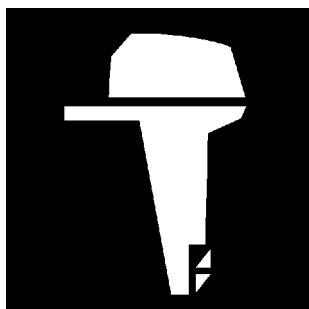




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

75A'02(6922)

85A'02(6881)

YAMAHA
GENUINE
Parts & Accessories

2A688-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

75A'02(6922), 85A'02(6881)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made

(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94..	PULLY, STARTER	1				

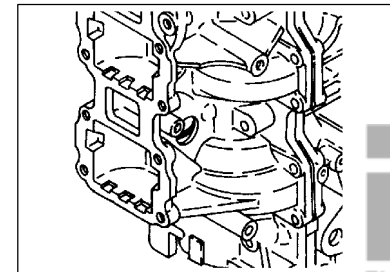
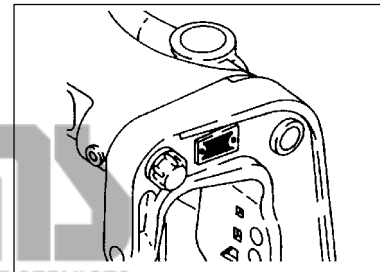
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
ET	75AET, 85AET
ED	75AED

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Sserial No.

75AED	692	L : 305982	85AET	688	L : 445178
75AET	692	L : 414680			



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

SHEET 1/2

TOP COWLING	A4
CYLINDER. CRANKCASE	A5
CRANKSHAFT. PISTON	A7
INTAKE	B2
CARBURETOR	B4
FUEL	B6
GENERATOR	C1
ELECTRICAL	C2
STARTING MOTOR	C4
BOTTOM COWLING	C5
CONTROL	C7
BRACKET 1	D3
BRACKET 2	D5
BRACKET 3	D7
BRACKET 4	E1
POWER TRIM & TILT ASSY	E3
UPPER CASING	E6
LOWER CASING. DRIVE 1	E7
LOWER CASING. DRIVE 2	F3
FUEL TANK	F5
STEERING GUIDE	F6
REMOTE CONTROL BOX	F7

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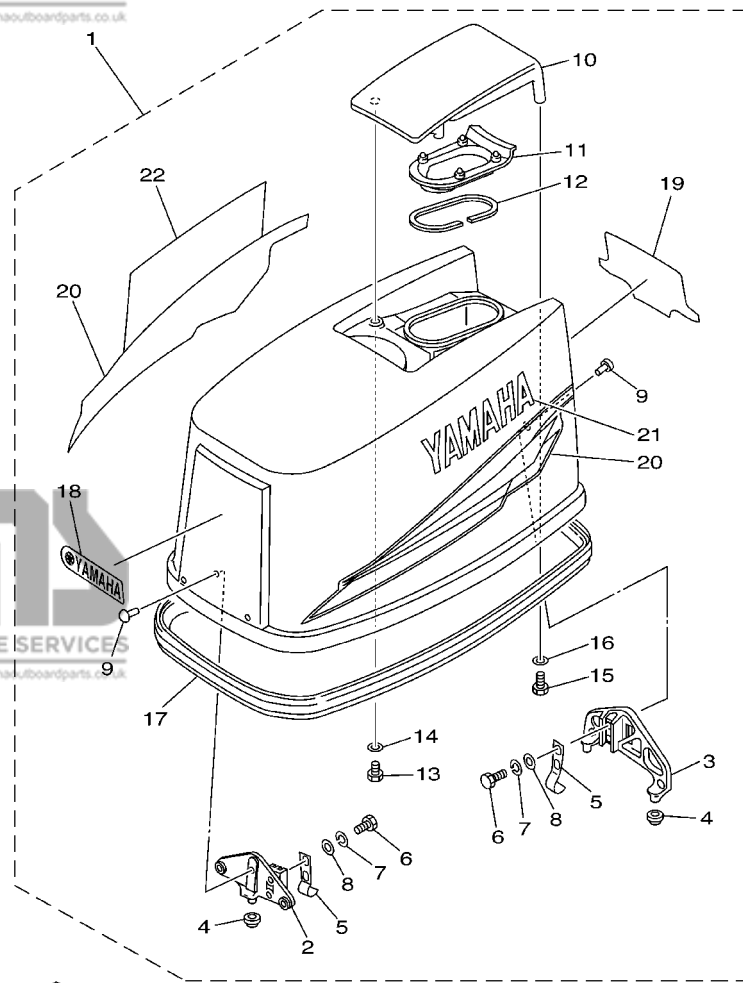
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REPAIR KIT 1	A7*
REPAIR KIT 2	B2*

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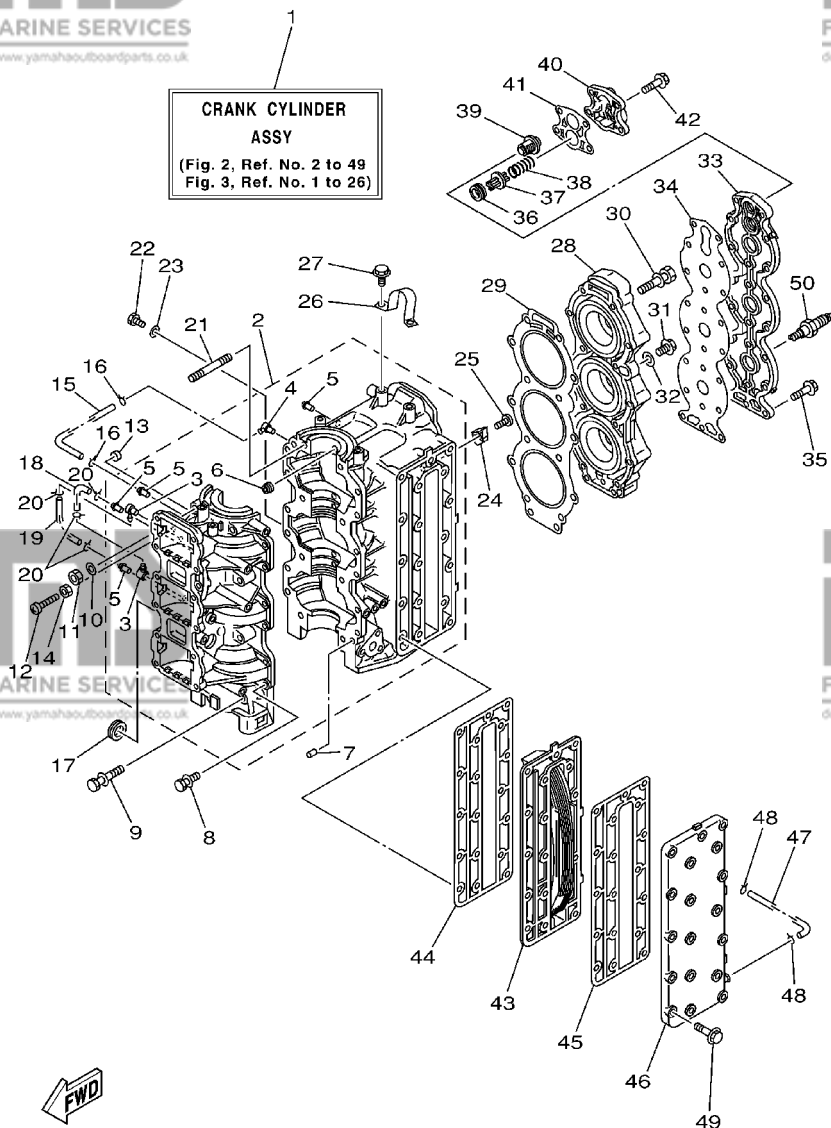
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FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-42610-F0-4D	TOP COWLING ASSY CAPOT (ENS.)	1		85A
	692-42610-80-4D	TOP COWLING ASSY CAPOT (ENS.)	1	1	75A
2	688-42647-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	
3	688-42649-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	
4	663-42662-00	.DAMPER AMORTISSEUR	3	3	
5	688-42652-10	.HOOK .CROCHET	2	2	
6	97095-06018	.BOLT .BOULON	2	2	
7	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	2	2	
8	92995-06600	.WASHER .RONDELLE	2	2	
9	90266-06009	.RIVET .RIVET	6	6	
10	688-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	
11	688-42618-00	.AIR SHROUD, TOP COWLING .DEFLECTEUR, CAPOT	1	1	
12	688-42628-00	.SEAL .JOINT	1	1	
13	97095-06016	.BOLT .BOULON	2	2	
14	92995-06600	.WASHER .RONDELLE	2	2	
15	97095-06025	.BOLT .BOULON	2	2	
16	92995-06600	.WASHER .RONDELLE	2	2	
17	688-42615-00	.SEAL .JOINT	1	1	
18	688-42677-D0	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1	YAMAHA
19	688-42678-31	.GRAPHIC, REAR .ADHESIF, ARRIERE	1		85A
	692-42678-31	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	75A
20	688-W0070-31	.GRAPHIC SET .JEU DIEMBLEMES	1	1	
21	688-42681-31	.MARK, COWLING .ADHESIF, CAPOT	1	1	
22	688-42682-31	.MARK, COWLING .ADHESIF, CAPOT	1	1	

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 49
Fig. 3, Ref. No. 1 to 26)

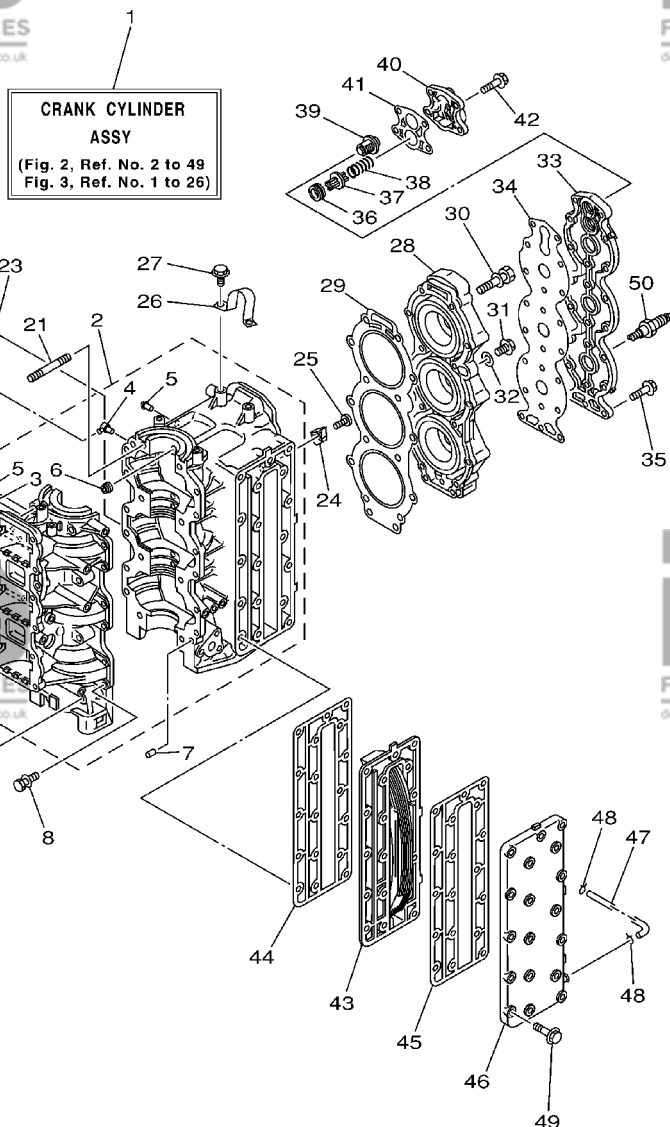


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FIG. 2 CYLINDER. CRANKCASE

CYLINDRE. CARTER

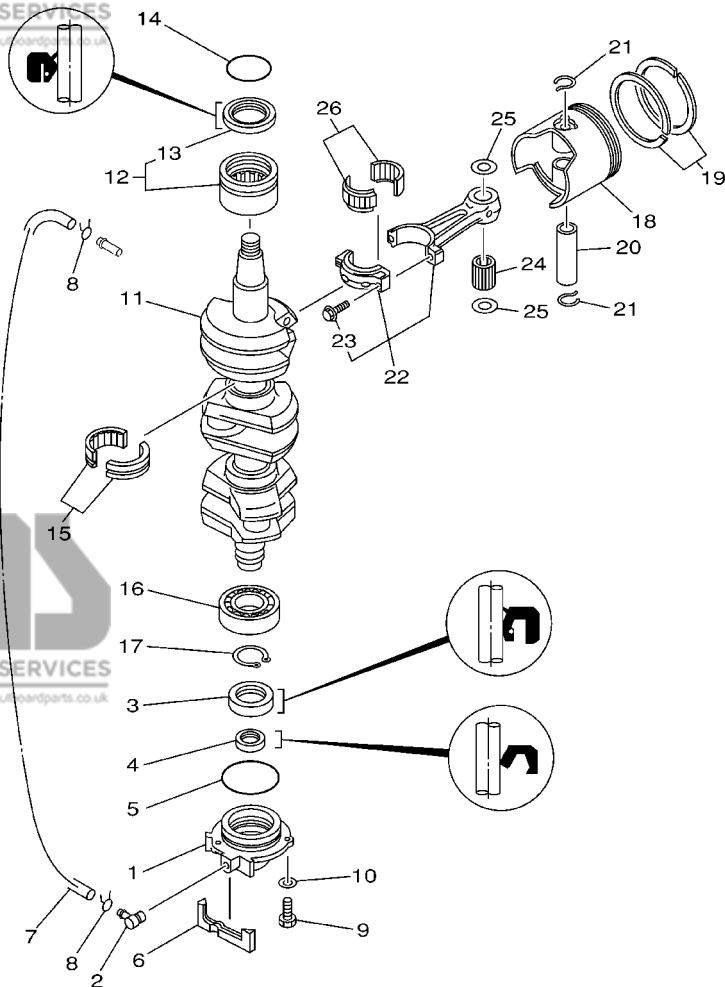
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	LT	ED	REMARKS REMARQUES
1	688-W0090-42-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1		85A
	692-W0090-42-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1	75A
2	688-15100-05-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	1	
5	624-14485-00	.PIPE, JOINT .DURITE	4	4	
6	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	3	3	
7	93608-12063	PIN, DOWEL GOUJON	2	2	
8	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12	
9	90119-10005	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	
10	90201-10008	WASHER, PLATE RONDELLE, PLATE	2	2	
11	95313-10600	NUT ECROU	2	2	
12	90157-06014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	
13	688-44194-00	CAP CAPUCHON	1	1	
14	95303-06700	NUT ECROU	1	1	
15	90445-07260	HOSE (L276) DURITE (L276)	1	1	
16	90467-06016	CLIP JONC	2	2	
17	90480-24M04	GROMMET PASSE-FIL	1	1	
18	90445-07M00	HOSE (L100) DURITE (L100)	1	1	
19	90445-07M23	HOSE (L408) DURITE (L408)	1	1	
20	90467-06016	CLIP JONC	4	4	
21	90116-10M06	BOLT, STUD GOUJON	2	2	
22	97095-06012	BOLT BOULON	1	1	
23	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1	
24	688-11325-00	ANODE ANODE	2	2	
25	98780-04015	SCREW, FLAT HEAD VIS, TETE PLATE	2	2	
26	688-11119-01	HANGER, ENGINE ANNEAU, LEVAGE	1	1	



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FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
27	90119-08MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
28	688-11111-02-1S	HEAD, CYLINDER 1 CULASSE	1	1	
29	688-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	
30	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	14	
31	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	
32	90430-14115	GASKET JOINT	1	1	
33	688-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	
34	688-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	
35	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18	18	
36	90480-20M05	GROMMET PASSE-FIL	1	1	
37	688-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1	
38	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
39	688-12411-10	THERMOSTAT THERMOSTAT	1	1	
40	688-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	
41	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	1	
42	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	
43	688-41111-00-1S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	
44	688-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	
45	688-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	
46	688-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	
47	663-24312-01	PIPE 2 DURITE 2	1	1	
48	90467-08004	CLIP JONC	2	2	
49	90119-08020	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18	18	
50	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	3	



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FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	6H1-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1	
2	688-11370-00	CHECK VALVE ASSY CLAPET (ENS.)	1	1	
3	93102-30M05	OIL SEAL JOINT SPY	1	1	
4	93104-20M02	OIL SEAL JOINT SPY	1	1	
5	93210-62269	O-RING JOINT TORIQUE	1	1	
6	688-15379-00	SEAL, CRANKCASE JOINT SPY DE CARTER DE MOTEUR	1	1	
7	90445-07M86	HOSE (L460) DURITE (L460)	1	1	
8	90467-06016	CLIP JONC	2	2	
9	97095-06020	BOLT BOULON	3	3	
10	92995-06600	WASHER RONDELLE	3	3	
11	688-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1	1	
12	93310-636U4	BEARING ROULEMENT	1	1	
13	93102-36M02	OIL SEAL JOINT SPY	1	1	
14	93210-46M16	O-RING JOINT TORIQUE	1	1	
15	93310-835U8	BEARING ROULEMENT	2	2	
16	93306-206U5	BEARING ROULEMENT	1	1	
17	93410-32M00	CIRCLIP CIRCLIP, TYPE S	1	1	
18	6H1-11631-03-95	PISTON (STD) PISTON (STD)	3	3	
	6H1-11635-03	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	AP
	6H1-11636-03	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	AP
19	688-11603-A0	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	3	3	
	688-11604-A0	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3	3	AP
	688-11605-A0	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	3	3	AP
20	663-11633-00	PIN, PISTON AXE, PISTON	3	3	
21	688-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	6	
22	688-11650-03	CONNECTING ROD ASSY BIELLE COMPLETE	3	3	
23	90109-08022	BOLT BOULON	2	2	

