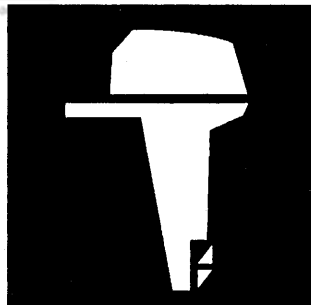




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

150FETO '01 (64C0)

175DETO '01 (64D0)

200FETO '01 (64E0)

L150FETO '01 (64G0)

L200FETO '01 (64H0)

YAMAHA
GENUINE
Parts & Accessories

1Z64C-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

150FETO'01(64C0), 175DETO'01(64D0), 200FETO'01(64E0),
L150FETO'01(64G0), L200FETO'01(64H0)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made
(Parts need to be ordered locally)

"O/S" Over Size

"SWS" Salt Water Series

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	5	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1					
6E0-85550-70	.ROTOR ASSY	1					
6E0-15723-00-94	.PULLY, STARTER	1					

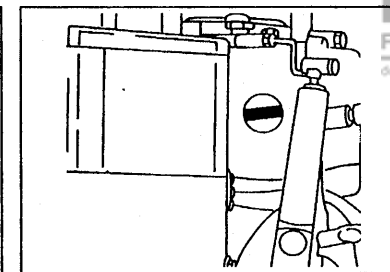
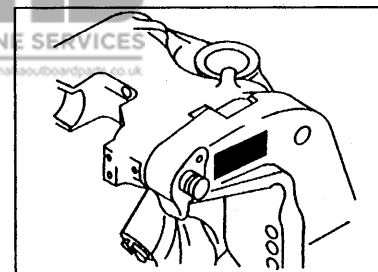
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
150F	150FETO
175D	175DETO
200F	200FETO
L150	L150FETO
L200	L200FETO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

150FETO L : 353313 X : 507530	L150FETO L : 350246 X : 501664
175DETO L : 350366 X : 502229	L200FETO L : 350198 X : 502312
200FETO L : 351463 X : 508395	



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLuish GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

150FETO'01(64C0), 175DETO'01(64D0), 200FETO'01(64E0),
L150FETO'01(64G0), L200FETO'01(64H0)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR" Utiliser le numéro des pièces.

"UN" Utiliser autant que nécessaire.

"AP" Pièces de substitution

"LM" Fabrication locale (les pièces doivent être commandées localement.)

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE

ENS CARBURATEUR

.GICLEUR, ralenti

.PUITS D'AIGUILLE

4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

EXEMPLE

NO. PIECES	DESCRIPTION	ω	ω	ω	REMARQUES
6E0-85500-70	MAGNETO C.D.I. CPLT	1			
6E0-85550-70	.ROTOR CPLT	1			
6E0-15723-00-94	..POULIE DE DEMARREUR	1			

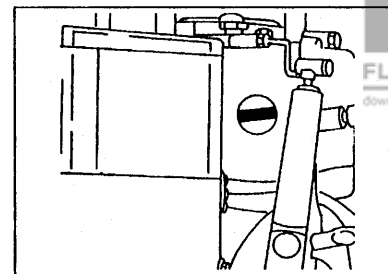
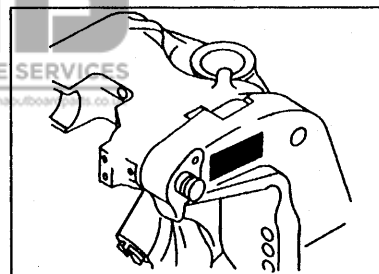
5. Indication concernant la quantité

Indication concernant la quantité	Applications modèle
150F	150FETO
175D	175DETO
200F	200FETO
L150	L150FETO
L200	L200FETO

6. Applications No de série et code couleur correspondants

1) No. de série du moteur

150FETO	L : 353313 X : 507530	L150FETO	L : 350246 X : 501664
175DETO	L : 350366 X : 502229	L200FETO	L : 350198 X : 502312
200FETO	L : 351463 X : 508395		



2) Code couleur

Code couleur	Nom de couleur	Abréviation
004D	DARK BLuish GRAY METALLIC 2	DBNM2

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

8. L'astérisque (*) placé devant un numéro de référence. indique des éléments qui ont été modifiés après la première édition.

SHEET 1/2

TOP COWLING	A4
CYLINDER. CRANKCASE 1	A5
CRANKSHAFT. PISTON	A7
CYLINDER. CRANKCASE 2	B2
INTAKE	B4
CARBURETOR	B6
OIL PUMP	C1
OIL TANK	C3
FUEL 1	C5
FUEL 2	C7
GENERATOR	D1
ELECTRICAL 1	D2
ELECTRICAL 2	D4
STARTING MOTOR	D6
BOTTOM COWLING	D7
CONTROL	E2
BRACKET 1	E5
BRACKET 2	E7
POWER TRIM & TILT ASSY 1	F2
POWER TRIM & TILT ASSY 2	F4
UPPER CASING	F6

INDEX

NUMERICAL INDEX	G1
-----------------------	----

CONTENTS

SHEET 2/2

LOWER CASING. DRIVE 1	A4*
LOWER CASING. DRIVE 2	B1*
LOWER CASING. DRIVE 3	B3*
LOWER CASING. DRIVE 4	B7*
STEERING GUIDE ATTACHMENT 1	C2*
STEERING GUIDE ATTACHMENT 2	C3*
REMOTE CONTROL BOX	C4*
REMOTE CONTROL ASSY 1	C5*
REMOTE CONTROL ASSY 2	D1*
METER	D4*
SWITCH. PANEL	D5*
REPAIR KIT 1	D6*
REPAIR KIT 2	E1*

INDEX

NUMERICAL INDEX	G1*
-----------------------	-----

TABLE DES MATIERES

Feuille 1/2

CAPOT SUPERIEUR	A4
CYLINDRE. CARTER 1	A5
VILEBREQUIN. PISTON	A7
CYLINDRE. CARTER 2	B2
ADMISSION	B4
CARBURATEUR	B6
POMPE A HUILE	C1
RESERVOIR A PETROLE	C3
CARBURANT 1	C5
CARBURANT 2	C7
GENERATRICE	D1
PARTIE ELECTRIQUE 1	D2
PARTIE ELECTRIQUE 2	D4
DEMARREUR ELECTRIQUE	D6
CAPOT INFERIEUR	D7
COMMANDE	E2
SUPPORT 1	E5
SUPPORT 2	E7
PUISSANCE PARER ET INCLINER 1	F2
PUISSANCE PARER ET INCLINER 2	F4
FOURREAU	F6

INDEX

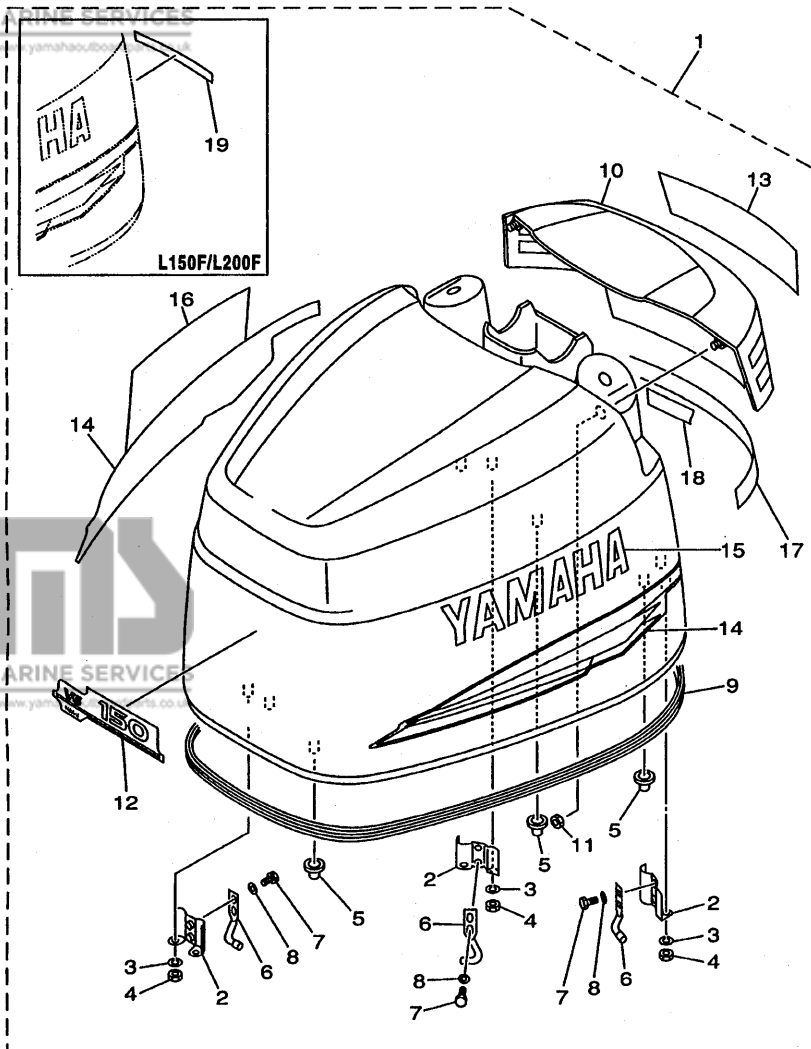
INDEX NUMERIQUE	G1
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Feuille 2/2

BOITIER D'HELICE, TRANSMISSION 1	A4*
BOITIER D'HELICE, TRANSMISSION 2	B1*
BOITIER D'HELICE, TRANSMISSION 3	B3*
BOITIER D'HELICE, TRANSMISSION 4	B7*
DIRECTION GUIDE ACCESSOIRE 1	C2*
DIRECTION GUIDE ACCESSOIRE 2	C3*
BOITIER DE COMMANDE A DISTANCE	C4*
BOITIER DE COMMANDE A DISTANCE 1	C5*
BOITIER DE COMMANDE A DISTANCE 2	D1*
COMPTEUR	D4*
TABEAU DE CONTACTEUR	D5*
KITS DE REPARATION 1	D6*
KITS DE REPARATION 2	E1*

INDEX

INDEX NUMERIQUE	G1*
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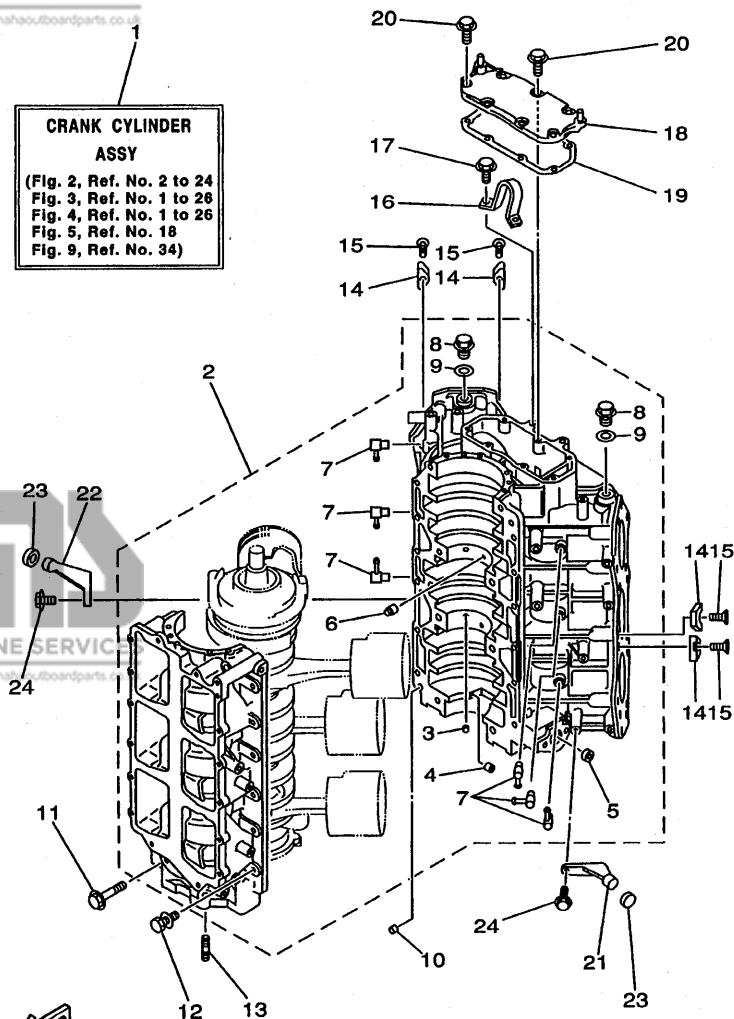
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FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
	64C-42610-31-4D	TOP COWLING ASSY CAPOT (ENS.)	1					
	64D-42610-31-4D	TOP COWLING ASSY CAPOT (ENS.)		1				
	64E-42610-31-4D	TOP COWLING ASSY CAPOT (ENS.)			1			
	64G-42610-31-4D	TOP COWLING ASSY CAPOT (ENS.)				1		
	64H-42610-31-4D	TOP COWLING ASSY CAPOT (ENS.)					1	
2	6R3-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	3	3	3	3	3	
3	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	6	6	6	6	6	
4	95380-06600	.NUT, HEXAGON .ECROU	6	6	6	6	6	
5	64D-42662-00	.DAMPER .AMORTISSEUR	3	3	3	3	3	
6	64D-42814-00	.HOOK, CLAMP .CROCHET DE BRIDE	3	3	3	3	3	
7	97095-06012	.BOLT .BOULON	6	6	6	6	6	
8	92995-06600	.WASHER .RONDELLE	6	6	6	6	6	
9	64D-42615-00	.SEAL .JOINT	1	1	1	1	1	
10	64D-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	1	1	
11	90179-06M24	.NUT .ECROU	4	4	4	4	4	
12	64C-42677-30	.GRAPHIC, FRONT .ADHESIF, AVANT	1			1		
	64D-42677-30	.GRAPHIC, FRONT .ADHESIF, AVANT		1				
	64E-42677-30	.GRAPHIC, FRONT .ADHESIF, AVANT			1		1	
13	64C-42687-30	.EMBLEM, REAR .EMBLEME, ARRIERE	1			1		
	64D-42687-30	.EMBLEM, REAR .EMBLEME, ARRIERE		1				
	64E-42687-30	.EMBLEM, REAR .EMBLEME, ARRIERE			1		1	
14	64D-W0070-30	.GRAPHIC SET .JEU D'EMBLEMES	1	1	1	1	1	
15	64C-42681-30	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	
16	64C-42682-30	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	
17	64D-4267A-30	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	1	1	1	1	
18	64D-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	1	1	1	
19	6R1-42678-G0	.GRAPHIC, REAR .ADHESIF, ARRIERE				1	1	

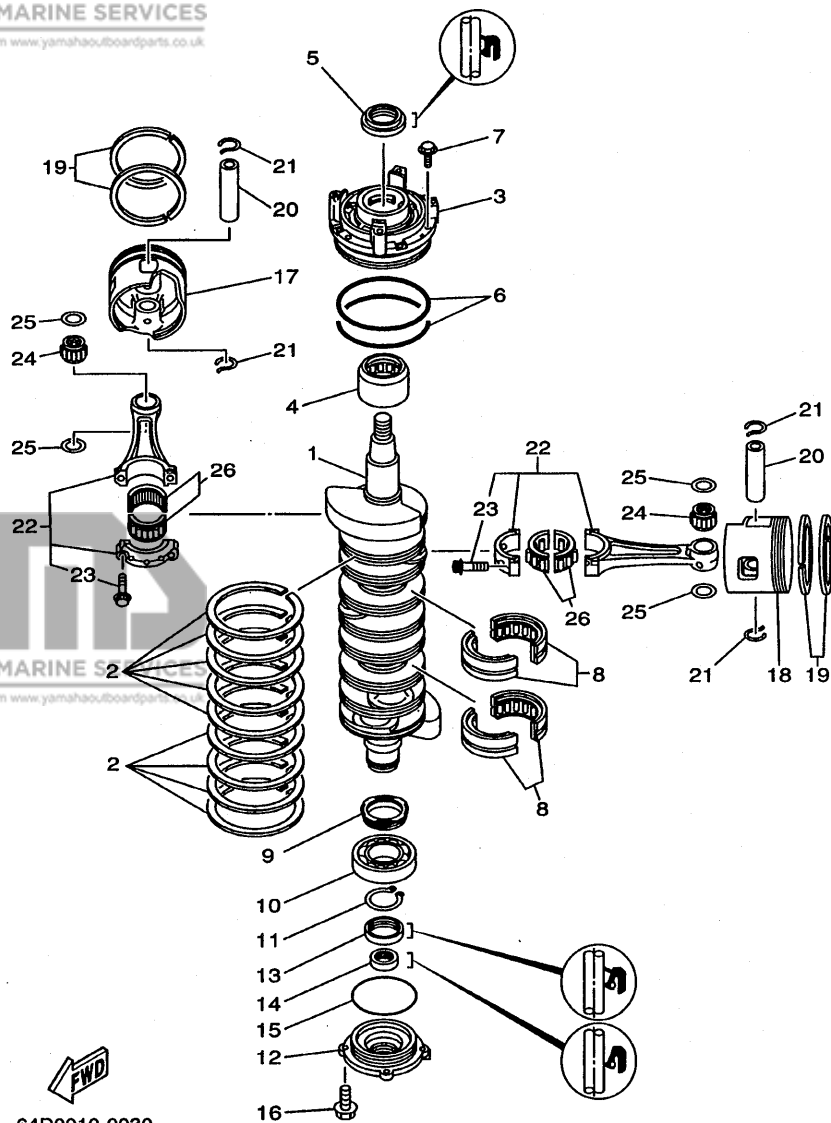
**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 24
Fig. 3, Ref. No. 1 to 26
Fig. 4, Ref. No. 1 to 26
Fig. 5, Ref. No. 18
Fig. 9, Ref. No. 34)



64C0664-0020

FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64C-W0090-13-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1			1		
	64D-W0090-13-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)		1				
	64E-W0090-13-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)			1		1	
2	64C-15100-01-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1			1		
	64D-15100-01-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET		1				
	64E-15100-01-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET			1		1	
3	624-11379-00	.VALVE, CHECK .CLAPET	2	2	2	2	2	
4	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1	1	1	1	
5	90384-14M09	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1	1	1	1	
6	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	2	2	2	2	
7	646-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	6	6	6	6	6	
8	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2	2	2	2	
9	90430-14115	.GASKET .JOINT	2	2	2	2	2	
10	93608-12063	PIN, DOWEL GOUJON	2	2	2	2	2	
11	90105-10M20	BOLT, WASHER BASED BOULON, AVEC RONDELLE	8	8	8	8	8	
12	90119-08M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12	12	12	12	
13	90116-08M45	BOLT, STUD GOUJON	2	2	2	2	2	
14	6E5-11325-00	ANODE ANODE	8	8	8	8	8	
15	98780-04015	SCREW, FLAT HEAD VIS, TETE PLATE	8	8	8	8	8	
16	67H-11119-01	HANGER, ENGINE ANNEAU, LEVAGE	1	1	1	1	1	
17	90119-08MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
18	6K7-11371-01-1S	COVER COUVERCLE	1	1	1	1	1	
19	6E5-11381-A2	GASKET 1 JOINT 1	1	1	1	1	1	
20	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7	7	7	7	7	
21	6E5-42761-00-1S	STOPPER PLAQUETTE	1	1	1	1	1	
22	6E5-42762-00-1S	STOPPER PLAQUETTE	1	1	1	1	1	
23	68F-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	2	2	2	2	

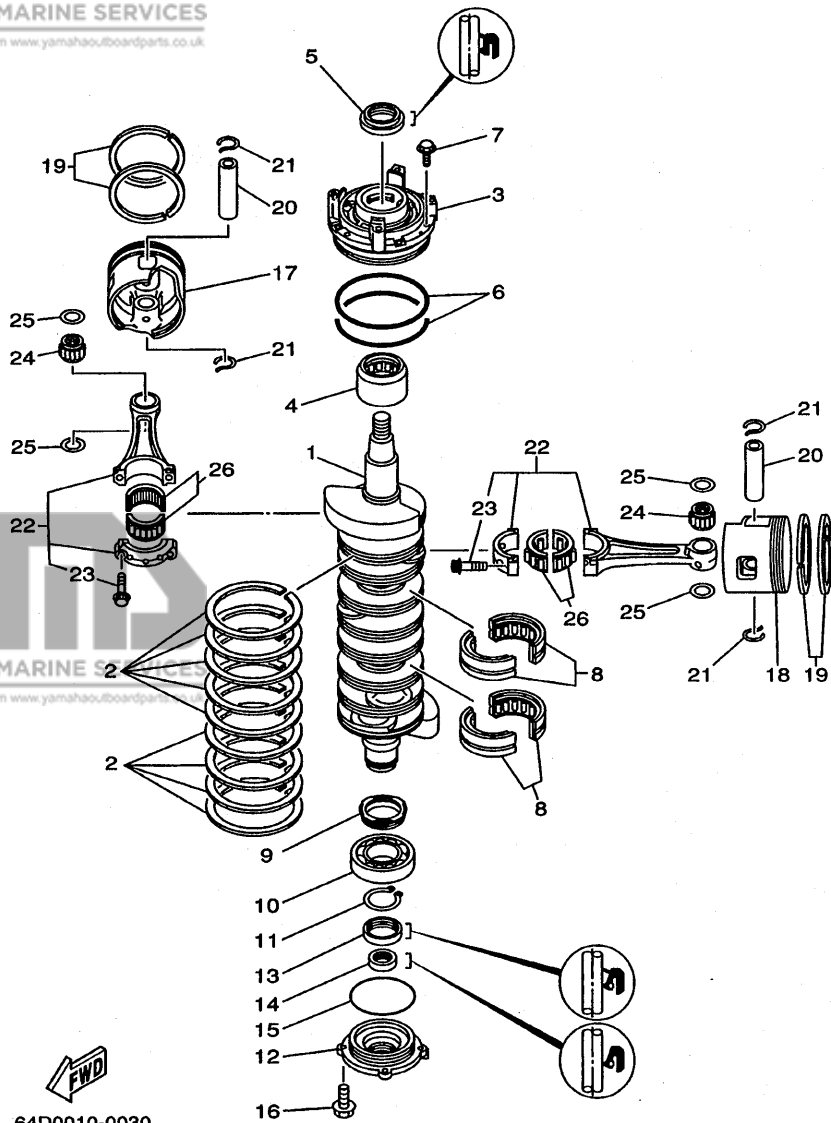


64D0010-0030

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6G5-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1	1	1	1	
2	6E5-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9	9	9	9	9	
3	6R3-15163-00-1S	HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1	1	1	1	1	1	
4	93311-940U3	BEARING ROULEMENT	1	1	1	1	1	
5	93102-40M14	OIL SEAL JOINT SPY	1	1	1	1	1	
6	93211-04001	O-RING JOINT TORIQUE	2	2	2	2	2	
7	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
8	93310-954U1	BEARING ROULEMENT	2	2	2	2	2	
9	6R3-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1	1	1	1	
10	93306-208U0	BEARING ROULEMENT	1	1	1	1	1	
11	93410-40M03	CIRCLIP CIRCLIP, TYPE S	1	1	1	1	1	
12	6G5-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1	1	1	1	
13	93102-35M13	OIL SEAL JOINT SPY	1	1	1	1	1	
14	93101-22M15	OIL SEAL JOINT SPY	1	1	1	1	1	
15	93210-74M35	O-RING JOINT TORIQUE	1	1	1	1	1	
16	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
17	64D-11631-02-90	PISTON (STD)	3	3	3	3	3	
	64D-11635-02	PISTON (0.25MM O/S)	3	3	3	3	3	AP
	64D-11636-02	PISTON (0.50MM O/S)	3	3	3	3	3	AP
18	64D-11642-02-90	PISTON 2 (STD)	3	3	3	3	3	
	64D-11645-02	PISTON 2 (0.25MM O/S)	3	3	3	3	3	AP
	64D-11646-02	PISTON 2 (0.50MM O/S)	3	3	3	3	3	AP
19	64D-11603-01	PISTON RING SET (STD)	6	6	6	6	6	
	64D-11604-01	PISTON RING SET (0.25MM O/S)	6	6	6	6	6	AP
	64D-11605-01	PISTON RING SET (0.50MM O/S)	6	6	6	6	6	AP
20	6R5-11633-10	PIN, PISTON AXE, PISTON	6	6	6	6	6	
21	6R5-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	12	12	12	12	12	



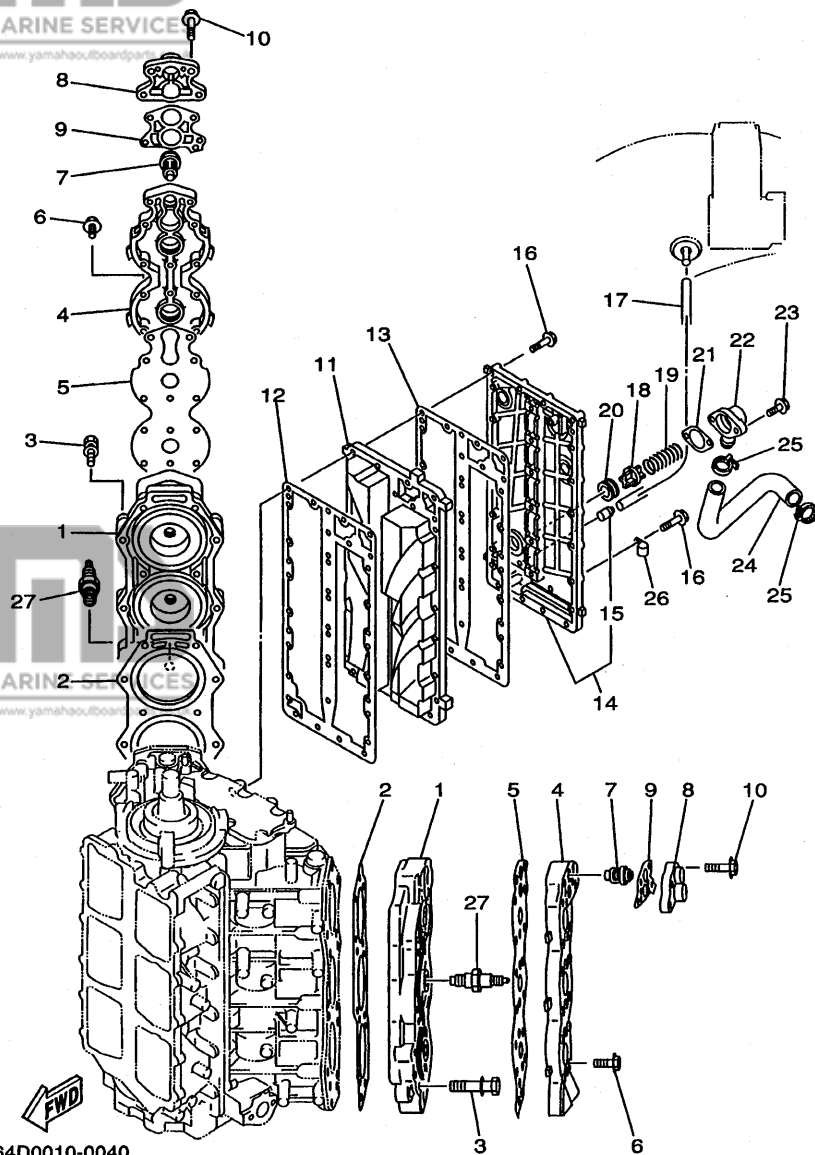
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FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
22	6R5-11650-10	CONNECTING ROD ASSY BIELLE COMPLETE	6	6	6	6	6	
23	90109-08M71	.BOLT .BOULON	2	2	2	2	2	
24	93310-323V6	BEARING ROULEMENT	6	6	6	6	6	
25	90201-23M01	WASHER, PLATE RONDELLE, PLATE	12	12	12	12	12	
26	93310-836V2	BEARING ROULEMENT	6	6	6	6	6	

B1



64D0010-0040

FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	175D	200	REMARKS REMARQUES
1	6G5-11111-04-1S	HEAD, CYLINDER 1 CULASSE	2	2		2		
	64E-11111-00-1S	HEAD, CYLINDER 1 CULASSE			2		2	
2	6G5-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2	2	2	2	
3	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	28	28	28	28	28	
4	6G5-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	2	2	2	2	2	
5	6G5-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	2	2	2	2	
6	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	36	36	36	36	36	
7	6E5-12411-20	THERMOSTAT THERMOSTAT	2	2	2	2	2	
8	688-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	2	2	2	2	
9	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	2	2	2	2	2	
10	90119-06MA6	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	8	8	
11	64D-41111-00-1S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	1	1	1	
12	6G5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
13	6G5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
14	6R3-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	1	1	
15	652-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	1	1	1	1	1	
16	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	29	29	29	29	29	
17	90445-09097	HOSE DURITE	1	1	1	1	1	
18	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPE DE CONTROLEUR PRESS	1	1	1	1	1	
19	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
20	90480-20M05	GROMMET PASSE-FIL	1	1	1	1	1	
21	6G5-11382-A1	GASKET 2 JOINT 2	1	1	1	1	1	
22	6G5-11372-00-1S	COVER, BYPASS 2 CONVERCLE	1	1	1	1	1	
23	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
24	6G5-12576-00	HOSE 1 TUYAU 1	1	1	1	1	1	
25	90465-13M18	CLAMP BRIDE	2	2	2	2	2	
26	90465-06M86	CLAMP BRIDE	2	2	2	2	2	

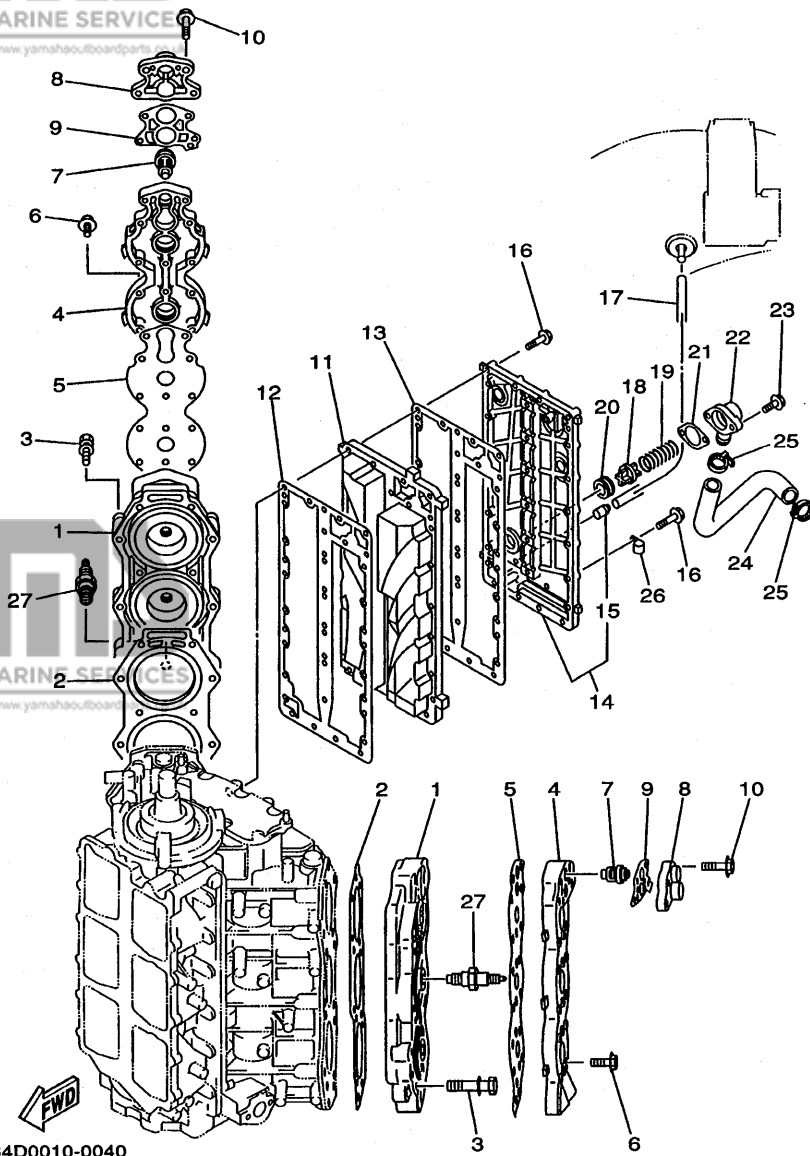
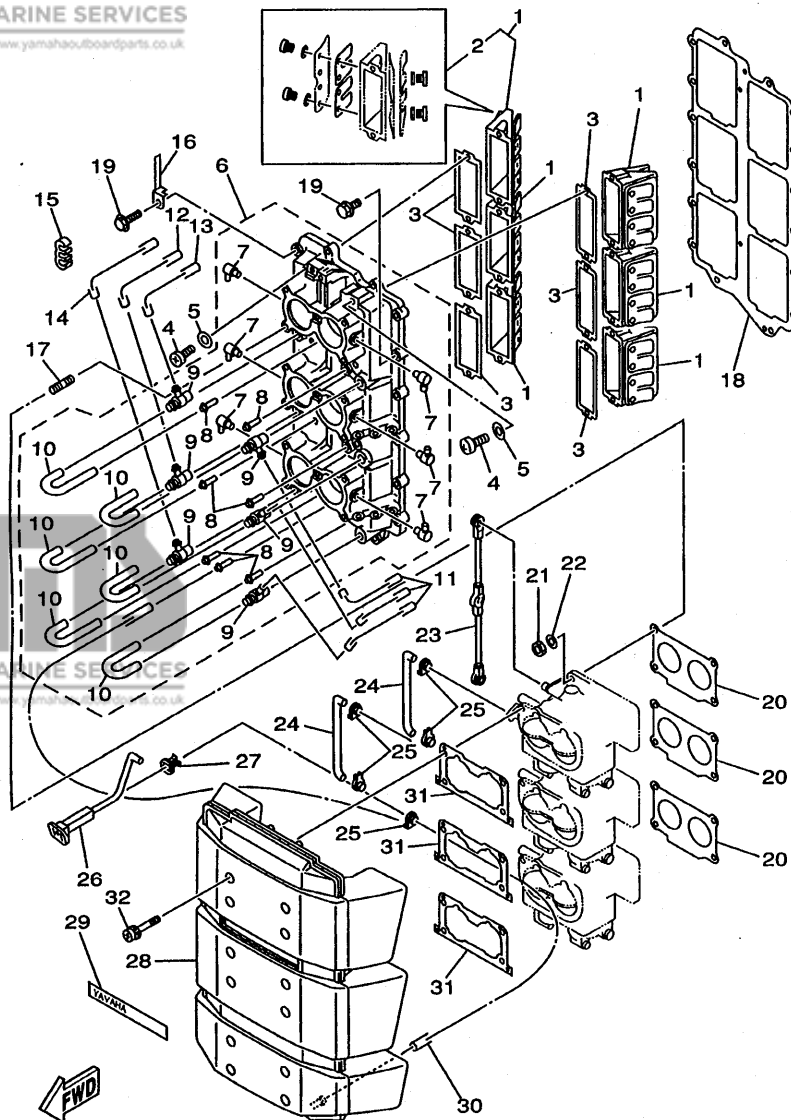


FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
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27	94702-00271	PLUG, SPARK (NGK BR7HS-10)	6			6		
		BOUGIE D'ALLUMAGE (NGK BR7HS-10)						
	94702-00247	PLUG, SPARK (NGK BR8HS-10)		6	6		6	
		BOUGIE D'ALLUMAGE (NGK BR8HS-10)						

