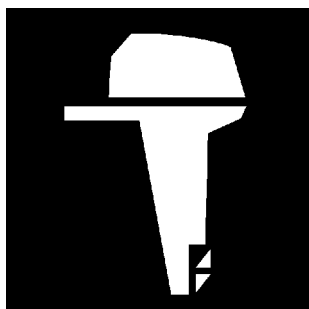




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

55BET'02(6971)

2A697-300F1

YAMAHA
GENUINE
Parts & Accessories

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

55BET'02(6971)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made

(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94..	PULLY, STARTER	1				

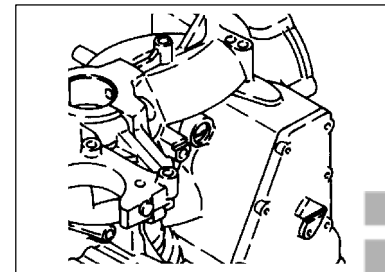
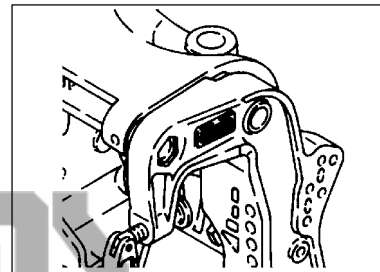
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
55B	55BET

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Sserial No.

55BET	663K	L : 000143
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2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

SHEET 1/2

TOP COWLING	A4
CYLINDER. CRANKCASE	A5
INTAKE	B1
FUEL	B4
GENERATOR	B6
ELECTRICAL 1	B7
ELECTRICAL 2	C2
STARTING MOTOR	C3
BOTTOM COWLING	C5
CONTROL	C7
BRACKET 1	D3
BRACKET 2	D5
POWER TRIM & TILT ASSY	D7
UPPER CASING	E3
LOWER CASING. DRIVE 1	E4
LOWER CASING. DRIVE 2	E7
FUEL TANK	F2
REMOTE CONTROL BOX	F3
REMOTE CONTROL ASSY	F4
METER	F7

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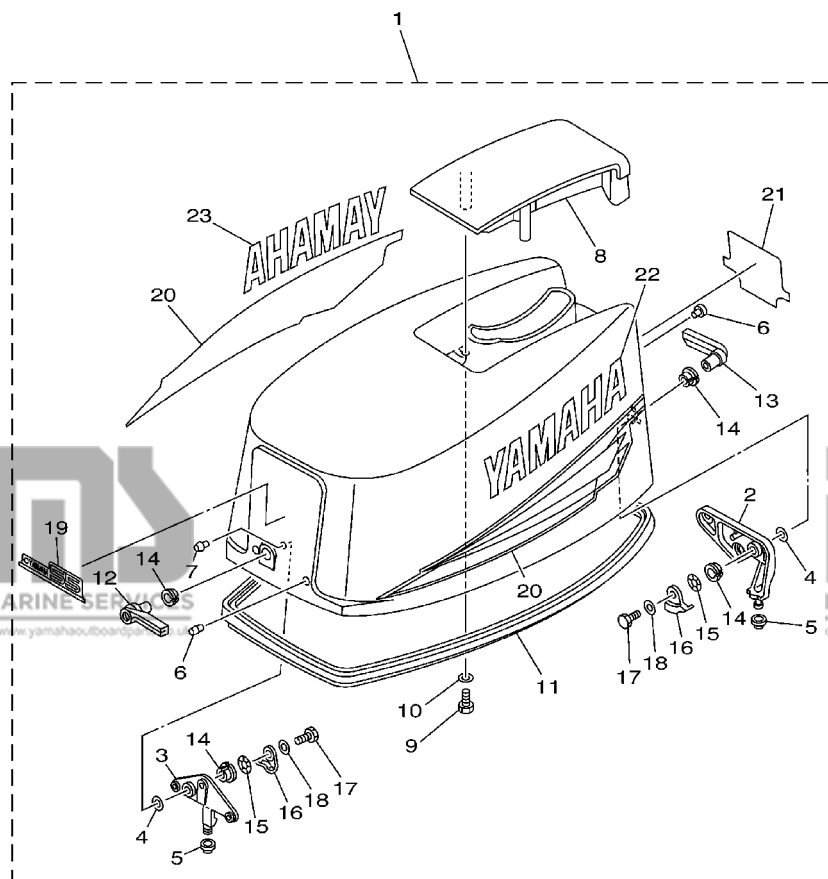


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	697-42610-40-4D	TOP COWLING ASSY CAPOT (ENS.)	1			
2	697-42647-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1			
3	697-42649-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1			
4	90202-19M10	.WASHER, PLATE .RONDELLE, PLATE	2			
5	663-42662-00	.DAMPER AMORTISSEUR	2			
6	90266-06009	.RIVET .RIVET	5			
7	90266-06M02	.RIVET .RIVET	1			
8	697-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1			
9	97095-06016	.BOLT .BOULON	4			
10	92995-06600	.WASHER .RONDELLE	4			
11	663-42615-02	.SEAL .JOINT	1			
12	697-42815-11-98	.LEVER, CLAMP .LEVIER, PRESSE	1			
13	697-42817-11-98	.LEVER, CLAMP .LEVIER, PRESSE	1			
14	90386-13M38	.BUSH .DOUILLE	4			
15	90206-13019	.WASHER, WAVE .RONDELLE, ONDULEE	2			
16	663-42816-02	.LEVER, CLAMP .LEVIER, PRESSE	2			
17	97095-06012	.BOLT .BOULON	2			
18	90201-06068	.WASHER, PLATE .RONDELLE, PLATE	2			
19	697-42677-40	.GRAPHIC, FRONT .ADHESIF, AVANT	1			
20	697-W0070-31	.GRAPHIC SET .JEU DIEMBLEMES	1			
21	697-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE	1			
22	697-42681-31	.MARK, COWLING .ADHESIF, CAPOT	1			
23	697-42682-31	.MARK, COWLING .ADHESIF, CAPOT	1			



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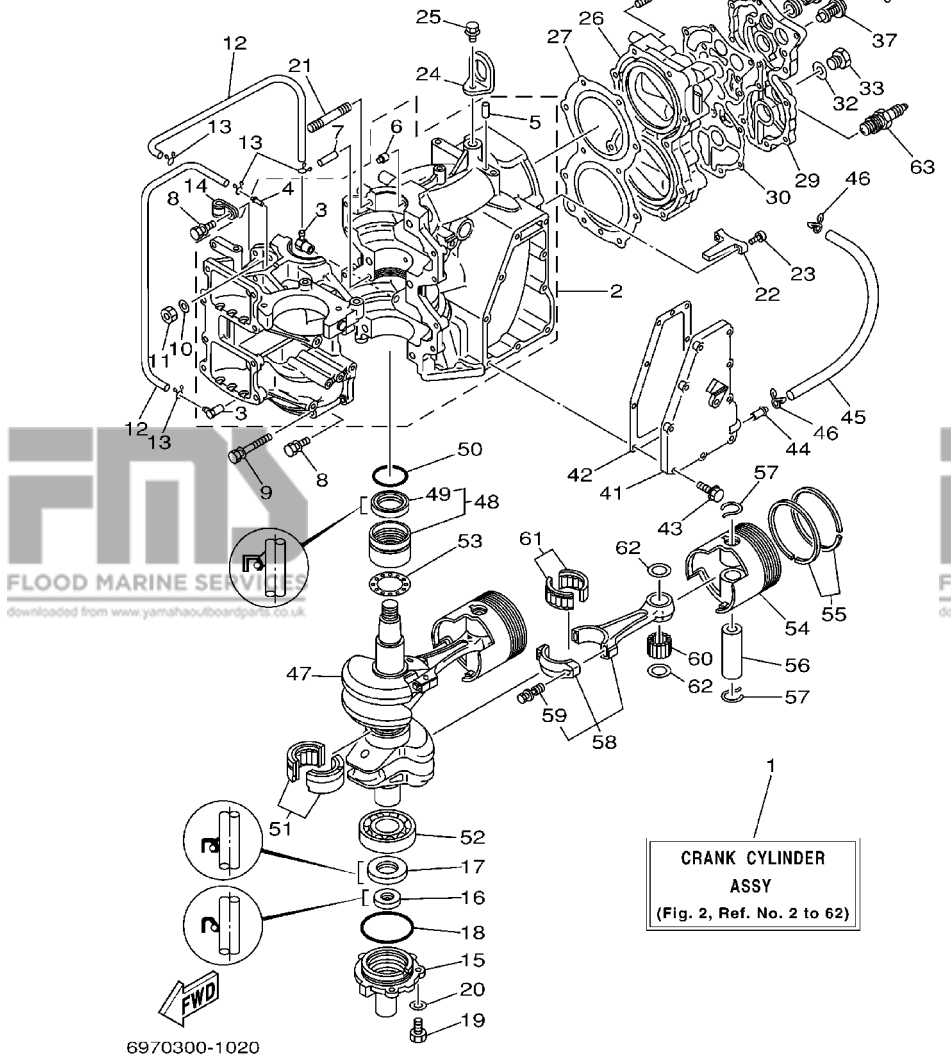


FIG. 2 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B		REMARKS REMARQUES
1	697-W0090-05-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1		
2	697-15100-02-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1		
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2		
4	624-14485-00	.PIPE, JOINT .DURITE	1		
5	93604-08062	.PIN, DOWEL .GOUJON	1		
6	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2		
7	93608-12063	PIN, DOWEL GOUJON	1		
8	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8		
9	90119-10005	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4		
10	90201-10008	WASHER, PLATE RONDELLE, PLATE	2		
11	95313-10600	NUT ECROU	2		
12	90445-07240	HOSE (L330) DURITE (L330)	2		
13	90467-06016	CLIP JONC	4		
14	90461-04011	CLAMP BRIDE	1		
15	663-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1		
16	93104-18049	OIL SEAL JOINT SPY	1		
17	93102-28135	OIL SEAL JOINT SPY	1		
18	93210-62269	O-RING JOINT TORIQUE	1		
19	97095-06016	BOLT BOULON	3		
20	92995-06600	WASHER RONDELLE	3		
21	90116-10177	BOLT, STUD GOUJON	2		
22	663-11325-00	ANODE ANODE	1		
23	98780-04015	SCREW, FLAT HEAD VIS, TETE PLATE	2		
24	697-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1		
25	90119-08018	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1		
26	663-11111-02-1S	HEAD, CYLINDER 1 CULASSE	1		
27	697-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1		

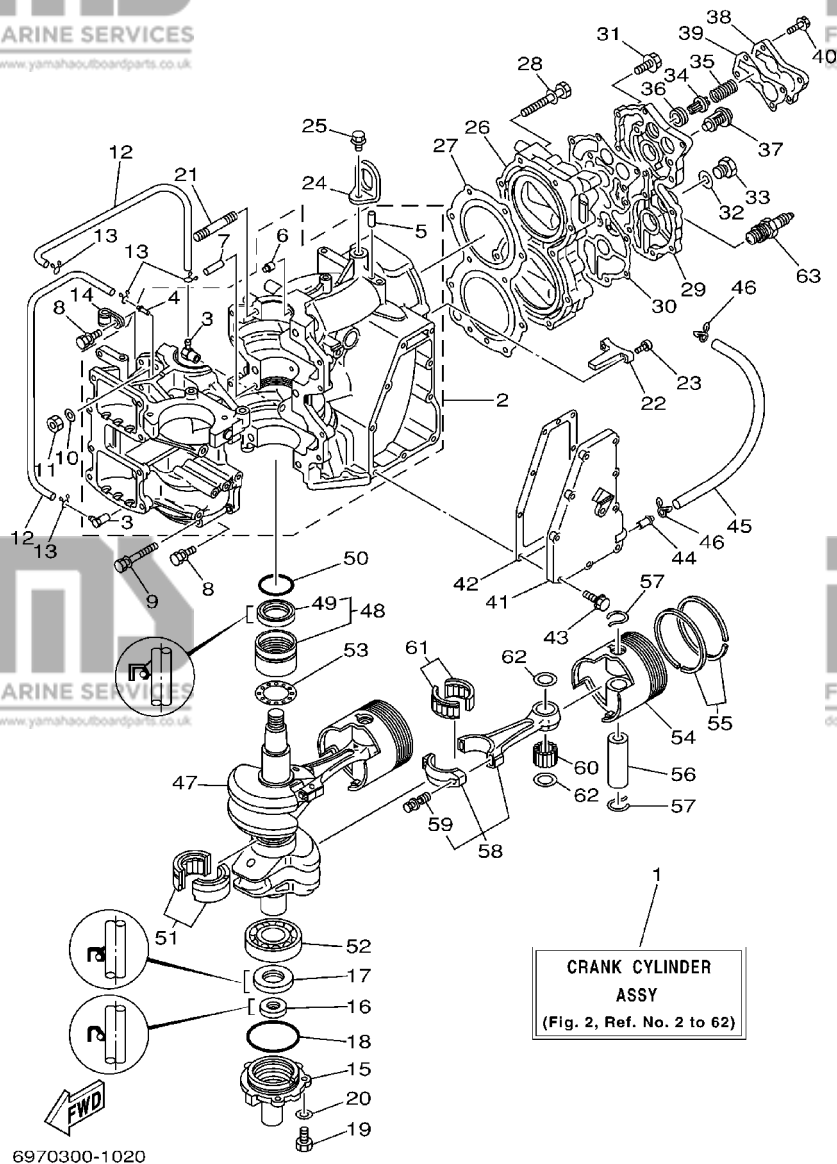


FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B		REMARKS REMARQUES
28	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10		
29	663-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1		
30	663-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1		
31	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12		
32	90430-14115	GASKET JOINT	1		
33	90340-14036	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1		
34	663-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1		
35	90501-14234	SPRING, COMPRESSION RESSORT, COMPRESSION	1		
36	90480-18065	GROMMET PASSE-FIL	1		
37	6F5-12411-02	THERMOSTAT THERMOSTAT	1		
38	663-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1		
39	663-12414-A0	GASKET, COVER JOINT, COUVERCLE	1		
40	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4		
41	663-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1		
42	663-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1		
43	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	9		
44	650-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1		
45	663-24312-01	PIPE 2 DURITE 2	1		
46	90467-08004	CLIP JONC	2		AP
47	663-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1		
48	93311-632U1	BEARING ROULEMENT	1		
49	93102-32M07	OIL SEAL JOINT SPY	1		
50	93210-42159	O-RING JOINT TORIQUE	1		
51	93311-832U4	BEARING ROULEMENT	1		
52	93306-206U3	BEARING ROULEMENT	1		
53	663-11561-00	SHIM, CRANK 1 CALE, VILEBREQUIN 1	1		
54	688-11631-03-94	PISTON (STD) PISTON (STD)	2		

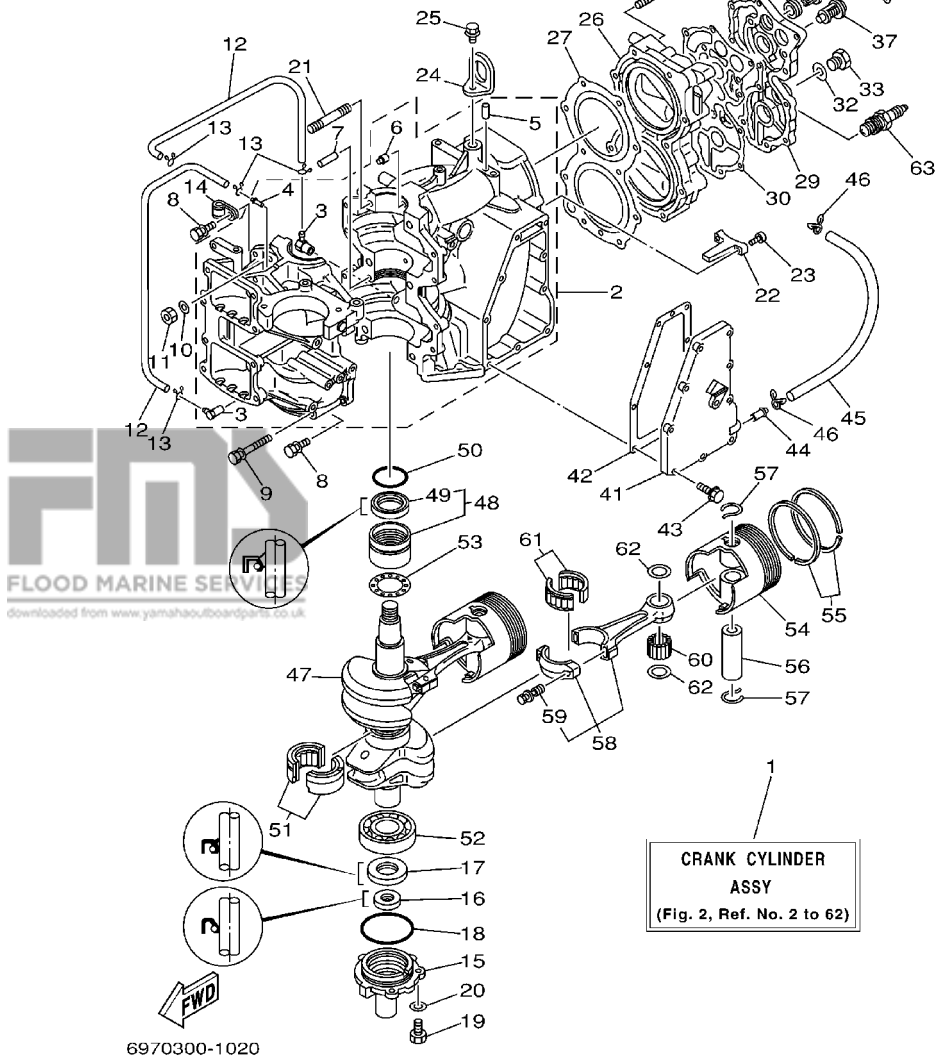


FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B		REMARKS REMARQUES
54	688-11635-03	PISTON (0.25MM O/S)	2		AP
		PISTON (0.25MM O/S)			
	688-11636-03	PISTON (0.50MM O/S)	2		AP
		PISTON (0.50MM O/S)			
55	688-11603-A0	PISTON RING SET (STD)	2		
		JUE DE SEGMENTS (STD)			
	688-11604-A0	PISTON RING SET (0.25MM O/S)	2		AP
		JUE DE SEGMENTS (0.25MM O/S)			
	688-11605-A0	PISTON RING SET (0.50MM O/S)	2		AP
		JUE DE SEGMENTS (0.50MM O/S)			
56	663-11633-00	PIN, PISTON	2		
		AXE, PISTON			
57	688-11634-00	CLIP, PISTON PIN	4		
		AGRAFE, AXE DE PISTON			
58	688-11650-03	CONNECTING ROD ASSY	2		
		BIELLE COMPLETE			
59	90109-08022	.BOLT	2		
		.BOULON			
60	93603-21111	PIN, DOWEL	56		
		GOUJON			
61	93310-730V8	BEARING	2		
		ROULEMENT			
62	90201-20417	WASHER, PLATE	4		
		RONDELLE, PLATE			
63	94702-00247	PLUG, SPARK (NGK BR8HS-10)	2		
		BOUGIE D'ALLUMAGE (NGK BR8HS-10)			

