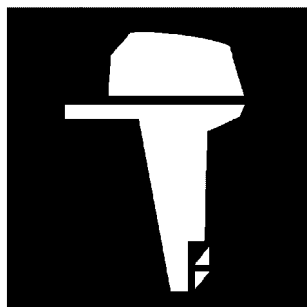




# **PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES**

**40V'17 ( 63BH/63CH )**  
**50H'17 ( 62WH/62XV/63GH )**

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**YAMAHA**  
**GENUINE**  
Parts & Accessories

1R63B-300FA

(  )

40V/50H  
PARTS CATALOGUE  
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## FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

### 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

### 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

### 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

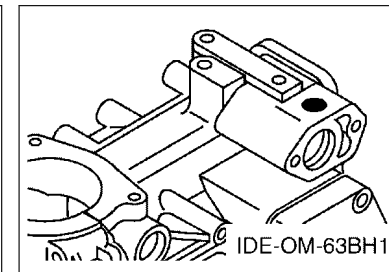
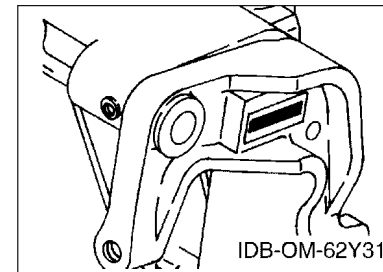
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

### 7. Applicable Serial No.

Engine Serial No.



### 8. Applicable Engine Starting Serial No.

| Model | Serial No.   | Model | Serial No.   |
|-------|--------------|-------|--------------|
| 40V   | 6H4K-1026836 | 50H   | 6H5K-1034184 |
|       |              |       |              |
|       |              |       |              |
|       |              |       |              |

### 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

### 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | ETO                 | 50HETO           |
| 2          | EO                  | 40VEO            |
| 3          | MHO                 | 40VMHO, 50HMH0   |
| 4          | MHDO                | 50HMHDO          |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

### 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

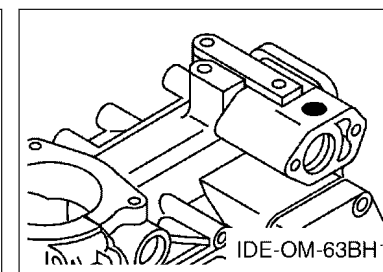
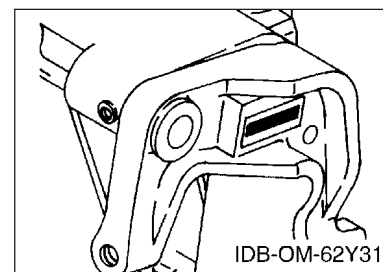
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

### 7. N° de série applicable

N° de Série du moteur



### 8. N° de série initial du moteur applicable

| Modèle | N° de série  | Modèle | N° de série  |
|--------|--------------|--------|--------------|
| 40V    | 6H4K-1026836 | 50H    | 6H5K-1034184 |
|        |              |        |              |
|        |              |        |              |
|        |              |        |              |

### 9. Code couleur applicable

| Abréviation | Nom de la couleur  | Code couleur |
|-------------|--------------------|--------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D         |

### 10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | ETO                   | 50HETO            |
| 2                | EO                    | 40VEO             |
| 3                | MHO                   | 40VMHO, 50MHMO    |
| 4                | MHDO                  | 50HMHDO           |
|                  |                       |                   |

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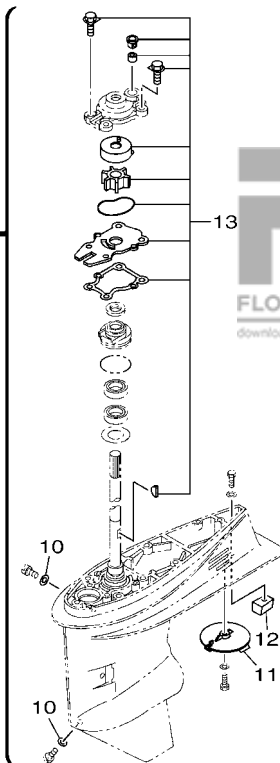
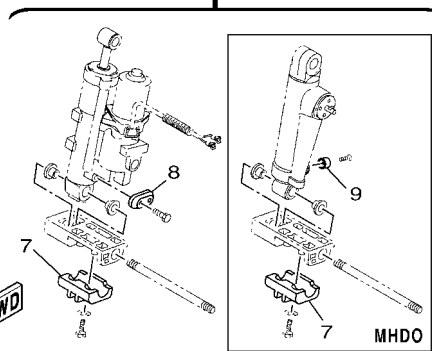
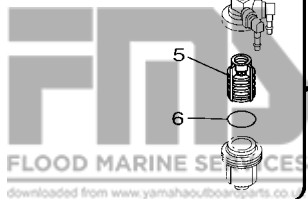
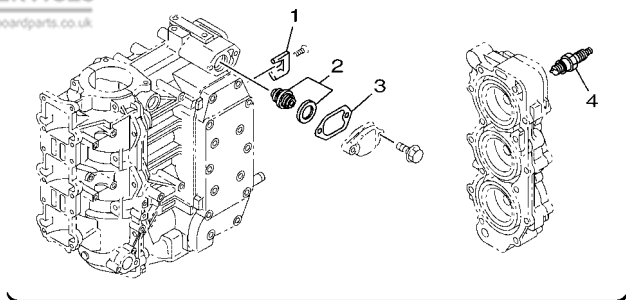
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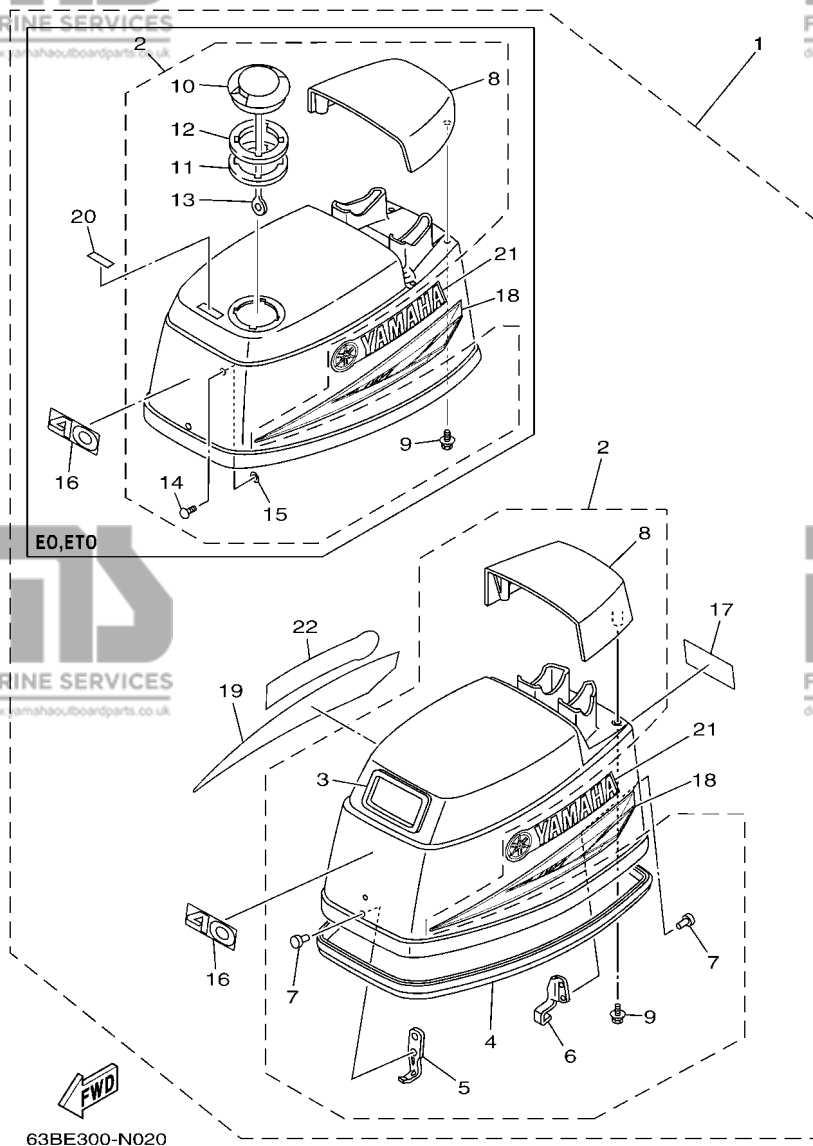
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**FIG. 1 SCHEDULED SERVICE PARTS**

**PIECES MAINTENANCE PERIODIQUE**

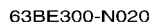
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                                                          | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------------------------------------------|-----|----|-----|------|-------------------|
| 1        | 688-11325-00       | ANODE                                                                                            | 2   | 2  | 2   | 2    |                   |
| 2        | 6E5-12411-30       | ANODE<br>THERMOSTAT<br>THERMOSTAT                                                                | 1   | 1  | 1   | 1    |                   |
| 3        | 6J8-12414-A0       | GASKET, COVER<br>JOINT, COUVERCLE                                                                | 1   | 1  | 1   | 1    |                   |
| 4        | 94702-00247        | PLUG, SPARK (NGK BR8HS-10)                                                                       | 3   |    | 3   | 3    | 50H               |
|          | 94702-00271        | BOUGIE D'ALLUMAGE(NGK BR8HS-10)<br>PLUG, SPARK (NGK BR7HS-10)<br>BOUGIE D'ALLUMAGE(NGK BR7HS-10) |     | 3  | 3   |      | 50H<br>40V<br>40V |
| 5        | 61N-24563-00       | ELEMENT, FILTER<br>ELEMENT, FILTRE                                                               | 1   | 1  | 1   | 1    |                   |
| 6        | 93210-32738        | O-RING<br>JOINT TORIQUE                                                                          | 1   | 1  | 1   | 1    |                   |
| 7        | 63D-45251-01       | ANODE                                                                                            | 1   |    |     | 1    |                   |
| 8        | 65W-45251-00       | ANODE                                                                                            | 1   |    |     |      |                   |
| 9        | 663-45251-00       | ANODE                                                                                            |     |    |     | 1    |                   |
| 10       | 90430-08003        | GASKET<br>JOINT                                                                                  | 2   | 2  | 2   | 2    |                   |
| 11       | 664-45371-01       | TAB-TRIM<br>ANODE DERIVE                                                                         | 1   | 1  | 1   | 1    |                   |
| 12       | 67C-45251-00       | ANODE                                                                                            | 1   | 1  | 1   | 1    |                   |
| 13       | 63D-W0078-01       | ANODE<br>WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE                                  | 1   | 1  | 1   | 1    |                   |



**FIG. 2 TOP COWLING**

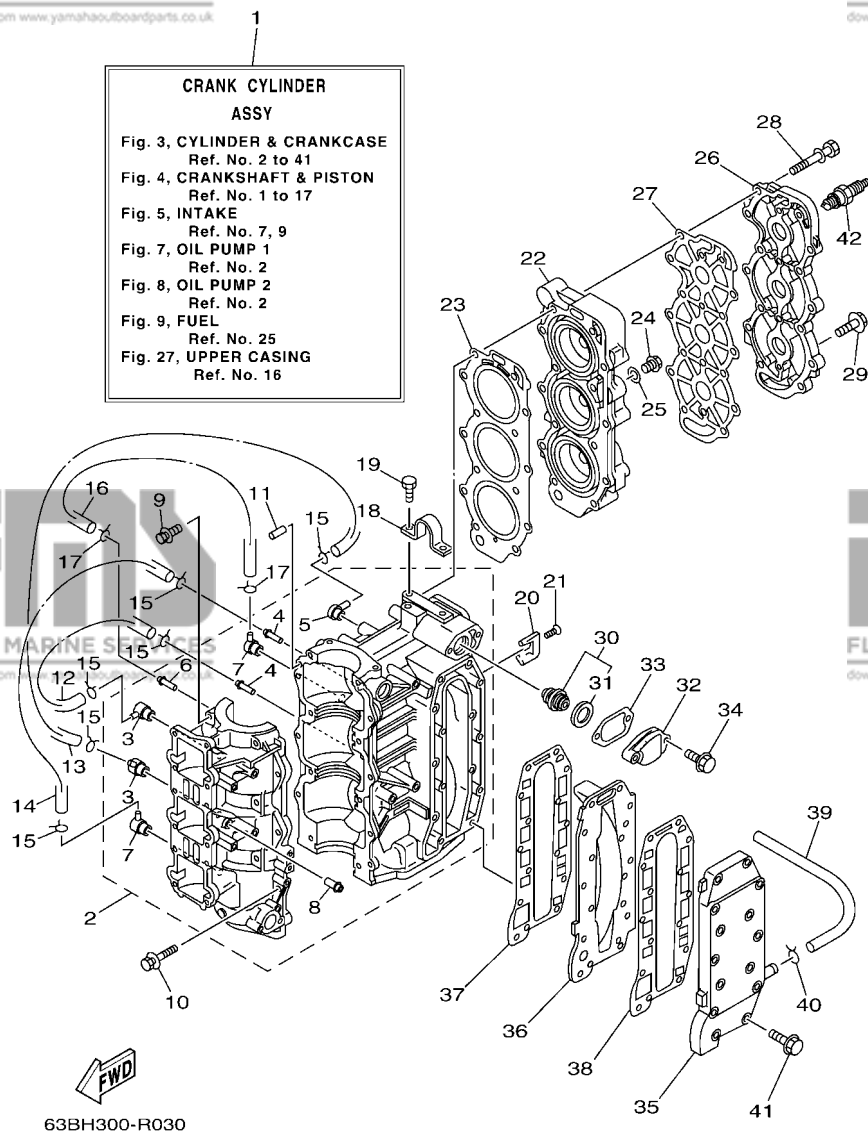
**CAPOT SUPERIEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | ETO | EO | MHO | MHDO | REMARKS REMARQUES          |
|----------|--------------------|------------------------------------------------------------|-----|----|-----|------|----------------------------|
| 1        | 62X-42610-70       | TOP COWLING ASSY<br>CAPOT (ENS.)                           | 1   |    |     |      | 50HETO<br>50HETO           |
|          | 62X-42610-00       | TOP COWLING ASSY<br>CAPOT (ENS.)                           |     |    | 1   | 1    | 50HMHO,MHDO<br>50HMHO,MHDO |
|          | 63D-42610-80       | TOP COWLING ASSY<br>CAPOT (ENS.)                           |     | 1  |     |      | 40VEO<br>40VEO             |
|          | 63D-42610-70       | TOP COWLING ASSY<br>CAPOT (ENS.)                           |     |    | 1   |      | 40VMHO<br>40VMHO           |
| 2        | 6H4-4261A-10       | TOP COWLING W/O GRAPHICS<br>CAPOT SUPERIEUR SANS GRAPHIQUE | 1   | 1  |     |      |                            |
|          | 6H4-4261A-00       | TOP COWLING W/O GRAPHICS<br>CAPOT SUPERIEUR SANS GRAPHIQUE |     |    | 1   | 1    |                            |
| 3        | 6H4-15761-00       | SEAL, RUBBER 1<br>JOINT CAOUTCHOUC 1                       |     |    | 1   | 1    |                            |
| 4        | 6H4-42615-00       | SEAL<br>JOINT                                              | 1   | 1  | 1   | 1    |                            |
| 5        | 6H4-42651-00       | HOOK<br>CROCHET                                            | 1   | 1  | 1   | 1    |                            |
| 6        | 6H4-42652-00       | HOOK<br>CROCHET                                            | 1   | 1  | 1   | 1    |                            |
| 7        | 90266-04M01        | RIVET<br>RIVET                                             | 4   | 4  | 4   | 4    |                            |
| 8        | 6H4-42613-11-8D    | MOLDING, AIR DUCT<br>MANCHON A AIR                         | 1   | 1  |     |      |                            |
|          | 6H4-42613-01-8D    | MOLDING, AIR DUCT<br>MANCHON A AIR                         |     |    | 1   | 1    |                            |
| 9        | 90119-06M99        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                 | 4   | 4  | 4   | 4    |                            |
| 10       | 63D-2177H-00       | DISK CAP 2<br>BOUCHON DE DISQUE 2                          | 1   | 1  |     |      |                            |
| 11       | 6H3-21732-00       | SEAL 1<br>JOINT 1                                          | 1   | 1  |     |      |                            |
| 12       | 6H3-21735-00       | SEAL 2<br>JOINT 2                                          | 1   | 1  |     |      |                            |
| 13       | 6H1-42694-00       | BAND<br>COLLIER                                            | 1   | 1  |     |      |                            |
| 14       | 90338-05M03        | PLUG<br>PLOT                                               | 1   | 1  |     |      |                            |
| 15       | 90183-05M06        | NUT, SPRING<br>ECROU, RESSORT                              | 1   | 1  |     |      |                            |
| 16       | 62X-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          | 1   |    | 1   | 1    | 50H<br>50H                 |
|          | 63D-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          |     | 1  | 1   |      | 40V<br>40V                 |
| 17       | 62X-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          | 1   |    | 1   | 1    | 50H<br>50H                 |
|          | 63D-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          |     | 1  | 1   |      | 40V<br>40V                 |
| 18       | 688-42675-50       | GRAPHIC, SIDE 1<br>EMBLEME                                 | 1   | 1  | 1   | 1    |                            |
| 19       | 688-42676-50       | GRAPHIC, SIDE 2<br>EMBLEME                                 | 1   | 1  | 1   | 1    |                            |
| 20       | 63D-13436-40       | MARK<br>ADHESIF                                            | 1   | 1  |     |      |                            |



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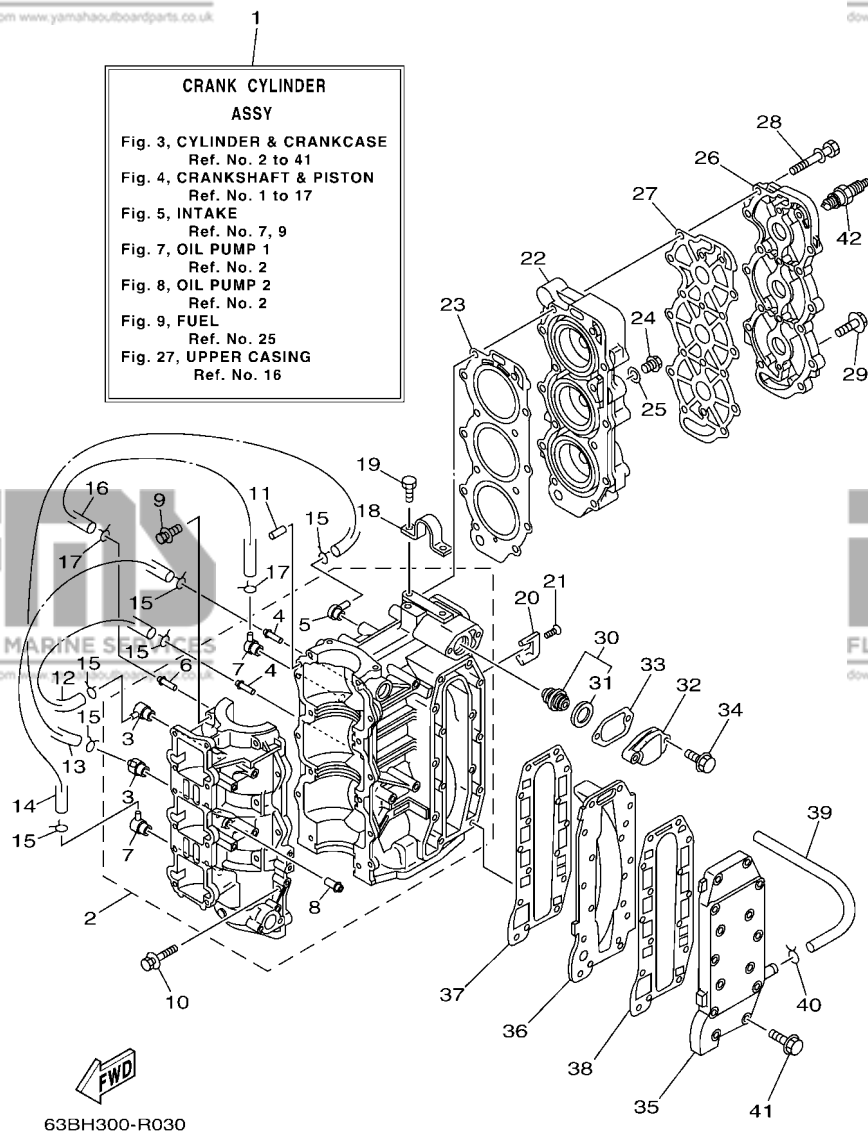
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**FIG. 3 CYLINDER & CRANKCASE**

**CYLINDRE & CARTER**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63D-W0090-11-1S    | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) | 1   | 1  |     |     | E-O/I<br>E-O/I    |
|          | 63D-W0090-31-1S    | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) |     |    | 1   | 1   | M-O/I<br>M-O/I    |
| 2        | 6H4-15100-13       | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET        | 1   | 1  |     |     | E-O/I<br>E-O/I    |
|          | 6H4-15100-30       | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET        |     |    | 1   | 1   | M-O/I<br>M-O/I    |
| 3        | 650-11370-01       | .CHECK VALVE ASSY<br>.CLAPET (ENS.)               | 2   | 2  | 2   | 2   |                   |
| 4        | 624-14485-00       | .PIPE, JOINT<br>.DURITE                           | 2   | 2  | 2   | 2   |                   |
| 5        | 6H4-11372-01       | .NIPPLE, HOSE<br>.RACCORD, TUYAU                  | 1   | 1  | 1   | 1   |                   |
| 6        | 624-14485-00       | .PIPE, JOINT<br>.DURITE                           | 1   | 1  | 1   | 1   |                   |
| 7        | 688-11370-01       | .CHECK VALVE ASSY<br>.CLAPET (ENS.)               | 2   | 2  | 2   | 2   |                   |
| 8        | 650-24378-00       | .PIPE, JOINT 4<br>.DURITE RACCORDEMENT 3          | 1   | 1  |     |     | E-O/I<br>E-O/I    |
| 9        | 90119-08019        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 8   | 8  | 8   | 8   |                   |
| 10       | 90119-06M13        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 6   | 6  | 6   | 6   |                   |
| 11       | 93606-12019        | PIN, DOWEL<br>GOUPILLE                            | 2   | 2  | 2   | 2   |                   |
| 12       | 90445-07M46        | HOSE (L360)<br>DURITE (L360)                      | 1   | 1  | 1   | 1   |                   |
| 13       | 90445-07M27        | HOSE (L310)<br>DURITE (L310)                      | 1   | 1  | 1   | 1   |                   |
| 14       | 90445-07M24        | HOSE (L240)<br>DURITE (L240)                      | 1   | 1  | 1   | 1   |                   |
| 15       | 90467-06016        | CLIP<br>JONC                                      | 6   | 6  | 6   | 6   |                   |
| 16       | 90445-07MA3        | HOSE (L200)<br>DURITE (L200)                      | 1   | 1  | 1   | 1   |                   |
| 17       | 90467-06016        | CLIP<br>JONC                                      | 2   | 2  | 2   | 2   |                   |
| 18       | 6H4-11119-01       | HANGER, ENGINE<br>ANNEAU, LEVAGE                  | 1   | 1  | 1   | 1   |                   |
| 19       | 90101-06021        | BOLT<br>BOULON                                    | 2   | 2  | 2   | 2   |                   |
| 20       | 688-11325-00       | ANODE<br>ANODE                                    | 2   | 2  | 2   | 2   |                   |
| 21       | 98780-04016        | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE            | 2   | 2  | 2   | 2   |                   |
| 22       | 63D-11111-00-1S    | HEAD, CYLINDER 1<br>CULASSE                       | 1   | 1  | 1   | 1   |                   |
| 23       | 63D-11181-A2       | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1    | 1   | 1  | 1   | 1   |                   |
| 24       | 90340-14M06        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT        | 1   | 1  | 1   | 1   |                   |
| 25       | 90430-14115        | GASKET<br>JOINT                                   | 1   | 1  | 1   | 1   |                   |

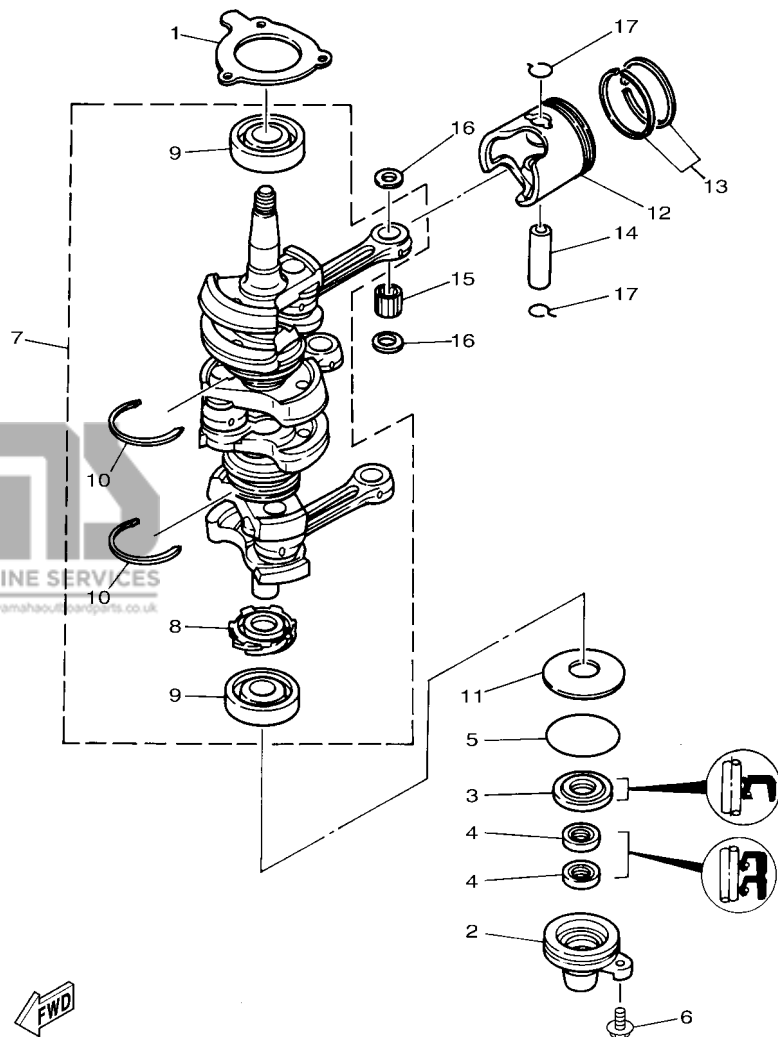


63BH300-R030

**FIG. 3 CYLINDER & CRANKCASE**

**CYLINDRE & CARTER**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------------|-----|----|-----|-----|-------------------|
| 26       | 63D-11191-00-1S    | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1                | 1   | 1  | 1   | 1   |                   |
| 27       | 63D-11193-A0       | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1         | 1   | 1  | 1   | 1   |                   |
| 28       | 90119-08015        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 14  | 14 | 14  | 14  |                   |
| 29       | 90119-06MA3        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 4   | 4  | 4   | 4   |                   |
| 30       | 6E5-12411-30       | THERMOSTAT<br>THERMOSTAT                                      | 1   | 1  | 1   | 1   |                   |
| 31       | 688-12412-00       | SEAL, THERMOSTAT<br>JOINT, THERMOSTAT                         | 1   | 1  | 1   | 1   |                   |
| 32       | 6H4-12413-00-1S    | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                    | 1   | 1  | 1   | 1   |                   |
| 33       | 6J8-12414-A0       | GASKET, COVER<br>JOINT, COUVERCLE                             | 1   | 1  | 1   | 1   |                   |
| 34       | 90119-06MA3        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 2   | 2  | 2   | 2   |                   |
| 35       | 6H4-41113-00-1S    | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1   | 1  | 1   | 1   |                   |
| 36       | 6H4-41111-00-1S    | INNER COVER, EXHAUST<br>PLAQUE, ECHAPPEMENT                   | 1   | 1  | 1   | 1   |                   |
| 37       | 6H4-41112-A0       | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT    | 1   | 1  | 1   | 1   |                   |
| 38       | 6H4-41114-A0       | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT | 1   | 1  | 1   | 1   |                   |
| 39       | 90445-09M37        | HOSE (L240)<br>DURITE (L240)                                  | 1   | 1  | 1   | 1   |                   |
| 40       | 90467-08004        | CLIP<br>JONC                                                  | 1   | 1  | 1   | 1   |                   |
| 41       | 90119-06MA5        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 13  | 13 | 13  | 13  |                   |
| 42       | 94702-00247        | PLUG, SPARK (NGK BR8HS-10)<br>BOUGIE D'ALLUMAGE(NGK BR8HS-10) | 3   |    | 3   | 3   | 50H               |
|          | 94702-00271        | PLUG, SPARK (NGK BR7HS-10)<br>BOUGIE D'ALLUMAGE(NGK BR7HS-10) |     |    | 3   | 3   | 50H<br>40V<br>40V |

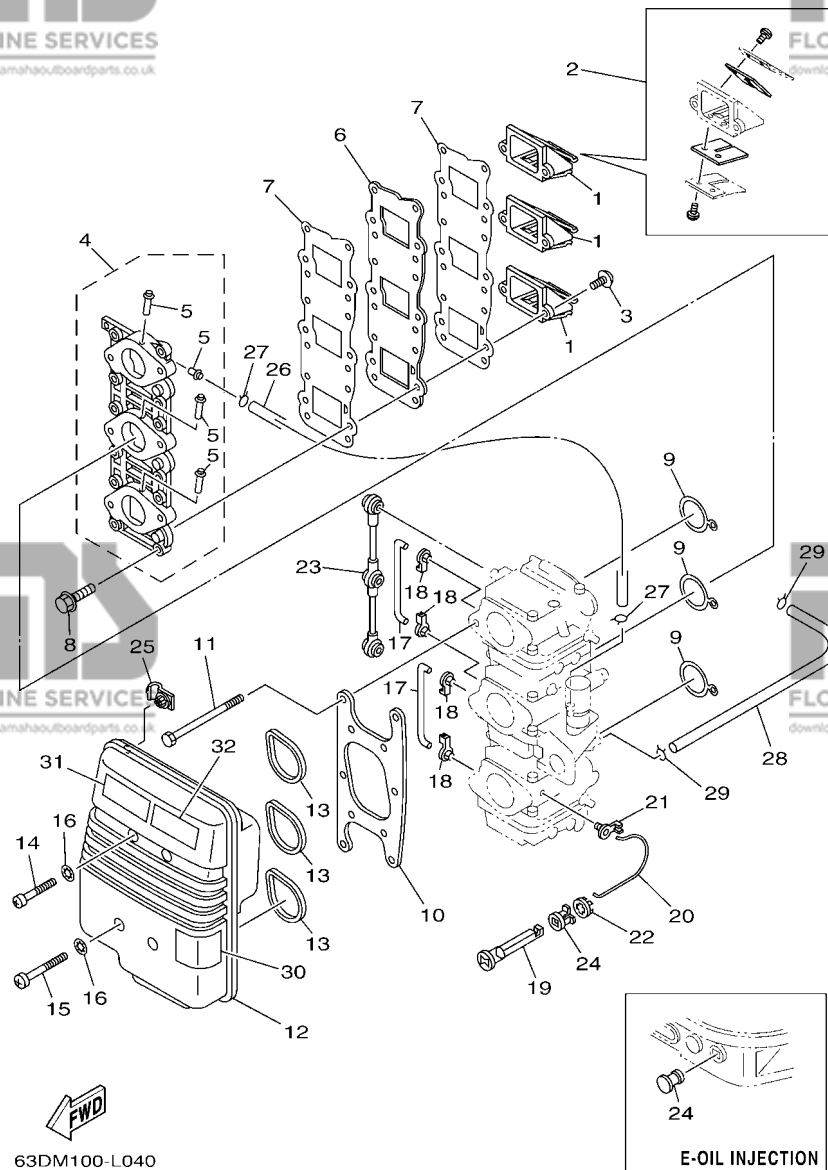


63BH300-R040

**FIG. 4 CRANKSHAFT & PISTON**

**VILEBREQUIN & PISTON**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 6H4-15369-A1       | GASKET, OIL SEAL HOUSING<br>JOINT SPY DE LOGEMENT            | 1   | 1  | 1   | 1   |                   |
| 2        | 6H4-15396-03-CA    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                   | 1   | 1  | 1   | 1   |                   |
| 3        | 93102-25M28        | OIL SEAL<br>JOINT SPY                                        | 1   | 1  | 1   | 1   |                   |
| 4        | 93104-16M01        | OIL SEAL<br>JOINT SPY                                        | 2   | 2  | 2   | 2   |                   |
| 5        | 93210-58M21        | O-RING<br>JOINT TORIQUE                                      | 1   | 1  | 1   | 1   |                   |
| 6        | 97595-06520        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE              | 1   | 1  | 1   | 1   |                   |
| 7        | 6H4-11400-14       | CRANKSHAFT ASSY<br>VILEBREQUIN COMPLET                       | 1   | 1  | 1   | 1   |                   |
| 8        | 6H4-11536-00       | .GEAR, DRIVE<br>.ENGRENAGE, MENANT                           | 1   | 1  | 1   | 1   |                   |
| 9        | 93306-305U8        | .BEARING<br>.ROULEMENT                                       | 2   | 2  | 2   | 2   |                   |
| 10       | 93440-62057        | .CIRCLIP<br>.CIRCLIP                                         | 2   | 2  | 2   | 2   |                   |
| 11       | 90201-50306        | WASHER, PLATE<br>RONDELLE, PLATE                             | 1   | 1  | 1   | 1   |                   |
| 12       | 6H4-11631-01-95    | PISTON (STD)<br>PISTON (STD)                                 | 3   | 3  | 3   | 3   |                   |
|          | 6H4-11635-01       | PISTON (0.25MM O/S)<br>PISTON (0.25MM O/S)                   | 3   | 3  | 3   | 3   | AP<br>AP          |
|          | 6H4-11636-01       | PISTON (0.50MM O/S)<br>PISTON (0.50MM O/S)                   | 3   | 3  | 3   | 3   | AP<br>AP          |
| 13       | 63D-11603-00       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)               | 3   | 3  | 3   | 3   |                   |
|          | 63D-11604-00       | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S) | 3   | 3  | 3   | 3   | AP<br>AP          |
|          | 63D-11605-00       | PISTON RING SET (0.50MM O/S)<br>JEU DE SEGMENTS (0.50MM O/S) | 3   | 3  | 3   | 3   | AP<br>AP          |
| 14       | 648-11633-00       | PIN, PISTON<br>AXE, PISTON                                   | 3   | 3  | 3   | 3   |                   |
| 15       | 93602-20M02        | PIN, DOWEL<br>GOUJON                                         | 93  | 93 | 93  | 93  |                   |
| 16       | 6H4-11641-00       | WASHER, PISTON PIN<br>RONDELLE, AXE DE PISTON                | 6   | 6  | 6   | 6   |                   |
| 17       | 6H4-11634-01       | CLIP, PISTON PIN<br>AGRAFE, AXE DE PISTON                    | 6   | 6  | 6   | 6   |                   |



**FIG. 5 INTAKE**

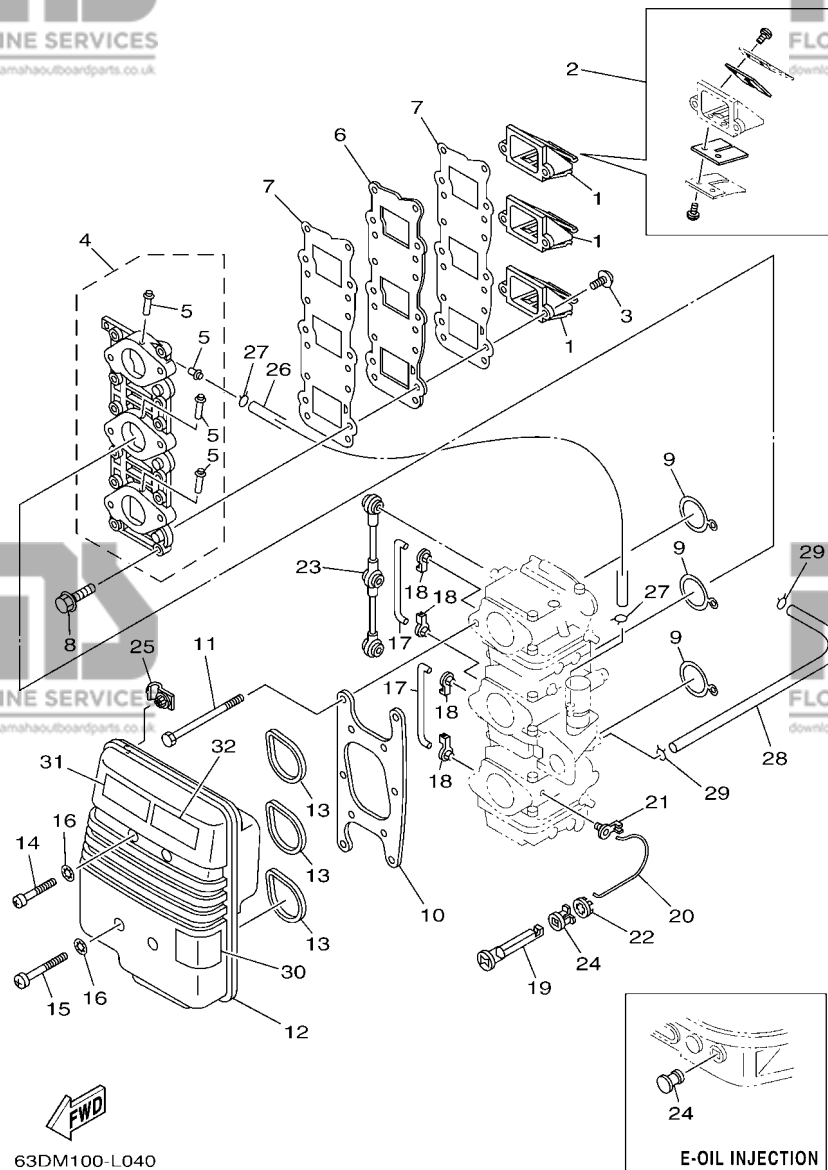
**ADMISSION**

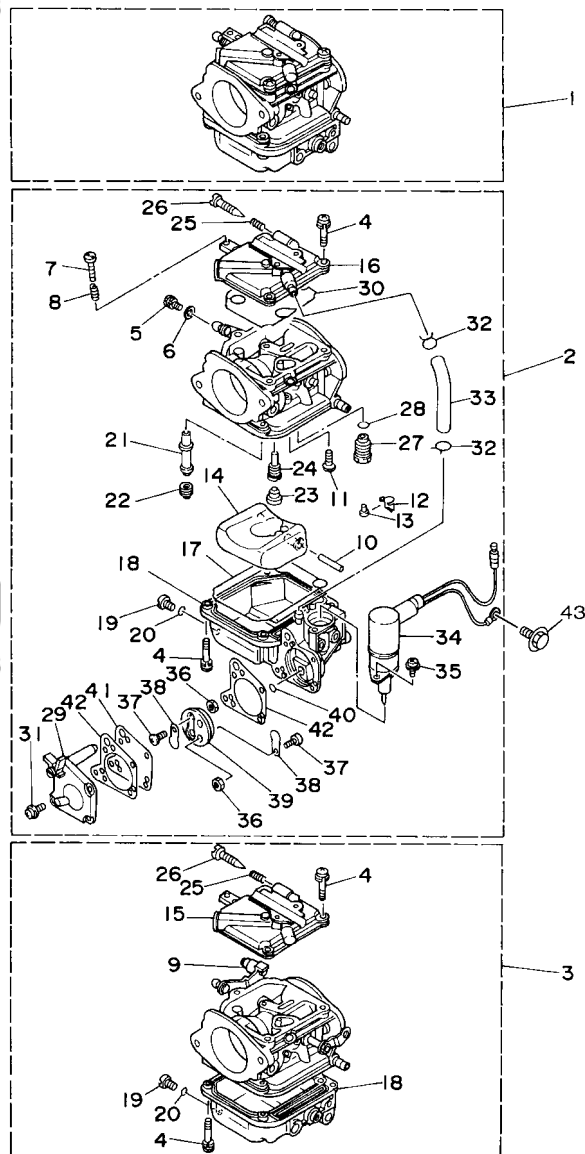
| REF. NO. | PART NO. N° PIECES           | DESCRIPTION DESCRIPTION                                                                    | ETO | EO | MHO | MHO | REMARKS REMARQUES                                                            |
|----------|------------------------------|--------------------------------------------------------------------------------------------|-----|----|-----|-----|------------------------------------------------------------------------------|
| 1        | 6H5-13610-00                 | REED VALVE ASSY<br>CLAPET COMPLET                                                          | 3   | 3  | 3   | 3   |                                                                              |
| 2        | 6H4-W0004-00                 | .REED SET<br>.JEU DE CLAPETS                                                               | 1   | 1  | 1   | 1   |                                                                              |
| 3        | 97980-05214                  | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                                                   | 6   | 6  | 6   | 6   |                                                                              |
| 4        | 6H4-13641-12<br>6H4-13641-30 | MANIFOLD, INTAKE 1<br>TUBULURE, ADMISSION 1<br>MANIFOLD, INTAKE 1<br>TUBULURE, ADMISSION 1 | 1   | 1  |     | 1   | E-O/I<br>E-O/I<br>M-O/I<br>M-O/I                                             |
| 5        | 6H1-14485-00<br>6H1-14485-00 | .PIPE, JOINT<br>.DURITE<br>.PIPE, JOINT<br>.DURITE                                         | 4   | 4  |     |     | FOR 6H4-13641-12<br>FOR 6H4-13641-12<br>FOR 6H4-13641-30<br>FOR 6H4-13641-30 |
| 6        | 6H4-13624-01                 | PLATE, REED VALVE<br>PLAQUE DE CLAPET                                                      | 1   | 1  | 1   | 1   |                                                                              |
| 7        | 6H4-13621-A1                 | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET                                               | 2   | 2  | 2   | 2   |                                                                              |
| 8        | 90119-06MA2                  | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                                                 | 12  | 12 | 12  | 12  |                                                                              |
| 9        | 6H4-14198-01                 | GASKET<br>JOINT                                                                            | 3   | 3  | 3   | 3   |                                                                              |
| 10       | 6H4-14406-00                 | HINGE<br>PENTURE                                                                           | 1   | 1  | 1   | 1   |                                                                              |
| 11       | 97095-06095                  | BOLT<br>BOULON                                                                             | 6   | 6  | 6   | 6   |                                                                              |
| 12       | 6H4-14431-02<br>6H4-14431-13 | SILENCER, INTAKE 1<br>SILENCIEUX, ADMISSION<br>SILENCER, INTAKE 1<br>SILENCIEUX, ADMISSION | 1   | 1  |     | 1   |                                                                              |
| 13       | 6H3-14457-01                 | SEAL<br>JOINT                                                                              | 3   | 3  | 3   | 3   |                                                                              |
| 14       | 97885-06040                  | SCREW, PAN HEAD<br>VIS, A ENCOCHE                                                          | 2   | 2  | 2   | 2   |                                                                              |
| 15       | 97885-06055                  | SCREW, PAN HEAD<br>VIS, A ENCOCHE                                                          | 2   | 2  | 2   | 2   |                                                                              |
| 16       | 90209-06M05                  | WASHER<br>RONDELLE                                                                         | 4   | 4  | 4   | 4   |                                                                              |
| 17       | 6H4-41257-00                 | ROD, CHOKE 2<br>TRINGLE 2, STARTER                                                         |     |    | 2   | 2   |                                                                              |
| 18       | 661-41262-02                 | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER                                           |     |    | 4   | 4   |                                                                              |
| 19       | 6H4-41271-02                 | KNOB, CHOKE<br>BOUTON DE STARTER                                                           |     |    | 1   | 1   |                                                                              |
| 20       | 6H4-41259-01                 | ROD, CHOKE 3<br>TRINGLE 3, STARTER                                                         |     |    | 1   | 1   |                                                                              |
| 21       | 6J8-41262-00                 | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER                                           |     |    | 1   | 1   |                                                                              |
| 22       | 6J8-41274-00                 | GROMMET 2<br>PASSE-FIL 2                                                                   |     |    | 1   | 1   |                                                                              |
| 23       | 6H4-41217-01                 | ROD, ACCEL. LEVER<br>TIGE, LEVIER ACCELERATION                                             | 1   | 1  | 1   | 1   |                                                                              |
| 24       | 6G1-42748-00                 | GROMMET<br>PASSE-FIL                                                                       | 1   | 1  |     |     |                                                                              |