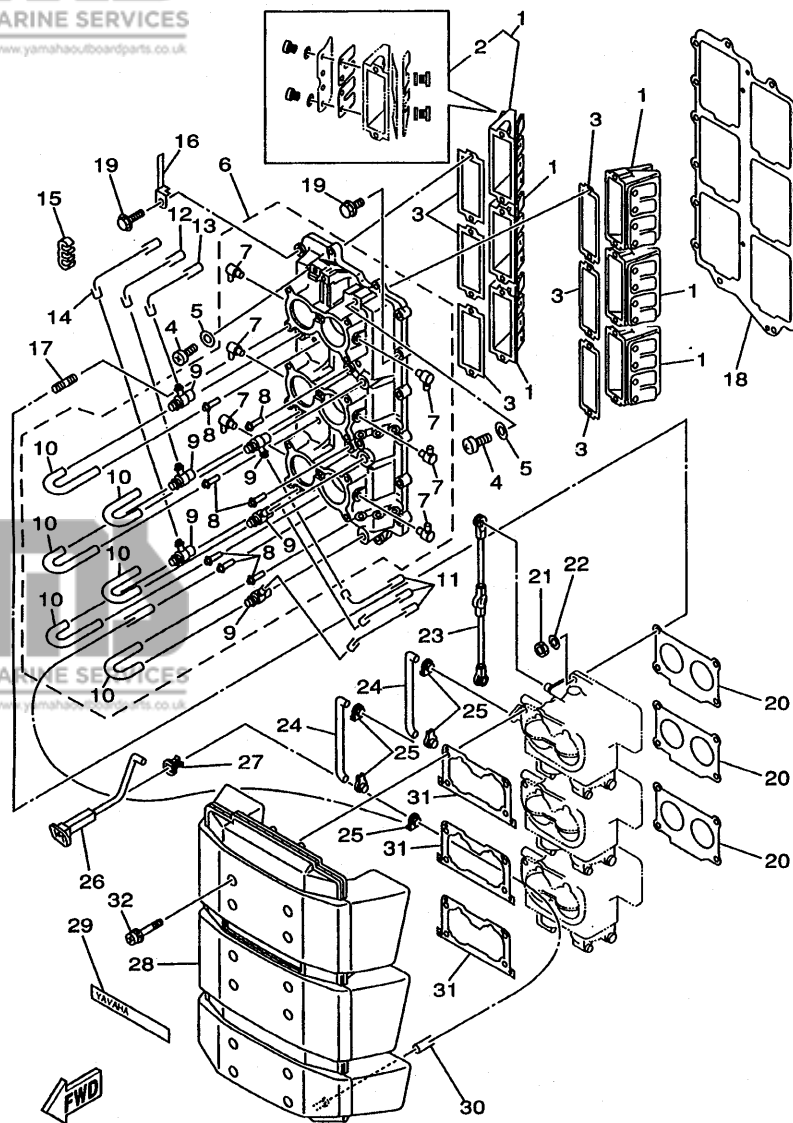


64D0010-0050

FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6E5-13610-00	REED VALVE ASSY CLAPET COMPLET	6	6	6	6	6	
2	6E5-W0004-00	.REED SET .JEU DE CLAPETS	1	1	1	1	1	
3	6E5-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	6	6	6	6	6	
4	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	12	12	12	12	12	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	12	12	12	12	12	
6	6G5-13641-11-1S	MANIFOLD 1 TUBULURE 1	1	1	1	1	1	
7	6E5-13552-00	.NOZZLE .GICLÉUR	6	6	6	6	6	
8	624-14485-00	.PIPE, JOINT .DURITE	7	7	7	7	7	
9	6E5-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	6	6	6	6	6	
10	90445-07M28	.HOSE (L70) .DURITE (L70)	6	6	6	6	6	
11	90445-07M45	HOSE (L340) DURITE (L340)	3	3	3	3	3	
12	90445-07M46	HOSE (L360) DURITE (L360)	1	1	1	1	1	
13	90445-07M09	HOSE (L380) DURITE (L380)	1	1	1	1	1	
14	90445-07M59	HOSE (L1160) DURITE (L1160)	1	1	1	1	1	
15	90464-07M05	CLAMP BRIDE	2	2	2	2	2	
16	90465-10M91	CLAMP BRIDE	2	2	2	2	2	
17	90116-06M30	BOLT, STUD GOUJON	12	12	12	12	12	
18	6G5-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1	1	1	
19	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	16	16	16	16	16	
20	6E5-14198-A2	GASKET JOINT	3	3	3	3	3	
21	95380-06600	NUT, HEXAGON ECROU	12	12	12	12	12	
22	92995-06100	WASHER, SPRING RONDELLE, GROWER	12	12	12	12	12	
23	6G5-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	1	1	1	1	
24	6E5-41256-01	ROD, CHOKE 1 TRINGLE 1, STARTER	2	2	2	2	2	
25	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	5	5	5	5	5	
26	6R3-41271-00	KNÖB, CHOKE BOUTON DE STARTER	1	1	1	1	1	
27	689-41273-00	GROMMET PASSE-FIL	1	1	1	1	1	

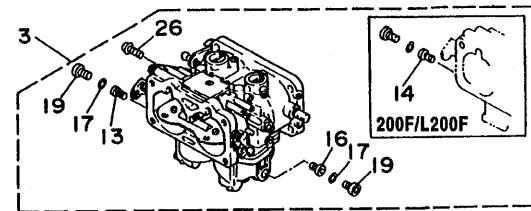
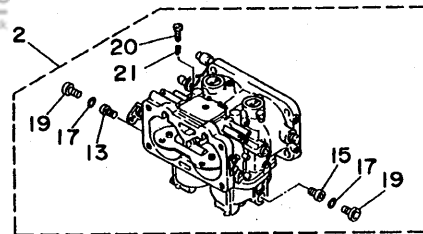
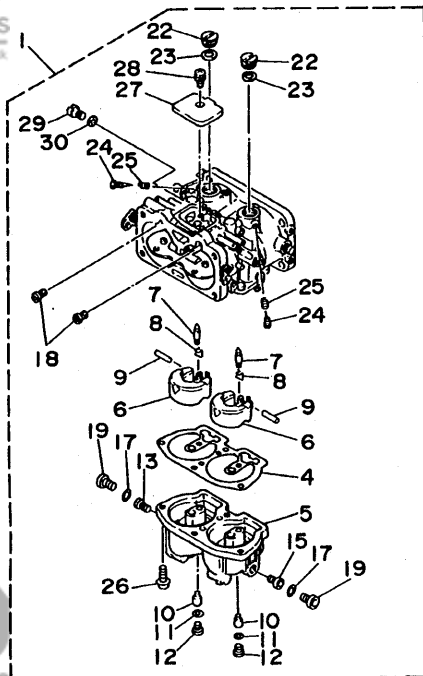


64D0010-0050

FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	6R3-14440-01	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	1	1	
29	6G5-1441K-00	EMBLEM EMBLEME	1	1	1	1	1	
30	90445-07MA3	HOSE (L200) DURITE (L200)	1	1	1	1	1	
31	6K7-14483-00	GASKET JOINT	3	3	3	3	3	
32	90159-06M14	SCREW, WITH WASHER VIS, AVEC RONDELLE	12	12	12	12	12	



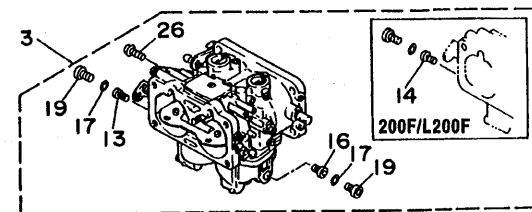
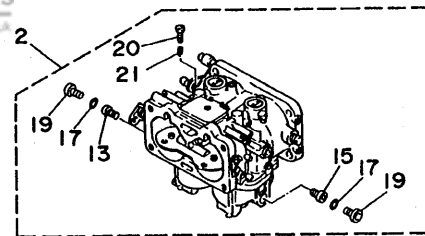
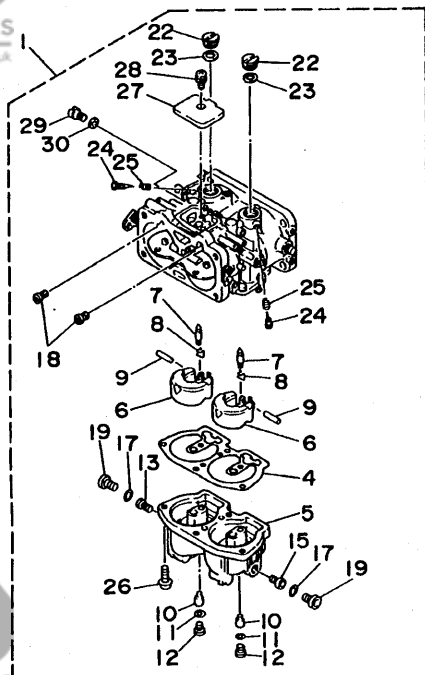
64D0300-6060

FIG. 6 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64C-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1			1		
	64D-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1		1				
	64E-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1			1		1	
2	64C-14302-01	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2	1			1		
	64D-14302-01	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2		1				
	64E-14302-01	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2			1		1	
3	64C-14303-01	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3	1			1		
	64D-14303-01	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3		1				
	64E-14303-01	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3			1		1	
4	64D-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	3	3	
5	64D-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	3	3	3	3	
6	6E5-14385-02	.FLOAT .FLOTTEUR	6	6	6	6	6	
7	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	6	6	6	6	6	
8	6E5-14159-00	.CLIP .JONG	6	6	6	6	6	
9	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	6	6	6	6	6	
10	64D-1492F-42	.JET, AIR SLOW (#84) .GICLUR, AIR (#84)	6	6	6	6	6	
11	61U-14959-00	.GASKET .JOINT	6	6	6	6	6	
12	64D-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	6	6	6	6	6	
13	64D-1492E-75	.JET, MAIN (#150) .GICLURPRINCIPAL (#150)	3	3		3		
	64D-1492E-75	.JET, MAIN (#150) .GICLURPRINCIPAL (#150)			2		2	
14	64D-1492E-76	.JET, MAIN (#152) .GICLURPRINCIPAL (#152)			1		1	
15	64D-1492E-77	.JET, MAIN (#154) .GICLURPRINCIPAL (#154)	2	2	2	2	2	
16	64D-1492E-79	.JET, MAIN (#158) .GICLURPRINCIPAL (#158)	1	1	1	1	1	
17	6E5-14398-01	.GASKET .JOINT	6	6	6	6	6	
18	61A-1492H-12	.JET, SLOW AIR BLEED (#60) .GICLUR, AIR (#60)	6	6	6	6	6	
19	61A-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	6	6	6	6	6	
20	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1	1	1	1	#2

B6

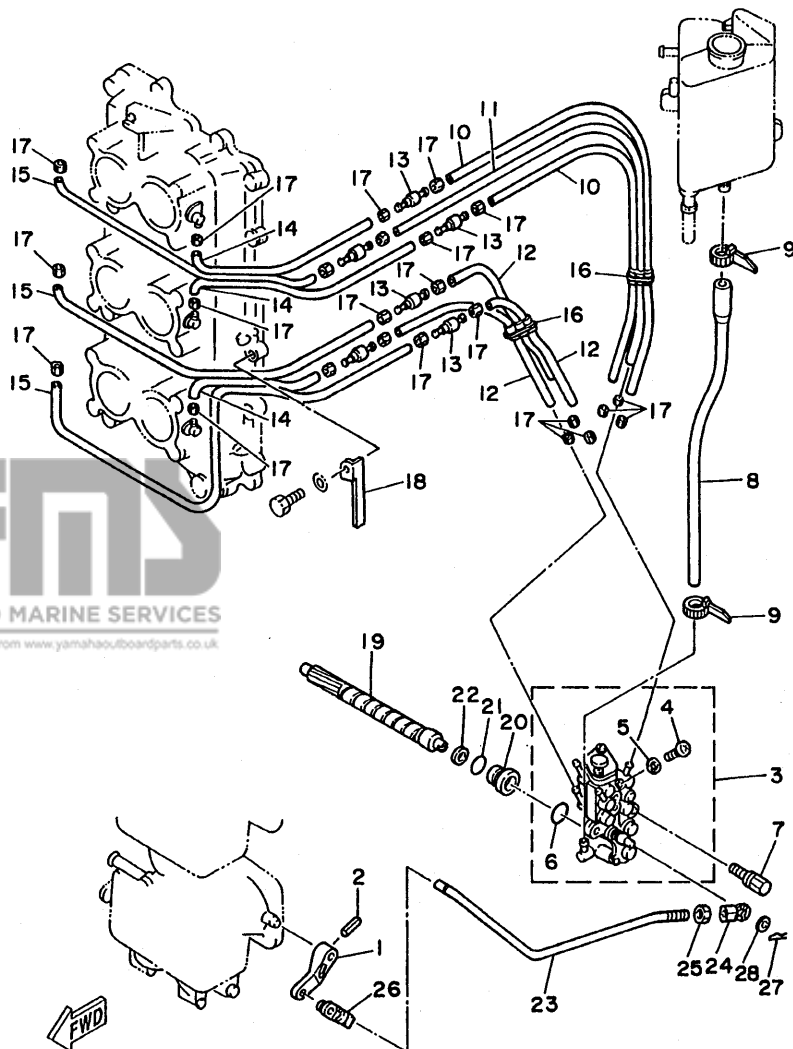


64D0300-6060

FIG. 6 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	1750	200F	L150	L200	REMARKS REMARQUES
21	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1	1	1	1	1	#2
22	6E5-14328-01	.PLUG .PLOT	6	6	6	6	6	
23	6E5-14979-00	.GASKET .JOINT	6	6	6	6	6	
24	6E5-14323-03	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	6	6	6	6	6	
25	6E5-14223-00	.SPRING, AIR ADJUSTING .RESSORT, DOSAGE DE L'AIR	6	6	6	6	6	
26	97980-05116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	13	13		13		
	97980-05116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE			12		12	
27	6E5-14527-01	.PLATE .PLAQUE	3	3	3	3	3	
28	97980-05108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	3	3	3	3	
29	6E5-14324-00	.SCREW, FLAT HEAD .VIS TETE PLATE	3	3	3	3	3	
30	6J8-14959-00	.GASKET .JOINT	3	3	3	3	3	



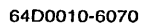
64D0010-6070

FIG. 7 OIL PUMP

POMPE A HUILE

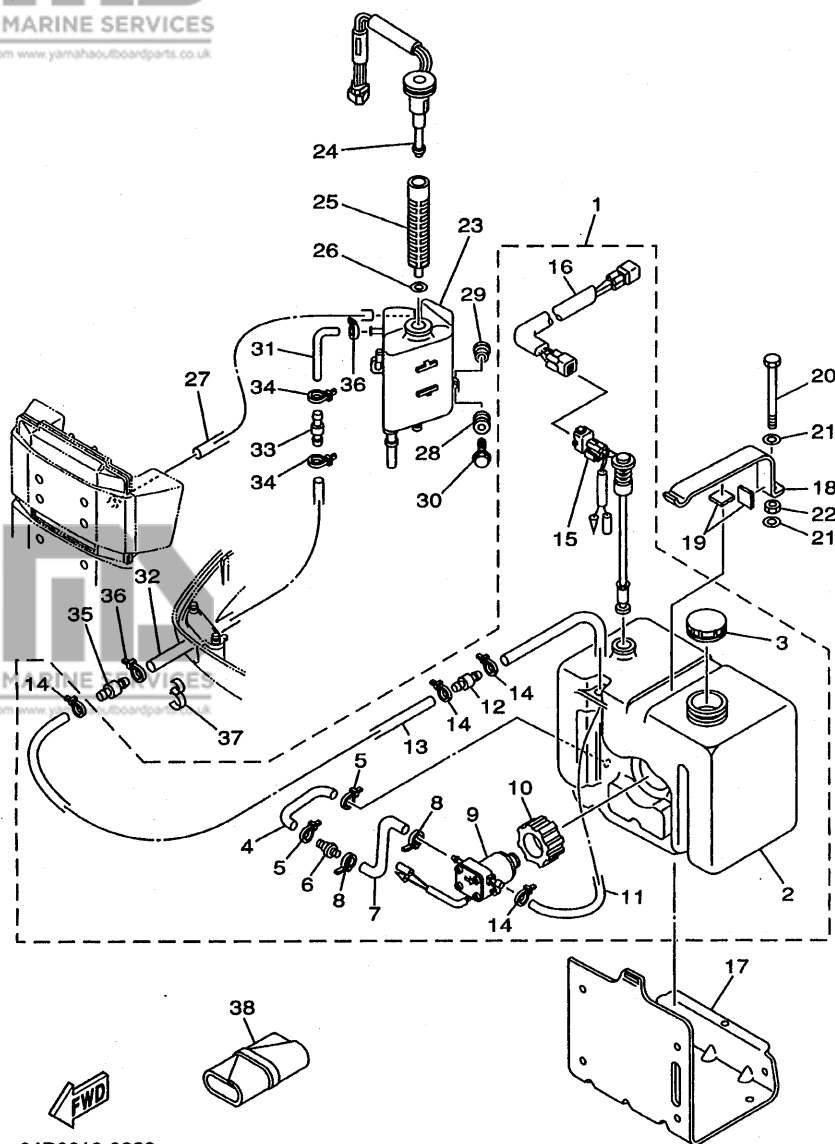
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6E5-14276-01	LEVER LEVIER	1	1	1	1	1	
2	91690-30016	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	1	1	
3	6R4-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1		1		
	6R5-13200-10	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET			1		1	
4	6R3-13471-00	PLUG, DRAIN PLOT, VIDANGE	1	1	1	1	1	
5	6L2-13475-00	GASKET JOINT	1	1	1	1	1	
6	93210-19MA7	O-RING JOINT TORIQUE	1	1	1	1	1	
7	90109-06M40	BOLT BOULON	2	2	2	2	2	
8	6R3-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	1	1	1	
9	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
10	90445-07M72	HOSE (L250) DURITE (L250)	2	2	2	2	2	
11	90445-07M89	HOSE (L310) DURITE (L310)	1	1	1	1	1	
12	90445-07M83	HOSE (L150) DURITE (L150)	3	3	3	3	3	
13	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	6	6	6	6	6	
14	90445-07M87	HOSE (L110) DURITE (L110)	3	3	3	3	3	
15	90445-07M96	HOSE (L310) DURITE (L310)	3	3	3	3	3	
16	90464-07M05	CLAMP BRIDE	2	2	2	2	2	
17	90468-07M02	CLIP JONC	24	24	24	24	24	
18	90465-10M91	CLAMP BRIDE	2	2	2	2	2	
19	6R3-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1	1	1	
20	6R3-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1	1	1	1	
21	93210-13M04	O-RING JOINT TORIQUE	1	1	1	1	1	
22	90202-08M44	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
23	6R3-41241-00	ROD, LINK BIELLETTE	1	1	1	1	1	
24	6H1-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	
25	95380-05600	NUT ECROU	1	1	1	1	1	
26	6R5-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	

C1



POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
27	90468-05M03	CLIP JONG	1	1	1	1	1	FLOOD MARINE SERVICES
28	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	downloaded from www.yamahaoutboards.co.uk



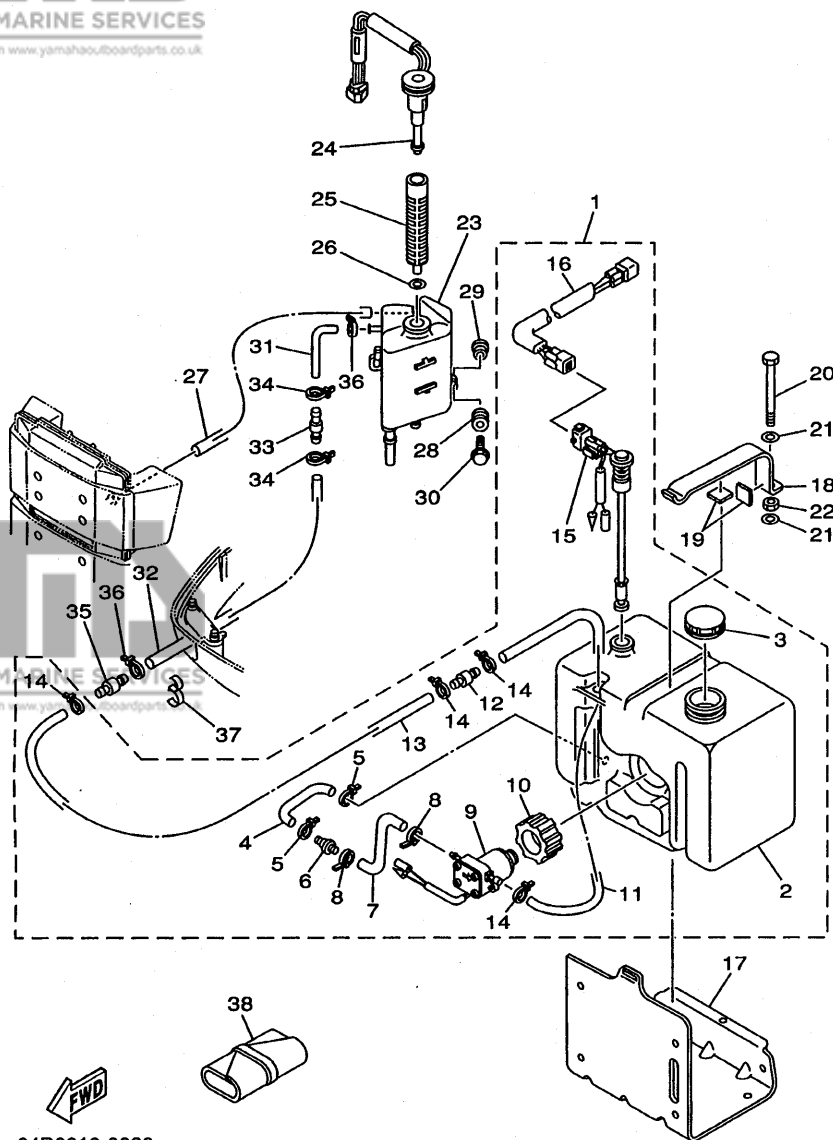
64D0010-0080

FIG. 8 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6E5-21708-08	OIL TANK SUB-ASSY	1	1	1			
	6K1-21708-04	RESERVIOIR A HOSE				1	1	
2	6E5-21733-02	OIL TANK SUB-ASSY	1	1	1	1	1	
3	6E5-21770-03	RESERVOIR A PETROLE (ENS.)						
4	6E5-24322-00	.SUB TANK, OIL (10.5L)	1	1	1	1	1	
		.RESERVOIR A HUILE SECOURS:10.						
5	90465-11M10	.OIL TANK CAP ASSY	1	1	1	1	1	
		.CABOCHON DE RESERVOIR A HUILE						
6	646-24251-02	.PIPE 11	1	1	1	1	1	
		.DURITE						
7	6E5-24319-01	.CLAMP	2	2	2	2	2	
		.BRIDE						
8	90465-11M10	.STRAINER 1	1	1	1	1	1	
		.FILTRE 1						
9	6E5-81900-01	.PIPE, OIL	1	1	1	1	1	
		.DURITE A HUILE						
10	6E5-81922-00	.CLAMP	2	2	2	2	2	
		.BRIDE						
11	6E5-24321-01	.OIL FEED PUMP ASSY	1	1	1	1	1	
		.VIEUX						
12	6E5-24379-00	.GROMMET	1	1	1	1	1	
		.OEILLET CAOUTCHOUC						
13	90445-11M81	.PIPE 10	1	1	1	1	1	
		.DURITE						
14	90445-11M00	.PIPE, JOINT 4	1	1	1	1	1	
		.DURITE RACCORDEMENT						
15	6E5-85720-04	.HOSE (L3000)	1	1	1			
		.DURITE (L3000)						
16	6R3-85721-30	.HOSE (L8000)				1	1	
		.DURITE (L8000)						
17	6E5-21734-01-33	.CLAMP	4	4	4	4	4	
		.BRIDE						
18	6E5-21798-01-33	.OIL LEVEL GAUGE ASSY	1	1	1	1	1	
		.JAUGE A HUILE CPLT						
19	6E5-21746-00	.WIRE, LEAD (3M)	1	1	1			
		.FIL, SECONDAIRE (3M)						
20	97080-06100	.WIRE, LEAD				1	1	
		.FIL, SECONDAIRE						
21	92990-06600	HOLDER, OIL SUB TANK	1	1	1	1	1	
		SUPPORT, RESERV AUXIL A HUILE						
22	95380-06600	BRACKET, DAMPER	1	1	1	1	1	
		SUPPORT, AMORTISSEUR						
23	6E5-21750-05	DAMPER	2	2	2	2	2	
		AMORTISSEUR						
24	6R3-85730-02	BOLT	1	1	1	1	1	
		BOULON						
		WASHER, PLATE	2	2	2	2	2	
		RONDELLE, PLATE						
		NUT, HEXAGON	1	1	1	1	1	
		ECROU						
		OIL TANK ASSY	1	1	1	1	1	
		RESERVOIR A HUILE						
		OIL LEVEL GAUGE ASSY	1	1	1	1	1	
		VIEUX						

C3

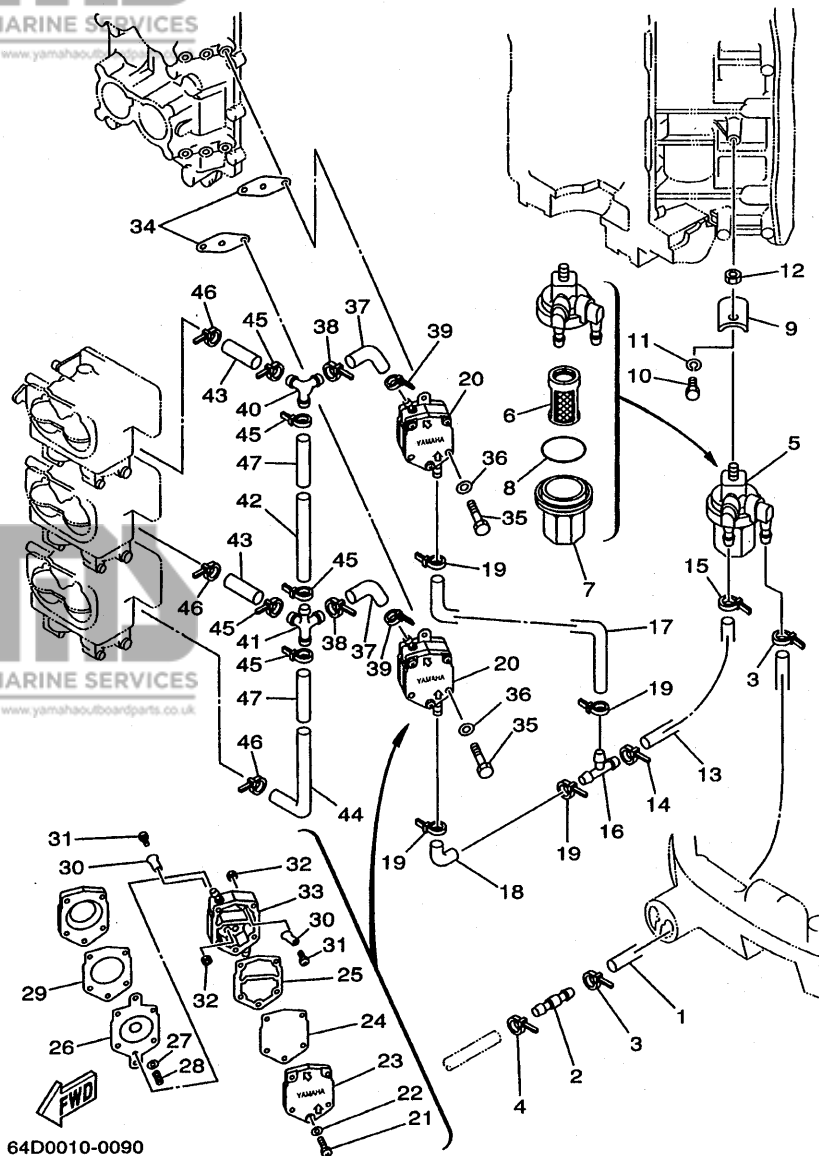


64D0010-0080

FIG. 8 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
25	6E5-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	1	1	
26	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1	1	1	1	
27	90445-05M02	HOSE (L380) DURITE (L380)	1	1	1	1	1	
28	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	3	3	
29	624-42542-00	PIPE TUYAU	3	3	3	3	3	
30	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
31	64E-24323-00	PIPE 12 DURITE	1	1	1	1	1	
32	90445-12M13	HOSE (L880) DURITE (L880)	1	1	1	1	1	
33	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	1	1	1	1	
34	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
35	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	1	1	1	1	
36	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
37	90464-13M34	CLAMP BRIDE	1	1	1	1	1	
38	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	1	1	1	

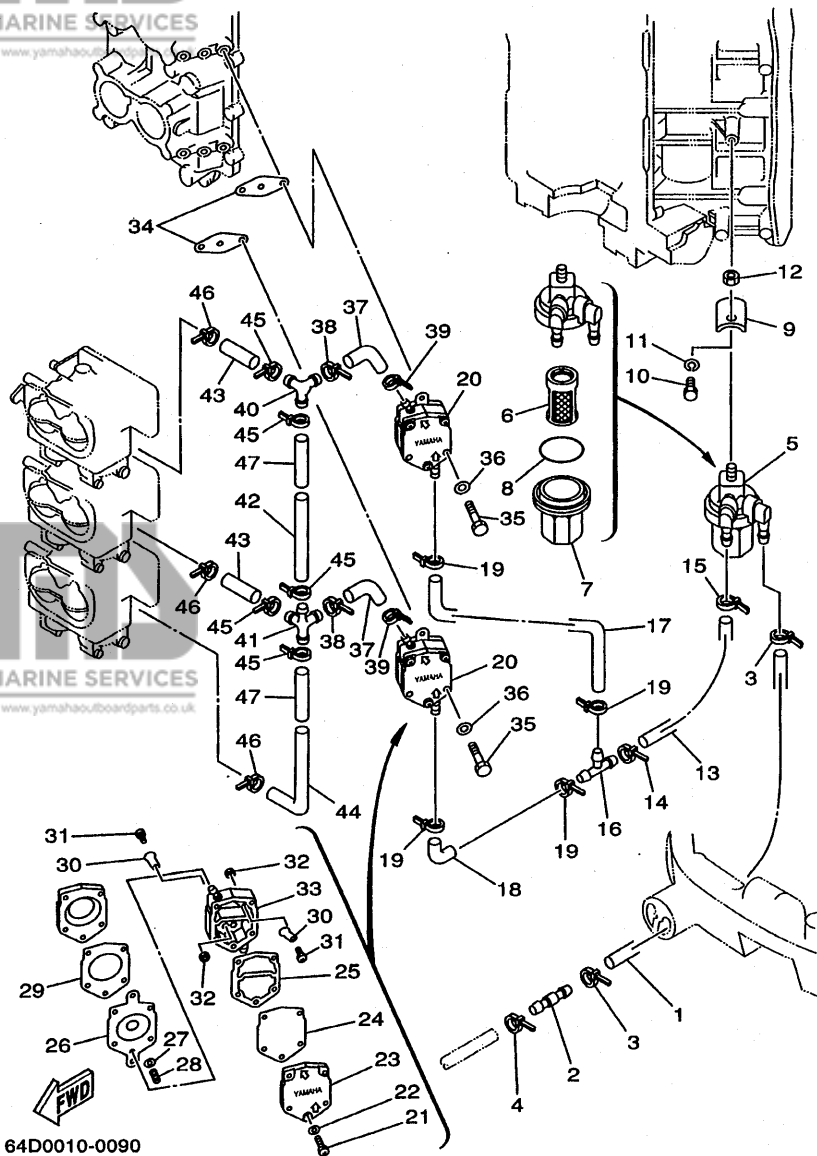


64D0010-0090

FIG. 9 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6R3-24313-01	PIPE 3 DURITE 3	1	1	1	1	1	
2	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	1	1	1	1	
3	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
4	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
5	6R3-24560-00	FILTER ASSY ENS FILTRE	1	1	1	1	1	
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	1	1	1	
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1	1	1	1	
8	93210-32738	.O-RING JOINT TORIQUE	1	1	1	1	1	
9	648-24566-02	BRACKET, FILTER SUPPORT, FILTRE	1	1	1	1	1	
10	97013-06014	BOLT BOULON	1	1	1	1	1	
11	92903-06100	WASHER, SPRING RONDELLE, GROWER	1	1	1	1	1	
12	95380-08600	NUT ECROU	1	1	1	1	1	
13	6G5-24314-00	PIPE 4 DURITE 4	1	1	1	1	1	
14	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
15	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
16	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	1	1	
17	6G5-24315-00	PIPE 5 DURITE 5	1	1	1	1	1	
18	6E5-24315-00	PIPE 5 DURITE 5	1	1	1	1	1	
19	90465-11M10	CLAMP BRIDE	4	4	4	4	4	
20	6E5-24410-03	FUEL PUMP ASSY POMPE A ESSENCE	2	2	2	2	2	
21	98503-05035	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	3	3	3	
22	92903-05600	.WASHER, PLATE .RONDELLE, PLATE	3	3	3	3	3	
23	6E5-24413-00	.BODY 2 .CORPS 2	1	1	1	1	1	
24	6E5-24471-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	1	
25	6E5-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	1	1	1	1	
26	6E5-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	1	
27	648-24424-00	.SEAT, SPRING .SIEGE, RESSORT	1	1	1	1	1	



64D0010-0090

FIG. 9 FUEL 1

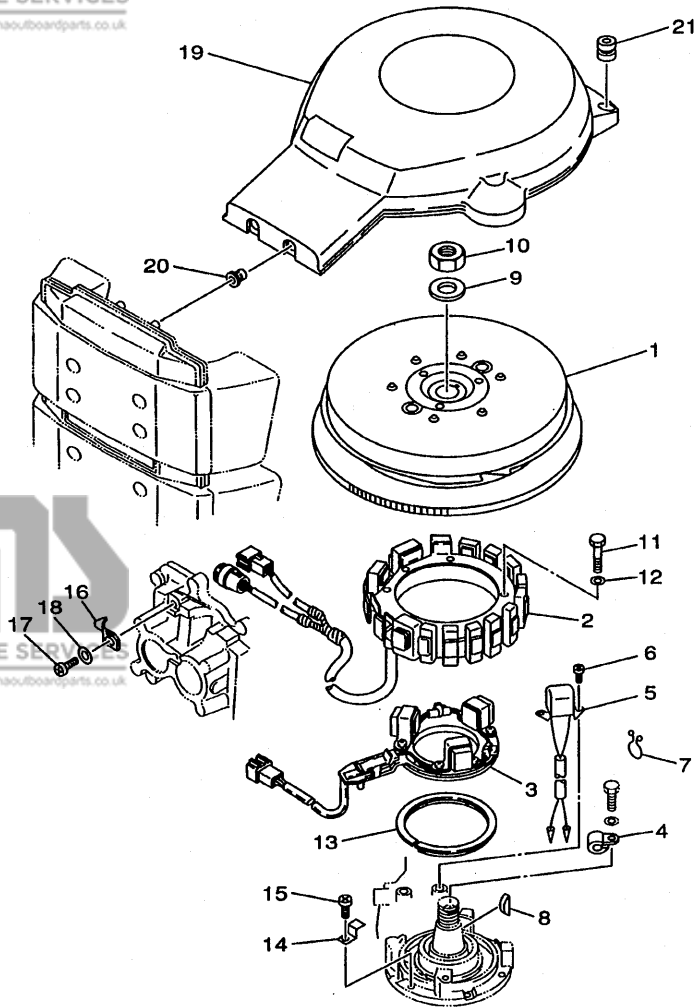
CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	6E5-24423-00	.SPRING, DIAPHRAGM	1	1	1	1	1	
29	6E5-24434-02	.RESSORT, DIAPHRAGME	1	1	1	1	1	
30	6A0-24421-01	.GASKET, BODY	4	4	4	4	4	
31	6A0-14325-00	.VALVE, CHECK	4	4	4	4	4	
32	95380-03600	.SOUPAPE, RETENUE	4	4	4	4	4	
33	6E5-24412-10	.SCREW, PAN HEAD	4	4	4	4	4	
34	650-24431-A0	.VIS TETE CONIQUE	4	4	4	4	4	
35	97095-06050	.NUT	4	4	4	4	4	
36	92995-06600	.ECROU	4	4	4	4	4	
37	6G5-24316-10	.BODY 1	1	1	1	1	1	
38	90465-11M10	.CORPS 1	1	1	1	1	1	
39	90465-11M10	GASKET, FUEL PUMP 1	2	2	2	2	2	
40	6G5-24376-00	JOINT 1 DE POMPE A ESSENCE	2	2	2	2	2	
41	6G5-24377-00	BOLT	4	4	4	4	4	
42	6G5-24317-01	BOULON	4	4	4	4	4	
43	6G5-24318-10	WASHER	4	4	4	4	4	
44	6G5-24319-10	RONDELLE	4	4	4	4	4	
45	90465-11M10	PIPE 6	2	2	2	2	2	
46	90465-11M10	DURITE 6	2	2	2	2	2	
47	90446-15M07	CLAMP	2	2	2	2	2	
		BRIDE	2	2	2	2	2	
		CLAMP	2	2	2	2	2	
		BRIDE	2	2	2	2	2	
		PIPE, JOINT 1	1	1	1	1	1	
		DURITE 1, RACCORDEMENT	1	1	1	1	1	
		PIPE, JOINT 3	1	1	1	1	1	
		DURITE RACCORDEMENT	1	1	1	1	1	
		PIPE 7	1	1	1	1	1	
		DURITE 7	1	1	1	1	1	
		PIPE, OVERFLOW	2	2	2	2	2	
		DURITE, REFOULEMENT	2	2	2	2	2	
		PIPE, OIL	1	1	1	1	1	
		DURITE A HUILE	1	1	1	1	1	
		CLAMP	5	5	5	5	5	
		BRIDE	5	5	5	5	5	
		CLAMP	3	3	3	3	3	
		BRIDE	3	3	3	3	3	
		HOSE	2	2	2	2	2	
		DURITE	2	2	2	2	2	