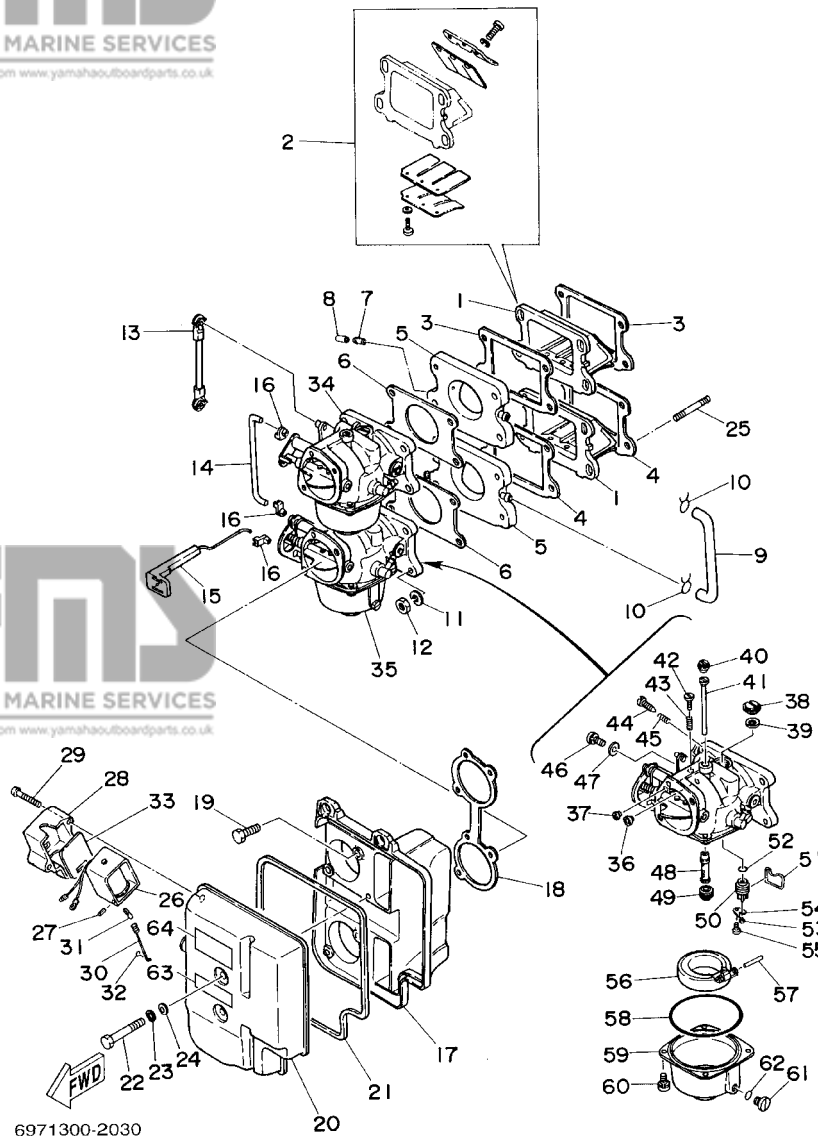


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	697-13610-00	REED VALVE ASSY CLAPET COMPLET	2			
2	692-W0004-00	.REED SET .JEU DE CLAPETS	1			
3	663-13621-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2			
4	663-13622-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2			
5	663-13641-02-94	MANIFOLD 1 TUBULURE 1	2			
6	663-14198-A0	GASKET JOINT	2			
7	624-14485-00	PIPE, JOINT DURITE	2			
8	647-14395-60	CAP, OVERFLOW PIPE COUVRE DE DURITE REFOULEMENT	1			
9	663-24321-00	PIPE 10 DURITE	1			
10	90467-08004	CLIP JONC	2			
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	8			
12	95380-06600	NUT, HEXAGON ECROU	8			
13	697-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1			
14	663-41257-02	ROD, CHOKE 2 TRINGLE 2, STARTER	1			
15	663-41256-01	ROD, CHOKE 1 TRINGLE 1, STARTER	1			
16	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3			
17	697-14417-00-94	COVER 1 COUVERCLE 1	1			
18	663-14483-A0	GASKET JOINT	1			
19	97013-06025	BOLT BOULON	4			
20	697-14418-00-94	COVER 2 COUVERCLE 2	1			
21	697-14416-00	GASKET, AIR CLEANER JOINT, FILTRE A AIR	1			
22	97095-06045	BOLT BOULON	2			
23	92995-06100	WASHER, SPRING RONDELLE, GROWER	2			
24	92995-06600	WASHER RONDELLE	2			
25	90116-06176	BOLT, STUD GOIJON	8			
26	663-86110-02	SOLÉNOÏD SOLENOID	1			
27	91690-30010	PIN, SPRING GOUPILLE, ELASTIQUE	1			

B1

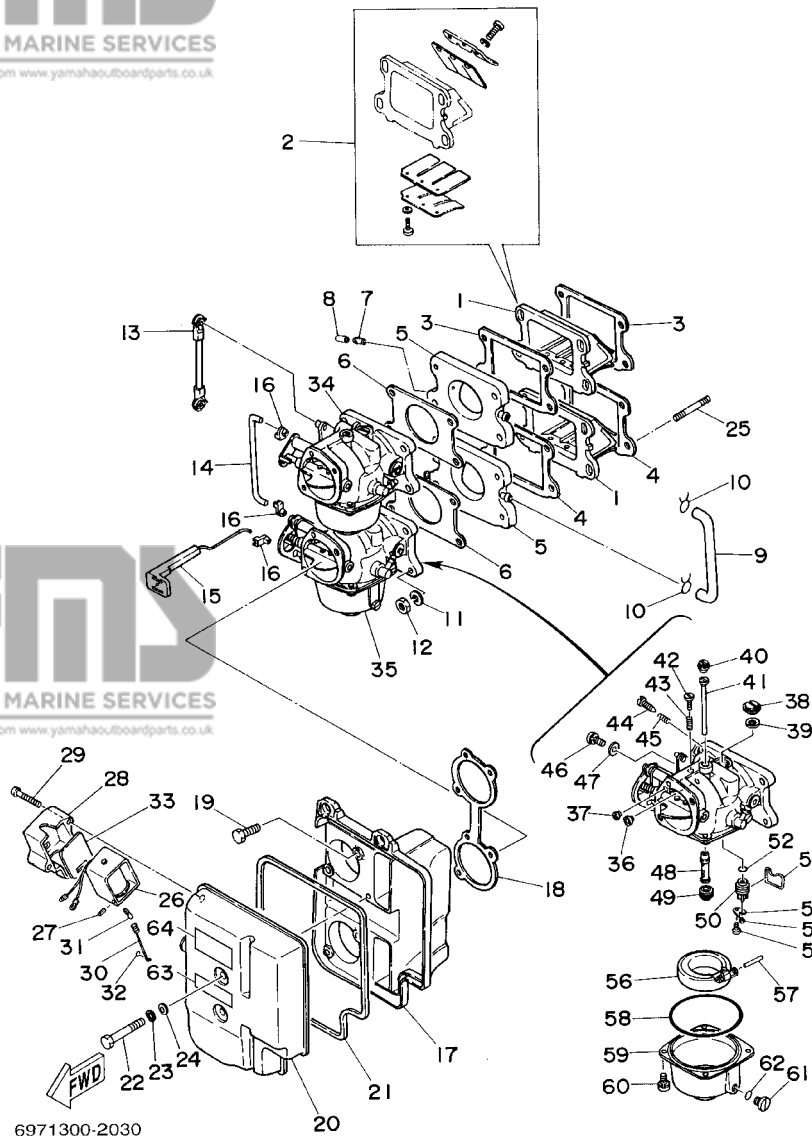
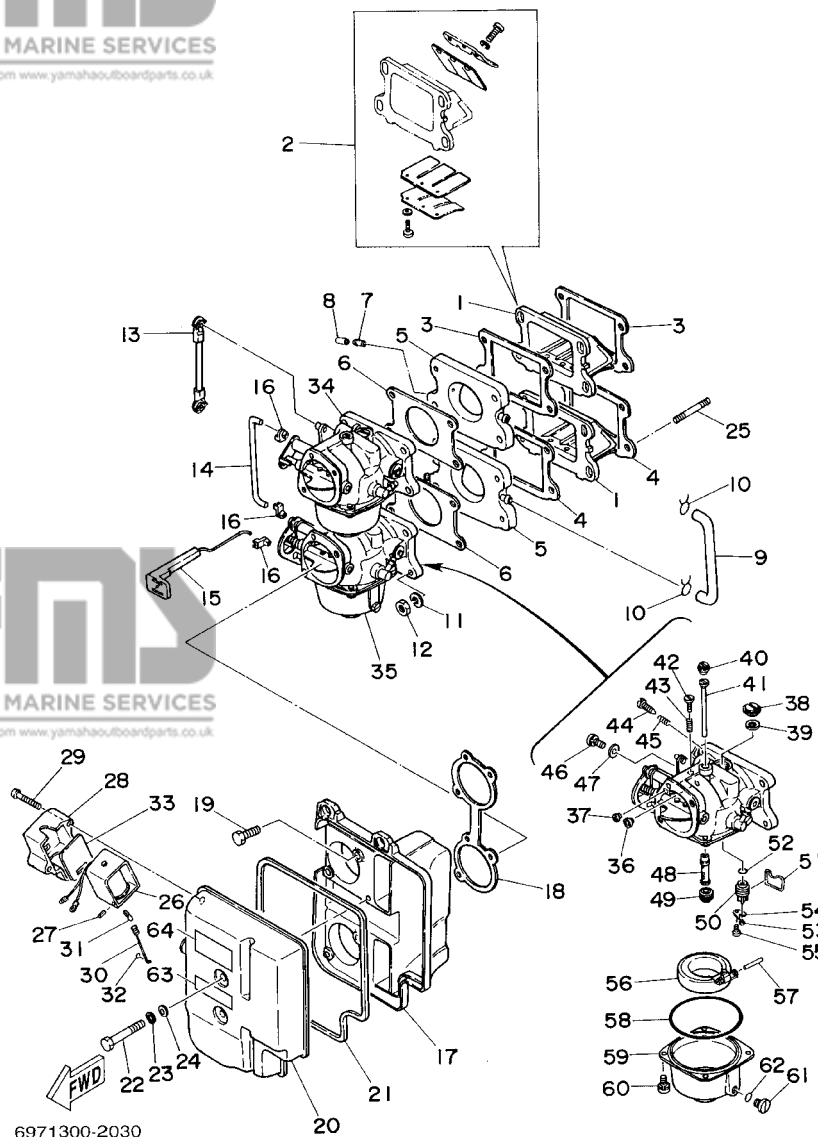


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
28	663-86115-00	HOLDER, SOLENOID SUPPORT, SOLENOIDE	1			
29	97880-05030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2			
30	663-86116-01	WIRE, PULL CABLE, TENSION	1			
31	676-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1			
32	93210-03261	O-RING JOINT TORIQUE	1			
33	663-86118-00	DAMPER AMORTISSEUR	1			
34	697-14501-04	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLETE	1			#1
35	697-14502-04	CARBURETOR ASSY 2 CARBURATEUR 2 COMPLET	1			#2
36	663-14950-27	.PILOT, AIR JET .GICLEUR, AIR RALENTI	2			
37	663-14945-32	.JET (#125) .GICLEUR (#125)	2			
38	697-14991-00	.SCREW .VIS	2			
39	679-14557-00	.WASHER .RONDELLE	2			
40	663-14567-01	.SCREW .VIS	2			
41	663-14942-19	.JET, PILOT .GICLEUR, RALENTI	2			
42	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1			#2
43	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1			#2
44	663-14923-00	.SCREW, PILOT .VIS, RALENTI	2			
45	90501-08214	.SPRING, COMPRESSION .RESSORT, COMPRESSION	2			
46	6K5-14592-00	.SCREW .VIS	1			#1
47	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	1			#1
48	663-14947-01	.JET, NEEDLE .GICLEUR DE STARTER	2			
49	663-14943-39	.JET, MAIN (#160) .GICLEUR, PRINCIPAL (#160)	2			
50	696-14590-00	.NEEDLE VALVE ASSY .POINTEAU	2			
51	663-14159-00	.CLIP .JONC	2			
52	93210-07229	.O-RING JOINT TORIQUE	2			
53	810-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	2			
54	371-14919-60	.CLIP .JONC	2			

B2

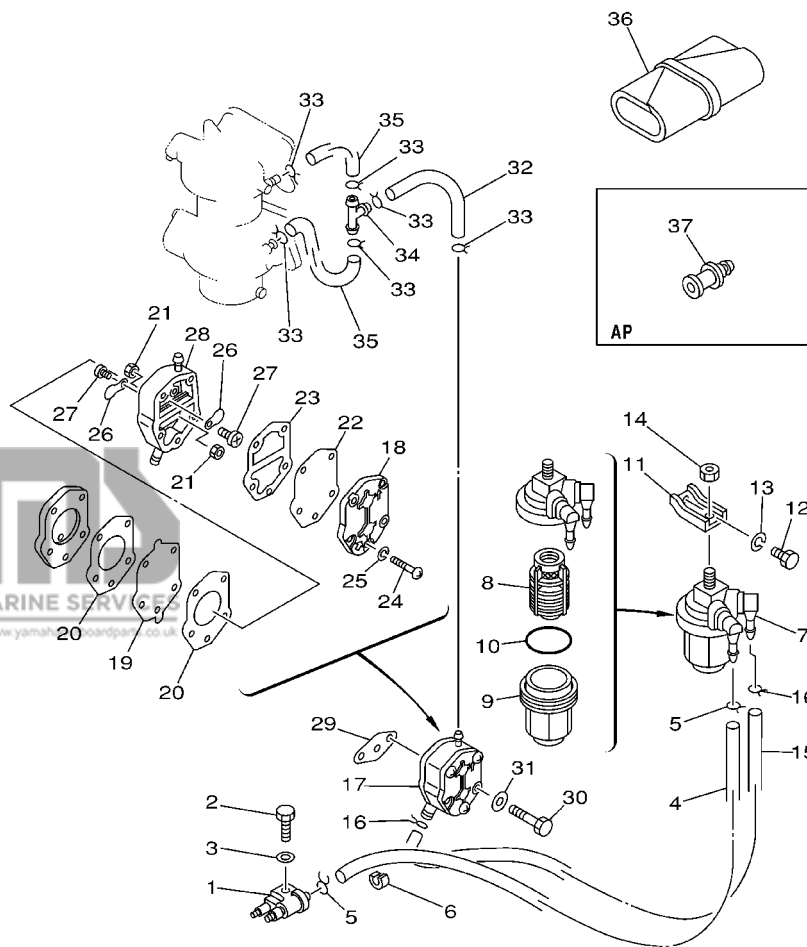


6971300-2030

FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
55	98580-04006	.SCREW, PAN HEAD	2			
56	6F0-14985-00	.VIS, TETE TRONCONIQUE	2			
		.FLOAT	2			
57	663-14548-00	.FLOTTEUR	2			
		.PIN, FLOAT ARM	2			
58	93210-64272	.AXE, BRAS DE FLOTTEUR	2			
		.O-RING	2			
59	663-14980-00	.JOINT TORIQUE	2			
		.BODY, FLOAT CHAMBER	2			
		.CORPS, CUVE DE FLOTTEUR	2			
60	97980-04112	.SCREW, WITH WASHER	8			
		.VIS, AVEC RONDELLE	8			
61	6H3-14992-00	.SCREW, DRAIN	2			
		.BOUCHON, PURGE	2			
62	93210-04230	.O-RING	2			
		.JOINT TORIQUE	2			
63	6A1-83625-41	MARK 5	1			
		ETIQUETTE 5	1			
64	6A1-83625-51	MARK 5	1			
		ETIQUETTE 5	1			



FWD
6970700-0040

FIG. 4 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1			
2	97095-06020	BOLT BOULON	1			
3	92995-06600	WASHER RONDELLE	1			
4	90445-09109	HOSE DURITE	1			
5	90467-08004	CLIP JONG	2			
6	90464-04011	CLAMP BRIDE	1			
7	61N-24560-00	FILTER ASSY ENS FILTRE	1			
8	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1			
9	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1			
10	93210-32738	.O-RING JOINT TORIQUE	1			
11	6E9-24566-70	BRACKET, FILTER SUPPORT, FILTRE	1			
12	97013-06014	BOLT BOULON	1			
13	92903-06100	WASHER, SPRING RONDELLE, GROWER	1			
14	95380-08600	NUT ECROU	1			
15	90445-09097	HOSE DURITE	1			
16	90467-08004	CLIP JONG	2			
17	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1			
18	6A0-24413-00	.BODY 2 .CORPS 2	1			
19	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1			
20	648-24434-01	.GASKET, BODY .JOINT, CORPS	2			
21	95380-03600	.NUT .ECROU	2			
22	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1			
23	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1			
24	98503-05028	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3			
25	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3			
26	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2			
27	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2			

B4

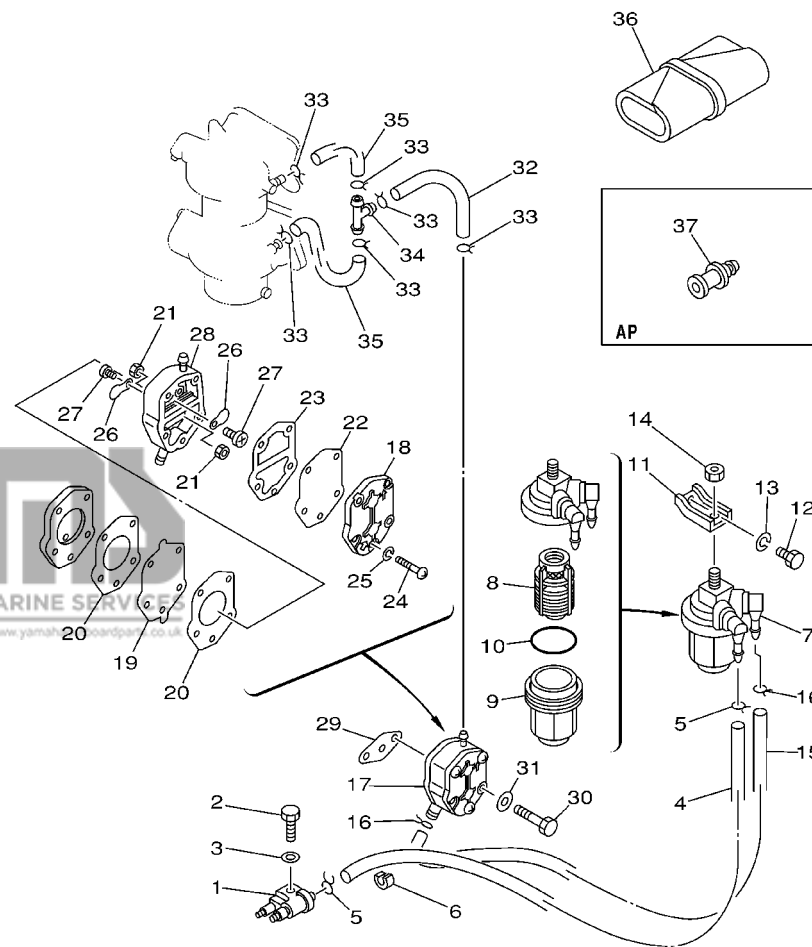


FIG. 4 FUEL

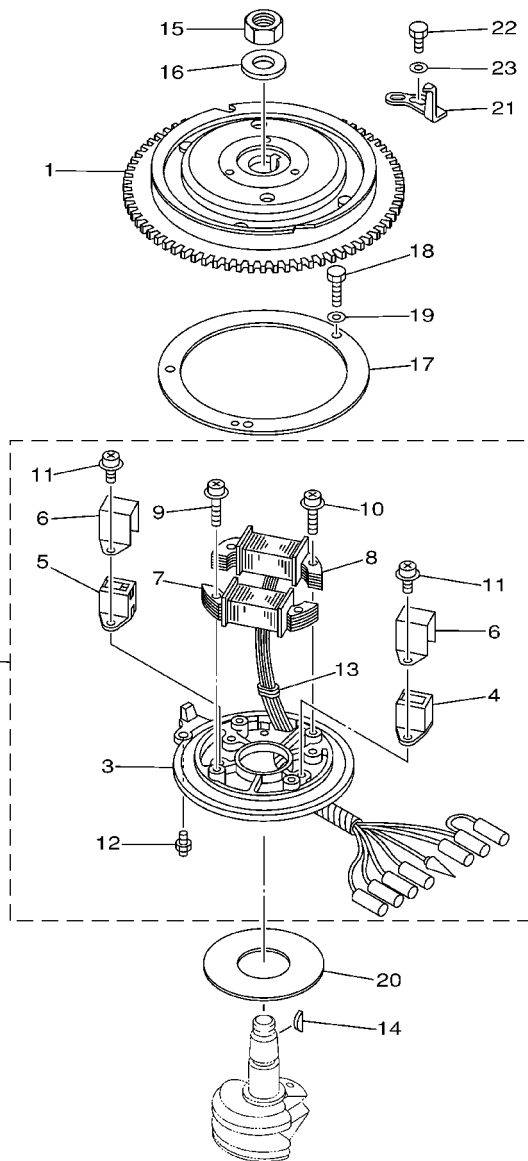
CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
28	6A0-24412-02	.BODY 1 .CORPS 1	1			
29	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1			
30	97095-06040	BOLT BOULON	2			
31	92995-06600	WASHER RONDELLE	2			
32	90445-09086	HOSE (L170) DURITE (L170)	1			
33	90467-08004	CLIP JONC	6			
34	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1			
35	90445-09061	HOSE (L65) DURITE (L65)	2			
36	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1			
37	626-28193-01-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1			AP D:15MM