**FIG. 5 INTAKE**

**ADMISSION**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION           | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------|-----|----|-----|-----|-------------------|
| 24       | 689-41273-00       | GROMMET PASSE-FIL                 |     |    | 1   | 1   |                   |
| 25       | 90464-06M19        | CLAMP BRIDE                       |     |    | 1   | 1   |                   |
| 26       | 90445-07MA5        | HOSE (L150) DURITE (L150)         | 1   | 1  |     |     |                   |
| 27       | 90467-06016        | CLIP JONC                         | 2   | 2  |     |     |                   |
| 28       | 6H3-14349-00       | PIPE DURITE                       | 1   | 1  |     |     |                   |
| 29       | 90467-08004        | CLIP JONC                         | 2   | 2  |     |     |                   |
| 30       | 6H1-85711-60       | MARK, CAUTION MAKER               | 1   | 1  |     |     |                   |
| 31       | 6EE-81994-40       | LABEL, SAFETY ETIQUETTE, SECURITE | 1   | 1  | 1   | 1   |                   |
| 32       | 6EE-81994-50       | LABEL, SAFETY ETIQUETTE, SECURITE | 1   | 1  | 1   | 1   |                   |



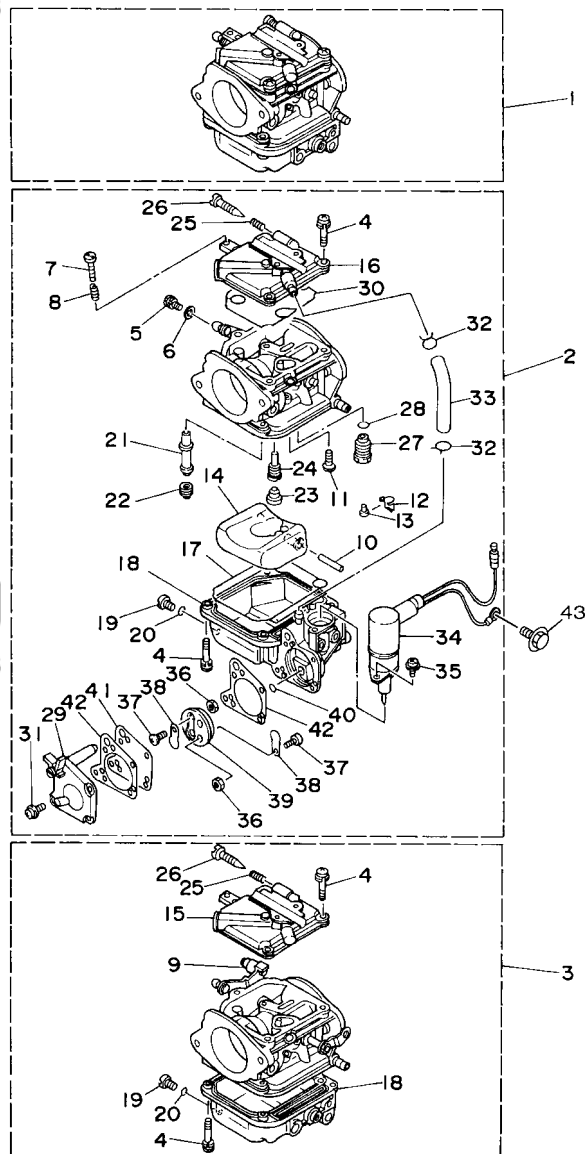


63BH300-R060

**FIG. 6 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 62X-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         | 1   |    |     |     | 50H<br>50H        |
|          | 62W-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         |     |    | 1   | 1   | 50H<br>50H        |
|          | 63D-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         |     | 1  |     |     | 40V<br>40V        |
|          | 63B-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         |     |    | 1   |     | 40V<br>40V        |
| 2        | 62X-14302-00       | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         | 1   |    |     |     | 50H<br>50H        |
|          | 62W-14302-00       | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         |     |    | 1   | 1   | 50H<br>50H        |
|          | 63D-14302-00       | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         |     | 1  |     |     | 40V<br>40V        |
|          | 63B-14302-00       | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         |     |    | 1   |     | 40V<br>40V        |
| 3        | 62X-14303-00       | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         | 1   |    |     |     | 50H<br>50H        |
|          | 62W-14303-00       | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         |     |    | 1   | 1   | 50H<br>50H        |
|          | 63D-14303-00       | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         |     | 1  |     |     | 40V<br>40V        |
|          | 63B-14303-00       | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         |     |    | 1   |     | 40V<br>40V        |
| 4        | 97980-04114        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE         | 21  | 21 | 21  | 21  |                   |
| 5        | 6K5-14592-00       | .SCREW<br>.VIS                                     | 3   | 3  | 3   | 3   |                   |
| 6        | 90201-05652        | .WASHER, PLATE<br>.RONDELLE, PLATE                 | 3   | 3  | 3   | 3   |                   |
| 7        | 63V-14523-00       | .SCREW, STOP<br>.VIS, BUTEE                        | 1   | 1  | 1   | 1   | #2<br>#2          |
| 8        | 90501-10326        | .SPRING, COMPRESSION<br>.RESSORT, COMPRESSION      | 1   | 1  | 1   | 1   | #2<br>#2          |
| 9        | 6H2-14578-00       | .COLLAR<br>.COLLERETTE                             | 1   | 1  | 1   | 1   | #3<br>#3          |
| 10       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR          | 3   | 3  | 3   | 3   |                   |
| 11       | 98580-04008        | .SCREW, PAN HEAD<br>.VIS                           | 3   | 3  | 3   | 3   |                   |
| 12       | 663-14159-00       | .CLIP<br>.JONC                                     | 3   | 3  | 3   | 3   |                   |
| 13       | 676-14186-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                      | 3   | 3  | 3   | 3   |                   |
| 14       | 6H4-14985-01       | .FLOAT<br>.FLOTTEUR                                | 3   | 3  | 3   | 3   |                   |
| 15       | 6H4-14146-10       | .PLATE<br>.PLAQUE                                  | 2   | 2  | 2   | 2   | #1,3<br>#1,3      |
| 16       | 6H3-14146-10       | .PLATE<br>.PLAQUE                                  | 1   | 1  |     |     | #2<br>#2          |
|          | 6H4-14146-00       | .PLATE<br>.PLAQUE                                  |     |    | 1   | 1   | #2<br>#2          |
| 17       | 6H4-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 3   | 3  | 3   | 3   |                   |

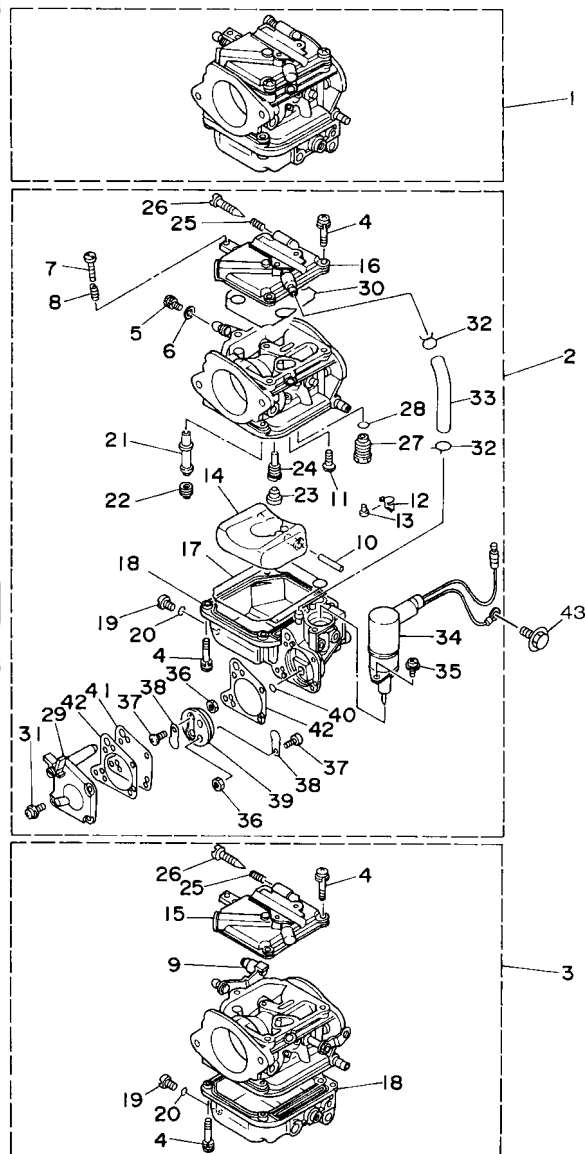


63BH300-R060

**FIG. 6 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | ETO | EO | MHO | MHO | REMARKS REMARQUES    |
|----------|--------------------|--------------------------------------------------|-----|----|-----|-----|----------------------|
| 18       | 6H4-14980-00       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR | 2   | 2  |     |     | #1,3<br>#1,3         |
|          | 6H3-14980-10       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR | 1   | 1  |     |     | #2<br>#2             |
|          | 6H4-14980-00       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR |     |    | 3   | 3   |                      |
| 19       | 6H3-14992-00       | .SCREW, DRAIN<br>.BOUCHON, PURGE                 | 3   | 3  | 3   | 3   |                      |
| 20       | 93210-04230        | .O-RING<br>.JOINT TORIQUE                        | 3   | 3  | 3   | 3   |                      |
| 21       | 62X-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER              | 3   |    |     |     | 50H<br>50H           |
|          | 62W-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER              |     |    | 3   | 3   | 50H<br>50H           |
|          | 63D-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER              |     | 3  | 3   |     | 40V<br>40V           |
| 22       | 676-14943-33       | .JET, MAIN (#130)<br>.GICLEUR, PRINCIPAL (#130)  | 3   |    |     |     | 50H<br>50H           |
|          | 676-14943-32       | .JET, MAIN (#125)<br>.GICLEUR, PRINCIPAL (#125)  |     |    | 3   | 3   | 50H<br>50H           |
|          | 676-14943-30       | .JET, MAIN (#115)<br>.GICLEUR, PRINCIPAL (#115)  |     | 2  | 2   |     | 40V-#1,3<br>40V-#1,3 |
|          | 63D-14943-81       | .JET, MAIN (#118)<br>.GICLEUR, PRINCIPAL (#118)  |     | 1  | 1   |     | 40V-#2<br>40V-#2     |
| 23       | 676-14966-00       | .CAP<br>.CAPUCHON                                | 3   | 3  | 3   | 3   |                      |
| 24       | 6H4-14948-12       | .JET (#62)<br>.GICLEUR (#62)                     | 3   |    |     |     | 50H<br>50H           |
|          | 62X-14948-12       | .JET (#62)<br>.GICLEUR (#62)                     |     |    | 3   | 3   | 50H<br>50H           |
|          | 6H4-14948-11       | .JET (#60)<br>.GICLEUR (#60)                     |     | 3  | 3   |     | 40V<br>40V           |
| 25       | 679-14555-00       | .SPRING<br>.RESSORT                              | 3   | 3  | 3   | 3   |                      |
| 26       | 692-14923-00       | .SCREW, PILOT<br>.VIS, RALENTI                   | 3   | 3  | 3   | 3   |                      |
| 27       | 6H4-14590-01       | .NEEDLE VALVE ASSY<br>.POINTEAU                  | 3   | 3  | 3   | 3   |                      |
| 28       | 93210-04228        | .O-RING<br>.JOINT TORIQUE                        | 3   | 3  | 3   | 3   |                      |
| 29       | 6H3-24452-10       | .COVER<br>.COUVERCLE                             | 1   | 1  |     |     | #2<br>#2             |
| 30       | 6H4-14147-00       | .O-RING<br>.JOINT TORIQUE                        | 3   | 3  | 3   | 3   |                      |
| 31       | 6H4-14567-00       | .SCREW<br>.VIS                                   | 4   | 4  |     |     | #2<br>#2             |
| 32       | 6H3-14137-00       | .CLIP<br>.JONC                                   | 2   | 2  |     |     | #2<br>#2             |
| 33       | 6H3-14349-00       | .PIPE<br>.DURITE                                 | 1   | 1  |     |     | #2<br>#2             |
| 34       | 63D-14380-00       | .PRIME STARTER ASSY<br>.STARTER AUTOMATIQUE      | 1   | 1  |     |     | #2<br>#2             |
| 35       | 97803-04010        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME             | 2   | 2  |     |     | #2<br>#2             |

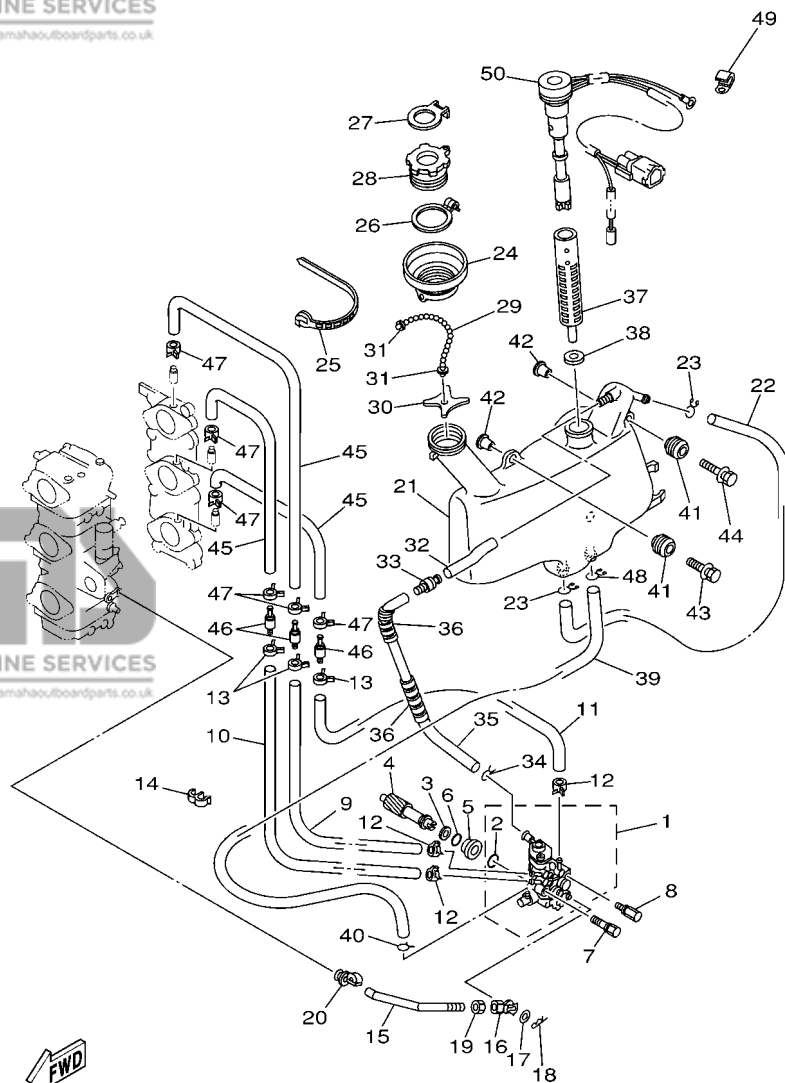


63BH300-R060

**FIG. 6 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                         | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------|-----|----|-----|-----|-------------------|
| 36       | 95380-03600        | .NUT<br>.ECROU                                  | 2   | 2  |     |     | #2<br>#2          |
| 37       | 98980-03006        | .SCREW, BIND<br>.VIS, DE PRESSION               | 2   | 2  |     |     | #2<br>#2          |
| 38       | 6L5-24421-00       | .VALVE, CHECK<br>.SOUPAPE, RETENUE              | 2   | 2  |     |     | #2<br>#2          |
| 39       | 6H4-24413-00       | .BODY 2<br>.CORPS 2                             | 1   | 1  |     |     | #2<br>#2          |
| 40       | 6H4-24486-00       | .O-RING<br>.JOINT TORIQUE                       | 1   | 1  |     |     | #2<br>#2          |
| 41       | 6H3-24411-10       | .DIAPHRAGM<br>.DIAPHRAGME                       | 1   | 1  |     |     | #2<br>#2          |
| 42       | 6H3-24434-10       | .GASKET, BODY<br>.JOINT, CORPS                  | 2   | 2  |     |     | #2<br>#2          |
| 43       | 97513-06512        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE | 1   | 1  |     |     | #2                |

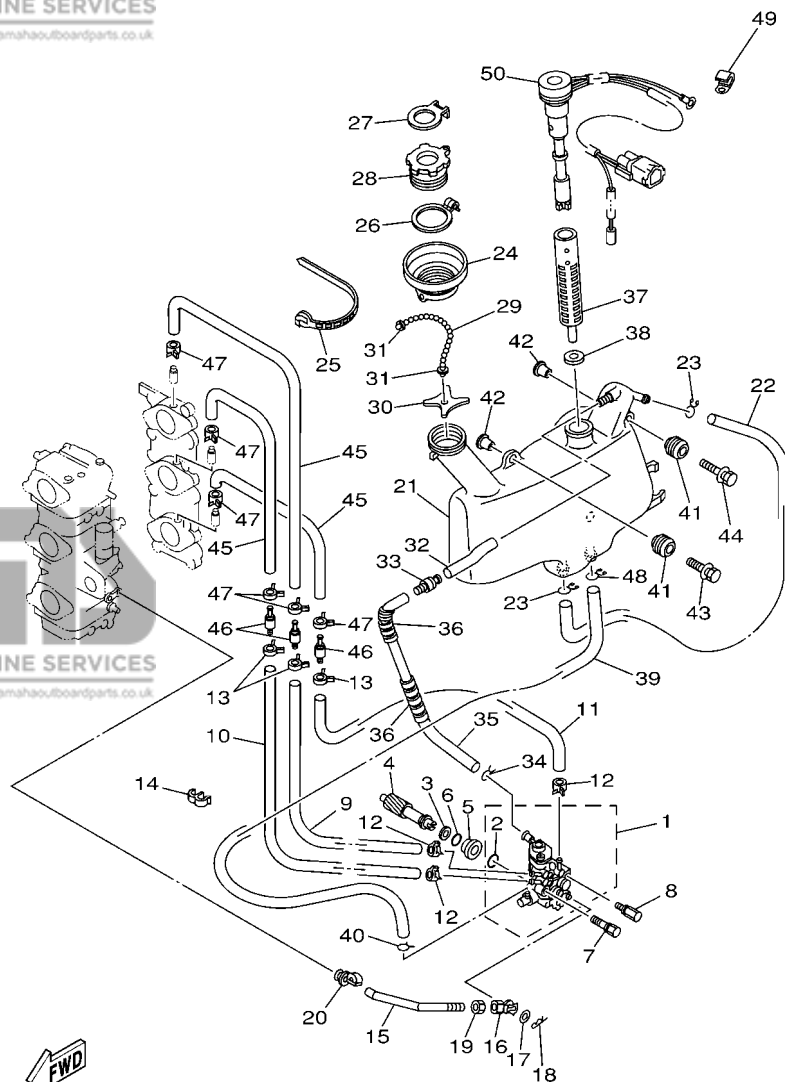


63B0100-0070

FIG. 7 OIL PUMP 1

POMPE A HUILE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63D-13200-00       | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET | 1   | 1  |     |     |                   |
| 2        | 93210-19MA7        | O-RING<br>JOINT TORIQUE                          | 1   | 1  |     |     |                   |
| 3        | 90201-08M93        | WASHER, PLATE<br>RONDELLE, PLATE                 | 1   | 1  |     |     |                   |
| 4        | 6H4-11537-01       | GEAR, DRIVEN<br>PIGNON SECONDAIRE                | 1   | 1  |     |     |                   |
| 5        | 6H1-13117-01       | COLLAR, DISTANCE<br>ENTRETOISE                   | 1   | 1  |     |     |                   |
| 6        | 93210-13M04        | O-RING<br>JOINT TORIQUE                          | 1   | 1  |     |     |                   |
| 7        | 90109-06M39        | BOLT<br>BOULON                                   | 1   | 1  |     |     |                   |
| 8        | 90109-06M40        | BOLT<br>BOULON                                   | 1   | 1  |     |     |                   |
| 9        | 90445-07M44        | HOSE (L250)<br>DURITE (L250)                     | 1   | 1  |     |     |                   |
| 10       | 90445-07M23        | HOSE (L180)<br>DURITE (L180)                     | 1   | 1  |     |     |                   |
| 11       | 90445-07MA6        | HOSE (L90)<br>DURITE (L90)                       | 1   | 1  |     |     |                   |
| 12       | 90468-07M02        | CLIP<br>JONC                                     | 3   | 3  |     |     |                   |
| 13       | 90468-07M02        | CLIP<br>JONC                                     | 3   | 3  |     |     |                   |
| 14       | 90464-07M20        | CLAMP<br>BRIDE                                   | 1   | 1  |     |     |                   |
| 15       | 6H4-41241-01       | ROD, LINK<br>BIELLE                              | 1   | 1  |     |     |                   |
| 16       | 6H1-41237-00       | JOINT, LINK<br>RACCORD                           | 1   | 1  |     |     |                   |
| 17       | 90202-05088        | WASHER, PLATE<br>RONDELLE, PLATE                 | 1   | 1  |     |     |                   |
| 18       | 90468-05M03        | CLIP<br>JONC                                     | 1   | 1  |     |     |                   |
| 19       | 95380-05600        | NUT<br>ECROU                                     | 1   | 1  |     |     |                   |
| 20       | 6E9-41237-00       | JOINT, LINK<br>RACCORD                           | 1   | 1  |     |     |                   |
| 21       | 63D-21707-00       | OIL TANK COMP.<br>RESERVOIR A PETROLE COMP.      | 1   | 1  |     |     |                   |
| 22       | 90445-11M15        | HOSE (L360)<br>DURITE (L360)                     | 1   | 1  |     |     |                   |
| 23       | 90467-11M08        | CLIP<br>JONC                                     | 2   | 2  |     |     |                   |
| 24       | 6H4-21752-00       | TUBE, FILLER 1<br>DURITE                         | 1   | 1  |     |     |                   |
| 25       | 90465-13M30        | CLAMP<br>BRIDE                                   | 1   | 1  |     |     |                   |
| 26       | 63D-2175R-00       | HOOK, BAND<br>CROCHET, BANDE                     | 1   | 1  |     |     |                   |
| 27       | 63D-2176M-00       | HOOK<br>CROCHET                                  | 1   | 1  |     |     |                   |

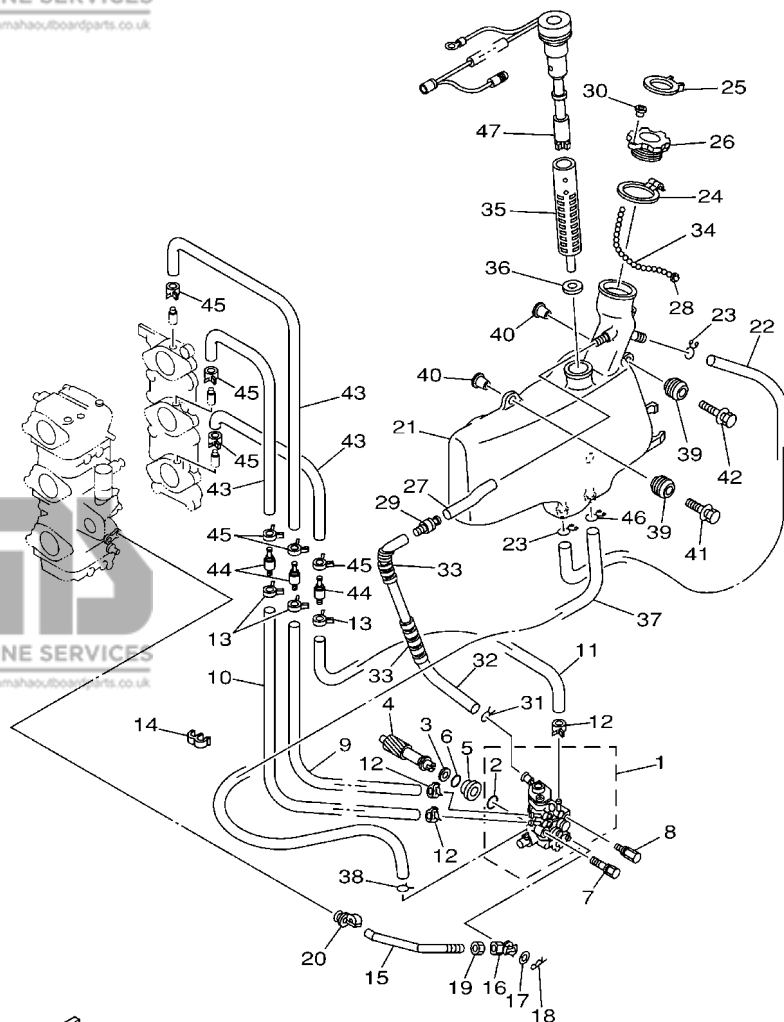


63B0100-0070

FIG. 7 OIL PUMP 1

POMPE A HUILE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|-----|----|-----|------|-------------------|
| 28       | 6H4-21770-00       | OIL TANK CAP ASSY<br>CABOCHON DE RESERVOIR A HUILE   | 1   | 1  |     |      |                   |
| 29       | 6H5-24633-10       | CHAIN, BALL<br>CHANE DE BALLE                        | 1   | 1  |     |      |                   |
| 30       | 6J8-21758-00       | WASHER, SPECIAL 2<br>RONDELLE, SPECIALE 2            | 1   | 1  |     |      |                   |
| 31       | 6H4-21757-00       | WASHER, SPECIAL 1<br>RONDELLE, SPECIALE 1            | 2   | 2  |     |      |                   |
| 32       | 90445-11M23        | HOSE (L85)<br>DURITE (L85)                           | 1   | 1  |     |      |                   |
| 33       | 63D-21744-00       | BREATHER<br>RENIFLARD                                | 1   | 1  |     |      |                   |
| 34       | 90467-10M04        | CLIP<br>JONC                                         | 1   | 1  |     |      |                   |
| 35       | 90445-11M17        | HOSE (L300)<br>DURITE (L300)                         | 1   | 1  |     |      |                   |
| 36       | 90446-10M01        | HOSE (L60)<br>DURITE (L60)                           | 2   | 2  |     |      |                   |
| 37       | 6J8-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                       | 1   | 1  |     |      |                   |
| 38       | 6J8-13414-00       | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE | 1   | 1  |     |      |                   |
| 39       | 6L2-13416-00       | PIPE, OIL 1<br>DURITE A HUILE                        | 1   | 1  |     |      |                   |
| 40       | 90467-08004        | CLIP<br>JONC                                         | 1   | 1  |     |      |                   |
| 41       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 3   | 3  |     |      |                   |
| 42       | 90387-06119        | COLLAR<br>COLLERETTE                                 | 3   | 3  |     |      |                   |
| 43       | 90119-06M65        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 2   | 2  |     |      |                   |
| 44       | 90119-06M67        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 1   | 1  |     |      |                   |
| 45       | 90445-07M87        | HOSE (L110)<br>DURITE (L110)                         | 3   | 3  |     |      |                   |
| 46       | 6E9-13183-70       | VALVE, CHECK<br>CLAPET ANTI RETOUR                   | 3   | 3  |     |      |                   |
| 47       | 90468-07M02        | CLIP<br>JONC                                         | 6   | 6  |     |      |                   |
| 48       | 90467-11M08        | CLIP<br>JONC                                         | 1   | 1  |     |      |                   |
| 49       | 90465-06M86        | CLAMP<br>BRIDE                                       | 1   | 1  |     |      |                   |
| 50       | 63D-85720-01       | OIL LEVEL GAUGE ASSY<br>JAUGE A HUILE CPLT           | 1   | 1  |     |      |                   |

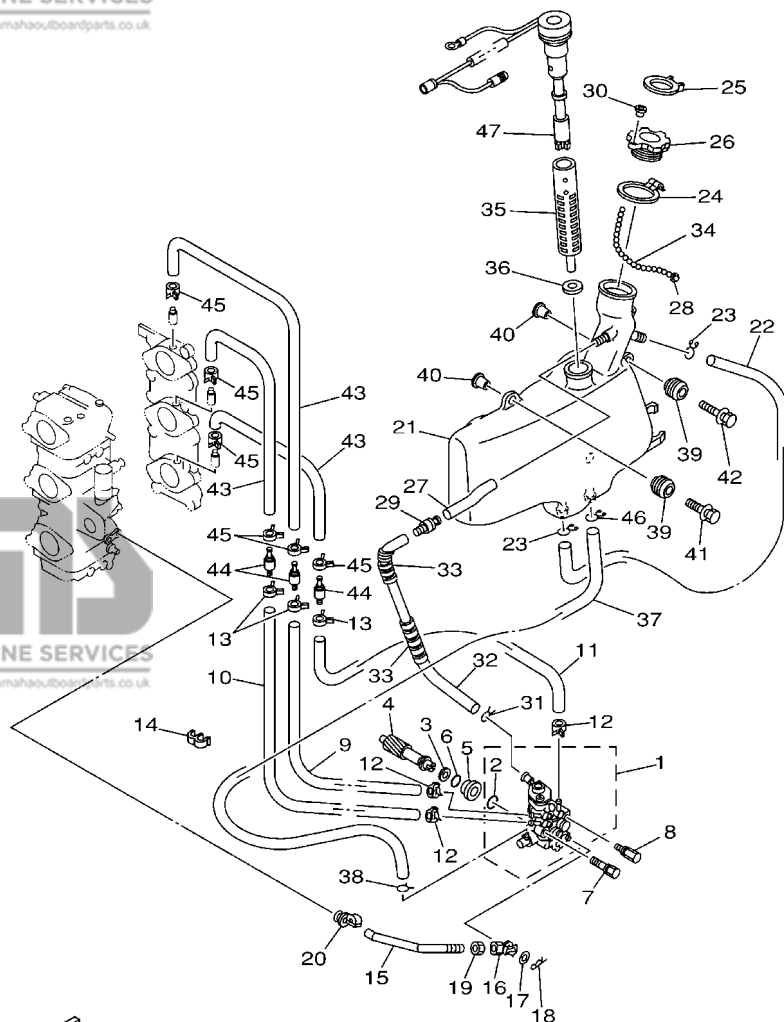


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**FIG. 8 OIL PUMP 2**

**POMPE A HUILE 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63D-13200-00       | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET   |     |    | 1   | 1   |                   |
| 2        | 93210-19MA7        | O-RING<br>JOINT TORIQUE                            |     |    | 1   | 1   |                   |
| 3        | 90201-08M93        | WASHER, PLATE<br>RONDELLE, PLATE                   |     |    | 1   | 1   |                   |
| 4        | 6H4-11537-01       | GEAR, DRIVEN<br>PIGNON SECONDAIRE                  |     |    | 1   | 1   |                   |
| 5        | 6H1-13117-01       | COLLAR, DISTANCE<br>ENTRETOISE                     |     |    | 1   | 1   |                   |
| 6        | 93210-13M04        | O-RING<br>JOINT TORIQUE                            |     |    | 1   | 1   |                   |
| 7        | 90109-06M39        | BOLT<br>BOULON                                     |     |    | 1   | 1   |                   |
| 8        | 90109-06M40        | BOLT<br>BOULON                                     |     |    | 1   | 1   |                   |
| 9        | 90445-07M44        | HOSE (L250)<br>DURITE (L250)                       |     |    | 1   | 1   |                   |
| 10       | 90445-07M23        | HOSE (L180)<br>DURITE (L180)                       |     |    | 1   | 1   |                   |
| 11       | 90445-07MA6        | HOSE (L90)<br>DURITE (L90)                         |     |    | 1   | 1   |                   |
| 12       | 90468-07M02        | CLIP<br>JONC                                       |     |    | 3   | 3   |                   |
| 13       | 90468-07M02        | CLIP<br>JONC                                       |     |    | 3   | 3   |                   |
| 14       | 90464-07M20        | CLAMP<br>BRIDE                                     |     |    | 1   | 1   |                   |
| 15       | 6H4-41241-01       | ROD, LINK<br>BIELLE                                |     |    | 1   | 1   |                   |
| 16       | 6H1-41237-00       | JOINT, LINK<br>RACCORD                             |     |    | 1   | 1   |                   |
| 17       | 90202-05088        | WASHER, PLATE<br>RONDELLE, PLATE                   |     |    | 1   | 1   |                   |
| 18       | 90468-05M03        | CLIP<br>JONC                                       |     |    | 1   | 1   |                   |
| 19       | 95380-05600        | NUT<br>ECROU                                       |     |    | 1   | 1   |                   |
| 20       | 6E9-41237-00       | JOINT, LINK<br>RACCORD                             |     |    | 1   | 1   |                   |
| 21       | 63D-21707-10       | OIL TANK COMP.<br>RESERVOIR A PETROLE COMP.        |     |    | 1   | 1   |                   |
| 22       | 90445-11M15        | HOSE (L360)<br>DURITE (L360)                       |     |    | 1   | 1   |                   |
| 23       | 90467-11M08        | CLIP<br>JONC                                       |     |    | 2   | 2   |                   |
| 24       | 63D-2175R-00       | HOOK, BAND<br>CROCHET, BANDE                       |     |    | 1   | 1   |                   |
| 25       | 63D-2176M-00       | HOOK<br>CROCHET                                    |     |    | 1   | 1   |                   |
| 26       | 6H4-21770-00       | OIL TANK CAP ASSY<br>CABOCHON DE RESERVOIR A HUILE |     |    | 1   | 1   |                   |
| 27       | 90445-11M23        | HOSE (L85)<br>DURITE (L85)                         |     |    | 1   | 1   |                   |

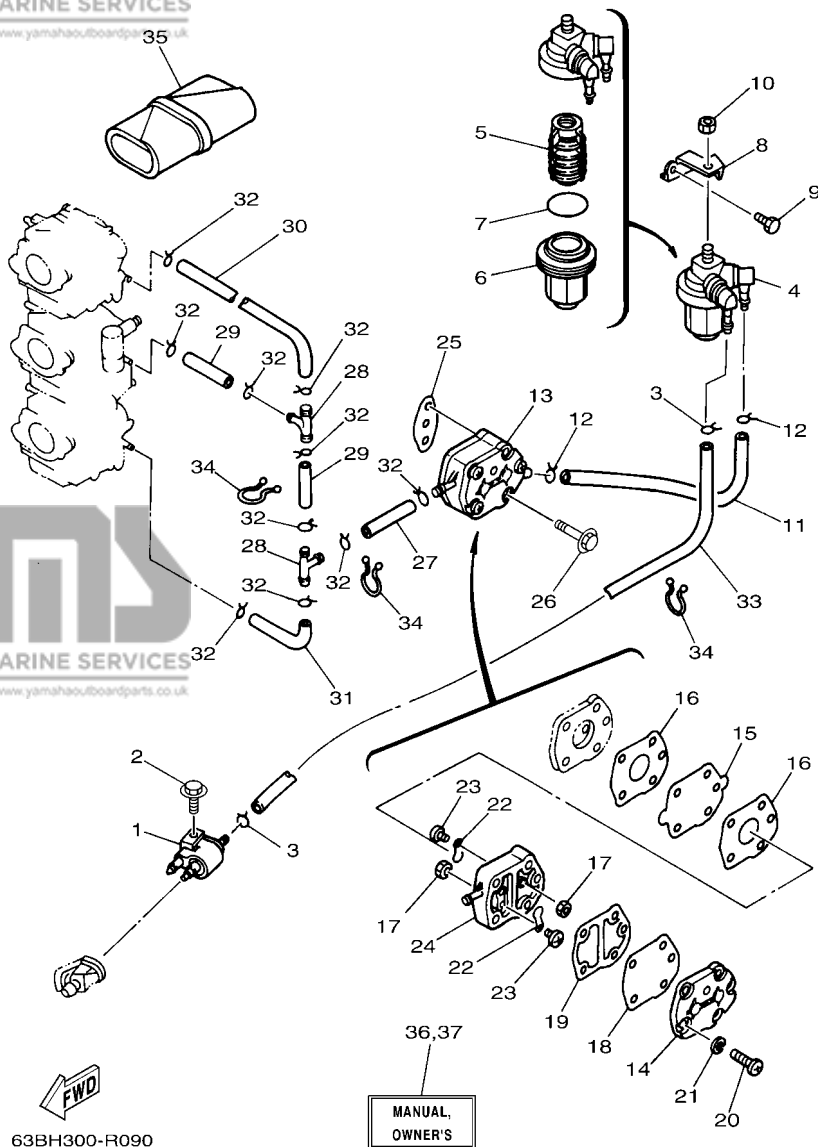


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63B0100-1060

**FIG. 8 OIL PUMP 2**

**POMPE A HUILE 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|-----|----|-----|-----|-------------------|
| 28       | 6H4-21757-00       | WASHER, SPECIAL 1<br>RONDELLE, SPECIALE 1            |     |    | 1   | 1   |                   |
| 29       | 63D-21744-00       | BREATHER<br>RENIFLARD                                |     |    | 1   | 1   |                   |
| 30       | 6H4-24634-00       | HOO, CHAIN BALL<br>ATTACHE                           |     |    | 1   | 1   |                   |
| 31       | 90467-10M04        | CLIP<br>JONC                                         |     |    | 1   | 1   |                   |
| 32       | 90445-11M17        | HOSE (L300)<br>DURITE (L300)                         |     |    | 1   | 1   |                   |
| 33       | 90446-10M01        | HOSE (L60)<br>DURITE (L60)                           |     |    | 2   | 2   |                   |
| 34       | 6H4-24633-01       | CHAIN, BALL<br>CHANE DE BALLE                        |     |    | 1   | 1   |                   |
| 35       | 6J8-13411-00       | STRAINER, OIL<br>FILTRE, HUILE                       |     |    | 1   | 1   |                   |
| 36       | 6J8-13414-00       | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE |     |    | 1   | 1   |                   |
| 37       | 6L2-13416-00       | PIPE, OIL 1<br>DURITE A HUILE                        |     |    | 1   | 1   |                   |
| 38       | 90467-08004        | CLIP<br>JONC                                         |     |    | 1   | 1   |                   |
| 39       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM |     |    | 3   | 3   |                   |
| 40       | 90387-06119        | COLLAR<br>COLLERETTE                                 |     |    | 3   | 3   |                   |
| 41       | 90119-06M65        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           |     |    | 2   | 2   |                   |
| 42       | 90119-06M67        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           |     |    | 1   | 1   |                   |
| 43       | 90445-07M87        | HOSE (L110)<br>DURITE (L110)                         |     |    | 3   | 3   |                   |
| 44       | 6E9-13183-70       | VALVE, CHECK<br>CLAPET ANTI RETOUR                   |     |    | 3   | 3   |                   |
| 45       | 90468-07M02        | CLIP<br>JONC                                         |     |    | 6   | 6   |                   |
| 46       | 90467-11M08        | CLIP<br>JONC                                         |     |    | 1   | 1   |                   |
| 47       | 63D-85720-11       | OIL LEVEL GAUGE ASSY<br>JAUGE A HUILE CPLT           |     |    | 1   | 1   |                   |

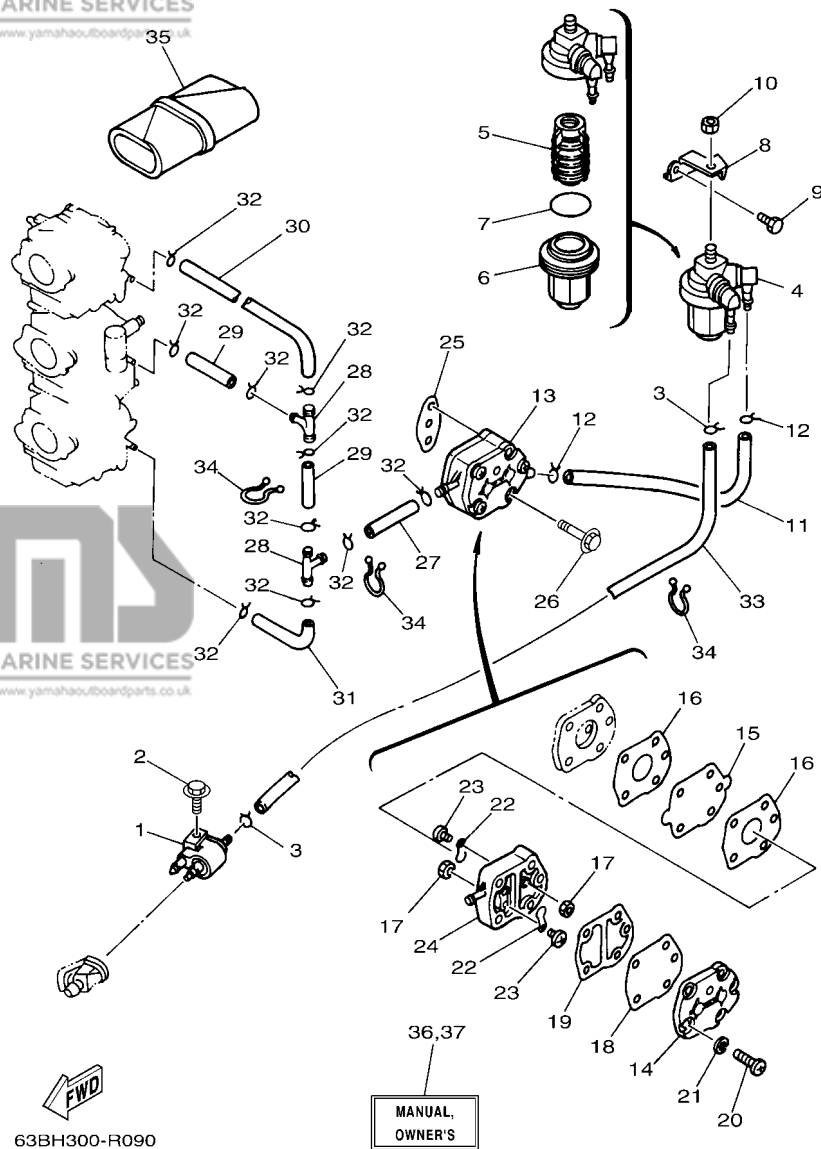


63BH300-R090

FIG. 9 FUEL

CARBURANT

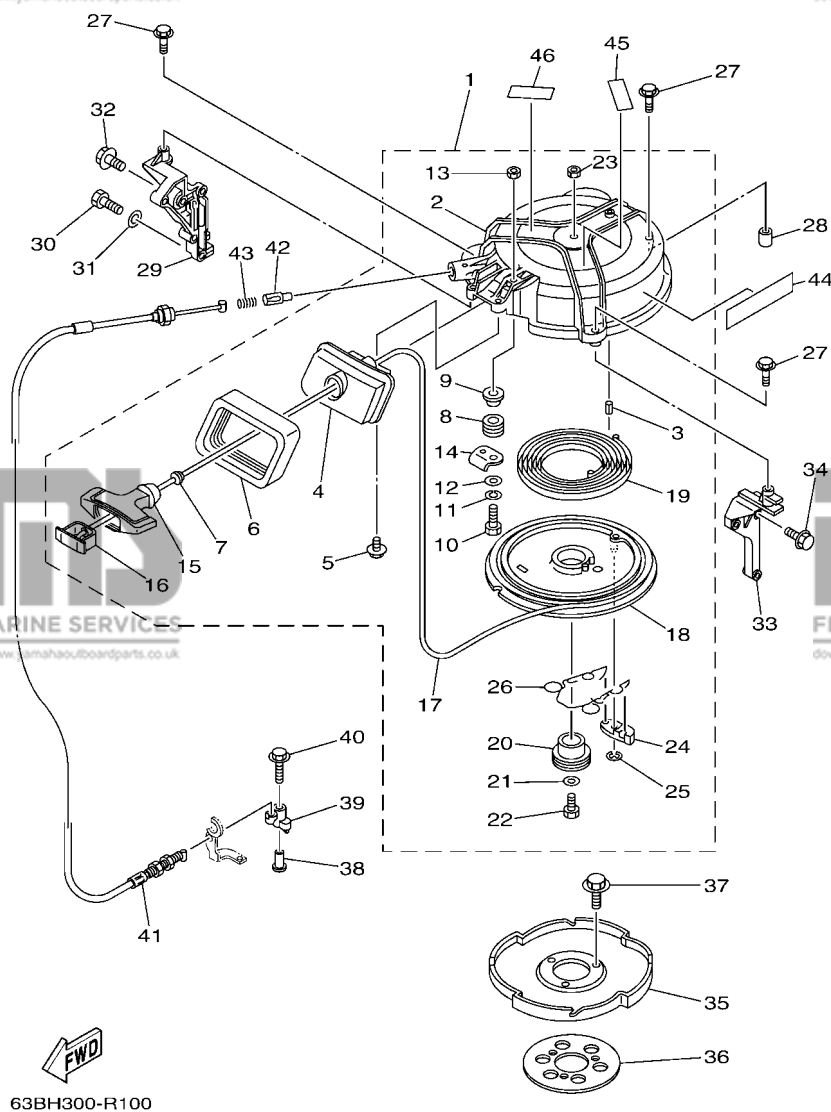
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 6G1-24304-10       | FUEL PIPE JOINT COMP. 1<br>DURITE RACCORDEMT. A ESSENCE | 1   | 1  | 1   | 1   |                   |
| 2        | 97595-06525        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 1   | 1  | 1   | 1   |                   |
| 3        | 90467-08004        | CLIP<br>JONC                                            | 2   | 2  | 2   | 2   |                   |
| 4        | 61N-24560-00       | FILTER ASSY<br>ENS FILTRE                               | 1   | 1  | 1   | 1   |                   |
| 5        | 61N-24563-00       | ELEMENT, FILTER<br>ELEMENT, FILTRE                      | 1   | 1  | 1   | 1   |                   |
| 6        | 61N-24521-00       | CUP, FILTER<br>CUVETTE, FILTRE                          | 1   | 1  | 1   | 1   |                   |
| 7        | 93210-32738        | O-RING<br>JOINT TORIQUE                                 | 1   | 1  | 1   | 1   |                   |
| 8        | 6H4-24566-02       | BRACKET, FILTER<br>SUPPORT, FILTRE                      | 1   | 1  | 1   | 1   |                   |
| 9        | 97013-06014        | BOLT<br>BOULON                                          | 1   | 1  | 1   | 1   |                   |
| 10       | 95380-08600        | NUT<br>ECROU                                            | 1   | 1  | 1   | 1   |                   |
| 11       | 6H4-24314-00       | PIPE 4<br>DURITE 4                                      | 1   | 1  | 1   | 1   |                   |
| 12       | 90467-08004        | CLIP<br>JONC                                            | 2   | 2  | 2   | 2   |                   |
| 13       | 692-24410-00       | FUEL PUMP ASSY<br>POMPE A ESSENCE                       | 1   | 1  | 1   | 1   |                   |
| 14       | 6A0-24413-00       | BODY 2<br>CORPS 2                                       | 1   | 1  | 1   | 1   |                   |
| 15       | 692-24411-00       | DIAPHRAGM<br>DIAPHRAGME                                 | 1   | 1  | 1   | 1   |                   |
| 16       | 648-24434-01       | GASKET, BODY<br>JOINT, CORPS                            | 2   | 2  | 2   | 2   |                   |
| 17       | 95380-03600        | NUT<br>ECROU                                            | 2   | 2  | 2   | 2   |                   |
| 18       | 663-24411-00       | DIAPHRAGM<br>DIAPHRAGME                                 | 1   | 1  | 1   | 1   |                   |
| 19       | 648-24435-02       | GASKET, BODY 2<br>JOINT, CORPS 2                        | 1   | 1  | 1   | 1   |                   |
| 20       | 98503-05028        | SCREW, PAN HEAD<br>VIS                                  | 3   | 3  | 3   | 3   |                   |
| 21       | 92990-05100        | WASHER, SPRING<br>RONDELLE, GROWER                      | 3   | 3  | 3   | 3   |                   |
| 22       | 6A0-24421-01       | VALVE, CHECK<br>SOUPAPE, RETENUE                        | 2   | 2  | 2   | 2   |                   |
| 23       | 6A0-14325-00       | SCREW, PAN HEAD<br>VIS TETE CONIQUE                     | 2   | 2  | 2   | 2   |                   |
| 24       | 6A0-24412-02       | BODY 1<br>CORPS 1                                       | 1   | 1  | 1   | 1   |                   |
| 25       | 650-24431-A0       | GASKET, FUEL PUMP 1<br>JOINT 1 DE POMPE A ESSENCE       | 1   | 1  | 1   | 1   |                   |
| 26       | 97595-06540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 2   | 2  | 2   | 2   |                   |
| 27       | 90445-09063        | HOSE (L80)<br>DURITE (L80)                              | 1   | 1  | 1   | 1   |                   |



