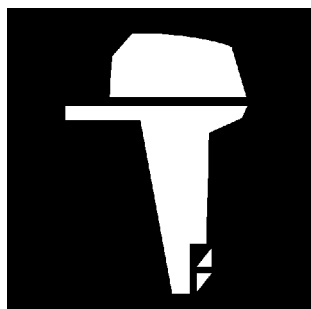




# **PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES**

**50GETO'03(62F2)**

**60FETO'03(6H26)**

**70BETO'03(6H32)**

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**YAMAHA**  
**GENUINE**  
Parts & Accessories

2B6H2-300F1

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

50GETO'03(62F2), 60FETO'03(6H26), 70BETO'03(6H32)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

## 2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made  
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

### EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

### EXAMPLE

| PART NO.          | DESCRIPTION         | U | U | U | U | REMARKS |
|-------------------|---------------------|---|---|---|---|---------|
| 6E0-85500-70      | C.D.I. MAGNETO ASSY | 1 |   |   |   |         |
| 6E0-85550-70      | .ROTOR ASSY         | 1 |   |   |   |         |
| 6E0-15723-00-94.. | PULLY, STARTER      | 1 |   |   |   |         |

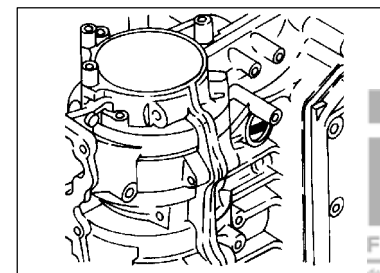
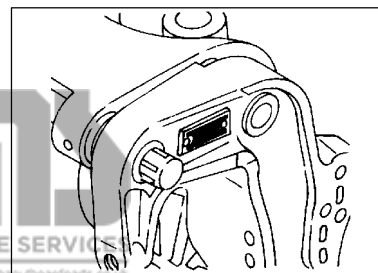
## 5. Quantity Column Information

| NAME for Q'TY COLUMN | APPLICABLE MODEL |
|----------------------|------------------|
| 60F                  | 60FETO           |
| 70B                  | 70BETO           |
| 50G                  | 50GETO           |

6. Applicable Starting Serial No. and Color Code

### 1) Engine Starting Sserial No.

|          |               |          |               |
|----------|---------------|----------|---------------|
| 50GETO L | 62F : 1000001 | 70BETO L | 6H3 : 1000001 |
| 60FETO L | 6H2 : 1000001 |          |               |



### 2) Color Code

| Color Code | Color Name                  | Abbreviation |
|------------|-----------------------------|--------------|
| 004D       | DARK BLUISH GRAY METALLIC 2 | DBNM2        |

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (\*) before a reference number indicates modification items after the first edition.

A2

SHEET 1/2

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| CYLINDER. CRANKCASE .....    | A6 |
| CRANKSHAFT. PISTON .....     | B1 |
| INTAKE .....                 | B2 |
| CARBURETOR .....             | B4 |
| OIL PUMP .....               | B7 |
| FUEL .....                   | C3 |
| GENERATOR .....              | C5 |
| ELECTRICAL .....             | C6 |
| STARTING MOTOR .....         | D1 |
| BOTTOM COWLING .....         | D2 |
| CONTROL .....                | D4 |
| BRACKET 1 .....              | D6 |
| BRACKET 2 .....              | E1 |
| POWER TRIM & TILT ASSY ..... | E3 |
| UPPER CASING .....           | E6 |
| LOWER CASING. DRIVE 1 .....  | E7 |
| LOWER CASING. DRIVE 2 .....  | F4 |
| LOWER CASING. DRIVE 3 .....  | F6 |

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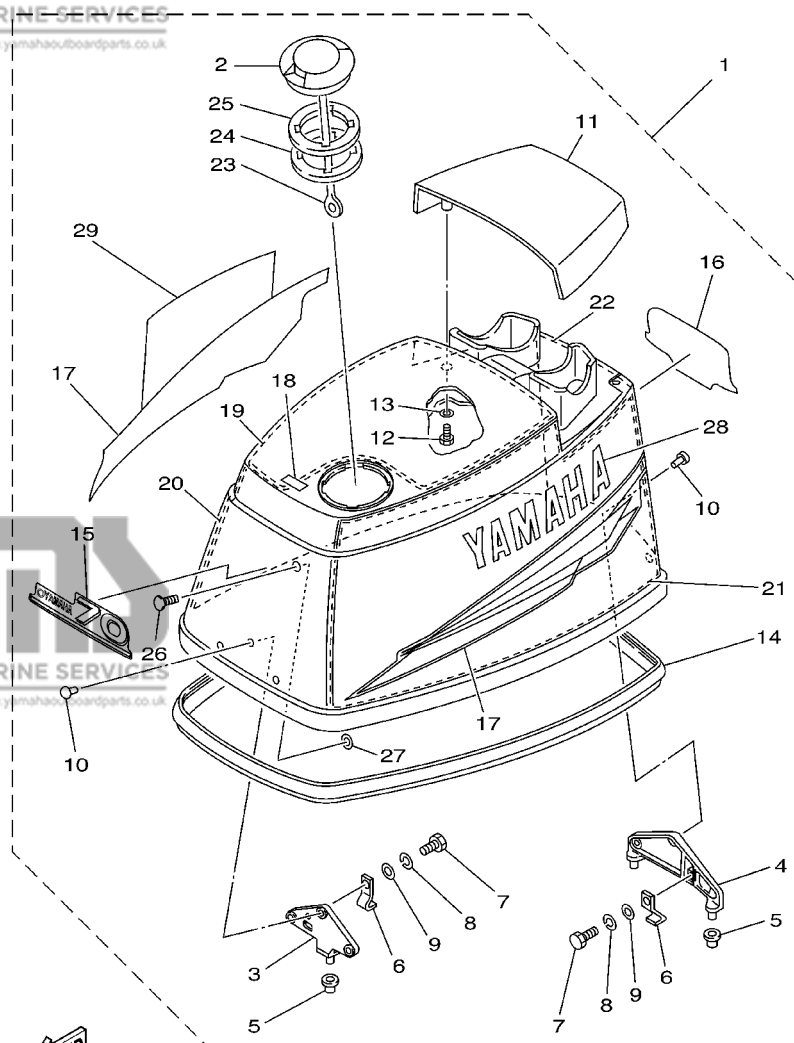
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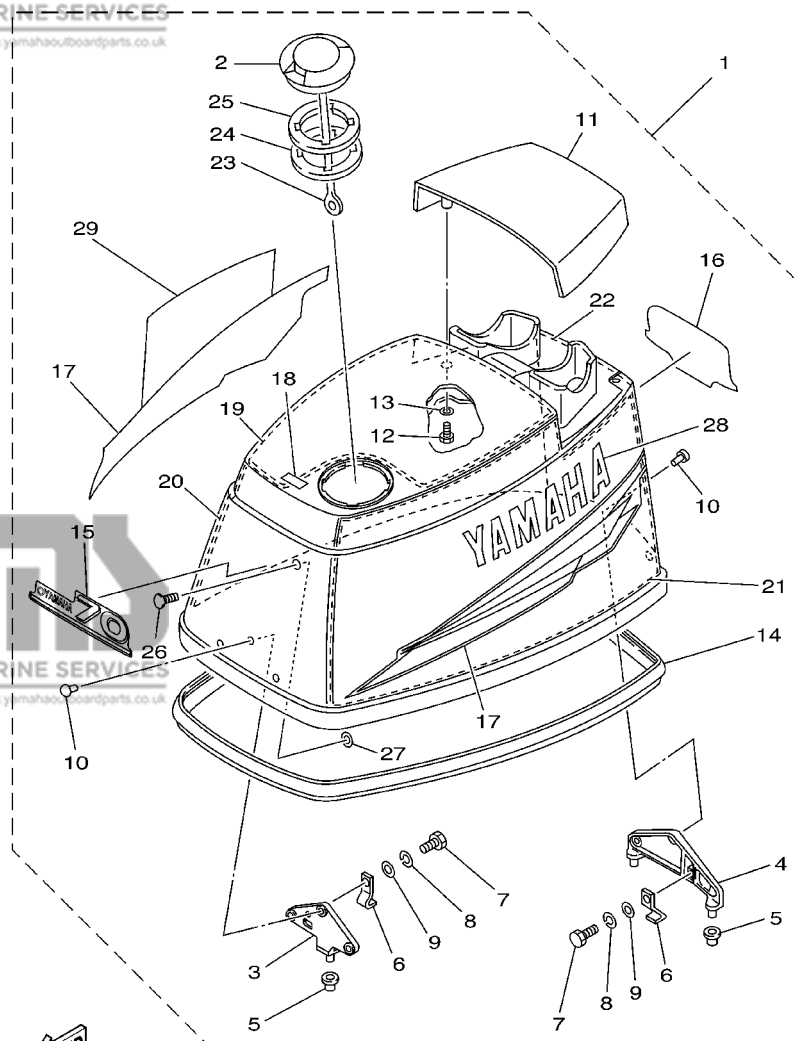


**FWD**  
6H23300-2010

**FIG. 1 TOP COWLING**

**CAPOT SUPERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-42610-50-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                   |     | 1   |     |                   |
|          | 6H2-42610-80-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1   |     |     |                   |
|          | 62F-42610-40-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                   |     |     | 1   |                   |
| 2        | 63D-2177H-00        | .DISK CAP 2<br>.BOUCHON DE DISQUE 2                | 1   | 1   | 1   |                   |
| 3        | 6H3-42647-00-94     | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1   | 1   | 1   |                   |
| 4        | 6H3-42649-00-94     | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1   | 1   | 1   |                   |
| 5        | 663-42662-00        | .DAMPER<br>.AMORTISSEUR                            | 3   | 3   | 3   |                   |
| 6        | 6H3-42652-00        | .HOOK<br>.CROCHET                                  | 2   | 2   | 2   |                   |
| 7        | 97095-06016         | .BOLT<br>.BOULON                                   | 2   | 2   | 2   |                   |
| 8        | 92995-06100         | .WASHER, SPRING<br>.RONDELLE, GROWER               | 2   | 2   | 2   |                   |
| 9        | 92995-06600         | .WASHER<br>.RONDELLE                               | 2   | 2   | 2   |                   |
| 10       | 90266-06009         | .RIVET<br>.RIVET                                   | 6   | 6   | 6   |                   |
| 11       | 6H3-42613-01-4D     | .MOLDING, AIR DUCT<br>.MANCHON A AIR               | 1   | 1   | 1   |                   |
| 12       | 97095-06016         | .BOLT<br>.BOULON                                   | 4   | 4   | 4   |                   |
| 13       | 92995-06600         | .WASHER<br>.RONDELLE                               | 4   | 4   | 4   |                   |
| 14       | 6H3-42615-00        | .SEAL<br>.JOINT                                    | 1   | 1   | 1   |                   |
| 15       | 6H3-42677-50        | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 |     | 1   |     |                   |
|          | 6H2-42677-50        | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 | 1   |     |     |                   |
|          | 62F-42677-40        | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 |     |     | 1   |                   |
| 16       | 6H3-42678-30        | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                |     | 1   |     |                   |
|          | 6H2-42678-30        | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                | 1   |     |     |                   |
|          | 62F-42678-30        | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                |     |     | 1   |                   |
| 17       | 6H3-W0070-30        | .GRAPHIC SET<br>.JEU DIEMBLEMES                    | 1   | 1   | 1   |                   |
| 18       | 6H3-13436-00        | .MARK<br>.ADHESIF                                  |     | 1   | 1   |                   |
|          | 6H3-13436-40        | .MARK<br>.ADHESIF                                  | 1   |     |     |                   |
| 19       | 6H3-42617-10        | .DAMPER, FORM<br>.BOURRELET, CAOUTCHOUC            | 1   | 1   | 1   |                   |
| 20       | 6H3-42619-00        | .DAMPER, FORM<br>.BOURRELET, CAOUTCHOUC            | 1   | 1   | 1   |                   |



**FWD**  
6H23300-2010

**FIG. 1 TOP COWLING**

**CAPOT SUPERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-------------------------|-----|-----|-----|-------------------|
| 21       | 6H3-42627-00        | .DAMPER, FORM           | 1   | 1   | 1   |                   |
| 22       | 6H3-42637-00        | .BOURRELET, CAOUTCHOUC  | 1   | 1   | 1   |                   |
| 23       | 6H1-42694-00        | .DAMPER, FORM           | 1   | 1   | 1   |                   |
|          |                     | .BOURRELET, CAOUTCHOUC  |     |     |     |                   |
| 24       | 6H3-21732-00        | .BAND                   | 1   | 1   | 1   |                   |
|          |                     | .COLLIER                |     |     |     |                   |
| 25       | 6H3-21735-00        | .SEAL 1                 | 1   | 1   | 1   |                   |
|          |                     | .JOINT 1                |     |     |     |                   |
|          |                     | .SEAL 2                 | 1   | 1   | 1   |                   |
|          |                     | .JOINT 2                |     |     |     |                   |
| 26       | 90338-05M03         | .PLUG                   | 1   | 1   | 1   |                   |
|          |                     | .PLOT                   |     |     |     |                   |
| 27       | 90183-05M06         | .NUT, SPRING            | 1   | 1   | 1   |                   |
|          |                     | .ECROU, RESSORT         |     |     |     |                   |
| 28       | 6H3-42681-30        | .MARK, COWLING          | 1   | 1   | 1   |                   |
|          |                     | .ADHESIF, CAPOT         |     |     |     |                   |
| 29       | 6H3-42682-30        | .MARK, COWLING          | 1   | 1   | 1   |                   |
|          |                     | .ADHESIF, CAPOT         |     |     |     |                   |

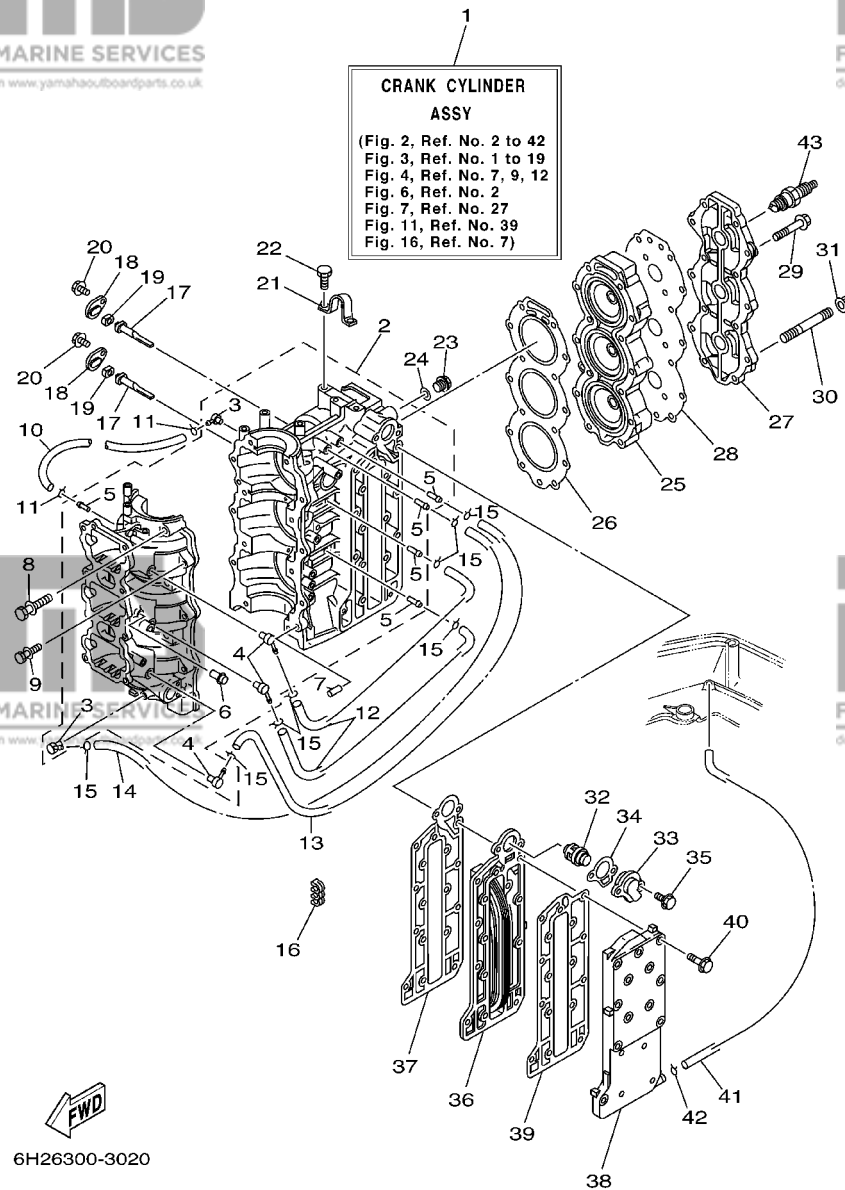
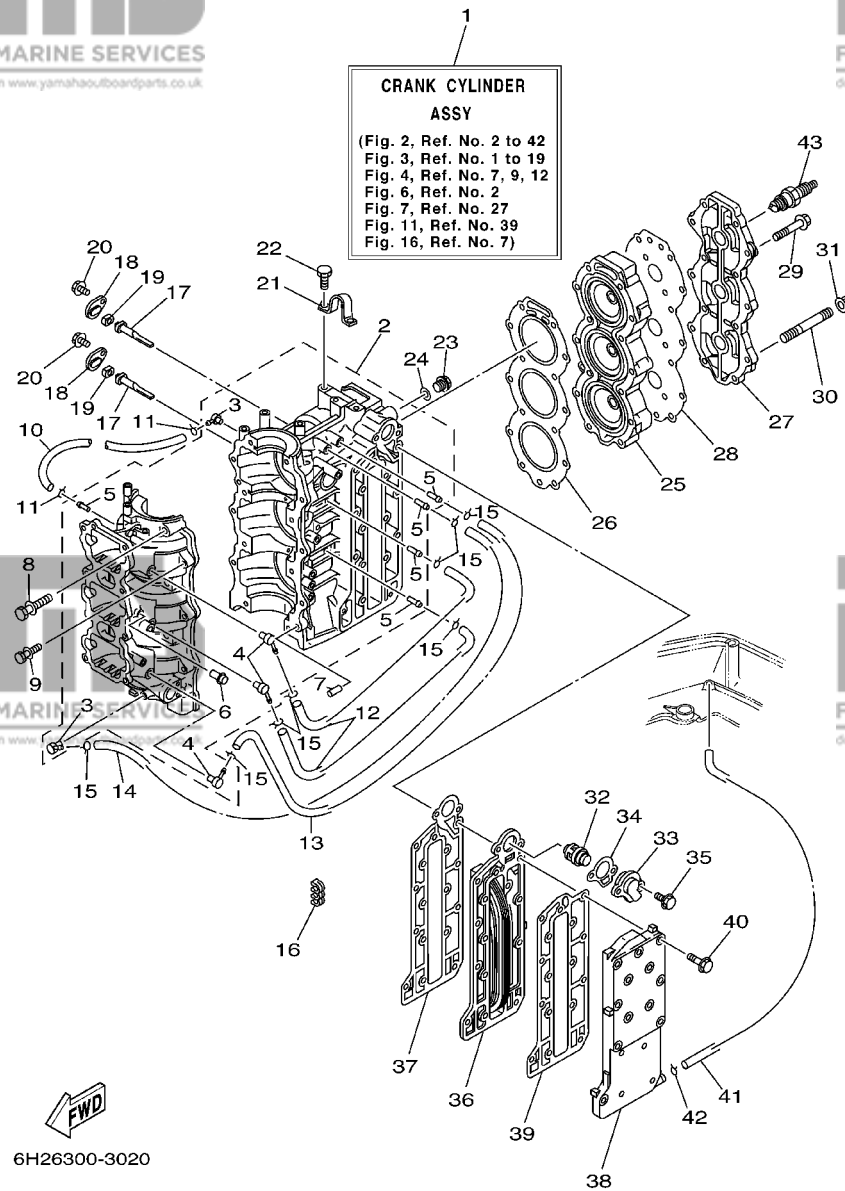


FIG. 2 CYLINDER. CRANKCASE

CYLINDRE. CARTER

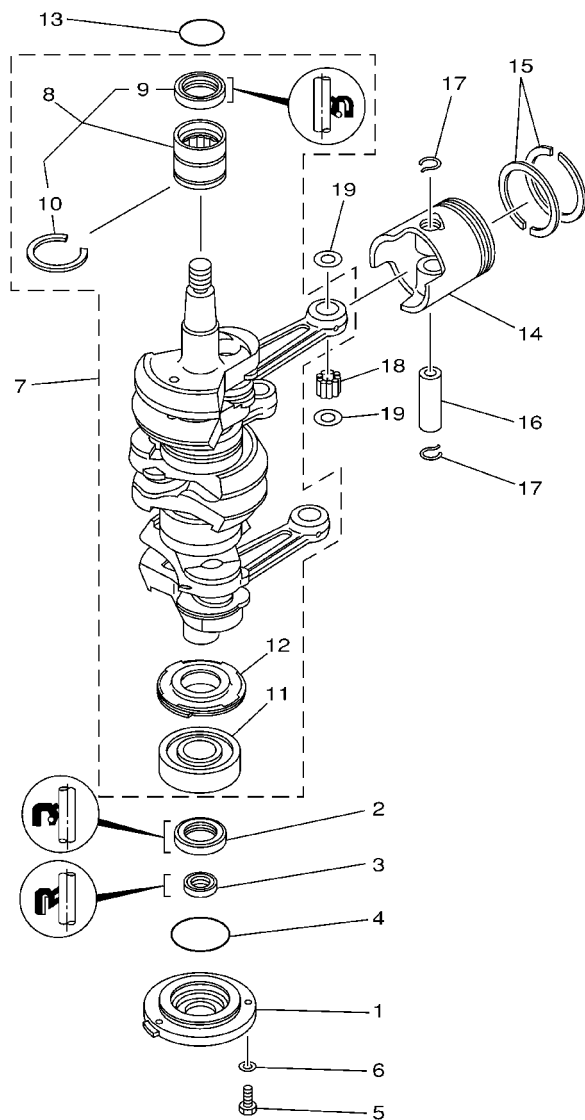
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                           | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-W0090-44-1S     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) | 1   | 1   |     |                   |
|          | 62F-W0090-12-1S     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.) |     |     | 1   |                   |
| 2        | 6H3-15100-14-1S     | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET        | 1   | 1   |     |                   |
|          | 62F-15100-12-1S     | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET        |     |     | 1   |                   |
| 3        | 688-11370-01        | .CHECK VALVE ASSY<br>.CLAPET (ENS.)               | 2   | 2   | 2   |                   |
| 4        | 650-11370-01        | .CHECK VALVE ASSY<br>.CLAPET (ENS.)               | 3   | 3   | 3   |                   |
| 5        | 624-14485-00        | .PIPE, JOINT<br>.DURITE                           | 5   | 5   | 5   |                   |
| 6        | 650-24378-00        | .PIPE, JOINT 4<br>.DURITE RACCORDEMENT 4          | 1   | 1   | 1   |                   |
| 7        | 93608-12063         | PIN, DOWEL<br>AXE                                 | 2   | 2   | 2   |                   |
| 8        | 90119-10005         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 8   | 8   | 8   |                   |
| 9        | 90119-08M64         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 6   | 6   | 6   |                   |
| 10       | 90445-07M44         | HOSE (L250)<br>DURITE (L250)                      | 1   | 1   | 1   |                   |
| 11       | 90467-06016         | CLIP<br>JONC                                      | 2   | 2   | 2   |                   |
| 12       | 90445-07M02         | HOSE (L167)<br>DURITE (L167)                      | 2   | 2   | 2   |                   |
| 13       | 90445-07M45         | HOSE (L340)<br>DURITE (L340)                      | 1   | 1   | 1   |                   |
| 14       | 90445-07M82         | HOSE (L440)<br>DURITE (L440)                      | 1   | 1   | 1   |                   |
| 15       | 90467-06016         | CLIP<br>JONC                                      | 8   | 8   | 8   |                   |
| 16       | 90464-07M05         | CLAMP<br>BRIDE                                    | 1   | 1   | 1   |                   |
| 17       | 6H3-11325-01        | ANODE<br>ANODE                                    | 2   | 2   | 2   |                   |
| 18       | 6H3-11327-00-1S     | COVER, ANODE<br>COUVERCLE                         | 2   | 2   | 2   |                   |
| 19       | 6H3-11328-00        | GROMMET, ANODE<br>PASSE-FIL                       | 2   | 2   | 2   |                   |
| 20       | 90119-06023         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE        | 2   | 2   | 2   |                   |
| 21       | 688-11119-01        | HANGER, ENGINE<br>ANNEAU, LEVAGE                  | 1   | 1   | 1   |                   |
| 22       | 90101-08002         | BOLT<br>BOULON                                    | 2   | 2   | 2   |                   |
| 23       | 90340-14M00         | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT        | 1   | 1   | 1   |                   |
| 24       | 90430-14115         | GASKET<br>JOINT                                   | 1   | 1   | 1   |                   |
| 25       | 6H3-11111-01-1S     | HEAD, CYLINDER 1<br>CULASSE                       | 1   | 1   |     |                   |



**FIG. 2 CYLINDER. CRANKCASE**

**CYLINDRE. CARTER**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                        | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------------|-----|-----|-----|-------------------|
| 25       | 62F-11111-00-1S     | HEAD, CYLINDER 1<br>CULASSE                                    |     |     | 1   |                   |
| 26       | 6H3-11181-A1        | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1                 | 1   | 1   | 1   |                   |
| 27       | 6H3-11191-00-1S     | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1                 | 1   | 1   | 1   |                   |
| 28       | 6H3-11193-A1        | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1          | 1   | 1   | 1   |                   |
| 29       | 90119-08MA5         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                     | 13  | 13  | 13  |                   |
| 30       | 90116-08M69         | BOLT, STUD<br>GOIJON                                           | 1   | 1   | 1   |                   |
| 31       | 90179-08M34         | NUT<br>ECROU                                                   | 1   | 1   | 1   |                   |
| 32       | 6H3-12411-10        | THERMOSTAT<br>THERMOSTAT                                       | 1   | 1   | 1   |                   |
| 33       | 6H3-12413-00-1S     | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                     | 1   | 1   | 1   |                   |
| 34       | 6H3-12414-A1        | GASKET, COVER<br>JOINT, COUVERCLE                              | 1   | 1   | 1   |                   |
| 35       | 90119-06MA3         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                     | 2   | 2   | 2   |                   |
| 36       | 6H3-41111-01-1S     | INNER COVER, EXHAUST<br>PLAQUE, ECHAPPEMENT                    | 1   | 1   | 1   |                   |
| 37       | 6H3-41112-A0        | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT     | 1   | 1   | 1   |                   |
| 38       | 6H3-41113-02-1S     | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                 | 1   | 1   | 1   |                   |
| 39       | 6H3-41114-A0        | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT  | 1   | 1   | 1   |                   |
| 40       | 90119-06MA5         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                     | 16  | 16  | 16  |                   |
| 41       | 663-24312-01        | PIPE 2<br>DURITE 2                                             | 1   | 1   | 1   |                   |
| 42       | 90467-08004         | CLIP<br>JONC                                                   | 1   | 1   | 1   |                   |
| 43       | 94702-00247         | PLUG, SPARK (NGK BR8HS-10)<br>BOUGIE D'ALLUMAGE (NGK BR8HS-10) | 3   | 3   | 3   |                   |



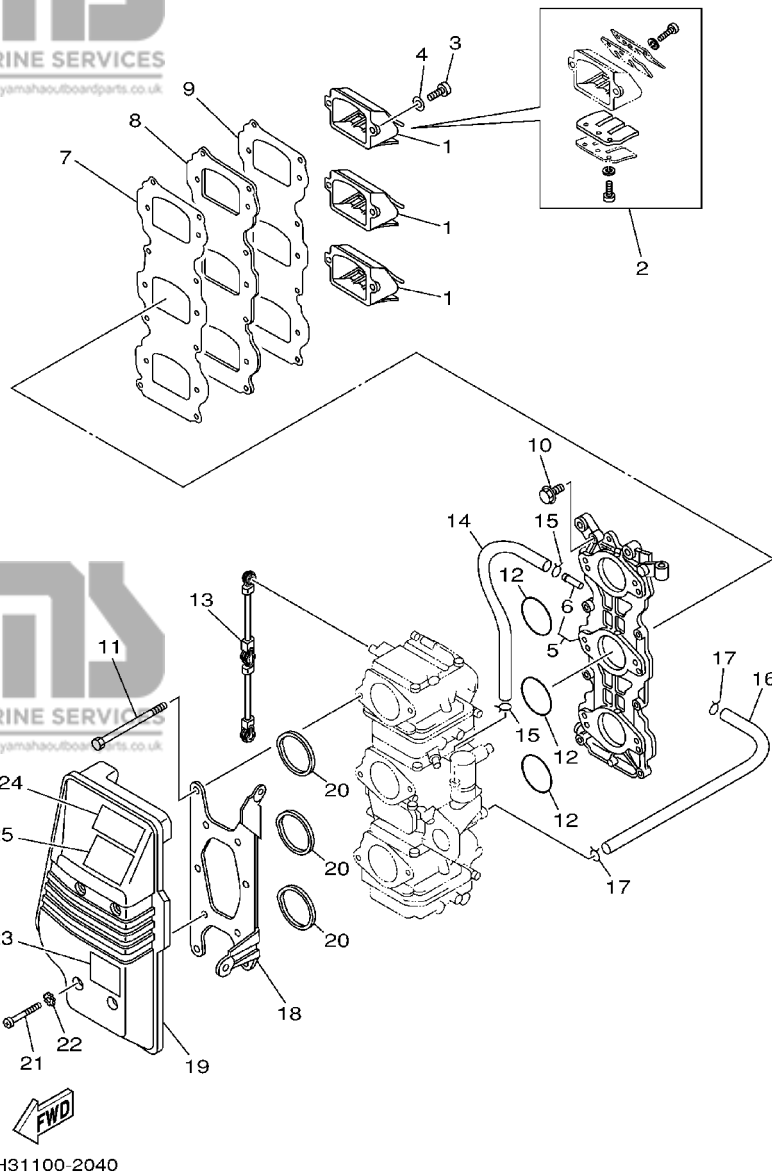
6H30010-9030

**FIG. 3 CRANKSHAFT. PISTON**

**VILEBREQUIN. PISTON**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                           | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-15359-00-94     | HOUSING, OIL SEAL<br>LOGEMENT, BAGUE D'ETANCHEITE                 | 1   | 1   | 1   |                   |
| 2        | 93102-30M23         | OIL SEAL<br>JOINT SPY                                             | 1   | 1   | 1   |                   |
| 3        | 93106-18M01         | OIL SEAL<br>JOINT SPY                                             | 1   | 1   | 1   |                   |
| 4        | 93210-65M50         | O-RING<br>JOINT TORIQUE                                           | 1   | 1   | 1   |                   |
| 5        | 97095-06020         | BOLT<br>BOULON                                                    | 3   | 3   | 3   |                   |
| 6        | 92995-06600         | WASHER<br>RONDELLE                                                | 3   | 3   | 3   |                   |
| 7        | 6H3-11400-10        | CRANKSHAFT ASSY<br>VILEBREQUIN COMPLET                            | 1   | 1   | 1   |                   |
| 8        | 93311-636U6         | .BEARING<br>.ROULEMENT                                            | 1   | 1   | 1   |                   |
| 9        | 93102-36M24         | ..OIL SEAL<br>..JOINT SPY                                         | 1   | 1   | 1   |                   |
| 10       | 93440-49M04         | ..CIRCLIP<br>..CIRCLIP                                            | 1   | 1   | 1   |                   |
| 11       | 93306-306V1         | .BEARING<br>.ROULEMENT                                            | 1   | 1   | 1   |                   |
| 12       | 6H3-11536-00        | .GEAR, DRIVE<br>.ENGRENAGE, MENANT                                | 1   | 1   | 1   |                   |
| 13       | 93210-46M16         | O-RING<br>JOINT TORIQUE                                           | 1   | 1   | 1   |                   |
| 14       | 6H3-11631-01-96     | PISTON (STD)<br>PISTON (STD)                                      | 3   | 3   | 3   |                   |
|          | 6H3-11635-01        | PISTON (0.25MM O/S)                                               | 3   | 3   | 3   | AP                |
|          | 6H3-11636-01        | PISTON (0.25MM O/S)<br>PISTON (0.50MM O/S)<br>PISTON (0.50MM O/S) | 3   | 3   | 3   | AP                |
| 15       | 6K5-11601-02        | PISTON RING SET (STD)<br>JEU DE SEGMENTS (STD)                    | 3   | 3   | 3   |                   |
|          | 6K5-11601-12        | PISTON RING SET (0.25MM O/S)<br>JEU DE SEGMENTS (0.25MM O/S)      | 3   | 3   | 3   | AP                |
|          | 6K5-11601-22        | PISTON RING SET (0.50MM O/S)<br>JEU DE SEGMENTS (0.50MM O/S)      | 3   | 3   | 3   | AP                |
| 16       | 6H3-11633-00        | PIN, PISTON<br>AXE, PISTON                                        | 3   | 3   | 3   |                   |
| 17       | 688-11634-10        | CLIP, PISTON PIN<br>AGRAFE, AXE DE PISTON                         | 6   | 6   | 6   |                   |
| 18       | 93603-18M09         | PIN, DOWEL<br>CLAVETTE                                            | 84  | 84  | 84  |                   |
| 19       | 90201-20417         | WASHER, PLATE<br>RONDELLE, PLATE                                  | 6   | 6   | 6   |                   |

