



PARTS CATALOGUE

F75TRD (6D61)
F75BET'05 (6D61)
F80BET'05 (6D71)



2019/8/27

1D6D6-100E1

(2D6D6-100E1)

NEWS NO.	DATE	COMMENT
PE0-OM-050006	Jun.,6,2005	MOD:FIG.25 BRACKET 2 REVISION
PE0-OM-070015	Jan.,15,2007	COR:FIG.27,28 PTT ASSY LIST/ILLUSTRATION CORRECTION
PE0-OM-110048	Dec.,22,2011	MOD:FIG.6 INTAKE 1 LIST REVISION
PE0-OM-130041	Aug.,28,2013	COR:FIG.27 PTT ASSY LIST CORRECTION
PE0-OM-150023	Sep.,1,2015	COR:FUEL INJECTION PUMP 1 ILLUSTRATION CORRECTION
PE0-OM-160004	Apr.,11,2016	MOD:F75A,B/F80A,B/F90A,B/F100A,D FUEL (1) LIST/ILLUSTRATION REVISION

NEWS NO.	DATE	COMMENT
PE0-OM-190029	Aug.,21,2019	MOD:FIG.4 CYLINDER & CRANKCASE 2 LIST REVISION

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

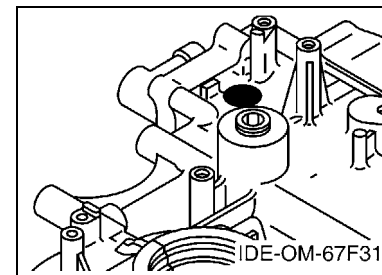
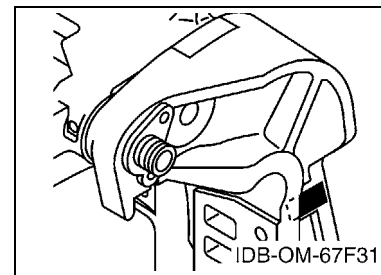
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F75	62P-1003813	F75B	62P-1003813
F80B	6D7-1000001		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6D61	F75TRD,F75BET
2	6D71	F80BET

SHEET1/2

TOP COWLING	A4
CYLINDER & CRANKCASE 1	A5
CRANKSHAFT & PISTON	A7
CYLINDER & CRANKCASE 2	B1
VALVE	B3
INTAKE 1	B6
INTAKE 2	B7
INTAKE 3	C1
FUEL INJECTION PUMP 1	C3
FUEL INJECTION PUMP 2	C4
FUEL 1	C5
FUEL 2	C7
GENERATOR	D1
ELECTRICAL 1	D3
ELECTRICAL 2	D5
ELECTRICAL 3	D7
ELECTRICAL 4	E1
STARTING MOTOR	E2
BOTTOM COWLING	E4
STEERING 1	E6
STEERING 2	F2
STEERING FRICTION	F4
CONTROL	F5
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SHEET2/2

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BRACKET 2	A5*
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POWER TRIM & TILT ASSY 2	B5*
UPPER CASING	B6*
OIL PAN	C1*
LOWER CASING & DRIVE 1	C3*
LOWER CASING & DRIVE 2	C7*
FUEL TANK	D2*
STEERING GUIDE	D3*
REMOTE CONTROL BOX	D4*
REMOTE CONTROL ASSY	D5*
METER	E1*
OPTIONAL PARTS 2	E2*
REPAIR KIT 1	E3*
REPAIR KIT 2	E4*

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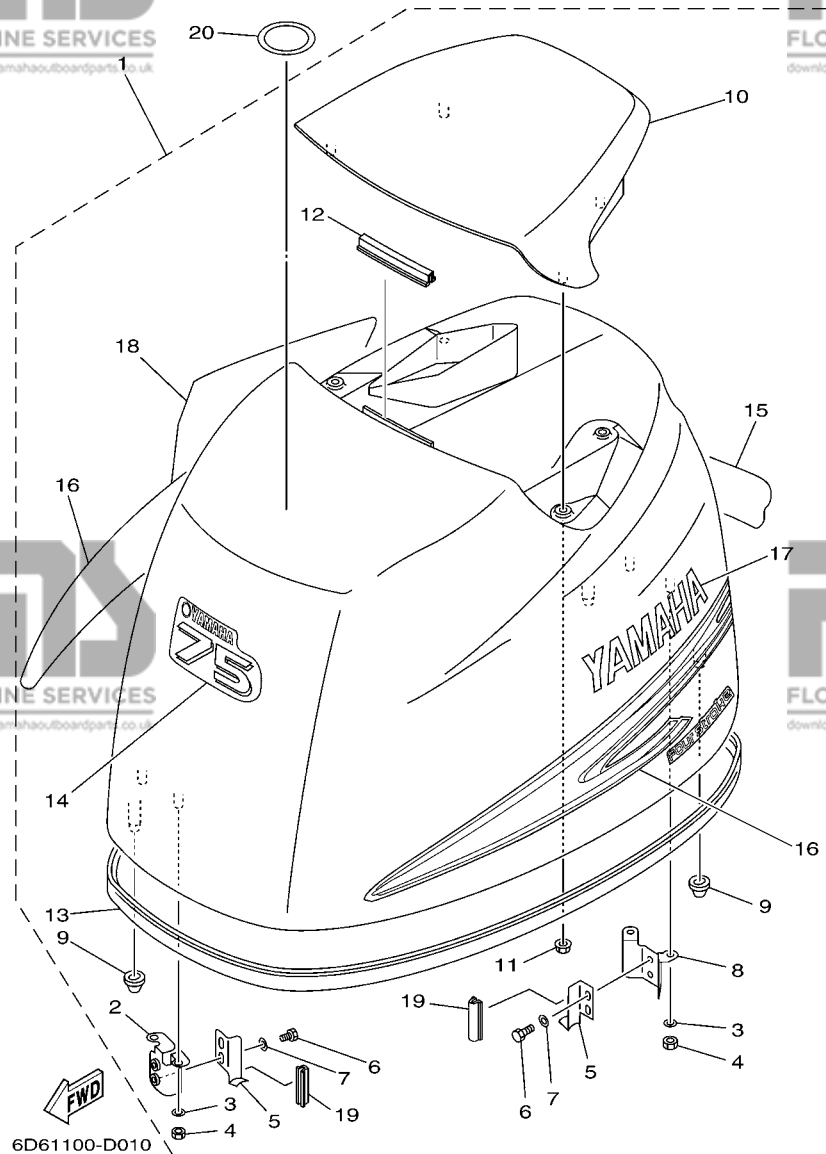


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D6-42610-00-4D	TOP COWLING ASSY	1		
	6D7-42610-00-4D	TOP COWLING ASSY		1	
2	67F-42647-00	.HOLDER, CLAMP BAND	1	1	
3	92990-06100	.WASHER, SPRING	4	4	
4	95380-06600	.NUT, HEXAGON	4	4	
5	68V-42652-00	.HOOK	2	2	
6	97095-06012	.BOLT	4	4	
7	92995-06600	.WASHER	4	4	
8	67F-42649-00	.HOLDER, CLAMP BAND	1	1	
9	67F-42662-00	.DAMPER	3	3	
10	67F-42613-00-4D	.MOLDING, AIR DUCT	1	1	
11	90179-06M24	.NUT	4	4	
12	61N-42628-00	.SEAL	1	1	
13	67F-42615-00	.SEAL	1	1	
14	62P-42677-00	.GRAPHIC, FRONT	1		
	67G-42677-10	.GRAPHIC, FRONT		1	
15	6D6-42678-00	.GRAPHIC, REAR	1		
	6D7-42678-00	.GRAPHIC, REAR		1	
16	67F-W0070-10	.GRAPHIC SET	1	1	
17	67F-42681-10	.MARK, COWLING	1	1	
18	67F-42682-10	.MARK, COWLING	1	1	
19	67F-42628-00	.SEAL	2	2	
20	67F-13434-02	LABEL, CAUTION	1	1	

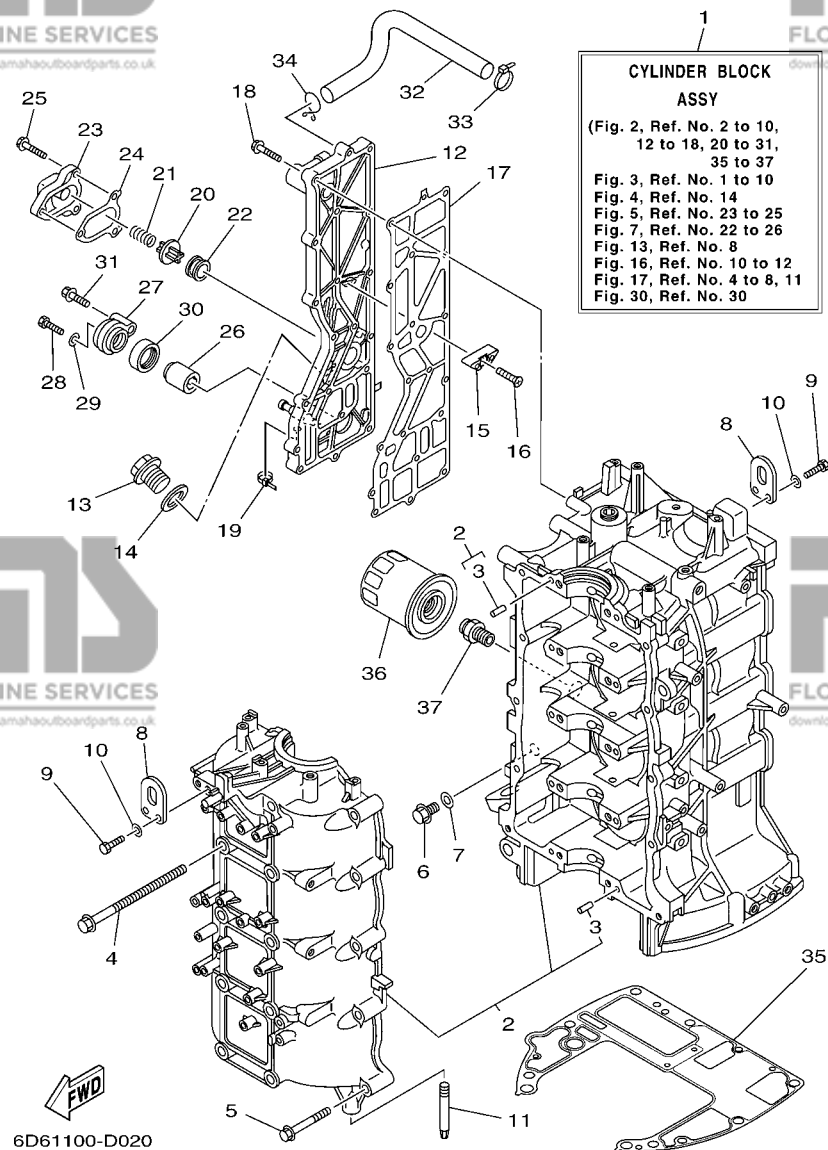
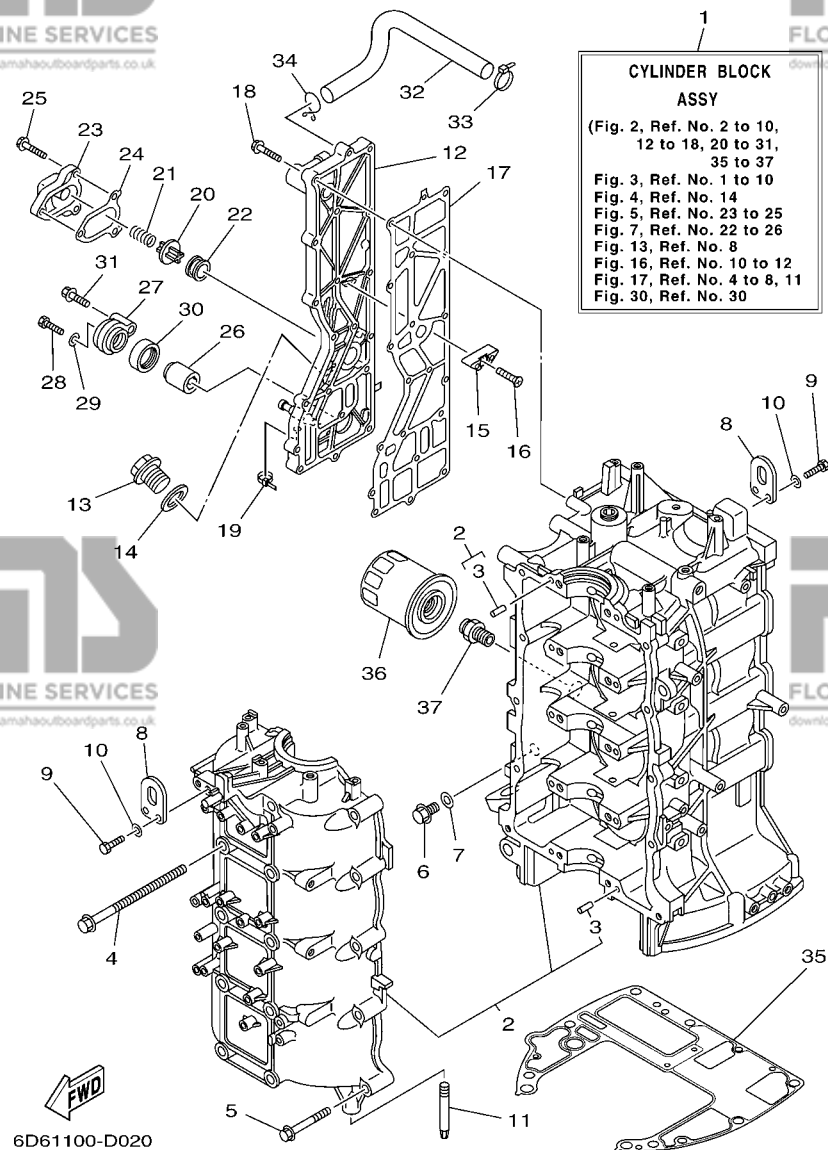
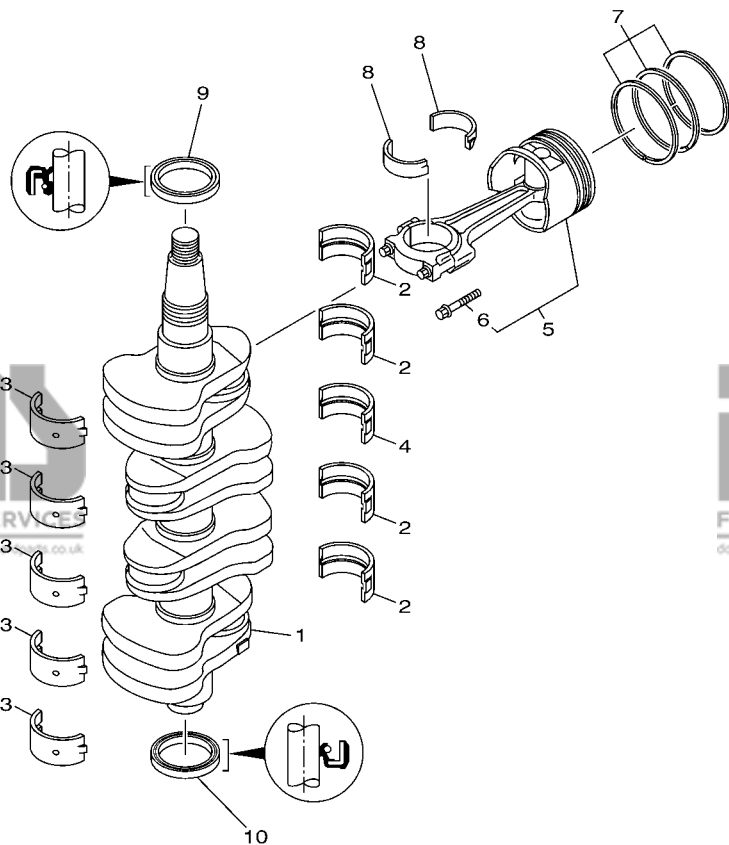


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-W009B-00-1S	CYLINDER BLOCK ASSY	1	1	
2	6D8-15100-00-1S	CRANKCASE ASSY	1	1	
3	93606-12019	.PIN, DOWEL	10	10	
4	90119-10M88	BOLT, WITH WASHER	10	10	
5	90119-08M66	BOLT, WITH WASHER	10	10	
6	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
7	90430-14115	GASKET	1	1	
8	62Y-11119-00	HANGER, ENGINE	2	2	
9	97095-06020	BOLT	4	4	
10	92995-06600	WASHER	4	4	
11	67F-15142-00	GUIDE 1	2	2	
12	6D8-41113-00-1S	OUTER COVER, EXHAUST	1	1	
13	90340-18M09	PLUG, STRAIGHT SCREW	1	1	
14	90430-18130	GASKET	1	1	
15	6E5-11325-00	ANODE	3	3	
16	98780-04016	SCREW, FLAT HEAD	3	3	
17	67F-41114-A1	GASKET, EXHAUST OUTER COVER	1	1	
18	90119-06MA4	BOLT, WITH WASHER	18	18	
19	90465-11M10	CLAMP	1	1	
20	6G5-12416-00	VALVE, PRESSURE CONTROL	1	1	
21	90501-16M11	SPRING, COMPRESSION	1	1	
22	90480-20M05	GROMMET	1	1	
23	67F-1246A-00-1S	COVER 1	1	1	
24	67F-12435-A0	GASKET	1	1	
25	90119-06MA2	BOLT, WITH WASHER	3	3	
26	68V-11325-01	ANODE	1	1	
27	69J-11327-00-94	COVER, ANODE	1	1	

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71		REMARKS
28	97075-06020	BOLT	1	1		
29	92995-06600	WASHER	1	1		
30	67F-11328-00	GROMMET, ANODE	1	1		
31	97575-08540	BOLT, WITH WASHER	1	1		
32	67F-1243A-00	HOSE 1	1	1		
33	90465-11M10	CLAMP	1	1		
34	90467-20M15	CLIP	1	1		
35	68V-11351-00	GASKET, CYLINDER	1	1		
36	5GH-13440-00	ELEMENT ASSY, OIL CLEANER	1	1		
37	90401-20145	BOLT, UNION	1	1		



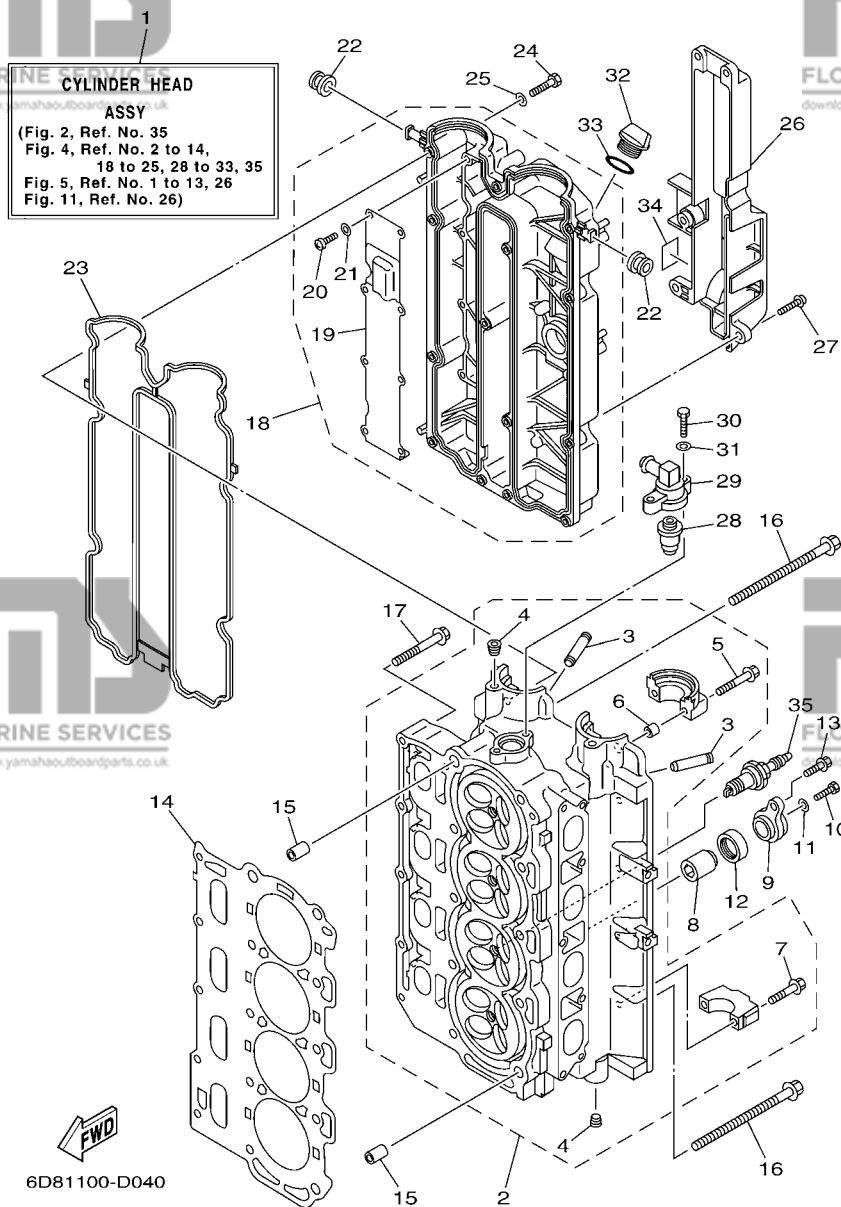


FWD
6D81100-D030

FIG. 3 CRANKSHAFT & PISTON

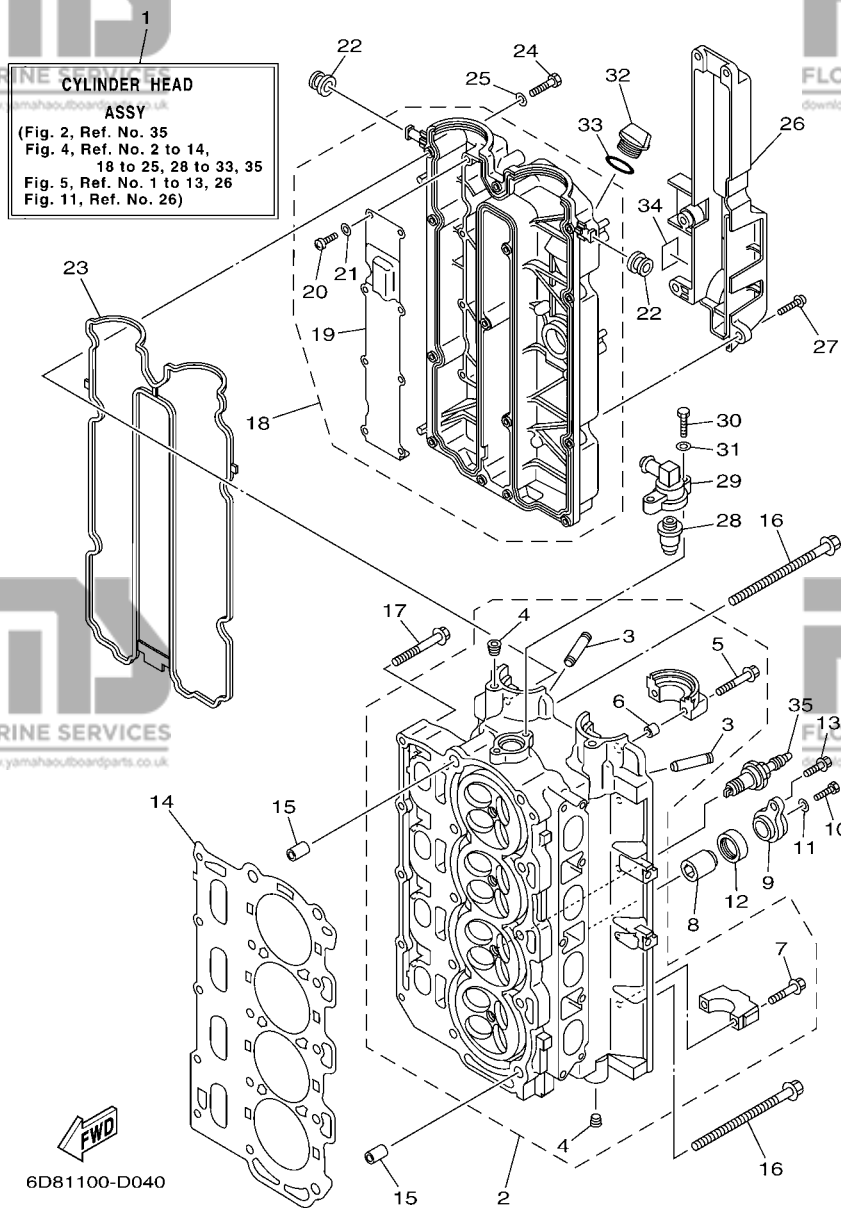
REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-11411-00	CRANKSHAFT	1	1	
2	67F-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4	UR GREEN
	67F-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4	UR BLUE
	67F-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4	UR RED
3	67F-11417-00	PLANE BEARING, CRANKSHAFT 2	5	5	UR YELLOW
	67F-11417-10	PLANE BEARING, CRANKSHAFT 2	5	5	UR GREEN
	67F-11417-20	PLANE BEARING, CRANKSHAFT 2	5	5	UR BLUE
	67F-11417-30	PLANE BEARING, CRANKSHAFT 2	5	5	UR RED
4	67F-11418-00	PLANE BEARING, CRANKSHAFT 3	1	1	UR GREEN
	67F-11418-10	PLANE BEARING, CRANKSHAFT 3	1	1	UR BLUE
	67F-11418-20	PLANE BEARING, CRANKSHAFT 3	1	1	UR RED
5	6D8-W1164-00	PISTON/CON-ROD ASSY(STD)	4	4	
	6D8-W1164-10	PISTON/CON-ROD ASSY(0.25MM OS)	4	4	AP
6	67F-11654-00	.BOLT, CONNECTING ROD	2	2	
7	6D8-11603-00	PISTON RING SET (STD)	1	1	
	6D8-11604-00	PISTON RING SET (0.25MM O/S)	1	1	AP
8	6D8-11656-00	PLANE BEARING, CONNECTING ROD	8	8	UR YELLOW
	6D8-11656-10	PLANE BEARING, CONNECTING ROD	8	8	UR GREEN
	6D8-11656-20	PLANE BEARING, CONNECTING ROD	8	8	UR BLUE
	6D8-11656-30	PLANE BEARING, CONNECTING ROD	8	8	UR RED
9	93102-48008	OIL SEAL	1	1	
10	93101-48001	OIL SEAL	1	1	

FIG. 4 CYLINDER & CRANKCASE 2



REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-W009A-00-1S	CYLINDER HEAD ASSY	1	1	
2	6D8-11110-00-94	CYLINDER HEAD ASSY	1	1	Go to P/N : PE0-OM-190029
3	67F-11133-10	.GUIDE, VALVE 1	16	16	
4	90344-51019	.PLUG, TAPER SCREW	4	4	
5	90119-07235	.BOLT/WASHER-CAM CAPS	4	4	
6	91809-08006	.SLEEVE GUIDE-DOWEL	4	4	
7	K0F-A9904-20	.BOLT, WITH WASHER	16	16	
8	68V-11325-01	ANODE	2	2	
9	69J-11327-00-94	COVER, ANODE	2	2	
10	97075-06020	BOLT	2	2	
11	92995-06600	WASHER	2	2	
12	67F-11328-00	GROMMET, ANODE	2	2	
13	97575-08540	BOLT, WITH WASHER	2	2	
14	67F-11181-02	GASKET, CYLINDER HEAD 1	1	1	
15	90387-10M08	COLLAR	2	2	
16	90105-10M89	BOLT, FLANGE	10	10	
17	90119-08M91	BOLT, WITH WASHER	5	5	
18	6D8-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	
19	67F-11168-00	.COVER, BREATHER	1	1	
20	98507-04008	.SCREW, PAN HEAD	8	8	
21	92907-04600	.WASHER	8	8	
22	90480-12072	GROMMET	2	2	
23	6D8-11356-00	SEAL, CYLINDER 2	1	1	
24	97095-06030	BOLT	14	14	
25	92995-06600	WASHER	14	14	
26	67F-11192-01	COVER, CYLINDER HEAD 2	1	1	
27	90159-06M29	SCREW, WITH WASHER	5	5	

FIG. 4 CYLINDER & CRANKCASE 2



REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
28	67F-12411-01	THERMOSTAT	1	1	
29	68V-12413-00-1S	COVER, THERMOSTAT	1	1	
30	97095-06025	BOLT	2	2	
31	92995-06600	WASHER	2	2	
32	6G8-15363-00	PLUG, OIL	1	1	
33	93210-24M79	O-RING	1	1	
34	6D8-83626-00	MARK 6	1	1	
35	94702-00391	PLUG, SPARK (NGK LFR5A-11)	4	4	

News No. PE0-OM-190029(1/4)

Date:2019/08/21

Signature:K.Tanaka

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F75B / F75C / F80B / F80C / F90B / F100D
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
Time of YPEC Revision	Text, Illustration --> Sep./20/2019
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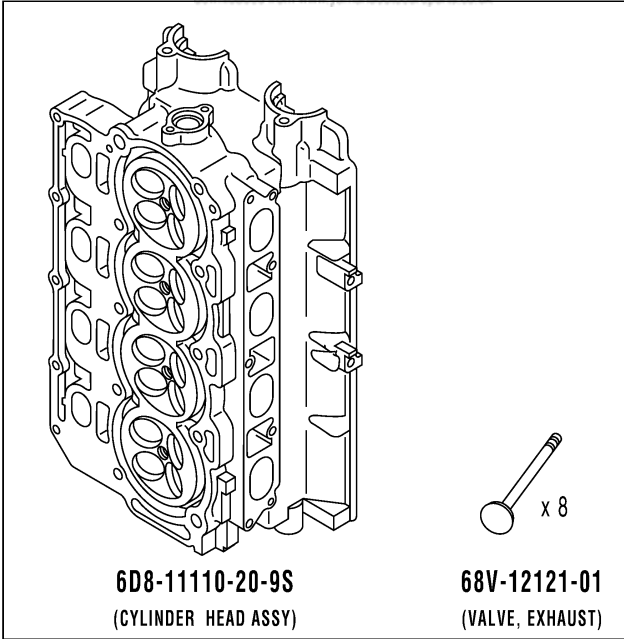
FIG.4 CYLINDER & CRANKCASE 2

1. LIST CORRECTION

Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	REMARKS
2	6D8-11110-00-94 6D8-11110-01-94 6D8-11110-01-9S	6D8-W1110-20-9S	CYLINDER HEAD ASSY	1	*Part revision

6D8-W1110-20-9S

(CYLINDER HEAD ASSY)



6D8-11110-20-9S

(CYLINDER HEAD ASSY)

68V-12121-01

(VALVE, EXHAUST)

*Cylinder head is set compatible with valve

Parts Manager Check

Service Manager Check

Parts Manager File

YAMAHA MOTOR CO.,LTD

Service Division

Tech. & New model Info. Gr.



