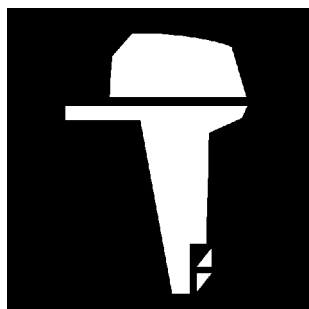




**PARTS
CATALOGUE
CATALOGUE
DE PIECES DETACHEES**

250AETO '03 (61A2)

L250ATEO'03 (61B2)

YAMAHA
GENUINE
Parts & Accessories

2B61A-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

250AETO'03(61A2), L250AETO'03(61B2)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	5	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1					
6E0-85550-70	.ROTOR ASSY	1					
6E0-15723-00-94	.PULLY, STARTER	1					

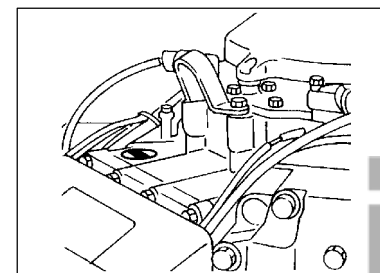
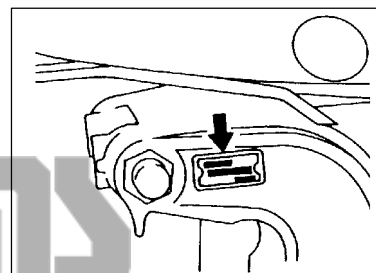
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
250A	250AETO
L250	L250AETO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

250AETO X 61A : 1000001	L250AETO X 61B : 1000001
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2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

A2

SHEET 1/2

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CRANKSHAFT. PISTON	A7
CYLINDER. CRANKCASE 2	B2
INTAKE	B3
CARBURETOR	B5
OIL PUMP	B7
OIL TANK	C2
FUEL 1	C4
FUEL 2	C7
FUEL 3	D2
GENERATOR	D3
ELECTRICAL 1	D4
ELECTRICAL 2	D5
ELECTRICAL 3	D6
ELECTRICAL 4	E1
STARTING MOTOR	E2
BOTTOM COWLING	E3
CONTROL	E6
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POWER TRIM & TILT ASSY	F6

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LOWER CASING. DRIVE 2	B5*
LOWER CASING. DRIVE 3	B7*
LOWER CASING. DRIVE 4	C4*
STEERING GUIDE ATTACHMENT 1	C6*
STEERING GUIDE ATTACHMENT 2	C7*
REMOTE CONTROL BOX	D1*
REMOTE CONTROL ASSY 1	D2*
REMOTE CONTROL ASSY 2	D5*
METER	E1*
SWITCH. PANEL	E3*
REPAIR KIT 1	E4*
REPAIR KIT 2	E5*
REPAIR KIT 3	E6*

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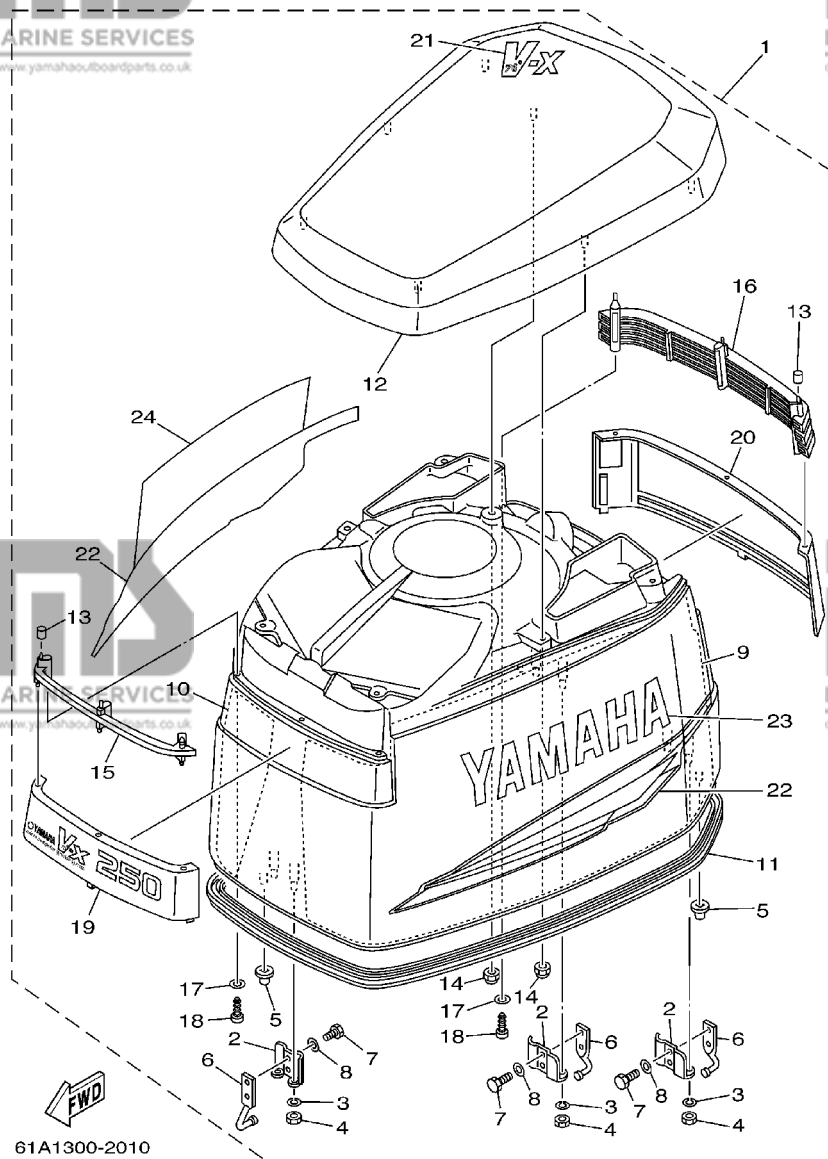


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-42610-50-NA	TOP COWLING ASSY CAPOT (ENS.)	1	1	
2	6R3-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	3	3	
3	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6	6	
4	95380-06600	.NUT, HEXAGON ECROU	6	6	
5	6R3-42662-00	.DAMPER AMORTISSEUR	3	3	
6	6R3-42814-00	.HOOK, CLAMP .CROCHET DE BRIDE	3	3	
7	97095-06012	.BOLT .BOULON	6	6	
8	92995-06600	.WASHER .RONDELLE	6	6	
9	61A-42619-02	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	
10	61A-42627-02	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	
11	61A-42615-01	.SEAL .JOINT	1	1	
12	61A-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	
13	90385-04M05	.BUSH .DOUILLE	6	6	
14	90179-06M24	.NUT .ECROU	7	7	
15	61A-42626-00	.LOUVER, 1 .PLAQUE INSONOR.	1	1	
16	61A-42636-00	.LOUVER 2 .VOLET 2	1	1	
17	92990-04600	.WASHER, PLATE .RONDELLE, PLATE	6	6	
18	97780-40520	.SCREW, TAPPING .VIS, TETE BOMBEE	6	6	
19	61A-42686-B0	.EMBLEM, FRONT EMBLEME, AVANT	1	1	
20	61A-42687-30	.EMBLEM, REAR EMBLEME, ARRIERE	1	1	
21	61A-42683-A0	.MARK, COWLING .ADHESIF, CAPOT	1	1	
22	61A-W0070-30	.GRAPHIC SET .JEU DIEMBLEMES	1	1	
23	61A-42681-30	.MARK, COWLING .ADHESIF, CAPOT	1	1	
24	61A-42682-30	.MARK, COWLING .ADHESIF, CAPOT	1	1	

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 34
Fig. 3, Ref. No. 1 to 30
Fig. 4, Ref. No. 1 to 16,
19 to 26
Fig. 5, Ref. No. 14, 18
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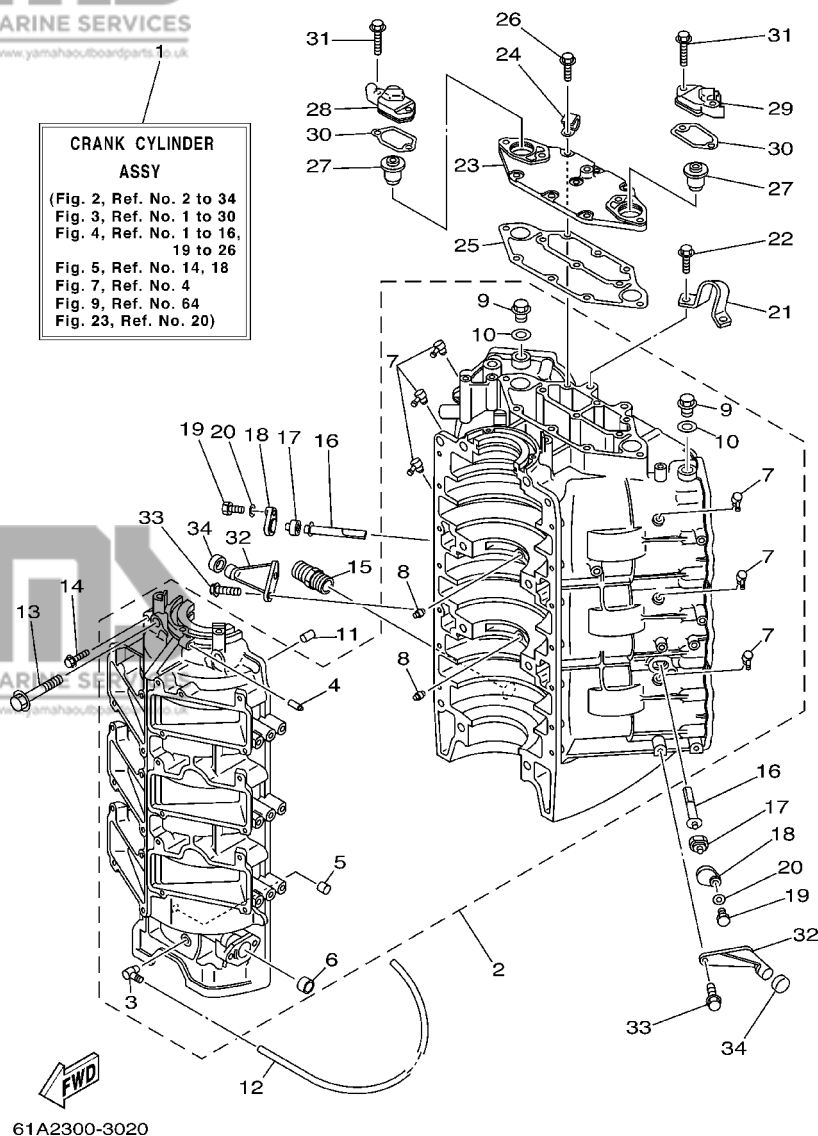


FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-W0090-20-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1	
2	61A-15100-06-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	
3	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	
4	624-14485-00	.PIPE, JOINT .DURITE	1	1	
5	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM.	1	1	
6	90383-16M01	.BUSH, FORMED .DOUILLE, MISE EN FORME	1	1	
7	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	6	6	
8	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	2	
9	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2	
10	90430-14115	.GASKET .JOINT	2	2	
11	93608-12063	PIN, DOWEL AXE	2	2	
12	90445-07M11	HOSE (L610) DURITE (L610)	1	1	
13	90105-10M62	BOLT, FLANGE BOULON	8	8	
14	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	14	
15	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1	
16	61A-11325-00	ANODE ANODE	2	2	
17	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	2	
18	6H3-11327-00-1S	COVER, ANODE COUVERCLE	2	2	
19	97013-06016	BOLT BOULON	2	2	
20	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	
21	6E5-11119-01	HANGER, ENGINE ANNEAU, LEVAGE	1	1	
22	90119-08MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
23	61A-11371-00-1S	COVER COUVERCLE	1	1	
24	90465-06M86	CLAMP BRIDE	2	2	
25	61A-11381-A0	GASKET 1 JOINT 1	1	1	
26	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7	7	
27	6E5-12411-30	THERMOSTAT THERMOSTAT	2	2	

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 34
Fig. 3, Ref. No. 1 to 30
Fig. 4, Ref. No. 1 to 16,
19 to 26
Fig. 5, Ref. No. 14, 18
Fig. 7, Ref. No. 4
Fig. 9, Ref. No. 64
Fig. 23, Ref. No. 20)

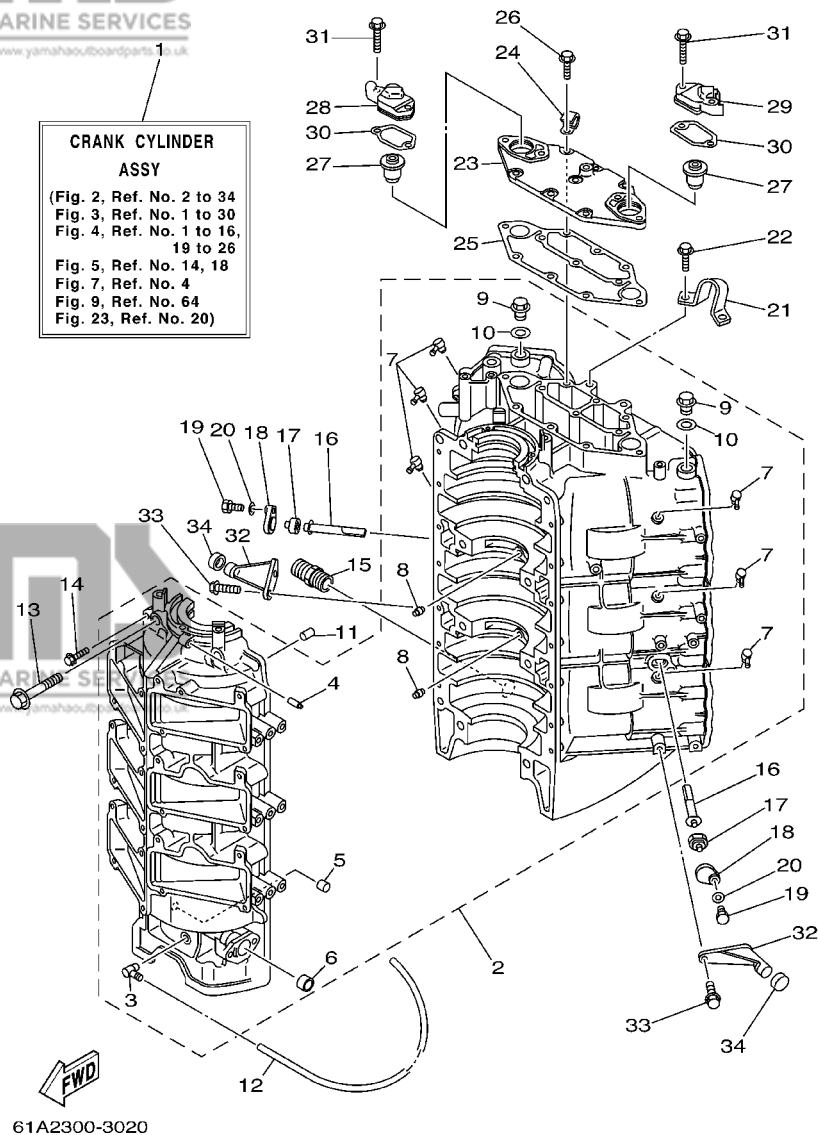
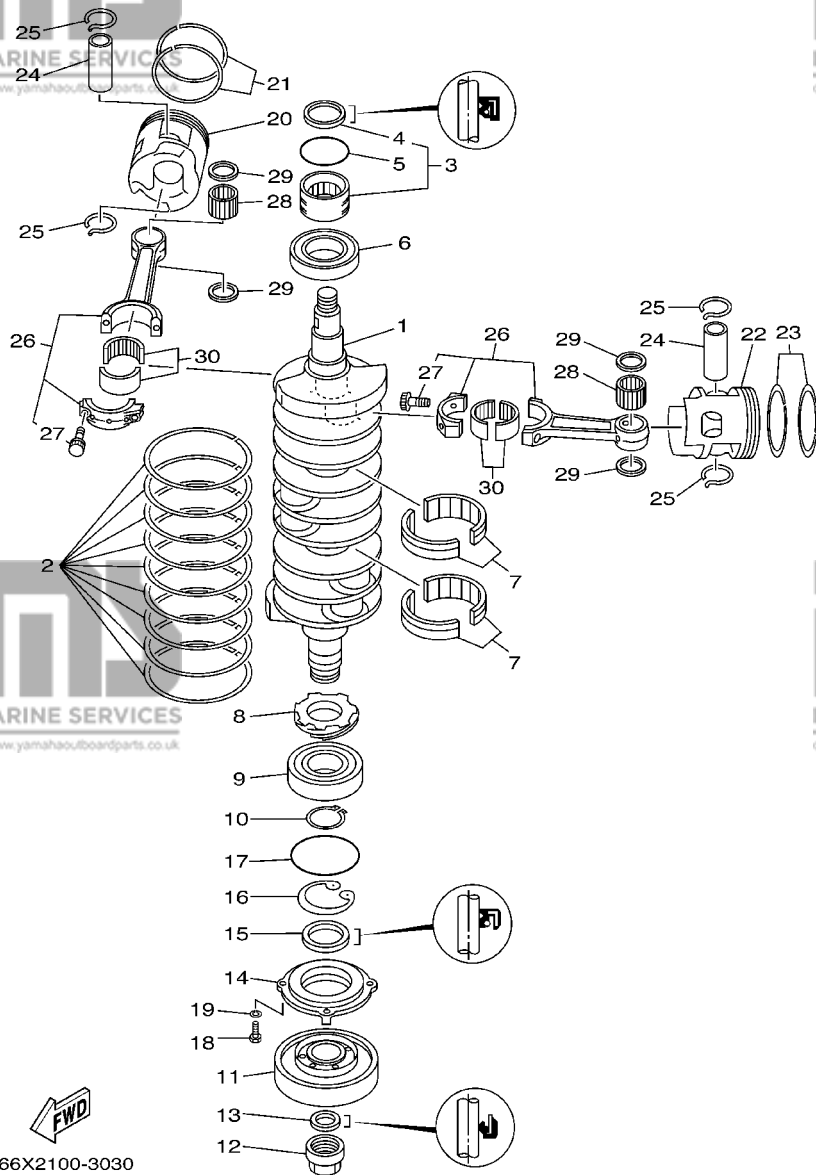


FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
28	61A-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	
29	61A-12413-10-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	
30	61A-12414-A0	GASKET, COVER JOINT, COUVERCLE	2	2	
31	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	
32	6E5-42761-00-1S	STOPPER PLAQUETTE	2	2	
33	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	
34	68F-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	2	



66X2100-3030

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1	
2	61A-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9	9	
3	93311-940V0	BALL BEARING ROULEMENT	1	1	
4	93102-40M38	.OIL SEAL .JOINT SPY	1	1	
5	93210-54M54	O-RING JOINT TORIQUE	1	1	
6	93306-209U1	BEARING ROULEMENT	1	1	
7	93310-959U0	BEARING ROULEMENT	2	2	
8	61A-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1	
9	93306-308U0	BEARING ROULEMENT	1	1	
10	93410-40M03	CIRCLIP CLIPS	1	1	
11	61A-11586-01	PULLEY, CRANKSHAFT BALANCE POULIE D'EQUILIB, VILEBREQUIN	1	1	
12	61A-11555-01	NUT, CRANKSHAFT 1 ECROU, VILEBREQUIN 1	1	1	
13	93104-22M07	OIL SEAL JOINT SPY	1	1	
14	61A-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1	
15	93102-40M36	OIL SEAL JOINT SPY	1	1	
16	93420-61M07	CIRCLIP CIRCLIP, TYPE S	1	1	
17	93210-81MA6	O-RING JOINT TORIQUE	1	1	
18	97095-06020	BOLT BOULON	4	4	
19	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	
20	69L-11631-00-85	PISTON (STD) PISTON (STD)	3	3	
69L-11635-00		PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	AP
69L-11636-00		PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	AP
21	64D-11603-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3	
64D-11604-01		PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3	3	AP
64D-11605-01		PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	3	AP
22	69L-11642-00-85	PISTON 2 (STD) PISTON 2 (STD)	3	3	
69L-11645-00		PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	3	3	AP

A7



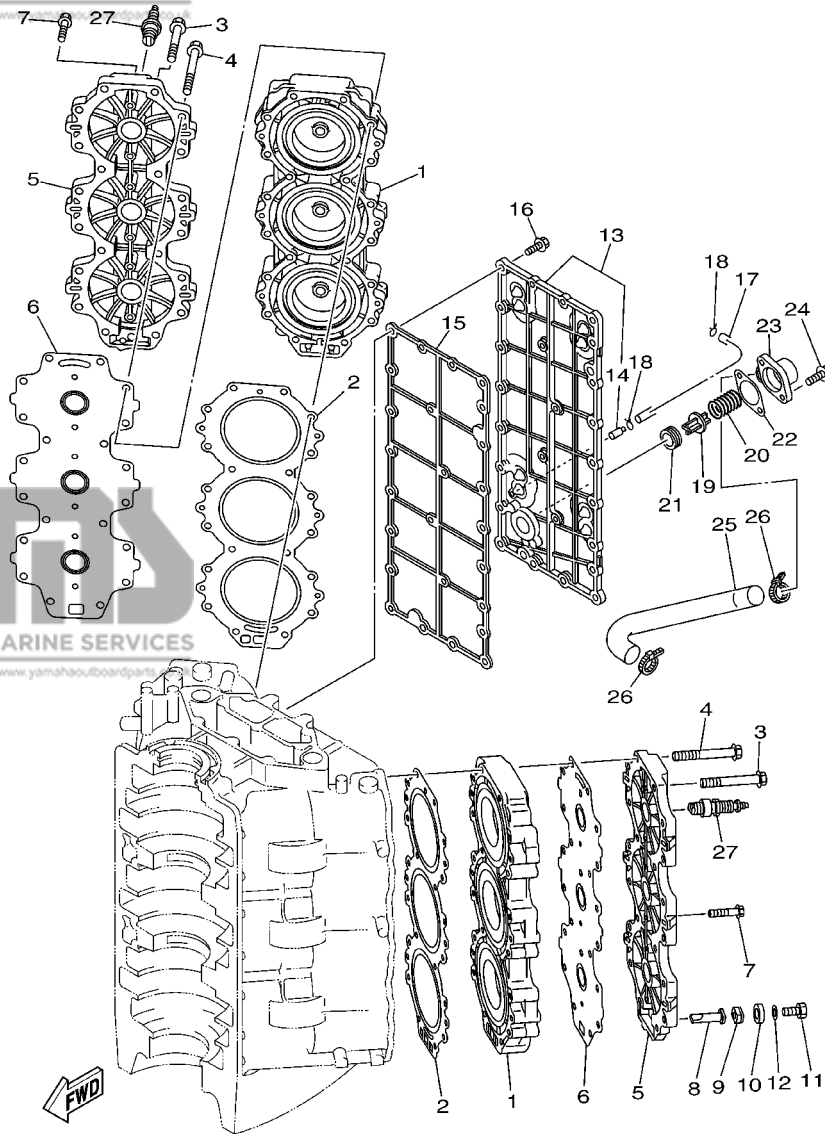
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FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	62J-11111-01-1S	HEAD, CYLINDER 1 CULASSE	2	2	
2	69L-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2	
3	90119-08MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
4	90119-08M99	BOLT, WITH WASHER BOULON, AVEC RONDELLE	37	37	
5	61A-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	2	2	
6	61A-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	2	
7	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12	
8	6J8-11325-00	ANODE ANODE	2	2	
9	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	2	
10	6H3-11327-00-1S	COVER, ANODE COUVERCLE	2	2	
11	97013-06016	BOLT BOULON	2	2	
12	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	
13	61A-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	
14	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	
15	61A-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	
16	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	25	25	
17	61A-24312-00	PIPE 2 DURITE 2	1	1	
18	90467-08004	CLIP JONC	2	2	
19	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1	
20	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
21	90480-20M05	GROMMET PASSE-FIL	1	1	
22	6G5-11382-A1	GASKET 2 JOINT 2	1	1	
23	6G5-11372-00-1S	COVER, BYPASS 2 CONVERCLE	1	1	
24	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
25	61A-12576-00	HOSE 1 TUYAU 1	1	1	
26	90465-13M18	CLAMP BRIDE	2	2	
27	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	6	6	

B2

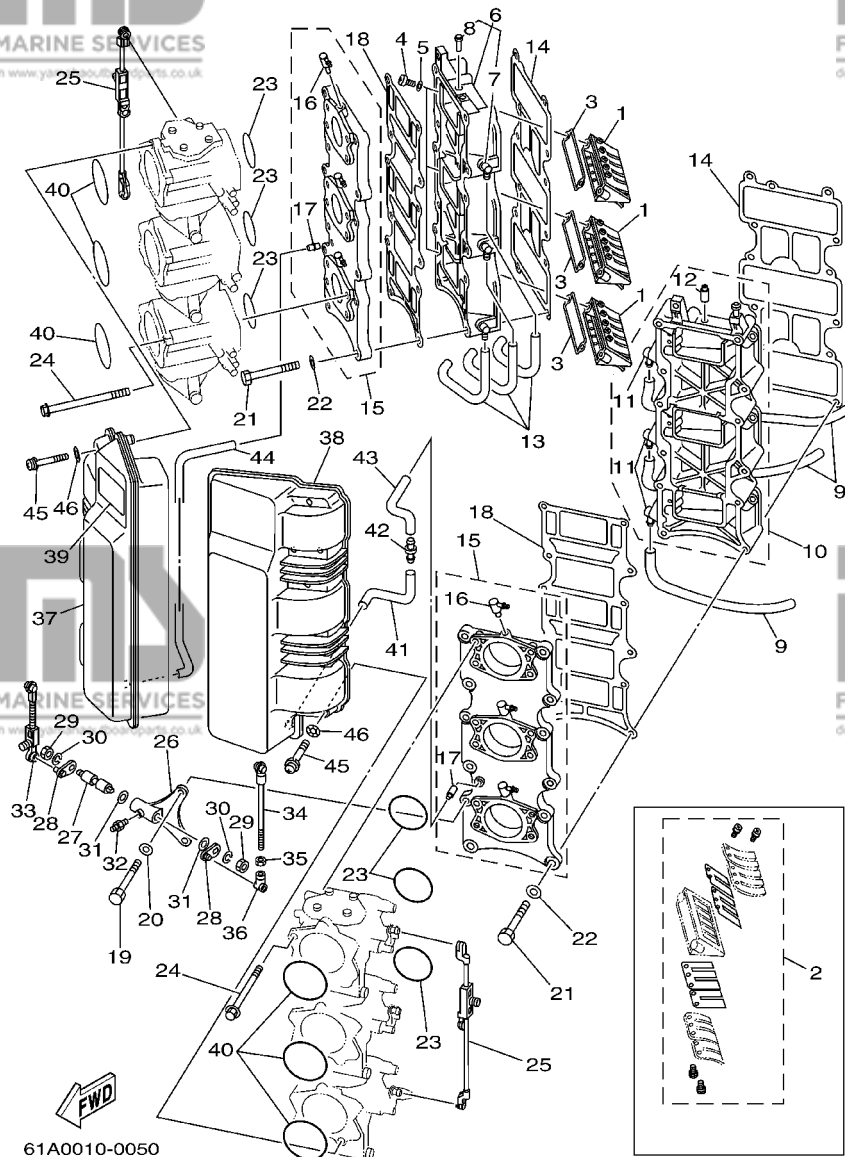


FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	65L-13610-01	REED VALVE ASSY CLAPET COMPLET	6	6	
2	65J-W0004-01	.REED SET .JEU DE CLAPETS	1	1	
3	61A-13621-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	6	6	
4	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	12	12	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	12	12	
6	61A-13624-20-1S	PLATE, REED VALVE PLAQUE DE CLAPET	1	1	
7	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	3	3	
8	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	
9	90445-07M20	HOSE (L405) DURITE (L405)	3	3	
10	61A-13624-30-1S	PLATE, REED VALVE PLAQUE DE CLAPET	1	1	
11	6E5-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	3	3	
12	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	
13	90445-07M45	HOSE (L340) DURITE (L340)	3	3	
14	61A-13646-00	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	2	
15	61A-13641-00-1S	MANIFOLD 1 TUBULURE 1	2	2	
16	61A-13552-00	.NOZZLE .GICLEUR	3	3	
17	624-14485-00	.PIPE, JOINT .DURITE	1	1	
18	61A-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	2	2	
19	97013-06070	BOLT BOULON	2	2	
20	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	
21	97013-06065	BOLT BOULON	22	22	
22	92903-06600	WASHER, PLATE RONDELLE, PLATE	22	22	
23	93210-50MA8	O-RING JOINT TORIQUE	6	6	
24	90105-06M55	BOLT, FLANGE BOULON	24	24	
25	61A-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	2	2	
26	61A-41663-00-1S	BRACKET 3 SUPPORT 3	1	1	
27	61A-41242-00	ROD 2 TIGE 2	1	1	

B3

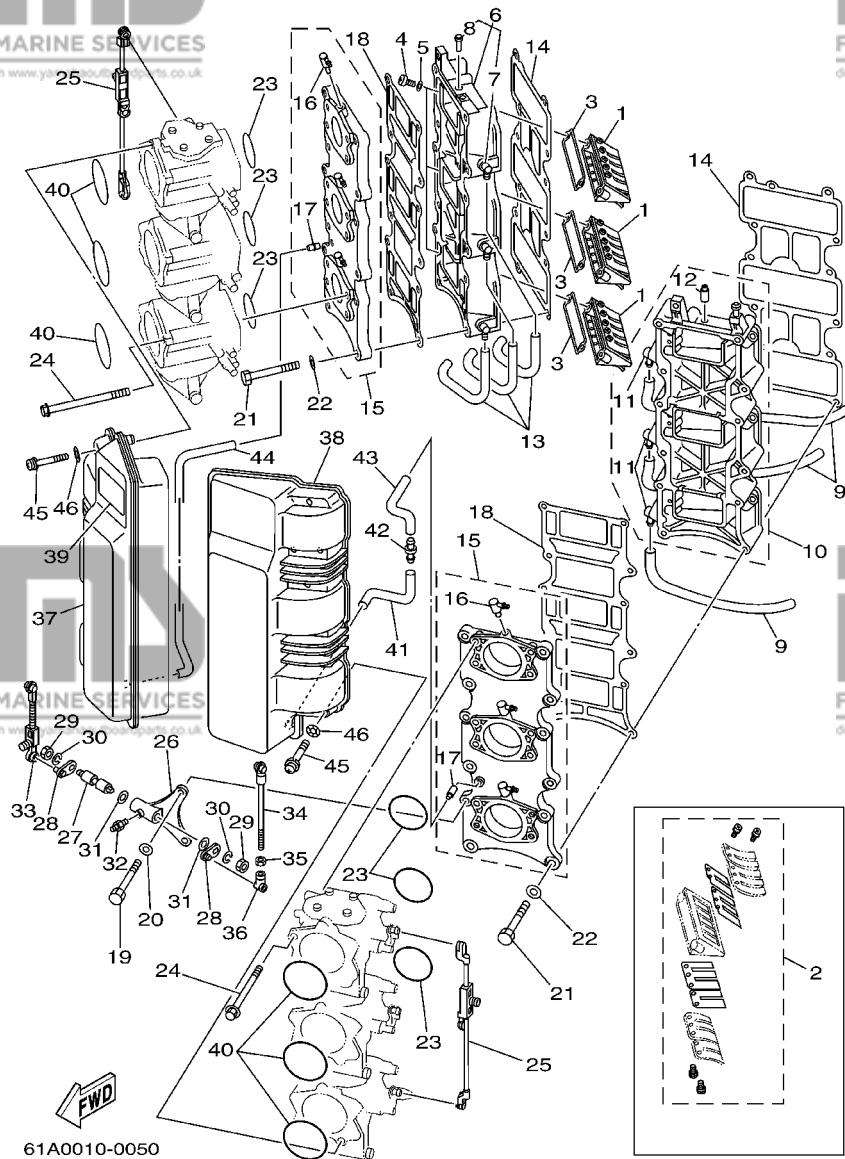


FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	ADMISSION		REMARKS
			250A	L250	
28	61A-41280-00	ACCEL. LEVER ASSY LEVIER D'ACCELERATION	2	2	
29	95380-06600	NUT, HEXAGON ECROU	2	2	
30	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	2	
31	90202-08M41	WASHER, PLATE RONDELLE, PLATE	2	2	
32	93700-06M03	NIPPLE, GREASE PION	1	1	
33	61A-41211-01	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	1	
34	6J8-41237-00	JOINT, LINK RACCORD	1	1	
35	95380-05600	NUT ECROU	1	1	
36	6H4-41237-00	JOINT, LINK RACCORD	1	1	
37	61A-14440-03	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	
38	61A-14440-10	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	
39	61A-1441K-01	EMBLEM EMBLEME	1	1	
40	93210-60ME8	O-RING JOINT TORIQUE	6	6	
41	90445-07254	HOSE (L118) DURITE (L118)	1	1	
42	6E5-13132-00	JOINT RACCORD	1	1	
43	90445-07258	HOSE (L200) DURITE (L200)	1	1	
44	90445-07M44	HOSE (L250) DURITE (L250)	1	1	
45	90159-06M16	SCREW, WITH WASHER VIS, AVEC RONDELLE	18	18	
46	90209-06M05	WASHER RONDELLE	18	18	

