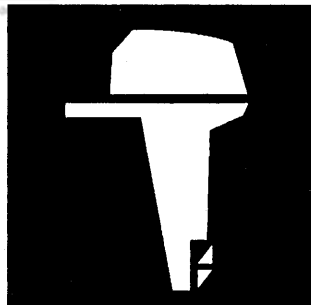




# **PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES**

**150FETO '01 (64C0)**

**175DETO '01 (64D0)**

**200FETO '01 (64E0)**

**L150FETO '01 (64G0)**

**L200FETO '01 (64H0)**

**YAMAHA**  
**GENUINE**  
Parts & Accessories

1Z64C-300F1

## FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

150FETO'01(64C0), 175DETO'01(64D0), 200FETO'01(64E0),  
L150FETO'01(64G0), L200FETO'01(64H0)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

### 2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made  
(Parts need to be ordered locally)

"O/S" Over Size

"SWS" Salt Water Series

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

#### EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

#### EXAMPLE

| PART NO.        | DESCRIPTION         | 1 | 2 | 3 | 4 | 5 | REMARKS |
|-----------------|---------------------|---|---|---|---|---|---------|
| 6E0-85500-70    | C.D.I. MAGNETO ASSY | 1 |   |   |   |   |         |
| 6E0-85550-70    | .ROTOR ASSY         | 1 |   |   |   |   |         |
| 6E0-15723-00-94 | .PULLY, STARTER     | 1 |   |   |   |   |         |

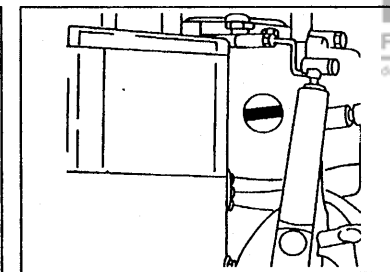
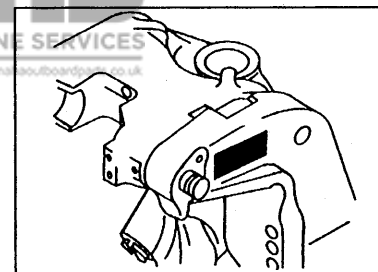
### 5. Quantity Column Information

| NAME for Q'TY COLUMN | APPLICABLE MODEL |
|----------------------|------------------|
| 150F                 | 150FETO          |
| 175D                 | 175DETO          |
| 200F                 | 200FETO          |
| L150                 | L150FETO         |
| L200                 | L200FETO         |

### 6. Applicable Starting Serial No. and Color Code

#### 1) Engine Starting Serial No.

|                                  |                                   |
|----------------------------------|-----------------------------------|
| 150FETO L : 353313<br>X : 507530 | L150FETO L : 350246<br>X : 501664 |
| 175DETO L : 350366<br>X : 502229 | L200FETO L : 350198<br>X : 502312 |
| 200FETO L : 351463<br>X : 508395 |                                   |



#### 2) Color Code

| Color Code | Color Name                  | Abbreviation |
|------------|-----------------------------|--------------|
| 004D       | DARK BLuish GRAY METALLIC 2 | DBNM2        |

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (\*) before a reference number indicates modification items after the first edition.

A2

## AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

150FETO'01(64C0), 175DETO'01(64D0), 200FETO'01(64E0),  
L150FETO'01(64G0), L200FETO'01(64H0)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR" Utiliser le numéro des pièces.

"UN" Utiliser autant que nécessaire.

"AP" Pièces de substitution

"LM" Fabrication locale (les pièces doivent être commandées localement.)

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

### EXEMPLE

ENS CARBURATEUR

.GICLEUR, ralenti

.PUITS D'AIGUILLE

### 4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

### EXEMPLE

| NO. PIECES      | DESCRIPTION           | ω | ω | ω | REMARQUES |
|-----------------|-----------------------|---|---|---|-----------|
| 6E0-85500-70    | MAGNETO C.D.I. CPLT   | 1 |   |   |           |
| 6E0-85550-70    | .ROTOR CPLT           | 1 |   |   |           |
| 6E0-15723-00-94 | ..POULIE DE DEMARREUR | 1 |   |   |           |

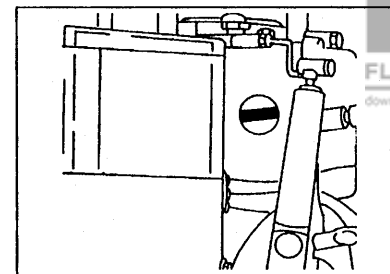
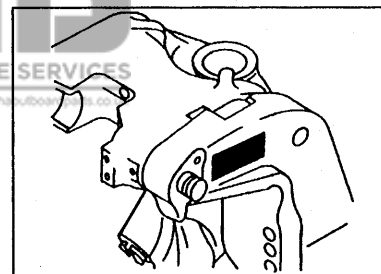
### 5. Indication concernant la quantité

| Indication concernant la quantité | Applications modèle |
|-----------------------------------|---------------------|
| 150F                              | 150FETO             |
| 175D                              | 175DETO             |
| 200F                              | 200FETO             |
| L150                              | L150FETO            |
| L200                              | L200FETO            |

### 6. Applications No de série et code couleur correspondants

#### 1) No. de série du moteur

|         |                          |          |                          |
|---------|--------------------------|----------|--------------------------|
| 150FETO | L : 353313<br>X : 507530 | L150FETO | L : 350246<br>X : 501664 |
| 175DETO | L : 350366<br>X : 502229 | L200FETO | L : 350198<br>X : 502312 |
| 200FETO | L : 351463<br>X : 508395 |          |                          |



#### 2) Code couleur

| Code couleur | Nom de couleur              | Abréviation |
|--------------|-----------------------------|-------------|
| 004D         | DARK BLUISH GRAY METALLIC 2 | DBNM2       |

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

8. L'astérisque (\*) placé devant un numéro de référence. indique des éléments qui ont été modifiés après la première édition.

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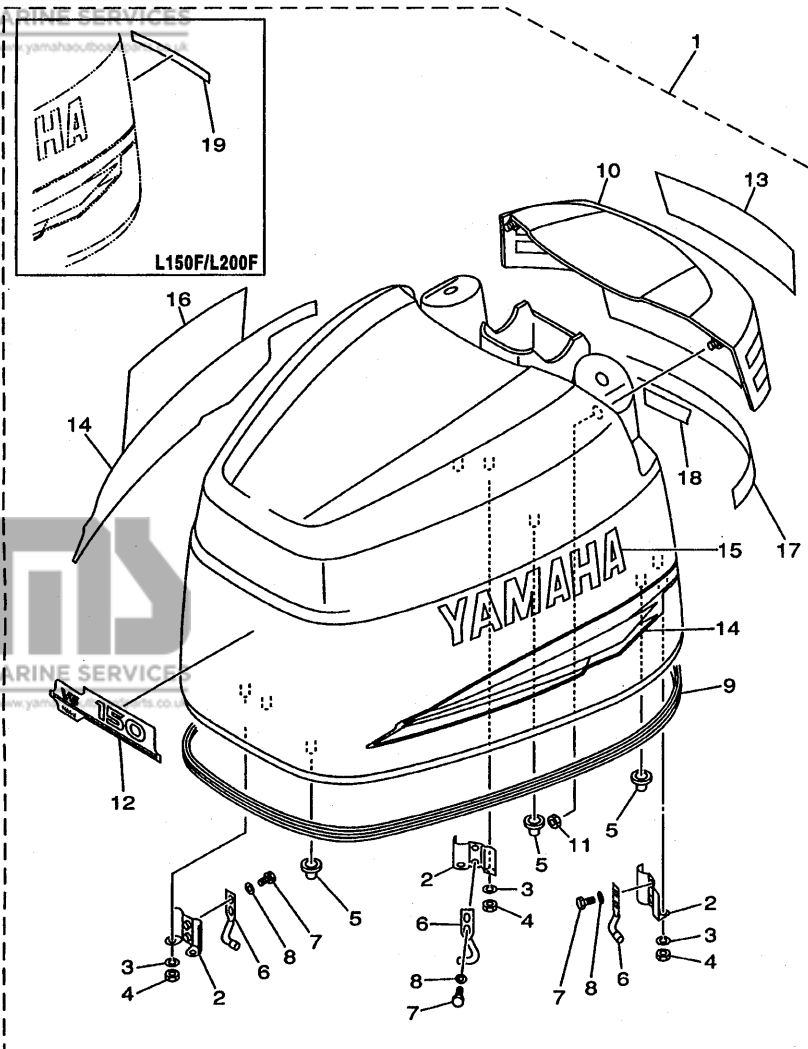
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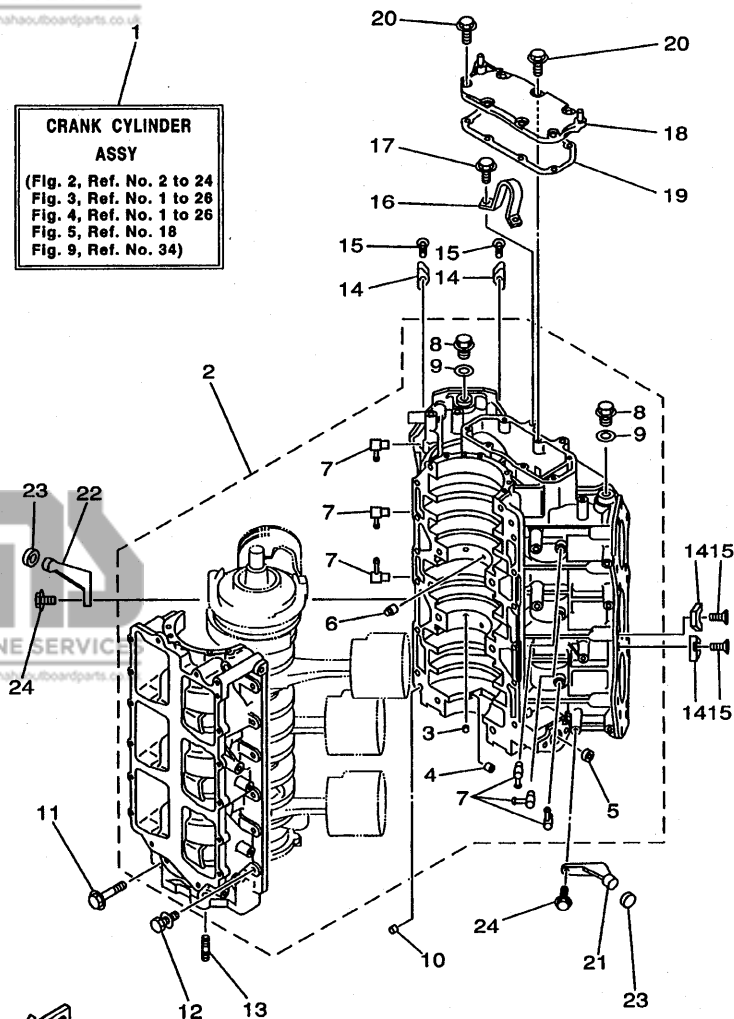
64D0300-0010

FIG. 1 TOP COWLING

CAPOT SUPERIEUR

| REF. NO.           | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|--------------------|---------------------|----------------------------------------------------|------|------|------|------|------|-------------------|
| 64C-42610-31-4D    |                     | TOP COWLING ASSY<br>CAPOT (ENS.)                   | 1    |      |      |      |      |                   |
| 64D-42610-31-4D    |                     | TOP COWLING ASSY<br>CAPOT (ENS.)                   |      | 1    |      |      |      |                   |
| 64E-42610-31-4D    |                     | TOP COWLING ASSY<br>CAPOT (ENS.)                   |      |      | 1    |      |      |                   |
| 64G-42610-31-4D    |                     | TOP COWLING ASSY<br>CAPOT (ENS.)                   |      |      |      | 1    |      |                   |
| 64H-42610-31-4D    |                     | TOP COWLING ASSY<br>CAPOT (ENS.)                   |      |      |      |      | 1    |                   |
| 2 6R3-42647-00     |                     | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 3    | 3    | 3    | 3    | 3    |                   |
| 3 92990-06100      |                     | .WASHER, SPRING<br>.RONDELLE, GROWER               | 6    | 6    | 6    | 6    | 6    |                   |
| 4 95380-06600      |                     | .NUT, HEXAGON<br>.ECROU                            | 6    | 6    | 6    | 6    | 6    |                   |
| 5 64D-42662-00     |                     | .DAMPER<br>.AMORTISSEUR                            | 3    | 3    | 3    | 3    | 3    |                   |
| 6 64D-42814-00     |                     | .HOOK, CLAMP<br>.CROCHET DE BRIDE                  | 3    | 3    | 3    | 3    | 3    |                   |
| 7 97095-06012      |                     | .BOLT<br>.BOULON                                   | 6    | 6    | 6    | 6    | 6    |                   |
| 8 92995-06600      |                     | .WASHER<br>.RONDELLE                               | 6    | 6    | 6    | 6    | 6    |                   |
| 9 64D-42615-00     |                     | .SEAL<br>.JOINT                                    | 1    | 1    | 1    | 1    | 1    |                   |
| 10 64D-42613-00-4D |                     | .MOLDING, AIR DUCT<br>.MANCHON A AIR               | 1    | 1    | 1    | 1    | 1    |                   |
| 11 90179-06M24     |                     | .NUT<br>.ECROU                                     | 4    | 4    | 4    | 4    | 4    |                   |
| 12 64C-42677-30    |                     | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 | 1    |      |      | 1    |      |                   |
| 64D-42677-30       |                     | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 |      | 1    |      |      |      |                   |
| 64E-42677-30       |                     | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                 |      |      | 1    |      | 1    |                   |
| 13 64C-42687-30    |                     | .EMBLEM, REAR<br>.EMBLEME, ARRIERE                 | 1    |      |      | 1    |      |                   |
| 64D-42687-30       |                     | .EMBLEM, REAR<br>.EMBLEME, ARRIERE                 |      | 1    |      |      |      |                   |
| 64E-42687-30       |                     | .EMBLEM, REAR<br>.EMBLEME, ARRIERE                 |      |      | 1    |      | 1    |                   |
| 14 64D-W0070-30    |                     | .GRAPHIC SET<br>.JEU D'EMBLEMES                    | 1    | 1    | 1    | 1    | 1    |                   |
| 15 64C-42681-30    |                     | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 1    | 1    | 1    | 1    | 1    |                   |
| 16 64C-42682-30    |                     | .MARK, COWLING<br>.ADHESIF, CAPOT                  | 1    | 1    | 1    | 1    | 1    |                   |
| 17 64D-4267A-30    |                     | .GRAPHIC, REAR 2<br>.ADHESIF, ARRIERE 2            | 1    | 1    | 1    | 1    | 1    |                   |
| 18 64D-42678-30    |                     | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                | 1    | 1    | 1    | 1    | 1    |                   |
| 19 6R1-42678-G0    |                     | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                |      |      |      | 1    | 1    |                   |

**CRANK CYLINDER  
ASSY**  
(Fig. 2, Ref. No. 2 to 24  
Fig. 3, Ref. No. 1 to 26  
Fig. 4, Ref. No. 1 to 26  
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Fig. 9, Ref. No. 34)



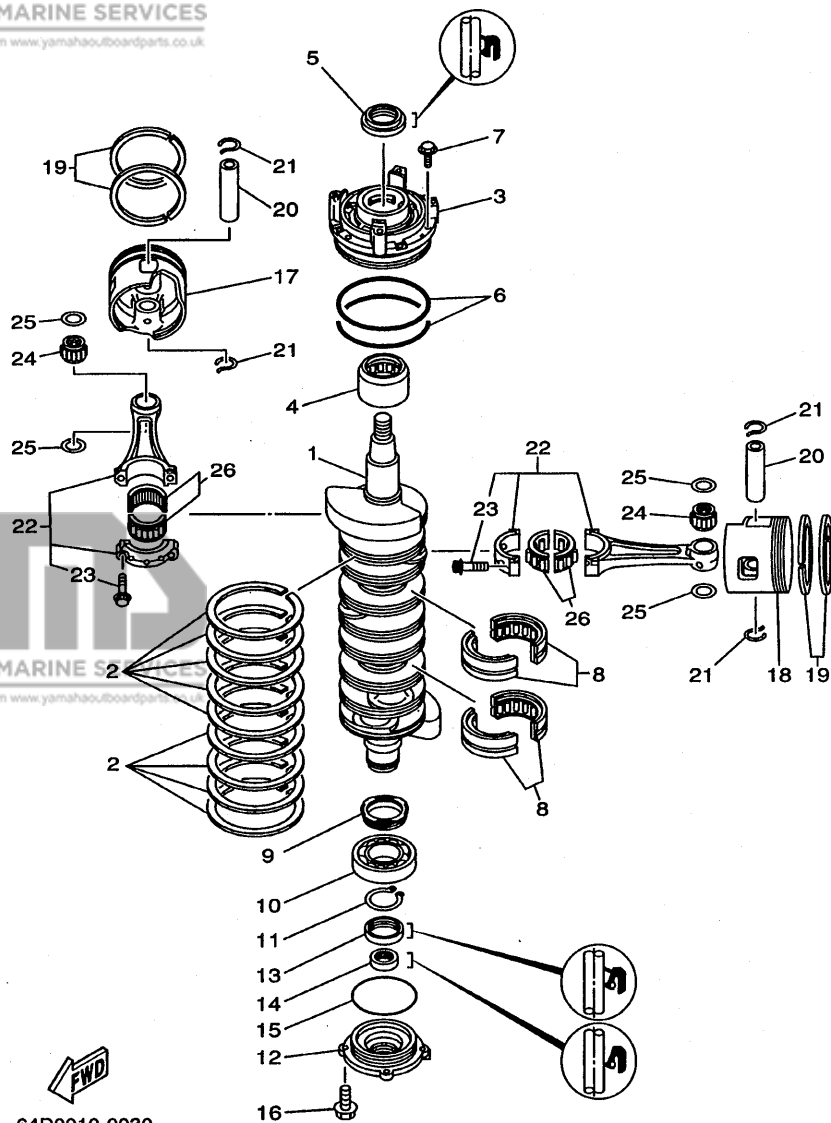
64C0664-0020

**FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1**

| REF.<br>NO. | PART NO.<br>NO. PIECES | DESCRIPTION<br>DESCRIPTION                                   | 150F | 175D | 200F | L150 | L200 | REMARKS<br>REMARQUES |
|-------------|------------------------|--------------------------------------------------------------|------|------|------|------|------|----------------------|
| 1           | 64C-W0090-13-1S        | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)            | 1    |      |      | 1    |      |                      |
|             | 64D-W0090-13-1S        | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)            |      | 1    |      |      |      |                      |
|             | 64E-W0090-13-1S        | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)            |      |      | 1    |      | 1    |                      |
| 2           | 64C-15100-01-1S        | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                   | 1    |      |      | 1    |      |                      |
|             | 64D-15100-01-1S        | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                   |      | 1    |      |      |      |                      |
|             | 64E-15100-01-1S        | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                   |      |      | 1    |      | 1    |                      |
| 3           | 624-11379-00           | .VALVE, CHECK<br>.CLAPET                                     | 2    | 2    | 2    | 2    | 2    |                      |
| 4           | 90384-06M07            | .BUSH, BIMETAL FORMED<br>.DOUILLE, BIMETAL MISE EN FORM      | 1    | 1    | 1    | 1    | 1    |                      |
| 5           | 90384-14M09            | .BUSH, BIMETAL FORMED<br>.DOUILLE, BIMETAL MISE EN FORM      | 1    | 1    | 1    | 1    | 1    |                      |
| 6           | 663-11518-01           | .LOCK, BEARING<br>.CENTREUR, ROULEMENT                       | 2    | 2    | 2    | 2    | 2    |                      |
| 7           | 646-11370-00           | .CHECK VALVE ASSY<br>.CLAPET (ENS.)                          | 6    | 6    | 6    | 6    | 6    |                      |
| 8           | 90340-14M00            | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT                 | 2    | 2    | 2    | 2    | 2    |                      |
| 9           | 90430-14115            | .GASKET<br>.JOINT                                            | 2    | 2    | 2    | 2    | 2    |                      |
| 10          | 93608-12063            | PIN, DOWEL<br>GOUJON                                         | 2    | 2    | 2    | 2    | 2    |                      |
| 11          | 90105-10M20            | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE                  | 8    | 8    | 8    | 8    | 8    |                      |
| 12          | 90119-08M94            | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   | 12   | 12   | 12   | 12   | 12   |                      |
| 13          | 90116-08M45            | BOLT, STUD<br>GOUJON                                         | 2    | 2    | 2    | 2    | 2    |                      |
| 14          | 6E5-11325-00           | ANODE<br>ANODE                                               | 8    | 8    | 8    | 8    | 8    |                      |
| 15          | 98780-04015            | SCREW, FLAT HEAD<br>VIS, TETE PLATE                          | 8    | 8    | 8    | 8    | 8    |                      |
| 16          | 67H-11119-01           | HANGER, ENGINE<br>ANNEAU, LEVAGE                             | 1    | 1    | 1    | 1    | 1    |                      |
| 17          | 90119-08MA3            | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   | 2    | 2    | 2    | 2    | 2    |                      |
| 18          | 6K7-11371-01-1S        | COVER<br>COUVERCLE                                           | 1    | 1    | 1    | 1    | 1    |                      |
| 19          | 6E5-11381-A2           | GASKET 1<br>JOINT 1                                          | 1    | 1    | 1    | 1    | 1    |                      |
| 20          | 90119-06MA2            | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                   | 7    | 7    | 7    | 7    | 7    |                      |
| 21          | 6E5-42761-00-1S        | STOPPER<br>PLAQUETTE                                         | 1    | 1    | 1    | 1    | 1    |                      |
| 22          | 6E5-42762-00-1S        | STOPPER<br>PLAQUETTE                                         | 1    | 1    | 1    | 1    | 1    |                      |
| 23          | 68F-44533-00           | DAMPER, UPPER MOUNT RUBBER<br>COUVERCLE, SUSPENSION INFERIEU | 2    | 2    | 2    | 2    | 2    |                      |





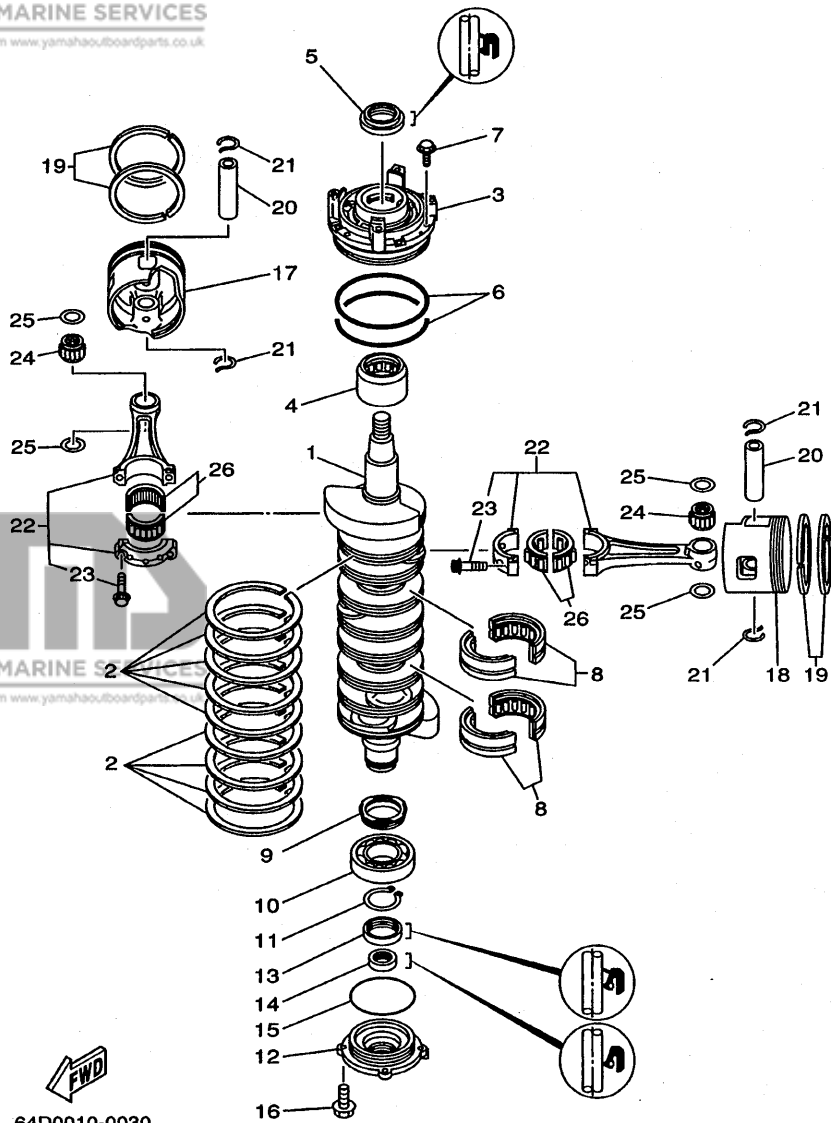


64D0010-0030

**FIG. 3 CRANKSHAFT. PISTON**

**VILEBREQUIN. PISTON**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6G5-11411-00        | CRANKSHAFT VILEBREQUIN COMPLET                 | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 6E5-11447-00        | SEAL, CRANK JOINT, VILEBREQUIN                 | 9    | 9    | 9    | 9    | 9    |                   |
| 3        | 6R3-15163-00-1S     | HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1       | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 93311-940U3         | BEARING ROULEMENT                              | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 93102-40M14         | OIL SEAL JOINT SPY                             | 1    | 1    | 1    | 1    | 1    |                   |
| 6        | 93211-04001         | O-RING JOINT TORIQUE                           | 2    | 2    | 2    | 2    | 2    |                   |
| 7        | 90119-06MA2         | BOLT, WITH WASHER BOULON, AVEC RONDELLE        | 3    | 3    | 3    | 3    | 3    |                   |
| 8        | 93310-954U1         | BEARING ROULEMENT                              | 2    | 2    | 2    | 2    | 2    |                   |
| 9        | 6R3-11536-00        | GEAR, DRIVE ENGRENAGE, MENANT                  | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 93306-208U0         | BEARING ROULEMENT                              | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 93410-40M03         | CIRCLIP CIRCLIP, TYPE S                        | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 6G5-15359-00-94     | HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 93102-35M13         | OIL SEAL JOINT SPY                             | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 93101-22M15         | OIL SEAL JOINT SPY                             | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 93210-74M35         | O-RING JOINT TORIQUE                           | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 90119-06MA2         | BOLT, WITH WASHER BOULON, AVEC RONDELLE        | 4    | 4    | 4    | 4    | 4    |                   |
| 17       | 64D-11631-02-90     | PISTON (STD)                                   | 3    | 3    | 3    | 3    | 3    |                   |
|          | 64D-11635-02        | PISTON (0.25MM O/S)                            | 3    | 3    | 3    | 3    | 3    | AP                |
|          | 64D-11636-02        | PISTON (0.50MM O/S)                            | 3    | 3    | 3    | 3    | 3    | AP                |
| 18       | 64D-11642-02-90     | PISTON 2 (STD)                                 | 3    | 3    | 3    | 3    | 3    |                   |
|          | 64D-11645-02        | PISTON 2 (0.25MM O/S)                          | 3    | 3    | 3    | 3    | 3    | AP                |
|          | 64D-11646-02        | PISTON 2 (0.50MM O/S)                          | 3    | 3    | 3    | 3    | 3    | AP                |
| 19       | 64D-11603-01        | PISTON RING SET (STD)                          | 6    | 6    | 6    | 6    | 6    |                   |
|          | 64D-11604-01        | PISTON RING SET (0.25MM O/S)                   | 6    | 6    | 6    | 6    | 6    | AP                |
|          | 64D-11605-01        | PISTON RING SET (0.50MM O/S)                   | 6    | 6    | 6    | 6    | 6    | AP                |
| 20       | 6R5-11633-10        | PIN, PISTON AXE, PISTON                        | 6    | 6    | 6    | 6    | 6    |                   |
| 21       | 6R5-11634-10        | CLIP, PISTON PIN AGRAFE, AXE DE PISTON         | 12   | 12   | 12   | 12   | 12   |                   |

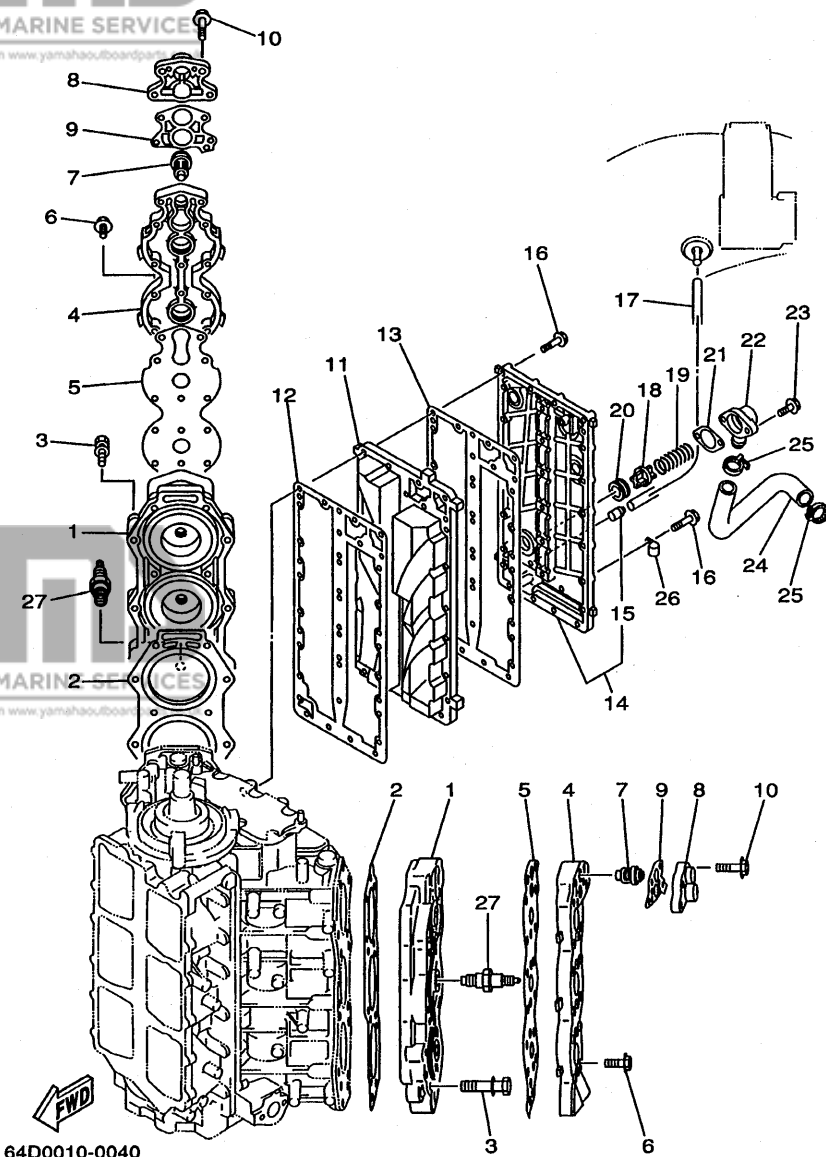


64D0010-0030

**FIG. 3 CRANKSHAFT. PISTON**

**VILEBREQUIN. PISTON**

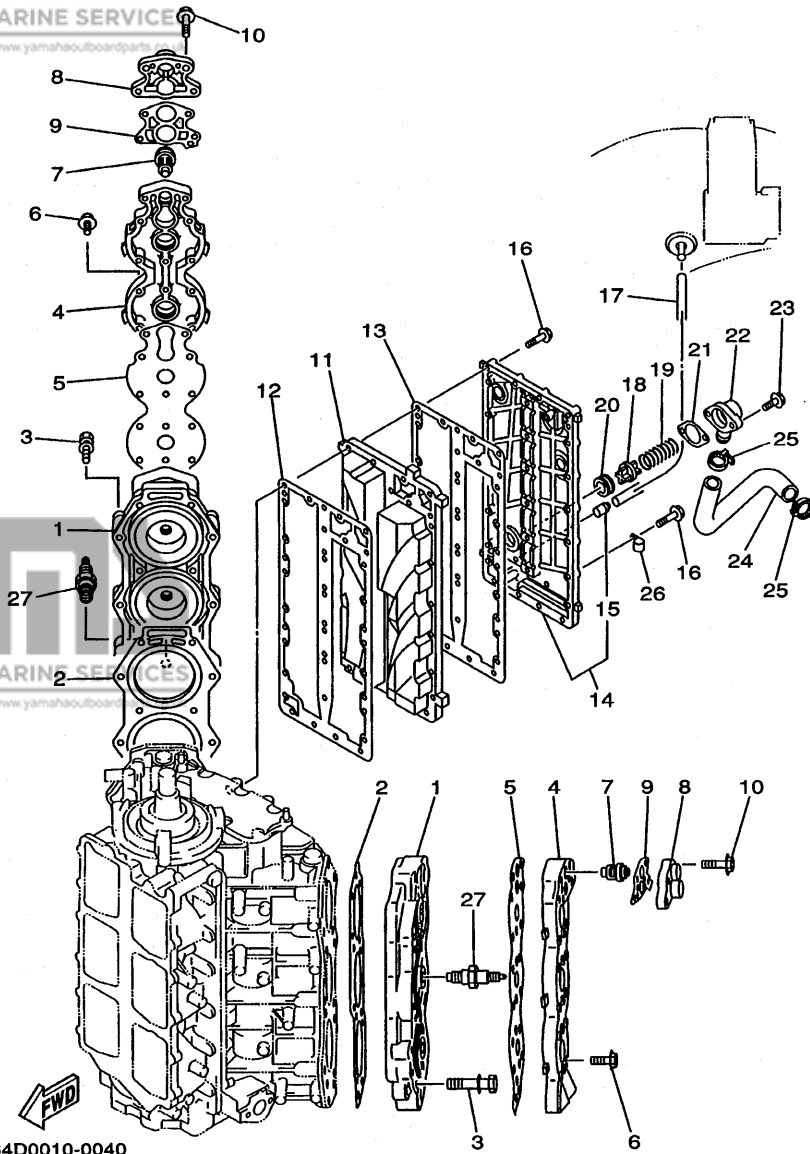
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------|------|------|------|------|------|-------------------|
| 22       | 6R5-11650-10        | CONNECTING ROD ASSY<br>BIELLE COMPLETE | 6    | 6    | 6    | 6    | 6    |                   |
| 23       | 90109-08M71         | .BOLT<br>.BOULON                       | 2    | 2    | 2    | 2    | 2    |                   |
| 24       | 93310-323V6         | BEARING<br>ROULEMENT                   | 6    | 6    | 6    | 6    | 6    |                   |
| 25       | 90201-23M01         | WASHER, PLATE<br>RONDELLE, PLATE       | 12   | 12   | 12   | 12   | 12   |                   |
| 26       | 93310-836V2         | BEARING<br>ROULEMENT                   | 6    | 6    | 6    | 6    | 6    |                   |



64D0010-0040

FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

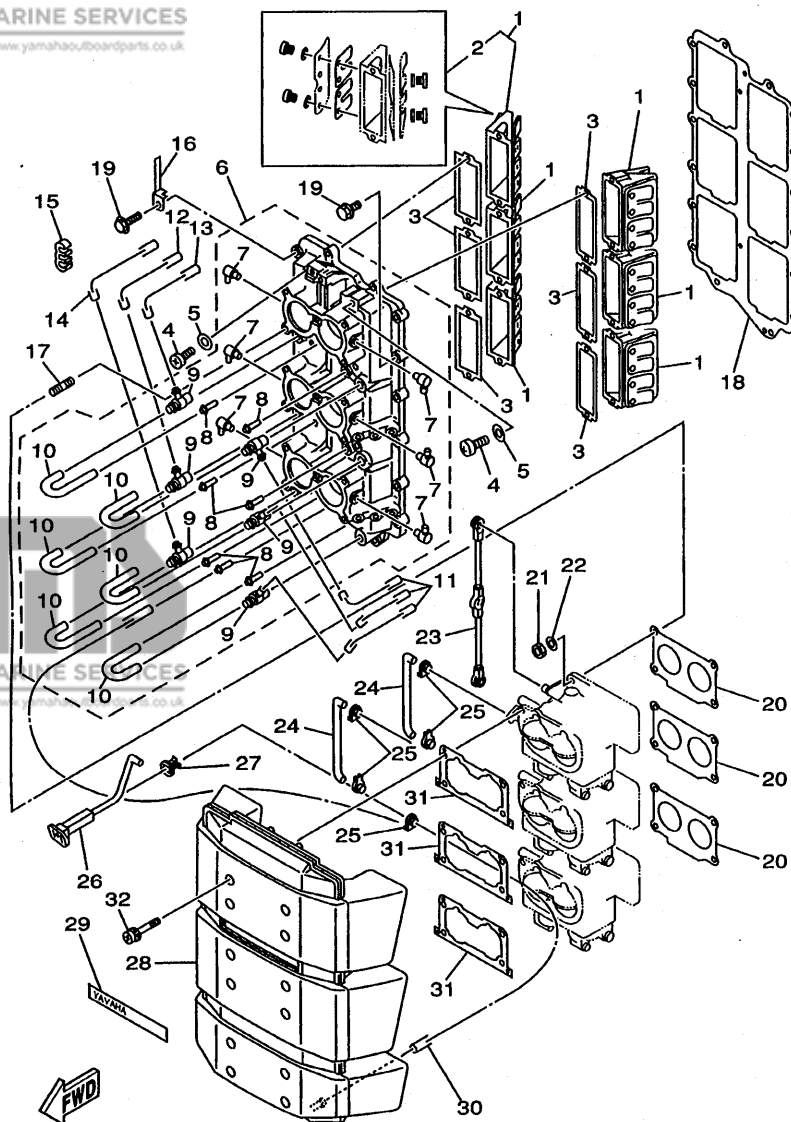
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | 150F | 175D | 200F | 175D | 200 | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|------|------|------|------|-----|-------------------|
| 1        | 6G5-11111-04-1S     | HEAD, CYLINDER 1 CULASSE                                | 2    | 2    |      | 2    |     |                   |
|          | 64E-11111-00-1S     | HEAD, CYLINDER 1 CULASSE                                |      |      | 2    |      | 2   |                   |
| 2        | 6G5-11181-A1        | GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1             | 2    | 2    | 2    | 2    | 2   |                   |
| 3        | 90119-08MA8         | BOLT, WITH WASHER BOULON, AVEC RONDELLE                 | 28   | 28   | 28   | 28   | 28  |                   |
| 4        | 6G5-11191-00-1S     | COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1             | 2    | 2    | 2    | 2    | 2   |                   |
| 5        | 6G5-11193-A0        | GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1      | 2    | 2    | 2    | 2    | 2   |                   |
| 6        | 90119-06MA4         | BOLT, WITH WASHER BOULON, AVEC RONDELLE                 | 36   | 36   | 36   | 36   | 36  |                   |
| 7        | 6E5-12411-20        | THERMOSTAT THERMOSTAT                                   | 2    | 2    | 2    | 2    | 2   |                   |
| 8        | 688-12413-00-1S     | COVER, THERMOSTAT COUVERCLE, THERMOSTAT                 | 2    | 2    | 2    | 2    | 2   |                   |
| 9        | 688-12414-A1        | GASKET, COVER JOINT, COUVERCLE                          | 2    | 2    | 2    | 2    | 2   |                   |
| 10       | 90119-06MA6         | BOLT, WITH WASHER BOULON, AVEC RONDELLE                 | 8    | 8    | 8    | 8    | 8   |                   |
| 11       | 64D-41111-00-1S     | INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT                | 1    | 1    | 1    | 1    | 1   |                   |
| 12       | 6G5-41112-A1        | GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT | 1    | 1    | 1    | 1    | 1   |                   |
| 13       | 6G5-41112-A1        | GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT | 1    | 1    | 1    | 1    | 1   |                   |
| 14       | 6R3-41113-00-1S     | OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT             | 1    | 1    | 1    | 1    | 1   |                   |
| 15       | 652-24461-00        | PIPE, JOINT DURITE, RACCORDEMENT                        | 1    | 1    | 1    | 1    | 1   |                   |
| 16       | 90119-06MA5         | BOLT, WITH WASHER BOULON, AVEC RONDELLE                 | 29   | 29   | 29   | 29   | 29  |                   |
| 17       | 90445-09097         | HOSE DURITE                                             | 1    | 1    | 1    | 1    | 1   |                   |
| 18       | 6G5-12416-00        | VALVE, PRESSURE CONTROL SOUPE DE CONTROLEUR PRESS       | 1    | 1    | 1    | 1    | 1   |                   |
| 19       | 90501-16M11         | SPRING, COMPRESSION RESSORT, COMPRESSION                | 1    | 1    | 1    | 1    | 1   |                   |
| 20       | 90480-20M05         | GROMMET PASSE-FIL                                       | 1    | 1    | 1    | 1    | 1   |                   |
| 21       | 6G5-11382-A1        | GASKET 2 JOINT 2                                        | 1    | 1    | 1    | 1    | 1   |                   |
| 22       | 6G5-11372-00-1S     | COVER, BYPASS 2 CONVERCLE                               | 1    | 1    | 1    | 1    | 1   |                   |
| 23       | 90119-06MA2         | BOLT, WITH WASHER BOULON, AVEC RONDELLE                 | 2    | 2    | 2    | 2    | 2   |                   |
| 24       | 6G5-12576-00        | HOSE 1 TUYAU 1                                          | 1    | 1    | 1    | 1    | 1   |                   |
| 25       | 90465-13M18         | CLAMP BRIDE                                             | 2    | 2    | 2    | 2    | 2   |                   |
| 26       | 90465-06M86         | CLAMP BRIDE                                             | 2    | 2    | 2    | 2    | 2   |                   |



64D0010-0040

FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION          | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------|------|------|------|------|------|-------------------|
| 27       | 94702-00271         | PLUG, SPARK (NGK BR7HS-10)       | 6    |      |      | 6    |      |                   |
|          |                     | BOUGIE D'ALLUMAGE (NGK BR7HS-10) |      |      |      |      |      |                   |
|          | 94702-00247         | PLUG, SPARK (NGK BR8HS-10)       |      | 6    | 6    |      | 6    |                   |
|          |                     | BOUGIE D'ALLUMAGE (NGK BR8HS-10) |      |      |      |      |      |                   |

