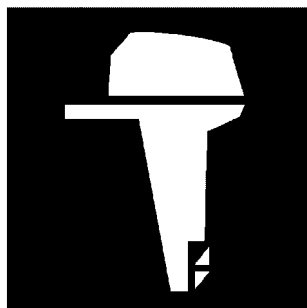




# **PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES**

**9.9FMH'16 ( 63VJ )**

**9.9GMH'16 ( 63VK )**

**15FMH'16 ( 63WG )**

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1Q63V-300FA

( )

9.9FMH  
9.9GMH/15FMH  
PARTS CATALOGUE  
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9.9FMH  
9.9GMH/15FMH  
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## FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

### 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

### 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

### 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

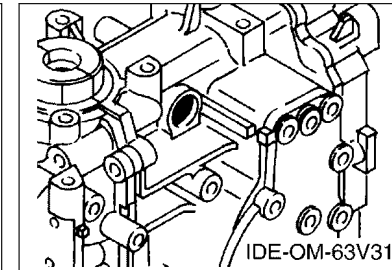
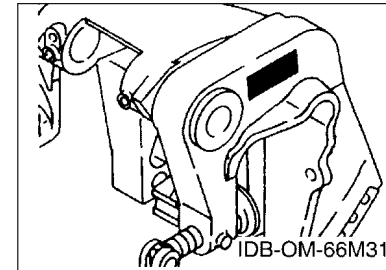
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

### 7. Applicable Serial No.

Engine Serial No.



### 8. Applicable Engine Starting Serial No.

| Model | Serial No.   | Model | Serial No.   |
|-------|--------------|-------|--------------|
| 9.9F  | 682K-1062951 | 9.9G  | 63VK-1007335 |
| 15F   | 684K-1146246 |       |              |
|       |              |       |              |
|       |              |       |              |

### 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

### 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 63VJ                | 9.9FMH           |
| 2          | 63VK                | 9.9GMH           |
| 3          | 63WG                | 15FMH            |
|            |                     |                  |
|            |                     |                  |

## AVANT-PROPOS

Ce catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) sur la page de couverture. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

“UR” Utiliser le numéro de pièces spécifié.

“UN” Utiliser autant que nécessaire.

“AP” Pièces de substitution

“LM” Fabrication locale (les pièces doivent être commandées localement.)

“F#” N° de cadre (applicable au N° de série)

“O/S” Surdimensionné

### 3. Nombre de pièces d'un assemblage

- Les pièces fournies comme composants d'un assemblage sont précédées d'un point (.) de la manière indiquée ci-dessous.
- Le chiffre apparaissant à la droite de chaque composant indique la quantité de pièces pour chaque unité d'assemblage.

| N° PIECES    | DESCRIPTION           | QTE | REMARQUES |
|--------------|-----------------------|-----|-----------|
| 2F5-83310-60 | ENS. CLIGNOTANT AVANT | 2   |           |
| 115-83311-60 | .AMPOULE (6V-18W)     | 1   |           |

4. Les couleurs concernant les graphiques sont indiquées dans la colonne “REMARQUES”, comme indiqué ci-dessous.

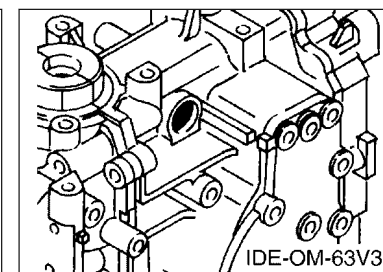
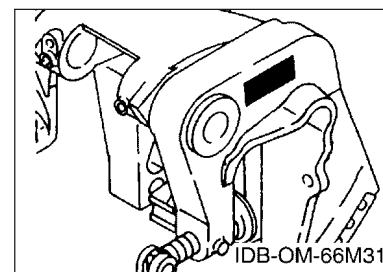
| N° PIECES       | DESCRIPTION          | QTE | REMARQUES |
|-----------------|----------------------|-----|-----------|
| 2N4-24110-00-X5 | RESERVOIR A ESSENCE. | 2   | MXR       |
| 3J1-24240-10    | .GRAPHIQUE           | 1   | POUR MXR  |

5. Veuillez noter que les illustrations sont indiquées à titre de référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

6. L'astérisque (\*) placé devant un numéro de référence indique des éléments qui ont été modifiés après la première édition.

### 7. N° de série applicable

N° de Série du moteur



### 8. N° de série initial du moteur applicable

| Modèle | N° de série  | Modèle | N° de série  |
|--------|--------------|--------|--------------|
| 9.9F   | 682K-1062951 | 9.9G   | 63VK-1007335 |
| 15F    | 684K-1146246 |        |              |
|        |              |        |              |
|        |              |        |              |

### 9. Code couleur applicable

| Abréviation | Nom de la couleur  | Code couleur |
|-------------|--------------------|--------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D         |

### 10. Informations relatives à la colonne Quantité

| N° de la colonne | Nom de la colonne Qté | Modèle applicable |
|------------------|-----------------------|-------------------|
| 1                | 63VJ                  | 9.9FMH            |
| 2                | 63VK                  | 9.9GMH            |
| 3                | 63WG                  | 15FMH             |
|                  |                       |                   |
|                  |                       |                   |

# CONTENTS

|                              |    |
|------------------------------|----|
| SCHEDULED SERVICE PARTS..... | 1  |
| TOP COWLING.....             | 2  |
| CYLINDER & CRANKCASE.....    | 3  |
| CRANKSHAFT & PISTON.....     | 4  |
| INTAKE.....                  | 6  |
| CARBURETOR.....              | 7  |
| FUEL.....                    | 9  |
| STARTER.....                 | 10 |
| GENERATOR.....               | 12 |
| ELECTRICAL.....              | 13 |
| BOTTOM COWLING.....          | 14 |
| STEERING.....                | 15 |
| CONTROL.....                 | 17 |
| REMO CON ATTACHMENT.....     | 19 |
| BRACKET 1.....               | 20 |
| BRACKET 2.....               | 22 |
| UPPER CASING.....            | 23 |
| LOWER CASING & DRIVE 1.....  | 24 |
| LOWER CASING & DRIVE 2.....  | 27 |
| FUEL TANK 1.....             | 29 |
| FUEL TANK 2.....             | 30 |
| OPTIONAL PARTS.....          | 31 |
| REPAIR KIT 1.....            | 32 |
| REPAIR KIT 2.....            | 33 |

## INDEX

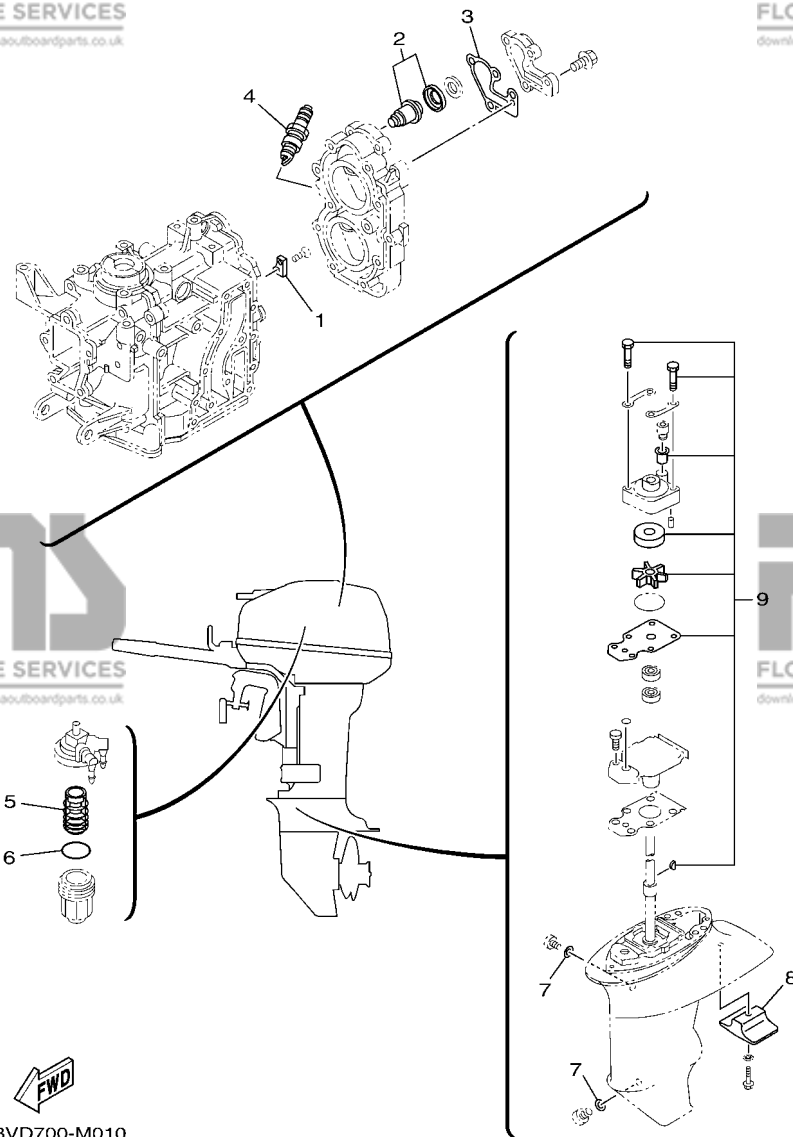
|                      |    |
|----------------------|----|
| NUMERICAL INDEX..... | 34 |
|----------------------|----|

# TABLE DES MATIERES

|                                     |    |
|-------------------------------------|----|
| PIECES MAINTENANCE PERIODIQUE.....  | 1  |
| CAPOT SUPERIEUR.....                | 2  |
| CYLINDRE & CARTER.....              | 3  |
| VILEBREQUIN & PISTON.....           | 4  |
| ADMISSION.....                      | 6  |
| CARBURATEUR.....                    | 7  |
| CARBURANT.....                      | 9  |
| DEMARREUR.....                      | 10 |
| GENERATRICE.....                    | 12 |
| ELECTRIQUE.....                     | 13 |
| CAPOT INFERIEUR.....                | 14 |
| DIRECTION.....                      | 15 |
| COMMANDE.....                       | 17 |
| COMMANDE A DISTANCE.....            | 19 |
| SUPPORT 1.....                      | 20 |
| SUPPORT 2.....                      | 22 |
| FOURREAU.....                       | 23 |
| BOITIER D'HELICE TRANSMISSION1..... | 24 |
| BOITIER D'HELICE TRANSMISSION2..... | 27 |
| RESERVOIR A CARBURANT 1.....        | 29 |
| RESERVOIR A CARBURANT 2.....        | 30 |
| PIECES OPTIONNELLES.....            | 31 |
| KITS DE REPARATION 1.....           | 32 |
| KITS DE REPARATION 2.....           | 33 |

## INDEX

|                      |    |
|----------------------|----|
| INDEX NUMERIQUE..... | 34 |
|----------------------|----|



63VD700-M010

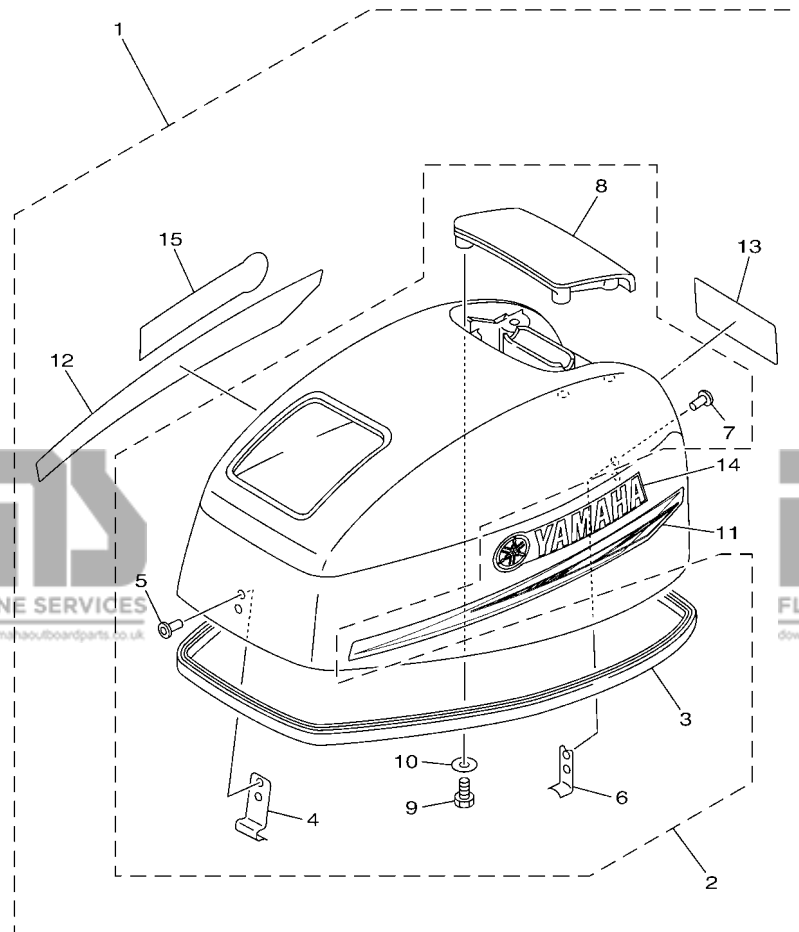
**FIG. 1 SCHEDULED SERVICE PARTS**

**PIECES MAINTENANCE PERIODIQUE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION         | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|---------------------------------|------|------|------|-------------------|
| 1        | 682-11325-00       | ANODE                           | 1    | 1    | 1    |                   |
| 2        | 6E5-12411-30       | ANODE                           | 1    | 1    | 1    |                   |
|          |                    | THERMOSTAT                      | 1    | 1    | 1    |                   |
| 3        | 682-12414-A1       | THERMOSTAT                      | 1    | 1    | 1    |                   |
|          |                    | GASKET, COVER                   | 1    | 1    | 1    |                   |
| 4        | 94702-00217        | JOINT, COUVERCLE                | 2    | 2    | 2    | UR                |
|          |                    | PLUG, SPARK (NGK B7HS-10)       | 2    | 2    | 2    | UR                |
|          | 94702-00271        | BOUGIE D'ALLUMAGE(NGK B7HS-10)  | 2    | 2    | 2    | UR                |
|          |                    | PLUG, SPARK (NGK BR7HS-10)      | 2    | 2    | 2    | UR                |
|          |                    | BOUGIE D'ALLUMAGE(NGK BR7HS-10) |      |      |      |                   |
| 5        | 61N-24563-00       | ELEMENT, FILTER                 | 1    | 1    | 1    |                   |
|          |                    | ELEMENT, FILTRE                 |      |      |      |                   |
| 6        | 93210-32738        | O-RING                          | 1    | 1    | 1    |                   |
|          |                    | JOINT TORIQUE                   |      |      |      |                   |
| 7        | 90430-08003        | GASKET                          | 2    | 2    | 2    |                   |
|          |                    | JOINT                           |      |      |      |                   |
| 8        | 61N-45251-01       | ANODE                           | 1    | 1    | 1    |                   |
|          |                    | ANODE                           |      |      |      |                   |
| 9        | 63V-W0078-01       | WATER PUMP REPAIR KIT           | 1    | 1    | 1    |                   |
|          |                    | KIT DE REPARATION DE LA POMPE   |      |      |      |                   |

FIG. 2 TOP COWLING

CAPOT SUPERIEUR

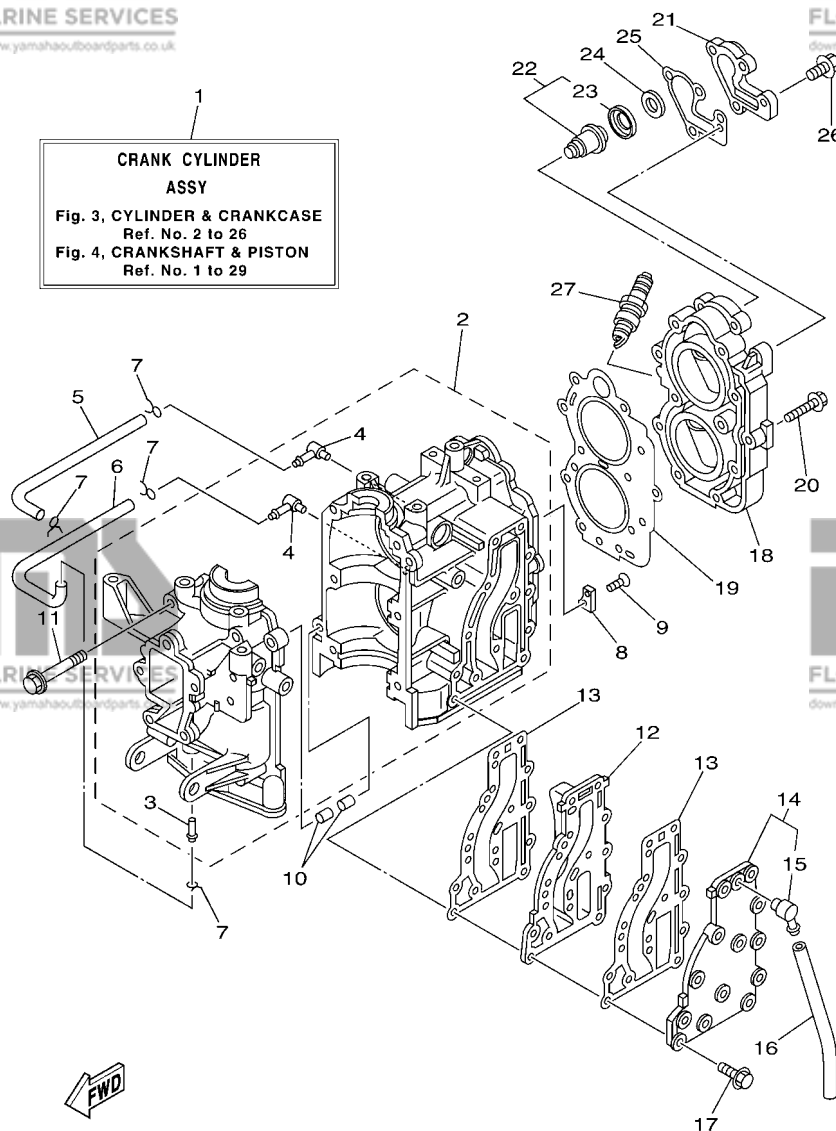


| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                    | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-42610-01       | TOP COWLING ASSY<br>CAPOT (ENS.)                           | 1    | 1    |      |                   |
|          | 63W-42610-01       | TOP COWLING ASSY<br>CAPOT (ENS.)                           |      |      | 1    |                   |
| 2        | 63V-4261A-00       | TOP COWLING W/O GRAPHICS<br>CAPOT SUPERIEUR SANS GRAPHIQUE | 1    | 1    | 1    |                   |
| 3        | 63V-42615-00       | SEAL<br>JOINT                                              | 1    | 1    | 1    |                   |
| 4        | 6G1-42651-02       | HOOK<br>CROCHET                                            | 1    | 1    | 1    |                   |
| 5        | 90266-04M04        | RIVET<br>RIVET                                             | 2    | 2    | 2    |                   |
| 6        | 6L2-42647-00       | HOLDER, CLAMP BAND<br>SUPPORT, SANDOW DE SERRAGE           | 1    | 1    | 1    |                   |
| 7        | 90266-04M04        | RIVET<br>RIVET                                             | 2    | 2    | 2    |                   |
| 8        | 63V-42613-A0-4D    | MOLDING, AIR DUCT<br>MANCHON A AIR                         | 1    | 1    | 1    |                   |
| 9        | 97095-06016        | BOLT<br>BOULON                                             | 4    | 4    | 4    |                   |
| 10       | 92995-06600        | WASHER<br>RONDELLE                                         | 4    | 4    | 4    |                   |
| 11       | 63V-42675-40       | GRAPHIC, SIDE 1<br>EMBLEME                                 | 1    | 1    | 1    |                   |
| 12       | 63V-42676-40       | GRAPHIC, SIDE 2<br>EMBLEME                                 | 1    | 1    | 1    |                   |
| 13       | 63V-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          | 1    | 1    |      |                   |
|          | 63W-42678-40       | GRAPHIC, REAR<br>ADHESIF, ARRIERE                          |      |      | 1    |                   |
| 14       | 6E0-42681-40       | MARK, COWLING<br>ADHESIF, CAPOT                            | 1    | 1    | 1    |                   |
| 15       | 6E0-42681-40       | MARK, COWLING<br>ADHESIF, CAPOT                            | 1    | 1    | 1    |                   |



63VG300-P020

**CRANK CYLINDER  
ASSY**  
Fig. 3, CYLINDER & CRANKCASE  
Ref. No. 2 to 26  
Fig. 4, CRANKSHAFT & PISTON  
Ref. No. 1 to 29

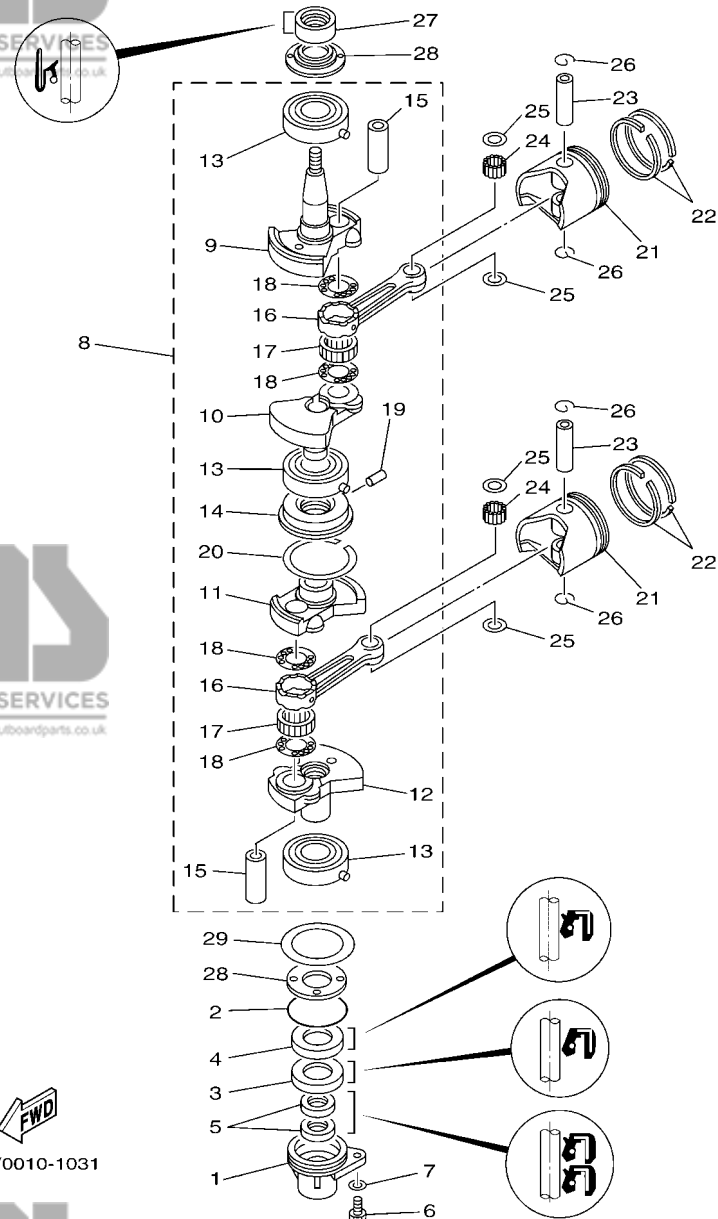


63VD700-M030

**FIG. 3 CYLINDER & CRANKCASE**

**CYLINDRE & CARTER**

| REF.<br>NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                                    | 63VJ | 63VK | 63WG | REMARKS<br>REMARQUES |
|-------------|-----------------------|---------------------------------------------------------------|------|------|------|----------------------|
| 1           | 63V-W0090-03-1S       | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)             | 1    | 1    | 1    |                      |
| 2           | 63V-15100-02          | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                    | 1    | 1    | 1    |                      |
| 3           | 624-14485-00          | .PIPE, JOINT<br>.DURITE                                       | 1    | 1    | 1    |                      |
| 4           | 650-14485-03          | .PIPE, JOINT<br>.DURITE                                       | 2    | 2    | 2    |                      |
| 5           | 90445-07M08           | HOSE (L220)<br>DURITE (L220)                                  | 1    | 1    | 1    |                      |
| 6           | 90445-07M08           | HOSE (L220)<br>DURITE (L220)                                  | 1    | 1    | 1    |                      |
| 7           | 90467-06016           | CLIP<br>JONC                                                  | 4    | 4    | 4    |                      |
| 8           | 682-11325-00          | ANODE<br>ANODE                                                | 1    | 1    | 1    |                      |
| 9           | 98780-05015           | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE                        | 1    | 1    | 1    |                      |
| 10          | 93606-12019           | PIN, DOWEL<br>GOUPILLE                                        | 2    | 2    | 2    |                      |
| 11          | 90119-08M07           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 6    | 6    | 6    |                      |
| 12          | 63V-41111-00-1S       | INNER COVER, EXHAUST<br>PLAQUE, ECHAPPEMENT                   | 1    | 1    | 1    |                      |
| 13          | 63V-41112-A0          | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT    | 2    | 2    | 2    |                      |
| 14          | 63V-41113-00-1S       | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                | 1    | 1    | 1    |                      |
| 15          | 676-11372-00          | .NIPPLE, HOSE<br>.RACCORD, TUYAU                              | 1    | 1    | 1    |                      |
| 16          | 90445-09104           | HOSE (L300)<br>DURITE (L300)                                  | 1    | 1    | 1    |                      |
| 17          | 90119-06MA4           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 13   | 13   | 13   |                      |
| 18          | 6E7-11111-01-1S       | HEAD, CYLINDER 1<br>CULASSE                                   | 1    | 1    | 1    |                      |
| 19          | 63V-11181-A2          | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1                | 1    | 1    | 1    |                      |
| 20          | 90105-07M05           | BOLT, FLANGE<br>BOULON                                        | 11   | 11   | 11   |                      |
| 21          | 682-12413-00-1S       | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                    | 1    | 1    | 1    |                      |
| 22          | 6E5-12411-30          | THERMOSTAT<br>THERMOSTAT                                      | 1    | 1    | 1    |                      |
| 23          | 688-12412-00          | .SEAL, THERMOSTAT<br>.JOINT, THERMOSTAT                       | 1    | 1    | 1    |                      |
| 24          | 90201-16M03           | WASHER, PLATE<br>RONDELLE, PLATE                              | 1    | 1    | 1    |                      |
| 25          | 682-12414-A1          | GASKET, COVER<br>JOINT, COUVERCLE                             | 1    | 1    | 1    |                      |
| 26          | 90119-06MA2           | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 4    | 4    | 4    |                      |
| 27          | 94702-00271           | PLUG, SPARK (NGK BR7HS-10)<br>BOUGIE D'ALLUMAGE(NGK BR7HS-10) | 2    | 2    | 2    |                      |