CARBURANT 2

[illegible]



64D0010-0100

FIG. 11 GENERATOR

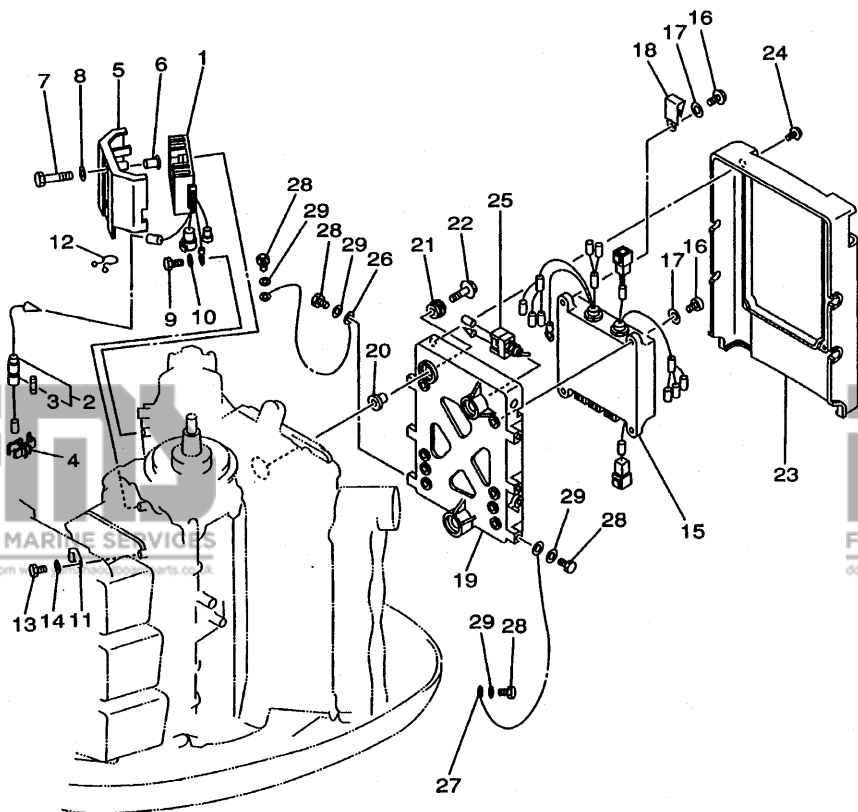
GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64D-85550-02	ROTOR ASSY ROTOR CPLT	1	1	1	1	1	
2	6R3-85510-00	STATOR ASSY STATOR CPLT	1	1	1	1	1	
3	64D-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1	1	1	1	
4	90465-06M86	CLAMP BRIDE	1	1	1	1	1	
5	6R5-85895-01	CRANK POSITION SENDER SONDE, REGLAGE DE VILEBREQUIN	1	1	1	1	1	
6	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
7	90464-15M11	CLAMP BRIDE	1	1	1	1	1	
8	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	1	
9	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
10	90170-20137	NUT ECROU	1	1	1	1	1	
11	97013-06070	BOLT BOULON	4	4	4	4	4	
12	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
13	688-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1	1	1	1	
14	688-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	4	4	4	4	4	
15	97880-06018	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4	4	4	
16	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	1	1	1	
17	97885-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
18	92995-06600	WASHER RONDELLE	1	1	1	1	1	
19	64D-81337-10	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	1	1	1	
20	6G5-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2	2	2	2	
21	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2	2	2	2	

FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6R3-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1	1	1	
2	6R3-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	1	1	1	1	
3	705-82151-00	.FUSE (30A) .FUSIBLE (30A)	1	1	1	1	1	
4	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	1	1	1	1	
5	64D-81942-00	COVER COUVERCLE	1	1	1	1	1	
6	90387-06M66	COLLAR COLLERETTE	2	2	2	2	2	
7	97013-06055	BOLT BOULON	2	2	2	2	2	
8	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
9	97095-06012	BOLT BOULON	1	1	1	1	1	
10	92995-06600	WASHER RONDELLE	1	1	1	1	1	
11	90465-06M88	CLAMP BRIDE	1	1	1	1	1	
12	90464-15M11	CLAMP BRIDE	1	1	1	1	1	
13	97095-06012	BOLT BOULON	1	1	1	1	1	
14	92995-06600	WASHER RONDELLE	1	1	1	1	1	
15	64D-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	1	1	
16	97880-06020	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4	4	4	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
18	90465-05M87	CLAMP BRIDE	1	1	1	1	1	
19	6R3-85542-03-1S	BRACKET SUPPORT	1	1	1	1	1	
20	90387-06M03	COLLAR COLLERETTE	3	3	3	3	3	
21	90480-09M12	GROMMET PASSE-FIL	3	3	3	3	3	
22	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
23	64D-85537-00	COVER COUVERCLE	1	1	1	1	1	
24	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4	4	4	4	
25	6R3-8259E-00	SWITCH ASSY COMMUTEUR	1	1	1	1	1	
26	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1	1	1	1	
27	6R3-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1	1	1	1	

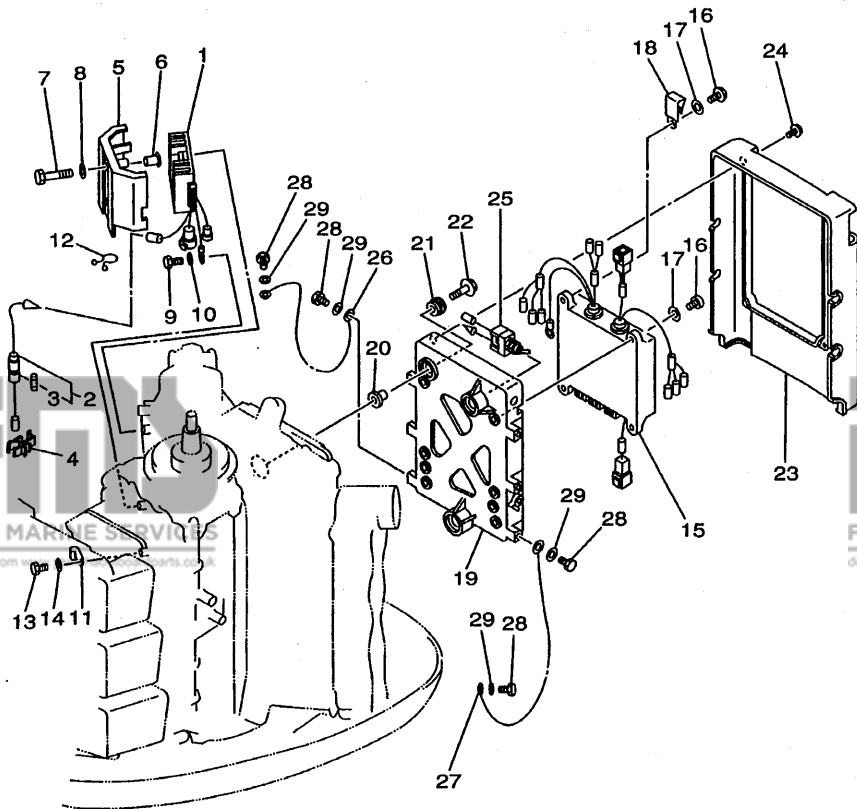


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FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	97095-06012	BOLT BOULON	5	5	5	5	5	
29	92995-06600	WASHER RONDELLE	5	5	5	5	5	



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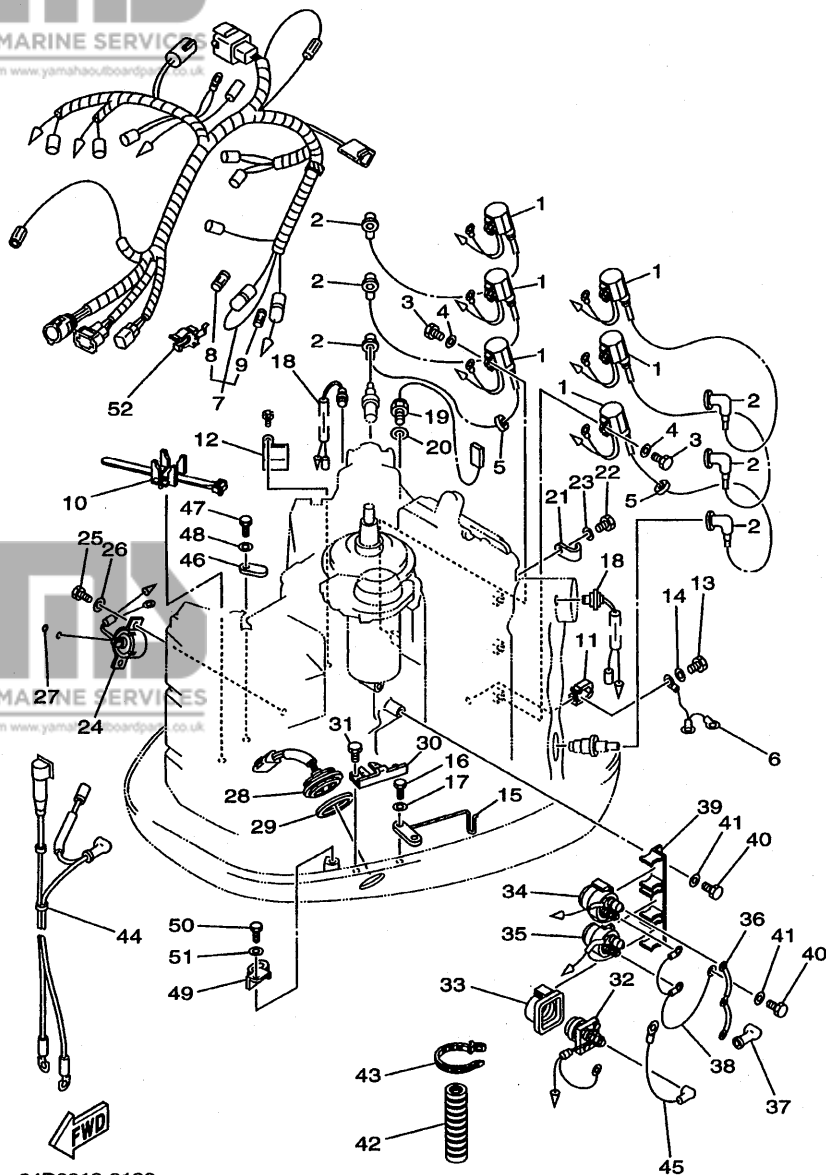


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6R3-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	6	6	6	6	6	
2	6E3-82370-21	PLUG CAP ASSY ANTIPARASITE	6	6	6	6	6	
3	97095-06020	BOLT BOULON	6	6	6	6	6	
4	92995-06600	WASHER RONDELLE	6	6	6	6	6	
5	90480-25161	GROMMET PASSE-FIL	2	2	2	2	2	
6	6E5-82531-10	WIRE, LEAD FIL	1	1	1	1	1	
7	64D-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1	1	1	1	
8	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1	1	1	1	1	
9	705-82151-00	.FUSE (30A) .FUSIBLE (30A)	1	1	1	1	1	
10	688-82594-00	CLAMP BRIDE	1	1	1	1	1	
11	90465-05M87	CLAMP BRIDE	1	1	1	1	1	
12	90465-08M89	CLAMP BRIDE	1	1	1	1	1	
13	97095-06012	BOLT BOULON	1	1	1	1	1	
14	92995-06600	WASHER RONDELLE	1	1	1	1	1	
15	6K7-82588-00	PLATE PLAQUE	1	1	1	1	1	
16	97095-06020	BOLT BOULON	1	1	1	1	1	
17	92995-06600	WASHER RONDELLE	1	1	1	1	1	
18	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	2	2	2	2	
19	61A-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1	1	1	1	
20	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
21	90465-06M86	CLAMP BRIDE	1	1	1	1	1	
22	97095-06012	BOLT BOULON	1	1	1	1	1	
23	92995-06600	WASHER RONDELLE	1	1	1	1	1	
24	64D-86110-00	SOLENOID SOLENOID	1	1	1	1	1	
25	97095-06016	BOLT BOULON	2	2	2	2	2	
26	92995-06600	WASHER RONDELLE	2	2	2	2	2	
27	93210-03261	O-RING JOINT TORIQUE	1	1	1	1	1	

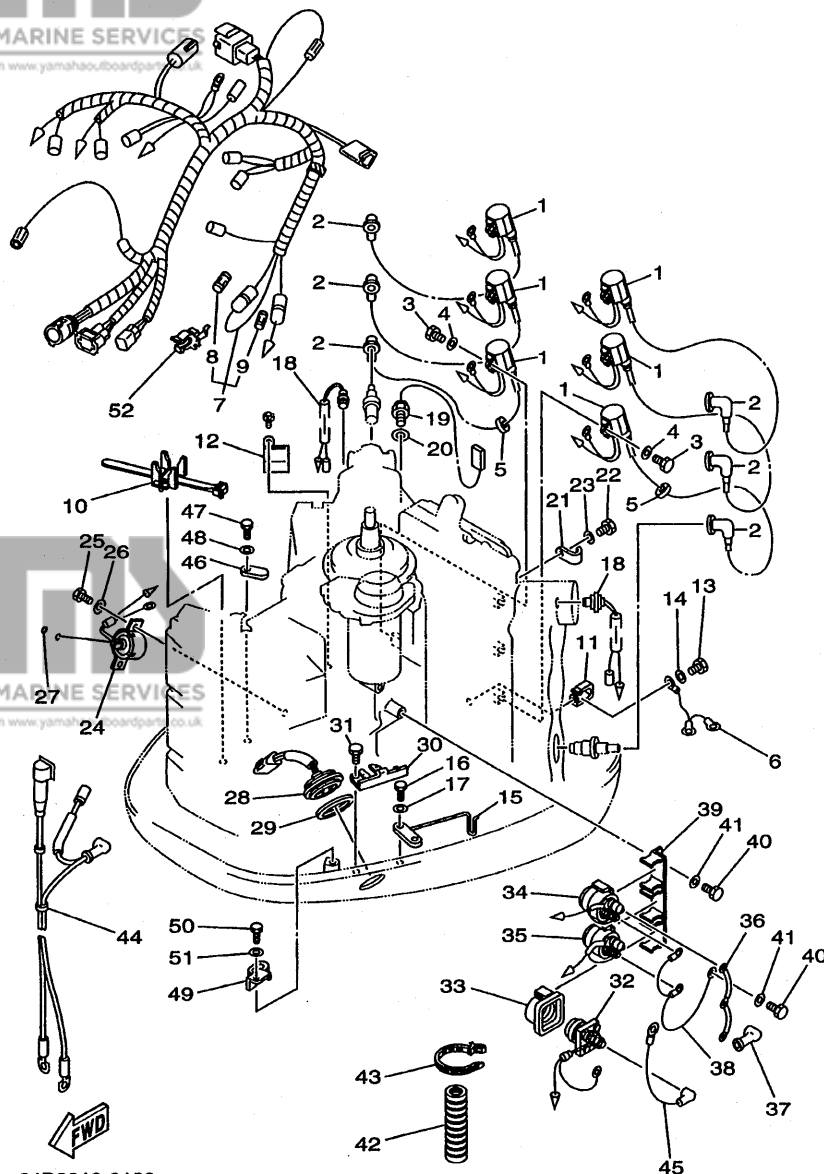
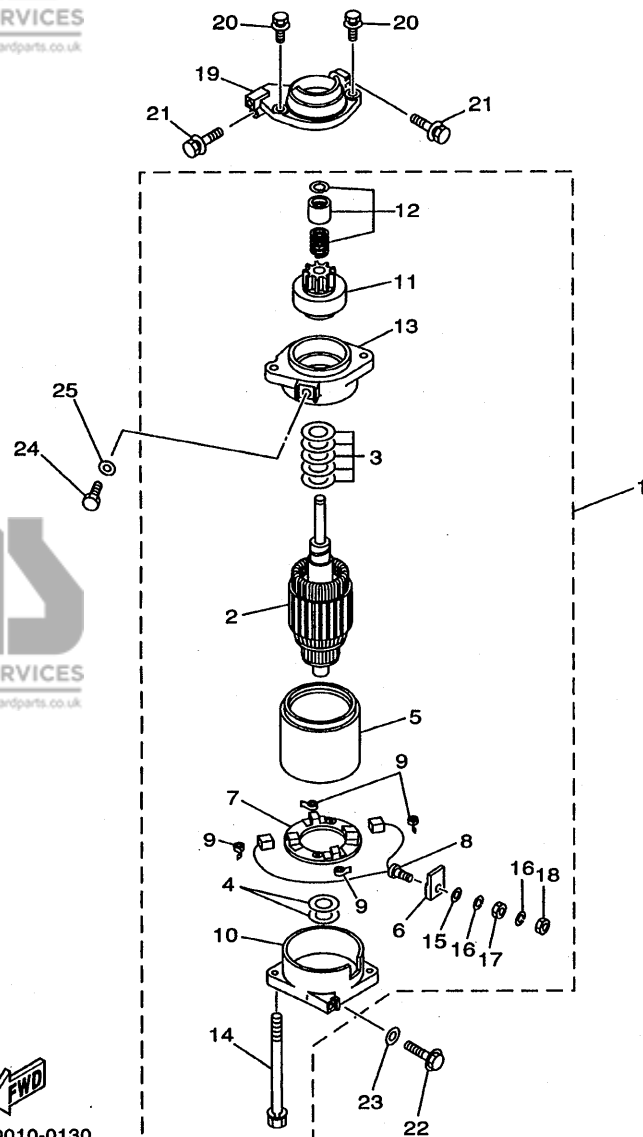


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	6R3-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1	1	1	1	
29	6E5-82587-00	GASKET JOINT	1	1	1	1	1	
30	6R3-83614-00	BRACKET SUPPORT	1	1	1	1	1	
31	97095-06012	BOLT BOULON	2	2	2	2	2	
32	61A-81941-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1	1	1	1	
33	689-81952-10	HOLDER, RELAY SUPPORT, RELAIS	1	1	1	1	1	
34	6E5-81950-00	RELAY ASSY RELAIS COMPLET	1	1	1	1	1	
35	6E5-8195A-00	RELAY ASSY RELAIS COMPLET	1	1	1	1	1	
36	6G5-87149-10	CONNECTOR RACCORD	1	1	1	1	1	
37	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	2	2	2	2	
38	6E5-82116-00	WIRE, MINUS LEAD FIL, NEGATIF	1	1	1	1	1	
39	6G5-81948-11	BRACKET JOINT TORIQUE	1	1	1	1	1	
40	97095-06016	BOLT BOULON	2	2	2	2	2	
41	92995-06600	WASHER RONDELLE	2	2	2	2	2	
42	6E9-83557-70	TUBE TUBE	1	1	1	1	1	
43	90465-13M18	CLAMP BRIDE	1	1	1	1	1	
44	6R3-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	1	1	1	1	
45	6E5-82117-01	WIRE, LEAD FIL	1	1	1	1	1	
46	6E5-82588-00	PLATE PLAQUE	1	1	1	1	1	
47	97095-06020	BOLT BOULON	1	1	1	1	1	
48	92995-06600	WASHER RONDELLE	1	1	1	1	1	
49	90465-12M25	CLAMP BRIDE	1	1	1	1	1	
50	97095-06012	BOLT BOULON	1	1	1	1	1	
51	92995-06600	WASHER RONDELLE	1	1	1	1	1	
52	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	2	2	2	2	2	



64D0010-0130

FIG. 14 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6N7-81800-10	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	1	1	1	
2	6N7-81850-10	.ARMATURE ASSY .INDUIT	1	1	1	1	1	
3	61A-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1	1	1	1	
4	61A-81824-00	.WASHER 2 .RONDELLE 2	2	2	2	2	2	
5	6N7-81810-00	.STATOR ASSY .STATOR COMPLET	1	1	1	1	1	
6	6K7-8182G-10	.BUSH, TERMINAL .DOUILLE	1	1	1	1	1	
7	6N7-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	1	1	1	
8	6N7-81801-00	.BRUSH SET .CHARBON	1	1	1	1	1	
9	6N7-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4	4	4	4	4	
10	6N7-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1	1	1	1	
11	6N7-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1	1	1	1	
12	6N7-81857-00	.RETAINER .ARRETOIR	1	1	1	1	1	
13	6N7-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1	1	1	1	1	
14	6K7-81826-10	.BOLT .BOULON	2	2	2	2	2	
15	6E5-8182E-10	.WASHER .RONDELLE	1	1	1	1	1	
16	6E5-8182F-10	.WASHER .RONDELLE	2	2	2	2	2	
17	6E5-8182A-10	.NUT .ECROU	1	1	1	1	1	
18	6E5-8182K-10	.NUT .ECROU	1	1	1	1	1	
19	6R3-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	1	1	1	1	
20	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
21	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
22	90119-08M57	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	
23	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
24	97095-08016	BOLT BOULON	1	1	1	1	1	
25	92995-08600	WASHER RONDELLE	1	1	1	1	1	

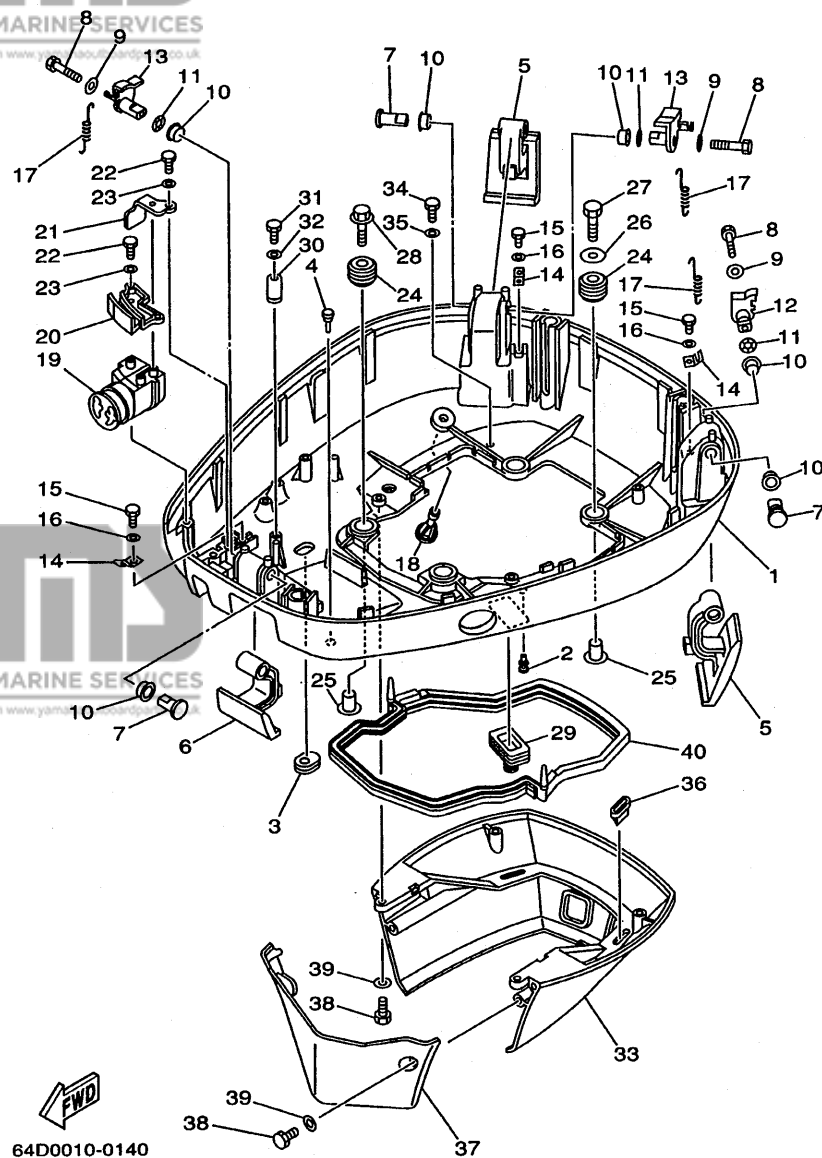


FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64D-42711-01-8D	COWLING, BOTTOM CUVETTE	1	1	1	1	1	
2	90480-06M19	GROMMET PASSE-FIL	1	1	1	1	1	
3	61A-42727-00	GROMMET PASSE-FIL	1	1	1	1	1	
4	6H4-42748-00	GROMMET PASSE-FIL	1	1	1	1	1	
5	64D-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	2	2	2	2	2	
6	64D-42816-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
7	64D-42835-00	PIN, SET 1 GOUPILLE, ELASTIQUE 1	3	3	3	3	3	
8	97095-06040	BOLT BOULON	3	3	3	3	3	
9	90201-06068	WASHER, PLATE RONDELLE, PLATE	3	3	3	3	3	
10	90386-15M73	BUSH DOUILLE	6	6	6	6	6	
11	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	3	3	3	3	
12	64D-42818-20	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
13	64D-42818-30	LEVER, CLAMP LEVIER, PRESSE	2	2	2	2	2	
14	64D-43144-00	HOOK, SPRING CROCHET	3	3	3	3	3	
15	97090-06012	BOLT BOULON	3	3	3	3	3	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	3	3	3	3	
17	90506-16M34	SPRING, TENSION RESSORT, TENSION	3	3	3	3	3	
18	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	1	1	
19	64D-42725-20	GROMMET PASSE-FIL	1	1	1	1	1	
20	64D-42738-00-5B	PLATE, FITTING ETRIER	1	1	1	1	1	
21	64D-42738-10-5B	PLATE, FITTING ETRIER	1	1	1	1	1	
22	97095-06016	BOLT BOULON	3	3	3	3	3	
23	92995-06600	WASHER RONDELLE	3	3	3	3	3	
24	90480-22M15	GROMMET PASSE-FIL	4	4	4	4	4	
25	90387-08M37	COLLAR COLLERETTE	4	4	4	4	4	
26	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
27	97075-08035	BOLT BOULON	1	1	1	1	1	

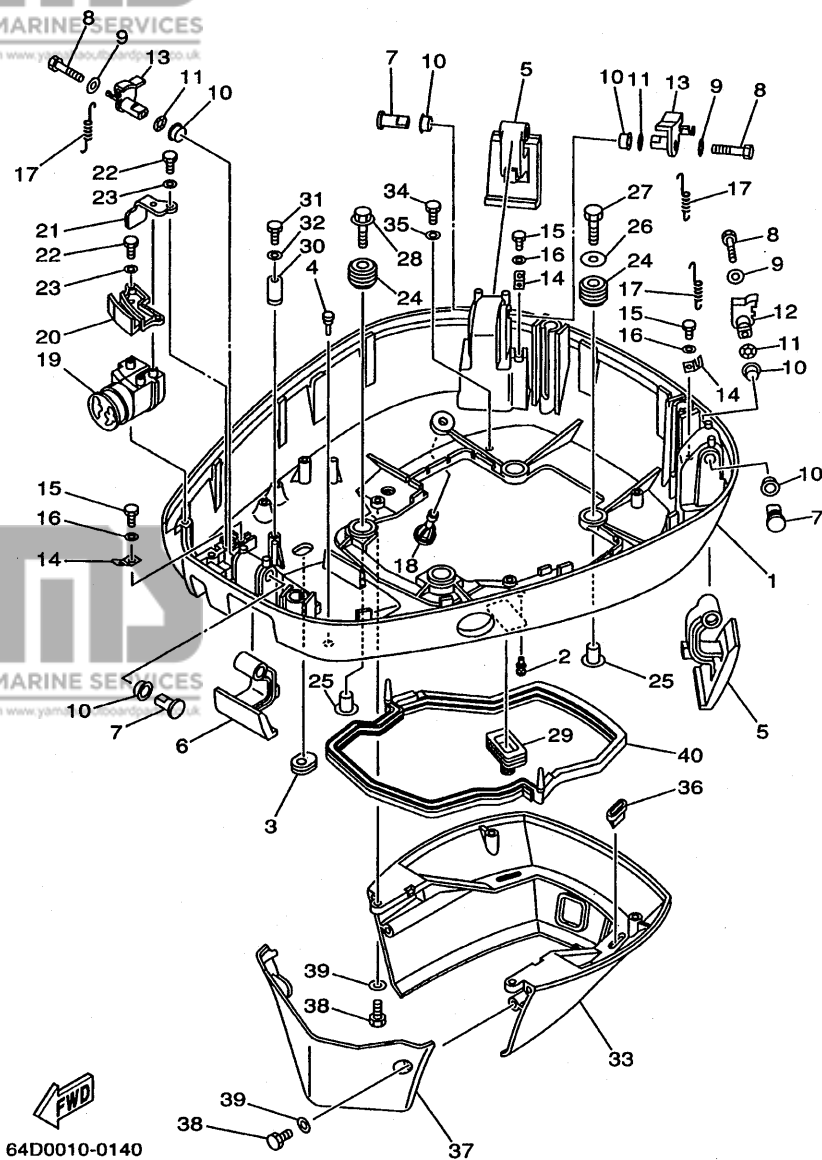
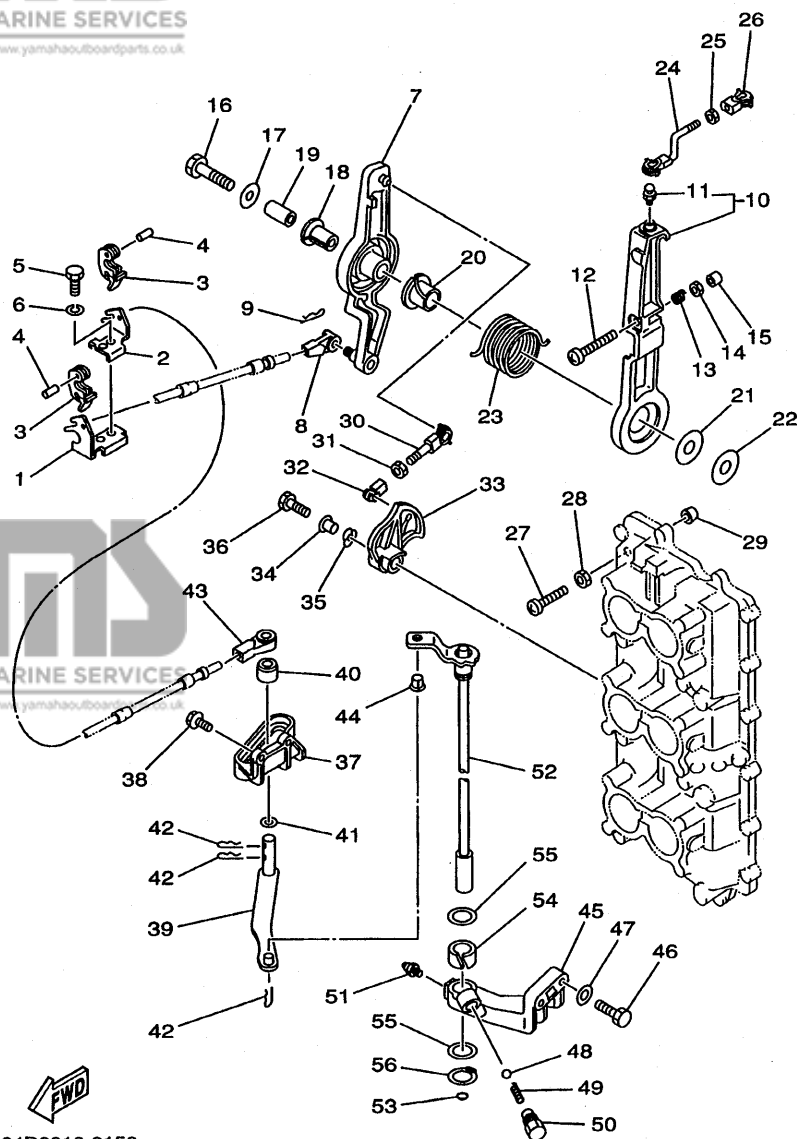


FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	150L	200L	REMARKS REMARQUES
28	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	3	
29	688-42726-10	GROMMET PASSE-FIL	1	1	1	1	1	
30	6E5-82588-00	PLATE PLAQUE	1	1	1	1	1	
31	97095-06020	BOLT BOULON	1	1	1	1	1	
32	92995-06600	WASHER RONDELLE	1	1	1	1	1	
33	6R3-42741-02-8D	APRON CAPOT LATERAL	1	1	1	1	1	
34	97095-06020	BOLT BOULON	2	2	2	2	2	
35	92995-06600	WASHER RONDELLE	2	2	2	2	2	
36	64D-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	2	2	2	2	
37	6R3-42771-01-8D	APRON CAPOT LATERAL	1	1	1	1	1	
38	97095-06020	BOLT BOULON	4	4	4	4	4	
39	92995-06600	WASHER RONDELLE	4	4	4	4	4	
40	6E5-42716-10	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	1	1	

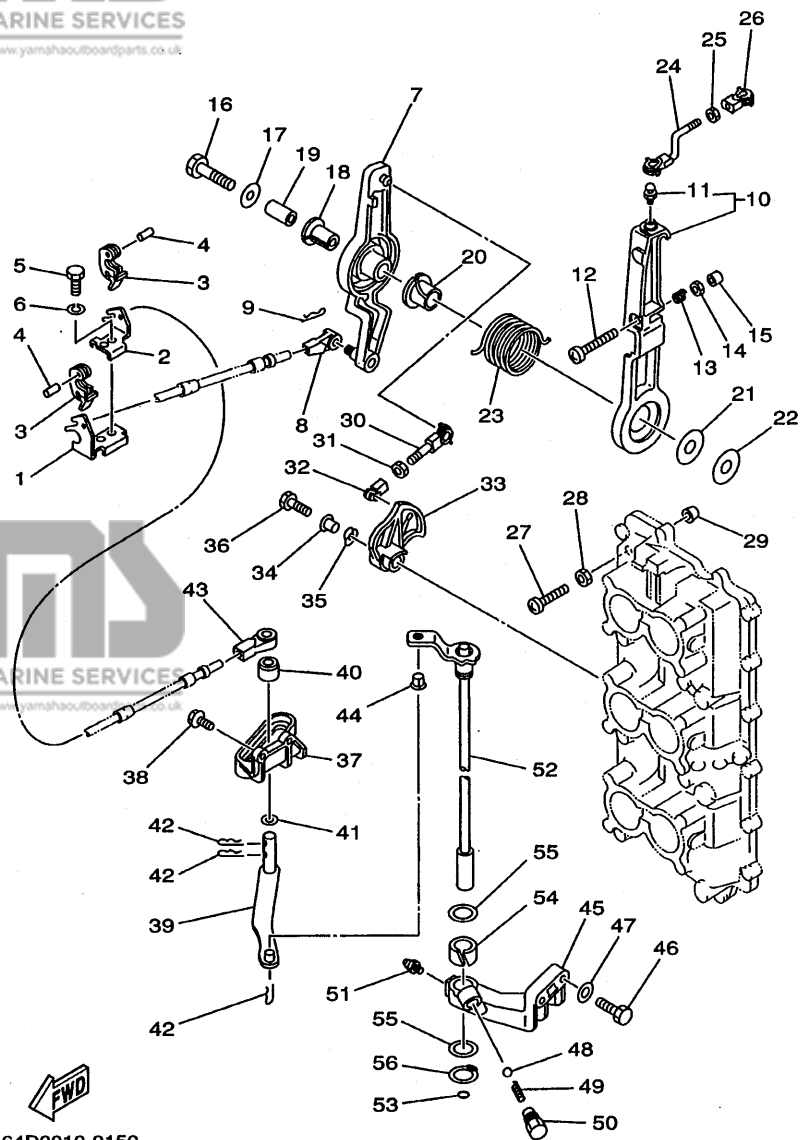


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FIG. 16 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64D-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	1	1	1	
2	64D-48532-00	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	1	1	1	1	
3	6E5-48538-00	CLAMP, CABLE 1 COLLIER	2	2	2	2	2	
4	91690-30012	PIN, SPRING GOUPILLE, ELASTIQUE	2	2	2	2	2	
5	97095-08020	BOLT BOULON	1	1	1	1	1	
6	92995-08100	WASHER RONDELLE	1	1	1	1	1	
7	61H-41632-02-1S	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	1	1	
8	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	1	1	
9	90468-18008	CLIP JONG	1	1	1	1	1	
10	6G5-41631-01-1S	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	1	1	
11	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	1	1	1	1	
12	90157-06013	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
13	90501-16M12	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
14	95303-06600	NUT ECROU	1	1	1	1	1	
15	688-44194-00	CAP CAPUCHON	1	1	1	1	1	
16	97013-08045	BOLT BOULON	1	1	1	1	1	
17	90201-08M23	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
18	90386-12089	BUSH DOUILLE	1	1	1	1	1	
19	90387-08M16	COLLAR COLLERETTE	1	1	1	1	1	
20	90386-22M13	BUSH DOUILLE	1	1	1	1	1	
21	90202-12092	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
22	90201-08M13	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
23	90508-29M12	SPRING, TORSION RESSORT, TORSION	1	1	1	1	1	
24	6G5-41636-01	ROD, MAGNETO CONTROL BIELLE, COMMANDE D'AVANCE	1	1	1	1	1	
25	95380-05600	NUT ECROU	1	1	1	1	1	
26	662-41237-01	JOINT, LINK RACCORD	1	1	1	1	1	
27	90157-06M00	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	