**B1**



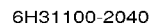
6H31100-2040

**FIG. 4 INTAKE**

**ADMISSION**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-13610-00        | REED VALVE ASSY<br>CLAPET COMPLET              |     | 3   |     |                   |
|          | 6H2-13610-00        | REED VALVE ASSY<br>CLAPET COMPLET              | 3   |     | 3   |                   |
| 2        | 688-W0004-00        | .REED SET<br>.JEU DE CLAPETS                   | 1   | 1   | 1   |                   |
| 3        | 97880-05016         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE       | 6   | 6   | 6   |                   |
| 4        | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE               | 6   | 6   | 6   |                   |
| 5        | 6H3-13641-13-94     | MANIFOLD 1<br>TUBULURE 1                       | 1   | 1   |     |                   |
|          | 62F-13641-10-94     | MANIFOLD 1<br>TUBULURE 1                       |     |     | 1   |                   |
| 6        | 6H1-14485-00        | .PIPE, JOINT<br>.DURITE                        | 4   | 4   | 4   |                   |
| 7        | 6H3-13621-A1        | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET   | 1   | 1   | 1   |                   |
| 8        | 6H3-13624-00-94     | PLATE, REED VALVE<br>PLAQUE DE CLAPET          | 1   | 1   | 1   |                   |
| 9        | 6H3-13622-A1        | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET   | 1   | 1   | 1   |                   |
| 10       | 90119-06MA3         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE     | 8   | 8   | 8   |                   |
| 11       | 97095-06095         | BOLT<br>BOULON                                 | 6   | 6   | 6   |                   |
| 12       | 93210-39ME4         | O-RING<br>JOINT TORIQUE                        | 3   | 3   |     |                   |
|          | 6H4-14198-01        | GASKET<br>JOINT                                |     |     | 3   |                   |
| 13       | 6H3-41217-00        | ROD, ACCEL. LEVER<br>TIGE, LEVIER ACCELERATION | 1   | 1   | 1   |                   |
| 14       | 90445-07255         | HOSE (L160)<br>DURITE (L160)                   | 1   | 1   | 1   |                   |
| 15       | 90467-06016         | CLIP<br>JONC                                   | 2   | 2   | 2   |                   |
| 16       | 6H3-14349-00        | PIPE<br>DURITE                                 | 1   | 1   | 1   |                   |
| 17       | 90467-08004         | CLIP<br>JONC                                   | 2   | 2   | 2   |                   |
| 18       | 6H3-14413-10        | STAY<br>SUPPORT                                | 1   | 1   | 1   |                   |
| 19       | 6H3-14440-02        | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION | 1   | 1   | 1   |                   |
| 20       | 6H3-14457-01        | SEAL<br>JOINT                                  | 3   | 3   | 3   |                   |
| 21       | 97885-06045         | SCREW, PAN HEAD<br>VIS, A ENCOCHE              | 4   | 4   | 4   |                   |
| 22       | 90209-06M05         | WASHER<br>RONDELLE                             | 4   | 4   | 4   |                   |
| 23       | 6H1-85711-60        | MARK, CAUTION<br>MAKER                         | 1   | 1   | 1   |                   |
| 24       | 6A1-83625-41        | MARK 5<br>ETIQUETTE 5                          | 1   | 1   | 1   |                   |

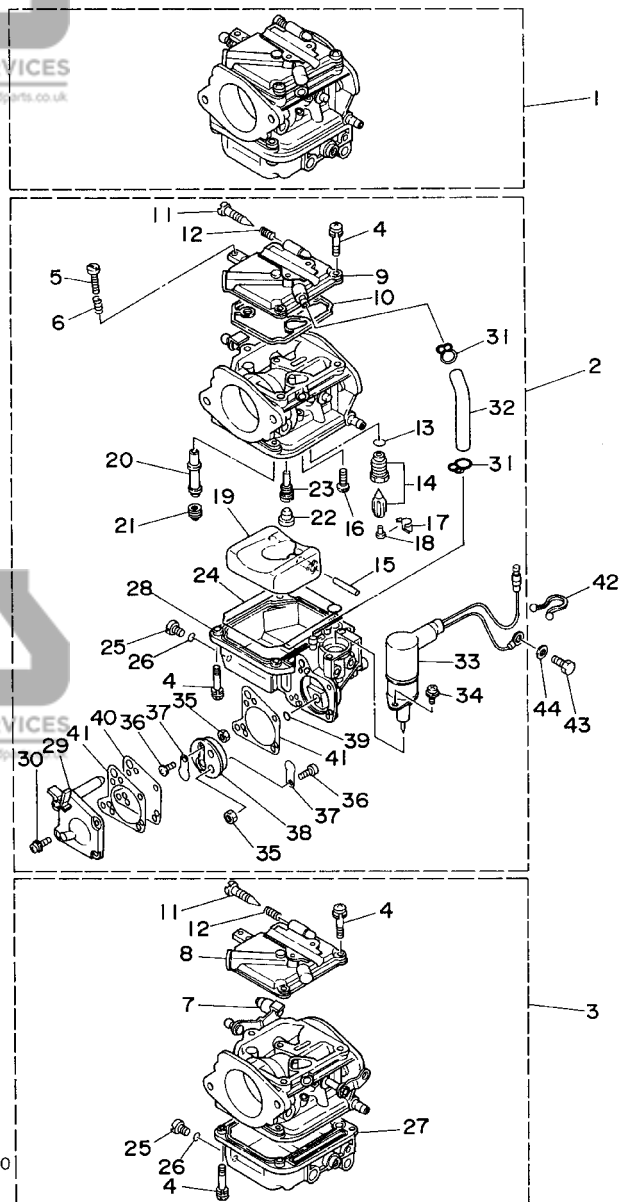
**B2**



FLOOD MARINE SERVICES

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**B<sub>3</sub>**



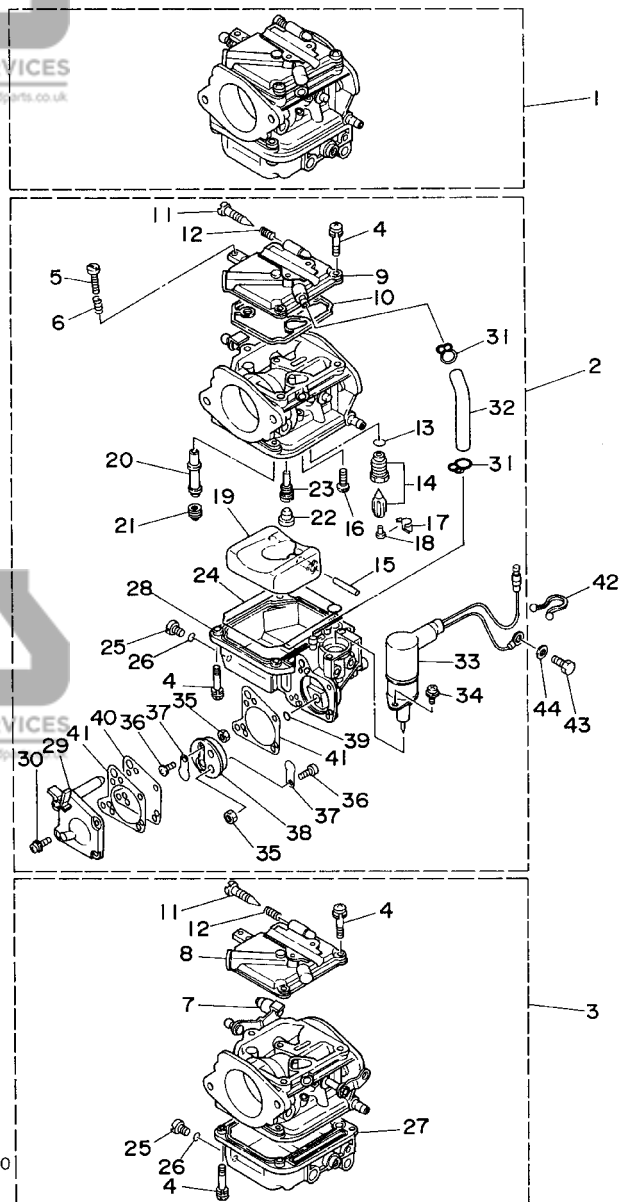
6H30010-4050

**FIG. 5 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                       | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-14301-0A        | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1    |     | 1   |     |                   |
|          | 6H2-14301-0A        | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1    | 1   |     |     |                   |
|          | 62F-14301-00        | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1    |     |     | 1   |                   |
| 2        | 6H3-14302-0A        | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2    |     | 1   |     |                   |
|          | 6H2-14302-0A        | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2    | 1   |     |     |                   |
|          | 62F-14302-00        | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2    |     |     | 1   |                   |
| 3        | 6H3-14303-0A        | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3    |     | 1   |     |                   |
|          | 6H2-14303-0A        | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3    | 1   |     |     |                   |
|          | 62F-14303-00        | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3    |     |     | 1   |                   |
| 4        | 97980-04114         | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE    | 21  | 21  | 21  |                   |
| 5        | 63V-14523-00        | .SCREW, STOP<br>.VIS, BUTEE                   | 1   | 1   | 1   | #2                |
| 6        | 90501-10326         | .SPRING, COMPRESSION<br>.RESSORT, COMPRESSION | 1   | 1   | 1   | #2                |
| 7        | 6H2-14578-00        | .COLLAR<br>.COLLERETTE                        | 1   | 1   | 1   | #3                |
| 8        | 6H4-14146-00        | .PLATE<br>.PLAQUE                             | 2   | 2   | 2   | #1,3              |
| 9        | 6H3-14146-10        | .PLATE<br>.PLAQUE                             | 1   | 1   | 1   | #2                |
| 10       | 6H4-14147-00        | .O-RING<br>.JOINT TORIQUE                     | 3   | 3   | 3   |                   |
| 11       | 692-14923-00        | .SCREW, PILOT<br>.VIS, RALENTI                | 3   | 3   | 3   |                   |
| 12       | 697-14555-00        | .SPRING<br>.RESSORT                           | 4   | 4   |     |                   |
|          | 679-14555-00        | .SPRING<br>.RESSORT                           |     |     | 4   |                   |
| 13       | 93210-04228         | .O-RING<br>.JOINT TORIQUE                     | 3   | 3   | 3   |                   |
| 14       | 6H3-14590-01        | .NEEDLE VALVE ASSY<br>.POINTEAU               | 3   | 3   |     |                   |
|          | 6H4-14590-01        | .NEEDLE VALVE ASSY<br>.POINTEAU               |     |     | 3   |                   |
| 15       | 6H4-14548-00        | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR     | 3   | 3   | 3   |                   |
| 16       | 98580-04008         | .SCREW, PAN HEAD<br>.VIS                      | 3   | 3   | 3   |                   |
| 17       | 663-14159-00        | .CLIP<br>.JONC                                | 3   | 3   | 3   |                   |
| 18       | 676-14186-00        | .PIN, FLOAT<br>.AXE, FLOTTEUR                 | 3   | 3   | 3   |                   |
| 19       | 6H4-14985-01        | .FLOAT<br>.FLOTTEUR                           | 3   | 3   | 3   |                   |

**B4**



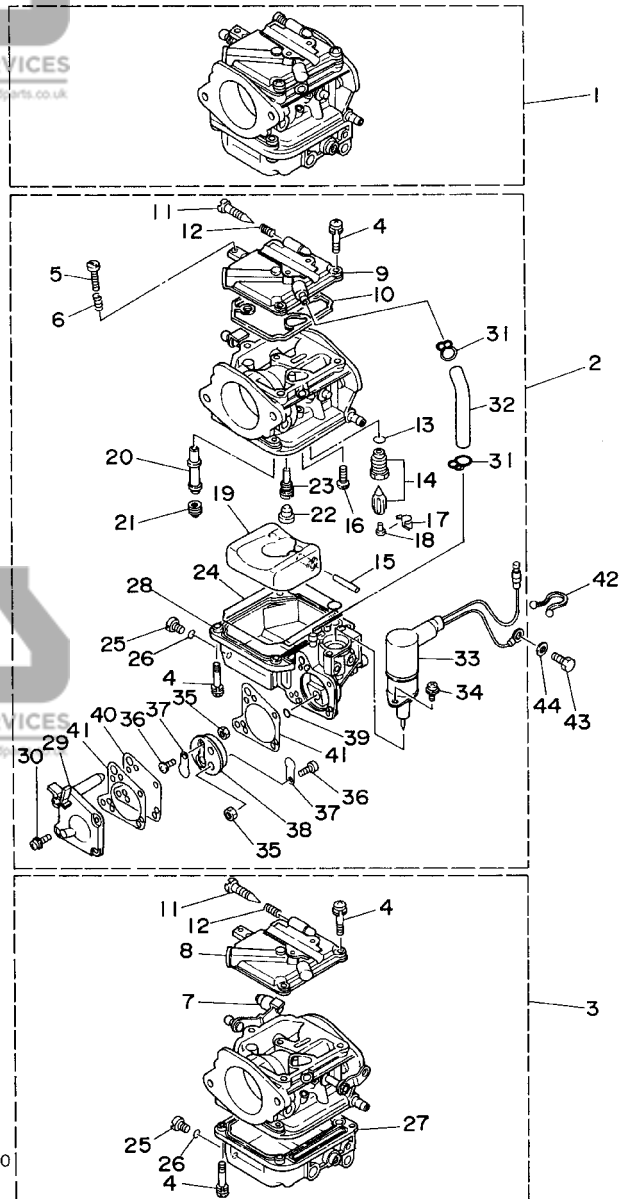
6H30010-4050

**FIG. 5 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|-----|-----|-----|-------------------|
| 20       | 6H3-14947-71        | .JET, NEEDLE<br>.GICLÉUR DE STARTER                |     | 3   |     |                   |
|          | 6H2-14947-71        | .JET, NEEDLE<br>.GICLÉUR DE STARTER                | 3   |     |     |                   |
|          | 62F-14947-00        | .JET, NEEDLE<br>.GICLÉUR DE STARTER                |     |     | 3   |                   |
| 21       | 6H3-14943-37        | .JET, MAIN (#150)<br>.GICLÉUR, PRINCIPAL (#150)    |     | 3   |     |                   |
|          | 6H3-14943-35        | .JET, MAIN (#140)<br>.GICLÉUR, PRINCIPAL (#140)    | 2   |     |     | #1,2              |
|          | 6H3-14943-36        | .JET, MAIN (#145)<br>.GICLÉUR, PRINCIPAL (#145)    | 1   |     |     | #3                |
|          | 676-14943-32        | .JET, MAIN (#125)<br>.GICLÉUR, PRINCIPAL (#125)    |     |     | 3   |                   |
| 22       | 676-14966-00        | .CAP<br>.CAPUCHON                                  | 3   | 3   | 3   |                   |
| 23       | 6H3-14948-17        | .JET (#75)<br>.GICLÉUR (#75)                       |     | 3   |     |                   |
|          | 6H3-14948-13        | .JET (#65)<br>.GICLÉUR (#65)                       | 3   |     |     |                   |
|          | 6H4-14948-13        | .JET (#65)<br>.GICLÉUR (#65)                       |     |     | 3   |                   |
| 24       | 6H4-14984-00        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 3   | 3   | 3   |                   |
| 25       | 6H3-14992-00        | .SCREW, DRAIN<br>.BOUCHON, PURGE                   | 3   | 3   | 3   |                   |
| 26       | 93210-04230         | .O-RING<br>.JOINT TORIQUE                          | 3   | 3   | 3   |                   |
| 27       | 6H4-14980-00        | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 2   | 2   | 2   | #1,3              |
| 28       | 6H3-14980-10        | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 1   | 1   | 1   | #2                |
| 29       | 6H3-24452-10        | .COVER<br>.COUVERCLE                               | 1   | 1   | 1   | #2                |
| 30       | 6H4-14567-00        | .SCREW<br>.VIS                                     | 4   | 4   | 4   | #2                |
| 31       | 6H3-14137-00        | .CLIP<br>.JONC                                     | 2   | 2   | 2   | #2                |
| 32       | 6H3-14349-00        | .PIPE<br>.DURITE                                   | 1   | 1   | 1   | #2                |
| 33       | 6H3-14380-00        | .STARTER ASSY<br>.DEMARREUR COMPLET                | 1   | 1   | 1   | #2                |
| 34       | 97803-04010         | .SCREW, PAN HEAD<br>.VIS, CRUCIFORME               | 2   | 2   | 2   | #2                |
| 35       | 95380-03600         | .NUT<br>.ECROU                                     | 2   | 2   | 2   | #2                |
| 36       | 98980-03006         | .SCREW, BIND<br>.VIS                               | 2   | 2   | 2   | #2                |
| 37       | 6L5-24421-00        | .VALVE, CHECK<br>.SOUPAPE, RETENUE                 | 2   | 2   | 2   | #2                |
| 38       | 6H4-24413-00        | .BODY 2<br>.CORPS 2                                | 1   | 1   | 1   | #2                |
| 39       | 6H4-24486-00        | .O-RING<br>.JOINT TORIQUE                          | 1   | 1   | 1   | #2                |

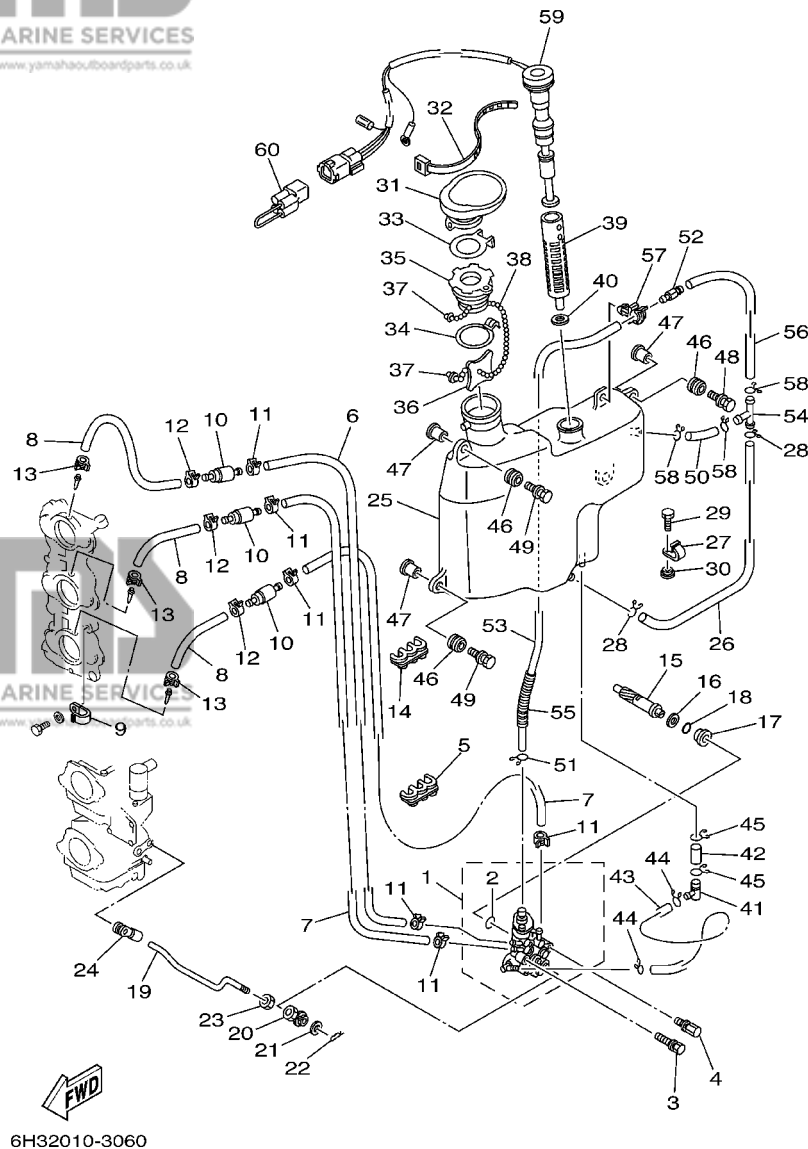
**B5**



**FIG. 5 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION          | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------|-----|-----|-----|-------------------|
| 40       | 6H3-24411-10        | .DIAPHRAGM<br>.DIAPHRAGME        | 1   | 1   | 1   | #2                |
| 41       | 6H3-24434-10        | .GASKET, BODY<br>.JOINT, CORPS   | 2   | 2   | 2   | #2                |
| 42       | 90465-18147         | CLAMP<br>BRIDE                   | 1   | 1   | 1   |                   |
| 43       | 97013-06012         | BOLT<br>BOULON                   | 1   | 1   | 1   |                   |
| 44       | 92903-06600         | WASHER, PLATE<br>RONDELLE, PLATE | 1   | 1   | 1   |                   |



**FIG. 6 OIL PUMP**

**POMPE A HUILE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                          | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-13200-02        | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET | 1   | 1   |     |                   |
|          | 62F-13200-00        | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET |     |     | 1   |                   |
| 2        | 93210-19MA7         | .O-RING<br>.JOINT TORIQUE                        | 1   | 1   | 1   |                   |
| 3        | 90109-06M39         | BOLT<br>BOULON                                   | 1   | 1   | 1   |                   |
| 4        | 90109-06M40         | BOLT<br>BOULON                                   | 1   | 1   | 1   |                   |
| 5        | 90464-07M05         | CLAMP<br>BRIDE                                   | 1   | 1   | 1   |                   |
| 6        | 90445-07M44         | HOSE (L250)<br>DURITE (L250)                     | 1   | 1   | 1   |                   |
| 7        | 90445-07M23         | HOSE (L408)<br>DURITE (L408)                     | 2   | 2   | 2   |                   |
| 8        | 90445-07M87         | HOSE (L110)<br>DURITE (L110)                     | 3   | 3   | 3   |                   |
| 9        | 90465-06M86         | CLAMP<br>BRIDE                                   | 1   | 1   | 1   |                   |
| 10       | 6E9-13183-70        | VALVE, CHECK<br>CLAPET ANTI RETOUR               | 3   | 3   | 3   |                   |
| 11       | 90468-07M02         | CLIP<br>JONC                                     | 6   | 6   | 6   |                   |
| 12       | 90468-07M02         | CLIP<br>JONC                                     | 3   | 3   | 3   |                   |
| 13       | 90468-07M02         | CLIP<br>JONC                                     | 3   | 3   | 3   |                   |
| 14       | 90464-07M05         | CLAMP<br>BRIDE                                   | 1   | 1   | 1   |                   |
| 15       | 6H3-11537-01        | GEAR, DRIVEN<br>PIGNON SECONDAIRE                | 1   | 1   | 1   |                   |
| 16       | 90201-08M93         | WASHER, PLATE<br>RONDELLE, PLATE                 | 1   | 1   | 1   |                   |
| 17       | 6H1-13117-01        | COLLAR, DISTANCE<br>ENTRETOISE                   | 1   | 1   | 1   |                   |
| 18       | 93210-13M04         | O-RING<br>JOINT TORIQUE                          | 1   | 1   | 1   |                   |
| 19       | 6H3-41241-01        | ROD, LINK<br>BIELLE                              | 1   | 1   | 1   |                   |
| 20       | 6H1-41237-00        | JOINT, LINK<br>RACCORD                           | 1   | 1   | 1   |                   |
| 21       | 90202-05088         | WASHER, PLATE<br>RONDELLE, PLATE                 | 1   | 1   | 1   |                   |
| 22       | 90468-05M03         | CLIP<br>JONC                                     | 1   | 1   | 1   |                   |
| 23       | 95380-05600         | NUT<br>ECROU                                     | 1   | 1   | 1   |                   |
| 24       | 6E9-41237-00        | JOINT, LINK<br>RACCORD                           | 1   | 1   | 1   |                   |
| 25       | 6H3-21707-06        | OIL TANK COMP.<br>RESERVOIR A PETROLE COMP.      | 1   | 1   | 1   |                   |
| 26       | 90445-11M03         | HOSE (L330)<br>DURITE (L330)                     | 1   | 1   | 1   |                   |

**B7**

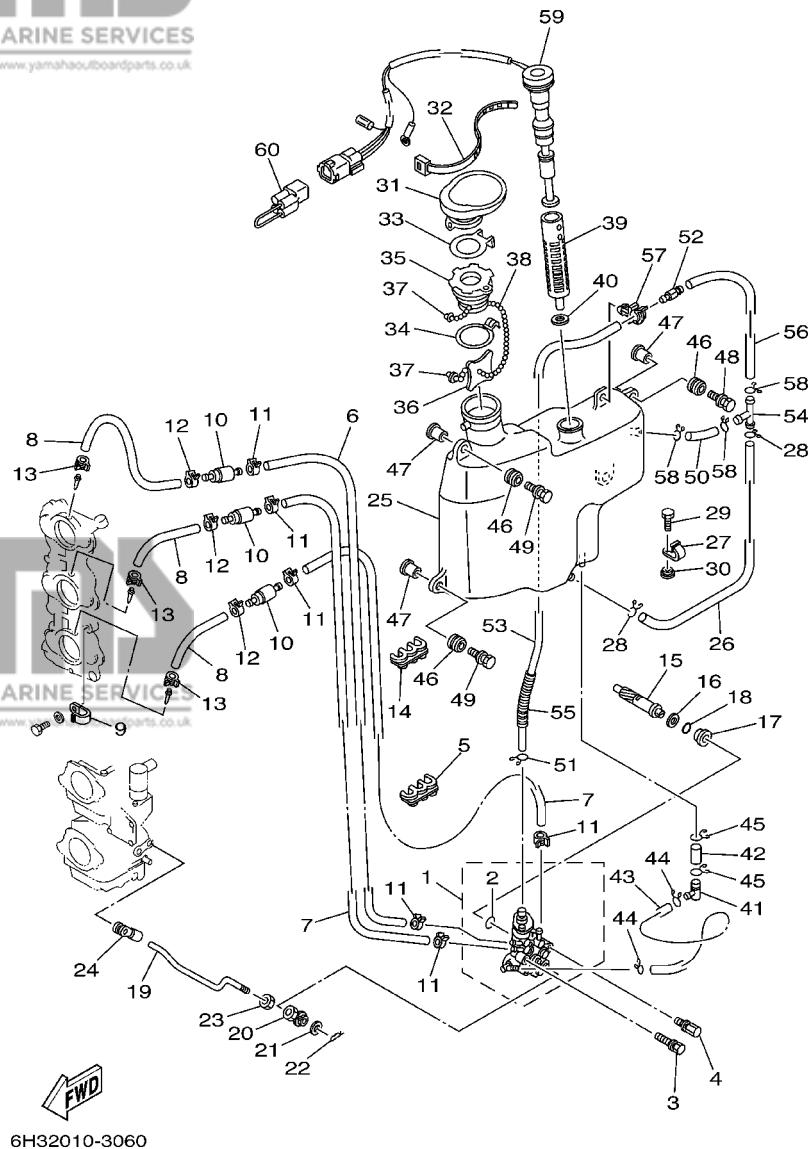
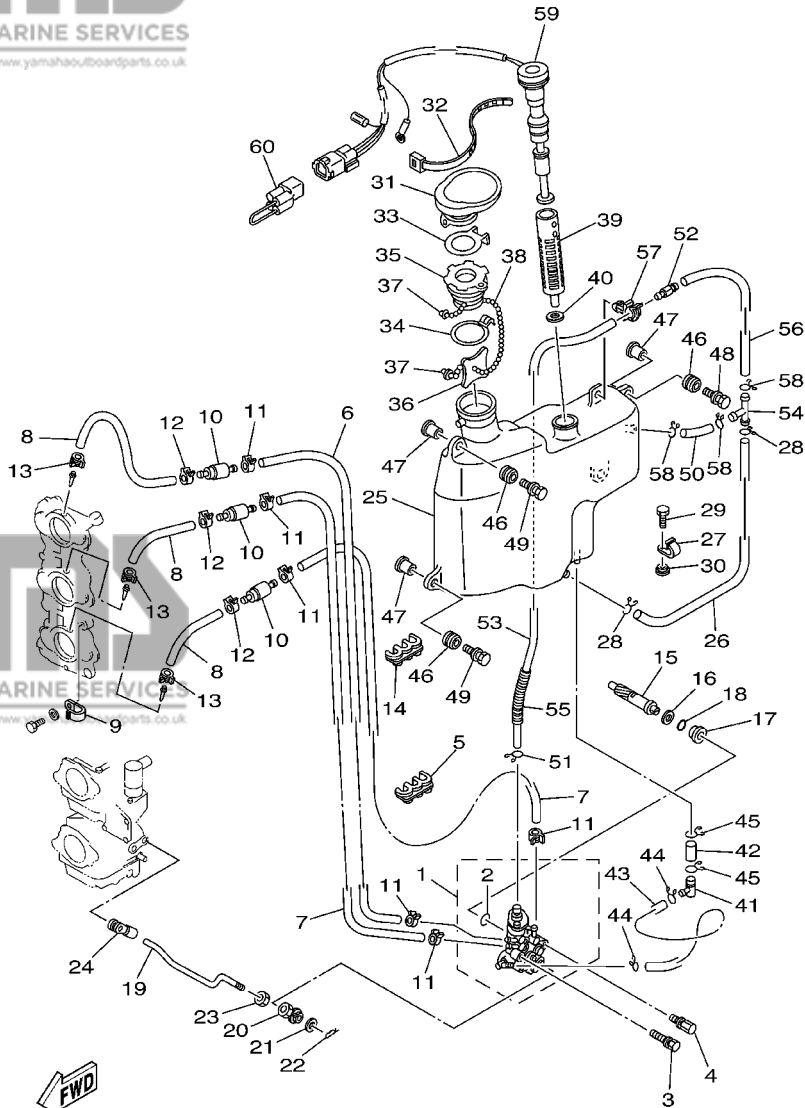


FIG. 6 OIL PUMP

POMPE A HUILE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                           | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|-----|-----|-----|-------------------|
| 27       | 90465-11M27         | CLAMP BRIDE                                       | 1   | 1   | 1   |                   |
| 28       | 90467-11M08         | CLIP JONC                                         | 2   | 2   | 2   |                   |
| 29       | 97095-06016         | BOLT BOULON                                       | 1   | 1   | 1   |                   |
| 30       | 90387-06M31         | COLLAR COLLERETTE                                 | 1   | 1   | 1   |                   |
| 31       | 6H3-21752-00        | TUBE, FILLER 1 DURITE                             | 1   | 1   | 1   |                   |
| 32       | 90465-13M30         | CLAMP BRIDE                                       | 1   | 1   | 1   |                   |
| 33       | 63D-2176M-00        | HOOK CROCHET                                      | 1   | 1   | 1   |                   |
| 34       | 63D-2175R-00        | HOOK, BAND CROCHET, BANDE                         | 1   | 1   | 1   |                   |
| 35       | 6H4-21770-00        | OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE   | 1   | 1   | 1   |                   |
| 36       | 6J8-21758-00        | WASHER, SPECIAL 2 RONDELLE, SPECIALE 2            | 1   | 1   | 1   |                   |
| 37       | 6H1-21757-00        | WASHER, SPECIAL 1 RONDELLE, SPECIALE 1            | 2   | 2   | 2   |                   |
| 38       | 6H1-24633-00        | CHAIN, BALL CHANE DE BALLE                        | 1   | 1   | 1   |                   |
| 39       | 6J8-13411-00        | STRAINER, OIL FILTRE, HUILE                       | 1   | 1   | 1   |                   |
| 40       | 6J8-13414-00        | GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE | 1   | 1   | 1   |                   |
| 41       | 6H1-13435-00        | NIPPLE RACCORD                                    | 1   | 1   | 1   |                   |
| 42       | 90445-08M01         | HOSE (L30) DURITE (L30)                           | 1   | 1   | 1   |                   |
| 43       | 6H1-21766-01        | PIPE, OIL DURITE A HUILE                          | 1   | 1   | 1   |                   |
| 44       | 90467-08004         | CLIP JONC                                         | 2   | 2   | 2   |                   |
| 45       | 90467-12M11         | CLIP JONC                                         | 2   | 2   | 2   |                   |
| 46       | 6A0-82317-00        | DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM | 4   | 4   | 4   |                   |
| 47       | 624-42542-00        | PIPE TUYAU                                        | 4   | 4   | 4   |                   |
| 48       | 90119-06M65         | BOLT, WITH WASHER BOULON, AVEC RONDELLE           | 2   | 2   | 2   |                   |
| 49       | 90119-06M88         | BOLT, WITH WASHER BOULON, AVEC RONDELLE           | 2   | 2   | 2   |                   |
| 50       | 90445-11M21         | HOSE (L40) DURITE (L40)                           | 1   | 1   | 1   |                   |
| 51       | 90467-10M04         | CLIP JONC                                         | 1   | 1   | 1   |                   |
| 52       | 6J8-21744-00        | BREATHER RENIFLARD                                | 1   | 1   | 1   |                   |
| 53       | 90445-11M15         | HOSE (L360) DURITE (L360)                         | 1   | 1   | 1   |                   |