6970700-0040

B5

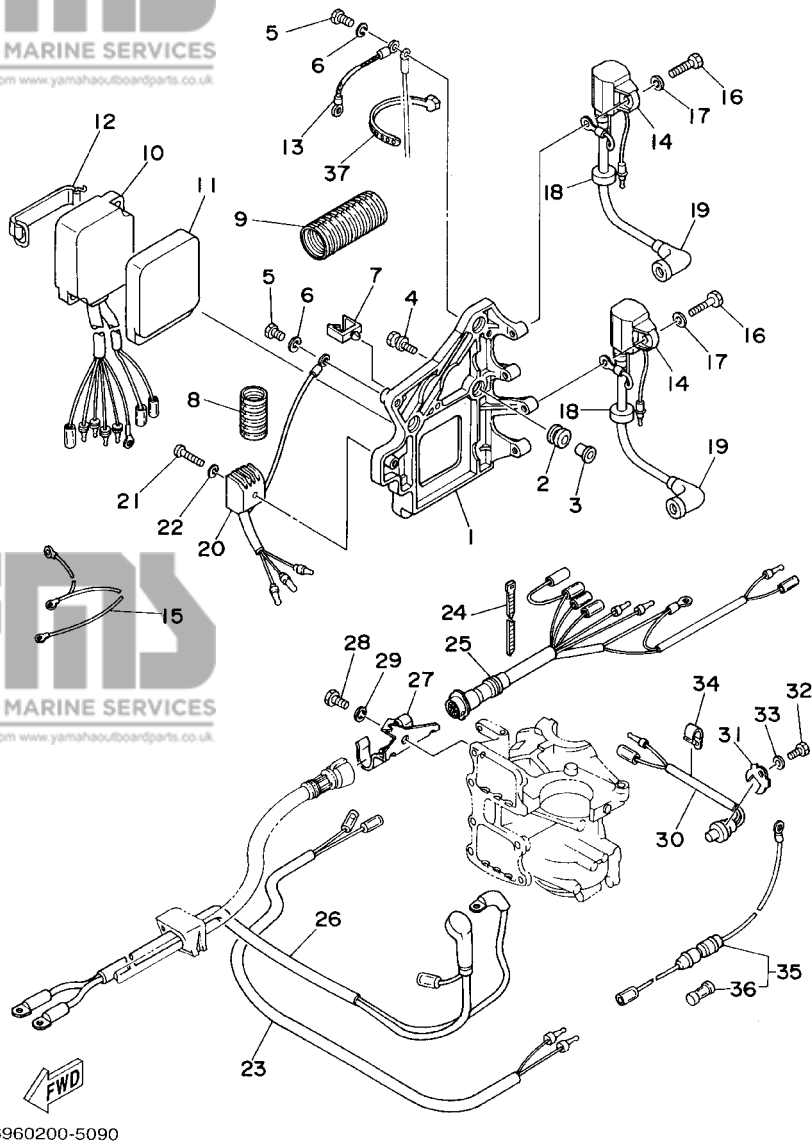


6970700-0050

FIG. 5 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	697-85550-00	ROTOR ASSY ROTOR CPLT	1			
2	697-85560-01	BASE ASSY ENS. FLASQUE	1			
3	697-85561-00	.BASE, MAGNETO .BASE, MAGNETO	1			
4	697-85580-00	.COIL, PULSER .BOBINE, PULSEUR	1			
5	697-85580-10	.COIL, PULSER .BOBINE, PULSEUR	1			
6	6F0-85599-A0	.COVER .COUVERCLE	2			
7	697-85520-02	.COIL, CHARGE .BOBINE, CHARGE	1			
8	697-85533-00	.COIL, LIGHTING .BOBINE, ECLAIRAGE	1			
9	97602-05130	.SCREW, PAN HEAD WITH WASHER .VIS HEXAGONAL	2			
10	97602-05132	.SCREW, PAN HEAD WITH WASHER .VIS HEXAGONAL	2			
11	97602-05114	.SCREW, PAN HEAD WITH WASHER .VIS HEXAGONAL	4			
12	663-85518-00	.JOINT, BALL .JOINT SPHERIQUE	1			
13	90480-06158	.GROMMET .PASSE-FIL	1			
14	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1			
15	90170-20137	NUT ECROU	1			
16	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1			
17	663-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1			
18	97013-06020	BOLT BOULON	3			
19	92903-06600	WASHER, PLATE RONDELLE, PLATE	3			
20	663-41619-00	WASHER, MAGNETO RONDELLE, PLATEAU D'AVANCE	1			
21	697-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1			
22	97095-06016	BOLT BOULON	1			
23	92995-06600	WASHER RONDELLE	1			



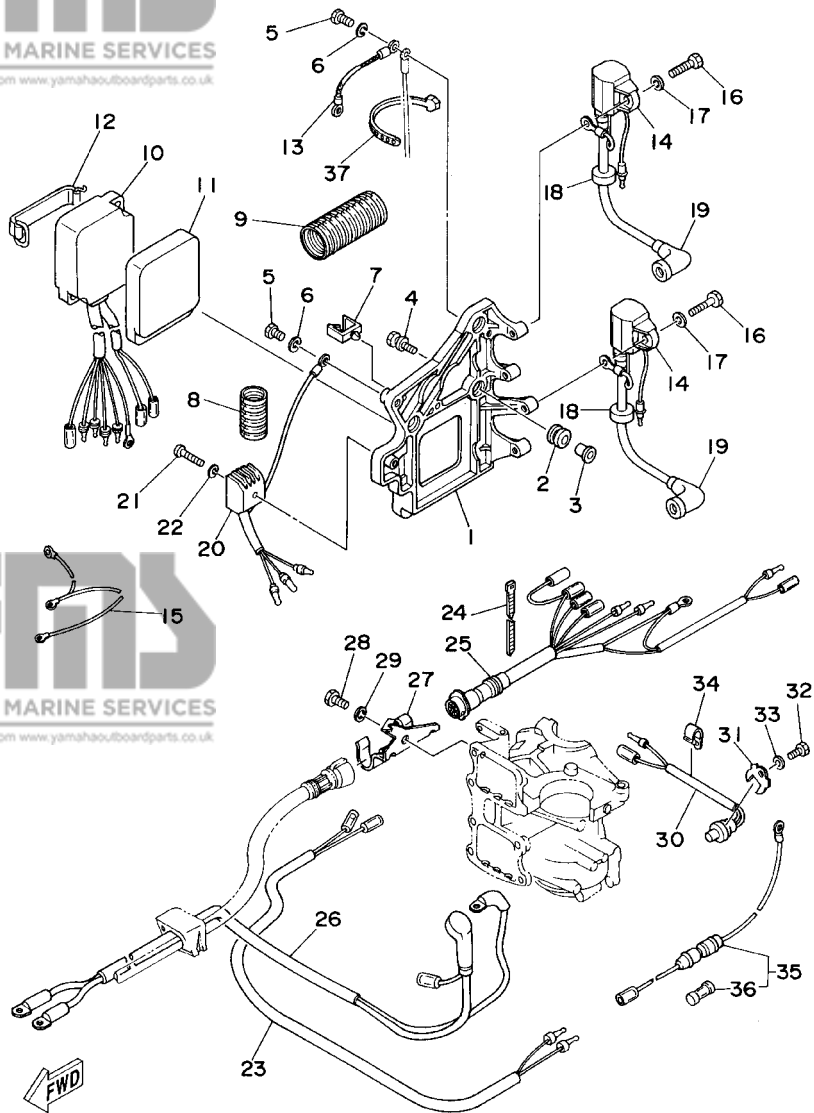
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FIG. 6 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	663-85542-01-94	BRACKET SUPPORT	1			
2	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3			
3	624-42542-00	PIPE TUYAU	3			
4	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3			
5	97095-06012	BOLT BOULON	2			
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2			
7	90464-07M10	CLAMP BRIDE	1			
8	6G5-83557-00	TUBE TUBE	1			
9	697-83557-00	TUBE TUBE	1			
10	697-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1			
11	697-85547-00	DAMPER AMORTISSEUR	1			
12	663-82131-01	BAND, BATTERY BANDE, DE BATTERIE	1			
13	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1			
14	697-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2			
15	697-82519-00	WIRE, EARTH LEAD FIL, MASSE	1			
16	97095-06020	BOLT BOULON	2			
17	92995-06600	WASHER RONDELLE	2			
18	90480-25161	GROMMET PASSE-FIL	2			
19	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	2			
20	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1			
21	97880-05030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1			
22	92990-05100	WASHER, SPRING RONDELLE, GROWER	1			
23	697-81971-11	WIRE, LEAD FIL	1			
24	90465-13M11	CLAMP BRIDE	2			
25	697-82590-21	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1			
26	697-82105-20	WIRE HARNESS FAISCEAU DE FILS	1			
27	697-82594-00	CLAMP BRIDE	1			

B7

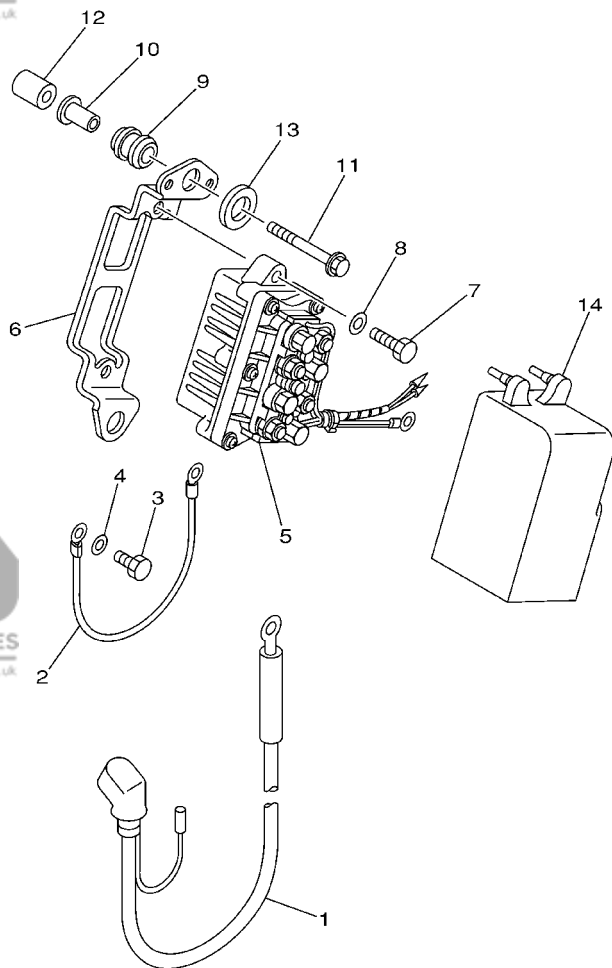


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FIG. 6 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
28	97095-08016	BOLT BOULON	1			
29	92995-08600	WASHER RONDELLE	1			
30	688-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1			
31	663-82588-00	PLATE PLAQUE	1			
32	97013-06010	BOLT BOULON	1			
33	92903-06100	WASHER, SPRING RONDELLE, GROWER	1			
34	90465-06M86	CLAMP BRIDE	1			
35	682-82150-10	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1			
36	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1			
37	90465-13M39	CLAMP BRIDE	1			

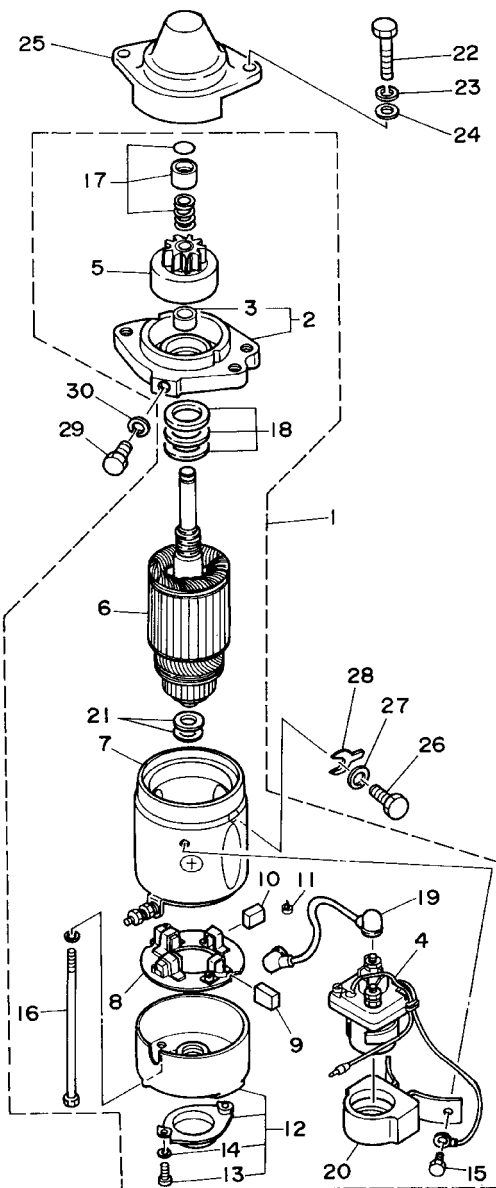


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FIG. 7 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	697-82117-00	WIRE, LEAD FIL	1			
2	61A-81949-00	WIRE, LEAD FIL	1			
3	97013-06012	BOLT BOULON	1			
4	92903-06600	WASHER, PLATE RONDELLE, PLATE	1			
5	697-81950-00	RELAY ASSY RELAIS COMPLET	1			
6	697-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1			
7	97095-06020	BOLT BOULON	2			
8	92995-06600	WASHER RONDELLE	2			
9	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2			
10	624-42542-00	PIPE TUYAU	2			
11	95895-06045	BOLT, FLANGE BOULON, A COLLERETTE	2			
12	90387-06M38	COLLAR COLLERETTE	2			
13	90201-12M16	WASHER, PLATE RONDELLE, PLATE	2			
14	697-82154-00	CASE CAISSE	1			



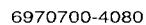
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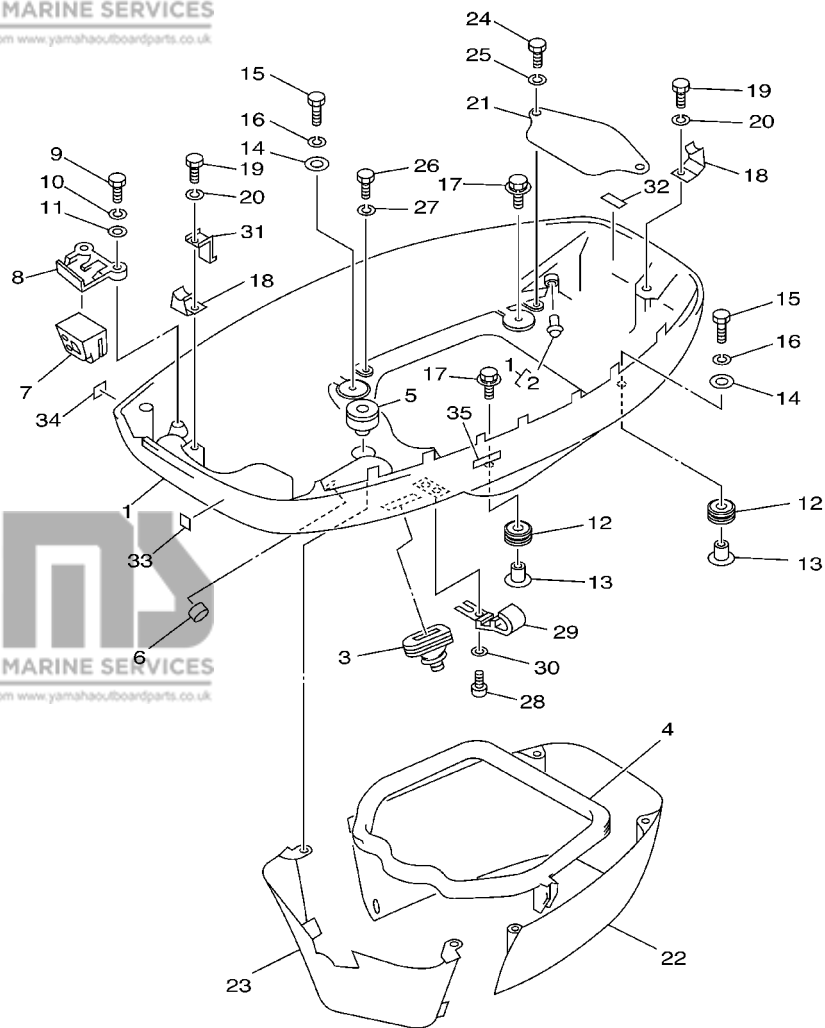
FIG. 8 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	697-81800-13	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1			
2	676-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1			
3	688-81831-00	..METAL, FRONT ..METAL, AVANT	1			
4	682-81941-11	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1			
5	663-81832-12	.PINION ASSY .PIGNON D'ATTAQUE (ENS.)	1			
6	676-81850-12	.ARMATURE ASSY .INDUIT	1			
7	663-81810-11	.STATOR ASSY .STATOR COMPLET	1			
8	663-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1			
9	663-81811-11	.BRUSH 1 .CHARBON 1	2			
10	663-81812-11	.BRUSH 2 .CHARBON 2	2			
11	663-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	4			
12	663-81820-12	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1			
13	98503-04012	..SCREW, PAN HEAD ..VIS, TETE TRONCONIQUE	2			
14	92901-04100	..WASHER, SPRING ..RONDELLE, GROWER	2			
15	97313-06010	.BOLT BOULON	2			
16	663-81826-10	.BOLT BOULON	2			
17	697-81857-12	.PINION STOPPER SET .BUTEE PIGNON	1			
18	697-81809-10	.WASHER KIT .JEU DE RONDELLES	1			
19	697-81815-10	.CORD, STARTER MOTOR .FIL, DEMARREUR ELECTRIQUE	1			
20	697-81952-10	.HOLDER, RELAY .SUPPORT, RELAIS	1			
21	688-81824-00	.WASHER 2 .RONDELLE 2	2			
22	97013-08040	BOLT BOULON	2			
23	92903-08100	WASHER, SPRING RONDELLE, GROWER	2			
24	92903-08600	WASHER, PLATE RONDELLE, PLATE	2			
25	663-81842-01-94	COVER COUVERCLE	1			
26	97013-08025	BOLT BOULON	1			
27	92903-08100	WASHER, SPRING RONDELLE, GROWER	1			