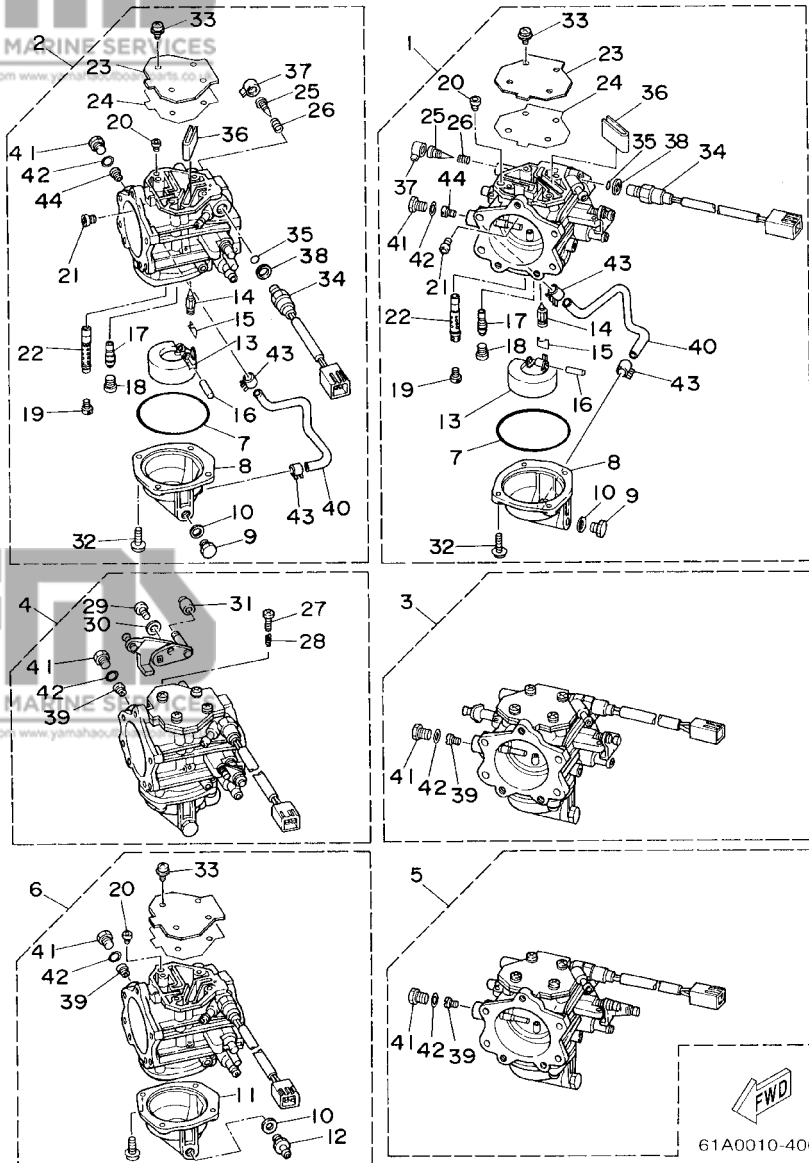


FIG. 6 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-14100-06	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	1	
2	61A-14301-06	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	1	
3	61A-14101-06	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	1	
4	61A-14302-06	CARBURETOR ASSY 4 CARBURATEUR COMPLET 4	1	1	
5	61A-14102-06	CARBURETOR ASSY 5 CARBURATEUR COMPLET 5	1	1	
6	61A-14303-06	CARBURETOR ASSY 6 CARBURATEUR COMPLET 6	1	1	
7	61A-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	6	6	
8	61A-14381-11	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	5	5	#1,2,3,4,5
9	61A-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	5	5	#1,2,3,4,5
10	61A-14995-00	.GASKET .JOINT	6	6	
11	61A-14381-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	#6
12	61A-14383-10	.SCREW, DRAIN .BOUCHON, PURGE	1	1	#6
13	61A-14385-00	.FLOAT .FLOTTEUR	6	6	
14	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	6	6	
15	6E5-14159-00	.CLIP .JONG	6	6	
16	61A-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	6	6	
17	61A-1492F-50	.JET, AIR SLOW .GICLEUR, AIR	6	6	
18	61A-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	6	6	
19	62J-1492E-81	.JET, MAIN (#162) .GICLEUR, PRINCIPAL (#162)	4	4	#1,2,4,6
	62J-1492E-80	.JET, MAIN (#160) .GICLEUR, PRINCIPAL (#160)	2	2	#3,5
20	61A-1492G-52	.JET, MAIN AIR BLEED (#260) .GICLEUR PRINCIPAL (#260)	6	6	
21	61A-1492H-14	.JET, SLOW AIR BLEED (#70) .GICLEUR, AIR (#70)	6	6	
22	61A-1492A-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	6	6	
23	61A-14527-00	.PLATE .PLAQUE	6	6	
24	61A-14959-00	.GASKET .JOINT	6	6	
25	6E5-14323-03	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	6	6	
26	6E5-14223-00	.SPRING, AIR ADJUSTING .RESSORT, DOSAGE DE L'AIR	6	6	

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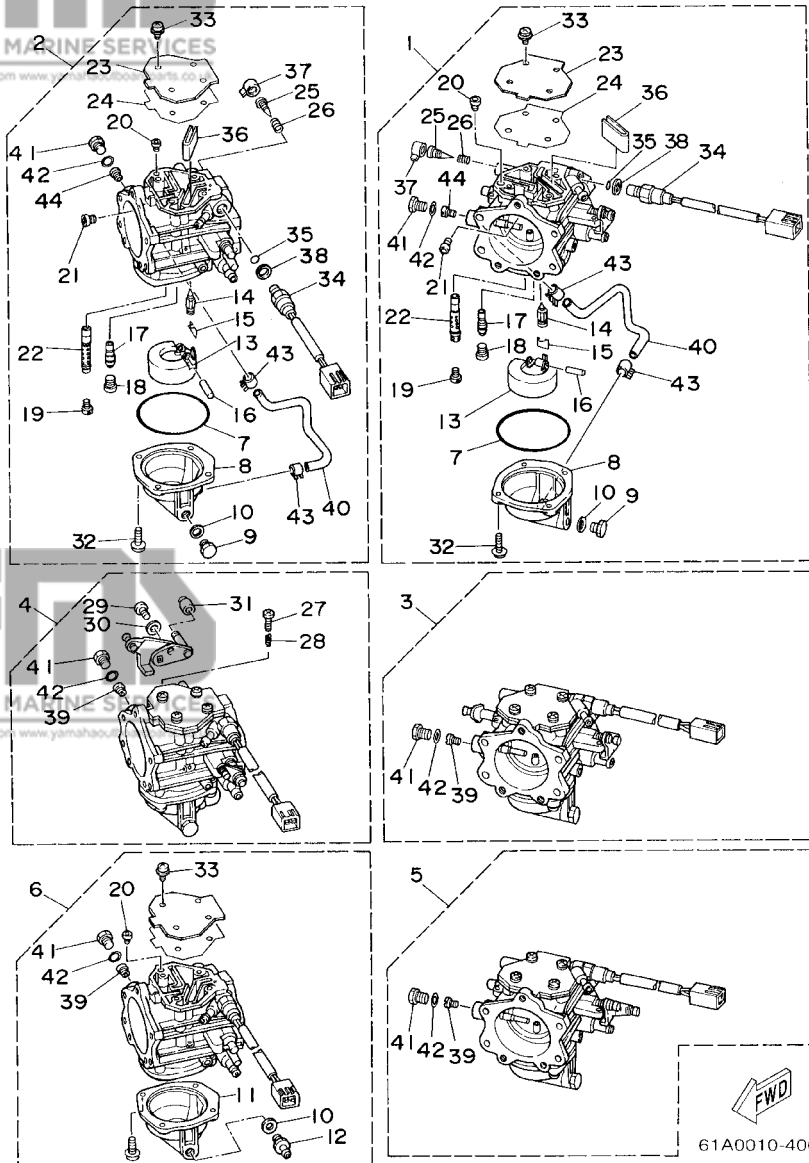
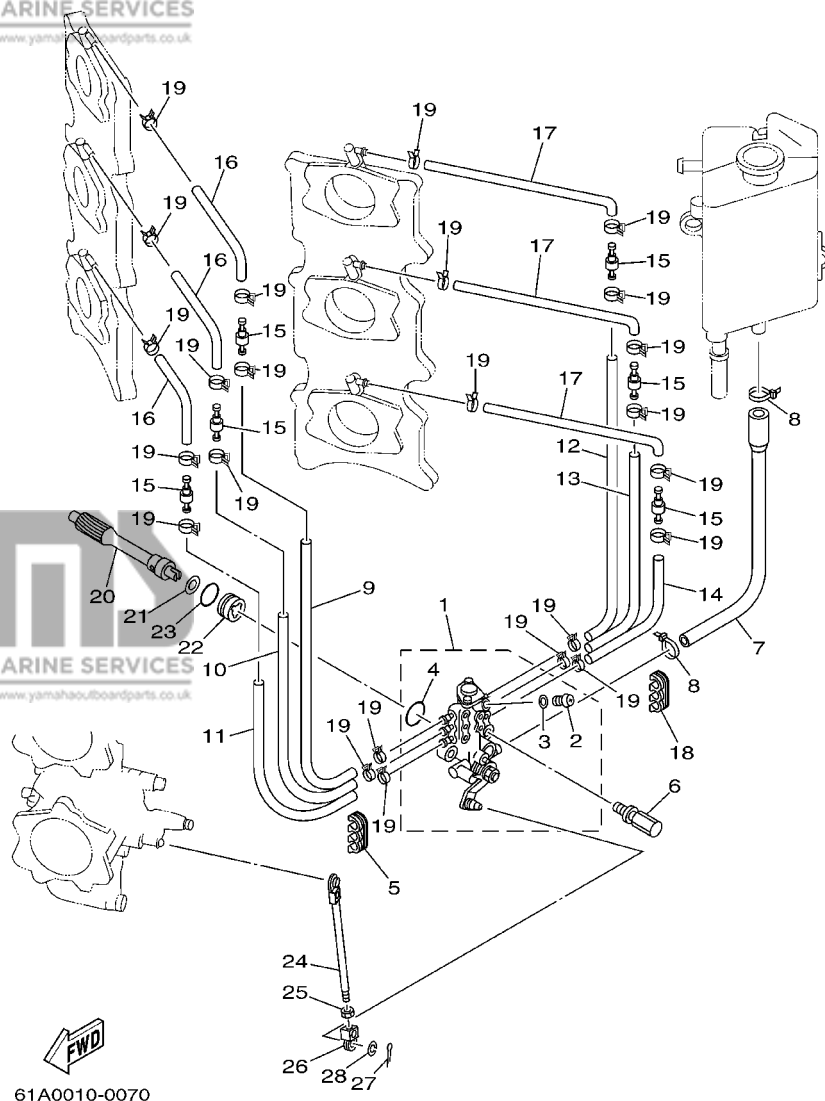


FIG. 6 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
27	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1		#4
28	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1	1		#4
29	6J8-14592-01	.SCREW .VIS	1	1		#4
30	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	1	1		#4
31	6J8-14578-00	.COLLAR .COLLERETTE	1	1		#4
32	97980-05116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	24	24		
33	97980-05108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	24	24		
34	61A-86120-00	.SOLENOID VALVE .SOLENOID	6	6		
35	61A-14561-00	.O-RING .JOINT TORIQUE	6	6		
36	61A-14163-00	.SPACER .ENTRETOISE	6	6		
37	61A-14118-00	.CAP .COUVERCLE	6	6		
38	61A-14198-00	.GASKET .JOINT	6	6		
39	61A-1492E-5H	.JET, MAIN (#115) .GICLÉUR, PRINCIPAL (#115)	4	4		#3,4,5,6
40	61A-14298-00	.PIPE .DURITE	6	6		
41	61A-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	6	6		
42	61A-14995-00	.GASKET .JOINT	6	6		
43	90465-11M10	.CLAMP .BRIDE	12	12		
44	61A-1492E-5C	.JET, MAIN (#105) .GICLÉUR, PRINCIPAL (#105)	2	2		#1,2



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FIG. 7 OIL PUMP

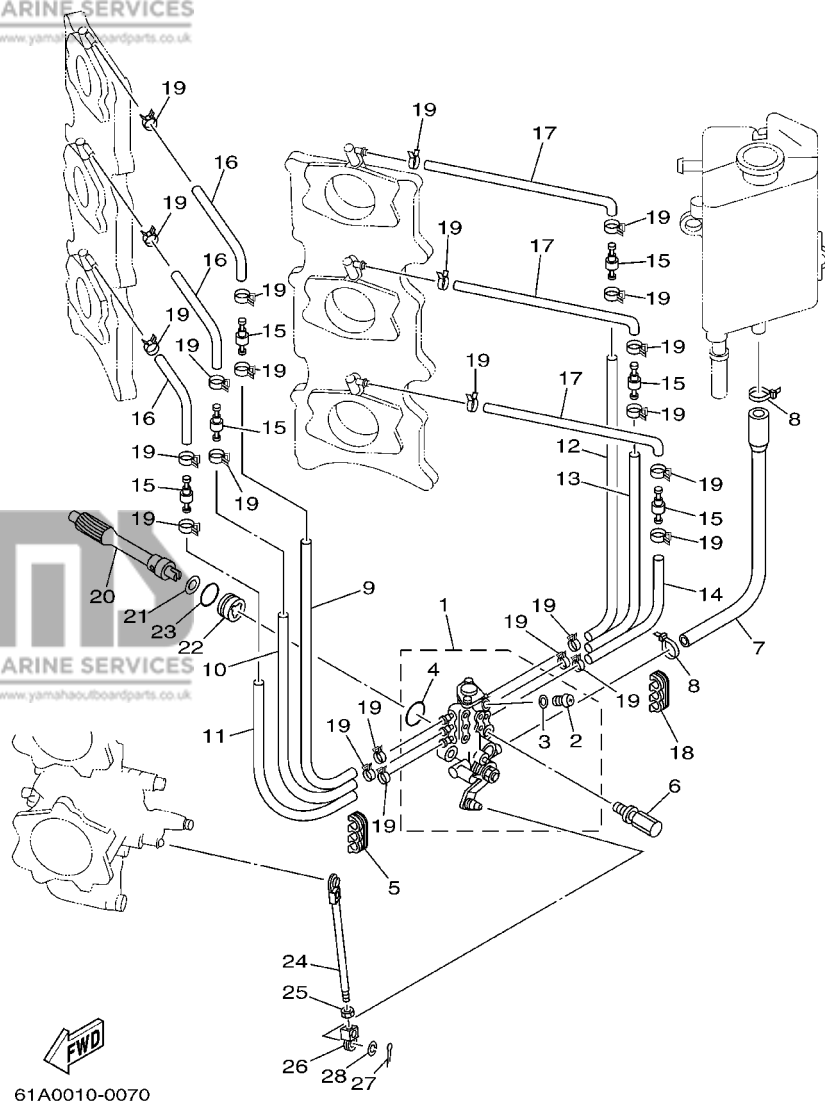
POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	62J-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1	
2	6R3-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1	
3	6L2-13475-00	.GASKET .JOINT	1	1	
4	93210-19M82	.O-RING .JOINT TORIQUE	1	1	
5	90464-07M05	CLAMP BRIDE	1	1	
6	90109-06M40	BOLT BOULON	2	2	
7	61A-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	
8	90465-11M10	CLAMP BRIDE	2	2	
9	90445-07M77	HOSE (L350) DURITE (L350)	1	1	
10	90445-07M72	HOSE (L250) DURITE (L250)	1	1	
11	90445-07196	HOSE (L160) DURITE (L160)	1	1	
12	90445-07M77	HOSE (L350) DURITE (L350)	1	1	
13	90445-07M72	HOSE (L250) DURITE (L250)	1	1	
14	90445-07196	HOSE (L160) DURITE (L160)	1	1	
15	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	6	6	
16	90445-07M87	HOSE (L110) DURITE (L110)	3	3	
17	90445-07M07	HOSE (L180) DURITE (L180)	3	3	
18	90464-07M05	CLAMP BRIDE	2	2	
19	90468-07M02	CLIP JONC	24	24	
20	61A-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	
21	90201-09M01	WASHER, PLATE RONDELLE, PLATE	1	1	
22	61A-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1	
23	93210-18MA9	O-RING JOINT TORIQUE	1	1	
24	61A-41237-00	JOINT, LINK RACCORD	1	1	
25	95380-05600	NUT ECROU	1	1	
26	6H1-41237-00	JOINT, LINK RACCORD	1	1	
27	91490-12012	PIN, COTTER GOUPILLE	1	1	

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POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	250A	L250	REMARKS
28	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1	



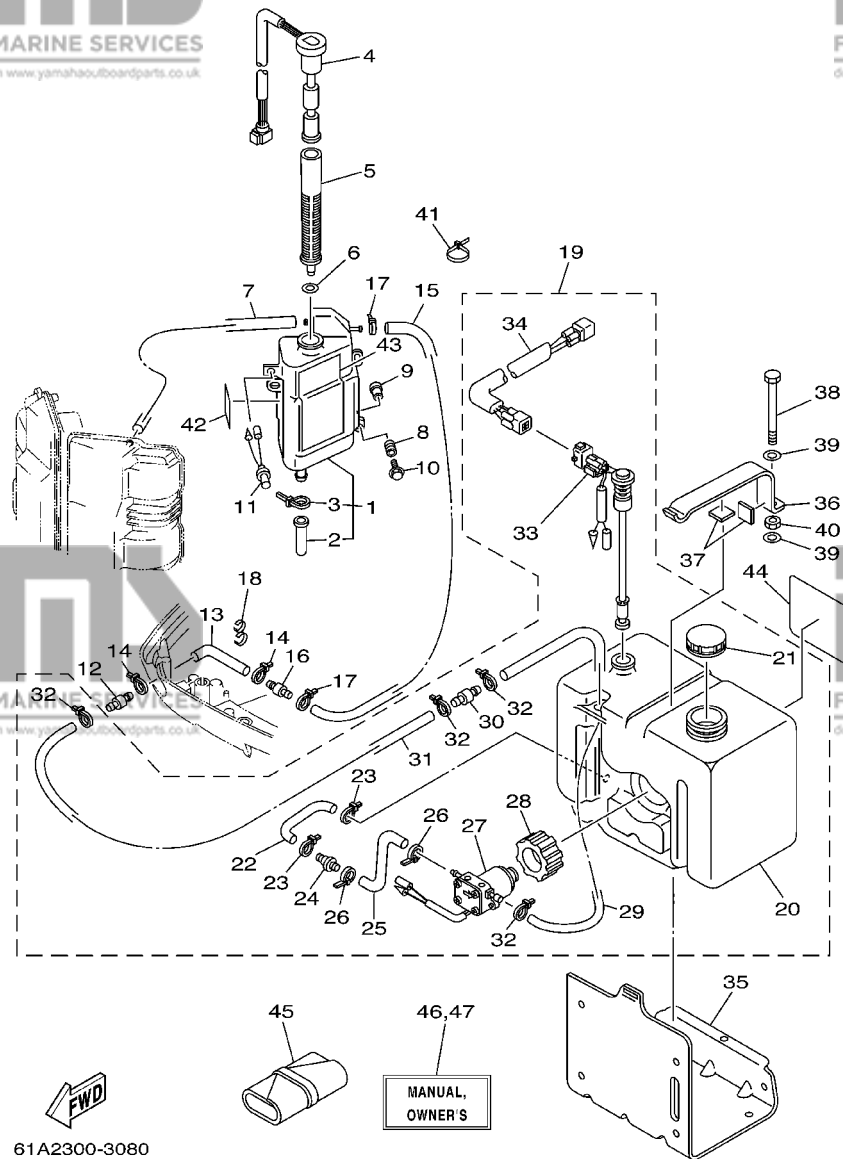


FIG. 8 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-21750-00	OIL TANK ASSY RESERVOIR A HUILE	1	1	
2	6E5-13448-00	.CAP .CAPUCHON	1	1	
3	90465-13M11	.CLAMP .BRIDE	1	1	
4	61A-85730-01	OIL LEVEL GAUGE ASSY VIEUX	1	1	
5	61A-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	
6	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1	
7	90445-05M02	HOSE (L380) DURITE (L380)	1	1	
8	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	
9	624-42542-00	PIPE TUYAU	3	3	
10	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
11	6R3-8259E-00	SWITCH ASSY COMMUTATEUR	1	1	
12	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	
13	90445-12M04	HOSE (L1900) DURITE (L1900)	1	1	
14	90465-11M10	CLAMP BRIDE	2	2	
15	6E5-24323-00	PIPE 12 DURITE	1	1	
16	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	
17	90465-11M10	CLAMP BRIDE	2	2	
18	90464-13M34	CLAMP BRIDE	1	1	
19	61A-21708-20	SUB OIL TANK ASSY RESERVOIR A HUILE SECOURS (ENS	1	1	
20	6E5-21733-20	.SUB TANK, OIL (10.5L) .RESERVOIR A HUILE SECOURS:10.	1	1	
21	6E5-21770-03	.OIL TANK CAP ASSY .CABOCHON DE RESERVOIR A HUILE	1	1	
22	6E5-24322-00	.PIPE 11 .DURITE	1	1	
23	90465-11M10	.CLAMP .BRIDE	2	2	
24	646-24251-02	.STRAINER 1 .FILTRE 1	1	1	
25	6E5-24319-01	.PIPE, OIL .DURITE A HUILE	1	1	
26	90465-11M10	.CLAMP .BRIDE	2	2	
27	6E5-81900-01	.OIL FEED PUMP ASSY .VIEUX	1	1	

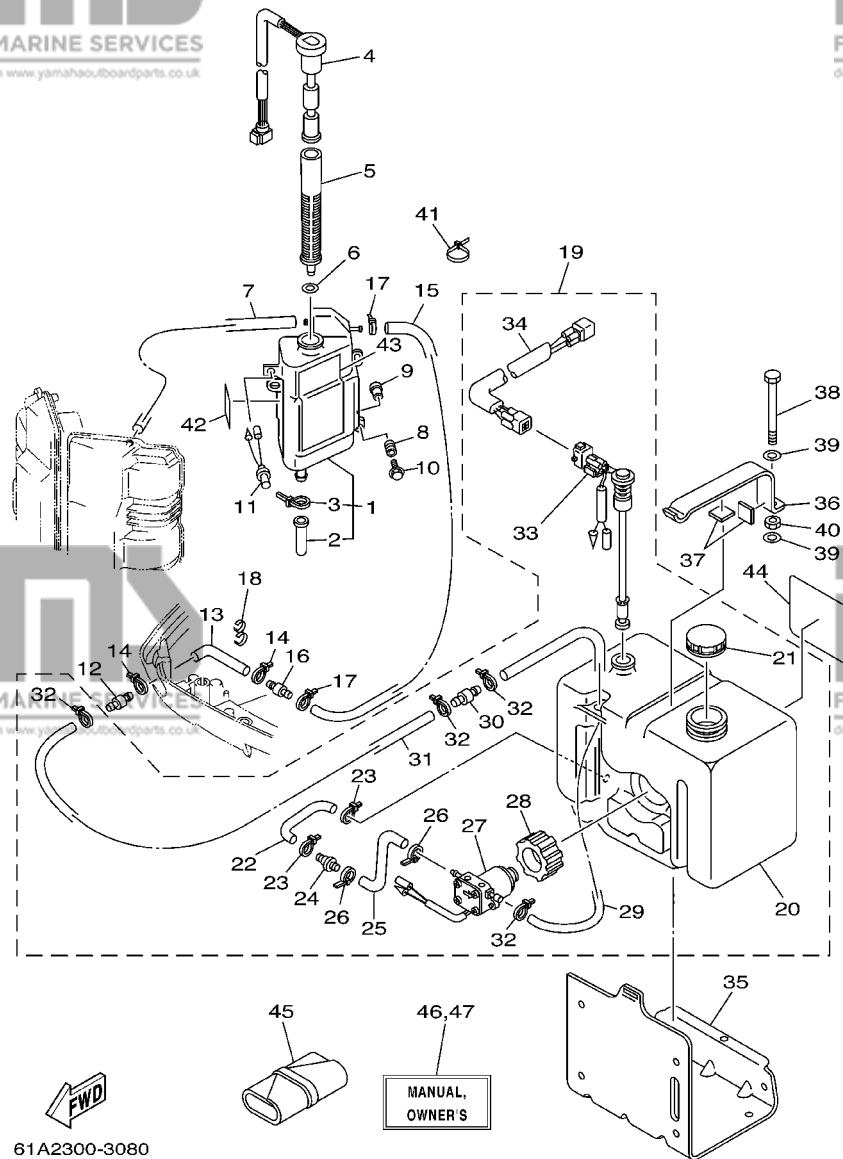


FIG. 8 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
28	6E5-81922-00	.GROMMET .OEILLET CAOUTCHOUC	1	1	
29	6E5-24321-01	.PIPE 10 .DURITE	1	1	
30	6E5-24379-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	
31	90445-11M26	.HOSE (L6500) .DURITE (L6500)	1	1	
32	90465-11M10	.CLAMP .BRIDE	4	4	
33	6E5-85720-04	.OIL LEVEL GAUGE ASSY .JAUGE A HUILE CPLT	1	1	
34	6R3-85721-80	.WIRE, LEAD (8M) .FIL, SECONDAIRE (8M)	1	1	
35	6E5-21734-01-33	HOLDER, OIL SUB TANK SUPPORT, RESERV AUXIL A HUILE	1	1	
36	6E5-21798-01-33	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	1	
37	6E5-21746-00	DAMPER AMORTISSEUR	2	2	
38	97080-06100	BOLT BOULON	1	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2	
40	95380-06600	NUT, HEXAGON ECROU	1	1	
41	90465-13M11	CLAMP BRIDE	2	2	
42	6E5-85711-60	MARK, CAUTION MAKER	1	1	
43	61A-85711-61	MARK, CAUTION MAKER	1	1	
44	6E5-13437-62	MARK, CAUTION MAKER	1	1	
45	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	
46	61A-28199-7B-A0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1	UR (E,F,S)
	61A-28199-7B-B0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1	UR (D,NL,I)
47	61A-28199-8B-A0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1	UR (DK,P,GR)
	61A-28199-8B-B0	MANUAL,OWNER'S MANUEL D'UTILISATION	1	1	UR (N,S,SS)

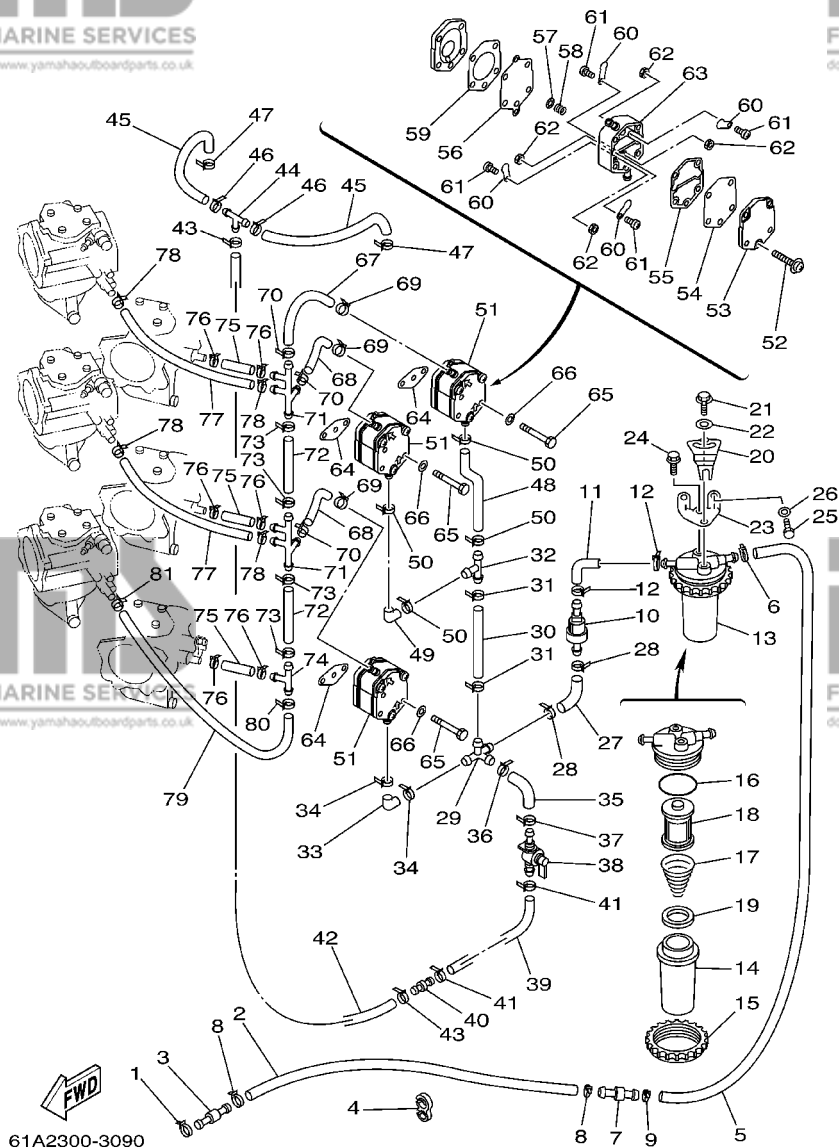


FIG. 9 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	90465-11M10	CLAMP BRIDE	1	1	
2	90445-13M17	HOSE (L2700) DURITE (L2700)	1	1	
3	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1	
4	90464-13M34	CLAMP BRIDE	2	2	
5	61A-24313-00	PIPE 3 DURITE 3	1	1	
6	90465-11M10	CLAMP BRIDE	1	1	
7	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	1	1	
8	90465-11M10	CLAMP BRIDE	2	2	
9	90465-11M10	CLAMP BRIDE	1	1	
10	6R5-24408-00	FUEL FEED ASSY ALIMENT D'ESSENCE	1	1	
11	61A-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	
12	90465-11M10	CLAMP BRIDE	2	2	
13	61A-24560-04	FILTER ASSY ENS FILTRE	1	1	
14	61A-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1	
15	65L-24531-01	.NUT .ECROU	1	1	
16	61A-24564-00	.O-RING .JOINT TORIQUE	1	1	
17	61A-24577-01	.SPRING .RESSORT	1	1	
18	61A-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	
19	61A-24469-00	.FLOAT, WATER LEVEL .FLOTTEUR	1	1	
20	65L-24558-00	HOLDER, FILTER SUPPORT, FILTRE	1	1	
21	97595-06416	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	
22	90201-06068	WASHER, PLATE RONDELLE, PLATE	1	1	
23	61A-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1	
24	97595-06514	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1	1	
25	97095-06016	BOLT BOULON	2	2	
26	92995-06600	WASHER RONDELLE	2	2	
27	61A-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	

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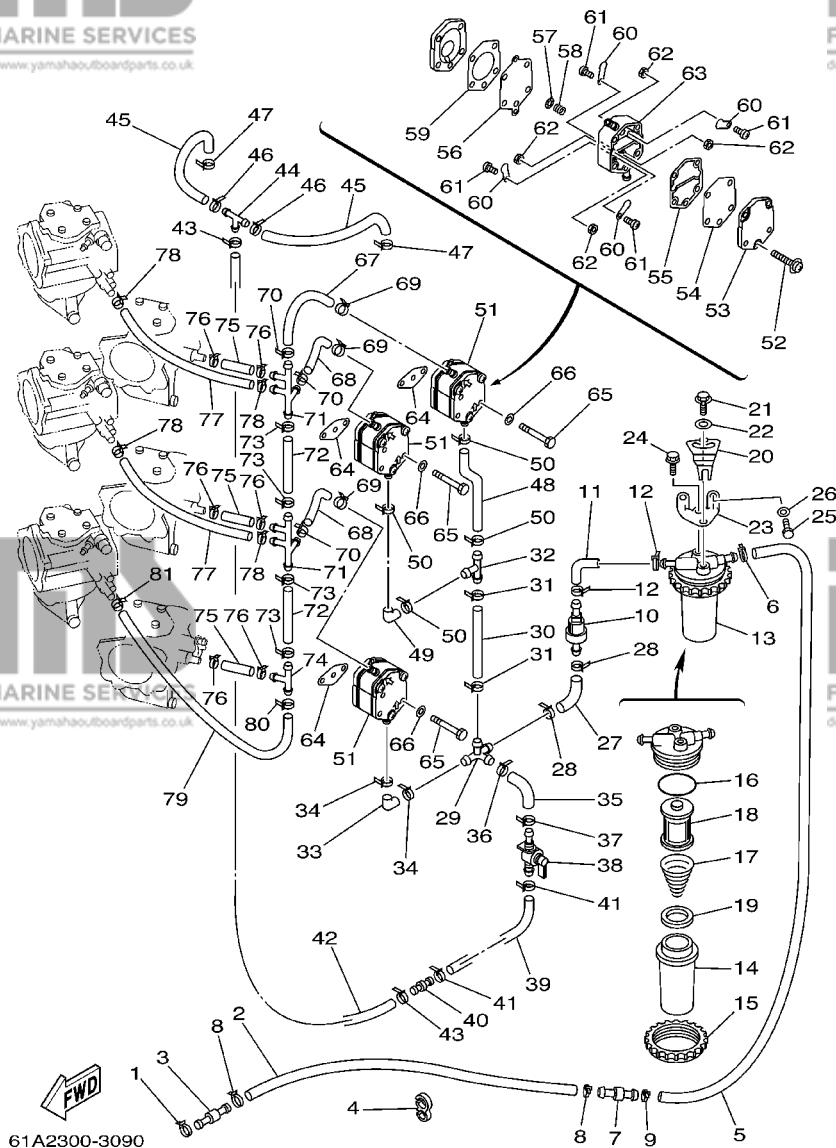


FIG. 9 FUEL 1

CARBURANT 1

REF. NO.	PART NO.	DESCRIPTION	250A	L250	REMARKS
NO.	NO. PIECES	DESCRIPTION			REMARQUES
28	90465-11M10	CLAMP	2	2	
		BRIDE			
29	6G5-24377-00	PIPE, JOINT 3	1	1	
		DURITE RACCORDEMENT 3			
30	6G5-24317-01	PIPE 7	1	1	
		DURITE 7			
31	90465-11M10	CLAMP	2	2	
		BRIDE			
32	6E5-24378-00	PIPE, JOINT 3	1	1	
		DURITE, RACCORDEMENT 3			
33	6E5-24315-00	PIPE 5	1	1	
		DURITE 5			
34	90465-11M10	CLAMP	2	2	
		BRIDE			
35	61A-24311-00	PIPE, FUEL 1	1	1	
		DURITE A ESSENCE			
36	90465-11M10	CLAMP	1	1	
		BRIDE			
37	90465-11M10	CLAMP	1	1	
		BRIDE			
38	61A-24500-00	FUEL COCK ASSY 1	1	1	
		ROBINET A ESSENCE			
39	90445-10M17	HOSE (L90)	1	1	
		DURITE (L90)			
40	6E5-21744-00	BREATHER	1	1	
		RENIFLARD			
41	90465-11M10	CLAMP	2	2	
		BRIDE			
42	90445-10M34	HOSE (L550)	1	1	
		DURITE (L550)			
43	90465-11M10	CLAMP	2	2	
		BRIDE			
44	688-24378-00	PIPE, JOINT 4	1	1	
		DURITE RACCORDEMENT 4			
45	90445-10M17	HOSE (L90)	2	2	
		DURITE (L90)			
46	90465-11M10	CLAMP	2	2	
		BRIDE			
47	90465-11M10	CLAMP	2	2	
		BRIDE			
48	6G5-24315-00	PIPE 5	1	1	
		DURITE 5			
49	6E5-24315-00	PIPE 5	1	1	
		DURITE 5			
50	90465-11M10	CLAMP	4	4	
		BRIDE			
51	6E5-24410-03	FUEL PUMP ASSY	3	3	
		POMPE A ESSENCE			
52	6E5-24444-00	.SCREW	3	3	
		.VIS			
53	6E5-24413-00	.BODY 2	1	1	
		.CORPS 2			
54	6E5-24471-00	.DIAPHRAGM	1	1	
		.DIAPHRAGME			