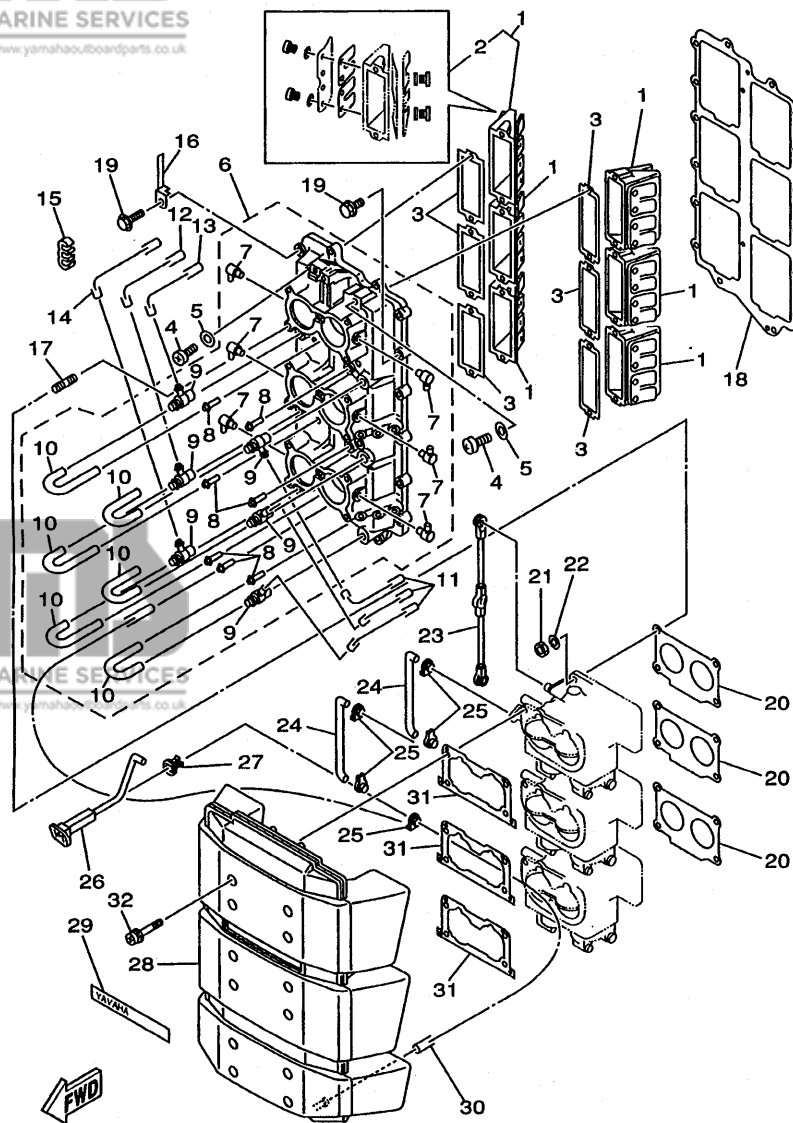


64D0010-0050

**FIG. 5 INTAKE**

**ADMISSION**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                          | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6E5-13610-00        | REED VALVE ASSY<br>CLAPET COMPLET                | 6    | 6    | 6    | 6    | 6    |                   |
| 2        | 6E5-W0004-00        | .REED SET<br>.JEU DE CLAPETS                     | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 6E5-13621-A1        | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET     | 6    | 6    | 6    | 6    | 6    |                   |
| 4        | 97880-05016         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE         | 12   | 12   | 12   | 12   | 12   |                   |
| 5        | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE                 | 12   | 12   | 12   | 12   | 12   |                   |
| 6        | 6G5-13641-11-1S     | MANIFOLD 1<br>TUBULURE 1                         | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 6E5-13552-00        | .NOZZLE<br>.GICLÉUR                              | 6    | 6    | 6    | 6    | 6    |                   |
| 8        | 624-14485-00        | .PIPE, JOINT<br>.DURITE                          | 7    | 7    | 7    | 7    | 7    |                   |
| 9        | 6E5-11370-00        | .CHECK VALVE ASSY<br>.CLAPET (ENS.)              | 6    | 6    | 6    | 6    | 6    |                   |
| 10       | 90445-07M28         | .HOSE (L70)<br>.DURITE (L70)                     | 6    | 6    | 6    | 6    | 6    |                   |
| 11       | 90445-07M45         | HOSE (L340)<br>DURITE (L340)                     | 3    | 3    | 3    | 3    | 3    |                   |
| 12       | 90445-07M46         | HOSE (L360)<br>DURITE (L360)                     | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 90445-07M09         | HOSE (L380)<br>DURITE (L380)                     | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 90445-07M59         | HOSE (L1160)<br>DURITE (L1160)                   | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 90464-07M05         | CLAMP<br>BRIDE                                   | 2    | 2    | 2    | 2    | 2    |                   |
| 16       | 90465-10M91         | CLAMP<br>BRIDE                                   | 2    | 2    | 2    | 2    | 2    |                   |
| 17       | 90116-06M30         | BOLT, STUD<br>GOUJON                             | 12   | 12   | 12   | 12   | 12   |                   |
| 18       | 6G5-13645-A1        | GASKET, MANIFOLD 1<br>JOINT, TUBULURE 1          | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 90119-06MA3         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE       | 16   | 16   | 16   | 16   | 16   |                   |
| 20       | 6E5-14198-A2        | GASKET<br>JOINT                                  | 3    | 3    | 3    | 3    | 3    |                   |
| 21       | 95380-06600         | NUT, HEXAGON<br>ECROU                            | 12   | 12   | 12   | 12   | 12   |                   |
| 22       | 92995-06100         | WASHER, SPRING<br>RONDELLE, GROWER               | 12   | 12   | 12   | 12   | 12   |                   |
| 23       | 6G5-41217-01        | ROD, ACCEL. LEVER<br>TIGE, LEVIER ACCELERATION   | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 6E5-41256-01        | ROD, CHOKE 1<br>TRINGLE 1, STARTER               | 2    | 2    | 2    | 2    | 2    |                   |
| 25       | 661-41262-02        | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER | 5    | 5    | 5    | 5    | 5    |                   |
| 26       | 6R3-41271-00        | KNÖB, CHOKE<br>BOUTON DE STARTER                 | 1    | 1    | 1    | 1    | 1    |                   |
| 27       | 689-41273-00        | GROMMET<br>PASSE-FIL                             | 1    | 1    | 1    | 1    | 1    |                   |

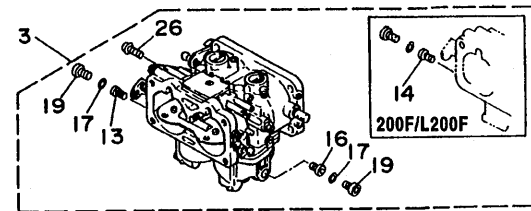
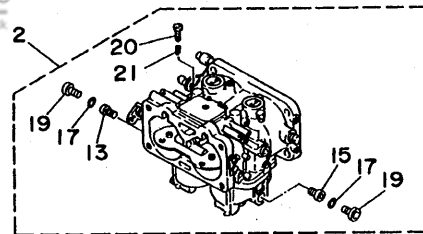
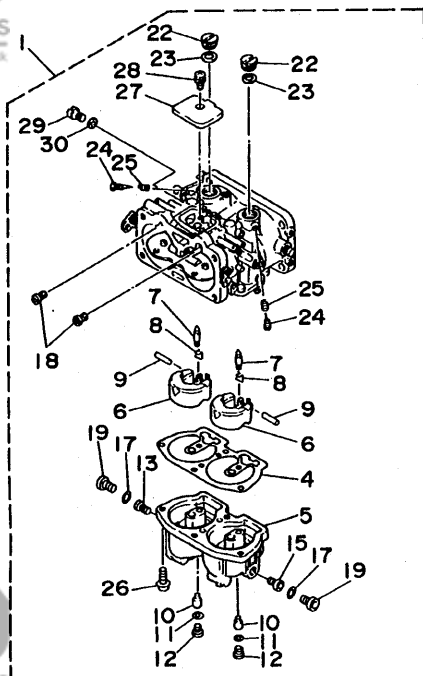


64D0010-0050

**FIG. 5 INTAKE**

**ADMISSION**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|------|------|------|------|------|-------------------|
| 28       | 6R3-14440-01        | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION | 1    | 1    | 1    | 1    | 1    |                   |
| 29       | 6G5-1441K-00        | EMBLEM<br>EMBLEME                              | 1    | 1    | 1    | 1    | 1    |                   |
| 30       | 90445-07MA3         | HOSE (L200)<br>DURITE (L200)                   | 1    | 1    | 1    | 1    | 1    |                   |
| 31       | 6K7-14483-00        | GASKET<br>JOINT                                | 3    | 3    | 3    | 3    | 3    |                   |
| 32       | 90159-06M14         | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE       | 12   | 12   | 12   | 12   | 12   |                   |

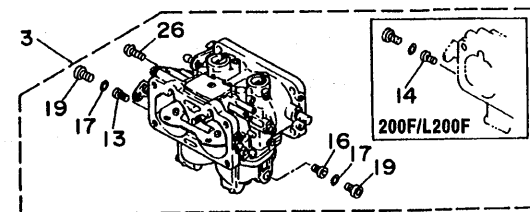
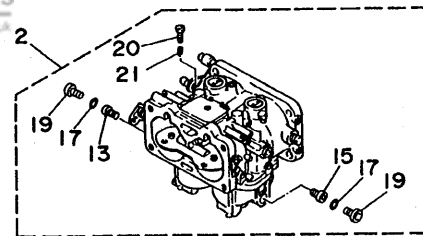
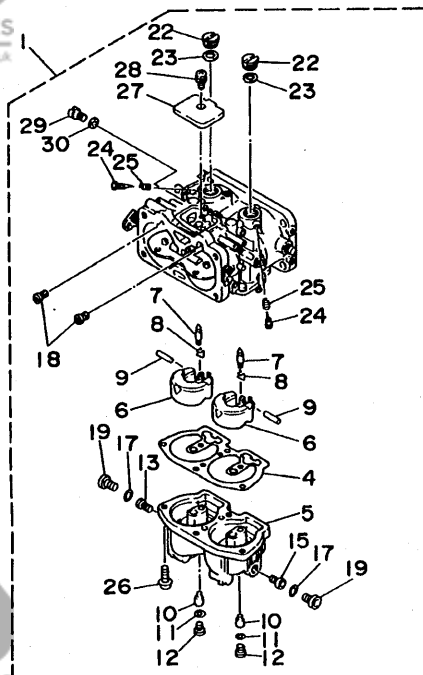


64D0300-6060

FIG. 6 CARBURETOR

CARBURETEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64C-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1         | 1    |      |      | 1    |      |                   |
|          | 64D-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1         |      | 1    |      |      |      |                   |
|          | 64E-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1         |      |      | 1    |      | 1    |                   |
| 2        | 64C-14302-01        | CARBURETOR ASSY 2<br>CARBURETEUR COMPLET 2         | 1    |      |      | 1    |      |                   |
|          | 64D-14302-01        | CARBURETOR ASSY 2<br>CARBURETEUR COMPLET 2         |      | 1    |      |      |      |                   |
|          | 64E-14302-01        | CARBURETOR ASSY 2<br>CARBURETEUR COMPLET 2         |      |      | 1    |      | 1    |                   |
| 3        | 64C-14303-01        | CARBURETOR ASSY 3<br>CARBURETEUR COMPLET 3         | 1    |      |      | 1    |      |                   |
|          | 64D-14303-01        | CARBURETOR ASSY 3<br>CARBURETEUR COMPLET 3         |      | 1    |      |      |      |                   |
|          | 64E-14303-01        | CARBURETOR ASSY 3<br>CARBURETEUR COMPLET 3         |      |      | 1    |      | 1    |                   |
| 4        | 64D-14384-01        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 3    | 3    | 3    | 3    | 3    |                   |
| 5        | 64D-14381-00        | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 3    | 3    | 3    | 3    | 3    |                   |
| 6        | 6E5-14385-02        | .FLOAT<br>.FLOTTEUR                                | 6    | 6    | 6    | 6    | 6    |                   |
| 7        | 6E5-14546-00        | .VALVE, NEEDLE<br>.POINTEAU                        | 6    | 6    | 6    | 6    | 6    |                   |
| 8        | 6E5-14159-00        | .CLIP<br>.JONG                                     | 6    | 6    | 6    | 6    | 6    |                   |
| 9        | 6E5-14386-02        | .PIN, FLOAT<br>.AXE, FLOTTEUR                      | 6    | 6    | 6    | 6    | 6    |                   |
| 10       | 64D-1492F-42        | .JET, AIR SLOW (#84)<br>.GICLUR, AIR (#84)         | 6    | 6    | 6    | 6    | 6    |                   |
| 11       | 61U-14959-00        | .GASKET<br>.JOINT                                  | 6    | 6    | 6    | 6    | 6    |                   |
| 12       | 64D-14394-00        | .VALVE, DRAIN<br>.SOUPAPE, VIDANGE                 | 6    | 6    | 6    | 6    | 6    |                   |
| 13       | 64D-1492E-75        | .JET, MAIN (#150)<br>.GICLURPRINCIPAL (#150)       | 3    | 3    |      | 3    |      |                   |
|          | 64D-1492E-75        | .JET, MAIN (#150)<br>.GICLURPRINCIPAL (#150)       |      |      | 2    |      | 2    |                   |
| 14       | 64D-1492E-76        | .JET, MAIN (#152)<br>.GICLURPRINCIPAL (#152)       |      |      | 1    |      | 1    |                   |
| 15       | 64D-1492E-77        | .JET, MAIN (#154)<br>.GICLURPRINCIPAL (#154)       | 2    | 2    | 2    | 2    | 2    |                   |
| 16       | 64D-1492E-79        | .JET, MAIN (#158)<br>.GICLURPRINCIPAL (#158)       | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 6E5-14398-01        | .GASKET<br>.JOINT                                  | 6    | 6    | 6    | 6    | 6    |                   |
| 18       | 61A-1492H-12        | .JET, SLOW AIR BLEED (#60)<br>.GICLUR, AIR (#60)   | 6    | 6    | 6    | 6    | 6    |                   |
| 19       | 61A-14383-01        | .SCREW, DRAIN<br>.BOUCHON, PURGE                   | 6    | 6    | 6    | 6    | 6    |                   |
| 20       | 6E5-14321-00        | .SCREW, THROTTLE<br>.VIS, ACCELERATEUR             | 1    | 1    | 1    | 1    | 1    | #2                |



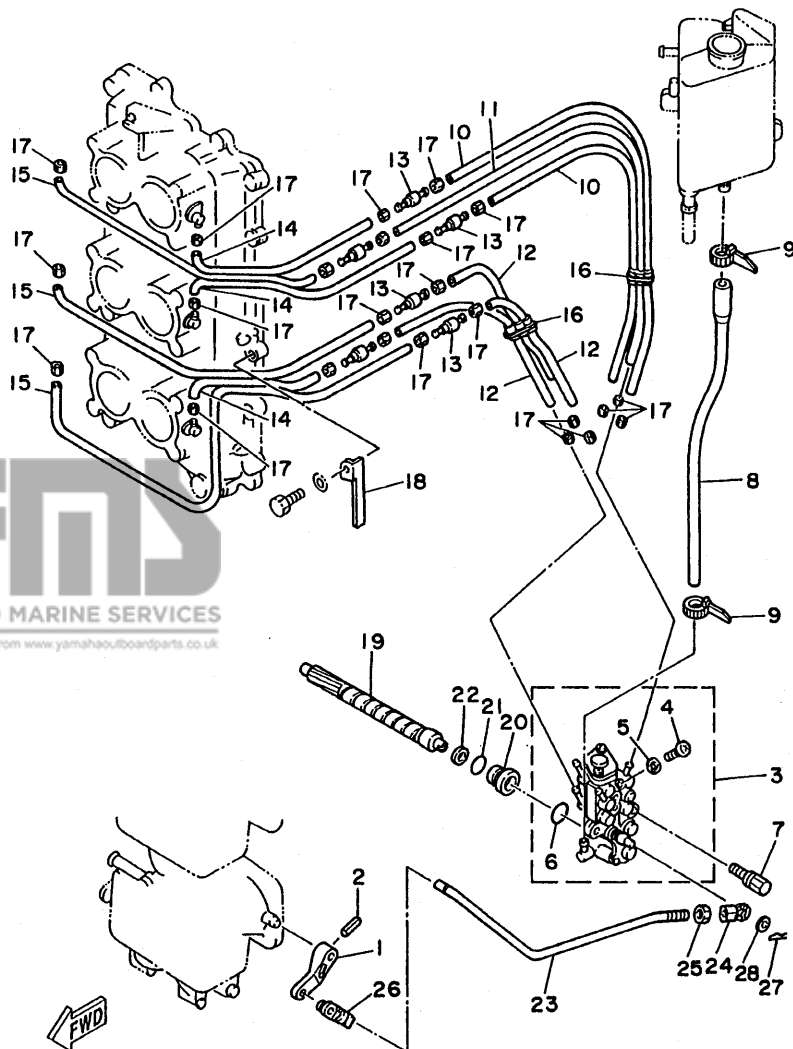
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**FIG. 6 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                             | 150F | 1750 | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------------|------|------|------|------|------|-------------------|
| 21       | 6J8-14334-00        | .SPRING, THROTTLE<br>.RESSORT, ACCELERATEUR         | 1    | 1    | 1    | 1    | 1    | #2                |
| 22       | 6E5-14328-01        | .PLUG<br>.PLOT                                      | 6    | 6    | 6    | 6    | 6    |                   |
| 23       | 6E5-14979-00        | .GASKET<br>.JOINT                                   | 6    | 6    | 6    | 6    | 6    |                   |
| 24       | 6E5-14323-03        | .SCREW, AIR ADJUSTING<br>.VIS DE DOSEUR D'AIR       | 6    | 6    | 6    | 6    | 6    |                   |
| 25       | 6E5-14223-00        | .SPRING, AIR ADJUSTING<br>.RESSORT, DOSAGE DE L'AIR | 6    | 6    | 6    | 6    | 6    |                   |
| 26       | 97980-05116         | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE          | 13   | 13   |      | 13   |      |                   |
|          | 97980-05116         | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE          |      |      | 12   |      | 12   |                   |
| 27       | 6E5-14527-01        | .PLATE<br>.PLAQUE                                   | 3    | 3    | 3    | 3    | 3    |                   |
| 28       | 97980-05108         | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE          | 3    | 3    | 3    | 3    | 3    |                   |
| 29       | 6E5-14324-00        | .SCREW, FLAT HEAD<br>.VIS TETE PLATE                | 3    | 3    | 3    | 3    | 3    |                   |
| 30       | 6J8-14959-00        | .GASKET<br>.JOINT                                   | 3    | 3    | 3    | 3    | 3    |                   |





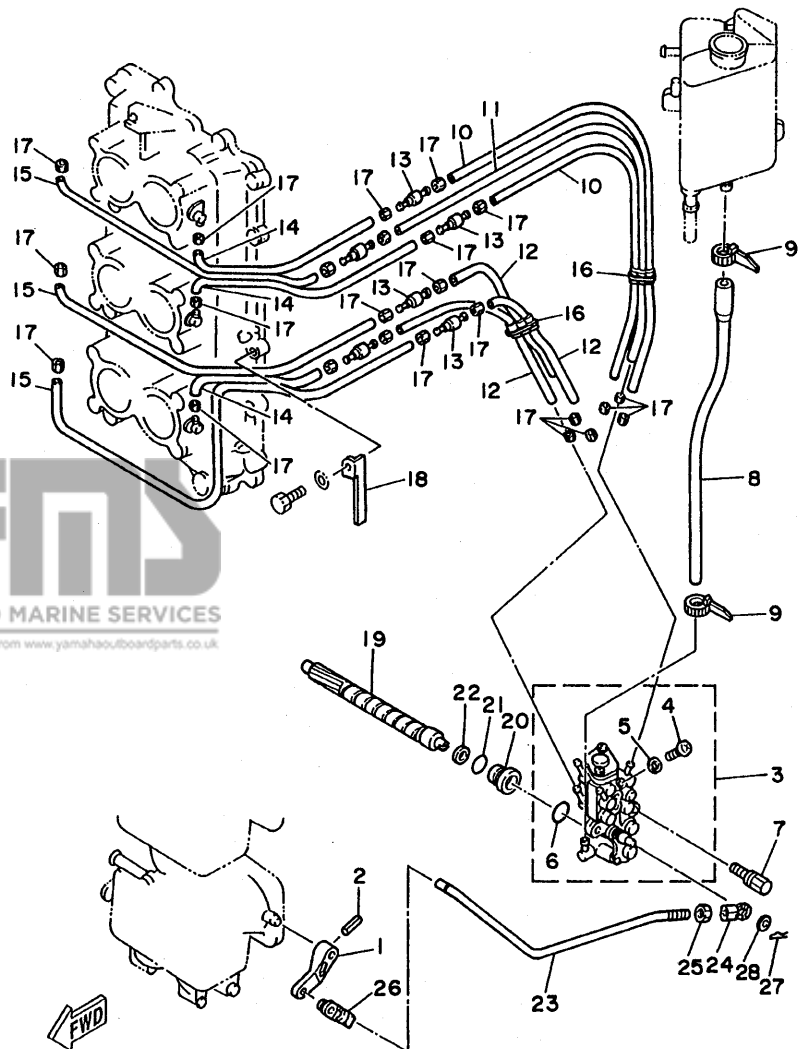
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**FIG. 7 OIL PUMP**

**POMPE A HUILE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                          | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6E5-14276-01        | LEVER<br>LEVIER                                  | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 91690-30016         | PIN, SPRING<br>GOUPILLE, ELASTIQUE               | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 6R4-13200-00        | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET | 1    | 1    |      | 1    |      |                   |
|          | 6R5-13200-10        | OIL INJECTION PUMP ASSY<br>POMPE A HUILE COMPLET |      |      | 1    |      | 1    |                   |
| 4        | 6R3-13471-00        | PLUG, DRAIN<br>PLOT, VIDANGE                     | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 6L2-13475-00        | GASKET<br>JOINT                                  | 1    | 1    | 1    | 1    | 1    |                   |
| 6        | 93210-19MA7         | O-RING<br>JOINT TORIQUE                          | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 90109-06M40         | BOLT<br>BOULON                                   | 2    | 2    | 2    | 2    | 2    |                   |
| 8        | 6R3-13416-00        | PIPE, OIL 1<br>DURITE A HUILE                    | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 90465-11M10         | CLAMP<br>BRIDE                                   | 2    | 2    | 2    | 2    | 2    |                   |
| 10       | 90445-07M72         | HOSE (L250)<br>DURITE (L250)                     | 2    | 2    | 2    | 2    | 2    |                   |
| 11       | 90445-07M89         | HOSE (L310)<br>DURITE (L310)                     | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 90445-07M83         | HOSE (L150)<br>DURITE (L150)                     | 3    | 3    | 3    | 3    | 3    |                   |
| 13       | 6R3-13183-10        | VALVE, CHECK<br>S'OUPAPE DE RATANUE              | 6    | 6    | 6    | 6    | 6    |                   |
| 14       | 90445-07M87         | HOSE (L110)<br>DURITE (L110)                     | 3    | 3    | 3    | 3    | 3    |                   |
| 15       | 90445-07M96         | HOSE (L310)<br>DURITE (L310)                     | 3    | 3    | 3    | 3    | 3    |                   |
| 16       | 90464-07M05         | CLAMP<br>BRIDE                                   | 2    | 2    | 2    | 2    | 2    |                   |
| 17       | 90468-07M02         | CLIP<br>JONC                                     | 24   | 24   | 24   | 24   | 24   |                   |
| 18       | 90465-10M91         | CLAMP<br>BRIDE                                   | 2    | 2    | 2    | 2    | 2    |                   |
| 19       | 6R3-11537-00        | GEAR, DRIVEN<br>PIGNON SECONDAIRE                | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 6R3-13117-00        | COLLAR, DISTANCE<br>ENTRETOISE                   | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 93210-13M04         | O-RING<br>JOINT TORIQUE                          | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 90202-08M44         | WASHER, PLATE<br>RONDELLE, PLATE                 | 1    | 1    | 1    | 1    | 1    |                   |
| 23       | 6R3-41241-00        | ROD, LINK<br>BIELLE                              | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 6H1-41237-00        | JOINT, LINK<br>RACCORD                           | 1    | 1    | 1    | 1    | 1    |                   |
| 25       | 95380-05600         | NUT<br>ECROU                                     | 1    | 1    | 1    | 1    | 1    |                   |
| 26       | 6R5-41237-00        | JOINT, LINK<br>RACCORD                           | 1    | 1    | 1    | 1    | 1    |                   |

**C1**

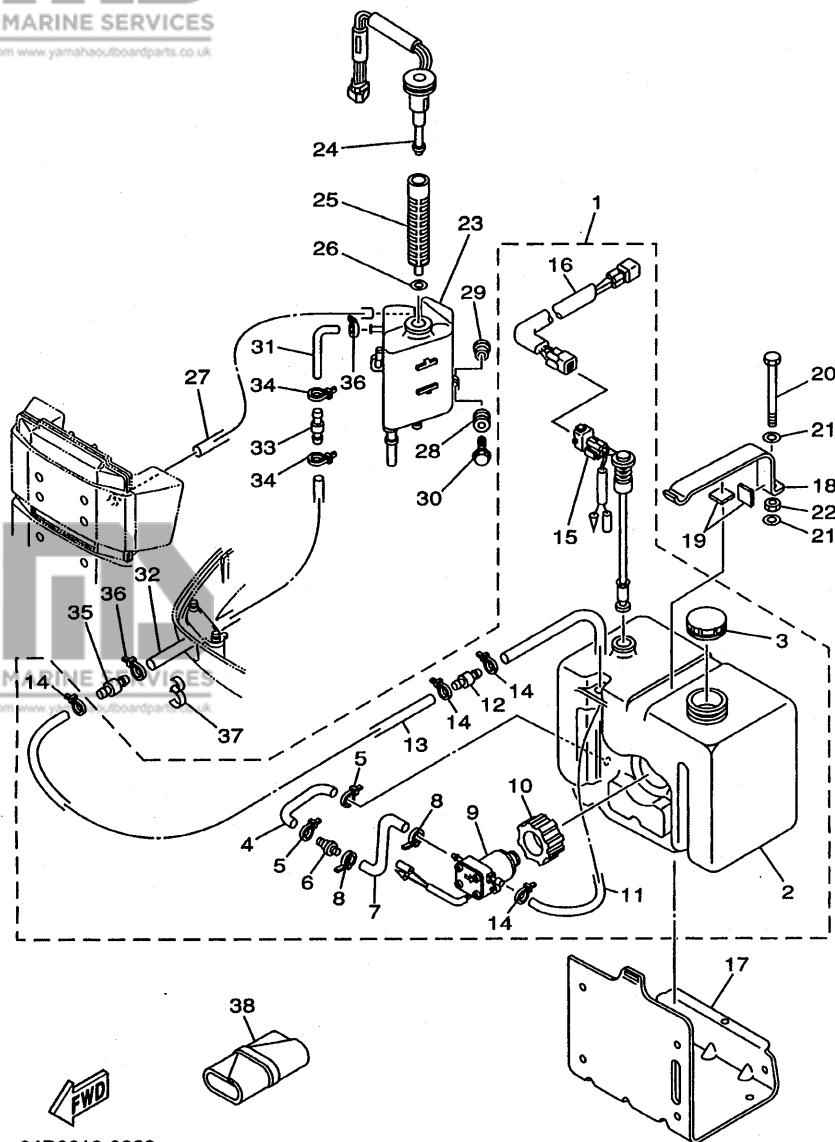


64D0010-6070

**FIG. 7 OIL PUMP**

**POMPE A HUILE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION       | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------------|------|------|------|------|------|-------------------|
| 27       | 90468-05M03         | CLIP JONC                     | 1    | 1    | 1    | 1    | 1    |                   |
| 28       | 90202-05088         | WASHER, PLATE RONDELLE, PLATE | 1    | 1    | 1    | 1    | 1    |                   |

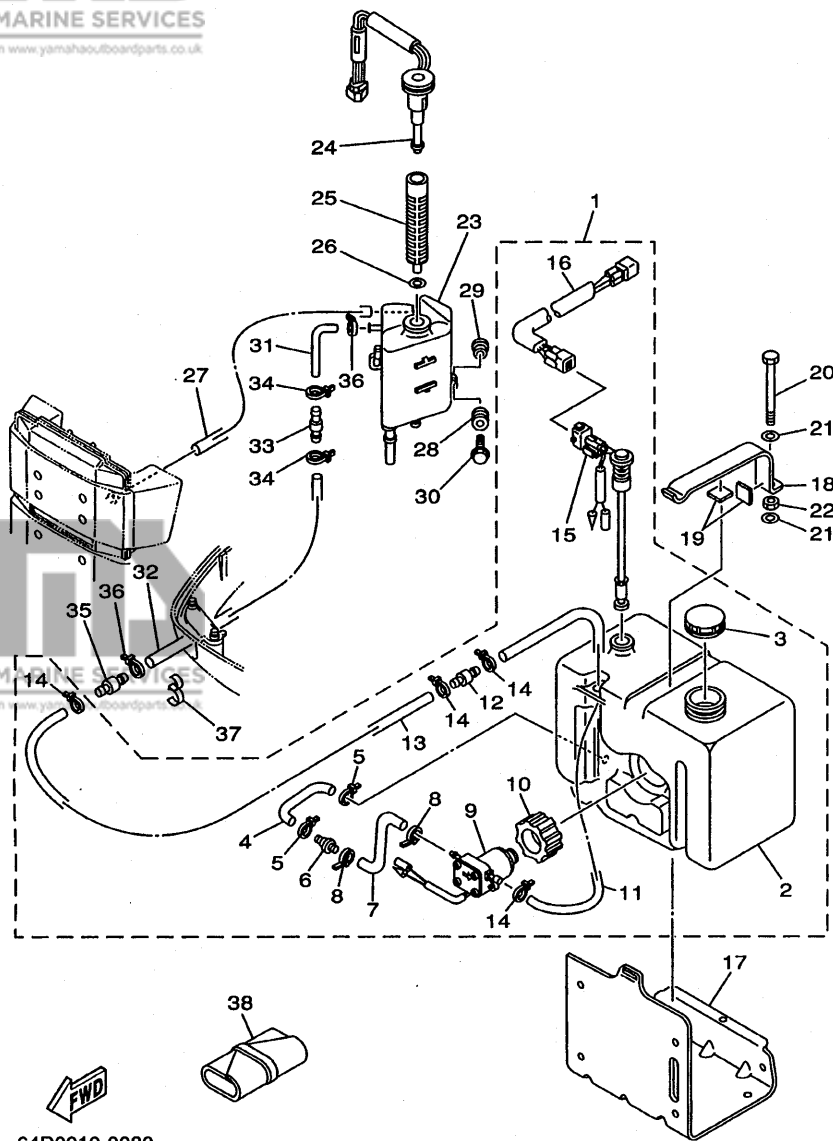


64D0010-0080

**FIG. 8 OIL TANK**

**RESERVOIR A PETROLE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6E5-21708-08        | OIL TANK SUB-ASSY<br>RESERVIOIR A HOSE                 | 1    | 1    | 1    |      |      |                   |
|          | 6K1-21708-04        | OIL TANK SUB-ASSY<br>RESERVOIR A PETROLE (ENS.)        |      |      |      | 1    | 1    |                   |
| 2        | 6E5-21733-02        | SUB TANK, OIL (10.5L)<br>RESERVOIR A HUILE SECOURS:10. | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 6E5-21770-03        | OIL TANK CAP ASSY<br>CABOCHON DE RESERVOIR A HUILE     | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 6E5-24322-00        | PIPE 11<br>DURITE                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 90465-11M10         | CLAMP<br>BRIDE                                         | 2    | 2    | 2    | 2    | 2    |                   |
| 6        | 646-24251-02        | STRAINER 1<br>FILTRE 1                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 6E5-24319-01        | PIPE, OIL<br>DURITE A HUILE                            | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 90465-11M10         | CLAMP<br>BRIDE                                         | 2    | 2    | 2    | 2    | 2    |                   |
| 9        | 6E5-81900-01        | OIL FEED PUMP ASSY<br>VIEUX                            | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 6E5-81922-00        | GROMMET<br>OEILLET CAOUTCHOUC                          | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 6E5-24321-01        | PIPE 10<br>DURITE                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 6E5-24379-00        | PIPE, JOINT 4<br>DURITE RACCORDEMENT                   | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 90445-11M81         | HOSE (L3000)<br>DURITE (L3000)                         | 1    | 1    | 1    |      |      |                   |
|          | 90445-11M00         | HOSE (L8000)<br>DURITE (L8000)                         |      |      |      | 1    | 1    |                   |
| 14       | 90465-11M10         | CLAMP<br>BRIDE                                         | 4    | 4    | 4    | 4    | 4    |                   |
| 15       | 6E5-85720-04        | OIL LEVEL GAUGE ASSY<br>JAUGE A HUILE CPLT             | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 6R3-85721-30        | WIRE, LEAD (3M)<br>FIL, SECONDAIRE (3M)                | 1    | 1    | 1    |      |      |                   |
|          | 6R3-85721-80        | WIRE, LEAD<br>FIL, SECONDAIRE                          |      |      |      | 1    | 1    |                   |
| 17       | 6E5-21734-01-33     | HOLDER, OIL SUB TANK<br>SUPPORT, RESERV AUXIL A HUILE  | 1    | 1    | 1    | 1    | 1    |                   |
| 18       | 6E5-21798-01-33     | BRACKET, DAMPER<br>SUPPORT, AMORTISSEUR                | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 6E5-21746-00        | DAMPER<br>AMORTISSEUR                                  | 2    | 2    | 2    | 2    | 2    |                   |
| 20       | 97080-06100         | BOLT<br>BOULON                                         | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                       | 2    | 2    | 2    | 2    | 2    |                   |
| 22       | 95380-06600         | NUT, HEXAGON<br>ECROU                                  | 1    | 1    | 1    | 1    | 1    |                   |
| 23       | 6E5-21750-05        | OIL TANK ASSY<br>RESERVOIR A HUILE                     | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 6R3-85730-02        | OIL LEVEL GAUGE ASSY<br>VIEUX                          | 1    | 1    | 1    | 1    | 1    |                   |

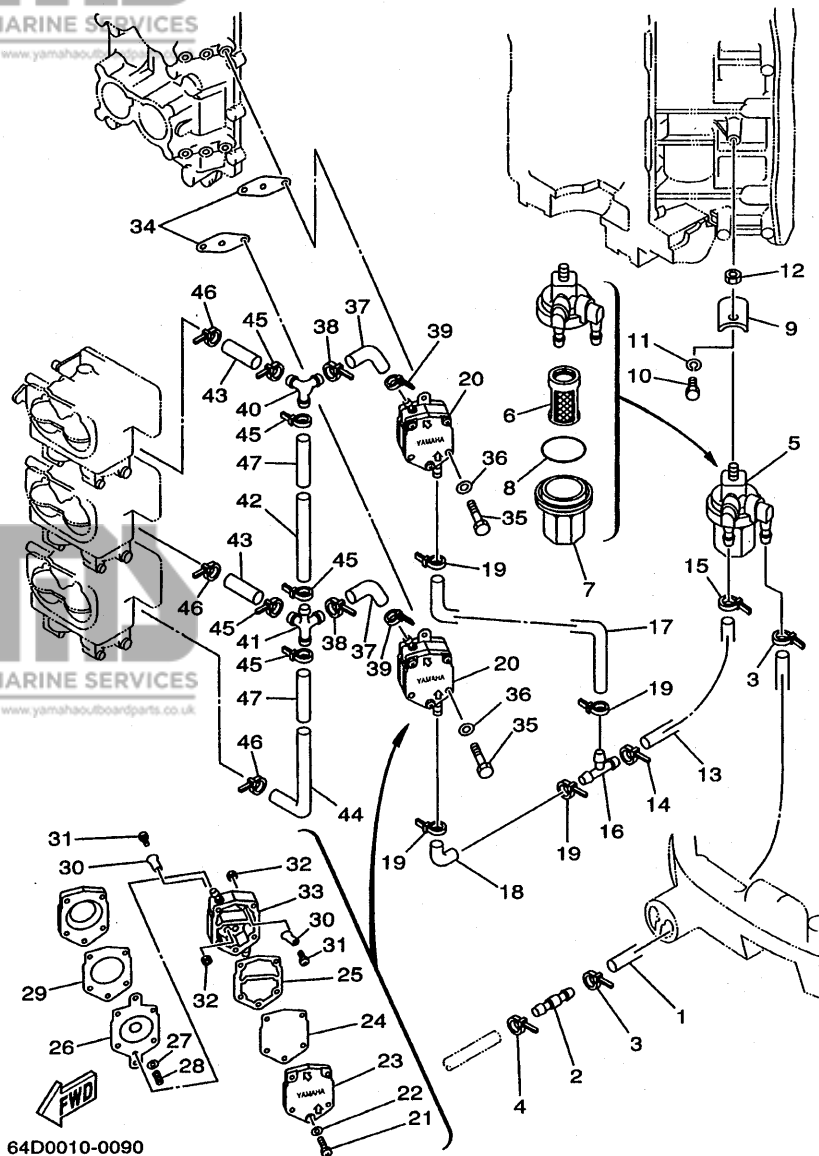


64D0010-0080

**FIG. 8 OIL TANK**

**RESERVOIR A PETROLE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|------|------|------|------|------|-------------------|
| 25       | 6E5-13411-00        | STRAINER, OIL<br>FILTRE, HUILE                       | 1    | 1    | 1    | 1    | 1    |                   |
| 26       | 6E5-13414-00        | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE | 1    | 1    | 1    | 1    | 1    |                   |
| 27       | 90445-05M02         | HOSE (L380)<br>DURITE (L380)                         | 1    | 1    | 1    | 1    | 1    |                   |
| 28       | 6A0-82317-00        | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 3    | 3    | 3    | 3    | 3    |                   |
| 29       | 624-42542-00        | PIPE<br>TUYAU                                        | 3    | 3    | 3    | 3    | 3    |                   |
| 30       | 90119-06M65         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 3    | 3    | 3    | 3    | 3    |                   |
| 31       | 64E-24323-00        | PIPE 12<br>DURITE                                    | 1    | 1    | 1    | 1    | 1    |                   |
| 32       | 90445-12M13         | HOSE (L880)<br>DURITE (L880)                         | 1    | 1    | 1    | 1    | 1    |                   |
| 33       | 6E5-24379-00        | PIPE, JOINT 4<br>DURITE RACCORDEMENT                 | 1    | 1    | 1    | 1    | 1    |                   |
| 34       | 90465-11M10         | CLAMP<br>BRIDE                                       | 2    | 2    | 2    | 2    | 2    |                   |
| 35       | 6E5-24379-00        | PIPE, JOINT 4<br>DURITE RACCORDEMENT                 | 1    | 1    | 1    | 1    | 1    |                   |
| 36       | 90465-11M10         | CLAMP<br>BRIDE                                       | 2    | 2    | 2    | 2    | 2    |                   |
| 37       | 90464-13M34         | CLAMP<br>BRIDE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 38       | 656-W2810-02        | TOOL KIT<br>TROUSSE A OUTILS                         | 1    | 1    | 1    | 1    | 1    |                   |

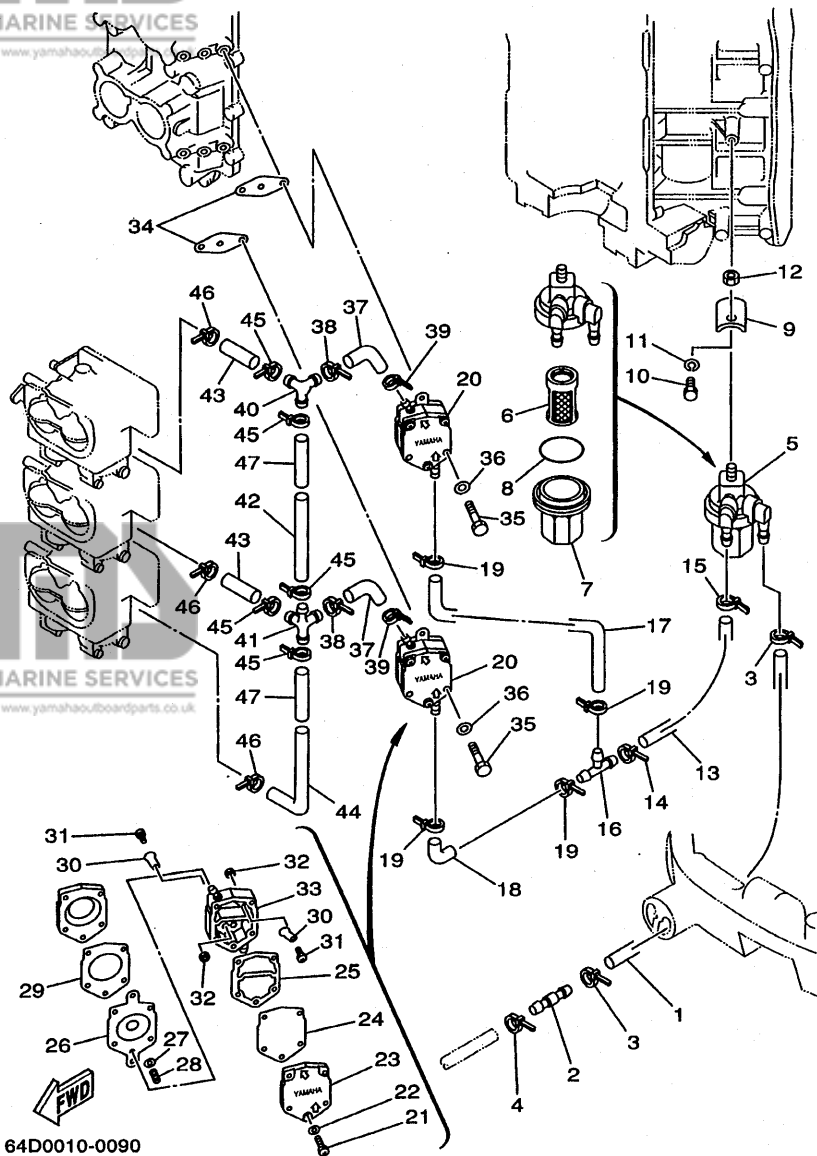


64D0010-0090

FIG. 9 FUEL 1

CARBURANT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6R3-24313-01        | PIPE 3<br>DURITE 3                         | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 6R3-24377-00        | PIPE, JOINT 3<br>DURITE RACCORDEMENT       | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 90465-11M10         | CLAMP<br>BRIDE                             | 2    | 2    | 2    | 2    | 2    |                   |
| 4        | 90465-11M10         | CLAMP<br>BRIDE                             | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 6R3-24560-00        | FILTER ASSY<br>ENS FILTRE                  | 1    | 1    | 1    | 1    | 1    |                   |
| 6        | 61N-24563-00        | .ELEMENT, FILTER<br>.ELEMENT, FILTRE       | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 61N-24521-00        | .CUP, FILTER<br>.CUVETTE, FILTRE           | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 93210-32738         | .O-RING<br>JOINT TORIQUE                   | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 648-24566-02        | BRACKET, FILTER<br>SUPPORT, FILTRE         | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 97013-06014         | BOLT<br>BOULON                             | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 92903-06100         | WASHER, SPRING<br>RONDELLE, GROWER         | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 95380-08600         | NUT<br>ECROU                               | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 6G5-24314-00        | PIPE 4<br>DURITE 4                         | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 90465-11M10         | CLAMP<br>BRIDE                             | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 90465-11M10         | CLAMP<br>BRIDE                             | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 6E5-24378-00        | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4     | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 6G5-24315-00        | PIPE 5<br>DURITE 5                         | 1    | 1    | 1    | 1    | 1    |                   |
| 18       | 6E5-24315-00        | PIPE 5<br>DURITE 5                         | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 90465-11M10         | CLAMP<br>BRIDE                             | 4    | 4    | 4    | 4    | 4    |                   |
| 20       | 6E5-24410-03        | FUEL PUMP ASSY<br>POMPE A ESSENCE          | 2    | 2    | 2    | 2    | 2    |                   |
| 21       | 98503-05035         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | 3    | 3    | 3    | 3    | 3    |                   |
| 22       | 92903-05600         | .WASHER, PLATE<br>.RONDELLE, PLATE         | 3    | 3    | 3    | 3    | 3    |                   |
| 23       | 6E5-24413-00        | .BODY 2<br>.CORPS 2                        | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 6E5-24471-00        | .DIAPHRAGM<br>.DIAPHRAGME                  | 1    | 1    | 1    | 1    | 1    |                   |
| 25       | 6E5-24435-00        | .GASKET, BODY 2<br>.JOINT, CORPS 2         | 1    | 1    | 1    | 1    | 1    |                   |
| 26       | 6E5-24411-00        | .DIAPHRAGM<br>.DIAPHRAGME                  | 1    | 1    | 1    | 1    | 1    |                   |
| 27       | 648-24424-00        | .SEAT, SPRING<br>.SIEGE, RESSORT           | 1    | 1    | 1    | 1    | 1    |                   |