News No. PE0-OM-190029(2/4)

Date:2019/08/21

Signature:K.Tanaka

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F75B / F75C / F80B / F80C / F90B / F100D
Subject	PARTS CATALOGUE CORRECTIONS
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2. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.
F75TR,F75BET	6D61	2005	1D6D6-100E1
F80BET	6D71		
F80BET	6D71		
F90TR,F90BET	6D81	2005	1D6D8-100E1
F100DET	6D91		
F100DET	6D91		
F75TR,F75BET	6D62	2006	1E6D6-100E1
F80BET	6D72		
F90TR,F90BET	6D82		
F100DET	6D92	2006	1E6D8-280E1
F90BET	6D82		
F80BET	6D72		
F100DET	6D92	2006	1E6D7-300F1
F75TR(F)	6D63		
F80BET	6D73		
F90TR(F)	6D83	2007	1F6D6-100E1
F100DET	6D93		
F75BET	6D63		
F80BET	6D73	2007	1F6D6-200S1
F90BET	6D83		
F100DET	6D93		
F80BET	6D73	2007	1F6D7-300F1
F100DET	6D93		
F75TR(G)	6D64		
F80BET	6D74	2008	1G6D6-100E1
F90TR(G)	6D84		
F100DET	6D94		
F75BET	6D64	2008	1G6D6-200S1 1G6D6-415M1
F80BET	6D74		
F90BET	6D84		
F100DET	6D94		

Parts
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YAMAHA MOTOR CO.,LTD
Service Division
Tech. & New model Info. Gr.

News No. PE0-OM-190029(3/4)

Date:2019/08/21

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Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	F75B / F75C / F80B / F80C / F90B / F100D
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MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.
F80BET	6D74	2008	1G6D7-300F1
F100DET	6D94		
F75TRH	6D65	2009	1H6D6-100E1
F80BET	6D75		
F90TRH	6D85		
F100DET	6D95		
F75TR	6D65	2009	1H6D6-110E1
F90TR	6D85	2009	1H6D8-110E1
F75BET	6D65	2009	1H6D6-200S1 1H6D6-415M1
F80BET	6D75		
F90BET	6D85		
F100DET	6D95		
F80BET	6D75	2009	1H6D7-300F1
F100DET	6D95		
F75	6D66	2010	1J6D6-100E1
F80BET	6D76		
F90	6D86		
F100DET	6D96		
F75TR	6D66	2010	1J6D6-110E1
F90TR	6D86	2010	1J6D8-110E1
F75BET	6D66	2010	1J6D6-200S1 1J6D6-415M1
F80BET	6D76		
F90BET	6D86		
F100DET	6D96		
F80BET	6D76	2010	1J6D7-300F1
F100DET	6D96		
F80BET	6D76	2010	1J6D7-370E1
F100DET	6D96		

News No. PE0-OM-190029(4/4)

Date:2019/08/21

Signature:K.Tanaka

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

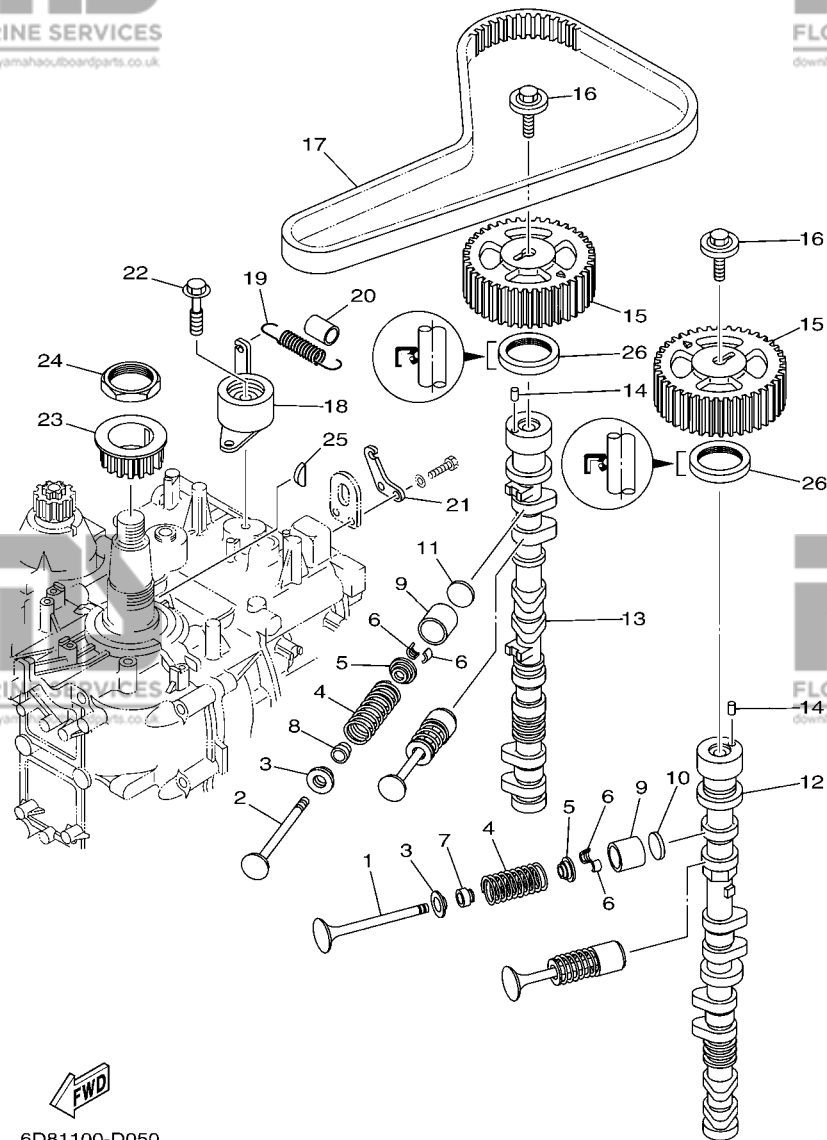
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MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.
F75CED,EHD	6BC1	2007	1F6BC-200S1
F75CED,EHD	6BC2	2008	1G6BC-200S1
F75CED,EHD	6BC3	2009	1H6BC-200S1
F75CED,EHD	6BC4	2010	1J6BC-200S1
F80CED	6CK1	2009	1H6CK-300F1
F80CED	6CK2	2010	1J6CK-300F1

Thank you very much for your cooperation.

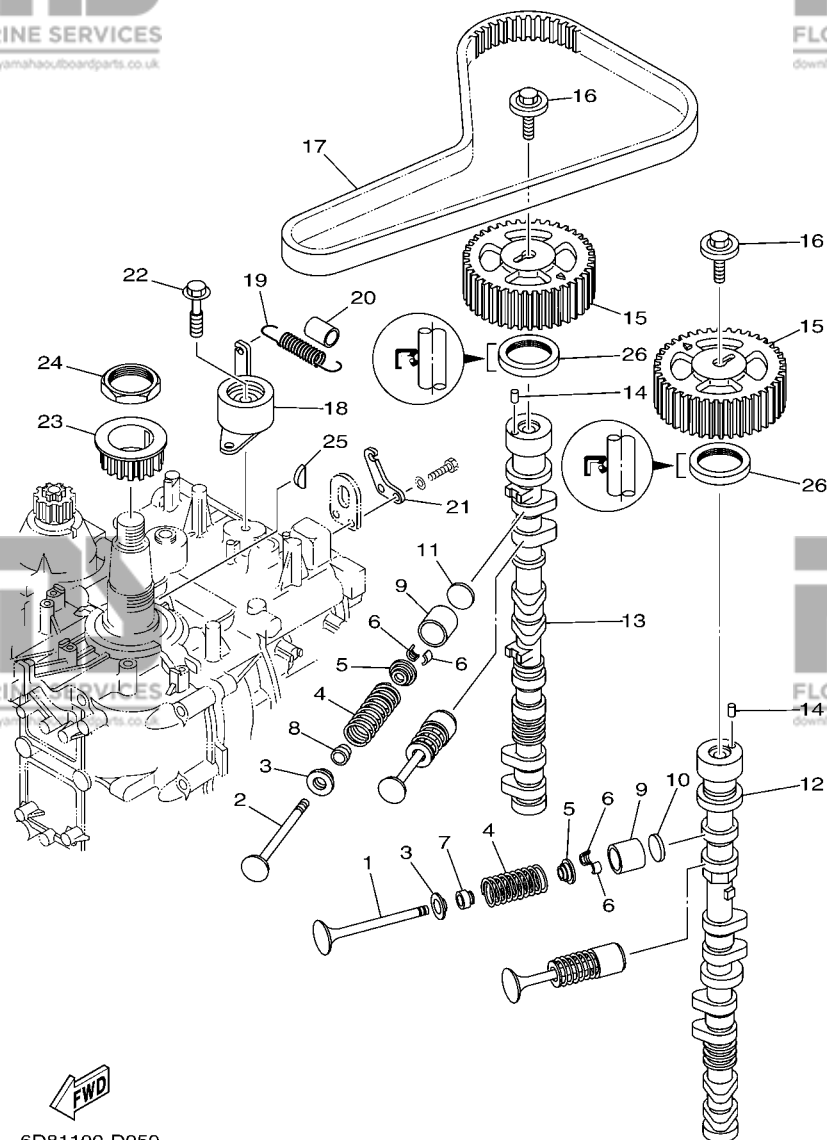


FWD
6D81100-D050

FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	68V-12111-00	VALVE, INTAKE	8	8	
2	68V-12121-00	VALVE, EXHAUST	8	8	
3	67F-12116-00	SEAT, VALVE SPRING	16	16	
4	67F-12114-00	SPRING, VALVE OUTER	16	16	
5	67F-12117-00	RETAINER, VALVE SPRING	16	16	
6	67F-12118-00	COTTER, VALVE	32	32	
7	K0A-A3721-00	SEAL, VALVE STEM	8	8	
8	K0A-A3722-00	SEAL, VALVE STEM 2	8	8	
9	67F-12153-00	LIFTER, VALVE	16	16	
10	67F-12168-00	PAD, ADJUSTING (2.000)	16	16	UR
	67F-12168-10	PAD, ADJUSTING (2.025)	16	16	UR
	67F-12168-20	PAD, ADJUSTING (2.050)	16	16	UR
	67F-12168-30	PAD, ADJUSTING (2.075)	16	16	UR
	67F-12168-40	PAD, ADJUSTING (2.100)	16	16	UR
	67F-12168-50	PAD, ADJUSTING (2.125)	16	16	UR
	67F-12168-60	PAD, ADJUSTING (2.150)	16	16	UR
	67F-12168-70	PAD, ADJUSTING (2.175)	16	16	UR
	67F-12168-80	PAD, ADJUSTING (2.200)	16	16	UR
	67F-12168-A0	PAD, ADJUSTING (2.225)	16	16	UR
	67F-12168-B0	PAD, ADJUSTING (2.250)	16	16	UR
	67F-12168-C0	PAD, ADJUSTING (2.275)	16	16	UR
	67F-12168-D0	PAD, ADJUSTING (2.300)	16	16	UR
	67F-12168-E0	PAD, ADJUSTING (2.325)	16	16	UR
	67F-12168-F0	PAD, ADJUSTING (2.350)	16	16	UR
	67F-12168-G0	PAD, ADJUSTING (2.375)	16	16	UR
	67F-12168-H0	PAD, ADJUSTING (2.400)	16	16	UR
	67F-12168-J0	PAD, ADJUSTING (2.425)	16	16	UR

B3

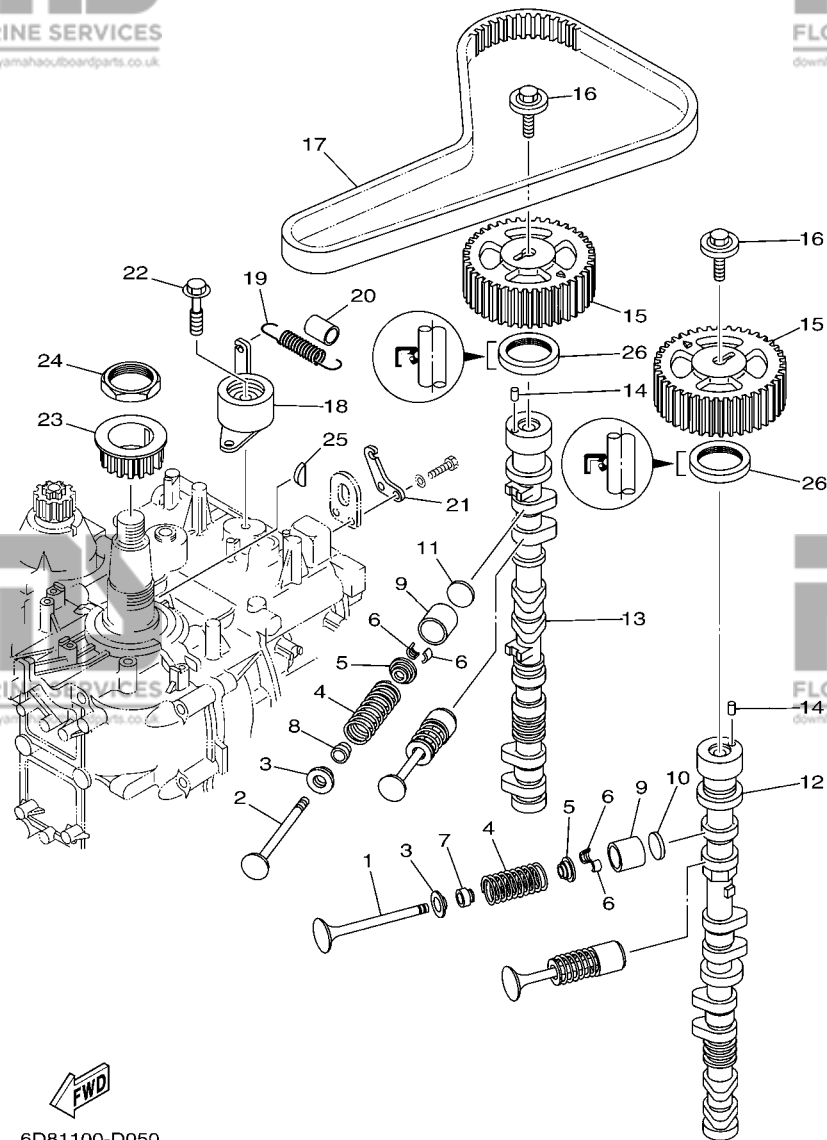


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FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
10	67F-12168-K0	PAD, ADJUSTING (2.450)	16	16	UR
	67F-12168-L0	PAD, ADJUSTING (2.475)	16	16	UR
	67F-12168-M0	PAD, ADJUSTING (2.500)	16	16	UR
	67F-12168-N0	PAD, ADJUSTING (2.525)	16	16	UR
	67F-12168-P0	PAD, ADJUSTING (2.550)	16	16	UR
	67F-12168-R0	PAD, ADJUSTING (2.575)	16	16	UR
	67F-12168-S0	PAD, ADJUSTING (2.600)	16	16	UR
	67F-12168-T0	PAD, ADJUSTING (2.625)	16	16	UR
	67F-12168-U0	PAD, ADJUSTING (2.650)	16	16	UR
	67F-12168-V0	PAD, ADJUSTING (2.675)	16	16	UR
	67F-12168-W0	PAD, ADJUSTING (2.700)	16	16	UR
	67F-12168-X0	PAD, ADJUSTING (2.725)	16	16	UR
	67F-12168-Y0	PAD, ADJUSTING (2.750)	16	16	UR
11	67F-12169-00	PAD, ADJUSTING (2.775)	16	16	UR
	67F-12169-10	PAD, ADJUSTING (2.800)	16	16	UR
	67F-12169-20	PAD, ADJUSTING (2.825)	16	16	UR
	67F-12169-30	PAD, ADJUSTING (2.850)	16	16	UR
	67F-12169-40	PAD, ADJUSTING (2.875)	16	16	UR
	67F-12169-50	PAD, ADJUSTING (2.900)	16	16	UR
	67F-12169-60	PAD, ADJUSTING (2.925)	16	16	UR
	67F-12169-70	PAD, ADJUSTING (2.950)	16	16	UR
	67F-12169-80	PAD, ADJUSTING (2.975)	16	16	UR
	67F-12169-A0	PAD, ADJUSTING (3.000)	16	16	UR
	67F-12169-B0	PAD, ADJUSTING (3.025)	16	16	UR
	67F-12169-C0	PAD, ADJUSTING (3.050)	16	16	UR
	67F-12169-D0	PAD, ADJUSTING (3.075)	16	16	UR
	67F-12169-E0	PAD, ADJUSTING (3.100)	16	16	UR

B4



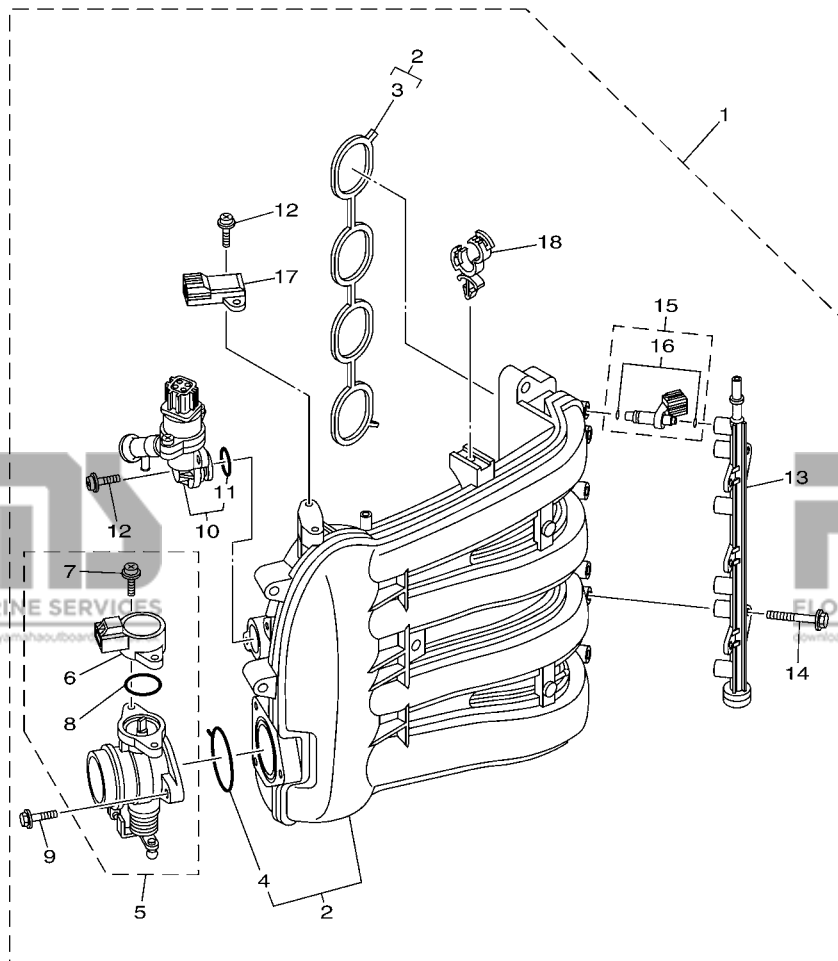
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FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
11	67F-12169-F0	PAD, ADJUSTING (3.125)	16	16	UR
	67F-12169-G0	PAD, ADJUSTING (3.150)	16	16	UR
	67F-12169-H0	PAD, ADJUSTING (3.175)	16	16	UR
	67F-12169-J0	PAD, ADJUSTING (3.200)	16	16	UR
	67F-12169-K0	PAD, ADJUSTING (3.225)	16	16	UR
---	67F-12169-L0	PAD, ADJUSTING (3.250)	16	16	UR
	67F-12169-M0	PAD, ADJUSTING (3.275)	16	16	UR
	67F-12169-N0	PAD, ADJUSTING (3.300)	16	16	UR
12	6D8-12171-00	CAMSHAFT 1	1	1	
13	67F-12181-00	CAMSHAFT 2	1	1	
14	93605-10108	PIN, DOWEL	2	2	
15	67F-11537-00	GEAR, DRIVEN	2	2	
16	90119-10M06	BOLT, WITH WASHER	2	2	
17	67F-46241-00	BELT	1	1	
18	67F-11590-00	TENSIONER ASSY	1	1	
19	90506-16M39	SPRING, TENSION	1	1	
20	90445-15M03	HOSE (L23)	1	1	
21	67F-11595-00	PLATE, VALVE	1	1	
22	90119-10M72	BOLT, WITH WASHER	1	1	
23	6D8-11536-00	GEAR, DRIVE	1	1	
24	90170-40003	NUT	1	1	
25	90280-04008	KEY, WOODRUFF	1	1	
26	93102-38M59	OIL SEAL	2	2	

FIG. 6 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-14200-00	INTAKE ASSY	1	1	
2	6D8-13641-00	..MANIFOLD 1	1	1	
3	6D8-13645-00	..GASKET, MANIFOLD 1	1	1	
4	6D8-13557-00	..GASKET	1	1	
5	6D8-13750-00	..THROTTLE BODY ASSY	1	1	
6	6C5-85885-00	..THROTTLE SENSOR ASSY	1	1	
7	6C5-81145-00	..SCREW 1	2	2	
8	6C5-8182L-00	..O-RING 1	1	1	
9	6C5-14496-00	..BOLT	3	3	
10	6D8-13105-00	..CONTROL VALVE ASSY	1	1	
11	6C5-1319C-00	..O-RING	1	1	
12	6C5-81146-00	..SCREW 2	4	4	
13	6D8-13161-00	..PIPE, DELIVERY 1	1	1	
14	6C5-14446-00	..BOLT	2	2	
15	6D8-13761-00	..INJECTOR ASSY	4	4	
16	6C5-1410B-00	..PACKING KIT	1	1	
17	68F-83688-00	..SENSOR ASSY	1	1	
18	90464-18246	..CLAMP	1	1	



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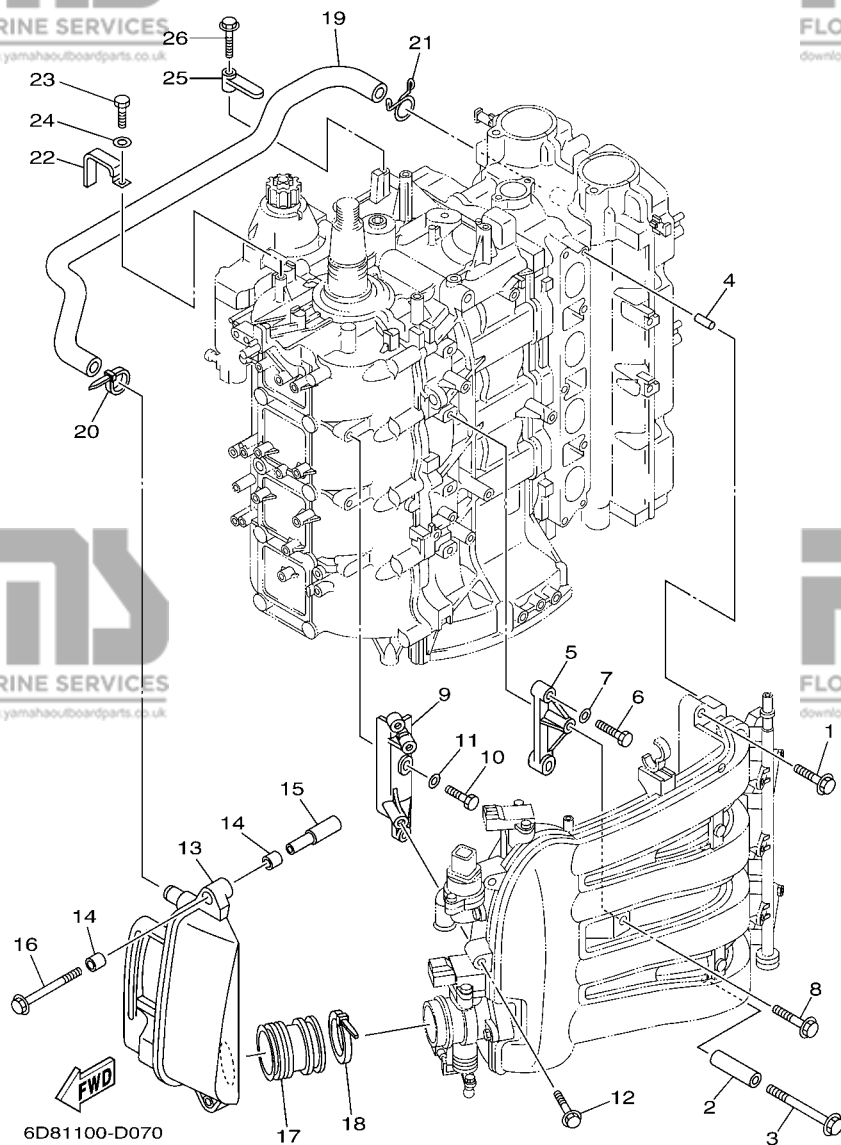


FIG. 7 INTAKE 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	90119-08069	BOLT, WITH WASHER	4	4	
2	90387-08033	COLLAR	1	1	
3	90119-08M03	BOLT, WITH WASHER	1	1	
4	91690-50014	PIN, SPRING	2	2	
5	6D8-14291-00-94	BRACKET 1	1	1	
6	97095-06030	BOLT	2	2	
7	92995-06600	WASHER	2	2	
8	90119-06087	BOLT, WITH WASHER	1	1	
9	6D8-14292-00-94	BRACKET 2	1	1	
10	97095-06020	BOLT	2	2	
11	92995-06600	WASHER	2	2	
12	90119-06087	BOLT, WITH WASHER	2	2	
13	6D8-14440-00	SILENCER ASSY, INTAKE	1	1	
14	90386-08001	BUSH	4	4	
15	90387-07013	COLLAR	2	2	
16	90119-06113	BOLT, WITH WASHER	2	2	
17	6D6-1441J-00	PIPE, SILENCER	1	1	
18	90464-76001	CLAMP	1	1	
19	6D8-15373-00	PIPE, BREATHER	1	1	
20	90465-11M59	CLAMP	1	1	
21	90467-20M15	CLIP	1	1	
22	90465-12M03	CLAMP	1	1	
23	97095-06012	BOLT	1	1	
24	92995-06600	WASHER	1	1	
25	6D8-82544-00	CLAMP	1	1	
26	95895-06025	BOLT, FLANGE	1	1	

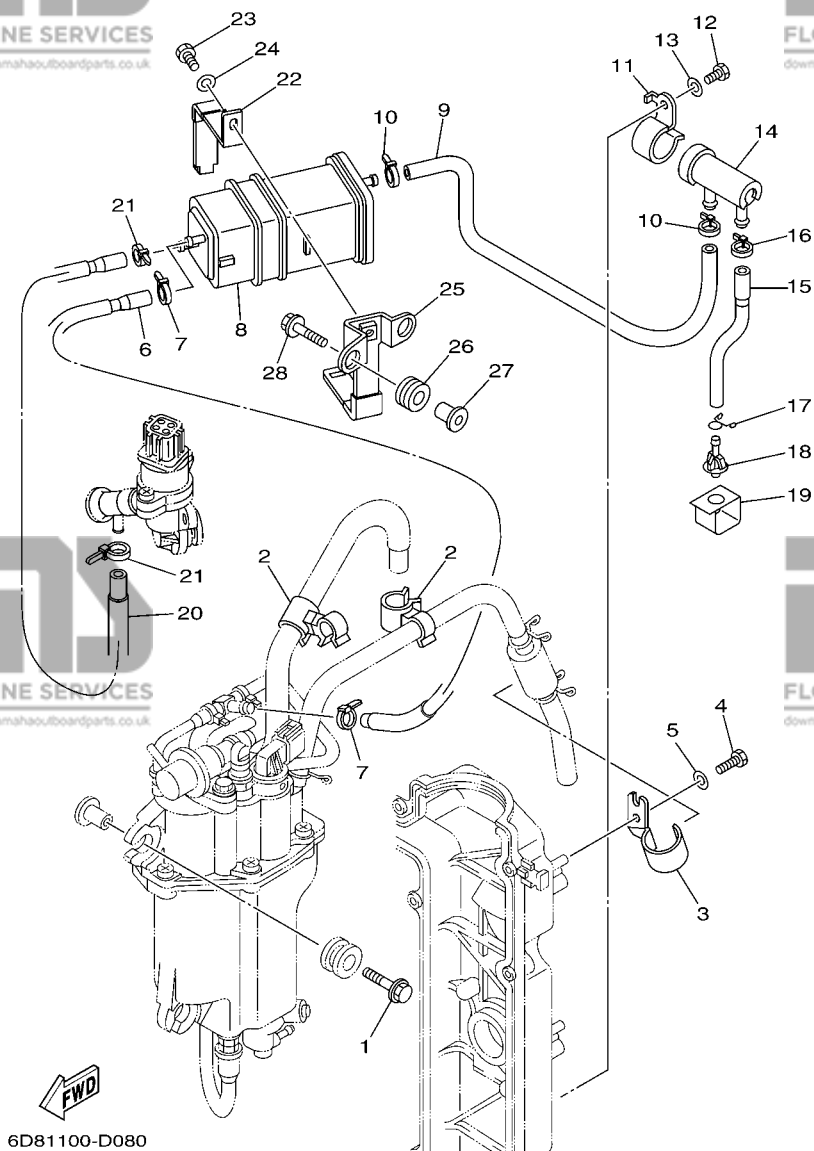
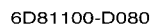
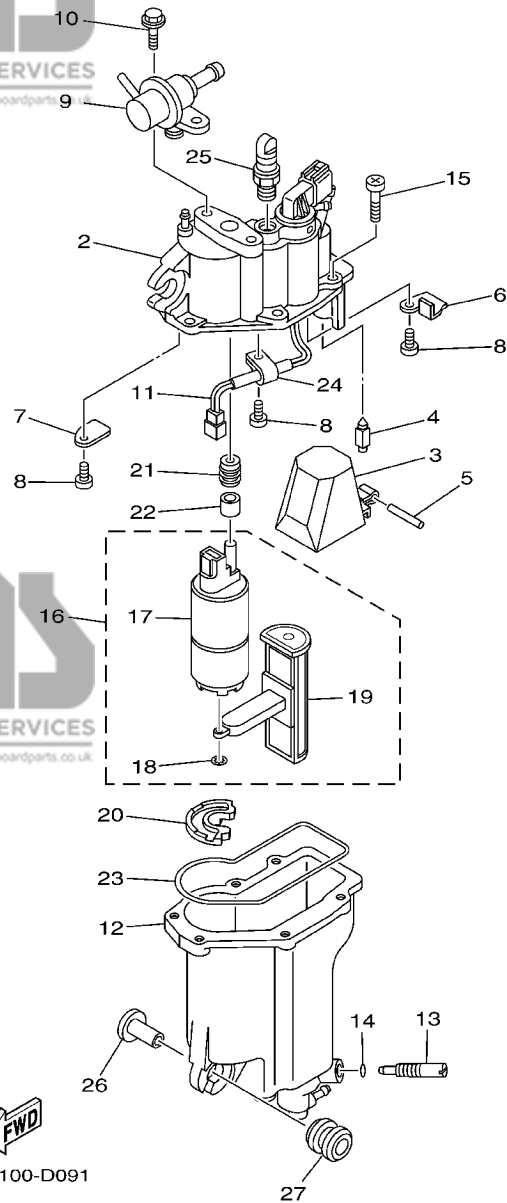