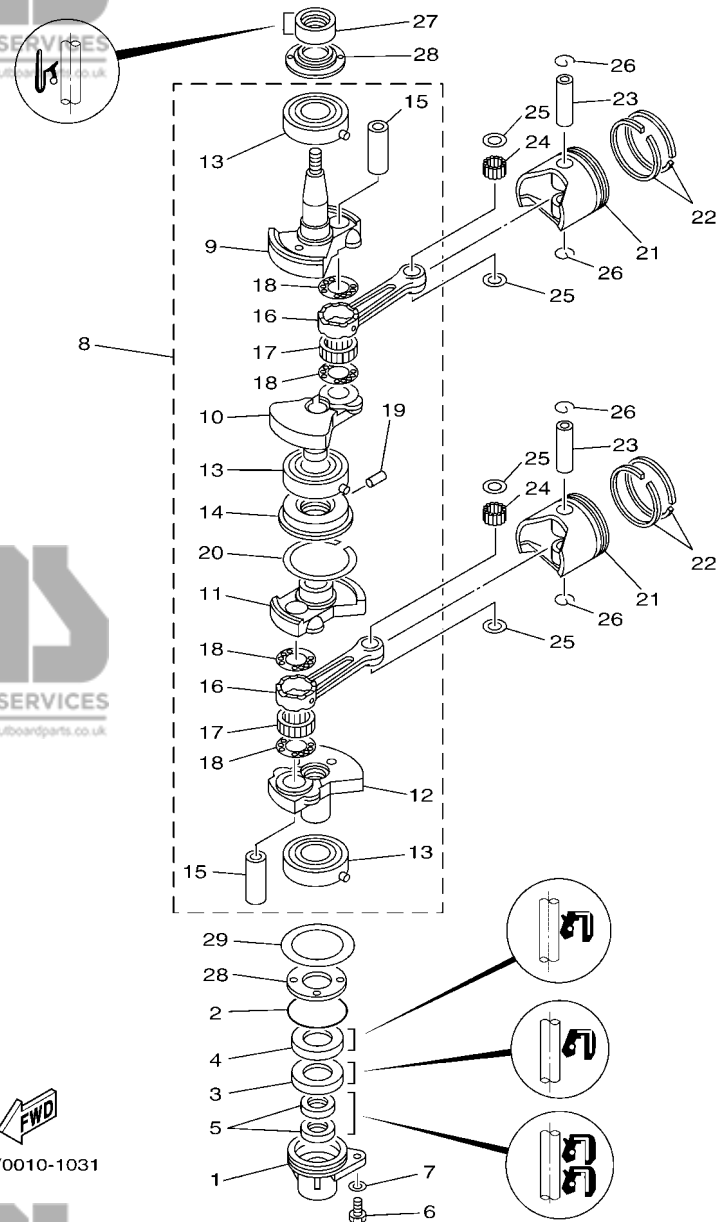


63V0010-1031

**FIG. 4 CRANKSHAFT & PISTON**

**VILEBREQUIN & PISTON**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 63V | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|-----|------|------|-------------------|
| 1        | 63V-15396-01-CA    | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                   | 1   | 1    | 1    |                   |
| 2        | 93210-46M16        | O-RING<br>JOINT TORIQUE                                      | 1   | 1    | 1    |                   |
| 3        | 93101-25018        | OIL SEAL<br>JOINT SPY                                        | 1   | 1    | 1    |                   |
| 4        | 93102-25M48        | OIL SEAL<br>JOINT SPY                                        | 1   | 1    | 1    |                   |
| 5        | 93101-13018        | OIL SEAL<br>JOINT SPY                                        | 2   | 2    | 2    |                   |
| 6        | 97095-06016        | BOLT<br>BOULON                                               | 1   | 1    | 1    |                   |
| 7        | 92995-06600        | WASHER<br>RONDELLE                                           | 1   | 1    | 1    |                   |
| 8        | 63V-11400-01       | CRANKSHAFT ASSY<br>VILEBREQUIN COMPLET                       | 1   | 1    | 1    |                   |
| 9        | 63V-11412-00       | .CRANK 1<br>.MASSLOTTE DE VILEBREQUIN 1                      | 1   | 1    | 1    |                   |
| 10       | 63V-11422-00       | .CRANK 2<br>.MASSLOTTE DE VILEBREQUIN 2                      | 1   | 1    | 1    |                   |
| 11       | 63V-11432-00       | .CRANK 3<br>.MASSLOTTE DE VILEBREQUIN 3                      | 1   | 1    | 1    |                   |
| 12       | 63V-11442-00       | .CRANK 4<br>.MASSLOTTE DE VILEBREQUIN 4                      | 1   | 1    | 1    |                   |
| 13       | 93306-205U7        | .BEARING<br>.ROULEMENT                                       | 3   | 3    | 3    |                   |
| 14       | 63V-11515-02       | .SEAL, LABYRINTH 1<br>.JOINT, LABYRINTHE 1                   | 1   | 1    | 1    |                   |
| 15       | 682-11681-00       | .PIN, CRANK 1<br>.MANETON, VILEBREQUIN 1                     | 2   | 2    | 2    |                   |
| 16       | 650-11651-04       | .ROD, CONNECTING<br>.BIELLE NUE                              | 2   | 2    | 2    |                   |
| 17       | 93310-620V5        | .BEARING<br>.ROULEMENT                                       | 2   | 2    | 2    |                   |
| 18       | 90209-20M23        | .WASHER<br>.RONDELLE                                         | 4   | 4    | 4    |                   |
| 19       | 91609-20008        | .PIN, SPRING<br>.AXE DE RESSORT                              | 1   | 1    | 1    |                   |
| 20       | 93440-52009        | .CIRCLIP<br>.CIRCLIP                                         | 1   | 1    | 1    |                   |
| 21       | 6E7-11631-00-97    | PISTON (STD)<br>PISTON (STD)                                 | 2   | 2    | 2    |                   |
|          | 6E7-11635-00       | PISTON (0.25MM O/S)<br>PISTON (0.25MM O/S)                   | 2   | 2    | 2    | AP<br>AP          |
|          | 6E7-11636-00       | PISTON (0.50MM O/S)<br>PISTON (0.50MM O/S)                   | 2   | 2    | 2    | AP<br>AP          |
| 22       | 682-11610-01       | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)               | 2   | 2    | 2    |                   |
|          | 682-11610-11       | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S) | 2   | 2    | 2    | AP<br>AP          |
|          | 682-11610-21       | PISTON RING SET (0.50MM O/S)<br>JEU DE SEGMENTS (0.50MM O/S) | 2   | 2    | 2    | AP<br>AP          |
| 23       | 634-11633-00       | PIN, PISTON<br>AXE, PISTON                                   | 2   | 2    | 2    |                   |



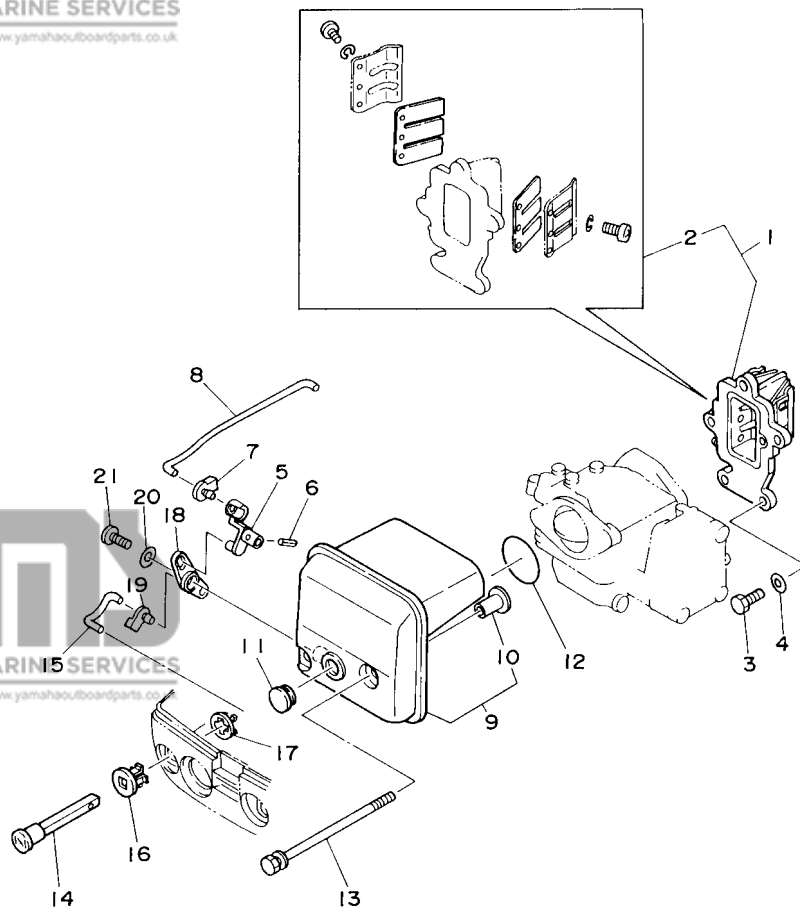
**FWD**  
63V0010-1031

**FIG. 4 CRANKSHAFT & PISTON**

**VILEBREQUIN & PISTON**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION          | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|----------------------------------|------|------|------|-------------------|
| 24       | 93602-14104        | PIN, DOWEL<br>GOUJON             | 50   | 50   | 50   |                   |
| 25       | 90201-14377        | WASHER, PLATE<br>RONDELLE, PLATE | 4    | 4    | 4    |                   |
| 26       | 93450-15023        | CIRCLIP<br>CIRCLIP, TYPE S       | 4    | 4    | 4    |                   |
| 27       | 93110-23M00        | OIL SEAL<br>JOINT SPY            | 1    | 1    | 1    |                   |
| 28       | 63V-11445-00       | SPACER<br>ENTRETOISE             | 2    | 2    | 2    |                   |
| 29       | 90201-46M29        | WASHER, PLATE<br>RONDELLE, PLATE | 1    | 1    | 1    |                   |

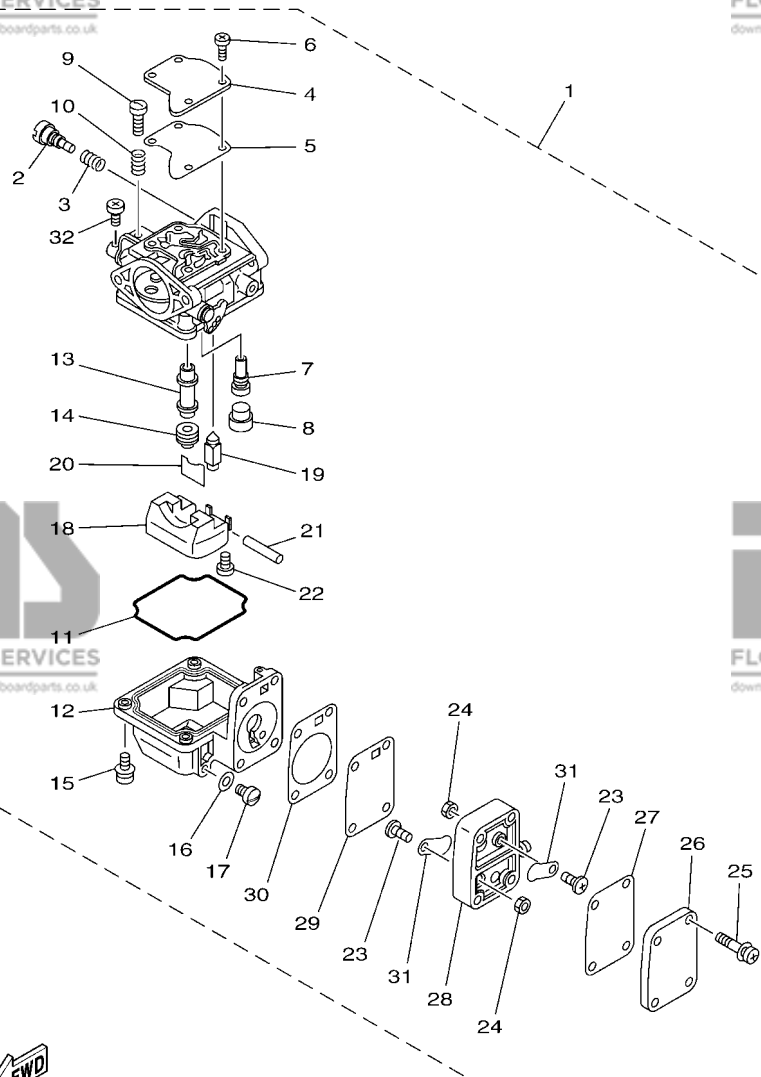
  
63V0010-5041



**FIG. 5 INTAKE**

**ADMISSION**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-13610-10       | REED VALVE ASSY<br>CLAPET COMPLET                | 1    |      |      |                   |
|          | 63W-13610-00       | REED VALVE ASSY<br>CLAPET COMPLET                |      | 1    | 1    |                   |
| 2        | 682-W0004-00       | .REED SET<br>.JEU DE CLAPETS                     | 1    | 1    | 1    |                   |
| 3        | 97095-06020        | BOLT<br>BOULON                                   | 3    | 3    | 3    |                   |
| 4        | 92995-06600        | WASHER<br>RONDELLE                               | 3    | 3    | 3    |                   |
| 5        | 63V-41253-00       | LEVER, CHOKE<br>LEVIER                           | 1    | 1    | 1    |                   |
| 6        | 91690-20010        | PIN, SPRING<br>AGRAFFE                           | 1    | 1    | 1    |                   |
| 7        | 63V-41262-00       | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER | 1    | 1    | 1    |                   |
| 8        | 63V-41257-00       | ROD, CHOKE 2<br>TRINGLE 2, STARTER               | 1    | 1    | 1    |                   |
| 9        | 63V-14440-A0       | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION   | 1    | 1    | 1    |                   |
| 10       | 90387-06M15        | .COLLAR<br>.COLLERETTE                           | 2    | 2    | 2    |                   |
| 11       | 90480-12M25        | GROMMET<br>PASSE-FIL                             | 1    | 1    | 1    |                   |
| 12       | 93210-35M86        | O-RING<br>JOINT TORIQUE                          | 1    | 1    | 1    |                   |
| 13       | 90119-06M94        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE       | 2    | 2    | 2    |                   |
| 14       | 6H4-41271-02       | KNOB, CHOKE<br>BOUTON DE STARTER                 | 1    | 1    | 1    |                   |
| 15       | 63V-41256-00       | ROD, CHOKE 1<br>TRINGLE 1, STARTER               | 1    | 1    | 1    |                   |
| 16       | 689-41273-00       | GROMMET<br>PASSE-FIL                             | 1    | 1    | 1    |                   |
| 17       | 6J8-41274-00       | GROMMET 2<br>PASSE-FIL 2                         | 1    | 1    | 1    |                   |
| 18       | 63V-41252-00       | LEVER, CHOKE 1<br>LEVIER 1                       | 1    | 1    | 1    |                   |
| 19       | 661-41262-02       | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER | 1    | 1    | 1    |                   |
| 20       | 90201-05M09        | WASHER, PLATE<br>RONDELLE, PLATE                 | 1    | 1    | 1    |                   |
| 21       | 90164-05M03        | SCREW, TAPPING<br>VIS, TETE FRAISEE              | 1    | 1    | 1    |                   |

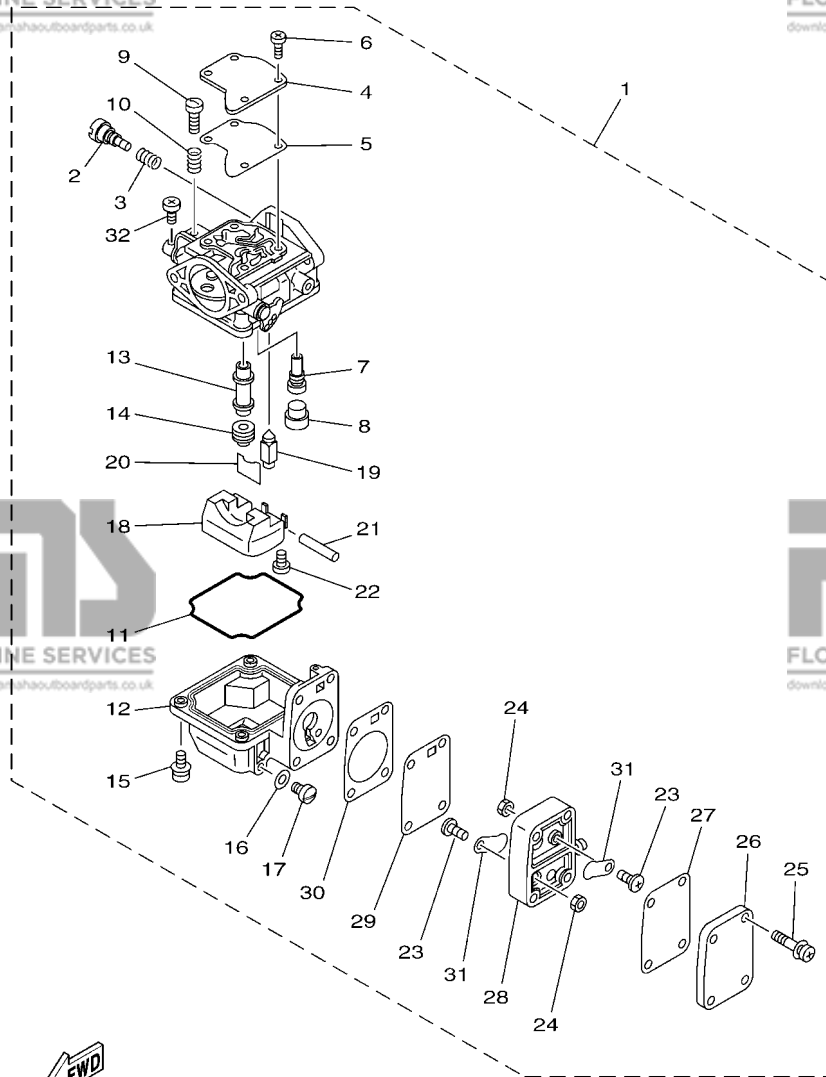


63VC700-L050

FIG. 6 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                            | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-14301-00       | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         | 1    | 1    | 1    |                   |
| 2        | 679-14923-00       | .SCREW, PILOT<br>.VIS, RALENTI                     | 1    | 1    | 1    |                   |
| 3        | 697-14555-00       | .SPRING<br>.RESSORT                                | 1    | 1    | 1    |                   |
| 4        | 63V-14527-00       | .PLATE<br>.PLAQUE                                  | 1    | 1    | 1    |                   |
| 5        | 63V-14126-00       | .GASKET<br>.JOINT                                  | 1    | 1    | 1    |                   |
| 6        | 97803-04010        | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME               | 4    | 4    | 4    |                   |
| 7        | 6G1-14948-06       | .JET (#48)<br>.GICLEUR (#48)                       | 1    | 1    | 1    |                   |
| 8        | 679-14966-00       | .RUBBER CAP<br>.CAPUCHON                           | 1    | 1    | 1    |                   |
| 9        | 63V-14523-00       | .SCREW, STOP<br>.VIS, BUTEE                        | 1    | 1    | 1    |                   |
| 10       | 90501-10326        | .SPRING, COMPRESSION<br>.RESSORT, COMPRESSION      | 1    | 1    | 1    |                   |
| 11       | 63V-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 1    | 1    | 1    |                   |
| 12       | 63V-14980-00       | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 1    | 1    | 1    |                   |
| 13       | 63V-14947-00       | .JET, NEEDLE<br>.GICLEUR DE STARTER                | 1    | 1    | 1    |                   |
| 14       | 676-14943-29       | .JET, MAIN (#110)<br>.GICLEUR, PRINCIPAL (#110)    | 1    | 1    | 1    |                   |
| 15       | 97980-04114        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE         | 4    | 4    | 4    |                   |
| 16       | 65W-14398-00       | .GASKET<br>.JOINT                                  | 1    | 1    | 1    |                   |
| 17       | 65W-14992-00       | .SCREW, DRAIN<br>.BOUCHON, PURGE                   | 1    | 1    | 1    |                   |
| 18       | 63V-14985-00       | .FLOAT<br>.FLOTTEUR                                | 1    | 1    | 1    |                   |
| 19       | 6AH-14546-00       | .VALVE, NEEDLE<br>.POINTEAU                        | 1    | 1    | 1    |                   |
| 20       | 663-14159-00       | .CLIP<br>.JONC                                     | 1    | 1    | 1    |                   |
| 21       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR          | 1    | 1    | 1    |                   |
| 22       | 98580-04008        | .SCREW, PAN HEAD<br>.VIS                           | 1    | 1    | 1    |                   |
| 23       | 98980-03006        | .SCREW, BIND<br>.VIS, DE PRESSION                  | 2    | 2    | 2    |                   |
| 24       | 95380-03600        | .NUT<br>.ECROU                                     | 2    | 2    | 2    |                   |
| 25       | 97980-04123        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE         | 4    | 4    | 4    |                   |
| 26       | 6G1-24452-00       | .COVER<br>.COUVERCLE                               | 1    | 1    | 1    |                   |
| 27       | 63V-24411-00       | .DIAPHRAGM<br>.DIAPHRAGME                          | 1    | 1    | 1    |                   |

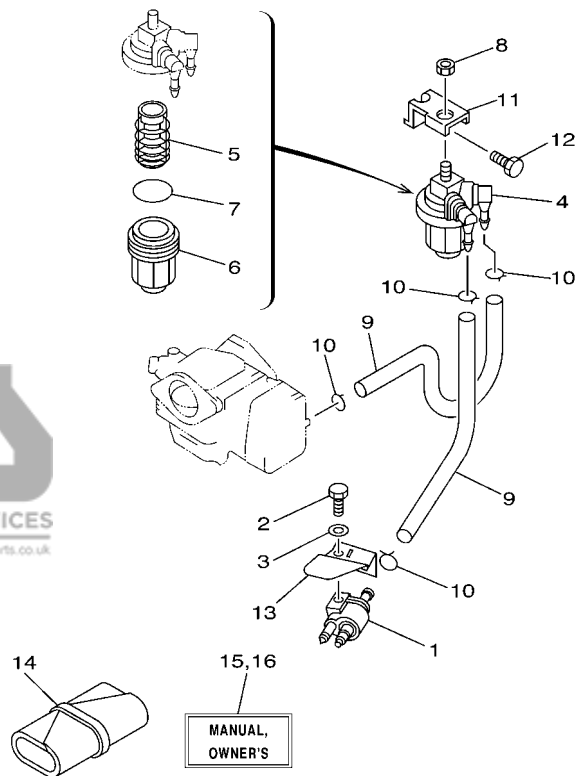


63VC700-L050

FIG. 6 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|------|------|-------------------|
| 28       | 6G1-24412-01       | .BODY 1<br>.CORPS 1                                 | 1    | 1    | 1    |                   |
| 29       | 6G1-24411-00       | .DIAPHRAGM<br>.DIAPHRAGME                           | 1    | 1    | 1    |                   |
| 30       | 6G1-24431-01       | .GASKET, FUEL PUMP 1<br>.JOINT 1 DE POMPE A ESSENCE | 1    | 1    | 1    |                   |
| 31       | 6L5-24421-00       | .VALVE, CHECK<br>.SOUPAPE, RETENUE                  | 2    | 2    | 2    |                   |
| 32       | 98580-04006        | .SCREW, PAN HEAD<br>.VIS                            | 1    | 1    | 1    |                   |



