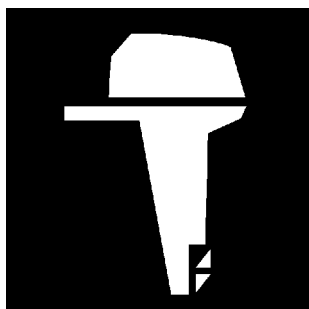




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

50GETO'02(62F1)

60FETO '02(6H23)

70BETO'02(6H31)

YAMAHA
GENUINE
Parts & Accessories

2A6H3-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

50GETO'02(62F1), 60FETO'02(6H23), 70BETO'02(6H31)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94..	PULLY, STARTER	1				

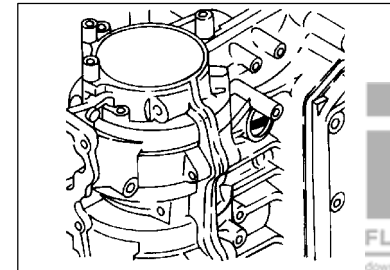
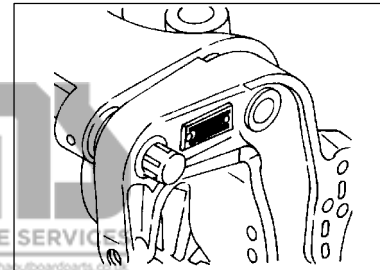
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
60F	60FETO
70B	70BETO
50G	50GETO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Sserial No.

50GETO 60FETO	62F L : 504645 6H2 L : 476253	70BETO 6H3 L : 498526
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2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

SHEET 1/2

TOP COWLING	A4
CYLINDER. CRANKCASE	A6
CRANKSHAFT. PISTON	B1
INTAKE	B2
CARBURETOR	B4
OIL PUMP	B7
FUEL	C3
GENERATOR	C5
ELECTRICAL	C6
STARTING MOTOR	D1
BOTTOM COWLING	D2
CONTROL	D4
BRACKET 1	D6
BRACKET 2	E1
POWER TRIM & TILT ASSY	E3
UPPER CASING	E6
LOWER CASING. DRIVE 1	E7
LOWER CASING. DRIVE 2	F4
LOWER CASING. DRIVE 3	F6

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NUMERICAL INDEX	G1
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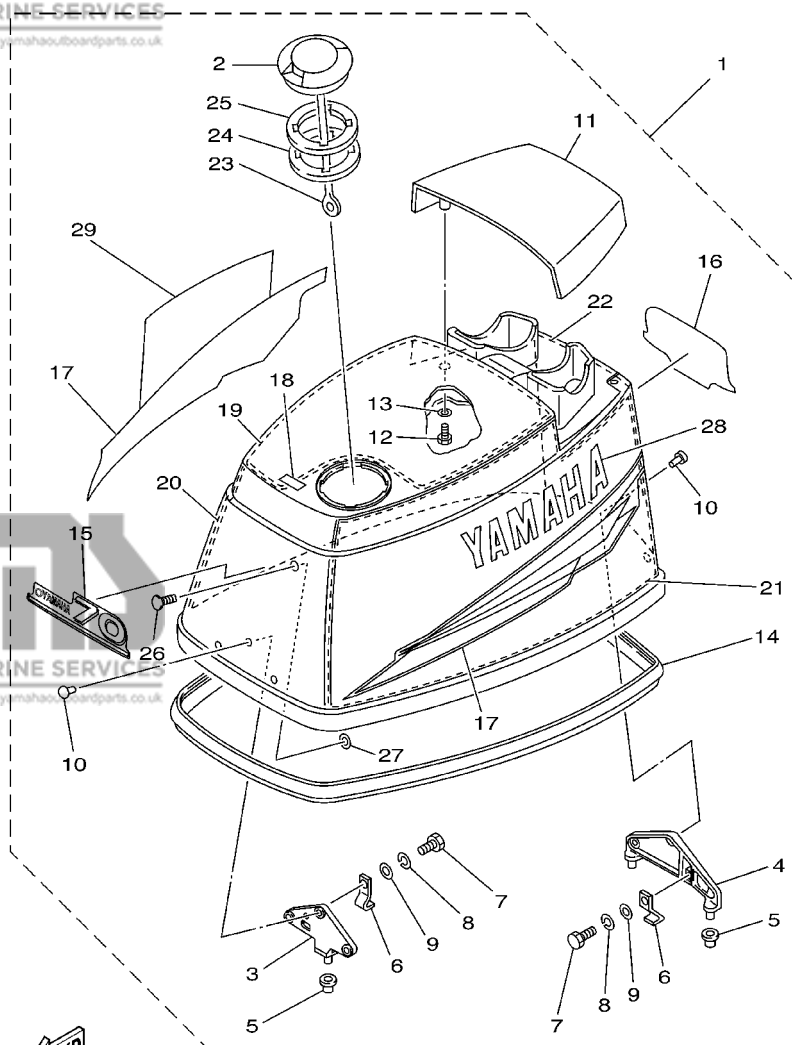
CONTENTS

SHEET 2/2

LOWER CASING. DRIVE 3	A4*
LOWER CASING. DRIVE 4	A5*
FUEL TANK	A7*
STEERING GUIDE	B1*
REMOTE CONTROL BOX	B2*
REMOTE CONTROL ASSY	B3*
METER	B6*
REPAIR KIT 1	B7*
REPAIR KIT 2	C2*

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NUMERICAL INDEX	G1*
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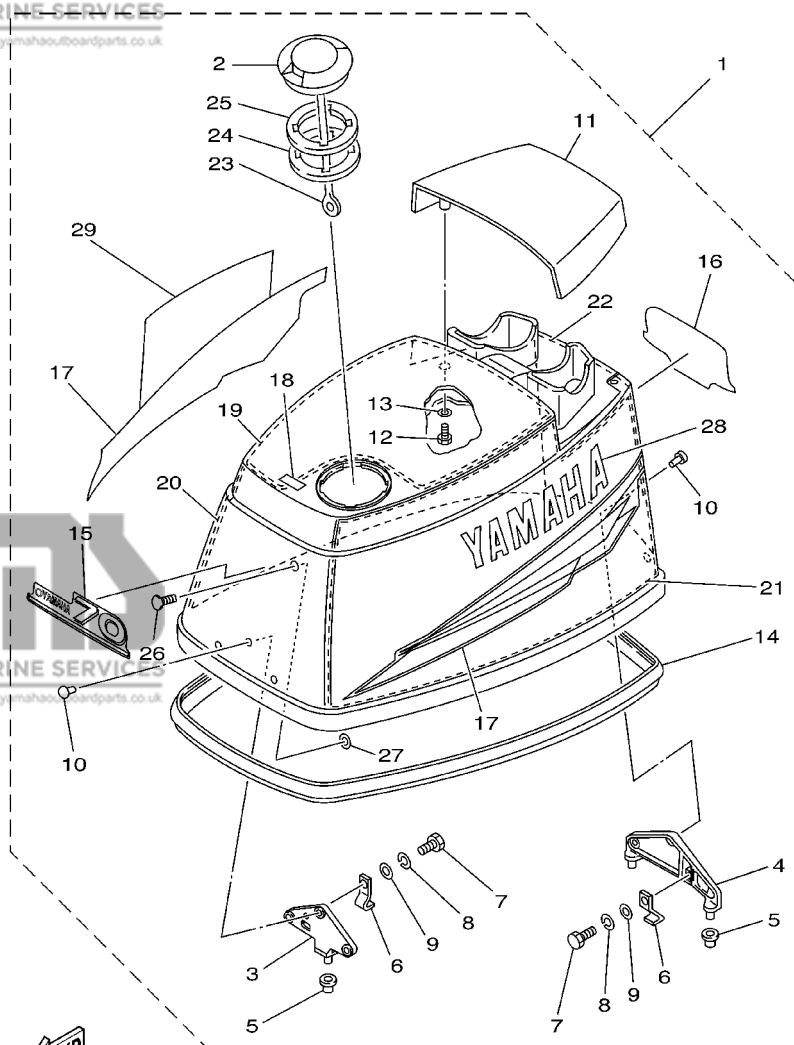


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FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)		1		
	6H2-42610-80-4D	TOP COWLING ASSY CAPOT (ENS.)	1			
	62F-42610-40-4D	TOP COWLING ASSY CAPOT (ENS.)			1	
2	63D-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	1	1	
3	6H3-42647-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	1	
4	6H3-42649-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	1	
5	663-42662-00	.DAMPER .AMORTISSEUR	3	3	3	
6	6H3-42652-00	.HOOK .CROCHET	2	2	2	
7	97095-06016	.BOLT .BOULON	2	2	2	
8	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	2	2	2	
9	92995-06600	.WASHER .RONDELLE	2	2	2	
10	90266-06009	.RIVET .RIVET	6	6	6	
11	6H3-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	
12	97095-06016	.BOLT .BOULON	4	4	4	
13	92995-06600	.WASHER .RONDELLE	4	4	4	
14	6H3-42615-00	.SEAL .JOINT	1	1	1	
15	6H3-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT		1		
	6H2-42677-50	.GRAPHIC, FRONT .ADHESIF, AVANT	1			
	62F-42677-40	.GRAPHIC, FRONT .ADHESIF, AVANT			1	
16	6H3-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE		1		
	6H2-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE	1			
	62F-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE			1	
17	6H3-W0070-30	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	
18	6H3-13436-00	.MARK .ADHESIF		1	1	
	6H3-13436-40	.MARK .ADHESIF	1			
19	6H3-42617-10	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	1	
20	6H3-42619-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	1	

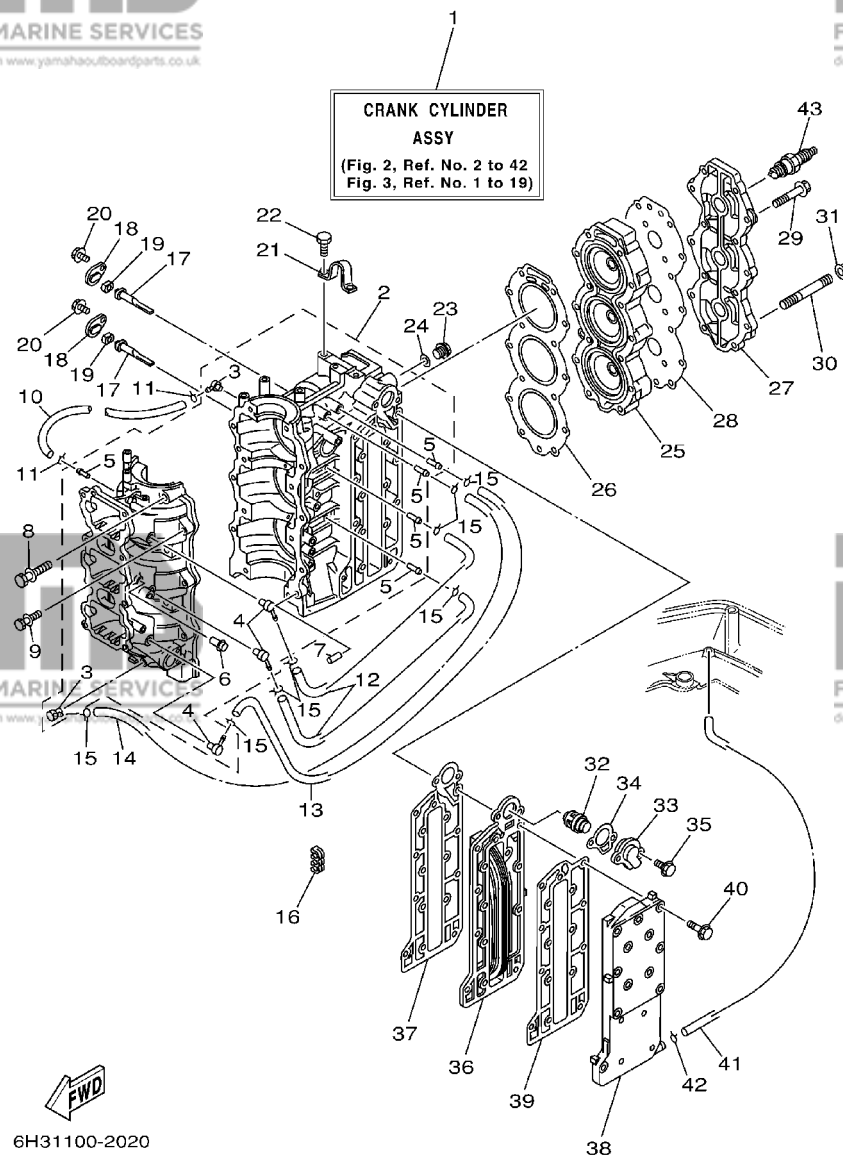


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FIG. 1 TOP COWLING

CAPOT SUPERIEUR

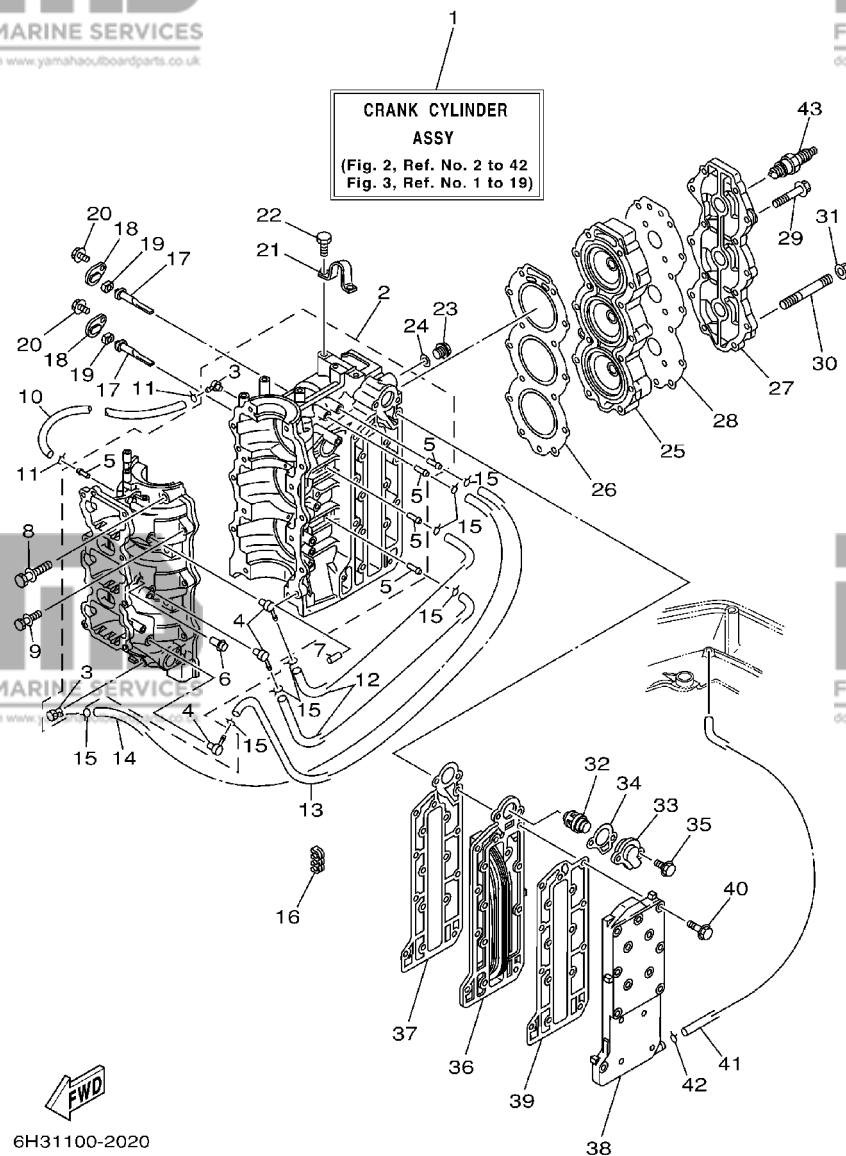
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
21	6H3-42627-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	1	
22	6H3-42637-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	1	
23	6H1-42694-00	.BAND .COLLIER	1	1	1	
24	6H3-21732-00	.SEAL 1 .JOINT 1	1	1	1	
25	6H3-21735-00	.SEAL 2 .JOINT 2	1	1	1	
26	90338-05M03	.PLUG .PLOT	1	1	1	
27	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	1	1	
28	6H3-42681-30	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
29	6H3-42682-30	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	



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FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

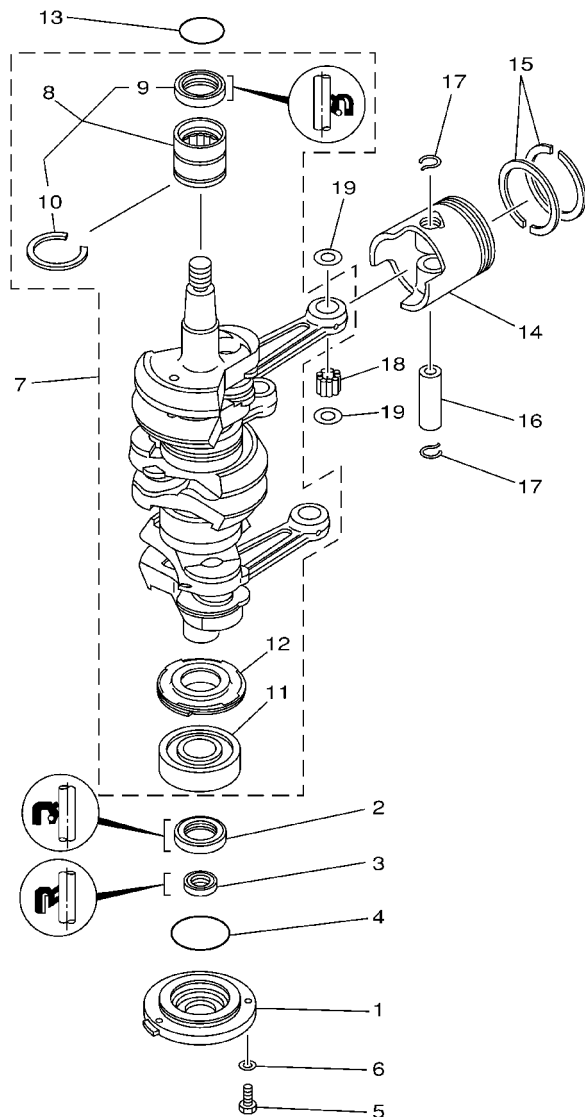
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-W0090-43-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1		
	62F-W0090-12-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)			1	
2	6H3-15100-14-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1		
	62F-15100-12-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET			1	
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	2	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	3	3	
5	624-14485-00	.PIPE, JOINT .DURITE	5	5	5	
6	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	1	
7	93608-12063	PIN, DOWEL GOUJON	2	2	2	
8	90119-10005	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	
9	90119-08M64	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	
10	90445-07M44	HOSE (L250) DURITE (L250)	1	1	1	
11	90467-06016	CLIP JONC	2	2	2	
12	90445-07M02	HOSE (L167) DURITE (L167)	2	2	2	
13	90445-07M45	HOSE (L340) DURITE (L340)	1	1	1	
14	90445-07M82	HOSE (L440) DURITE (L440)	1	1	1	
15	90467-06016	CLIP JONC	8	8	8	
16	90464-07M05	CLAMP BRIDE	1	1	1	
17	6H3-11325-01	ANODE ANODE	2	2	2	
18	6H3-11327-00-1S	COVER, ANODE COUVERCLE	2	2	2	
19	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	2	2	
20	90119-06023	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
21	688-11119-01	HANGER, ENGINE ANNEAU, LEVAGE	1	1	1	
22	90101-08002	BOLT BOULON	2	2	2	
23	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	
24	90430-14115	GASKET JOINT	1	1	1	
25	6H3-11111-01-1S	HEAD, CYLINDER 1 CULASSE	1	1		



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FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
25	62F-11111-00-1S	HEAD, CYLINDER 1 CULASSE			1	
26	6H3-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
27	6H3-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
28	6H3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	1	
29	90119-08MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	13	13	13	
30	90116-08M69	BOLT, STUD GOIJON	1	1	1	
31	90179-08M34	NUT ECROU	1	1	1	
32	6H3-12411-10	THERMOSTAT THERMOSTAT	1	1	1	
33	6H3-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	
34	6H3-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	1	1	
35	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
36	6H3-41111-01-1S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	1	
37	6H3-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	
38	6H3-41113-02-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	
39	6H3-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	
40	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	16	16	16	
41	663-24312-01	PIPE 2 DURITE 2	1	1	1	
42	90467-08004	CLIP JONC	1	1	1	
43	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	3	3	



