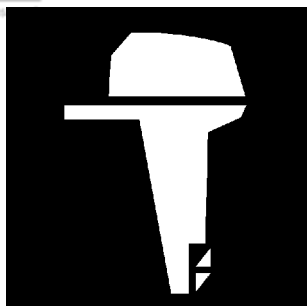




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

40VMO '02_(63B1)/40VMHO'02_(63B1)
40VEO '02_(63C1)/40VETO '02_(63D3)
40YETO '02_(68P3)/40YMHO'02_(68P4)
50HEDO'02_(62X3)

YAMAHA
GENUINE
Parts & Accessories

2A63B-300F1

2009/3/31

NEWS NO.	DATE	COMMENT
PE0-OM-070045	Oct.,30,2007	COR:FIG.24 PTT(62Y-43800-01-4D) P/No. CORRECTION
PE0-OM-090001	March,2,2009	MOD:FIG.23,24 PTT(62Y-43800-01-4D) P/No. REVISION

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40VMO'02(63B1), 40VMHO'02(63B1), 40VEO'02(63C1), 40VETO'02(63D3),
40YETO'02(68P3), 40YMHO'02(68P4), 50HEDO'02(62X3)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made
(Parts need to be ordered locally)

"O/S" Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94..	PULLY, STARTER	1				

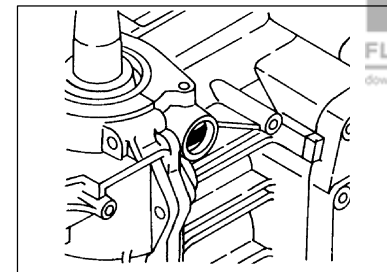
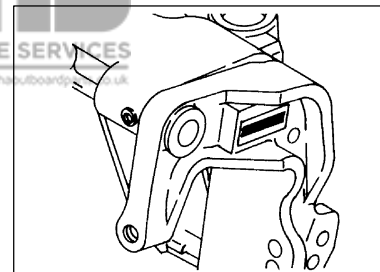
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
EDO	50HEDO
ETO	40VETO, 40YETO
EO	40VEO
MO	40VMO
MHO	40VMHO, 40YMHO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Sserial No.

40VMO	6H4 S : 290590	40VETO	6H4 S : 880908
40VMHO	6H4 S : 194364		6H4 L : 950191
	6H4 L : 493556	40YETO	68P L : 200486
40YMHO	68P S : 000101	50HEDO	6H5 S : 091137
40VEO	6H4 S : 111626		6H5 L : 521780
	6H4 L : 844303		



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLuish GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

A2

SHEET 1/2

TOP COWLING	A4
CYLINDER. CRANKCASE	A5
CRANKSHAFT. PISTON	A7
INTAKE	B1
CARBURETOR	B3
OIL PUMP 1	B6
OIL PUMP 2	C1
FUEL	C3
STARTER	C5
GENERATOR	C7
ELECTRICAL 1	D1
ELECTRICAL 2	D3
ELECTRICAL 3 (40V)	D5
ELECTRICAL 4	D6
STARTING MOTOR	D7
BOTTOM COWLING	E2
STEERING	E4
CONTROL	E7
BRACKET 1	F2
BRACKET 2	F5
BRACKET 3	F7

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SHEET 2/2

BRACKET 3	A4*
BRACKET 4	A5*
POWER TRIM & TILT ASSY 1	A7*
POWER TRIM & TILT ASSY 2	B3*
UPPER CASING	B4*
LOWER CASING. DRIVE 1	B5*
LOWER CASING. DRIVE 2	C2*
FUEL TANK	C4*
STEERING GUIDE	C5*
REMOTE CONTROL BOX	C6*
REMOTE CONTROL ASSY 1	C7*
REMOTE CONTROL ASSY 2	D3*
METER 1 (40V)	D5*
METER 2 (40Y)	D6*
REPAIR KIT 1	D7*
REPAIR KIT 2	E2*

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NUMERICAL INDEX	G1*
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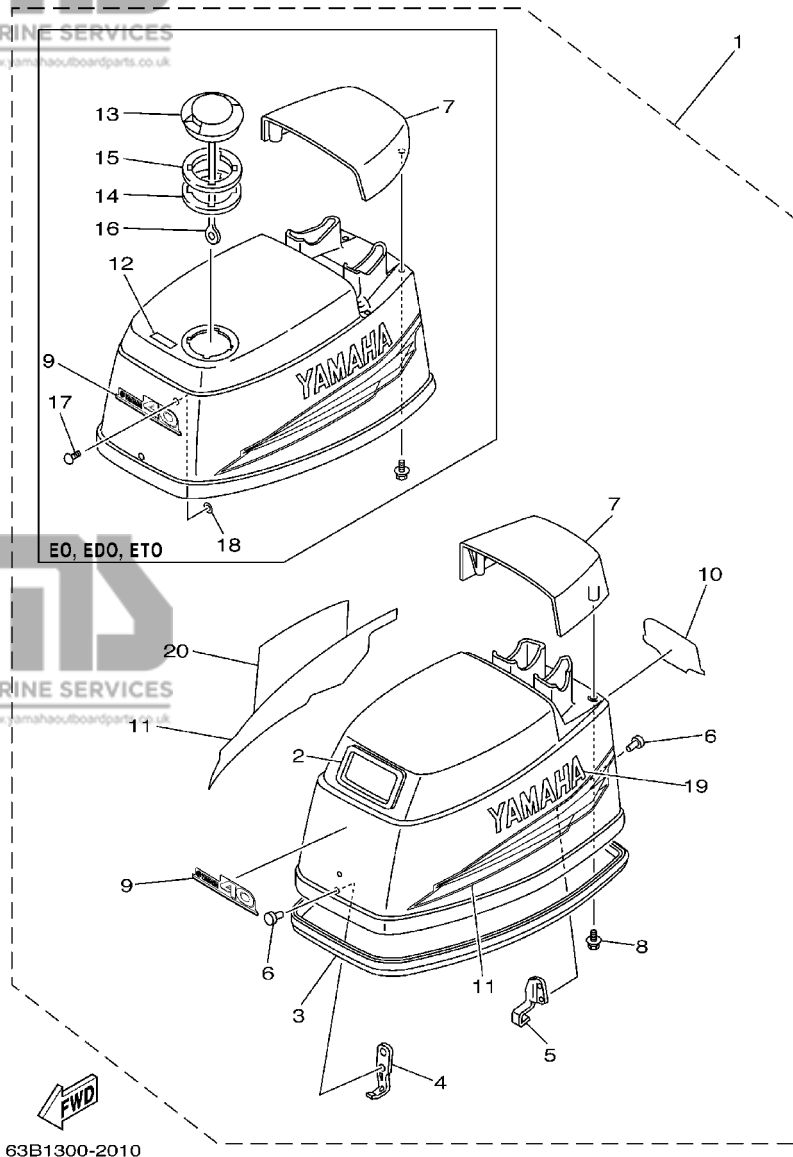
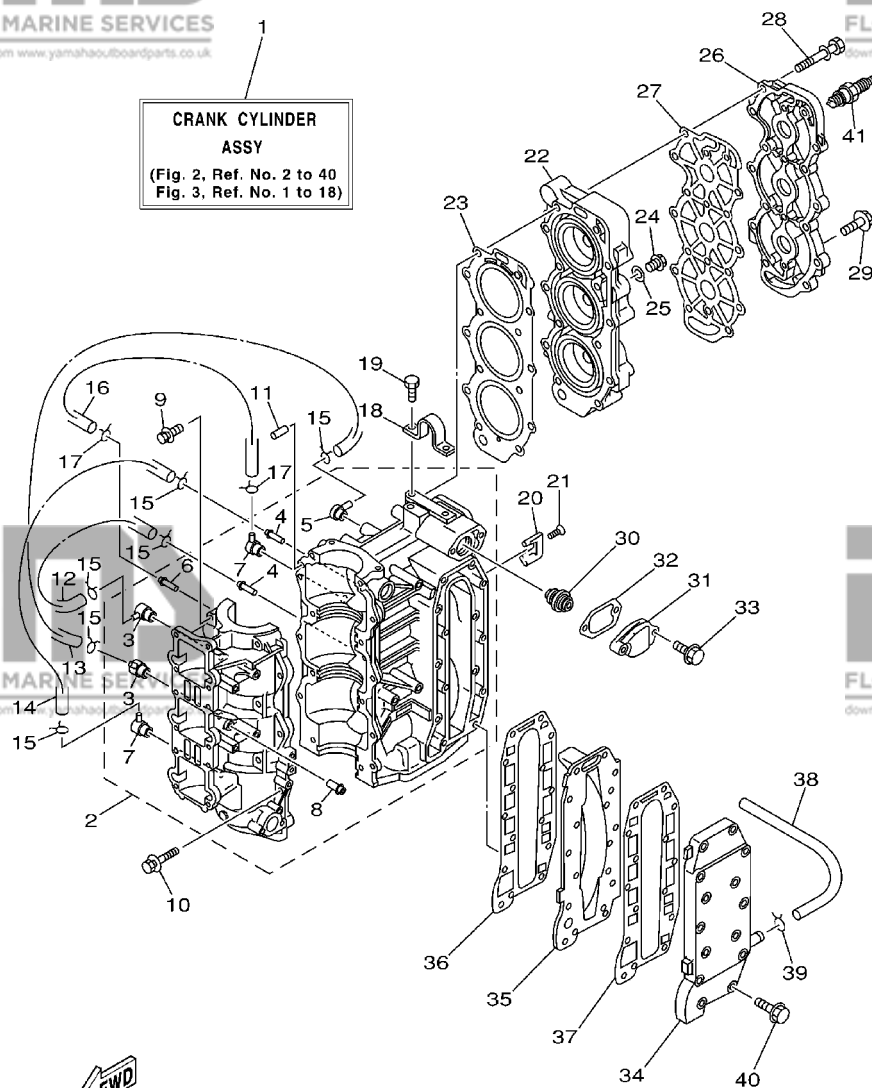


FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-42610-20-4D	TOP COWLING ASSY CAPOT (ENS.)				1	1	40VMO/MHO,40YMHO
	63D-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)		1	1			40VEO/ETO,40YETO
	62X-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1					50HEDO
2	6H4-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1				1	1	
3	6H4-42615-00	.SEAL .JOINT	1	1	1	1	1	
4	6H4-42651-00	.HOOK .CROCHET	1	1	1	1	1	
5	6H4-42652-00	.HOOK .CROCHET	1	1	1	1	1	
6	90266-04M01	.RIVET .RIVET	4	4	4	4	4	
7	6H4-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR				1	1	
	6H4-42613-11-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1			
8	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	4	4	
9	63D-42677-20	.GRAPHIC, FRONT .ADHESIF, AVANT		1	1	1	1	40V,40Y
	62X-42677-20	.GRAPHIC, FRONT .ADHESIF, AVANT	1					50H
10	63D-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE		1	1	1	1	40V,40Y
	62X-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1					50H
11	63D-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	1	1	
12	63D-13436-40	.MARK .ADHESIF	1	1	1			
13	63D-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	1	1			
14	6H3-21732-00	.SEAL 1 .JOINT 1	1	1	1			
15	6H3-21735-00	.SEAL 2 .JOINT 2	1	1	1			
16	6H1-42694-00	.BAND .COLLIER	1	1	1			
17	90338-05M03	.PLUG .PLOT	1	1	1			
18	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	1	1			
19	63D-42681-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	
20	63D-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 40
Fig. 3, Ref. No. 1 to 18)

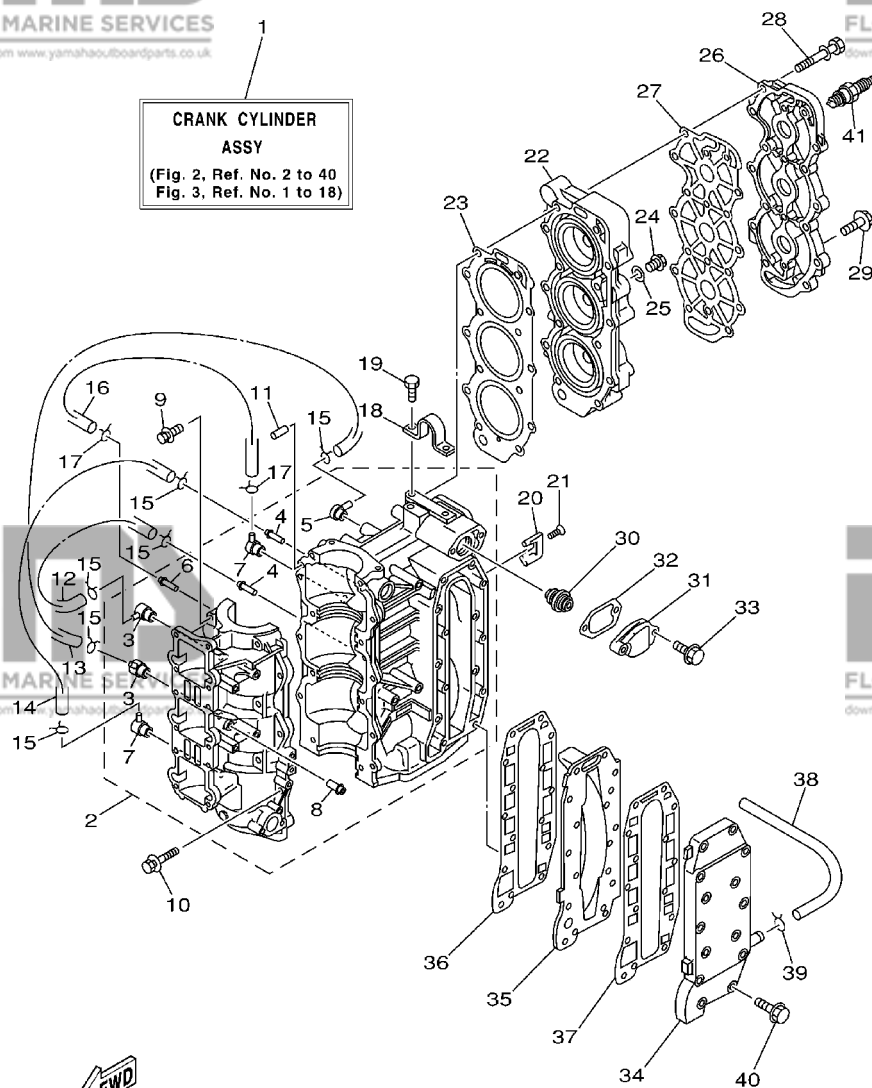


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FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-W0090-11-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1	1			EO SPEC
	63D-W0090-31-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)				1	1	MO SPEC
2	6H4-15100-13-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	1			EO SPEC
	6H4-15100-30-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET				1	1	MO SPEC
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	2	2	2	2	
4	624-14485-00	.PIPE, JOINT .DURITE	2	2	2	2	2	
5	6H4-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	1	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	1	1	1	1	
7	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	2	2	2	2	
8	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1	1	1			EO SPEC
9	90119-08019	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	8	8	
10	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
11	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	2	
12	90445-07M46	HOSE (L360) DURITE (L360)	1	1	1	1	1	
13	90445-07M27	HOSE (L310) DURITE (L310)	1	1	1	1	1	
14	90445-07M24	HOSE (L240) DURITE (L240)	1	1	1	1	1	
15	90467-06016	CLIP JONC	6	6	6	6	6	
16	90445-07MA3	HOSE (L200) DURITE (L200)	1	1	1	1	1	
17	90467-06016	CLIP JONC	2	2	2	2	2	
18	6H4-11119-01	HANGER, ENGINE ANNEAU, LEVAGE	1	1	1	1	1	
19	90101-06021	BOLT BOULON	2	2	2	2	2	
20	688-11325-00	ANODE ANODE	2	2	2	2	2	
21	98780-04016	SCREW, FLAT HEAD VIS, TETE PLATE	2	2	2	2	2	
22	63D-11111-00-1S	HEAD, CYLINDER 1 CULASSE	1	1	1	1	1	
23	63D-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	1	1	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	1	1	
25	90430-14115	GASKET JOINT	1	1	1	1	1	

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 40
Fig. 3, Ref. No. 1 to 18)

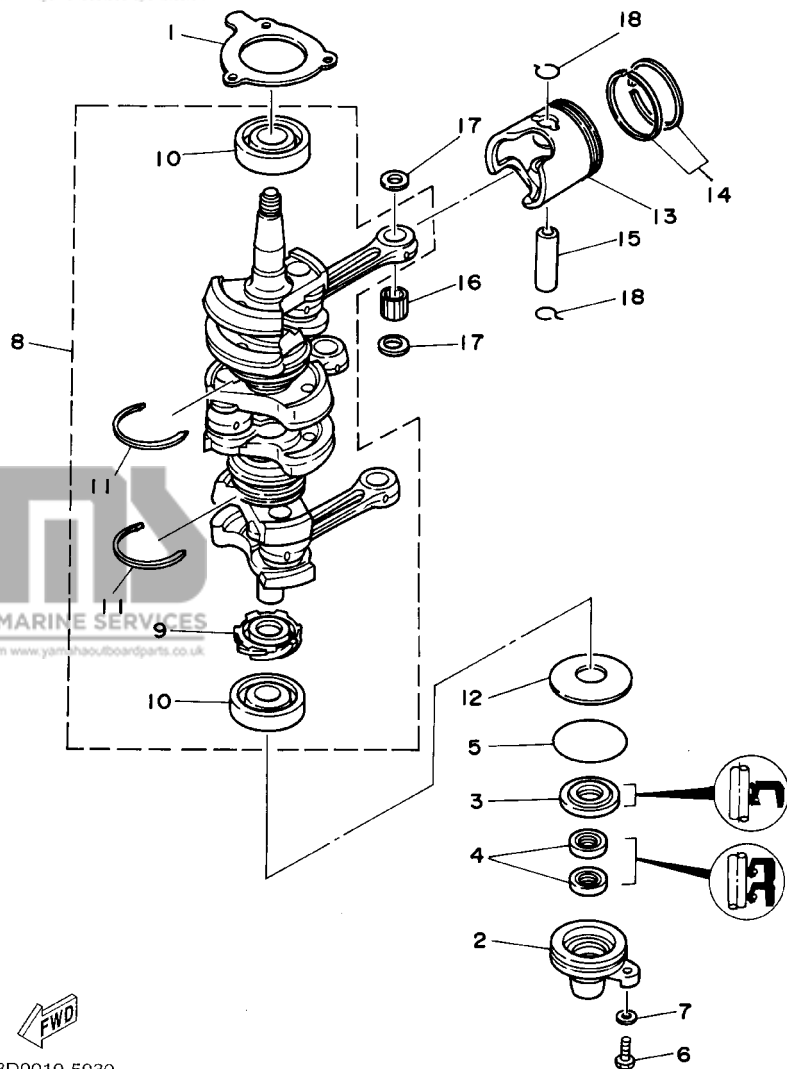


62X2110-2020

FIG. 2 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
26	63D-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	1	1	
27	63D-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	1	1	1	
28	90119-08015	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	14	14	14	14	
29	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
30	6E5-12411-20	THERMOSTAT THERMOSTAT	1	1	1	1	1	
31	6H4-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	1	1	
32	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	1	1	1	1	
33	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
34	6H4-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	1	1	
35	6H4-41111-00-1S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	1	1	1	
36	6H4-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
37	6H4-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	1	1	
38	90445-09M37	HOSE (L240) DURITE (L240)	1	1	1	1	1	
39	90467-08004	CLIP JONC	1	1	1	1	1	
40	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	13	13	13	13	13	
41	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)		3	3	3	3	40V
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	3			3	40Y,50H

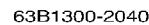


63D0010-5030

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6H4-15369-A1	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	1	1	1	1	
2	6H4-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1	1	1	1	
3	93102-25M28	OIL SEAL JOINT SPY	1	1	1	1	1	
4	93104-16M01	OIL SEAL JOINT SPY	2	2	2	2	2	
5	93210-58M21	O-RING JOINT TORIQUE	1	1	1	1	1	
6	97095-06020	BOLT BOULON	1	1	1	1	1	
7	92995-06600	WASHER RONDELLE	1	1	1	1	1	
8	6H4-11400-14	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	1	1	1	1	
9	6H4-11536-00	.GEAR, DRIVE .ENGRENAGE, MENANT	1	1	1	1	1	
10	93306-305U8	.BEARING .ROULEMENT	2	2	2	2	2	
11	93440-62057	.CIRCLIP .CIRCLIP, TYPE S	2	2	2	2	2	
12	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
13	6H4-11631-01-95	PISTON (STD) PISTON (STD)	3	3	3	3	3	
	6H4-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	3	3	AP
	6H4-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	3	3	3	AP
14	63D-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	3	3	3	3	3	
	63D-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3	3	3	3	3	AP
	63D-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	3	3	3	3	3	AP
15	648-11633-00	PIN, PISTON AXE, PISTON	3	3	3	3	3	
16	93602-20M02	PIN, DOWEL GOUJON	93	93	93	93	93	
17	6H4-11641-00	WASHER, PISTON PIN RONDELLE, AXE DE PISTON	6	6	6	6	6	
18	6H4-11634-01	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	6	6	6	6	



EO, EDO, ETO

ADMISSION

B1

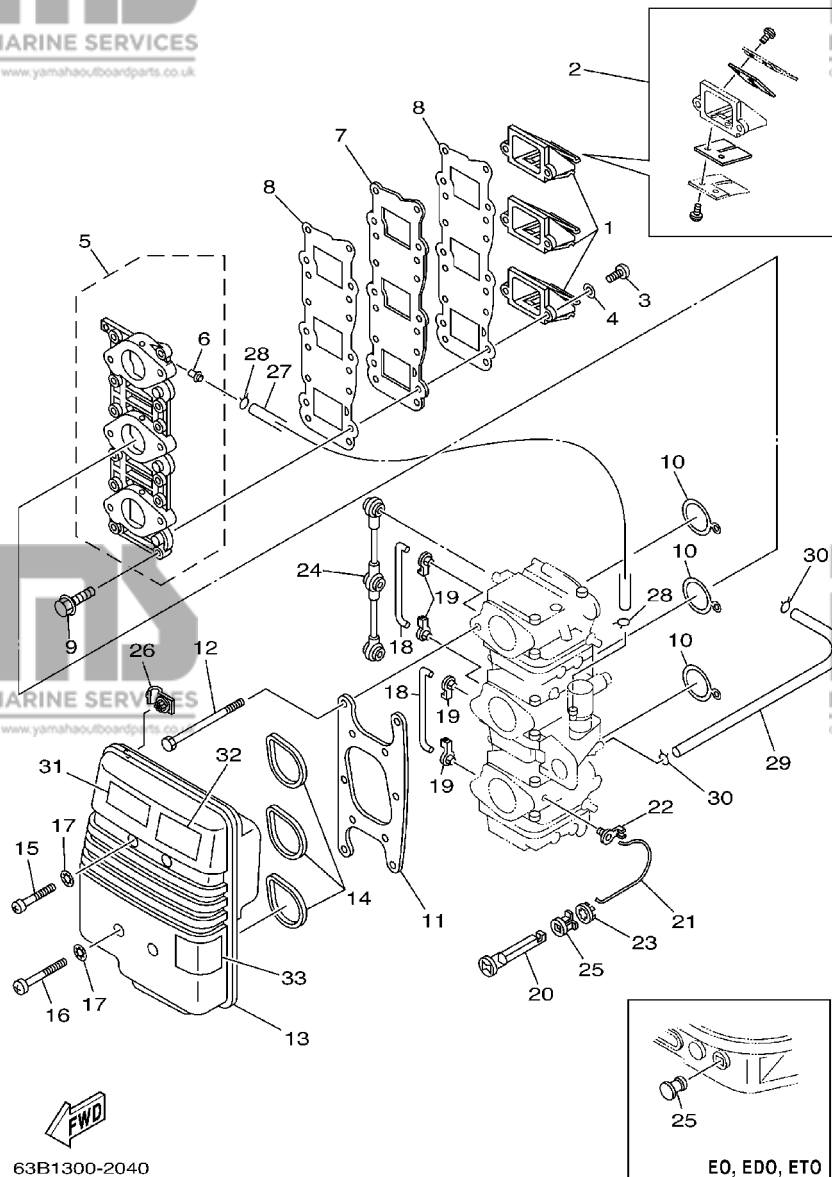
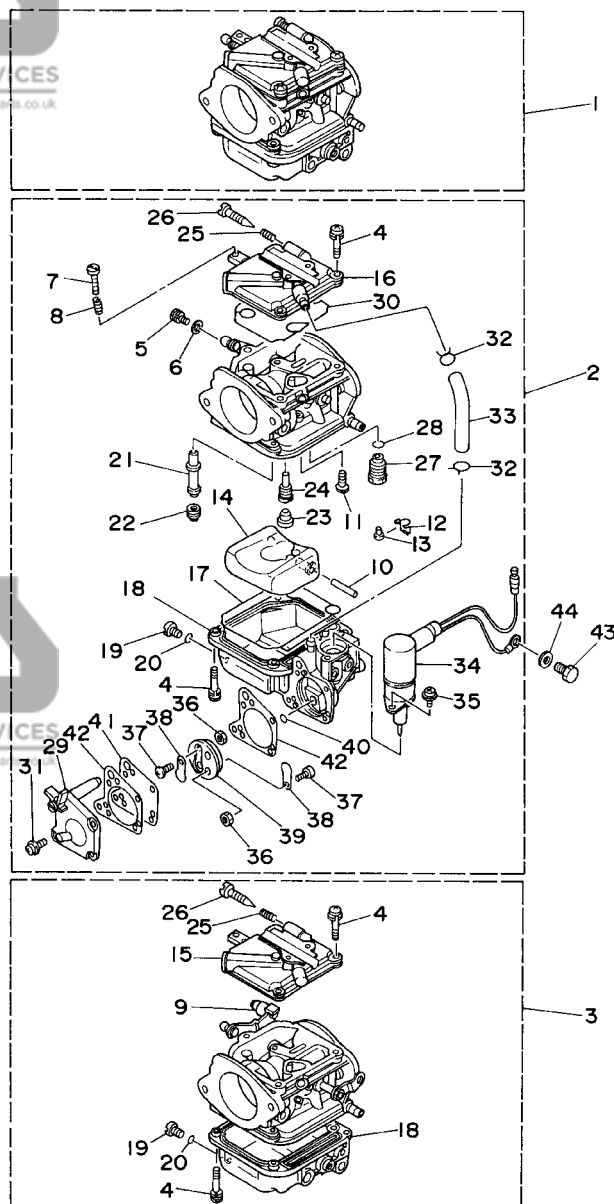


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
25	6G1-42748-00	GROMMET PASSE-FIL	1	1	1			
	689-41273-00	GROMMET PASSE-FIL				1	1	
26	90464-06M19	CLAMP BRIDE				1	1	
27	90445-07MA5	HOSE (L150) DURITE (L150)	1	1	1			
28	90467-06016	CLIP JONC	2	2	2			
29	6H3-14349-00	PIPE DURITE	1	1	1			
30	90467-08004	CLIP JONC	2	2	2			
31	6A1-83625-41	MARK 5 ETIQUETTE 5	1	1	1	1	1	
32	6A1-83625-51	MARK 5 ETIQUETTE 5	1	1	1	1	1	
33	6H1-85711-60	MARK, CAUTION MAKER	1	1	1			



63D0010-5050

FIG. 5 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1	1			40V
	63B-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1				1	1	40V
	62X-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	1				40Y,50H
	62W-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1				1		40Y
2	63D-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2		1	1			40V
	63B-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2				1	1	40V
	62X-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	1				40Y,50H
	62W-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2				1		40Y
3	63D-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3		1	1			40V
	63B-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3				1	1	40V
	62X-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	1				40Y,50H
	62W-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3				1		40Y
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	21	21	21	21	
5	6K5-14592-00	.SCREW .VIS	3	3	3	3	3	
6	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	3	3	3	3	3	
7	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	1	1	#2
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	1	1	1	1	#2
9	6H2-14578-00	.COLLAR .COLLERETTE	1	1	1	1	1	#3
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	3	3	3	
11	98580-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	3	3	3	
12	663-14159-00	.CLIP .JONC	3	3	3	3	3	
13	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	3	3	3	
14	6H4-14985-01	.FLOAT .FLOTTEUR	3	3	3	3	3	
15	6H4-14146-10	.PLATE .PLAQUE	2	2	2	2	2	#1,3
16	6H3-14146-10	.PLATE .PLAQUE	1	1	1			#2
	6H4-14146-00	.PLATE .PLAQUE				1	1	#2
17	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	3	3	