**FWD**  
63V2300-3060

**FIG. 7 FUEL**

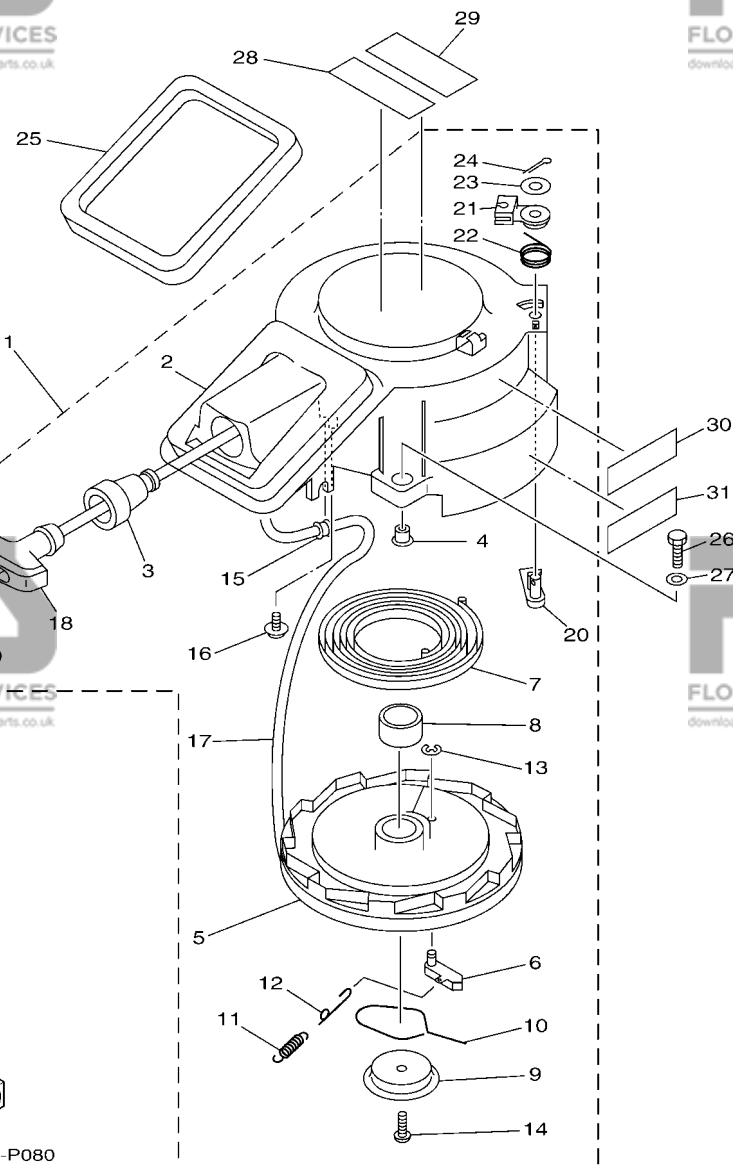
**CARBURANT**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                 | 63VJ | 63VK | 63WG | REMARKS REMARQUES  |
|----------|--------------------|---------------------------------------------------------|------|------|------|--------------------|
| 1        | 6G1-24304-10       | FUEL PIPE JOINT COMP. 1<br>DURITE RACCORDEMT. A ESSENCE | 1    | 1    | 1    |                    |
| 2        | 97095-06020        | BOLT<br>BOULON                                          | 1    | 1    | 1    |                    |
| 3        | 92995-06600        | WASHER<br>RONDELLE                                      | 1    | 1    | 1    |                    |
| 4        | 61N-24560-00       | FILTER ASSY<br>ENS FILTRE                               | 1    | 1    | 1    |                    |
| 5        | 61N-24563-00       | ELEMENT, FILTER<br>ELEMENT, FILTRE                      | 1    | 1    | 1    |                    |
| 6        | 61N-24521-00       | CUP, FILTER<br>CUVETTE, FILTRE                          | 1    | 1    | 1    |                    |
| 7        | 93210-32738        | O-RING<br>JOINT TORIQUE                                 | 1    | 1    | 1    |                    |
| 8        | 95380-08600        | NUT<br>ECROU                                            | 1    | 1    | 1    |                    |
| 9        | 90445-09M00        | HOSE (L180)<br>DURITE (L180)                            | 2    | 2    | 2    |                    |
| 10       | 90467-08004        | CLIP<br>JONC                                            | 4    | 4    | 4    |                    |
| 11       | 682-24566-01       | BRACKET, FILTER<br>SUPPORT, FILTRE                      | 1    | 1    | 1    |                    |
| 12       | 97013-06010        | BOLT<br>BOULON                                          | 1    | 1    | 1    |                    |
| 13       | 63V-24396-01       | PLATE<br>PLAQUE                                         | 1    | 1    | 1    |                    |
| 14       | 656-W2810-02       | TOOL KIT<br>TROUSSE A OUTILS                            | 1    | 1    | 1    | AP<br>AP           |
| 15       | 63V-28199-7F-E0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (E)<br>UR (E)   |
|          | 63V-28199-7F-F0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (F)<br>UR (F)   |
|          | 63V-28199-7F-S0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (ES)<br>UR (ES) |
|          | 63V-28199-7F-G0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (D)<br>UR (D)   |
|          | 63V-28199-7F-D0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (NL)<br>UR (NL) |
|          | 63V-28199-7F-H0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (I)<br>UR (I)   |
| 16       | 63V-28199-8G-K0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (DK)<br>UR (DK) |
|          | 63V-28199-8G-R0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (GR)<br>UR (GR) |
|          | 63V-28199-8G-P0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (P)<br>UR (P)   |
|          | 63V-28199-8G-N0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (N)<br>UR (N)   |
|          | 63V-28199-8G-M0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (S)<br>UR (S)   |
|          | 63V-28199-8G-L0    | MANUAL, OWNER'S<br>MANUEL D'UTILISATION                 | 1    |      | 1    | UR (SF)<br>UR (SF) |

**FIG. 8 STARTER**

**DEMARREUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 63VJ | 63VK | 63WG | REMARKS REMARQUES                        |
|----------|--------------------|-------------------------------------------------------------|------|------|------|------------------------------------------|
| 1        | 63V-15710-20       | STARTER ASSY<br>DEMARREUR COMPLET                           | 1    | 1    | 1    | WITH SAFETY DEVICE<br>WITH SAFETY DEVICE |
| 2        | 63V-15711-10       | .CASE, STARTER<br>.CARTER DE DEMARREUR                      | 1    | 1    | 1    |                                          |
| 3        | 63V-15795-01       | .GUIDE, ROPE<br>.GUIDE DE CABLE                             | 1    | 1    | 1    |                                          |
| 4        | 90387-06M05        | .COLLAR<br>.COLLERETTE                                      | 3    | 3    | 3    |                                          |
| 5        | 63V-15714-00       | .DRUM, SHEAVE<br>.TAMBOUR, POULIE                           | 1    | 1    | 1    |                                          |
| 6        | 63V-15741-00       | .PAWL, DRIVE<br>.CLIQUET, ENTRAINEMENT                      | 1    | 1    | 1    |                                          |
| 7        | 63V-15713-00       | .SPRING, STARTER<br>.RESSORT DE DEMARREUR                   | 1    | 1    | 1    |                                          |
| 8        | 63V-15753-00       | .BUSH<br>.CHARBON                                           | 1    | 1    | 1    |                                          |
| 9        | 63V-15716-10       | .PLATE, DRIVE<br>.PLAQUE, ENTRAINEMENT                      | 1    | 1    | 1    |                                          |
| 10       | 63V-15705-10       | .SPRING, DRIVE PAWL<br>.RESSORT DE CLIQUET                  | 1    | 1    | 1    |                                          |
| 11       | 63V-15767-01       | .SPRING<br>.RESSORT                                         | 1    | 1    | 1    |                                          |
| 12       | 63V-15784-01       | .SPRING, RETURN<br>.RESSORT, RAPPEL                         | 1    | 1    | 1    |                                          |
| 13       | 63V-15744-00       | .CIRCLIP<br>.CIRCLIP                                        | 1    | 1    | 1    |                                          |
| 14       | 68T-15793-00       | .SCREW<br>.VIS                                              | 1    | 1    | 1    |                                          |
| 15       | 63V-15764-00       | .COLLAR 1<br>.COLLERETTE 1                                  | 1    | 1    | 1    |                                          |
| 16       | 63V-15793-00       | .SCREW<br>.VIS                                              | 1    | 1    | 1    |                                          |
| 17       | *                  | .WIRE, STARTER (L:1800MM)<br>.CABLE DE DEMARREUR (L:1800MM) | 1    | 1    | 1    | *1<br>*1                                 |
| 18       | 6G1-15755-00       | .HANDLE, STARTER<br>.POIGNEE, DE DEMARREUR                  | 1    | 1    | 1    |                                          |
| 19       | 6G1-15779-00       | .COVER<br>.COUVERCLE                                        | 1    | 1    | 1    |                                          |
| 20       | 63V-15794-00       | .STOPPER<br>.BUTEE                                          | 1    | 1    | 1    |                                          |
| 21       | 63V-15748-00       | .PLUNGER, STARTER STOP<br>.PLONGEUR, BOUTE DE DEMAR         | 1    | 1    | 1    |                                          |
| 22       | 63V-15734-00       | .SPRING, RETURN<br>.RESSORT, RAPPEL                         | 1    | 1    | 1    |                                          |
| 23       | 63V-15726-00       | .WASHER, FLAT<br>.RONDELLE, PLATE                           | 1    | 1    | 1    |                                          |
| 24       | 91490-16018        | .PIN, COTTER<br>.GOUPILLE                                   | 1    | 1    | 1    |                                          |
| 25       | 63V-15762-00       | SEAL, RUBBER 2<br>JOINT CAOUTCHOUC 2                        | 1    | 1    | 1    |                                          |
| 26       | 97095-06020        | BOLT<br>BOULON                                              | 3    | 3    | 3    |                                          |
| 27       | 92995-06600        | WASHER<br>RONDELLE                                          | 3    | 3    | 3    |                                          |



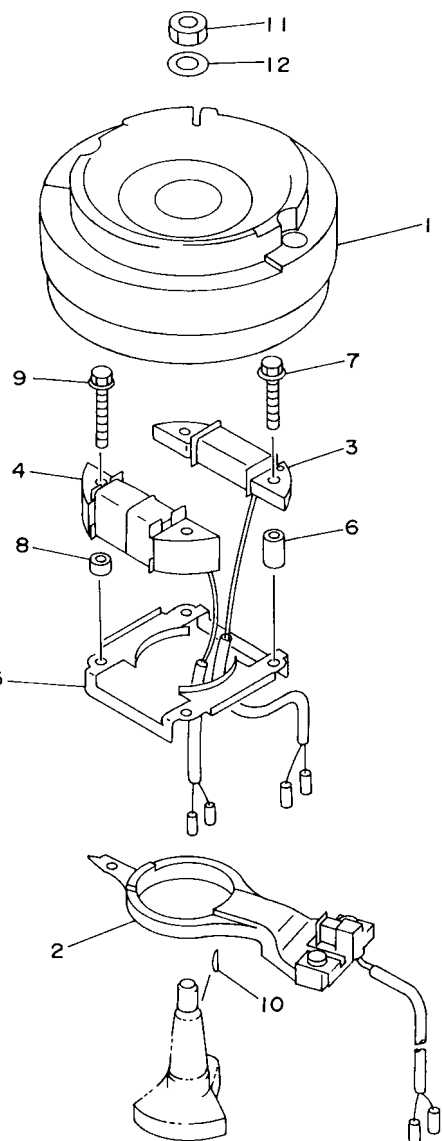
\*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

\*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M



\*1:A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373,  
LONGUEUR DE COUPE 1.8M

| REF. NO. | PART NO.<br>N° PIECES | DESCRIPTION<br>DESCRIPTION                 | 63V | 63VK | 63WG | REMARKS<br>REMARQUES                                            |
|----------|-----------------------|--------------------------------------------|-----|------|------|-----------------------------------------------------------------|
| 28       | 6EE-81995-40          | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT | 1   | 1    | 1    | FLOOD MARINE SERVICES<br>downloaded from www.yamahaoutboard.com |
| 29       | 6EE-81995-50          | LABEL, WARNING<br>ETIQUETTE, AVERTISSEMENT | 1   | 1    | 1    |                                                                 |
| 30       | 6EE-81994-40          | LABEL, SAFETY<br>ETIQUETTE, SECURITE       | 1   | 1    | 1    |                                                                 |
| 31       | 6EE-81994-50          | LABEL, SAFETY<br>ETIQUETTE, SECURITE       | 1   | 1    | 1    |                                                                 |



**FWD**  
63V0010-5080

**FIG. 9 GENERATOR**

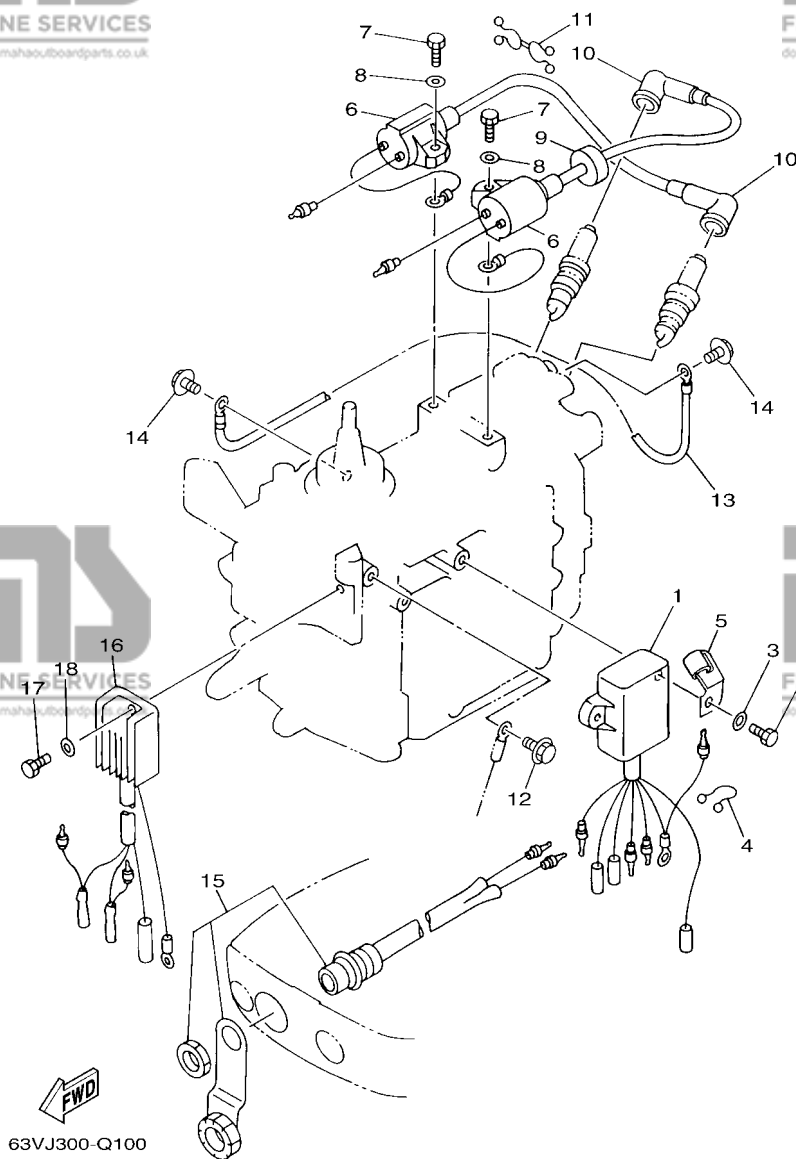
**GENERATRICE**

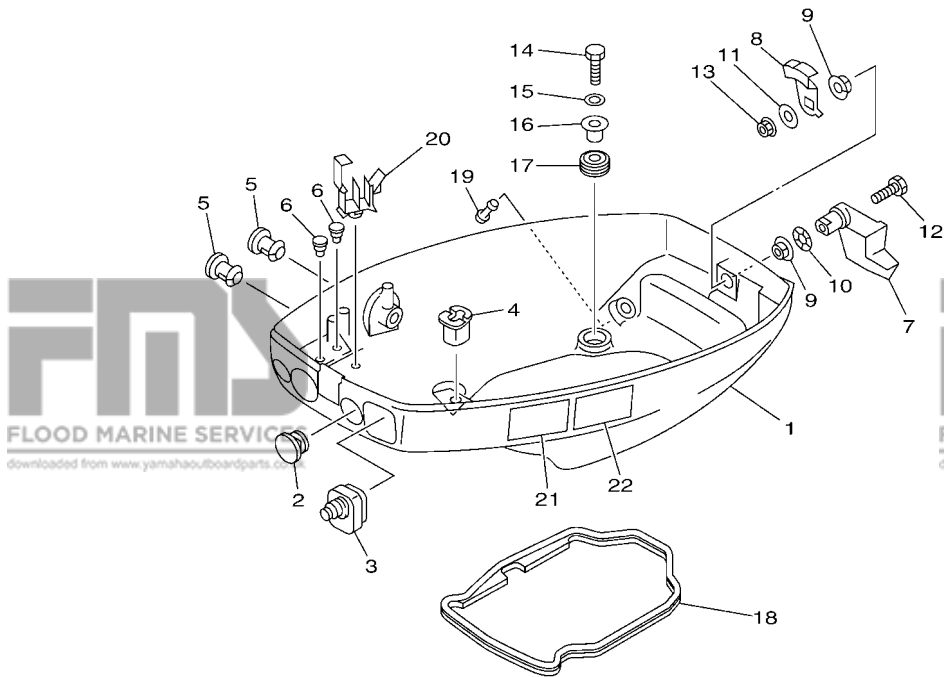
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-85550-11       | ROTOR ASSY<br>ROTOR CPLT                            | 1    | 1    | 1    |                   |
| 2        | 63V-85580-01       | COIL, PULSER<br>BOBINE, PULSEUR                     | 1    | 1    | 1    |                   |
| 3        | 63V-85520-01       | COIL, CHARGE<br>BOBINE, CHARGE                      | 1    | 1    | 1    |                   |
| 4        | 63V-85533-00       | COIL, LIGHTING<br>BOBINE, ECLAIRAGE                 | 1    | 1    | 1    |                   |
| 5        | 63V-41611-00       | RETAINER, MAGNETO BASE<br>FLASQUE, PLATEAU D'AVANCE | 1    | 1    | 1    |                   |
| 6        | 90387-06M53        | COLLAR<br>COLLERETTE                                | 2    | 2    | 2    |                   |
| 7        | 90105-06M68        | BOLT, FLANGE<br>BOULON                              | 2    | 2    | 2    |                   |
| 8        | 90387-06M24        | COLLAR<br>COLLERETTE                                | 2    | 2    | 2    |                   |
| 9        | 90105-06M69        | BOLT, FLANGE<br>BOULON                              | 2    | 2    | 2    |                   |
| 10       | 90280-05013        | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                | 1    | 1    | 1    |                   |
| 11       | 90170-12066        | NUT<br>ECROU                                        | 1    | 1    | 1    |                   |
| 12       | 90201-12472        | WASHER, PLATE<br>RONDELLE, PLATE                    | 1    | 1    | 1    |                   |

**FIG. 10 ELECTRICAL**

**ELECTRIQUE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-85540-02       | C.D.I. UNIT ASSY<br>BLOC C.D.I.                          | 1    | 1    | 1    |                   |
| 2        | 97095-06020        | BOLT<br>BOULON                                           | 2    | 2    | 2    |                   |
| 3        | 92995-06600        | WASHER<br>RONDELLE                                       | 2    | 2    | 2    |                   |
| 4        | 90464-15M11        | CLAMP<br>BRIDE                                           | 1    | 1    | 1    |                   |
| 5        | 90465-08M61        | CLAMP<br>BRIDE                                           | 1    | 1    | 1    |                   |
| 6        | 63V-85570-00       | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)           | 2    | 2    | 2    |                   |
| 7        | 97095-06018        | BOLT<br>BOULON                                           | 2    | 2    | 2    |                   |
| 8        | 92995-06600        | WASHER<br>RONDELLE                                       | 2    | 2    | 2    |                   |
| 9        | 90480-25161        | GROMMET<br>PASSE-FIL                                     | 1    | 1    | 1    |                   |
| 10       | 6E3-82370-21       | PLUG CAP ASSY<br>ANTIPARASITE                            | 2    | 2    | 2    |                   |
| 11       | 90464-08M02        | CLAMP<br>BRIDE                                           | 1    | 1    | 1    |                   |
| 12       | 97595-06512        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE          | 1    | 1    | 1    |                   |
| 13       | 662-82519-00       | WIRE, EARTH LEAD<br>FIL, MASSE                           | 1    | 1    | 1    |                   |
| 14       | 97595-06512        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE          | 2    | 2    | 2    |                   |
| 15       | 682-84381-00       | 2P CONCENT<br>RALLONGE 2 FILS                            | 1    | 1    | 1    |                   |
| 16       | 6J8-81960-00       | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT | 1    | 1    | 1    |                   |
| 17       | 97095-06016        | BOLT<br>BOULON                                           | 1    | 1    | 1    |                   |
| 18       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    | 1    | 1    |                   |



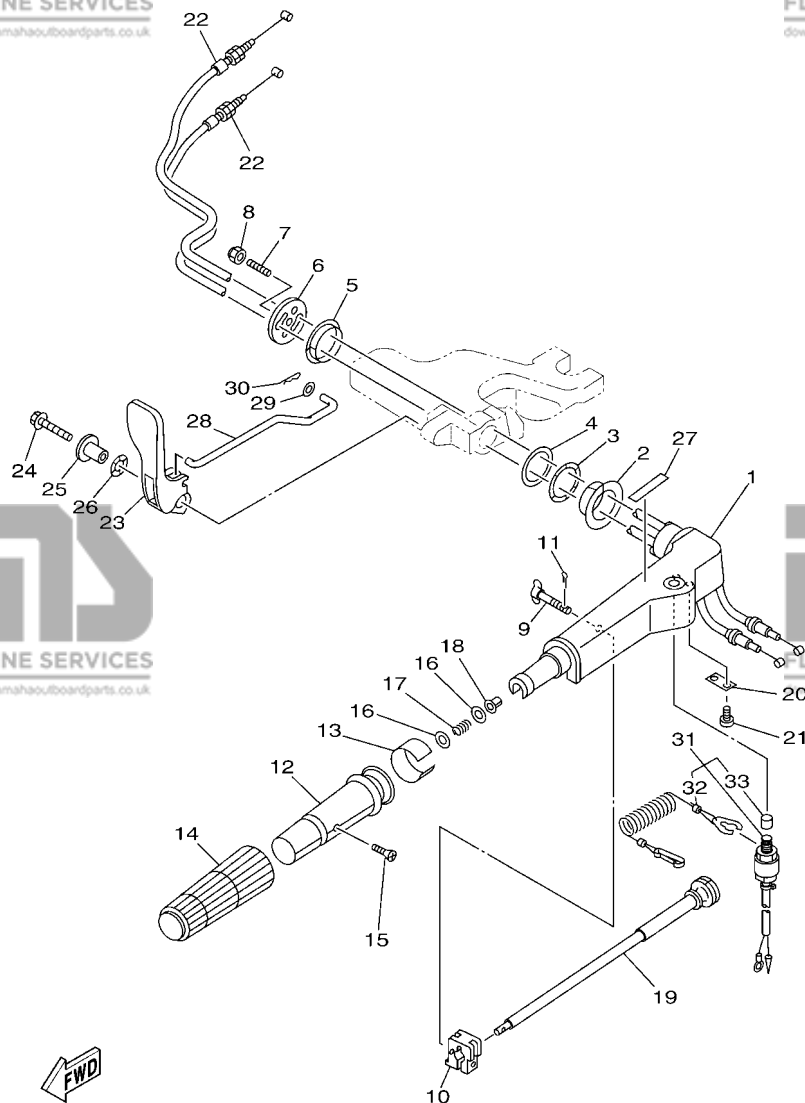


**FWD**  
63VB300-L100

**FIG. 11 BOTTOM COWLING**

**CAPOT INFERIEUR**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-42711-03-8D    | COWLING, BOTTOM 1<br>CUVETTE 1                       | 1    | 1    | 1    |                   |
| 2        | 682-42725-02       | GROMMET<br>PASSE-FIL                                 | 1    | 1    | 1    |                   |
| 3        | 63V-42726-00       | GROMMET<br>PASSE-FIL                                 | 1    | 1    | 1    |                   |
| 4        | 682-42727-00       | GROMMET<br>PASSE-FIL                                 | 1    | 1    | 1    |                   |
| 5        | 6G1-42748-00       | GROMMET<br>PASSE-FIL                                 | 2    | 2    | 2    |                   |
| 6        | 90480-06M19        | GROMMET<br>PASSE-FIL                                 | 2    | 2    | 2    |                   |
| 7        | 63V-42815-01-8D    | LEVER, CLAMP<br>LEVIER, PRESSE                       | 1    | 1    | 1    |                   |
| 8        | 6E7-42816-00       | LEVER, CLAMP<br>LEVIER, PRESSE                       | 1    | 1    | 1    |                   |
| 9        | 90386-12M45        | BUSH<br>DOUILLE                                      | 2    | 2    | 2    |                   |
| 10       | 90206-12052        | WASHER, WAVE<br>RONDELLE, ONDULEE                    | 1    | 1    | 1    |                   |
| 11       | 90201-06068        | WASHER, PLATE<br>RONDELLE, PLATE                     | 1    | 1    | 1    |                   |
| 12       | 97095-06025        | BOLT<br>BOULON                                       | 1    | 1    | 1    |                   |
| 13       | 95380-06700        | NUT<br>ECROU                                         | 1    | 1    | 1    |                   |
| 14       | 97095-06025        | BOLT<br>BOULON                                       | 4    | 4    | 4    |                   |
| 15       | 92995-06600        | WASHER<br>RONDELLE                                   | 4    | 4    | 4    |                   |
| 16       | 90387-06M52        | COLLAR<br>COLLERETTE                                 | 4    | 4    | 4    |                   |
| 17       | 90480-15M31        | GROMMET<br>PASSE-FIL                                 | 4    | 4    | 4    |                   |
| 18       | 63V-42716-02       | RUBBER, SEAL 1<br>JOINT EN CAOUTCHOUC 1              | 1    | 1    | 1    |                   |
| 19       | 6BL-44391-00       | NIPPLE, HOSE<br>RACCORD D'ESSENCE                    | 1    | 1    | 1    |                   |
| 20       | 90465-25M57        | CLAMP<br>BRIDE                                       | 1    | 1    | 1    |                   |
| 21       | 6EE-42794-40       | LABEL, WARNING (GENERAL)<br>ETIQUETTE, AVERTISSEMENT | 1    | 1    | 1    |                   |
| 22       | 6EE-42794-50       | LABEL, WARNING (GENERAL)<br>ETIQUETTE, AVERTISSEMENT | 1    | 1    | 1    |                   |