64D0010-0090

FIG. 9 FUEL 1

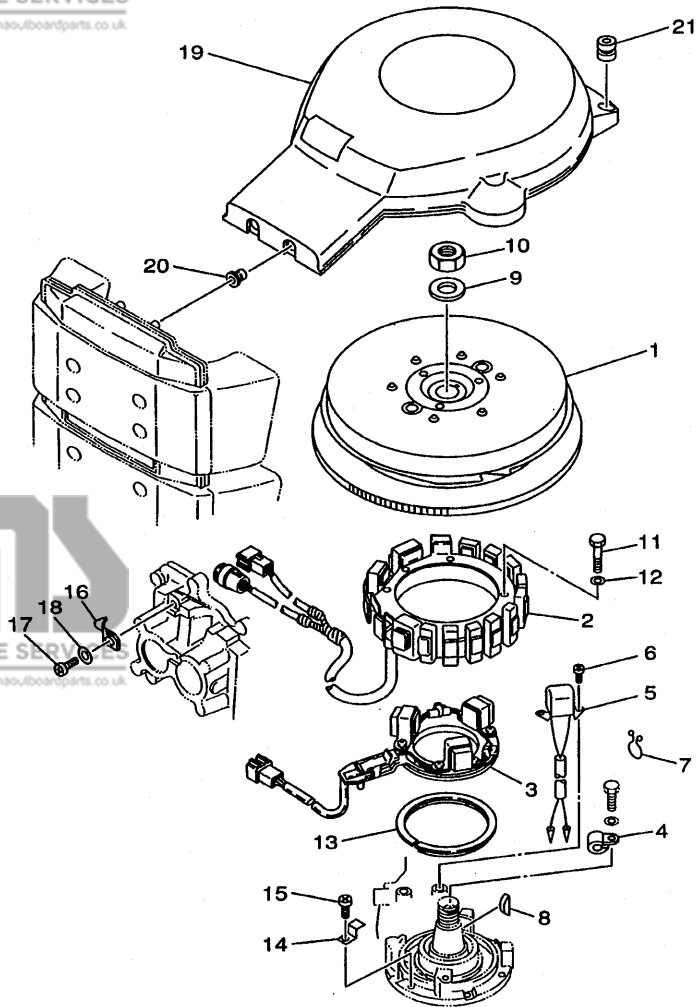
CARBURANT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION    | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------|------|------|------|------|------|-------------------|
| 28       | 6E5-24423-00        | .SPRING, DIAPHRAGM         | 1    | 1    | 1    | 1    | 1    |                   |
| 29       | 6E5-24434-02        | .RESSORT, DIAPHRAGME       | 1    | 1    | 1    | 1    | 1    |                   |
| 30       | 6A0-24421-01        | .GASKET, BODY              | 4    | 4    | 4    | 4    | 4    |                   |
| 31       | 6A0-14325-00        | .VALVE, CHECK              | 4    | 4    | 4    | 4    | 4    |                   |
| 32       | 95380-03600         | .SOUPAPE, RETENUE          | 4    | 4    | 4    | 4    | 4    |                   |
| 33       | 6E5-24412-10        | .SCREW, PAN HEAD           | 4    | 4    | 4    | 4    | 4    |                   |
| 34       | 650-24431-A0        | .VIS TETE CONIQUE          | 4    | 4    | 4    | 4    | 4    |                   |
| 35       | 97095-06050         | .NUT                       | 4    | 4    | 4    | 4    | 4    |                   |
| 36       | 92995-06600         | .ECROU                     | 4    | 4    | 4    | 4    | 4    |                   |
| 37       | 6G5-24316-10        | .BODY 1                    | 1    | 1    | 1    | 1    | 1    |                   |
| 38       | 90465-11M10         | .CORPS 1                   | 1    | 1    | 1    | 1    | 1    |                   |
| 39       | 90465-11M10         | GASKET, FUEL PUMP 1        | 2    | 2    | 2    | 2    | 2    |                   |
| 40       | 6G5-24376-00        | JOINT 1 DE POMPE A ESSENCE | 2    | 2    | 2    | 2    | 2    |                   |
| 41       | 6G5-24377-00        | BOLT                       | 4    | 4    | 4    | 4    | 4    |                   |
| 42       | 6G5-24317-01        | BOULON                     | 4    | 4    | 4    | 4    | 4    |                   |
| 43       | 6G5-24318-10        | WASHER                     | 4    | 4    | 4    | 4    | 4    |                   |
| 44       | 6G5-24319-10        | RONDELLE                   | 4    | 4    | 4    | 4    | 4    |                   |
| 45       | 90465-11M10         | PIPE 6                     | 2    | 2    | 2    | 2    | 2    |                   |
| 46       | 90465-11M10         | DURITE 6                   | 2    | 2    | 2    | 2    | 2    |                   |
| 47       | 90446-15M07         | CLAMP                      | 2    | 2    | 2    | 2    | 2    |                   |
|          |                     | BRIDE                      | 2    | 2    | 2    | 2    | 2    |                   |
|          |                     | CLAMP                      | 2    | 2    | 2    | 2    | 2    |                   |
|          |                     | BRIDE                      | 2    | 2    | 2    | 2    | 2    |                   |
|          |                     | PIPE, JOINT 1              | 1    | 1    | 1    | 1    | 1    |                   |
|          |                     | DURITE 1, RACCORDEMENT     | 1    | 1    | 1    | 1    | 1    |                   |
|          |                     | PIPE, JOINT 3              | 1    | 1    | 1    | 1    | 1    |                   |
|          |                     | DURITE RACCORDEMENT        | 1    | 1    | 1    | 1    | 1    |                   |
|          |                     | PIPE 7                     | 1    | 1    | 1    | 1    | 1    |                   |
|          |                     | DURITE 7                   | 1    | 1    | 1    | 1    | 1    |                   |
|          |                     | PIPE, OVERFLOW             | 2    | 2    | 2    | 2    | 2    |                   |
|          |                     | DURITE, REFOULEMENT        | 2    | 2    | 2    | 2    | 2    |                   |
|          |                     | PIPE, OIL                  | 1    | 1    | 1    | 1    | 1    |                   |
|          |                     | DURITE A HUILE             | 1    | 1    | 1    | 1    | 1    |                   |
|          |                     | CLAMP                      | 5    | 5    | 5    | 5    | 5    |                   |
|          |                     | BRIDE                      | 5    | 5    | 5    | 5    | 5    |                   |
|          |                     | CLAMP                      | 3    | 3    | 3    | 3    | 3    |                   |
|          |                     | BRIDE                      | 3    | 3    | 3    | 3    | 3    |                   |
|          |                     | HOSE                       | 2    | 2    | 2    | 2    | 2    |                   |
|          |                     | DURITE                     | 2    | 2    | 2    | 2    | 2    |                   |



## CARBURANT 2

**C7**



64D0010-0100

FIG. 11 GENERATOR

GENERATRICE

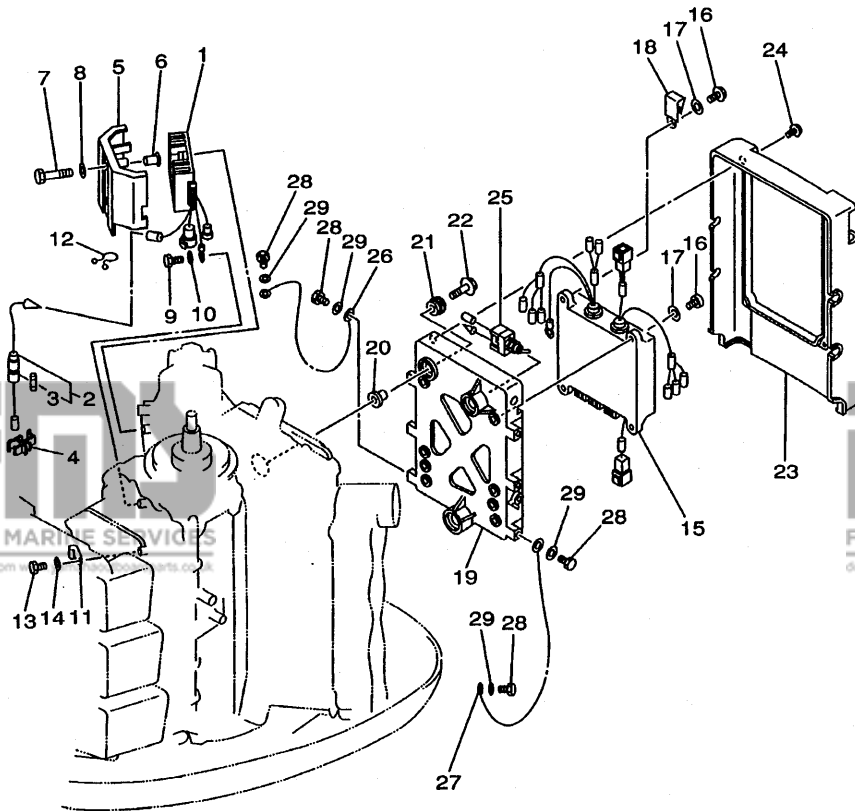
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64D-85550-02        | ROTOR ASSY<br>ROTOR CPLT                               | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 6R3-85510-00        | STATOR ASSY<br>STATOR CPLT                             | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 64D-85580-00        | COIL, PULSER<br>BOBINE, PULSEUR                        | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 90465-06M86         | CLAMP<br>BRIDE                                         | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 6R5-85895-01        | CRANK POSITION SENDER<br>SONDE, REGLAGE DE VILEBREQUIN | 1    | 1    | 1    | 1    | 1    |                   |
| 6        | 97885-05012         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE               | 2    | 2    | 2    | 2    | 2    |                   |
| 7        | 90464-15M11         | CLAMP<br>BRIDE                                         | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 90280-05015         | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE                   | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 90201-21M18         | WASHER, PLATE<br>RONDELLE, PLATE                       | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 90170-20137         | NUT<br>ECROU                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 97013-06070         | BOLT<br>BOULON                                         | 4    | 4    | 4    | 4    | 4    |                   |
| 12       | 92903-06600         | WASHER, PLATE<br>RONDELLE, PLATE                       | 4    | 4    | 4    | 4    | 4    |                   |
| 13       | 688-41611-00        | RETAINER, MAGNETO BASE<br>FLASQUE, PLATEAU D'AVANCE    | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 688-41612-00        | RETAINER, MAGNETO BASE<br>FLASQUE, PLATEAU D'AVANCE    | 4    | 4    | 4    | 4    | 4    |                   |
| 15       | 97880-06018         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE               | 4    | 4    | 4    | 4    | 4    |                   |
| 16       | 6E5-81332-00        | PLATE, TIMING<br>PLATEAU, ALLUMAGE                     | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 97885-06010         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE               | 1    | 1    | 1    | 1    | 1    |                   |
| 18       | 92995-06600         | WASHER<br>RONDELLE                                     | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 64D-81337-10        | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                   | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 6G5-82317-00        | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM   | 2    | 2    | 2    | 2    | 2    |                   |
| 21       | 663-82317-01        | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM   | 2    | 2    | 2    | 2    | 2    |                   |



FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6R3-81960-10        | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 6R3-82150-00        | FUSE HOLDER ASSY<br>SUPPORT DE FUSIBLE                   | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 705-82151-00        | .FUSE (30A)<br>.FUSIBLE (30A)                            | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 6G5-82152-00        | HOLDER, FUSE<br>SUPPORT, FUSIBLE                         | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 64D-81942-00        | COVER<br>COUVERCLE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 6        | 90387-06M66         | COLLAR<br>COLLERETTE                                     | 2    | 2    | 2    | 2    | 2    |                   |
| 7        | 97013-06055         | BOLT<br>BOULON                                           | 2    | 2    | 2    | 2    | 2    |                   |
| 8        | 92903-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 2    | 2    | 2    | 2    | 2    |                   |
| 9        | 97095-06012         | BOLT<br>BOULON                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 92995-06600         | WASHER<br>RONDELLE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 90465-06M88         | CLAMP<br>BRIDE                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 90464-15M11         | CLAMP<br>BRIDE                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 97095-06012         | BOLT<br>BOULON                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 92995-06600         | WASHER<br>RONDELLE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 64D-85540-01        | C.D.I. UNIT ASSY<br>BLOC C.D.I.                          | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 97880-06020         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                 | 4    | 4    | 4    | 4    | 4    |                   |
| 17       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 4    | 4    | 4    | 4    | 4    |                   |
| 18       | 90465-05M87         | CLAMP<br>BRIDE                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 6R3-85542-03-1S     | BRACKET<br>SUPPORT                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 90387-06M03         | COLLAR<br>COLLERETTE                                     | 3    | 3    | 3    | 3    | 3    |                   |
| 21       | 90480-09M12         | GROMMET<br>PASSE-FIL                                     | 3    | 3    | 3    | 3    | 3    |                   |
| 22       | 90119-06M61         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE               | 3    | 3    | 3    | 3    | 3    |                   |
| 23       | 64D-85537-00        | COVER<br>COUVERCLE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 90159-06M11         | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                 | 4    | 4    | 4    | 4    | 4    |                   |
| 25       | 6R3-8259E-00        | SWITCH ASSY<br>COMMUTEUR                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 26       | 662-82519-00        | WIRE, EARTH LEAD<br>FIL, MASSE                           | 1    | 1    | 1    | 1    | 1    |                   |
| 27       | 6R3-82519-00        | WIRE, EARTH LEAD<br>FIL, MASSE                           | 1    | 1    | 1    | 1    | 1    |                   |

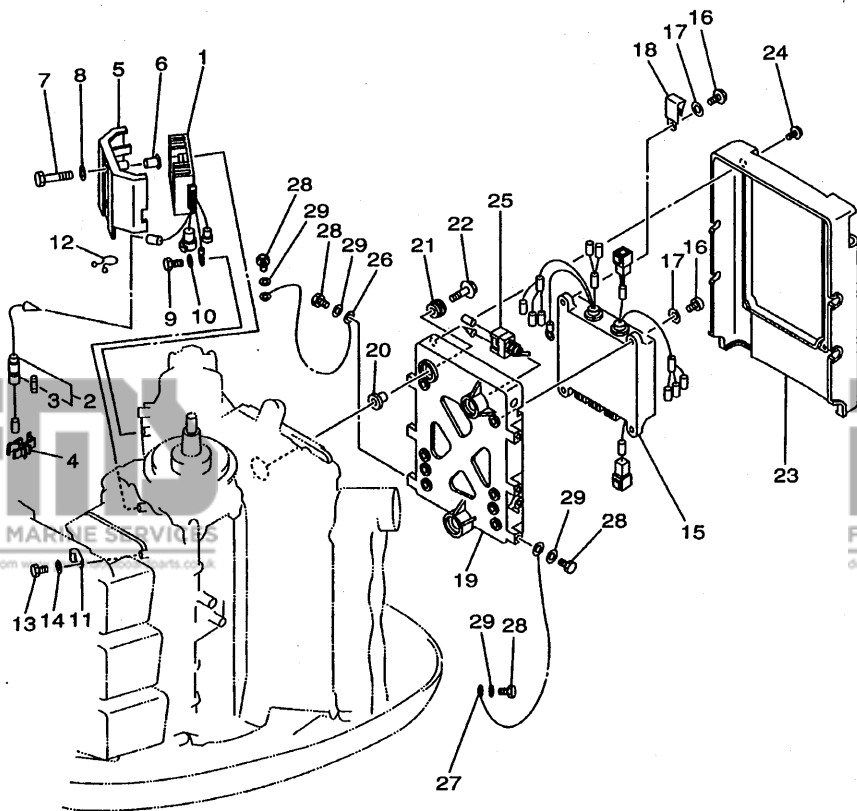


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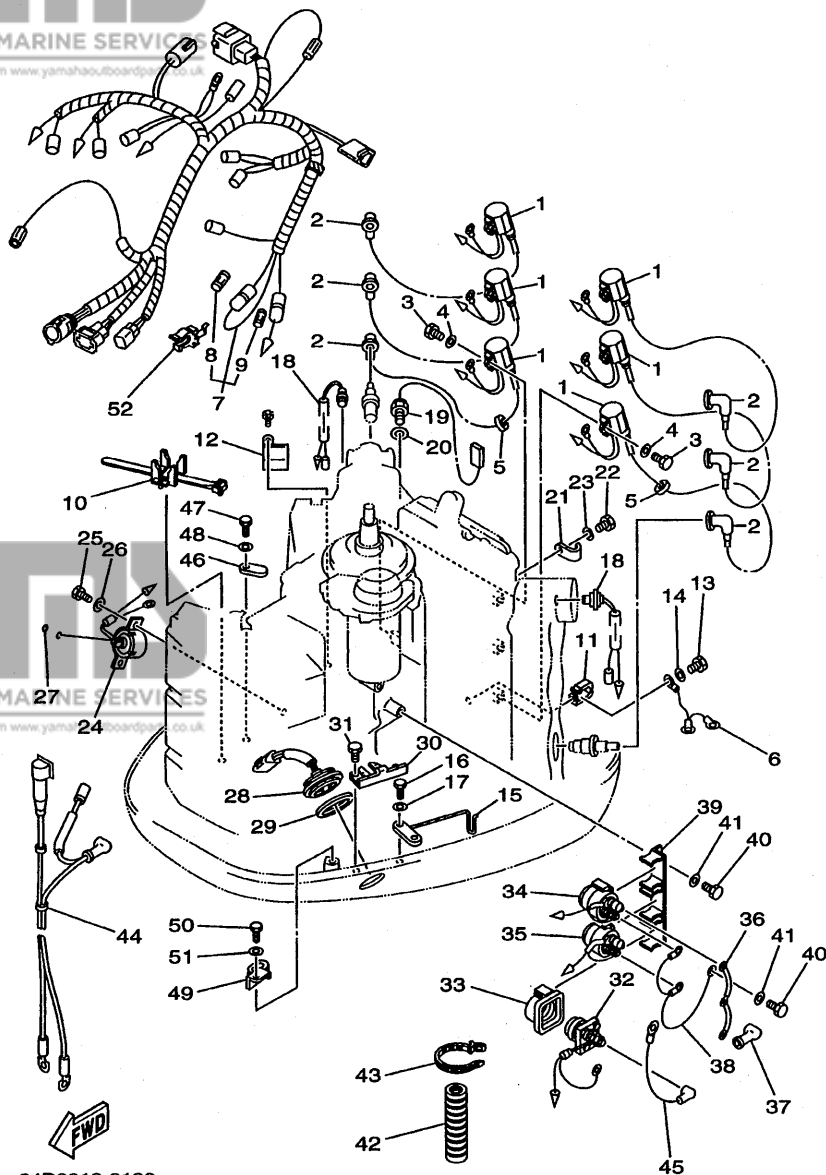
FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------|------|------|------|------|------|-------------------|
| 28       | 97095-06012         | BOLT BOULON             | 5    | 5    | 5    | 5    | 5    |                   |
| 29       | 92995-06600         | WASHER RONDELLE         | 5    | 5    | 5    | 5    | 5    |                   |



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FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6R3-85570-01        | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.) | 6    | 6    | 6    | 6    | 6    |                   |
| 2        | 6E3-82370-21        | PLUG CAP ASSY<br>ANTIPARASITE                  | 6    | 6    | 6    | 6    | 6    |                   |
| 3        | 97095-06020         | BOLT<br>BOULON                                 | 6    | 6    | 6    | 6    | 6    |                   |
| 4        | 92995-06600         | WASHER<br>RONDELLE                             | 6    | 6    | 6    | 6    | 6    |                   |
| 5        | 90480-25161         | GROMMET<br>PASSE-FIL                           | 2    | 2    | 2    | 2    | 2    |                   |
| 6        | 6E5-82531-10        | WIRE, LEAD<br>FIL                              | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 64D-82590-00        | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET  | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 663-82151-00        | .FUSE (12V-20A)<br>.FUSIBLE (12V-20A)          | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 705-82151-00        | .FUSE (30A)<br>.FUSIBLE (30A)                  | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 688-82594-00        | CLAMP<br>BRIDE                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 90465-05M87         | CLAMP<br>BRIDE                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 90465-08M89         | CLAMP<br>BRIDE                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 97095-06012         | BOLT<br>BOULON                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 92995-06600         | WASHER<br>RONDELLE                             | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 6K7-82588-00        | PLATE<br>PLAQUE                                | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 97095-06020         | BOLT<br>BOULON                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 92995-06600         | WASHER<br>RONDELLE                             | 1    | 1    | 1    | 1    | 1    |                   |
| 18       | 688-82560-10        | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET   | 2    | 2    | 2    | 2    | 2    |                   |
| 19       | 61A-85790-00        | THERMOSENSOR ASSY<br>SENSITOMETRE              | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 92990-10600         | WASHER, PLATE<br>RONDELLE, PLATE               | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 90465-06M86         | CLAMP<br>BRIDE                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 97095-06012         | BOLT<br>BOULON                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 23       | 92995-06600         | WASHER<br>RONDELLE                             | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 64D-86110-00        | SOLENOID<br>SOLENOID                           | 1    | 1    | 1    | 1    | 1    |                   |
| 25       | 97095-06016         | BOLT<br>BOULON                                 | 2    | 2    | 2    | 2    | 2    |                   |
| 26       | 92995-06600         | WASHER<br>RONDELLE                             | 2    | 2    | 2    | 2    | 2    |                   |
| 27       | 93210-03261         | O-RING<br>JOINT TORIQUE                        | 1    | 1    | 1    | 1    | 1    |                   |

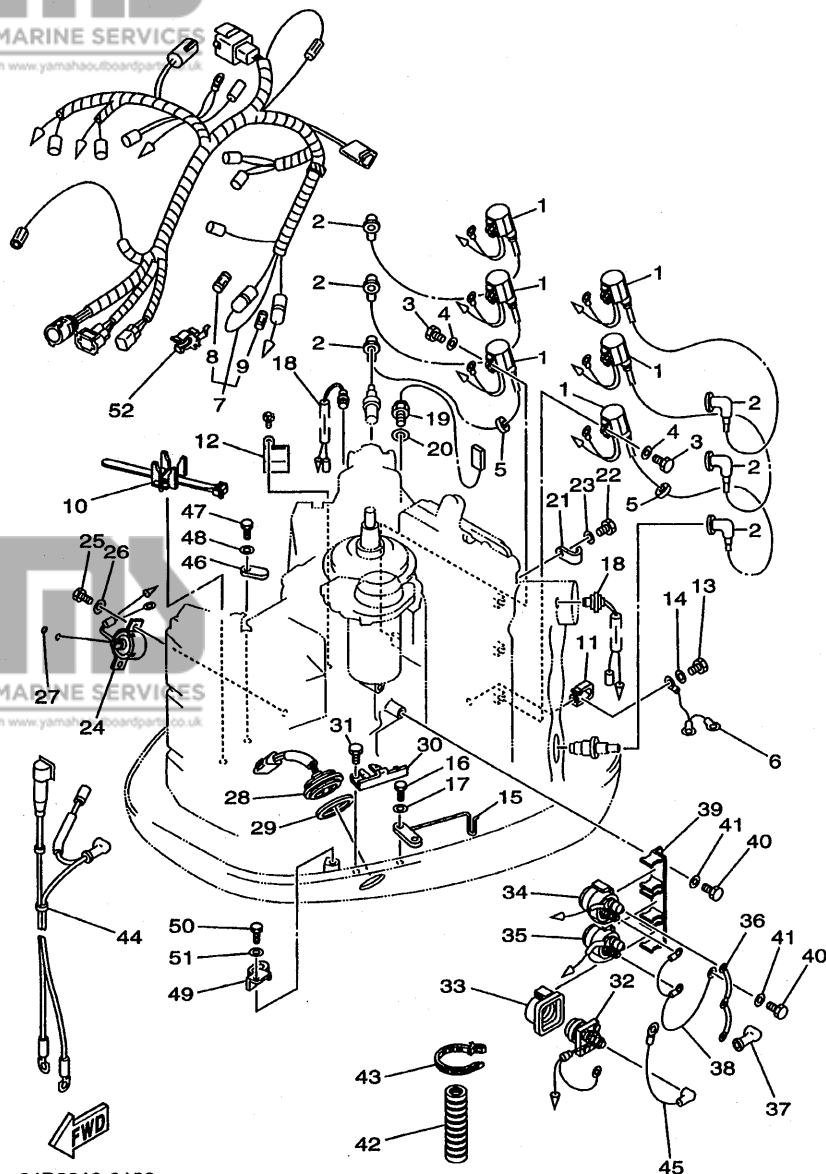
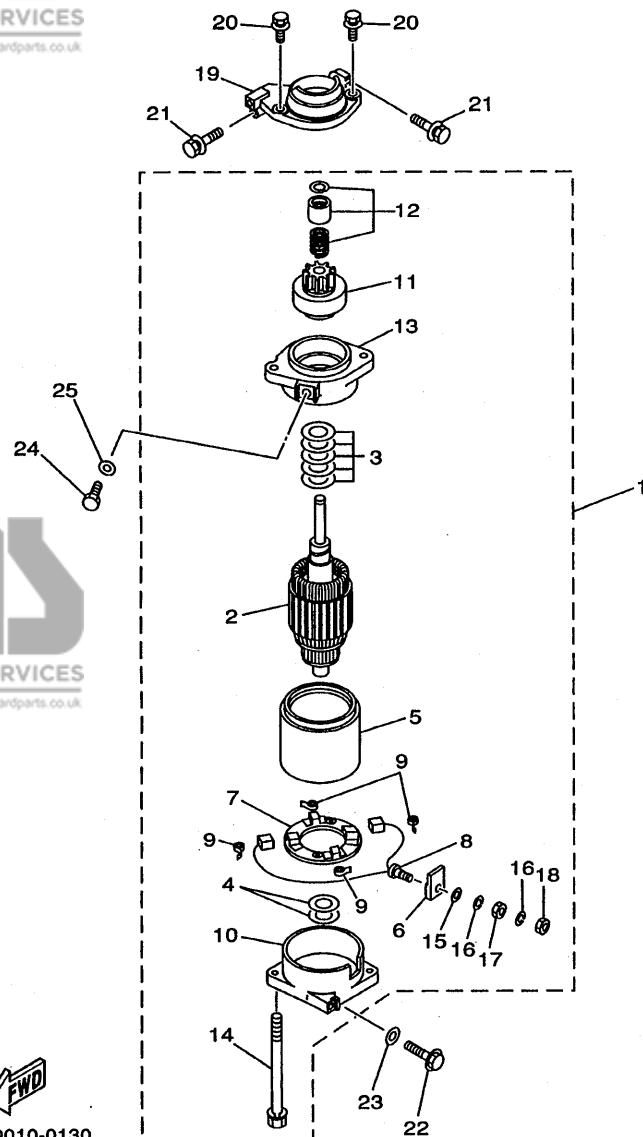


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|------|------|------|------|------|-------------------|
| 28       | 6R3-82563-00        | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR | 1    | 1    | 1    | 1    | 1    |                   |
| 29       | 6E5-82587-00        | GASKET<br>JOINT                                          | 1    | 1    | 1    | 1    | 1    |                   |
| 30       | 6R3-83614-00        | BRACKET<br>SUPPORT                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 31       | 97095-06012         | BOLT<br>BOULON                                           | 2    | 2    | 2    | 2    | 2    |                   |
| 32       | 61A-81941-00        | STARTER RELAY ASSY<br>LANCEUR RELAIS (ENS.)              | 1    | 1    | 1    | 1    | 1    |                   |
| 33       | 689-81952-10        | HOLDER, RELAY<br>SUPPORT, RELAIS                         | 1    | 1    | 1    | 1    | 1    |                   |
| 34       | 6E5-81950-00        | RELAY ASSY<br>RELAIS COMPLET                             | 1    | 1    | 1    | 1    | 1    |                   |
| 35       | 6E5-8195A-00        | RELAY ASSY<br>RELAIS COMPLET                             | 1    | 1    | 1    | 1    | 1    |                   |
| 36       | 6G5-87149-10        | CONNECTOR<br>RACCORD                                     | 1    | 1    | 1    | 1    | 1    |                   |
| 37       | 6G5-82119-00        | COVER, LEAD WIRE<br>GARNITURE, FIL                       | 2    | 2    | 2    | 2    | 2    |                   |
| 38       | 6E5-82116-00        | WIRE, MINUS LEAD<br>FIL, NEGATIF                         | 1    | 1    | 1    | 1    | 1    |                   |
| 39       | 6G5-81948-11        | BRACKET<br>JOINT TORIQUE                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 40       | 97095-06016         | BOLT<br>BOULON                                           | 2    | 2    | 2    | 2    | 2    |                   |
| 41       | 92995-06600         | WASHER<br>RONDELLE                                       | 2    | 2    | 2    | 2    | 2    |                   |
| 42       | 6E9-83557-70        | TUBE<br>TUBE                                             | 1    | 1    | 1    | 1    | 1    |                   |
| 43       | 90465-13M18         | CLAMP<br>BRIDE                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 44       | 6R3-82105-02        | WIRE HARNESS<br>FAISCEAU DE FILS                         | 1    | 1    | 1    | 1    | 1    |                   |
| 45       | 6E5-82117-01        | WIRE, LEAD<br>FIL                                        | 1    | 1    | 1    | 1    | 1    |                   |
| 46       | 6E5-82588-00        | PLATE<br>PLAQUE                                          | 1    | 1    | 1    | 1    | 1    |                   |
| 47       | 97095-06020         | BOLT<br>BOULON                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 48       | 92995-06600         | WASHER<br>RONDELLE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 49       | 90465-12M25         | CLAMP<br>BRIDE                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 50       | 97095-06012         | BOLT<br>BOULON                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 51       | 92995-06600         | WASHER<br>RONDELLE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 52       | 6G5-82152-00        | HOLDER, FUSE<br>SUPPORT, FUSIBLE                         | 2    | 2    | 2    | 2    | 2    |                   |



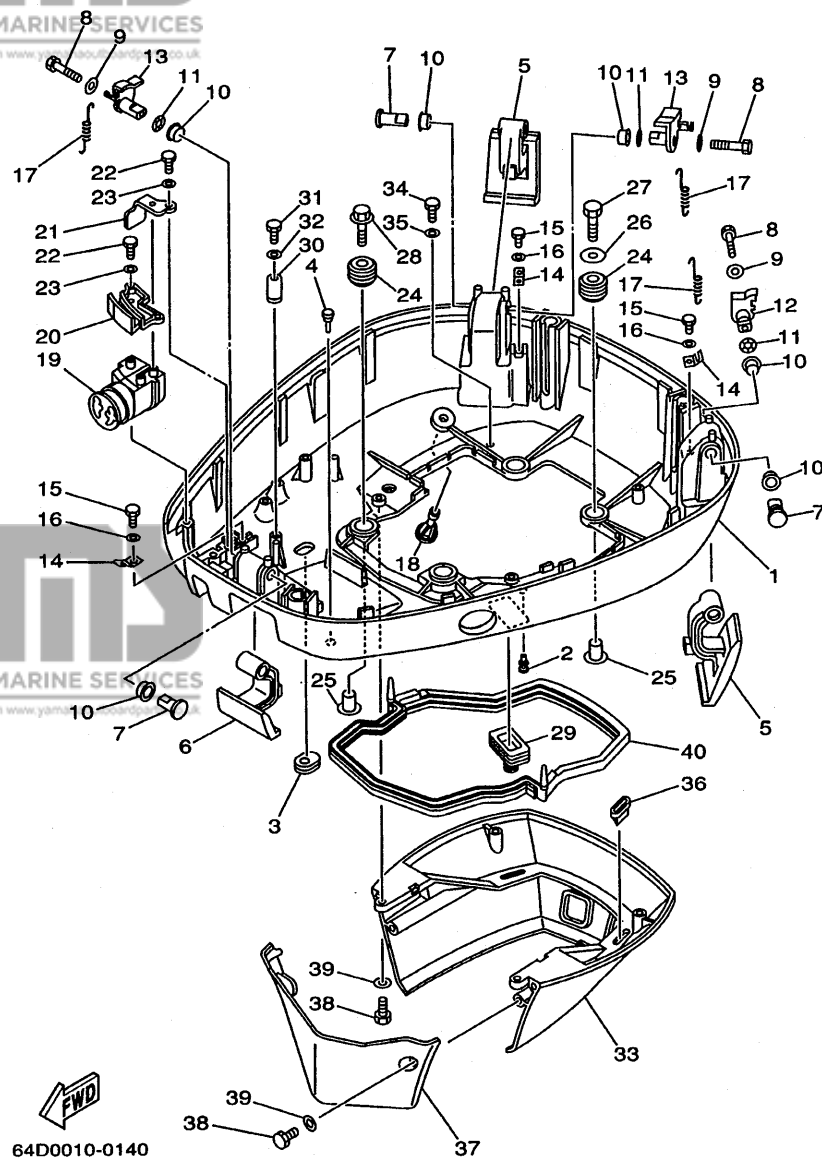
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**FIG. 14 STARTING MOTOR**

**DEMARREUR ELECTRIQUE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6N7-81800-10        | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 6N7-81850-10        | .ARMATURE ASSY<br>.INDUIT                                   | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 61A-81809-00        | .WASHER KIT<br>.JEU DE RONDELLES                            | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 61A-81824-00        | .WASHER 2<br>.RONDELLE 2                                    | 2    | 2    | 2    | 2    | 2    |                   |
| 5        | 6N7-81810-00        | .STATOR ASSY<br>.STATOR COMPLET                             | 1    | 1    | 1    | 1    | 1    |                   |
| 6        | 6K7-8182G-10        | .BUSH, TERMINAL<br>.DOUILLE                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 6N7-81840-00        | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 6N7-81801-00        | .BRUSH SET<br>.CHARBON                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 6N7-81813-00        | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 4    | 4    | 4    | 4    | 4    |                   |
| 10       | 6N7-81820-10        | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 6N7-81807-00        | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 6N7-81857-00        | .RETAINER<br>.ARRETOIR                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 6N7-81830-00        | .FRONT BRACKET ASSY<br>.SUPPORT AVANT                       | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 6K7-81826-10        | .BOLT<br>.BOULON                                            | 2    | 2    | 2    | 2    | 2    |                   |
| 15       | 6E5-8182E-10        | .WASHER<br>.RONDELLE                                        | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 6E5-8182F-10        | .WASHER<br>.RONDELLE                                        | 2    | 2    | 2    | 2    | 2    |                   |
| 17       | 6E5-8182A-10        | .NUT<br>.ECROU                                              | 1    | 1    | 1    | 1    | 1    |                   |
| 18       | 6E5-8182K-10        | .NUT<br>.ECROU                                              | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 6R3-81822-00-94     | BRACKET, STARTING MOTOR<br>SUPPORT, DEMARREUR ELECTRIQUE    | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 90119-08M76         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 2    | 2    | 2    | 2    | 2    |                   |
| 21       | 90119-08M77         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 2    | 2    | 2    | 2    | 2    |                   |
| 22       | 90119-08M57         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                  | 1    | 1    | 1    | 1    | 1    |                   |
| 23       | 92990-08600         | WASHER, PLATE<br>RONDELLE, PLATE                            | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 97095-08016         | BOLT<br>BOULON                                              | 1    | 1    | 1    | 1    | 1    |                   |
| 25       | 92995-08600         | WASHER<br>RONDELLE                                          | 1    | 1    | 1    | 1    | 1    |                   |

**D6**



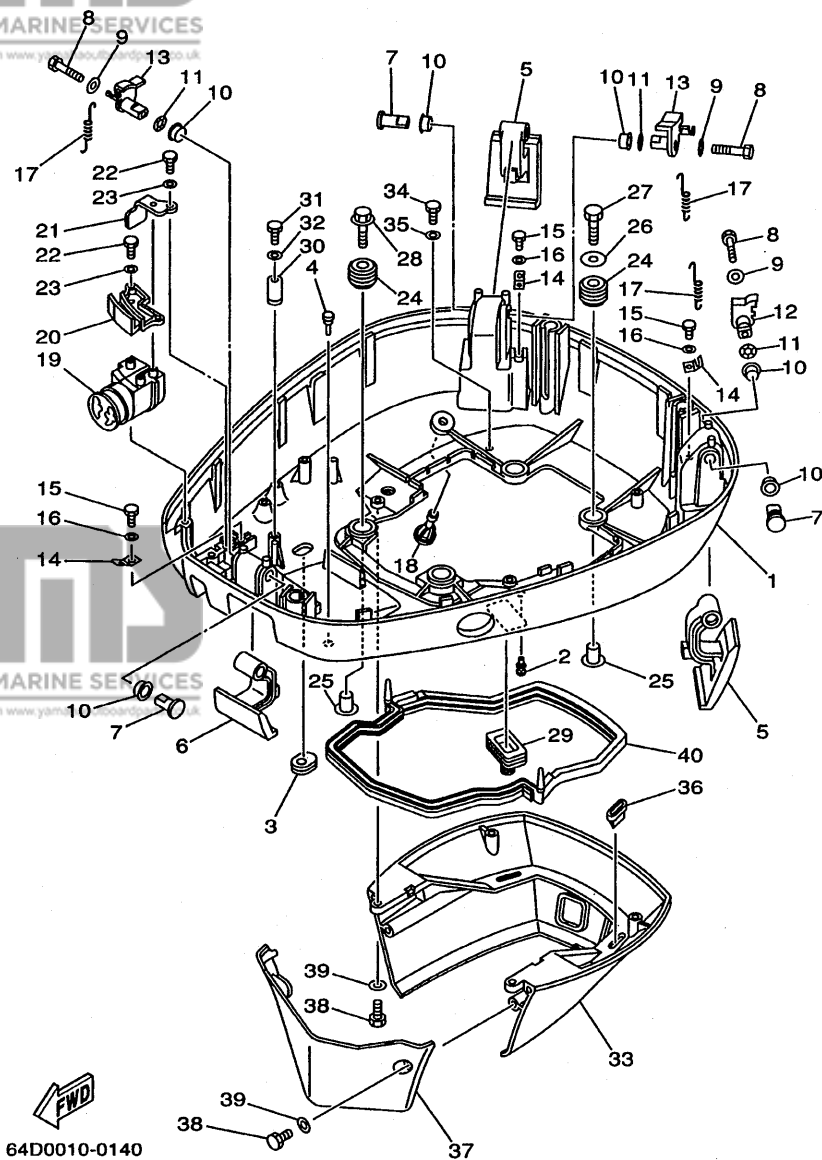
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**FIG. 15 BOTTOM COWLING**

**CAPOT INFERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION             | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64D-42711-01-8D     | COWLING, BOTTOM<br>CUVETTE          | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 90480-06M19         | GROMMET<br>PASSE-FIL                | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 61A-42727-00        | GROMMET<br>PASSE-FIL                | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 6H4-42748-00        | GROMMET<br>PASSE-FIL                | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 64D-42815-00-4D     | LEVER, CLAMP<br>LEVIER, PRESSE      | 2    | 2    | 2    | 2    | 2    |                   |
| 6        | 64D-42816-00-4D     | LEVER, CLAMP<br>LEVIER, PRESSE      | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 64D-42835-00        | PIN, SET 1<br>GOUPILLE, ELASTIQUE 1 | 3    | 3    | 3    | 3    | 3    |                   |
| 8        | 97095-06040         | BOLT<br>BOULON                      | 3    | 3    | 3    | 3    | 3    |                   |
| 9        | 90201-06068         | WASHER, PLATE<br>RONDELLE, PLATE    | 3    | 3    | 3    | 3    | 3    |                   |
| 10       | 90386-15M73         | BUSH<br>DOUILLE                     | 6    | 6    | 6    | 6    | 6    |                   |
| 11       | 90206-15M18         | WASHER, WAVE<br>RONDELLE, ONDULEE   | 3    | 3    | 3    | 3    | 3    |                   |
| 12       | 64D-42818-20        | LEVER, CLAMP<br>LEVIER, PRESSE      | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 64D-42818-30        | LEVER, CLAMP<br>LEVIER, PRESSE      | 2    | 2    | 2    | 2    | 2    |                   |
| 14       | 64D-43144-00        | HOOK, SPRING<br>CROCHET             | 3    | 3    | 3    | 3    | 3    |                   |
| 15       | 97090-06012         | BOLT<br>BOULON                      | 3    | 3    | 3    | 3    | 3    |                   |
| 16       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE    | 3    | 3    | 3    | 3    | 3    |                   |
| 17       | 90506-16M34         | SPRING, TENSION<br>RESSORT, TENSION | 3    | 3    | 3    | 3    | 3    |                   |
| 18       | 6E5-44391-00        | NIPPLE, HOSE<br>RACCORD D'ESSENCE   | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 64D-42725-20        | GROMMET<br>PASSE-FIL                | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 64D-42738-00-5B     | PLATE, FITTING<br>ETRIER            | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 64D-42738-10-5B     | PLATE, FITTING<br>ETRIER            | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 97095-06016         | BOLT<br>BOULON                      | 3    | 3    | 3    | 3    | 3    |                   |
| 23       | 92995-06600         | WASHER<br>RONDELLE                  | 3    | 3    | 3    | 3    | 3    |                   |
| 24       | 90480-22M15         | GROMMET<br>PASSE-FIL                | 4    | 4    | 4    | 4    | 4    |                   |
| 25       | 90387-08M37         | COLLAR<br>COLLERETTE                | 4    | 4    | 4    | 4    | 4    |                   |
| 26       | 90201-08M54         | WASHER, PLATE<br>RONDELLE, PLATE    | 1    | 1    | 1    | 1    | 1    |                   |
| 27       | 97075-08035         | BOLT<br>BOULON                      | 1    | 1    | 1    | 1    | 1    |                   |