B3

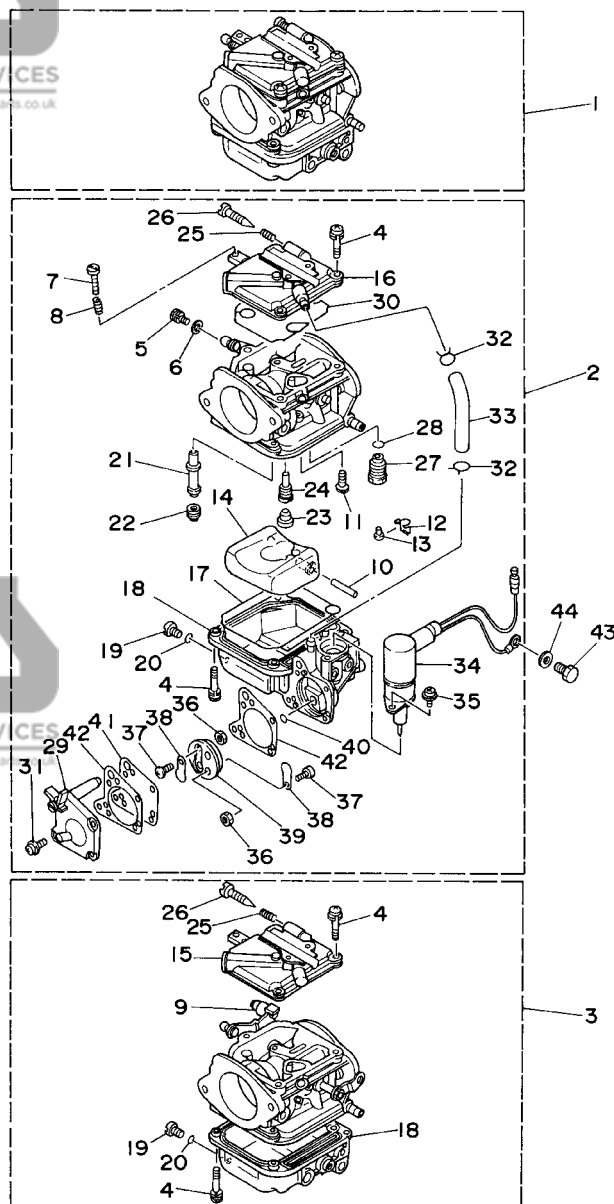


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
18	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	2	2			#1,3
	6H3-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1			#2
	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR				3	3	
19	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	3	3	3	3	
20	93210-04230	.O-RING .JOINT TORIQUE	3	3	3	3	3	
21	63D-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER		3	3	3	3	40V
	62X-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	3	3				40Y,50H
	62W-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER					3	40Y
22	676-14943-30	.JET, MAIN (#115) .GICLÉUR, PRINCIPAL (#115)	2	2	2	2	2	40V-#1,3
	63D-14943-81	.JET, MAIN (#118) .GICLÉUR, PRINCIPAL (#118)	1	1	1	1	1	40V-#2
	676-14943-33	.JET, MAIN (#130) .GICLÉUR, PRINCIPAL (#130)	3	3				40Y,50H
	676-14943-32	.JET, MAIN (#125) .GICLÉUR, PRINCIPAL (#125)					3	40Y
23	676-14966-00	.CAP .CAPUCHON	3	3	3	3	3	
24	6H4-14948-11	.JET (#60) .GICLÉUR (#60)		3	3	3	3	40V
	62X-14948-12	.JET (#62) .GICLÉUR (#62)	3	3			3	40Y,50H
25	679-14555-00	.SPRING .RESSORT	3	3	3	3	3	
26	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	3	3	3	3	
27	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	3	3	3	3	
28	93210-04228	.O-RING .JOINT TORIQUE	3	3	3	3	3	
29	6H3-24452-10	.COVER .COUVERCLE	1	1	1			#2
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	3	3	3	3	
31	6H4-14567-00	.SCREW .VIS	4	4	4			#2
32	6H3-14137-00	.CLIP .JONC	2	2	2			#2
33	6H3-14349-00	.PIPE .DURITE	1	1	1			#2
34	63D-14380-00	.PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS.	1	1	1			#2
35	97803-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2			#2
36	95380-03600	.NUT .ECROU	2	2	2			#2

B4

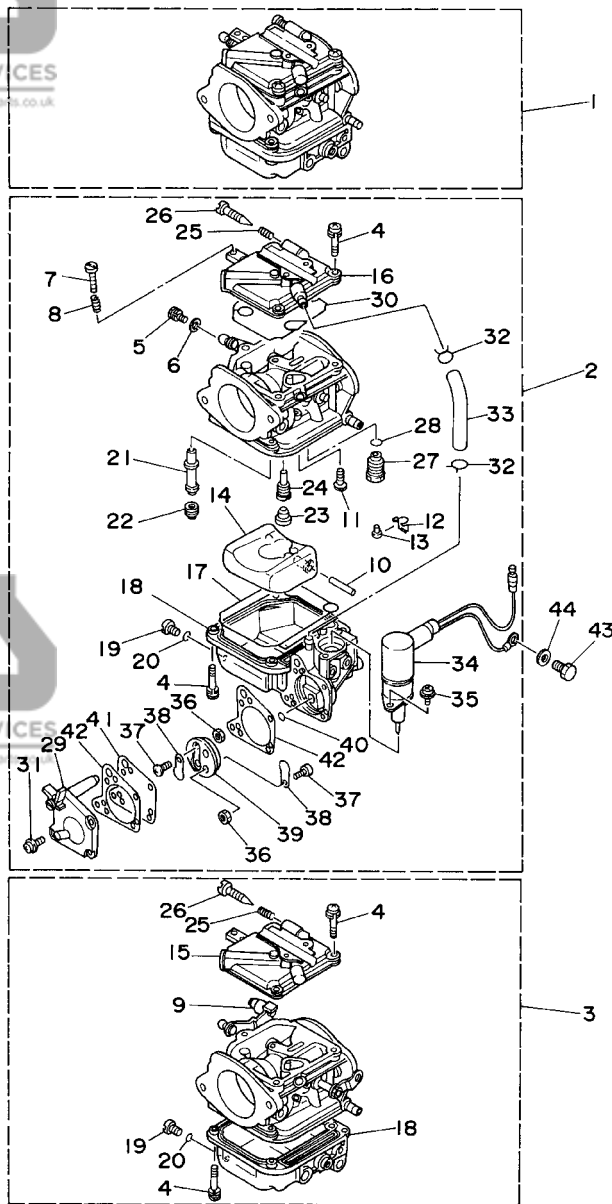
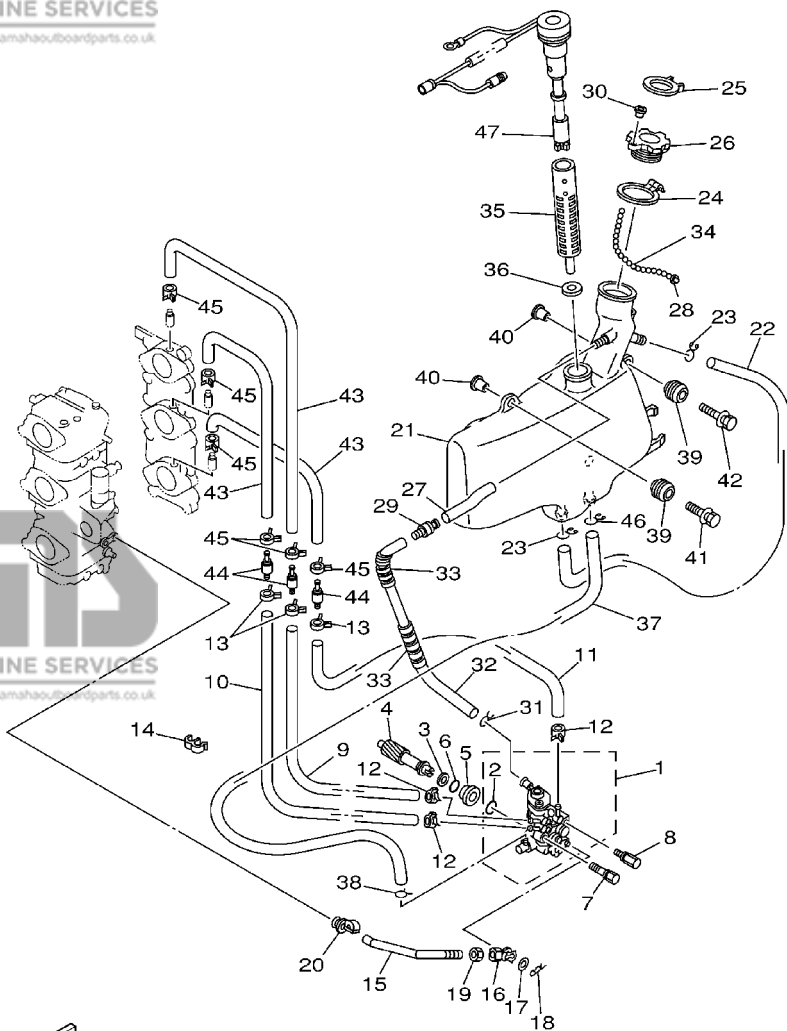


FIG. 5 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
37	98980-03006	.SCREW, BIND	2	2	2			#2
38	6L5-24421-00	.VIS, DE PRESSION	2	2	2			#2
39	6H4-24413-00	.VALVE, CHECK	1	1	1			#2
40	6H4-24486-00	.SOUPAPE, RETENUE	1	1	1			#2
41	6H3-24411-10	.BODY 2	1	1	1			#2
42	6H3-24434-10	.CORPS 2	1	1	1			#2
43	97013-06012	.O-RING	1	1	1			#2
44	92903-06600	.JOINT TORIQUE	1	1	1			#2
45		.DIAPHRAGM	1	1	1			#2
46		.DIAPHRAGME	1	1	1			#2
47		.GASKET, BODY	2	2	2			#2
48		.JOINT, CORPS	2	2	2			#2
49		BOLT	1	1	1			
50		BOULON	1	1	1			
51		WASHER, PLATE	1	1	1			
52		RONDELLE, PLATE	1	1	1			



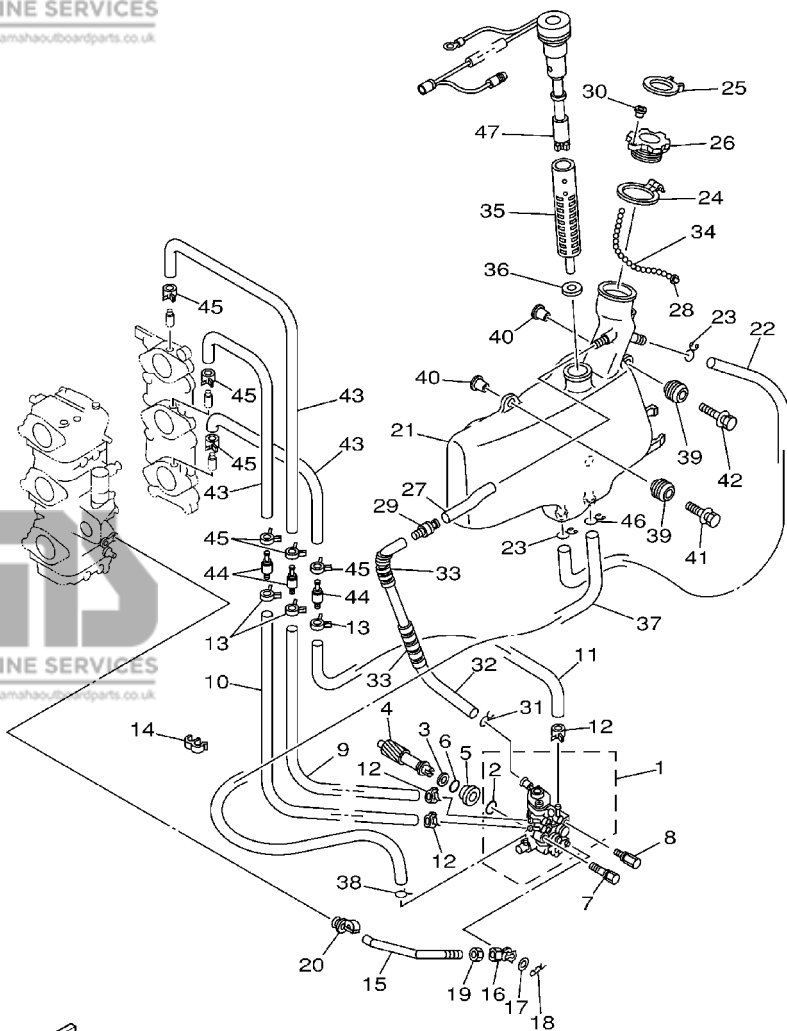
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FIG. 6 OIL PUMP 1

POMPE A HUILE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET				1	1	
2	93210-19MA7	O-RING JOINT TORIQUE				1	1	
3	90201-08M93	WASHER, PLATE RONDELLE, PLATE				1	1	
4	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE				1	1	
5	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE				1	1	
6	93210-13M04	O-RING JOINT TORIQUE				1	1	
7	90109-06M39	BOLT BOULON				1	1	
8	90109-06M40	BOLT BOULON				1	1	
9	90445-07M44	HOSE (L250) DURITE (L250)				1	1	
10	90445-07M23	HOSE (L408) DURITE (L408)				1	1	
11	90445-07MA6	HOSE (L90) DURITE (L90)				1	1	
12	90468-07M02	CLIP JONC				3	3	
13	90468-07M02	CLIP JONC				3	3	
14	90464-07M20	CLAMP BRIDE				1	1	
15	6H4-41241-01	ROD, LINK BIELLE				1	1	
16	6H1-41237-00	JOINT, LINK RACCORD				1	1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE				1	1	
18	90468-05M03	CLIP JONC				1	1	
19	95380-05600	NUT ECROU				1	1	
20	6E9-41237-00	JOINT, LINK RACCORD				1	1	
21	63D-21707-10	OIL TANK COMP. RESERVOIR A PETROLE COMP.				1	1	
22	90445-11M15	HOSE (L360) DURITE (L360)				1	1	
23	90467-11M08	CLIP JONC				2	2	
24	63D-2175R-00	HOOK, BAND CROCHET, BANDE				1	1	
25	63D-2176M-00	HOOK CROCHET				1	1	
26	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE				1	1	
27	90445-11M23	HOSE (L85) DURITE (L85)				1	1	

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FIG. 6 OIL PUMP 1

POMPE A HUILE 1

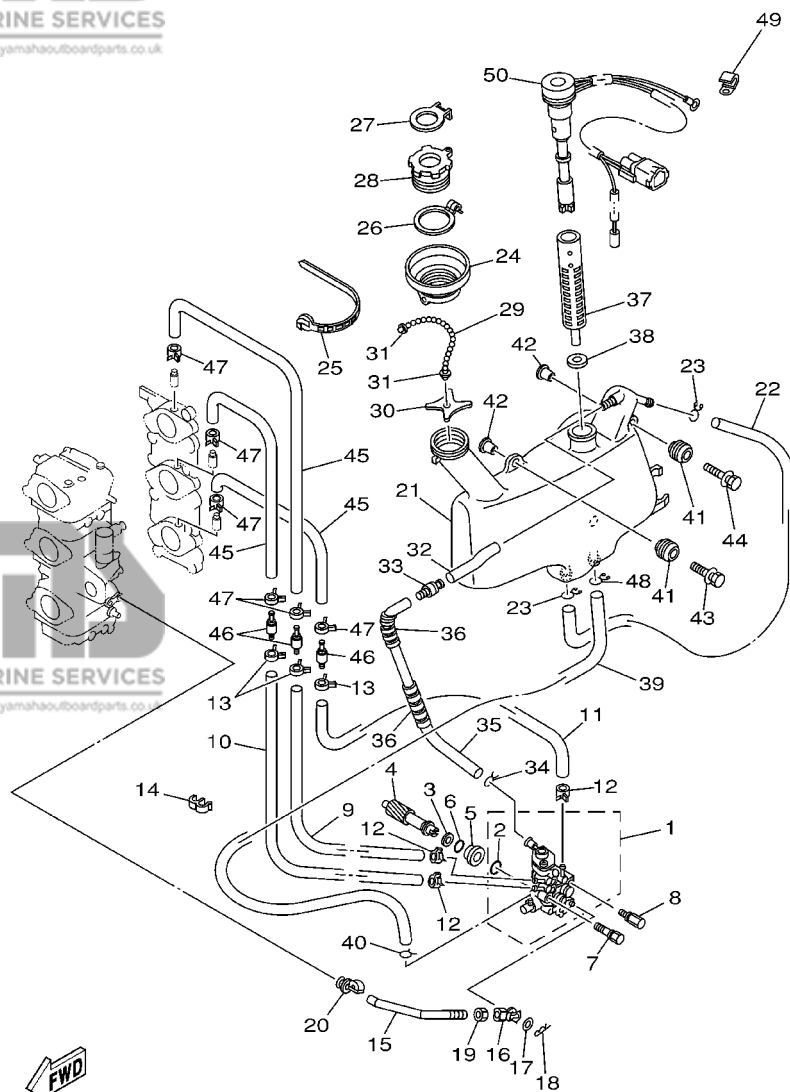
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
28	6H4-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1				1	1	
29	63D-21744-00	BREATHER RENIFLARD				1	1	
30	6H4-24634-00	HOOK, CHAIN BALL ATTACHE				1	1	
31	90467-10M04	CLIP JONC				1	1	
32	90445-11M17	HOSE (L300) DURITE (L300)				1	1	
33	90446-10M01	HOSE DURITE				2	2	
34	6H4-24633-00	CHAIN, BALL CHANE DE BALLE				1	1	
35	6J8-13411-00	STRAINER, OIL FILTRE, HUILE				1	1	
36	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE				1	1	
37	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE				1	1	
38	90467-08004	CLIP JONC				1	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM				3	3	
40	624-42542-00	PIPE TUYAU				3	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE				2	2	
42	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE				1	1	
43	90445-07M87	HOSE (L110) DURITE (L110)				3	3	
44	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR				3	3	
45	90468-07M02	CLIP JONC				6	6	
46	90467-11M08	CLIP JONC				1	1	
47	63D-85720-10	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT				1	1	

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FIG. 7 OIL PUMP 2

POMPE A HUILE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1	1			
2	93210-19MA7	.O-RING JOINT TORIQUE	1	1	1			
3	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	1	1			
4	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1			
5	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	1	1			
6	93210-13M04	O-RING JOINT TORIQUE	1	1	1			
7	90109-06M39	BOLT BOULON	1	1	1			
8	90109-06M40	BOLT BOULON	1	1	1			
9	90445-07M44	HOSE (L250) DURITE (L250)	1	1	1			
10	90445-07M23	HOSE (L408) DURITE (L408)	1	1	1			
11	90445-07MA6	HOSE (L90) DURITE (L90)	1	1	1			
12	90468-07M02	CLIP JONC	3	3	3			
13	90468-07M02	CLIP JONC	3	3	3			
14	90464-07M20	CLAMP BRIDE	1	1	1			
15	6H4-41241-01	ROD, LINK BIELLE	1	1	1			
16	6H1-41237-00	JOINT, LINK RACCORD	1	1	1			
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1	1			
18	90468-05M03	CLIP JONC	1	1	1			
19	95380-05600	NUT ECROU	1	1	1			
20	6E9-41237-00	JOINT, LINK RACCORD	1	1	1			
21	63D-21707-00	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	1	1			
22	90445-11M15	HOSE (L360) DURITE (L360)	1	1	1			
23	90467-11M08	CLIP JONC	2	2	2			
24	6H4-21752-00	TUBE, FILLER 1 DURITE	1	1	1			
25	90465-13M30	CLAMP BRIDE	1	1	1			
26	63D-2175R-00	HOOK, BAND CROCHET, BANDE	1	1	1			
27	63D-2176M-00	HOOK CROCHET	1	1	1			

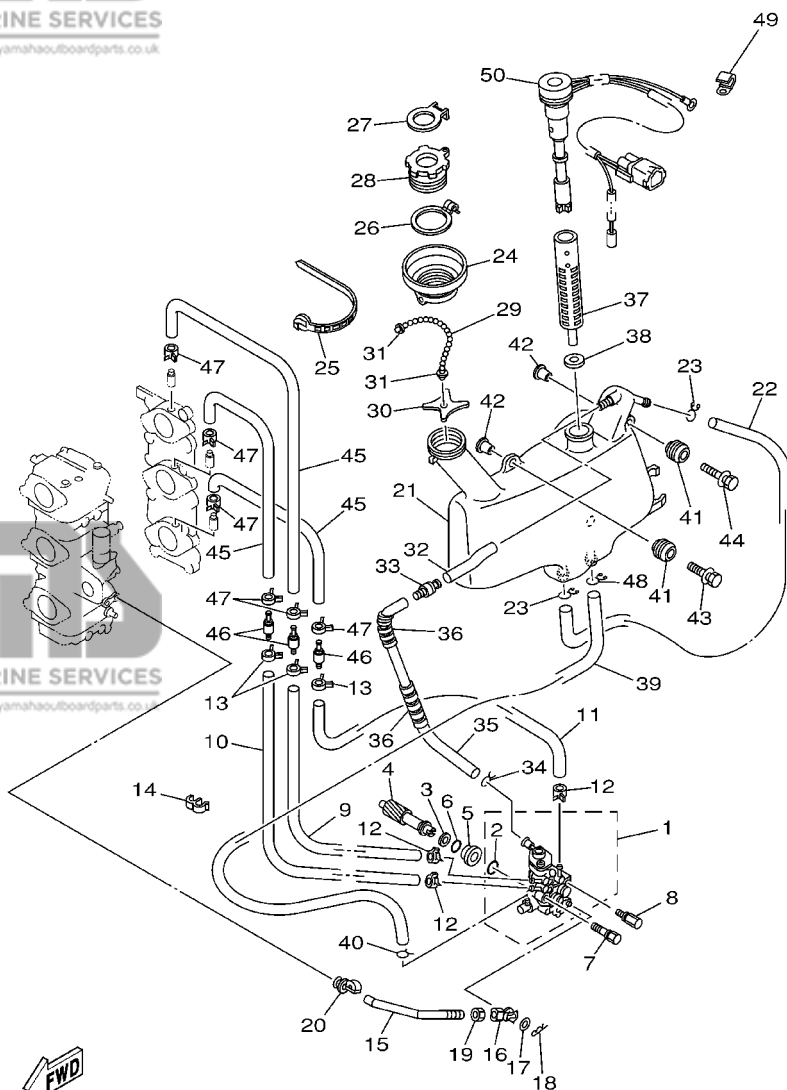


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FIG. 7 OIL PUMP 2

POMPE A HUILE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
28	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	1	1			
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1	1	1			
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	1	1			
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	2	2			
32	90445-11M23	HOSE (L85) DURITE (L85)	1	1	1			
33	63D-21744-00	BREATHER RENIFLARD	1	1	1			
34	90467-10M04	CLIP JONC	1	1	1			
35	90445-11M17	HOSE (L300) DURITE (L300)	1	1	1			
36	90446-10M01	HOSE DURITE	2	2	2			
37	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1			
38	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1	1			
39	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	1			
40	90467-08004	CLIP JONC	1	1	1			
41	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3			
42	624-42542-00	PIPE TUYAU	3	3	3			
43	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2			
44	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1			
45	90445-07M87	HOSE (L110) DURITE (L110)	3	3	3			
46	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	3	3			
47	90468-07M02	CLIP JONC	6	6	6			
48	90467-11M08	CLIP JONC	1	1	1			
49	90465-06M86	CLAMP BRIDE	1	1	1			
50	63D-85720-00	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	1	1			



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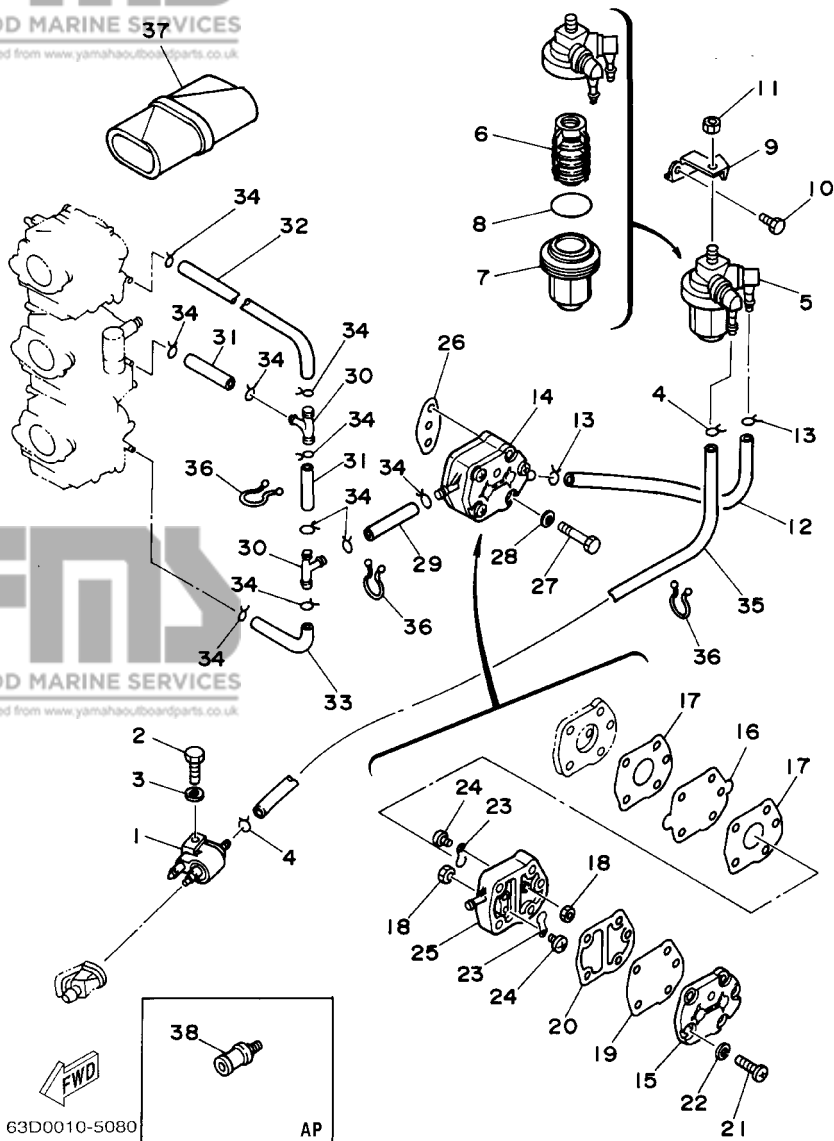


FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1	1	1	
2	97095-06025	BOLT BOULON	1	1	1	1	1	
3	92995-06600	WASHER RONDELLE	1	1	1	1	1	
4	90467-08004	CLIP JONC	2	2	2	2	2	
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	1	1	1	1	
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	1	1	1	
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1	1	1	1	
8	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	1	1	
9	6H4-24566-02	BRACKET, FILTER SUPPORT, FILTRE	1	1	1	1	1	
10	97013-06014	BOLT BOULON	1	1	1	1	1	
11	95380-08600	NUT ECROU	1	1	1	1	1	
12	6H4-24314-00	PIPE 4 DURITE 4	1	1	1	1	1	
13	90467-08004	CLIP JONC	2	2	2	2	2	
14	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1	1	1	
15	6A0-24413-00	.BODY 2 .CORPS 2	1	1	1	1	1	
16	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	1	
17	648-24434-01	.GASKET, BODY .JOINT, CORPS	2	2	2	2	2	
18	95380-03600	.NUT .ECROU	2	2	2	2	2	
19	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	1	
20	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	1	1	1	1	
21	98503-05028	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	3	3	3	
22	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	3	3	3	3	
23	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2	2	2	
24	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2	2	2	2	
25	6A0-24412-02	.BODY 1 .CORPS 1	1	1	1	1	1	
26	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	1	1	1	1	
27	97095-06040	BOLT BOULON	2	2	2	2	2	

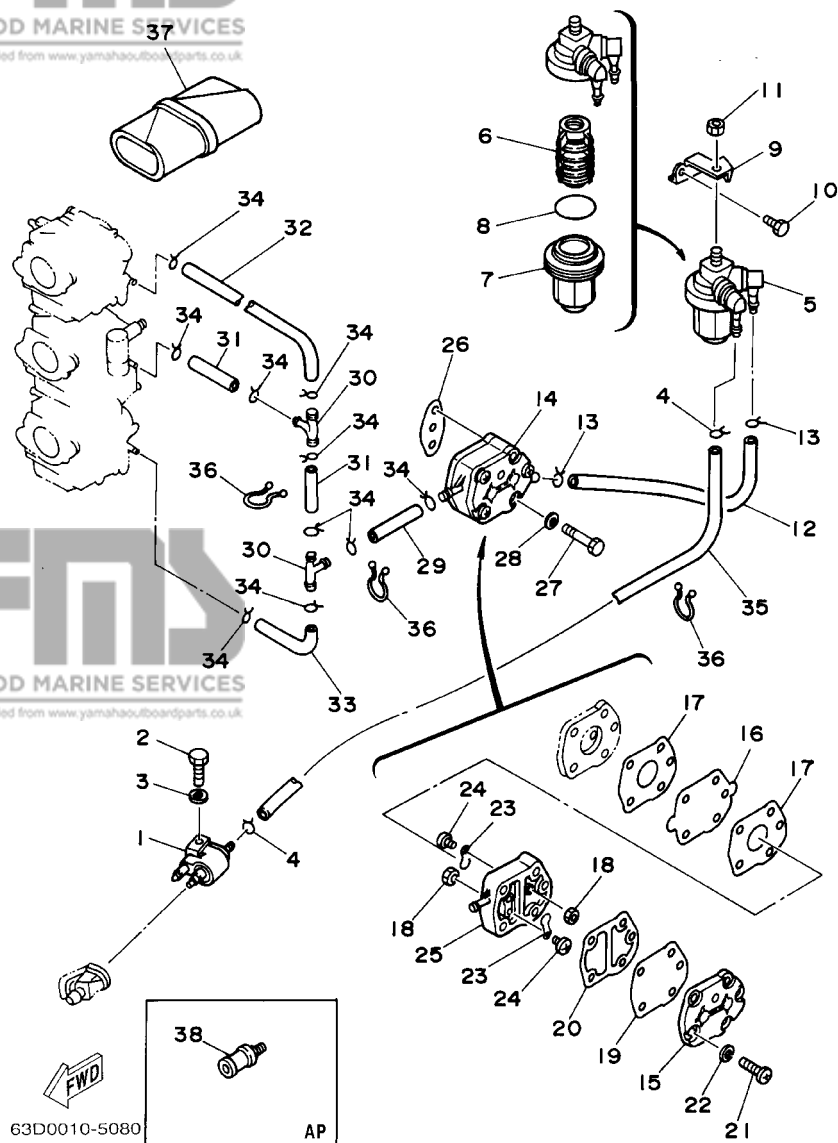
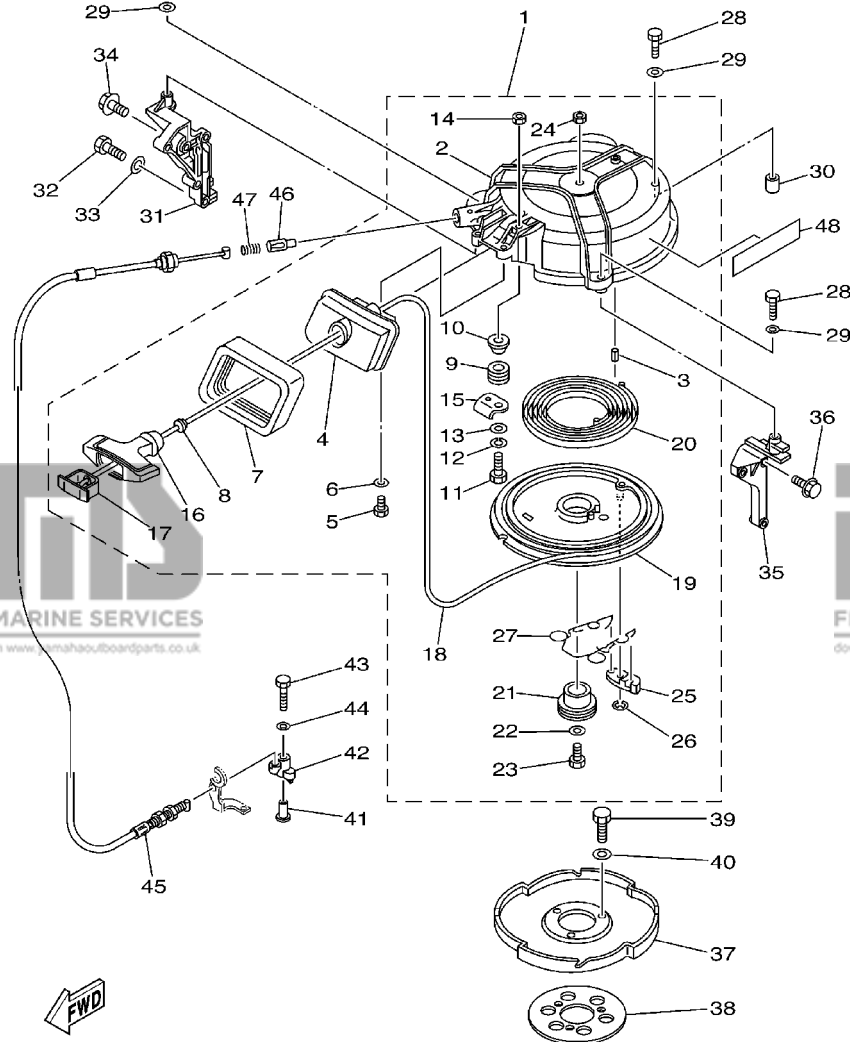


FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
28	92995-06600	WASHER RONDELLE	2	2	2	2	2	
29	90445-09063	HOSE DURITE	1	1	1	1	1	
30	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	2	2	2	2	
31	90445-09057	HOSE (L45) DURITE (L45)	2	2	2	2	2	
32	6H4-24313-00	PIPE 3 DURITE 3	1	1	1	1	1	
33	6H4-24312-00	PIPE 2 DURITE 2	1	1	1	1	1	
34	90467-08004	CLIP JONC	10	10	10	10	10	
35	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	1	1	
36	90464-15M11	CLAMP BRIDE	3	3	3	3	3	
37	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	1	1	1	
38	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	1	1	1	1	AP D:12.5MM



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FIG. 9 STARTER

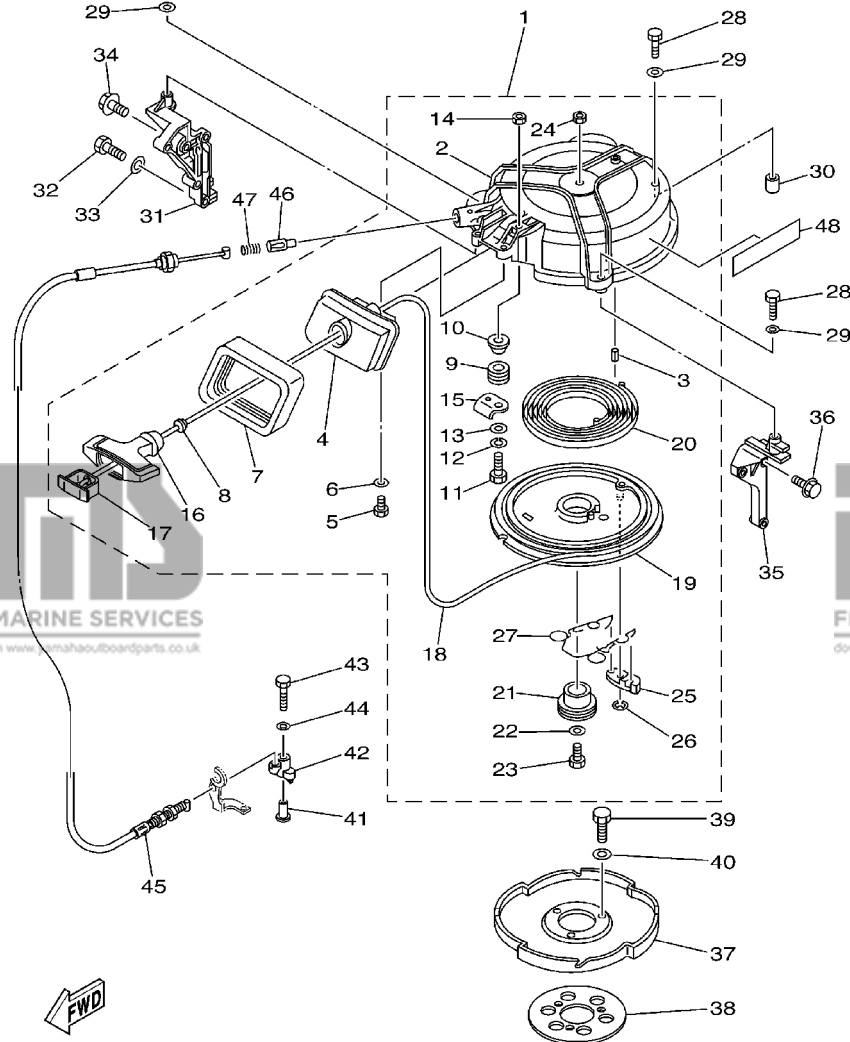
DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6H4-15710-04-4D	STARTER ASSY DEMARREUR COMPLET				1	1	
2	6H4-15711-02-94	.CASE, STARTER .CARTER DE DEMARREUR				1	1	
3	91690-40018	.PIN, SPRING .GOUPILLE, ELASTIQUE				1	1	
4	6H4-15758-01-4D	.GUIDE, ROPE .GUIDE DE CABLE				1	1	
5	97095-06016	.BOLT .BOULON				2	2	
6	92995-06600	.WASHER .RONDELLE				2	2	
7	6H4-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2				1	1	
8	6A0-15789-00	.DAMPER .AMORTISSEUR				1	1	
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE				1	1	
10	90387-06M69	.COLLAR .COLLERETTE				1	1	
11	97013-06030	.BOLT .BOULON				1	1	
12	92903-06100	.WASHER, SPRING .RONDELLE, GROWER				1	1	
13	92903-06600	.WASHER, PLATE .RONDELLE, PLATE				1	1	
14	95380-06600	.NUT, HEXAGON .ECROU				1	1	
15	6H4-15787-01	.STAY .SUPPORT				1	1	
16	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR				1	1	
17	6F5-15779-02	.COVER .COUVERCLE				1	1	
18	*	.WIRE (L:2095MM) .FIL (L:2095MM)				1	1	
19	6H4-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE				1	1	
20	90510-08002	.SPRING, SPIRAL .RESSORT, HELICOIDAL				1	1	
21	6H4-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR				1	1	
22	90201-06060	.WASHER, PLATE .RONDELLE, PLATE				1	1	
23	97095-06020	.BOLT .BOULON				1	1	
24	95380-06600	.NUT, HEXAGON .ECROU				1	1	
25	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT				1	1	

* CUT FROM 50M ROLLS, PART NO. 90890-44373,
CUTTING LENGTH 2.095M

* A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373,
LONGUEUR DE COUPE 2.095M

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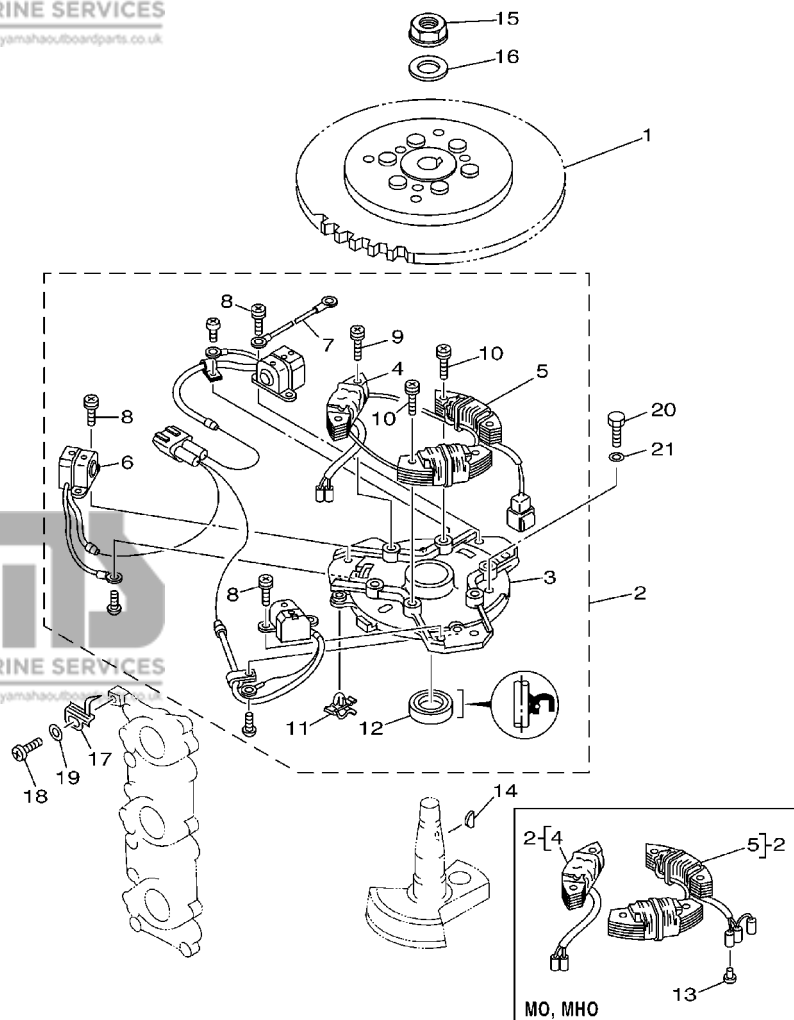


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FIG. 9 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
26	93430-06M02	.CIRCLIP .CIRCLIP, TYPE S				1	1	
27	6H4-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET				1	1	
28	97095-06035	BOLT BOULON				3	3	
29	92995-06600	WASHER RONDELLE				3	3	
30	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE				1	1	
31	63D-15771-00-4D	STAY 1 SUPPORT 1				1	1	
32	97013-08025	BOLT BOULON				2	2	
33	92903-08600	WASHER, PLATE RONDELLE, PLATE				2	2	
34	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE				1	1	
35	6H4-15772-02-94	STAY 2 SUPPORT 2				1	1	
36	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE				3	3	
37	6H4-15723-01-94	PULLEY, STARTER POULIE DE DEMARREUR				1	1	
38	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU				1	1	
39	97013-08020	BOLT BOULON				3	3	
40	92903-08600	WASHER, PLATE RONDELLE, PLATE				3	3	
41	90387-06M66	COLLAR COLLERETTE				1	1	
42	63D-15746-00	ARM BRAS				1	1	
43	97095-06040	BOLT BOULON				1	1	
44	92995-06600	WASHER RONDELLE				1	1	
45	63D-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR				1	1	
46	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR				1	1	
47	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION				1	1	
48	63D-13437-N0	MARK, CAUTION MAKER				1	1	



63B1300-2100

FIG. 10 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-85550-00	ROTOR ASSY	1	1	1			
	63D-85550-10	ROTOR CPLT				1	1	
2	63D-85560-10	BASE ASSY	1	1	1			
	63D-85560-00	ENS. FLASQUE				1	1	
3	6H4-15359-04-94	.HOUSING, OIL SEAL	1	1	1	1	1	
4	63D-85520-00	.COIL, CHARGE	1	1	1	1	1	
		.BOBINE, CHARGE						
5	63D-85533-10	.COIL, LIGHTING	1	1	1			
	63D-85533-00	.BOBINE, ECLAIRAGE				1	1	
6	63D-85580-00	.COIL, PULSER	1	1	1	1	1	
		.BOBINE, PULSEUR						
7	6H4-83354-00	.WIRE, EARTH LEAD 1	1	1	1	1	1	
		.FIL 1, MASSE						
8	63D-81345-00	.SCREW, WITH WASHER (M5X12)	6	6	6	6	6	
		.VIS, AVEC RONDELLE (M5X12)						
9	63D-81345-10	.SCREW, WITH WASHER (M6X25)	2	2	2	2	2	
		.VIS, AVEC RONDELLE (M6X25)						
10	63D-81345-20	.SCREW, WITH WASHER (M6X30)	4	4	4	4	4	
		.VIS, AVEC RONDELLE (M6X30)						
11	90464-03M15	.CLAMP	1	1	1	1	1	
		.BRIDE						
12	93102-23096	.OIL SEAL	1	1	1	1	1	
		.JOINT SPY						
13	703-82119-00	COVER, LEAD WIRE				1	1	40V
		GARNITURE, FIL						
	703-82119-00	COVER, LEAD WIRE				3	3	40Y
		GARNITURE, FIL						
14	6H4-11545-00	KEY, WOODRUFF	1	1	1	1	1	
		CLAVETTE, DEMI-LUNE						
15	90179-16M05	NUT	1	1	1	1	1	
		ECROU						
16	90201-16M44	WASHER, PLATE	1	1	1	1	1	
		RONDELLE, PLATE						
17	6H4-81332-00	PLATE, TIMING	1	1	1	1	1	
		PLATEAU, ALLUMAGE						
18	97885-05010	SCREW, PAN HEAD	1	1	1	1	1	
		VIS, TETE TRONCONIQUE						
19	92995-05600	WASHER	1	1	1	1	1	
		RONDELLE						
20	97013-06018	BOLT	3	3	3	3	3	
		BOULON						
21	92903-06600	WASHER, PLATE	3	3	3	3	3	
		RONDELLE, PLATE						

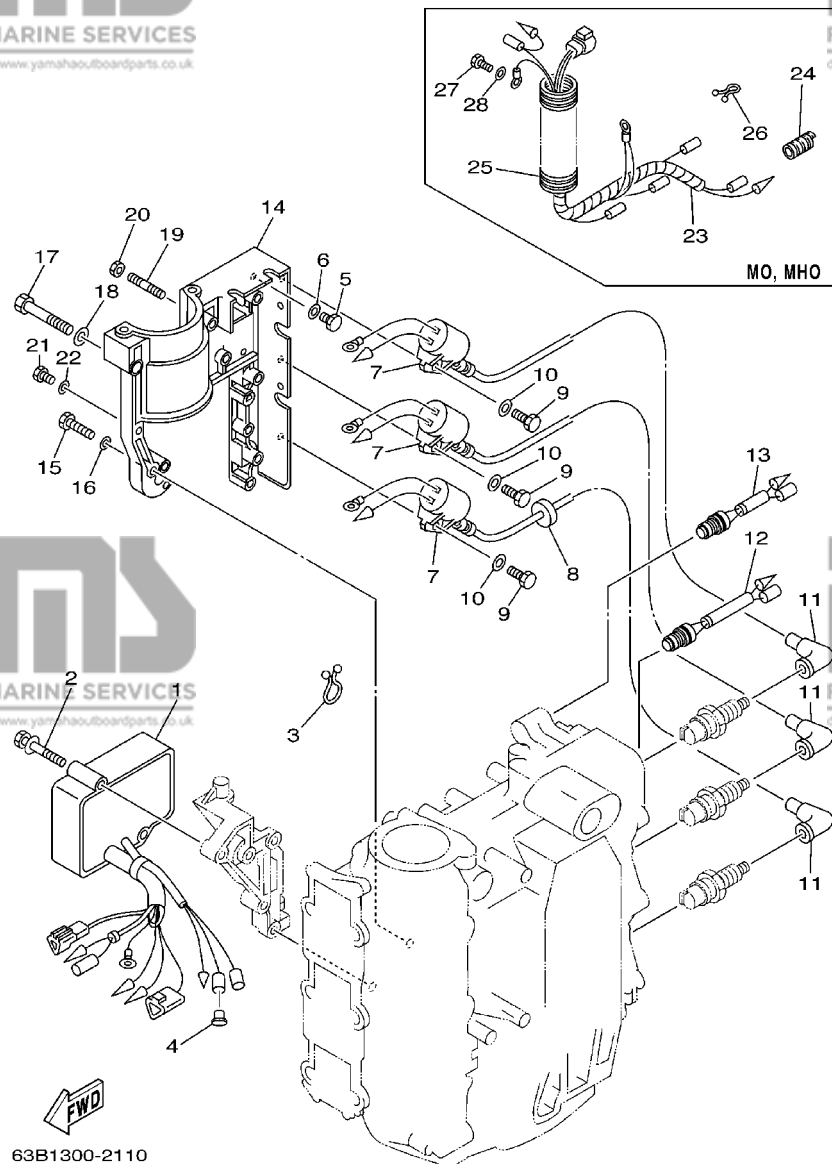


FIG. 11 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-85540-03	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	1	1	
2	90119-06M51	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
3	90464-15M11	CLAMP BRIDE	1	1	1	1	1	
4	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL		1				
5	97095-06014	BOLT BOULON	1	1	1	1	1	
6	92995-06600	WASHER RONDELLE	1	1	1	1	1	
7	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	3	3	3	3	
8	90480-25161	GROMMET PASSE-FIL	1	1	1	1	1	
9	97095-06020	BOLT BOULON	3	3	3	3	3	
10	92995-06600	WASHER RONDELLE	3	3	3	3	3	
11	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	3	3	3	3	3	
12	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1	1	1	
13	6H4-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1	1	1	
14	6H4-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	1	1			
15	97095-06030	BOLT BOULON	4	4	4			
16	92995-06600	WASHER RONDELLE	4	4	4			
17	97013-08050	BOLT BOULON	1	1	1			
18	92903-08600	WASHER, PLATE RONDELLE, PLATE	1	1	1			
19	95670-06640	BOLT, STUD GOIJON	1	1	1			
20	90179-06M24	NUT ECROU	1	1	1			
21	97095-06014	BOLT BOULON	2	2	2			
22	92995-06600	WASHER RONDELLE	2	2	2			
23	63D-82531-00	WIRE, LEAD FIL				1	1	
24	90446-10M02	HOSE DURITE				1	1	
25	6G1-83557-00	TUBE TUBE				1	1	
26	90464-05M16	CLAMP BRIDE				1	1	
27	97095-06014	BOLT BOULON				1	1	

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PARTIE ELECTRIQUE 1

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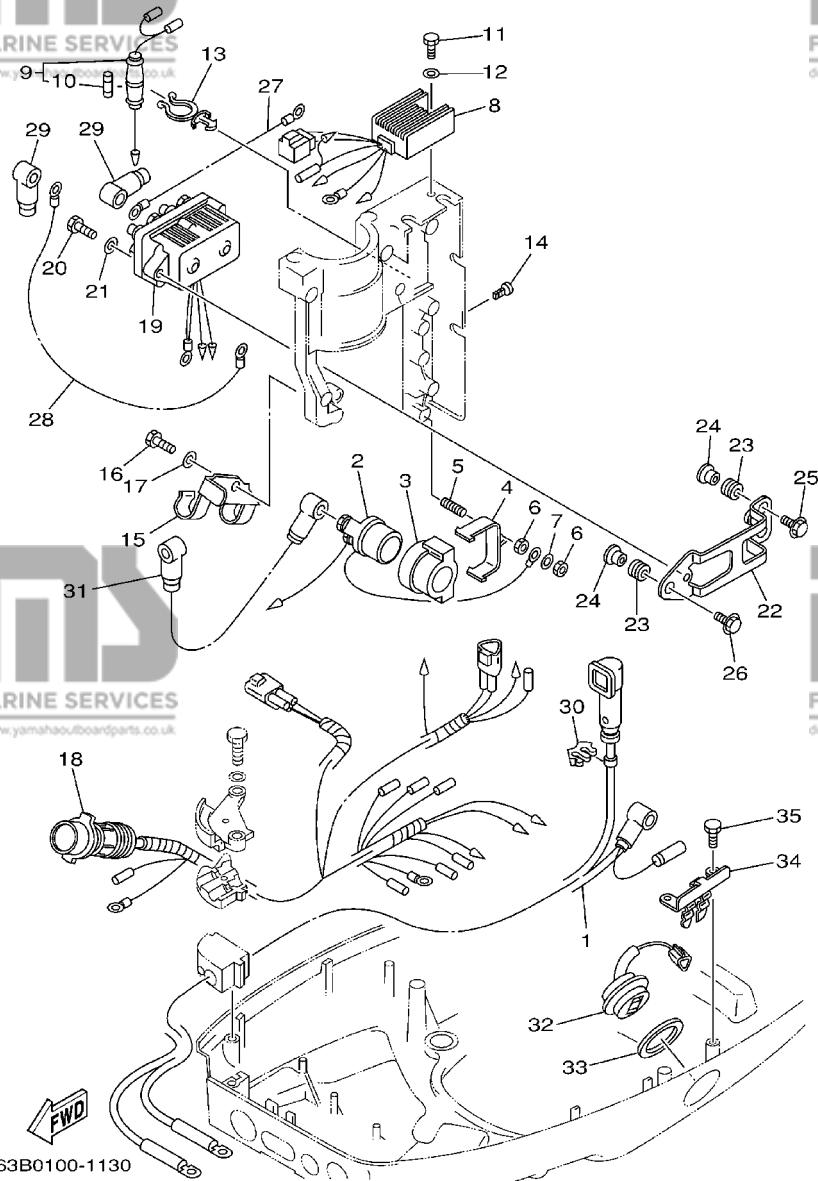


FIG. 12 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6H4-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	1	1			40V,50H
	63D-82105-U0	WIRE HARNESS FAISCEAU DE FILS		1				40Y
2	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1	1			
3	6H4-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	1	1			
4	6H4-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	1	1			
5	90116-06M22	BOLT, STUD GOUJON	1	1	1			
6	95380-06600	NUT, HEXAGON ECROU	2	2	2			
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1			
8	6H2-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1			
9	6H4-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	1	1			
10	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1	1	1			
11	97095-06014	BOLT BOULON	1	1	1			
12	92995-06600	WASHER RONDELLE	1	1	1			
13	90464-15M27	CLAMP BRIDE	1	1	1			
14	90338-05M11	PLUG PLOT	2	2	2			
15	63D-82594-00	CLAMP BRIDE	1	1	1			
16	97095-06012	BOLT BOULON	1	1	1			
17	92995-06600	WASHER RONDELLE	1	1	1			
18	63D-82590-20	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET		1				
	63D-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1		1			
19	6H1-81950-00	RELAY ASSY RELAIS COMPLET		1				
20	97095-06025	BOLT BOULON		2				
21	92995-06600	WASHER RONDELLE		2				
22	6H4-81945-20	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS		1				
23	90480-13M24	GROMMET PASSE-FIL		3				
24	90387-06M05	COLLAR COLLERETTE		3				
25	90105-06M15	BOLT, FLANGE BOULON		2				

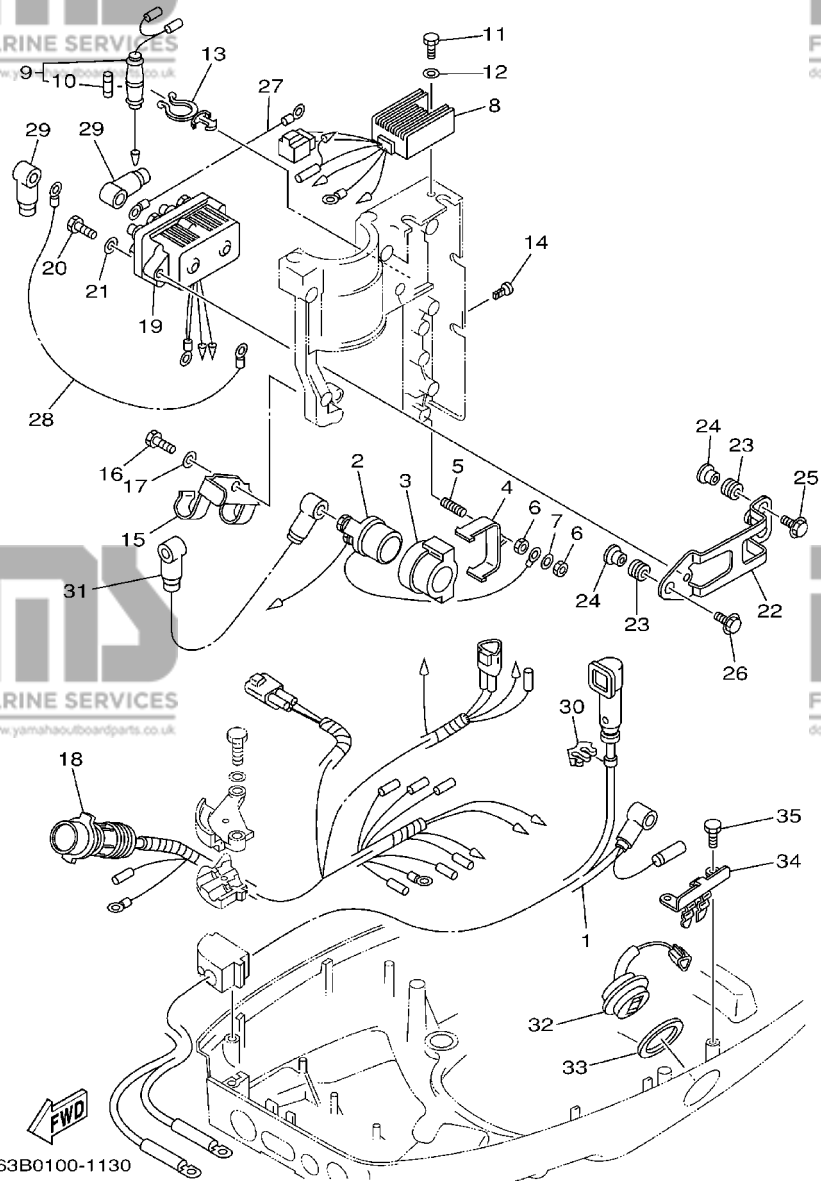
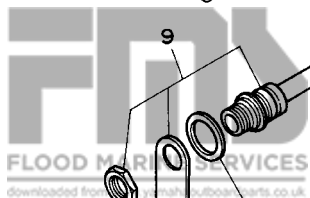


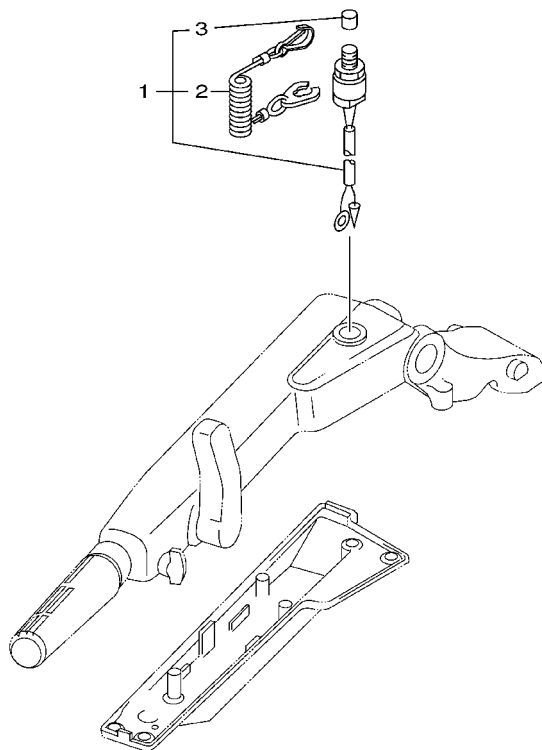
FIG. 12 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
26	90105-06M16	BOLT, FLANGE BOULON		1				
27	6H5-81949-00	WIRE, LEAD FIL		1				
28	61A-81949-00	WIRE, LEAD FIL		1				
29	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL		4				
30	90464-07M20	CLAMP BRIDE	1	1	1			
31	6H4-82117-00	WIRE, LEAD FIL	1	1	1			
32	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR		1				
33	6E5-82587-00	GASKET JOINT		1				
34	6R3-83614-00	BRACKET SUPPORT		1				
35	97095-06016	BOLT BOULON		2				



63B0300-5130



63B0100-0140

PARTIE ELECTRIQUE 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6K5-82575-03	ENGINE STOP SWITCH ASSY					1	
2	682-82556-00	COUPE CIRCUIT CPLT					1	
3	689-8257Y-00	.STOPPER					1	
		.PLAQUETTE						
		.CAP						
		.CHAPEAU						