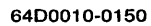


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FIG. 16 CONTROL

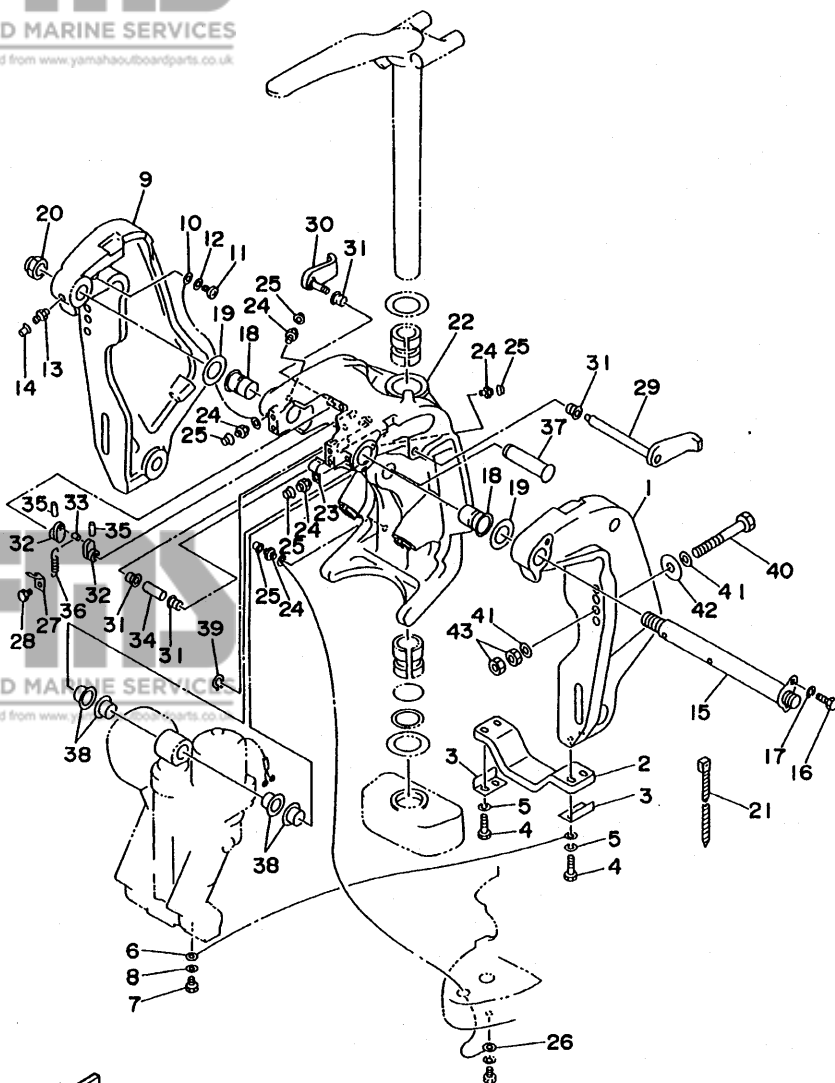
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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	95303-06600	NUT ECROU	1	1	1	1	1	
29	688-44194-00	CAP CAPUCHON	1	1	1	1	1	
30	6G5-41211-01	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	1	1	1	1	
31	95380-05600	NUT ECROU	1	1	1	1	1	
32	662-41237-01	JOINT, LINK RACCORD	1	1	1	1	1	
33	6G5-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	1	1	1	
34	90387-06M29	COLLAR COLLERETTE	1	1	1	1	1	
35	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	1	
36	97095-06025	BOLT BOULON	1	1	1	1	1	
37	6E5-44117-00-1S	BRACKET SUPPORT	1	1	1	1	1	
38	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
39	68F-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	1	
40	6E5-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	1	1	
41	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
42	90468-18008	CLIP JONG	3	3	3	3	3	
43	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	1	1	
44	90386-06M12	BUSH DOUILLE	1	1	1	1	1	
45	6E5-44118-01-94	BRACKET SUPPORT	1	1	1	1	1	
46	97013-08030	BOLT BOULON	2	2	2	2	2	
47	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
48	93501-04M02	BALL BILLE	1	1	1	1	1	
49	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
50	648-42715-00	BUSHING COUSSINET	1	1	1	1	1	
51	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1	1	1	1	
52	6E5-44120-03	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	1	1	L
	6E5-44120-23	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	1	1	X
53	93210-09165	O-RING JOINT TORIQUE	1	1	1	1	1	



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FIG. 17 BRACKET 1

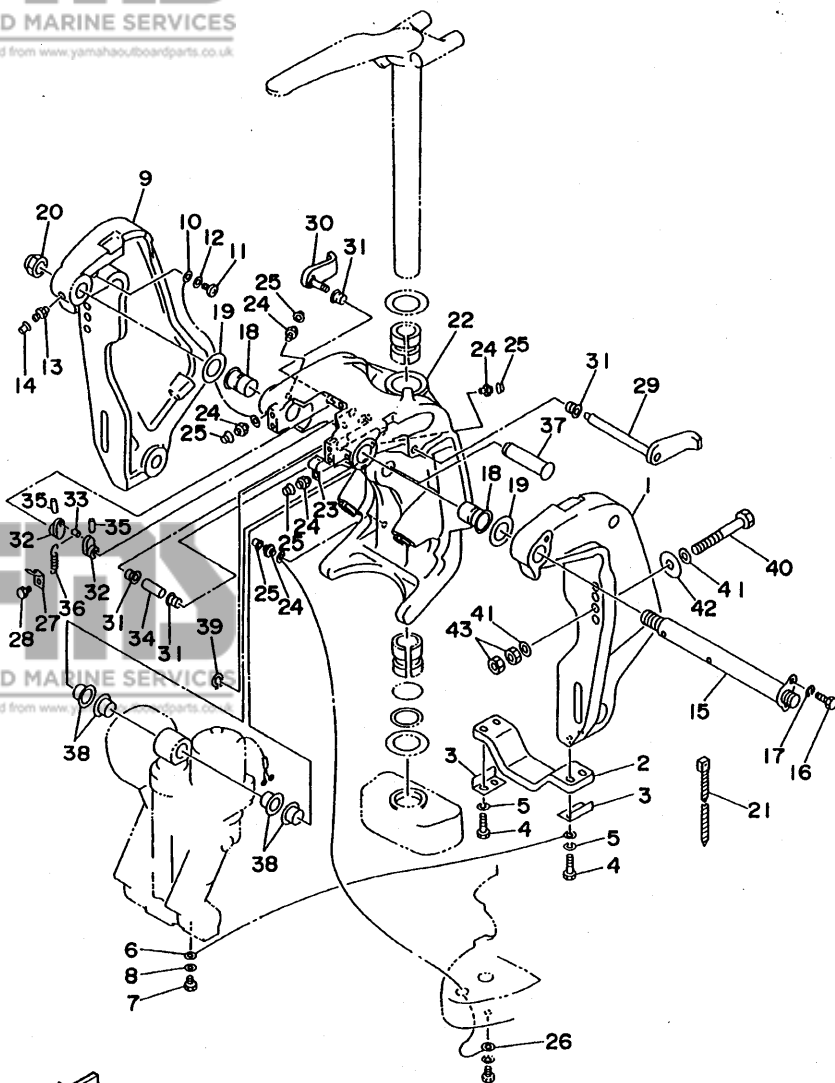
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64E-43111-02-8D	BRACKET, CLAMP PRESSE	1	1	1	1	1	
2	6G5-45251-01	ANODE ANODE	1	1	1	1	1	
3	6G5-44526-00	PLATE PLAQUE	2	2	2	2	2	
4	97095-06030	BOLT BOULON	4	4	4	4	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	4	4	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	1	1	
7	97095-06010	BOLT BOULON	1	1	1	1	1	
8	92995-06600	WASHER RONDELLE	1	1	1	1	1	
9	64E-43112-02-8D	BRACKET, CLAMP PRESSE	1	1	1	1	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	1	1	
11	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
13	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1	1	1	1	
14	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1	1	1	1	AP
15	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1	1	1	
16	97095-08020	BOLT BOULON	1	1	1	1	1	
17	92995-08100	WASHER RONDELLE	1	1	1	1	1	
18	90386-25M31	BUSH DOUILLE	2	2	2	2	2	
19	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
20	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	1	1	
21	90465-11M10	CLAMP BRIDE	1	1	1	1	1	
22	64E-43311-10-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	1	1	L
	64E-43311-20-8D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	1	1	X
23	90465-08M63	CLAMP BRIDE	1	1	1	1	1	
24	93700-06M03	NIPPLE, GREASE GRAISSEUR	5	5	5	5	5	
25	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	5	5	5	5	AP
26	6E5-82147-00	WIRE, LEAD 4 FIL 4	1	1	1	1	1	L

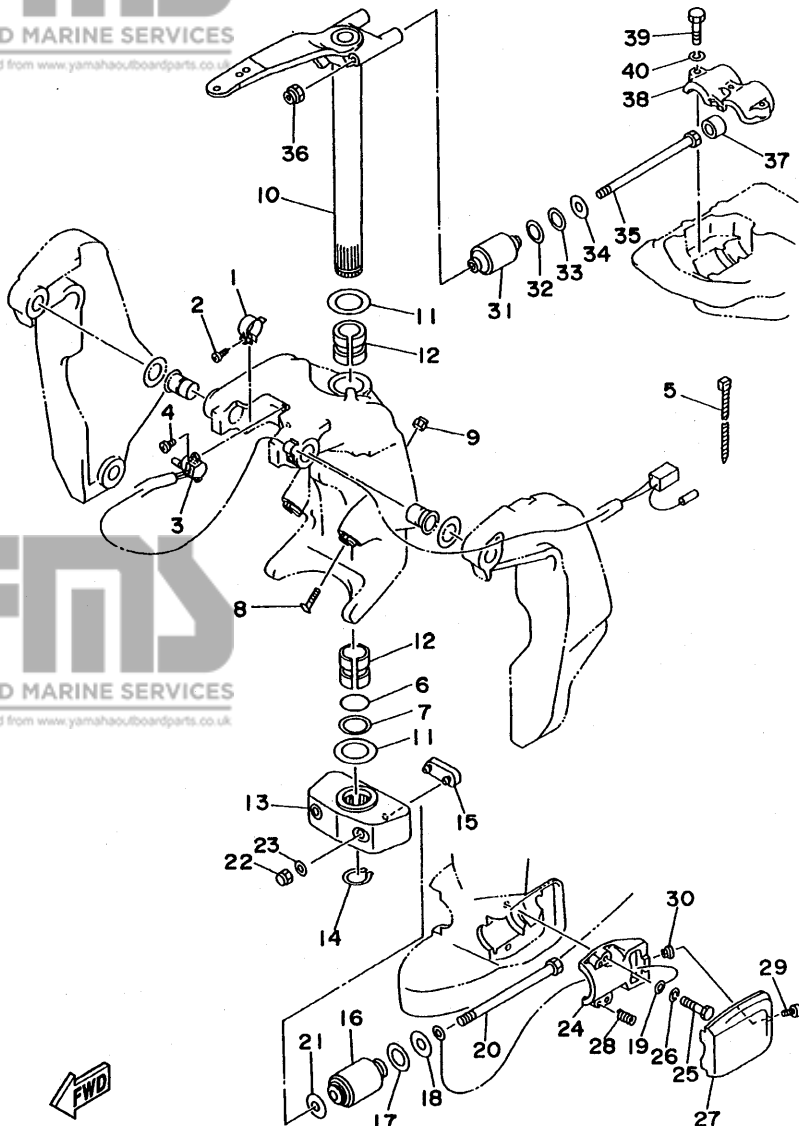
FIG. 17 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
26	6E5-82147-20	WIRE, LEAD 4	1	1	1	1	1	
27	6G5-43144-00	FIL 4 HOOK, SPRING CROCHET	1	1	1	1	1	
28	97095-06010	BOLT BOULON	1	1	1	1	1	
29	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	1	1	
30	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	1	1	
31	90386-10M16	BUSH DOUILLE	4	4	4	4	4	
32	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2	2	2	2	
33	90249-06M19	PIN GOUPILLE	1	1	1	1	1	
34	90387-10M05	COLLAR COLLERETTE	1	1	1	1	1	
35	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE	2	2	2	2	2	
36	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1	1	1	1	
37	64E-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1	1	1	1	
38	90386-22M98	BUSH DOUILLE	4	4	4	4	4	
39	93410-22M11	CIRCLIP CIRCLIP, TYPE S	1	1	1	1	1	
40	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4	4	4	4	4	
41	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8	8	8	8	
42	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
43	95380-12600	NUT ECROU	8	8	8	8	8	



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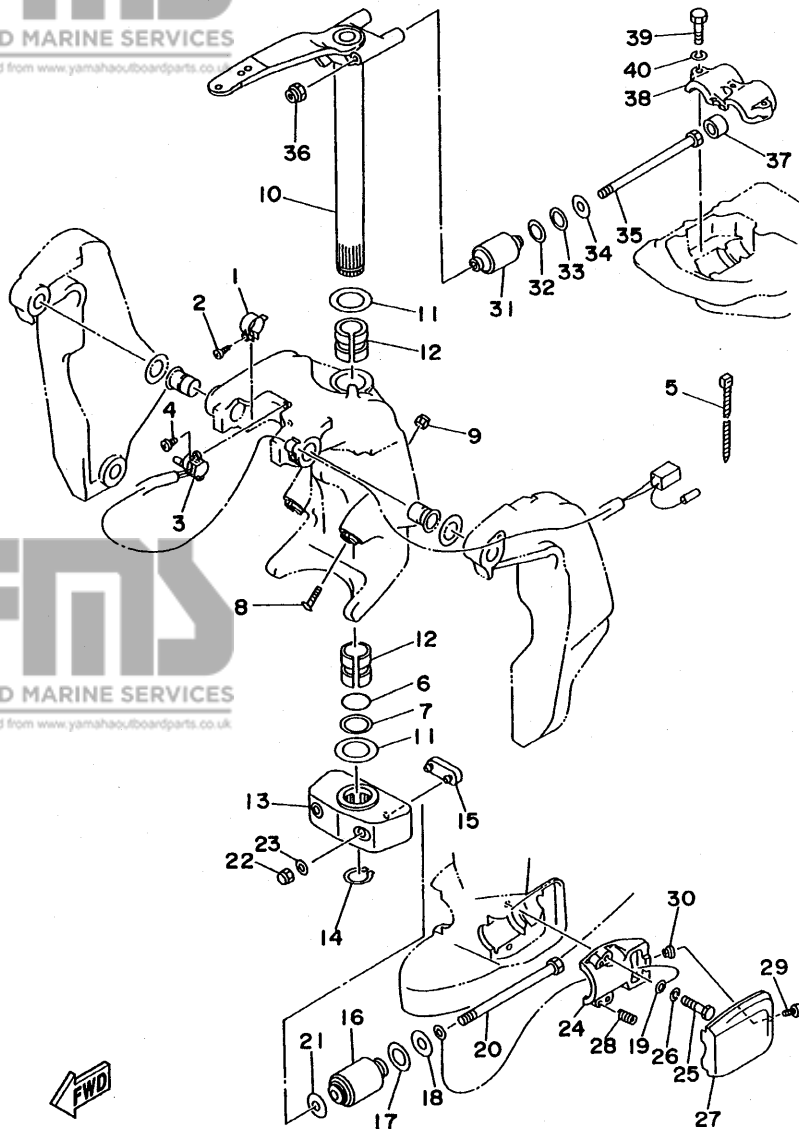


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FIG. 18 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64E-43139-01	CAM, TRIM SENDER VILEBREQUIN TRUM	1	1	1	1	1	
2	97780-60525	SCREW, TAPPING VIS, TETE FRAISEE	1	1	1	1	1	
3	64E-83672-02	TRIM SENDER INCLINER RACCORD	1	1	1	1	1	
4	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
5	90465-11M10	CLAMP BRIDE	3	3	3	3	3	
6	93210-37MH7	O-RING JOINT TORIQUE	1	1	1	1	1	
7	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
8	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2	2	2	2	
9	95780-10300	NUT, FLANGE ECROU, A COLLERETTE	2	2	2	2	2	
10	6E5-42510-A1-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	1	1	1	L
11	6E5-42510-B1-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	1	1	1	X
12	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
13	90386-38M32	BUSH DOUILLE	2	2	2	2	2	
14	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1	1	1	
15	93410-37M04	CIRCLIP CIRCLIP, TYPE S	1	1	1	1	1	
16	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	1	1	1	1	
17	6G5-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	2	2	2	
18	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
19	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
20	6E5-82149-00	WIRE, LEAD 3 FIL 3	1	1	1	1	1	
21	90109-14M34	BOLT BOULON	2	2	2	2	2	
22	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
23	95380-14800	NUT ECROU	2	2	2	2	2	
24	92995-14600	WASHER RONDELLE	2	2	2	2	2	
25	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	2	2	2	2	
26	97095-10045	BOLT BOULON	4	4	4	4	4	
27	92995-10100	WASHER RONDELLE	4	4	4	4	4	

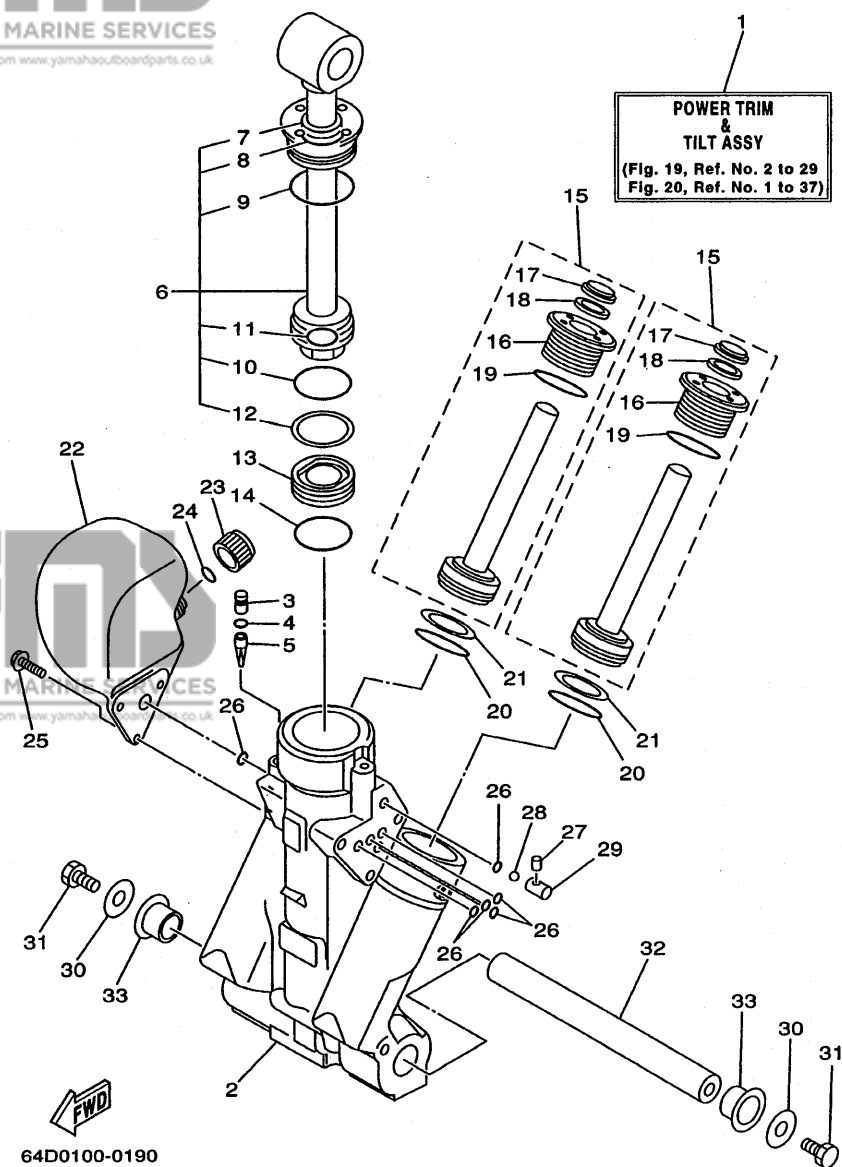


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FIG. 18 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
27	6E5-44553-01-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	2	2	2	2	
28	90501-16M28	SPRING, COMPRESSION RESSORT, COMPRESSION	4	4	4	4	4	
29	97885-06016	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	2	2	2	2	2	
30	90179-06066	NUT ECROU	2	2	2	2	2	
31	6G5-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATÉRAL	2	2	2	2	2	
32	90201-26M57	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
33	90202-26M18	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
34	90201-14M56	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
35	90109-12M37	BOLT BOULON	2	2	2	2	2	
36	90185-12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	2	2	2	2	2	
37	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	2	2	2	2	
38	6E5-44511-00-5B	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPÉRIEUR	1	1	1	1	1	
39	97095-10045	BOLT BOULON	3	3	3	3	3	
40	92995-10100	WASHER RONDELLE	3	3	3	3	3	



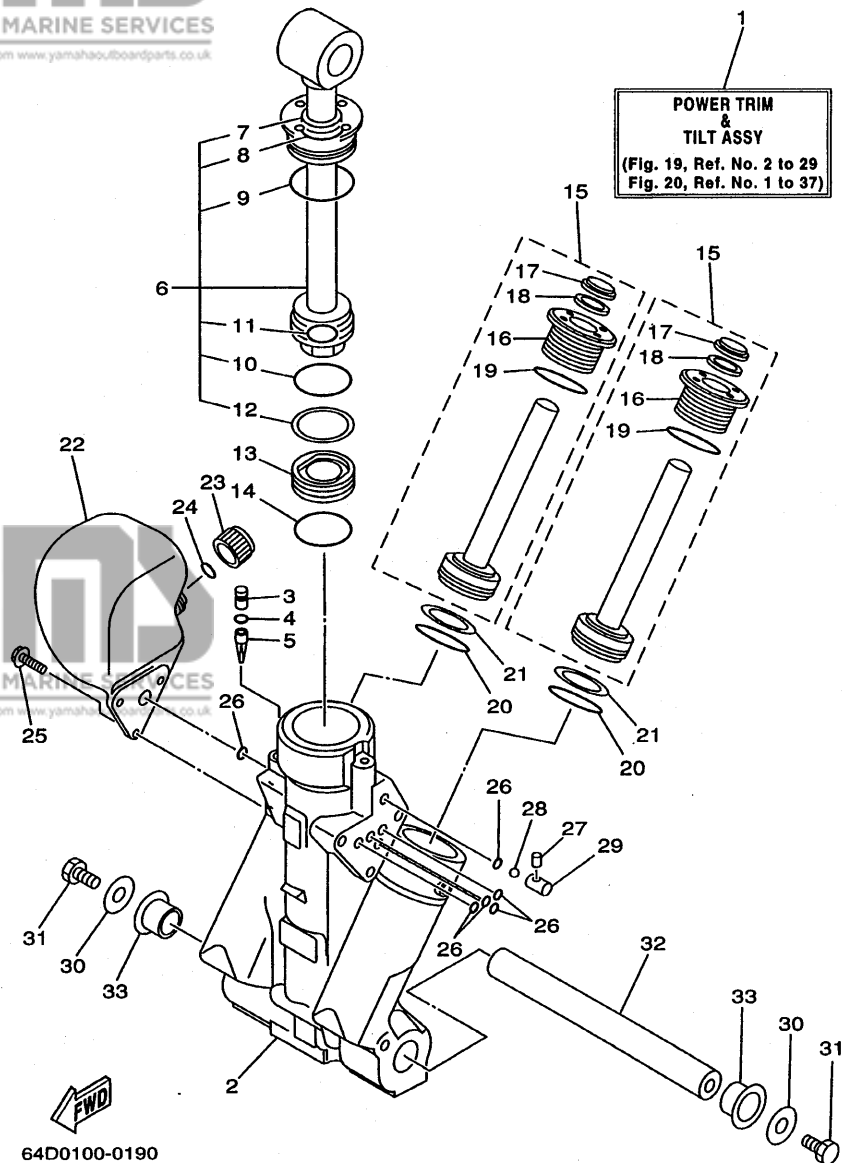
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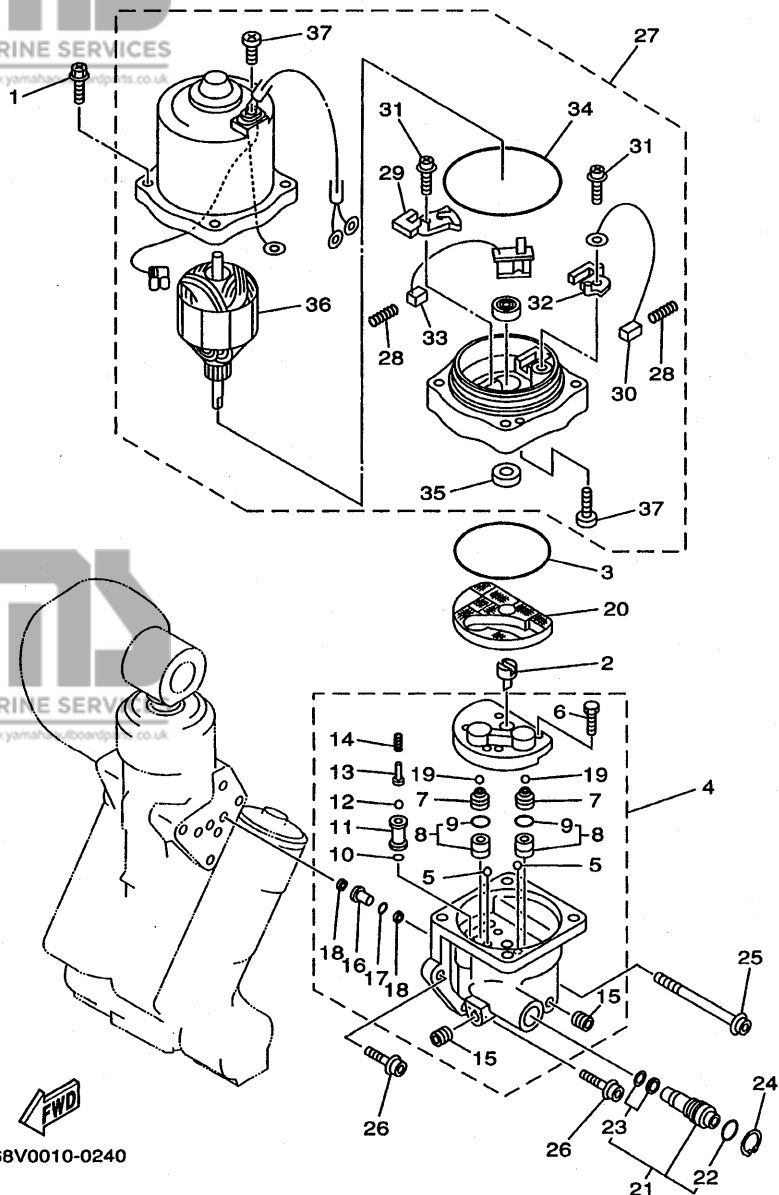
FIG. 19 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	150	200	REMARKS REMARQUES
1	64E-43800-01-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	1	1	1	1	
2	64E-43825-01	HOUSING, TRIM & TILT CARTER	1	1	1	1	1	
3	64E-4388J-00	PLUG 2 BOUCHON 2	1	1	1	1	1	
4	93210-10M74	O-RING JOINT TORIQUE	1	1	1	1	1	
5	64E-43817-00	FILTER 2 FILTRE 2	1	1	1	1	1	
6	64E-43810-00	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	1	1	1	1	
7	64E-43898-00	.SEAL, DUST 2 .JOINT ANTI-PUSSIÈRE	1	1	1	1	1	
8	64E-43867-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
9	64E-43866-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
10	6E5-43862-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
11	64E-43883-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
12	6E5-43872-00	.RING, BACK UP .RESSORT	1	1	1	1	1	
13	6E5-43814-02	PISTON, FREE PISTON	1	1	1	1	1	
14	6E5-43862-00	O-RING JOINT TORIQUE	1	1	1	1	1	
15	64E-43820-00	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	2	2	2	2	2	
16	64E-43821-00	.SCREW, TRIM CYLINDER END .VIS	1	1	1	1	1	
17	64E-43822-00	.SEAL, TRIM DUST .JOINT	1	1	1	1	1	
18	64E-4384J-00	.SEAL, TRIM DOWN .JOINT	1	1	1	1	1	
19	6G5-43864-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
20	6E5-43864-00	O-RING JOINT TORIQUE	2	2	2	2	2	
21	6E5-43874-01	RING, BACK UP RESSORT	2	2	2	2	2	
22	64E-43828-00	BODY, RESERVOIR CORPS	1	1	1	1	1	
23	64E-43829-00	PLUG, RESERVOIR BOUCHON	1	1	1	1	1	
24	64E-43897-00	O-RING JOINT TORIQUE	1	1	1	1	1	
25	64E-4388E-00	BOLT, SCREW BOUCHON	3	3	3	3	3	
26	64E-43869-00	O-RING JOINT TORIQUE	6	6	6	6	6	
27	64E-4381G-00	PIN COUILL	1	1	1	1	1	

FIG. 19 POWER TRIM & TILT ASSY 1 **PUISSANCE PARER ET INCLINER 1**

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	6E5-43858-00	BALL BILLE	1	1	1	1	1	
29	64E-4382G-00	VALVE, SEAT JEU DE POINTEAUX	1	1	1	1	1	
30	90201-08M14	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
31	97080-08016	BOLT BOULON	2	2	2	2	2	
32	64E-43818-01	PIN, LOWER SHOCK MOUNT AXE, INFÉRIEUR AMORTISSEUR	1	1	1	1	1	
33	90386-22M98	BUSH DOUILLE	2	2	2	2	2	





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FIG. 20 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64E-4388E-00	BOLT, SCREW BOUCHON	4	4	4	4	4	
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1	1	1	1	1	
3	64E-43868-00	O-RING JOINT TORIQUE	1	1	1	1	1	
4	64E-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1	1	1	1	
5	72X-43858-00	.BALL .BILLE	2	2	2	2	2	
6	64E-43843-00	.SCREW, VALVE LOCK .VIS	4	4	4	4	4	
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2	2	2	2	2	
8	64E-43802-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	2	2	2	2	
9	6E5-43896-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
10	6G5-43863-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
11	64E-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	1	1	1	1	
12	64E-43858-00	.BALL .BILLE	1	1	1	1	1	
13	64E-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1	1	1	1	
14	64E-43855-00	.SPRING, UP RELIEF .RESSORT	1	1	1	1	1	
15	6E5-43826-01	.PLUG, TAPER SCREW ..BOUCHON	2	2	2	2	2	
16	64E-43850-00	.VALVE SUB ASSY ..CLAPET AUXILIAIRE (ENS.)	1	1	1	1	1	
17	64E-43865-00	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
18	64E-43816-00	.FILTER 1 ..FILTRE 1	2	2	2	2	2	
19	64E-43858-00	.BALL .BILLE	2	2	2	2	2	
20	64E-43817-10	FILTER 2 FILTRE 2	1	1	1	1	1	
21	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1	1	1	1	1	
22	72X-85075-L0	.O-RING ..JOINT TORIQUE	1	1	1	1	1	
23	64E-43827-00	.RING SET ..BILLE	1	1	1	1	1	
24	64E-43875-00	RING, SNAP RESSORT	1	1	1	1	1	
25	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1	1	1	
26	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2	2	2	
27	64E-43880-00	MOTOR ASSY MOTEUR (ENS.)	1	1	1	1	1	

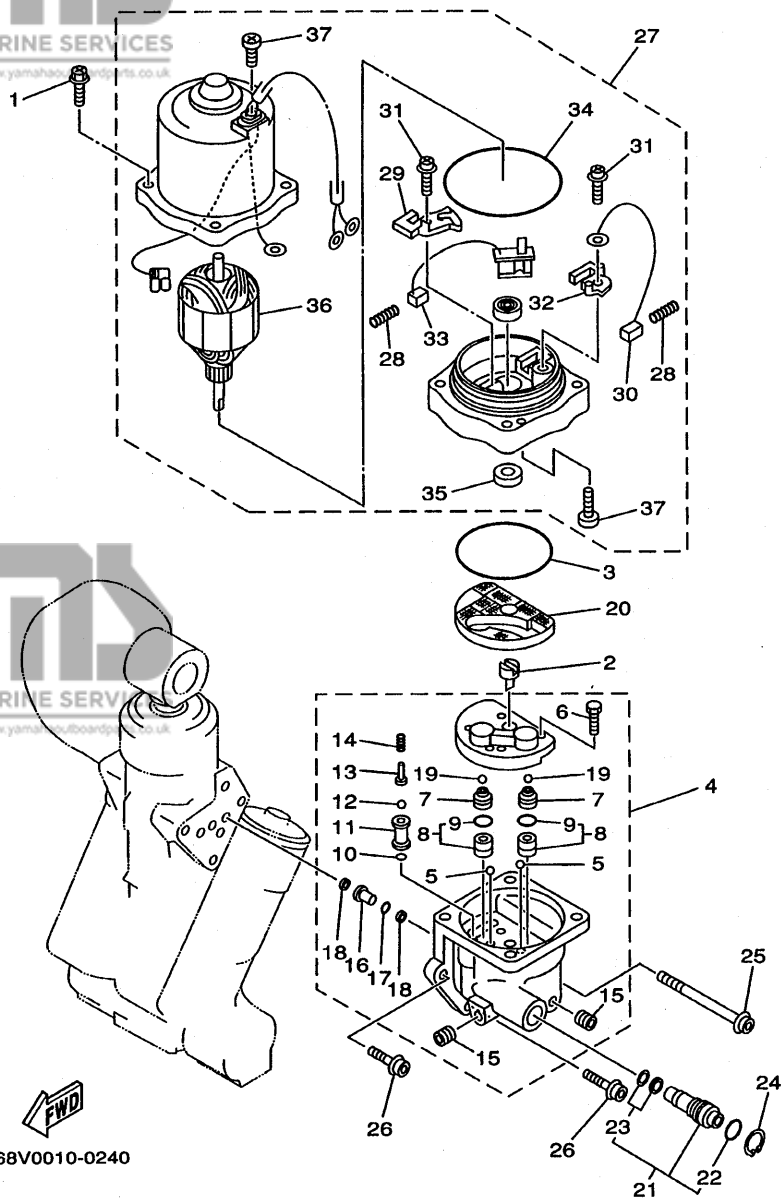
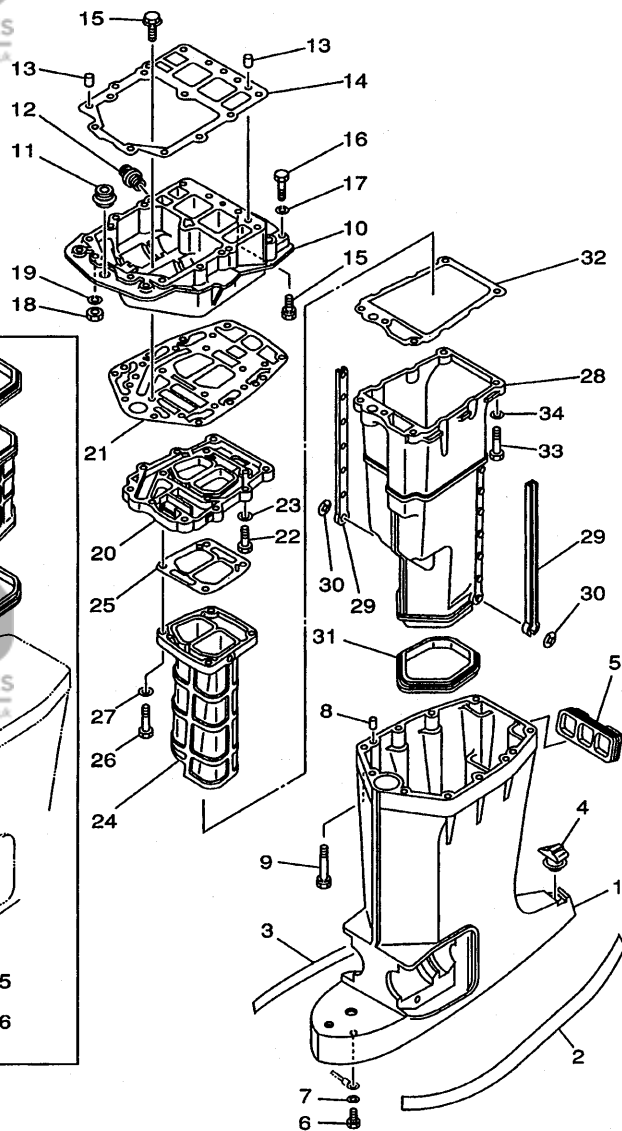


