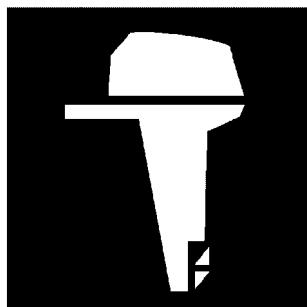




# **PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES**

**40V'20 ( 63BL/63CL )**  
**50H'20 ( 62XY/63GL )**

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1U63B-300FA

(  )

40V/50H  
PARTS CATALOGUE  
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1st edition, May 2020  
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## FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

### 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

### 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

### 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

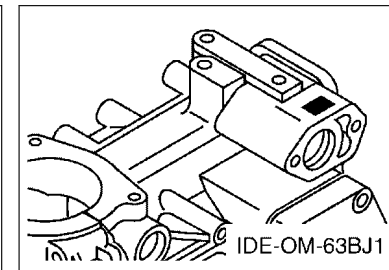
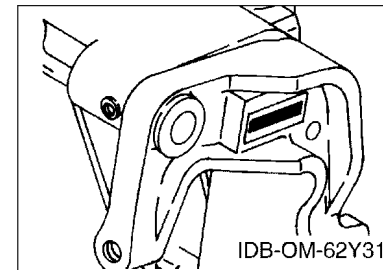
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

### 7. Applicable Serial No.

Engine Serial No.



### 8. Applicable Engine Starting Serial No.

| Model | Serial No.   | Model | Serial No.   |
|-------|--------------|-------|--------------|
| 40V   | 6H4K-1029274 | 50H   | 6H5K-1035056 |
|       |              |       |              |
|       |              |       |              |
|       |              |       |              |

### 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

### 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | ETO                 | 50HETO           |
| 2          | EO                  | 40VEO            |
| 3          | MHO                 | 40VMHO, 50HMH0   |
|            |                     |                  |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

### 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

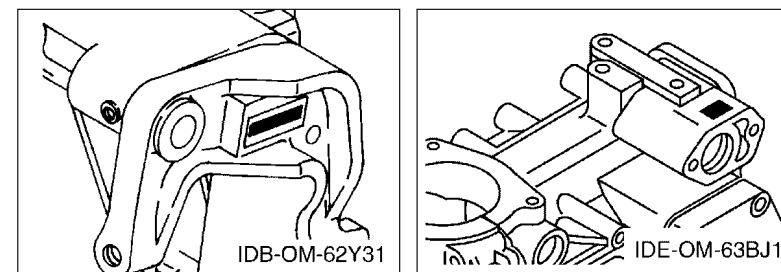
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

### 7. N° de série applicable

N° de Série du moteur



### 8. N° de série initial du moteur applicable

| Modèle | N° de série  | Modèle | N° de série  |
|--------|--------------|--------|--------------|
| 40V    | 6H4K-1029274 | 50H    | 6H5K-1035056 |
|        |              |        |              |
|        |              |        |              |
|        |              |        |              |

### 9. Code couleur applicable

| Abréviation | Nom de la couleur  | Code couleur |
|-------------|--------------------|--------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D         |

### 10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | ETO                   | 50HETO            |
| 2                | EO                    | 40VEO             |
| 3                | MHO                   | 40VMHO, 50HMO     |
|                  |                       |                   |
|                  |                       |                   |

# CONTENTS

|                               |    |
|-------------------------------|----|
| SCHEDULED SERVICE PARTS.....  | 1  |
| TOP COWLING.....              | 2  |
| CYLINDER & CRANKCASE.....     | 4  |
| CRANKSHAFT & PISTON.....      | 6  |
| INTAKE.....                   | 7  |
| CARBURETOR.....               | 9  |
| OIL PUMP 1.....               | 12 |
| OIL PUMP 2.....               | 14 |
| FUEL.....                     | 16 |
| STARTER.....                  | 18 |
| GENERATOR.....                | 20 |
| ELECTRICAL 1.....             | 21 |
| ELECTRICAL 2.....             | 22 |
| ELECTRICAL 3.....             | 24 |
| STARTING MOTOR.....           | 25 |
| BOTTOM COWLING.....           | 27 |
| STEERING 1.....               | 29 |
| STEERING 2.....               | 32 |
| CONTROL.....                  | 33 |
| BRACKET 1.....                | 35 |
| BRACKET 2.....                | 37 |
| BRACKET 3.....                | 38 |
| BRACKET 4.....                | 40 |
| BRACKET 5.....                | 42 |
| POWER TRIM & TILT ASSY 1..... | 44 |
| POWER TRIM & TILT ASSY 2..... | 47 |
| UPPER CASING.....             | 48 |
| LOWER CASING & DRIVE 1.....   | 49 |
| LOWER CASING & DRIVE 2.....   | 53 |
| FUEL TANK 1.....              | 55 |
| FUEL TANK 2.....              | 56 |
| STEERING GUIDE.....           | 57 |
| REMOTE CONTROL BOX.....       | 58 |
| REMOTE CONTROL ASSY 1.....    | 59 |
| REMOTE CONTROL ASSY 2.....    | 62 |
| METER.....                    | 65 |
| OPTIONAL PARTS.....           | 66 |
| REPAIR KIT 1.....             | 67 |
| REPAIR KIT 2.....             | 69 |

## INDEX

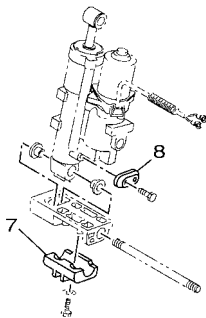
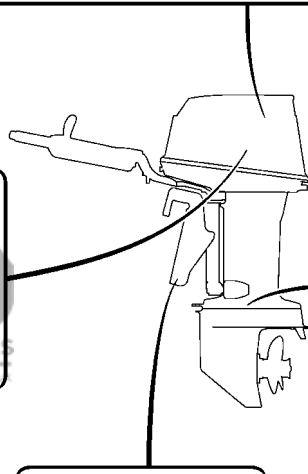
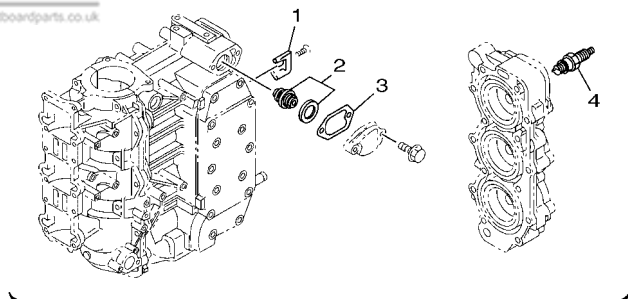
|                      |    |
|----------------------|----|
| NUMERICAL INDEX..... | 70 |
|----------------------|----|

# TABLE DES MATIERES

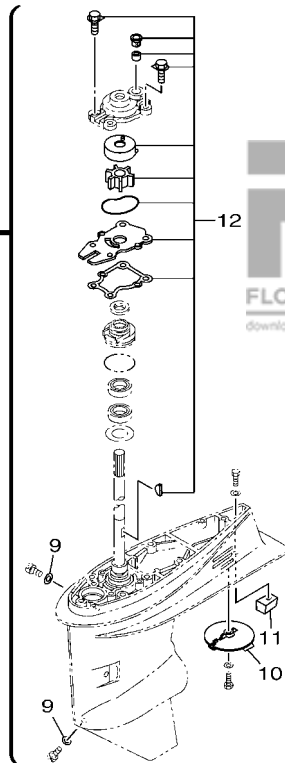
|                                     |    |
|-------------------------------------|----|
| PIECES MAINTENANCE PERIODIQUE.....  | 1  |
| CAPOT SUPERIEUR.....                | 2  |
| CYLINDRE & CARTER.....              | 4  |
| VILEBREQUIN & PISTON.....           | 6  |
| ADMISSION.....                      | 7  |
| CARBURATEUR.....                    | 9  |
| POMPE A HUILE 1.....                | 12 |
| POMPE A HUILE 2.....                | 14 |
| CARBURANT.....                      | 16 |
| DEMARREUR.....                      | 18 |
| GENERATRICE.....                    | 20 |
| PARTIE ELECTRIQUE 1.....            | 21 |
| PARTIE ELECTRIQUE 2.....            | 22 |
| PARTIE ELECTRIQUE 3.....            | 24 |
| DEMARREUR ELECTRIQUE.....           | 25 |
| CAPOT INFERIEUR.....                | 27 |
| DIRECTION 1.....                    | 29 |
| DIRECTION 2.....                    | 32 |
| COMMANDE.....                       | 33 |
| SUPPORT 1.....                      | 35 |
| SUPPORT 2.....                      | 37 |
| SUPPORT 3.....                      | 38 |
| SUPPORT 4.....                      | 40 |
| SUPPORT 5.....                      | 42 |
| PUISSANCE PARER ET INCLINER 1.....  | 44 |
| PUISSANCE PARER ET INCLINER 2.....  | 47 |
| FOURREAU.....                       | 48 |
| BOITIER D'HELICE TRANSMISSION1..... | 49 |
| BOITIER D'HELICE TRANSMISSION2..... | 53 |
| RESERVOIR A CARBURANT 1.....        | 55 |
| RESERVOIR A CARBURANT 2.....        | 56 |
| FIXATION DE DIRECTION.....          | 57 |
| BOITIER DE COMMANDE A DISTANCE..... | 58 |
| BOITIER DE COMMANDE A DISTANCE..... | 59 |
| BOITIER DE COMMANDE A DISTANCE..... | 62 |
| COMPTEUR.....                       | 65 |
| PIECES OPTIONNELLES.....            | 66 |
| KITS DE REPARATION 1.....           | 67 |
| KITS DE REPARATION 2.....           | 69 |

## INDEX

|                      |    |
|----------------------|----|
| INDEX NUMERIQUE..... | 70 |
|----------------------|----|



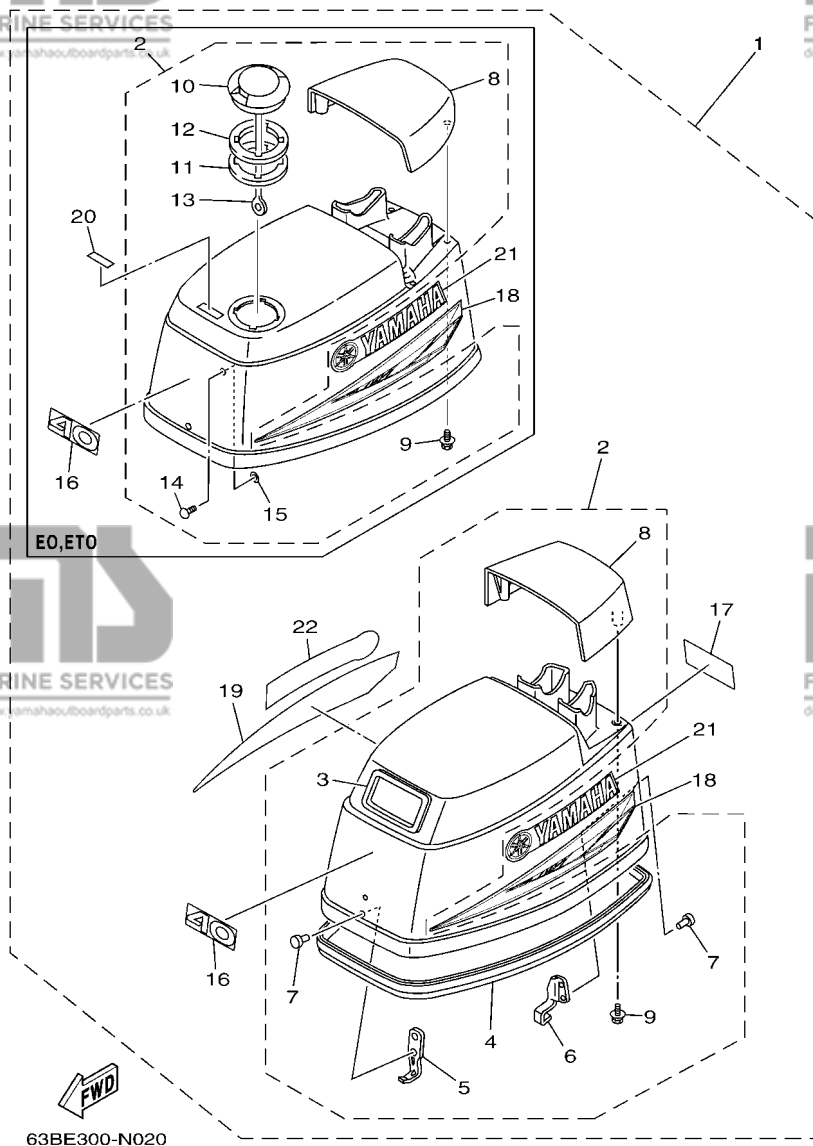
**FWD**  
63DP700-M010



**FIG. 1 SCHEDULED SERVICE PARTS**

**PIECES MAINTENANCE PERIODIQUE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                                                          | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 688-11325-00       | ANODE                                                                                            | 2   | 2  | 2   |                   |
| 2        | 6E5-12411-30       | ANODE<br>THERMOSTAT<br>THERMOSTAT                                                                | 1   | 1  | 1   |                   |
| 3        | 6J8-12414-A0       | GASKET, COVER<br>JOINT, COUVERCLE                                                                | 1   | 1  | 1   |                   |
| 4        | 94702-00247        | PLUG, SPARK (NGK BR8HS-10)                                                                       | 3   |    | 3   | 50H               |
|          | 94702-00271        | BOUGIE D'ALLUMAGE(NGK BR8HS-10)<br>PLUG, SPARK (NGK BR7HS-10)<br>BOUGIE D'ALLUMAGE(NGK BR7HS-10) |     | 3  | 3   | 50H<br>40V<br>40V |
| 5        | 61N-24563-00       | ELEMENT, FILTER<br>ELEMENT, FILTRE                                                               | 1   | 1  | 1   |                   |
| 6        | 93210-32738        | O-RING<br>JOINT TORIQUE                                                                          | 1   | 1  | 1   |                   |
| 7        | 63D-45251-01       | ANODE                                                                                            | 1   |    |     |                   |
| 8        | 65W-45251-00       | ANODE                                                                                            | 1   |    |     |                   |
| 9        | 90430-08003        | ANODE<br>GASKET<br>JOINT                                                                         | 2   | 2  | 2   |                   |
| 10       | 664-45371-01       | TAB-TRIM<br>ANODE DERIVE                                                                         | 1   | 1  | 1   |                   |
| 11       | 67C-45251-00       | ANODE                                                                                            | 1   | 1  | 1   |                   |
| 12       | 63D-W0078-02       | ANODE<br>WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE                                  | 1   | 1  | 1   |                   |

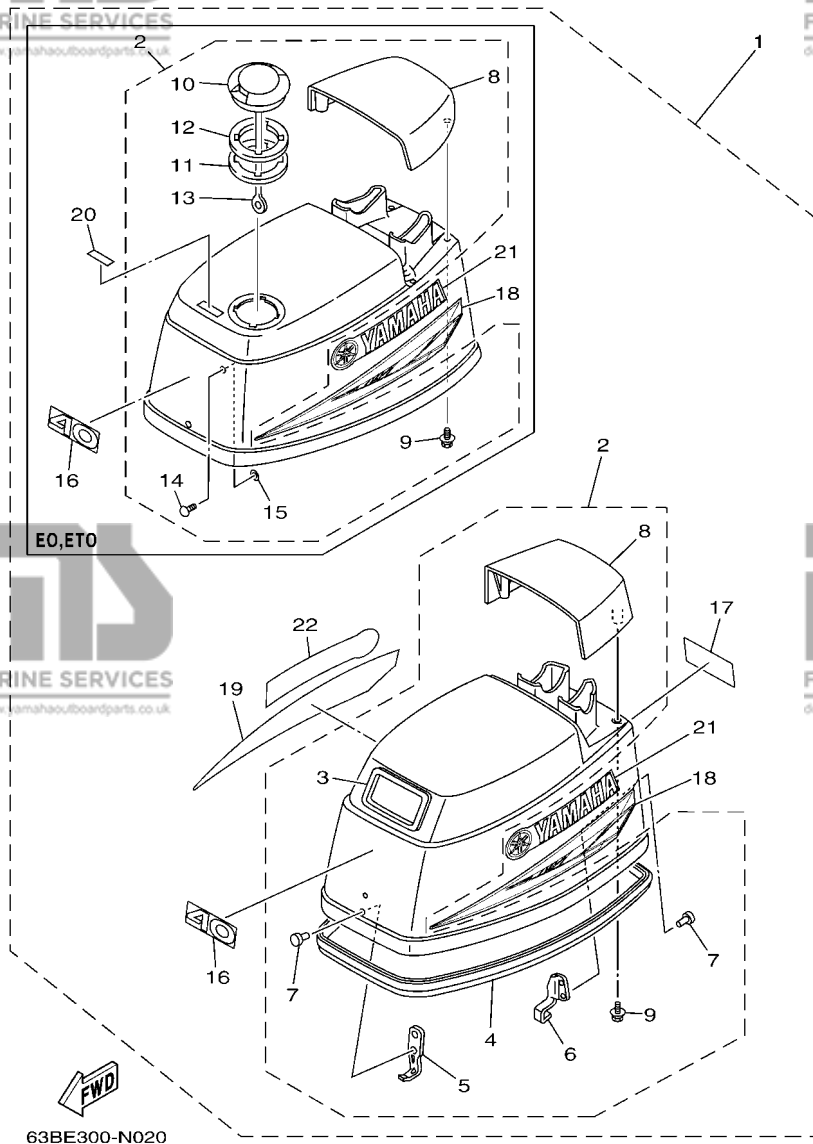


**FIG. 2 TOP COWLING**

**CAPOT SUPERIEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 62X-42610-71       | TOP COWLING ASSY<br>CAPOT (ENS.)                           | 1   |    |     | 50HETO<br>50HETO  |
|          | 62X-42610-01       | TOP COWLING ASSY<br>CAPOT (ENS.)                           |     |    | 1   | 50HMHO<br>50HMHO  |
|          | 63D-42610-81       | TOP COWLING ASSY<br>CAPOT (ENS.)                           |     | 1  |     | 40VEO<br>40VEO    |
|          | 63D-42610-71       | TOP COWLING ASSY<br>CAPOT (ENS.)                           |     |    | 1   | 40VMHO<br>40VMHO  |
| 2        | 6H4-4261A-11       | TOP COWLING W/O GRAPHICS<br>CAPOT SUPERIEUR SANS GRAPHIQUE | 1   | 1  |     |                   |
|          | 6H4-4261A-01       | TOP COWLING W/O GRAPHICS<br>CAPOT SUPERIEUR SANS GRAPHIQUE |     |    | 1   |                   |
| 3        | 6H4-15761-00       | SEAL, RUBBER 1<br>JOINT CAOUTCHOUC 1                       |     |    | 1   |                   |
| 4        | 6H4-42615-00       | SEAL<br>JOINT                                              | 1   | 1  | 1   |                   |
| 5        | 6H4-42651-00       | HOOK<br>CROCHET                                            | 1   | 1  | 1   |                   |
| 6        | 6H4-42652-00       | HOOK<br>CROCHET                                            | 1   | 1  | 1   |                   |
| 7        | 90266-04M01        | RIVET<br>RIVET                                             | 4   | 4  | 4   |                   |
| 8        | 6H4-42613-11-8D    | MOLDING, AIR DUCT<br>MANCHON A AIR                         | 1   | 1  |     |                   |
|          | 6H4-42613-01-8D    | MOLDING, AIR DUCT<br>MANCHON A AIR                         |     |    | 1   |                   |
| 9        | 90119-06277        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 4   | 4  | 4   |                   |
| 10       | 63D-2177H-00       | DISK CAP 2<br>BOUCHON DE DISQUE 2                          | 1   | 1  |     |                   |
| 11       | 6H3-21732-00       | SEAL 1<br>JOINT 1                                          | 1   | 1  |     |                   |
| 12       | 6H3-21735-00       | SEAL 2<br>JOINT 2                                          | 1   | 1  |     |                   |
| 13       | 6H1-42694-00       | BAND<br>COLLIER                                            | 1   | 1  |     |                   |
| 14       | 90338-05M03        | PLUG<br>PLOT                                               | 1   | 1  |     |                   |
| 15       | 90183-05M06        | NUT, SPRING<br>ECROU, RESSORT                              | 1   | 1  |     |                   |
| 16       | 62X-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          | 1   |    | 1   | 50H<br>50H        |
|          | 63D-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          |     | 1  | 1   | 40V<br>40V        |
| 17       | 62X-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          | 1   |    | 1   | 50H<br>50H        |
|          | 63D-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          |     | 1  | 1   | 40V<br>40V        |
| 18       | 688-42675-50       | GRAPHIC, SIDE 1<br>EMBLEME                                 | 1   | 1  | 1   |                   |
| 19       | 688-42676-50       | GRAPHIC, SIDE 2<br>EMBLEME                                 | 1   | 1  | 1   |                   |
| 20       | 63D-13436-40       | MARK<br>ADHESIF                                            | 1   | 1  |     |                   |



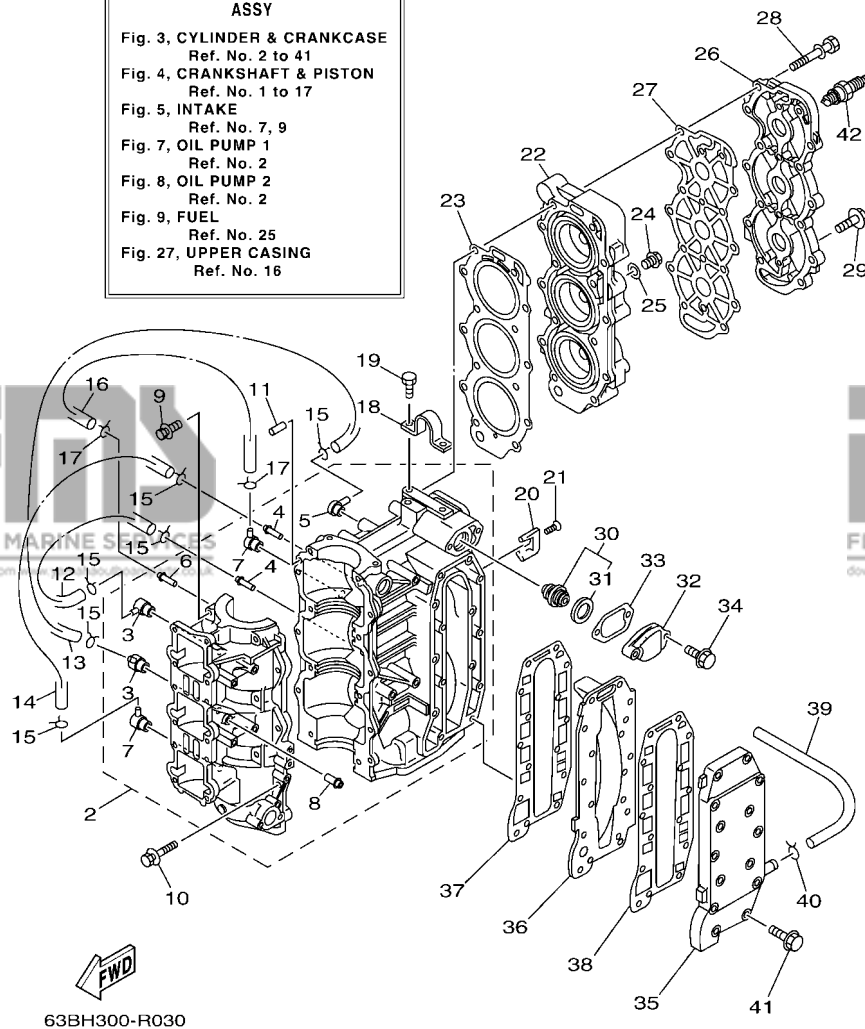


**FIG. 2 TOP COWLING**

**CAPOT SUPERIEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION           | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------|-----|----|-----|-------------------|
| 21       | 63D-42681-40       | .MARK, COWLING<br>.ADHESIF, CAPOT | 1   | 1  | 1   |                   |
| 22       | 63D-42681-40       | .MARK, COWLING<br>.ADHESIF, CAPOT | 1   | 1  | 1   |                   |

**CRANK CYLINDER  
ASSY**  
Fig. 3, CYLINDER & CRANKCASE  
Ref. No. 2 to 41  
Fig. 4, CRANKSHAFT & PISTON  
Ref. No. 1 to 17  
Fig. 5, INTAKE  
Ref. No. 7, 9  
Fig. 7, OIL PUMP 1  
Ref. No. 2  
Fig. 8, OIL PUMP 2  
Ref. No. 2  
Fig. 9, FUEL  
Ref. No. 25  
Fig. 27, UPPER CASING  
Ref. No. 16



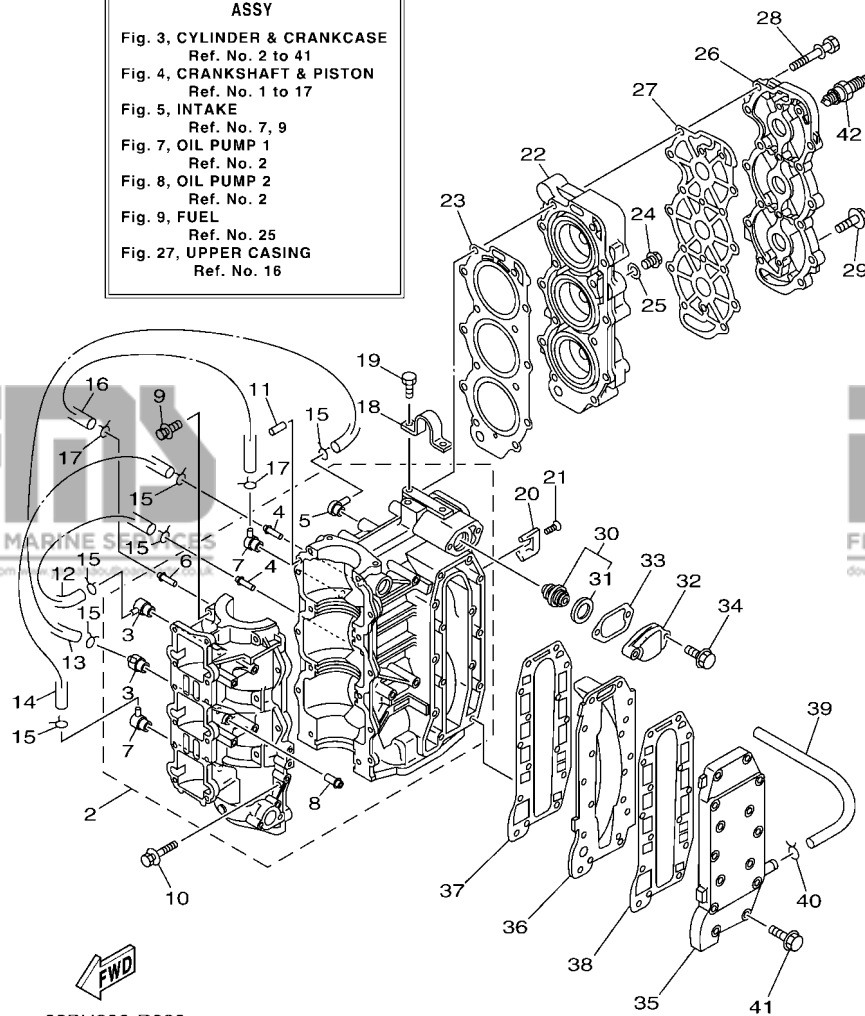
63BH300-R030

**FIG. 3 CYLINDER & CRANKCASE**

**CYLINDRE & CARTER**

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                        | ETO | EO | MHO | REMARKS<br>REMARQUES |
|-------------|-----------------------|---------------------------------------------------|-----|----|-----|----------------------|
| 1           | 63D-W0090-13-1S       | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) | 1   | 1  |     | E-O/I                |
|             | 63D-W0090-33-1S       | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) |     |    | 1   | E-O/I                |
| 2           | 6H4-15100-13          | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET        | 1   | 1  |     | M-O/I                |
|             | 6H4-15100-30          | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET        |     |    | 1   | E-O/I                |
| 3           | 650-11370-01          | .CHECK VALVE ASSY<br>.CLAPET (ENS.)               | 2   | 2  | 2   | M-O/I                |
| 4           | 624-14485-00          | .PIPE, JOINT<br>.DURITE                           | 2   | 2  | 2   |                      |
| 5           | 6H4-11372-01          | .NIPPLE, HOSE<br>.RACCORD, TUYAU                  | 1   | 1  | 1   |                      |
| 6           | 624-14485-00          | .PIPE, JOINT<br>.DURITE                           | 1   | 1  | 1   |                      |
| 7           | 688-11370-01          | .CHECK VALVE ASSY<br>.CLAPET (ENS.)               | 2   | 2  | 2   |                      |
| 8           | 650-24378-00          | .PIPE, JOINT 4<br>.DURITE RACCORDEMENT 3          | 1   | 1  |     | E-O/I                |
| 9           | 90119-08019           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 8   | 8  | 8   | E-O/I                |
| 10          | 90119-06M13           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 6   | 6  | 6   |                      |
| 11          | 93606-12019           | PIN, DOWEL<br>GOUILLE                             | 2   | 2  | 2   |                      |
| 12          | 90445-07M46           | HOSE (L360)<br>DURITE (L360)                      | 1   | 1  | 1   |                      |
| 13          | 90445-07M27           | HOSE (L310)<br>DURITE (L310)                      | 1   | 1  | 1   |                      |
| 14          | 90445-07M24           | HOSE (L240)<br>DURITE (L240)                      | 1   | 1  | 1   |                      |
| 15          | 90467-06016           | CLIP<br>JONC                                      | 6   | 6  | 6   |                      |
| 16          | 90445-07MA3           | HOSE (L200)<br>DURITE (L200)                      | 1   | 1  | 1   |                      |
| 17          | 90467-06016           | CLIP<br>JONC                                      | 2   | 2  | 2   |                      |
| 18          | 6H4-11119-01          | HANGER, ENGINE<br>ANNEAU, LEVAGE                  | 1   | 1  | 1   |                      |
| 19          | 90101-06021           | BOLT<br>BOULON                                    | 2   | 2  | 2   |                      |
| 20          | 688-11325-00          | ANODE<br>ANODE                                    | 2   | 2  | 2   |                      |
| 21          | 98780-04016           | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE            | 2   | 2  | 2   |                      |
| 22          | 63D-11111-00-1S       | HEAD, CYLINDER 1<br>CULASSE, 1                    | 1   | 1  | 1   |                      |
| 23          | 63D-11181-A2          | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1    | 1   | 1  | 1   |                      |
| 24          | 90340-14M06           | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT        | 1   | 1  | 1   |                      |
| 25          | 90430-14115           | GASKET<br>JOINT                                   | 1   | 1  | 1   |                      |

**CRANK CYLINDER  
ASSY**  
Fig. 3, CYLINDER & CRANKCASE  
Ref. No. 2 to 41  
Fig. 4, CRANKSHAFT & PISTON  
Ref. No. 1 to 17  
Fig. 5, INTAKE  
Ref. No. 7, 9  
Fig. 7, OIL PUMP 1  
Ref. No. 2  
Fig. 8, OIL PUMP 2  
Ref. No. 2  
Fig. 9, FUEL  
Ref. No. 25  
Fig. 27, UPPER CASING  
Ref. No. 16

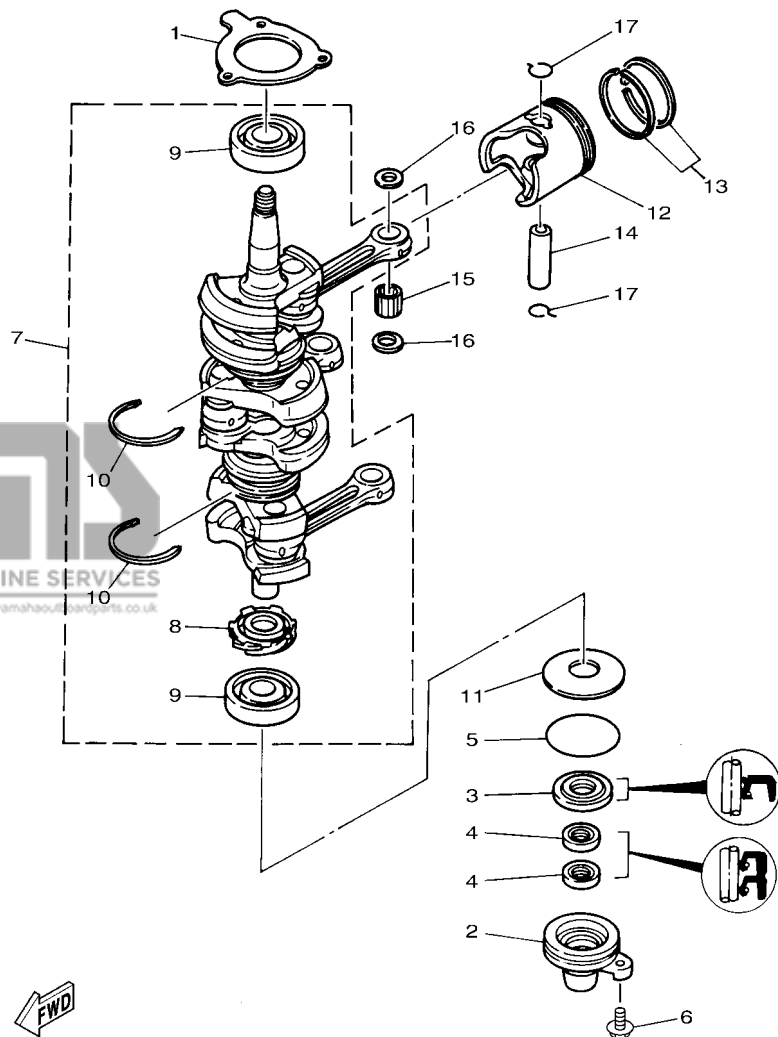


63BH300-R030

**FIG. 3 CYLINDER & CRANKCASE**

**CYLINDRE & CARTER**

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                                    | ETO | EO | MHO | REMARKS<br>REMARQUES |
|-------------|-----------------------|---------------------------------------------------------------|-----|----|-----|----------------------|
| 26          | 63D-11191-00-1S       | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1                | 1   | 1  | 1   |                      |
| 27          | 63D-11193-A0          | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1         | 1   | 1  | 1   |                      |
| 28          | 90119-08015           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 14  | 14 | 14  |                      |
| 29          | 90119-06MA3           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 4   | 4  | 4   |                      |
| 30          | 6E5-12411-30          | THERMOSTAT<br>THERMOSTAT                                      | 1   | 1  | 1   |                      |
| 31          | 688-12412-00          | SEAL, THERMOSTAT<br>JOINT, THERMOSTAT                         | 1   | 1  | 1   |                      |
| 32          | 6H4-12413-00-1S       | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                    | 1   | 1  | 1   |                      |
| 33          | 6J8-12414-A0          | GASKET, COVER<br>JOINT, COUVERCLE                             | 1   | 1  | 1   |                      |
| 34          | 90119-06MA3           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 2   | 2  | 2   |                      |
| 35          | 6H4-41113-00-1S       | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1   | 1  | 1   |                      |
| 36          | 6H4-41111-00-1S       | INNER COVER, EXHAUST<br>PLAQUE, ECHAPPEMENT                   | 1   | 1  | 1   |                      |
| 37          | 6H4-41112-A0          | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT    | 1   | 1  | 1   |                      |
| 38          | 6H4-41114-A0          | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1   | 1  | 1   |                      |
| 39          | 90445-09M37           | HOSE (L240)<br>DURITE (L240)                                  | 1   | 1  | 1   |                      |
| 40          | 90467-08004           | CLIP<br>JONC                                                  | 1   | 1  | 1   |                      |
| 41          | 90119-06MA5           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 13  | 13 | 13  |                      |
| 42          | 94702-00247           | PLUG, SPARK (NGK BR8HS-10)<br>BOUGIE D'ALLUMAGE(NGK BR8HS-10) | 3   |    | 3   | 50H<br>50H           |
|             | 94702-00271           | PLUG, SPARK (NGK BR7HS-10)<br>BOUGIE D'ALLUMAGE(NGK BR7HS-10) |     | 3  | 3   | 40V<br>40V           |



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**FIG. 4 CRANKSHAFT & PISTON**

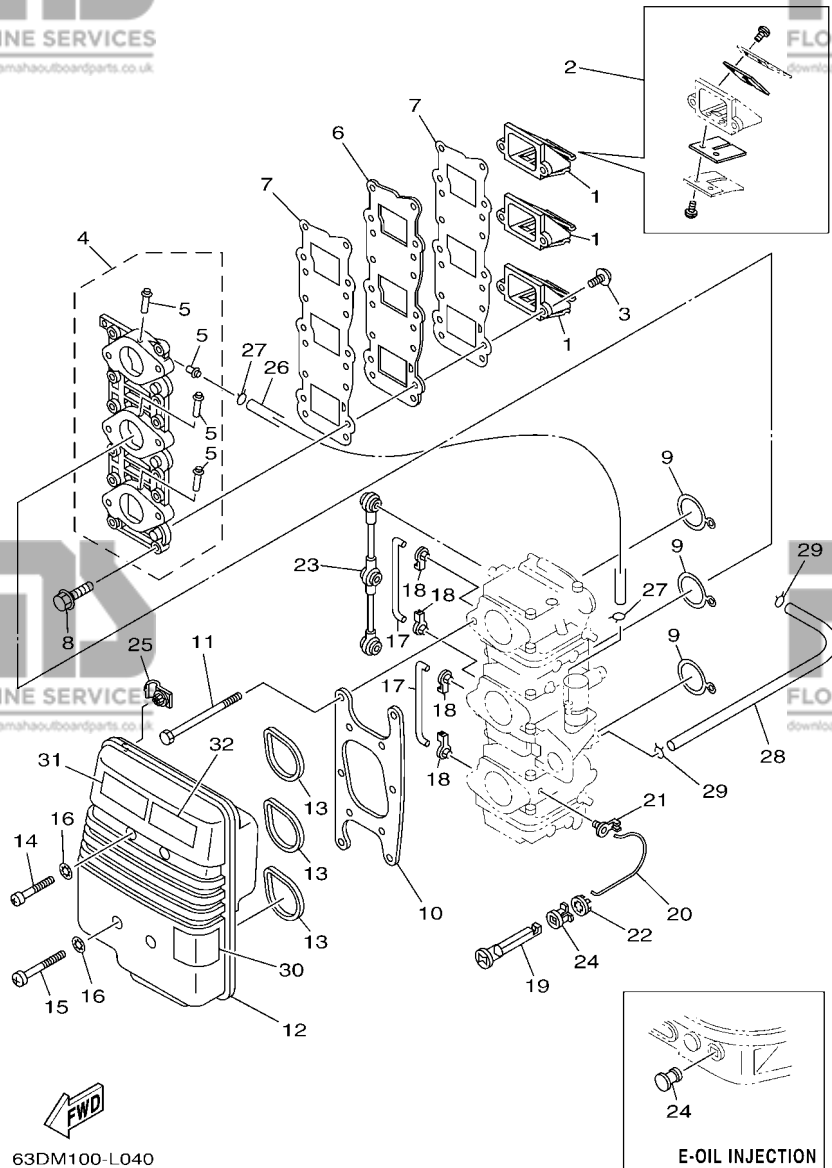
**VILEBREQUIN & PISTON**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 6H4-15369-A1       | GASKET, OIL SEAL HOUSING<br>JOINT SPY DE LOGEMENT            | 1   | 1  | 1   |                   |
| 2        | 6H4-15396-03-CA    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                   | 1   | 1  | 1   |                   |
| 3        | 93102-25M28        | OIL SEAL<br>JOINT SPY                                        | 1   | 1  | 1   |                   |
| 4        | 93104-16M01        | OIL SEAL<br>JOINT SPY                                        | 2   | 2  | 2   |                   |
| 5        | 93210-56001        | O-RING<br>JOINT TORIQUE                                      | 1   | 1  | 1   |                   |
| 6        | 97E95-06520        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE  | 1   | 1  | 1   |                   |
| 7        | 6H4-11400-14       | CRANKSHAFT ASSY<br>VILEBREQUIN COMPLET                       | 1   | 1  | 1   |                   |
| 8        | 6H4-11536-00       | .GEAR, DRIVE<br>.ENGRENAGE, MENANT                           | 1   | 1  | 1   |                   |
| 9        | 93306-305U8        | .BEARING<br>.ROULEMENT                                       | 2   | 2  | 2   |                   |
| 10       | 93440-62057        | .CIRCLIP<br>.CIRCLIP                                         | 2   | 2  | 2   |                   |
| 11       | 90201-50306        | WASHER, PLATE<br>RONDELLE, PLATE                             | 1   | 1  | 1   |                   |
| 12       | 6H4-11631-01-95    | PISTON (STD)<br>PISTON (STD)                                 | 3   | 3  | 3   |                   |
|          | 6H4-11635-01       | PISTON (0.25MM O/S)<br>PISTON (0.25MM O/S)                   | 3   | 3  | 3   | AP<br>AP          |
|          | 6H4-11636-01       | PISTON (0.50MM O/S)<br>PISTON (0.50MM O/S)                   | 3   | 3  | 3   | AP<br>AP          |
| 13       | 63D-11603-00       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)               | 3   | 3  | 3   |                   |
|          | 63D-11604-00       | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S) | 3   | 3  | 3   | AP<br>AP          |
|          | 63D-11605-00       | PISTON RING SET (0.50MM O/S)<br>JEU DE SEGMENTS (0.50MM O/S) | 3   | 3  | 3   | AP<br>AP          |
| 14       | 648-11633-00       | PIN, PISTON<br>AXE, PISTON                                   | 3   | 3  | 3   |                   |
| 15       | 93602-20M02        | PIN, DOWEL<br>GOUJON                                         | 93  | 93 | 93  |                   |
| 16       | 6H4-11641-00       | WASHER, PISTON PIN<br>RONDELLE, AXE DE PISTON                | 6   | 6  | 6   |                   |
| 17       | 6H4-11634-01       | CLIP, PISTON PIN<br>AGRAFE, AXE DE PISTON                    | 6   | 6  | 6   |                   |

**FIG. 5 INTAKE**

**ADMISSION**

| REF. NO. | PART NO. N° PIECES           | DESCRIPTION DESCRIPTION                                                                    | ETO | EO | MHO | REMARKS REMARQUES                                                            |
|----------|------------------------------|--------------------------------------------------------------------------------------------|-----|----|-----|------------------------------------------------------------------------------|
| 1        | 6H5-13610-00                 | REED VALVE ASSY<br>CLAPET COMPLET                                                          | 3   | 3  | 3   |                                                                              |
| 2        | 6H4-W0004-00                 | .REED SET<br>.JEU DE CLAPETS                                                               | 1   | 1  | 1   |                                                                              |
| 3        | 97980-05214                  | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                                                   | 6   | 6  | 6   |                                                                              |
| 4        | 6H4-13641-12<br>6H4-13641-30 | MANIFOLD, INTAKE 1<br>TUBULURE, ADMISSION 1<br>MANIFOLD, INTAKE 1<br>TUBULURE, ADMISSION 1 | 1   | 1  | 1   | E-O/I<br>E-O/I<br>M-O/I<br>M-O/I                                             |
| 5        | 6H1-14485-00<br>6H1-14485-00 | .PIPE, JOINT<br>.DURITE<br>.PIPE, JOINT<br>.DURITE                                         | 4   | 4  | 3   | FOR 6H4-13641-12<br>FOR 6H4-13641-12<br>FOR 6H4-13641-30<br>FOR 6H4-13641-30 |
| 6        | 6H4-13624-01                 | PLATE, REED VALVE<br>PLAQUE DE CLAPET                                                      | 1   | 1  | 1   |                                                                              |
| 7        | 6H4-13621-A1                 | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET                                               | 2   | 2  | 2   |                                                                              |
| 8        | 90119-06MA2                  | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                                                 | 12  | 12 | 12  |                                                                              |
| 9        | 6H4-14198-01                 | GASKET<br>JOINT                                                                            | 3   | 3  | 3   |                                                                              |
| 10       | 6H4-14406-00                 | HINGE<br>PENTURE                                                                           | 1   | 1  | 1   |                                                                              |
| 11       | 97D95-06095                  | BOLT, HEXAGON DEEP RECESS<br>VIS HEXAGONAL                                                 | 6   | 6  | 6   |                                                                              |
| 12       | 6H4-14431-02<br>6H4-14431-13 | SILENCER, INTAKE 1<br>SILENCIEUX, ADMISSION<br>SILENCER, INTAKE 1<br>SILENCIEUX, ADMISSION | 1   | 1  | 1   |                                                                              |
| 13       | 6H3-14457-01                 | SEAL<br>JOINT                                                                              | 3   | 3  | 3   |                                                                              |
| 14       | 97885-06040                  | SCREW, PAN HEAD<br>VIS, A ENCOCHE                                                          | 2   | 2  | 2   |                                                                              |
| 15       | 97885-06055                  | SCREW, PAN HEAD<br>VIS, A ENCOCHE                                                          | 2   | 2  | 2   |                                                                              |
| 16       | 90209-06M05                  | WASHER<br>RONDELLE                                                                         | 4   | 4  | 4   |                                                                              |
| 17       | 6H4-41257-00                 | ROD, CHOKE 2<br>TRINGLE 2, STARTER                                                         |     |    | 2   |                                                                              |
| 18       | 661-41262-02                 | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER                                           |     |    | 4   |                                                                              |
| 19       | 6H4-41271-02                 | KNOB, CHOKE<br>BOUTON DE STARTER                                                           |     |    | 1   |                                                                              |
| 20       | 6H4-41259-01                 | ROD, CHOKE 3<br>TRINGLE 3, STARTER                                                         |     |    | 1   |                                                                              |
| 21       | 6J8-41262-00                 | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER                                           |     |    | 1   |                                                                              |
| 22       | 6J8-41274-00                 | GROMMET 2<br>PASSE-FIL 2                                                                   |     |    | 1   |                                                                              |
| 23       | 6H4-41217-01                 | ROD, ACCEL. LEVER<br>TIGE, LEVIER ACCELERATION                                             | 1   | 1  | 1   |                                                                              |
| 24       | 6G1-42748-00                 | GROMMET<br>PASSE-FIL                                                                       | 1   | 1  |     |                                                                              |



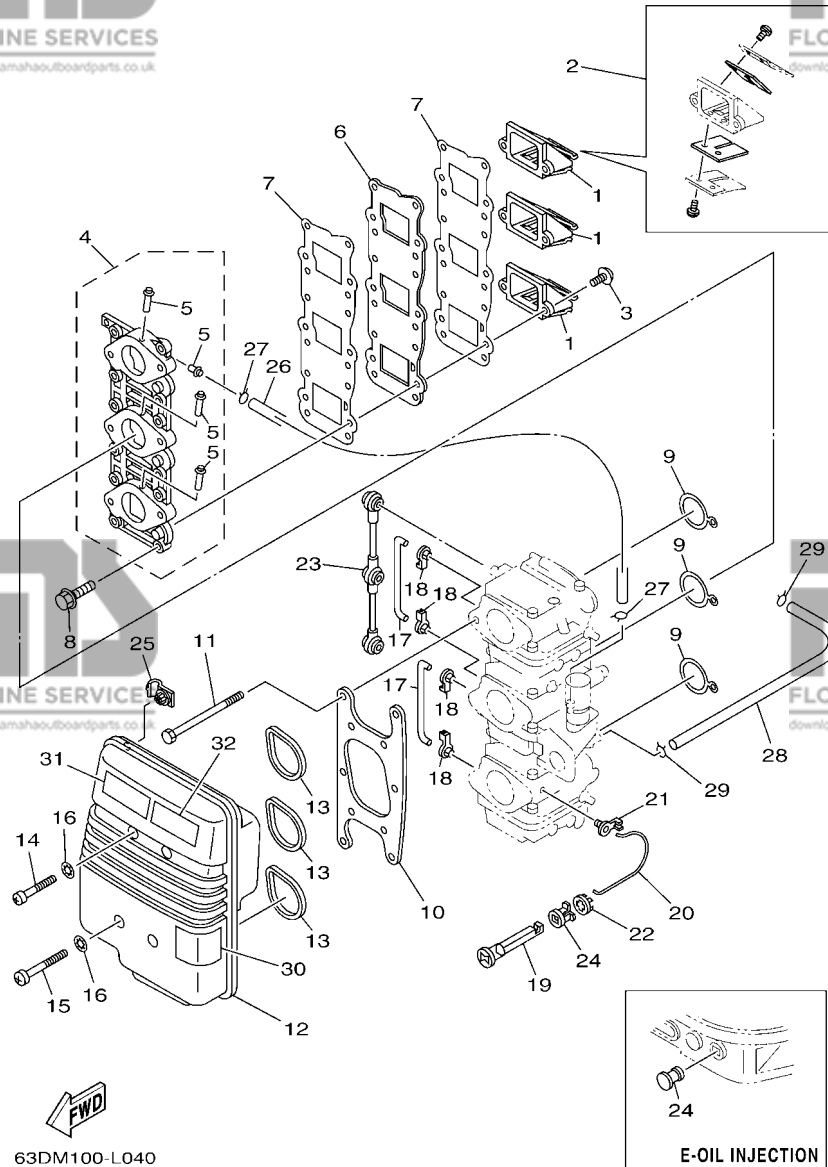
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E-OIL INJECTION