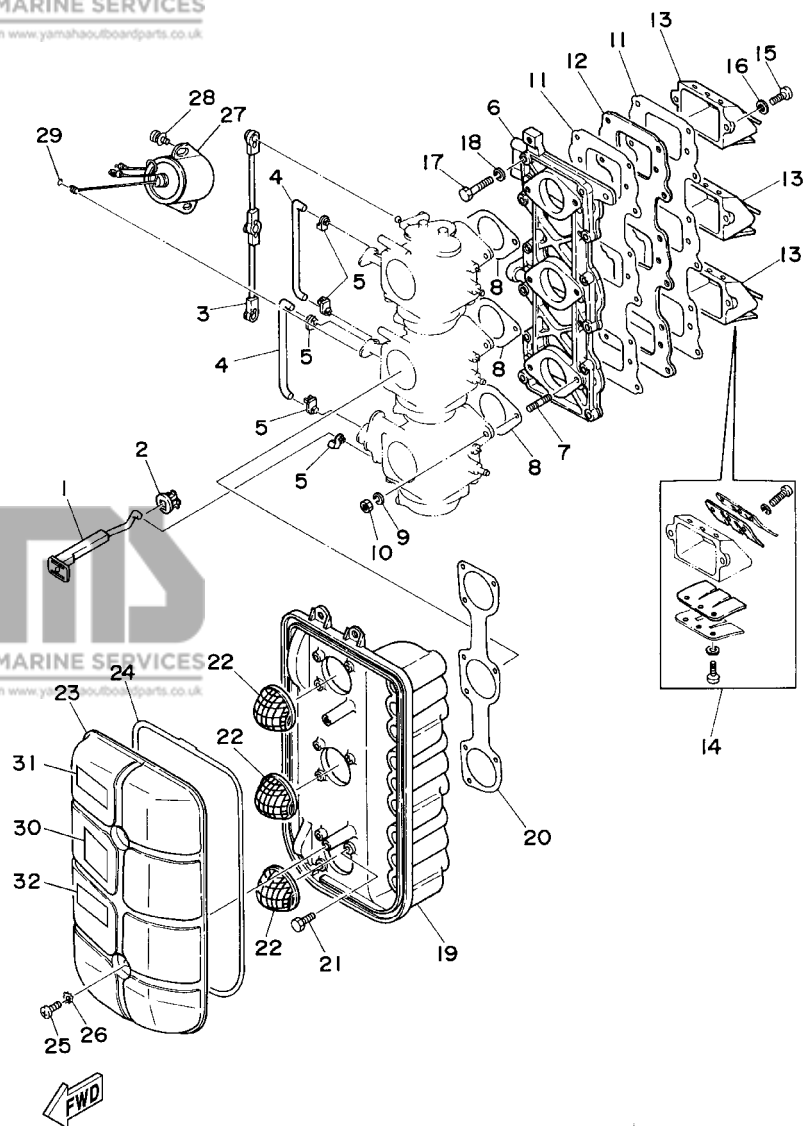


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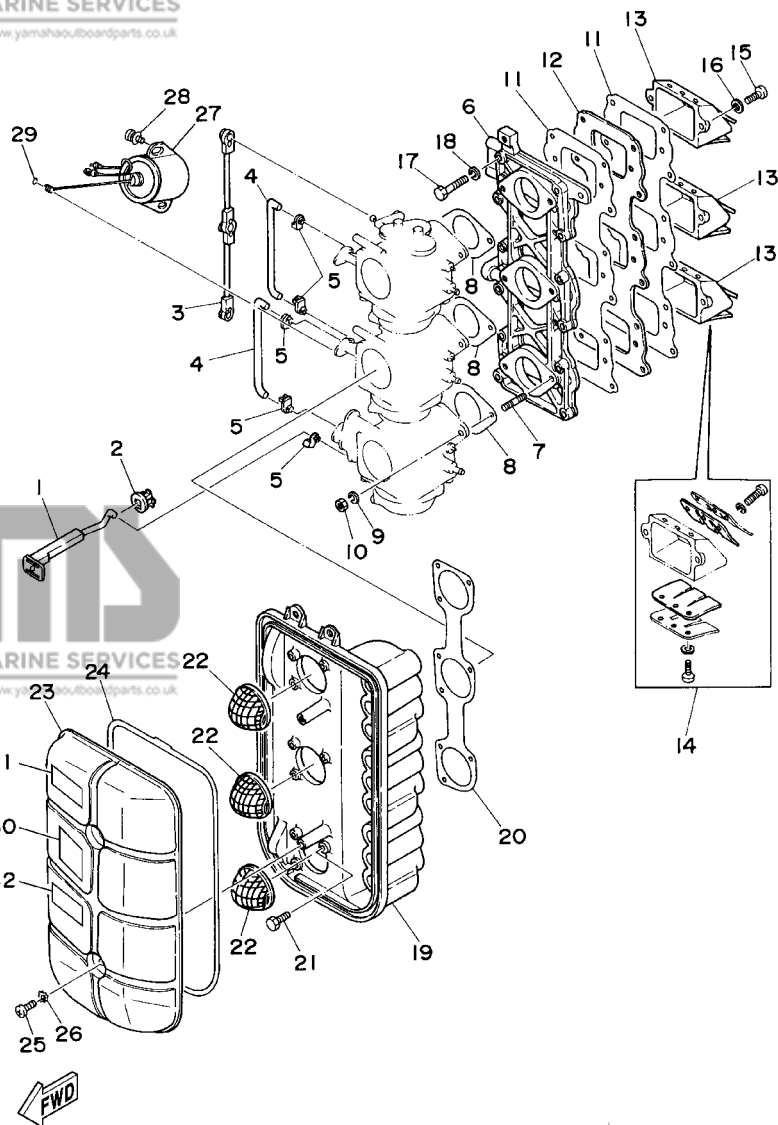


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FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	692-41256-00	ROD, CHOKE 1	1	1	
2	689-41273-00	TRINGLE 1, STARTER	1	1	
3	688-41217-01	GROMMET	1	1	
4	688-41257-01	PASSE-FIL	1	1	
5	661-41262-02	ROD, ACCEL. LEVER	1	1	
6	688-41257-01	TIGE, LEVIER ACCELERATION	2	2	
7	90116-06122	ROD, CHOKE 2	5	5	
8	688-13641-00-94	TRINGLE 2, STARTER	1	1	
9	92995-06100	JOINT, CHOKE LEVER	6	6	
10	95380-06600	RACCORD, LEVIER DE STARTER	6	6	
11	688-13621-A1	MANIFOLD 1	3	3	
12	688-14198-A2	TUBULURE 1	6	6	
13	92995-06100	BOLT, STUD	3	3	
14	688-14198-A2	GOUJON	6	6	
15	97880-05020	GASKET	6	6	
16	92990-05100	JOINT	6	6	
17	97013-06030	WASHER, SPRING	12	12	
18	92903-06100	RONDELLE, GROWER	12	12	
19	688-14417-01-94	ECROU	1	1	
20	688-14483-A0	GASKET, VALVE SEAT	1	1	
21	97013-06018	JOINT, SIEGE DE CLAPET	6	6	
22	688-14481-00	PLATE, REED VALVE	3	3	
23	688-14418-01	PLAQUE DE CLAPET	1	1	
24	688-14416-01	REED VALVE ASSY	1	1	
25	97885-06016	CLAPET COMPLET	2	2	
26	90209-06M05	.REED SET	2	2	
27	688-86110-01	.JEU DE CLAPETS	1	1	
28	688-14418-01	SCREW, PAN HEAD	2	2	
29	688-14418-01	VIS, TETE TRONCONIQUE	1	1	

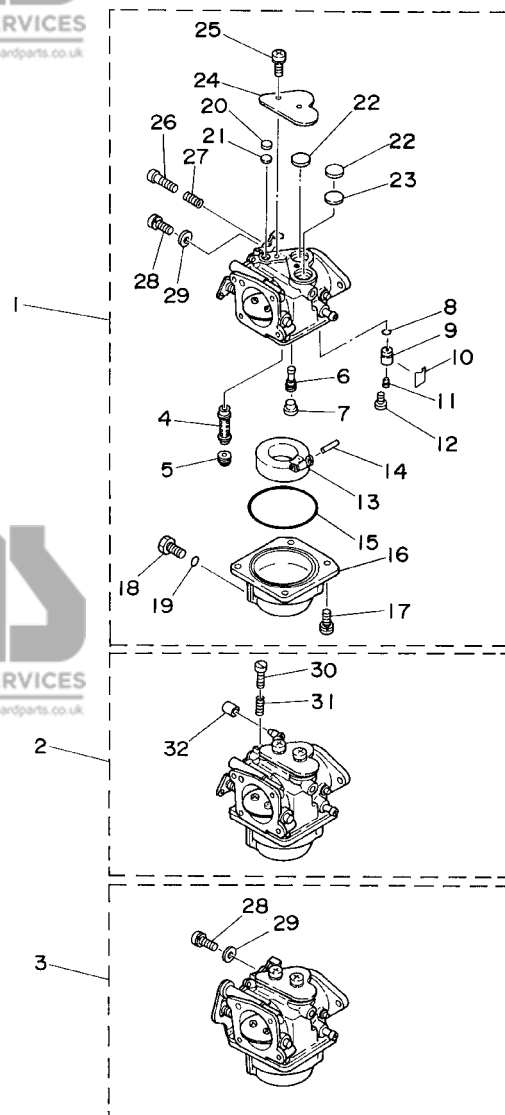


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FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	90159-06M19	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	
29	93210-03261	O-RING JOINT TORIQUE	1	1	
30	6H1-14488-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1	
31	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1	
32	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1	



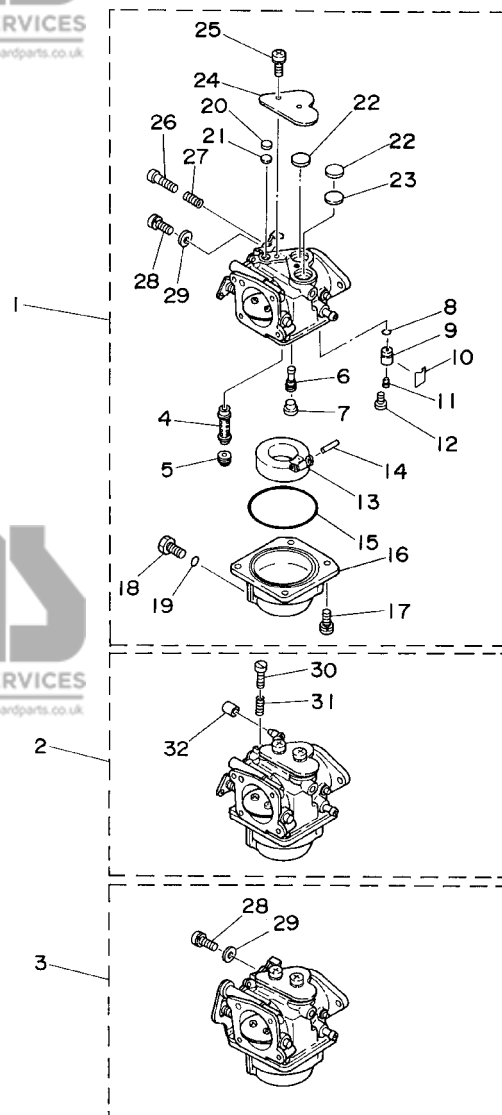
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FIG. 5 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-14301-14	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1		85A
	692-14301-34	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	1	75A
2	688-14302-14	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1		85A
	692-14302-34	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	1	75A
3	688-14303-14	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1		85A
	692-14303-34	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	1	75A
4	688-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	3		85A
	692-14947-10	.JET, NEEDLE .GICLÉUR DE STARTER	3	3	75A
5	676-14943-40	.JET, MAIN (#165) .GICLÉUR, PRINCIPAL (#165)	3		85A
	676-14943-39	.JET, MAIN (#160) .GICLÉUR, PRINCIPAL (#160)	3	3	75A
6	676-14948-18	.JET (#78) .GICLÉUR (#78)	3		85A
	676-14948-19	.JET (#80) .GICLÉUR (#80)	3	3	75A
7	676-14966-00	.CAP .CAPUCHON	3	3	
8	93210-04228	.O-RING .JOINT TORIQUE	3	3	
9	692-14590-00	.VALVE SEAT .POINTEAU	3	3	
10	663-14159-00	.CLIP .JONC	3	3	
11	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	
12	98580-04008	.SCREW, PAN HEAD .VIS, TÊTE TRONCONIQUE	3	3	
13	676-14985-01	.FLOAT .FLOTTEUR	3	3	
14	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	
15	676-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	
16	688-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	3	
17	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	12	12	
18	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	3	
19	93210-04230	.O-RING .JOINT TORIQUE	3	3	
20	663-14126-00	.GASKET .JOINT	3	3	
21	663-14527-00	.PLATE .PLAQUE	3	3	

B4

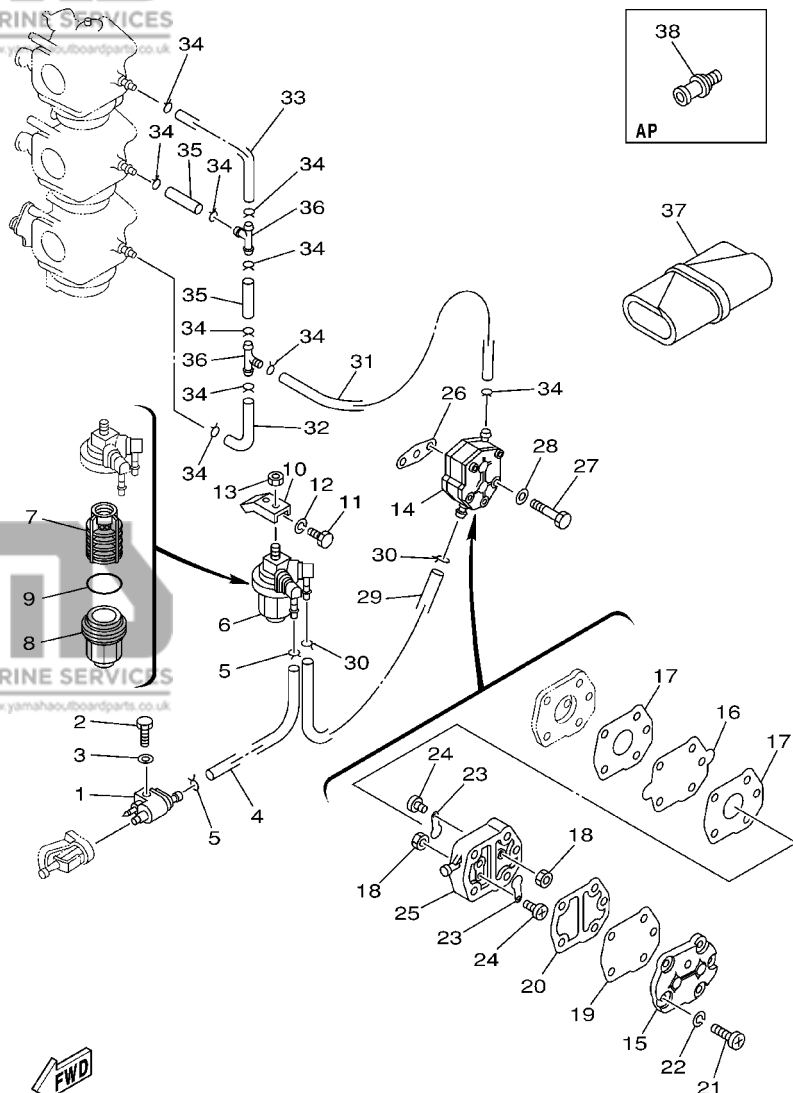


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FIG. 5 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
22	688-14126-00	.GASKET .JOINT	6	6	
23	688-14527-00	.PLATE .PLAQUE	3	3	
24	688-14572-01	.PLATE, STAY .PLAQUE, SUPPORT	3	3	
25	97980-05310	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	6	6	
26	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	3	
27	679-14555-00	.SPRING .RESSORT	3	3	
28	6K5-14592-00	.SCREW .VIS	2		85A-#1,3
	663-14592-00	.SCREW .VIS	2	2	75A-#1,3
29	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	2	2	#1,3
30	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	#2
31	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	1	#2
32	6H2-14578-00	.COLLAR .COLLERETTE	1	1	#2

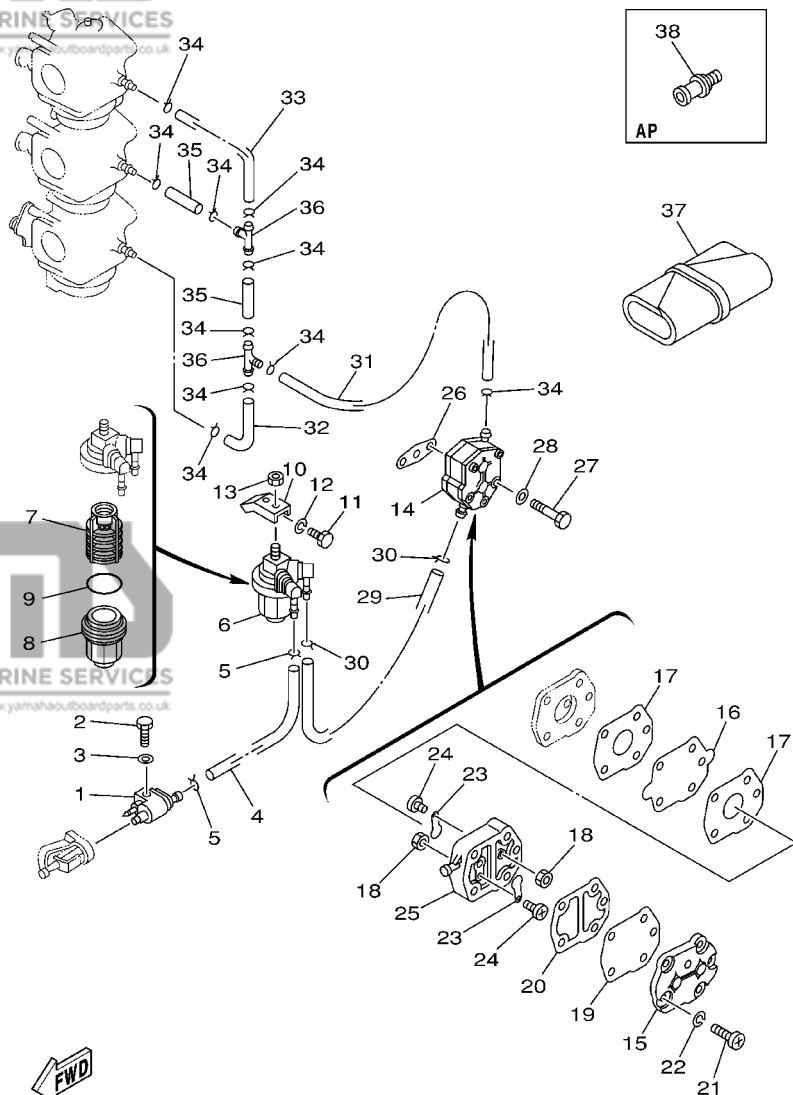


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FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	
2	97095-06020	BOLT BOULON	1	1	
3	92995-06600	WASHER RONDELLE	1	1	
4	90445-09090	HOSE DURITE	1	1	
5	90467-08004	CLIP JONG	2	2	
6	61N-24560-00	FILTER ASSY ENS FILTRE	1	1	
7	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	
8	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1	
9	93210-32738	.O-RING .JOINT TORIQUE	1	1	
10	648-24566-02	BRACKET, FILTER SUPPORT, FILTRE	1	1	
11	97013-06014	BOLT BOULON	1	1	
12	92903-06100	WASHER, SPRING RONDELLE, GROWER	1	1	
13	95380-08600	NUT ECROU	1	1	
14	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1	
15	6A0-24413-00	.BODY 2 .CORPS 2	1	1	
16	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	
17	648-24434-01	.GASKET, BODY .JOINT, CORPS	2	2	
18	95380-03600	.NUT .ECROU	2	2	
19	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	
20	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	1	
21	98503-05028	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	
22	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	3	
23	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	
24	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2	
25	6A0-24412-02	.BODY 1 .CORPS 1	1	1	
26	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	1	
27	97095-06040	BOLT BOULON	2	2	

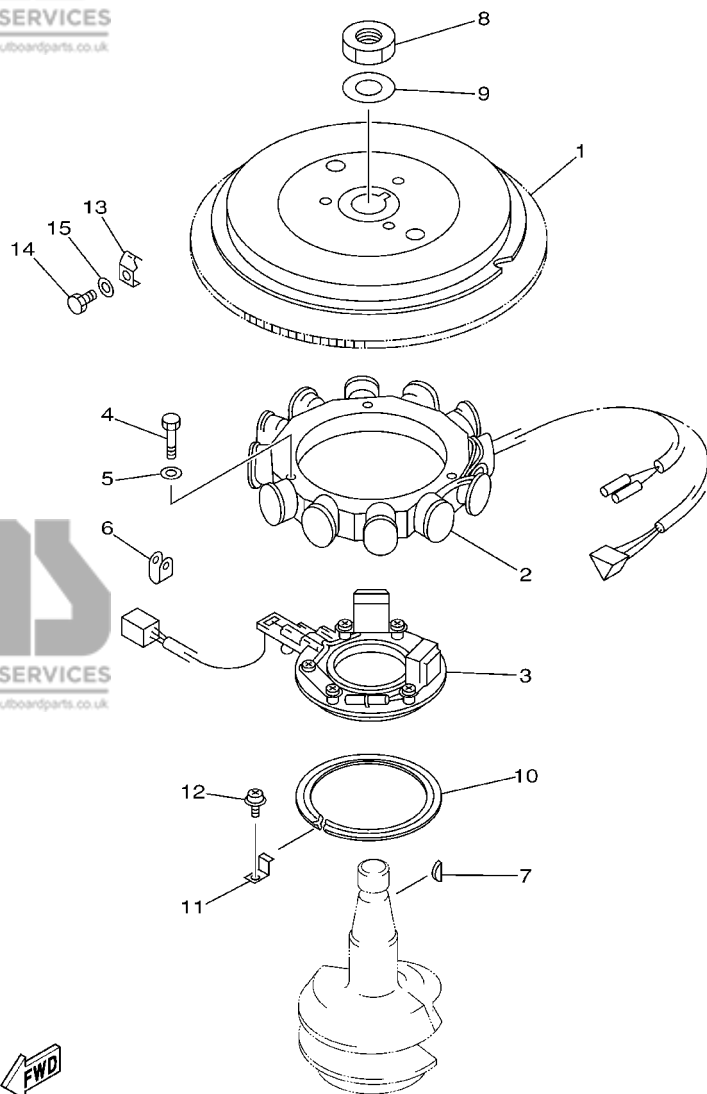



6880010-0060

FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	92995-06600	WASHER RONDELLE	2	2	
29	90445-09221	HOSE (L205) DURITE (L205)	1	1	
30	90467-08004	CLIP JONC	2	2	
31	90445-09097	HOSE DURITE	1	1	
32	688-24313-00	PIPE 3 DURITE 3	1	1	
33	688-24314-00	PIPE 4 DURITE 4	1	1	
34	90467-08004	CLIP JONC	10	10	
35	90445-09220	HOSE DURITE	2	2	
36	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	2	
37	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	
38	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	1	AP D:12.5MM