C1

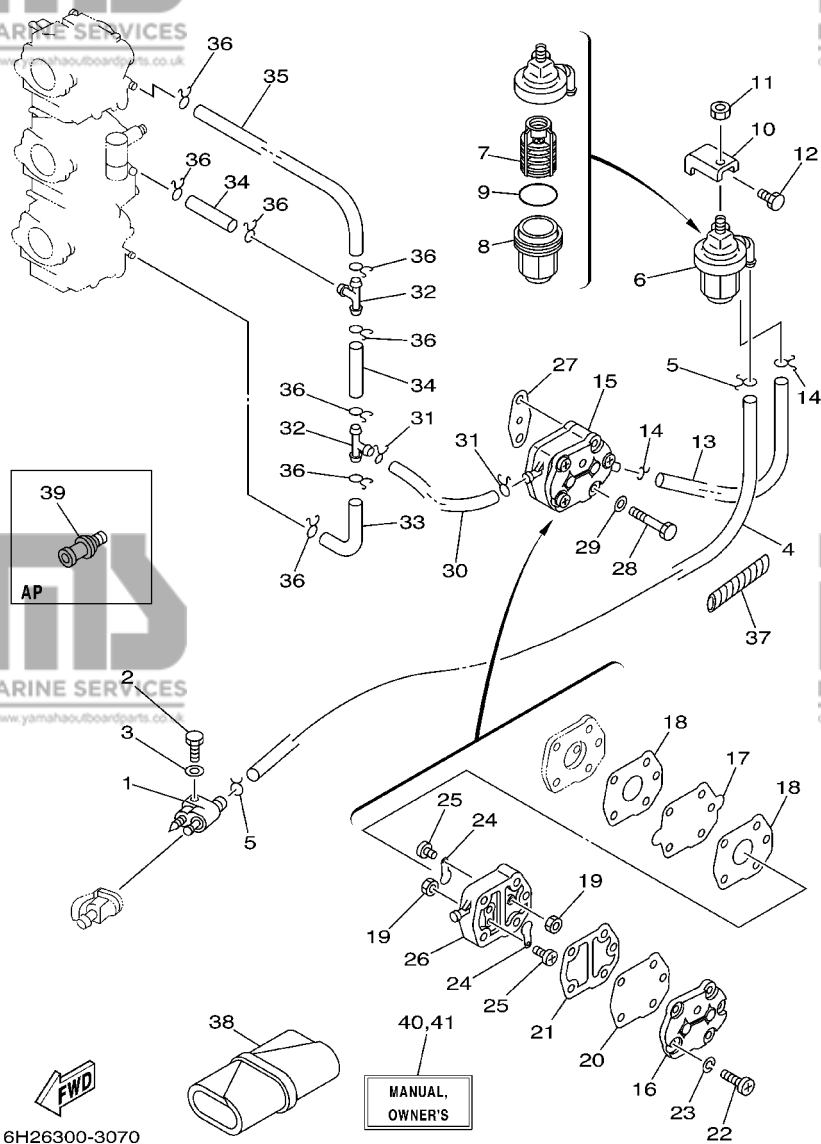


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FIG. 6 OIL PUMP

POMPE A HUILE

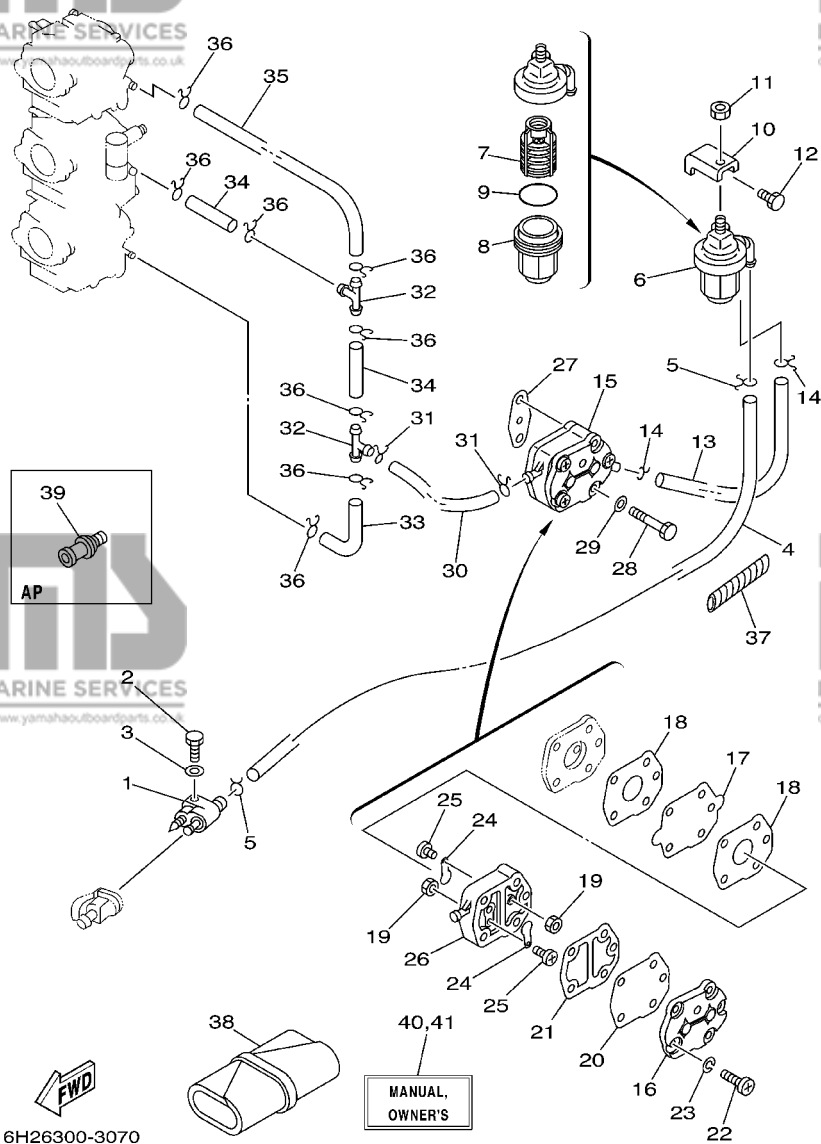
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|-----|-----|-----|-------------------|
| 54       | 6E5-24378-00        | PIPE, JOINT 3<br>DURITE, RACCORDEMENT 3            | 1   | 1   | 1   |                   |
| 55       | 90446-10M01         | HOSE<br>DURITE                                     | 1   | 1   | 1   |                   |
| 56       | 90445-11M02         | HOSE (L100)<br>DURITE (L100)                       | 1   | 1   | 1   |                   |
| 57       | 90464-11M23         | CLAMP<br>BRIDE                                     | 1   | 1   | 1   |                   |
| 58       | 90467-11M08         | CLIP<br>JONG                                       | 3   | 3   | 3   |                   |
| 59       | 6H3-85720-16        | OIL LEVEL GAUGE ASSY<br>JAUGE A HUILE CPLT         | 1   | 1   | 1   |                   |
| 60       | 6R5-82582-B0        | COVER, WIRE HARNESS<br>COUVERCLE, FAISCEAU DE FILS | 1   | 1   | 1   | AP                |



**FIG. 7 FUEL**

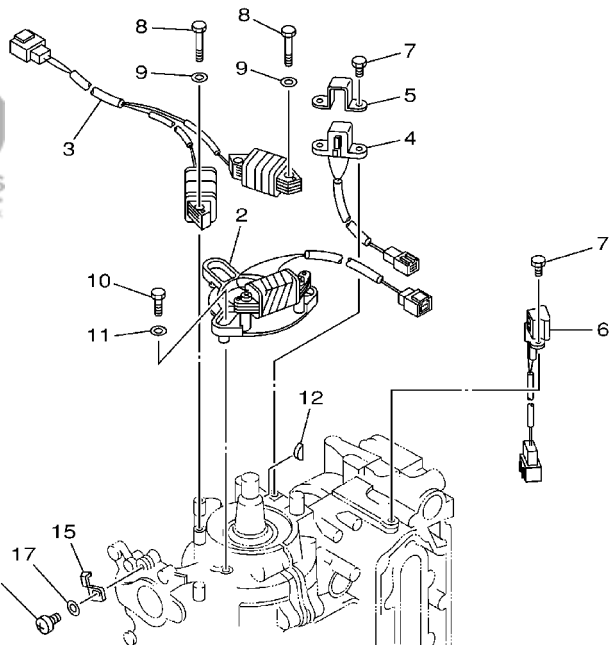
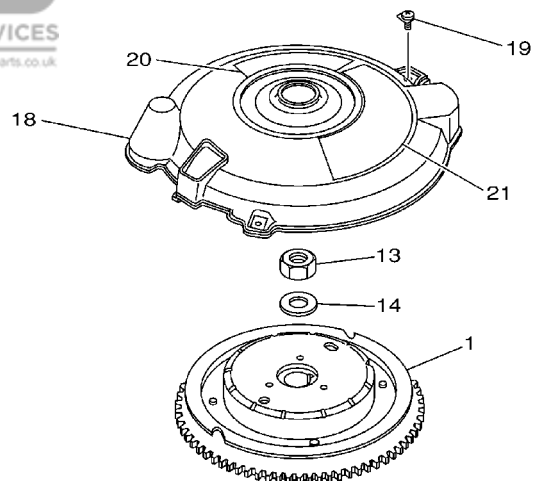
**CARBURANT**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6G1-24304-02        | FUEL PIPE JOINT COMP. 1<br>DURITE RACCORDEMT. A ESSENCE | 1   | 1   | 1   |                   |
| 2        | 97095-06025         | BOLT<br>BOULON                                          | 1   | 1   | 1   |                   |
| 3        | 92995-06600         | WASHER<br>RONDELLE                                      | 1   | 1   | 1   |                   |
| 4        | 90445-09M75         | HOSE (L370)<br>DURITE (L370)                            | 1   | 1   | 1   |                   |
| 5        | 90467-08004         | CLIP<br>JONG                                            | 2   | 2   | 2   |                   |
| 6        | 61N-24560-00        | FILTER ASSY<br>ENS FILTRE                               | 1   | 1   | 1   |                   |
| 7        | 61N-24563-00        | .ELEMENT, FILTER<br>.ELEMENT, FILTRE                    | 1   | 1   | 1   |                   |
| 8        | 61N-24521-00        | .CUP, FILTER<br>.CUVETTE, FILTRE                        | 1   | 1   | 1   |                   |
| 9        | 93210-32738         | .O-RING<br>.JOINT TORIQUE                               | 1   | 1   | 1   |                   |
| 10       | 648-24566-02        | BRACKET, FILTER<br>SUPPORT, FILTRE                      | 1   | 1   | 1   |                   |
| 11       | 95380-08600         | NUT<br>ECROU                                            | 1   | 1   | 1   |                   |
| 12       | 97013-06014         | BOLT<br>BOULON                                          | 1   | 1   | 1   |                   |
| 13       | 90445-09072         | HOSE (L120)<br>DURITE (L120)                            | 1   | 1   | 1   |                   |
| 14       | 90467-08004         | CLIP<br>JONG                                            | 2   | 2   | 2   |                   |
| 15       | 692-24410-00        | FUEL PUMP ASSY<br>POMPE A ESSENCE                       | 1   | 1   | 1   |                   |
| 16       | 6A0-24413-00        | .BODY 2<br>.CORPS 2                                     | 1   | 1   | 1   |                   |
| 17       | 692-24411-00        | .DIAPHRAGM<br>.DIAPHRAGME                               | 1   | 1   | 1   |                   |
| 18       | 648-24434-01        | .GASKET, BODY<br>.JOINT, CORPS                          | 2   | 2   | 2   |                   |
| 19       | 95380-03600         | .NUT<br>ECROU                                           | 2   | 2   | 2   |                   |
| 20       | 663-24411-00        | .DIAPHRAGM<br>.DIAPHRAGME                               | 1   | 1   | 1   |                   |
| 21       | 648-24435-02        | .GASKET, BODY 2<br>.JOINT, CORPS 2                      | 1   | 1   | 1   |                   |
| 22       | 98503-05028         | .SCREW, PAN HEAD<br>.VIS                                | 3   | 3   | 3   |                   |
| 23       | 92990-05100         | .WASHER, SPRING<br>.RONDELLE, GROWER                    | 3   | 3   | 3   |                   |
| 24       | 6A0-24421-01        | .VALVE, CHECK<br>.SOUPAPE, RETENUE                      | 2   | 2   | 2   |                   |
| 25       | 6A0-14325-00        | .SCREW, PAN HEAD<br>.VIS TETE CONIQUE                   | 2   | 2   | 2   |                   |
| 26       | 6A0-24412-02        | .BODY 1<br>.CORPS 1                                     | 1   | 1   | 1   |                   |
| 27       | 650-24431-A0        | GASKET, FUEL PUMP 1<br>JOINT 1 DE POMPE A ESSENCE       | 1   | 1   | 1   |                   |



**FIG. 7 FUEL**

| REF. NO. | PART NO.        | NO. PIECES | DESCRIPTION                                  | CARBURANT |     |     | REMARKS | REMARQUES    |
|----------|-----------------|------------|----------------------------------------------|-----------|-----|-----|---------|--------------|
|          |                 |            |                                              | 60F       | 70B | 50G |         |              |
| 28       | 97095-06040     |            | BOLT<br>BOULON                               | 2         | 2   | 2   |         |              |
| 29       | 92995-06600     |            | WASHER<br>RONDELLE                           | 2         | 2   | 2   |         |              |
| 30       | 90445-09072     |            | HOSE (L120)<br>DURITE (L120)                 | 1         | 1   | 1   |         |              |
| 31       | 90467-08004     |            | CLIP<br>JONC                                 | 2         | 2   | 2   |         |              |
| 32       | 688-24378-00    |            | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4       | 2         | 2   | 2   |         |              |
| 33       | 6H3-24313-00    |            | PIPE 3<br>DURITE 3                           | 1         | 1   | 1   |         |              |
| 34       | 90445-09220     |            | HOSE<br>DURITE                               | 2         | 2   | 2   |         |              |
| 35       | 6H3-24314-00    |            | PIPE 4<br>DURITE 4                           | 1         | 1   | 1   |         |              |
| 36       | 90467-08004     |            | CLIP<br>JONC                                 | 8         | 8   | 8   |         |              |
| 37       | 90446-10M01     |            | HOSE<br>DURITE                               | 1         | 1   | 1   |         |              |
| 38       | 656-W2810-02    |            | TOOL KIT<br>TROUSSE A OUTILS                 | 1         | 1   | 1   |         |              |
| 39       | 6E0-28193-00-94 |            | PLUG, WATER CHECK<br>BOUCHON, CONTROLE D'EAU | 1         | 1   | 1   |         | AP D:12.5MM  |
| 40       | 6H2-28199-7P-A0 |            | MANUAL, OWNER'S<br>MANUEL D'UTILISATION      | 1         | 1   | 1   |         | UR (E,F,S)   |
|          | 6H2-28199-7P-B0 |            | MANUAL, OWNER'S<br>MANUEL D'UTILISATION      | 1         | 1   | 1   |         | UR (D,NL,I)  |
| 41       | 6H2-28199-8P-A0 |            | MANUAL, OWNER'S<br>MANUEL D'UTILISATION      | 1         | 1   | 1   |         | UR (DK,P,GR) |
|          | 6H2-28199-8P-B0 |            | MANUAL, OWNER'S<br>MANUEL D'UTILISATION      | 1         | 1   | 1   |         | UR (N,S,SS)  |

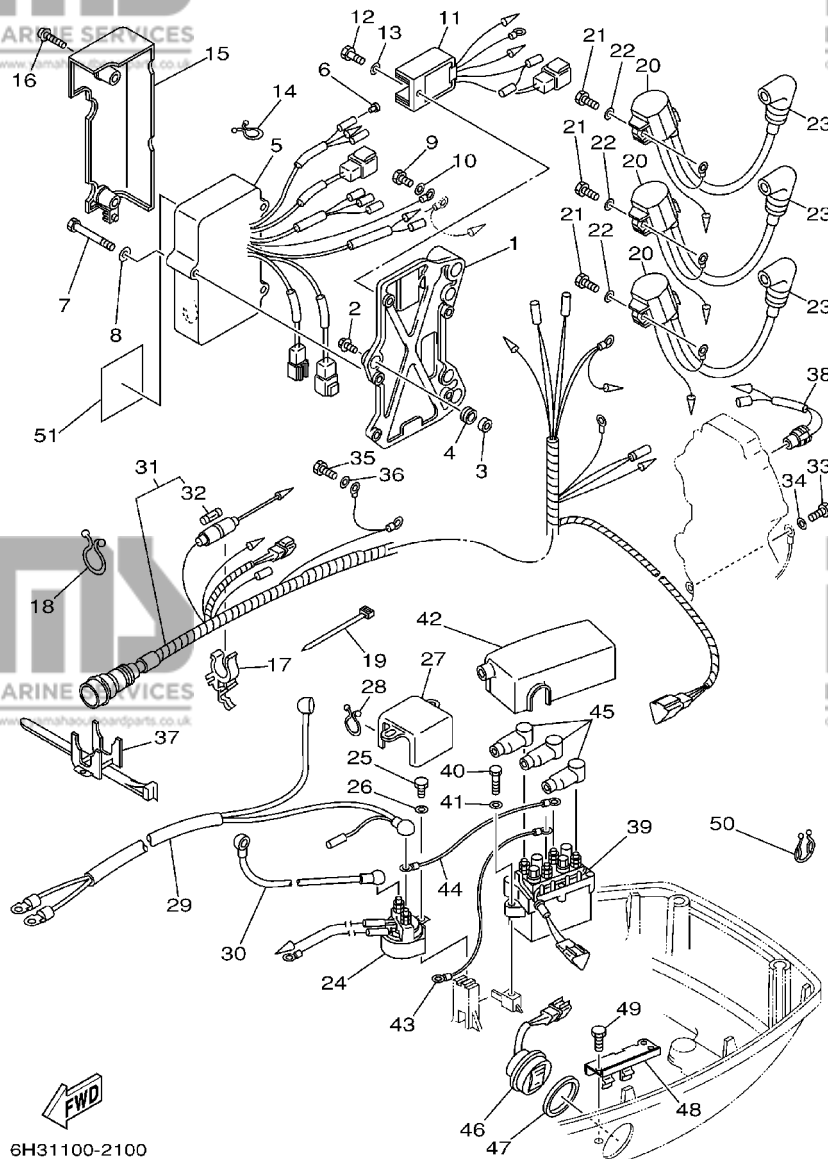


**FWD**  
6H31700-2100

**FIG. 8 GENERATOR**

**GENERATRICE**

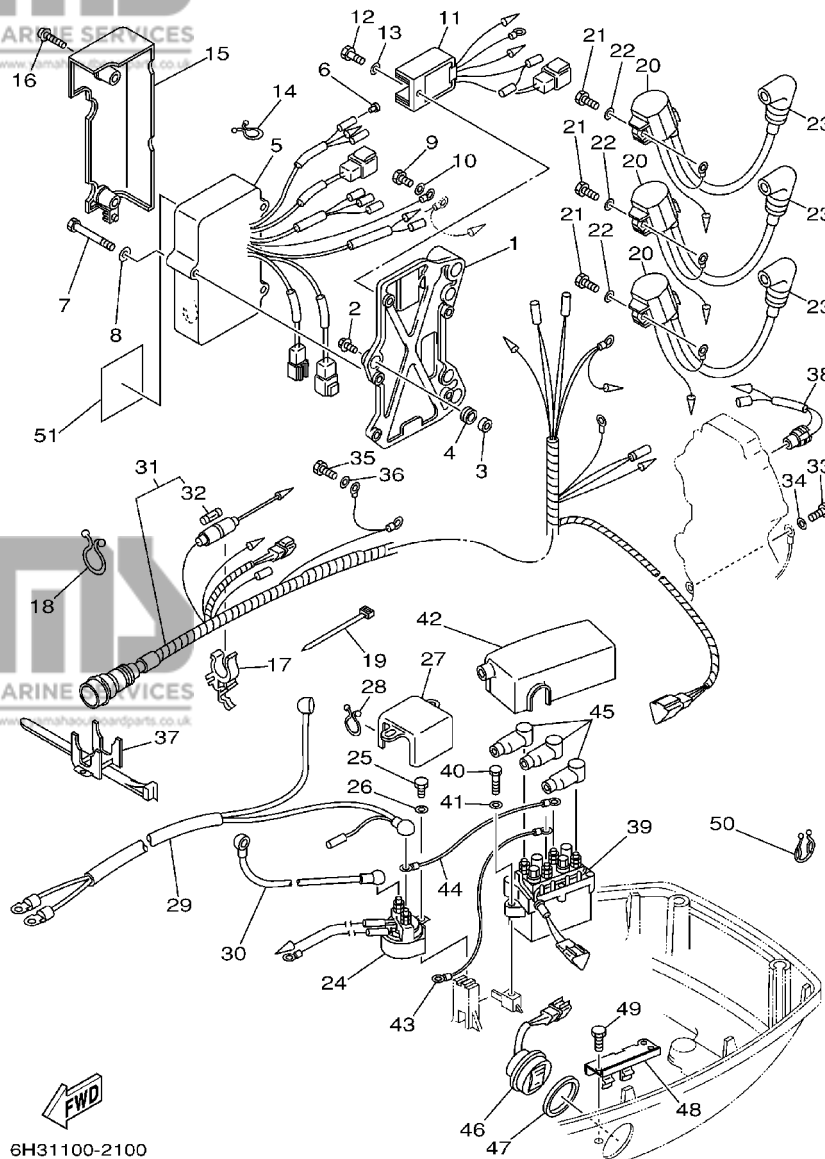
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H2-85550-00        | ROTOR ASSY<br>ROTOR CPLT                               | 1   | 1   | 1   |                   |
| 2        | 6H2-85520-01        | COIL, CHARGE<br>BOBINE, CHARGE                         | 1   | 1   | 1   |                   |
| 3        | 6H2-85533-01        | COIL, LIGHTING<br>BOBINE, ECLAIRAGE                    | 1   | 1   | 1   |                   |
| 4        | 6H2-85580-01        | COIL, PULSER<br>BOBINE, PULSEUR                        | 1   | 1   | 1   |                   |
| 5        | 6H2-85582-00        | ATTACHMENT, PULSER<br>SUPPORT, PULSEUR                 | 1   | 1   | 1   |                   |
| 6        | 6H2-85895-01        | CRANK POSITION SENDER<br>SONDE, REGLAGE DE VILEBREQUIN | 1   | 1   | 1   |                   |
| 7        | 97095-05012         | BOLT<br>BOULON                                         | 4   | 4   | 4   |                   |
| 8        | 97095-06035         | BOLT<br>BOULON                                         | 4   | 4   | 4   |                   |
| 9        | 92995-06600         | WASHER<br>RONDELLE                                     | 4   | 4   | 4   |                   |
| 10       | 97095-06025         | BOLT<br>BOULON                                         | 3   | 3   | 3   |                   |
| 11       | 92995-06600         | WASHER<br>RONDELLE                                     | 3   | 3   | 3   |                   |
| 12       | 90280-05015         | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                   | 1   | 1   | 1   |                   |
| 13       | 90170-20137         | NUT<br>ECROU                                           | 1   | 1   | 1   |                   |
| 14       | 90201-21M18         | WASHER, PLATE<br>RONDELLE, PLATE                       | 1   | 1   | 1   |                   |
| 15       | 6E5-81332-00        | PLATE, TIMING<br>PLATEAU, ALLUMAGE                     | 1   | 1   | 1   |                   |
| 16       | 97885-06010         | SCREW, PAN HEAD<br>VIS, A ENCOCHE                      | 1   | 1   | 1   |                   |
| 17       | 92995-06600         | WASHER<br>RONDELLE                                     | 1   | 1   | 1   |                   |
| 18       | 6H3-81337-01        | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                   | 1   | 1   | 1   |                   |
| 19       | 90159-06M23         | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE               | 3   | 3   | 3   |                   |
| 20       | 6H3-14488-00        | LABEL, CAUTION<br>ETIQUETTE, RECOMMANDATION            | 1   | 1   | 1   |                   |
| 21       | 6H3-13437-21        | MARK, CAUTION<br>MAKER                                 | 1   | 1   | 1   |                   |



**FIG. 9 ELECTRICAL**

**ELECTRIQUE**

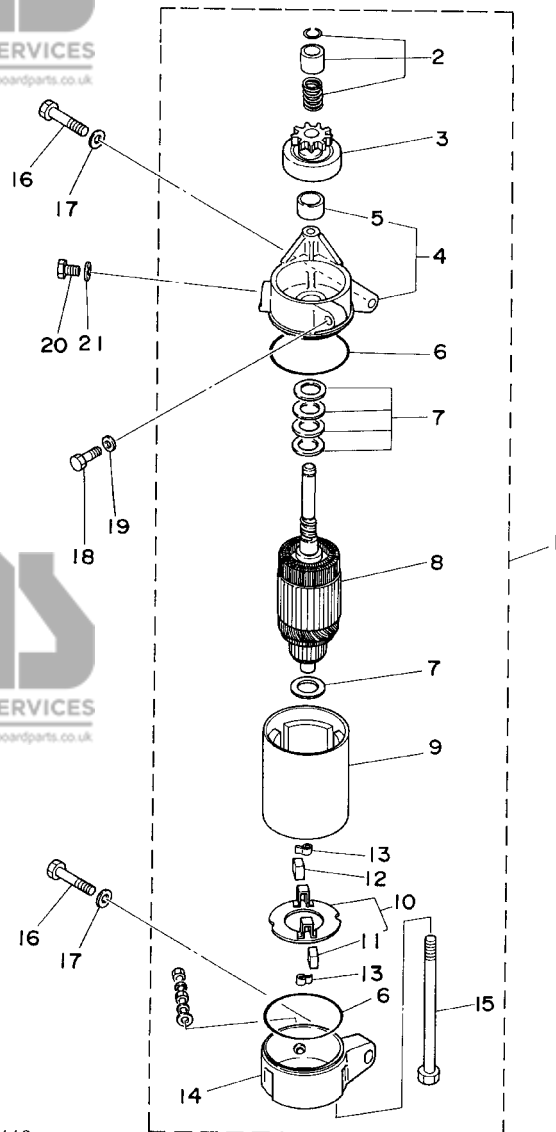
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                               | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-85542-11-94     | BRACKET SUPPORT                                       | 1   | 1   | 1   |                   |
| 2        | 90105-06M14         | BOLT FLANGE BOULON                                    | 3   | 3   | 3   |                   |
| 3        | 90387-06M43         | COLLAR COLLERETTE                                     | 3   | 3   | 3   |                   |
| 4        | 90480-13M54         | GROMMET PASSE-FIL                                     | 3   | 3   | 3   |                   |
| 5        | 6H2-85540-12        | C.D.I. UNIT ASSY BLOC C.D.I.                          | 1   | 1   | 1   |                   |
| 6        | 703-82119-00        | COVER, LEAD WIRE GARNITURE, FIL                       | 1   | 1   | 1   |                   |
| 7        | 97095-06045         | BOLT BOULON                                           | 3   | 3   | 3   |                   |
| 8        | 92995-06600         | WASHER RONDELLE                                       | 3   | 3   | 3   |                   |
| 9        | 97013-06012         | BOLT BOULON                                           | 1   | 1   | 1   |                   |
| 10       | 92903-06600         | WASHER, PLATE RONDELLE, PLATE                         | 1   | 1   | 1   |                   |
| 11       | 6H2-81960-10        | RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT | 1   | 1   | 1   |                   |
| 12       | 97095-06016         | BOLT BOULON                                           | 1   | 1   | 1   |                   |
| 13       | 92995-06600         | WASHER RONDELLE                                       | 1   | 1   | 1   |                   |
| 14       | 90464-05M16         | CLAMP BRIDE                                           | 1   | 1   | 1   |                   |
| 15       | 6H3-81916-10        | COVER, TERMINAL COUVERCLE, BORNE                      | 1   | 1   | 1   |                   |
| 16       | 90159-06M01         | SCREW, WITH WASHER VIS, AVEC RONDELLE                 | 2   | 2   | 2   |                   |
| 17       | 6G5-82152-00        | HOLDER, FUSE SUPPORT, FUSIBLE                         | 1   | 1   | 1   |                   |
| 18       | 90464-23M22         | CLAMP BRIDE                                           | 1   | 1   | 1   |                   |
| 19       | 90465-13M11         | CLAMP BRIDE                                           | 1   | 1   | 1   |                   |
| 20       | 697-85570-00        | IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)           | 3   | 3   | 3   |                   |
| 21       | 97013-06020         | BOLT BOULON                                           | 3   | 3   | 3   |                   |
| 22       | 92903-06600         | WASHER, PLATE RONDELLE, PLATE                         | 3   | 3   | 3   |                   |
| 23       | 6G1-82370-21        | PLUG CAP ASSY ANTIPARASITE                            | 3   | 3   | 3   |                   |
| 24       | 688-81950-10        | RELAY ASSY RELAIS COMPLET                             | 1   | 1   | 1   |                   |
| 25       | 97013-06016         | BOLT BOULON                                           | 1   | 1   | 1   |                   |
| 26       | 92903-06600         | WASHER, PLATE RONDELLE, PLATE                         | 1   | 1   | 1   |                   |
| 27       | 6H3-82164-00        | CASE 2 COUSSINET                                      | 1   | 1   | 1   |                   |



**FIG. 9 ELECTRICAL**

**ELECTRIQUE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                               | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------|-----|-----|-----|-------------------|
| 28       | 90464-15M11         | CLAMP BRIDE                                           | 1   | 1   | 1   |                   |
| 29       | 6H3-82105-01        | WIRE HARNESS FAISCEAU DE FILS                         | 1   | 1   | 1   |                   |
| 30       | 6H3-82117-00        | WIRE, LEAD FIL                                        | 1   | 1   | 1   |                   |
| 31       | 6H2-82590-13        | WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET            | 1   | 1   | 1   |                   |
| 32       | 663-82151-00        | .FUSE (12V-20A) .FUSIBLE (12V-20A)                    | 1   | 1   | 1   |                   |
| 33       | 97013-06012         | BOLT BOULON                                           | 1   | 1   | 1   |                   |
| 34       | 92903-06600         | WASHER, PLATE RONDELLE, PLATE                         | 1   | 1   | 1   |                   |
| 35       | 97013-06012         | BOLT BOULON                                           | 2   | 2   | 2   |                   |
| 36       | 92903-06600         | WASHER, PLATE RONDELLE, PLATE                         | 2   | 2   | 2   |                   |
| 37       | 688-82594-00        | CLAMP BRIDE                                           | 1   | 1   | 1   |                   |
| 38       | 688-82560-10        | THERMO SWITCH ASSY THERMO-CONTACT COMPLET             | 1   | 1   | 1   |                   |
| 39       | 61A-81950-00        | RELAY ASSY RELAIS COMPLET                             | 1   | 1   | 1   |                   |
| 40       | 97095-06025         | BOLT BOULON                                           | 2   | 2   | 2   |                   |
| 41       | 92995-06600         | WASHER RONDELLE                                       | 2   | 2   | 2   |                   |
| 42       | 6H3-82154-11        | CASE CAISSE                                           | 1   | 1   | 1   |                   |
| 43       | 6H2-81949-11        | WIRE, LEAD FIL                                        | 1   | 1   | 1   |                   |
| 44       | 6H2-81949-01        | WIRE, LEAD FIL                                        | 1   | 1   | 1   |                   |
| 45       | 682-82119-01        | COVER, LEAD WIRE GARNITURE, FIL                       | 3   | 3   | 3   |                   |
| 46       | 6H1-82563-10        | TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR | 1   | 1   | 1   |                   |
| 47       | 6E5-82587-00        | GASKET JOINT                                          | 1   | 1   | 1   |                   |
| 48       | 6E5-83614-01        | BRACKET SUPPORT                                       | 1   | 1   | 1   |                   |
| 49       | 97095-06016         | BOLT BOULON                                           | 1   | 1   | 1   |                   |
| 50       | 90464-18M14         | CLAMP BRIDE                                           | 1   | 1   | 1   |                   |
| 51       | 6R5-85711-60        | MARK, CAUTION MAKER                                   | 1   | 1   | 1   |                   |



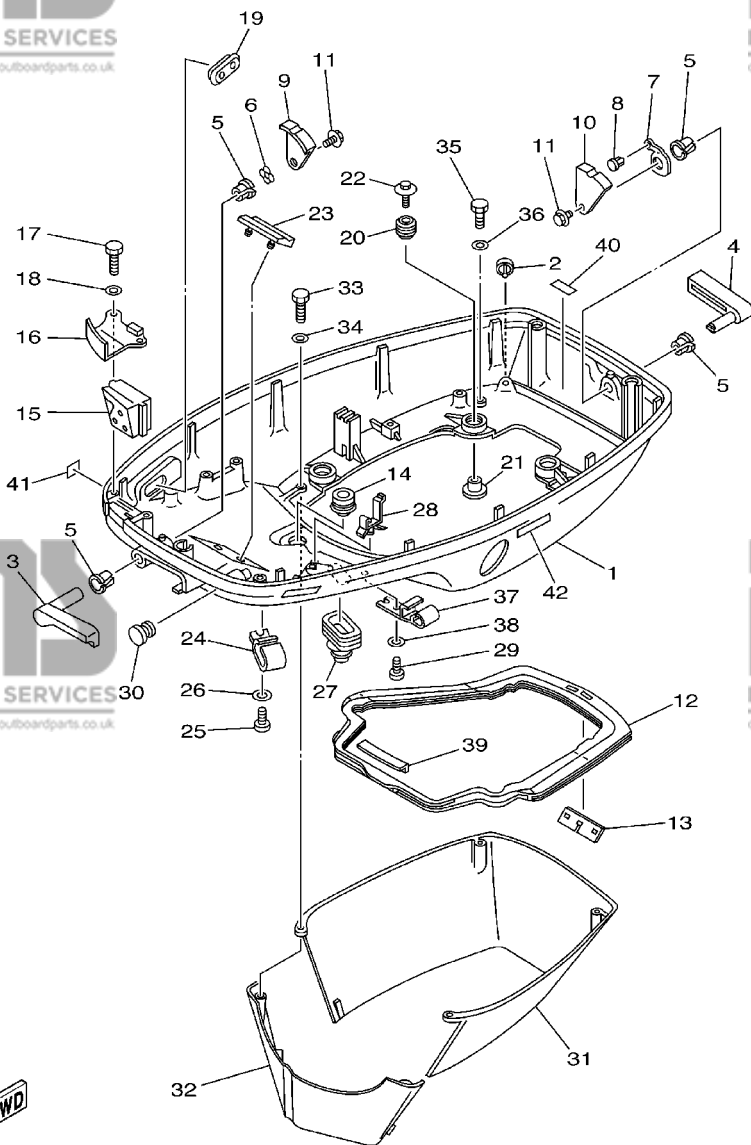
6H30010-4110

**FIG. 10 STARTING MOTOR**

**DEMARREUR ELECTRIQUE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-81800-11        | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1   | 1   | 1   |                   |
| 2        | 689-81857-11        | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1   | 1   | 1   |                   |
| 3        | 6H3-81807-10        | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1   | 1   | 1   |                   |
| 4        | 6H3-81830-10        | .FRONT BRACKET ASSY<br>.SUPPORT AVANT                       | 1   | 1   | 1   |                   |
| 5        | 689-81831-00        | ..METAL, FRONT<br>..METAL, AVANT                            | 1   | 1   | 1   |                   |
| 6        | 689-81847-11        | .O-RING<br>.JOINT TORIQUE                                   | 2   | 2   | 2   |                   |
| 7        | 689-81809-11        | .WASHER KIT<br>.JEU DE RONDELLES                            | 1   | 1   | 1   |                   |
| 8        | 689-81850-12        | .ARMATURE ASSY<br>.INDUIT                                   | 1   | 1   | 1   |                   |
| 9        | 6H3-81810-10        | .STATOR ASSY<br>.STATOR COMPLET                             | 1   | 1   | 1   |                   |
| 10       | 689-81840-11        | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1   | 1   | 1   |                   |
| 11       | 689-81812-11        | ..BRUSH 2<br>..CHARBON 2                                    | 1   | 1   | 1   |                   |
| 12       | 689-81811-11        | .BRUSH 1<br>.CHARBON 1                                      | 1   | 1   | 1   |                   |
| 13       | 689-81813-10        | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 2   | 2   | 2   |                   |
| 14       | 6H3-81820-11        | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1   | 1   | 1   |                   |
| 15       | 689-81826-10        | .BOLT<br>.BOULON                                            | 2   | 2   | 2   |                   |
| 16       | 97013-08035         | BOLT<br>BOULON                                              | 2   | 2   | 2   |                   |
| 17       | 92903-08600         | WASHER, PLATE<br>RONDELLE, PLATE                            | 2   | 2   | 2   |                   |
| 18       | 97013-06025         | BOLT<br>BOULON                                              | 1   | 1   | 1   |                   |
| 19       | 92903-06600         | WASHER, PLATE<br>RONDELLE, PLATE                            | 1   | 1   | 1   |                   |
| 20       | 97013-08016         | BOLT<br>BOULON                                              | 1   | 1   | 1   |                   |
| 21       | 92903-08600         | WASHER, PLATE<br>RONDELLE, PLATE                            | 1   | 1   | 1   |                   |