FIG. 20 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	150L	200L	REMARKS REMARQUES
28	6H1-4386K-10	.SPRING, BRUSH .RESSORT, BALAI	2	2	2	2	2	
29	64E-4380J-00	.HOLDER, BRUSH .PORTE-BALAI	1	1	1	1	1	
30	64E-43891-00	.BRUSH 1 .BALAI 1	1	1	1	1	1	
31	98507-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2	2	2	
32	64E-4380F-00	.HOLDER, BRUSH 2 .PORTE-BALAI 2	1	1	1	1	1	
33	64E-43892-00	.BRUSH 2 .BALAI 2	1	1	1	1	1	
34	6G5-43865-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
35	93102-08M43	.OIL SEAL .JOINT SPY	1	1	1	1	1	
36	64E-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1	1	1	1	1	
37	64E-43843-10	.SCREW, VALVE LOCK .VIS	3	3	3	3	3	

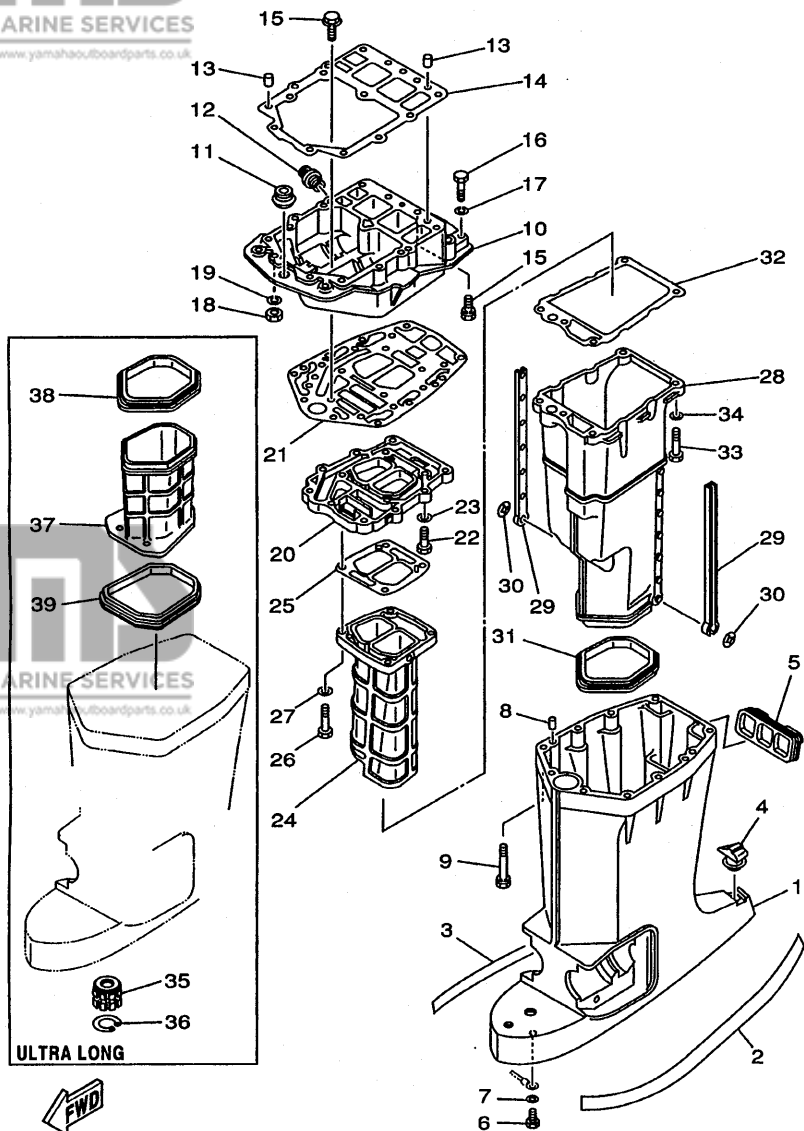


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FIG. 21 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6E5-45111-02-8D	CASING, UPPER FOURREAU	1	1	1	1	1	L
	6E5-45111-23-8D	CASING, UPPER FOURREAU	1	1	1	1	1	X
2	6R3-42791-41	MARK 1 ETIQUETTE 1	1	1	1	1	1	
3	6R3-42792-41	MARK ETIQUETTE	1	1	1	1	1	
4	6E5-45155-00	CAP CAPUCHON	1	1	1	1	1	
5	6E5-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1	1	1	1	
6	97095-06010	BOLT BOULON	1	1	1	1	1	
7	92995-06600	WASHER RONDELLE	1	1	1	1	1	
8	93608-12M05	PIN, DOWEL GOUJON	2	2	2	2	2	
9	90119-08M78	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
10	6G5-41137-02-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	1	1	
11	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	1	1	
12	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1	1	1	1	
13	93608-12M05	PIN, DOWEL GOUJON	2	2	2	2	2	
14	6G5-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
15	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
16	97095-08045	BOLT BOULON	2	2	2	2	2	
17	92995-08100	WASHER RONDELLE	2	2	2	2	2	
18	95380-08700	NUT ECROU	2	2	2	2	2	
19	92995-08100	WASHER RONDELLE	2	2	2	2	2	
20	6G5-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	1	1	1	
21	6G5-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
22	97095-08030	BOLT BOULON	4	4	4	4	4	
23	92995-08600	WASHER RONDELLE	4	4	4	4	4	
24	64D-41132-00-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	1	1	1	1	
25	6G5-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
26	97095-08045	BOLT BOULON	4	4	4	4	4	

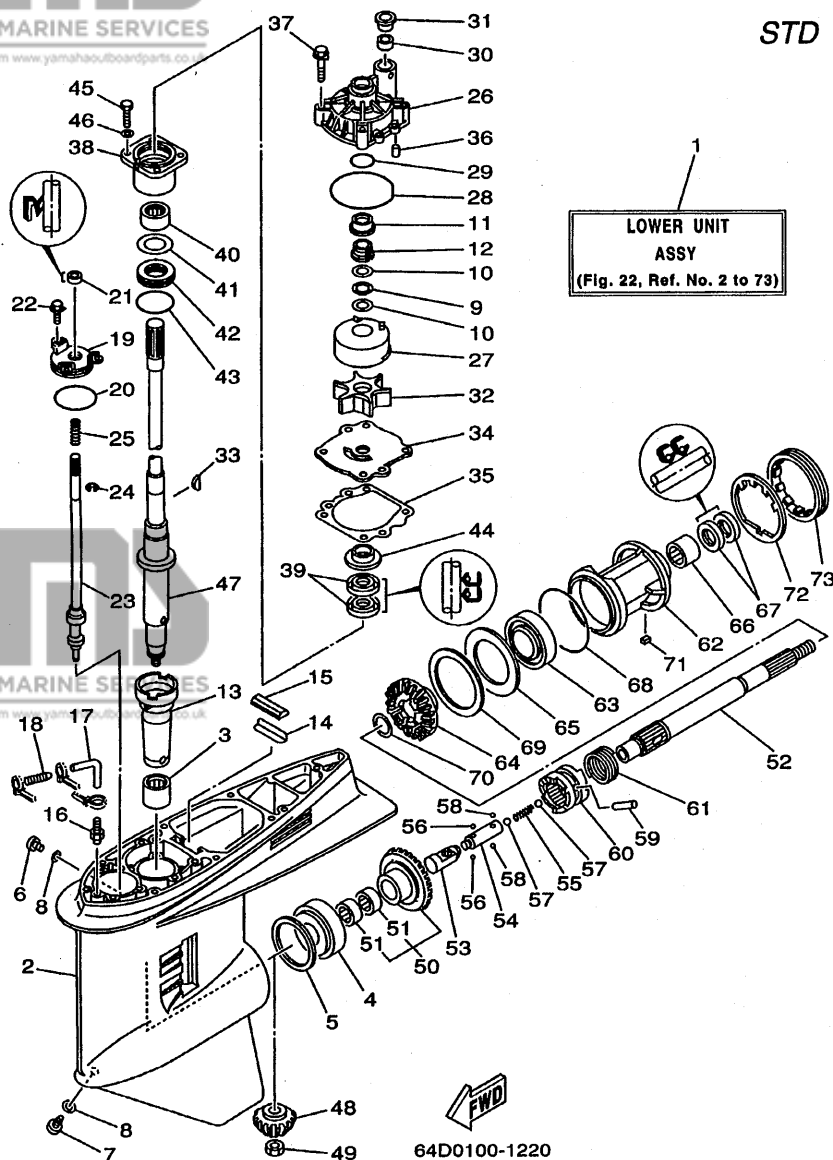


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FIG. 21 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
27	92995-08600	WASHER RONDELLE	4	4	4	4	4	
28	6E5-14711-01-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1	1	1	1	
29	6E5-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	2	2	2	2	
30	90183-05M02	NUT, SPRING ECROU, RESSORT	2	2	2	2	2	
31	6E5-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	1	1	
32	6E5-41135-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
33	97095-08045	BOLT BOULON	5	5	5	5	5	
34	92995-08600	WASHER RONDELLE	5	5	5	5	5	
35	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1	1	1	1	X
36	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1	1	1	1	X
37	64D-14721-20-5B	MUFFLER 2 POT D'ECHAPPEMENT 2	1	1	1	1	1	X
38	64D-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	1	1	X
39	64D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1	1	1	X

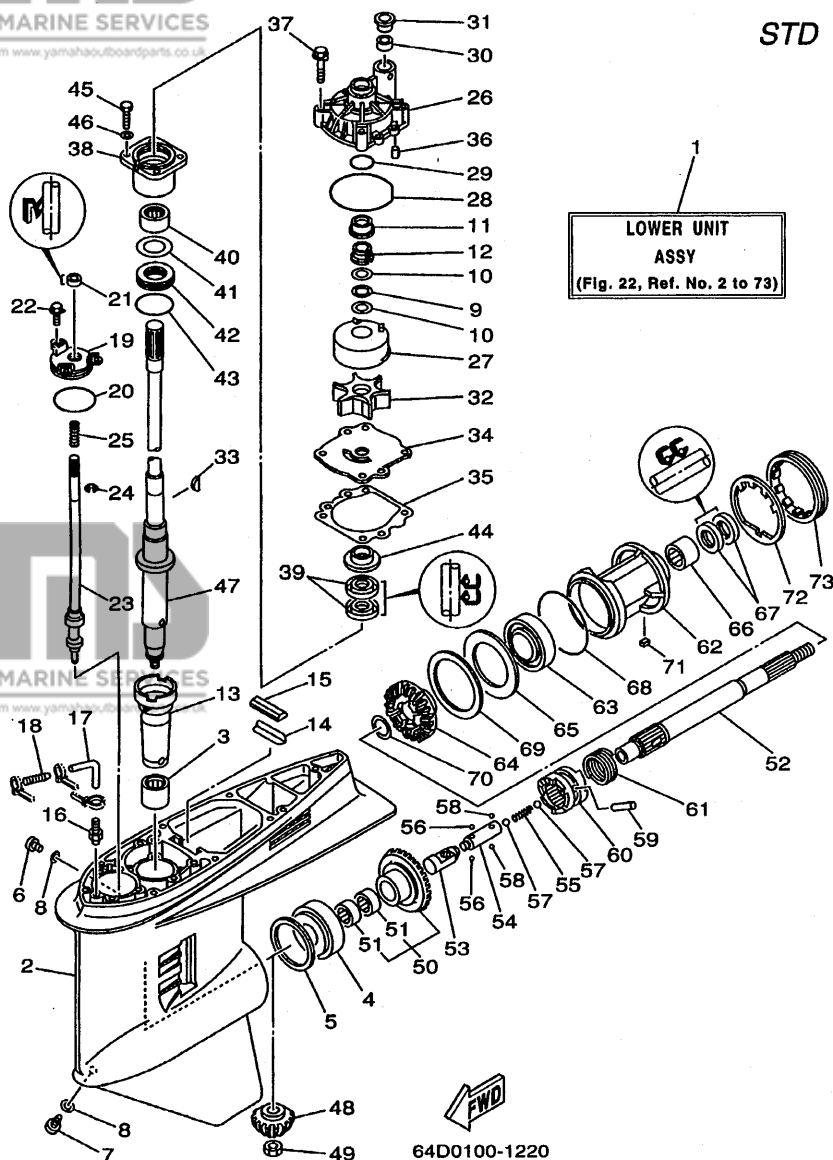


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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64D-45300-01-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1				L
	64E-45300-01-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)			1			L
	64D-45300-21-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1				X
	64E-45300-21-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)			1			X
2	6J9-45301-04-8D	CASING, LOWER BEQUILLE	1	1	1			
3	93311-928U5	BEARING ROULEMENT	1	1	1			
4	93332-000V3	BEARING ROULEMENT	1	1	1			
5	6G5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1			UR
	6G5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1			UR
	6G5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1			UR
	6G5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1			UR
	6G5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1			UR
	6G5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1			UR
	6G5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1			UR
6	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1			
7	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	1			
8	90430-08020	GASKET JOINT	2	2	2			
9	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	1	1			
10	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	2	2			
11	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	1	1			
12	61A-45538-00	SPACER 1 ENTRETOISE	1	1	1			
13	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1			
14	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	1			L
	64D-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	1			X
15	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1			
16	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1			
17	90445-07ME8	HOSE (L80) DURITE (L80)	1	1	1			L

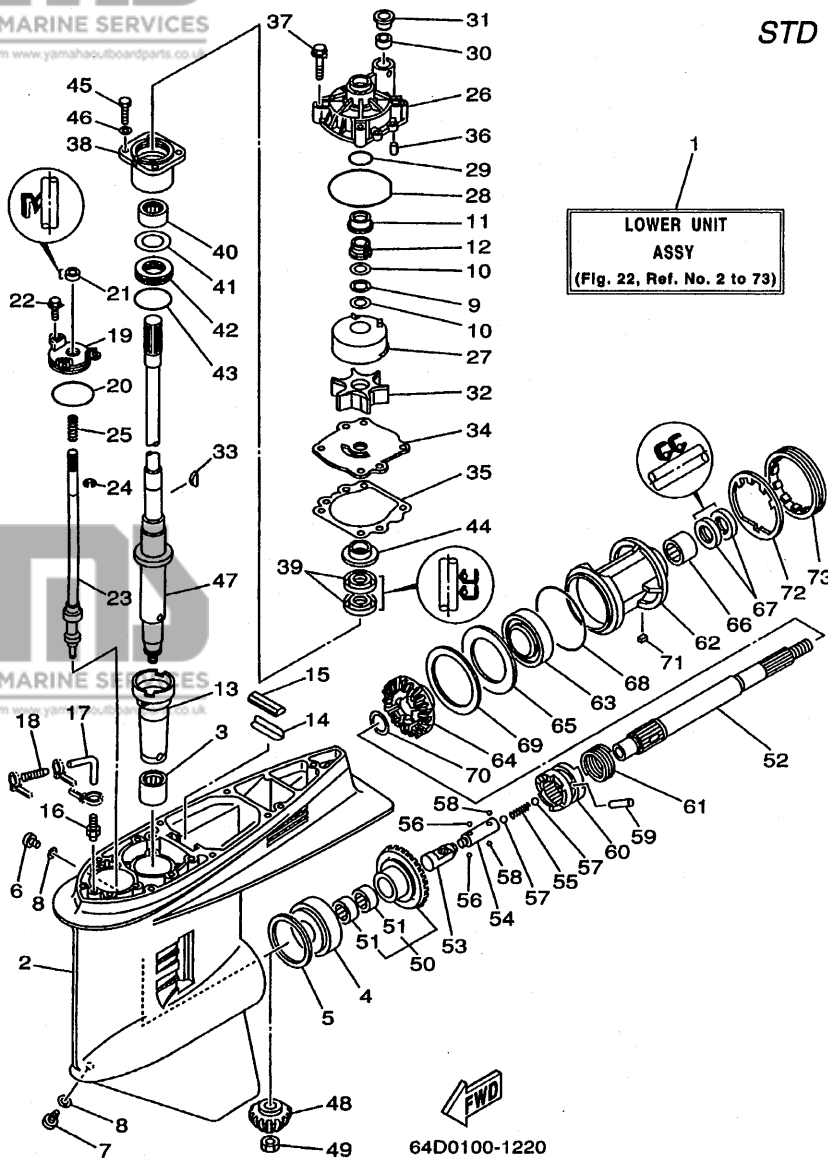


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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
17	90445-07ME9	HOSE (L120)	1	1	1			
18	6E5-83558-10	DURITE (L120)	1	1	1			
19	6E5-45321-00	END, NIPPLE	1	1	1			
20	93210-58144	RACCORD DE NIPPLE	1	1	1			
21	93106-09014	PLATE	1	1	1			
22	90119-06M10	PLAQUETTE	1	1	1			
23	6G5-44150-02	O-RING	1	1	1			
24	93430-08006	JOINT TORIQUE	1	1	1			
25	90501-11M10	OIL SEAL	1	1	1			
26	61A-44311-01	JOINT SPY	1	1	1			
27	61A-44322-02	BOLT, WITH WASHER	3	3	3			
28	93210-86M38	BOULON, AVEC RONDELLE	1	1	1			
29	93210-37160	SHIFT CAM ASSY	1	1	1			
30	6E5-44365-00	CAME D'INVERSION	1	1	1			
31	6E5-44312-00	CIRCLIP	1	1	1			
32	6E5-44352-01	CIRCLIP, TYPE S	1	1	1			
33	90280-04M05	SPRING, COMPRESSION	1	1	1			
34	6G5-44323-00	RESSORT, COMPRESSION	1	1	1			
35	6E5-44315-A0	HOUSING, WATER PUMP	1	1	1			
36	93606-12019	CORPS, POMPE A EAU	1	1	1			
37	90119-08M14	INSERT, CARTRIDGE	1	1	1			
38	6E5-45331-00-94	CUVETTE	1	1	1			
39	93101-28M16	O-RING	1	1	1			
40	93317-330U2	JOINT TORIQUE	1	1	1			
41	6E5-45587-01-10	DAMPER, WATER SEAL	1	1	1			
42	6E5-45587-01-12	JOINT, TUBE D'EAU	1	1	1			
43	6E5-45587-01-15	COVER, WATER PUMP HOUSING	1	1	1			
44	64D0100-1220	COUVERCLE	1	1	1			
45		IMPELLER	1	1	1			
46		TURBINE	1	1	1			
47		KEY, WOODRUFF	1	1	1			
48		CLAVETTE, DEMI-LUNE	1	1	1			
49		OUTER PLATE, CARTRIDGE	1	1	1			
50		PLAQUE EXTERIEURE	1	1	1			
51		GASKET, WATER PUMP	1	1	1			
52		JOINT, POMPE A EAU	1	1	1			
53		PIN, DOWEL	2	2	2			
54		GOUJON	2	2	2			
55		BOLT, WITH WASHER	4	4	4			
56		BOULON, AVEC RONDELLE	1	1	1			
57		HOUSING, BEARING	1	1	1			
58		FLASQUE, ROULEMENT	1	1	1			
59		OIL SEAL	2	2	2			
60		JOINT SPY	1	1	1			
61		BEARING	1	1	1			
62		ROULEMENT	1	1	1			
63		SHIM (T.O.10MM)	1	1	1			UR
64		CALE (T.O.10MM)	1	1	1			
65		SHIM (T.O.12MM)	1	1	1			UR
66		CALE (T.O.12MM)	1	1	1			
67		SHIM (T.O.15MM)	1	1	1			UR
68		CALE (T.O.15MM)	1	1	1			



64D0100-1220

FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	150L	200L	REMARKS REMARQUES
41	6E5-45587-01-18	SHIM (T:0.18MM)	1	1	1			UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1	1	1			UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1	1	1			UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1	1	1			UR
42	93341-930V2	BEARING ROULEMENT	1	1	1			
43	93210-55M14	O-RING JOINT TORIQUE	1	1	1			
44	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1	1			
45	97095-08025	BOLT BOULON	4	4	4			
46	92995-08600	WASHER RONDELLE	4	4	4			
47	6G5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1			L
	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1			X
48	6G5-45551-01	PINION PIGNON D'ATTAQUE	1	1				
	6G5-45551-10	PINION PIGNON D'ATTAQUE			1			
49	90170-16M01	NUT ECROU	1	1	1			
50	6G5-45560-01	GEAR PIGNON	1	1				
	6G5-45560-10	GEAR PIGNON			1			
51	93315-425V3	BEARING ROULEMENT	2	2	2			
52	6J9-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	1	1			
53	6E5-45641-02	SHIFTER EMBRAYAGE	1	1	1			
54	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1	1	1			
55	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1			
56	93507-32009	BALL BILLE	2	2	2			
57	93511-32017	BALL BILLE	2	2	2			
58	93503-16003	BALL BILLE	2	2	2			
59	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1			
60	6G5-45631-00	CLUTCH, DOG CRABOT	1	1				
	6G5-45631-10	CLUTCH, DOG CRABOT			1			

FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
61	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1			
62	6J9-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1			
63	93306-209U0	BEARING ROULEMENT	1	1	1			
64	6G5-45571-02	GEAR PIGNON	1	1	1			
65	6G5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	1	1			
66	93315-430U8	BEARING ROULEMENT	1	1	1			
67	93101-30M17	OIL SEAL JOINT SPY	2	2	2			
68	93210-97M55	O-RING JOINT TORIQUE	1	1	1			
69	6G5-45577-02-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1			UR
	6G5-45577-02-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1			UR
	6G5-45577-02-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1			UR
	6G5-45577-02-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1			UR
	6G5-45577-02-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1			UR
	6G5-45577-02-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1			UR
	6G5-45577-02-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1			UR
70	90201-30M92	WASHER, PLATE RONDELLE, PLATE	1	1	1			
71	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE	1	1	1			
72	6G5-45383-01	WASHER, CLAW FREIN D'ECROU	1	1	1			
73	6G5-45384-00	NUT ECROU	1	1	1			

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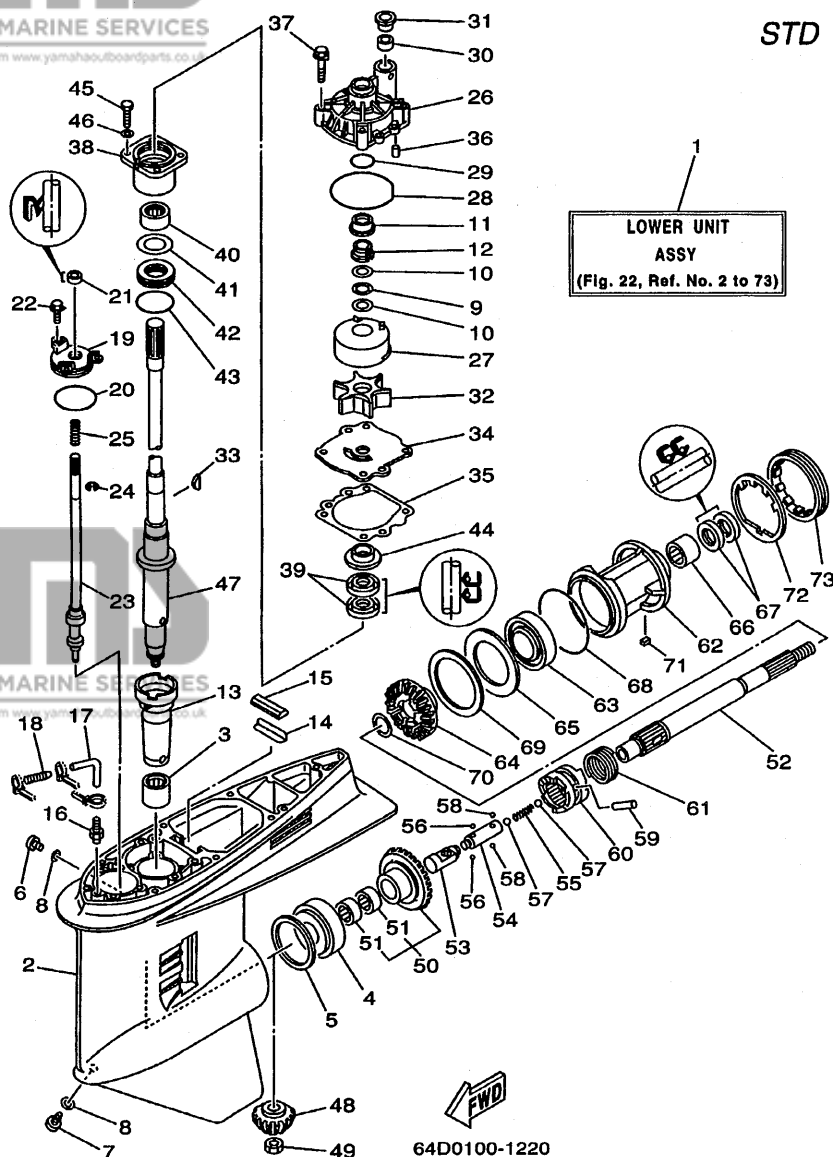


FIG. 23 LOWER CASING. DRIVE 2

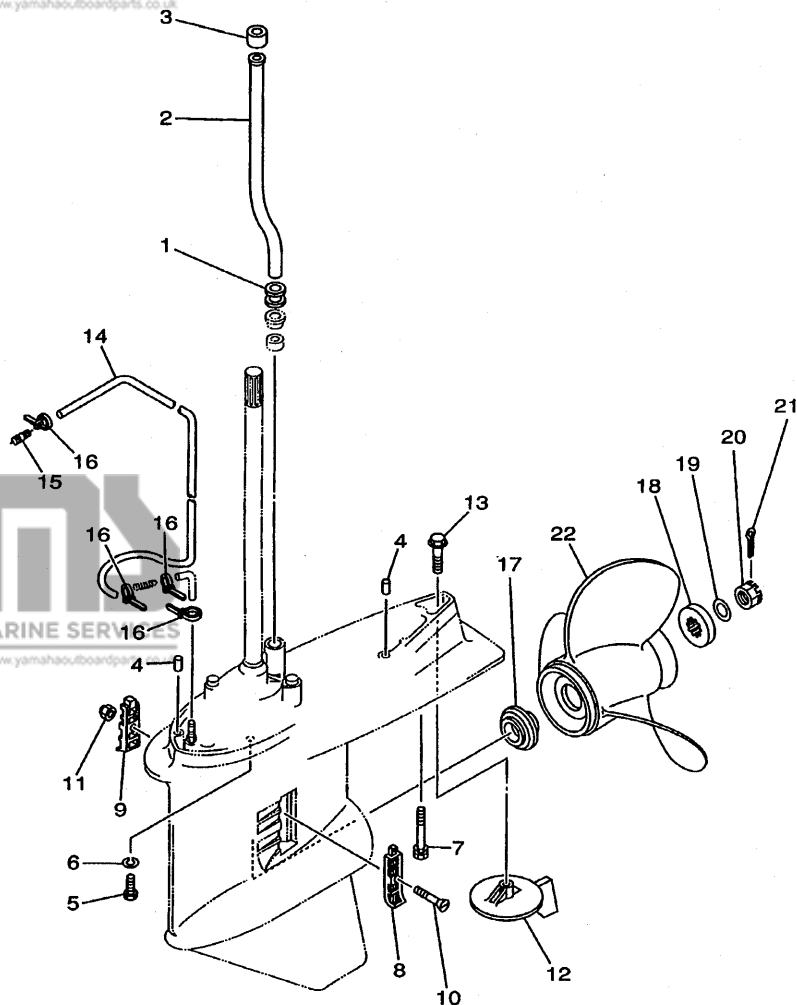
BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1			
2	6E5-44361-00	TUBE, WATER TUBE D'EAU	1	1	1			L
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	1	1			X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1			
4	93608-12M05	PIN, DOWEL GOUJON	2	2	2			
5	97075-10045	BOLT BOULON	6	6	6			
6	92995-10100	WASHER RONDELLE	6	6	6			
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1			
8	6J9-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1			
9	6J9-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1			
10	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1			
11	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1			
12	6J9-45371-01	TAB-TRIM ANODE DERIVE	1	1	1			
13	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1	1			
14	90445-07M33	HOSE (L1080) DURITE (L1080)	1	1	1			
15	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1	1			
16	90465-11M10	CLAMP BRIDE	4	4	4			
17	6E5-45987-01	SPACER ENTRETOISE	1	1	1			
18	688-45997-01	SPACER ENTRETOISE	1	1	1			
19	92990-18200	WASHER RONDELLE	1	1	1			
20	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	1	1			
21	91490-40030	PIN, COTTER GOUPILLE, FENDUE	1	1	1			
22	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1	1	1			UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1	1	1			UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M) HELICE (3X14"X19"-M)	1	1	1			UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M) HELICE (3X14-1/2"X17"-M)	1	1	1			UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M) HELICE (3X13-1/2"X23"-M)	1	1	1			UR



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B1



67H0100-1260

FIG. 23 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
22	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1	1	1			UR
		HELICE (3X14-5/8"X16"-M)						
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1	1	1			UR
		HELICE (3X13-3/8"X25"-M)						
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1	1	1			UR
		HELICE (3X15-3/4"X13"-M)						
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1	1	1			UR
		HELICE (3X15-1/4"X15"-M)						
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1	1	1			UR
		HELICE (3X13-3/4"X21"-M)						
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1	1	1			UR
		HELICE (3X13-3/4"X19"-M2)						
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1	1	1			UR
		HELICE (3X13-3/8"X23"-M)						
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1	1	1			UR
		HELICE (3X13-3/4"X17"-M2)						
	6R4-45970-A0	PROPELLER (3X15-1/4"X19"-M)	1	1	1			UR
		HELICE (3X15-1/4"X19"-M)						
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M)	1	1	1			UR
		HELICE (3X14-7/8"X21"-M)						
	6R4-45974-A0	PROPELLER (3X14-7/8"X23"-M)	1	1	1			UR
		HELICE (3X14-7/8"X23"-M)						
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M)	1	1	1			UR
		HELICE (3X14-1/2"X15"-M)						
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M)	1	1	1			UR
		HELICE (3X15-1/4"X17"-M)						

B2

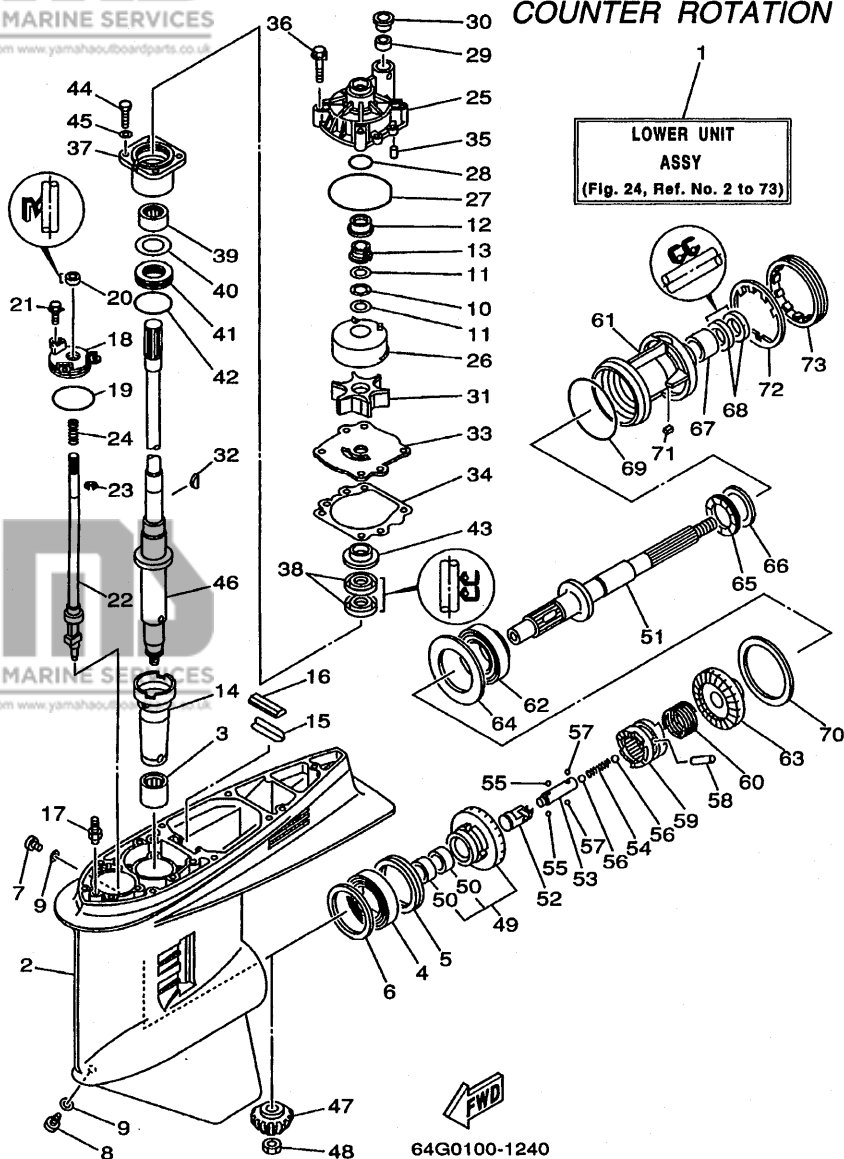


FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64G-45300-00-8D	LOWER UNIT ASSY				1		L
		UNITE INFERIEURE (ENS.)						
	64H-45300-00-8D	LOWER UNIT ASSY				1		L
		UNITE INFERIEURE (ENS.)						
	64G-45300-21-8D	LOWER UNIT ASSY				1		X
		UNITE INFERIEURE (ENS.)						
	64H-45300-21-8D	LOWER UNIT ASSY				1		X
		UNITE INFERIEURE (ENS.)						
2	6J9-45301-04-8D	CASING, LOWER				1	1	
		BEQUILLE						
3	93311-928U5	BEARING				1	1	
		ROULEMENT						
4	93390-000U2	BEARING				1	1	
		ROULEMENT						
5	93341-465U4	BEARING				1	1	
		ROULEMENT						
6	6G5-45567-01-10	SHIM (T:0.10MM)				1	1	UR
		CALE (T:0.10MM)						
	6G5-45567-01-12	SHIM (T:0.12MM)				1	1	UR
		CALE (T:0.12MM)						
	6G5-45567-01-15	SHIM (T:0.15MM)				1	1	UR
		CALE (T:0.15MM)						
	6G5-45567-01-18	SHIM (T:0.18MM)				1	1	UR
		CALE (T:0.18MM)						
	6G5-45567-01-30	SHIM (T:0.30MM)				1	1	UR
		CALE (T:0.30MM)						
	6G5-45567-01-40	SHIM (T:0.40MM)				1	1	UR
		CALE (T:0.40MM)						
	6G5-45567-01-50	SHIM (T:0.50MM)				1	1	UR
		CALE (T:0.50MM)						
7	90340-08M04	PLUG, STRAIGHT SCREW				1	1	
		PLOT, FILETE DROIT						
8	688-45341-00	PLUG, DRAIN				1	1	
		BOUCHON DE VIDANGE						
9	90430-08020	GASKET				2	2	
		JOINT						
10	90206-22M19	WASHER, WAVE				1	1	
		RONDELLE, ONDULEE						
11	90201-22M01	WASHER, PLATE				2	2	
		RONDELLE, PLATE						
12	61A-45527-00	COLLAR, DRIVE SHAFT				1	1	
		ENTRETOISE						
13	61A-45538-00	SPACER 1				1	1	
		ENTRETOISE						
14	6G5-45536-01	SLEEVE, DRIVE SHAFT				1	1	
		MANCHON, ARBRE MOTEUR						
15	663-45376-00-94	GUIDE, SEAL DAMPER				1	1	L
		BUTEE, JOINT CAOUTCHOUC						
	64D-45376-00-94	GUIDE, SEAL DAMPER				1	1	X
		BUTEE, JOINT CAOUTCHOUC						
16	688-45375-00	DAMPER, SEAL				1	1	
		BOURRELET, CAOUTCHOUC						
17	6J8-45378-00	NIPPLE, HOSE				1	1	
		RACCORD, TUYAU						