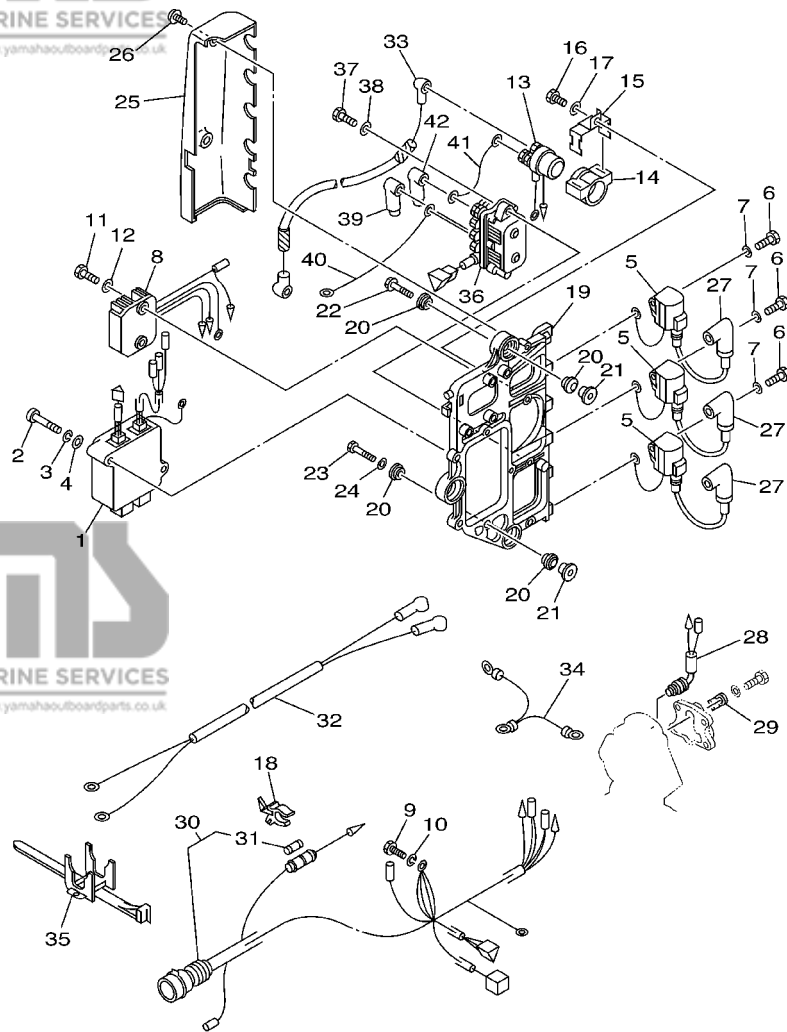


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FIG. 7 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED		REMARKS REMARQUES
1	688-85550-00	ROTOR ASSY ROTOR CPLT	1	1		
2	688-85510-01	STATOR ASSY STATOR CPLT	1	1		
3	688-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1		
4	97013-06030	BOLT BOULON	3	3		
5	92903-06600	WASHER, PLATE RONDELLE, PLATE	3	3		
6	90464-12M00	CLAMP BRIDE	1	1		
7	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1		
8	90170-20137	NUT ECROU	1	1		
9	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	1		
10	688-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1		
11	688-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	3	3		
12	90159-06M31	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3		
13	688-81332-01	PLATE, TIMING PLATEAU, ALLUMAGE	1	1		
14	97095-06010	BOLT BOULON	1	1		
15	92995-06600	WASHER RONDELLE	1	1		

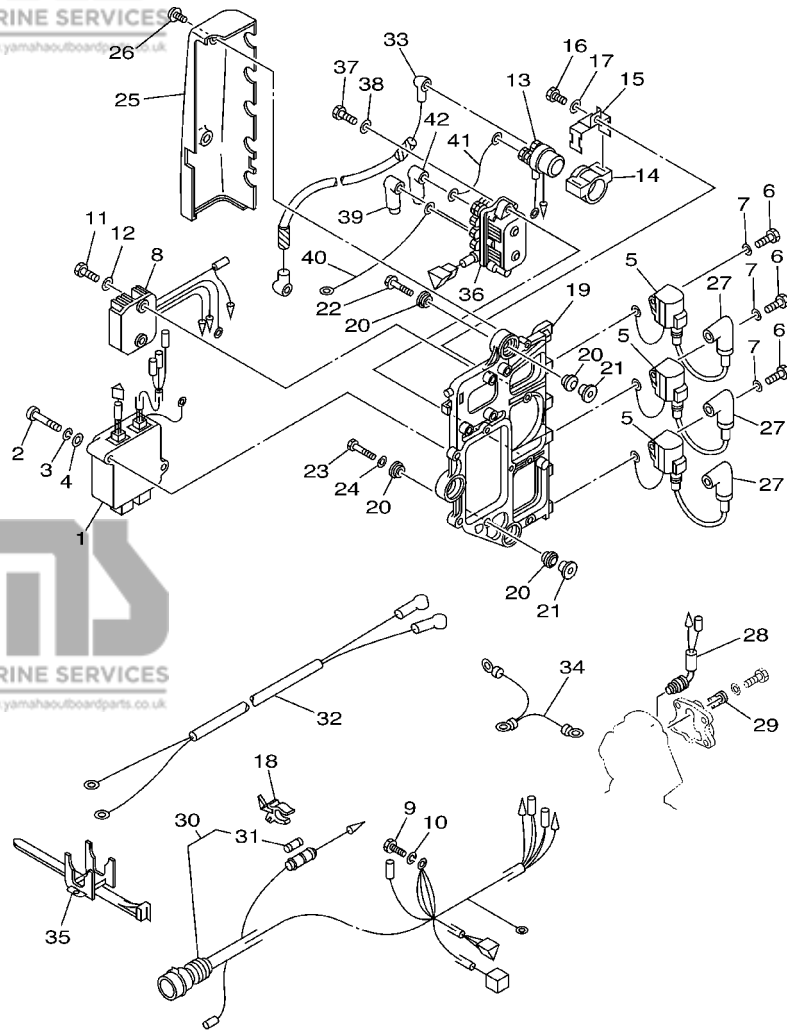


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FIG. 8 ELECTRICAL

ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	
2	97880-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	
3	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2	
5	697-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	3	
6	97095-06020	BOLT BOULON	3	3	
7	92995-06600	WASHER RONDELLE	3	3	
8	6H0-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	
9	97095-06012	BOLT BOULON	1	1	
10	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1	
11	97095-06020	BOLT BOULON	2	2	
12	92995-06600	WASHER RONDELLE	2	2	
13	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1	
14	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	1	
15	6E9-81945-70	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	1	
16	97013-06016	BOLT BOULON	1	1	
17	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	
18	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	1	
19	6H1-85542-00-94	BRACKET SUPPORT	1	1	
20	90480-09M25	GROMMET PASSE-FIL	6	6	
21	90387-06M03	COLLAR COLLERETTE	3	3	
22	90119-06M75	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
23	90109-06M39	BOLT BOULON	1	1	
24	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1	
25	6H1-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	1	
26	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	
27	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	3	3	

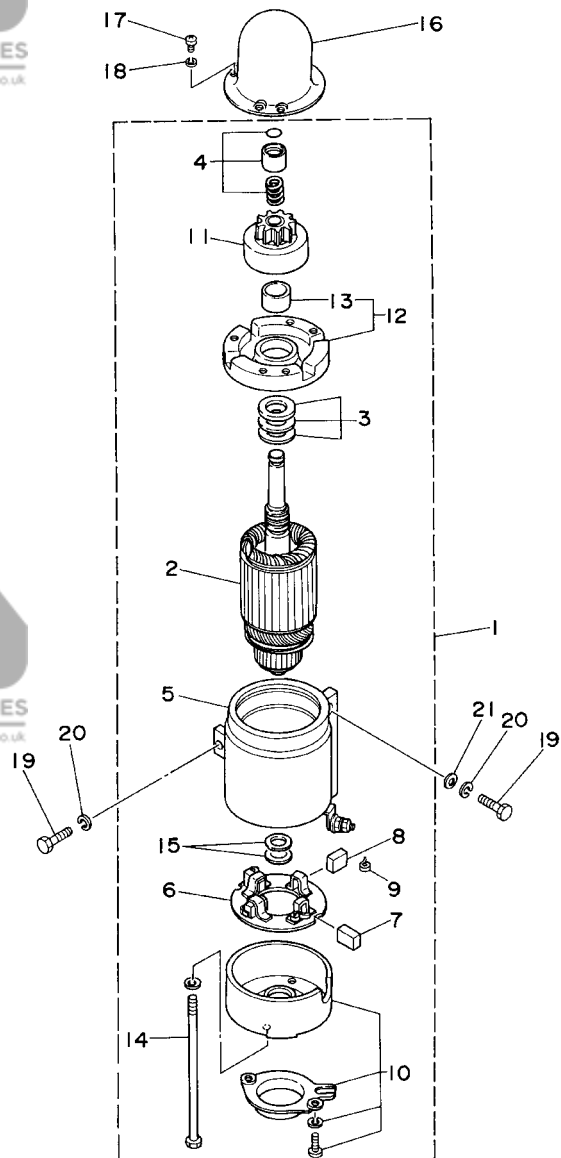


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FIG. 8 ELECTRICAL

ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	
29	688-82588-01	PLATE PLAQUE	1	1	
30	688-82590-17	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1		
	688-82590-04	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET		1	
31	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1	1	
32	6H0-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	1	
33	6H0-82117-00	WIRE, LEAD FIL	1	1	
34	697-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1	
35	688-82594-00	CLAMP BRIDE	1	1	
36	61A-81950-00	RELAY ASSY RELAIS COMPLET	1		
37	97095-06025	BOLT BOULON	2		
38	92995-06600	WASHER RONDELLE	2		
39	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	2		
40	6H0-81949-10	WIRE, LEAD FIL	1		
41	6H0-81949-01	WIRE, LEAD FIL	1		
42	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1		



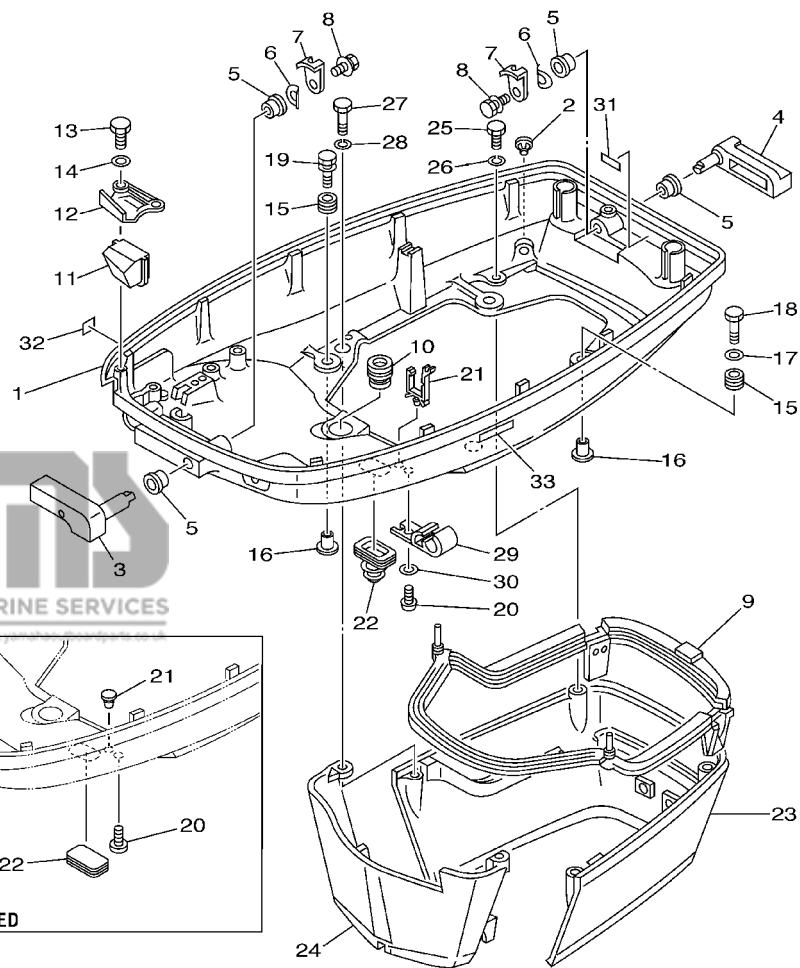
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FIG. 9 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	
2	676-81850-11	.ARMATURE ASSY .INDUIT	1	1	
3	676-81809-10	.WASHER KIT .JEU DE RONDELLES	1	1	
4	676-81857-10	.PINION STOPPER SET .BUTEE PIGNON	1	1	
5	688-81810-11	.STATOR ASSY .STATOR COMPLET	1	1	
6	663-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	
7	663-81811-11	.BRUSH 1 .CHARBON 1	2	2	
8	663-81812-11	.BRUSH 2 .CHARBON 2	2	2	
9	663-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	4	4	
10	663-81820-12	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1	
11	663-81832-11	.PINION ASSY .PIGNON D'ATTAQUE (ENS.)	1	1	
12	688-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	1	
13	688-81831-00	.METAL, FRONT .METAL, AVANT	1	1	
14	663-81826-10	.BOLT .BOULON	2	2	
15	688-81824-00	.WASHER 2 .RONDELLE 2	2	2	
16	688-81842-00	COVER COUVERCLE	1	1	
17	97880-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	3	
18	92990-04600	WASHER, PLATE RONDELLE, PLATE	3	3	
19	97013-08030	BOLT BOULON	3	3	
20	92903-08100	WASHER, SPRING RONDELLE, GROWER	3	3	
21	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	2	

C4



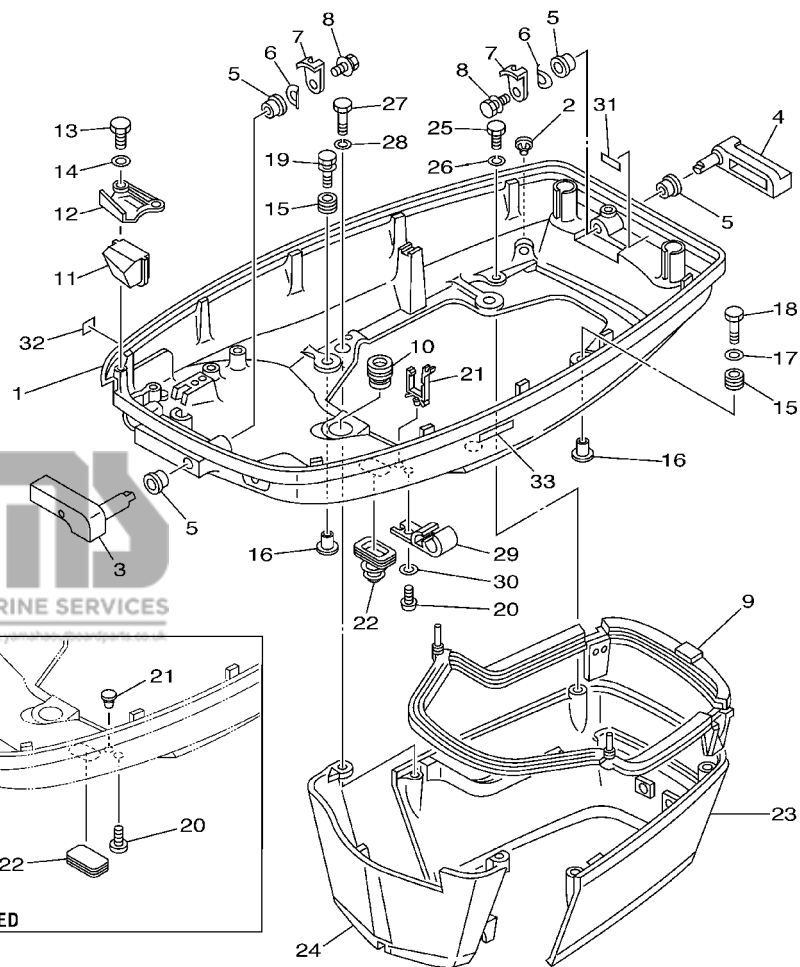
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FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-42711-04-4D	COWLING, BOTTOM CUVETTE	1	1	
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	
3	688-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	
4	688-42817-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	
5	90386-13M38	BUSH DOUILLE	4	4	
6	90206-13019	WASHER, WAVE RONDELLE, ONDULEE	2	2	
7	688-42816-00	LEVER, CLAMP LEVIER, PRESSE	2	2	
8	90119-06M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
9	688-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	
10	663-42724-00	GROMMET PASSE-FIL	1	1	
11	688-42725-10	GROMMET PASSE-FIL	1		
	688-42725-02	GROMMET PASSE-FIL		1	
12	688-42738-01-94	PLATE, FITTING ETRIER	1	1	
13	97095-06016	BOLT BOULON	2	2	
14	92995-06600	WASHER RONDELLE	2	2	
15	90480-09M12	GROMMET PASSE-FIL	4	4	
16	90387-06M69	COLLAR COLLERETTE	4	4	
17	90201-06416	WASHER, PLATE RONDELLE, PLATE	1	1	
18	97095-06030	BOLT BOULON	1	1	
19	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	
20	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1		
	90338-05M03	PLUG PLOT		1	
21	90464-09M13	CLAMP BRIDE	1		
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL		1	
22	688-42726-10	GROMMET PASSE-FIL	1		
	6H4-42726-00	GROMMET PASSE-FIL		1	
23	688-42741-01-4D	APRON CAPOT LATERAL	1	1	

C5

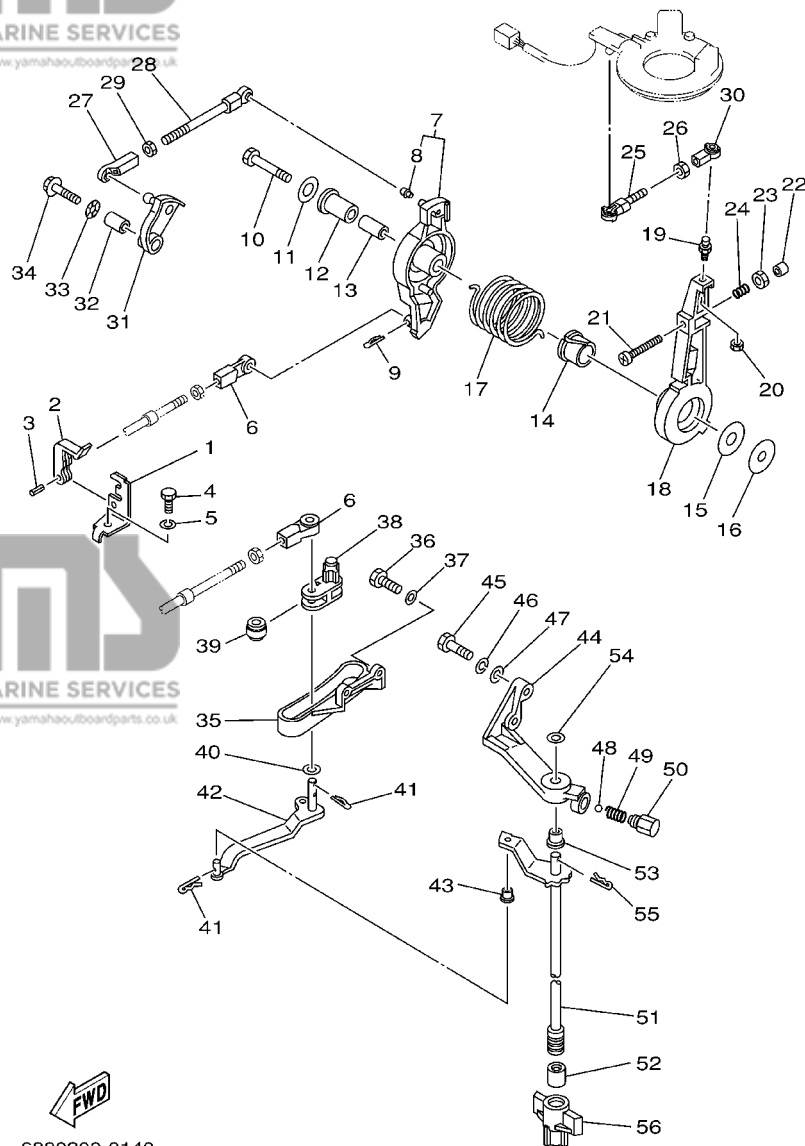


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FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
24	688-42771-01-4D	APRON CAPOT LATERAL	1	1	
25	97095-06020	BOLT BOULON	2	2	
26	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	
27	97095-06030	BOLT BOULON	2	2	
28	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	
29	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1		
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	1		
31	6G5-42791-10	MARK 1 ETIQUETTE 1	1	1	
32	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1	
33	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1	1	



