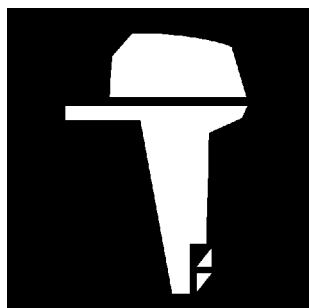




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

2BMH'03(6A12)

2B6A1-300F1

YAMAHA
GENUINE
Parts & Accessories

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

2BMH'03(6A12)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	U	1/2	1/4		REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94..	PULLY, STARTER	1				

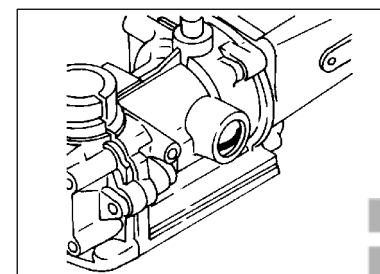
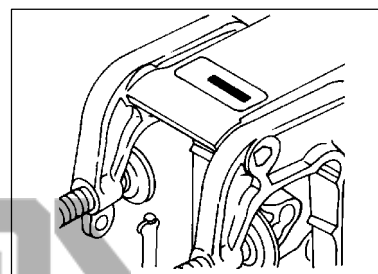
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
2B	2BMH

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

2BMH S 6A1K : 1000001



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

A2

COWLING. FUEL	A4
CYLINDER. CRANKCASE	A7
CARBURETOR	B2
STARTER	B4
GENERATOR	B5
BRACKET	B6
UPPER CASING	C1
LOWER CASING. DRIVE	C3
REPAIR KIT	C5

INDEX

NUMERICAL INDEX	C7
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CONTENTS

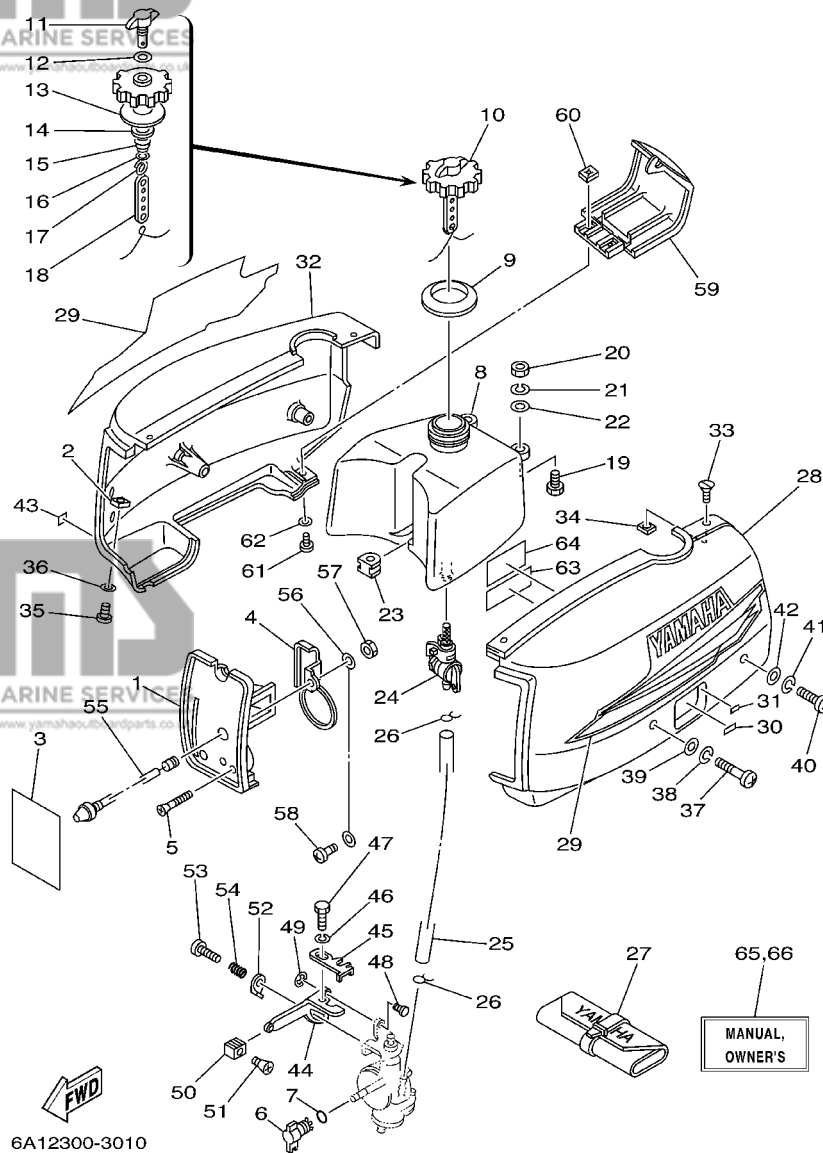
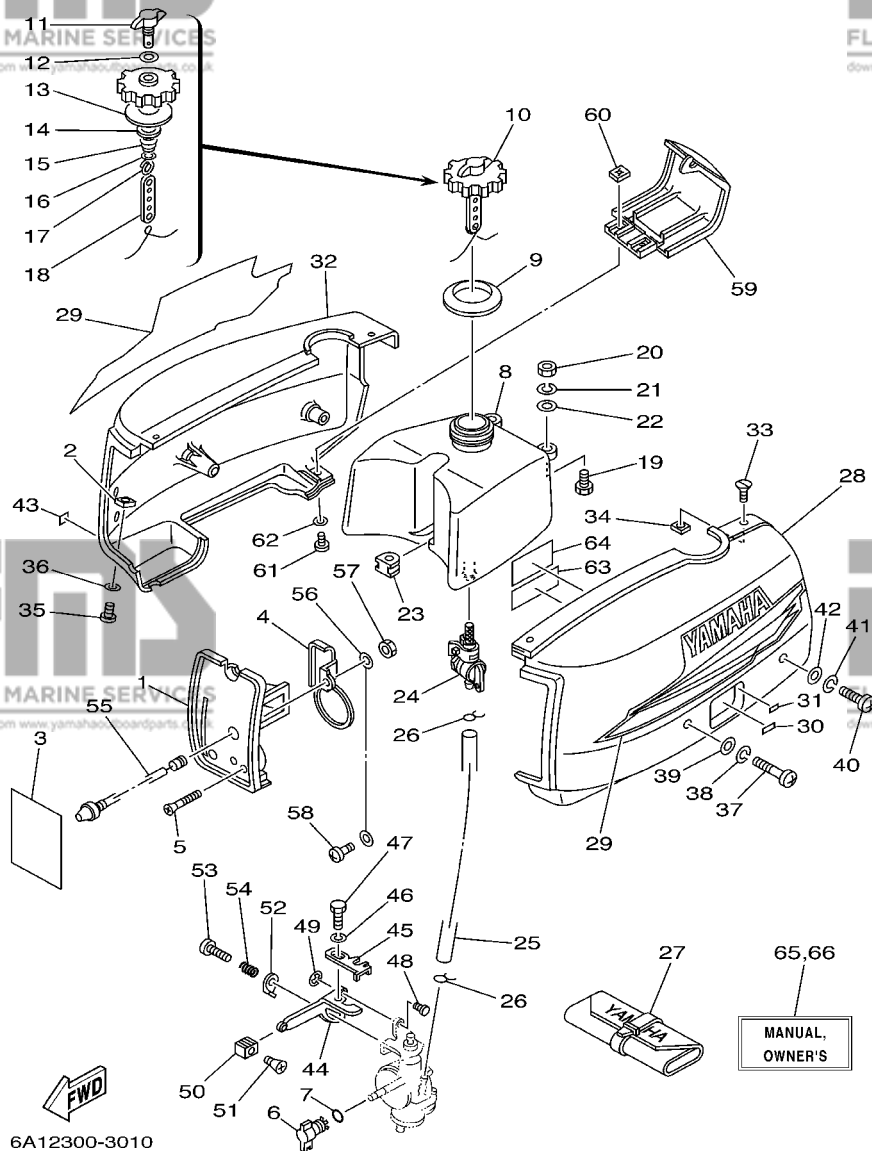