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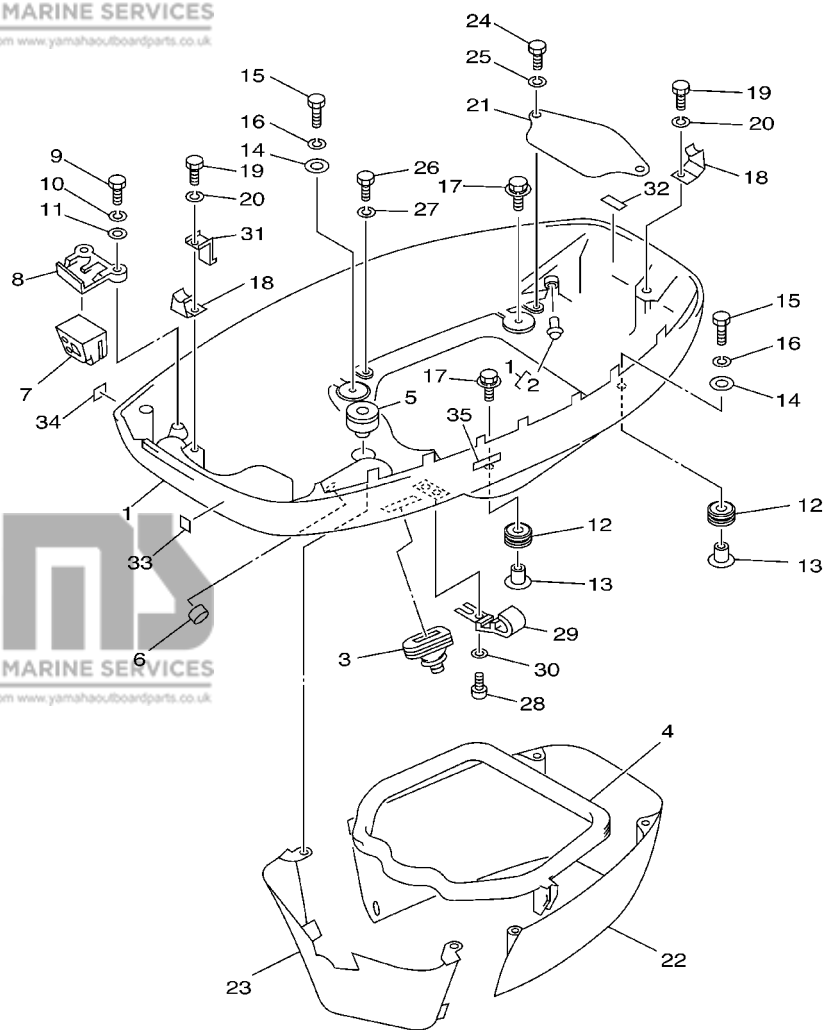
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FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	697-42711-02-4D	COWLING, BOTTOM CUVETTE	1			
2	663-24376-00	.PIPE, JOINT 1 .DURITE 1, RACCORDEMENT	1			
3	688-42726-10	GROMMET PASSE-FIL	1			
4	663-42716-01	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1			
5	663-42724-00	GROMMET PASSE-FIL	1			
6	90480-12004	GROMMET PASSE-FIL	1			
7	663-42725-01	GROMMET PASSE-FIL	1			
8	663-42738-03-94	PLATE, FITTING ETRIER	1			
9	97095-06016	BOLT BOULON	2			
10	92995-06100	WASHER, SPRING RONDELLE, GROWER	2			
11	92995-06600	WASHER RONDELLE	2			
12	90480-09M12	GROMMET PASSE-FIL	4			
13	90387-06M03	COLLAR COLLERETTE	4			
14	90201-06416	WASHER, PLATE RONDELLE, PLATE	2			
15	97095-06030	BOLT BOULON	2			
16	92995-06100	WASHER, SPRING RONDELLE, GROWER	2			
17	90119-06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2			
18	663-42744-02	STAY SUPPORT	2			
19	97095-06014	BOLT BOULON	2			
20	92995-06100	WASHER, SPRING RONDELLE, GROWER	2			
21	663-42723-01-94	COVER, BOTTOM COUVERCLE	1			
22	663-42741-01-4D	APRON CAPOT LATERAL	1			
23	663-42771-02-4D	APRON CAPOT LATERAL	1			
24	97095-06020	BOLT BOULON	2			
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	2			
26	97095-06025	BOLT BOULON	2			
27	92995-06100	WASHER, SPRING RONDELLE, GROWER	2			

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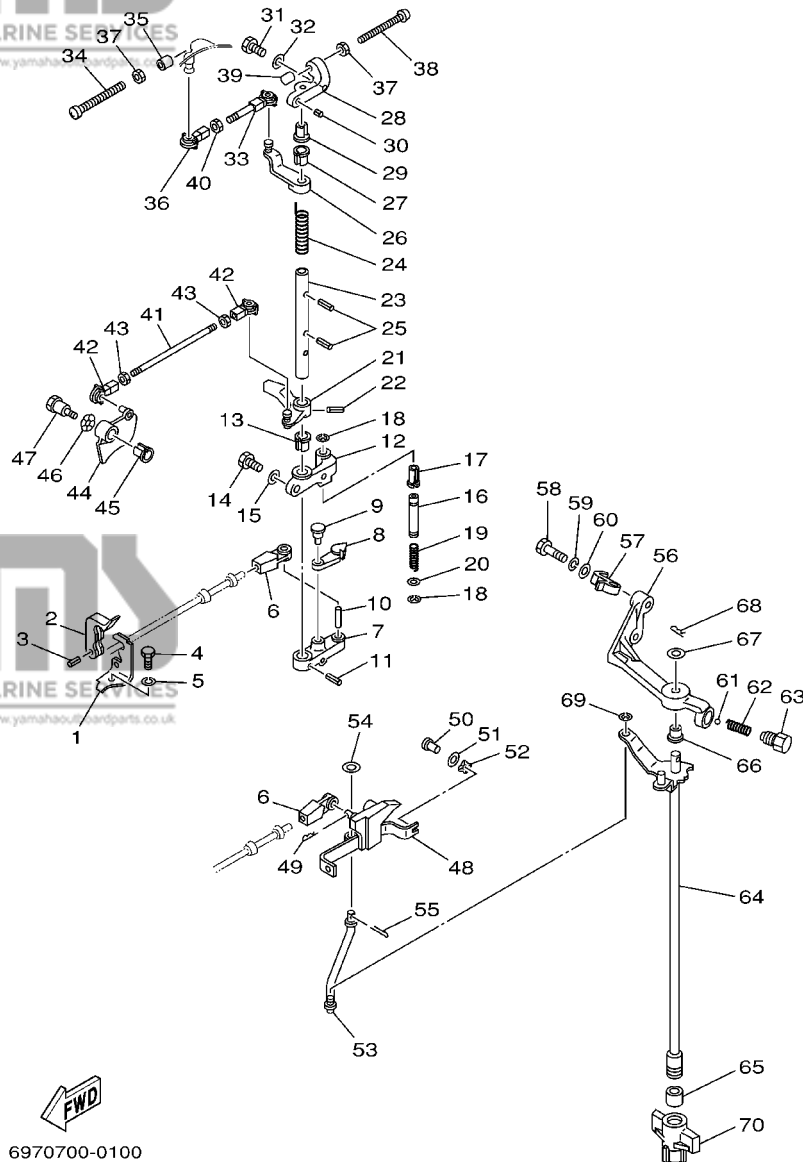


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FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
28	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1			
29	6E5-24367-10	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1			
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	1			
31	663-82594-03	CLAMP BRIDE	1			
32	6G5-42791-10	MARK 1 ETIQUETTE 1	1			
33	6A1-42792-01	MARK (100:1) ETIQUETTE (100:1)	1			
34	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1			
35	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1			



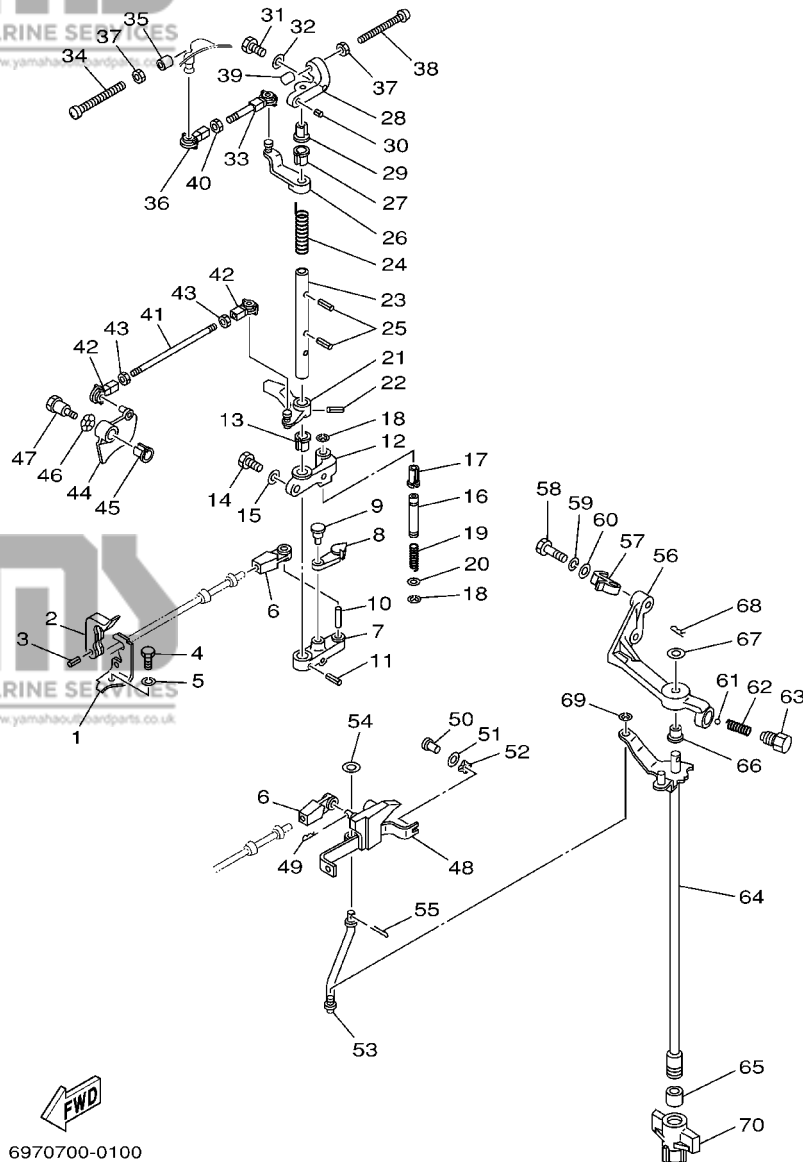
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FIG. 10 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B				REMARKS REMARQUES
1	663-48531-00	BRACKET, REMOTE CONTROL ETRIER 1, COMMANDE A DISTANCE	1				
2	663-48538-00	CLAMP, CABLE 1 COLLIER	1				
3	91690-30012	PIN, SPRING GOUPILLE, ELASTIQUE	1				
4	97095-08016	BOLT BOULON	1				
5	92995-08100	WASHER RONDELLE	1				
6	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	2				
7	663-41632-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1				
8	663-41282-00	STOPPER, FREE ACCEL. LINK VERROU	1				
9	90249-05125	PIN GOUPILLE	1				
10	93607-23110	PIN, DOWEL GOUJON	1				
11	91690-30018	PIN, SPRING GOUPILLE, ELASTIQUE	1				
12	663-41662-00-94	BRACKET SUPPORT	1				
13	90386-10009	BUSH DOUILLE	1				
14	97095-06018	BOLT BOULON	2				
15	92995-06600	WASHER RONDELLE	2				
16	663-44114-00	STOPPER PLAQUETTE	1				
17	90386-06M39	BUSH DOUILLE	1				
18	99080-05600	CIRCLIP CIRCLIP	2				
19	90501-08232	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
20	92903-06600	WASHER, PLATE RONDELLE, PLATE	1				
21	663-41633-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1				
22	91690-30018	PIN, SPRING GOUPILLE, ELASTIQUE	1				
23	663-41635-00	SHAFT, LINK CONNECTING AXE, RACCORD	1				
24	90508-20169	SPRING, TORSION RESSORT, TORSION	1				
25	91690-30018	PIN, SPRING GOUPILLE, ELASTIQUE	2				
26	663-41631-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1				
27	90386-10009	BUSH DOUILLE	1				

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FIG. 10 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B				REMARKS REMARQUES
28	663-41661-00-94	BRACKET SUPPORT	1				
29	90386-10009	BUSH DOUILLE	1				
30	91690-40010	PIN, SPRING GOUPILLE, ELASTIQUE	1				
31	97095-06018	BOLT BOULON	1				
32	92995-06600	WASHER RONDELLE	1				
33	688-41636-00	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1				
34	90157-06M11	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
35	688-44194-00	CAP CAPUCHON	1				
36	662-41237-01	JOINT, LINK RACCORD	1				
37	95380-06700	NUT ECROU	2				
38	90157-06M12	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1				
39	663-44194-00	CAP CAPUCHON	1				
40	95380-05600	NUT ECROU	1				
41	697-41211-00	LINK, ACCEL. BIELLETTE, ACCELERATION	1				
42	6H4-41237-00	JOINT, LINK RACCORD	2				
43	95380-05600	NUT ECROU	2				
44	663-41213-01-94	CAM, ACCEL. CAME, ACCELERATION	1				
45	90386-10009	BUSH DOUILLE	1				
46	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1				
47	90109-06260	BOLT BOULON	1				
48	663-44117-01	BRACKET SUPPORT	1				
49	90468-18008	CLIP JONC	1				
50	90241-06M00	PIN GOUPILLE	1				
51	92903-06600	WASHER, PLATE RONDELLE, PLATE	1				
52	90206-06040	WASHER, WAVE RONDELLE, ONDULEE	1				
53	663-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1				
54	92903-06600	WASHER, PLATE RONDELLE, PLATE	1				

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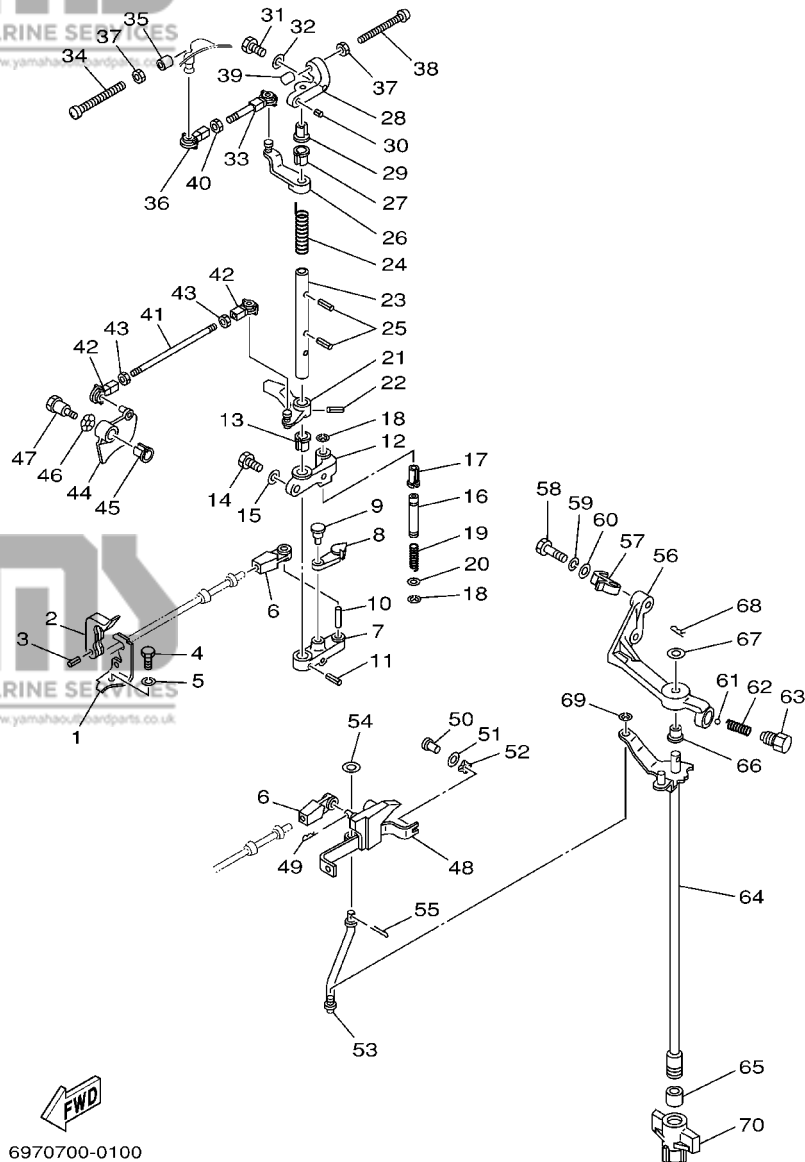
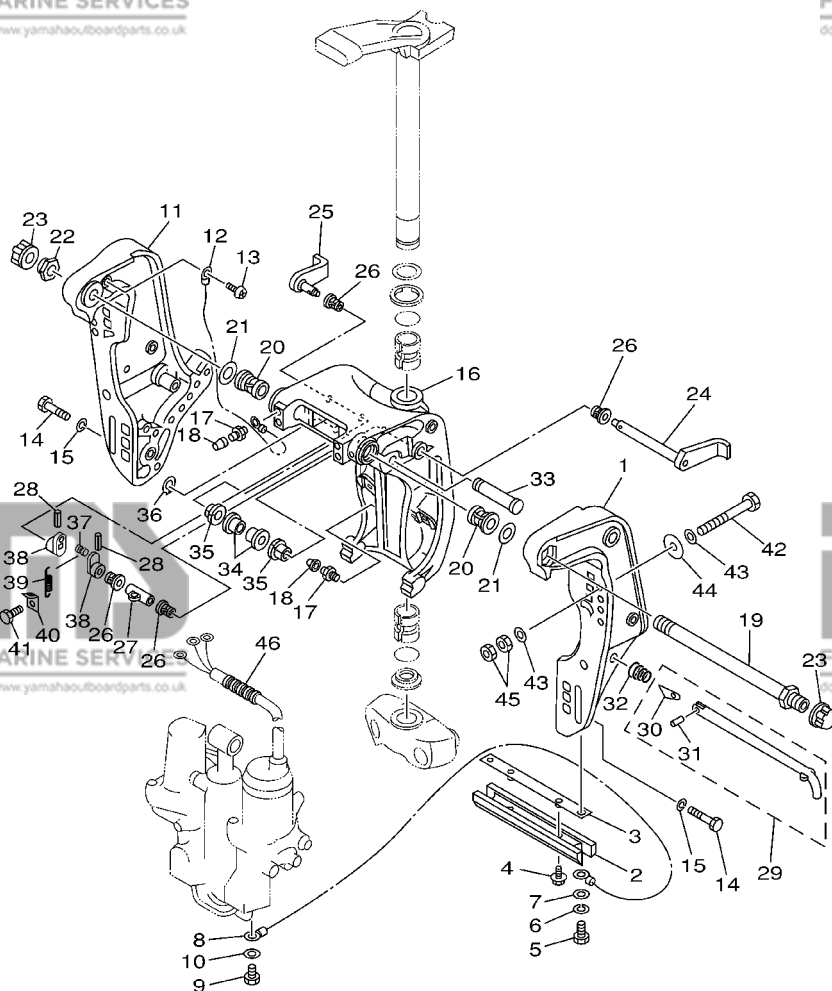