FIG. 8 INTAKE 3

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	90119-06M08	BOLT, WITH WASHER	3	3	
2	90464-15007	CLAMP	2	2	
3	6D8-13428-00	BRACKET, STRAINER 1	1	1	
4	97095-06012	BOLT	1	1	
5	92995-06600	WASHER	1	1	
6	6D8-24314-00	PIPE 4	1	1	
7	90465-11M10	CLAMP	2	2	
8	69J-24170-00	CANISTER ASSY	1	1	
9	6D8-24315-00	PIPE 5	1	1	
10	90465-11M10	CLAMP	2	2	
11	6D8-2417H-00	CLAMP 1	1	1	
12	97095-06010	BOLT	1	1	
13	92995-06600	WASHER	1	1	
14	69J-24502-00	FILTER, FUEL	1	1	
15	6D8-24316-00	PIPE 6	1	1	
16	90465-11M10	CLAMP	1	1	
17	90467-09M03	CLIP	1	1	
18	69J-44391-00	NIPPLE, HOSE	1	1	
19	6D8-2413X-00	PLATE	1	1	
20	6D8-24317-00	PIPE 7	1	1	
21	90465-11M10	CLAMP	2	2	
22	69J-2419A-00	HOLDER	1	1	
23	97095-06016	BOLT	1	1	
24	92995-06600	WASHER	1	1	
25	6D8-2134X-00	BRACKET, CANISTER	1	1	
26	90480-10M23	GROMMET	2	2	
27	90387-06M60	COLLAR	2	2	

C1

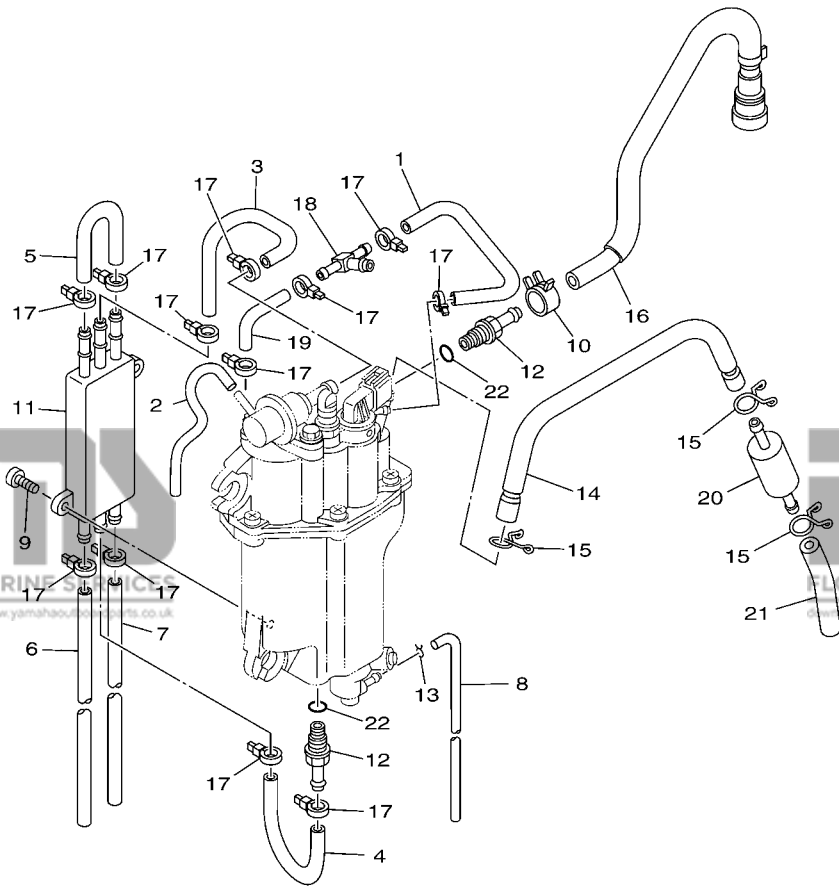




**FLOAT CHAMBER
ASSY**
(Fig. 9, Ref. No. 2 to 27
Fig. 10, Ref. No. 1 to 22)

FIG. 9 FUEL INJECTION PUMP 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-14180-00	FLOAT CHAMBER ASSY	1	1	
2	6D8-14182-00	COVER, FLOAT CHAMBER	1	1	
3	6C5-14985-00	FLOAT	1	1	
4	6C5-14546-00	VALVE, NEEDLE	1	1	
5	6C5-14386-00	PIN, FLOAT	1	1	
6	6C5-2441R-00	PLATE, BAFFLE 1	1	1	
7	6C5-2441T-00	PLATE, BAFFLE 2	1	1	
8	6C5-24453-00	SCREW	3	3	
9	6C5-13906-00	REGULATOR, PRESSURE	1	1	
10	6C5-24592-00	BOLT	2	2	
11	6C5-87226-00	WIRE HARNESS ASSY	1	1	
12	6D8-14960-00	BODY ASSY	1	1	
13	6C5-14191-00	PLUG, DRAIN	1	1	
14	6C5-14397-00	O-RING	1	1	
15	6C5-14567-00	SCREW	6	6	
16	6C5-13910-00	FUEL PUMP ASSY	1	1	
17	6C5-13907-00	.FUEL PUMP COMP.	1	1	
18	6C5-14127-00	.CLIP	1	1	
19	6C5-13915-00	.FILTER	1	1	
20	6C5-13593-00	DAMPER	1	1	
21	6C5-13781-00	DAMPER, PUMP	1	1	
22	6C5-13716-00	COLLAR	1	1	
23	6C5-14984-00	GASKET, FLOAT CHAMBER	1	1	
24	6C5-21337-00	CLAMP, CABLE	1	1	
25	6C5-14225-00	CAP	1	1	
26	90387-06M69	COLLAR	3	3	
27	90480-09M12	GROMMET	3	3	



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FIG. 10 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-13546-00	HOSE 2	1	1	
2	6D8-13542-00	HOSE, VACUUM SENSING 1	1	1	
3	6C5-24321-00	PIPE 10	1	1	
4	6C5-24322-00	PIPE 11	1	1	
5	6C5-24323-00	PIPE 12	1	1	
6	6D8-24324-00	PIPE 13 (L600)	1	1	
7	6D8-24325-00	PIPE 14 (L500)	1	1	
8	6C5-14149-00	PIPE (L200)	1	1	
9	6C5-24444-00	SCREW	2	2	
10	6C5-13577-00	CLIP	1	1	
11	6C5-21841-00	COOLER	1	1	
12	6C5-14251-00	NIPPLE	2	2	
13	6C5-2411M-00	CLIP	1	1	
14	6D8-14148-00	PIPE	1	1	
15	6C5-24387-00	CLIP	3	3	
16	6D8-13974-00	PIPE, FUEL 4	1	1	
17	90465-11M10	CLAMP	12	12	
18	6C5-24379-00	PIPE, JOINT 4	1	1	
19	6C5-13545-00	HOSE 1	1	1	
20	6C5-24251-00	STRAINER 1	1	1	
21	6D8-2451B-00	HOSE, FUEL INLET	1	1	
22	6C5-13739-00	O-RING	2	2	

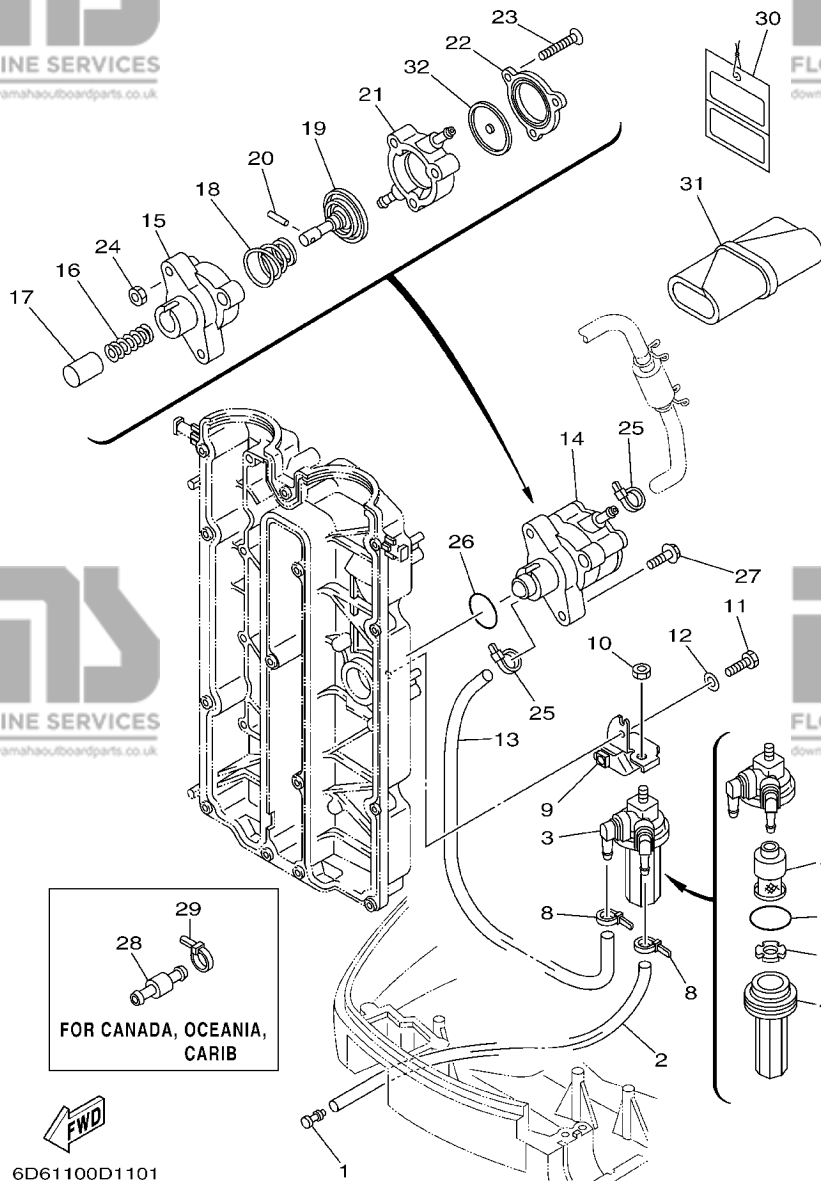


FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	689-85547-00	DAMPER	1	1	
2	90445-13M37	HOSE (L2300)	1		FOR USA
	90445-13M27	HOSE (L950)	1	1	FOR CAN,OCE,CAR
3	68V-24560-01	FILTER ASSY	1	1	
4	68V-24521-01	.CUP, FILTER	1	1	
5	68V-24563-00	.ELEMENT, FILTER	1	1	
6	93210-32738	.O-RING	1	1	
7	68V-24469-01	.FLOAT, WATER LEVEL	1	1	
8	90465-11M10	CLAMP	2	2	
9	6D8-24566-00	BRACKET, FILTER	1	1	
10	95380-08600	NUT	1	1	
11	97095-06016	BOLT	1	1	
12	92995-06600	WASHER	1	1	
13	6D8-24311-00	PIPE, FUEL 1	1	1	
14	6D8-24410-10	FUEL PUMP ASSY	1	1	
15	68V-24412-00	.BODY 1	1	1	
16	68V-24454-00	.SPRING	1	1	
17	63P-13131-00	.PLUNGER	1	1	
18	68V-24423-00	.SPRING, DIAPHRAGM	1	1	
19	68V-24411-00	.DIAPHRAGM	1	1	
20	68V-24374-00	.PIN	1	1	
21	68V-24413-00	.BODY 2	1	1	
22	6D8-24414-00	.BODY 3	1	1	
23	68V-24444-00	.SCREW	3	3	
24	68V-24149-00	.NUT	3	3	
25	90465-11M10	CLAMP	2	2	
26	93210-30682	O-RING	1	1	

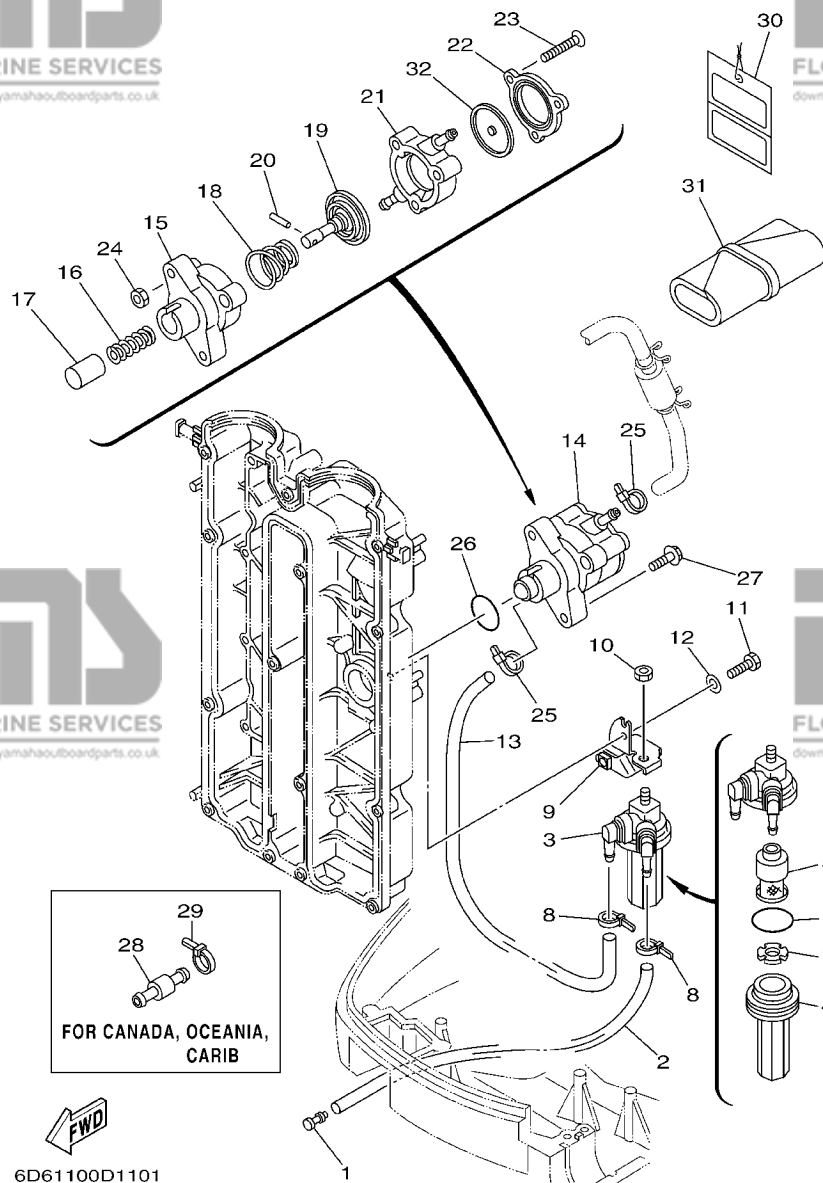


FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
27	90119-06M83	BOLT, WITH WASHER	2	2	
28	6R3-24377-00	PIPE, JOINT 3	1	1	FOR CAN,OCE,CAR
29	90465-11M10	CLAMP	1	1	FOR CAN,OCE,CAR
30	61H-2819R-31	TAG, WARNING	1	1	
31	67F-28100-01	TOOL KIT	1	1	AP
32	68V-24471-10	.DIAPHRAGM	1	1	



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FIG. 12 FU
REF.
NO. PAR
1 6Y2-24307
2 90445-13M

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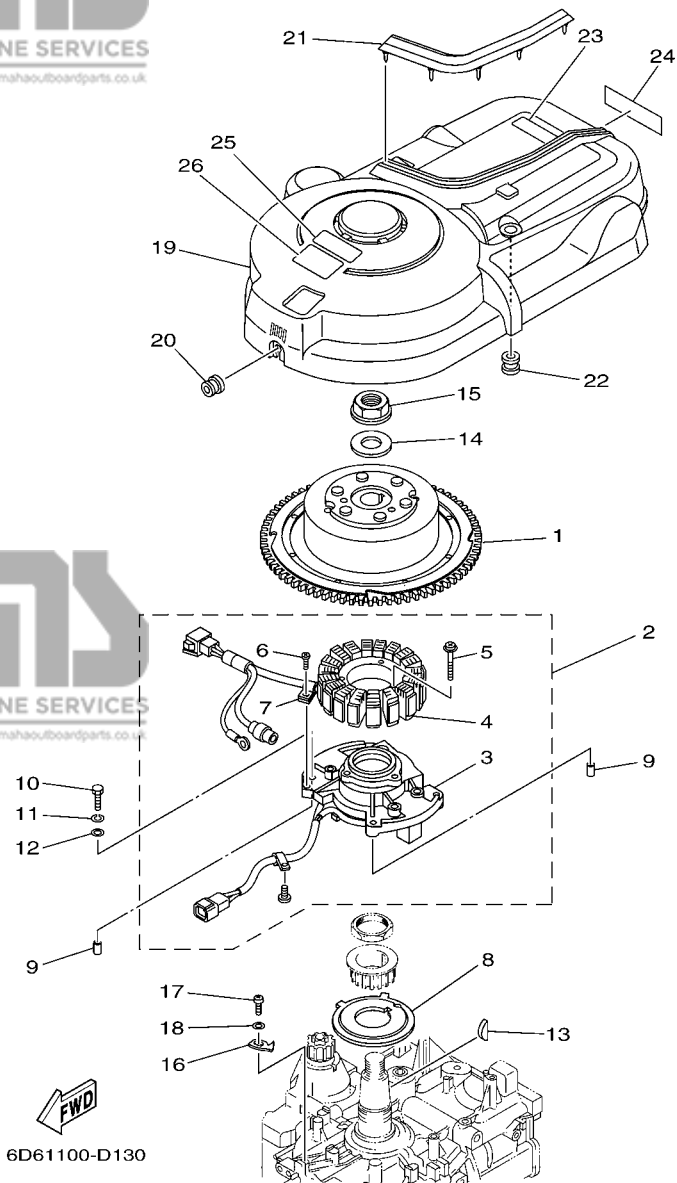


FIG. 13 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-81450-00	ROTOR ASSY	1	1	
2	6D8-81460-00	BASE ASSY	1	1	
3	6D8-85580-00	.COIL, PULSER	1	1	
4	6D8-81410-00	.STATOR ASSY	1	1	
5	63D-81345-20	.SCREW, WITH WASHER (M6X30)	3	3	
6	97607-04110	.SCREW,WITH WASHER	1	1	
7	445-81328-20	.CLAMP	1	1	
8	68V-81673-00	ROTOR	1	1	
9	99530-08012	PIN, DOWEL	2	2	
10	97095-06030	BOLT	4	4	
11	92995-06100	WASHER, SPRING	4	4	
12	92995-06600	WASHER	4	4	
13	90280-05015	KEY, WOODRUFF	1	1	
14	90201-24014	WASHER, PLATE	1	1	
15	90179-24002	NUT	1	1	
16	6D8-81332-00	PLATE, TIMING	1	1	
17	97885-06010	SCREW, PAN HEAD	1	1	
18	92995-06600	WASHER	1	1	
19	6D8-81337-00	COVER, FLYWHEEL	1	1	
20	90480-12072	GROMMET	1	1	
21	6D8-85547-00	DAMPER	1	1	
22	663-82317-01	DAMPER, IGNITION COIL	2	2	
23	67F-12138-40	MARK, CAUTION	1	1	FOR USA,OCE
	67F-12138-50	MARK, CAUTION	1		FOR CAN
	67F-12138-60	MARK, CAUTION	1		FOR CAR
24	68V-13437-40	MARK, CAUTION	1	1	FOR USA,OCE
	68V-13437-50	MARK, CAUTION	1		FOR CAN

D1

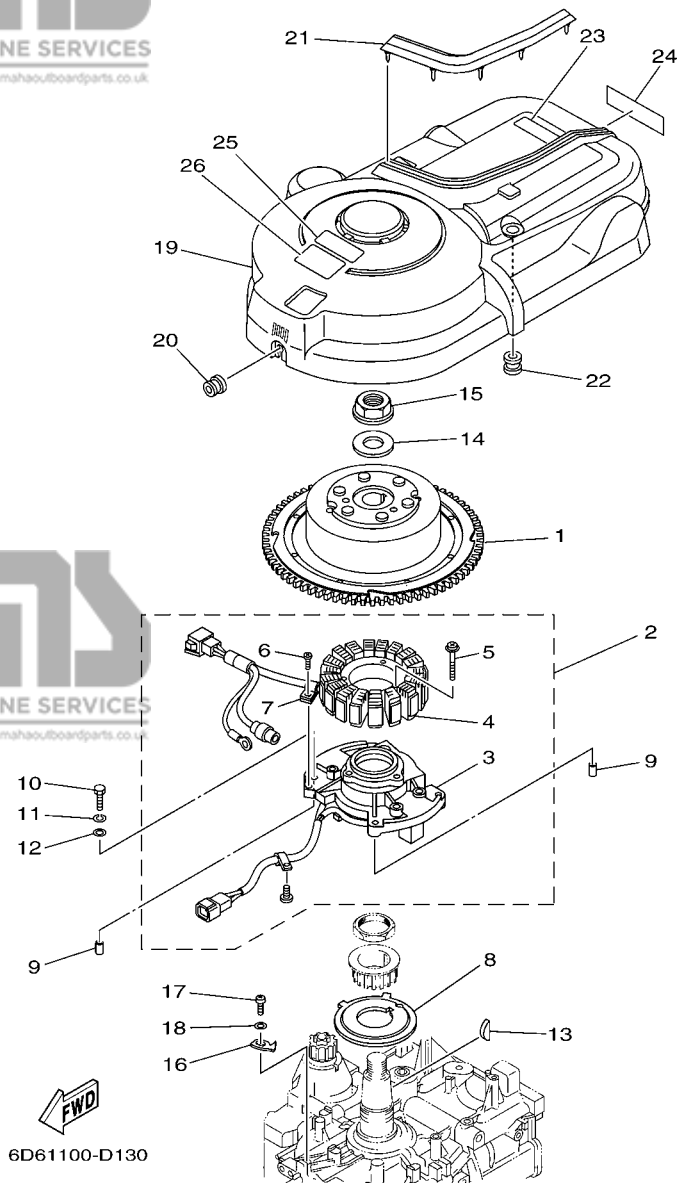


FIG. 13 GENERATOR

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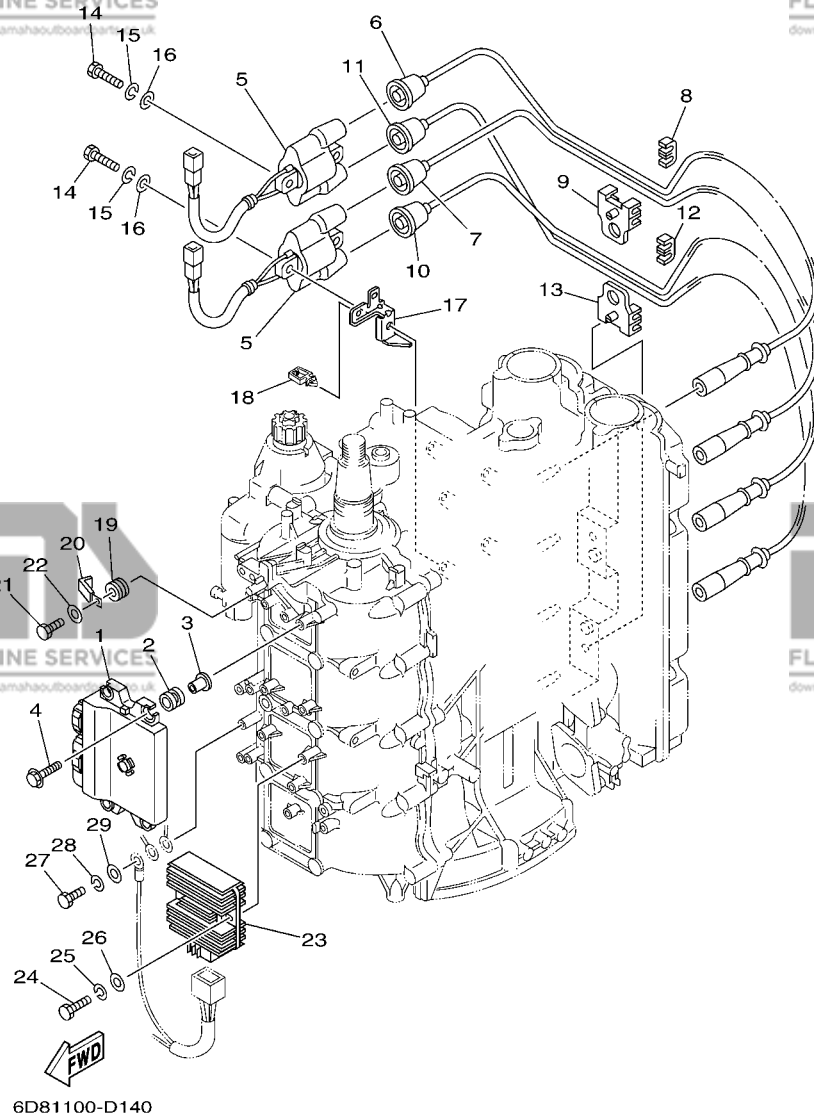
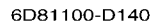


FIG. 14 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D6-8591A-00	ENGINE CONTROL UNIT ASSY	1	1	
2	68V-82317-00	DAMPER, IGNITION COIL	4	4	
3	624-42542-00	PIPE	4	4	
4	90119-06M59	BOLT, WITH WASHER	4	4	
5	63P-82310-01	IGNITION COIL ASSY	2	2	
6	67F-82341-00	CORD, HIGH TENSION 1	1	1	#1
7	67F-82342-00	CORD, HIGH TENSION 2	1	1	#2
8	67F-82361-00	CLAMP, CORD	1	1	
9	67F-82362-00	CLAMP, CORD 2	1	1	
10	67F-82343-00	CORD, HIGH TENSION 3	1	1	#3
11	67F-82344-00	CORD, HIGH TENSION 4	1	1	#4
12	67F-82361-00	CLAMP, CORD	1	1	
13	67F-82362-00	CLAMP, CORD 2	1	1	
14	97095-06025	BOLT	4	4	
15	92995-06100	WASHER, SPRING	4	4	
16	92995-06600	WASHER	4	4	
17	6D8-82388-00	PLATE	2	2	
18	90464-11121	CLAMP	2	2	
19	90480-14329	GROMMET	1	1	
20	90465-08M23	CLAMP	1	1	
21	97095-06014	BOLT	1	1	
22	92995-06600	WASHER	1	1	
23	68V-81960-00	RECTIFIER & REGULATOR ASSY	1	1	
24	97095-06025	BOLT	2	2	
25	92995-06100	WASHER, SPRING	2	2	
26	92995-06600	WASHER	2	2	
27	97095-06020	BOLT	1	1	



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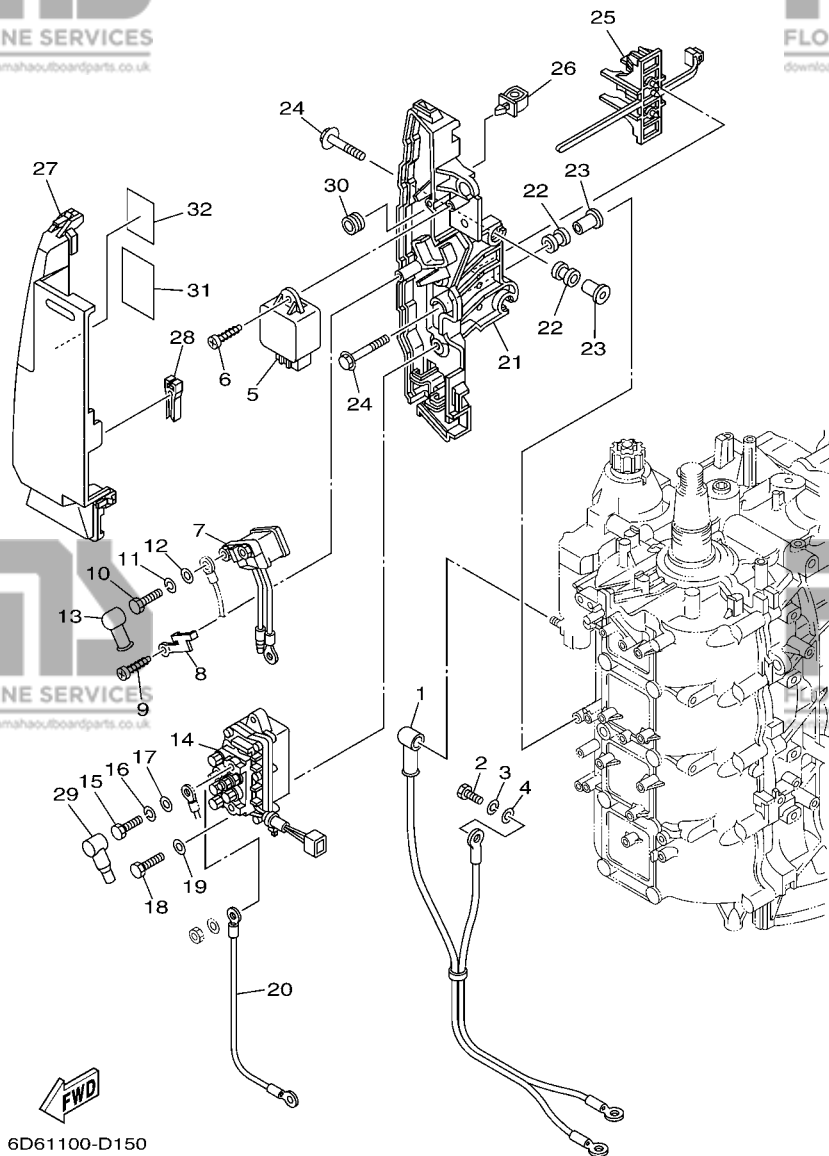
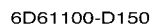