C5

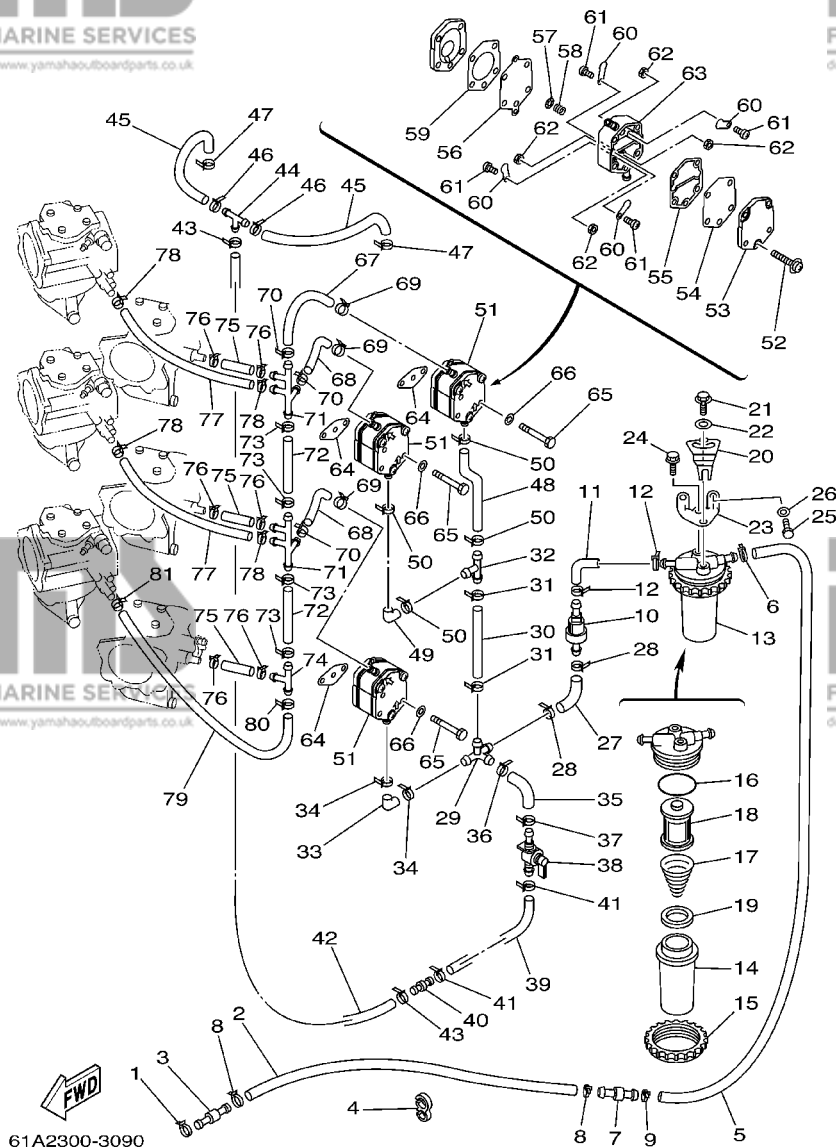


FIG. 9 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
55	6E5-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	1	
56	6E5-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	
57	648-24424-00	.SEAT, SPRING .SIEGE, RESSORT	1	1	
58	6E5-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	
59	6E5-24434-02	.GASKET, BODY .JOINT, CORPS	1	1	
60	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	4	4	
61	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	4	4	
62	95380-03600	.NUT .ECROU	4	4	
63	6E5-24412-10	.BODY 1 .CORPS 1	1	1	
64	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	3	3	
65	97095-06050	BOLT BOULON	6	6	
66	92995-06600	WASHER RONDELLE	6	6	
67	6G5-24317-01	PIPE 7 DURITE 7	1	1	
68	90445-13M31	HOSE (L85) DURITE (L85)	2	2	
69	90465-11M10	CLAMP BRIDE	3	3	
70	90465-11M10	CLAMP BRIDE	3	3	
71	61A-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT 3	2	2	
72	90445-13M14	HOSE (L70) DURITE (L70)	2	2	
73	90465-11M10	CLAMP BRIDE	4	4	
74	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1	
75	90445-13M02	HOSE (L40) DURITE (L40)	3	3	
76	90465-11M10	CLAMP BRIDE	6	6	
77	90445-13M12	HOSE (L235) DURITE (L235)	2	2	
78	90465-11M10	CLAMP BRIDE	4	4	
79	90445-13M11	HOSE (L300) DURITE (L300)	1	1	
80	90465-11M10	CLAMP BRIDE	1	1	
81	90465-11M10	CLAMP BRIDE	1	1	

C6

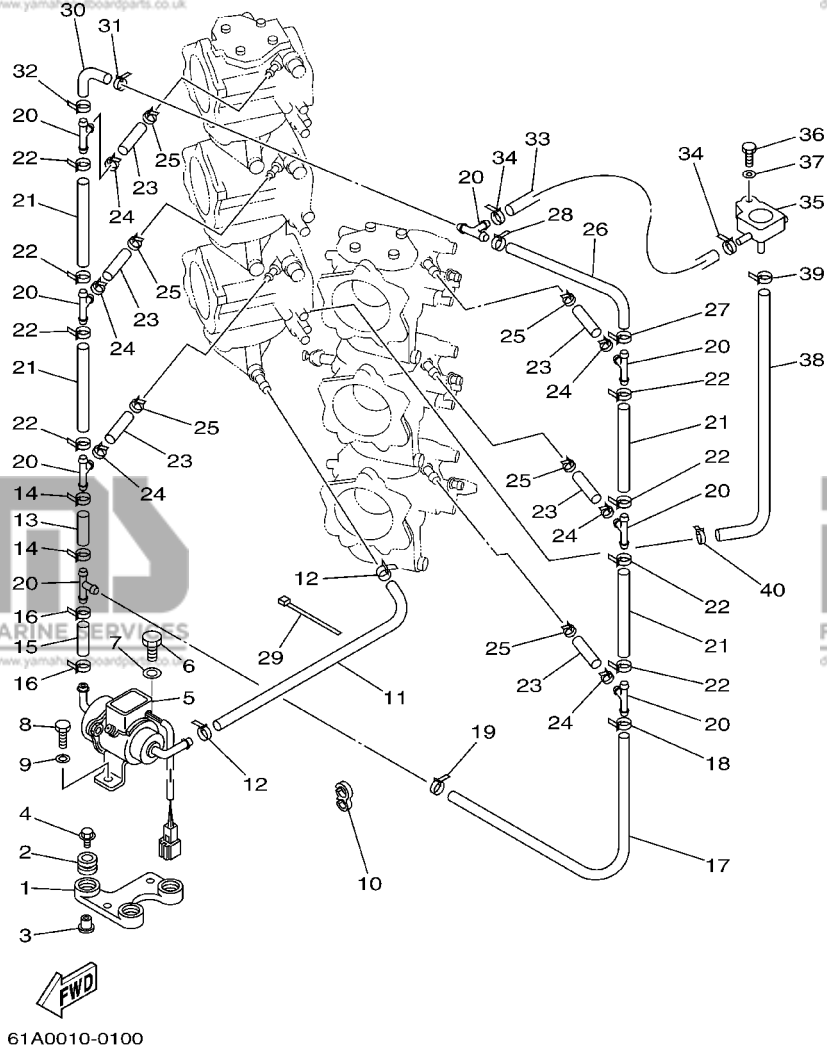
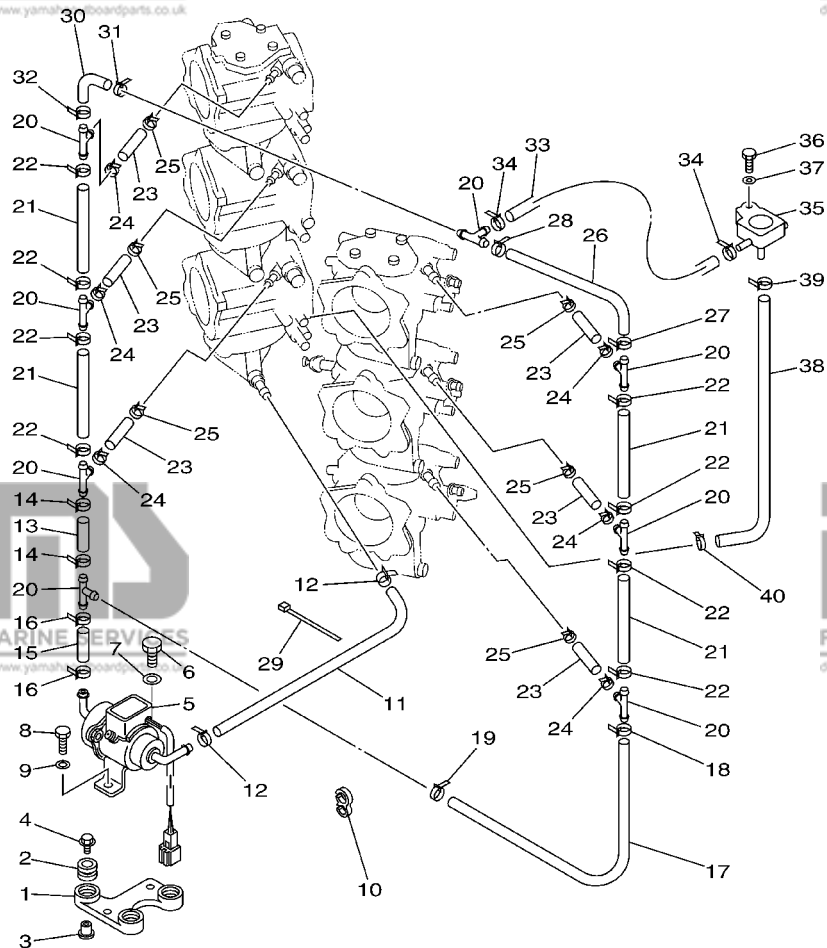


FIG. 10 FUEL 2

CARBURANT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-24491-00-94	BRACKET, FUEL PUMP SUPPORT, POMPE A ESSENCE	1	1	
2	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	
3	624-42542-00	PIPE TUYAU	3	3	
4	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
5	61A-13910-01	FUEL PUMP ASSY POMPE A ESSENCE COMPLET	1	1	
6	97095-08014	BOLT BOULON	1	1	
7	92995-08600	WASHER RONDELLE	1	1	
8	97095-06014	BOLT BOULON	1	1	
9	92995-06600	WASHER RONDELLE	1	1	
10	90464-13M34	CLAMP BRIDE	1	1	
11	6A4-24315-00	PIPE 5 DURITE 5	1	1	
12	90465-11M10	CLAMP BRIDE	2	2	
13	90445-10M31	HOSE (L45) DURITE (L45)	1	1	
14	90465-11M10	CLAMP BRIDE	2	2	
15	90445-10M14	HOSE (L30) DURITE (L30)	1	1	
16	90465-11M10	CLAMP BRIDE	2	2	
17	90445-10M40	HOSE (L330) DURITE (L330)	1	1	
18	90465-11M10	CLAMP BRIDE	1	1	
19	90465-11M10	CLAMP BRIDE	1	1	
20	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	8	8	
21	90445-10M53	HOSE (L110) DURITE (L110)	4	4	
22	90465-11M10	CLAMP BRIDE	8	8	
23	61A-24316-00	PIPE 6 DURITE 6	6	6	
24	90465-11M10	CLAMP BRIDE	6	6	
25	90465-11M10	CLAMP BRIDE	6	6	
26	6A4-24315-00	PIPE 5 DURITE 5	1	1	
27	90465-11M10	CLAMP BRIDE	1	1	



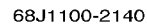
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FIG. 10 FUEL 2

CARBURANT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
28	90465-11M10	CLAMP BRIDE	1	1		
29	90464-11M24	CLAMP BRIDE	1	1		
30	90445-10M16	HOSE (L120) DURITE (L120)	1	1		
31	90465-11M10	CLAMP BRIDE	1	1		
32	90465-11M10	CLAMP BRIDE	1	1		
33	61A-24315-00	PIPE 5 DURITE 5	1	1		
34	90465-11M10	CLAMP BRIDE	2	2		
35	61A-24470-01	FUEL REGULATOR.ASSY REGULATEUR D'ESSENCE CPLT	1	1		
36	97095-06035	BOLT BOULON	1	1		
37	92995-06600	WASHER RONDELLE	1	1		
38	90445-10M92	HOSE (L450) DURITE (L450)	1	1		
39	90465-11M10	CLAMP BRIDE	1	1		
40	90465-11M10	CLAMP BRIDE	1	1		

D1



REF. NO.	PART NO.	NO. PIE.
1	6YK-24307-42	
2	90450-10M07	

REMARKS REMARQUES	
AP	
AP	

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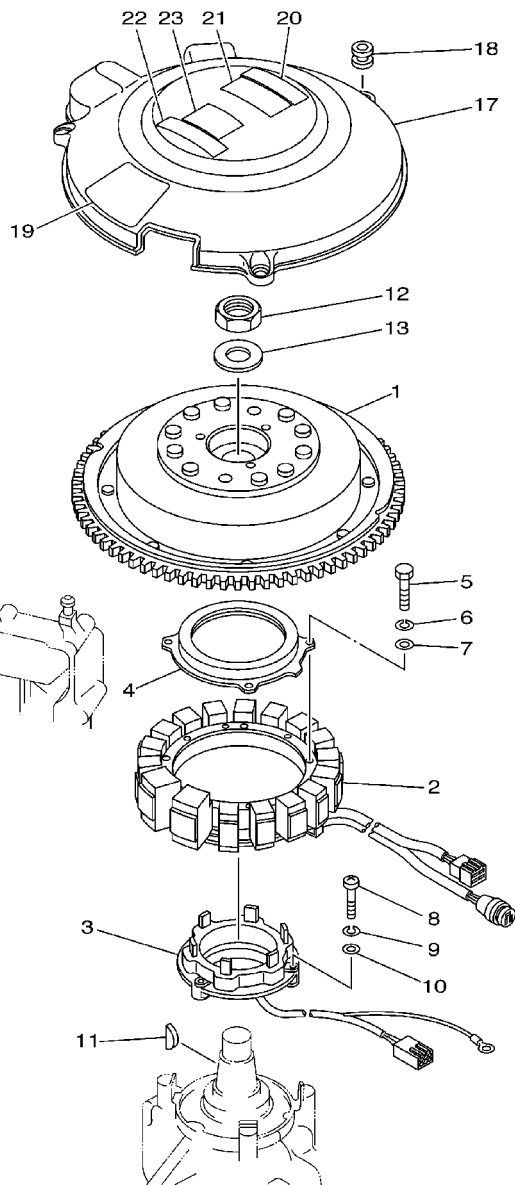


FIG. 12 GENERATOR

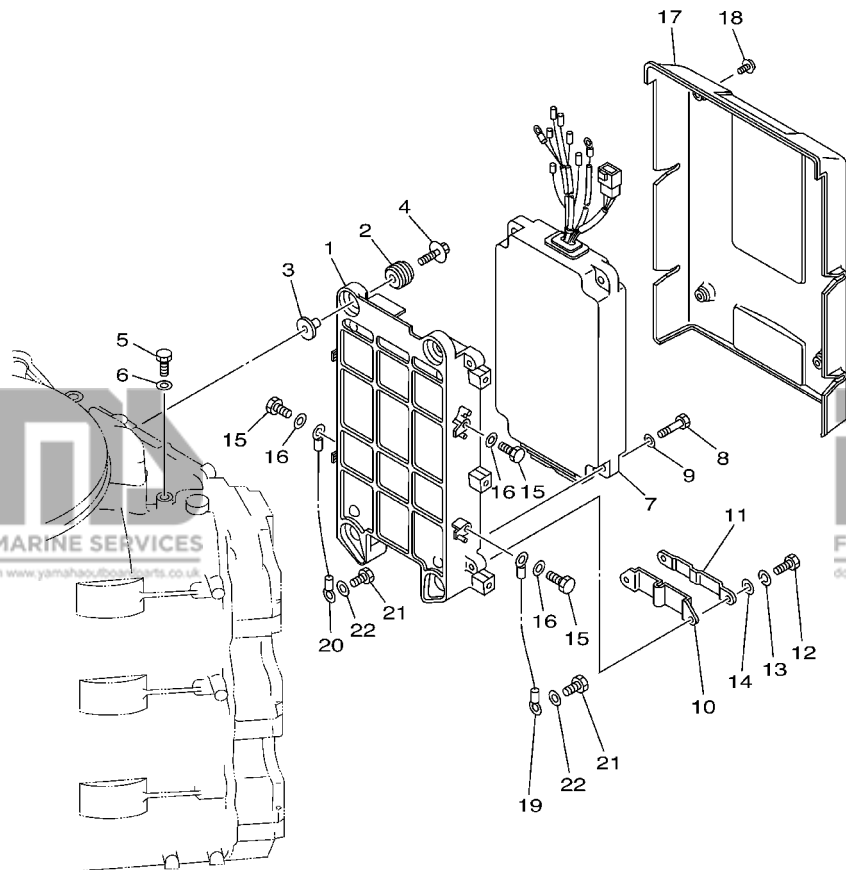
GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250			REMARKS REMARQUES
1	61A-85550-01	ROTOR ASSY ROTOR CPLT	1	1			
2	65L-85510-10	STATOR ASSY STATOR CPLT	1	1			
3	61A-85580-01	COIL, PULSER BOBINE, PULSEUR	1	1			
4	61A-83721-00	COVER COUVERCLE	1	1			
5	97013-06035	BOLT BOULON	4	4			
6	92903-06100	WASHER, SPRING RONDELLE, GROWER	4	4			
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4			
8	97885-05030	SCREW, PAN HEAD VIS, A ENCOCHE	3	3			
9	92995-05100	WASHER RONDELLE	3	3			
10	92995-05600	WASHER RONDELLE	3	3			
11	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1			
12	90170-24M22	NUT ECROU	1	1			
13	90201-25M02	WASHER, PLATE RONDELLE, PLATE	1	1			
14	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1			
15	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
16	92995-06600	WASHER RONDELLE	1	1			
17	61A-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1			
18	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3			
19	61A-14488-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1			
20	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1			
21	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1			
22	6K1-83623-41	MARK 3 ETIQUETTE 3		1			
23	6K1-83623-50	MARK 3 ETIQUETTE 3		1			

FIG. 13 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
1	61A-85542-01-94	BRACKET SUPPORT	1	1		
2	90480-09M12	GROMMET PASSE-FIL	4	4		
3	90387-06M03	COLLAR COLLERETTE	4	4		
4	90119-06M28	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4		
5	97013-06016	BOLT BOULON	1	1		
6	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1		
7	62J-85540-02	C.D.I. UNIT ASSY BLOC C.D.I.	1	1		
8	97013-06025	BOLT BOULON	4	4		
9	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4		
10	61A-85548-00	HOLDER SUPPORT	1	1		
11	61A-85525-00	COVER CAPUCHON	1	1		
12	97095-06016	BOLT BOULON	2	2		
13	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2		
14	92995-06600	WASHER RONDELLE	2	2		
15	97013-06014	BOLT BOULON	4	4		
16	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4		
17	61A-85537-00	COVER COUVERCLE	1	1		
18	90159-06M03	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4		
19	61A-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1		
20	6G0-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1		
21	97095-06012	BOLT BOULON	2	2		
22	92995-06600	WASHER RONDELLE	2	2		

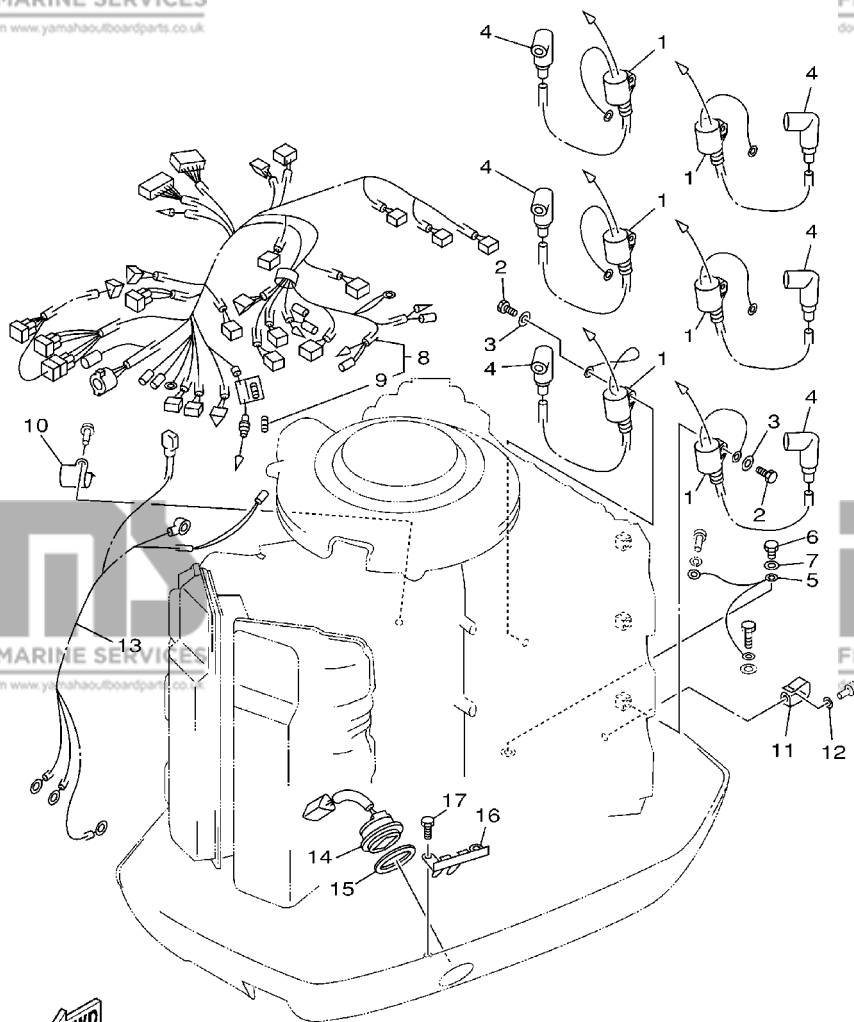


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FIG. 14 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
1	61A-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	6	6		
2	97013-06020	BOLT BOULON	6	6		
3	92903-06600	WASHER, PLATE RONDELLE, PLATE	6	6		
4	6E3-82370-21	PLUG CAP ASSY ANTIPARASITE	6	6		
5	61A-82531-00	WIRE, LEAD FIL	1	1		
6	97095-06012	BOLT BOULON	1	1		
7	92995-06600	WASHER RONDELLE	1	1		
8	61A-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1		
9	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1	1		
10	90465-08M89	CLAMP BRIDE	1	1		
11	90465-05M87	CLAMP BRIDE	1	1		
12	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1		
13	61A-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1		
14	61A-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1		
15	6E5-82587-00	GASKET JOINT	1	1		
16	61A-83614-00	BRACKET SUPPORT	1	1		
17	97095-06012	BOLT BOULON	2	2		



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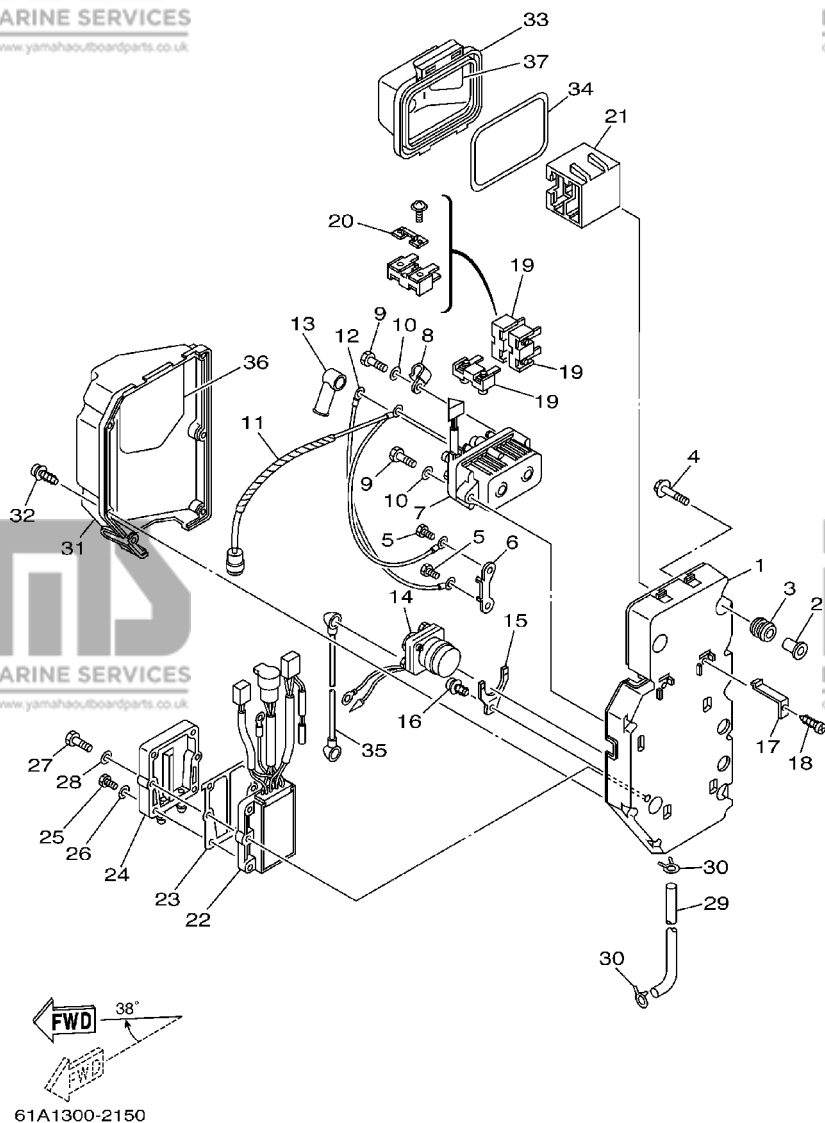


FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

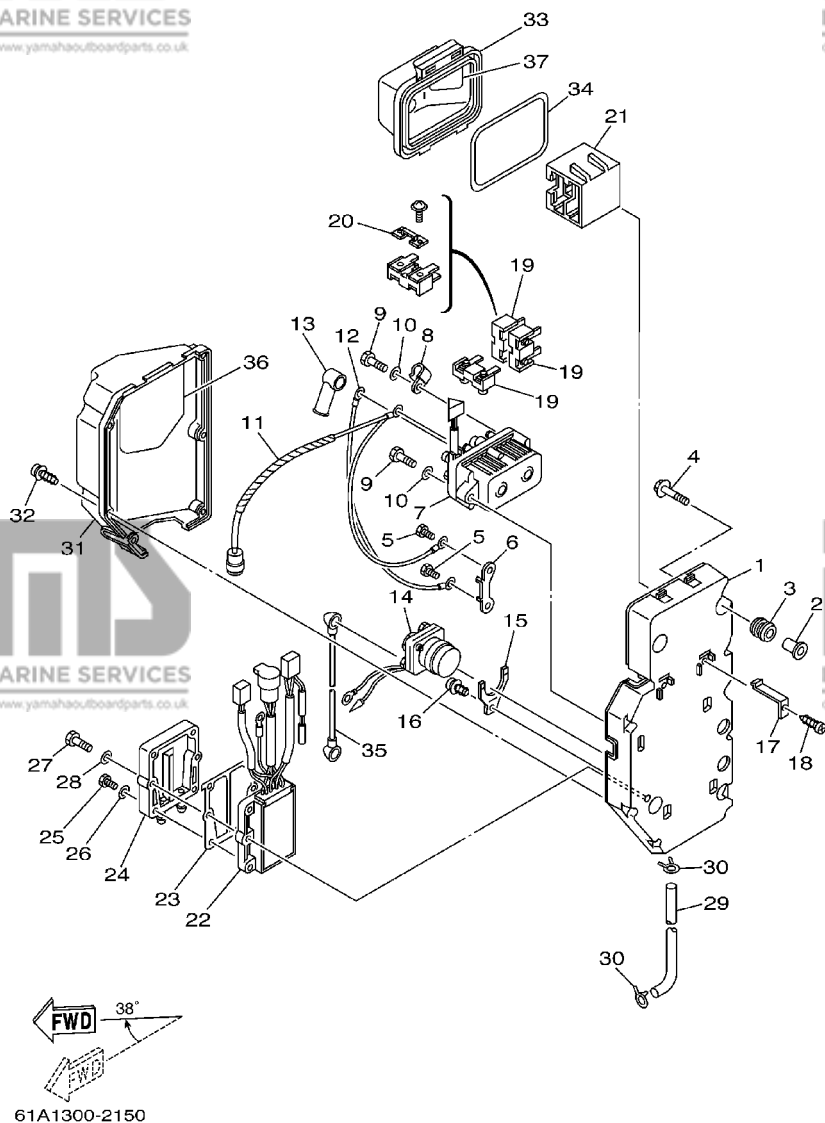
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-81948-00	BRACKET JOINT TORIQUE	1	1	
2	624-42542-00	PIPE TUYAU	4	4	
3	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4	
4	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	
5	97013-06014	BOLT BOULON	2	2	
6	61A-87149-00	CONNECTOR RACCORD	1	1	
7	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	1	
8	90465-06M86	CLAMP BRIDE	1	1	
9	97013-06030	BOLT BOULON	2	2	
10	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	
11	61A-81949-10	WIRE, LEAD FIL	1	1	
12	61A-81949-00	WIRE, LEAD FIL	1	1	
13	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	1	
14	61A-81941-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1	
15	61A-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	1	
16	97780-50612	SCREW, TAPPING VIS, TETE BOMBEE	1	1	
17	61A-82171-00	STAY, FUSE BOX SUPPORT, BOITE A FUSIBLES	2	2	
18	97780-50612	SCREW, TAPPING VIS, TETE BOMBEE	2	2	
19	61A-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	3	3	
20	61A-82151-00	.FUSE (12V-80A) .FUSIBLE (12V-80A)	1	1	
21	61A-82153-00	STAY, FUSE HOLDER SUPPORT, PORTE-FUSIBLE	1	1	
22	61A-81960-02	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	
23	69J-81975-A0	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	1	
24	69J-81972-01-1S	COVER, RECTIFIER COUVERCLE, REDRESSEUR	1	1	
25	97013-06025	BOLT BOULON	4	4	
26	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4	
27	97013-06030	BOLT BOULON	2	2	

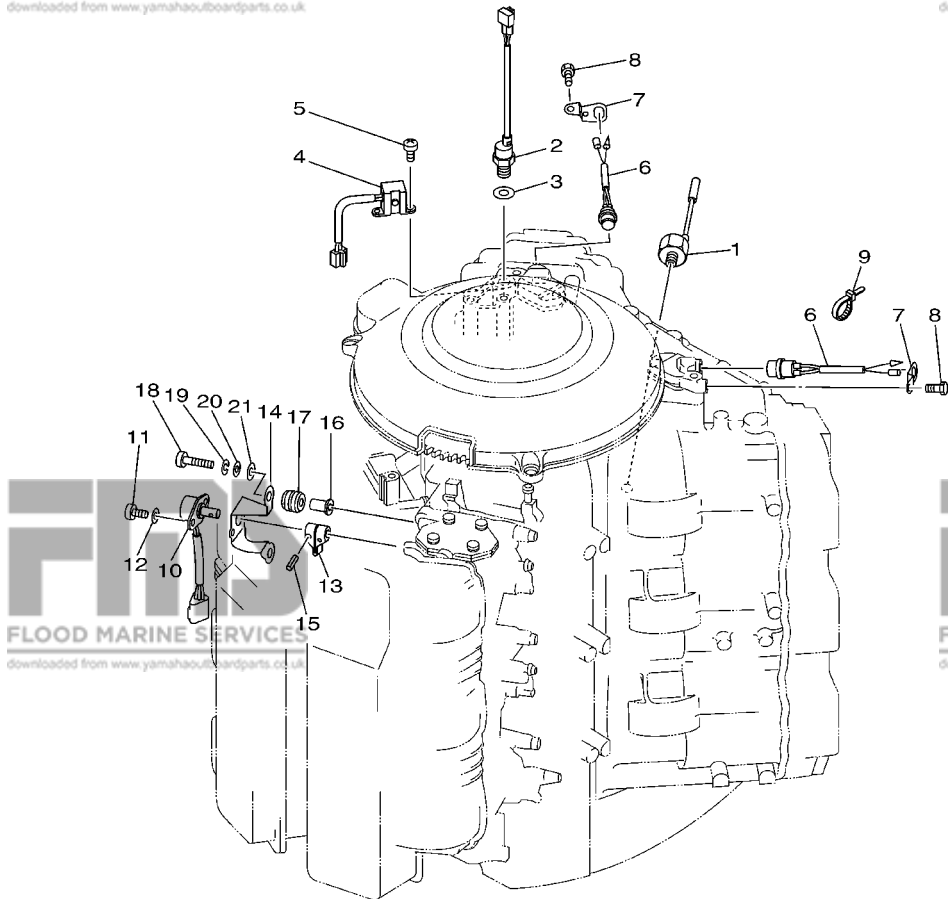
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FIG. 15 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
28	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	
29	61A-24314-00	PIPE 4 DURITE 4	1	1	
30	90467-08004	CLIP JONC	2	2	
31	61A-81942-00	COVER COUVERCLE	1	1	
32	90169-05M00	SCREW, TRUSS HEAD TAPPING VIS, TETE FRAISEE	6	6	
33	61A-82154-01	CASE CAISSE	1	1	
34	61A-82176-00	DAMPER AMORTISSEUR	1	1	
35	61A-82117-00	WIRE, LEAD FIL	1	1	
36	61A-81919-41	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1	1	
37	61A-81919-00	GRAPHIC, REGULATOR ADHESIF, REGULATEUR	1	1	