FIG. 10 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B				REMARKS REMARQUES
55	91490-16012	PIN, COTTER GOUPILLE, FENDUE	1				
56	688-44118-00-94	BRACKET SUPPORT	1				
57	90462-05M02	CLAMP BRIDE	1				
58	97013-08030	BOLT BOULON	2				
59	92903-08100	WASHER, SPRING RONDELLE, GROWER	2				
60	92903-08600	WASHER, PLATE RONDELLE, PLATE	2				
61	93501-04M02	BALL BILLE	1				
62	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1				
63	648-42715-00	BUSHING COUSSINET	1				
64	697-44120-12	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1				
65	696-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1				
66	90386-08006	BUSH DOUILLE	1				
67	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1				
68	90468-18008	CLIP JONC	1				
69	99080-05600	CIRCLIP CIRCLIP	1				
70	697-43662-00	GUIDE, REVERSE ROD GUIDE, TIGE DE VERROUILLAGE	1				



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FIG. 11 BRACKET 1

SUPPORT 1

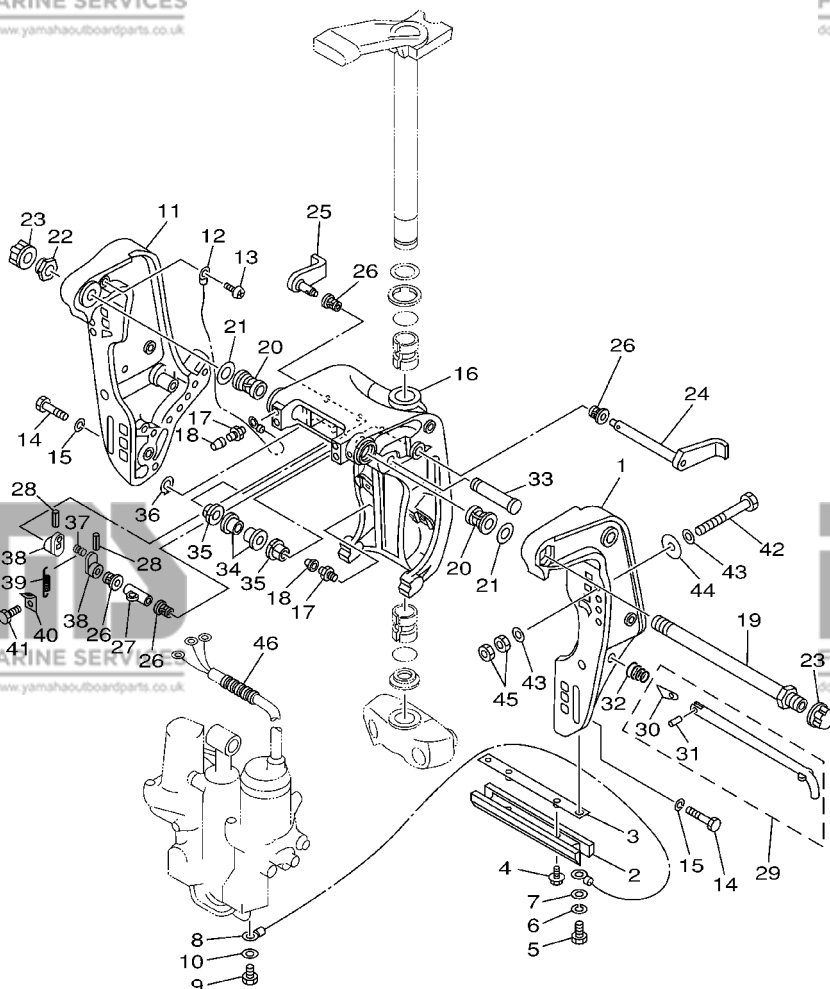
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	6H1-43111-01-4D	BRACKET, CLAMP PRESSE	1			
2	6H1-45251-03	ANODE ANODE	1			
3	6H1-44526-00	PLATE PLAQUE	1			
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2			
5	97095-06016	BOLT BOULON	2			
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2			
7	92995-06600	WASHER RONDELLE	2			
8	6H1-82148-00	WIRE, LEAD 4 FIL 4	1			
9	97095-06010	BOLT BOULON	1			
10	92995-06600	WASHER RONDELLE	1			
11	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1			
12	6E5-82148-00	WIRE, LEAD 4 FIL 4	1			
13	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1			
14	97095-10045	BOLT BOULON	6			
15	92995-10100	WASHER RONDELLE	6			
16	6H1-43311-01-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1			
17	93700-06M03	NIPPLE, GREASE GRAISSEUR	3			
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3			AP
19	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1			
20	90386-22M15	BUSH DOUILLE	2			
21	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2			
22	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1			
23	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2			
24	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1			
25	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1			
26	90386-10M16	BUSH DOUILLE	4			
27	90387-10M02	COLLAR COLLERETTE	1			

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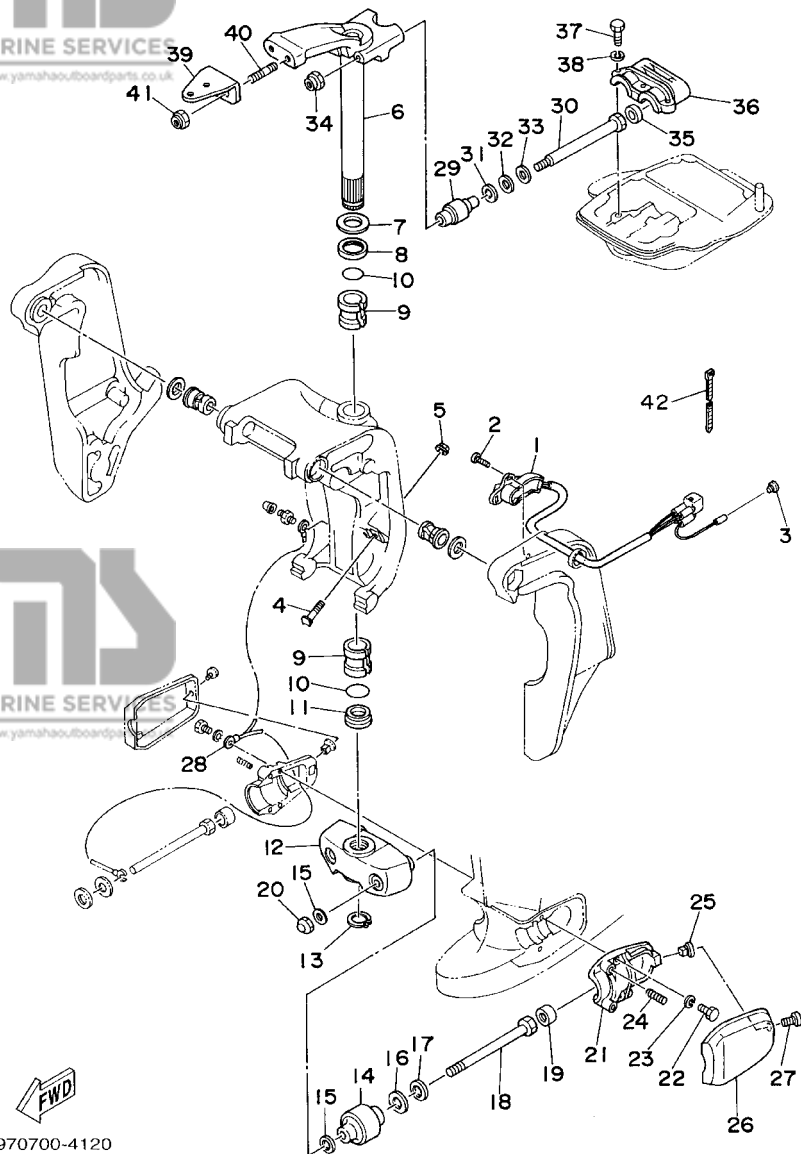
FIG. 11 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B				REMARKS REMARQUES
28	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE	2				
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1				
30	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1				
31	91690-30012	.PIN, SPRING .GOUPILLE, ELASTIQUE	1				
32	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1				
33	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1				
34	90386-18M63	BUSH DOUILLE	2				
35	90386-18M35	BUSH DOUILLE	2				
36	93410-18M02	CIRCLIP CIRCLIP, TYPE S	1				
37	90249-06M19	PIN GOUPILLE	1				
38	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2				
39	90506-14M24	SPRING, TENSION RESSORT, TENSION	1				
40	6G5-43144-00	HOOK, SPRING CROCHET	1				
41	97095-06010	BOLT BOULON	1				
42	90101-12M51	BOLT BOULON	4				
43	92995-12200	WASHER RONDELLE	8				
44	90201-12426	WASHER, PLATE RONDELLE, PLATE	4				
45	95380-12600	NUT ECROU	8				
46	90440-14M00	PIPE DURITE	1				



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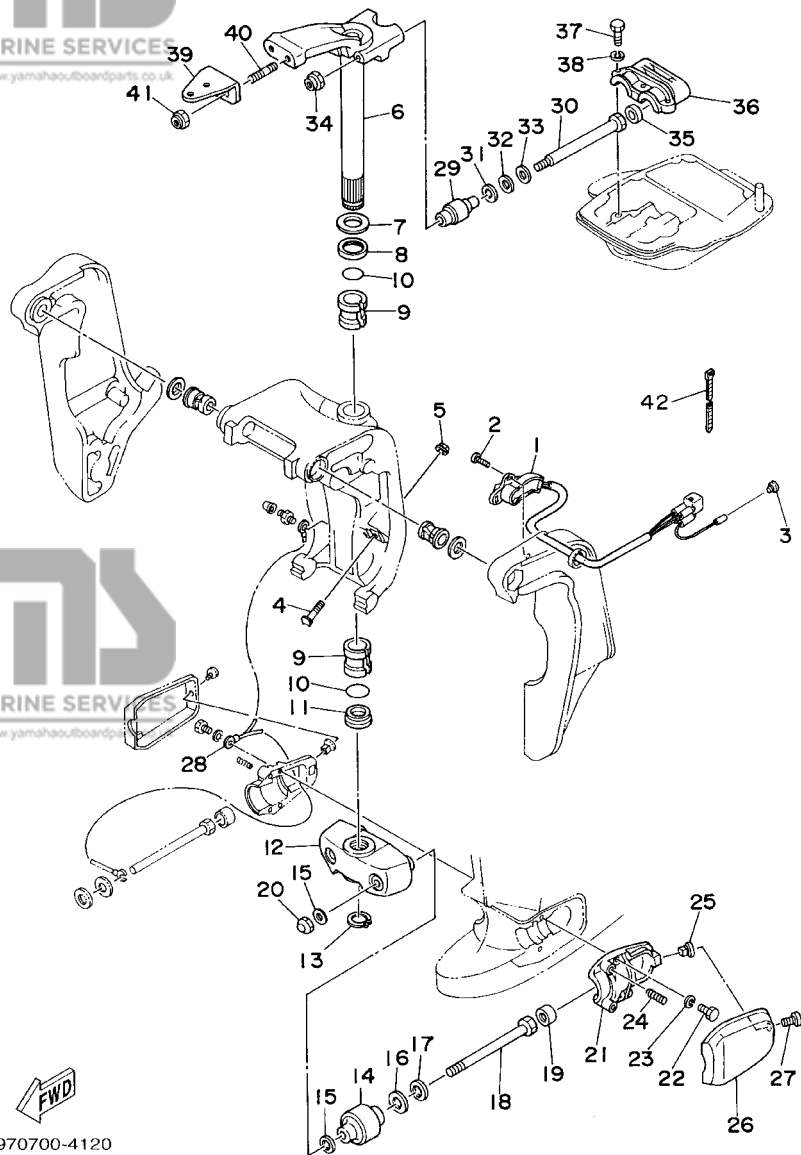
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FIG. 12 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	6H1-83672-12	TRIM SENDER INCLINER RACCORD	1			
2	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2			
3	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1			
4	6H1-43376-00	BOLT, THRUST RECEIVER BOULON	2			
5	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	2			
6	663-42510-13-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1			
7	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1			
8	90386-30M78	BUSH DOUILLE	1			
9	90386-30M77	BUSH DOUILLE	2			
10	93210-29M94	O-RING JOINT TORIQUE	2			
11	90386-30M60	BUSH DOUILLE	1			
12	663-44551-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1			
13	93410-28M06	CIRCLIP CIRCLIP, TYPE S	1			
14	687-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2			
15	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4			
16	90202-25M04	WASHER, PLATE RONDELLE, PLATE	2			
17	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2			
18	90109-12261	BOLT BOULON	2			
19	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2			
20	95380-12800	NUT, CROWN ECROU, BORGNE	2			
21	687-44552-02-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2			
22	97075-08025	BOLT BOULON	4			
23	92995-08100	WASHER RONDELLE	4			
24	90501-14M08	SPRING, COMPRESSION RESSORT, COMPRESSION	4			
25	90179-06066	NUT ECROU	2			
26	663-44553-01-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2			
27	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2			

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FIG. 12 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
28	688-82127-02	WIRE, LEAD 2 FIL 2	1			
29	670-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2			
30	90109-08262	BOLT BOULON	2			
31	90201-15423	WASHER, PLATE RONDELLE, PLATE	2			
32	90202-15065	WASHER, PLATE RONDELLE, PLATE	2			
33	90201-09425	WASHER, PLATE RONDELLE, PLATE	2			
34	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2			
35	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2			
36	663-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1			
37	97075-08035	BOLT BOULON	3			
38	92995-08100	WASHER RONDELLE	3			
39	688-48511-01-4D	HOOK, STEERING ATTACHE, DIRECTION	1			
40	90116-10175	BOLT, STUD GOIJON	2			
41	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2			
42	90465-11M10	CLAMP BRIDE	3			

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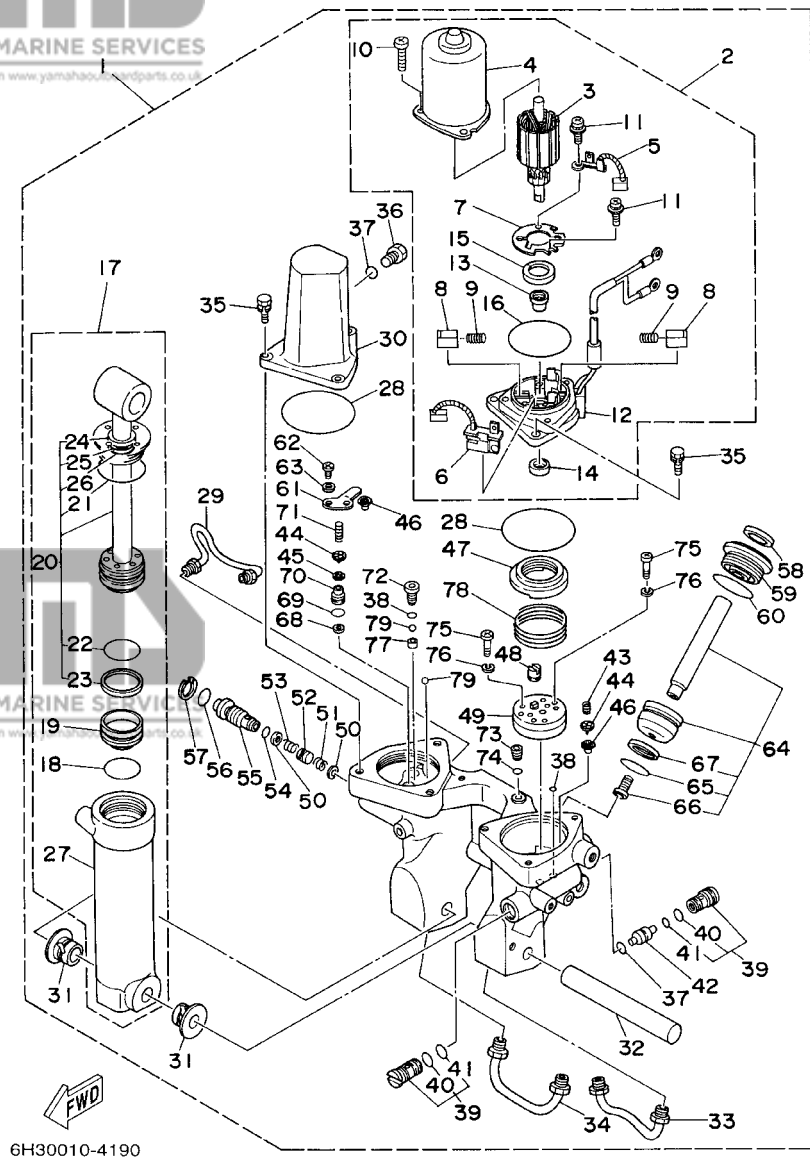


FIG. 13 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	62F-43800-03-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1			
2	6H1-43880-02	..MOTOR ASSY ..MOTEUR (ENS.)	1			
3	6H1-43805-10	..ARMATURE ASSY ..INDUIT (ENS.)	1			
4	6H1-43804-10	..STATOR ASSY ..STATOR (ENS.)	1			
5	6H1-43891-10	..BRUSH 1 ..BALAI 1	1			
6	6H1-43892-10	..BRUSH 2 ..BALAI 2	1			
7	6H1-4380F-10	..PLATE, BRUSH HOLDER ..PLAQUE	1			
8	6H1-4380J-10	..HOLDER, BRUSH ..PORTE-BALAI	2			
9	6H1-4386K-10	..SPRING, BRUSH ..RESSORT, BALAI	2			
10	97885-05016	..SCREW, PAN HEAD ..VIS, TETE TRONCONIQUE	3			
11	97607-04310	..SCREW, PAN HEAD WITH WASHER ..VIS HEXAGONAL	2			
12	6H1-43881-10	..FRAME, END ..BATI	1			
13	6H1-4380H-10	..METAL ..METAL	1			
14	93102-08M43	..OIL SEAL ..JOINT SPY	1			
15	6H1-4380G-10	..PLATE ..PLAQUE	1			
16	6H1-43865-10	..O-RING ..JOINT TORIQUE	1			
17	6H1-43840-11	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)	1			
18	6H1-43861-10	..O-RING ..JOINT TORIQUE	1			
19	6H1-43814-11	..PISTON, FREE ..PISTON	1			
20	6H1-43810-11	..TILT PISTON SUB ASSY ..INCLINER PISTON AUXILIAIRE (ENS)	1			
21	6H1-43861-00	..O-RING ..JOINT TORIQUE	1			
22	6H1-43861-10	..O-RING ..JOINT TORIQUE	1			
23	6H1-43871-10	..RING, BACK UP ..SEGMENT	1			
24	6H1-43812-00	..SEAL, DUST ..JOINT	1			
25	6H1-43872-10	..RING, BACK UP ..RESSORT	1			
26	93210-18397	..O-RING ..JOINT TORIQUE	1			
27	6H1-43813-10	..CYLINDER, TILT ..CYLINDRE	1			