**D1**



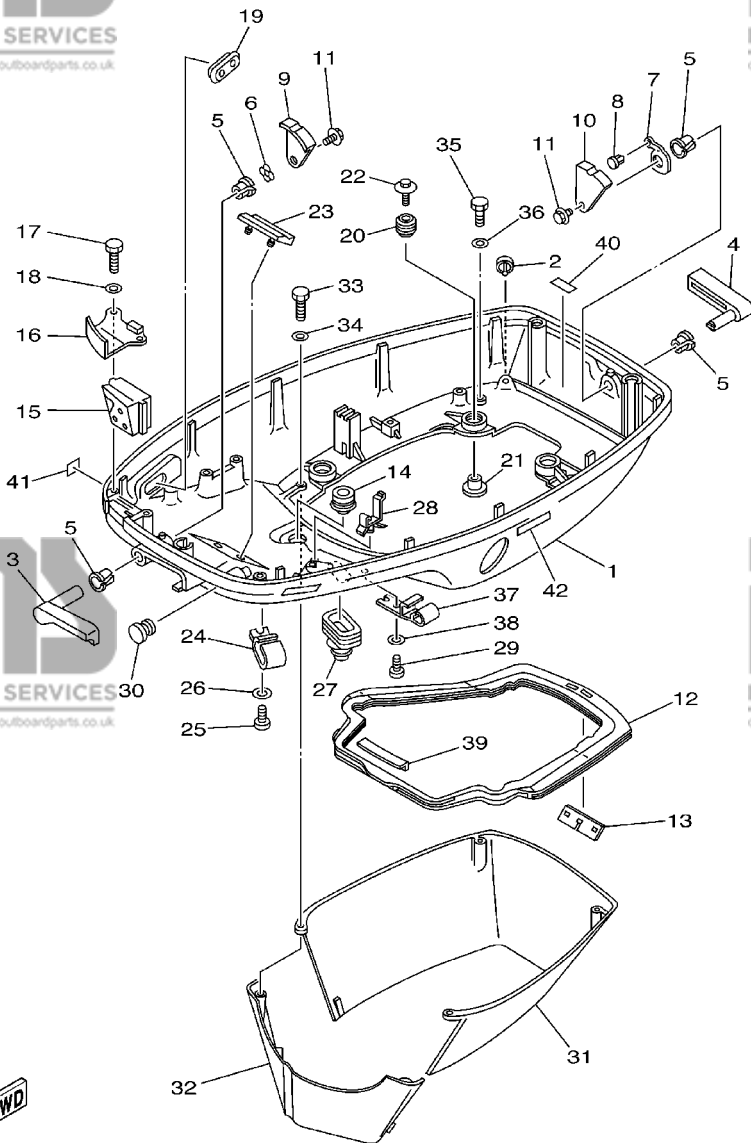
6H23300-2110

**FIG. 11 BOTTOM COWLING**

**CAPOT INFERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-42711-24-4D     | COWLING, BOTTOM CUVETTE                        | 1   | 1   | 1   |                   |
| 2        | 6H3-44391-01        | NIPPLE, HOSE RACCORD D'ESSENCE                 | 1   | 1   | 1   |                   |
| 3        | 6H3-42815-01-4D     | LEVER, CLAMP LEVIER, PRESSE                    | 1   | 1   | 1   |                   |
| 4        | 6H3-42817-01-4D     | LEVER, CLAMP LEVIER, PRESSE                    | 1   | 1   | 1   |                   |
| 5        | 90386-13M38         | BUSH DQUILLE                                   | 4   | 4   | 4   |                   |
| 6        | 90206-13M10         | WASHER, WAVE RONDELLE, ONDULEE                 | 1   | 1   | 1   |                   |
| 7        | 6H3-42813-00        | SPRING, CLAMP LEVER RESSORT                    | 1   | 1   | 1   |                   |
| 8        | 90269-04M03         | RIVET RIVET                                    | 1   | 1   | 1   |                   |
| 9        | 6H3-42816-00        | LEVER, CLAMP LEVIER, PRESSE                    | 1   | 1   | 1   |                   |
| 10       | 6H3-42818-00        | LEVER, CLAMP LEVIER, PRESSE                    | 1   | 1   | 1   |                   |
| 11       | 90119-06M09         | BOLT, WITH WASHER BOULON, AVEC RONDELLE        | 2   | 2   | 2   |                   |
| 12       | 6H3-42716-02        | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1           | 1   | 1   | 1   |                   |
| 13       | 6K5-42717-00        | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2           | 1   | 1   | 1   |                   |
| 14       | 6E5-42724-00        | GROMMET PASSE-FIL                              | 1   | 1   | 1   |                   |
| 15       | 6H3-42725-30        | GROMMET PASSE-FIL                              | 1   | 1   | 1   | UR                |
|          | 6H3-42725-10        | GROMMET PASSE-FIL                              | 1   |     |     | UR                |
| 16       | 6H3-42738-01-5B     | PLATE, FITTING ETRIER                          | 1   | 1   | 1   |                   |
| 17       | 97095-06016         | BOLT BOULON                                    | 2   | 2   | 2   |                   |
| 18       | 92995-06600         | WASHER RONDELLE                                | 2   | 2   | 2   |                   |
| 19       | 6H3-42727-00        | GROMMET PASSE-FIL                              | 1   | 1   | 1   |                   |
| 20       | 90480-09M12         | GROMMET PASSE-FIL                              | 4   | 4   | 4   |                   |
| 21       | 90387-06M69         | COLLAR COLLERETTE                              | 4   | 4   | 4   |                   |
| 22       | 90119-06M61         | BOLT, WITH WASHER BOULON, AVEC RONDELLE        | 4   | 4   | 4   |                   |
| 23       | 6H3-42768-00        | DAMPER AMORTISSEUR                             | 1   | 1   | 1   |                   |
| 24       | 6E5-24367-01        | CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE | 1   | 1   | 1   |                   |
| 25       | 90157-06M01         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE          | 1   | 1   | 1   |                   |
| 26       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                  | 1   | 1   | 1   |                   |

**D2**

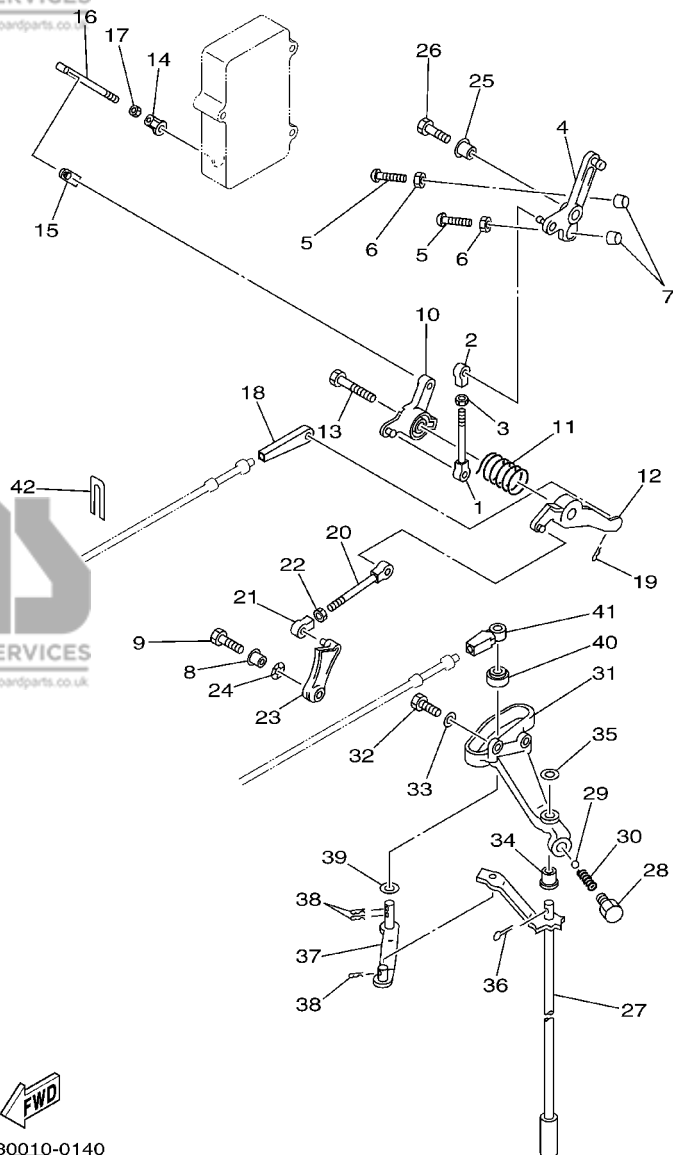


6H23300-2110

**FIG. 11 BOTTOM COWLING**

**CAPOT INFERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|-----|-----|-----|-------------------|
| 27       | 688-42726-10        | GROMMET PASSE-FIL                              | 1   | 1   | 1   |                   |
| 28       | 90464-09M13         | CLAMP BRIDE                                    | 1   | 1   | 1   |                   |
| 29       | 90157-06M01         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE          | 1   | 1   | 1   |                   |
| 30       | 6G1-42748-00        | GROMMET PASSE-FIL                              | 1   | 1   | 1   |                   |
| 31       | 6H3-42741-01-4D     | APRON CAPOT LATERAL                            | 1   | 1   | 1   |                   |
| 32       | 6H3-42771-01-4D     | APRON CAPOT LATERAL                            | 1   | 1   | 1   |                   |
| 33       | 97095-06025         | BOLT BOULON                                    | 2   | 2   | 2   |                   |
| 34       | 92995-06600         | WASHER RONDELLE                                | 2   | 2   | 2   |                   |
| 35       | 97095-06020         | BOLT BOULON                                    | 2   | 2   | 2   |                   |
| 36       | 92995-06600         | WASHER RONDELLE                                | 2   | 2   | 2   |                   |
| 37       | 6E5-24367-01        | CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE | 1   | 1   | 1   |                   |
| 38       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                  | 1   | 1   | 1   |                   |
| 39       | 6H3-42718-00        | RUBBER, SEAL 3 JOINT                           | 1   | 1   | 1   |                   |
| 40       | 6G5-42791-10        | MARK 1 ETIQUETTE 1                             | 1   | 1   | 1   |                   |
| 41       | 6A1-28176-00        | LABEL, CAUTION ETIQUETTE, RECOMMANDATION       | 1   | 1   | 1   |                   |
| 42       | 6E3-8257H-00        | PLATE, MARK PLAQUE, ADHESIF                    | 1   | 1   | 1   |                   |



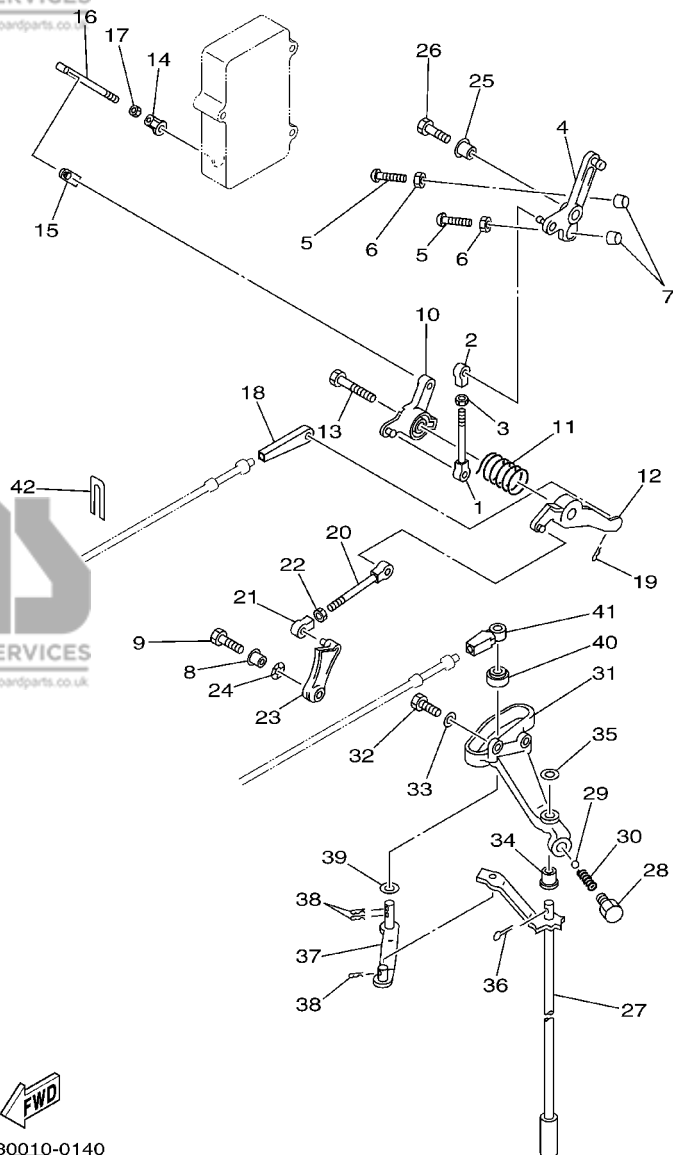
6H30010-0140

FIG. 12 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                           | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 689-42169-01        | JOINT AXE                                         | 1   | 1   | 1   |                   |
| 2        | 682-41237-00        | JOINT, LINK RACCORD                               | 1   | 1   | 1   |                   |
| 3        | 95380-05600         | NUT ECROU                                         | 1   | 1   | 1   |                   |
| 4        | 6H3-41631-00        | LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE  | 1   | 1   | 1   |                   |
| 5        | 90157-06M13         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE             | 2   | 2   | 2   |                   |
| 6        | 95380-06600         | NUT, HEXAGON ECROU                                | 2   | 2   | 2   |                   |
| 7        | 688-44194-00        | CAP CAPUCHON                                      | 2   | 2   | 2   |                   |
| 8        | 90387-06M60         | COLLAR COLLERETTE                                 | 1   | 1   | 1   |                   |
| 9        | 97095-06025         | BOLT BOULON                                       | 1   | 1   | 1   |                   |
| 10       | 6H3-41632-20        | LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE  | 1   | 1   | 1   |                   |
| 11       | 90508-26M35         | SPRING, TORSION RESSORT, TORSION                  | 1   | 1   | 1   |                   |
| 12       | 6H3-41633-10        | LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE  | 1   | 1   | 1   |                   |
| 13       | 90109-06M43         | BOLT BOULON                                       | 1   | 1   | 1   |                   |
| 14       | 6H1-41237-00        | JOINT, LINK RACCORD                               | 1   | 1   | 1   |                   |
| 15       | 6F5-41237-00        | JOINT, LINK RACCORD                               | 1   | 1   | 1   |                   |
| 16       | 6H3-41636-10-94     | ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE | 1   | 1   | 1   |                   |
| 17       | 95380-05600         | NUT ECROU                                         | 1   | 1   | 1   |                   |
| 18       | 6H3-48344-00        | CABLE END, REMOTE CONTROL CHAPE CABLE             | 1   | 1   | 1   |                   |
| 19       | 90468-18008         | CLIP JONC                                         | 1   | 1   | 1   |                   |
| 20       | 689-42169-01        | JOINT AXE                                         | 1   | 1   | 1   |                   |
| 21       | 6H4-41237-00        | JOINT, LINK RACCORD                               | 1   | 1   | 1   |                   |
| 22       | 95380-05600         | NUT ECROU                                         | 1   | 1   | 1   |                   |
| 23       | 6H3-41213-10        | CAM, ACCEL. CAME, ACCELERATION                    | 1   | 1   | 1   |                   |
| 24       | 90206-10M04         | WASHER, WAVE RONDELLE, ONDULEE                    | 1   | 1   | 1   |                   |
| 25       | 90387-06M60         | COLLAR COLLERETTE                                 | 1   | 1   | 1   |                   |
| 26       | 97095-06025         | BOLT BOULON                                       | 1   | 1   | 1   |                   |
| 27       | 6H3-44120-12        | HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE         | 1   | 1   | 1   | L                 |

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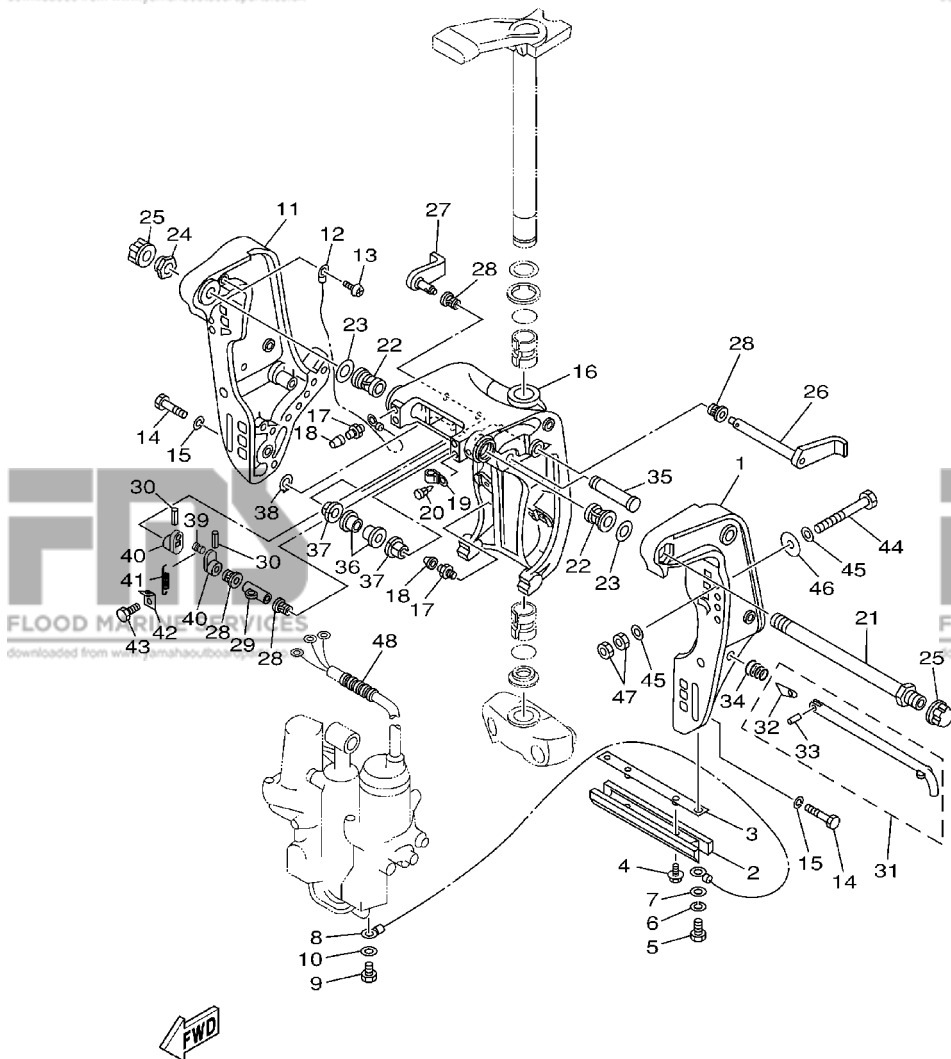
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**FIG. 12 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|-----|-----|-----|-------------------|
| 28       | 648-42715-00        | BUSHING<br>COUSSINET                                    | 1   | 1   | 1   |                   |
| 29       | 93501-04M02         | BALL<br>BILLE                                           | 1   | 1   | 1   |                   |
| 30       | 90501-12082         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION             | 1   | 1   | 1   |                   |
| 31       | 6H3-44117-00-94     | BRACKET<br>SUPPORT                                      | 1   | 1   |     |                   |
|          | 6J2-44117-01-94     | BRACKET<br>SUPPORT                                      |     |     | 1   |                   |
| 32       | 97013-06020         | BOLT<br>BOULON                                          | 2   | 2   | 2   |                   |
| 33       | 92903-06600         | WASHER, PLATE<br>RONDELLE, PLATE                        | 2   | 2   | 2   |                   |
| 34       | 90386-07M58         | BUSH<br>DOUILLE                                         | 1   | 1   | 1   |                   |
| 35       | 92990-08200         | WASHER, PLAIN<br>RONDELLE, PLATE                        | 1   | 1   | 1   |                   |
| 36       | 91490-20012         | PIN, COTTER<br>GOUPILLE                                 | 1   | 1   | 1   |                   |
| 37       | 6H3-44121-01        | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION            | 1   | 1   | 1   |                   |
| 38       | 90468-18008         | CLIP<br>JONC                                            | 3   | 3   | 3   |                   |
| 39       | 90202-07M07         | WASHER, PLATE<br>RONDELLE, PLATE                        | 1   | 1   | 1   |                   |
| 40       | 688-44122-00        | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1   | 1   | 1   |                   |
| 41       | 663-48344-00        | CABLE END, REMOTE CONTROL<br>CHAFE CABLE                | 1   | 1   | 1   |                   |
| 42       | 6H3-48538-00        | CLAMP, CABLE 1<br>COLLIER                               | 1   | 1   | 1   |                   |

**D5**



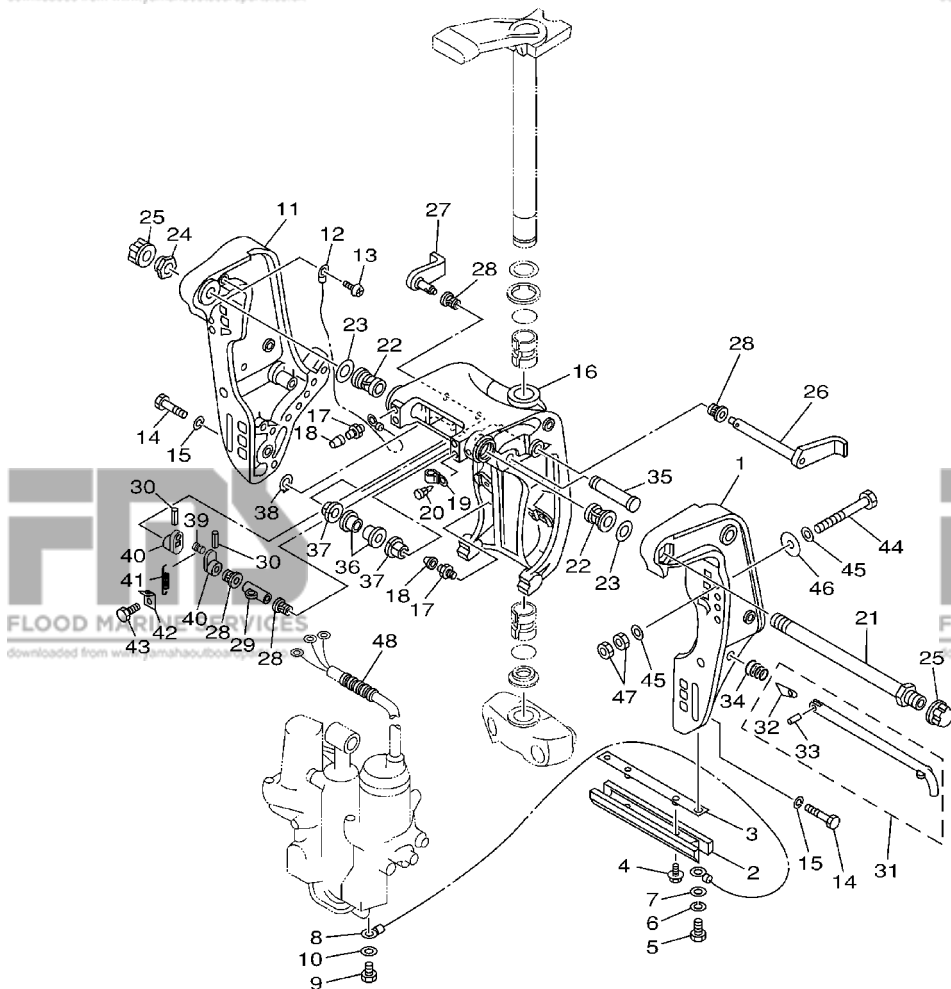
6H30010-9151

FIG. 13 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H1-43111-01-4D     | BRACKET, CLAMP PRESSE                          | 1   | 1   | 1   |                   |
| 2        | 6H1-45251-03        | ANODE ANODE                                    | 1   | 1   | 1   |                   |
| 3        | 6H1-44526-00        | PLATE PLAQUE                                   | 1   | 1   | 1   |                   |
| 4        | 90119-06M29         | BOLT, WITH WASHER BOULON, AVEC RONDELLE        | 2   | 2   | 2   |                   |
| 5        | 97095-06016         | BOLT BOULON                                    | 2   | 2   | 2   |                   |
| 6        | 92995-06100         | WASHER, SPRING RONDELLE, GROWER                | 2   | 2   | 2   |                   |
| 7        | 92995-06600         | WASHER RONDELLE                                | 2   | 2   | 2   |                   |
| 8        | 6H1-82148-00        | WIRE, LEAD 4 FIL 4                             | 1   | 1   | 1   |                   |
| 9        | 97095-06010         | BOLT BOULON                                    | 1   | 1   | 1   |                   |
| 10       | 92995-06600         | WASHER RONDELLE                                | 1   | 1   | 1   |                   |
| 11       | 6H1-43112-00-4D     | BRACKET, CLAMP PRESSE                          | 1   | 1   | 1   |                   |
| 12       | 6E5-82148-00        | WIRE, LEAD 4 FIL 4                             | 1   | 1   | 1   |                   |
| 13       | 97880-06012         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE          | 1   | 1   | 1   |                   |
| 14       | 97095-10045         | BOLT BOULON                                    | 6   | 6   | 6   |                   |
| 15       | 92995-10100         | WASHER RONDELLE                                | 6   | 6   | 6   |                   |
| 16       | 6H1-43311-01-4D     | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1             | 1   | 1   | 1   |                   |
| 17       | 93700-06M03         | NIPPLE, GREASE PION                            | 3   | 3   | 3   |                   |
| 18       | 663-45119-00        | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR         | 3   | 3   | 3   | AP                |
| 19       | 90464-11M18         | CLAMP BRIDE                                    | 1   | 1   |     |                   |
| 20       | 90338-05M03         | PLUG PLOT                                      | 1   | 1   |     |                   |
| 21       | 688-43131-03        | BOLT, CLAMP BRACKET BOULON, PRESSE             | 1   | 1   | 1   |                   |
| 22       | 90386-22M15         | BUSH DOUILLE                                   | 2   | 2   | 2   |                   |
| 23       | 90201-22M67         | WASHER, PLATE RONDELLE, PLATE                  | 2   | 2   | 2   |                   |
| 24       | 90185-22043         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT          | 1   | 1   | 1   |                   |
| 25       | 6G5-43145-01        | CAP, CLAMP BRACKET CAPUCHON, PRESSE            | 2   | 2   | 2   |                   |
| 26       | 6H1-43181-01        | LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE | 1   | 1   | 1   |                   |
| 27       | 6H1-43185-01        | LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE | 1   | 1   | 1   |                   |

D6

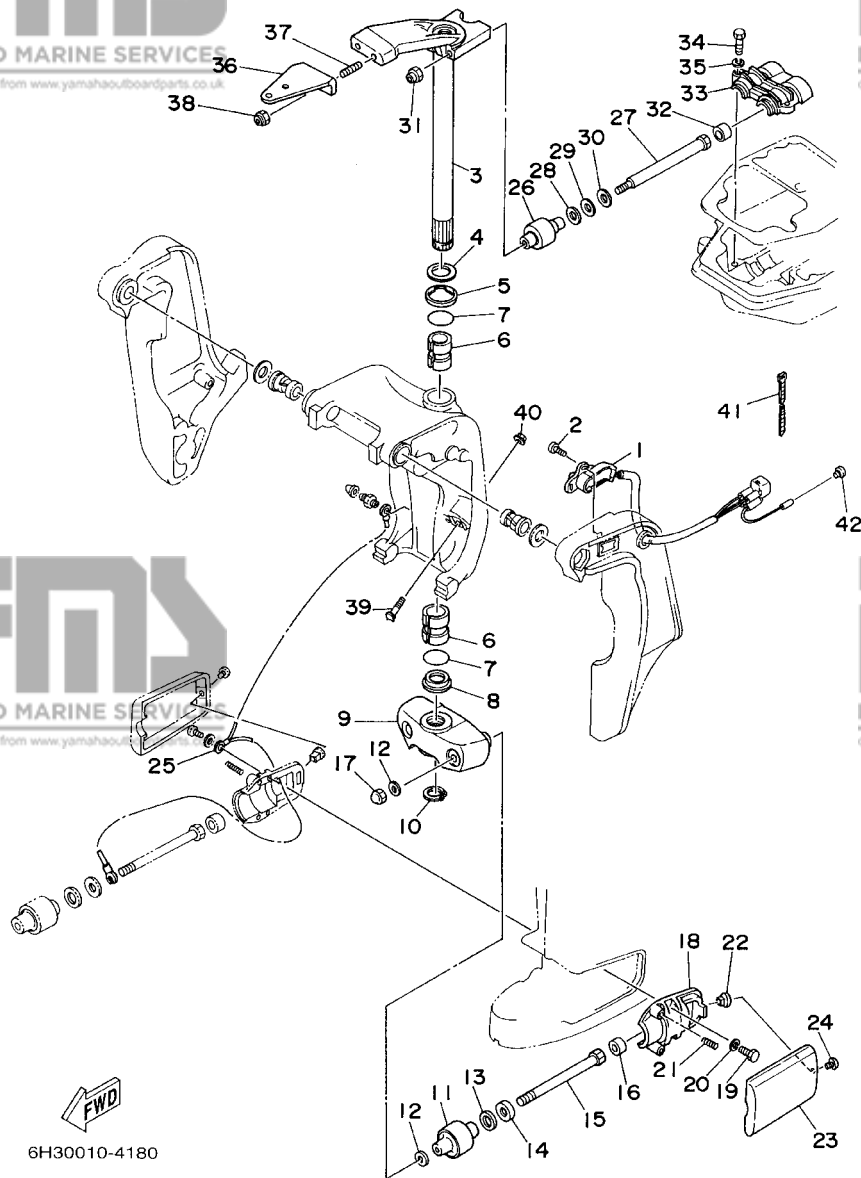


6H30010-9151

FIG. 13 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                           | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|-----|-----|-----|-------------------|
| 28       | 90386-10M16         | BUSH DOUILLE                                      | 4   | 4   | 4   |                   |
| 29       | 90387-10M02         | COLLAR COLLERETTE                                 | 1   | 1   | 1   |                   |
| 30       | 91690-30020         | PIN, SPRING AGRAFFE                               | 2   | 2   | 2   |                   |
| 31       | 688-43160-01        | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)         | 1   | 1   | 1   |                   |
| 32       | 688-43165-00        | .PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON     | 1   | 1   | 1   |                   |
| 33       | 91690-30012         | .PIN, SPRING .AGRAFFE                             | 1   | 1   | 1   |                   |
| 34       | 90502-16M02         | SPRING, CONICAL RESSORT, CONIQUE                  | 1   | 1   | 1   |                   |
| 35       | 6E5-43126-02        | PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR | 1   | 1   | 1   |                   |
| 36       | 90386-18M63         | BUSH DOUILLE                                      | 2   | 2   | 2   |                   |
| 37       | 90386-18M35         | BUSH DOUILLE                                      | 2   | 2   | 2   |                   |
| 38       | 93410-18M02         | CIRCLIP CLIPS                                     | 1   | 1   | 1   |                   |
| 39       | 90249-06M19         | PIN GOUPILLE                                      | 1   | 1   | 1   |                   |
| 40       | 6G5-43148-00        | COLLAR, DISTANCE ENTRETOISE                       | 2   | 2   | 2   |                   |
| 41       | 90506-14M24         | SPRING, TENSION RESSORT, TENSION                  | 1   | 1   | 1   |                   |
| 42       | 6G5-43144-00        | HOOK, SPRING CROCHET                              | 1   | 1   | 1   |                   |
| 43       | 97095-06010         | BOLT BOULON                                       | 1   | 1   | 1   |                   |
| 44       | 90101-12M65         | BOLT BOULON                                       | 4   | 4   | 4   |                   |
| 45       | 92995-12200         | WASHER RONDELLE                                   | 8   | 8   | 8   |                   |
| 46       | 90201-12426         | WASHER, PLATE RONDELLE, PLATE                     | 4   | 4   | 4   |                   |
| 47       | 95380-12600         | NUT ECROU                                         | 8   | 8   | 8   |                   |
| 48       | 90440-14M00         | PIPE DURITE                                       | 1   | 1   | 1   |                   |