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FIG. 16 ELECTRICAL 4

PARTIE ELECTRIQUE 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-85780-00	SENSOR, KNOCK SONDE DE COGNEMENT	1	1	
2	61A-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1	
3	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	1	
4	61A-85895-00	CRANK POSITION SENDER SONDE, REGLAGE DE VILEBREQUIN	1	1	
5	97885-05012	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	
6	61A-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	2	
7	61A-8252U-00	COVER COUVERCLE	2	2	
8	97080-06012	BOLT BOULON	2	2	
9	90465-11M10	CLAMP BRIDE	2	2	
10	61A-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE, (ENS.)	1	1	
11	97885-05010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	
12	92995-05600	WASHER RONDELLE	2	2	
13	6K7-14573-00	LEVER LEVIER	1	1	
14	61A-85886-00	BRACKET SUPPORT	1	1	
15	91690-30016	PIN, SPRING AGRAFFE	1	1	
16	90387-05M00	COLLAR COLLERETTE	2	2	
17	90480-10M23	GROMMET PASSE-FIL	2	2	
18	97885-05025	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	
19	92995-05100	WASHER RONDELLE	2	2	
20	92995-05600	WASHER RONDELLE	2	2	
21	90201-05M03	WASHER, PLATE RONDELLE, PLATE	2	2	



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DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	250A	L250	REMARKS
1	69L-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	
2	61A-81850-01	.ARMATURE ASSY .INDUIT	1	1	
3	61A-81824-00	..WASHER 2 ..RONDELLE 2	1	1	
4	61A-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1	
5	6K7-81810-00	.STATOR ASSY .STATOR COMPLET	1	1	
6	61A-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	
7	6K7-81801-10	..BRUSH SET ..CHARBON	1	1	
8	6E5-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON	3	3	
9	61A-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1	
10	61A-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1	
11	61H-81857-00	.RETAINER .ARRETOIR	1	1	
12	61A-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1	1	
13	6K7-81826-10	.BOLT .BOULON	2	2	
14	6E5-8182E-10	.WASHER .RONDELLE	1	1	
15	6E5-8182F-10	.WASHER .RONDELLE	2	2	
16	6E5-8182A-10	.NUT .ECROU	1	1	
17	6E5-8182K-10	.NUT .ECROU	1	1	
18	6K7-8182G-10	.BUSH, TERMINAL .DOUILLE	1	1	
19	61A-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	1	
20	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
21	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
22	97095-08016	BOLT BOULON	1	1	
23	92995-08600	WASHER RONDELLE	1	1	
24	97095-06012	BOLT BOULON	1	1	
25	92995-06600	WASHER RONDELLE	1	1	
26	90465-06M86	CLAMP BRIDE	1	1	

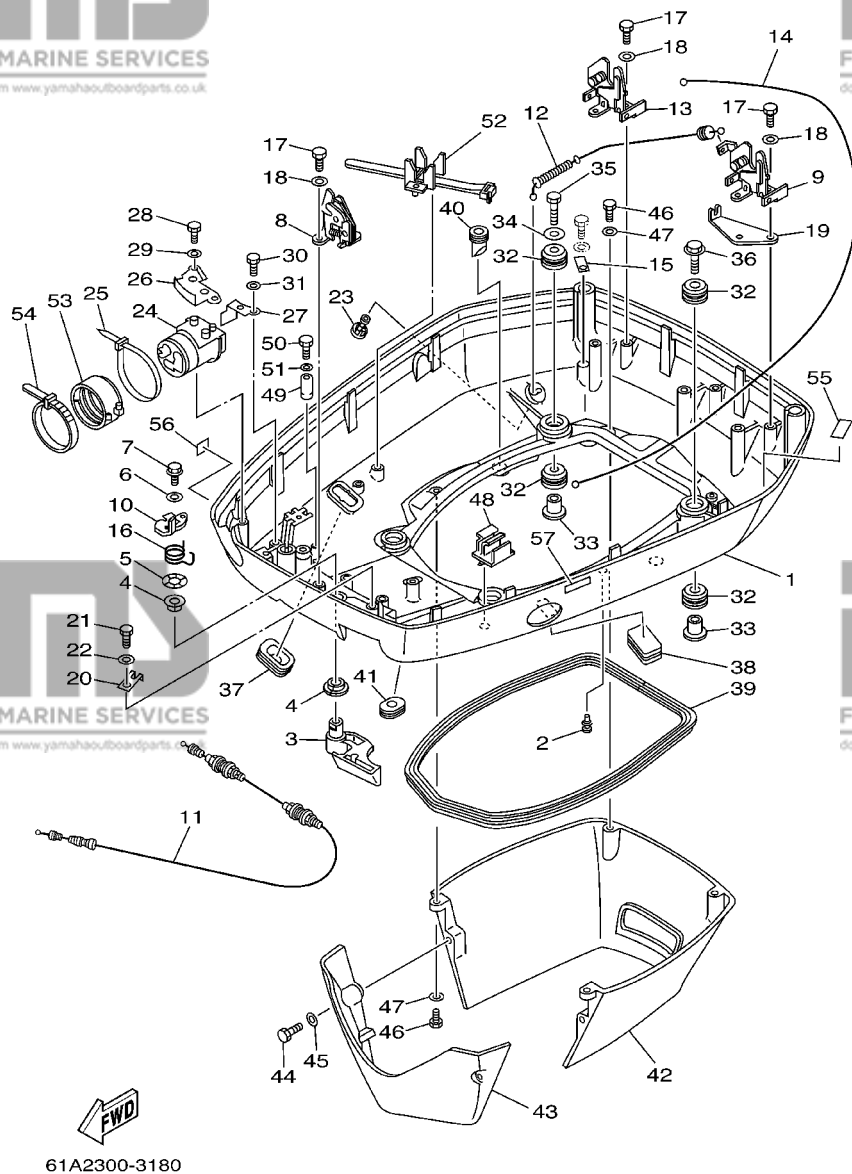


FIG. 18 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-42711-05-8D	COWLING, BOTTOM CUVETTE	1	1	
2	90480-06M19	GROMMET PASSE-FIL	1	1	
3	61A-42815-01-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	
4	90386-13M88	BUSH DOUILLE	2	2	
5	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	1	
6	90201-06M30	WASHER, PLATE RONDELLE, PLATE	1	1	
7	90109-06M50	BOLT BOULON	1	1	
8	6R3-42824-00	BASE, CLAMP LEVER BASE, BIRDE LEVIER	1	1	
9	6R3-42811-01	STAY SUPPORT	1	1	
10	6R3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	
11	6R3-42850-10	WIRE COMPLETE FIL COMPLET	1	1	
12	61A-42850-01	WIRE COMPLETE FIL COMPLET	1	1	
13	6R3-42811-10	STAY SUPPORT	1	1	
14	61A-42850-20	WIRE COMPLETE FIL COMPLET	1	1	
15	682-44117-00	BRACKET SUPPORT	1	1	
16	6R3-42813-00	SPRING, CLAMP LEVER RESSORT	1	1	
17	97095-06016	BOLT BOULON	6	6	
18	92995-06600	WASHER RONDELLE	6	6	
19	6N7-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	1	
20	6R3-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	1	
21	97095-06010	BOLT BOULON	1	1	
22	92995-06600	WASHER RONDELLE	1	1	
23	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	
24	61A-42725-31	GROMMET PASSE-FIL	1	1	
25	90465-13M30	CLAMP BRIDE	1	1	
26	61A-42738-02-5B	PLATE, FITTING ETRIER	1	1	
27	64D-42738-10-5B	PLATE, FITTING ETRIER	1	1	

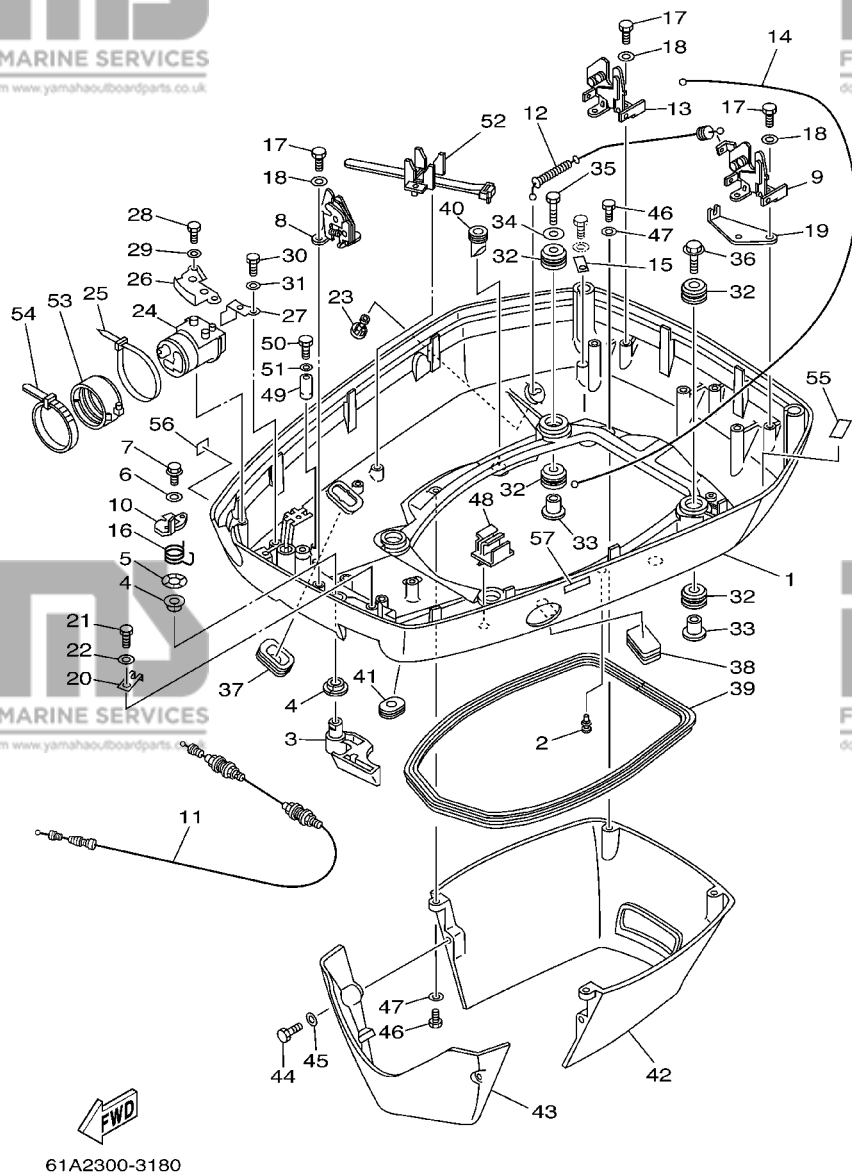
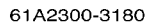


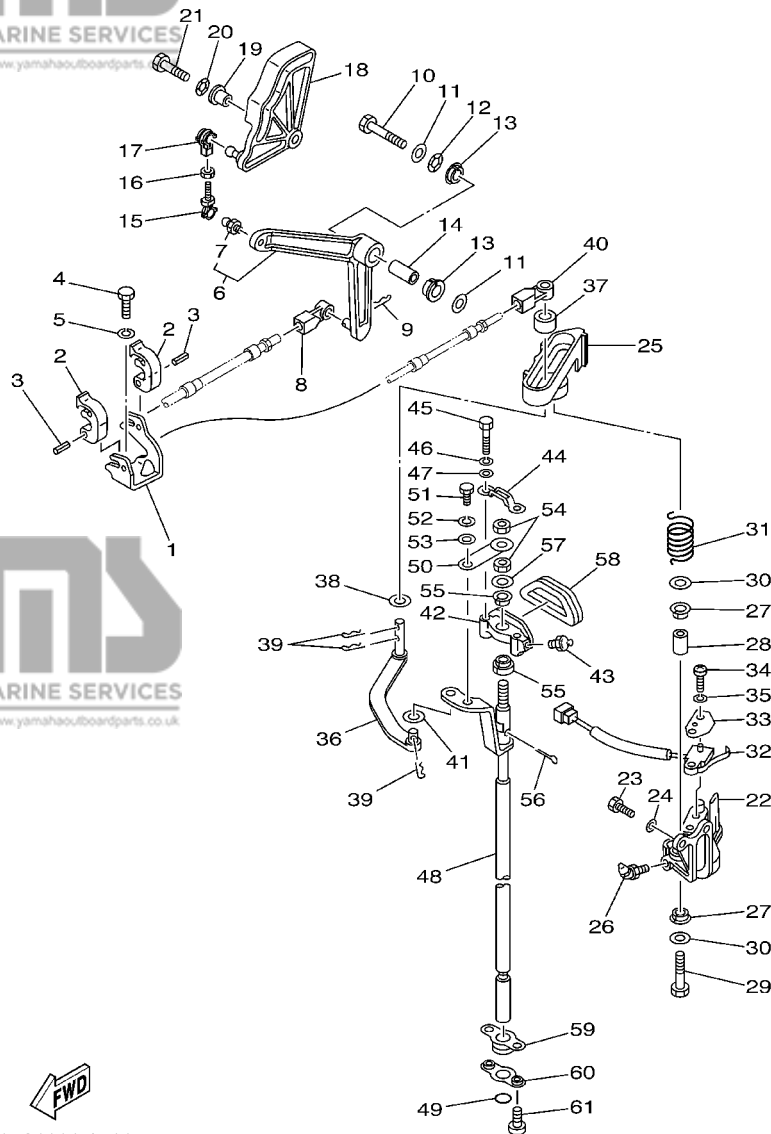
FIG. 18 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
28	97095-06016	BOLT BOULON	2	2	
29	92995-06600	WASHER RONDELLE	2	2	
30	97095-06012	BOLT BOULON	1	1	
31	92995-06600	WASHER RONDELLE	1	1	
32	90480-22M81	GROMMET PASSE-FIL	8	8	
33	90387-08M37	COLLAR COLLERETTE	4	4	
34	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	1	
35	97075-08035	BOLT BOULON	1	1	
36	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
37	688-42726-10	GROMMET PASSE-FIL	1	1	
38	6H4-42726-00	GROMMET PASSE-FIL	1	1	
39	61A-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	
40	61A-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4	
41	61A-42727-00	GROMMET PASSE-FIL	1	1	
42	61A-42741-01-8D	APRON	1	1	
43	61A-42771-01-8D	APRON CAPOT LATERAL	1	1	
44	97095-06030	BOLT BOULON	2	2	
45	92995-06600	WASHER RONDELLE	2	2	
46	97095-06020	BOLT BOULON	4	4	
47	92995-06600	WASHER RONDELLE	4	4	
48	6E5-82594-00	CLAMP BRIDE	1	1	
49	6E5-82588-00	PLATE PLAQUE	1	1	
50	97095-06020	BOLT BOULON	1	1	
51	92995-06600	WASHER RONDELLE	1	1	
52	688-82594-00	CLAMP BRIDE	1	1	
53	68F-42753-00	FASTNER ATTACHE	1	1	
54	90464-20258	CLAMP BRIDE	1	1	



CAPOT INFERIEUR

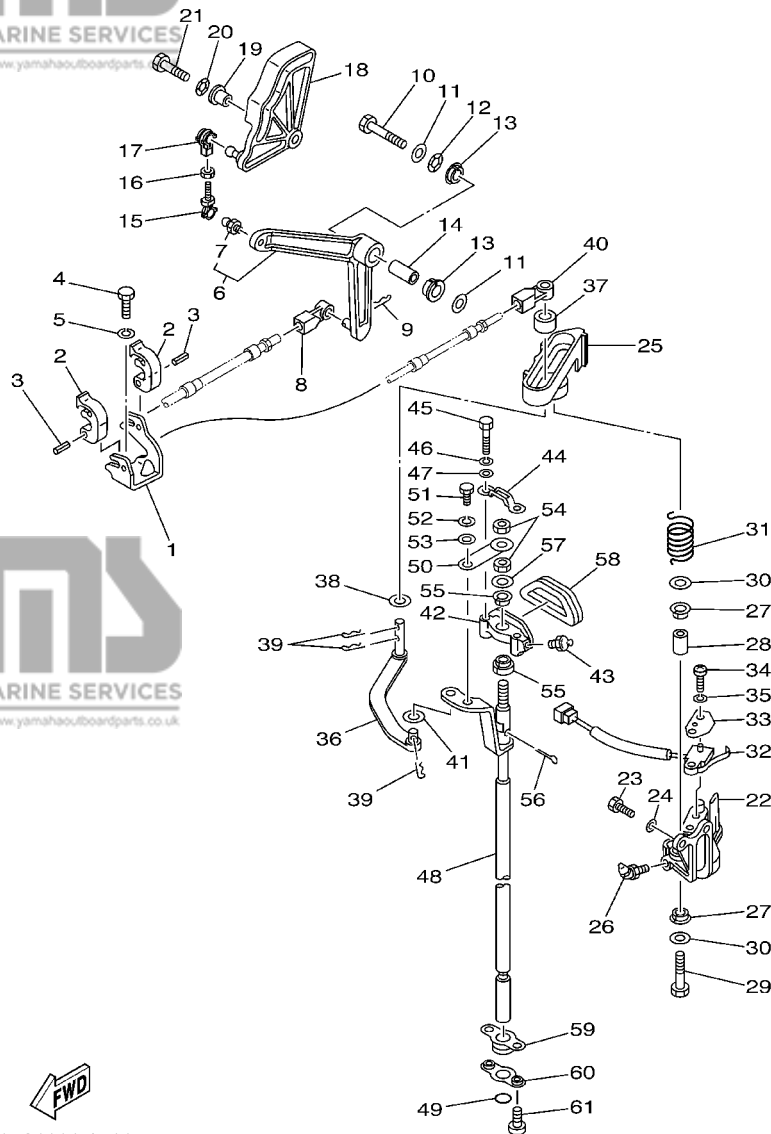


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FIG. 19 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	
2	6E5-48538-00	CLAMP, CABLE COLLIER	2	2	
3	91690-30012	PIN, SPRING AGRAFFE	2	2	
4	97095-08020	BOLT BOULON	1	1	
5	92995-08100	WASHER RONDELLE	1	1	
6	61A-41632-00-1S	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	
7	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	1	
8	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	
9	90468-18008	CLIP JONC	1	1	
10	97013-08045	BOLT BOULON	1	1	
11	92990-08200	WASHER, PLAIN RONDELLE, PLATE	2	2	
12	90206-12M00	WASHER, WAVE RONDELLE, ONDULEE	1	1	
13	90386-12069	BUSH DOUILLE	2	2	
14	90387-08M16	COLLAR COLLERETTE	1	1	
15	6G5-41211-01	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	1	
16	95380-05600	NUT ECROU	1	1	
17	6H4-41237-00	JOINT, LINK RACCORD	1	1	
18	61A-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	
19	90387-06M29	COLLAR COLLERETTE	1	1	
20	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	
21	97095-06025	BOLT BOULON	1	1	
22	61A-44117-01-1S	BRACKET SUPPORT	1	1	
23	97095-06016	BOLT BOULON	2	2	
24	92995-06600	WASHER RONDELLE	2	2	
25	61A-44176-00-1S	BRACKET SUPPORT	1	1	
26	93700-06M01	NIPPLE, GREASE PION	1	1	
27	90386-12069	BUSH DOUILLE	2	2	

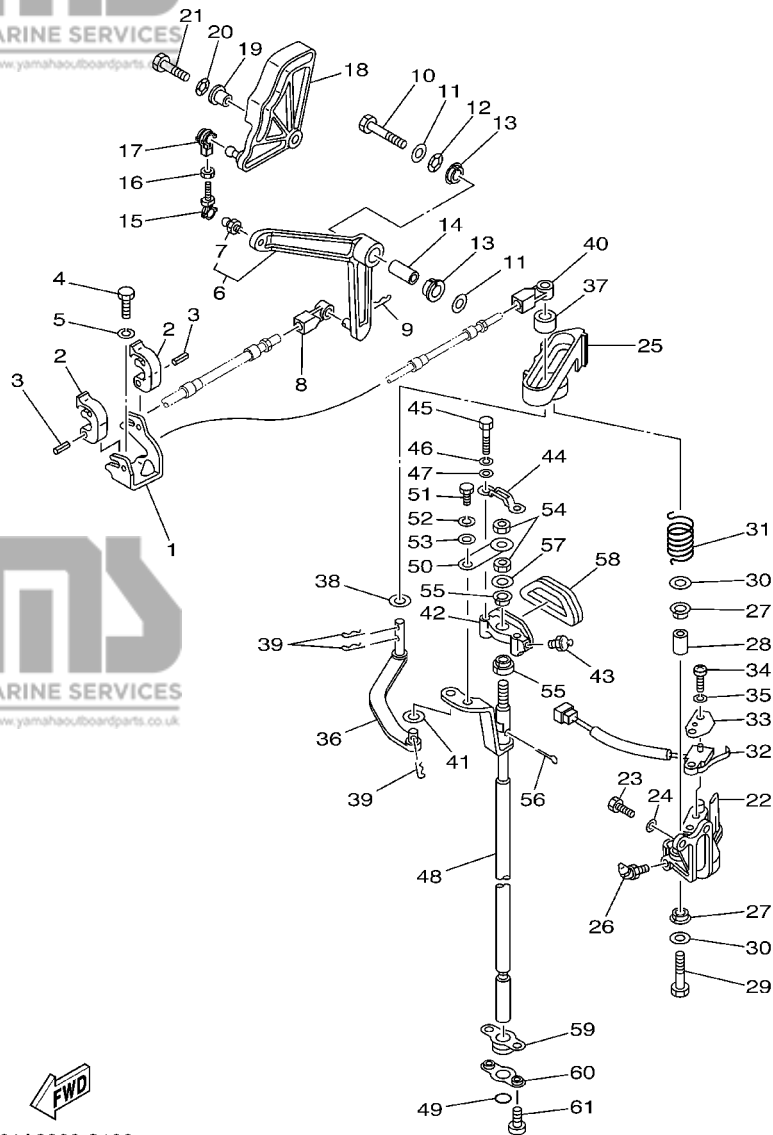


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FIG. 19 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
28	90387-08M09	COLLAR COLLERETTE	1	1		
29	97095-08035	BOLT BOULON	1	1		
30	92995-08200	WASHER RONDELLE	2	2		
31	90508-20M31	SPRING, TORSION RESSORT, TORSION	1	1		
32	61A-8259F-00	SWITCH ASSY COMMUTATEUR	1	1		
33	61A-82588-01	PLATE PLAQUE	1	1		
34	97885-04016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2		
35	92995-04100	WASHER RONDELLE	2	2		
36	61A-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1		
37	6E5-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1		
38	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1		
39	90468-18008	CLIP JONG	3	3		
40	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1		
41	90202-06007	WASHER, PLATE RONDELLE, PLATE	1	1		
42	61A-44118-00-8D	BRACKET SUPPORT	1	1		
43	93700-06M03	NIPPLE, GREASE PION	1	1		
44	61A-44116-00	SPRING RESSORT	1	1		
45	97095-06030	BOLT BOULON	2	2		
46	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2		
47	92995-06600	WASHER RONDELLE	2	2		
48	61A-44120-22	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1		X
49	93210-09165	O-RING JOINT TORIQUE	1	1		
50	61A-44112-00	STAY, HANDLE GEAR SHIFT PLAQUE	1	1		
51	97013-06012	BOLT BOULON	1	1		
52	92903-06100	WASHER, SPRING RONDELLE, GROWER	1	1		
53	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1		
54	95313-08600	NUT ECROU, HEXAGONAL	2	2		



61A2300-3190

FIG. 19 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
55	90386-90M90	BUSH DOUILLE	2	2		
56	91490-20012	PIN, COTTER GOUPILLE	1	1		
57	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1	1		
58	61A-15315-00	SEAL, CRANKCASE JOINT SPY CARTER DE MOTEUR	1	1		
59	61A-42724-00	GROMMET PASSE-FIL	1	1		
60	61A-44138-00	WASHER RONDELLE	1	1		
61	97885-06008	SCREW, PAN HEAD VIS, A ENCOCHE	2	2		

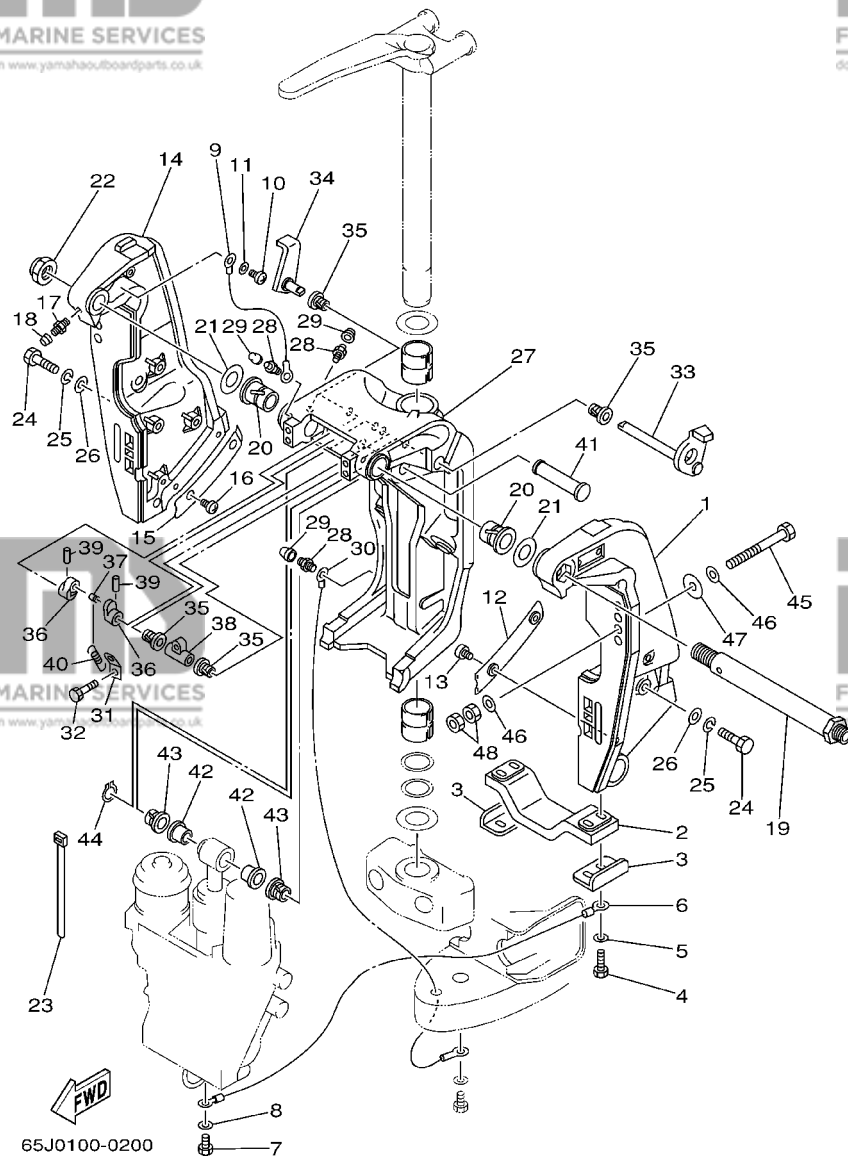


FIG. 20 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250			REMARKS REMARQUES
1	61A-43111-23-8D	BRACKET, CLAMP PRESSE	1	1			
2	6G5-45251-02	ANODE ANODE	1	1			
3	6G5-44526-00	PLATE PLAQUE	2	2			
4	97095-06025	BOLT BOULON	4	4			
5	92995-06600	WASHER RONDELLE	4	4			
6	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	1			
7	97095-06010	BOLT BOULON	1	1			
8	92995-06600	WASHER RONDELLE	1	1			
9	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1			
10	97885-06012	SCREW, PAN HEAD VIS, A ENCOCHE	1	1			
11	92995-06600	WASHER RONDELLE	1	1			
12	61A-43132-00	WASHER, FRICTION RONDELLE, FRICTION	1	1			
13	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
14	61A-43112-23-8D	BRACKET, CLAMP PRESSE	1	1			
15	61A-43133-00	WASHER, FRICTION RONDELLE	1	1			
16	97885-06010	SCREW, PAN HEAD VIS, A ENCOCHE	2	2			
17	93700-06M03	NIPPLE, GREASE PION	1	1			
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1			
19	6R3-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1			
20	90386-25M31	BUSH DOUILLE	2	2			
21	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2			
22	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1			
23	90465-11M10	CLAMP BRIDE	2	2			
24	97095-10045	BOLT BOULON	8	8			
25	92995-10100	WASHER RONDELLE	8	8			
26	92995-10600	WASHER RONDELLE	8	8			
27	61A-43311-21-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1			X

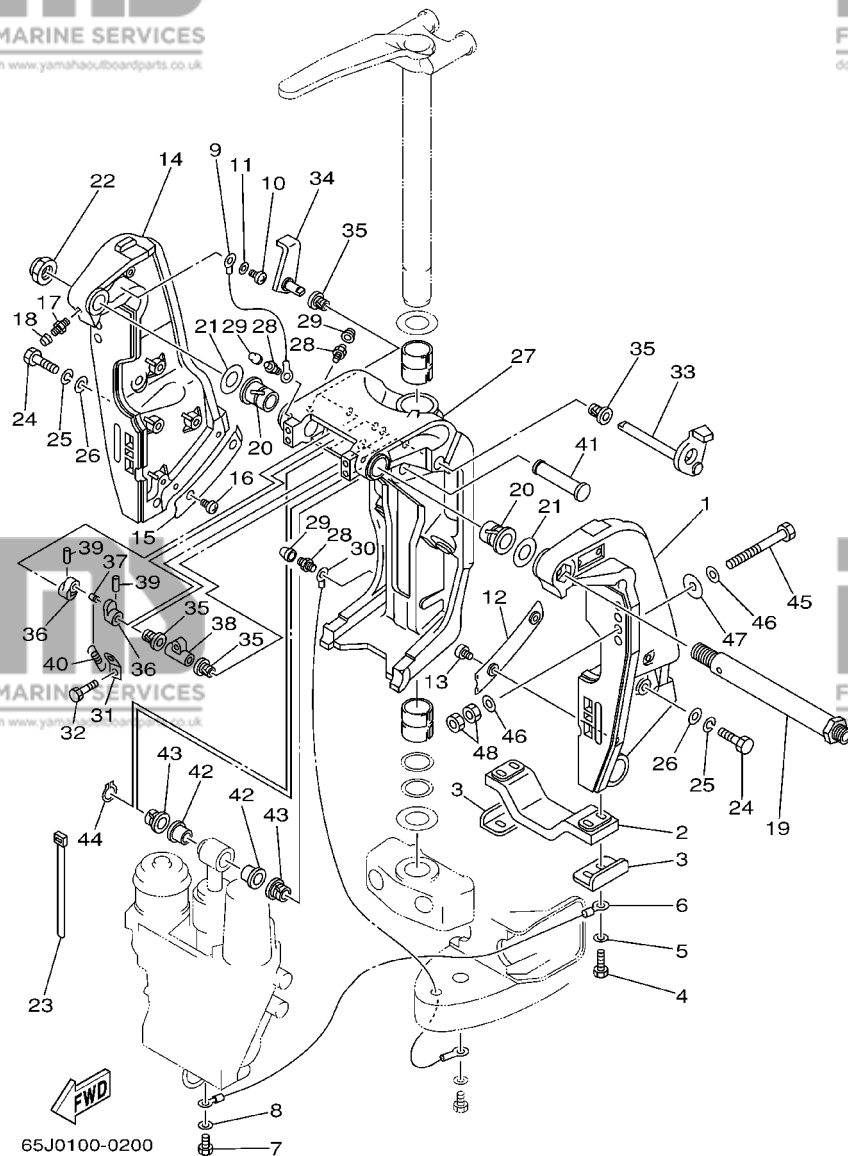
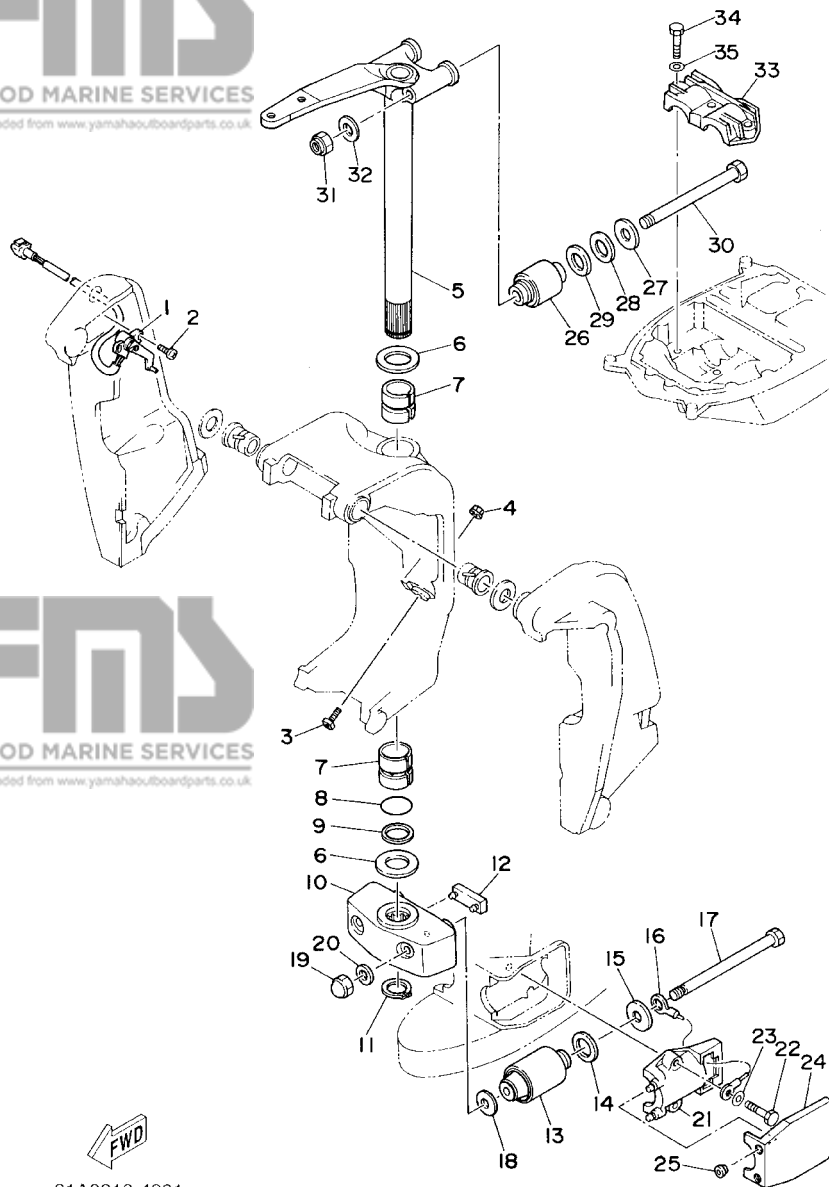