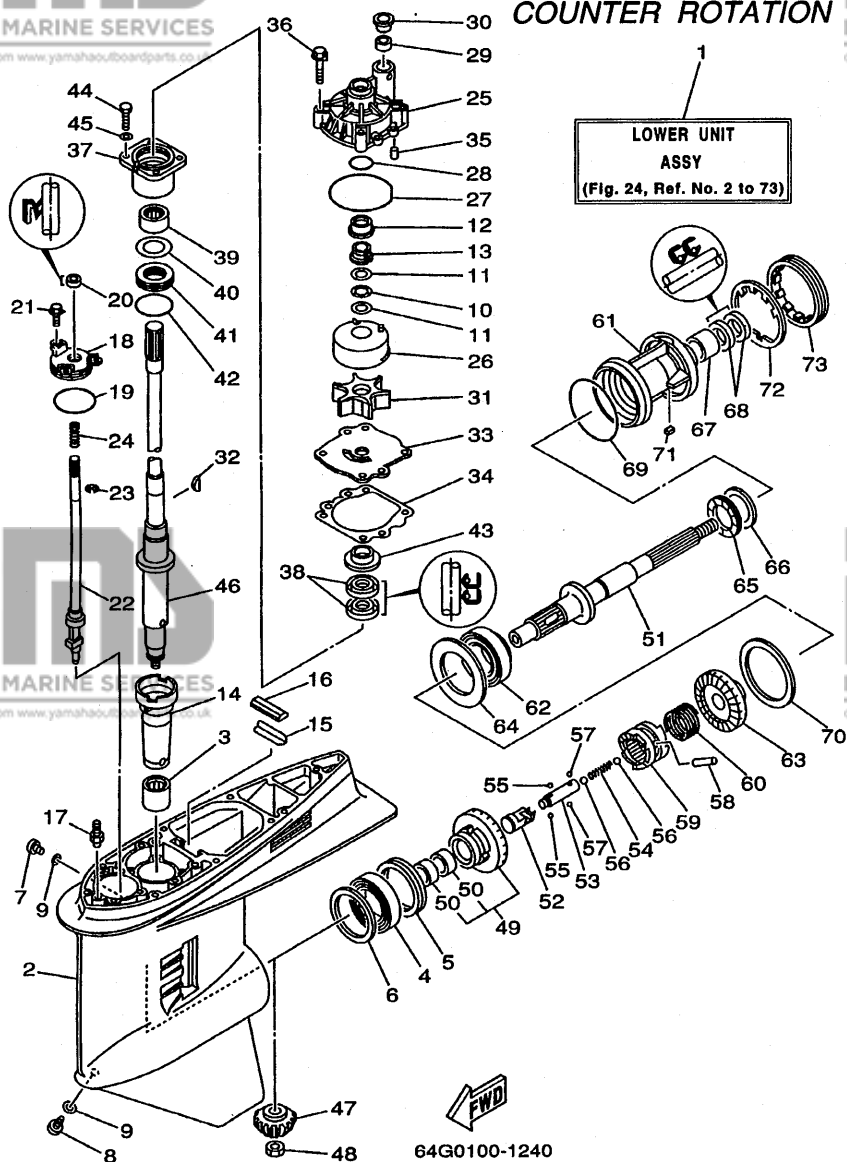
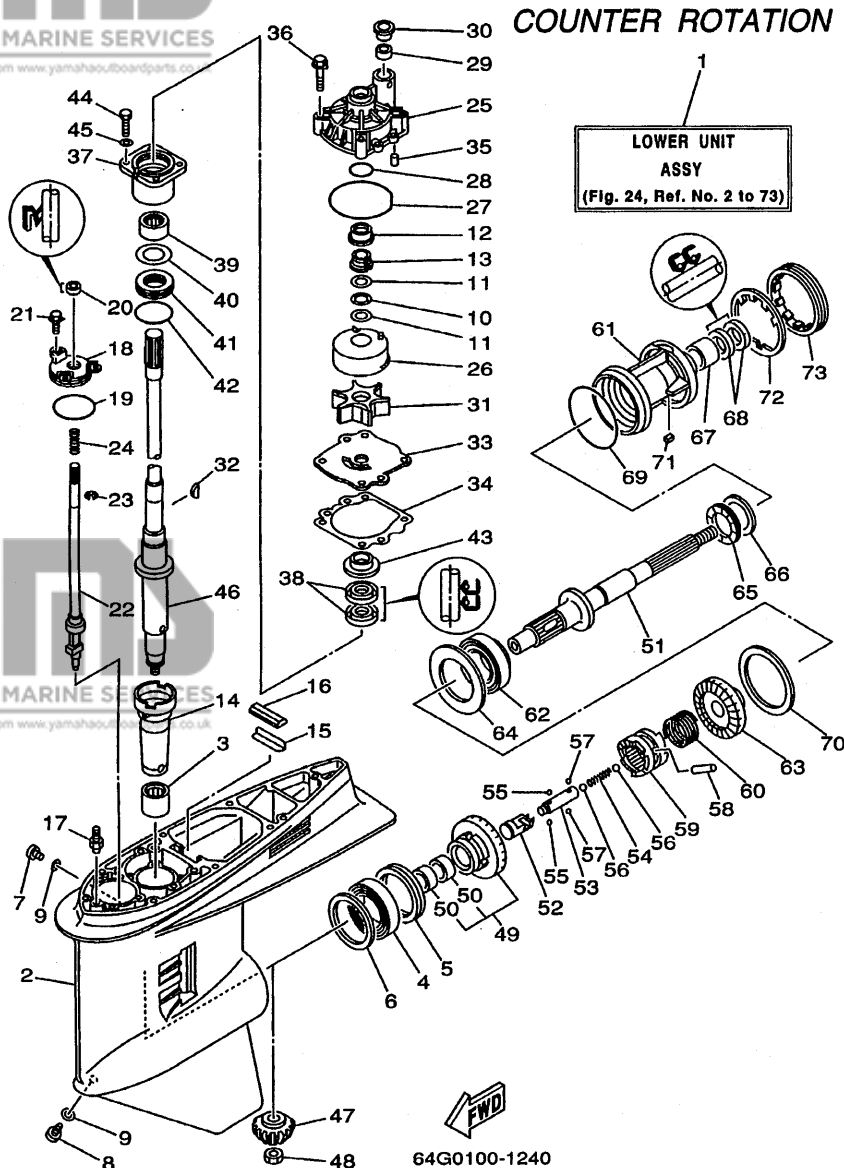


FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
18	6E5-45321-00	PLATE PLAQUETTE				1	1	
19	93210-58144	O-RING JOINT TORIQUE				1	1	
20	93106-09014	OIL SEAL JOINT SPY				1	1	
21	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE				3	3	
22	6K1-44150-01	SHIFT CAM ASSY CAME D'INVERSION				1	1	
23	93430-08006	CIRCLIP CIRCLIP, TYPE S				1	1	
24	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION				1	1	
25	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU				1	1	
26	61A-44322-02	INSERT, CARTRIDGE CUVETTE				1	1	
27	93210-86M38	O-RING JOINT TORIQUE				1	1	
28	93210-37160	O-RING JOINT TORIQUE				1	1	
29	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	
30	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE				1	1	
31	6E5-44352-01	IMPELLER TURBINE				1	1	
32	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE				1	1	
33	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE				1	1	
34	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU				1	1	
35	93606-12019	PIN, DOWEL GOUJON				2	2	
36	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE				4	4	
37	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT				1	1	
38	93101-28M16	OIL SEAL JOINT SPY				2	2	
39	93317-330U2	BEARING ROULEMENT				1	1	
40	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)				1	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)				1	1	UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)				1	1	UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)				1	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)				1	1	UR



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FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
40	6E5-45587-01-40	SHIM (T:0.40MM)				1	1	UR
		CALE (T:0.40MM)						
	6E5-45587-01-50	SHIM (T:0.50MM)				1	1	UR
		CALE (T:0.50MM)						
41	93341-930V2	BEARING ROULEMENT				1	1	
42	93210-55M14	O-RING				1	1	
43	6E5-45344-00	JOINT TORIQUE						
		COVER, OIL SEAL				1	1	
		FLASQUE, JOINT D'HUILE						
44	97095-08025	BOLT BOULON				4	4	
45	92995-08600	WASHER RONDELLE				4	4	
46	6G5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.				1	1	L
	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.				1	1	X
47	6G5-45551-01	PINION PIGNON D'ATTAQUE				1		
	6G5-45551-10	PINION PIGNON D'ATTAQUE					1	
48	90170-16M01	NUT ECROU				1	1	
49	6K1-45560-01	GEAR PIGNON				1	1	
50	93315-425V3	BEARING ROULEMENT				2	2	
51	6K1-45611-10	SHAFT, PROPELLER ARBRE, HELICE				1	1	
52	6K1-45641-01	SHIFTER EMBRAYAGE				1	1	
53	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSSOIR				1	1	
54	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION				1	1	
55	93507-32009	BALL BILLE				2	2	
56	93511-32017	BALL BILLE				2	2	
57	93503-16003	BALL BILLE				2	2	
58	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE				1	1	
59	6G5-45631-00	CLUTCH, DOG CRABOT				1	1	
60	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT				1	1	
61	6K1-45332-01-94	HOUSING, BEARING FLASQUE, ROULEMENT				1	1	
62	93332-00048	BEARING ROULEMENT				1	1	
63	6K1-45570-01	GEAR PIGNON				1		

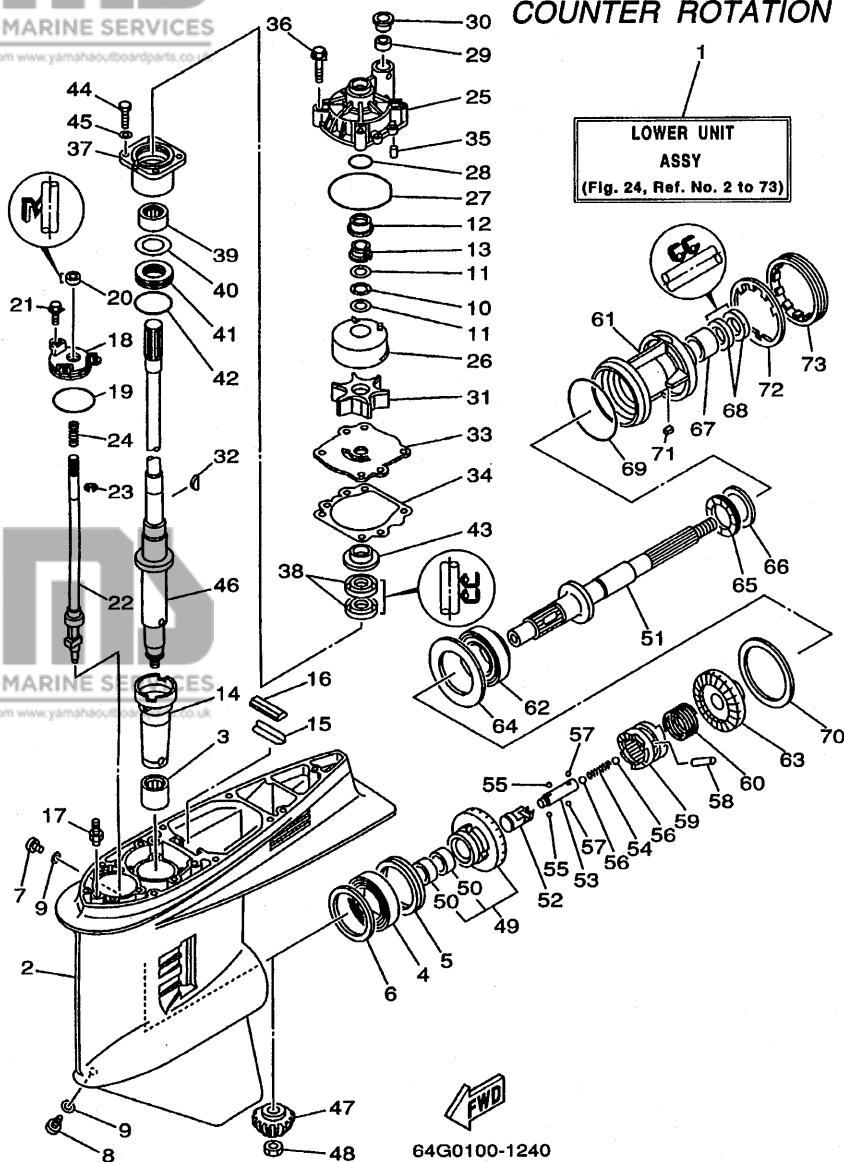
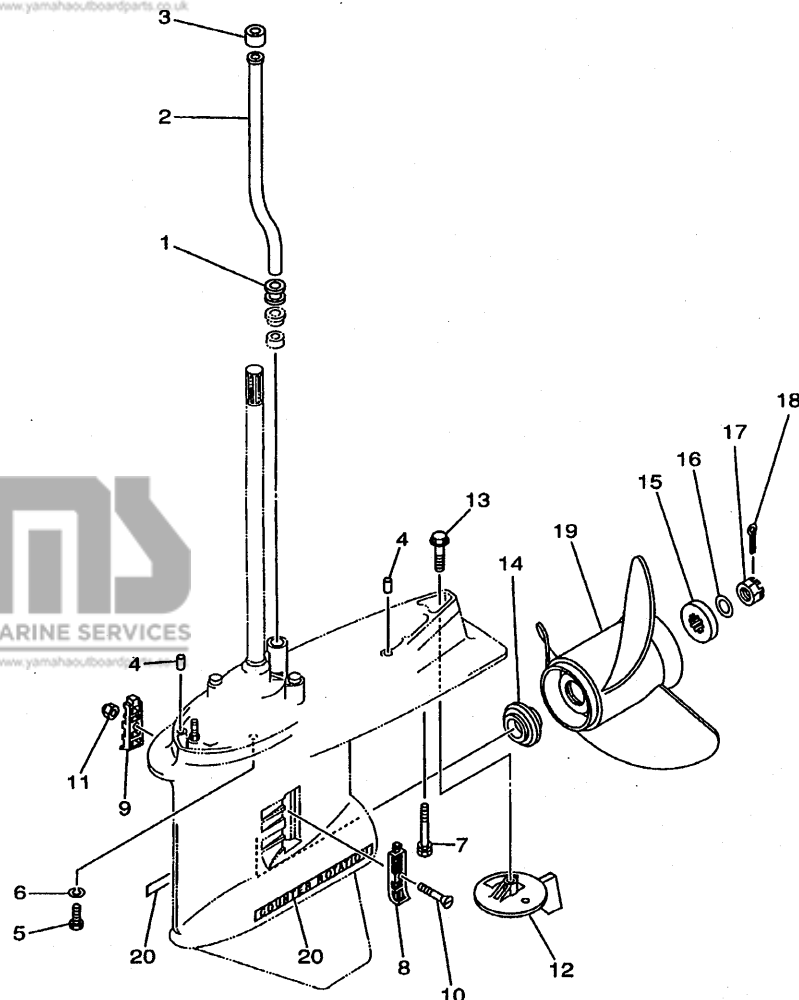


FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
63	6K1-45570-20	GEAR PIGNON					1	
64	6K1-45576-00	WASHER, THRUST RONDELLE DE CALAGE					1	
65	93341-440U5	BEARING ROULEMENT					1	
66	6K1-45578-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)					1	UR
	6K1-45578-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)					1	UR
	6K1-45578-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)					1	UR
	6K1-45578-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)					1	UR
	6K1-45578-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)					1	UR
	6K1-45578-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)					1	UR
	6K1-45578-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)					1	UR
67	93315-430U8	BEARING ROULEMENT					1	
68	93101-30M17	OIL SEAL JOINT SPY					2	
69	93210-97M55	O-RING JOINT TORIQUE					1	
70	6G5-45577-02-10	SHIM (T:0.10MM) CALE (T:0.10MM)					1	UR
	6G5-45577-02-12	SHIM (T:0.12MM) CALE (T:0.12MM)					1	UR
	6G5-45577-02-15	SHIM (T:0.15MM) CALE (T:0.15MM)					1	UR
	6G5-45577-02-18	SHIM (T:0.18MM) CALE (T:0.18MM)					1	UR
	6G5-45577-02-30	SHIM (T:0.30MM) CALE (T:0.30MM)					1	UR
	6G5-45577-02-40	SHIM (T:0.40MM) CALE (T:0.40MM)					1	UR
	6G5-45577-02-50	SHIM (T:0.50MM) CALE (T:0.50MM)					1	UR
71	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE					1	
72	6G5-45383-01	WASHER, CLAW FREIN D'ECROU					1	
73	6G5-45384-00	NUT ECROU					1	

COUNTER ROTATION



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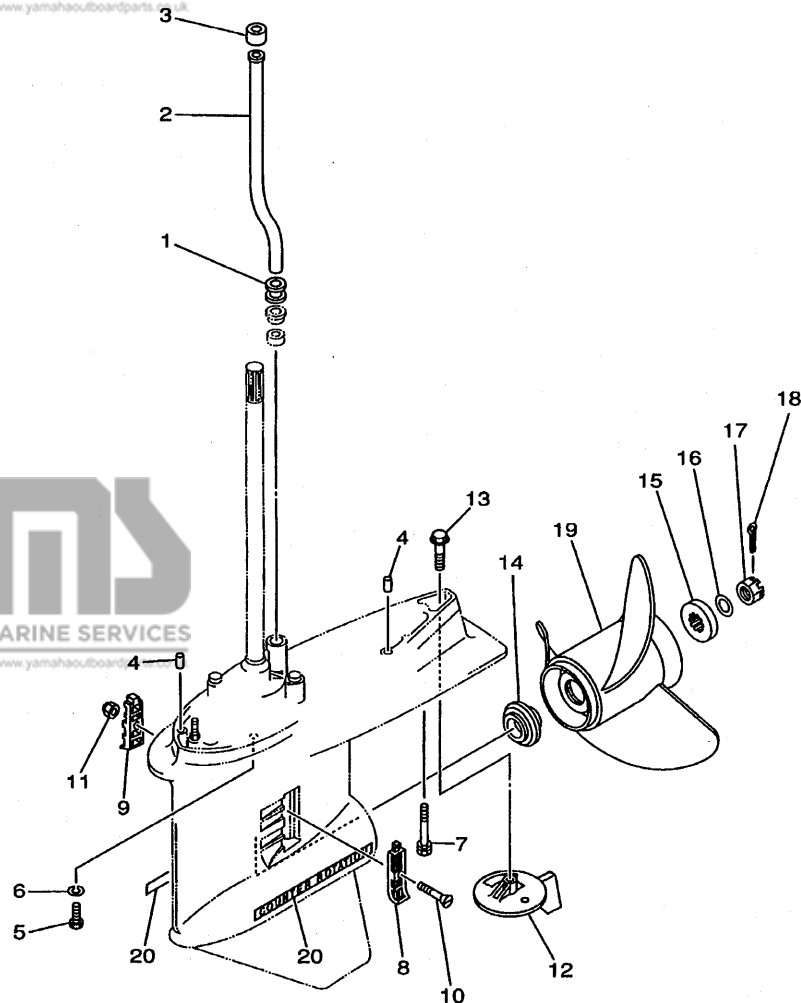
FIG. 25 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	
2	6E5-44361-00	TUBE, WATER TUBE D'EAU				1	1	
	6E5-44361-20	TUBE, WATER TUBE D'EAU				1	1	X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU				1	1	
4	93608-12M05	PIN, DOWEL GOUJON				2	2	
5	97075-10045	BOLT BOULON				6	6	
6	92995-10100	WASHER RONDELLE				6	6	
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE				1	1	
8	6J9-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU				1	1	
9	6J9-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU				1	1	
10	90152-05M08	SCREW, COUNTERSUNK VIS, TETE NOYEE				1	1	
11	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT				1	1	
12	6K1-45371-02	TAB-TRIM ANODE DERIVE				1	1	
13	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE				1	1	
14	6E5-45987-01	SPACER ENTRETOISE				1	1	
15	688-45997-01	SPACER ENTRETOISE				1	1	
16	92990-18200	WASHER RONDELLE				1	1	
17	90171-18M04	NUT, CASTLE ECROU, CRENELE				1	1	
18	91490-40030	PIN, COTTER GOUPILLE, FENDUE				1	1	
19	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)				1	1	UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)				1	1	UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1)				1	1	UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1)				1	1	UR
	6R1-45970-A0	PROPELLER (3X15-1/4"X19"-ML) HELICE (3X15-1/4"X19"-ML)				1	1	UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML) HELICE (3X14-7/8"X21"-ML)				1	1	UR
	6R1-45974-A0	PROPELLER (3X14-7/8"X23"-ML) HELICE (3X14-7/8"X23"-ML)				1	1	UR
	6R1-45976-A0	PROPELLER (3X14-1/2"X15"-ML) HELICE (3X14-1/2"X15"-ML)				1	1	UR

B7

COUNTER ROTATION



67J0100-1280

FIG. 25 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
19	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML)				1	1	UR
20	6K1-45392-00	HELICE (3X15-1/4"X17"-ML)				2	2	
		GRAPHIC, LOWER						
		ADHESIF INFERIEUR						

C1

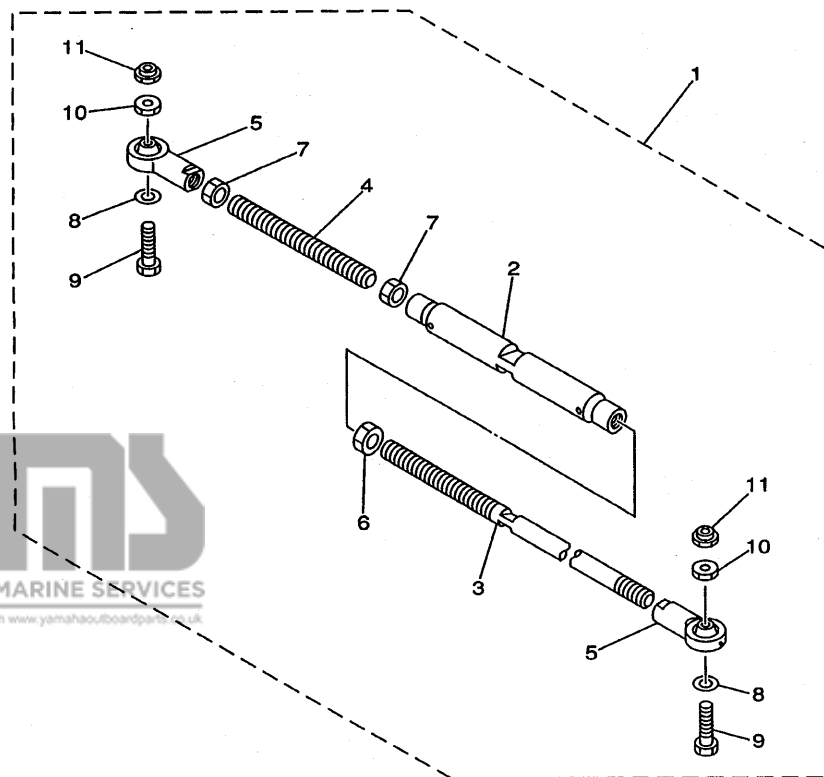


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REF. NO.	PART NO. NO. PIECE
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2	6E5-61351-01

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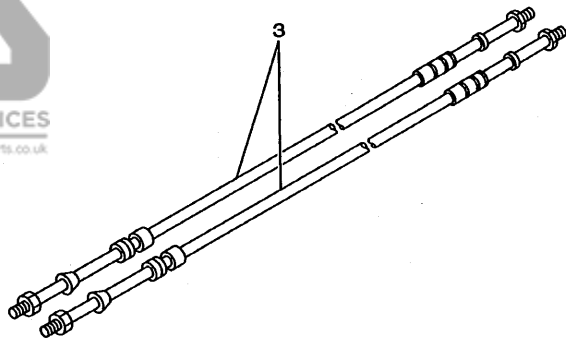
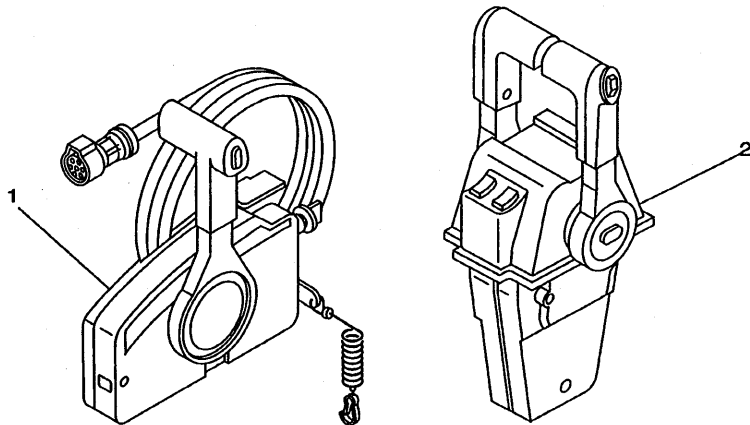
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FIG. 27 STEERING GUIDE ATTACHMENT 2

DIRECTION GUIDE ACCESSOIRE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6E5-61301-01	TWIN KIT (L:600-800MM) JUMBLE KIT (L:600-800MM)				1	1	AP
2	6E5-61313-00	.ADJUSTER .TENDEUR				1	1	
3	6E5-61311-11	.TIE BAR .BARRE D'ACCOUPLEMENT				1	1	
4	6E5-61315-00	.TIE BAR .BARRE D'ACCOUPLEMENT				1	1	
5	6E5-61303-00	.STEERING EYE COMP. .AXE COMP.				2	2	
6	90170-14M06	.NUT .ECROU				1	1	
7	95380-14700	.NUT .ECROU				2	2	
8	90201-10M76	.WASHER, PLATE .RONDELLE, PLATE				2	2	
9	90101-09M70	.BOLT .BOULON				2	2	
10	90170-09M05	.NUT .ECROU				2	2	
11	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT				2	2	

C3

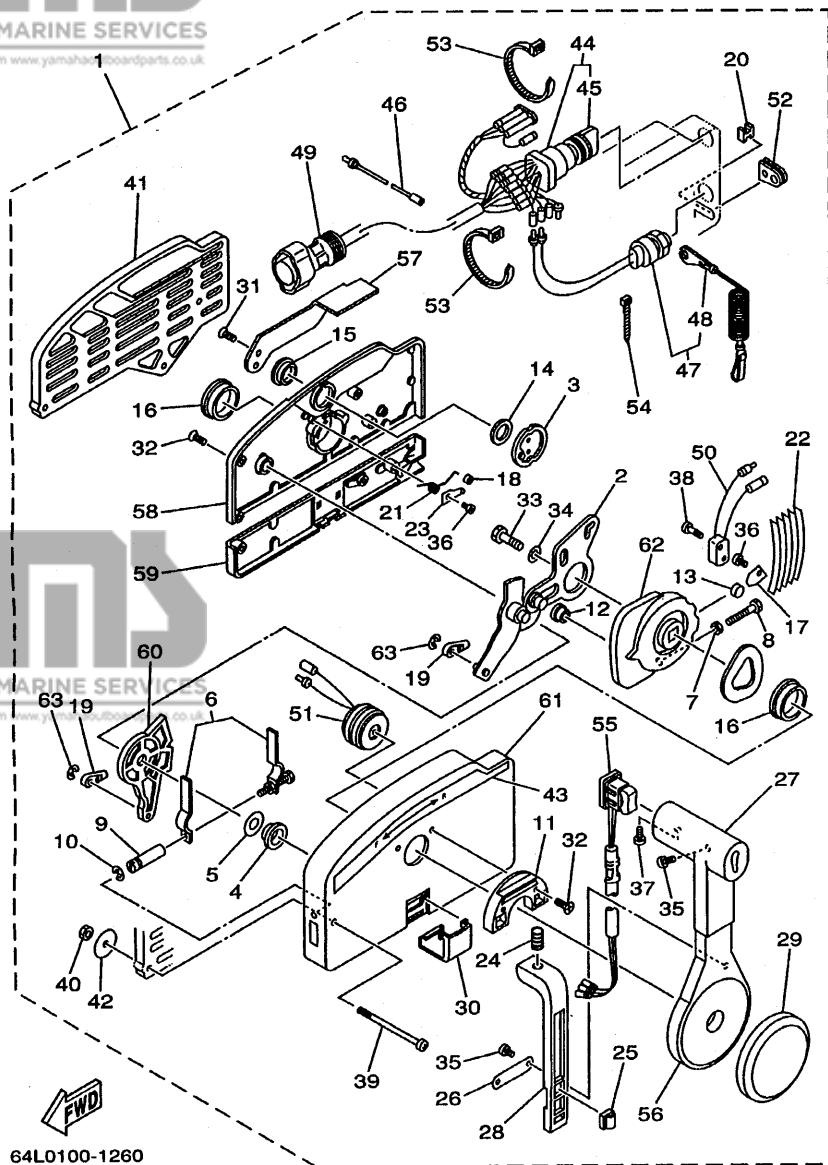


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FIG. 28 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

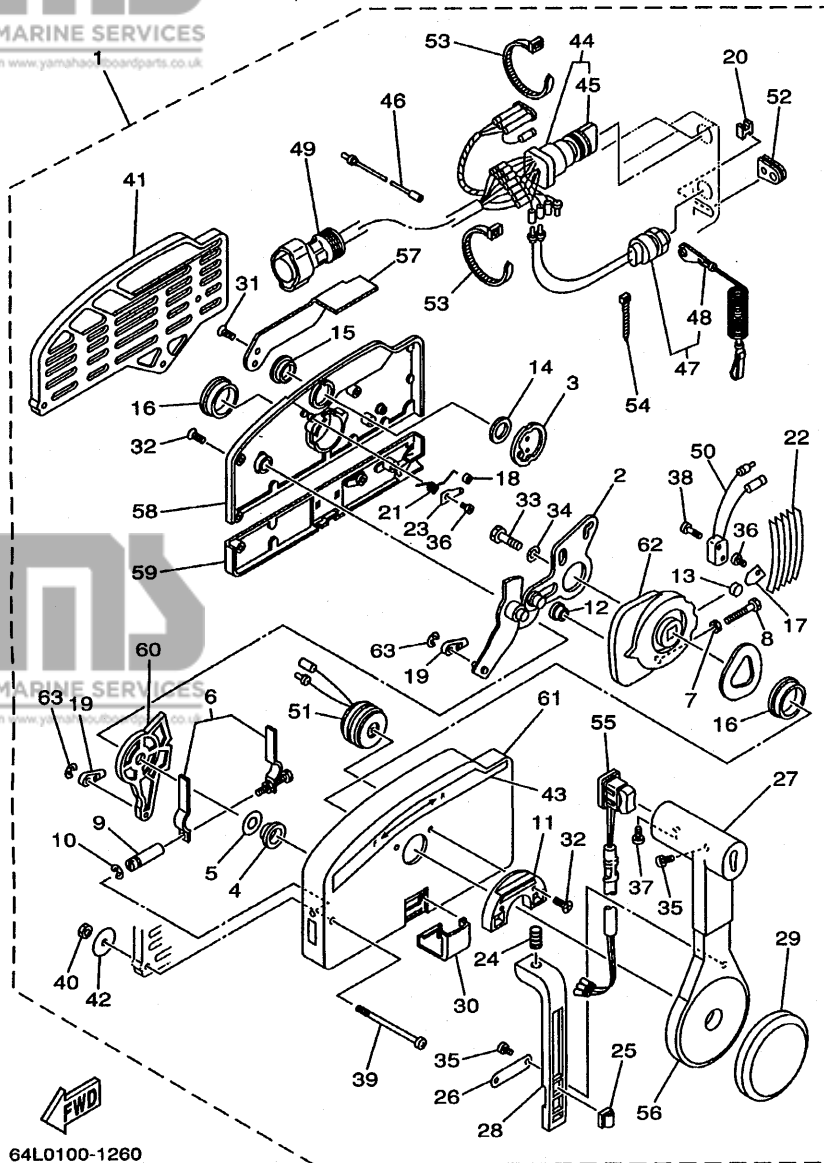
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	703-48205-16	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	1			AP WITH PT/T SW.
2	704-48207-23	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE				1	1	AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	2	2	2	UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2	2	2	2	UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2	2	2	2	UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2	2	2	2	UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F CABLE, COMMANDE A DISTANCE:23F	2	2	2	2	2	UR



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FIG. 29 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	703-48205-16	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE	1	1	1			AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1	1	1			
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1	1	1			
4	703-48235-00	.BUSHING .COUSSINET	1	1	1			
5	703-48268-00	.SPACER .ENTRETOISE	1	1	1			
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION	1	1	1			
7	95380-05600	.NUT .ECROU	1	1	1			
8	97380-05025	.BOLT .BOULON	1	1	1			
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1	1	1			
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3	3	3			
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1	1	1			
12	703-48252-00	.ROLLER, CAM .POULIE	1	1	1			
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1	1			
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1	1			
15	703-48243-00	.BUSHING .COUSSINET	1	1	1			
16	703-48236-00	.BUSHING 1 .POULIE	2	2	2			
17	703-48189-00	.RETAINER .FLASQUE	1	1	1			
18	703-48234-00	.ROLLER, DETENT .POULIE	1	1	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2	2	2			
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1	1	1			
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1	1	1			
22	703-48238-00	.SPRING, DETENT .RESSORT	5	5	5			
23	703-48246-00	.SPACER .ENTRETOISE	1	1	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1	1	1			
25	703-82594-00	.CLAMP .BRIDE	1	1	1			WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1	1	1			
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1	1			SINGLE