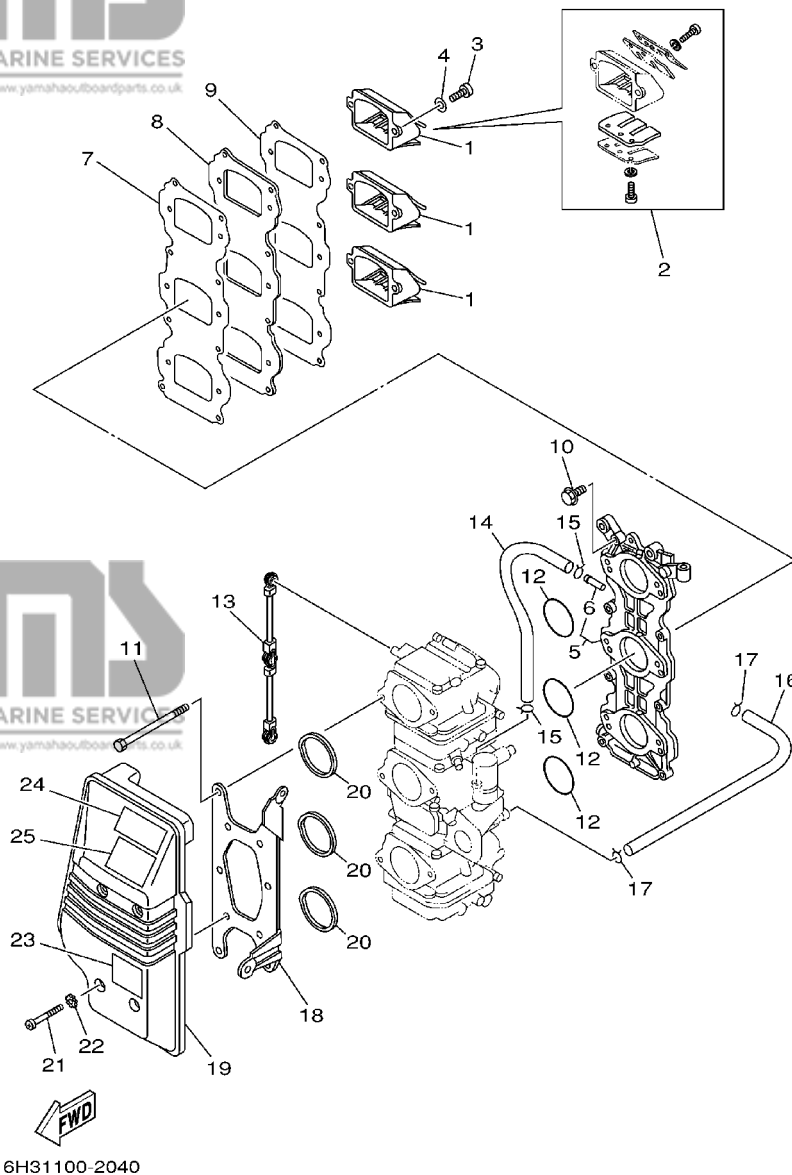
6H30010-9030

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1	1	
2	93102-30M23	OIL SEAL JOINT SPY	1	1	1	
3	93106-18M01	OIL SEAL JOINT SPY	1	1	1	
4	93210-65M50	O-RING JOINT TORIQUE	1	1	1	
5	97095-06020	BOLT BOULON	3	3	3	
6	92995-06600	WASHER RONDELLE	3	3	3	
7	6H3-11400-10	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	1	1	
8	93311-636U6	.BEARING .ROULEMENT	1	1	1	
9	93102-36M24	..OIL SEAL ..JOINT SPY	1	1	1	
10	93440-49M04	..CIRCLIP ..CIRCLIP, TYPE S	1	1	1	
11	93306-306V1	.BEARING .ROULEMENT	1	1	1	
12	6H3-11536-00	.GEAR, DRIVE .ENGRENAGE, MENANT	1	1	1	
13	93210-46M16	O-RING JOINT TORIQUE	1	1	1	
14	6H3-11631-01-96	PISTON (STD) PISTON (STD)	3	3	3	
	6H3-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	AP
	6H3-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	3	AP
15	6K5-11601-02	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3	3	
	6K5-11601-12	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3	3	3	AP
	6K5-11601-22	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	3	3	AP
16	6H3-11633-00	PIN, PISTON AXE, PISTON	3	3	3	
17	688-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	6	6	
18	93603-18M09	PIN, DOWEL GOUJON	84	84	84	
19	90201-20417	WASHER, PLATE RONDELLE, PLATE	6	6	6	

B1



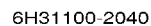
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FIG. 4 INTAKE

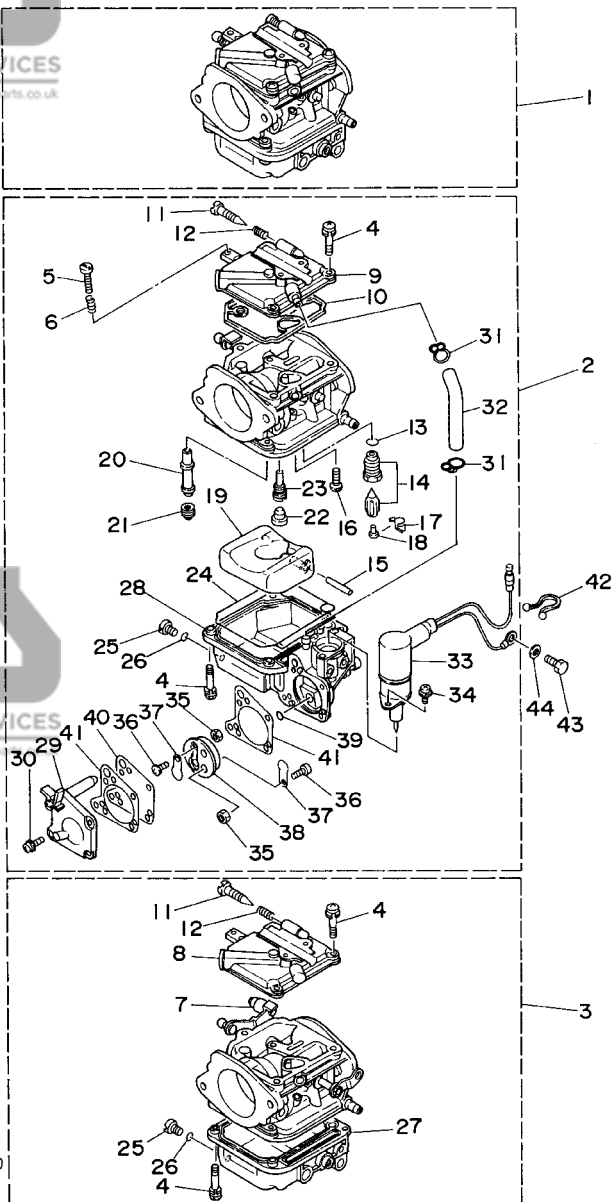
ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-13610-00	REED VALVE ASSY CLAPET COMPLET		3		
	6H2-13610-00	REED VALVE ASSY CLAPET COMPLET	3		3	
2	688-W0004-00	.REED SET .JEU DE CLAPETS	1	1	1	
3	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6	6	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	6	6	
5	6H3-13641-13-94	MANIFOLD 1 TUBULURE 1	1	1		
	62F-13641-10-94	MANIFOLD 1 TUBULURE 1			1	
6	6H1-14485-00	.PIPE, JOINT .DURITE	4	4	4	
7	6H3-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	1	1	
8	6H3-13624-00-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	1	1	
9	6H3-13622-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	1	1	
10	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	
11	97095-06095	BOLT BOULON	6	6	6	
12	93210-39ME4	O-RING JOINT TORIQUE	3	3		
	6H4-14198-01	GASKET JOINT			3	
13	6H3-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	1	1	
14	90445-07255	HOSE (L160) DURITE (L160)	1	1	1	
15	90467-06016	CLIP JONC	2	2	2	
16	6H3-14349-00	PIPE DURITE	1	1	1	
17	90467-08004	CLIP JONC	2	2	2	
18	6H3-14413-10	STAY SUPPORT	1	1	1	
19	6H3-14440-02	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	
20	6H3-14457-01	SEAL JOINT	3	3	3	
21	97885-06045	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4	
22	90209-06M05	WASHER RONDELLE	4	4	4	
23	6H1-85711-60	MARK, CAUTION MAKER	1	1	1	
24	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1	1	

B2



25 6A1-83625-51
FLOOD MARINE SERVICES
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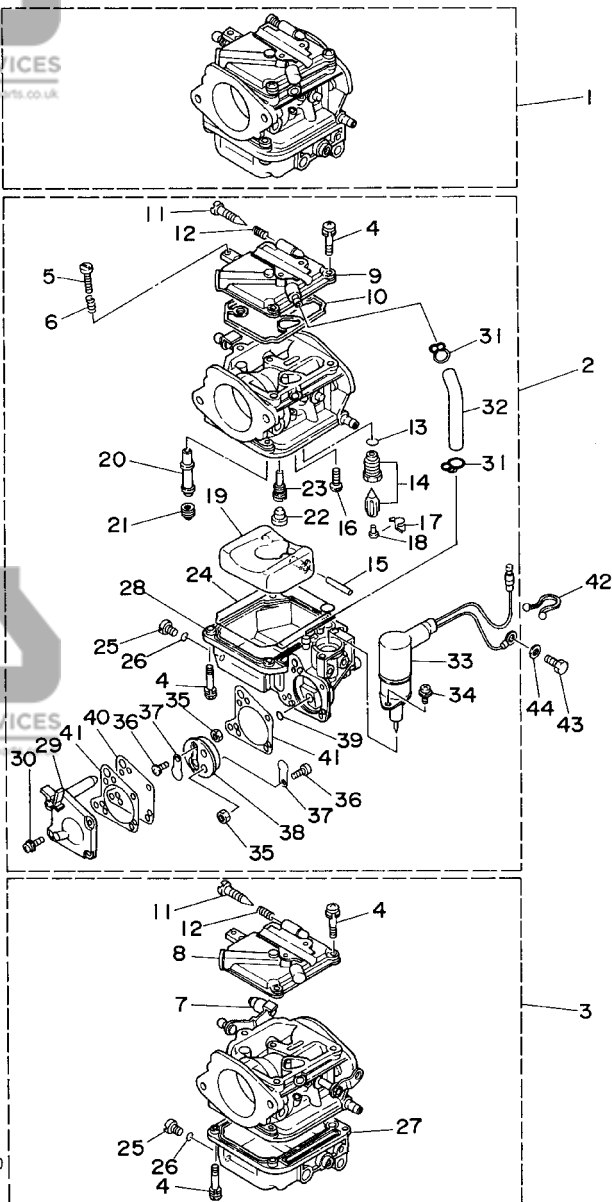
6H30010-4050

FIG. 5 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-14301-0A	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1		
	6H2-14301-0A	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1			
	62F-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1			1	
2	6H3-14302-0A	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2		1		
	6H2-14302-0A	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1			
	62F-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2			1	
3	6H3-14303-0A	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3		1		
	6H2-14303-0A	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1			
	62F-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3			1	
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	21	21	
5	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	#2
6	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	1	1	#2
7	6H2-14578-00	.COLLAR .COLLERETTE	1	1	1	#3
8	6H4-14146-00	.PLATE .PLAQUE	2	2	2	#1,3
9	6H3-14146-10	.PLATE .PLAQUE	1	1	1	#2
10	6H4-14147-00	.O-RING .JOINT TORIQUE	3	3	3	
11	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	3	3	
12	697-14555-00	.SPRING .RESSORT	3	3	3	
13	93210-04228	.O-RING .JOINT TORIQUE	3	3	3	
14	6H3-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	3		
	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU			3	
15	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	3	
16	98580-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	3	
17	663-14159-00	.CLIP .JONC	3	3	3	
18	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	3	
19	6H4-14985-01	.FLOAT .FLOTTEUR	3	3	3	
20	6H3-14947-71	.JET, NEEDLE .GICLEUR DE STARTER		3		

B4



6H30010-4050

FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
20	6H2-14947-71	.JET, NEEDLE .GICLÉUR DE STARTER	3			
	62F-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER			3	
21	6H3-14943-37	.JET, MAIN (#150) .GICLÉUR, PRINCIPAL (#150)		3		
	6H3-14943-35	.JET, MAIN (#140) .GICLÉUR, PRINCIPAL (#140)	2			#1,2
	6H3-14943-36	.JET, MAIN (#145) .GICLÉUR, PRINCIPAL (#145)	1			#3
	676-14943-32	.JET, MAIN (#125) .GICLÉUR, PRINCIPAL (#125)			3	
22	676-14966-00	.CAP .CAPUCHON	3	3	3	
23	6H3-14948-17	.JET (#75) .GICLÉUR (#75)		3		
	6H3-14948-13	.JET (#65) .GICLÉUR (#65)	3			
	6H4-14948-13	.JET (#65) .GICLÉUR (#65)			3	
24	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	
25	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	3	3	
26	93210-04230	.O-RING .JOINT TORIQUE	3	3	3	
27	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	2	2	#1,3
28	6H3-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1	#2
29	6H3-24452-10	.COVER .COUVERCLE	1	1	1	#2
30	6H4-14567-00	.SCREW .VIS	4	4	4	#2
31	6H3-14137-00	.CLIP .JONC	2	2	2	#2
32	6H3-14349-00	.PIPE .DURITE	1	1	1	#2
33	6H3-14380-00	.STARTER ASSY .DEMARREUR COMPLET	1	1	1	#2
34	97803-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2	#2
35	95380-03600	.NUT .ECROU	2	2	2	#2
36	98980-03006	.SCREW, BIND .VIS, DE PRESSION	2	2	2	#2
37	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2	#2
38	6H4-24413-00	.BODY 2 .CORPS 2	1	1	1	#2
39	6H4-24486-00	.O-RING .JOINT TORIQUE	1	1	1	#2
40	6H3-24411-10	.DIAPHRAGM .DIAPHRAGME	1	1	1	#2

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CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G		REMARKS REMARQUES
41	6H3-24434-10	.GASKET, BODY .JOINT, CORPS	2	2	2		#2
42	90465-18147	CLAMP BRIDE	1	1	1		
43	97013-06012	BOLT BOULON	1	1	1		
44	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1		

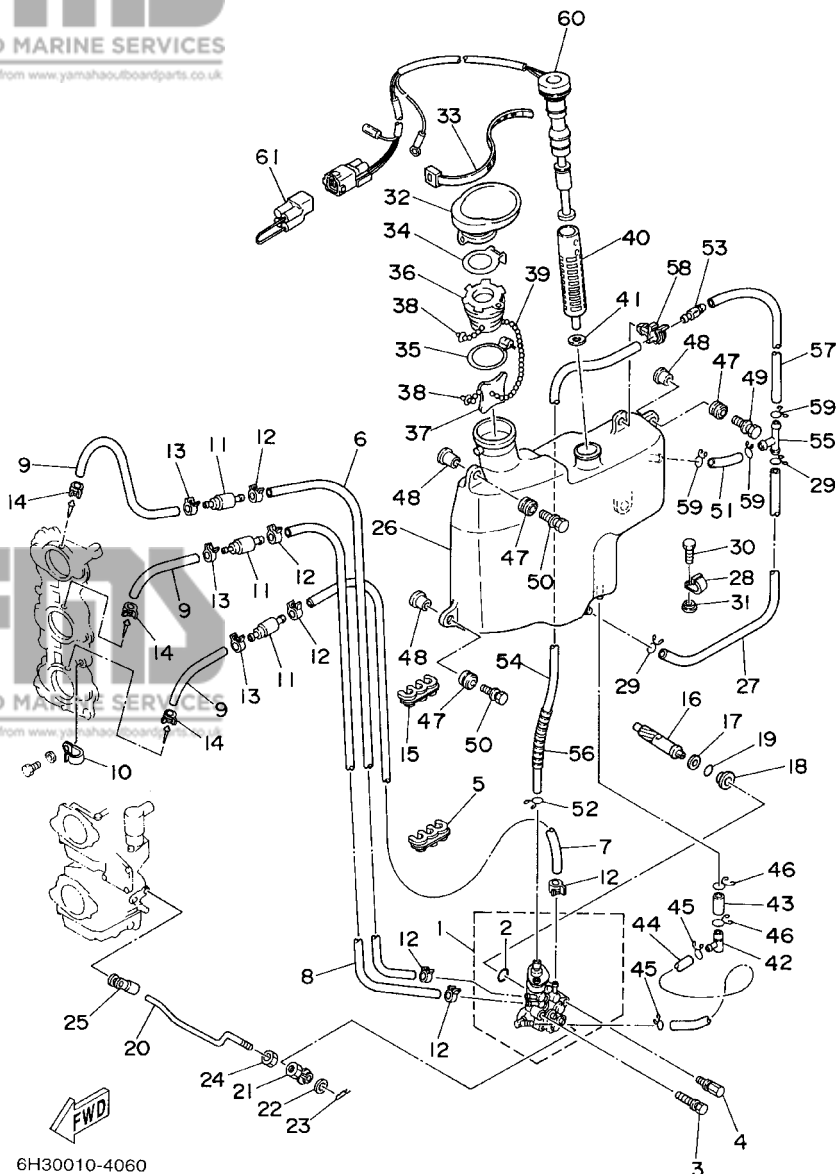


FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-13200-02	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1		
	62F-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET			1	
2	93210-19MA7	.O-RING .JOINT TORIQUE	1	1	1	
3	90109-06M39	BOLT BOULON	1	1	1	
4	90109-06M40	BOLT BOULON	1	1	1	
5	90464-07M05	CLAMP BRIDE	1	1	1	
6	90445-07M44	HOSE (L250) DURITE (L250)	1	1	1	
7	90445-07M23	HOSE (L408) DURITE (L408)	1	1	1	
8	90445-07MA5	HOSE (L150) DURITE (L150)	1	1	1	
9	90445-07M87	HOSE (L110) DURITE (L110)	3	3	3	
10	90465-06M86	CLAMP BRIDE	1	1	1	
11	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	3	3	
12	90468-07M02	CLIP JONC	6	6	6	
13	90468-07M02	CLIP JONC	3	3	3	
14	90468-07M02	CLIP JONC	3	3	3	
15	90464-07M05	CLAMP BRIDE	1	1	1	
16	6H3-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1	
17	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	1	1	
18	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	1	1	
19	93210-13M04	O-RING JOINT TORIQUE	1	1	1	
20	6H3-41241-01	ROD, LINK BIELLETTTE	1	1	1	
21	6H1-41237-00	JOINT, LINK RACCORD	1	1	1	
22	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1	1	
23	90468-05M03	CLIP JONC	1	1	1	
24	95380-05600	NUT ECROU	1	1	1	
25	6E9-41237-00	JOINT, LINK RACCORD	1	1	1	
26	6H3-21707-06	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	1	1	

B7

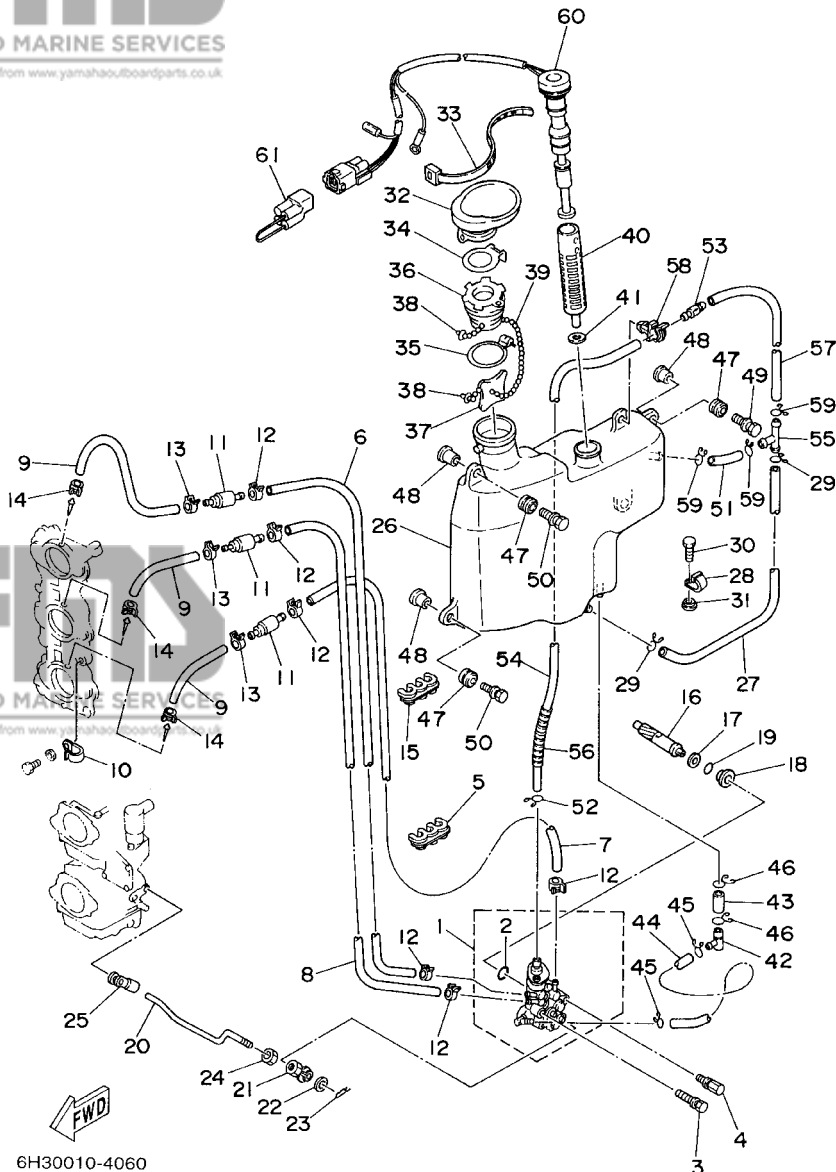


FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
27	90445-11M03	HOSE (L330)	1	1	1	
28	90465-11M27	DURITE (L330)	1	1	1	
29	90467-11M08	CLAMP	2	2	2	
30	97095-06016	BRIDE	1	1	1	
31	90387-06M31	CLIP	1	1	1	
32	6H3-21752-00	JONC	1	1	1	
33	90465-13M30	BOLT	1	1	1	
34	63D-2176M-00	BOULON	1	1	1	
35	63D-2175R-00	COLLAR	1	1	1	
36	6H4-21770-00	COLLERETTE	1	1	1	
37	6J8-21758-00	TUBE, FILLER 1	1	1	1	
38	6H1-21757-00	DURITE	1	1	1	
39	6H1-24633-00	CLAMP	1	1	1	
40	6J8-13411-00	BRIDE	1	1	1	
41	6J8-13414-00	HOOK	1	1	1	
42	6H1-13435-00	CROCHET	1	1	1	
43	90445-08M01	HOOK, BAND	1	1	1	
44	6H1-21766-01	CROCHET, BANDE	1	1	1	
45	90467-08004	OIL TANK CAP ASSY	1	1	1	
46	90467-12M11	CABOCHON DE RESERVOIR A HUILE	1	1	1	
47	6A0-82317-00	WASHER, SPECIAL 2	1	1	1	
48	624-42542-00	RONDELLE, SPECIALE 2	2	2	2	
49	90119-06M65	WASHER, SPECIAL 1	1	1	1	
50	90119-06M88	RONDELLE, SPECIALE 1	2	2	2	
51	90445-11M21	CHAIN, BALL	1	1	1	
52	90467-10M04	CHANE DE BALLE	1	1	1	
53	6J8-21744-00	STRAINER, OIL	1	1	1	
		FILTRE, HUILE	1	1	1	
		GASKET, STRAINER COVER	1	1	1	
		JOINT, COUVERCLE DE FILTRE	1	1	1	
		NIPPLE	1	1	1	
		RACCORD	1	1	1	
		HOSE (L30)	1	1	1	
		DURITE (L30)	1	1	1	
		PIPE, OIL	1	1	1	
		DURITE A HUILE	1	1	1	
		CLIP	2	2	2	
		JONC	2	2	2	
		CLIP	2	2	2	
		JONC	2	2	2	
		DAMPER, IGNITION COIL	4	4	4	
		AMORTISSEUR, BOBINE D'ALLUM	4	4	4	
		PIPE	4	4	4	
		TUYAU	4	4	4	
		BOLT, WITH WASHER	2	2	2	
		BOULON, AVEC RONDELLE	2	2	2	
		BOLT, WITH WASHER	2	2	2	
		BOULON, AVEC RONDELLE	2	2	2	
		HOSE (L40)	1	1	1	
		DURITE (L40)	1	1	1	
		CLIP	1	1	1	
		JONC	1	1	1	
		BREATHER	1	1	1	
		RENIFLARD	1	1	1	