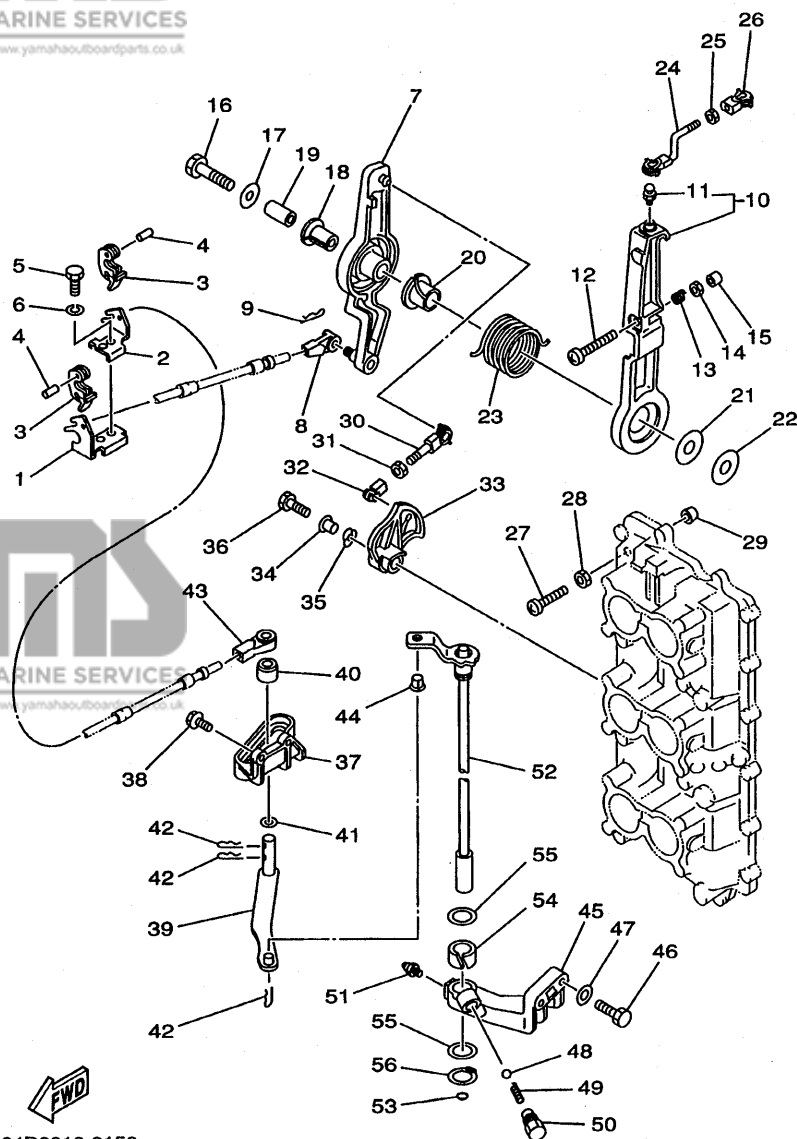
**D7**



**FIG. 15 BOTTOM COWLING**

**CAPOT INFERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | 150F | 175D | 200F | 150L | 200L | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|------|------|------|------|------|-------------------|
| 28       | 90119-08M22         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3    | 3    | 3    | 3    | 3    |                   |
| 29       | 688-42726-10        | GROMMET<br>PASSE-FIL                       | 1    | 1    | 1    | 1    | 1    |                   |
| 30       | 6E5-82588-00        | PLATE<br>PLAQUE                            | 1    | 1    | 1    | 1    | 1    |                   |
| 31       | 97095-06020         | BOLT<br>BOULON                             | 1    | 1    | 1    | 1    | 1    |                   |
| 32       | 92995-06600         | WASHER<br>RONDELLE                         | 1    | 1    | 1    | 1    | 1    |                   |
| 33       | 6R3-42741-02-8D     | APRON<br>CAPOT LATERAL                     | 1    | 1    | 1    | 1    | 1    |                   |
| 34       | 97095-06020         | BOLT<br>BOULON                             | 2    | 2    | 2    | 2    | 2    |                   |
| 35       | 92995-06600         | WASHER<br>RONDELLE                         | 2    | 2    | 2    | 2    | 2    |                   |
| 36       | 64D-42717-00        | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2    | 2    | 2    | 2    | 2    | 2    |                   |
| 37       | 6R3-42771-01-8D     | APRON<br>CAPOT LATERAL                     | 1    | 1    | 1    | 1    | 1    |                   |
| 38       | 97095-06020         | BOLT<br>BOULON                             | 4    | 4    | 4    | 4    | 4    |                   |
| 39       | 92995-06600         | WASHER<br>RONDELLE                         | 4    | 4    | 4    | 4    | 4    |                   |
| 40       | 6E5-42716-10        | RUBBER, SEAL 1<br>JOINT EN CAOUTCHOUC 1    | 1    | 1    | 1    | 1    | 1    |                   |



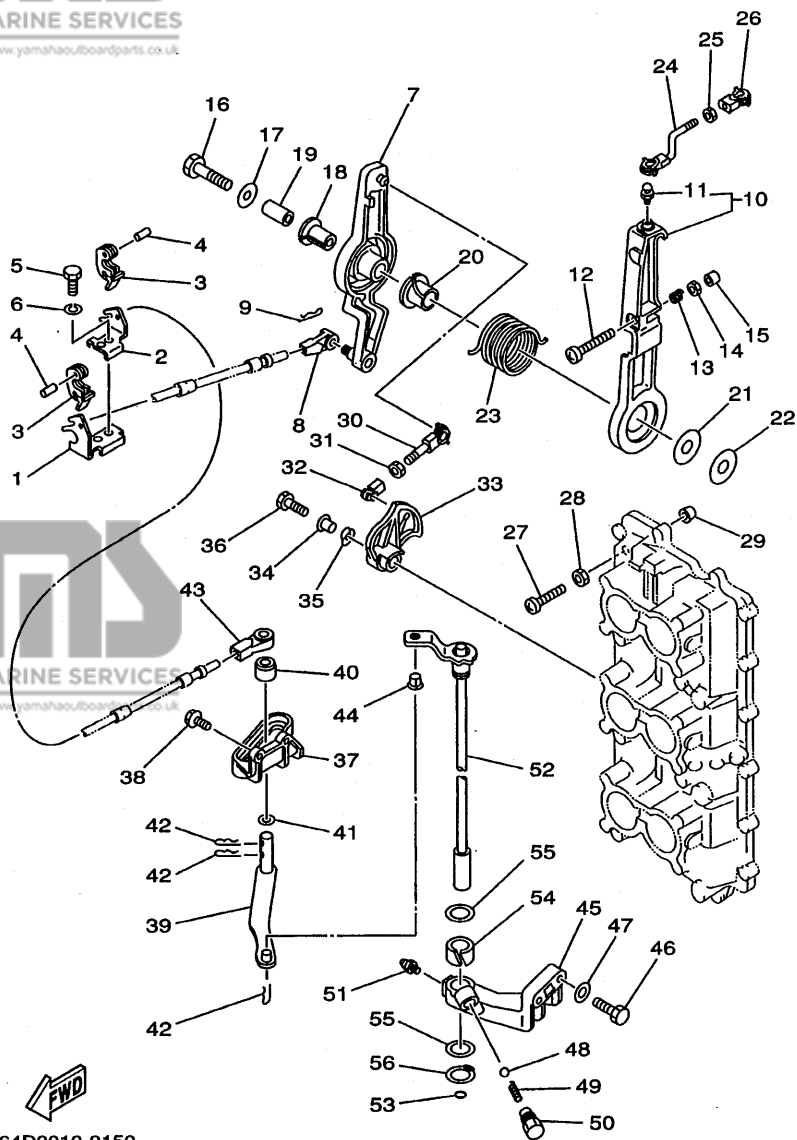
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**FIG. 16 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64D-48531-00        | BRACKET, REMOTE CONTROL 1<br>ETRIER 1, COMMANDE A DISTANCE | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 64D-48532-00        | BRACKET, REMOTE CONTROL 2<br>ETRIER 2, COMMANDE A DISTANCE | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 6E5-48538-00        | CLAMP, CABLE 1<br>COLLIER                                  | 2    | 2    | 2    | 2    | 2    |                   |
| 4        | 91690-30012         | PIN, SPRING<br>GOUPILLE, ELASTIQUE                         | 2    | 2    | 2    | 2    | 2    |                   |
| 5        | 97095-08020         | BOLT<br>BOULON                                             | 1    | 1    | 1    | 1    | 1    |                   |
| 6        | 92995-08100         | WASHER<br>RONDELLE                                         | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 61H-41632-02-1S     | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE        | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 6E5-48344-00        | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                   | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 90468-18008         | CLIP<br>JONG                                               | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 6G5-41631-01-1S     | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE        | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 663-85518-00        | JOINT, BALL<br>JOINT SPHERIQUE                             | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 90157-06013         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                   | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 90501-16M12         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 95303-06600         | NUT<br>ECROU                                               | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 688-44194-00        | CAP<br>CAPUCHON                                            | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 97013-08045         | BOLT<br>BOULON                                             | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 90201-08M23         | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    | 1    | 1    | 1    |                   |
| 18       | 90386-12089         | BUSH<br>DOUILLE                                            | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 90387-08M16         | COLLAR<br>COLLERETTE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 90386-22M13         | BUSH<br>DOUILLE                                            | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 90202-12092         | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 90201-08M13         | WASHER, PLATE<br>RONDELLE, PLATE                           | 1    | 1    | 1    | 1    | 1    |                   |
| 23       | 90508-29M12         | SPRING, TORSION<br>RESSORT, TORSION                        | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 6G5-41636-01        | ROD, MAGNETO CONTROL<br>BIELLETTTE, COMMANDE D'AVANCE      | 1    | 1    | 1    | 1    | 1    |                   |
| 25       | 95380-05600         | NUT<br>ECROU                                               | 1    | 1    | 1    | 1    | 1    |                   |
| 26       | 662-41237-01        | JOINT, LINK<br>RACCORD                                     | 1    | 1    | 1    | 1    | 1    |                   |
| 27       | 90157-06M00         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                   | 1    | 1    | 1    | 1    | 1    |                   |



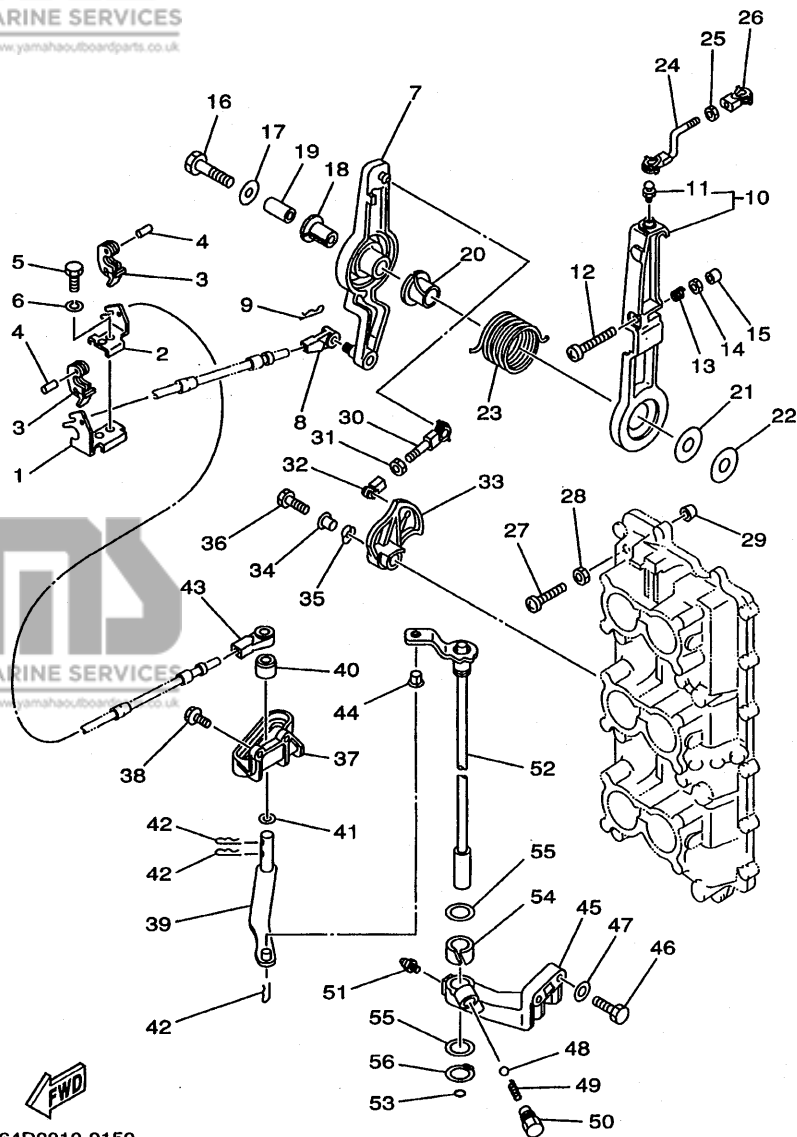


64D0010-0150

**FIG. 16 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|------|------|------|------|------|-------------------|
| 28       | 95303-06600         | NUT<br>ECROU                                            | 1    | 1    | 1    | 1    | 1    |                   |
| 29       | 688-44194-00        | CAP<br>CAPUCHON                                         | 1    | 1    | 1    | 1    | 1    |                   |
| 30       | 6G5-41211-01        | LINK, ACCEL.<br>BIELLETTTE, ACCELERATION                | 1    | 1    | 1    | 1    | 1    |                   |
| 31       | 95380-05600         | NUT<br>ECROU                                            | 1    | 1    | 1    | 1    | 1    |                   |
| 32       | 662-41237-01        | JOINT, LINK<br>RACCORD                                  | 1    | 1    | 1    | 1    | 1    |                   |
| 33       | 6G5-41213-00        | CAM, ACCEL.<br>CAME, ACCELERATION                       | 1    | 1    | 1    | 1    | 1    |                   |
| 34       | 90387-06M29         | COLLAR<br>COLLERETTE                                    | 1    | 1    | 1    | 1    | 1    |                   |
| 35       | 90206-10M04         | WASHER, WAVE<br>RONDELLE, ONDULEE                       | 1    | 1    | 1    | 1    | 1    |                   |
| 36       | 97095-06025         | BOLT<br>BOULON                                          | 1    | 1    | 1    | 1    | 1    |                   |
| 37       | 6E5-44117-00-1S     | BRACKET<br>SUPPORT                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 38       | 90119-06MA2         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 2    | 2    | 2    | 2    | 2    |                   |
| 39       | 68F-44121-00        | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION            | 1    | 1    | 1    | 1    | 1    |                   |
| 40       | 6E5-44122-00        | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1    | 1    | 1    | 1    | 1    |                   |
| 41       | 90202-08M20         | WASHER, PLATE<br>RONDELLE, PLATE                        | 1    | 1    | 1    | 1    | 1    |                   |
| 42       | 90468-18008         | CLIP<br>JONG                                            | 3    | 3    | 3    | 3    | 3    |                   |
| 43       | 6E5-48344-00        | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1    | 1    | 1    | 1    | 1    |                   |
| 44       | 90386-06M12         | BUSH<br>DOUILLE                                         | 1    | 1    | 1    | 1    | 1    |                   |
| 45       | 6E5-44118-01-94     | BRACKET<br>SUPPORT                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 46       | 97013-08030         | BOLT<br>BOULON                                          | 2    | 2    | 2    | 2    | 2    |                   |
| 47       | 92903-08600         | WASHER, PLATE<br>RONDELLE, PLATE                        | 2    | 2    | 2    | 2    | 2    |                   |
| 48       | 93501-04M02         | BALL<br>BILLE                                           | 1    | 1    | 1    | 1    | 1    |                   |
| 49       | 90501-12082         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION             | 1    | 1    | 1    | 1    | 1    |                   |
| 50       | 648-42715-00        | BUSHING<br>COUSSINET                                    | 1    | 1    | 1    | 1    | 1    |                   |
| 51       | 93700-06M03         | NIPPLE, GREASE<br>GRAISSEUR                             | 1    | 1    | 1    | 1    | 1    |                   |
| 52       | 6E5-44120-03        | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1    | 1    | 1    | 1    | 1    | L                 |
|          | 6E5-44120-23        | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1    | 1    | 1    | 1    | 1    | X                 |
| 53       | 93210-09165         | O-RING<br>JOINT TORIQUE                                 | 1    | 1    | 1    | 1    | 1    |                   |

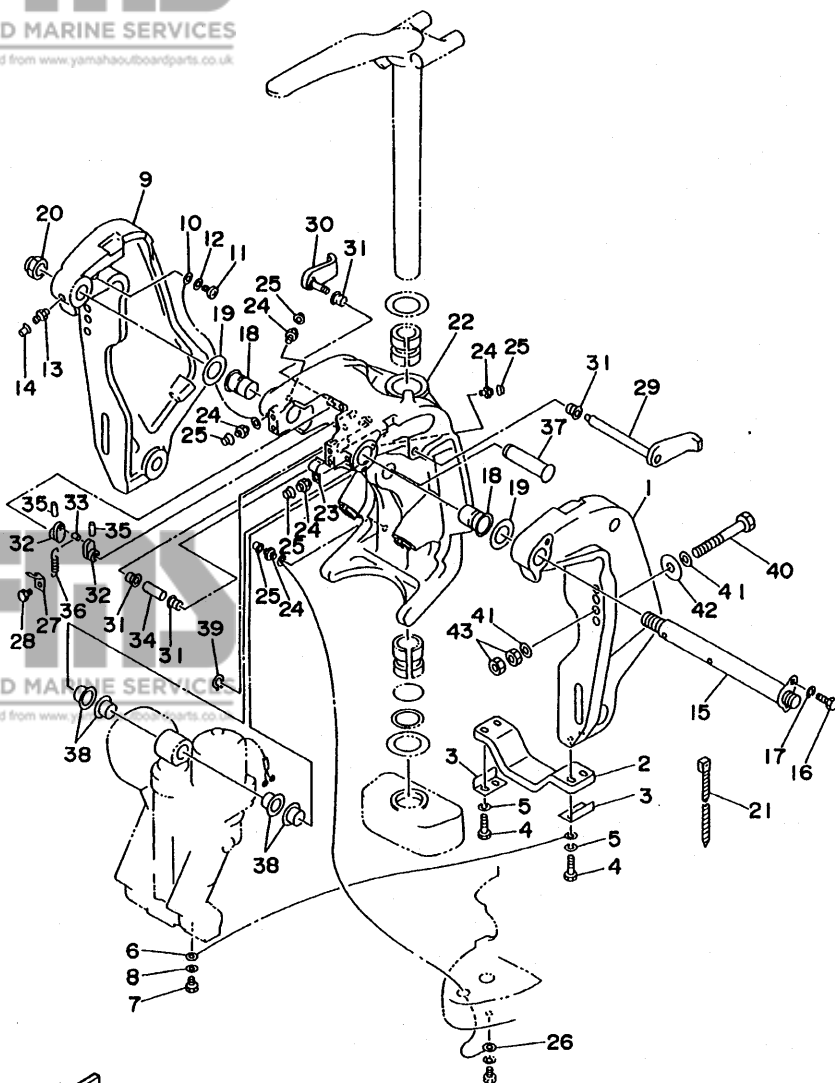


64D0010-0150

**FIG. 16 CONTROL**

**COMMANDE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION       | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES                                               |
|----------|---------------------|-------------------------------|------|------|------|------|------|-----------------------------------------------------------------|
| 54       | 90386-16M66         | BUSH DOUILLE                  | 1    | 1    | 1    | 1    | 1    | FLOOD MARINE SERVICES<br>Downloaded from www.yamahaoutboard.com |
| 55       | 90202-16061         | WASHER, PLATE RONDELLE, PLATE | 2    | 2    | 2    | 2    | 2    |                                                                 |
| 56       | 93410-16006         | CIRCLIP CIRCLIP, TYPE S       | 1    | 1    | 1    | 1    | 1    |                                                                 |
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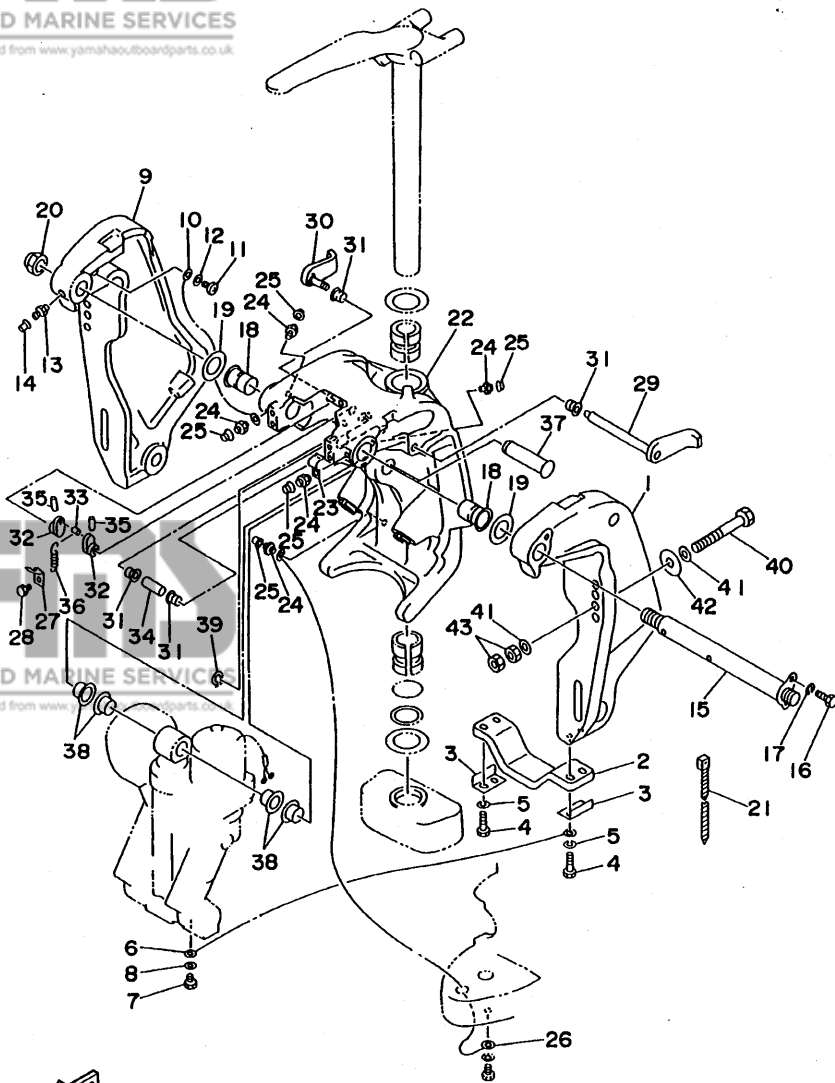


**FWD**  
6N60010-7160

**FIG. 17 BRACKET 1**

**SUPPORT 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64E-43111-02-8D     | BRACKET, CLAMP PRESSE                  | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 6G5-45251-01        | ANODE ANODE                            | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 6G5-44526-00        | PLATE PLAQUE                           | 2    | 2    | 2    | 2    | 2    |                   |
| 4        | 97095-06030         | BOLT BOULON                            | 4    | 4    | 4    | 4    | 4    |                   |
| 5        | 92995-06100         | WASHER, SPRING RONDELLE, GROWER        | 4    | 4    | 4    | 4    | 4    |                   |
| 6        | 6E5-82148-00        | WIRE, LEAD 4 FIL 4                     | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 97095-06010         | BOLT BOULON                            | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 92995-06600         | WASHER RONDELLE                        | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 64E-43112-02-8D     | BRACKET, CLAMP PRESSE                  | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 6E5-82148-00        | WIRE, LEAD 4 FIL 4                     | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 97880-06012         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE  | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE          | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 93700-06M03         | NIPPLE, GREASE GRAISSEUR               | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 663-45119-00        | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR | 1    | 1    | 1    | 1    | 1    | AP                |
| 15       | 64E-43131-01        | BOLT, CLAMP BRACKET BOULON, PRESSE     | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 97095-08020         | BOLT BOULON                            | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 92995-08100         | WASHER RONDELLE                        | 1    | 1    | 1    | 1    | 1    |                   |
| 18       | 90386-25M31         | BUSH DOUILLE                           | 2    | 2    | 2    | 2    | 2    |                   |
| 19       | 90201-26M59         | WASHER, PLATE RONDELLE, PLATE          | 2    | 2    | 2    | 2    | 2    |                   |
| 20       | 90185-22M11         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT  | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 90465-11M10         | CLAMP BRIDE                            | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 64E-43311-10-8D     | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1     | 1    | 1    | 1    | 1    | 1    | L                 |
|          | 64E-43311-20-8D     | BRACKET, SWIVEL 1 SUPPORT, PIVOT 1     | 1    | 1    | 1    | 1    | 1    | X                 |
| 23       | 90465-08M63         | CLAMP BRIDE                            | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 93700-06M03         | NIPPLE, GREASE GRAISSEUR               | 5    | 5    | 5    | 5    | 5    |                   |
| 25       | 663-45119-00        | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR | 5    | 5    | 5    | 5    | 5    | AP                |
| 26       | 6E5-82147-00        | WIRE, LEAD 4 FIL 4                     | 1    | 1    | 1    | 1    | 1    | L                 |

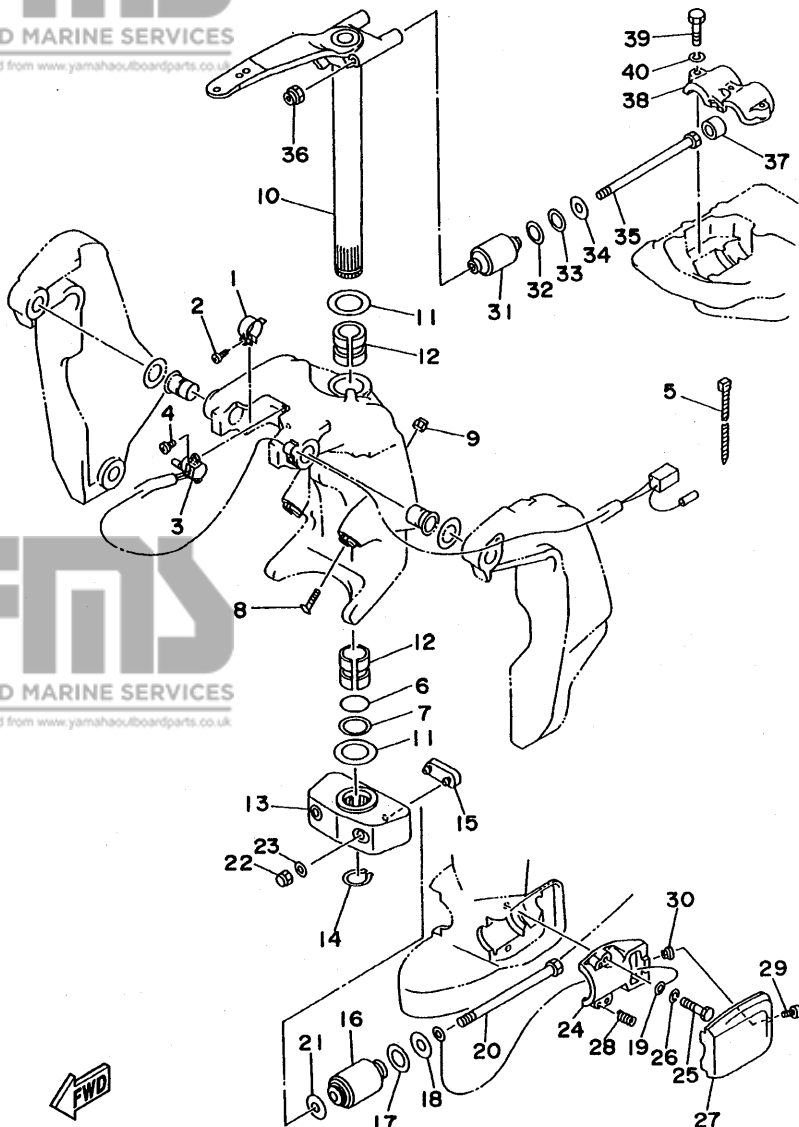


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FIG. 17 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|------|------|------|------|------|-------------------|
| 26       | 6E5-82147-20        | WIRE, LEAD 4                                         | 1    | 1    | 1    | 1    | 1    |                   |
| 27       | 6G5-43144-00        | FIL 4<br>HOOK, SPRING<br>CROCHET                     | 1    | 1    | 1    | 1    | 1    |                   |
| 28       | 97095-06010         | BOLT<br>BOULON                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 29       | 6G5-43181-02        | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE    | 1    | 1    | 1    | 1    | 1    |                   |
| 30       | 6G5-43185-02        | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE    | 1    | 1    | 1    | 1    | 1    |                   |
| 31       | 90386-10M16         | BUSH<br>DOUILLE                                      | 4    | 4    | 4    | 4    | 4    |                   |
| 32       | 6G5-43148-00        | COLLAR, DISTANCE<br>ENTRETOISE                       | 2    | 2    | 2    | 2    | 2    |                   |
| 33       | 90249-06M19         | PIN<br>GOUPILLE                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 34       | 90387-10M05         | COLLAR<br>COLLERETTE                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 35       | 91690-30020         | PIN, SPRING<br>GOUPILLE, ELASTIQUE                   | 2    | 2    | 2    | 2    | 2    |                   |
| 36       | 90506-14M24         | SPRING, TENSION<br>RESSORT, TENSION                  | 1    | 1    | 1    | 1    | 1    |                   |
| 37       | 64E-43126-00        | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1    | 1    | 1    | 1    | 1    |                   |
| 38       | 90386-22M98         | BUSH<br>DOUILLE                                      | 4    | 4    | 4    | 4    | 4    |                   |
| 39       | 93410-22M11         | CIRCLIP<br>CIRCLIP, TYPE S                           | 1    | 1    | 1    | 1    | 1    |                   |
| 40       | 90101-12M03         | BOLT (L:115MM)<br>BOULON (L:115MM)                   | 4    | 4    | 4    | 4    | 4    |                   |
| 41       | 90201-13M01         | WASHER, PLATE<br>RONDELLE, PLATE                     | 8    | 8    | 8    | 8    | 8    |                   |
| 42       | 90201-12M05         | WASHER, PLATE<br>RONDELLE, PLATE                     | 4    | 4    | 4    | 4    | 4    |                   |
| 43       | 95380-12600         | NUT<br>ECROU                                         | 8    | 8    | 8    | 8    | 8    |                   |



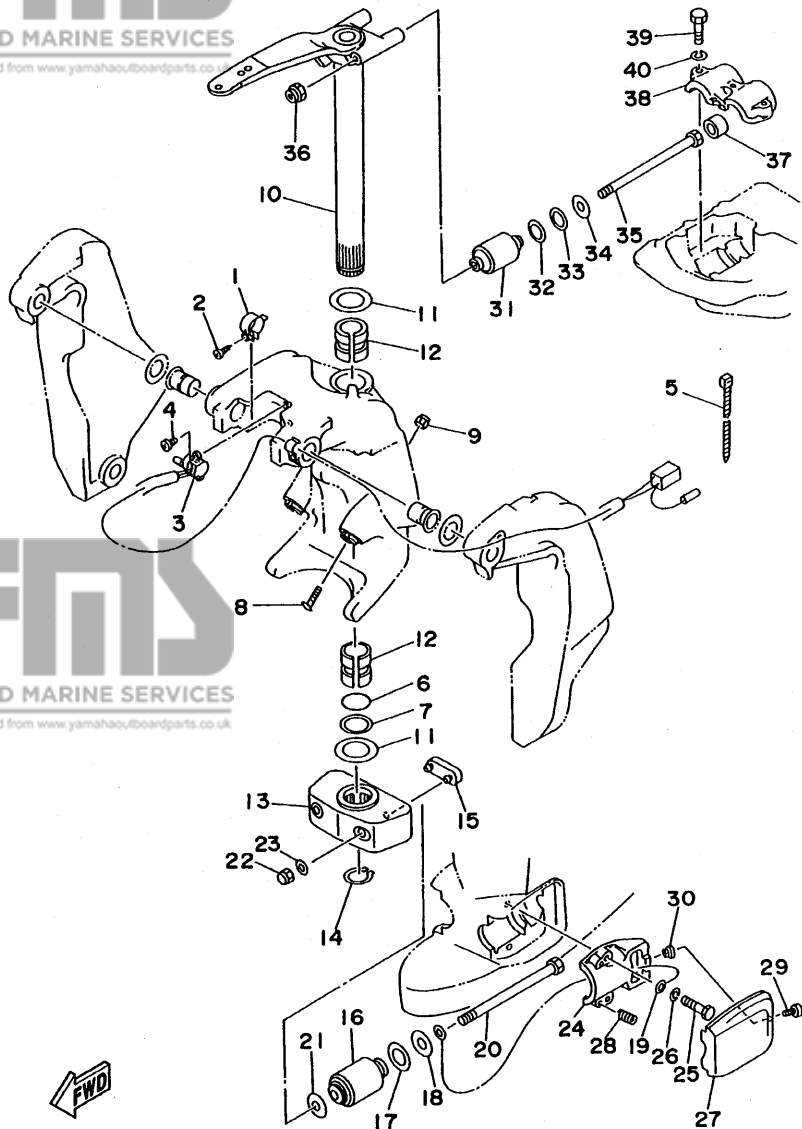
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FIG. 18 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                       | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64E-43139-01        | CAM, TRIM SENDER<br>VILEBREQUIN TRUM                          | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 97780-60525         | SCREW, TAPPING<br>VIS, TETE FRAISEE                           | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 64E-83672-02        | TRIM SENDER<br>INCLINER RACCORD                               | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 97885-06016         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                      | 2    | 2    | 2    | 2    | 2    |                   |
| 5        | 90465-11M10         | CLAMP<br>BRIDE                                                | 3    | 3    | 3    | 3    | 3    |                   |
| 6        | 93210-37MH7         | O-RING<br>JOINT TORIQUE                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 90202-40M47         | WASHER, PLATE<br>RONDELLE, PLATE                              | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 61A-43376-00        | BOLT, THRUST RECEIVER<br>BOULON                               | 2    | 2    | 2    | 2    | 2    |                   |
| 9        | 95780-10300         | NUT, FLANGE<br>ECROU, A COLLERETTE                            | 2    | 2    | 2    | 2    | 2    |                   |
| 10       | 6E5-42510-A1-8D     | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)             | 1    | 1    | 1    | 1    | 1    | L                 |
| 11       | 6E5-42510-B1-8D     | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.)             | 1    | 1    | 1    | 1    | 1    | X                 |
| 12       | 90201-38M60         | WASHER, PLATE<br>RONDELLE, PLATE                              | 2    | 2    | 2    | 2    | 2    |                   |
| 13       | 90386-38M32         | BUSH<br>DOUILLE                                               | 2    | 2    | 2    | 2    | 2    |                   |
| 14       | 6G5-44551-01-8D     | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFERIEUR | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 93410-37M04         | CIRCLIP<br>CIRCLIP, TYPE S                                    | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 6E5-44575-00        | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFERIEUR          | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 6G5-44555-00-94     | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFERIEUR LATERAL    | 2    | 2    | 2    | 2    | 2    |                   |
| 18       | 90202-32M19         | WASHER, PLATE<br>RONDELLE, PLATE                              | 2    | 2    | 2    | 2    | 2    |                   |
| 19       | 90201-16M55         | WASHER, PLATE<br>RONDELLE, PLATE                              | 2    | 2    | 2    | 2    | 2    |                   |
| 20       | 6E5-82149-00        | WIRE, LEAD 3<br>FIL 3                                         | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 90109-14M34         | BOLT<br>BOULON                                                | 2    | 2    | 2    | 2    | 2    |                   |
| 22       | 90201-15M58         | WASHER, PLATE<br>RONDELLE, PLATE                              | 2    | 2    | 2    | 2    | 2    |                   |
| 23       | 95380-14800         | NUT<br>ECROU                                                  | 2    | 2    | 2    | 2    | 2    |                   |
| 24       | 92995-14600         | WASHER<br>RONDELLE                                            | 2    | 2    | 2    | 2    | 2    |                   |
| 25       | 6E5-44552-01-94     | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFERIEUR | 2    | 2    | 2    | 2    | 2    |                   |
| 26       | 97095-10045         | BOLT<br>BOULON                                                | 4    | 4    | 4    | 4    | 4    |                   |
| 27       | 92995-10100         | WASHER<br>RONDELLE                                            | 4    | 4    | 4    | 4    | 4    |                   |

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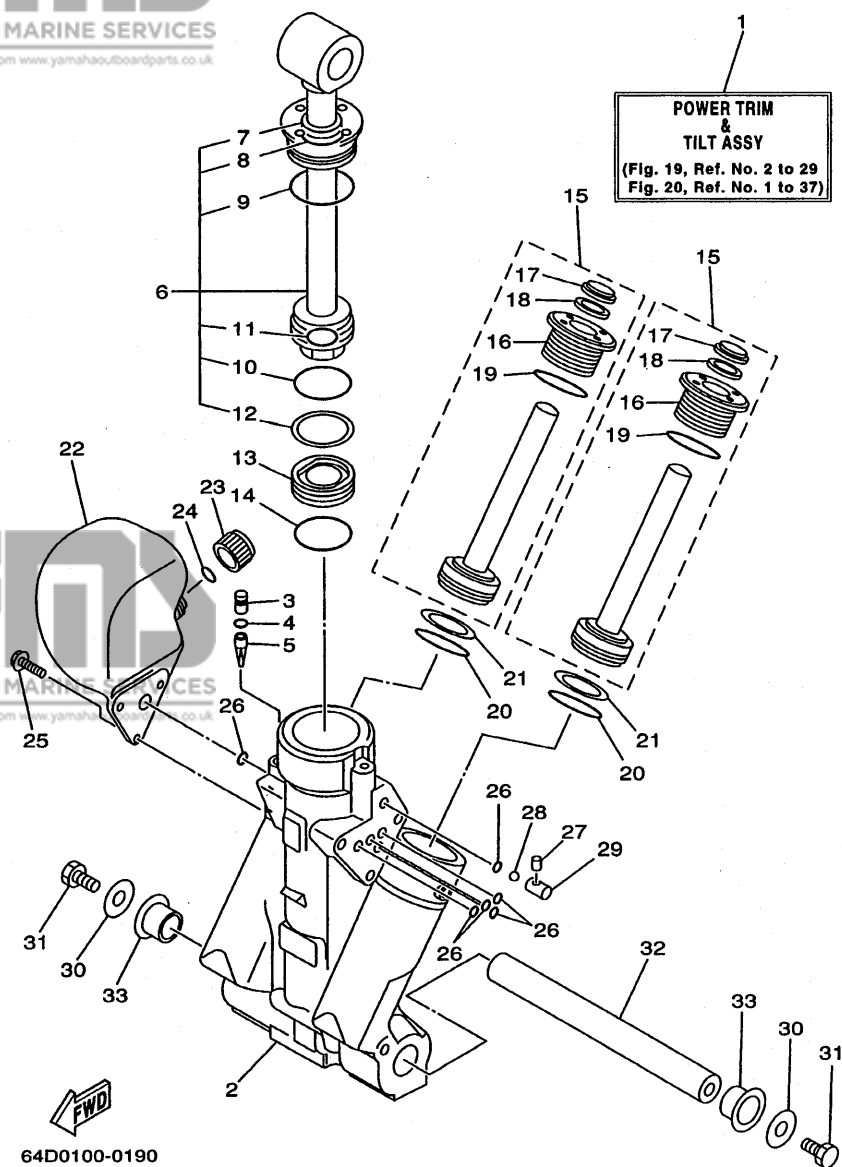


64D0010-7170

FIG. 18 BRACKET 2

SUPPORT 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|------|------|------|------|------|-------------------|
| 27       | 6E5-44553-01-8D     | COVER, LOWER MOUNT<br>COUVERCLE, SUSPENSION INFÉRIEUR      | 2    | 2    | 2    | 2    | 2    |                   |
| 28       | 90501-16M28         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION                | 4    | 4    | 4    | 4    | 4    |                   |
| 29       | 97885-06016         | SCREW, PAN HEAD<br>VIS, TÊTE TRONCONIQUE                   | 2    | 2    | 2    | 2    | 2    |                   |
| 30       | 90179-06066         | NUT<br>ECROU                                               | 2    | 2    | 2    | 2    | 2    |                   |
| 31       | 6G5-44514-00-94     | MOUNT DAMPER, UPPER SIDE<br>SILENT-BLOC, SUPÉRIEUR LATÉRAL | 2    | 2    | 2    | 2    | 2    |                   |
| 32       | 90201-26M57         | WASHER, PLATE<br>RONDELLE, PLATE                           | 2    | 2    | 2    | 2    | 2    |                   |
| 33       | 90202-26M18         | WASHER, PLATE<br>RONDELLE, PLATE                           | 2    | 2    | 2    | 2    | 2    |                   |
| 34       | 90201-14M56         | WASHER, PLATE<br>RONDELLE, PLATE                           | 2    | 2    | 2    | 2    | 2    |                   |
| 35       | 90109-12M37         | BOLT<br>BOULON                                             | 2    | 2    | 2    | 2    | 2    |                   |
| 36       | 90185-12M12         | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCAN                    | 2    | 2    | 2    | 2    | 2    |                   |
| 37       | 663-44575-00        | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFÉRIEUR       | 2    | 2    | 2    | 2    | 2    |                   |
| 38       | 6E5-44511-00-5B     | COVER, UPPER MOUNT<br>COUVERCLE, SUSPENSION SUPÉRIEUR      | 1    | 1    | 1    | 1    | 1    |                   |
| 39       | 97095-10045         | BOLT<br>BOULON                                             | 3    | 3    | 3    | 3    | 3    |                   |
| 40       | 92995-10100         | WASHER<br>RONDELLE                                         | 3    | 3    | 3    | 3    | 3    |                   |