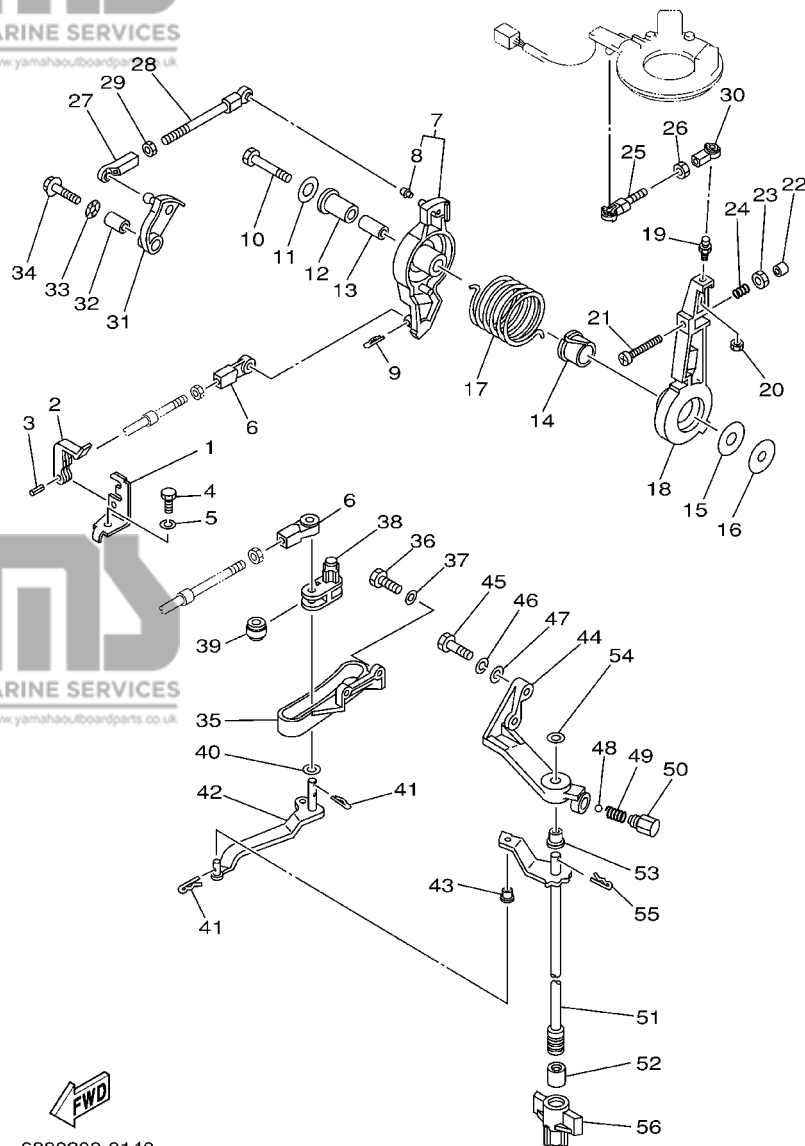
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FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	663-48531-00	BRACKET, REMOTE CONTROL ETRIER 1, COMMANDE A DISTANCE	1	1	
2	663-48538-00	CLAMP, CABLE 1 COLLIER	1	1	
3	91690-30012	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	
4	97095-08016	BOLT BOULON	1	1	
5	92995-08100	WASHER RONDELLE	1	1	
6	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	2	2	
7	688-41632-01-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	
8	662-41214-01	JOINT 1 .RACCORD 1	1	1	
9	90468-18008	CLIP JONC	1	1	
10	97095-08045	BOLT BOULON	1	1	
11	90201-08M23	WASHER, PLATE RONDELLE, PLATE	1	1	
12	90386-12089	BUSH DOUILLE	1	1	
13	90387-08M16	COLLAR COLLERETTE	1	1	
14	90386-22M13	BUSH DOUILLE	1	1	
15	90202-12092	WASHER, PLATE RONDELLE, PLATE	1	1	
16	90201-08M13	WASHER, PLATE RONDELLE, PLATE	1	1	
17	90508-29M05	SPRING, TORSION RESSORT, TORSION	1	1	
18	688-41631-01-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	
19	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	1	
20	95303-05700	NUT ECROU	1	1	
21	90157-06013	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	
22	688-44194-00	CAP CAPUCHON	1	1	
23	95303-06600	NUT ECROU	1	1	
24	90501-16M12	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
25	682-41237-50	JOINT, LINK RACCORD	1	1	
26	95380-05600	NUT ECROU	1	1	
27	682-41237-00	JOINT, LINK RACCORD	1	1	

C7



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FIG. 11 CONTROL

COMMANDE

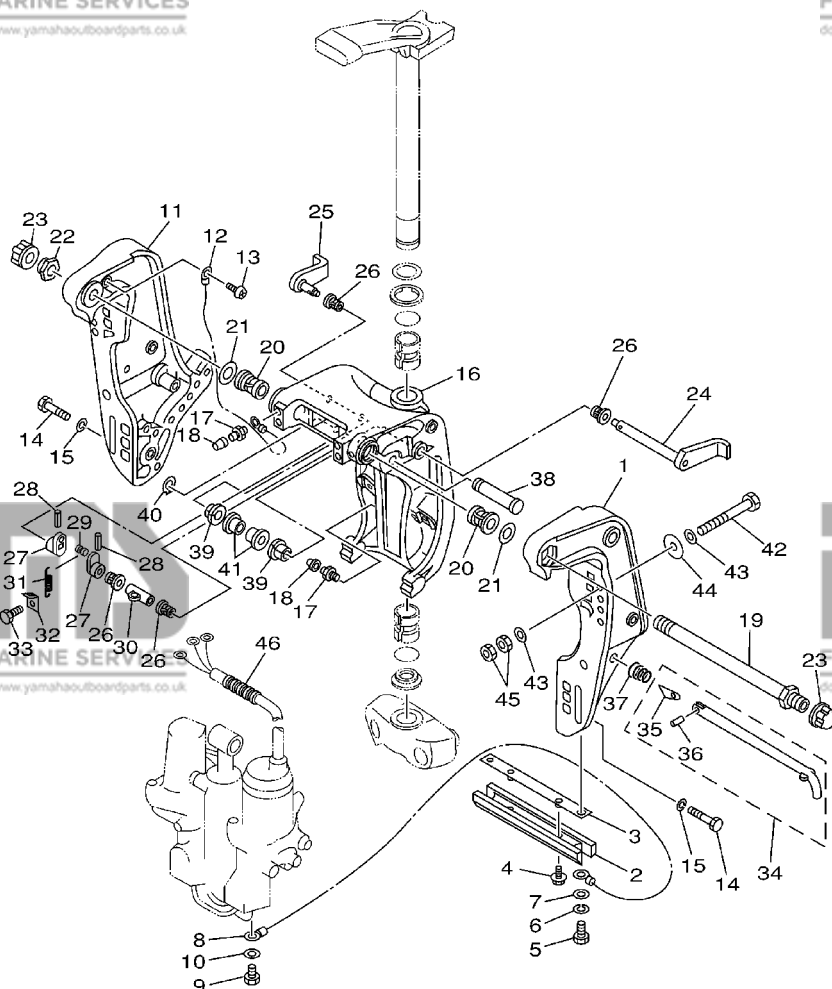
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	688-41211-01	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	1	
29	95380-05600	NUT ECROU	1	1	
30	682-41237-00	JOINT, LINK RACCORD	1	1	
31	688-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	
32	90387-06M17	COLLAR COLLERETTE	1	1	
33	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	
34	90119-06M24	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	
35	688-44117-00-94	BRACKET SUPPORT	1	1	
36	97013-06020	BOLT BOULON	2	2	
37	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	
38	688-44124-00	LINK, SHIFT ROD BIELLETTTE	1	1	
39	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	
40	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1	
41	90468-18008	CLIP JONC	3	3	
42	688-44121-02	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	
43	90386-06M12	BUSH DOUILLE	1	1	
44	688-44118-00-94	BRACKET SUPPORT	1	1	
45	97013-08030	BOLT BOULON	2	2	
46	92903-08100	WASHER, SPRING RONDELLE, GROWER	2	2	
47	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	
48	93501-04M02	BALL BILLE	1	1	
49	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
50	648-42715-00	BUSHING COUSSINET	1	1	
51	688-44120-12	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	L
52	696-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	1	
53	90386-08006	BUSH DOUILLE	1	1	
54	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	1	

D1



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56 697-43662-00



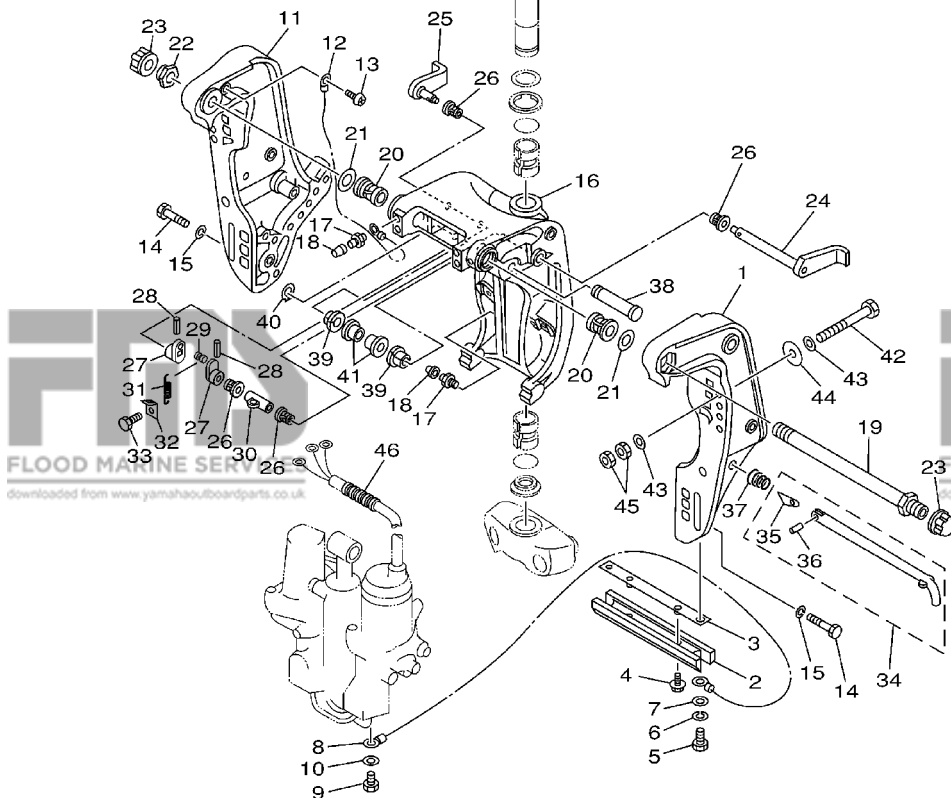
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FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	6H1-43111-01-4D	BRACKET, CLAMP PRESSE	1		
2	6H1-45251-03	ANODE ANODE	1		
3	6H1-44526-00	PLATE PLAQUE	1		
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2		
5	97095-06016	BOLT BOULON	2		
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2		
7	92995-06600	WASHER RONDELLE	2		
8	6H1-82148-00	WIRE, LEAD 4 FIL 4	1		
9	97095-06010	BOLT BOULON	1		
10	92995-06600	WASHER RONDELLE	1		
11	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1		
12	6E5-82148-00	WIRE, LEAD 4 FIL 4	1		
13	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1		
14	97095-10045	BOLT BOULON	6		
15	92995-10100	WASHER RONDELLE	6		
16	6H1-43311-01-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1		
17	93700-06M03	NIPPLE, GREASE GRAISSEUR	3		
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3		
19	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1		
20	90386-22M15	BUSH DOUILLE	2		
21	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2		
22	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1		
23	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2		
24	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1		
25	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1		
26	90386-10M16	BUSH DOUILLE	4		
27	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2		

D3



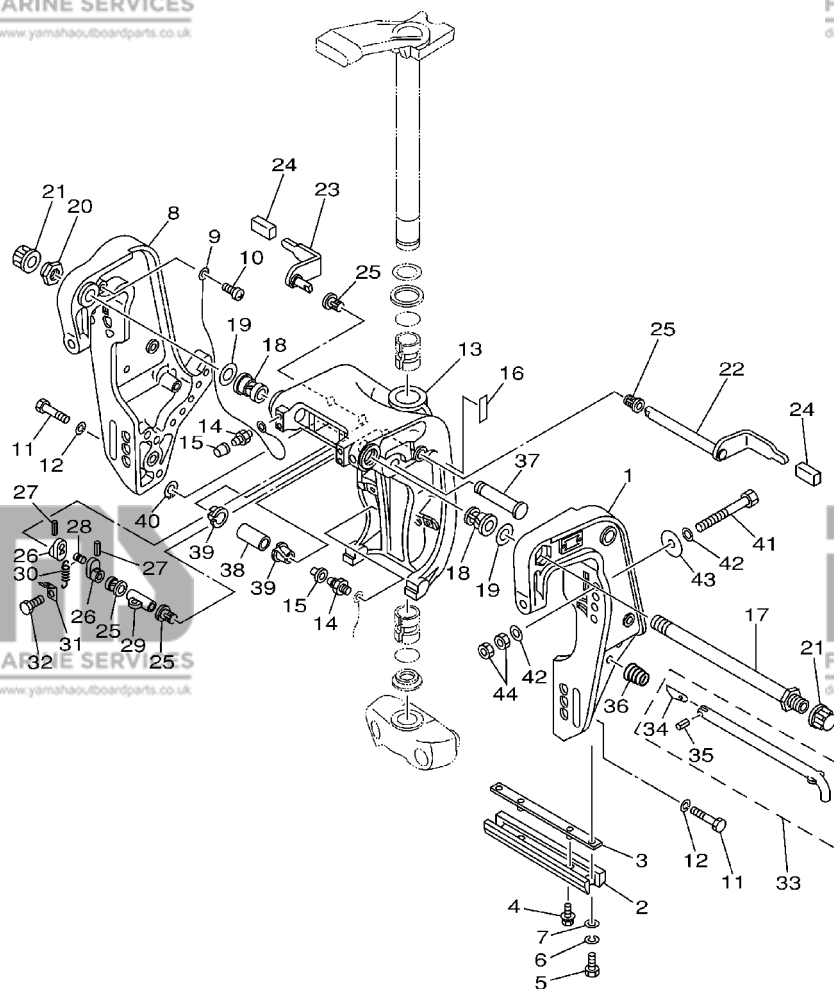
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FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE	2		
29	90249-06M19	PIN GOUPILLE	1		
30	90387-10M02	COLLAR COLLERETTE	1		
31	90506-14M24	SPRING, TENSION RESSORT, TENSION	1		
32	6G5-43144-00	HOOK, SPRING CROCHET	1		
33	97095-06010	BOLT BOULON	1		
34	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1		
35	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1		
36	91690-30012	.PIN, SPRING .GOUPILLE, ELASTIQUE	1		
37	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1		
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1		
39	90386-18M35	BUSH DOUILLE	2		
40	93410-18M02	CIRCLIP CIRCLIP, TYPE S	1		
41	90386-18M63	BUSH DOUILLE	2		
42	90101-12M65	BOLT BOULON	4		
43	92995-12200	WASHER RONDELLE	8		
44	90201-12426	WASHER, PLATE RONDELLE, PLATE	4		
45	95380-12600	NUT ECROU	8		
46	90440-14M00	PIPE DURITE	1		

D4



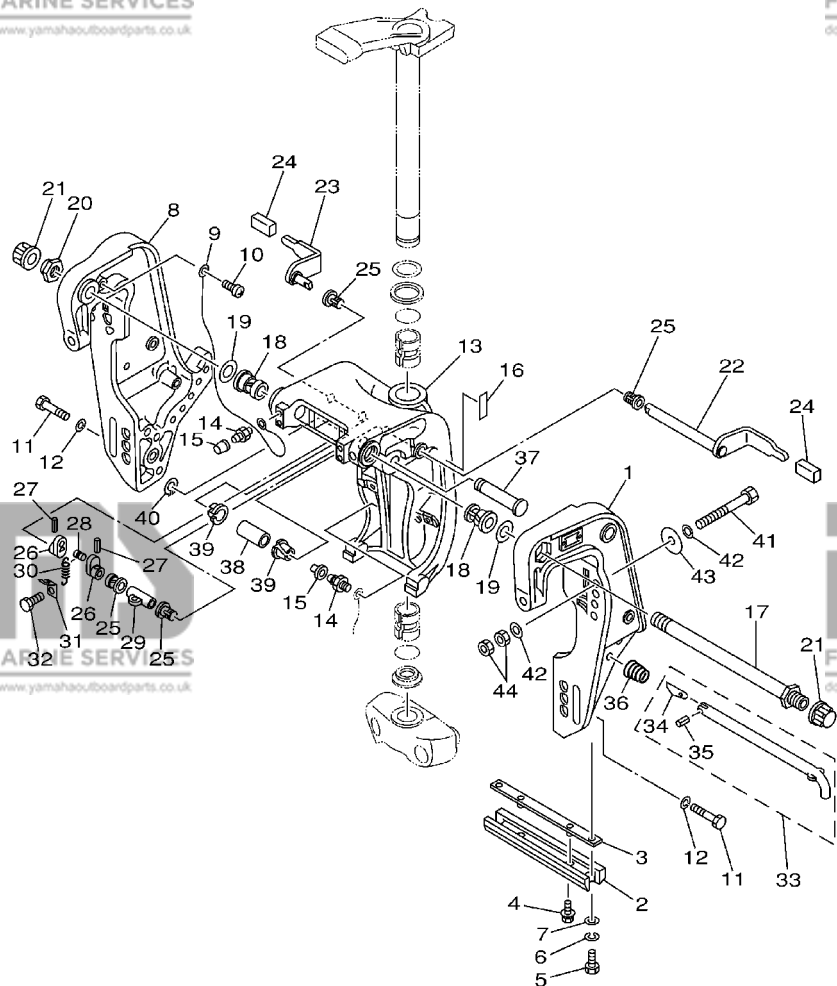
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FIG. 13 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-43111-13-4D	BRACKET, CLAMP PRESSE		1	
2	6H1-45251-03	ANODE ANODE		1	
3	6H1-44526-00	PLATE PLAQUE		1	
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE		2	
5	97095-06016	BOLT BOULON		2	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER		2	
7	92995-06600	WASHER RONDELLE		2	
8	688-43112-12-4D	BRACKET, CLAMP PRESSE		1	
9	6E5-82148-00	WIRE, LEAD 4 FIL 4		1	
10	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		1	
11	97095-10045	BOLT BOULON		6	
12	92995-10100	WASHER RONDELLE		6	
13	6H1-43311-01-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1		1	
14	93700-06M03	NIPPLE, GREASE GRAISSEUR		3	
15	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR		3	
16	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE		1	
17	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE		1	
18	90386-22M15	BUSH DOUILLE		2	
19	90201-22M67	WASHER, PLATE RONDELLE, PLATE		2	
20	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT		1	
21	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE		2	
22	688-43181-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE		1	
23	688-43185-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE		1	
24	663-43318-00	COVER CAPUCHON		2	
25	90386-10M16	BUSH DOUILLE		4	
26	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE		2	
27	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE		2	