FIG. 20 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250			REMARKS REMARQUES
28	93700-06M03	NIPPLE, GREASE PION	5	5			
29	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	5			
30	61A-82147-20	WIRE, LEAD 4 FIL 4	1	1			X
31	6G5-43144-00	HOOK, SPRING CROCHET	1	1			
32	97095-06010	BOLT BOULON	1	1			
33	61A-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1			
34	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1			
35	90386-10M16	BUSH DOUILLE	4	4			
36	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2			
37	90249-06M19	PIN GOUPILLE	1	1			
38	90387-10M02	COLLAR COLLERETTE	1	1			
39	91690-30020	PIN, SPRING AGRAFFE	2	2			
40	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1			
41	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1			
42	90386-18M63	BUSH DOUILLE	2	2			
43	90386-18M14	BUSH DOUILLE	2	2			
44	93410-18M02	CIRCLIP CLIPS	1	1			
45	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4	4			
46	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8			
47	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4			
48	95380-12600	NUT ECROU	8	8			

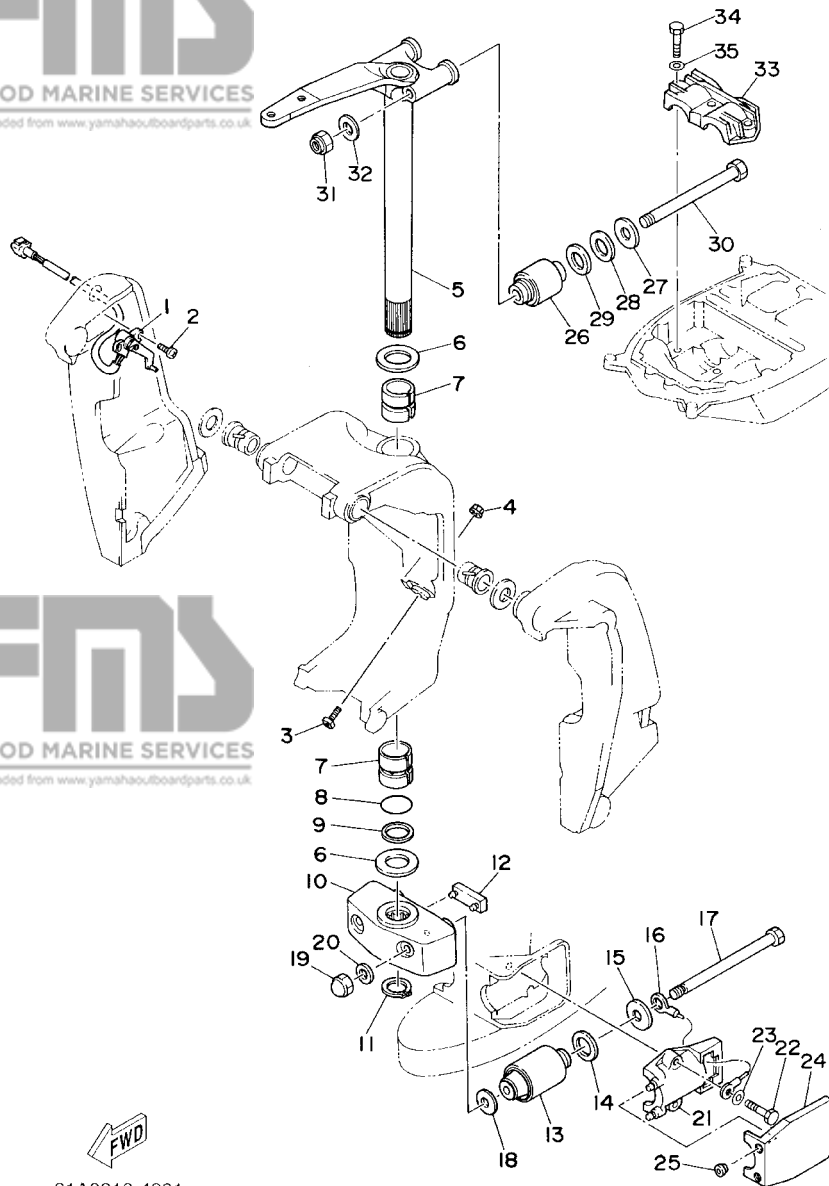


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FIG. 21 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-83672-02	TRIM SENDER INCLINER RACCORD	1	1	
2	97885-06016	SCREW, PAN HEAD VIS, A ENCOCHE	2	2	
3	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2	
4	95780-10300	NUT, FLANGE ECROU	2	2	
5	69J-42510-00-8D	STEERING BRACKET ASSY DIRECTION SUPPORT.(ENS.)	1	1	X
6	90201-40M00	WASHER, PLATE RONDELLE, PLATE	2	2	
7	90386-39M89	BUSH DOUILLE	2	2	
8	93210-35321	O-RING JOINT TORIQUE	1	1	
9	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1	
10	61A-44551-01-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	
11	93410-37M04	CIRCLIP CLIPS	1	1	
12	61A-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	1	
13	61A-44555-01-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	
14	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2	
15	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2	
16	6E5-82149-00	WIRE, LEAD 3 FIL 3	1	1	
17	90109-14M48	BOLT BOULON	2	2	
18	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2	
19	95380-14800	NUT ECROU	2	2	
20	92995-14600	WASHER RONDELLE	2	2	
21	61A-44552-01-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2	
22	97095-10045	BOLT BOULON	4	4	
23	92995-10600	WASHER RONDELLE	4	4	
24	61A-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	2	2	
25	6A0-15789-00	DAMPER AMORTISSEUR	4	4	
26	61A-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	2	
27	90201-16M01	WASHER, PLATE RONDELLE, PLATE	2	2	



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FIG. 21 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250			REMARKS REMARQUES
28	90202-28M46	WASHER, PLATE RONDELLE, PLATE	2	2			
29	90201-28M01	WASHER, PLATE RONDELLE, PLATE	2	2			
30	90109-14M10	BOLT BOULON	2	2			
31	90185-14M00	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2			
32	92995-14600	WASHER RONDELLE	2	2			
33	61A-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR	1	1			
34	97095-10045	BOLT BOULON	3	3			
35	92995-10600	WASHER RONDELLE	3	3			

FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-43800-25-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (E	1	1	
2	61A-43840-01	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)	1	1	
3	61A-43810-00	..TILT PISTON SUB ASSY ..INCLINER PISTON AUXILIAIRE(E	1	1	
4	61A-43861-00	...O-RING ...JOINT TORIQUE	1	1	
5	61A-43871-00	...RING, BACK UP ...SEGMENT	1	1	
6	93106-19N50	...OIL SEAL ...JOINT SPY	1	1	
7	6H1-43861-00	...O-RING ...JOINT TORIQUE	1	1	
8	6H1-43872-00	...RING, BACK UP ...RESSORT	1	1	
9	61A-4389H-00	...O-RING ...JOINT TORIQUE	1	1	
10	61A-43861-00	..O-RING ..JOINT TORIQUE	1	1	
11	6H1-43814-00	..PISTON, FREE ..PISTON	1	1	
12	61A-43813-01	..CYLINDER, TILT ..CYLINDRE	1	1	
13	97595-06420	..BOLT, WITH WASHER ..VIS HEXAGONAL AVC RONDELLE	6	6	
14	61A-43835-01	..PIPE ..TUYAU	1	1	
15	61A-43833-01	..PIPE ..TUYAU	1	1	
16	61A-43818-00	..PIN, LOWER SHOCK MOUNT ..AXE, INFERIEUR AMORTISSEUR	1	1	
17	90386-18M14	..BUSH ..DOUILLE	2	2	
18	6H1-43817-00	..FILTER 2 ..FILTRE 2	1	1	
19	98501-04030	..SCREW, PAN HEAD ..VIS	3	3	
20	92901-04100	..WASHER, SPRING ..RONDELLE, GROWER	3	3	
21	61A-43828-00	..BODY, RESERVOIR ..CORPS	1	1	
22	6H1-43869-00	..O-RING ..JOINT TORIQUE	2	2	
23	61A-4384L-00	..SPRING, TRIM DOWN ..RESSORT	1	1	
24	6T4-43851-00	..SEAT, RELIEF VALVE ..SIEGE	2	2	
25	98501-05010	..SCREW, PAN HEAD ..VIS	4	4	
26	92901-05100	..WASHER, SPRING ..RONDELLE, GROWER	4	4	
27	61A-4384K-00	..PLATE, TRIM DOWN ..PLAQUE	1	1	

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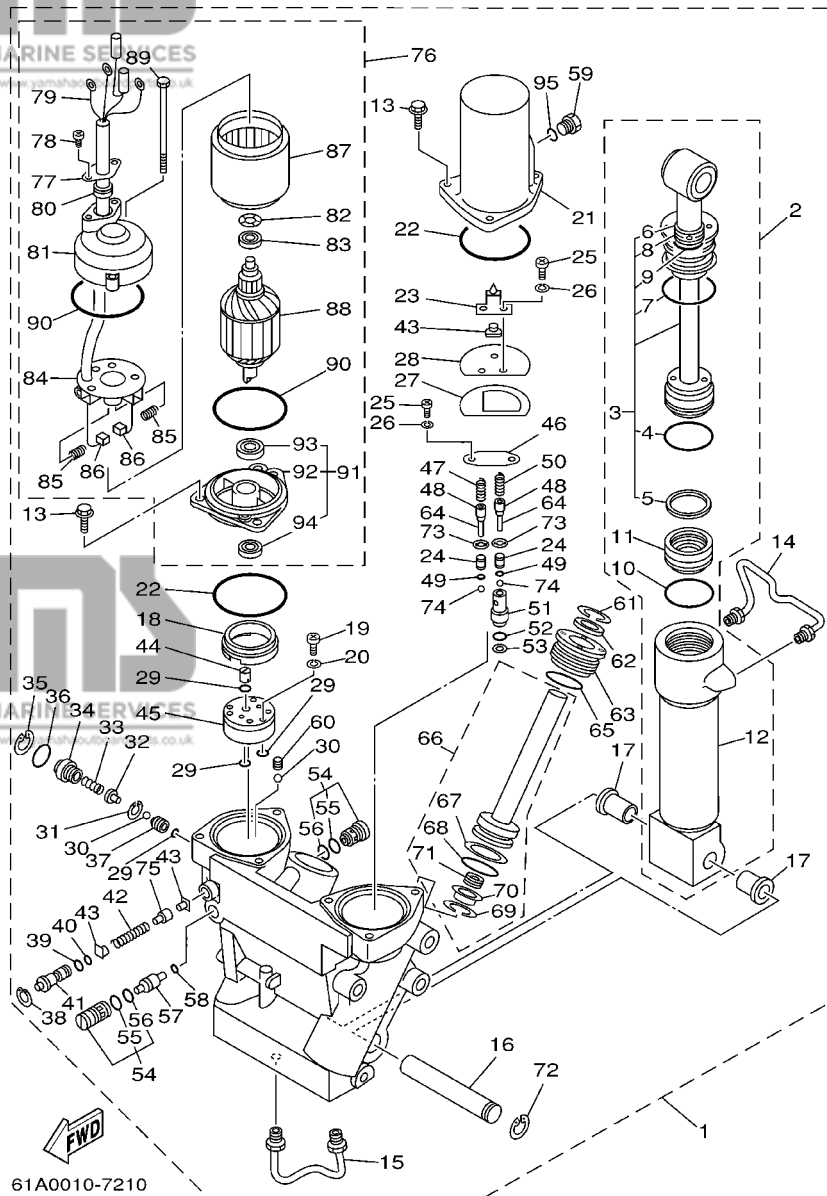


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
28	61A-4384J-00	.SEAL, TRIM DOWN .JOINT	1	1	
29	93210-064A5	.O-RING .JOINT TORIQUE	4	4	
30	93505-32038	.BALL .BILLE ROULEMENT	2	2	
31	61A-43875-00	.RING, SNAP .RESSORT	1	1	
32	61A-43848-00	.ROD, MANUAL RELEASE .TIGE	1	1	
33	61A-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	1	
34	61A-43845-00	.SCREW, MANUAL RELEASE .VIS	1	1	
35	6H1-43875-00	.RING, SNAP .RESSORT	1	1	
36	93210-18397	.O-RING .JOINT TORIQUE	1	1	
37	61A-43847-00	.SEAT, MANUAL VALVE .SIEGE	1	1	
38	6T4-43876-00	.RING, SNAP .RESSORT	1	1	
39	93210-07003	.O-RING .JOINT TORIQUE	1	1	
40	93210-06001	.O-RING .JOINT TORIQUE	1	1	
41	6T4-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1	
42	61A-4385H-00	.SPRING, SEAL .RESSORT	1	1	
43	6H1-4384F-00	.SEAL, MAIN VALVE .SIGGE	3	3	
44	6H1-43831-00	.CONNECTOR, SHAFT .RACCORD	1	1	
45	6T4-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	1	
46	61A-4382K-00	.CAP, RELIEF VALVE .CHAPEAU	1	1	
47	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	1	
48	6T4-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	2	2	
49	6T4-4384G-00	.SEAL, RELIEF VALVE .JOINT	2	2	
50	6T4-43855-00	.SPRING, UP RELIEF .RESSORT	1	1	
51	6T4-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	1	
52	93210-10M74	.O-RING .JOINT TORIQUE	1	1	
53	6H1-43816-00	.FILTER 1 .FILTRE 1	1	1	
54	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	2	

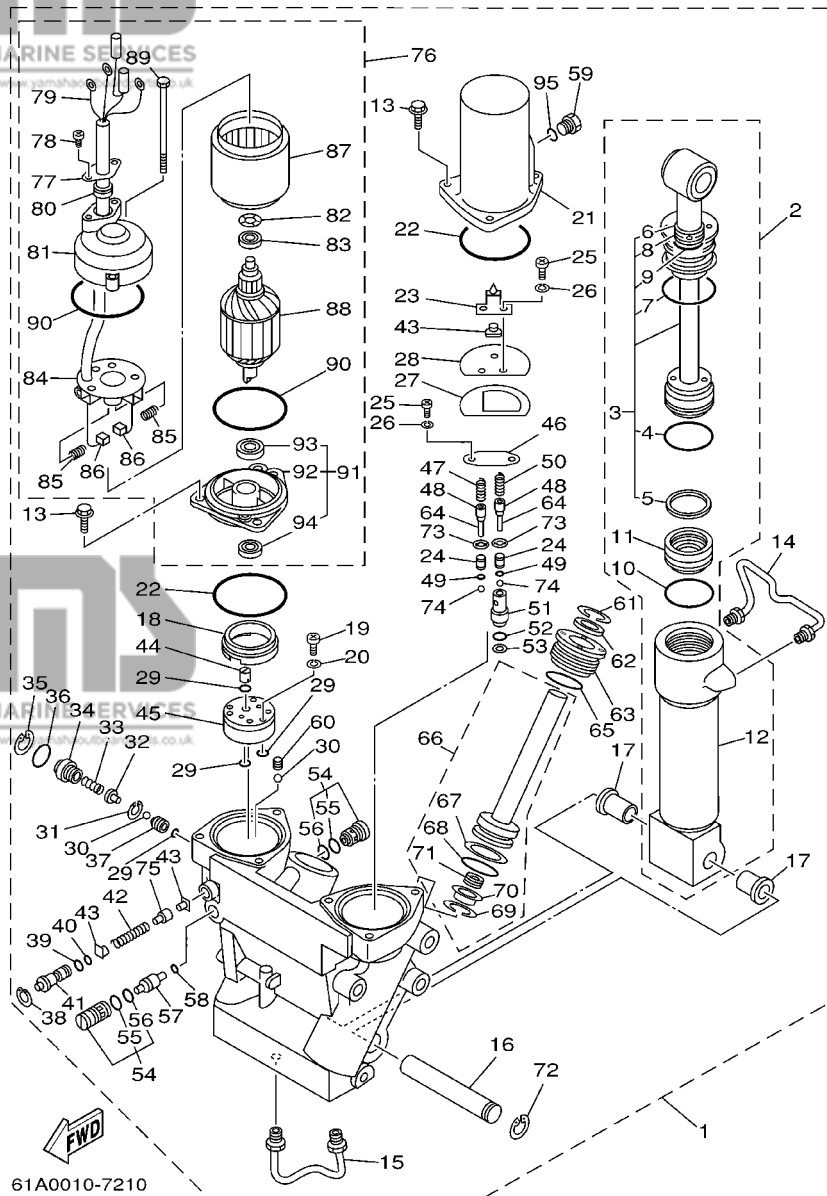


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
55	6H1-43866-00	..O-RING ..JOINT TORIQUE	1	1	
56	6H1-43867-00	..O-RING ..JOINT TORIQUE	1	1	
57	6T4-43841-00	..PISTON, SHUTTLE ..PISTON	1	1	
58	93210-09165	..O-RING ..JOINT TORIQUE	1	1	
59	6H1-43829-00	..PLUG, RESERVOIR ..BOUCHON	1	1	
60	61A-43878-00	..BOLT, SOCKET ..BOULON	1	1	
61	6T4-43875-00	..RING, SNAP ..RESSORT	2	2	
62	61A-43822-00	..SEAL, TRIM DUST ..JOINT	2	2	
63	61A-43821-00	..SCREW, TRIM CYLINDER END ..VIS	2	2	
64	91609-10014	..PIN, SPRING ..AXE DE RESSORT	2	2	
65	61A-43861-00	..O-RING ..JOINT TORIQUE	2	2	
66	61A-43820-10	..TRIM PISTON SUB ASSY ..PARER PISTON AUXILIAIRE (ENS.)	2	2	
67	61A-43874-00	..RING, BACK UP ..RESSORT	1	1	
68	61A-43864-00	..O-RING ..JOINT TORIQUE	1	1	
69	61A-43875-10	..RING, SNAP ..RESSORT	1	1	
70	61A-4383H-11	..HOSE, OIL 5 ..DRITE HUILE	1	1	
71	61A-4384H-10	..SPRING ..RESSORT	1	1	
72	61A-43876-00	..RING, SNAP ..RESSORT	1	1	
73	6T4-43893-00	..WASHER ..RONDELLE	2	2	
74	93501-08001	..BALL ..BILLE	2	2	
75	61A-4382A-00	..ADAPTOR 1 ..ADAPTEUR 1	1	1	
76	61A-43880-02	..MOTOR ASSY ..MOTEUR (ENS.)	1	1	
77	6T4-4386J-00	..WASHER, SPECIAL ..RONDELLE, SPECIAL	1	1	
78	90157-05107	..SCREW, PAN HEAD ..VIS, TETE TRONCONIQUE	2	2	
79	61A-43807-00	..WIRE SUB ASSY ..AUXILIAIRE CABLE (ENS.)	1	1	
80	6T4-43885-00	..GROMMET ..PASSE-FIL	1	1	
81	61A-43884-01	..FRAME, COMMUTATOR END ..BATI	1	1	

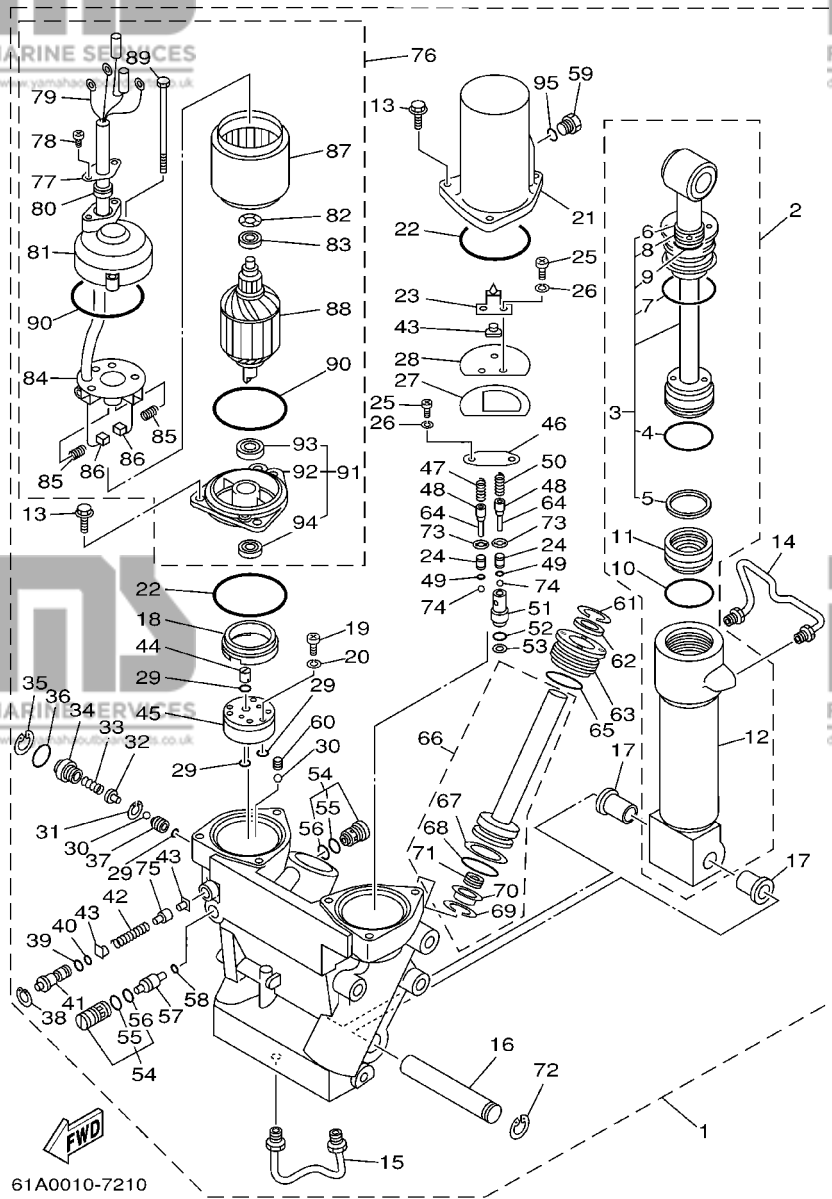


FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
82	90206-14086	..WASHER, WAVE ..RONDELLE, ONDULEE	3	3	
83	93300-60820	..BEARING ..ROULEMENT	1	1	
84	61A-43806-00	..BRUSH HOLDER ASSY ..PORTE-BALAI (ENS.)	1	1	
85	61A-4386K-00	..SPRING, BRUSH ..RESSORT, BALAI	4	4	
86	61A-43891-00	..BRUSH 1 ..BALAI 1	2	2	
87	61A-43804-01	..STATOR ASSY ..STATOR (ENS.)	1	1	
88	61A-43805-01	..ARMATURE ASSY ..INDUIT (ENS.)	1	1	
89	61A-43887-00	..BOLT, THROUGH ..BOULON	2	2	
90	93210-72789	..O-RING ..JOINT TORIQUE	2	2	
91	61A-43881-01	..FRAME, END ..BATI	1	1	
92	61A-43881-11	..FRAME, END ..BATI	1	1	
93	93300-60820	..BEARING ..ROULEMENT	1	1	
94	93102-08414	..OIL SEAL ..JOINT SPY	1	1	
95	93210-09165	..O-RING ..JOINT TORIQUE	1	1	

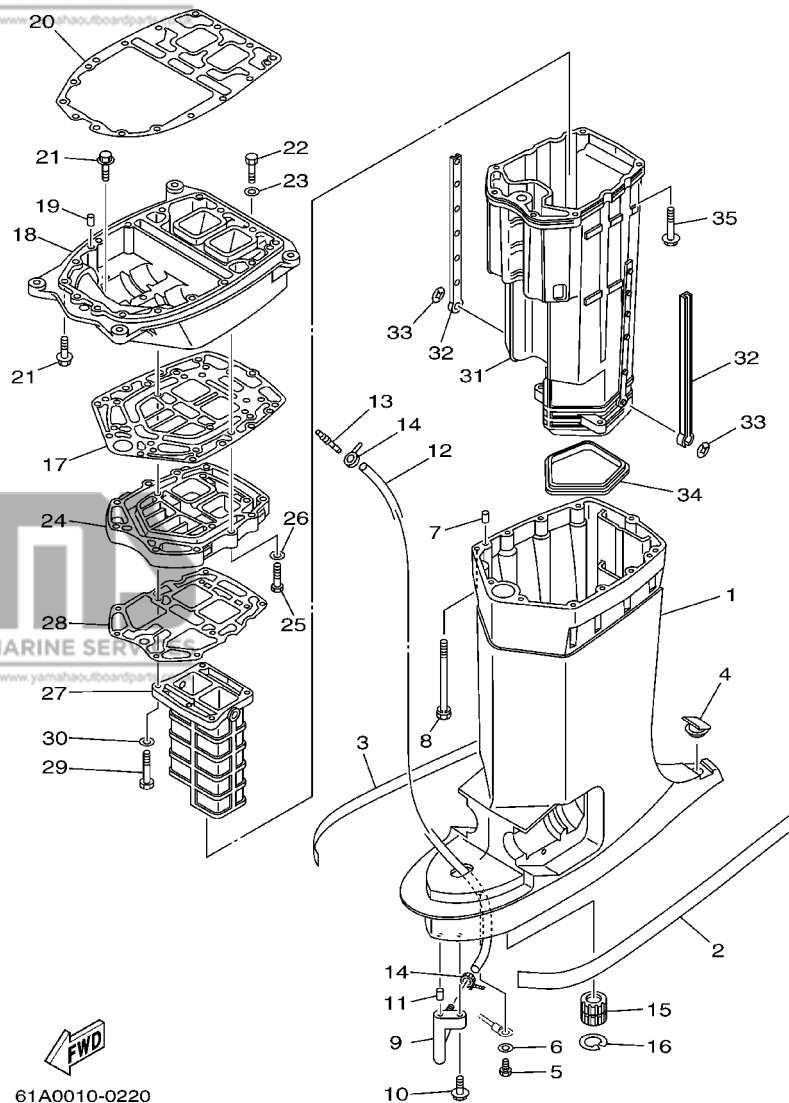


FIG. 23 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
1	61A-45111-22-8D	CASING, UPPER FOURREAU	1	1		X
2	61A-42791-S0	MARK 1 ETIQUETTE 1	1	1		
3	61A-42792-S0	MARK ETIQUETTE	1	1		
4	61A-45155-00	CAP CAPUCHON	1	1		
5	97095-06010	BOLT BOULON	1	1		
6	92995-06600	WASHER RONDELLE	1	1		
7	93608-12M05	PIN, DOWEL AXE	2	2		
8	90119-08M78	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8		
9	61A-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1		
10	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1		
11	93606-12019	PIN, DOWEL GOUPILLE	1	1		
12	90445-07MF0	HOSE (L1030) DURITE (L1030)	1	1		X
13	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1		
14	90465-11M10	CLAMP BRIDE	2	2		
15	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1		
16	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1		
17	61A-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1		
18	61A-41137-04-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1		
19	93608-12M05	PIN, DOWEL AXE	2	2		
20	61A-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1		
21	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8		
22	97095-08035	BOLT BOULON	1	1		
23	92995-08600	WASHER RONDELLE	1	1		
24	61A-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1		
25	97095-08035	BOLT BOULON	4	4		
26	92995-08600	WASHER RONDELLE	4	4		
27	61A-41132-01-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	1		

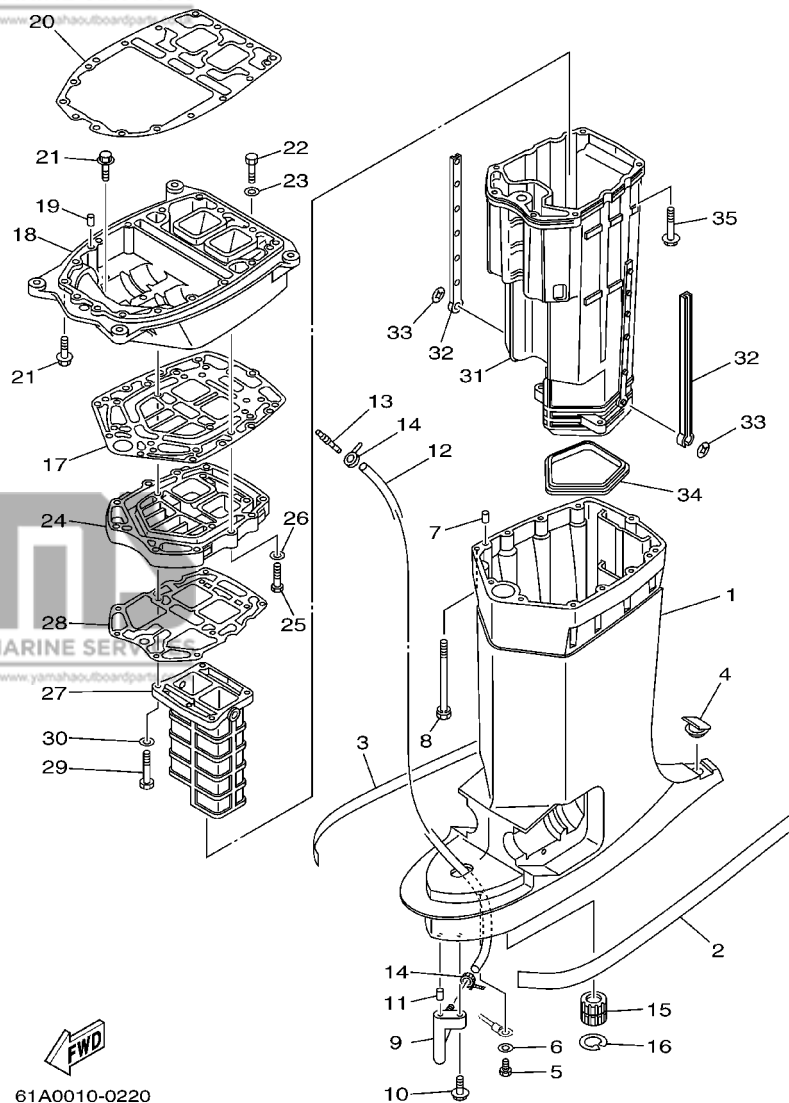


FIG. 23 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
28	61A-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1		
29	97095-08050	BOLT BOULON	4	4		
30	92995-08600	WASHER RONDELLE	4	4		
31	61A-14711-22-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1		
32	6E5-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT.	2	2		
33	90183-05M02	NUT, SPRING ECROU, RESSORT	2	2		
34	61A-45123-01	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1		
35	90119-08M74	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6		