C1

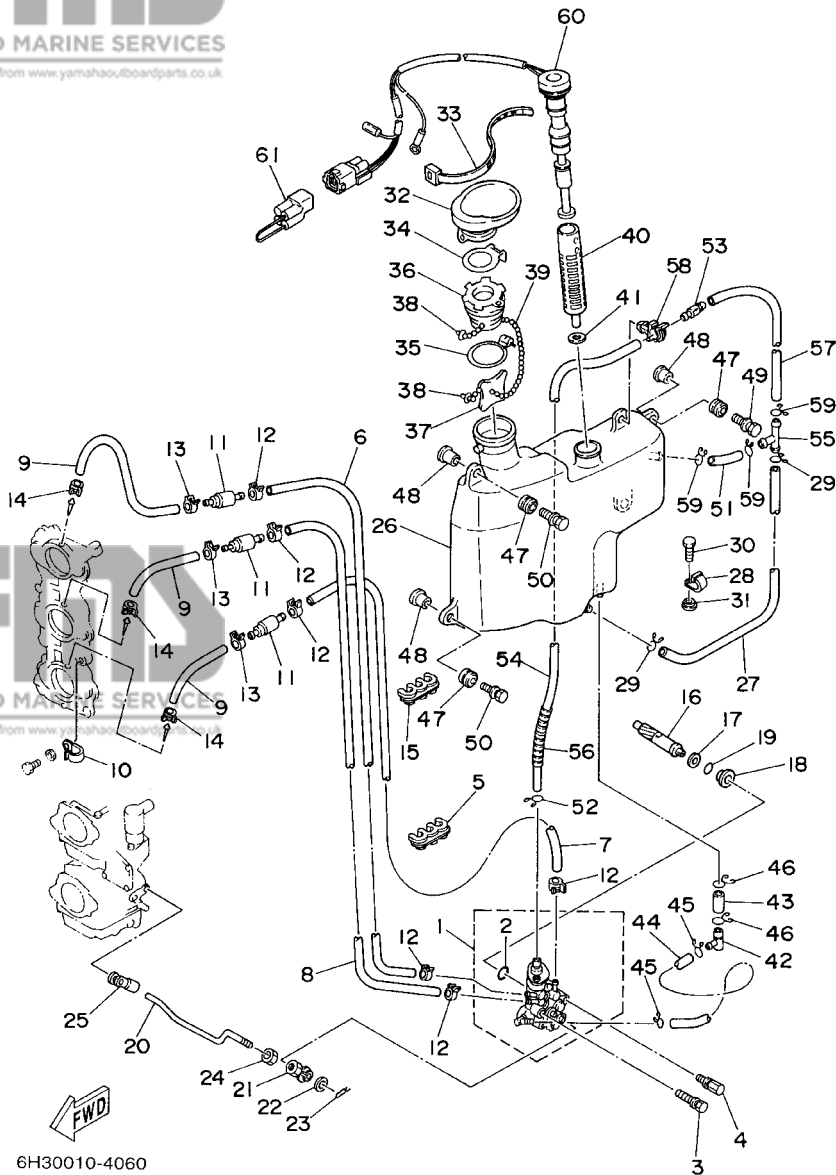
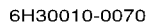


FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
54	90445-11M15	HOSE (L360) DURITE (L360)	1	1	1	
55	6E5-24378-00	PIPE, JOINT 3 DURITE, RACCORDEMENT 3	1	1	1	
56	90446-10M01	HOSE DURITE	1	1	1	
57	90445-11M02	HOSE (L100) DURITE (L100)	1	1	1	
58	90464-11M23	CLAMP BRIDE	1	1	1	
59	90467-11M08	CLIP JONC	3	3	3	
60	6H3-85720-16	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	1	1	
61	6R5-82582-B0	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	1	1	AP



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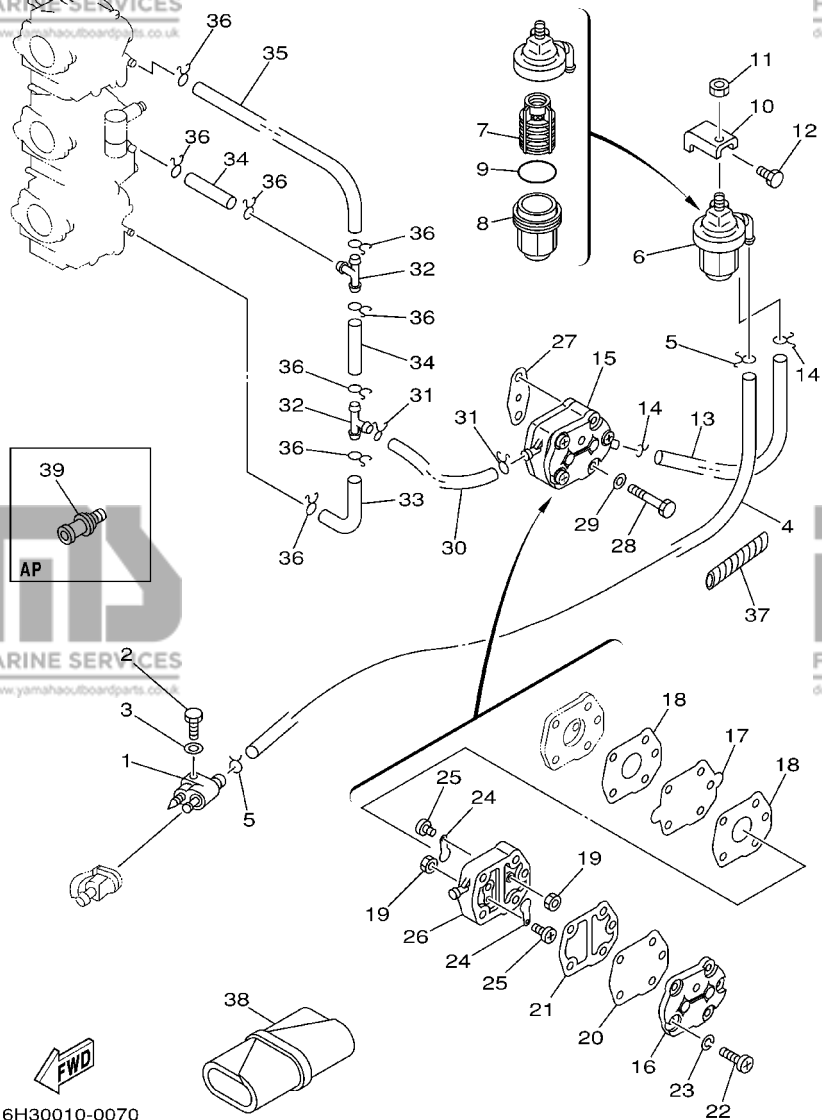
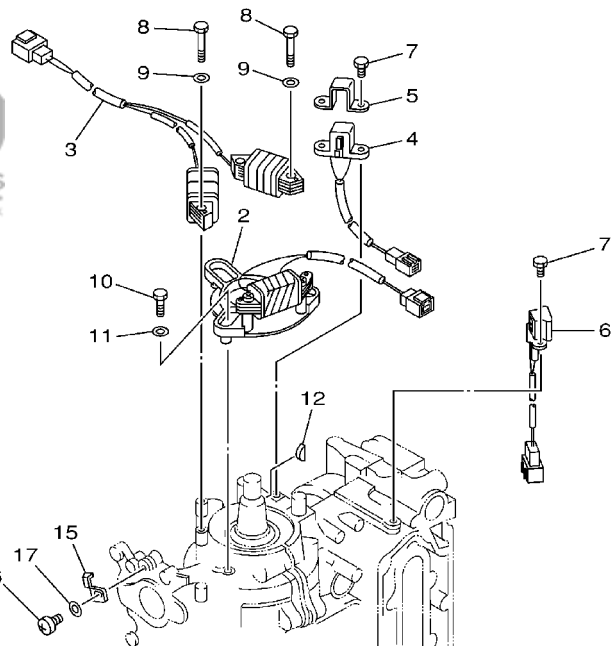
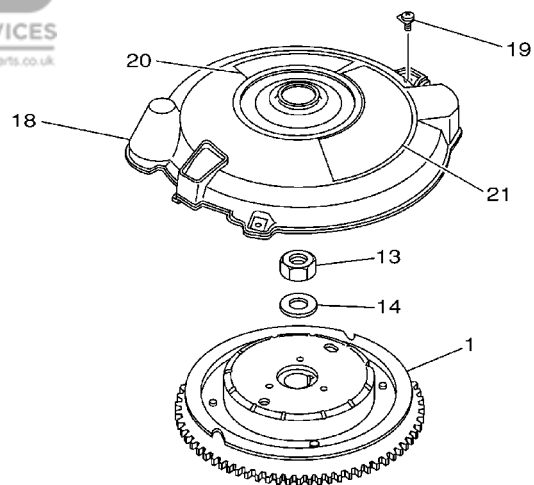


FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
28	97095-06040	BOLT BOULON	2	2	2	
29	92995-06600	WASHER RONDELLE	2	2	2	
30	90445-09072	HOSE (L120) DURITE (L120)	1	1	1	
31	90467-08004	CLIP JONC	2	2	2	
32	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	2	2	
33	6H3-24313-00	PIPE 3 DURITE 3	1	1	1	
34	90445-09220	HOSE DURITE	2	2	2	
35	6H3-24314-00	PIPE 4 DURITE 4	1	1	1	
36	90467-08004	CLIP JONC	8	8	8	
37	90446-10M01	HOSE DURITE	1	1	1	
38	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	1	
39	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	1	1	AP D:12.5MM

C4



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FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H2-85550-00	ROTOR ASSY ROTOR CPLT	1	1	1	
2	6H2-85520-01	COIL, CHARGE BOBINE, CHARGE	1	1	1	
3	6H2-85533-01	COIL, LIGHTING BOBINE, ECLAIRAGE	1	1	1	
4	6H2-85580-01	COIL, PULSER BOBINE, PULSEUR	1	1	1	
5	6H2-85582-00	ATTACHMENT, PULSER SUPPORT, PULSEUR	1	1	1	
6	6H2-85895-01	CRANK POSITION SENDER SONDE, REGLAGE DE VILEBREQUIN	1	1	1	
7	97095-05012	BOLT BOULON	4	4	4	
8	97095-06035	BOLT BOULON	4	4	4	
9	92995-06600	WASHER RONDELLE	4	4	4	
10	97095-06025	BOLT BOULON	3	3	3	
11	92995-06600	WASHER RONDELLE	3	3	3	
12	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
13	90170-20137	NUT ECROU	1	1	1	
14	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	1	1	
15	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	1	
16	97885-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
17	92995-06600	WASHER RONDELLE	1	1	1	
18	6H3-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	1	
19	90159-06M23	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3	3	
20	6H3-14488-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1	1	
21	6H3-13437-21	MARK, CAUTION MAKER	1	1	1	

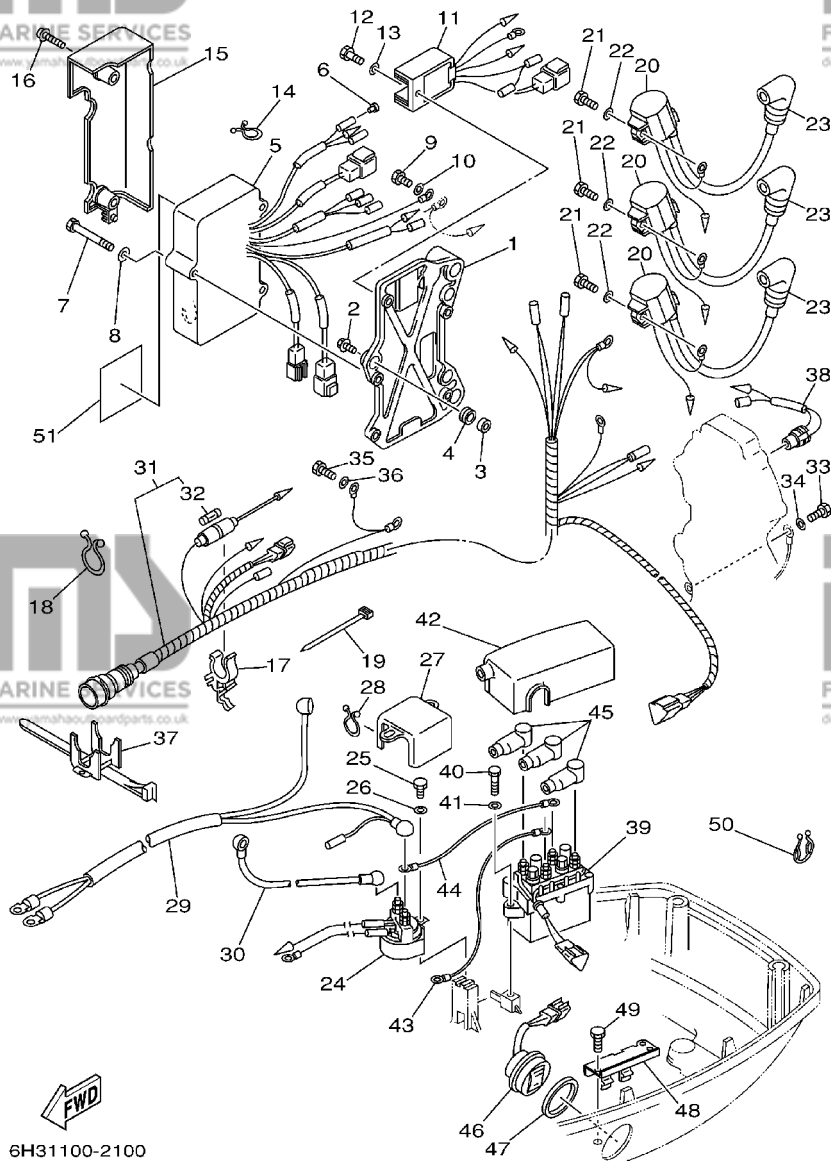


FIG. 9 ELECTRICAL

ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-85542-11-94	BRACKET SUPPORT	1	1	1	
2	90105-06M14	BOLT FLANGE BOULON	3	3	3	
3	90387-06M43	COLLAR COLLERETTE	3	3	3	
4	90480-13M54	GROMMET PASSE-FIL	3	3	3	
5	6H2-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	
6	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	1	1	
7	97095-06045	BOLT BOULON	3	3	3	
8	92995-06600	WASHER RONDELLE	3	3	3	
9	97013-06012	BOLT BOULON	1	1	1	
10	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
11	6H2-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1	
12	97095-06016	BOLT BOULON	1	1	1	
13	92995-06600	WASHER RONDELLE	1	1	1	
14	90464-05M16	CLAMP BRIDE	1	1	1	
15	6H3-81916-10	COVER, TERMINAL COUVERCLE, BORNE	1	1	1	
16	90159-06M01	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2	
17	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	1	1	
18	90464-23M22	CLAMP BRIDE	1	1	1	
19	90465-13M11	CLAMP BRIDE	1	1	1	
20	697-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	3	3	
21	97013-06020	BOLT BOULON	3	3	3	
22	92903-06600	WASHER, PLATE RONDELLE, PLATE	3	3	3	
23	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	3	3	3	
24	688-81950-10	RELAY ASSY RELAIS COMPLET	1	1	1	
25	97013-06016	BOLT BOULON	1	1	1	
26	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
27	6H3-82164-00	CASE 2 COUSSINET	1	1	1	

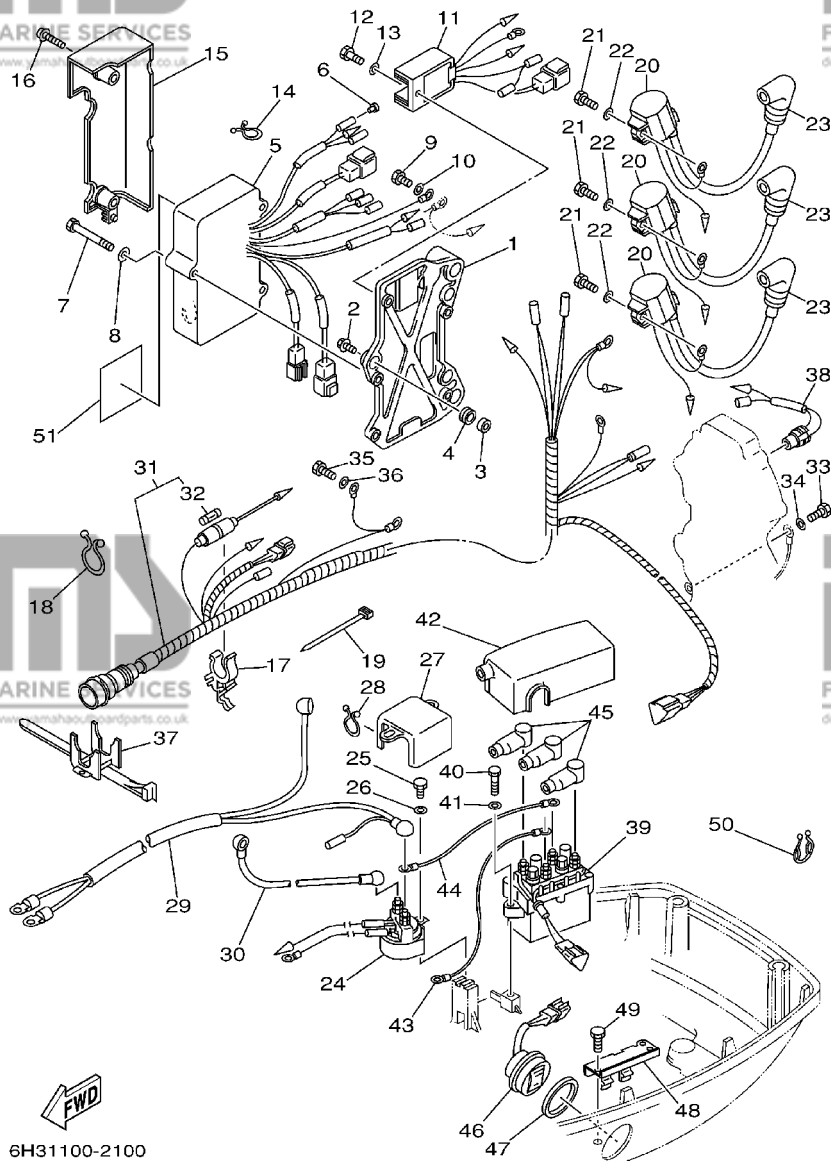
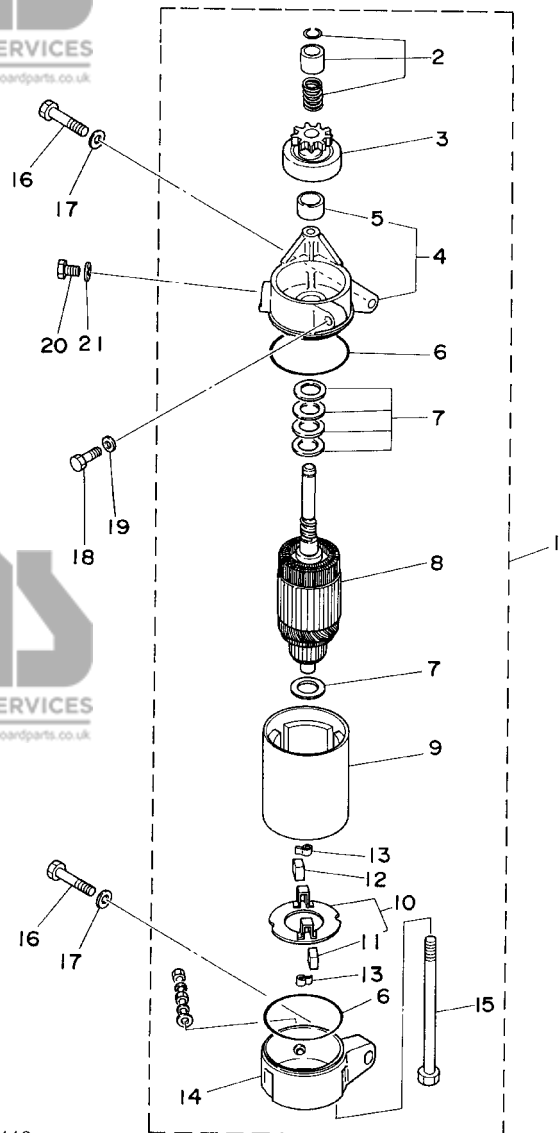


FIG. 9 ELECTRICAL

ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
28	90464-15M11	CLAMP BRIDE	1	1	1	
29	6H3-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	1	1	
30	6H3-82117-00	WIRE, LEAD FIL	1	1	1	
31	6H2-82590-13	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1	1	
32	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1	1	1	
33	97013-06012	BOLT BOULON	1	1	1	
34	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
35	97013-06012	BOLT BOULON	2	2	2	
36	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
37	688-82594-00	CLAMP BRIDE	1	1	1	
38	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1	
39	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	1	1	
40	97095-06025	BOLT BOULON	2	2	2	
41	92995-06600	WASHER RONDELLE	2	2	2	
42	6H3-82154-11	CASE CAISSE	1	1	1	
43	6H2-81949-11	WIRE, LEAD FIL	1	1	1	
44	6H2-81949-01	WIRE, LEAD FIL	1	1	1	
45	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	3	3	3	
46	6H1-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1	1	
47	6E5-82587-00	GASKET JOINT	1	1	1	
48	6E5-83614-01	BRACKET SUPPORT	1	1	1	
49	97095-06016	BOLT BOULON	1	1	1	
50	90464-18M14	CLAMP BRIDE	1	1	1	
51	6R5-85711-60	MARK, CAUTION MAKER	1	1	1	