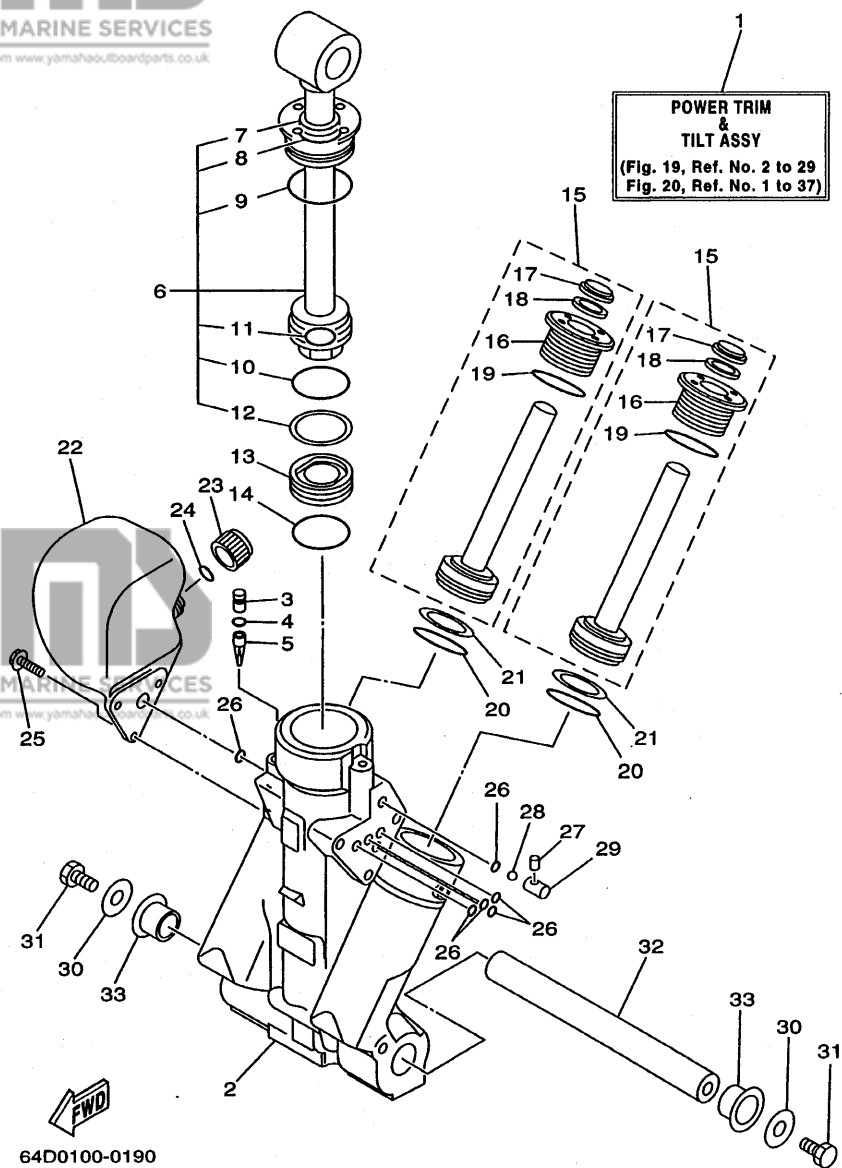
64D0100-0190

**FIG. 19 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1**

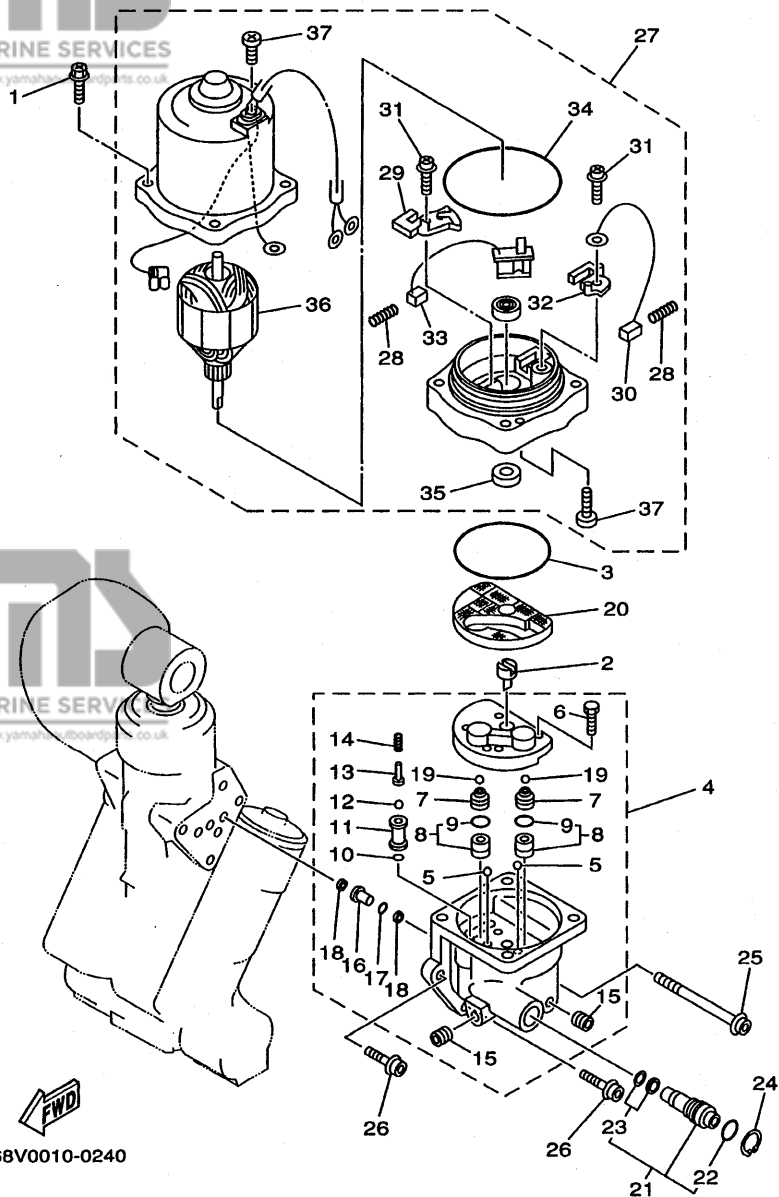
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | 150F | 175D | 200F | 150 | 200 | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|------|------|------|-----|-----|-------------------|
| 1        | 64E-43800-01-4D     | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (ENS.) | 1    | 1    | 1    | 1   | 1   |                   |
| 2        | 64E-43825-01        | HOUSING, TRIM & TILT<br>CARTER                               | 1    | 1    | 1    | 1   | 1   |                   |
| 3        | 64E-4388J-00        | PLUG 2<br>BOUCHON 2                                          | 1    | 1    | 1    | 1   | 1   |                   |
| 4        | 93210-10M74         | O-RING<br>JOINT TORIQUE                                      | 1    | 1    | 1    | 1   | 1   |                   |
| 5        | 64E-43817-00        | FILTER 2<br>FILTRE 2                                         | 1    | 1    | 1    | 1   | 1   |                   |
| 6        | 64E-43810-00        | PISTON SUB ASSY<br>PISTON AUXILIAIRE (ENS.)                  | 1    | 1    | 1    | 1   | 1   |                   |
| 7        | 64E-43898-00        | .SEAL, DUST 2<br>.JOINT ANTI-PUSSIÈRE                        | 1    | 1    | 1    | 1   | 1   |                   |
| 8        | 64E-43867-00        | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    | 1    | 1   | 1   |                   |
| 9        | 64E-43866-00        | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    | 1    | 1   | 1   |                   |
| 10       | 6E5-43862-00        | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    | 1    | 1   | 1   |                   |
| 11       | 64E-43883-00        | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    | 1    | 1   | 1   |                   |
| 12       | 6E5-43872-00        | .RING, BACK UP<br>.RESSORT                                   | 1    | 1    | 1    | 1   | 1   |                   |
| 13       | 6E5-43814-02        | PISTON, FREE<br>PISTON                                       | 1    | 1    | 1    | 1   | 1   |                   |
| 14       | 6E5-43862-00        | O-RING<br>JOINT TORIQUE                                      | 1    | 1    | 1    | 1   | 1   |                   |
| 15       | 64E-43820-00        | PISTON SUB ASSY<br>PISTON AUXILIAIRE (ENS.)                  | 2    | 2    | 2    | 2   | 2   |                   |
| 16       | 64E-43821-00        | .SCREW, TRIM CYLINDER END<br>.VIS                            | 1    | 1    | 1    | 1   | 1   |                   |
| 17       | 64E-43822-00        | .SEAL, TRIM DUST<br>.JOINT                                   | 1    | 1    | 1    | 1   | 1   |                   |
| 18       | 64E-4384J-00        | .SEAL, TRIM DOWN<br>.JOINT                                   | 1    | 1    | 1    | 1   | 1   |                   |
| 19       | 6G5-43864-00        | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    | 1    | 1   | 1   |                   |
| 20       | 6E5-43864-00        | O-RING<br>JOINT TORIQUE                                      | 2    | 2    | 2    | 2   | 2   |                   |
| 21       | 6E5-43874-01        | RING, BACK UP<br>RESSORT                                     | 2    | 2    | 2    | 2   | 2   |                   |
| 22       | 64E-43828-00        | BODY, RESERVOIR<br>CORPS                                     | 1    | 1    | 1    | 1   | 1   |                   |
| 23       | 64E-43829-00        | PLUG, RESERVOIR<br>BOUCHON                                   | 1    | 1    | 1    | 1   | 1   |                   |
| 24       | 64E-43897-00        | O-RING<br>JOINT TORIQUE                                      | 1    | 1    | 1    | 1   | 1   |                   |
| 25       | 64E-4388E-00        | BOLT, SCREW<br>BOUCHON                                       | 3    | 3    | 3    | 3   | 3   |                   |
| 26       | 64E-43869-00        | O-RING<br>JOINT TORIQUE                                      | 6    | 6    | 6    | 6   | 6   |                   |
| 27       | 64E-4381G-00        | PIN<br>COUILL                                                | 1    | 1    | 1    | 1   | 1   |                   |

**FIG. 19 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                           | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|------|------|------|------|------|-------------------|
| 28       | 6E5-43858-00        | BALL BILLE                                        | 1    | 1    | 1    | 1    | 1    |                   |
| 29       | 64E-4382G-00        | VALVE, SEAT JEU DE POINTEAUX                      | 1    | 1    | 1    | 1    | 1    |                   |
| 30       | 90201-08M14         | WASHER, PLATE RONDELLE, PLATE                     | 2    | 2    | 2    | 2    | 2    |                   |
| 31       | 97080-08016         | BOLT BOULON                                       | 2    | 2    | 2    | 2    | 2    |                   |
| 32       | 64E-43818-01        | PIN, LOWER SHOCK MOUNT AXE, INFÉRIEUR AMORTISSEUR | 1    | 1    | 1    | 1    | 1    |                   |
| 33       | 90386-22M98         | BUSH DOUILLE                                      | 2    | 2    | 2    | 2    | 2    |                   |



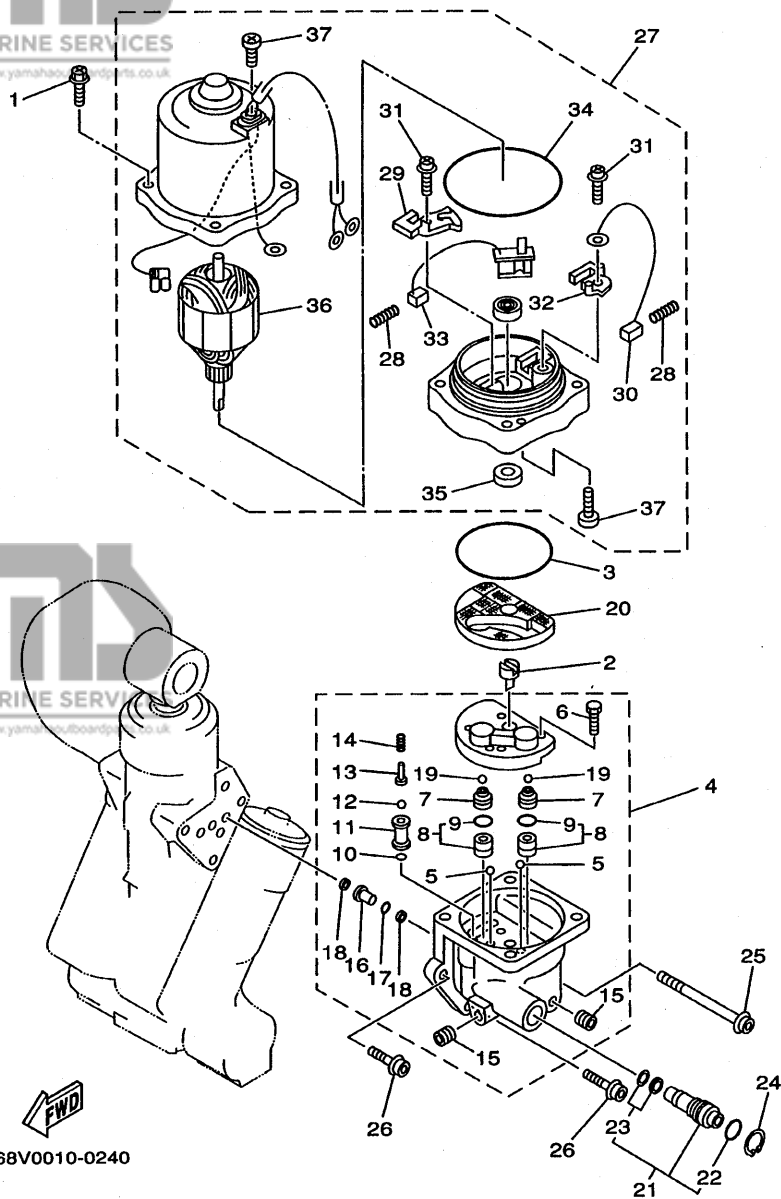




68V0010-0240

FIG. 20 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

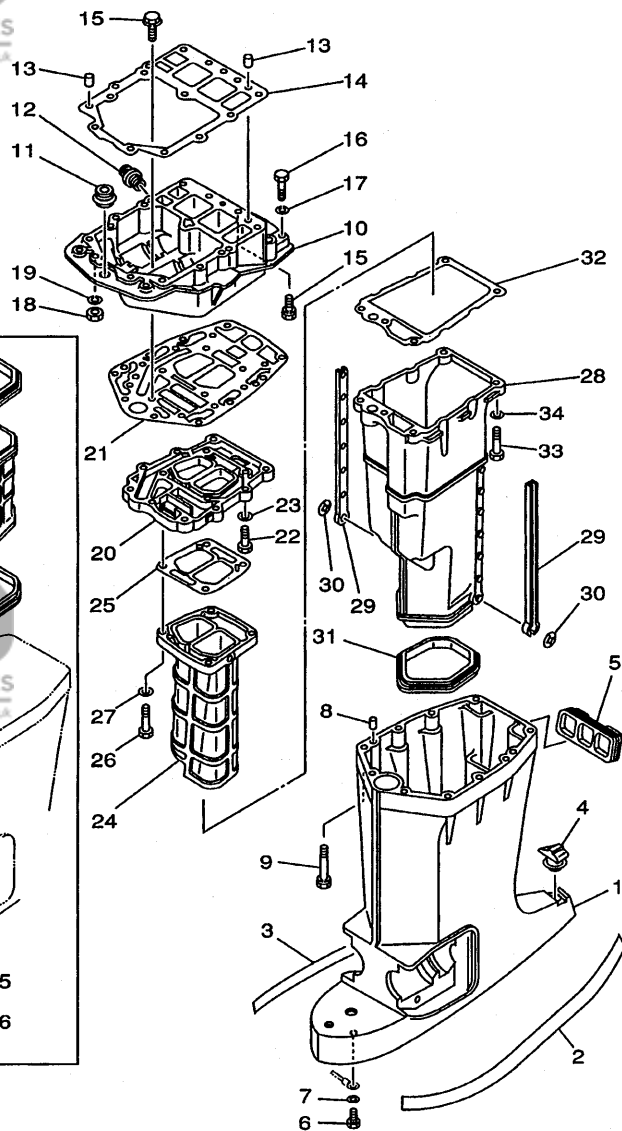
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                         | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64E-4388E-00        | BOLT, SCREW<br>BOUCHON                          | 4    | 4    | 4    | 4    | 4    |                   |
| 2        | 64E-43831-00        | CONNECTOR, SHAFT<br>RACCORD                     | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 64E-43868-00        | O-RING<br>JOINT TORIQUE                         | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 64E-43830-00        | GEAR PUMP ASSY<br>POMPE A PIGNON (ENS.)         | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 72X-43858-00        | .BALL<br>.BILLE                                 | 2    | 2    | 2    | 2    | 2    |                   |
| 6        | 64E-43843-00        | .SCREW, VALVE LOCK<br>.VIS                      | 4    | 4    | 4    | 4    | 4    |                   |
| 7        | 64E-43841-00        | .PISTON, SHUTTLE<br>.PISTON                     | 2    | 2    | 2    | 2    | 2    |                   |
| 8        | 64E-43802-00        | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.)    | 2    | 2    | 2    | 2    | 2    |                   |
| 9        | 6E5-43896-00        | .O-RING<br>.JOINT TORIQUE                       | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 6G5-43863-00        | .O-RING<br>.JOINT TORIQUE                       | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 64E-43851-00        | .SEAT, RELIEF VALVE<br>.SIEGE                   | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 64E-43858-00        | .BALL<br>.BILLE                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 64E-43859-00        | .PIN, VALVE SUPPORT<br>.GOUPILLE                | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 64E-43855-00        | .SPRING, UP RELIEF<br>.RESSORT                  | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 6E5-43826-01        | .PLUG, TAPER SCREW<br>BOUCHON                   | 2    | 2    | 2    | 2    | 2    |                   |
| 16       | 64E-43850-00        | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.)    | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 64E-43865-00        | .O-RING<br>.JOINT TORIQUE                       | 1    | 1    | 1    | 1    | 1    |                   |
| 18       | 64E-43816-00        | .FILTER 1<br>.FILTRE 1                          | 2    | 2    | 2    | 2    | 2    |                   |
| 19       | 64E-43858-00        | .BALL<br>.BILLE                                 | 2    | 2    | 2    | 2    | 2    |                   |
| 20       | 64E-43817-10        | FILTER 2<br>FILTRE 2                            | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 64E-43860-00        | MANUAL VALVE SUB-ASSY<br>SOUPAPE, MANUEL (ENS.) | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 72X-85075-L0        | .O-RING<br>.JOINT TORIQUE                       | 1    | 1    | 1    | 1    | 1    |                   |
| 23       | 64E-43827-00        | .RING SET<br>.BILLE                             | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 64E-43875-00        | RING, SNAP<br>RESSORT                           | 1    | 1    | 1    | 1    | 1    |                   |
| 25       | 64E-43879-10        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 1    | 1    | 1    | 1    | 1    |                   |
| 26       | 64E-43879-00        | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE        | 2    | 2    | 2    | 2    | 2    |                   |
| 27       | 64E-43880-00        | MOTOR ASSY<br>MOTEUR (ENS.)                     | 1    | 1    | 1    | 1    | 1    |                   |



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FIG. 20 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | 150F | 175D | 200F | 150L | 200L | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|------|------|------|------|------|-------------------|
| 28       | 6H1-4386K-10        | .SPRING, BRUSH<br>.RESSORT, BALAI          | 2    | 2    | 2    | 2    | 2    |                   |
| 29       | 64E-4380J-00        | .HOLDER, BRUSH<br>.PORTE-BALAI             | 1    | 1    | 1    | 1    | 1    |                   |
| 30       | 64E-43891-00        | .BRUSH 1<br>.BALAI 1                       | 1    | 1    | 1    | 1    | 1    |                   |
| 31       | 98507-04010         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE | 2    | 2    | 2    | 2    | 2    |                   |
| 32       | 64E-4380F-00        | .HOLDER, BRUSH 2<br>.PORTE-BALAI 2         | 1    | 1    | 1    | 1    | 1    |                   |
| 33       | 64E-43892-00        | .BRUSH 2<br>.BALAI 2                       | 1    | 1    | 1    | 1    | 1    |                   |
| 34       | 6G5-43865-00        | .O-RING<br>.JOINT TORIQUE                  | 1    | 1    | 1    | 1    | 1    |                   |
| 35       | 93102-08M43         | .OIL SEAL<br>.JOINT SPY                    | 1    | 1    | 1    | 1    | 1    |                   |
| 36       | 64E-43805-00        | .ARMATURE ASSY<br>.INDUIT (ENS.)           | 1    | 1    | 1    | 1    | 1    |                   |
| 37       | 64E-43843-10        | .SCREW, VALVE LOCK<br>.VIS                 | 3    | 3    | 3    | 3    | 3    |                   |

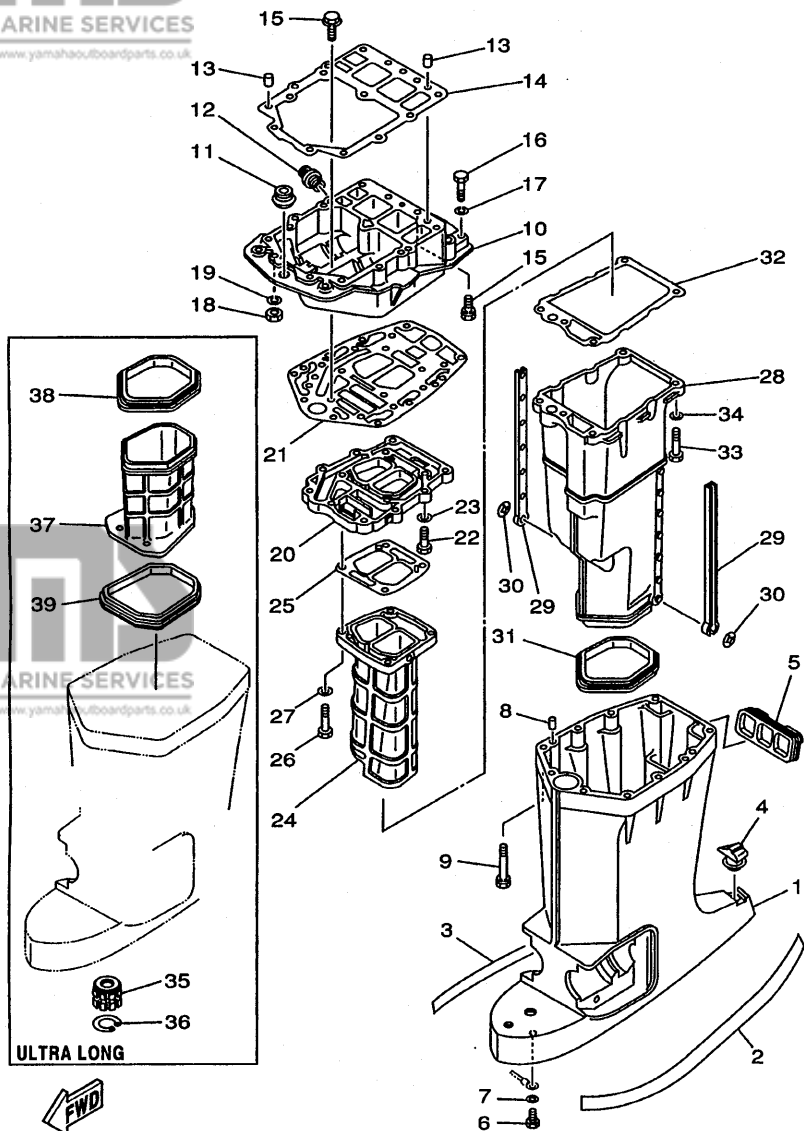


6G50200-9190

FIG. 21 UPPER CASING

FOURREAU

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6E5-45111-02-8D     | CASING, UPPER FOURREAU                             | 1    | 1    | 1    | 1    | 1    | L                 |
|          | 6E5-45111-23-8D     | CASING, UPPER FOURREAU                             | 1    | 1    | 1    | 1    | 1    | X                 |
| 2        | 6R3-42791-41        | MARK 1 ETIQUETTE 1                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 6R3-42792-41        | MARK ETIQUETTE                                     | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 6E5-45155-00        | CAP CAPUCHON                                       | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 6E5-42769-00        | SEAL, RUBBER BOURRELET, CAOUTCHOUC                 | 1    | 1    | 1    | 1    | 1    |                   |
| 6        | 97095-06010         | BOLT BOULON                                        | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 92995-06600         | WASHER RONDELLE                                    | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 93608-12M05         | PIN, DOWEL GOUJON                                  | 2    | 2    | 2    | 2    | 2    |                   |
| 9        | 90119-08M78         | BOLT, WITH WASHER BOULON, AVEC RONDELLE            | 6    | 6    | 6    | 6    | 6    |                   |
| 10       | 6G5-41137-02-94     | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT            | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 6E5-42724-00        | GROMMET PASSE-FIL                                  | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 6G5-12581-00        | JOINT, HOSE 1 JOINT DE TUYAU                       | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 93608-12M05         | PIN, DOWEL GOUJON                                  | 2    | 2    | 2    | 2    | 2    |                   |
| 14       | 6G5-45113-A1        | GASKET, UPPER CASING JOINT, TUBE D'ARBRE           | 1    | 1    | 1    | 1    | 1    |                   |
| 15       | 90119-08M79         | BOLT, WITH WASHER BOULON, AVEC RONDELLE            | 6    | 6    | 6    | 6    | 6    |                   |
| 16       | 97095-08045         | BOLT BOULON                                        | 2    | 2    | 2    | 2    | 2    |                   |
| 17       | 92995-08100         | WASHER RONDELLE                                    | 2    | 2    | 2    | 2    | 2    |                   |
| 18       | 95380-08700         | NUT ECROU                                          | 2    | 2    | 2    | 2    | 2    |                   |
| 19       | 92995-08100         | WASHER RONDELLE                                    | 2    | 2    | 2    | 2    | 2    |                   |
| 20       | 6G5-41131-01-5B     | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 6G5-45114-A0        | GASKET, UPPER CASING JOINT, TUBE D'ARBRE           | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 97095-08030         | BOLT BOULON                                        | 4    | 4    | 4    | 4    | 4    |                   |
| 23       | 92995-08600         | WASHER RONDELLE                                    | 4    | 4    | 4    | 4    | 4    |                   |
| 24       | 64D-41132-00-5B     | MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT               | 1    | 1    | 1    | 1    | 1    |                   |
| 25       | 6G5-41134-A0        | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 1    | 1    | 1    | 1    | 1    |                   |
| 26       | 97095-08045         | BOLT BOULON                                        | 4    | 4    | 4    | 4    | 4    |                   |



6G50200-9190

FIG. 21 UPPER CASING

FOURREAU

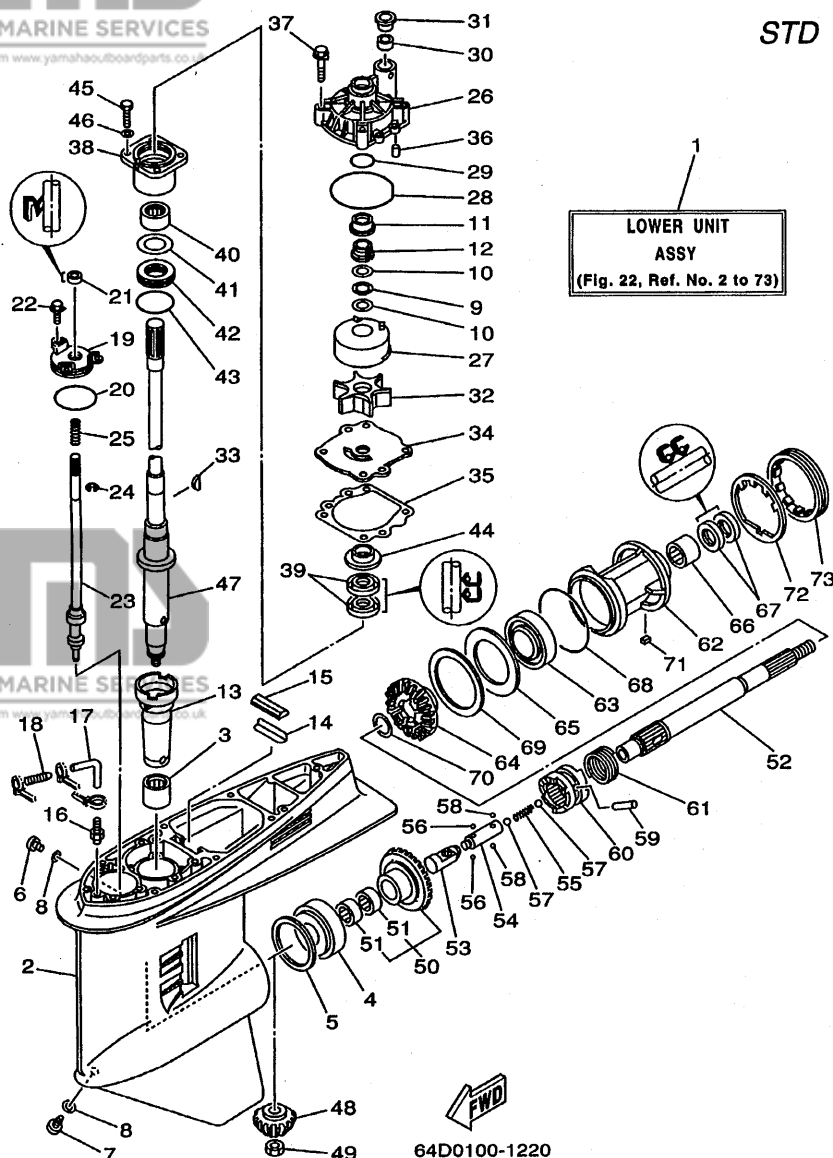
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|------|------|------|------|------|-------------------|
| 27       | 92995-08600         | WASHER RONDELLE                                    | 4    | 4    | 4    | 4    | 4    |                   |
| 28       | 6E5-14711-01-5B     | MUFFLER 1 POT D'ECHAPPEMENT 1                      | 1    | 1    | 1    | 1    | 1    |                   |
| 29       | 6E5-14737-00        | DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT       | 2    | 2    | 2    | 2    | 2    |                   |
| 30       | 90183-05M02         | NUT, SPRING ECROU, RESSORT                         | 2    | 2    | 2    | 2    | 2    |                   |
| 31       | 6E5-45123-00        | GASKET, MUFFLER JOINT, POT DE DETENTE              | 1    | 1    | 1    | 1    | 1    |                   |
| 32       | 6E5-41135-A0        | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 1    | 1    | 1    | 1    | 1    |                   |
| 33       | 97095-08045         | BOLT BOULON                                        | 5    | 5    | 5    | 5    | 5    |                   |
| 34       | 92995-08600         | WASHER RONDELLE                                    | 5    | 5    | 5    | 5    | 5    |                   |
| 35       | 6E5-45318-00        | BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR         | 1    | 1    | 1    | 1    | 1    | X                 |
| 36       | 93420-36M01         | CIRCLIP CIRCLIP, TYPE S                            | 1    | 1    | 1    | 1    | 1    | X                 |
| 37       | 64D-14721-20-5B     | MUFFLER 2 POT D'ECHAPPEMENT 2                      | 1    | 1    | 1    | 1    | 1    | X                 |
| 38       | 64D-45123-00        | GASKET, MUFFLER JOINT, POT DE DETENTE              | 1    | 1    | 1    | 1    | 1    | X                 |
| 39       | 64D-45375-00        | DAMPER, SEAL BOURRELET, CAOUTCHOUC                 | 1    | 1    | 1    | 1    | 1    | X                 |

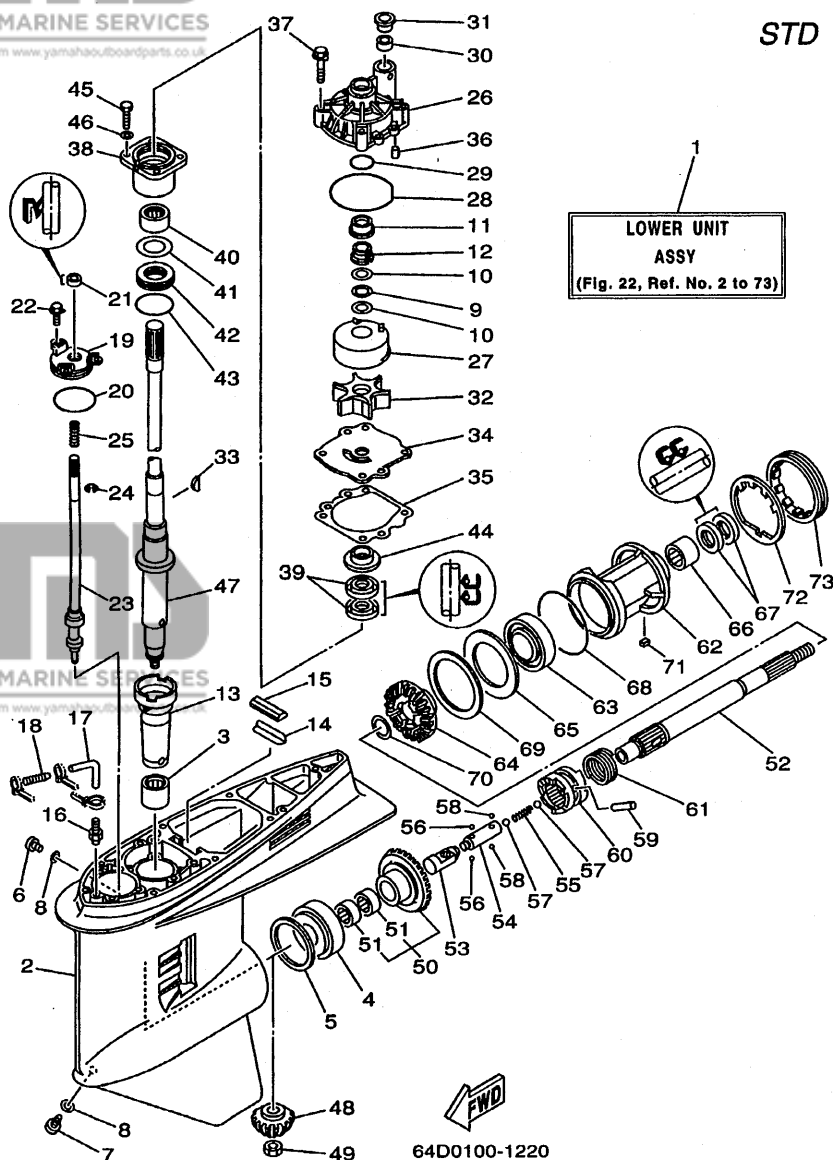
FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                       | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64D-45300-01-8D     | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    | 1    | 1    |      |      |      | L                 |
|          | 64E-45300-01-8D     | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    |      |      | 1    |      |      | L                 |
|          | 64D-45300-21-8D     | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    | 1    | 1    |      |      |      | X                 |
|          | 64E-45300-21-8D     | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)    |      |      | 1    |      |      | X                 |
| 2        | 6J9-45301-04-8D     | CASING, LOWER<br>BEQUILLE                     | 1    | 1    | 1    |      |      |                   |
| 3        | 93311-928U5         | BEARING<br>ROULEMENT                          | 1    | 1    | 1    |      |      |                   |
| 4        | 93332-000V3         | BEARING<br>ROULEMENT                          | 1    | 1    | 1    |      |      |                   |
| 5        | 6G5-45567-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)            | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45567-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)            | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45567-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)            | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45567-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)            | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45567-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)            | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45567-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)            | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45567-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)            | 1    | 1    | 1    |      |      | UR                |
| 6        | 90340-08M04         | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT    | 1    | 1    | 1    |      |      |                   |
| 7        | 688-45341-00        | PLUG, DRAIN<br>BOUCHON DE VIDANGE             | 1    | 1    | 1    |      |      |                   |
| 8        | 90430-08020         | GASKET<br>JOINT                               | 2    | 2    | 2    |      |      |                   |
| 9        | 90206-22M19         | WASHER, WAVE<br>RONDELLE, ONDULEE             | 1    | 1    | 1    |      |      |                   |
| 10       | 90201-22M01         | WASHER, PLATE<br>RONDELLE, PLATE              | 2    | 2    | 2    |      |      |                   |
| 11       | 61A-45527-00        | COLLAR, DRIVE SHAFT<br>ENTRETOISE             | 1    | 1    | 1    |      |      |                   |
| 12       | 61A-45538-00        | SPACER 1<br>ENTRETOISE                        | 1    | 1    | 1    |      |      |                   |
| 13       | 6G5-45536-01        | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR  | 1    | 1    | 1    |      |      |                   |
| 14       | 663-45376-00-94     | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1    | 1    | 1    |      |      | L                 |
|          | 64D-45376-00-94     | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1    | 1    | 1    |      |      | X                 |
| 15       | 688-45375-00        | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC         | 1    | 1    | 1    |      |      |                   |
| 16       | 6E5-45378-00        | NIPPLE, HOSE<br>RACCORD, TUYAU                | 1    | 1    | 1    |      |      |                   |
| 17       | 90445-07ME8         | HOSE (L80)<br>DURITE (L80)                    | 1    | 1    | 1    |      |      | L                 |

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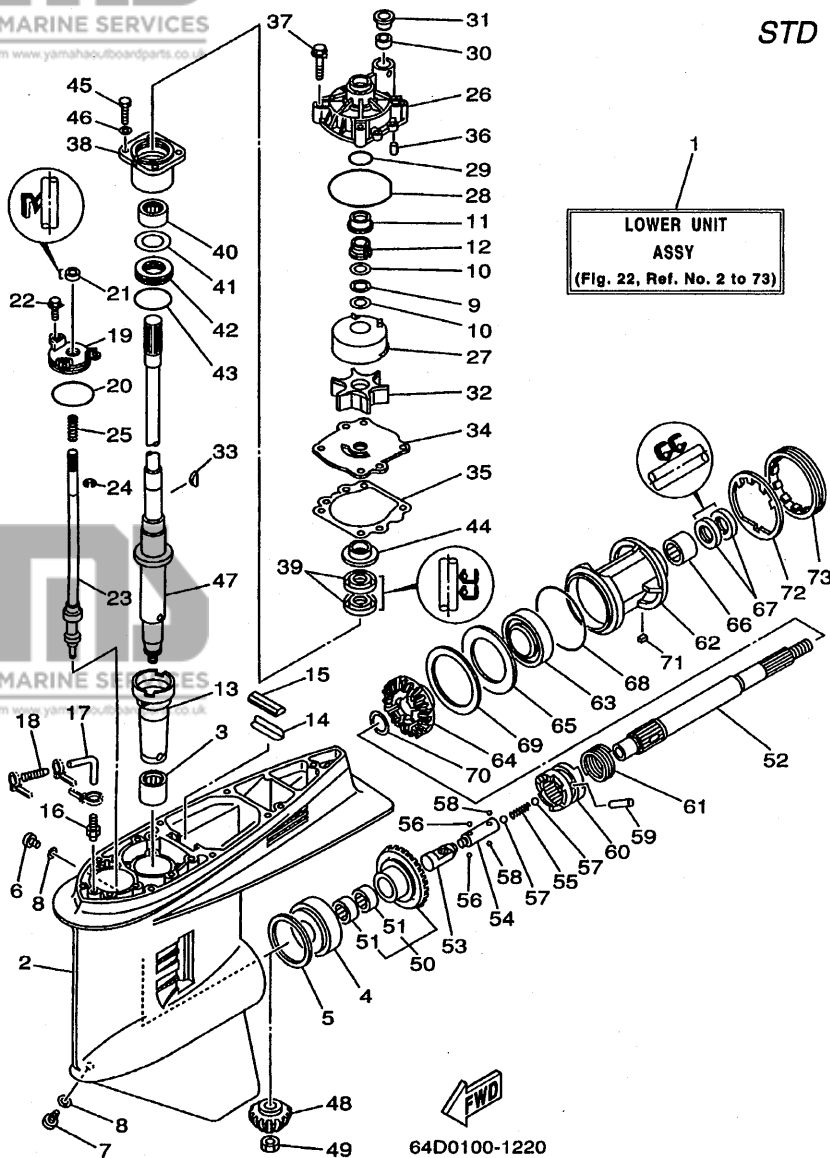


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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION   | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|---------------------------|------|------|------|------|------|-------------------|
| 17       | 90445-07ME9         | HOSE (L120)               | 1    | 1    | 1    |      |      |                   |
| 18       | 6E5-83558-10        | DURITE (L120)             | 1    | 1    | 1    |      |      |                   |
| 19       | 6E5-45321-00        | END, NIPPLE               | 1    | 1    | 1    |      |      |                   |
| 20       | 93210-58144         | RACCORD DE NIPPLE         | 1    | 1    | 1    |      |      |                   |
| 21       | 93106-09014         | PLATE                     | 1    | 1    | 1    |      |      |                   |
| 22       | 90119-06M10         | PLAQUETTE                 | 1    | 1    | 1    |      |      |                   |
| 23       | 6G5-44150-02        | O-RING                    | 1    | 1    | 1    |      |      |                   |
| 24       | 93430-08006         | JOINT TORIQUE             | 1    | 1    | 1    |      |      |                   |
| 25       | 90501-11M10         | OIL SEAL                  | 1    | 1    | 1    |      |      |                   |
| 26       | 61A-44311-01        | JOINT SPY                 | 1    | 1    | 1    |      |      |                   |
| 27       | 61A-44322-02        | BOLT, WITH WASHER         | 3    | 3    | 3    |      |      |                   |
| 28       | 93210-86M38         | BOULON, AVEC RONDELLE     | 1    | 1    | 1    |      |      |                   |
| 29       | 93210-37160         | SHIFT CAM ASSY            | 1    | 1    | 1    |      |      |                   |
| 30       | 6E5-44365-00        | CAME D'INVERSION          | 1    | 1    | 1    |      |      |                   |
| 31       | 6E5-44312-00        | CIRCLIP                   | 1    | 1    | 1    |      |      |                   |
| 32       | 6E5-44352-01        | CIRCLIP, TYPE S           | 1    | 1    | 1    |      |      |                   |
| 33       | 90280-04M05         | SPRING, COMPRESSION       | 1    | 1    | 1    |      |      |                   |
| 34       | 6G5-44323-00        | RESSORT, COMPRESSION      | 1    | 1    | 1    |      |      |                   |
| 35       | 6E5-44315-A0        | HOUSING, WATER PUMP       | 1    | 1    | 1    |      |      |                   |
| 36       | 93606-12019         | CORPS, POMPE A EAU        | 1    | 1    | 1    |      |      |                   |
| 37       | 90119-08M14         | INSERT, CARTRIDGE         | 1    | 1    | 1    |      |      |                   |
| 38       | 6E5-45331-00-94     | CUVETTE                   | 1    | 1    | 1    |      |      |                   |
| 39       | 93101-28M16         | O-RING                    | 1    | 1    | 1    |      |      |                   |
| 40       | 93317-330U2         | JOINT TORIQUE             | 1    | 1    | 1    |      |      |                   |
| 41       | 6E5-45587-01-10     | O-RING                    | 1    | 1    | 1    |      |      |                   |
| 42       | 6E5-45587-01-12     | JOINT TORIQUE             | 1    | 1    | 1    |      |      |                   |
| 43       | 6E5-45587-01-15     | DAMPER, WATER SEAL        | 1    | 1    | 1    |      |      |                   |
| 44       | 6E5-45587-01-12     | JOINT, TUBE D'EAU         | 1    | 1    | 1    |      |      |                   |
| 45       | 6E5-45587-01-15     | COVER, WATER PUMP HOUSING | 1    | 1    | 1    |      |      |                   |
| 46       | 6E5-45587-01-12     | COUVERCLE                 | 1    | 1    | 1    |      |      |                   |
| 47       | 6E5-45587-01-12     | IMPELLER                  | 1    | 1    | 1    |      |      |                   |
| 48       | 6E5-45587-01-12     | TURBINE                   | 1    | 1    | 1    |      |      |                   |
| 49       | 6E5-45587-01-12     | KEY, WOODRUFF             | 1    | 1    | 1    |      |      |                   |
| 50       | 6E5-45587-01-12     | CLAVETTE, DEMI-LUNE       | 1    | 1    | 1    |      |      |                   |
| 51       | 6E5-45587-01-12     | OUTER PLATE, CARTRIDGE    | 1    | 1    | 1    |      |      |                   |
| 52       | 6E5-45587-01-12     | PLAQUE EXTERIEURE         | 1    | 1    | 1    |      |      |                   |
| 53       | 6E5-45587-01-12     | GASKET, WATER PUMP        | 1    | 1    | 1    |      |      |                   |
| 54       | 6E5-45587-01-12     | JOINT, POMPE A EAU        | 1    | 1    | 1    |      |      |                   |
| 55       | 6E5-45587-01-12     | PIN, DOWEL                | 2    | 2    | 2    |      |      |                   |
| 56       | 6E5-45587-01-12     | GOUJON                    | 2    | 2    | 2    |      |      |                   |
| 57       | 6E5-45587-01-12     | BOLT, WITH WASHER         | 4    | 4    | 4    |      |      |                   |
| 58       | 6E5-45587-01-12     | BOULON, AVEC RONDELLE     | 1    | 1    | 1    |      |      |                   |
| 59       | 6E5-45587-01-12     | HOUSING, BEARING          | 1    | 1    | 1    |      |      |                   |
| 60       | 6E5-45587-01-12     | FLASQUE, ROULEMENT        | 1    | 1    | 1    |      |      |                   |
| 61       | 6E5-45587-01-12     | OIL SEAL                  | 2    | 2    | 2    |      |      |                   |
| 62       | 6E5-45587-01-12     | JOINT SPY                 | 1    | 1    | 1    |      |      |                   |
| 63       | 6E5-45587-01-12     | BEARING                   | 1    | 1    | 1    |      |      |                   |
| 64       | 6E5-45587-01-12     | ROULEMENT                 | 1    | 1    | 1    |      |      |                   |
| 65       | 6E5-45587-01-12     | SHIM (T.O.10MM)           | 1    | 1    | 1    |      |      | UR                |
| 66       | 6E5-45587-01-12     | CALE (T.O.10MM)           | 1    | 1    | 1    |      |      | UR                |
| 67       | 6E5-45587-01-12     | SHIM (T.O.12MM)           | 1    | 1    | 1    |      |      | UR                |
| 68       | 6E5-45587-01-12     | CALE (T.O.12MM)           | 1    | 1    | 1    |      |      | UR                |
| 69       | 6E5-45587-01-12     | SHIM (T.O.15MM)           | 1    | 1    | 1    |      |      | UR                |
| 70       | 6E5-45587-01-12     | CALE (T.O.15MM)           | 1    | 1    | 1    |      |      | UR                |
| 71       | 6E5-45587-01-12     | SHIM (T.O.15MM)           | 1    | 1    | 1    |      |      | UR                |
| 72       | 6E5-45587-01-12     | CALE (T.O.15MM)           | 1    | 1    | 1    |      |      | UR                |
| 73       | 6E5-45587-01-12     | SHIM (T.O.15MM)           | 1    | 1    | 1    |      |      | UR                |