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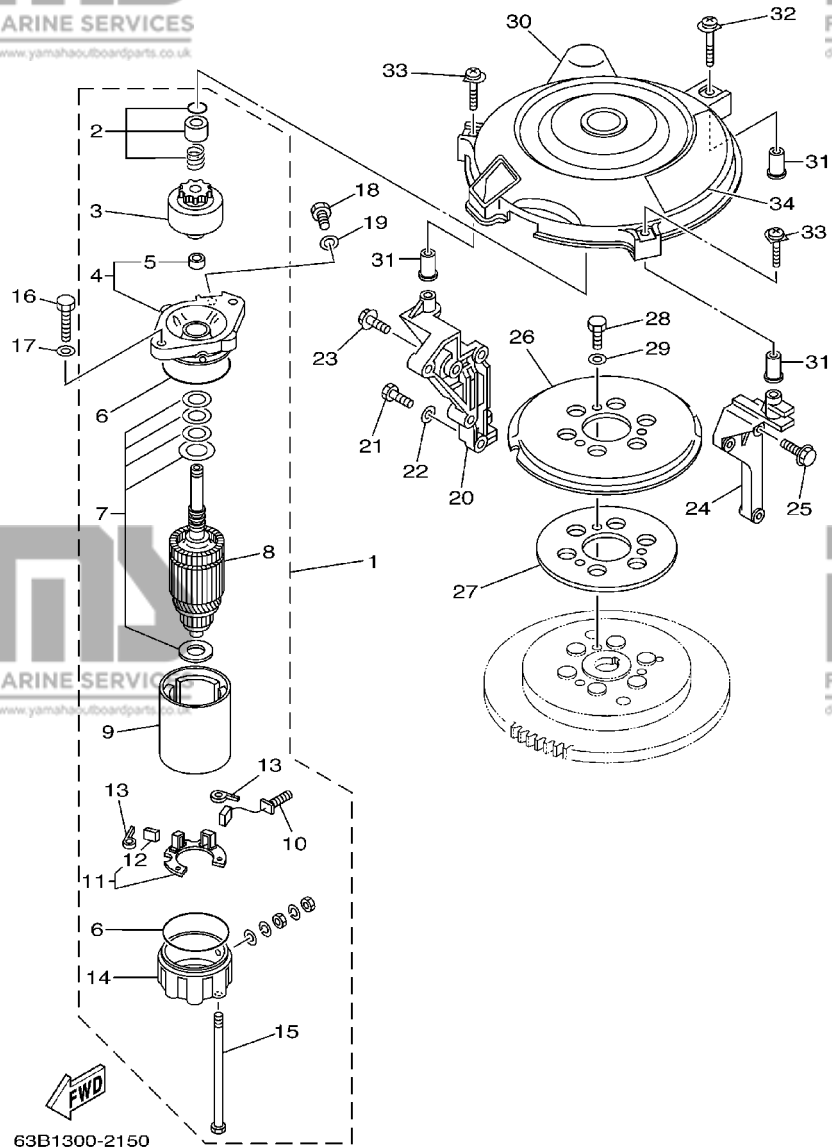


FIG. 15 STARTING MOTOR

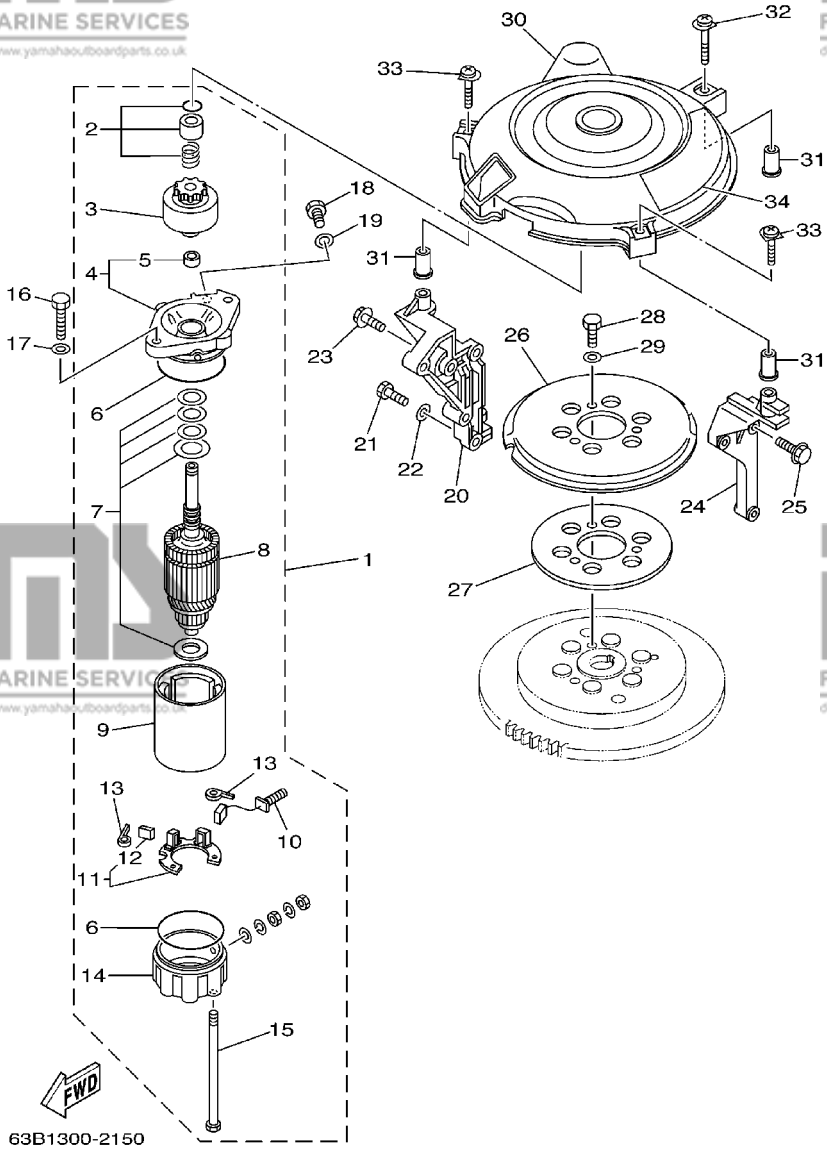
DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	1			
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	1	1			
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1	1			
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	1	1			
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	1	1			
6	689-81847-11	.O-RING .JOINT TORIQUE	2	2	2			
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	1	1			
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	1	1			
9	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	1	1			
10	689-81811-11	.BRUSH 1 ..CHARBON 1	1	1	1			
11	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	1			
12	689-81812-11	..BRUSH 2 ..CHARBON 2	1	1	1			
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	2	2			
14	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1	1			
15	689-81826-10	.BOLT BOULON	2	2	2			
16	97013-08030	BOLT BOULON	2	2	2			
17	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	2			
18	97013-08016	BOLT BOULON	1	1	1			
19	92903-08600	WASHER, PLATE RONDELLE, PLATE	1	1	1			
20	63D-15771-00-4D	STAY 1 SUPPORT 1	1	1	1			
21	97013-08025	BOLT BOULON	2	2	2			
22	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	2			
23	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1			
24	6H4-15772-02-94	STAY 2 SUPPORT 2	1	1	1			
25	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3			
26	6J8-15723-E1	PULLEY, STARTER POULIE DE DEMARREUR	1	1	1			
27	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	1	1			

FIG. 15 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
28	97013-08014	BOLT BOULON	3	3	3			
29	92903-08600	WASHER, PLATE RONDELLE, PLATE	3	3	3			
30	6H4-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	1			
31	90387-06M65	COLLAR COLLERETTE	3	3	3			
32	90159-06M21	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1			
33	90159-06M22	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2			
34	63D-13437-20	MARK, CAUTION MAKER	1	1	1			



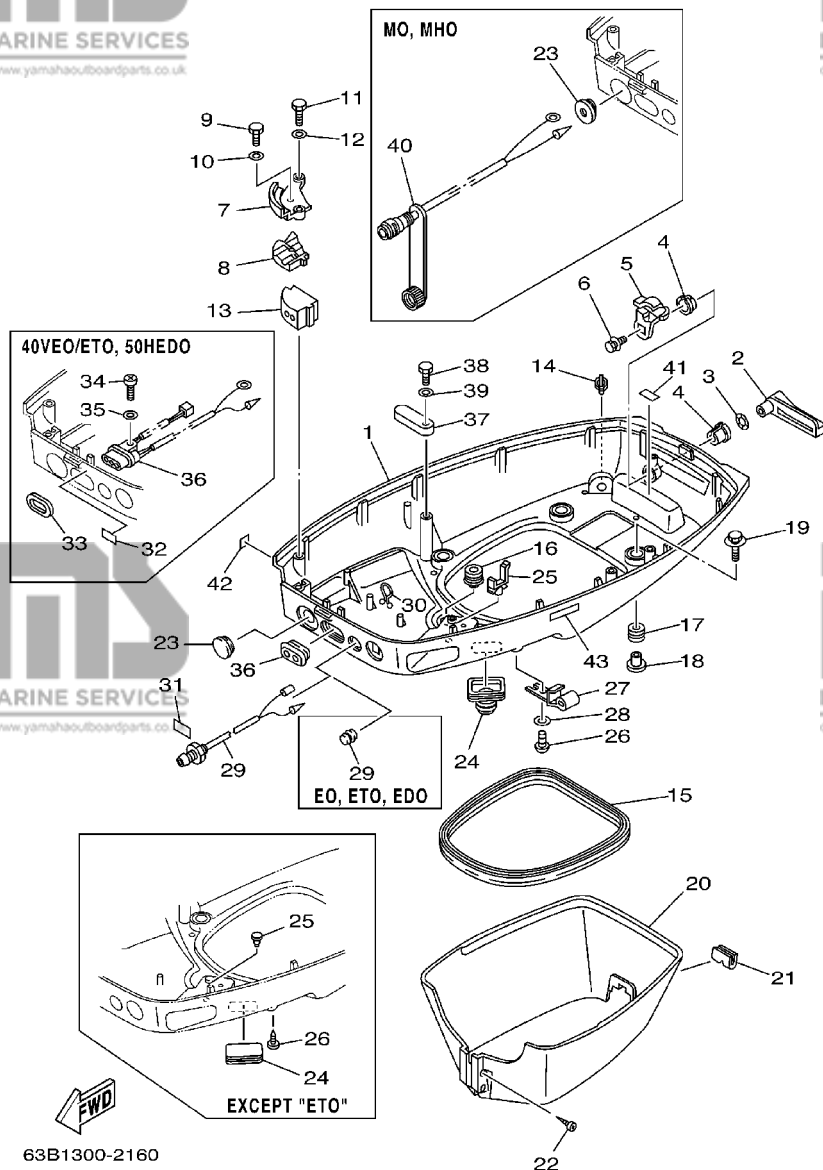


FIG. 16 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6H4-42711-25-4D	COWLING, BOTTOM CUVETTE		1				
	6H4-42711-07-4D	COWLING, BOTTOM CUVETTE	1		1	1	1	
2	6H4-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
3	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	1	
4	90386-12069	BUSH DOUILLE	2	2	2	2	2	
5	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
6	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	
7	6H4-48531-11-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	1	1	1	
8	6H4-48532-11-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	1	1	1	1	
9	97095-05016	BOLT BOULON	1	1	1	1	1	
10	92995-05600	WASHER RONDELLE	1	1	1	1	1	
11	97095-06020	BOLT BOULON	2	2	2	2	2	
12	92995-06600	WASHER RONDELLE	2	2	2	2	2	
13	6H4-42724-20	GROMMET PASSE-FIL	1	1	1			
	6H4-42724-00	GROMMET PASSE-FIL					1	1
14	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	1	1	
15	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	1	1	
16	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	1	1	
17	90480-09M21	GROMMET PASSE-FIL	4	4	4	4	4	
18	90387-06M41	COLLAR COLLERETTE	4	4	4	4	4	
19	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
20	63D-42741-00-4D	APRON CAPOT LATERAL	1	1	1	1	1	
21	63D-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1	1	1	1	
22	97780-60525	SCREW, TAPPING VIS, TETE FRAISEE	2	2	2	2	2	
23	676-42726-00	GROMMET PASSE-FIL	1	1	1			
	6H4-42726-40	GROMMET PASSE-FIL					1	1
24	688-42726-10	GROMMET PASSE-FIL		1				

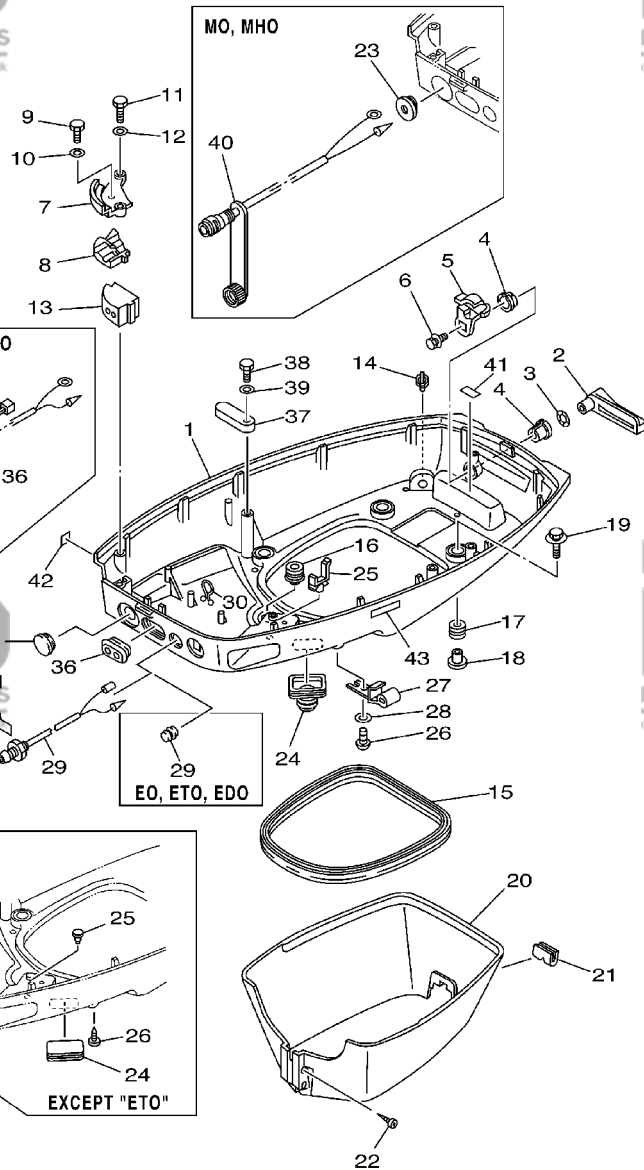
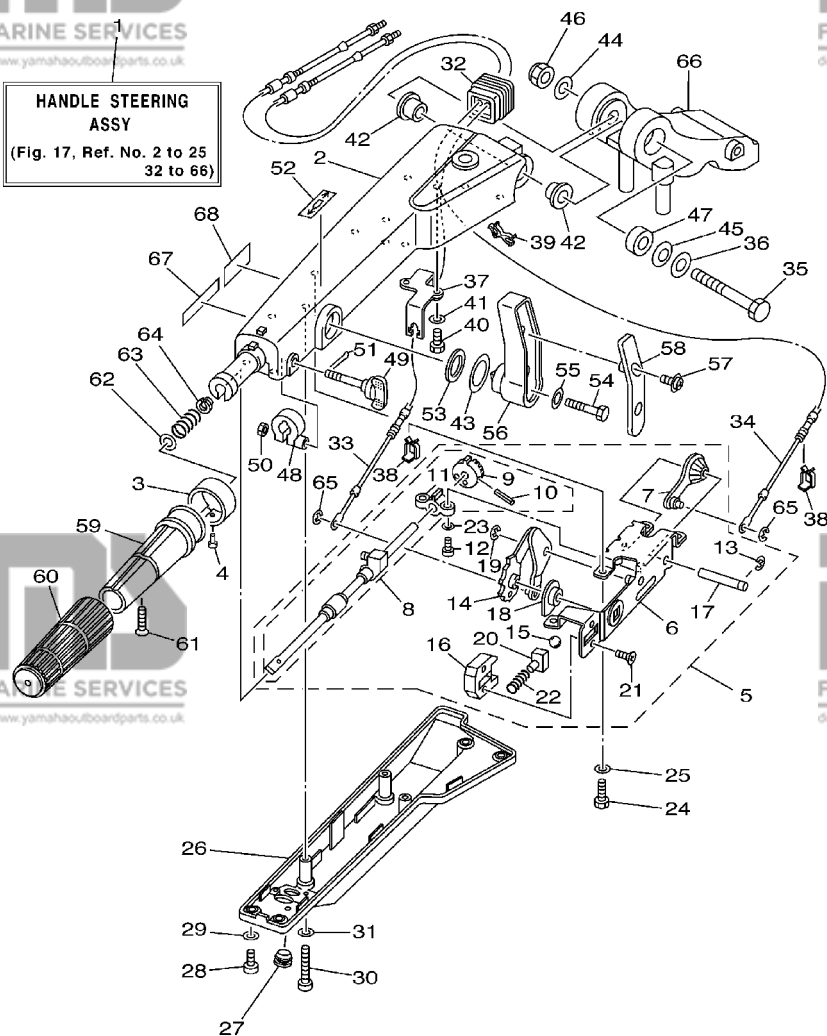


FIG. 16 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
24	6H4-42726-00	GROMMET PASSE-FIL	1			1	1	
25	90464-09M13	CLAMP BRIDE		1				
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1		1	1	1	
26	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		1				
	90338-05M03	PLUG PLOT	1		1	1	1	
27	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE		1				
28	92990-06600	WASHER, PLATE RONDELLE, PLATE		1				
29	6H4-42725-00	GROMMET PASSE-FIL	1	1	1			
	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE				1	1	
30	90464-08M07	CLAMP BRIDE				1	1	
31	6H4-85415-10	MARK, SIGNAL LAMP ETIQUETTE				1	1	
32	63D-84342-00	SEAT, EMBLEM SIEGE, EMBLEME	1	1	1			40V,50H
33	6H4-83589-00	GASKET GARNITURE	1	1	1			40V,50H
34	97880-06014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1			40V,50H
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1			40V,50H
36	63D-84301-00	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1	1	1			40V,50H
	6H3-42727-00	GROMMET PASSE-FIL		1		1	1	"ETO"-40Y
37	6E5-82588-00	PLATE PLAQUE	1	1	1	1	1	
38	97095-06020	BOLT BOULON	1	1	1	1	1	
39	92995-06600	WASHER RONDELLE	1	1	1	1	1	
40	6F5-84340-00	SOCKET CORD ASSY 1 CORDON DE FIL CPLT				1		FOR 701 REMO-CON
41	6E7-42791-10	MARK 1 ETIQUETTE 1		1	1	1	1	40V
	6G5-42791-10	MARK 1 ETIQUETTE 1	1	1			1	40Y,50H
42	6A1-28176-00	LABEL, CAUTION ETIQUETTE, RECOMMANDATION	1	1	1	1	1	
43	6E3-8257H-00	PLATE, MARK PLAQUE, ADHESIF	1	1	1	1	1	

**HANDLE STEERING
ASSY**
(Fig. 17, Ref. No. 2 to 25
32 to 66)



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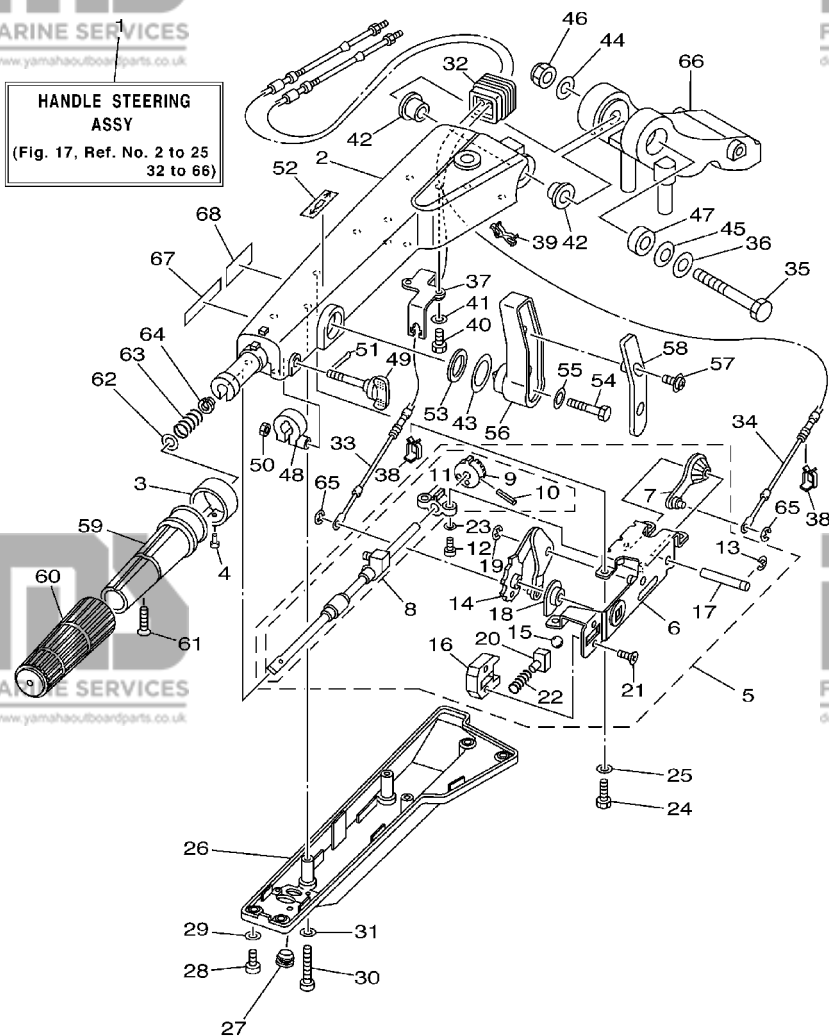
FIG. 17 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)					1	
2	63D-42111-01-4D	HANDLE, STEERING POIGNEE					1	
3	6K5-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION					1	
4	90269-02M09	RIVET RIVET					1	
5	63D-44100-11	SHIFT LINK ASSY MAILLON DE SELECTEUR					1	
6	63D-44104-00	.PLATE COMP. .PLAQUE COMPLET					1	
7	63D-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION					1	
8	63D-42115-00	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE					1	
9	650-42152-00-94	..GEAR ..PIGNON					1	
10	91690-30025	..PIN, SPRING ..GOUPILLE, ELASTIQUE					1	
11	63D-42159-00	..STAY ..SUPPORT					1	
12	98580-06016	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE					2	
13	93430-08006	.CIRCLIP .CIRCLIP, TYPE S					1	
14	63D-44113-01	.CAM PLATE, HANDLE .CAME, VERROUILLAGE					1	
15	63D-48236-00	.ROLLER, DETENT .POULIE					1	
16	63D-48119-00	.COVER .COQUILLE					1	
17	63D-42153-00	.SHAFT, THROTTLE CONTROL .AXE, COMMANDE D'ACCELERATION					1	
18	63D-44132-00	.BUSHING .COUSSINET					1	
19	63D-48118-00	.CLIP, SHIFT LEVER .ATTACHE, LEVIER DE CHANGER					1	
20	63D-48237-00	.ADAPTOR .ADAPTEUR					1	
21	98785-05014	.SCREW, FLAT HEAD .VIS, TETE PLATE					2	
22	63D-48238-00	.SPRING, DETENT .RESSORT					1	
23	63D-42181-00	.WASHER .RONDELLE					2	
24	97095-06016	BOLT BOULON					4	
25	92995-06600	WASHER RONDELLE					4	
26	63D-42131-00	COVER, HANDLE STEERING COUVERCLE					1	
27	90480-14M14	GROMMET PASSE-FIL					1	

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**HANDLE STEERING
ASSY**
(Fig. 17, Ref. No. 2 to 25
32 to 66)



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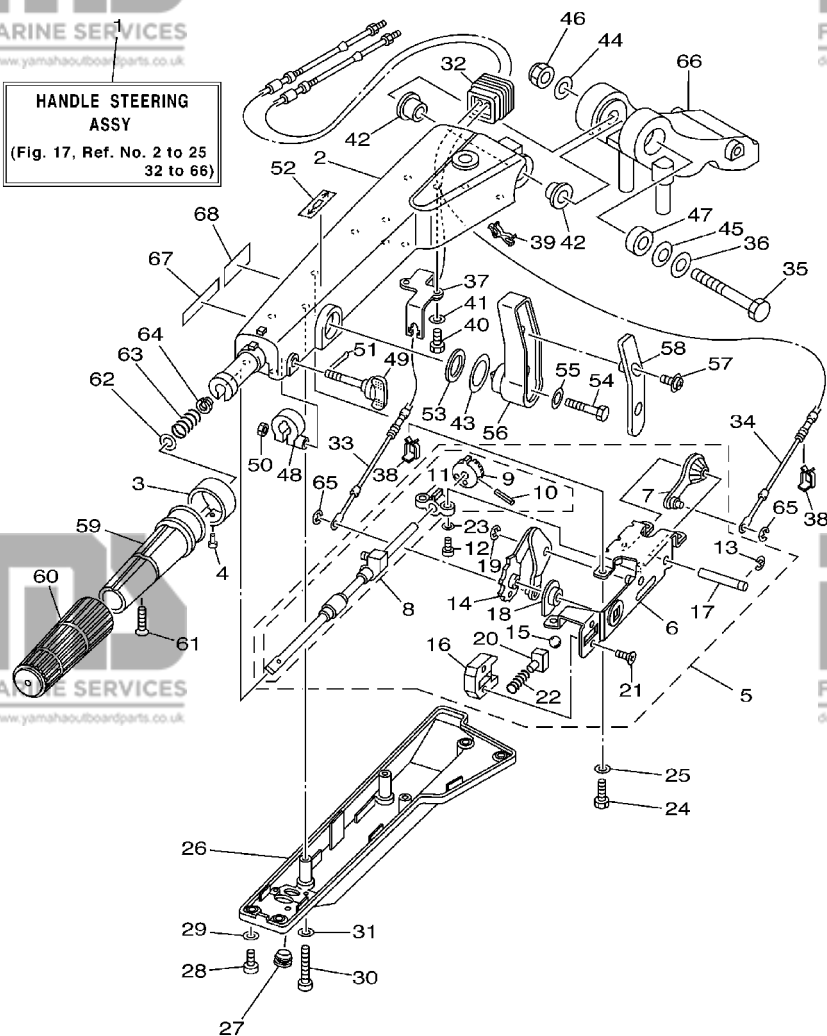
FIG. 17 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
28	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE					4	
29	92995-06600	WASHER RONDELLE					4	
30	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE					3	
31	92995-06600	WASHER RONDELLE					3	
32	63D-42725-00	GROMMET PASSE-FIL					1	
33	63D-48321-01	CABLE CABLE					1	
34	63D-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR					1	
35	90101-12M09	BOLT BOULON					1	
36	92990-12200	WASHER, PLAIN RONDELLE, PLATE					2	
37	63D-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE					1	
38	63D-48538-00	CLAMP, CABLE 1 COLLIER					2	
39	90464-09M42	CLAMP BRIDE					1	
40	97095-06016	BOLT BOULON					2	
41	92995-06600	WASHER RONDELLE					2	
42	90386-12M93	BUSH DOUILLE					2	
43	90386-29M95	BUSH DOUILLE					1	
44	92990-12600	WASHER, PLATE RONDELLE, PLATE					1	
45	90206-12M22	WASHER, WAVE RONDELLE, ONDULEE					1	
46	90185-12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT					1	
47	90387-12M02	COLLAR COLLERETTE					1	
48	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION					1	
49	63D-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR					1	
50	95380-06600	NUT, HEXAGON ECROU					1	
51	91490-20010	PIN, COTTER GOUPILLE, FENDUE					1	
52	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE					1	
53	90202-24M53	WASHER, PLATE RONDELLE, PLATE					1	
54	97095-08040	BOLT BOULON					1	

E5

**HANDLE STEERING
ASSY**
(Fig. 17, Ref. No. 2 to 25
32 to 66)

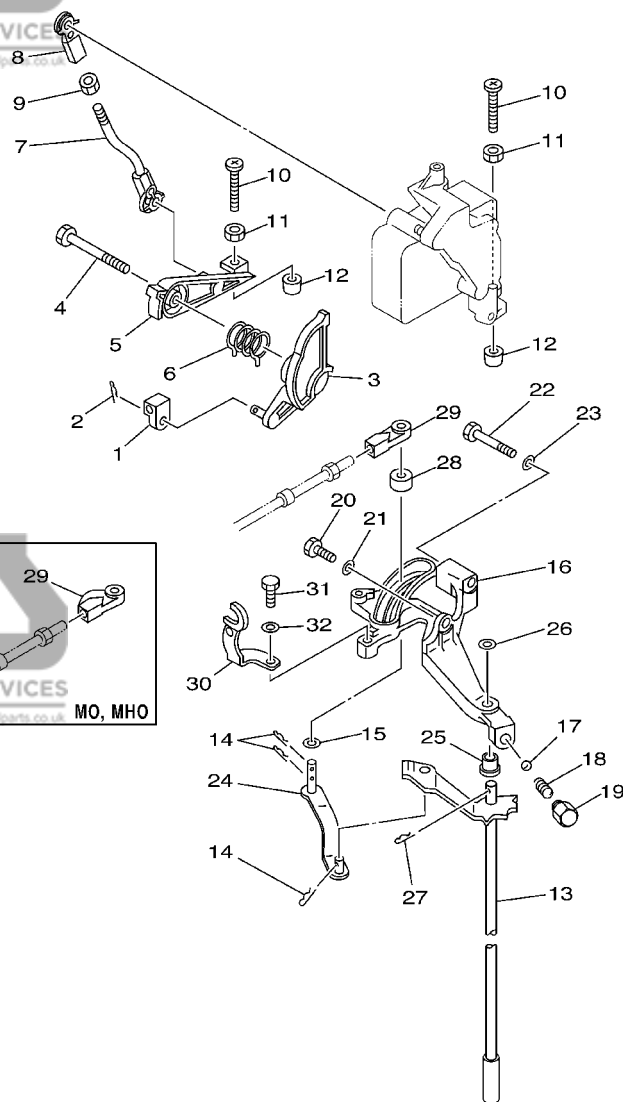


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FIG. 17 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
55	92995-08600	WASHER RONDELLE					1	
56	63D-44159-01	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE					1	
57	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE					2	
58	63D-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION					1	
59	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE					1	
60	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE					1	
61	90149-05M13	SCREW VIS					1	
62	92903-10600	WASHER, PLATE RONDELLE, PLATE					1	
63	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION					1	
64	90386-08032	BUSH DOUILLE					1	
65	93430-04M03	CIRCLIP CIRCLIP, TYPE S					2	
66	63D-42121-20-4D	BRACKET SUPPORT					1	
67	6E0-83627-41	LABEL, CAUTION 7 ETIQUETTE, RECOMMANDATION 7					1	
68	6E0-83627-51	LABEL, CAUTION 7 ETIQUETTE, RECOMMANDATION 7					1	