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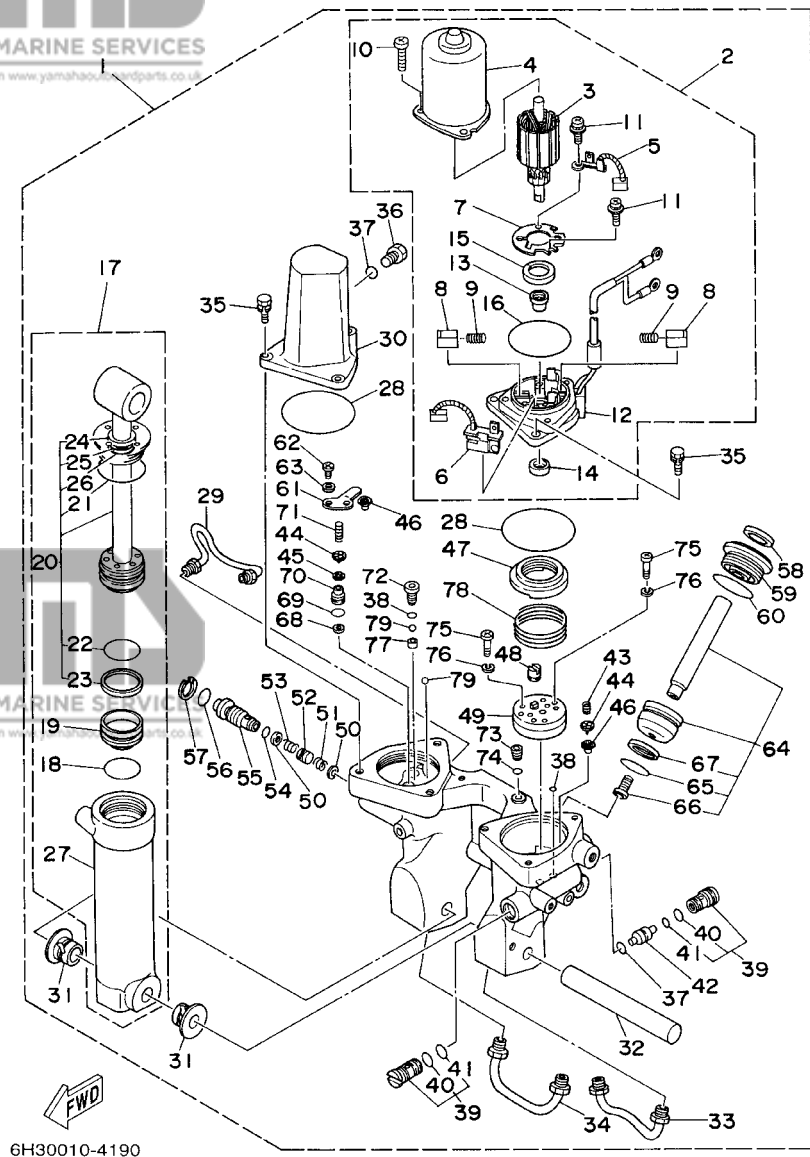


FIG. 13 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B	REMARKS REMARQUES
28	93210-64488	.O-RING .JOINT TORIQUE	2	
29	6H1-43835-10	.PIPE .TUYAU	1	
30	6H1-43828-10	.BODY, RESERVOIR .CORPS	1	
31	90386-18M14	.BUSH .DOUILLE	2	
32	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	1	
33	6H1-43833-10	.PIPE .TUYAU	1	
34	6H1-43834-00	.PIPE .TUYAU	1	
35	97595-06420	.BOLT, WITH WASHER .VIS HEXAGONAL AVC RONDELLE	6	
36	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
37	93210-09165	.O-RING .JOINT TORIQUE	2	
38	93210-064A5	.O-RING .JOINT TORIQUE	3	
39	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
40	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
41	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
42	6H1-43841-11	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
44	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
45	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	2	
47	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
48	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
49	6H1-43830-11	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
50	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
51	6H1-43899-00	.SPRING, MANUAL RELEASE .RESSORT	1	
52	6H1-4382A-10	.ADAPTOR 1 .ADAPTEUR 1	1	
53	6H1-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	
54	93210-10M74	.O-RING .JOINT TORIQUE	1	

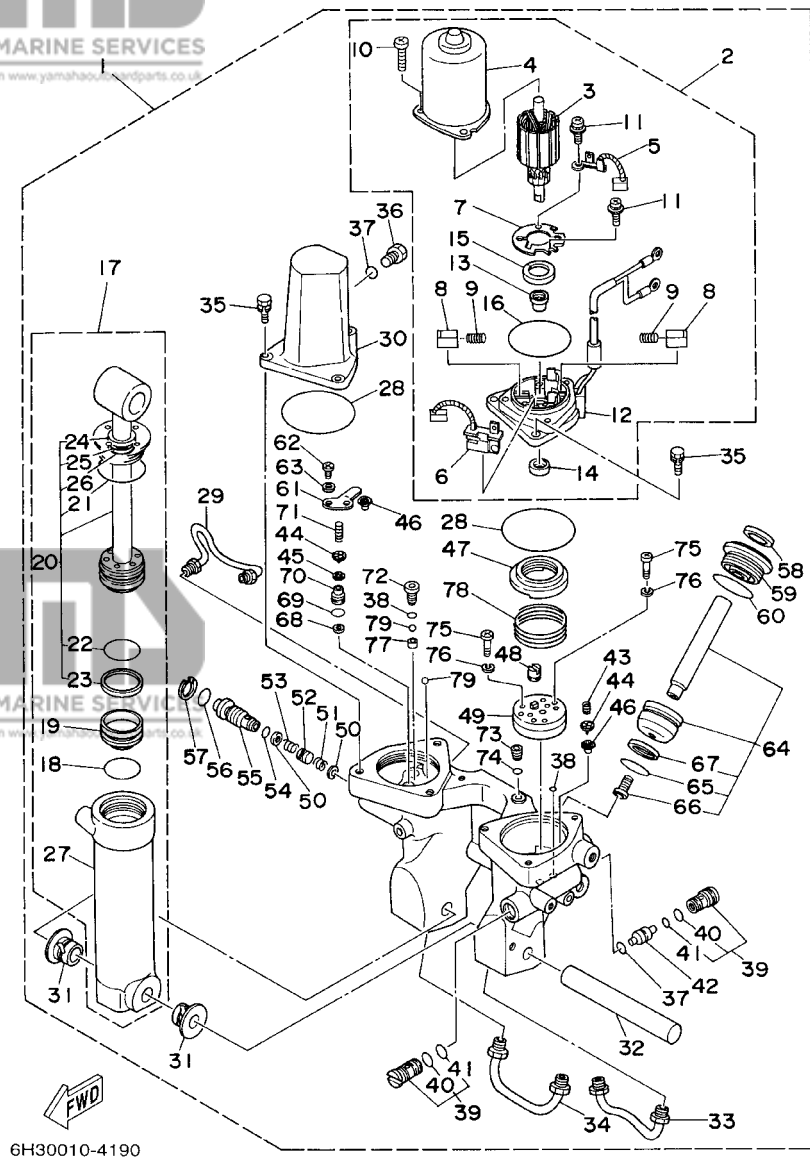


FIG. 13 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
55	6H1-43845-00	.SCREW, MANUAL RELEASE .VIS	1			
56	93210-18M75	.O-RING .JOINT TORIQUE	1			
57	6H1-43875-00	.RING, SNAP .RESSORT	1			
58	6H1-43822-10	.SEAL, TRIM DUST .JOINT	2			
59	6H1-43821-11	.SCREW, TRIM CYLINDER END .VIS	2			
60	6H1-43861-10	.O-RING .JOINT TORIQUE	2			
61	6H1-4384E-20	.SPRING, TRIM .RESSORT	1			
62	98501-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2			
63	92901-05200	.WASHER, PLAIN .RONDELLE, PLATE	2			
64	6H1-43820-11	.TRIM PISTON SUB ASSY .PARER PISTON AUXILIAIRE (ENS.	2			
65	6H1-43864-00	.O-RING .JOINT TORIQUE	1			
66	91318-08016	.BOLT .BOULON	1			
67	6H1-43874-00	.RING, BACK UP .RESSORT	1			
68	6H1-43816-00	.FILTER 1 .FILTRE 1	1			
69	6H1-43896-00	.O-RING .JOINT TORIQUE	1			
70	6H1-43895-12	.SEAT, RELIEF VALVE .SIEGE	1			
71	62F-43855-00	.SPRING, UP RELIEF .RESSORT	1			
72	6H1-43843-11	.SCREW, VALVE LOCK .VIS	1			
73	6H1-4388E-11	.PLUG, TAPER SCREW .BOUCHON	1			
74	6H1-43868-00	.O-RING .JOINT TORIQUE	1			
75	98501-04025	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4			
76	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	4			
77	6H1-4387J-00	.WASHER, SPECIAL 2 .RONDELLE	1			
78	6H1-4385H-00	.SPRING, SEAL .RESSORT	1			
79	93505-32038	.BALL .BILLE	2			



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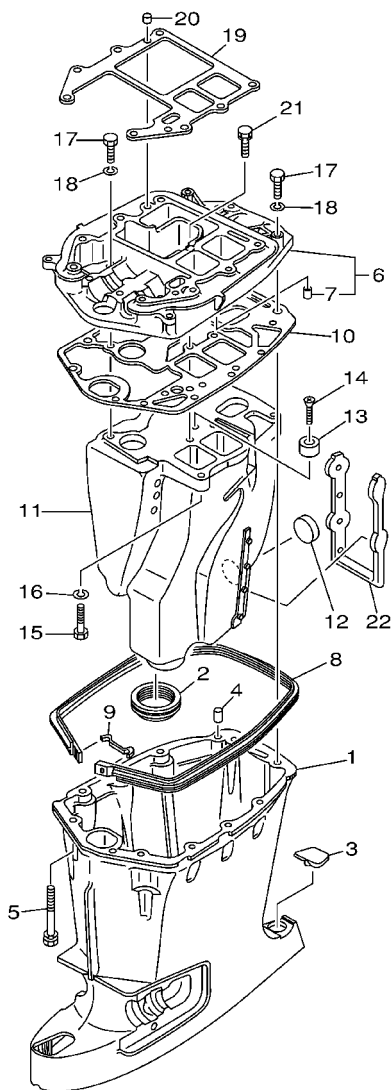


FIG. 14 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	691-45111-13-4D	CASING, UPPER FOURREAU	1			
2	663-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1			
3	663-45155-10	CAP CAPUCHON	1			
4	93606-12019	PIN, DOWEL GOUJON	2			
5	90119-08M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8			
6	663-41137-04-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1			
7	90386-02M04	.BUSH .DOUILLE	1			
8	663-45127-00	SEAL JOINT	1			
9	663-45129-00	HOOK, DAMPER SEAL CROCHET	1			
10	697-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1			
11	663-14711-12-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1			
12	90334-30017	PLUG, STRAIGHT PLOT, DROIT	1			
13	663-45251-00	ANODE ANODE	1			
14	90152-06M01	SCREW, COUNTERSUNK VIS, TETE NOYEE	1			
15	97075-08035	BOLT BOULON	1			
16	92995-08100	WASHER RONDELLE	1			
17	97075-08030	BOLT BOULON	6			
18	92995-08100	WASHER RONDELLE	6			
19	696-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1			
20	93606-12019	PIN, DOWEL GOUJON	2			
21	97575-08440	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	1			
22	663-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	1			

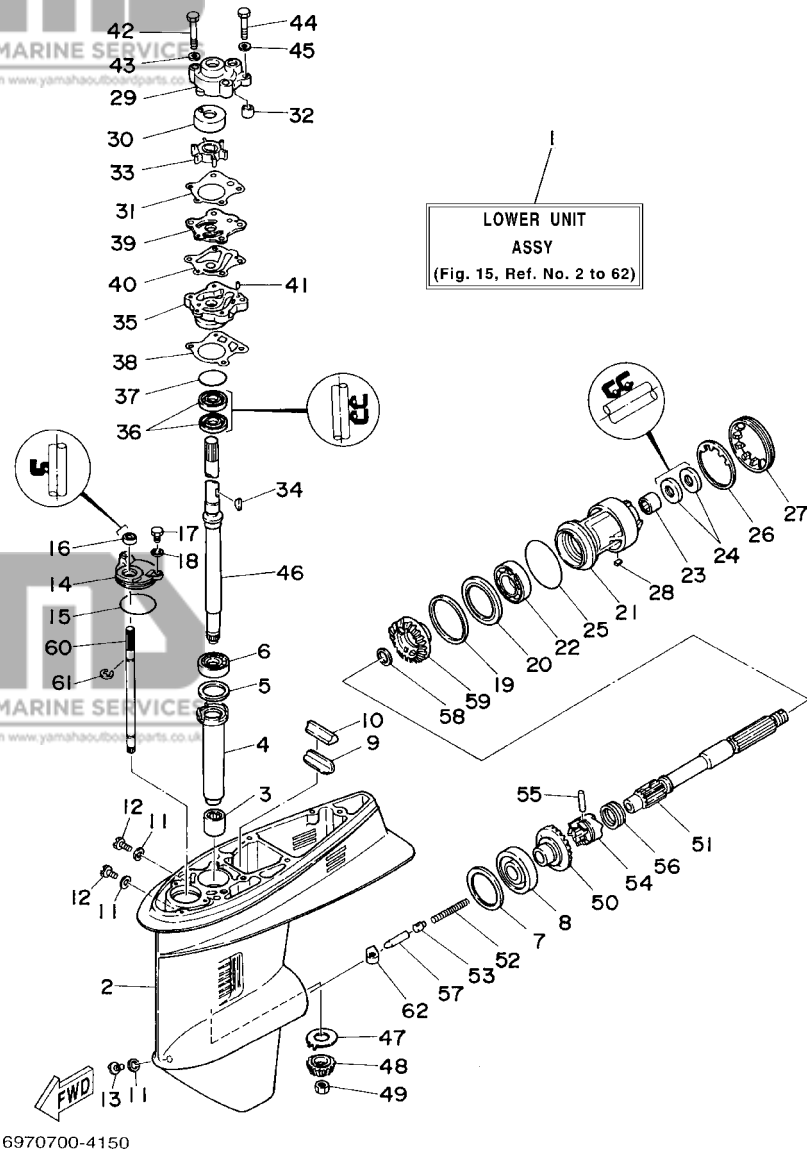


FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	697-45300-12-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1			
2	697-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1			
3	93315-32224	BEARING ROULEMENT	1			
4	663-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1			
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1			UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1			UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1			UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1			UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1			UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1			UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1			UR
6	93332-00001	BEARING ROULEMENT	1			
7	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1			UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1			UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1			UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1			UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1			UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1			UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1			UR
8	93332-00003	BEARING ROULEMENT	1			
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1			
10	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1			
11	90430-08020	GASKET JOINT	3			
12	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2			
13	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1			
14	663-45321-00	PLATE PLAQUETTE	1			
15	93210-49046	O-RING JOINT TORIQUE	1			

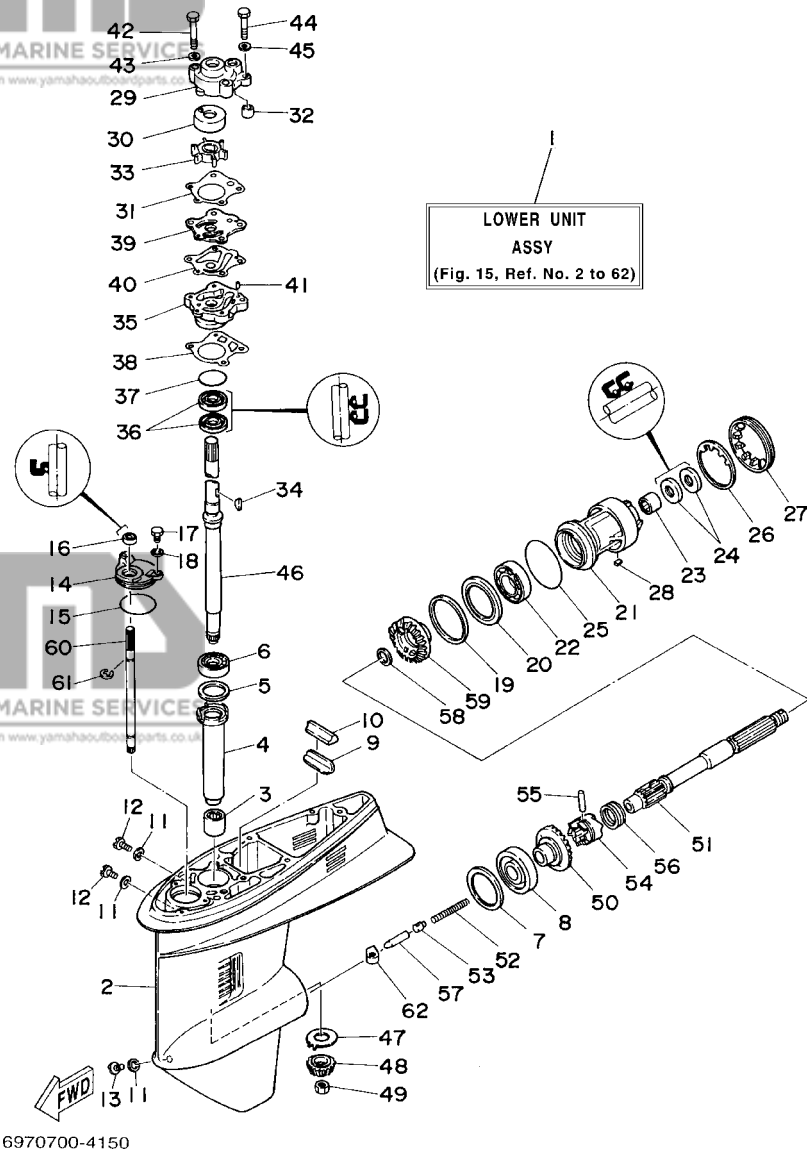


FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
16	93106-09014	OIL SEAL JOINT SPY	1			
17	97095-06016	BOLT BOULON	2			
18	92995-06600	WASHER RONDELLE	2			
19	663-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1			UR
	663-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1			UR
	663-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1			UR
	663-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1			UR
	663-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1			UR
	663-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1			UR
	663-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1			UR
20	663-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1			
21	663-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1			
22	93306-00702	BEARING ROULEMENT	1			
23	93317-22204	BEARING ROULEMENT	1			
24	93101-22067	OIL SEAL JOINT SPY	2			
25	93210-66M98	O-RING JOINT TORIQUE	1			
26	90214-48M03	WASHER, CLAW RONDELLE, A GRIFFES	1			
27	697-45384-00	NUT ECROU	1			
28	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1			
29	663-44311-02	HOUSING, WATER PUMP CORPS, POMPE A EAU	1			
30	663-44322-00	INSERT, CARTRIDGE CUVETTE	1			
31	663-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1			
32	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1			
33	697-44352-00	IMPELLER TURBINE	1			
34	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1			
35	663-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1			
36	93101-23070	OIL SEAL JOINT SPY	2			