FIG. 15 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	68V-82105-00	WIRE HARNESS	1	1	
2	97013-06020	BOLT	1	1	
3	92903-06100	WASHER, SPRING	1	1	
4	92903-06600	WASHER, PLATE	1	1	
5	60E-81950-00	RELAY ASSY	1	1	
6	97780-60625	SCREW, TAPPING	1	1	
7	68V-8194A-00	RELAY	1	1	
8	68V-81953-00	STAY, RELAY	1	1	
9	97780-60620	SCREW, TAPPING	1	1	
10	97095-06010	BOLT	2	2	
11	92995-06100	WASHER, SPRING	2	2	
12	92995-06600	WASHER	2	2	
13	6G5-82119-00	COVER, LEAD WIRE	2	2	
14	63P-81950-00	RELAY ASSY	1	1	
15	97095-06010	BOLT	2	2	
16	92995-06100	WASHER, SPRING	2	2	
17	92995-06600	WASHER	2	2	
18	97013-06020	BOLT	2	2	
19	92903-06600	WASHER, PLATE	2	2	
20	61A-81949-00	WIRE, LEAD	1	1	
21	68V-81948-01	BRACKET	1	1	
22	6A0-82317-00	DAMPER, IGNITION COIL	5	5	
23	624-42542-00	PIPE	5	5	
24	90119-06M59	BOLT, WITH WASHER	5	5	
25	68V-82594-00	CLAMP	1	1	
26	90464-12M58	CLAMP	1	1	
27	68V-81942-02	COVER	1	1	

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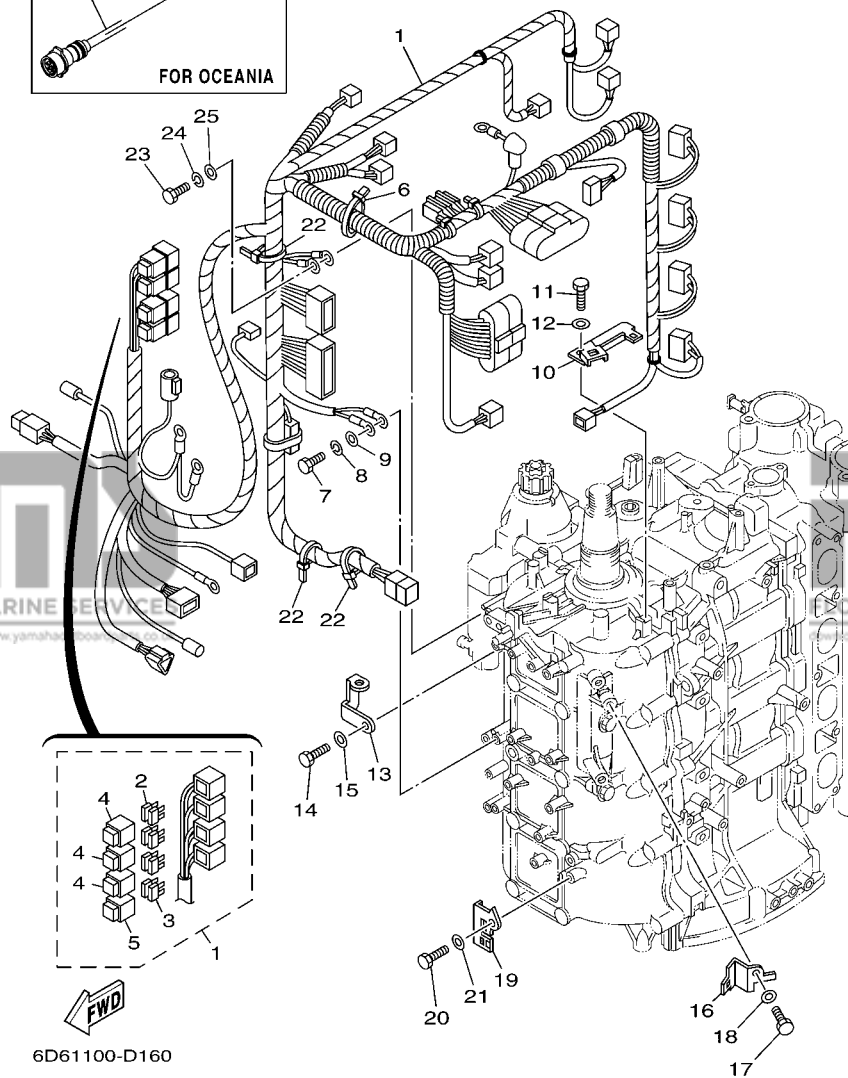
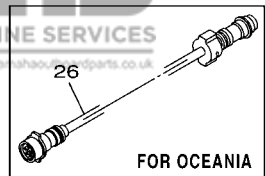
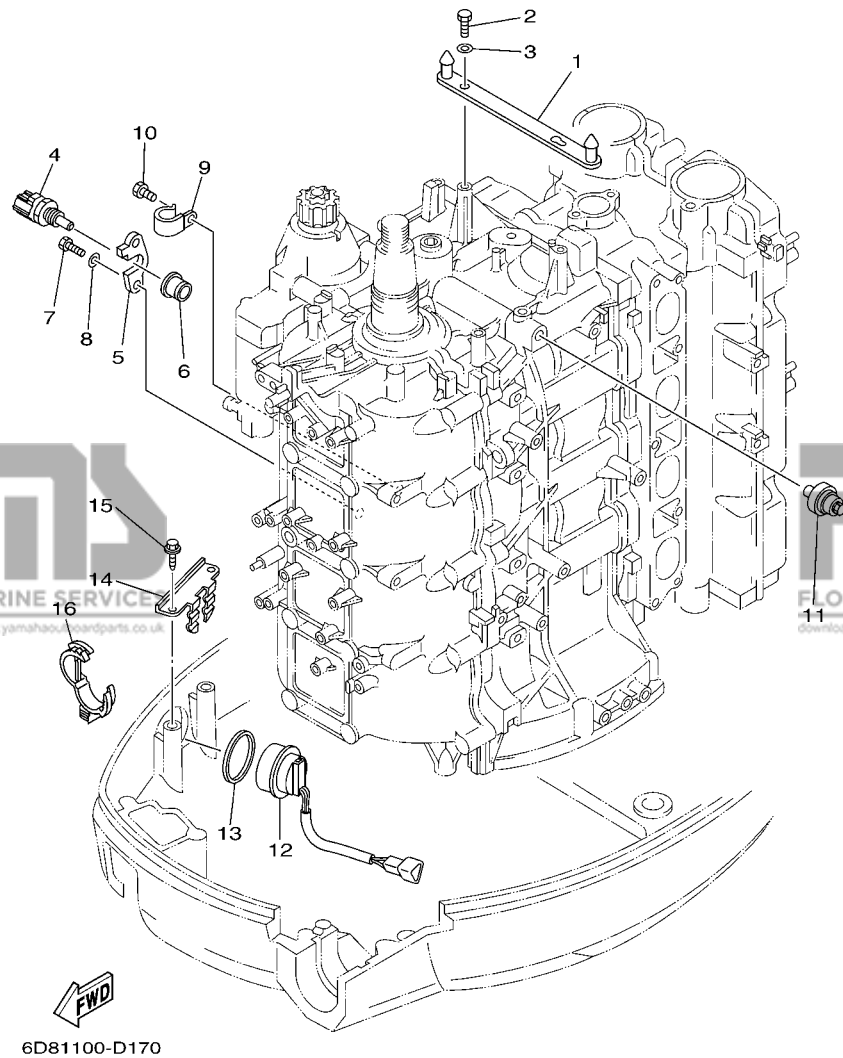


FIG. 16 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-82590-00	WIRE HARNESS ASSY	1		FOR USA,CAN
	6D8-82590-10	WIRE HARNESS ASSY	1	1	FOR OCE,CAR
2	67F-82151-00	.FUSE (20A)	6	6	
3	67F-82151-10	.FUSE (30A)	2	2	
4	67F-8215B-10	.CAP (YELLOW)	3	3	
5	67F-8215B-20	.CAP (GREEN)	1	1	
6	90464-76001	CLAMP	1	1	
7	97095-06020	BOLT	1	1	
8	92995-06100	WASHER, SPRING	1	1	
9	92995-06600	WASHER	1	1	
10	6D8-82588-00	PLATE	1	1	
11	97095-06012	BOLT	1	1	
12	92995-06600	WASHER	1	1	
13	6D8-82581-00	STAY, CORD CLAMP	1	1	
14	97095-06014	BOLT	1	1	
15	92995-06600	WASHER	1	1	
16	6D8-82389-00	PLATE 2	1	1	
17	97095-06012	BOLT	1	1	
18	92995-06600	WASHER	1	1	
19	6D8-82398-00	PLATE 3	1	1	
20	97095-06012	BOLT	1	1	
21	92995-06600	WASHER	1	1	
22	90465-13M18	CLAMP	3	3	
23	97095-06020	BOLT	1	1	
24	92995-06100	WASHER, SPRING	1	1	
25	92995-06600	WASHER	1	1	
26	688-8258A-10	EXTENSION, WIRE HARNESS		1	FOR OCE (10P)

FIG. 17 ELECTRICAL 4

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-8132G-00	PLATE	1	1	
2	97095-06016	BOLT	2	2	
3	92995-06600	WASHER	2	2	
4	67F-85790-00	THERMOSENSOR ASSY	1	1	
5	67F-85757-00	RETAINER	1	1	
6	68V-85753-00	GASKET, SENDER UNIT	1	1	
7	97095-06016	BOLT	2	2	
8	92995-06600	WASHER	2	2	
9	90465-06M86	CLAMP	1	1	
10	97095-06010	BOLT	1	1	
11	68V-82504-00	OIL PRESSURE SWITCH ASSY	1	1	
12	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1	
13	6E5-82587-00	GASKET	1	1	
14	67F-83614-00	BRACKET	1	1	
15	90109-06M86	BOLT	2	2	
16	90464-30003	CLAMP	2	2	



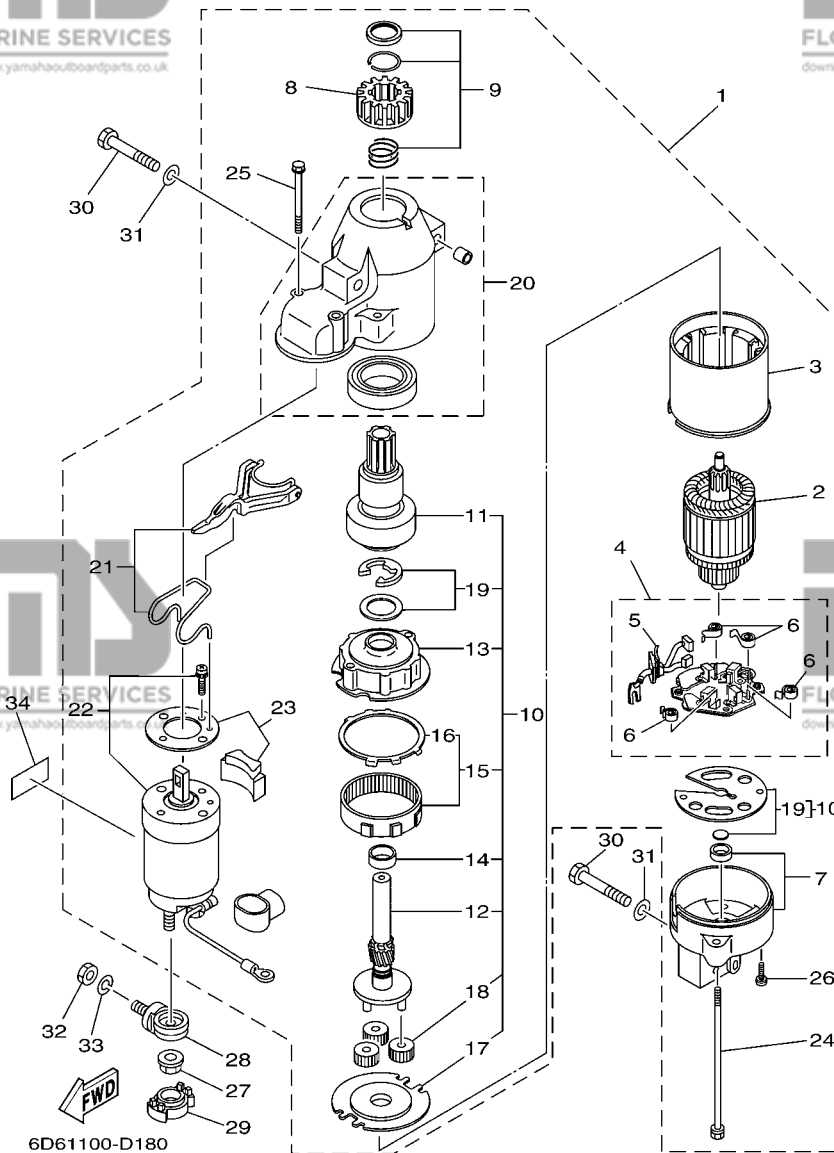
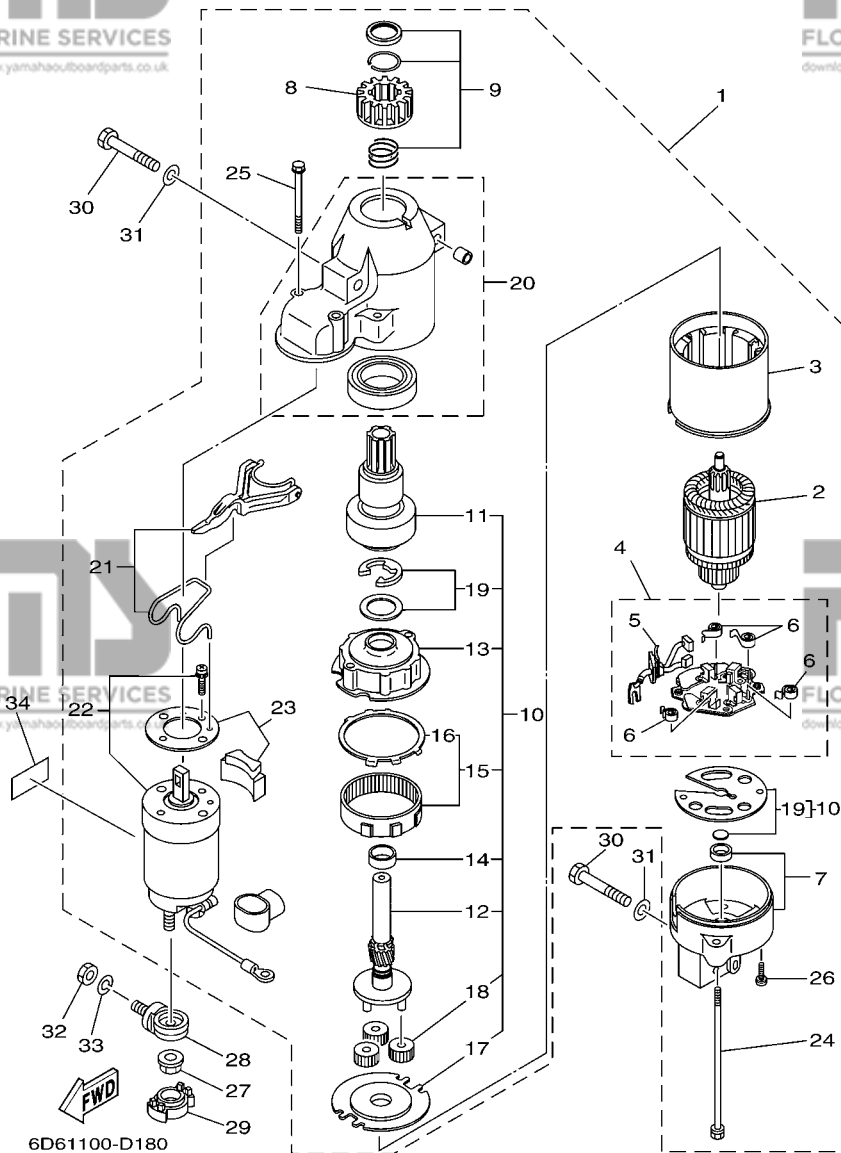


FIG. 18 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	68V-81800-01	STARTING MOTOR ASSY	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	
4	68F-81840-00	.BRUSH HOLDER ASSY	1	1	
5	67F-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	68F-81820-00	.REAR BRACKET ASSY	1	1	
8	67F-81808-00	.PINION ASSY	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	
14	67F-81841-00	..BEARING	1	1	
15	67F-81891-00	..GEAR, RING	1	1	
16	67F-8183R-00	...GASKET	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	
18	60V-8183T-00	..GEAR, IDLER	3	3	
19	67F-81809-00	..WASHER KIT	1	1	
20	67F-81842-00	.COVER	1	1	
21	67F-81839-00	.LEVER ASSY	1	1	
22	68V-81941-01	.STARTER RELAY ASSY	1	1	
23	67F-81869-00	.COVER, DUST	1	1	
24	6K7-81826-10	.BOLT	2	2	
25	67F-81828-00	.BOLT 2	2	2	
26	67F-81846-00	.SCREW	2	2	
27	90179-08003	NUT	1	1	

FIG. 18 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
28	60V-81925-00	TERMINAL	1	1	
29	68F-82582-00	COVER, WIRE HARNESS	1	1	
30	97013-08045	BOLT	3	3	
31	92903-08600	WASHER, PLATE	3	3	
32	95333-08600	NUT	1	1	
33	92903-08100	WASHER, SPRING	1	1	
34	67F-83627-01	LABEL, CAUTION 7	1	1	



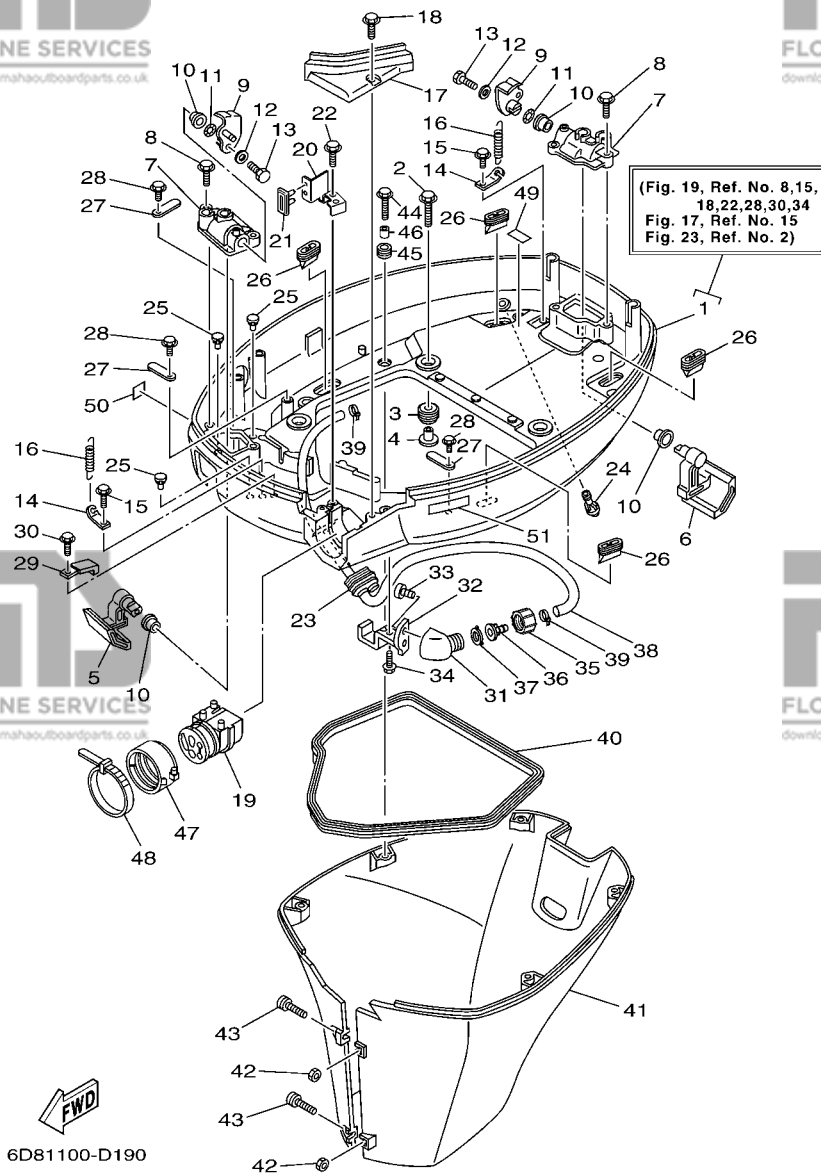


FIG. 19 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-42710-00-4D	BOTTOM COWLING ASSY	1	1	
2	90119-08M22	BOLT, WITH WASHER	4	4	
3	90480-22M15	GROMMET	4	4	
4	90387-08M37	COLLAR	4	4	
5	67F-42815-00-4D	LEVER, CLAMP	1	1	
6	67F-42816-00-4D	LEVER, CLAMP	1	1	
7	67F-42828-00-5B	PLATE, CLAMP	2	2	
8	90109-06M82	BOLT	4	4	
9	68V-42818-01	LEVER, CLAMP	2	2	
10	90386-15M73	BUSH	4	4	
11	90206-15M18	WASHER, WAVE	2	2	
12	90201-06068	WASHER, PLATE	2	2	
13	97095-06016	BOLT	2	2	
14	64D-43144-00	HOOK, SPRING	2	2	
15	90109-06M86	BOLT	2	2	
16	90506-16M34	SPRING, TENSION	2	2	
17	67F-42738-00-5B	PLATE, FITTING	1	1	
18	90109-06M96	BOLT	2	2	
19	68V-42725-00	GROMMET	1	1	
20	6D8-42756-00	STAY, CLAMP	1	1	
21	6D8-42717-00	RUBBER, SEAL 2	1	1	
22	90109-06M86	BOLT	1	1	
23	6H1-42726-21	GROMMET	1	1	
24	69D-44391-00	NIPPLE, HOSE	1	1	
25	6H4-42748-00	GROMMET	3	3	
26	67F-42717-00	RUBBER, SEAL 2	4	4	
27	6E5-82588-00	PLATE	3	3	

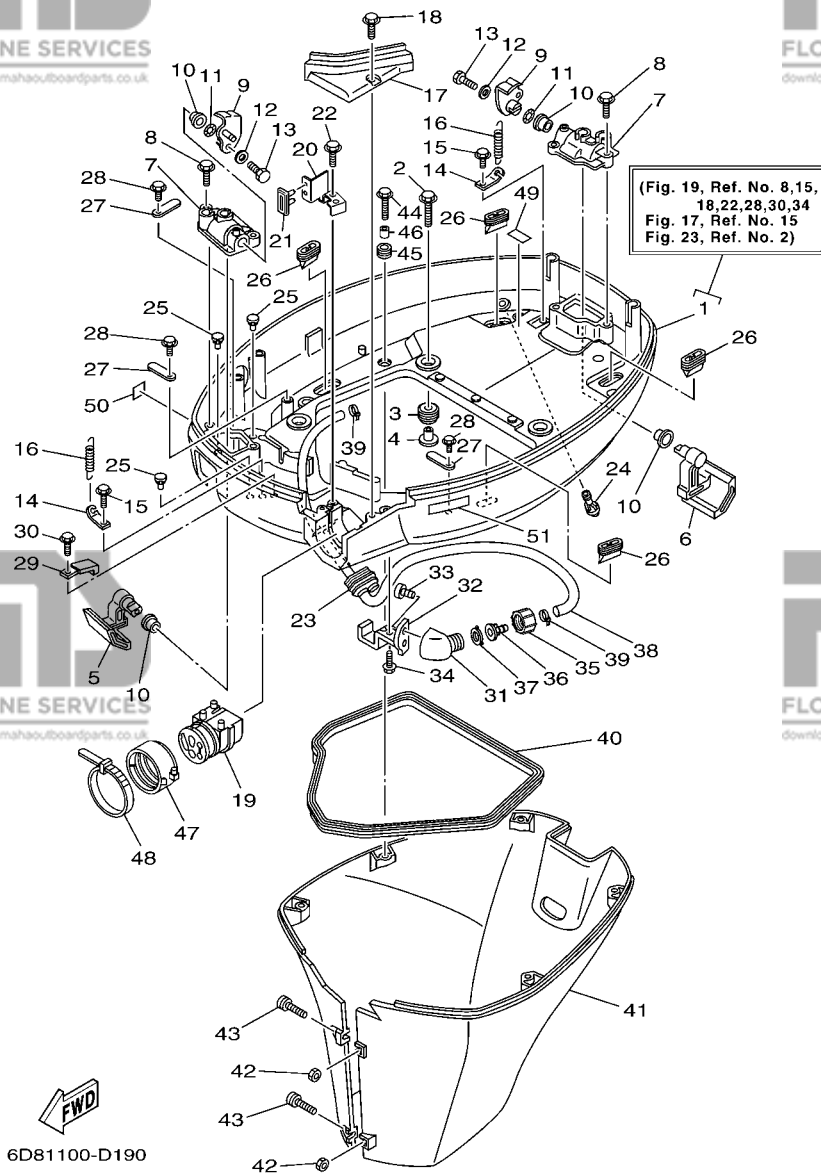


FIG. 19 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
28	90109-06M81	BOLT	3	3	
29	90465-08M23	CLAMP	1	1	
30	90109-06M86	BOLT	1	1	
31	68T-12572-00	ADAPTER	1	1	FLUSHING KIT
32	67F-12535-00	PLATE	1	1	FLUSHING KIT
33	90167-06002	SCREW, TAPPING	2	2	FLUSHING KIT
34	90109-06M86	BOLT	1	1	FLUSHING KIT
35	6R3-12581-00	JOINT, HOSE 1	1	1	FLUSHING KIT
36	6R3-12582-00	JOINT, HOSE 2	1	1	FLUSHING KIT
37	6R3-12583-00	GASKET, HOSE JOINT	1	1	FLUSHING KIT
38	67F-24312-00	PIPE 2	1	1	FLUSHING KIT
39	90465-11M10	CLAMP	2	2	FLUSHING KIT
40	61A-42716-00	RUBBER, SEAL 1	1	1	
41	67F-42741-01-8D	APRON	1	1	
42	95380-06600	NUT, HEXAGON	2	2	
43	90159-06M28	SCREW, WITH WASHER	2	2	
44	90109-06M80	BOLT	5	5	
45	90480-13M24	GROMMET	5	5	
46	90387-06M43	COLLAR	5	5	
47	68F-42753-00	FASTNER	1		AP FOR USA
48	90464-20258	CLAMP	1		AP FOR USA
49	67F-82377-00	LABEL	1	1	
50	6A1-28176-00	LABEL, CAUTION	1		FOR CAR
51	6E3-8257H-00	PLATE, MARK	1		FOR CAR

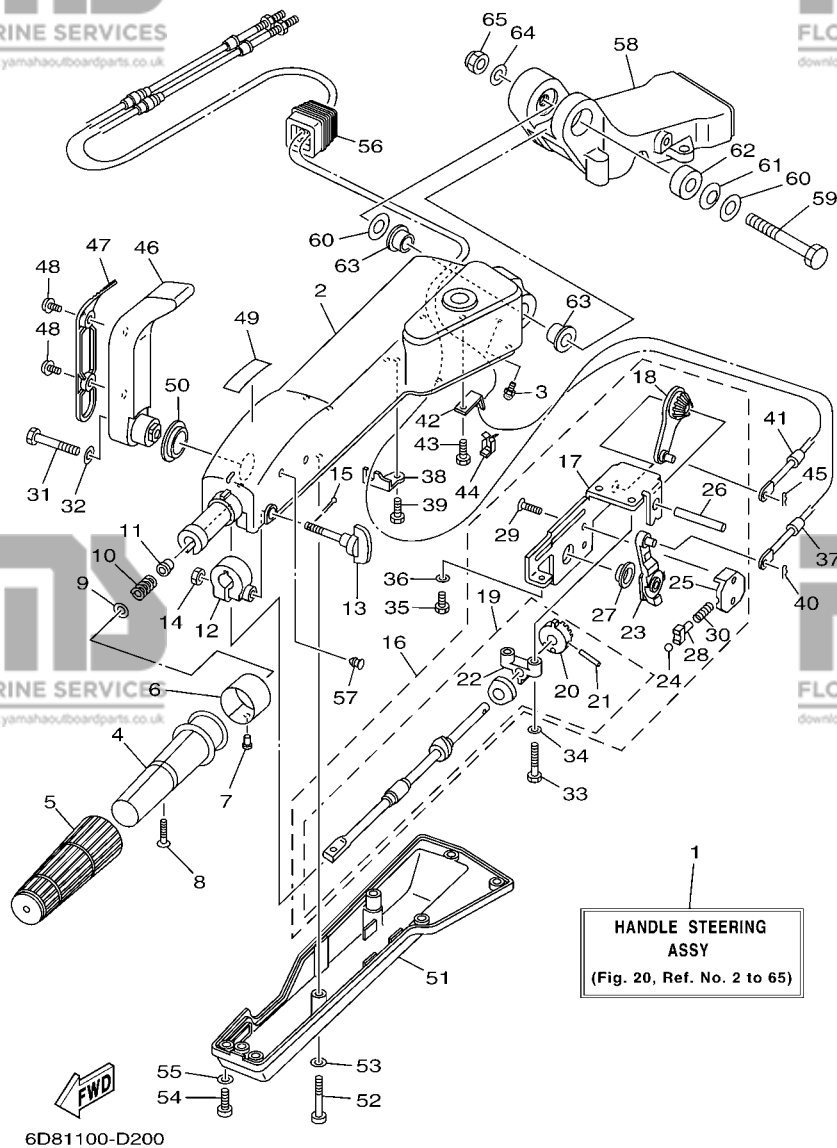


FIG. 20 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	67G-W0084-14-4D	HANDLE STEERING ASSY	1		AP FOR USA,CAN
2	67G-42111-02-4D	HANDLE, STEERING	1		
3	93700-06M03	NIPPLE, GREASE	1		
4	664-42119-00	GRIP, STEERING HANDLE	1		
5	6G1-42177-00	RUBBER, HANDLE	1		
6	6H2-42137-00	INDICATOR, THROTTLE	1		
7	90269-02M09	RIVET	1		
8	90149-05M13	SCREW	1		
9	92903-10600	WASHER, PLATE	1		
10	90501-23215	SPRING, COMPRESSION	1		
11	90386-08032	BUSH	1		
12	63D-42126-00	FRICTION, STEERING HANDLE GRIP	1		
13	63D-48154-00	KNOB, THROTTLE	1		
14	95380-06600	NUT, HEXAGON	1		
15	91490-20010	PIN, COTTER	1		
16	67G-44100-10	SHIFT LINK ASSY	1		
17	67G-44104-00	.PLATE COMP.	1		
18	67G-48261-00	.ARM, THROTTLE	1		
19	67G-42115-10	.SHAFT, STEERING HANDLE	1		
20	650-42152-00-94	..GEAR	1		
21	91690-30025	..PIN, SPRING	1		
22	67G-42159-00	..STAY	1		
23	67G-44113-00	.CAM PLATE, HANDLE	1		
24	63D-48236-00	.ROLLER, DETENT	1		
25	63D-48119-00	.COVER	1		
26	67G-42153-00	.SHAFT, THROTTLE CONTROL	1		
27	67G-44132-00	.BUSHING	1		