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FIG. 13 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	90249-06M19	PIN GOUPILLE		1	
29	90387-10M02	COLLAR COLLERETTE		1	
30	90506-14M24	SPRING, TENSION RESSORT, TENSION		1	
31	6G5-43144-00	HOOK, SPRING CROCHET		1	
32	97095-06010	BOLT BOULON		1	
33	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)		1	
34	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON		1	
35	91690-30012	.PIN, SPRING .GOUPILLE, ELASTIQUE		1	
36	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE		1	
37	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR		1	
38	90386-18M21	BUSH DOUILLE		1	
39	90386-18M35	BUSH DOUILLE		2	
40	93410-18M02	CIRCLIP CIRCLIP, TYPE S		1	
41	90101-12M65	BOLT BOULON		4	
42	92995-12200	WASHER RONDELLE		8	
43	90201-12426	WASHER, PLATE RONDELLE, PLATE		4	
44	95380-12600	NUT ECROU		8	

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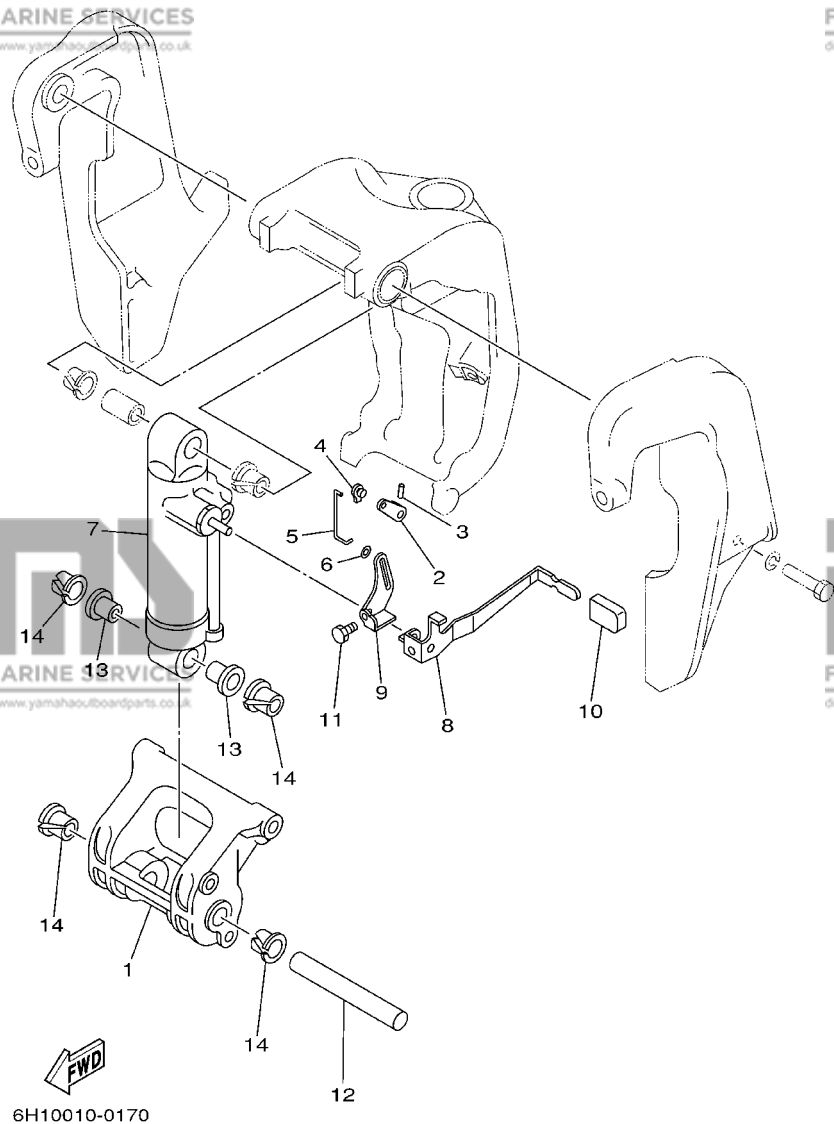
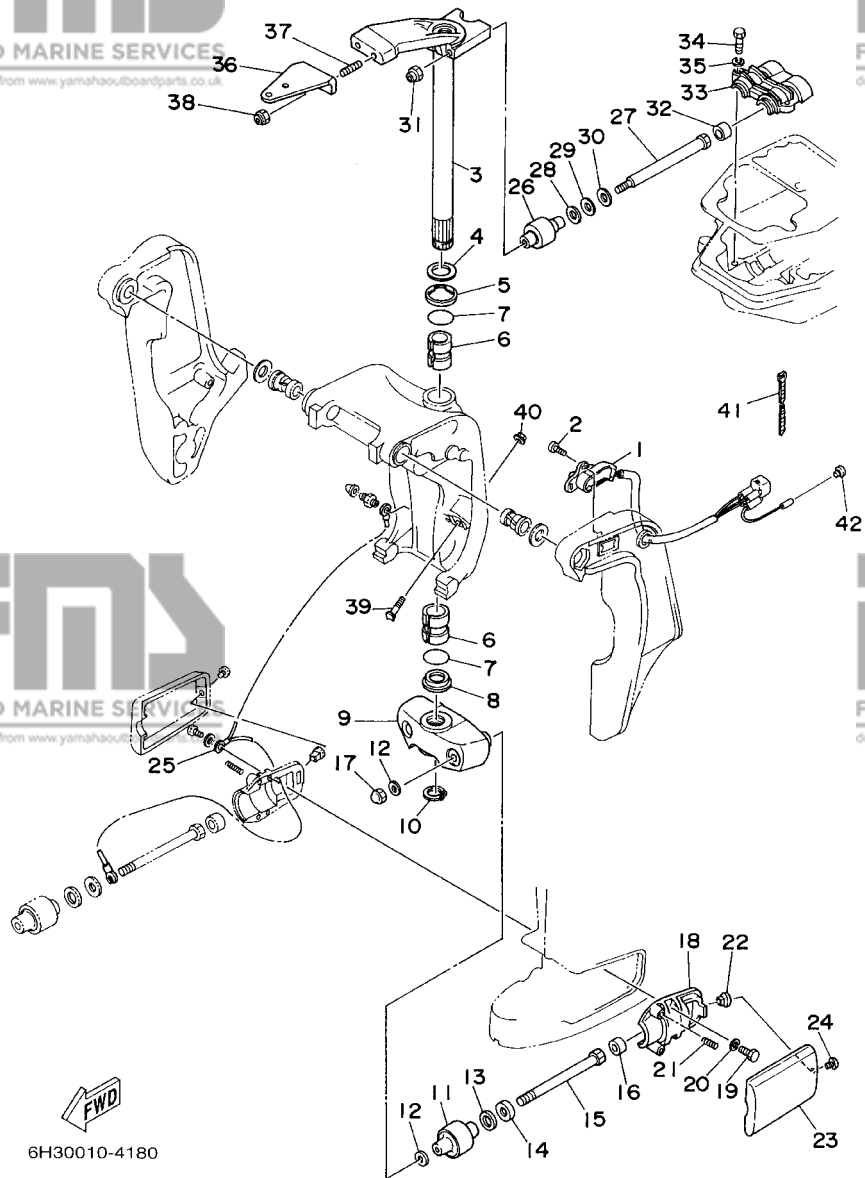


FIG. 14 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE		1	
2	688-43186-00	LEVER LEVIER		1	
3	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE		1	
4	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER		1	
5	688-43616-00	ROD, TILT LOCK TIGE		1	
6	90202-03M51	WASHER, PLATE RONDELLE, PLATE		1	
7	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)		1	
8	688-43631-10	LEVER, TILT LEVIER, INCLINAISON		1	
9	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH		1	
10	682-43318-01	COVER CAPUCHON		1	
11	97080-06010	BOLT BOULON		1	
12	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR		1	
13	90386-18M63	BUSH DOUILLE		2	
14	90386-18M35	BUSH DOUILLE		4	



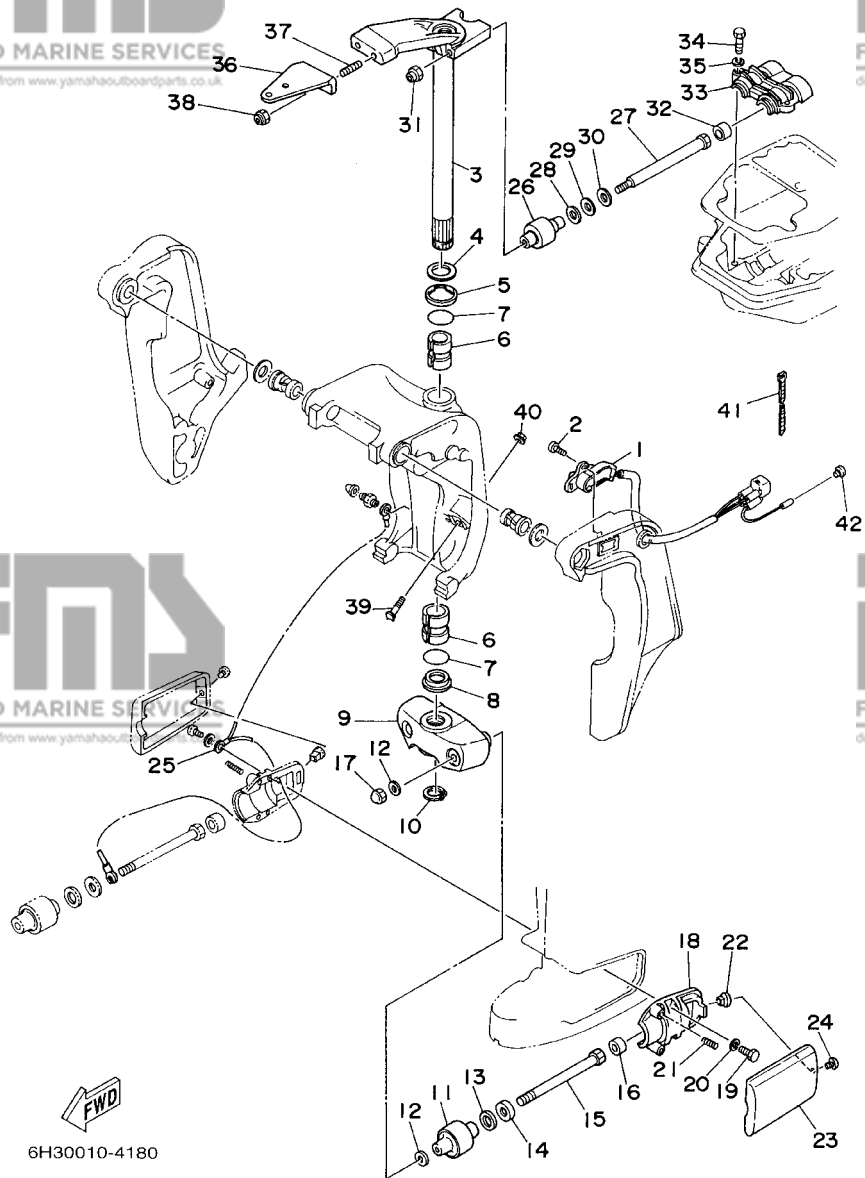
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FIG. 15 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	6H1-83672-12	TRIM SENDER	1		
2	97885-06016	INCLINER RACCORD	2		
3	688-42510-02-4D	SCREW, PAN HEAD	1	1	
4	90201-30M00	VIS, TETE TRONCONIQUE	1	1	
5	90386-30M78	STEERING BRACKET ASSY	1	1	
6	90386-30M77	DIRECTION SUPPORT (ENS.)	1	1	
7	93210-29M94	WASHER, PLATE	2	2	
8	90386-30M60	RONDELLE, PLATE	1	1	
9	663-44551-02-4D	BUSH	1	1	
10	93410-28M06	DOUILLE	1	1	
11	687-44555-00-94	BUSH	2	2	
12	90201-12M16	DOUILLE	4	4	
13	90202-25M04	O-RING	2	2	
14	90201-13M19	JOINT TORIQUE	2	2	
15	90109-12261	BUSH	2	2	
16	663-44575-00	DOUILLE	2	2	
17	95380-12800	HOUSING, LOWER MOUNT RUBBER	2	2	
18	687-44552-02-94	BOITIER, SILENT-BLOC INFERIEUR	2	2	
19	97075-08025	CIRCLIP	4	4	
20	92995-08100	CIRCLIP, TYPE S	4	4	
21	90501-14M08	MOUNT DAMPER, LOWER SIDE	4	4	
22	90179-06066	SILENT-BLOC, INFERIEUR LATERAL	2	2	
23	663-44553-01-4D	WASHER, PLATE	2	2	
24	97885-06016	RONDELLE, PLATE	2	2	
25	688-82127-02	WASHER, PLATE	1	1	
26	688-44514-00-94	WASHER, PLATE	2	2	
27	90101-10M49	WASHER, PLATE	2	2	
		RONDELLE, PLATE	2	2	
		BOLT	2	2	
		BOULON	2	2	
		DAMPER, LOWER MOUNT RUBBER	2	2	
		SILENT-BLOC, INFERIEUR	2	2	
		NUT, CROWN	2	2	
		ECROU, BORGNE	2	2	
		HOUSING, LOWER MOUNT RUBBER	2	2	
		BOITIER, SILENT-BLOC INFERIEUR	2	2	
		BOLT	4	4	
		BOULON	4	4	
		WASHER	4	4	
		RONDELLE	4	4	
		SPRING, COMPRESSION	4	4	
		RESSORT, COMPRESSION	2	2	
		NUT	2	2	
		ECROU	2	2	
		COVER, LOWER MOUNT	2	2	
		COUVERCLE, SUSPENSION INFERIEUR	2	2	
		SCREW, PAN HEAD	2	2	
		VIS, TETE TRONCONIQUE	2	2	
		WIRE, LEAD 2	1	1	
		FIL 2	1	1	
		MOUNT DAMPER, UPPER SIDE	2	2	
		SILENT-BLOC, SUPERIEUR LATERAL	2	2	
		BOLT	2	2	
		BOULON	2	2	

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FIG. 15 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	90201-20M21	WASHER, PLATE	2	2	
29	90202-20M06	RONDELLE, PLATE	2	2	
30	90201-11M22	WASHER, PLATE	2	2	
31	90185-10051	RONDELLE, PLATE	2	2	
32	663-44575-00	NUT, SELF-LOCKING	2	2	
33	688-44511-00-94	ECROU, AUTO-BLOCANT	2	2	
34	97075-08035	DAMPER, LOWER MOUNT RUBBER	1	1	
35	92995-08100	SILENT-BLOC, INFERIEUR	3	3	
36	688-48511-11-4D	COVER, UPPER MOUNT	3	3	
37	90116-10M28	COUVERCLE, SUSPENSION SUPERIEUR	1	1	
38	90185-10051	BOLT	3	3	
39	6H1-43376-00	BOULON	3	3	
40	90185-08057	WASHER	1	1	STEERING GUIDE TYPE
41	90465-11M10	RONDELLE	2	2	
42	703-82119-00	HOOK, STEERING	2	2	
		ATTACHE, DIRECTION	2	2	
		BOLT, STUD	2	2	
		GOUJON	2	2	
		NUT, SELF-LOCKING	2	2	
		ECROU, AUTO-BLOCANT	2	2	
		BOLT, THRUST RECEIVER	2	2	
		BOULON	2	2	
		NUT, SELF-LOCKING	2	2	
		ECROU, AUTO-BLOCANT	2	2	
		CLAMP	3	3	
		BRIDE	3	3	
		COVER, LEAD WIRE	1	1	
		GARNITURE, FIL	1	1	

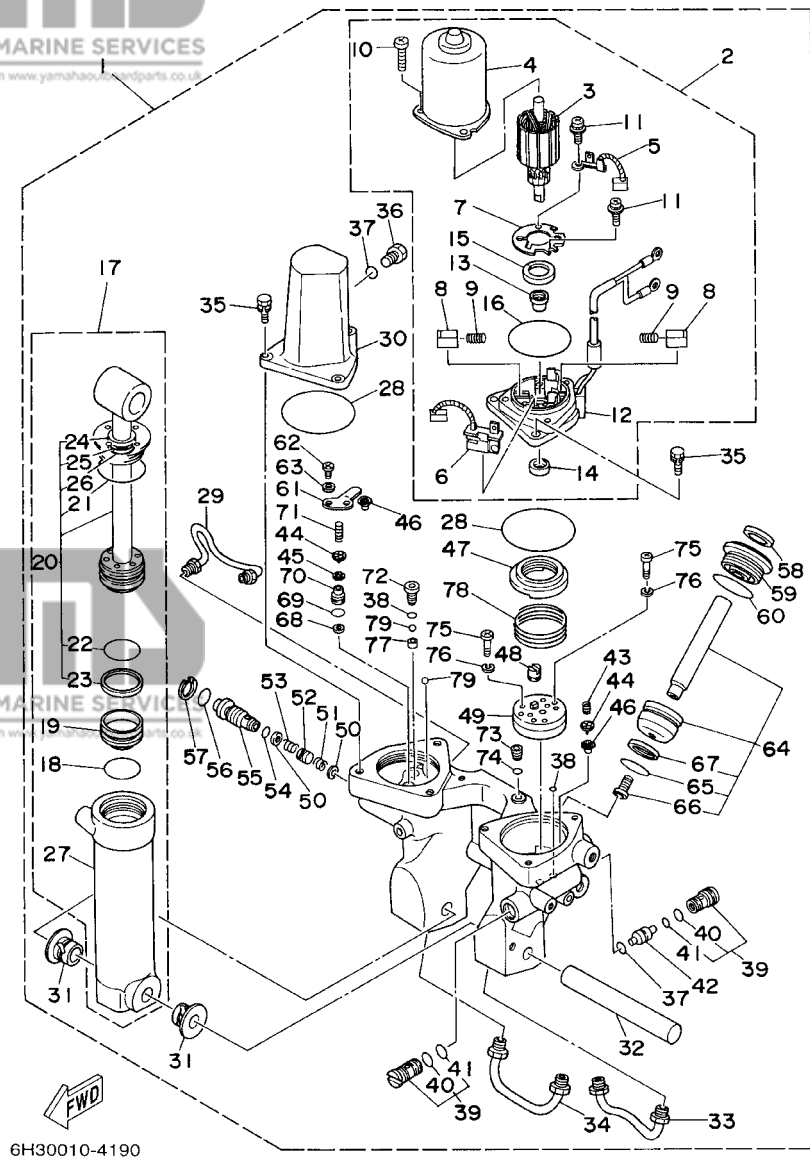


FIG. 16 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	LT	ED	REMARKS REMARQUES
1	6H1-43800-16-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1		
2	6H1-43880-02	..MOTOR ASSY ..MOTEUR (ENS.)	1		
3	6H1-43805-10	..ARMATURE ASSY ..INDUIT (ENS.)	1		
4	6H1-43804-10	..STATOR ASSY ..STATOR (ENS.)	1		
5	6H1-43891-10	..BRUSH 1 ..BALAI 1	1		
6	6H1-43892-10	..BRUSH 2 ..BALAI 2	1		
7	6H1-4380F-10	..PLATE, BRUSH HOLDER ..PLAQUE	1		
8	6H1-4380J-10	..HOLDER, BRUSH ..PORTE-BALAI	2		
9	6H1-4386K-10	..SPRING, BRUSH ..RESSORT, BALAI	2		
10	97885-05016	..SCREW, PAN HEAD ..VIS, TETE TRONCONIQUE	3		
11	97607-04310	..SCREW, PAN HEAD WITH WASHER ..VIS HEXAGONAL	2		
12	6H1-43881-10	..FRAME, END ..BATI	1		
13	6H1-4380H-10	..METAL ..METAL	1		
14	93102-08M43	..OIL SEAL ..JOINT SPY	1		
15	6H1-4380G-10	..PLATE ..PLAQUE	1		
16	6H1-43865-10	..O-RING ..JOINT TORIQUE	1		
17	6H1-43840-11	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)	1		
18	6H1-43861-10	..O-RING ..JOINT TORIQUE	1		
19	6H1-43814-11	..PISTON, FREE ..PISTON	1		
20	6H1-43810-11	..TILT PISTON SUB ASSY ..INCLINER PISTON AUXILIAIRE (ENS.)	1		
21	6H1-43861-00	..O-RING ..JOINT TORIQUE	1		
22	6H1-43861-10	..O-RING ..JOINT TORIQUE	1		
23	6H1-43871-10	..RING, BACK UP ..SEGMENT	1		
24	6H1-43812-00	..SEAL, DUST ..JOINT	1		
25	6H1-43872-10	..RING, BACK UP ..RESSORT	1		
26	93210-18397	..O-RING ..JOINT TORIQUE	1		
27	6H1-43813-10	..CYLINDER, TILT ..CYLINDRE	1		