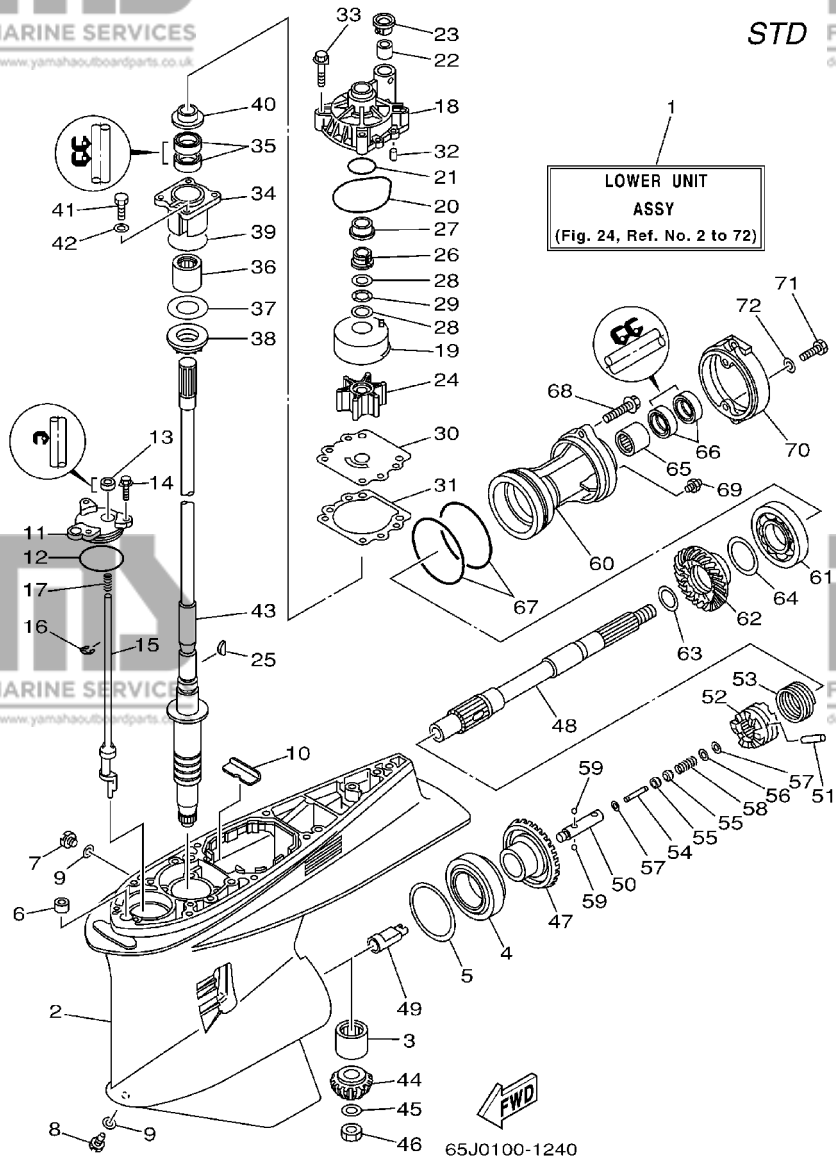
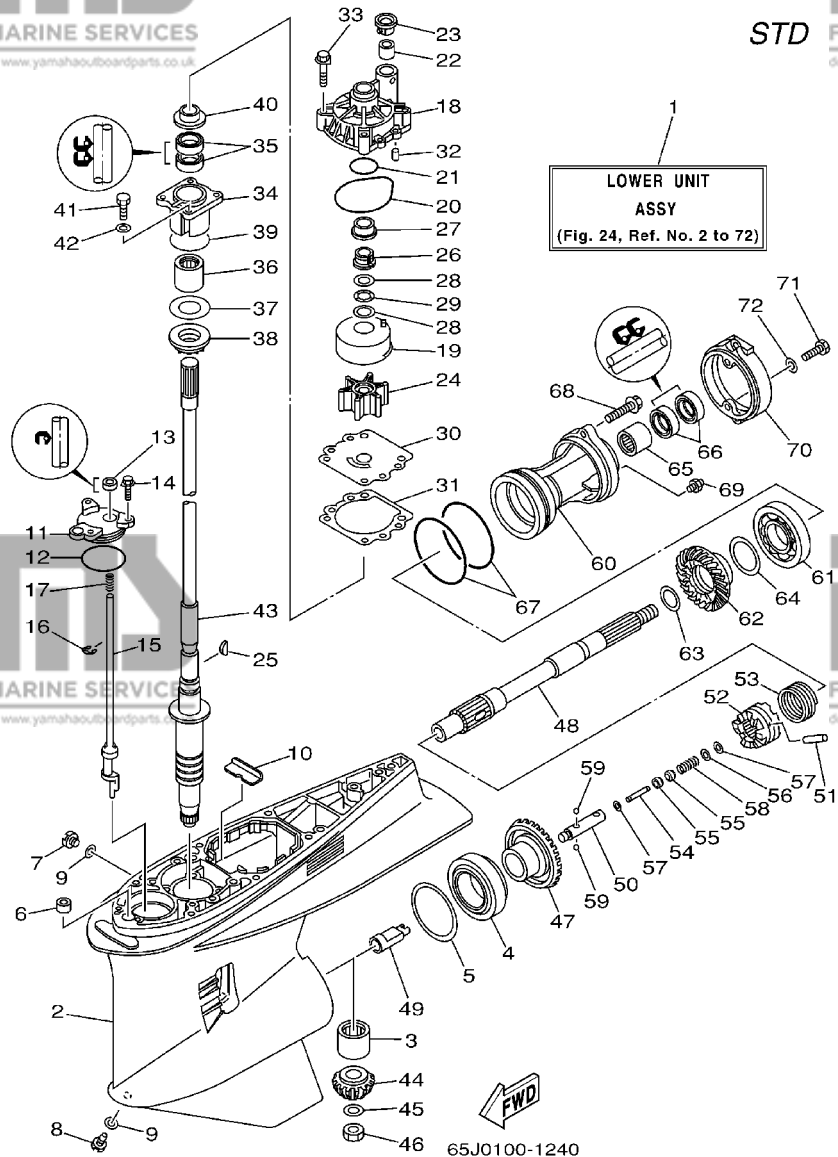


FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO.	NO. PIECES	DESCRIPTION	DESCRIPTION	250A	L250	REMARKS	REMARQUES
1	61A-45300-24-8D		LOWER UNIT ASSY	UNITE INFERIEURE (ENS.)	1		X	
2	61A-45301-10-8D		CASING, LOWER	BEQUILLE	1			
3	93311-83280		BALL BEARING	ROULEMENT	1			
4	93332-000W1		BEARING	ROULEMENT	1			
5	61A-45567-00-10		SHIM (T:0.10MM)	CALE (T:0.10MM)	1			UR
	61A-45567-00-12		SHIM (T:0.12MM)	CALE (T:0.12MM)	1			UR
	61A-45567-00-15		SHIM (T:0.15MM)	CALE (T:0.15MM)	1			UR
	61A-45567-00-18		SHIM (T:0.18MM)	CALE (T:0.18MM)	1			UR
	61A-45567-00-30		SHIM (T:0.30MM)	CALE (T:0.30MM)	1			UR
	61A-45567-00-40		SHIM (T:0.40MM)	CALE (T:0.40MM)	1			UR
	61A-45567-00-50		SHIM (T:0.50MM)	CALE (T:0.50MM)	1			UR
6	663-44366-00		DAMPER, WATER SEAL	JOINT, TUBE D'EAU	1			
7	90340-08002		PLUG, STRAIGHT SCREW	PLOT, FILETE DROIT	1			
8	688-45341-10		PLUG, DRAIN	BOUCHON DE VIDANGE	1			
9	90430-08020		GASKET	JOINT	2			
10	61A-45376-00-94		GUIDE, SEAL DAMPER	BUTEE, JOINT CAOUTCHOUC	1			
11	61A-45321-01		PLATE	PLAQUETTE	1			
12	93210-64488		O-RING	JOINT TORIQUE	1			
13	93106-09014		OIL SEAL	JOINT SPY	1			
14	90119-06M10		BOLT, WITH WASHER	BOULON, AVEC RONDELLE	3			
15	60V-44150-00		SHIFT CAM ASSY	CAME D'INVERSION	1			
16	99001-08600		CIRCLIP	CIRCLIP	1			
17	90501-11M10		SPRING, COMPRESSION	RESSORT, COMPRESSION	1			
18	61A-44311-01		HOUSING, WATER PUMP	CORPS, POMPE A EAU	1			
19	61A-44322-02		INSERT, CARTRIDGE	CUVETTE	1			
20	93210-86M38		O-RING	JOINT TORIQUE	1			
21	93210-37160		O-RING	JOINT TORIQUE	1			

B1



STD

FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
22	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1		
23	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1		
24	6E5-44352-01	IMPELLER TURBINE	1		
25	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1		
26	61A-45538-00	SPACER 1 ENTRETOISE	1		
27	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1		
28	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2		
29	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1		
30	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1		
31	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1		
32	93606-12019	PIN, DOWEL GOUPILLE	2		
33	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4		
34	61A-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1		
35	93101-28M16	OIL SEAL JOINT SPY	2		
36	93317-330U2	BEARING PIECE	1		
37	61A-45587-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1		UR
	61A-45587-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1		UR
	61A-45587-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1		UR
	61A-45587-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1		UR
	61A-45587-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1		UR
	61A-45587-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1		UR
	61A-45587-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1		UR
38	93341-930U9	BEARING CERVEAUX DE DIRECTION	1		
39	93210-55M14	O-RING JOINT TORIQUE	1		
40	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1		
41	97095-08025	BOLT BOULON	4		
42	92995-08600	WASHER RONDELLE	4		

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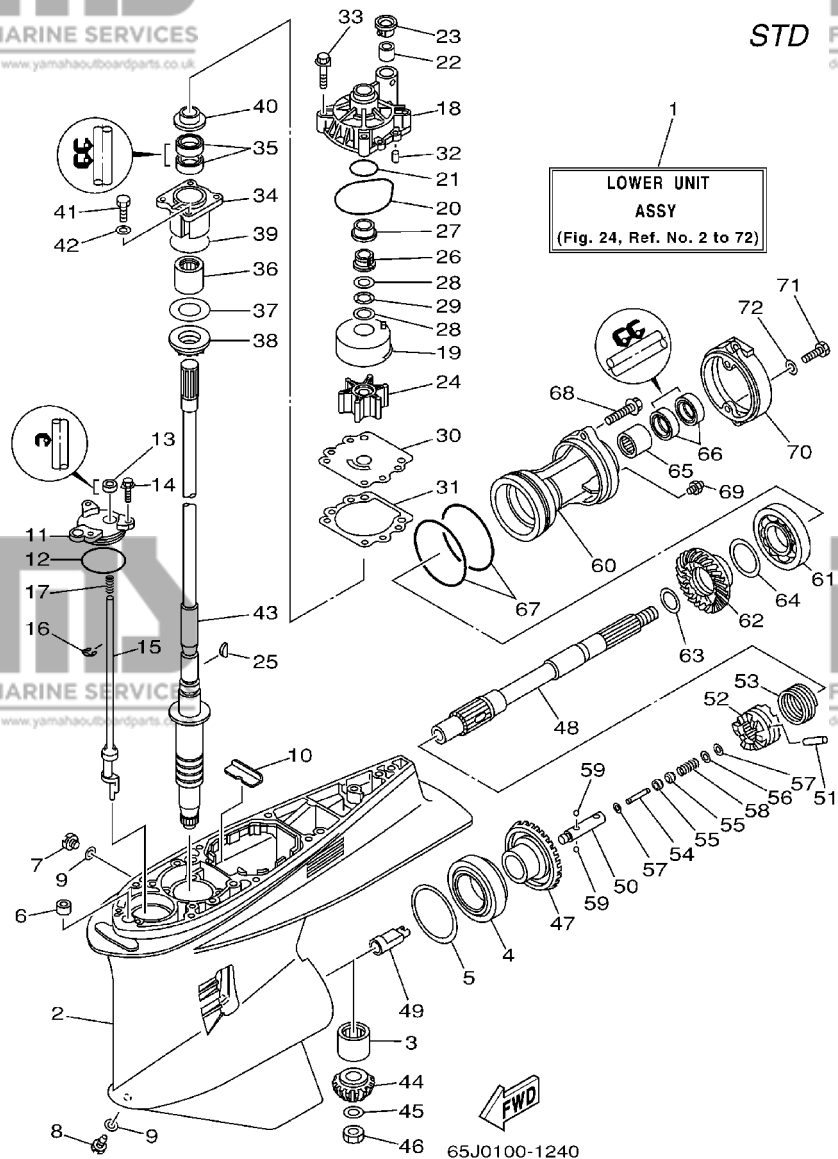
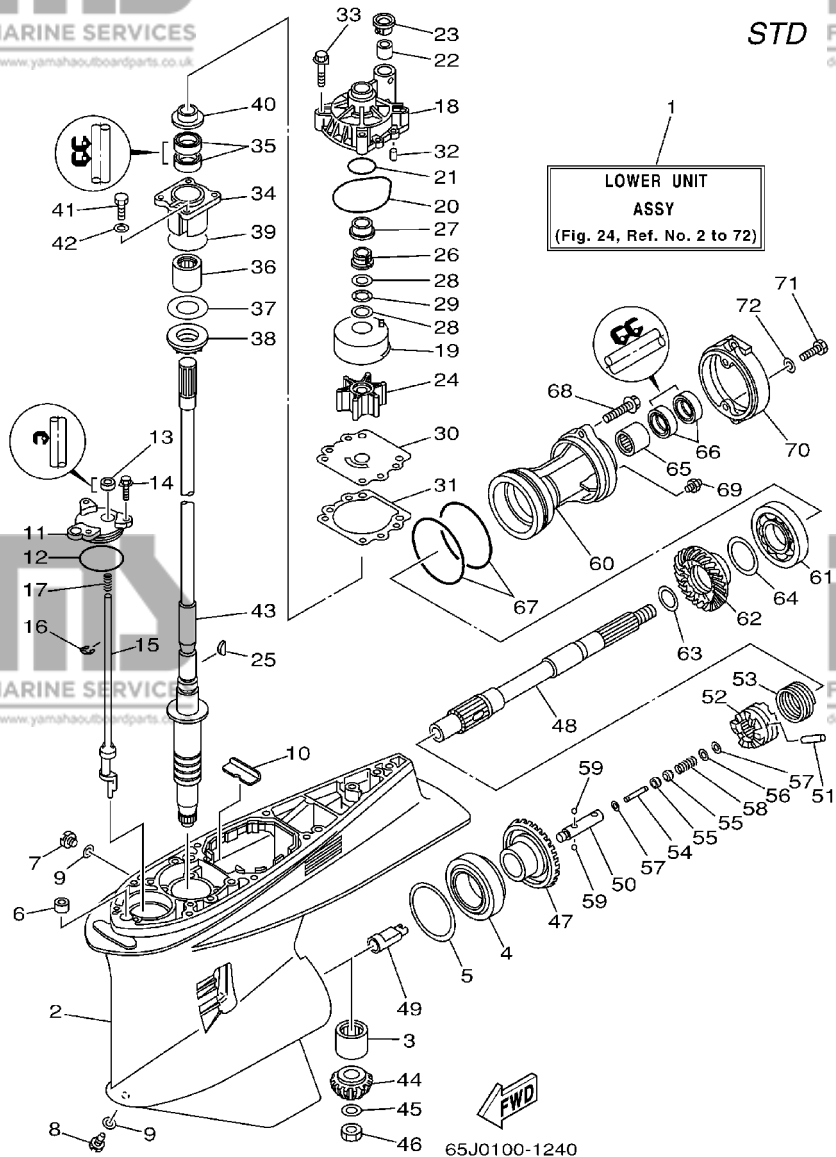


FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
43	61A-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1		X
44	61A-45551-03	PINION PIGNON D'ATTAQUE	1		
45	90201-16M00	WASHER, PLATE RONDELLE, PLATE	1		
46	90170-16M19	NUT ECROU	1		
47	61A-45560-03	GEAR PIGNON	1		
48	69J-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1		
49	61A-45641-02	SHIFTER EMBRAYAGE	1		
50	61A-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1		
51	61A-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1		
52	61A-45631-03	CLUTCH, DOG CRABOT	1		
53	61A-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1		
54	6H1-45668-00	SHAFT, FREE AXE	1		
55	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2		
56	90201-02M00	WASHER, PLATE RONDELLE, PLATE	1		
57	90183-02M03	NUT, SPRING ECROU, RESSORT	2		
58	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION	1		
59	93501-04011	BALL BILLE	2		
60	61A-45332-02-94	HOUSING, BEARING FLASQUE, ROULEMENT	1		
61	93306-210U0	BEARING ROULEMENT	1		
62	61A-45571-00	GEAR PIGNON	1		
63	90201-31M00	WASHER, PLATE RONDELLE, PLATE	1		
64	61A-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1		UR
	61A-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1		UR
	61A-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1		UR
	61A-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1		UR
	61A-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1		UR
	61A-45577-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1		UR



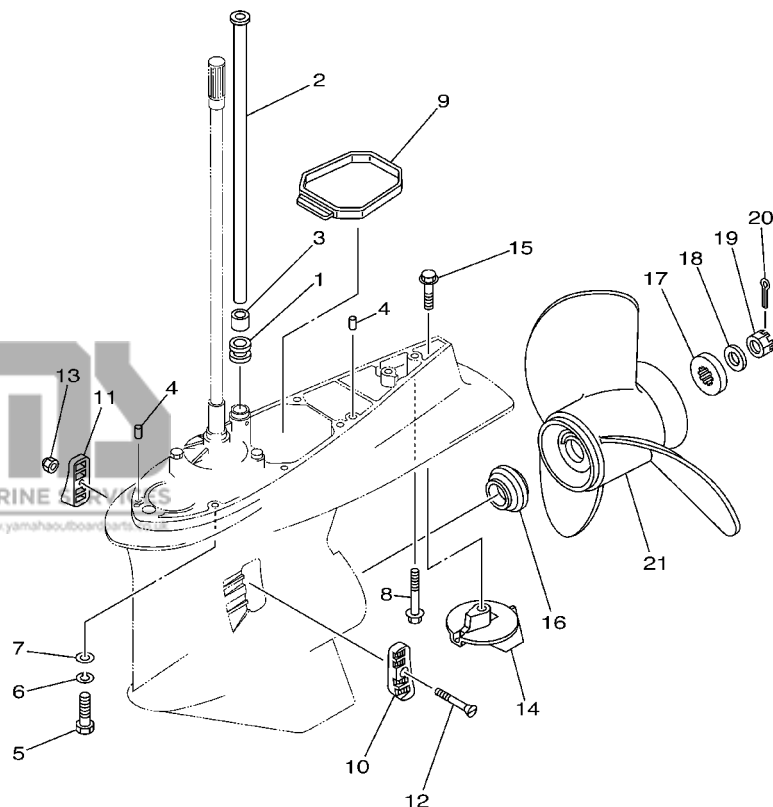
STD

FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO.	DESCRIPTION	250A	L250	REMARKS
	NO. PIECES	DESCRIPTION			REMARQUES
64	61A-45577-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1		UR
65	93317-330U5	BEARING PIECE	1		
66	93101-30M17	OIL SEAL JOINT SPY	2		
67	93211-04384	O-RING JOINT TORIQUE	2		
68	90105-08M48	BOLT, FLANGE BOULON	2		
69	93700-09M00	NIPPLE, GREASE PION	1		
70	61A-45361-01-5B	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1		
71	97095-08020	BOLT BOULON	2		
72	92995-08600	WASHER RONDELLE	2		

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65J2100-3260

FIG. 25 LOWER CASING. DRIVE 2

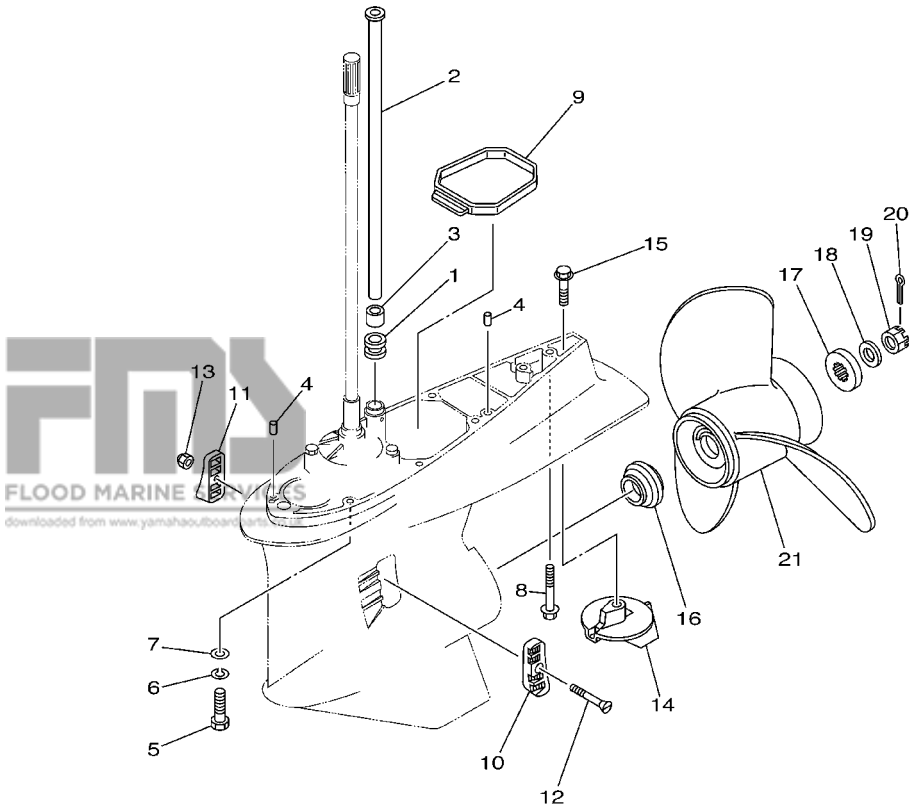
BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1		
2	61A-44361-20	TUBE, WATER TUBE D'EAU	1		X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1		
4	93608-12M05	PIN, DOWEL AXE	2		
5	97095-10045	BOLT BOULON	7		
6	92995-10100	WASHER RONDELLE	7		
7	92995-10600	WASHER RONDELLE	7		
8	90119-10MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1		
9	61A-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1		
10	61A-45214-10	COVER, WATER INLET GRILLE, ENTREE D'EAU	1		
11	61A-45215-10	COVER, WATER INLET GRILLE, ENTREE D'EAU	1		
12	90152-05003	SCREW, COUNTERSUNK VIS, TETE NOYEE	1		
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1		
14	61A-45371-00	TAB-TRIM ANODE DERIVE	1		
15	90105-10M00	BOLT, FLANGE BOULON	1		
16	6E5-45987-01	SPACER ENTRETOISE	1		
17	688-45997-01	SPACER ENTRETOISE	1		
18	92990-18200	WASHER RONDELLE, PLATE	1		
19	90171-18M04	NUT, CASTLE ECROU, CRENELE	1		
20	91490-40030	PIN, COTTER GOUPILLE	1		
21	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1		UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1		UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2) HELICE (3X13-3/4"X19"-M2)	1		UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2) HELICE (3X13-3/4"X17"-M2)	1		UR
	61A-45972-00-98	PROPELLER (3X14-1/2"X21"-T) HELICE (3X14-1/2"X21"-T)	1		UR
	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T) HELICE (3X14-1/2"X19"-T)	1		UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T) HELICE (3X15"X17"-T)	1		UR

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FIG. 25 LOWER CASING. DRIVE 2 BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
21	6R4-45970-A0	PROPELLER (3X15-1/4"X19"-M) HELICE (3X15-1/4"X19"-M)	1			UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M) HELICE (3X14-7/8"X21"-M)	1			UR
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M) HELICE (3X14-1/2"X23"-M)	1			UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M) HELICE (3X14-1/2"X15"-M)	1			UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M) HELICE (3X15-1/4"X17"-M)	1			UR
	66K-45972-B0	PROPELLER (3X14-1/2"X25"-M2) HELICE (3X14-1/2"X25"-M2)	1			UR



65J2100-3260

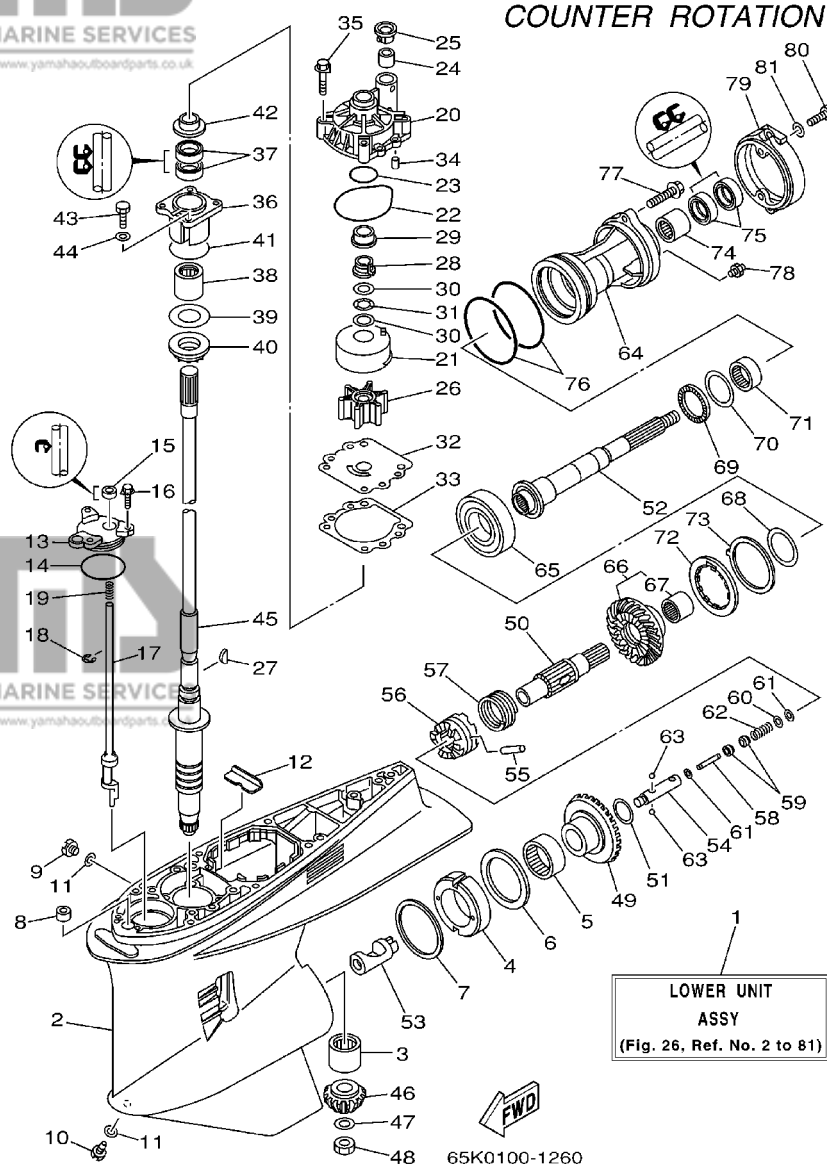
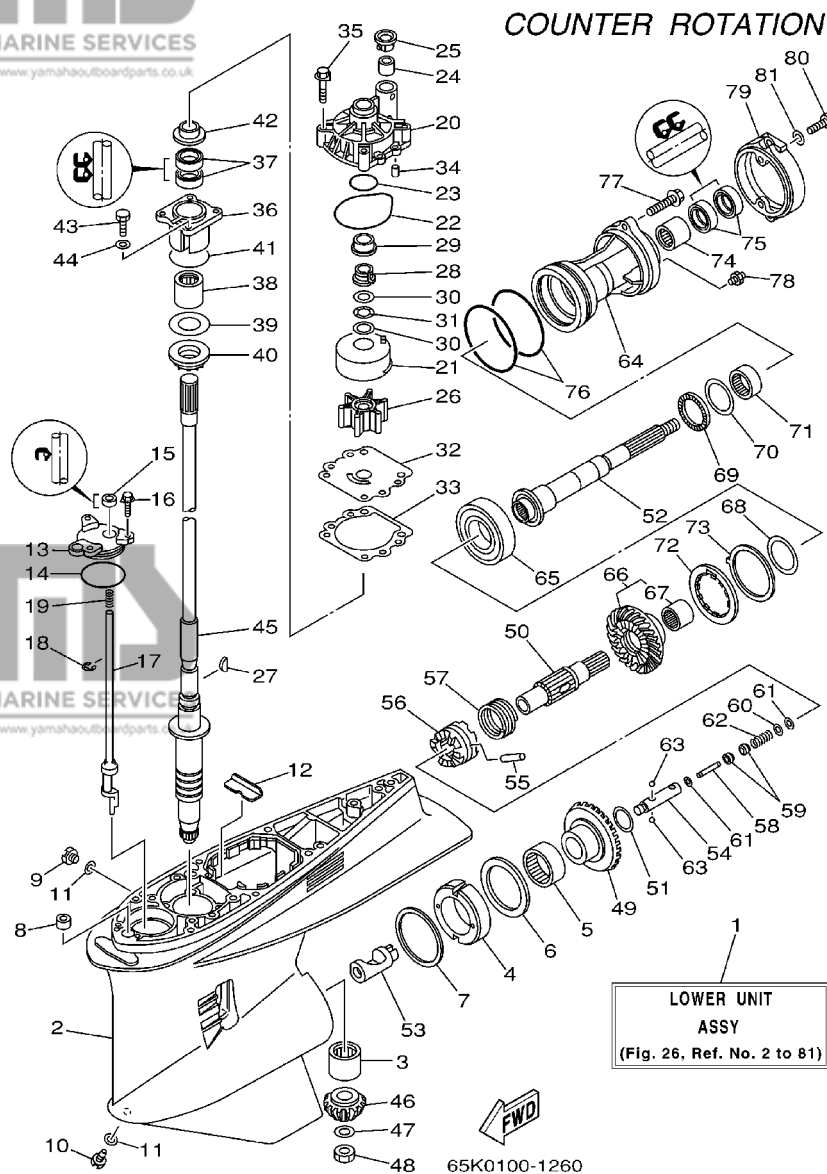


FIG. 26 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61B-45300-24-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	X
2	61A-45301-10-8D	CASING, LOWER BEQUILLE	1	1	
3	93311-83280	BALL BEARING ROULEMENT	1	1	
4	61B-45538-01	SPACER 1 ENTRETOISE	1	1	
5	93315-660W3	BEARING ROULEMENT	1	1	
6	93341-670V0	BEARING CERVEAUX DE DIRECTION	1	1	
7	61A-45567-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	UR
	61A-45567-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	UR
	61A-45567-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	UR
	61A-45567-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	UR
	61A-45567-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	UR
	61A-45567-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	UR
	61A-45567-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	UR
8	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILET DROIT	1	1	
10	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	
11	90430-08020	GASKET JOINT	2	2	
12	61A-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	
13	61A-45321-01	PLATE PLAQUETTE	1	1	
14	93210-64488	O-RING JOINT TORIQUE	1	1	
15	93106-09014	OIL SEAL JOINT SPY	1	1	
16	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
17	60W-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1	
18	99001-08600	CIRCLIP CIRCLIP	1	1	
19	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
20	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	
21	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1	1	



COUNTER ROTATION

LOWER UNIT
ASSY
(Fig. 26, Ref. No. 2 to 81)

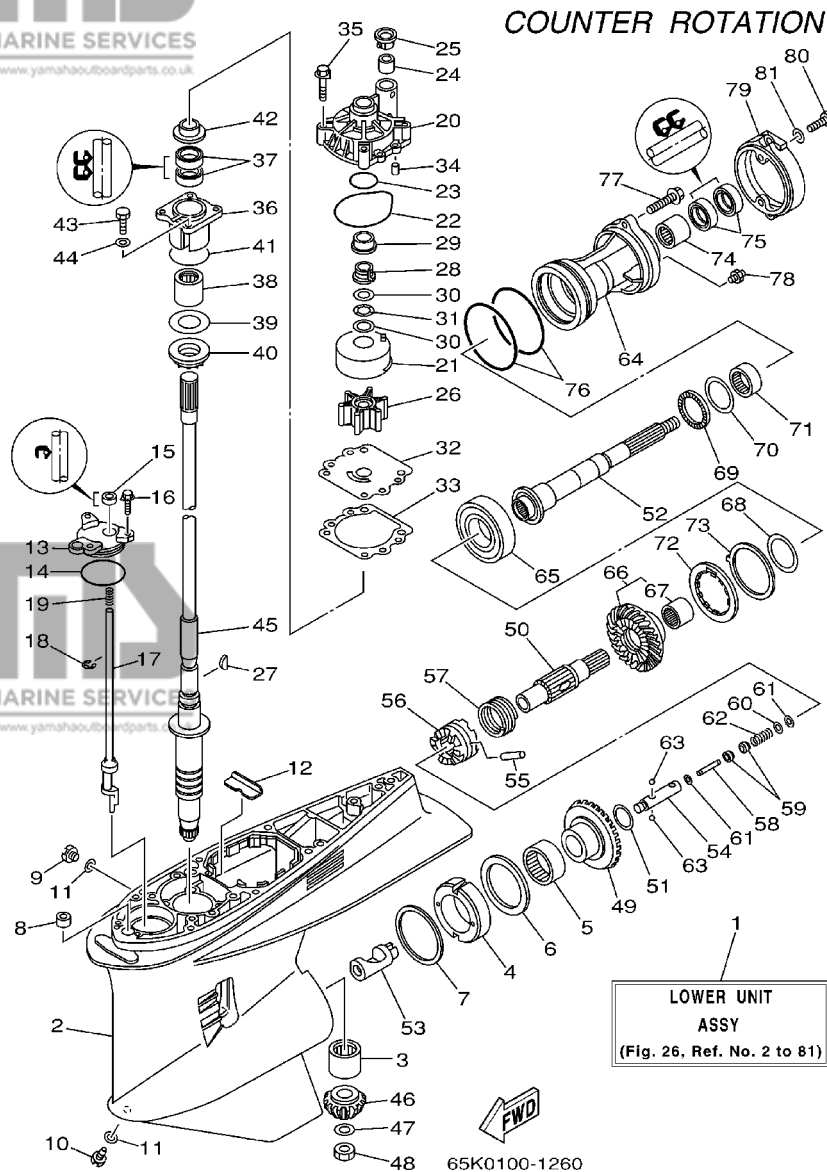
65K0100-1260

FIG. 26 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
22	93210-86M38	O-RING JOINT TORIQUE		1	
23	93210-37160	O-RING JOINT TORIQUE		1	
24	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1	
25	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1	
26	6E5-44352-01	IMPELLER TURBINE		1	
27	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1	
28	61A-45538-00	SPACER 1 ENTRETOISE		1	
29	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE		1	
30	90201-22M01	WASHER, PLATE RONDELLE, PLATE		2	
31	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE		1	
32	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1	
33	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU		1	
34	93606-12019	PIN, DOWEL GOUPILLE		2	
35	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4	
36	61A-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT		1	
37	93101-28M16	OIL SEAL JOINT SPY		2	
38	93317-330U2	BEARING PIECE		1	
39	61A-45587-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1	UR
	61A-45587-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1	UR
	61A-45587-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1	UR
	61A-45587-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1	UR
	61A-45587-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1	UR
	61A-45587-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1	UR
	61A-45587-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1	UR
40	93341-930U9	BEARING CERVEAUX DE DIRECTION		1	
41	93210-55M14	O-RING JOINT TORIQUE		1	
42	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE		1	

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COUNTER ROTATION

LOWER UNIT
ASSY
(Fig. 26, Ref. No. 2 to 81)



65K0100-1260

FIG. 26 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
43	97095-08025	BOLT BOULON		4	
44	92995-08600	WASHER RONDELLE		4	
45	61A-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1	X
46	61A-45551-03	PINION PIGNON D'ATTAQUE		1	
47	90201-16M00	WASHER, PLATE RONDELLE, PLATE		1	
48	90170-16M19	NUT ECROU		1	
49	61B-45560-01	GEAR PIGNON		1	
50	61B-45611-01	SHAFT, PROPELLER ARBRE, HELICE		1	
51	90201-29M01	WASHER, PLATE RONDELLE, PLATE		1	
52	61B-45611-20	SHAFT, PROPELLER ARBRE, HELICE		1	
53	61B-45641-01	SHIFTER EMBRAYAGE		1	
54	61A-45634-01	SLIDE, SHIFT CONTRE-POUSOIR		1	
55	61A-45632-00	PIN, CROSS GOUPILLE DE CRABOT		1	
56	61A-45631-03	CLUTCH, DOG CRABOT		1	
57	61A-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT		1	
58	6H1-45668-00	SHAFT, FREE AXE		1	
59	61A-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE		2	
60	90201-02M00	WASHER, PLATE RONDELLE, PLATE		1	
61	90183-02M03	NUT, SPRING ECROU, RESSORT		2	
62	90501-10M77	SPRING, COMPRESSION RESSORT, COMPRESSION		1	
63	93501-04011	BALL BILLE		2	
64	61B-45332-01-94	HOUSING, BEARING FLASQUE, ROULEMENT		1	
65	93332-000W2	BEARING ROULEMENT		1	
66	61B-45570-03	GEAR PIGNON		1	
67	93315-430U8	BEARING ROULEMENT		1	
68	61A-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1	UR
	61A-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1	UR