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LOWER UNIT  
ASSY  
(Fig. 22, Ref. No. 2 to 73)

64D0100-1220

FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | 150F | 175D | 200F | 150L | 200L | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|------|------|------|------|------|-------------------|
| 41       | 6E5-45587-01-18     | SHIM (T:0.18MM)                          | 1    | 1    | 1    |      |      | UR                |
|          | 6E5-45587-01-30     | CALE (T:0.18MM)                          | 1    | 1    | 1    |      |      | UR                |
|          | 6E5-45587-01-40     | SHIM (T:0.30MM)                          | 1    | 1    | 1    |      |      | UR                |
|          | 6E5-45587-01-50     | SHIM (T:0.40MM)                          | 1    | 1    | 1    |      |      | UR                |
|          | 6E5-45587-01-50     | CALE (T:0.40MM)                          | 1    | 1    | 1    |      |      | UR                |
|          | 6E5-45587-01-50     | SHIM (T:0.50MM)                          | 1    | 1    | 1    |      |      | UR                |
|          | 6E5-45587-01-50     | CALE (T:0.50MM)                          | 1    | 1    | 1    |      |      | UR                |
| 42       | 93341-930V2         | BEARING ROULEMENT                        | 1    | 1    | 1    |      |      |                   |
| 43       | 93210-55M14         | O-RING JOINT TORIQUE                     | 1    | 1    | 1    |      |      |                   |
| 44       | 6E5-45344-00        | COVER, OIL SEAL FLASQUE, JOINT D'HUILE   | 1    | 1    | 1    |      |      |                   |
| 45       | 97095-08025         | BOLT BOULON                              | 4    | 4    | 4    |      |      |                   |
| 46       | 92995-08600         | WASHER RONDELLE                          | 4    | 4    | 4    |      |      |                   |
| 47       | 6G5-45501-01        | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1    | 1    | 1    |      |      | L                 |
|          | 6G5-45501-21        | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     | 1    | 1    | 1    |      |      | X                 |
| 48       | 6G5-45551-01        | PINION PIGNON D'ATTAQUE                  | 1    | 1    |      |      |      |                   |
|          | 6G5-45551-10        | PINION PIGNON D'ATTAQUE                  |      |      | 1    |      |      |                   |
| 49       | 90170-16M01         | NUT ECROU                                | 1    | 1    | 1    |      |      |                   |
| 50       | 6G5-45560-01        | GEAR PIGNON                              | 1    | 1    |      |      |      |                   |
|          | 6G5-45560-10        | GEAR PIGNON                              |      |      | 1    |      |      |                   |
| 51       | 93315-425V3         | BEARING ROULEMENT                        | 2    | 2    | 2    |      |      |                   |
| 52       | 6J9-45611-01        | SHAFT, PROPELLER ARBRE, HELICE           | 1    | 1    | 1    |      |      |                   |
| 53       | 6E5-45641-02        | SHIFTER EMBRAYAGE                        | 1    | 1    | 1    |      |      |                   |
| 54       | 6E5-45634-01        | SLIDE, SHIFT CONTRE-POUSOIR              | 1    | 1    | 1    |      |      |                   |
| 55       | 90501-16M37         | SPRING, COMPRESSION RESSORT, COMPRESSION | 1    | 1    | 1    |      |      |                   |
| 56       | 93507-32009         | BALL BILLE                               | 2    | 2    | 2    |      |      |                   |
| 57       | 93511-32017         | BALL BILLE                               | 2    | 2    | 2    |      |      |                   |
| 58       | 93503-16003         | BALL BILLE                               | 2    | 2    | 2    |      |      |                   |
| 59       | 90250-08M07         | PIN, STRAIGHT GOUPILLE, DROITE           | 1    | 1    | 1    |      |      |                   |
| 60       | 6G5-45631-00        | CLUTCH, DOG CRABOT                       | 1    | 1    |      |      |      |                   |
|          | 6G5-45631-10        | CLUTCH, DOG CRABOT                       |      |      | 1    |      |      |                   |

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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|------|------|------|------|------|-------------------|
| 61       | 6E5-45633-01        | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT | 1    | 1    | 1    |      |      |                   |
| 62       | 6J9-45332-00-94     | HOUSING, BEARING<br>FLASQUE, ROULEMENT   | 1    | 1    | 1    |      |      |                   |
| 63       | 93306-209U0         | BEARING<br>ROULEMENT                     | 1    | 1    | 1    |      |      |                   |
| 64       | 6G5-45571-02        | GEAR<br>PIGNON                           | 1    | 1    | 1    |      |      |                   |
| 65       | 6G5-45576-00        | WASHER, THRUST<br>RONDELLE DE CALAGE     | 1    | 1    | 1    |      |      |                   |
| 66       | 93315-430U8         | BEARING<br>ROULEMENT                     | 1    | 1    | 1    |      |      |                   |
| 67       | 93101-30M17         | OIL SEAL<br>JOINT SPY                    | 2    | 2    | 2    |      |      |                   |
| 68       | 93210-97M55         | O-RING<br>JOINT TORIQUE                  | 1    | 1    | 1    |      |      |                   |
| 69       | 6G5-45577-02-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)       | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45577-02-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)       | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45577-02-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)       | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45577-02-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)       | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45577-02-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)       | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45577-02-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)       | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45577-02-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)       | 1    | 1    | 1    |      |      | UR                |
| 70       | 90201-30M92         | WASHER, PLATE<br>RONDELLE, PLATE         | 1    | 1    | 1    |      |      |                   |
| 71       | 90282-04M00         | KEY, STRAIGHT<br>CLAVETTE, DROITE        | 1    | 1    | 1    |      |      |                   |
| 72       | 6G5-45383-01        | WASHER, CLAW<br>FREIN D'ECROU            | 1    | 1    | 1    |      |      |                   |
| 73       | 6G5-45384-00        | NUT<br>ECROU                             | 1    | 1    | 1    |      |      |                   |

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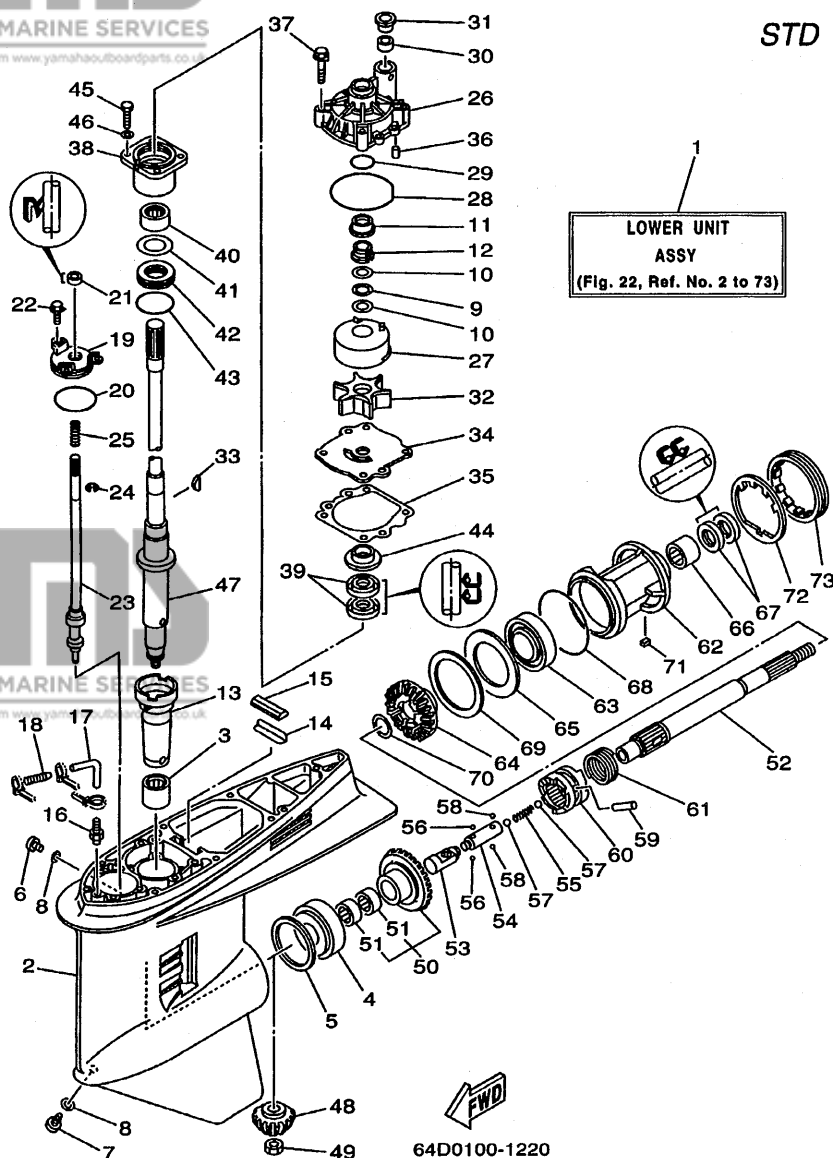




FIG. 23 LOWER CASING. DRIVE 2

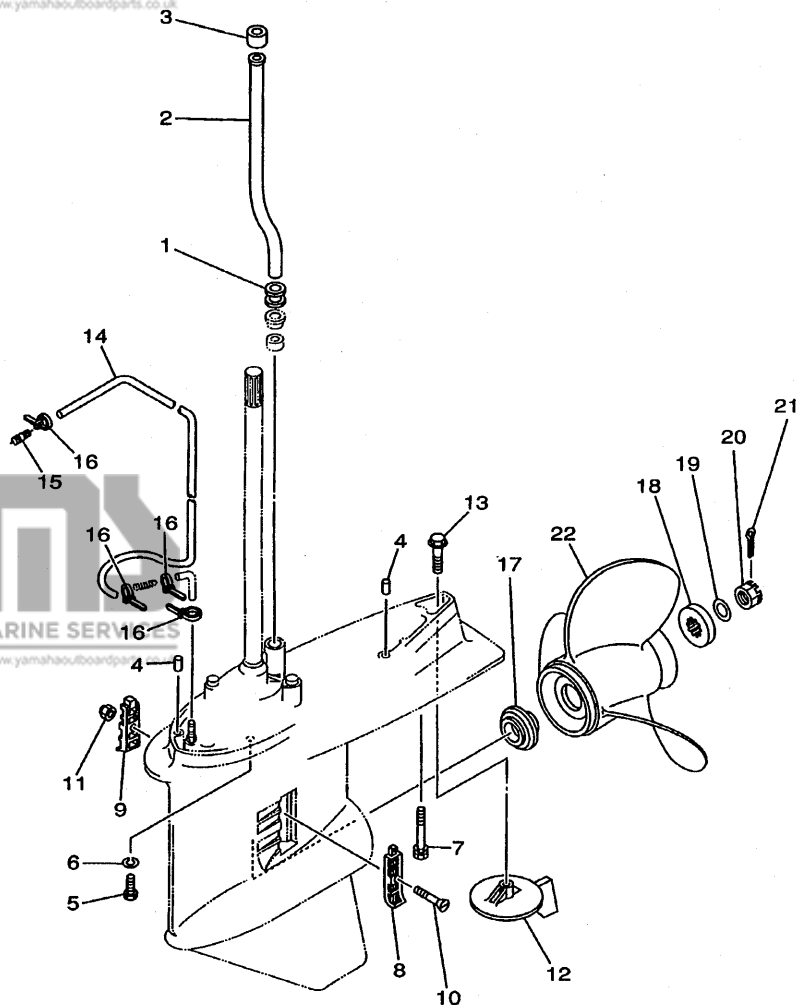
BOITIER D'HELICE, TRANSMISSION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6E5-44366-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU                 | 1    | 1    | 1    |      |      |                   |
| 2        | 6E5-44361-00        | TUBE, WATER TUBE D'EAU                               | 1    | 1    | 1    |      |      | L                 |
|          | 6E5-44361-20        | TUBE, WATER TUBE D'EAU                               | 1    | 1    | 1    |      |      | X                 |
| 3        | 6E5-44365-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU                 | 1    | 1    | 1    |      |      |                   |
| 4        | 93608-12M05         | PIN, DOWEL GOUJON                                    | 2    | 2    | 2    |      |      |                   |
| 5        | 97075-10045         | BOLT BOULON                                          | 6    | 6    | 6    |      |      |                   |
| 6        | 92995-10100         | WASHER RONDELLE                                      | 6    | 6    | 6    |      |      |                   |
| 7        | 90119-10M89         | BOLT, WITH WASHER BOULON, AVEC RONDELLE              | 1    | 1    | 1    |      |      |                   |
| 8        | 6J9-45214-00        | COVER, WATER INLET GRILLE, ENTREE D'EAU              | 1    | 1    | 1    |      |      |                   |
| 9        | 6J9-45215-00        | COVER, WATER INLET GRILLE, ENTREE D'EAU              | 1    | 1    | 1    |      |      |                   |
| 10       | 90152-05M08         | SCREW, COUNTERSUNK VIS, TETE NOYEE                   | 1    | 1    | 1    |      |      |                   |
| 11       | 90185-05002         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT                | 1    | 1    | 1    |      |      |                   |
| 12       | 6J9-45371-01        | TAB-TRIM ANODE DERIVE                                | 1    | 1    | 1    |      |      |                   |
| 13       | 90105-10M00         | BOLT, WASHER BASED BOULON, AVEC RONDELLE             | 1    | 1    | 1    |      |      |                   |
| 14       | 90445-07M33         | HOSE (L1080) DURITE (L1080)                          | 1    | 1    | 1    |      |      |                   |
| 15       | 6E5-83558-00        | END, NIPPLE RACCORD DE NIPPLE                        | 1    | 1    | 1    |      |      |                   |
| 16       | 90465-11M10         | CLAMP BRIDE                                          | 4    | 4    | 4    |      |      |                   |
| 17       | 6E5-45987-01        | SPACER ENTRETOISE                                    | 1    | 1    | 1    |      |      |                   |
| 18       | 688-45997-01        | SPACER ENTRETOISE                                    | 1    | 1    | 1    |      |      |                   |
| 19       | 92990-18200         | WASHER RONDELLE                                      | 1    | 1    | 1    |      |      |                   |
| 20       | 90171-18M04         | NUT, CASTLE ECROU, CRENELE                           | 1    | 1    | 1    |      |      |                   |
| 21       | 91490-40030         | PIN, COTTER GOUPILLE, FENDUE                         | 1    | 1    | 1    |      |      |                   |
| 22       | 6G5-45941-00-98     | PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M) | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45943-01-98     | PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M) | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45945-01-98     | PROPELLER (3X14"X19"-M) HELICE (3X14"X19"-M)         | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45947-01-98     | PROPELLER (3X14-1/2"X17"-M) HELICE (3X14-1/2"X17"-M) | 1    | 1    | 1    |      |      | UR                |
|          | 6G5-45949-00-98     | PROPELLER (3X13-1/2"X23"-M) HELICE (3X13-1/2"X23"-M) | 1    | 1    | 1    |      |      | UR                |



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B1



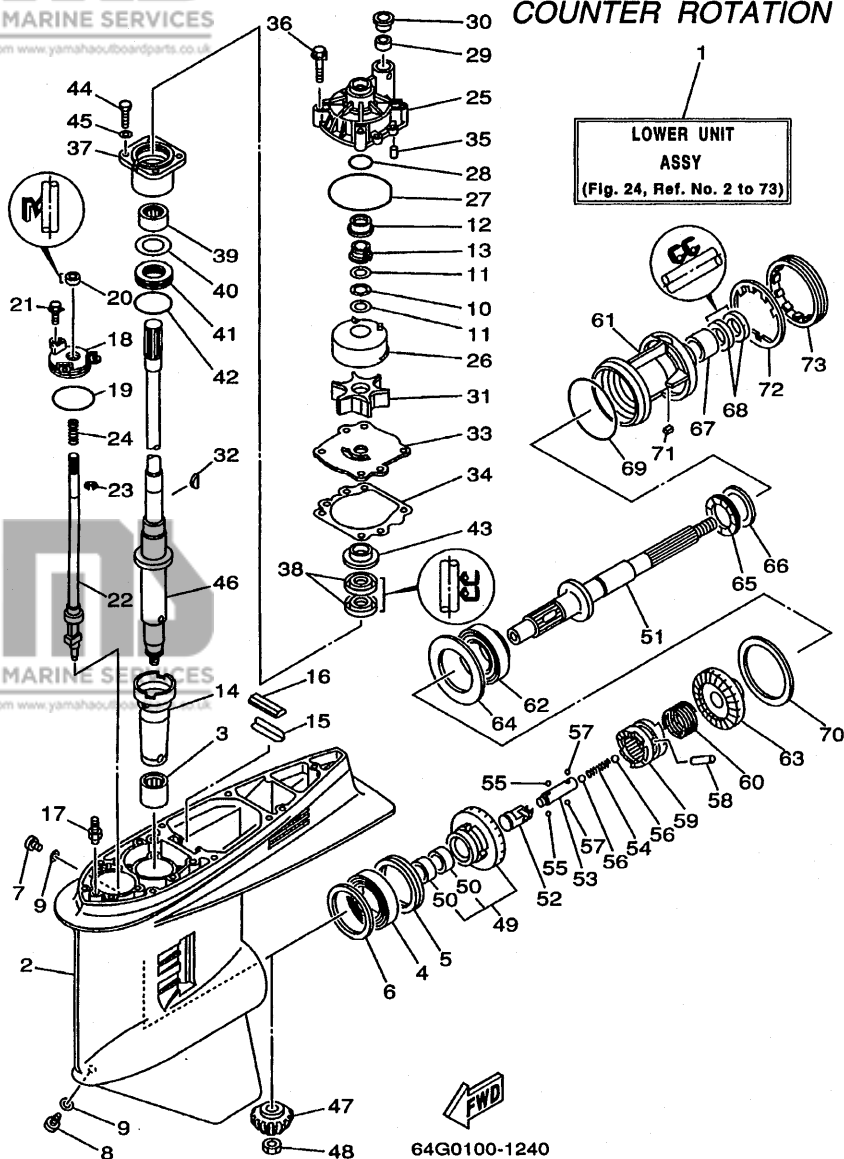
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**FIG. 23 LOWER CASING. DRIVE 2**

**BOITIER D'HELICE, TRANSMISSION 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION      | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------|------|------|------|------|------|-------------------|
| 22       | 6G5-45952-00-98     | PROPELLER (3X14-5/8"X16"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X14-5/8"X16"-M)     |      |      |      |      |      |                   |
|          | 6G5-45930-00-98     | PROPELLER (3X13-3/8"X25"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X13-3/8"X25"-M)     |      |      |      |      |      |                   |
|          | 6G5-45932-00-98     | PROPELLER (3X15-3/4"X13"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X15-3/4"X13"-M)     |      |      |      |      |      |                   |
|          | 6G5-45970-02-98     | PROPELLER (3X15-1/4"X15"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X15-1/4"X15"-M)     |      |      |      |      |      |                   |
|          | 6G5-45972-02-98     | PROPELLER (3X13-3/4"X21"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X13-3/4"X21"-M)     |      |      |      |      |      |                   |
|          | 6G5-45974-03-98     | PROPELLER (3X13-3/4"X19"-M2) | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X13-3/4"X19"-M2)    |      |      |      |      |      |                   |
|          | 6G5-45976-01-98     | PROPELLER (3X13-3/8"X23"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X13-3/8"X23"-M)     |      |      |      |      |      |                   |
|          | 6G5-45978-03-98     | PROPELLER (3X13-3/4"X17"-M2) | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X13-3/4"X17"-M2)    |      |      |      |      |      |                   |
|          | 6R4-45970-A0        | PROPELLER (3X15-1/4"X19"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X15-1/4"X19"-M)     |      |      |      |      |      |                   |
|          | 6R4-45972-A0        | PROPELLER (3X14-7/8"X21"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X14-7/8"X21"-M)     |      |      |      |      |      |                   |
|          | 6R4-45974-A0        | PROPELLER (3X14-7/8"X23"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X14-7/8"X23"-M)     |      |      |      |      |      |                   |
|          | 6R4-45976-A0        | PROPELLER (3X14-1/2"X15"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X14-1/2"X15"-M)     |      |      |      |      |      |                   |
|          | 6R4-45978-A0        | PROPELLER (3X15-1/4"X17"-M)  | 1    | 1    | 1    |      |      | UR                |
|          |                     | HELICE (3X15-1/4"X17"-M)     |      |      |      |      |      |                   |

**B2**



64G0100-1240

FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------|------|------|------|------|------|-------------------|
| 1        | 64G-45300-00-8D     | LOWER UNIT ASSY         |      |      |      | 1    |      | L                 |
|          |                     | UNITE INFERIEURE (ENS.) |      |      |      |      |      |                   |
|          | 64H-45300-00-8D     | LOWER UNIT ASSY         |      |      |      | 1    |      | L                 |
|          |                     | UNITE INFERIEURE (ENS.) |      |      |      |      |      |                   |
|          | 64G-45300-21-8D     | LOWER UNIT ASSY         |      |      |      | 1    |      | X                 |
|          |                     | UNITE INFERIEURE (ENS.) |      |      |      |      |      |                   |
|          | 64H-45300-21-8D     | LOWER UNIT ASSY         |      |      |      | 1    |      | X                 |
|          |                     | UNITE INFERIEURE (ENS.) |      |      |      |      |      |                   |
| 2        | 6J9-45301-04-8D     | CASING, LOWER           |      |      |      | 1    | 1    |                   |
|          |                     | BEQUILLE                |      |      |      |      |      |                   |
| 3        | 93311-928U5         | BEARING                 |      |      |      | 1    | 1    |                   |
|          |                     | ROULEMENT               |      |      |      |      |      |                   |
| 4        | 93390-000U2         | BEARING                 |      |      |      | 1    | 1    |                   |
|          |                     | ROULEMENT               |      |      |      |      |      |                   |
| 5        | 93341-465U4         | BEARING                 |      |      |      | 1    | 1    |                   |
|          |                     | ROULEMENT               |      |      |      |      |      |                   |
| 6        | 6G5-45567-01-10     | SHIM (T:0.10MM)         |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.10MM)         |      |      |      |      |      |                   |
|          | 6G5-45567-01-12     | SHIM (T:0.12MM)         |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.12MM)         |      |      |      |      |      |                   |
|          | 6G5-45567-01-15     | SHIM (T:0.15MM)         |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.15MM)         |      |      |      |      |      |                   |
|          | 6G5-45567-01-18     | SHIM (T:0.18MM)         |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.18MM)         |      |      |      |      |      |                   |
|          | 6G5-45567-01-30     | SHIM (T:0.30MM)         |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.30MM)         |      |      |      |      |      |                   |
|          | 6G5-45567-01-40     | SHIM (T:0.40MM)         |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.40MM)         |      |      |      |      |      |                   |
|          | 6G5-45567-01-50     | SHIM (T:0.50MM)         |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.50MM)         |      |      |      |      |      |                   |
| 7        | 90340-08M04         | PLUG, STRAIGHT SCREW    |      |      |      | 1    | 1    |                   |
|          |                     | PLOT, FILETE DROIT      |      |      |      |      |      |                   |
| 8        | 688-45341-00        | PLUG, DRAIN             |      |      |      | 1    | 1    |                   |
|          |                     | BOUCHON DE VIDANGE      |      |      |      |      |      |                   |
| 9        | 90430-08020         | GASKET                  |      |      |      | 2    | 2    |                   |
|          |                     | JOINT                   |      |      |      |      |      |                   |
| 10       | 90206-22M19         | WASHER, WAVE            |      |      |      | 1    | 1    |                   |
|          |                     | RONDELLE, ONDULEE       |      |      |      |      |      |                   |
| 11       | 90201-22M01         | WASHER, PLATE           |      |      |      | 2    | 2    |                   |
|          |                     | RONDELLE, PLATE         |      |      |      |      |      |                   |
| 12       | 61A-45527-00        | COLLAR, DRIVE SHAFT     |      |      |      | 1    | 1    |                   |
|          |                     | ENTRETOISE              |      |      |      |      |      |                   |
| 13       | 61A-45538-00        | SPACER 1                |      |      |      | 1    | 1    |                   |
|          |                     | ENTRETOISE              |      |      |      |      |      |                   |
| 14       | 6G5-45536-01        | SLEEVE, DRIVE SHAFT     |      |      |      | 1    | 1    |                   |
|          |                     | MANCHON, ARBRE MOTEUR   |      |      |      |      |      |                   |
| 15       | 663-45376-00-94     | GUIDE, SEAL DAMPER      |      |      |      | 1    | 1    | L                 |
|          |                     | BUTEE, JOINT CAOUTCHOUC |      |      |      |      |      |                   |
|          | 64D-45376-00-94     | GUIDE, SEAL DAMPER      |      |      |      | 1    | 1    | X                 |
|          |                     | BUTEE, JOINT CAOUTCHOUC |      |      |      |      |      |                   |
| 16       | 688-45375-00        | DAMPER, SEAL            |      |      |      | 1    | 1    |                   |
|          |                     | BOURRELET, CAOUTCHOUC   |      |      |      |      |      |                   |
| 17       | 6J8-45378-00        | NIPPLE, HOSE            |      |      |      | 1    | 1    |                   |
|          |                     | RACCORD, TUYAU          |      |      |      |      |      |                   |

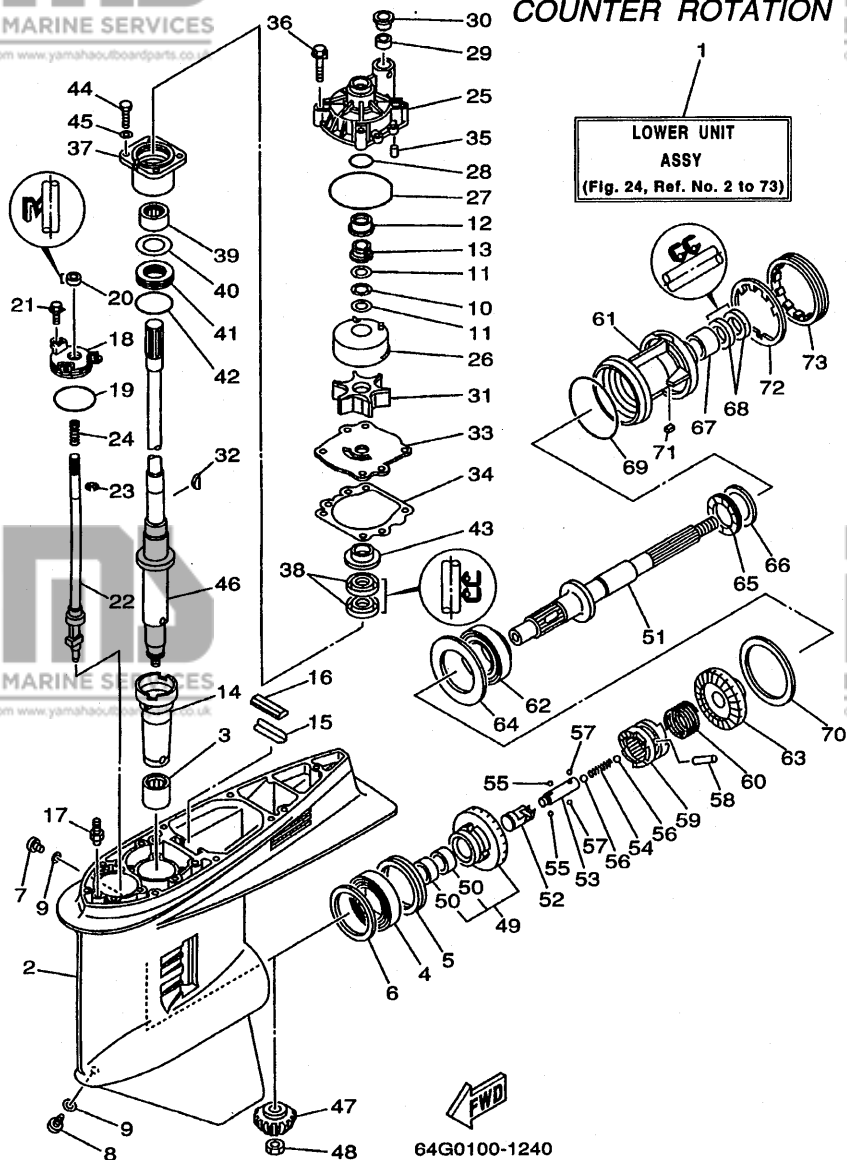


FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|------|------|------|------|------|-------------------|
| 18       | 6E5-45321-00        | PLATE PLAQUETTE                          |      |      |      | 1    | 1    |                   |
| 19       | 93210-58144         | O-RING JOINT TORIQUE                     |      |      |      | 1    | 1    |                   |
| 20       | 93106-09014         | OIL SEAL JOINT SPY                       |      |      |      | 1    | 1    |                   |
| 21       | 90119-06M10         | BOLT, WITH WASHER BOULON, AVEC RONDELLE  |      |      |      | 3    | 3    |                   |
| 22       | 6K1-44150-01        | SHIFT CAM ASSY CAME D'INVERSION          |      |      |      | 1    | 1    |                   |
| 23       | 93430-08006         | CIRCLIP CIRCLIP, TYPE S                  |      |      |      | 1    | 1    |                   |
| 24       | 90501-11M10         | SPRING, COMPRESSION RESSORT, COMPRESSION |      |      |      | 1    | 1    |                   |
| 25       | 61A-44311-01        | HOUSING, WATER PUMP CORPS, POMPE A EAU   |      |      |      | 1    | 1    |                   |
| 26       | 61A-44322-02        | INSERT, CARTRIDGE CUVETTE                |      |      |      | 1    | 1    |                   |
| 27       | 93210-86M38         | O-RING JOINT TORIQUE                     |      |      |      | 1    | 1    |                   |
| 28       | 93210-37160         | O-RING JOINT TORIQUE                     |      |      |      | 1    | 1    |                   |
| 29       | 6E5-44365-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU     |      |      |      | 1    | 1    |                   |
| 30       | 6E5-44312-00        | COVER, WATER PUMP HOUSING COUVERCLE      |      |      |      | 1    | 1    |                   |
| 31       | 6E5-44352-01        | IMPELLER TURBINE                         |      |      |      | 1    | 1    |                   |
| 32       | 90280-04M05         | KEY, WOODRUFF CLAVETTE, DEMI-LUNE        |      |      |      | 1    | 1    |                   |
| 33       | 6G5-44323-00        | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE |      |      |      | 1    | 1    |                   |
| 34       | 6E5-44315-A0        | GASKET, WATER PUMP JOINT, POMPE A EAU    |      |      |      | 1    | 1    |                   |
| 35       | 93606-12019         | PIN, DOWEL GOUJON                        |      |      |      | 2    | 2    |                   |
| 36       | 90119-08M14         | BOLT, WITH WASHER BOULON, AVEC RONDELLE  |      |      |      | 4    | 4    |                   |
| 37       | 6E5-45331-00-94     | HOUSING, BEARING FLASQUE, ROULEMENT      |      |      |      | 1    | 1    |                   |
| 38       | 93101-28M16         | OIL SEAL JOINT SPY                       |      |      |      | 2    | 2    |                   |
| 39       | 93317-330U2         | BEARING ROULEMENT                        |      |      |      | 1    | 1    |                   |
| 40       | 6E5-45587-01-10     | SHIM (T:0.10MM) CALE (T:0.10MM)          |      |      |      | 1    | 1    | UR                |
|          | 6E5-45587-01-12     | SHIM (T:0.12MM) CALE (T:0.12MM)          |      |      |      | 1    | 1    | UR                |
|          | 6E5-45587-01-15     | SHIM (T:0.15MM) CALE (T:0.15MM)          |      |      |      | 1    | 1    | UR                |
|          | 6E5-45587-01-18     | SHIM (T:0.18MM) CALE (T:0.18MM)          |      |      |      | 1    | 1    | UR                |
|          | 6E5-45587-01-30     | SHIM (T:0.30MM) CALE (T:0.30MM)          |      |      |      | 1    | 1    | UR                |

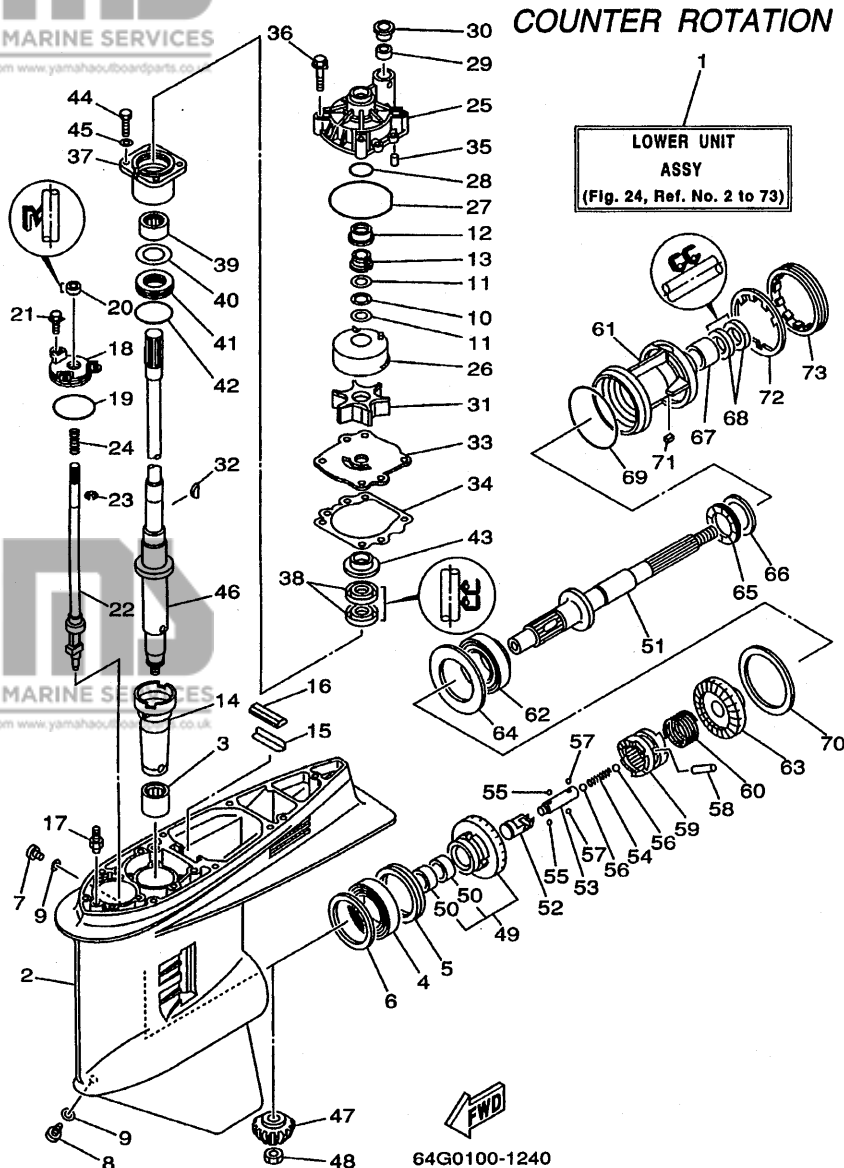
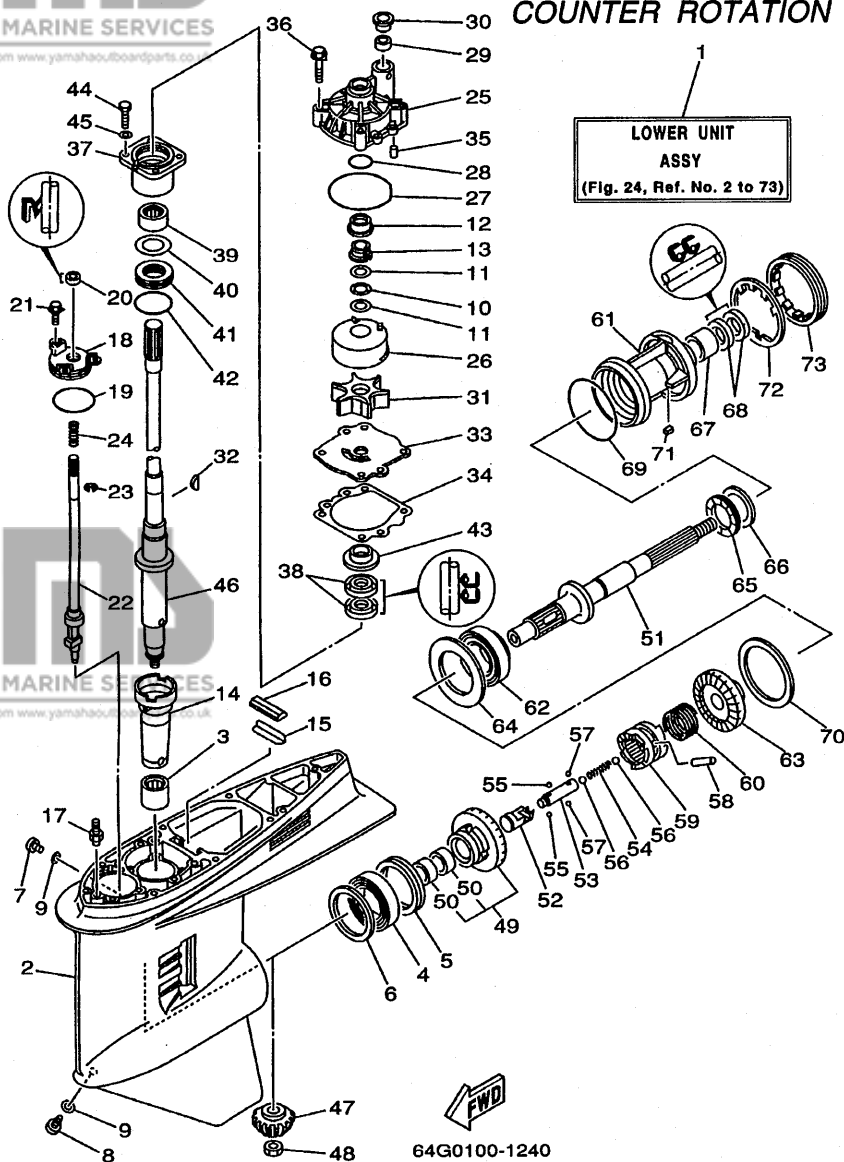


FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|------|------|------|------|------|-------------------|
| 40       | 6E5-45587-01-40     | SHIM (T:0.40MM)                          |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.40MM)                          |      |      |      |      |      |                   |
|          | 6E5-45587-01-50     | SHIM (T:0.50MM)                          |      |      |      | 1    | 1    | UR                |
|          |                     | CALE (T:0.50MM)                          |      |      |      |      |      |                   |
| 41       | 93341-930V2         | BEARING ROULEMENT                        |      |      |      | 1    | 1    |                   |
| 42       | 93210-55M14         | O-RING                                   |      |      |      | 1    | 1    |                   |
| 43       | 6E5-45344-00        | JOINT TORIQUE                            |      |      |      |      |      |                   |
|          |                     | COVER, OIL SEAL                          |      |      |      | 1    | 1    |                   |
|          |                     | FLASQUE, JOINT D'HUILE                   |      |      |      |      |      |                   |
| 44       | 97095-08025         | BOLT BOULON                              |      |      |      | 4    | 4    |                   |
| 45       | 92995-08600         | WASHER RONDELLE                          |      |      |      | 4    | 4    |                   |
| 46       | 6G5-45501-01        | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     |      |      |      | 1    | 1    | L                 |
|          | 6G5-45501-21        | DRIVE SHAFT COMP. ARBRE MOTEUR COMP.     |      |      |      | 1    | 1    | X                 |
| 47       | 6G5-45551-01        | PINION PIGNON D'ATTAQUE                  |      |      |      | 1    |      |                   |
|          | 6G5-45551-10        | PINION PIGNON D'ATTAQUE                  |      |      |      |      | 1    |                   |
| 48       | 90170-16M01         | NUT ECROU                                |      |      |      | 1    | 1    |                   |
| 49       | 6K1-45560-01        | GEAR PIGNON                              |      |      |      | 1    | 1    |                   |
| 50       | 93315-425V3         | BEARING ROULEMENT                        |      |      |      | 2    | 2    |                   |
| 51       | 6K1-45611-10        | SHAFT, PROPELLER ARBRE, HELICE           |      |      |      | 1    | 1    |                   |
| 52       | 6K1-45641-01        | SHIFTER EMBRAYAGE                        |      |      |      | 1    | 1    |                   |
| 53       | 6E5-45634-01        | SLIDE, SHIFT CONTRE-POUSSOIR             |      |      |      | 1    | 1    |                   |
| 54       | 90501-16M37         | SPRING, COMPRESSION RESSORT, COMPRESSION |      |      |      | 1    | 1    |                   |
| 55       | 93507-32009         | BALL BILLE                               |      |      |      | 2    | 2    |                   |
| 56       | 93511-32017         | BALL BILLE                               |      |      |      | 2    | 2    |                   |
| 57       | 93503-16003         | BALL BILLE                               |      |      |      | 2    | 2    |                   |
| 58       | 90250-08M07         | PIN, STRAIGHT GOUPILLE, DROITE           |      |      |      | 1    | 1    |                   |
| 59       | 6G5-45631-00        | CLUTCH, DOG CRABOT                       |      |      |      | 1    | 1    |                   |
| 60       | 6E5-45633-01        | RING, CROSS PIN JONC, GOUPILLE CRABOT    |      |      |      | 1    | 1    |                   |
| 61       | 6K1-45332-01-94     | HOUSING, BEARING FLASQUE, ROULEMENT      |      |      |      | 1    | 1    |                   |
| 62       | 93332-00048         | BEARING ROULEMENT                        |      |      |      | 1    | 1    |                   |
| 63       | 6K1-45570-01        | GEAR PIGNON                              |      |      |      | 1    |      |                   |