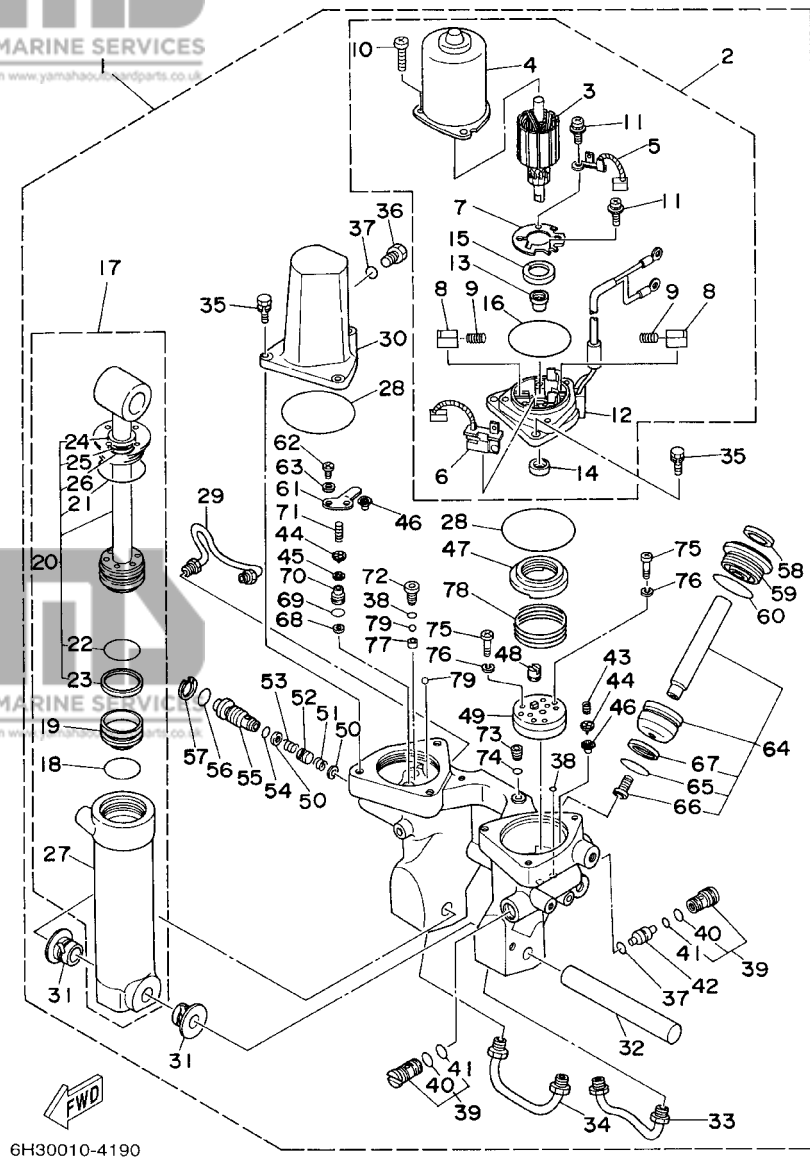
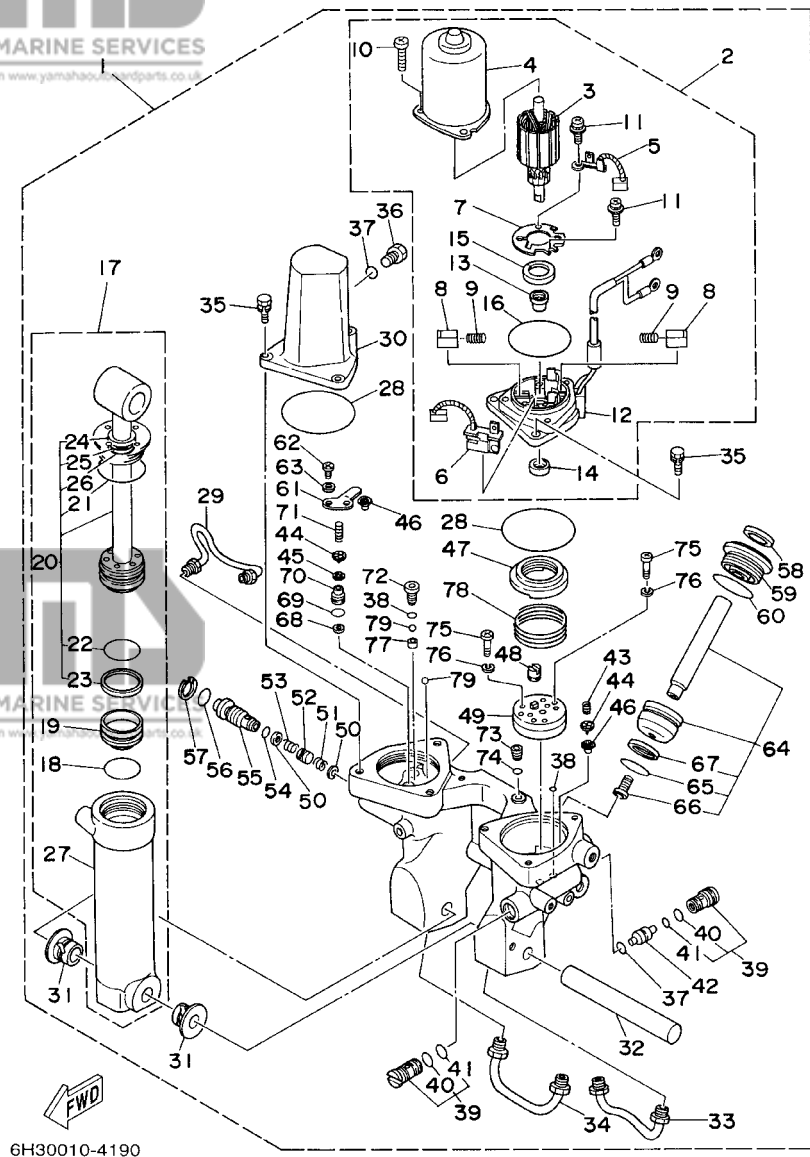


FIG. 16 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	93210-64488	.O-RING .JOINT TORIQUE	2		
29	6H1-43835-10	.PIPE .TUYAU	1		
30	6H1-43828-10	.BODY, RESERVOIR .CORPS	1		
31	90386-18M14	.BUSH .DOUILLE	2		
32	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	1		
33	6H1-43833-10	.PIPE .TUYAU	1		
34	6H1-43834-00	.PIPE .TUYAU	1		
35	97595-06420	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	6		
36	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1		
37	93210-09165	.O-RING .JOINT TORIQUE	2		
38	93210-064A5	.O-RING .JOINT TORIQUE	3		
39	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2		
40	6H1-43866-00	.O-RING .JOINT TORIQUE	1		
41	6H1-43867-00	.O-RING .JOINT TORIQUE	1		
42	6H1-43841-11	.PISTON, SHUTTLE .PISTON	1		
43	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1		
44	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2		
45	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1		
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	2		
47	6H1-43817-01	.FILTER 2 .FILTRE 2	1		
48	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1		
49	6H1-43830-11	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1		
50	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2		
51	6H1-43899-00	.SPRING, MANUAL RELEASE .RESSORT	1		
52	6H1-4382A-10	.ADAPTOR 1 .ADAPTEUR 1	1		
53	6H1-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1		
54	93210-10M74	.O-RING .JOINT TORIQUE	1		

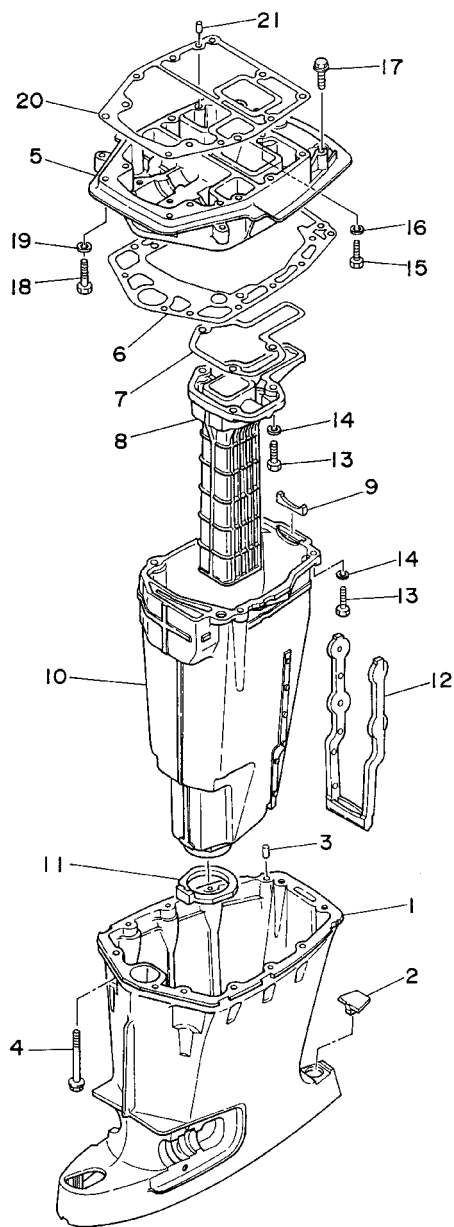


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FIG. 16 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
55	6H1-43845-00	.SCREW, MANUAL RELEASE .VIS	1		
56	93210-18M75	.O-RING .JOINT TORIQUE	1		
57	6H1-43875-00	.RING, SNAP .RESSORT	1		
58	6H1-43822-10	.SEAL, TRIM DUST .JOINT	2		
59	6H1-43821-11	.SCREW, TRIM CYLINDER END .VIS	2		
60	6H1-43861-10	.O-RING .JOINT TORIQUE	2		
61	6H1-4384E-20	.SPRING, TRIM .RESSORT	1		
62	98501-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2		
63	92901-05200	.WASHER, PLAIN .RONDELLE, PLATE	2		
64	6H1-43820-11	.TRIM PISTON SUB ASSY .PARER PISTON AUXILIAIRE (ENS.)	2		
65	6H1-43864-00	.O-RING .JOINT TORIQUE	1		
66	91318-08016	.BOLT .BOULON	1		
67	6H1-43874-00	.RING, BACK UP .RESSORT	1		
68	6H1-43816-00	.FILTER 1 .FILTRE 1	1		
69	6H1-43896-00	.O-RING .JOINT TORIQUE	1		
70	6H1-43895-12	.SEAT, RELIEF VALVE .SIEGE	1		
71	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1		
72	6H1-43843-11	.SCREW, VALVE LOCK .VIS	1		
73	6H1-4388E-11	.PLUG, TAPER SCREW .BOUCHON	1		
74	6H1-43868-00	.O-RING .JOINT TORIQUE	1		
75	98501-04025	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4		
76	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	4		
77	6H1-4387J-00	.WASHER, SPECIAL 2 .RONDELLE	1		
78	6H1-4385H-00	.SPRING, SEAL .RESSORT	1		
79	93505-32038	.BALL .BILLE	2		



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FIG. 17 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-45111-04-4D	CASING, UPPER FOURREAU	1	1	
2	663-45155-10	CAP CAPUCHON	1	1	
3	93606-12019	PIN, DOWEL GOUJON	2	2	
4	90119-08M80	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	
5	688-41137-03-94	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	1	
6	688-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	
7	688-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	1	1	
8	688-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1		85A
	692-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	1	75A
9	688-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	1	
10	688-14711-01-5B	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1	1	
11	688-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	
12	663-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ÉCHAPPT	1	1	
13	97075-08030	BOLT BOULON	7	7	
14	92995-08100	WASHER RONDELLE	7	7	
15	97075-08025	BOLT BOULON	1	1	
16	92995-08100	WASHER RONDELLE	1	1	
17	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
18	97075-08035	BOLT BOULON	2	2	
19	92995-08100	WASHER RONDELLE	2	2	
20	688-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	
21	93606-12019	PIN, DOWEL GOUJON	2	2	

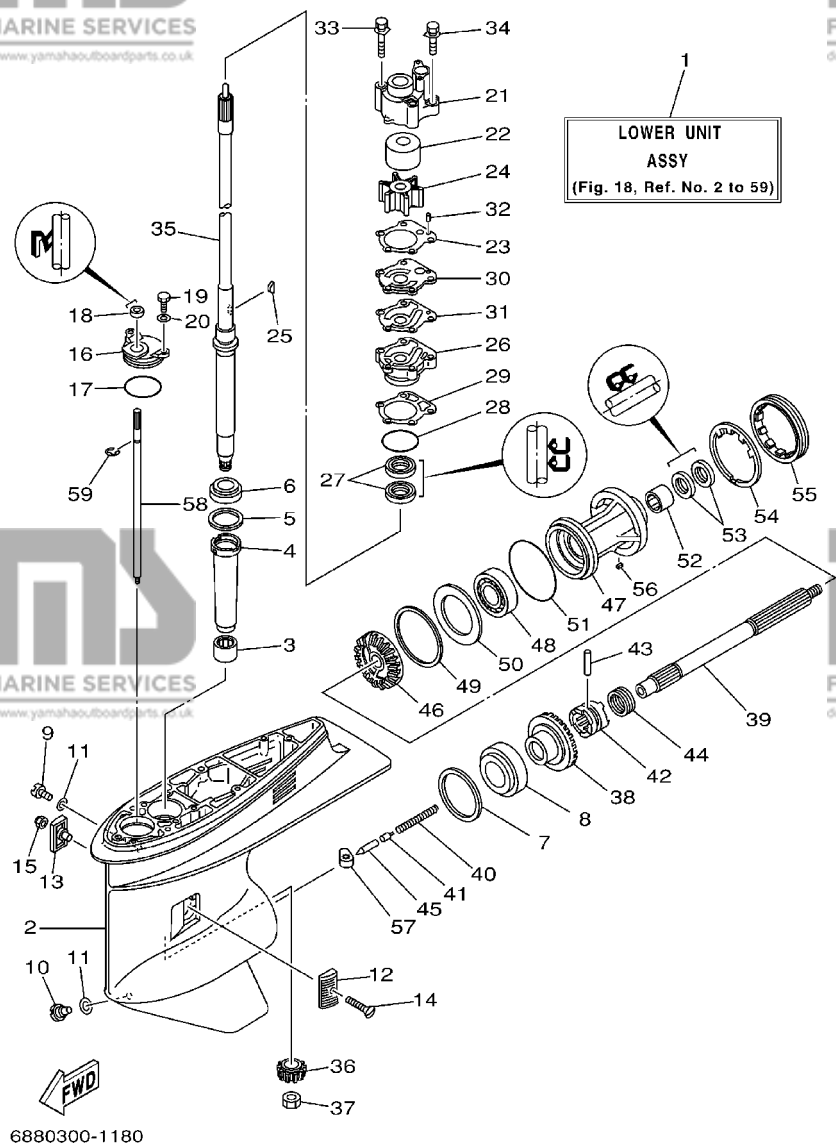
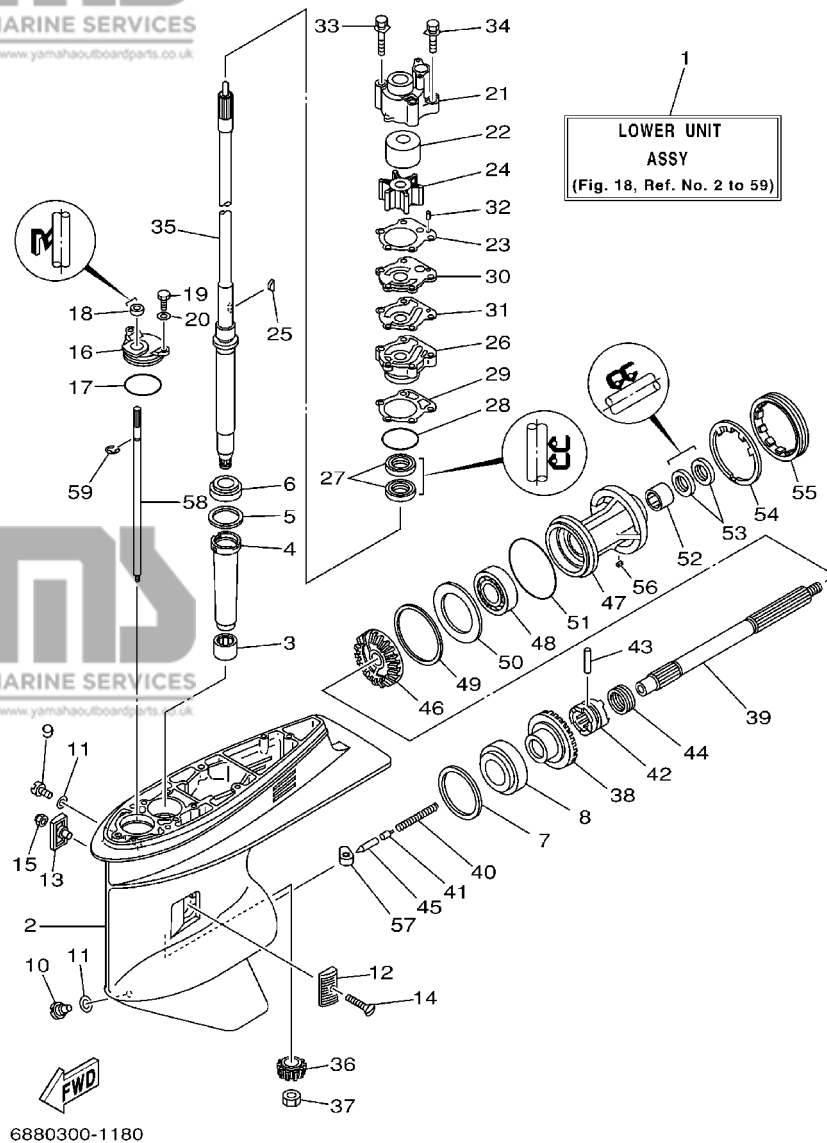


FIG. 18 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	692-45300-14-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	L
2	688-45311-06-4D	CASING, LOWER BOITIER D'HELICE	1	1	
3	93315-325V1	BEARING ROULEMENT	1	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	UR
688-45587-01-12		SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	UR
688-45587-01-15		SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	UR
688-45587-01-18		SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	UR
688-45587-01-30		SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	UR
688-45587-01-40		SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	UR
688-45587-01-50		SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	UR
6	93332-000U3	BEARING ROULEMENT	1	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	UR
688-45567-01-12		SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	UR
688-45567-01-15		SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	UR
688-45567-01-18		SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	UR
688-45567-01-30		SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	UR
688-45567-01-40		SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	UR
688-45567-01-50		SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	UR
8	93332-000W7	BEARING ROULEMENT	1	1	
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	
10	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	
11	90430-08020	GASKET JOINT	2	2	
12	6H1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	
13	6H1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	
14	90151-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	
15	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	



6880300-1180

FIG. 18 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
16	688-45321-00	PLATE PLAQUETTE	1	1	
17	93210-49046	O-RING JOINT TORIQUE	1	1	
18	93106-09014	OIL SEAL JOINT SPY	1	1	
19	97095-06016	BOLT BOULON	2	2	
20	92995-06600	WASHER RONDELLE	2	2	
21	688-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	
22	688-44322-00	INSERT, CARTRIDGE CUVETTE	1	1	
23	688-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	
24	688-44352-03	IMPELLER TURBINE	1	1	
25	90280-04M04	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	
26	688-44341-01-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	
27	93101-25M03	OIL SEAL JOINT SPY	2	2	
28	93210-46044	O-RING JOINT TORIQUE	1	1	
29	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	
30	688-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	
31	688-44324-A0	GASKET, CARTRIDGE JOINT	1	1	
32	93604-10M03	PIN, DOWEL GOUJON	2	2	
33	90119-08M16	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
34	90119-08M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
35	688-45501-11	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	L
36	688-45551-01	PIÑON PIGNON D'ATTAQUE	1	1	
37	90170-16M01	NUT ECROU	1	1	
38	688-45560-00	GEAR PIGNON	1	1	
39	688-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	
40	90501-16233	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	
41	688-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	1	
42	688-45631-01	CLUTCH, DOG CRABOT	1	1	