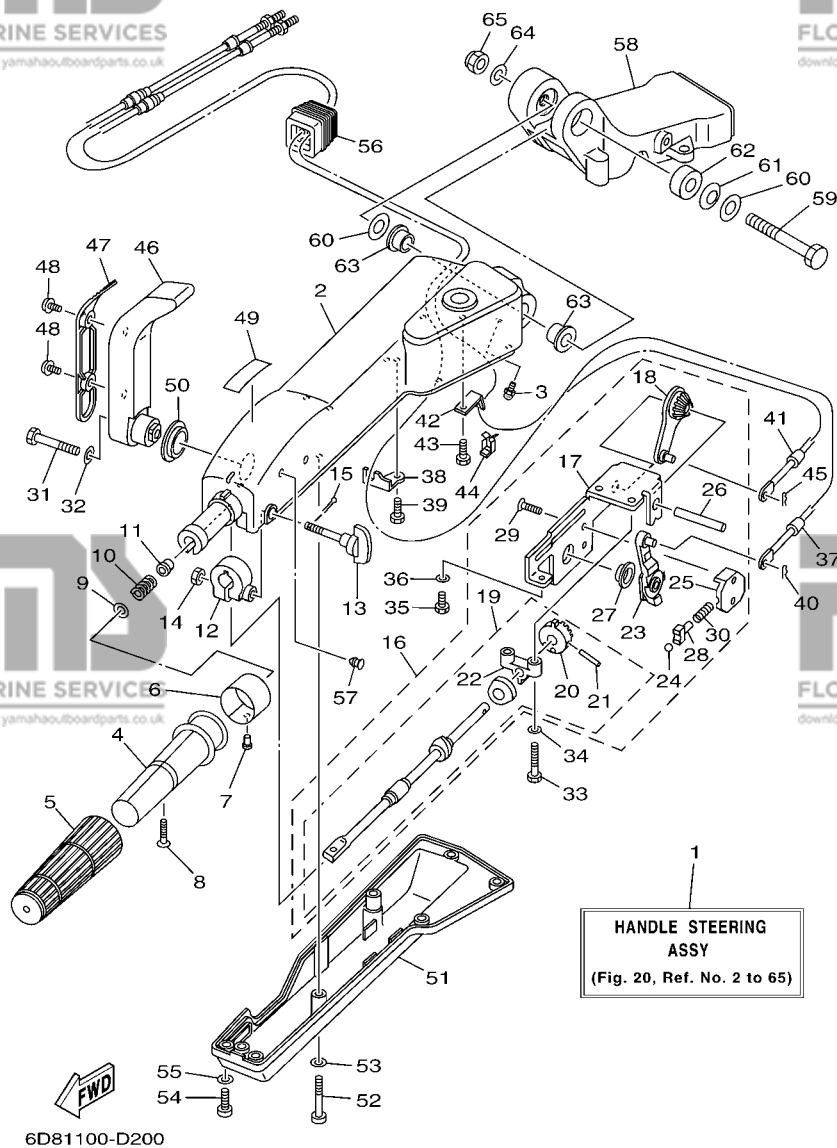


FIG. 20 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
28	63D-48237-00	.ADAPTOR	1		
29	98785-05014	.SCREW, FLAT HEAD	2		
30	63D-48238-00	.SPRING, DETENT	1		
31	97095-08040	BOLT	1		
32	92995-08600	WASHER	1		
33	97095-06030	BOLT	2		
34	92995-06600	WASHER	2		
35	97095-06014	BOLT	1		
36	92995-06600	WASHER	1		
37	67G-48321-10	CABLE	1		
38	67G-48531-00	BRACKET, REMOTE CONTROL 1	1		
39	97095-06014	BOLT	1		
40	90468-10005	CLIP	1		
41	67G-26301-10	THROTTLE CABLE ASSY	1		
42	66R-48538-00	CLAMP, CABLE 1	1		
43	97095-06014	BOLT	1		
44	63D-48538-00	CLAMP, CABLE 1	1		
45	90468-10005	CLIP	1		
46	67G-44159-00-4D	HANDLE, GEAR SHIFT	1		
47	67G-44173-00	LEVER, SHIFT CONTROL	1		
48	90159-06M18	SCREW, WITH WASHER	2		
49	6G8-44191-00	INDICATOR, SHIFT	1		
50	90386-26MA3	BUSH	1		
51	67G-42131-00	COVER, HANDLE STEERING	1		
52	97885-06040	SCREW, PAN HEAD	2		
53	92995-06600	WASHER	2		
54	97885-06016	SCREW, PAN HEAD	5		

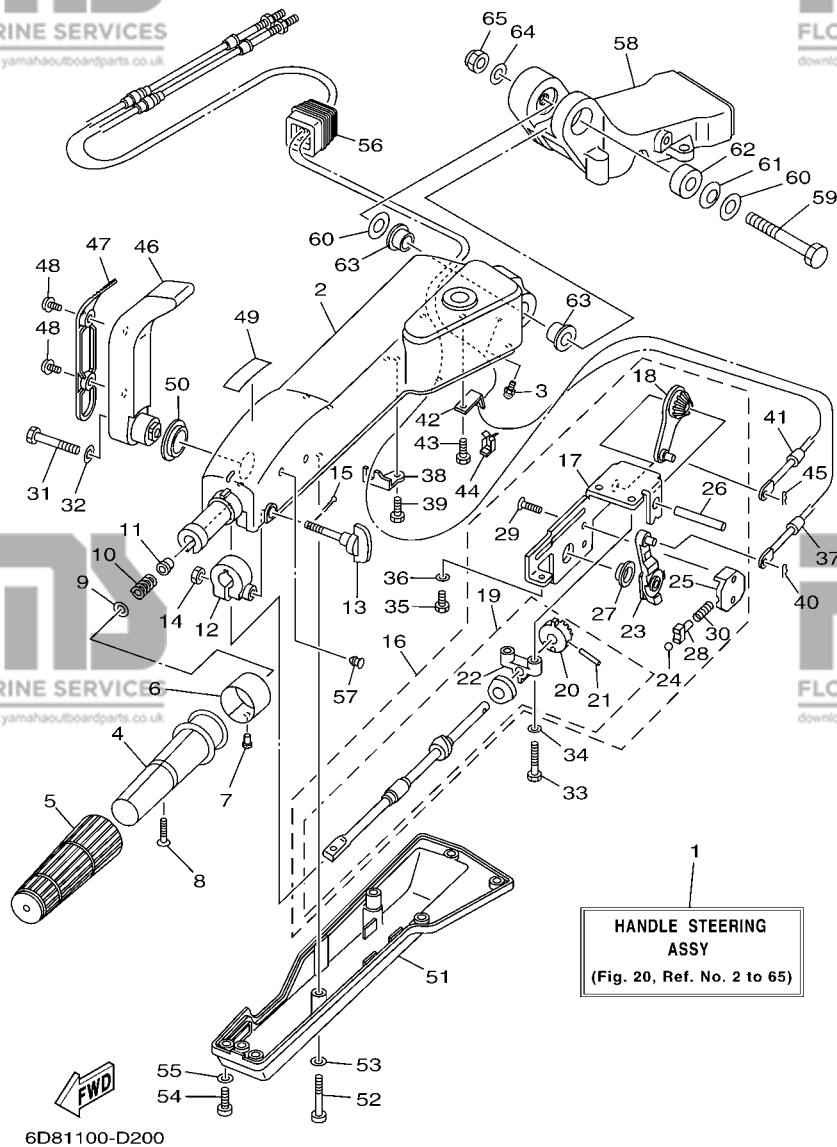
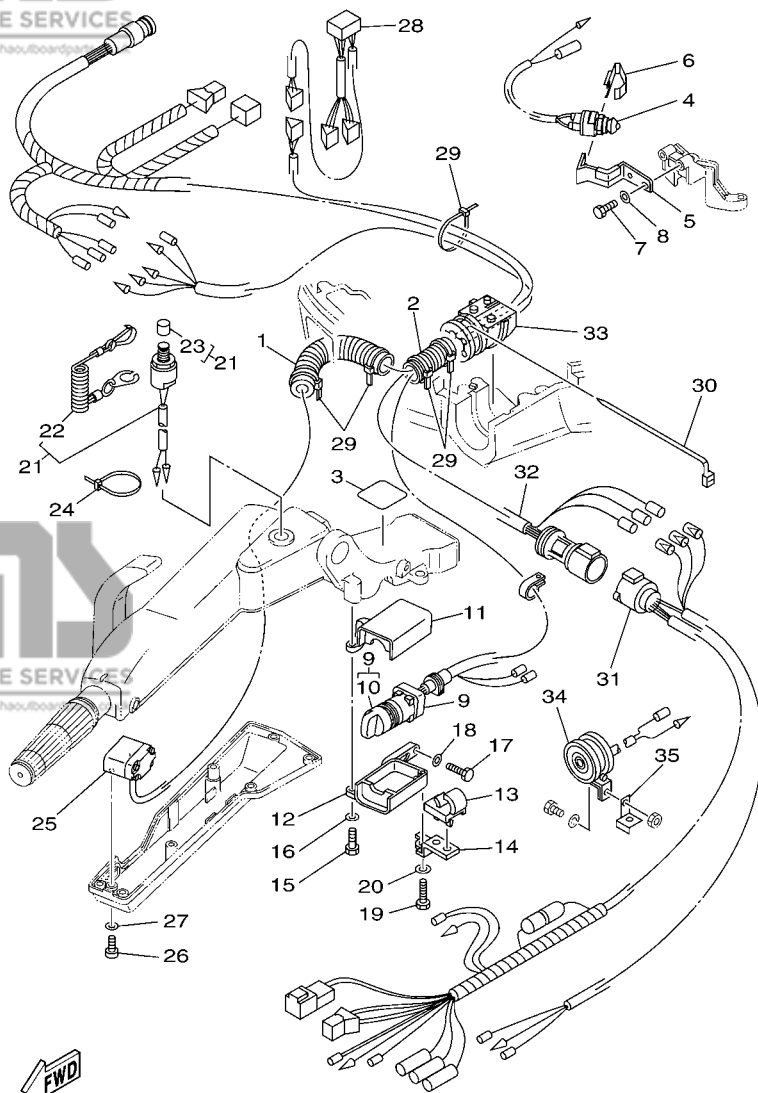


FIG. 20 STEERING 1

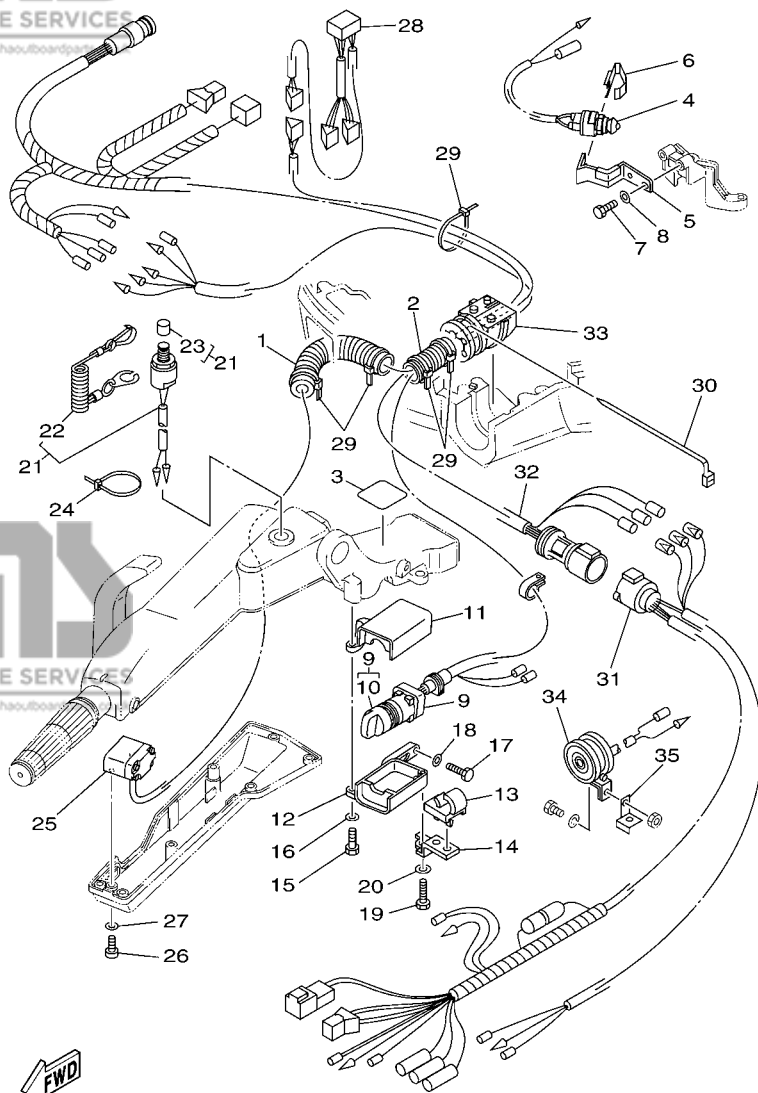
REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
55	92995-06600	WASHER	5		
56	63D-42725-00	GROMMET	1		
57	90338-07180	PLUG	2		
58	63D-42121-30-4D	BRACKET	1		
59	90101-12014	BOLT	1		
60	92990-12200	WASHER, PLAIN	2		
61	90206-12M22	WASHER, WAVE	1		
62	90387-12M02	COLLAR	1		
63	90386-12M93	BUSH	2		
64	92990-12600	WASHER, PLATE	1		
65	90185-12M12	NUT, SELF-LOCKING	1		



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FIG. 21 STEERING 2

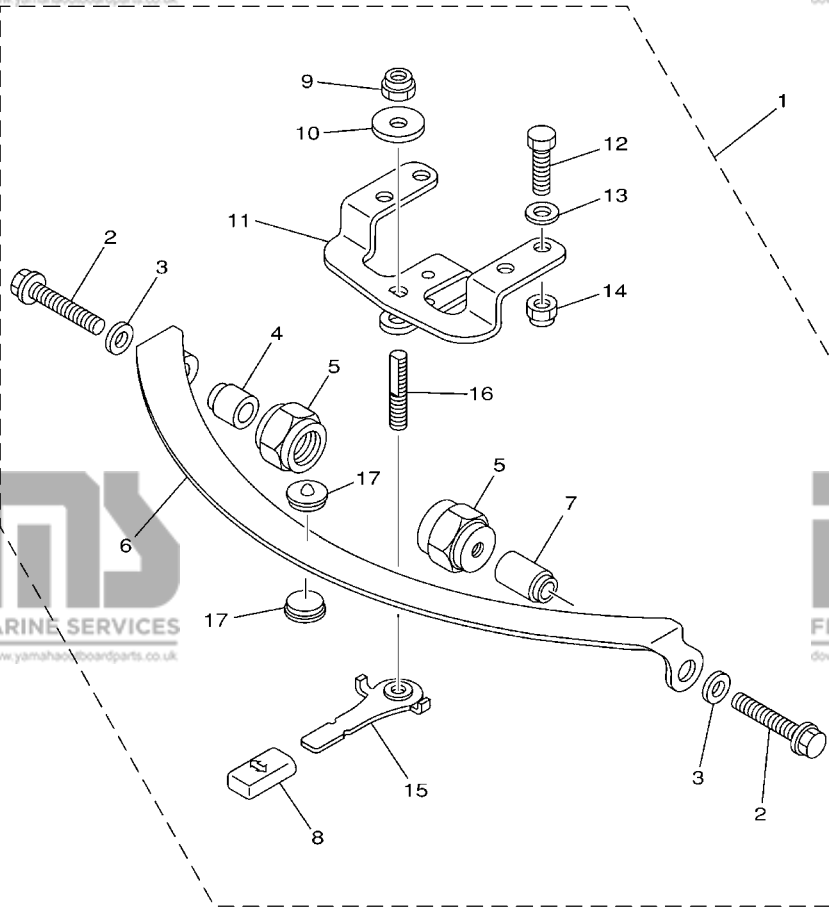
REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	90446-24M79	HOSE (L230)	1		AP FOR USA,CAN
2	6K3-83557-00	TUBE	1		AP FOR USA,CAN
3	67G-42735-00	PROTECTOR	1		AP FOR USA,CAN
4	688-82540-11	NEUTRAL SWITCH ASSY	1		AP FOR USA,CAN
5	67G-82554-01	STAY, NEUTRAL SWITCH	1		AP FOR USA,CAN
6	62Y-82555-00	DAMPER, MAIN SWITCH 1	1		AP FOR USA,CAN
7	97095-06014	BOLT	2		AP FOR USA,CAN
8	92995-06600	WASHER	2		AP FOR USA,CAN
9	67G-82510-50	MAIN SWITCH ASSY	1		AP FOR USA,CAN
10	676-82577-00	.CAP, KEY	1		
11	63D-8252E-01-4D	COVER, MAIN SWITCH	1		AP FOR USA,CAN
12	63D-8252F-01-4D	COVER, MAIN SWITCH 2	1		AP FOR USA,CAN
13	63D-24367-00	CLAMP, FUEL PIPE 2	1		AP FOR USA,CAN
14	63D-24364-00	STAY	1		AP FOR USA,CAN
15	97095-06025	BOLT	1		AP FOR USA,CAN
16	92995-06600	WASHER	1		AP FOR USA,CAN
17	97095-06020	BOLT	1		AP FOR USA,CAN
18	92995-06600	WASHER	1		AP FOR USA,CAN
19	97095-06030	BOLT	1		AP FOR USA,CAN
20	92995-06600	WASHER	1		AP FOR USA,CAN
21	69W-82575-00	ENGINE STOP SWITCH ASSY	1		AP FOR USA,CAN
22	682-82556-00	.STOPPER	1		
23	689-8257Y-00	.CAP	1		
24	90465-13M11	CLAMP	1		AP FOR USA,CAN
25	67G-82563-00	TRIM & TILT SWITCH ASSY	1		AP FOR USA,CAN
26	97885-06016	SCREW, PAN HEAD	2		AP FOR USA,CAN
27	92995-06600	WASHER	2		AP FOR USA,CAN



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FIG. 21 STEERING 2

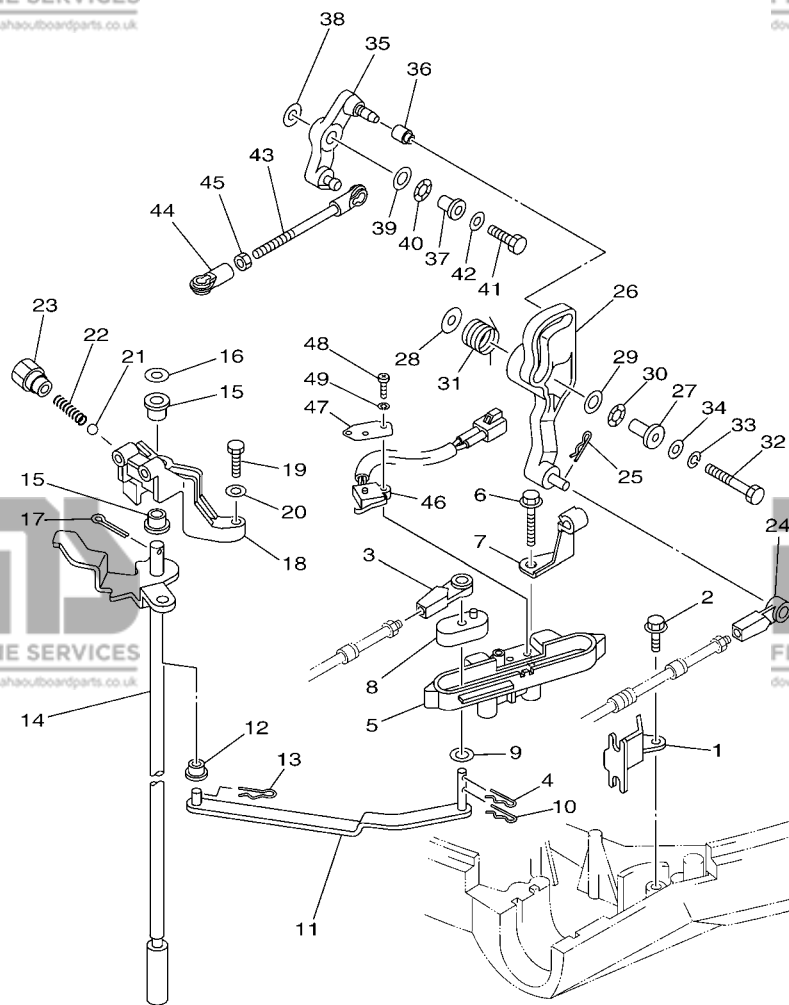
REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
28	63D-83728-00	CONNECTOR ASSY	1		AP FOR USA,CAN
29	90465-13M24	CLAMP	5		AP FOR USA,CAN
30	90465-13M30	CLAMP	1		AP FOR USA,CAN
31	6H5-83553-12	WIRE, LEAD	1		AP FOR USA,CAN
32	63D-82586-01	EXTENSION, WIRE HARNESS	1		AP FOR USA,CAN
33	67G-42725-01	GROMMET	1		AP FOR USA,CAN
34	688-83383-11	BUZZER	1		AP FOR USA,CAN
35	6H5-83386-00	STAY, BUZZER	1		AP FOR USA,CAN



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FIG. 22 STEERING FRICTION

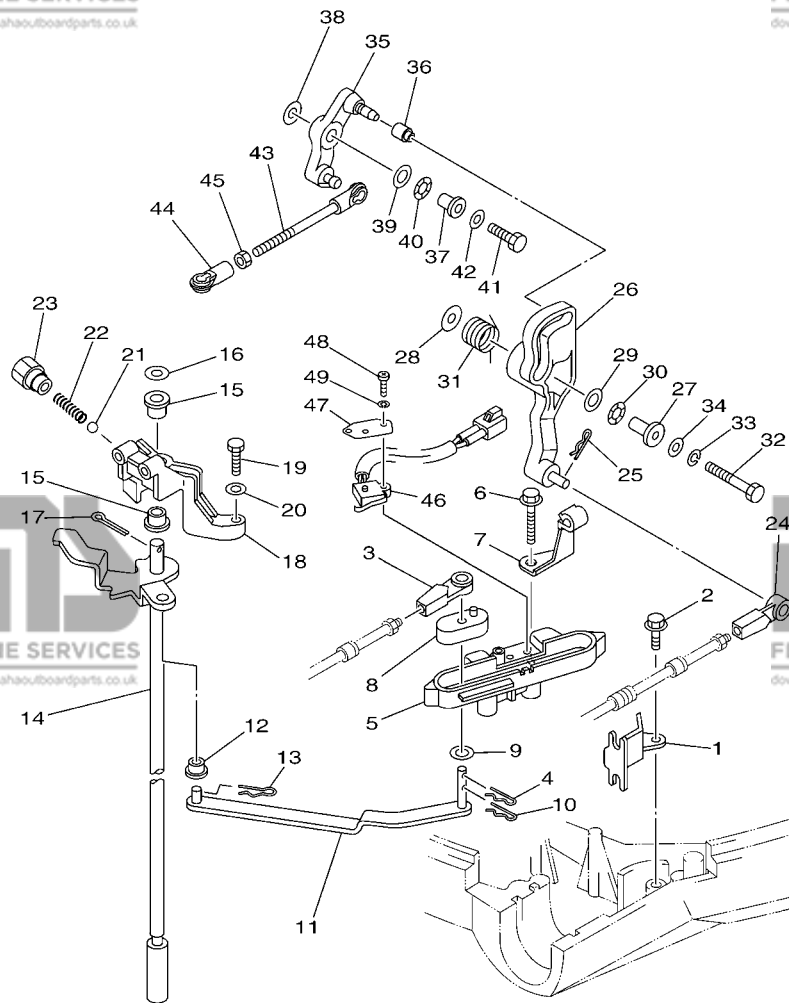
REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	67G-42508-00	STEERING FRICTION ASSY	1		AP FOR USA,CAN
2	90119-08M74	.BOLT, WITH WASHER	2		
3	90201-08M01	.WASHER, PLATE	2		
4	67G-42541-00	.DAMPER	1		
5	67G-42546-00	.NUT	2		
6	63D-42527-00	.PLATE, FRICTION	1		
7	67G-42541-10	.DAMPER	1		
8	682-43318-01	.COVER	1		
9	90185-10M14	.NUT, SELF-LOCKING	1		
10	90201-10M76	.WASHER, PLATE	1		
11	67G-42526-00	.PLATE, FRICTION	1		
12	97095-08025	.BOLT	2		
13	92995-08600	.WASHER	2		
14	90185-08057	.NUT, SELF-LOCKING	2		
15	67G-42561-00	.KNOB, STEERING LOCK	1		
16	67G-42562-00	.SHAFT, STEERING LOCK	1		
17	63D-42528-00	.PLATE, FRICTION	2		



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FIG. 23 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	67F-48538-00	CLAMP, CABLE 1	1	1	
2	90109-06M86	BOLT	1	1	
3	663-48344-00	CABLE END, REMOTE CONTROL	1	1	
4	90468-18008	CLIP	1	1	
5	6D8-44117-00	BRACKET	1	1	
6	97595-06550	BOLT, WITH WASHER	2	2	
7	90462-10027	CLAMP	1	1	
8	68V-44122-01	BUSHING, SHIFT ROD LEVER	1	1	
9	90202-07M07	WASHER, PLATE	1	1	
10	90468-18008	CLIP	1	1	
11	67F-44121-00	LEVER, SHIFT ROD	1	1	
12	90386-06M12	BUSH	1	1	
13	90468-18008	CLIP	1	1	
14	67F-44120-10	HANDLE GEAR SHIFT ASSY	1	1	L
	67F-44120-30	HANDLE GEAR SHIFT ASSY	1	1	X
15	90386-90M90	BUSH	2	2	
16	90201-09M02	WASHER, PLATE	1	1	
17	91490-20015	PIN, COTTER	1	1	
18	67F-44118-00	BRACKET	1	1	
19	97075-06025	BOLT	2	2	
20	92995-06600	WASHER	2	2	
21	93501-04M02	BALL	1	1	
22	90501-12082	SPRING, COMPRESSION	1	1	
23	648-42715-00	BUSHING	1	1	
24	663-48344-00	CABLE END, REMOTE CONTROL	1	1	
25	90468-18008	CLIP	1	1	
26	6D8-42154-00	LEVER, THROTTLE CONTROL	1	1	



FWD
6D81100-D230

FIG. 23 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
27	90387-06M21	COLLAR	1	1	
28	90201-06M31	WASHER, PLATE	1	1	
29	90201-10M02	WASHER, PLATE	1	1	
30	90206-10M04	WASHER, WAVE	1	1	
31	67F-44135-00	SPRING	1	1	
32	97095-06035	BOLT	1	1	
33	92995-06100	WASHER, SPRING	1	1	
34	92995-06600	WASHER	1	1	
35	6D8-42157-00	LEVER, THROTTLE	1	1	
36	68V-42171-00	BUSHING	1	1	
37	90387-06013	COLLAR	1	1	
38	90201-06M31	WASHER, PLATE	1	1	
39	90201-10M02	WASHER, PLATE	1	1	
40	90206-10M04	WASHER, WAVE	1	1	
41	97095-06025	BOLT	1	1	
42	92995-06600	WASHER	1	1	
43	6D8-41237-00	JOINT, LINK	1	1	
44	682-41237-00	JOINT, LINK	1	1	
45	95380-05600	NUT	1	1	
46	60V-8259F-00	SWITCH ASSY	1	1	
47	61A-82588-01	PLATE	1	1	
48	97885-04016	SCREW, PAN HEAD	2	2	
49	92995-04100	WASHER	2	2	

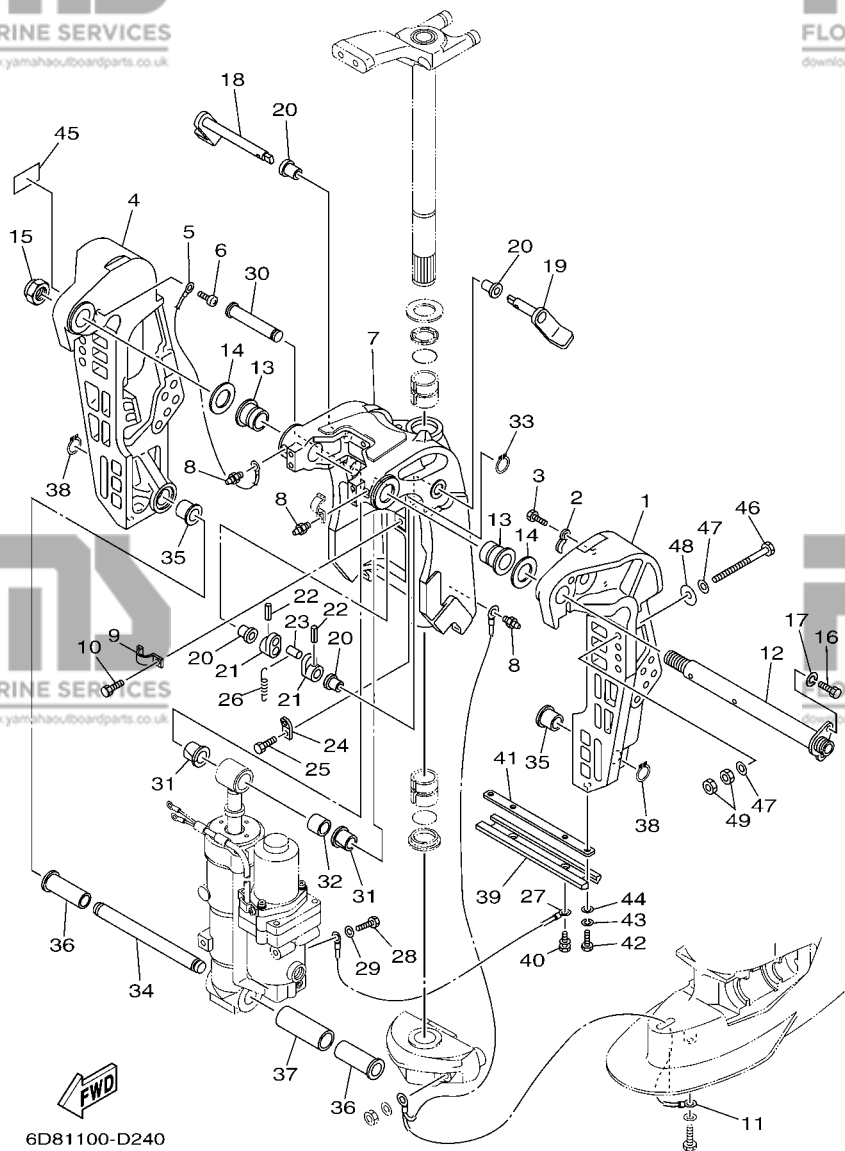


FIG. 24 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	67F-43111-00-4D	BRACKET, CLAMP	1	1	
2	90465-10M77	CLAMP	2	2	
3	97095-06010	BOLT	2	2	
4	67F-43112-00-4D	BRACKET, CLAMP	1	1	
5	6E5-82148-00	WIRE, LEAD 4	1	1	
6	97880-06012	SCREW, PAN HEAD	1	1	
7	6D8-43311-00-4D	BRACKET, SWIVEL 1	1	1	
8	93700-06M03	NIPPLE, GREASE	3	3	
9	90465-08M63	CLAMP	1	1	
10	97095-06010	BOLT	1	1	
11	67F-82127-00	WIRE, LEAD 2	1	1	
12	64E-43131-01	BOLT, CLAMP BRACKET	1	1	
13	90386-25M31	BUSH	2	2	
14	90201-26M59	WASHER, PLATE	2	2	
15	90185-22M11	NUT, SELF-LOCKING	1	1	
16	97095-08020	BOLT	1	1	
17	92995-08100	WASHER	1	1	
18	6D8-43181-00	LEVER, TILT STOP	1	1	
19	6D8-43185-00	LEVER, TILT STOP	1	1	
20	90386-10M16	BUSH	4	4	
21	6G5-43148-00	COLLAR, DISTANCE	2	2	
22	91690-30020	PIN, SPRING	2	2	
23	90249-06M19	PIN	1	1	
24	66T-43144-00	HOOK, SPRING	1	1	
25	97095-06010	BOLT	1	1	
26	90506-14M24	SPRING, TENSION	1	1	
27	6D8-82148-00	WIRE, LEAD 4	1	1	