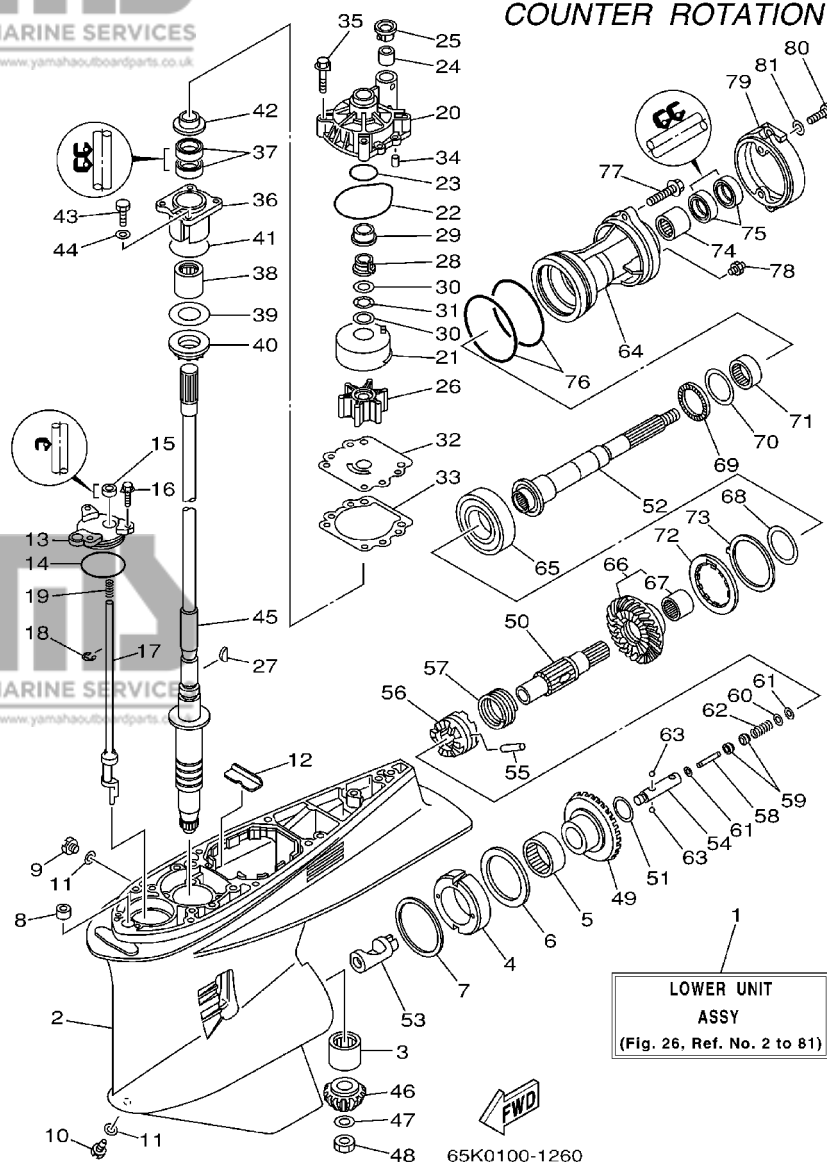
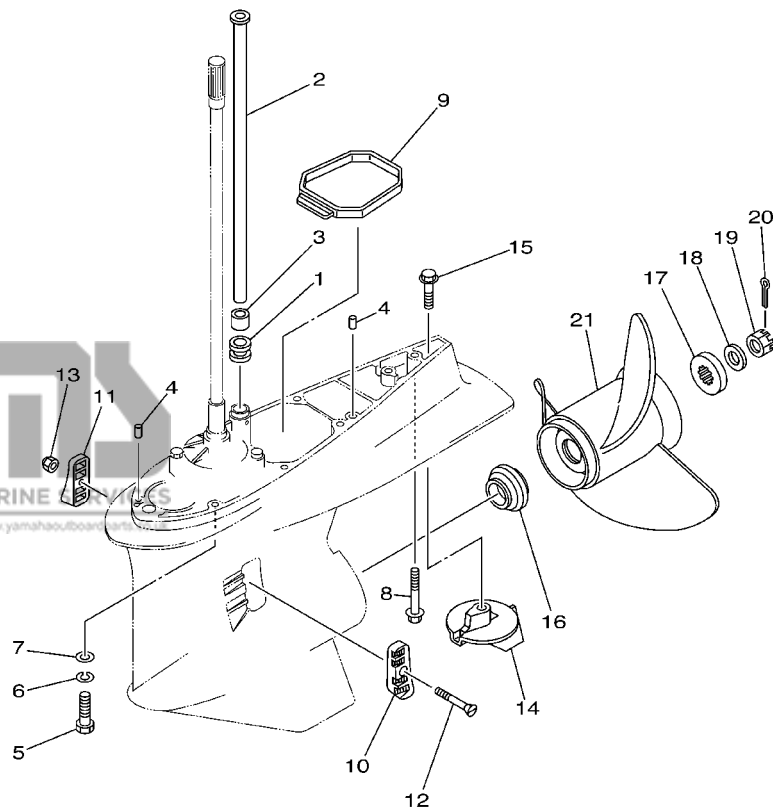


FIG. 26 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
68	61A-45577-00-15	SHIM (T:0.15MM)		1	UR
		CALE (T:0.15MM)			
	61A-45577-00-18	SHIM (T:0.18MM)		1	UR
		CALE (T:0.18MM)			
	61A-45577-00-30	SHIM (T:0.30MM)		1	UR
		CALE (T:0.30MM)			
	61A-45577-00-40	SHIM (T:0.40MM)		1	UR
		CALE (T:0.40MM)			
	61A-45577-00-50	SHIM (T:0.50MM)		1	UR
		CALE (T:0.50MM)			
69	93341-440U5	BEARING CERVEAUX DE DIRECTION		1	
70	6K1-45578-01-10	SHIM (T:0.10MM)		1	UR
		CALE (T:0.10MM)			
	6K1-45578-01-12	SHIM (T:0.12MM)		1	UR
		CALE (T:0.12MM)			
	6K1-45578-01-15	SHIM (T:0.15MM)		1	UR
		CALE (T:0.15MM)			
	6K1-45578-01-18	SHIM (T:0.18MM)		1	UR
		CALE (T:0.18MM)			
	6K1-45578-01-30	SHIM (T:0.30MM)		1	UR
		CALE (T:0.30MM)			
	6K1-45578-01-40	SHIM (T:0.40MM)		1	UR
		CALE (T:0.40MM)			
	6K1-45578-01-50	SHIM (T:0.50MM)		1	UR
		CALE (T:0.50MM)			
71	93315-440V6	BEARING ROULEMENT		1	
72	61B-45384-00	NUT ECROU		1	
73	61B-45383-00	WASHER, CLAW FREIN D'ECROU		1	
74	93317-330U5	BEARING PIECE		1	
75	93101-30M17	OIL SEAL JOINT SPY		2	
76	93211-04384	O-RING JOINT TORIQUE		2	
77	90105-08M48	BOLT, FLANGE BOULON		2	
78	93700-09M00	NIPPLE, GREASE PION		1	
79	61A-45361-01-5B	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE		1	
80	97095-08020	BOLT BOULON		2	
81	92995-08600	WASHER RONDELLE		2	

COUNTER ROTATION



65K2100-3280

FIG. 27 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1	
2	61A-44361-20	TUBE, WATER TUBE D'EAU		1	X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1	
4	93608-12M05	PIN, DOWEL AXE		2	
5	97095-10045	BOLT BOULON		7	
6	92995-10100	WASHER RONDELLE		7	
7	92995-10600	WASHER RONDELLE		7	
8	90119-10MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1	
9	61A-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC		1	
10	61A-45214-10	COVER, WATER INLET GRILLE, ENTREE D'EAU		1	
11	61A-45215-10	COVER, WATER INLET GRILLE, ENTREE D'EAU		1	
12	90152-05003	SCREW, COUNTERSUNK VIS, TETE NOYEE		1	
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT		1	
14	61A-45371-00	TAB-TRIM ANODE DERIVE		1	
15	90105-10M00	BOLT, FLANGE BOULON		1	
16	6E5-45987-01	SPACER ENTRETOISE		1	
17	688-45997-01	SPACER ENTRETOISE		1	
18	92990-18200	WASHER RONDELLE, PLATE		1	
19	90171-18M04	NUT, CASTLE ECROU, CRENELE		1	
20	91490-40030	PIN, COTTER GOUPILLE		1	
21	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)		1	UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)		1	UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1)		1	UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1)		1	UR
	61B-45972-00-98	PROPELLER (3X14-1/2"X21"-TL) HELICE (3X14-1/2"X21"-TL)		1	UR
	61B-45974-00-98	PROPELLER (3X14-1/2"X19"-TL) HELICE (3X14-1/2"X19"-TL)		1	UR
	61B-45978-00-98	PROPELLER (3X15"X17"-TL) HELICE (3X15"X17"-TL)		1	UR

C4

COUNTER ROTATION

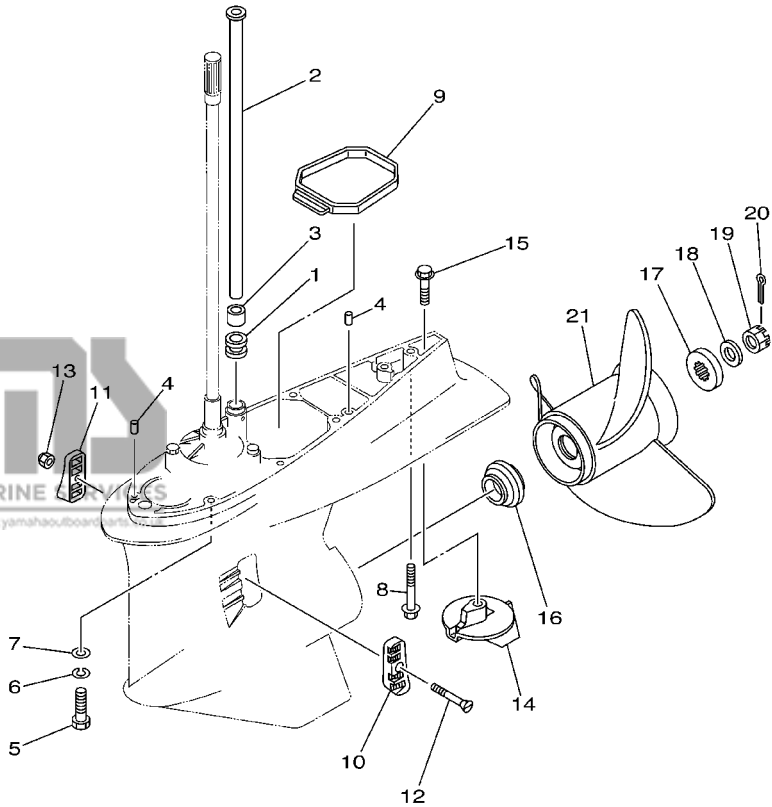


FIG. 27 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
21	6R1-45970-A0	PROPELLER (3X15-1/4"X19"-ML) HELICE (3X15-1/4"X19"-ML)		1	UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML) HELICE (3X14-7/8"X21"-ML)		1	UR
	6R1-45974-A0	PROPELLER (3X14-1/2"X23"-ML) HELICE (3X14-1/2"X23"-ML)		1	UR
	6R1-45976-A0	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)		1	UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML) HELICE (3X15-1/4"X17"-ML)		1	UR



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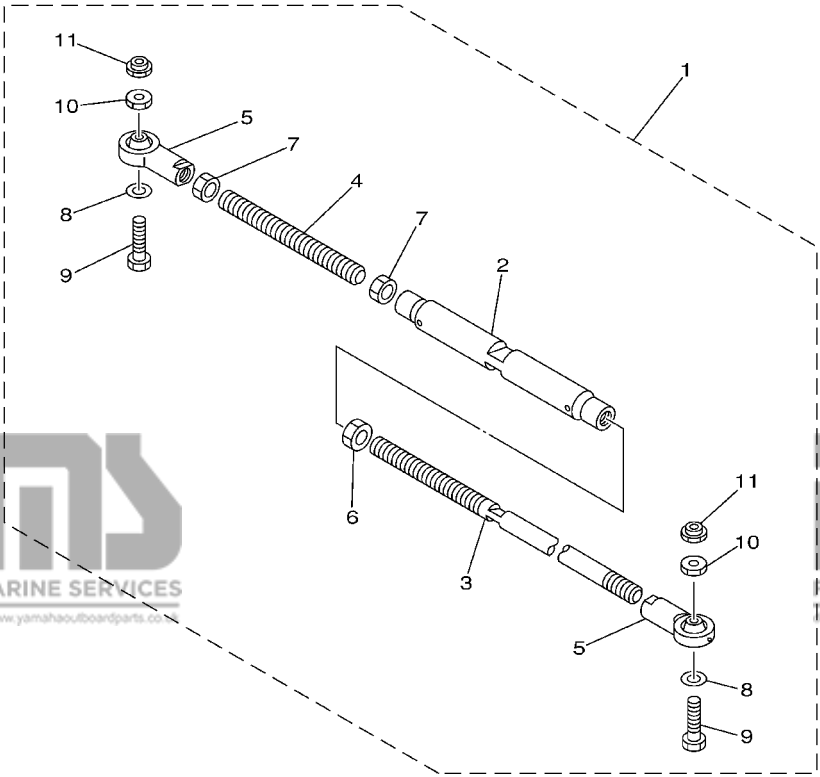


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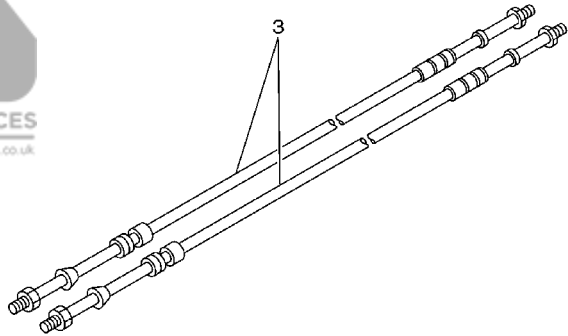
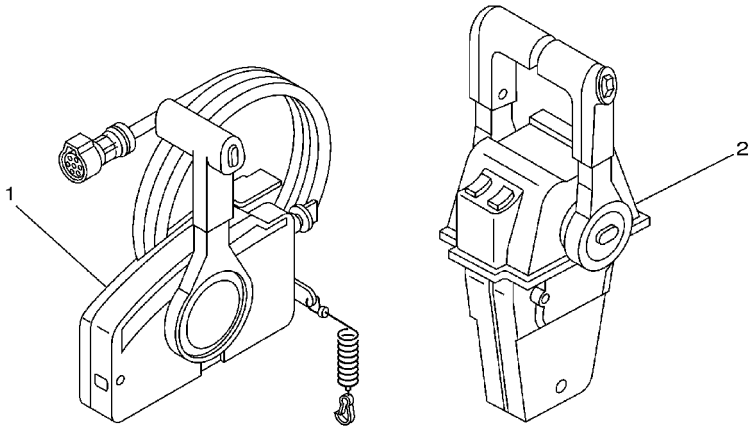
FIG. 29 STEERING GUIDE ATTACHMENT 2

DIRECTION GUIDE ACCESSoire 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
1	6E5-61301-01	TWIN KIT (L:600-800MM) JUMBLE KIT (L:600-800MM)		1		AP
2	6E5-61313-00	.ADJUSTER .TENDEUR		1		
3	6E5-61311-11	.TIE BAR .BARRE D'ACCOUPLEMENT		1		
4	6E5-61315-00	.TIE BAR .BARRE D'ACCOUPLEMENT		1		
5	6E5-61303-00	.STEERING EYE COMP. .AXE COMP.		2		
6	90170-14M06	.NUT .ECROU		1		
7	95380-14700	.NUT .ECROU		2		
8	90201-10M76	.WASHER, PLATE .RONDELLE, PLATE		2		
9	90101-09M70	.BOLT .BOULON		2		
10	90170-09M05	.NUT .ECROU		2		
11	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT		2		



67H0100-0300



67H0100-9310

FIG. 30 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
1	703-48205-A4	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1			AP WITH PT/T SW.
2	704-48207-23	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1		AP WITH PT/T SW.
3	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2		UR
	701-48320-70	CABLE, REMOTE CONTROL L=20F CABLE, COMMANDE A DISTANCE:20F	2	2		UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2		UR
	701-48350-10	CABLE, REMOTE CONTROL L=22F CABLE, COMMANDE A DISTANCE:22F	2	2		UR

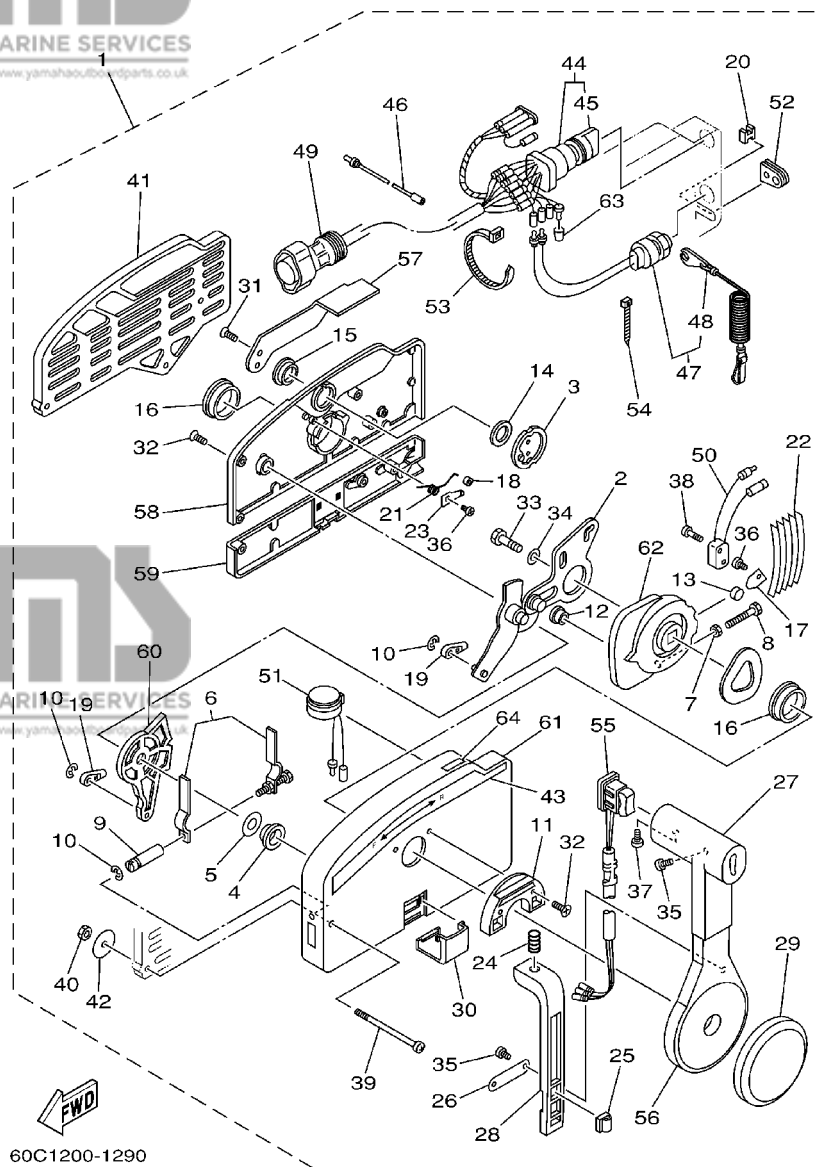


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	703-48205-A4	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1		AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1		
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1		
4	703-48235-00	.BUSHING .COUSSINET	1		
5	703-48268-00	.SPACER .ENTRETOISE	1		
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION	1		
7	95380-05600	.NUT .ECROU	1		
8	97380-05025	.BOLT .BOULON, HEXAGONAL	1		
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1		
10	93430-06024	.CIRCLIP .CLIPS	3		
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1		
12	703-48252-00	.ROLLER, CAM .POULIE	1		
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1		
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1		
15	703-48243-00	.BUSHING .COUSSINET	1		
16	703-48236-00	.BUSHING 1 .POULIE	2		
17	703-48189-00	.RETAINER .FLASQUE	1		
18	703-48234-00	.ROLLER, DETENT .POULIE	1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2		
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1		
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1		
22	703-48238-00	.SPRING, DETENT .RESSORT	5		
23	703-48246-00	.SPACER .ENTRETOISE	1		
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1		
25	703-82594-00	.CLAMP .BRIDE	1		WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1		
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1		SINGLE

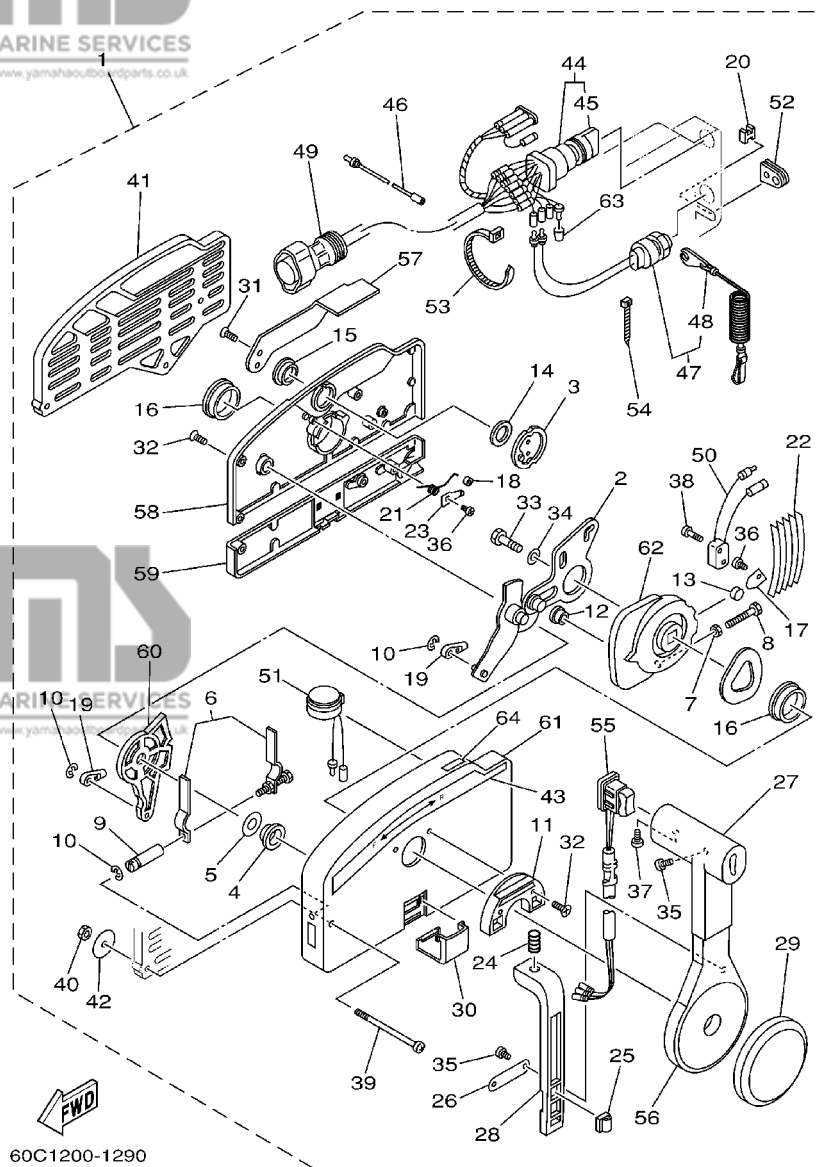


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1		
29	703-48225-00	.COVER .COUVERCLE	1		
30	703-48219-00	.COVER, LEAD .COUVERCLE	1		
31	703-48281-00	.SCREW .VIS	2		
32	703-48282-00	.SCREW .VIS	7		
33	97380-08030	.BOLT .BOULON, HEXAGONAL	1		
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1		
35	98580-04010	.SCREW, PAN HEAD .VIS	3		
36	98580-04006	.SCREW, PAN HEAD .VIS	2		
37	98580-05010	.SCREW, PAN HEAD .VIS	1		
38	98580-03015	.SCREW, PAN HEAD .VIS	2		
39	703-48291-10	.SCREW (M6) .VIS (M6)	3		
40	95380-06600	.NUT, HEXAGON .ECROU	3		
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1		SINGLE
42	701-48287-00	.WASHER .RONDELLE	3		
43	703-48215-00	.GRAPHIC .ADHESIF	1		
44	703-82510-12	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1		FOR PRIME START MODEL
45	676-82577-00	..CAP, KEY ..CABOCHON	1		
46	703-82531-00	.WIRE, LEAD .FIL	1		
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1		
48	682-82556-00	..STOPPER ..PLAQUETTE	1		
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1		L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1		
51	703-83383-A0	.BUZZER .RONFLEUR	1		
52	703-48284-00	.GROMMET .PASSE-FIL	1		
53	703-82591-00	.BAND .COLLIER	1		
54	703-82592-00	.BAND .COLLIER	1		

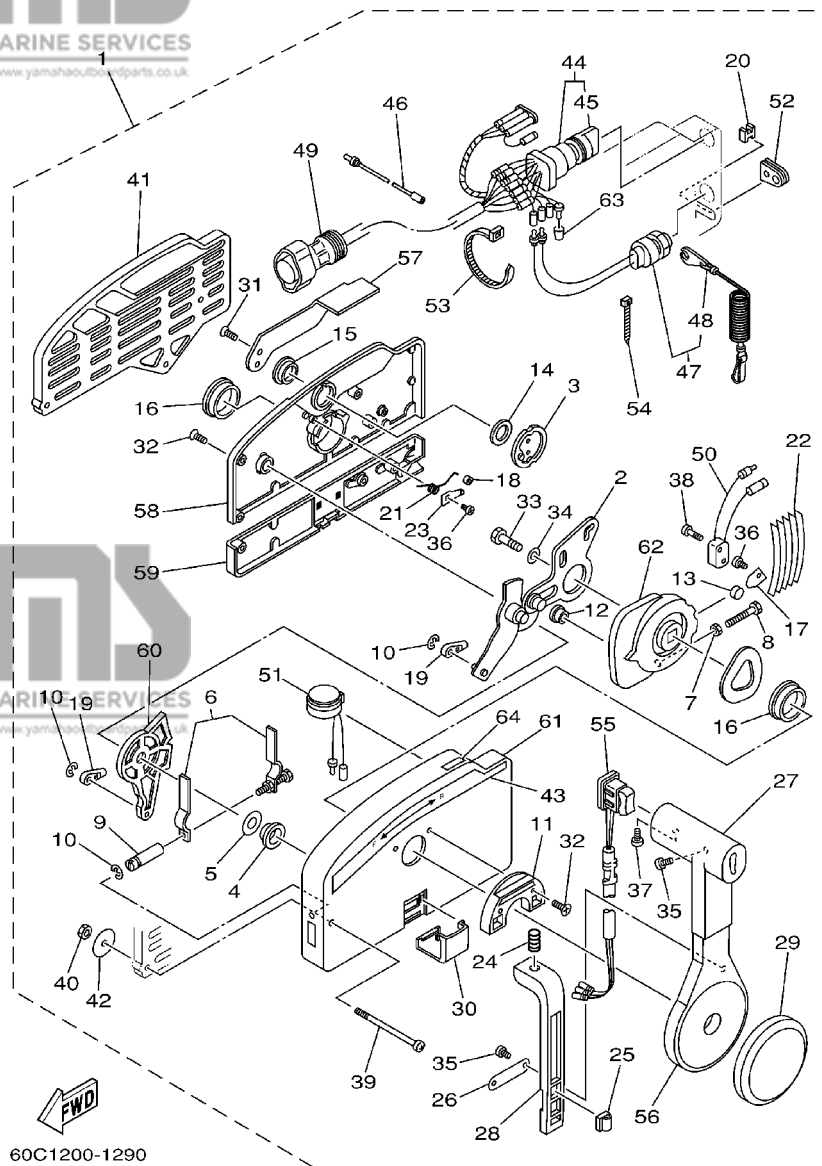
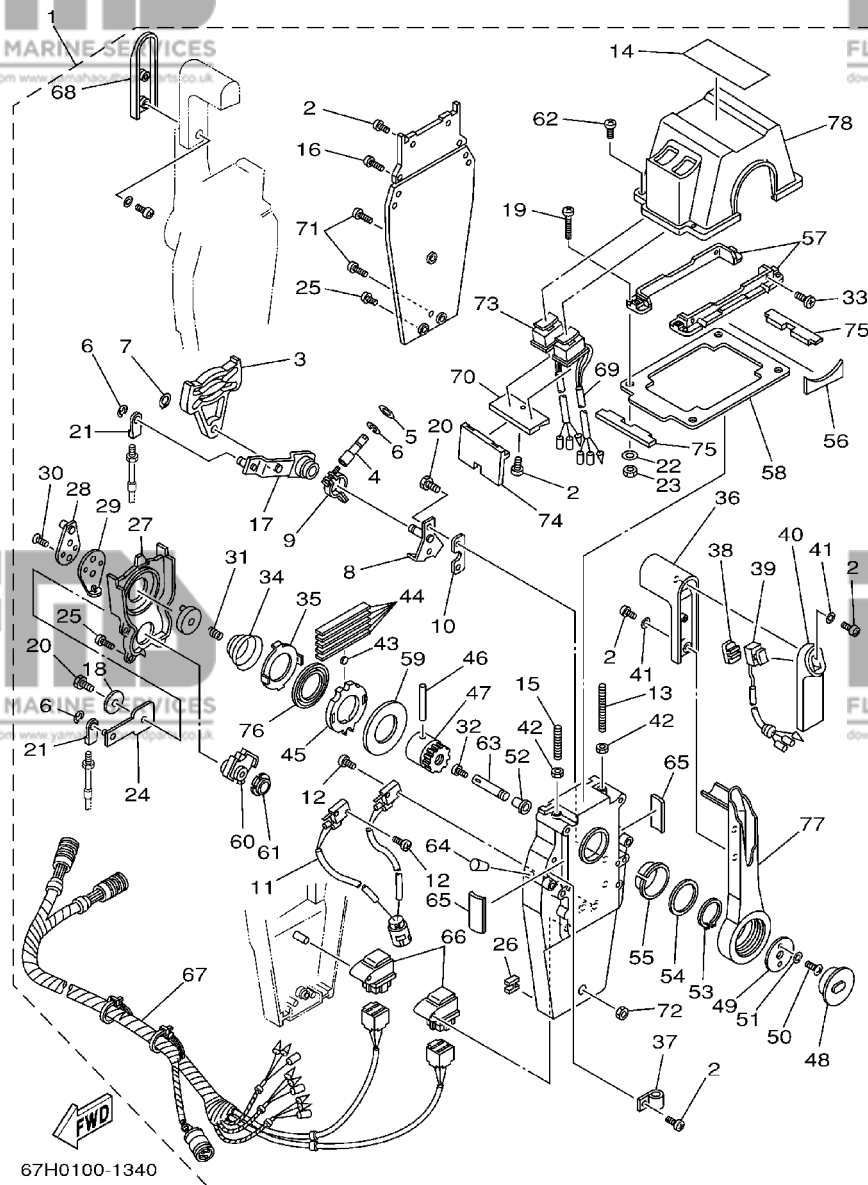


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
55	703-82563-02	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTEUR	1		WITH PT/T SW.
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1		
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1		
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1		
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1		
60	703-48271-00	.ARM, SHIFT .BRAS	1		
61	703-48211-01	.HOUSING,1 .CORPS	1		
62	703-48232-00	.GEAR .PIGNON	1		
63	703-82542-00	.CAP .COUVERCLE	1		
64	703-48218-00	.GRAPHIC .ADHESIF	1		

FIG. 32 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	704-48207-23	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1	AP WITH PT/T SW.
2	97890-05016	.SCREW, PAN HEAD .VIS, CRUCIFORME		12	
3	EL8-48251-00	.PLATE, CAM .PLAQUE, CAME		2	
4	704-48265-00	.SHAFT, FRICTION .AXE, COPILOTE		2	
5	701-48246-00	.SPACER .ENTRETOISE		2	
6	93430-06024	.CIRCLIP .CLIPS		8	
7	EL8-48259-00	.CIRCLIP 1 .CIRCLIP		2	
8	704-48262-00	.SHAFT, THROTTLE .AXE, ACCELERATION		2	
9	704-48264-00	.THROTTLE, FRICTION .ACCELERATION		2	
10	704-48266-00	.SPACER .ENTRETOISE		2	
11	704-82540-10	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT		1	
12	6A5-48129-10	.SCREW 3 .VIS 3		4	
13	EL8-48281-00	.SCREW .VIS		2	
14	704-48215-10	.GRAPHIC .ADHESIF		1	
15	704-48281-00	.SCREW .VIS		2	
16	97890-05025	.SCREW, PAN HEAD .VIS, CRUCIFORME		4	
17	704-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION		2	
18	EL8-48191-00	.WASHER 1 .RONDELLE		2	
19	704-48283-00	.SCREW .VIS		4	
20	97380-06018	.BOLT .BOULON, HEXAGONAL		6	
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE		4	
22	704-48287-00	.WASHER .RONDELLE		4	
23	95380-05600	.NUT .ECROU		4	
24	EL8-48271-00	.ARM, SHIFT .BRAS		2	
25	EL8-48127-00	.SCREW 1 .VIS 1		16	
26	703-48358-00	.ANCHOR, CABLE .COLLIER		2	
27	EL8-48231-00	.HOUSING, GEAR .CARTER, ENGRENAGE		2	