63VJ300-Q120

**FIG. 12 STEERING**

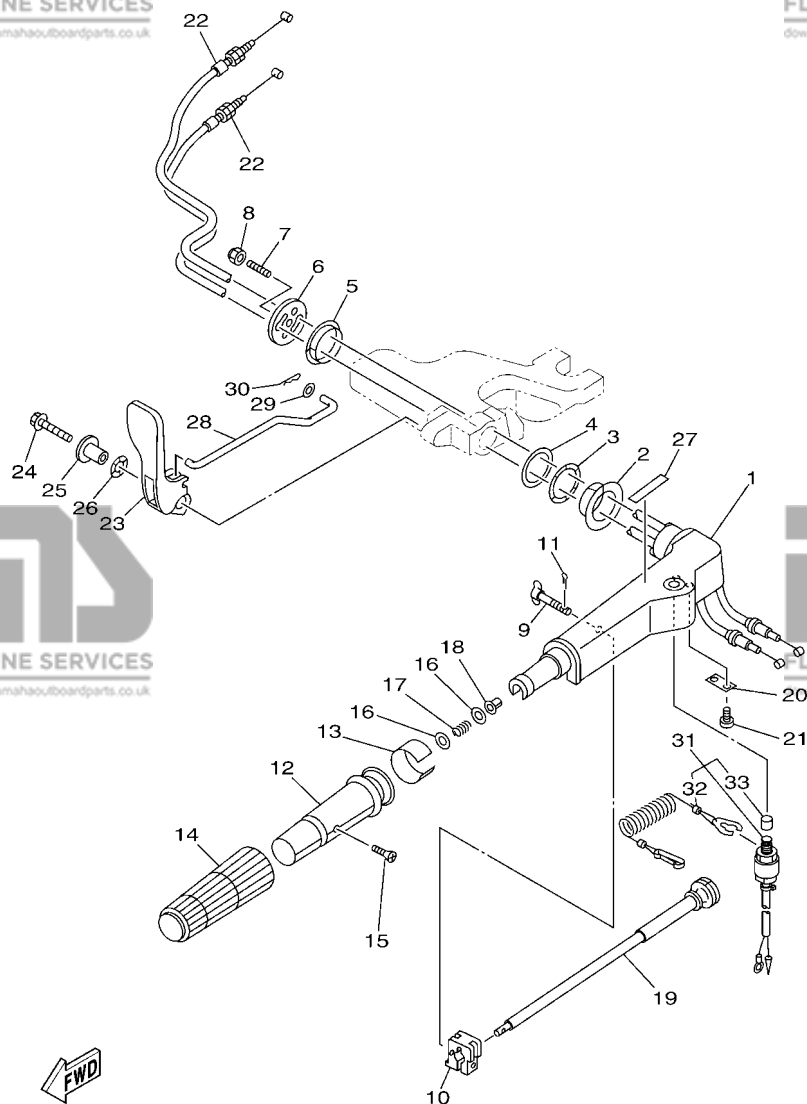
**DIRECTION**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                         | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-42111-01-8D    | HANDLE, STEERING<br>POIGNEE                                     | 1    | 1    | 1    |                   |
| 2        | 90386-34M97        | BUSH<br>DOUILLE                                                 | 1    | 1    | 1    |                   |
| 3        | 90206-36M21        | WASHER, WAVE<br>RONDELLE, ONDULEE                               | 1    | 1    | 1    |                   |
| 4        | 90202-36M55        | WASHER, PLATE<br>RONDELLE, PLATE                                | 1    | 1    | 1    |                   |
| 5        | 90386-33M96        | BUSH<br>DOUILLE                                                 | 1    | 1    | 1    |                   |
| 6        | 6G1-42131-02       | COVER, HANDLE STEERING<br>COUVERCLE                             | 1    | 1    | 1    |                   |
| 7        | 90116-08016        | BOLT, STUD<br>GOUJON                                            | 1    | 1    | 1    |                   |
| 8        | 90185-08057        | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOQUANT                       | 1    | 1    | 1    |                   |
| 9        | 6G1-42125-01       | BOLT, FRICTION ADJUSTING<br>BOULON                              | 1    | 1    | 1    |                   |
| 10       | 6G1-42126-00       | FRICTION, STEERING HANDLE GRIP<br>CUVETTE, POIGNEE DE DIRECTION | 1    | 1    | 1    |                   |
| 11       | 91490-16010        | PIN, COTTER<br>GOUPILLE                                         | 1    | 1    | 1    |                   |
| 12       | 664-42119-00       | GRIP, STEERING HANDLE<br>POIGNEE, BARRE FRANCHE                 | 1    | 1    | 1    |                   |
| 13       | 6H2-42137-10       | INDICATOR, THROTTLE<br>INDICATEUR, ACCELERATION                 | 1    | 1    | 1    |                   |
| 14       | 6G1-42177-00       | RUBBER, HANDLE<br>CAOUTCHOUC, POIGNEE                           | 1    | 1    | 1    |                   |
| 15       | 90152-05011        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                           | 1    | 1    | 1    |                   |
| 16       | 90201-10M02        | WASHER, PLATE<br>RONDELLE, PLATE                                | 2    | 2    | 2    |                   |
| 17       | 90501-23215        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                     | 1    | 1    | 1    |                   |
| 18       | 90386-08032        | BUSH<br>DOUILLE                                                 | 1    | 1    | 1    |                   |
| 19       | 6G1-42138-01       | LEVER, THROTTLE<br>LEVIER, ACCELERATEUR                         | 1    | 1    | 1    |                   |
| 20       | 6E0-42159-02       | STAY<br>SUPPORT                                                 | 1    | 1    | 1    |                   |
| 21       | 97885-05012        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                               | 2    | 2    | 2    |                   |
| 22       | 6L2-26301-01       | THROTTLE CABLE ASSY<br>CABLE D'ACCELERATEUR                     | 2    | 2    | 2    |                   |
| 23       | 63V-44111-02       | HANDLE, GEAR SHIFT<br>POIGNEE, LEVIER D'EMBRAYAGE               | 1    | 1    | 1    |                   |
| 24       | 90119-06M05        | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                      | 1    | 1    | 1    |                   |
| 25       | 90387-06M86        | COLLAR<br>COLLERETTE                                            | 1    | 1    | 1    |                   |
| 26       | 90206-15M18        | WASHER, WAVE<br>RONDELLE, ONDULEE                               | 1    | 1    | 1    |                   |
| 27       | 6X3-44191-00       | INDICATOR, SHIFT<br>ETIQUETTE, EMBRAYAGE                        | 1    | 1    | 1    |                   |

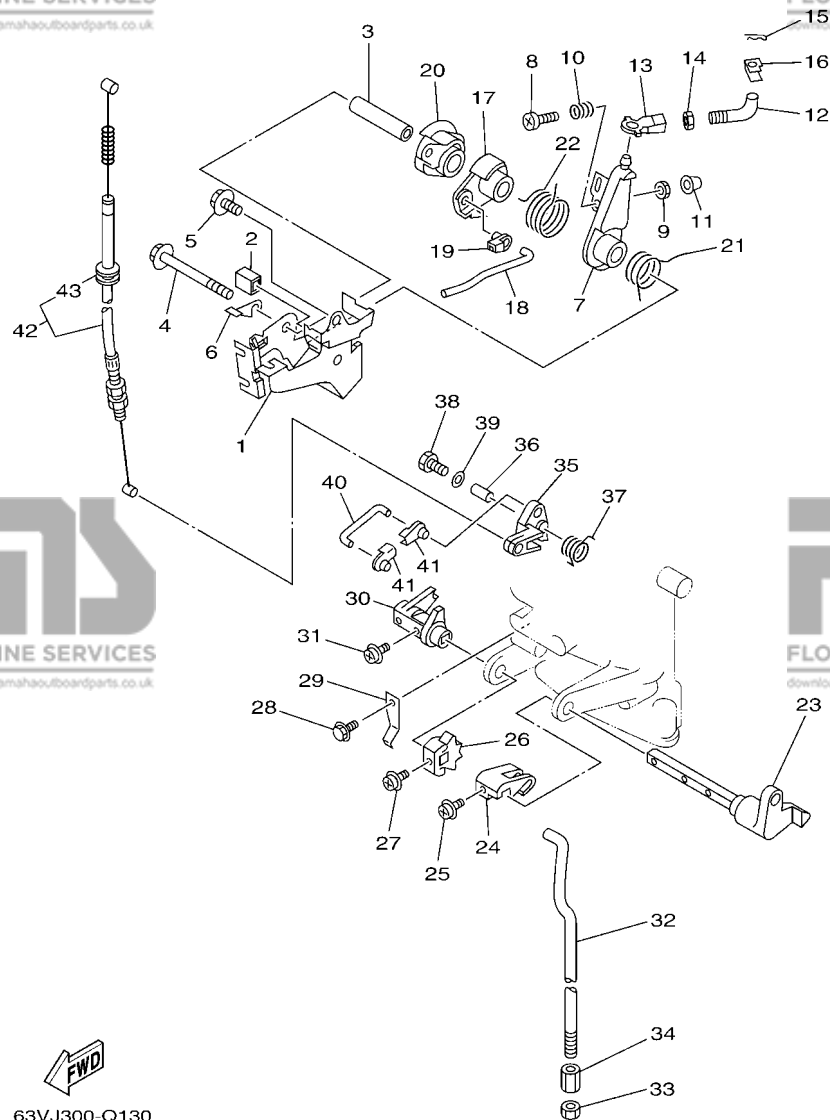
**FIG. 12 STEERING**

**DIRECTION**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                           | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|---------------------------------------------------|------|------|------|-------------------|
| 28       | 63V-44124-02       | LINK, SHIFT ROD<br>BIELLETTE                      | 1    | 1    | 1    |                   |
| 29       | 90202-06009        | WASHER, PLATE<br>RONDELLE, PLATE                  | 1    | 1    | 1    |                   |
| 30       | 90468-18008        | CLIP<br>JONC                                      | 1    | 1    | 1    |                   |
| 31       | 65W-82575-01       | ENGINE STOP SWITCH ASSY<br>COUPE CIRCUIT CPLT     | 1    | 1    | 1    |                   |
| 32       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DU COUPE CIRCUIT | 1    | 1    | 1    |                   |
| 33       | 689-8257Y-00       | .CAP<br>.COUVERCLE                                | 1    | 1    | 1    |                   |



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63VJ300-Q120



63VJ300-Q130

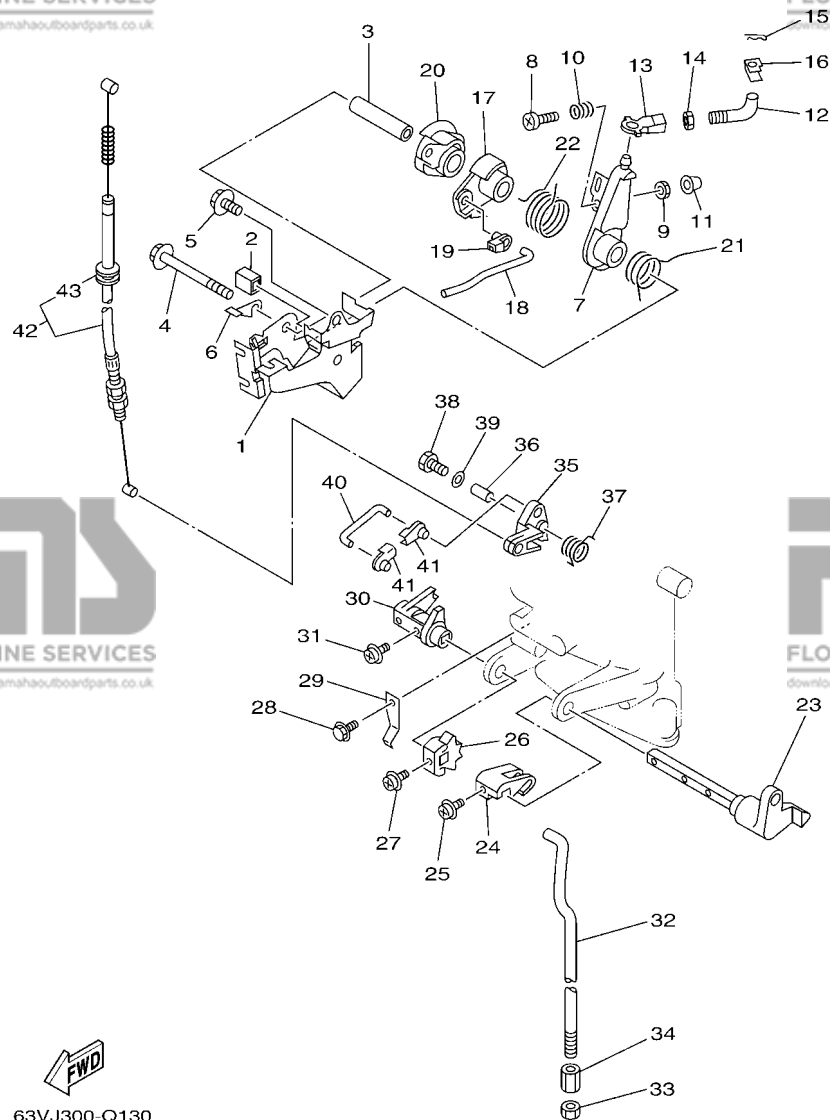
**FIG. 13 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                             | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-14497-02       | STAY, THROTTLE WIRE<br>SUPPORT DE BOISSEAU          | 1    | 1    | 1    |                   |
| 2        | 689-44194-00       | CAP<br>CAPUCHON                                     | 1    | 1    | 1    |                   |
| 3        | 90387-06M50        | COLLAR<br>COLLERETTE                                | 1    | 1    | 1    |                   |
| 4        | 95895-06065        | BOLT, FLANGE<br>BOULON                              | 1    | 1    | 1    |                   |
| 5        | 97595-06512        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE     | 1    | 1    | 1    |                   |
| 6        | 63V-41282-00       | STOPPER, FREE ACCEL. LINK<br>VERROU                 | 1    | 1    |      |                   |
| 7        | 63V-41631-01       | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE | 1    | 1    | 1    |                   |
| 8        | 97885-06030        | SCREW, PAN HEAD<br>VIS, A ENCOCHE                   | 1    | 1    | 1    |                   |
| 9        | 95380-06600        | NUT, HEXAGON<br>ECROU                               | 1    | 1    | 1    |                   |
| 10       | 90501-12M16        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION         | 1    | 1    | 1    |                   |
| 11       | 688-44194-00       | CAP<br>CAPUCHON                                     | 1    | 1    | 1    |                   |
| 12       | 63V-41238-00       | JOINT, LINK<br>RACCORD                              | 1    | 1    | 1    |                   |
| 13       | 6H4-41237-00       | JOINT, LINK<br>RACCORD                              | 1    | 1    | 1    |                   |
| 14       | 95380-05700        | NUT<br>ECROU                                        | 1    | 1    | 1    |                   |
| 15       | 90468-10005        | CLIP<br>JONC                                        | 1    | 1    | 1    |                   |
| 16       | 63V-41223-00       | WASHER, LOCK 1<br>RONDELLE, FREIN 1                 | 1    | 1    | 1    |                   |
| 17       | 63V-41283-01       | LEVER, FREE ACCEL.<br>LEVIER                        | 1    | 1    | 1    |                   |
| 18       | 63V-41211-00       | LINK, ACCEL.<br>BIELLETTE, ACCELERATION             | 1    | 1    | 1    |                   |
| 19       | 661-41262-02       | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER    | 1    | 1    | 1    |                   |
| 20       | 63V-41638-00       | PULLEY<br>POULIE                                    | 1    | 1    | 1    |                   |
| 21       | 90508-16M37        | SPRING, TORSION<br>RESSORT, TORSION                 | 1    | 1    | 1    |                   |
| 22       | 90508-20M38        | SPRING, TORSION<br>RESSORT, TORSION                 | 1    | 1    | 1    |                   |
| 23       | 63V-44123-02       | ARM, SHIFT ROD<br>BRAS, TIGE D'INVERSION            | 1    | 1    | 1    |                   |
| 24       | 63V-44121-01       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION        | 1    | 1    | 1    |                   |
| 25       | 90159-05M25        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE            | 1    | 1    | 1    |                   |
| 26       | 63V-44125-00       | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION        | 1    | 1    | 1    |                   |
| 27       | 90159-05M25        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE            | 1    | 1    | 1    |                   |

FIG. 13 CONTROL

COMMANDE



63VJ300-Q130

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                  | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------------------|------|------|------|-------------------|
| 28       | 95895-06012        | BOLT, FLANGE<br>BOULON                                   | 1    | 1    | 1    |                   |
| 29       | 63V-44116-00       | SPRING<br>RESSORT                                        | 1    | 1    | 1    |                   |
| 30       | 63V-44122-01       | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE  | 1    | 1    | 1    |                   |
| 31       | 90159-05M25        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                 | 1    | 1    | 1    |                   |
| 32       | 63V-44143-01       | ROD, SHIFT<br>TIGE D'EMBRAYAGE                           | 1    | 1    | 1    |                   |
| 33       | 95380-06700        | NUT<br>ECROU                                             | 1    | 1    | 1    |                   |
| 34       | 61N-44146-00       | CONNECTOR, SHIFT ROD 2<br>CONNECTEUR, TIGE D'INVERSION 2 | 1    | 1    | 1    |                   |
| 35       | 63V-15746-10       | ARM<br>BRAS                                              | 1    | 1    | 1    |                   |
| 36       | 90387-06M06        | COLLAR<br>COLLERETTE                                     | 1    | 1    | 1    |                   |
| 37       | 90508-08M39        | SPRING, TORSION<br>RESSORT, TORSION                      | 1    | 1    | 1    |                   |
| 38       | 97095-06020        | BOLT<br>BOULON                                           | 1    | 1    | 1    |                   |
| 39       | 92995-06600        | WASHER<br>RONDELLE                                       | 1    | 1    | 1    |                   |
| 40       | 6L2-15747-00       | LINK<br>BIELLETTTE                                       | 1    | 1    | 1    |                   |
| 41       | 661-41262-02       | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER         | 2    | 2    | 2    |                   |
| 42       | 63V-15770-01       | CABLE COMP., STARTER STOP<br>CABLE, BUTEE DE DEMAR       | 1    | 1    | 1    |                   |
| 43       | 90480-10M16        | .GROMMET<br>.PASSE-FIL                                   | 1    | 1    | 1    |                   |

**FIG. 14 REMO CON ATTACHMENT**

**COMMANDE A DISTANCE**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-48501-00       | REMOTE CONT. ATTACHMENT ASSY. COMMANDE A DISTANCE (KIT)   | 1    | 1    | 1    | AP<br>AP          |
| 2        | 63V-48531-00       | .BRACKET, REMOTE CONTROL 1 .ETRIER 1, COMMANDE A DISTANCE | 1    | 1    | 1    |                   |
| 3        | 682-48538-50       | .CLAMP, CABLE 1 .COLLIER                                  | 2    | 2    | 2    |                   |
| 4        | 91690-30012        | .PIN, SPRING .AGRAFFE                                     | 2    | 2    | 2    |                   |
| 5        | 97095-06016        | .BOLT .BOULON                                             | 2    | 2    | 2    |                   |
| 6        | 92995-06600        | .WASHER .RONDELLE                                         | 2    | 2    | 2    |                   |
| 7        | 95380-06600        | .NUT, HEXAGON .ECROU                                      | 2    | 2    | 2    |                   |
| 8        | 663-48344-00       | .CABLE END, REMOTE CONTROL .CHAPE CABLE                   | 2    | 2    | 2    |                   |
| 9        | 90468-18008        | .CLIP .JONC                                               | 2    | 2    | 2    |                   |
| 10       | 90201-08M12        | .WASHER, PLATE .RONDELLE, PLATE                           | 2    | 2    | 2    |                   |
| 11       | 63V-42154-00       | .LEVER, THROTTLE CONTROL .LEVIER DE COMMANDE D'AVANCE     | 1    | 1    | 1    |                   |
| 12       | 90386-10025        | .BUSH .DOUILLE                                            | 2    | 2    | 2    |                   |
| 13       | 90206-10M04        | .WASHER, WAVE .RONDELLE, ONDULEE                          | 1    | 1    | 1    |                   |
| 14       | 90201-10M02        | .WASHER, PLATE .RONDELLE, PLATE                           | 1    | 1    | 1    |                   |
| 15       | 63V-42192-00       | .ROD 2 .TRINGLE 2                                         | 1    | 1    | 1    |                   |
| 16       | 90201-04M06        | .WASHER, PLATE .RONDELLE, PLATE                           | 2    | 2    | 2    |                   |
| 17       | 91490-20010        | .PIN, COTTER .GOUPILLE                                    | 2    | 2    | 2    |                   |
| 18       | 63V-48534-00       | .THROTTLE LEVER, CONTROL .LEVIER D'ACCELERATION           | 1    | 1    | 1    |                   |
| 19       | 95780-08300        | .NUT, FLANGE .ECROU                                       | 1    | 1    | 1    |                   |
| 20       | 63V-48544-00       | .LEVER, SHIFTCONTROL .POIGNEE, INVERSION                  | 1    | 1    | 1    |                   |
| 21       | 90159-05M25        | .SCREW, WITH WASHER .VIS, AVEC RONDELLE                   | 1    | 1    | 1    |                   |
| 22       | 90386-10009        | .BUSH .DOUILLE                                            | 1    | 1    | 1    |                   |
| 23       | 63V-48511-01       | HOOK, STEERING ATTACHE, DIRECTION                         | 1    | 1    | 1    | AP<br>AP          |
| 24       | 97575-08535        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE              | 1    | 1    | 1    | AP<br>AP          |
| 25       | 90185-08057        | NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT                    | 1    | 1    | 1    | AP<br>AP          |