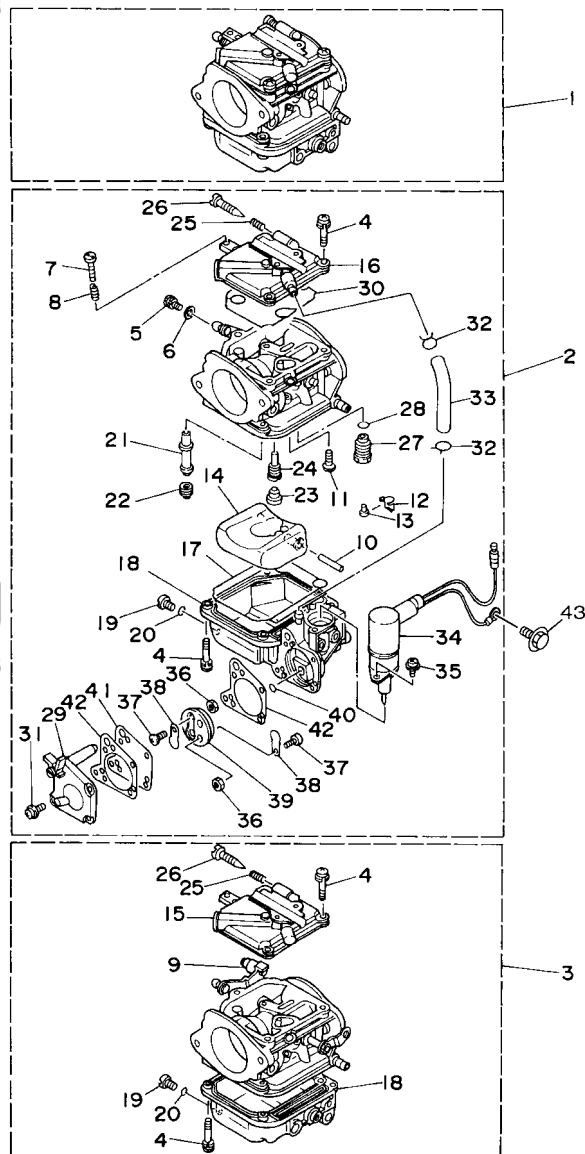
**FIG. 5 INTAKE**

**ADMISSION**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION           | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------|-----|----|-----|-------------------|
| 24       | 689-41273-00       | GROMMET PASSE-FIL                 |     |    | 1   |                   |
| 25       | 90464-06M19        | CLAMP BRIDE                       |     |    | 1   |                   |
| 26       | 90445-07MA5        | HOSE (L150) DURITE (L150)         | 1   | 1  |     |                   |
| 27       | 90467-06016        | CLIP JONC                         | 2   | 2  |     |                   |
| 28       | 6H3-14349-00       | PIPE DURITE                       | 1   | 1  |     |                   |
| 29       | 90467-08004        | CLIP JONC                         | 2   | 2  |     |                   |
| 30       | 6H1-85711-60       | MARK, CAUTION MAKER               | 1   | 1  |     |                   |
| 31       | 6EE-81994-40       | LABEL, SAFETY ETIQUETTE, SECURITE | 1   | 1  | 1   |                   |
| 32       | 6EE-81994-50       | LABEL, SAFETY ETIQUETTE, SECURITE | 1   | 1  | 1   |                   |



63DM100-L040

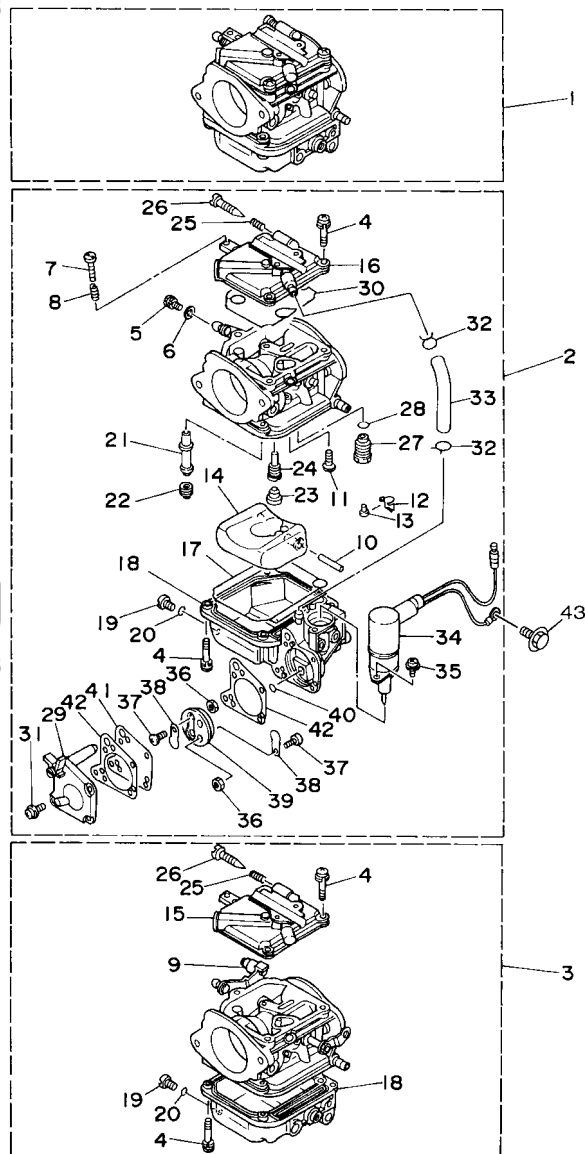


63BH300-R060

**FIG. 6 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|-----|----|-----|-------------------|
| 1        | 62X-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         | 1   |    |     | 50H<br>50H        |
|          | 62W-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         |     |    | 1   | 50H<br>50H        |
|          | 63D-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         |     | 1  |     | 40V<br>40V        |
|          | 63B-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         |     |    | 1   | 40V<br>40V        |
| 2        | 62X-14302-00       | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         | 1   |    |     | 50H<br>50H        |
|          | 62W-14302-00       | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         |     |    | 1   | 50H<br>50H        |
|          | 63D-14302-00       | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         |     | 1  |     | 40V<br>40V        |
|          | 63B-14302-00       | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         |     |    | 1   | 40V<br>40V        |
| 3        | 62X-14303-00       | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         | 1   |    |     | 50H<br>50H        |
|          | 62W-14303-00       | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         |     |    | 1   | 50H<br>50H        |
|          | 63D-14303-00       | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         |     | 1  |     | 40V<br>40V        |
|          | 63B-14303-00       | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         |     |    | 1   | 40V<br>40V        |
| 4        | 97980-04114        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE         | 21  | 21 | 21  |                   |
| 5        | 6K5-14592-00       | .SCREW<br>.VIS                                     | 3   | 3  | 3   |                   |
| 6        | 90201-05652        | .WASHER, PLATE<br>.RONDELLE, PLATE                 | 3   | 3  | 3   |                   |
| 7        | 63V-14523-00       | .SCREW, STOP<br>.VIS, BUTEE                        | 1   | 1  | 1   | #2<br>#2          |
| 8        | 90501-10326        | .SPRING, COMPRESSION<br>.RESSORT, COMPRESSION      | 1   | 1  | 1   | #2<br>#2          |
| 9        | 6H2-14578-00       | .COLLAR<br>.COLLERETTE                             | 1   | 1  | 1   | #3<br>#3          |
| 10       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR          | 3   | 3  | 3   |                   |
| 11       | 98580-04008        | .SCREW, PAN HEAD<br>.VIS                           | 3   | 3  | 3   |                   |
| 12       | 663-14159-00       | .CLIP<br>.JONC                                     | 3   | 3  | 3   |                   |
| 13       | 676-14186-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                      | 3   | 3  | 3   |                   |
| 14       | 6H4-14985-01       | .FLOAT<br>.FLOTTEUR                                | 3   | 3  | 3   |                   |
| 15       | 6H4-14146-10       | .PLATE<br>.PLAQUE                                  | 2   | 2  | 2   | #1,3<br>#1,3      |
| 16       | 6H3-14146-10       | .PLATE<br>.PLAQUE                                  | 1   | 1  |     | #2<br>#2          |
|          | 6H4-14146-00       | .PLATE<br>.PLAQUE                                  |     |    | 1   | #2<br>#2          |
| 17       | 6H4-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 3   | 3  | 3   |                   |



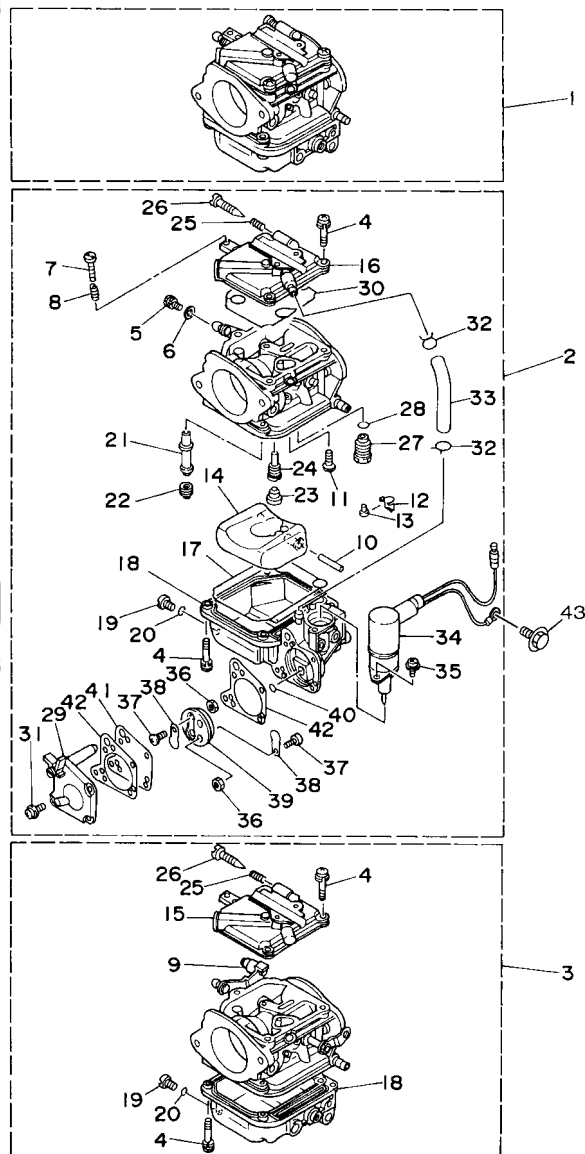
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63BH300-R060

**FIG. 6 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | ETO | EO | MHO | REMARKS REMARQUES    |
|----------|--------------------|--------------------------------------------------|-----|----|-----|----------------------|
| 18       | 6H4-14980-00       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR | 2   | 2  |     | #1,3<br>#1,3         |
|          | 6H3-14980-10       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR | 1   | 1  |     | #2<br>#2             |
|          | 6H4-14980-00       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR |     |    | 3   |                      |
| 19       | 6H3-14992-00       | .SCREW, DRAIN<br>.BOUCHON, PURGE                 | 3   | 3  | 3   |                      |
| 20       | 93210-04230        | .O-RING<br>.JOINT TORIQUE                        | 3   | 3  | 3   |                      |
| 21       | 62X-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER              | 3   |    |     | 50H<br>50H           |
|          | 62W-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER              |     |    | 3   | 50H<br>50H           |
|          | 63D-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER              |     | 3  | 3   | 40V<br>40V           |
| 22       | 676-14943-33       | .JET, MAIN (#130)<br>.GICLEUR, PRINCIPAL (#130)  | 3   |    |     | 50H<br>50H           |
|          | 676-14943-32       | .JET, MAIN (#125)<br>.GICLEUR, PRINCIPAL (#125)  |     |    | 3   | 50H<br>50H           |
|          | 676-14943-30       | .JET, MAIN (#115)<br>.GICLEUR, PRINCIPAL (#115)  |     | 2  | 2   | 40V-#1,3<br>40V-#1,3 |
|          | 63D-14943-81       | .JET, MAIN (#118)<br>.GICLEUR, PRINCIPAL (#118)  |     | 1  | 1   | 40V-#2<br>40V-#2     |
| 23       | 676-14966-00       | .CAP<br>.CAPUCHON                                | 3   | 3  | 3   |                      |
| 24       | 6H4-14948-12       | .JET (#62)<br>.GICLEUR (#62)                     | 3   |    |     | 50H<br>50H           |
|          | 62X-14948-12       | .JET (#62)<br>.GICLEUR (#62)                     |     |    | 3   | 50H<br>50H           |
|          | 6H4-14948-11       | .JET (#60)<br>.GICLEUR (#60)                     |     | 3  | 3   | 40V<br>40V           |
| 25       | 679-14555-00       | .SPRING<br>.RESSORT                              | 3   | 3  | 3   |                      |
| 26       | 692-14923-00       | .SCREW, PILOT<br>.VIS, RALENTI                   | 3   | 3  | 3   |                      |
| 27       | 6H4-14590-01       | .NEEDLE VALVE ASSY<br>.POINTEAU                  | 3   | 3  | 3   |                      |
| 28       | 93210-04228        | .O-RING<br>.JOINT TORIQUE                        | 3   | 3  | 3   |                      |
| 29       | 6H3-24452-10       | .COVER<br>.COUVERCLE                             | 1   | 1  |     | #2<br>#2             |
| 30       | 6H4-14147-00       | .O-RING<br>.JOINT TORIQUE                        | 3   | 3  | 3   |                      |
| 31       | 6H4-14567-00       | .SCREW<br>.VIS                                   | 4   | 4  |     | #2<br>#2             |
| 32       | 6H3-14137-00       | .CLIP<br>.JONC                                   | 2   | 2  |     | #2<br>#2             |
| 33       | 6H3-14349-00       | .PIPE<br>.DURITE                                 | 1   | 1  |     | #2<br>#2             |
| 34       | 63D-14380-00       | .PRIME STARTER ASSY<br>.STARTER AUTOMATIQUE      | 1   | 1  |     | #2<br>#2             |
| 35       | 97803-04010        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME             | 2   | 2  |     | #2<br>#2             |



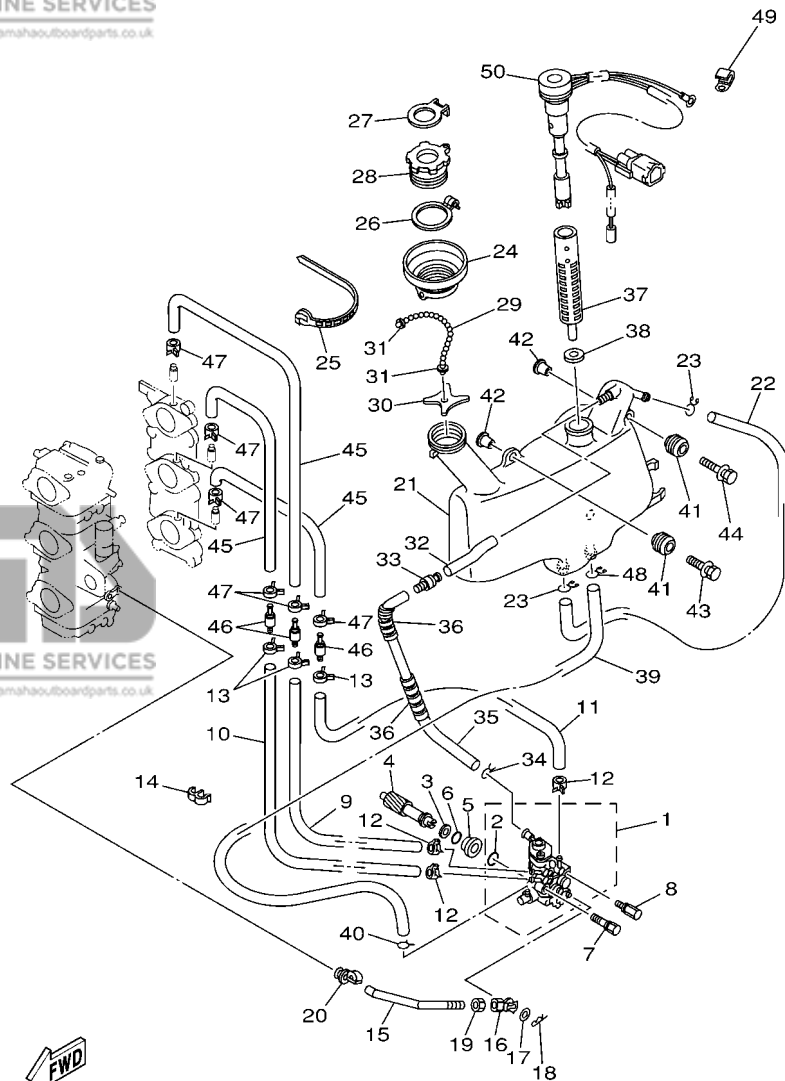


63BH300-R060

**FIG. 6 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|-----|----|-----|-------------------|
| 36       | 95380-03600        | .NUT<br>.ECROU                                  | 2   | 2  |     | #2<br>#2          |
| 37       | 98980-03006        | .SCREW, BIND<br>.VIS, DE PRESSION               | 2   | 2  |     | #2<br>#2          |
| 38       | 6L5-24421-00       | .VALVE, CHECK<br>.SOUPAPE, RETENUE              | 2   | 2  |     | #2<br>#2          |
| 39       | 6H4-24413-00       | .BODY 2<br>.CORPS 2                             | 1   | 1  |     | #2<br>#2          |
| 40       | 6H4-24486-00       | .O-RING<br>.JOINT TORIQUE                       | 1   | 1  |     | #2<br>#2          |
| 41       | 6H3-24411-10       | .DIAPHRAGM<br>.DIAPHRAGME                       | 1   | 1  |     | #2<br>#2          |
| 42       | 6H3-24434-10       | .GASKET, BODY<br>.JOINT, CORPS                  | 2   | 2  |     | #2<br>#2          |
| 43       | 97513-06512        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  |     |                   |

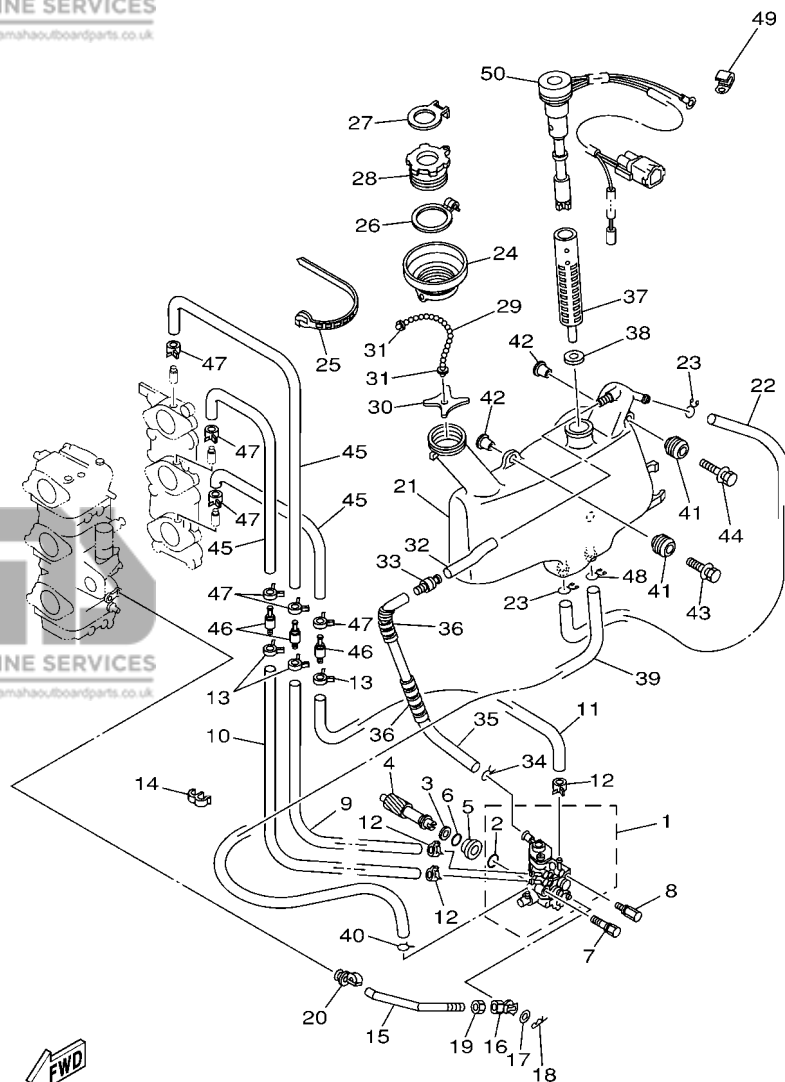


63B0100-0070

**FIG. 7 OIL PUMP 1**

**POMPE A HUILE 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|-----|----|-----|-------------------|
| 1        | 63D-13200-00       | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET | 1   | 1  |     |                   |
| 2        | 93210-19MA7        | O-RING<br>JOINT TORIQUE                          | 1   | 1  |     |                   |
| 3        | 90201-08M93        | WASHER, PLATE<br>RONDELLE, PLATE                 | 1   | 1  |     |                   |
| 4        | 6H4-11537-01       | GEAR, DRIVEN<br>PIGNON SECONDAIRE                | 1   | 1  |     |                   |
| 5        | 6H1-13117-01       | COLLAR, DISTANCE<br>ENTRETOISE                   | 1   | 1  |     |                   |
| 6        | 93210-13M04        | O-RING<br>JOINT TORIQUE                          | 1   | 1  |     |                   |
| 7        | 90109-06M39        | BOLT<br>BOULON                                   | 1   | 1  |     |                   |
| 8        | 90109-06M40        | BOLT<br>BOULON                                   | 1   | 1  |     |                   |
| 9        | 90445-07M44        | HOSE (L250)<br>DURITE (L250)                     | 1   | 1  |     |                   |
| 10       | 90445-07M23        | HOSE (L180)<br>DURITE (L180)                     | 1   | 1  |     |                   |
| 11       | 90445-07MA6        | HOSE (L90)<br>DURITE (L90)                       | 1   | 1  |     |                   |
| 12       | 90468-07M02        | CLIP<br>JONC                                     | 3   | 3  |     |                   |
| 13       | 90468-07M02        | CLIP<br>JONC                                     | 3   | 3  |     |                   |
| 14       | 90464-07M20        | CLAMP<br>BRIDE                                   | 1   | 1  |     |                   |
| 15       | 6H4-41241-01       | ROD, LINK<br>BIELLE                              | 1   | 1  |     |                   |
| 16       | 6H1-41237-00       | JOINT, LINK<br>RACCORD                           | 1   | 1  |     |                   |
| 17       | 90202-05088        | WASHER, PLATE<br>RONDELLE, PLATE                 | 1   | 1  |     |                   |
| 18       | 90468-05M03        | CLIP<br>JONC                                     | 1   | 1  |     |                   |
| 19       | 95380-05600        | NUT<br>ECROU                                     | 1   | 1  |     |                   |
| 20       | 6E9-41237-00       | JOINT, LINK<br>RACCORD                           | 1   | 1  |     |                   |
| 21       | 63D-21707-00       | OIL TANK COMP.<br>RESERVOIR A PETROLE COMP.      | 1   | 1  |     |                   |
| 22       | 90445-11M15        | HOSE (L360)<br>DURITE (L360)                     | 1   | 1  |     |                   |
| 23       | 90467-11M08        | CLIP<br>JONC                                     | 2   | 2  |     |                   |
| 24       | 6H4-21752-00       | TUBE, FILLER 1<br>DURITE                         | 1   | 1  |     |                   |
| 25       | 90465-13M30        | CLAMP<br>BRIDE                                   | 1   | 1  |     |                   |
| 26       | 63D-2175R-00       | HOOK, BAND<br>CROCHET, BANDE                     | 1   | 1  |     |                   |
| 27       | 63D-2176M-00       | HOOK<br>CROCHET                                  | 1   | 1  |     |                   |

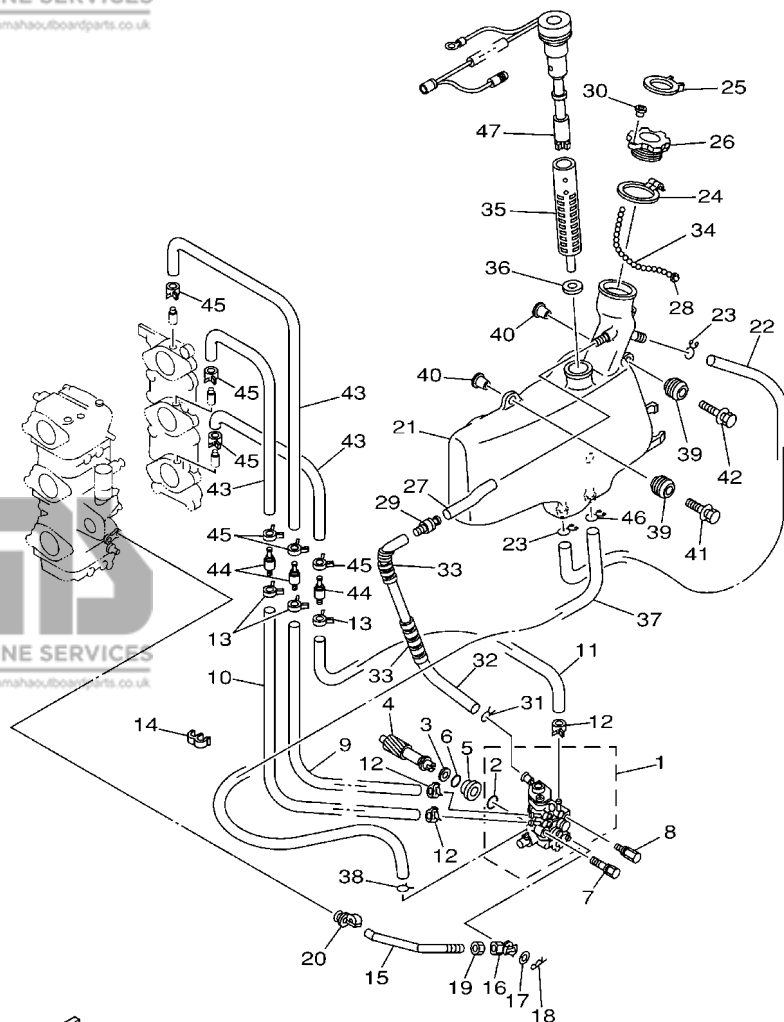


63B0100-0070

FIG. 7 OIL PUMP 1

POMPE A HUILE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|-----|----|-----|-------------------|
| 28       | 6H4-21770-00       | OIL TANK CAP ASSY<br>CABOCHON DE RESERVOIR A HUILE   | 1   | 1  |     |                   |
| 29       | 6H5-24633-10       | CHAIN, BALL<br>CHANE DE BALLE                        | 1   | 1  |     |                   |
| 30       | 6J8-21758-00       | WASHER, SPECIAL 2<br>RONDELLE, SPECIALE 2            | 1   | 1  |     |                   |
| 31       | 6H4-21757-00       | WASHER, SPECIAL 1<br>RONDELLE, SPECIALE 1            | 2   | 2  |     |                   |
| 32       | 90445-11M23        | HOSE (L85)<br>DURITE (L85)                           | 1   | 1  |     |                   |
| 33       | 63D-21744-00       | BREATHER<br>RENIFLARD                                | 1   | 1  |     |                   |
| 34       | 90467-10M04        | CLIP<br>JONC                                         | 1   | 1  |     |                   |
| 35       | 90445-11M17        | HOSE (L300)<br>DURITE (L300)                         | 1   | 1  |     |                   |
| 36       | 90446-10M01        | HOSE (L60)<br>DURITE (L60)                           | 2   | 2  |     |                   |
| 37       | 6J8-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                       | 1   | 1  |     |                   |
| 38       | 6J8-13414-00       | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE | 1   | 1  |     |                   |
| 39       | 6L2-13416-00       | PIPE, OIL 1<br>DURITE A HUILE                        | 1   | 1  |     |                   |
| 40       | 90467-08004        | CLIP<br>JONC                                         | 1   | 1  |     |                   |
| 41       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 3   | 3  |     |                   |
| 42       | 90387-06119        | COLLAR<br>COLLERETTE                                 | 3   | 3  |     |                   |
| 43       | 90119-06290        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 2   | 2  |     |                   |
| 44       | 90119-06306        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 1   | 1  |     |                   |
| 45       | 90445-07M87        | HOSE (L110)<br>DURITE (L110)                         | 3   | 3  |     |                   |
| 46       | 6E9-13183-70       | VALVE, CHECK<br>CLAPET ANTI RETOUR                   | 3   | 3  |     |                   |
| 47       | 90468-07M02        | CLIP<br>JONC                                         | 6   | 6  |     |                   |
| 48       | 90467-11M08        | CLIP<br>JONC                                         | 1   | 1  |     |                   |
| 49       | 90465-06M86        | CLAMP<br>BRIDE                                       | 1   | 1  |     |                   |
| 50       | 63D-85720-01       | OIL LEVEL GAUGE ASSY<br>JAUGE A HUILE CPLT           | 1   | 1  |     |                   |

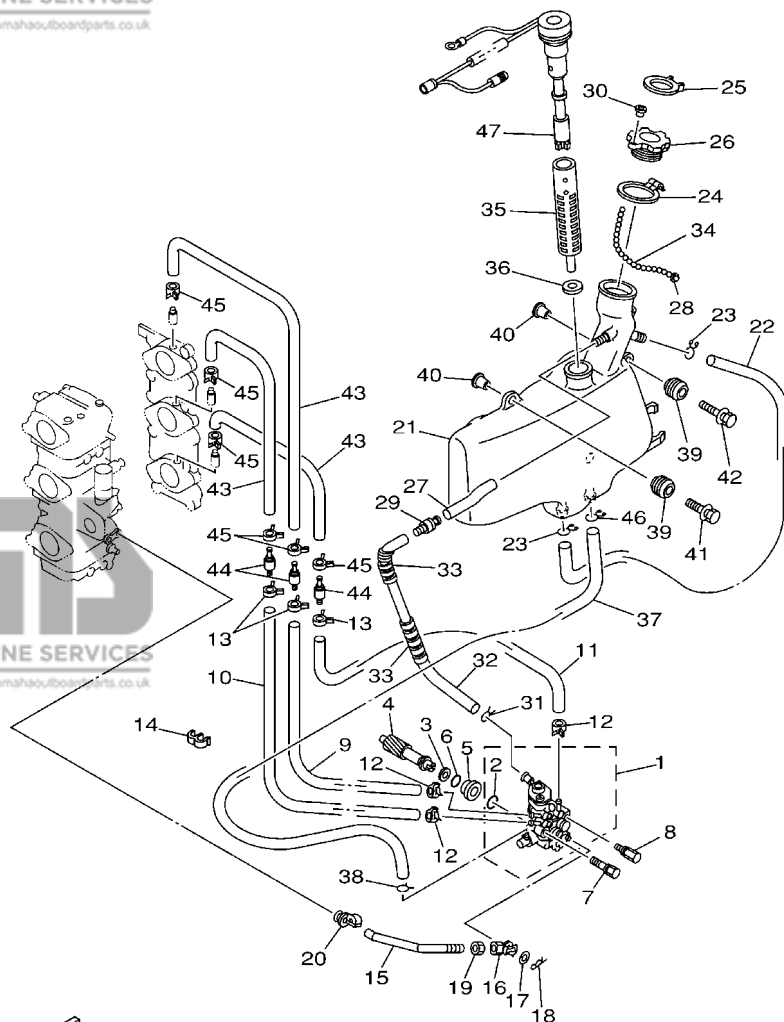


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**FIG. 8 OIL PUMP 2**

**POMPE A HUILE 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|-----|----|-----|-------------------|
| 1        | 63D-13200-00       | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET   |     |    | 1   |                   |
| 2        | 93210-19MA7        | O-RING                                             |     |    | 1   |                   |
| 3        | 90201-08M93        | JOINT TORIQUE                                      |     |    | 1   |                   |
| 4        | 6H4-11537-01       | WASHER, PLATE<br>RONDELLE, PLATE                   |     |    | 1   |                   |
| 5        | 6H1-13117-01       | GEAR, DRIVEN<br>PIGNON SECONDAIRE                  |     |    | 1   |                   |
| 6        | 6H1-13117-01       | COLLAR, DISTANCE<br>ENTRETOISE                     |     |    | 1   |                   |
| 7        | 93210-13M04        | O-RING                                             |     |    | 1   |                   |
| 8        | 90109-06M39        | JOINT TORIQUE                                      |     |    | 1   |                   |
| 9        | 90109-06M40        | BOLT<br>BOULON                                     |     |    | 1   |                   |
| 10       | 90445-07M44        | BOLT<br>BOULON                                     |     |    | 1   |                   |
| 11       | 90445-07M23        | HOSE (L250)<br>DURITE (L250)                       |     |    | 1   |                   |
| 12       | 90445-07M23        | HOSE (L180)<br>DURITE (L180)                       |     |    | 1   |                   |
| 13       | 90445-07MA6        | HOSE (L90)<br>DURITE (L90)                         |     |    | 1   |                   |
| 14       | 90468-07M02        | CLIP                                               |     |    | 3   |                   |
| 15       | 90468-07M02        | JONC                                               |     |    | 3   |                   |
| 16       | 90464-07M20        | CLIP                                               |     |    | 1   |                   |
| 17       | 6H4-41241-01       | JONC                                               |     |    | 1   |                   |
| 18       | 6H4-41241-01       | CLAMP<br>BRIDE                                     |     |    | 1   |                   |
| 19       | 6H1-41237-00       | ROD, LINK<br>BIELLE                                |     |    | 1   |                   |
| 20       | 90202-05088        | JOINT, LINK<br>RACCORD                             |     |    | 1   |                   |
| 21       | 90202-05088        | WASHER, PLATE<br>RONDELLE, PLATE                   |     |    | 1   |                   |
| 22       | 90468-05M03        | CLIP                                               |     |    | 1   |                   |
| 23       | 95380-05600        | JONC                                               |     |    | 1   |                   |
| 24       | 6E9-41237-00       | NUT<br>ECROU                                       |     |    | 1   |                   |
| 25       | 63D-21707-10       | JOINT, LINK<br>RACCORD                             |     |    | 1   |                   |
| 26       | 63D-21707-10       | OIL TANK COMP.<br>RESERVOIR A PETROLE COMP.        |     |    | 1   |                   |
| 27       | 90445-11M15        | HOSE (L360)<br>DURITE (L360)                       |     |    | 1   |                   |
| 28       | 90467-11M08        | CLIP                                               |     |    | 2   |                   |
| 29       | 63D-2175R-00       | JONC                                               |     |    | 1   |                   |
| 30       | 63D-2176M-00       | HOOK, BAND<br>CROCHET, BANDE                       |     |    | 1   |                   |
| 31       | 63D-2176M-00       | HOOK<br>CROCHET                                    |     |    | 1   |                   |
| 32       | 6H4-21770-00       | OIL TANK CAP ASSY<br>CABOCHON DE RESERVOIR A HUILE |     |    | 1   |                   |
| 33       | 90445-11M23        | HOSE (L85)<br>DURITE (L85)                         |     |    | 1   |                   |

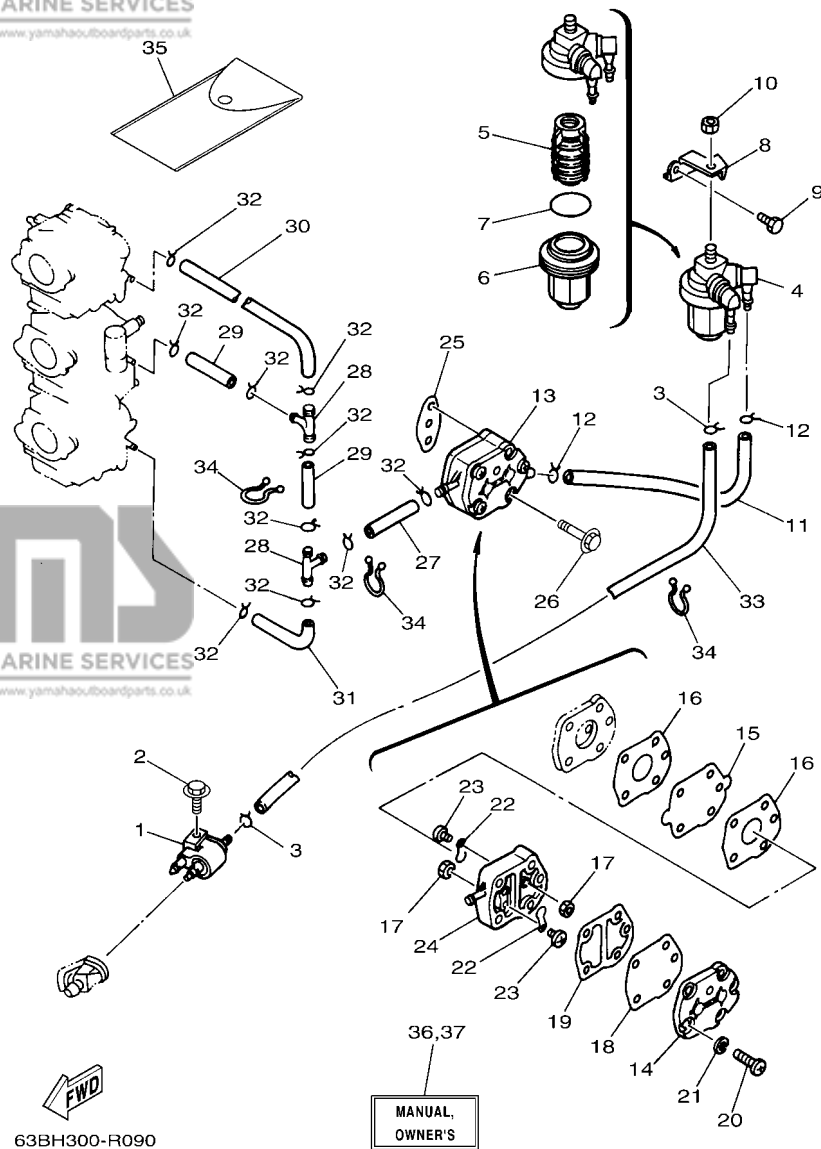


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**FIG. 8 OIL PUMP 2**

**POMPE A HUILE 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|-----|----|-----|-------------------|
| 28       | 6H4-21757-00       | WASHER, SPECIAL 1<br>RONDELLE, SPECIALE 1            |     |    | 1   |                   |
| 29       | 63D-21744-00       | BREATHER<br>RENIFLARD                                |     |    | 1   |                   |
| 30       | 6H4-24634-00       | HOOK, CHAIN BALL<br>ATTACHE                          |     |    | 1   |                   |
| 31       | 90467-10M04        | CLIP<br>JONC                                         |     |    | 1   |                   |
| 32       | 90445-11M17        | HOSE (L300)<br>DURITE (L300)                         |     |    | 1   |                   |
| 33       | 90446-10M01        | HOSE (L60)<br>DURITE (L60)                           |     |    | 2   |                   |
| 34       | 6H4-24633-01       | CHAIN, BALL<br>CHANE DE BALLE                        |     |    | 1   |                   |
| 35       | 6J8-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                       |     |    | 1   |                   |
| 36       | 6J8-13414-00       | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE |     |    | 1   |                   |
| 37       | 6L2-13416-00       | PIPE, OIL 1<br>DURITE A HUILE                        |     |    | 1   |                   |
| 38       | 90467-08004        | CLIP<br>JONC                                         |     |    | 1   |                   |
| 39       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM |     |    | 3   |                   |
| 40       | 90387-06119        | COLLAR<br>COLLERETTE                                 |     |    | 3   |                   |
| 41       | 90119-06290        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           |     |    | 2   |                   |
| 42       | 90119-06306        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           |     |    | 1   |                   |
| 43       | 90445-07M87        | HOSE (L110)<br>DURITE (L110)                         |     |    | 3   |                   |
| 44       | 6E9-13183-70       | VALVE, CHECK<br>CLAPET ANTI RETOUR                   |     |    | 3   |                   |
| 45       | 90468-07M02        | CLIP<br>JONC                                         |     |    | 6   |                   |
| 46       | 90467-11M08        | CLIP<br>JONC                                         |     |    | 1   |                   |
| 47       | 63D-85720-11       | OIL LEVEL GAUGE ASSY<br>JAUGE A HUILE CPLT           |     |    | 1   |                   |

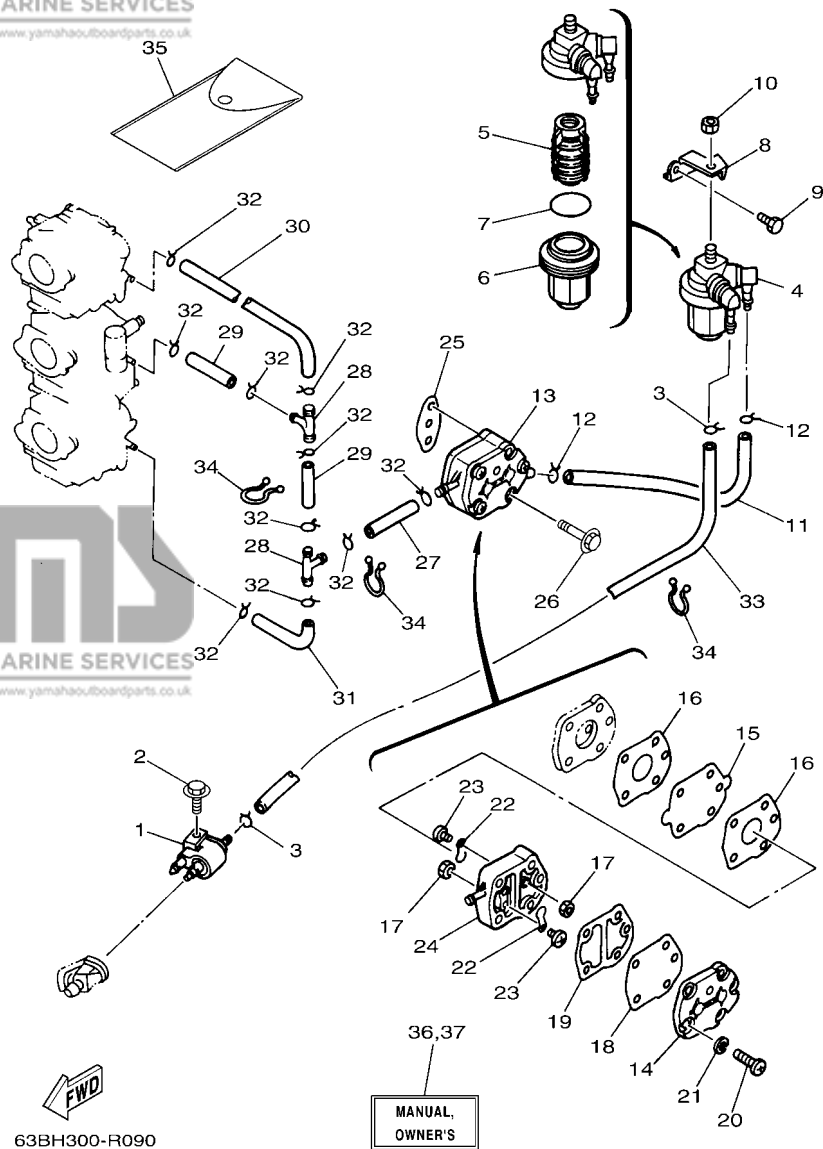


63BH300-R090

FIG. 9 FUEL

CARBURANT

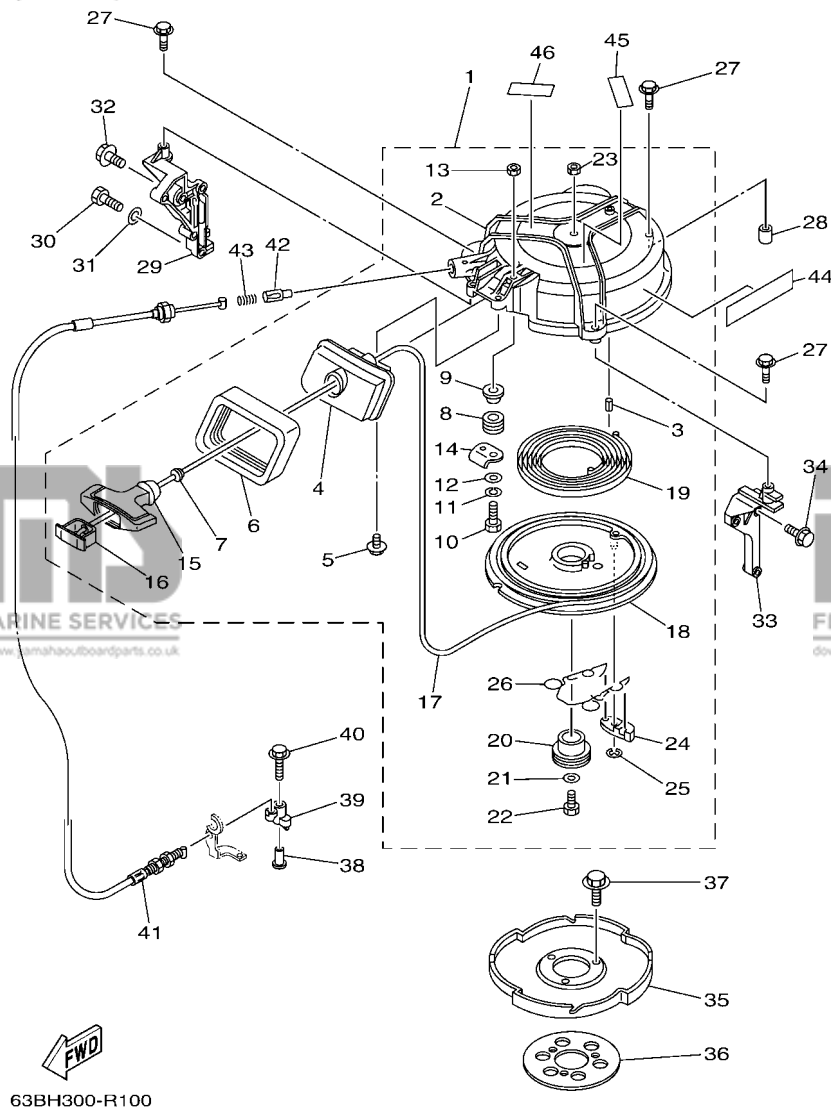
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 6G1-24304-10       | FUEL PIPE JOINT COMP. 1<br>DURITE RACCORDEMT. A ESSENCE     | 1   | 1  | 1   |                   |
| 2        | 97E95-06525        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  | 1   |                   |
| 3        | 90467-08004        | CLIP<br>JONC                                                | 2   | 2  | 2   |                   |
| 4        | 61N-24560-00       | FILTER ASSY<br>ENS FILTRE                                   | 1   | 1  | 1   |                   |
| 5        | 61N-24563-00       | ELEMENT, FILTER<br>ELEMENT, FILTRE                          | 1   | 1  | 1   |                   |
| 6        | 61N-24521-00       | CUP, FILTER<br>CUVETTE, FILTRE                              | 1   | 1  | 1   |                   |
| 7        | 93210-32738        | O-RING<br>JOINT TORIQUE                                     | 1   | 1  | 1   |                   |
| 8        | 6H4-24566-02       | BRACKET, FILTER<br>SUPPORT, FILTRE                          | 1   | 1  | 1   |                   |
| 9        | 97013-06014        | BOLT<br>BOULON                                              | 1   | 1  | 1   |                   |
| 10       | 95380-08600        | NUT<br>ECROU                                                | 1   | 1  | 1   |                   |
| 11       | 6H4-24314-00       | PIPE 4<br>DURITE 4                                          | 1   | 1  | 1   |                   |
| 12       | 90467-08004        | CLIP<br>JONC                                                | 2   | 2  | 2   |                   |
| 13       | 692-24410-00       | FUEL PUMP ASSY<br>POMPE A ESSENCE                           | 1   | 1  | 1   |                   |
| 14       | 6A0-24413-00       | BODY 2<br>CORPS 2                                           | 1   | 1  | 1   |                   |
| 15       | 692-24411-00       | DIAPHRAGM<br>DIAPHRAGME                                     | 1   | 1  | 1   |                   |
| 16       | 648-24434-01       | GASKET, BODY<br>JOINT, CORPS                                | 2   | 2  | 2   |                   |
| 17       | 95380-03600        | NUT<br>ECROU                                                | 2   | 2  | 2   |                   |
| 18       | 663-24411-00       | DIAPHRAGM<br>DIAPHRAGME                                     | 1   | 1  | 1   |                   |
| 19       | 648-24435-02       | GASKET, BODY 2<br>JOINT, CORPS 2                            | 1   | 1  | 1   |                   |
| 20       | 98503-05028        | SCREW, PAN HEAD<br>VIS                                      | 3   | 3  | 3   |                   |
| 21       | 92990-05100        | WASHER, SPRING<br>RONDELLE, GROWER                          | 3   | 3  | 3   |                   |
| 22       | 6A0-24421-01       | VALVE, CHECK<br>SOUPAPE, RETENUE                            | 2   | 2  | 2   |                   |
| 23       | 6A0-14325-00       | SCREW, PAN HEAD<br>VIS TETE CONIQUE                         | 2   | 2  | 2   |                   |
| 24       | 6A0-24412-02       | BODY 1<br>CORPS 1                                           | 1   | 1  | 1   |                   |
| 25       | 650-24431-A0       | GASKET, FUEL PUMP 1<br>JOINT 1 DE POMPE A ESSENCE           | 1   | 1  | 1   |                   |
| 26       | 97E95-06540        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 2   | 2  | 2   |                   |
| 27       | 90445-09063        | HOSE (L80)<br>DURITE (L80)                                  | 1   | 1  | 1   |                   |



**FIG. 9 FUEL**

**CARBURANT**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | ETO | EO | MHO | REMARKS REMARQUES  |
|----------|--------------------|-----------------------------------------|-----|----|-----|--------------------|
| 28       | 688-24378-00       | PIPE, JOINT 3<br>DURITE RACCORDEMENT 3  | 2   | 2  | 2   |                    |
| 29       | 90445-09057        | HOSE (L43)<br>DURITE (L43)              | 2   | 2  | 2   |                    |
| 30       | 6H4-24313-00       | PIPE 3<br>DURITE 3                      | 1   | 1  | 1   |                    |
| 31       | 6H4-24312-00       | PIPE 2<br>DURITE 2                      | 1   | 1  | 1   |                    |
| 32       | 90467-08004        | CLIP<br>JONC                            | 10  | 10 | 10  |                    |
| 33       | 6H4-24311-00       | PIPE, FUEL 1<br>DURITE A ESSENCE        | 1   | 1  | 1   |                    |
| 34       | 90464-15M11        | CLAMP<br>BRIDE                          | 3   | 3  | 3   |                    |
| 35       | 656-W2810-02       | TOOL KIT<br>TROUSSE A OUTILS            | 1   | 1  | 1   | AP<br>AP           |
| 36       | 63B-28199-7N-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (E)<br>UR (E)   |
|          | 63B-28199-7N-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (F)<br>UR (F)   |
|          | 63B-28199-7N-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (ES)<br>UR (ES) |
|          | 63B-28199-7N-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (D)<br>UR (D)   |
|          | 63B-28199-7N-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (NL)<br>UR (NL) |
|          | 63B-28199-7N-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (I)<br>UR (I)   |
| 37       | 63B-28199-8N-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (DK)<br>UR (DK) |
|          | 63B-28199-8N-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (GR)<br>UR (GR) |
|          | 63B-28199-8N-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (P)<br>UR (P)   |
|          | 63B-28199-8N-N0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (N)<br>UR (N)   |
|          | 63B-28199-8N-M0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (S)<br>UR (S)   |
|          | 63B-28199-8N-L0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     | 1  | 1   | UR (SF)<br>UR (SF) |