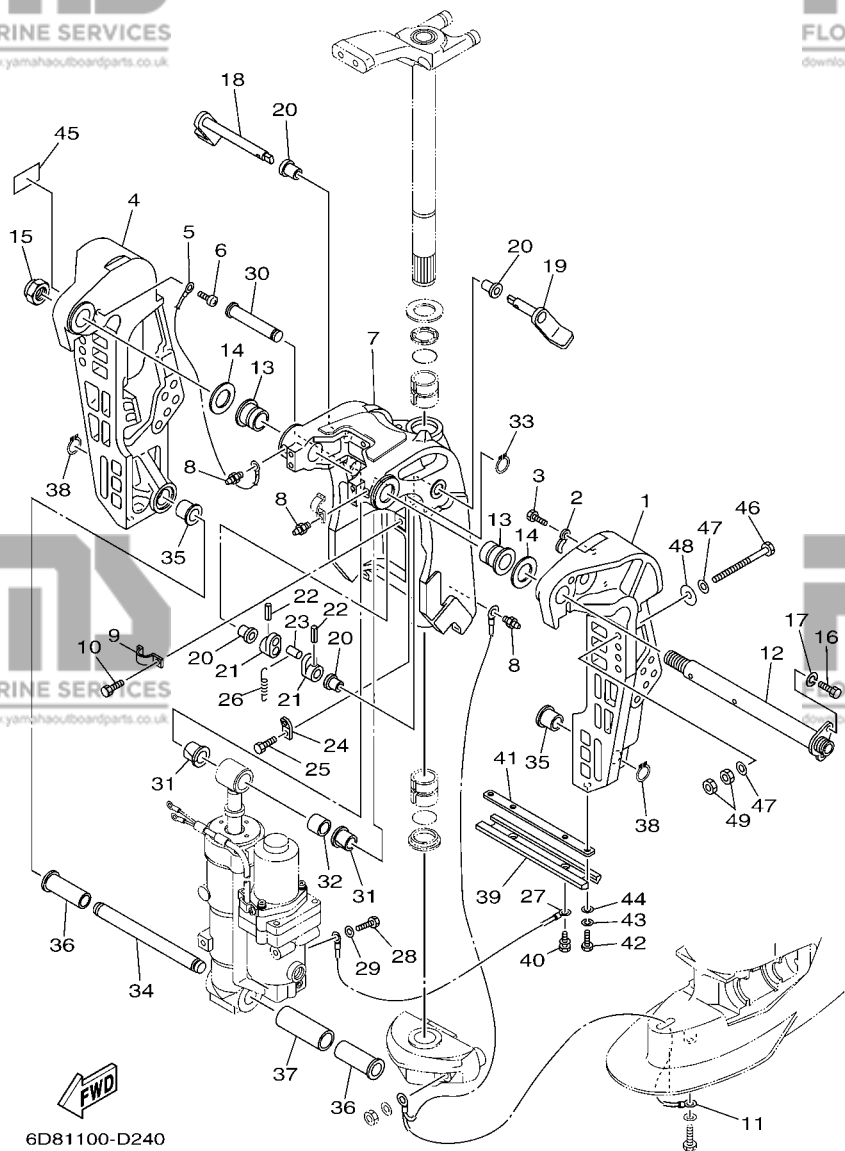


FIG. 24 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
28	97095-06010	BOLT	1	1	
29	92995-06600	WASHER	1	1	
30	6D8-43126-00	PIN, UPPER SHOCK MOUNT	1	1	
31	90386-18M35	BUSH	2	2	
32	90386-18001	BUSH	1	1	
33	93410-18M05	CIRCLIP	1	1	
34	67F-43818-00	PIN, LOWER SHOCK MOUNT	1	1	
35	90387-18M01	COLLAR	2	2	
36	90386-18MA0	BUSH	2	2	
37	90387-22M01	COLLAR	1	1	
38	93410-18M05	CIRCLIP	2	2	
39	6H1-45251-03	ANODE	1	1	
40	90119-06M81	BOLT, WITH WASHER	2	2	
41	6H1-44526-00	PLATE	1	1	
42	97095-06016	BOLT	2	2	
43	92995-06100	WASHER, SPRING	2	2	
44	92995-06600	WASHER	2	2	
45	63V-82377-50	LABEL (SPARK,IGNITION)	1		FOR CAN
46	90101-12M03	BOLT (L:115MM)	4	4	
47	90201-13M01	WASHER, PLATE	8	8	
48	90201-12M05	WASHER, PLATE	4	4	
49	95380-12600	NUT	8	8	

FIG. 25 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	67H-83672-00	TRIM SENDER	1		FOR USA,CAN
	64E-83672-02	TRIM SENDER	1	1	FOR OCE,CAR
2	97885-06016	SCREW, PAN HEAD	2	2	
3	703-82119-00	COVER, LEAD WIRE	1	1	FOR OCE,CAR
4	90465-08M63	CLAMP	1	1	
5	64E-43139-02	CAM, TRIM SENDER	1	1	
6	97780-60525	SCREW, TAPPING	1	1	
7	90465-11M10	CLAMP	1	1	
8	90465-11M10	CLAMP	3	3	
9	67F-42510-11-4D	STEERING BRACKET ASSY	1	1	
10	90201-30M00	WASHER, PLATE	1	1	
11	90386-30M78	BUSH	1	1	
12	93210-29M94	O-RING	2	2	
13	90386-30M77	BUSH	2	2	
14	90386-30M60	BUSH	1	1	
15	67F-44551-00-4D	HOUSING, LOWER MOUNT RUBBER	1	1	
16	93410-28M06	CIRCLIP	1	1	
17	67F-44514-00-94	MOUNT DAMPER, UPPER SIDE	1	1	
18	97575-08445	BOLT, WITH WASHER	3	3	
19	90109-12007	BOLT	2	2	
20	67F-44526-00	PLATE	1	1	
21	90201-12M16	WASHER, PLATE	2	2	
22	90201-13M01	WASHER, PLATE	2	2	
23	67F-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2	
24	95780-12300	NUT, FLANGE	2	2	
25	67F-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	
26	90201-13M03	WASHER, PLATE	2	2	

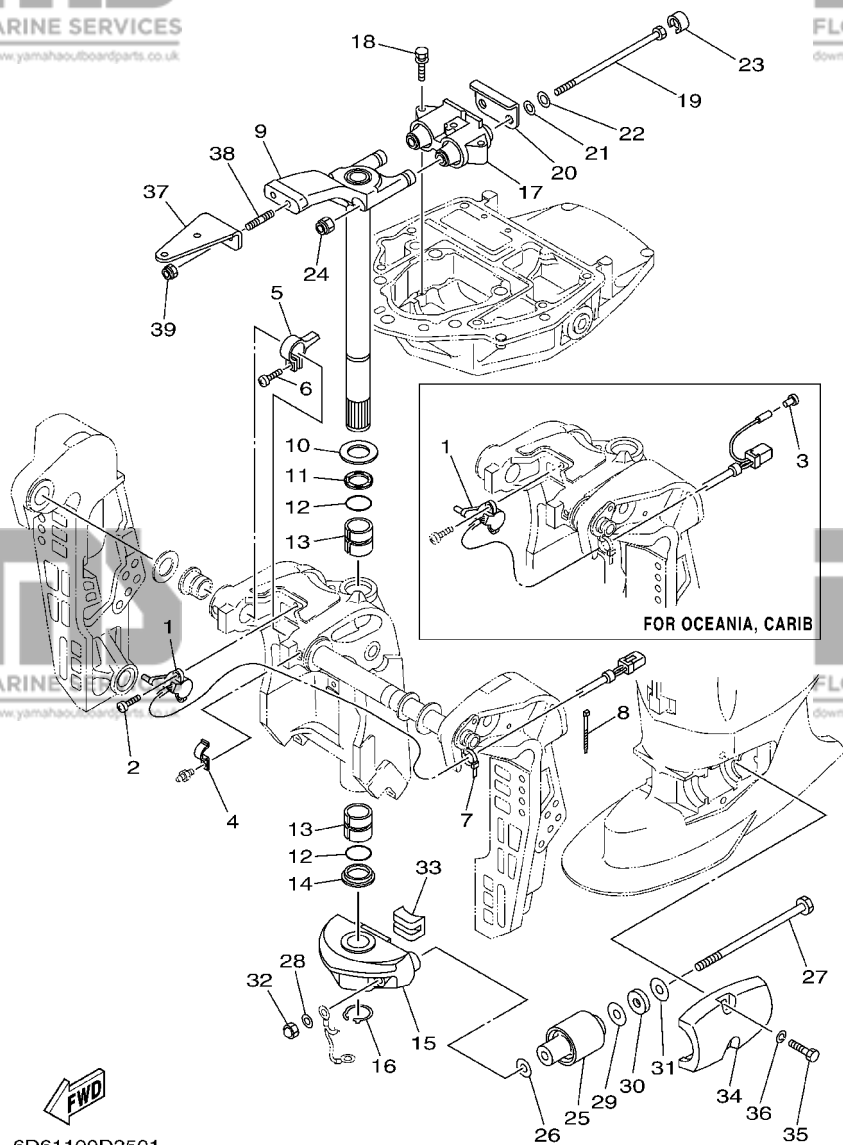
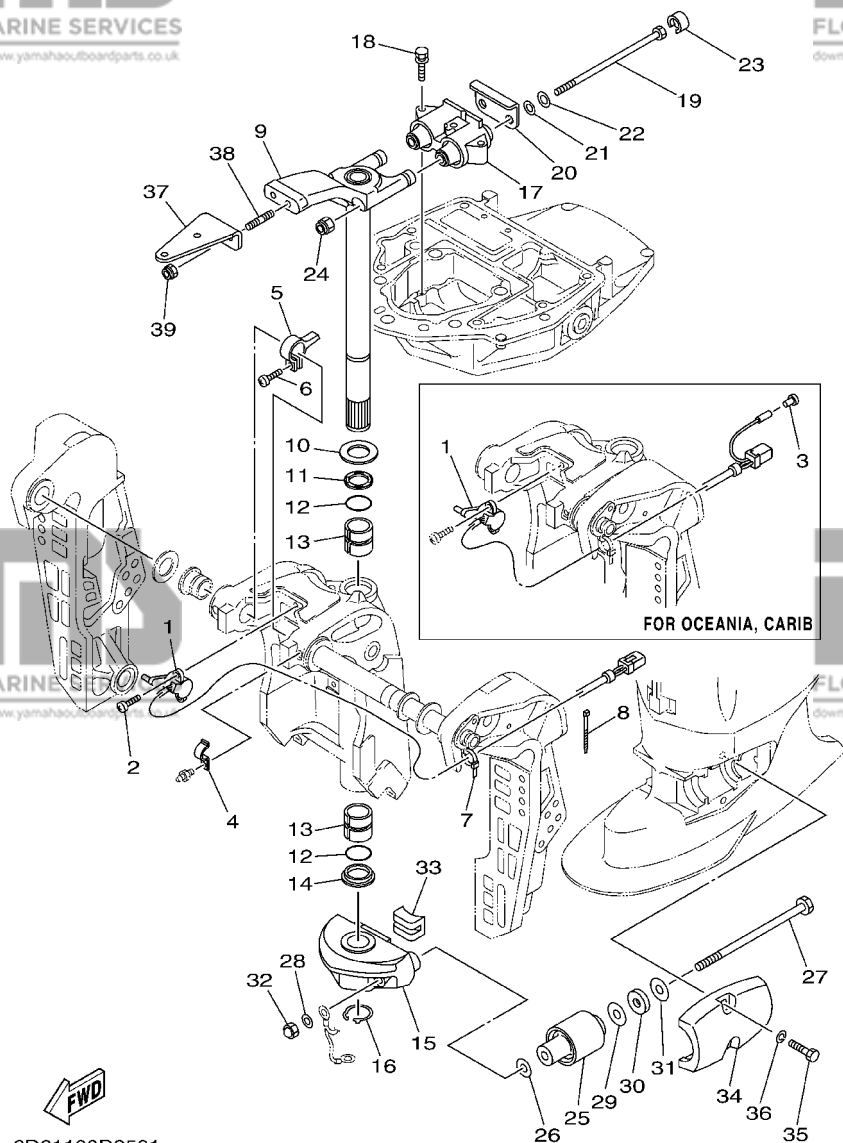
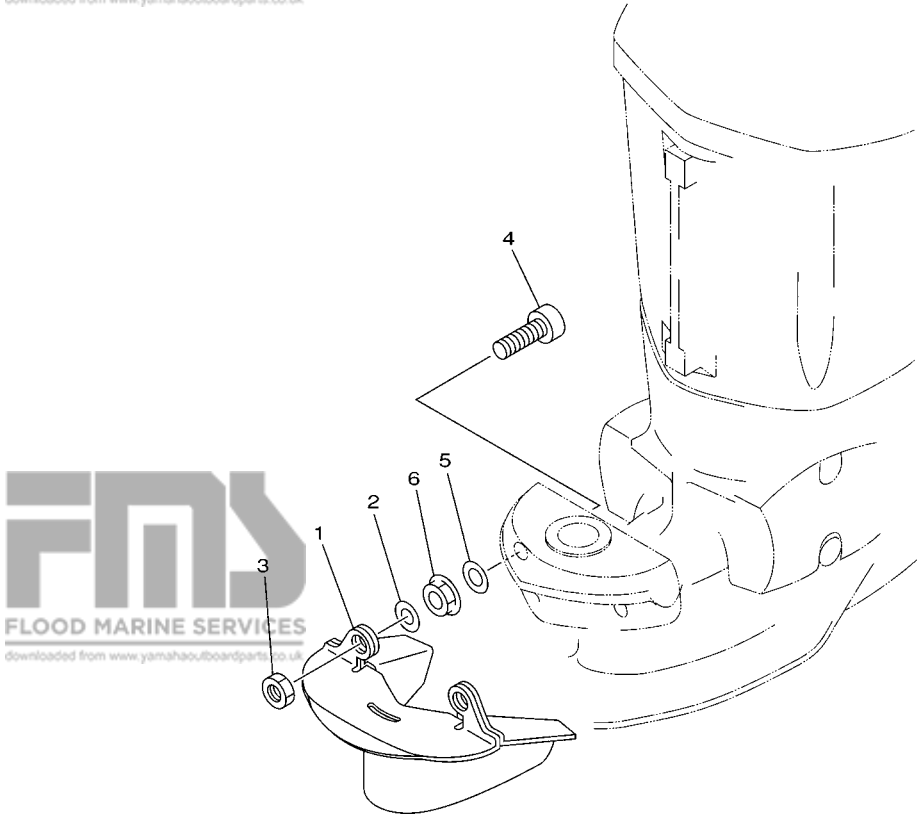


FIG. 25 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
27	90109-12006	BOLT	2	2	UR
28	90201-12M16	WASHER, PLATE	2	2	
29	90201-24M02	WASHER, PLATE	2	2	
30	90202-25M04	WASHER, PLATE	2	2	
31	90201-13M19	WASHER, PLATE	2	2	
32	95380-12700	NUT	2	2	UR
33	67F-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	
34	67F-44553-00-4D	COVER, LOWER MOUNT	2	2	
35	97075-10040	BOLT	4	4	
36	92995-10100	WASHER	4	4	
37	67F-48511-00-4D	HOOK, STEERING	1	1	
38	90116-10175	BOLT, STUD	2	2	
39	90185-10051	NUT, SELF-LOCKING	2	2	
27	90109-12012	BOLT	2	2	UR 62P:1005412-, 6D7:1001240-
32	95380-12800	NUT, CROWN	2	2	UR 62P:1005412-, 6D7:1001240-



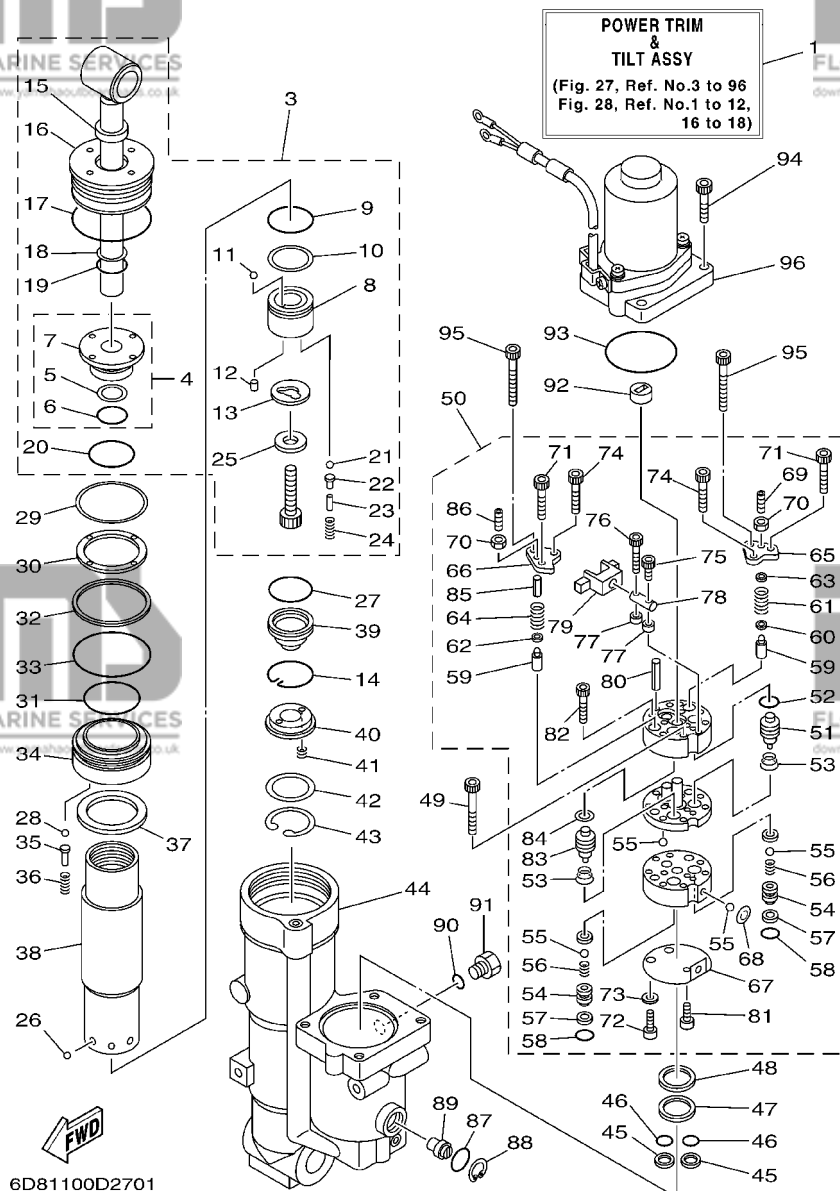


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FIG. 26 OPTIONAL PARTS 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	67F-45180-00-4D	PLATE, SPLASH	1	1	AP
2	90201-12M01	WASHER, PLATE	2	2	AP
3	95380-12700	NUT	2	2	AP
4	90110-12M00	BOLT, HEXAGON SOCKET HEAD	2	2	AP
5	90201-12M16	WASHER, PLATE	2	2	AP
6	95780-12300	NUT, FLANGE	2	2	AP

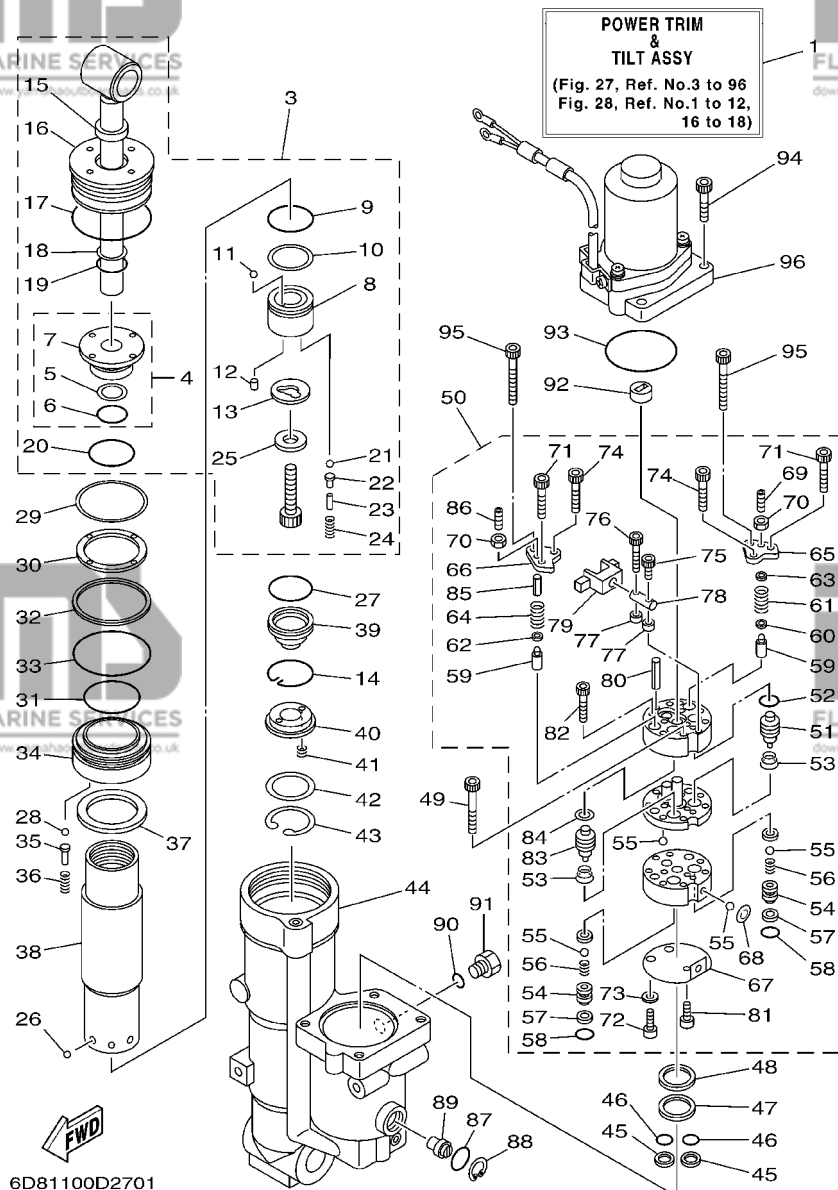
FIG. 27 POWER TRIM & TILT ASSY 1



6D81100D2701

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-43800-00-4D	POWER TRIM & TILT ASSY	1	1	
3	67F-43810-01	TILT PISTON SUB ASSY	1	1	
4	67F-4380R-00	.CYLINDER END SUB ASSY	1	1	
5	6H1-43872-10	..RING, BACK UP	1	1	
6	93210-18397	..O-RING	1	1	
7	67F-43811-00	..SCREW, CYLINDER END	1	1	
8	67F-4385A-01	.PISTON, TILT	1	1	
9	93210-29375	.O-RING	1	1	
10	62X-43871-00	.RING, BACK UP	1	1	
11	93501-08001	.BALL	1	1	
12	93602-07244	.PIN, DOWEL	2	2	
13	67F-22435-00	.PLATE, VALVE 2	1	1	
14	67F-43875-00	RING, SNAP	1	1	
15	6H1-43812-00	.SEAL, DUST	1	1	
16	67F-43821-00	.SCREW, TRIM CYLINDER END	1	1	
17	67F-43861-00	.O-RING	1	1	
18	6H1-43872-10	.RING, BACK UP	1	1	
19	93210-18397	.O-RING	1	1	
20	62X-43862-00	.O-RING	1	1	
21	93501-08001	.BALL	2	2	
22	65W-4386A-00	.PIN, ABSORBER VALVE	2	2	
23	688-4386F-00	.PIN, STRAIGHT	2	2	
24	65W-43853-00	.SPRING, MAIN VALVE	2	2	
25	67F-43893-00	.WASHER	1	1	
26	93503-16003	BALL	6	6	
27	67F-43863-00	O-RING	1	1	

B1



6D81100D2701

FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
28	93501-08001	BALL	5	5	
29	67F-43899-00	PLATE STOPPER	1	1	
30	67F-43816-00	FILTER 1	1	1	
31	67F-43862-00	O-RING	1	1	
32	67F-43871-00	RING, BACK UP	1	1	
33	62X-43865-00	O-RING	1	1	
34	67F-4388A-00	PISTON, TRIM	1	1	
35	6T4-4386A-00	PIN, ABSORBER VALVE	5	5	
36	67F-43857-00	SPRING, ABSORBER VALVE	5	5	
37	67F-4381J-00	PLATE	1	1	
38	67F-22471-01	CYLINDER, SHOCK ABSORBER	1	1	
39	67F-4381B-00	FREE PISTON SUB ASSY	1	1	
40	62X-43899-00	PLATE STOPPER	1	1	
41	62X-4384H-00	SPRING	2	2	
42	1UF-22434-00	PLATE, VALVE 1	1	1	
43	62X-43875-00	RING, SNAP	1	1	
44	6D8-4380K-00	CYLINDER, TILT SUB ASSY	1	1	
45	6C6-43817-00	FILTER 2	2	2	
46	69J-4389J-00	O-RING	2	2	
47	6C5-43816-00	FILTER 1	1	1	
48	6C5-4380G-00	PLATE	1	1	
49	91317-05045	BOLT	2	2	
50	6D8-43830-00	GEAR PUMP ASSY	1	1	
51	6C6-43841-00	.PISTON, SHUTTLE	1	1	
52	6H1-43883-00	.O-RING	1	1	
53	6C6-43894-00	.SPRING, SHUTTLE RETURN	2	2	
54	6C6-4382E-00	.ADAPTOR 2	2	2	

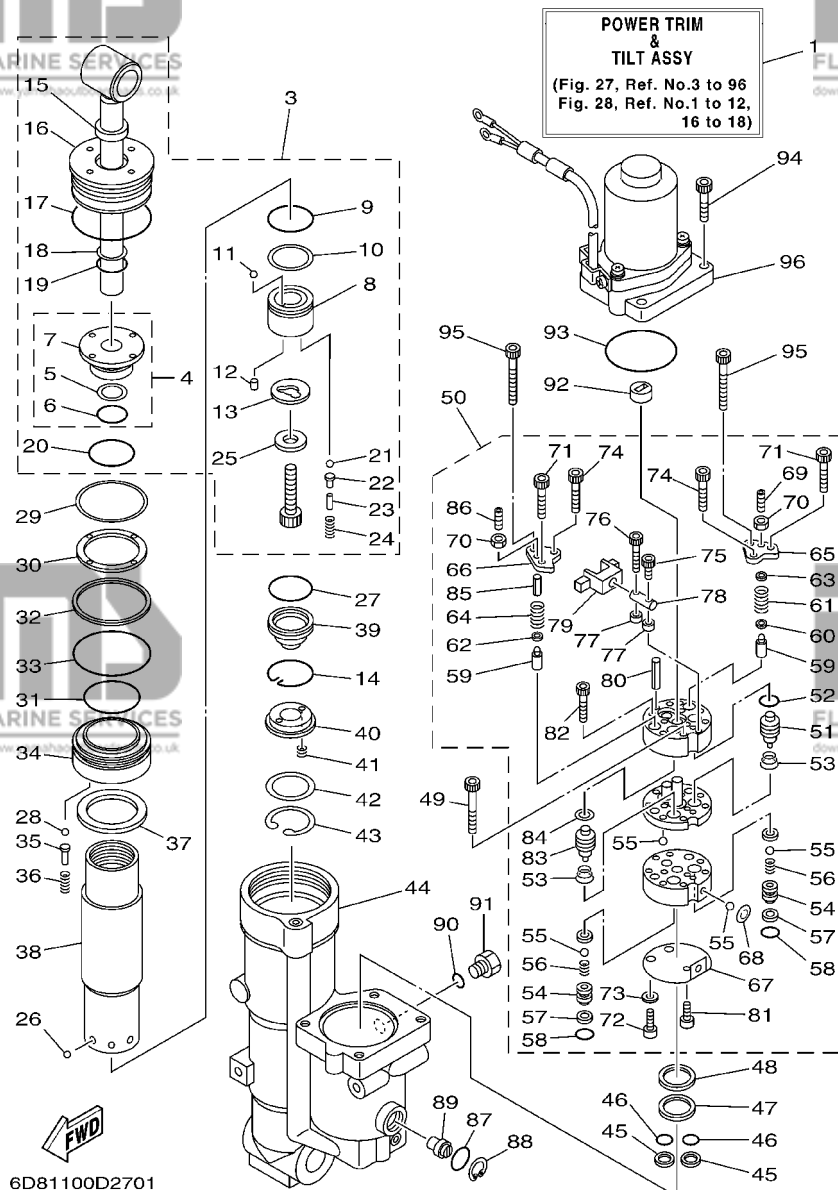


FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
55	93505-32038	.BALL	6	6	
56	6C6-43853-00	.SPRING, MAIN VALVE	2	2	
57	6C6-4387G-00	.WASHER	2	2	
58	69J-4389J-00	.O-RING	2	2	
59	6C5-43851-00	.SEAT, RELIEF VALVE	2	2	
60	6C5-43893-00	.WASHER	1	1	
61	6D8-43855-00	.SPRING, UP RELIEF	1	1	
62	6C6-43893-00	.WASHER	1	1	
63	6C5-4381K-00	.HOLDER	1	1	
64	6D8-43856-00	.SPRING, DOWN RELIEF	1	1	
65	6C5-4382K-00	.CAP, RELIEF VALVE	1	1	
66	6C5-4382L-00	.CAP, RELIEF VALVE	1	1	
67	6C5-43895-00	.SEAT, RELIEF VALVE	1	1	
68	6C5-43854-00	.SPRING, MANUAL RELEASE	1	1	
69	92A08-03110	.SCREW SET	1	1	
70	95307-03600	.NUT	2	2	
71	91317-05030	.BOLT	2	2	
72	6C6-43878-00	.BOLT, SOCKET	2	2	
73	62Y-4387G-00	.WASHER	2	2	
74	91317-04030	.BOLT	2	2	
75	91317-03016	.BOLT	1	1	
76	6C6-4388E-00	.PLUG, TAPER SCREW	1	1	
77	6C6-4388F-00	.SPACER	2	2	
78	6C6-4386G-00	.PIN, STRAIGHT 2	1	1	
79	6C6-4386E-00	.LEVER 1	1	1	
80	91609-50028	.PIN, SPRING	2	2	
81	91317-03005	.BOLT	1	1	