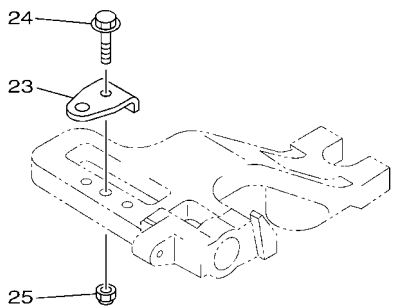
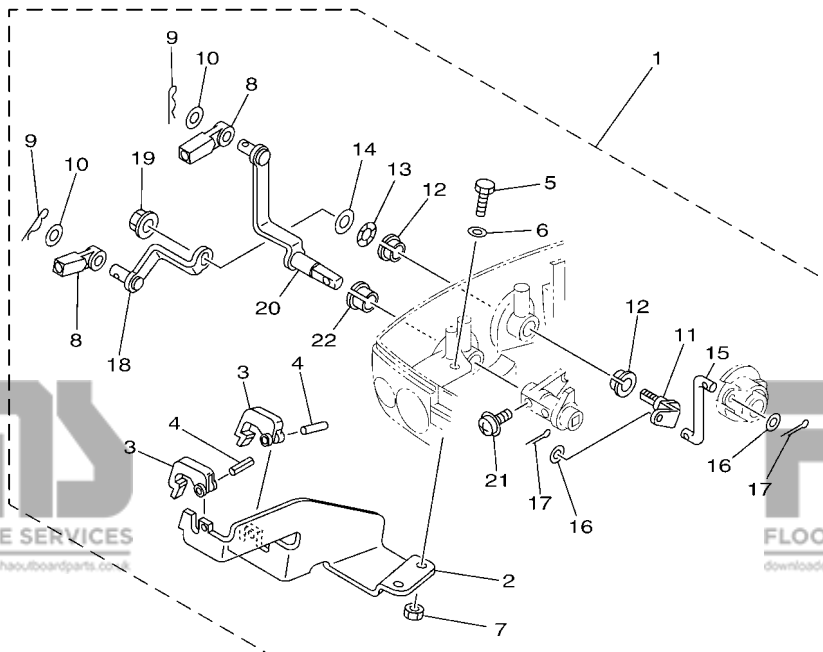
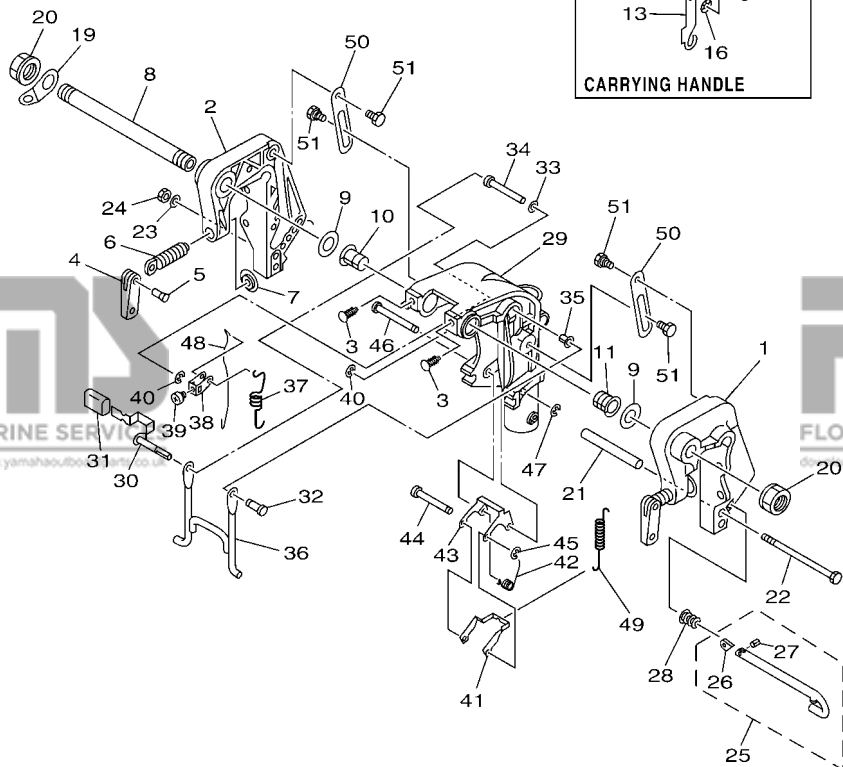
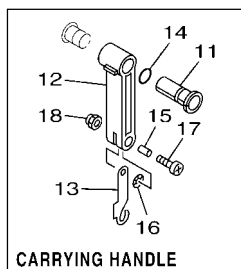


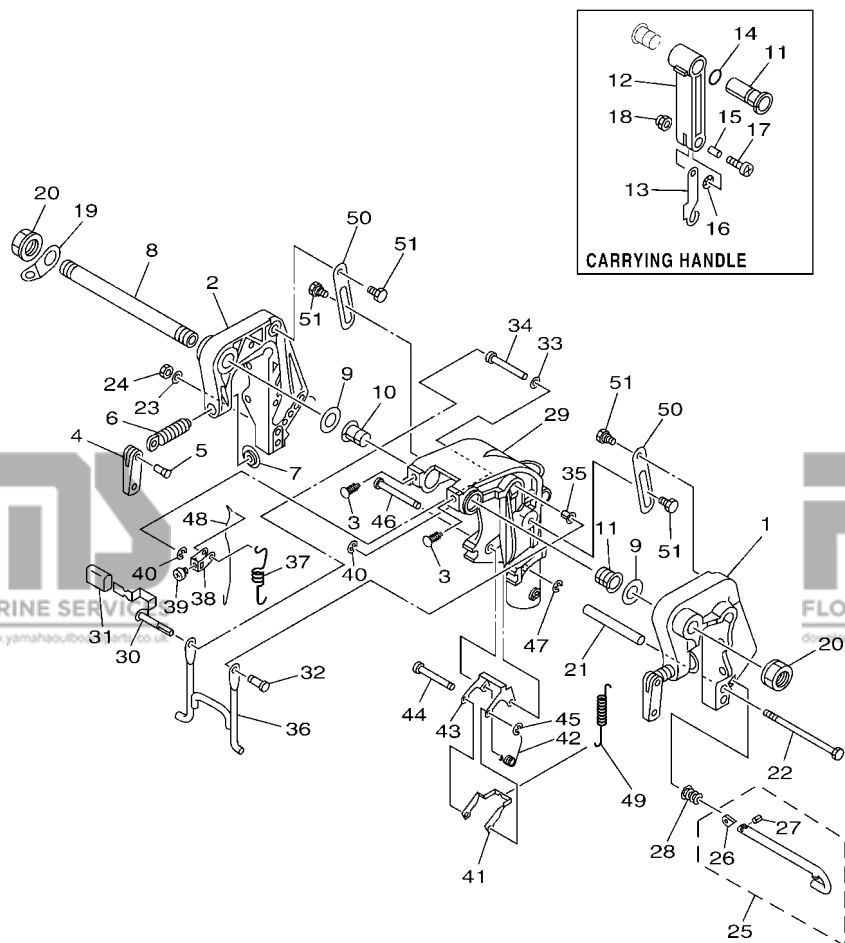
FIG. 15 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                        | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-43111-07-8D    | BRACKET, CLAMP 1 PRESSE 1                      | 1    | 1    | 1    |                   |
| 2        | 63V-43112-08-8D    | BRACKET, CLAMP 2 PRESSE 2                      | 1    | 1    | 1    |                   |
| 3        | 90269-07015        | RIVET RIVET                                    | 2    | 2    | 2    |                   |
| 4        | 6E0-43118-01       | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE | 2    | 2    | 2    |                   |
| 5        | 90243-04M01        | PIN GOUPILLE                                   | 2    | 2    | 2    |                   |
| 6        | 6E7-43116-00       | SCREW, TRANSOM CLAMP VIS DE PRESSE             | 2    | 2    | 2    |                   |
| 7        | 648-43114-01       | PAD, TRANSOM CLAMP RONDELLE D'APPUI            | 2    | 2    | 2    |                   |
| 8        | 69A-43131-00       | BOLT, CLAMP BRACKET BOULON, PRESSE             | 1    | 1    | 1    | FOR RIDE GUIDE    |
| 9        | 90202-22M54        | WASHER, PLATE RONDELLE, PLATE                  | 2    | 2    | 2    | FOR RIDE GUIDE    |
| 10       | 90386-22M94        | BUSH DOUILLE                                   | 1    | 1    | 1    |                   |
| 11       | 90386-22M94        | BUSH DOUILLE                                   | 1    | 1    | 1    |                   |
|          | 90386-22M69        | BUSH DOUILLE                                   |      | 1    | 1    | CARRYING HANDLE   |
| 12       | 63V-42731-00-8D    | CARRYING HANDLE POIGNEE DE PORTAGE             |      | 1    | 1    | CARRYING HANDLE   |
| 13       | 63V-43676-01       | HOOK CROCHET                                   |      | 1    | 1    | CARRYING HANDLE   |
| 14       | 93210-20M65        | O-RING JOINT TORIQUE                           |      | 1    | 1    | CARRYING HANDLE   |
| 15       | 90387-06M75        | COLLAR COLLERETTE                              |      | 1    | 1    | CARRYING HANDLE   |
| 16       | 90206-08010        | WASHER, WAVE RONDELLE, ONDULEE                 |      | 1    | 1    | CARRYING HANDLE   |
| 17       | 97885-06025        | SCREW, PAN HEAD VIS, A ENCOCHE                 |      | 1    | 1    | CARRYING HANDLE   |
| 18       | 95780-06300        | NUT, FLANGE ECROU                              |      | 1    | 1    | CARRYING HANDLE   |
| 19       | 6J8-43113-01       | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE         | 1    | 1    | 1    |                   |
| 20       | 90185-22043        | NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT         | 2    | 2    | 2    |                   |
| 21       | 90387-06M13        | COLLAR COLLERETTE                              | 1    | 1    | 1    |                   |
| 22       | 90101-06M29        | BOLT BOULON                                    | 1    | 1    | 1    |                   |
| 23       | 92995-06600        | WASHER RONDELLE                                | 1    | 1    | 1    |                   |
| 24       | 95380-06700        | NUT ECROU                                      | 1    | 1    | 1    |                   |
| 25       | 689-43160-00       | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)      | 1    | 1    | 1    |                   |
| 26       | 689-43165-00       | .PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON  | 1    | 1    | 1    |                   |



63VG300-P150

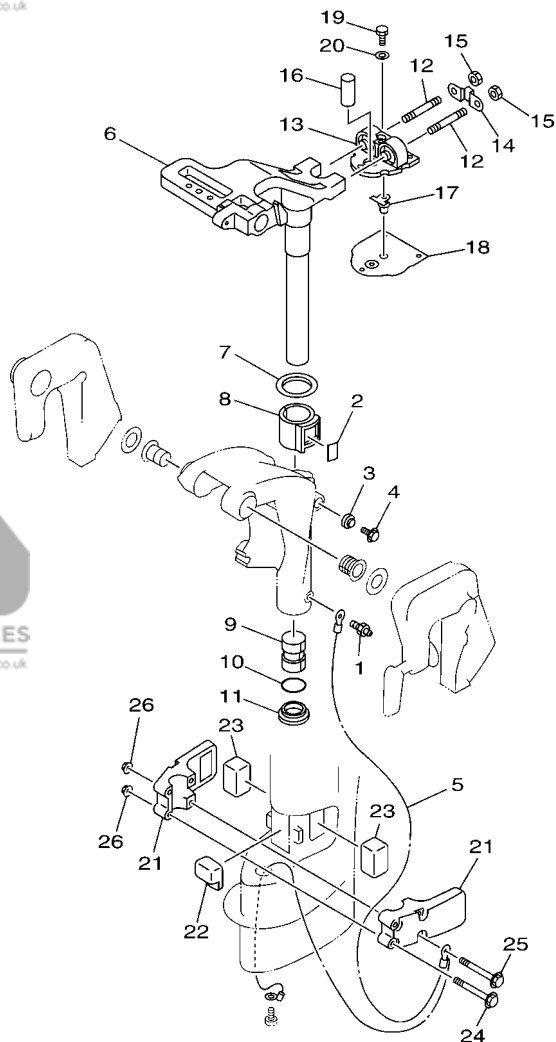


**FWD**  
63VG300-P150

**FIG. 15 BRACKET 1**

**SUPPORT 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|------|-------------------|
| 27       | 91690-30008        | .PIN, SPRING<br>.AGRAFFE                             | 1    | 1    | 1    |                   |
| 28       | 90502-10M07        | SPRING, CONICAL<br>RESSORT, CONIQUE                  | 1    | 1    | 1    |                   |
| 29       | 63V-43311-03-8D    | BRACKET, SWIVEL 1<br>SUPPORT, PIVOT 1                | 1    | 1    | 1    |                   |
| 30       | 66M-43630-01       | TILT LEVER ASSY<br>LEVIER D'INCLINAISON              | 1    | 1    | 1    |                   |
| 31       | 682-43318-01       | COVER<br>CAPUCHON                                    | 1    | 1    | 1    |                   |
| 32       | 63V-43191-00       | SHAFT, STOPPER<br>AXE, BUTEE                         | 1    | 1    | 1    |                   |
| 33       | 90202-07M60        | WASHER, PLATE<br>RONDELLE, PLATE                     | 1    | 1    | 1    |                   |
| 34       | 90387-07M07        | COLLAR<br>COLLERETTE                                 | 1    | 1    | 1    |                   |
| 35       | 90386-07M95        | BUSH<br>DOUILLE                                      | 1    | 1    | 1    |                   |
| 36       | 66M-43350-01       | RECEIVER ASSY<br>RECEIVER ASSY                       | 1    | 1    | 1    |                   |
| 37       | 90507-20M00        | SPRING, TENSION<br>RESSORT, TENSION                  | 1    | 1    | 1    |                   |
| 38       | 63V-43641-01       | LEVER, TILT<br>LEVIER, INCLINAISON                   | 1    | 1    | 1    |                   |
| 39       | 90157-05014        | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE             | 1    | 1    | 1    |                   |
| 40       | 99080-05600        | CIRCLIP<br>CIRCLIP                                   | 2    | 2    | 2    |                   |
| 41       | 63V-43614-10       | PLATE, TILT LOCK<br>ETRIER, VERROUILLAGE MARCHE AR   | 1    | 1    | 1    |                   |
| 42       | 90508-18M41        | SPRING, TORSION<br>RESSORT, TORSION                  | 1    | 1    | 1    |                   |
| 43       | 66R-43615-00       | PLATE, TILT LOCK<br>ETRIER, VERROUILLAGE MARCHE AR   | 1    | 1    | 1    |                   |
| 44       | 66R-43611-00       | SHAFT, TILT LOCK<br>AXE, VERROUILLAGE MARCHE AR      | 1    | 1    | 1    |                   |
| 45       | 93430-04M03        | CIRCLIP<br>CLIPS                                     | 1    | 1    | 1    |                   |
| 46       | 63V-43659-00       | SHAFT, REVERSE LOCK<br>AXE, VERROUILLAGE MARCHE AR   | 1    | 1    | 1    |                   |
| 47       | 99080-05600        | CIRCLIP<br>CIRCLIP                                   | 1    | 1    | 1    |                   |
| 48       | 66R-43617-00       | ROD, TILT LOCK<br>TIGE                               | 1    | 1    | 1    |                   |
| 49       | 63V-43656-00       | SPRING, REVERSE LOCK 1<br>RESSORT                    | 1    | 1    | 1    |                   |
| 50       | 63V-43181-00       | LEVER, TILT STOP 1<br>LEVIER VERROUILLAGE RELEVAGE 1 | 2    | 2    | 2    |                   |
| 51       | 90109-06M84        | BOLT<br>BOULON                                       | 4    | 4    | 4    |                   |

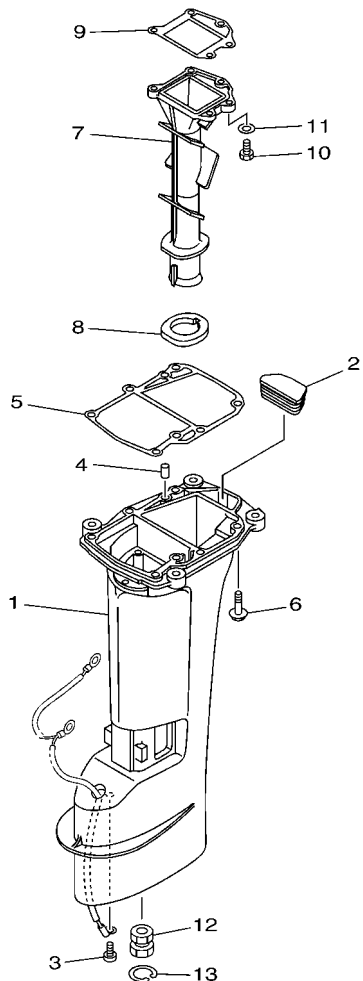


63V8110-H160

**FIG. 16 BRACKET 2**

**SUPPORT 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|------|------|------|-------------------|
| 1        | 93700-06M03        | NIPPLE, GREASE PION                                          | 1    | 1    | 1    |                   |
| 2        | 63V-42528-00       | PLATE, FRICTION PLAQUE, FRICTION                             | 1    | 1    | 1    |                   |
| 3        | 689-43373-01       | SEAL, DAMPER JOINT                                           | 1    | 1    | 1    |                   |
| 4        | 90105-06M07        | BOLT, FLANGE BOULON                                          | 1    | 1    | 1    |                   |
| 5        | 63V-82127-00       | WIRE, LEAD 2 FIL 2                                           | 1    | 1    | 1    |                   |
| 6        | 63V-42511-04-8D    | BRACKET, STEERING CADRE, DIRECTION                           | 1    | 1    | 1    |                   |
| 7        | 90209-40008        | WASHER RONDELLE                                              | 1    | 1    | 1    |                   |
| 8        | 65F-42537-00       | BUSHING, PIVOT SHAFT COUSSINET                               | 1    | 1    | 1    |                   |
| 9        | 90386-30048        | BUSH DOUILLE                                                 | 1    | 1    | 1    |                   |
| 10       | 93210-29M94        | O-RING JOINT TORIQUE                                         | 1    | 1    | 1    |                   |
| 11       | 90386-30M60        | BUSH DOUILLE                                                 | 1    | 1    | 1    |                   |
| 12       | 90116-08M54        | BOLT, STUD GOUJON                                            | 2    | 2    | 2    |                   |
| 13       | 63V-44514-01-CA    | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL      | 1    | 1    | 1    |                   |
| 14       | 63V-44526-00       | PLATE PLAQUE                                                 | 1    | 1    | 1    |                   |
| 15       | 95380-08600        | NUT ECROU                                                    | 2    | 2    | 2    |                   |
| 16       | 90387-16002        | COLLAR COLLERETTE                                            | 1    | 1    | 1    |                   |
| 17       | 63V-44366-01       | DAMPER, WATER SEAL 2 JOINT, TUBE D'EAU 2                     | 1    | 1    | 1    |                   |
| 18       | 63V-45114-A1       | GASKET, UPPER CASING JOINT, TUBE D'ARBRE                     | 1    | 1    | 1    |                   |
| 19       | 97095-06018        | BOLT BOULON                                                  | 3    | 3    | 3    |                   |
| 20       | 92995-06600        | WASHER RONDELLE                                              | 3    | 3    | 3    |                   |
| 21       | 63V-44551-01-8D    | HOUSING, LOWER MOUNT RUBBER 1 BOITIER, SILENT-BLOC INFERIEUR | 2    | 2    | 2    |                   |
| 22       | 63V-44557-00       | MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT       | 1    | 1    | 1    |                   |
| 23       | 682-44555-00       | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL      | 2    | 2    | 2    |                   |
| 24       | 97575-06555        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE                 | 2    | 2    | 2    |                   |
| 25       | 97575-06575        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE                 | 2    | 2    | 2    |                   |
| 26       | 90179-06M28        | NUT ECROU                                                    | 4    | 4    | 4    |                   |



63VE700-N170

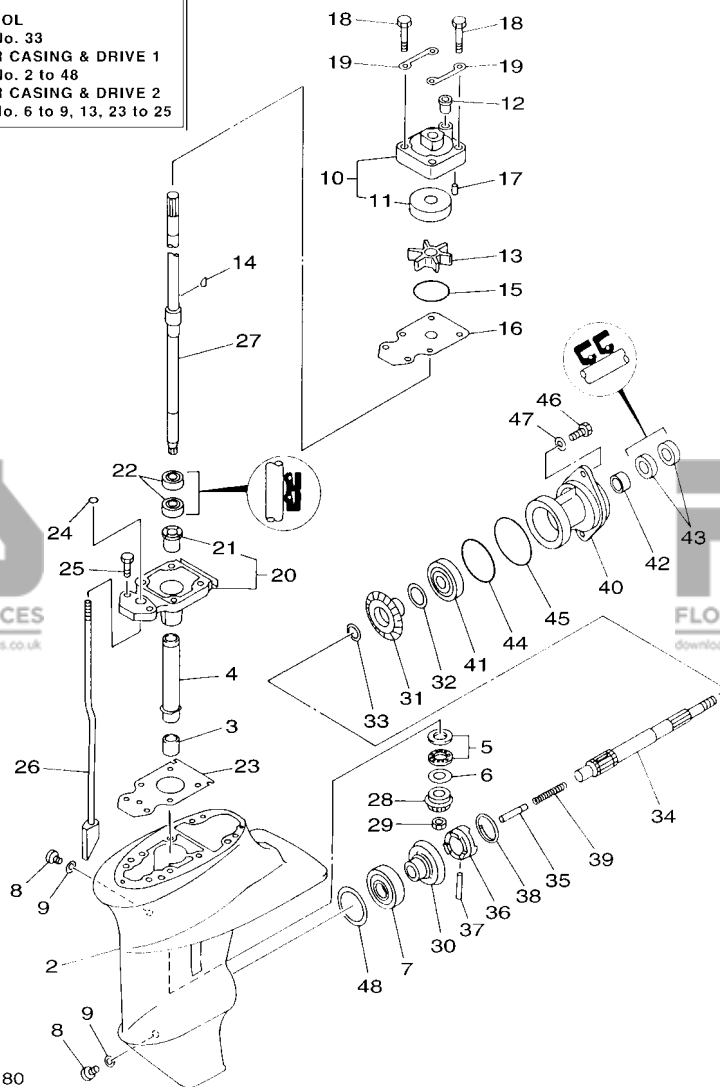
**FIG. 17 UPPER CASING**

**FOURREAU**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                              | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|------------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-45111-05-8D    | CASING, UPPER FOURREAU                               | 1    | 1    | 1    | S(17.3") S(17.3") |
|          | 63V-45111-15-8D    | CASING, UPPER FOURREAU                               |      |      | 1    | L(22.3") L(22.3") |
| 2        | 63V-45126-01       | PLATE, SEAL DAMPER PLAQUETTE                         | 1    | 1    | 1    |                   |
| 3        | 90157-06M06        | SCREW, PAN HEAD VIS, TETE TRONCONIQUE                | 1    | 1    | 1    |                   |
| 4        | 93606-12019        | PIN, DOWEL GOUPILLE                                  | 2    | 2    | 2    |                   |
| 5        | 63V-45113-A1       | GASKET, UPPER CASING JOINT, TUBE D'ARBRE             | 1    | 1    | 1    |                   |
| 6        | 97575-08530        | BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE         | 6    | 6    | 6    |                   |
| 7        | 65F-41131-00-CA    | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                  | 1    | 1    | 1    |                   |
| 8        | 63V-41135-00       | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT   | 1    | 1    | 1    |                   |
| 9        | 63V-41133-A1       | GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT | 1    | 1    | 1    |                   |
| 10       | 97095-06020        | BOLT BOULON                                          | 5    | 5    | 5    |                   |
| 11       | 92995-06600        | WASHER RONDELLE                                      | 5    | 5    | 5    |                   |
| 12       | 682-45318-00       | BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR           |      |      | 1    | L(22.3") L(22.3") |
| 13       | 93420-30042        | CIRCLIP CIRCLIP, TYPE S                              |      |      | 1    | L(22.3") L(22.3") |

**LOWER UNIT  
ASSY**

Fig. 13, CONTROL  
Ref. No. 33  
Fig. 18, LOWER CASING & DRIVE 1  
Ref. No. 2 to 48  
Fig. 19, LOWER CASING & DRIVE 2  
Ref. No. 6 to 9, 13, 23 to 25