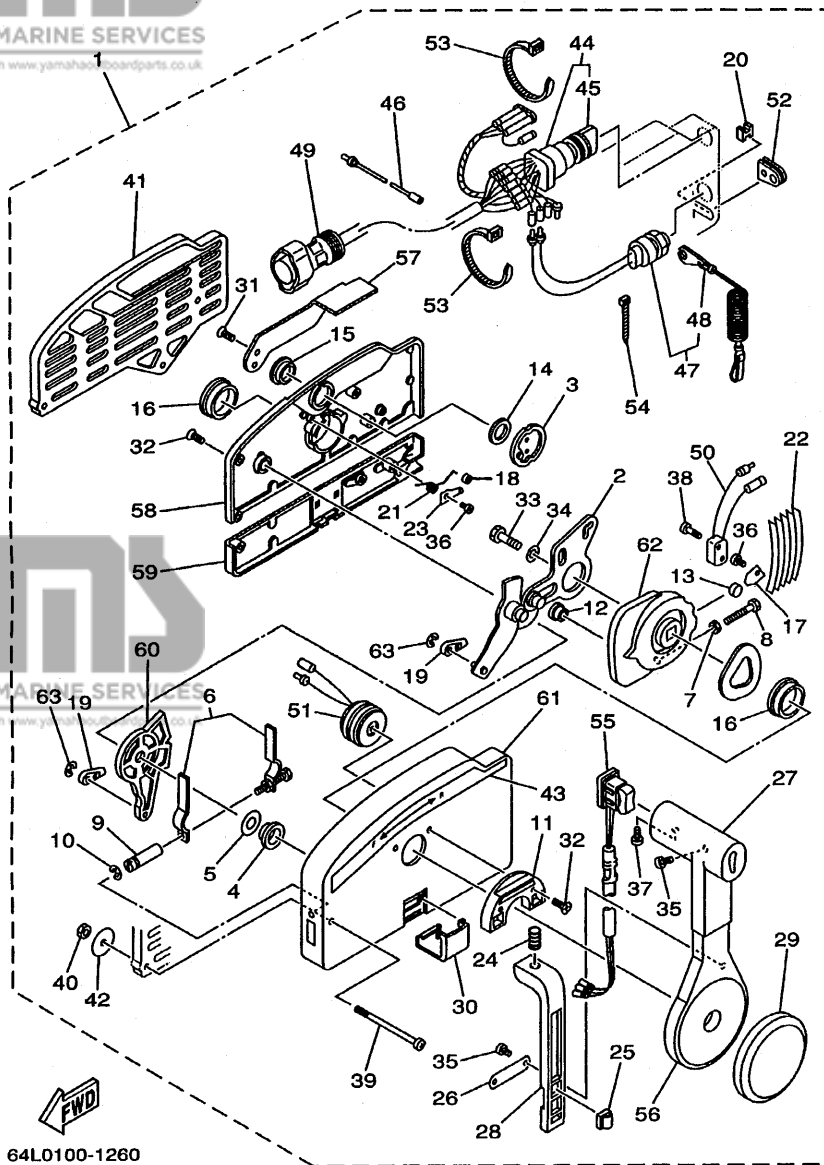


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FIG. 29 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1	1	1			
29	703-48225-00	.COVER .COUVERCLE	1	1	1			
30	703-48219-00	.COVER, LEAD .COUVERCLE	1	1	1			
31	703-48281-00	.SCREW .VIS	2	2	2			
32	703-48282-00	.SCREW .VIS	7	7	7			
33	97095-08030	.BOLT .BOULON	1	1	1			
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1	1	1			
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	3			
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2			
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1			
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2			
39	703-48291-10	.SCREW (M6) .VIS (M6)	3	3	3			
40	95380-06600	.NUT, HEXAGON .ECROU	3	3	3			
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1	1	1			SINGLE
42	701-48287-00	.WASHER .RONDELLE	3	3	3			
43	703-48215-00	.GRAPHIC .ADHESIF	1	1	1			
44	703-82510-42	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	1	1			
45	676-82577-00	.CAP, KEY .CABOCHON	1	1	1			
46	703-82531-00	.WIRE, LEAD .FIL	1	1	1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	1	1			
48	682-82556-00	.STOPPER .PLAQUETTE	1	1	1			
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU	1	1	1			L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1	1	1			
51	703-83383-02	.BUZZER .RONFLEUR	1	1	1			
52	703-48284-00	.GROMMET .PASSE-FIL	1	1	1			
53	703-82591-00	.BAND .COLLIER	2	2	2			
54	703-82592-00	.BAND .COLLIER	1	1	1			



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FIG. 29 REMOTE CONTROL ASSY 1

BOITIER DE COMMANDE A DISTANCE 1

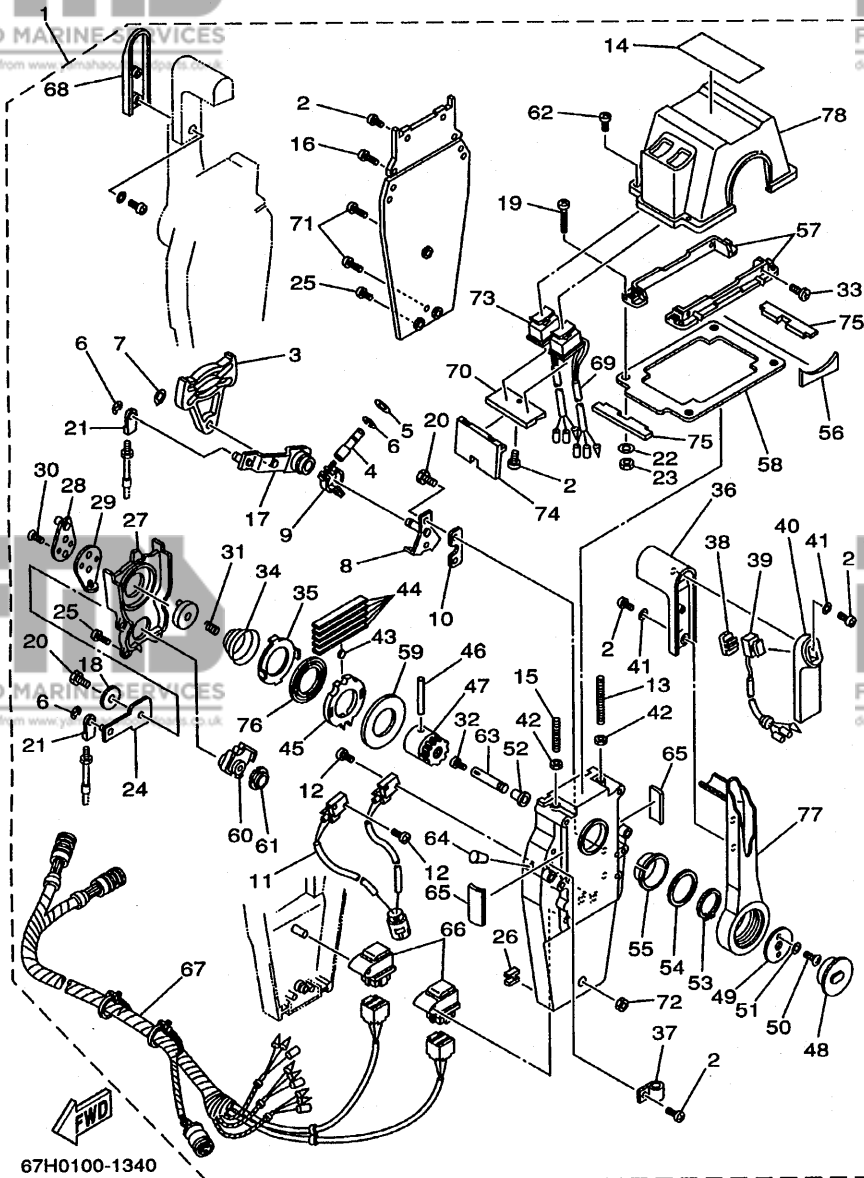
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
55	703-82563-02	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR	1	1	1			
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1	1	1			
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1	1	1			
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1	1	1			
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1	1	1			
60	703-48271-00	.ARM, SHIFT .BRAS	1	1	1			
61	703-48211-01	.HOUSING,1 .CORPS	1	1	1			
62	703-48232-00	.GEAR .PIGNON	1	1	1			
63	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	2	2	2			



REF. NO.	PART NO. NO. PIECES	DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	704-48207-23	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE				1	1	AP WITH PT/T SW.
2	97890-05016	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				12	12	
3	EL8-48251-00	.PLATE, CAM .PLAQUE, CAME				2	2	
4	704-48265-00	.SHAFT, FRICTION .AXE, COPILOTE				2	2	
5	701-48246-00	.SPACER .ENTRETOISE				2	2	
6	93430-06024	.CIRCLIP .CIRCLIP, TYPE S				8	8	
7	EL8-48259-00	.CIRCLIP 1 .CIRCLIP				2	2	
8	704-48262-00	.SHAFT, THROTTLE .AXE, ACCELERATION				2	2	
9	704-48264-00	.THROTTLE, FRICTION .ACCELERATION				2	2	
10	704-48266-00	.SPACER .ENTRETOISE				2	2	
11	704-82540-10	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT				1	1	
12	98580-03014	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				4	4	
13	EL8-48281-00	.SCREW .VIS				2	2	
14	704-48215-10	.GRAPHIC .ADHESIF				1	1	
15	704-48281-00	.SCREW .VIS				2	2	
16	98580-05525	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				4	4	
17	704-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION				2	2	
18	EL8-48191-00	.WASHER 1 .RONDELLE				2	2	
19	98580-05540	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				4	4	
20	97080-06018	.BOLT .BOULON				6	6	
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE				4	4	
22	704-48287-00	.WASHER .RONDELLE				4	4	
23	95380-05600	.NUT .ECROU				4	4	
24	EL8-48271-00	.ARM, SHIFT .BRAS				2	2	
25	EL8-48127-00	.SCREW 1 .VIS 1				16	16	
26	703-48358-00	.ANCHOR, CABLE .COLLIER				2	2	
27	EL8-48231-00	.HOUSING, GEAR .CARTER, ENGRENAGE				2	2	

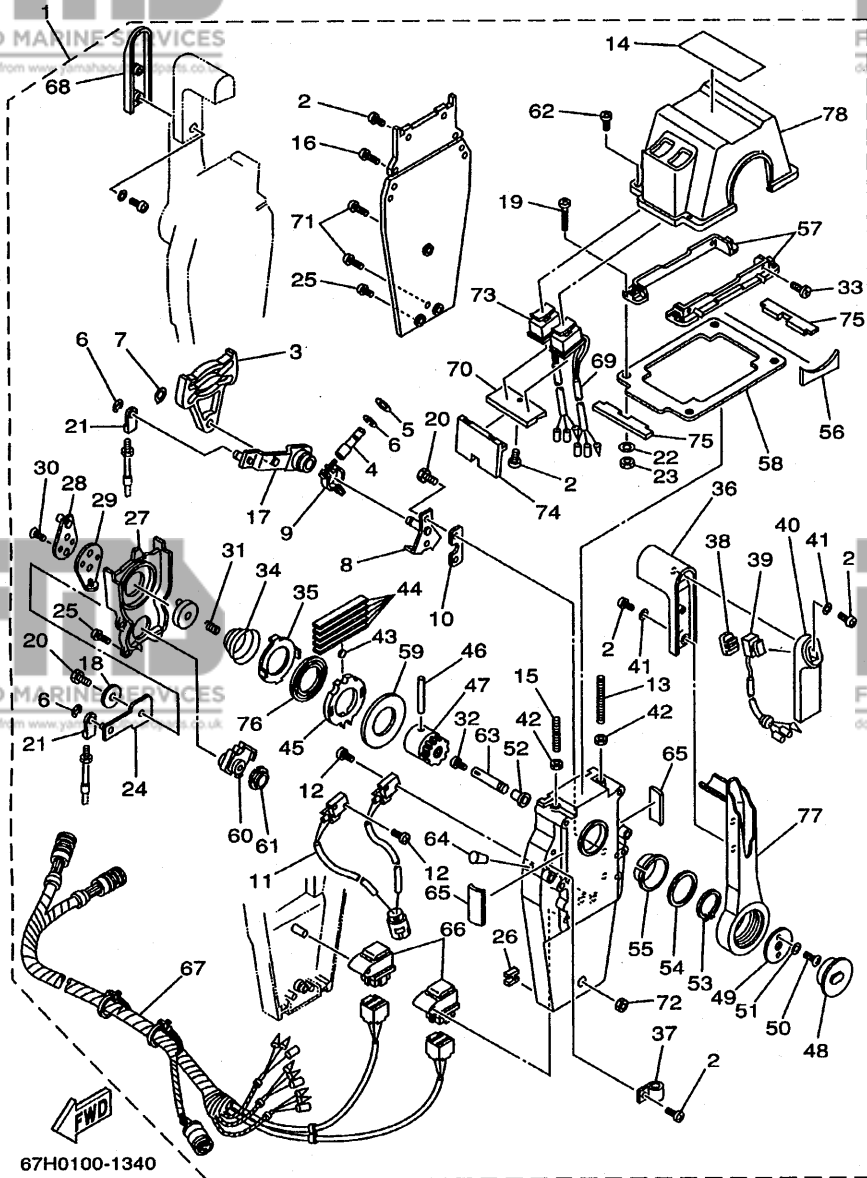
FIG. 30 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	EL8-48241-00	.ARM, DRIVE .BRAS, COMMANDE				2	2	
29	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .BUTEE				2	2	
30	98780-06020	.SCREW, FLAT HEAD .VIS, TETE PLATE				4	4	
31	EL8-48158-00	.SPRING 1 .RESSORT 1				2	2	
32	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				2	2	
33	98780-05018	.SCREW, FLAT HEAD .VIS, TETE PLATE				4	4	
34	EL8-48244-00	.SPRING, FREE ACCEL. .RESSORT				2	2	
35	EL8-48245-00	.PLATE, LOCK .PLAQUE, VERROU				2	2	
36	704-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER				2	2	
37	704-82594-00	.CLAMP .BRIDE				1	1	
38	704-48228-00	.HOLDER, SWITCH .SUPPORT				1	1	
39	704-82563-31	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR				1	1	
40	704-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER				1	1	
41	92990-05300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE				6	6	
42	95380-06600	.NUT, HEXAGON .ECROU				4	4	
43	701-48248-00	.ROLLER, FREE ACCEL. .POULIE				2	2	
44	703-48238-00	.SPRING, DETENT .RESSORT				10	10	
45	EL8-48232-00	.GEAR 1 .PIGNON				2	2	
46	EL8-48164-00	.PIN 2 .PION 2				2	2	
47	704-48242-00	.SHAFT, DRIVE .ARBRE, MOTEUR				2	2	
48	704-48225-00	.COVER .COUVERCLE				2	2	
49	704-48192-00	.WASHER 2 .RONDELLE 2				2	2	
50	97890-06018	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				4	4	
51	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE				4	4	
52	702-48263-00	.BUSHING .COUSSINET				2	2	
53	EL8-48279-00	.CIRCLIP 2 .CIRCLIP 2				2	2	
54	704-48193-00	.WASHER 3 .RONDELLE 3				2	2	



67H0100-1340

FIG. 30 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2



67H0100-1340

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
55	EL8-48234-00	.BUSHING 1 .POULIE				2	2	
56	704-48219-00	.COVER, LEAD .COUVERCLE				2	2	
57	704-48144-00	.PLATE, STOPPER 2 .PLAQUETTE 2				2	2	
58	704-48176-10	.GROMMET .PASSE-FIL				1	1	
59	703-48192-00	.WASHER 2 .BONDELLE 2				2	2	
60	EL8-48233-00	.GEAR 2 .PIGNON 2				2	2	
61	703-48235-00	.BUSHING .COUSSINET				2	2	
62	704-48282-00	.SCREW .VIS				4	4	
63	EL8-48153-10	.SHAFT, FREE ACCEL. .AXE				2	2	
64	704-48166-00	.PLUG .BOUCHON				2	2	
65	704-48284-00	.GROMMET .PASSE-FIL				4	4	
66	704-81950-00	.RELAY ASSY .RELAIS COMPLET				2	2	
67	704-82590-10	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET				1	1	
68	704-48229-10	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER				1	1	
69	704-82563-E0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR				1	1	
70	704-48228-10	.HOLDER, SWITCH .SUPPORT				1	1	
71	98580-05555	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE				3	3	
72	704-48156-00	.NUT 1 .ECROU 1				1	1	
73	704-82563-F0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR				1	1	
74	704-48285-00	.GROMMET 2 .PASSE-FIL 2				1	1	
75	704-48286-00	.GROMMET 3 .PASSE-FIL 3				2	2	
76	704-48178-00	.PLATE, SHIFT .PLAQUETTE				2	2	
77	704-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE				2	2	
78	704-48119-20	.COVER .COQUILLE				1	1	

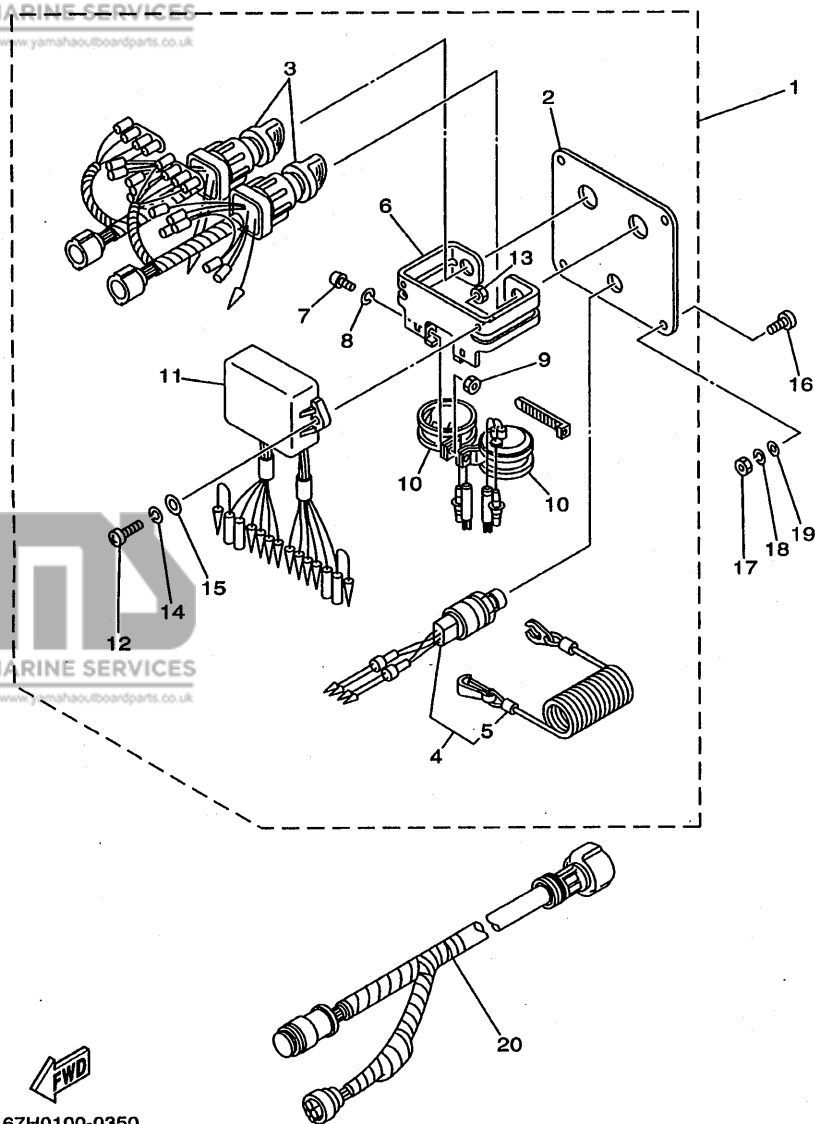
FIG. 31 METER

COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6Y5-83500-T2	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT	1	1	1	1	1	AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1	1	1	1	M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1	1	1	1	F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2	2	2	2	
5	95380-04600	.NUT .ECROU	2	2	2	2	2	
6	6Y5-83500-S5	SPEEDOMETER ASSY COMPTEUR DE VITESSE CPLT	1	1	1			AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY .COMPTEUR DE VITESSE CPLT	1	1	1			
8	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2	2			
9	95380-04600	.NUT .ECROU	2	2	2			
10	6Y5-83557-31	.TUBE .TUBE	1	1	1			
11	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1	1	1			
12	90465-11M10	.CLAMP .BRIDE	2	2	2			
13	6Y5-83553-M0 6Y5-83553-00	WIRE, LEAD FIL WIRE, LEAD FIL	1	1	1			AP
14	1E6-82151-00 1E6-82151-00	.FUSE (10A) .FUSIBLE (10A) .FUSE (10A) .FUSIBLE (10A)	2	2	2			AP
15	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1	1	1			AP
16	6R3-82521-70 6R3-82521-80	WIRE, LEAD FIL WIRE, LEAD FIL	1	1	1			AP 7M
17	6R3-82553-70 6R3-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	1	1			AP 8M
18	6R3-82553-30	EXTENSION, WIRE LEAD L=3000 EXTENSION, FAISCEAU				1	1	AP 4P,7M
19	6Y5-83557-00	TUBE (6M) TUBE (6M)	1	1	1			AP
20	90465-11M10	CLAMP BRIDE	2	2	2			AP

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FIG. 32 SWITCH. PANEL

TABLEAU DE CONTACTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6K1-82570-05	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT				1	1	AP
2	6K1-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR				1	1	
3	6K1-82510-05	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET				2	2	
4	6K1-82575-00	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT				1	1	
5	682-82556-00	..STOPPER ..PLAQUETTE				1	1	
6	6K1-83614-01	.BRACKET .SUPPORT				1	1	
7	98980-05010	.SCREW, BIND .VIS, DE PRESSION				2	2	
8	92990-05100	.WASHER, SPRING .RONDELLE, GROWER				2	2	
9	95380-05600	.NUT .ECROU				2	2	
10	688-83383-11	.BUZZER .RONFLEUR				2	2	
11	6K1-85830-01	.CONTROL UNIT ASSY .BLOC DE CONTROLE				1	1	
12	98980-06020	.SCREW, BIND .VIS, DE PRESSION				2	2	
13	95380-06600	.NUT, HEXAGON .ECROU				2	2	
14	92990-06100	.WASHER, SPRING .RONDELLE, GROWER				2	2	
15	92990-06600	.WASHER, PLATE .RONDELLE, PLATE				2	2	
16	90149-05M05	SCREW VIS				4	4	AP
17	95380-05600	NUT ECROU				4	4	AP
18	92990-05100	WASHER, SPRING RONDELLE, GROWER				4	4	AP
19	92990-05600	WASHER, PLATE RONDELLE, PLATE				4	4	AP
20	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU				2	2	AP

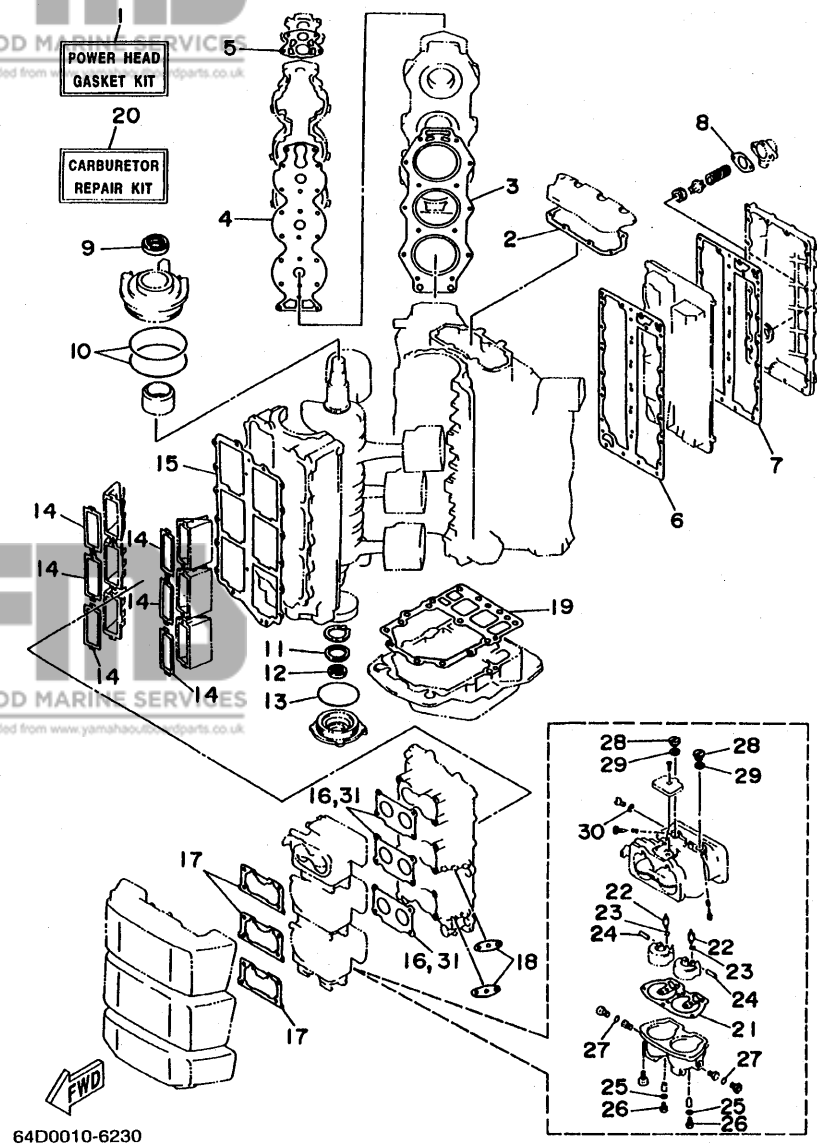


FIG. 33 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	64D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	1	1	
2	6E5-11381-A2	.GASKET 1 .JOINT 1	1	1	1	1	1	
3	6G5-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2	2	2	2	
4	6G5-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	2	2	2	2	
5	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	2	2	2	2	2	
6	6G5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
7	6G5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
8	6G5-11382-A1	.GASKET 2 .JOINT 2	1	1	1	1	1	
9	93102-40M14	.OIL SEAL .JOINT SPY	1	1	1	1	1	
10	93211-04001	.O-RING .JOINT TORIQUE	2	2	2	2	2	
11	93102-35M13	.OIL SEAL .JOINT SPY		1	1	1	1	
12	93101-22M15	.OIL SEAL .JOINT SPY	1	1	1	1	1	
13	93210-74M35	.O-RING .JOINT TORIQUE	1	1	1	1	1	
14	6E5-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	6	6	6	6	6	
15	6G5-13645-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	1	1	
16	6E5-14198-A2	.GASKET .JOINT	3	3	3	3	3	
17	6K7-14483-00	.GASKET .JOINT	3	3	3	3	3	
18	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	2	2	2	2	2	
19	6G5-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	1	
20	64D-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	1	1	
21	64D-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	1	1	
22	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	2	2	2	2	2	
23	6E5-14159-00	.CLIP .JONC	2	2	2	2	2	
24	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	2	2	2	2	2	
25	61U-14959-00	.GASKET .JOINT	2	2	2	2	2	
26	64D-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	2	2	2	2	2	
27	6E5-14398-01	.GASKET .JOINT	2	2	2	2	2	

FIG. 33 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
28	6E5-14328-01	.PLUG .PLOT	2	2	2	2	2	
29	6E5-14979-00	.GASKET .JOINT	2	2	2	2	2	
30	6J8-14959-00	.GASKET .JOINT	1	1	1	1	1	
31	6E5-14198-A2	.GASKET .JOINT	1	1	1	1	1	

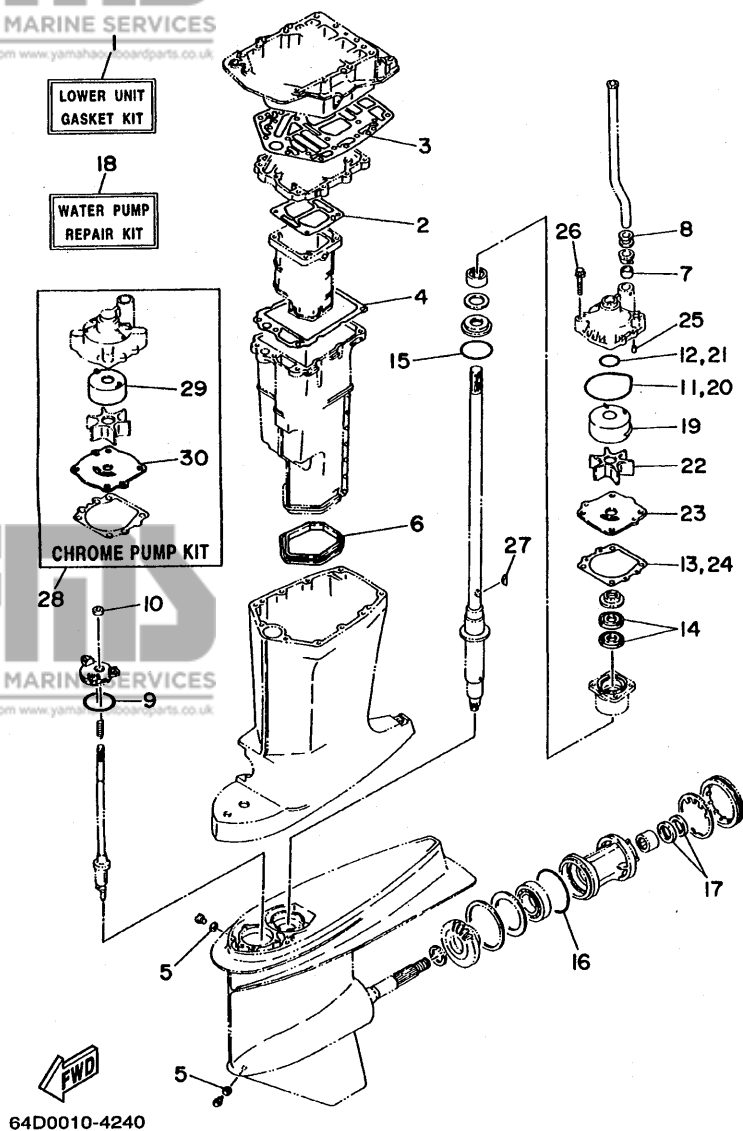
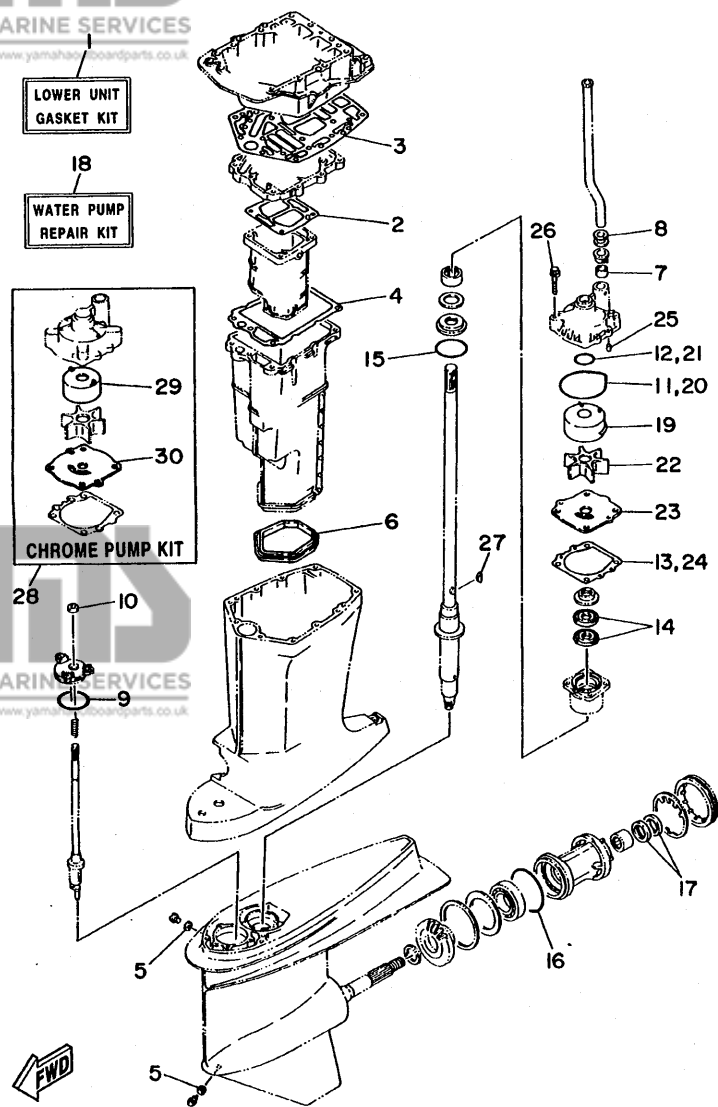


FIG. 34 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	150F	175D	200F	L150	L200	REMARKS REMARQUES
1	6G5-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	1	1	
2	6G5-41134-A0	.GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
3	6G5-45114-A0	.GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
5	90430-08020	.GASKET JOINT	2	2	2	2	2	
6	6E5-45123-00	.GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	1	1	
7	6E5-44365-00	.DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	1	1	
8	6E5-44366-00	.DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	1	1	
9	93210-58144	.O-RING JOINT TORIQUE	1	1	1	1	1	
10	93106-09014	.OIL SEAL JOINT SPY	1	1	1	1	1	
11	93210-86M38	.O-RING JOINT TORIQUE	1	1	1	1	1	
12	93210-37160	.O-RING JOINT TORIQUE	1	1	1	1	1	
13	6E5-44315-A0	.GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	1	1	
14	93101-28M16	.OIL SEAL JOINT SPY	2	2	2	2	2	
15	93210-55M14	.O-RING JOINT TORIQUE	1	1	1	1	1	
16	93210-97M55	.O-RING JOINT TORIQUE	1	1	1	1	1	
17	93101-30M17	.OIL SEAL JOINT SPY	2	2	2	2	2	
18	61A-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	1	1	
19	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	1	
20	93210-86M38	.O-RING JOINT TORIQUE	1	1	1	1	1	
21	93210-37160	.O-RING JOINT TORIQUE	1	1	1	1	1	
22	6E5-44352-01	.IMPELLER .TURBINE	1	1	1	1	1	
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	1	
24	6E5-44315-A0	.GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	1	1	
25	93606-12019	.PIN, DOWEL .GOUJON	2	2	2	2	2	
26	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	4	4	
27	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	1	1	



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FIG. 34 REPAIR KIT 2

KITS DE REPARATION 2

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NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
6G5-W0001-C1	34 - 1
64D-W0001-00	33 - 1
6E5-W0004-00	5 - 2
64D-W0070-30	1 - 14
61A-W0078-A3	34 - 18
61A-W0078-1A	34 - 28
64C-W0090-13-1S	2 - 1
64D-W0090-13-1S	2 - 1
64E-W0090-13-1S	2 - 1
64D-W0093-01	33 - 20
65E-W2810-02	8 - 38
6G5-11111-04-1S	4 - 1
64E-11111-00-1S	4 - 1
67H-11119-01	2 - 16
6G5-11181-A1	4 - 2
	33 - 3
6G5-11191-00-1S	4 - 4
6G5-11193-A0	4 - 5
	33 - 4
6E5-11325-00	2 - 14
6E5-11370-00	5 - 9
64E-11370-00	2 - 7
6K7-11371-01-1S	2 - 18
6G5-11372-00-1S	4 - 22
624-11379-00	2 - 3
6E5-11381-A2	2 - 19
	33 - 2
6G5-11382-A1	4 - 21
	33 - 8
6G5-11411-00	3 - 1
6E5-11447-00	3 - 2
663-11518-01	2 - 6
6R3-11536-00	3 - 9
6R3-11537-00	7 - 19
64D-11603-01	3 - 19
64D-11604-01	3 - 19
64D-11605-01	3 - 19
64D-11631-02-90	3 - 17
6R5-11633-10	3 - 20
6R5-11634-10	3 - 21
64D-11635-02	3 - 17
64D-11636-02	3 - 17
64D-11642-02-90	3 - 18
64D-11645-02	3 - 18
64D-11646-02	3 - 18
6R5-11650-10	3 - 22
6E5-12411-20	4 - 7
688-12413-00-1S	4 - 8

PART NO. NO. PIECES	REF. NO.
688-12414-A1	4 - 9
	33 - 5
6G5-12416-00	4 - 18
6G5-12576-00	4 - 24
6G5-12581-00	21 - 12
6R3-13117-00	7 - 20
6R3-13183-10	7 - 13
6R4-13200-00	7 - 3
6R5-13200-10	7 - 3
6E5-13411-00	8 - 25
6E5-13414-00	8 - 26
6R3-13416-00	7 - 8
6R3-13471-00	7 - 4
6L2-13475-00	7 - 5
6E5-13552-00	5 - 7
6E5-13610-00	5 - 1
6E5-13621-A1	5 - 3
	33 - 14
6G5-13641-11-1S	5 - 6
6G5-13645-A1	5 - 18
	33 - 15
6E5-14159-00	6 - 8
	33 - 23
6E5-14198-A2	5 - 20
	33 - 16
	33 - 31
6E5-14223-00	6 - 25
6E5-14276-01	7 - 1
64C-14301-01	6 - 1
64D-14301-01	6 - 1
64E-14301-01	6 - 1
64C-14302-01	6 - 2
64D-14302-01	6 - 2
64E-14302-01	6 - 2
64C-14303-01	6 - 3
64D-14303-01	6 - 3
64E-14303-01	6 - 3
6E5-14321-00	6 - 20
6E5-14323-03	6 - 24
6E5-14324-00	6 - 29
6A0-14325-00	9 - 31
6E5-14328-01	6 - 22
	33 - 28
6J8-14334-00	6 - 21
64D-14381-00	6 - 5
6R3-14383-01	6 - 19
64D-14384-01	6 - 4
	33 - 21