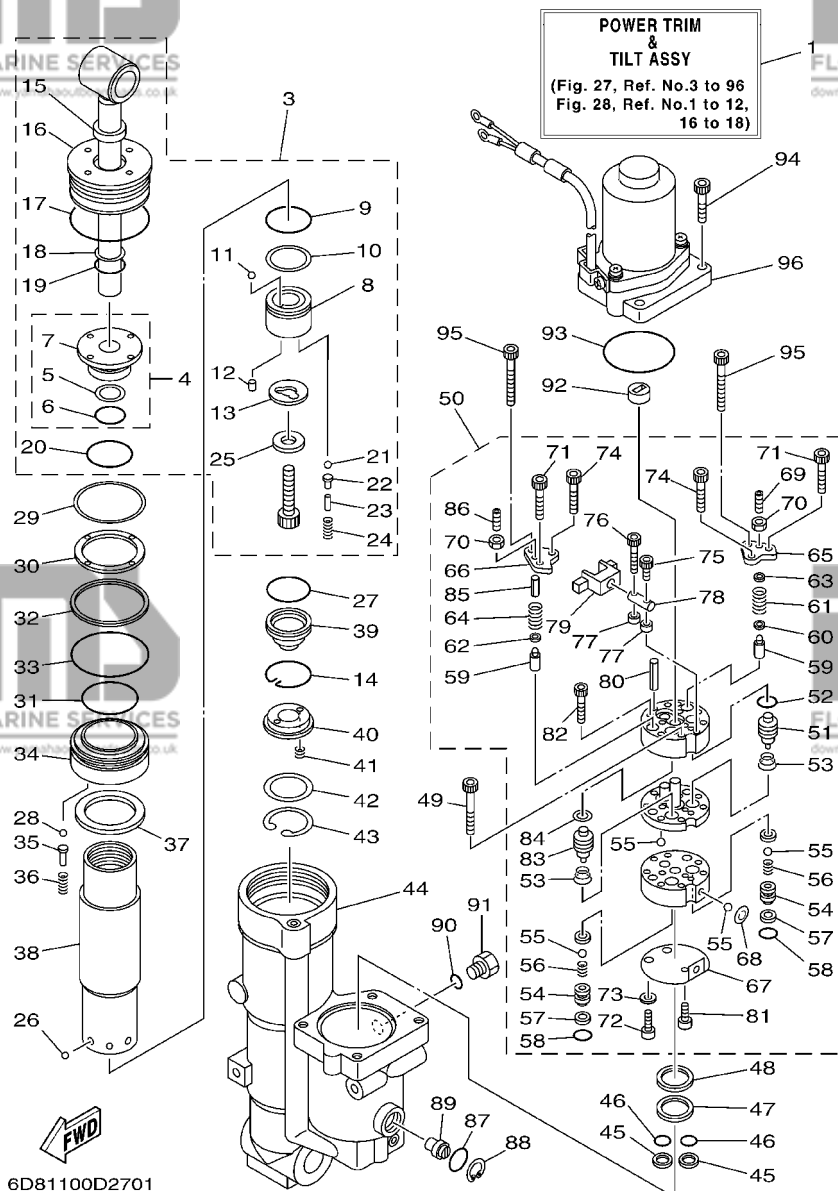
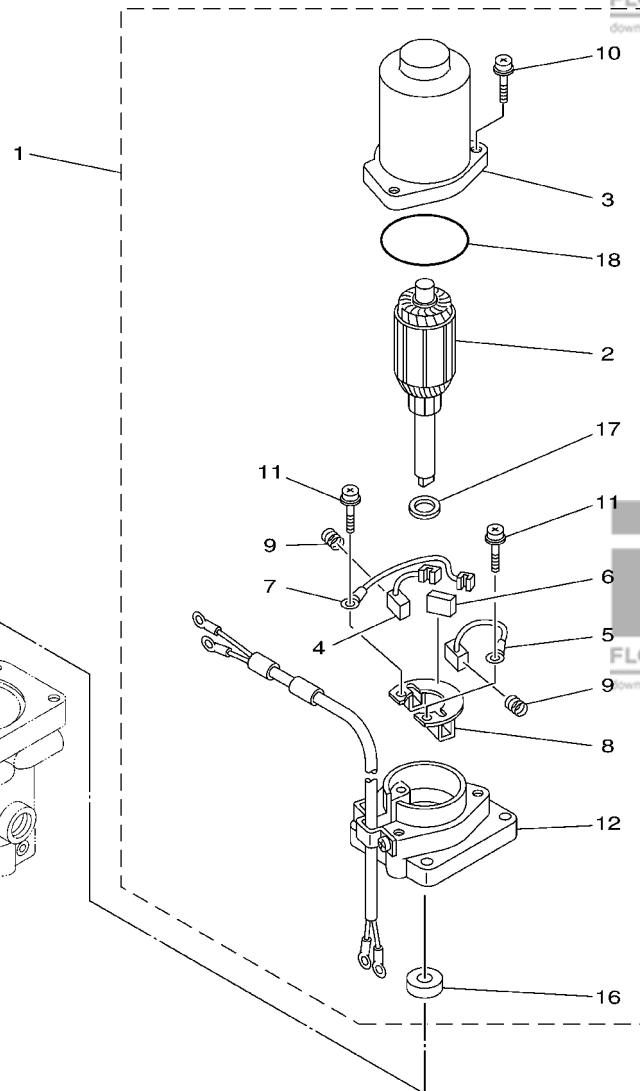


FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
82	91317-05025	.BOLT	2	2	
83	6C5-43841-00	.PISTON, SHUTTLE	1	1	
84	6C5-43872-00	.RING, BACK UP	1	1	
85	6D8-4381G-00	.PIN 1	1	1	
86	92A08-03012	.SCREW SET	1	1	
87	93210-18397	O-RING	1	1	
88	6H1-43875-00	RING, SNAP	1	1	
89	6D8-43845-00	SCREW, MANUAL RELEASE	1	1	
90	93210-09165	O-RING	1	1	
91	6H1-43829-00	PLUG, RESERVOIR	1	1	
92	6C5-43831-00	CONNECTOR, SHAFT	1	1	
93	93210-64488	O-RING	1	1	
94	65W-43888-00	BOLT, SOCKET	4	4	
95	91317-05050	BOLT	2	2	
96	6D8-43880-00	MOTOR ASSY	1	1	REFER TO FIG.28

FIG. 28 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-43880-00	MOTOR ASSY	1	1	
2	6D8-43805-00	.ARMATURE ASSY	1	1	
3	6D8-43804-00	.STATOR ASSY	1	1	
4	6H1-43891-11	.BRUSH 1	1	1	
5	6H1-43892-11	.BRUSH 2	1	1	
6	6H1-82181-10	.CIRCUIT BREAKER COMP.	1	1	
7	62X-43807-00	.WIRE SUB ASSY	1	1	
8	6H1-4380F-11	.PLATE, BRUSH HOLDER	1	1	
9	62X-4386K-00	.SPRING, BRUSH	2	2	
10	97980-05225	.SCREW, WITH WASHER	3	3	
11	97607-04216	.SCREW, WITH WASHER	2	2	
12	6D8-43881-00	.FRAME, END	1	1	
16	6H1-43882-11	.OIL SEAL	1	1	
17	90201-121J9	.WASHER, PLATE	1	1	
18	93210-554A9	.O-RING	1	1	



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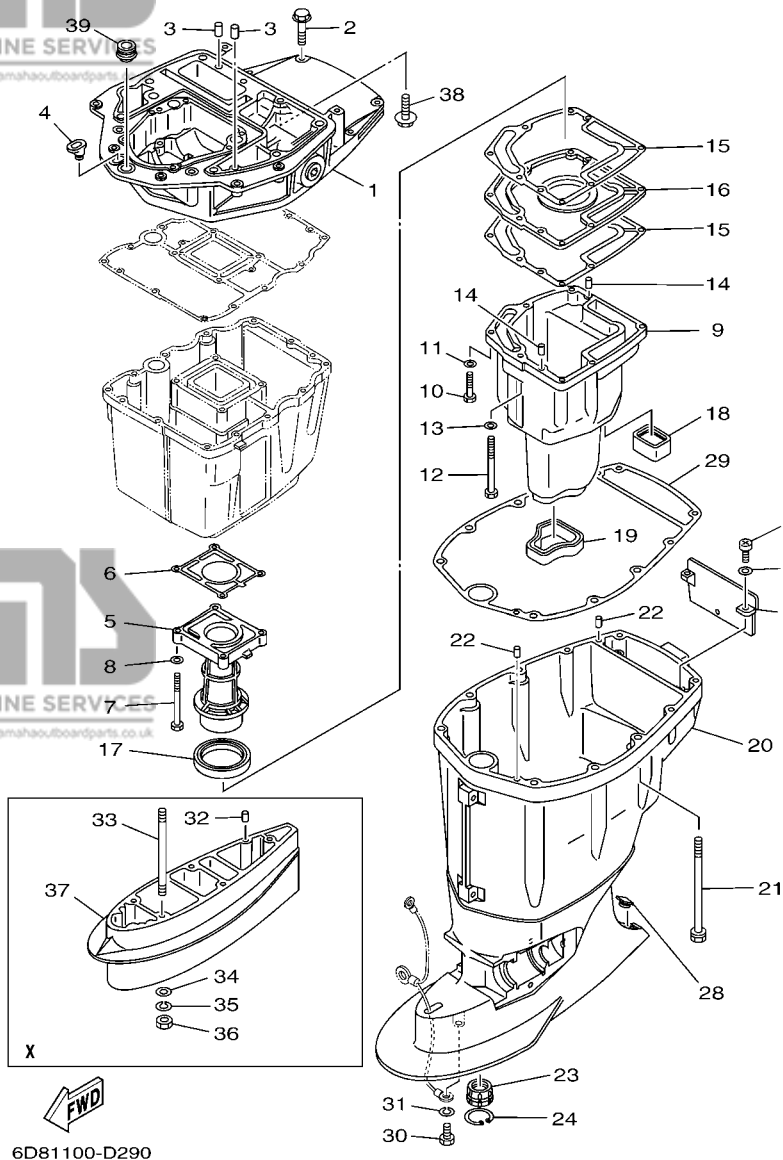


FIG. 29 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-41137-00-94	GUIDE, EXHAUST	1	1	
2	97575-08540	BOLT, WITH WASHER	4	4	
3	93608-16M16	PIN, DOWEL	2	2	
4	6G1-42727-00	GROMMET	1	1	
5	67F-41131-01-5B	MANIFOLD, EXT. 1	1	1	
6	67F-41133-A1	GASKET, EXHAUST MANIFOLD 1	1	1	
7	97075-06070	BOLT	4	4	
8	92995-06600	WASHER	4	4	
9	67F-14711-00-5B	MUFFLER 1	1	1	
10	97075-06030	BOLT	6	6	
11	92995-06600	WASHER	6	6	
12	97075-06050	BOLT	1	1	
13	92995-06600	WASHER	1	1	
14	93606-19M23	PIN, DOWEL	2	2	
15	67F-41134-A0	GASKET, EXHAUST MANIFOLD	2	2	
16	67F-45181-00-5B	PLATE	1	1	
17	67F-41138-00	SEAL, EXT. 1	1	1	
18	67F-45127-00	SEAL	1	1	
19	67F-45123-00	GASKET, MUFFLER	1	1	
20	67F-45111-11-4D	CASING, UPPER	1	1	
21	90119-10M08	BOLT, WITH WASHER	6	6	
22	93608-16M16	PIN, DOWEL	2	2	
23	67F-45318-00	BUSHING, DRIVE SHAFT	1	1	
24	93420-36M01	CIRCLIP	1	1	
25	67F-45151-00	COVER, UPPER CASING	1	1	
26	97880-06016	SCREW, PAN HEAD	2	2	
27	92990-06600	WASHER, PLATE	2	2	



FIG. 29 UP

REF.	PAR.
NO.	
28	67F-45155

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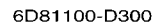
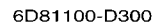


FIG. 30 OIL
REF. PAR
NO. 1 67F-15311-
FLOOD MARINE SERVICES
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12 90387-061M
13 67F-13415-
14 67F-13300-
15 67F-13314-
16 67F-13473-

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REF. NO.	PART NO.	DESCRIPTION	6D61	6D71				REMARKS
28	93604-12M07	PIN, DOWEL	2	2				
29	93210-19MJ1	O-RING	2	2				
30	6D8-15362-00	PLUG, OIL LEVEL	1	1				

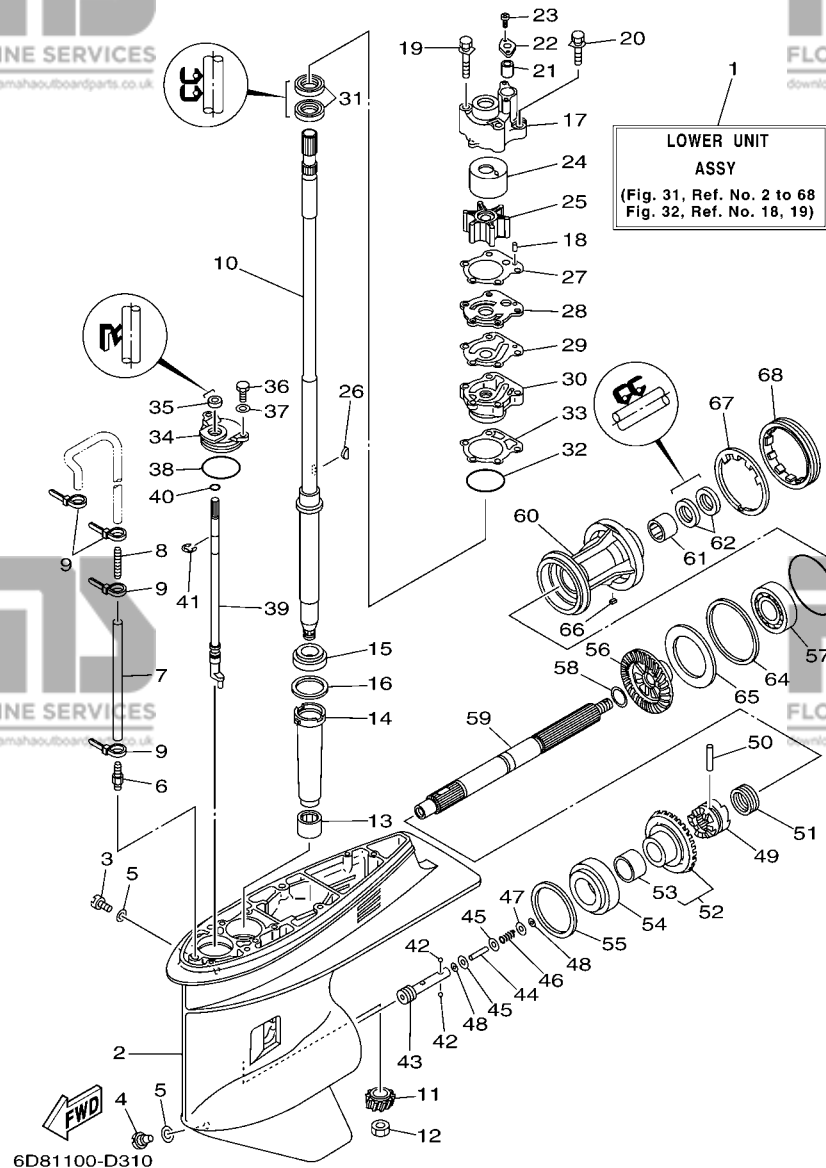


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-45300-10-4D	LOWER UNIT ASSY	1	1	L
	6D8-45300-30-4D	LOWER UNIT ASSY	1	1	X
2	67F-45301-00-4D	CASING, LOWER	1	1	
3	90340-08002	PLUG, STRAIGHT SCREW	1	1	
4	688-45341-10	PLUG, DRAIN	1	1	
5	90430-08020	GASKET	2	2	
6	6E5-45378-00	NIPPLE, HOSE	1	1	
7	90445-07M31	HOSE (L200)	1	1	L
	90445-07M38	HOSE (L300)	1	1	X
8	6E5-83558-10	END, NIPPLE	1	1	
9	90465-11M10	CLAMP	4	4	
10	67F-45501-10	DRIVE SHAFT COMP.	1	1	L
	67F-45501-30	DRIVE SHAFT COMP.	1	1	X
11	67F-45551-00	PINION (13T)	1	1	
12	90170-16M01	NUT	1	1	
13	93315-325W4	BEARING	1	1	
14	688-45536-01	SLEEVE, DRIVE SHAFT	1	1	
15	93332-000U3	BEARING	1	1	
16	688-45587-01	SHIM (T:0.10MM)	1	1	UR
	688-45587-10	SHIM (T:0.12MM)	1	1	UR
	688-45587-20	SHIM (T:0.15MM)	1	1	UR
	688-45587-30	SHIM (T:0.18MM)	1	1	UR
	688-45587-40	SHIM (T:0.30MM)	1	1	UR
	688-45587-50	SHIM (T:0.40MM)	1	1	UR
	688-45587-60	SHIM (T:0.50MM)	1	1	UR
17	67F-44311-00	HOUSING, WATER PUMP	1	1	
18	93604-10M03	PIN, DOWEL	2	2	

C3

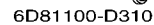


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	8D61	8D71	REMARKS
19	90119-08M87	BOLT, WITH WASHER	2	2	
20	90119-08M13	BOLT, WITH WASHER	2	2	
21	663-44366-00	DAMPER, WATER SEAL	1	1	
22	90480-19M06	GROMMET	1	1	
23	97780-40512	SCREW, TAPPING	2	2	
24	67F-44322-00	INSERT, CARTRIDGE	1	1	
25	67F-44352-00	IMPELLER	1	1	
26	90280-04M04	KEY, WOODRUFF	1	1	
27	688-44315-A0	GASKET, WATER PUMP	1	1	
28	67F-44323-00	OUTER PLATE, CARTRIDGE	1	1	
29	688-44324-A0	GASKET, CARTRIDGE	1	1	
30	6D8-44341-00	HOUSING, WATER PUMP	1	1	
31	93101-25M03	OIL SEAL	2	2	
32	93210-46044	O-RING	1	1	
33	688-44316-A0	GASKET, WATER PUMP	1	1	
34	688-45321-00	PLATE	1	1	
35	93106-09014	OIL SEAL	1	1	
36	97095-06016	BOLT	2	2	
37	92995-06600	WASHER	2	2	
38	93210-49046	O-RING	1	1	
39	67F-44150-00	SHIFT CAM ASSY	1	1	
40	93210-07003	O-RING	1	1	
41	99001-08600	CIRCLIP	1	1	
42	93503-16003	BALL	2	2	
43	67F-45634-00	SLIDE, SHIFT	1	1	
44	6H1-45668-00	SHAFT, FREE	1	1	
45	6H1-45635-00	PLUNGER, SHIFT	2	2	

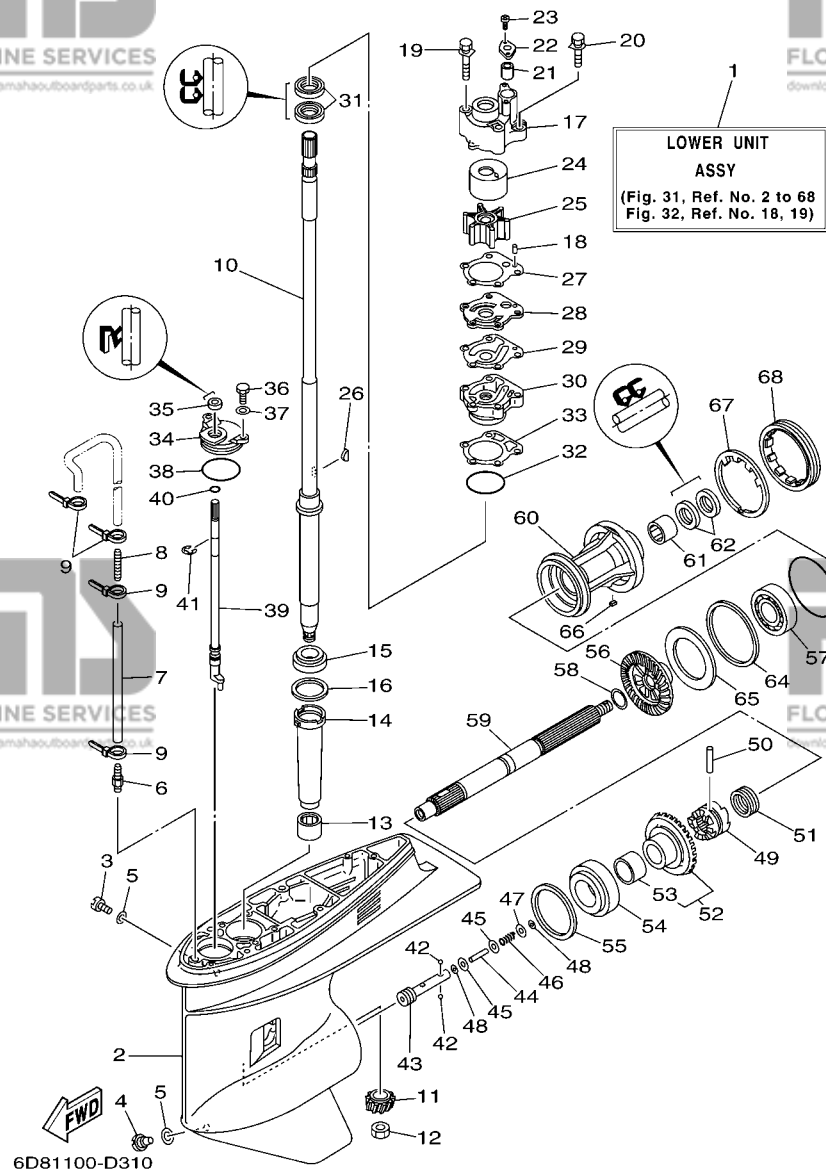
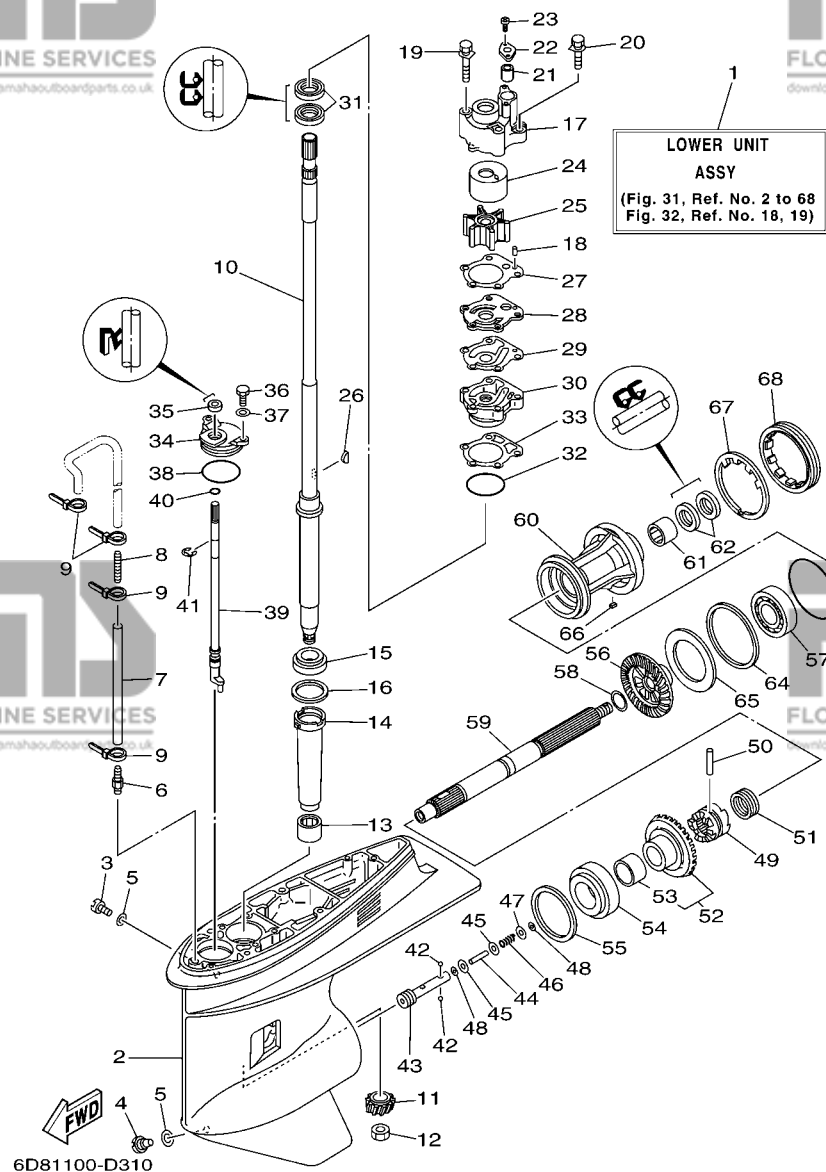
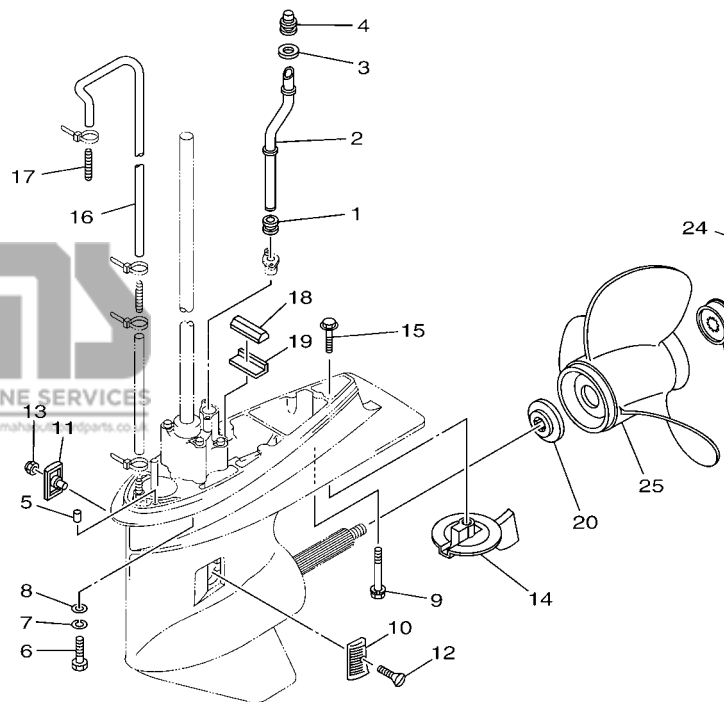


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
46	90501-12M48	SPRING, COMPRESSION	1	1	
47	90201-03313	WASHER, PLATE	1	1	
48	90183-02M03	NUT, SPRING	2	2	
49	67F-45631-00	CLUTCH, DOG	1	1	
50	90250-07M02	PIN, STRAIGHT	1	1	
51	688-45633-00	RING, CROSS PIN	1	1	
52	67F-45560-00	GEAR 1 (30T)	1	1	
53	93317-322V0	BEARING	1	1	
54	93332-000UD	BEARING	1	1	
55	688-45567-01	SHIM (T:0.10MM)	1	1	UR
	688-45567-10	SHIM (T:0.12MM)	1	1	UR
	688-45567-20	SHIM (T:0.15MM)	1	1	UR
	688-45567-30	SHIM (T:0.18MM)	1	1	UR
	688-45567-40	SHIM (T:0.30MM)	1	1	UR
	688-45567-50	SHIM (T:0.40MM)	1	1	UR
	688-45567-60	SHIM (T:0.50MM)	1	1	UR
56	67F-45571-00	GEAR 2 (30T)	1	1	
57	93306-207U0	BEARING	1	1	
58	90201-25M05	WASHER, PLATE	1	1	
59	67F-45611-01	SHAFT, PROPELLER	1	1	
60	67F-45331-00-94	HOUSING, BEARING	1	1	
61	93317-325U0	BEARING	1	1	
62	93101-25M03	OIL SEAL	2	2	
63	93210-86M39	O-RING	1	1	
64	6L6-45577-40	SHIM (T:0.30MM)	1	1	
65	67F-45576-00	WASHER, THRUST	1	1	
66	90282-04010	KEY, STRAIGHT	1	1	

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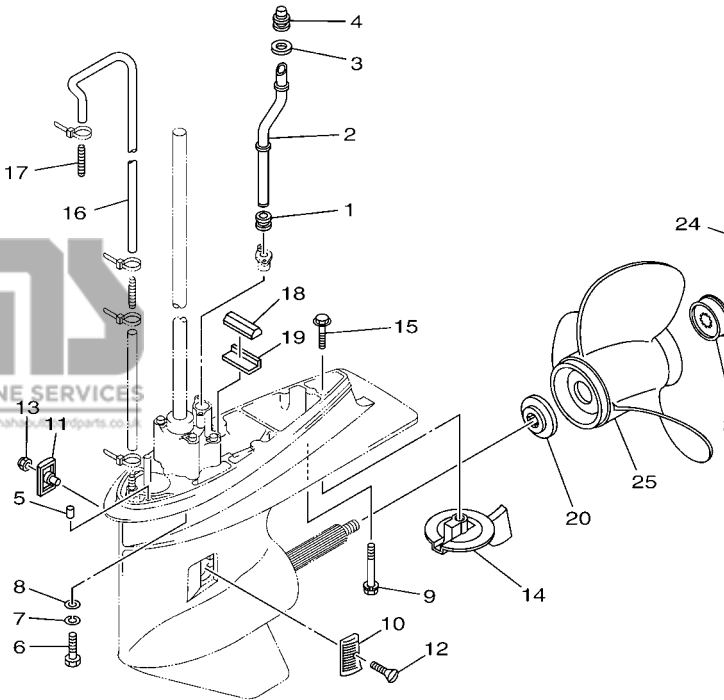
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FIG. 32 LOWER CASING & DRIVE 2