\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

\*1: A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M

**FIG. 10 STARTER**

**DEMARREUR**

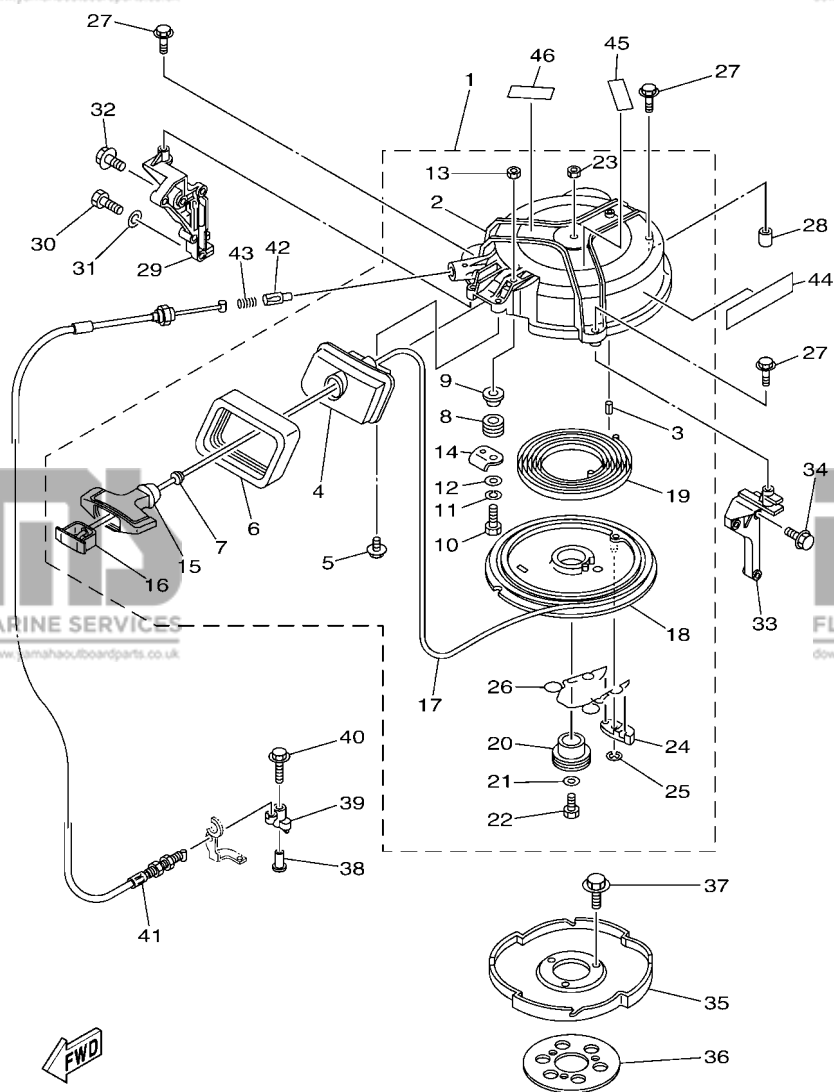
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 63B-Y130E-06       | STARTER ASSY<br>DEMARREUR COMPLET                             |     |    | 1   |                   |
| 2        | 6H4-15711-02       | .CASE, STARTER<br>.CARTER DE DEMARREUR                        |     |    | 1   |                   |
| 3        | 91690-40018        | .PIN, SPRING<br>.AGRAFFE                                      |     |    | 1   |                   |
| 4        | 6H4-15758-01-8D    | .GUIDE, WIRE<br>.GUIDE DE FIL                                 |     |    | 1   |                   |
| 5        | 97E95-06516        | .BOLT, HEXAGON W/W DEEP RECESS<br>.VIS HEXAGONAL AVC RONDELLE |     |    | 2   |                   |
| 6        | 6H4-15762-00       | .SEAL, RUBBER 2<br>.JOINT CAOUTCHOUC 2                        |     |    | 1   |                   |
| 7        | 6A0-15789-00       | .DAMPER<br>.AMORTISSEUR                                       |     |    | 1   |                   |
| 8        | 6F5-15752-00       | .ROLLER, WIRE<br>.GALET, CABLE                                |     |    | 1   |                   |
| 9        | 90387-06M69        | .COLLAR<br>.COLLERETTE                                        |     |    | 1   |                   |
| 10       | 97013-06030        | .BOLT<br>.BOULON                                              |     |    | 1   |                   |
| 11       | 92903-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER                          |     |    | 1   |                   |
| 12       | 92903-06600        | .WASHER, PLATE<br>.RONDELLE, PLATE                            |     |    | 1   |                   |
| 13       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                       |     |    | 1   |                   |
| 14       | 6H4-15787-01       | .STAY<br>.SUPPORT                                             |     |    | 1   |                   |
| 15       | 689-15755-01       | .HANDLE, STARTER<br>.POIGNEE, DE DEMARREUR                    |     |    | 1   |                   |
| 16       | 6F5-15779-02       | .COVER<br>.COUVERCLE                                          |     |    | 1   |                   |
| 17       | *                  | .WIRE (L:2095MM)<br>.FIL (L:2095MM)                           |     |    | 1   | *1                |
| 18       | 6H4-15714-00       | .DRUM, SHEAVE<br>.TAMBOUR, POULIE                             |     |    | 1   |                   |
| 19       | 90510-08002        | .SPRING, SPIRAL<br>.RESSORT, HELICOIDAL                       |     |    | 1   |                   |
| 20       | 6H4-15717-01       | .SHAFT, STARTER<br>.AXE DE DEMARREUR                          |     |    | 1   |                   |
| 21       | 90201-06060        | .WASHER, PLATE<br>.RONDELLE, PLATE                            |     |    | 1   |                   |
| 22       | 97D95-06020        | .BOLT, HEXAGON DEEP RECESS<br>.VIS HEXAGONAL                  |     |    | 1   |                   |
| 23       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                       |     |    | 1   |                   |
| 24       | 676-15741-03       | .PAWL, DRIVE<br>.CLIQUET, ENTRAINEMENT                        |     |    | 1   |                   |
| 25       | 93430-06M02        | .CIRCLIP<br>.CLIPS                                            |     |    | 1   |                   |
| 26       | 6H4-15705-00       | .SPRING, DRIVE PAWL<br>.RESSORT DE CLIQUET                    |     |    | 1   |                   |
| 27       | 97E95-06535        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE   |     |    | 3   |                   |



**FIG. 10 STARTER**

**DEMARREUR**

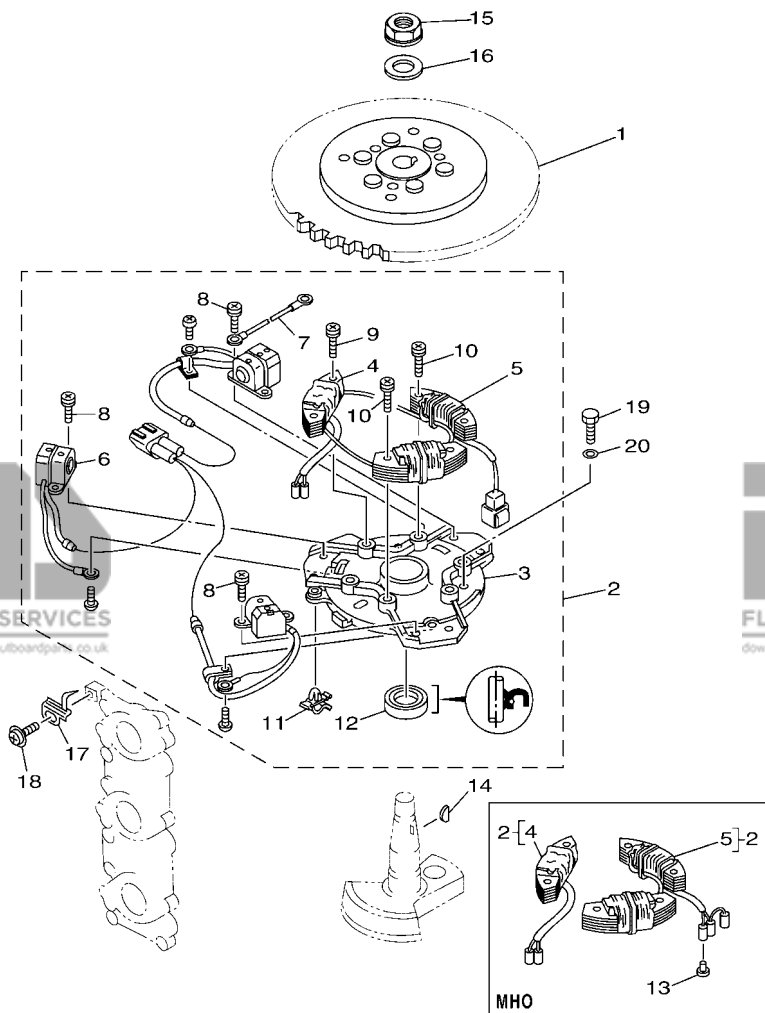
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-------------------|
| 28       | 99530-10014        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                          |     |    | 1   |                   |
| 29       | 63D-15771-00-1S    | STAY 1<br>SUPPORT 1                                         |     |    | 1   |                   |
| 30       | 97013-08025        | BOLT<br>BOULON                                              |     |    | 2   |                   |
| 31       | 92903-08600        | WASHER, PLATE<br>RONDELLE, PLATE                            |     |    | 2   |                   |
| 32       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     |    | 1   |                   |
| 33       | 6H4-15772-02       | STAY 2<br>SUPPORT 2                                         |     |    | 1   |                   |
| 34       | 90119-06MA3        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  |     |    | 3   |                   |
| 35       | 6H4-15723-01-94    | PULLEY, STARTER<br>POULIE DE DEMARREUR                      |     |    | 1   |                   |
| 36       | 6J8-81365-A0       | GASKET, HOLE COVER<br>JOINT, COUVERCLE DE TROU              |     |    | 1   |                   |
| 37       | 97513-08520        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             |     |    | 3   |                   |
| 38       | 90387-06M66        | COLLAR<br>COLLERETTE                                        |     |    | 1   |                   |
| 39       | 63D-15746-00       | ARM<br>BRAS                                                 |     |    | 1   |                   |
| 40       | 97E95-06540        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE |     |    | 1   |                   |
| 41       | 63D-15770-00       | CABLE COMP., STARTER STOP<br>CABLE, BUTEE DE DEMAR          |     |    | 1   |                   |
| 42       | 656-15748-00       | PLUNGER, STARTER STOP<br>PLONGEUR, BOUTE DE DEMAR           |     |    | 1   |                   |
| 43       | 90501-10227        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                 |     |    | 1   |                   |
| 44       | 63D-13437-N0       | MARK, CAUTION<br>MAKER                                      |     |    | 1   |                   |
| 45       | 6EE-81995-40       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT                  |     |    | 1   |                   |
| 46       | 6EE-81995-50       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT                  |     |    | 1   |                   |



63BH300-R100

\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

\*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M



**FWD**  
63DU700-R110

**FIG. 11 GENERATOR**

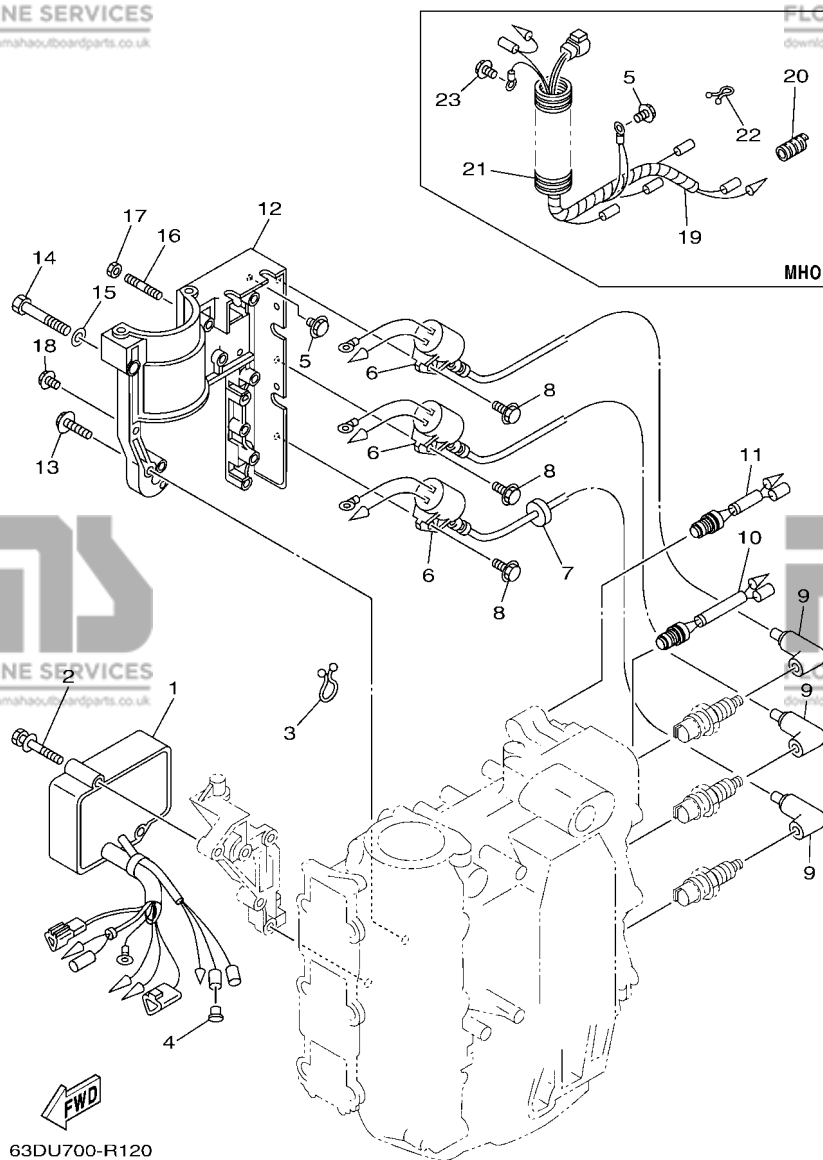
**GENERATRICE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | ETO | EO | MHO | REMARKS REMARQUES        |
|----------|--------------------|------------------------------------------------------------|-----|----|-----|--------------------------|
| 1        | 63D-85550-00       | ROTOR ASSY                                                 | 1   | 1  |     |                          |
|          | 63D-85550-10       | ROTOR CPLT                                                 |     |    | 1   |                          |
| 2        | 63D-85560-10       | BASE ASSY                                                  | 1   | 1  |     |                          |
|          | 63D-85560-00       | ENS. FLASQUE                                               |     |    | 1   |                          |
| 3        | 6H4-15359-04-94    | .HOUSING, OIL SEAL<br>.LOGEMENT, BAGUE D'ETANCHEITE        | 1   | 1  | 1   |                          |
| 4        | 63D-85520-01       | .COIL, CHARGE<br>.BOBINE, CHARGE                           | 1   | 1  | 1   |                          |
| 5        | 63D-85533-10       | .COIL, LIGHTING<br>.BOBINE, ECLAIRAGE                      | 1   | 1  |     |                          |
|          | 63D-85533-00       | .COIL, LIGHTING<br>.BOBINE, ECLAIRAGE                      |     |    | 1   |                          |
| 6        | 63D-85580-00       | .COIL, PULSER<br>.BOBINE, PULSEUR                          | 1   | 1  | 1   |                          |
| 7        | 6H4-83354-00       | .WIRE, EARTH LEAD 1<br>.FIL 1, MASSE                       | 1   | 1  | 1   |                          |
| 8        | 63D-81345-00       | .SCREW, WITH WASHER (M5X12)<br>.VIS, AVEC RONDELLE (M5X12) | 6   | 6  | 6   |                          |
| 9        | 63D-81345-10       | .SCREW, WITH WASHER (M6X25)<br>.VIS, AVEC RONDELLE (M6X25) | 2   | 2  | 2   |                          |
| 10       | 63D-81345-20       | .SCREW, WITH WASHER (M6X30)<br>.VIS, AVEC RONDELLE (M6X30) | 4   | 4  | 4   |                          |
| 11       | 90464-03M15        | .CLAMP<br>.BRIDE                                           | 1   | 1  | 1   |                          |
| 12       | 93102-23096        | .OIL SEAL<br>.JOINT SPY                                    | 1   | 1  | 1   |                          |
| 13       | 703-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL                         |     |    | 3   | 50H<br>50H<br>40V<br>40V |
|          | 703-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL                         |     |    | 1   |                          |
| 14       | 6H4-11545-00       | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                       | 1   | 1  | 1   |                          |
| 15       | 90179-16M05        | NUT<br>ECROU                                               | 1   | 1  | 1   |                          |
| 16       | 90201-16M44        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1   | 1  | 1   |                          |
| 17       | 6H4-81332-00       | PLATE, TIMING<br>PLATEAU, ALLUMAGE                         | 1   | 1  | 1   |                          |
| 18       | 97985-05210        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 1   | 1  | 1   |                          |
| 19       | 97013-06018        | BOLT<br>BOULON                                             | 3   | 3  | 3   |                          |
| 20       | 92903-06600        | WASHER, PLATE<br>RONDELLE, PLATE                           | 3   | 3  | 3   |                          |

FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 63D-85540-04       | C.D.I. UNIT ASSY<br>BLOC C.D.I.                             | 1   | 1  | 1   |                   |
| 2        | 90119-06M51        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 2   | 2  | 2   |                   |
| 3        | 90464-15M11        | CLAMP<br>BRIDE                                              | 1   | 1  | 1   |                   |
| 4        | 703-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL                          | 1   |    |     |                   |
| 5        | 97E95-06514        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  | 1   |                   |
| 6        | 6H5-85570-00       | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)              | 3   | 3  | 3   |                   |
| 7        | 90480-25161        | GROMMET<br>PASSE-FIL                                        | 1   | 1  | 1   |                   |
| 8        | 97E95-06520        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 3   | 3  | 3   |                   |
| 9        | 6G1-82370-21       | PLUG CAP ASSY<br>ANTIPARASITE                               | 3   | 3  | 3   |                   |
| 10       | 689-82560-00       | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET                | 1   | 1  | 1   |                   |
| 11       | 6H4-82560-00       | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET                | 1   | 1  | 1   |                   |
| 12       | 6H4-81822-02-98    | BRACKET, STARTING MOTOR<br>SUPPORT, DEMARREUR ELECTRIQUE    | 1   | 1  |     |                   |
| 13       | 97E95-06530        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 4   | 4  |     |                   |
| 14       | 97013-08050        | BOLT<br>BOULON                                              | 1   | 1  |     |                   |
| 15       | 92903-08600        | WASHER, PLATE<br>RONDELLE, PLATE                            | 1   | 1  |     |                   |
| 16       | 95670-06640        | BOLT, STUD<br>GOUJON                                        | 1   | 1  |     |                   |
| 17       | 90179-06M24        | NUT<br>ECROU                                                | 1   | 1  |     |                   |
| 18       | 97E95-06514        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 2   | 2  |     |                   |
| 19       | 63D-82531-00       | WIRE, LEAD<br>FIL                                           |     |    | 1   |                   |
| 20       | 90446-10M02        | HOSE<br>DURITE                                              |     |    | 1   |                   |
| 21       | 6G1-83557-00       | TUBE<br>TUBE                                                |     |    | 1   |                   |
| 22       | 90464-05M16        | CLAMP<br>BRIDE                                              |     |    | 1   |                   |
| 23       | 97E95-06514        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE |     |    | 1   |                   |



63DU700-R120

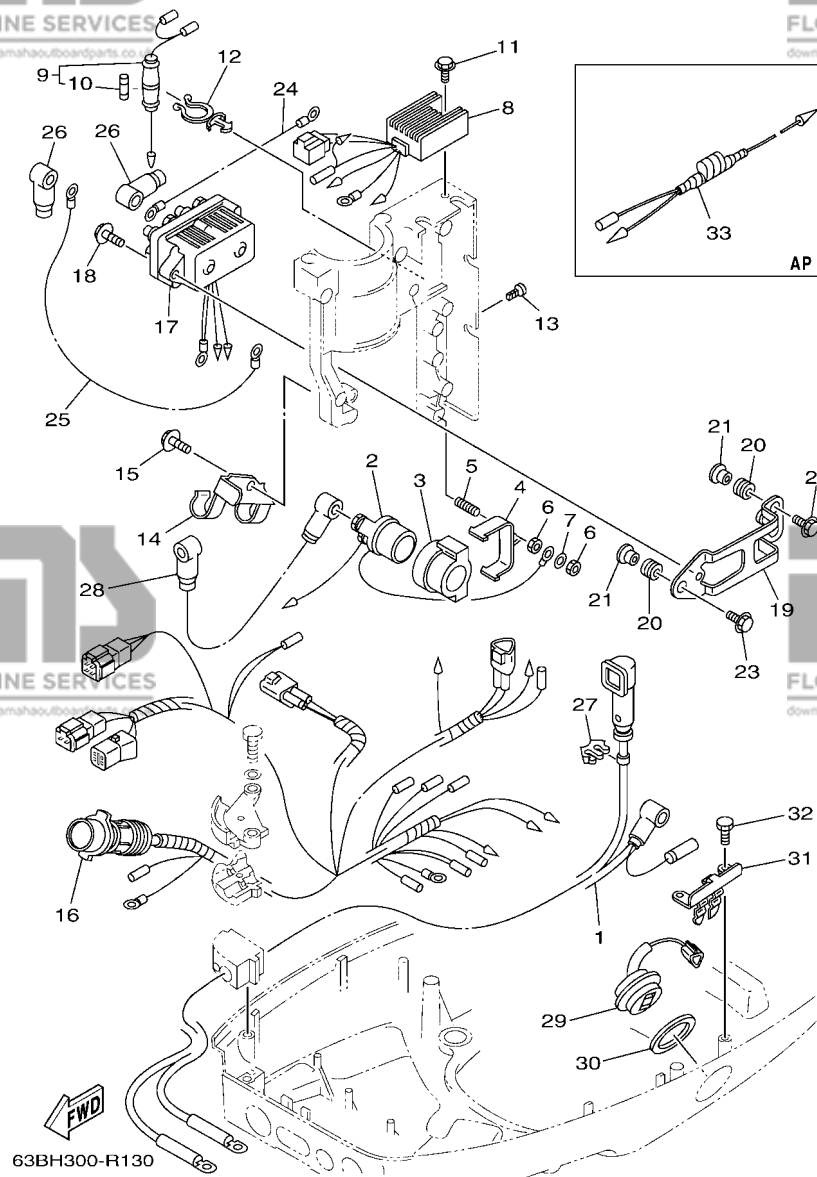


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 6H4-82105-03       | BATTERY CABLE<br>CABLE DE BATTERIE                          | 1   | 1  |     |                   |
| 2        | 6G1-81941-10       | STARTER RELAY ASSY<br>LANCEUR RELAIS (ENS.)                 | 1   | 1  |     |                   |
| 3        | 6H4-81952-00       | HOLDER, RELAY<br>SUPPORT, RELAIS                            | 1   | 1  |     |                   |
| 4        | 6H4-81945-00       | PLATE, SWITCH FITTING<br>PLAQUE, FIXATION DU RELAIS         | 1   | 1  |     |                   |
| 5        | 90116-06M22        | BOLT, STUD<br>GOIJON                                        | 1   | 1  |     |                   |
| 6        | 95380-06600        | NUT, HEXAGON<br>ECROU                                       | 2   | 2  |     |                   |
| 7        | 92990-06600        | WASHER, PLATE<br>RONDELLE, PLATE                            | 1   | 1  |     |                   |
| 8        | 6H2-81960-10       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT    | 1   | 1  |     |                   |
| 9        | 6H4-82150-01       | FUSE HOLDER ASSY<br>SUPPORT DE FUSIBLE                      | 1   | 1  |     |                   |
| 10       | 663-82151-01       | .FUSE (12V-20A)<br>.FUSIBLE (12V-20A)                       | 1   | 1  |     |                   |
| 11       | 97E95-06514        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  |     |                   |
| 12       | 90464-15M27        | CLAMP<br>BRIDE                                              | 1   | 1  |     |                   |
| 13       | 90338-05M11        | PLUG<br>PLOT                                                | 2   | 2  |     |                   |
| 14       | 63D-82594-00       | CLAMP<br>BRIDE                                              | 1   | 1  |     |                   |
| 15       | 97E95-06512        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  |     |                   |
| 16       | 63D-82590-40       | WIRE HARNESS ASSY (10P)<br>FAISCEAU DE FILS COMPLET (10P)   | 1   |    |     |                   |
|          | 63D-82590-10       | WIRE HARNESS ASSY (10P)<br>FAISCEAU DE FILS COMPLET (10P)   |     | 1  |     |                   |
| 17       | 6H1-81950-00       | RELAY ASSY<br>RELAIS COMPLET                                | 1   |    |     |                   |
| 18       | 97E95-06525        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 2   |    |     |                   |
| 19       | 6H4-81945-20       | PLATE, SWITCH FITTING<br>PLAQUE, FIXATION DU RELAIS         | 1   |    |     |                   |
| 20       | 90480-13M24        | GROMMET<br>PASSE-FIL                                        | 3   |    |     |                   |
| 21       | 90387-06M05        | COLLAR<br>COLLERETTE                                        | 3   |    |     |                   |
| 22       | 90105-06M15        | BOLT, FLANGE<br>BOULON, A COLLERETTE                        | 2   |    |     |                   |
| 23       | 90105-06M16        | BOLT, FLANGE<br>BOULON, A COLLERETTE                        | 1   |    |     |                   |
| 24       | 6H5-81949-01       | WIRE, LEAD<br>FIL                                           | 1   |    |     |                   |
| 25       | 61A-81949-00       | WIRE, LEAD<br>FIL                                           | 1   |    |     |                   |
| 26       | 682-82119-01       | COVER, LEAD WIRE<br>GARNITURE, FIL                          | 4   |    |     |                   |

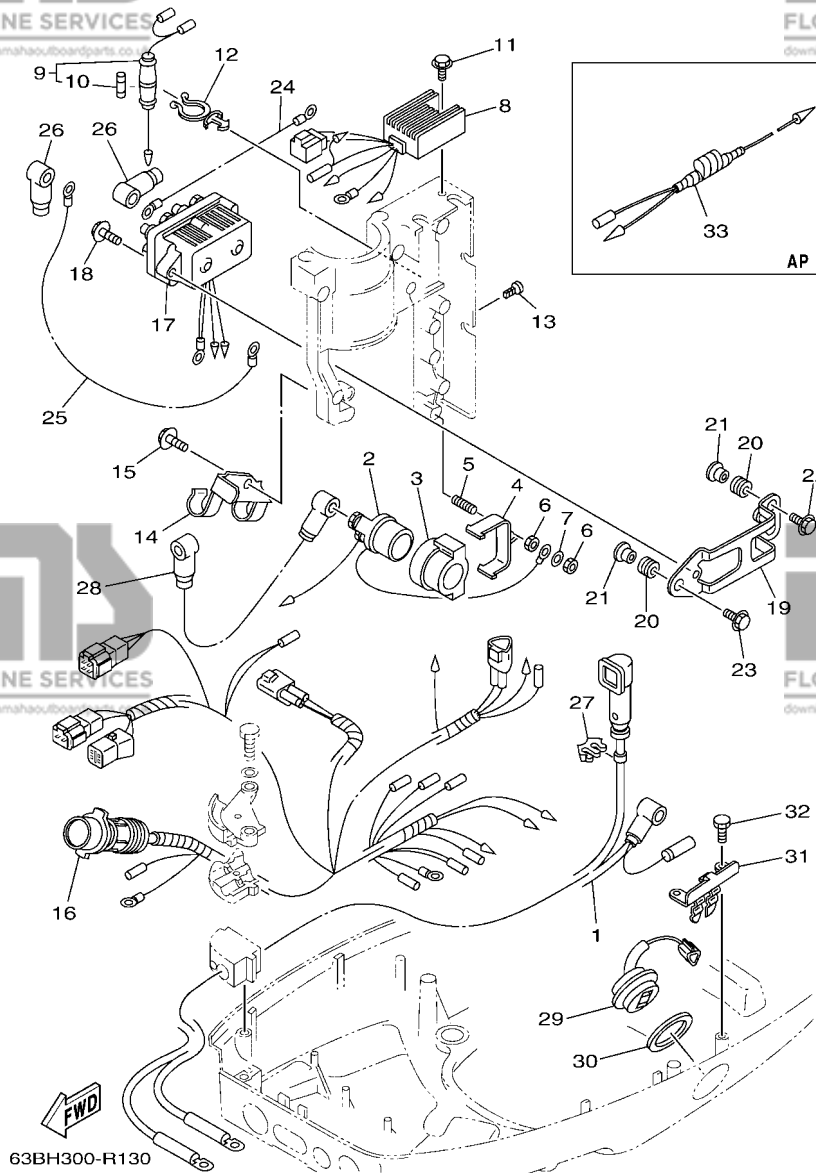
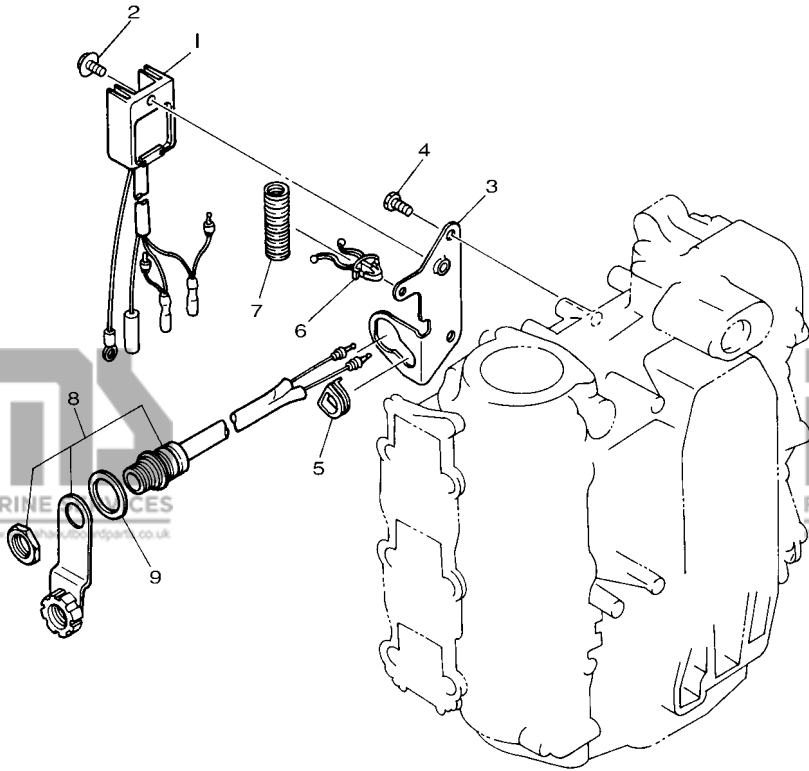


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|-----|----|-----|-------------------|
| 27       | 90464-07M20        | CLAMP                                                      | 1   | 1  |     |                   |
| 28       | 6H4-82117-01       | BRIDE WIRE, LEAD FIL                                       | 1   | 1  |     |                   |
| 29       | 63D-82563-11       | TRIM & TILT SWITCH ASSY                                    | 1   |    |     |                   |
| 30       | 6E5-82587-00       | INCLINER ET PARER COMMUTATEUR                              | 1   |    |     |                   |
| 31       | 6R3-83614-00       | GASKET JOINT                                               | 1   |    |     |                   |
| 32       | 97D95-06016        | BRACKET SUPPORT                                            | 1   |    |     |                   |
| 33       | 6H4-81315-11       | BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL LEAD WIRE ASSY FIL | 2   |    |     | AP AP             |

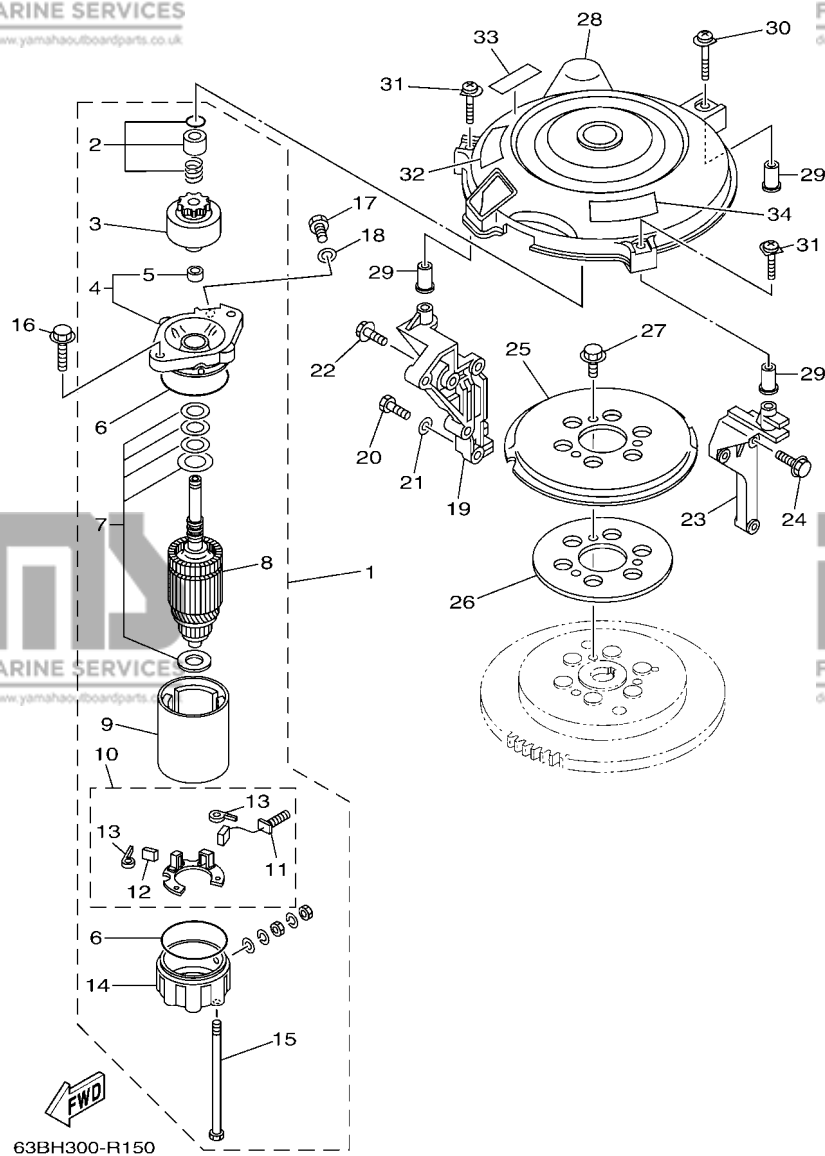


**FWD**  
63BG300-Q140

**FIG. 14 ELECTRICAL 3**

**PARTIE ELECTRIQUE 3**

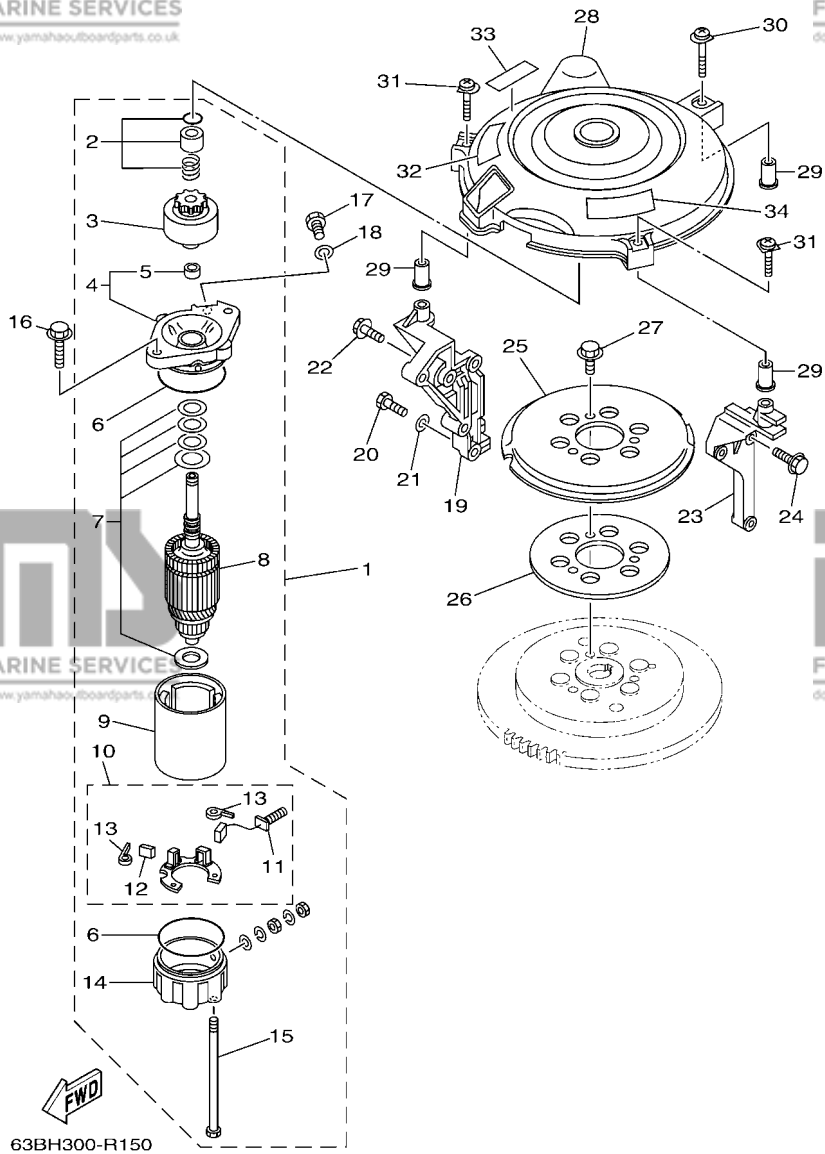
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 6J8-81960-00       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT    |     |    | 1   | 40V               |
| 2        | 97E95-06512        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE |     |    | 1   | 40V               |
| 3        | 6H4-81975-02       | PLATE, RECTIFIER FITTING<br>PLAQUE, FIXATION DU REDRESSEUR  |     |    | 1   | 40V               |
| 4        | 97013-06012        | BOLT<br>BOULON                                              |     |    | 2   | 40V               |
| 5        | 6F5-81922-00       | GROMMET<br>OEILLET CAOUTCHOUC                               |     |    | 1   | 40V               |
| 6        | 90464-12M35        | CLAMP<br>BRIDE                                              |     |    | 1   | 40V               |
| 7        | 90440-14M00        | PIPE<br>DURITE                                              |     |    | 1   | 40V               |
| 8        | 682-84381-00       | 2P CONCENT<br>RALLONGE 2 FILS                               |     |    | 1   | 40V               |
| 9        | 90202-26M45        | WASHER, PLATE<br>RONDELLE, PLATE                            |     |    | 1   | 40V               |



**FIG. 15 STARTING MOTOR**

**DEMARREUR ELECTRIQUE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 6F5-81800-11       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1   | 1  |     |                   |
| 2        | 689-81857-11       | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1   | 1  |     |                   |
| 3        | 689-81807-12       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1   | 1  |     |                   |
| 4        | 6F5-81830-11       | .FRONT BRACKET ASSY<br>.SUPPORT AVANT                       | 1   | 1  |     |                   |
| 5        | 689-81831-00       | .METAL, FRONT<br>.METAL, AVANT                              | 1   | 1  |     |                   |
| 6        | 689-81847-11       | .O-RING<br>.JOINT TORIQUE                                   | 2   | 2  |     |                   |
| 7        | 689-81809-11       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1   | 1  |     |                   |
| 8        | 689-81850-12       | .ARMATURE ASSY<br>.INDUIT                                   | 1   | 1  |     |                   |
| 9        | 689-81810-11       | .STATOR ASSY<br>.STATOR COMPLET                             | 1   | 1  |     |                   |
| 10       | 689-81840-11       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1   | 1  |     |                   |
| 11       | 689-81811-11       | .BRUSH 1<br>.CHARBON 1                                      | 1   | 1  |     |                   |
| 12       | 689-81812-11       | .BRUSH 2<br>.CHARBON 2                                      | 1   | 1  |     |                   |
| 13       | 689-81813-10       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 2   | 2  |     |                   |
| 14       | 689-81820-11       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1   | 1  |     |                   |
| 15       | 689-81826-10       | .BOLT<br>.BOULON                                            | 2   | 2  |     |                   |
| 16       | 97513-08530        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             | 2   | 2  |     |                   |
| 17       | 97013-08016        | BOLT<br>BOULON                                              | 1   | 1  |     |                   |
| 18       | 92903-08600        | WASHER, PLATE<br>RONDELLE, PLATE                            | 1   | 1  |     |                   |
| 19       | 63D-15771-00-1S    | STAY 1<br>SUPPORT 1                                         | 1   | 1  |     |                   |
| 20       | 97013-08025        | BOLT<br>BOULON                                              | 2   | 2  |     |                   |
| 21       | 92903-08600        | WASHER, PLATE<br>RONDELLE, PLATE                            | 2   | 2  |     |                   |
| 22       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 1   | 1  |     |                   |
| 23       | 6H4-15772-02       | STAY 2<br>SUPPORT 2                                         | 1   | 1  |     |                   |
| 24       | 90119-06MA3        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 3   | 3  |     |                   |
| 25       | 6J8-15723-E1       | PULLEY, STARTER<br>POULIE DE DEMARREUR                      | 1   | 1  |     |                   |
| 26       | 6J8-81365-A0       | GASKET, HOLE COVER<br>JOINT, COUVERCLE DE TROU              | 1   | 1  |     |                   |
| 27       | 97513-08514        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             | 3   | 3  |     |                   |

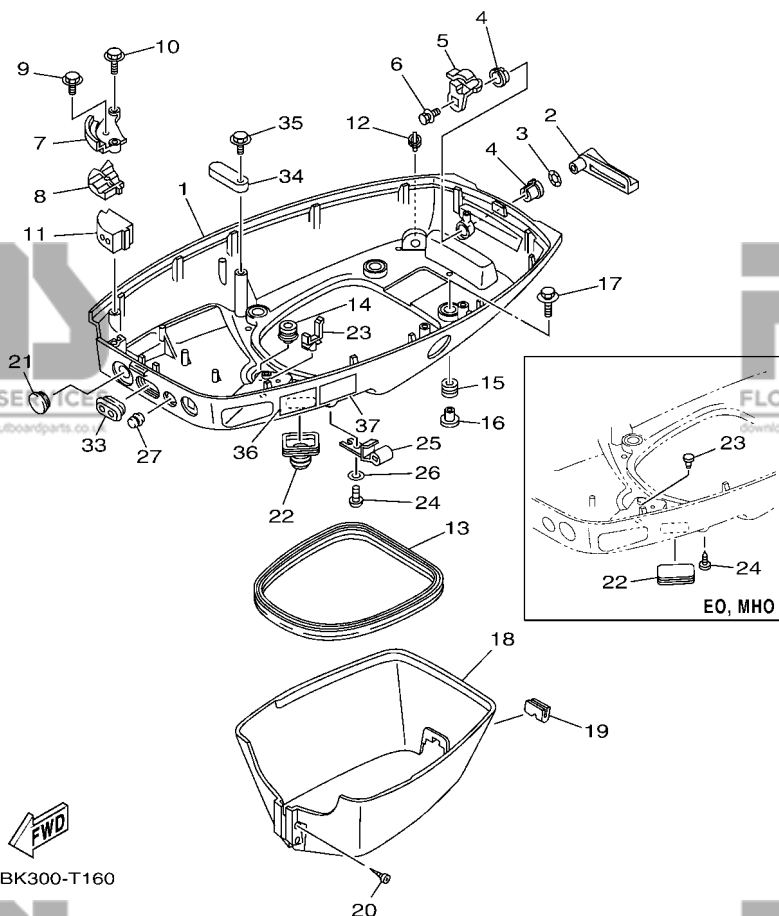
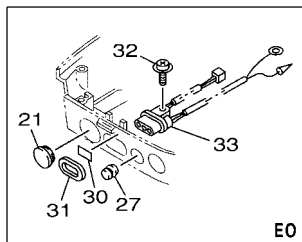
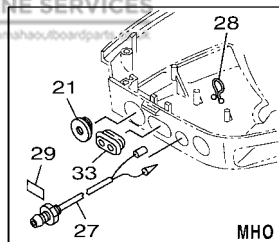


**FIG. 15 STARTING MOTOR**

**DEMARREUR ELECTRIQUE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|-----|----|-----|-------------------|
| 28       | 6H4-81337-01       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT       | 1   | 1  |     |                   |
| 29       | 90387-06M65        | COLLAR<br>COLLERETTE                       | 3   | 3  |     |                   |
| 30       | 90159-06M21        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE   | 1   | 1  |     |                   |
| 31       | 90159-06M22        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE   | 2   | 2  |     |                   |
| 32       | 6EE-81995-40       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT | 1   | 1  |     |                   |
| 33       | 6EE-81995-50       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT | 1   | 1  |     |                   |
| 34       | 6AG-81996-00       | MARK<br>MARQUE                             | 1   | 1  |     |                   |

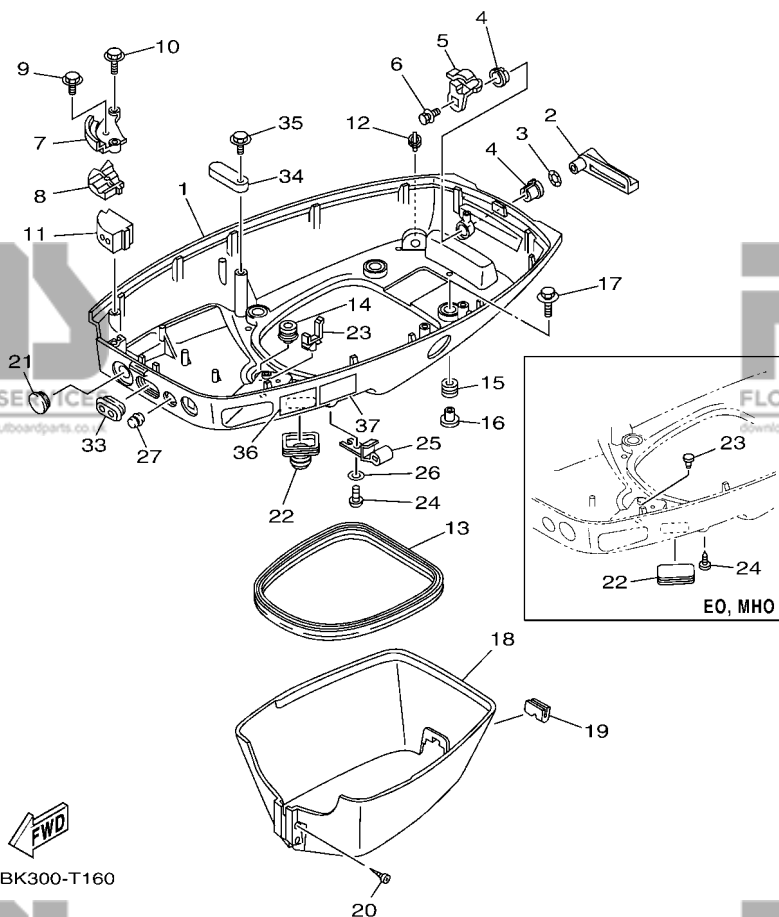
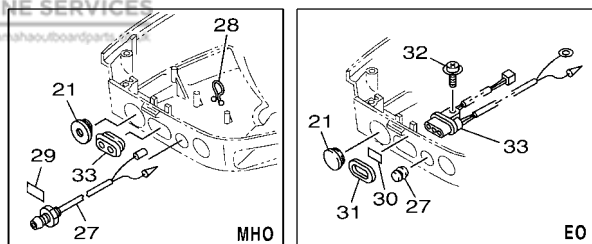




**FIG. 16 BOTTOM COWLING**

**CAPOT INFERIEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION       | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------|-----|----|-----|-------------------|
| 1        | 6H4-42711-25-8D    | COWLING, BOTTOM 1             | 1   |    |     |                   |
|          | 6H4-42711-07-8D    | CUVETTE 1                     |     |    |     |                   |
|          |                    | COWLING, BOTTOM 1             |     | 1  | 1   |                   |
|          |                    | CUVETTE 1                     |     |    |     |                   |
| 2        | 6H4-42815-00       | LEVER, CLAMP 1                | 1   | 1  | 1   |                   |
|          |                    | LEVIER, PRESSE 1              |     |    |     |                   |
| 3        | 90206-12052        | WASHER, WAVE                  | 1   | 1  | 1   |                   |
|          |                    | RONDELLE, ONDULEE             |     |    |     |                   |
| 4        | 90386-12069        | BUSH                          | 2   | 2  | 2   |                   |
|          |                    | DOUILLE                       |     |    |     |                   |
| 5        | 6H4-42816-00       | LEVER, CLAMP 2                | 1   | 1  | 1   |                   |
|          |                    | LEVIER, PRESSE 2              |     |    |     |                   |
| 6        | 90119-06273        | BOLT, WITH WASHER             | 1   | 1  | 1   |                   |
|          |                    | BOULON, AVEC RONDELLE         |     |    |     |                   |
| 7        | 6H4-48531-11-94    | BRACKET, REMOTE CONTROL 1     | 1   | 1  | 1   |                   |
|          |                    | ETRIER 1, COMMANDE A DISTANCE |     |    |     |                   |
| 8        | 6H4-48532-11-94    | BRACKET, REMOTE CONTROL 2     | 1   | 1  | 1   |                   |
|          |                    | ETRIER 2, COMMANDE A DISTANCE |     |    |     |                   |
| 9        | 97595-05516        | BOLT, WITH WASHER             | 1   | 1  | 1   |                   |
|          |                    | VIS HEXAGONAL AVC RONDELLE    |     |    |     |                   |
| 10       | 97E95-06520        | BOLT, HEXAGON W/W DEEP RECESS | 2   | 2  | 2   |                   |
|          |                    | VIS HEXAGONAL AVC RONDELLE    |     |    |     |                   |
| 11       | 6H4-42724-30       | GROMMET                       | 1   |    |     |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |
|          | 6H4-42724-20       | GROMMET                       |     | 1  |     |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |
|          | 6H4-42724-00       | GROMMET                       |     |    | 1   |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |
| 12       | 6E5-44391-00       | NIPPLE, HOSE                  | 1   | 1  | 1   |                   |
|          |                    | RACCORD D'ESSENCE             |     |    |     |                   |
| 13       | 6H4-42716-00       | RUBBER SEAL 1                 | 1   | 1  | 1   |                   |
|          |                    | JOINT EN CAOUTCHOUC 1         |     |    |     |                   |
| 14       | 6E5-42724-00       | GROMMET                       | 1   | 1  | 1   |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |
| 15       | 90480-09M21        | GROMMET                       | 4   | 4  | 4   |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |
| 16       | 90387-06M41        | COLLAR                        | 4   | 4  | 4   |                   |
|          |                    | COLLERETTE                    |     |    |     |                   |
| 17       | 90119-06291        | BOLT, WITH WASHER             | 4   | 4  | 4   |                   |
|          |                    | BOULON, AVEC RONDELLE         |     |    |     |                   |
| 18       | 63D-42741-00-8D    | APRON                         | 1   | 1  | 1   |                   |
|          |                    | CAPOT LATERAL                 |     |    |     |                   |
| 19       | 63D-42717-00       | RUBBER, SEAL 2                | 1   | 1  | 1   |                   |
|          |                    | JOINT EN CAOUTCHOUC 2         |     |    |     |                   |
| 20       | 97780-60525        | SCREW, TAPPING                | 2   | 2  | 2   |                   |
|          |                    | VIS, TETE BOMBEE              |     |    |     |                   |
| 21       | 676-42726-00       | GROMMET                       | 1   | 1  |     |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |
|          | 6H4-42726-40       | GROMMET                       |     |    | 1   |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |
| 22       | 688-42726-10       | GROMMET                       | 1   |    |     |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |
|          | 6H4-42726-00       | GROMMET                       |     | 1  | 1   |                   |
|          |                    | PASSE-FIL                     |     |    |     |                   |