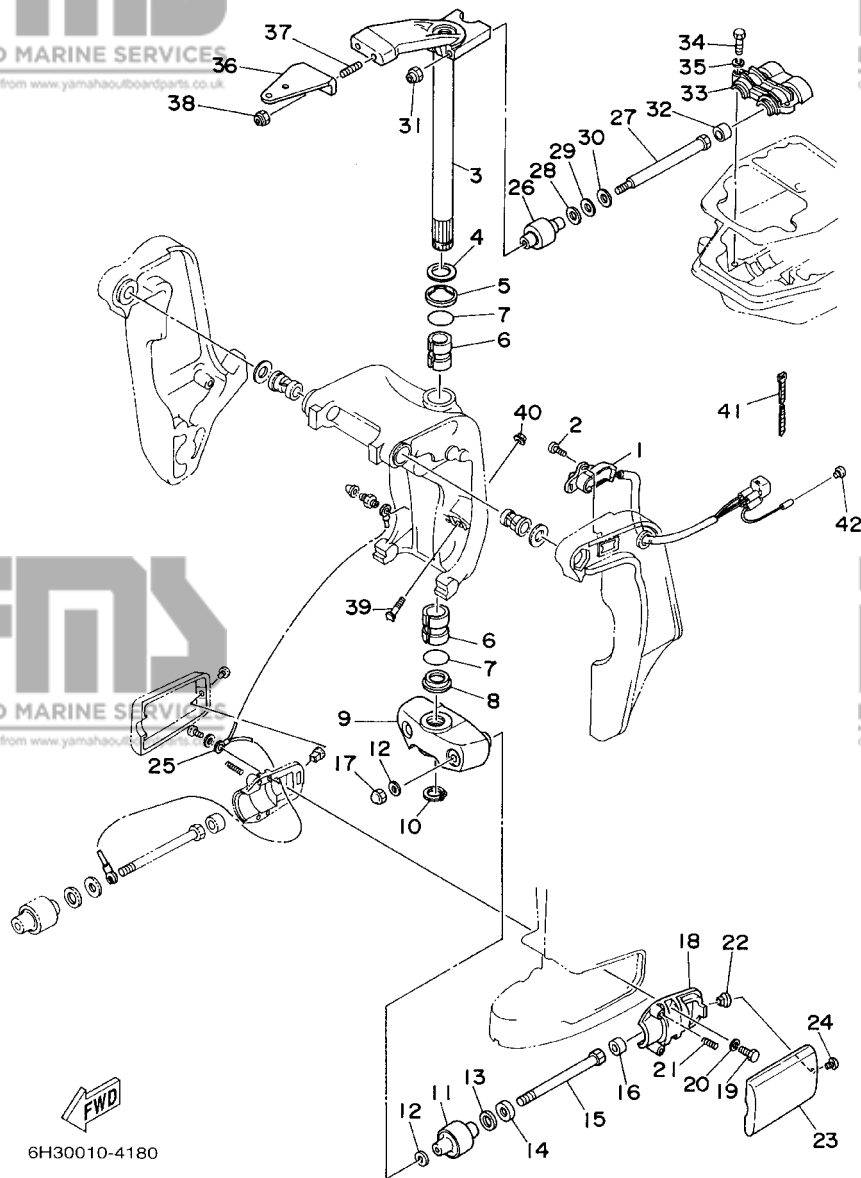
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**FIG. 14 BRACKET 2**

**SUPPORT 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                       | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H1-83672-12        | TRIM SENDER                                                   | 1   | 1   | 1   |                   |
| 2        | 97885-06016         | INCLINER RACCORD<br>SCREW, PAN HEAD<br>VIS, A ENCOCHE         | 2   | 2   | 2   |                   |
| 3        | 6H3-42510-12-4D     | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)             | 1   | 1   | 1   |                   |
| 4        | 90201-30M00         | WASHER, PLATE<br>RONDELLE, PLATE                              | 1   | 1   | 1   |                   |
| 5        | 90386-30M78         | BUSH<br>DOUILLE                                               | 1   | 1   | 1   |                   |
| 6        | 90386-30M77         | BUSH<br>DOUILLE                                               | 2   | 2   | 2   |                   |
| 7        | 93210-29M94         | O-RING<br>JOINT TORIQUE                                       | 2   | 2   | 2   |                   |
| 8        | 90386-30M60         | BUSH<br>DOUILLE                                               | 1   | 1   | 1   |                   |
| 9        | 6H3-44551-01-4D     | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFÉRIEUR | 1   | 1   | 1   |                   |
| 10       | 93410-28M06         | CIRCLIP<br>CLIPS                                              | 1   | 1   | 1   |                   |
| 11       | 687-44555-00-94     | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFÉRIEUR LATERAL    | 2   | 2   | 2   |                   |
| 12       | 90201-12M16         | WASHER, PLATE<br>RONDELLE, PLATE                              | 4   | 4   | 4   |                   |
| 13       | 90202-25M04         | WASHER, PLATE<br>RONDELLE, PLATE                              | 2   | 2   | 2   |                   |
| 14       | 90201-13M19         | WASHER, PLATE<br>RONDELLE, PLATE                              | 2   | 2   | 2   |                   |
| 15       | 90109-12M21         | BOLT<br>BOULON                                                | 2   | 2   | 2   |                   |
| 16       | 663-44575-00        | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFÉRIEUR          | 2   | 2   | 2   |                   |
| 17       | 95380-12800         | NUT, CROWN<br>ECROU, BORGNE                                   | 2   | 2   | 2   |                   |
| 18       | 6H3-44552-03-94     | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFÉRIEUR | 2   | 2   | 2   |                   |
| 19       | 97075-08025         | BOLT<br>BOULON                                                | 4   | 4   | 4   |                   |
| 20       | 92995-08100         | WASHER<br>RONDELLE                                            | 4   | 4   | 4   |                   |
| 21       | 90501-14M08         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                   | 4   | 4   | 4   |                   |
| 22       | 90179-06066         | NUT<br>ECROU                                                  | 2   | 2   | 2   |                   |
| 23       | 6H3-44553-01-4D     | COVER, LOWER MOUNT<br>COUVERCLE, SUSPENSION INFÉRIEUR         | 2   | 2   | 2   |                   |
| 24       | 97885-06016         | SCREW, PAN HEAD<br>VIS, A ENCOCHE                             | 2   | 2   | 2   |                   |
| 25       | 688-82127-02        | WIRE, LEAD 2<br>FIL 2                                         | 1   | 1   | 1   |                   |
| 26       | 688-44514-00-94     | MOUNT DAMPER, UPPER SIDE<br>SILENT-BLOC, SUPÉRIEUR LATERAL    | 2   | 2   | 2   |                   |
| 27       | 90101-10M49         | BOLT<br>BOULON                                                | 2   | 2   | 2   |                   |

**E1**



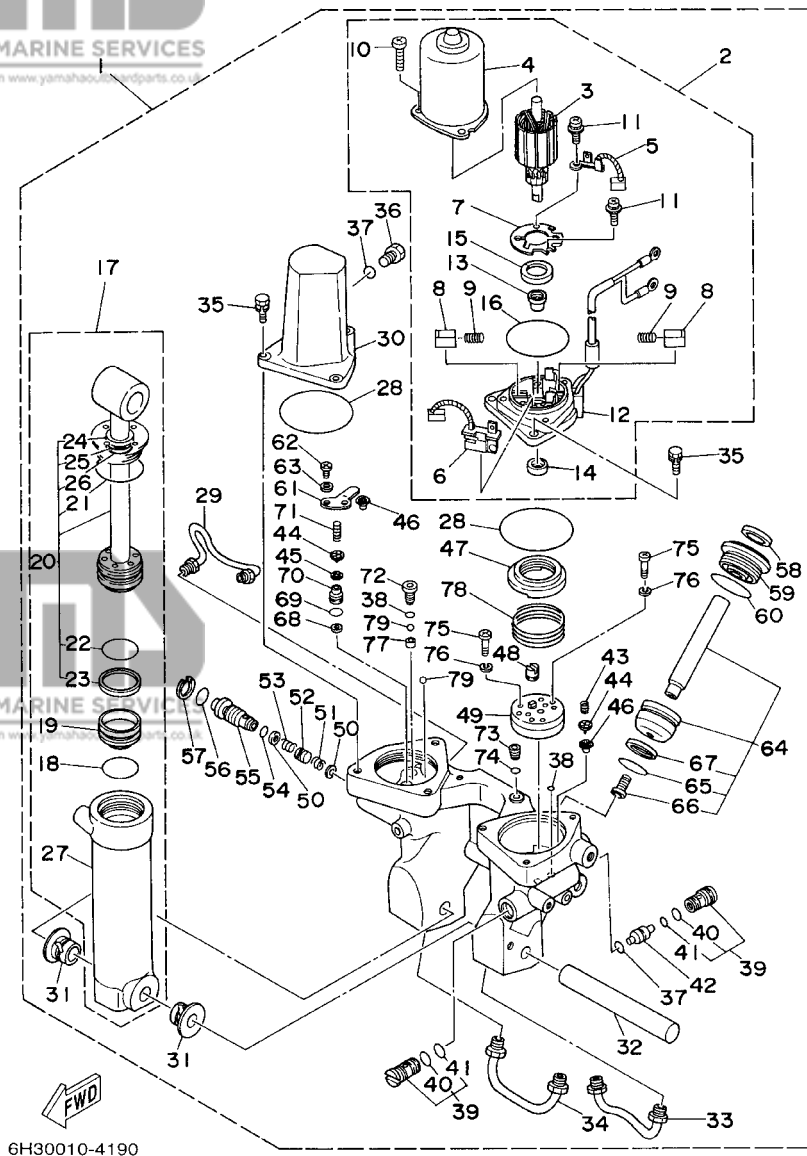
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**FIG. 14 BRACKET 2**

**SUPPORT 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION         | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------|-----|-----|-----|-------------------|
| 28       | 90201-20M21         | WASHER, PLATE                   | 2   | 2   | 2   |                   |
| 29       | 90202-20M06         | RONDELLE, PLATE                 | 2   | 2   | 2   |                   |
| 30       | 90201-11M22         | WASHER, PLATE                   | 2   | 2   | 2   |                   |
| 31       | 90185-10051         | RONDELLE, PLATE                 | 2   | 2   | 2   |                   |
| 32       | 663-44575-00        | NUT, SELF-LOCKING               | 2   | 2   | 2   |                   |
| 33       | 688-44511-00-94     | ECROU, AUTO-BLOCANT             | 2   | 2   | 2   |                   |
| 34       | 97075-08035         | DAMPER, LOWER MOUNT RUBBER      | 1   | 1   | 1   |                   |
| 35       | 92995-08100         | SILENT-BLOC, INFERIEUR          | 3   | 3   | 3   |                   |
| 36       | 6H3-48511-51-4D     | COVER, UPPER MOUNT              | 3   | 3   | 3   |                   |
| 37       | 90116-10175         | COUVERCLE, SUSPENSION SUPERIEUR | 1   | 1   | 1   |                   |
| 38       | 90185-10051         | BOLT BOULON                     | 3   | 3   | 3   |                   |
| 39       | 6H1-43376-00        | WASHER RONDELLE                 | 3   | 3   | 3   |                   |
| 40       | 90185-08057         | HOOK, STEERING                  | 1   | 1   | 1   |                   |
| 41       | 90465-11M10         | ATTACHE, DIRECTION              | 2   | 2   | 2   |                   |
| 42       | 703-82119-00        | BOLT, STUD                      | 2   | 2   | 2   |                   |
|          |                     | GOUJON                          | 2   | 2   | 2   |                   |
|          |                     | GOUJON                          | 2   | 2   | 2   |                   |
|          |                     | NUT, SELF-LOCKING               | 2   | 2   | 2   |                   |
|          |                     | ECROU, AUTO-BLOCANT             | 2   | 2   | 2   |                   |
|          |                     | BOLT, THRUST RECEIVER           | 2   | 2   | 2   |                   |
|          |                     | BOULON                          | 2   | 2   | 2   |                   |
|          |                     | NUT, SELF-LOCKING               | 2   | 2   | 2   |                   |
|          |                     | ECROU, AUTO-BLOCANT             | 3   | 3   | 3   |                   |
|          |                     | CLAMP                           | 1   | 1   | 1   |                   |
|          |                     | BRIDE                           | 1   | 1   | 1   |                   |
|          |                     | COVER, LEAD WIRE                |     |     |     |                   |
|          |                     | GARNITURE, FIL                  |     |     |     |                   |

STEERING GUIDE

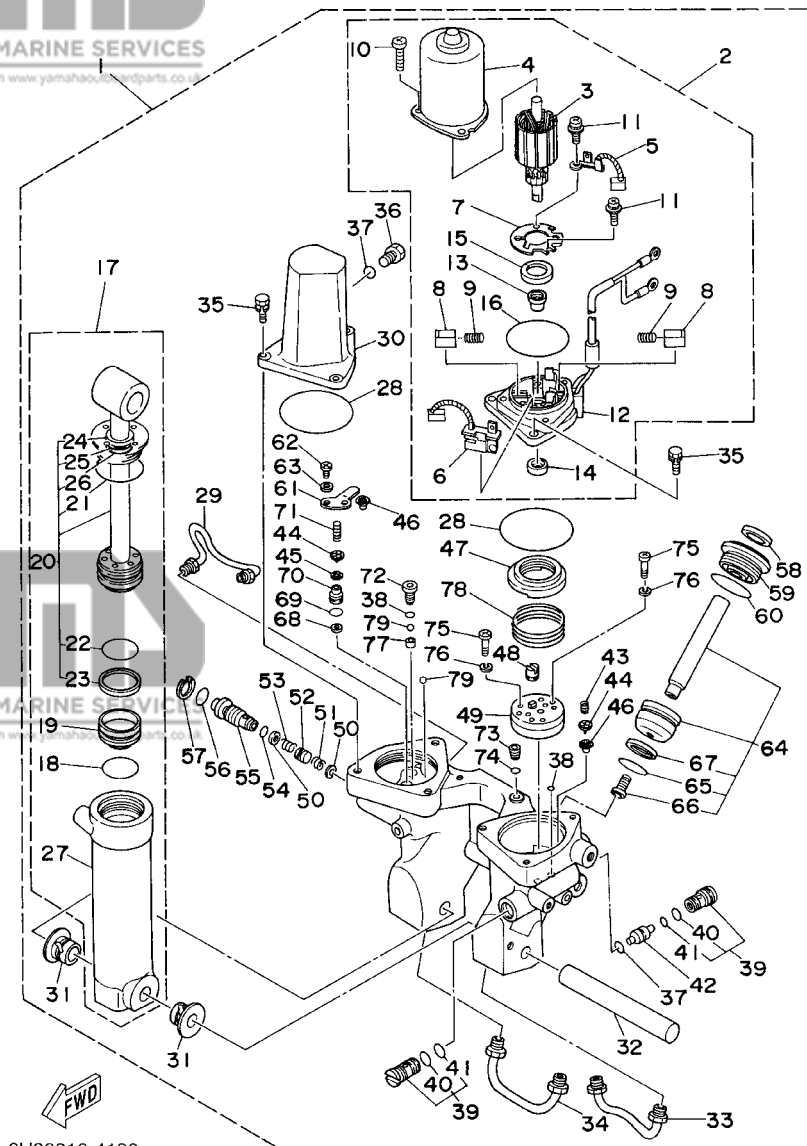


6H30010-4190

FIG. 15 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                       | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H1-43800-17-4D     | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (ENS.)  | 1   | 1   |     |                   |
|          | 62F-43800-04-4D     | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (ENS.)  |     |     | 1   |                   |
| 2        | 6H1-43880-02        | ..MOTOR ASSY<br>..MOTEUR (ENS.)                               | 1   | 1   | 1   |                   |
| 3        | 6H1-43805-10        | ..ARMATURE ASSY<br>..INDUIT (ENS.)                            | 1   | 1   | 1   |                   |
| 4        | 6H1-43804-10        | ..STATOR ASSY<br>..STATOR (ENS.)                              | 1   | 1   | 1   |                   |
| 5        | 6H1-43891-10        | ..BRUSH 1<br>..BALAI 1                                        | 1   | 1   | 1   |                   |
| 6        | 6H1-43892-10        | ..BRUSH 2<br>..BALAI 2                                        | 1   | 1   | 1   |                   |
| 7        | 6H1-4380F-10        | ..PLATE, BRUSH HOLDER<br>..PLAQUE                             | 1   | 1   | 1   |                   |
| 8        | 6H1-4380J-10        | ..HOLDER, BRUSH<br>..PORTE-BALAI                              | 2   | 2   | 2   |                   |
| 9        | 6H1-4386K-10        | ..SPRING, BRUSH<br>..RESSORT, BALAI                           | 2   | 2   | 2   |                   |
| 10       | 97885-05016         | ..SCREW, PAN HEAD<br>..VIS, A ENCOCHE                         | 3   | 3   | 3   |                   |
| 11       | 97607-04310         | ..SCREW, WITH WASHER<br>..VIS HEXAGONAL                       | 2   | 2   | 2   |                   |
| 12       | 6H1-43881-10        | ..FRAME, END<br>..BATI                                        | 1   | 1   | 1   |                   |
| 13       | 6H1-4380H-10        | ..METAL<br>..METAL                                            | 1   | 1   | 1   |                   |
| 14       | 93102-08M43         | ..OIL SEAL<br>..JOINT SPY                                     | 1   | 1   | 1   |                   |
| 15       | 6H1-4380G-10        | ..PLATE<br>..PLAQUE                                           | 1   | 1   | 1   |                   |
| 16       | 6H1-43865-10        | ..O-RING<br>..JOINT TORIQUE                                   | 1   | 1   | 1   |                   |
| 17       | 6H1-43840-11        | ..POWER TILT ASSY<br>..PUISSANCE INCLINER (ENS.)              | 1   | 1   | 1   |                   |
| 18       | 6H1-43861-10        | ..O-RING<br>..JOINT TORIQUE                                   | 1   | 1   | 1   |                   |
| 19       | 6H1-43814-11        | ..PISTON, FREE<br>..PISTON                                    | 1   | 1   | 1   |                   |
| 20       | 6H1-43810-11        | ..TILT PISTON SUB ASSY<br>..INCLINER PISTON AUXILIAIRE (ENS.) | 1   | 1   | 1   |                   |
| 21       | 6H1-43861-00        | ..O-RING<br>..JOINT TORIQUE                                   | 1   | 1   | 1   |                   |
| 22       | 6H1-43861-10        | ..O-RING<br>..JOINT TORIQUE                                   | 1   | 1   | 1   |                   |
| 23       | 6H1-43871-10        | ..RING, BACK UP<br>..SEGMENT                                  | 1   | 1   | 1   |                   |
| 24       | 6H1-43812-00        | ..SEAL, DUST<br>..JOINT                                       | 1   | 1   | 1   |                   |
| 25       | 6H1-43872-10        | ..RING, BACK UP<br>..RESSORT                                  | 1   | 1   | 1   |                   |
| 26       | 93210-18397         | ..O-RING<br>..JOINT TORIQUE                                   | 1   | 1   | 1   |                   |

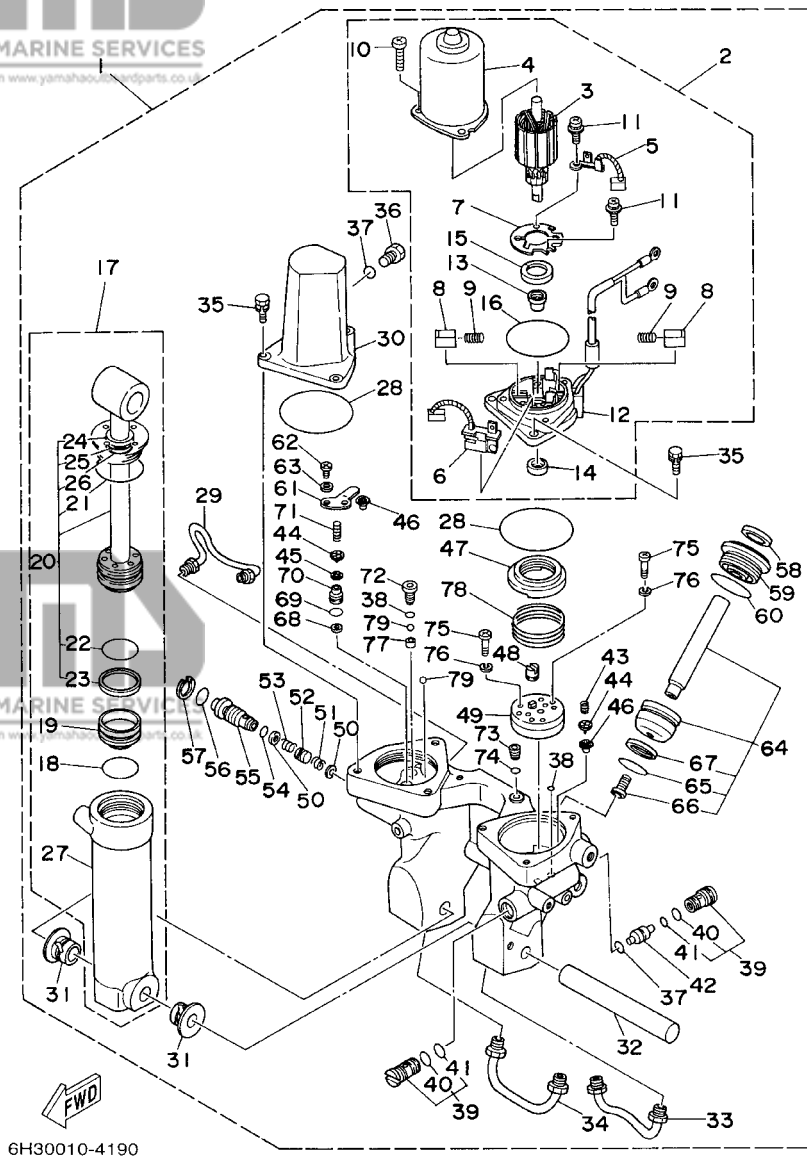


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FIG. 15 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

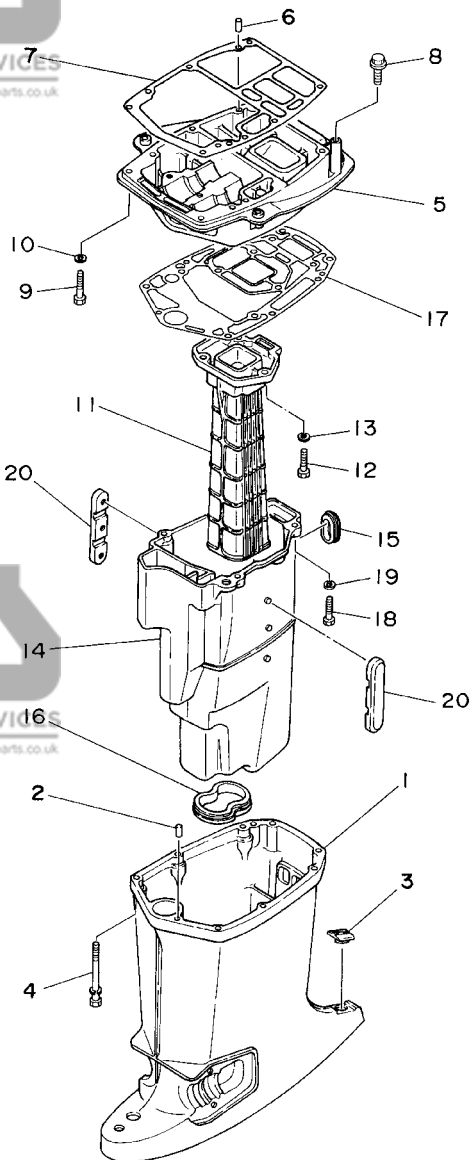
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|-----|-----|-----|-------------------|
| 27       | 6H1-43813-10        | ..CYLINDER, TILT<br>..CYLINDRE                           | 1   | 1   | 1   |                   |
| 28       | 93210-64488         | ..O-RING<br>..JOINT TORIQUE                              | 2   | 2   | 2   |                   |
| 29       | 6H1-43835-10        | ..PIPE<br>..TUYAU                                        | 1   | 1   | 1   |                   |
| 30       | 6H1-43828-10        | ..BODY, RESERVOIR<br>..CORPS                             | 1   | 1   | 1   |                   |
| 31       | 90386-18M14         | ..BUSH<br>..DOUILLE                                      | 2   | 2   | 2   |                   |
| 32       | 6E5-43818-00        | ..PIN, LOWER SHOCK MOUNT<br>..AXE, INFERIEUR AMORTISSEUR | 1   | 1   | 1   |                   |
| 33       | 6H1-43833-10        | ..PIPE<br>..TUYAU                                        | 1   | 1   | 1   |                   |
| 34       | 6H1-43834-00        | ..PIPE<br>..TUYAU                                        | 1   | 1   | 1   |                   |
| 35       | 97595-06420         | ..BOLT, WITH WASHER<br>..VIS HEXAGONAL AVC RONDELLE      | 6   | 6   | 6   |                   |
| 36       | 6H1-43829-00        | ..PLUG, RESERVOIR<br>..BOUCHON                           | 1   | 1   | 1   |                   |
| 37       | 93210-09165         | ..O-RING<br>..JOINT TORIQUE                              | 2   | 2   | 2   |                   |
| 38       | 93210-064A5         | ..O-RING<br>..JOINT TORIQUE                              | 1   | 1   | 1   |                   |
| 39       | 67F-43802-00        | ..VALVE SUB ASSY<br>..CLAPET AUXILIAIRE (ENS.)           | 2   | 2   | 2   |                   |
| 40       | 6H1-43866-00        | ..O-RING<br>..JOINT TORIQUE                              | 1   | 1   | 1   |                   |
| 41       | 6H1-43867-00        | ..O-RING<br>..JOINT TORIQUE                              | 1   | 1   | 1   |                   |
| 42       | 6H1-43841-11        | ..PISTON, SHUTTLE<br>..PISTON                            | 1   | 1   | 1   |                   |
| 43       | 6H1-43856-10        | ..SPRING, DOWN RELIEF<br>..RESSORT                       | 1   | 1   | 1   |                   |
| 44       | 6H1-43844-10        | ..PIN, VALVE SUPPORT<br>..GOUPILLE                       | 2   | 2   | 2   |                   |
| 45       | 6H1-4384G-11        | ..SEAL, RELIEF VALVE<br>..JOINT                          | 1   | 1   | 1   |                   |
| 46       | 6H1-4384F-10        | ..SEAL, MAIN VALVE<br>..JOINT                            | 2   | 2   | 2   |                   |
| 47       | 6H1-43817-01        | ..FILTER 2<br>..FILTRE 2                                 | 1   | 1   | 1   |                   |
| 48       | 6H1-43831-10        | ..CONNECTOR, SHAFT<br>..RACCORD                          | 1   | 1   | 1   |                   |
| 49       | 6H1-43830-11        | ..GEAR PUMP ASSY<br>..POMPE A PIGNON (ENS.)              | 1   | 1   | 1   |                   |
| 50       | 6H1-43847-00        | ..SEAT, MANUAL VALVE<br>..SIEGE                          | 2   | 2   | 2   |                   |
| 51       | 6H1-43899-00        | ..SPRING, MANUAL RELEASE<br>..RESSORT                    | 1   | 1   | 1   |                   |
| 52       | 6H1-4382A-10        | ..ADAPTOR 1<br>..ADAPTEUR 1                              | 1   | 1   | 1   |                   |
| 53       | 6H1-43854-00        | ..SPRING, MANUAL RELEASE<br>..RESSORT                    | 1   | 1   | 1   |                   |



**FIG. 15 POWER TRIM & TILT ASSY**

**PUISSANCE PARER ET INCLINER**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION         | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------|-----|-----|-----|-------------------|
| 54       | 93210-10M74         | .O-RING                         | 1   | 1   | 1   |                   |
|          |                     | .JOINT TORIQUE                  |     |     |     |                   |
| 55       | 6H1-43845-00        | .SCREW, MANUAL RELEASE          | 1   | 1   | 1   |                   |
|          |                     | .VIS                            |     |     |     |                   |
| 56       | 93210-18M75         | .O-RING                         | 1   | 1   | 1   |                   |
|          |                     | .JOINT TORIQUE                  |     |     |     |                   |
| 57       | 6H1-43875-00        | .RING, SNAP                     | 1   | 1   | 1   |                   |
|          |                     | .RESSORT                        |     |     |     |                   |
| 58       | 6H1-43822-10        | .SEAL, TRIM DUST                | 2   | 2   | 2   |                   |
|          |                     | .JOINT                          |     |     |     |                   |
| 59       | 6H1-43821-11        | .SCREW, TRIM CYLINDER END       | 2   | 2   | 2   |                   |
|          |                     | .VIS                            |     |     |     |                   |
| 60       | 6H1-43861-10        | .O-RING                         | 2   | 2   | 2   |                   |
|          |                     | .JOINT TORIQUE                  |     |     |     |                   |
| 61       | 6H1-4384E-20        | .SPRING, TRIM                   | 1   | 1   | 1   |                   |
|          |                     | .RESSORT                        |     |     |     |                   |
| 62       | 98501-05010         | .SCREW, PAN HEAD                | 2   | 2   | 2   |                   |
|          |                     | .VIS                            |     |     |     |                   |
| 63       | 92901-05200         | .WASHER, PLAIN                  | 2   | 2   | 2   |                   |
|          |                     | .RONDELLE, PLATE                |     |     |     |                   |
| 64       | 6H1-43820-11        | .TRIM PISTON SUB ASSY           | 2   | 2   | 2   |                   |
|          |                     | .PARER PISTON AUXILIAIRE (ENS.) |     |     |     |                   |
| 65       | 6H1-43864-00        | .O-RING                         | 1   | 1   | 1   |                   |
|          |                     | .JOINT TORIQUE                  |     |     |     |                   |
| 66       | 91318-08016         | .BOLT                           | 1   | 1   | 1   |                   |
|          |                     | .BOULON                         |     |     |     |                   |
| 67       | 6H1-43874-00        | .RING, BACK UP                  | 1   | 1   | 1   |                   |
|          |                     | .RESSORT                        |     |     |     |                   |
| 68       | 6H1-43816-00        | .FILTER 1                       | 1   | 1   | 1   |                   |
|          |                     | FILTRE 1                        |     |     |     |                   |
| 69       | 6H1-43896-00        | .O-RING                         | 1   | 1   | 1   |                   |
|          |                     | .JOINT TORIQUE                  |     |     |     |                   |
| 70       | 6H1-43895-12        | .SEAT, RELIEF VALVE             | 1   | 1   | 1   |                   |
|          |                     | .SIEGE                          |     |     |     |                   |
| 71       | 6H1-43855-11        | .SPRING, UP RELIEF              | 1   | 1   |     |                   |
|          |                     | .RESSORT                        |     |     |     |                   |
|          | 62F-43855-00        | .SPRING, UP RELIEF              |     |     | 1   |                   |
|          |                     | .RESSORT                        |     |     |     |                   |
| 72       | 6H1-43843-11        | .SCREW, VALVE LOCK              | 1   | 1   | 1   |                   |
|          |                     | .VIS                            |     |     |     |                   |
| 73       | 6H1-4388E-11        | .PLUG, TAPER SCREW              | 1   | 1   | 1   |                   |
|          |                     | .BOUCHON                        |     |     |     |                   |
| 74       | 6H1-43868-00        | .O-RING                         | 1   | 1   | 1   |                   |
|          |                     | .JOINT TORIQUE                  |     |     |     |                   |
| 75       | 98501-04025         | .SCREW, PAN HEAD                | 4   | 4   | 4   |                   |
|          |                     | .VIS                            |     |     |     |                   |
| 76       | 92901-04100         | .WASHER, SPRING                 | 4   | 4   | 4   |                   |
|          |                     | .RONDELLE, GROWER               |     |     |     |                   |
| 77       | 6H1-4387J-00        | .WASHER, SPECIAL 2              | 1   | 1   | 1   |                   |
|          |                     | .RONDELLE                       |     |     |     |                   |
| 78       | 6H1-4385H-00        | .SPRING, SEAL                   | 1   | 1   | 1   |                   |
|          |                     | .RESSORT                        |     |     |     |                   |
| 79       | 93505-32038         | .BALL                           | 2   | 2   | 2   |                   |
|          |                     | .BILLE ROULEMENT                |     |     |     |                   |