63VJ300-Q180

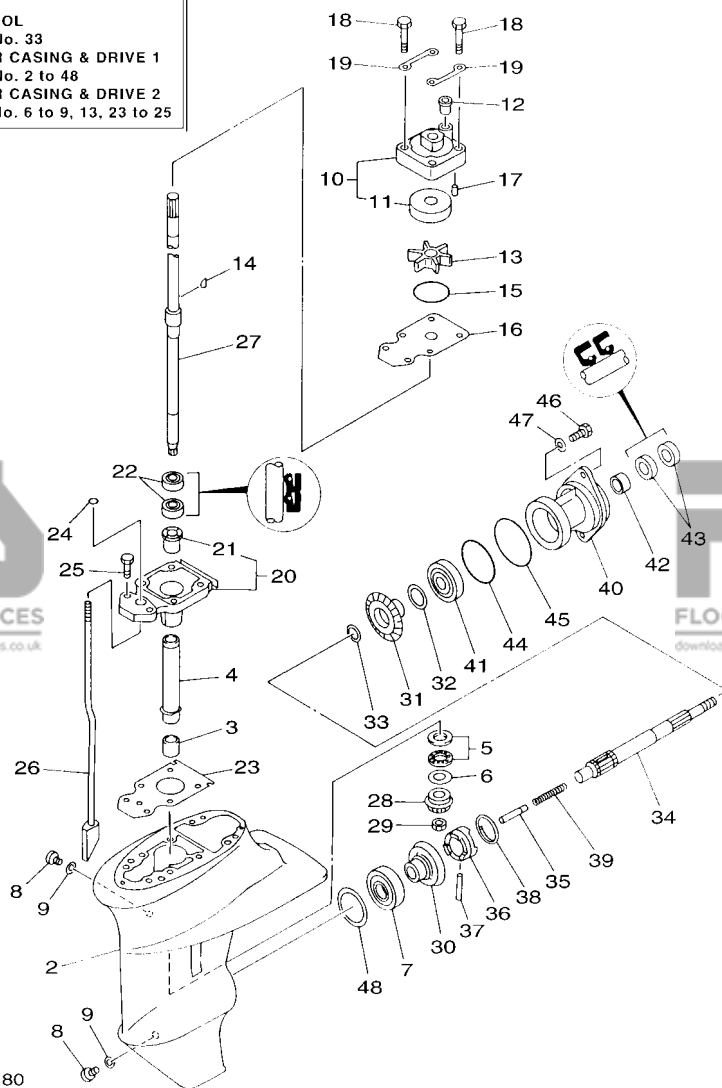
**FIG. 18 LOWER CASING & DRIVE 1**

**BOITIER D'HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                               | 63VJ | 63VK | 63WG | REMARKS REMARQUES    |
|----------|--------------------|-------------------------------------------------------|------|------|------|----------------------|
| 1        | 63V-45300-03-8D    | LOWER UNIT ASSY<br>UNITE INFIEREURE (ENS.)            | 1    | 1    | 1    | S(17.3")<br>S(17.3") |
|          | 63V-45300-13-8D    | LOWER UNIT ASSY<br>UNITE INFIEREURE (ENS.)            |      |      | 1    | L(22.3")<br>L(22.3") |
| 2        | 63V-45311-01-8D    | CASING, LOWER<br>BOITIER D'HELICE                     | 1    | 1    | 1    |                      |
| 3        | 93315-314V8        | BEARING<br>ROULEMENT                                  | 1    | 1    | 1    |                      |
| 4        | 63V-45536-00       | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR          | 1    | 1    | 1    |                      |
| 5        | 93341-41414        | BEARING<br>CERVEAUX DE DIRECTION                      | 1    | 1    | 1    |                      |
| 6        | 6E8-45587-10       | SHIM (T:1.13MM)<br>CALE (T:1.13MM)                    | 1    | 1    | 1    | UR                   |
|          | 6E8-45587-30       | SHIM (T:1.20MM)<br>CALE (T:1.20MM)                    | 1    | 1    | 1    | UR                   |
| 7        | 93332-00005        | BEARING<br>ROULEMENT                                  | 1    | 1    | 1    | UR                   |
| 8        | 90340-08002        | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT            | 2    | 2    | 2    |                      |
| 9        | 90430-08003        | GASKET<br>JOINT                                       | 2    | 2    | 2    |                      |
| 10       | 63V-44301-00       | WATER PUMP HOUSING COMP.<br>CARTER, POMPE A EAU (ENS) | 1    | 1    | 1    |                      |
| 11       | 63V-44322-00       | .INSERT, CARTRIDGE<br>.CUVETTE                        | 1    | 1    | 1    |                      |
| 12       | 647-44366-00       | DAMPER, WATER SEAL 2<br>JOINT, TUBE D'EAU 2           | 1    | 1    | 1    |                      |
| 13       | 63V-44352-01       | IMPELLER<br>TURBINE                                   | 1    | 1    | 1    |                      |
| 14       | 63V-44338-00       | KEY, WOODRUFF<br>CLAVETTE, VOLANT                     | 1    | 1    | 1    |                      |
| 15       | 93210-44398        | O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    |                      |
| 16       | 63V-44323-00       | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE           | 1    | 1    | 1    |                      |
| 17       | 93604-12M07        | PIN, DOWEL<br>CLAVETTE                                | 2    | 2    | 2    |                      |
| 18       | 97095-08045        | BOLT<br>BOULON                                        | 4    | 4    | 4    |                      |
| 19       | 63V-44328-01       | PLATE<br>PLAQUETTE                                    | 2    | 2    | 2    |                      |
| 20       | 63V-45331-00-CA    | HOUSING, BEARING<br>FLASQUE, ROULEMENT                | 1    | 1    | 1    |                      |
| 21       | 626-45316-09       | .BUSHING, DRIVE SHAFT<br>.DOUILLE, ARBRE MOTEUR       | 1    | 1    | 1    |                      |
| 22       | 93101-20048        | OIL SEAL<br>JOINT SPY                                 | 2    | 2    | 2    |                      |
| 23       | 63V-45315-A0       | PACKING, LOWER CASING<br>JOINT, BOITIER D'HELICE      | 1    | 1    | 1    |                      |
| 24       | 93210-06ME6        | O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    |                      |
| 25       | 97080-08025        | BOLT<br>BOULON                                        | 2    | 2    | 2    |                      |

**LOWER UNIT  
ASSY**

Fig. 13, CONTROL  
Ref. No. 33  
Fig. 18, LOWER CASING & DRIVE 1  
Ref. No. 2 to 48  
Fig. 19, LOWER CASING & DRIVE 2  
Ref. No. 6 to 9, 13, 23 to 25



63VJ300-Q180

**FIG. 18 LOWER CASING & DRIVE 1**

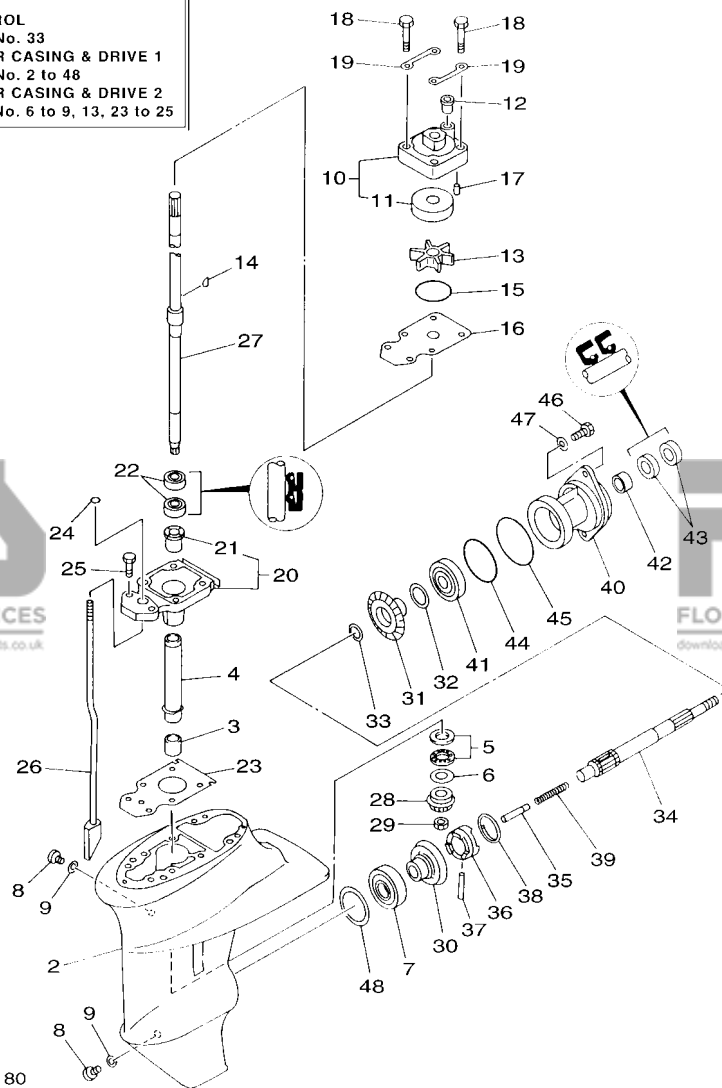
**BOITIER D'HELICE TRANSMISSION1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                          | 63VJ | 63VK | 63WG | REMARKS REMARQUES    |
|----------|--------------------|--------------------------------------------------|------|------|------|----------------------|
| 26       | 63V-44150-00       | SHIFT CAM ASSY<br>CAME D'INVERSION               | 1    | 1    | 1    | S(17.3")<br>S(17.3") |
|          | 63V-44150-10       | SHIFT CAM ASSY<br>CAME D'INVERSION               |      |      | 1    | L(22.3")<br>L(22.3") |
| 27       | 63V-45510-01       | DRIVE SHAFT ASSY<br>ARBRE MOTEUR (ENS.)          | 1    | 1    | 1    | S(17.3")<br>S(17.3") |
|          | 63V-45510-11       | DRIVE SHAFT ASSY<br>ARBRE MOTEUR (ENS.)          |      |      | 1    | L(22.3")<br>L(22.3") |
| 28       | 63V-45551-00       | PINION (13T)<br>PIGNON D'ATTAQUE (13D)           | 1    | 1    | 1    |                      |
| 29       | 90179-08M06        | NUT<br>ECROU                                     | 1    | 1    | 1    |                      |
| 30       | 6E7-45560-01       | GEAR 1 (27T)<br>PIGNON 1 (27T)                   | 1    | 1    | 1    |                      |
| 31       | 6E7-45571-00       | GEAR 2 (27T)<br>PIGNON 2 (27T)                   | 1    | 1    | 1    |                      |
| 32       | 626-45577-00       | SHIM (T:0.10MM)<br>CALE (T:0.10MM)               | 1    | 1    | 1    | UR<br>UR<br>UR<br>UR |
|          | 626-45577-10       | SHIM (T:0.20MM)<br>CALE (T:0.20MM)               | 1    | 1    | 1    |                      |
|          | 626-45577-20       | SHIM (T:0.30MM)<br>CALE (T:0.30MM)               | 1    | 1    | 1    | UR<br>UR<br>UR<br>UR |
|          | 626-45577-30       | SHIM (T:0.40MM)<br>CALE (T:0.40MM)               | 1    | 1    | 1    | UR<br>UR<br>UR<br>UR |
|          | 626-45577-40       | SHIM (T:0.50MM)<br>CALE (T:0.50MM)               | 1    | 1    | 1    | UR<br>UR<br>UR<br>UR |
| 33       | 90201-17682        | WASHER, PLATE<br>RONDELLE, PLATE                 | 1    | 1    | 1    |                      |
| 34       | 683-45611-00       | SHAFT, PROPELLER<br>ARBRE, HELICE                | 1    | 1    | 1    |                      |
| 35       | 650-45635-00       | PLUNGER, SHIFT<br>POUSOIR D'EMBRAYAGE            | 1    | 1    | 1    |                      |
| 36       | 682-45631-00       | CLUTCH, DOG<br>CRABOT                            | 1    | 1    | 1    |                      |
| 37       | 90250-05010        | PIN, STRAIGHT<br>GOUPILLE, DROITE                | 1    | 1    | 1    |                      |
| 38       | 648-45633-00       | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT         | 1    | 1    | 1    |                      |
| 39       | 90501-14M06        | SPRING, COMPRESSION<br>RESSORT, COMPRESSION      | 1    | 1    | 1    |                      |
| 40       | 683-45361-02-8D    | CAP, LOWER CASING<br>COUVERCLE, BOITIER D'HELICE | 1    | 1    | 1    |                      |
| 41       | 93306-00501        | BEARING<br>ROULEMENT                             | 1    | 1    | 1    |                      |
| 42       | 93315-317U2        | BEARING<br>ROULEMENT                             | 1    | 1    | 1    |                      |
| 43       | 93101-17054        | OIL SEAL<br>JOINT SPY                            | 2    | 2    | 2    |                      |
| 44       | 93210-57M09        | O-RING<br>JOINT TORIQUE                          | 1    | 1    | 1    |                      |
| 45       | 93210-56M80        | O-RING<br>JOINT TORIQUE                          | 1    | 1    | 1    |                      |
| 46       | 97095-06020        | BOLT<br>BOULON                                   | 2    | 2    | 2    |                      |

# LOWER UNIT

## ASSY

Fig. 13, CONTROL  
Ref. No. 33  
Fig. 18, LOWER CASING & DRIVE 1  
Ref. No. 2 to 48  
Fig. 19, LOWER CASING & DRIVE 2  
Ref. No. 6 to 9, 13, 23 to 25

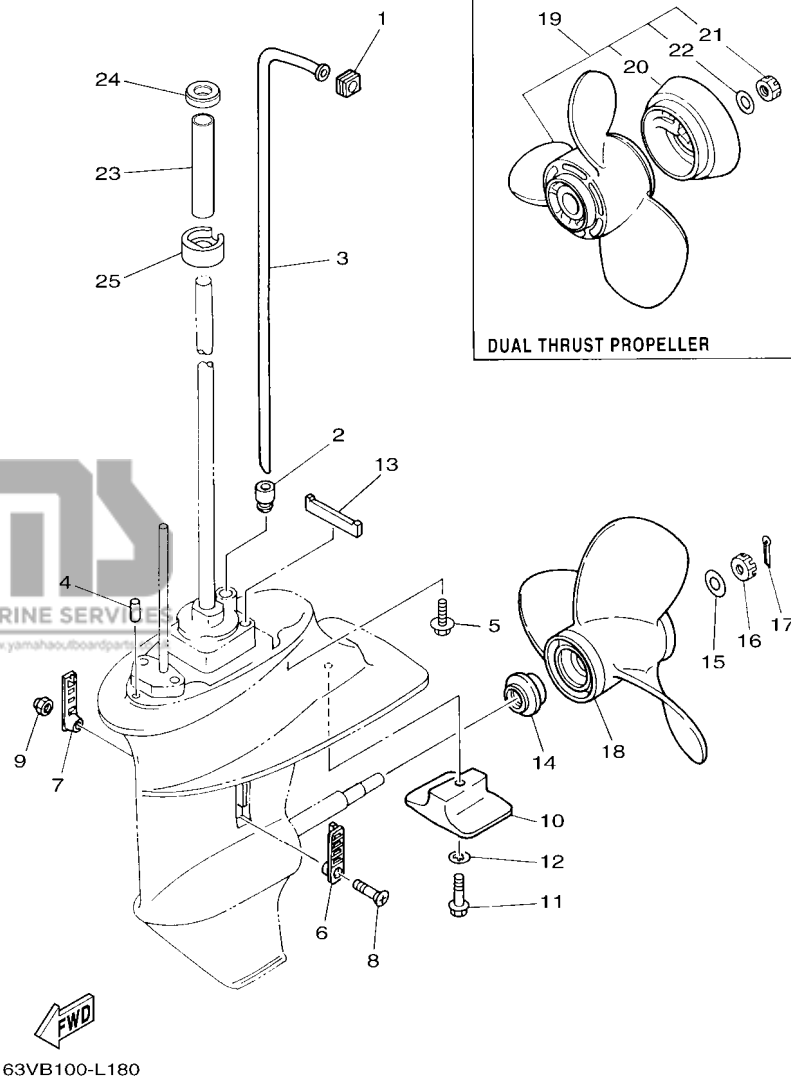


63VJ300-Q180

FIG. 18 LOWER CASING & DRIVE 1

BOITIER D'HELICE TRANSMISSION1

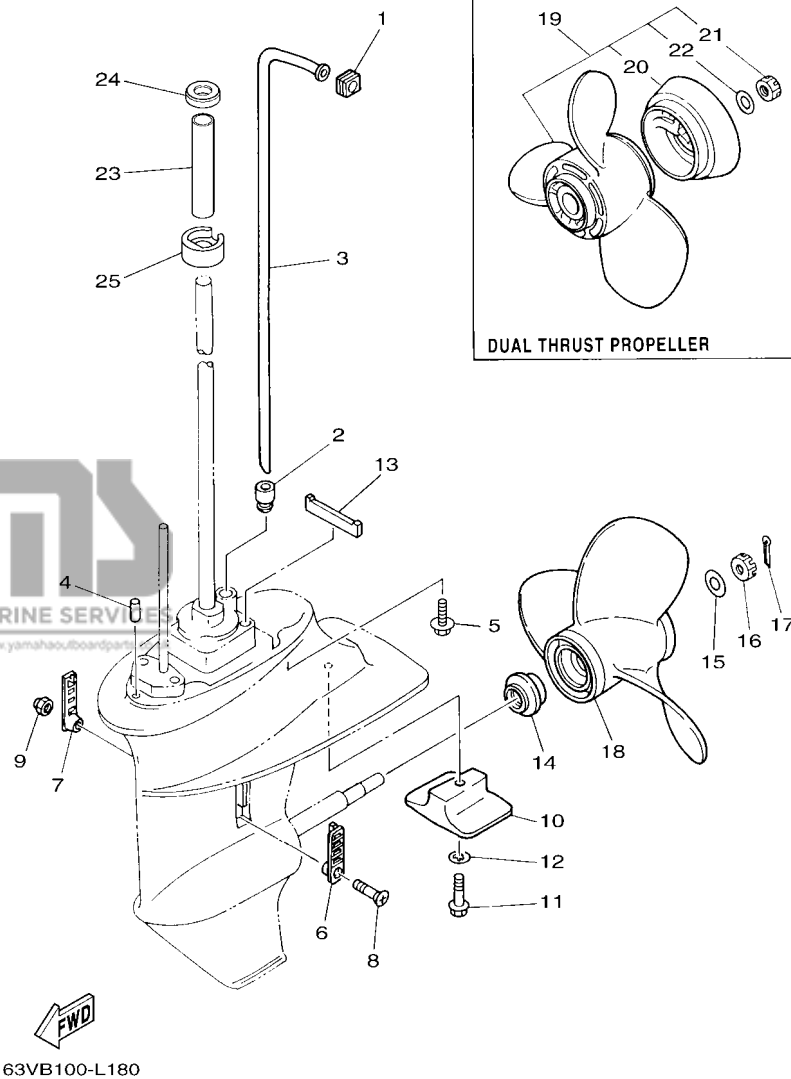
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION            | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|------------------------------------|------|------|------|-------------------|
| 47       | 92995-06600        | WASHER RONDELLE                    | 2    | 2    | 2    |                   |
| 48       | 664-45567-01       | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1    | 1    | 1    | UR                |
|          | 664-45567-10       | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1    | 1    | 1    | UR                |
|          | 664-45567-20       | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1    | 1    | 1    | UR                |
|          | 664-45567-30       | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1    | 1    | 1    | UR                |
|          | 664-45567-40       | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1    | 1    | 1    | UR                |
|          | 664-45567-50       | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1    | 1    | 1    | UR                |
|          | 664-45567-60       | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1    | 1    | 1    | UR                |



**FIG. 19 LOWER CASING & DRIVE 2**

**BOITIER D'HELICE TRANSMISSION2**

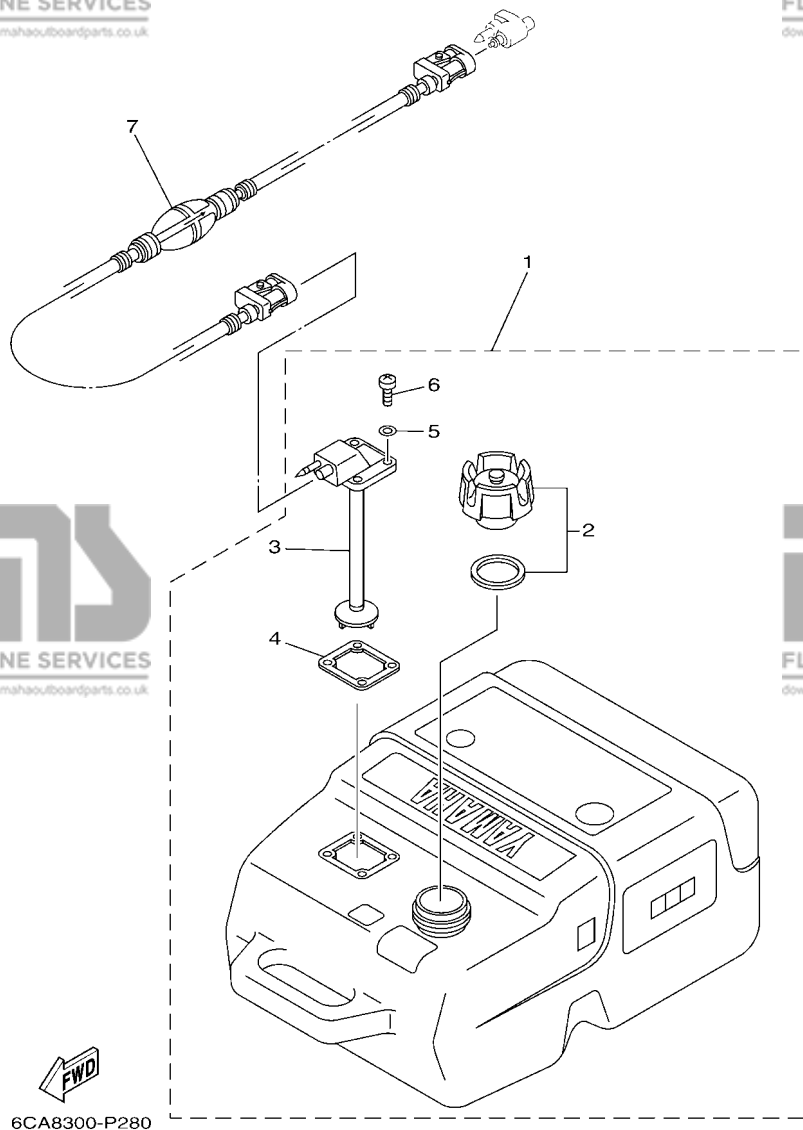
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                       | 63VJ | 63VK | 63WG | REMARKS REMARQUES    |
|----------|--------------------|---------------------------------------------------------------|------|------|------|----------------------|
| 1        | 63V-44365-10       | DAMPER, WATER SEAL 1<br>JOINT, TUBE D'EAU 1                   | 1    | 1    | 1    |                      |
| 2        | 63V-44368-00       | RUBBER, WATER SEAL 4<br>CAOUTCHOUC EAU JUNTA 4                | 1    | 1    | 1    |                      |
| 3        | 63V-44361-01       | TUBE, WATER 1<br>TUBE D'EAU 1                                 | 1    | 1    | 1    | S(17.3")<br>S(17.3") |
|          | 63V-44361-11       | TUBE, WATER 1<br>TUBE D'EAU 1                                 |      |      | 1    | L(22.3")<br>L(22.3") |
| 4        | 93604-12M07        | PIN, DOWEL<br>CLAVETTE                                        | 2    | 2    | 2    |                      |
| 5        | 97575-08530        | BOLT, WITH WASHER<br>VIS HEXAGONAL AVC RONDELLE               | 4    | 4    | 4    |                      |
| 6        | 6G1-45214-00       | COVER, WATER INLET 1<br>GRILLE, ENTREE D'EAU 1                | 1    | 1    | 1    |                      |
| 7        | 63V-45215-00       | COVER, WATER INLET 2<br>GRILLE, ENTREE D'EAU 2                | 1    | 1    | 1    |                      |
| 8        | 90152-05011        | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                         | 1    | 1    | 1    |                      |
| 9        | 90185-05002        | NUT, NYLON<br>ECROU, AUTO-BLOQUANT                            | 1    | 1    | 1    |                      |
| 10       | 61N-45251-01       | ANODE<br>ANODE                                                | 1    | 1    | 1    |                      |
| 11       | 95895-06030        | BOLT, FLANGE<br>BOULON                                        | 1    | 1    | 1    |                      |
| 12       | 92990-06300        | WASHER, INTERNAL TOOTH<br>RONDELLE, DENTURE INTERNE           | 1    | 1    | 1    |                      |
| 13       | 63V-45375-00       | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC                         | 1    | 1    | 1    |                      |
| 14       | 6E7-45987-01       | SPACER 1<br>ENTRETOISE 1                                      | 1    | 1    | 1    |                      |
| 15       | 90201-10M01        | WASHER, PLATE<br>RONDELLE, PLATE                              | 1    | 1    | 1    |                      |
| 16       | 90171-10M01        | NUT, CASTLE<br>ECROU, CRENELE                                 | 1    | 1    | 1    |                      |
| 17       | 91490-30020        | PIN, COTTER<br>GOUPILLE                                       | 1    | 1    | 1    |                      |
| 18       | 683-45941-00       | PROPELLER (3X9-1/4"X12"-J)<br>HELICE (3X9-1/4"X12"-J)         | 1    | 1    | 1    | UR                   |
|          | 683-45943-00       | PROPELLER (3X9-1/4"X10-1/2"-J)<br>HELICE (3X9-1/4"X10-1/2"-J) | 1    | 1    | 1    | UR                   |
|          | 683-45945-00       | PROPELLER (3X9-1/4"X9"-J)<br>HELICE (3X9-1/4"X9"-J)           | 1    | 1    | 1    | UR                   |
|          | 683-45947-00       | PROPELLER (3X9-1/4"X8"-J)<br>HELICE (3X9-1/4"X8"-J)           | 1    | 1    | 1    | UR                   |
|          | 683-45949-00       | PROPELLER (3X9-1/2"X6-1/2"-J)<br>HELICE (3X9-1/2"X6-1/2"-J)   | 1    | 1    | 1    | UR                   |
|          | 683-45952-00       | PROPELLER (3X9-1/4"X9-3/4"-J)<br>HELICE (3X9-1/4"X9-3/4"-J)   | 1    | 1    | 1    | UR                   |
|          | 63V-45943-10       | PROPELLER (3X9-1/4"X11"-J1)<br>HELICE (3X9-1/4"X11"-J1)       | 1    | 1    | 1    | UR                   |
|          | 63V-45945-10       | PROPELLER (3X9-1/4"X9"-J1)<br>HELICE (3X9-1/4"X9"-J1)         | 1    | 1    | 1    | UR                   |
|          | 63V-45947-00       | PROPELLER (3X9-1/4"X8"-J)<br>HELICE (3X9-1/4"X8"-J)           | 1    | 1    | 1    | UR                   |