**FIG. 9 FUEL**

**CARBURANT**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | ETO | EO | MHO | MHDO | REMARKS REMARQUES  |
|----------|--------------------|-----------------------------------------|-----|----|-----|------|--------------------|
| 28       | 688-24378-00       | PIPE, JOINT 3<br>DURITE RACCORDEMENT 3  | 2   | 2  | 2   | 2    |                    |
| 29       | 90445-09057        | HOSE (L43)<br>DURITE (L43)              | 2   | 2  | 2   | 2    |                    |
| 30       | 6H4-24313-00       | PIPE 3<br>DURITE 3                      | 1   | 1  | 1   | 1    |                    |
| 31       | 6H4-24312-00       | PIPE 2<br>DURITE 2                      | 1   | 1  | 1   | 1    |                    |
| 32       | 90467-08004        | CLIP<br>JONC                            | 10  | 10 | 10  | 10   |                    |
| 33       | 6H4-24311-00       | PIPE, FUEL 1<br>DURITE A ESSENCE        | 1   | 1  | 1   | 1    |                    |
| 34       | 90464-15M11        | CLAMP<br>BRIDE                          | 3   | 3  | 3   | 3    |                    |
| 35       | 656-W2810-02       | TOOL KIT<br>TROUSSE A OUTILS            | 1   | 1  | 1   | 1    | AP<br>AP           |
| 36       | 63B-28199-7J-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (E)<br>UR (E)   |
|          | 63B-28199-7J-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (F)<br>UR (F)   |
|          | 63B-28199-7J-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (ES)<br>UR (ES) |
|          | 63B-28199-7J-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (D)<br>UR (D)   |
|          | 63B-28199-7J-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (NL)<br>UR (NL) |
|          | 63B-28199-7J-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (I)<br>UR (I)   |
| 37       | 63B-28199-8J-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (DK)<br>UR (DK) |
|          | 63B-28199-8J-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (GR)<br>UR (GR) |
|          | 63B-28199-8J-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (P)<br>UR (P)   |
|          | 63B-28199-8J-N0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (N)<br>UR (N)   |
|          | 63B-28199-8J-M0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (S)<br>UR (S)   |
|          | 63B-28199-8J-L0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION |     |    | 1   | 1    | UR (SF)<br>UR (SF) |



63BH300-R100

\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

\*1: A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M

**FIG. 10 STARTER**

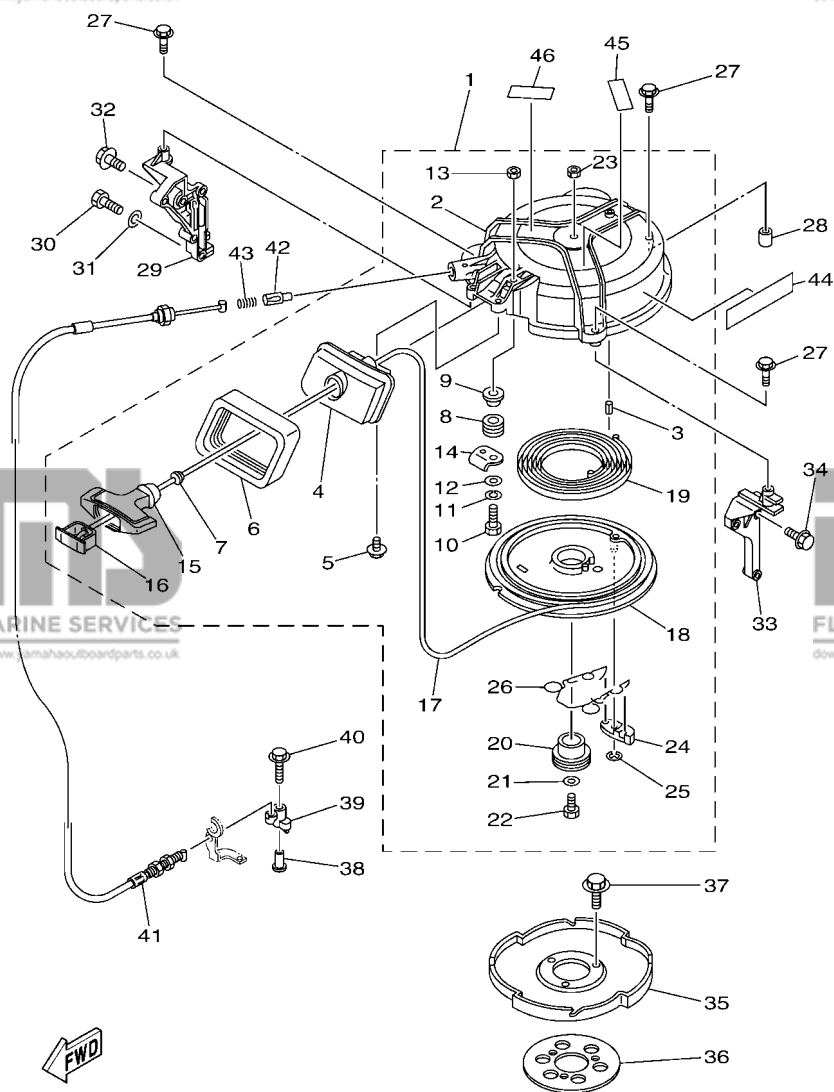
**DEMARREUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63B-Y130E-00       | STARTER ASSY<br>DEMARREUR COMPLET                 |     |    | 1   | 1   |                   |
| 2        | 6H4-15711-02       | .CASE, STARTER<br>.CARTER DE DEMARREUR            |     |    | 1   | 1   |                   |
| 3        | 91690-40018        | .PIN, SPRING<br>.AGRAFFE                          |     |    | 1   | 1   |                   |
| 4        | 6H4-15758-01-8D    | .GUIDE, ROPE<br>.GUIDE DE CABLE                   |     |    | 1   | 1   |                   |
| 5        | 97595-06516        | .BOLT, WITH WASHER<br>.VIS HEXAGONAL AVC RONDELLE |     |    | 2   | 2   |                   |
| 6        | 6H4-15762-00       | .SEAL, RUBBER 2<br>.JOINT CAOUTCHOUC 2            |     |    | 1   | 1   |                   |
| 7        | 6A0-15789-00       | .DAMPER<br>.AMORTISSEUR                           |     |    | 1   | 1   |                   |
| 8        | 6F5-15752-00       | .ROLLER, WIRE<br>.GALET, CABLE                    |     |    | 1   | 1   |                   |
| 9        | 90387-06M69        | .COLLAR<br>.COLLERETTE                            |     |    | 1   | 1   |                   |
| 10       | 97013-06030        | .BOLT<br>.BOULON                                  |     |    | 1   | 1   |                   |
| 11       | 92903-06100        | .WASHER, SPRING<br>.RONDELLE, GROWER              |     |    | 1   | 1   |                   |
| 12       | 92903-06600        | .WASHER, PLATE<br>.RONDELLE, PLATE                |     |    | 1   | 1   |                   |
| 13       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                           |     |    | 1   | 1   |                   |
| 14       | 6H4-15787-01       | .STAY<br>.SUPPORT                                 |     |    | 1   | 1   |                   |
| 15       | 689-15755-01       | .HANDLE, STARTER<br>.POIGNEE, DE DEMARREUR        |     |    | 1   | 1   |                   |
| 16       | 6F5-15779-02       | .COVER<br>.COUVERCLE                              |     |    | 1   | 1   |                   |
| 17       | *                  | .WIRE (L:2095MM)<br>.FIL (L:2095MM)               |     |    | 1   | 1   | *1<br>*1          |
| 18       | 6H4-15714-00       | .DRUM, SHEAVE<br>.TAMBOUR, POULIE                 |     |    | 1   | 1   |                   |
| 19       | 90510-08002        | .SPRING, SPIRAL<br>.RESSORT, HELICOIDAL           |     |    | 1   | 1   |                   |
| 20       | 6H4-15717-01       | .SHAFT, STARTER<br>.AXE DE DEMARREUR              |     |    | 1   | 1   |                   |
| 21       | 90201-06060        | .WASHER, PLATE<br>.RONDELLE, PLATE                |     |    | 1   | 1   |                   |
| 22       | 97095-06020        | .BOLT<br>.BOULON                                  |     |    | 1   | 1   |                   |
| 23       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                           |     |    | 1   | 1   |                   |
| 24       | 676-15741-03       | .PAWL, DRIVE<br>.CLIQUET, ENTRAINEMENT            |     |    | 1   | 1   |                   |
| 25       | 93430-06M02        | .CIRCLIP<br>.CLIPS                                |     |    | 1   | 1   |                   |
| 26       | 6H4-15705-00       | .SPRING, DRIVE PAWL<br>.RESSORT DE CLIQUET        |     |    | 1   | 1   |                   |
| 27       | 97595-06535        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE   |     |    | 3   | 3   |                   |

**FIG. 10 STARTER**

**DEMARREUR**

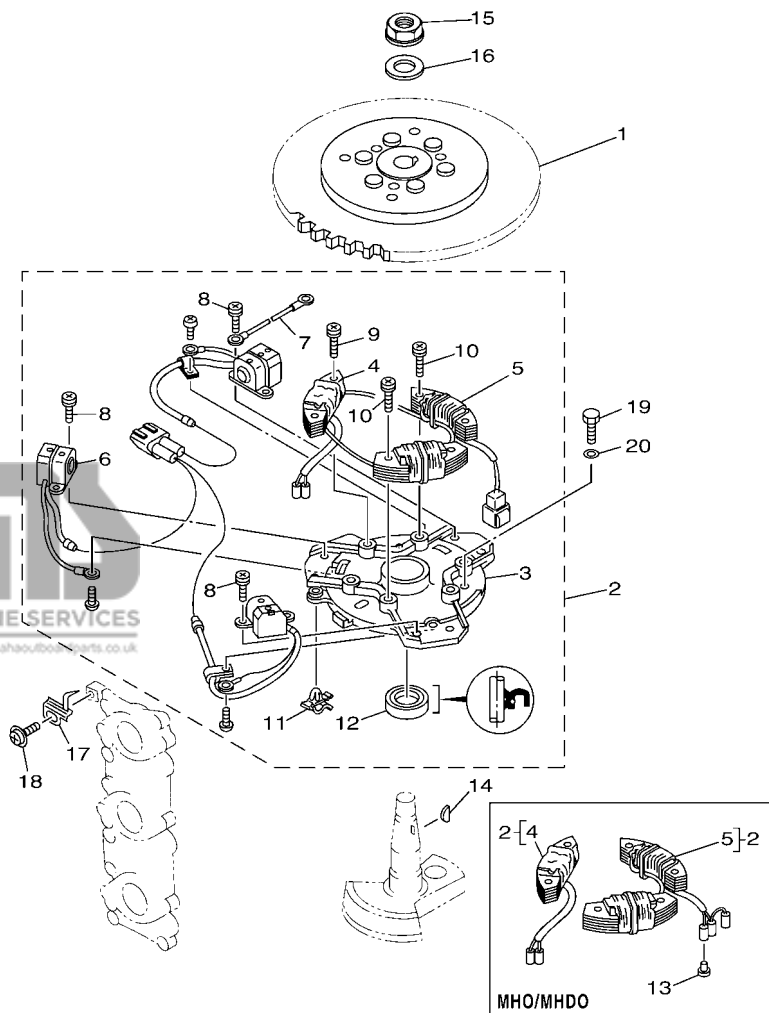
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|-----|----|-----|-----|-------------------|
| 28       | 99530-10014        | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                 |     |    | 1   | 1   |                   |
| 29       | 63D-15771-00-1S    | STAY 1<br>SUPPORT 1                                |     |    | 1   | 1   |                   |
| 30       | 97013-08025        | BOLT<br>BOULON                                     |     |    | 2   | 2   |                   |
| 31       | 92903-08600        | WASHER, PLATE<br>RONDELLE, PLATE                   |     |    | 2   | 2   |                   |
| 32       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE         |     |    | 1   | 1   |                   |
| 33       | 6H4-15772-02       | STAY 2<br>SUPPORT 2                                |     |    | 1   | 1   |                   |
| 34       | 90119-06MA3        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE         |     |    | 3   | 3   |                   |
| 35       | 6H4-15723-01-94    | PULLEY, STARTER<br>POULIE DE DEMARREUR             |     |    | 1   | 1   |                   |
| 36       | 6J8-81365-A0       | GASKET, HOLE COVER<br>JOINT, COUVERCLE DE TROU     |     |    | 1   | 1   |                   |
| 37       | 97513-08520        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE    |     |    | 3   | 3   |                   |
| 38       | 90387-06M66        | COLLAR<br>COLLERETTE                               |     |    | 1   | 1   |                   |
| 39       | 63D-15746-00       | ARM<br>BRAS                                        |     |    | 1   | 1   |                   |
| 40       | 97595-06540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE    |     |    | 1   | 1   |                   |
| 41       | 63D-15770-00       | CABLE COMP., STARTER STOP<br>CABLE, BUTEE DE DEMAR |     |    | 1   | 1   |                   |
| 42       | 656-15748-00       | PLUNGER, STARTER STOP<br>PLONGEUR, BOUTE DE DEMAR  |     |    | 1   | 1   |                   |
| 43       | 90501-10227        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION        |     |    | 1   | 1   |                   |
| 44       | 63D-13437-N0       | MARK, CAUTION<br>MAKER                             |     |    | 1   | 1   |                   |
| 45       | 6EE-81995-40       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT         |     |    | 1   | 1   |                   |
| 46       | 6EE-81995-50       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT         |     |    | 1   | 1   |                   |



63BH300-R100

\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

\*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M



63BH300-R110

**FIG. 11 GENERATOR**

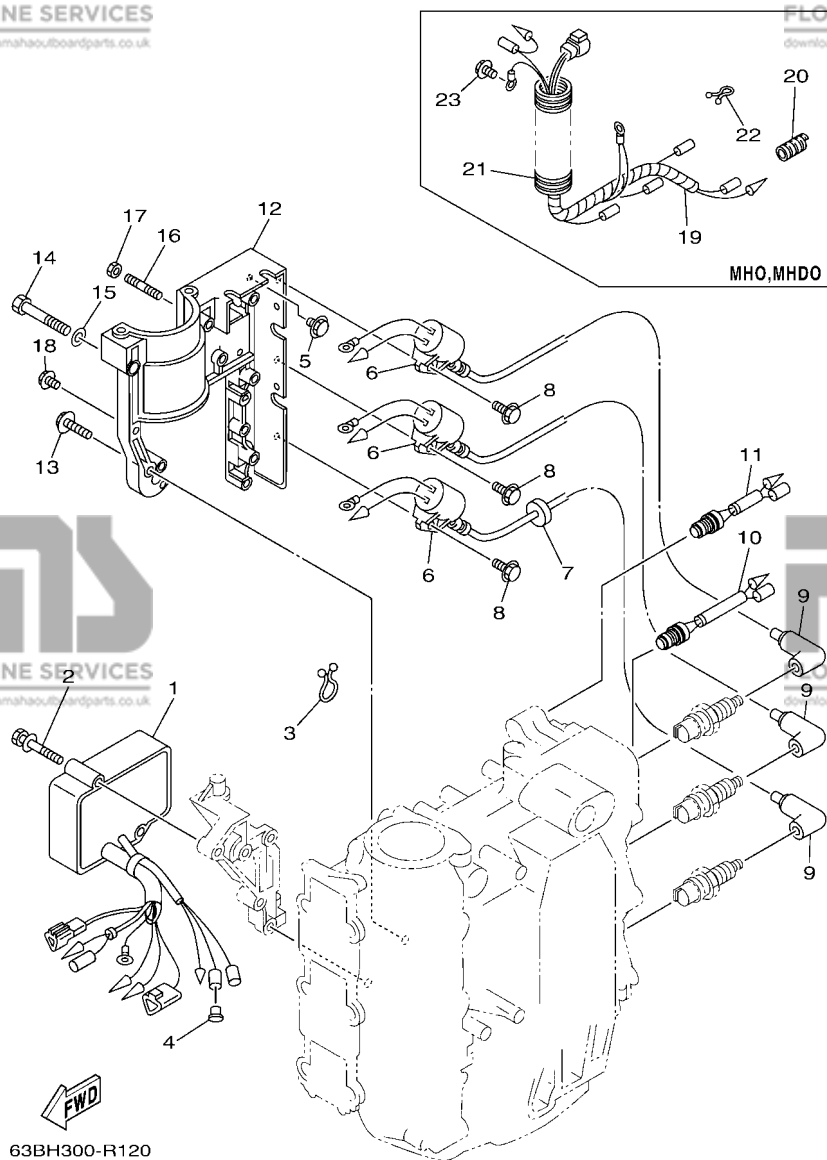
**GENERATRICE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | ETO | EO | MHO | MHDO | REMARKS REMARQUES        |
|----------|--------------------|------------------------------------------------------------|-----|----|-----|------|--------------------------|
| 1        | 63D-85550-00       | ROTOR ASSY                                                 | 1   | 1  |     |      |                          |
|          | 63D-85550-10       | ROTOR CPLT                                                 |     |    | 1   | 1    |                          |
| 2        | 63D-85560-10       | BASE ASSY                                                  | 1   | 1  |     |      |                          |
|          | 63D-85560-00       | ENS. FLASQUE                                               |     |    | 1   | 1    |                          |
| 3        | 6H4-15359-04-94    | .HOUSING, OIL SEAL<br>.LOGEMENT, BAGUE D'ETANCHEITE        | 1   | 1  | 1   | 1    |                          |
| 4        | 63D-85520-01       | .COIL, CHARGE<br>.BOBINE, CHARGE                           | 1   | 1  | 1   | 1    |                          |
| 5        | 63D-85533-10       | .COIL, LIGHTING<br>.BOBINE, ECLAIRAGE                      | 1   | 1  |     |      |                          |
|          | 63D-85533-00       | .COIL, LIGHTING<br>.BOBINE, ECLAIRAGE                      |     |    | 1   | 1    |                          |
| 6        | 63D-85580-00       | .COIL, PULSER<br>.BOBINE, PULSEUR                          | 1   | 1  | 1   | 1    |                          |
| 7        | 6H4-83354-00       | .WIRE, EARTH LEAD 1<br>.FIL 1, MASSE                       | 1   | 1  | 1   | 1    |                          |
| 8        | 63D-81345-00       | .SCREW, WITH WASHER (M5X12)<br>.VIS, AVEC RONDELLE (M5X12) | 6   | 6  | 6   | 6    |                          |
| 9        | 63D-81345-10       | .SCREW, WITH WASHER (M6X25)<br>.VIS, AVEC RONDELLE (M6X25) | 2   | 2  | 2   | 2    |                          |
| 10       | 63D-81345-20       | .SCREW, WITH WASHER (M6X30)<br>.VIS, AVEC RONDELLE (M6X30) | 4   | 4  | 4   | 4    |                          |
| 11       | 90464-03M15        | .CLAMP<br>.BRIDE                                           | 1   | 1  | 1   | 1    |                          |
| 12       | 93102-23096        | .OIL SEAL<br>.JOINT SPY                                    | 1   | 1  | 1   | 1    |                          |
| 13       | 703-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL                         |     |    | 3   | 3    | 50H<br>50H<br>40V<br>40V |
|          | 703-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL                         |     |    | 1   |      |                          |
| 14       | 6H4-11545-00       | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                       | 1   | 1  | 1   | 1    |                          |
| 15       | 90179-16M05        | NUT<br>ECROU                                               | 1   | 1  | 1   | 1    |                          |
| 16       | 90201-16M44        | WASHER, PLATE<br>RONDELLE, PLATE                           | 1   | 1  | 1   | 1    |                          |
| 17       | 6H4-81332-00       | PLATE, TIMING<br>PLATEAU, ALLUMAGE                         | 1   | 1  | 1   | 1    |                          |
| 18       | 97985-05210        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 1   | 1  | 1   | 1    |                          |
| 19       | 97013-06018        | BOLT<br>BOULON                                             | 3   | 3  | 3   | 3    |                          |
| 20       | 92903-06600        | WASHER, PLATE<br>RONDELLE, PLATE                           | 3   | 3  | 3   | 3    |                          |

FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|-----|----|-----|------|-------------------|
| 1        | 63D-85540-04       | C.D.I. UNIT ASSY<br>BLOC C.D.I.                          | 1   | 1  | 1   | 1    |                   |
| 2        | 90119-06M51        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE               | 2   | 2  | 2   | 2    |                   |
| 3        | 90464-15M11        | CLAMP<br>BRIDE                                           | 1   | 1  | 1   | 1    |                   |
| 4        | 703-82119-00       | COVER, LEAD WIRE<br>GARNITURE, FIL                       | 1   |    |     |      |                   |
| 5        | 97595-06514        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE          | 1   | 1  | 1   | 1    |                   |
| 6        | 6H5-85570-00       | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)           | 3   | 3  | 3   | 3    |                   |
| 7        | 90480-25161        | GROMMET<br>PASSE-FIL                                     | 1   | 1  | 1   | 1    |                   |
| 8        | 97595-06520        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE          | 3   | 3  | 3   | 3    |                   |
| 9        | 6G1-82370-21       | PLUG CAP ASSY<br>ANTIPARASITE                            | 3   | 3  | 3   | 3    |                   |
| 10       | 689-82560-00       | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET             | 1   | 1  | 1   | 1    |                   |
| 11       | 6H4-82560-00       | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET             | 1   | 1  | 1   | 1    |                   |
| 12       | 6H4-81822-02-98    | BRACKET, STARTING MOTOR<br>SUPPORT, DEMARREUR ELECTRIQUE | 1   | 1  |     |      |                   |
| 13       | 97595-06530        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE          | 4   | 4  |     |      |                   |
| 14       | 97013-08050        | BOLT<br>BOULON                                           | 1   | 1  |     |      |                   |
| 15       | 92903-08600        | WASHER, PLATE<br>RONDELLE, PLATE                         | 1   | 1  |     |      |                   |
| 16       | 95670-06640        | BOLT, STUD<br>GOUJON                                     | 1   | 1  |     |      |                   |
| 17       | 90179-06M24        | NUT<br>ECROU                                             | 1   | 1  |     |      |                   |
| 18       | 97595-06514        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE          | 2   | 2  |     |      |                   |
| 19       | 63D-82531-00       | WIRE, LEAD<br>FIL                                        |     |    | 1   | 1    |                   |
| 20       | 90446-10M02        | HOSE<br>DURITE                                           |     |    | 1   | 1    |                   |
| 21       | 6G1-83557-00       | TUBE<br>TUBE                                             |     |    | 1   | 1    |                   |
| 22       | 90464-05M16        | CLAMP<br>BRIDE                                           |     |    | 1   | 1    |                   |
| 23       | 97595-06514        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE          |     |    | 1   | 1    |                   |



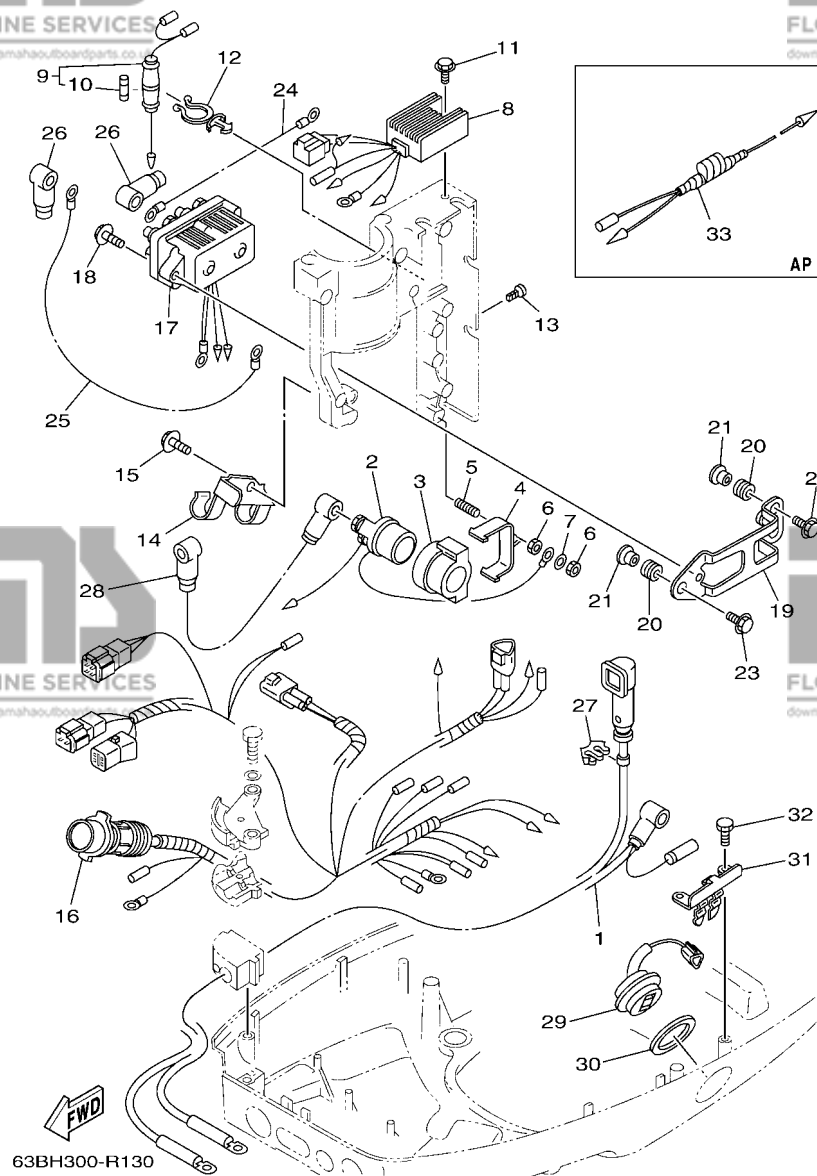


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 6H4-82105-03       | BATTERY CABLE<br>CABLE DE BATTERIE                        | 1   | 1  |     |     |                   |
| 2        | 6G1-81941-10       | STARTER RELAY ASSY<br>LANCEUR RELAIS (ENS.)               | 1   | 1  |     |     |                   |
| 3        | 6H4-81952-00       | HOLDER, RELAY<br>SUPPORT, RELAIS                          | 1   | 1  |     |     |                   |
| 4        | 6H4-81945-00       | PLATE, SWITCH FITTING<br>PLAQUE, FIXATION DU RELAIS       | 1   | 1  |     |     |                   |
| 5        | 90116-06M22        | BOLT, STUD<br>GOIJON                                      | 1   | 1  |     |     |                   |
| 6        | 95380-06600        | NUT, HEXAGON<br>ECROU                                     | 2   | 2  |     |     |                   |
| 7        | 92990-06600        | WASHER, PLATE<br>RONDELLE, PLATE                          | 1   | 1  |     |     |                   |
| 8        | 6H2-81960-10       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT  | 1   | 1  |     |     |                   |
| 9        | 6H4-82150-00       | FUSE HOLDER ASSY<br>SUPPORT DE FUSIBLE                    | 1   | 1  |     |     |                   |
| 10       | 663-82151-00       | .FUSE (12V-20A)<br>.FUSIBLE (12V-20A)                     | 1   | 1  |     |     |                   |
| 11       | 97595-06514        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE           | 1   | 1  |     |     |                   |
| 12       | 90464-15M27        | CLAMP<br>BRIDE                                            | 1   | 1  |     |     |                   |
| 13       | 90338-05M11        | PLUG<br>PLOT                                              | 2   | 2  |     |     |                   |
| 14       | 63D-82594-00       | CLAMP<br>BRIDE                                            | 1   | 1  |     |     |                   |
| 15       | 97595-06512        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE           | 1   | 1  |     |     |                   |
| 16       | 63D-82590-40       | WIRE HARNESS ASSY (10P)<br>FAISCEAU DE FILS COMPLET (10P) | 1   |    |     |     |                   |
|          | 63D-82590-10       | WIRE HARNESS ASSY (10P)<br>FAISCEAU DE FILS COMPLET (10P) |     | 1  |     |     |                   |
| 17       | 6H1-81950-00       | RELAY ASSY<br>RELAIS COMPLET                              | 1   |    |     |     |                   |
| 18       | 97595-06525        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE           | 2   |    |     |     |                   |
| 19       | 6H4-81945-20       | PLATE, SWITCH FITTING<br>PLAQUE, FIXATION DU RELAIS       | 1   |    |     |     |                   |
| 20       | 90480-13M24        | GROMMET<br>PASSE-FIL                                      | 3   |    |     |     |                   |
| 21       | 90387-06M05        | COLLAR<br>COLLERETTE                                      | 3   |    |     |     |                   |
| 22       | 90105-06M15        | BOLT, FLANGE<br>BOULON                                    | 2   |    |     |     |                   |
| 23       | 90105-06M16        | BOLT, FLANGE<br>BOULON                                    | 1   |    |     |     |                   |
| 24       | 6H5-81949-00       | WIRE, LEAD<br>FIL                                         | 1   |    |     |     |                   |
| 25       | 61A-81949-00       | WIRE, LEAD<br>FIL                                         | 1   |    |     |     |                   |
| 26       | 682-82119-01       | COVER, LEAD WIRE<br>GARNITURE, FIL                        | 4   |    |     |     |                   |

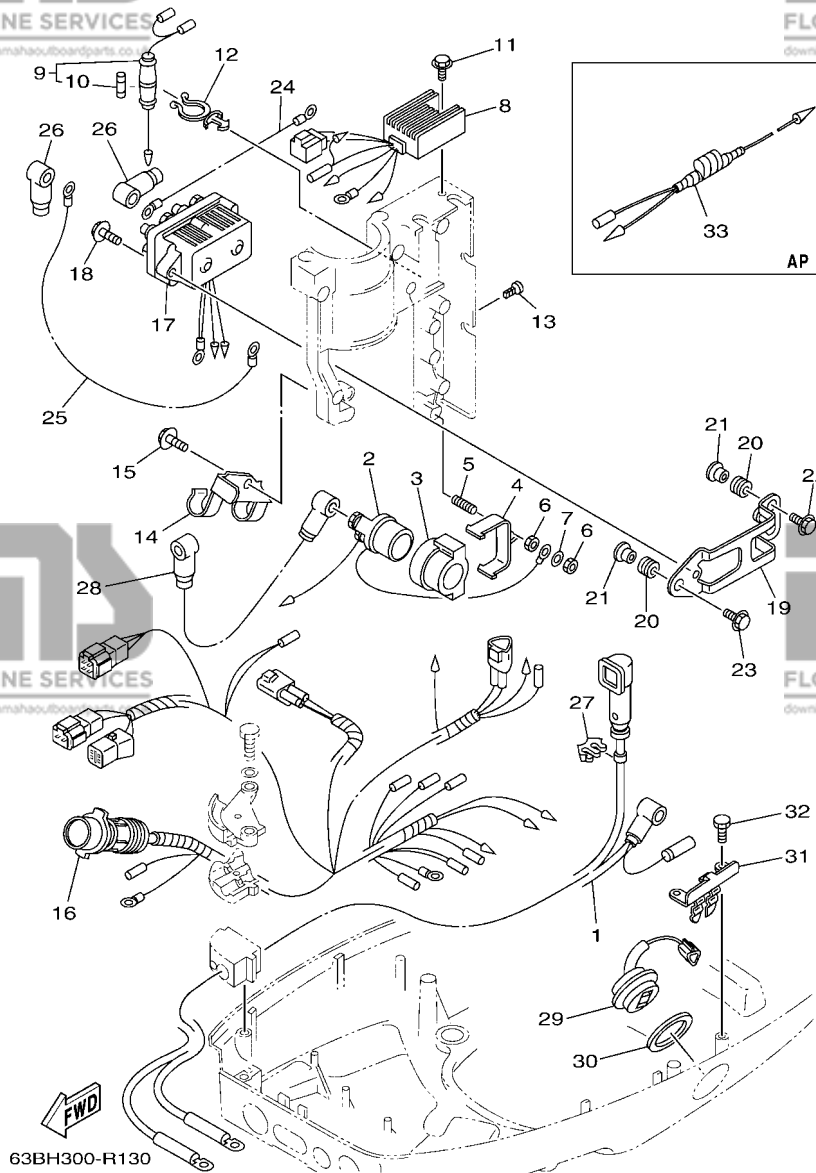


FIG. 13 ELECTRICAL 2

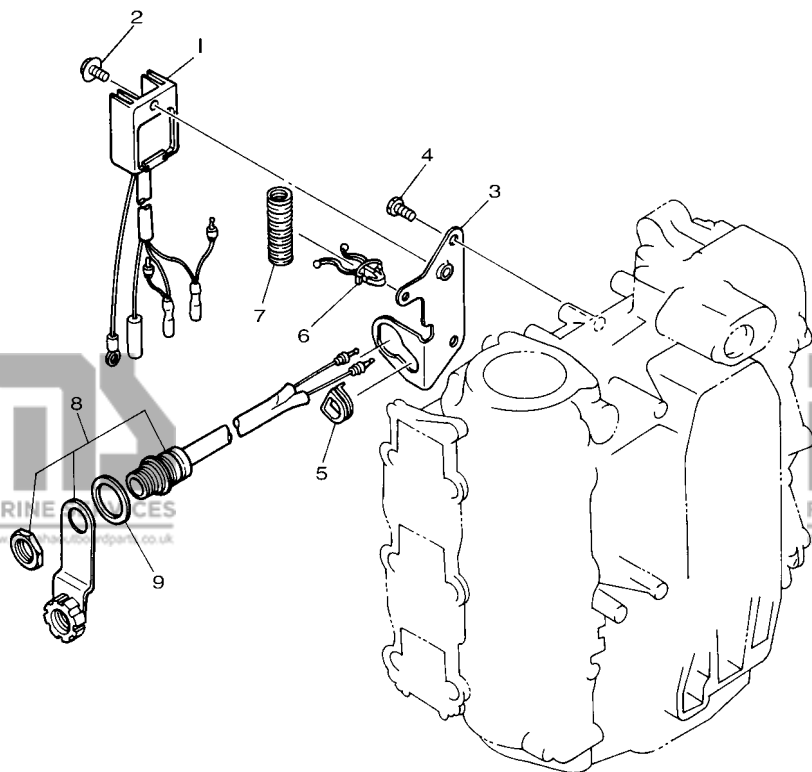
PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION       | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------|-----|----|-----|------|-------------------|
| 27       | 90464-07M20        | CLAMP                         | 1   | 1  |     |      |                   |
| 28       | 6H4-82117-00       | BRIDE WIRE, LEAD FIL          | 1   | 1  |     |      |                   |
| 29       | 63D-82563-11       | TRIM & TILT SWITCH ASSY       | 1   |    |     |      |                   |
| 30       | 6E5-82587-00       | INCLINER ET PARER COMMUTATEUR | 1   |    |     |      |                   |
| 31       | 6R3-83614-00       | GASKET JOINT                  | 1   |    |     |      |                   |
| 32       | 97095-06016        | BRACKET SUPPORT               | 1   |    |     |      |                   |
| 32       | 97095-06016        | BOLT BOULON                   | 2   |    |     |      |                   |
| 33       | 6H4-81315-11       | LEAD WIRE ASSY FIL            | 1   |    |     |      | AP<br>AP          |

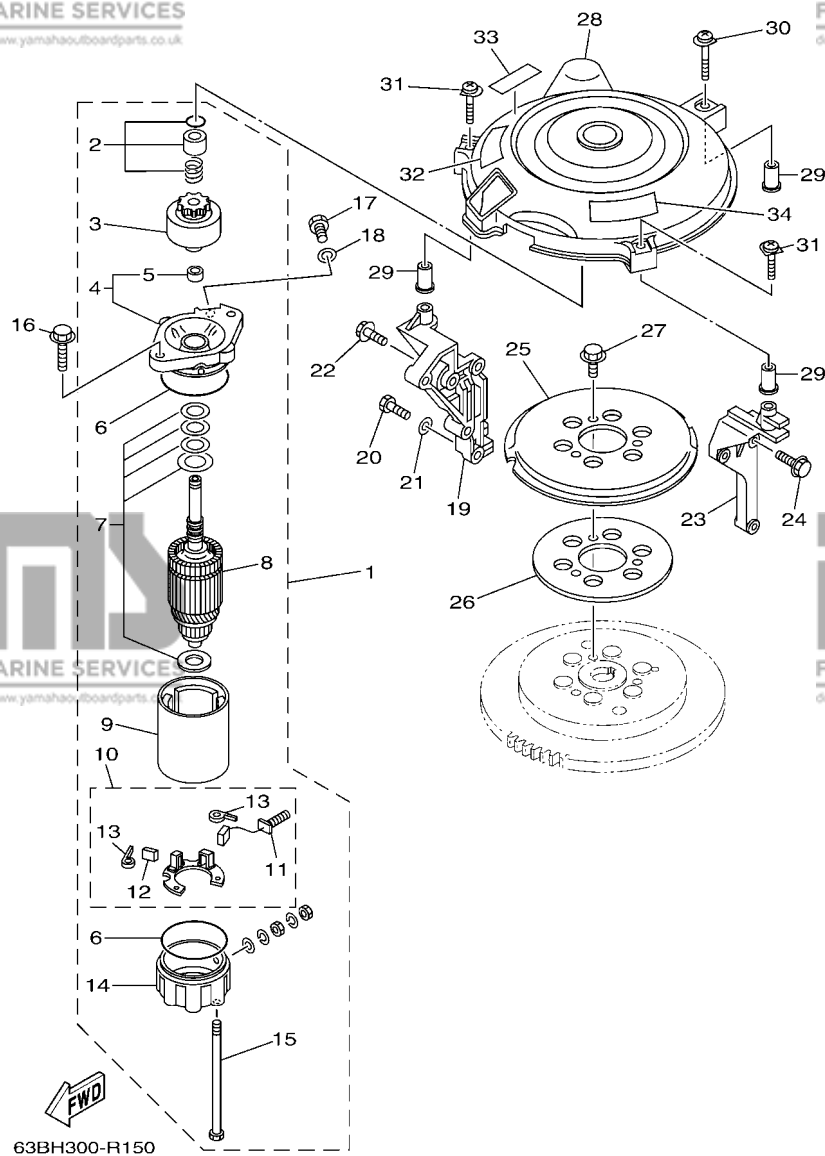
FIG. 14 ELECTRICAL 3

PARTIE ELECTRIQUE 3

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|-----|----|-----|------|-------------------|
| 1        | 6J8-81960-00       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT   |     |    | 1   |      | 40V<br>40V        |
| 2        | 97595-06512        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE            |     |    | 1   |      | 40V<br>40V        |
| 3        | 6H4-81975-02       | PLATE, RECTIFIER FITTING<br>PLAQUE, FIXATION DU REDRESSEUR |     |    | 1   |      | 40V<br>40V        |
| 4        | 97013-06012        | BOLT<br>BOULON                                             |     |    | 2   |      | 40V<br>40V        |
| 5        | 6F5-81922-00       | GROMMET<br>OEILLET CAOUTCHOUC                              |     |    | 1   |      | 40V<br>40V        |
| 6        | 90464-12M35        | CLAMP<br>BRIDE                                             |     |    | 1   |      | 40V<br>40V        |
| 7        | 90440-14M00        | PIPE<br>DURITE                                             |     |    | 1   |      | 40V<br>40V        |
| 8        | 682-84381-00       | 2P CONCENT<br>RALLONGE 2 FILS                              |     |    | 1   |      | 40V<br>40V        |
| 9        | 90202-26M45        | WASHER, PLATE<br>RONDELLE, PLATE                           |     |    | 1   |      | 40V<br>40V        |