FIG. 32 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
28	EL8-48241-00	.ARM, DRIVE .BRAS, COMMANDE		2	
29	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .BUTEE		2	
30	92780-06020	.SCREW, FLAT HEAD .VIS A TETE FRAISEE		4	
31	EL8-48158-00	.SPRING 1 .RESSORT 1		2	
32	98580-04006	.SCREW, PAN HEAD .VIS		2	
33	98780-05018	.SCREW, FLAT HEAD .VIS A TETE FRAISEE		4	
34	EL8-48244-00	.SPRING, FREE ACCEL. .RESSORT		2	
35	EL8-48245-00	.PLATE, LOCK .PLAQUE, VERROU		2	
36	704-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		2	
37	704-82594-00	.CLAMP .BRIDE		1	
38	704-48228-00	.HOLDER, SWITCH .SUPPORT		1	
39	704-82563-31	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1	
40	704-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1	
41	92990-05300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		6	
42	95380-06600	.NUT, HEXAGON .ECROU		4	
43	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		2	
44	703-48238-00	.SPRING, DETENT .RESSORT		10	
45	EL8-48232-00	.GEAR 1 .PIGNON		2	
46	EL8-48164-00	.PIN 2 .PION 2		2	
47	704-48242-00	.SHAFT, DRIVE .ARBRE, MOTEUR		2	
48	704-48225-00	.COVER .COUVERCLE		2	
49	704-48192-00	.WASHER 2 .RONDELLE 2		2	
50	97890-06018	.SCREW, PAN HEAD .VIS, CRUCIFORME		4	
51	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		4	
52	702-48263-00	.BUSHING .COUSSINET		2	
53	EL8-48279-00	.CIRCLIP 2 .CIRCLIP 2		2	
54	704-48193-00	.WASHER 3 .RONDELLE 3		2	

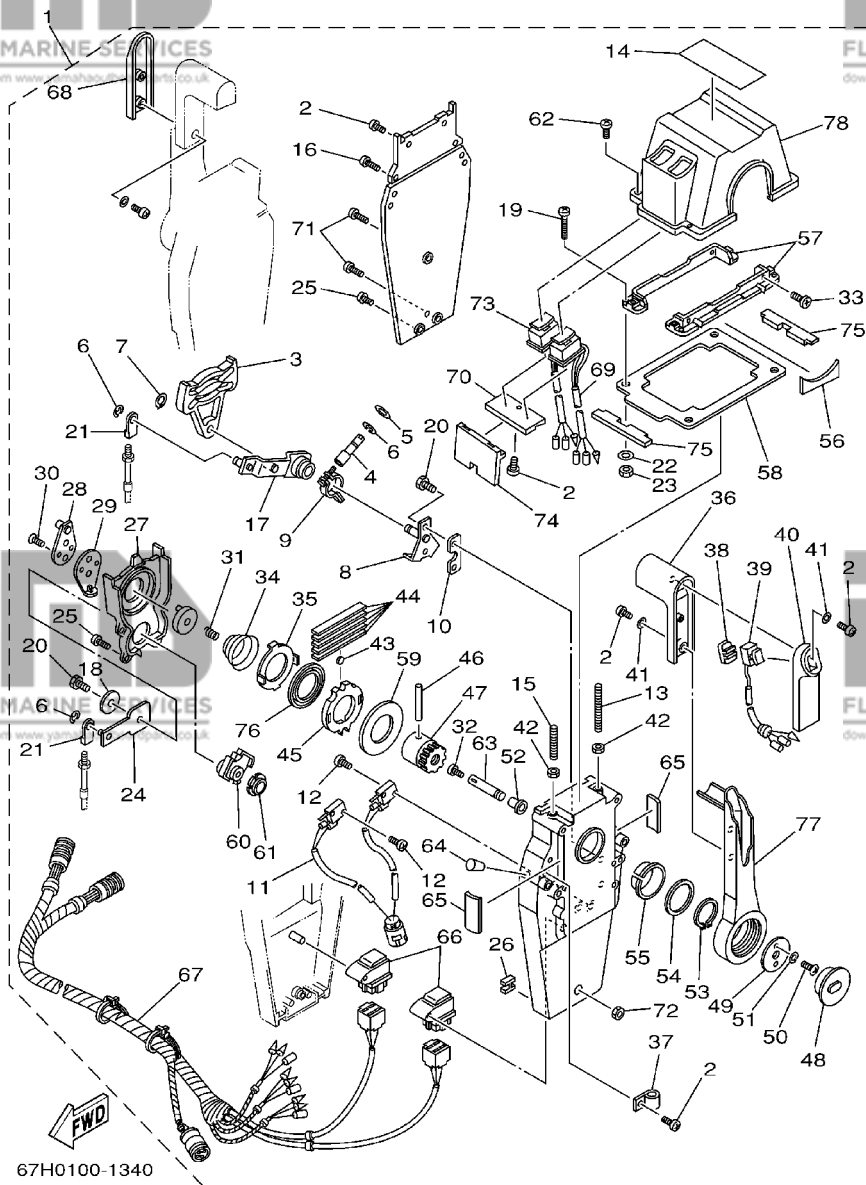
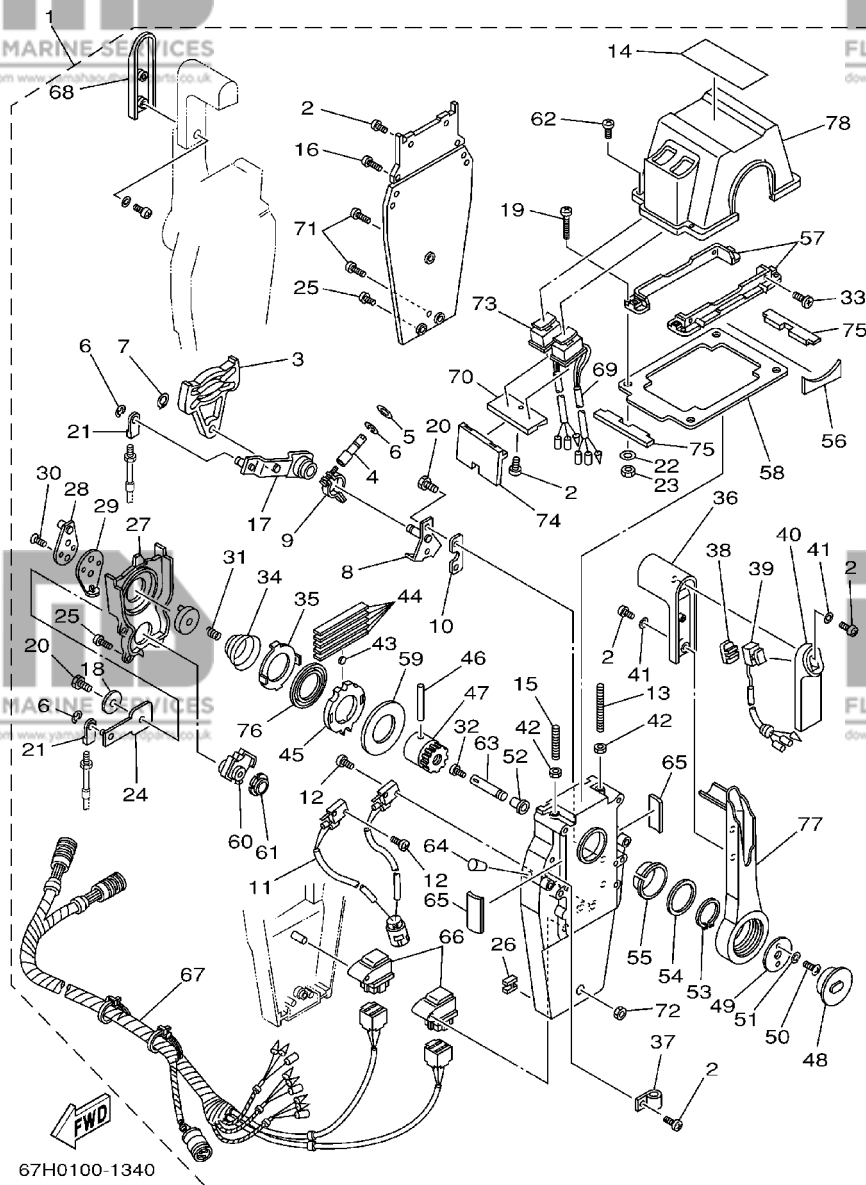
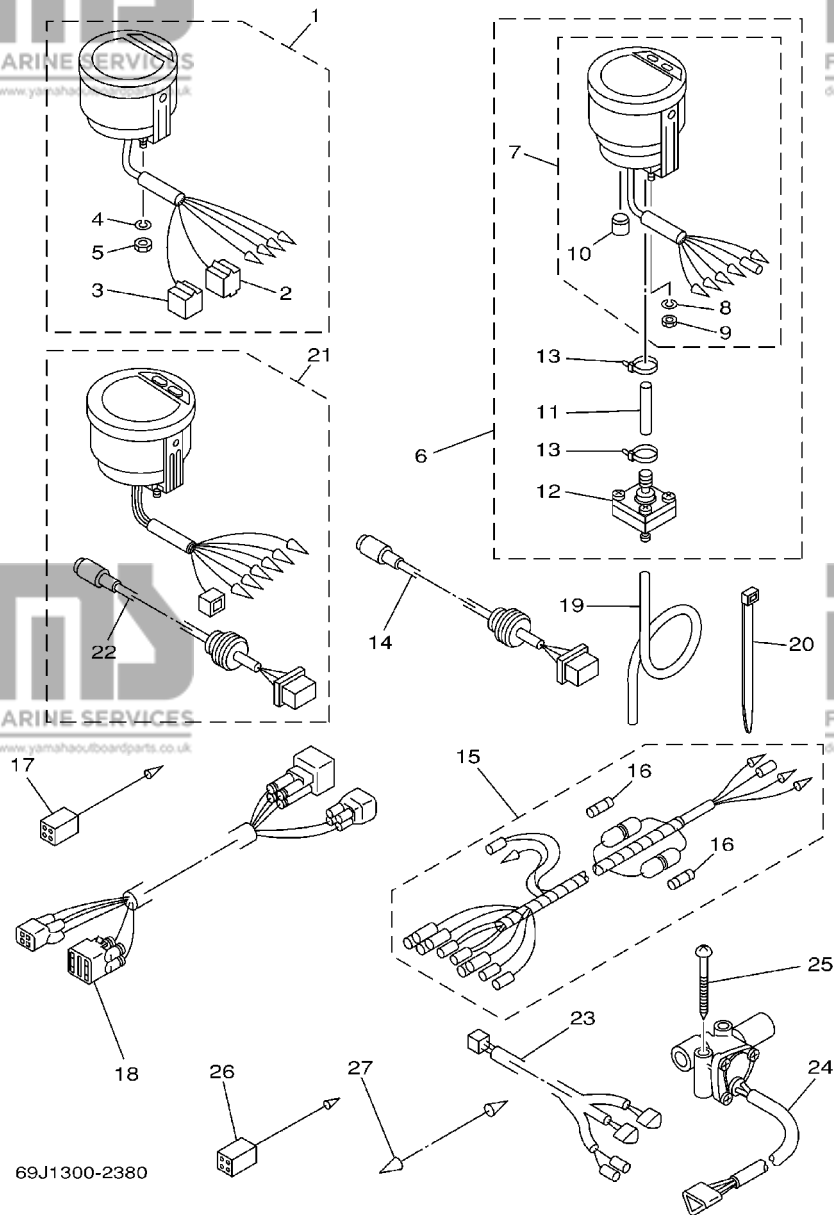


FIG. 32 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
55	EL8-48234-00	.BUSHING 1 .POULIE		2	
56	704-48219-00	.COVER, LEAD .COUVERCLE		2	
57	704-48144-00	.PLATE, STOPPER 2 .PLAQUETTE 2		2	
58	704-48176-10	.GROMMET .PASSE-FIL		1	
59	703-48192-00	.WASHER 2 .RONDELLE 2		2	
60	EL8-48233-00	.GEAR 2 .PIGNON 2		2	
61	703-48235-00	.BUSHING .COUSSINET		2	
62	704-48282-00	.SCREW .VIS		4	
63	EL8-48153-10	.SHAFT, FREE ACCEL. .AXE		2	
64	704-48166-00	.PLUG .BOUCHON		2	
65	704-48284-00	.GROMMET .PASSE-FIL		4	
66	704-81950-00	.RELAY ASSY .RELAIS COMPLET		2	
67	704-82590-10	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET		1	
68	704-48229-10	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1	
69	704-82563-E0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1	
70	704-48228-10	.HOLDER, SWITCH .SUPPORT		1	
71	704-48128-00	.SCREW 2 .VIS 2		3	
72	704-48156-00	.NUT 1 .ECROU 1		1	
73	704-82563-F0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1	
74	704-48285-00	.GROMMET 2 .PASSE-FIL 2		1	
75	704-48286-00	.GROMMET 3 .PASSE-FIL 3		2	
76	704-48178-00	.PLATE, SHIFT .PLAQUETTE		2	
77	704-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE		2	
78	704-48119-20	.COVER .COQUILLE		1	



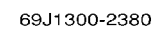
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FIG. 33 METER

COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	6Y5-8350T-02	TACHOMETER ASSY COMPTE-TOURS CPLT	1	1	AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1	M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1	F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2	
5	95380-04600	.NUT .ECROU	2	2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1		AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1		
8	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2		
9	95380-04600	.NUT .ECROU	2		
10	6Y5-83533-T2	.GROMMET .RONDELLE CAOUTCHOUC	1		
11	6Y5-83557-31	.TUBE .TUBE	1		
12	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1		
13	90465-11M10	.CLAMP .BRIDE	2		
14	6Y5-87122-S0	CORD ASSY 1 COPDON COMPLET	1		AP
15	6Y5-83553-M0	WIRE, LEAD FIL	1		AP
16	6Y5-83553-00	WIRE, LEAD FIL	1		AP
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2		FOR 6Y5-83553-M0
16	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	1		FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1		AP
18	68F-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1		AP
18	68F-82553-90	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1		AP
19	6Y5-83557-10	TUBE (8M) TUBE (8M)	1		AP
20	90465-11M10	CLAMP BRIDE	2		AP
21	6Y5-8350F-00	FUEL MANAGEMENT METER COMPT. DE GESTION DU CARBURANT	1		AP
22	6Y5-87122-S0	.CORD ASSY 1 .COPDON COMPLET	1		
23	6Y5-83553-F1	WIRE, LEAD FIL	1		AP
24	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER PERCEPTION DE JAUGE A ESSENCE	2		AP

E1



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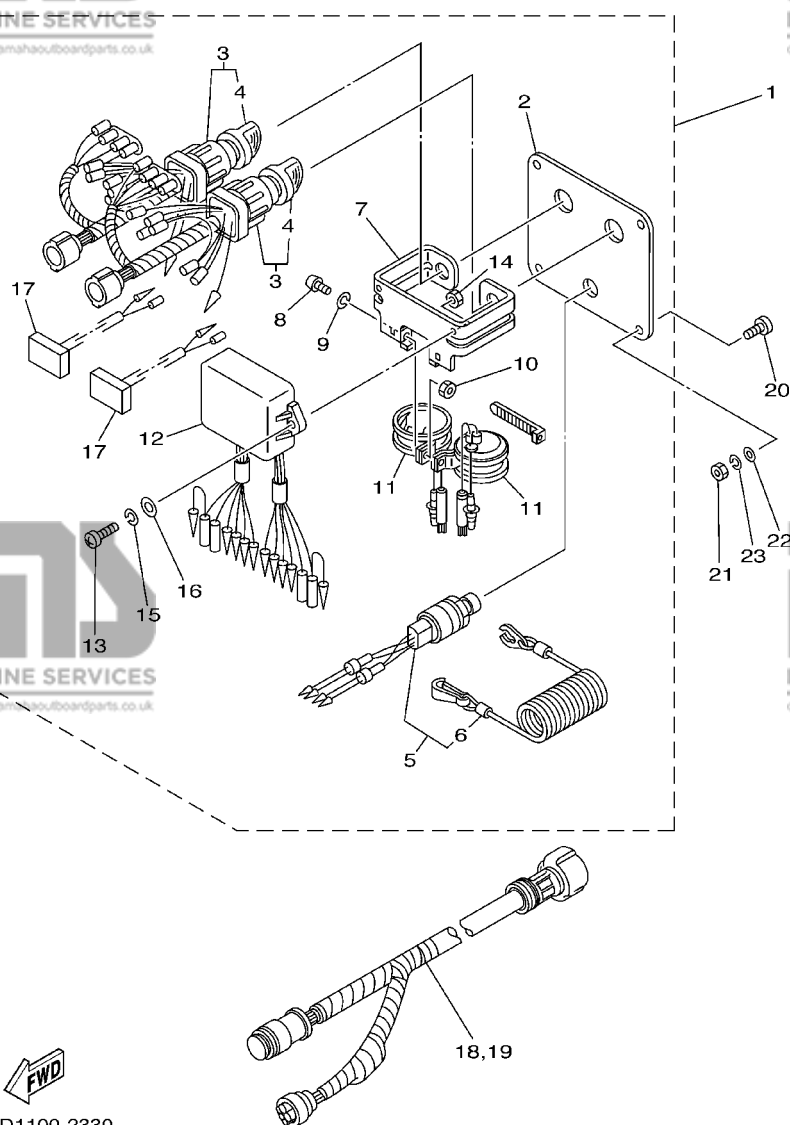
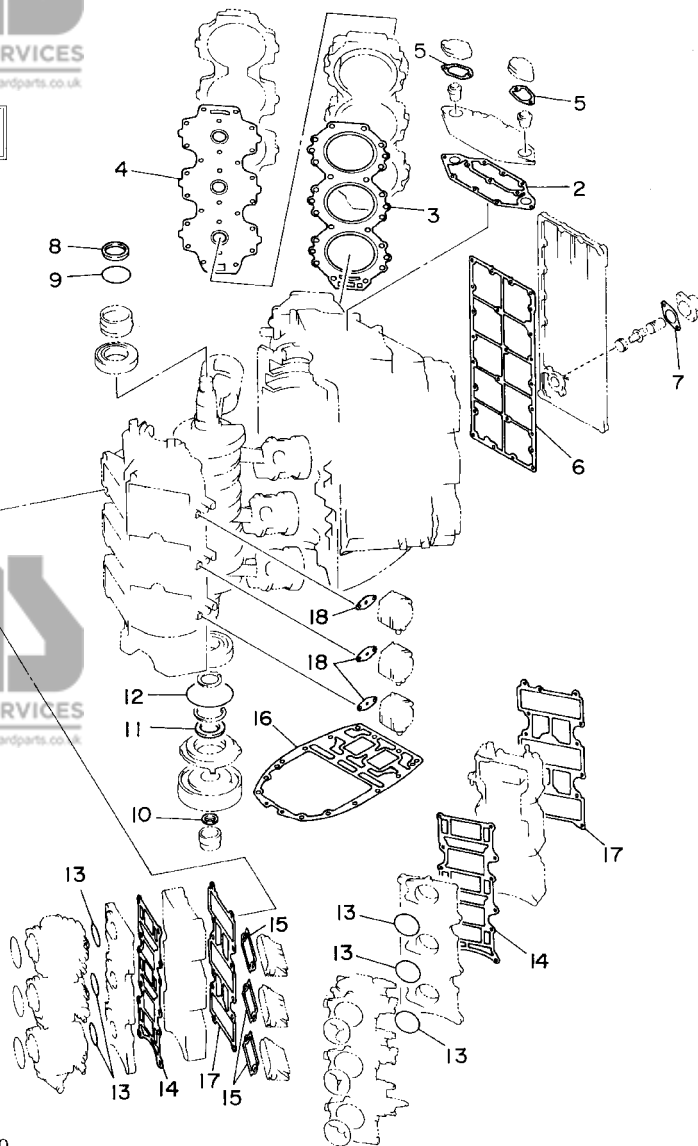


FIG. 34 SWITCH. PANEL

TABEAU DE CONTACTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
1	6K1-82570-07	PANEL SWITCH ASSY PLATINE D'INTERUPEUR CPLT		1		AP
2	6K1-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR		1		
3	6K1-82510-06	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET		2		
4	703-82577-00	..CAP, KEY ..CABOCHON		1		
5	6K1-82575-00	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT		1		
6	682-82556-00	..STOPPER ..PLAQUETTE		1		
7	6K1-83614-01	.BRACKET .SUPPORT		1		
8	98980-05010	.SCREW, BIND .VIS		2		
9	92990-05100	.WASHER, SPRING .RONDELLE, GROWER		2		
10	95380-05600	.NUT .ECROU		2		
11	688-83383-11	.BUZZER .RONFLEUR		2		
12	6K1-85830-01	.CONTROL UNIT ASSY .BLOC DE CONTROLE		1		
13	98980-06020	.SCREW, BIND .VIS		2		
14	95380-06600	.NUT, HEXAGON .ECROU		2		
15	92990-06100	.WASHER, SPRING .RONDELLE, GROWER		2		
16	92990-06600	.WASHER, PLATE .RONDELLE, PLATE		2		
17	6K1-81980-00	.DIODE ASSY .REDRESSEUR 2		2		
18	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS		1		AP
19	61B-8258A-01	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS		1		AP
20	90149-05M05	SCREW VIS		4		AP
21	95380-05600	NUT ECROU		4		AP
22	92990-05600	WASHER, PLATE RONDELLE, PLATE		4		AP
23	92990-05100	WASHER, SPRING RONDELLE, GROWER		4		AP

POWER HEAD
GASKET KIT

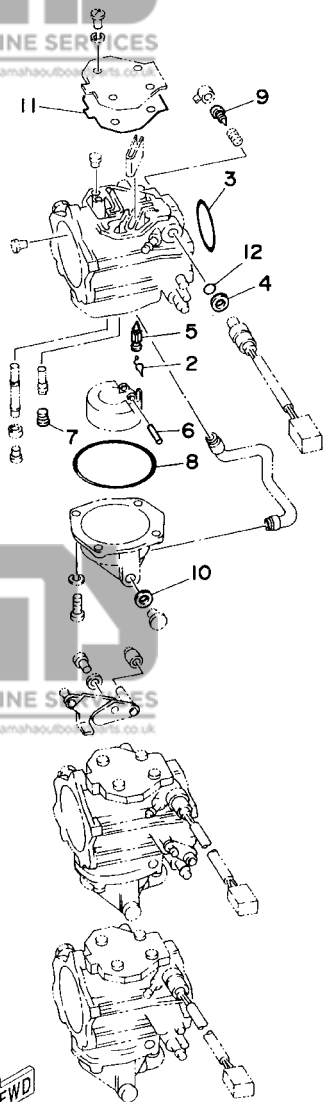


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FIG. 35 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-W0001-A3	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	
2	61A-11381-A0	.GASKET 1 .JOINT 1	1	1	
3	69L-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2	
4	61A-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	2	
5	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	2	2	
6	61A-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	
7	6G5-11382-A1	.GASKET 2 .JOINT 2	1	1	
8	93102-40M38	.OIL SEAL .JOINT SPY	1	1	
9	93210-54M54	.O-RING .JOINT TORIQUE	1	1	
10	93104-22M07	.OIL SEAL .JOINT SPY	1	1	
11	93102-40M36	.OIL SEAL .JOINT SPY	1	1	
12	93210-81MA6	.O-RING .JOINT TORIQUE	1	1	
13	93210-50MA8	.O-RING .JOINT TORIQUE	6	6	
14	61A-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	2	2	
15	61A-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	6	6	
16	61A-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	
17	61A-13646-00	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	2	
18	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	3	3	



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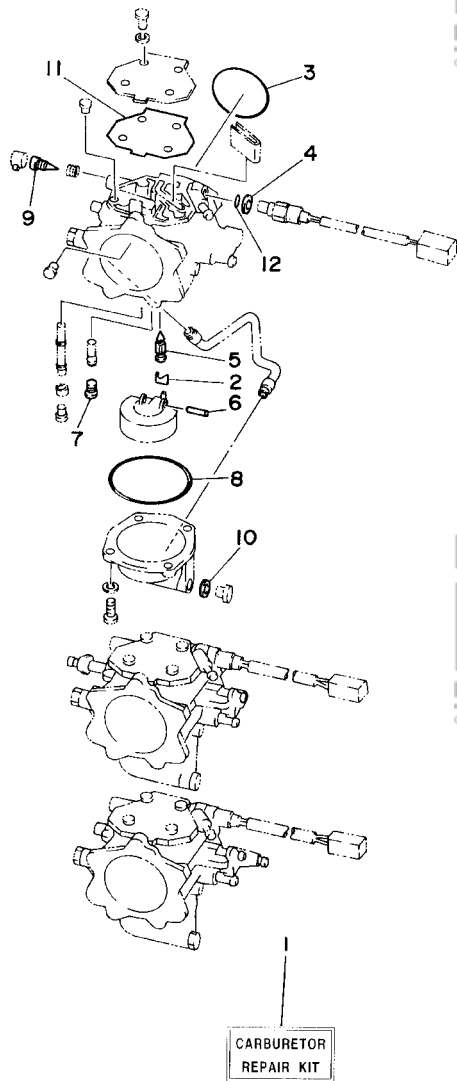


FIG. 36 REPAIR KIT 2

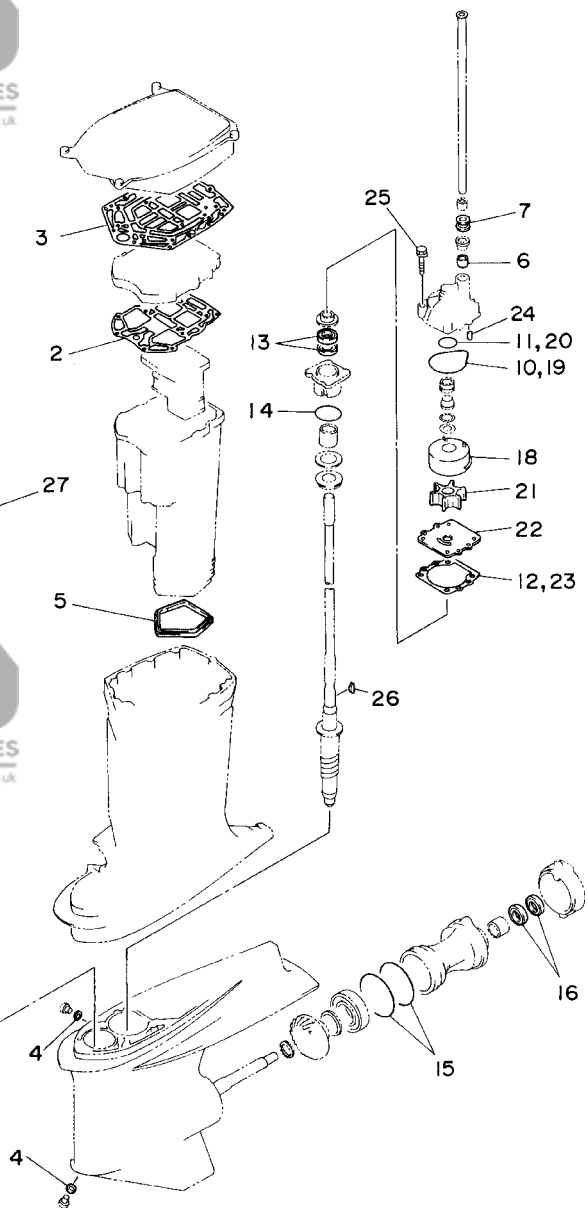
KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250		REMARKS REMARQUES
1	61A-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1		
2	6E5-14159-00	.CLIP .JONC	1	1		
3	93210-50MA8	.O-RING .JOINT TORIQUE	1	1		
4	61A-14198-00	.GASKET .JOINT	1	1		
5	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	1	1		
6	61A-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1		
7	61A-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	1	1		
8	61A-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1		
9	6E5-14323-03	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1		
10	61A-14995-00	.GASKET .JOINT	1	1		
11	61A-14959-00	.GASKET .JOINT	1	1		
12	61A-14561-00	.O-RING .JOINT TORIQUE	1	1		

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT

CHROME PUMP KIT



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FIG. 37 REPAIR KIT 3

KITS DE PEPARATION 3

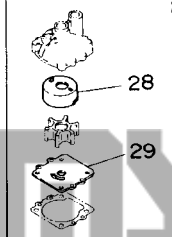
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	250A	L250	REMARKS REMARQUES
1	61A-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	
2	61A-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	
3	61A-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	
4	90430-08020	.GASKET .JOINT	2	2	
5	61A-45123-01	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	
6	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	
7	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	
8	93210-64488	.O-RING .JOINT TORIQUE	1	1	
9	93106-09014	.OIL SEAL .JOINT SPY	1	1	
10	93210-86M38	.O-RING .JOINT TORIQUE	1	1	
11	93210-37160	.O-RING .JOINT TORIQUE	1	1	
12	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
13	93101-28M16	.OIL SEAL .JOINT SPY	2	2	
14	93210-55M14	.O-RING .JOINT TORIQUE	1	1	
15	93211-04384	.O-RING .JOINT TORIQUE	2	2	
16	93101-30M17	.OIL SEAL .JOINT SPY	2	2	
17	61A-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	
18	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1	
19	93210-86M38	.O-RING .JOINT TORIQUE	1	1	
20	93210-37160	.O-RING .JOINT TORIQUE	1	1	
21	6E5-44352-01	.IMPELLER .TURBINE	1	1	
22	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	
23	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
24	93606-12019	.PIN, DOWEL .GOUPILLE	2	2	
25	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	
26	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	
27	61A-W0078-2A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	1	

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LOWER UNIT
GASKET KIT

17
WATER PUMP
REPAIR KIT

CHROME PUMP KIT



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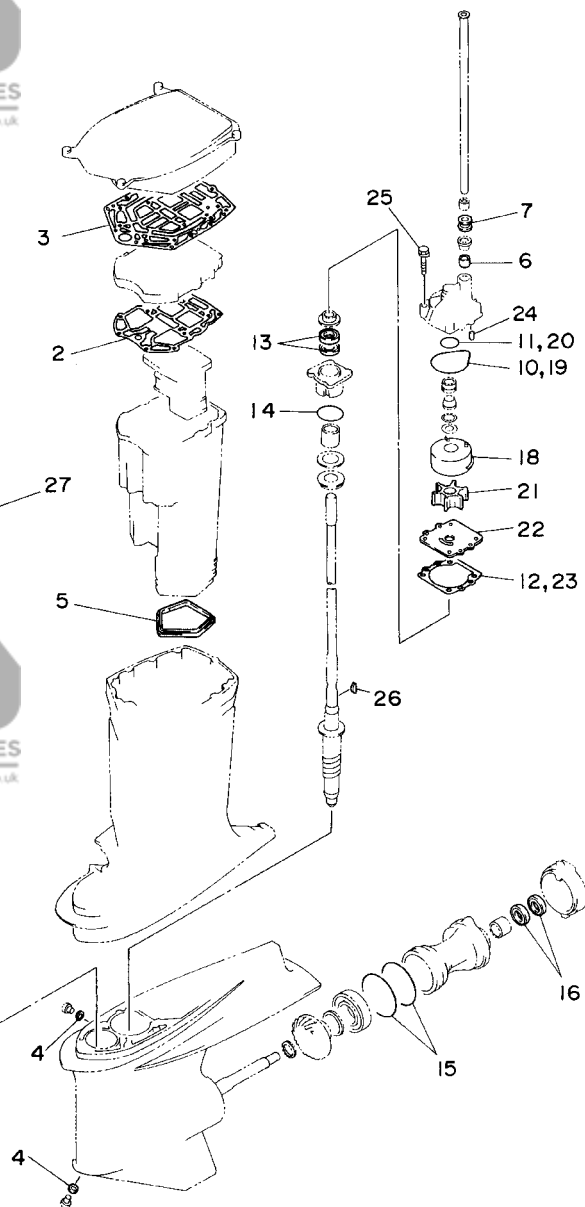


FIG. 37 REPAIR KIT 3

KITS DE PEPARATION 3

[illegible]

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61A-W0078-A3	37 - 17
61A-W0078-2A	37 - 27
61A-W0090-20-1S	2 - 1
61A-W0093-01	36 - 1
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6E5-11119-01	2 - 21
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61A-11191-00-1S	4 - 5
61A-11193-A1	4 - 6
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6J8-11325-00	4 - 8
61A-11325-00	2 - 16
6H3-11327-00-1S	2 - 18
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6H3-11328-00	2 - 17
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61A-11371-00-1S	2 - 23
6E5-11372-01	2 - 3
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6G5-11372-00-1S	4 - 23
61A-11381-A0	2 - 25
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61A-11411-00	3 - 1
61A-11447-00	3 - 2
663-11518-01	2 - 8
61A-11536-00	3 - 8
61A-11537-00	7 - 20
61A-11555-01	3 - 12
61A-11586-01	3 - 11
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64D-11604-01	3 - 21
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64D-11605-01	3 - 21
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69L-11636-00	3 - 20
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61A-12576-00	4 - 25
6G5-12581-00	2 - 15
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6E5-13414-00	8 - 6
61A-13416-00	7 - 7
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61A-13645-00	5 - 18
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61A-13646-00	5 - 14
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61A-13910-01	10 - 5
61A-14100-06	6 - 1
61A-14101-06	6 - 3
61A-14102-06	6 - 5
61A-14118-00	6 - 37
6E5-14159-00	6 - 15
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61A-14163-00	6 - 36
61A-14198-00	6 - 38
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6E5-14223-00	6 - 26
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61A-14301-06	6 - 2
61A-14302-06	6 - 4
61A-14303-06	6 - 6
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61A-121708-20	8 - 19
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6E5-21744-00	9 - 40
6E5-21746-00	8 - 37
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61A-24470-01	10 - 35
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61A-24500-00	9 - 38
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61A-41663-00-1S	5 - 26
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61A-42613-01-4D	1 - 12
61A-42615-01	1 - 11
61A-42619-02	1 - 9
61A-42626-00	1 - 15
61A-42627-02	1 - 10
61A-42636-00	1 - 16
6R3-42647-00	1 - 2
6R3-42662-00	1 - 5
61A-42681-30	1 - 23
61A-42682-30	1 - 24
61A-42683-A0	1 - 21
61A-42686-B0	1 - 19
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61A-42717-00	18 - 40
61A-42724-00	19 - 59
61A-42725-31	18 - 24
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61A-42727-00	18 - 41
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61A-43111-23-8D	20 - 1
61A-43112-23-8D	20 - 14
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61A-43132-00	20 - 12
61A-43133-00	20 - 15
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