FIG. 1 COWLING . FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q				REMARKS REMARQUES
1	6A1-14441-02	SILENCER, INTAKE 2 SILENCIEUX 2, ADMISSION	1				
2	90173-05M00	NUT, SQUARE ECROU, CARRE	2				
3	6A1-42677-10	GRAPHIC, FRONT ADHESIF, AVANT	1				
4	6A1-14442-00	SPACER ENTRETOISE	1				
5	90151-04M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	2				
6	6A1-41271-00	KNOB, CHOKE BOUTON DE STARTER	1				
7	93210-08M29	O-RING JOINT TORIQUE	1				
8	6A1-24110-01	FUEL TANK COMP. RESERVOIR A ESSENCE	1				
9	6A1-24198-00	SEAT, RUBBER SIEGE, CAOUTCHOUC	1				
10	6A1-24610-01	CAP ASSY BOUCHON	1				
11	6A1-24631-00	.SCREW, AIR .VIS, AIR	1				
12	90430-04005	.GASKET .JOINT	1				
13	90430-14117	.GASKET .JOINT	1				
14	646-24615-01	.GASKET, PLATE 1 .JOINT 1, PLAQUE	1				
15	90501-10374	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1				
16	92907-04200	.WASHER .RONDELLE	1				
17	90501-10260	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1				
18	646-24241-00	.INDICATOR 1 .INDICATEUR 1	1				
19	97095-06018	BOLT BOULON	2				
20	95380-06600	NUT, HEXAGON ECROU	2				
21	92995-06100	WASHER, SPRING RONDELLE, GROWER	2				
22	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2				
23	6A1-24181-00	DAMPER, LOCATING 1 SILENT-BLOC 1	1				
24	6A1-24500-02	FUEL COCK ASSY 1 ROBINET A ESSENCE	1				
25	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1				
26	90467-08004	CLIP JONC	2				
27	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1				



6A12300-3010

FIG. 1 COWLING . FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q.B.			REMARKS REMARQUES
28	6A1-42741-11	APRON CAPOT LATERAL	1			
29	6A1-W0070-14	GRAPHIC SET JEU DIEMBLEMES	1			
30	6A1-24153-50	INDICATOR, COCK INDICATEUR, ROBINET	1			
31	6A1-24154-50	INDICATOR, SHIFT TEMOIN, INVERSION	1			
32	6A1-42771-11	APRON CAPOT LATERAL	1			
33	98780-05012	SCREW, FLAT HEAD VIS A TETE FRAISEE	2			
34	90183-05M00	NUT, SPRING ECROU, RESSORT	2			
35	97880-05010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2			
36	92990-05600	WASHER, PLATE RONDELLE, PLATE	2			
37	97880-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2			
38	92990-06100	WASHER, SPRING RONDELLE, GROWER	2			
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	2			
40	97880-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2			
41	92990-06100	WASHER, SPRING RONDELLE, GROWER	2			
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	2			
43	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1			
44	6A1-41212-01	ARM, ACCEL. BRAS	1			
45	6A1-41211-00	LINK, ACCEL. BIELLETTE, ACCELERATION	1			
46	92990-05100	WASHER, SPRING RONDELLE, GROWER	1			
47	97095-05010	BOLT BOULON	1			
48	6A1-14365-00	PIN, CLEVIS AXE, A GOUPILLE	1			
49	99001-04600	CIRCLIP CIRCLIP	1			
50	6A1-41637-00	KNOB, MAGNETO CONTROL BOUTON	1			
51	98780-03010	SCREW, FLAT HEAD VIS A TETE FRAISEE	1			
52	6A1-41223-00	WASHER, LOCK 1 RONDELLE, FREIN 1	1			
53	97885-05025	SCREW, PAN HEAD VIS, A ENCOCHE	1			
54	90501-12M16	SPRING, COMPRESSION RESSORT, COMPRESSION	1			

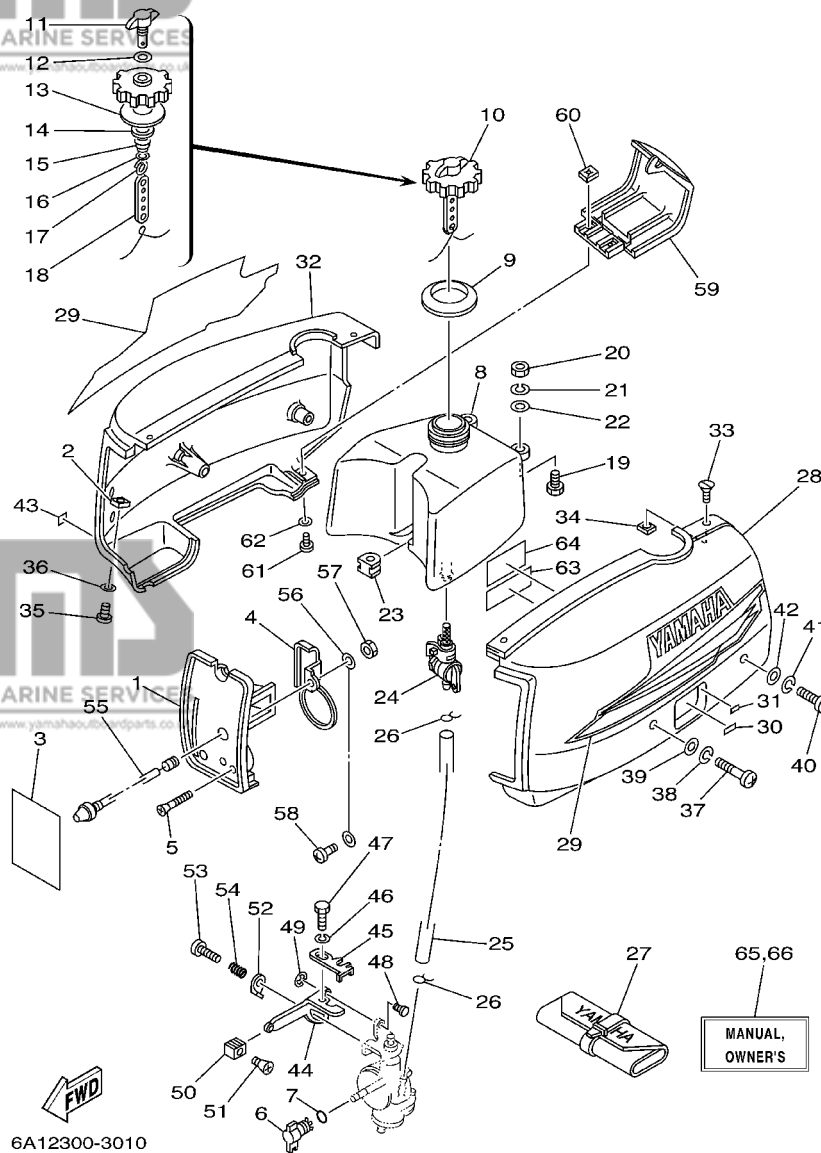
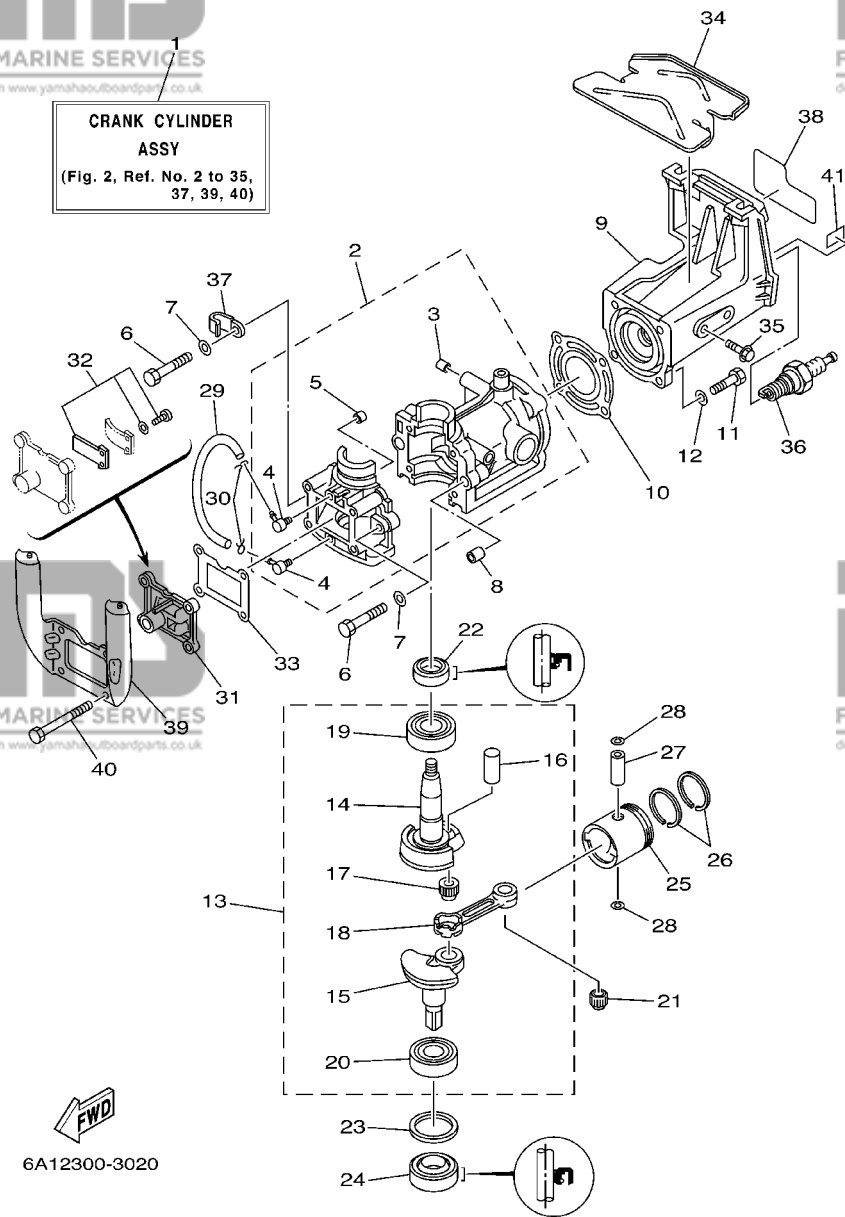