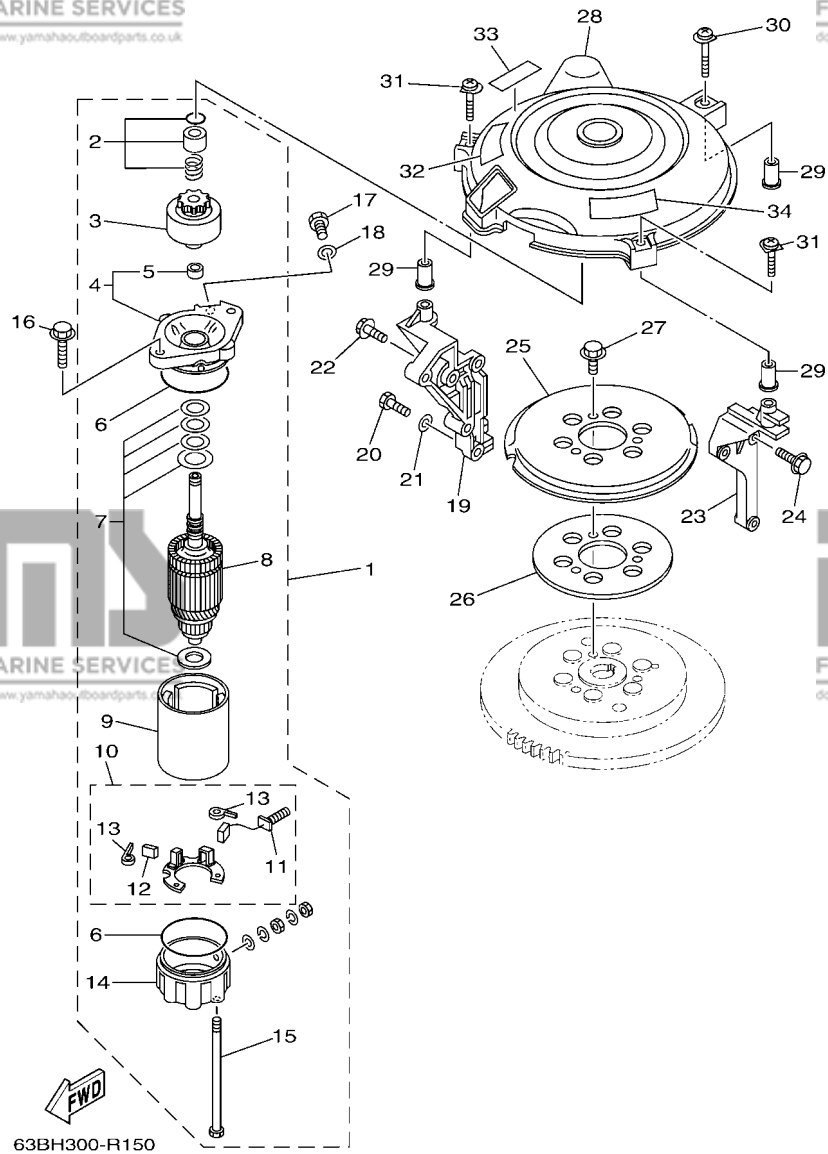
**FWD**  
63BG300-Q140



**FIG. 15 STARTING MOTOR**

**DEMARREUR ELECTRIQUE**

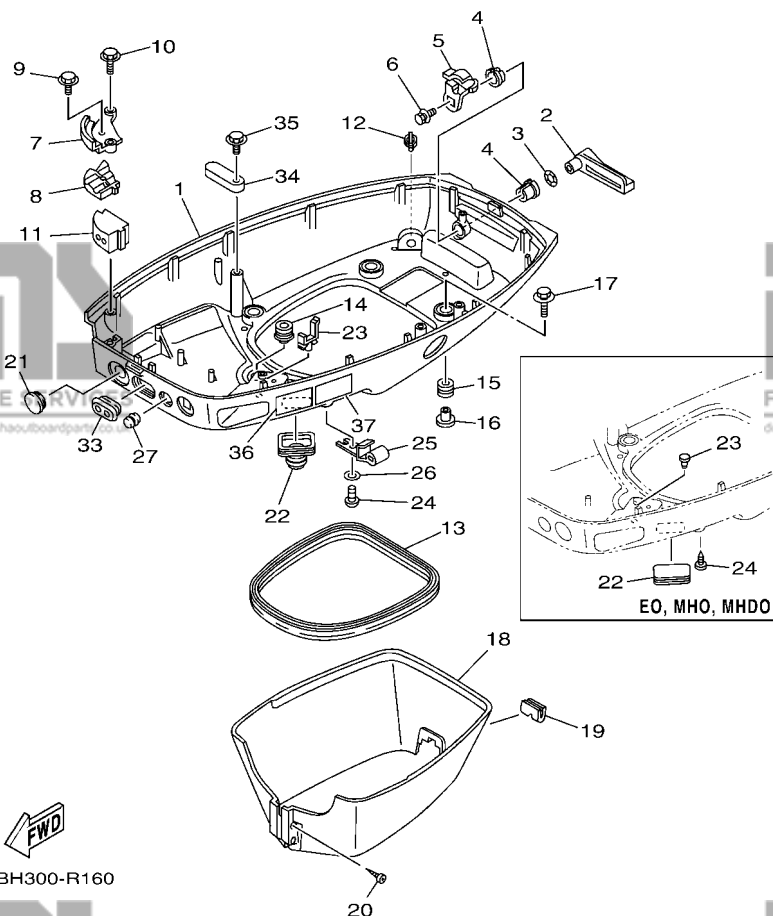
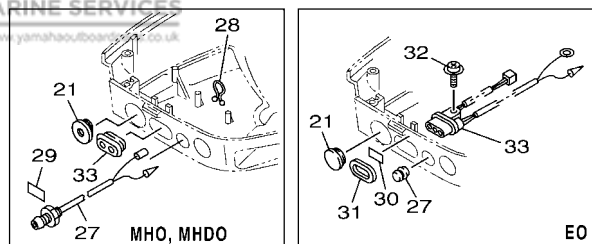
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 6F5-81800-11       | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1   | 1  |     |     |                   |
| 2        | 689-81857-11       | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1   | 1  |     |     |                   |
| 3        | 689-81807-12       | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1   | 1  |     |     |                   |
| 4        | 6F5-81830-11       | .FRONT BRACKET ASSY<br>.SUPPORT AVANT                       | 1   | 1  |     |     |                   |
| 5        | 689-81831-00       | .METAL, FRONT<br>.METAL, AVANT                              | 1   | 1  |     |     |                   |
| 6        | 689-81847-11       | .O-RING<br>.JOINT TORIQUE                                   | 2   | 2  |     |     |                   |
| 7        | 689-81809-11       | .WASHER KIT<br>.JEU DE RONDELLES                            | 1   | 1  |     |     |                   |
| 8        | 689-81850-12       | .ARMATURE ASSY<br>.INDUIT                                   | 1   | 1  |     |     |                   |
| 9        | 689-81810-11       | .STATOR ASSY<br>.STATOR COMPLET                             | 1   | 1  |     |     |                   |
| 10       | 689-81840-11       | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1   | 1  |     |     |                   |
| 11       | 689-81811-11       | .BRUSH 1<br>.CHARBON 1                                      | 1   | 1  |     |     |                   |
| 12       | 689-81812-11       | .BRUSH 2<br>.CHARBON 2                                      | 1   | 1  |     |     |                   |
| 13       | 689-81813-10       | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 2   | 2  |     |     |                   |
| 14       | 689-81820-11       | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1   | 1  |     |     |                   |
| 15       | 689-81826-10       | .BOLT<br>.BOULON                                            | 2   | 2  |     |     |                   |
| 16       | 97513-08530        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             | 2   | 2  |     |     |                   |
| 17       | 97013-08016        | BOLT<br>BOULON                                              | 1   | 1  |     |     |                   |
| 18       | 92903-08600        | WASHER, PLATE<br>RONDELLE, PLATE                            | 1   | 1  |     |     |                   |
| 19       | 63D-15771-00-1S    | STAY 1<br>SUPPORT 1                                         | 1   | 1  |     |     |                   |
| 20       | 97013-08025        | BOLT<br>BOULON                                              | 2   | 2  |     |     |                   |
| 21       | 92903-08600        | WASHER, PLATE<br>RONDELLE, PLATE                            | 2   | 2  |     |     |                   |
| 22       | 90119-06MA2        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 1   | 1  |     |     |                   |
| 23       | 6H4-15772-02       | STAY 2<br>SUPPORT 2                                         | 1   | 1  |     |     |                   |
| 24       | 90119-06MA3        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 3   | 3  |     |     |                   |
| 25       | 6J8-15723-E1       | PULLEY, STARTER<br>POULIE DE DEMARREUR                      | 1   | 1  |     |     |                   |
| 26       | 6J8-81365-A0       | GASKET, HOLE COVER<br>JOINT, COUVERCLE DE TROU              | 1   | 1  |     |     |                   |
| 27       | 97513-08514        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE             | 3   | 3  |     |     |                   |



**FIG. 15 STARTING MOTOR**

**DEMARREUR ELECTRIQUE**

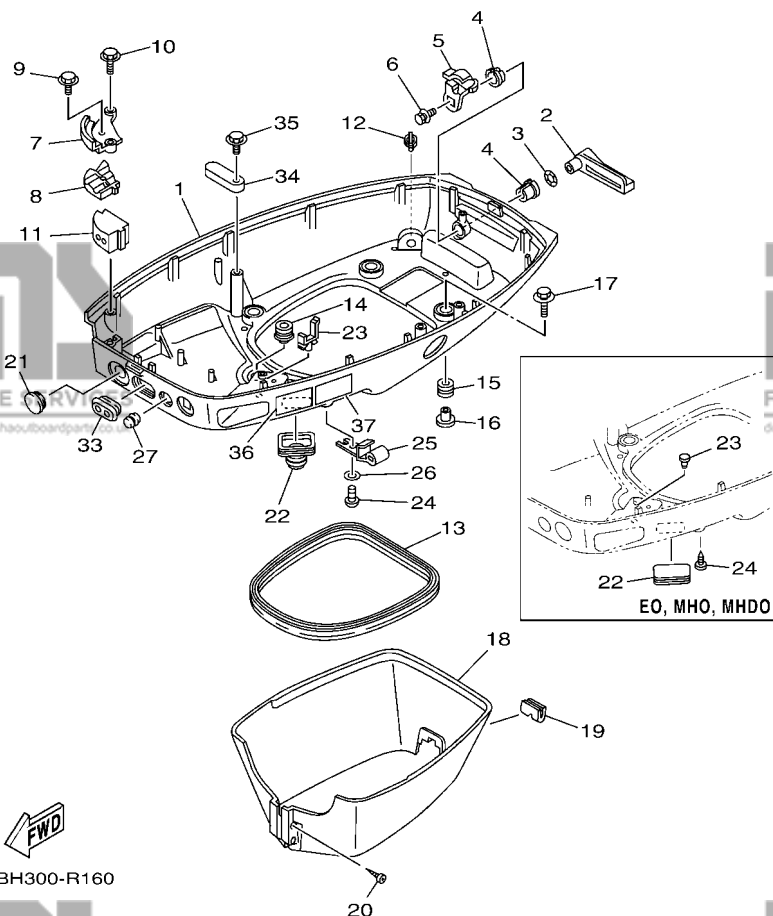
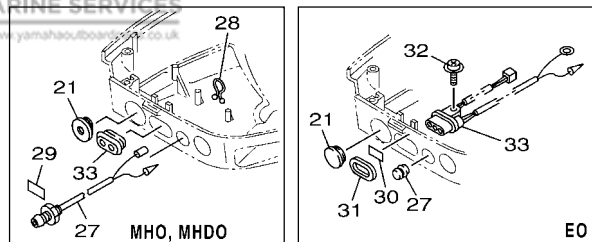
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|-----|----|-----|------|-------------------|
| 28       | 6H4-81337-01       | COVER, FLYWHEEL<br>COUVERCLE, VOLANT       | 1   | 1  |     |      |                   |
| 29       | 90387-06M65        | COLLAR<br>COLLERETTE                       | 3   | 3  |     |      |                   |
| 30       | 90159-06M21        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE   | 1   | 1  |     |      |                   |
| 31       | 90159-06M22        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE   | 2   | 2  |     |      |                   |
| 32       | 6EE-81995-40       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT | 1   | 1  |     |      |                   |
| 33       | 6EE-81995-50       | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT | 1   | 1  |     |      |                   |
| 34       | 6AG-81996-00       | MARK<br>MARQUE                             | 1   | 1  |     |      |                   |



**FIG. 16 BOTTOM COWLING**

**CAPOT INFERIEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|----|-----|------|-------------------|
| 1        | 6H4-42711-25-8D    | COWLING, BOTTOM 1 CUVETTE 1                             | 1   |    |     |      |                   |
|          | 6H4-42711-07-8D    | COWLING, BOTTOM 1 CUVETTE 1                             |     | 1  | 1   | 1    |                   |
| 2        | 6H4-42815-00       | LEVER, CLAMP 1 LEVIER, PRESSE 1                         | 1   | 1  | 1   | 1    |                   |
| 3        | 90206-12052        | WASHER, WAVE RONDELLE, ONDULEE                          | 1   | 1  | 1   | 1    |                   |
| 4        | 90386-12069        | BUSH DOUILLE                                            | 2   | 2  | 2   | 2    |                   |
| 5        | 6H4-42816-00       | LEVER, CLAMP 2 LEVIER, PRESSE 2                         | 1   | 1  | 1   | 1    |                   |
| 6        | 90119-06M73        | BOLT, WITH WASHER BOULON, AVEC RONDELLE                 | 1   | 1  | 1   | 1    |                   |
| 7        | 6H4-48531-11-94    | BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE | 1   | 1  | 1   | 1    |                   |
| 8        | 6H4-48532-11-94    | BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE | 1   | 1  | 1   | 1    |                   |
| 9        | 97595-05516        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE            | 1   | 1  | 1   | 1    |                   |
| 10       | 97595-06520        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE            | 2   | 2  | 2   | 2    |                   |
| 11       | 6H4-42724-30       | GROMMET PASSE-FIL                                       | 1   |    |     |      |                   |
|          | 6H4-42724-20       | GROMMET PASSE-FIL                                       |     | 1  |     |      |                   |
|          | 6H4-42724-00       | GROMMET PASSE-FIL                                       |     |    | 1   | 1    |                   |
| 12       | 6E5-44391-00       | NIPPLE, HOSE RACCORD D'ESSENCE                          | 1   | 1  | 1   | 1    |                   |
| 13       | 6H4-42716-00       | RUBBER SEAL 1 JOINT EN CAOUTCHOUC 1                     | 1   | 1  | 1   | 1    |                   |
| 14       | 6E5-42724-00       | GROMMET PASSE-FIL                                       | 1   | 1  | 1   | 1    |                   |
| 15       | 90480-09M21        | GROMMET PASSE-FIL                                       | 4   | 4  | 4   | 4    |                   |
| 16       | 90387-06M41        | COLLAR COLLERETTE                                       | 4   | 4  | 4   | 4    |                   |
| 17       | 90119-06M61        | BOLT, WITH WASHER BOULON, AVEC RONDELLE                 | 4   | 4  | 4   | 4    |                   |
| 18       | 63D-42741-00-8D    | APRON CAPOT LATERAL                                     | 1   | 1  | 1   | 1    |                   |
| 19       | 63D-42717-00       | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2                    | 1   | 1  | 1   | 1    |                   |
| 20       | 97780-60525        | SCREW, TAPPING VIS, TETE BOMBEE                         | 2   | 2  | 2   | 2    |                   |
| 21       | 676-42726-00       | GROMMET PASSE-FIL                                       | 1   | 1  |     |      |                   |
|          | 6H4-42726-40       | GROMMET PASSE-FIL                                       |     |    | 1   | 1    |                   |
| 22       | 688-42726-10       | GROMMET PASSE-FIL                                       | 1   |    |     |      |                   |
|          | 6H4-42726-00       | GROMMET PASSE-FIL                                       |     | 1  | 1   | 1    |                   |



**FIG. 16 BOTTOM COWLING**

**CAPOT INFERIEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|-----|----|-----|------|-------------------|
| 23       | 90464-16021        | CLAMP BRIDE                                       | 1   |    |     |      |                   |
|          | 703-82119-00       | COVER, LEAD WIRE GARNITURE, FIL                   |     | 1  | 1   | 1    |                   |
| 24       | 90157-06M01        | SCREW, PAN HEAD VIS, TETE TRONCONIQUE             | 1   |    |     |      |                   |
|          | 90338-05M03        | PLUG PLOT                                         |     | 1  | 1   | 1    |                   |
| 25       | 6E5-24367-01       | CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE    | 1   |    |     |      |                   |
| 26       | 92990-06600        | WASHER, PLATE RONDELLE, PLATE                     | 1   |    |     |      |                   |
| 27       | 6H4-42725-00       | GROMMET PASSE-FIL                                 | 1   | 1  |     |      |                   |
|          | 6J8-85410-00       | EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE       |     |    | 1   | 1    |                   |
| 28       | 90464-08M07        | CLAMP BRIDE                                       |     |    | 1   | 1    |                   |
| 29       | 6H4-85415-10       | MARK, SIGNAL LAMP ETIQUETTE                       |     |    | 1   | 1    |                   |
| 30       | 63D-84342-00       | SEAT, EMBLEM SIEGE, EMBLEME                       |     | 1  |     |      |                   |
| 31       | 6H4-83589-00       | GASKET GARNITURE                                  |     | 1  |     |      |                   |
| 32       | 97980-06214        | SCREW, WITH WASHER VIS, AVEC RONDELLE             |     | 1  |     |      |                   |
| 33       | 6H3-42727-00       | GROMMET PASSE-FIL                                 | 1   |    | 1   | 1    |                   |
|          | 63D-84301-00       | PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1                 |     | 1  |     |      |                   |
| 34       | 6E5-82588-00       | PLATE PLAQUE                                      | 1   | 1  | 1   | 1    |                   |
| 35       | 97595-06520        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE      | 1   | 1  | 1   | 1    |                   |
| 36       | 6EE-42794-40       | LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT | 1   | 1  | 1   | 1    |                   |
| 37       | 6EE-42794-50       | LABEL, WARNING (GENERAL) ETIQUETTE, AVERTISSEMENT | 1   | 1  | 1   | 1    |                   |

FIG. 17 STEERING 1

DIRECTION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 6X4-42101-G4       | HANDLE, STEERING<br>POIGNEE                                     |     |    | 1   | 1   |                   |
| 2        | 6X4-42111-02-8D    | HANDLE, STEERING<br>POIGNEE                                     |     |    | 1   | 1   |                   |
| 3        | 93700-06M03        | NIPPLE, GREASE<br>PION                                          |     |    | 1   | 1   |                   |
| 4        | 6X4-48215-10       | GRAPHIC<br>ADHESIF                                              |     |    | 1   | 1   |                   |
| 5        | 6X4-42119-01       | GRIP, STEERING HANDLE<br>POIGNEE, BARRE FRANCHE                 |     |    | 1   | 1   |                   |
| 6        | 6X4-42177-00       | RUBBER, HANDLE<br>CAOUTCHOUC, POIGNEE                           |     |    | 1   | 1   |                   |
| 7        | 6X4-42137-00       | INDICATOR, THROTTLE<br>INDICATEUR, ACCELERATION                 |     |    | 1   | 1   |                   |
| 8        | 6X4-41291-00       | BUSHING<br>COUSSINET                                            |     |    | 1   | 1   |                   |
| 9        | 6X4-44139-01       | COLLAR<br>COLLIER                                               |     |    | 1   | 1   |                   |
| 10       | 90152-05007        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                           |     |    | 1   | 1   |                   |
| 11       | 91490-20010        | PIN, COTTER<br>GOUPILLE                                         |     |    | 1   | 1   |                   |
| 12       | 6X4-44177-00       | WASHER<br>RONDELLE                                              |     |    | 2   | 2   |                   |
| 13       | 6X4-42128-00       | COLLAR, DISTANCE 1<br>COLLIER, D'ENTRETOISE 1                   |     |    | 1   | 1   |                   |
| 14       | 90501-23215        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                     |     |    | 1   | 1   |                   |
| 15       | 6X4-44188-00       | WASHER<br>RONDELLE                                              |     |    | 2   | 2   |                   |
| 16       | 90386-08032        | BUSH<br>DOUILLE                                                 |     |    | 1   | 1   |                   |
| 17       | 63D-42126-00       | FRICTION, STEERING HANDLE GRIP<br>CUVETTE, POIGNEE DE DIRECTION |     |    | 1   | 1   |                   |
| 18       | 6X4-48154-00       | KNOB, THROTTLE<br>BOUTON, ACCELERATEUR                          |     |    | 1   | 1   |                   |
| 19       | 95380-06600        | NUT, HEXAGON<br>ECROU                                           |     |    | 1   | 1   |                   |
| 20       | 91490-20010        | PIN, COTTER<br>GOUPILLE                                         |     |    | 1   | 1   |                   |
| 21       | 6X4-44100-11       | SHIFT LINK ASSY<br>MAILLON DE SELECTEUR                         |     |    | 1   | 1   |                   |
| 22       | 6X4-42115-00       | .SHAFT, STEERING HANDLE<br>.AXE, BARRE FRANCHE                  |     |    | 1   | 1   |                   |
| 23       | 6X4-44102-00       | .SHIFT ASSIST ASSY.<br>.SELECTEUR DE MAINTIEN                   |     |    | 1   | 1   |                   |
| 24       | 6X4-47731-01       | .GEAR, DRIVE<br>.PIGNON D'ENTRAINEMENT                          |     |    | 1   | 1   |                   |
| 25       | 6X4-44132-00       | .BUSHING<br>.COUSSINET                                          |     |    | 1   | 1   |                   |
| 26       | 6X4-14137-00       | .CLIP<br>.JONC                                                  |     |    | 1   | 1   |                   |
| 27       | 6X4-48261-00       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                           |     |    | 1   | 1   |                   |

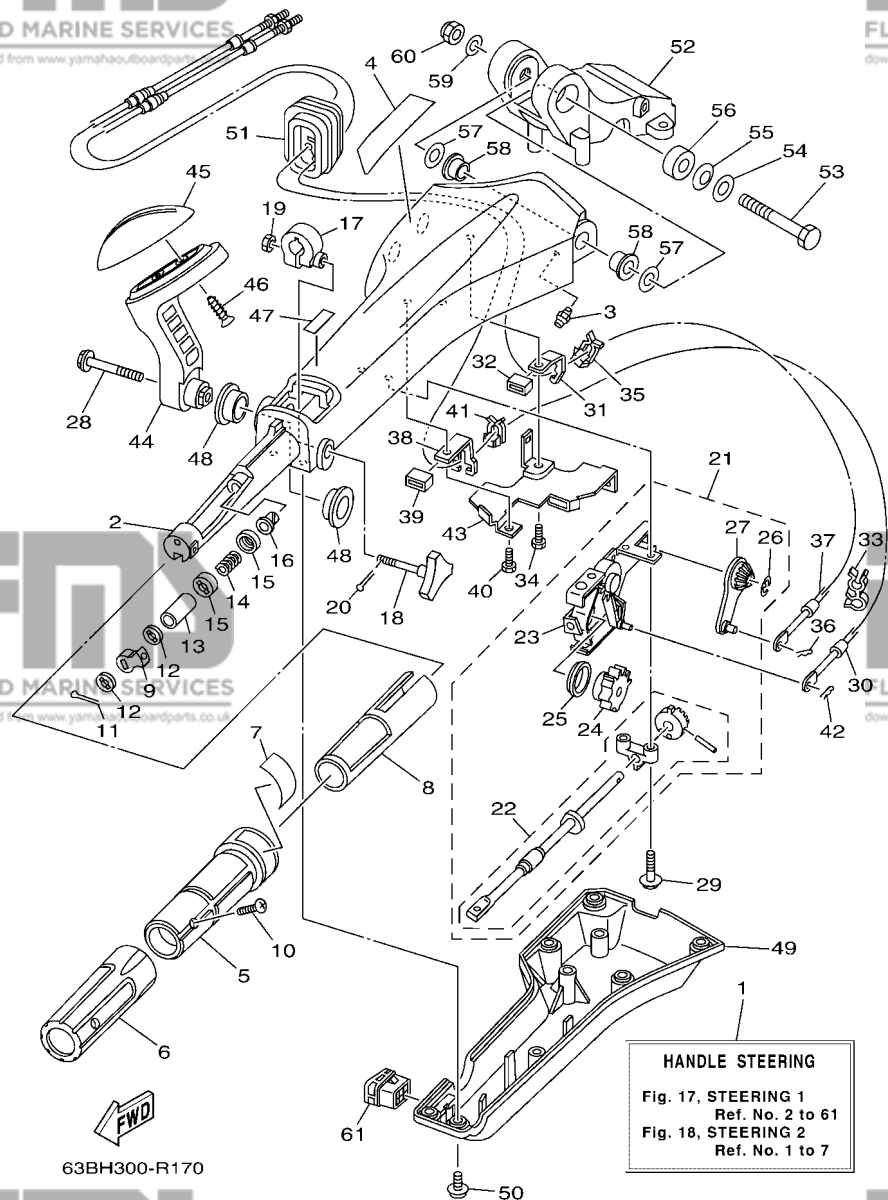
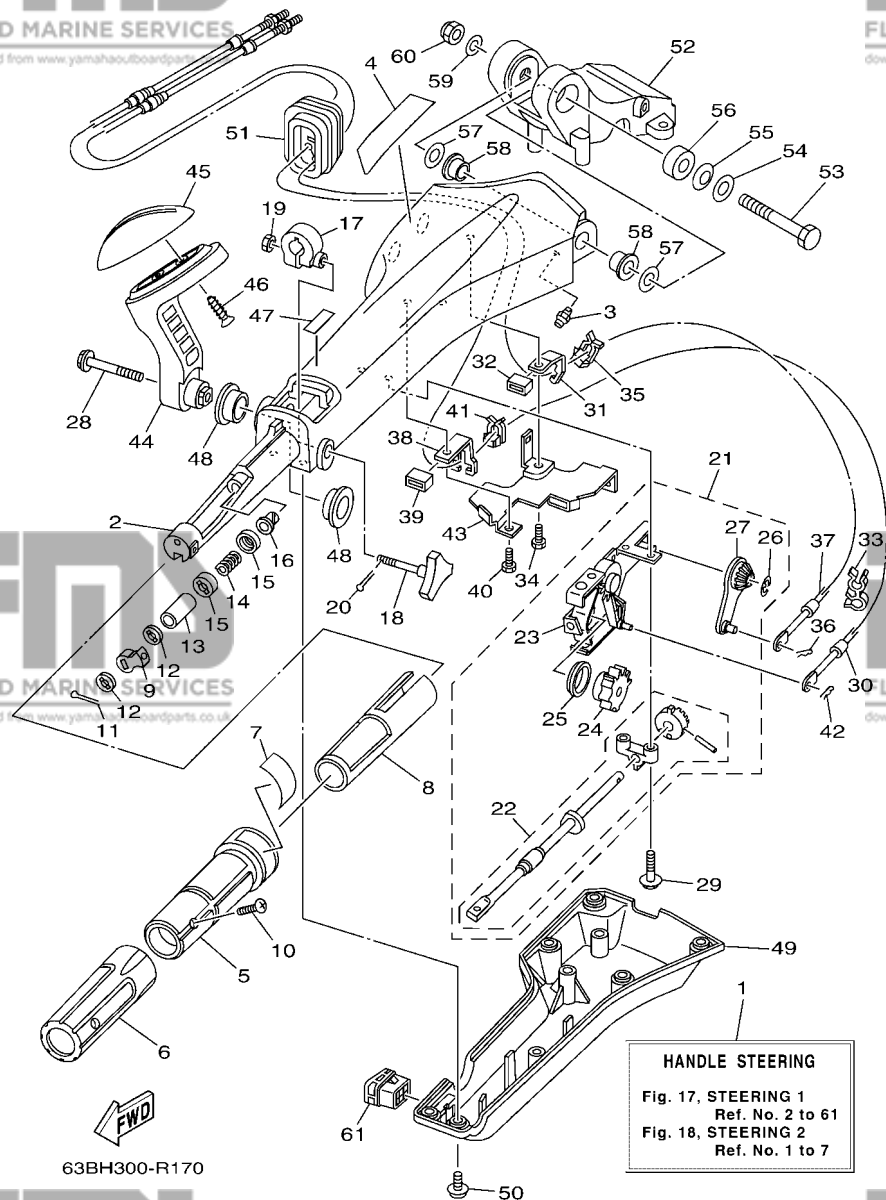


FIG. 17 STEERING 1

DIRECTION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|-----|----|-----|-----|-------------------|
| 28       | 97595-08540        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE   |     |    | 1   | 1   |                   |
| 29       | 97595-06530        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE   |     |    | 2   | 2   |                   |
| 30       | 63D-48321-11       | CABLE<br>CABLE                                    |     |    | 1   | 1   |                   |
| 31       | 6X4-48538-00       | CLAMP, CABLE 1<br>COLLIER                         |     |    | 1   | 1   |                   |
| 32       | 6X4-26367-00       | PROTECTOR<br>PROTECTEUR                           |     |    | 1   | 1   |                   |
| 33       | 90464-09M42        | CLAMP<br>BRIDE                                    |     |    | 1   | 1   |                   |
| 34       | 97095-06014        | BOLT<br>BOULON                                    |     |    | 1   | 1   |                   |
| 35       | 63D-48538-00       | CLAMP, CABLE 1<br>COLLIER                         |     |    | 1   | 1   |                   |
| 36       | 90468-10005        | CLIP<br>JONC                                      |     |    | 1   | 1   |                   |
| 37       | 63D-26301-01       | THROTTLE CABLE ASSY<br>CABLE D'ACCELERATEUR       |     |    | 1   | 1   |                   |
| 38       | 6X4-48538-10       | CLAMP, CABLE 1<br>COLLIER                         |     |    | 1   | 1   |                   |
| 39       | 6X4-26367-00       | PROTECTOR<br>PROTECTEUR                           |     |    | 1   | 1   |                   |
| 40       | 97095-06014        | BOLT<br>BOULON                                    |     |    | 1   | 1   |                   |
| 41       | 63D-48538-00       | CLAMP, CABLE 1<br>COLLIER                         |     |    | 1   | 1   |                   |
| 42       | 90468-10005        | CLIP<br>JONC                                      |     |    | 1   | 1   |                   |
| 43       | 6X4-42159-00       | STAY<br>SUPPORT                                   |     |    | 1   | 1   |                   |
| 44       | 6X4-44159-00-8D    | HANDLE, GEAR SHIFT<br>POIGNEE, LEVIER D'EMBRAYAGE |     |    | 1   | 1   |                   |
| 45       | 6X4-44173-00       | LEVER, SHIFT CONTROL<br>POIGNEE, INVERSION        |     |    | 1   | 1   |                   |
| 46       | 97780-60920        | SCREW, TAPPING<br>VIS, TETE BOMBEE                |     |    | 2   | 2   |                   |
| 47       | 6X3-44191-00       | INDICATOR, SHIFT<br>ETIQUETTE, EMBRAYAGE          |     |    | 1   | 1   |                   |
| 48       | 90386-26MA3        | BUSH<br>DOUILLE                                   |     |    | 2   | 2   |                   |
| 49       | 6X4-42131-01       | COVER, HANDLE STEERING<br>COUVERCLE               |     |    | 1   | 1   |                   |
| 50       | 97985-06216        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE          |     |    | 6   | 6   |                   |
| 51       | 6X4-42725-10       | GROMMET<br>PASSE-FIL                              |     |    | 1   | 1   |                   |
| 52       | 63D-42121-22-8D    | BRACKET<br>SUPPORT                                |     |    | 1   | 1   |                   |
| 53       | 90101-12014        | BOLT<br>BOULON                                    |     |    | 1   | 1   |                   |
| 54       | 92990-12200        | WASHER, PLAIN<br>RONDELLE, PLATE                  |     |    | 1   | 1   |                   |



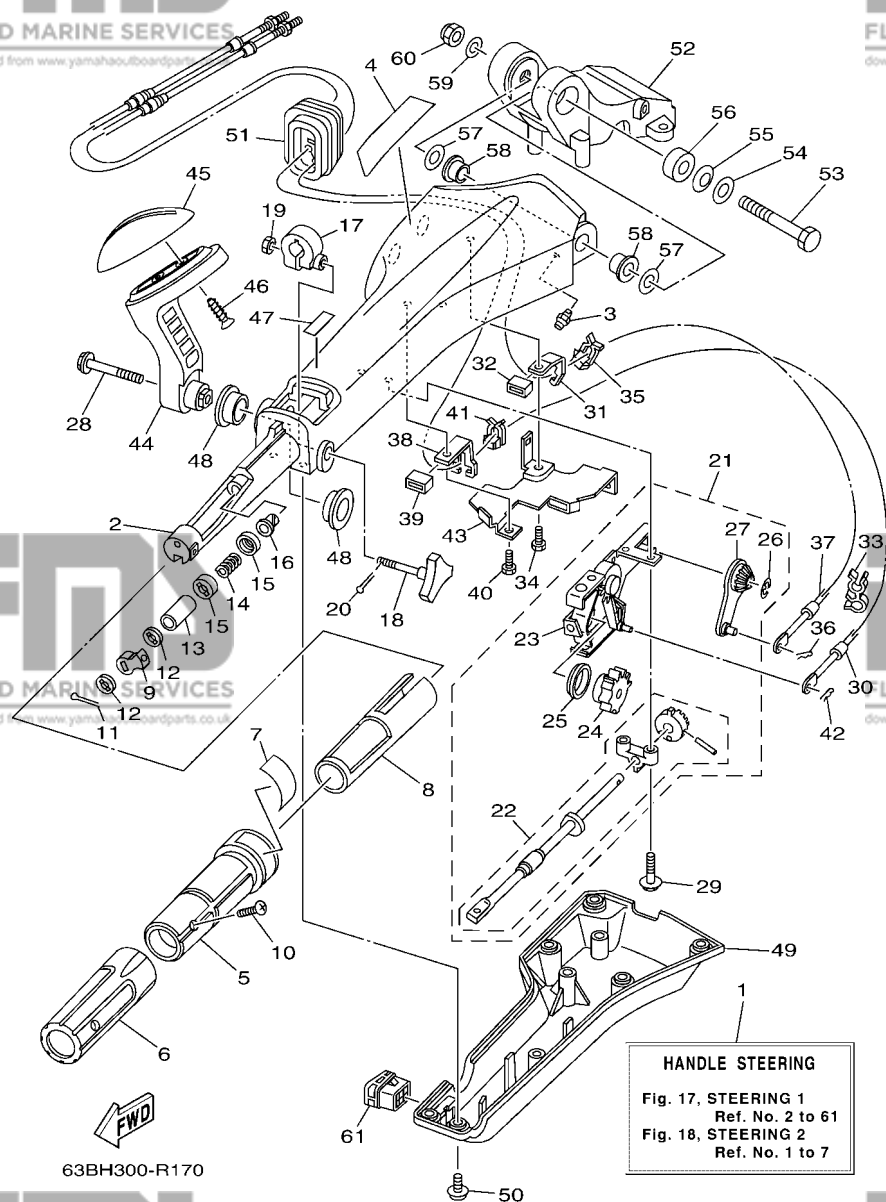
HANDLE STEERING

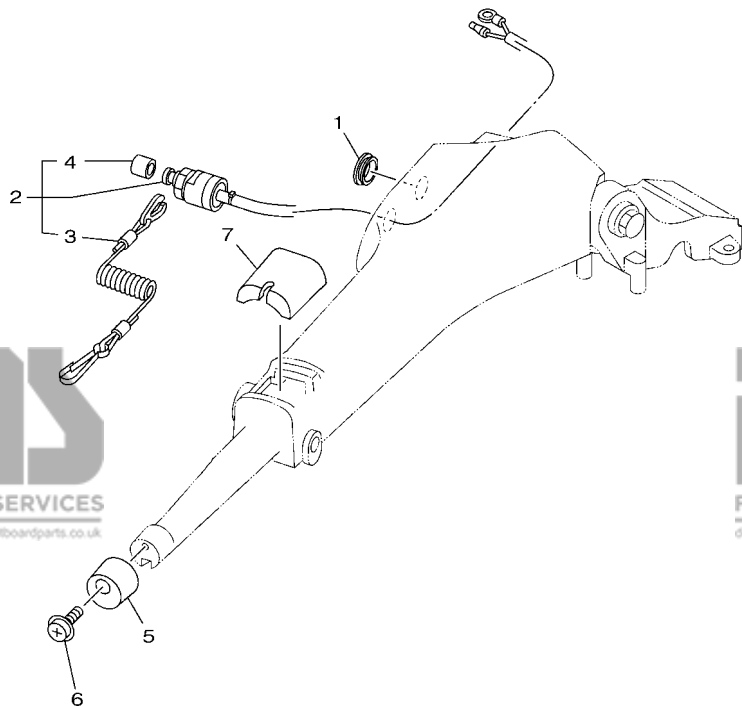
Fig. 17, STEERING 1  
Ref. No. 2 to 61  
Fig. 18, STEERING 2  
Ref. No. 1 to 7

FIG. 17 STEERING 1

DIRECTION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                   | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-------------------------------------------|-----|----|-----|-----|-------------------|
| 55       | 90206-12M22        | WASHER, WAVE<br>RONDELLE, ONDULEE         |     |    | 1   | 1   |                   |
| 56       | 90387-12M02        | COLLAR<br>COLLERETTE                      |     |    | 1   | 1   |                   |
| 57       | 90201-12035        | WASHER, PLATE<br>RONDELLE, PLATE          |     |    | 2   | 2   |                   |
| 58       | 90386-12003        | BUSH<br>DOUILLE                           |     |    | 2   | 2   |                   |
| 59       | 92990-12600        | WASHER, PLATE<br>RONDELLE, PLATE          |     |    | 1   | 1   |                   |
| 60       | 90185-12M12        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT |     |    | 1   | 1   |                   |
| 61       | 6X4-42728-10       | CAP<br>CAPUCHON                           |     |    | 1   | 1   |                   |



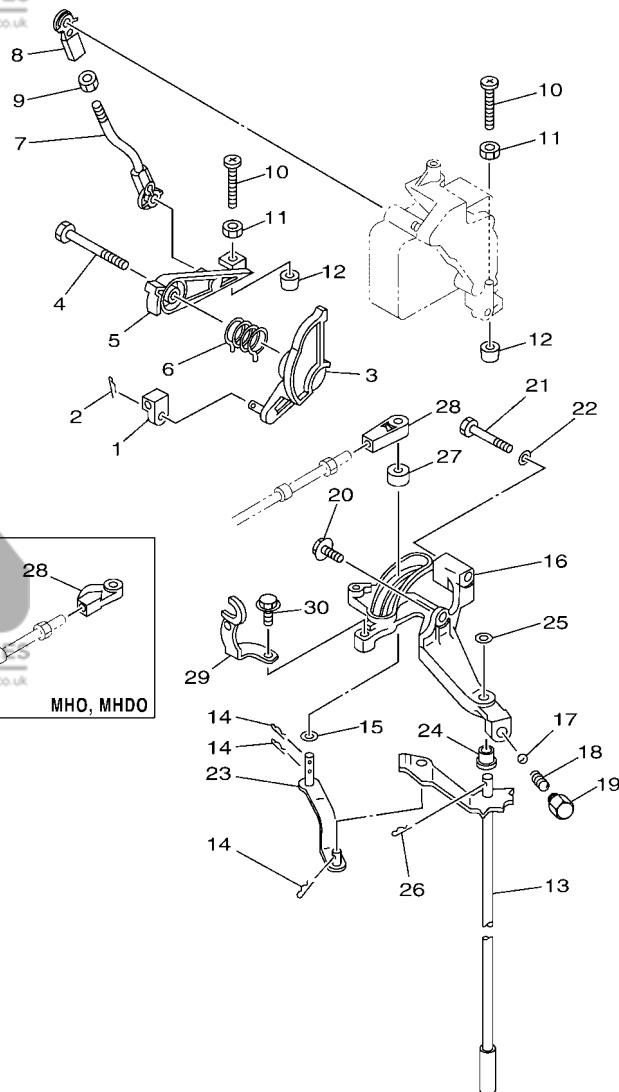


  
63BG700-Q150

**FIG. 18 STEERING 2**

**DIRECTION 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 676-42726-00       | GROMMET PASSE-FIL                              |     |    | 1   | 1   |                   |
| 2        | 6K5-82575-03       | ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT     |     |    | 1   | 1   |                   |
| 3        | 682-82556-00       | .LANYARD, STOP SWITCH .CORDON DU COUPE CIRCUIT |     |    | 1   | 1   |                   |
| 4        | 689-8257Y-00       | .CAP .COUVERCLE                                |     |    | 1   | 1   |                   |
| 5        | 6X4-42728-00       | CAP CAPUCHON                                   |     |    | 1   | 1   |                   |
| 6        | 97980-06216        | SCREW, WITH WASHER VIS, AVEC RONDELLE          |     |    | 1   | 1   |                   |
| 7        | 6X4-81942-01       | COVER COUVERCLE                                |     |    | 1   | 1   |                   |

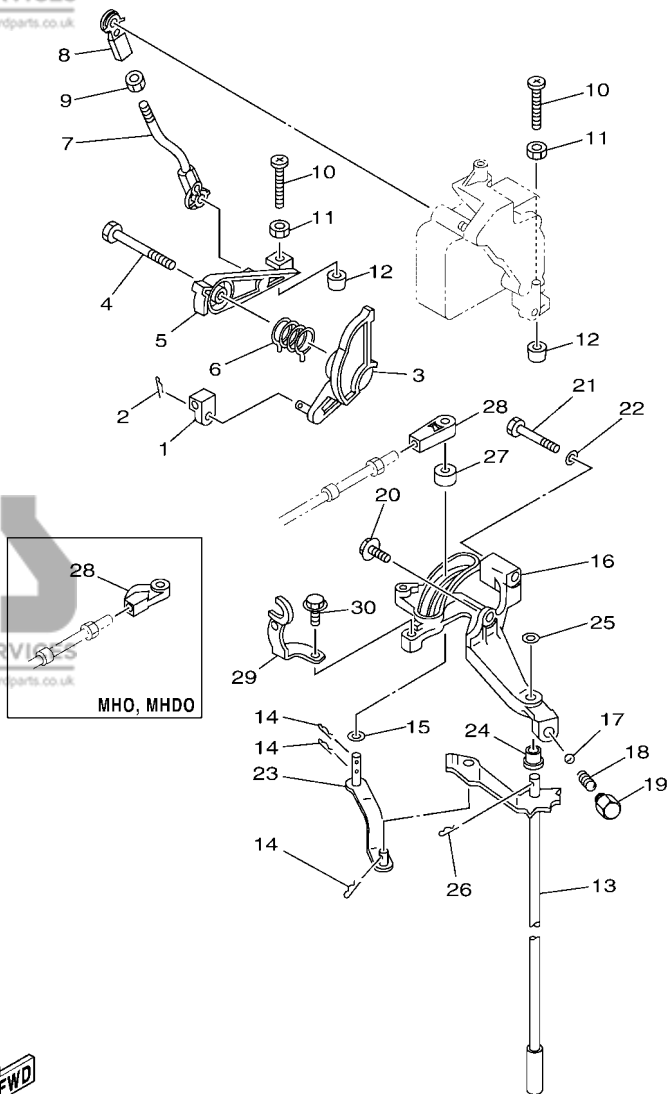


63BH300-R190

**FIG. 19 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. N° PIECES           | DESCRIPTION DESCRIPTION                                                                      | ETO | EO | MHO | MHDO | REMARKS REMARQUES                            |
|----------|------------------------------|----------------------------------------------------------------------------------------------|-----|----|-----|------|----------------------------------------------|
| 1        | 6H4-48344-00                 | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                                                     | 1   | 1  | 1   | 1    |                                              |
| 2        | 90468-18008                  | CLIP<br>JONC                                                                                 | 1   | 1  | 1   | 1    |                                              |
| 3        | 63D-41213-00                 | CAM, ACCEL.<br>CAME, ACCELERATION                                                            | 1   | 1  | 1   | 1    |                                              |
| 4        | 90109-06M43                  | BOLT<br>BOULON                                                                               | 1   | 1  | 1   | 1    |                                              |
| 5        | 63D-41632-00                 | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE                                          | 1   | 1  | 1   | 1    |                                              |
| 6        | 90508-26M35                  | SPRING, TORSION<br>RESSORT, TORSION                                                          | 1   | 1  | 1   | 1    |                                              |
| 7        | 63D-41636-00                 | ROD, MAGNETO CONTROL<br>BIELLETTE, COMMANDE D'AVANCE                                         | 1   | 1  | 1   | 1    |                                              |
| 8        | 6H4-41237-00                 | JOINT, LINK<br>RACCORD                                                                       | 1   | 1  | 1   | 1    |                                              |
| 9        | 95380-05600                  | NUT<br>ECROU                                                                                 | 1   | 1  | 1   | 1    |                                              |
| 10       | 90157-06M13                  | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                                                     | 2   | 2  | 2   | 2    |                                              |
| 11       | 95303-06600                  | NUT<br>ECROU                                                                                 | 2   | 2  | 2   | 2    |                                              |
| 12       | 688-44194-00                 | CAP<br>CAPUCHON                                                                              | 2   | 2  | 2   | 2    |                                              |
| 13       | 63D-44120-01<br>63D-44120-11 | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE<br>HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE |     | 1  | 1   | 1    | S(16.0°)<br>S(16.0°)<br>L(21.0°)<br>L(21.0°) |
| 14       | 90468-18008                  | CLIP<br>JONC                                                                                 | 3   | 3  | 3   | 3    |                                              |
| 15       | 90202-07M07                  | WASHER, PLATE<br>RONDELLE, PLATE                                                             | 1   | 1  | 1   | 1    |                                              |
| 16       | 63D-44117-00                 | BRACKET<br>SUPPORT                                                                           | 1   | 1  | 1   | 1    |                                              |
| 17       | 93501-04M02                  | BALL<br>BILLE                                                                                | 1   | 1  | 1   | 1    |                                              |
| 18       | 90501-12082                  | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                                                  | 1   | 1  | 1   | 1    |                                              |
| 19       | 648-42715-00                 | BUSHING<br>COUSSINET                                                                         | 1   | 1  | 1   | 1    |                                              |
| 20       | 97513-06520                  | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE                                              | 1   | 1  | 1   | 1    |                                              |
| 21       | 97013-06045                  | BOLT<br>BOULON                                                                               | 1   | 1  | 1   | 1    |                                              |
| 22       | 92903-06600                  | WASHER, PLATE<br>RONDELLE, PLATE                                                             | 1   | 1  | 1   | 1    |                                              |
| 23       | 63D-44121-00                 | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION                                                 | 1   | 1  | 1   | 1    |                                              |
| 24       | 90386-07M58                  | BUSH<br>DOUILLE                                                                              | 1   | 1  | 1   | 1    |                                              |
| 25       | 92990-08200                  | WASHER, PLAIN<br>RONDELLE, PLATE                                                             | 1   | 1  | 1   | 1    |                                              |
| 26       | 91490-20012                  | PIN, COTTER<br>GOUPILLE                                                                      | 1   | 1  | 1   | 1    |                                              |