**FIG. 19 LOWER CASING & DRIVE 2**

**BOITIER D'HELICE TRANSMISSION2**

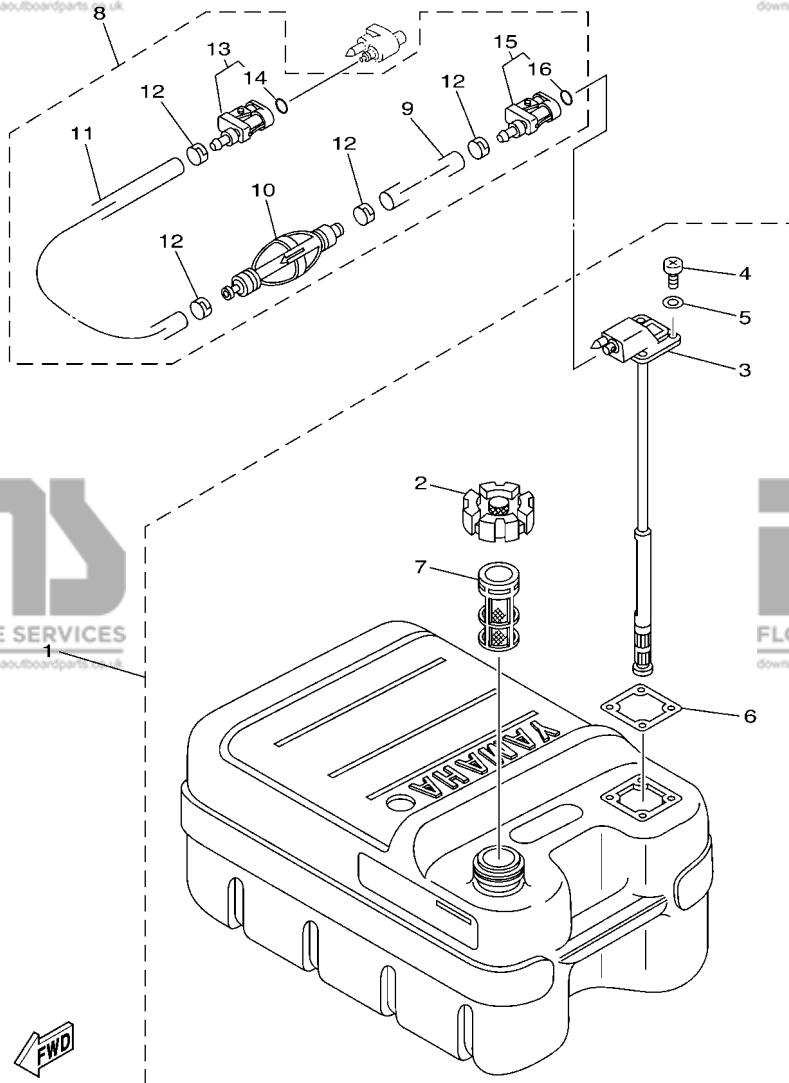
| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                     | 63VJ | 63VK | 63WG | REMARKS REMARQUES    |
|----------|--------------------|-------------------------------------------------------------|------|------|------|----------------------|
| 18       | 63V-45952-10       | PROPELLER (3X9-1/4"X10"-J1)<br>HELICE (3X9-1/4"X10"-J1)     | 1    | 1    | 1    | UR                   |
| 19       | 683-W4591-02       | PROPELLER (3X9-3/4"X8"-J)<br>HELICE (3X9-3/4"X8"-J)         | 1    | 1    | 1    | UR                   |
|          | 683-W4592-02       | PROPELLER (3X9-3/4"X6-1/2"-J)<br>HELICE (3X9-3/4"X6-1/2"-J) | 1    | 1    | 1    | UR                   |
| 20       | 6E7-45986-00       | .RING, DEFLECTOR<br>.DEFLECTEUR DE CERCLE                   | 1    | 1    | 1    | UR                   |
| 21       | 90171-10M07        | .NUT, CASTLE<br>.ECROU, CRENELE                             | 1    | 1    | 1    |                      |
| 22       | 90201-10M02        | .WASHER, PLATE<br>.RONDELLE, PLATE                          | 1    | 1    | 1    |                      |
| 23       | 63V-44362-00       | TUBE, WATER 2<br>TUBE D'EAU 2                               |      |      | 1    | L(22.3")<br>L(22.3") |
| 24       | 63V-44375-00       | GROMMET, WATER TUBE 1<br>PASSE-FIL, TUBE D'EAU 1            |      |      | 1    | L(22.3")<br>L(22.3") |
| 25       | 63V-44376-00       | GROMMET, WATER TUBE 2<br>PASSE-FIL, TUBE D'EAU 2            |      |      | 1    | L(22.3")<br>L(22.3") |



**FIG. 20 FUEL TANK 1**

**RESERVOIR A CARBURANT 1**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                | 63VJ | 63VK | 63WG | REMARKS REMARQUES                      |
|----------|--------------------|--------------------------------------------------------|------|------|------|----------------------------------------|
| 1        | 6YK-24201-04       | FUEL TANK ASSY (25L)<br>RESERVOIR A ESSENCE (ENS.) 25L | 1    |      | 1    | AP EXCEPT FOR RUS<br>AP EXCEPT FOR RUS |
| 2        | 6YK-24610-01       | .CAP ASSY<br>.BOUCHON                                  | 1    |      | 1    |                                        |
| 3        | 6YK-24260-10       | .FUEL METER ASSY<br>.INDICATEUR DE CARBURANT           | 1    |      | 1    |                                        |
| 4        | 6YL-24268-01       | .GASKET, FUEL METER<br>.JOINT, JAUGE A CARBURANT       | 1    |      | 1    |                                        |
| 5        | 6YL-24329-00       | .SEAL<br>.JOINT                                        | 4    |      | 4    |                                        |
| 6        | 90157-05M16        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE             | 4    |      | 4    |                                        |
| 7        | 6YL-24306-54       | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1                | 1    |      | 1    | AP EXCEPT FOR RUS<br>AP EXCEPT FOR RUS |



68U3100-C240

**FIG. 21 FUEL TANK 2**

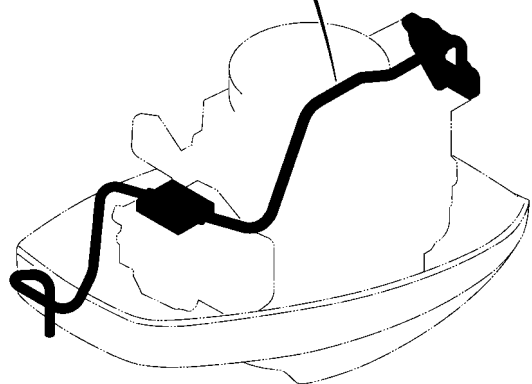
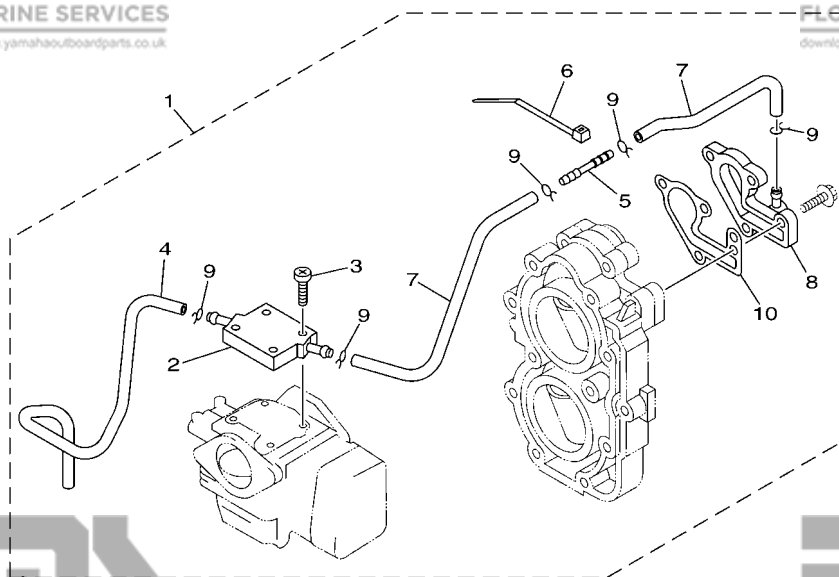
**RESERVOIR A CARBURANT 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 63VJ | 63VK | 63WG | REMARKS REMARQUES        |
|----------|--------------------|-----------------------------------------------------------|------|------|------|--------------------------|
| 1        | 6YJ-24201-00       | FUEL TANK ASSY (24L)<br>RESERVOIR A ESSENCE (ENS.):24L    |      | 1    | 1    | AP FOR RUS<br>AP FOR RUS |
| 2        | 6YJ-24610-01       | .CAP ASSY<br>.BOUCHON                                     |      | 1    | 1    |                          |
| 3        | 6YJ-24260-00       | .FUEL METER ASSY<br>.INDICATEUR DE CARBURANT              |      | 1    | 1    |                          |
| 4        | 90157-05M19        | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE                |      | 4    | 4    |                          |
| 5        | 6Y1-24329-00       | .SEAL<br>.JOINT                                           |      | 4    | 4    |                          |
| 6        | 6Y1-24268-00       | .GASKET, FUEL METER<br>.JOINT, JAUGE A CARBURANT          |      | 1    | 1    |                          |
| 7        | 6YJ-24167-00       | .STRAINER<br>.FILTRE                                      |      | 1    | 1    |                          |
| 8        | 61J-24306-04       | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1                   |      | 1    | 1    | AP FOR RUS<br>AP FOR RUS |
| 9        | 90445-11M06        | .HOSE (L2050)<br>.DURITE (L2050)                          |      | 1    | 1    |                          |
| 10       | 61J-24360-00       | .PRIMER PUMP ASSY<br>.POMPE D'AMORCAGE                    |      | 1    | 1    |                          |
| 11       | 90445-11M05        | .HOSE (L850)<br>.DURITE (L850)                            |      | 1    | 1    |                          |
| 12       | 650-24351-51       | .BAND 1<br>.COLLIER 1                                     |      | 4    | 4    |                          |
| 13       | 6G1-24305-05       | .FUEL PIPE JOINT COMP. 2<br>.DURITE RACCORDEMT. A ESSENCE |      | 1    | 1    |                          |
| 14       | 93210-08287        | ..O-RING<br>..JOINT TORIQUE                               |      | 1    | 1    |                          |
| 15       | 6Y1-24305-06       | .FUEL PIPE JOINT COMP. 2<br>.DURITE RACCORDEMT. A ESSENCE |      | 1    | 1    |                          |
| 16       | 93210-08287        | ..O-RING<br>..JOINT TORIQUE                               |      | 1    | 1    |                          |

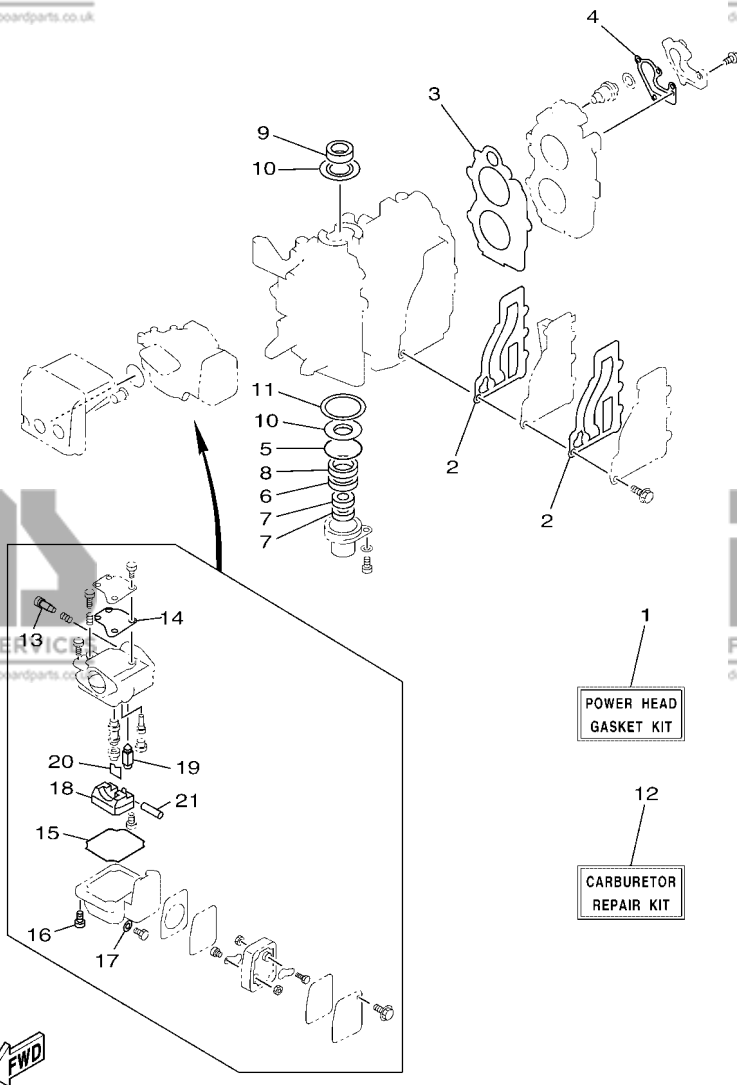
FIG. 22 OPTIONAL PARTS

PIECES OPTIONNELLES

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                      | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|----------------------------------------------|------|------|------|-------------------|
| 1        | 63V-12440-51       | HEAT EXCHANGER ASSY<br>ECHANGEUR DE CHALEUR  | 1    | 1    | 1    | AP<br>AP          |
| 2        | 63V-12466-50       | .EXCHANGER, HEAT<br>.ECHANGEUR DE CHALEUR    | 1    | 1    | 1    |                   |
| 3        | 97885-04020        | .SCREW, PAN HEAD<br>.VIS, A ENCOCHE          | 4    | 4    | 4    |                   |
| 4        | 90445-09M08        | .HOSE (L550)<br>.DURITE (L550)               | 1    | 1    | 1    |                   |
| 5        | 6E5-83558-10       | .END, NIPPLE<br>.RACCORD DE NIPPLE           | 1    | 1    | 1    |                   |
| 6        | 90465-11M10        | .CLAMP<br>.BRIDE                             | 1    | 1    | 1    |                   |
| 7        | 90445-09M54        | .HOSE (L225)<br>.DURITE (L225)               | 2    | 2    | 2    |                   |
| 8        | 63V-12413-50       | .COVER, THERMOSTAT<br>.COUVERCLE, THERMOSTAT | 1    | 1    | 1    |                   |
| 9        | 90467-08M10        | .CLIP<br>.JONC                               | 5    | 5    | 5    |                   |
| 10       | 682-12414-A1       | .GASKET, COVER<br>.JOINT, COUVERCLE          | 1    | 1    | 1    |                   |



63V5300-E200

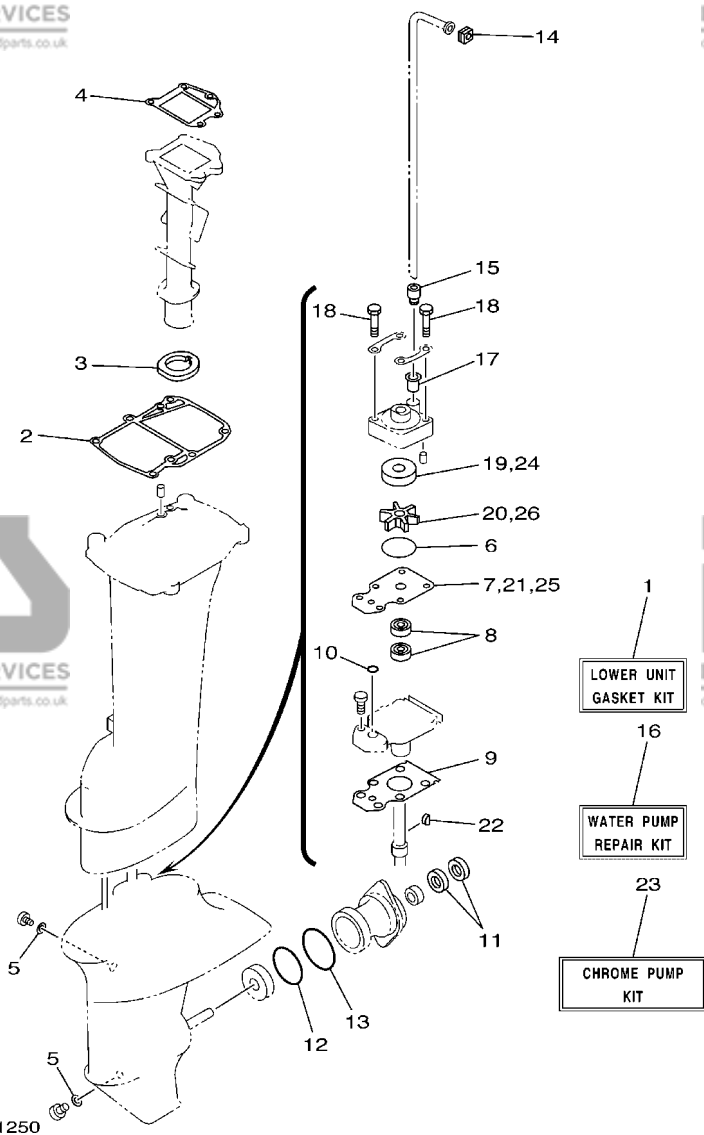


63VD700-M220

FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                      | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|--------------------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-W0001-02       | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE      | 1    | 1    | 1    |                   |
| 2        | 63V-41112-A0       | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT | 2    | 2    | 2    |                   |
| 3        | 63V-11181-A2       | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1             | 1    | 1    | 1    |                   |
| 4        | 682-12414-A1       | .GASKET, COVER<br>.JOINT, COUVERCLE                          | 1    | 1    | 1    |                   |
| 5        | 93210-46M16        | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    | 1    |                   |
| 6        | 93101-25018        | .OIL SEAL<br>.JOINT SPY                                      | 1    | 1    | 1    |                   |
| 7        | 93101-13018        | .OIL SEAL<br>.JOINT SPY                                      | 2    | 2    | 2    |                   |
| 8        | 93102-25M48        | .OIL SEAL<br>.JOINT SPY                                      | 1    | 1    | 1    |                   |
| 9        | 93110-23M00        | .OIL SEAL<br>.JOINT SPY                                      | 1    | 1    | 1    |                   |
| 10       | 63V-11445-00       | .SPACER<br>.ENTRETOISE                                       | 2    | 2    | 2    |                   |
| 11       | 90201-46M29        | .WASHER, PLATE<br>.RONDELLE, PLATE                           | 1    | 1    | 1    |                   |
| 12       | 63V-W0093-01       | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR       | 1    | 1    | 1    |                   |
| 13       | 679-14923-00       | .SCREW, PILOT<br>.VIS, RALENTI                               | 1    | 1    | 1    |                   |
| 14       | 63V-14126-00       | .GASKET<br>.JOINT                                            | 1    | 1    | 1    |                   |
| 15       | 63V-14984-00       | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR           | 1    | 1    | 1    |                   |
| 16       | 97980-04114        | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE                   | 4    | 4    | 4    |                   |
| 17       | 65W-14398-00       | .GASKET<br>.JOINT                                            | 1    | 1    | 1    |                   |
| 18       | 63V-14985-00       | .FLOAT<br>.FLOTTEUR                                          | 1    | 1    | 1    |                   |
| 19       | 6AH-14546-00       | .VALVE, NEEDLE<br>.POINTEAU                                  | 1    | 1    | 1    |                   |
| 20       | 663-14159-00       | .CLIP<br>.JONC                                               | 1    | 1    | 1    |                   |
| 21       | 6H4-14548-00       | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR                    | 1    | 1    | 1    |                   |