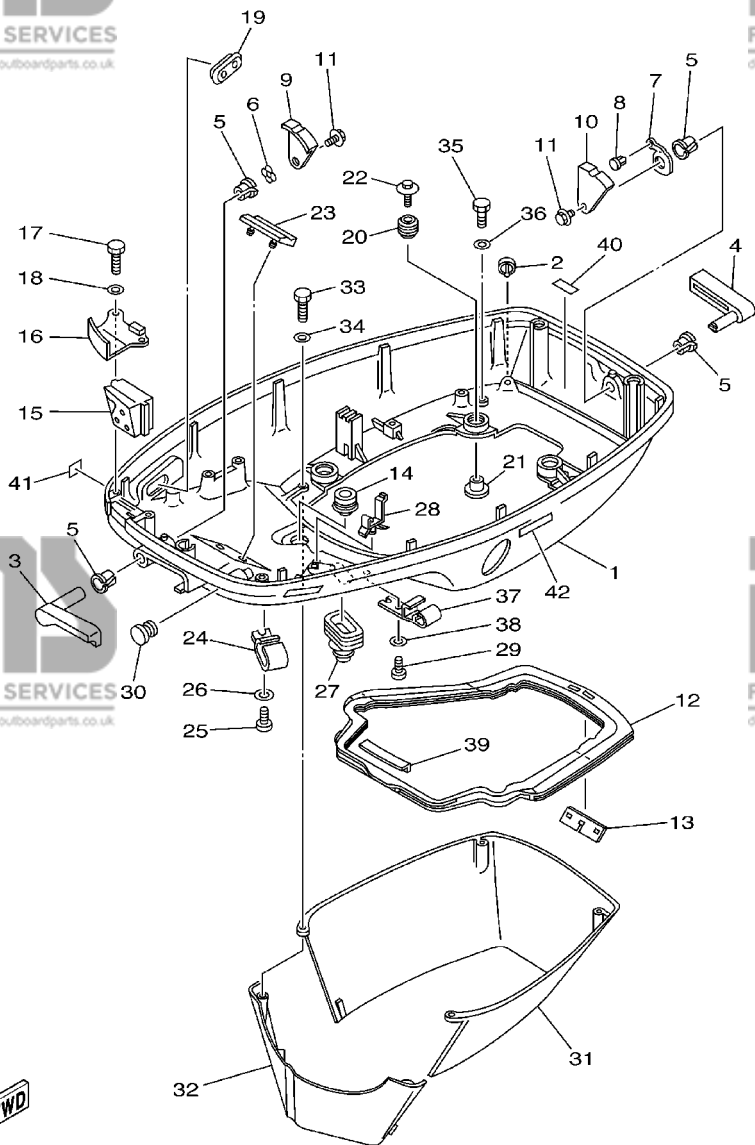
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FIG. 10 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	1	1	
3	6H3-81807-10	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1	1	
4	6H3-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	1	1	
5	689-81831-00	.METAL, FRONT .METAL, AVANT	1	1	1	
6	689-81847-11	.O-RING .JOINT TORIQUE	2	2	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	1	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	1	1	
9	6H3-81810-10	.STATOR ASSY .STATOR COMPLET	1	1	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	1	
11	689-81812-11	.BRUSH 2 .CHARBON 2	1	1	1	
12	689-81811-11	.BRUSH 1 .CHARBON 1	1	1	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	2	2	
14	6H3-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1	1	
15	689-81826-10	.BOLT .BOULON	2	2	2	
16	97013-08035	BOLT BOULON	2	2	2	
17	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
18	97013-06025	BOLT BOULON	1	1	1	
19	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
20	97013-08016	BOLT BOULON	1	1	1	
21	92903-08600	WASHER, PLATE RONDELLE, PLATE	1	1	1	

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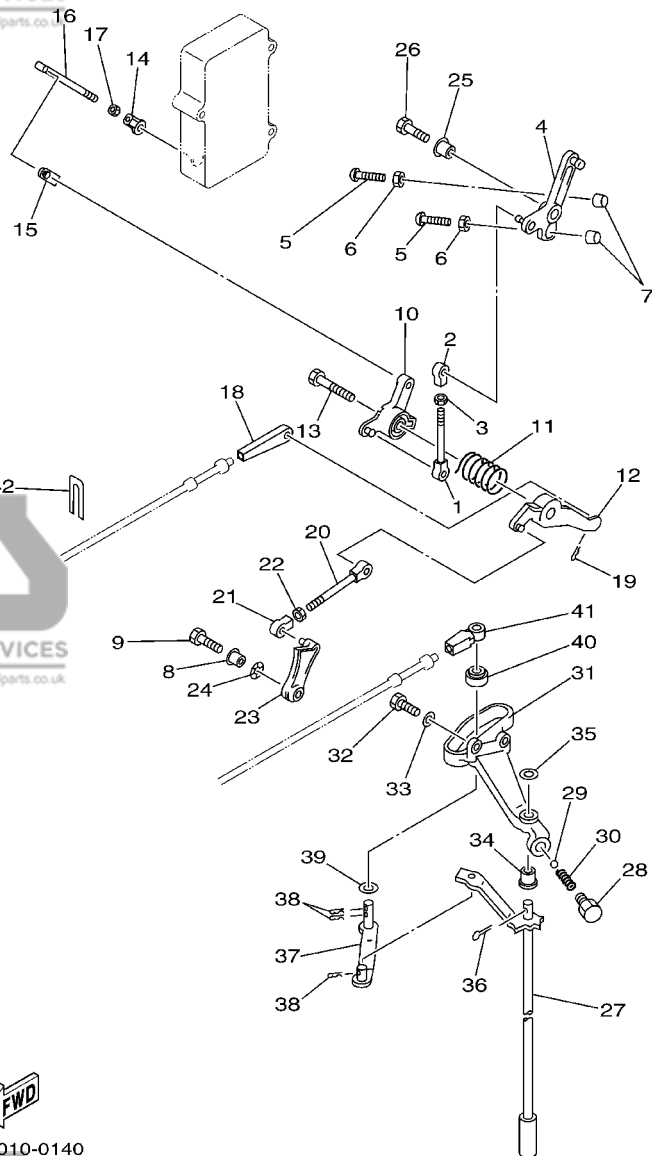
FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-42711-24-4D	COWLING, BOTTOM CUVETTE	1	1	1	
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
3	6H3-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
4	6H3-42817-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
5	90386-13M38	BUSH DOUILLE	4	4	4	
6	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
7	6H3-42813-00	SPRING, CLAMP LEVER RESSORT	1	1	1	
8	90269-04M03	RIVET RIVET	1	1	1	
9	6H3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
10	6H3-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
11	90119-06M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
12	6H3-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	
13	6K5-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1	1	
14	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	
15	6H3-42725-30	GROMMET PASSE-FIL	1	1	1	UR
16	6H3-42725-10	GROMMET PASSE-FIL	1			UR
17	6H3-42738-01-5B	PLATE, FITTING ETRIER	1	1	1	
18	97095-06016	BOLT BOULON	2	2	2	
19	92995-06600	WASHER RONDELLE	2	2	2	
20	6H3-42727-00	GROMMET PASSE-FIL	1	1	1	
21	90480-09M12	GROMMET PASSE-FIL	4	4	4	
22	90387-06M69	COLLAR COLLERETTE	4	4	4	
23	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
24	6H3-42768-00	DAMPER AMORTISSEUR	1	1	1	
25	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	1	1	
26	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	

D2





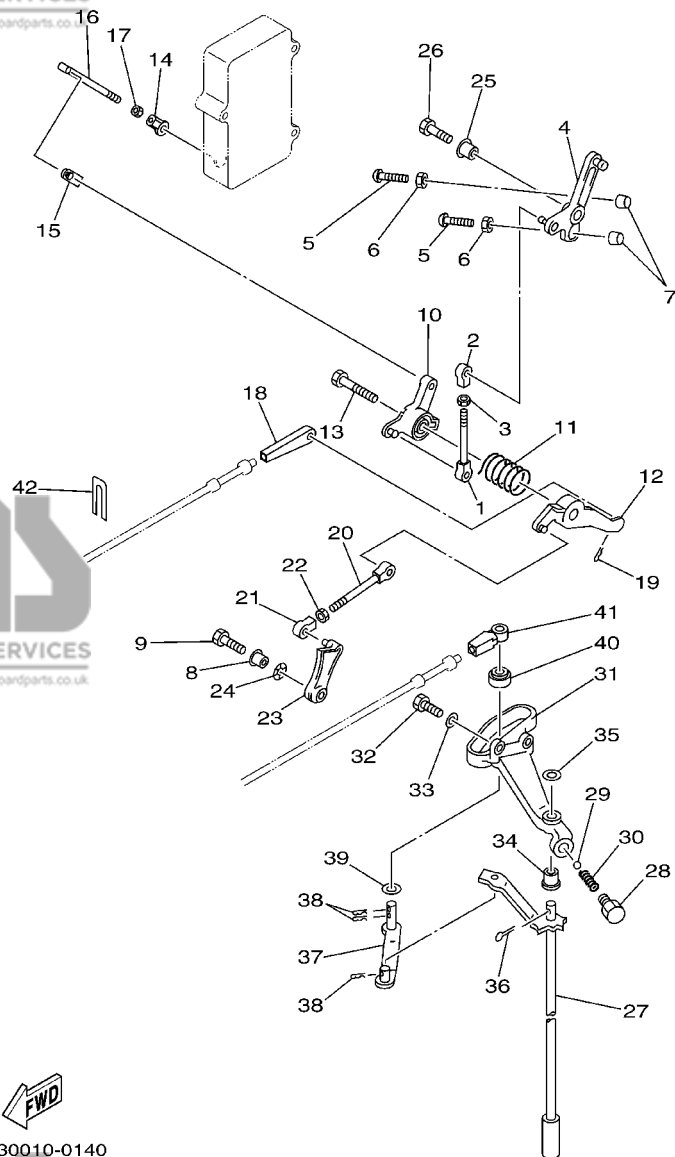
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FIG. 12 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	689-42169-01	JOINT AXE	1	1	1	
2	682-41237-00	JOINT, LINK RACCORD	1	1	1	
3	95380-05600	NUT ECROU	1	1	1	
4	6H3-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	
5	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
6	95380-06600	NUT, HEXAGON ECROU	2	2	2	
7	688-44194-00	CAP CAPUCHON	2	2	2	
8	90387-06M60	COLLAR COLLERETTE	1	1	1	
9	97095-06025	BOLT BOULON	1	1	1	
10	6H3-41632-20	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	
11	90508-26M35	SPRING, TORSION RESSORT, TORSION	1	1	1	
12	6H3-41633-10	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	
13	90109-06M43	BOLT BOULON	1	1	1	
14	6H1-41237-00	JOINT, LINK RACCORD	1	1	1	
15	6F5-41237-00	JOINT, LINK RACCORD	1	1	1	
16	6H3-41636-10-94	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	1	1	
17	95380-05600	NUT ECROU	1	1	1	
18	6H3-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	
19	90468-18008	CLIP JONC	1	1	1	
20	689-42169-01	JOINT AXE	1	1	1	
21	6H4-41237-00	JOINT, LINK RACCORD	1	1	1	
22	95380-05600	NUT ECROU	1	1	1	
23	6H3-41213-10	CAM, ACCEL. CAME, ACCELERATION	1	1	1	
24	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
25	90387-06M60	COLLAR COLLERETTE	1	1	1	
26	97095-06025	BOLT BOULON	1	1	1	
27	6H3-44120-12	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	

D4



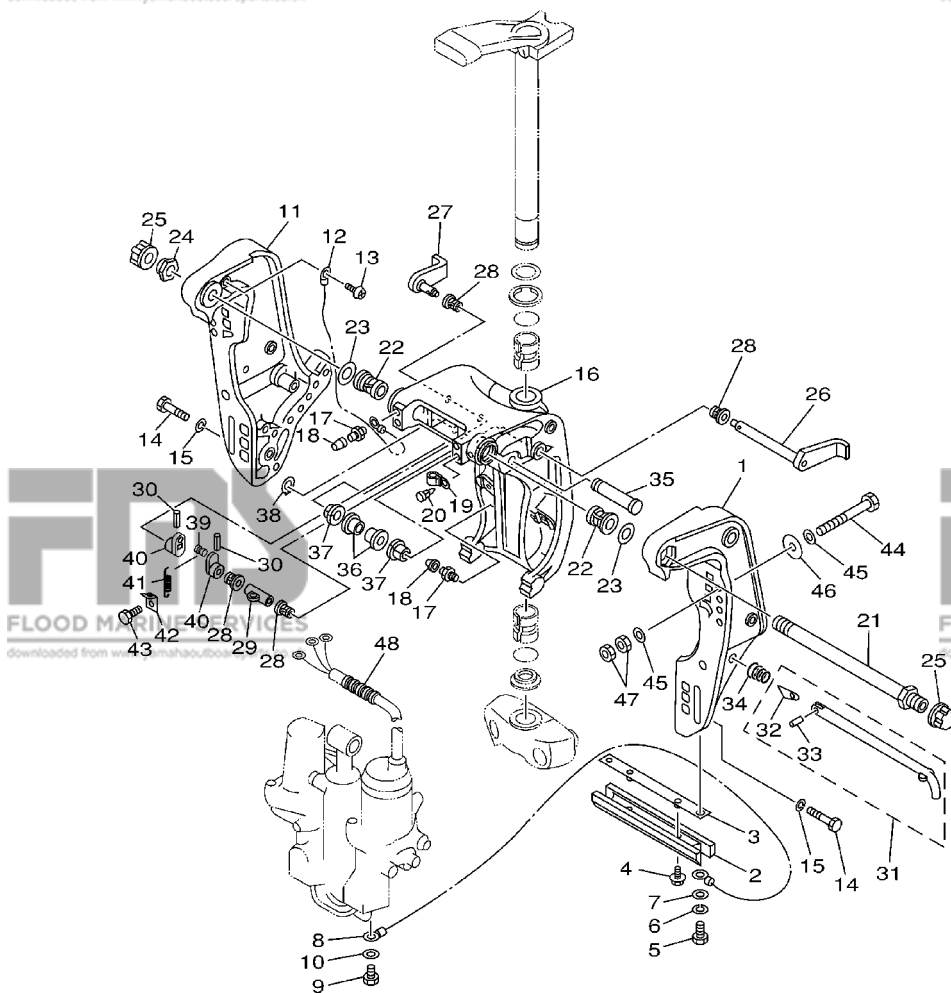
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FIG. 12 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
28	648-42715-00	BUSHING COUSSINET	1	1	1	
29	93501-04M02	BALL BILLE	1	1	1	
30	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
31	6H3-44117-00-94	BRACKET SUPPORT	1	1		
	6J2-44117-01-94	BRACKET SUPPORT			1	
32	97013-06020	BOLT BOULON	2	2	2	
33	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
34	90386-07M58	BUSH DOUILLE	1	1	1	
35	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	
36	91490-20012	PIN, COTTER GOUPILLE, FENDUE	1	1	1	
37	6H3-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	
38	90468-18008	CLIP JONC	3	3	3	
39	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1	1	
40	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	
41	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	
42	6H3-48538-00	CLAMP, CABLE 1 COLLIER	1	1	1	

D5



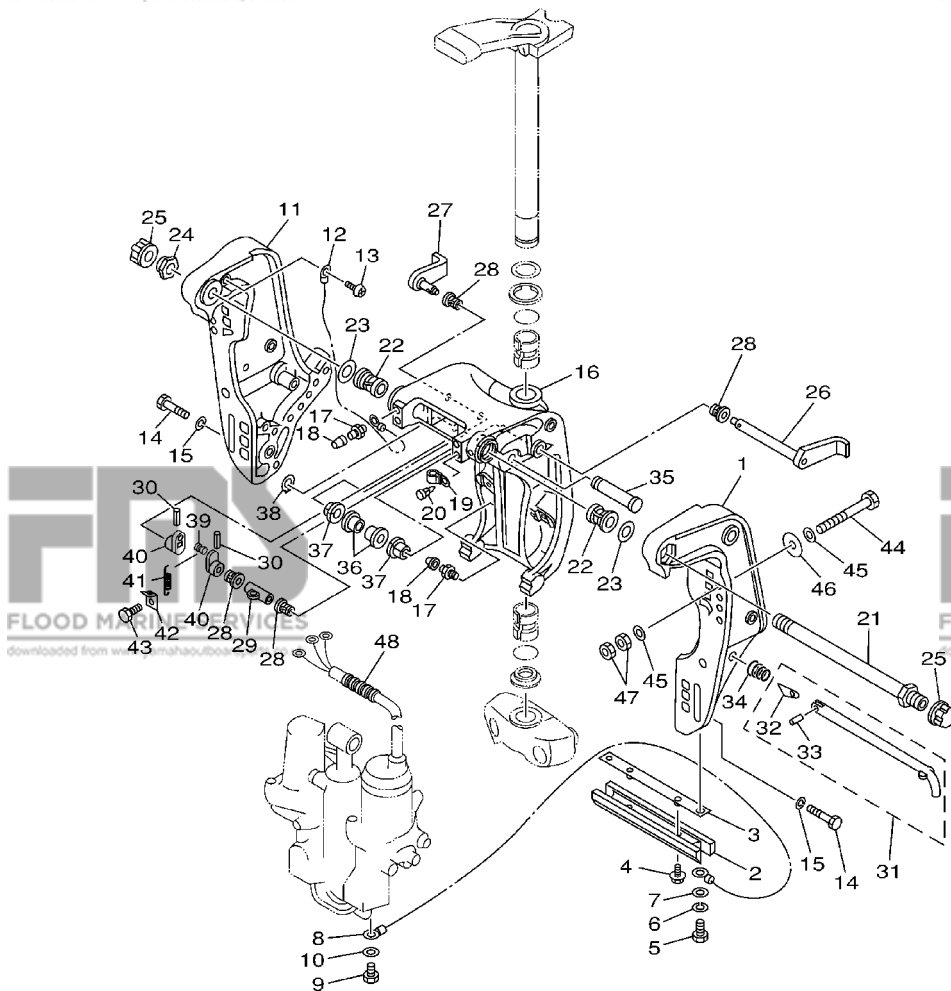
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FIG. 13 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H1-43111-01-4D	BRACKET, CLAMP PRESSE	1	1	1	
2	6H1-45251-03	ANODE ANODE	1	1	1	
3	6H1-44526-00	PLATE PLAQUE	1	1	1	
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
5	97095-06016	BOLT BOULON	2	2	2	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2	2	
7	92995-06600	WASHER RONDELLE	2	2	2	
8	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	
9	97095-06010	BOLT BOULON	1	1	1	
10	92995-06600	WASHER RONDELLE	1	1	1	
11	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1	1	1	
12	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	
13	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
14	97095-10045	BOLT BOULON	6	6	6	
15	92995-10100	WASHER RONDELLE	6	6	6	
16	6H1-43311-01-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	
17	93700-06M03	NIPPLE, GREASE GRAISSEUR	3	3	3	
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	3	3	AP
19	90464-11M18	CLAMP BRIDE	1	1		
20	90338-05M03	PLUG PLOT	1	1		
21	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1	
22	90386-22M15	BUSH DOUILLE	2	2	2	
23	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	2	2	
24	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	
25	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2	2	
26	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	
27	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	

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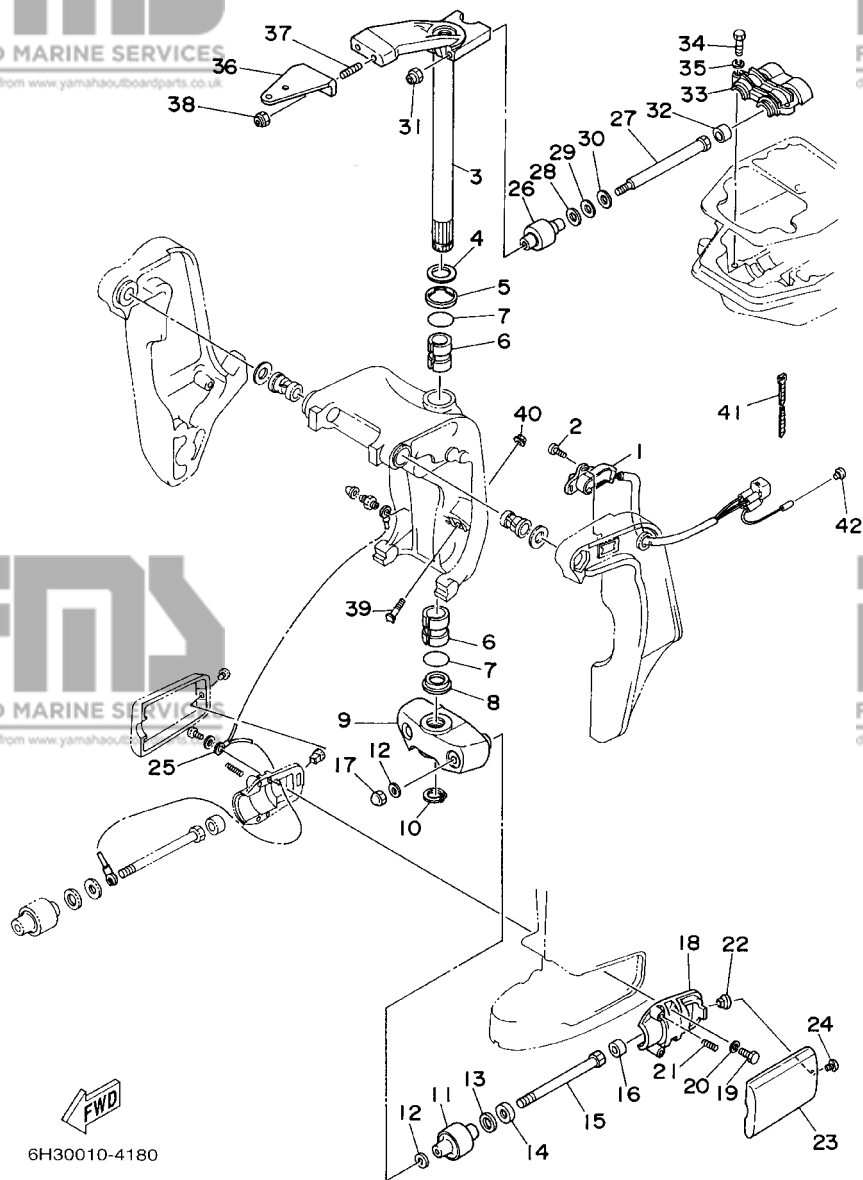


6H30010-9151

FIG. 13 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
28	90386-10M16	BUSH DOUILLE	4	4	4	
29	90387-10M02	COLLAR COLLERETTE	1	1	1	
30	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE	2	2	2	
31	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1	1	
32	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1	1	
33	91690-30012	.PIN, SPRING .GOUPILLE, ELASTIQUE	1	1	1	
34	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	1	1	
35	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1	1	
36	90386-18M63	BUSH DOUILLE	2	2	2	
37	90386-18M35	BUSH DOUILLE	2	2	2	
38	93410-18M02	CIRCLIP CIRCLIP, TYPE S	1	1	1	
39	90249-06M19	PIN GOUPILLE	1	1	1	
40	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2	2	
41	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1	1	
42	6G5-43144-00	HOOK, SPRING CROCHET	1	1	1	
43	97095-06010	BOLT BOULON	1	1	1	
44	90101-12M65	BOLT BOULON	4	4	4	
45	92995-12200	WASHER RONDELLE	8	8	8	
46	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	4	4	
47	95380-12600	NUT ECROU	8	8	8	
48	90440-14M00	PIPE DURITE	1	1	1	