F1

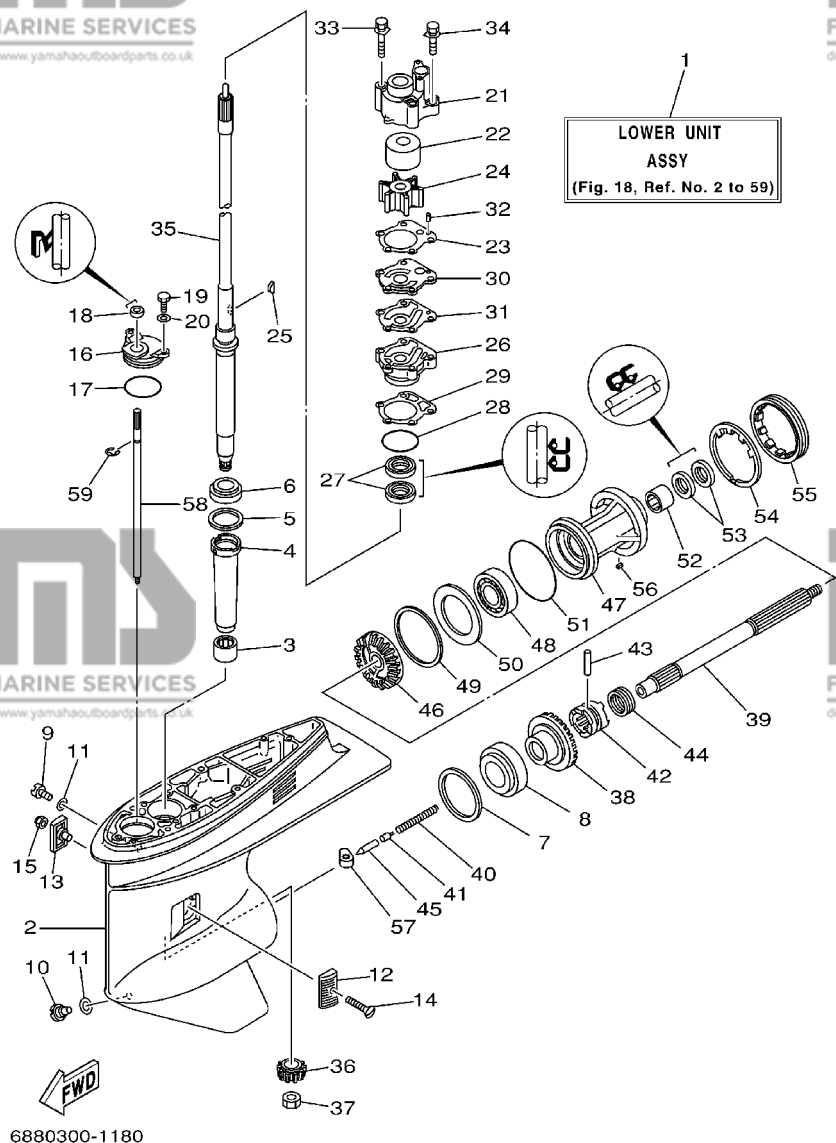
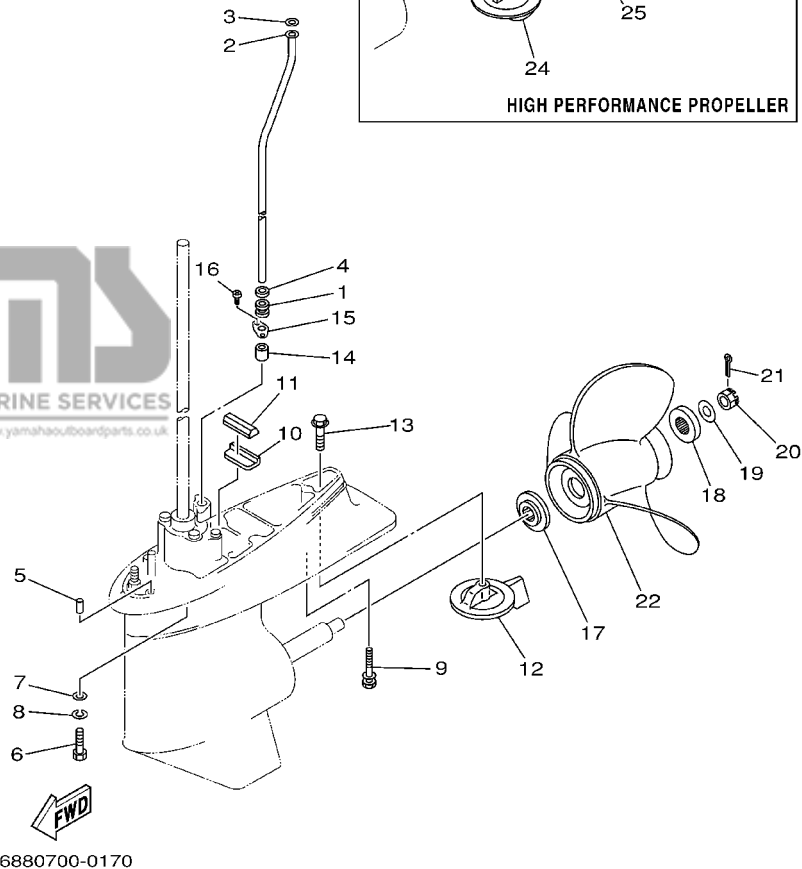
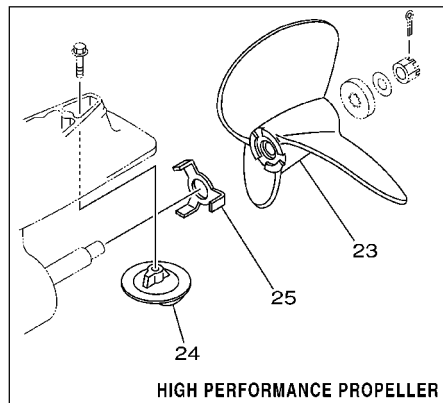


FIG. 18 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	LT	ED	REMARKS REMARQUES
43	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	1	
44	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	
45	688-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	1	
46	688-45571-01	GEAR PIGNON	1	1	
47	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	
48	93306-207U0	BEARING ROULEMENT	1	1	
49	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	UR
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	UR
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	UR
	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	UR
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	UR
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	UR
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	UR
50	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	1	
51	93210-85M97	O-RING JOINT TORIQUE	1	1	
52	93317-325U0	BEARING ROULEMENT	1	1	
53	93101-25M03	OIL SEAL JOINT SPY	2	2	
54	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	1	
55	688-45384-00	NUT ECROU	1	1	
56	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	1	
57	663-44151-00	CAM, SHIFT CAME, INVERSION	1	1	
58	663-44144-01	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	
59	99001-08600	CIRCLIP CIRCLIP	1	1	

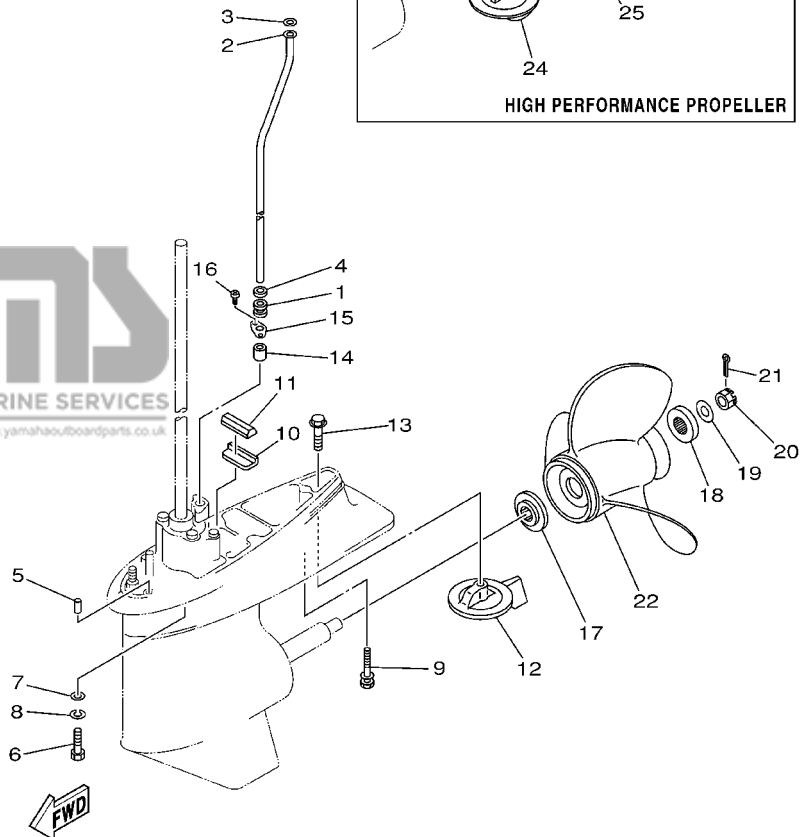
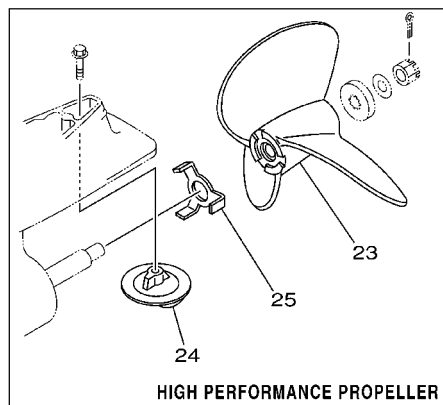


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FIG. 19 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1	
2	688-44361-10	TUBE, WATER TUBE D'EAU	1	1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	1	
4	90430-12072	GASKET JOINT	1	1	
5	93606-12019	PIN, DOWEL GOUJON	2	2	
6	97075-10040	BOLT BOULON	4	4	
7	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	4	
8	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	
10	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	
11	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	
12	688-45371-02	TAB-TRIM ANODE DERIVE	1	1	
13	90105-10M67	BOLT, FLANGE BOULON	1	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	
15	90480-19M06	GROMMET PASSE-FIL	1	1	
16	97780-40512	SCREW, TAPPING VIS, TETE FRAISEE	2	2	
17	688-45987-01	SPACER ENTRETOISE	1	1	
18	688-45997-01	SPACER ENTRETOISE	1	1	
19	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	1	
20	90171-16011	NUT, CASTLE ECROU, CRENELE	1	1	
21	91490-40025	PIN, COTTER GOUPILLE, FENDUE	1	1	
22	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	1	UR



6880700-0170

FIG. 19 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
22	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K) STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE	1	1	UR
688-45970-03-98		PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	1	UR
688-45972-02-98		PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1	1	UR
688-45974-02-98		PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	1	UR
688-45976-01-98		PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1	1	UR
688-45978-60-98		PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1	1	UR
688-45930-02-98		PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1	1	UR
688-45932-60-98		PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K) HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR	1	1	UR
23	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1	1	UR
6E5-45972-10		PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1	1	UR
6E5-45974-10		PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1	1	UR
6E5-45976-10		PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1	1	UR
6E5-45978-10		PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1	1	UR
24	6E5-45371-10	TAB-TRIM ANOPE DERIVE	1	1	
25	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	1	

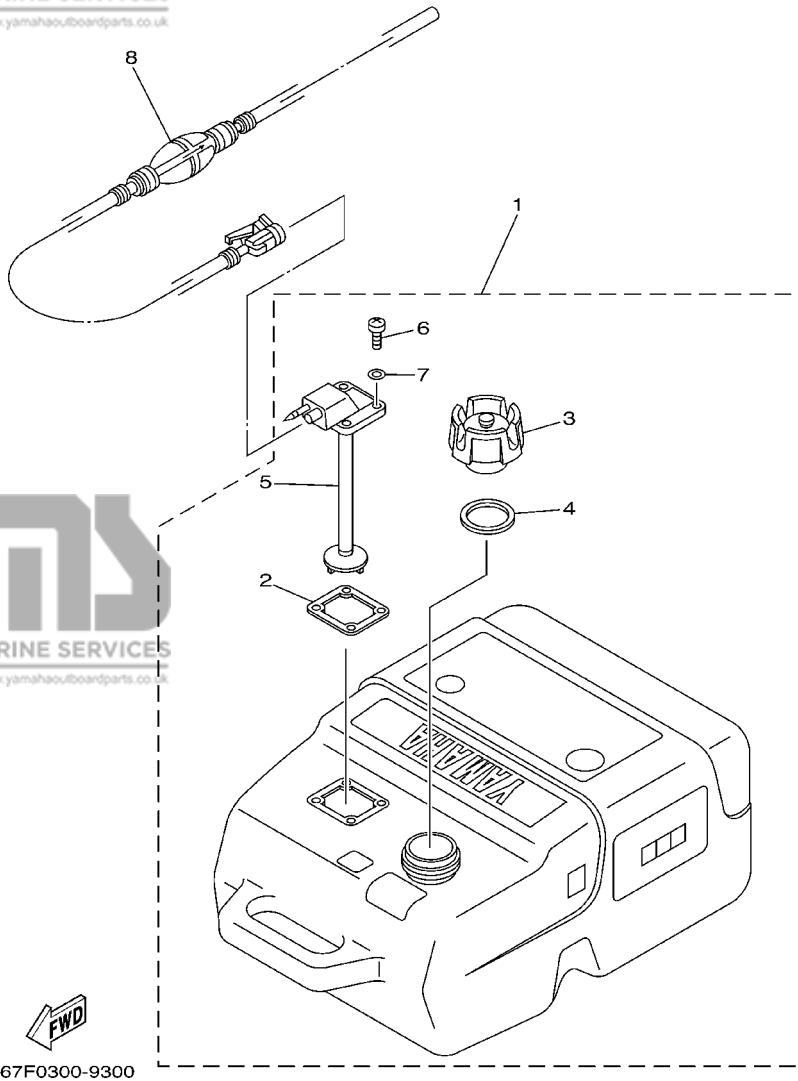


FIG. 20 FUEL TANK

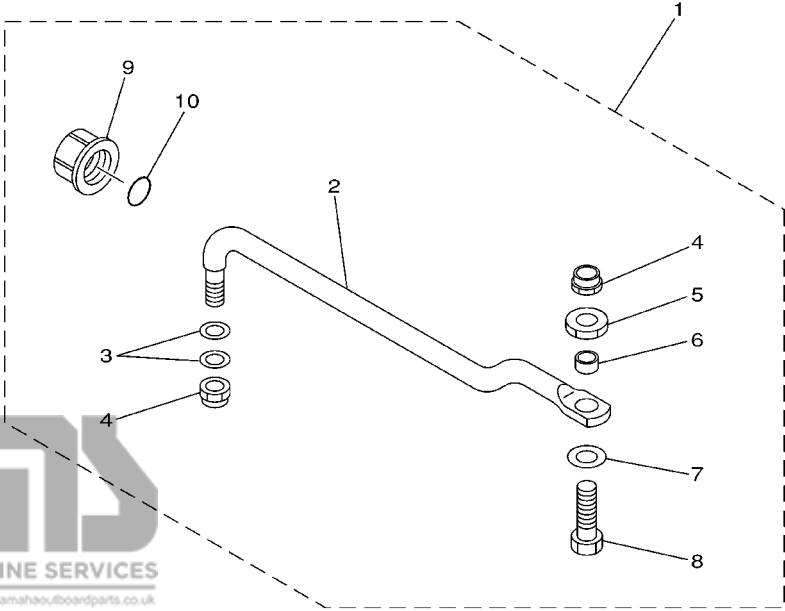
RESERVOIR A CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	6YK-24201-01	FUEL TANK ASSY RESERVOIR A ESSENCE (ENS.)	1	1	AP PLASTIC, 25L "SCEPTER"
2	6YL-24268-01	.GASKET, FUEL METER .JOINT, JAUGE A CARBURANT	1	1	
3	6YK-24610-00	.CAP ASSY .BOUCHON	1	1	WITH INDICATOR
4	6YL-24641-00	.GASKET, CAP 1 .JOINT 1, BOUCHON	1	1	
5	6YK-24260-01	.FUEL METER ASSY .INDICATEUR DE CARBURANT	1	1	
6	90157-05M16	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4	
7	6YL-24329-00	.SEAL .JOINT	4	4	
8	6YL-24306-52	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1	1	AP

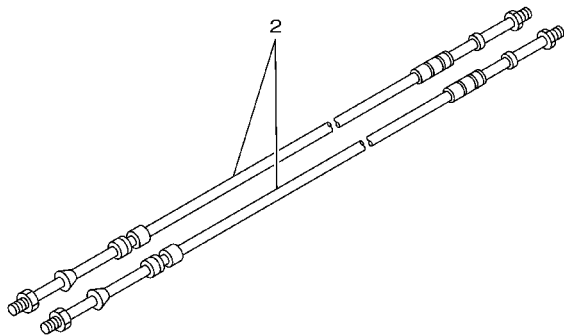
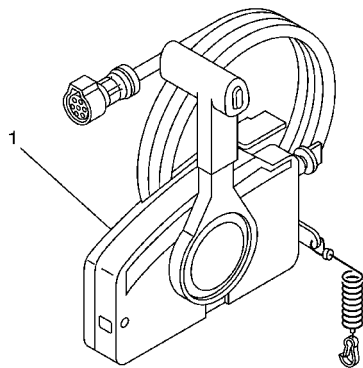
FIG. 21 STEERING GUIDE

FIXATION DE DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED		REMARKS REMARQUES
1	688-61350-10	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	1		AP
2	688-61351-10	.ROD, STEERING LINK .RENOI DE DIRECTION	1	1		
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	2		
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	2		
5	90170-09M03	.NUT .ECROU	1	1		
6	90387-10M42	.COLLAR .COLLERETTE	1	1		
7	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	1		
8	6E5-61355-00	.BOLT .BOULON	1	1		
9	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	1		
10	93210-16275	.O-RING .JOINT TORIQUE	1	1		



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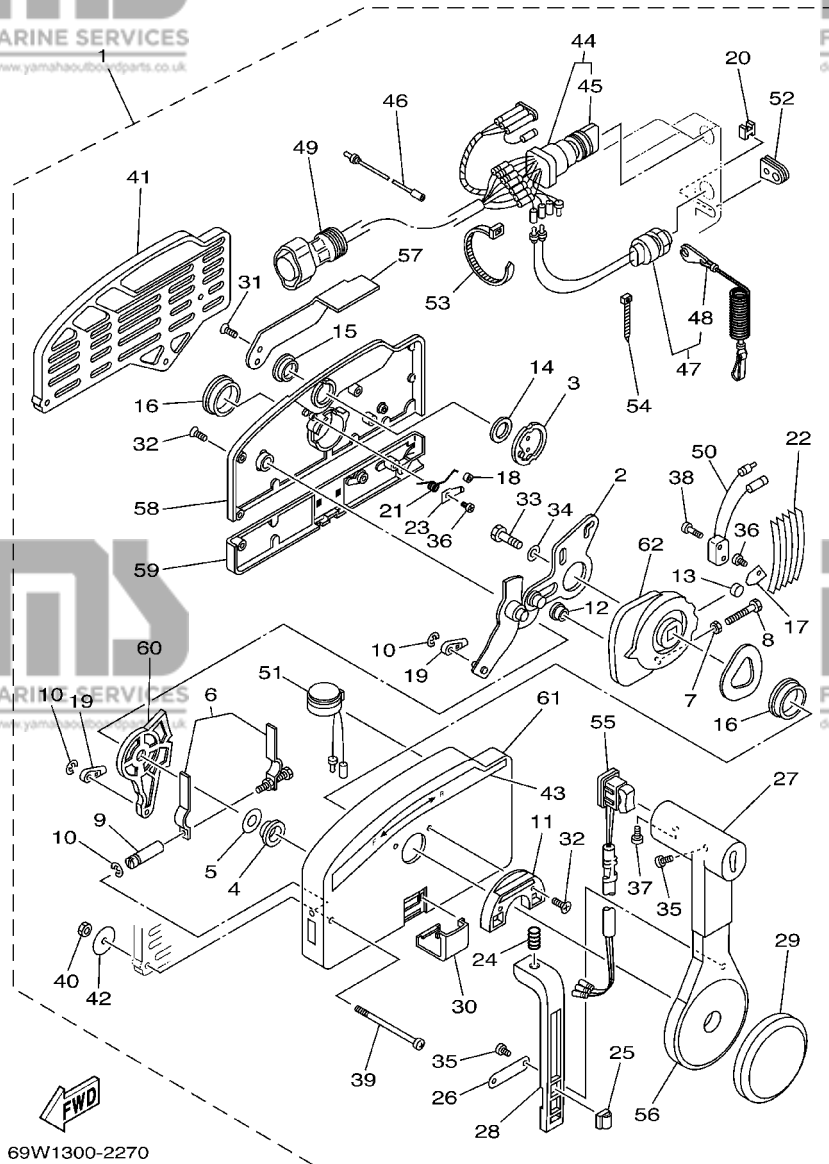