**FIG. 24 REPAIR KIT 2**

**KITS DE REPARATION 2**

| REF. NO. | PART NO. N° PIECES | DESCRIPTION DESCRIPTION                                   | 63VJ | 63VK | 63WG | REMARKS REMARQUES |
|----------|--------------------|-----------------------------------------------------------|------|------|------|-------------------|
| 1        | 63V-W0001-22       | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE        | 1    | 1    | 1    |                   |
| 2        | 63V-45113-A1       | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE             | 1    | 1    | 1    |                   |
| 3        | 63V-41135-00       | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT   | 1    | 1    | 1    |                   |
| 4        | 63V-41133-A1       | .GASKET, EXHAUST MANIFOLD 1<br>.JOINT, PIPE D'ECHAPPEMENT | 1    | 1    | 1    |                   |
| 5        | 90430-08003        | .GASKET<br>.JOINT                                         | 2    | 2    | 2    |                   |
| 6        | 93210-44398        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    | 1    |                   |
| 7        | 63V-44323-00       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE             | 1    | 1    | 1    |                   |
| 8        | 93101-20048        | .OIL SEAL<br>.JOINT SPY                                   | 2    | 2    | 2    |                   |
| 9        | 63V-45315-A0       | .PACKING, LOWER CASING<br>.JOINT, BOITIER D'HELICE        | 1    | 1    | 1    |                   |
| 10       | 93210-06ME6        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    | 1    |                   |
| 11       | 93101-17054        | .OIL SEAL<br>.JOINT SPY                                   | 2    | 2    | 2    |                   |
| 12       | 93210-57M09        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    | 1    |                   |
| 13       | 93210-56M80        | .O-RING<br>.JOINT TORIQUE                                 | 1    | 1    | 1    |                   |
| 14       | 63V-44365-10       | .DAMPER, WATER SEAL 1<br>.JOINT, TUBE D'EAU 1             | 1    | 1    | 1    |                   |
| 15       | 63V-44368-00       | .RUBBER, WATER SEAL 4<br>.CAOUTCHOUC EAU JUNTA 4          | 1    | 1    | 1    |                   |
| 16       | 63V-W0078-01       | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE    | 1    | 1    | 1    |                   |
| 17       | 647-44366-00       | .DAMPER, WATER SEAL 2<br>.JOINT, TUBE D'EAU 2             | 1    | 1    | 1    |                   |
| 18       | 97095-08045        | .BOLT<br>.BOULON                                          | 4    | 4    | 4    |                   |
| 19       | 63V-44322-00       | .INSERT, CARTRIDGE<br>.CUVETTE                            | 1    | 1    | 1    |                   |
| 20       | 63V-44352-01       | .IMPELLER<br>.TURBINE                                     | 1    | 1    | 1    |                   |
| 21       | 63V-44323-00       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE             | 1    | 1    | 1    |                   |
| 22       | 63V-44338-00       | .KEY, WOODRUFF<br>.CLAVETTE, VOLANT                       | 1    | 1    | 1    |                   |
| 23       | 63V-W0078-0A       | CHROME PUMP KIT<br>KIT DE POMPE A EAU CHROME              | 1    | 1    | 1    |                   |
| 24       | 63V-44322-40       | .INSERT, CARTRIDGE<br>.CUVETTE                            | 1    | 1    | 1    |                   |
| 25       | 63V-44323-40       | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE             | 1    | 1    | 1    |                   |
| 26       | 63V-44352-01       | .IMPELLER<br>.TURBINE                                     | 1    | 1    | 1    |                   |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6E7-11111-01-1S       | 3 - 18      |
| 63V-11181-A2          | 3 - 19      |
|                       | 23 - 3      |
| 682-11325-00          | 1 - 1       |
|                       | 3 - 8       |
| 676-11372-00          | 3 - 15      |
| 63V-11400-01          | 4 - 8       |
| 63V-11412-00          | 4 - 9       |
| 63V-11422-00          | 4 - 10      |
| 63V-11432-00          | 4 - 11      |
| 63V-11442-00          | 4 - 12      |
| 63V-11445-00          | 4 - 28      |
|                       | 23 - 10     |
| 63V-11515-02          | 4 - 14      |
| 682-11610-01          | 4 - 22      |
| 682-11610-11          | 4 - 22      |
| 682-11610-21          | 4 - 22      |
| 6E7-11631-00-97       | 4 - 21      |
| 634-11633-00          | 4 - 23      |
| 6E7-11635-00          | 4 - 21      |
| 6E7-11636-00          | 4 - 21      |
| 650-11651-04          | 4 - 16      |
| 682-11681-00          | 4 - 15      |
| 6E5-12411-30          | 1 - 2       |
|                       | 3 - 22      |
| 688-12412-00          | 3 - 23      |
| 682-12413-00-1S       | 3 - 21      |
| 63V-12413-50          | 22 - 8      |
| 682-12414-A1          | 1 - 3       |
|                       | 3 - 25      |
|                       | 22 - 10     |
|                       | 23 - 4      |
| 63V-12440-51          | 22 - 1      |
| 63V-12466-50          | 22 - 2      |
| 63W-13610-00          | 5 - 1       |
| 63V-13610-10          | 5 - 1       |
| 63V-14126-00          | 6 - 5       |
|                       | 23 - 14     |
| 663-14159-00          | 6 - 20      |
|                       | 23 - 20     |
| 63V-14301-00          | 6 - 1       |
| 65W-14398-00          | 6 - 16      |
|                       | 23 - 17     |
| 63V-14440-A0          | 5 - 9       |
| 624-14485-00          | 3 - 3       |
| 650-14485-03          | 3 - 4       |
| 63V-14497-02          | 13 - 1      |
| 63V-14523-00          | 6 - 9       |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63V-14527-00          | 6 - 4       |
| 6AH-14546-00          | 6 - 19      |
|                       | 23 - 19     |
| 6H4-14548-00          | 6 - 21      |
|                       | 23 - 21     |
| 697-14555-00          | 6 - 3       |
| 679-14923-00          | 6 - 2       |
|                       | 23 - 13     |
| 676-14943-29          | 6 - 14      |
| 63V-14947-00          | 6 - 13      |
| 6G1-14948-06          | 6 - 7       |
| 679-14966-00          | 6 - 8       |
| 63V-14980-00          | 6 - 12      |
| 63V-14984-00          | 6 - 11      |
|                       | 23 - 15     |
| 63V-14985-00          | 6 - 18      |
|                       | 23 - 18     |
| 65W-14992-00          | 6 - 17      |
| 63V-15100-02          | 3 - 2       |
| 63V-15396-01-CA       | 4 - 1       |
| 63V-15705-10          | 8 - 10      |
| 63V-15710-20          | 8 - 1       |
| 63V-15711-10          | 8 - 2       |
| 63V-15713-00          | 8 - 7       |
| 63V-15714-00          | 8 - 5       |
| 63V-15716-10          | 8 - 9       |
| 63V-15726-00          | 8 - 23      |
| 63V-15734-00          | 8 - 22      |
| 63V-15741-00          | 8 - 6       |
| 63V-15744-00          | 8 - 13      |
| 63V-15746-10          | 13 - 35     |
| 6L2-15747-00          | 13 - 40     |
| 63V-15748-00          | 8 - 21      |
| 63V-15753-00          | 8 - 8       |
| 6G1-15755-00          | 8 - 18      |
| 63V-15762-00          | 8 - 25      |
| 63V-15764-00          | 8 - 15      |
| 63V-15767-01          | 8 - 11      |
| 63V-15770-01          | 13 - 42     |
| 6G1-15779-00          | 8 - 19      |
| 63V-15784-01          | 8 - 12      |
| 63V-15793-00          | 8 - 16      |
| 68T-15793-00          | 8 - 14      |
| 63V-15794-00          | 8 - 20      |
| 63V-15795-01          | 8 - 3       |
| 6YJ-24167-00          | 21 - 7      |
| 6YJ-24201-00          | 21 - 1      |
| 6YK-24201-04          | 20 - 1      |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6YJ-24260-00          | 21 - 3      |
| 6YK-24260-10          | 20 - 3      |
| 6YK-24260-10          | 21 - 6      |
| 6YL-24268-01          | 20 - 4      |
| 6G1-24304-10          | 7 - 1       |
| 6G1-24305-05          | 21 - 13     |
| 6Y1-24305-06          | 21 - 15     |
| 61J-24306-04          | 21 - 8      |
| 6YL-24306-54          | 20 - 7      |
| 6Y1-24329-00          | 21 - 5      |
| 6YL-24329-00          | 20 - 5      |
| 650-24351-51          | 21 - 12     |
| 61J-24360-00          | 21 - 10     |
| 63V-24396-01          | 7 - 13      |
| 63V-24411-00          | 6 - 27      |
| 6G1-24411-00          | 6 - 29      |
| 6G1-24412-01          | 6 - 28      |
| 6L5-24421-00          | 6 - 31      |
| 6G1-24431-01          | 6 - 30      |
| 6G1-24452-00          | 6 - 26      |
| 61N-24521-00          | 7 - 6       |
| 61N-24560-00          | 7 - 4       |
| 61N-24563-00          | 1 - 5       |
|                       | 7 - 5       |
| 682-24566-01          | 7 - 11      |
| 6YJ-24610-01          | 21 - 2      |
| 6YK-24610-01          | 20 - 2      |
| 6L2-26301-01          | 12 - 22     |
| 63V-28199-7F-D0       | 7 - 15      |
| 63V-28199-7F-E0       | 7 - 15      |
| 63V-28199-7F-F0       | 7 - 15      |
| 63V-28199-7F-G0       | 7 - 15      |
| 63V-28199-7F-H0       | 7 - 15      |
| 63V-28199-7F-S0       | 7 - 15      |
| 63V-28199-8G-K0       | 7 - 16      |
| 63V-28199-8G-L0       | 7 - 16      |
| 63V-28199-8G-M0       | 7 - 16      |
| 63V-28199-8G-N0       | 7 - 16      |
| 63V-28199-8G-P0       | 7 - 16      |
| 63V-28199-8G-R0       | 7 - 16      |
| 63V-41111-00-1S       | 3 - 12      |
| 63V-41112-A0          | 3 - 13      |
|                       | 23 - 2      |
| 63V-41113-00-1S       | 3 - 14      |
| 65F-41131-00-CA       | 17 - 7      |
| 63V-41133-A1          | 17 - 9      |
|                       | 24 - 4      |
| 63V-41135-00          | 17 - 8      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63V-41135-00          | 24 - 3      |
| 63V-41211-00          | 13 - 18     |
| 63V-41223-00          | 13 - 16     |
| 6H4-41237-00          | 13 - 13     |
| 63V-41238-00          | 13 - 12     |
| 63V-41252-00          | 5 - 18      |
| 63V-41253-00          | 5 - 5       |
| 63V-41256-00          | 5 - 15      |
| 63V-41257-00          | 5 - 8       |
| 63V-41262-00          | 5 - 7       |
| 661-41262-02          | 5 - 19      |
|                       | 13 - 19     |
|                       | 13 - 41     |
| 6H4-41271-02          | 5 - 14      |
| 689-41273-00          | 5 - 16      |
| 6J8-41274-00          | 5 - 17      |
| 63V-41282-00          | 13 - 6      |
| 63V-41283-01          | 13 - 17     |
| 63V-41611-00          | 9 - 5       |
| 63V-41631-01          | 13 - 7      |
| 63V-41638-00          | 13 - 20     |
| 63V-42111-01-8D       | 12 - 1      |
| 664-42119-00          | 12 - 12     |
| 6G1-42125-01          | 12 - 9      |
| 6G1-42126-00          | 12 - 10     |
| 6G1-42131-02          | 12 - 6      |
| 6H2-42137-10          | 12 - 13     |
| 6G1-42138-01          | 12 - 19     |
| 63V-42154-00          | 14 - 11     |
| 6E0-42159-02          | 12 - 20     |
| 6G1-42177-00          | 12 - 14     |
| 63V-42192-00          | 14 - 15     |
| 63V-42511-04-8D       | 16 - 6      |
| 63V-42528-00          | 16 - 2      |
| 65F-42537-00          | 16 - 8      |
| 63V-42610-01          | 2 - 1       |
| 63W-42610-01          | 2 - 1       |
| 63V-42613-A0-4D       | 2 - 8       |
| 63V-42615-00          | 2 - 3       |
| 63V-4261A-00          | 2 - 2       |
| 6L2-42647-00          | 2 - 6       |
| 6G1-42651-02          | 2 - 4       |
| 63V-42675-40          | 2 - 11      |
| 63V-42676-40          | 2 - 12      |
| 63V-42678-40          | 2 - 13      |
| 63W-42678-40          | 2 - 13      |
| 6E0-42681-40          | 2 - 14      |
|                       | 2 - 15      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 63V-42711-03-8D       | 11 - 1      |
| 63V-42716-02          | 11 - 18     |
| 682-42725-02          | 11 - 2      |
| 63V-42726-00          | 11 - 3      |
| 682-42727-00          | 11 - 4      |
| 63V-42731-00-8D       | 15 - 12     |
| 6G1-42748-00          | 11 - 5      |
| 6EE-42794-40          | 11 - 21     |
| 6EE-42794-50          | 11 - 22     |
| 63V-42815-01-8D       | 11 - 7      |
| 6E7-42816-00          | 11 - 8      |
| 63V-43111-07-8D       | 15 - 1      |
| 63V-43112-08-8D       | 15 - 2      |
| 6J8-43113-01          | 15 - 19     |
| 648-43114-01          | 15 - 7      |
| 6E7-43116-00          | 15 - 6      |
| 6E0-43118-01          | 15 - 4      |
| 69A-43131-00          | 15 - 8      |
| 689-43160-00          | 15 - 25     |
| 689-43165-00          | 15 - 26     |
| 63V-43181-00          | 15 - 50     |
| 63V-43191-00          | 15 - 32     |
| 63V-43311-03-8D       | 15 - 29     |
| 682-43318-01          | 15 - 31     |
| 66M-43350-01          | 15 - 36     |
| 689-43373-01          | 16 - 3      |
| 66R-43611-00          | 15 - 44     |
| 63V-43614-10          | 15 - 41     |
| 66R-43615-00          | 15 - 43     |
| 66R-43617-00          | 15 - 48     |
| 66M-43630-01          | 15 - 30     |
| 63V-43641-01          | 15 - 38     |
| 63V-43656-00          | 15 - 49     |
| 63V-43659-00          | 15 - 46     |
| 63V-43676-01          | 15 - 13     |
| 63V-44111-02          | 12 - 23     |
| 63V-44116-00          | 13 - 29     |
| 63V-44121-01          | 13 - 24     |
| 63V-44122-01          | 13 - 30     |
| 63V-44123-02          | 13 - 23     |
| 63V-44124-02          | 12 - 28     |
| 63V-44125-00          | 13 - 26     |
| 63V-44143-01          | 13 - 32     |
| 61N-44146-00          | 13 - 34     |
| 63V-44150-00          | 18 - 26     |
| 63V-44150-10          | 18 - 26     |
| 6X3-44191-00          | 12 - 27     |
| 688-44194-00          | 13 - 11     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 689-44194-00          | 13 - 2      |
| 63V-44301-00          | 18 - 10     |
| 63V-44322-00          | 18 - 11     |
|                       | 24 - 19     |
| 63V-44322-40          | 24 - 24     |
| 63V-44323-00          | 18 - 16     |
|                       | 24 - 7      |
|                       | 24 - 21     |
| 63V-44323-40          | 24 - 25     |
| 63V-44328-01          | 18 - 19     |
| 63V-44338-00          | 18 - 14     |
|                       | 24 - 22     |
| 63V-44352-01          | 18 - 13     |
|                       | 24 - 20     |
|                       | 24 - 26     |
| 63V-44361-01          | 19 - 3      |
| 63V-44361-11          | 19 - 3      |
| 63V-44362-00          | 19 - 23     |
| 63V-44365-10          | 19 - 1      |
|                       | 24 - 14     |
| 647-44366-00          | 18 - 12     |
|                       | 24 - 17     |
| 63V-44366-01          | 16 - 17     |
| 63V-44368-00          | 19 - 2      |
|                       | 24 - 15     |
| 63V-44375-00          | 19 - 24     |
| 63V-44376-00          | 19 - 25     |
| 6BL-44391-00          | 11 - 19     |
| 63V-44514-01-CA       | 16 - 13     |
| 63V-44526-00          | 16 - 14     |
| 63V-44551-01-8D       | 16 - 21     |
| 682-44555-00          | 16 - 23     |
| 63V-44557-00          | 16 - 22     |
| 63V-45111-05-8D       | 17 - 1      |
| 63V-45111-15-8D       | 17 - 1      |
| 63V-45113-A1          | 17 - 5      |
|                       | 24 - 2      |
| 63V-45114-A1          | 16 - 18     |
| 63V-45126-01          | 17 - 2      |
| 6G1-45214-00          | 19 - 6      |
| 63V-45215-00          | 19 - 7      |
| 61N-45251-01          | 1 - 8       |
|                       | 19 - 10     |
| 63V-45300-03-8D       | 18 - 1      |
| 63V-45300-13-8D       | 18 - 1      |
| 63V-45311-01-8D       | 18 - 2      |
| 63V-45315-A0          | 18 - 23     |
|                       | 24 - 9      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 626-45316-09          | 18 - 21     |
| 682-45318-00          | 17 - 12     |
| 63V-45331-00-CA       | 18 - 20     |
| 683-45361-02-8D       | 18 - 40     |
| 63V-45375-00          | 19 - 13     |
| 63V-45510-01          | 18 - 27     |
| 63V-45510-11          | 18 - 27     |
| 63V-45536-00          | 18 - 4      |
| 63V-45551-00          | 18 - 28     |
| 6E7-45560-01          | 18 - 30     |
| 664-45567-01          | 18 - 48     |
| 664-45567-10          | 18 - 48     |
| 664-45567-20          | 18 - 48     |
| 664-45567-30          | 18 - 48     |
| 664-45567-40          | 18 - 48     |
| 664-45567-50          | 18 - 48     |
| 664-45567-60          | 18 - 48     |
| 6E7-45571-00          | 18 - 31     |
| 626-45577-00          | 18 - 32     |
| 626-45577-10          | 18 - 32     |
| 626-45577-20          | 18 - 32     |
| 626-45577-30          | 18 - 32     |
| 626-45577-40          | 18 - 32     |
| 6E8-45587-10          | 18 - 6      |
| 6E8-45587-30          | 18 - 6      |
| 683-45611-00          | 18 - 34     |
| 682-45631-00          | 18 - 36     |
| 648-45633-00          | 18 - 38     |
| 650-45635-00          | 18 - 35     |
| 683-45941-00          | 19 - 18     |
| 683-45943-00          | 19 - 18     |
| 63V-45943-10          | 19 - 18     |
| 683-45945-00          | 19 - 18     |
| 63V-45945-10          | 19 - 18     |
| 63V-45947-00          | 19 - 18     |
| 683-45947-00          | 19 - 18     |
| 683-45949-00          | 19 - 18     |
| 683-45952-00          | 19 - 18     |
| 63V-45952-10          | 19 - 18     |
| 6E7-45986-00          | 19 - 20     |
| 6E7-45987-01          | 19 - 14     |
| 663-48344-00          | 14 - 8      |
| 63V-48501-00          | 14 - 1      |
| 63V-48511-01          | 14 - 23     |
| 63V-48531-00          | 14 - 2      |
| 63V-48534-00          | 14 - 18     |
| 682-48538-50          | 14 - 3      |
| 63V-48544-00          | 14 - 20     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 6J8-81960-00          | 10 - 16     |
| 6EE-81994-40          | 8 - 30      |
| 6EE-81994-50          | 8 - 31      |
| 6EE-81995-40          | 8 - 28      |
| 6EE-81995-50          | 8 - 29      |
| 63V-82127-00          | 16 - 5      |
| 6E3-82370-21          | 10 - 10     |
| 662-82519-00          | 10 - 13     |
| 682-82556-00          | 12 - 32     |
| 65W-82575-01          | 12 - 31     |
| 689-8257Y-00          | 12 - 33     |
| 6E5-83558-10          | 22 - 5      |
| 682-84381-00          | 10 - 15     |
| 63V-85520-01          | 9 - 3       |
| 63V-85533-00          | 9 - 4       |
| 63V-85540-02          | 10 - 1      |
| 63V-85550-11          | 9 - 1       |
| 63V-85570-00          | 10 - 6      |
| 63V-85580-01          | 9 - 2       |
| 63V-W0001-02          | 23 - 1      |
| 63V-W0001-22          | 24 - 1      |
| 682-W0004-00          | 5 - 2       |
| 63V-W0078-01          | 1 - 9       |
| 63V-W0078-0A          | 24 - 16     |
| 63V-W0090-03-1S       | 24 - 23     |
| 63V-W0093-01          | 3 - 1       |
| 63V-W0093-01          | 23 - 12     |
| 656-W2810-02          | 7 - 14      |
| 683-W4591-02          | 19 - 19     |
| 683-W4592-02          | 19 - 19     |
| 90101-06M29           | 15 - 22     |
| 90105-06M07           | 16 - 4      |
| 90105-06M68           | 9 - 7       |
| 90105-06M69           | 9 - 9       |
| 90105-07M05           | 3 - 20      |
| 90109-06M84           | 15 - 51     |
| 90116-08016           | 12 - 7      |
| 90116-08M54           | 16 - 12     |
| 90119-06M05           | 12 - 24     |
| 90119-06M94           | 5 - 13      |
| 90119-06MA2           | 3 - 26      |
| 90119-06MA4           | 3 - 17      |
| 90119-08M07           | 3 - 11      |
| 90152-05011           | 12 - 15     |
| 90157-05014           | 19 - 8      |
| 90157-05M16           | 15 - 39     |
| 90157-05M19           | 20 - 6      |
|                       | 21 - 4      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 90157-06M06           | 17 - 3      |
| 90159-05M25           | 13 - 25     |
|                       | 13 - 27     |
|                       | 13 - 31     |
|                       | 14 - 21     |
| 90164-05M03           | 5 - 21      |
| 90170-12066           | 9 - 11      |
| 90171-10M01           | 19 - 16     |
| 90171-10M07           | 19 - 21     |
| 90179-06M28           | 16 - 26     |
| 90179-08M06           | 18 - 29     |
| 90185-05002           | 19 - 9      |
| 90185-08057           | 12 - 8      |
|                       | 14 - 25     |
| 90185-22043           | 15 - 20     |
| 90201-04M06           | 14 - 16     |
| 90201-05M09           | 5 - 20      |
| 90201-06068           | 11 - 11     |
| 90201-08M12           | 14 - 10     |
| 90201-10M01           | 19 - 15     |
| 90201-10M02           | 12 - 16     |
|                       | 14 - 14     |
|                       | 19 - 22     |
| 90201-12472           | 9 - 12      |
| 90201-14377           | 4 - 25      |
| 90201-16M03           | 3 - 24      |
| 90201-17682           | 18 - 33     |
| 90201-46M29           | 4 - 29      |
|                       | 23 - 11     |
| 90202-06009           | 12 - 29     |
| 90202-07M60           | 15 - 33     |
| 90202-22M54           | 15 - 9      |
| 90202-36M55           | 12 - 4      |
| 90206-08010           | 15 - 16     |
| 90206-10M04           | 14 - 13     |
| 90206-12052           | 11 - 10     |
| 90206-15M18           | 12 - 26     |
| 90206-36M21           | 12 - 3      |
| 90209-20M23           | 4 - 18      |
| 90209-40008           | 16 - 7      |
| 90243-04M01           | 15 - 5      |
| 90250-05010           | 18 - 37     |
| 90266-04M04           | 2 - 5       |
|                       | 2 - 7       |
| 90269-07015           | 15 - 3      |
| 90280-05013           | 9 - 10      |
| 90340-08002           | 18 - 8      |
| 90386-07M95           | 15 - 35     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 90386-08032           | 12 - 18     |
| 90386-10009           | 14 - 22     |
| 90386-10025           | 14 - 12     |
| 90386-12M45           | 11 - 9      |
| 90386-22M69           | 15 - 11     |
| 90386-22M94           | 15 - 10     |
|                       | 15 - 11     |
| 90386-30048           | 16 - 9      |
| 90386-30M60           | 16 - 11     |
| 90386-33M96           | 12 - 5      |
| 90386-34M97           | 12 - 2      |
| 90387-06M05           | 8 - 4       |
| 90387-06M06           | 13 - 36     |
| 90387-06M13           | 15 - 21     |
| 90387-06M15           | 5 - 10      |
| 90387-06M24           | 9 - 8       |
| 90387-06M50           | 13 - 3      |
| 90387-06M52           | 11 - 16     |
| 90387-06M53           | 9 - 6       |
| 90387-06M75           | 15 - 15     |
| 90387-06M86           | 12 - 25     |
| 90387-07M07           | 15 - 34     |
| 90387-16002           | 16 - 16     |
| 90430-08003           | 1 - 7       |
|                       | 18 - 9      |
|                       | 24 - 5      |
| 90445-07M08           | 3 - 5       |
|                       | 3 - 6       |
| 90445-09104           | 3 - 16      |
| 90445-09M00           | 7 - 9       |
| 90445-09M08           | 22 - 4      |
| 90445-09M54           | 22 - 7      |
| 90445-11M05           | 21 - 11     |
| 90445-11M06           | 21 - 9      |
| 90464-08M02           | 10 - 11     |
| 90464-15M11           | 10 - 4      |
| 90465-08M61           | 10 - 5      |
| 90465-11M10           | 22 - 6      |
| 90465-25M57           | 11 - 20     |
| 90467-06016           | 3 - 7       |
| 90467-08004           | 7 - 10      |
| 90467-08M10           | 22 - 9      |
| 90468-10005           | 13 - 15     |
| 90468-18008           | 12 - 30     |
|                       | 14 - 9      |
| 90480-06M19           | 11 - 6      |
| 90480-10M16           | 13 - 43     |
| 90480-12M25           | 5 - 11      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 90480-15M31           | 11 - 17     |
| 90480-25161           | 10 - 9      |
| 90501-10326           | 6 - 10      |
| 90501-12M16           | 13 - 10     |
| 90501-14M06           | 18 - 39     |
| 90501-23215           | 12 - 17     |
| 90502-10M07           | 15 - 28     |
| 90507-20M00           | 15 - 37     |
| 90508-08M39           | 13 - 37     |
| 90508-16M37           | 13 - 21     |
| 90508-18M41           | 15 - 42     |
| 90508-20M38           | 13 - 22     |
| 91490-16010           | 12 - 11     |
| 91490-16018           | 8 - 24      |
| 91490-20010           | 14 - 17     |
| 91490-30020           | 19 - 17     |
| 91609-20008           | 4 - 19      |
| 91690-20010           | 5 - 6       |
| 91690-30008           | 15 - 27     |
| 91690-30012           | 14 - 4      |
| 92990-06300           | 19 - 12     |
| 92995-06600           | 2 - 10      |
|                       | 4 - 7       |
|                       | 5 - 4       |
|                       | 7 - 3       |
|                       | 8 - 27      |
|                       | 10 - 3      |
|                       | 10 - 8      |
|                       | 10 - 18     |
|                       | 11 - 15     |
|                       | 13 - 39     |
|                       | 14 - 6      |
|                       | 15 - 23     |
|                       | 16 - 20     |
|                       | 17 - 11     |
|                       | 18 - 47     |
| 93101-13018           | 4 - 5       |
|                       | 23 - 7      |
| 93101-17054           | 18 - 43     |
|                       | 24 - 11     |
| 93101-20048           | 18 - 22     |
|                       | 24 - 8      |
| 93101-25018           | 4 - 3       |
|                       | 23 - 6      |
| 93102-25M48           | 4 - 4       |
|                       | 23 - 8      |
| 93110-23M00           | 4 - 27      |
|                       | 23 - 9      |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 93210-06ME6           | 18 - 24     |
|                       | 24 - 10     |
| 93210-08287           | 21 - 14     |
|                       | 21 - 16     |
| 93210-20M65           | 15 - 14     |
| 93210-29M94           | 16 - 10     |
| 93210-32738           | 1 - 6       |
|                       | 7 - 7       |
| 93210-35M86           | 5 - 12      |
| 93210-44398           | 18 - 15     |
|                       | 24 - 6      |
| 93210-46M16           | 4 - 2       |
|                       | 23 - 5      |
| 93210-56M80           | 18 - 45     |
|                       | 24 - 13     |
| 93210-57M09           | 18 - 44     |
|                       | 24 - 12     |
| 93306-00501           | 18 - 41     |
| 93306-205U7           | 4 - 13      |
| 93310-620V5           | 4 - 17      |
| 93315-314V8           | 18 - 3      |
| 93315-317U2           | 18 - 42     |
| 93332-00005           | 18 - 7      |
| 93341-41414           | 18 - 5      |
| 93420-30042           | 17 - 13     |
| 93430-04M03           | 15 - 45     |
| 93440-52009           | 4 - 20      |
| 93450-15023           | 4 - 26      |
| 93602-14104           | 4 - 24      |
| 93604-12M07           | 18 - 17     |
|                       | 19 - 4      |
|                       | 3 - 10      |
| 93606-12019           | 17 - 4      |
|                       | 16 - 1      |
| 93700-06M03           | 16 - 1      |
| 94702-00217           | 1 - 4       |
| 94702-00271           | 1 - 4       |
|                       | 3 - 27      |
| 95380-03600           | 6 - 24      |
| 95380-05700           | 13 - 14     |
| 95380-06600           | 13 - 9      |
|                       | 14 - 7      |
| 95380-06700           | 11 - 13     |
|                       | 13 - 33     |
|                       | 15 - 24     |
| 95380-08600           | 7 - 8       |
|                       | 16 - 15     |
| 95780-06300           | 15 - 18     |
| 95780-08300           | 14 - 19     |

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
| 95895-06012           | 13 - 28     |
| 95895-06030           | 19 - 11     |
| 95895-06065           | 13 - 4      |
| 97013-06010           | 7 - 12      |
| 97080-08025           | 18 - 25     |
| 97095-06016           | 2 - 9       |
|                       | 4 - 6       |
|                       | 10 - 17     |
|                       | 14 - 5      |
| 97095-06018           | 10 - 7      |
|                       | 16 - 19     |
| 97095-06020           | 5 - 3       |
|                       | 7 - 2       |
|                       | 8 - 26      |
|                       | 10 - 2      |
|                       | 13 - 38     |
|                       | 17 - 10     |
|                       | 18 - 46     |
| 97095-06025           | 11 - 12     |
|                       | 11 - 14     |
| 97095-08045           | 18 - 18     |
|                       | 24 - 18     |
| 97575-06555           | 16 - 24     |
| 97575-06575           | 16 - 25     |
| 97575-08530           | 17 - 6      |
|                       | 19 - 5      |
| 97575-08535           | 14 - 24     |
| 97595-06512           | 10 - 12     |
|                       | 10 - 14     |
|                       | 13 - 5      |
| 97803-04010           | 6 - 6       |
| 97885-04020           | 22 - 3      |
| 97885-05012           | 12 - 21     |
| 97885-06025           | 15 - 17     |
| 97885-06030           | 13 - 8      |
| 97980-04114           | 6 - 15      |
|                       | 23 - 16     |
| 97980-04123           | 6 - 25      |
| 98580-04006           | 6 - 32      |
| 98580-04008           | 6 - 22      |
| 98780-05015           | 3 - 9       |
| 98980-03006           | 6 - 23      |
| 99080-05600           | 15 - 40     |
|                       | 15 - 47     |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>N° PIECES | REF.<br>NO. | PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|
|-----------------------|-------------|-----------------------|-------------|

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
|-----------------------|-------------|

| PART NO.<br>N° PIECES | REF.<br>NO. |
|-----------------------|-------------|
|-----------------------|-------------|