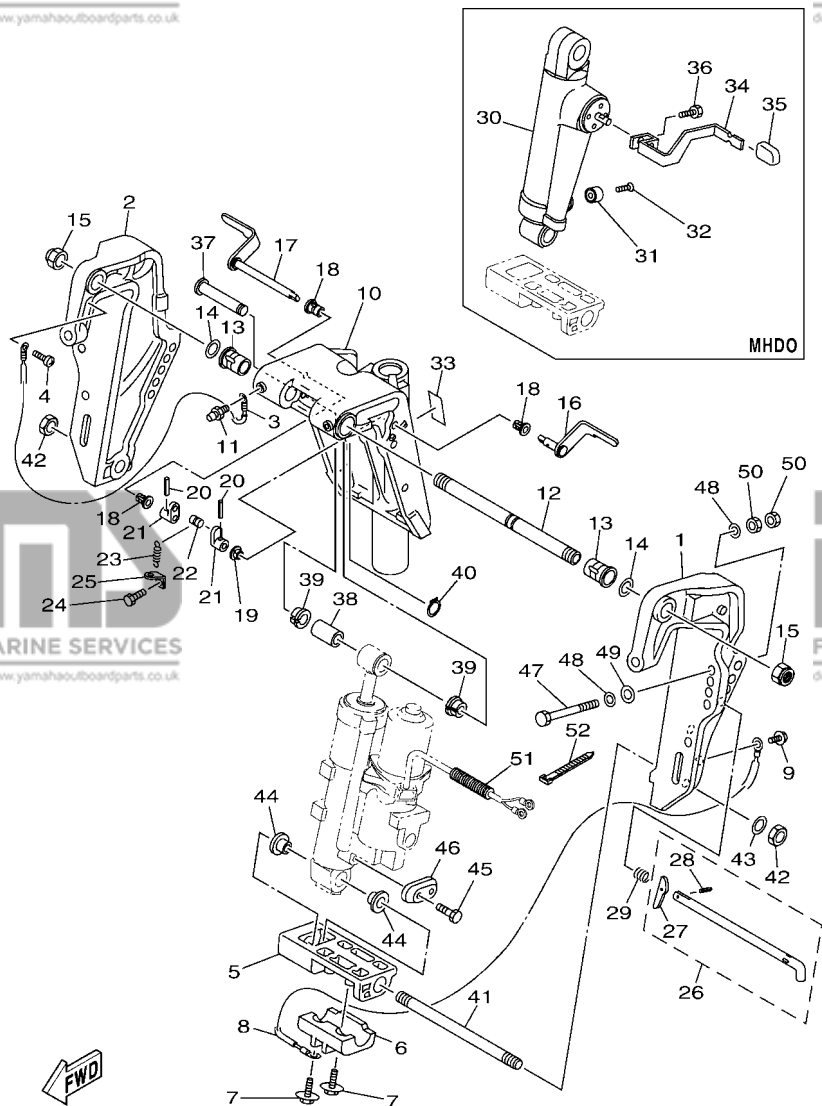


63BH300-R190

**FIG. 19 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|----|-----|------|-------------------|
| 27       | 688-44122-00       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1   | 1  | 1   | 1    |                   |
| 28       | 6FM-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1   | 1  |     |      |                   |
|          | 63D-48344-00       | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                |     |    | 1   | 1    |                   |
| 29       | 63D-15774-00       | STAY 4<br>SUPPORT 4                                     | 1   | 1  | 1   | 1    |                   |
| 30       | 97595-06516        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 1   | 1  | 1   | 1    |                   |

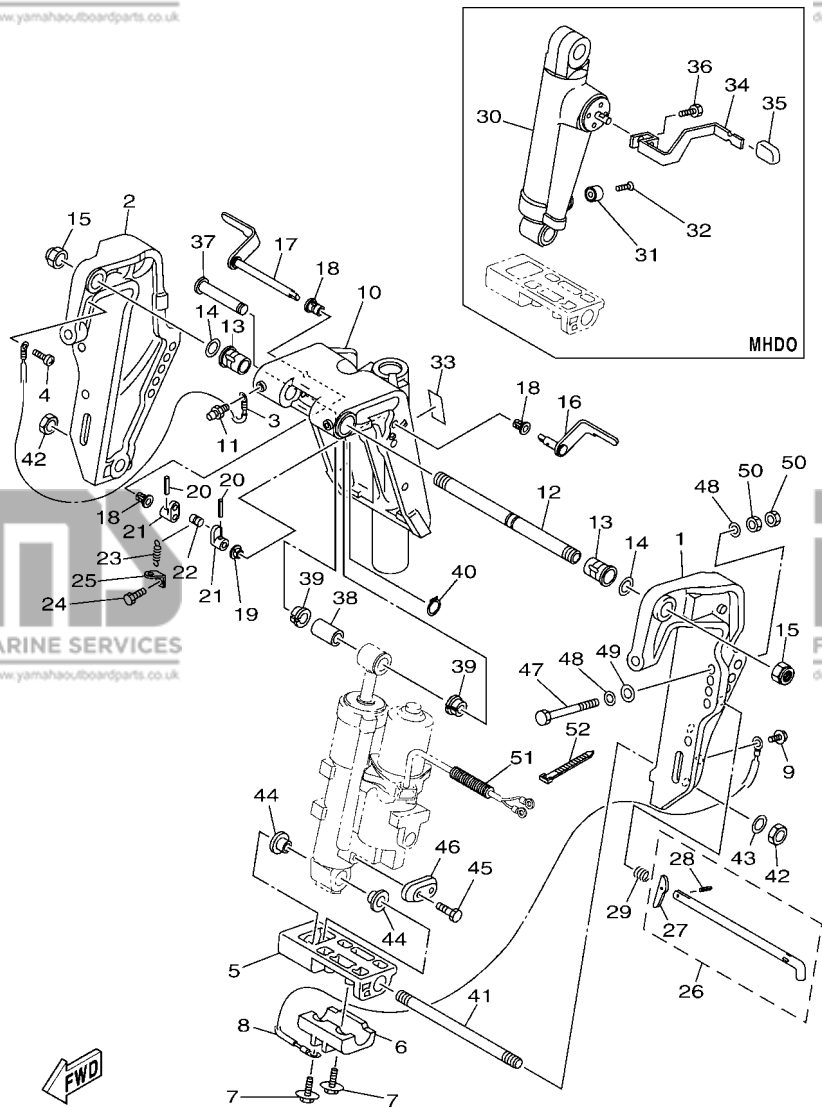


63BH300-R200

FIG. 20 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | ETO | EO | MHO | MHO | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------------|-----|----|-----|-----|----------------------|
| 1        | 63D-43111-01-8D    | BRACKET, CLAMP 1 PRESSE 1                         | 1   |    |     | 1   |                      |
| 2        | 63D-43112-01-8D    | BRACKET, CLAMP 2 PRESSE 2                         | 1   |    |     | 1   |                      |
| 3        | 63D-82148-00       | WIRE, LEAD 4 FIL 4                                | 1   |    |     | 1   |                      |
| 4        | 97885-06008        | SCREW, PAN HEAD VIS, A ENCOCHE                    | 1   |    |     | 1   |                      |
| 5        | 63D-43128-01-4D    | SPACER, CLAMP BRACKET ENTRETOISE                  | 1   |    |     | 1   |                      |
| 6        | 63D-45251-01       | ANODE ANODE                                       | 1   |    |     | 1   |                      |
| 7        | 97595-06525        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE      | 2   |    |     | 2   |                      |
| 8        | 6H1-82148-00       | WIRE, LEAD 4 FIL 4                                | 1   |    |     | 1   |                      |
| 9        | 97595-06510        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE      | 1   |    |     | 1   |                      |
| 10       | 63D-43311-03-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1                |     |    |     | 1   | S(16.0")<br>S(16.0") |
|          | 63D-43311-13-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1                | 1   |    |     |     | L(21.0")<br>L(21.0") |
| 11       | 93700-06M03        | NIPPLE, GREASE PION                               | 3   |    |     | 3   |                      |
| 12       | 63D-43131-01       | BOLT, CLAMP BRACKET BOULON, PRESSE                | 1   |    |     | 1   |                      |
| 13       | 90386-22M15        | BUSH DOUILLE                                      | 2   |    |     | 2   |                      |
| 14       | 90201-22M03        | WASHER, PLATE RONDELLE, PLATE                     | 2   |    |     | 2   |                      |
| 15       | 90185-22M11        | NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT            | 2   |    |     | 2   |                      |
| 16       | 6H5-43181-03       | LEVER, TILT STOP 1 LEVIER VERROUILLAGE RELEVAGE 1 | 1   |    |     | 1   |                      |
| 17       | 6H5-43185-03       | LEVER, TILT STOP 2 LEVIER VERROUILLAGE RELEVAGE 2 | 1   |    |     | 1   |                      |
| 18       | 90386-10M16        | BUSH DOUILLE                                      | 3   |    |     | 3   |                      |
| 19       | 90386-10025        | BUSH DOUILLE                                      | 1   |    |     | 1   |                      |
| 20       | 91690-30020        | PIN, SPRING AGRAFFE                               | 2   |    |     | 2   |                      |
| 21       | 6G5-43148-00       | COLLAR, DISTANCE ENTRETOISE                       | 2   |    |     | 2   |                      |
| 22       | 90249-06M19        | PIN GOUPILLE                                      | 1   |    |     | 1   |                      |
| 23       | 90506-14M24        | SPRING, TENSION RESSORT, TENSION                  | 1   |    |     | 1   |                      |
| 24       | 97095-06010        | BOLT BOULON                                       | 1   |    |     | 1   |                      |
| 25       | 6G5-43144-00       | HOOK, SPRING CROCHET                              | 1   |    |     | 1   |                      |
| 26       | 688-43160-01       | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)         | 1   |    |     | 1   |                      |

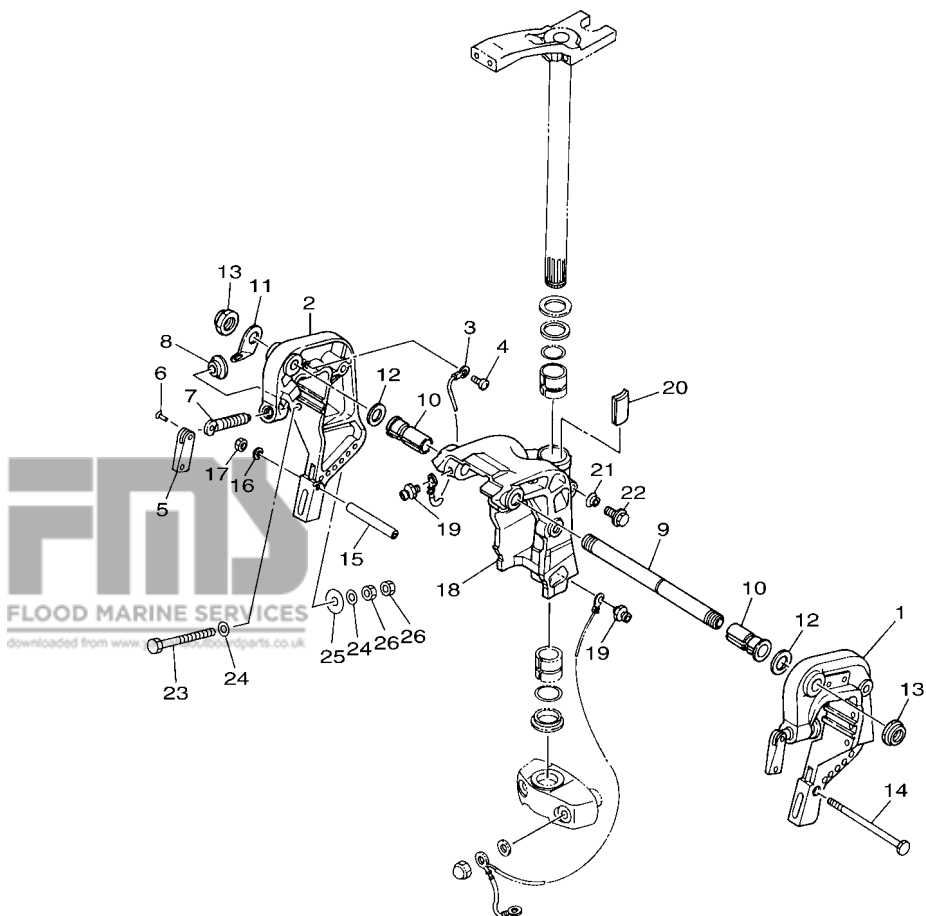


63BH300-R200

FIG. 20 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | ETO | EO | MHO | MHO | REMARKS REMARQUES    |
|----------|--------------------|------------------------------------------------------|-----|----|-----|-----|----------------------|
| 27       | 688-43165-00       | .PLATE, TILT LOCK<br>.TAQUET, BROCHE INCLINAISON     | 1   |    |     | 1   |                      |
| 28       | 91690-30012        | .PIN, SPRING<br>.AGRAFFE                             | 1   |    |     | 1   |                      |
| 29       | 90502-16M02        | SPRING, CONICAL<br>RESSORT, CONIQUE                  | 1   |    |     | 1   |                      |
| 30       | 62X-43107-02-8D    | SHOCK ABSORBER SUB-ASSY<br>AMORTISSEUR (ENS.)        |     |    |     | 1   | S(16.0°)<br>S(16.0°) |
| 31       | 663-45251-00       | ANODE<br>ANODE                                       |     |    |     | 1   |                      |
| 32       | 90152-06M01        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                |     |    |     | 1   |                      |
| 33       | 63D-43691-00       | INDICATOR, TILT<br>ETIQUETTE, RELEVAGE               |     |    |     | 1   |                      |
| 34       | 63D-43631-00       | LEVER, TILT<br>LEVIER, INCLINAISON                   |     |    |     | 1   |                      |
| 35       | 682-43318-01       | COVER<br>CAPUCHON                                    |     |    |     | 1   |                      |
| 36       | 97095-06010        | BOLT<br>BOULON                                       |     |    |     | 1   |                      |
| 37       | 6E5-43126-02       | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1   |    |     | 1   |                      |
| 38       | 90386-18M92        | BUSH<br>DOUILLE                                      | 1   |    |     | 1   |                      |
| 39       | 90386-18M35        | BUSH<br>DOUILLE                                      | 2   |    |     | 2   |                      |
| 40       | 93410-18M05        | CIRCLIP<br>CLIPS                                     | 1   |    |     | 1   |                      |
| 41       | 90116-18M52        | BOLT, STUD<br>GOIJON                                 | 1   |    |     | 1   |                      |
| 42       | 90170-18M10        | NUT<br>ECROU                                         | 2   |    |     | 2   |                      |
| 43       | 92995-18600        | WASHER<br>RONDELLE                                   | 1   |    |     | 1   |                      |
| 44       | 90386-18M44        | BUSH<br>DOUILLE                                      | 2   |    |     | 2   |                      |
| 45       | 90101-06020        | BOLT<br>BOULON                                       | 2   |    |     |     |                      |
| 46       | 65W-45251-00       | ANODE<br>ANODE                                       | 1   |    |     |     |                      |
| 47       | 90101-12M65        | BOLT<br>BOULON                                       | 4   |    |     | 4   |                      |
| 48       | 90201-12062        | WASHER, PLATE<br>RONDELLE, PLATE                     | 8   |    |     | 8   |                      |
| 49       | 90201-12426        | WASHER, PLATE<br>RONDELLE, PLATE                     | 4   |    |     | 4   |                      |
| 50       | 95380-12600        | NUT<br>ECROU                                         | 8   |    |     | 8   |                      |
| 51       | 90440-14M00        | PIPE<br>DURITE                                       | 1   |    |     |     |                      |
| 52       | 90465-11M10        | CLAMP<br>BRIDE                                       | 3   |    |     |     |                      |



63DL100-K210

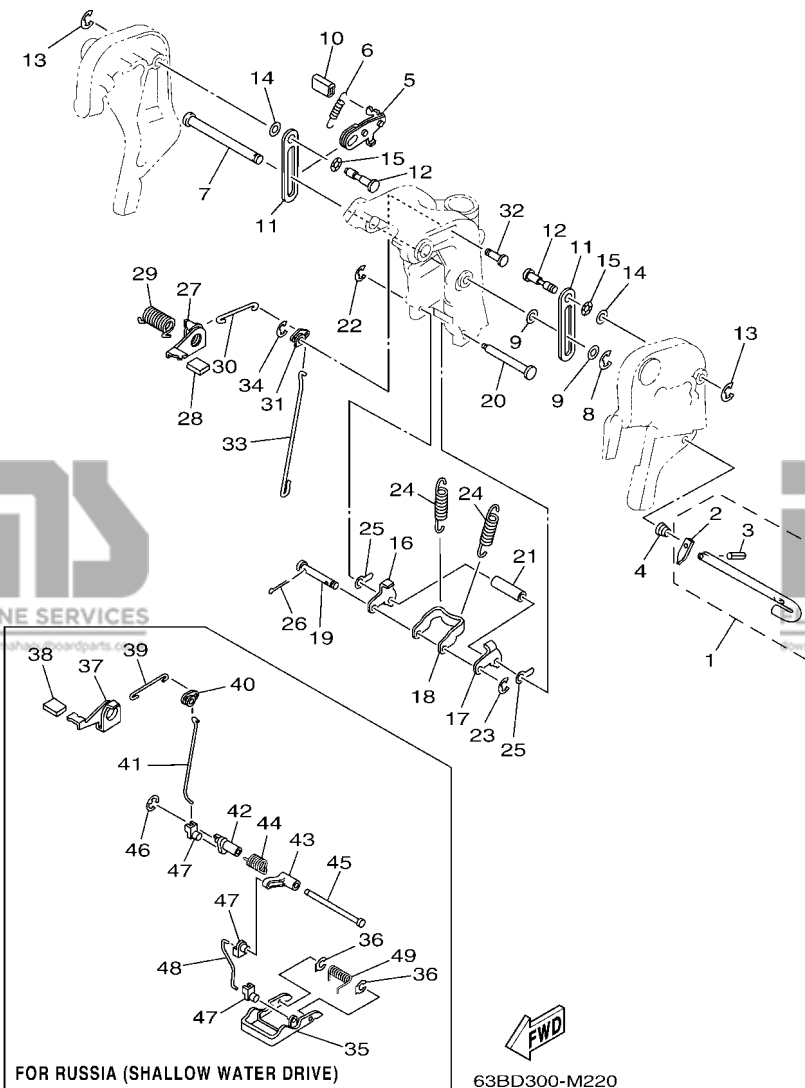
**FIG. 21 BRACKET 2**

**SUPPORT 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 6H4-43111-05-8D    | BRACKET, CLAMP 1 PRESSE 1                      |     | 1  | 1   |     |                   |
| 2        | 6H4-43112-04-8D    | BRACKET, CLAMP 2 PRESSE 2                      |     | 1  | 1   |     |                   |
| 3        | 6E5-82148-00       | WIRE, LEAD 4 FIL 4                             |     | 1  | 1   |     |                   |
| 4        | 97885-06008        | SCREW, PAN HEAD VIS, A ENCOCHE                 |     | 1  | 1   |     |                   |
| 5        | 6E0-43118-01       | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE |     | 2  | 2   |     |                   |
| 6        | 90243-04M01        | PIN GOUPILLE                                   |     | 2  | 2   |     |                   |
| 7        | 90149-14M12        | SCREW VIS                                      |     | 2  | 2   |     |                   |
| 8        | 648-43114-01       | PAD, TRANSOM CLAMP RONDELLE D'APPUI            |     | 2  | 2   |     |                   |
| 9        | 63D-43131-01       | BOLT, CLAMP BRACKET BOULON, PRESSE             |     | 1  | 1   |     |                   |
| 10       | 90386-22M69        | BUSH DOUILLE                                   |     | 2  | 2   |     |                   |
| 11       | 6J8-43113-01       | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE         |     | 1  | 1   |     |                   |
| 12       | 90201-22M03        | WASHER, PLATE RONDELLE, PLATE                  |     | 2  | 2   |     |                   |
| 13       | 90185-22M11        | NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT         |     | 2  | 2   |     |                   |
| 14       | 90101-08339        | BOLT BOULON                                    |     | 1  | 1   |     |                   |
| 15       | 90387-08M03        | COLLAR COLLERETTE                              |     | 1  | 1   |     |                   |
| 16       | 92990-08600        | WASHER, PLATE RONDELLE, PLATE                  |     | 1  | 1   |     |                   |
| 17       | 95380-08600        | NUT ECROU                                      |     | 1  | 1   |     |                   |
| 18       | 6J8-43311-04-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1             |     | 1  | 1   |     | S(16.0")          |
|          | 6J8-43311-10-8D    | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1             |     | 1  | 1   |     | S(16.0")          |
|          |                    |                                                |     | 1  | 1   |     | L(21.0")          |
| 19       | 93700-06M03        | NIPPLE, GREASE PION                            |     | 3  | 3   |     | L(21.0")          |
| 20       | 6J8-42528-00       | PLATE, FRICTION PLAQUE, FRICTION               |     | 1  | 1   |     |                   |
| 21       | 689-43373-01       | SEAL, DAMPER JOINT                             |     | 1  | 1   |     |                   |
| 22       | 90105-06M18        | BOLT, FLANGE BOULON                            |     | 1  | 1   |     |                   |
| 23       | 90101-10M58        | BOLT BOULON                                    |     | 4  | 4   |     |                   |
| 24       | 92995-10600        | WASHER RONDELLE                                |     | 8  | 8   |     |                   |
| 25       | 90201-12426        | WASHER, PLATE RONDELLE, PLATE                  |     | 4  | 4   |     |                   |
| 26       | 95380-10600        | NUT ECROU                                      |     | 8  | 8   |     |                   |

FIG. 22 BRACKET 3

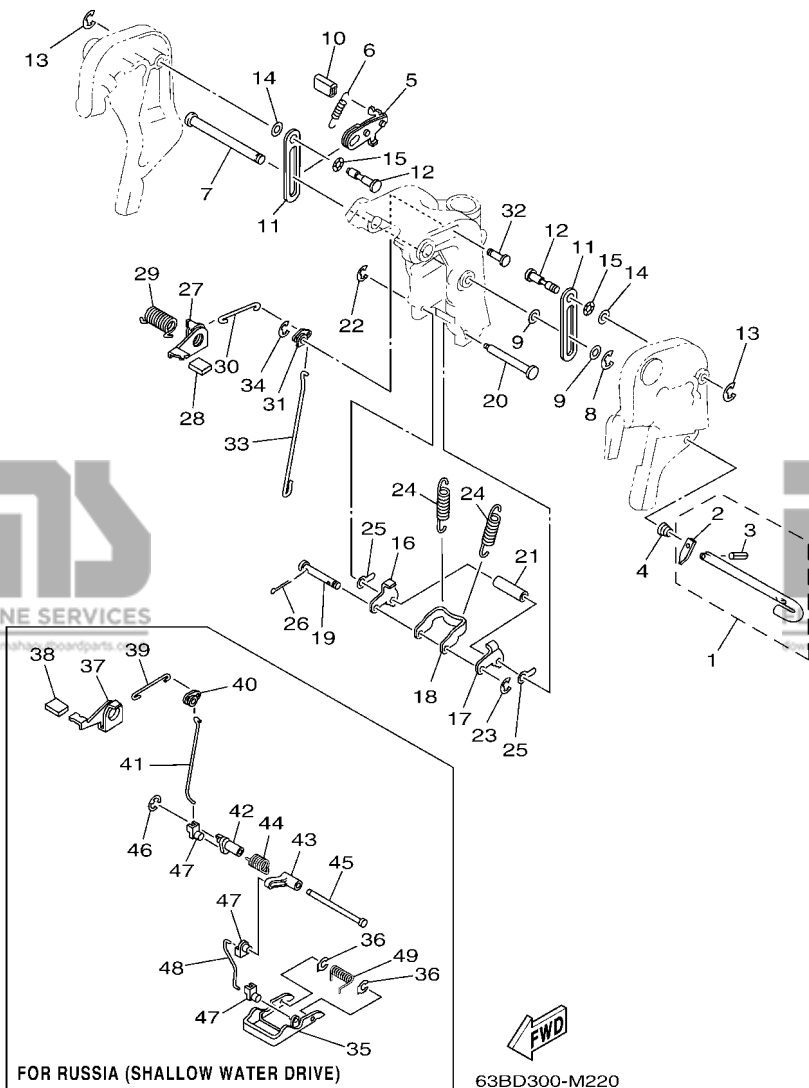
SUPPORT 3



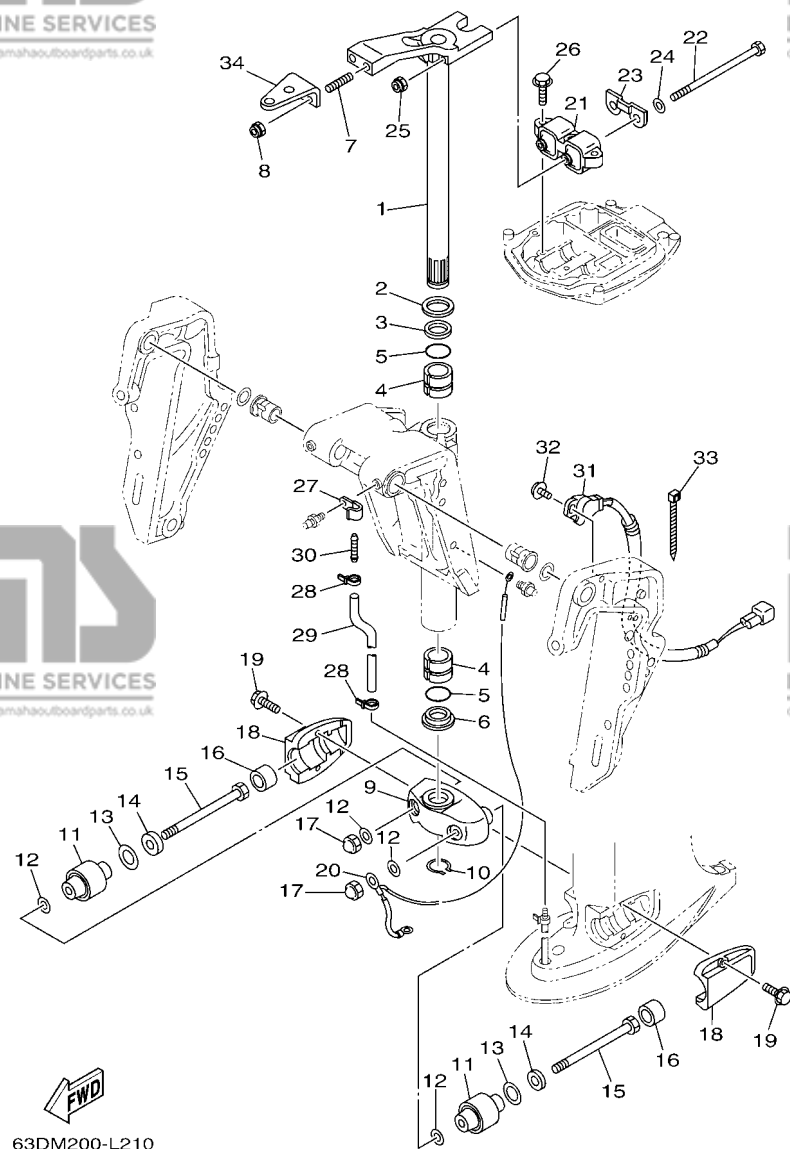
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | ETO | EO | MHO | MHO | REMARKS REMARQUES                |
|----------|--------------------|------------------------------------------------------|-----|----|-----|-----|----------------------------------|
| 1        | 6H4-43160-01       | TILT ROD ASSY<br>BROCHE D'INCLINAISON (ENS.)         |     | 1  | 1   |     |                                  |
| 2        | 676-43165-00       | .PLATE, TILT LOCK<br>.TAQUET, BROCHE INCLINAISON     |     | 1  | 1   |     |                                  |
| 3        | 91690-30010        | .PIN, SPRING<br>.AGRAFFE                             |     | 1  | 1   |     |                                  |
| 4        | 90502-10M04        | SPRING, CONICAL<br>RESSORT, CONIQUE                  |     | 1  | 1   |     |                                  |
| 5        | 6J8-43181-01       | LEVER, TILT STOP 1<br>LEVIER VERROUILLAGE RELEVAGE 1 |     | 1  | 1   |     |                                  |
| 6        | 90506-12M25        | SPRING, TENSION<br>RESSORT, TENSION                  |     | 1  | 1   |     |                                  |
| 7        | 90249-12M28        | PIN<br>GOUPILLE                                      |     | 1  | 1   |     |                                  |
| 8        | 99080-10600        | CIRCLIP<br>CIRCLIP                                   |     | 1  | 1   |     |                                  |
| 9        | 90202-12031        | WASHER, PLATE<br>RONDELLE, PLATE                     |     | 2  | 2   |     |                                  |
| 10       | 682-43318-01       | COVER<br>CAPUCHON                                    |     | 1  | 1   |     |                                  |
| 11       | 6J8-43627-00       | STOPPER<br>PLAQUETTE                                 |     | 2  | 2   |     |                                  |
| 12       | 90249-12M27        | PIN<br>GOUPILLE                                      |     | 2  | 2   |     |                                  |
| 13       | 99080-10600        | CIRCLIP<br>CIRCLIP                                   |     | 2  | 2   |     |                                  |
| 14       | 90202-12031        | WASHER, PLATE<br>RONDELLE, PLATE                     |     | 2  | 2   |     |                                  |
| 15       | 90206-12M16        | WASHER, WAVE<br>RONDELLE, ONDULEE                    |     | 2  | 2   |     |                                  |
| 16       | 6J8-43614-00       | PLATE, TILT LOCK<br>ETRIER, VERROUILLAGE MARCHE AR   |     | 1  | 1   |     |                                  |
| 17       | 6J8-43615-00       | PLATE, TILT LOCK<br>ETRIER, VERROUILLAGE MARCHE AR   |     | 1  | 1   |     |                                  |
| 18       | 6J8-43613-01       | ARM, TILT LOCK<br>GUIDE                              |     | 1  | 1   |     |                                  |
| 19       | 6H4-43659-00       | SHAFT, REVERSE LOCK<br>AXE, VERROUILLAGE MARCHE AR   |     | 1  | 1   |     |                                  |
| 20       | 6J8-43611-01       | SHAFT, TILT LOCK<br>AXE, VERROUILLAGE MARCHE AR      |     | 1  | 1   |     |                                  |
| 21       | 90387-07M64        | COLLAR<br>COLLERETTE                                 |     | 1  | 1   |     |                                  |
| 22       | 93430-06M02        | CIRCLIP<br>CLIPS                                     |     | 1  | 1   |     |                                  |
| 23       | 99080-05600        | CIRCLIP<br>CIRCLIP                                   |     | 1  | 1   |     |                                  |
| 24       | 90506-32M22        | SPRING, TENSION<br>RESSORT, TENSION                  |     | 2  | 2   |     |                                  |
| 25       | 6H4-43674-00       | WASHER<br>RONDELLE                                   |     | 2  | 2   |     | EXCEPT FOR RUS<br>EXCEPT FOR RUS |
| 26       | 91490-20010        | PIN. COTTER<br>GOUPILLE                              |     | 2  | 2   |     |                                  |
| 27       | 6J8-43631-00       | LEVER, TILT<br>LEVIER, INCLINAISON                   |     | 1  | 1   |     |                                  |

FIG. 22 BRACKET 3

SUPPORT 3



| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | MHDO | REMARKS REMARQUES                |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|------|----------------------------------|
| 28       | 6J8-43633-00       | COVER, TILT LEVER<br>COUVERCLE                              |     | 1  | 1   |      |                                  |
| 29       | 90508-18M24        | SPRING, TORSION<br>RESSORT, TORSION                         |     | 1  | 1   |      | EXCEPT FOR RUS<br>FOR RUS        |
|          | 90508-18M23        | SPRING, TORSION<br>RESSORT, TORSION                         |     | 1  |     |      | FOR RUS                          |
| 30       | 6H4-43616-00       | ROD, TILT LOCK<br>TIGE                                      |     | 1  | 1   |      |                                  |
| 31       | 6J8-43641-00       | LEVER, TILT<br>LEVIER, INCLINAISON                          |     | 1  | 1   |      |                                  |
| 32       | 90249-06M23        | PIN<br>GOUPILLE                                             |     | 1  | 1   |      | EXCEPT FOR RUS<br>EXCEPT FOR RUS |
|          | 90249-06M24        | PIN<br>GOUPILLE                                             |     | 1  |     |      | FOR RUS                          |
| 33       | 6J8-43617-00       | ROD, TILT LOCK<br>TIGE                                      |     | 1  | 1   |      |                                  |
| 34       | 99080-05600        | CIRCLIP<br>CIRCLIP                                          |     | 1  | 1   |      |                                  |
| 35       | 6J8-43681-01       | LEVER, SHALLOW WATER DRIVE 1<br>LEVIER, PEU PROFOND D'EAU 1 |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 36       | 6J8-43673-00       | WASHER 1<br>RONDELLE                                        |     | 2  |     |      | FOR RUS<br>FOR RUS               |
| 37       | 6J8-43631-10       | LEVER, TILT<br>LEVIER, INCLINAISON                          |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 38       | 6J8-43633-00       | COVER, TILT LEVER<br>COUVERCLE                              |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 39       | 6H4-43616-00       | ROD, TILT LOCK<br>TIGE                                      |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 40       | 6J8-43641-00       | LEVER, TILT<br>LEVIER, INCLINAISON                          |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 41       | 6J8-43617-10       | ROD, TILT LOCK<br>TIGE                                      |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 42       | 6J8-43186-00       | LEVER<br>LEVIER                                             |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 43       | 6J8-43187-00       | LEVER 2<br>LEVIER                                           |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 44       | 90508-25M21        | SPRING, TORSION<br>RESSORT, TORSION                         |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 45       | 90249-07M25        | PIN<br>GOUPILLE                                             |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 46       | 99080-05600        | CIRCLIP<br>CIRCLIP                                          |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 47       | 6J8-41262-00       | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER            |     | 3  |     |      | FOR RUS<br>FOR RUS               |
| 48       | 6J8-43616-10       | ROD, TILT LOCK<br>TIGE                                      |     | 1  |     |      | FOR RUS<br>FOR RUS               |
| 49       | 90508-20M22        | SPRING, TORSION<br>RESSORT, TORSION                         |     | 1  |     |      | FOR RUS<br>FOR RUS               |



63DM200-L210

**FIG. 23 BRACKET 4**

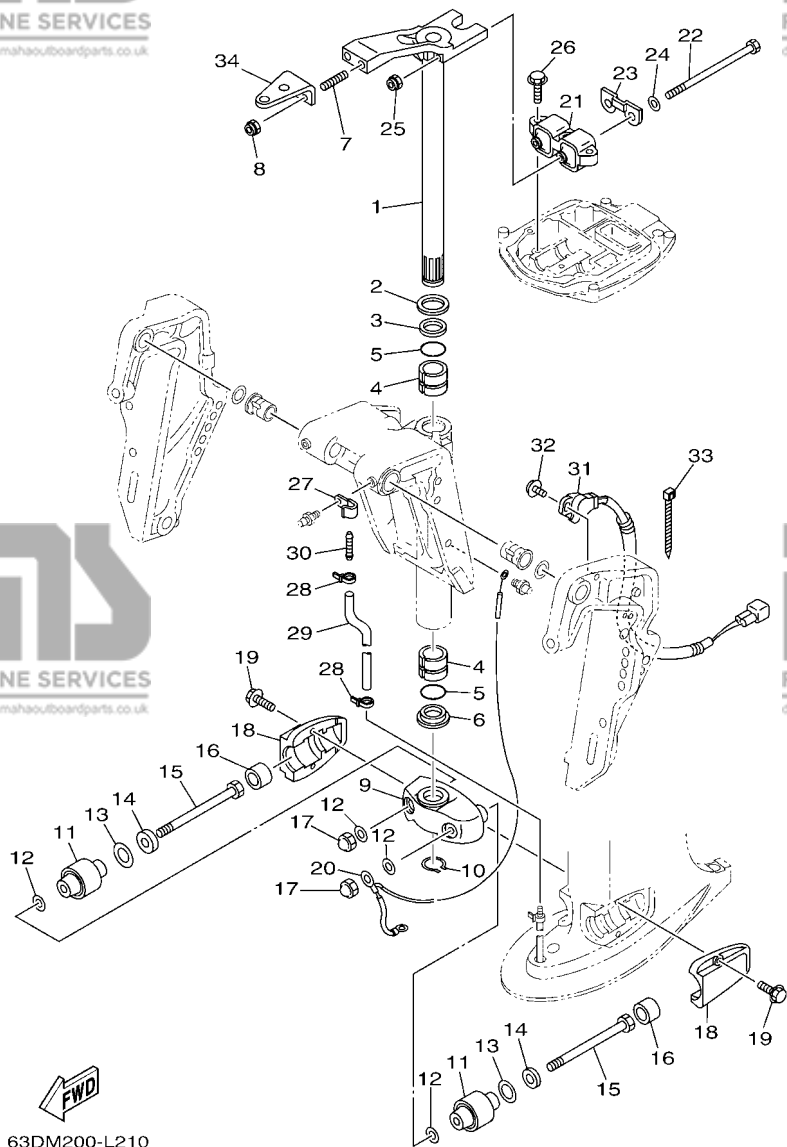
**SUPPORT 4**

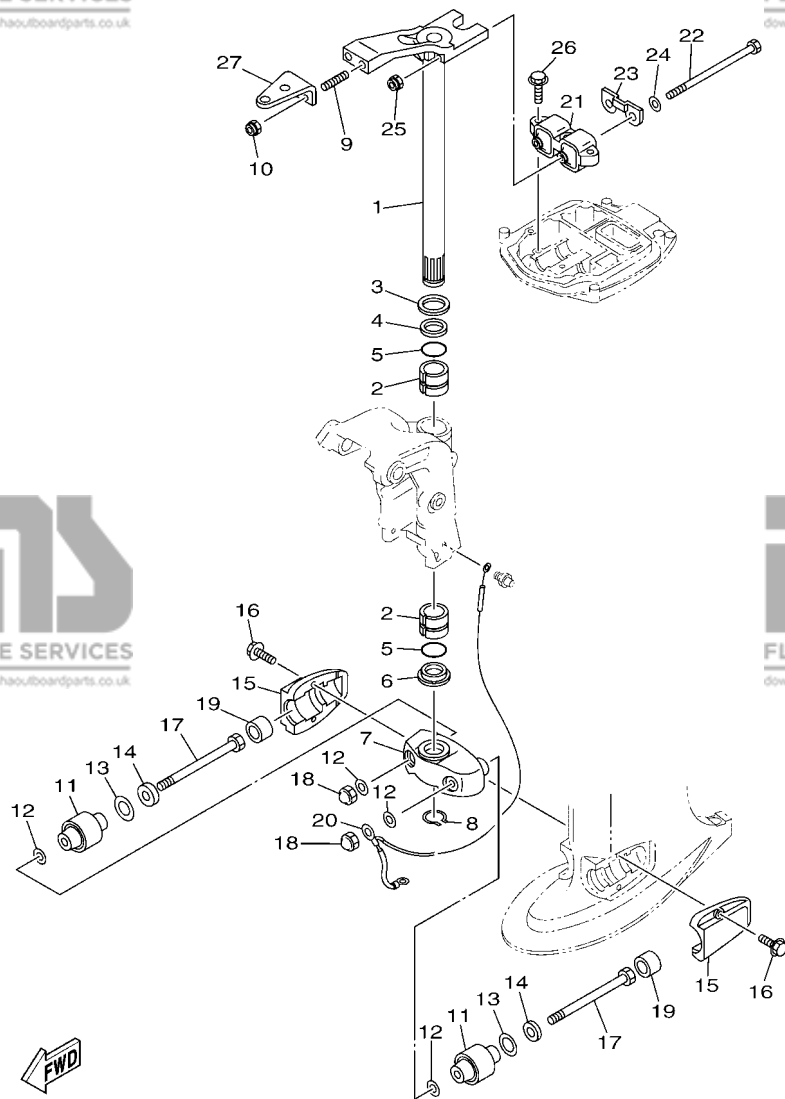
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION        | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63D-42510-02-8D    | STEERING BRACKET ASSY          |     |    |     | 1   | S(16.0")          |
|          | 63D-42510-12-8D    | DIRECTION SUPPORT (ENS.)       | 1   |    |     |     | S(16.0")          |
| 2        | 90201-30M00        | STEERING BRACKET ASSY          |     |    |     |     | L(21.0")          |
| 3        | 90386-30M78        | DIRECTION SUPPORT (ENS.)       | 1   |    |     | 1   | L(21.0")          |
| 4        | 90386-30M77        | WASHER, PLATE                  | 1   |    |     | 1   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 5        | 93210-29M94        | BUSH                           | 1   |    |     | 1   |                   |
| 6        | 90386-30M60        | DOUILLE                        | 2   |    |     | 2   |                   |
| 7        | 90116-10062        | BUSH                           | 1   |    |     | 1   |                   |
| 8        | 90185-10027        | DOUILLE                        | 2   |    |     | 2   |                   |
| 9        | 63D-44551-01-8D    | BOLT, STUD                     | 2   |    |     | 2   |                   |
|          |                    | GOUJON                         |     |    |     |     |                   |
| 10       | 93410-28M06        | NUT, SELF-LOCKING              | 2   |    |     | 2   |                   |
|          |                    | ECROU, AUTO-BLOQUANT           |     |    |     |     |                   |
| 11       | 687-44555-00       | HOUSING, LOWER MOUNT RUBBER 1  | 1   |    |     | 1   |                   |
|          | 63D-44555-00       | BOITIER, SILENT-BLOC INFERIEUR |     |    |     |     |                   |
| 12       | 90201-12M16        | CIRCLIP                        | 1   |    |     | 1   |                   |
|          |                    | CLIPS                          |     |    |     |     |                   |
| 13       | 90202-25M04        | MOUNT DAMPER, LOWER SIDE       |     |    |     | 2   | S(16.0")          |
|          |                    | SILENT-BLOC, INFERIEUR LATERAL |     |    |     |     | S(16.0")          |
| 14       | 90201-13M19        | MOUNT DAMPER, LOWER SIDE       | 2   |    |     | 2   | L(21.0")          |
|          |                    | SILENT-BLOC, INFERIEUR LATERAL |     |    |     |     | L(21.0")          |
| 15       | 90109-12M21        | WASHER, PLATE                  | 4   |    |     | 4   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 16       | 663-44575-00       | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 17       | 95380-12800        | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 18       | 63D-44552-01-8D    | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 19       | 97575-08530        | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 20       | 63D-82127-20       | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 21       | 63D-44514-01       | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 22       | 90109-08229        | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 23       | 63D-44526-00       | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |
| 24       | 90201-09425        | WASHER, PLATE                  | 2   |    |     | 2   |                   |
|          |                    | RONDELLE, PLATE                |     |    |     |     |                   |

FIG. 23 BRACKET 4

SUPPORT 4

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | ETO | EO | MHO | MHO | REMARKS REMARQUES                |
|----------|--------------------|--------------------------------------------------|-----|----|-----|-----|----------------------------------|
| 25       | 90185-08018        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT        | 2   |    |     | 2   |                                  |
| 26       | 97575-08530        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVEC RONDELLE | 3   |    |     | 3   |                                  |
| 27       | 90465-06M86        | CLAMP<br>BRIDE                                   | 1   |    |     |     |                                  |
| 28       | 90465-11M10        | CLAMP<br>BRIDE                                   | 2   |    |     |     |                                  |
| 29       | 90445-07MF1        | HOSE (L570)<br>DURITE (L570)                     | 1   |    |     |     |                                  |
| 30       | 6E5-83558-00       | END, NIPPLE<br>RACCORD DE NIPPLE                 | 1   |    |     |     |                                  |
| 31       | 63D-83672-11       | TRIM SENDER<br>INCLINER RACCORD                  | 1   |    |     |     |                                  |
| 32       | 97985-06216        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE         | 2   |    |     |     |                                  |
| 33       | 90465-13M11        | CLAMP<br>BRIDE                                   | 1   |    |     |     |                                  |
| 34       | 63D-48511-01       | HOOK, STEERING<br>ATTACHE, DIRECTION             | 1   |    |     |     | STEERING GUIDE<br>STEERING GUIDE |