**FIG. 16 BOTTOM COWLING**

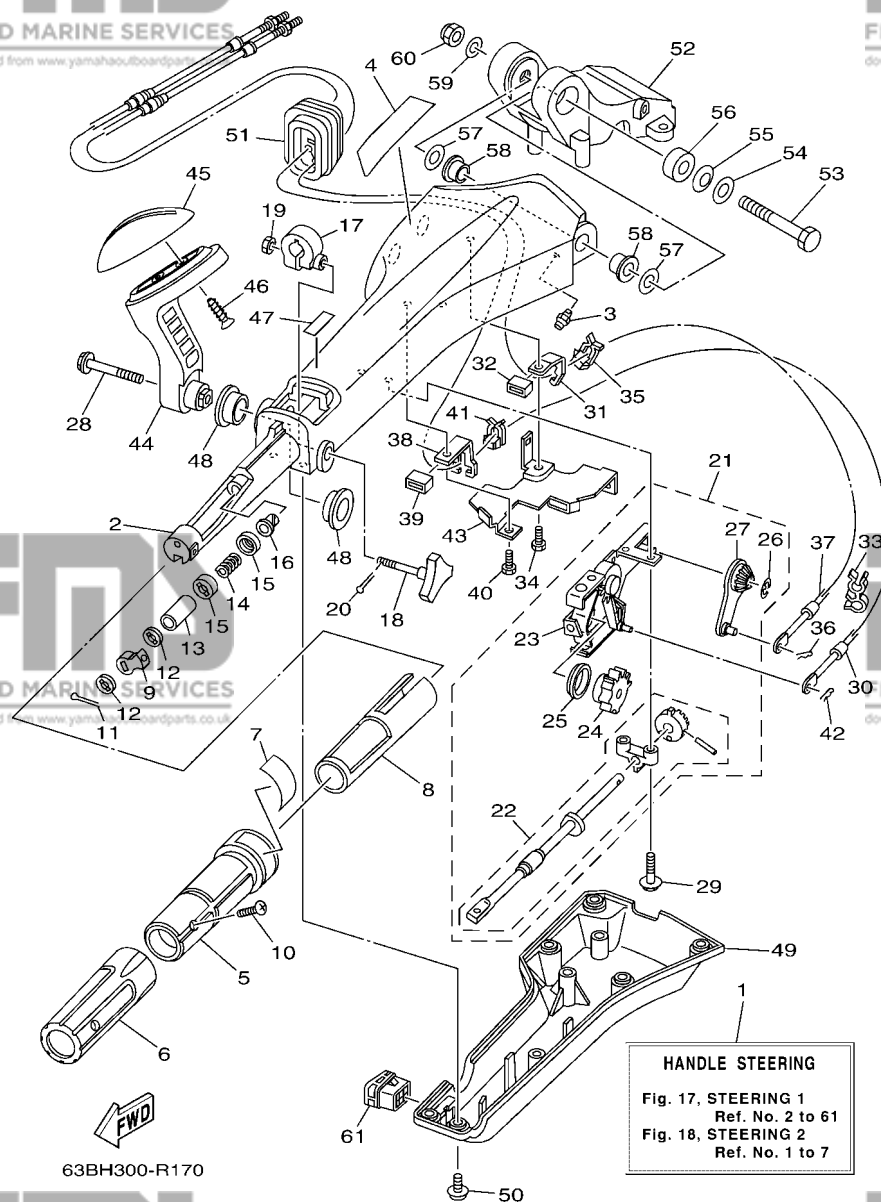
**CAPOT INFERIEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|-----|----|-----|-------------------|
| 23       | 90464-16021        | CLAMP BRIDE                                              | 1   |    |     |                   |
|          | 703-82119-00       | COVER, LEAD WIRE GARNITURE, FIL                          |     | 1  | 1   |                   |
| 24       | 90157-06M01        | SCREW, PAN HEAD VIS, TETE TRONCONIQUE                    | 1   |    |     |                   |
|          | 90338-05M03        | PLUG PLOT                                                |     | 1  | 1   |                   |
| 25       | 6E5-24367-01       | CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE           | 1   |    |     |                   |
| 26       | 92990-06600        | WASHER, PLATE RONDELLE, PLATE                            | 1   |    |     |                   |
| 27       | 6H4-42725-00       | GROMMET PASSE-FIL                                        | 1   | 1  |     |                   |
|          | 6J8-85410-00       | EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE              |     |    | 1   |                   |
| 28       | 90464-08M07        | CLAMP BRIDE                                              |     |    | 1   |                   |
| 29       | 6H4-85415-10       | MARK, SIGNAL LAMP ETIQUETTE                              |     |    | 1   |                   |
| 30       | 63D-84342-00       | SEAT, EMBLEM SIEGE, EMBLEME                              |     | 1  |     |                   |
| 31       | 6FM-83589-00       | GASKET GARNITURE                                         |     | 1  |     |                   |
| 32       | 97980-06214        | SCREW, WITH WASHER VIS, AVEC RONDELLE                    |     | 1  |     |                   |
| 33       | 6H3-42727-00       | GROMMET PASSE-FIL                                        | 1   |    | 1   |                   |
|          | 63D-84301-00       | PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1                        |     | 1  |     |                   |
| 34       | 6E5-82588-00       | PLATE PLAQUE                                             | 1   | 1  | 1   |                   |
| 35       | 97E95-06520        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 1   | 1  | 1   |                   |
| 36       | 6EE-42794-40       | LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT        | 1   | 1  | 1   |                   |
| 37       | 6EE-42794-50       | LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT        | 1   | 1  | 1   |                   |

**FIG. 17 STEERING 1**

**DIRECTION 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 6X4-42101-G5       | HANDLE, STEERING<br>POIGNEE                                     |     |    | 1   |                   |
| 2        | 6X4-42111-02-8D    | HANDLE, STEERING<br>POIGNEE                                     |     |    | 1   |                   |
| 3        | 93700-06002        | NIPPLE, GREASE<br>PION                                          |     |    | 1   |                   |
| 4        | 6X4-48215-10       | GRAPHIC<br>ADHESIF                                              |     |    | 1   |                   |
| 5        | 6X4-42119-01       | GRIP, STEERING HANDLE<br>POIGNEE, BARRE FRANCHE                 |     |    | 1   |                   |
| 6        | 6X4-42177-00       | RUBBER, HANDLE<br>CAOUTCHOUC, POIGNEE                           |     |    | 1   |                   |
| 7        | 6X4-42137-00       | INDICATOR, THROTTLE<br>INDICATEUR, ACCELERATION                 |     |    | 1   |                   |
| 8        | 6X4-41291-00       | BUSHING<br>COUSSINET                                            |     |    | 1   |                   |
| 9        | 6X4-44139-01       | COLLAR<br>COLLIER                                               |     |    | 1   |                   |
| 10       | 90152-05007        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                           |     |    | 1   |                   |
| 11       | 91490-20010        | PIN, COTTER<br>GOUPILLE                                         |     |    | 1   |                   |
| 12       | 6X4-44177-00       | WASHER<br>RONDELLE                                              |     |    | 2   |                   |
| 13       | 6X4-42128-00       | COLLAR, DISTANCE 1<br>COLLIER, D'ENTRETOISE 1                   |     |    | 1   |                   |
| 14       | 90501-23215        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                     |     |    | 1   |                   |
| 15       | 6X4-44188-00       | WASHER<br>RONDELLE                                              |     |    | 2   |                   |
| 16       | 90386-08032        | BUSH<br>DOUILLE                                                 |     |    | 1   |                   |
| 17       | 63D-42126-00       | FRICTION, STEERING HANDLE GRIP<br>CUVETTE, POIGNEE DE DIRECTION |     |    | 1   |                   |
| 18       | 6X4-48154-00       | KNOB, THROTTLE<br>BOUTON, ACCELERATEUR                          |     |    | 1   |                   |
| 19       | 95380-06600        | NUT, HEXAGON<br>ECROU                                           |     |    | 1   |                   |
| 20       | 91490-20010        | PIN, COTTER<br>GOUPILLE                                         |     |    | 1   |                   |
| 21       | 6X4-44100-11       | SHIFT LINK ASSY<br>MAILLON DE SELECTEUR                         |     |    | 1   |                   |
| 22       | 6X4-42115-00       | .SHAFT, STEERING HANDLE<br>.AXE, BARRE FRANCHE                  |     |    | 1   |                   |
| 23       | 6X4-44102-00       | .SHIFT ASSIST ASSY.<br>.SELECTEUR DE MAINTIEN                   |     |    | 1   |                   |
| 24       | 6X4-47731-01       | .GEAR, DRIVE<br>.PIGNON D'ENTRAINEMENT                          |     |    | 1   |                   |
| 25       | 6X4-44132-00       | .BUSHING<br>.COUSSINET                                          |     |    | 1   |                   |
| 26       | 6X4-14137-00       | .CLIP<br>.JONC                                                  |     |    | 1   |                   |
| 27       | 6X4-48261-00       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                           |     |    | 1   |                   |

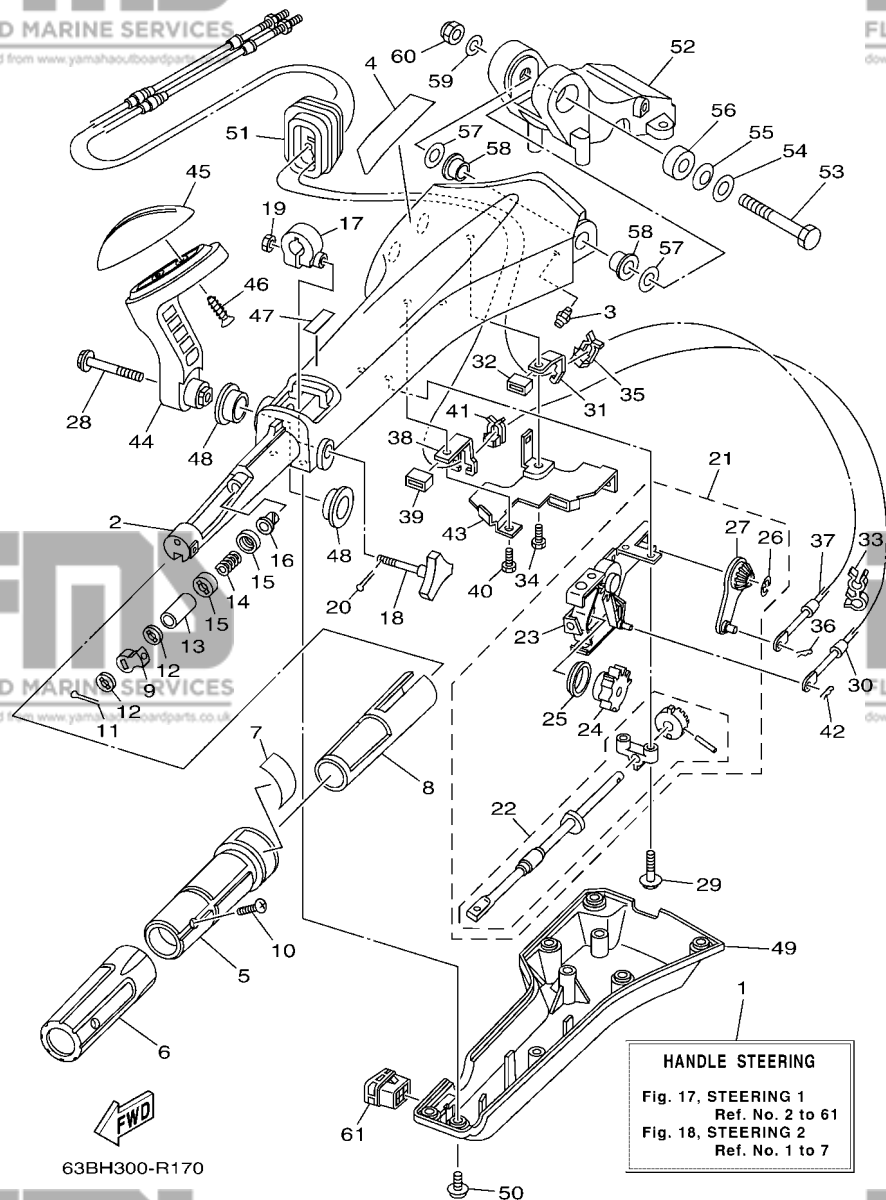


**HANDLE STEERING**  
Fig. 17, STEERING 1  
Ref. No. 2 to 41  
Fig. 18, STEERING 2  
Ref. No. 1 to 7

FIG. 17 STEERING 1

DIRECTION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-------------------|
| 28       | 97E95-08540        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE |     |    | 1   |                   |
| 29       | 97E95-06530        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE |     |    | 2   |                   |
| 30       | 63D-48321-11       | CABLE<br>CABLE                                              |     |    | 1   |                   |
| 31       | 6X4-48538-00       | CLAMP, CABLE 1<br>COLLIER                                   |     |    | 1   |                   |
| 32       | 6X4-26367-00       | PROTECTOR<br>PROTECTEUR                                     |     |    | 1   |                   |
| 33       | 90464-09M42        | CLAMP<br>BRIDE                                              |     |    | 1   |                   |
| 34       | 97D95-06014        | BOLT, HEXAGON DEEP RECESS<br>VIS HEXAGONAL                  |     |    | 1   |                   |
| 35       | 63D-48538-00       | CLAMP, CABLE 1<br>COLLIER                                   |     |    | 1   |                   |
| 36       | 90468-10005        | CLIP<br>JONC                                                |     |    | 1   |                   |
| 37       | 63D-26301-01       | THROTTLE CABLE ASSY<br>CABLE D'ACCELERATEUR                 |     |    | 1   |                   |
| 38       | 6X4-48538-10       | CLAMP, CABLE 1<br>COLLIER                                   |     |    | 1   |                   |
| 39       | 6X4-26367-00       | PROTECTOR<br>PROTECTEUR                                     |     |    | 1   |                   |
| 40       | 97D95-06014        | BOLT, HEXAGON DEEP RECESS<br>VIS HEXAGONAL                  |     |    | 1   |                   |
| 41       | 63D-48538-00       | CLAMP, CABLE 1<br>COLLIER                                   |     |    | 1   |                   |
| 42       | 90468-10005        | CLIP<br>JONC                                                |     |    | 1   |                   |
| 43       | 6X4-42159-00       | STAY<br>SUPPORT                                             |     |    | 1   |                   |
| 44       | 6X4-44159-A0-8D    | HANDLE, GEAR SHIFT<br>POIGNEE, LEVIER D'EMBRAYAGE           |     |    | 1   |                   |
| 45       | 6X4-44173-00       | LEVER, SHIFT CONTROL<br>POIGNEE, INVERSION                  |     |    | 1   |                   |
| 46       | 97780-60920        | SCREW, TAPPING<br>VIS, TETE BOMBEE                          |     |    | 2   |                   |
| 47       | 6X3-44191-00       | INDICATOR, SHIFT<br>ETIQUETTE, EMBRAYAGE                    |     |    | 1   |                   |
| 48       | 90386-26MA3        | BUSH<br>DOUILLE                                             |     |    | 2   |                   |
| 49       | 6X4-42131-01       | COVER, HANDLE STEERING<br>COUVERCLE                         |     |    | 1   |                   |
| 50       | 97985-06216        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                    |     |    | 6   |                   |
| 51       | 6X4-42725-10       | GROMMET<br>PASSE-FIL                                        |     |    | 1   |                   |
| 52       | 63D-42121-22-8D    | BRACKET<br>SUPPORT                                          |     |    | 1   |                   |
| 53       | 90101-12014        | BOLT<br>BOULON                                              |     |    | 1   |                   |
| 54       | 92990-12200        | WASHER, PLAIN<br>RONDELLE, PLATE                            |     |    | 1   |                   |



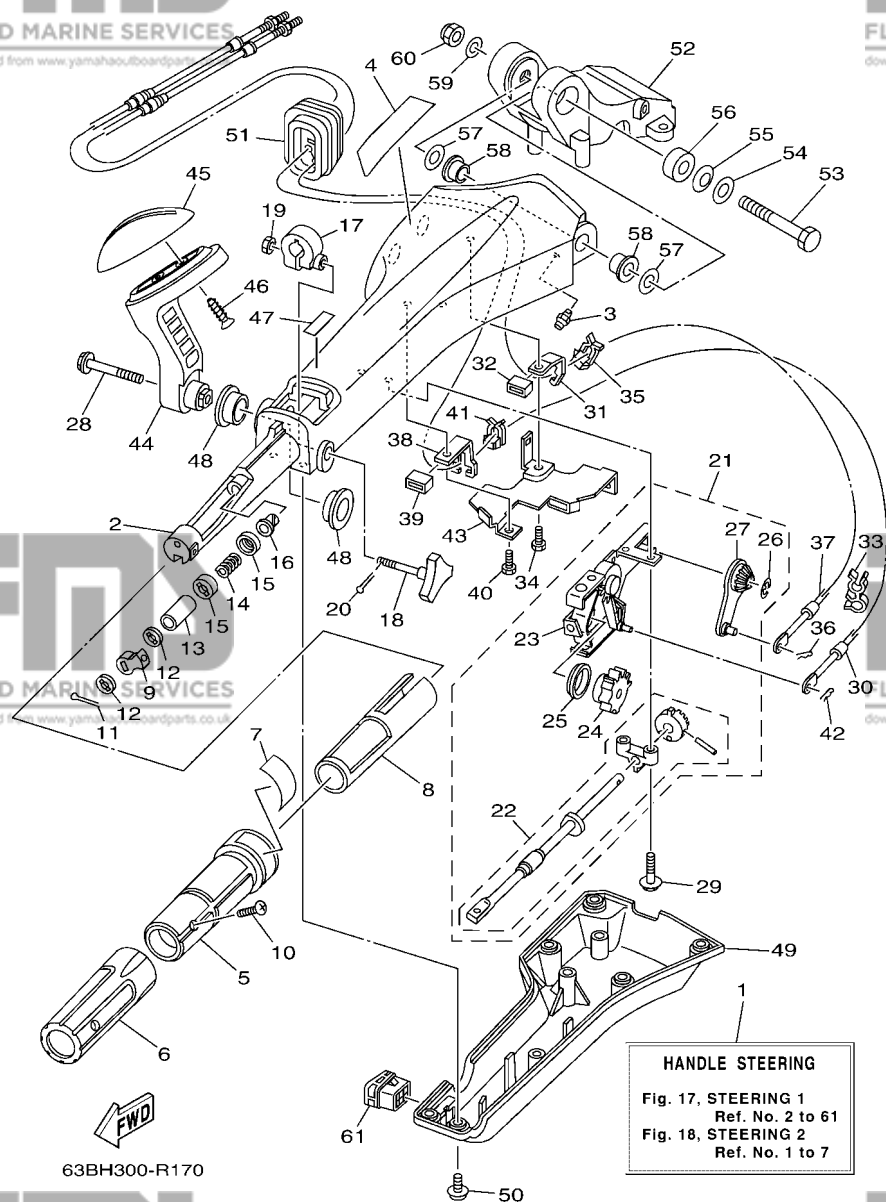
HANDLE STEERING

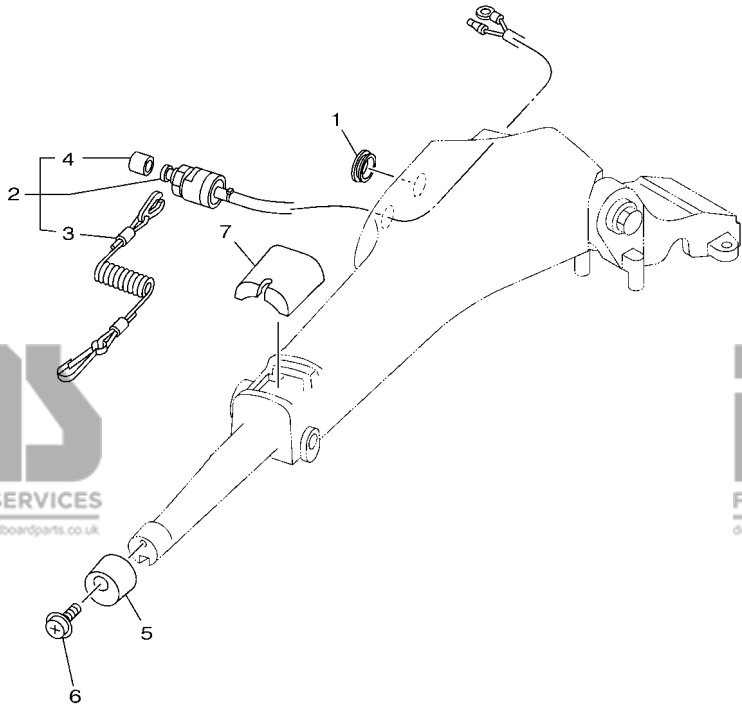
Fig. 17, STEERING 1  
Ref. No. 2 to 61  
Fig. 18, STEERING 2  
Ref. No. 1 to 7

FIG. 17 STEERING 1

DIRECTION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                   | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------|-----|----|-----|-------------------|
| 55       | 90206-12M22        | WASHER, WAVE<br>RONDELLE, ONDULEE         |     |    | 1   |                   |
| 56       | 90387-12M02        | COLLAR<br>COLLERETTE                      |     |    | 1   |                   |
| 57       | 90201-12035        | WASHER, PLATE<br>RONDELLE, PLATE          |     |    | 2   |                   |
| 58       | 90386-12003        | BUSH<br>DOUILLE                           |     |    | 2   |                   |
| 59       | 92990-12600        | WASHER, PLATE<br>RONDELLE, PLATE          |     |    | 1   |                   |
| 60       | 90185-12M12        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT |     |    | 1   |                   |
| 61       | 6X4-42728-10       | CAP<br>CAPUCHON                           |     |    | 1   |                   |



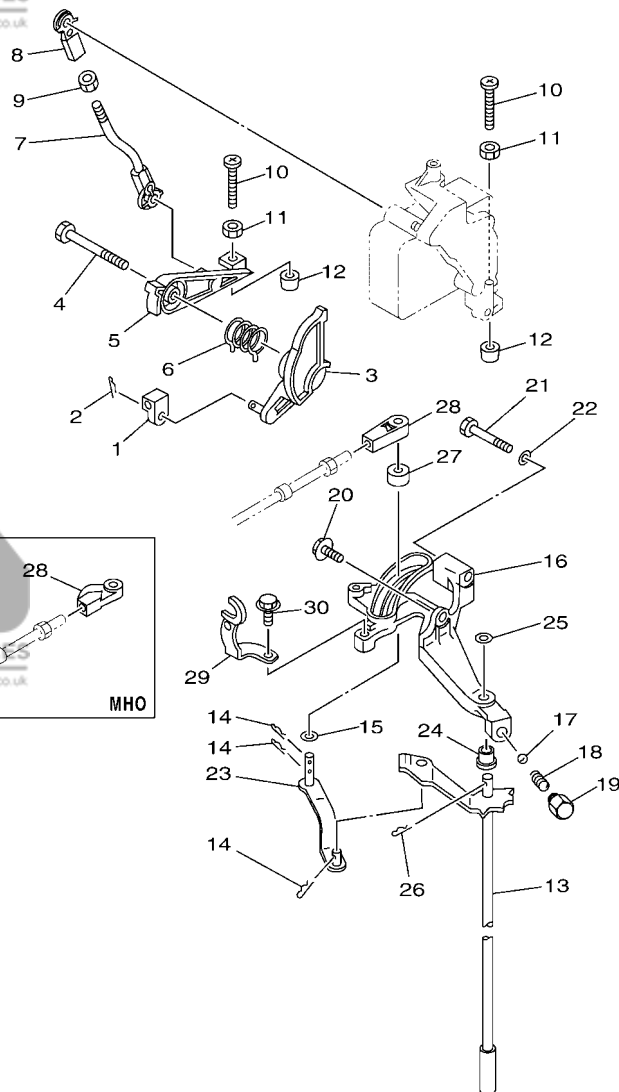


**FWD**  
63BG700-Q150

**FIG. 18 STEERING 2**

**DIRECTION 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|-----|----|-----|-------------------|
| 1        | 676-42726-00       | GROMMET PASSE-FIL                              |     |    | 1   |                   |
| 2        | 6K5-82575-03       | ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT     |     |    | 1   |                   |
| 3        | 682-82556-00       | .LANYARD, STOP SWITCH .CORDON DU COUPE CIRCUIT |     |    | 1   |                   |
| 4        | 689-8257Y-00       | .CAP .COUVERCLE                                |     |    | 1   |                   |
| 5        | 6X4-42728-00       | CAP CAPUCHON                                   |     |    | 1   |                   |
| 6        | 97980-06216        | SCREW, WITH WASHER VIS, AVEC RONDELLE          |     |    | 1   |                   |
| 7        | 6X4-81942-01       | COVER COUVERCLE                                |     |    | 1   |                   |

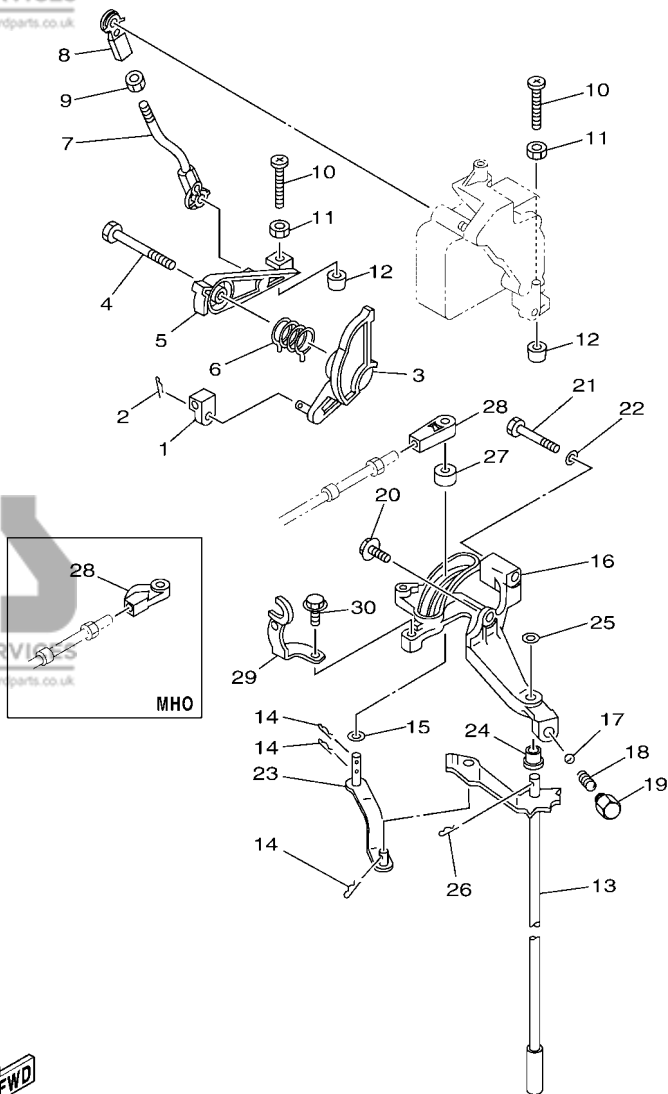


63BK300-T190

**FIG. 19 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. N° PIECES           | DESCRIPTION DESCRIPTION                                                                      | ETO | EO | MHO | REMARKS REMARQUES                            |
|----------|------------------------------|----------------------------------------------------------------------------------------------|-----|----|-----|----------------------------------------------|
| 1        | 6H4-48344-00                 | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                                                     | 1   | 1  | 1   |                                              |
| 2        | 90468-18008                  | CLIP<br>JONC                                                                                 | 1   | 1  | 1   |                                              |
| 3        | 63D-41213-00                 | CAM, ACCEL.<br>CAME, ACCELERATION                                                            | 1   | 1  | 1   |                                              |
| 4        | 90109-06M43                  | BOLT<br>BOULON                                                                               | 1   | 1  | 1   |                                              |
| 5        | 63D-41632-00                 | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE                                          | 1   | 1  | 1   |                                              |
| 6        | 90508-26117                  | SPRING, TORSION<br>RESSORT, TORSION                                                          | 1   | 1  | 1   |                                              |
| 7        | 63D-41636-00                 | ROD, MAGNETO CONTROL<br>BIELLETTE, COMMANDE D'AVANCE                                         | 1   | 1  | 1   |                                              |
| 8        | 6H4-41237-00                 | JOINT, LINK<br>RACCORD                                                                       | 1   | 1  | 1   |                                              |
| 9        | 95380-05600                  | NUT<br>ECROU                                                                                 | 1   | 1  | 1   |                                              |
| 10       | 90157-06M13                  | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                                                     | 2   | 2  | 2   |                                              |
| 11       | 95303-06600                  | NUT<br>ECROU                                                                                 | 2   | 2  | 2   |                                              |
| 12       | 688-44194-00                 | CAP<br>CAPUCHON                                                                              | 2   | 2  | 2   |                                              |
| 13       | 63D-44120-02<br>63D-44120-12 | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE<br>HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE | 1   | 1  | 1   | S(16.0°)<br>S(16.0°)<br>L(21.0°)<br>L(21.0°) |
| 14       | 90468-18008                  | CLIP<br>JONC                                                                                 | 3   | 3  | 3   |                                              |
| 15       | 90202-07M07                  | WASHER, PLATE<br>RONDELLE, PLATE                                                             | 1   | 1  | 1   |                                              |
| 16       | 63D-44117-00                 | BRACKET<br>SUPPORT                                                                           | 1   | 1  | 1   |                                              |
| 17       | 93501-04M02                  | BALL<br>BILLE                                                                                | 1   | 1  | 1   |                                              |
| 18       | 90501-12082                  | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                                                  | 1   | 1  | 1   |                                              |
| 19       | 648-42715-00                 | BUSHING<br>COUSSINET                                                                         | 1   | 1  | 1   |                                              |
| 20       | 97513-06520                  | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE                                              | 1   | 1  | 1   |                                              |
| 21       | 97013-06045                  | BOLT<br>BOULON                                                                               | 1   | 1  | 1   |                                              |
| 22       | 92903-06600                  | WASHER, PLATE<br>RONDELLE, PLATE                                                             | 1   | 1  | 1   |                                              |
| 23       | 63D-44121-00                 | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION                                                 | 1   | 1  | 1   |                                              |
| 24       | 90386-07M58                  | BUSH<br>DOUILLE                                                                              | 1   | 1  | 1   |                                              |
| 25       | 92990-08200                  | WASHER, PLAIN<br>RONDELLE, PLATE                                                             | 1   | 1  | 1   |                                              |
| 26       | 91490-20012                  | PIN. COTTER<br>GOUPILLE                                                                      | 1   | 1  | 1   |                                              |



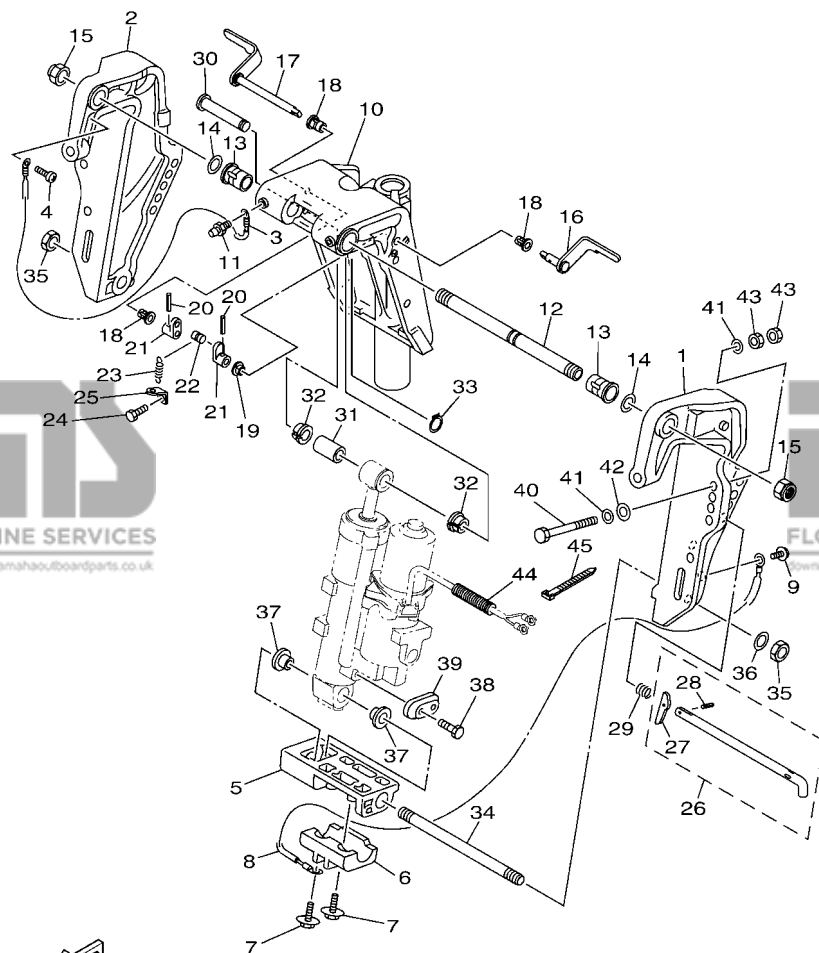
63BK300-T190

**FIG. 19 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-------------------|
| 27       | 688-44122-00       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE     | 1   | 1  | 1   |                   |
| 28       | 6FM-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                    | 1   | 1  |     |                   |
|          | 63D-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                    |     |    | 1   |                   |
| 29       | 63D-15774-00       | STAY 4<br>SUPPORT 4                                         | 1   | 1  | 1   |                   |
| 30       | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  | 1   |                   |





63DU700-R200

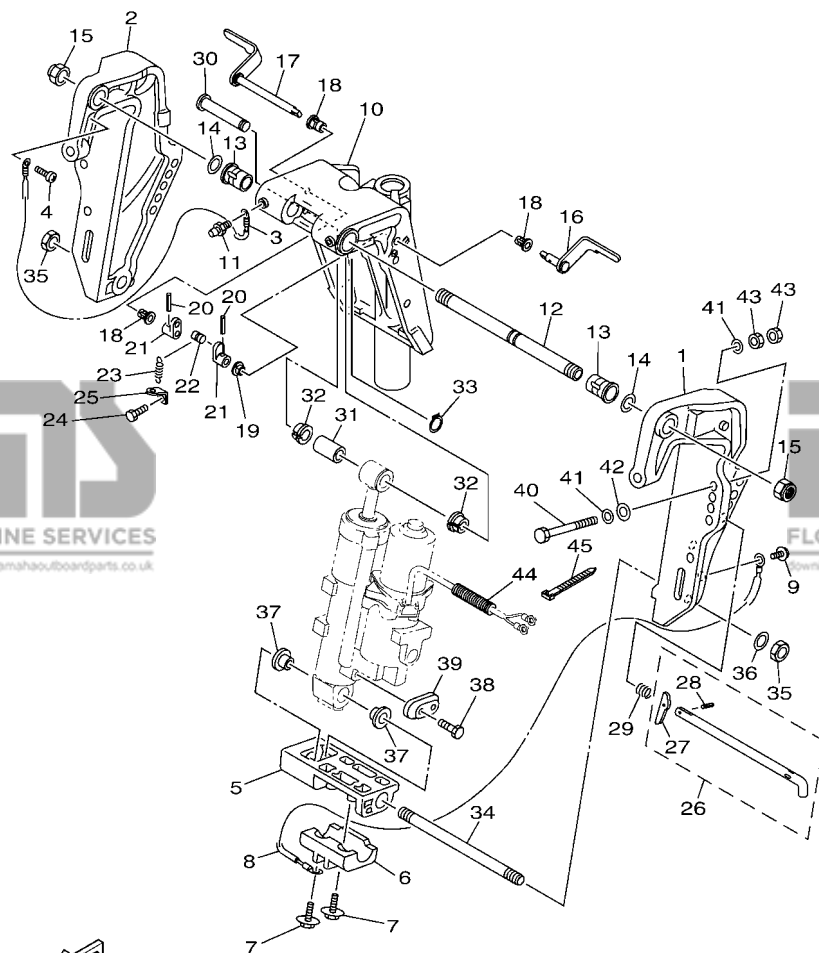
FIG. 20 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | ETO | EO | MHO | REMARKS REMARQUES    |
|----------|--------------------|----------------------------------------------------------|-----|----|-----|----------------------|
| 1        | 63D-43111-01-8D    | BRACKET, CLAMP 1 PRESSE 1                                | 1   |    |     |                      |
| 2        | 63D-43112-01-8D    | BRACKET, CLAMP 2 PRESSE 2                                | 1   |    |     |                      |
| 3        | 63D-82148-00       | WIRE, LEAD 4 FIL 4                                       | 1   |    |     |                      |
| 4        | 97885-06008        | SCREW, PAN HEAD VIS, A ENCOCHE                           | 1   |    |     |                      |
| 5        | 63D-43128-01-8D    | SPACER, CLAMP BRACKET ENTRETOISE                         | 1   |    |     |                      |
| 6        | 63D-45251-01       | ANODE ANODE                                              | 1   |    |     |                      |
| 7        | 97E95-06525        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 2   |    |     |                      |
| 8        | 6H1-82148-00       | WIRE, LEAD 4 FIL 4                                       | 1   |    |     |                      |
| 9        | 97E95-06510        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 1   |    |     |                      |
| 10       | 63D-43311-13-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1                       | 1   |    |     | L(21.0")<br>L(21.0") |
| 11       | 93700-06M03        | NIPPLE, GREASE PION                                      | 3   |    |     |                      |
| 12       | 63D-43131-01       | BOLT, CLAMP BRACKET BOULON, PRESSE                       | 1   |    |     |                      |
| 13       | 90386-22M15        | BUSH DOUILLE                                             | 2   |    |     |                      |
| 14       | 90201-22M03        | WASHER, PLATE RONDELLE, PLATE                            | 2   |    |     |                      |
| 15       | 90185-22043        | NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT                   | 2   |    |     |                      |
| 16       | 6H5-43181-03       | LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1        | 1   |    |     |                      |
| 17       | 6H5-43185-03       | LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2        | 1   |    |     |                      |
| 18       | 90386-10M16        | BUSH DOUILLE                                             | 3   |    |     |                      |
| 19       | 90386-10025        | BUSH DOUILLE                                             | 1   |    |     |                      |
| 20       | 91690-30020        | PIN, SPRING AGRAFFE                                      | 2   |    |     |                      |
| 21       | 6G5-43148-00       | COLLAR, DISTANCE ENTRETOISE                              | 2   |    |     |                      |
| 22       | 90249-06M19        | PIN GOUPILLE                                             | 1   |    |     |                      |
| 23       | 90506-14M24        | SPRING, TENSION RESSORT, TENSION                         | 1   |    |     |                      |
| 24       | 97D95-06010        | BOLT, HEXAGON DEEP RECESS VIS HEXAGONAL                  | 1   |    |     |                      |
| 25       | 6G5-43144-00       | HOOK, SPRING CROCHET                                     | 1   |    |     |                      |
| 26       | 688-43160-01       | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)                | 1   |    |     |                      |
| 27       | 688-43165-00       | .PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON            | 1   |    |     |                      |

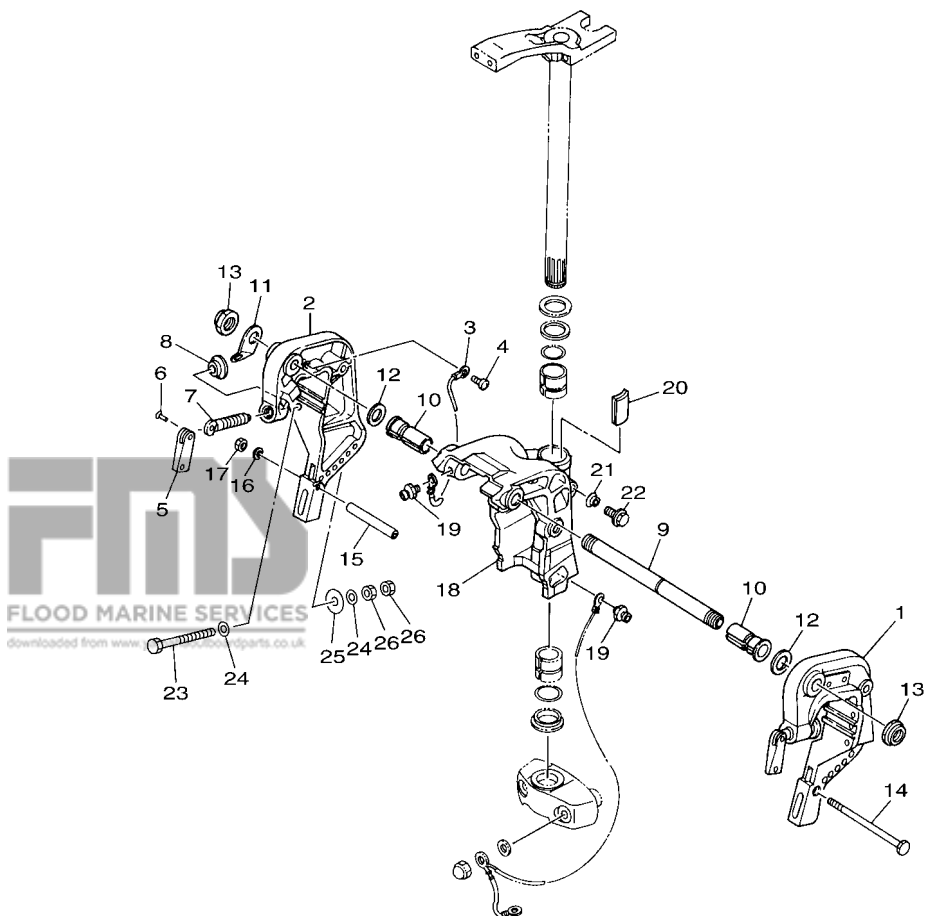
FIG. 20 BRACKET 1

SUPPORT 1



63DU700-R200

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|-----|----|-----|-------------------|
| 28       | 91690-30012        | .PIN, SPRING<br>.AGRAFFE                             | 1   |    |     |                   |
| 29       | 90502-16M02        | SPRING, CONICAL<br>RESSORT, CONIQUE                  | 1   |    |     |                   |
| 30       | 6E5-43126-02       | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1   |    |     |                   |
| 31       | 90386-18M92        | BUSH<br>DOUILLE                                      | 1   |    |     |                   |
| 32       | 90386-18M35        | BUSH<br>DOUILLE                                      | 2   |    |     |                   |
| 33       | 93410-18M05        | CIRCLIP<br>CIRCLIP                                   | 1   |    |     |                   |
| 34       | 90116-18M52        | BOLT, STUD<br>GOUJON                                 | 1   |    |     |                   |
| 35       | 90170-18M10        | NUT<br>ECROU                                         | 2   |    |     |                   |
| 36       | 92995-18600        | WASHER<br>RONDELLE                                   | 1   |    |     |                   |
| 37       | 90386-18M44        | BUSH<br>DOUILLE                                      | 2   |    |     |                   |
| 38       | 90101-06020        | BOLT<br>BOULON                                       | 2   |    |     |                   |
| 39       | 65W-45251-00       | ANODE<br>ANODE                                       | 1   |    |     |                   |
| 40       | 90101-12063        | BOLT (L:105MM)<br>BOULON (L:105MM)                   | 4   |    |     |                   |
| 41       | 90201-12062        | WASHER, PLATE<br>RONDELLE, PLATE                     | 8   |    |     |                   |
| 42       | 90201-12426        | WASHER, PLATE<br>RONDELLE, PLATE                     | 4   |    |     |                   |
| 43       | 95380-12600        | NUT<br>ECROU                                         | 8   |    |     |                   |
| 44       | 90440-14M00        | PIPE<br>DURITE                                       | 1   |    |     |                   |
| 45       | 90465-11M10        | CLAMP<br>BRIDE                                       | 3   |    |     |                   |



63DL100-K210

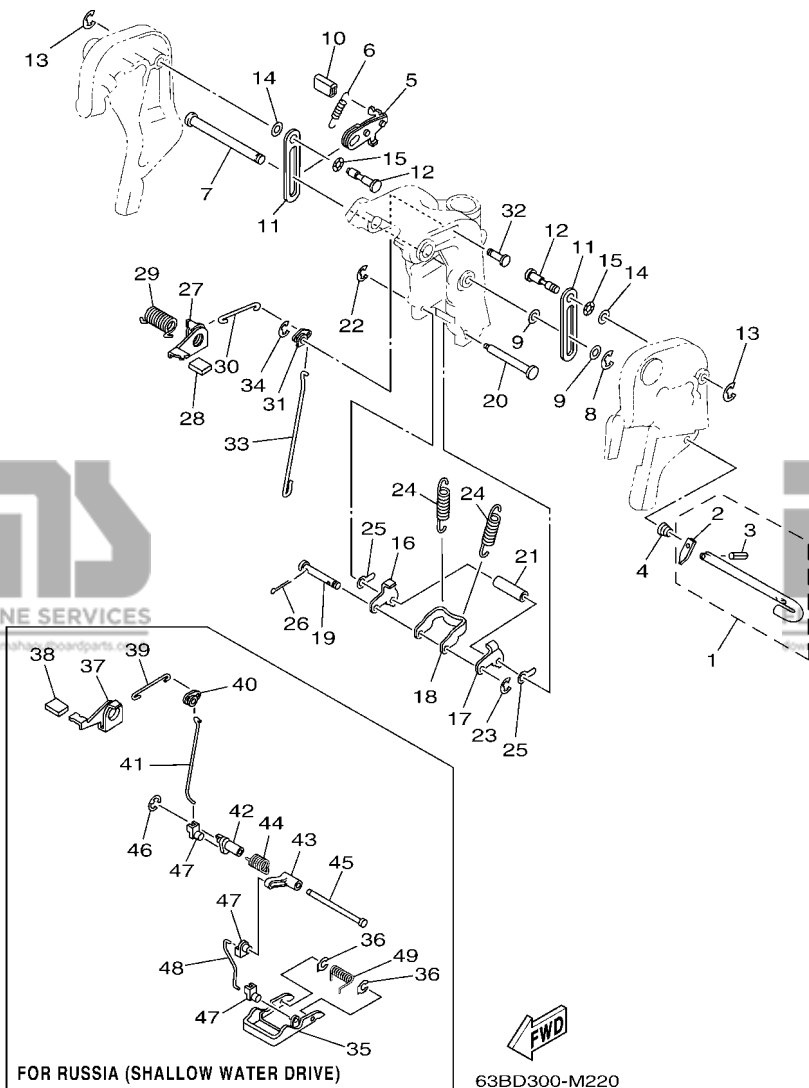
**FIG. 21 BRACKET 2**

**SUPPORT 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|-----|----|-----|-------------------|
| 1        | 6H4-43111-05-8D    | BRACKET, CLAMP 1 PRESSE 1                      |     | 1  | 1   |                   |
| 2        | 6H4-43112-04-8D    | BRACKET, CLAMP 2 PRESSE 2                      |     | 1  | 1   |                   |
| 3        | 6E5-82148-00       | WIRE, LEAD 4 FIL 4                             |     | 1  | 1   |                   |
| 4        | 97885-06008        | SCREW, PAN HEAD VIS, A ENCOCHE                 |     | 1  | 1   |                   |
| 5        | 6E0-43118-01       | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE |     | 2  | 2   |                   |
| 6        | 90243-04M01        | PIN GOUPILLE                                   |     | 2  | 2   |                   |
| 7        | 90149-14M12        | SCREW VIS                                      |     | 2  | 2   |                   |
| 8        | 648-43114-01       | PAD, TRANSOM CLAMP RONDELLE D'APPUI            |     | 2  | 2   |                   |
| 9        | 63D-43131-01       | BOLT, CLAMP BRACKET BOULON, PRESSE             |     | 1  | 1   |                   |
| 10       | 90386-22M69        | BUSH DOUILLE                                   |     | 2  | 2   |                   |
| 11       | 6J8-43113-01       | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE         |     | 1  | 1   |                   |
| 12       | 90201-22M03        | WASHER, PLATE RONDELLE, PLATE                  |     | 2  | 2   |                   |
| 13       | 90185-22043        | NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT         |     | 2  | 2   |                   |
| 14       | 90101-08339        | BOLT BOULON                                    |     | 1  | 1   |                   |
| 15       | 90387-08M03        | COLLAR COLLERETTE                              |     | 1  | 1   |                   |
| 16       | 92990-08600        | WASHER, PLATE RONDELLE, PLATE                  |     | 1  | 1   |                   |
| 17       | 95380-08600        | NUT ECROU                                      |     | 1  | 1   |                   |
| 18       | 6J8-43311-04-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1             |     | 1  | 1   | S(16.0")          |
|          | 6J8-43311-10-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1             |     | 1  | 1   | S(16.0")          |
|          |                    |                                                |     |    |     | L(21.0")          |
|          |                    |                                                |     |    |     | L(21.0")          |
| 19       | 93700-06M03        | NIPPLE, GREASE PION                            |     | 3  | 3   |                   |
| 20       | 6J8-42528-00       | PLATE, FRICTION PLAQUE, FRICTION               |     | 1  | 1   |                   |
| 21       | 689-43373-01       | SEAL, DAMPER JOINT                             |     | 1  | 1   |                   |
| 22       | 90105-06M18        | BOLT, FLANGE BOULON, A COLLERETTE              |     | 1  | 1   |                   |
| 23       | 90101-10047        | BOLT BOULON                                    |     | 4  | 4   |                   |
| 24       | 92995-10600        | WASHER RONDELLE                                |     | 8  | 8   |                   |
| 25       | 90201-12426        | WASHER, PLATE RONDELLE, PLATE                  |     | 4  | 4   |                   |
| 26       | 95380-10600        | NUT ECROU                                      |     | 8  | 8   |                   |