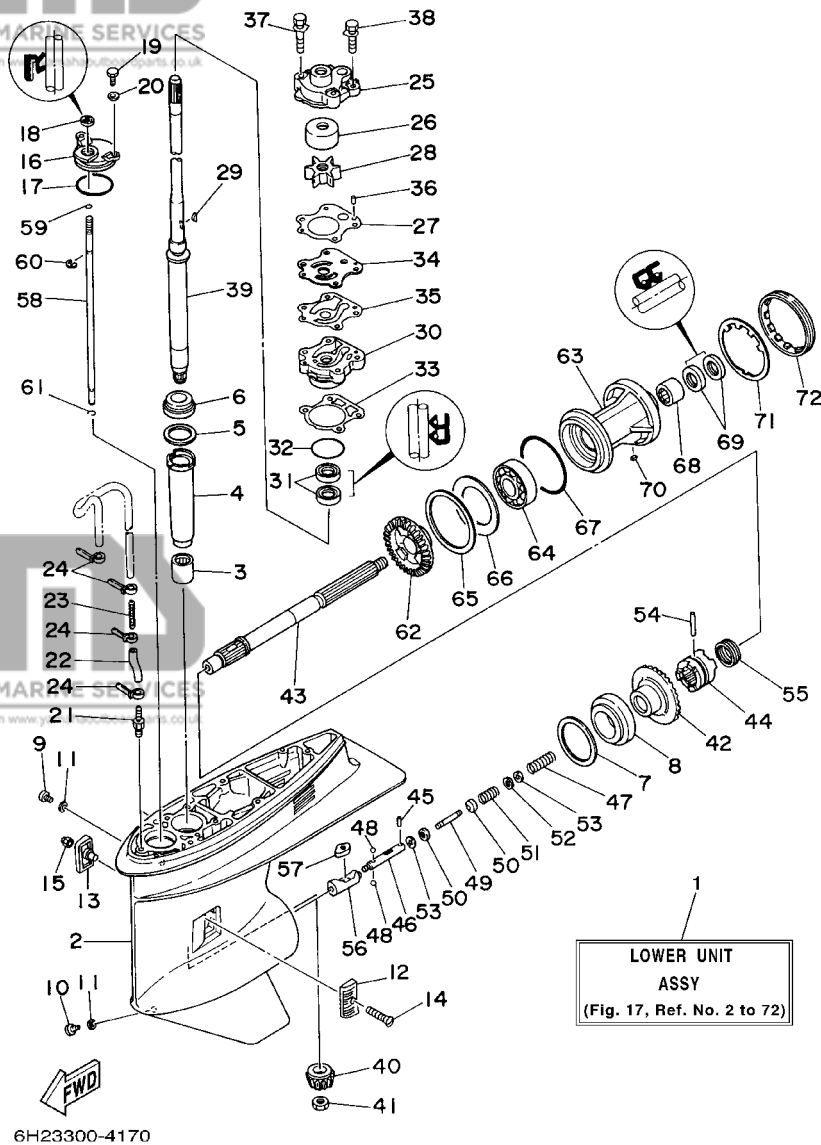


6H30100-4190

**FIG. 16 UPPER CASING**

**FOURREAU**

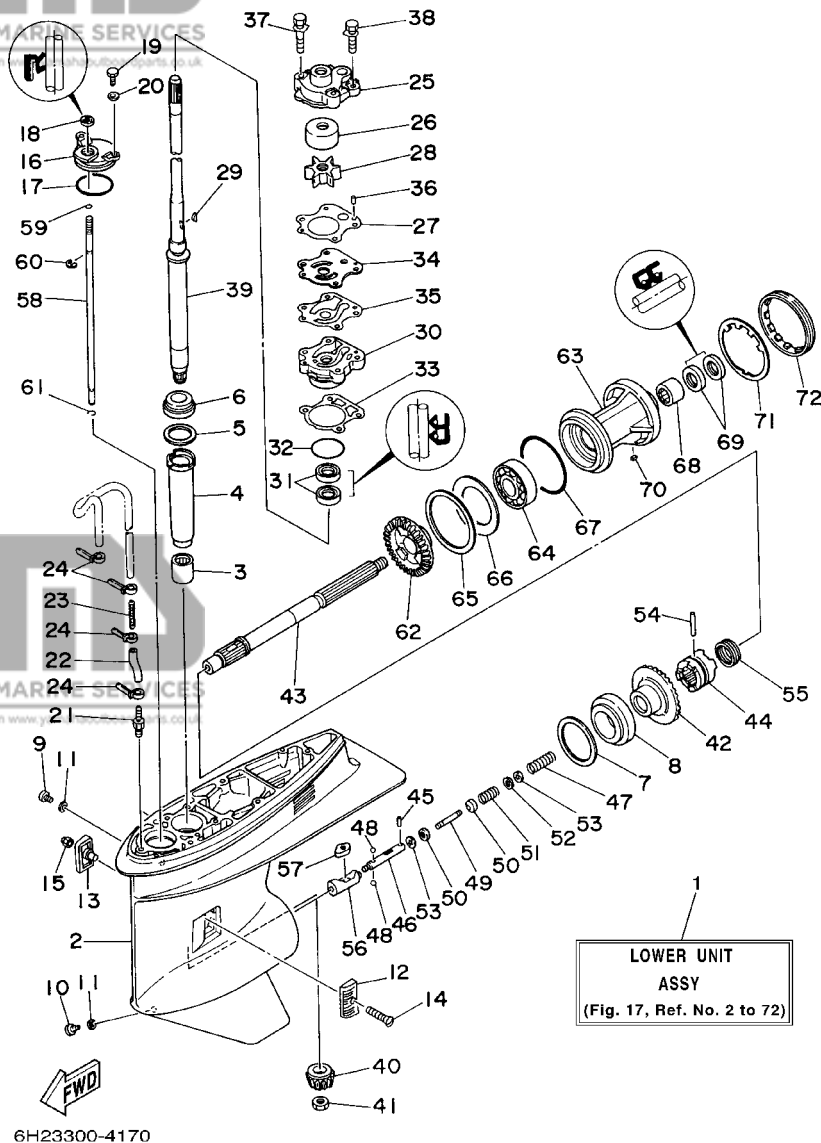
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                      | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-45111-11-4D     | CASING, UPPER FOURREAU                       | 1   | 1   | 1   | L                 |
| 2        | 93606-12019         | PIN, DOWEL GOUPILLE                          | 2   | 2   | 2   |                   |
| 3        | 6H3-45155-00        | CAP CAPUCHON                                 | 1   | 1   | 1   |                   |
| 4        | 90119-08M81         | BOLT, WITH WASHER BOULON, AVEC RONDELLE      | 6   | 6   | 6   |                   |
| 5        | 6H3-41137-01-94     | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT      | 1   | 1   | 1   |                   |
| 6        | 93606-12019         | PIN, DOWEL GOUPILLE                          | 2   | 2   | 2   |                   |
| 7        | 6H3-45113-A0        | GASKET, UPPER CASING JOINT, TUBE D'ARBRE     | 1   | 1   | 1   |                   |
| 8        | 90119-08M79         | BOLT, WITH WASHER BOULON, AVEC RONDELLE      | 2   | 2   | 2   |                   |
| 9        | 97075-08035         | BOLT BOULON                                  | 2   | 2   | 2   |                   |
| 10       | 92995-08100         | WASHER RONDELLE                              | 2   | 2   | 2   |                   |
| 11       | 6H3-41131-00-5B     | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT          |     | 1   |     |                   |
|          | 6H2-41131-00-5B     | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT          | 1   |     | 1   |                   |
| 12       | 97075-08030         | BOLT BOULON                                  | 3   | 3   | 3   |                   |
| 13       | 92995-08100         | WASHER RONDELLE                              | 3   | 3   | 3   |                   |
| 14       | 6H3-14711-10-5B     | MUFFLER 1 POT D'ECHAPPEMENT 1                | 1   | 1   | 1   | L                 |
| 15       | 6H3-45127-00        | SEAL JOINT                                   | 1   | 1   | 1   |                   |
| 16       | 6H3-45123-00        | GASKET, MUFFLER JOINT, POT DE DETENTE        | 1   | 1   | 1   |                   |
| 17       | 6H3-45114-A1        | GASKET, UPPER CASING JOINT, TUBE D'ARBRE     | 1   | 1   | 1   |                   |
| 18       | 97075-08030         | BOLT BOULON                                  | 4   | 4   | 4   |                   |
| 19       | 92995-08100         | WASHER RONDELLE                              | 4   | 4   | 4   |                   |
| 20       | 6H3-14737-10        | DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT | 2   | 2   | 2   | L                 |



**FIG. 17 LOWER CASING. DRIVE 1**

**BOITIER D'HELICE, TRANSMISSION 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                      | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-45300-15-4D     | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)   | 1   | 1   |     | L                 |
| 2        | 6H1-45301-03-4D     | CASING, LOWER<br>BEQUILLE                    | 1   | 1   |     |                   |
| 3        | 93315-325V1         | BEARING<br>ROULEMENT                         | 1   | 1   |     |                   |
| 4        | 688-45536-01        | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR | 1   | 1   |     |                   |
| 5        | 688-45587-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)           | 1   | 1   |     | UR                |
|          | 688-45587-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)           | 1   | 1   |     | UR                |
|          | 688-45587-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)           | 1   | 1   |     | UR                |
|          | 688-45587-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)           | 1   | 1   |     | UR                |
|          | 688-45587-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)           | 1   | 1   |     | UR                |
|          | 688-45587-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)           | 1   | 1   |     | UR                |
|          | 688-45587-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)           | 1   | 1   |     | UR                |
| 6        | 93332-000U3         | BEARING<br>ROULEMENT                         | 1   | 1   |     |                   |
| 7        | 688-45567-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)           | 1   | 1   |     | UR                |
|          | 688-45567-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)           | 1   | 1   |     | UR                |
|          | 688-45567-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)           | 1   | 1   |     | UR                |
|          | 688-45567-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)           | 1   | 1   |     | UR                |
|          | 688-45567-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)           | 1   | 1   |     | UR                |
|          | 688-45567-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)           | 1   | 1   |     | UR                |
|          | 688-45567-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)           | 1   | 1   |     | UR                |
| 8        | 93332-000W7         | BEARING<br>ROULEMENT                         | 1   | 1   |     |                   |
| 9        | 90340-08002         | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT   | 1   | 1   |     |                   |
| 10       | 688-45341-10        | PLUG, DRAIN<br>BOUCHON DE VIDANGE            | 1   | 1   |     |                   |
| 11       | 90430-08020         | GASKET<br>JOINT                              | 2   | 2   |     |                   |
| 12       | 6H1-45214-00        | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU   | 1   | 1   |     |                   |
| 13       | 6H1-45215-00        | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU   | 1   | 1   |     |                   |
| 14       | 90151-05M00         | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE        | 1   | 1   |     |                   |
| 15       | 90185-05002         | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT     | 1   | 1   |     |                   |



**FIG. 17 LOWER CASING. DRIVE 1**

**BOITIER D'HELICE, TRANSMISSION 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|-----|-----|-----|-------------------|
| 16       | 688-45321-00        | PLATE PLAQUETTE                          | 1   | 1   |     |                   |
| 17       | 93210-49046         | O-RING JOINT TORIQUE                     | 1   | 1   |     |                   |
| 18       | 93106-09014         | OIL SEAL JOINT SPY                       | 1   | 1   |     |                   |
| 19       | 97095-06016         | BOLT BOULON                              | 2   | 2   |     |                   |
| 20       | 92995-06600         | WASHER RONDELLE                          | 2   | 2   |     |                   |
| 21       | 6E5-45378-00        | NIPPLE, HOSE RACCORD, TUYAU              | 1   | 1   |     |                   |
| 22       | 90445-07ME9         | HOSE (L120) DURITE (L120)                | 1   | 1   |     | L                 |
| 23       | 6E5-83558-10        | END, NIPPLE RACCORD DE NIPPLE            | 1   | 1   |     |                   |
| 24       | 90465-11M10         | CLAMP BRIDE                              | 4   | 4   |     |                   |
| 25       | 6H3-44311-00        | HOUSING, WATER PUMP CORPS, POMPE A EAU   | 1   | 1   |     |                   |
| 26       | 663-44322-00        | INSERT, CARTRIDGE CUVETTE                | 1   | 1   |     |                   |
| 27       | 6H3-44315-A0        | GASKET, WATER PUMP JOINT, POMPE A EAU    | 1   | 1   |     |                   |
| 28       | 6H3-44352-00        | IMPELLER TURBINE                         | 1   | 1   |     |                   |
| 29       | 90280-03M03         | KEY, WOODRUFF CLAVETTE, DEMI-LUNE        | 1   | 1   |     |                   |
| 30       | 6H3-44341-00-94     | HOUSING, WATER PUMP CORPS, POMPE A EAU   | 1   | 1   |     |                   |
| 31       | 93101-23070         | OIL SEAL JOINT SPY                       | 2   | 2   |     |                   |
| 32       | 93210-46044         | O-RING JOINT TORIQUE                     | 1   | 1   |     |                   |
| 33       | 688-44316-A0        | GASKET, WATER PUMP JOINT, POMPE A EAU    | 1   | 1   |     |                   |
| 34       | 6H3-44323-00        | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE | 1   | 1   |     |                   |
| 35       | 6H3-44324-A0        | GASKET, CARTRIDGE JOINT                  | 1   | 1   |     |                   |
| 36       | 93604-10M03         | PIN, DOWEL CLAVETTE                      | 2   | 2   |     |                   |
| 37       | 90119-08M33         | BOLT, WITH WASHER BOULON, AVEC RONDELLE  | 2   | 2   |     |                   |
| 38       | 90119-08M14         | BOLT, WITH WASHER BOULON, AVEC RONDELLE  | 2   | 2   |     |                   |
| 39       | 6H3-45501-10        | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1   | 1   |     | L                 |
| 40       | 6K5-45551-00        | PINION (12T) PIGNON D'ATTAQUE (12D)      | 1   | 1   |     |                   |
| 41       | 90170-16M01         | NUT ECROU                                | 1   | 1   |     |                   |
| 42       | 6K5-45560-00        | GEAR (28T) PIGNON (28D)                  | 1   | 1   |     |                   |

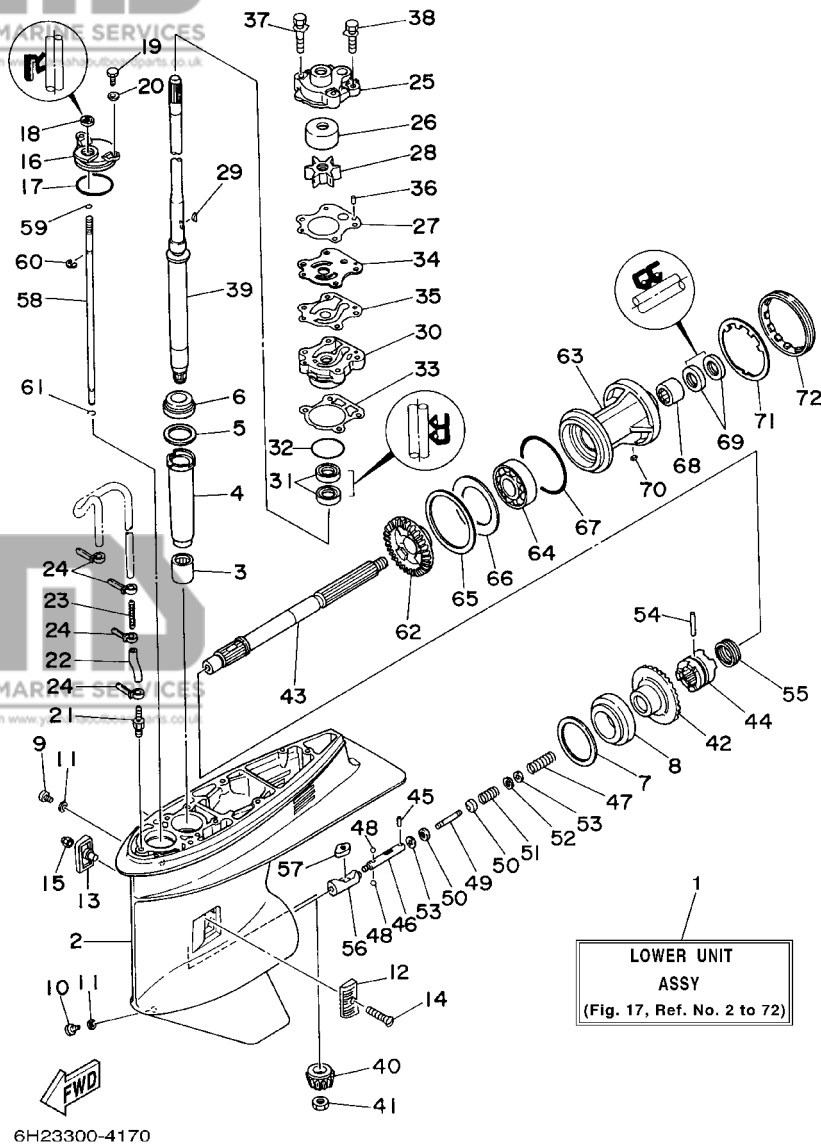
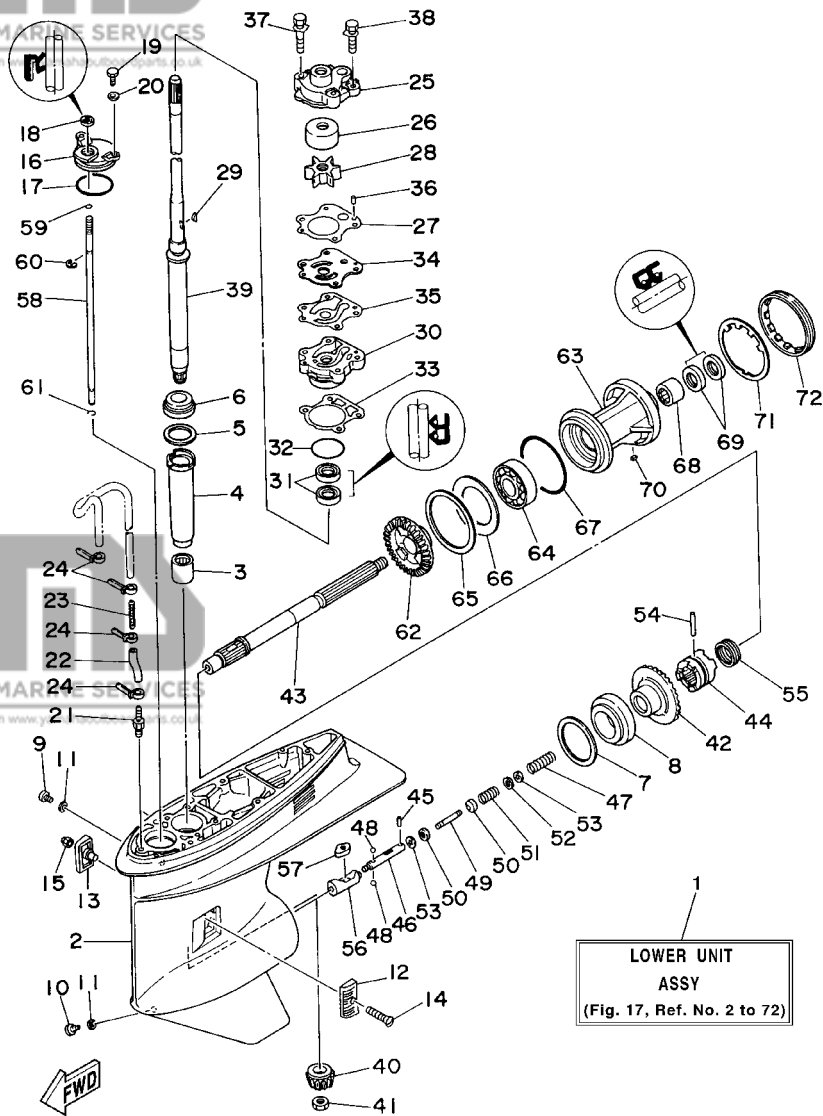


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|-----|-----|-----|-------------------|
| 43       | 6H1-45611-01        | SHAFT, PROPELLER ARBRE, HELICE           | 1   | 1   |     |                   |
| 44       | 6H1-45631-01        | CLUTCH, DOG CRABOT                       | 1   | 1   |     |                   |
| 45       | 93603-12M11         | PIN, DOWEL CLAVETTE                      | 1   | 1   |     |                   |
| 46       | 6H1-45634-02        | SLIDE, SHIFT CONTRE-POUSOIR              | 1   | 1   |     |                   |
| 47       | 90501-16M65         | SPRING, COMPRESSION RESSORT, COMPRESSION | 1   | 1   |     |                   |
| 48       | 93503-16003         | BALL BILLES                              | 2   | 2   |     |                   |
| 49       | 6H1-45668-00        | SHAFT, FREE AXE                          | 1   | 1   |     |                   |
| 50       | 6H1-45635-00        | PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE      | 2   | 2   |     |                   |
| 51       | 90501-12M48         | SPRING, COMPRESSION RESSORT, COMPRESSION | 1   | 1   |     |                   |
| 52       | 90201-03313         | WASHER, PLATE RONDELLE, PLATE            | 1   | 1   |     |                   |
| 53       | 90183-02M03         | NUT, SPRING ECROU, RESSORT               | 2   | 2   |     |                   |
| 54       | 90250-07M02         | PIN, STRAIGHT GOUPILLE, DROITE           | 1   | 1   |     |                   |
| 55       | 688-45633-00        | RING, CROSS PIN JONC, GOUPILLE CRABOT    | 1   | 1   |     |                   |
| 56       | 6H1-45641-01        | SHIFTER EMBRAYAGE                        | 1   | 1   |     |                   |
| 57       | 6H1-44151-00        | CAM, SHIFT CAME, INVERSION               | 1   | 1   |     |                   |
| 58       | 6H1-44144-00        | ROD, SHIFT TIGE D'EMBRAYAGE              | 1   | 1   |     |                   |
| 59       | 93210-07003         | O-RING JOINT TORIQUE                     | 1   | 1   |     |                   |
| 60       | 99001-08600         | CIRCLIP CIRCLIP                          | 1   | 1   |     |                   |
| 61       | 93450-07M00         | CIRCLIP CIRCLIP                          | 1   | 1   |     |                   |
| 62       | 6H3-45571-00        | GEAR PIGNON                              | 1   | 1   |     |                   |
| 63       | 688-45331-00-94     | HOUSING, BEARING FLASQUE, ROULEMENT      | 1   | 1   |     |                   |
| 64       | 93306-207U0         | BEARING ROULEMENT                        | 1   | 1   |     |                   |
| 65       | 688-45577-01-10     | SHIM (T:0.10MM) CALE (T:0.10MM)          | 1   | 1   |     | UR                |
|          | 688-45577-01-12     | SHIM (T:0.12MM) CALE (T:0.12MM)          | 1   | 1   |     | UR                |
|          | 688-45577-01-15     | SHIM (T:0.15MM) CALE (T:0.15MM)          | 1   | 1   |     | UR                |
|          | 688-45577-01-18     | SHIM (T:0.18MM) CALE (T:0.18MM)          | 1   | 1   |     | UR                |
|          | 688-45577-01-30     | SHIM (T:0.30MM) CALE (T:0.30MM)          | 1   | 1   |     | UR                |

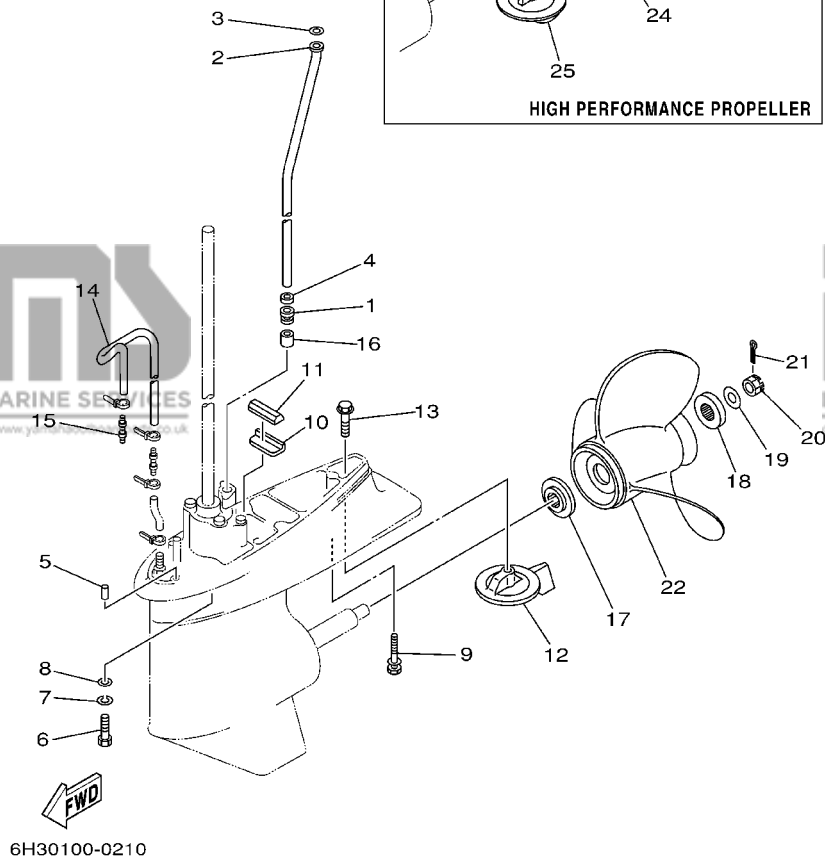
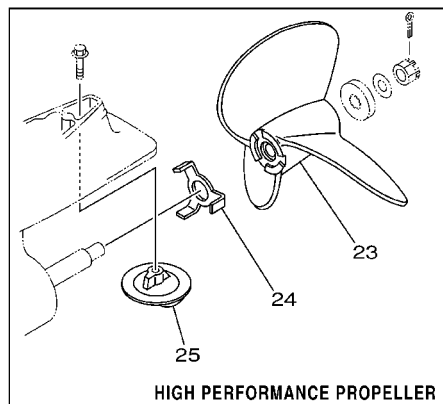


6H23300-4170

**FIG. 17 LOWER CASING. DRIVE 1**

**BOITIER D'HELICE, TRANSMISSION 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION              | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------|-----|-----|-----|-------------------|
| 65       | 688-45577-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)   | 1   | 1   |     | UR                |
|          | 688-45577-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)   | 1   | 1   |     | UR                |
| 66       | 688-45576-00        | WASHER, THRUST<br>RONDELLE DE CALAGE | 1   | 1   |     |                   |
| 67       | 93210-85M97         | O-RING<br>JOINT TORIQUE              | 1   | 1   |     |                   |
| 68       | 93317-325U0         | BEARING<br>PIECE                     | 1   | 1   |     |                   |
| 69       | 93101-25M03         | OIL SEAL<br>JOINT SPY                | 2   | 2   |     |                   |
| 70       | 90282-04010         | KEY, STRAIGHT<br>CLAVETTE, DROITE    | 1   | 1   |     |                   |
| 71       | 688-45383-02        | WASHER, CLAW<br>FREIN D'ECROU        | 1   | 1   |     |                   |
| 72       | 688-45384-00        | NUT<br>ECROU                         | 1   | 1   |     |                   |

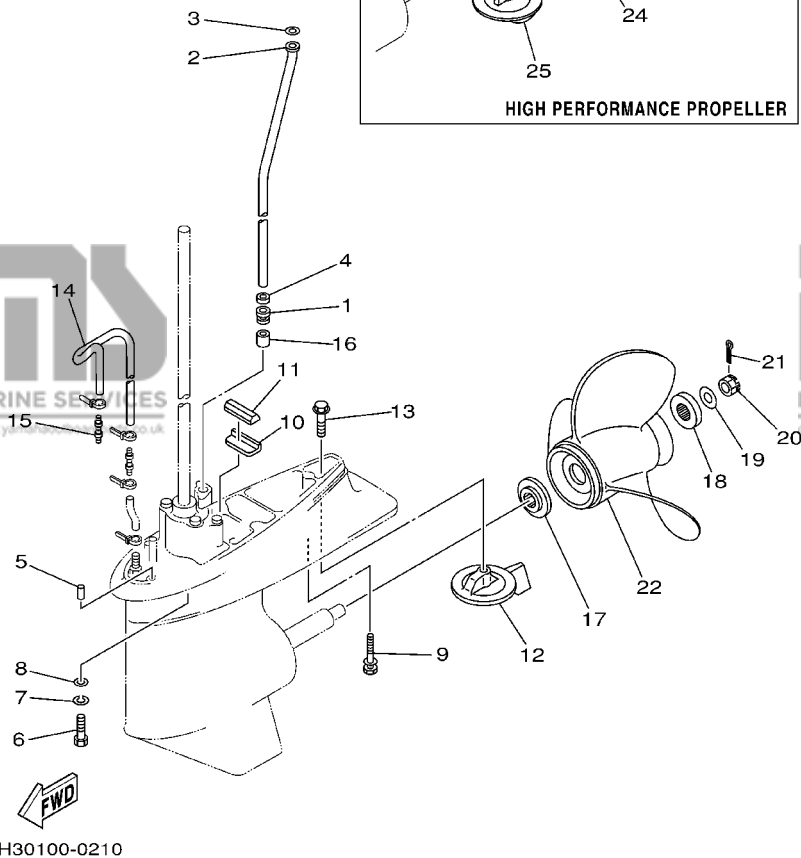
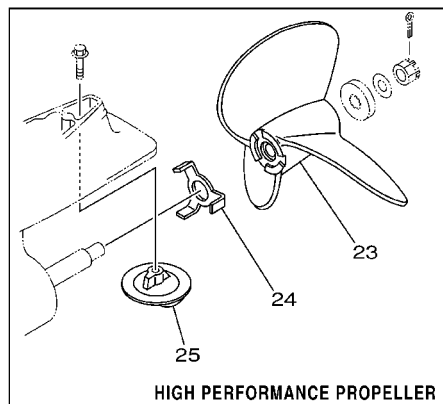


6H30100-0210

**FIG. 18 LOWER CASING. DRIVE 2**

**BOITIER D'HELICE, TRANSMISSION 2**

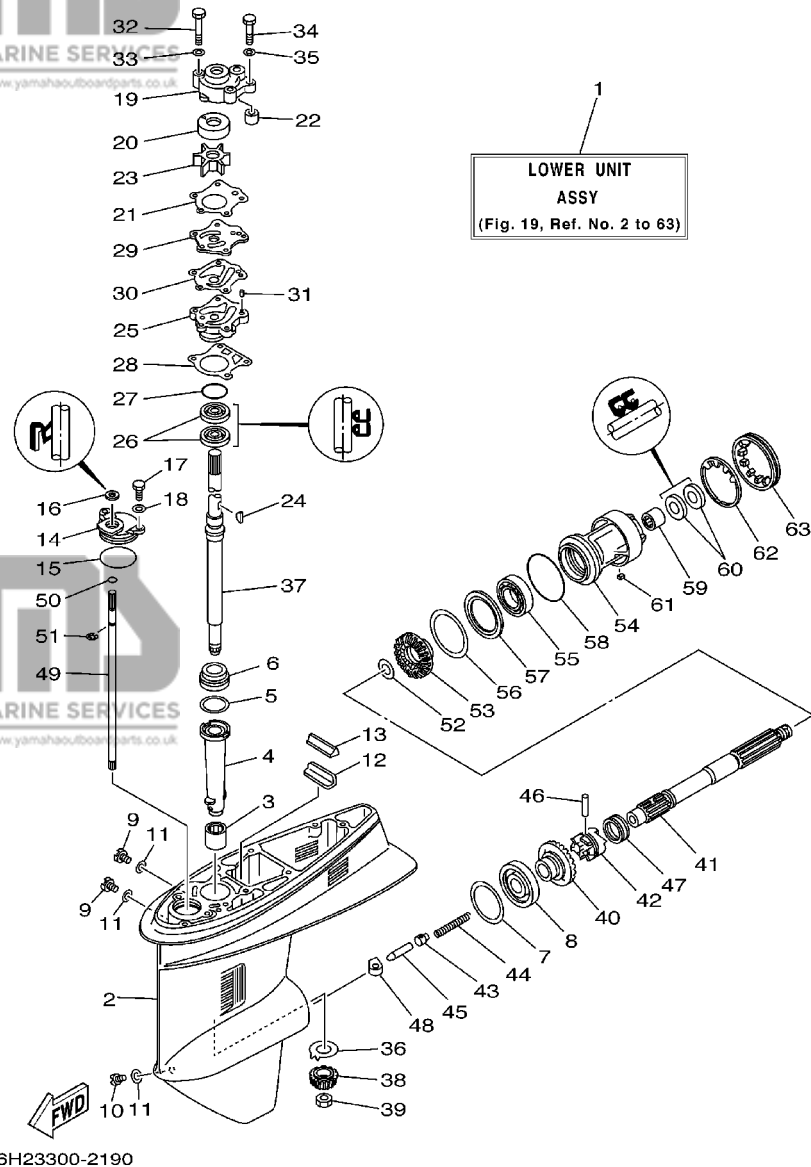
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 663-44367-00        | DAMPER, WATER SEAL<br>JOINT TUBE D'EAU                  | 1   | 1   |     |                   |
| 2        | 6H3-44361-10        | TUBE, WATER<br>TUBE D'EAU                               | 1   | 1   |     |                   |
| 3        | 90202-12060         | WASHER, PLATE<br>RONDELLE, PLATE                        | 1   | 1   |     |                   |
| 4        | 90430-12072         | GASKET<br>JOINT                                         | 1   | 1   |     |                   |
| 5        | 93606-12019         | PIN, DOWEL<br>GOUILLE                                   | 2   | 2   |     |                   |
| 6        | 97075-10040         | BOLT<br>BOULON                                          | 4   | 4   |     | L                 |
| 7        | 92990-10100         | WASHER, SPRING<br>RONDELLE, GROWER                      | 4   | 4   |     |                   |
| 8        | 92990-10600         | WASHER, PLATE<br>RONDELLE, PLATE                        | 4   | 4   |     |                   |
| 9        | 90119-08M84         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 1   | 1   |     | L                 |
| 10       | 663-45376-00-94     | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC           | 1   | 1   |     |                   |
| 11       | 688-45375-00        | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC                   | 1   | 1   |     |                   |
| 12       | 688-45371-02        | TAB-TRIM<br>ANODE DERIVE                                | 1   | 1   |     |                   |
| 13       | 90105-10M67         | BOLT, FLANGE<br>BOULON                                  | 1   | 1   |     |                   |
| 14       | 90445-07MF1         | HOSE (L570)<br>DURITE (L570)                            | 1   | 1   |     |                   |
| 15       | 6E5-83558-00        | END, NIPPLE<br>RACCORD DE NIPPLE                        | 1   | 1   |     |                   |
| 16       | 663-44366-00        | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU                 | 1   | 1   |     |                   |
| 17       | 688-45987-01        | SPACER<br>ENTRETOISE                                    | 1   | 1   |     |                   |
| 18       | 688-45997-01        | SPACER<br>ENTRETOISE                                    | 1   | 1   |     |                   |
| 19       | 90201-17M00         | WASHER, PLATE<br>RONDELLE, PLATE                        | 1   | 1   |     |                   |
| 20       | 90171-16011         | NUT, CASTLE<br>ECROU, CRENELE                           | 1   | 1   |     |                   |
| 21       | 91490-40025         | PIN, COTTER<br>GOUILLE                                  | 1   | 1   |     |                   |
| 22       | 6E5-45941-00-EL     | PROPELLER (3X13"X19"-K)<br>HELICE (3X13"X19"-K)         | 1   | 1   |     | UR                |
|          | 6E5-45943-00-EL     | PROPELLER (3X12-5/8"X21"-K)<br>HELICE (3X12-5/8"X21"-K) | 1   | 1   |     | UR                |
|          | 6E5-45945-01-EL     | PROPELLER (3X13-1/4"X17"-K)<br>HELICE (3X13-1/4"X17"-K) | 1   | 1   |     | UR                |
|          | 6E5-45947-00-EL     | PROPELLER (3X13-1/2"X15"-K)<br>HELICE (3X13-1/2"X15"-K) | 1   | 1   |     | UR                |
|          | 6E5-45949-00-EL     | PROPELLER (3X13-5/8"X13"-K)<br>HELICE (3X13-5/8"X13"-K) | 1   | 1   |     | UR                |
|          | 6E5-45952-00-EL     | PROPELLER (3X13"X23"-K)<br>HELICE (3X13"X23"-K)         | 1   | 1   |     | UR                |