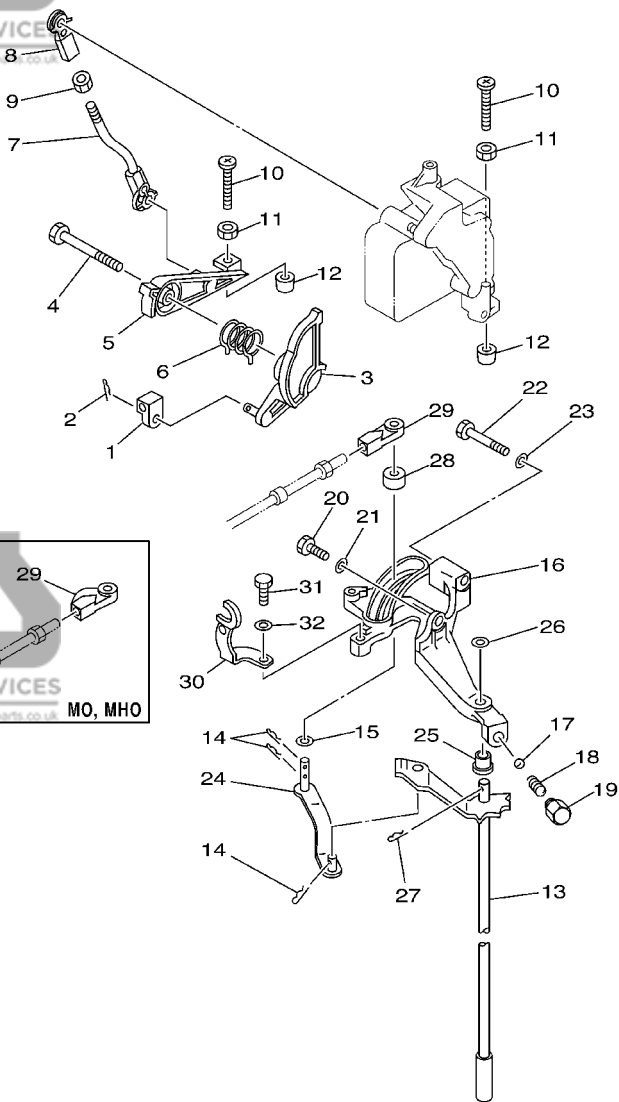
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FIG. 18 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	1	1	
2	90468-18008	CLIP JONC	1	1	1	1	1	
3	63D-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	1	1	1	40V,50H
	68P-41213-A0	CAM, ACCEL. CAME, ACCELERATION			1		1	40Y
4	90109-06M43	BOLT BOULON	1	1	1	1	1	
5	63D-41632-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	1	1	
6	90508-26M35	SPRING, TORSION RESSORT, TORSION	1	1	1	1	1	
7	63D-41636-00	ROD, MAGNETO CONTROL BIELLETTTE, COMMANDE D'AVANCE	1	1	1	1	1	
8	6H4-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	
9	95380-05600	NUT ECROU	1	1	1	1	1	
10	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
11	95303-06600	NUT ECROU	2	2	2	2	2	
12	688-44194-00	CAP CAPUCHON	2	2	2	2	2	
13	63D-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	1	1	S
	63D-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1		1	L
14	90468-18008	CLIP JONC	3	3	3	3	3	
15	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
16	63D-44117-00	BRACKET SUPPORT	1	1	1	1	1	
17	93501-04M02	BALL BILLE	1	1	1	1	1	
18	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
19	648-42715-00	BUSHING COUSSINET	1	1	1	1	1	
20	97013-06020	BOLT BOULON	1	1	1	1	1	
21	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
22	97013-06045	BOLT BOULON	1	1	1	1	1	
23	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
24	63D-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	1	
25	90386-07M58	BUSH DOUILLE	1	1	1	1	1	

E7



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FIG. 18 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
26	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	1	1	
27	91490-20012	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	1	
28	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	1	1	
29	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1			
	63D-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE				1	1	
30	63D-15774-00	STAY 4 SUPPORT 4	1	1	1	1	1	
31	97095-06016	BOLT BOULON	1	1	1	1	1	
32	92995-06600	WASHER RONDELLE	1	1	1	1	1	

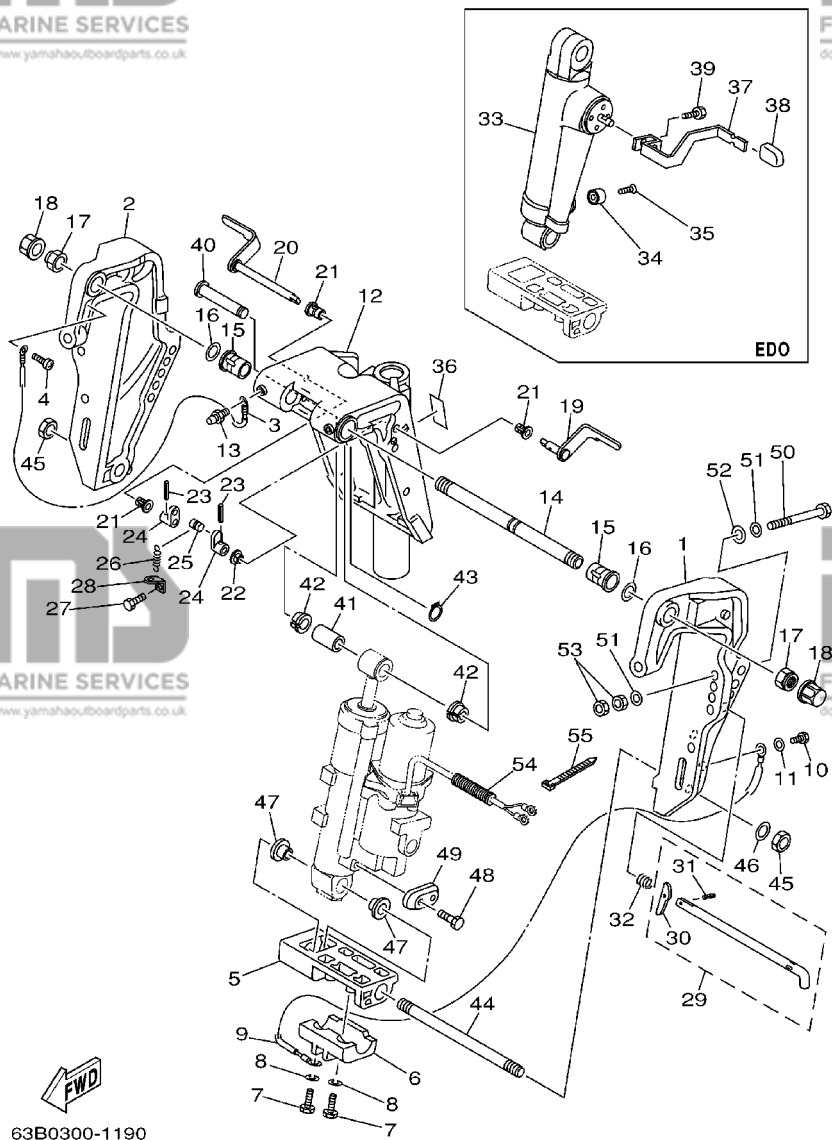


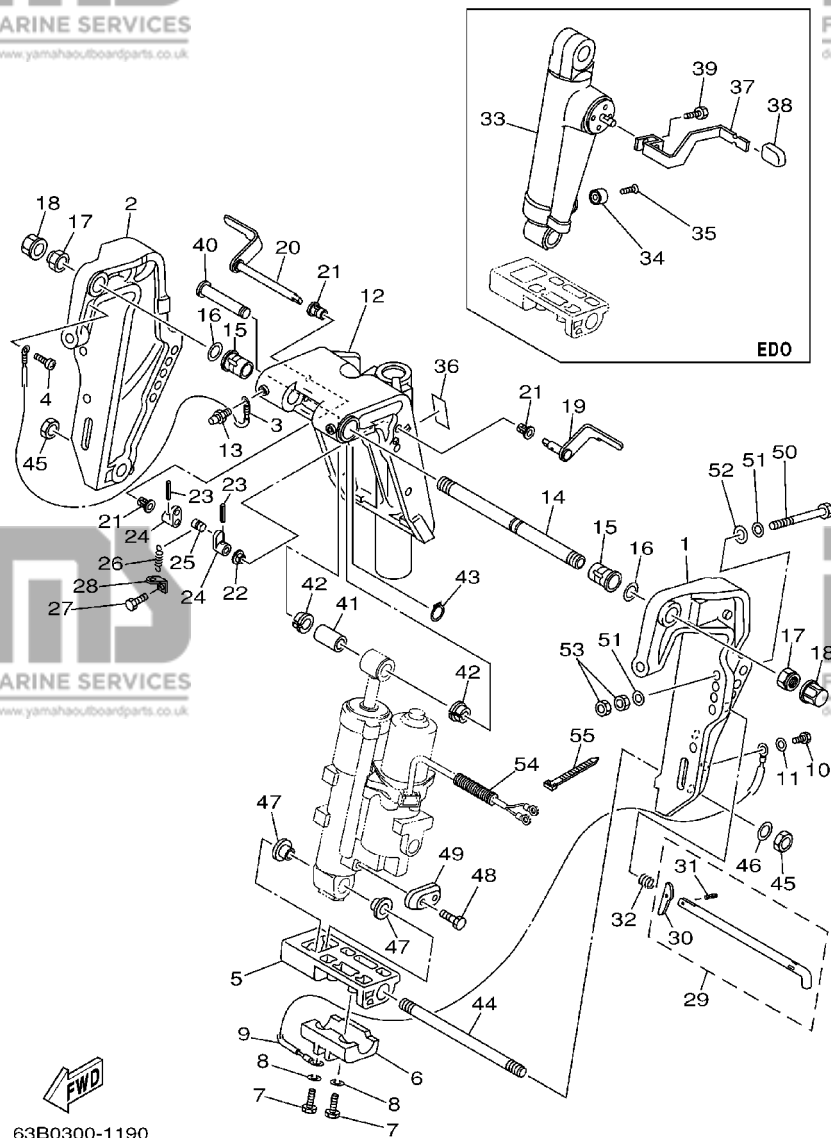
FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-43111-01-4D	BRACKET, CLAMP PRESSE	1	1				
2	63D-43112-01-4D	BRACKET, CLAMP PRESSE	1	1				
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1	1				
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1				
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	1				
6	63D-45251-00	ANODE ANODE	1	1				
7	97095-06025	BOLT BOULON	2	2				
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2				
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	1				
10	97095-06010	BOLT BOULON	1	1				
11	92995-06600	WASHER RONDELLE	1	1				
12	63D-43311-03-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1				S
	63D-43311-13-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1				L
13	93700-06M03	NIPPLE, GREASE GRAISSEUR	3	3				
14	63D-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1				
15	90386-22M15	BUSH DOUILLE	2	2				
16	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	2				
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2				
18	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2				
19	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1				
20	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1				
21	90386-10M16	BUSH DOUILLE	3	3				
22	90386-10025	BUSH DOUILLE	1	1				
23	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE	2	2				
24	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2				
25	90249-06M19	PIN GOUPILLE	1	1				
26	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1				

FIG. 19 BRACKET 1

SUPPORT 1



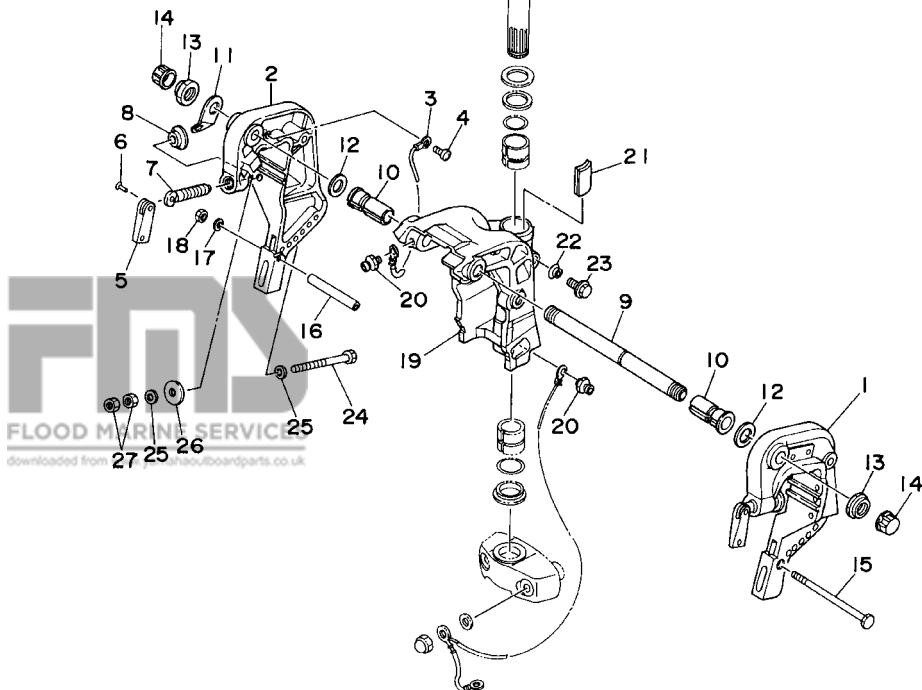
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
27	97095-06010	BOLT BOULON	1	1				
28	6G5-43144-00	HOOK, SPRING CROCHET	1	1				
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1				
30	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1				
31	91690-30012	.PIN, SPRING .GOUILLE, ELASTIQUE	1	1				
32	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	1				
33	62X-43170-01-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1					S
	62X-43170-11-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1					L
34	663-45251-00	ANODE ANODE	1					
35	90152-06M01	SCREW, COUNTERSUNK VIS, TETE NOYEE	1					
36	63D-43691-00	INDICATOR, TILT ETIQUETTE, RELEVAGE	1					
37	63D-43631-00	LEVER, TILT LEVIER, INCLINAISON	1					
38	682-43318-01	COVER CAPUCHON	1					
39	97095-06010	BOLT BOULON	1					
40	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1				
41	90386-18M92	BUSH DOUILLE	1	1				
42	90386-18M35	BUSH DOUILLE	2	2				
43	93410-18M02	CIRCLIP CIRCLIP, TYPE S	1	1				
44	90116-18M52	BOLT, STUD GOUJON	1	1				
45	90170-18M10	NUT ECROU	2	2				
46	92995-18600	WASHER RONDELLE	1	1				
47	90386-18M44	BUSH DOUILLE	2	2				
48	90101-06020	BOLT BOULON		2				
49	65W-45251-00	ANODE ANODE		1				
50	90101-12M65	BOLT BOULON	4	4				
51	92995-12200	WASHER RONDELLE	8	8				
52	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	4				



SUPPORT 1



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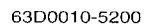
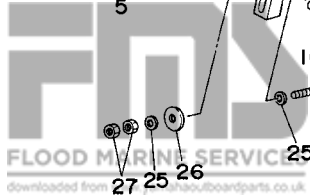


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FIG. 20 BRACKET 2

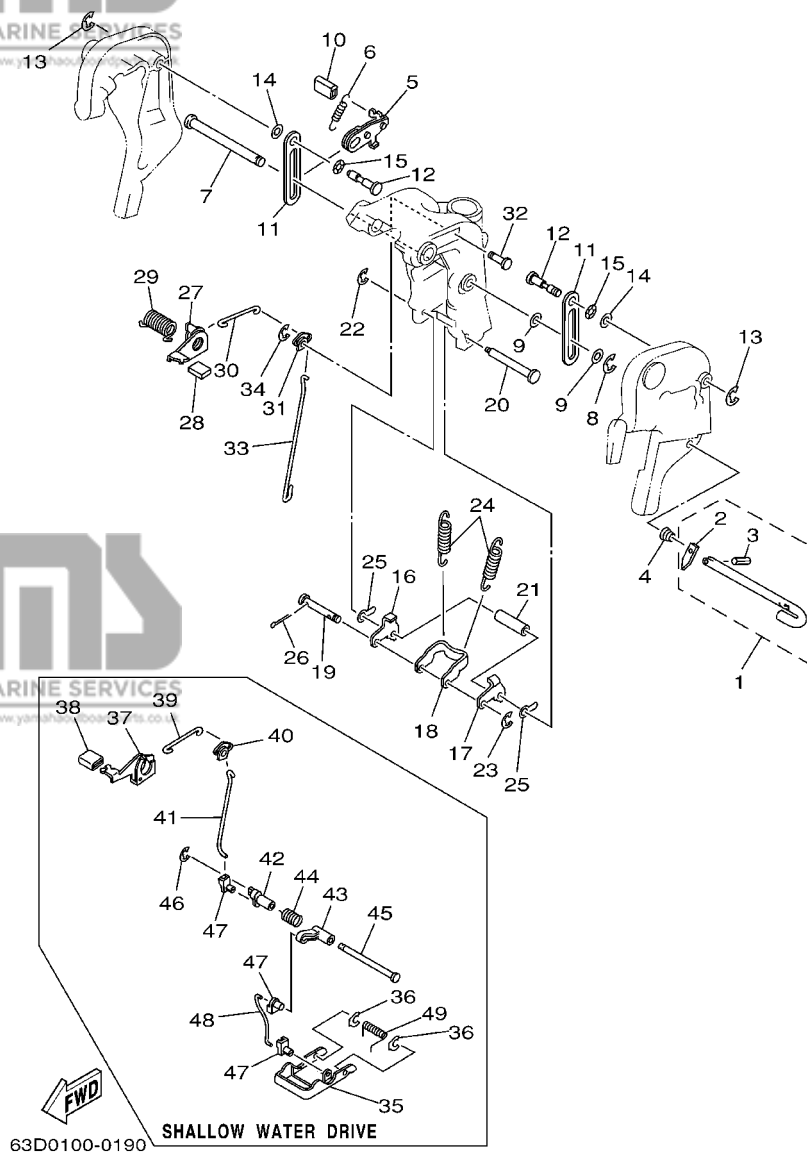
SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6H4-43111-05-4D	BRACKET, CLAMP PRESSE			1	1	1	
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE			1	1	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4			1	1	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			1	1	1	
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE			2	2	2	
6	90243-04M01	PIN GOUPILLE			2	2	2	
7	90149-14M12	SCREW VIS			2	2	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI			2	2	2	
9	63D-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE			1	1	1	
10	90386-22M69	BUSH DOUILLE			2	2	2	
11	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE			1	1	1	
12	90201-22M03	WASHER, PLATE RONDELLE, PLATE			2	2	2	
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			2	2	2	
14	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE			2	2	2	
15	90101-08339	BOLT BOULON			1	1	1	
16	90387-08M03	COLLAR COLLERETTE			1	1	1	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE			1	1	1	
18	95380-08600	NUT ECROU			1	1	1	
19	6J8-43311-04-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1			1	1	1	S
	6J8-43311-10-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1			1		1	L
20	93700-06M03	NIPPLE, GREASE GRAISSEUR			3	3	3	
21	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION			1	1	1	
22	689-43373-01	SEAL, DAMPER JOINT			1	1	1	
23	90105-06M18	BOLT, FLANGE BOULON			1	1	1	
24	90101-10M58	BOLT BOULON			4	4	4	
25	92995-10600	WASHER RONDELLE			8	8	8	
26	90201-12426	WASHER, PLATE RONDELLE, PLATE			4	4	4	



27 95380-10600 NUT
ECROU

27 95380-10600 NUT
ECROU



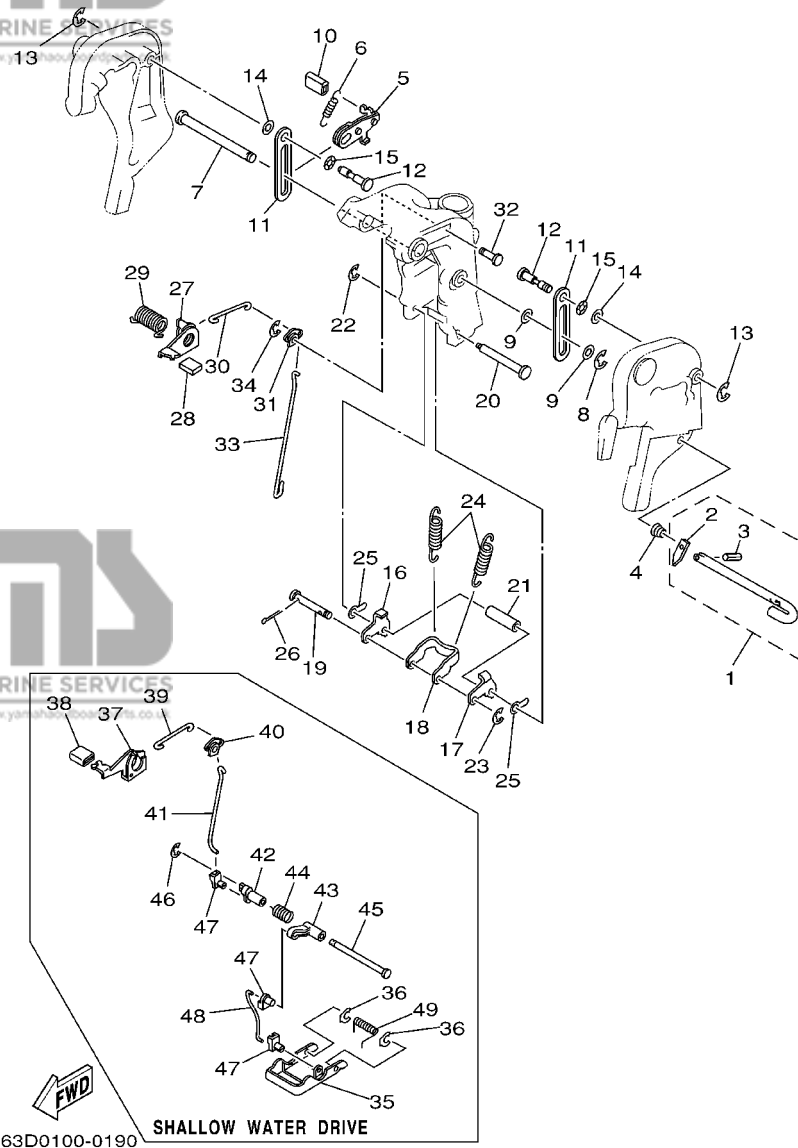
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SHALLOW WATER DRIVE

FIG. 21 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)			1	1	1	
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON			1	1	1	
3	91690-30010	.PIN, SPRING .GOUPILLE, ELASTIQUE			1	1	1	
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE			1	1	1	
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE			1	1	1	
6	90506-12M25	SPRING, TENSION RESSORT, TENSION			1	1	1	
7	90249-12M28	PIN GOUPILLE			1	1	1	
8	93430-10M00	CIRCLIP CIRCLIP, TYPE S			1	1	1	
9	90202-12031	WASHER, PLATE RONDELLE, PLATE			2	2	2	
10	682-43318-01	COVER CAPUCHON			1	1	1	
11	6J8-43627-00	STOPPER PLAQUETTE			2	2	2	
12	90249-12M27	PIN GOUPILLE			2	2	2	
13	93430-10M00	CIRCLIP CIRCLIP, TYPE S			2	2	2	
14	90202-12031	WASHER, PLATE RONDELLE, PLATE			2	2	2	
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE			2	2	2	
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR			1	1	1	
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR			1	1	1	
18	6J8-43613-01	ARM, TILT LOCK GUIDE			1	1	1	
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR			1	1	1	
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR			1	1	1	
21	90387-07M64	COLLAR COLLERETTE			1	1	1	
22	93430-06M02	CIRCLIP CIRCLIP, TYPE S			1	1	1	
23	99080-05600	CIRCLIP CIRCLIP			1	1	1	
24	90506-32M22	SPRING, TENSION RESSORT, TENSION			2	2	2	
25	6H4-43674-00	WASHER RONDELLE			2	2	2	WITHOUT SHALLOW WATER DRIVE
26	91490-20010	PIN, COTTER GOUPILLE, FENDUE			2	2	2	
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON			1	1	1	



63D0100-0190

FIG. 21 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE			1	1	1	
29	90508-18M24	SPRING, TORSION RESSORT, TORSION			1	1	1	
	90508-18M23	SPRING, TORSION RESSORT, TORSION			1	1	1	AP FOR SHALLOW WATER DRIVE
30	6H4-43616-00	ROD, TILT LOCK TIGE			1	1	1	
31	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON			1	1	1	
32	90249-06M23	PIN GOUPILLE			1	1	1	
	90249-06M24	PIN GOUPILLE			1	1	1	AP FOR SHALLOW WATER DRIVE
33	6J8-43617-00	ROD, TILT LOCK TIGE			1	1	1	
34	99080-05600	CIRCLIP CIRCLIP			1	1	1	
35	6J8-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1			1	1	1	AP
36	6J8-43673-00	WASHER 1 RONDELLE			2	2	2	AP
37	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON			1	1	1	AP
38	6J8-43633-00	COVER, TILT LEVER COUVERCLE			1	1	1	AP
39	6H4-43616-00	ROD, TILT LOCK TIGE			1	1	1	AP
40	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON			1	1	1	AP
41	6J8-43617-10	ROD, TILT LOCK TIGE			1	1	1	AP
42	6J8-43186-00	LEVER LEVIER			1	1	1	AP
43	6J8-43187-00	LEVER 2 LEVIER			1	1	1	AP
44	90508-25M21	SPRING, TORSION RESSORT, TORSION			1	1	1	AP
45	90249-07M25	PIN GOUPILLE			1	1	1	AP
46	99080-05600	CIRCLIP CIRCLIP			1	1	1	AP
47	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER			3	3	3	AP
48	6J8-43616-10	ROD, TILT LOCK TIGE			1	1	1	AP
49	90508-20M22	SPRING, TORSION RESSORT, TORSION			1	1	1	AP

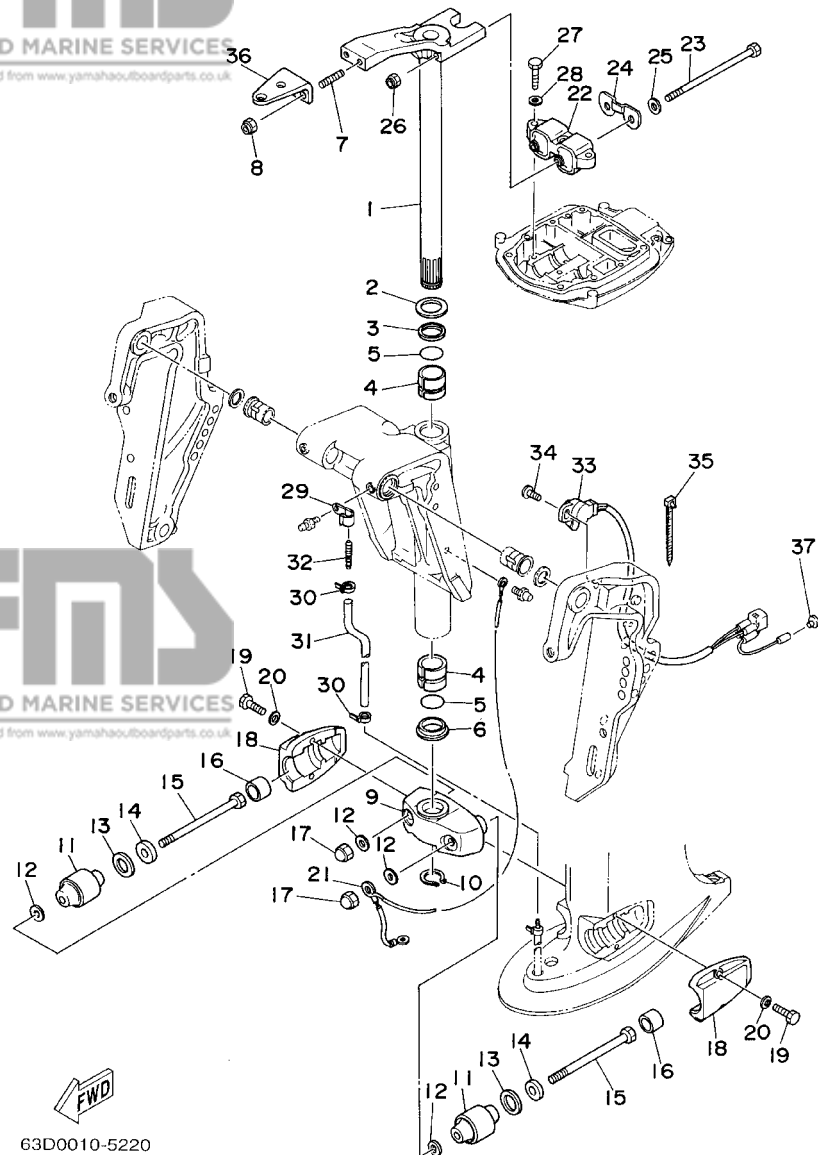


FIG. 22 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63B-42510-00-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)			1	1	1	S
	63D-42510-01-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1				S
	63B-42510-10-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)			1		1	L
	63D-42510-11-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1				L
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
3	90386-30M78	BUSH DOUILLE	1	1	1	1	1	
4	90386-30M77	BUSH DOUILLE	2	2	2	2	2	
5	93210-29M94	O-RING JOINT TORIQUE	2	2	2	2	2	
6	90386-30M60	BUSH DOUILLE	1	1	1	1	1	
7	90116-10175	BOLT, STUD GOUJON	2	2	2	2	2	
8	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	2	
9	63D-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	1	1	1	1	
10	93410-28M06	CIRCLIP CIRCLIP, TYPE S	1	1	1	1	1	
11	687-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	2	2	2	2	S
	63D-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	2	2			L
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
13	90202-25M04	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
15	90109-12M21	BOLT BOULON	2	2	2	2	2	
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	2	2	2	2	
17	95380-12800	NUT, CROWN ECROU, BORGNE	2	2	2	2	2	
18	63D-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	2	2	2	2	
19	97075-08030	BOLT BOULON	4	4	4	4	4	
20	92995-08100	WASHER RONDELLE	4	4	4	4	4	
21	63D-82127-00	WIRE, LEAD 2 FIL 2	1	1	1	1	1	S
	63D-82127-10	WIRE, LEAD 2 FIL 2	1	1	1			L
22	63D-44514-01-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	1	1	1	1	1	