6H30010-4180

FIG. 14 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H1-83672-12	TRIM SENDER	1	1	1	
2	97885-06016	INCLINER RACCORD	2	2	2	
3	6H3-42510-12-4D	SCREW, PAN HEAD	1	1	1	
4	90201-30M00	VIS, TETE TRONCONIQUE	1	1	1	
5	90386-30M78	STEERING BRACKET ASSY	1	1	1	
6	90386-30M77	DIRECTION SUPPORT (ENS.)	1	1	1	
7	93210-29M94	WASHER, PLATE	2	2	2	
8	90386-30M60	RONDELLE, PLATE	1	1	1	
9	6H3-44551-01-4D	BUSH	1	1	1	
10	93410-28M06	DOUILLE	1	1	1	
11	687-44555-00-94	BUSH	2	2	2	
12	90201-12M16	DOUILLE	4	4	4	
13	90202-25M04	O-RING	2	2	2	
14	90201-13M19	JOINT TORIQUE	2	2	2	
15	90109-12M21	BUSH	2	2	2	
16	663-44575-00	DOUILLE	2	2	2	
17	95380-12800	HOUSING, LOWER MOUNT RUBBER	2	2	2	
18	6H3-44552-03-94	SILENT-BLOC, INFERIEUR	2	2	2	
19	97075-08025	BOITIER, SILENT-BLOC INFERIEUR	4	4	4	
20	92995-08100	BOLT	4	4	4	
21	90501-14M08	BOULON	4	4	4	
22	90179-06066	WASHER, PLATE	2	2	2	
23	6H3-44553-01-4D	RONDELLE, PLATE	2	2	2	
24	97885-06016	WASHER, PLATE	2	2	2	
25	688-82127-02	RONDELLE, PLATE	1	1	1	
26	688-44514-00-94	WASHER, PLATE	2	2	2	
27	90101-10M49	WASHER, PLATE	2	2	2	

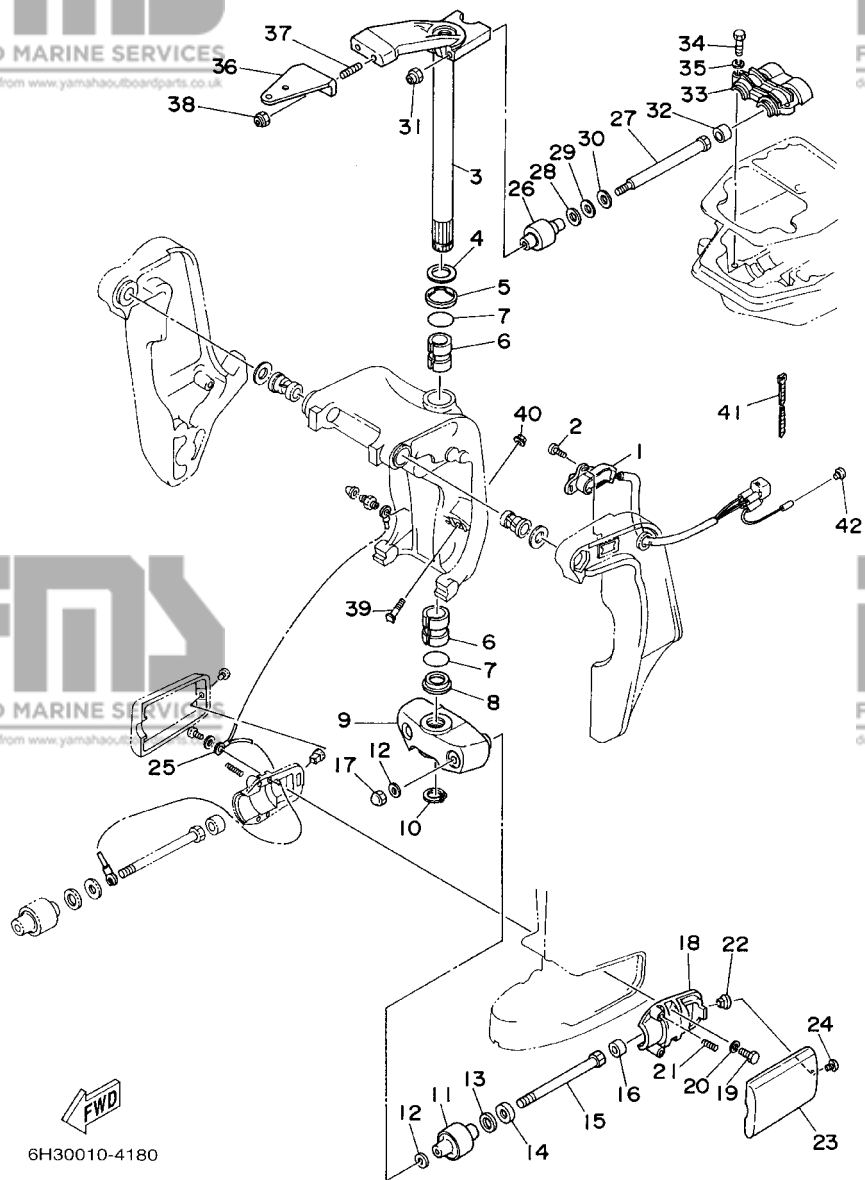


FIG. 14 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
28	90201-20M21	WASHER, PLATE RONDELLE, PLATE	2	2	2	
29	90202-20M06	WASHER, PLATE RONDELLE, PLATE	2	2	2	
30	90201-11M22	WASHER, PLATE RONDELLE, PLATE	2	2	2	
31	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	
32	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	2	2	
33	688-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPÉRIEUR	1	1	1	
34	97075-08035	BOLT BOULON	3	3	3	
35	92995-08100	WASHER RONDELLE	3	3	3	
36	6H3-48511-51-4D	HOOK, STEERING ATTACHE, DIRECTION	1	1	1	
37	90116-10175	BOLT, STUD GOIJON		2	2	
	90116-10M28	BOLT, STUD GOIJON	2			
38	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	
39	6H1-43376-00	BOLT, THRUST RECEIVER BOULON	2	2	2	
40	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	
41	90465-11M10	CLAMP BRIDE	3	3	3	
42	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	1	1	

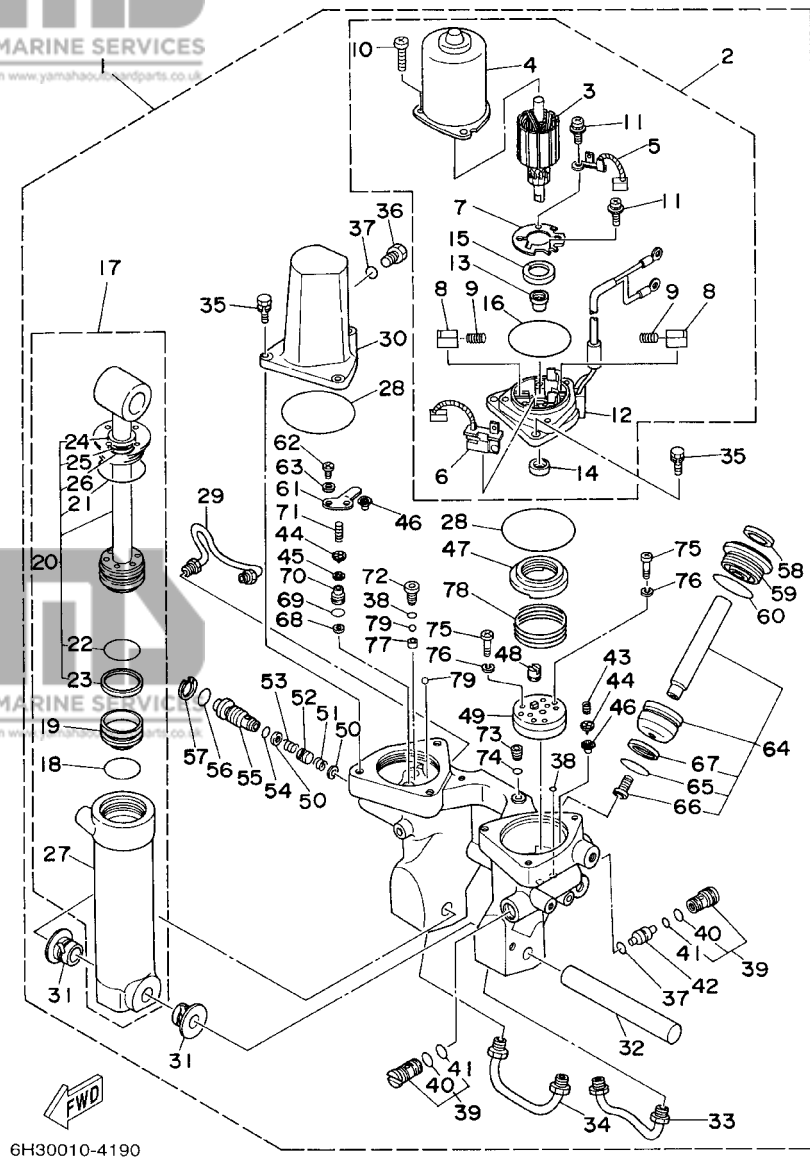
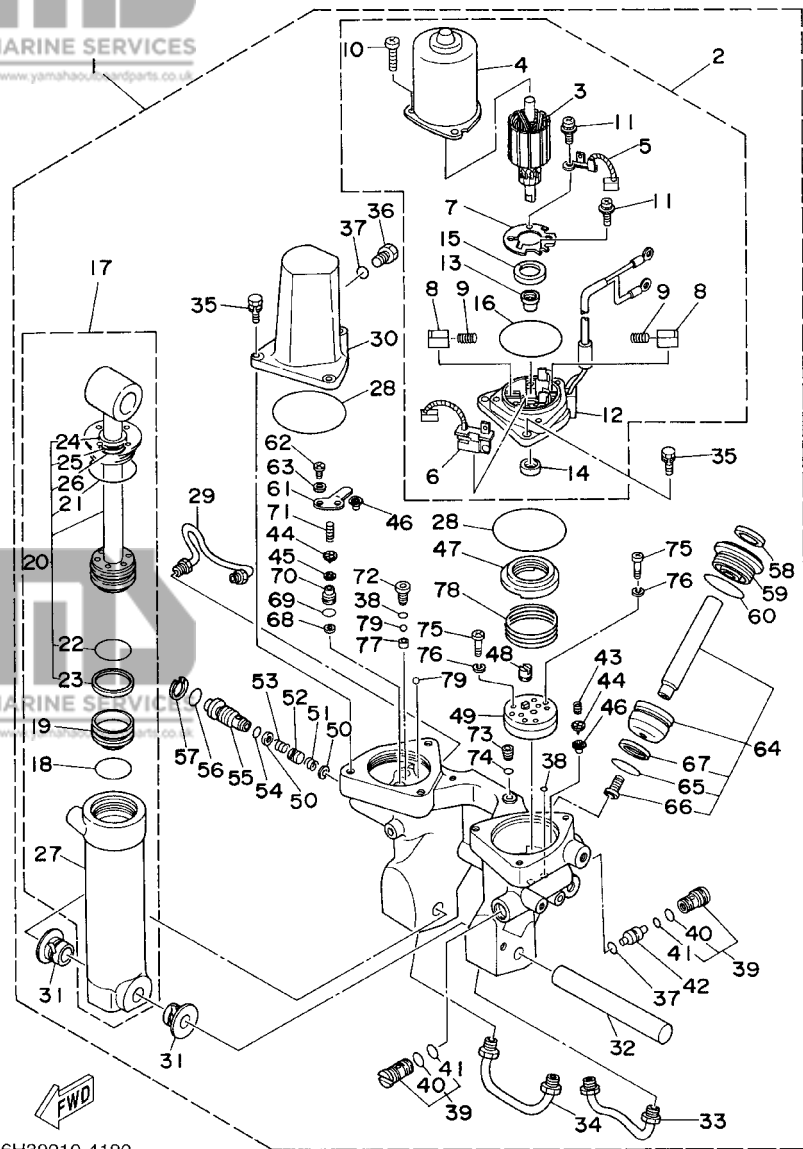


FIG. 15 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H1-43800-16-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	1		
	62F-43800-03-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)			1	
2	6H1-43880-02	..MOTOR ASSY ..MOTEUR (ENS.)	1	1	1	
3	6H1-43805-10	..ARMATURE ASSY ..INDUIT (ENS.)	1	1	1	
4	6H1-43804-10	..STATOR ASSY ..STATOR (ENS.)	1	1	1	
5	6H1-43891-10	..BRUSH 1 ..BALAI 1	1	1	1	
6	6H1-43892-10	..BRUSH 2 ..BALAI 2	1	1	1	
7	6H1-4380F-10	..PLATE, BRUSH HOLDER ..PLAQUE	1	1	1	
8	6H1-4380J-10	..HOLDER, BRUSH ..PORTE-BALAI	2	2	2	
9	6H1-4386K-10	..SPRING, BRUSH ..RESSORT, BALAI	2	2	2	
10	97885-05016	..SCREW, PAN HEAD ..VIS, TETE TRONCONIQUE	3	3	3	
11	97607-04310	..SCREW, PAN HEAD WITH WASHER ..VIS HEXAGONAL	2	2	2	
12	6H1-43881-10	..FRAME, END ..BATI	1	1	1	
13	6H1-4380H-10	..METAL ..METAL	1	1	1	
14	93102-08M43	..OIL SEAL ..JOINT SPY	1	1	1	
15	6H1-4380G-10	..PLATE ..PLAQUE	1	1	1	
16	6H1-43865-10	..O-RING ..JOINT TORIQUE	1	1	1	
17	6H1-43840-11	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)	1	1	1	
18	6H1-43861-10	..O-RING ..JOINT TORIQUE	1	1	1	
19	6H1-43814-11	..PISTON, FREE ..PISTON	1	1	1	
20	6H1-43810-11	..TILT PISTON SUB ASSY ..INCLINER PISTON AUXILIAIRE (ENS.)	1	1	1	
21	6H1-43861-00	..O-RING ..JOINT TORIQUE	1	1	1	
22	6H1-43861-10	..O-RING ..JOINT TORIQUE	1	1	1	
23	6H1-43871-10	..RING, BACK UP ..SEGMENT	1	1	1	
24	6H1-43812-00	..SEAL, DUST ..JOINT	1	1	1	
25	6H1-43872-10	..RING, BACK UP ..RESSORT	1	1	1	
26	93210-18397	..O-RING ..JOINT TORIQUE	1	1	1	



6H30010-4190

FIG. 15 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
27	6H1-43813-10	..CYLINDER, TILT ..CYLINDRE	1	1	1	
28	93210-64488	..O-RING ..JOINT TORIQUE	2	2	2	
29	6H1-43835-10	..PIPE ..TUYAU	1	1	1	
30	6H1-43828-10	..BODY, RESERVOIR ..CORPS	1	1	1	
31	90386-18M14	..BUSH ..DOUILLE	2	2	2	
32	6E5-43818-00	..PIN, LOWER SHOCK MOUNT ..AXE, INFÉRIEUR AMORTISSEUR	1	1	1	
33	6H1-43833-10	..PIPE ..TUYAU	1	1	1	
34	6H1-43834-00	..PIPE ..TUYAU	1	1	1	
35	97595-06420	..BOLT, WITH WASHER ..VIS HEXAGONAL AVEC RONDELLE	6	6	6	
36	6H1-43829-00	..PLUG, RESERVOIR ..BOUCHON	1	1	1	
37	93210-09165	..O-RING ..JOINT TORIQUE	2	2	2	
38	93210-064A5	..O-RING ..JOINT TORIQUE	3	3	3	
39	6T4-43802-03	..VALVE SUB ASSY ..CLAPET AUXILIAIRE (ENS.)	2	2	2	
40	6H1-43866-00	..O-RING ..JOINT TORIQUE	1	1	1	
41	6H1-43867-00	..O-RING ..JOINT TORIQUE	1	1	1	
42	6H1-43841-11	..PISTON, SHUTTLE ..PISTON	1	1	1	
43	6H1-43856-10	..SPRING, DOWN RELIEF ..RESSORT	1	1	1	
44	6H1-43844-10	..PIN, VALVE SUPPORT ..GOUPILLE	2	2	2	
45	6H1-4384G-11	..SEAL, RELIEF VALVE ..JOINT	1	1	1	
46	6H1-4384F-10	..SEAL, MAIN VALVE ..JOINT	2	2	2	
47	6H1-43817-01	..FILTER 2 ..FILTRE 2	1	1	1	
48	6H1-43831-10	..CONNECTOR, SHAFT ..RACCORD	1	1	1	
49	6H1-43830-11	..GEAR PUMP ASSY ..POMPE A PIGNON (ENS.)	1	1	1	
50	6H1-43847-00	..SEAT, MANUAL VALVE ..SIEGE	2	2	2	
51	6H1-43899-00	..SPRING, MANUAL RELEASE ..RESSORT	1	1	1	
52	6H1-4382A-10	..ADAPTOR 1 ..ADAPTEUR 1	1	1	1	
53	6H1-43854-00	..SPRING, MANUAL RELEASE ..RESSORT	1	1	1	

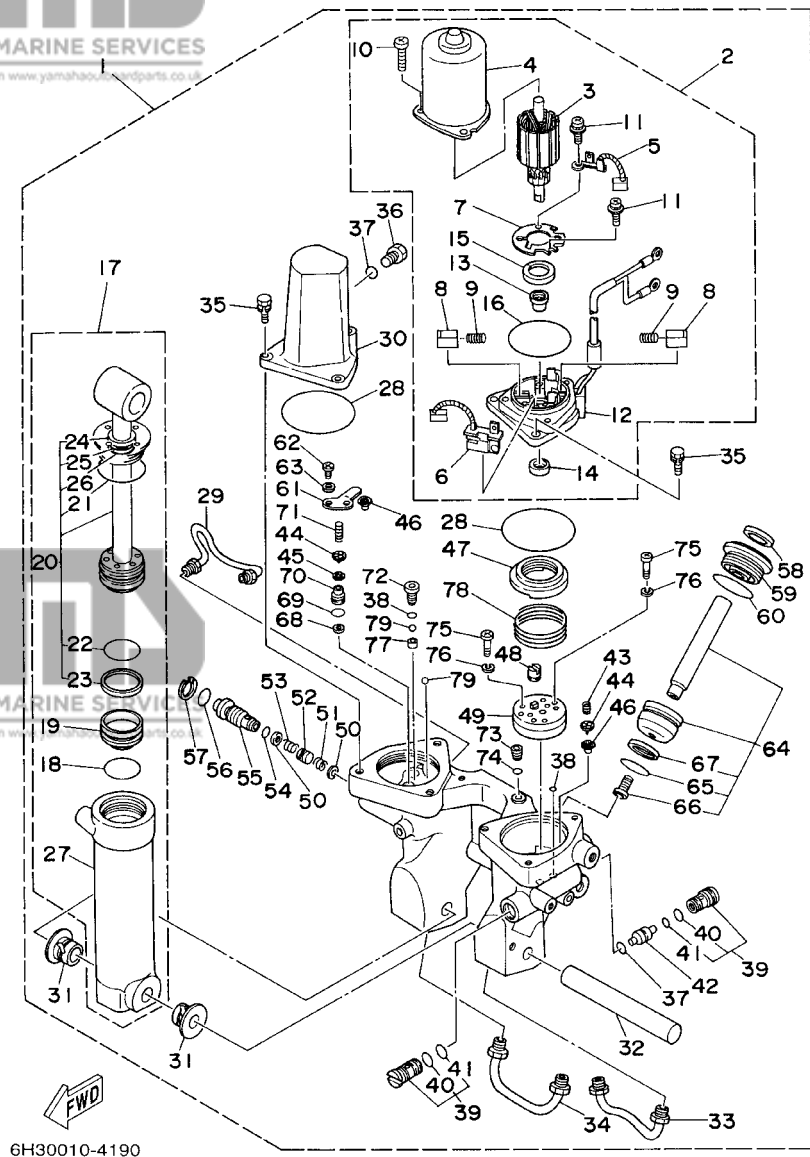
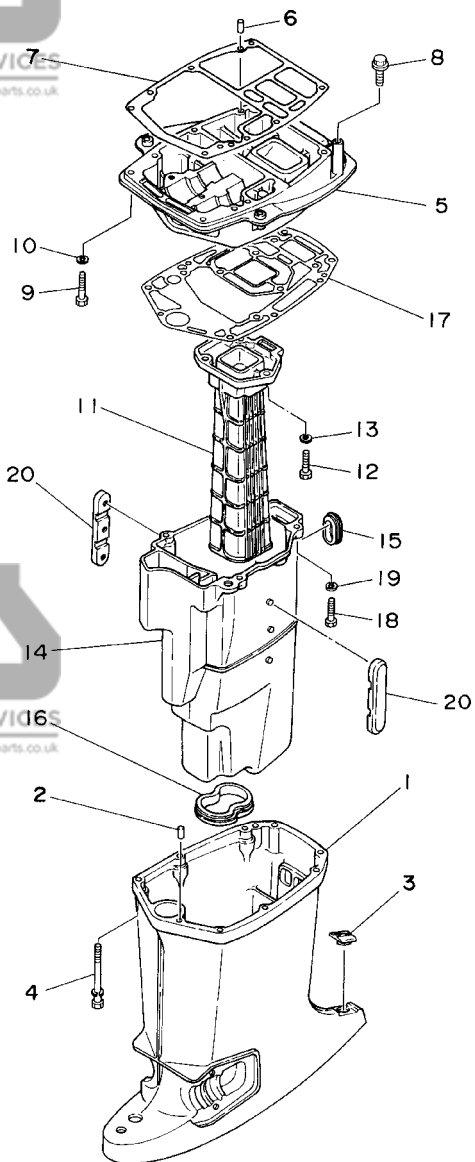