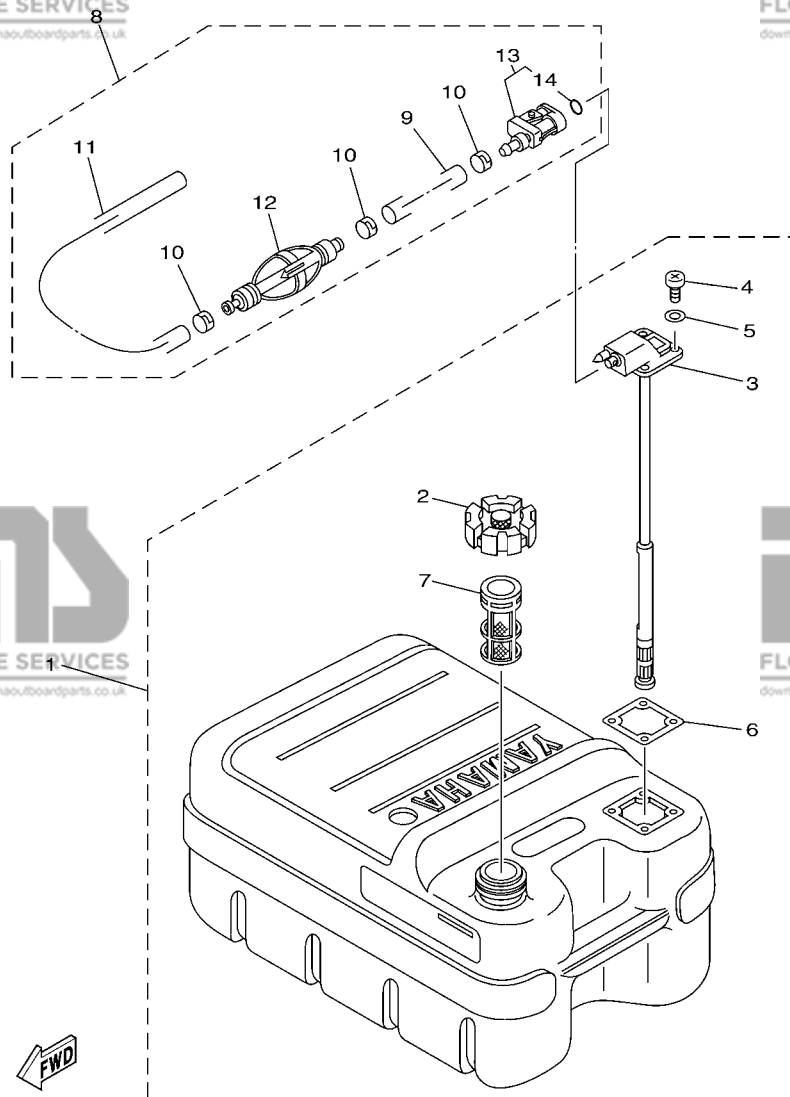
REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	663-44367-00	DAMPER, WATER SEAL	1	1	
2	6D8-44361-00	TUBE, WATER	1	1	L
	6D8-44361-10	TUBE, WATER	1	1	X
3	6D8-44314-00	SPACER	1	1	
4	67F-44365-00	DAMPER, WATER SEAL	1	1	
5	93606-12019	PIN, DOWEL	2	2	
6	97075-10040	BOLT	4	4	L
7	92995-10100	WASHER	4	4	L
8	92995-10600	WASHER	4	4	L
9	90119-08M84	BOLT, WITH WASHER	1	1	L
	90119-08M86	BOLT, WITH WASHER	1	1	X
10	6H1-45214-00	COVER, WATER INLET	1	1	
11	6H1-45215-00	COVER, WATER INLET	1	1	
12	90151-05M00	SCREW, COUNTERSUNK	1	1	
13	90185-05002	NUT, SELF-LOCKING	1	1	
14	67F-45371-00	TAB-TRIM	1	1	
15	90105-10M67	BOLT, FLANGE	1	1	
16	90445-07ME0	HOSE (L1220)	1	1	
17	6E5-83558-00	END, NIPPLE	1	1	
18	688-45375-00	DAMPER, SEAL	1	1	
19	663-45376-00-94	GUIDE, SEAL DAMPER	1	1	
20	688-45987-01	SPACER	1	1	
21	67F-45997-00	SPACER	1	1	
22	90389-25M00	BUSH	1	1	
23	90171-16011	NUT, CASTLE	1	1	
24	91490-40025	PIN, COTTER	1	1	
25	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1	1	UR

FIG. 32 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
25	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1	1	UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1	1	UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K)	1	1	UR
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1	1	UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1	1	UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1	1	UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1	1	UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1	1	UR
	688-45930-02-98	PROPELLER (3X13"X17"-K)	1	1	UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1	1	UR



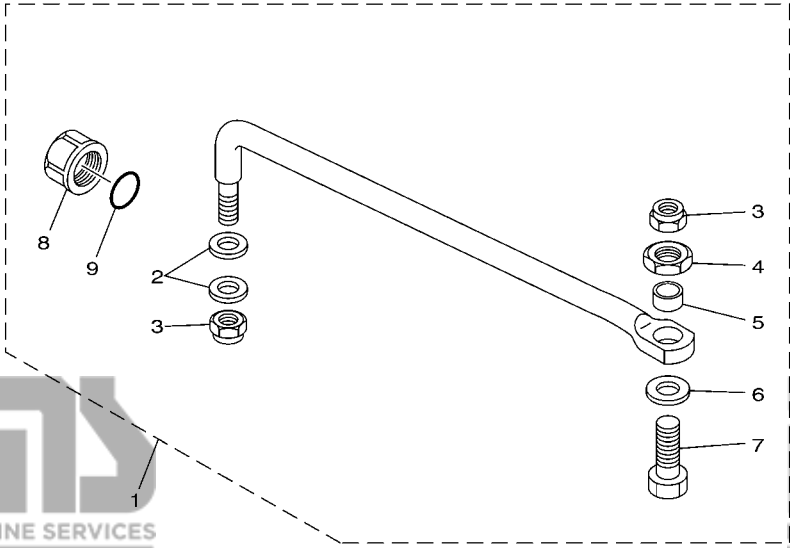
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6N43100-C270

FIG. 33 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1		AP FOR CAR
2	6YJ-24610-01	.CAP ASSY	1		
3	6Y1-24260-12	.FUEL METER ASSY	1		WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4		
5	6Y1-24329-00	.SEAL	4		
6	6Y1-24268-00	.GASKET, FUEL METER	1		
7	6YJ-24167-00	.STRAINER	1		
8	6Y2-24306-44	FUEL PIPE COMP. 1	1		AP FOR CAR
9	90445-13M01	.HOSE (L2050)	1		
10	6E5-24351-51	.BAND 1	3		
11	90445-13M35	.HOSE (L250)	1		
12	6Y2-24360-60	.PRIMER PUMP ASSY	1		
13	6Y2-24305-05	.FUEL PIPE JOINT COMP. 2	1		
14	93210-08287	..O-RING	1		



67F0010-9250

FIG. 34 STEERING GUIDE

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	67F-61350-00	STEERING GUIDE ATTACHMENT KIT	1	1	AP
2	90201-10M20	.WASHER, PLATE	2	2	
3	90185-09M01	.NUT, SELF-LOCKING	2	2	
4	90170-09M03	.NUT	1	1	
5	90387-10M42	.COLLAR	1	1	
6	90201-10M63	.WASHER, PLATE	1	1	
7	90101-09M01	.BOLT	1	1	
8	6E5-43145-01	.CAP, CLAMP BRACKET	1	1	
9	93210-16275	.O-RING	1	1	



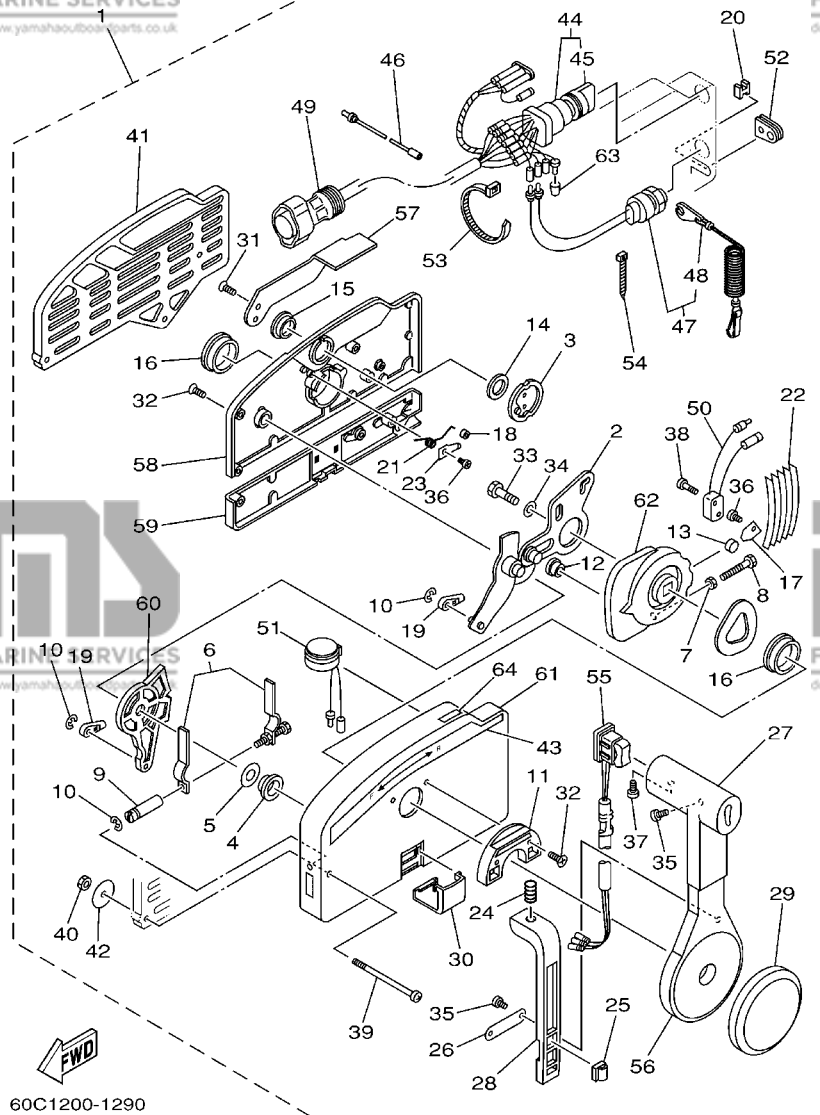


FIG. 36 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	703-48205-A5	REMOTE CONTROL ASSY (10P)	1		AP CAR WITH PT/T SW.
	703-48205-17	REMOTE CONTROL ASSY (10P)	1	1	AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1	1	
3	703-48153-00	.SHAFT, FREE ACCEL.	1	1	
4	703-48235-00	.BUSHING	1	1	
5	703-48268-00	.SPACER	1	1	
6	703-48264-00	.FRICTION, THROTTLE	1	1	
7	95380-05600	.NUT	1	1	
8	97380-05025	.BOLT	1	1	
9	703-48265-00	.SHAFT, FRICTION	1	1	
10	93430-06024	.CIRCLIP	3	3	
11	703-48245-00	.PLATE, LOCK	1	1	
12	703-48252-00	.ROLLER, CAM	1	1	
13	701-48248-00	.ROLLER, FREE ACCEL.	1	1	
14	703-48198-00	.WASHER, WAVE	1	1	
15	703-48243-00	.BUSHING	1	1	
16	703-48236-00	.BUSHING 1	2	2	
17	703-48189-00	.RETAINER	1	1	
18	703-48234-00	.ROLLER, DETENT	1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2	2	
20	703-48358-00	.ANCHOR, CABLE	1	1	
21	703-48244-00	.SPRING, FREE ACCEL.	1	1	
22	703-48238-00	.SPRING, DETENT	5	5	
23	703-48246-00	.SPACER	1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK	1	1	
25	703-82594-00	.CLAMP	1	1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1	1	

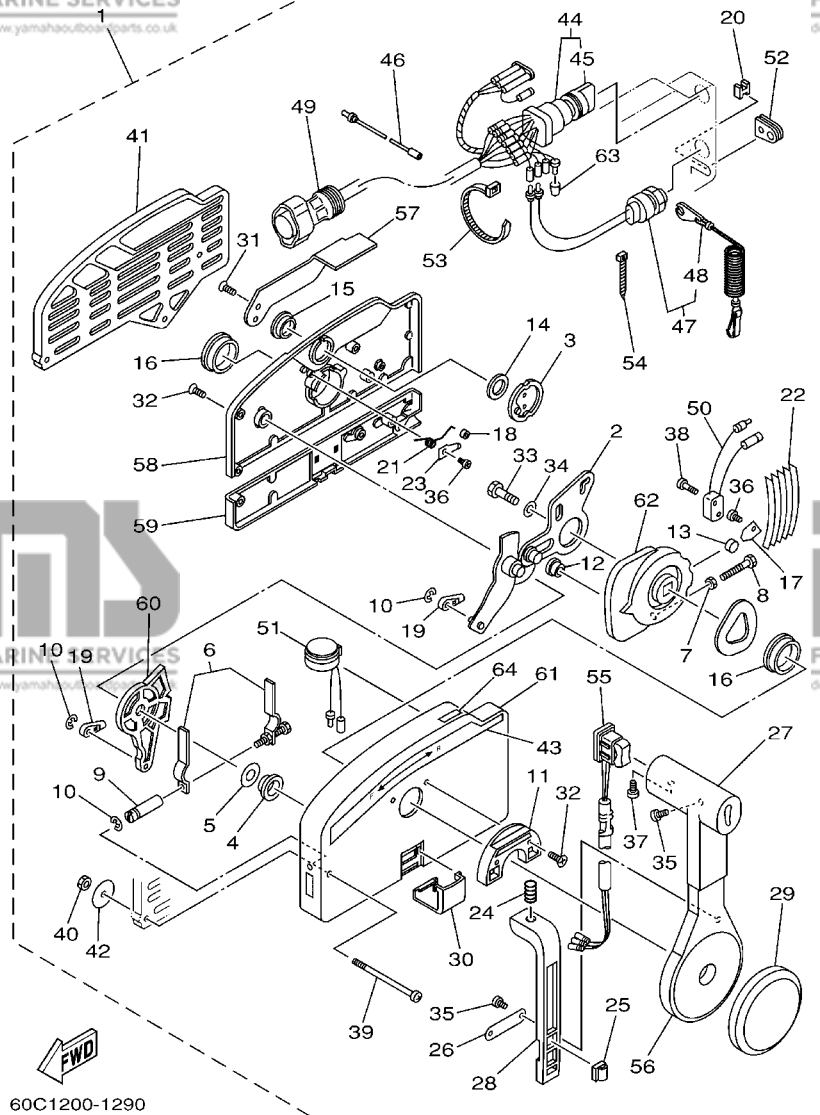


FIG. 36 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
27	703-48222-00	.GRIP, CONTROL LEVER	1	1	SINGLE
28	703-48223-00	.LOCK, NEUTRAL	1	1	
29	703-48225-00	.COVER	1	1	
30	703-48219-00	.COVER, LEAD	1	1	
31	703-48281-00	.SCREW	2	2	
32	703-48282-00	.SCREW	7	7	
33	97380-08030	.BOLT	1	1	
34	92990-08600	.WASHER, PLATE	1	1	
35	98580-04010	.SCREW, PAN HEAD	3	3	
36	98580-04006	.SCREW, PAN HEAD	2	2	
37	98580-05010	.SCREW, PAN HEAD	1	1	
38	98580-03015	.SCREW, PAN HEAD	2	2	
39	703-48291-10	.SCREW (M6)	3	3	
40	95380-06600	.NUT, HEXAGON	3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL	1	1	SINGLE
42	701-48287-00	.WASHER	3	3	
43	703-48215-00	.GRAPHIC	1	1	
44	703-82510-12	.MAIN SWITCH ASSY	1		PRIME START
	703-82510-43	.MAIN SWITCH ASSY	1	1	FOR 703-48205-17
45	676-82577-00	..CAP, KEY	1		FOR 703-82510-12
	703-82577-00	..CAP, KEY	1	1	FOR 703-82510-43
46	703-82531-00	.WIRE, LEAD	1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1	1	
48	682-82556-00	..STOPPER	1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS	1	1	L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1	1	
51	703-83383-B0	.BUZZER	1		FOR 703-48205-A5

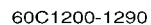
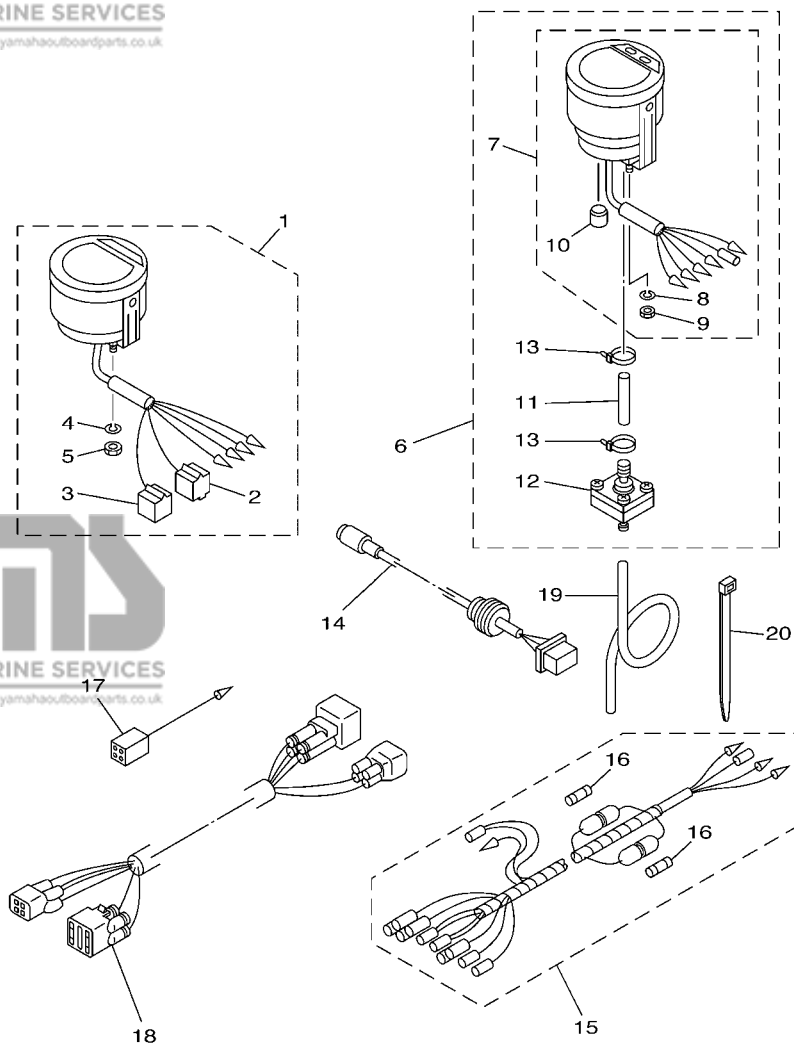


FIG. 36 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71		REMARKS
51	703-83383-02	.BUZZER	1	1		FOR 703-48205-17
52	703-48284-00	.GROMMET	1	1		
53	703-82591-00	.BAND	1	1		
54	703-82592-00	.BAND	1	1		
55	703-82563-02	.TRIM & TILT SWITCH ASSY	1	1		WITH PT/T SW.
56	703-48221-00	.LEVER, CONTROL	1	1		
57	703-48152-00	.KNOB, FREE ACCEL.	1	1		
58	703-48212-00	.BACK PLATE 1	1	1		
59	703-48213-00	.BACK PLATE 2	1	1		
60	703-48271-00	.ARM, SHIFT	1	1		
61	703-48211-01	.HOUSING,1	1	1		
62	703-48232-00	.GEAR	1	1		
63	703-82542-00	.CAP	1			FOR 703-48205-A5
64	703-48218-00	.GRAPHIC	1			FOR 703-48205-A5



61A1700-2290

FIG. 37 METER

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6Y5-8350T-03	TACHOMETER ASSY	1	1	AP FOR OCE,CAR
2	9E450-04433	.CONNECTOR	1	1	M-4-W
3	9E450-04533	.CONNECTOR	1	1	F-4-W
4	92990-04100	.WASHER, SPRING	2	2	
5	95380-04600	.NUT	2	2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY	1	1	AP FOR OCE
7	6Y5-83570-S5	.SPEEDOMETER ASSY	1	1	
8	92990-04100	..WASHER, SPRING	2	2	
9	95380-04600	..NUT	2	2	
10	6Y5-83533-T2	..GROMMET	1	1	
11	6Y5-83557-31	.TUBE	1	1	
12	6Y5-83728-00	.CONNECTOR ASSY	1	1	
13	90465-11M10	.CLAMP	2	2	
14	6Y5-87122-S0	CORD ASSY 1	1	1	AP FOR OCE
15	6Y5-83553-M0	WIRE, LEAD	1	1	AP FOR OCE
16	6Y5-83553-00	WIRE, LEAD	1	1	AP FOR CAR
17	1E6-82151-00	.FUSE (10A)	2	2	FOR 6Y5-83553-M0
18	1E6-82151-00	.FUSE (10A)	1	1	FOR 6Y5-83553-00
19	6Y5-82117-00	WIRE, LEAD (BLACK)	1	1	AP FOR OCE
20	68F-82553-80	EXTENSION, WIRE LEAD	1	1	AP FOR OCE
21	68F-82553-70	EXTENSION, WIRE LEAD	1	1	AP FOR CAR
22	6Y5-83557-10	TUBE (8M)	1	1	AP FOR OCE
23	90465-11M10	CLAMP	2	2	AP FOR OCE

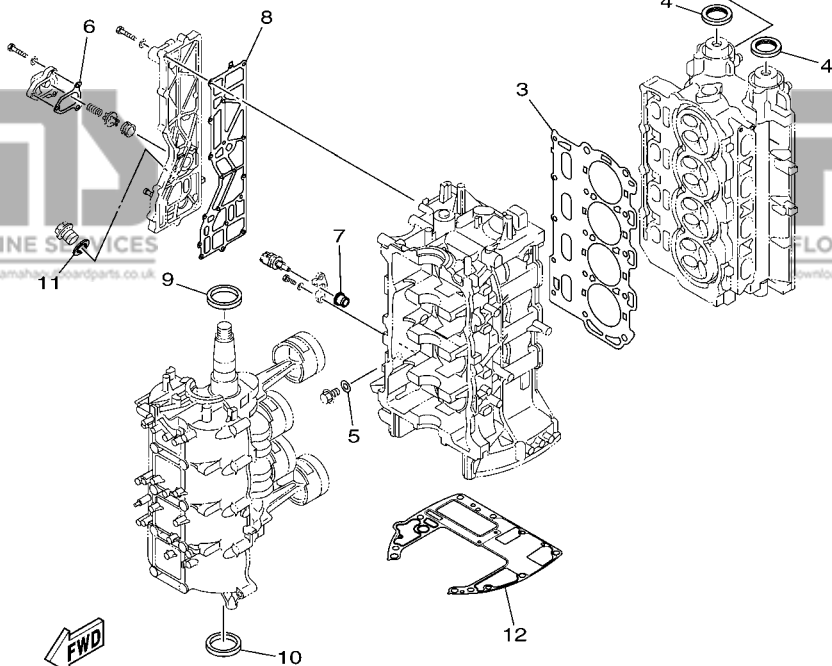
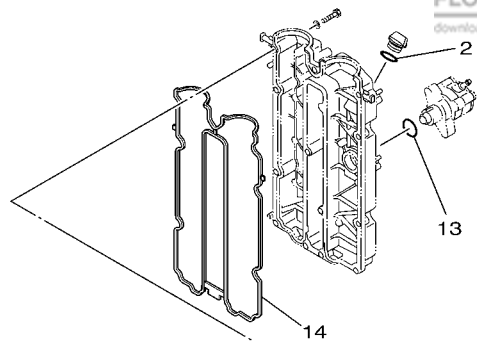
FIG. 38 OPTIONAL PARTS 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6C5-W8186-00	VARIABLE TROLING RPM SW. KIT	1		AP FOR USA,CAN
2	6C5-81860-00	.SWITCH ASSY	1		
3	6C5-23448-00	.SPACER	1		
4	6C5-23448-10	.SPACER	1		
5	90159-06018	.SCREW, WITH WASHER	2		
6	95780-06300	.NUT, FLANGE	2		
7	90465-06M86	.CLAMP	2		
8	90201-06028	.WASHER, PLATE	2		
9	97885-06016	.SCREW, PAN HEAD	2		
10	90465-13M24	.CLAMP	4		



6C11010-D330

POWER HEAD
GASKET KIT



6D81100-D380

FIG. 39 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	6D8-W0001-00	POWER HEAD GASKET KIT	1	1	
2	93210-24M79	.O-RING	1	1	
3	67F-11181-02	.GASKET, CYLINDER HEAD 1	1	1	
4	93102-38M59	.OIL SEAL	2	2	
5	90430-14115	.GASKET	1	1	
6	67F-12435-A0	.GASKET	1	1	
7	68V-85753-00	.GASKET, SENDER UNIT	1	1	
8	67F-41114-A1	.GASKET, EXHAUST OUTER COVER	1	1	
9	93102-48008	.OIL SEAL	1	1	
10	93101-48001	.OIL SEAL	1	1	
11	90430-18130	.GASKET	1	1	
12	68V-11351-00	.GASKET, CYLINDER	1	1	
13	93210-30682	.O-RING	1	1	
14	6D8-11356-00	.SEAL, CYLINDER 2	1	1	

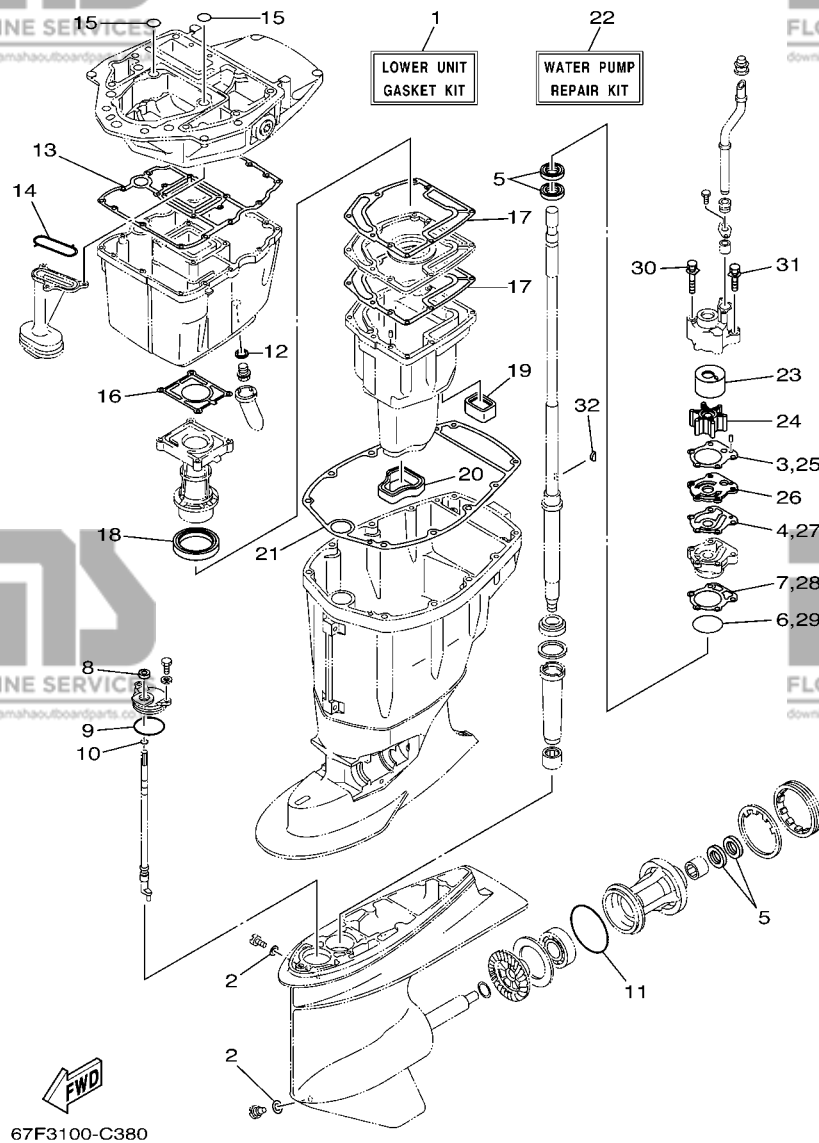
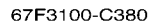


FIG. 40 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6D61	6D71	REMARKS
1	67F-W0001-21	LOWER UNIT GASKET KIT	1	1	
2	90430-08020	.GASKET	2	2	
3	688-44315-A0	.GASKET, WATER PUMP	1	1	
4	688-44324-A0	.GASKET, CARTRIDGE	1	1	
5	93101-25M03	.OIL SEAL	4	4	
6	93210-46044	.O-RING	1	1	
7	688-44316-A0	.GASKET, WATER PUMP	1	1	
8	93106-09014	.OIL SEAL	1	1	
9	93210-49046	.O-RING	1	1	
10	93210-07003	.O-RING	1	1	
11	93210-86M39	.O-RING	1	1	
12	90430-14M09	.GASKET	1	1	
13	68V-15312-00	.GASKET, OIL PAN	1	1	
14	67F-13415-00	.SEAL, OIL STRAINER	1	1	
15	93210-19MJ1	.O-RING	2	2	
16	67F-41133-A1	.GASKET, EXHAUST MANIFOLD 1	1	1	
17	67F-41134-A0	.GASKET, EXHAUST MANIFOLD	2	2	
18	67F-41138-00	.SEAL, EXT. 1	1	1	
19	67F-45127-00	.SEAL	1	1	
20	67F-45123-00	.GASKET, MUFFLER	1	1	
21	67F-45113-00	.GASKET, UPPER CASING	1	1	
22	67F-W0078-00	WATER PUMP REPAIR KIT	1	1	
23	67F-44322-00	.INSERT, CARTRIDGE	1	1	
24	67F-44352-00	.IMPELLER	1	1	
25	688-44315-A0	.GASKET, WATER PUMP	1	1	
26	67F-44323-00	.OUTER PLATE, CARTRIDGE	1	1	
27	688-44324-A0	.GASKET, CARTRIDGE	1	1	



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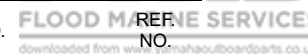


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