63BB300-L210

**FIG. 24 BRACKET 5**

**SUPPORT 5**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | ETO | EO | MHO | MHDO | REMARKS REMARQUES    |
|----------|--------------------|-----------------------------------------------------------------|-----|----|-----|------|----------------------|
| 1        | 63B-42510-01-8D    | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)               |     | 1  | 1   |      | S(16.0")<br>S(16.0") |
|          | 63B-42510-11-8D    | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)               |     | 1  | 1   |      | L(21.0")<br>L(21.0") |
| 2        | 90386-30M77        | BUSH<br>DOUILLE                                                 |     | 2  | 2   |      |                      |
| 3        | 90201-30M00        | WASHER, PLATE<br>RONDELLE, PLATE                                |     | 1  | 1   |      |                      |
| 4        | 90386-30M78        | BUSH<br>DOUILLE                                                 |     | 1  | 1   |      |                      |
| 5        | 93210-29M94        | O-RING<br>JOINT TORIQUE                                         |     | 2  | 2   |      |                      |
| 6        | 90386-30M60        | BUSH<br>DOUILLE                                                 |     | 1  | 1   |      |                      |
| 7        | 63D-44551-01-8D    | HOUSING, LOWER MOUNT RUBBER 1<br>BOITIER, SILENT-BLOC INFÉRIEUR |     | 1  | 1   |      |                      |
| 8        | 93410-28M06        | CIRCLIP<br>CLIPS                                                |     | 1  | 1   |      |                      |
| 9        | 90116-10062        | BOLT, STUD<br>GOUJON                                            |     | 2  | 2   |      |                      |
| 10       | 90185-10027        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                       |     | 2  | 2   |      |                      |
| 11       | 687-44555-00       | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFÉRIEUR LATÉRAL      |     | 2  | 2   |      | S(16.0")<br>S(16.0") |
|          | 63D-44555-00       | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFÉRIEUR LATÉRAL      |     | 2  | 2   |      | L(21.0")<br>L(21.0") |
| 12       | 90201-12M16        | WASHER, PLATE<br>RONDELLE, PLATE                                |     | 4  | 4   |      |                      |
| 13       | 90202-25M04        | WASHER, PLATE<br>RONDELLE, PLATE                                |     | 2  | 2   |      |                      |
| 14       | 90201-13M19        | WASHER, PLATE<br>RONDELLE, PLATE                                |     | 2  | 2   |      |                      |
| 15       | 63D-44552-01-8D    | HOUSING, LOWER MOUNT RUBBER 2<br>BOITIER, SILENT-BLOC INFÉRIEUR |     | 2  | 2   |      |                      |
| 16       | 97575-08530        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE                 |     | 4  | 4   |      |                      |
| 17       | 90109-12M21        | BOLT<br>BOULON                                                  |     | 2  | 2   |      |                      |
| 18       | 95380-12800        | NUT, CROWN<br>ECROU, BORGNE                                     |     | 2  | 2   |      |                      |
| 19       | 663-44575-00       | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFÉRIEUR            |     | 2  | 2   |      |                      |
| 20       | 63D-82127-00       | WIRE, LEAD 2<br>FIL 2                                           |     | 1  | 1   |      | S(16.0")<br>S(16.0") |
|          | 63D-82127-10       | WIRE, LEAD 2<br>FIL 2                                           |     | 1  | 1   |      | L(21.0")<br>L(21.0") |
| 21       | 63D-44514-01       | MOUNT DAMPER, UPPER SIDE<br>SILENT-BLOC, SUPÉRIEUR LATÉRAL      |     | 1  | 1   |      |                      |
| 22       | 90109-08229        | BOLT<br>BOULON                                                  |     | 2  | 2   |      |                      |
| 23       | 63D-44526-00       | PLATE<br>PLAQUE                                                 |     | 1  | 1   |      |                      |
| 24       | 90201-09425        | WASHER, PLATE<br>RONDELLE, PLATE                                |     | 2  | 2   |      |                      |

## SUPPORT 5



**FMS**  
FLOOD MARINE SERVICES

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FIG. 25 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 62Y-43800-12       | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (E | 1   |    |     |     |                   |
| 2        | 6CJ-43810-10       | TILT PISTON SUB ASSY<br>INCLINER PISTON AUXILIAIRE(ENS   | 1   |    |     |     |                   |
| 3        | 6CJ-43801-10       | .ROD<br>.TIGE                                            | 1   |    |     |     |                   |
| 4        | 62Y-43822-00       | .SEAL, TRIM DUST<br>.JOINT                               | 1   |    |     |     |                   |
| 5        | 6CJ-43821-10       | .SCREW, TRIM CYLINDER END<br>.VIS                        | 1   |    |     |     |                   |
| 6        | 93210-49001        | .O-RING<br>.JOINT TORIQUE                                | 1   |    |     |     |                   |
| 7        | 6CJ-43863-00       | .O-RING<br>.JOINT TORIQUE                                | 1   |    |     |     |                   |
| 8        | 6CJ-4380R-10       | .CYLINDER END SUB ASSY<br>.CYLINDRE RACCORD (ENS.)       | 1   |    |     |     |                   |
| 9        | 6CJ-43863-00       | .O-RING<br>.JOINT TORIQUE                                | 1   |    |     |     |                   |
| 10       | 93210-44006        | .O-RING<br>.JOINT TORIQUE                                | 1   |    |     |     |                   |
| 11       | 6C5-43861-00       | .O-RING<br>.JOINT TORIQUE                                | 1   |    |     |     |                   |
| 12       | 6C5-43871-00       | .RING, BACK UP<br>.SEGMENT                               | 1   |    |     |     |                   |
| 13       | 6CJ-22471-10       | CYLINDER, SHOCK ABSORBER<br>CYLINDRE, AMORTISSEUR        | 1   |    |     |     |                   |
| 14       | 93503-16003        | BALL<br>BILLES                                           | 6   |    |     |     |                   |
| 15       | 6C5-43861-00       | O-RING<br>JOINT TORIQUE                                  | 1   |    |     |     |                   |
| 16       | 6C5-43875-00       | RING, SNAP<br>RESSORT                                    | 1   |    |     |     |                   |
| 17       | 6CJ-4381B-10       | FREE PISTON SUB ASSY<br>PISTON AUXILIAIRE (ENS.)         | 1   |    |     |     |                   |
| 18       | 6C5-43899-00       | PLATE STOPPER<br>PLAQUETTE                               | 1   |    |     |     |                   |
| 19       | 62X-4384H-00       | SPRING<br>RESSORT                                        | 2   |    |     |     |                   |
| 20       | 6C5-22435-00       | PLATE, VALVE 2<br>PLAQUE, CLAPET 2                       | 1   |    |     |     |                   |
| 21       | 99009-32500        | CIRCLIP<br>CIRCLIP                                       | 1   |    |     |     |                   |
| 22       | 62Y-4380K-11       | CYLINDER, TILT SUB ASSY<br>CYLINDRE                      | 1   |    |     |     |                   |
| 23       | 6C5-43817-10       | FILTER 2<br>FILTRE 2                                     | 2   |    |     |     |                   |
| 24       | 69J-4389J-00       | O-RING<br>JOINT TORIQUE                                  | 2   |    |     |     |                   |
| 25       | 6C5-43816-00       | FILTER 1<br>FILTRE 1                                     | 1   |    |     |     |                   |
| 26       | 6C5-4380G-00       | PLATE<br>PLAQUE                                          | 1   |    |     |     |                   |
| 27       | 91318-05045        | BOLT<br>BOULON                                           | 4   |    |     |     |                   |

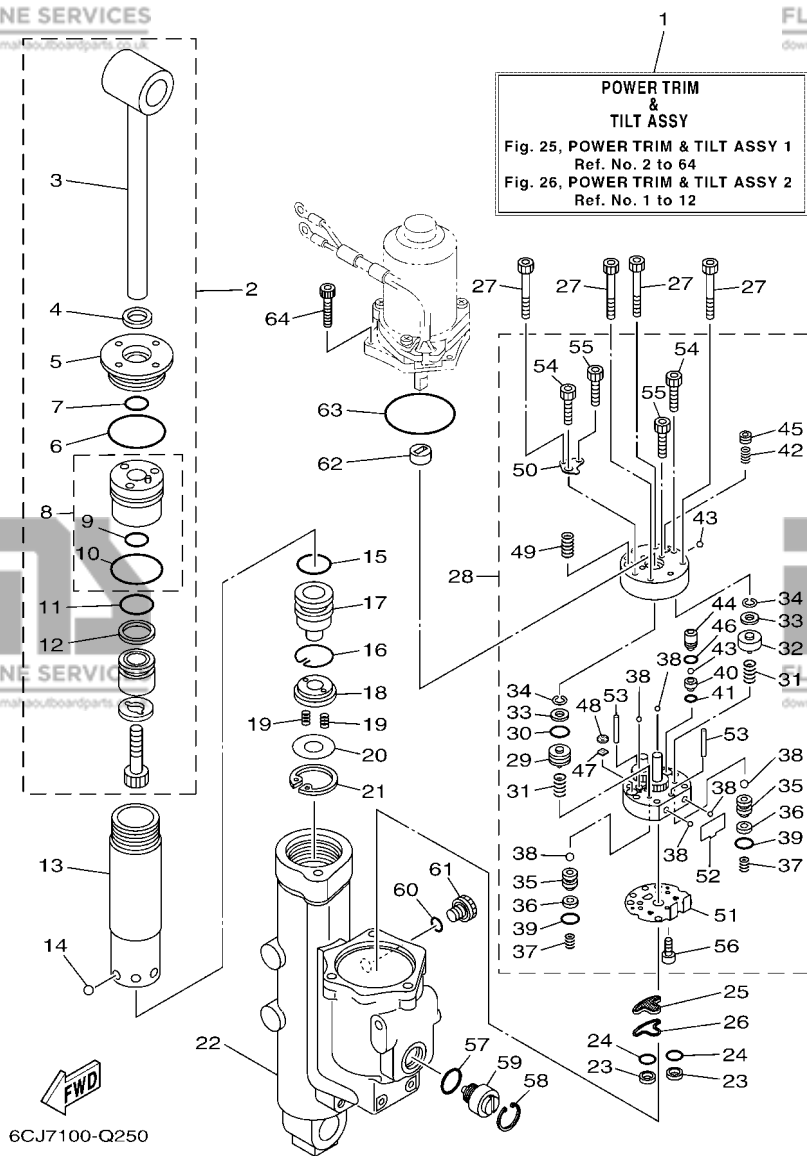


FIG. 25 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                 | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------|-----|----|-----|-----|-------------------|
| 28       | 6C5-43830-10       | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.) | 1   |    |     |     |                   |
| 29       | 6D8-43841-00       | .PISTON, SHUTTLE<br>.PISTON             | 1   |    |     |     |                   |
| 30       | 6H1-43883-00       | .O-RING<br>.JOINT TORIQUE               | 1   |    |     |     |                   |
| 31       | 69J-43894-00       | .SPRING, SHUTTLE RETURN<br>.RESSORT     | 2   |    |     |     |                   |
| 32       | 6D8-4384M-00       | .PISTON, SHUTTLE 2<br>.PISTON 2         | 1   |    |     |     |                   |
| 33       | 69A-4384F-00       | .SEAL, MAIN VALVE<br>.JOINT             | 2   |    |     |     |                   |
| 34       | 99002-03600        | .CIRCLIP<br>.CIRCLIP                    | 2   |    |     |     |                   |
| 35       | 6EK-4382E-00       | .ADAPTOR 2<br>.ADAPTEUR 2               | 2   |    |     |     |                   |
| 36       | 6C6-4387G-00       | .WASHER<br>.RONDELLE                    | 2   |    |     |     |                   |
| 37       | 6C6-43853-00       | .SPRING, MAIN VALVE<br>.RESSORT         | 2   |    |     |     |                   |
| 38       | 93505-32038        | .BALL<br>.BILLE                         | 6   |    |     |     |                   |
| 39       | 69J-4389J-00       | .O-RING<br>.JOINT TORIQUE               | 2   |    |     |     |                   |
| 40       | 6D8-43851-00       | .SEAT, RELIEF VALVE<br>.SIEGE           | 1   |    |     |     |                   |
| 41       | 93210-064A5        | .O-RING<br>.JOINT TORIQUE               | 1   |    |     |     |                   |
| 42       | 6C5-43855-10       | .SPRING, UP RELIEF<br>.RESSORT          | 1   |    |     |     |                   |
| 43       | 93501-08001        | .BALL<br>.BILLE                         | 2   |    |     |     |                   |
| 44       | 6D8-43844-00       | .PIN, VALVE SUPPORT<br>.GOUPILLE        | 1   |    |     |     |                   |
| 45       | 6D8-43843-00       | .SCREW, VALVE LOCK<br>.VIS              | 1   |    |     |     |                   |
| 46       | 93210-04N51        | .O-RING<br>.JOINT TORIQUE               | 1   |    |     |     |                   |
| 47       | 6H1-4384G-11       | .SEAL, RELIEF VALVE<br>.JOINT           | 1   |    |     |     |                   |
| 48       | 6H1-43844-10       | .PIN, VALVE SUPPORT<br>.GOUPILLE        | 1   |    |     |     |                   |
| 49       | 6C5-43856-10       | .SPRING, DOWN RELIEF<br>.RESSORT        | 1   |    |     |     |                   |
| 50       | 6D8-4382L-00       | .CAP, RELIEF VALVE<br>.CAPUCHON         | 1   |    |     |     |                   |
| 51       | 6C5-43895-00       | .SEAT, RELIEF VALVE<br>.SIEGE           | 1   |    |     |     |                   |
| 52       | 6C5-43854-00       | .SPRING, MANUAL RELEASE<br>.RESSORT     | 1   |    |     |     |                   |
| 53       | 93604-26256        | .PIN, DOWEL<br>.CLAVETTE                | 2   |    |     |     |                   |
| 54       | 91318-05030        | .BOLT<br>.BOULON                        | 2   |    |     |     |                   |

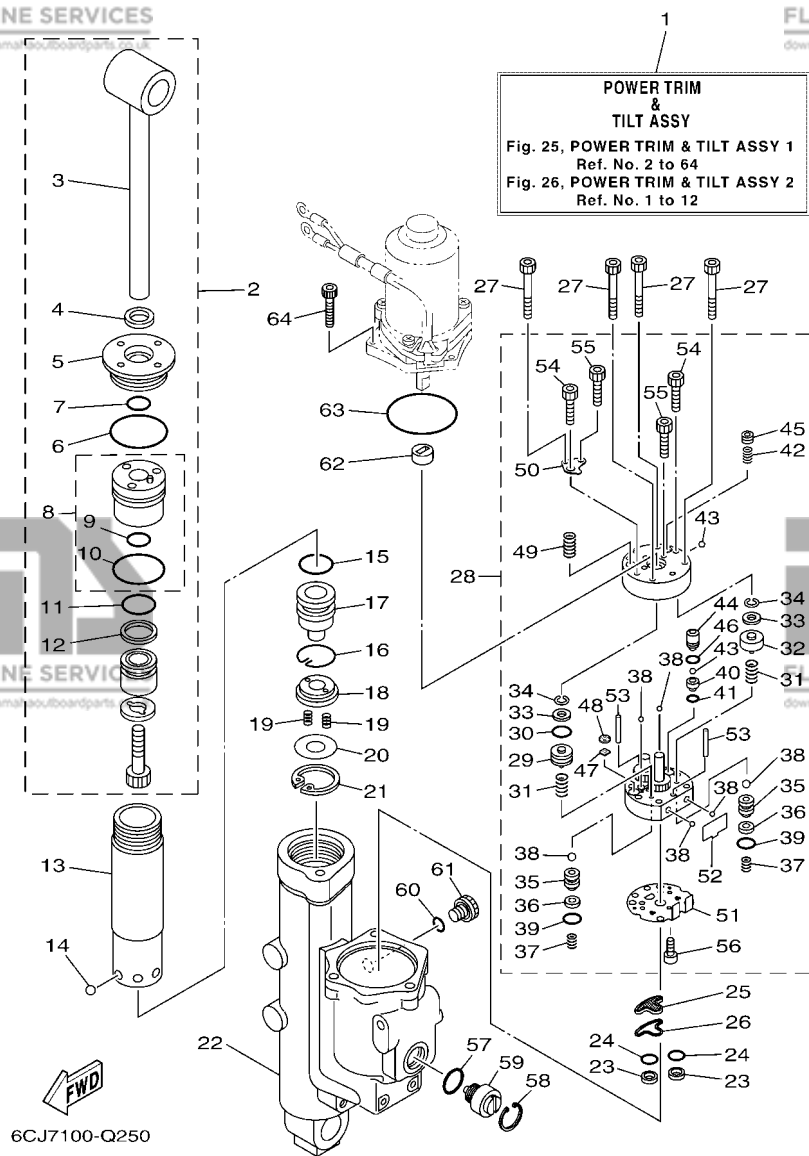


FIG. 25 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION               | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------|-----|----|-----|-----|-------------------|
| 55       | 91318-03025        | .BOLT .BOULON             | 2   |    |     |     |                   |
| 56       | 91318-03005        | .BOLT .BOULON             | 1   |    |     |     |                   |
| 57       | 6D8-43863-00       | O-RING JOINT TORIQUE      | 1   |    |     |     |                   |
| 58       | 6H1-43875-00       | RING, SNAP RESSORT        | 1   |    |     |     |                   |
| 59       | 6CJ-43845-10       | SCREW, MANUAL RELEASE VIS | 1   |    |     |     |                   |
| 60       | 93210-09165        | O-RING JOINT TORIQUE      | 1   |    |     |     |                   |
| 61       | 6CJ-43829-10       | PLUG, RESERVOIR BOUCHON   | 1   |    |     |     |                   |
| 62       | 6C5-43831-00       | CONNECTOR, SHAFT RACCORD  | 1   |    |     |     |                   |
| 63       | 93210-64488        | O-RING JOINT TORIQUE      | 1   |    |     |     |                   |
| 64       | 91380-05020        | BOLT BOULON               | 3   |    |     |     |                   |

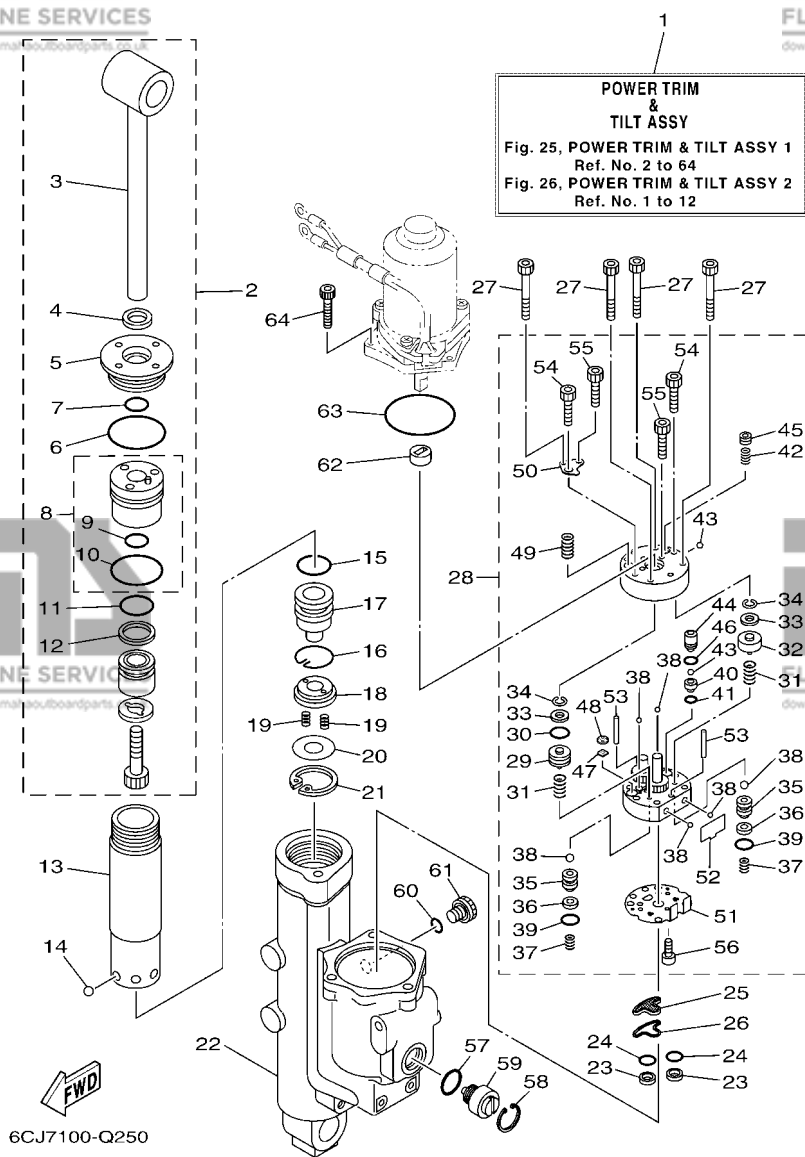
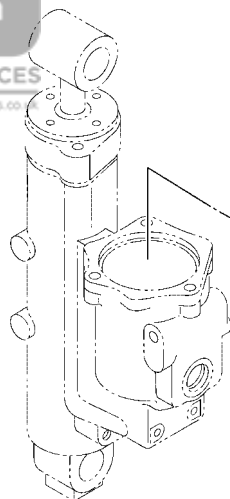
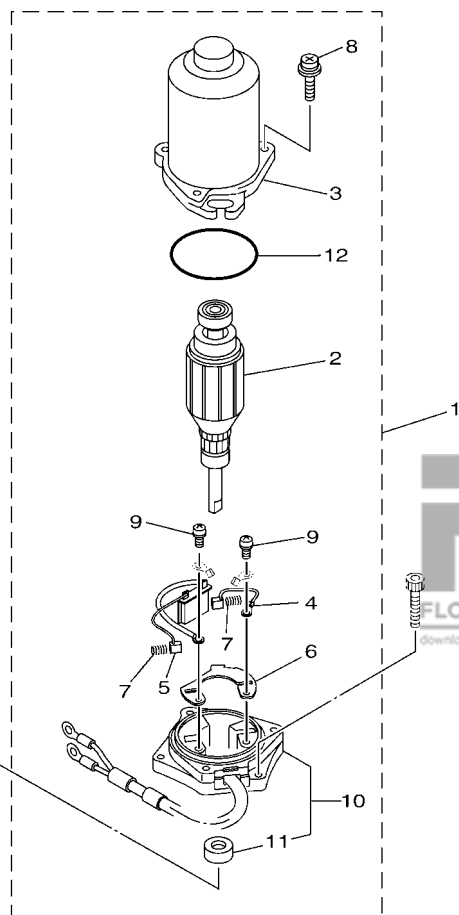


FIG. 26 POWER TRIM & TILT ASSY 2

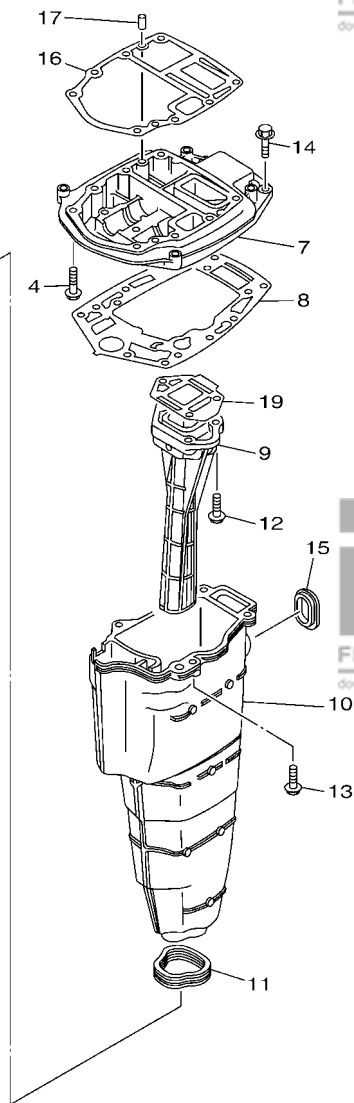
PUISSANCE PARER ET INCLINER 2

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                    | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 62Y-43880-12       | MOTOR ASSY<br>MOTEUR (ENS.)                | 1   |    |     |     |                   |
| 2        | 6CJ-43805-10       | .ARMATURE ASSY<br>.INDUIT (ENS.)           | 1   |    |     |     |                   |
| 3        | 6CJ-43804-11       | .STATOR ASSY<br>.STATOR (ENS.)             | 1   |    |     |     |                   |
| 4        | 6EK-43892-00       | .BRUSH 2<br>.BALAI 2                       | 1   |    |     |     |                   |
| 5        | 6CJ-82181-10       | .CIRCUIT BREAKER COMP.<br>.RUPTEUR COMPLET | 1   |    |     |     |                   |
| 6        | 6EK-4380F-00       | .PLATE, BRUSH HOLDER<br>.PLAQUE            | 1   |    |     |     |                   |
| 7        | 62X-4386K-00       | .SPRING, BRUSH<br>.RESSORT, BALAI          | 2   |    |     |     |                   |
| 8        | 6CJ-43879-10       | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE | 3   |    |     |     |                   |
| 9        | 97602-04316        | .SCREW, PAN HEAD WITH WASHER<br>.VIS       | 2   |    |     |     |                   |
| 10       | 62Y-43881-10       | .FRAME, END<br>.BATI                       | 1   |    |     |     |                   |
| 11       | 6EK-43882-00       | .OIL SEAL<br>.JOINT SPI                    | 1   |    |     |     |                   |
| 12       | 6CJ-43862-10       | .O-RING<br>.JOINT TORIQUE                  | 1   |    |     |     |                   |



**FWD**  
6C1D100-Q280

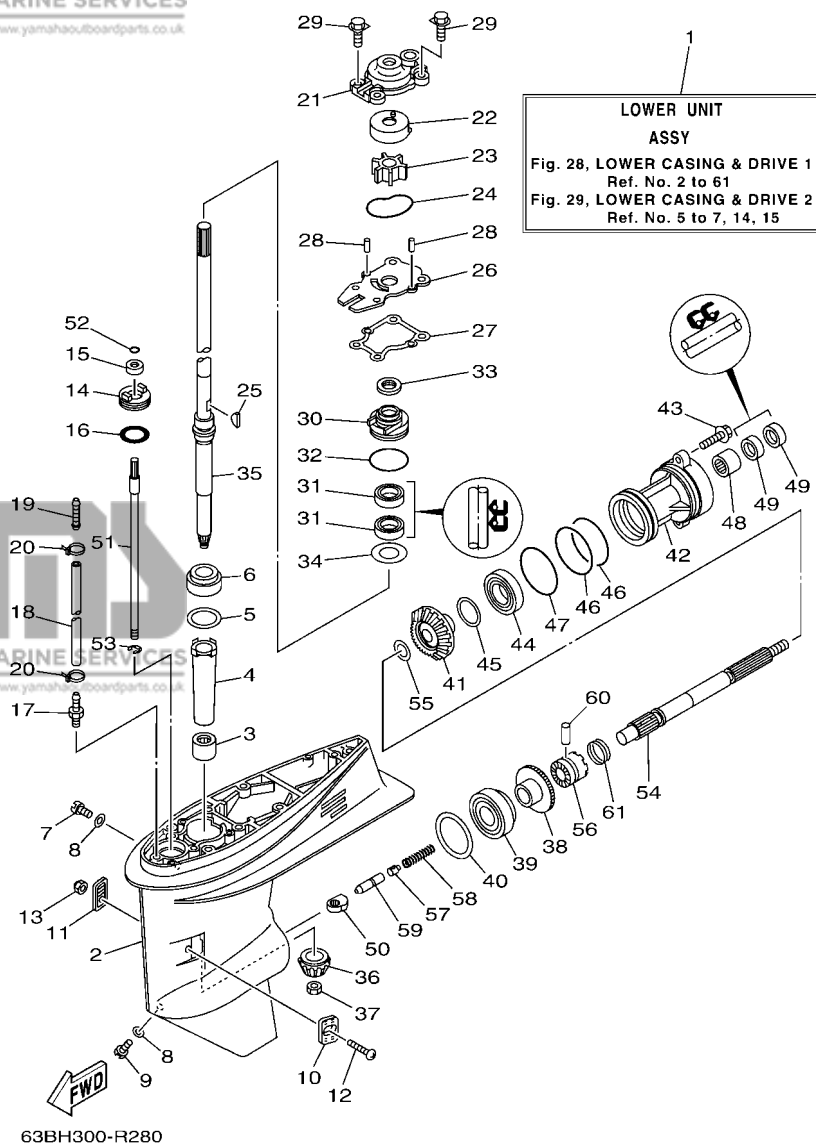
  
63BG700-Q220



**FIG. 27 UPPER CASING**

**FOURREAU**

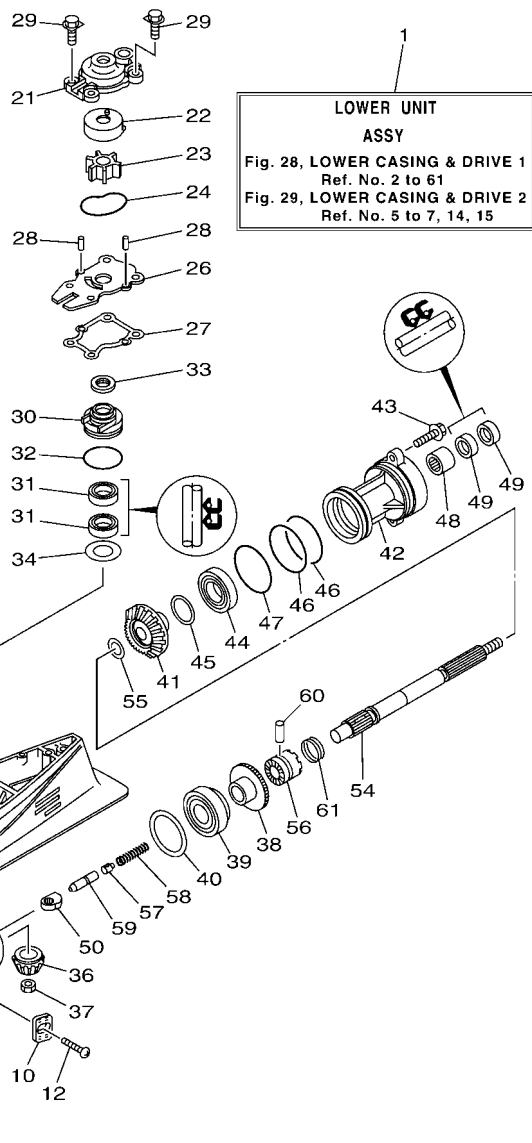
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | ETO | EO | MHO | MHO | REMARKS REMARQUES    |
|----------|--------------------|----------------------------------------------------|-----|----|-----|-----|----------------------|
| 1        | 63D-45111-01-8D    | CASING, UPPER FOURREAU                             |     | 1  | 1   | 1   | S(16.0")<br>S(16.0") |
|          | 63D-45111-11-8D    | CASING, UPPER FOURREAU                             | 1   | 1  | 1   |     | L(21.0")<br>L(21.0") |
| 2        | 97595-06512        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 1   | 1  | 1   | 1   |                      |
| 3        | 63D-45155-00       | CAP CAPUCHON                                       | 1   | 1  | 1   | 1   |                      |
| 4        | 97575-08545        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 2   | 2  | 2   | 2   |                      |
| 5        | 93606-12019        | PIN, DOWEL GOUPILLE                                | 2   | 2  | 2   | 2   |                      |
| 6        | 90119-08M83        | BOLT, WITH WASHER BOULON, AVEC RONDELLE            | 6   | 6  | 6   | 6   |                      |
| 7        | 63D-41137-01-CA    | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT            | 1   | 1  | 1   | 1   |                      |
| 8        | 63D-45114-A0       | GASKET, UPPER CASING JOINT, TUBE D'ARBRE           | 1   | 1  | 1   | 1   |                      |
| 9        | 6H5-41131-00-CA    | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                | 1   |    | 1   | 1   | 50H<br>50H           |
|          | 6H4-41131-01-CA    | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                |     | 1  | 1   |     | 40V<br>40V           |
| 10       | 63D-14711-00-CA    | MUFFLER 1 POT D'ECHAPPEMENT 1                      |     | 1  | 1   | 1   | S(16.0")<br>S(16.0") |
|          | 63D-14711-11-CA    | MUFFLER 1 POT D'ECHAPPEMENT 1                      | 1   | 1  | 1   |     | L(21.0")<br>L(21.0") |
| 11       | 63D-45123-00       | GASKET, MUFFLER JOINT, POT DE DETENTE              | 1   | 1  | 1   | 1   |                      |
| 12       | 97575-08530        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 3   | 3  | 3   | 3   |                      |
| 13       | 97575-08530        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 4   | 4  | 4   | 4   |                      |
| 14       | 97575-08530        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 2   | 2  | 2   | 2   |                      |
| 15       | 6H3-45127-00       | SEAL JOINT                                         | 1   | 1  | 1   | 1   |                      |
| 16       | 6H4-45113-A0       | GASKET, UPPER CASING JOINT, TUBE D'ARBRE           | 1   | 1  | 1   | 1   |                      |
| 17       | 93606-12019        | PIN, DOWEL GOUPILLE                                | 2   | 2  | 2   | 2   |                      |
| 18       | 97575-08545        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE       | 2   | 2  | 2   | 2   |                      |
| 19       | 6H4-41134-A0       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 1   | 1  | 1   | 1   |                      |



**FIG. 28 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

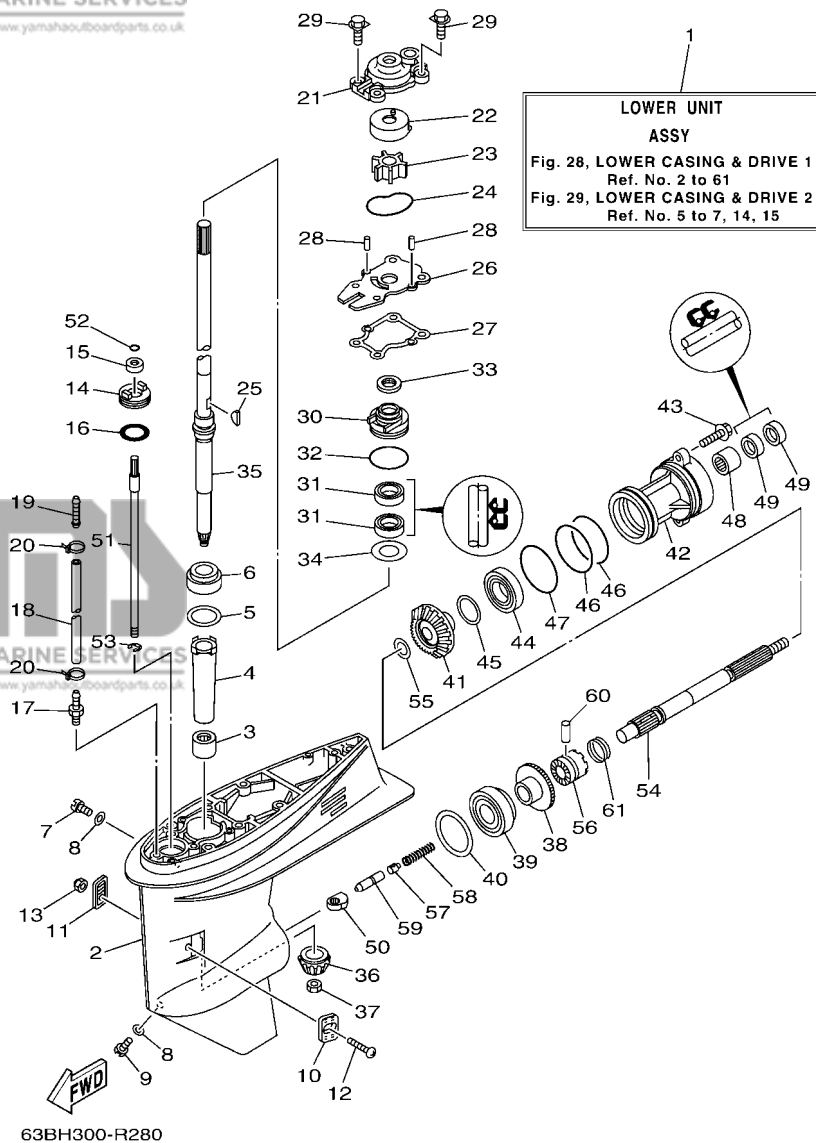
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | ETO | EO | MHO | MHO | REMARKS REMARQUES    |
|----------|--------------------|------------------------------------------------|-----|----|-----|-----|----------------------|
| 1        | 63D-45300-03-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)     |     | 1  | 1   | 1   | S(16.0")<br>S(16.0") |
|          | 63D-45300-13-8D    | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)     | 1   | 1  | 1   |     | L(21.0")<br>L(21.0") |
| 2        | 63D-45301-03-8D    | CASING, LOWER<br>BEQUILLE                      | 1   | 1  | 1   | 1   |                      |
| 3        | 93315-32224        | BEARING<br>ROULEMENT                           | 1   | 1  | 1   | 1   |                      |
| 4        | 6H4-45536-00       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR   | 1   | 1  | 1   | 1   |                      |
| 5        | 663-45587-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)             | 1   | 1  | 1   | 1   | UR                   |
|          | 663-45587-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)             | 1   | 1  | 1   | 1   | UR                   |
|          | 663-45587-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)             | 1   | 1  | 1   | 1   | UR                   |
|          | 663-45587-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)             | 1   | 1  | 1   | 1   | UR                   |
|          | 663-45587-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)             | 1   | 1  | 1   | 1   | UR                   |
|          | 663-45587-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)             | 1   | 1  | 1   | 1   | UR                   |
|          | 663-45587-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)             | 1   | 1  | 1   | 1   | UR                   |
| 6        | 93332-00001        | BEARING<br>ROULEMENT                           | 1   | 1  | 1   | 1   |                      |
| 7        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT     | 1   | 1  | 1   | 1   |                      |
| 8        | 90430-08003        | GASKET<br>JOINT                                | 2   | 2  | 2   | 2   |                      |
| 9        | 688-45341-10       | PLUG, DRAIN<br>BOUCHON DE VIDANGE              | 1   | 1  | 1   | 1   |                      |
| 10       | 63D-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1 | 1   | 1  | 1   | 1   |                      |
| 11       | 63D-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2 | 1   | 1  | 1   | 1   |                      |
| 12       | 90152-05010        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE          | 1   | 1  | 1   | 1   |                      |
| 13       | 95380-05600        | NUT<br>ECROU                                   | 1   | 1  | 1   | 1   |                      |
| 14       | 63D-45321-00       | PLATE<br>PLAQUETTE                             | 1   | 1  | 1   | 1   |                      |
| 15       | 93106-09014        | OIL SEAL<br>JOINT SPY                          | 1   | 1  | 1   | 1   |                      |
| 16       | 93210-33MG4        | O-RING<br>JOINT TORIQUE                        | 1   | 1  | 1   | 1   |                      |
| 17       | 6E5-45378-00       | NIPPLE, HOSE<br>RACCORD, TUYAU                 | 1   | 1  | 1   | 1   |                      |
| 18       | 90445-07ME9        | HOSE (L120)<br>DURITE (L120)                   |     | 1  | 1   | 1   | S(16.0")<br>S(16.0") |
|          | 90445-07M31        | HOSE (L200)<br>DURITE (L200)                   | 1   | 1  | 1   |     | L(21.0")<br>L(21.0") |
| 19       | 6E5-83558-10       | END, NIPPLE<br>RACCORD DE NIPPLE               | 1   |    |     |     |                      |



**FIG. 28 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

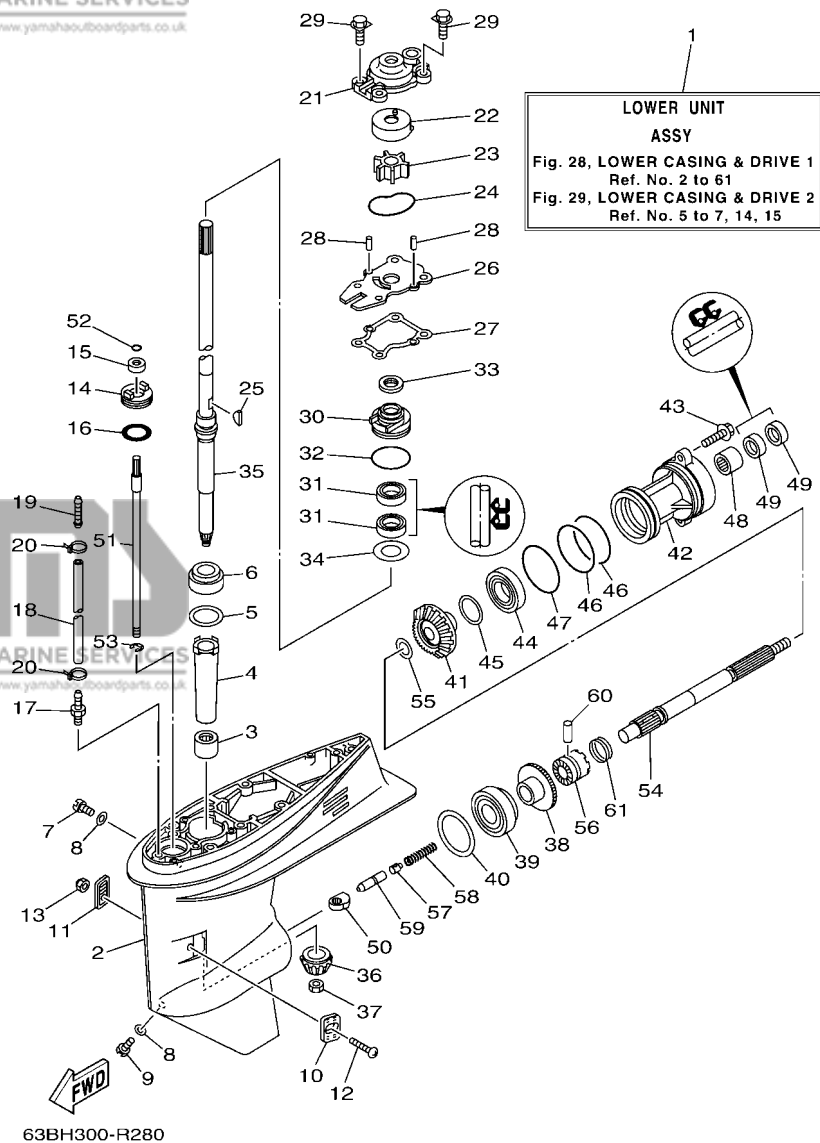
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | ETO | EO | MHO | MHO | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------|-----|----|-----|-----|----------------------|
| 19       | 6E5-83558-00       | END, NIPPLE<br>RACCORD DE NIPPLE            |     | 1  | 1   | 1   |                      |
| 20       | 90465-11M10        | CLAMP<br>BRIDE                              | 2   | 2  | 2   | 2   |                      |
| 21       | 63D-44311-00       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1   | 1  | 1   | 1   |                      |
| 22       | 63D-44322-00       | INSERT, CARTRIDGE<br>CUVETTE                | 1   | 1  | 1   | 1   |                      |
| 23       | 6H3-44352-00       | IMPELLER<br>TURBINE                         | 1   | 1  | 1   | 1   |                      |
| 24       | 93210-59MG7        | O-RING<br>JOINT TORIQUE                     | 1   | 1  | 1   | 1   |                      |
| 25       | 90280-03024        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE        | 1   | 1  | 1   | 1   |                      |
| 26       | 63D-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1   | 1  | 1   | 1   |                      |
| 27       | 63D-44316-00       | GASKET, WATER PUMP<br>JOINT, POMPE A EAU    | 1   | 1  | 1   | 1   |                      |
| 28       | 93604-08062        | PIN, DOWEL<br>CLAVETTE                      | 2   | 2  | 2   | 2   |                      |
| 29       | 90119-08M15        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE  | 4   | 4  | 4   | 4   |                      |
| 30       | 6BG-44341-00       | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU   | 1   | 1  | 1   | 1   |                      |
| 31       | 93101-25M57        | OIL SEAL<br>JOINT SPY                       | 2   | 2  | 2   | 2   |                      |
| 32       | 93210-48001        | O-RING<br>JOINT TORIQUE                     | 1   | 1  | 1   | 1   |                      |
| 33       | 63D-45344-00       | COVER, OIL SEAL<br>FLASQE, JOINT D'HUILE    | 1   | 1  | 1   | 1   |                      |
| 34       | 90201-27M00        | WASHER, PLATE<br>RONDELLE, PLATE            | 1   | 1  | 1   | 1   |                      |
| 35       | 63D-45501-00       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     |     | 1  | 1   | 1   | S(16.0")<br>S(16.0") |
|          | 63D-45501-10       | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP.     | 1   | 1  | 1   |     | L(21.0")<br>L(21.0") |
| 36       | 6H4-45551-01       | PINION (13T)<br>PIGNON D'ATTAQUE (13D)      | 1   | 1  | 1   | 1   |                      |
| 37       | 90170-12138        | NUT<br>ECROU                                | 1   | 1  | 1   | 1   |                      |
| 38       | 6H4-45560-01       | GEAR 1 (24T)<br>PIGNON 1 (24T)              | 1   | 1  | 1   | 1   |                      |
| 39       | 93332-00003        | BEARING<br>ROULEMENT                        | 1   | 1  | 1   | 1   |                      |
| 40       | 663-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 663-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 663-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 663-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 663-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          | 1   | 1  | 1   | 1   | UR<br>UR             |