**FIG. 18 LOWER CASING. DRIVE 2**

**BOITIER D'HELICE, TRANSMISSION 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                           | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------------|-----|-----|-----|-------------------|
| 22       | 6E5-45954-00-EL     | PROPELLER (3X14"X11"-K)<br>HELICE (3X14"X11"-K)                   | 1   | 1   |     | UR                |
|          | 6E5-45956-00-EL     | PROPELLER (3X13"X25"-K)<br>HELICE (3X13"X25"-K)                   | 1   | 1   |     | UR                |
|          |                     | <b>STAINLESS STEEL PROPELLER<br/>ACIER INOXYDABLE HELICE</b>      |     |     |     |                   |
|          | 688-45930-02-98     | PROPELLER (3X13"X17"-K)<br>HELICE (3X13"X17"-K)                   | 1   | 1   |     | UR                |
|          | 688-45970-03-98     | PROPELLER (3X13"X19"-K)<br>HELICE (3X13"X19"-K)                   | 1   | 1   |     | UR                |
|          | 688-45972-02-98     | PROPELLER (3X13"X21"-K)<br>HELICE (3X13"X21"-K)                   | 1   | 1   |     | UR                |
|          | 688-45974-02-98     | PROPELLER (3X13"X23"-K)<br>HELICE (3X13"X23"-K)                   | 1   | 1   |     | UR                |
|          | 688-45976-01-98     | PROPELLER (3X13"X25"-K)<br>HELICE (3X13"X25"-K)                   | 1   | 1   |     | UR                |
|          | 688-45932-60-98     | PROPELLER (3X13-1/2"X14"-K)<br>HELICE (3X13-1/2"X14"-K)           | 1   | 1   |     | UR                |
|          | 688-45978-60-98     | PROPELLER (3X13-1/2"X16"-K)<br>HELICE (3X13-1/2"X16"-K)           | 1   | 1   |     | UR                |
|          |                     | <b>HIGH PERFORMANCE PROPELLER<br/>HELICE RENDEMENT DE HAUTEUR</b> |     |     |     |                   |
| 23       | 6E5-45970-10        | PROPELLER (3X14"X20"-P)<br>HELICE (3X14"X20"-P)                   | 1   | 1   |     | UR                |
|          | 6E5-45972-10        | PROPELLER (3X14"X24"-P)<br>HELICE (3X14"X24"-P)                   | 1   | 1   |     | UR                |
|          | 6E5-45974-10        | PROPELLER (3X14"X28"-P)<br>HELICE (3X14"X28"-P)                   | 1   | 1   |     | UR                |
|          | 6E5-45976-10        | PROPELLER (3X14"X22"-P)<br>HELICE (3X14"X22"-P)                   | 1   | 1   |     | UR                |
|          | 6E5-45978-10        | PROPELLER (3X14"X26"-P)<br>HELICE (3X14"X26"-P)                   | 1   | 1   |     | UR                |
| 24       | 6E5-45994-10        | PLATE, TOOTH<br>PLAQUETTE                                         | 1   | 1   |     |                   |
| 25       | 6E5-45371-10        | TAB-TRIM<br>ANODE DERIVE                                          | 1   | 1   |     |                   |

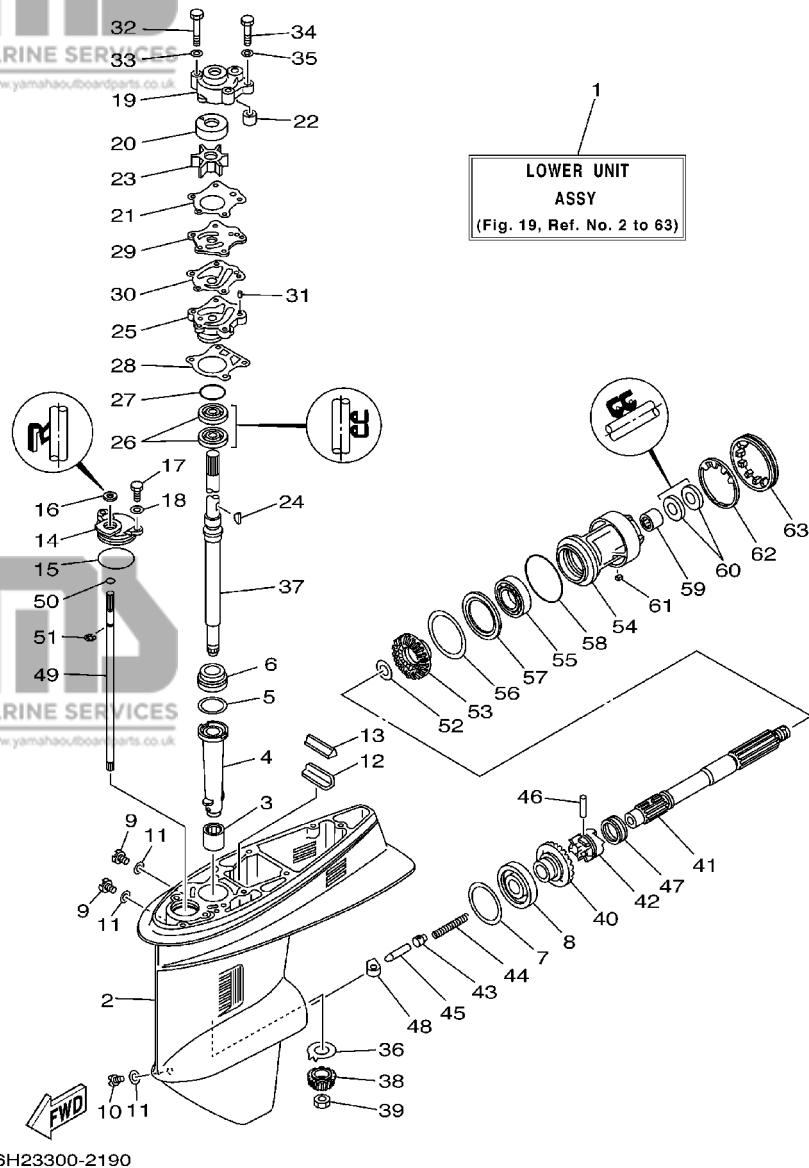


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**FIG. 19 LOWER CASING. DRIVE 3**

**BOITIER D'HELICE, TRANSMISSION 3**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                       | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------|-----|-----|-----|-------------------|
| 1        | 62F-45300-10-4D     | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    |     |     | 1   |                   |
| 2        | 697-45311-02-4D     | CASING, LOWER<br>BOITIER D'HELICE             |     |     | 1   |                   |
| 3        | 93315-322V2         | BEARING<br>ROULEMENT                          |     |     | 1   |                   |
| 4        | 698-45536-00        | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR  |     |     | 1   |                   |
| 5        | 663-45587-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)            |     |     | 1   | UR                |
|          | 663-45587-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)            |     |     | 1   | UR                |
|          | 663-45587-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)            |     |     | 1   | UR                |
|          | 663-45587-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)            |     |     | 1   | UR                |
|          | 663-45587-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)            |     |     | 1   | UR                |
|          | 663-45587-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)            |     |     | 1   | UR                |
|          | 663-45587-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)            |     |     | 1   | UR                |
| 6        | 93332-00001         | BEARING<br>ROULEMENT                          |     |     | 1   |                   |
| 7        | 663-45567-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)            |     |     | 1   | UR                |
|          | 663-45567-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)            |     |     | 1   | UR                |
|          | 663-45567-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)            |     |     | 1   | UR                |
|          | 663-45567-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)            |     |     | 1   | UR                |
|          | 663-45567-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)            |     |     | 1   | UR                |
|          | 663-45567-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)            |     |     | 1   | UR                |
|          | 663-45567-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)            |     |     | 1   | UR                |
| 8        | 93332-00003         | BEARING<br>ROULEMENT                          |     |     | 1   |                   |
| 9        | 90340-08002         | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    |     |     | 2   |                   |
| 10       | 688-45341-10        | PLUG, DRAIN<br>BOUCHON DE VIDANGE             |     |     | 1   |                   |
| 11       | 90430-08020         | GASKET<br>JOINT                               |     |     | 3   |                   |
| 12       | 663-45376-00-94     | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC |     |     | 1   |                   |
| 13       | 663-45375-00        | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         |     |     | 1   |                   |
| 14       | 663-45321-00        | PLATE<br>PLAQUETTE                            |     |     | 1   |                   |
| 15       | 93210-49046         | O-RING<br>JOINT TORIQUE                       |     |     | 1   |                   |

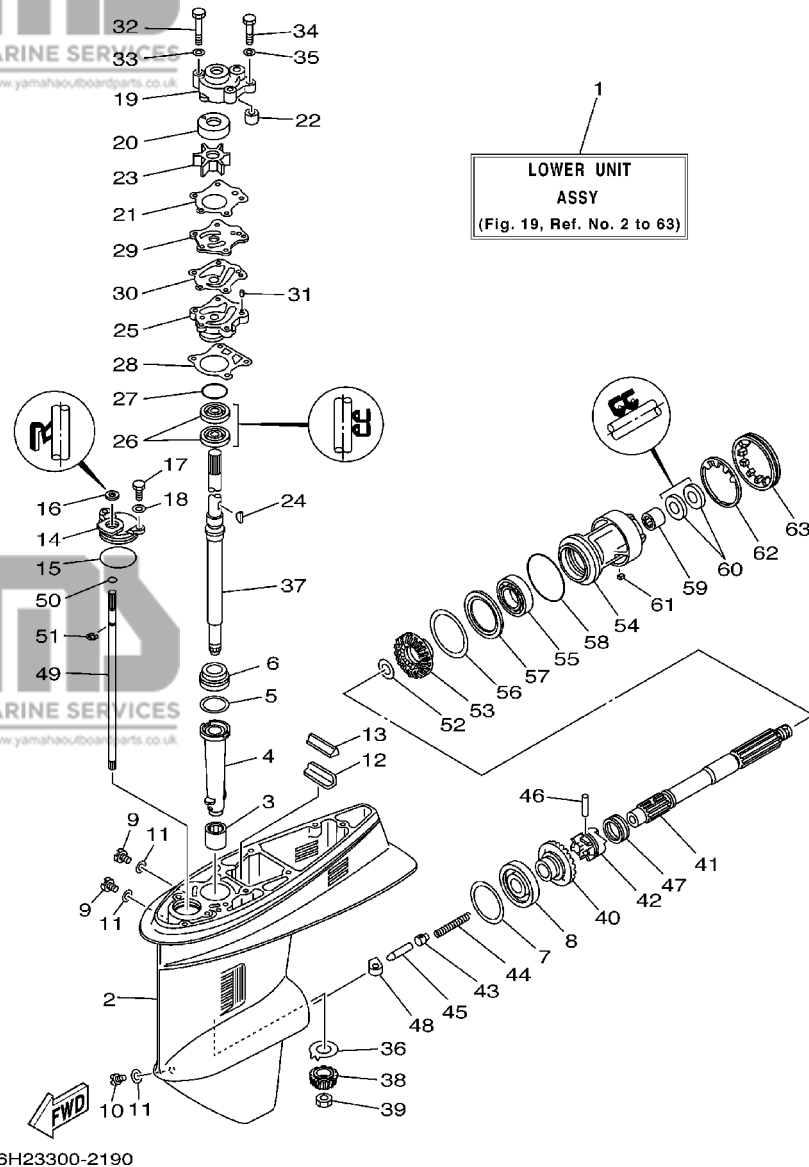


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FIG. 19 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|-----|-----|-----|-------------------|
| 16       | 93106-09014         | OIL SEAL                                 |     |     | 1   |                   |
| 17       | 97095-06016         | JOINT SPY                                |     |     | 2   |                   |
| 18       | 92995-06600         | BOLT BOULON                              |     |     | 2   |                   |
| 19       | 663-44311-02        | WASHER RONDELLE                          |     |     | 1   |                   |
| 20       | 663-44322-00        | HOUSING, WATER PUMP CORPS, POMPE A EAU   |     |     | 1   |                   |
| 21       | 663-44315-A0        | INSERT, CARTRIDGE CUVETTE                |     |     | 1   |                   |
| 22       | 663-44366-00        | GASKET, WATER PUMP JOINT, POMPE A EAU    |     |     | 1   |                   |
| 23       | 6H3-44352-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU     |     |     | 1   |                   |
| 24       | 90280-03M03         | IMPELLER TURBINE                         |     |     | 1   |                   |
| 25       | 663-44341-00-94     | KEY, WOODRUFF CLAVETTE, DEMI-LUNE        |     |     | 1   |                   |
| 26       | 93101-23070         | HOUSING, WATER PUMP CORPS, POMPE A EAU   |     |     | 2   |                   |
| 27       | 93210-41042         | OIL SEAL JOINT SPY                       |     |     | 1   |                   |
| 28       | 663-44316-A0        | O-RING JOINT TORIQUE                     |     |     | 1   |                   |
| 29       | 663-44323-00        | GASKET, WATER PUMP JOINT, POMPE A EAU    |     |     | 1   |                   |
| 30       | 663-44324-A0        | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE |     |     | 1   |                   |
| 31       | 93604-08062         | GASKET, CARTRIDGE JOINT                  |     |     | 2   |                   |
| 32       | 97095-08055         | PIN, DOWEL CLAVETTE                      |     |     | 2   |                   |
| 33       | 92995-08600         | BOLT BOULON                              |     |     | 2   |                   |
| 34       | 97095-08045         | WASHER RONDELLE                          |     |     | 2   |                   |
| 35       | 92995-08600         | BOLT BOULON                              |     |     | 2   |                   |
| 36       | 663-45552-00        | WASHER RONDELLE                          |     |     | 1   |                   |
| 37       | 62F-45501-10        | BEARING, PLAIN COUSSINET, PLAT           |     |     | 1   | L                 |
| 38       | 675-45551-00        | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     |     |     | 1   |                   |
| 39       | 90170-12138         | PINION PIGNON D'ATTAQUE                  |     |     | 1   |                   |
| 40       | 675-45560-00        | NUT ECROU                                |     |     | 1   |                   |
| 41       | 697-45611-00        | GEAR PIGNON                              |     |     | 1   |                   |
| 42       | 663-45631-01        | SHAFT, PROPÉLIER ARBRE, HELICE           |     |     | 1   |                   |
|          |                     | CLUTCH, DOG CRABOT                       |     |     |     |                   |

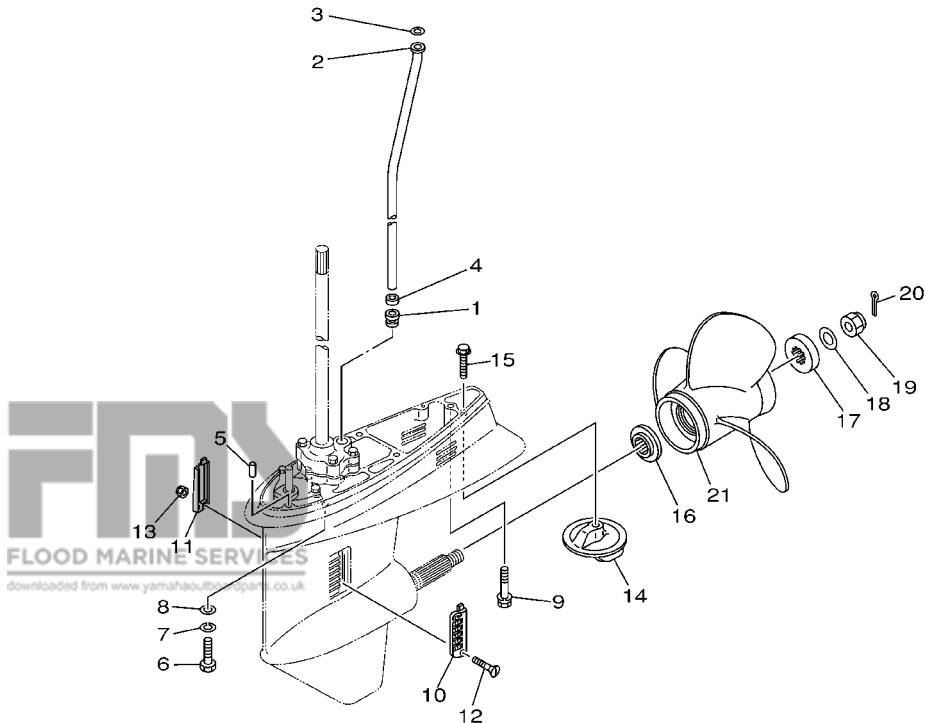


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**FIG. 19 LOWER CASING. DRIVE 3**

**BOITIER D'HELICE, TRANSMISSION 3**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                     | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------|-----|-----|-----|-------------------|
| 43       | 663-45634-00        | SLIDE, SHIFT<br>CONTRE-POUSOIR              |     |     | 1   |                   |
| 44       | 90501-16233         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION |     |     | 1   |                   |
| 45       | 688-45635-00        | PLUNGER, SHIFT<br>POUSOIR D'EMBRAYAGE       |     |     | 1   |                   |
| 46       | 90250-06023         | PIN, STRAIGHT<br>GOUPILLE, DROITE           |     |     | 1   |                   |
| 47       | 663-45633-00        | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT    |     |     | 1   |                   |
| 48       | 663-44151-00        | CAM, SHIFT<br>CAME, INVERSION               |     |     | 1   |                   |
| 49       | 6K5-44144-00        | ROD, SHIFT<br>TIGE D'EMBRAYAGE              |     |     | 1   |                   |
| 50       | 93210-07003         | O-RING<br>JOINT TORIQUE                     |     |     | 1   |                   |
| 51       | 99001-08600         | CIRCLIP<br>CIRCLIP                          |     |     | 1   |                   |
| 52       | 90201-22429         | WASHER, PLATE<br>RONDELLE, PLATE            |     |     | 1   |                   |
| 53       | 675-45571-01        | GEAR<br>PIGNON                              |     |     | 1   |                   |
| 54       | 663-45331-00-94     | HOUSING, BEARING<br>FLASQUE, ROULEMENT      |     |     | 1   |                   |
| 55       | 93306-00702         | BEARING<br>ROULEMENT                        |     |     | 1   |                   |
| 56       | 663-45577-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)          |     |     | 1   | UR                |
|          | 663-45577-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)          |     |     | 1   | UR                |
|          | 663-45577-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)          |     |     | 1   | UR                |
|          | 663-45577-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)          |     |     | 1   | UR                |
|          | 663-45577-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)          |     |     | 1   | UR                |
|          | 663-45577-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)          |     |     | 1   | UR                |
|          | 663-45577-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)          |     |     | 1   | UR                |
| 57       | 663-45576-00        | WASHER, THRUST<br>RONDELLE DE CALAGE        |     |     | 1   |                   |
| 58       | 93210-66M98         | O-RING<br>JOINT TORIQUE                     |     |     | 1   |                   |
| 59       | 93317-22204         | BEARING<br>PIECE                            |     |     | 1   |                   |
| 60       | 93101-22067         | OIL SEAL<br>JOINT SPY                       |     |     | 2   |                   |
| 61       | 90282-04010         | KEY, STRAIGHT<br>CLAVETTE, DROITE           |     |     | 1   |                   |
| 62       | 90214-48M03         | WASHER, CLAW<br>RONDELLE, A GRIFFES         |     |     | 1   |                   |
| 63       | 697-45384-00        | NUT<br>ECROU                                |     |     | 1   |                   |



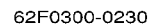
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**FIG. 20 LOWER CASING. DRIVE 4**

**BOITIER D'HELICE, TRANSMISSION 4**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 663-44367-00        | DAMPER, WATER SEAL<br>JOINT TUBE D'EAU                       |     |     | 1   |                   |
| 2        | 6H3-44361-10        | TUBE, WATER<br>TUBE D'EAU                                    |     |     | 1   |                   |
| 3        | 90202-12060         | WASHER, PLATE<br>RONDELLE, PLATE                             |     |     | 1   |                   |
| 4        | 90430-12072         | GASKET<br>JOINT                                              |     |     | 1   |                   |
| 5        | 93606-12019         | PIN, DOWEL<br>GOUPILLE                                       |     |     | 2   |                   |
| 6        | 97075-10040         | BOLT<br>BOULON                                               |     |     | 4   |                   |
| 7        | 92990-10100         | WASHER, SPRING<br>RONDELLE, GROWER                           |     |     | 4   |                   |
| 8        | 92990-10600         | WASHER, PLATE<br>RONDELLE, PLATE                             |     |     | 4   |                   |
| 9        | 90119-08M84         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   |     |     | 1   |                   |
| 10       | 688-45214-02        | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU                   |     |     | 1   |                   |
| 11       | 688-45215-02        | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU                   |     |     | 1   |                   |
| 12       | 90152-05M05         | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                        |     |     | 1   |                   |
| 13       | 90185-05002         | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT                     |     |     | 1   |                   |
| 14       | 679-45371-00        | TAB-TRIM<br>ANODE DERIVE                                     |     |     | 1   |                   |
| 15       | 90105-10M67         | BOLT, FLANGE<br>BOULON                                       |     |     | 1   |                   |
| 16       | 663-45987-02        | SPACER<br>ENTRETOISE                                         |     |     | 1   |                   |
| 17       | 670-45997-02        | SPACER<br>ENTRETOISE                                         |     |     | 1   |                   |
| 18       | 92990-16200         | WASHER, PLAIN<br>RONDELLE, PLATE                             |     |     | 1   |                   |
| 19       | 90171-16011         | NUT, CASTLE<br>ECROU, CRENELE                                |     |     | 1   |                   |
| 20       | 91490-40025         | PIN, COTTER<br>GOUPILLE                                      |     |     | 1   |                   |
| 21       | 69W-45945-00-EL     | PROPELLER (3X11-1/8"X13"-G)<br>HELICE (3X11-1/8"X13"-G)      |     |     | 1   | UR                |
|          | 663-45952-02-EL     | PROPELLER (3X11-3/8"X12"-G)<br>HELICE (3X11-3/8"X12"-G)      |     |     | 1   | UR                |
|          | 6H5-45943-00-EL     | PROPELLER (3X10"X15"-G)<br>HELICE (3X10"X15"-G)              |     |     | 1   | UR WITH LIP CUP   |
|          | 6H5-45958-00-EL     | PROPELLER (3X10-1/4"X14"-G)<br>HELICE (3X10-1/4"X14"-G)      |     |     | 1   | UR WITH LIP CUP   |
|          |                     | <b>STAINLESS STEEL PROPELLER<br/>ACIER INOXYDABLE HELICE</b> |     |     |     |                   |
|          | 663-45930-00-98     | PROPELLER (3X10-1/4"X14"-G)<br>HELICE (3X10-1/4"X14"-G)      |     |     | 1   | UR                |
|          | 663-45976-00-98     | PROPELLER (3X10-1/4"X15"-G)<br>HELICE (3X10-1/4"X15"-G)      |     |     | 1   | UR                |

**A5**



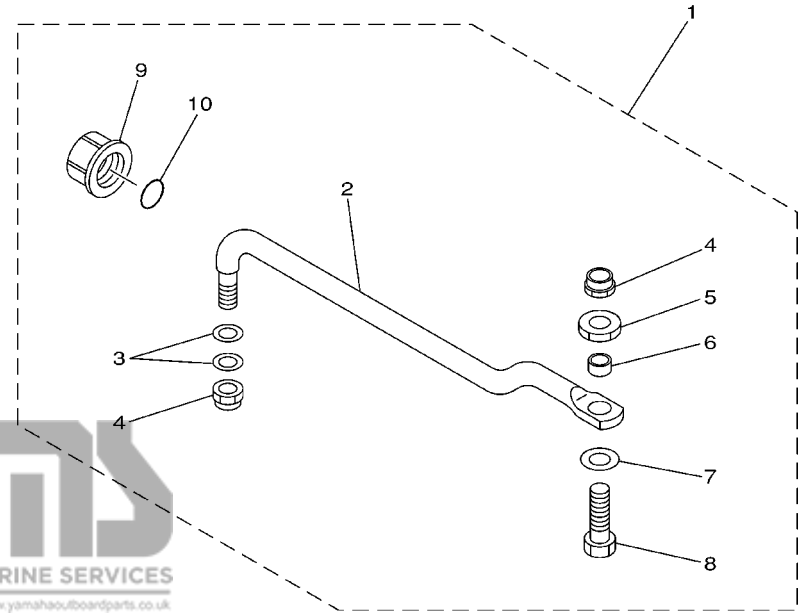
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## RESERVOIR A CARBURANT

| REF.<br>NO. | PART NO.<br>NO. PIECES | DESCRIPTION                                      | 60F | 70B | 50G | REMARKS<br>REMARQUES |
|-------------|------------------------|--------------------------------------------------|-----|-----|-----|----------------------|
| 1           | 6YK-24201-01           | FUEL TANK ASSY<br>RESERVOIR A ESSENCE (ENS.)     | 1   | 1   | 1   | AP PLASTIC, 25L      |
| 2           | 6YL-24268-01           | .GASKET, FUEL METER<br>.JOINT, JAUGE A CARBURANT | 1   | 1   | 1   |                      |
| 3           | 6YK-24610-00           | .CAP ASSY<br>.BOUCHON                            | 1   | 1   | 1   | WITH INDICATOR       |
| 4           | 6YL-24641-00           | .GASKET, CAP 1<br>.JOINT 1, BOUCHON              | 1   | 1   | 1   |                      |
| 5           | 6YK-24260-01           | .FUEL METER ASSY<br>.INDICATEUR DE CARBURANT     | 1   | 1   | 1   |                      |
| 6           | 90157-05M16            | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE       | 4   | 4   | 4   |                      |
| 7           | 6YL-24329-00           | .SEAL<br>.JOINT                                  | 4   | 4   | 4   |                      |
| 8           | 6YL-24306-52           | FUEL PIPE COMP. 1<br>DURITE A ESSENCE 1          | 1   | 1   | 1   | AP                   |

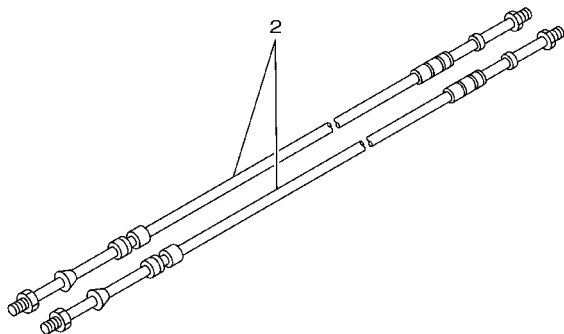
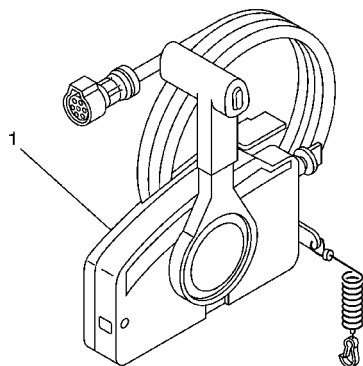


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**FIG. 22 STEERING GUIDE**

**FIXATION DE DIRECTION**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 688-61350-10        | STEERING GUIDE ATTACHMENT KIT<br>FIXATIONS DE DIRECTION | 1   | 1   | 1   | AP                |
| 2        | 688-61351-10        | .ROD, STEERING LINK<br>.RENOI DE DIRECTION              | 1   | 1   | 1   |                   |
| 3        | 90201-10M20         | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 2   | 2   | 2   |                   |
| 4        | 90185-09M01         | .NUT, SELF-LOCKING<br>.ECROU, AUTO-BLOCAN               | 2   | 2   | 2   |                   |
| 5        | 90170-09M03         | .NUT<br>.ECROU                                          | 1   | 1   | 1   |                   |
| 6        | 90387-10M42         | .COLLAR<br>.COLLERETTE                                  | 1   | 1   | 1   |                   |
| 7        | 90201-10M63         | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 1   | 1   | 1   |                   |
| 8        | 6E5-61355-00        | .BOLT<br>.BOULON                                        | 1   | 1   | 1   |                   |
| 9        | 6E5-43145-01        | .CAP, CLAMP BRACKET<br>.CAPUCHON, PRESSE                | 1   | 1   | 1   |                   |
| 10       | 93210-16275         | .O-RING<br>.JOINT, TORIQUE                              | 1   | 1   | 1   |                   |

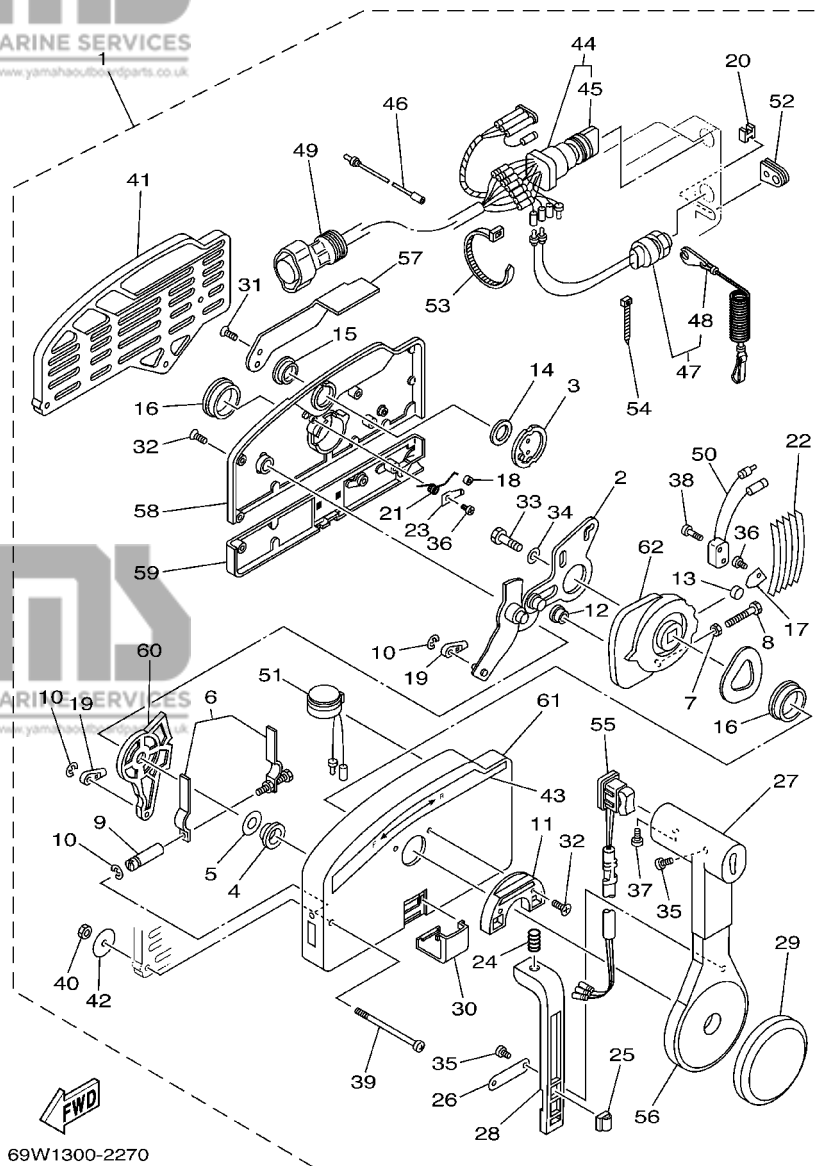


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**FIG. 23 REMOTE CONTROL BOX**

**BOITIER DE COMMANDE A DISTANCE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                       | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 703-48207-17        | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE         | 1   | 1   | 1   | AP WITH PT/T SW.  |
| 2        | 701-48320-00        | CABLE, REMOTE CONTROL L=12F<br>CABLE, COMMANDE A DISTANCE:12F | 2   | 2   | 2   | UR                |
|          | 701-48320-20        | CABLE, REMOTE CONTROL L=13F<br>CABLE, COMMANDE A DISTANCE:13F | 2   | 2   | 2   | UR                |
|          | 701-48320-30        | CABLE, REMOTE CONTROL L=14F<br>CABLE, COMMANDE A DISTANCE:14F | 2   | 2   | 2   | UR                |
|          | 701-48320-50        | CABLE, REMOTE CONTROL L=15F<br>CABLE, COMMANDE A DISTANCE:15F | 2   | 2   | 2   | UR                |
|          | 701-48320-60        | CABLE, REMOTE CONTROL L=16F<br>CABLE, COMMANDE A DISTANCE:16F | 2   | 2   | 2   | UR                |
|          | 701-48320-80        | CABLE, REMOTE CONTROL L=17F<br>CABLE, COMMANDE A DISTANCE:17F | 2   | 2   | 2   | UR                |



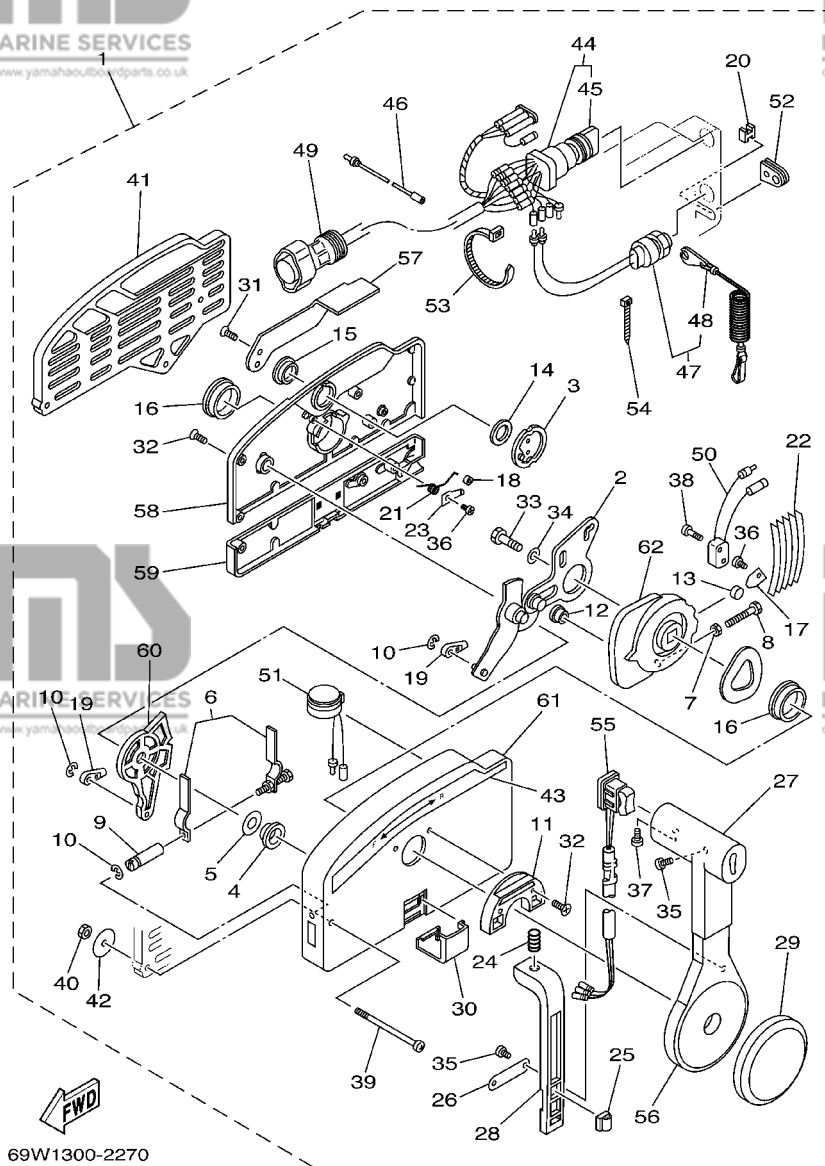
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**FIG. 24 REMOTE CONTROL ASSY**