FIG. 22 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
23	90101-08M15	BOLT BOULON	2	2	2	2	2	
24	63D-44526-00	PLATE PLAQUE	1	1	1	1	1	
25	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
26	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	2	
27	97075-08030	BOLT BOULON	3	3	3	3	3	
28	92995-08100	WASHER RONDELLE	3	3	3	3	3	
29	90465-06M86	CLAMP BRIDE		1				
30	90465-11M10	CLAMP BRIDE		2				
31	90445-07MF1	HOSE (L570) DURITE (L570)		1				
32	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE		1				
33	63D-83672-01	TRIM SENDER INCLINER RACCORD		1				
34	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		2				
35	90465-13M11	CLAMP BRIDE		1				
36	63D-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION	1	1	1	1	1	STEERING GUIDE TYPE
37	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL		1				



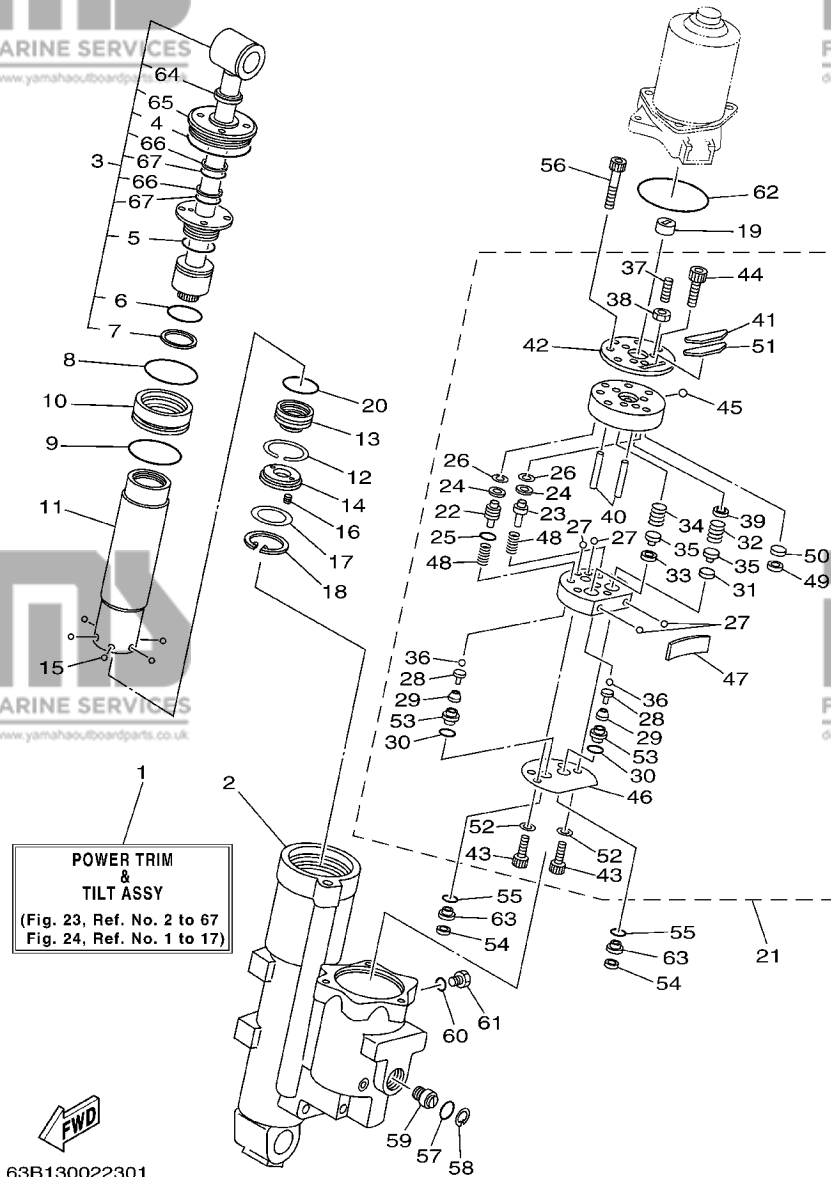


FIG. 23 POWER TRIM & TILT ASSY 1 **PUISSANCE PARER ET INCLINER 1**

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	62Y-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)		1				
2	62Y-4380K-01	CYLINDER, TILT SUB ASSY CYLINDRE		1				
3	62X-43810-01	TILT PISTON SUB ASSY INCLINER PISTON AUXILIAIRE(ENS)		1				
4	62X-43861-00	.O-RING .JOINT TORIQUE		1				
5	62X-43862-00	.O-RING .JOINT TORIQUE		1				
6	93210-29375	.O-RING .JOINT TORIQUE		1				
7	62X-43871-00	.RING, BACK UP .SEGMENT		1				
8	93210-44383	O-RING JOINT TORIQUE		1				
9	93210-48214	O-RING JOINT TORIQUE		1				
10	62X-4388A-00	PISTON, TRIM PISTON		1				
11	62Y-22471-00	CYLINDER, SHOCK ABSORBER CYLINDRE, AMORTISSEUR		1				
12	67F-43875-00	RING, SNAP RESSORT		1				
13	69W-4381B-00	FREE PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)		1				
14	62X-43899-00	PLATE STOPPER PLAQUETTE		1				
15	93503-16003	BALL BILLE		6				
16	62X-4384H-00	SPRING RESSORT		2				
17	1UF-22434-00	PLATE, VALVE 1 PLATEAU, SOUPAPE 1		1				
18	62X-43875-00	RING, SNAP RESSORT		1				
19	6H1-43831-10	CONNECTOR, SHAFT RACCORD		1				
20	93210-29375	O-RING JOINT TORIQUE		1				
21	62Y-43830-01	GEAR PUMP ASSY POMPE A PIGNON (ENS.)		1				
22	69J-43841-00	.PISTON, SHUTTLE .PISTON		1				
23	69J-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2		1				
24	69A-4384F-00	.SEAL, MAIN VALVE .JOINT		2				
25	6H1-43883-00	.O-RING .JOINT TORIQUE		1				
26	99002-03600	.CIRCLIP .CIRCLIP		2				
27	93505-32038	.BALL .BILLE		4				

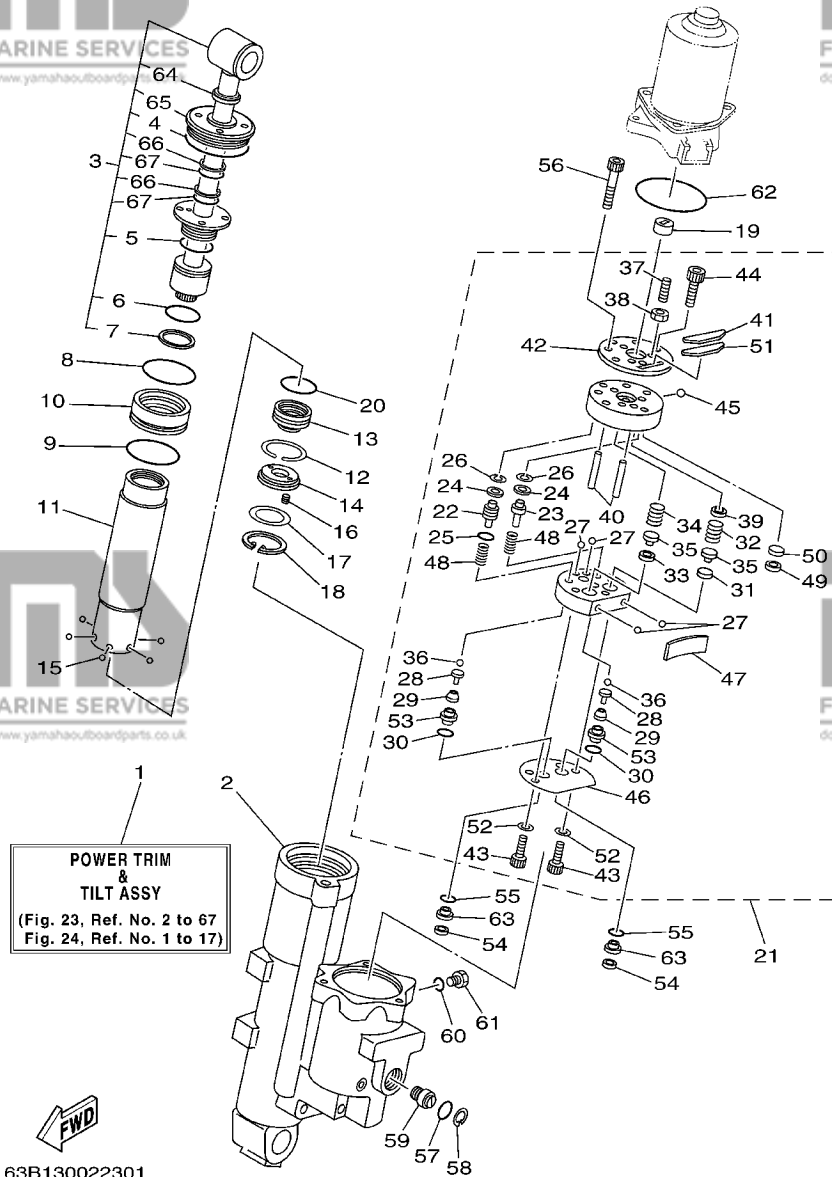


FIG. 23 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
28	65W-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE		2				
29	69J-43853-00	.SPRING, MAIN VALVE .RESSORT		2				
30	69J-4389J-00	.O-RING .JOINT TORIQUE		2				
31	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT		1				
32	62Y-43855-00	.SPRING, UP RELIEF .RESSORT		1				
33	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT		1				
34	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT		1				
35	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE		2				
36	93505-32038	.BALL .BILLE		2				
37	92A08-03110	.SCREW SET .VIS		1				
38	95302-03600	.NUT .ECROU		1				
39	62Y-4382A-00	.ADAPTOR 1 .ADAPTEUR 1		1				
40	93604-26256	.PIN, DOWEL .GOIJON		2				
41	62Y-43816-00	.FILTER 1 .FILTRE 1		1				
42	62Y-4382L-00	.CAP, RELIEF VALVE .CAPUCHON		1				
43	91318-05020	.BOLT .BOULON		2				
44	91318-05008	.BOLT .BOULON		2				
45	93501-08001	.BALL .BILLE		1				
46	69W-4384G-00	.SEAL, RELIEF VALVE .JOINT		1				
47	62Y-43854-00	.SPRING, MANUAL RELEASE .RESSORT		1				
48	69J-43894-00	.SPRING, SHUTTLE RETURN .RESSORT		2				
49	62Y-4387J-00	.WASHER, SPECIAL 2 .RONDELLE		1				
50	62Y-22434-00	.PLATE, VALVE 1 .PLATEAU, SOUPAPE 1		1				
51	62Y-43871-00	.RING, BACK UP .SEGMENT		1				
52	62Y-4387G-00	.WASHER .RONDELLE		2				
53	69J-43893-00	.WASHER .RONDELLE		2				
54	6H1-43816-00	.FILTER 1 .FILTRE 1		2				

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FIG. 23 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
55	69J-4389J-00	O-RING JOINT TORIQUE		2				
56	91318-06040	BOLT BOULON		3				
57	93210-18397	O-RING JOINT TORIQUE		1				
58	6H1-43875-00	RING, SNAP RESSORT		1				
59	62Y-43845-00	SCREW, MANUAL RELEASE VIS		1				
60	93210-09165	O-RING JOINT TORIQUE		1				
61	6H1-43829-00	PLUG, RESERVOIR BOUCHON		1				
62	62X-43865-00	O-RING JOINT TORIQUE		1				
63	69W-43899-01	PLATE STOPPER PLAQUETTE		2				
64	62Y-43822-00	SEAL, TRIM DUST JOINT		1				
65	62X-43821-00	SCREW, TRIM CYLINDER END VIS		1				
66	62X-43872-00	RING, BACK UP RESSORT		2				
67	6C5-43863-00	O-RING JOINT TORIQUE		2				

POWER TRIM & TILT ASSY
(Fig. 23, Ref. No. 2 to 67
Fig. 24, Ref. No. 1 to 17)

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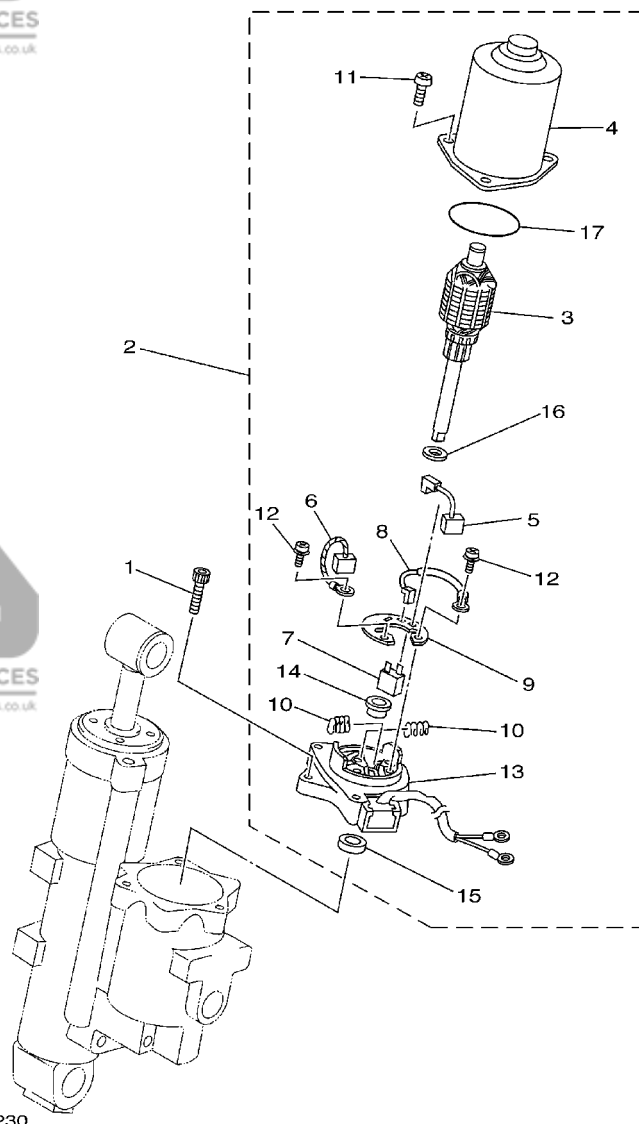


FIG. 24 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	62X-43888-00	BOLT, SOCKET BOULON		3				
2	62Y-43880-01	MOTOR ASSY MOTEUR (ENS.)		1				
3	62Y-43805-00	ARMATURE ASSY .INDUIT (ENS.)		1				
4	62X-43804-01	.STATOR ASSY .STATOR (ENS.)		1				
5	62Y-43892-00	BRUSH 2 .BALAI 2		1				
6	62Y-43891-00	BRUSH 1 .BALAI 1		1				
7	62Y-82181-01	.CIRCUIT BREAKER COMP. .RUPTEUR COMPLET		1				
8	62X-43807-00	.WIRE SUB ASSY .AUXILIAIRE CABLE (ENS.)		1				
9	69W-4380F-00	.PLATE, BRUSH HOLDER .PLAQUE		1				
10	62X-4386K-00	.SPRING, BRUSH .RESSORT, BALAI		2				
11	97880-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		3				
12	97602-04216	.SCREW, PAN HEAD WITH WASHER .VIS		2				
13	62Y-43881-00	.FRAME, END .BATI		1				
14	62X-4380H-00	.METAL .METAL		1				
15	93102-08414	.OIL SEAL .JOINT SPY		1				
16	90201-083J8	.WASHER, PLATE .RONDELLE, PLATE		1				
17	93210-52449	.O-RING .JOINT TORIQUE		1				

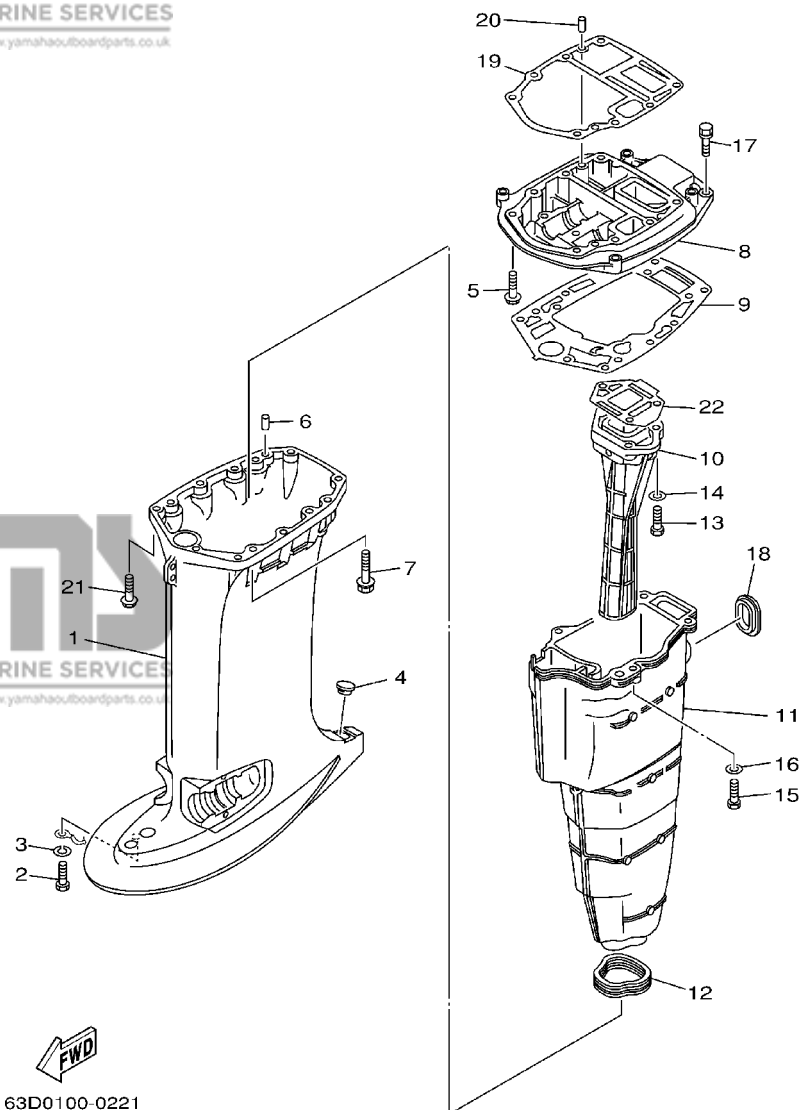


FIG. 25 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-45111-01-4D	CASING, UPPER FOURREAU	1	1	1	1	1	S
	63D-45111-11-4D	CASING, UPPER FOURREAU	1	1	1		1	L
2	97095-06012	BOLT BOULON	1	1	1	1	1	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1	1	1	1	
4	63D-45155-00	CAP CAPUCHON	1	1	1	1	1	
5	97575-08445	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	2	
6	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	2	
7	90119-08M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
8	63D-41137-01-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	1	1	
9	63D-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
10	6H4-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT		1	1	1	1	40V
	6H5-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1			1	40Y,50H
11	63D-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1	1	1	1	S
	63D-14711-11-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1	1		1	L
12	63D-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	1	1	
13	97075-08030	BOLT BOULON	3	3	3	3	3	
14	92995-08600	WASHER RONDELLE	3	3	3	3	3	
15	97075-08030	BOLT BOULON	4	4	4	4	4	
16	92995-08600	WASHER RONDELLE	4	4	4	4	4	
17	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
18	6H3-45127-00	SEAL JOINT	1	1	1	1	1	
19	6H4-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
20	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	2	
21	97575-08445	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	2	
22	6H4-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	

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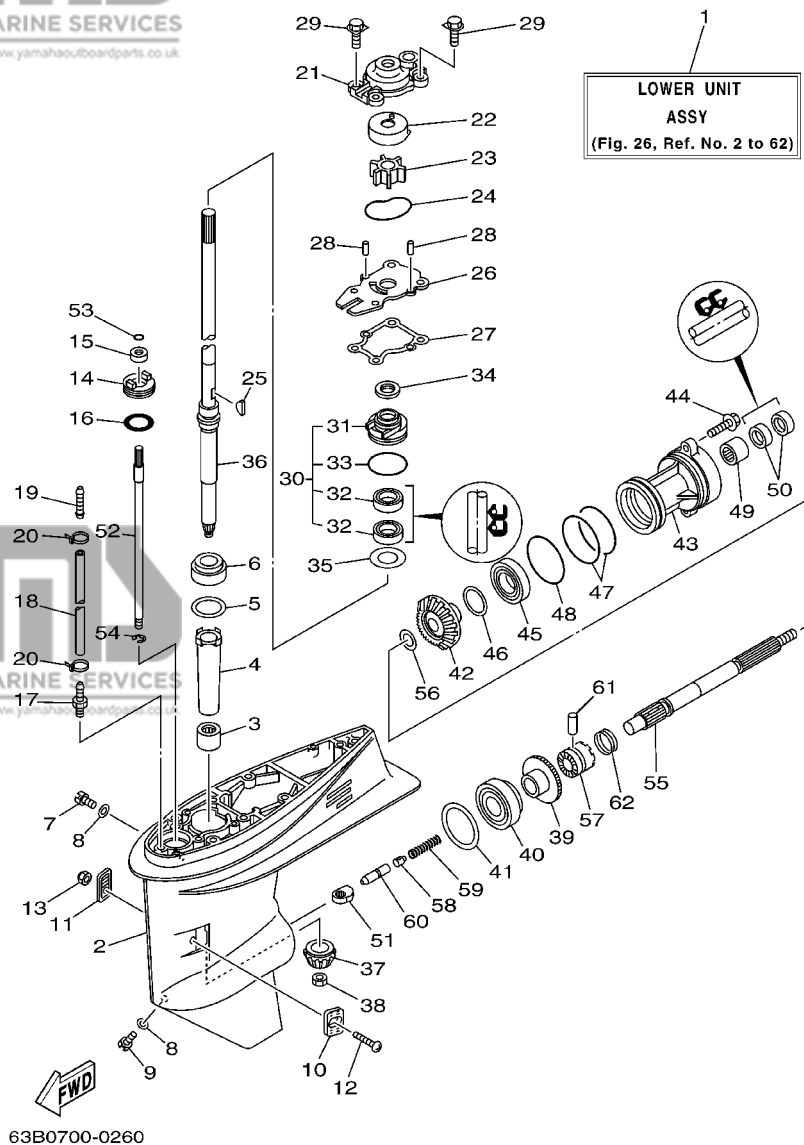


FIG. 26 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-45300-02-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1	1	1	S
	63D-45300-12-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1		1	L
2	63D-45301-03-4D	CASING, LOWER BEQUILLE	1	1	1	1	1	
3	93315-32224	BEARING ROULEMENT	1	1	1	1	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1	1	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	1	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	1	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	1	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	1	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	1	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	1	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	1	1	UR
6	93332-00001	BEARING ROULEMENT	1	1	1	1	1	
7	90340-08002	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	1	1	
8	90430-08020	GASKET JOINT	2	2	2	2	2	
9	688-45341-10	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	1	1	1	
10	63D-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	1	1	
11	63D-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	1	1	
12	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1	1	1	
13	95380-05600	NUT ECROU	1	1	1	1	1	
14	63D-45321-00	PLATE PLAQUETTE	1	1	1	1	1	
15	93106-09014	OIL SEAL JOINT SPY	1	1	1	1	1	
16	93210-33MG4	O-RING JOINT TORIQUE	1	1	1	1	1	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1	1	1	
18	90445-07ME9	HOSE (L120) DURITE (L120)	1	1	1	1	1	S
	90445-07M31	HOSE (L200) DURITE (L200)	1	1	1		1	L
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE		1				

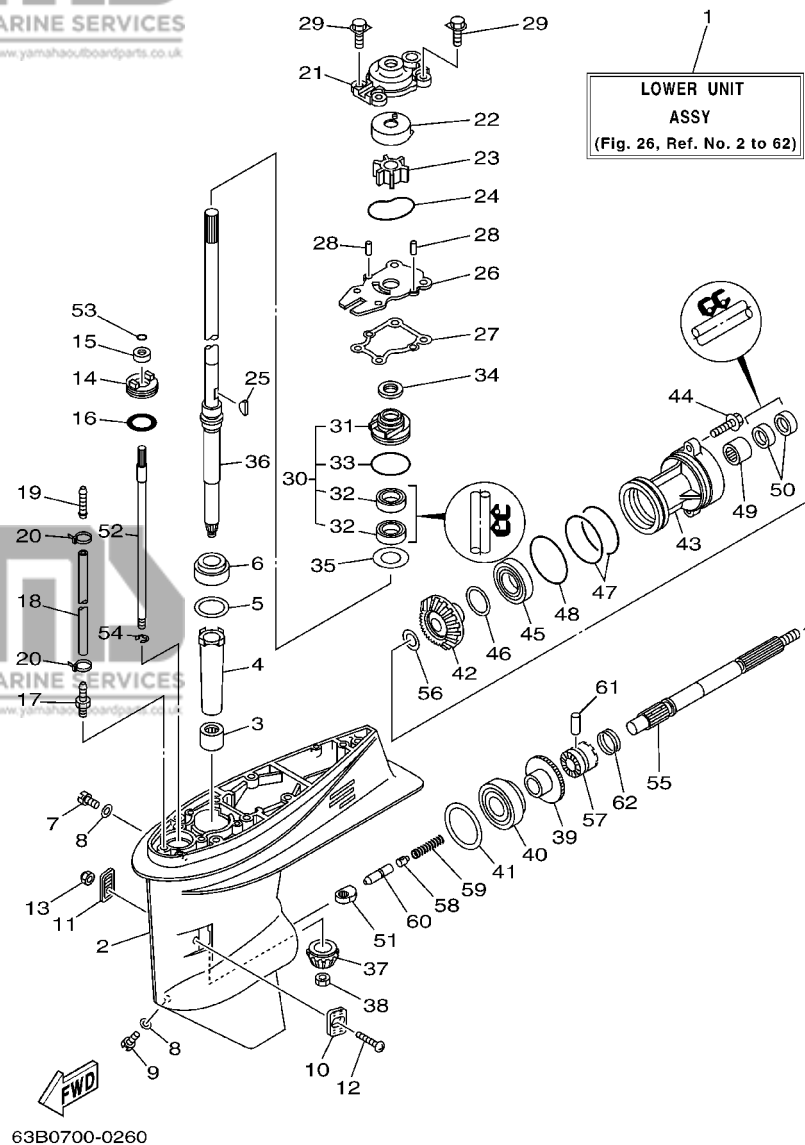


FIG. 26 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1		1	1	1	
20	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
21	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	1	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	1	1	1	1	
23	6H3-44352-00	IMPELLER TURBINE	1	1	1	1	1	
24	93210-59MG7	O-RING JOINT TORIQUE	1	1	1	1	1	
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	1	1	
27	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	1	1	
28	93604-08062	PIN, DOWEL GOUJON	2	2	2	2	2	
29	90119-08M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
30	63D-W4434-00	WATER PUMP HOUSING ASSY CORPS ENS., POMPE A EAU	1	1	1	1	1	
31	63D-44341-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	1	1	1	1	
32	93101-25M57	.OIL SEAL .JOINT SPY	2	2	2	2	2	
33	93210-48MG8	.O-RING .JOINT TORIQUE	1	1	1	1	1	
34	63D-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1	1	1	1	
35	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
36	63D-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1	1	1	S
	63D-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1		1	L
37	6H4-45551-01	PINION PIGNON D'ATTAQUE	1	1	1	1	1	
38	90170-12138	NUT ECROU	1	1	1	1	1	
39	6H4-45560-01	GEAR PIGNON	1	1	1	1	1	
40	93332-00003	BEARING ROULEMENT	1	1	1	1	1	
41	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	1	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	1	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	1	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	1	1	UR