FIG. 22 BRACKET 3

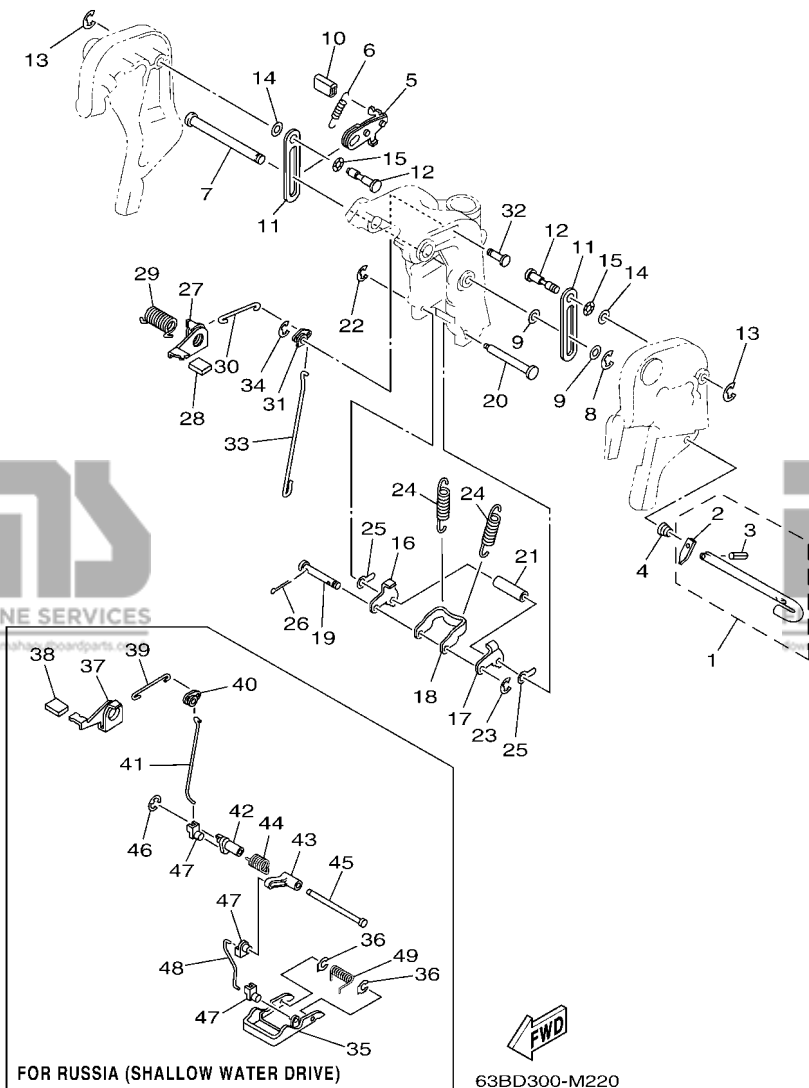
SUPPORT 3



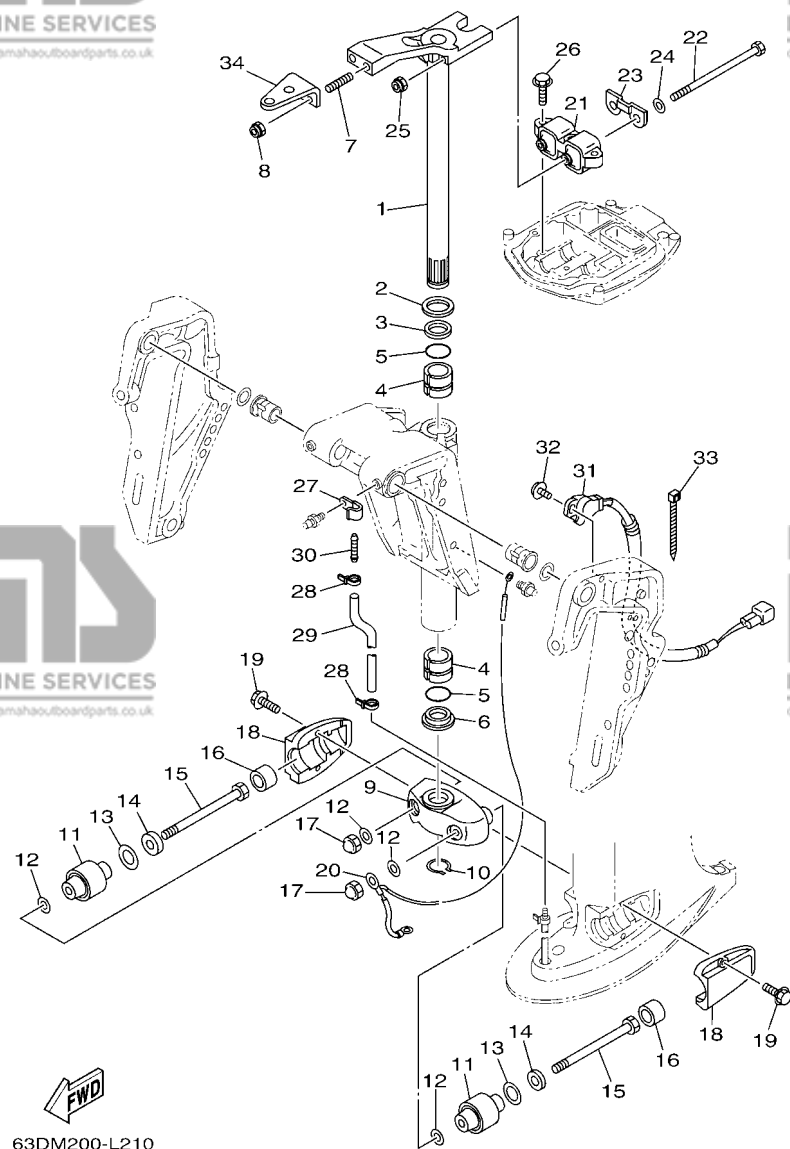
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | ETO | EO | MHO | REMARKS REMARQUES                |
|----------|--------------------|------------------------------------------------------|-----|----|-----|----------------------------------|
| 1        | 6H4-43160-01       | TILT ROD ASSY<br>BROCHE D'INCLINAISON (ENS.)         |     | 1  | 1   |                                  |
| 2        | 676-43165-00       | .PLATE, TILT LOCK<br>.TAQUET, BROCHE INCLINAISON     |     | 1  | 1   |                                  |
| 3        | 91690-30010        | .PIN, SPRING<br>.AGRAFFE                             |     | 1  | 1   |                                  |
| 4        | 90502-10M04        | SPRING, CONICAL<br>RESSORT, CONIQUE                  |     | 1  | 1   |                                  |
| 5        | 6J8-43181-01       | LEVER, TILT STOP 1<br>LEVIER VERROUILLAGE RELEVAGE 1 |     | 1  | 1   |                                  |
| 6        | 90506-12M25        | SPRING, TENSION<br>RESSORT, TENSION                  |     | 1  | 1   |                                  |
| 7        | 90249-12M28        | PIN<br>GOUILLE                                       |     | 1  | 1   |                                  |
| 8        | 99080-10600        | CIRCLIP<br>CIRCLIP                                   |     | 1  | 1   |                                  |
| 9        | 90202-12031        | WASHER, PLATE<br>RONDELLE, PLATE                     |     | 2  | 2   |                                  |
| 10       | 682-43318-01       | COVER<br>CAPUCHON                                    |     | 1  | 1   |                                  |
| 11       | 6J8-43627-00       | STOPPER<br>PLAQUETTE                                 |     | 2  | 2   |                                  |
| 12       | 90249-12M27        | PIN<br>GOUILLE                                       |     | 2  | 2   |                                  |
| 13       | 99080-10600        | CIRCLIP<br>CIRCLIP                                   |     | 2  | 2   |                                  |
| 14       | 90202-12031        | WASHER, PLATE<br>RONDELLE, PLATE                     |     | 2  | 2   |                                  |
| 15       | 90206-12M16        | WASHER, WAVE<br>RONDELLE, ONDULEE                    |     | 2  | 2   |                                  |
| 16       | 6J8-43614-00       | PLATE, TILT LOCK<br>ETRIER, VERROUILLAGE MARCHE AR   |     | 1  | 1   |                                  |
| 17       | 6J8-43615-00       | PLATE, TILT LOCK<br>ETRIER, VERROUILLAGE MARCHE AR   |     | 1  | 1   |                                  |
| 18       | 6J8-43613-01       | ARM, TILT LOCK<br>GUIDE                              |     | 1  | 1   |                                  |
| 19       | 6H4-43659-00       | SHAFT, REVERSE LOCK<br>AXE, VERROUILLAGE MARCHE AR   |     | 1  | 1   |                                  |
| 20       | 6J8-43611-01       | SHAFT, TILT LOCK<br>AXE, VERROUILLAGE MARCHE AR      |     | 1  | 1   |                                  |
| 21       | 90387-07M64        | COLLAR<br>COLLERETTE                                 |     | 1  | 1   |                                  |
| 22       | 93430-06M02        | CIRCLIP<br>CLIPS                                     |     | 1  | 1   |                                  |
| 23       | 99080-05600        | CIRCLIP<br>CIRCLIP                                   |     | 1  | 1   |                                  |
| 24       | 90506-32M22        | SPRING, TENSION<br>RESSORT, TENSION                  |     | 2  | 2   |                                  |
| 25       | 6H4-43674-00       | WASHER<br>RONDELLE                                   |     | 2  | 2   | EXCEPT FOR RUS<br>EXCEPT FOR RUS |
| 26       | 91490-20010        | PIN. COTTER<br>GOUILLE                               |     | 2  | 2   |                                  |
| 27       | 6J8-43631-00       | LEVER, TILT<br>LEVIER, INCLINAISON                   |     | 1  | 1   |                                  |

FIG. 22 BRACKET 3

SUPPORT 3



| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES                |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|----------------------------------|
| 28       | 6J8-43633-00       | COVER, TILT LEVER<br>COUVERCLE                              |     | 1  | 1   |                                  |
| 29       | 90508-18M24        | SPRING, TORSION<br>RESSORT, TORSION                         |     | 1  | 1   | EXCEPT FOR RUS<br>FOR RUS        |
|          | 90508-18M23        | SPRING, TORSION<br>RESSORT, TORSION                         |     | 1  |     | FOR RUS                          |
| 30       | 6H4-43616-00       | ROD, TILT LOCK<br>TIGE                                      |     | 1  | 1   |                                  |
| 31       | 6J8-43641-00       | LEVER, TILT<br>LEVIER, INCLINAISON                          |     | 1  | 1   |                                  |
| 32       | 90249-06M23        | PIN<br>GOUPILLE                                             |     | 1  | 1   | EXCEPT FOR RUS<br>EXCEPT FOR RUS |
|          | 90249-06M24        | PIN<br>GOUPILLE                                             |     | 1  |     | FOR RUS                          |
| 33       | 6J8-43617-00       | ROD, TILT LOCK<br>TIGE                                      |     | 1  | 1   |                                  |
| 34       | 99080-05600        | CIRCLIP<br>CIRCLIP                                          |     | 1  | 1   |                                  |
| 35       | 6J8-43681-01       | LEVER, SHALLOW WATER DRIVE 1<br>LEVIER, PEU PROFOND D'EAU 1 |     | 1  |     | FOR RUS<br>FOR RUS               |
| 36       | 6J8-43673-00       | WASHER 1<br>RONDELLE                                        |     | 2  |     | FOR RUS<br>FOR RUS               |
| 37       | 6J8-43631-10       | LEVER, TILT<br>LEVIER, INCLINAISON                          |     | 1  |     | FOR RUS<br>FOR RUS               |
| 38       | 6J8-43633-00       | COVER, TILT LEVER<br>COUVERCLE                              |     | 1  |     | FOR RUS<br>FOR RUS               |
| 39       | 6H4-43616-00       | ROD, TILT LOCK<br>TIGE                                      |     | 1  |     | FOR RUS<br>FOR RUS               |
| 40       | 6J8-43641-00       | LEVER, TILT<br>LEVIER, INCLINAISON                          |     | 1  |     | FOR RUS<br>FOR RUS               |
| 41       | 6J8-43617-10       | ROD, TILT LOCK<br>TIGE                                      |     | 1  |     | FOR RUS<br>FOR RUS               |
| 42       | 6J8-43186-00       | LEVER<br>LEVIER                                             |     | 1  |     | FOR RUS<br>FOR RUS               |
| 43       | 6J8-43187-00       | LEVER 2<br>LEVIER                                           |     | 1  |     | FOR RUS<br>FOR RUS               |
| 44       | 90508-25M21        | SPRING, TORSION<br>RESSORT, TORSION                         |     | 1  |     | FOR RUS<br>FOR RUS               |
| 45       | 90249-07M25        | PIN<br>GOUPILLE                                             |     | 1  |     | FOR RUS<br>FOR RUS               |
| 46       | 99080-05600        | CIRCLIP<br>CIRCLIP                                          |     | 1  |     | FOR RUS<br>FOR RUS               |
| 47       | 6J8-41262-00       | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER            |     | 3  |     | FOR RUS<br>FOR RUS               |
| 48       | 6J8-43616-10       | ROD, TILT LOCK<br>TIGE                                      |     | 1  |     | FOR RUS<br>FOR RUS               |
| 49       | 90508-20M22        | SPRING, TORSION<br>RESSORT, TORSION                         |     | 1  |     | FOR RUS<br>FOR RUS               |



63DM200-L210

**FIG. 23 BRACKET 4**

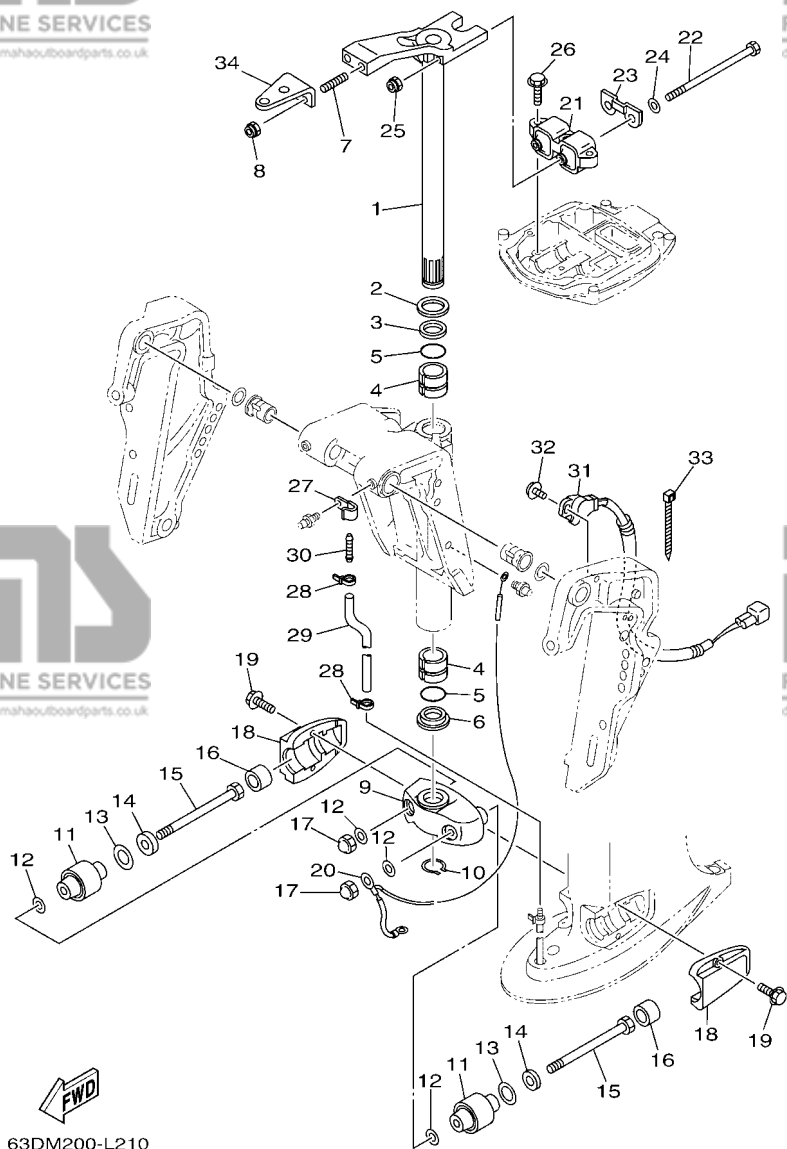
**SUPPORT 4**

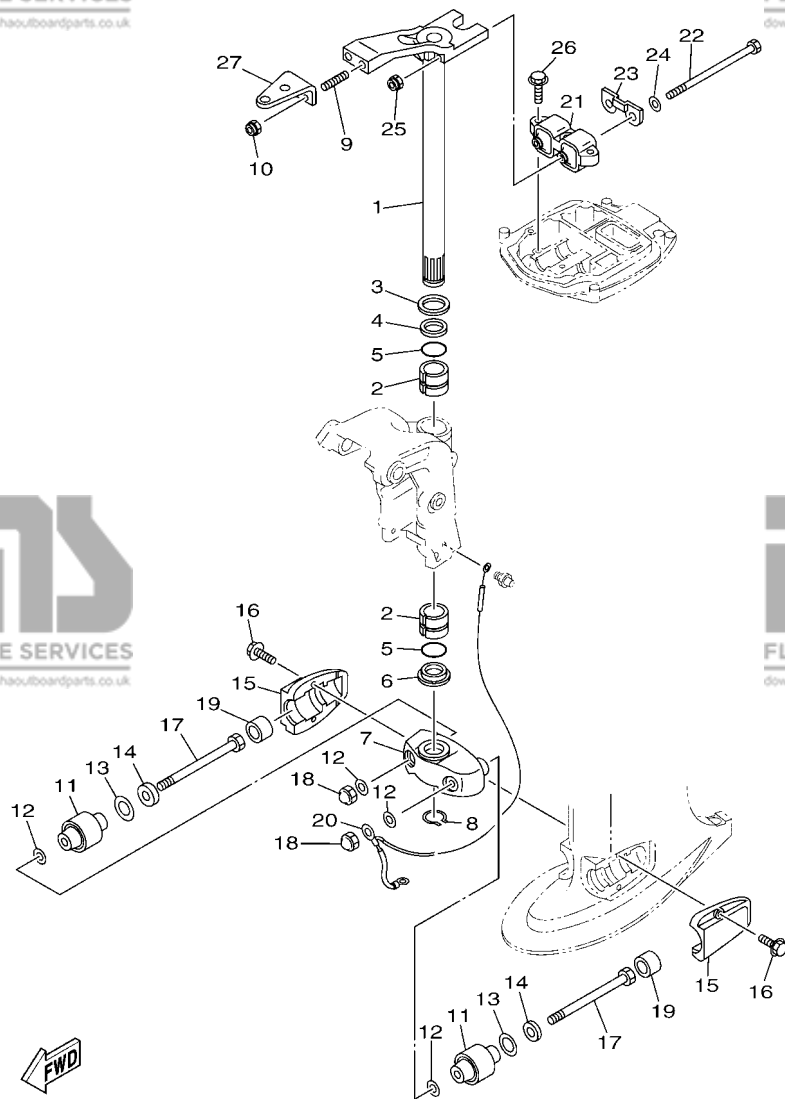
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | ETO | EO | MHO | REMARKS REMARQUES    |
|----------|--------------------|-----------------------------------------------------------------|-----|----|-----|----------------------|
| 1        | 63D-42510-12-8D    | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)               | 1   |    |     | L(21.0")<br>L(21.0") |
| 2        | 90201-30M00        | WASHER, PLATE<br>RONDELLE, PLATE                                | 1   |    |     |                      |
| 3        | 90386-30M78        | BUSH<br>DOUILLE                                                 | 1   |    |     |                      |
| 4        | 90386-30M77        | BUSH<br>DOUILLE                                                 | 2   |    |     |                      |
| 5        | 93210-29M94        | O-RING<br>JOINT TORIQUE                                         | 2   |    |     |                      |
| 6        | 90386-30M60        | BUSH<br>DOUILLE                                                 | 1   |    |     |                      |
| 7        | 90116-10062        | BOLT, STUD<br>GOUJON                                            | 2   |    |     |                      |
| 8        | 90185-10027        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                       | 2   |    |     |                      |
| 9        | 63D-44551-01-8D    | HOUSING, LOWER MOUNT RUBBER 1<br>BOITIER, SILENT-BLOC INFÉRIEUR | 1   |    |     |                      |
| 10       | 93410-28M06        | CIRCLIP<br>CIRCLIP                                              | 1   |    |     |                      |
| 11       | 63D-44555-00       | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFÉRIEUR LATÉRAL      | 2   |    |     | L(21.0")<br>L(21.0") |
| 12       | 90201-12M16        | WASHER, PLATE<br>RONDELLE, PLATE                                | 4   |    |     |                      |
| 13       | 90202-25M04        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2   |    |     |                      |
| 14       | 90201-13M19        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2   |    |     |                      |
| 15       | 90109-12M21        | BOLT<br>BOULON                                                  | 2   |    |     |                      |
| 16       | 663-44575-00       | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFÉRIEUR            | 2   |    |     |                      |
| 17       | 95380-12800        | NUT, CROWN<br>ECROU, BORGNE                                     | 2   |    |     |                      |
| 18       | 63D-44552-01-8D    | HOUSING, LOWER MOUNT RUBBER 2<br>BOITIER, SILENT-BLOC INFÉRIEUR | 2   |    |     |                      |
| 19       | 97E75-08530        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE     | 4   |    |     |                      |
| 20       | 63D-82127-10       | WIRE, LEAD 2<br>FIL 2                                           | 1   |    |     | L(21.0")<br>L(21.0") |
| 21       | 63D-44514-01       | MOUNT DAMPER, UPPER SIDE<br>SILENT-BLOC, SUPÉRIEUR LATÉRAL      | 1   |    |     |                      |
| 22       | 90109-08229        | BOLT<br>BOULON                                                  | 2   |    |     |                      |
| 23       | 63D-44526-00       | PLATE<br>PLAQUE                                                 | 1   |    |     |                      |
| 24       | 90201-09425        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2   |    |     |                      |
| 25       | 90185-08018        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                       | 2   |    |     |                      |
| 26       | 97E75-08530        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE     | 3   |    |     |                      |
| 27       | 90465-06M86        | CLAMP<br>BRIDE                                                  | 1   |    |     |                      |

FIG. 23 BRACKET 4

SUPPORT 4

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION               | ETO | EO | MHO | REMARKS REMARQUES                |
|----------|--------------------|---------------------------------------|-----|----|-----|----------------------------------|
| 28       | 90465-11M10        | CLAMP BRIDE                           | 2   |    |     |                                  |
| 29       | 90445-07MF1        | HOSE (L570) DURITE (L570)             | 1   |    |     |                                  |
| 30       | 6E5-83558-00       | END, NIPPLE RACCORD DE NIPPLE         | 1   |    |     |                                  |
| 31       | 63D-83672-11       | TRIM SENDER INCLINER RACCORD          | 1   |    |     |                                  |
| 32       | 97985-06216        | SCREW, WITH WASHER VIS, AVEC RONDELLE | 2   |    |     |                                  |
| 33       | 90465-13M11        | CLAMP BRIDE                           | 1   |    |     |                                  |
| 34       | 63D-48511-01       | HOOK, STEERING ATTACHE, DIRECTION     | 1   |    |     | STEERING GUIDE<br>STEERING GUIDE |





63BB300-L210

**FIG. 24 BRACKET 5**

**SUPPORT 5**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 63B-42510-01-8D    | STEERING BRACKET ASSY                                        |     | 1  | 1   | S(16.0")          |
|          | 63B-42510-11-8D    | DIRECTION SUPPORT (ENS.)                                     |     |    |     | S(16.0")          |
|          |                    | STEERING BRACKET ASSY                                        |     | 1  | 1   | L(21.0")          |
|          |                    | DIRECTION SUPPORT (ENS.)                                     |     |    |     | L(21.0")          |
| 2        | 90386-30M77        | BUSH DOUILLE                                                 |     | 2  | 2   |                   |
| 3        | 90201-30M00        | WASHER, PLATE RONDELLE, PLATE                                |     | 1  | 1   |                   |
| 4        | 90386-30M78        | BUSH DOUILLE                                                 |     | 1  | 1   |                   |
| 5        | 93210-29M94        | O-RING JOINT TORIQUE                                         |     | 2  | 2   |                   |
| 6        | 90386-30M60        | BUSH DOUILLE                                                 |     | 1  | 1   |                   |
| 7        | 63D-44551-01-8D    | HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFÉRIEUR |     | 1  | 1   |                   |
| 8        | 93410-28M06        | CIRCLIP CIRCLIP                                              |     | 1  | 1   |                   |
| 9        | 90116-10062        | BOLT, STUD GOUJON                                            |     | 2  | 2   |                   |
| 10       | 90185-10027        | NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT                       |     | 2  | 2   |                   |
| 11       | 687-44555-00       | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL      |     | 2  | 2   | S(16.0")          |
|          | 63D-44555-00       | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL      |     | 2  | 2   | S(16.0")          |
|          |                    |                                                              |     |    |     | L(21.0")          |
|          |                    |                                                              |     |    |     | L(21.0")          |
| 12       | 90201-12M16        | WASHER, PLATE RONDELLE, PLATE                                |     | 4  | 4   |                   |
| 13       | 90202-25M04        | WASHER, PLATE RONDELLE, PLATE                                |     | 2  | 2   |                   |
| 14       | 90201-13M19        | WASHER, PLATE RONDELLE, PLATE                                |     | 2  | 2   |                   |
| 15       | 63D-44552-01-8D    | HOUSING, LOWER MOUNT RUBBER 2 BOITIER, SILENT-BLOC INFÉRIEUR |     | 2  | 2   |                   |
| 16       | 97E75-08530        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE     |     | 4  | 4   |                   |
| 17       | 90109-12M21        | BOLT BOULON                                                  |     | 2  | 2   |                   |
| 18       | 95380-12800        | NUT, CROWN ECROU, BORGNE                                     |     | 2  | 2   |                   |
| 19       | 663-44575-00       | DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR            |     | 2  | 2   |                   |
| 20       | 63D-82127-00       | WIRE, LEAD 2 FIL 2                                           |     | 1  | 1   | S(16.0")          |
|          | 63D-82127-10       | WIRE, LEAD 2 FIL 2                                           |     | 1  | 1   | S(16.0")          |
|          |                    |                                                              |     |    |     | L(21.0")          |
|          |                    |                                                              |     |    |     | L(21.0")          |
| 21       | 63D-44514-01       | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL      |     | 1  | 1   |                   |
| 22       | 90109-08229        | BOLT BOULON                                                  |     | 2  | 2   |                   |
| 23       | 63D-44526-00       | PLATE PLAQUE                                                 |     | 1  | 1   |                   |
| 24       | 90201-09425        | WASHER, PLATE RONDELLE, PLATE                                |     | 2  | 2   |                   |

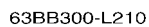


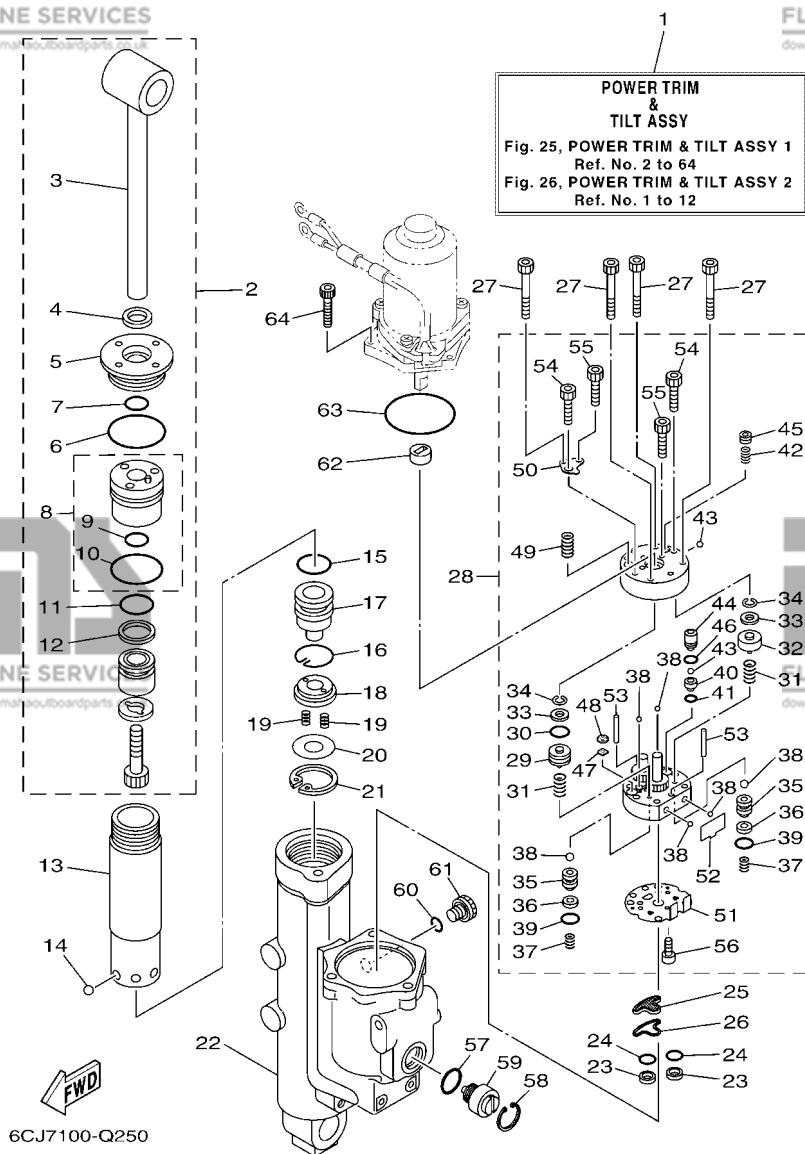
## SUPPORT 5



**FMS**  
FLOOD MARINE SERVICES

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**FIG. 25 POWER TRIM & TILT ASSY 1**

## PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO.<br>N° PIÈCES | DESCRIPTION                                              | ETO | EO | MHO | REMARKS<br>REMARQUES               |
|----------|-----------------------|----------------------------------------------------------|-----|----|-----|------------------------------------|
| 1        | 62Y-43800-12          | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (E | 1   |    |     | FLOOD MARINE SER                   |
| 2        | 6CJ-43810-10          | TILT PISTON SUB ASSY<br>INCLINER PISTON AUXILIAIRE(ENS   | 1   |    |     | downloaded from www.yamahaoutboard |
| 3        | 6CJ-43801-10          | .ROD<br>.TIGE                                            | 1   |    |     |                                    |
| 4        | 62Y-43822-00          | .SEAL, TRIM DUST<br>.JOINT                               | 1   |    |     |                                    |
| 5        | 6CJ-43821-10          | .SCREW, TRIM CYLINDER END<br>.VIS                        | 1   |    |     |                                    |
| 6        | 93210-49001           | .O-RING<br>.JOINT TORIQUE                                | 1   |    |     |                                    |
| 7        | 6CJ-43863-00          | .O-RING<br>.JOINT TORIQUE                                | 1   |    |     |                                    |
| 8        | 6CJ-4380R-10          | .CYLINDER END SUB ASSY<br>.CYLINDRE RACCORD (ENS.)       | 1   |    |     |                                    |
| 9        | 6CJ-43863-00          | ..O-RING<br>..JOINT TORIQUE                              | 1   |    |     |                                    |
| 10       | 93210-44006           | ..O-RING<br>..JOINT TORIQUE                              | 1   |    |     |                                    |
| 11       | 6C5-43861-00          | .O-RING<br>.JOINT TORIQUE                                | 1   |    |     |                                    |
| 12       | 6C5-43871-00          | .RING, BACK UP<br>.SEGMENT                               | 1   |    |     |                                    |
| 13       | 6CJ-22471-10          | CYLINDER, SHOCK ABSORBER<br>CYLINDRE, AMORTISSEUR        | 1   |    |     |                                    |
| 14       | 93503-16003           | BALL<br>BILLES                                           | 6   |    |     |                                    |
| 15       | 6C5-43861-00          | O-RING<br>JOINT TORIQUE                                  | 1   |    |     |                                    |
| 16       | 6C5-43875-00          | RING, SNAP<br>RESSORT                                    | 1   |    |     |                                    |
| 17       | 6CJ-4381B-10          | FREE PISTON SUB ASSY<br>PISTON AUXILIAIRE (ENS.)         | 1   |    |     |                                    |
| 18       | 6C5-43899-00          | PLATE STOPPER<br>PLAQUETTE                               | 1   |    |     |                                    |
| 19       | 62X-4384H-00          | SPRING<br>RESSORT                                        | 2   |    |     |                                    |
| 20       | 6C5-22435-00          | PLATE, VALVE 2<br>PLAQUE, CLAPET 2                       | 1   |    |     |                                    |
| 21       | 99009-32500           | CIRCLIP<br>CIRCLIP                                       | 1   |    |     |                                    |
| 22       | 62Y-4380K-11          | CYLINDER, TILT SUB ASSY<br>CYLINDRE                      | 1   |    |     |                                    |
| 23       | 6C5-43817-10          | FILTER 2<br>FILTRE 2                                     | 2   |    |     |                                    |
| 24       | 69J-4389J-00          | O-RING<br>JOINT TORIQUE                                  | 2   |    |     |                                    |
| 25       | 6C5-43816-00          | FILTER 1<br>FILTRE 1                                     | 1   |    |     |                                    |
| 26       | 6C5-4380G-00          | PLATE<br>PLAQUE                                          | 1   |    |     |                                    |
| 27       | 91318-05045           | BOLT<br>BOULON                                           | 4   |    |     |                                    |

FIG. 25 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|-----|----|-----|-------------------|
| 28       | 6C5-43830-10       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.) | 1   |    |     |                   |
| 29       | 6D8-43841-00       | .PISTON, SHUTTLE<br>.PISTON             | 1   |    |     |                   |
| 30       | 6H1-43883-00       | .O-RING<br>.JOINT TORIQUE               | 1   |    |     |                   |
| 31       | 69J-43894-00       | .SPRING, SHUTTLE RETURN<br>.RESSORT     | 2   |    |     |                   |
| 32       | 6D8-4384M-00       | .PISTON, SHUTTLE 2<br>.PISTON 2         | 1   |    |     |                   |
| 33       | 69A-4384F-00       | .SEAL, MAIN VALVE<br>.JOINT             | 2   |    |     |                   |
| 34       | 99002-03600        | .CIRCLIP<br>.CIRCLIP                    | 2   |    |     |                   |
| 35       | 6EK-4382E-00       | .ADAPTOR 2<br>.ADAPTEUR 2               | 2   |    |     |                   |
| 36       | 6C6-4387G-00       | .WASHER<br>.RONDELLE                    | 2   |    |     |                   |
| 37       | 6C6-43853-00       | .SPRING, MAIN VALVE<br>.RESSORT         | 2   |    |     |                   |
| 38       | 93505-32038        | .BALL<br>.BILLE                         | 6   |    |     |                   |
| 39       | 69J-4389J-00       | .O-RING<br>.JOINT TORIQUE               | 2   |    |     |                   |
| 40       | 6D8-43851-00       | .SEAT, RELIEF VALVE<br>.SIEGE           | 1   |    |     |                   |
| 41       | 93210-064A5        | .O-RING<br>.JOINT TORIQUE               | 1   |    |     |                   |
| 42       | 6C5-43855-10       | .SPRING, UP RELIEF<br>.RESSORT          | 1   |    |     |                   |
| 43       | 93501-08001        | .BALL<br>.BILLE                         | 2   |    |     |                   |
| 44       | 6D8-43844-00       | .PIN, VALVE SUPPORT<br>.GOUPILLE        | 1   |    |     |                   |
| 45       | 6D8-43843-00       | .SCREW, VALVE LOCK<br>.VIS              | 1   |    |     |                   |
| 46       | 93210-04N51        | .O-RING<br>.JOINT TORIQUE               | 1   |    |     |                   |
| 47       | 6H1-4384G-11       | .SEAL, RELIEF VALVE<br>.JOINT           | 1   |    |     |                   |
| 48       | 6H1-43844-10       | .PIN, VALVE SUPPORT<br>.GOUPILLE        | 1   |    |     |                   |
| 49       | 6C5-43856-10       | .SPRING, DOWN RELIEF<br>.RESSORT        | 1   |    |     |                   |
| 50       | 6D8-4382L-00       | .CAP, RELIEF VALVE<br>.CAPUCHON         | 1   |    |     |                   |
| 51       | 6C5-43895-00       | .SEAT, RELIEF VALVE<br>.SIEGE           | 1   |    |     |                   |
| 52       | 6C5-43854-00       | .SPRING, MANUAL RELEASE<br>.RESSORT     | 1   |    |     |                   |
| 53       | 93604-26256        | .PIN, DOWEL<br>.CLAVETTE                | 2   |    |     |                   |
| 54       | 91318-05030        | .BOLT<br>.BOULON                        | 2   |    |     |                   |

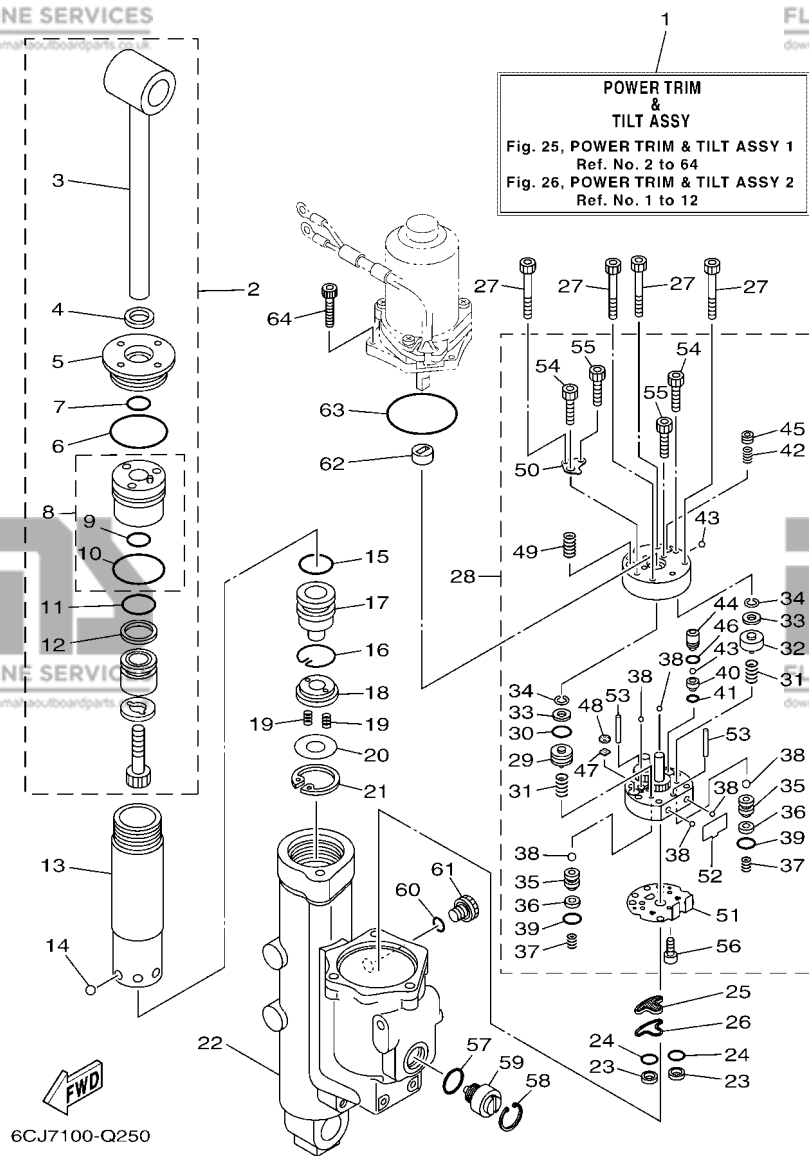


FIG. 25 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION               | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------|-----|----|-----|-------------------|
| 55       | 91318-03025        | .BOLT .BOULON             | 2   |    |     |                   |
| 56       | 91318-03005        | .BOLT .BOULON             | 1   |    |     |                   |
| 57       | 6D8-43863-00       | O-RING JOINT TORIQUE      | 1   |    |     |                   |
| 58       | 6H1-43875-00       | RING, SNAP RESSORT        | 1   |    |     |                   |
| 59       | 6CJ-43845-10       | SCREW, MANUAL RELEASE VIS | 1   |    |     |                   |
| 60       | 6CJ-43861-10       | O-RING JOINT TORIQUE      | 1   |    |     |                   |
| 61       | 6CJ-43829-10       | PLUG, RESERVOIR BOUCHON   | 1   |    |     |                   |
| 62       | 6C5-43831-00       | CONNECTOR, SHAFT RACCORD  | 1   |    |     |                   |
| 63       | 93210-64488        | O-RING JOINT TORIQUE      | 1   |    |     |                   |
| 64       | 91380-05020        | BOLT BOULON               | 3   |    |     |                   |

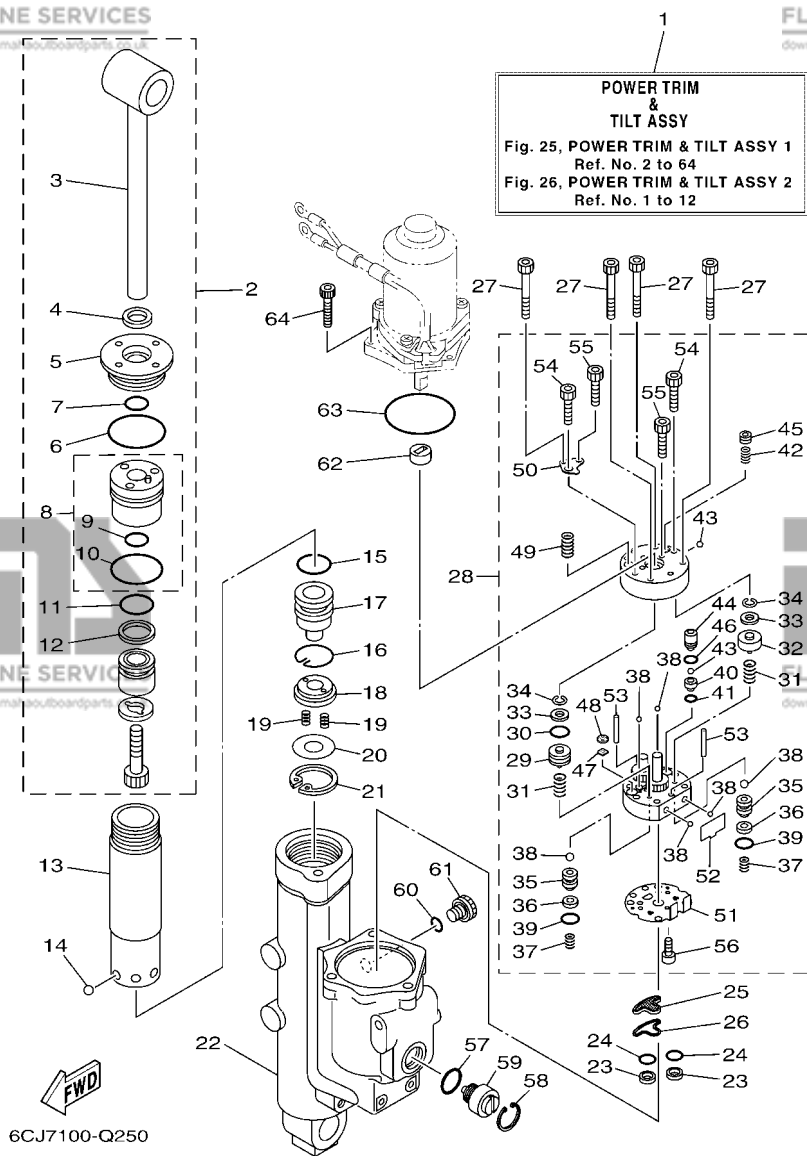
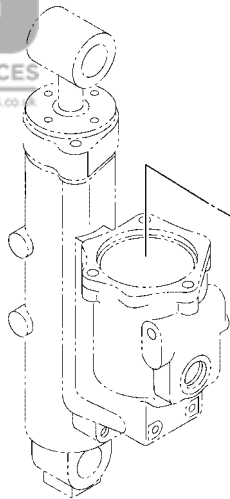
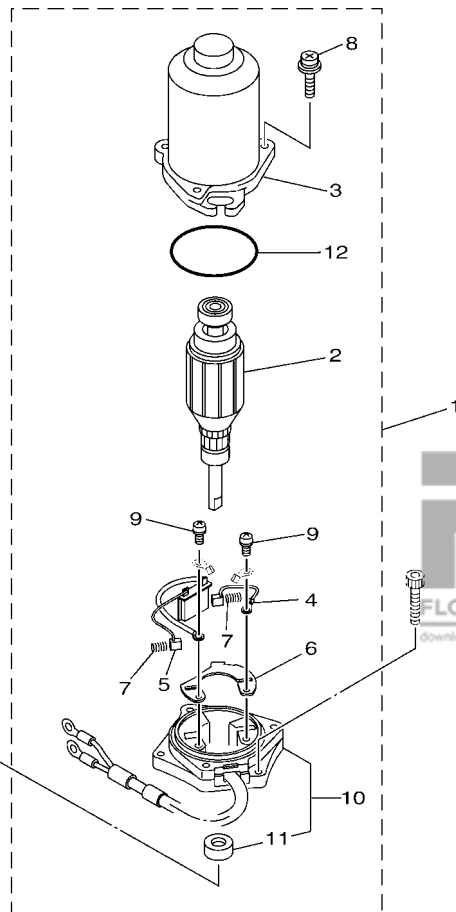


FIG. 26 POWER TRIM & TILT ASSY 2

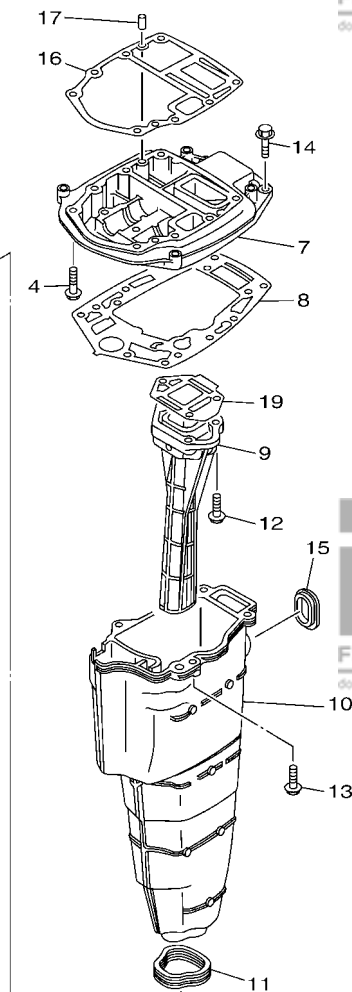
PUISSANCE PARER ET INCLINER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|-----|----|-----|-------------------|
| 1        | 62Y-43880-12       | MOTOR ASSY<br>MOTEUR (ENS.)                         | 1   |    |     |                   |
| 2        | 6CJ-43805-11       | .ARMATURE ASSY<br>.INDUIT (ENS.)                    | 1   |    |     |                   |
| 3        | 6CJ-43804-11       | .STATOR ASSY<br>.STATOR (ENS.)                      | 1   |    |     |                   |
| 4        | 6EK-43892-00       | .BRUSH 2<br>.BALAI 2                                | 1   |    |     |                   |
| 5        | 6CJ-82181-10       | .CIRCUIT BREAKER COMP.<br>.RUPTEUR COMPLET          | 1   |    |     |                   |
| 6        | 6EK-4380F-00       | .PLATE, BRUSH HOLDER<br>.PLAQUE                     | 1   |    |     |                   |
| 7        | 62X-4386K-00       | .SPRING, BRUSH<br>.RESSORT, BALAI                   | 2   |    |     |                   |
| 8        | 6CJ-43879-10       | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE          | 3   |    |     |                   |
| 9        | 97602-04316        | .SCREW, PAN HEAD WITH WASHER<br>.VIS, AVEC RONDELLE | 2   |    |     |                   |
| 10       | 62Y-43881-10       | .FRAME, END<br>.BATI                                | 1   |    |     |                   |
| 11       | 6EK-43882-00       | .OIL SEAL<br>.JOINT SPI                             | 1   |    |     |                   |
| 12       | 6CJ-43862-10       | .O-RING<br>.JOINT TORIQUE                           | 1   |    |     |                   |



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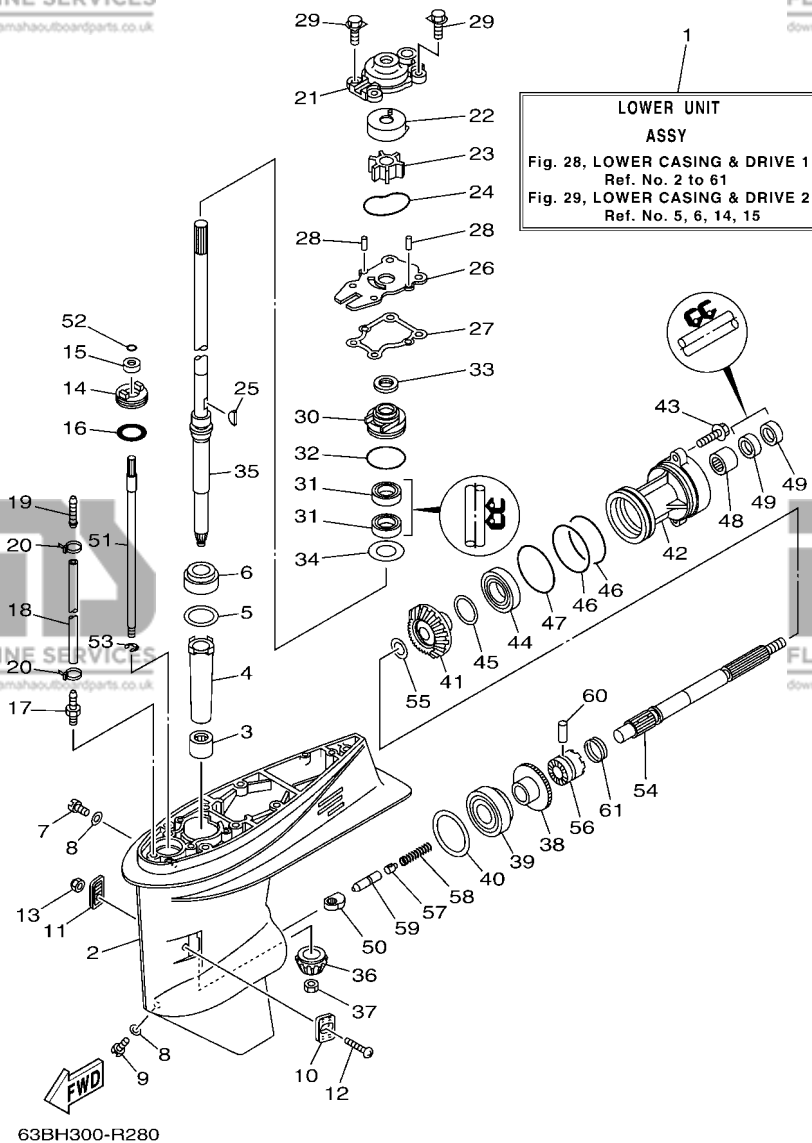
  