PART NO. NO. PIECES	REF. NO.
6E5-14385-02	6 - 6
6E5-14386-02	6 - 9
	33 - 24
64D-14394-00	6 - 12
	33 - 26
6E5-14398-01	6 - 17
	33 - 27
6G5-1441K-00	5 - 29
6R3-14440-01	5 - 28
6K7-14483-00	5 - 31
	33 - 17
624-14485-00	5 - 8
6E5-14527-01	6 - 27
6E5-14546-00	6 - 7
	33 - 22
6E5-14711-01-5B	21 - 28
64D-14721-20-5B	21 - 37
6E5-14737-00	21 - 29
64D-1492E-75	6 - 13
64D-1492E-76	6 - 14
64D-1492E-77	6 - 15
64D-1492E-79	6 - 16
64D-1492F-42	6 - 10
61A-1492H-12	6 - 18
6J8-14959-00	6 - 30
	33 - 30
61U-14959-00	6 - 11
	33 - 25
6E5-14979-00	6 - 23
	33 - 29
64C-15100-01-1S	2 - 2
64D-15100-01-1S	2 - 2
64E-15100-01-1S	2 - 2
6R3-15163-00-1S	3 - 3
6G5-15359-00-94	3 - 12
6E5-21708-08	8 - 1
6K1-21708-04	8 - 1
6E5-21733-02	8 - 2
6E5-21734-01-33	8 - 17
6E5-21746-00	8 - 19
6E5-21750-05	8 - 23
6E5-21770-03	8 - 3
6E5-21798-01-33	8 - 18
64E-24251-02	8 - 6
6YK-24306-42	10 - 1
6R3-24313-01	9 - 1
6G5-24314-00	9 - 13
6E5-24315-00	9 - 18

PART NO. NO. PIECES	REF. NO.
6G5-24315-00	9 - 17
6G5-24316-10	9 - 37
6G5-24317-01	9 - 42
6G5-24318-10	9 - 43
6E5-24319-01	8 - 7
6G5-24319-10	9 - 44
6E5-24321-01	8 - 11
6E5-24322-00	8 - 4
64E-24323-00	8 - 31
6G5-24376-00	9 - 40
6G5-24377-00	9 - 41
6R3-24377-00	9 - 2
6E5-24378-00	9 - 16
6E5-24379-00	8 - 12
	8 - 33
	8 - 35
6E5-24410-03	9 - 20
6E5-24411-00	9 - 26
6E5-24412-10	9 - 33
6E5-24413-00	9 - 23
6A0-24421-01	9 - 30
6E5-24423-00	9 - 28
648-24424-00	9 - 27
650-24431-A0	9 - 34
	33 - 18
6E5-24434-02	9 - 29
6E5-24435-00	9 - 25
652-24461-00	4 - 15
6E5-24471-00	9 - 24
61N-24521-00	9 - 7
6R3-24560-00	9 - 5
61N-24563-00	9 - 6
648-24566-02	9 - 9
64D-41111-00-1S	4 - 11
6G5-41112-A1	4 - 12
	4 - 13
	33 - 6
	33 - 7
6R3-41113-00-1S	4 - 14
6G5-41131-01-5B	21 - 20
64D-41132-00-5B	21 - 24
6G5-41134-A0	21 - 25
	34 - 2
6E5-41135-A0	21 - 32
	34 - 4
6G5-41137-02-94	21 - 10
6G5-41211-01	16 - 30
6G5-41213-00	16 - 33

PART NO. NO. PIECES	REF. NO.
6G5-41217-01	5 - 23
6H1-41237-00	7 - 24
6R5-41237-00	7 - 26
662-41237-01	16 - 26
	16 - 32
6R3-41241-00	7 - 23
6E5-41256-01	5 - 24
661-41262-02	5 - 25
6R3-41271-00	5 - 26
689-41273-00	5 - 27
688-41611-00	11 - 13
688-41612-00	11 - 14
6G5-41631-01-1S	16 - 10
61H-41632-02-1S	16 - 7
6G5-41636-01	16 - 24
6E5-42510-A1-8D	18 - 10
6E5-42510-B1-8D	18 - 10
624-42542-00	8 - 29
64C-42610-31-4D	1 - 1
64D-42610-31-4D	1 - 1
64E-42610-31-4D	1 - 1
64G-42610-31-4D	1 - 1
64H-42610-31-4D	1 - 1
64D-42613-00-4D	1 - 10
64D-42615-00	1 - 9
6R3-42647-00	1 - 2
64D-42662-00	1 - 5
64D-4267A-30	1 - 17
64C-42677-30	1 - 12
64D-42677-30	1 - 12
64E-42677-30	1 - 12
6R1-42678-G0	1 - 19
64D-42678-30	1 - 18
64C-42681-30	1 - 15
64C-42682-30	1 - 16
64C-42687-30	1 - 13
64D-42687-30	1 - 13
64E-42687-30	1 - 13
64D-42711-01-8D	15 - 1
648-42715-00	16 - 50
6E5-42716-10	15 - 40
64E-42717-00	15 - 36
6E5-42724-00	21 - 11
64D-42725-20	15 - 19
688-42726-10	15 - 29
61A-42727-00	15 - 3
64D-42738-00-5B	15 - 20
64D-42738-10-5B	15 - 21

PART NO. NO. PIECES	REF. NO.
6R3-42741-02-8D	15 - 33
6H4-42748-00	15 - 4
6E5-42761-00-1S	2 - 21
6E5-42762-00-1S	2 - 22
6E5-42769-00	21 - 5
6R3-42771-01-8D	15 - 37
6R3-42791-41	21 - 2
6R3-42792-41	21 - 3
64D-42814-00	1 - 6
64D-42815-00-4D	15 - 5
64D-42816-00-4D	15 - 6
64D-42818-20	15 - 12
64D-42818-30	15 - 13
64D-42835-00	15 - 7
64E-43111-02-8D	17 - 1
64E-43112-02-8D	17 - 9
64E-43126-00	17 - 37
64E-43131-01	17 - 15
64E-43139-01	18 - 1
6G5-43144-00	17 - 27
64D-43144-00	15 - 14
6E5-43145-01	26 - 8
6G5-43148-00	17 - 32
6G5-43181-02	17 - 29
6G5-43185-02	17 - 30
64E-43311-10-8D	17 - 22
64E-43311-20-8D	17 - 22
61A-43376-00	18 - 8
64E-4380F-00	20 - 32
64E-4380J-00	20 - 29
64E-43800-01-4D	19 - 1
64E-43802-00	20 - 8
64E-43805-00	20 - 36
64E-4381G-00	19 - 27
64E-43810-00	19 - 6
6E5-43814-02	19 - 13
64E-43816-00	20 - 18
64E-43817-00	19 - 5
64E-43817-10	20 - 20
64E-43818-01	19 - 32
64E-4382G-00	19 - 29
64E-43820-00	19 - 15
64E-43821-00	19 - 16
64E-43822-00	19 - 17
64E-43825-01	19 - 2
6E5-43826-01	20 - 15
64E-43827-00	20 - 23
64E-43828-00	19 - 22

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

64E-43829-00	19 - 23
64E-43830-00	20 - 4
64E-43831-00	20 - 2
64E-4384J-00	19 - 18
64E-43841-00	20 - 7
64E-43843-00	20 - 6
64E-43843-10	20 - 37
64E-43850-00	20 - 16
64E-43851-00	20 - 11
64E-43855-00	20 - 14
6E5-43858-00	19 - 28
64E-43858-00	20 - 12
	20 - 19
72X-43858-00	20 - 5
64E-43859-00	20 - 13
6H1-4386K-10	20 - 28
64E-43860-00	20 - 21
6E5-43862-00	19 - 10
	19 - 14
6G5-43863-00	20 - 10
6E5-43864-00	19 - 20
6G5-43864-00	19 - 19
6G5-43865-00	20 - 34
64E-43865-00	20 - 17
64E-43866-00	19 - 9
64E-43867-00	19 - 8
64E-43868-00	20 - 3
64E-43869-00	19 - 26
6E5-43872-00	19 - 12
6E5-43874-01	19 - 21
64E-43875-00	20 - 24
64E-43879-00	20 - 26
64E-43879-10	20 - 25
64E-4388E-00	19 - 25
	20 - 1
64E-4388J-00	19 - 3
64E-43880-00	20 - 27
64E-43883-00	19 - 11
64E-43891-00	20 - 30
64E-43892-00	20 - 33
6E5-43896-00	20 - 9
64E-43897-00	19 - 24
64E-43898-00	19 - 7
6E5-44117-00-1S	16 - 37
6E5-44118-01-94	16 - 45
6E5-44120-03	16 - 52
6E5-44120-23	16 - 52
68F-44121-00	16 - 39

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

6E5-44122-00	16 - 40
6G5-44150-02	22 - 23
6K1-44150-01	22 - 22
688-44194-00	16 - 15
	16 - 29
61A-44311-01	22 - 26
	24 - 25
6E5-44312-00	22 - 31
	24 - 30
6E5-44315-A0	22 - 35
	24 - 34
	34 - 13
	34 - 24
6R3-44322-41	34 - 29
61A-44322-02	22 - 27
	24 - 26
	34 - 19
6G5-44323-00	22 - 34
	24 - 33
	34 - 23
6G5-44323-40	34 - 30
6E5-44352-01	22 - 32
	24 - 31
	34 - 22
6E5-44361-00	23 - 2
	25 - 2
6E5-44361-20	23 - 2
	25 - 2
6E5-44365-00	22 - 30
	23 - 3
	24 - 29
	25 - 3
	34 - 7
6E5-44366-00	23 - 1
	25 - 1
	34 - 8
6E5-44391-00	15 - 18
6E5-44511-00-5B	18 - 38
6G5-44514-00-94	18 - 31
6G5-44526-00	17 - 3
68F-44533-00	2 - 23
6G5-44551-01-8D	18 - 13
6E5-44552-01-94	18 - 24
6E5-44553-01-8D	18 - 27
6G5-44555-00-94	18 - 16
6E5-44575-00	18 - 15
683-44575-00	18 - 37
6E5-45111-02-8D	21 - 1

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

6E5-45111-23-8D	21 - 1
6G5-45113-A1	21 - 14
	33 - 19
6G5-45114-A0	21 - 21
	34 - 3
663-45119-00	17 - 14
	17 - 25
6E5-45123-00	21 - 31
	34 - 6
64D-45123-00	21 - 38
6E5-45155-00	21 - 4
6J9-45214-00	23 - 8
	25 - 8
6J9-45215-00	23 - 9
	25 - 9
6G5-45251-01	17 - 2
64D-45300-01-8D	22 - 1
64D-45300-21-8D	22 - 1
64E-45300-01-8D	22 - 1
64E-45300-21-8D	22 - 1
64G-45300-00-8D	24 - 1
64H-45300-00-8D	24 - 1
64H-45300-21-8D	24 - 1
6J9-45301-04-8D	22 - 2
	24 - 2
6E5-45318-00	21 - 35
6E5-45321-00	22 - 19
	24 - 18
6E5-45331-00-94	22 - 38
	24 - 37
6J9-45332-00-94	22 - 62
6K1-45332-01-94	24 - 61
688-45341-00	22 - 7
	24 - 8
6E5-45344-00	22 - 44
	24 - 43
6J9-45371-01	23 - 12
6K1-45371-02	25 - 12
64D-45375-00	21 - 39
688-45375-00	22 - 15
	24 - 16
64D-45376-00-94	22 - 14
	24 - 15
663-45376-00-94	22 - 14
	24 - 15
6E5-45378-00	22 - 16
6J8-45378-00	24 - 17

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

6G5-45383-01	22 - 72
	24 - 72
6G5-45384-00	22 - 73
	24 - 73
6K1-45392-00	25 - 20
6G5-45501-01	22 - 47
	24 - 46
6G5-45501-21	22 - 47
	24 - 46
61A-45527-00	22 - 11
	24 - 12
6G5-45536-01	22 - 13
	24 - 14
61A-45538-00	22 - 12
	24 - 13
6G5-45551-01	22 - 48
	24 - 47
6G5-45551-10	22 - 48
	24 - 47
6G5-45560-01	22 - 50
6G5-45560-10	22 - 50
6K1-45560-01	24 - 49
6G5-45567-01-10	22 - 5
	24 - 6
6G5-45567-01-12	22 - 5
	24 - 6
6G5-45567-01-15	22 - 5
	24 - 6
6G5-45567-01-18	22 - 5
	24 - 6
6G5-45567-01-30	22 - 5
	24 - 6
6G5-45567-01-40	22 - 5
	24 - 6
6G5-45567-01-50	22 - 5
	24 - 6
6K1-45570-01	24 - 63
6K1-45570-20	24 - 63
6G5-45571-02	22 - 64
6G5-45576-00	22 - 65
6K1-45576-00	24 - 64
6G5-45577-02-10	22 - 69
	24 - 70
6G5-45577-02-12	22 - 69
	24 - 70
6G5-45577-02-15	22 - 69
	24 - 70
6G5-45577-02-18	22 - 69

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

6G5-45577-02-18	24 - 70
6G5-45577-02-30	22 - 69
	24 - 70
6G5-45577-02-40	22 - 69
	24 - 70
6G5-45577-02-50	22 - 69
	24 - 70
6K1-45578-01-10	24 - 66
6K1-45578-01-12	24 - 66
6K1-45578-01-15	24 - 66
6K1-45578-01-18	24 - 66
6K1-45578-01-30	24 - 66
6K1-45578-01-40	24 - 66
6K1-45578-01-50	24 - 66
6E5-45587-01-10	22 - 41
	24 - 40
6E5-45587-01-12	22 - 41
	24 - 40
6E5-45587-01-15	22 - 41
	24 - 40
6E5-45587-01-18	22 - 41
	24 - 40
6E5-45587-01-30	22 - 41
	24 - 40
6E5-45587-01-40	22 - 41
	24 - 40
6E5-45587-01-50	22 - 41
	24 - 40
6J9-45611-01	22 - 52
6K1-45611-10	24 - 51
6G5-45631-00	22 - 60
	24 - 59
6G5-45631-10	22 - 60
6E5-45633-01	22 - 61
	24 - 60
6E5-45634-01	22 - 54
	24 - 53
6E5-45641-02	22 - 53
6K1-45641-01	24 - 52
6G5-45930-00-98	23 - 22
6G5-45932-00-98	23 - 22
6G5-45941-00-98	23 - 22
6G5-45943-01-98	23 - 22
6G5-45945-01-98	23 - 22
6G5-45947-01-98	23 - 22
6G5-45949-00-98	23 - 22
6G5-45952-00-98	23 - 22
6G5-45970-02-98	23 - 22

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

6K1-45970-01-98	25 - 19
6R1-45970-A0	25 - 19
6R4-45970-A0	23 - 22
6G5-45972-02-98	23 - 22
6K1-45972-01-98	25 - 19
6R1-45972-A0	25 - 19
6R4-45972-A0	23 - 22
6G5-45974-03-98	23 - 22
6K1-45974-02-98	25 - 19
6R1-45974-A0	25 - 19
6R4-45974-A0	23 - 22
6G5-45976-01-98	23 - 22
6R1-45976-A0	25 - 19
6R4-45976-A0	23 - 22
6G5-45978-03-98	23 - 22
6K1-45978-02-98	25 - 19
6R1-45978-A0	25 - 19
6R4-45978-A0	23 - 22
6E5-45987-01	23 - 17
	25 - 14
688-45997-01	23 - 18
	25 - 15
704-48119-20	30 - 78
EL8-48127-00	30 - 25
704-48144-00	30 - 57
703-48152-00	29 - 57
EL8-48153-10	30 - 63
703-48153-00	29 - 3
704-48156-00	30 - 72
EL8-48158-00	30 - 31
EL8-48164-00	30 - 46
704-48166-00	30 - 64
704-48176-10	30 - 58
704-48178-00	30 - 76
703-48189-00	29 - 17
EL8-48191-00	30 - 18
703-48192-00	30 - 59
704-48192-00	30 - 49
704-48193-00	30 - 54
703-48198-00	29 - 14
703-48205-16	28 - 1
	29 - 1
704-48207-23	28 - 2
	30 - 1
703-48211-01	29 - 61
703-48212-00	29 - 58
703-48213-00	29 - 59
703-48215-00	29 - 43

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
704-48215-10	30 - 14
703-48219-00	29 - 30
704-48219-00	30 - 56
703-48221-00	29 - 56
704-48221-00	30 - 77
703-48222-00	29 - 27
704-48222-00	30 - 36
703-48223-00	29 - 28
703-48225-00	29 - 29
704-48225-00	30 - 48
703-48226-00	29 - 26
703-48227-00	29 - 24
704-48228-00	30 - 38
704-48228-10	30 - 70
704-48229-00	30 - 40
704-48229-10	30 - 68
EL8-48231-00	30 - 27
EL8-48232-00	30 - 45
703-48232-00	29 - 62
EL8-48233-00	30 - 60
EL8-48234-00	30 - 55
703-48234-00	29 - 18
703-48235-00	29 - 4
703-48236-00	30 - 61
703-48238-00	29 - 16
703-48238-00	29 - 22
EL8-48241-00	30 - 44
704-48242-00	30 - 28
703-48243-00	30 - 47
EL8-48244-00	29 - 15
703-48244-00	30 - 34
EL8-48245-00	29 - 21
703-48245-00	30 - 35
701-48246-00	29 - 11
703-48246-00	30 - 5
701-48248-00	29 - 23
701-48248-00	29 - 13
EL8-48251-00	30 - 43
703-48252-00	30 - 3
EL8-48254-00	29 - 12
EL8-48259-00	30 - 29
703-48261-01	30 - 7
704-48261-00	29 - 2
704-48262-00	30 - 17
702-48263-00	30 - 8
703-48264-00	30 - 52
704-48264-00	29 - 6
704-48264-00	30 - 9

PART NO. NO. PIECES	REF. NO.
703-48265-00	29 - 9
704-48265-00	30 - 4
704-48266-00	30 - 10
703-48268-00	29 - 5
EL8-48271-00	30 - 24
703-48271-00	29 - 60
EL8-48279-00	30 - 53
EL8-48281-00	30 - 13
703-48281-00	29 - 31
704-48281-00	30 - 15
703-48282-00	29 - 32
704-48282-00	30 - 62
703-48284-00	29 - 52
704-48284-00	30 - 65
704-48285-00	30 - 74
704-48286-00	30 - 75
701-48287-00	29 - 42
704-48287-00	30 - 22
703-48291-10	29 - 39
703-48293-10	29 - 41
701-48320-50	28 - 3
701-48320-60	28 - 3
701-48320-80	28 - 3
6E5-48344-00	16 - 8
703-48345-01	16 - 43
703-48345-01	29 - 19
701-48350-00	30 - 21
701-48350-20	28 - 3
703-48358-00	29 - 20
64D-48531-00	30 - 26
64D-48532-00	16 - 1
6E5-48538-00	16 - 2
6E5-61301-01	16 - 3
6E5-61303-00	27 - 1
6E5-61311-11	27 - 5
6E5-61313-00	27 - 3
6E5-61315-00	27 - 2
6E5-61350-02	27 - 4
6E5-61351-01	26 - 1
6E5-61355-00	26 - 2
6E5-61332-00	26 - 5
64D-81337-10	11 - 16
6N7-81800-10	11 - 19
6N7-81801-00	14 - 1
6N7-81807-00	14 - 8
61A-81809-00	14 - 11
61A-81809-00	14 - 3

PART NO. NO. PIECES	REF. NO.
6N7-81810-00	14 - 5
6N7-81813-00	14 - 9
6E5-8182A-10	14 - 17
6E5-8182E-10	14 - 15
6E5-8182F-10	14 - 16
6K7-8182G-10	14 - 6
6E5-8182K-10	14 - 18
6N7-81820-10	14 - 10
6R3-81822-00-94	14 - 19
61A-81824-00	14 - 4
6K7-81826-10	14 - 14
6N7-81830-00	14 - 13
6N7-81840-00	14 - 7
6N7-81850-10	14 - 2
6N7-81857-00	14 - 12
6E5-81900-01	8 - 9
6E5-81922-00	8 - 10
61A-81941-00	13 - 32
64D-81942-00	12 - 5
6G5-81948-11	13 - 39
6E5-8195A-00	13 - 35
6E5-81950-00	13 - 34
704-81950-00	30 - 66
689-81952-10	13 - 33
6R3-81960-10	12 - 1
6R3-82105-02	13 - 44
6E5-82116-00	13 - 38
6E5-82117-01	13 - 45
6Y5-82117-00	31 - 15
6G5-82119-00	13 - 37
6E5-82147-00	17 - 26
6E5-82147-20	17 - 26
6E5-82148-00	17 - 6
6E5-82149-00	17 - 10
6R3-82150-00	18 - 19
1E6-82151-00	12 - 2
663-82151-00	31 - 14
705-82151-00	13 - 8
6G5-82152-00	12 - 3
6G5-82152-00	13 - 9
6A0-82317-00	12 - 4
6G5-82317-00	13 - 52
663-82317-01	8 - 28
6E3-82370-21	11 - 20
6K1-82510-05	11 - 21
703-82510-42	13 - 2
703-82510-42	32 - 3
703-82510-42	29 - 44

PART NO. NO. PIECES	REF. NO.
6R3-82519-00	12 - 27
662-82519-00	12 - 26
6R3-82521-70	31 - 16
6R3-82521-80	31 - 16
6E5-82531-10	13 - 6
703-82531-00	29 - 46
703-82540-00	29 - 50
704-82540-10	30 - 11
6R3-82553-30	31 - 18
6R3-82553-70	31 - 17
6R3-82553-80	31 - 17
682-82556-00	29 - 48
688-82560-10	32 - 5
6R3-82563-00	13 - 18
703-82563-02	13 - 28
704-82563-E0	29 - 55
704-82563-F0	30 - 69
704-82563-31	30 - 73
6K1-82570-05	30 - 39
6K1-82571-01	32 - 1
6K1-82575-00	32 - 2
688-82575-01	32 - 4
676-82577-00	29 - 47
6K1-8258A-40	29 - 45
688-8258A-20	32 - 20
6E5-82587-00	29 - 49
6E5-82588-00	13 - 29
6K7-82588-00	13 - 46
6K7-82588-00	15 - 30
6K7-82588-00	13 - 15
6R3-8259E-00	12 - 25
64D-82590-00	13 - 7
704-82590-10	30 - 67
703-82591-00	29 - 53
703-82592-00	29 - 54
688-82594-00	13 - 10
703-82594-00	29 - 25
704-82594-00	30 - 37
688-83383-11	32 - 10
703-83383-02	29 - 51
6Y5-83500-S5	31 - 6
6Y5-83500-T2	31 - 1
6Y5-83553-M0	31 - 13
6Y5-83553-00	31 - 13
6E9-83557-70	13 - 42
6Y5-83557-00	31 - 19
6Y5-83557-31	31 - 10
6E5-83558-00	23 - 15

PART NO. NO. PIECES	REF. NO.
6E5-83558-10	22 - 18
6Y5-83570-S5	31 - 7
6K1-83614-01	32 - 6
6R3-83614-00	13 - 30
64E-83672-02	18 - 3
6Y5-83728-00	31 - 11
72X-85075-L0	20 - 22
6R3-85510-00	11 - 2
663-85518-00	16 - 11
64D-85537-00	12 - 23
64D-85540-01	12 - 15
6R3-85542-03-1S	12 - 19
64D-85550-02	11 - 1
6R3-85570-01	13 - 1
64D-85580-00	11 - 3
6E5-85720-04	8 - 15
6R3-85721-30	8 - 16
6R3-85721-80	8 - 16
6R3-85730-02	8 - 24
61A-85790-00	13 - 19
6K1-85830-01	32 - 11
6R5-85895-01	11 - 5
64D-86110-00	13 - 24
6G5-87149-10	13 - 36
9E450-04433	31 - 2
9E450-04533	31 - 3
90101-09M70	27 - 9
90101-12M03	17 - 40
90105-10M00	23 - 13
90105-10M20	25 - 13
90109-06M40	2 - 11
90109-08M71	7 - 7
90109-12M37	3 - 23
90109-14M34	18 - 35
90116-06M30	18 - 20
90116-08M45	5 - 17
90119-06MA2	2 - 13
90119-06MA2	2 - 20
90119-06MA3	2 - 24
90119-06MA4	3 - 7
90119-06MA5	3 - 16
90119-06MA6	4 - 23
90119-06M10	16 - 38
90119-06M10	5 - 19
90119-06M10	4 - 6
90119-06M10	4 - 16
90119-06M10	4 - 10
90119-06M10	22 - 22

PART NO. NO. PIECES	REF. NO.
90119-06M10	24 - 21
90119-06M61	12 - 22
90119-06M65	8 - 30
90119-08MA3	2 - 17
90119-08MA8	4 - 3
90119-08M14	22 - 37
90119-08M22	24 - 36
90119-08M57	34 - 26
90119-08M76	15 - 28
90119-08M77	14 - 22
90119-08M78	14 - 20
90119-08M79	14 - 21
90119-08M94	21 - 9
90119-10M89	21 - 15
90149-05M05	2 - 12
90152-05M08	23 - 7
90157-06M00	25 - 7
90157-06O13	32 - 16
90159-06M11	25 - 10
90159-06M14	16 - 27
90170-09M05	16 - 12
90170-14M06	12 - 24
90170-16M01	5 - 32
90170-20137	27 - 10
90171-18M04	27 - 6
90179-06M24	22 - 49
90179-06O66	24 - 48
90183-05M02	11 - 10
90185-05O02	23 - 20
90185-09M01	25 - 17
90185-12M12	1 - 11
90185-22M11	18 - 30
90201-06O68	21 - 30
90201-08M13	23 - 11
90201-08M14	25 - 11
90201-08M23	26 - 6
90201-08M54	27 - 11
90201-10M20	18 - 36
90201-10M76	17 - 20
90201-12M05	15 - 9
90201-12M05	16 - 22
90201-12M05	19 - 30
90201-12M05	16 - 17
90201-12M05	15 - 26
90201-12M05	26 - 7
90201-12M05	27 - 8
90201-12M05	17 - 42

PART NO. NO. PIECES	REF. NO.
90201-13M01	17 - 41
90201-14M56	18 - 34
90201-15M58	18 - 21
90201-16M55	18 - 18
90201-21M18	11 - 9
90201-22M01	22 - 10
	24 - 11
90201-23M01	3 - 25
90201-26M57	18 - 32
90201-26M59	17 - 19
90201-30M92	22 - 70
90201-38M60	18 - 11
90202-05088	7 - 28
90202-08M20	16 - 41
90202-08M44	7 - 22
90202-12092	16 - 21
90202-16061	16 - 55
90202-26M18	18 - 33
90202-32M19	18 - 17
90202-40M47	18 - 7
90206-10M04	16 - 35
90206-15M18	15 - 11
90206-22M19	22 - 9
	24 - 10
90249-06M19	17 - 33
90250-08M07	22 - 59
	24 - 58
90280-04M05	22 - 33
	24 - 32
	34 - 27
90280-05015	11 - 8
90282-04M00	22 - 71
	24 - 71
90340-08M04	22 - 6
	24 - 7
90340-14M00	2 - 8
90384-06M07	2 - 4
90384-14M09	2 - 5
90386-06M12	16 - 44
90386-10M16	17 - 31
90386-12089	16 - 18
90386-15M73	15 - 10
90386-16M66	16 - 54
90386-22M13	16 - 20
90386-22M98	17 - 38
	19 - 33
90386-25M31	17 - 18
90386-38M32	18 - 12

PART NO. NO. PIECES	REF. NO.
90387-06M03	12 - 20
90387-06M29	16 - 34
90387-06M66	12 - 6
90387-08M16	16 - 19
90387-08M37	15 - 25
90387-10M05	17 - 34
90387-10M61	26 - 3
90430-08020	22 - 8
	24 - 9
	34 - 5
90430-14115	2 - 9
90445-05M02	8 - 27
90445-07MA3	5 - 30
90445-07ME8	22 - 17
90445-07ME9	22 - 17
90445-07M09	5 - 13
90445-07M28	5 - 10
90445-07M33	23 - 14
90445-07M45	5 - 11
90445-07M46	5 - 12
90445-07M59	5 - 14
90445-07M72	7 - 10
90445-07M83	7 - 12
90445-07M87	7 - 14
90445-07M89	7 - 11
90445-07M96	7 - 15
90445-09097	4 - 17
90445-11M00	8 - 13
90445-11M81	8 - 13
90445-12M13	8 - 32
90446-15M07	9 - 47
90464-07M05	5 - 15
	7 - 16
90464-13M34	8 - 37
90464-15M11	11 - 7
	12 - 12
	12 - 18
	13 - 11
90465-06M86	4 - 26
	11 - 4
	13 - 21
90465-06M88	12 - 11
90465-08M63	17 - 23
90465-08M89	13 - 12
90465-10M91	5 - 16
	7 - 18
90465-11M10	7 - 9
	8 - 5

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
90465-11M10	8 - 8
	8 - 14
	8 - 34
	8 - 36
	9 - 3
	9 - 4
	9 - 14
	9 - 15
	9 - 19
	9 - 38
	9 - 39
	9 - 45
	9 - 46
	17 - 21
	18 - 5
	23 - 16
	31 - 12
	31 - 20
90465-12M25	13 - 49
90465-13M18	4 - 25
	13 - 43
90468-05M03	7 - 27
90468-07M02	7 - 17
90468-18008	16 - 9
	16 - 42
	15 - 2
90480-06M19	12 - 21
90480-09M12	4 - 20
90480-20M05	15 - 24
90480-22M15	13 - 5
90480-25161	13 - 5
90501-11M10	22 - 25
	24 - 24
90501-12082	16 - 49
90501-16M11	4 - 19
90501-16M12	16 - 13
90501-16M28	18 - 28
90501-16M37	22 - 55
	24 - 54
90506-14M24	17 - 36
90506-16M34	15 - 17
90508-29M12	16 - 23
90560-12M01	26 - 4
91490-40030	23 - 21
	25 - 18
91690-30012	16 - 4
91690-30016	7 - 2
91690-30020	17 - 35
92903-05600	9 - 22

PART NO. NO. PIECES	REF. NO.
92903-06100	9 - 11
92903-06600	11 - 12
	12 - 8
92903-08600	16 - 47
92990-04100	31 - 4
	31 - 8
92990-05100	32 - 8
	32 - 18
92990-05300	30 - 41
92990-05600	5 - 5
	32 - 19
92990-06100	1 - 3
	32 - 14
92990-06300	30 - 51
92990-06600	8 - 21
	12 - 17
	15 - 16
	17 - 12
	32 - 15
92990-08600	14 - 23
	29 - 34
92990-10600	13 - 20
92990-18200	23 - 19
	25 - 16
92995-06100	5 - 22
	17 - 5
92995-06600	1 - 8
	9 - 36
	11 - 18
	12 - 10
	12 - 14
	12 - 29
	13 - 4
	13 - 14
	13 - 17
	13 - 23
	13 - 26
	13 - 41
	13 - 48
	13 - 51
	15 - 23
	15 - 32
	15 - 35
	15 - 39
	17 - 8
	21 - 7
92995-08100	16 - 6
	17 - 17

PART NO. NO. PIECES	REF. NO.
92995-08100	21 - 17
	21 - 19
92995-08600	14 - 25
	21 - 23
	21 - 27
	21 - 34
	22 - 46
	24 - 45
92995-10100	18 - 26
	18 - 40
	23 - 6
	25 - 6
92995-14600	18 - 23
93101-22M15	3 - 14
	33 - 12
93101-28M16	22 - 39
	24 - 38
	34 - 14
93101-30M17	22 - 67
	24 - 68
	34 - 17
93102-08M43	20 - 35
93102-35M13	3 - 13
	33 - 11
93102-40M14	3 - 5
	33 - 9
93106-09014	22 - 21
	24 - 20
	34 - 10
93210-03261	13 - 27
93210-09165	16 - 53
93210-10M74	19 - 4
93210-13M04	7 - 21
93210-16275	26 - 9
93210-19MA7	7 - 6
93210-32738	9 - 8
93210-37MH7	18 - 6
93210-37160	22 - 29
	24 - 28
	34 - 12
	34 - 21
93210-55M14	22 - 43
	24 - 42
	34 - 15
93210-58144	22 - 20
	24 - 19
	34 - 9
93210-74M35	3 - 15

PART NO. NO. PIECES	REF. NO.
93210-74M35	33 - 13
93210-86M38	22 - 28
	24 - 27
	34 - 11
	34 - 20
93210-97M55	22 - 68
	24 - 69
	34 - 16
93211-04001	3 - 6
	33 - 10
93306-208U0	3 - 10
93306-209U0	22 - 63
93310-323V6	3 - 24
93310-836V2	3 - 26
93310-954U1	3 - 8
93311-928U5	22 - 3
	24 - 3
93311-940U3	3 - 4
93315-425V3	22 - 51
	24 - 50
93315-430U8	22 - 66
	24 - 67
93317-330U2	22 - 40
	24 - 39
93332-000V3	22 - 4
93332-00048	24 - 62
93341-440U5	24 - 65
93341-465U4	24 - 5
93341-930V2	22 - 42
	24 - 41
93390-000U2	24 - 4
93410-16006	16 - 56
93410-22M11	17 - 39
93410-37M04	18 - 14
93410-40M03	3 - 11
93420-36M01	21 - 36
93430-06024	29 - 10
	29 - 63
	30 - 6
93430-08006	22 - 24
	24 - 23
93501-04M02	16 - 48
93503-16003	22 - 58
	24 - 57
93507-32009	22 - 56
	24 - 55
93511-32017	22 - 57
	24 - 56



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PART NO. NO. PIECES	REF. NO.
93606-12019	22 - 36
	24 - 35
	34 - 25
93608-12M05	21 - 8
	21 - 13
	23 - 4
	25 - 4
93608-12063	2 - 10
93700-06M03	16 - 51
	17 - 13
	17 - 24
94702-00247	4 - 27
94702-00271	4 - 27
95303-06800	16 - 14
	16 - 28
95380-03600	9 - 32
95380-04600	31 - 5
	31 - 9
95380-05600	7 - 25
	16 - 25
	16 - 31
	29 - 7
	30 - 23
	32 - 9
	32 - 17
95380-06600	1 - 4
	5 - 21
	8 - 22
	29 - 40
	30 - 42
	32 - 13
95380-08600	9 - 12
95380-08700	21 - 18
95380-12600	17 - 43
95380-14700	27 - 7
95380-14800	18 - 22
95780-10300	18 - 9
97013-06014	9 - 10
97013-06055	12 - 7
97013-06070	11 - 11
97013-08030	16 - 46
97013-08045	16 - 16
97075-08035	15 - 27
97075-10045	23 - 5
	25 - 5
97080-06018	30 - 20
97080-06100	8 - 20
97080-08016	19 - 31

PART NO. NO. PIECES	REF. NO.
97090-06012	15 - 15
97095-06010	17 - 7
	17 - 28
	21 - 6
97095-06012	1 - 7
	12 - 9
	12 - 13
	12 - 28
	13 - 13
	13 - 22
	13 - 31
	13 - 50
97095-06016	13 - 25
	13 - 40
	15 - 22
97095-06020	13 - 3
	13 - 16
	13 - 47
	15 - 31
	15 - 34
	15 - 38
	16 - 36
97095-06025	17 - 4
97095-06030	15 - 8
97095-06040	9 - 35
97095-06050	14 - 24
97095-08016	16 - 5
97095-08020	17 - 16
	22 - 45
97095-08025	24 - 44
	21 - 22
97095-08030	29 - 33
	21 - 16
97095-08045	21 - 26
	21 - 33
	18 - 25
97095-10045	18 - 39
	29 - 8
97380-05025	18 - 2
97780-60525	5 - 4
97880-05016	17 - 11
97880-06012	11 - 15
97880-06018	12 - 16
97880-06020	11 - 6
97885-05012	11 - 17
97885-06010	18 - 4
97885-06016	18 - 29
97890-05016	30 - 2



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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
97890-06018	30 - 50		
97980-05108	6 - 28		
97980-05116	6 - 26		
98503-05035	9 - 21		
98507-04010	20 - 31		
98580-03014	30 - 12		
98580-03015	29 - 38		
98580-04006	29 - 36		
	30 - 32		
98580-04010	29 - 35		
98580-05010	29 - 37		
98580-05525	30 - 16		
98580-05540	30 - 19		
98580-05555	30 - 71		
98780-04015	2 - 15		
98780-05018	30 - 33		
98780-06020	30 - 30		
98980-05010	32 - 7		
98980-06020	32 - 12		



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PART NO. NO. PIECES	REF. NO.
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