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FIG. 22 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	LT	ED	REMARKS REMARQUES
1	703-48207-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	AP WITH PT/T SW.
2	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2	2	UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2	UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2	UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2	UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F CABLE, COMMANDE A DISTANCE:23F	2	2	UR



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FIG. 23 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	LT	ED	REMARKS REMARQUES
1	703-48207-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1	1	
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1	1	
4	703-48235-00	.BUSHING .COUSSINET	1	1	
5	703-48268-00	.SPACER .ENTRETOISE	1	1	
6	703-48264-00	.THROTTLE, FRICTION ACCELERATION	1	1	
7	95380-05600	.NUT .ECROU	1	1	
8	97380-05025	.BOLT .BOULON	1	1	
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1	1	
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3	3	
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1	1	
12	703-48252-00	.ROLLER, CAM .POULIE	1	1	
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1	
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1	
15	703-48243-00	.BUSHING .COUSSINET	1	1	
16	703-48236-00	.BUSHING 1 .POULIE	2	2	
17	703-48189-00	.RETAINER .FLASQUE	1	1	
18	703-48234-00	.ROLLER, DETENT .POULIE	1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2	2	
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1	1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1	1	
22	703-48238-00	.SPRING, DETENT .RESSORT	5	5	
23	703-48246-00	.SPACER .ENTRETOISE	1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1	1	
25	703-82594-00	.CLAMP .BRIDE	1	1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1	1	
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1	SINGLE

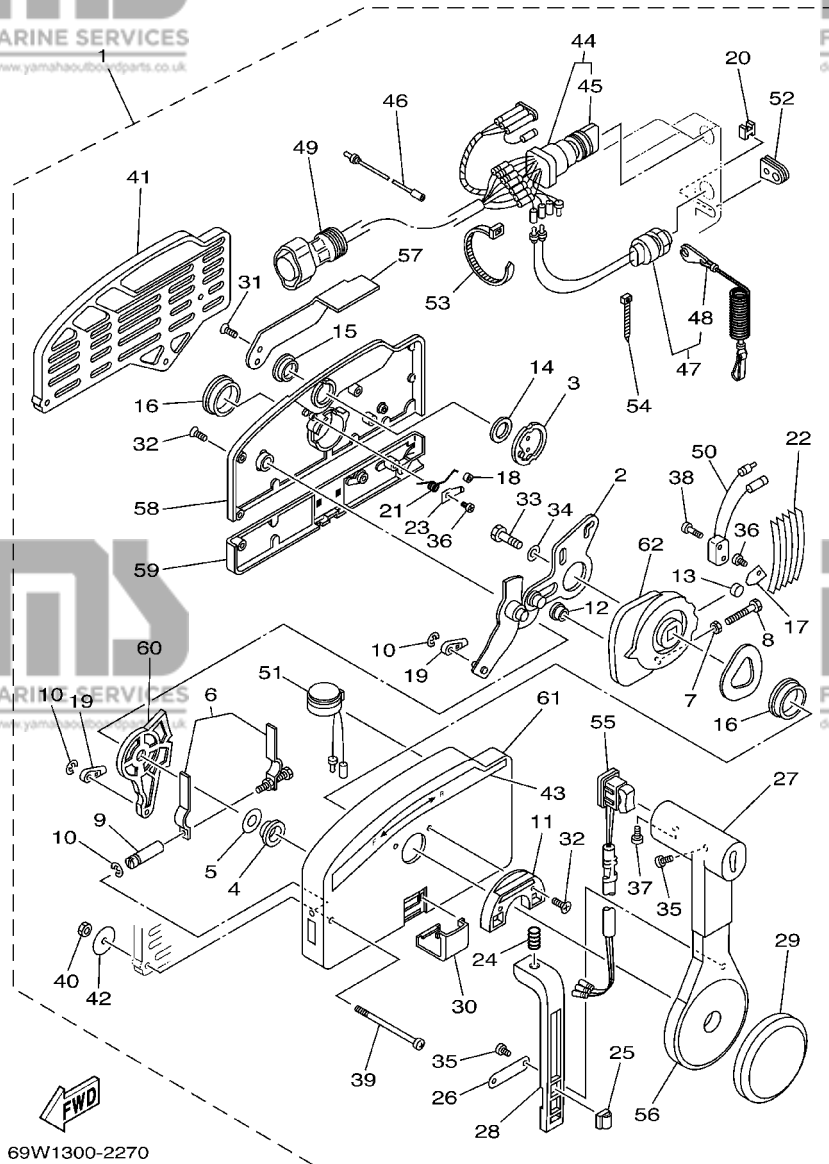


FIG. 23 REMOTE CONTROL ASSY

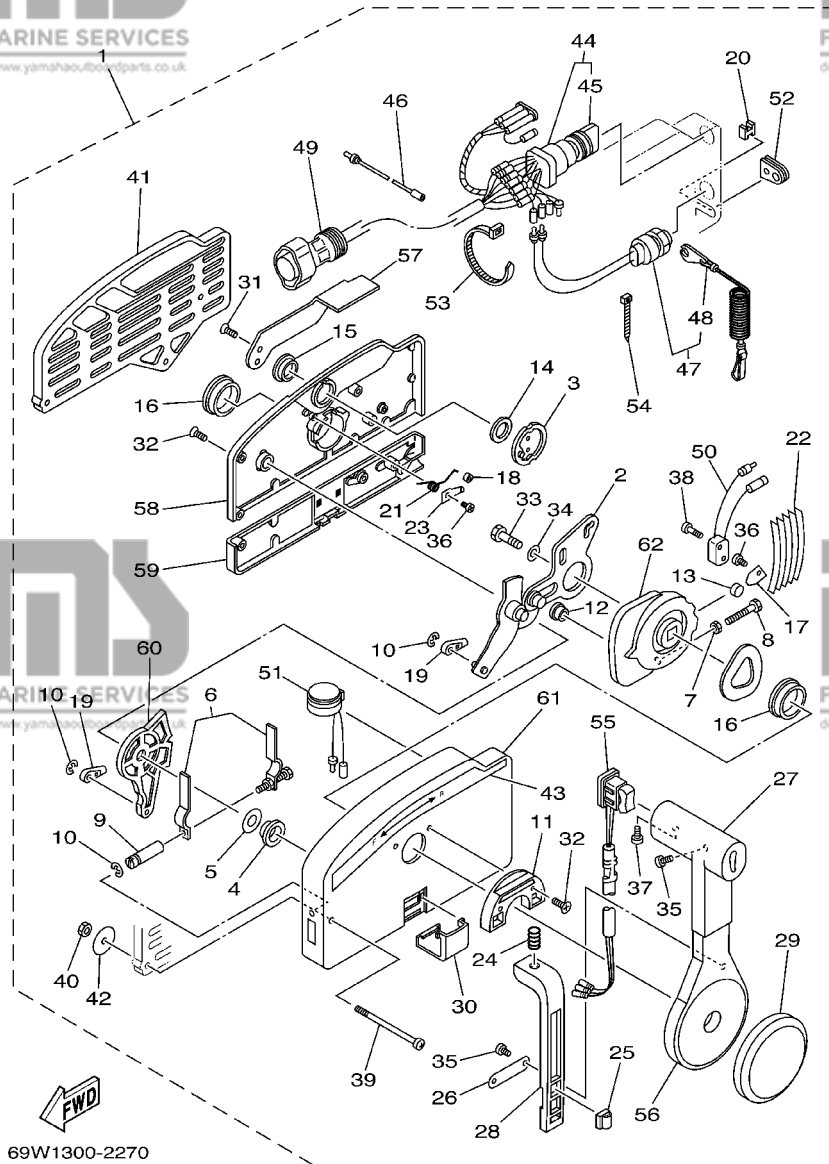
BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	LT	ED	REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1	1	
29	703-48225-00	.COVER .COUVERCLE	1	1	
30	703-48219-00	.COVER, LEAD .COUVERCLE	1	1	
31	703-48281-00	.SCREW .VIS	2	2	
32	703-48282-00	.SCREW .VIS	7	7	
33	97380-08030	.BOLT .BOULON	1	1	
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1	1	
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	
39	703-48291-10	.SCREW (M6) .VIS (M6)	3	3	
40	95380-06600	.NUT, HEXAGON .ECROU	3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1	1	SINGLE
42	701-48287-00	.WASHER .RONDELLE	3	3	
43	703-48215-00	.GRAPHIC .ADHESIF	1	1	
44	703-82510-43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	1	
45	703-82577-00	.CAP, KEY .CABOCHON	1	1	
46	703-82531-00	.WIRE, LEAD .FIL	1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	1	
48	682-82556-00	.STOPPER .PLAQUETTE	1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1	1	L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1	1	
51	703-83383-A0	.BUZZER .RONFLEUR	1	1	
52	703-48284-10	.GROMMET .PASSE-FIL	1	1	
53	703-82591-00	.BAND .COLLIER	3	3	
54	703-82592-00	.BAND .COLLIER	1	1	

FIG. 23 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
55	703-82563-12	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR	1	1	
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1	1	
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1	1	
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1	1	
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1	1	
60	703-48271-00	.ARM, SHIFT .BRAS	1	1	
61	703-48211-01	.HOUSING,1 .CORPS	1	1	
62	703-48232-00	.GEAR .PIGNON	1	1	



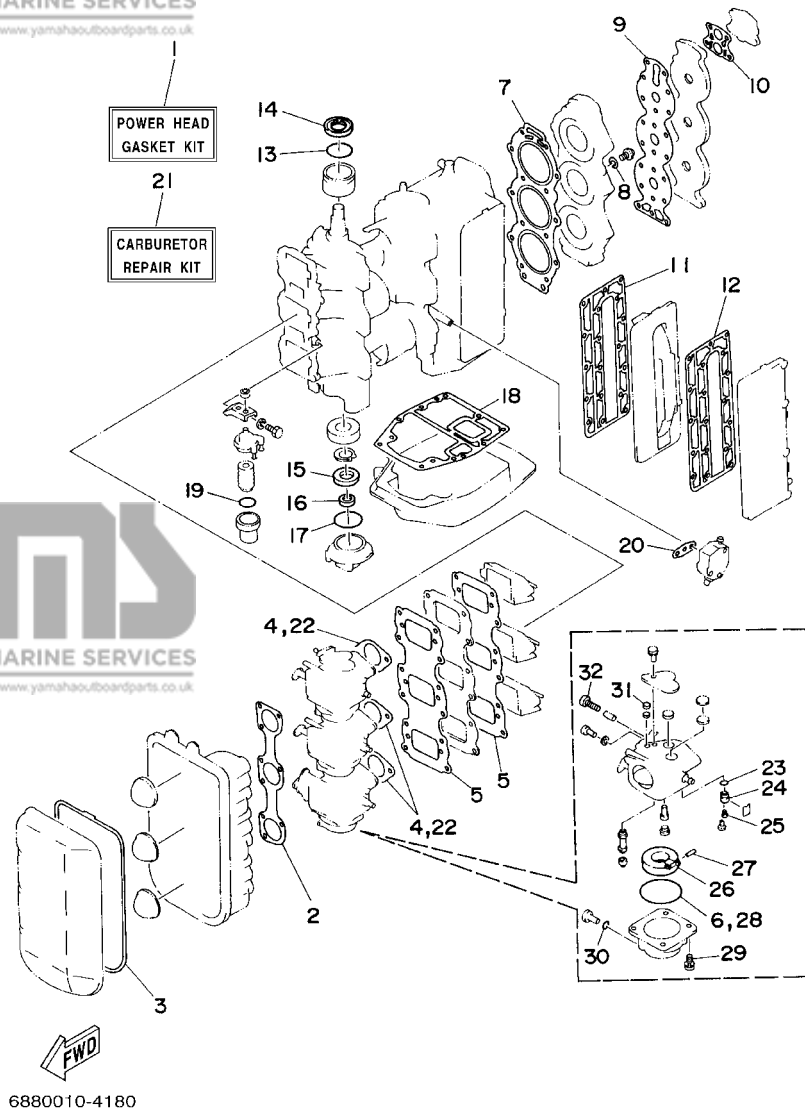


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	
2	688-14483-A0	.GASKET .JOINT	1	1	
3	688-14416-01	.GASKET, AIR CLEANER .JOINT, FILTRE A AIR	1	1	
4	688-14198-A2	.GASKET .JOINT	3	3	
5	688-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	2	
6	676-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	
7	688-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	
8	90430-14115	.GASKET .JOINT	1	1	
9	688-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	
10	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	1	
11	688-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	
12	688-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	1	
13	93210-46M16	.O-RING .JOINT TORIQUE	1	1	
14	93102-36M02	.OIL SEAL .JOINT SPY	1	1	
15	93102-30M05	.OIL SEAL .JOINT SPY	1	1	
16	93104-20M02	.OIL SEAL .JOINT SPY	1	1	
17	93210-62269	.O-RING .JOINT TORIQUE	1	1	
18	688-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	
19	93210-32738	.O-RING .JOINT TORIQUE	1	1	
20	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	1	
21	6H1-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	
22	688-14198-A2	.GASKET .JOINT	3	3	
23	93210-04228	.O-RING .JOINT TORIQUE	3	3	
24	692-14590-00	.VALVE SEAT .POINTEAU	3	3	
25	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	
26	676-14985-01	.FLOAT .FLOTTEUR	3	3	
27	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	

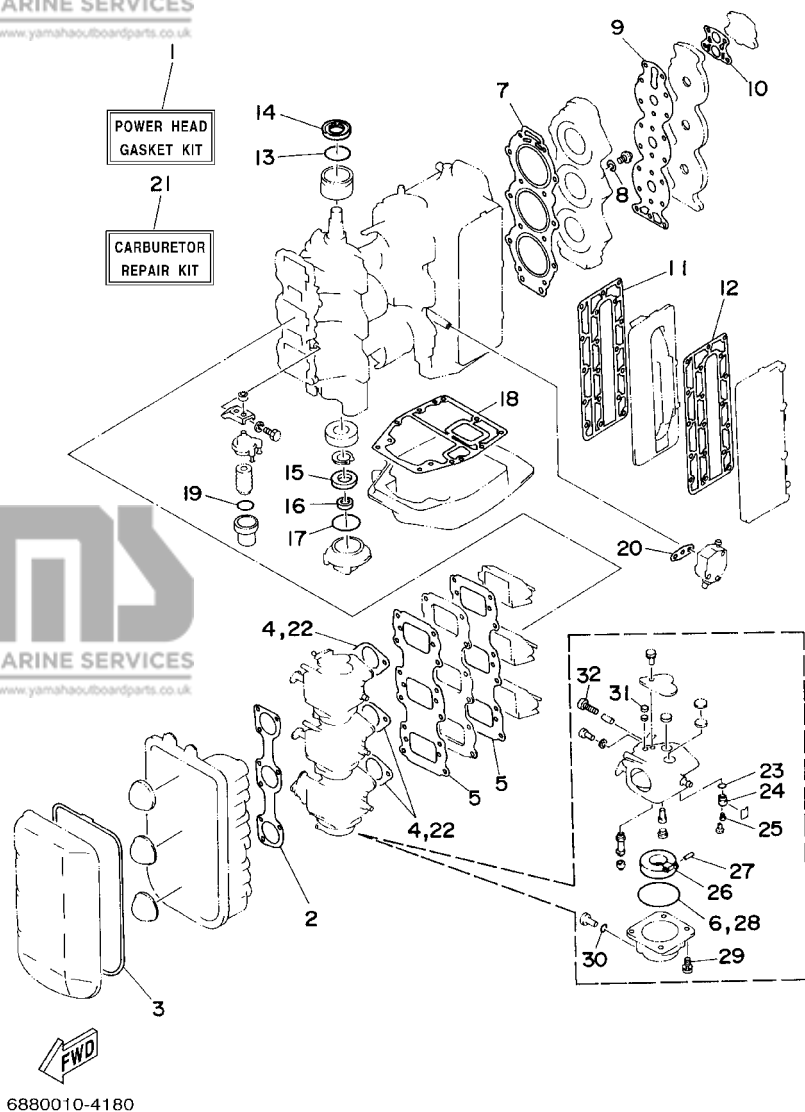
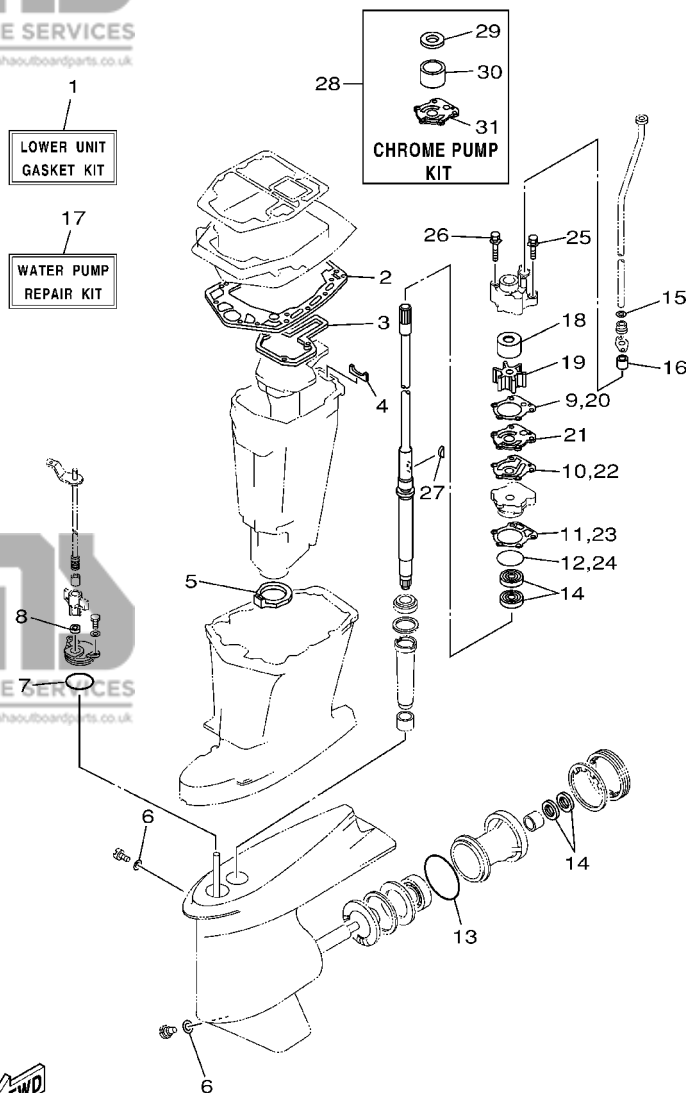


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
28	676-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	
29	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	3	
30	93210-04230	.O-RING .JOINT TORIQUE	3	3	
31	663-14126-00	.GASKET .JOINT	3	3	
32	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	3	



6920100-0210

FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	ET	ED	REMARKS REMARQUES
1	688-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	
2	688-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	
3	688-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	
4	688-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1	
5	688-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	
6	90430-08020	.GASKET .JOINT	2	2	
7	93210-49046	.O-RING .JOINT TORIQUE	1	1	
8	93106-09014	.OIL SEAL .JOINT SPY	1	1	
9	688-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
10	688-44324-A0	.GASKET, CARTRIDGE .JOINT	1	1	
11	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
12	93210-46044	.O-RING .JOINT TORIQUE	1	1	
13	93210-85M97	.O-RING .JOINT TORIQUE	1	1	
14	93101-25M03	.OIL SEAL .JOINT SPY	4	4	
15	90430-12072	.GASKET .JOINT	1	1	
16	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	
17	692-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	
18	688-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	
19	688-44352-03	.IMPELLER .TURBINE	1	1	
20	688-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
21	688-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	
22	688-44324-A0	.GASKET, CARTRIDGE .JOINT	1	1	
23	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	
24	93210-46044	.O-RING .JOINT TORIQUE	1	1	
25	90119-08M13	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	2	
26	90119-08M16	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	2	
27	90280-04M04	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	

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