FIG. 1 COWLING . FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q.B.	REMARKS REMARQUES
55	6A1-82550-02	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	
56	6A1-82541-00	WIRE, LEAD FIL	1	
57	95380-08700	NUT ECROU	1	
58	97880-05008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
59	6A1-82375-11	COVER, PLUG CAP COUVERCLE, CAPUCHON BOUGIE	1	
60	90183-05M00	NUT, SPRING ECROU, RESSORT	2	
61	97880-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
62	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
63	6A1-83625-41	MARK 5 ETIQUETTE 5	1	
64	6A1-83625-51	MARK 5 ETIQUETTE 5	1	
65	6A1-28199-7L-A0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	UR (E,F,S)
	6A1-28199-7L-B0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	UR (D,NL,I)
66	6A1-28199-8M-A0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	UR (DK,P,GR)
	6A1-28199-8M-B0	MANUAL, OWNER'S MANUEL D'UTILISATION	1	UR (N,S,SS)

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 35,
37, 39, 40)



6A12300-3020

FIG. 2 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q			REMARKS REMARQUES
1	6A1-W0090-13-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1			
2	6A1-15100-61-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1			
3	90336-06001	.PLUG, TAPER .PLOT, CONIQUE	1			
4	650-14485-03	.PIPE, JOINT .DURITE	2			
5	624-11379-00	.VALVE, CHECK .CLAPET	1			
6	97013-06040	BOLT BOULON	2			
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	2			
8	99530-10014	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2			
9	6A1-11111-02-1S	HEAD, CYLINDER 1 CULASSE	1			
10	6A1-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1			
11	97095-06025	BOLT BOULON	4			
12	92995-06600	WASHER RONDELLE	4			
13	6A1-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1			
14	646-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1			
15	6A1-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1			
16	646-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1			
17	93310-31439	.BEARING .ROULEMENT	1			
18	646-11651-02	.ROD, CONNECTING .BIELLE NUE	1			
19	93306-00409	.BEARING .ROULEMENT	1			
20	93306-30204	.BEARING .ROULEMENT	1			
21	93310-210V1	BEARING ROULEMENT	1			
22	93102-20070	OIL SEAL JOINT SPY	1			
23	90201-35300	WASHER, PLATE RONDELLE, PLATE	1			
24	93102-15M32	OIL SEAL JOINT SPY	1			
25	646-11631-01-98	PISTON (STD) PISTON (STD)	1			
	646-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	1			AP
	646-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	1			AP

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 35,
37, 39, 40)

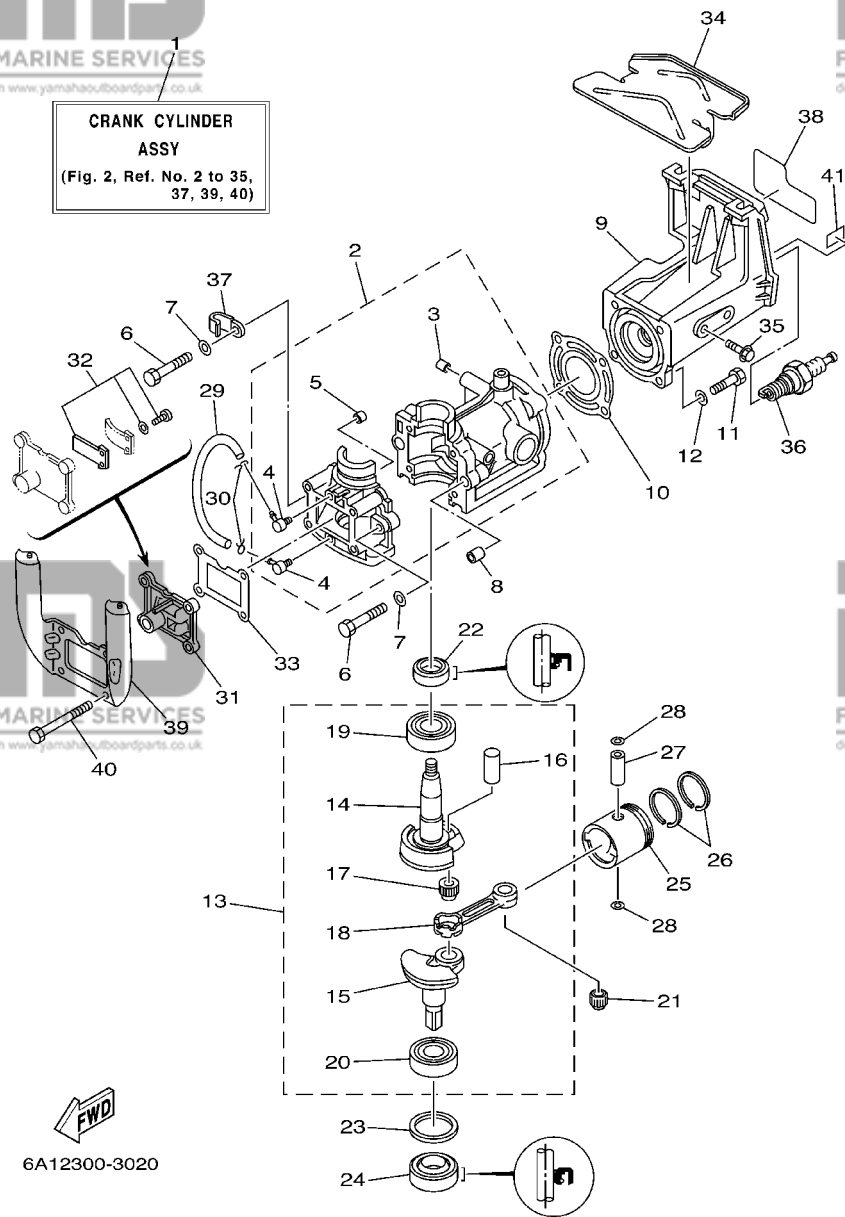
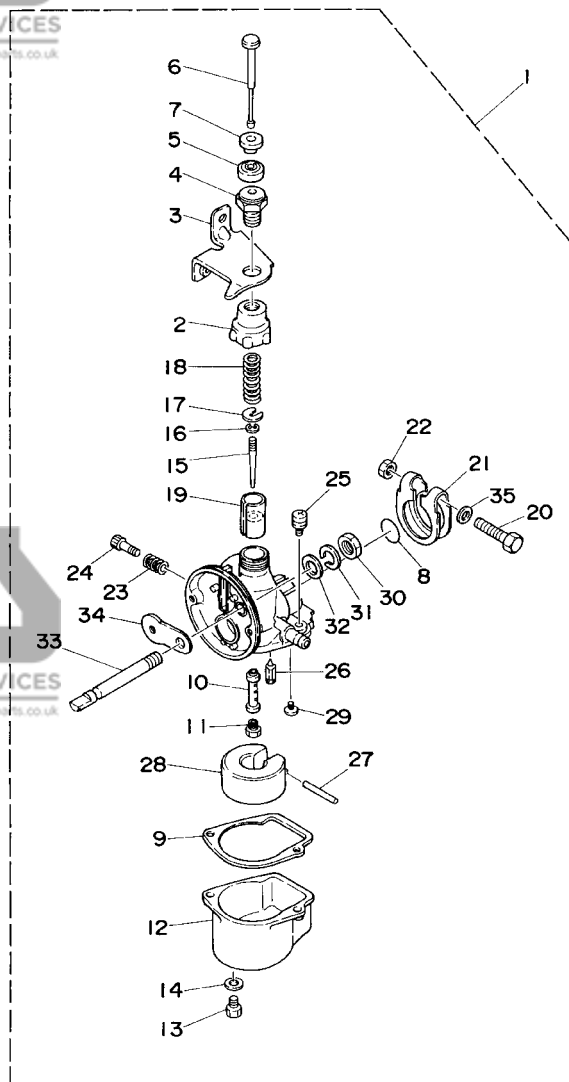