FIG. 15 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
54	93210-10M74	.O-RING .JOINT TORIQUE	1	1	1	
55	6H1-43845-00	.SCREW, MANUAL RELEASE .VIS	1	1	1	
56	93210-18M75	.O-RING .JOINT TORIQUE	1	1	1	
57	6H1-43875-00	.RING, SNAP .RESSORT	1	1	1	
58	6H1-43822-10	.SEAL, TRIM DUST .JOINT	2	2	2	
59	6H1-43821-11	.SCREW, TRIM CYLINDER END .VIS	2	2	2	
60	6H1-43861-10	.O-RING .JOINT TORIQUE	2	2	2	
61	6H1-4384E-20	.SPRING, TRIM .RESSORT	1	1	1	
62	98501-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2	
63	92901-05200	.WASHER, PLAIN .RONDELLE, PLATE	2	2	2	
64	6H1-43820-11	.TRIM PISTON SUB ASSY .PARER PISTON AUXILIAIRE (ENS.)	2	2	2	
65	6H1-43864-00	.O-RING .JOINT TORIQUE	1	1	1	
66	91318-08016	.BOLT .BOULON	1	1	1	
67	6H1-43874-00	.RING, BACK UP .RESSORT	1	1	1	
68	6H1-43816-00	.FILTER 1 .FILTRE 1	1	1	1	
69	6H1-43896-00	.O-RING .JOINT TORIQUE	1	1	1	
70	6H1-43895-12	.SEAT, RELIEF VALVE .SIEGE	1	1	1	
71	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	1		
62F	43855-00	.SPRING, UP RELIEF .RESSORT			1	
72	6H1-43843-11	.SCREW, VALVE LOCK .VIS	1	1	1	
73	6H1-4388E-11	.PLUG, TAPER SCREW .BOUCHON	1	1	1	
74	6H1-43868-00	.O-RING .JOINT TORIQUE	1	1	1	
75	98501-04025	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4	4	
76	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	4	4	4	
77	6H1-4387J-00	.WASHER, SPECIAL 2 .RONDELLE	1	1	1	
78	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	1	1	
79	93505-32038	.BALL .BILLE	2	2	2	



6H30100-4190

FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-45111-11-4D	CASING, UPPER FOURREAU	1	1	1	
2	93606-12019	PIN, DOWEL GOUJON	2	2	2	
3	6H3-45155-00	CAP CAPUCHON	1	1	1	
4	90119-08M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	
5	6H3-41137-01-94	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	1	1	
6	93606-12019	PIN, DOWEL GOUJON	2	2	2	
7	6H3-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	
8	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
9	97075-08035	BOLT BOULON	2	2	2	
10	92995-08100	WASHER RONDELLE	2	2	2	
11	6H3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	1	1	
	6H2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	1	1	
12	97075-08030	BOLT BOULON	3	3	3	
13	92995-08100	WASHER RONDELLE	3	3	3	
14	6H3-14711-10-5B	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1	1	1	
15	6H3-45127-00	SEAL JOINT	1	1	1	
16	6H3-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	
17	6H3-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	
18	97075-08030	BOLT BOULON	4	4	4	
19	92995-08100	WASHER RONDELLE	4	4	4	
20	6H3-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ÉCHAPPT	2	2	2	

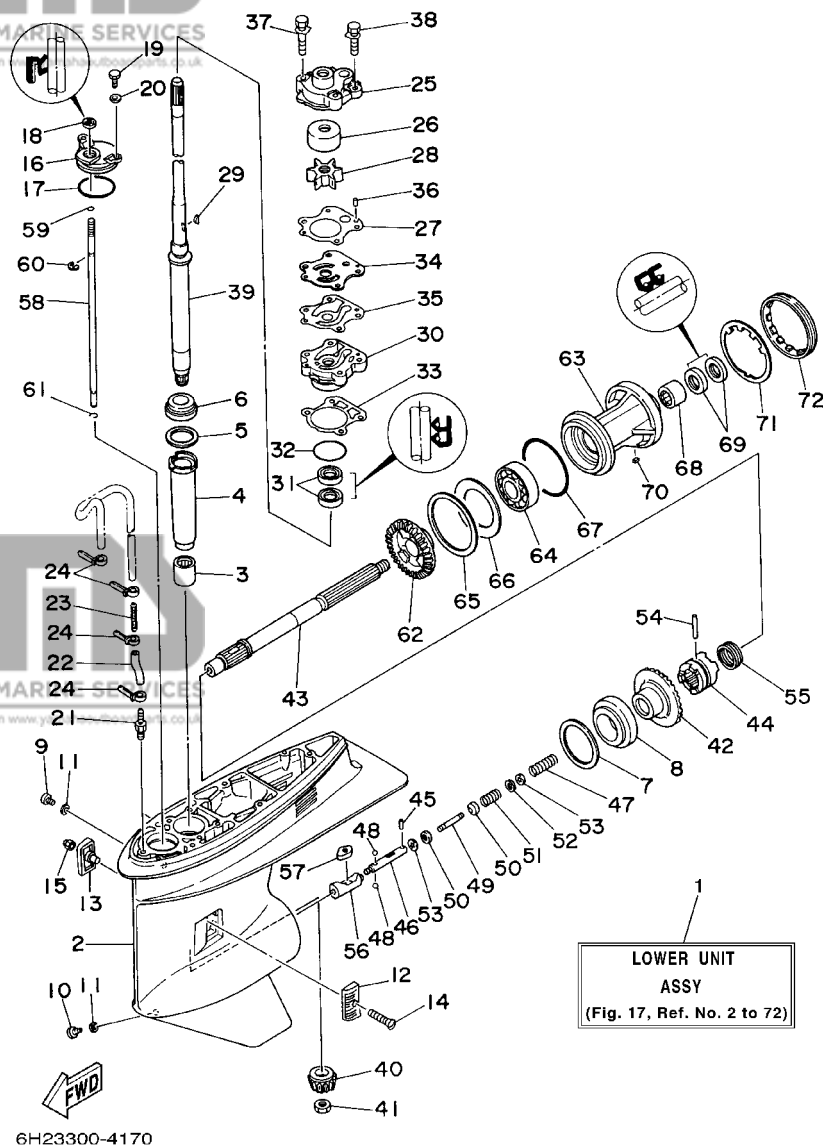


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-45300-15-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		L
2	6H1-45301-03-4D	CASING, LOWER BEQUILLE	1	1		
3	93315-325V1	BEARING ROULEMENT	1	1		
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1		
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR
6	93332-000U3	BEARING ROULEMENT	1	1		
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR
8	93332-000W7	BEARING ROULEMENT	1	1		
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1		
10	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1		
11	90430-08020	GASKET JOINT	2	2		
12	6H1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1		
13	6H1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1		
14	90151-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1		
15	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1		

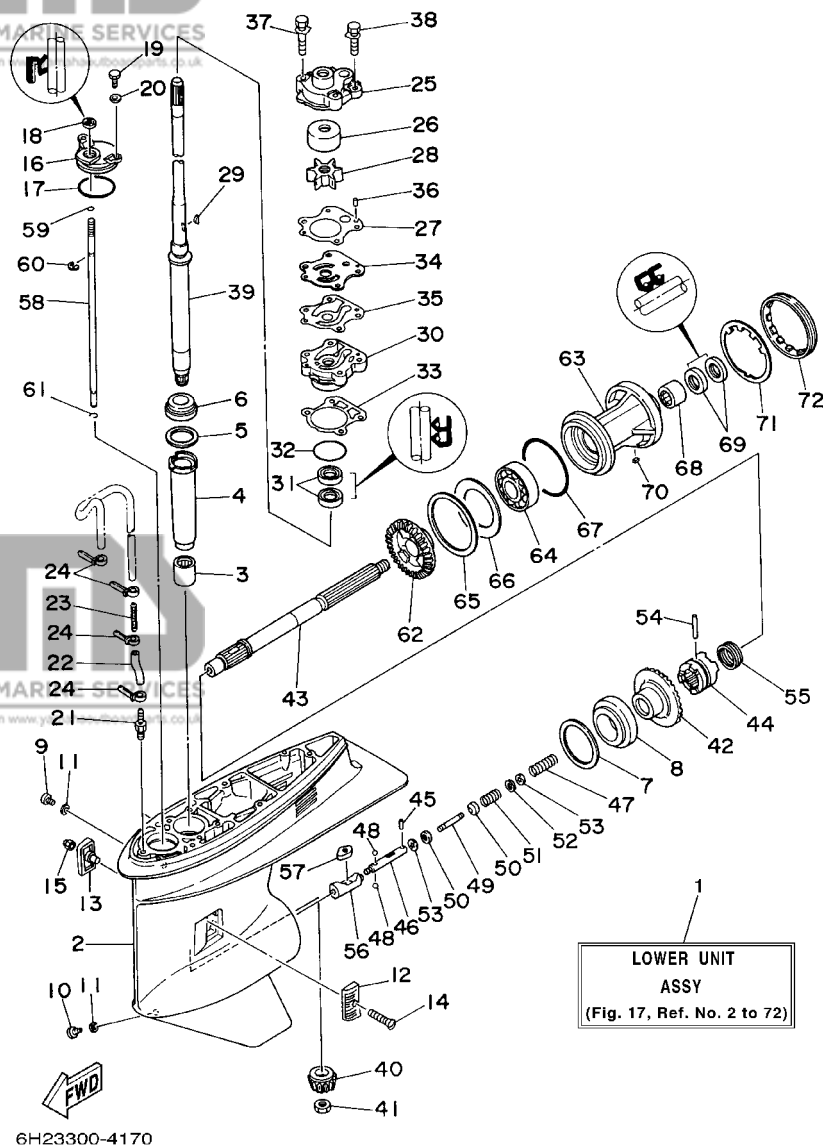


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
16	688-45321-00	PLATE PLAQUETTE	1	1		
17	93210-49046	O-RING JOINT TORIQUE	1	1		
18	93106-09014	OIL SEAL JOINT SPY	1	1		
19	97095-06016	BOLT BOULON	2	2		
20	92995-06600	WASHER RONDELLE	2	2		
21	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1		
22	90445-07ME9	HOSE (L120) DURITE (L120)	1	1		L
23	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	1		
24	90465-11M10	CLAMP BRIDE	4	4		
25	6H3-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
26	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	1		
27	6H3-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1		
28	6H3-44352-00	IMPELLER TURBINE	1	1		
29	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1		
30	6H3-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
31	93101-23070	OIL SEAL JOINT SPY	2	2		
32	93210-46044	O-RING JOINT TORIQUE	1	1		
33	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1		
34	6H3-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1		
35	6H3-44324-A0	GASKET, CARTRIDGE JOINT	1	1		
36	93604-10M03	PIN, DOWEL GOUJON	2	2		
37	90119-08M33	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2		
38	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2		
39	6H3-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		L
40	6K5-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1	1		
41	90170-16M01	NUT ECROU	1	1		
42	6K5-45560-00	GEAR (28T) PIGNON (28D)	1	1		

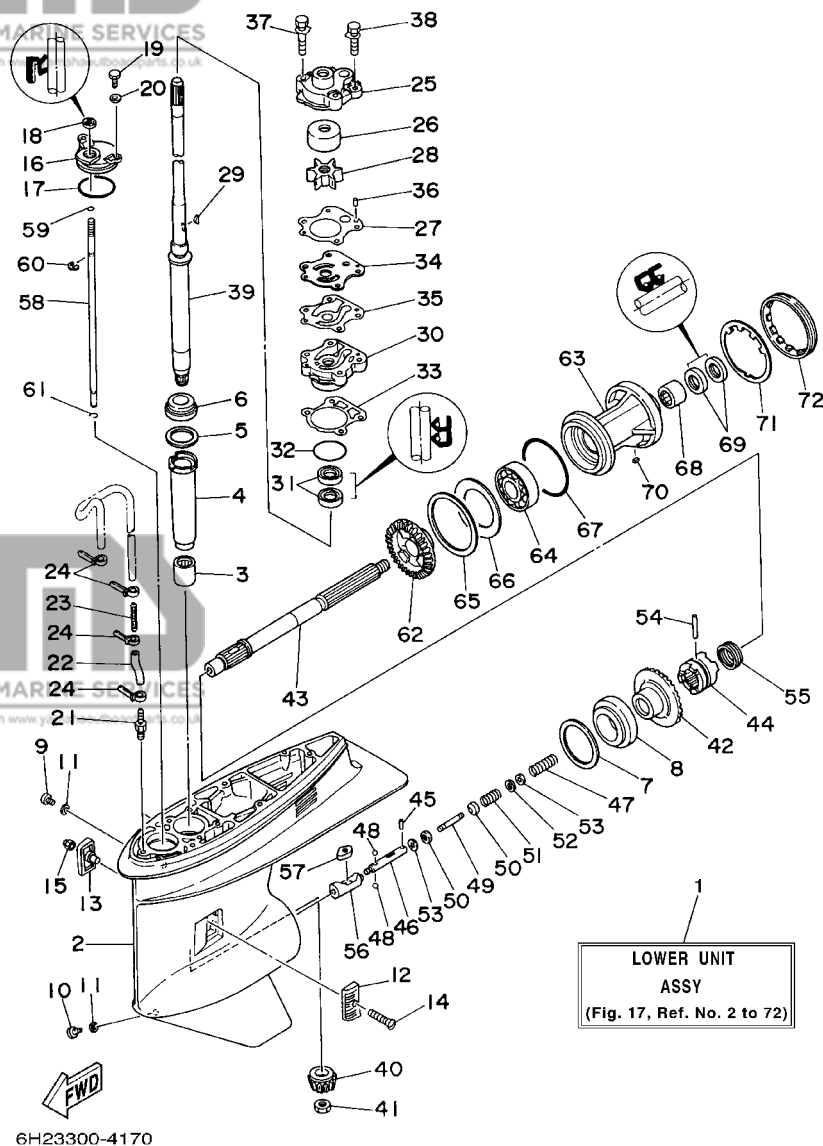


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
43	6H1-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	1		
44	6H1-45631-01	CLUTCH, DOG CRABOT	1	1		
45	93603-12M11	PIN, DOWEL GOUJON	1	1		
46	6H1-45634-02	SLIDE, SHIFT CONTRE-POUSOIR	1	1		
47	90501-16M65	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1		
48	93503-16003	BALL BILLE	2	2		
49	6H1-45668-00	SHAFT, FREE AXE	1	1		
50	6H1-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	2	2		
51	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1		
52	90201-03313	WASHER, PLATE RONDELLE, PLATE	1	1		
53	90183-02M03	NUT, SPRING ECROU, RESSORT	2	2		
54	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	1		
55	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1		
56	6H1-45641-01	SHIFTER EMBRAYAGE	1	1		
57	6H1-44151-00	CAM, SHIFT CAME, INVERSION	1	1		
58	6H1-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1		
59	93210-07003	O-RING JOINT TORIQUE	1	1		
60	99001-08600	CIRCLIP CIRCLIP	1	1		
61	93450-07M00	CIRCLIP CIRCLIP, TYPE S	1	1		
62	6H3-45571-00	GEAR PIGNON	1	1		
63	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1		
64	93306-207U0	BEARING ROULEMENT	1	1		
65	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR
	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR

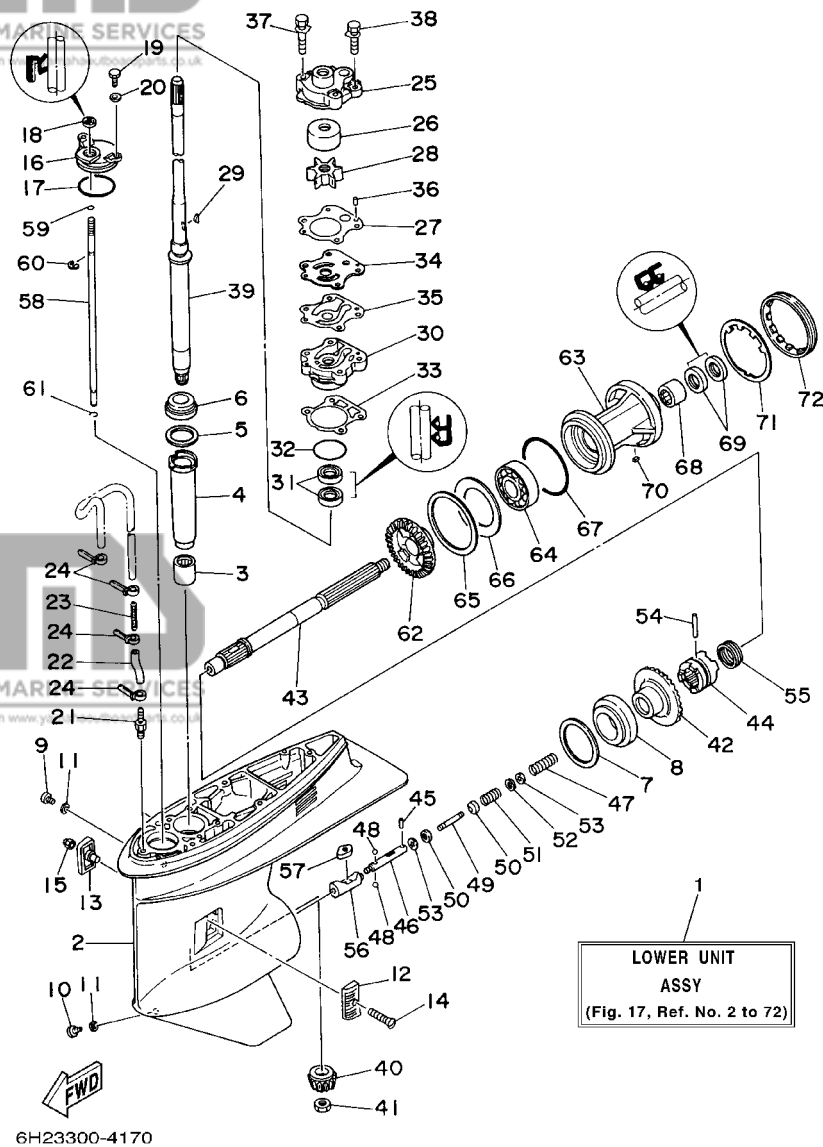
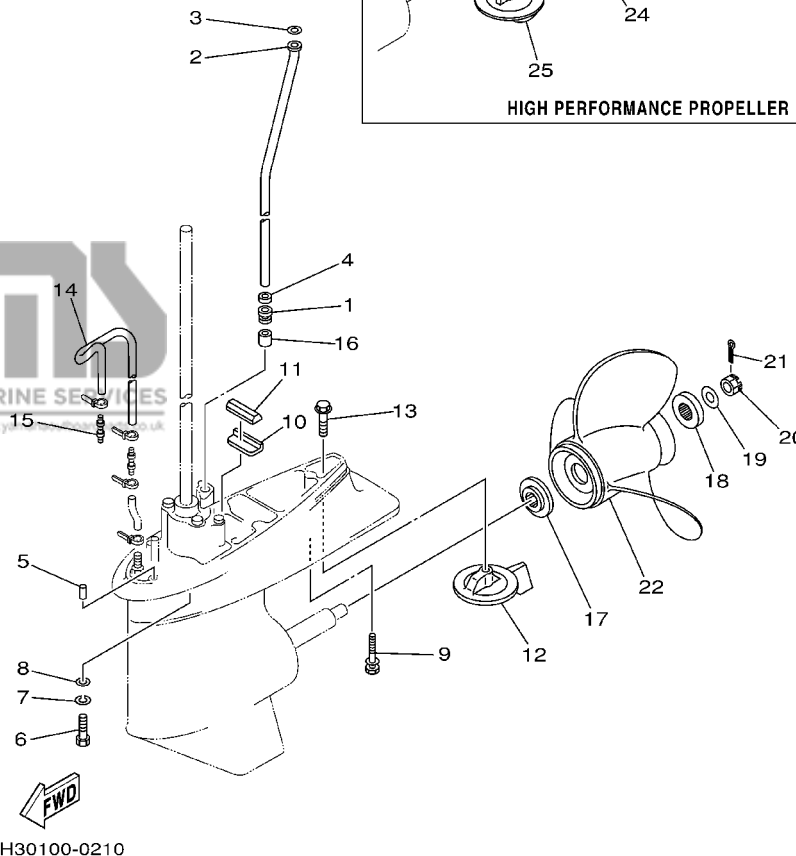
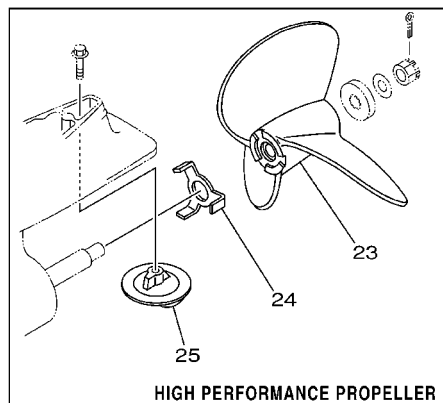


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
65	688-45577-01-40	SHIM (T:0.40MM)	1	1		UR
		CALE (T:0.40MM)				
	688-45577-01-50	SHIM (T:0.50MM)	1	1		UR
		CALE (T:0.50MM)				
66	688-45576-00	WASHER, THRUST	1	1		
		RONDELLE DE CALAGE				
67	93210-85M97	O-RING	1	1		
		JOINT TORIQUE				
68	93317-325U0	BEARING	1	1		
		ROULEMENT				
69	93101-25M03	OIL SEAL	2	2		
		JOINT SPY				
70	90282-04010	KEY, STRAIGHT	1	1		
		CLAVETTE, DROITE				
71	688-45383-02	WASHER, CLAW	1	1		
		FREIN D'ECROU				
72	688-45384-00	NUT	1	1		
		ECROU				



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FIG. 18 LOWER CASING. DRIVE 2