**BOITIER DE COMMANDE A DISTANCE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                               | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 703-48207-17        | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE | 1   | 1   | 1   | AP WITH PT/T SW.  |
| 2        | 703-48261-01        | .ARM, THROTTLE<br>.BRAS, ACCELERATION                 | 1   | 1   | 1   |                   |
| 3        | 703-48153-00        | .SHAFT, FREE ACCEL.<br>.AXE                           | 1   | 1   | 1   |                   |
| 4        | 703-48235-00        | .BUSHING<br>.COUSSINET                                | 1   | 1   | 1   |                   |
| 5        | 703-48268-00        | .SPACER<br>.ENTRETOISE                                | 1   | 1   | 1   |                   |
| 6        | 703-48264-00        | .THROTTLE, FRICTION<br>.ACCELERATION                  | 1   | 1   | 1   |                   |
| 7        | 95380-05600         | .NUT<br>.ECROU                                        | 1   | 1   | 1   |                   |
| 8        | 97380-05025         | .BOLT<br>.BOULON, HEXAGONAL                           | 1   | 1   | 1   |                   |
| 9        | 703-48265-00        | .SHAFT, FRICTION<br>.AXE, COPILOTE                    | 1   | 1   | 1   |                   |
| 10       | 93430-06024         | .CIRCLIP<br>.CLIPS                                    | 3   | 3   | 3   |                   |
| 11       | 703-48245-00        | .PLATE, LOCK<br>.PLAQUE, VERROU                       | 1   | 1   | 1   |                   |
| 12       | 703-48252-00        | .ROLLER, CAM<br>.POULIE                               | 1   | 1   | 1   |                   |
| 13       | 701-48248-00        | .ROLLER, FREE ACCEL.<br>.POULIE                       | 1   | 1   | 1   |                   |
| 14       | 703-48198-00        | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE         | 1   | 1   | 1   |                   |
| 15       | 703-48243-00        | .BUSHING<br>.COUSSINET                                | 1   | 1   | 1   |                   |
| 16       | 703-48236-00        | .BUSHING 1<br>.POULIE                                 | 2   | 2   | 2   |                   |
| 17       | 703-48189-00        | .RETAINER<br>.FLASQUE                                 | 1   | 1   | 1   |                   |
| 18       | 703-48234-00        | .ROLLER, DETENT<br>.POULIE                            | 1   | 1   | 1   |                   |
| 19       | 703-48345-01        | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE          | 2   | 2   | 2   |                   |
| 20       | 703-48358-00        | .ANCHOR, CABLE<br>.COLLIER                            | 1   | 1   | 1   |                   |
| 21       | 703-48244-00        | .SPRING, FREE ACCEL.<br>.RESSORT                      | 1   | 1   | 1   |                   |
| 22       | 703-48238-00        | .SPRING, DETENT<br>.RESSORT                           | 5   | 5   | 5   |                   |
| 23       | 703-48246-00        | .SPACER<br>.ENTRETOISE                                | 1   | 1   | 1   |                   |
| 24       | 703-48227-00        | .SPRING, NEUTRAL LOCK<br>.RESSORT                     | 1   | 1   | 1   |                   |
| 25       | 703-82594-00        | .CLAMP<br>.BRIDE                                      | 1   | 1   | 1   | WITH PT/T SW.     |
| 26       | 703-48226-00        | .PLATE, STOPPER<br>.PLAQUETTE                         | 1   | 1   | 1   |                   |
| 27       | 703-48222-00        | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER     | 1   | 1   | 1   | SINGLE            |

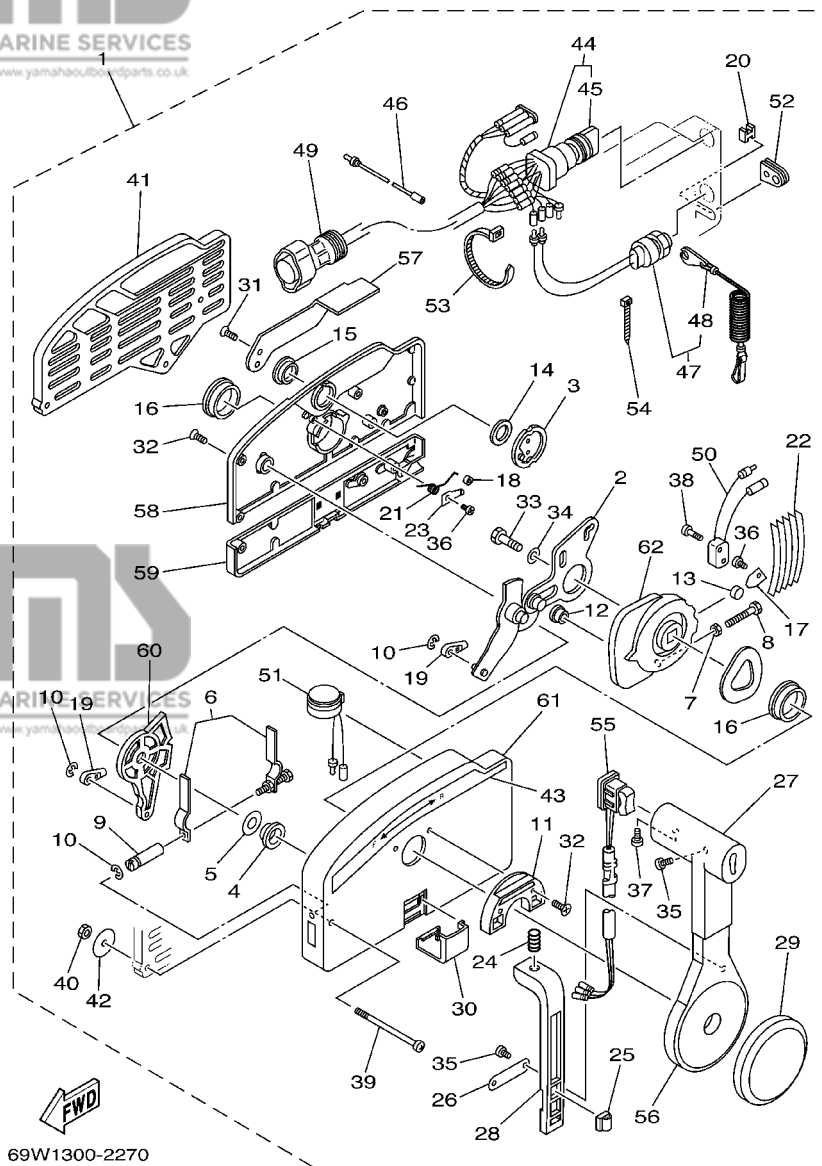
**B3**



**FIG. 24 REMOTE CONTROL ASSY**

**BOITIER DE COMMANDE A DISTANCE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|-----|-----|-----|-------------------|
| 28       | 703-48223-00        | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                       | 1   | 1   | 1   |                   |
| 29       | 703-48225-00        | .COVER<br>.COUVERCLE                                     | 1   | 1   | 1   |                   |
| 30       | 703-48219-00        | .COVER, LEAD<br>.COUVERCLE                               | 1   | 1   | 1   |                   |
| 31       | 703-48281-00        | .SCREW<br>.VIS                                           | 2   | 2   | 2   |                   |
| 32       | 703-48282-00        | .SCREW<br>.VIS                                           | 7   | 7   | 7   |                   |
| 33       | 97380-08030         | .BOLT<br>.BOULON, HEXAGONAL                              | 1   | 1   | 1   |                   |
| 34       | 92990-08600         | .WASHER, PLATE<br>.RONDELLE, PLATE                       | 1   | 1   | 1   |                   |
| 35       | 98580-04010         | .SCREW, PAN HEAD<br>.VIS                                 | 3   | 3   | 3   |                   |
| 36       | 98580-04006         | .SCREW, PAN HEAD<br>.VIS                                 | 2   | 2   | 2   |                   |
| 37       | 98580-05010         | .SCREW, PAN HEAD<br>.VIS                                 | 1   | 1   | 1   |                   |
| 38       | 98580-03015         | .SCREW, PAN HEAD<br>.VIS                                 | 2   | 2   | 2   |                   |
| 39       | 703-48291-10        | .SCREW (M6)<br>.VIS (M6)                                 | 3   | 3   | 3   |                   |
| 40       | 95380-06600         | .NUT, HEXAGON<br>.ECROU                                  | 3   | 3   | 3   |                   |
| 41       | 703-48293-10        | .SPACER, REMOTE CONTROL<br>.ENTRETOISE                   | 1   | 1   | 1   | SINGLE            |
| 42       | 701-48287-00        | .WASHER<br>.RONDELLE                                     | 3   | 3   | 3   |                   |
| 43       | 703-48215-00        | .GRAPHIC<br>.ADHESIF                                     | 1   | 1   | 1   |                   |
| 44       | 703-82510-43        | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET          | 1   | 1   | 1   |                   |
| 45       | 703-82577-00        | ..CAP, KEY<br>..CABOCHON                                 | 1   | 1   | 1   |                   |
| 46       | 703-82531-00        | .WIRE, LEAD<br>.FIL                                      | 1   | 1   | 1   |                   |
| 47       | 688-82575-01        | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT          | 1   | 1   | 1   |                   |
| 48       | 682-82556-00        | ..STOPPER<br>..PLAQUETTE                                 | 1   | 1   | 1   |                   |
| 49       | 688-8258A-20        | .EXTENSION, WIRE HARNESS<br>.EXTENSION, FAISCEAU DE FILS | 1   | 1   | 1   | L:5M (10P)        |
| 50       | 703-82540-00        | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT        | 1   | 1   | 1   |                   |
| 51       | 703-83383-A0        | .BUZZER<br>.RONFLEUR                                     | 1   | 1   | 1   |                   |
| 52       | 703-48284-10        | .GROMMET<br>.PASSE-FIL                                   | 1   | 1   | 1   |                   |
| 53       | 703-82591-00        | .BAND<br>.COLLIER                                        | 3   | 3   | 3   |                   |
| 54       | 703-82592-00        | .BAND<br>.COLLIER                                        | 1   | 1   | 1   |                   |



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**FIG. 24 REMOTE CONTROL ASSY**

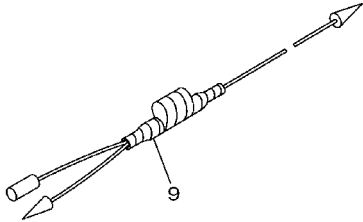
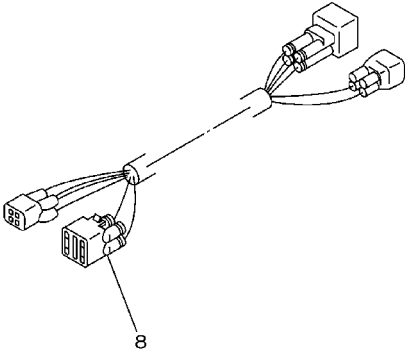
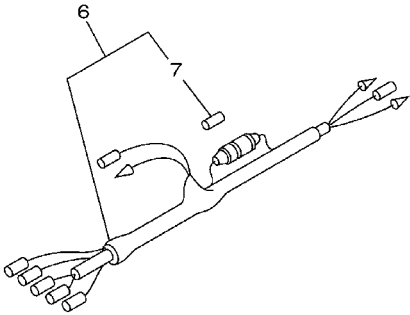
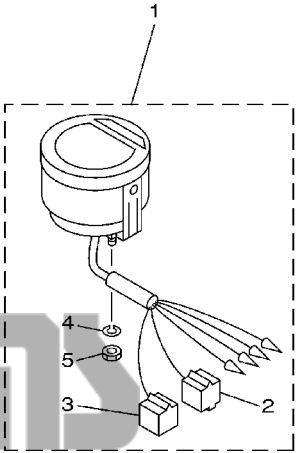
**BOITIER DE COMMANDE A DISTANCE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|-----|-----|-----|-------------------|
| 55       | 703-82563-12        | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTEUR | 1   | 1   | 1   |                   |
| 56       | 703-48221-00        | .LEVER, CONTROL<br>.LEVIER, COMMANDE                     | 1   | 1   | 1   |                   |
| 57       | 703-48152-00        | .KNOB, FREE ACCEL.<br>.BOUTON                            | 1   | 1   | 1   |                   |
| 58       | 703-48212-00        | .BACK PLATE 1<br>.PLAQUETTE 1                            | 1   | 1   | 1   |                   |
| 59       | 703-48213-00        | .BACK PLATE 2<br>.PLAQUETTE 2                            | 1   | 1   | 1   |                   |
| 60       | 703-48271-00        | .ARM, SHIFT<br>.BRAS                                     | 1   | 1   | 1   |                   |
| 61       | 703-48211-01        | .HOUSING,1<br>.CORPS                                     | 1   | 1   | 1   |                   |
| 62       | 703-48232-00        | .GEAR<br>.PIGNON                                         | 1   | 1   | 1   |                   |

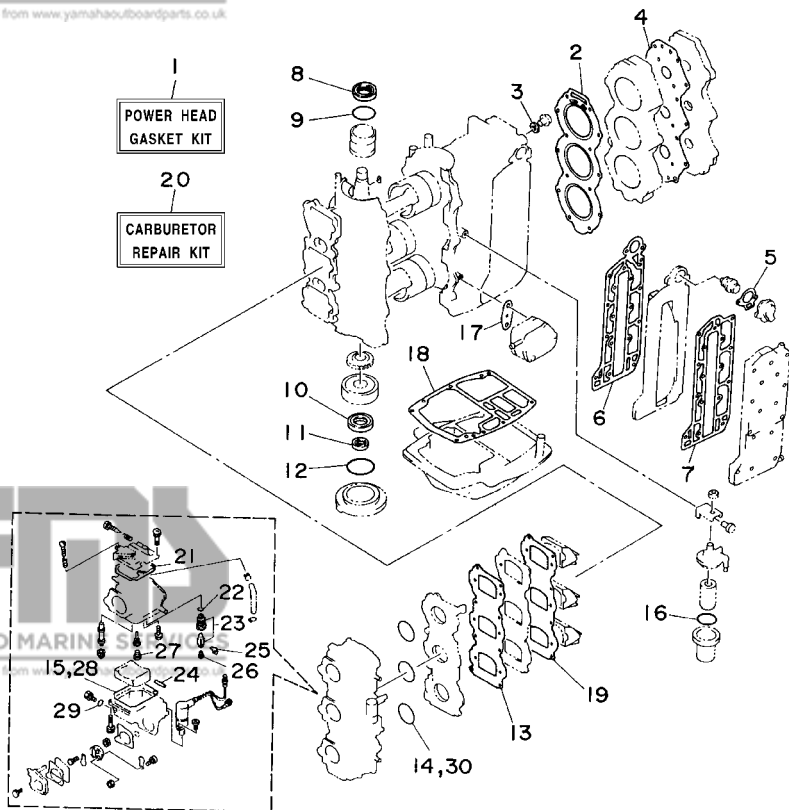
FIG. 25 METER

COMPTEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                     | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6Y5-8350T-02        | TACHOMETER ASSY<br>COMPTE-TOURS CPLT        | 1   | 1   | 1   | AP                |
| 2        | 9E450-04433         | .CONNECTOR<br>.CONNECTEUR                   | 1   | 1   | 1   | M-4-W             |
| 3        | 9E450-04533         | .CONNECTOR<br>.CONNECTEUR                   | 1   | 1   | 1   | F-4-W             |
| 4        | 92990-04100         | .WASHER, SPRING<br>.RONDELLE, GROWER        | 2   | 2   | 2   |                   |
| 5        | 95380-04600         | .NUT<br>.ECROU                              | 2   | 2   | 2   |                   |
| 6        | 6Y5-83553-00        | WIRE, LEAD<br>FIL                           | 1   | 1   | 1   | AP                |
| 7        | 1E6-82151-00        | .FUSE (10A)<br>.FUSIBLE (10A)               | 1   | 1   | 1   |                   |
| 8        | 68F-82553-70        | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU | 1   | 1   | 1   | AP                |
| 9        | 6H4-81315-11        | LEAD WIRE ASSY<br>FIL                       | 1   | 1   | 1   | AP                |



6H31100-2230



6H30010-4230

FIG. 26 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                        | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-W0001-02        | POWER HEAD GASKET KIT<br>KIT DE JOINTS TETE MOTRICE            | 1   | 1   |     | AUTO CHOKE        |
|          | 62F-W0001-01        | POWER HEAD GASKET KIT<br>KIT DE JOINTS TETE MOTRICE            |     |     | 1   |                   |
| 2        | 6H3-11181-A1        | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1               | 1   | 1   | 1   |                   |
| 3        | 90430-14115         | .GASKET<br>.JOINT                                              | 1   | 1   | 1   |                   |
| 4        | 6H3-11193-A1        | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1        | 1   | 1   | 1   |                   |
| 5        | 6H3-12414-A1        | .GASKET, COVER<br>.JOINT, COUVERCLE                            | 1   | 1   | 1   |                   |
| 6        | 6H3-41112-A0        | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT   | 1   | 1   | 1   |                   |
| 7        | 6H3-41114-A0        | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'ECHAPPEMEN | 1   | 1   | 1   |                   |
| 8        | 93102-36M24         | .OIL SEAL<br>.JOINT SPY                                        | 1   | 1   | 1   |                   |
| 9        | 93210-46M16         | .O-RING<br>.JOINT TORIQUE                                      | 1   | 1   | 1   |                   |
| 10       | 93102-30M23         | .OIL SEAL<br>.JOINT SPY                                        | 1   | 1   | 1   |                   |
| 11       | 93106-18M01         | .OIL SEAL<br>.JOINT SPY                                        | 1   | 1   | 1   |                   |
| 12       | 93210-65M50         | .O-RING<br>.JOINT TORIQUE                                      | 1   | 1   | 1   |                   |
| 13       | 6H3-13621-A1        | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET                 | 1   | 1   | 1   |                   |
| 14       | 93210-39ME4         | .O-RING<br>.JOINT TORIQUE                                      | 3   | 3   |     |                   |
|          | 6H4-14198-01        | .GASKET<br>.JOINT                                              |     |     | 3   |                   |
| 15       | 6H4-14984-00        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR             | 3   | 3   | 3   |                   |
| 16       | 93210-32738         | .O-RING<br>.JOINT TORIQUE                                      | 1   | 1   | 1   |                   |
| 17       | 650-24431-A0        | .GASKET, FUEL PUMP 1<br>.JOINT 1 DE POMPE A ESSENCE            | 1   | 1   | 1   |                   |
| 18       | 6H3-45113-A0        | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE                  | 1   | 1   | 1   |                   |
| 19       | 6H3-13622-A1        | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET                 | 1   | 1   | 1   |                   |
| 20       | 6H2-W0093-10        | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR         | 1   | 1   |     | AUTO CHOKE        |
|          | 62F-W0093-00        | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR         |     |     | 1   |                   |
| 21       | 6H4-14147-00        | .O-RING<br>.JOINT TORIQUE                                      | 1   | 1   | 1   |                   |
| 22       | 93210-04228         | .O-RING<br>.JOINT TORIQUE                                      | 1   | 1   | 1   |                   |
| 23       | 6H3-14590-01        | .NEEDLE VALVE ASSY<br>.POINTEAU                                | 1   | 1   |     |                   |
|          | 6H4-14590-01        | .NEEDLE VALVE ASSY<br>.POINTEAU                                |     |     | 1   |                   |

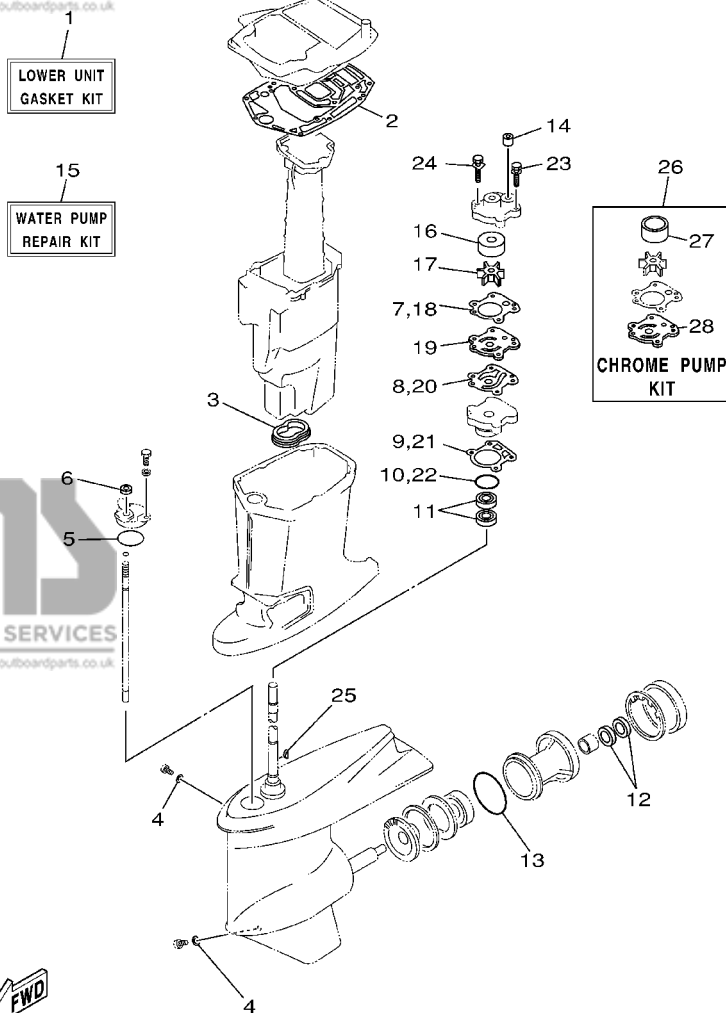
**B7**



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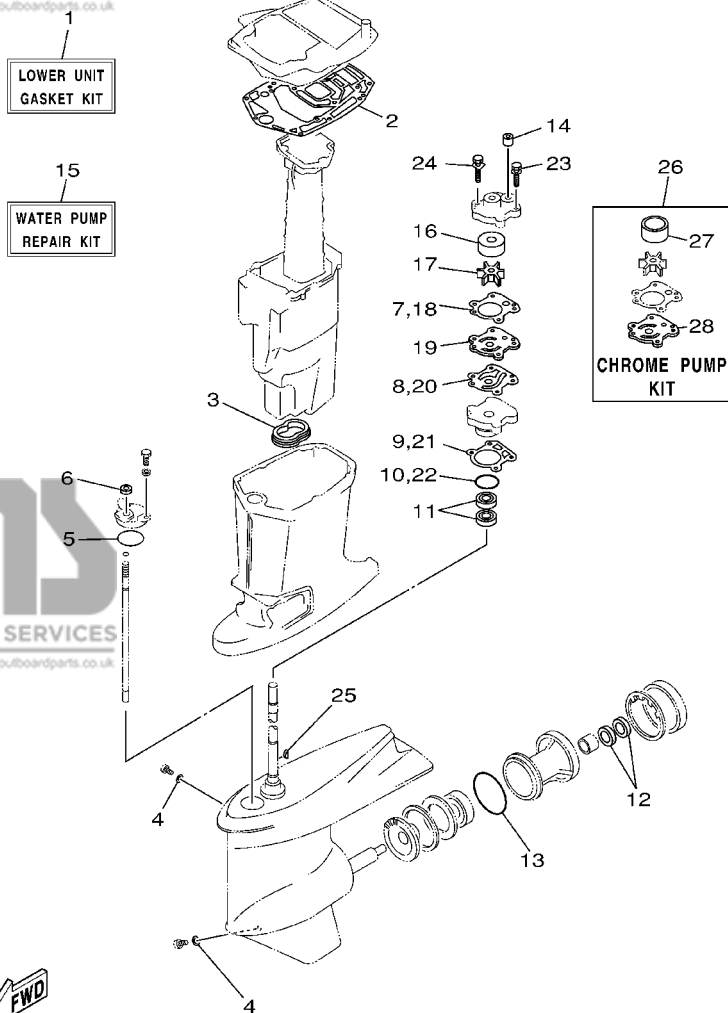
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FIG. 27 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------|-----|-----|-----|-------------------|
| 1        | 6H3-W0001-22        | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE     | 1   | 1   |     |                   |
|          | 62F-W0001-20        | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE     |     |     | 1   |                   |
| 2        | 6H3-45114-A1        | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE          | 1   | 1   | 1   |                   |
| 3        | 6H3-45123-00        | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE             | 1   | 1   | 1   |                   |
| 4        | 90430-08020         | .GASKET<br>.JOINT                                      | 2   | 2   |     |                   |
|          | 90430-08020         | .GASKET<br>.JOINT                                      |     |     | 3   |                   |
| 5        | 93210-49046         | .O-RING<br>.JOINT TORIQUE                              | 1   | 1   | 1   |                   |
| 6        | 93106-09014         | .OIL SEAL<br>.JOINT SPY                                | 1   | 1   | 1   |                   |
| 7        | 6H3-44315-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU             | 1   | 1   |     |                   |
|          | 663-44315-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU             |     |     | 1   |                   |
| 8        | 6H3-44324-A0        | .GASKET, CARTRIDGE<br>.JOINT                           | 1   | 1   |     |                   |
|          | 663-44324-A0        | .GASKET, CARTRIDGE<br>.JOINT                           |     |     | 1   |                   |
| 9        | 688-44316-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU             | 1   | 1   |     |                   |
|          | 663-44316-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU             |     |     | 1   |                   |
| 10       | 93210-46044         | .O-RING<br>.JOINT TORIQUE                              | 1   | 1   |     |                   |
|          | 93210-41042         | .O-RING<br>.JOINT TORIQUE                              |     |     | 1   |                   |
| 11       | 93101-23070         | .OIL SEAL<br>.JOINT SPY                                | 2   | 2   | 2   |                   |
| 12       | 93101-25M03         | .OIL SEAL<br>.JOINT SPY                                | 2   | 2   |     |                   |
|          | 93101-22067         | .OIL SEAL<br>.JOINT SPY                                |     |     | 2   |                   |
| 13       | 93210-85M97         | .O-RING<br>.JOINT TORIQUE                              | 1   | 1   |     |                   |
|          | 93210-66M98         | .O-RING<br>.JOINT TORIQUE                              |     |     | 1   |                   |
| 14       | 663-44366-00        | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU              | 1   | 1   | 1   |                   |
| 15       | 6H3-W0078-02        | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE | 1   | 1   |     |                   |
|          | 62F-W0078-00        | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE |     |     | 1   |                   |
| 16       | 663-44322-00        | .INSERT, CARTRIDGE<br>.CUVETTE                         | 1   | 1   | 1   |                   |
| 17       | 6H3-44352-00        | .IMPELLER<br>.TURBINE                                  | 1   | 1   | 1   |                   |
| 18       | 6H3-44315-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU             | 1   | 1   |     |                   |

C2



6H30100-0290

FIG. 27 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                       | 60F | 70B | 50G | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------|-----|-----|-----|-------------------|
| 18       | 663-44315-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU    |     |     | 1   |                   |
| 19       | 6H3-44323-00        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE | 1   | 1   |     |                   |
|          | 663-44323-00        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE |     |     | 1   |                   |
| 20       | 6H3-44324-A0        | .GASKET, CARTRIDGE<br>.JOINT                  | 1   | 1   |     |                   |
|          | 663-44324-A0        | .GASKET, CARTRIDGE<br>.JOINT                  |     |     | 1   |                   |
| 21       | 688-44316-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU    | 1   | 1   |     |                   |
|          | 663-44316-A0        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU    |     |     | 1   |                   |
| 22       | 93210-46044         | .O-RING<br>.JOINT TORIQUE                     | 1   | 1   |     |                   |
|          | 93210-41042         | .O-RING<br>.JOINT TORIQUE                     |     |     | 1   |                   |
| 23       | 90119-08M14         | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE  | 2   | 2   |     |                   |
|          | 97095-08045         | .BOLT<br>.BOULON                              |     |     | 2   |                   |
| 24       | 90119-08M33         | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE  | 2   | 2   |     |                   |
|          | 97095-08055         | .BOLT<br>.BOULON                              |     |     | 2   |                   |
| 25       | 90280-03M03         | .KEY, WOODRUFF<br>.CLAVETTE, DEMI-LUNE        | 1   | 1   | 1   |                   |
| 26       | 6H3-W0078-1A        | CHROME PUMP KIT<br>KIT DE POMPE A EAU CHROMEE | 1   | 1   |     |                   |
| 27       | 663-44322-40        | .INSERT, CARTRIDGE<br>.CUVETTE                | 1   | 1   |     |                   |
| 28       | 6H3-44323-40        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE | 1   | 1   |     |                   |

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| 6H3-W0001-02           | 26 - 1      |
| 6H3-W0001-22           | 27 - 1      |
| 62F-W0001-01           | 26 - 1      |
| 62F-W0001-20           | 27 - 1      |
| 688-W0004-00           | 4 - 2       |
| 6H3-W0070-30           | 1 - 17      |
| 6H3-W0078-02           | 27 - 15     |
| 6H3-W0078-1A           | 27 - 26     |
| 62F-W0078-00           | 27 - 15     |
| 6H3-W0090-44-1S        | 2 - 1       |
| 62F-W0090-12-1S        | 2 - 1       |
| 6H2-W0093-10           | 26 - 20     |
| 62F-W0093-00           | 26 - 20     |
| 656-W2810-02           | 7 - 38      |
| 6H3-11111-01-1S        | 2 - 25      |
| 62F-11111-00-1S        | 2 - 25      |
| 688-11119-01           | 2 - 21      |
| 6H3-11181-A1           | 2 - 26      |
|                        | 26 - 2      |
| 6H3-11191-00-1S        | 2 - 27      |
| 6H3-11193-A1           | 2 - 28      |
|                        | 26 - 4      |
| 6H3-11325-01           | 2 - 17      |
| 6H3-11327-00-1S        | 2 - 18      |
| 6H3-11328-00           | 2 - 19      |
| 650-11370-01           | 2 - 4       |
| 688-11370-01           | 2 - 3       |
| 6H3-11400-10           | 3 - 7       |
| 6H3-11536-00           | 3 - 12      |
| 6H3-11537-01           | 6 - 15      |
| 6K5-11601-02           | 3 - 15      |
| 6K5-11601-12           | 3 - 15      |
| 6K5-11601-22           | 3 - 15      |
| 6H3-11631-01-96        | 3 - 14      |
| 6H3-11633-00           | 3 - 16      |
| 688-11634-10           | 3 - 17      |
| 6H3-11635-01           | 3 - 14      |
| 6H3-11636-01           | 3 - 14      |
| 6H3-12411-10           | 2 - 32      |
| 6H3-12413-00-1S        | 2 - 33      |
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|                        | 26 - 5      |
| 6H1-13117-01           | 6 - 17      |
| 6E9-13183-70           | 6 - 10      |
| 6H3-13200-02           | 6 - 1       |
| 62F-13200-00           | 6 - 1       |
| 6J8-13411-00           | 6 - 39      |
| 6J8-13414-00           | 6 - 40      |

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| 6H3-13437-21           | 8 - 21      |
| 6H2-13610-00           | 4 - 1       |
| 6H3-13610-00           | 4 - 1       |
| 6H3-13621-A1           | 4 - 7       |
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| 6H3-13622-A1           | 4 - 9       |
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| 6H3-13624-00-94        | 4 - 8       |
| 6H3-13641-13-94        | 4 - 5       |
| 62F-13641-10-94        | 4 - 5       |
| 6H3-14137-00           | 5 - 31      |
| 6H3-14146-10           | 5 - 9       |
| 6H4-14146-00           | 5 - 8       |
| 6H4-14147-00           | 5 - 10      |
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| 663-14159-00           | 5 - 17      |
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| 676-14186-00           | 5 - 18      |
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| 6H4-14198-01           | 4 - 12      |
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|                        | 26 - 30     |
| 6H2-14301-0A           | 5 - 1       |
| 6H3-14301-0A           | 5 - 1       |
| 62F-14301-00           | 5 - 1       |
| 6H2-14302-0A           | 5 - 2       |
| 6H3-14302-0A           | 5 - 2       |
| 62F-14302-00           | 5 - 2       |
| 6H2-14303-0A           | 5 - 3       |
| 6H3-14303-0A           | 5 - 3       |
| 62F-14303-00           | 5 - 3       |
| 6A0-14325-00           | 7 - 25      |
| 6H3-14349-00           | 4 - 16      |
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| 6H3-14380-00           | 5 - 33      |
| 6H3-14413-10           | 4 - 18      |
| 6H3-14440-02           | 4 - 19      |
| 6H3-14457-01           | 4 - 20      |
| 6H1-14485-00           | 4 - 6       |
| 624-14485-00           | 2 - 5       |
| 6H3-14488-00           | 8 - 20      |
| 63V-14523-00           | 5 - 5       |
| 6H4-14548-00           | 5 - 15      |
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| 6H3-14947-71           | 5 - 20      |
| 62F-14947-00           | 5 - 20      |
| 6H2-14948-13           | 5 - 23      |
| 6H3-14948-17           | 5 - 23      |
| 6H4-14948-13           | 5 - 23      |
| 676-14966-00           | 5 - 22      |
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| 6H3-14980-10           | 5 - 28      |
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| 62F-15100-12-1S        | 2 - 2       |
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| 6YK-24260-01           | 21 - 5      |
| 6YL-24268-01           | 21 - 2      |
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| 6H3-41631-00           | 12 - 4      |
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| 6H3-41633-10           | 12 - 12     |
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