**FIG. 28 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

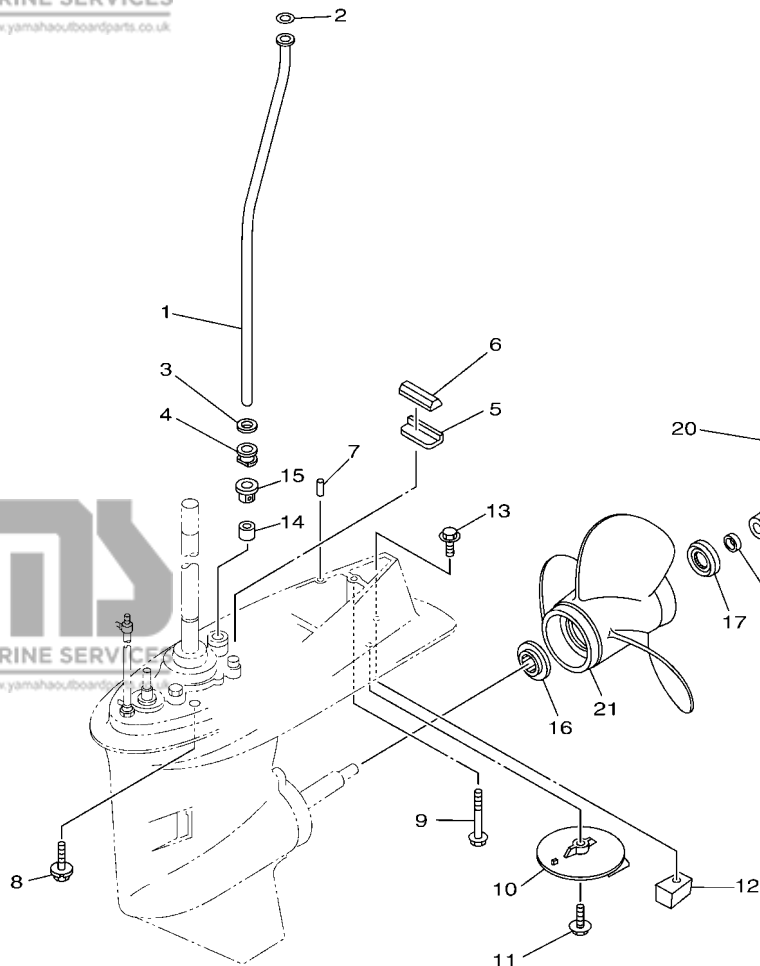
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION     | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------|-----|----|-----|-----|-------------------|
| 40       | 663-45567-50       | SHIM (T:0.40MM)             | 1   | 1  | 1   | 1   | UR                |
|          | 663-45567-60       | CALE (T:0.40MM)             |     |    |     |     | UR                |
|          | 663-45567-60       | SHIM (T:0.50MM)             | 1   | 1  | 1   | 1   | UR                |
|          | 663-45567-60       | CALE (T:0.50MM)             |     |    |     |     | UR                |
| 41       | 6H4-45571-01       | GEAR 2 (24T)                | 1   | 1  | 1   | 1   |                   |
|          |                    | PIGNON 2 (24T)              |     |    |     |     |                   |
| 42       | 63D-45361-02-8D    | CAP, LOWER CASING           | 1   | 1  | 1   | 1   |                   |
|          |                    | COUVERCLE, BOITIER D'HELICE |     |    |     |     |                   |
| 43       | 90105-08M61        | BOLT, FLANGE                | 2   | 2  | 2   | 2   |                   |
|          |                    | BOULON                      |     |    |     |     |                   |
| 44       | 93306-001U1        | BEARING                     | 1   | 1  | 1   | 1   |                   |
|          |                    | ROULEMENT                   |     |    |     |     |                   |
| 45       | 63D-45577-00       | SHIM (T:0.10MM)             | 1   | 1  | 1   | 1   | UR                |
|          |                    | CALE (T:0.10MM)             |     |    |     |     | UR                |
|          | 63D-45577-10       | SHIM (T:0.12MM)             | 1   | 1  | 1   | 1   | UR                |
|          |                    | CALE (T:0.12MM)             |     |    |     |     | UR                |
|          | 63D-45577-20       | SHIM (T:0.15MM)             | 1   | 1  | 1   | 1   | UR                |
|          |                    | CALE (T:0.15MM)             |     |    |     |     | UR                |
|          | 63D-45577-30       | SHIM (T:0.18MM)             | 1   | 1  | 1   | 1   | UR                |
|          |                    | CALE (T:0.18MM)             |     |    |     |     | UR                |
|          | 63D-45577-40       | SHIM (T:0.30MM)             | 1   | 1  | 1   | 1   | UR                |
|          |                    | CALE (T:0.30MM)             |     |    |     |     | UR                |
|          | 63D-45577-50       | SHIM (T:0.40MM)             | 1   | 1  | 1   | 1   | UR                |
|          |                    | CALE (T:0.40MM)             |     |    |     |     | UR                |
|          | 63D-45577-60       | SHIM (T:0.50MM)             | 1   | 1  | 1   | 1   | UR                |
|          |                    | CALE (T:0.50MM)             |     |    |     |     | UR                |
| 46       | 93210-74MG5        | O-RING                      | 2   | 2  | 2   | 2   |                   |
|          |                    | JOINT TORIQUE               |     |    |     |     |                   |
| 47       | 93210-69MG6        | O-RING                      | 1   | 1  | 1   | 1   |                   |
|          |                    | JOINT TORIQUE               |     |    |     |     |                   |
| 48       | 93317-22204        | BEARING                     | 1   | 1  | 1   | 1   |                   |
|          |                    | ROULEMENT                   |     |    |     |     |                   |
| 49       | 93101-22M00        | OIL SEAL                    | 2   | 2  | 2   | 2   |                   |
|          |                    | JOINT SPY                   |     |    |     |     |                   |
| 50       | 663-44151-00       | CAM, SHIFT                  | 1   | 1  | 1   | 1   |                   |
|          |                    | CAME, INVERSION             |     |    |     |     |                   |
| 51       | 63D-44144-00       | ROD, SHIFT 2                | 1   | 1  | 1   | 1   |                   |
|          |                    | TIGE D'EMBRAYAGE 2          |     |    |     |     |                   |
| 52       | 93210-07003        | O-RING                      | 1   | 1  | 1   | 1   |                   |
|          |                    | JOINT TORIQUE               |     |    |     |     |                   |
| 53       | 99001-08600        | CIRCLIP                     | 1   | 1  | 1   | 1   |                   |
|          |                    | CIRCLIP                     |     |    |     |     |                   |
| 54       | 63D-45611-00       | SHAFT, PROPELLER            | 1   | 1  | 1   | 1   |                   |
|          |                    | ARBRE, HELICE               |     |    |     |     |                   |
| 55       | 90201-22429        | WASHER, PLATE               | 1   | 1  | 1   | 1   |                   |
|          |                    | RONDELLE, PLATE             |     |    |     |     |                   |
| 56       | 63D-45631-01       | CLUTCH, DOG                 | 1   | 1  | 1   | 1   |                   |
|          |                    | CRABOT                      |     |    |     |     |                   |
| 57       | 663-45634-00       | SLIDE, SHIFT                | 1   | 1  | 1   | 1   |                   |
|          |                    | CONTRE-POUSOIR              |     |    |     |     |                   |
| 58       | 90501-16M01        | SPRING, COMPRESSION         | 1   | 1  | 1   | 1   |                   |
|          |                    | RESSORT, COMPRESSION        |     |    |     |     |                   |
| 59       | 63D-45635-00       | PLUNGER, SHIFT              | 1   | 1  | 1   | 1   |                   |
|          |                    | POUSOIR D'EMBRAYAGE         |     |    |     |     |                   |



**FIG. 28 LOWER CASING & DRIVE 1**

## BOITIER D'HELICE TRANSMISSION1

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION           | ETO | EO | MHO | MHDO | REMARKS<br>REMARQUES |
|-------------|-----------------------|-----------------------|-----|----|-----|------|----------------------|
| 60          | 90250-06023           | PIN, STRAIGHT         | 1   | 1  | 1   | 1    |                      |
|             |                       | GOUPILLE, DROITE      |     |    |     |      |                      |
| 61          | 663-45633-00          | RING, CROSS PIN       | 1   | 1  | 1   | 1    |                      |
|             |                       | JONG, GOUPILLE CRABOT |     |    |     |      |                      |

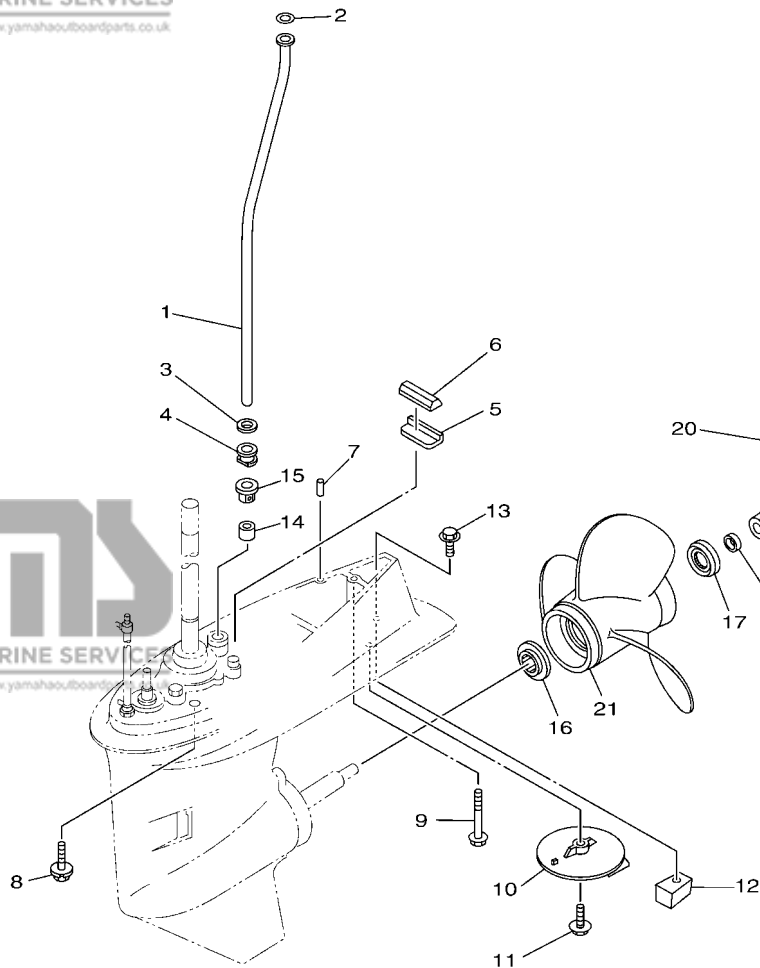


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63BH300-R290

**FIG. 29 LOWER CASING & DRIVE 2**

**BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | ETO | EO | MHO | MHO | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------------------|-----|----|-----|-----|----------------------|
| 1        | 63D-44361-00       | TUBE, WATER 1<br>TUBE D'EAU 1                           |     | 1  | 1   | 1   | S(16.0")<br>S(16.0") |
|          | 63D-44361-10       | TUBE, WATER 1<br>TUBE D'EAU 1                           | 1   | 1  | 1   |     | L(21.0")<br>L(21.0") |
| 2        | 90202-12060        | WASHER, PLATE<br>RONDELLE, PLATE                        | 1   | 1  | 1   | 1   |                      |
| 3        | 90430-12072        | GASKET<br>JOINT                                         | 1   | 1  | 1   | 1   |                      |
| 4        | 63D-44367-00       | DAMPER, WATER SEAL 3<br>JOINT TUBE D'EAU 3              | 1   | 1  | 1   | 1   |                      |
| 5        | 663-45376-00       | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC           | 1   | 1  | 1   | 1   |                      |
| 6        | 63D-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC                   | 1   | 1  | 1   | 1   |                      |
| 7        | 93606-12019        | PIN, DOWEL<br>GOUILLE                                   | 2   | 2  | 2   | 2   |                      |
| 8        | 97575-10640        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 4   | 4  | 4   | 4   |                      |
| 9        | 97575-08560        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 1   | 1  | 1   | 1   |                      |
| 10       | 664-45371-01       | TAB-TRIM<br>ANODE DERIVE                                | 1   | 1  | 1   | 1   |                      |
| 11       | 97595-08525        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 1   | 1  | 1   | 1   |                      |
| 12       | 67C-45251-00       | ANODE<br>ANODE                                          | 1   | 1  | 1   | 1   |                      |
| 13       | 97595-08535        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE         | 1   | 1  | 1   | 1   |                      |
| 14       | 663-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2             | 1   | 1  | 1   | 1   |                      |
| 15       | 63D-44312-00       | COVER, WATER PUMP HOUSING<br>COUVERCLE                  | 1   | 1  | 1   | 1   |                      |
| 16       | 663-45987-02       | SPACER 1<br>ENTRETOISE 1                                | 1   | 1  | 1   | 1   |                      |
| 17       | 66T-45997-00       | SPACER 2<br>ENTRETOISE 2                                | 1   | 1  | 1   | 1   |                      |
| 18       | 90389-22M01        | BUSH<br>DOUILLE                                         | 1   | 1  | 1   | 1   |                      |
| 19       | 90171-16011        | NUT, CASTLE<br>ECROU, CRENELE                           | 1   | 1  | 1   | 1   |                      |
| 20       | 91490-30025        | PIN. COTTER<br>GOUILLE                                  | 1   | 1  | 1   | 1   |                      |
| 21       | 663-45956-01       | PROPELLER (3X12-1/4"X9"-G)<br>HELICE (3X12-1/4"X9"-G)   | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 663-45954-01       | PROPELLER (3X11-3/4"X10"-G)<br>HELICE (3X11-3/4"X10"-G) | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 69W-45947-00       | PROPELLER (3X11-5/8"X11"-G)<br>HELICE (3X11-5/8"X11"-G) | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 69W-45952-00       | PROPELLER (3X11-3/8"X12"-G)<br>HELICE (3X11-3/8"X12"-G) | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 663-45952-02       | PROPELLER (3X11-3/8"X12"-G)<br>HELICE (3X11-3/8"X12"-G) | 1   | 1  | 1   | 1   | UR<br>UR             |
|          | 69W-45945-00       | PROPELLER (3X11-1/8"X13"-G)<br>HELICE (3X11-1/8"X13"-G) | 1   | 1  | 1   | 1   | UR<br>UR             |

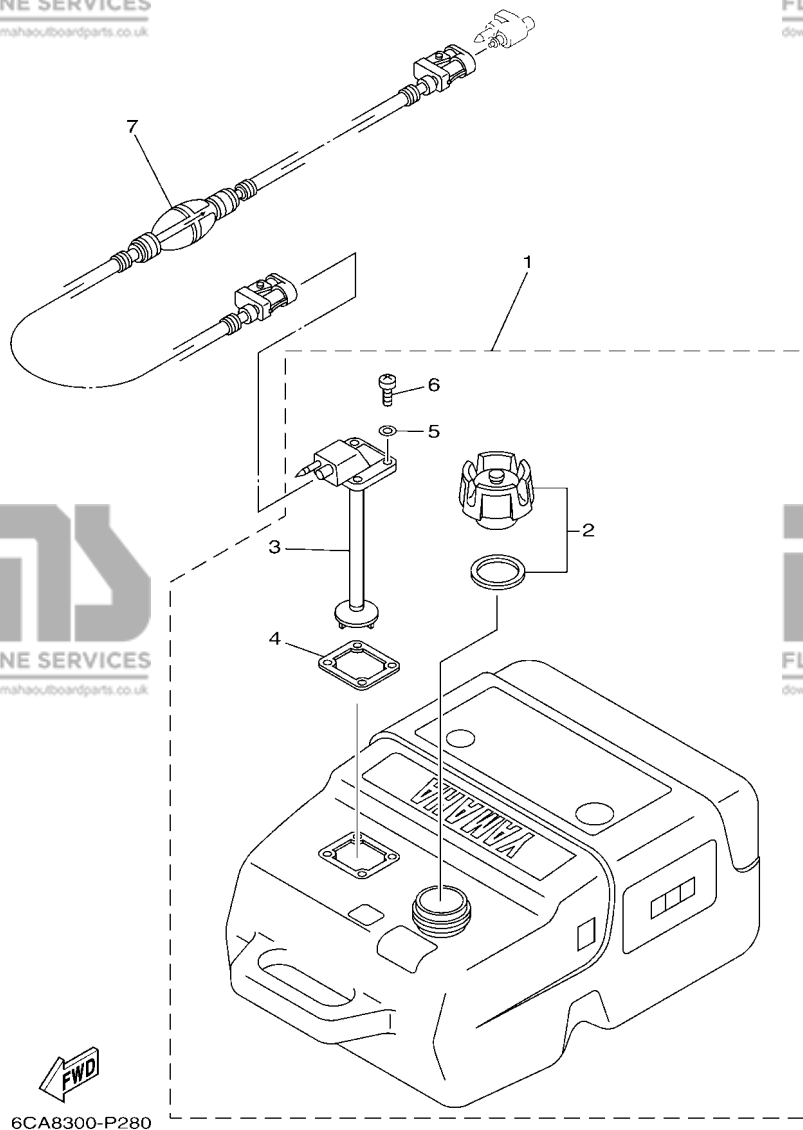


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**FIG. 29 LOWER CASING & DRIVE 2**

**BOITIER D'HELICE TRANSMISSION2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION     | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------|-----|----|-----|-----|-------------------|
| 21       | 663-45958-01       | PROPELLER (3X11-1/4"X14"-G) | 1   | 1  | 1   | 1   | UR                |
|          | 69W-45958-00       | HELICE (3X11-1/4"X14"-G)    | 1   | 1  | 1   | 1   | UR                |
|          | 69W-45943-00       | PROPELLER (3X11"X15"-G)     | 1   | 1  | 1   | 1   | UR                |
|          | 663-45949-01       | HELICE (3X11"X15"-G)        | 1   | 1  | 1   | 1   | UR                |
|          | 663-45941-01       | PROPELLER (3X10-3/4"X17"-G) | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X10-3/4"X17"-G)    |     |    |     |     | UR                |
|          | 6H5-45952-00       | PROPELLER (3X10-5/8"X12"-G) | 1   | 1  | 1   | 1   | UR WITH LIP CUP   |
|          |                    | HELICE (3X10-5/8"X12"-G)    |     |    |     |     | UR WITH LIP CUP   |
|          | 6H5-45945-00       | PROPELLER (3X10-3/8"X13"-G) | 1   | 1  | 1   | 1   | UR WITH LIP CUP   |
|          |                    | HELICE (3X10-3/8"X13"-G)    |     |    |     |     | UR WITH LIP CUP   |
|          | 6H5-45958-00       | PROPELLER (3X10-1/4"X14"-G) | 1   | 1  | 1   | 1   | UR WITH LIP CUP   |
|          |                    | HELICE (3X10-1/4"X14"-G)    |     |    |     |     | UR WITH LIP CUP   |
|          | 6H5-45943-00       | PROPELLER (3X10"X15"-G)     | 1   | 1  | 1   | 1   | UR WITH LIP CUP   |
|          |                    | HELICE (3X10"X15"-G)        |     |    |     |     | UR WITH LIP CUP   |
|          | 663-45972-60       | PROPELLER (3X12"X11"-G)     | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X12"X11"-G)        |     |    |     |     | UR                |
|          | 663-45970-60       | PROPELLER (3X11-3/4"X12"-G) | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X11-3/4"X12"-G)    |     |    |     |     | UR                |
|          | 663-45974-60       | PROPELLER (3X11-1/2"X13"-G) | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X11-1/2"X13"-G)    |     |    |     |     | UR                |
|          | 663-45974-02       | PROPELLER (3X10-5/8"X13"-G) | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X10-5/8"X13"-G)    |     |    |     |     | UR                |
|          | 663-45930-00       | PROPELLER (3X10-1/4"X14"-G) | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X10-1/4"X14"-G)    |     |    |     |     | UR                |
|          | 697-45970-00       | PROPELLER (3X11-1/4"X14"-G) | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X11-1/4"X14"-G)    |     |    |     |     | UR                |
|          | 663-45976-00       | PROPELLER (3X10-1/4"X15"-G) | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X10-1/4"X15"-G)    |     |    |     |     | UR                |
|          | 663-45978-00       | PROPELLER (3X10-1/4"X16"-G) | 1   | 1  | 1   | 1   | UR                |
|          |                    | HELICE (3X10-1/4"X16"-G)    |     |    |     |     | UR                |

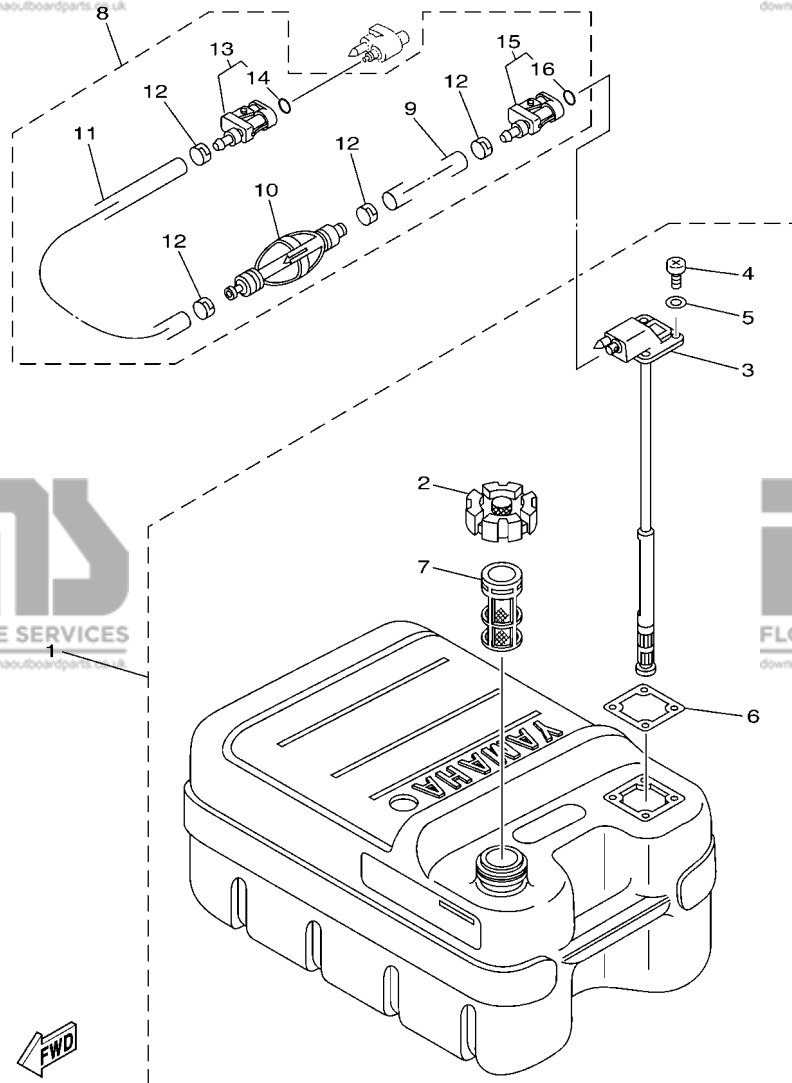


6CA8300-P280

**FIG. 30 FUEL TANK 1**

**RESERVOIR A CARBURANT 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | ETO | EO | MHO | MHO | REMARKS REMARQUES                      |
|----------|--------------------|--------------------------------------------------------|-----|----|-----|-----|----------------------------------------|
| 1        | 6YK-24201-04       | FUEL TANK ASSY (25L)<br>RESERVOIR A ESSENCE (ENS.) 25L |     | 1  | 1   |     | AP EXCEPT FOR RUS<br>AP EXCEPT FOR RUS |
| 2        | 6YK-24610-01       | .CAP ASSY<br>.BOUCHON                                  |     | 1  | 1   |     |                                        |
| 3        | 6YK-24260-10       | .FUEL METER ASSY<br>.INDICATEUR DE CARBURANT           |     | 1  | 1   |     |                                        |
| 4        | 6YL-24268-01       | .GASKET, FUEL METER<br>.JOINT, JAUGE A CARBURANT       |     | 1  | 1   |     |                                        |
| 5        | 6YL-24329-00       | .SEAL<br>.JOINT                                        |     | 4  | 4   |     |                                        |
| 6        | 90157-05M16        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE             |     | 4  | 4   |     |                                        |
| 7        | 6YL-24306-54       | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1                |     | 1  | 1   |     | AP EXCEPT FOR RUS<br>AP EXCEPT FOR RUS |

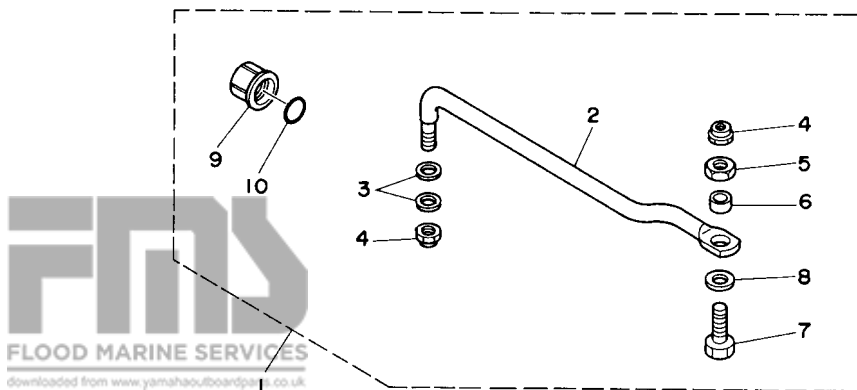


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**FIG. 31 FUEL TANK 2**

**RESERVOIR A CARBURANT 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | ETO | EO | MHO | MHO | REMARKS REMARQUES        |
|----------|--------------------|-----------------------------------------------------------|-----|----|-----|-----|--------------------------|
| 1        | 6YJ-24201-20       | FUEL TANK ASSY (24L)<br>RESERVOIR A ESSENCE (ENS.):24L    | 1   | 1  | 1   | 1   | AP FOR RUS<br>AP FOR RUS |
| 2        | 6YJ-24610-01       | .CAP ASSY<br>.BOUCHON                                     | 1   | 1  | 1   | 1   |                          |
| 3        | 6YJ-24260-10       | .FUEL METER ASSY<br>.INDICATEUR DE CARBURANT              | 1   | 1  | 1   | 1   |                          |
| 4        | 90157-05M19        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE                | 4   | 4  | 4   | 4   |                          |
| 5        | 6Y1-24329-00       | .SEAL<br>.JOINT                                           | 4   | 4  | 4   | 4   |                          |
| 6        | 6Y1-24268-00       | .GASKET, FUEL METER<br>.JOINT, JAUGE A CARBURANT          | 1   | 1  | 1   | 1   |                          |
| 7        | 6YJ-24167-00       | .STRAINER<br>.FILTRE                                      | 1   | 1  | 1   | 1   |                          |
| 8        | 61J-24306-04       | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1                   | 1   | 1  | 1   | 1   | AP FOR RUS<br>AP FOR RUS |
| 9        | 90445-11M06        | .HOSE (L2050)<br>.DURITE (L2050)                          | 1   | 1  | 1   | 1   |                          |
| 10       | 61J-24360-00       | .PRIMER PUMP ASSY<br>.POMPE D'AMORCAGE                    | 1   | 1  | 1   | 1   |                          |
| 11       | 90445-11M05        | .HOSE (L850)<br>.DURITE (L850)                            | 1   | 1  | 1   | 1   |                          |
| 12       | 650-24351-51       | .BAND 1<br>.COLLIER 1                                     | 4   | 4  | 4   | 4   |                          |
| 13       | 6G1-24305-05       | .FUEL PIPE JOINT COMP. 2<br>.DURITE RACCORDEMT. A ESSENCE | 1   | 1  | 1   | 1   |                          |
| 14       | 93210-08287        | ..O-RING<br>..JOINT TORIQUE                               | 1   | 1  | 1   | 1   |                          |
| 15       | 6Y1-24305-06       | .FUEL PIPE JOINT COMP. 2<br>.DURITE RACCORDEMT. A ESSENCE | 1   | 1  | 1   | 1   |                          |
| 16       | 93210-08287        | ..O-RING<br>..JOINT TORIQUE                               | 1   | 1  | 1   | 1   |                          |

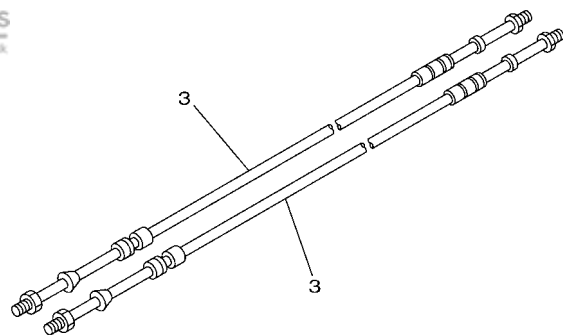
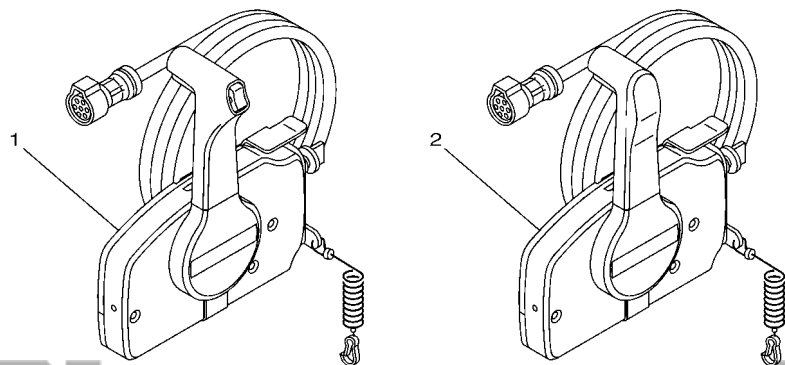


62Y0010-5200

**FIG. 32 STEERING GUIDE**

**FIXATION DE DIRECTION**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63D-61350-00       | STEERING GUIDE ATTACHMENT KIT<br>FIXATIONS DE DIRECTION | 1   | 1  |     |     | AP<br>AP          |
| 2        | 63D-61351-00       | .ROD, STEERING LINK<br>.RENOI DE DIRECTION              | 1   | 1  |     |     |                   |
| 3        | 90201-10M20        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 2   | 2  |     |     |                   |
| 4        | 90185-09M01        | .NUT, SELF-LOCKING<br>.ECROU,AUTO-BLOQUANT              | 2   | 2  |     |     |                   |
| 5        | 90170-09M03        | .NUT<br>.ECROU                                          | 1   | 1  |     |     |                   |
| 6        | 90387-10M42        | .COLLAR<br>.COLLERETTE                                  | 1   | 1  |     |     |                   |
| 7        | 90101-09M01        | .BOLT<br>.BOULON                                        | 1   | 1  |     |     |                   |
| 8        | 90201-10M63        | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 1   | 1  |     |     |                   |
| 9        | 6E5-43145-01       | .CAP, CLAMP BRACKET<br>.CAPUCHON, PRESSE                | 1   | 1  |     |     |                   |
| 10       | 93210-16275        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  |     |     |                   |

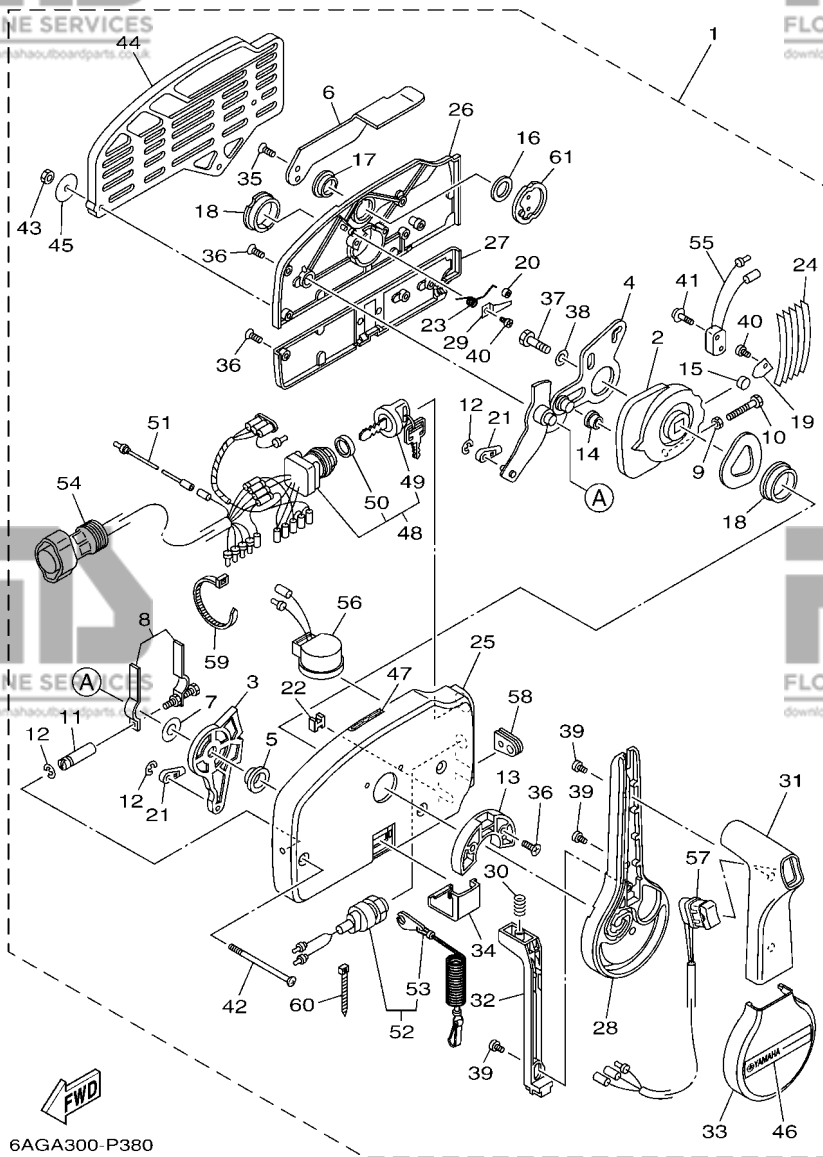


6BP8300-P370

**FIG. 33 REMOTE CONTROL BOX**

**BOITIER DE COMMANDE A DISTANCE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                          | ETO | EO | MHO | MHO | REMARKS REMARQUES                          |
|----------|--------------------|------------------------------------------------------------------|-----|----|-----|-----|--------------------------------------------|
| 1        | 703-48205-B2       | REMOTE CONTROL ASSY (10P, PTT)<br>BOITIER DE COMMANDE A DISTANCE | 1   |    |     |     | AP WITH PT/T SW.<br>AP WITH PT/T SW.       |
| 2        | 703-48201-B1       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE      |     | 1  |     |     | AP WITHOUT PT/T SW.<br>AP WITHOUT PT/T SW. |
| 3        | 701-48320-00       | CABLE, REMOTE CONTROL L=12F<br>CABLE, COMMANDE A DISTANCE:12F    | 2   | 2  |     |     | UR<br>UR                                   |
|          | 701-48320-20       | CABLE, REMOTE CONTROL L=13F<br>CABLE, COMMANDE A DISTANCE:13F    | 2   | 2  |     |     | UR<br>UR                                   |
|          | 701-48320-30       | CABLE, REMOTE CONTROL L=14F<br>CABLE, COMMANDE A DISTANCE:14F    | 2   | 2  |     |     | UR<br>UR                                   |
|          | 701-48320-50       | CABLE, REMOTE CONTROL L=15F<br>CABLE, COMMANDE A DISTANCE:15F    | 2   | 2  |     |     | UR<br>UR                                   |
|          | 701-48320-60       | CABLE, REMOTE CONTROL L=16F<br>CABLE, COMMANDE A DISTANCE:16F    | 2   | 2  |     |     | UR<br>UR                                   |
|          | 701-48320-80       | CABLE, REMOTE CONTROL L=17F<br>CABLE, COMMANDE A DISTANCE:17F    | 2   | 2  |     |     | UR<br>UR                                   |

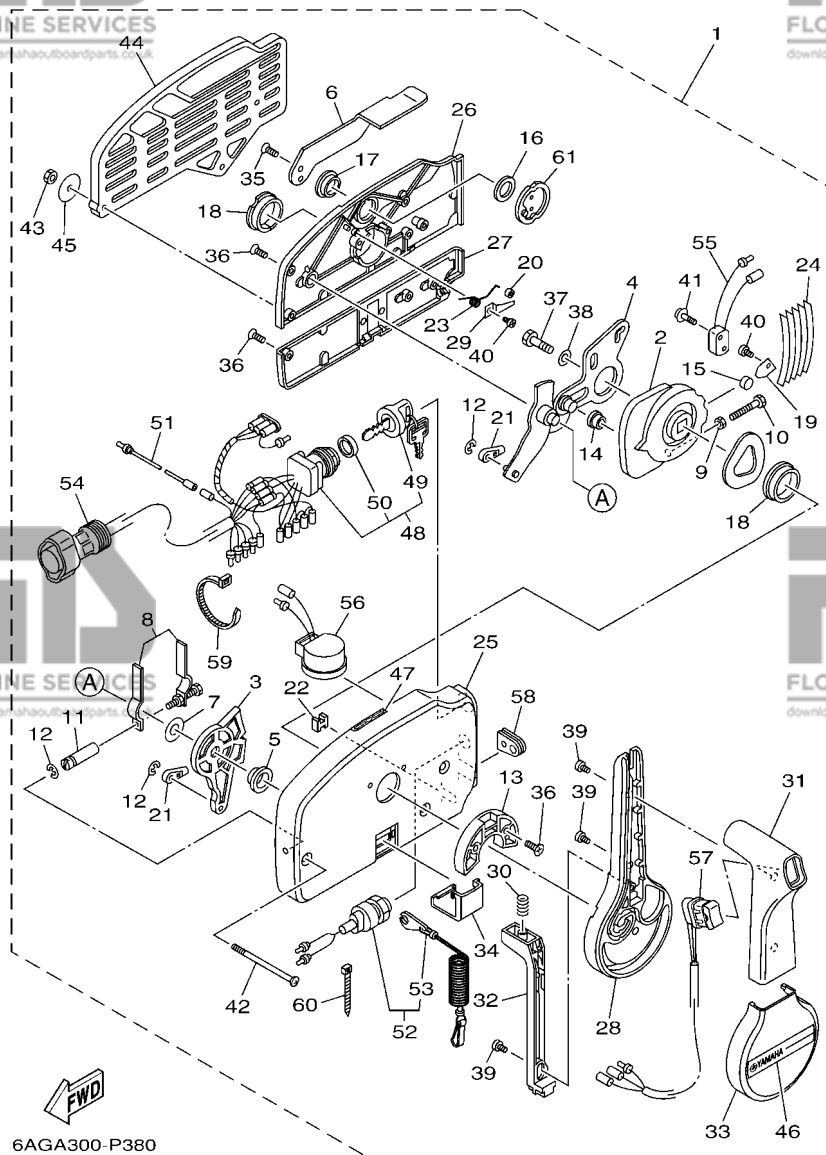


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FIG. 34 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                          | ETO | EO | MHO | MHO | REMARKS REMARQUES                    |
|----------|--------------------|------------------------------------------------------------------|-----|----|-----|-----|--------------------------------------|
| 1        | 703-48205-B2       | REMOTE CONTROL ASSY (10P, PTT)<br>BOITIER DE COMMANDE A DISTANCE | 1   |    |     |     | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 2        | 703-48232-00       | .GEAR<br>.PIGNON                                                 | 1   |    |     |     |                                      |
| 3        | 703-48271-00       | .ARM, SHIFT<br>.BRAS                                             | 1   |    |     |     |                                      |
| 4        | 703-48261-01       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                            | 1   |    |     |     |                                      |
| 5        | 703-48235-00       | .BUSHING<br>.COUSSINET                                           | 1   |    |     |     |                                      |
| 6        | 703-48152-10       | .KNOB, FREE ACCEL.<br>.BOUTON                                    | 1   |    |     |     |                                      |
| 7        | 703-48268-00       | .SPACER<br>.ENTRETOISE                                           | 1   |    |     |     |                                      |
| 8        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICTION, ACCELERATION                   | 1   |    |     |     |                                      |
| 9        | 95380-05600        | .NUT<br>.ECROU                                                   | 1   |    |     |     |                                      |
| 10       | 97380-05025        | .BOLT<br>.BOULON, HEXAGONAL                                      | 1   |    |     |     |                                      |
| 11       | 703-48265-10       | .SHAFT, FRICTION<br>.AXE, COPILOTE                               | 1   |    |     |     |                                      |
| 12       | 93430-06024        | .CIRCLIP<br>.CLIPS                                               | 3   |    |     |     |                                      |
| 13       | 703-48245-00       | .PLATE, LOCK<br>.PLAQUE, VERROU                                  | 1   |    |     |     |                                      |
| 14       | 703-48252-00       | .ROLLER, CAM<br>.POULIE                                          | 1   |    |     |     |                                      |
| 15       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.POULIE                                  | 1   |    |     |     |                                      |
| 16       | 703-48198-00       | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE                    | 1   |    |     |     |                                      |
| 17       | 703-48243-00       | .BUSHING<br>.COUSSINET                                           | 1   |    |     |     |                                      |
| 18       | 703-48236-00       | .BUSHING 1<br>.POULIE                                            | 2   |    |     |     |                                      |
| 19       | 703-48189-00       | .RETAINER<br>.FLASQUE                                            | 1   |    |     |     |                                      |
| 20       | 703-48234-00       | .ROLLER, DETENT<br>.POULIE                                       | 1   |    |     |     |                                      |
| 21       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE                     | 2   |    |     |     |                                      |
| 22       | 703-48358-00       | .ANCHOR, CABLE<br>.COLLIER                                       | 1   |    |     |     |                                      |
| 23       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESSORT                                 | 1   |    |     |     |                                      |
| 24       | 703-48238-00       | .SPRING, DETENT<br>.RESSORT                                      | 5   |    |     |     |                                      |
| 25       | 703-48211-10       | .HOUSING, 1<br>.CORPS                                            | 1   |    |     |     |                                      |
| 26       | 703-48212-10       | .BACK PLATE 1<br>.PLAQUETTE 1                                    | 1   |    |     |     |                                      |
| 27       | 703-48213-10       | .BACK PLATE 2<br>.PLAQUETTE 2                                    | 1   |    |     |     |                                      |