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**FIG. 27 UPPER CASING**

**FOURREAU**

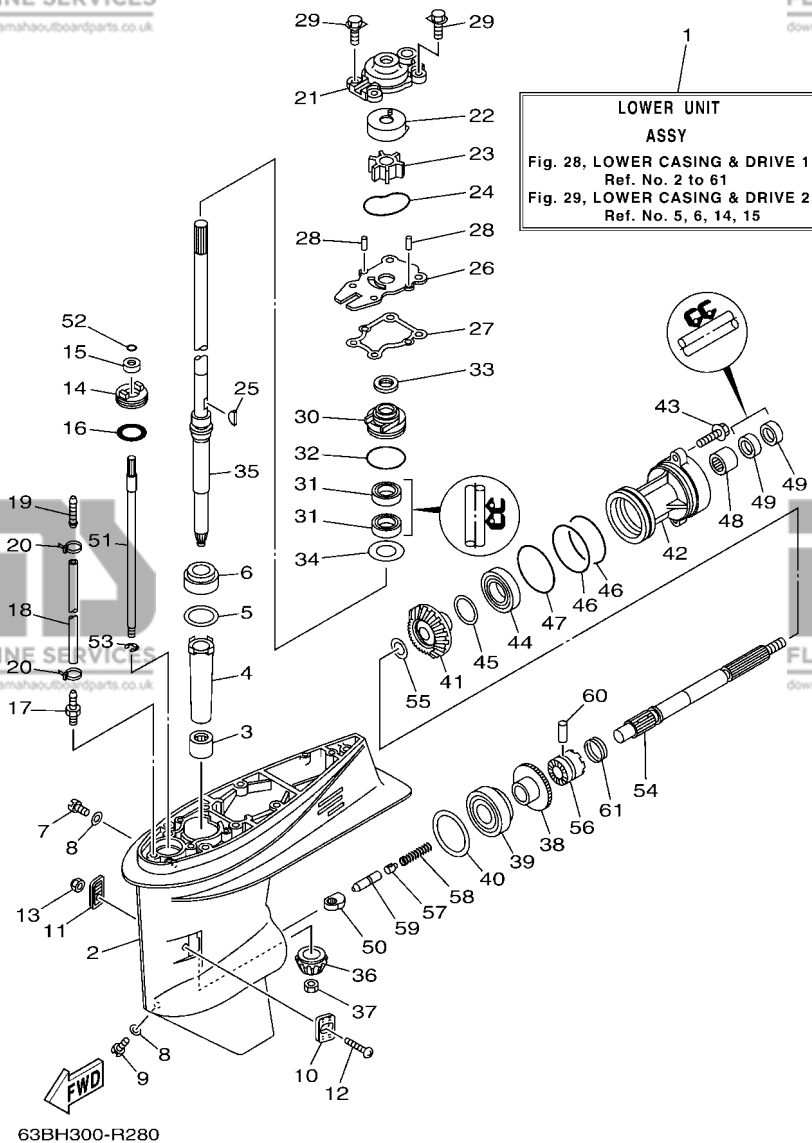
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | ETO | EO | MHO | REMARKS REMARQUES    |
|----------|--------------------|----------------------------------------------------------|-----|----|-----|----------------------|
| 1        | 63D-45111-01-8D    | CASING, UPPER FOURREAU                                   |     | 1  | 1   | S(16.0")<br>S(16.0") |
|          | 63D-45111-11-8D    | CASING, UPPER FOURREAU                                   | 1   | 1  | 1   | L(21.0")<br>L(21.0") |
| 2        | 97E95-06512        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 1   | 1  | 1   |                      |
| 3        | 63D-45155-00       | CAP CAPUCHON                                             | 1   | 1  | 1   |                      |
| 4        | 97E75-08545        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 2   | 2  | 2   |                      |
| 5        | 93606-12019        | PIN, DOWEL GOUPILLE                                      | 2   | 2  | 2   |                      |
| 6        | 90119-08M83        | BOLT, WITH WASHER BOULON, AVEC RONDELLE                  | 6   | 6  | 6   |                      |
| 7        | 63D-41137-01-CA    | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT                  | 1   | 1  | 1   |                      |
| 8        | 63D-45114-A0       | GASKET, UPPER CASING JOINT, TUBE D'ARBRE                 | 1   | 1  | 1   |                      |
| 9        | 6H5-41131-00-CA    | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                      | 1   |    | 1   | 50H<br>50H           |
|          | 6H4-41131-01-CA    | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                      |     | 1  | 1   | 40V<br>40V           |
| 10       | 63D-14711-00-CA    | MUFFLER 1 POT D'ECHAPPEMENT 1                            |     | 1  | 1   | S(16.0")<br>S(16.0") |
|          | 63D-14711-11-CA    | MUFFLER 1 POT D'ECHAPPEMENT 1                            | 1   | 1  | 1   | L(21.0")<br>L(21.0") |
| 11       | 63D-45123-00       | GASKET, MUFFLER JOINT, POT DE DETENTE                    | 1   | 1  | 1   |                      |
| 12       | 97E75-08530        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 3   | 3  | 3   |                      |
| 13       | 97E75-08530        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 4   | 4  | 4   |                      |
| 14       | 97E75-08530        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 2   | 2  | 2   |                      |
| 15       | 6H3-45127-00       | SEAL JOINT                                               | 1   | 1  | 1   |                      |
| 16       | 6H4-45113-A0       | GASKET, UPPER CASING JOINT, TUBE D'ARBRE                 | 1   | 1  | 1   |                      |
| 17       | 93606-12019        | PIN, DOWEL GOUPILLE                                      | 2   | 2  | 2   |                      |
| 18       | 97E75-08545        | BOLT, HEXAGON W/W DEEP RECESS VIS HEXAGONAL AVC RONDELLE | 2   | 2  | 2   |                      |
| 19       | 6H4-41134-A0       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT       | 1   | 1  | 1   |                      |



**FIG. 28 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | ETO | EO | MHO | REMARKS REMARQUES    |
|----------|--------------------|------------------------------------------------|-----|----|-----|----------------------|
| 1        | 63D-45300-03-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)     |     | 1  | 1   | S(16.0")<br>S(16.0") |
|          | 63D-45300-13-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)     | 1   | 1  | 1   | L(21.0")<br>L(21.0") |
| 2        | 63D-45301-03-8D    | CASING, LOWER<br>BEQUILLE                      | 1   | 1  | 1   |                      |
| 3        | 93315-32224        | BEARING<br>ROULEMENT                           | 1   | 1  | 1   |                      |
| 4        | 6H4-45536-00       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR   | 1   | 1  | 1   |                      |
| 5        | 663-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)             | 1   | 1  | 1   | UR                   |
|          | 663-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)             | 1   | 1  | 1   | UR                   |
|          | 663-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)             | 1   | 1  | 1   | UR                   |
|          | 663-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)             | 1   | 1  | 1   | UR                   |
|          | 663-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)             | 1   | 1  | 1   | UR                   |
|          | 663-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)             | 1   | 1  | 1   | UR                   |
|          | 663-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)             | 1   | 1  | 1   | UR                   |
| 6        | 93332-00001        | BEARING<br>ROULEMENT                           | 1   | 1  | 1   |                      |
| 7        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT     | 1   | 1  | 1   |                      |
| 8        | 90430-08003        | GASKET<br>JOINT                                | 2   | 2  | 2   |                      |
| 9        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE              | 1   | 1  | 1   |                      |
| 10       | 63D-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1 | 1   | 1  | 1   |                      |
| 11       | 63D-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2 | 1   | 1  | 1   |                      |
| 12       | 90152-05010        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE          | 1   | 1  | 1   |                      |
| 13       | 95380-05600        | NUT<br>ECROU                                   | 1   | 1  | 1   |                      |
| 14       | 63D-45321-00       | PLATE<br>PLAQUETTE                             | 1   | 1  | 1   |                      |
| 15       | 93106-09014        | OIL SEAL<br>JOINT SPY                          | 1   | 1  | 1   |                      |
| 16       | 93210-33MG4        | O-RING<br>JOINT TORIQUE                        | 1   | 1  | 1   |                      |
| 17       | 6E5-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                 | 1   | 1  | 1   |                      |
| 18       | 90445-07ME9        | HOSE (L120)<br>DURITE (L120)                   |     | 1  | 1   | S(16.0")<br>S(16.0") |
|          | 90445-07M31        | HOSE (L200)<br>DURITE (L200)                   | 1   | 1  | 1   | L(21.0")<br>L(21.0") |
| 19       | 6E5-83558-10       | END, NIPPLE<br>RACCORD DE NIPPLE               | 1   |    |     |                      |

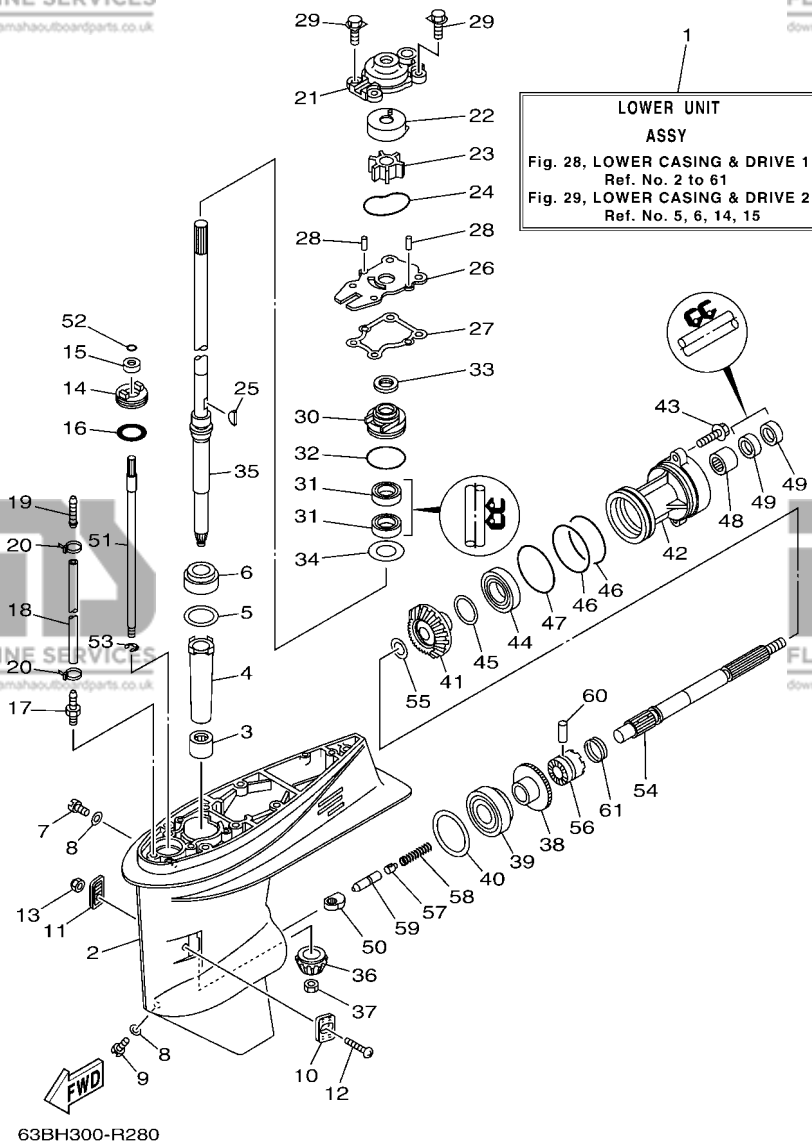


**FIG. 28 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | ETO | EO | MHO | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------|-----|----|-----|----------------------|
| 19       | 6E5-83558-00       | END, NIPPLE<br>RACCORD DE NIPPLE            |     | 1  | 1   |                      |
| 20       | 90465-11M10        | CLAMP<br>BRIDE                              | 2   | 2  | 2   |                      |
| 21       | 63D-44311-00       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1   | 1  | 1   |                      |
| 22       | 63D-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                | 1   | 1  | 1   |                      |
| 23       | 6H3-44352-00       | IMPELLER<br>TURBINE                         | 1   | 1  | 1   |                      |
| 24       | 93210-59MG7        | O-RING<br>JOINT TORIQUE                     | 1   | 1  | 1   |                      |
| 25       | 90280-03024        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        | 1   | 1  | 1   |                      |
| 26       | 63D-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1   | 1  | 1   |                      |
| 27       | 63D-44316-00       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    | 1   | 1  | 1   |                      |
| 28       | 93604-08062        | PIN, DOWEL<br>CLAVETTE                      | 2   | 2  | 2   |                      |
| 29       | 90119-08185        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE  | 4   | 4  | 4   |                      |
| 30       | 6BG-44341-00       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1   | 1  | 1   |                      |
| 31       | 93101-25M57        | OIL SEAL<br>JOINT SPY                       | 2   | 2  | 2   |                      |
| 32       | 93210-48001        | O-RING<br>JOINT TORIQUE                     | 1   | 1  | 1   |                      |
| 33       | 63D-45344-00       | COVER, OIL SEAL<br>FLASQUE, JOINT D'HUILE   | 1   | 1  | 1   |                      |
| 34       | 90201-27M00        | WASHER, PLATE<br>RONDELLE, PLATE            | 1   | 1  | 1   |                      |
| 35       | 63D-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     |     | 1  | 1   | S(16.0")<br>S(16.0") |
|          | 63D-45501-10       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     | 1   | 1  | 1   | L(21.0")<br>L(21.0") |
| 36       | 6H4-45551-01       | PINION (13T)<br>PIGNON D'ATTAQUE (13D)      | 1   | 1  | 1   |                      |
| 37       | 90170-12138        | NUT<br>ECROU                                | 1   | 1  | 1   |                      |
| 38       | 6H4-45560-01       | GEAR 1 (24T)<br>PIGNON 1 (24T)              | 1   | 1  | 1   |                      |
| 39       | 93332-00003        | BEARING<br>ROULEMENT                        | 1   | 1  | 1   |                      |
| 40       | 663-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1   | 1  | 1   | UR                   |
|          | 663-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1   | 1  | 1   | UR                   |
|          | 663-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1   | 1  | 1   | UR                   |
|          | 663-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1   | 1  | 1   | UR                   |
|          | 663-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1   | 1  | 1   | UR                   |





**FIG. 28 LOWER CASING & DRIVE 1**

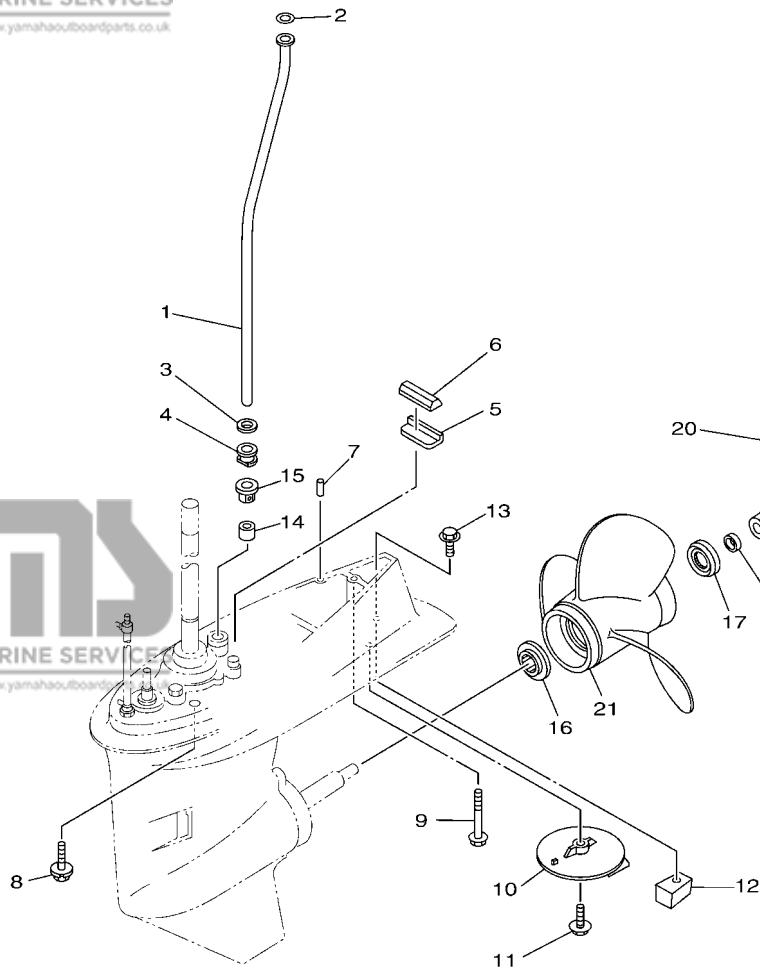
**BOITIER D'HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------|-----|----|-----|-------------------|
| 40       | 663-45567-50       | SHIM (T:0.40MM)             | 1   | 1  | 1   | UR                |
|          | 663-45567-60       | CALE (T:0.40MM)             | 1   | 1  | 1   | UR                |
| 41       | 6H4-45571-01       | GEAR 2 (24T)                | 1   | 1  | 1   | UR                |
| 42       | 63D-45361-02-8D    | PIGNON 2 (24T)              | 1   | 1  | 1   | UR                |
| 43       | 90105-08M61        | CAP, LOWER CASING           | 1   | 1  | 1   | UR                |
|          |                    | COUVERCLE, BOITIER D'HELICE | 2   | 2  | 2   | UR                |
| 44       | 93306-001U1        | BOLT, FLANGE                | 1   | 1  | 1   | UR                |
|          |                    | BOULON, A COLLERETTE        |     |    |     |                   |
| 45       | 63D-45577-00       | BEARING                     | 1   | 1  | 1   | UR                |
|          |                    | ROULEMENT                   |     |    |     |                   |
|          | 63D-45577-10       | SHIM (T:0.10MM)             | 1   | 1  | 1   | UR                |
|          |                    | CALE (T:0.10MM)             | 1   | 1  | 1   | UR                |
|          | 63D-45577-20       | SHIM (T:0.12MM)             | 1   | 1  | 1   | UR                |
|          |                    | CALE (T:0.12MM)             | 1   | 1  | 1   | UR                |
|          | 63D-45577-30       | SHIM (T:0.15MM)             | 1   | 1  | 1   | UR                |
|          |                    | CALE (T:0.15MM)             | 1   | 1  | 1   | UR                |
|          | 63D-45577-40       | SHIM (T:0.18MM)             | 1   | 1  | 1   | UR                |
|          |                    | CALE (T:0.18MM)             |     |    |     |                   |
|          | 63D-45577-50       | SHIM (T:0.30MM)             | 1   | 1  | 1   | UR                |
|          |                    | CALE (T:0.30MM)             | 1   | 1  | 1   | UR                |
|          | 63D-45577-60       | SHIM (T:0.40MM)             | 1   | 1  | 1   | UR                |
|          |                    | CALE (T:0.40MM)             | 1   | 1  | 1   | UR                |
| 46       | 93210-74MG5        | SHIM (T:0.50MM)             | 1   | 1  | 1   | UR                |
|          |                    | CALE (T:0.50MM)             | 2   | 2  | 2   | UR                |
| 47       | 93210-69MG6        | O-RING                      | 1   | 1  | 1   | UR                |
|          |                    | JOINT TORIQUE               |     |    |     |                   |
| 48       | 93317-22204        | O-RING                      | 1   | 1  | 1   | UR                |
|          |                    | JOINT TORIQUE               |     |    |     |                   |
| 49       | 93101-22M00        | BEARING                     | 1   | 1  | 1   | UR                |
|          |                    | ROULEMENT                   | 2   | 2  | 2   | UR                |
| 50       | 663-44151-00       | OIL SEAL                    | 1   | 1  | 1   | UR                |
|          |                    | JOINT SPY                   |     |    |     |                   |
| 51       | 63D-44144-00       | CAM, SHIFT                  | 1   | 1  | 1   | UR                |
|          |                    | CAME, INVERSION             | 1   | 1  | 1   | UR                |
| 52       | 93210-07003        | ROD, SHIFT 2                | 1   | 1  | 1   | UR                |
|          |                    | TIGE D'EMBRAYAGE 2          | 1   | 1  | 1   | UR                |
| 53       | 99001-08600        | O-RING                      | 1   | 1  | 1   | UR                |
|          |                    | JOINT TORIQUE               |     |    |     |                   |
| 54       | 63D-45611-00       | CIRCLIP                     | 1   | 1  | 1   | UR                |
|          |                    | CIRCLIP                     | 1   | 1  | 1   | UR                |
| 55       | 90201-22429        | SHAFT, PROPELLER            | 1   | 1  | 1   | UR                |
|          |                    | ARBRE, HELICE               | 1   | 1  | 1   | UR                |
| 56       | 63D-45631-01       | WASHER, PLATE               | 1   | 1  | 1   | UR                |
|          |                    | RONDELLE, PLATE             | 1   | 1  | 1   | UR                |
| 57       | 663-45634-00       | CLUTCH, DOG                 | 1   | 1  | 1   | UR                |
|          |                    | CRABOT                      | 1   | 1  | 1   | UR                |
| 58       | 90501-16M01        | SLIDE, SHIFT                | 1   | 1  | 1   | UR                |
|          |                    | CONTRE-POUSOIR              | 1   | 1  | 1   | UR                |
| 59       | 63D-45635-00       | SPRING, COMPRESSION         | 1   | 1  | 1   | UR                |
|          |                    | RESSORT, COMPRESSION        | 1   | 1  | 1   | UR                |
|          |                    | PLUNGER, SHIFT              |     |    |     |                   |
|          |                    | POUSOIR D'EMBRAYAGE         |     |    |     |                   |

## BOITIER D'HELICE TRANSMISSION1

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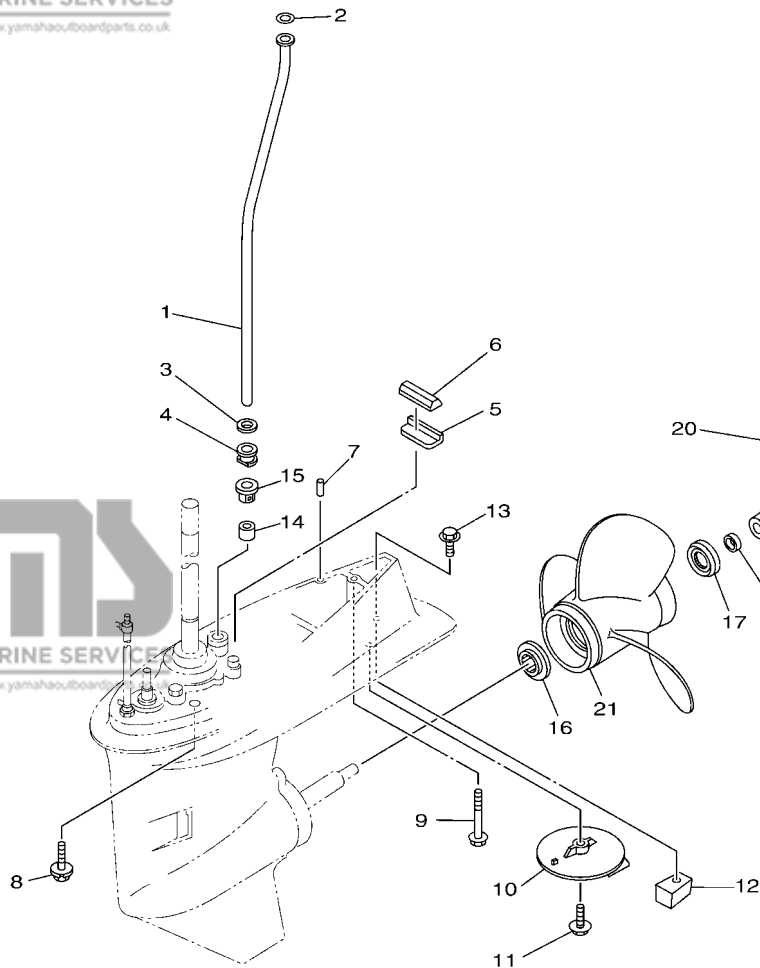


**FWD**  
63BH300-R290

**FIG. 29 LOWER CASING & DRIVE 2**

**BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES    |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|----------------------|
| 1        | 63D-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                               |     | 1  | 1   | S(16.0")<br>S(16.0") |
|          | 63D-44361-10       | TUBE, WATER 1<br>TUBE D'EAU 1                               | 1   | 1  | 1   | L(21.0")<br>L(21.0") |
| 2        | 90202-12060        | WASHER, PLATE<br>RONDELLE, PLATE                            | 1   | 1  | 1   |                      |
| 3        | 90430-12072        | GASKET<br>JOINT                                             | 1   | 1  | 1   |                      |
| 4        | 63D-44367-00       | DAMPER, WATER SEAL 3<br>JOINT TUBE D'EAU 3                  | 1   | 1  | 1   |                      |
| 5        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC               | 1   | 1  | 1   |                      |
| 6        | 63D-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC                       | 1   | 1  | 1   |                      |
| 7        | 93606-12019        | PIN, DOWEL<br>GOUPILLE                                      | 2   | 2  | 2   |                      |
| 8        | 97E75-10640        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 4   | 4  | 4   |                      |
| 9        | 97E75-08560        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  | 1   |                      |
| 10       | 664-45371-01       | TAB-TRIM<br>ANODE DERIVE                                    | 1   | 1  | 1   |                      |
| 11       | 97E95-08525        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  | 1   |                      |
| 12       | 67C-45251-00       | ANODE<br>ANODE                                              | 1   | 1  | 1   |                      |
| 13       | 97E95-08535        | BOLT, HEXAGON W/W DEEP RECESS<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  | 1   |                      |
| 14       | 663-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2                 | 1   | 1  | 1   |                      |
| 15       | 63D-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                      | 1   | 1  | 1   |                      |
| 16       | 663-45987-02       | SPACER 1<br>ENTRETOISE 1                                    | 1   | 1  | 1   |                      |
| 17       | 66T-45997-00       | SPACER 2<br>ENTRETOISE 2                                    | 1   | 1  | 1   |                      |
| 18       | 90389-22M01        | BUSH<br>DOUILLE                                             | 1   | 1  | 1   |                      |
| 19       | 90171-16011        | NUT, CASTLE<br>ECROU, CRENELE                               | 1   | 1  | 1   |                      |
| 20       | 91490-30025        | PIN, COTTER<br>GOUPILLE                                     | 1   | 1  | 1   |                      |
| 21       | 663-45956-01       | PROPELLER (3X12-1/4"X9"-G)<br>HELICE (3X12-1/4"X9"-G)       | 1   | 1  | 1   | UR                   |
|          | 663-45954-01       | PROPELLER (3X11-3/4"X10"-G)<br>HELICE (3X11-3/4"X10"-G)     | 1   | 1  | 1   | UR                   |
|          | 69W-45947-00       | PROPELLER (3X11-5/8"X11"-G)<br>HELICE (3X11-5/8"X11"-G)     | 1   | 1  | 1   | UR                   |
|          | 69W-45952-00       | PROPELLER (3X11-3/8"X12"-G)<br>HELICE (3X11-3/8"X12"-G)     | 1   | 1  | 1   | UR                   |
|          | 663-45952-02       | PROPELLER (3X11-3/8"X12"-G)<br>HELICE (3X11-3/8"X12"-G)     | 1   | 1  | 1   | UR                   |
|          | 69W-45945-00       | PROPELLER (3X11-1/8"X13"-G)<br>HELICE (3X11-1/8"X13"-G)     | 1   | 1  | 1   | UR                   |

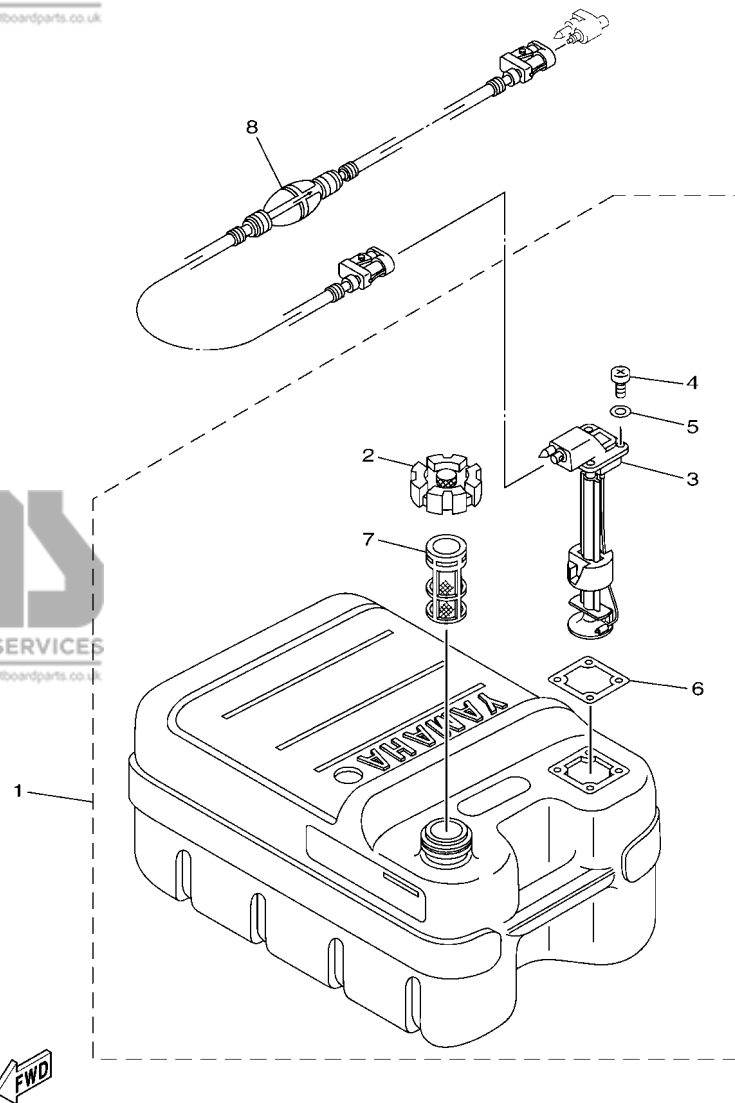


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63BH300-R290

**FIG. 29 LOWER CASING & DRIVE 2**

**BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------|-----|----|-----|-------------------|
| 21       | 663-45958-01       | PROPELLER (3X11-1/4"X14"-G) | 1   | 1  | 1   | UR                |
|          | 69W-45958-00       | HELICE (3X11-1/4"X14"-G)    | 1   | 1  | 1   | UR                |
|          | 69W-45943-00       | PROPELLER (3X11"X15"-G)     | 1   | 1  | 1   | UR                |
|          | 663-45949-01       | HELICE (3X11"X15"-G)        | 1   | 1  | 1   | UR                |
|          | 663-45941-01       | PROPELLER (3X10-3/4"X16"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X10-3/4"X16"-G)    | 1   | 1  | 1   | UR                |
|          |                    | PROPELLER (3X10-3/4"X17"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X10-3/4"X17"-G)    | 1   | 1  | 1   | UR                |
|          | 6H5-45952-00       | PROPELLER (3X10-5/8"X12"-G) | 1   | 1  | 1   | UR WITH LIP CUP   |
|          |                    | HELICE (3X10-5/8"X12"-G)    | 1   | 1  | 1   | UR WITH LIP CUP   |
|          | 6H5-45945-00       | PROPELLER (3X10-3/8"X13"-G) | 1   | 1  | 1   | UR WITH LIP CUP   |
|          |                    | HELICE (3X10-3/8"X13"-G)    | 1   | 1  | 1   | UR WITH LIP CUP   |
|          | 6H5-45958-00       | PROPELLER (3X10-1/4"X14"-G) | 1   | 1  | 1   | UR WITH LIP CUP   |
|          |                    | HELICE (3X10-1/4"X14"-G)    | 1   | 1  | 1   | UR WITH LIP CUP   |
|          | 6H5-45943-00       | PROPELLER (3X10"X15"-G)     | 1   | 1  | 1   | UR WITH LIP CUP   |
|          |                    | HELICE (3X10"X15"-G)        | 1   | 1  | 1   | UR WITH LIP CUP   |
|          | 663-45972-60       | PROPELLER (3X12"X11"-G)     | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X12"X11"-G)        | 1   | 1  | 1   | UR                |
|          | 663-45970-60       | PROPELLER (3X11-3/4"X12"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X11-3/4"X12"-G)    | 1   | 1  | 1   | UR                |
|          | 663-45974-60       | PROPELLER (3X11-1/2"X13"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X11-1/2"X13"-G)    | 1   | 1  | 1   | UR                |
|          | 663-45974-02       | PROPELLER (3X10-5/8"X13"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X10-5/8"X13"-G)    | 1   | 1  | 1   | UR                |
|          | 663-45930-00       | PROPELLER (3X10-1/4"X14"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X10-1/4"X14"-G)    | 1   | 1  | 1   | UR                |
|          | 697-45970-00       | PROPELLER (3X11-1/4"X14"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X11-1/4"X14"-G)    | 1   | 1  | 1   | UR                |
|          | 663-45976-00       | PROPELLER (3X10-1/4"X15"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X10-1/4"X15"-G)    | 1   | 1  | 1   | UR                |
|          | 663-45978-00       | PROPELLER (3X10-1/4"X16"-G) | 1   | 1  | 1   | UR                |
|          |                    | HELICE (3X10-1/4"X16"-G)    | 1   | 1  | 1   | UR                |

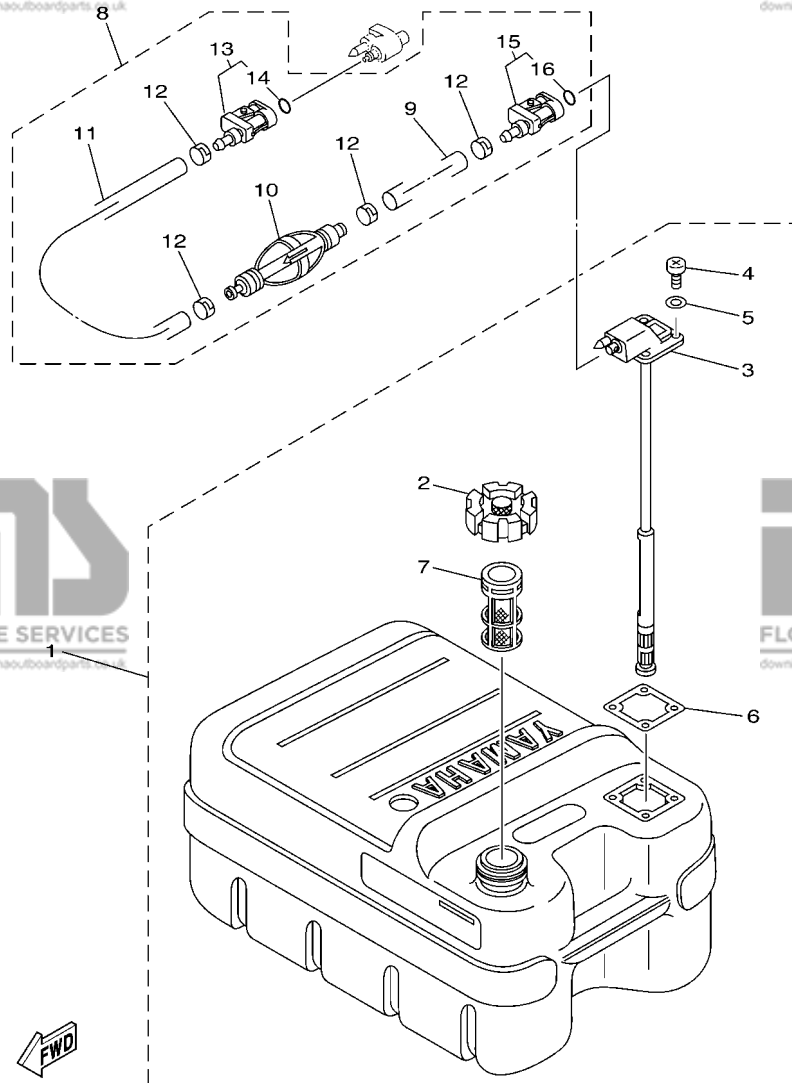


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6CAD300-U280

**FIG. 30 FUEL TANK 1**

**RESERVOIR A CARBURANT 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | ETO | EO | MHO | REMARKS REMARQUES                      |
|----------|--------------------|--------------------------------------------------------|-----|----|-----|----------------------------------------|
| 1        | 6YJ-24201-30       | FUEL TANK ASSY (24L)<br>RESERVOIR A ESSENCE (ENS.):24L |     | 1  | 1   | AP EXCEPT FOR RUS<br>AP EXCEPT FOR RUS |
| 2        | 6YJ-24610-01       | .CAP ASSY<br>.BOUCHON                                  |     | 1  | 1   |                                        |
| 3        | 6Y1-24260-30       | .FUEL METER ASSY<br>.INDICATEUR DE CARBURANT           |     | 1  | 1   | WITH INDICATOR<br>WITH INDICATOR       |
| 4        | 90157-05M19        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE             |     | 4  | 4   |                                        |
| 5        | 6Y1-24329-00       | .SEAL<br>.JOINT                                        |     | 4  | 4   |                                        |
| 6        | 6Y1-24268-00       | .GASKET, FUEL METER<br>.JOINT, JAUGE A CARBURANT       |     | 1  | 1   |                                        |
| 7        | 6YJ-24167-00       | .STRAINER<br>.FILTRE                                   |     | 1  | 1   |                                        |
| 8        | 6YL-24306-54       | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1                |     | 1  | 1   | AP EXCEPT FOR RUS<br>AP EXCEPT FOR RUS |

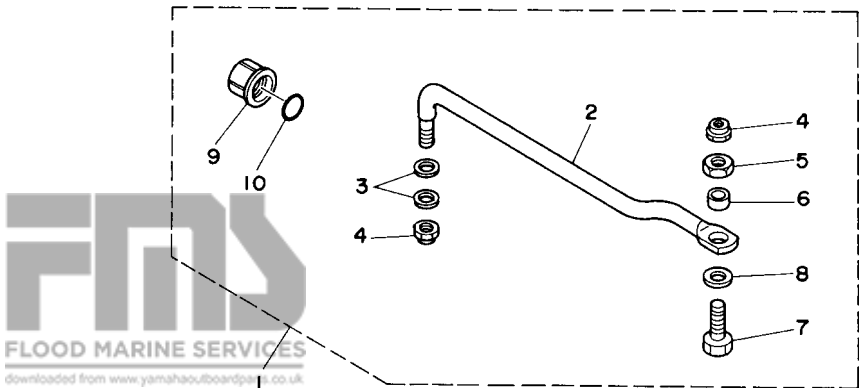


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**FIG. 31 FUEL TANK 2**

**RESERVOIR A CARBURANT 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | ETO | EO | MHO | REMARKS REMARQUES        |
|----------|--------------------|-----------------------------------------------------------|-----|----|-----|--------------------------|
| 1        | 6YJ-24201-20       | FUEL TANK ASSY (24L)<br>RESERVOIR A ESSENCE (ENS.):24L    | 1   | 1  | 1   | AP FOR RUS<br>AP FOR RUS |
| 2        | 6YJ-24610-01       | .CAP ASSY<br>.BOUCHON                                     | 1   | 1  | 1   |                          |
| 3        | 6YJ-24260-10       | .FUEL METER ASSY<br>.INDICATEUR DE CARBURANT              | 1   | 1  | 1   |                          |
| 4        | 90157-05M19        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE                | 4   | 4  | 4   |                          |
| 5        | 6Y1-24329-00       | .SEAL<br>.JOINT                                           | 4   | 4  | 4   |                          |
| 6        | 6Y1-24268-00       | .GASKET, FUEL METER<br>.JOINT, JAUGE A CARBURANT          | 1   | 1  | 1   |                          |
| 7        | 6YJ-24167-00       | .STRAINER<br>.FILTRE                                      | 1   | 1  | 1   |                          |
| 8        | 61J-24306-04       | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1                   | 1   | 1  | 1   | AP FOR RUS<br>AP FOR RUS |
| 9        | 90445-11M06        | .HOSE (L2050)<br>.DURITE (L2050)                          | 1   | 1  | 1   |                          |
| 10       | 61J-24360-00       | .PRIMER PUMP ASSY<br>.POMPE D'AMORCAGE                    | 1   | 1  | 1   |                          |
| 11       | 90445-11M05        | .HOSE (L850)<br>.DURITE (L850)                            | 1   | 1  | 1   |                          |
| 12       | 650-24351-51       | .BAND 1<br>.COLLIER 1                                     | 4   | 4  | 4   |                          |
| 13       | 6G1-24305-05       | .FUEL PIPE JOINT COMP. 2<br>.DURITE RACCORDEMT. A ESSENCE | 1   | 1  | 1   |                          |
| 14       | 93210-08287        | ..O-RING<br>..JOINT TORIQUE                               | 1   | 1  | 1   |                          |
| 15       | 6Y1-24305-06       | .FUEL PIPE JOINT COMP. 2<br>.DURITE RACCORDEMT. A ESSENCE | 1   | 1  | 1   |                          |
| 16       | 93210-08287        | ..O-RING<br>..JOINT TORIQUE                               | 1   | 1  | 1   |                          |

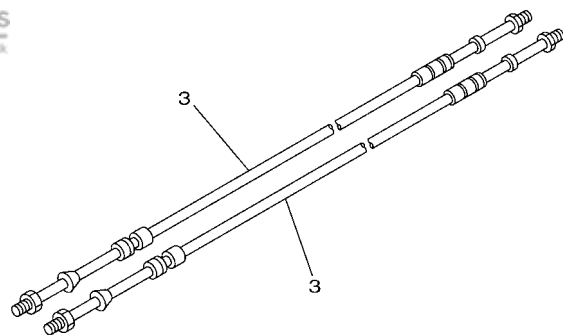
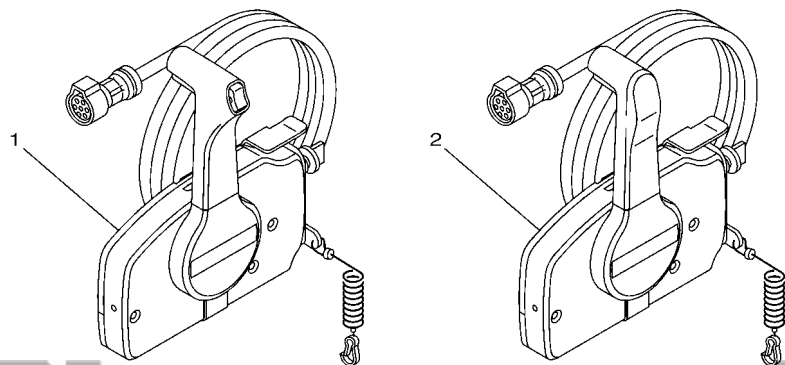


62Y0010-5200

**FIG. 32 STEERING GUIDE**

**FIXATION DE DIRECTION**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 63D-61350-00       | STEERING GUIDE ATTACHMENT KIT<br>FIXATIONS DE DIRECTION | 1   | 1  |     | AP<br>AP          |
| 2        | 63D-61351-00       | .ROD, STEERING LINK<br>.RENOI DE DIRECTION              | 1   | 1  |     |                   |
| 3        | 90201-10M20        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 2   | 2  |     |                   |
| 4        | 90185-09M01        | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT              | 2   | 2  |     |                   |
| 5        | 90170-09M03        | .NUT<br>.ECROU                                          | 1   | 1  |     |                   |
| 6        | 90387-10M42        | .COLLAR<br>.COLLERETTE                                  | 1   | 1  |     |                   |
| 7        | 90101-09M01        | .BOLT<br>.BOULON                                        | 1   | 1  |     |                   |
| 8        | 90201-10081        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 1   | 1  |     |                   |
| 9        | 6E5-43145-01       | .CAP, CLAMP BRACKET<br>.CAPUCHON, PRESSE                | 1   | 1  |     |                   |
| 10       | 93210-16275        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  |     |                   |



  
6BP8300-P370

**FIG. 33 REMOTE CONTROL BOX**

**BOITIER DE COMMANDE A DISTANCE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                          | ETO | EO | MHO | REMARKS REMARQUES                          |
|----------|--------------------|------------------------------------------------------------------|-----|----|-----|--------------------------------------------|
| 1        | 703-48205-B3       | REMOTE CONTROL ASSY (10P, PTT)<br>BOITIER DE COMMANDE A DISTANCE | 1   |    |     | AP WITH PT/T SW.<br>AP WITH PT/T SW.       |
| 2        | 703-48201-B2       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE      |     | 1  |     | AP WITHOUT PT/T SW.<br>AP WITHOUT PT/T SW. |
| 3        | 701-48320-00       | CABLE, REMOTE CONTROL L=12F<br>CABLE, COMMANDE A DISTANCE:12F    | 2   | 2  |     | UR<br>UR                                   |
|          | 701-48320-20       | CABLE, REMOTE CONTROL L=13F<br>CABLE, COMMANDE A DISTANCE:13F    | 2   | 2  |     | UR<br>UR                                   |
|          | 701-48320-30       | CABLE, REMOTE CONTROL L=14F<br>CABLE, COMMANDE A DISTANCE:14F    | 2   | 2  |     | UR<br>UR                                   |
|          | 701-48320-50       | CABLE, REMOTE CONTROL L=15F<br>CABLE, COMMANDE A DISTANCE:15F    | 2   | 2  |     | UR<br>UR                                   |
|          | 701-48320-60       | CABLE, REMOTE CONTROL L=16F<br>CABLE, COMMANDE A DISTANCE:16F    | 2   | 2  |     | UR<br>UR                                   |
|          | 701-48320-80       | CABLE, REMOTE CONTROL L=17F<br>CABLE, COMMANDE A DISTANCE:17F    | 2   | 2  |     | UR<br>UR                                   |



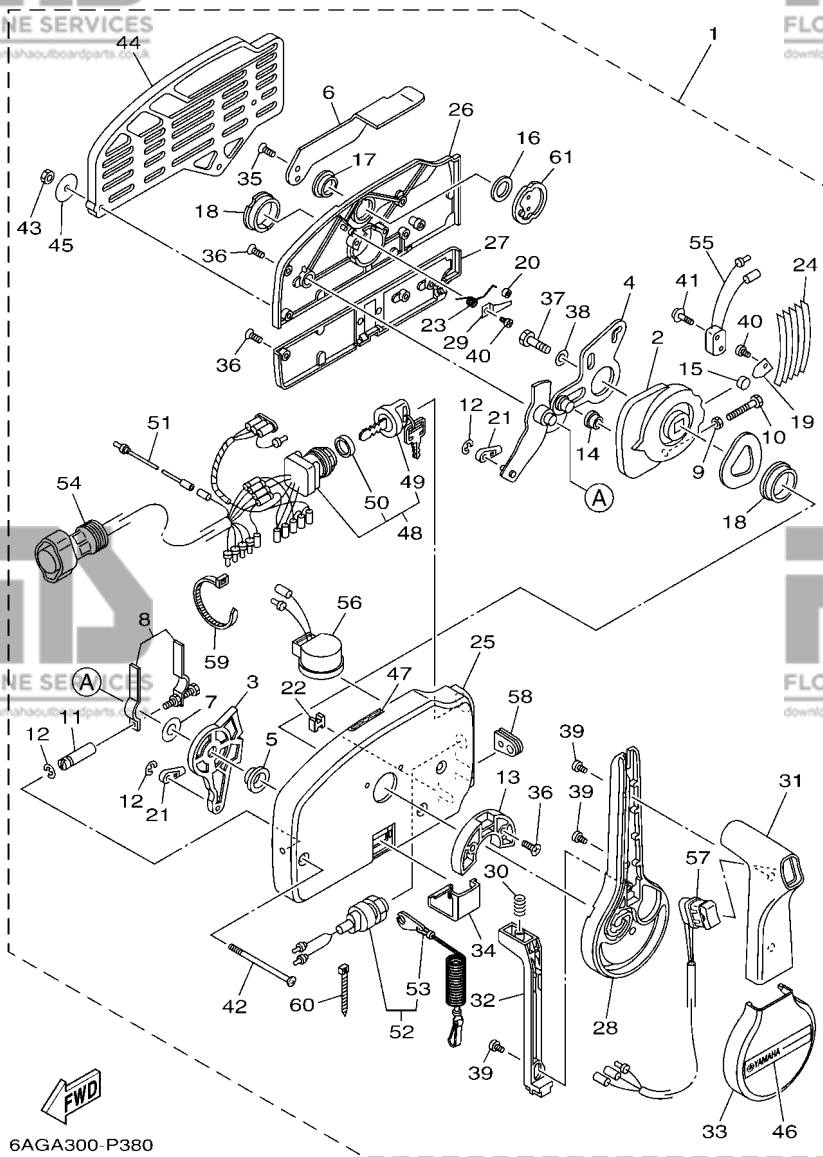
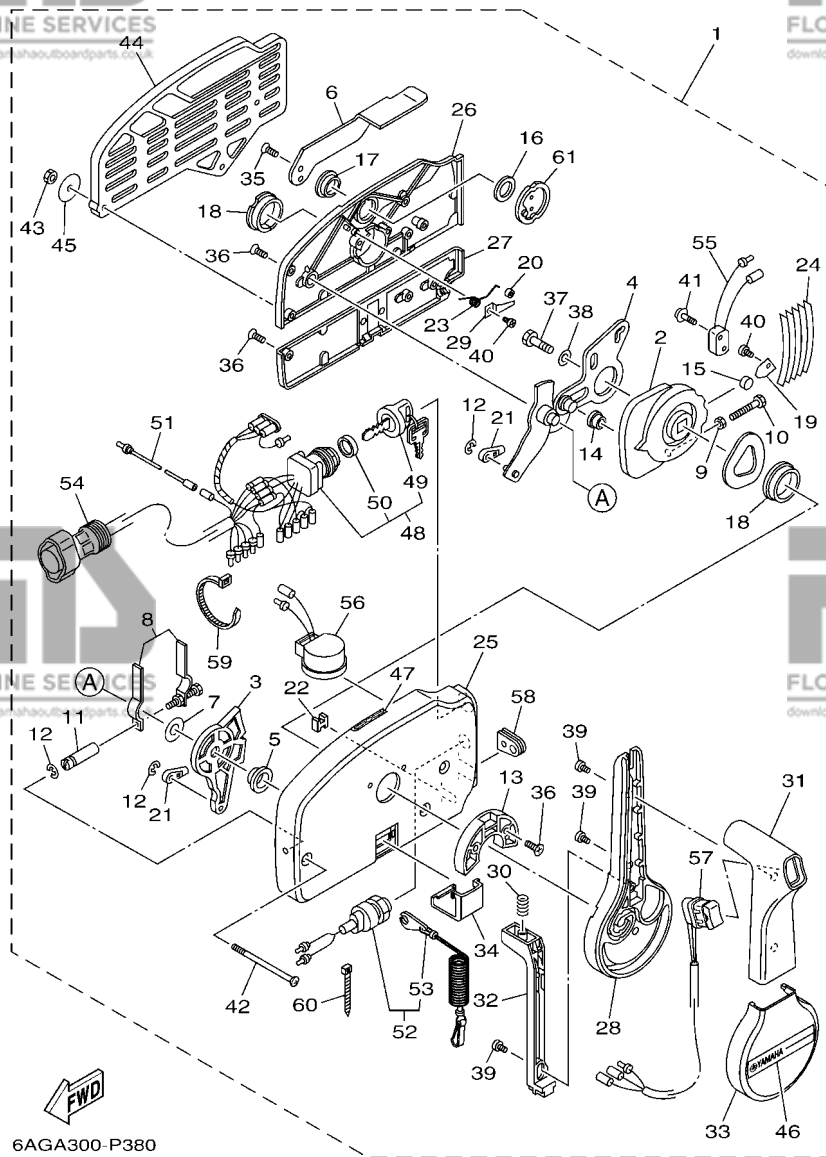