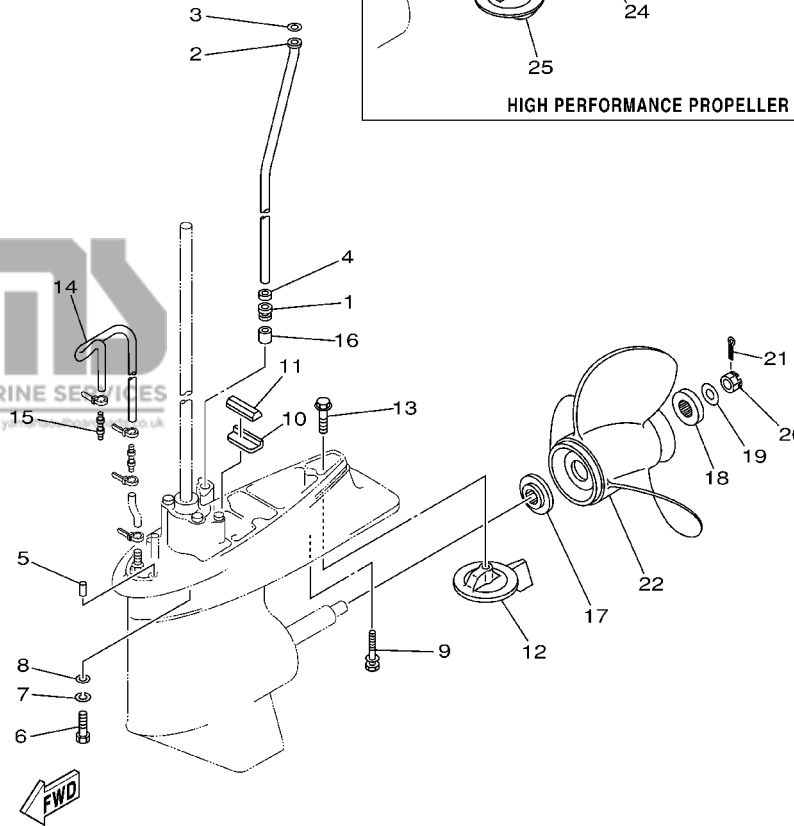
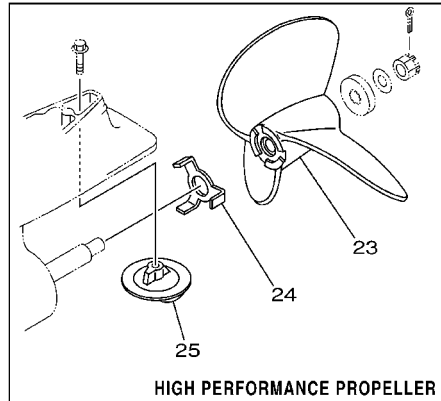
BOITIER D'HELICE, TRANSMISSION 2

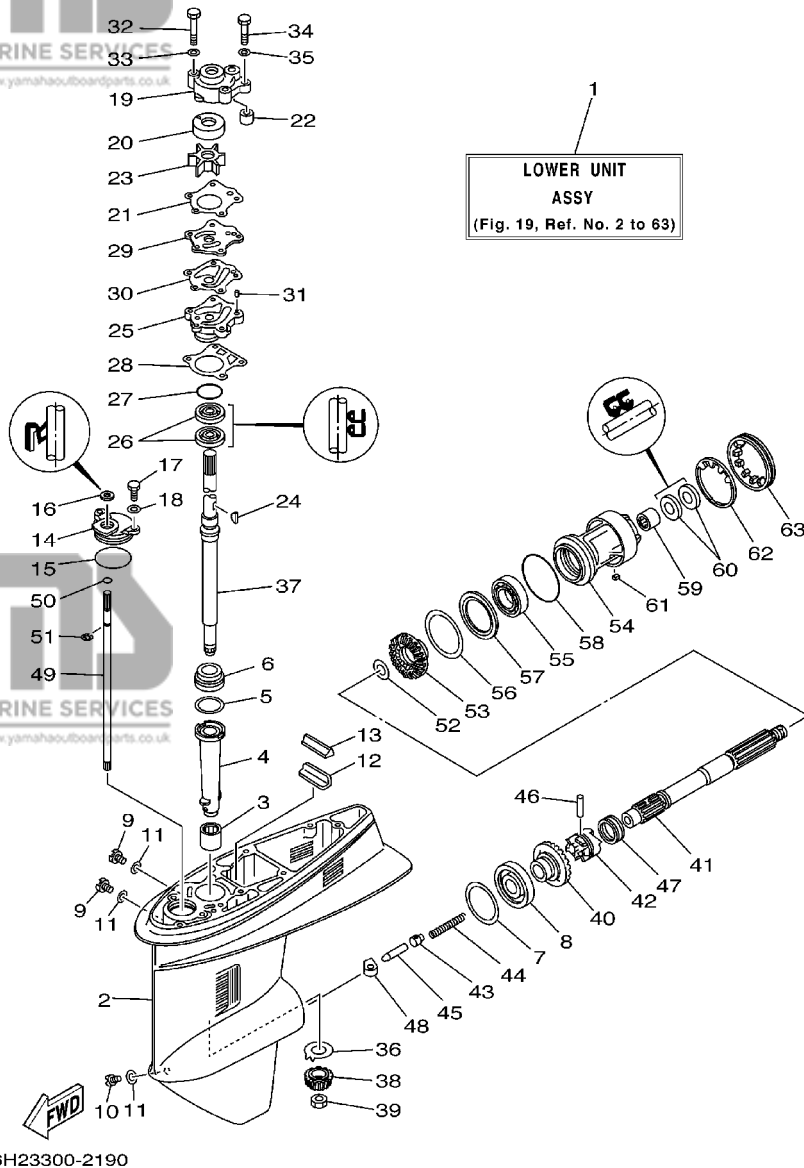
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1		
2	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	1		
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	1		
4	90430-12072	GASKET JOINT	1	1		
5	93606-12019	PIN, DOWEL GOUJON	2	2		
6	97075-10040	BOLT BOULON	4	4		L
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	4		
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	4		
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1		L
10	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1		
11	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1		
12	688-45371-02	TAB-TRIM ANODE DERIVE	1	1		
13	90105-10M67	BOLT, FLANGE BOULON	1	1		
14	90445-07MF1	HOSE (L570) DURITE (L570)	1	1		
15	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1		
16	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1		
17	688-45987-01	SPACER ENTRETOISE	1	1		
18	688-45997-01	SPACER ENTRETOISE	1	1		
19	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	1		
20	90171-16011	NUT, CASTLE ECROU, CRENELE	1	1		
21	91490-40025	PIN, COTTER GOUPILLE, FENDUE	1	1		
22	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	1		UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	1		UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	1		UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	1		UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1	1		UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	1		UR

FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
22	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1	1		UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1	1		UR
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE				
	688-45930-02-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1	1		UR
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	1		UR
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1	1		UR
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	1		UR
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1	1		UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1	1		UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1	1		UR
		HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR				
23	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1	1		UR
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1	1		UR
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1	1		UR
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1	1		UR
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1	1		UR
24	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	1		
25	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	1		





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FIG. 19 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	62F-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)			1	
2	697-45311-02-4D	CASING, LOWER BOITIER D'HELICE			1	
3	93315-322V2	BEARING ROULEMENT			1	
4	698-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR			1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)			1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)			1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)			1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)			1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)			1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)			1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)			1	UR
6	93332-00001	BEARING ROULEMENT			1	
7	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)			1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)			1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)			1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)			1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)			1	UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)			1	UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)			1	UR
8	93332-00003	BEARING ROULEMENT			1	
9	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT			2	
10	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE			1	
11	90430-08020	GASKET JOINT			3	
12	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC			1	
13	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC			1	
14	663-45321-00	PLATE PLAQUETTE			1	
15	93210-49046	O-RING JOINT TORIQUE			1	

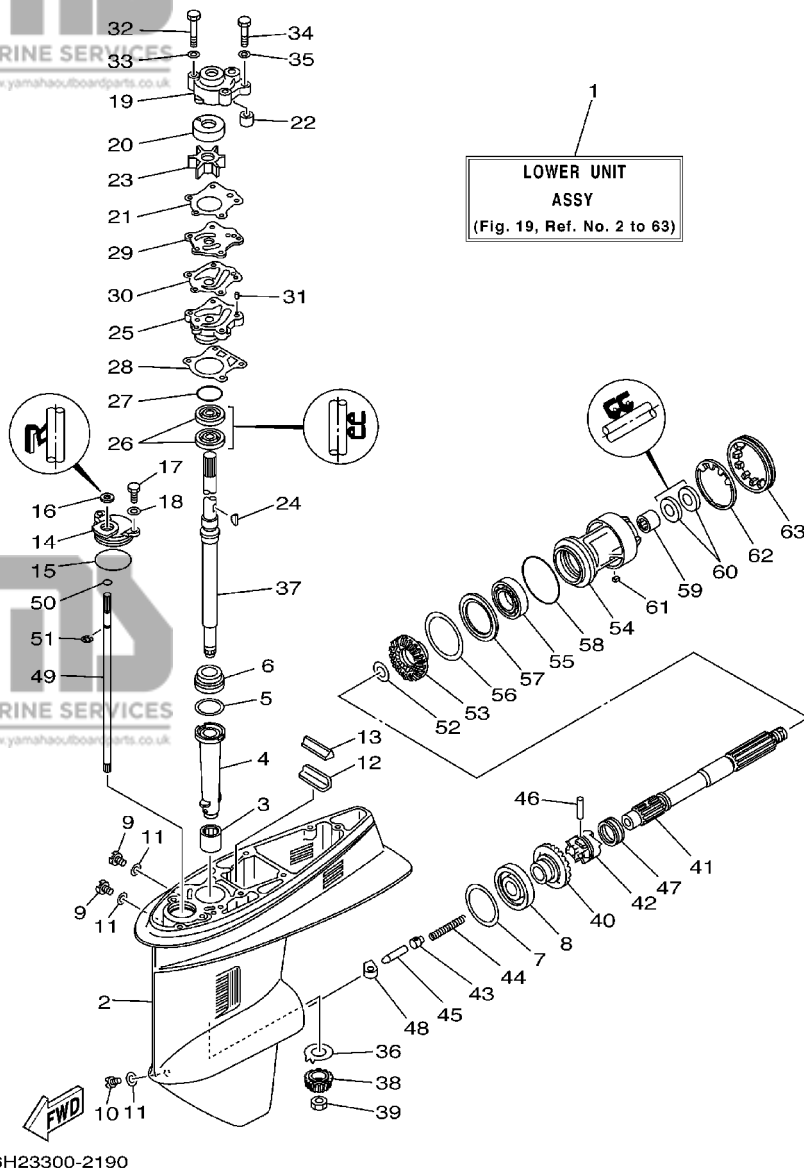
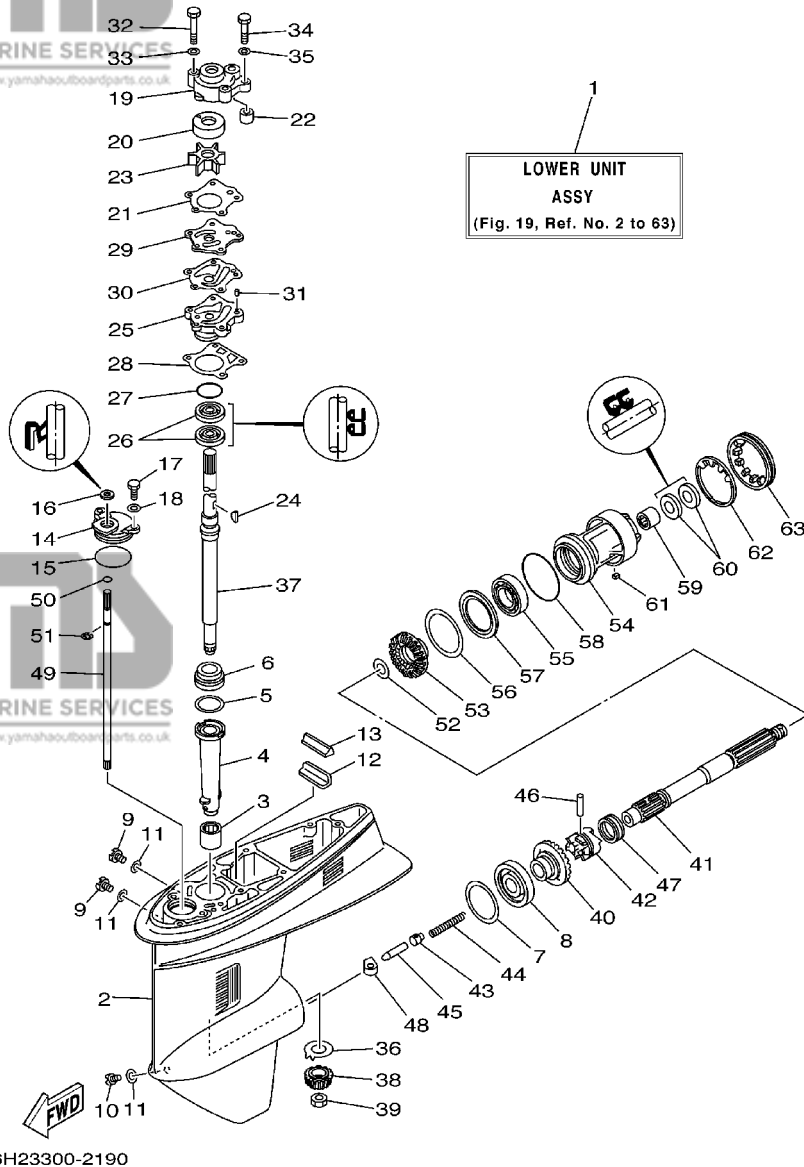


FIG. 19 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
16	93106-09014	OIL SEAL			1	
17	97095-06016	JOINT SPY			2	
18	92995-06600	BOLT			2	
19	663-44311-02	BOULON			1	
20	663-44322-00	WASHER			1	
21	663-44315-A0	RONDELLE			1	
22	663-44366-00	HOUSING, WATER PUMP			1	
23	6H3-44352-00	CORPS, POMPE A EAU			1	
24	90280-03M03	INSERT, CARTRIDGE			1	
25	663-44341-00-94	CUVETTE			1	
26	93101-23070	GASKET, WATER PUMP			1	
27	93210-41042	JOINT, POMPE A EAU			1	
28	663-44316-A0	DAMPER, WATER SEAL			1	
29	663-44323-00	JOINT, TUBE D'EAU			1	
30	663-44324-A0	IMPELLER			1	
31	93604-08062	TURBINE			2	
32	97095-08055	KEY, WOODRUFF			1	
33	92995-08600	CLAVETTE, DEMI-LUNE			2	
34	97095-08045	HOUSING, WATER PUMP			2	
35	92995-08600	CORPS, POMPE A EAU			2	
36	663-45552-00	OIL SEAL			1	
37	62F-45501-10	JOINT SPY			1	
38	675-45551-00	O-RING			1	
39	90170-12138	JOINT TORIQUE			1	
40	675-45560-00	GASKET, WATER PUMP			1	
41	697-45611-00	JOINT, POMPE A EAU			1	
42	663-45631-01	OUTER PLATE, CARTRIDGE			1	
43		PLAQUE EXTERIEURE			1	
44		GASKET, CARTRIDGE			1	
45		JOINT			2	
46		PIN, DOWEL			2	
47		GOIJON			2	
48		BOLT			2	
49		BOULON			2	
50		WASHER			2	
51		RONDELLE			2	
52		BOLT			2	
53		BOULON			2	
54		WASHER			2	
55		RONDELLE			2	
56		BEARING, PLAIN			1	
57		COUSSINET, PLAT			1	
58		DRIVE SHAFT COMP.			1	
59		ARBRE MOTEUR COMP.			1	
60		PINION			1	
61		PIGNON D'ATTAQUE			1	
62		NUT			1	
63		ECROU			1	
64		GEAR			1	
65		PIGNON			1	
66		SHAFT, PROPÉLLER			1	
67		ARBRE, HELICE			1	
68		CLUTCH, DOG			1	
69		CRABOT			1	



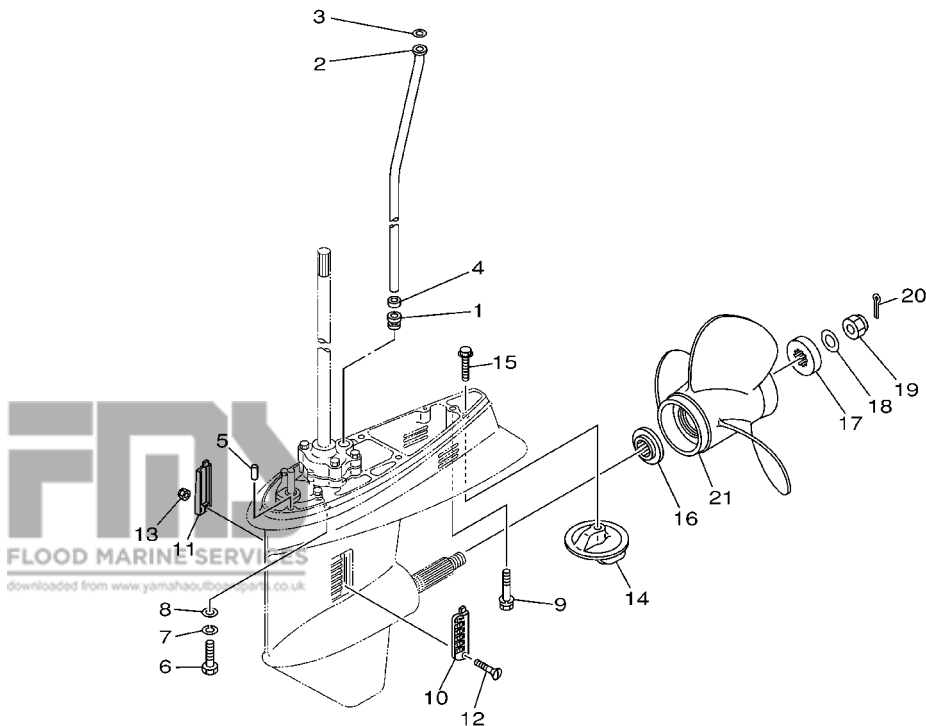
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FIG. 19 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
43	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR			1	
44	90501-16233	SPRING, COMPRESSION RESSORT, COMPRESSION			1	
45	688-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE			1	
46	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE			1	
47	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT			1	
48	663-44151-00	CAM, SHIFT CAME, INVERSION			1	
49	6K5-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE			1	
50	93210-07003	O-RING JOINT TORIQUE			1	
51	99001-08600	CIRCLIP CIRCLIP			1	
52	90201-22429	WASHER, PLATE RONDELLE, PLATE			1	
53	675-45571-01	GEAR PIGNON			1	
54	663-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT			1	
55	93306-00702	BEARING ROULEMENT			1	
56	663-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)			1	
	663-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)			1	
	663-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)			1	
	663-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)			1	
	663-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)			1	
	663-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)			1	
	663-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)			1	
57	663-45576-00	WASHER, THRUST RONDELLE DE CALAGE			1	
58	93210-66M98	O-RING JOINT TORIQUE			1	
59	93317-22204	BEARING ROULEMENT			1	
60	93101-22067	OIL SEAL JOINT SPY			2	
61	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE			1	
62	90214-48M03	WASHER, CLAW RONDELLE, A GRIFFES			1	
63	697-45384-00	NUT ECROU			1	

A4



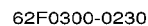
62F0300-0230

FIG. 20 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU			1	
2	6H3-44361-10	TUBE, WATER TUBE D'EAU			1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE			1	
4	90430-12072	GASKET JOINT			1	
5	93606-12019	PIN, DOWEL GOUJON			2	
6	97075-10040	BOLT BOULON			4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER			4	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE			4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE			1	
10	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU			1	
11	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU			1	
12	90152-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE			1	
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			1	
14	679-45371-00	TAB-TRIM ANODE DERIVE			1	
15	90105-10M67	BOLT, FLANGE BOULON			1	
16	663-45987-02	SPACER ENTRETOISE			1	
17	670-45997-02	SPACER ENTRETOISE			1	
18	92990-16200	WASHER, PLAIN RONDELLE, PLATE			1	
19	90171-16011	NUT, CASTLE ECROU, CRENELE			1	
20	91490-40025	PIN, COTTER GOUPILLE, FENDUE			1	
21	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)			1	UR
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)			1	UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)			1	UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)			1	UR WITH LIP CUP
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE				
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)			1	UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)			1	UR

A5



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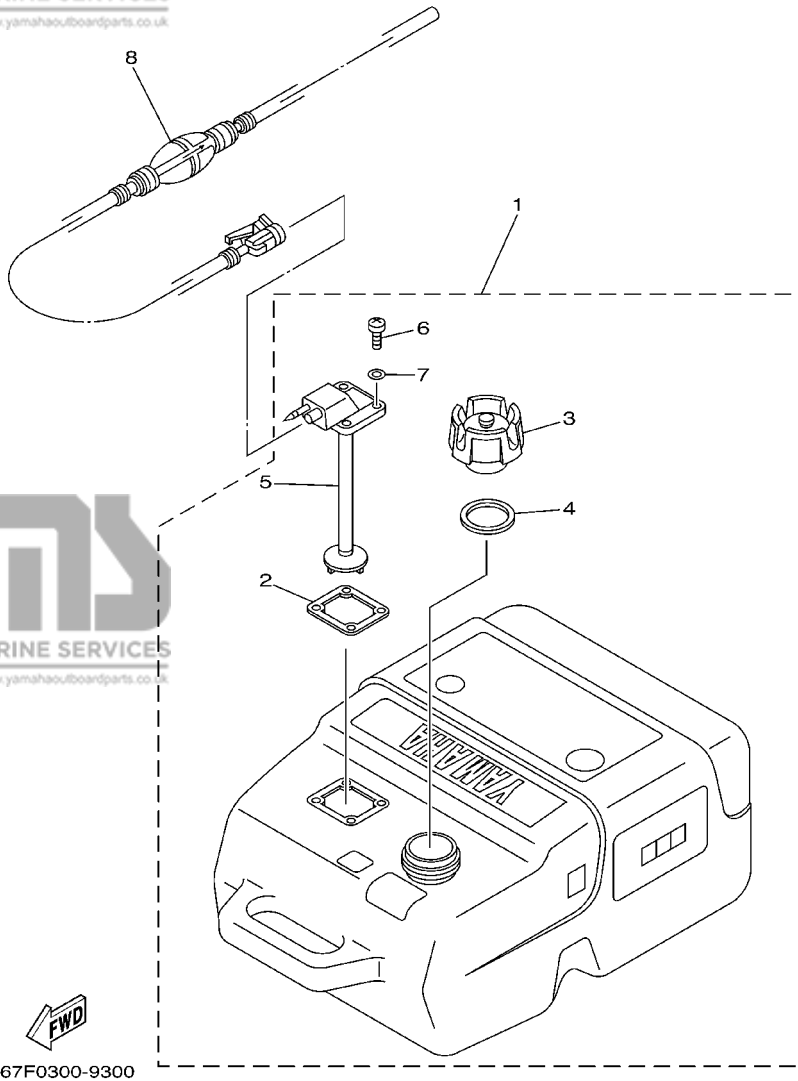