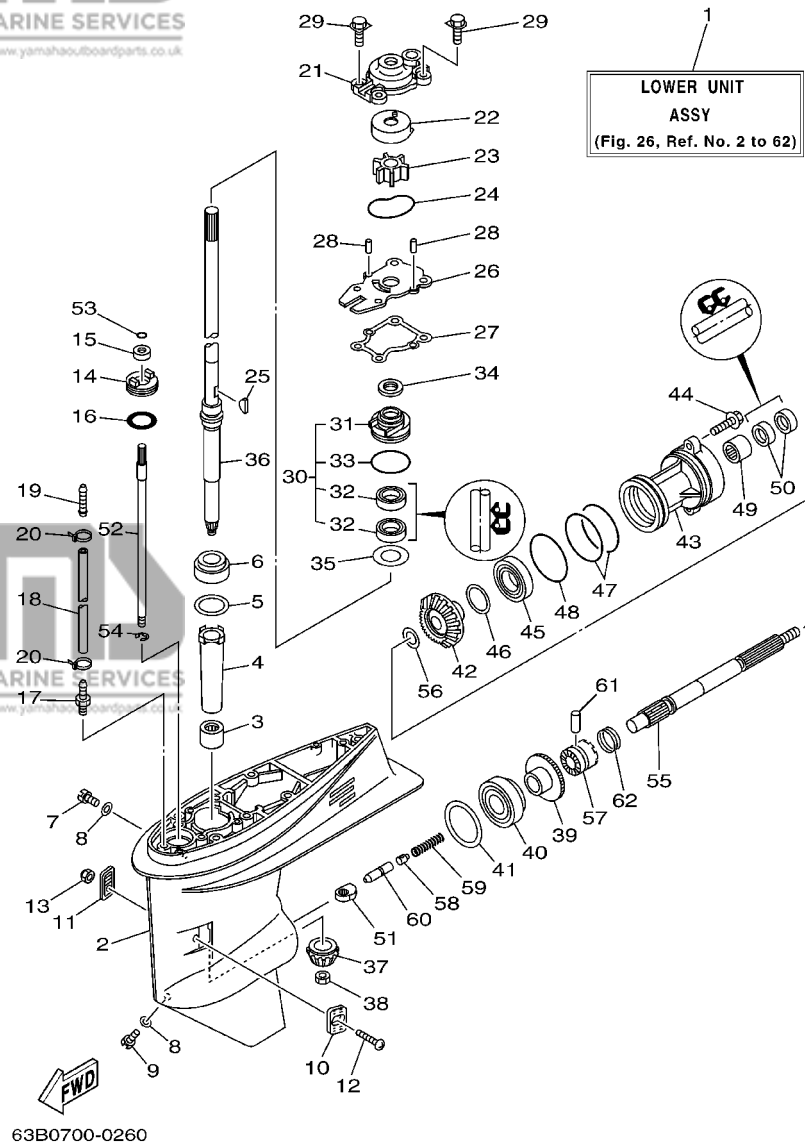


FIG. 26 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
41	663-45567-01-30	SHIM (T:0.30MM)	1	1	1	1	1	UR
		CALE (T:0.30MM)						
	663-45567-01-40	SHIM (T:0.40MM)	1	1	1	1	1	UR
		CALE (T:0.40MM)						
	663-45567-01-50	SHIM (T:0.50MM)	1	1	1	1	1	UR
		CALE (T:0.50MM)						
42	6H4-45571-01	GEAR PIGNON	1	1	1	1	1	
43	63D-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1	1	1	
44	90105-08M61	BOLT, FLANGE BOULON	2	2	2	2	2	
45	93306-001U1	BEARING ROULEMENT	1	1	1	1	1	
46	63D-45577-00-10	SHIM (T:0.10MM)	1	1	1	1	1	UR
		CALE (T:0.10MM)						
	63D-45577-00-12	SHIM (T:0.12MM)	1	1	1	1	1	UR
		CALE (T:0.12MM)						
	63D-45577-00-15	SHIM (T:0.15MM)	1	1	1	1	1	UR
		CALE (T:0.15MM)						
	63D-45577-00-18	SHIM (T:0.18MM)	1	1	1	1	1	UR
		CALE (T:0.18MM)						
	63D-45577-00-30	SHIM (T:0.30MM)	1	1	1	1	1	UR
		CALE (T:0.30MM)						
	63D-45577-00-40	SHIM (T:0.40MM)	1	1	1	1	1	UR
		CALE (T:0.40MM)						
	63D-45577-00-50	SHIM (T:0.50MM)	1	1	1	1	1	UR
		CALE (T:0.50MM)						
47	93210-74MG5	O-RING JOINT TORIQUE	2	2	2	2	2	
48	93210-69MG6	O-RING JOINT TORIQUE	1	1	1	1	1	
49	93317-22204	BEARING ROULEMENT	1	1	1	1	1	
50	93101-22M00	OIL SEAL JOINT SPY	2	2	2	2	2	
51	663-44151-00	CAM, SHIFT CAME, INVERSION	1	1	1	1	1	
52	63D-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1	1	1	
53	93210-07003	O-RING JOINT TORIQUE	1	1	1	1	1	
54	99001-08600	CIRCLIP CIRCLIP	1	1	1	1	1	
55	63D-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	1	1	1	
56	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
57	63D-45631-01	CLUTCH, DOG CRABOT	1	1	1	1	1	
58	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	1	1	1	1	
59	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	

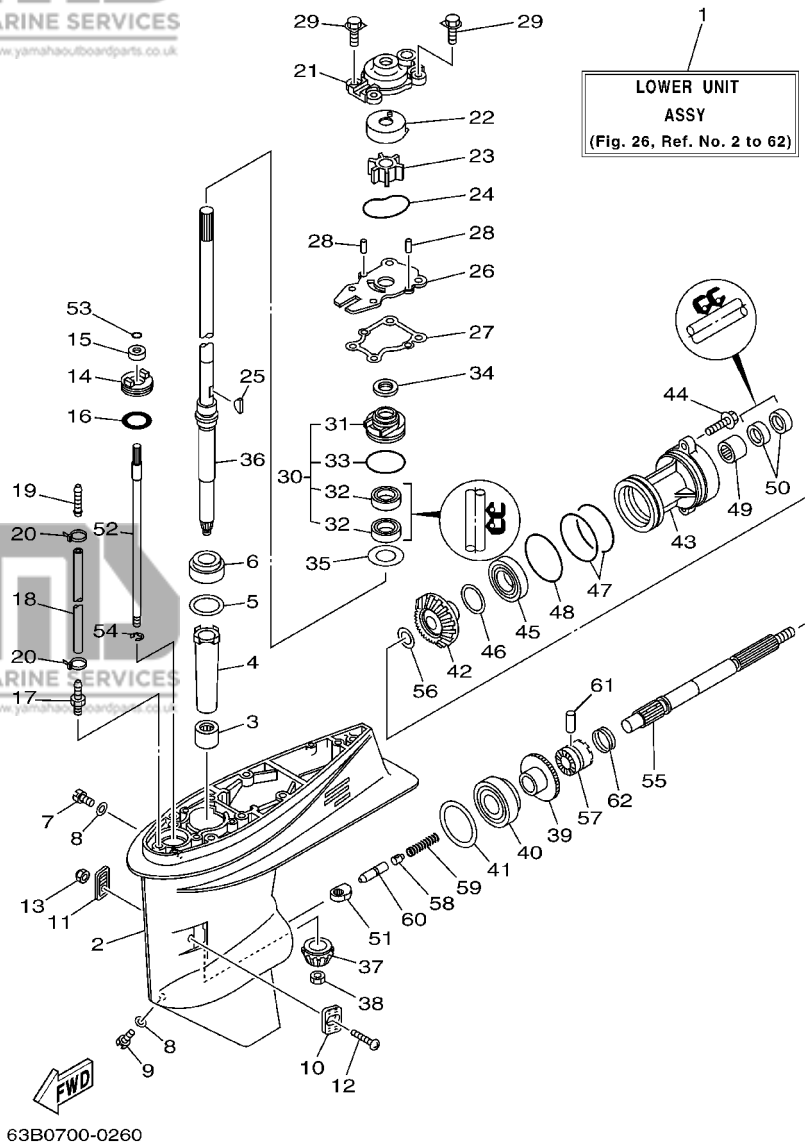
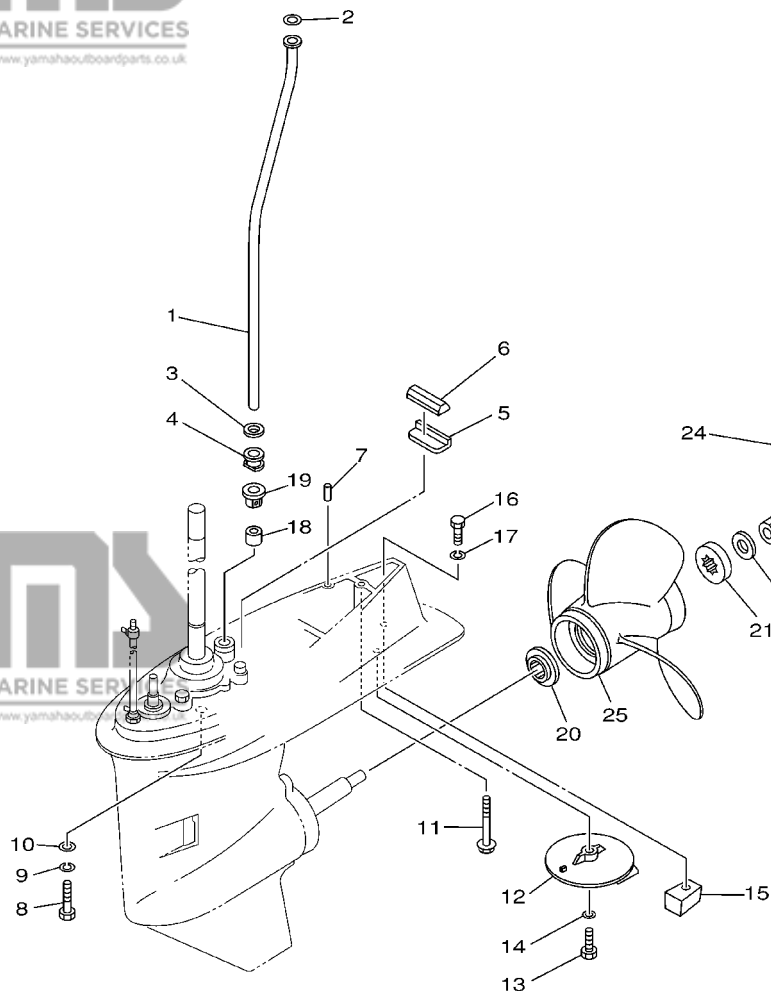


FIG. 26 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
60	63D-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	1	1	1	1	
61	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1	1	1	
62	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1	1	1	



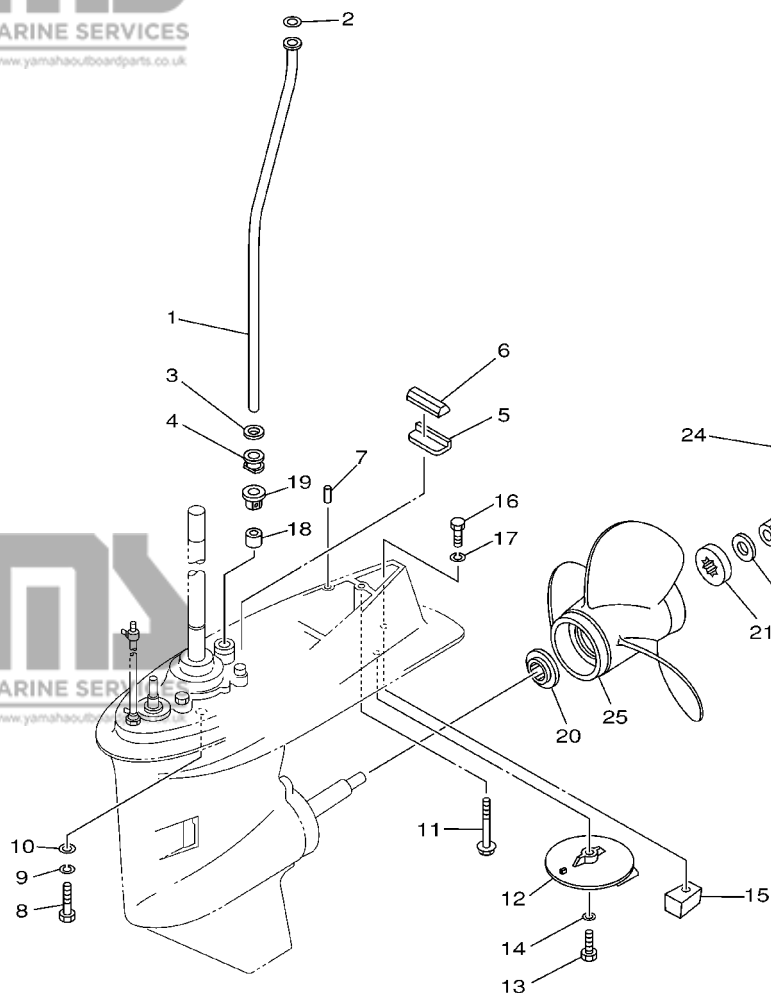
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FIG. 27 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-44361-00	TUBE, WATER TUBE D'EAU	1	1	1	1	1	S
	63D-44361-10	TUBE, WATER TUBE D'EAU	1	1	1		1	L
2	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
3	90430-12072	GASKET JOINT	1	1	1	1	1	
4	63D-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1	1	1	1	
5	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	1	1	1	
6	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1	1	1	
7	93606-12019	PIN, DOWEL GOIJON	2	2	2	2	2	
8	97075-10040	BOLT BOULON	4	4	4	4	4	
9	92995-10100	WASHER RONDELLE	4	4	4	4	4	
10	92995-10600	WASHER RONDELLE	4	4	4	4	4	
11	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	
12	664-45371-01	TAB-TRIM ANODE DERIVE	1	1	1	1	1	
13	97095-08025	BOLT BOULON	1	1	1	1	1	
14	92995-08100	WASHER RONDELLE	1	1	1	1	1	
15	67C-45251-00	ANODE ANODE	1	1	1	1	1	
16	97095-08035	BOLT BOULON	1	1	1	1	1	
17	92995-08100	WASHER RONDELLE	1	1	1	1	1	
18	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	1	1	
19	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1	1	1	1	
20	663-45987-02	SPACER ENTRETOISE	1	1	1	1	1	
21	670-45997-02	SPACER ENTRETOISE	1	1	1	1	1	
22	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	1	1	
23	90171-16011	NUT, CASTLE ECROU, CRENELE	1	1	1	1	1	
24	91490-30025	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	1	
25	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1	1	1	1	1	UR
	663-45943-02-EL	PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G)	1	1	1	1	1	UR

C2



63D0100-0241

FIG. 27 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
25	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	1	1	1	1	UR
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1	1	1	1	1	UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1	1	1	1	1	UR
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	1	1	1	1	UR
	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G) HELICE (3X11-3/4"X10"-G)	1	1	1	1	1	UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1	1	1	1	1	UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1	1	1	1	UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	1	1	1	1	UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1	1	1	1	1	UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1	1	1	1	1	UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	1	1	1	1	UR WITH LIP CUP
	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE							
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	1	1	1	1	UR
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1	1	1	1	1	UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1	1	1	1	1	UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1	1	1	1	1	UR
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1	1	1	1	1	UR
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	1	1	1	1	UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1	1	1	1	1	UR
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1	1	1	1	UR

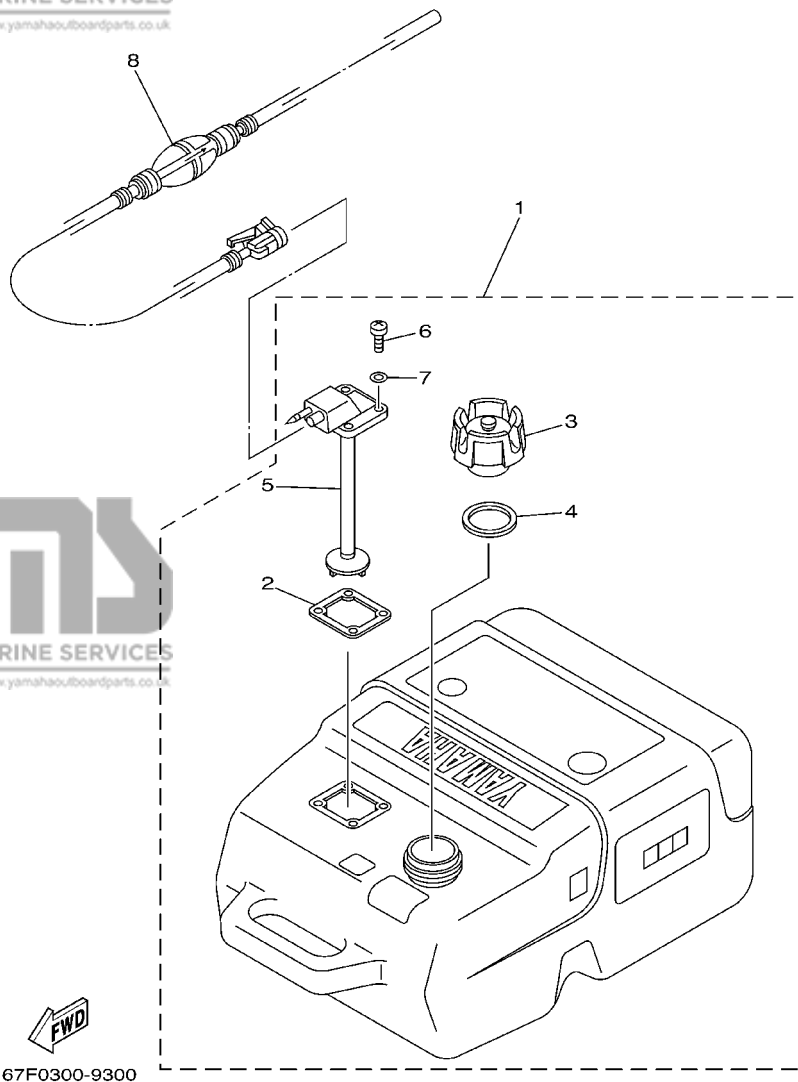
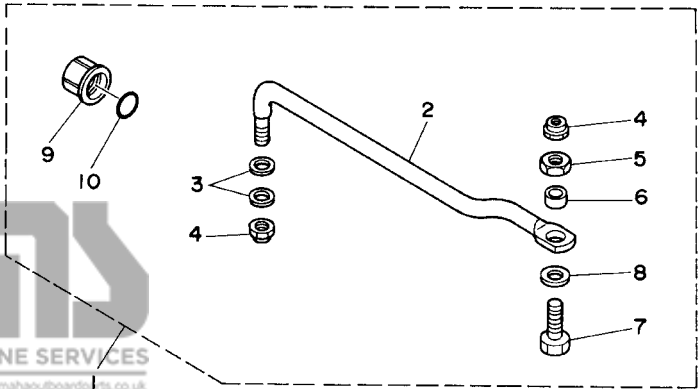


FIG. 28 FUEL TANK

RESERVOIR A CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6YK-24201-01	FUEL TANK ASSY RESERVOIR A ESSENCE (ENS.)	1	1	1	1	1	AP PLASTIC, 25L "SCEPTER"
2	6YL-24268-01	.GASKET, FUEL METER .JOINT, JAUGE A CARBURANT	1	1	1	1	1	
3	6YK-24610-00	.CAP ASSY .BOUCHON	1	1	1	1	1	WITH INDICATOR
4	6YL-24641-00	.GASKET, CAP 1 .JOINT 1, BOUCHON	1	1	1	1	1	
5	6YK-24260-01	.FUEL METER ASSY .INDICATEUR DE CARBURANT	1	1	1	1	1	
6	90157-05M16	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4	4	4	4	
7	6YL-24329-00	.SEAL .JOINT	4	4	4	4	4	
8	6YL-24306-52	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1	1	1	1	1	AP

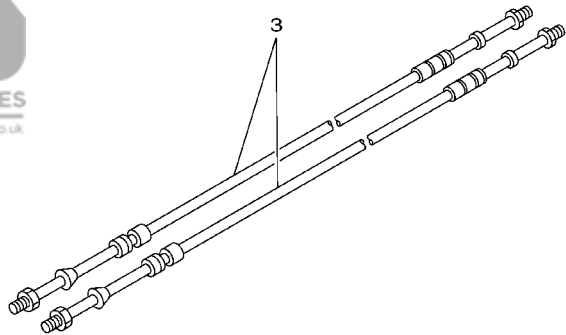
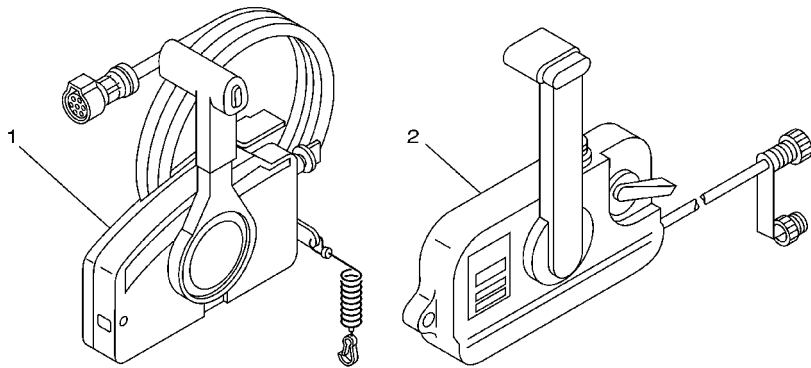


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FIG. 29 STEERING GUIDE

FIXATION DE DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	1	1	1	1	AP
2	63D-61351-00	.ROD, STEERING LINK .RENOI DE DIRECTION	1	1	1	1		
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	2	2	2		
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	2	2	2		
5	90170-09M03	.NUT .ECROU	1	1	1	1		
6	90387-10M42	.COLLAR .COLLERETTE	1	1	1	1		
7	90101-09M01	.BOLT .BOULON	1	1	1	1		
8	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	1		
9	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	1	1	1		
10	93210-16275	.O-RING .JOINT TORIQUE	1	1	1	1		



67D0ACC-9040

FIG. 30 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	703-48205-A4	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1				AP WITH PT/T SW.
	703-48207-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1					AP WITH PT/T SW.
	703-48201-A2	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE			1			AP
2	701-48130-E0	REMOTE CONTROL ASSY (RIGHT) BOITIER DE COMMANDE A DISTANCE				1		AP WITH NEUTRAL LOOK
3	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2	2	2	2		UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F CABLE, COMMANDE A DISTANCE:13F	2	2	2	2		UR
	701-48320-30	CABLE, REMOTE CONTROL L=14F CABLE, COMMANDE A DISTANCE:14F	2	2	2	2		UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	2	2		UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2	2	2		UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2	2	2		UR

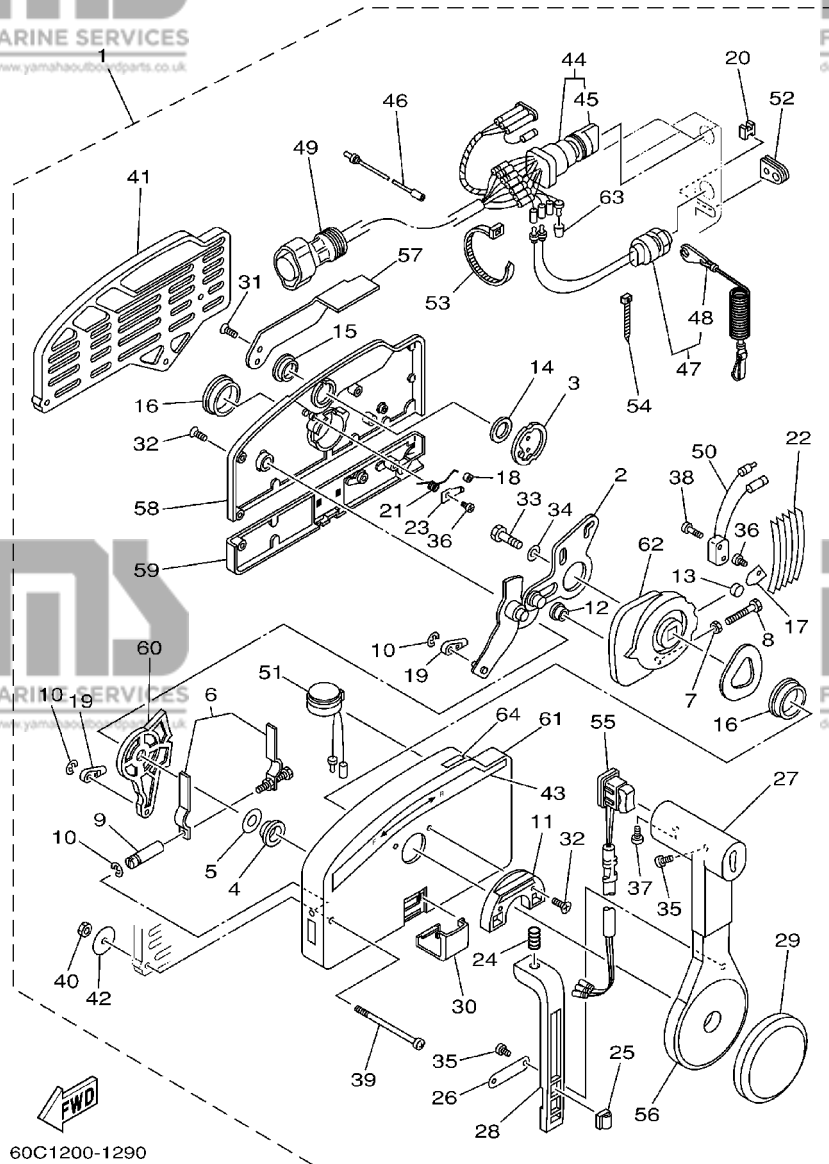


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	703-48205-A4	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1				AP WITH PT/T SW.
	703-48207-17	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1					AP WITH PT/T SW.
	703-48201-A2	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE			1			AP
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1	1	1			
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1	1	1			
4	703-48235-00	.BUSHING .COUSSINET	1	1	1			
5	703-48268-00	.SPACER .ENTRETOISE	1	1	1			
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION	1	1	1			
7	95380-05600	.NUT .ECROU	1	1	1			
8	97380-05025	.BOLT .BOULON	1	1	1			
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1	1	1			
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3	3	3			
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1	1	1			
12	703-48252-00	.ROLLER, CAM .POULIE	1	1	1			
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1	1			
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1	1			
15	703-48243-00	.BUSHING .COUSSINET	1	1	1			
16	703-48236-00	.BUSHING 1 .POULIE	2	2	2			
17	703-48189-00	.RETAINER .FLASQUE	1	1	1			
18	703-48234-00	.ROLLER, DETENT .POULIE	1	1	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2	2	2			
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1	1	1			
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1	1	1			
22	703-48238-00	.SPRING, DETENT .RESSORT	5	5	5			
23	703-48246-00	.SPACER .ENTRETOISE	1	1	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1	1	1			
25	703-82594-00	.CLAMP .BRIDE	1	1				WITH PT/T SW.