FIG. 2 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
NO.	NO. PIECES	DESCRIPTION		REMARQUES
26	646-11601-01	PISTON RING SET (STD)	1	
		JEU DE SEGMENTS (STD)		
	646-11601-11	PISTON RING SET (0.25MM O/S)	1	AP
		JEU DE SEGMENTS (0.25MM O/S)		
	646-11601-21	PISTON RING SET (0.50MM O/S)	1	AP
		JEU DE SEGMENTS (0.50MM O/S)		
27	646-11633-00	PIN, PISTON	1	
28	93450-11021	CIRCLIP	2	
29	90445-07254	HOSE (L118)	1	
30	90467-06016	CLIP	2	
31	6A1-13610-00	REED VALVE ASSY	1	
32	6A1-W0004-00	CLAPET COMPLET	1	
		.REED SET		
		.JEU DE CLAPETS		
33	6A1-13621-A0	GASKET, VALVE SEAT	1	
34	6A1-24141-00	JOINT, SIEGE DE CLAPET	1	
		PROTECTOR, FUEL TANK		
		PROTECTEUR, RESERV A ESSENCE		
35	95895-06010	BOLT, FLANGE	2	
		BOULON		
36	94702-00249	PLUG, SPARK (NGK BR5HS)	1	
		BOUGIE D'ALLUMAGE (NGK BR5HS)		
37	90465-06M86	CLAMP	1	
		BRIDE		
38	6A1-42678-12	GRAPHIC, REAR	1	
		ADHESIF, ARRIERE		
39	6A1-15771-01	STAY 1	1	
		SUPPORT 1		
40	97013-06060	BOLT	4	
		BOULON		
41	678-42791-10	MARK 1	1	
		ETIQUETTE 1		

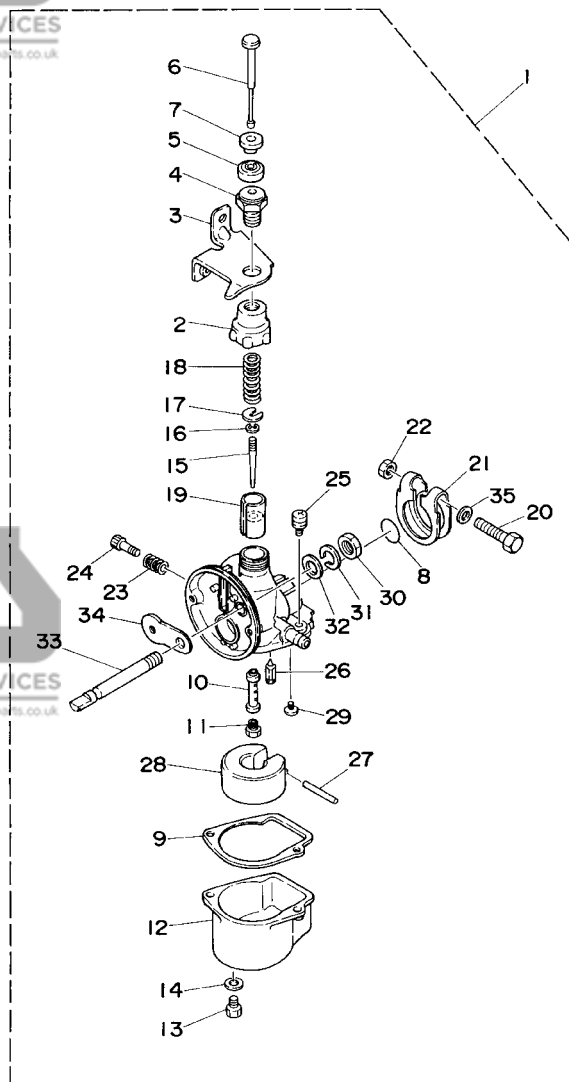


6A10010-4030

FIG. 3 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q.B.				REMARKS REMARQUES
1	6A1-14301-03	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1				
2	646-14158-00	.TOP, MIXING CHAMBER .DESSUS, CHAMBRE DE MELANGE	1				
3	6A1-14497-00	.STAY, THROTTLE WIRE .SUPPORT, CABLE D'ACCELERATION	1				
4	646-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1				
5	646-14169-00	.CAP .COUVERCLE	1				
6	6A1-14314-00	.BAR, THROTTLE .TRINGLE, ACCELERATEUR	1				
7	6A1-14163-00	.SPACER .ENTRETOISE	1				
8	646-14229-01	.O-RING .JOINT TORIQUE	1				
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1				
10	6A1-14341-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	1				
11	6A1-14343-48	.JET, MAIN (# 96) .GICLUR, PRINCIPAL (# 96)	1				
12	6A1-14381-02	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1				
13	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1				
14	646-14198-01	.GASKET .JOINT	1				
15	6A1-14116-10	.NEEDLE .AIGUILLE	1				
16	646-14137-00	.CLIP .JONG	1				
17	646-14136-00	.SEAT, SPRING .SIEGE, RESSORT	1				
18	646-14331-01	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	1				
19	646-14312-08	.VALVE, THROTTLE 1 .BOISSEAU 1	1				
20	6A1-14125-01	.SCREW .VIS	1				
21	6A1-14127-01	.CLIP .JONG	1				
22	6A1-14358-01	.NUT .ECROU	1				
23	6A1-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1				
24	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1				
25	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2				
26	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1				
27	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1				



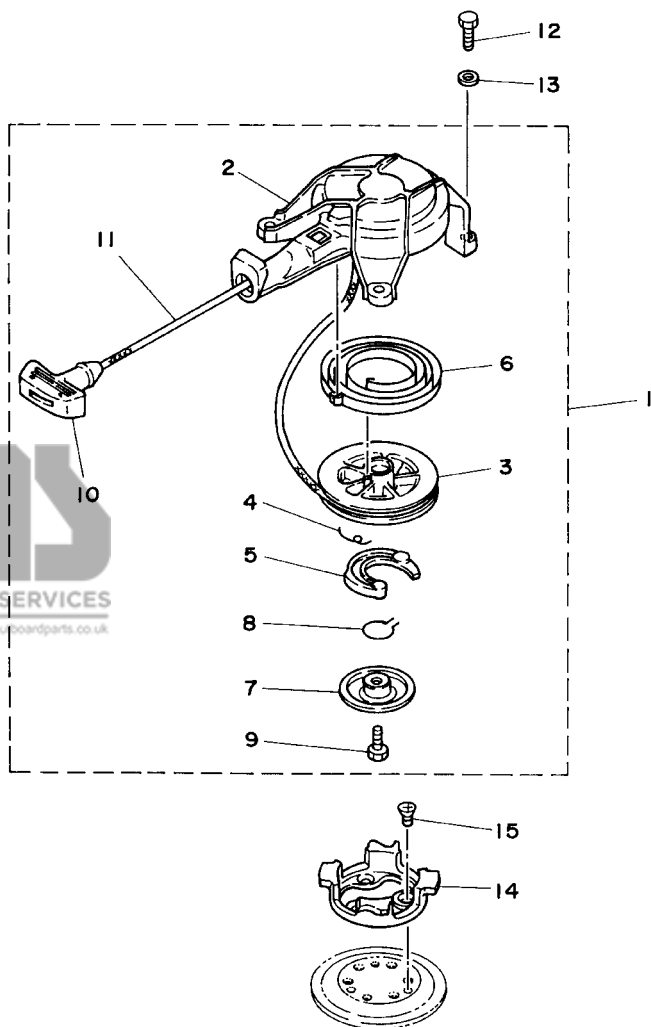
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FIG. 3 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	QTY		REMARKS REMARQUES
28	6A1-14385-00	.FLOAT .FLOTTEUR	1		
29	98580-03005	.SCREW, PAN HEAD .VIS	1		
30	646-14358-00	.NUT .ECROU	1		
31	6A1-14356-00	.WASHER, SPRING .RONDELLE	1		
32	646-14357-00	.WASHER, PLAIN .RONDELLE PLATE	1		
33	6A1-14448-00	.LEVER, CHOKE VALVE .LEVIER, VOLET DE STARTER	1		
34	6A1-14217-01	.VALVE, CHOKE .CLAPET DE STARTER	1		
35	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	1		

B3



6A10010-4040

FIG. 4 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q.B.			REMARKS REMARQUES
1	6A1-15710-00	STARTER ASSY DEMARREUR COMPLET	1			
2	6A1-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1			
3	6A1-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1			
4	6A1-15767-00	.SPRING .RESSORT	1			
5	6A1-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1			
6	6A1-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1			
7	6A1-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1			
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1			
9	97322-06012	.BOLT .BOULON YT175J-82	1			
10	6A1-15755-02	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1			
11	*	.WIRE (L1300) .FIL (L1300)	1			
12	97095-06016	BOLT BOULON	3			
13	92995-06600	WASHER RONDELLE	3			
14	6A1-15723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1			
15	98703-06012	SCREW, FLAT HEAD VIS	3			

* CUT FROM 50M ROLLS, PART NO. 90890-44372,
CUTTING LENGTH 1.3M

* A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44372,
LONGUEUR DE COUPE 1.3M