FIG. 34 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                          | ETO | EO | MHO | REMARKS REMARQUES                    |
|----------|--------------------|------------------------------------------------------------------|-----|----|-----|--------------------------------------|
| 1        | 703-48205-B3       | REMOTE CONTROL ASSY (10P, PTT)<br>BOITIER DE COMMANDE A DISTANCE | 1   |    |     | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 2        | 703-48232-00       | .GEAR<br>.PIGNON                                                 | 1   |    |     |                                      |
| 3        | 703-48271-00       | .ARM, SHIFT<br>.BRAS                                             | 1   |    |     |                                      |
| 4        | 703-48261-01       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                            | 1   |    |     |                                      |
| 5        | 703-48235-00       | .BUSHING<br>.COUSSINET                                           | 1   |    |     |                                      |
| 6        | 703-48152-10       | .KNOB, FREE ACCEL.<br>.BOUTON                                    | 1   |    |     |                                      |
| 7        | 703-48268-00       | .SPACER<br>.ENTRETOISE                                           | 1   |    |     |                                      |
| 8        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICTION, ACCELERATION                   | 1   |    |     |                                      |
| 9        | 95380-05600        | .NUT<br>.ECROU                                                   | 1   |    |     |                                      |
| 10       | 97380-05025        | .BOLT<br>.BOULON, HEXAGONAL                                      | 1   |    |     |                                      |
| 11       | 703-48265-10       | .SHAFT, FRICTION<br>.AXE, COPILOTE                               | 1   |    |     |                                      |
| 12       | 93430-06024        | .CIRCLIP<br>.CLIPS                                               | 3   |    |     |                                      |
| 13       | 703-48245-00       | .PLATE, LOCK<br>.PLAQUE, VERROU                                  | 1   |    |     |                                      |
| 14       | 703-48252-00       | .ROLLER, CAM<br>.POULIE                                          | 1   |    |     |                                      |
| 15       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.POULIE                                  | 1   |    |     |                                      |
| 16       | 703-48198-00       | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE                    | 1   |    |     |                                      |
| 17       | 703-48243-00       | .BUSHING<br>.COUSSINET                                           | 1   |    |     |                                      |
| 18       | 703-48236-00       | .BUSHING 1<br>.POULIE                                            | 2   |    |     |                                      |
| 19       | 703-48189-00       | .RETAINER<br>.FLASQUE                                            | 1   |    |     |                                      |
| 20       | 703-48234-00       | .ROLLER, DETENT<br>.POULIE                                       | 1   |    |     |                                      |
| 21       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.CHAFE CABLE                     | 2   |    |     |                                      |
| 22       | 703-48358-01       | .ANCHOR, CABLE<br>.COLLIER                                       | 1   |    |     |                                      |
| 23       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESSORT                                 | 1   |    |     |                                      |
| 24       | 703-48238-00       | .SPRING, DETENT<br>.RESSORT                                      | 5   |    |     |                                      |
| 25       | 703-48211-10       | .HOUSING, 1<br>.CORPS                                            | 1   |    |     |                                      |
| 26       | 703-48212-10       | .BACK PLATE 1<br>.PLAQUETTE 1                                    | 1   |    |     |                                      |
| 27       | 703-48213-10       | .BACK PLATE 2<br>.PLAQUETTE 2                                    | 1   |    |     |                                      |



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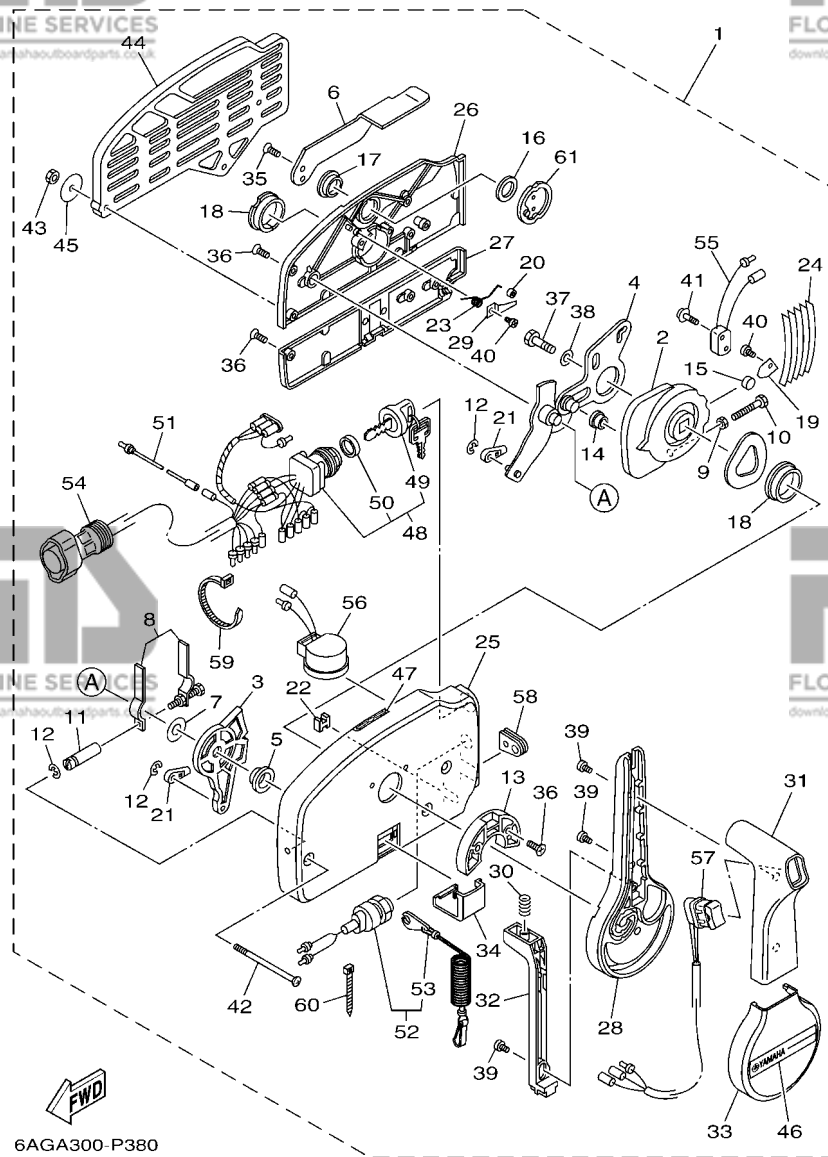
FIG. 34 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                            | ETO | EO | MHO | REMARKS REMARQUES       |
|----------|--------------------|--------------------------------------------------------------------|-----|----|-----|-------------------------|
| 28       | 703-48221-10       | .LEVER, CONTROL<br>.LEVIER, COMMANDE                               | 1   |    |     |                         |
| 29       | 703-48246-00       | .SPACER<br>.ENTRETOISE                                             | 1   |    |     |                         |
| 30       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESSORT                                  | 1   |    |     |                         |
| 31       | 703-48222-20       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER                  | 1   |    |     | SINGLE SINGLE           |
| 32       | 703-48223-10       | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                                 | 1   |    |     |                         |
| 33       | 703-48225-10       | .COVER<br>.COUVERCLE                                               | 1   |    |     |                         |
| 34       | 703-48219-10       | .COVER, LEAD<br>.COUVERCLE                                         | 1   |    |     |                         |
| 35       | 703-48281-00       | .SCREW<br>.VIS                                                     | 2   |    |     |                         |
| 36       | 703-44189-20       | .SCREW<br>.VIS                                                     | 7   |    |     |                         |
| 37       | 97380-08030        | .BOLT<br>.BOULON, HEXAGONAL                                        | 1   |    |     |                         |
| 38       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                                 | 1   |    |     |                         |
| 39       | 703-48128-10       | .SCREW 2<br>.VIS 2                                                 | 3   |    |     |                         |
| 40       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                                           | 2   |    |     |                         |
| 41       | 703-48129-00       | .SCREW 3<br>.VIS 3                                                 | 2   |    |     |                         |
| 42       | 703-44189-30       | .SCREW<br>.VIS                                                     | 3   |    |     |                         |
| 43       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                            | 3   |    |     |                         |
| 44       | 703-48293-10       | .SPACER, REMOTE CONTROL<br>.ENTRETOISE                             | 1   |    |     | SINGLE SINGLE           |
| 45       | 701-48287-00       | .WASHER<br>.RONDELLE                                               | 3   |    |     |                         |
| 46       | 703-48215-11       | .GRAPHIC<br>.ADHESIF                                               | 1   |    |     |                         |
| 47       | 6X3-44191-00       | .INDICATOR, SHIFT<br>.ETIQUETTE, EMBRAYAGE                         | 1   |    |     |                         |
| 48       | 703-82510-13       | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET                    | 1   |    |     | PRIME START PRIME START |
| 49       | 676-82577-01       | .CAP, KEY<br>.CABOCHON                                             | 1   |    |     |                         |
| 50       | 703-82532-00       | .CAP<br>.COUVERCLE                                                 | 1   |    |     |                         |
| 51       | 703-82531-00       | .WIRE, LEAD (L70)<br>.FIL (L70)                                    | 1   |    |     |                         |
| 52       | 688-82575-02       | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT                    | 1   |    |     |                         |
| 53       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DU COUPE CIRCUIT                  | 1   |    |     |                         |
| 54       | 688-8258A-20       | .EXTENSION, WIRE HARNESS (4.9M)<br>.EXTENSION, FAISCEAU DE FILS (4 | 1   |    |     | (10P)<br>(10P)          |

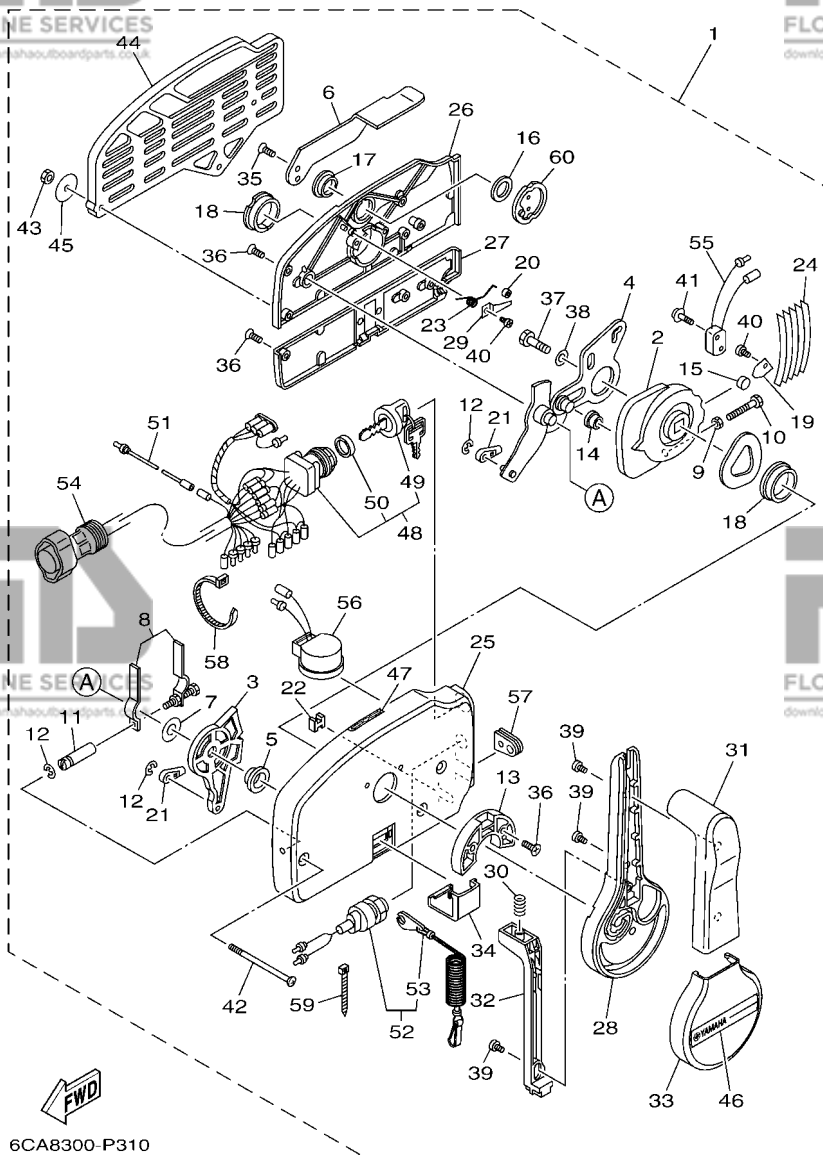
FIG. 34 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE



6AGA300-P380

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|-----|----|-----|-------------------|
| 55       | 703-82540-00       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT          | 1   |    |     |                   |
| 56       | 703-83383-11       | .BUZZER<br>.RONFLEUR                                       | 1   |    |     |                   |
| 57       | 703-82563-31       | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR | 1   |    |     |                   |
| 58       | 703-48284-00       | .GROMMET<br>.PASSE-FIL                                     | 1   |    |     |                   |
| 59       | 703-82591-00       | .BAND<br>.COLLIER                                          | 1   |    |     |                   |
| 60       | 703-82592-00       | .BAND<br>.COLLIER                                          | 1   |    |     |                   |
| 61       | 703-48153-00       | .SHAFT, FREE ACCEL.<br>.AXE                                | 1   |    |     |                   |

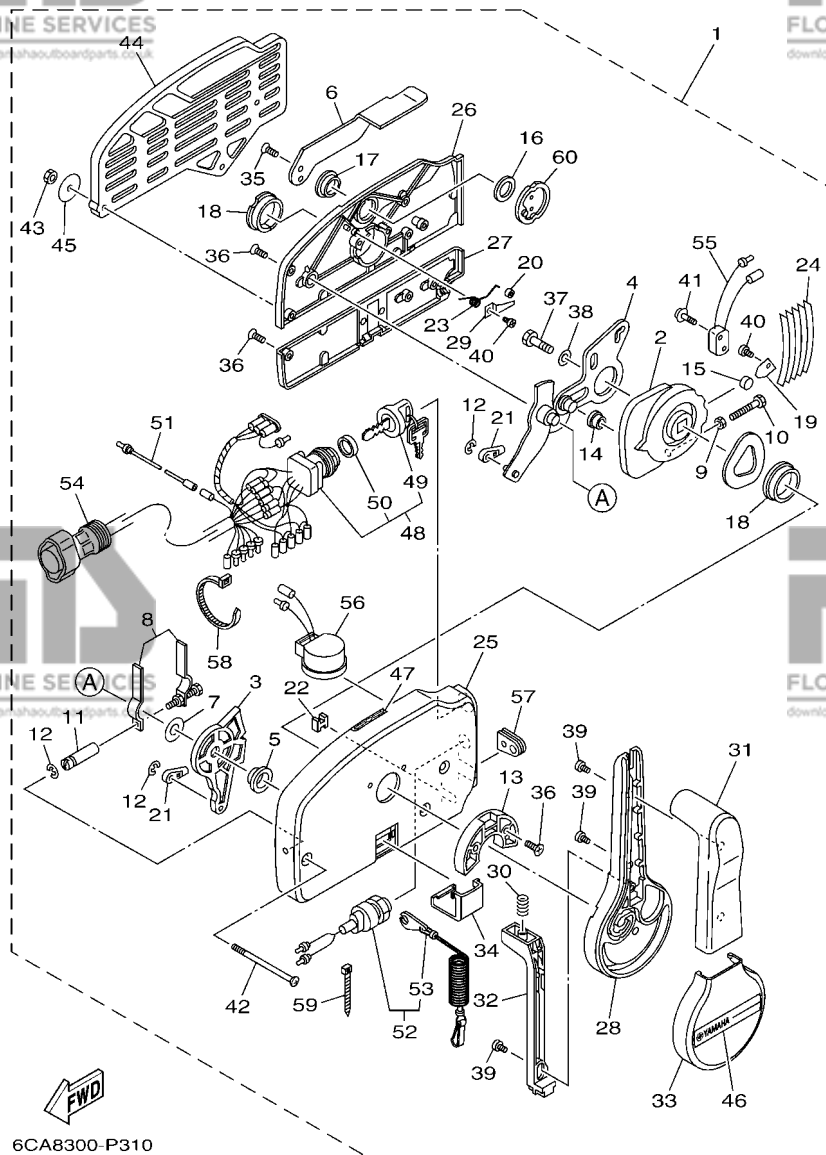


6CA8300-P310

FIG. 35 REMOTE CONTROL ASSY 2

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | REMARKS REMARQUES                          |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|--------------------------------------------|
| 1        | 703-48201-B2       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE |     | 1  |     | AP WITHOUT PT/T SW.<br>AP WITHOUT PT/T SW. |
| 2        | 703-48232-00       | .GEAR<br>.PIGNON                                            |     | 1  |     |                                            |
| 3        | 703-48271-00       | .ARM, SHIFT<br>.BRAS                                        |     | 1  |     |                                            |
| 4        | 703-48261-01       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                       |     | 1  |     |                                            |
| 5        | 703-48235-00       | .BUSHING<br>.COUSSINET                                      |     | 1  |     |                                            |
| 6        | 703-48152-10       | .KNOB, FREE ACCEL.<br>.BOUTON                               |     | 1  |     |                                            |
| 7        | 703-48268-00       | .SPACER<br>.ENTRETOISE                                      |     | 1  |     |                                            |
| 8        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICTION, ACCELERATION              |     | 1  |     |                                            |
| 9        | 95380-05600        | .NUT<br>.ECROU                                              |     | 1  |     |                                            |
| 10       | 97380-05025        | .BOLT<br>.BOULON, HEXAGONAL                                 |     | 1  |     |                                            |
| 11       | 703-48265-10       | .SHAFT, FRICTION<br>.AXE, COPILOTE                          |     | 1  |     |                                            |
| 12       | 93430-06024        | .CIRCLIP<br>.CLIPS                                          |     | 3  |     |                                            |
| 13       | 703-48245-00       | .PLATE, LOCK<br>.PLAQUE, VERROU                             |     | 1  |     |                                            |
| 14       | 703-48252-00       | .ROLLER, CAM<br>.POULIE                                     |     | 1  |     |                                            |
| 15       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.POULIE                             |     | 1  |     |                                            |
| 16       | 703-48198-00       | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE               |     | 1  |     |                                            |
| 17       | 703-48243-00       | .BUSHING<br>.COUSSINET                                      |     | 1  |     |                                            |
| 18       | 703-48236-00       | .BUSHING 1<br>.POULIE                                       |     | 2  |     |                                            |
| 19       | 703-48189-00       | .RETAINER<br>.FLASQUE                                       |     | 1  |     |                                            |
| 20       | 703-48234-00       | .ROLLER, DETENT<br>.POULIE                                  |     | 1  |     |                                            |
| 21       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE                |     | 2  |     |                                            |
| 22       | 703-48358-01       | .ANCHOR, CABLE<br>.COLLIER                                  |     | 1  |     |                                            |
| 23       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESSORT                            |     | 1  |     |                                            |
| 24       | 703-48238-00       | .SPRING, DETENT<br>.RESSORT                                 |     | 5  |     |                                            |
| 25       | 703-48211-10       | .HOUSING, 1<br>.CORPS                                       |     | 1  |     |                                            |
| 26       | 703-48212-10       | .BACK PLATE 1<br>.PLAQUETTE 1                               |     | 1  |     |                                            |
| 27       | 703-48213-10       | .BACK PLATE 2<br>.PLAQUETTE 2                               |     | 1  |     |                                            |



6CA8300-P310

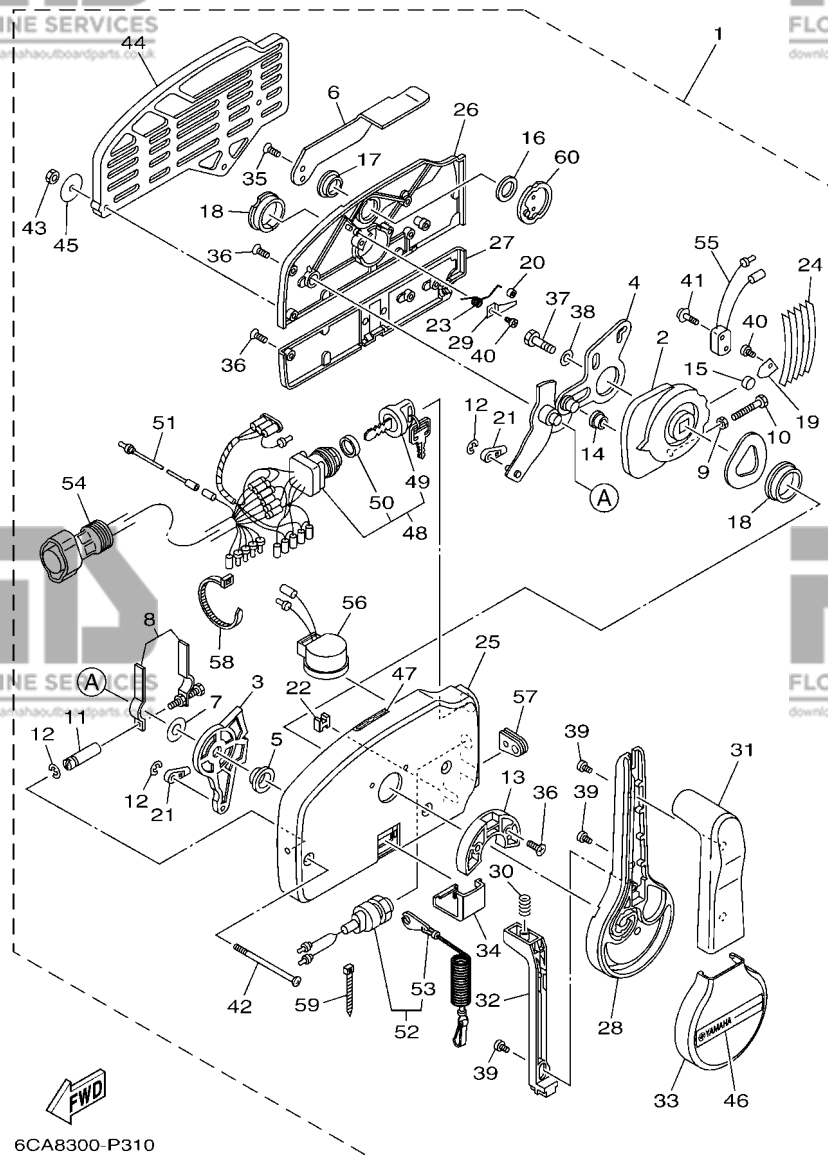
FIG. 35 REMOTE CONTROL ASSY 2

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                            | ETO | EO | MHO | REMARKS REMARQUES       |
|----------|--------------------|--------------------------------------------------------------------|-----|----|-----|-------------------------|
| 28       | 703-48221-10       | .LEVER, CONTROL<br>.LEVIER, COMMANDE                               |     | 1  |     |                         |
| 29       | 703-48246-00       | .SPACER<br>.ENTRETOISE                                             |     | 1  |     |                         |
| 30       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESSORT                                  |     | 1  |     |                         |
| 31       | 703-48222-30       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER                  |     | 1  |     | SINGLE SINGLE           |
| 32       | 703-48223-10       | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                                 |     | 1  |     |                         |
| 33       | 703-48225-10       | .COVER<br>.COUVERCLE                                               |     | 1  |     |                         |
| 34       | 703-48219-10       | .COVER, LEAD<br>.COUVERCLE                                         |     | 1  |     |                         |
| 35       | 703-48281-00       | .SCREW<br>.VIS                                                     |     | 2  |     |                         |
| 36       | 703-44189-20       | .SCREW<br>.VIS                                                     |     | 7  |     |                         |
| 37       | 97380-08030        | .BOLT<br>.BOULON, HEXAGONAL                                        |     | 1  |     |                         |
| 38       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                                 |     | 1  |     |                         |
| 39       | 703-48128-10       | .SCREW 2<br>.VIS 2                                                 |     | 3  |     |                         |
| 40       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                                           |     | 2  |     |                         |
| 41       | 703-48129-00       | .SCREW 3<br>.VIS 3                                                 |     | 2  |     |                         |
| 42       | 703-44189-30       | .SCREW<br>.VIS                                                     |     | 3  |     |                         |
| 43       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                            |     | 3  |     |                         |
| 44       | 703-48293-10       | .SPACER, REMOTE CONTROL<br>.ENTRETOISE                             |     | 1  |     | SINGLE SINGLE           |
| 45       | 701-48287-00       | .WASHER<br>.RONDELLE                                               |     | 3  |     |                         |
| 46       | 703-48215-11       | .GRAPHIC<br>.ADHESIF                                               |     | 1  |     |                         |
| 47       | 6X3-44191-00       | .INDICATOR, SHIFT<br>.ETIQUETTE, EMBRAYAGE                         |     | 1  |     |                         |
| 48       | 703-82510-13       | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET                    |     | 1  |     | PRIME START PRIME START |
| 49       | 676-82577-01       | .CAP, KEY<br>.CABOCHON                                             |     | 1  |     |                         |
| 50       | 703-82532-00       | .CAP<br>.COUVERCLE                                                 |     | 1  |     |                         |
| 51       | 703-82531-00       | .WIRE, LEAD (L70)<br>.FIL (L70)                                    |     | 1  |     |                         |
| 52       | 688-82575-02       | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT                    |     | 1  |     |                         |
| 53       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DU COUPE CIRCUIT                  |     | 1  |     |                         |
| 54       | 688-8258A-20       | .EXTENSION, WIRE HARNESS (4.9M)<br>.EXTENSION, FAISCEAU DE FILS (4 |     | 1  |     | (10P)<br>(10P)          |

FIG. 35 REMOTE CONTROL ASSY 2

BOITIER DE COMMANDE A DISTANCE

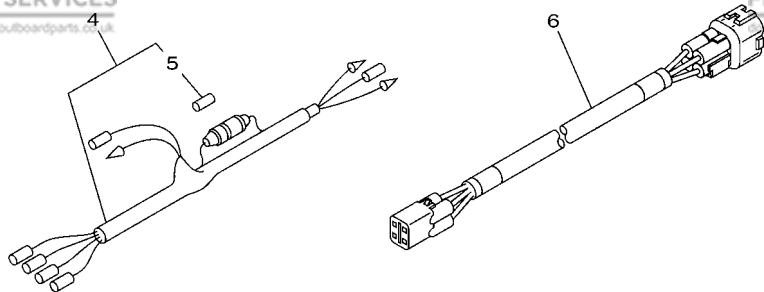
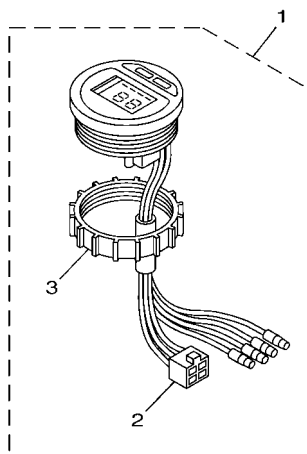


| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|-----|----|-----|-------------------|
| 55       | 703-82540-00       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT |     | 1  |     |                   |
| 56       | 703-83383-11       | .BUZZER<br>.RONFLEUR                              |     | 1  |     |                   |
| 57       | 703-48284-00       | .GROMMET<br>.PASSE-FIL                            |     | 1  |     |                   |
| 58       | 703-82591-00       | .BAND<br>.COLLIER                                 |     | 1  |     |                   |
| 59       | 703-82592-00       | .BAND<br>.COLLIER                                 |     | 1  |     |                   |
| 60       | 703-48153-00       | .SHAFT, FREE ACCEL.<br>.AXE                       |     | 1  |     |                   |

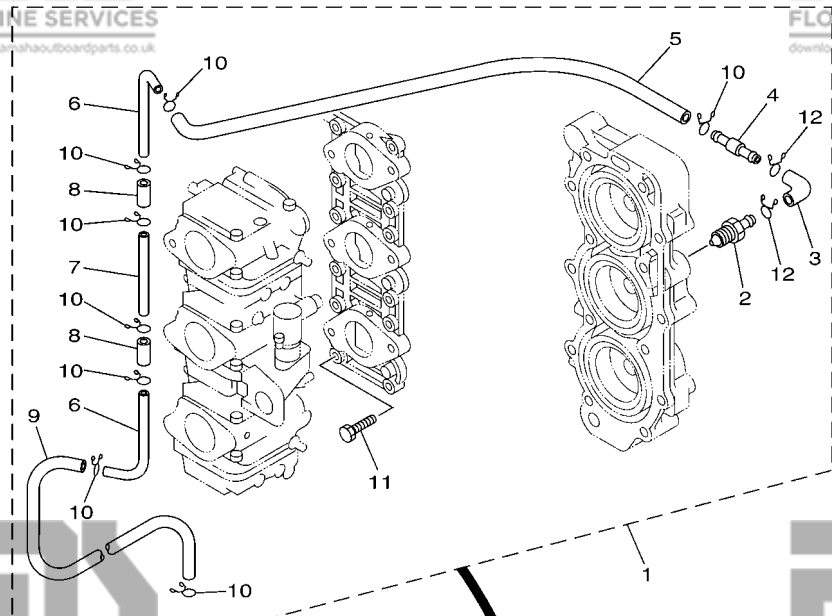
**FIG. 36 METER**

**COMPTEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION              | ETO | EO | MHO | REMARKS REMARQUES                    |
|----------|--------------------|--------------------------------------|-----|----|-----|--------------------------------------|
| 1        | 6Y5-8350T-E0       | TACHOMETER ASSY<br>COMPTE-TOURS CPLT | 1   |    |     | AP FOR RUS<br>AP FOR RUS             |
| 2        | 9E450-04533        | .CONNECTOR<br>.CONNECTEUR            | 1   |    |     | F-4-W<br>F-4-W                       |
| 3        | 6Y8-84383-00       | .NUT, RING<br>.ECROU ANNULAIRE       | 1   |    |     |                                      |
| 4        | 6Y5-83553-01       | WIRE, LEAD (L=2.5M)<br>FIL (L=2.5M)  | 1   |    |     | AP FOR RUS<br>AP FOR RUS             |
| 5        | 6G1-82151-01       | .FUSE (10A)<br>.FUSIBLE (10A)        | 1   |    |     |                                      |
| 6        | 6Y5-83653-20       | WIRE, LEAD (L=7.0M)<br>FIL (L=7.0M)  | 1   |    |     | AP FOR RUS 4P,7M<br>AP FOR RUS 4P,7M |



6DA5200-R460



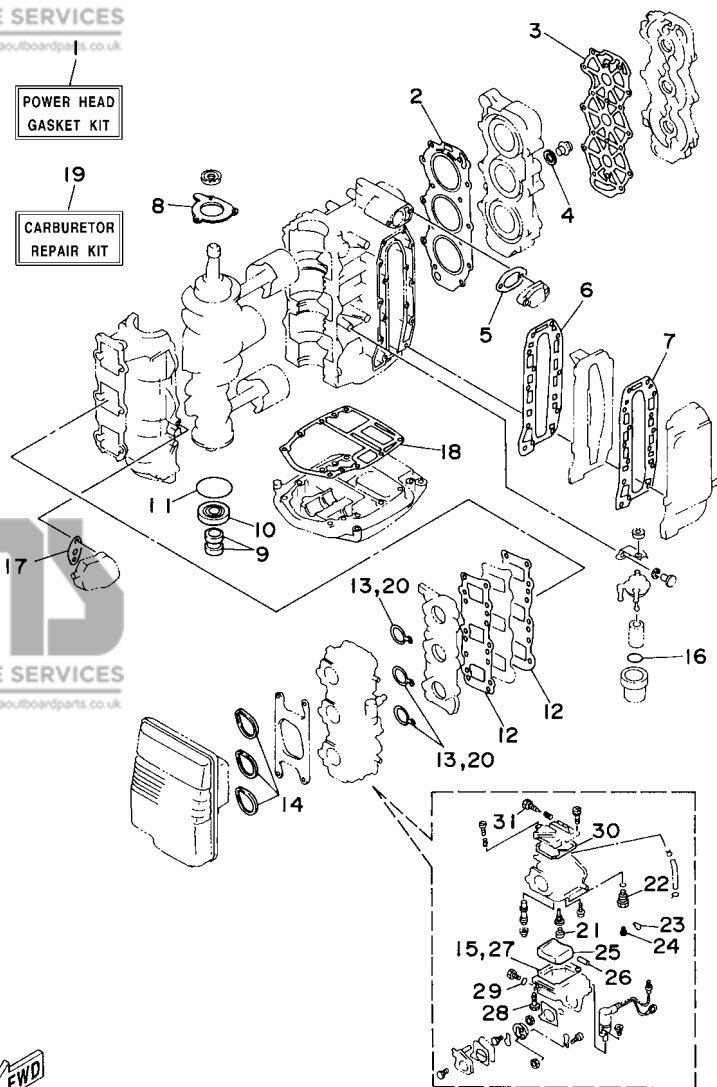
 63B5300-E330

FIG. 37 OPTIONAL PARTS

PIECES OPTIONNELLES

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|-----|----|-----|-------------------|
| 1        | 63D-12440-51       | HEAT EXCHANGER ASSY<br>ECHANGEUR DE CHALEUR | 1   | 1  |     |                   |
| 2        | 6H4-12469-01       | .JOINT 1<br>.RACCORD 1                      | 1   | 1  |     |                   |
| 3        | 6E5-24315-00       | .PIPE 5<br>.DURITE 5                        | 1   | 1  |     |                   |
| 4        | 63D-12469-00       | .JOINT 1<br>.RACCORD 1                      | 1   | 1  |     |                   |
| 5        | 6E5-12481-00       | .PIPE 1<br>.DURITE 1                        | 1   | 1  |     |                   |
| 6        | 6H4-12466-A0       | .EXCHANGER, HEAT<br>.ECHANGEUR DE CHALEUR   | 2   | 2  |     |                   |
| 7        | 6H4-12466-B0       | .EXCHANGER, HEAT<br>.ECHANGEUR DE CHALEUR   | 1   | 1  |     |                   |
| 8        | 90445-11M30        | .HOSE (L20)<br>.DURITE (L20)                | 2   | 2  |     |                   |
| 9        | 90445-11M66        | .HOSE (L410)<br>.DURITE (L410)              | 1   | 1  |     |                   |
| 10       | 90467-10M04        | .CLIP<br>.JONC                              | 8   | 8  |     |                   |
| 11       | 90101-06128        | .BOLT<br>.BOULON                            | 1   | 1  |     |                   |
| 12       | 90467-11M08        | .CLIP<br>.JONC                              | 2   | 2  |     |                   |





63D0010-5270

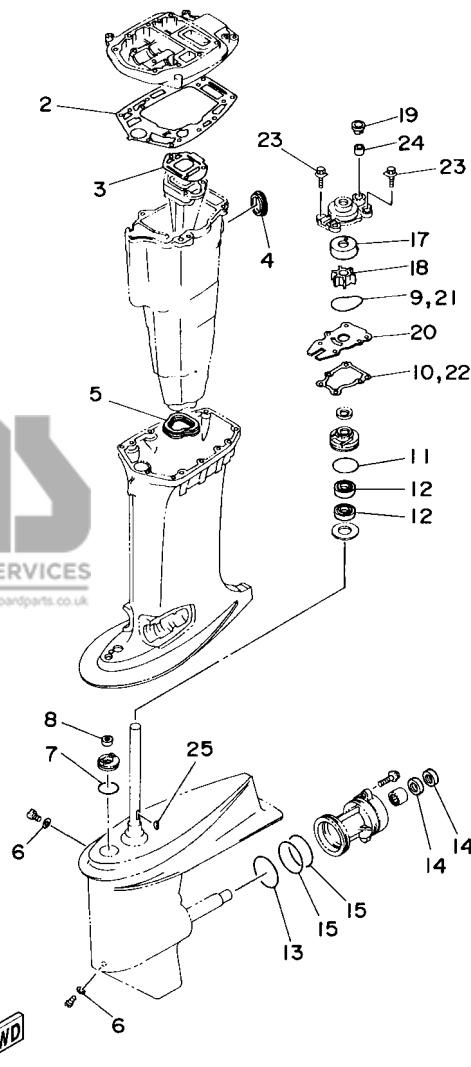
**FIG. 38 REPAIR KIT 1**

**KITS DE REPARATION 1**

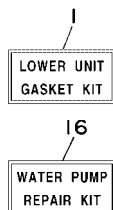
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 63D-W0001-01       | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE         | 1   | 1  | 1   |                   |
| 2        | 63D-11181-A2       | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1                | 1   | 1  | 1   |                   |
| 3        | 63D-11193-A0       | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1         | 1   | 1  | 1   |                   |
| 4        | 90430-14115        | .GASKET<br>.JOINT                                               | 1   | 1  | 1   |                   |
| 5        | 6J8-12414-A0       | .GASKET, COVER<br>.JOINT, COUVERCLE                             | 1   | 1  | 1   |                   |
| 6        | 6H4-41112-A0       | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT    | 1   | 1  | 1   |                   |
| 7        | 6H4-41114-A0       | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMENT | 1   | 1  | 1   |                   |
| 8        | 6H4-15369-A1       | .GASKET, OIL SEAL HOUSING<br>.JOINT SPY DE LOGEMENT             | 1   | 1  | 1   |                   |
| 9        | 93104-16M01        | .OIL SEAL<br>.JOINT SPY                                         | 2   | 2  | 2   |                   |
| 10       | 93102-25M28        | .OIL SEAL<br>.JOINT SPY                                         | 1   | 1  | 1   |                   |
| 11       | 93210-56001        | .O-RING<br>.JOINT TORIQUE                                       | 1   | 1  | 1   |                   |
| 12       | 6H4-13621-A1       | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET                  | 2   | 2  | 2   |                   |
| 13       | 6H4-14198-01       | .GASKET<br>.JOINT                                               | 3   | 3  | 3   |                   |
| 14       | 6H3-14457-01       | .SEAL<br>.JOINT                                                 | 3   | 3  | 3   |                   |
| 15       | 6H4-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR              | 3   | 3  | 3   |                   |
| 16       | 93210-32738        | .O-RING<br>.JOINT TORIQUE                                       | 1   | 1  | 1   |                   |
| 17       | 650-24431-A0       | .GASKET, FUEL PUMP 1<br>.JOINT 1 DE POMPE A ESSENCE             | 1   | 1  | 1   |                   |
| 18       | 6H4-45113-A0       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE                   | 1   | 1  | 1   |                   |
| 19       | 6H4-W0093-03       | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR          | 1   | 1  | 1   |                   |
| 20       | 6H4-14198-01       | .GASKET<br>.JOINT                                               | 3   | 3  | 3   |                   |
| 21       | 676-14966-00       | .CAP<br>.CAPUCHON                                               | 3   | 3  | 3   |                   |
| 22       | 6H4-14590-01       | .NEEDLE VALVE ASSY<br>.POINTEAU                                 | 3   | 3  | 3   |                   |
| 23       | 663-14159-00       | .CLIP<br>.JONC                                                  | 3   | 3  | 3   |                   |
| 24       | 676-14186-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                                   | 3   | 3  | 3   |                   |
| 25       | 6H4-14985-01       | .FLOAT<br>.FLOTTEUR                                             | 3   | 3  | 3   |                   |
| 26       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR                       | 3   | 3  | 3   |                   |
| 27       | 6H4-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR              | 3   | 3  | 3   |                   |



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63BJ300-S390



**FIG. 39 REPAIR KIT 2**

**KITS DE REPARATION 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | ETO | EO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|----|-----|-------------------|
| 1        | 63D-W0001-21       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE      | 1   | 1  | 1   |                   |
| 2        | 63D-45114-A0       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE           | 1   | 1  | 1   |                   |
| 3        | 6H4-41134-A0       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1   | 1  | 1   |                   |
| 4        | 6H3-45127-00       | .SEAL<br>.JOINT                                         | 1   | 1  | 1   |                   |
| 5        | 63D-45123-00       | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE              | 1   | 1  | 1   |                   |
| 6        | 90430-08003        | .GASKET<br>.JOINT                                       | 2   | 2  | 2   |                   |
| 7        | 93210-33MG4        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   |                   |
| 8        | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                 | 1   | 1  | 1   |                   |
| 9        | 93210-59MG7        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   |                   |
| 10       | 63D-44316-00       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU              | 1   | 1  | 1   |                   |
| 11       | 93210-48001        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   |                   |
| 12       | 93101-25M57        | .OIL SEAL<br>.JOINT SPY                                 | 2   | 2  | 2   |                   |
| 13       | 93210-69MG6        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   |                   |
| 14       | 93101-22M00        | .OIL SEAL<br>.JOINT SPY                                 | 2   | 2  | 2   |                   |
| 15       | 93210-74MG5        | .O-RING<br>.JOINT TORIQUE                               | 2   | 2  | 2   |                   |
| 16       | 63D-W0078-02       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE  | 1   | 1  | 1   |                   |
| 17       | 63D-44322-00       | .INSERT, CARTRIDGE<br>.CUVETTE                          | 1   | 1  | 1   |                   |
| 18       | 6H3-44352-00       | .IMPELLER<br>.TURBINE                                   | 1   | 1  | 1   |                   |
| 19       | 63D-44312-00       | .COVER, WATER PUMP HOUSING<br>.COUVERCLE                | 1   | 1  | 1   |                   |
| 20       | 63D-44323-00       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE           | 1   | 1  | 1   |                   |
| 21       | 93210-59MG7        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   |                   |
| 22       | 63D-44316-00       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU              | 1   | 1  | 1   |                   |
| 23       | 90119-08185        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE            | 4   | 4  | 4   |                   |
| 24       | 663-44366-00       | .DAMPER, WATER SEAL 2<br>.JOINT, TUBE D'EAU 2           | 1   | 1  | 1   |                   |
| 25       | 90280-03024        | .KEY, WOODRUFF<br>.CLAVETTE, DEMI-LUNE                  | 1   | 1  | 1   |                   |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63D-11111-00-1S       | 3 - 22      |
| 6H4-11119-01          | 3 - 18      |
| 63D-11181-A2          | 3 - 23      |
|                       | 38 - 2      |
| 63D-11191-00-1S       | 3 - 26      |
| 63D-11193-A0          | 3 - 27      |
|                       | 38 - 3      |
| 688-11325-00          | 1 - 1       |
|                       | 3 - 20      |
| 650-11370-01          | 3 - 3       |
| 688-11370-01          | 3 - 7       |
| 6H4-11372-01          | 3 - 5       |
| 6H4-11400-14          | 4 - 7       |
| 6H4-11536-00          | 4 - 8       |
| 6H4-11537-01          | 7 - 4       |
|                       | 8 - 4       |
| 6H4-11545-00          | 11 - 14     |
| 63D-11603-00          | 4 - 13      |
| 63D-11604-00          | 4 - 13      |
| 63D-11605-00          | 4 - 13      |
| 6H4-11631-01-95       | 4 - 12      |
| 648-11633-00          | 4 - 14      |
| 6H4-11634-01          | 4 - 17      |
| 6H4-11635-01          | 4 - 12      |
| 6H4-11636-01          | 4 - 12      |
| 6H4-11641-00          | 4 - 16      |
| 6E5-12411-30          | 1 - 2       |
|                       | 3 - 30      |
| 688-12412-00          | 3 - 31      |
| 6H4-12413-00-1S       | 3 - 32      |
| 6J8-12414-A0          | 1 - 3       |
|                       | 3 - 33      |
|                       | 38 - 5      |
| 63D-12440-51          | 37 - 1      |
| 6H4-12466-A0          | 37 - 6      |
| 6H4-12466-B0          | 37 - 7      |
| 63D-12469-00          | 37 - 4      |
| 6H4-12469-01          | 37 - 2      |
| 6E5-12481-00          | 37 - 5      |
| 6H1-13117-01          | 7 - 5       |
|                       | 8 - 5       |
| 6E9-13183-70          | 7 - 46      |
|                       | 8 - 44      |
| 63D-13200-00          | 7 - 1       |
|                       | 8 - 1       |
| 6J8-13411-00          | 7 - 37      |
|                       | 8 - 35      |
| 6J8-13414-00          | 7 - 38      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6J8-13414-00          | 8 - 36      |
| 6L2-13416-00          | 7 - 39      |
|                       | 8 - 37      |
| 63D-13436-40          | 2 - 20      |
| 63D-13437-N0          | 10 - 44     |
| 6H5-13610-00          | 5 - 1       |
| 6H4-13621-A1          | 5 - 7       |
|                       | 38 - 12     |
| 6H4-13624-01          | 5 - 6       |
| 6H4-13641-12          | 5 - 4       |
| 6H4-13641-30          | 5 - 4       |
| 6H3-14137-00          | 6 - 32      |
| 6X4-14137-00          | 17 - 26     |
| 6H4-14146-00          | 6 - 16      |
| 6H3-14146-10          | 6 - 16      |
| 6H4-14146-10          | 6 - 15      |
| 6H4-14147-00          | 6 - 30      |
|                       | 38 - 30     |
| 663-14159-00          | 6 - 12      |
|                       | 38 - 23     |
| 676-14186-00          | 6 - 13      |
|                       | 38 - 24     |
| 6H4-14198-01          | 5 - 9       |
|                       | 38 - 13     |
|                       | 38 - 20     |
| 62W-14301-00          | 6 - 1       |
| 62X-14301-00          | 6 - 1       |
| 63B-14301-00          | 6 - 1       |
| 63D-14301-00          | 6 - 1       |
| 62W-14302-00          | 6 - 2       |
| 62X-14302-00          | 6 - 2       |
| 63B-14302-00          | 6 - 2       |
| 63D-14302-00          | 6 - 2       |
| 62W-14303-00          | 6 - 3       |
| 62X-14303-00          | 6 - 3       |
| 63B-14303-00          | 6 - 3       |
| 63D-14303-00          | 6 - 3       |
| 6A0-14325-00          | 9 - 23      |
| 6H3-14349-00          | 5 - 28      |
|                       | 6 - 33      |
| 63D-14380-00          | 6 - 34      |
| 6H4-14406-00          | 5 - 10      |
| 6H4-14431-02          | 5 - 12      |
| 6H4-14431-13          | 5 - 12      |
| 6H3-14457-01          | 5 - 13      |
|                       | 38 - 14     |
| 624-14485-00          | 3 - 4       |
|                       | 3 - 6       |