FIG. 21 FUEL TANK

RESERVOIR A CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6YK-24201-01	FUEL TANK ASSY RESERVOIR A ESSENCE (ENS.)	1	1	1	AP PLASTIC, 25L "SCEPTER"
2	6YL-24268-01	.GASKET, FUEL METER .JOINT, JAUGE A CARBURANT	1	1	1	
3	6YK-24610-00	.CAP ASSY .BOUCHON	1	1	1	WITH INDICATOR
4	6YL-24641-00	.GASKET, CAP 1 .JOINT 1, BOUCHON	1	1	1	
5	6YK-24260-01	.FUEL METER ASSY .INDICATEUR DE CARBURANT	1	1	1	
6	90157-05M16	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4	4	
7	6YL-24329-00	.SEAL .JOINT	4	4	4	
8	6YL-24306-52	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1	1	1	AP



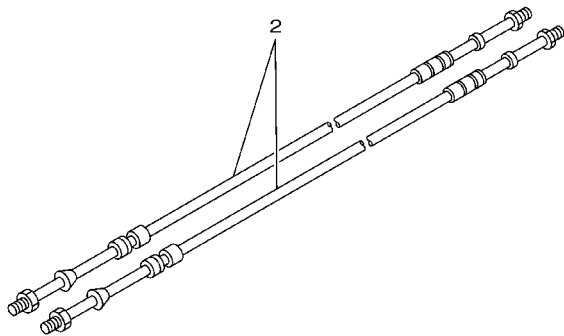
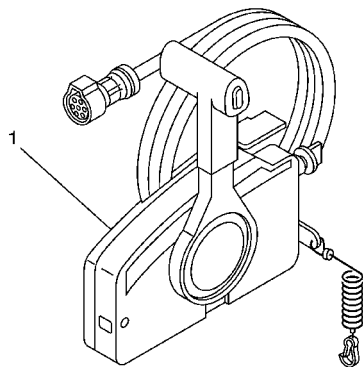
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REF. NO.	PART NO. PART NAME
1	688-61350-10

	REMARKS REMARQUES
	AP

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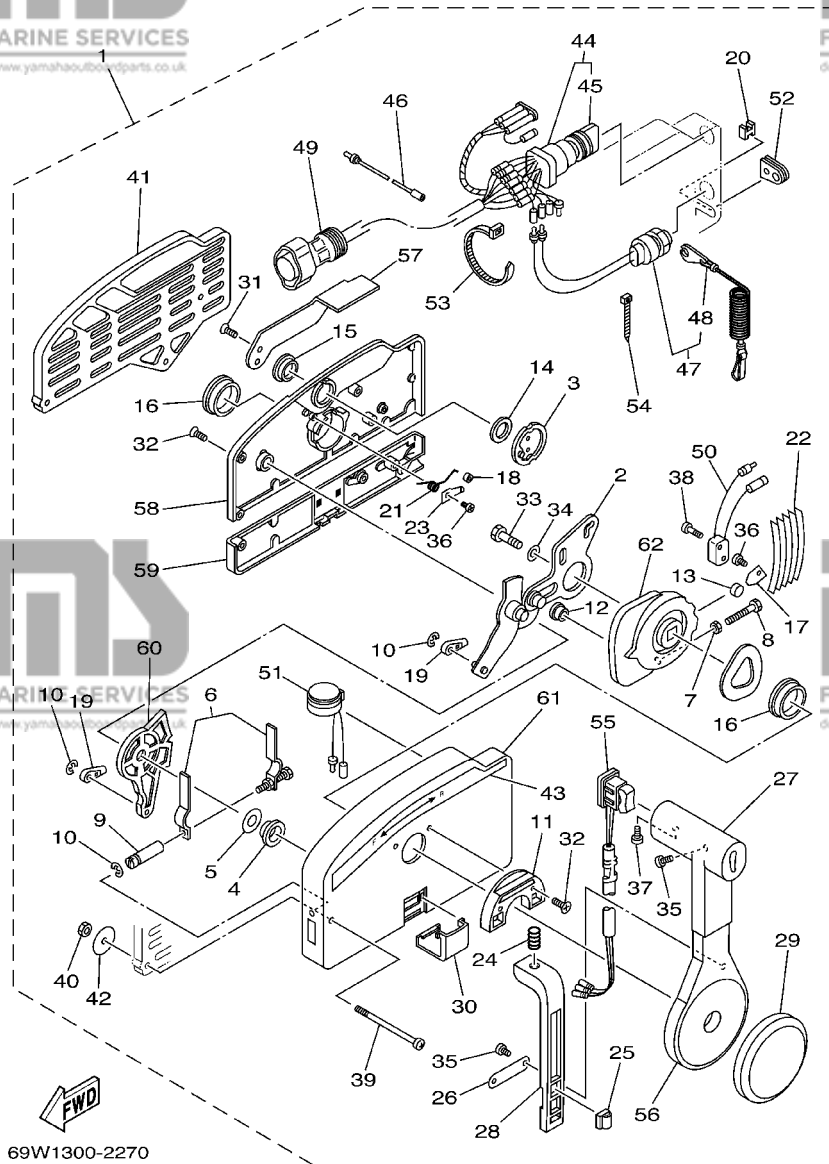


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FIG. 23 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	703-48207-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	1	AP WITH PT/T SW.
2	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2	2	2	UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F CABLE, COMMANDE A DISTANCE:13F	2	2	2	UR
	701-48320-30	CABLE, REMOTE CONTROL L=14F CABLE, COMMANDE A DISTANCE:14F	2	2	2	UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	2	UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2	2	UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2	2	UR



69W1300-2270

FIG. 24 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	703-48207-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	1	AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1	1	1	
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1	1	1	
4	703-48235-00	.BUSHING .COUSSINET	1	1	1	
5	703-48268-00	.SPACER .ENTRETOISE	1	1	1	
6	703-48264-00	.THROTTLE, FRICTION ACCELERATION	1	1	1	
7	95380-05600	.NUT .ECROU	1	1	1	
8	97380-05025	.BOLT .BOULON	1	1	1	
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1	1	1	
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3	3	3	
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1	1	1	
12	703-48252-00	.ROLLER, CAM .POULIE	1	1	1	
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1	1	
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1	1	
15	703-48243-00	.BUSHING .COUSSINET	1	1	1	
16	703-48236-00	.BUSHING 1 .POULIE	2	2	2	
17	703-48189-00	.RETAINER .FLASQUE	1	1	1	
18	703-48234-00	.ROLLER, DETENT .POULIE	1	1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2	2	2	
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1	1	1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1	1	1	
22	703-48238-00	.SPRING, DETENT .RESSORT	5	5	5	
23	703-48246-00	.SPACER .ENTRETOISE	1	1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1	1	1	
25	703-82594-00	.CLAMP .BRIDE	1	1	1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1	1	1	
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1	1	SINGLE

B3



BOITIER DE COMMANDE A DISTANCE

54 703-82592-00

FIG. 24 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
55	703-82563-12	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR	1	1	1	
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1	1	1	
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1	1	1	
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1	1	1	
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1	1	1	
60	703-48271-00	.ARM, SHIFT .BRAS	1	1	1	
61	703-48211-01	.HOUSING,1 .CORPS	1	1	1	
62	703-48232-00	.GEAR .PIGNON	1	1	1	

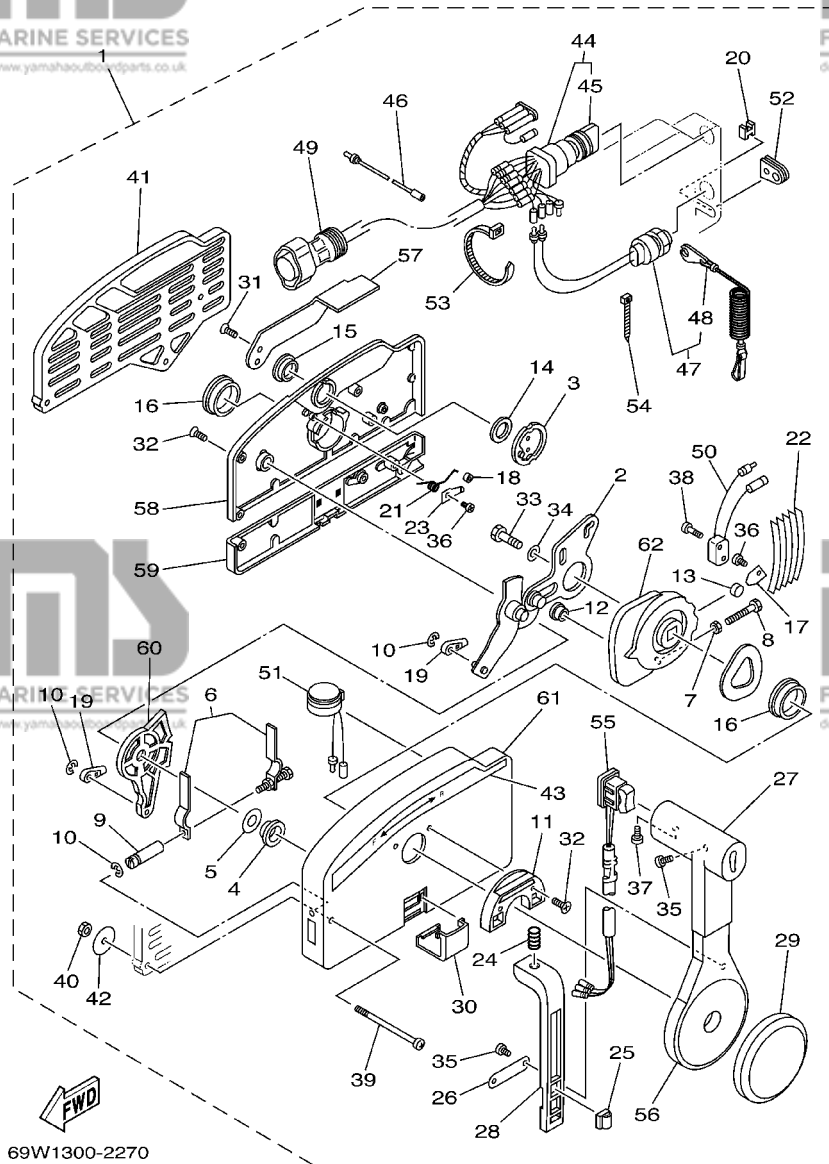
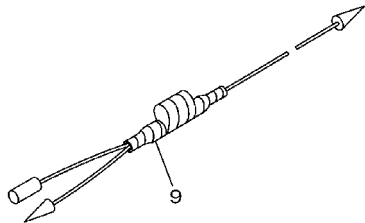
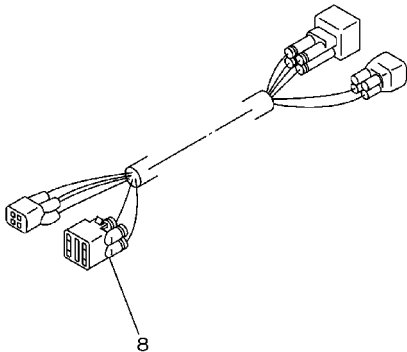
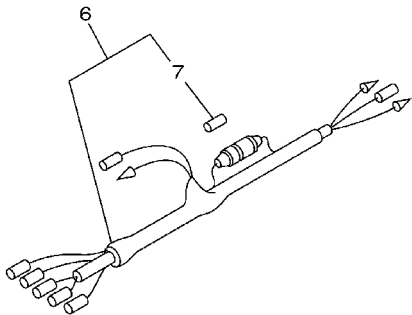
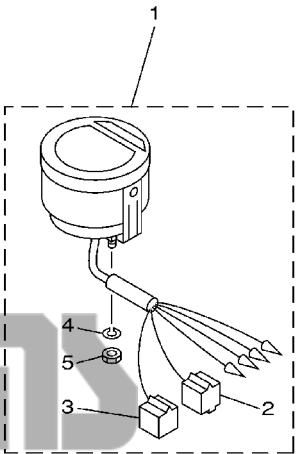


FIG. 25 METER COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6Y5-8350T-01	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT	1	1	1	AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1	1	M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1	1	F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2	2	
5	95380-04600	.NUT .ECROU	2	2	2	
6	6Y5-83553-00	WIRE, LEAD FIL	1	1	1	AP
7	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	1	1	1	
8	68F-82553-70	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	1	1	AP
9	6H4-81315-11	LEAD WIRE ASSY FIL	1	1	1	AP

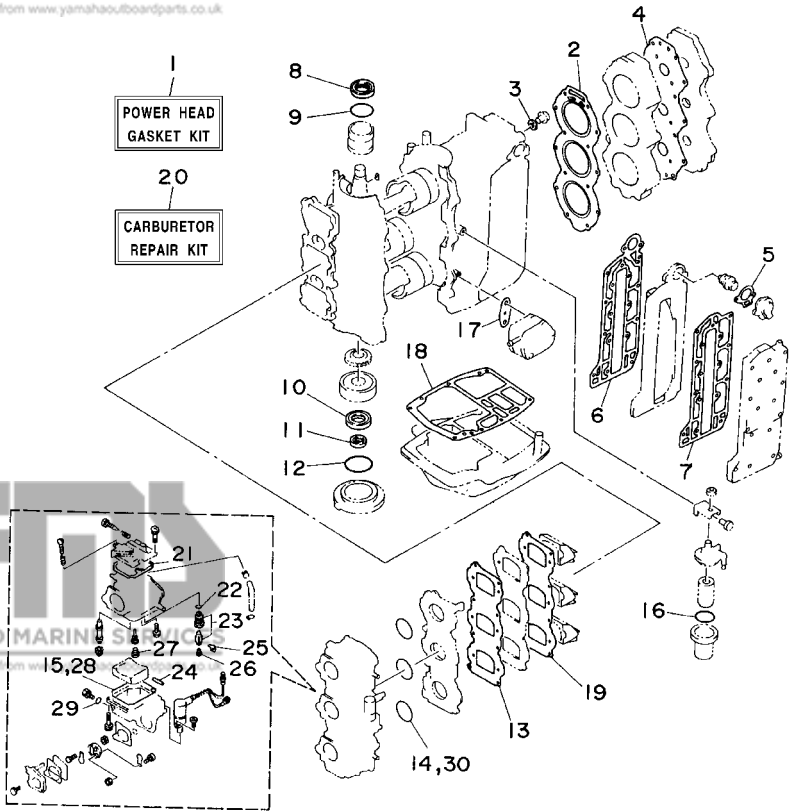


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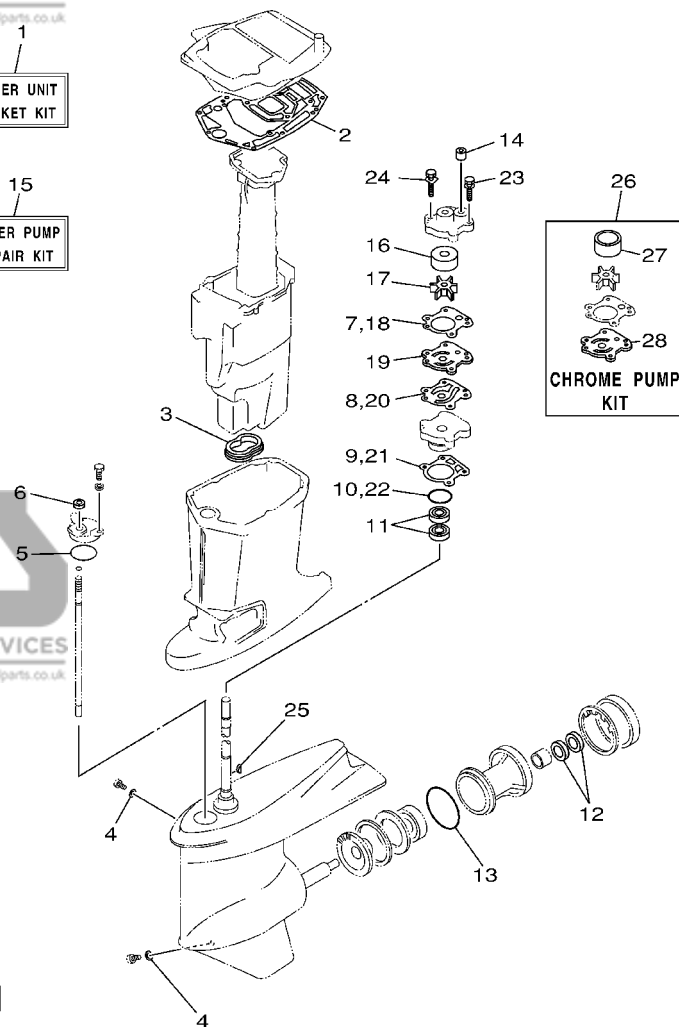
FIG. 26 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
24	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	1	1	
25	663-14159-00	.CLIP .JONC	1	1	1	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1	
27	676-14966-00	.CAP .CAPUCHON	1	1	1	
28	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	
29	93210-04230	.O-RING .JOINT TORIQUE	1	1	1	
30	93210-39ME4	.O-RING .JOINT TORIQUE	1	1		
	6H4-14198-01	.GASKET .JOINT			1	

1
LOWER UNIT
GASKET KIT

15
WATER PUMP
REPAIR KIT



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FIG. 27 REPAIR KIT 2

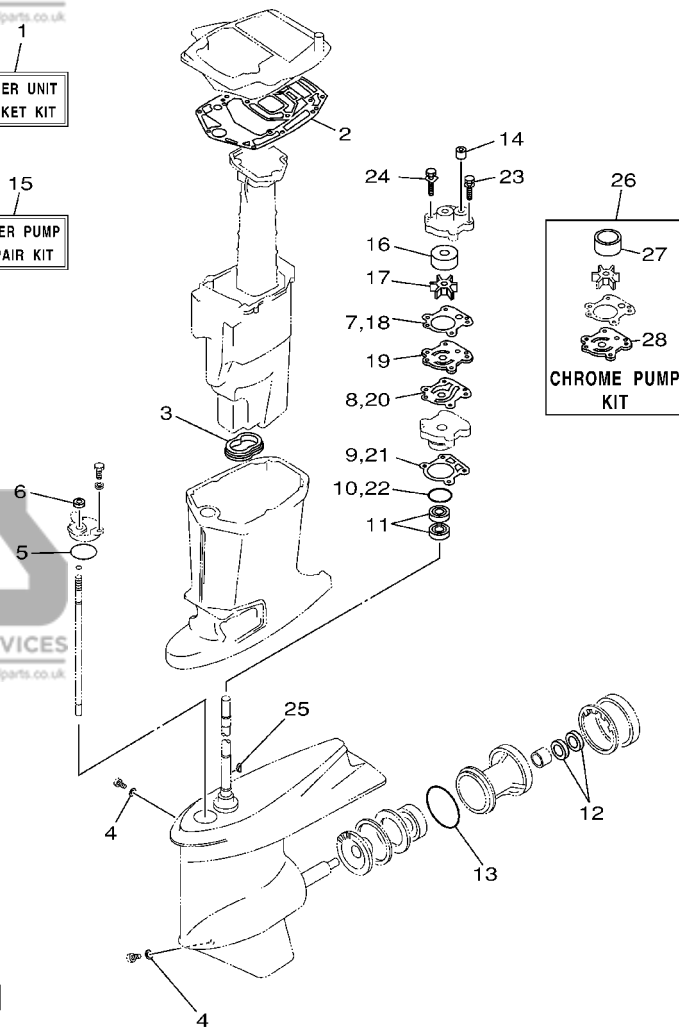
KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
1	6H3-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1		
	62F-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE			1	
2	6H3-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
3	6H3-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	1	
4	90430-08020	.GASKET .JOINT	2	2		
	90430-08020	.GASKET .JOINT			3	
5	93210-49046	.O-RING .JOINT TORIQUE	1	1	1	
6	93106-09014	.OIL SEAL .JOINT SPY	1	1	1	
7	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1		
	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU			1	
8	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	1		
	663-44324-A0	.GASKET, CARTRIDGE .JOINT			1	
9	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1		
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU			1	
10	93210-46044	.O-RING .JOINT TORIQUE	1	1		
	93210-41042	.O-RING .JOINT TORIQUE			1	
11	93101-23070	.OIL SEAL .JOINT SPY	2	2	2	
12	93101-25M03	.OIL SEAL .JOINT SPY	2	2		
	93101-22067	.OIL SEAL .JOINT SPY			2	
13	93210-85M97	.O-RING .JOINT TORIQUE	1	1		
	93210-66M98	.O-RING .JOINT TORIQUE			1	
14	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	
15	6H3-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1		
	62F-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE			1	
16	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
17	6H3-44352-00	.IMPÉLLEUR .TURBINE	1	1	1	
18	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1		

C2

1
LOWER UNIT
GASKET KIT

15
WATER PUMP
REPAIR KIT



6H30100-0290

FIG. 27 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	60F	70B	50G	REMARKS REMARQUES
18	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU			1	
19	6H3-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1		
	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE			1	
20	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	1		
	663-44324-A0	.GASKET, CARTRIDGE .JOINT			1	
21	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1		
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU			1	
22	93210-46044	.O-RING .JOINT TORIQUE	1	1		
	93210-41042	.O-RING .JOINT TORIQUE			1	
23	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	2		
	97095-08045	.BOLT .BOULON			2	
24	90119-08M33	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	2		
	97095-08055	.BOLT .BOULON			2	
25	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	
26	6H3-W0078-1A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	1		
27	663-44322-40	.INSERT, CARTRIDGE	1	1		
28	6H3-44323-40	.CUVETTE .OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1		

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INDEX NUMERIQUE

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6H3-W0001-02	26 - 1
6H3-W0001-22	27 - 1
62F-W0001-01	26 - 1
62F-W0001-20	27 - 1
688-W0004-00	4 - 2
6H3-W0070-30	1 - 17
6H3-W0078-02	27 - 15
6H3-W0078-1A	27 - 26
62F-W0078-00	27 - 15
6H3-W0090-43-1S	2 - 1
62F-W0090-12-1S	2 - 1
6H2-W0093-10	26 - 20
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62F-11111-00-1S	2 - 25
688-11119-01	2 - 21
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	26 - 2
6H3-11191-00-1S	2 - 27
6H3-11193-A1	2 - 28
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6H3-11325-01	2 - 17
6H3-11327-00-1S	2 - 18
6H3-11328-00	2 - 19
650-11370-00	2 - 4
688-11370-00	2 - 3
6H3-11400-10	3 - 7
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6H3-11537-01	6 - 16
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6K5-11601-12	3 - 15
6K5-11601-22	3 - 15
6H3-11631-01-96	3 - 14
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688-11634-10	3 - 17
6H3-11635-01	3 - 14
6H3-11636-01	3 - 14
6H3-12411-10	2 - 32
6H3-12413-00-1S	2 - 33
6H3-12414-A1	2 - 34
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6H1-13117-01	6 - 18
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