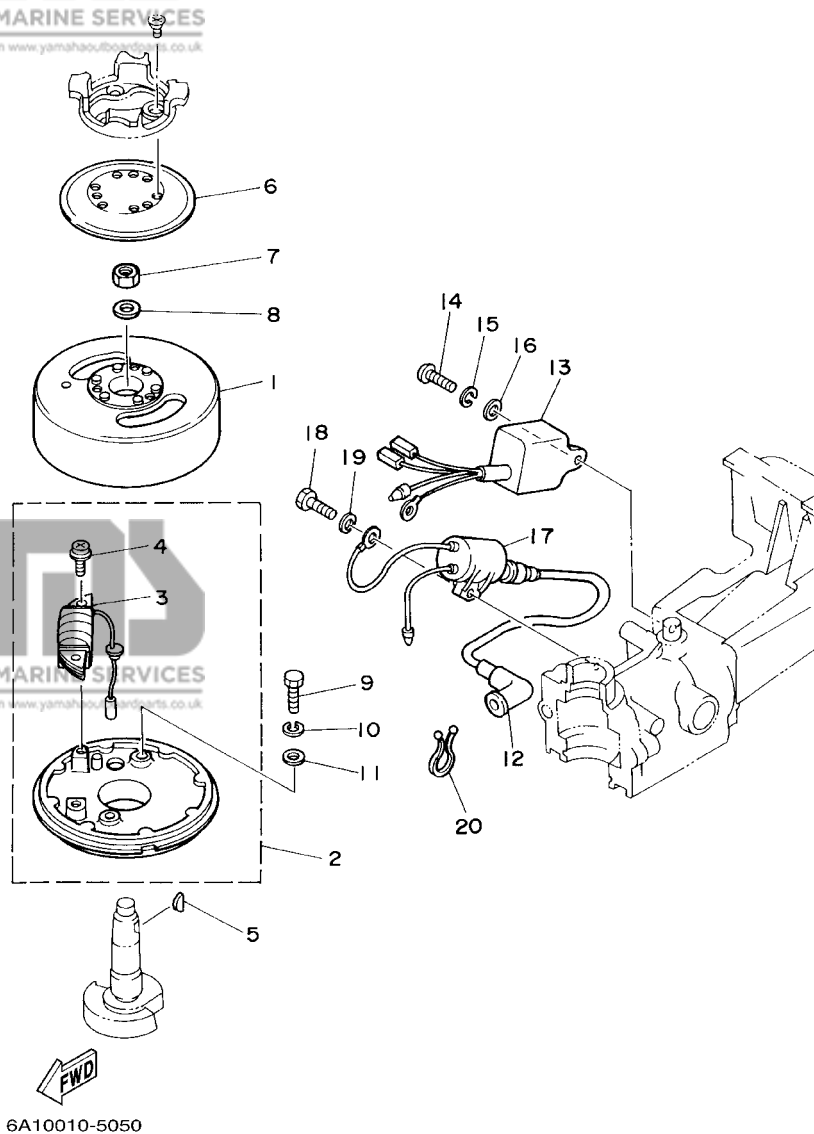
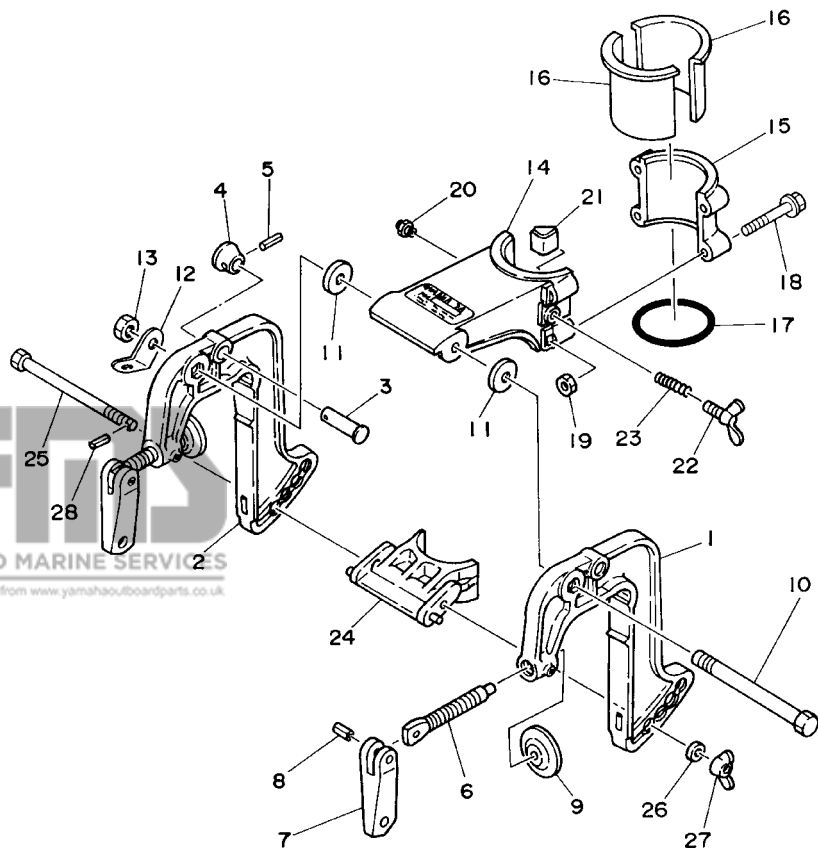


FIG. 5 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q.B.				REMARKS REMARQUES
1	6A1-85550-00	ROTOR ASSY ROTOR CPLT	1				
2	6A1-85560-00	BASE ASSY ENS. FLASQUE	1				
3	6A1-85520-00	.COIL, CHARGE .BOBINE, CHARGE	1				
4	97885-05020	.SCREW, PAN HEAD .VIS, A ENCOCHE	2				
5	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1				
6	6A1-81362-00	COVER, HOLE COUVERCLE, TROU	1				
7	90170-10M33	NUT ECROU	1				
8	92903-10100	WASHER, SPRING RONDELLE, GROWER	1				
9	97013-06030	BOLT BOULON	2				
10	92903-06100	WASHER, SPRING RONDELLE, GROWER	2				
11	92903-06600	WASHER, PLATE RONDELLE, PLATE	2				
12	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	1				
13	6A1-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1				
14	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	1				
15	92995-06100	WASHER, SPRING RONDELLE, GROWER	1				
16	92995-06600	WASHER RONDELLE	1				
17	6A1-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1				
18	97095-06020	BOLT BOULON	1				
19	92995-06600	WASHER RONDELLE	1				
20	90464-08M07	CLAMP BRIDE	1				



6A11300-2060

FIG. 6 BRACKET

SUPPORT

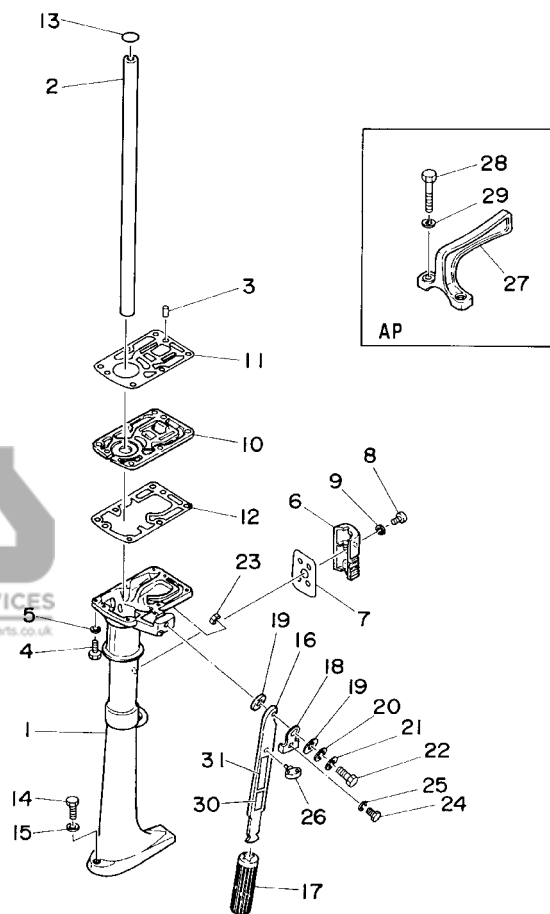
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	QTY			REMARKS REMARQUES
1	6A1-43111-03-4D	BRACKET, CLAMP PRESSE	1			
2	6A1-43112-00-4D	BRACKET, CLAMP PRESSE	1			
3	6A1-43191-00	SHAFT, STOPPER AXE, BUTEE	1			
4	6A1-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1			
5	91690-30014	PIN, SPRING AGRAFFE	1			
6	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2			
7	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2			
8	90243-04M01	PIN GOUPILLE	2			
9	620-43114-00	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2			
10	90101-08217	BOLT BOULON	1			
11	90202-08022	WASHER, PLATE RONDELLE, PLATE	2			
12	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1			
13	95380-08600	NUT ECROU	1			
14	6A1-43311-02-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1			
15	6A1-43312-00-4D	BRACKET, SWIVEL 2 SUPPORT, PIVOT 2	1			
16	646-42537-01	BUSHING, PIVOT SHAFT COUSSINET	2			
17	93210-46044	O-RING JOINT TORIQUE	1			
18	90119-06M98	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4			
19	95380-06600	NUT, HEXAGON ECROU	4			
20	93700-06M03	NIPPLE, GREASE PION	1			
21	646-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1			
22	90122-06004	BOLT, WING BOULON, A OREILLES	1			
23	90501-12272	SPRING, COMPRESSION RESSORT, COMPRESSION	1			
24	6A1-43351-00	RECEIVER, THRUST SILENT-BLOC, BUTEE	1			
25	6A1-43371-00	BOLT, RECEIVER BOULON, RECEPTEUR	1			
26	90201-06040	WASHER, PLATE RONDELLE, PLATE	1			
27	90175-06008	NUT, WING ECROU, A OREILLES	1			