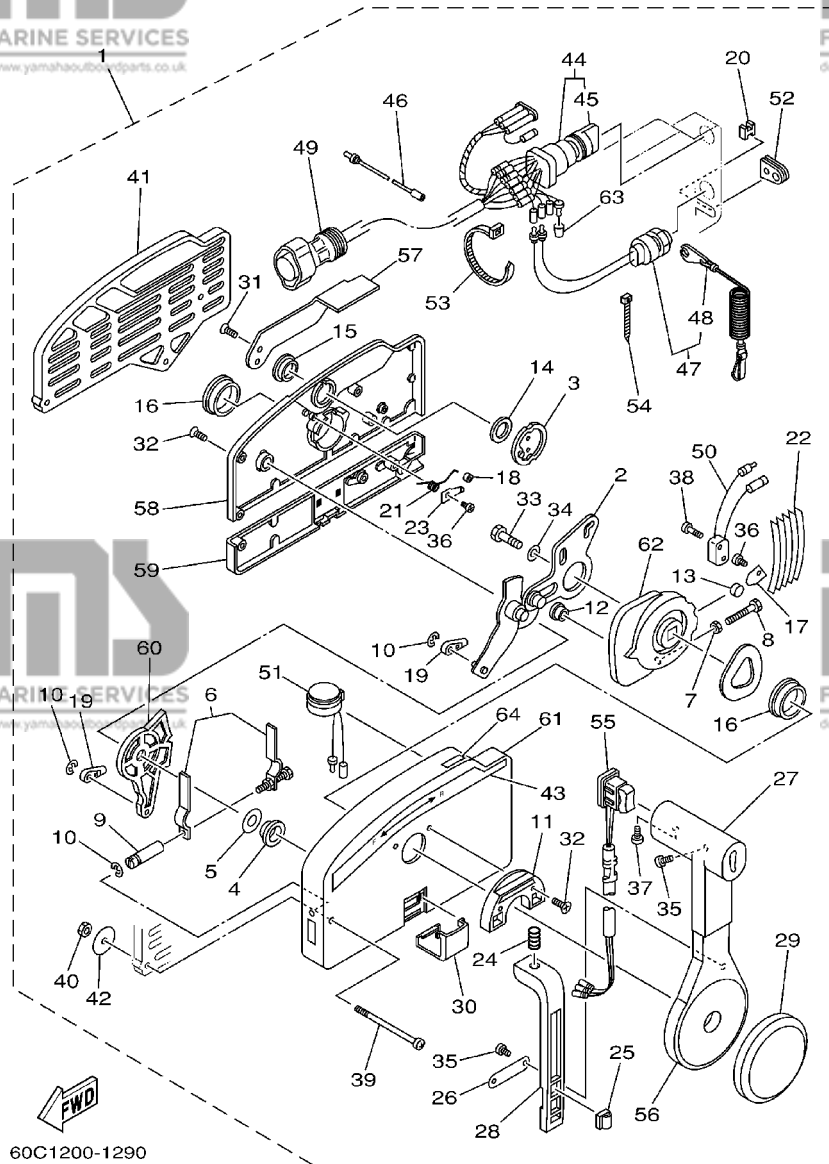


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1	1	1			
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1	1			SINGLE
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1	1	1			
29	703-48225-00	.COVER .COUVERCLE	1	1	1			
30	703-48219-00	.COVER, LEAD .COUVERCLE	1	1	1			
31	703-48281-00	.SCREW .VIS	2	2	2			
32	703-48282-00	.SCREW .VIS	7	7	7			
33	97380-08030	.BOLT .BOULON	1	1	1			
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1	1	1			
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	3			
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2			
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1			
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2			
39	703-48291-10	.SCREW (M6) .VIS (M6)	3	3	3			
40	95380-06600	.NUT, HEXAGON .ECROU	3	3	3			
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1	1	1			SINGLE
42	701-48287-00	.WASHER .RONDELLE	3	3	3			
43	703-48215-00	.GRAPHIC .ADHESIF	1	1	1			
44	703-82510-12	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET		1	1			FOR PRIME START MODEL
	703-82510-43	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1					FOR 703-48207-17
45	676-82577-00	.CAP, KEY .CABOCHON		1	1			FOR 703-82510-12
	703-82577-00	.CAP, KEY .CABOCHON	1					FOR 703-82510-43
46	703-82531-00	.WIRE, LEAD .FIL	1	1	1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	1	1			
48	682-82556-00	.STOPPER .PLAQUETTE	1	1	1			
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU	1	1	1			L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1	1	1			

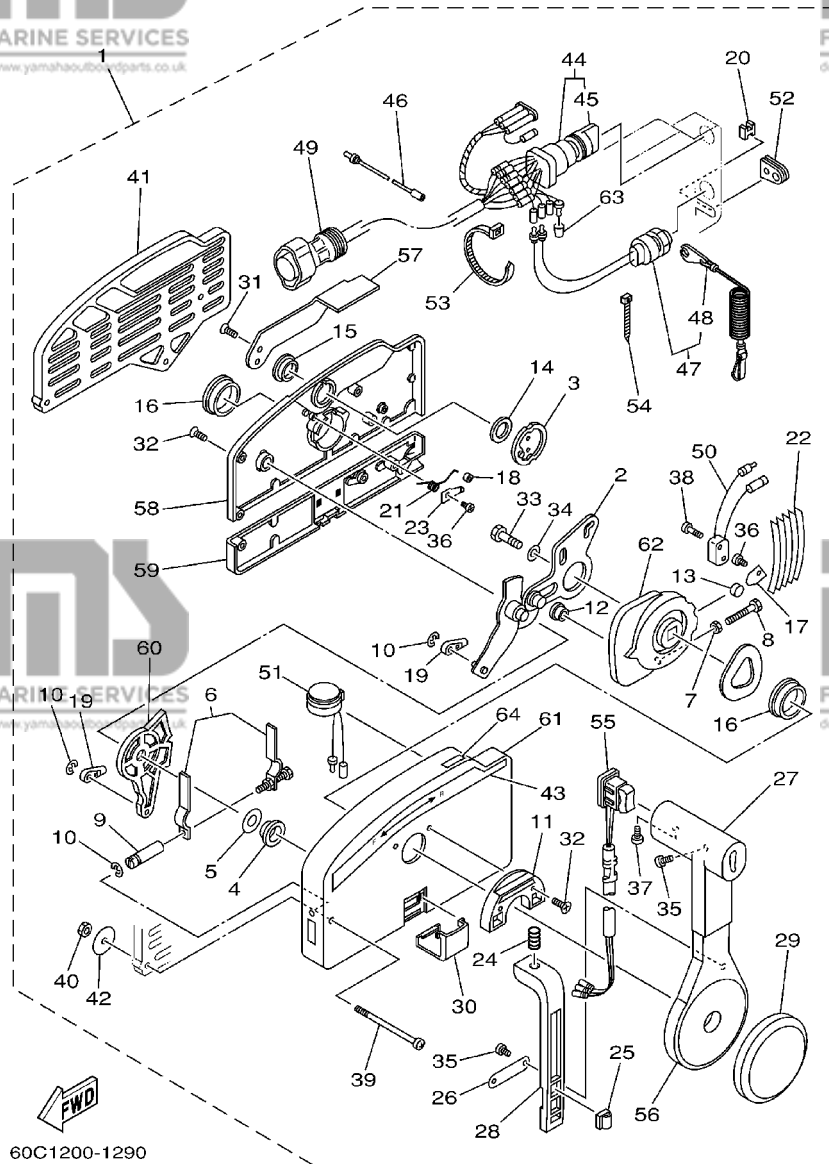
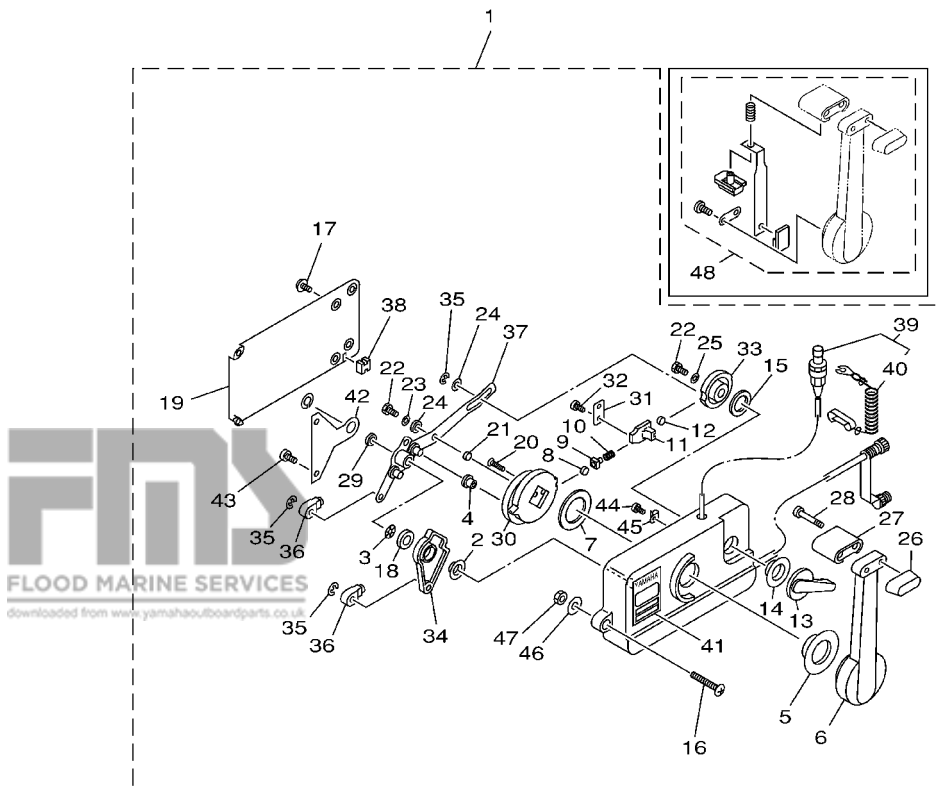


FIG. 31 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
51	703-83383-A0	.BUZZER .RONFLEUR	1	1	1			
52	703-48284-00	.GROMMET .PASSE-FIL		1	1			
	703-48284-10	.GROMMET .PASSE-FIL	1					FOR 703-48207-17
53	703-82591-00	.BAND .COLLIER		1	1			
	703-82591-00	.BAND .COLLIER	3					FOR 703-48207-17
54	703-82592-00	.BAND .COLLIER	1	1	1			
55	703-82563-02	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1				FOR 703-48205-A4
	703-82563-12	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR	1					FOR 703-48207-17
	703-48224-00	.COVER, CONTROL LEVER .COUVERCLE			1			WITHOUT PT/T SW.
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1	1	1			
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1	1	1			
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1	1	1			
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1	1	1			
60	703-48271-00	.ARM, SHIFT .BRAS	1	1	1			
61	703-48211-01	.HOUSING,1 .CORPS	1	1	1			
62	703-48232-00	.GEAR .PIGNON	1	1	1			
63	703-82542-00	.CAP .COUVERCLE		1				FOR 703-48205-A4
	703-82542-00	.CAP .COUVERCLE			3			FOR 703-48201-A2
64	703-48218-00	.GRAPHIC .ADHESIF		1	1			EXCEPT FOR 703-48207-17



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FIG. 32 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	701-48130-E0	REMOTE CONTROL ASSY (RIGHT) BOITIER DE COMMANDE A DISTANCE				1		AP WITH NEUTRAL LOOK
2	701-48235-00	.BUSHING .COUSSINET				1		
3	701-48197-10	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE				1		
4	701-48252-00	.ROLLER, CAM .POULIE				1		
5	701-48234-00	.BUSHING 1 .POULIE				1		
6	701-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE				1		
7	701-48196-11	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE				1		
8	701-48236-00	.ROLLER, DETENT .POULIE				1		
9	702-48237-00	.ADAPTOR .ADAPTEUR				1		
10	702-48238-00	.SPRING, DETENT .RESSORT				1		
11	701-48249-00	.ADAPTOR, SPRING .ADAPTEUR				1		
12	701-48248-00	.ROLLER, FREE ACCEL. .POULIE				1		
13	701-48152-11	.KNOB, FREE ACCEL. .BOUTON				1		RIGHT
14	701-48243-00	.BUSHING .COUSSINET				1		
15	701-48198-10	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE				1		
16	701-48281-10	.SCREW .VIS				3		
17	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				4		
18	701-48268-00	.SPACER .ENTRETOISE				1		
19	701-48213-00	.BACK PLATE 2 .PLAQUETTE 2				1		
20	98780-06025	.SCREW, FLAT HEAD .VIS, TETE PLATE				2		
21	701-48255-00	.COLLAR .ENTRETOISE				1		
22	97080-06018	.BOLT .BOULON				2		
23	702-48288-00	.WASHER, PLAIN .RONDELLE, PLATE				1		
24	701-48246-00	.SPACER .ENTRETOISE				2		
25	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE				1		
26	701-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER				1		
27	701-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER				1		

D3

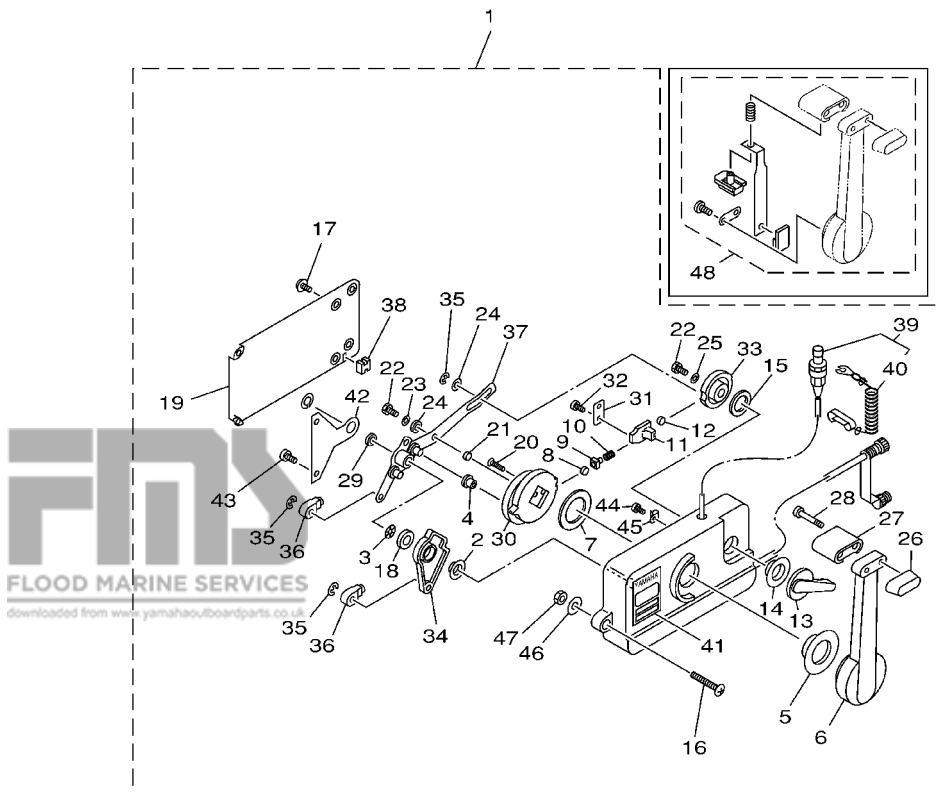
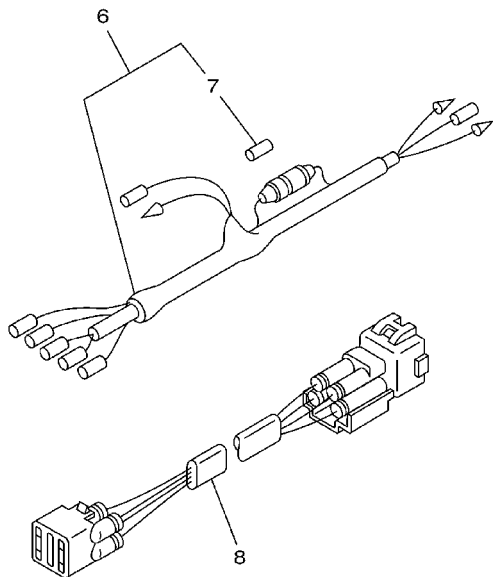
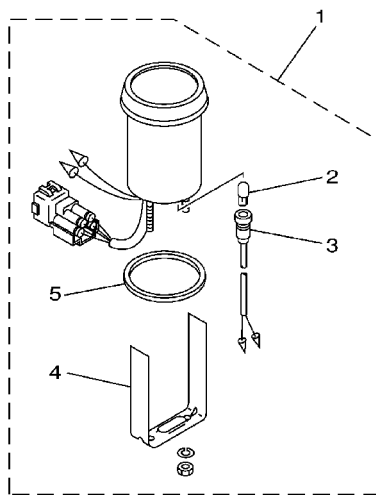


FIG. 32 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
28	98580-05555	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				2		
29	701-48266-00	.SPACER .ENTRETOISE				1		
30	701-48232-00	.GEAR .PIGNON				1		
31	701-48189-11	.RETAINER .FLASQUE				1		
32	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				2		
33	701-48153-12	.SHAFT, FREE ACCEL. .AXE				1		
34	701-48271-00	.ARM, SHIFT .BRAS				1		RIGHT
35	93430-06024	.CIRCLIP .CIRCLIP, TYPE S				3		
36	703-48345-01	.CABLE END,REMOTE CONTROL 2 .CHAPE CABLE				2		
37	701-48261-20	.ARM, THROTTLE .BRAS, ACCELERATION				1		
38	701-48358-00	.ANCHOR, CABLE .COLLIER				1		
39	701-82575-53	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT				1		
40	682-82556-00	..STOPPER ..PLAQUETTE				1		
41	701-48126-00	.GRAPHIC .ADHESIF				1		
42	701-48133-00	.PLATE, LINK .PLAQUE, BIELLETTE				1		
43	98580-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				2		
44	701-48283-00	.SCREW .VIS				1		
45	701-82594-00	.CLAMP .BRIDE				1		
46	701-48287-00	.WASHER .RONDELLE				3		
47	95380-06600	.NUT, HEXAGON .ECROU				3		
48	701-48280-00	NEUTRAL LOCK KIT KIT DE VERROU NEUTRAL				1		



63C0664-9300



63B0700-1330

FIG. 33 METER 1 (40V)

COMPTEUR 1 (40V)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6Y5-83670-12	TRIM METER ASSY. INCLINER-METRE		1				AP
2	6Y5-83518-00	.BULB (12V-1.7W, T6.5)		1				
3	6Y5-83536-00	.SOCKET, METER		1				
4	6Y5-83544-00	.PLATE, FITTING		1				
5	688-83664-00	.DAMPER		1				
6	6Y5-83553-00	WIRE, LEAD		1				AP
7	1E6-82151-00	.FUSE (10A)		1				
8	6R3-82553-70	EXTENSION, WIRE LEAD		1				AP

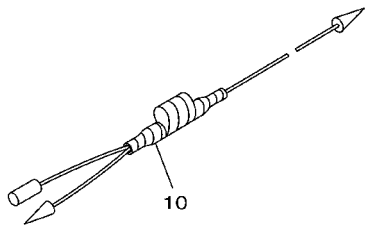
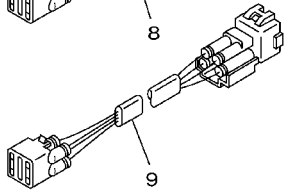
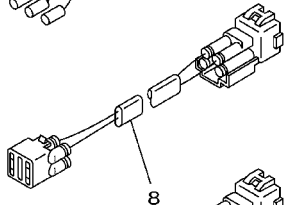
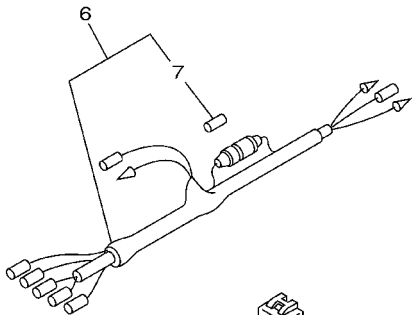
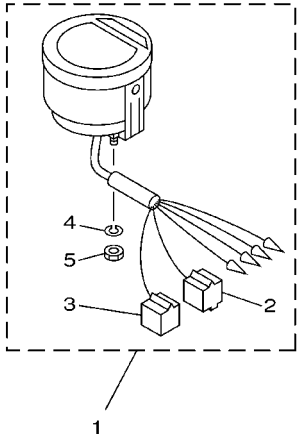
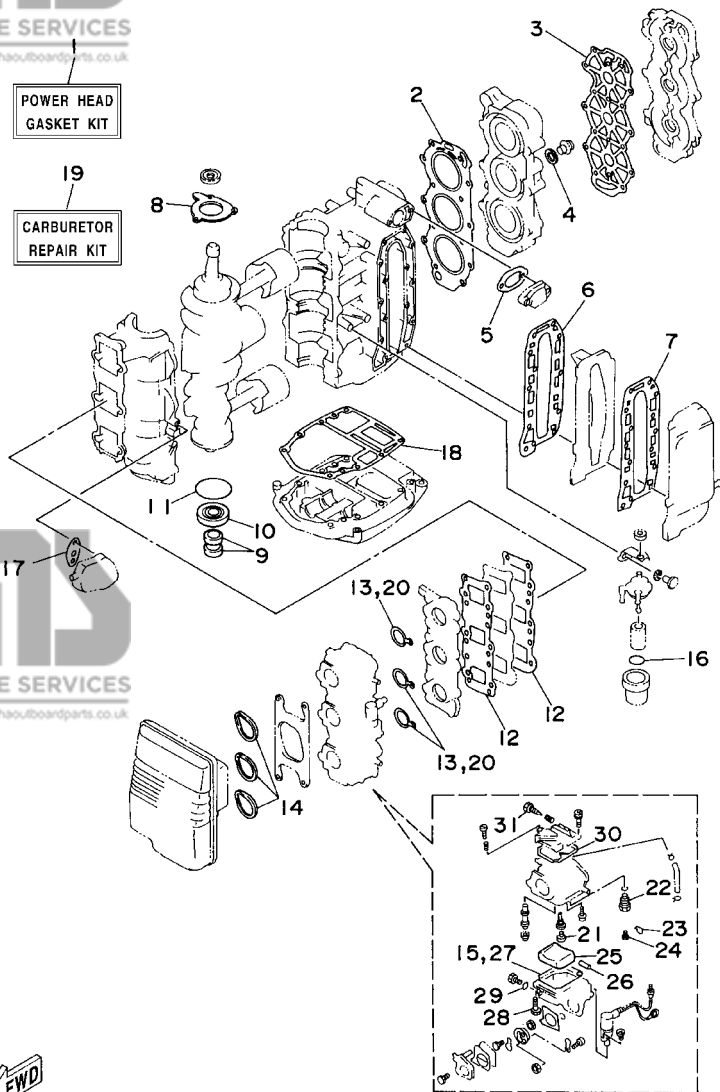


FIG. 34 METER 2 (40Y)

COMPTEUR 2 (40Y)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	6Y5-8350T-01	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT		1				AP
2	9E450-04433	.CONNECTOR .CONNECTEUR		1				M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR		1				F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER		2				
5	95380-04600	.NUT .ECROU		2				
6	6Y5-83553-00	WIRE, LEAD FIL		1				AP
7	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)		1				
8	6R3-82521-70	WIRE, LEAD FIL		1				AP
9	6R3-82553-70	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU		1				AP
10	6H4-81315-11	LEAD WIRE ASSY FIL		1				AP

6H30100-0270



63D0010-5270

FIG. 35 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	1	1	
2	63D-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	1	1	
3	63D-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	1	1	1	
4	90430-14115	.GASKET .JOINT	1	1	1	1	1	
5	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	1	1	
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	1	1	
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	1	1	1	1	
9	93104-16M01	.OIL SEAL .JOINT SPY	2	2	2	2	2	
10	93102-25M28	.OIL SEAL .JOINT SPY	1	1	1	1	1	
11	93210-58M21	.O-RING .JOINT TORIQUE	1	1	1	1	1	
12	6H4-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	2	2	2	2	
13	6H4-14198-01	.GASKET .JOINT	3	3	3	3	3	
14	6H3-14457-00	.SEAL .JOINT	3	3	3	3	3	
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	3	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	1	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	1	1	1	1	
18	6H4-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	1	
19	6H4-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	1	1	
20	6H4-14198-01	.GASKET .JOINT	3	3	3	3	3	
21	676-14966-00	.CAP .CAPUCHON	3	3	3	3	3	
22	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	3	3	3	3	
23	663-14159-00	.CLIP .JONC	3	3	3	3	3	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	3	3	3	
25	6H4-14985-01	.FLOAT .FLOTTEUR	3	3	3	3	3	
26	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	3	3	3	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	3	3	

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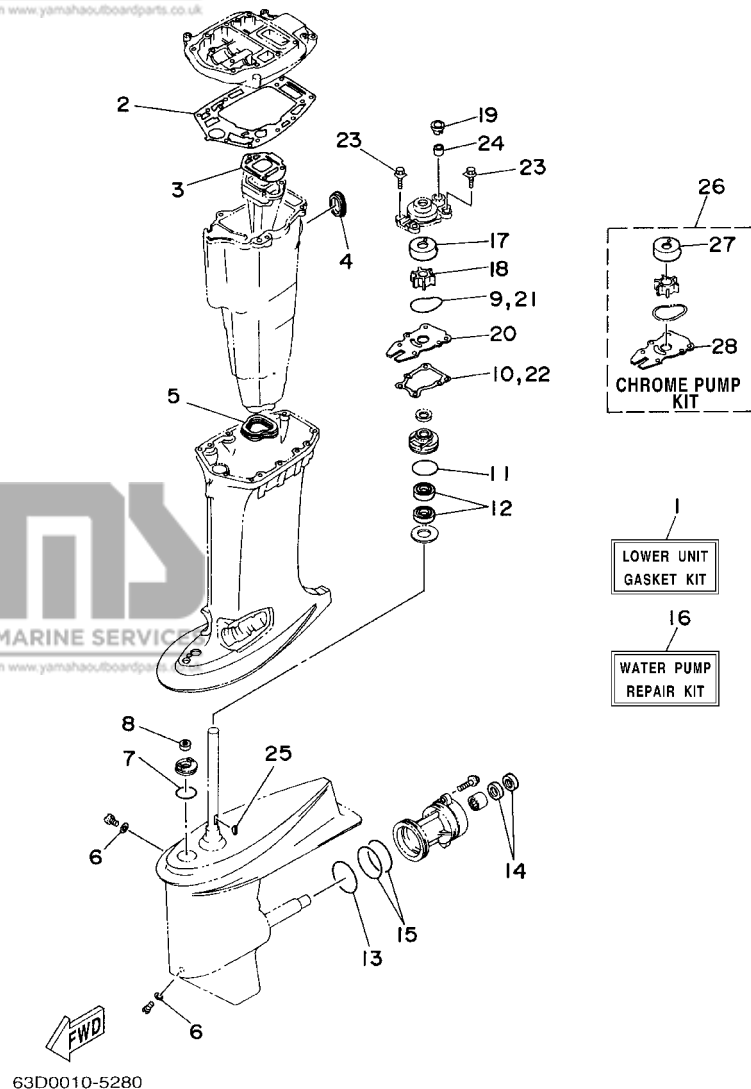
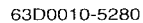


FIG. 36 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EDO	ETO	EO	MO	MHO	REMARKS REMARQUES
1	63D-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	1	1	
2	63D-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
4	6H3-45127-00	.SEAL .JOINT	1	1	1	1	1	
5	63D-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1	1	1	1	
6	90430-08020	.GASKET .JOINT	2	2	2	2	2	
7	93210-33MG4	.O-RING .JOINT TORIQUE	1	1	1	1	1	
8	93106-09014	.OIL SEAL .JOINT SPY	1	1	1	1	1	
9	93210-59MG7	.O-RING .JOINT TORIQUE	1	1	1	1	1	
10	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	1	1	
11	93210-48MG8	.O-RING .JOINT TORIQUE	1	1	1	1	1	
12	93101-25M57	.OIL SEAL .JOINT SPY	2	2	2	2	2	
13	93210-69MG6	.O-RING .JOINT TORIQUE	1	1	1	1	1	
14	93101-22M00	.OIL SEAL .JOINT SPY	2	2	2	2	2	
15	93210-74MG5	.O-RING .JOINT TORIQUE	2	2	2	2	2	
16	63D-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	1	1	
17	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	1	
18	6H3-44352-00	.IMPELLER .TURBINE	1	1	1	1	1	
19	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	1	1	1	1	
20	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	1	
21	93210-59MG7	.O-RING .JOINT TORIQUE	1	1	1	1	1	
22	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	1	1	
23	90119-08M15	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	4	4	
24	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	1	1	
25	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	1	1	
26	63D-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	1	1	1	1	
27	63D-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	1	



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PART NO. NO. PIECES	REF. NO.
63D-W0001-00	35 - 1
63D-W0001-20	36 - 1
6H4-W0004-00	4 - 2
63D-W0070-10	1 - 11
63D-W0078-0A	36 - 26
63D-W0078-01	36 - 16
63D-W0084-00-4D	17 - 1
63D-W0090-11-1S	2 - 1
63D-W0090-31-1S	2 - 1
6H4-W0093-03	35 - 19
656-W2810-02	8 - 37
63D-W4434-00	26 - 30
63D-11111-00-1S	2 - 22
6H4-11119-01	2 - 18
63D-11181-A1	2 - 23
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63D-11191-00-1S	2 - 26
63D-11193-A0	2 - 27
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688-11370-00	2 - 7
6H4-11372-00	2 - 5
6H4-11400-14	3 - 8
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63D-11604-00	3 - 14
63D-11605-00	3 - 14
6H4-11631-01-95	3 - 13
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6H4-11634-01	3 - 18
6H4-11635-01	3 - 13
6H4-11636-01	3 - 13
6H4-11641-00	3 - 17
6E5-12411-20	2 - 30
6H4-12413-00-1S	2 - 31
6J8-12414-A0	2 - 32
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6E9-13183-70	6 - 44
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63D-13200-00	6 - 1
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6J8-13411-00	6 - 35

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6L2-13416-00	6 - 37
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63D-13436-40	1 - 12
63D-13437-N0	9 - 48
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6H5-13610-00	4 - 1
6H4-13621-A1	4 - 8
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6H4-13624-01-94	4 - 7
6H4-13641-12-94	4 - 5
6H4-13641-30-94	4 - 5
6H3-14137-00	5 - 32
6H3-14146-10	5 - 16
6H4-14146-00	5 - 16
6H4-14146-10	5 - 15
6H4-14147-00	5 - 30
	35 - 30
663-14159-00	5 - 12
676-14186-00	5 - 13
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6H4-14198-01	4 - 10
	35 - 13
	35 - 20
62W-14301-00	5 - 1
62X-14301-00	5 - 1
63B-14301-00	5 - 1
63D-14301-00	5 - 1
62W-14302-00	5 - 2
62X-14302-00	5 - 2
63B-14302-00	5 - 2
63D-14302-00	5 - 2
62W-14303-00	5 - 3
62X-14303-00	5 - 3
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6H3-14349-00	4 - 29
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63D-14380-00	5 - 34
6H4-14406-00	4 - 11
6H4-14431-02	4 - 13
6H4-14431-13	4 - 13
6H3-14457-00	35 - 14
6H3-14457-01	4 - 14

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6H4-14548-00	5 - 10
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679-14555-00	5 - 25
6H4-14567-00	5 - 31
6H2-14578-00	5 - 9
6H4-14590-00	5 - 27
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6K5-14592-00	5 - 5
63D-14711-00-5B	25 - 11
63D-14711-11-5B	25 - 11
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63D-14943-81	5 - 22
676-14943-30	5 - 22
676-14943-32	5 - 22
676-14943-33	5 - 22
62W-14947-00	5 - 21
62X-14947-00	5 - 21
63D-14947-00	5 - 21
6H4-14948-11	5 - 24
62X-14948-12	5 - 24
676-14966-00	5 - 23
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6H3-14980-10	5 - 18
6H4-14980-00	5 - 18
6H4-14984-00	5 - 17
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6H4-15100-30-1S	2 - 2
6H4-15359-04-94	10 - 3
6H4-15369-A1	3 - 1
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6H4-15396-03-5B	3 - 2
6H4-15705-00	9 - 27
6H4-15710-04-4D	9 - 1
6H4-15711-02-94	9 - 2
6H4-15714-00	9 - 19
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63D-15746-00	9 - 42
656-15748-00	9 - 46
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6H4-15762-00	9 - 7
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CS3-22471-00	23 - 11
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6YK-24260-01	28 - 5
6YL-24268-01	28 - 2
6G1-24304-02	8 - 1
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6H4-24634-00	6 - 30
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6H4-41113-00-1S	2 - 34
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6H4-41131-01-5B	25 - 10
6H5-41131-00-5B	25 - 10
6H4-41134-A0	25 - 22
	36 - 3
63D-41137-01-5B	25 - 8
63D-41213-00	18 - 3
68P-41213-A0	18 - 3
6H4-41217-01	4 - 24
6E9-41237-00	6 - 20
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6H1-41237-00	6 - 16
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6H4-41257-00	4 - 18
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6J8-41262-00	4 - 22
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6H4-41271-01	4 - 20
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63D-42115-00	17 - 8
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63D-42159-00	17 - 11
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63B-42510-10-4D	22 - 1
63D-42510-01-4D	22 - 1
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