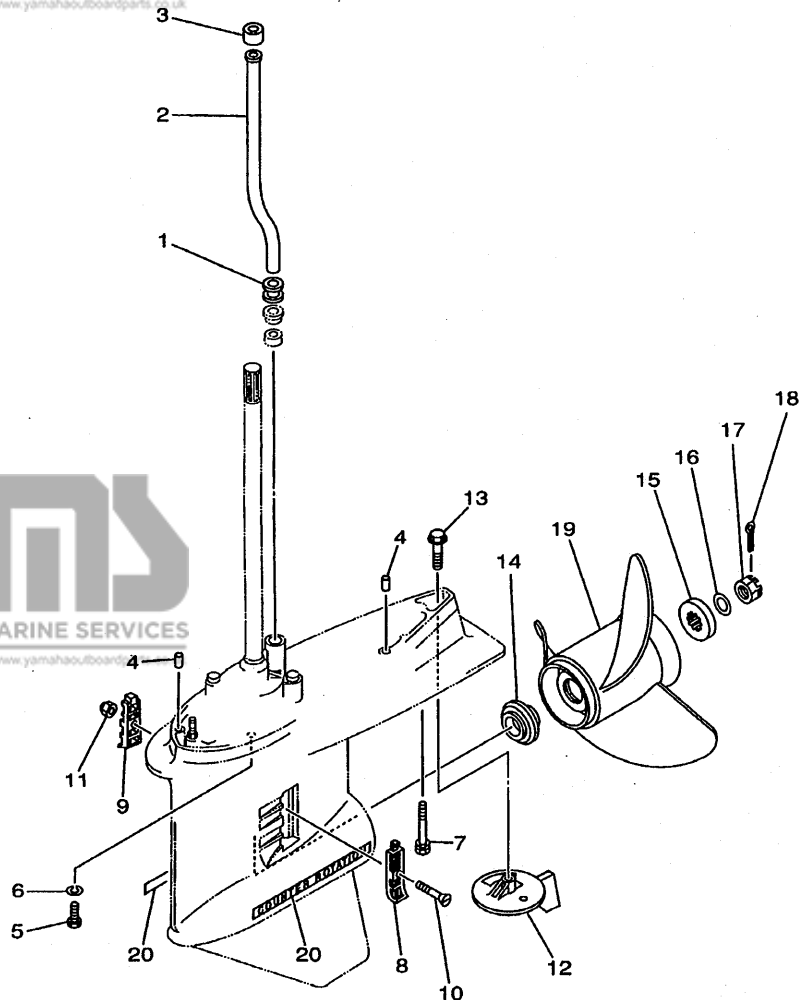
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**FIG. 24 LOWER CASING. DRIVE 3**

**BOITIER D'HELICE, TRANSMISSION 3**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION           | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------|------|------|------|------|------|-------------------|
| 63       | 6K1-45570-20        | GEAR PIGNON                       |      |      |      |      | 1    |                   |
| 64       | 6K1-45576-00        | WASHER, THRUST RONDELLE DE CALAGE |      |      |      |      | 1    |                   |
| 65       | 93341-440U5         | BEARING ROULEMENT                 |      |      |      |      | 1    |                   |
| 66       | 6K1-45578-01-10     | SHIM (T:0.10MM) CALE (T:0.10MM)   |      |      |      |      | 1    | UR                |
|          | 6K1-45578-01-12     | SHIM (T:0.12MM) CALE (T:0.12MM)   |      |      |      |      | 1    | UR                |
|          | 6K1-45578-01-15     | SHIM (T:0.15MM) CALE (T:0.15MM)   |      |      |      |      | 1    | UR                |
|          | 6K1-45578-01-18     | SHIM (T:0.18MM) CALE (T:0.18MM)   |      |      |      |      | 1    | UR                |
|          | 6K1-45578-01-30     | SHIM (T:0.30MM) CALE (T:0.30MM)   |      |      |      |      | 1    | UR                |
|          | 6K1-45578-01-40     | SHIM (T:0.40MM) CALE (T:0.40MM)   |      |      |      |      | 1    | UR                |
|          | 6K1-45578-01-50     | SHIM (T:0.50MM) CALE (T:0.50MM)   |      |      |      |      | 1    | UR                |
| 67       | 93315-430U8         | BEARING ROULEMENT                 |      |      |      |      | 1    |                   |
| 68       | 93101-30M17         | OIL SEAL JOINT SPY                |      |      |      |      | 2    |                   |
| 69       | 93210-97M55         | O-RING JOINT TORIQUE              |      |      |      |      | 1    |                   |
| 70       | 6G5-45577-02-10     | SHIM (T:0.10MM) CALE (T:0.10MM)   |      |      |      |      | 1    | UR                |
|          | 6G5-45577-02-12     | SHIM (T:0.12MM) CALE (T:0.12MM)   |      |      |      |      | 1    | UR                |
|          | 6G5-45577-02-15     | SHIM (T:0.15MM) CALE (T:0.15MM)   |      |      |      |      | 1    | UR                |
|          | 6G5-45577-02-18     | SHIM (T:0.18MM) CALE (T:0.18MM)   |      |      |      |      | 1    | UR                |
|          | 6G5-45577-02-30     | SHIM (T:0.30MM) CALE (T:0.30MM)   |      |      |      |      | 1    | UR                |
|          | 6G5-45577-02-40     | SHIM (T:0.40MM) CALE (T:0.40MM)   |      |      |      |      | 1    | UR                |
|          | 6G5-45577-02-50     | SHIM (T:0.50MM) CALE (T:0.50MM)   |      |      |      |      | 1    | UR                |
| 71       | 90282-04M00         | KEY, STRAIGHT CLAVETTE, DROITE    |      |      |      |      | 1    |                   |
| 72       | 6G5-45383-01        | WASHER, CLAW FREIN D'ECROU        |      |      |      |      | 1    |                   |
| 73       | 6G5-45384-00        | NUT ECROU                         |      |      |      |      | 1    |                   |

COUNTER ROTATION



**FWD**  
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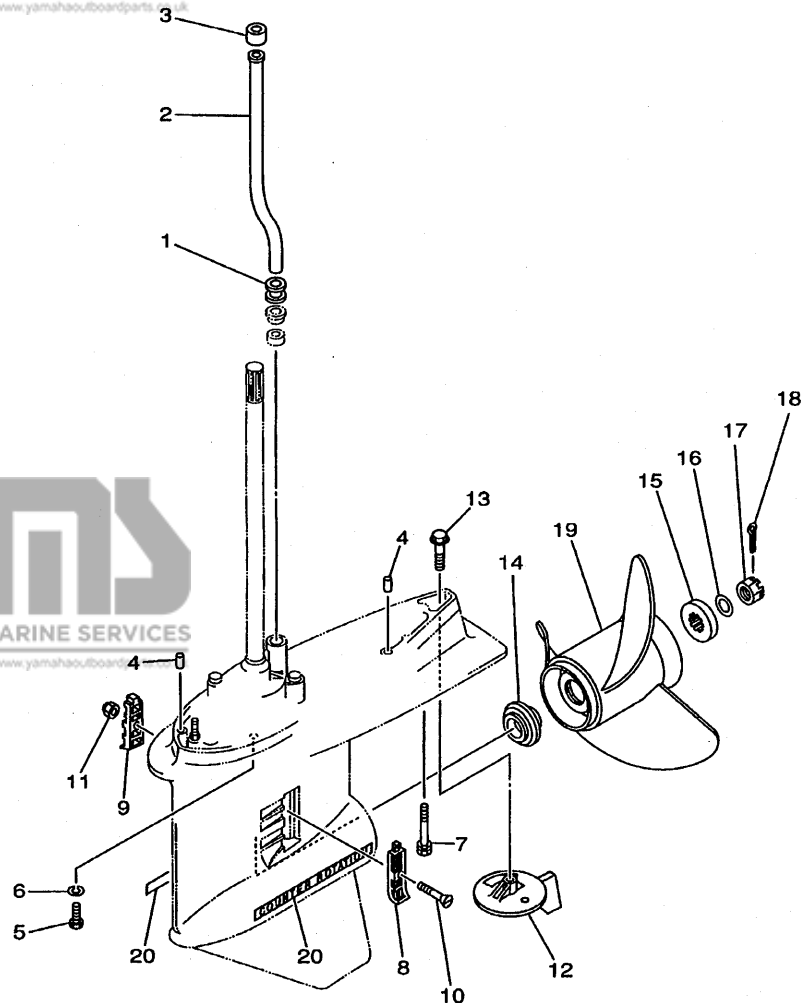
FIG. 25 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6E5-44366-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU                     |      |      |      | 1    | 1    |                   |
| 2        | 6E5-44361-00        | TUBE, WATER TUBE D'EAU                                   |      |      |      | 1    | 1    |                   |
|          | 6E5-44361-20        | TUBE, WATER TUBE D'EAU                                   |      |      |      | 1    | 1    | X                 |
| 3        | 6E5-44365-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU                     |      |      |      | 1    | 1    |                   |
| 4        | 93608-12M05         | PIN, DOWEL GOUJON                                        |      |      |      | 2    | 2    |                   |
| 5        | 97075-10045         | BOLT BOULON                                              |      |      |      | 6    | 6    |                   |
| 6        | 92995-10100         | WASHER RONDELLE                                          |      |      |      | 6    | 6    |                   |
| 7        | 90119-10M89         | BOLT, WITH WASHER BOULON, AVEC RONDELLE                  |      |      |      | 1    | 1    |                   |
| 8        | 6J9-45214-00        | COVER, WATER INLET GRILLE, ENTREE D'EAU                  |      |      |      | 1    | 1    |                   |
| 9        | 6J9-45215-00        | COVER, WATER INLET GRILLE, ENTREE D'EAU                  |      |      |      | 1    | 1    |                   |
| 10       | 90152-05M08         | SCREW, COUNTERSUNK VIS, TETE NOYEE                       |      |      |      | 1    | 1    |                   |
| 11       | 90185-05002         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT                    |      |      |      | 1    | 1    |                   |
| 12       | 6K1-45371-02        | TAB-TRIM ANODE DERIVE                                    |      |      |      | 1    | 1    |                   |
| 13       | 90105-10M00         | BOLT, WASHER BASED BOULON, AVEC RONDELLE                 |      |      |      | 1    | 1    |                   |
| 14       | 6E5-45987-01        | SPACER ENTRETOISE                                        |      |      |      | 1    | 1    |                   |
| 15       | 688-45997-01        | SPACER ENTRETOISE                                        |      |      |      | 1    | 1    |                   |
| 16       | 92990-18200         | WASHER RONDELLE                                          |      |      |      | 1    | 1    |                   |
| 17       | 90171-18M04         | NUT, CASTLE ECROU, CRENELE                               |      |      |      | 1    | 1    |                   |
| 18       | 91490-40030         | PIN, COTTER GOUPILLE, FENDUE                             |      |      |      | 1    | 1    |                   |
| 19       | 6K1-45970-01-98     | PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)   |      |      |      | 1    | 1    | UR                |
|          | 6K1-45972-01-98     | PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)   |      |      |      | 1    | 1    | UR                |
|          | 6K1-45974-02-98     | PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1) |      |      |      | 1    | 1    | UR                |
|          | 6K1-45978-02-98     | PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1) |      |      |      | 1    | 1    | UR                |
|          | 6R1-45970-A0        | PROPELLER (3X15-1/4"X19"-ML) HELICE (3X15-1/4"X19"-ML)   |      |      |      | 1    | 1    | UR                |
|          | 6R1-45972-A0        | PROPELLER (3X14-7/8"X21"-ML) HELICE (3X14-7/8"X21"-ML)   |      |      |      | 1    | 1    | UR                |
|          | 6R1-45974-A0        | PROPELLER (3X14-7/8"X23"-ML) HELICE (3X14-7/8"X23"-ML)   |      |      |      | 1    | 1    | UR                |
|          | 6R1-45976-A0        | PROPELLER (3X14-1/2"X15"-ML) HELICE (3X14-1/2"X15"-ML)   |      |      |      | 1    | 1    | UR                |

**B7**

COUNTER ROTATION



**FWD**  
67J0100-1280

FIG. 25 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION      | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------|------|------|------|------|------|-------------------|
| 19       | 6R1-45978-A0        | PROPELLER (3X15-1/4"X17"-ML) |      |      |      | 1    | 1    | UR                |
| 20       | 6K1-45392-00        | HELICE (3X15-1/4"X17"-ML)    |      |      |      | 2    | 2    |                   |
|          |                     | GRAPHIC, LOWER               |      |      |      |      |      |                   |
|          |                     | ADHESIF INFERIEUR            |      |      |      |      |      |                   |

**C1**



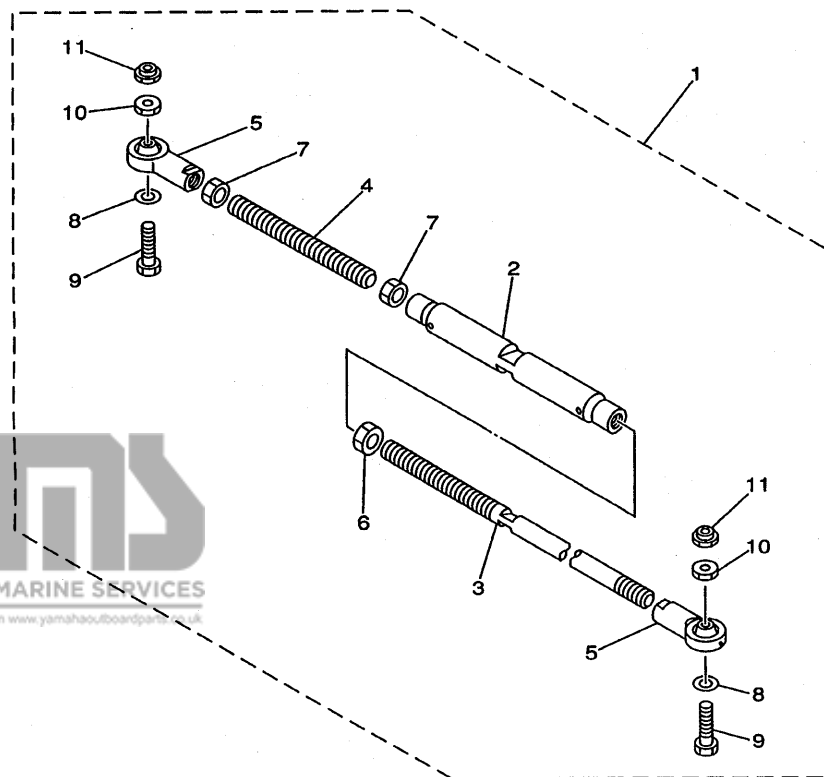


**FMS**  
FLOOD MARINE SERVICES  
downloaded from www.yamahaoutboards.co.uk

| FIG. 26 STEER |                      |
|---------------|----------------------|
| REF.<br>NO.   | PART NO.<br>NO. PIEC |
| 1             | 6E5-61350-02         |

**FMS**  
**FLOOD MARINE SERVICES**  
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**C<sub>2</sub>**



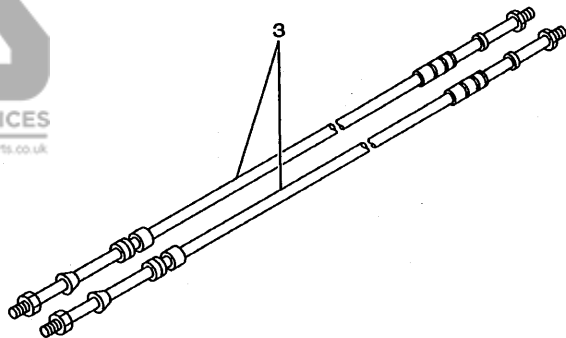
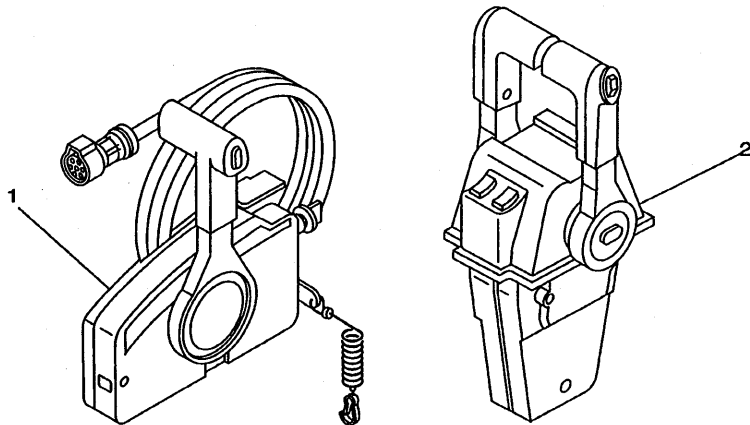
67H0100-0300

**FIG. 27 STEERING GUIDE ATTACHMENT 2**

**DIRECTION GUIDE ACCESSOIRE 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6E5-61301-01        | TWIN KIT (L:600-800MM)<br>JUMBLE KIT (L:600-800MM) |      |      |      | 1    | 1    | AP                |
| 2        | 6E5-61313-00        | .ADJUSTER<br>.TENDEUR                              |      |      |      | 1    | 1    |                   |
| 3        | 6E5-61311-11        | .TIE BAR<br>.BARRE D'ACCOUPLEMENT                  |      |      |      | 1    | 1    |                   |
| 4        | 6E5-61315-00        | .TIE BAR<br>.BARRE D'ACCOUPLEMENT                  |      |      |      | 1    | 1    |                   |
| 5        | 6E5-61303-00        | .STEERING EYE COMP.<br>.AXE COMP.                  |      |      |      | 2    | 2    |                   |
| 6        | 90170-14M06         | .NUT<br>.ECROU                                     |      |      |      | 1    | 1    |                   |
| 7        | 95380-14700         | .NUT<br>.ECROU                                     |      |      |      | 2    | 2    |                   |
| 8        | 90201-10M76         | .WASHER, PLATE<br>.RONDELLE, PLATE                 |      |      |      | 2    | 2    |                   |
| 9        | 90101-09M70         | .BOLT<br>.BOULON                                   |      |      |      | 2    | 2    |                   |
| 10       | 90170-09M05         | .NUT<br>.ECROU                                     |      |      |      | 2    | 2    |                   |
| 11       | 90185-09M01         | .NUT, SELF-LOCKING<br>.ECROU, AUTO-BLOCANT         |      |      |      | 2    | 2    |                   |

**C3**

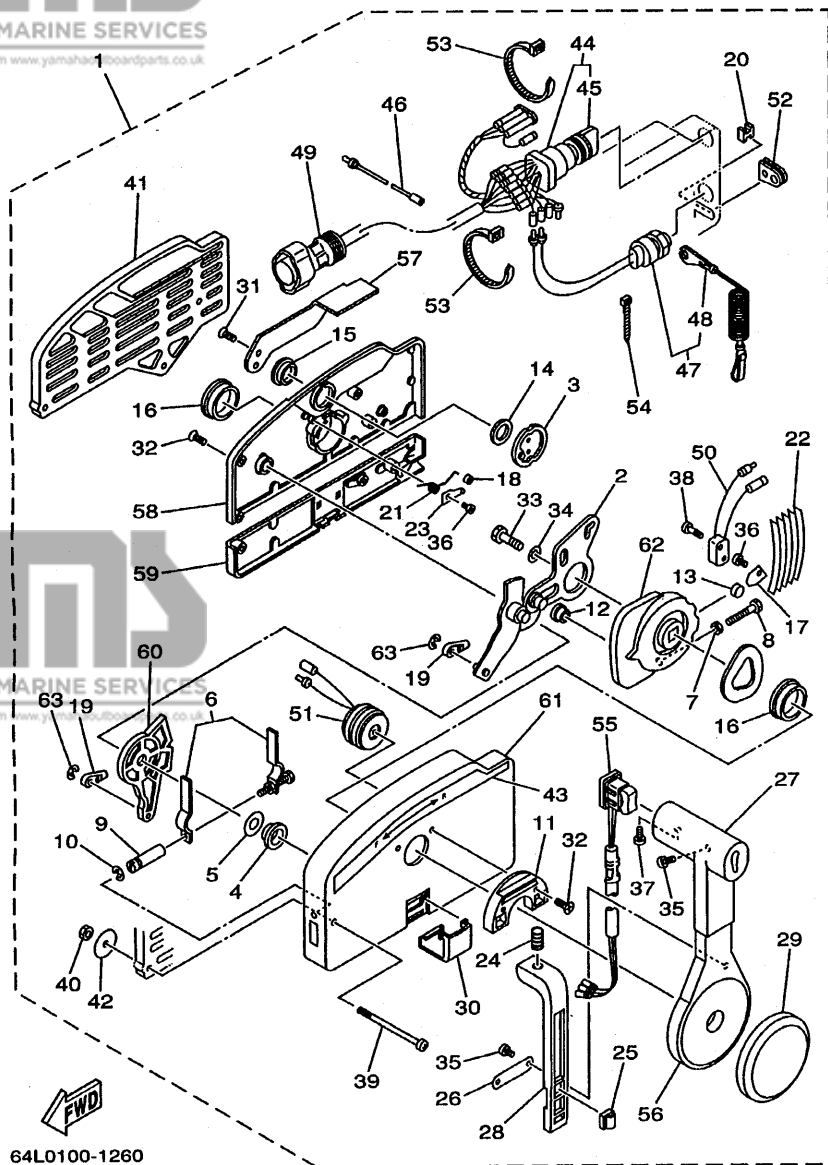


67H0100-9310

**FIG. 28 REMOTE CONTROL BOX**

**BOITIER DE COMMANDE A DISTANCE**

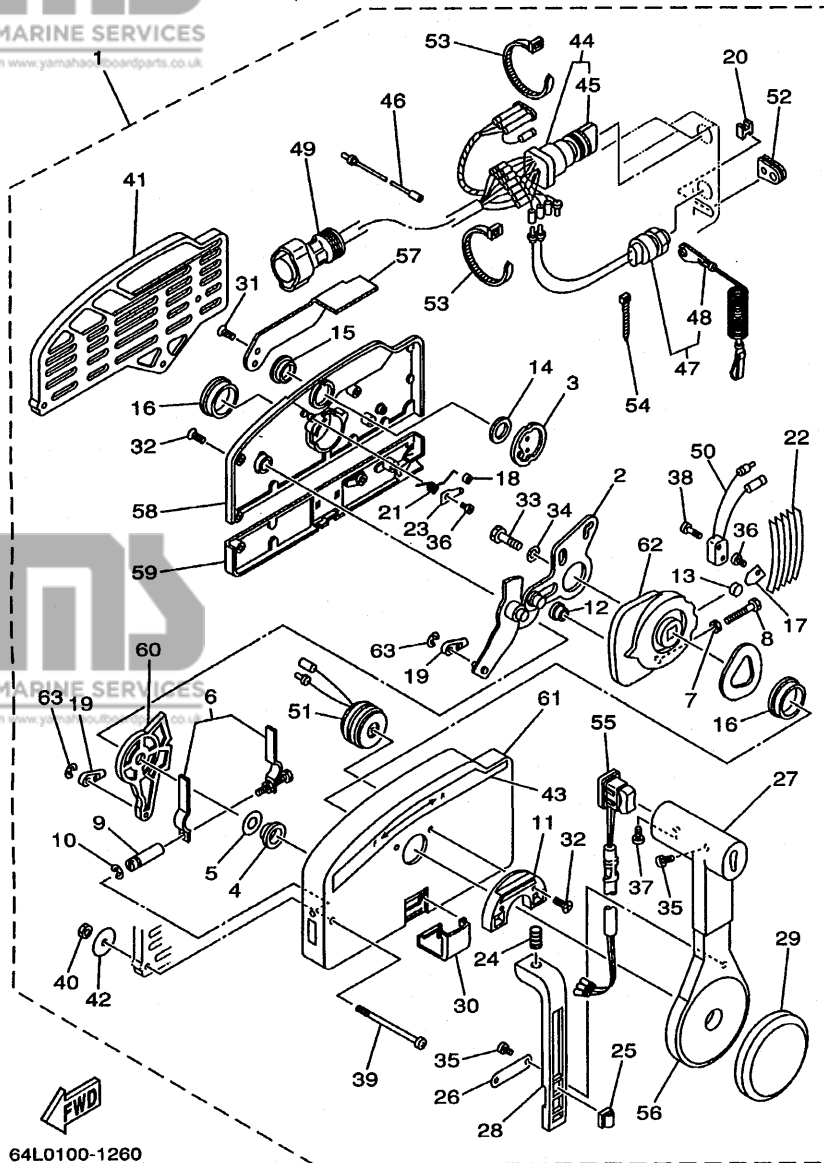
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                       | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 703-48205-16        | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE         | 1    | 1    | 1    |      |      | AP WITH PT/T SW.  |
| 2        | 704-48207-23        | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE         |      |      |      | 1    | 1    | AP WITH PT/T SW.  |
| 3        | 701-48320-50        | CABLE, REMOTE CONTROL L=15F<br>CABLE, COMMANDE A DISTANCE:15F | 2    | 2    | 2    | 2    | 2    | UR                |
|          | 701-48320-60        | CABLE, REMOTE CONTROL L=16F<br>CABLE, COMMANDE A DISTANCE:16F | 2    | 2    | 2    | 2    | 2    | UR                |
|          | 701-48320-80        | CABLE, REMOTE CONTROL L=17F<br>CABLE, COMMANDE A DISTANCE:17F | 2    | 2    | 2    | 2    | 2    | UR                |
|          | 701-48350-00        | CABLE, REMOTE CONTROL L=21F<br>CABLE, COMMANDE A DISTANCE:21F | 2    | 2    | 2    | 2    | 2    | UR                |
|          | 701-48350-20        | CABLE, REMOTE CONTROL L=23F<br>CABLE, COMMANDE A DISTANCE:23F | 2    | 2    | 2    | 2    | 2    | UR                |



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**FIG. 29 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                               | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 703-48205-16        | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE | 1    | 1    | 1    |      |      | AP WITH PT/T SW.  |
| 2        | 703-48261-01        | .ARM, THROTTLE<br>.BRAS, ACCELERATION                 | 1    | 1    | 1    |      |      |                   |
| 3        | 703-48153-00        | .SHAFT, FREE ACCEL.<br>.AXE                           | 1    | 1    | 1    |      |      |                   |
| 4        | 703-48235-00        | .BUSHING<br>.COUSSINET                                | 1    | 1    | 1    |      |      |                   |
| 5        | 703-48268-00        | .SPACER<br>.ENTRETOISE                                | 1    | 1    | 1    |      |      |                   |
| 6        | 703-48264-00        | .THROTTLE, FRICTION<br>.ACCELERATION                  | 1    | 1    | 1    |      |      |                   |
| 7        | 95380-05600         | .NUT<br>.ECROU                                        | 1    | 1    | 1    |      |      |                   |
| 8        | 97380-05025         | .BOLT<br>.BOULON                                      | 1    | 1    | 1    |      |      |                   |
| 9        | 703-48265-00        | .SHAFT, FRICTION<br>.AXE, COPILOTE                    | 1    | 1    | 1    |      |      |                   |
| 10       | 93430-06024         | .CIRCLIP<br>.CIRCLIP, TYPE S                          | 3    | 3    | 3    |      |      |                   |
| 11       | 703-48245-00        | .PLATE, LOCK<br>.PLAQUE, VERROU                       | 1    | 1    | 1    |      |      |                   |
| 12       | 703-48252-00        | .ROLLER, CAM<br>.POULIE                               | 1    | 1    | 1    |      |      |                   |
| 13       | 701-48248-00        | .ROLLER, FREE ACCEL.<br>.POULIE                       | 1    | 1    | 1    |      |      |                   |
| 14       | 703-48198-00        | .WASHER, WAVE<br>.RONDELLE, ELASTIQUE ONDULEE         | 1    | 1    | 1    |      |      |                   |
| 15       | 703-48243-00        | .BUSHING<br>.COUSSINET                                | 1    | 1    | 1    |      |      |                   |
| 16       | 703-48236-00        | .BUSHING 1<br>.POULIE                                 | 2    | 2    | 2    |      |      |                   |
| 17       | 703-48189-00        | .RETAINER<br>.FLASQUE                                 | 1    | 1    | 1    |      |      |                   |
| 18       | 703-48234-00        | .ROLLER, DETENT<br>.POULIE                            | 1    | 1    | 1    |      |      |                   |
| 19       | 703-48345-01        | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE          | 2    | 2    | 2    |      |      |                   |
| 20       | 703-48358-00        | .ANCHOR, CABLE<br>.COLLIER                            | 1    | 1    | 1    |      |      |                   |
| 21       | 703-48244-00        | .SPRING, FREE ACCEL.<br>.RESSORT                      | 1    | 1    | 1    |      |      |                   |
| 22       | 703-48238-00        | .SPRING, DETENT<br>.RESSORT                           | 5    | 5    | 5    |      |      |                   |
| 23       | 703-48246-00        | .SPACER<br>.ENTRETOISE                                | 1    | 1    | 1    |      |      |                   |
| 24       | 703-48227-00        | .SPRING, NEUTRAL LOCK<br>.RESSORT                     | 1    | 1    | 1    |      |      |                   |
| 25       | 703-82594-00        | .CLAMP<br>.BRIDE                                      | 1    | 1    | 1    |      |      | WITH PT/T SW.     |
| 26       | 703-48226-00        | .PLATE, STOPPER<br>.PLAQUETTE                         | 1    | 1    | 1    |      |      |                   |
| 27       | 703-48222-00        | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER     | 1    | 1    | 1    |      |      | SINGLE            |

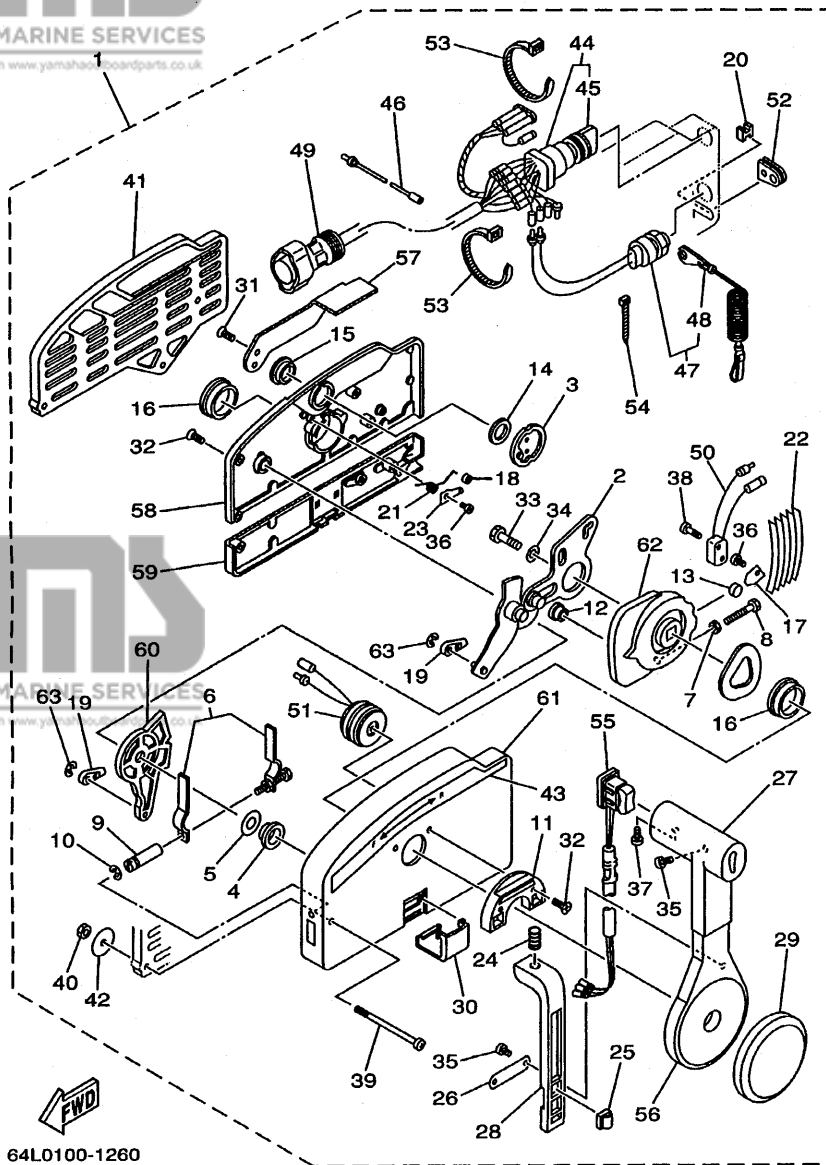


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FIG. 29 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                           | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|------|------|------|------|------|-------------------|
| 28       | 703-48223-00        | .LOCK, NEUTRAL<br>.VERROU, NEUTRAL                | 1    | 1    | 1    |      |      |                   |
| 29       | 703-48225-00        | .COVER<br>.COUVERCLE                              | 1    | 1    | 1    |      |      |                   |
| 30       | 703-48219-00        | .COVER, LEAD<br>.COUVERCLE                        | 1    | 1    | 1    |      |      |                   |
| 31       | 703-48281-00        | .SCREW<br>.VIS                                    | 2    | 2    | 2    |      |      |                   |
| 32       | 703-48282-00        | .SCREW<br>.VIS                                    | 7    | 7    | 7    |      |      |                   |
| 33       | 97095-08030         | .BOLT<br>.BOULON                                  | 1    | 1    | 1    |      |      |                   |
| 34       | 92990-08600         | .WASHER, PLATE<br>.RONDELLE, PLATE                | 1    | 1    | 1    |      |      |                   |
| 35       | 98580-04010         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE        | 3    | 3    | 3    |      |      |                   |
| 36       | 98580-04006         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE        | 2    | 2    | 2    |      |      |                   |
| 37       | 98580-05010         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE        | 1    | 1    | 1    |      |      |                   |
| 38       | 98580-03015         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE        | 2    | 2    | 2    |      |      |                   |
| 39       | 703-48291-10        | .SCREW (M6)<br>.VIS (M6)                          | 3    | 3    | 3    |      |      |                   |
| 40       | 95380-06600         | .NUT, HEXAGON<br>.ECROU                           | 3    | 3    | 3    |      |      |                   |
| 41       | 703-48293-10        | .SPACER, REMOTE CONTROL<br>.ENTRETOISE            | 1    | 1    | 1    |      |      | SINGLE            |
| 42       | 701-48287-00        | .WASHER<br>.RONDELLE                              | 3    | 3    | 3    |      |      |                   |
| 43       | 703-48215-00        | .GRAPHIC<br>.ADHESIF                              | 1    | 1    | 1    |      |      |                   |
| 44       | 703-82510-42        | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET   | 1    | 1    | 1    |      |      |                   |
| 45       | 676-82577-00        | .CAP, KEY<br>.CABOCHON                            | 1    | 1    | 1    |      |      |                   |
| 46       | 703-82531-00        | .WIRE, LEAD<br>.FIL                               | 1    | 1    | 1    |      |      |                   |
| 47       | 688-82575-01        | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT   | 1    | 1    | 1    |      |      |                   |
| 48       | 682-82556-00        | .STOPPER<br>.PLAQUETTE                            | 1    | 1    | 1    |      |      |                   |
| 49       | 688-8258A-20        | .EXTENSION, WIRE HARNESS<br>.EXTENSION, FAISCEAU  | 1    | 1    | 1    |      |      | L:5M (10P)        |
| 50       | 703-82540-00        | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT | 1    | 1    | 1    |      |      |                   |
| 51       | 703-83383-02        | .BUZZER<br>.RONFLEUR                              | 1    | 1    | 1    |      |      |                   |
| 52       | 703-48284-00        | .GROMMET<br>.PASSE-FIL                            | 1    | 1    | 1    |      |      |                   |
| 53       | 703-82591-00        | .BAND<br>.COLLIER                                 | 2    | 2    | 2    |      |      |                   |
| 54       | 703-82592-00        | .BAND<br>.COLLIER                                 | 1    | 1    | 1    |      |      |                   |



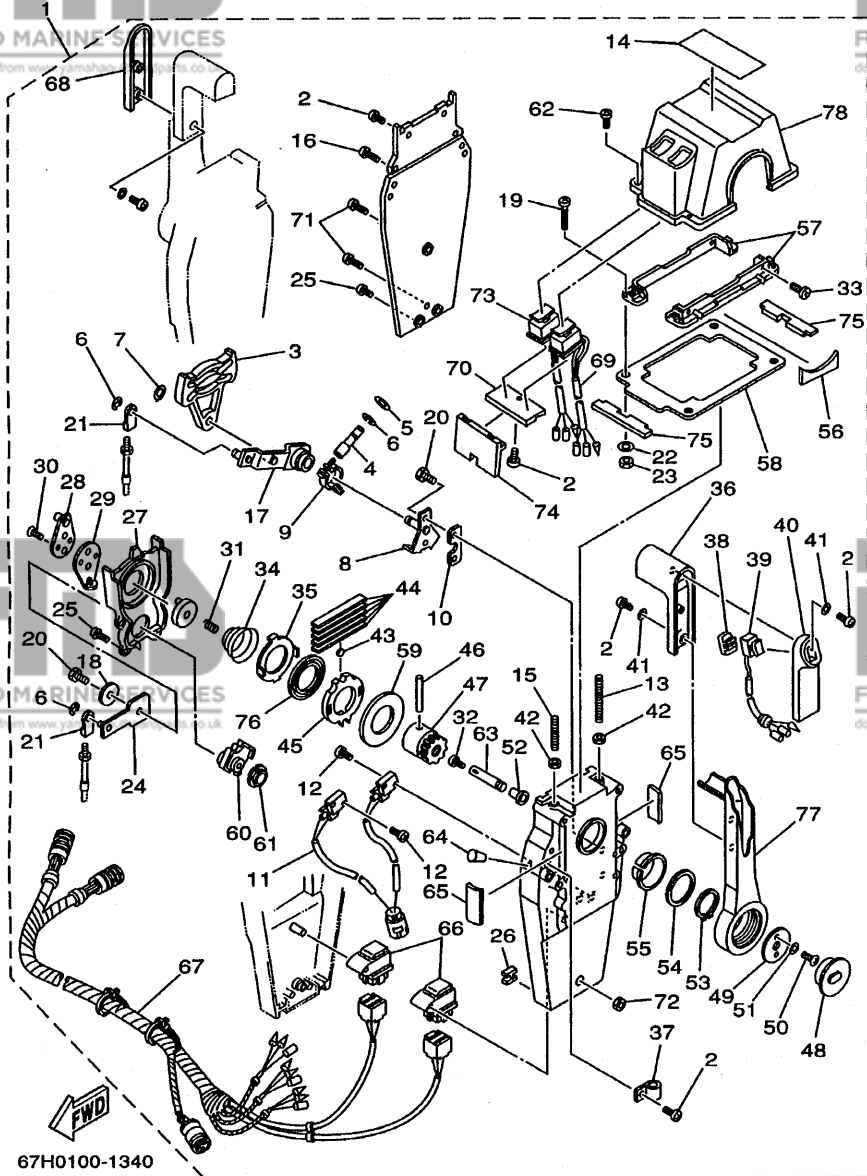
64L0100-1260

FIG. 29 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|------|------|------|------|------|-------------------|
| 55       | 703-82563-02        | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR | 1    | 1    | 1    |      |      |                   |
| 56       | 703-48221-00        | .LEVER, CONTROL<br>.LEVIER, COMMANDE                       | 1    | 1    | 1    |      |      |                   |
| 57       | 703-48152-00        | .KNOB, FREE ACCEL.<br>.BOUTON                              | 1    | 1    | 1    |      |      |                   |
| 58       | 703-48212-00        | .BACK PLATE 1<br>.PLAQUETTE 1                              | 1    | 1    | 1    |      |      |                   |
| 59       | 703-48213-00        | .BACK PLATE 2<br>.PLAQUETTE 2                              | 1    | 1    | 1    |      |      |                   |
| 60       | 703-48271-00        | .ARM, SHIFT<br>.BRAS                                       | 1    | 1    | 1    |      |      |                   |
| 61       | 703-48211-01        | .HOUSING,1<br>.CORPS                                       | 1    | 1    | 1    |      |      |                   |
| 62       | 703-48232-00        | .GEAR<br>.PIGNON                                           | 1    | 1    | 1    |      |      |                   |
| 63       | 93430-06024         | .CIRCLIP<br>.CIRCLIP, TYPE S                               | 2    | 2    | 2    |      |      |                   |