B6



SUPPORT

B7



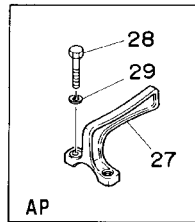
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FIG. 7 UPPER CASING

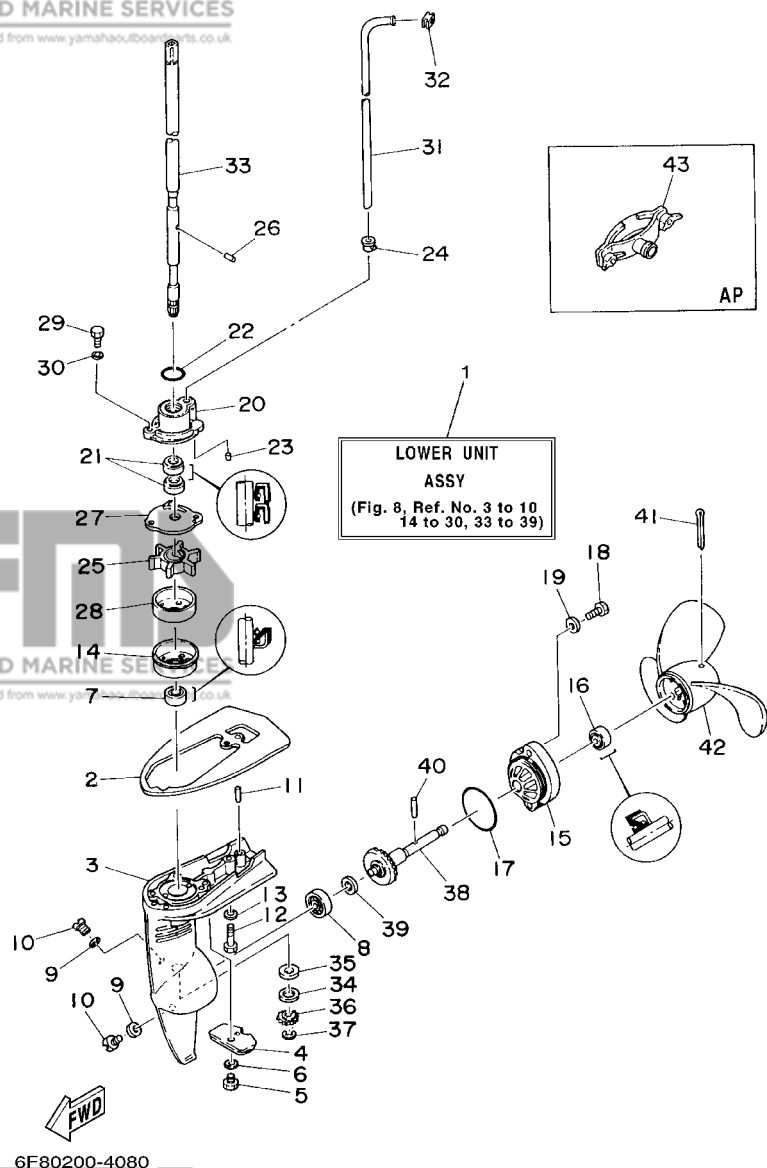
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q.B.			REMARKS REMARQUES
1	6A1-45111-02-4D	CASING, UPPER FOURREAU	1			
2	6A1-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1			
3	93605-15065	PIN, DOWEL AXE	2			
4	97095-06025	BOLT BOULON	6			
5	92995-06600	WASHER RONDELLE	6			
6	6A1-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1			
7	6A1-45115-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1			
8	97880-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1			
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1			
10	6A1-41137-00-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1			
11	6A1-14613-A0	GASKET, EXHAUST PIPE JOINT DE COUDE D'ECHAPPEMENT	1			
12	646-14623-A1	GASKET, EXHAUST PIPE JOINT	1			
13	93210-19123	O-RING JOINT TORIQUE	1			
14	97095-06030	BOLT BOULON	1			
15	92995-06600	WASHER RONDELLE	1			
16	6A1-42111-00-4D	HANDLE, STEERING POIGNEE	1			
17	646-42119-02	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1			
18	6A1-42181-00	WASHER RONDELLE	1			
19	90201-09117	WASHER, PLATE RONDELLE, PLATE	2			
20	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1			
21	92990-08100	WASHER, SPRING RONDELLE, GROWER	1			
22	90101-08M11	BOLT BOULON	1			
23	95380-08600	NUT ECROU	1			
24	97095-06010	BOLT BOULON	1			
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	1			
26	646-42591-00	HOLDER, SHEAR PIN RATELIER A GOUPILLES	1			
27	646-42121-00-94	BRACKET SUPPORT	1			AP

C1



LABEL, CAUTION
ETIQUETTE, RECOMMANDATION

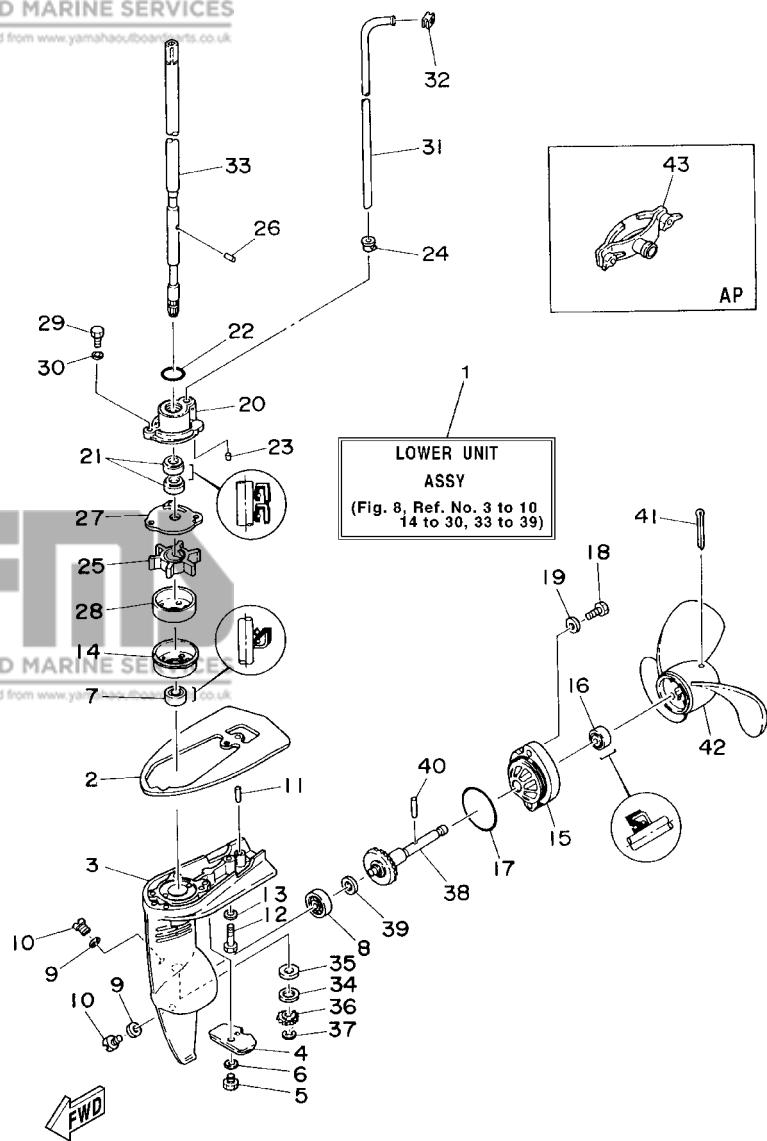


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FIG. 8 LOWER CASING. DRIVE

BOITIER D'HELICE, TRANSMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	QTY	REMARKS REMARQUES
1	6A1-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	
2	6A1-45181-00-4D	PLATE PLAQUETTE	1	
3	6A1-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
4	6L5-45251-03	ANODE ANODE	1	
5	95895-06012	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	93103-11051	OIL SEAL JOINT SPY	1	
8	93306-00001	BEARING ROULEMENT	1	
9	90430-08020	GASKET JOINT	2	
10	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
11	93605-18M04	PIN, DOWEL AXE	2	
12	97095-06030	BOLT BOULON	1	
13	92995-06600	WASHER RONDELLE	1	
14	6A1-44325-00	PROTECTOR, OIL SEAL PROTECTEUR, JOINT D'HUILE	1	
15	6A1-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
16	93103-10052	OIL SEAL JOINT SPY	1	
17	93210-42101	O-RING JOINT TORIQUE	1	
18	97090-06014	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6A1-44312-01-94	COVER, WATER PUMP HOUSING COUVERCLE	1	
21	93101-11M44	OIL SEAL JOINT SPY	2	
22	93210-19123	O-RING JOINT TORIQUE	1	
23	93604-09068	PIN, DOWEL CLAVETTE	2	
24	646-44366-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
25	646-44352-01	IMPELLER TURBINE	1	
26	93604-09066	PIN, DOWEL CLAVETTE	1	
27	646-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	