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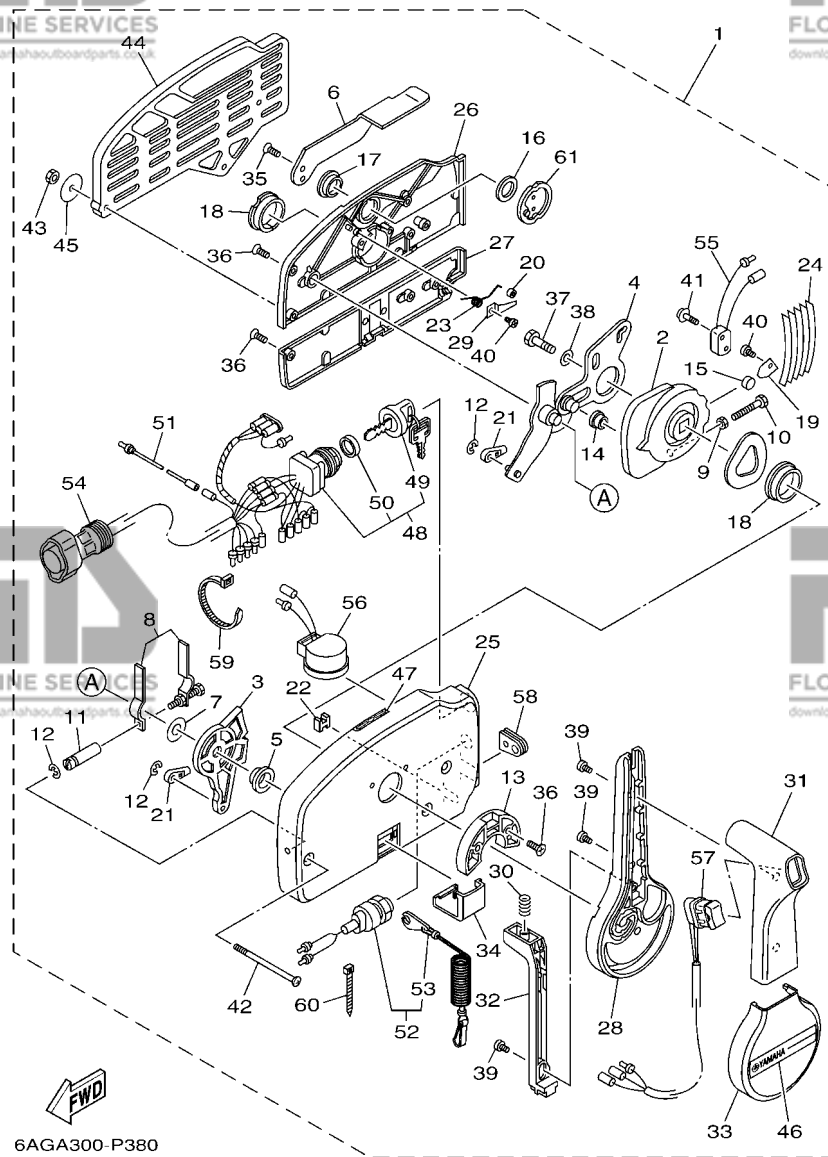
FIG. 34 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                            | ETO | EO | MHO | MHO | REMARKS REMARQUES          |
|----------|--------------------|--------------------------------------------------------------------|-----|----|-----|-----|----------------------------|
| 28       | 703-48221-10       | .LEVER, CONTROL<br>.LEVIER, COMMANDE                               | 1   |    |     |     |                            |
| 29       | 703-48246-00       | .SPACER<br>.ENTRETOISE                                             | 1   |    |     |     |                            |
| 30       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESSORT                                  | 1   |    |     |     |                            |
| 31       | 703-48222-20       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER                  | 1   |    |     |     | SINGLE<br>SINGLE           |
| 32       | 703-48223-10       | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                                 | 1   |    |     |     |                            |
| 33       | 703-48225-10       | .COVER<br>.COUVERCLE                                               | 1   |    |     |     |                            |
| 34       | 703-48219-10       | .COVER, LEAD<br>.COUVERCLE                                         | 1   |    |     |     |                            |
| 35       | 703-48281-00       | .SCREW<br>.VIS                                                     | 2   |    |     |     |                            |
| 36       | 703-44189-20       | .SCREW<br>.VIS                                                     | 7   |    |     |     |                            |
| 37       | 97380-08030        | .BOLT<br>.BOULON, HEXAGONAL                                        | 1   |    |     |     |                            |
| 38       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                                 | 1   |    |     |     |                            |
| 39       | 703-48128-10       | .SCREW 2<br>.VIS 2                                                 | 3   |    |     |     |                            |
| 40       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                                           | 2   |    |     |     |                            |
| 41       | 703-48129-00       | .SCREW 3<br>.VIS 3                                                 | 2   |    |     |     |                            |
| 42       | 703-44189-30       | .SCREW<br>.VIS                                                     | 3   |    |     |     |                            |
| 43       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                            | 3   |    |     |     |                            |
| 44       | 703-48293-10       | .SPACER, REMOTE CONTROL<br>.ENTRETOISE                             | 1   |    |     |     | SINGLE<br>SINGLE           |
| 45       | 701-48287-00       | .WASHER<br>.RONDELLE                                               | 3   |    |     |     |                            |
| 46       | 703-48215-10       | .GRAPHIC<br>.ADHESIF                                               | 1   |    |     |     |                            |
| 47       | 6X3-44191-00       | .INDICATOR, SHIFT<br>.ETIQUETTE, EMBRAYAGE                         | 1   |    |     |     |                            |
| 48       | 703-82510-13       | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET                    | 1   |    |     |     | PRIME START<br>PRIME START |
| 49       | 676-82577-01       | .CAP, KEY<br>.CABOCHON                                             | 1   |    |     |     |                            |
| 50       | 703-82532-00       | .CAP<br>.COUVERCLE                                                 | 1   |    |     |     |                            |
| 51       | 703-82531-00       | .WIRE, LEAD (L70)<br>.FIL (L70)                                    | 1   |    |     |     |                            |
| 52       | 688-82575-02       | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT                    | 1   |    |     |     |                            |
| 53       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DU COUPE CIRCUIT                  | 1   |    |     |     |                            |
| 54       | 688-8258A-20       | .EXTENSION, WIRE HARNESS (4.9M)<br>.EXTENSION, FAISCEAU DE FILS (4 | 1   |    |     |     | (10P)<br>(10P)             |

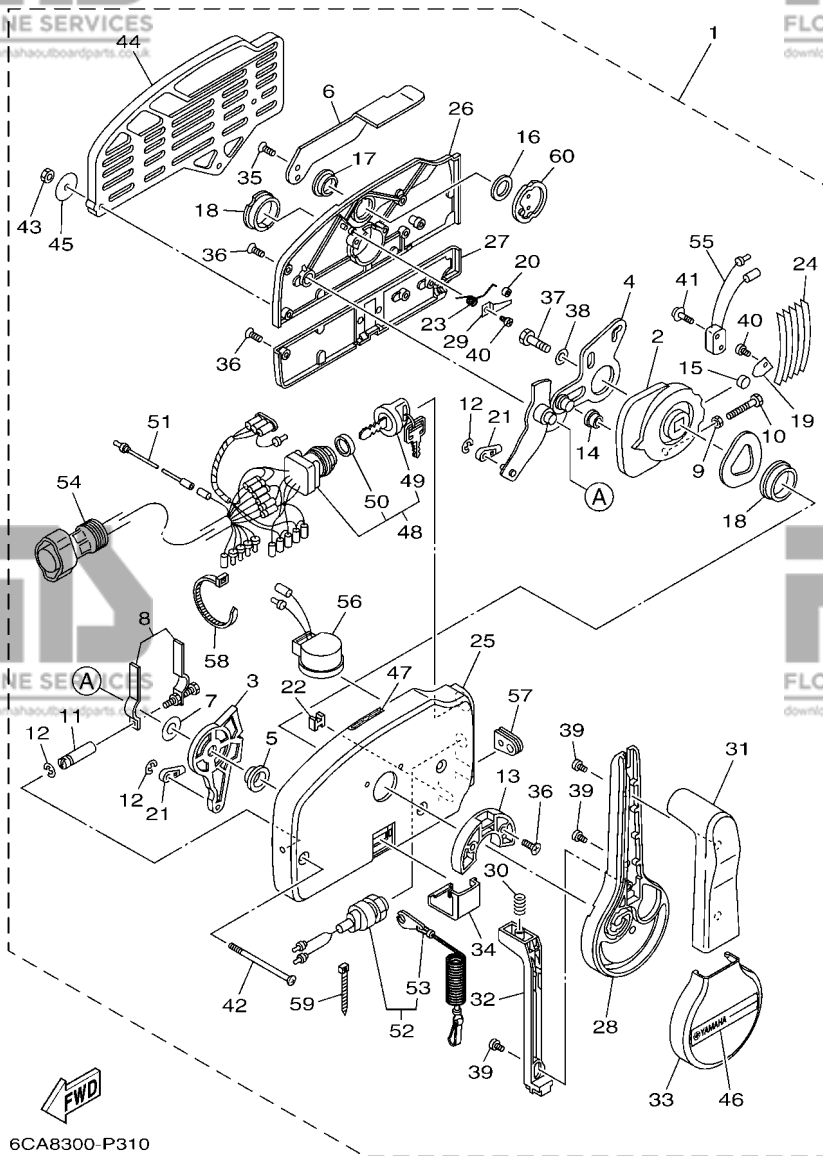
FIG. 34 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE



6AGA300-P380

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | ETO | EO | MHO | MHDO | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|-----|----|-----|------|-------------------|
| 55       | 703-82540-00       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT          | 1   |    |     |      |                   |
| 56       | 703-83383-11       | .BUZZER<br>.RONFLEUR                                       | 1   |    |     |      |                   |
| 57       | 703-82563-31       | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR | 1   |    |     |      |                   |
| 58       | 703-48284-00       | .GROMMET<br>.PASSE-FIL                                     | 1   |    |     |      |                   |
| 59       | 703-82591-00       | .BAND<br>.COLLIER                                          | 1   |    |     |      |                   |
| 60       | 703-82592-00       | .BAND<br>.COLLIER                                          | 1   |    |     |      |                   |
| 61       | 703-48153-00       | .SHAFT, FREE ACCEL.<br>.AXE                                | 1   |    |     |      |                   |

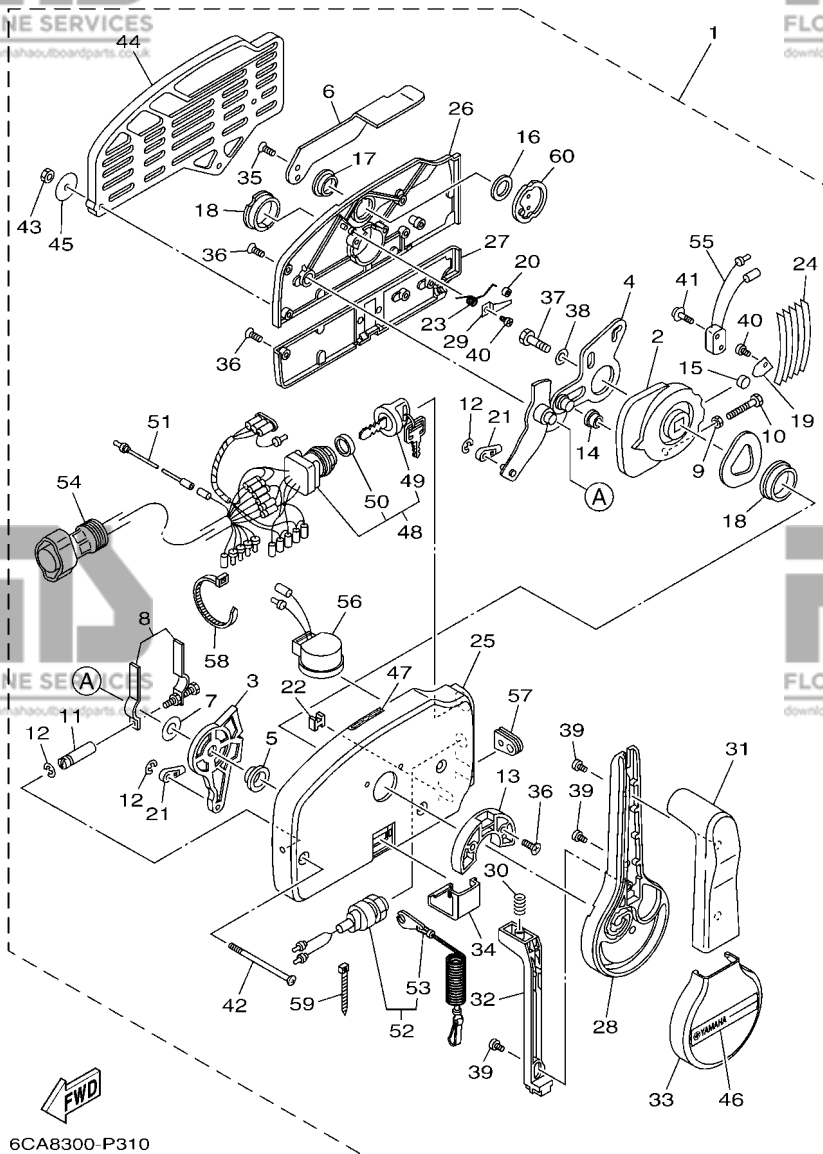


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FIG. 35 REMOTE CONTROL ASSY 2

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | ETO | EO | MHO | MHDO | REMARKS REMARQUES                          |
|----------|--------------------|-------------------------------------------------------------|-----|----|-----|------|--------------------------------------------|
| 1        | 703-48201-B1       | REMOTE CONTROL ASSY (10P)<br>BOITIER DE COMMANDE A DISTANCE |     | 1  |     |      | AP WITHOUT PT/T SW.<br>AP WITHOUT PT/T SW. |
| 2        | 703-48232-00       | .GEAR<br>.PIGNON                                            |     | 1  |     |      |                                            |
| 3        | 703-48271-00       | .ARM, SHIFT<br>.BRAS                                        |     | 1  |     |      |                                            |
| 4        | 703-48261-01       | .ARM, THROTTLE<br>.BRAS, ACCELERATION                       |     | 1  |     |      |                                            |
| 5        | 703-48235-00       | .BUSHING<br>.COUSSINET                                      |     | 1  |     |      |                                            |
| 6        | 703-48152-10       | .KNOB, FREE ACCEL.<br>.BOUTON                               |     | 1  |     |      |                                            |
| 7        | 703-48268-00       | .SPACER<br>.ENTRETOISE                                      |     | 1  |     |      |                                            |
| 8        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICTION, ACCELERATION              |     | 1  |     |      |                                            |
| 9        | 95380-05600        | .NUT<br>.ECROU                                              |     | 1  |     |      |                                            |
| 10       | 97380-05025        | .BOLT<br>.BOULON, HEXAGONAL                                 |     | 1  |     |      |                                            |
| 11       | 703-48265-10       | .SHAFT, FRICTION<br>.AXE, COPILOTE                          |     | 1  |     |      |                                            |
| 12       | 93430-06024        | .CIRCLIP<br>.CLIPS                                          |     | 3  |     |      |                                            |
| 13       | 703-48245-00       | .PLATE, LOCK<br>.PLAQUE, VERROU                             |     | 1  |     |      |                                            |
| 14       | 703-48252-00       | .ROLLER, CAM<br>.POULIE                                     |     | 1  |     |      |                                            |
| 15       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.POULIE                             |     | 1  |     |      |                                            |
| 16       | 703-48198-00       | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE               |     | 1  |     |      |                                            |
| 17       | 703-48243-00       | .BUSHING<br>.COUSSINET                                      |     | 1  |     |      |                                            |
| 18       | 703-48236-00       | .BUSHING 1<br>.POULIE                                       |     | 2  |     |      |                                            |
| 19       | 703-48189-00       | .RETAINER<br>.FLASQUE                                       |     | 1  |     |      |                                            |
| 20       | 703-48234-00       | .ROLLER, DETENT<br>.POULIE                                  |     | 1  |     |      |                                            |
| 21       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE                |     | 2  |     |      |                                            |
| 22       | 703-48358-00       | .ANCHOR, CABLE<br>.COLLIER                                  |     | 1  |     |      |                                            |
| 23       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESSORT                            |     | 1  |     |      |                                            |
| 24       | 703-48238-00       | .SPRING, DETENT<br>.RESSORT                                 |     | 5  |     |      |                                            |
| 25       | 703-48211-10       | .HOUSING, 1<br>.CORPS                                       |     | 1  |     |      |                                            |
| 26       | 703-48212-10       | .BACK PLATE 1<br>.PLAQUETTE 1                               |     | 1  |     |      |                                            |
| 27       | 703-48213-10       | .BACK PLATE 2<br>.PLAQUETTE 2                               |     | 1  |     |      |                                            |



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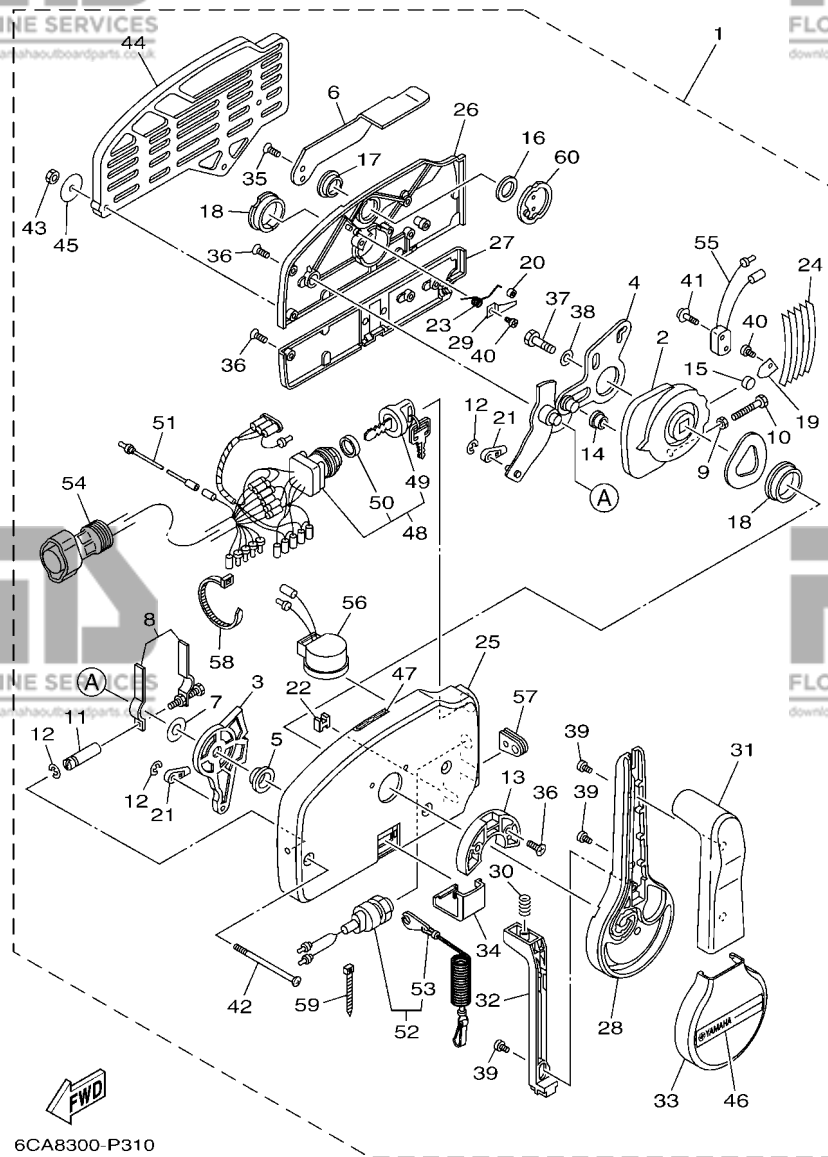
FIG. 35 REMOTE CONTROL ASSY 2

BOITIER DE COMMANDE A DISTANCE

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                            | ETO | EO | MHO | MHO | REMARKS REMARQUES       |
|----------|--------------------|--------------------------------------------------------------------|-----|----|-----|-----|-------------------------|
| 28       | 703-48221-10       | .LEVER, CONTROL<br>.LEVIER, COMMANDE                               |     | 1  |     |     |                         |
| 29       | 703-48246-00       | .SPACER<br>.ENTRETOISE                                             |     | 1  |     |     |                         |
| 30       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESSORT                                  |     | 1  |     |     |                         |
| 31       | 703-48222-30       | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER                  |     | 1  |     |     | SINGLE SINGLE           |
| 32       | 703-48223-10       | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                                 |     | 1  |     |     |                         |
| 33       | 703-48225-10       | .COVER<br>.COUVERCLE                                               |     | 1  |     |     |                         |
| 34       | 703-48219-10       | .COVER, LEAD<br>.COUVERCLE                                         |     | 1  |     |     |                         |
| 35       | 703-48281-00       | .SCREW<br>.VIS                                                     |     | 2  |     |     |                         |
| 36       | 703-44189-20       | .SCREW<br>.VIS                                                     |     | 7  |     |     |                         |
| 37       | 97380-08030        | .BOLT<br>.BOULON, HEXAGONAL                                        |     | 1  |     |     |                         |
| 38       | 92990-08600        | .WASHER, PLATE<br>.RONDELLE, PLATE                                 |     | 1  |     |     |                         |
| 39       | 703-48128-10       | .SCREW 2<br>.VIS 2                                                 |     | 3  |     |     |                         |
| 40       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                                           |     | 2  |     |     |                         |
| 41       | 703-48129-00       | .SCREW 3<br>.VIS 3                                                 |     | 2  |     |     |                         |
| 42       | 703-44189-30       | .SCREW<br>.VIS                                                     |     | 3  |     |     |                         |
| 43       | 95380-06600        | .NUT, HEXAGON<br>.ECROU                                            |     | 3  |     |     |                         |
| 44       | 703-48293-10       | .SPACER, REMOTE CONTROL<br>.ENTRETOISE                             |     | 1  |     |     | SINGLE SINGLE           |
| 45       | 701-48287-00       | .WASHER<br>.RONDELLE                                               |     | 3  |     |     |                         |
| 46       | 703-48215-10       | .GRAPHIC<br>.ADHESIF                                               |     | 1  |     |     |                         |
| 47       | 6X3-44191-00       | .INDICATOR, SHIFT<br>.ETIQUETTE, EMBRAYAGE                         |     | 1  |     |     |                         |
| 48       | 703-82510-13       | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET                    |     | 1  |     |     | PRIME START PRIME START |
| 49       | 676-82577-01       | .CAP, KEY<br>.CABOCHON                                             |     | 1  |     |     |                         |
| 50       | 703-82532-00       | .CAP<br>.COUVERCLE                                                 |     | 1  |     |     |                         |
| 51       | 703-82531-00       | .WIRE, LEAD (L70)<br>.FIL (L70)                                    |     | 1  |     |     |                         |
| 52       | 688-82575-02       | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT                    |     | 1  |     |     |                         |
| 53       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DU COUPE CIRCUIT                  |     | 1  |     |     |                         |
| 54       | 688-8258A-20       | .EXTENSION, WIRE HARNESS (4.9M)<br>.EXTENSION, FAISCEAU DE FILS (4 |     | 1  |     |     | (10P)<br>(10P)          |

FIG. 35 REMOTE CONTROL ASSY 2

BOITIER DE COMMANDE A DISTANCE

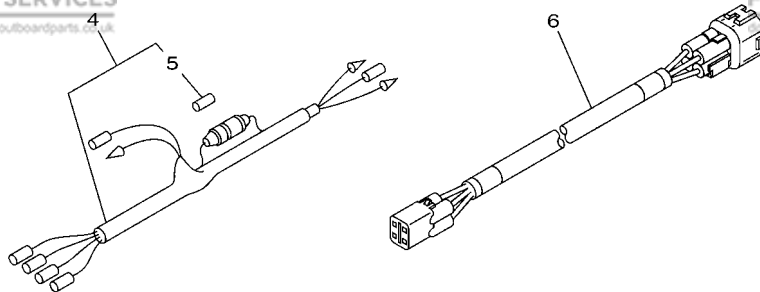
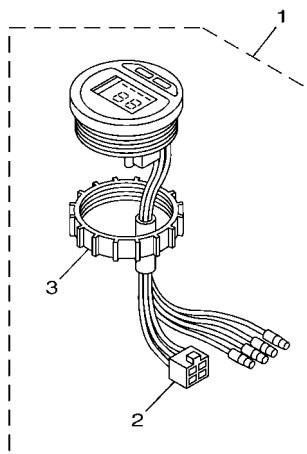


| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|-----|----|-----|-----|-------------------|
| 55       | 703-82540-00       | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT |     | 1  |     |     |                   |
| 56       | 703-83383-11       | .BUZZER<br>.RONFLEUR                              |     | 1  |     |     |                   |
| 57       | 703-48284-00       | .GROMMET<br>.PASSE-FIL                            |     | 1  |     |     |                   |
| 58       | 703-82591-00       | .BAND<br>.COLLIER                                 |     | 1  |     |     |                   |
| 59       | 703-82592-00       | .BAND<br>.COLLIER                                 |     | 1  |     |     |                   |
| 60       | 703-48153-00       | .SHAFT, FREE ACCEL.<br>.AXE                       |     | 1  |     |     |                   |

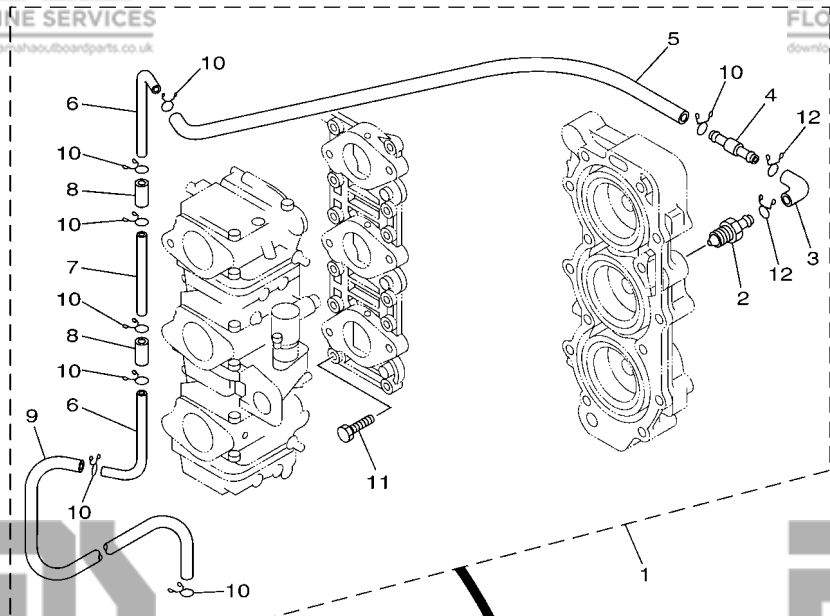
**FIG. 36 METER**

**COMPTEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION              | ETO | EO | MHO | MHDO | REMARKS REMARQUES    |
|----------|--------------------|--------------------------------------|-----|----|-----|------|----------------------|
| 1        | 6Y5-8350T-E0       | TACHOMETER ASSY<br>COMPTE-TOURS CPLT | 1   |    |     |      | AP<br>AP             |
| 2        | 9E450-04533        | .CONNECTOR<br>.CONNECTEUR            | 1   |    |     |      | F-4-W<br>F-4-W       |
| 3        | 6Y8-84383-00       | .NUT, RING<br>.ECROU ANNULAIRE       | 1   |    |     |      |                      |
| 4        | 6Y5-83553-00       | WIRE, LEAD (L=2.5M)<br>FIL (L=2.5M)  | 1   |    |     |      | AP<br>AP             |
| 5        | 1E6-82151-00       | .FUSE (10A)<br>.FUSIBLE (10A)        | 1   |    |     |      |                      |
| 6        | 6Y5-83653-20       | WIRE, LEAD (L=7.0M)<br>FIL (L=7.0M)  | 1   |    |     |      | AP 4P,7M<br>AP 4P,7M |



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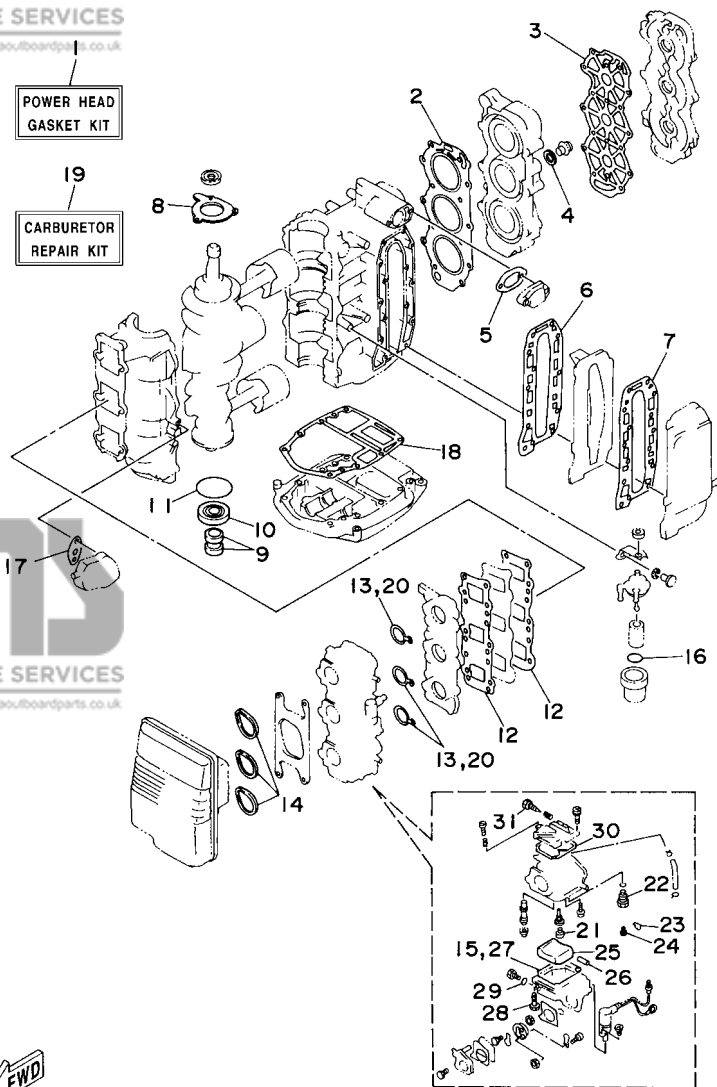


63B5300-E330

FIG. 37 OPTIONAL PARTS

PIECES OPTIONNELLES

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                     | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63D-12440-51       | HEAT EXCHANGER ASSY<br>ECHANGEUR DE CHALEUR | 1   | 1  |     |     | AP<br>AP          |
| 2        | 6H4-12469-01       | .JOINT 1<br>.RACCORD 1                      | 1   | 1  |     |     |                   |
| 3        | 6E5-24315-00       | .PIPE 5<br>.DURITE 5                        | 1   | 1  |     |     |                   |
| 4        | 63D-12469-00       | .JOINT 1<br>.RACCORD 1                      | 1   | 1  |     |     |                   |
| 5        | 6E5-12481-00       | .PIPE 1<br>.DURITE 1                        | 1   | 1  |     |     |                   |
| 6        | 6H4-12466-A0       | .EXCHANGER, HEAT<br>.ECHANGEUR DE CHALEUR   | 2   | 2  |     |     |                   |
| 7        | 6H4-12466-B0       | .EXCHANGER, HEAT<br>.ECHANGEUR DE CHALEUR   | 1   | 1  |     |     |                   |
| 8        | 90445-11M30        | .HOSE (L20)<br>.DURITE (L20)                | 2   | 2  |     |     |                   |
| 9        | 90445-11M66        | .HOSE (L410)<br>.DURITE (L410)              | 1   | 1  |     |     |                   |
| 10       | 90467-10M04        | .CLIP<br>.JONC                              | 8   | 8  |     |     |                   |
| 11       | 90101-06128        | .BOLT<br>.BOULON                            | 1   | 1  |     |     |                   |
| 12       | 90467-11M08        | .CLIP<br>.JONC                              | 2   | 2  |     |     |                   |



63D0010-5270

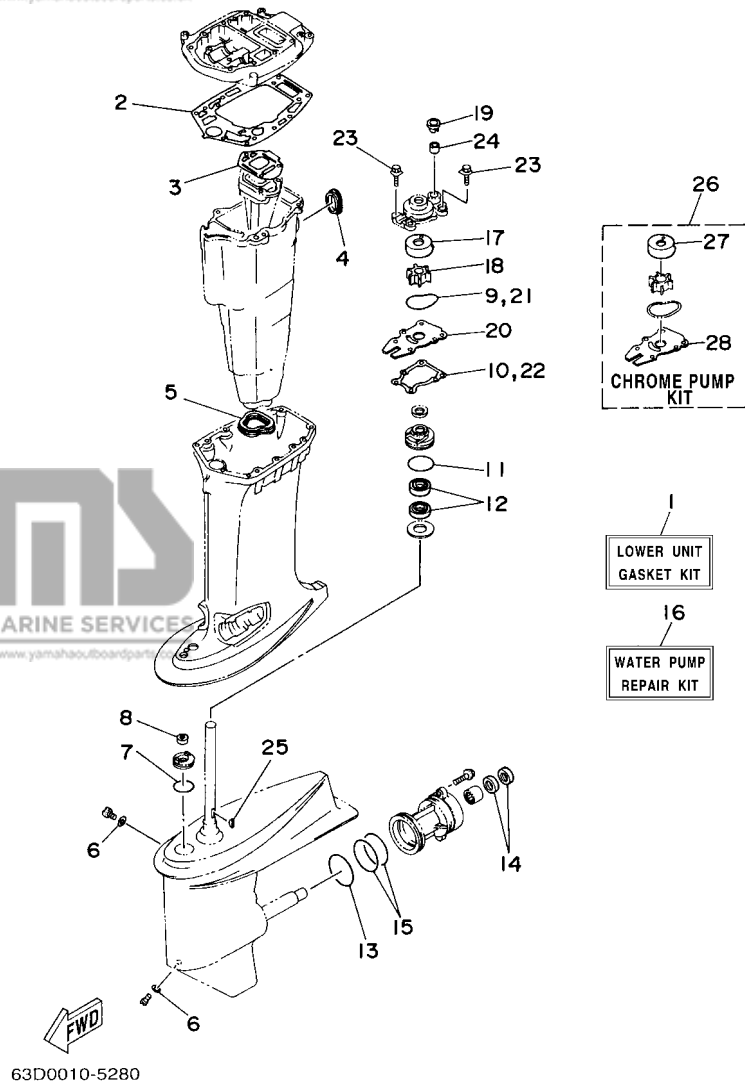
**FIG. 38 REPAIR KIT 1**

**KITS DE REPARATION 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63D-W0001-00       | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE         | 1   | 1  | 1   | 1   |                   |
| 2        | 63D-11181-A2       | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1                | 1   | 1  | 1   | 1   |                   |
| 3        | 63D-11193-A0       | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1         | 1   | 1  | 1   | 1   |                   |
| 4        | 90430-14115        | .GASKET<br>.JOINT                                               | 1   | 1  | 1   | 1   |                   |
| 5        | 6J8-12414-A0       | .GASKET, COVER<br>.JOINT, COUVERCLE                             | 1   | 1  | 1   | 1   |                   |
| 6        | 6H4-41112-A0       | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT    | 1   | 1  | 1   | 1   |                   |
| 7        | 6H4-41114-A0       | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMENT | 1   | 1  | 1   | 1   |                   |
| 8        | 6H4-15369-A1       | .GASKET, OIL SEAL HOUSING<br>.JOINT SPY DE LOGEMENT             | 1   | 1  | 1   | 1   |                   |
| 9        | 93104-16M01        | .OIL SEAL<br>.JOINT SPY                                         | 2   | 2  | 2   | 2   |                   |
| 10       | 93102-25M28        | .OIL SEAL<br>.JOINT SPY                                         | 1   | 1  | 1   | 1   |                   |
| 11       | 93210-58M21        | .O-RING<br>.JOINT TORIQUE                                       | 1   | 1  | 1   | 1   |                   |
| 12       | 6H4-13621-A1       | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET                  | 2   | 2  | 2   | 2   |                   |
| 13       | 6H4-14198-01       | .GASKET<br>.JOINT                                               | 3   | 3  | 3   | 3   |                   |
| 14       | 6H3-14457-01       | .SEAL<br>.JOINT                                                 | 3   | 3  | 3   | 3   |                   |
| 15       | 6H4-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR              | 3   | 3  | 3   | 3   |                   |
| 16       | 93210-32738        | .O-RING<br>.JOINT TORIQUE                                       | 1   | 1  | 1   | 1   |                   |
| 17       | 650-24431-A0       | .GASKET, FUEL PUMP 1<br>.JOINT 1 DE POMPE A ESSENCE             | 1   | 1  | 1   | 1   |                   |
| 18       | 6H4-45113-A0       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE                   | 1   | 1  | 1   | 1   |                   |
| 19       | 6H4-W0093-03       | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR          | 1   | 1  | 1   | 1   |                   |
| 20       | 6H4-14198-01       | .GASKET<br>.JOINT                                               | 3   | 3  | 3   | 3   |                   |
| 21       | 676-14966-00       | .CAP<br>.CAPUCHON                                               | 3   | 3  | 3   | 3   |                   |
| 22       | 6H4-14590-01       | .NEEDLE VALVE ASSY<br>.POINTEAU                                 | 3   | 3  | 3   | 3   |                   |
| 23       | 663-14159-00       | .CLIP<br>.JONC                                                  | 3   | 3  | 3   | 3   |                   |
| 24       | 676-14186-00       | .PIN, FLOAT<br>.AXE, FLOTTEUR                                   | 3   | 3  | 3   | 3   |                   |
| 25       | 6H4-14985-01       | .FLOAT<br>.FLOTTEUR                                             | 3   | 3  | 3   | 3   |                   |
| 26       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR                       | 3   | 3  | 3   | 3   |                   |
| 27       | 6H4-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR              | 3   | 3  | 3   | 3   |                   |



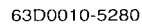
63D0010-5270



**FIG. 39 REPAIR KIT 2**

**KITS DE REPARATION 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | ETO | EO | MHO | MHO | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------------|-----|----|-----|-----|-------------------|
| 1        | 63D-W0001-21       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE      | 1   | 1  | 1   | 1   |                   |
| 2        | 63D-45114-A0       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE           | 1   | 1  | 1   | 1   |                   |
| 3        | 6H4-41134-A0       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1   | 1  | 1   | 1   |                   |
| 4        | 6H3-45127-00       | .SEAL<br>.JOINT                                         | 1   | 1  | 1   | 1   |                   |
| 5        | 63D-45123-00       | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE              | 1   | 1  | 1   | 1   |                   |
| 6        | 90430-08003        | .GASKET<br>.JOINT                                       | 2   | 2  | 2   | 2   |                   |
| 7        | 93210-33MG4        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   | 1   |                   |
| 8        | 93106-09014        | .OIL SEAL<br>.JOINT SPY                                 | 1   | 1  | 1   | 1   |                   |
| 9        | 93210-59MG7        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   | 1   |                   |
| 10       | 63D-44316-00       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU              | 1   | 1  | 1   | 1   |                   |
| 11       | 93210-48001        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   | 1   |                   |
| 12       | 93101-25M57        | .OIL SEAL<br>.JOINT SPY                                 | 2   | 2  | 2   | 2   |                   |
| 13       | 93210-69MG6        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   | 1   |                   |
| 14       | 93101-22M00        | .OIL SEAL<br>.JOINT SPY                                 | 2   | 2  | 2   | 2   |                   |
| 15       | 93210-74MG5        | .O-RING<br>.JOINT TORIQUE                               | 2   | 2  | 2   | 2   |                   |
| 16       | 63D-W0078-01       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE  | 1   | 1  | 1   | 1   |                   |
| 17       | 63D-44322-00       | .INSERT, CARTRIDGE<br>.CUVETTE                          | 1   | 1  | 1   | 1   |                   |
| 18       | 6H3-44352-00       | .IMPELLER<br>.TURBINE                                   | 1   | 1  | 1   | 1   |                   |
| 19       | 63D-44312-00       | .COVER, WATER PUMP HOUSING<br>.COUVERCLE                | 1   | 1  | 1   | 1   |                   |
| 20       | 63D-44323-00       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE           | 1   | 1  | 1   | 1   |                   |
| 21       | 93210-59MG7        | .O-RING<br>.JOINT TORIQUE                               | 1   | 1  | 1   | 1   |                   |
| 22       | 63D-44316-00       | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU              | 1   | 1  | 1   | 1   |                   |
| 23       | 90119-08M15        | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE            | 4   | 4  | 4   | 4   |                   |
| 24       | 663-44366-00       | .DAMPER, WATER SEAL 2<br>.JOINT, TUBE D'EAU 2           | 1   | 1  | 1   | 1   |                   |
| 25       | 90280-03024        | .KEY, WOODRUFF<br>.CLAVETTE, DEMI-LUNE                  | 1   | 1  | 1   | 1   |                   |
| 26       | 63D-W0078-0A       | CHROME PUMP KIT<br>KIT DE POMPE A EAU CHROME            | 1   | 1  | 1   | 1   |                   |
| 27       | 63D-44322-40       | .INSERT, CARTRIDGE<br>.CUVETTE                          | 1   | 1  | 1   | 1   |                   |



|                 |                                               |
|-----------------|-----------------------------------------------|
| 28 63D-44323-40 | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE |
|-----------------|-----------------------------------------------|

|                 |                                               |
|-----------------|-----------------------------------------------|
| 28 63D-44323-40 | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE |
|-----------------|-----------------------------------------------|

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63D-11111-00-1S       | 3 - 22      |
| 6H4-11119-01          | 3 - 18      |
| 63D-11181-A2          | 3 - 23      |
|                       | 38 - 2      |
| 63D-11191-00-1S       | 3 - 26      |
| 63D-11193-A0          | 3 - 27      |
|                       | 38 - 3      |
| 688-11325-00          | 1 - 1       |
|                       | 3 - 20      |
| 650-11370-01          | 3 - 3       |
| 688-11370-01          | 3 - 7       |
| 6H4-11372-01          | 3 - 5       |
| 6H4-11400-14          | 4 - 7       |
| 6H4-11536-00          | 4 - 8       |
| 6H4-11537-01          | 7 - 4       |
|                       | 8 - 4       |
| 6H4-11545-00          | 11 - 14     |
| 63D-11603-00          | 4 - 13      |
| 63D-11604-00          | 4 - 13      |
| 63D-11605-00          | 4 - 13      |
| 6H4-11631-01-95       | 4 - 12      |
| 648-11633-00          | 4 - 14      |
| 6H4-11634-01          | 4 - 17      |
| 6H4-11635-01          | 4 - 12      |
| 6H4-11636-01          | 4 - 12      |
| 6H4-11641-00          | 4 - 16      |
| 6E5-12411-30          | 1 - 2       |
|                       | 3 - 30      |
| 688-12412-00          | 3 - 31      |
| 6H4-12413-00-1S       | 3 - 32      |
| 6J8-12414-A0          | 1 - 3       |
|                       | 3 - 33      |
|                       | 38 - 5      |
| 63D-12440-51          | 37 - 1      |
| 6H4-12466-A0          | 37 - 6      |
| 6H4-12466-B0          | 37 - 7      |
| 63D-12469-00          | 37 - 4      |
| 6H4-12469-01          | 37 - 2      |
| 6E5-12481-00          | 37 - 5      |
| 6H1-13117-01          | 7 - 5       |
|                       | 8 - 5       |
| 6E9-13183-70          | 7 - 46      |
|                       | 8 - 44      |
| 63D-13200-00          | 7 - 1       |
|                       | 8 - 1       |
| 6J8-13411-00          | 7 - 37      |
|                       | 8 - 35      |
| 6J8-13414-00          | 7 - 38      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6J8-13414-00          | 8 - 36      |
| 6L2-13416-00          | 7 - 39      |
|                       | 8 - 37      |
| 63D-13436-40          | 2 - 20      |
| 63D-13437-N0          | 10 - 44     |
| 6H5-13610-00          | 5 - 1       |
| 6H4-13621-A1          | 5 - 7       |
|                       | 38 - 12     |
| 6H4-13624-01          | 5 - 6       |
| 6H4-13641-12          | 5 - 4       |
| 6H4-13641-30          | 5 - 4       |
| 6H3-14137-00          | 6 - 32      |
| 6X4-14137-00          | 17 - 26     |
| 6H4-14146-00          | 6 - 16      |
| 6H3-14146-10          | 6 - 16      |
| 6H4-14146-10          | 6 - 15      |
| 6H4-14147-00          | 6 - 30      |
|                       | 38 - 30     |
| 663-14159-00          | 6 - 12      |
|                       | 38 - 23     |
| 676-14186-00          | 6 - 13      |
|                       | 38 - 24     |
| 6H4-14198-01          | 5 - 9       |
|                       | 38 - 13     |
|                       | 38 - 20     |
| 62W-14301-00          | 6 - 1       |
| 62X-14301-00          | 6 - 1       |
| 63B-14301-00          | 6 - 1       |
| 63D-14301-00          | 6 - 1       |
| 62W-14302-00          | 6 - 2       |
| 62X-14302-00          | 6 - 2       |
| 63B-14302-00          | 6 - 2       |
| 63D-14302-00          | 6 - 2       |
| 62W-14303-00          | 6 - 3       |
| 62X-14303-00          | 6 - 3       |
| 63B-14303-00          | 6 - 3       |
| 63D-14303-00          | 6 - 3       |
| 6A0-14325-00          | 9 - 23      |
| 6H3-14349-00          | 5 - 28      |
|                       | 6 - 33      |
|                       | 6 - 34      |
| 63D-14380-00          | 6 - 34      |
| 6H4-14406-00          | 5 - 10      |
| 6H4-14431-02          | 5 - 12      |
| 6H4-14431-13          | 5 - 12      |
| 6H3-14457-01          | 5 - 13      |
|                       | 38 - 14     |
| 624-14485-00          | 3 - 4       |
|                       | 3 - 6       |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6H1-14485-00          | 5 - 5       |
|                       | 5 - 5       |
| 6H1-14485-00          | 6 - 7       |
| 6H4-14548-00          | 6 - 10      |
|                       | 38 - 26     |
| 679-14555-00          | 6 - 25      |
| 6H4-14567-00          | 6 - 31      |
| 6H2-14578-00          | 6 - 9       |
| 6H4-14590-01          | 6 - 27      |
|                       | 38 - 22     |
| 6K5-14592-00          | 6 - 5       |
| 63D-14711-00-CA       | 27 - 10     |
| 63D-14711-11-CA       | 27 - 10     |
| 692-14923-00          | 6 - 26      |
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| 676-14943-30          | 6 - 22      |
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