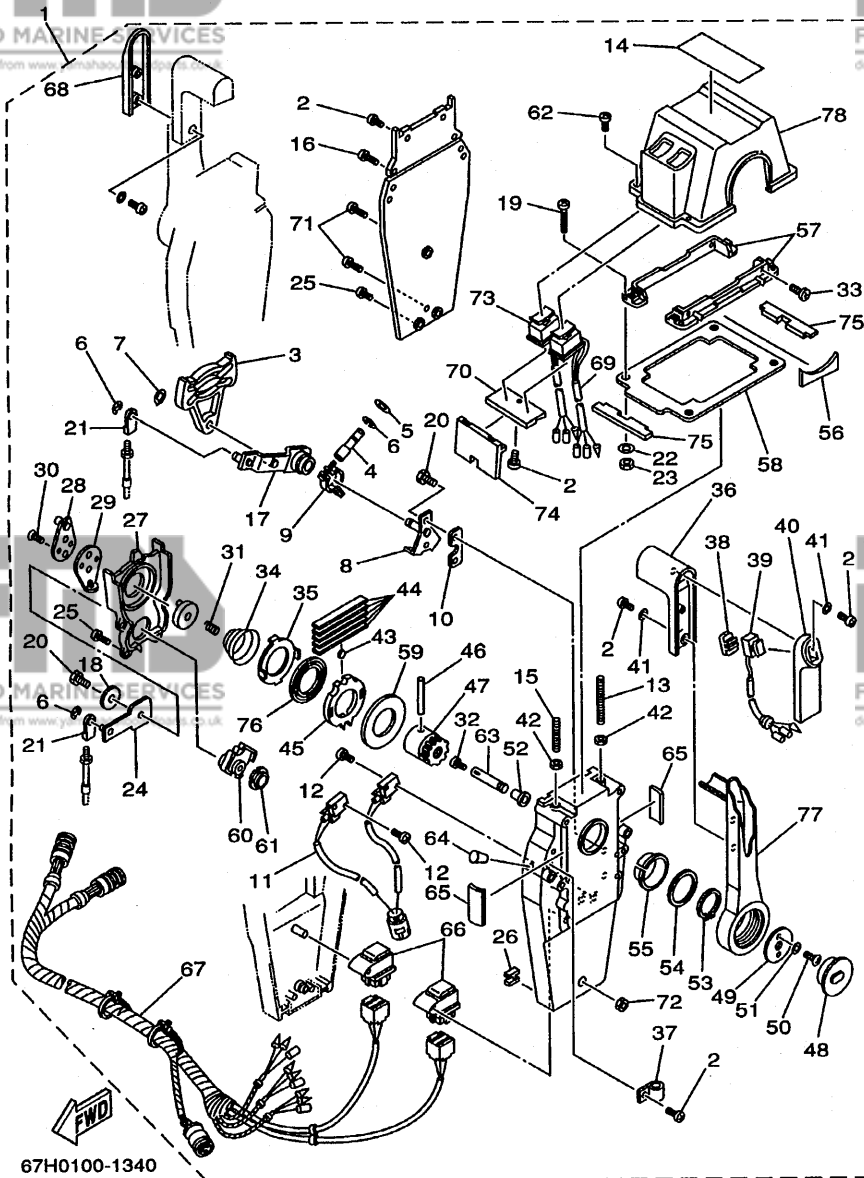
**FIG. 30 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2**



| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                               | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 704-48207-23        | REMOTE CONTROL ASSY<br>BOITIER DE COMMANDE A DISTANCE |      |      |      | 1    | 1    | AP WITH PT/T SW.  |
| 2        | 97890-05016         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE            |      |      |      | 12   | 12   |                   |
| 3        | EL8-48251-00        | .PLATE, CAM<br>.PLAQUE, CAME                          |      |      |      | 2    | 2    |                   |
| 4        | 704-48265-00        | .SHAFT, FRICTION<br>.AXE, COPILOTE                    |      |      |      | 2    | 2    |                   |
| 5        | 701-48246-00        | .SPACER<br>.ENTRETOISE                                |      |      |      | 2    | 2    |                   |
| 6        | 93430-06024         | .CIRCLIP<br>.CIRCLIP, TYPE S                          |      |      |      | 8    | 8    |                   |
| 7        | EL8-48259-00        | .CIRCLIP 1<br>.CIRCLIP                                |      |      |      | 2    | 2    |                   |
| 8        | 704-48262-00        | .SHAFT, THROTTLE<br>.AXE, ACCELERATION                |      |      |      | 2    | 2    |                   |
| 9        | 704-48264-00        | .THROTTLE, FRICTION<br>.ACCELERATION                  |      |      |      | 2    | 2    |                   |
| 10       | 704-48266-00        | .SPACER<br>.ENTRETOISE                                |      |      |      | 2    | 2    |                   |
| 11       | 704-82540-10        | .NEUTRAL SWITCH ASSY<br>.CONTACTEUR DE POINT-MORT     |      |      |      | 1    | 1    |                   |
| 12       | 98580-03014         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE            |      |      |      | 4    | 4    |                   |
| 13       | EL8-48281-00        | .SCREW<br>.VIS                                        |      |      |      | 2    | 2    |                   |
| 14       | 704-48215-10        | .GRAPHIC<br>.ADHESIF                                  |      |      |      | 1    | 1    |                   |
| 15       | 704-48281-00        | .SCREW<br>.VIS                                        |      |      |      | 2    | 2    |                   |
| 16       | 98580-05525         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE            |      |      |      | 4    | 4    |                   |
| 17       | 704-48261-00        | .ARM, THROTTLE<br>.BRAS, ACCELERATION                 |      |      |      | 2    | 2    |                   |
| 18       | EL8-48191-00        | .WASHER 1<br>.RONDELLE                                |      |      |      | 2    | 2    |                   |
| 19       | 98580-05540         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE            |      |      |      | 4    | 4    |                   |
| 20       | 97080-06018         | .BOLT<br>.BOULON                                      |      |      |      | 6    | 6    |                   |
| 21       | 703-48345-01        | .CABLE END, REMOTE CONTROL 2<br>.CHAPE CABLE          |      |      |      | 4    | 4    |                   |
| 22       | 704-48287-00        | .WASHER<br>.RONDELLE                                  |      |      |      | 4    | 4    |                   |
| 23       | 95380-05600         | .NUT<br>.ECROU                                        |      |      |      | 4    | 4    |                   |
| 24       | EL8-48271-00        | .ARM, SHIFT<br>.BRAS                                  |      |      |      | 2    | 2    |                   |
| 25       | EL8-48127-00        | .SCREW 1<br>.VIS 1                                    |      |      |      | 16   | 16   |                   |
| 26       | 703-48358-00        | .ANCHOR, CABLE<br>.COLLIER                            |      |      |      | 2    | 2    |                   |
| 27       | EL8-48231-00        | .HOUSING, GEAR<br>.CARTER, ENGRENAGE                  |      |      |      | 2    | 2    |                   |

**FIG. 30 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|------|------|------|------|------|-------------------|
| 28       | EL8-48241-00        | .ARM, DRIVE<br>.BRAS, COMMANDE                             |      |      |      | 2    | 2    |                   |
| 29       | EL8-48254-00        | .STOPPER, THROTTLE ADJUSTING<br>.BUTEE                     |      |      |      | 2    | 2    |                   |
| 30       | 98780-06020         | .SCREW, FLAT HEAD<br>.VIS, TETE PLATE                      |      |      |      | 4    | 4    |                   |
| 31       | EL8-48158-00        | .SPRING 1<br>.RESSORT 1                                    |      |      |      | 2    | 2    |                   |
| 32       | 98580-04006         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE                 |      |      |      | 2    | 2    |                   |
| 33       | 98780-05018         | .SCREW, FLAT HEAD<br>.VIS, TETE PLATE                      |      |      |      | 4    | 4    |                   |
| 34       | EL8-48244-00        | .SPRING, FREE ACCEL.<br>.RESSORT                           |      |      |      | 2    | 2    |                   |
| 35       | EL8-48245-00        | .PLATE, LOCK<br>.PLAQUE, VERROU                            |      |      |      | 2    | 2    |                   |
| 36       | 704-48222-00        | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER          |      |      |      | 2    | 2    |                   |
| 37       | 704-82594-00        | .CLAMP<br>.BRIDE                                           |      |      |      | 1    | 1    |                   |
| 38       | 704-48228-00        | .HOLDER, SWITCH<br>.SUPPORT                                |      |      |      | 1    | 1    |                   |
| 39       | 704-82563-31        | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR |      |      |      | 1    | 1    |                   |
| 40       | 704-48229-00        | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER          |      |      |      | 1    | 1    |                   |
| 41       | 92990-05300         | .WASHER, INTERNAL TOOTH<br>.RONDELLE, DENTURE INTERNE      |      |      |      | 6    | 6    |                   |
| 42       | 95380-06600         | .NUT, HEXAGON<br>.ECROU                                    |      |      |      | 4    | 4    |                   |
| 43       | 701-48248-00        | .ROLLER, FREE ACCEL.<br>.POULIE                            |      |      |      | 2    | 2    |                   |
| 44       | 703-48238-00        | .SPRING, DETENT<br>.RESSORT                                |      |      |      | 10   | 10   |                   |
| 45       | EL8-48232-00        | .GEAR 1<br>.PIGNON                                         |      |      |      | 2    | 2    |                   |
| 46       | EL8-48164-00        | .PIN 2<br>.PION 2                                          |      |      |      | 2    | 2    |                   |
| 47       | 704-48242-00        | .SHAFT, DRIVE<br>.ARBRE, MOTEUR                            |      |      |      | 2    | 2    |                   |
| 48       | 704-48225-00        | .COVER<br>.COUVERCLE                                       |      |      |      | 2    | 2    |                   |
| 49       | 704-48192-00        | .WASHER 2<br>.RONDELLE 2                                   |      |      |      | 2    | 2    |                   |
| 50       | 97890-06018         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE                 |      |      |      | 4    | 4    |                   |
| 51       | 92990-06300         | .WASHER, INTERNAL TOOTH<br>.RONDELLE, DENTURE INTERNE      |      |      |      | 4    | 4    |                   |
| 52       | 702-48263-00        | .BUSHING<br>.COUSSINET                                     |      |      |      | 2    | 2    |                   |
| 53       | EL8-48279-00        | .CIRCLIP 2<br>.CIRCLIP 2                                   |      |      |      | 2    | 2    |                   |
| 54       | 704-48193-00        | .WASHER 3<br>.RONDELLE 3                                   |      |      |      | 2    | 2    |                   |

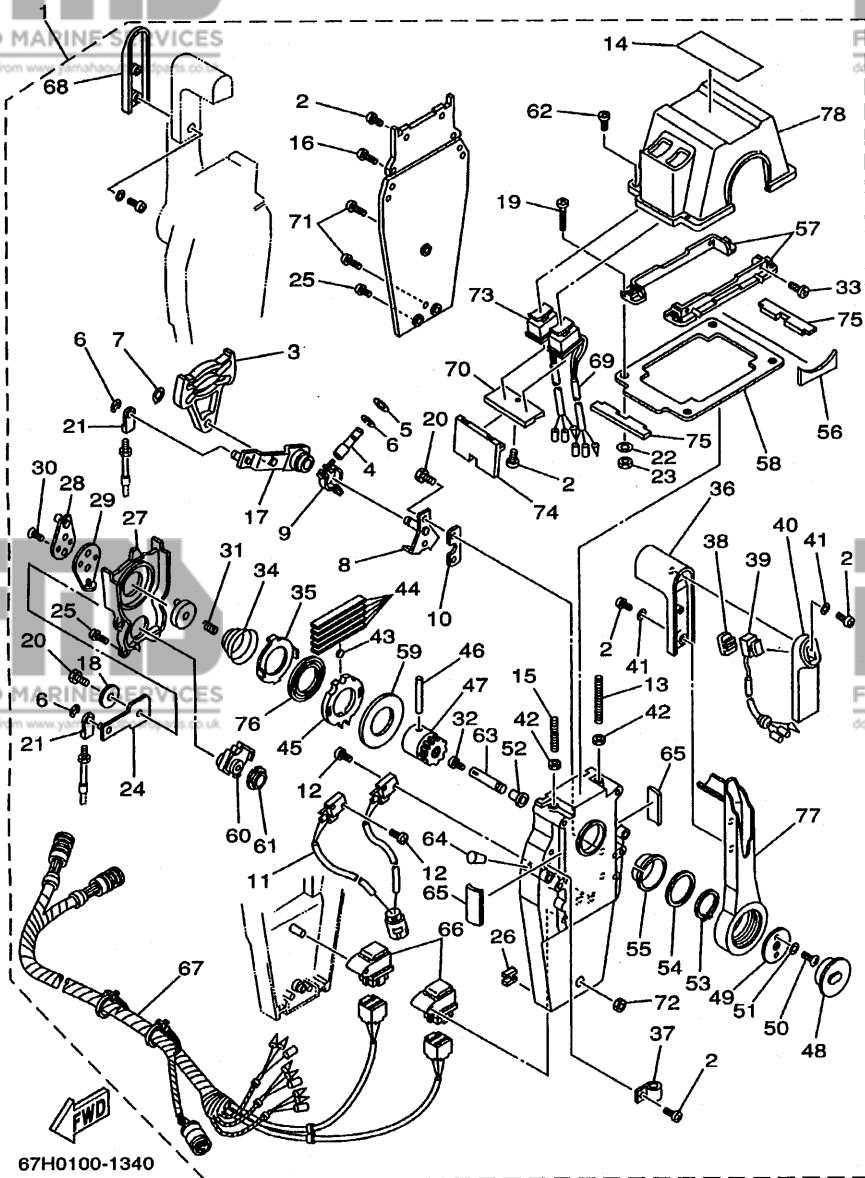


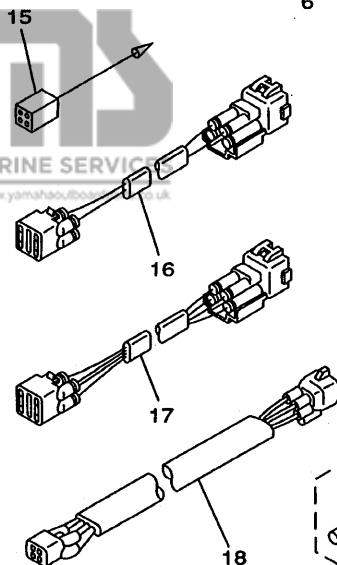
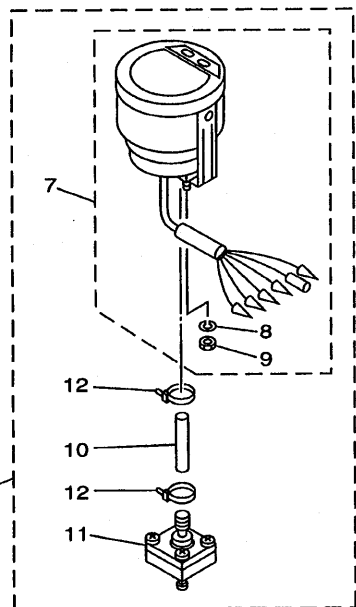
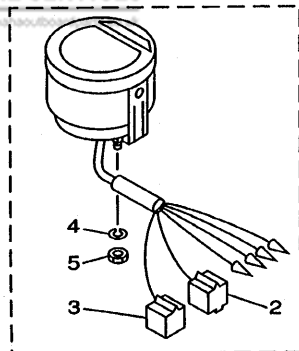
67H0100-1340



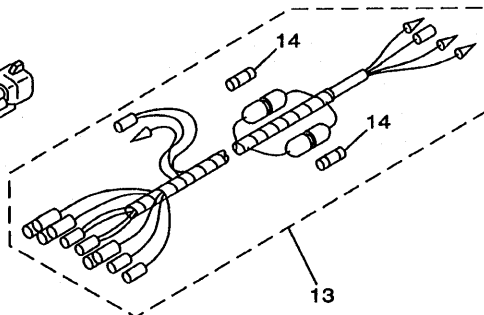
**FIG. 30 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|------|------|------|------|------|-------------------|
| 55       | EL8-48234-00        | .BUSHING 1<br>.POULIE                                      |      |      |      | 2    | 2    |                   |
| 56       | 704-48219-00        | .COVER, LEAD<br>.COUVERCLE                                 |      |      |      | 2    | 2    |                   |
| 57       | 704-48144-00        | .PLATE, STOPPER 2<br>.PLAQUETTE 2                          |      |      |      | 2    | 2    |                   |
| 58       | 704-48176-10        | .GROMMET<br>.PASSE-FIL                                     |      |      |      | 1    | 1    |                   |
| 59       | 703-48192-00        | .WASHER 2<br>.BONDELLE 2                                   |      |      |      | 2    | 2    |                   |
| 60       | EL8-48233-00        | .GEAR 2<br>.PIGNON 2                                       |      |      |      | 2    | 2    |                   |
| 61       | 703-48235-00        | .BUSHING<br>.COUSSINET                                     |      |      |      | 2    | 2    |                   |
| 62       | 704-48282-00        | .SCREW<br>.VIS                                             |      |      |      | 4    | 4    |                   |
| 63       | EL8-48153-10        | .SHAFT, FREE ACCEL.<br>.AXE                                |      |      |      | 2    | 2    |                   |
| 64       | 704-48166-00        | .PLUG<br>.BOUCHON                                          |      |      |      | 2    | 2    |                   |
| 65       | 704-48284-00        | .GROMMET<br>.PASSE-FIL                                     |      |      |      | 4    | 4    |                   |
| 66       | 704-81950-00        | .RELAY ASSY<br>.RELAIS COMPLET                             |      |      |      | 2    | 2    |                   |
| 67       | 704-82590-10        | .WIRE HARNESS ASSY<br>.FAISCEAU DE FILS COMPLET            |      |      |      | 1    | 1    |                   |
| 68       | 704-48229-10        | .GRIP, CONTROL LEVER<br>.POIGNEE, COMMANDE LEVIER          |      |      |      | 1    | 1    |                   |
| 69       | 704-82563-E0        | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR |      |      |      | 1    | 1    |                   |
| 70       | 704-48228-10        | .HOLDER, SWITCH<br>.SUPPORT                                |      |      |      | 1    | 1    |                   |
| 71       | 98580-05555         | .SCREW, PAN HEAD<br>.VIS, TETE TRONCONIQUE                 |      |      |      | 3    | 3    |                   |
| 72       | 704-48156-00        | .NUT 1<br>.ECROU 1                                         |      |      |      | 1    | 1    |                   |
| 73       | 704-82563-F0        | .TRIM & TILT SWITCH ASSY<br>.INCLINER ET PARER COMMUTATEUR |      |      |      | 1    | 1    |                   |
| 74       | 704-48285-00        | .GROMMET 2<br>.PASSE-FIL 2                                 |      |      |      | 1    | 1    |                   |
| 75       | 704-48286-00        | .GROMMET 3<br>.PASSE-FIL 3                                 |      |      |      | 2    | 2    |                   |
| 76       | 704-48178-00        | .PLATE, SHIFT<br>.PLAQUETTE                                |      |      |      | 2    | 2    |                   |
| 77       | 704-48221-00        | .LEVER, CONTROL<br>.LEVIER, COMMANDE                       |      |      |      | 2    | 2    |                   |
| 78       | 704-48119-20        | .COVER<br>.COQUILLE                                        |      |      |      | 1    | 1    |                   |





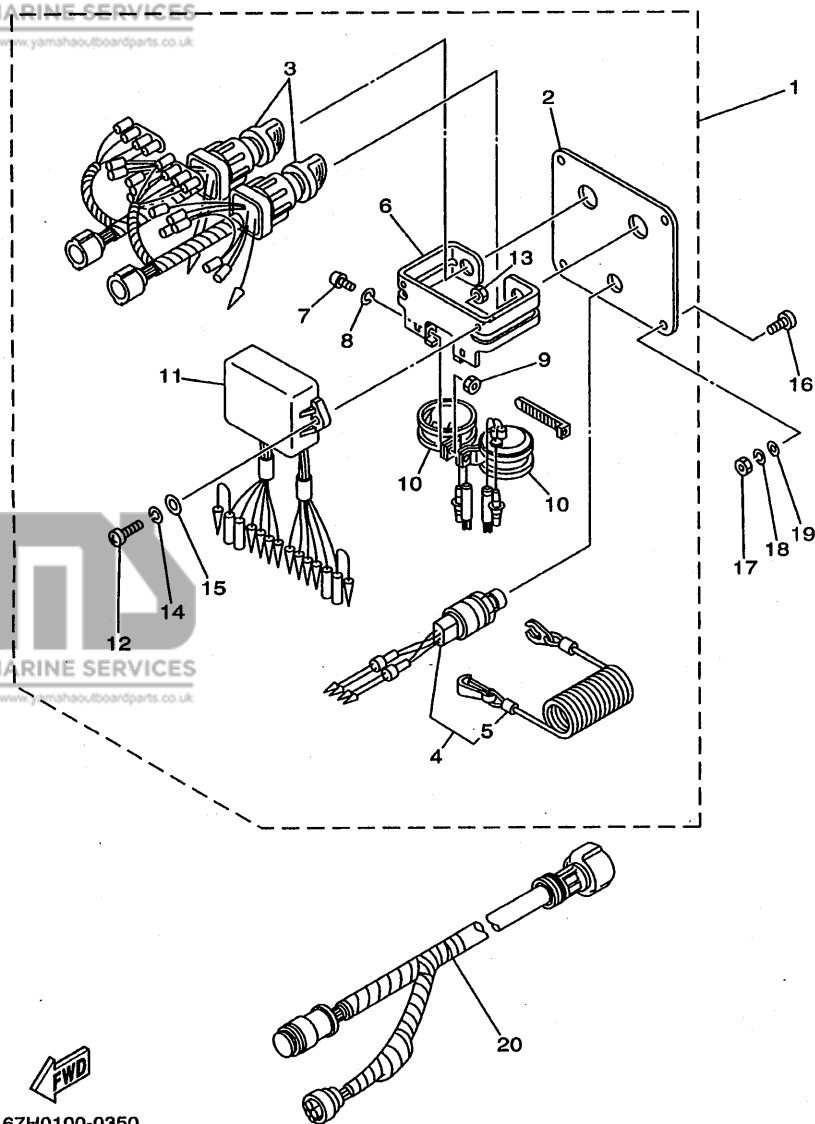
67H0100-0340



**FIG. 31 METER**

**COMPTEUR**

| REF. NO. | PART NO. NO. PIECES          | DESCRIPTION DESCRIPTION                                                                    | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|------------------------------|--------------------------------------------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6Y5-83500-T2                 | DIGITAL TACHOMETER ASSY<br>COMPTE-TOURS NUMERIQUE CPLT                                     | 1    | 1    | 1    | 1    | 1    | AP                |
| 2        | 9E450-04433                  | .CONNECTOR<br>.CONNECTEUR                                                                  | 1    | 1    | 1    | 1    | 1    | M-4-W             |
| 3        | 9E450-04533                  | .CONNECTOR<br>.CONNECTEUR                                                                  | 1    | 1    | 1    | 1    | 1    | F-4-W             |
| 4        | 92990-04100                  | .WASHER, SPRING<br>.RONDELLE, GROWER                                                       | 2    | 2    | 2    | 2    | 2    |                   |
| 5        | 95380-04600                  | .NUT<br>.ECROU                                                                             | 2    | 2    | 2    | 2    | 2    |                   |
| 6        | 6Y5-83500-S5                 | SPEEDOMETER ASSY<br>COMPTEUR DE VITESSE CPLT                                               | 1    | 1    | 1    |      |      | AP                |
| 7        | 6Y5-83570-S5                 | .SPEEDOMETER ASSY<br>.COMPTEUR DE VITESSE CPLT                                             | 1    | 1    | 1    |      |      |                   |
| 8        | 92990-04100                  | .WASHER, SPRING<br>.RONDELLE, GROWER                                                       | 2    | 2    | 2    |      |      |                   |
| 9        | 95380-04600                  | .NUT<br>.ECROU                                                                             | 2    | 2    | 2    |      |      |                   |
| 10       | 6Y5-83557-31                 | .TUBE<br>.TUBE                                                                             | 1    | 1    | 1    |      |      |                   |
| 11       | 6Y5-83728-00                 | .CONNECTOR ASSY<br>.CONNEXION COMPLET                                                      | 1    | 1    | 1    |      |      |                   |
| 12       | 90465-11M10                  | .CLAMP<br>.BRIDE                                                                           | 2    | 2    | 2    |      |      |                   |
| 13       | 6Y5-83553-M0<br>6Y5-83553-00 | WIRE, LEAD<br>FIL<br>WIRE, LEAD<br>FIL                                                     | 1    | 1    | 1    |      |      | AP                |
| 14       | 1E6-82151-00<br>1E6-82151-00 | .FUSE (10A)<br>.FUSIBLE (10A)<br>.FUSE (10A)<br>.FUSIBLE (10A)                             | 2    | 2    | 2    |      |      | AP                |
| 15       | 6Y5-82117-00                 | WIRE, LEAD (BLACK)<br>FIL (NOIR)                                                           | 1    | 1    | 1    |      |      | AP                |
| 16       | 6R3-82521-70<br>6R3-82521-80 | WIRE, LEAD<br>FIL<br>WIRE, LEAD<br>FIL                                                     | 1    | 1    | 1    |      |      | AP 7M             |
| 17       | 6R3-82553-70<br>6R3-82553-80 | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU<br>EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU | 1    | 1    | 1    |      |      | AP 8M             |
| 18       | 6R3-82553-30                 | EXTENSION, WIRE LEAD L=3000<br>EXTENSION, FAISCEAU                                         |      |      |      | 1    | 1    | AP 4P,7M          |
| 19       | 6Y5-83557-00                 | TUBE (6M)<br>TUBE (6M)                                                                     | 1    | 1    | 1    |      |      | AP                |
| 20       | 90465-11M10                  | CLAMP<br>BRIDE                                                                             | 2    | 2    | 2    |      |      | AP                |

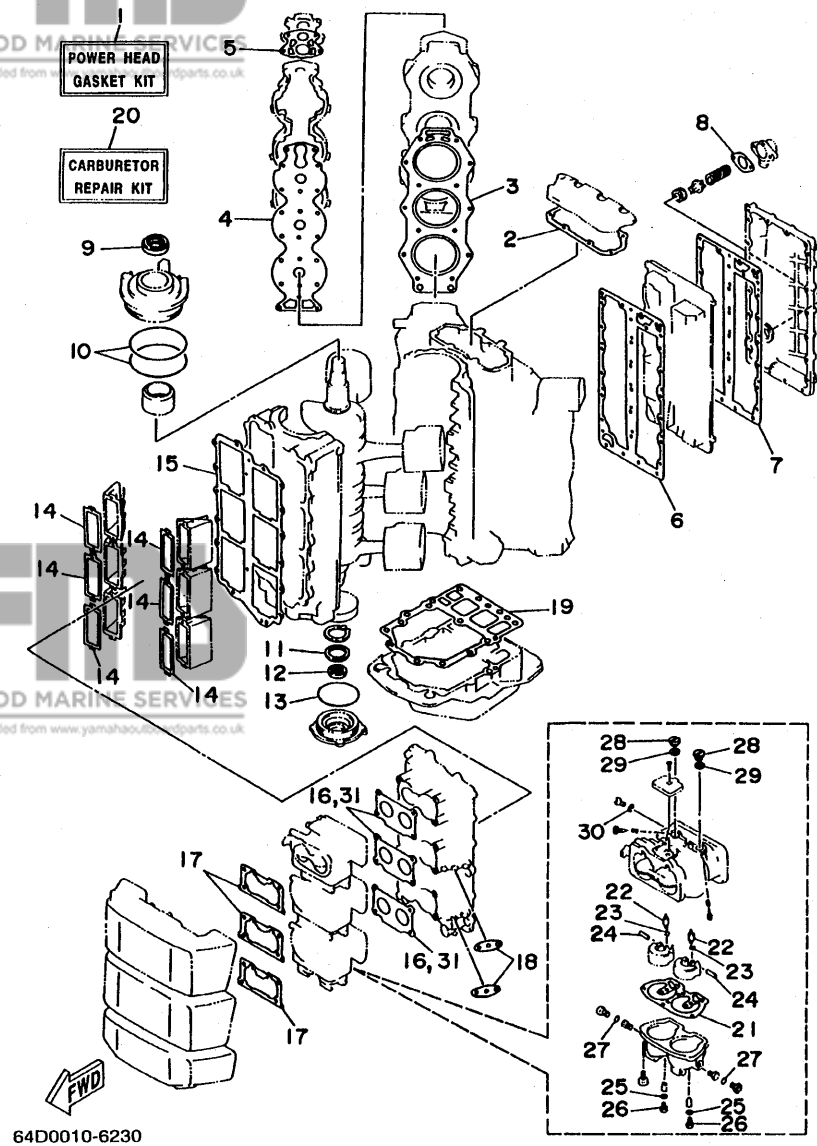


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**FIG. 32 SWITCH. PANEL**

**TABLEAU DE CONTACTEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                         | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6K1-82570-05        | PANEL SWITCH ASSY<br>PLATINE D'INTERRUPEUR CPLT |      |      |      | 1    | 1    | AP                |
| 2        | 6K1-82571-01        | .PANEL, SWITCH<br>.TABLEAU, CONTACTEUR          |      |      |      | 1    | 1    |                   |
| 3        | 6K1-82510-05        | .MAIN SWITCH ASSY<br>.CONTACTEUR A CLEF COMPLET |      |      |      | 2    | 2    |                   |
| 4        | 6K1-82575-00        | .ENGINE STOP SWITCH ASSY<br>.COUPE CIRCUIT CPLT |      |      |      | 1    | 1    |                   |
| 5        | 682-82556-00        | ..STOPPER<br>..PLAQUETTE                        |      |      |      | 1    | 1    |                   |
| 6        | 6K1-83614-01        | .BRACKET<br>.SUPPORT                            |      |      |      | 1    | 1    |                   |
| 7        | 98980-05010         | .SCREW, BIND<br>.VIS, DE PRESSION               |      |      |      | 2    | 2    |                   |
| 8        | 92990-05100         | .WASHER, SPRING<br>.RONDELLE, GROWER            |      |      |      | 2    | 2    |                   |
| 9        | 95380-05600         | .NUT<br>.ECROU                                  |      |      |      | 2    | 2    |                   |
| 10       | 688-83383-11        | .BUZZER<br>.RONFLEUR                            |      |      |      | 2    | 2    |                   |
| 11       | 6K1-85830-01        | .CONTROL UNIT ASSY<br>.BLOC DE CONTROLE         |      |      |      | 1    | 1    |                   |
| 12       | 98980-06020         | .SCREW, BIND<br>.VIS, DE PRESSION               |      |      |      | 2    | 2    |                   |
| 13       | 95380-06600         | .NUT, HEXAGON<br>.ECROU                         |      |      |      | 2    | 2    |                   |
| 14       | 92990-06100         | .WASHER, SPRING<br>.RONDELLE, GROWER            |      |      |      | 2    | 2    |                   |
| 15       | 92990-06600         | .WASHER, PLATE<br>.RONDELLE, PLATE              |      |      |      | 2    | 2    |                   |
| 16       | 90149-05M05         | SCREW<br>VIS                                    |      |      |      | 4    | 4    | AP                |
| 17       | 95380-05600         | NUT<br>ECROU                                    |      |      |      | 4    | 4    | AP                |
| 18       | 92990-05100         | WASHER, SPRING<br>RONDELLE, GROWER              |      |      |      | 4    | 4    | AP                |
| 19       | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE                |      |      |      | 4    | 4    | AP                |
| 20       | 6K1-8258A-40        | EXTENSION, WIRE HARNESS<br>EXTENSION, FAISCEAU  |      |      |      | 2    | 2    | AP                |



**FIG. 33 REPAIR KIT 1**

**KITS DE REPARATION 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 64D-W0001-00        | POWER HEAD GASKET KIT<br>POCHETTE DE JINTS TETE MOTRICE      | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 6E5-11381-A2        | .GASKET 1<br>.JOINT 1                                        | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 6G5-11181-A1        | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1             | 2    | 2    | 2    | 2    | 2    |                   |
| 4        | 6G5-11193-A0        | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1      | 2    | 2    | 2    | 2    | 2    |                   |
| 5        | 688-12414-A1        | .GASKET, COVER<br>.JOINT, COUVERCLE                          | 2    | 2    | 2    | 2    | 2    |                   |
| 6        | 6G5-41112-A1        | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 6G5-41112-A1        | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 6G5-11382-A1        | .GASKET 2<br>.JOINT 2                                        | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 93102-40M14         | .OIL SEAL<br>.JOINT SPY                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 93211-04001         | .O-RING<br>.JOINT TORIQUE                                    | 2    | 2    | 2    | 2    | 2    |                   |
| 11       | 93102-35M13         | .OIL SEAL<br>.JOINT SPY                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 93101-22M15         | .OIL SEAL<br>.JOINT SPY                                      | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 93210-74M35         | .O-RING<br>.JOINT TORIQUE                                    | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 6E5-13621-A1        | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET               | 6    | 6    | 6    | 6    | 6    |                   |
| 15       | 6G5-13645-A1        | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1                    | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 6E5-14198-A2        | .GASKET<br>.JOINT                                            | 3    | 3    | 3    | 3    | 3    |                   |
| 17       | 6K7-14483-00        | .GASKET<br>.JOINT                                            | 3    | 3    | 3    | 3    | 3    |                   |
| 18       | 650-24431-A0        | .GASKET, FUEL PUMP 1<br>.JOINT 1 DE POMPE A ESSENCE          | 2    | 2    | 2    | 2    | 2    |                   |
| 19       | 6G5-45113-A1        | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE                | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 64D-W0093-01        | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR       | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 64D-14384-01        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR           | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 6E5-14546-00        | .VALVE, NEEDLE<br>.POINTEAU                                  | 2    | 2    | 2    | 2    | 2    |                   |
| 23       | 6E5-14159-00        | .CLIP<br>.JONC                                               | 2    | 2    | 2    | 2    | 2    |                   |
| 24       | 6E5-14386-02        | .PIN, FLOAT<br>.AXE, FLOTTEUR                                | 2    | 2    | 2    | 2    | 2    |                   |
| 25       | 61U-14959-00        | .GASKET<br>.JOINT                                            | 2    | 2    | 2    | 2    | 2    |                   |
| 26       | 64D-14394-00        | .VALVE, DRAIN<br>.SOUPAPE, VIDANGE                           | 2    | 2    | 2    | 2    | 2    |                   |
| 27       | 6E5-14398-01        | .GASKET<br>.JOINT                                            | 2    | 2    | 2    | 2    | 2    |                   |

FIG. 33 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES                                                       |
|----------|---------------------|-------------------------|------|------|------|------|------|-------------------------------------------------------------------------|
| 28       | 6E5-14328-01        | .PLUG .PLOT             | 2    | 2    | 2    | 2    | 2    | FLOOD MARINE SERVICES<br>downloaded from www.yamahaaoutboardparts.co.uk |
| 29       | 6E5-14979-00        | .GASKET .JOINT          | 2    | 2    | 2    | 2    | 2    |                                                                         |
| 30       | 6J8-14959-00        | .GASKET .JOINT          | 1    | 1    | 1    | 1    | 1    |                                                                         |
| 31       | 6E5-14198-A2        | .GASKET .JOINT          | 1    | 1    | 1    | 1    | 1    |                                                                         |
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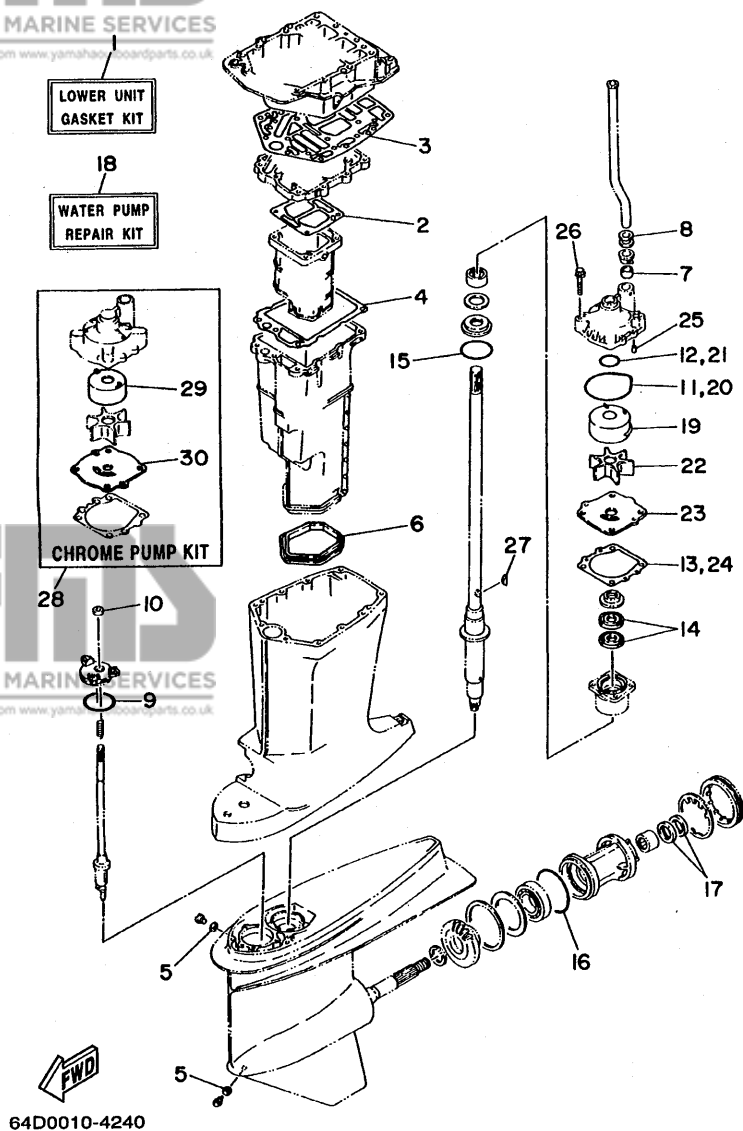
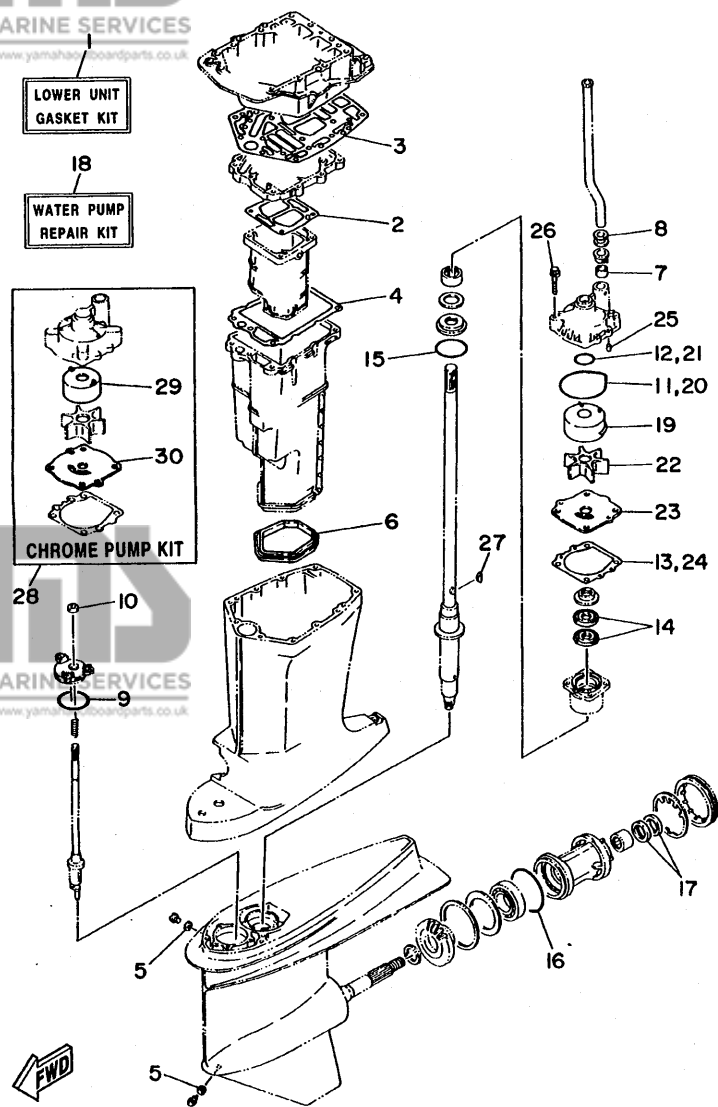


FIG. 34 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                | 150F | 175D | 200F | L150 | L200 | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------|------|------|------|------|------|-------------------|
| 1        | 6G5-W0001-C1        | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE     | 1    | 1    | 1    | 1    | 1    |                   |
| 2        | 6G5-41134-A0        | .GASKET, EXHAUST MANIFOLD<br>JOINT, PIPE D'ECHAPPEMENT | 1    | 1    | 1    | 1    | 1    |                   |
| 3        | 6G5-45114-A0        | .GASKET, UPPER CASING<br>JOINT, TUBE D'ARBRE           | 1    | 1    | 1    | 1    | 1    |                   |
| 4        | 6E5-41135-A0        | .GASKET, EXHAUST MANIFOLD<br>JOINT, PIPE D'ECHAPPEMENT | 1    | 1    | 1    | 1    | 1    |                   |
| 5        | 90430-08020         | .GASKET<br>JOINT                                       | 2    | 2    | 2    | 2    | 2    |                   |
| 6        | 6E5-45123-00        | .GASKET, MUFFLER<br>JOINT, POT DE DETENTE              | 1    | 1    | 1    | 1    | 1    |                   |
| 7        | 6E5-44365-00        | .DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU               | 1    | 1    | 1    | 1    | 1    |                   |
| 8        | 6E5-44366-00        | .DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU               | 1    | 1    | 1    | 1    | 1    |                   |
| 9        | 93210-58144         | .O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    | 1    | 1    |                   |
| 10       | 93106-09014         | .OIL SEAL<br>JOINT SPY                                 | 1    | 1    | 1    | 1    | 1    |                   |
| 11       | 93210-86M38         | .O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    | 1    | 1    |                   |
| 12       | 93210-37160         | .O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    | 1    | 1    |                   |
| 13       | 6E5-44315-A0        | .GASKET, WATER PUMP<br>JOINT, POMPE A EAU              | 1    | 1    | 1    | 1    | 1    |                   |
| 14       | 93101-28M16         | .OIL SEAL<br>JOINT SPY                                 | 2    | 2    | 2    | 2    | 2    |                   |
| 15       | 93210-55M14         | .O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    | 1    | 1    |                   |
| 16       | 93210-97M55         | .O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    | 1    | 1    |                   |
| 17       | 93101-30M17         | .OIL SEAL<br>JOINT SPY                                 | 2    | 2    | 2    | 2    | 2    |                   |
| 18       | 61A-W0078-A3        | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE | 1    | 1    | 1    | 1    | 1    |                   |
| 19       | 61A-44322-02        | .INSERT, CARTRIDGE<br>.CUVETTE                         | 1    | 1    | 1    | 1    | 1    |                   |
| 20       | 93210-86M38         | .O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    | 1    | 1    |                   |
| 21       | 93210-37160         | .O-RING<br>JOINT TORIQUE                               | 1    | 1    | 1    | 1    | 1    |                   |
| 22       | 6E5-44352-01        | .IMPELLER<br>.TURBINE                                  | 1    | 1    | 1    | 1    | 1    |                   |
| 23       | 6G5-44323-00        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE          | 1    | 1    | 1    | 1    | 1    |                   |
| 24       | 6E5-44315-A0        | .GASKET, WATER PUMP<br>JOINT, POMPE A EAU              | 1    | 1    | 1    | 1    | 1    |                   |
| 25       | 93606-12019         | .PIN, DOWEL<br>.GOUJON                                 | 2    | 2    | 2    | 2    | 2    |                   |
| 26       | 90119-08M14         | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE           | 4    | 4    | 4    | 4    | 4    |                   |
| 27       | 90280-04M05         | .KEY, WOODRUFF<br>.CLAVETTE, DEMI-LUNE                 | 1    | 1    | 1    | 1    | 1    |                   |



64D0010-4240

**FIG. 34 REPAIR KIT 2**

## KITS DE REPARATION 2

[illegible]

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| 64E-14301-01           | 6 - 1       |
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| 64D-14302-01           | 6 - 2       |
| 64E-14302-01           | 6 - 2       |
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