6F80200-4080

FIG. 8 LOWER CASING. DRIVE

BOITIER D'HELICE, TRANSMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	QTY				REMARKS REMARQUES
28	646-44322-00	INSERT, CARTRIDGE CUVETTE	1				
29	97095-05016	BOLT BOULON	2				
30	92995-05600	WASHER RONDELLE	2				
31	6A1-44361-00	TUBE, WATER TUBE D'EAU	1				
32	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1				
33	6A1-45510-01	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1				
34	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1				
35	646-45534-00-03	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	646-45534-00-04	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	646-45534-00-05	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
36	646-45551-00	PINION PIGNON D'ATTAQUE	1				
37	99001-06600	CIRCLIP CIRCLIP	1				
38	646-45560-00	GEAR PIGNON	1				
39	646-45567-00-03	SHIM (T:0.30MM) CALE (T:0.30MM)	1				UR
	646-45567-00-04	SHIM (T:0.40MM) CALE (T:0.40MM)	1				UR
	646-45567-00-05	SHIM (T:0.50MM) CALE (T:0.50MM)	1				UR
40	90250-03M10	PIN, STRAIGHT GOUPILLE, DROITE	1				
41	91490-30040	PIN, COTTER GOUPILLE	1				
42	6A1-45943-00	PROPELLER (3X7-1/4"X4"-A) HELICE (3X7-1/4"X4"-A)	1				UR
	646-45942-01-EL	PROPELLER (3X7-1/4"X5-1/2"-A) HELICE (3X7-1/4"X5-1/2"-A)	1				UR
	646-45944-01-EL	PROPELLER (3X7-1/4"X4-1/2"-A) HELICE (3X7-1/4"X4-1/2"-A)	1				UR
43	646-28193-00	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1				AP

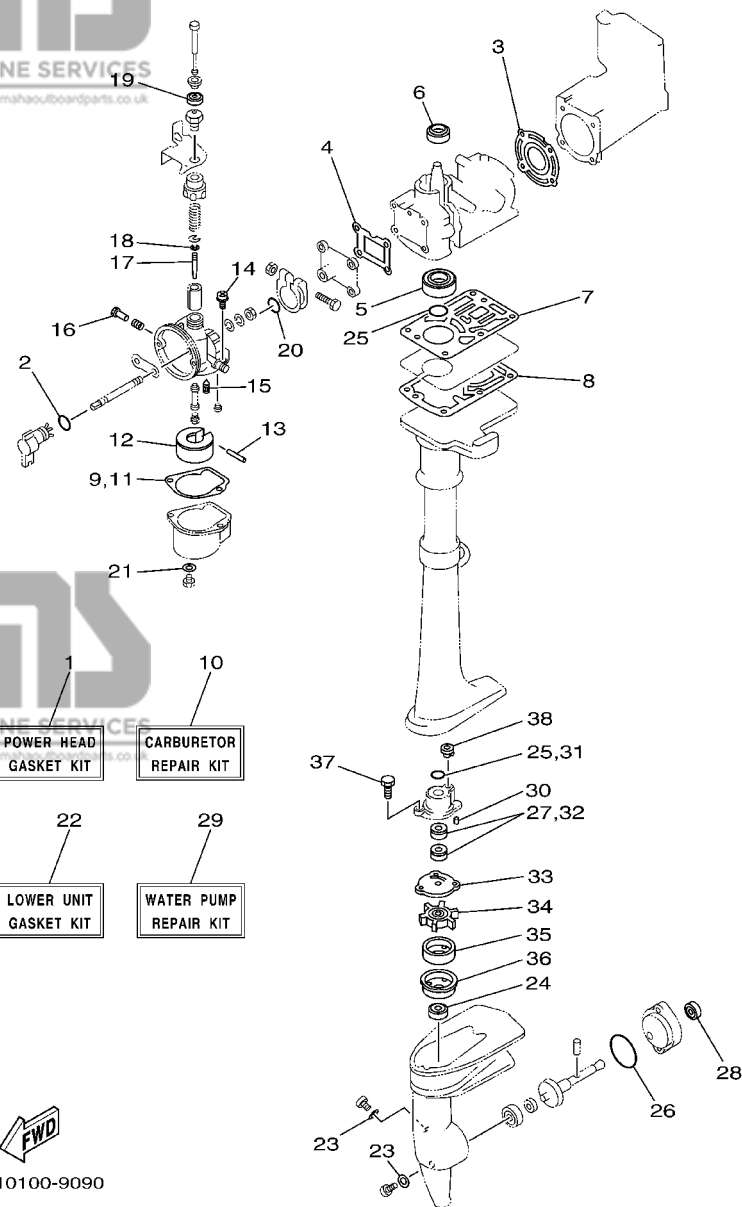


FIG. 9 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q.B.	REMARKS REMARQUES
1	6A1-W0001-A2	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	
2	93210-08M29	.O-RING .JOINT TORIQUE	1	
3	6A1-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	6A1-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
5	93102-15M32	.OIL SEAL .JOINT, SPY	1	
6	93102-20070	.OIL SEAL .JOINT SPY	1	
7	6A1-14613-A0	.GASKET, EXHAUST PIPE .JOINT DE COUDE D'ECHAPPEMENT	1	
8	646-14623-A1	.GASKET, EXHAUST PIPE .JOINT	1	
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
10	6A1-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
11	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
12	6A1-14385-00	.FLOAT .FLOTTEUR	1	
13	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
14	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
15	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1	
16	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1	
17	6A1-14116-10	.NEEDLE .AIGUILLE	1	
18	646-14137-00	.CLIP .JONG	1	
19	646-14169-00	.CAP .COUVERCLE	1	
20	646-14229-01	.O-RING .JOINT TORIQUE	1	
21	646-14198-01	.GASKET .JOINT	1	
22	6A1-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
23	90430-08020	.GASKET .JOINT	2	
24	93103-11051	.OIL SEAL .JOINT SPY	1	
25	93210-19123	.O-RING .JOINT TORIQUE	1	
26	93210-42101	.O-RING .JOINT TORIQUE	1	
27	93101-11M44	.OIL SEAL .JOINT SPY	2	

C5



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NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
6A1-W0001-A2	9 - 1
6A1-W0001-23	9 - 22
6A1-W0004-00	2 - 32
6A1-W0070-14	1 - 29
6A1-W0078-02	9 - 29
6A1-W0090-13-1S	2 - 1
6A1-W0093-03	9 - 10
656-W2810-02	1 - 27
6A1-11111-02-1S	2 - 9
6A1-11181-A1	2 - 10
	9 - 3
624-11379-00	2 - 5
6A1-11400-00	2 - 13
646-11412-01	2 - 14
6A1-11422-00	2 - 15
646-11601-01	2 - 26
646-11601-11	2 - 26
646-11601-21	2 - 26
646-11631-01-98	2 - 25
646-11633-00	2 - 27
646-11635-01	2 - 25
646-11636-01	2 - 25
646-11651-02	2 - 18
646-11681-00	2 - 16
6A1-13610-00	2 - 31
6A1-13621-A0	2 - 33
	9 - 4
6A1-14116-10	3 - 15
	9 - 17
6A1-14125-01-1S	3 - 20
6A1-14127-01	3 - 21
646-14136-00	3 - 17
646-14137-00	3 - 16
	9 - 18
646-14158-00	3 - 2
6A1-14163-00	3 - 7
646-14169-00	3 - 5
	9 - 19
646-14198-01	3 - 14
	9 - 21
646-14211-02	3 - 24
	9 - 16
6A1-14212-00	3 - 23
6A1-14217-01	3 - 34
646-14229-01	3 - 8
	9 - 20
6A1-14301-03	3 - 1
646-14312-08	3 - 19