# NUMERICAL INDEX INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6H1-14485-00          | 5 - 5       |
|                       | 5 - 5       |
| 63V-14523-00          | 6 - 7       |
| 6H4-14548-00          | 6 - 10      |
|                       | 38 - 26     |
| 679-14555-00          | 6 - 25      |
| 6H4-14567-00          | 6 - 31      |
| 6H2-14578-00          | 6 - 9       |
| 6H4-14590-01          | 6 - 27      |
|                       | 38 - 22     |
| 6K5-14592-00          | 6 - 5       |
| 63D-14711-00-CA       | 27 - 10     |
| 63D-14711-11-CA       | 27 - 10     |
| 692-14923-00          | 6 - 26      |
|                       | 38 - 31     |
| 676-14943-30          | 6 - 22      |
| 676-14943-32          | 6 - 22      |
| 676-14943-33          | 6 - 22      |
| 63D-14943-81          | 6 - 22      |
| 62W-14947-00          | 6 - 21      |
| 62X-14947-00          | 6 - 21      |
| 63D-14947-00          | 6 - 21      |
| 6H4-14948-11          | 6 - 24      |
| 62X-14948-12          | 6 - 24      |
| 6H4-14948-12          | 6 - 24      |
| 676-14966-00          | 6 - 23      |
|                       | 38 - 21     |
| 6H4-14980-00          | 6 - 18      |
|                       | 6 - 18      |
| 6H3-14980-10          | 6 - 18      |
| 6H4-14984-00          | 6 - 17      |
|                       | 38 - 15     |
|                       | 38 - 27     |
| 6H4-14985-01          | 6 - 14      |
|                       | 38 - 25     |
| 6H3-14992-00          | 6 - 19      |
| 6H4-15100-13          | 3 - 2       |
| 6H4-15100-30          | 3 - 2       |
| 6H4-15359-04-94       | 11 - 3      |
| 6H4-15369-A1          | 4 - 1       |
|                       | 38 - 8      |
| 6H4-15396-03-CA       | 4 - 2       |
| 6H4-15705-00          | 10 - 26     |
| 6H4-15711-02          | 10 - 2      |
| 6H4-15714-00          | 10 - 18     |
| 6H4-15717-01          | 10 - 20     |
| 6H4-15723-01-94       | 10 - 35     |
| 6J8-15723-E1          | 15 - 25     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 676-15741-03          | 10 - 24     |
| 63D-15746-00          | 10 - 39     |
| 656-15748-00          | 10 - 42     |
| 6F5-15752-00          | 10 - 8      |
| 689-15755-01          | 10 - 15     |
| 6H4-15758-01-8D       | 10 - 4      |
| 6H4-15761-00          | 2 - 3       |
| 6H4-15762-00          | 10 - 6      |
| 63D-15770-00          | 10 - 41     |
| 63D-15771-00-1S       | 10 - 29     |
|                       | 15 - 19     |
| 6H4-15772-02          | 10 - 33     |
|                       | 15 - 23     |
| 63D-15774-00          | 19 - 29     |
| 6F5-15779-02          | 10 - 16     |
| 6H4-15787-01          | 10 - 14     |
| 6A0-15789-00          | 10 - 7      |
| 63D-21707-00          | 7 - 21      |
| 63D-21707-10          | 8 - 21      |
| 6H3-21732-00          | 2 - 11      |
| 6H3-21735-00          | 2 - 12      |
| 63D-21744-00          | 7 - 33      |
|                       | 8 - 29      |
| 6H4-21752-00          | 7 - 24      |
| 6H4-21757-00          | 7 - 31      |
|                       | 8 - 28      |
| 6J8-21758-00          | 7 - 30      |
| 63D-2175R-00          | 7 - 26      |
|                       | 8 - 24      |
| 63D-2176M-00          | 7 - 27      |
|                       | 8 - 25      |
| 6H4-21770-00          | 7 - 28      |
|                       | 8 - 26      |
| 63D-2177H-00          | 2 - 10      |
| 6C5-22435-00          | 25 - 20     |
| 6CJ-22471-10          | 25 - 13     |
| 6YJ-24167-00          | 30 - 7      |
|                       | 31 - 7      |
| 6YJ-24201-20          | 31 - 1      |
| 6YJ-24201-30          | 30 - 1      |
| 6YJ-24260-10          | 31 - 3      |
| 6Y1-24260-30          | 30 - 3      |
| 6Y1-24268-00          | 30 - 6      |
|                       | 31 - 6      |
| 6G1-24304-10          | 9 - 1       |
| 6G1-24305-05          | 31 - 13     |
| 6Y1-24305-06          | 31 - 15     |
| 6J1-24306-04          | 31 - 8      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6YL-24306-54          | 30 - 8      |
| 6H4-24311-00          | 9 - 33      |
| 6H4-24312-00          | 9 - 31      |
| 6H4-24313-00          | 9 - 30      |
| 6H4-24314-00          | 9 - 11      |
| 6E5-24315-00          | 37 - 3      |
| 6Y1-24329-00          | 30 - 5      |
|                       | 31 - 5      |
| 650-24351-51          | 31 - 12     |
| 61J-24360-00          | 31 - 10     |
| 6E5-24367-01          | 16 - 25     |
| 650-24378-00          | 3 - 8       |
| 688-24378-00          | 9 - 28      |
| 692-24410-00          | 9 - 13      |
| 663-24411-00          | 9 - 18      |
| 692-24411-00          | 9 - 15      |
| 6H3-24411-10          | 6 - 41      |
| 6A0-24412-02          | 9 - 24      |
| 6A0-24413-00          | 9 - 14      |
| 6H4-24413-00          | 6 - 39      |
| 6L5-24421-00          | 6 - 38      |
| 6A0-24421-01          | 9 - 22      |
| 650-24431-A0          | 9 - 25      |
|                       | 38 - 17     |
| 648-24434-01          | 9 - 16      |
| 6H3-24434-10          | 6 - 42      |
| 648-24435-02          | 9 - 19      |
| 6H3-24452-10          | 6 - 29      |
| 6H4-24486-00          | 6 - 40      |
| 61N-24521-00          | 9 - 6       |
| 61N-24560-00          | 9 - 4       |
| 61N-24563-00          | 1 - 5       |
|                       | 9 - 5       |
| 6H4-24566-02          | 9 - 8       |
| 6YJ-24610-01          | 30 - 2      |
|                       | 31 - 2      |
| 6H4-24633-01          | 8 - 34      |
| 6H5-24633-10          | 7 - 29      |
| 6H4-24634-00          | 8 - 30      |
| 63D-26301-01          | 17 - 37     |
| 6X4-26367-00          | 17 - 32     |
|                       | 17 - 39     |
| 63B-28199-7N-D0       | 9 - 36      |
| 63B-28199-7N-E0       | 9 - 36      |
| 63B-28199-7N-F0       | 9 - 36      |
| 63B-28199-7N-G0       | 9 - 36      |
| 63B-28199-7N-H0       | 9 - 36      |
| 63B-28199-7N-S0       | 9 - 36      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63B-28199-8N-K0       | 9 - 37      |
| 63B-28199-8N-L0       | 9 - 37      |
| 63B-28199-8N-M0       | 9 - 37      |
| 63B-28199-8N-N0       | 9 - 37      |
| 63B-28199-8N-P0       | 9 - 37      |
| 63B-28199-8N-R0       | 9 - 37      |
| 6H4-41111-00-1S       | 3 - 36      |
| 6H4-41112-A0          | 3 - 37      |
|                       | 38 - 6      |
| 6H4-41113-00-1S       | 3 - 35      |
| 6H4-41114-A0          | 3 - 38      |
|                       | 38 - 7      |
| 6H5-41131-00-CA       | 27 - 9      |
| 6H4-41131-01-CA       | 27 - 9      |
| 6H4-41134-A0          | 27 - 19     |
|                       | 39 - 3      |
| 63D-41137-01-CA       | 27 - 7      |
| 63D-41213-00          | 19 - 3      |
| 6H4-41217-01          | 5 - 23      |
| 6E9-41237-00          | 7 - 20      |
|                       | 8 - 20      |
| 6H1-41237-00          | 7 - 16      |
|                       | 8 - 16      |
| 6H4-41237-00          | 19 - 8      |
| 6H4-41241-01          | 7 - 15      |
|                       | 8 - 15      |
| 6H4-41257-00          | 5 - 17      |
| 6H4-41259-01          | 5 - 20      |
| 6J8-41262-00          | 5 - 21      |
|                       | 22 - 47     |
| 661-41262-02          | 5 - 18      |
| 6H4-41271-02          | 5 - 19      |
| 689-41273-00          | 5 - 24      |
| 6J8-41274-00          | 5 - 22      |
| 6X4-41291-00          | 17 - 8      |
| 63D-41632-00          | 19 - 5      |
| 63D-41636-00          | 19 - 7      |
| 6X4-42101-G5          | 17 - 1      |
| 6X4-42111-02-8D       | 17 - 2      |
| 6X4-42115-00          | 17 - 22     |
| 6X4-42119-01          | 17 - 5      |
| 63D-42121-22-8D       | 17 - 52     |
| 63D-42126-00          | 17 - 17     |
| 6X4-42128-00          | 17 - 13     |
| 6X4-42131-01          | 17 - 49     |
| 6X4-42137-00          | 17 - 7      |
| 6X4-42159-00          | 17 - 43     |
| 6X4-42177-00          | 17 - 6      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63B-42510-01-8D       | 24 - 1      |
| 63B-42510-11-8D       | 24 - 1      |
| 63D-42510-12-8D       | 23 - 1      |
| 6J8-42528-00          | 21 - 20     |
| 62X-42610-01          | 2 - 1       |
| 62X-42610-71          | 2 - 1       |
| 63D-42610-71          | 2 - 1       |
| 63D-42610-81          | 2 - 1       |
| 6H4-42613-01-8D       | 2 - 8       |
| 6H4-42613-11-8D       | 2 - 8       |
| 6H4-42615-00          | 2 - 4       |
| 6H4-4261A-01          | 2 - 2       |
| 6H4-4261A-11          | 2 - 2       |
| 6H4-42651-00          | 2 - 5       |
| 6H4-42652-00          | 2 - 6       |
| 688-42675-50          | 2 - 18      |
| 688-42676-50          | 2 - 19      |
| 62X-42678-40          | 2 - 16      |
|                       | 2 - 17      |
| 63D-42678-40          | 2 - 16      |
|                       | 2 - 17      |
| 63D-42681-40          | 2 - 21      |
|                       | 2 - 22      |
| 6H1-42694-00          | 2 - 13      |
| 6H4-42711-07-8D       | 16 - 1      |
| 6H4-42711-25-8D       | 16 - 1      |
| 648-42715-00          | 19 - 19     |
| 6H4-42716-00          | 16 - 13     |
| 63D-42717-00          | 16 - 19     |
| 6E5-42724-00          | 16 - 14     |
| 6H4-42724-00          | 16 - 11     |
| 6H4-42724-20          | 16 - 11     |
| 6H4-42724-30          | 16 - 11     |
| 6H4-42725-00          | 16 - 27     |
| 6X4-42725-10          | 17 - 51     |
| 676-42726-00          | 16 - 21     |
|                       | 18 - 1      |
| 6H4-42726-00          | 16 - 22     |
| 688-42726-10          | 16 - 22     |
| 6H4-42726-40          | 16 - 21     |
| 6H3-42727-00          | 16 - 33     |
| 6X4-42728-00          | 18 - 5      |
| 6X4-42728-10          | 17 - 61     |
| 63D-42741-00-8D       | 16 - 18     |
| 6G1-42748-00          | 5 - 24      |
| 6EE-42794-40          | 16 - 36     |
| 6EE-42794-50          | 16 - 37     |
| 6H4-42815-00          | 16 - 2      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6H4-42816-00          | 16 - 5      |
| 63D-43111-01-8D       | 20 - 1      |
| 6H4-43111-05-8D       | 21 - 1      |
| 63D-43112-01-8D       | 20 - 2      |
| 6H4-43112-04-8D       | 21 - 2      |
| 6J8-43113-01          | 21 - 11     |
| 648-43114-01          | 21 - 8      |
| 6E0-43118-01          | 21 - 5      |
| 6E5-43126-02          | 20 - 30     |
| 63D-43128-01-8D       | 20 - 5      |
| 63D-43131-01          | 20 - 12     |
|                       | 21 - 9      |
| 6G5-43144-00          | 20 - 25     |
| 6E5-43145-01          | 32 - 9      |
| 6G5-43148-00          | 20 - 21     |
| 688-43160-01          | 20 - 26     |
| 6H4-43160-01          | 22 - 1      |
| 676-43165-00          | 22 - 2      |
| 688-43165-00          | 20 - 27     |
| 6J8-43181-01          | 22 - 5      |
| 6H5-43181-03          | 20 - 16     |
| 6H5-43185-03          | 20 - 17     |
| 6J8-43186-00          | 22 - 42     |
| 6J8-43187-00          | 22 - 43     |
| 6J8-43311-04-8D       | 21 - 18     |
| 6J8-43311-10-8D       | 21 - 18     |
| 63D-43311-13-8D       | 20 - 10     |
| 682-43318-01          | 22 - 10     |
| 689-43373-01          | 21 - 21     |
| 6J8-43611-01          | 22 - 20     |
| 6J8-43613-01          | 22 - 18     |
| 6J8-43614-00          | 22 - 16     |
| 6J8-43615-00          | 22 - 17     |
| 6H4-43616-00          | 22 - 30     |
|                       | 22 - 39     |
| 6J8-43616-10          | 22 - 48     |
| 6J8-43617-00          | 22 - 33     |
| 6J8-43617-10          | 22 - 41     |
| 6J8-43627-00          | 22 - 11     |
| 6J8-43631-00          | 22 - 27     |
| 6J8-43631-10          | 22 - 37     |
| 6J8-43633-00          | 22 - 28     |
|                       | 22 - 38     |
|                       | 22 - 31     |
| 6J8-43641-00          | 22 - 40     |
| 6H4-43659-00          | 22 - 19     |
| 6J8-43673-00          | 22 - 36     |
| 6H4-43674-00          | 22 - 25     |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|
| 6J8-43681-01          | 22 - 35     | 62Y-43881-10          | 26 - 10     |
| 62Y-43800-12          | 25 - 1      | 6EK-43882-00          | 26 - 11     |
| 6CJ-43801-10          | 25 - 3      | 6H1-43883-00          | 25 - 30     |
| 6CJ-43804-11          | 26 - 3      | 6EK-43892-00          | 26 - 4      |
| 6CJ-43805-11          | 26 - 2      | 69J-43894-00          | 25 - 31     |
| 6EK-4380F-00          | 26 - 6      | 6C5-43895-00          | 25 - 51     |
| 6C5-4380G-00          | 25 - 26     | 6C5-43899-00          | 25 - 18     |
| 62Y-4380K-11          | 25 - 22     | 69J-4389J-00          | 25 - 24     |
| 6CJ-4380R-10          | 25 - 8      |                       | 25 - 39     |
| 6CJ-43810-10          | 25 - 2      | 6X4-44100-11          | 17 - 21     |
| 6C5-43816-00          | 25 - 25     | 6X4-44102-00          | 17 - 23     |
| 6C5-43817-10          | 25 - 23     | 63D-44117-00          | 19 - 16     |
| 6CJ-4381B-10          | 25 - 17     | 63D-44120-02          | 19 - 13     |
| 6CJ-43821-10          | 25 - 5      | 63D-44120-12          | 19 - 13     |
| 62Y-43822-00          | 25 - 4      | 63D-44121-00          | 19 - 23     |
| 6CJ-43829-10          | 25 - 61     | 688-44122-00          | 19 - 27     |
| 6EK-4382E-00          | 25 - 35     | 6X4-44132-00          | 17 - 25     |
| 6D8-4382L-00          | 25 - 50     | 6X4-44139-01          | 17 - 9      |
| 6C5-43830-10          | 25 - 28     | 63D-44144-00          | 28 - 51     |
| 6C5-43831-00          | 25 - 62     | 663-44151-00          | 28 - 50     |
| 6D8-43841-00          | 25 - 29     | 6X4-44159-A0-8D       | 17 - 44     |
| 6D8-43843-00          | 25 - 45     | 6X4-44173-00          | 17 - 45     |
| 6D8-43844-00          | 25 - 44     | 6X4-44177-00          | 17 - 12     |
| 6H1-43844-10          | 25 - 48     | 6X4-44188-00          | 17 - 15     |
| 6CJ-43845-10          | 25 - 59     | 703-44189-20          | 34 - 36     |
| 69A-4384F-00          | 25 - 33     |                       | 35 - 36     |
| 6H1-4384G-11          | 25 - 47     | 703-44189-30          | 34 - 42     |
| 62X-4384H-00          | 25 - 19     |                       | 35 - 42     |
| 6D8-4384M-00          | 25 - 32     | 6X3-44191-00          | 17 - 47     |
| 6D8-43851-00          | 25 - 40     |                       | 34 - 47     |
| 6C6-43853-00          | 25 - 37     |                       | 35 - 47     |
| 6C5-43854-00          | 25 - 52     | 688-44194-00          | 19 - 12     |
| 6C5-43855-10          | 25 - 42     | 63D-44311-00          | 28 - 21     |
| 6C5-43856-10          | 25 - 49     | 63D-44312-00          | 29 - 15     |
| 6C5-43861-00          | 25 - 11     |                       | 39 - 19     |
|                       | 25 - 15     | 63D-44316-00          | 28 - 27     |
| 6CJ-43861-10          | 25 - 60     |                       | 39 - 10     |
| 6CJ-43862-10          | 26 - 12     |                       | 39 - 22     |
| 6CJ-43863-00          | 25 - 7      | 63D-44322-00          | 28 - 22     |
|                       | 25 - 9      |                       | 39 - 17     |
| 6D8-43863-00          | 25 - 57     | 63D-44323-00          | 28 - 26     |
| 62X-4386K-00          | 26 - 7      |                       | 39 - 20     |
| 6C5-43871-00          | 25 - 12     | 6BG-44341-00          | 28 - 30     |
| 6C5-43875-00          | 25 - 16     | 6H3-44352-00          | 28 - 23     |
| 6H1-43875-00          | 25 - 58     |                       | 39 - 18     |
| 6CJ-43879-10          | 26 - 8      | 63D-44361-00          | 29 - 1      |
| 6C6-4387G-00          | 25 - 36     | 63D-44361-10          | 29 - 1      |
| 62Y-43880-12          | 26 - 1      | 663-44366-00          | 29 - 14     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 663-44366-00          | 39 - 24     |
| 63D-44367-00          | 29 - 4      |
| 6E5-44391-00          | 16 - 12     |
| 63D-44514-01          | 23 - 21     |
|                       | 24 - 21     |
| 63D-44526-00          | 23 - 23     |
|                       | 24 - 23     |
| 63D-44551-01-8D       | 23 - 9      |
|                       | 24 - 7      |
| 63D-44552-01-8D       | 23 - 18     |
|                       | 24 - 15     |
| 63D-44555-00          | 23 - 11     |
|                       | 24 - 11     |
| 687-44555-00          | 24 - 11     |
| 663-44575-00          | 23 - 16     |
|                       | 24 - 19     |
| 63D-45111-01-8D       | 27 - 1      |
| 63D-45111-11-8D       | 27 - 1      |
| 6H4-45113-A0          | 27 - 16     |
|                       | 38 - 18     |
| 63D-45114-A0          | 27 - 8      |
|                       | 39 - 2      |
| 63D-45123-00          | 27 - 11     |
|                       | 39 - 5      |
| 6H3-45127-00          | 27 - 15     |
|                       | 39 - 4      |
| 63D-45155-00          | 27 - 3      |
| 63D-45214-00          | 28 - 10     |
| 63D-45215-00          | 28 - 11     |
| 65W-45251-00          | 1 - 8       |
|                       | 20 - 39     |
| 67C-45251-00          | 1 - 11      |
|                       | 29 - 12     |
| 63D-45251-01          | 1 - 7       |
|                       | 20 - 6      |
| 63D-45300-03-8D       | 28 - 1      |
| 63D-45300-13-8D       | 28 - 1      |
| 63D-45301-03-8D       | 28 - 2      |
| 63D-45321-00          | 28 - 14     |
| 688-45341-10          | 28 - 9      |
| 63D-45344-00          | 28 - 33     |
| 63D-45361-02-8D       | 28 - 42     |
| 664-45371-01          | 1 - 10      |
|                       | 29 - 10     |
| 63D-45375-00          | 29 - 6      |
| 663-45376-00          | 29 - 5      |
| 6E5-45378-00          | 28 - 17     |
| 63D-45501-00          | 28 - 35     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63D-45501-10          | 28 - 35     |
| 6H4-45536-00          | 28 - 4      |
| 6H4-45551-01          | 28 - 36     |
| 6H4-45560-01          | 28 - 38     |
| 663-45567-01          | 28 - 40     |
| 663-45567-10          | 28 - 40     |
| 663-45567-20          | 28 - 40     |
| 663-45567-30          | 28 - 40     |
| 663-45567-40          | 28 - 40     |
| 663-45567-50          | 28 - 40     |
| 663-45567-60          | 28 - 40     |
| 6H4-45571-01          | 28 - 41     |
| 63D-45577-00          | 28 - 45     |
| 63D-45577-10          | 28 - 45     |
| 63D-45577-20          | 28 - 45     |
| 63D-45577-30          | 28 - 45     |
| 63D-45577-40          | 28 - 45     |
| 63D-45577-50          | 28 - 45     |
| 63D-45577-60          | 28 - 45     |
| 663-45587-01          | 28 - 5      |
| 663-45587-10          | 28 - 5      |
| 663-45587-20          | 28 - 5      |
| 663-45587-30          | 28 - 5      |
| 663-45587-40          | 28 - 5      |
| 663-45587-50          | 28 - 5      |
| 663-45587-60          | 28 - 5      |
| 63D-45611-00          | 28 - 54     |
| 63D-45631-01          | 28 - 56     |
| 663-45633-00          | 28 - 61     |
| 663-45634-00          | 28 - 57     |
| 63D-45635-00          | 28 - 59     |
| 663-45930-00          | 29 - 21     |
| 663-45941-01          | 29 - 21     |
| 69W-45943-00          | 29 - 21     |
| 6H5-45943-00          | 29 - 21     |
| 69W-45945-00          | 29 - 21     |
| 6H5-45945-00          | 29 - 21     |
| 69W-45947-00          | 29 - 21     |
| 663-45949-01          | 29 - 21     |
| 69W-45952-00          | 29 - 21     |
| 6H5-45952-00          | 29 - 21     |
| 663-45952-02          | 29 - 21     |
| 663-45954-01          | 29 - 21     |
| 663-45956-01          | 29 - 21     |
| 69W-45958-00          | 29 - 21     |
| 6H5-45958-00          | 29 - 21     |
| 663-45958-01          | 29 - 21     |
| 697-45970-00          | 29 - 21     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 663-45970-60          | 29 - 21     |
| 663-45972-60          | 29 - 21     |
| 663-45974-02          | 29 - 21     |
| 663-45974-60          | 29 - 21     |
| 663-45976-00          | 29 - 21     |
| 663-45978-00          | 29 - 21     |
| 663-45987-02          | 29 - 16     |
| 66T-45997-00          | 29 - 17     |
| 6X4-47731-01          | 17 - 24     |
| 703-48128-10          | 34 - 39     |
|                       | 35 - 39     |
| 703-48129-00          | 34 - 41     |
|                       | 35 - 41     |
| 703-48152-10          | 34 - 6      |
|                       | 35 - 6      |
| 703-48153-00          | 34 - 61     |
|                       | 35 - 60     |
| 6X4-48154-00          | 17 - 18     |
| 703-48189-00          | 34 - 19     |
|                       | 35 - 19     |
| 703-48198-00          | 34 - 16     |
|                       | 35 - 16     |
| 703-48201-B2          | 33 - 2      |
|                       | 35 - 1      |
| 703-48205-B3          | 33 - 1      |
|                       | 34 - 1      |
| 703-48211-10          | 34 - 25     |
|                       | 35 - 25     |
| 703-48212-10          | 34 - 26     |
|                       | 35 - 26     |
| 703-48213-10          | 34 - 27     |
|                       | 35 - 27     |
| 6X4-48215-10          | 17 - 4      |
| 703-48215-11          | 34 - 46     |
|                       | 35 - 46     |
| 703-48219-10          | 34 - 34     |
|                       | 35 - 34     |
| 703-48221-10          | 34 - 28     |
|                       | 35 - 28     |
| 703-48222-20          | 34 - 31     |
| 703-48222-30          | 35 - 31     |
| 703-48223-10          | 34 - 32     |
|                       | 35 - 32     |
| 703-48225-10          | 34 - 33     |
|                       | 35 - 33     |
| 703-48227-00          | 34 - 30     |
|                       | 35 - 30     |
| 703-48232-00          | 34 - 2      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 703-48232-00          | 35 - 2      |
| 703-48234-00          | 34 - 20     |
|                       | 35 - 20     |
| 703-48235-00          | 34 - 5      |
|                       | 35 - 5      |
| 703-48236-00          | 34 - 18     |
|                       | 35 - 18     |
| 703-48238-00          | 34 - 24     |
|                       | 35 - 24     |
| 703-48243-00          | 34 - 17     |
|                       | 35 - 17     |
| 703-48244-00          | 34 - 23     |
|                       | 35 - 23     |
| 703-48245-00          | 34 - 13     |
|                       | 35 - 13     |
| 703-48246-00          | 34 - 29     |
|                       | 35 - 29     |
| 701-48248-00          | 34 - 15     |
|                       | 35 - 15     |
| 703-48252-00          | 34 - 14     |
|                       | 35 - 14     |
| 6X4-48261-00          | 17 - 27     |
| 703-48261-01          | 34 - 4      |
|                       | 35 - 4      |
| 703-48264-00          | 34 - 8      |
|                       | 35 - 8      |
| 703-48265-10          | 34 - 11     |
|                       | 35 - 11     |
| 703-48268-00          | 34 - 7      |
|                       | 35 - 7      |
| 703-48271-00          | 34 - 3      |
|                       | 35 - 3      |
| 703-48281-00          | 34 - 35     |
|                       | 35 - 35     |
| 703-48284-00          | 34 - 58     |
|                       | 35 - 57     |
| 701-48287-00          | 34 - 45     |
|                       | 35 - 45     |
| 703-48293-10          | 34 - 44     |
|                       | 35 - 44     |
| 701-48320-00          | 33 - 3      |
| 701-48320-20          | 33 - 3      |
| 701-48320-30          | 33 - 3      |
| 701-48320-50          | 33 - 3      |
| 701-48320-60          | 33 - 3      |
| 701-48320-80          | 33 - 3      |
| 63D-48321-11          | 17 - 30     |
| 63D-48344-00          | 19 - 28     |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6FM-48344-00          | 19 - 28     |
| 6H4-48344-00          | 19 - 1      |
| 703-48345-01          | 34 - 21     |
|                       | 35 - 21     |
| 703-48358-01          | 34 - 22     |
|                       | 35 - 22     |
| 63D-48511-01          | 23 - 34     |
|                       | 24 - 27     |
| 6H4-48531-11-94       | 16 - 7      |
| 6H4-48532-11-94       | 16 - 8      |
| 63D-48538-00          | 17 - 35     |
|                       | 17 - 41     |
| 6X4-48538-00          | 17 - 31     |
| 6X4-48538-10          | 17 - 38     |
| 63D-61350-00          | 32 - 1      |
| 63D-61351-00          | 32 - 2      |
| 6H4-81315-11          | 13 - 33     |
| 6H4-81332-00          | 11 - 17     |
| 6H4-81337-01          | 15 - 28     |
| 63D-81345-00          | 11 - 8      |
| 63D-81345-10          | 11 - 9      |
| 63D-81345-20          | 11 - 10     |
| 6J8-81365-A0          | 10 - 36     |
|                       | 15 - 26     |
| 6F5-81800-11          | 15 - 1      |
| 689-81807-12          | 15 - 3      |
| 689-81809-11          | 15 - 7      |
| 689-81810-11          | 15 - 9      |
| 689-81811-11          | 15 - 11     |
| 689-81812-11          | 15 - 12     |
| 689-81813-10          | 15 - 13     |
| 689-81820-11          | 15 - 14     |
| 6H4-81822-02-98       | 12 - 12     |
| 689-81826-10          | 15 - 15     |
| 6F5-81830-11          | 15 - 4      |
| 689-81831-00          | 15 - 5      |
| 689-81840-11          | 15 - 10     |
| 689-81847-11          | 15 - 6      |
| 689-81850-12          | 15 - 8      |
| 689-81857-11          | 15 - 2      |
| 6F5-81922-00          | 14 - 5      |
| 6G1-81941-10          | 13 - 2      |
| 6X4-81942-01          | 18 - 7      |
| 6H4-81945-00          | 13 - 4      |
| 6H4-81945-20          | 13 - 19     |
| 61A-81949-00          | 13 - 25     |
| 6H5-81949-01          | 13 - 24     |
| 6H1-81950-00          | 13 - 17     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6H4-81952-00          | 13 - 3      |
| 6J8-81960-00          | 14 - 1      |
| 6H2-81960-10          | 13 - 8      |
| 6H4-81975-02          | 14 - 3      |
| 6EE-81994-40          | 5 - 31      |
| 6EE-81994-50          | 5 - 32      |
| 6EE-81995-40          | 10 - 45     |
|                       | 15 - 32     |
| 6EE-81995-50          | 10 - 46     |
|                       | 15 - 33     |
| 6AG-81996-00          | 15 - 34     |
| 6H4-82105-03          | 13 - 1      |
| 6H4-82117-01          | 13 - 28     |
| 703-82119-00          | 11 - 13     |
|                       | 11 - 13     |
|                       | 12 - 4      |
|                       | 16 - 23     |
| 682-82119-01          | 13 - 26     |
| 63D-82127-00          | 24 - 20     |
| 63D-82127-10          | 23 - 20     |
|                       | 24 - 20     |
| 63D-82148-00          | 20 - 3      |
| 6E5-82148-00          | 21 - 3      |
| 6H1-82148-00          | 20 - 8      |
| 6H4-82150-01          | 13 - 9      |
| 663-82151-01          | 13 - 10     |
| 6G1-82151-01          | 36 - 5      |
| 6CJ-82181-10          | 26 - 5      |
| 6A0-82317-00          | 7 - 41      |
|                       | 8 - 39      |
| 6G1-82370-21          | 12 - 9      |
| 703-82510-13          | 34 - 48     |
|                       | 35 - 48     |
| 63D-82531-00          | 12 - 19     |
| 703-82531-00          | 34 - 51     |
|                       | 35 - 51     |
| 703-82532-00          | 34 - 50     |
|                       | 35 - 50     |
| 703-82540-00          | 34 - 55     |
|                       | 35 - 55     |
| 682-82556-00          | 18 - 3      |
|                       | 34 - 53     |
|                       | 35 - 53     |
| 689-82560-00          | 12 - 10     |
| 6H4-82560-00          | 12 - 11     |
| 63D-82563-11          | 13 - 29     |
| 703-82563-31          | 34 - 57     |
| 688-82575-02          | 34 - 52     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 688-82575-02          | 35 - 52     |
| 6K5-82575-03          | 18 - 2      |
| 676-82577-01          | 34 - 49     |
|                       | 35 - 49     |
| 689-8257Y-00          | 18 - 4      |
| 6E5-82587-00          | 13 - 30     |
| 6E5-82588-00          | 16 - 34     |
| 688-8258A-20          | 34 - 54     |
|                       | 35 - 54     |
| 63D-82590-10          | 13 - 16     |
| 63D-82590-40          | 13 - 16     |
| 703-82591-00          | 34 - 59     |
|                       | 35 - 58     |
| 703-82592-00          | 34 - 60     |
|                       | 35 - 59     |
| 63D-82594-00          | 13 - 14     |
| 6H4-83354-00          | 11 - 7      |
| 703-83383-11          | 34 - 56     |
|                       | 35 - 56     |
| 6Y5-8350T-E0          | 36 - 1      |
| 6Y5-83553-01          | 36 - 4      |
| 6G1-83557-00          | 12 - 21     |
| 6E5-83558-00          | 23 - 30     |
|                       | 28 - 19     |
| 6E5-83558-10          | 28 - 19     |
| 6FM-83589-00          | 16 - 31     |
| 6R3-83614-00          | 13 - 31     |
| 6Y5-83653-20          | 36 - 6      |
| 63D-83672-11          | 23 - 31     |
| 63D-84301-00          | 16 - 33     |
| 63D-84342-00          | 16 - 30     |
| 682-84381-00          | 14 - 8      |
| 6Y8-84383-00          | 36 - 3      |
| 6J8-85410-00          | 16 - 27     |
| 6H4-85415-10          | 16 - 29     |
| 63D-85520-01          | 11 - 4      |
| 63D-85533-00          | 11 - 5      |
| 63D-85533-10          | 11 - 5      |
| 63D-85540-04          | 12 - 1      |
| 63D-85550-00          | 11 - 1      |
| 63D-85550-10          | 11 - 1      |
| 63D-85560-00          | 11 - 2      |
| 63D-85560-10          | 11 - 2      |
| 6H5-85570-00          | 12 - 6      |
| 63D-85580-00          | 11 - 6      |
| 6H1-85711-60          | 5 - 30      |
| 63D-85720-01          | 7 - 50      |
| 63D-85720-11          | 8 - 47      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63D-W0001-01          | 38 - 1      |
| 63D-W0001-21          | 39 - 1      |
| 6H4-W0004-00          | 5 - 2       |
| 63D-W0078-02          | 1 - 12      |
|                       | 39 - 16     |
| 63D-W0090-13-1S       | 3 - 1       |
| 63D-W0090-33-1S       | 3 - 1       |
| 6H4-W0093-03          | 38 - 19     |
| 656-W2810-02          | 9 - 35      |
| 63B-Y130E-06          | 10 - 1      |
| 90101-06020           | 20 - 38     |
| 90101-06021           | 3 - 19      |
| 90101-06128           | 37 - 11     |
| 90101-08339           | 21 - 14     |
| 90101-09M01           | 32 - 7      |
| 90101-10047           | 21 - 23     |
| 90101-12014           | 17 - 53     |
| 90101-12063           | 20 - 40     |
| 90105-06M15           | 13 - 22     |
| 90105-06M16           | 13 - 23     |
| 90105-06M18           | 21 - 22     |
| 90105-08M61           | 28 - 43     |
| 90109-06M39           | 7 - 7       |
|                       | 8 - 7       |
| 90109-06M40           | 7 - 8       |
|                       | 8 - 8       |
| 90109-06M43           | 19 - 4      |
| 90109-08229           | 23 - 22     |
|                       | 24 - 22     |
| 90109-12M21           | 23 - 15     |
|                       | 24 - 17     |
| 90116-06M22           | 13 - 5      |
| 90116-10062           | 23 - 7      |
|                       | 24 - 9      |
| 90116-18M52           | 20 - 34     |
| 90119-06273           | 16 - 6      |
| 90119-06277           | 2 - 9       |
| 90119-06290           | 7 - 43      |
|                       | 8 - 41      |
| 90119-06291           | 16 - 17     |
| 90119-06306           | 7 - 44      |
|                       | 8 - 42      |
| 90119-06M13           | 3 - 10      |
| 90119-06M51           | 12 - 2      |
| 90119-06MA2           | 5 - 8       |
|                       | 10 - 32     |
|                       | 15 - 22     |
| 90119-06MA3           | 3 - 29      |

| PART NO.<br>N° PIECES | REF.<br>NO.                   |
|-----------------------|-------------------------------|
| 90119-06MA3           | 3 - 34<br>10 - 34<br>15 - 24  |
| 90119-06MA5           | 3 - 41                        |
| 90119-08015           | 3 - 28                        |
| 90119-08019           | 3 - 9                         |
| 90119-08185           | 28 - 29<br>39 - 23            |
| 90119-08M83           | 27 - 6                        |
| 90149-14M12           | 21 - 7                        |
| 90152-05007           | 17 - 10                       |
| 90152-05010           | 28 - 12                       |
| 90157-05M19           | 30 - 4<br>31 - 4              |
| 90157-06M01           | 16 - 24                       |
| 90157-06M13           | 19 - 10                       |
| 90159-06M21           | 15 - 30                       |
| 90159-06M22           | 15 - 31                       |
| 90170-09M03           | 32 - 5                        |
| 90170-12138           | 28 - 37                       |
| 90170-18M10           | 20 - 35                       |
| 90171-16011           | 29 - 19                       |
| 90179-06M24           | 12 - 17                       |
| 90179-16M05           | 11 - 15                       |
| 90183-05M06           | 2 - 15                        |
| 90185-08018           | 23 - 25<br>24 - 25            |
| 90185-09M01           | 32 - 4                        |
| 90185-10027           | 23 - 8                        |
| 90185-12M12           | 24 - 10                       |
| 90185-22043           | 17 - 60<br>20 - 15<br>21 - 13 |
| 90201-05652           | 6 - 6                         |
| 90201-06060           | 10 - 21                       |
| 90201-08M93           | 7 - 3<br>8 - 3                |
| 90201-09425           | 23 - 24<br>24 - 24            |
| 90201-10081           | 32 - 8                        |
| 90201-10M20           | 32 - 3                        |
| 90201-12035           | 17 - 57                       |
| 90201-12062           | 20 - 41                       |
| 90201-12426           | 20 - 42                       |
| 90201-12M16           | 21 - 25<br>23 - 12<br>24 - 12 |
| 90201-13M19           | 23 - 14                       |

| PART NO.<br>N° PIECES | REF.<br>NO.        |
|-----------------------|--------------------|
| 90201-13M19           | 24 - 14            |
| 90201-16M44           | 11 - 16            |
| 90201-22429           | 28 - 55            |
| 90201-22M03           | 20 - 14<br>21 - 12 |
| 90201-27M00           | 28 - 34            |
| 90201-30M00           | 23 - 2<br>24 - 3   |
| 90201-50306           | 4 - 11             |
| 90202-05088           | 7 - 17<br>8 - 17   |
| 90202-07M07           | 19 - 15            |
| 90202-12031           | 22 - 9<br>22 - 14  |
| 90202-12060           | 29 - 2             |
| 90202-25M04           | 23 - 13<br>24 - 13 |
| 90202-26M45           | 14 - 9             |
| 90206-12052           | 16 - 3             |
| 90206-12M16           | 22 - 15            |
| 90206-12M22           | 17 - 55            |
| 90209-06M05           | 5 - 16             |
| 90243-04M01           | 21 - 6             |
| 90249-06M19           | 20 - 22            |
| 90249-06M23           | 22 - 32            |
| 90249-06M24           | 22 - 32            |
| 90249-07M25           | 22 - 45            |
| 90249-12M27           | 22 - 12            |
| 90249-12M28           | 22 - 7             |
| 90250-06023           | 28 - 60            |
| 90266-04M01           | 2 - 7              |
| 90280-03024           | 28 - 25<br>39 - 25 |
| 90338-05M03           | 2 - 14<br>16 - 24  |
| 90338-05M11           | 13 - 13            |
| 90340-08002           | 28 - 7             |
| 90340-14M06           | 3 - 24             |
| 90386-07M58           | 19 - 24            |
| 90386-08032           | 17 - 16            |
| 90386-10025           | 20 - 19            |
| 90386-10M16           | 20 - 18            |
| 90386-12003           | 17 - 58            |
| 90386-12069           | 16 - 4             |
| 90386-18M35           | 20 - 32            |
| 90386-18M44           | 20 - 37            |
| 90386-18M92           | 20 - 31            |
| 90386-22M15           | 20 - 13            |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO.       |
|-----------------------|-------------------|
| 90386-22M69           | 21 - 10           |
| 90386-26MA3           | 17 - 48           |
| 90386-30M60           | 23 - 6<br>24 - 6  |
| 90386-30M77           | 23 - 4<br>24 - 2  |
| 90386-30M78           | 23 - 3<br>24 - 4  |
| 90387-06119           | 7 - 42<br>8 - 40  |
| 90387-06M05           | 13 - 21           |
| 90387-06M41           | 16 - 16           |
| 90387-06M65           | 15 - 29           |
| 90387-06M66           | 10 - 38           |
| 90387-06M69           | 10 - 9            |
| 90387-07M64           | 22 - 21           |
| 90387-08M03           | 21 - 15           |
| 90387-10M42           | 32 - 6            |
| 90387-12M02           | 17 - 56           |
| 90389-22M01           | 29 - 18           |
| 90430-08003           | 1 - 9<br>28 - 8   |
| 90430-12072           | 39 - 6            |
| 90430-14115           | 29 - 3<br>3 - 25  |
| 90440-14M00           | 38 - 4<br>14 - 7  |
| 90445-07M23           | 20 - 44<br>7 - 10 |
| 90445-07M24           | 8 - 10<br>3 - 14  |
| 90445-07M27           | 3 - 13            |
| 90445-07M31           | 28 - 18           |
| 90445-07M44           | 7 - 9<br>8 - 9    |
| 90445-07M46           | 3 - 12            |
| 90445-07M87           | 7 - 45<br>8 - 43  |
| 90445-07MA3           | 3 - 16            |
| 90445-07MA5           | 5 - 26            |
| 90445-07MA6           | 7 - 11<br>8 - 11  |
| 90445-07ME9           | 28 - 18           |
| 90445-07MF1           | 23 - 29           |
| 90445-09057           | 9 - 29            |
| 90445-09063           | 9 - 27            |
| 90445-09M37           | 3 - 39            |
| 90445-11M05           | 31 - 11           |

| PART NO.<br>N° PIECES | REF.<br>NO.                 |
|-----------------------|-----------------------------|
| 90445-11M06           | 31 - 9                      |
| 90445-11M15           | 7 - 22<br>8 - 22            |
| 90445-11M17           | 7 - 35<br>8 - 32            |
| 90445-11M23           | 7 - 32<br>8 - 27            |
| 90445-11M30           | 37 - 8                      |
| 90445-11M66           | 37 - 9                      |
| 90446-10M01           | 7 - 36<br>8 - 33            |
| 90446-10M02           | 12 - 20                     |
| 90464-03M15           | 11 - 11                     |
| 90464-05M16           | 12 - 22                     |
| 90464-06M19           | 5 - 25                      |
| 90464-07M20           | 7 - 14<br>8 - 14            |
| 90464-08M07           | 13 - 27                     |
| 90464-09M42           | 16 - 28                     |
| 90464-12M35           | 17 - 33                     |
| 90464-15M11           | 14 - 6<br>9 - 34            |
| 90464-15M27           | 12 - 3                      |
| 90464-16021           | 13 - 12                     |
| 90465-06M86           | 16 - 23<br>7 - 49           |
| 90465-11M10           | 23 - 27<br>20 - 45          |
| 90465-13M11           | 23 - 28<br>28 - 20          |
| 90465-13M30           | 23 - 33<br>7 - 25           |
| 90467-06016           | 3 - 15<br>3 - 17            |
| 90467-08004           | 5 - 27<br>3 - 40            |
| 90467-10M04           | 5 - 29<br>7 - 40<br>8 - 38  |
| 90467-11M08           | 9 - 3<br>9 - 12<br>9 - 32   |
| 90467-11M08           | 7 - 34<br>8 - 31<br>37 - 10 |
| 90467-11M08           | 7 - 23<br>7 - 48<br>8 - 23  |

| PART NO.<br>N° PIECES | REF.<br>NO.                   |
|-----------------------|-------------------------------|
| 90467-11M08           | 8 - 46<br>37 - 12             |
| 90468-05M03           | 7 - 18<br>8 - 18              |
| 90468-07M02           | 7 - 12<br>7 - 13<br>7 - 47    |
| 90468-10005           | 8 - 12<br>8 - 13<br>8 - 45    |
| 90468-18008           | 17 - 36<br>17 - 42<br>19 - 2  |
| 90480-09M21           | 19 - 14<br>16 - 15            |
| 90480-13M24           | 13 - 20                       |
| 90480-25161           | 12 - 7                        |
| 90501-10227           | 10 - 43                       |
| 90501-10326           | 6 - 8                         |
| 90501-12082           | 19 - 18                       |
| 90501-16M01           | 28 - 58                       |
| 90501-23215           | 17 - 14                       |
| 90502-10M04           | 22 - 4                        |
| 90502-16M02           | 20 - 29                       |
| 90506-12M25           | 22 - 6                        |
| 90506-14M24           | 20 - 23                       |
| 90506-32M22           | 22 - 24                       |
| 90508-18M23           | 22 - 29                       |
| 90508-18M24           | 22 - 29                       |
| 90508-20M22           | 22 - 49                       |
| 90508-25M21           | 22 - 44                       |
| 90508-26117           | 19 - 6                        |
| 90510-08002           | 10 - 19                       |
| 91318-03005           | 25 - 56                       |
| 91318-03025           | 25 - 55                       |
| 91318-05030           | 25 - 54                       |
| 91318-05045           | 25 - 27                       |
| 91380-05020           | 25 - 64                       |
| 91490-20010           | 17 - 11<br>17 - 20<br>22 - 26 |
| 91490-20012           | 19 - 26                       |
| 91490-30025           | 29 - 20                       |
| 91690-30010           | 22 - 3                        |
| 91690-30012           | 20 - 28                       |
| 91690-30020           | 20 - 20                       |
| 91690-40018           | 10 - 3                        |
| 92903-06100           | 10 - 11                       |

| PART NO.<br>N° PIECES | REF.<br>NO.                                         |
|-----------------------|-----------------------------------------------------|
| 92903-06600           | 10 - 12<br>11 - 20                                  |
| 92903-08600           | 19 - 22<br>10 - 31<br>12 - 15<br>15 - 18<br>15 - 21 |
| 92990-05100           | 9 - 21                                              |
| 92990-06600           | 13 - 7<br>16 - 26                                   |
| 92990-08200           | 19 - 25                                             |
| 92990-08600           | 21 - 16<br>34 - 38<br>35 - 38                       |
| 92990-12200           | 17 - 54                                             |
| 92990-12600           | 17 - 59                                             |
| 92995-10600           | 21 - 24                                             |
| 92995-18600           | 20 - 36                                             |
| 93101-22M00           | 28 - 49<br>39 - 14                                  |
| 93101-25M57           | 28 - 31<br>39 - 12                                  |
| 93102-23096           | 11 - 12                                             |
| 93102-25M28           | 4 - 3<br>38 - 10                                    |
| 93104-16M01           | 4 - 4<br>38 - 9                                     |
| 93106-09014           | 28 - 15<br>39 - 8                                   |
| 93210-04228           | 6 - 28                                              |
| 93210-04230           | 6 - 20                                              |
| 93210-04N51           | 38 - 29                                             |
| 93210-064A5           | 25 - 46                                             |
| 93210-07003           | 25 - 41                                             |
| 93210-08287           | 28 - 52<br>31 - 14<br>31 - 16                       |
| 93210-13M04           | 7 - 6<br>8 - 6                                      |
| 93210-16275           | 32 - 10                                             |
| 93210-19MA7           | 7 - 2                                               |
| 93210-29M94           | 8 - 2<br>23 - 5                                     |
| 93210-32738           | 24 - 5<br>1 - 6<br>9 - 7                            |
| 93210-33MG4           | 38 - 16<br>28 - 16                                  |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 93210-33MG4           | 39 - 7      |
| 93210-44006           | 25 - 10     |
| 93210-48001           | 28 - 32     |
|                       | 39 - 11     |
| 93210-49001           | 25 - 6      |
| 93210-56001           | 4 - 5       |
|                       | 38 - 11     |
| 93210-59MG7           | 28 - 24     |
|                       | 39 - 9      |
|                       | 39 - 21     |
| 93210-64488           | 25 - 63     |
| 93210-69MG6           | 28 - 47     |
|                       | 39 - 13     |
| 93210-74MG5           | 28 - 46     |
|                       | 39 - 15     |
|                       | 28 - 44     |
| 93306-001U1           | 4 - 9       |
| 93306-305U8           | 28 - 3      |
| 93315-32224           | 28 - 48     |
| 93317-22204           | 28 - 6      |
| 93332-00001           | 28 - 39     |
| 93332-00003           | 20 - 33     |
| 93410-18M05           | 23 - 10     |
| 93410-28M06           | 24 - 8      |
| 93430-06024           | 34 - 12     |
|                       | 35 - 12     |
| 93430-06M02           | 10 - 25     |
|                       | 22 - 22     |
| 93440-62057           | 4 - 10      |
| 93501-04M02           | 19 - 17     |
| 93501-08001           | 25 - 43     |
| 93503-16003           | 25 - 14     |
| 93505-32038           | 25 - 38     |
| 93602-20M02           | 4 - 15      |
| 93604-08062           | 28 - 28     |
| 93604-26256           | 25 - 53     |
| 93606-12019           | 3 - 11      |
|                       | 27 - 5      |
|                       | 27 - 17     |
|                       | 29 - 7      |
| 93700-06002           | 17 - 3      |
| 93700-06M03           | 20 - 11     |
|                       | 21 - 19     |
| 94702-00247           | 1 - 4       |
|                       | 3 - 42      |
| 94702-00271           | 1 - 4       |
|                       | 3 - 42      |
| 95303-06600           | 19 - 11     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 95380-03600           | 6 - 36      |
|                       | 9 - 17      |
| 95380-05600           | 7 - 19      |
|                       | 8 - 19      |
|                       | 19 - 9      |
|                       | 28 - 13     |
|                       | 34 - 9      |
|                       | 35 - 9      |
| 95380-06600           | 10 - 13     |
|                       | 10 - 23     |
|                       | 13 - 6      |
|                       | 17 - 19     |
|                       | 34 - 43     |
|                       | 35 - 43     |
| 95380-08600           | 9 - 10      |
|                       | 21 - 17     |
| 95380-10600           | 21 - 26     |
| 95380-12600           | 20 - 43     |
| 95380-12800           | 23 - 17     |
|                       | 24 - 18     |
| 95670-06640           | 12 - 16     |
| 97013-06012           | 14 - 4      |
| 97013-06014           | 9 - 9       |
| 97013-06018           | 11 - 19     |
| 97013-06030           | 10 - 10     |
| 97013-06045           | 19 - 21     |
| 97013-08016           | 15 - 17     |
| 97013-08025           | 10 - 30     |
|                       | 15 - 20     |
| 97013-08050           | 12 - 14     |
| 97380-05025           | 34 - 10     |
|                       | 35 - 10     |
| 97380-08030           | 34 - 37     |
|                       | 35 - 37     |
| 97513-06512           | 6 - 43      |
| 97513-06520           | 19 - 20     |
| 97513-08514           | 15 - 27     |
| 97513-08520           | 10 - 37     |
| 97513-08530           | 15 - 16     |
| 97595-05516           | 16 - 9      |
| 97602-04316           | 26 - 9      |
| 97780-60525           | 16 - 20     |
| 97780-60920           | 17 - 46     |
| 97803-04010           | 6 - 35      |
| 97885-06008           | 20 - 4      |
|                       | 21 - 4      |
| 97885-06040           | 5 - 14      |
| 97885-06055           | 5 - 15      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 97980-04114           | 6 - 4       |
|                       | 38 - 28     |
| 97980-05214           | 5 - 3       |
| 97980-06214           | 16 - 32     |
| 97980-06216           | 18 - 6      |
| 97985-05210           | 11 - 18     |
| 97985-06216           | 17 - 50     |
|                       | 23 - 32     |
| 97D95-06010           | 20 - 24     |
| 97D95-06014           | 17 - 34     |
|                       | 17 - 40     |
| 97D95-06016           | 13 - 32     |
| 97D95-06020           | 10 - 22     |
| 97D95-06095           | 5 - 11      |
| 97E75-08530           | 23 - 19     |
|                       | 23 - 26     |
|                       | 24 - 16     |
|                       | 24 - 26     |
|                       | 27 - 12     |
|                       | 27 - 13     |
|                       | 27 - 14     |
| 97E75-08545           | 27 - 4      |
|                       | 27 - 18     |
| 97E75-08560           | 29 - 9      |
| 97E75-10640           | 29 - 8      |
| 97E95-06510           | 20 - 9      |
| 97E95-06512           | 13 - 15     |
|                       | 14 - 2      |
|                       | 27 - 2      |
| 97E95-06514           | 12 - 5      |
|                       | 12 - 18     |
|                       | 12 - 23     |
|                       | 13 - 11     |
| 97E95-06516           | 10 - 5      |
|                       | 19 - 30     |
| 97E95-06520           | 4 - 6       |
|                       | 12 - 8      |
|                       | 16 - 10     |
|                       | 16 - 35     |
| 97E95-06525           | 9 - 2       |
|                       | 13 - 18     |
|                       | 20 - 7      |
| 97E95-06530           | 12 - 13     |
|                       | 17 - 29     |
| 97E95-06535           | 10 - 27     |
| 97E95-06540           | 9 - 26      |
|                       | 10 - 40     |
| 97E95-08525           | 29 - 11     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 97E95-08535           | 29 - 13     |
| 97E95-08540           | 17 - 28     |
| 98503-05028           | 9 - 20      |
| 98580-04006           | 34 - 40     |
|                       | 35 - 40     |
| 98580-04008           | 6 - 11      |
| 98780-04016           | 3 - 21      |
| 98980-03006           | 6 - 37      |
| 99001-08600           | 28 - 53     |
| 99002-03600           | 25 - 34     |
| 99009-32500           | 25 - 21     |
| 99080-05600           | 22 - 23     |
|                       | 22 - 34     |
|                       | 22 - 46     |
| 99080-10600           | 22 - 8      |
|                       | 22 - 13     |
| 99530-10014           | 10 - 28     |
| 9E450-04533           | 36 - 2      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
|-----------------------|-------------|