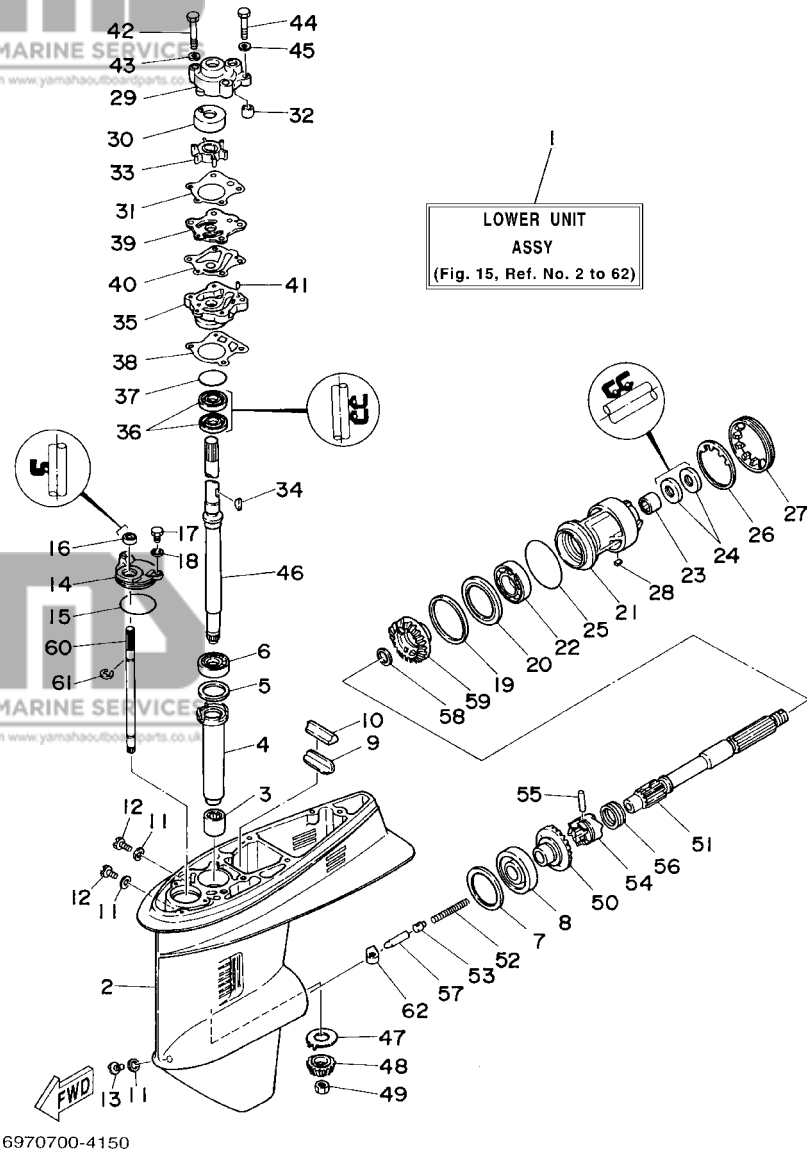
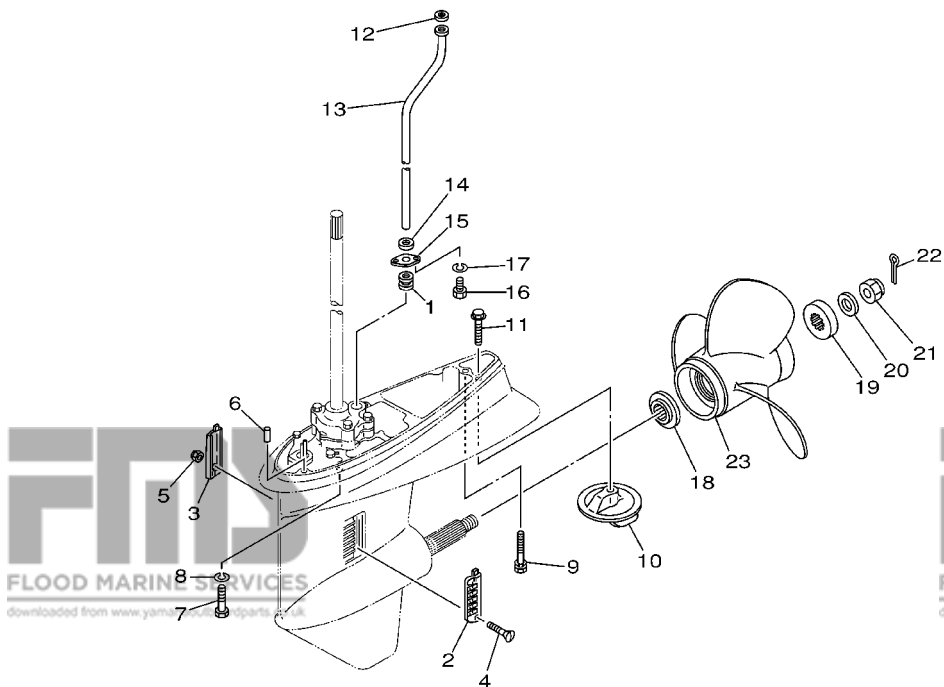


FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
37	93210-41042	O-RING JOINT TORIQUE	1			
38	663-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1			
39	663-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1			
40	663-44324-A0	GASKET, CARTRIDGE JOINT	1			
41	93604-08062	PIN, DOWEL GOUJON	2			
42	97095-08055	BOLT BOULON	2			
43	92995-08600	WASHER RONDELLE	2			
44	97095-08045	BOLT BOULON	2			
45	92995-08600	WASHER RONDELLE	2			
46	663-45510-11	DRIVE SHAFT ASSY ARBRE, MOTEUR (ENS.)	1			
47	663-45552-00	BEARING, PLAIN COUSSINET, PLAT	1			
48	697-45551-00	PINION PIGNON D'ATTAQUE	1			
49	90170-12138	NUT ECROU	1			
50	697-45560-00	GEAR PIGNON	1			
51	697-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1			
52	90501-16233	SPRING, COMPRESSION RESSORT, COMPRESSION	1			
53	663-45634-00	SLIDE, SHIFT CONTRE-POUSSOIR	1			
54	663-45631-01	CLUTCH, DOG CRABOT	1			
55	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1			
56	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1			
57	688-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1			
58	90201-22429	WASHER, PLATE RONDELLE, PLATE	1			
59	697-45571-00	GEAR PIGNON	1			
60	663-44144-01	ROD, SHIFT TIGE D'EMBRAYAGE	1			
61	99001-08600	CIRCLIP CIRCLIP	1			
62	663-44151-00	CAM, SHIFT CAME, INVERSION	1			

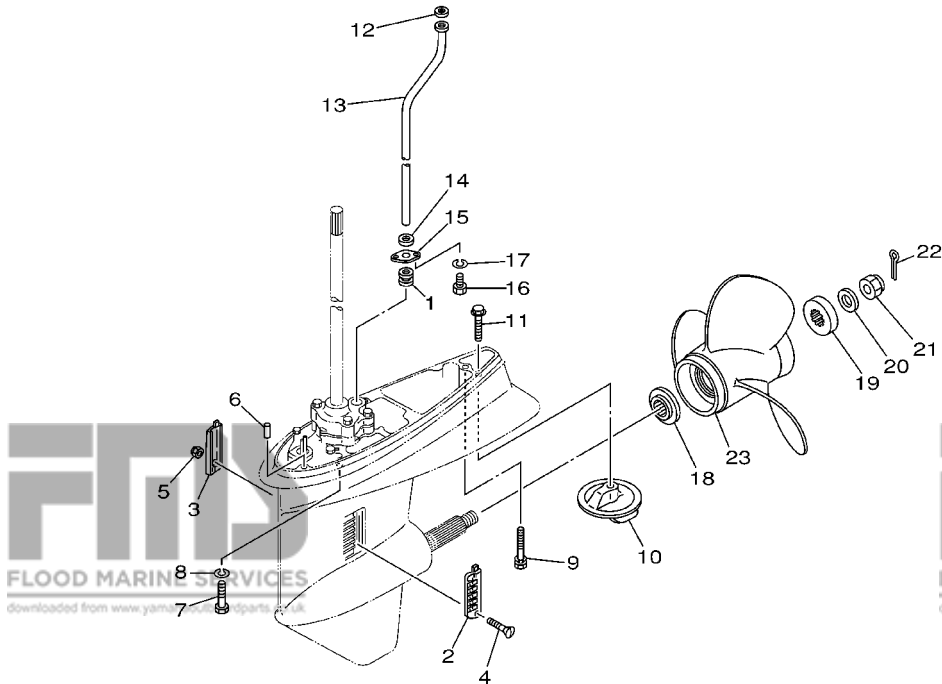


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FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1			
2	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1			
3	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1			
4	90152-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	1			
5	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	1			
6	93606-12019	PIN, DOWEL GOIJON	2			
7	97075-10040	BOLT BOULON	4			
8	92995-10100	WASHER RONDELLE	4			
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1			
10	679-45371-00	TAB-TRIM ANODE DERIVE	1			
11	90105-10M67	BOLT, FLANGE BOULON	1			
12	90202-12060	WASHER, PLATE RONDELLE, PLATE	1			
13	663-44361-10	TUBE, WATER TUBE D'EAU	1			
14	90430-12072	GASKET JOINT	1			
15	663-44373-00	SET PLATE, WATER TUBE BRIDE, TUBE D'EAU	1			
16	97095-06012	BOLT BOULON	2			
17	92995-06100	WASHER, SPRING RONDELLE, GROUER	2			
18	663-45987-02	SPACER ENTRETOISE	1			
19	670-45997-02	SPACER ENTRETOISE	1			
20	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1			
21	90171-16011	NUT, CASTLE ECROU, CRENELE	1			
22	91490-40025	PIN, COTTER GOUPILLE, FENDUE	1			
23	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1			UR
	663-45943-02-EL	PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G)	1			UR
	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1			UR
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1			UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1			UR

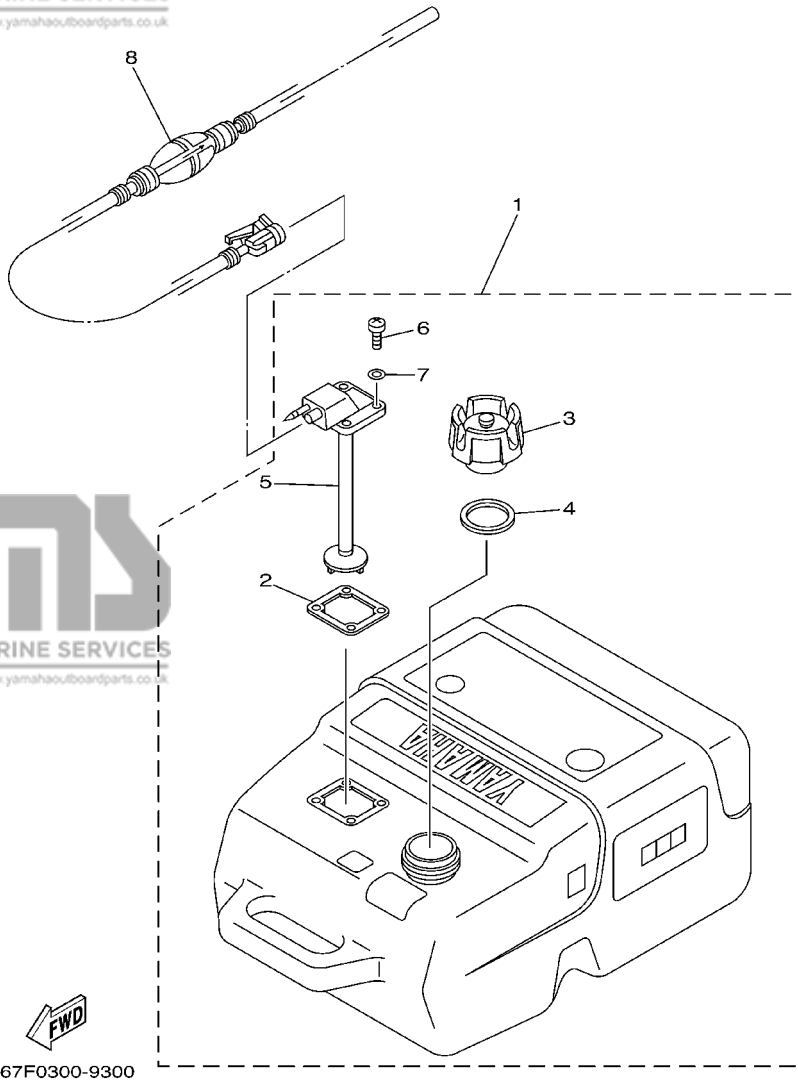


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FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
23	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1			UR
	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G) HELICE (3X11-3/4"X10"-G)	1			UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1			UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1			UR
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE				
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1			UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1			UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1			UR
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1			UR
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1			UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1			UR
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1			UR

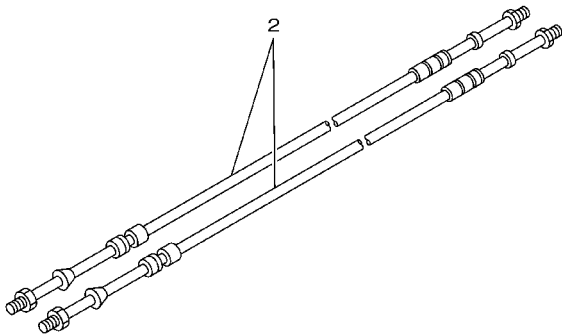
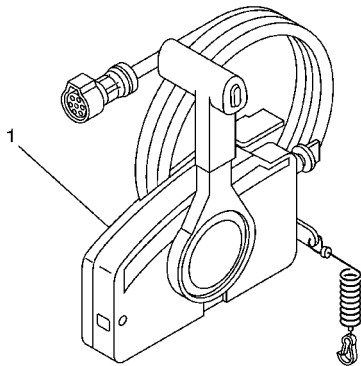


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FIG. 17 FUEL TANK

RESERVOIR A CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	6YK-24201-01	FUEL TANK ASSY RESERVOIR A ESSENCE (ENS.)	1			AP PLASTIC, 25L "SCEPTER"
2	6YL-24268-01	.GASKET, FUEL METER .JOINT, JAUGE A CARBURANT	1			
3	6YK-24610-00	.CAP ASSY .BOUCHON	1			WITH INDICATOR
4	6YL-24641-00	.GASKET, CAP 1 .JOINT 1, BOUCHON	1			
5	6YK-24260-01	.FUEL METER ASSY .INDICATEUR DE CARBURANT	1			
6	90157-05M16	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4			
7	6YL-24329-00	.SEAL .JOINT	4			
8	6YL-24306-52	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1			AP



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FIG. 18 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B				REMARKS REMARQUES
1	703-48250-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1				AP WITH PT/T SW.
2	701-48310-90	CABLE, REMOTE CONTROL L=11F CABLE, COMMANDE A DISTANCE:11F	2				UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F CABLE, COMMANDE A DISTANCE:13F	2				UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2				UR

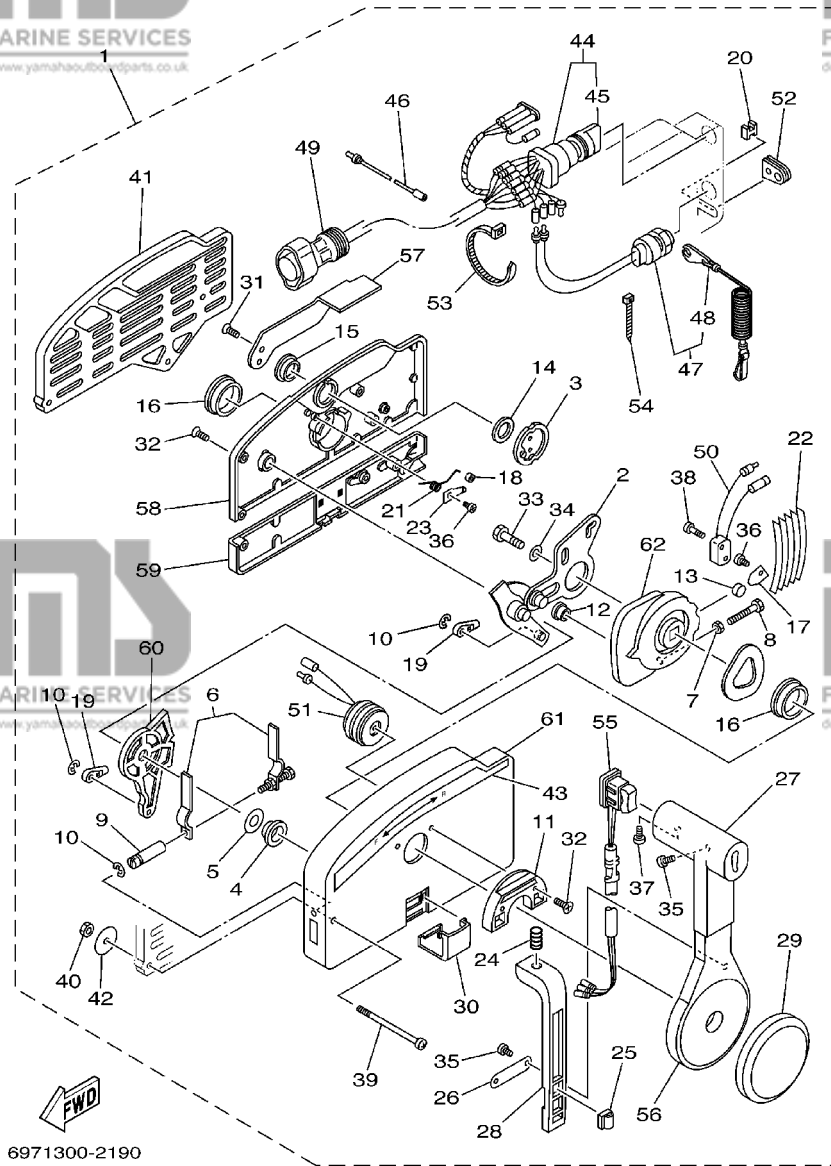
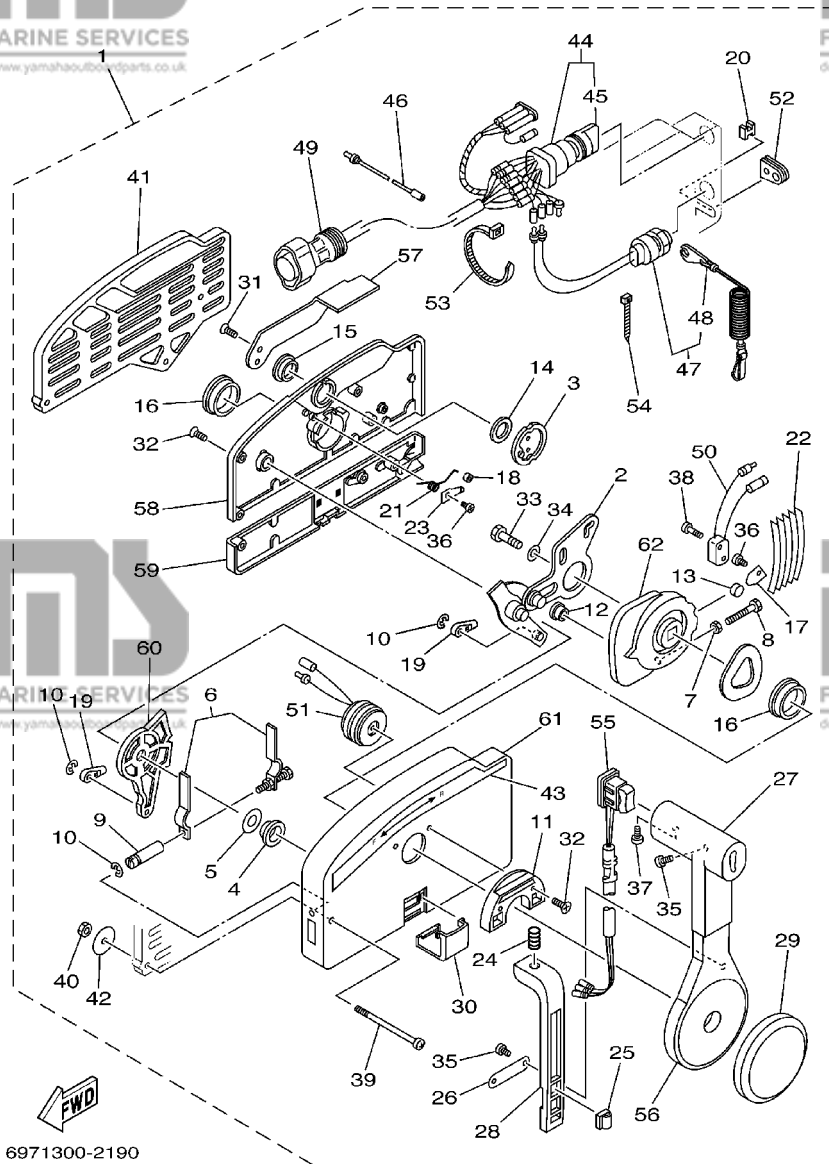