PART NO. NO. PIECES	REF. NO.
6A1-14314-00	3 - 6
646-14321-00	3 - 4
646-14331-01	3 - 18
6A1-14341-01	3 - 10
6A1-14343-48	3 - 11
6A1-14356-00	3 - 31
646-14357-00	3 - 32
6A1-14358-01	3 - 22
646-14358-00	3 - 30
6A1-14365-00	1 - 48
6A1-14381-02	3 - 12
6A1-14384-00	3 - 9
	9 - 9
	9 - 11
6A1-14385-00	3 - 28
	9 - 12
6A1-14386-00	3 - 27
	9 - 13
6A1-14392-00	3 - 26
	9 - 15
6A1-14441-02	1 - 1
6A1-14442-00	1 - 4
6A1-14448-00	3 - 33
650-14485-03	2 - 4
6A1-14497-00	3 - 3
6A1-14613-A0	7 - 11
	9 - 7
646-14623-A1	7 - 12
	9 - 8
6A1-15100-61-1S	2 - 2
6A1-15705-00	4 - 8
6A1-15710-00	4 - 1
6A1-15711-00	4 - 2
6A1-15713-00	4 - 6
6A1-15714-00	4 - 3
6A1-15717-00	4 - 7
6A1-15723-00-94	4 - 14
6A1-15741-00	4 - 5
6A1-15755-02	4 - 10
6A1-15767-00	4 - 4
6A1-15771-01	2 - 39
6A1-24110-01	1 - 8
6A1-24141-00	2 - 34
6A1-2415A-41	7 - 30
6A1-2415A-51	7 - 31
6A1-24153-50	1 - 30
6A1-24154-50	1 - 31
6A1-24181-00	1 - 23

PART NO. NO. PIECES	REF. NO.
6A1-24198-00	1 - 9
646-24241-00	1 - 18
6A1-24311-00	1 - 25
6A1-24500-02	1 - 24
6A1-24610-01	1 - 10
646-24615-01	1 - 14
6A1-24631-00	1 - 11
6A1-28176-00	1 - 43
646-28193-00	8 - 43
6A1-28199-7L-A0	1 - 65
6A1-28199-7L-B0	1 - 65
6A1-28199-8M-A0	1 - 66
6A1-28199-8M-B0	1 - 66
6A1-41137-00-5B	7 - 10
6A1-41211-00	1 - 45
6A1-41212-01	1 - 44
6A1-41223-00	1 - 52
6A1-41271-00	1 - 6
6A1-41637-00	1 - 50
6A1-42111-00-4D	7 - 16
646-42119-02	7 - 17
646-42121-00-94	7 - 27
6A1-42181-00	7 - 18
646-42528-00	6 - 21
646-42537-01	6 - 16
646-42591-00	7 - 26
6A1-42677-10	1 - 3
6A1-42678-12	2 - 38
6A1-42741-11	1 - 28
6A1-42771-11	1 - 32
678-42791-10	2 - 41
6A1-43111-03-4D	6 - 1
6A1-43112-00-4D	6 - 2
6A1-43113-01	6 - 12
620-43114-00	6 - 9
6E0-43116-01	6 - 6
6E0-43118-01	6 - 7
6A1-43191-00	6 - 3
6A1-43192-00	6 - 4
6A1-43311-02-4D	6 - 14
6A1-43312-00-4D	6 - 15
6A1-43351-00	6 - 24
6A1-43371-00	6 - 25
6A1-44312-01-94	8 - 20
646-44322-00	8 - 28
	9 - 35
646-44323-00	8 - 27
	9 - 33

PART NO. NO. PIECES	REF. NO.
6A1-44325-00	8 - 14
	9 - 36
646-44352-01	8 - 25
	9 - 34
6A1-44361-00	8 - 31
646-44365-00	8 - 32
646-44366-01	8 - 24
	9 - 38
6A1-45111-02-4D	7 - 1
6A1-45113-00	7 - 2
6A1-45115-00	7 - 7
6A1-45151-00	7 - 6
6A1-45181-00-4D	8 - 2
6L5-45251-03	8 - 4
6A1-45300-03-4D	8 - 1
6A1-45311-02-4D	8 - 3
6A1-45361-01-4D	8 - 15
6A1-45510-01	8 - 33
646-45534-00-03	8 - 35
646-45534-00-04	8 - 35
646-45534-00-05	8 - 35
646-45551-00	8 - 36
646-45560-00	8 - 38
646-45567-00-03	8 - 39
646-45567-00-04	8 - 39
646-45567-00-05	8 - 39
646-45942-01-EL	8 - 42
6A1-45943-00	8 - 42
646-45944-01-EL	8 - 42
6A1-81362-00	5 - 6
6G1-82370-21	5 - 12
6A1-82375-11	1 - 59
6A1-82541-00	1 - 56
6A1-82550-02	1 - 55
6A1-83625-41	1 - 63
6A1-83625-51	1 - 64
6A1-85520-00	5 - 3
6A1-85540-01	5 - 13
6A1-85550-00	5 - 1
6A1-85560-00	5 - 2
6A1-85570-00	5 - 17
90101-08M11	7 - 22
90101-08217	6 - 10
90119-06M98	6 - 18
90122-06004	6 - 22
90151-04M04	1 - 5
90170-10M33	5 - 7
90173-05M00	1 - 2

PART NO. NO. PIECES	REF. NO.
90175-06008	6 - 27
90183-05M00	1 - 34
	1 - 60
	1 - 22
90201-06M30	1 - 22
90201-06040	6 - 26
90201-09117	7 - 19
90201-11M49	8 - 34
90201-35300	2 - 23
90202-08022	6 - 11
90243-04M01	6 - 8
90250-03M10	8 - 40
90280-04M06	5 - 5
90336-06001	2 - 3
90340-08002	8 - 10
90430-04005	1 - 12
90430-08020	8 - 9
	9 - 23
90430-14117	1 - 13
90445-07254	2 - 29
90464-08M07	5 - 20
90465-06M86	2 - 37
90467-06016	2 - 30
90467-08004	1 - 26
90501-10260	1 - 17
90501-10374	1 - 15
90501-12M16	1 - 54
90501-12272	6 - 23
91490-30040	8 - 41
91690-20006	6 - 28
91690-30014	6 - 5
92903-06100	5 - 10
92903-06600	2 - 7
	5 - 11
92903-10100	5 - 8
92907-04200	1 - 16
92990-05100	1 - 46
92990-05600	1 - 36
	1 - 62
	3 - 35
92990-06100	1 - 38
	1 - 41
	7 - 29
92990-06300	8 - 6
92990-06600	1 - 39
	1 - 42
	7 - 9
	8 - 19
92990-08100	7 - 21

PART NO. NO. PIECES	REF. NO.
92990-08200	7 - 20
92995-05600	8 - 30
92995-06100	1 - 21
	5 - 15
	7 - 25
92995-06600	2 - 12
	4 - 13
	5 - 16
	5 - 19
	7 - 5
	7 - 15
	8 - 13
93101-11M44	8 - 21
	9 - 27
	9 - 32
93102-15M32	2 - 24
	9 - 5
93102-20070	2 - 22
	9 - 6
93103-10052	8 - 16
	9 - 28
93103-11051	8 - 7
	9 - 24
93210-08M29	1 - 7
	9 - 2
93210-19123	7 - 13
	8 - 22
	9 - 25
	9 - 31
93210-42101	8 - 17
	9 - 26
93210-46044	6 - 17
93306-00001	8 - 8
93306-00409	2 - 19
93306-30204	2 - 20
93310-210V1	2 - 21
93310-31439	2 - 17
93450-11021	2 - 28
93604-09066	8 - 26
93604-09068	8 - 23
	9 - 30
93605-15065	7 - 3
93605-18M04	8 - 11
93700-06M03	6 - 20
94702-00249	2 - 36
95380-06600	1 - 20
	6 - 19
95380-08600	6 - 13

PART NO. NO. PIECES	REF. NO.
95380-08600	7 - 23
95380-08700	1 - 57
95895-06010	2 - 35
95895-06012	8 - 5
97013-06030	5 - 9
97013-06040	2 - 6
97013-06060	2 - 40
97090-06014	8 - 18
97095-05010	1 - 47
97095-05016	8 - 29
	9 - 37
97095-06010	7 - 24
97095-06016	4 - 12
97095-06018	1 - 19
97095-06020	5 - 18
97095-06025	2 - 11
	7 - 4
97095-06030	7 - 14
	8 - 12
97095-06055	7 - 28
97322-06012	4 - 9
97880-05008	1 - 58
97880-05010	1 - 35
97880-05012	1 - 61
97880-06016	7 - 8
97880-06025	1 - 40
97880-06040	1 - 37
97885-05020	5 - 4
97885-05025	1 - 53
97885-06016	5 - 14
97890-05006	3 - 13
97980-04110	3 - 25
	9 - 14
98580-03005	3 - 29
98703-06012	4 - 15
98780-03010	1 - 51
98780-05012	1 - 33
99001-04600	1 - 49
99001-06600	8 - 37
99530-10014	2 - 8

**NUMERICAL INDEX
INDEX NUMERIQUE**

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
------------------------	-------------	------------------------	-------------

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

PART NO. NO. PIECES	REF. NO.
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