FIG. 19 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B		REMARKS REMARQUES
1	703-48250-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1		AP WITH PT/T SW.
2	703-48261-11	.ARM, THROTTLE .BRAS, ACCELERATION	1		
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1		
4	703-48235-00	.BUSHING .COUSSINET	1		
5	703-48268-00	.SPACER .ENTRETOISE	1		
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION	1		
7	95380-05600	.NUT .ECROU	1		
8	97380-05025	.BOLT .BOULON	1		
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1		
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3		
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1		
12	703-48252-00	.ROLLER, CAM .POULIE	1		
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1		
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1		
15	703-48243-00	.BUSHING .COUSSINET	1		
16	703-48236-00	.BUSHING 1 .POULIE	2		
17	703-48189-00	.RETAINER .FLASQUE	1		
18	703-48234-00	.ROLLER, DETENT .POULIE	1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2		
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1		
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1		
22	703-48238-00	.SPRING, DETENT .RESSORT	5		
23	703-48246-00	.SPACER .ENTRETOISE	1		
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1		
25	703-82594-00	.CLAMP .BRIDE	1		WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1		
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1		SINGLE



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FIG. 19 REMOTE CONTROL ASSY

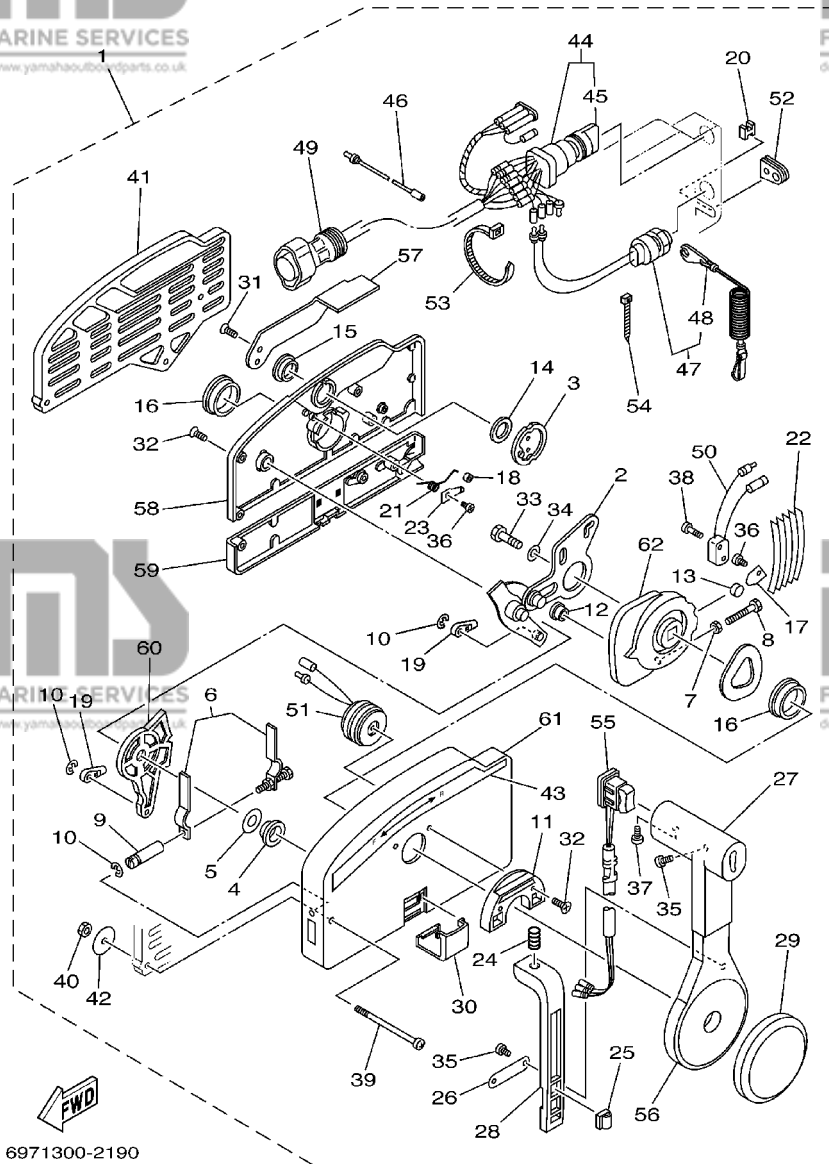
BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1			
29	703-48225-00	.COVER .COUVERCLE	1			
30	703-48219-00	.COVER, LEAD .COUVERCLE	1			
31	703-48281-00	.SCREW .VIS	2			
32	703-48282-00	.SCREW .VIS	7			
33	97380-08030	.BOLT .BOULON	1			
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1			
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3			
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2			
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1			
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2			
39	703-48291-10	.SCREW (M6) .VIS (M6)	3			
40	95380-06600	.NUT, HEXAGON .ECROU	3			
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1			SINGLE
42	701-48287-00	.WASHER .RONDELLE	3			
43	703-48215-00	.GRAPHIC .ADHESIF	1			
44	703-82510-43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1			
45	703-82577-00	.CAP, KEY .CABOCHON	1			
46	703-82531-00	.WIRE, LEAD .FIL	1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1			
48	682-82556-00	.STOPPER .PLAQUETTE	1			
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS	1			L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1			
51	703-83383-02	.BUZZER .RONFLEUR	1			
52	703-48284-00	.GROMMET .PASSE-FIL	1			
53	703-82591-00	.BAND .COLLIER	1			
54	703-82592-00	.BAND .COLLIER	1			

FIG. 19 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
55	703-82563-02	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR	1			
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1			
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1			
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1			
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1			
60	703-48271-00	.ARM, SHIFT .BRAS	1			
61	703-48211-01	.HOUSING,1 .CORPS	1			
62	703-48232-00	.GEAR .PIGNON	1			



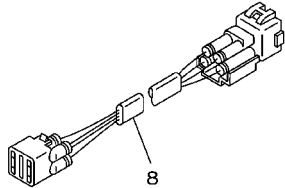
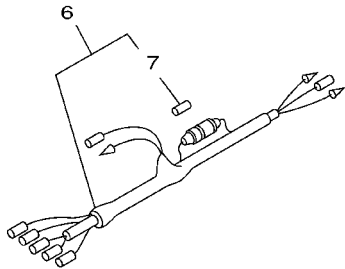
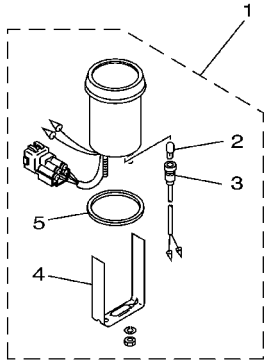
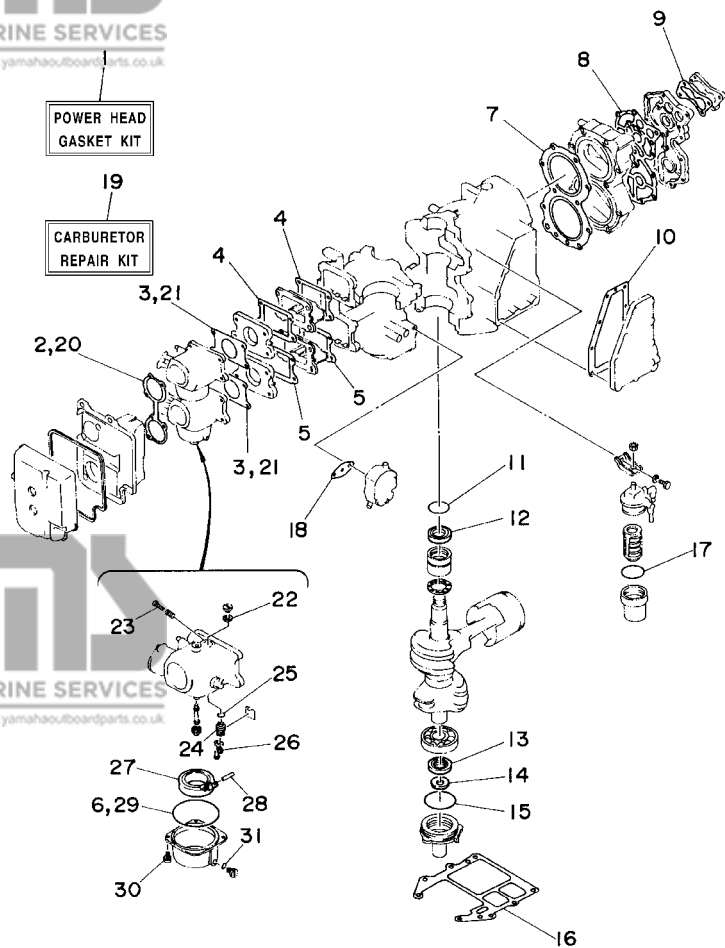


FIG. 20 METER

COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B				REMARKS REMARQUES
1	6Y5-83670-12	TRIM METER ASSY. INCLINER-METRE	1				AP
2	6Y5-83518-00	.BULB (12V-1.7W, T6.5)	1				
3	6Y5-83536-00	.SOCKET, METER	1				
4	6Y5-83544-00	.PLATE, FITTING	1				
5	688-83664-00	.DAMPER	1				
6	6Y5-83553-00	WIRE, LEAD	1				AP
7	1E6-82151-00	.FUSE (10A)	1				
8	6R3-82553-70	EXTENSION, WIRE LEAD	1				AP 4P,7M

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FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	697-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1			
2	663-14483-A0	.GASKET .JOINT	1			
3	663-14198-A0	.GASKET .JOINT	2			
4	663-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2			
5	663-13622-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2			
6	93210-64272	.O-RING .JOINT TORIQUE	2			
7	697-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1			
8	663-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1			
9	663-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1			
10	663-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1			
11	93210-42159	.O-RING .JOINT TORIQUE	1			
12	93102-32M07	.OIL SEAL .JOINT SPY	1			
13	93102-28135	.OIL SEAL .JOINT SPY	1			
14	93104-18049	.OIL SEAL .JOINT SPY	1			
15	93210-62269	.O-RING .JOINT TORIQUE	1			
16	696-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1			
17	93210-32738	.O-RING .JOINT TORIQUE	1			
18	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1			
19	696-W0093-02	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1			
20	663-14483-A0	.GASKET .JOINT	1			
21	663-14198-A0	.GASKET .JOINT	2			
22	679-14557-00	.WASHER .RONDELLE	2			
23	663-14923-00	.SCREW, PILOT .VIS, RALENTI	2			
24	696-14590-00	.NEEDLE VALVE ASSY .POINTEAU	2			
25	93210-07229	.O-RING .JOINT TORIQUE	2			
26	810-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	2			
27	6F0-14985-00	.FLOAT .FLOTTEUR	2			

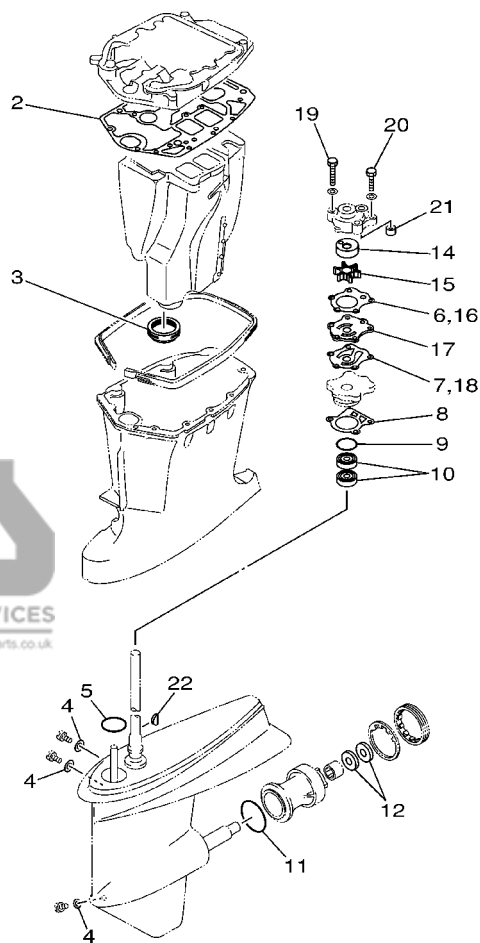
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FIG. 22 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	55B			REMARKS REMARQUES
1	698-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1			
2	697-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1			
3	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1			
4	90430-08020	.GASKET .JOINT	3			
5	93210-49046	.O-RING .JOINT TORIQUE	1			
6	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1			
7	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1			
8	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1			
9	93210-41042	.O-RING .JOINT TORIQUE	1			
10	93101-23070	.OIL SEAL .JOINT SPY	2			
11	93210-66M98	.O-RING .JOINT TORIQUE	1			
12	93101-22067	.OIL SEAL .JOINT SPY	2			
13	663-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1			
14	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1			
15	697-44352-00	.IMPELLER .TURBINE	1			
16	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1			
17	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1			
18	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1			
19	97095-08055	.BOLT .BOULON	2			
20	97095-08045	.BOLT .BOULON	2			
21	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1			
22	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1			
23	697-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1			
24	663-44322-40	.INSERT, CARTRIDGE .CUVETTE	1			
25	670-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1			

PART NO. NO. PIECES	REF. NO.
697-W0001-02	21 - 1
698-W0001-21	22 - 1
692-W0004-00	3 - 2
697-W0070-31	1 - 20
663-W0078-01	22 - 13
697-W0078-0A	22 - 23
697-W0090-05-1S	2 - 1
696-W0093-02	21 - 19
656-W2810-02	4 - 36
663-11111-02-1S	2 - 26
697-11119-00	2 - 24
697-11181-A1	2 - 27
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663-11191-00-1S	2 - 29
663-11193-A0	2 - 30
	21 - 8
663-11325-00	2 - 22
650-11370-00	2 - 3
663-11411-01	2 - 47
663-11518-01	2 - 6
663-11561-00	2 - 53
688-11603-A0	2 - 55
688-11604-A0	2 - 55
688-11605-A0	2 - 55
688-11631-03-94	2 - 54
663-11633-00	2 - 56
688-11634-00	2 - 57
688-11635-03	2 - 54
688-11636-03	2 - 54
688-11650-03	2 - 58
6F5-12411-02	2 - 37
663-12413-00-1S	2 - 38
663-12414-A0	2 - 39
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663-12416-00	2 - 34
697-13610-00	3 - 1
663-13621-A0	3 - 3
	21 - 4
663-13622-A0	3 - 4
	21 - 5
663-13641-02-94	3 - 5
663-14159-00	3 - 51
810-14186-00	3 - 53
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663-14198-A0	3 - 6
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6A0-14325-00	4 - 27

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647-14395-60	3 - 8
697-14416-00	3 - 21
697-14417-00-94	3 - 17
697-14418-00-94	3 - 20
663-14483-A0	3 - 18
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	21 - 20
624-14485-00	2 - 4
	3 - 7
697-14501-04	3 - 34
697-14502-04	3 - 35
63V-14523-00	3 - 42
663-14548-00	3 - 57
	21 - 28
679-14557-00	3 - 39
	21 - 22
663-14567-01	3 - 40
696-14590-00	3 - 50
	21 - 24
6K5-14592-00	3 - 46
663-14711-12-5B	14 - 11
663-14737-10	14 - 22
371-14919-60	3 - 54
663-14923-00	3 - 44
	21 - 23
663-14942-19	3 - 41
663-14943-39	3 - 49
663-14945-32	3 - 37
663-14947-01	3 - 48
663-14950-27	3 - 36
663-14980-00	3 - 59
6F0-14985-00	3 - 56
	21 - 27
697-14991-00	3 - 38
6H3-14992-00	3 - 61
697-15100-02-1S	2 - 2
663-15359-01-94	2 - 15
6YK-24201-01	17 - 1
6YK-24260-01	17 - 5
6YL-24268-01	17 - 2
6G1-24304-02	4 - 1
6YL-24306-52	17 - 8
663-24312-01	2 - 45
663-24321-00	3 - 9
6YL-24329-00	17 - 7
6E5-24367-10	9 - 29
663-24376-00	9 - 2
650-24378-00	2 - 44

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PART NO. NO. PIECES	REF. NO.
688-24378-00	4 - 34
692-24410-00	4 - 17
663-24411-00	4 - 22
692-24411-00	4 - 19
6A0-24412-02	4 - 28
6A0-24413-00	4 - 18
6A0-24421-01	4 - 26
650-24431-A0	4 - 29
	21 - 18
648-24434-01	4 - 20
648-24435-02	4 - 23
61N-24521-00	4 - 9
61N-24560-00	4 - 7
61N-24563-00	4 - 8
6E9-24566-70	4 - 11
6YK-24610-00	17 - 3
6YL-24641-00	17 - 4
6A1-28176-00	9 - 34
626-28193-01-94	4 - 37
663-41113-00-1S	2 - 41
663-41114-A0	2 - 42
	21 - 10
663-41137-04-5B	14 - 6
697-41211-00	10 - 41
663-41213-01-94	10 - 44
697-41217-01	3 - 13
6H4-41237-00	10 - 42
662-41237-01	10 - 36
663-41256-01	3 - 15
663-41257-02	3 - 14
661-41262-02	3 - 16
663-41282-00	10 - 8
663-41612-00	5 - 17
663-41619-00	5 - 20
663-41631-00-94	10 - 26
663-41632-00-94	10 - 7
663-41633-00-94	10 - 21
663-41635-00	10 - 23
688-41636-00	10 - 33
663-41661-00-94	10 - 28
663-41662-00-94	10 - 12
663-42510-13-4D	12 - 6
624-42542-00	6 - 3
	7 - 10
697-42610-40-4D	1 - 1
697-42613-01-4D	1 - 8
663-42615-02	1 - 11
697-42647-00-94	1 - 2

G1

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697-42649-00-94	1 - 3
663-42662-00	1 - 5
697-42677-40	1 - 19
697-42678-30	1 - 21
697-42681-31	1 - 22
697-42682-31	1 - 23
697-42711-02-4D	9 - 1
648-42715-00	10 - 63
663-42716-01	9 - 4
663-42723-01-94	9 - 21
663-42724-00	9 - 5
663-42725-01	9 - 7
688-42726-10	9 - 3
663-42738-03-94	9 - 8
663-42741-01-4D	9 - 22
663-42744-02	9 - 18
663-42771-02-4D	9 - 23
6G5-42791-10	9 - 32
6A1-42792-01	9 - 33
697-42815-11-98	1 - 12
663-42816-02	1 - 16
697-42817-11-98	1 - 13
6H1-43111-01-4D	11 - 1
6H1-43112-00-4D	11 - 11
6E5-43126-02	11 - 33
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