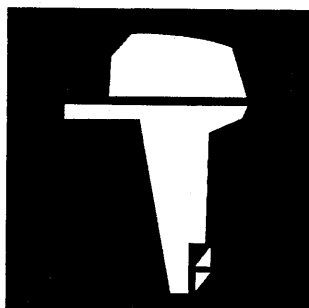




**PARTS
CATALOGUE
CATALOGUE
DE PIECES DETACHEES**

115CETO '00(6N6)

130BETO '00(6N7)

L130BETO'00(6N4)

YAMAHA
GENUINE
Parts & Accessories

1Y6N6-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

115CETO'00(6N6), 130BETO'00(6N7),
L130BETO'00(6N4)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made
(Parts need to be ordered locally)

"O/S" Over Size

"SWS" Salt Water Series

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	U	EH	EHT		REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94	.PULLY, STARTER	1				

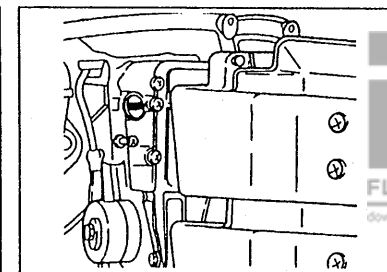
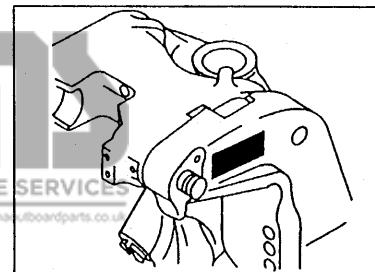
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
115	115CETO
130	130BETO
L130	L130BETO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

115CETO L : 405541 X : 730369	L130BETO X : 702147
130BETO L : 311761 X : 706541	



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in funding parts numbers, not to be used for assembling. When assembling, pleas use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

115CETO'00(6N6), 130BETO'00(6N7),
L130BETO'00(6N4)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR" Utiliser le numéro des pièces.

"UN" Utiliser autant que nécessaire.

"AP" Pièces de substitution

"LM" Fabrication locale (les pièces doivent être commandées localement.)

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE

ENS CARBURATEUR

.GICLEUR, ralenti

.PUITS D'AIGUILLE

4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

EXEMPLE

NO. PIECES	DESCRIPTION	E	UR	UN	AP	LM	REMARQUES
6E0-85500-70	MAGNETO C.D.I. CPLT	1					
6E0-85550-70	.ROTOR CPLT	1					
6E0-15723-00-94	..POULIE DE DEMARREUR	1					

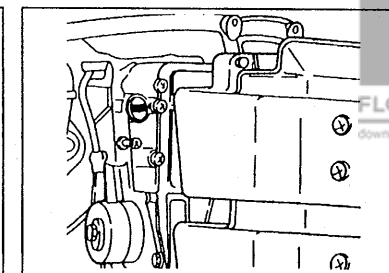
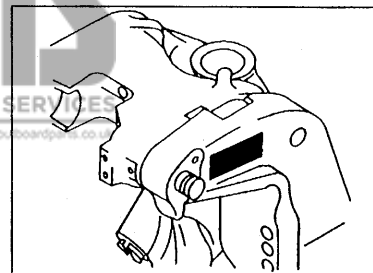
5. Indication concernant la quantité

Indication concernant la quantité	Applications modèle
115	115CETO
130	130BETO
L130	L130BETO

6. Applications No de série et code couleur correspondants

- 1) No. de série du moteur

115CETO L : 405541 X : 730369 130BETO L : 311761 X : 706541	L130BETO X : 702147
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- 2) Code couleur

Code couleur	Nom de couleur	Abréviation
004D	DARK BLuish GRAY METALLIC 2	DBNM2

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.
8. L'astérisque (*) placé devant un numéro de référence. indique des éléments qui ont été modifiés après la première édition.

SHEET 1/2

TOP COWLING	A4
CYLINDER. CRANKCASE 1	A6
CRANKSHAFT. PISTON	A7
CYLINDER. CRANKCASE 2	B2
INTAKE	B4
CARBURETOR	B6
OIL PUMP	C1
OIL TANK	C3
FUEL 1	C5
FUEL 2	C7
GENERATOR	D1
ELECTRICAL 1	D2
ELECTRICAL 2	D3
STARTING MOTOR	D5
BOTTOM COWLING	D6
CONTROL	E1
BRACKET 1	E4
BRACKET 2	E6
POWER TRIM & TILT ASSY 1	F1
POWER TRIM & TILT ASSY 2	F3
UPPER CASING	F5
LOWER CASING. DRIVE 1	F7

INDEX

NUMERICAL INDEX	G1
-----------------------	----

CONTENTS

SHEET 2/2

LOWER CASING. DRIVE 1	A4*
LOWER CASING. DRIVE 2	A7*
LOWER CASING. DRIVE 3	B2*
LOWER CASING. DRIVE 4	B6*
STEERING GUIDE	C1*
REMOTE CONTROL BOX	C2*
REMOTE CONTROL ASSY 1	C3*
REMOTE CONTROL ASSY 2	C6*
METER	D2*
SWITCH. PANEL	D3*
REPAIR KIT 1	D4*
REPAIR KIT 2	D6*

INDEX

NUMERICAL INDEX	G1*
-----------------------	-----

TABLE DES MATIERES

Feuille 1/2

CAPOT SUPERIEUR	A4
CYLINDRE. CARTER 1	A6
VILEBREQUIN. PISTON	A7
CYLINDRE. CARTER 2	B2
ADMISSION	B4
CARBURATEUR	B6
POMPE A HUILE	C1
RESERVOIR A PETROLE	C3
CARBURANT 1	C5
CARBURANT 2	C7
GENERATRICE	D1
PARTIE ELECTRIQUE 1	D2
PARTIE ELECTRIQUE 2	D3
DEMARREUR ELECTRIQUE	D5
CAPOT INFERIEUR	D6
COMMANDE	E1
SUPPORT 1	E4
SUPPORT 2	E6
PUISSANCE PARER ET INCLINER 1	F1
PUISSANCE PARER ET INCLINER 2	F3
FOURREAU	F5
BOITIER D 'HELICE, TRANSMISSION 1	F7

INDEX

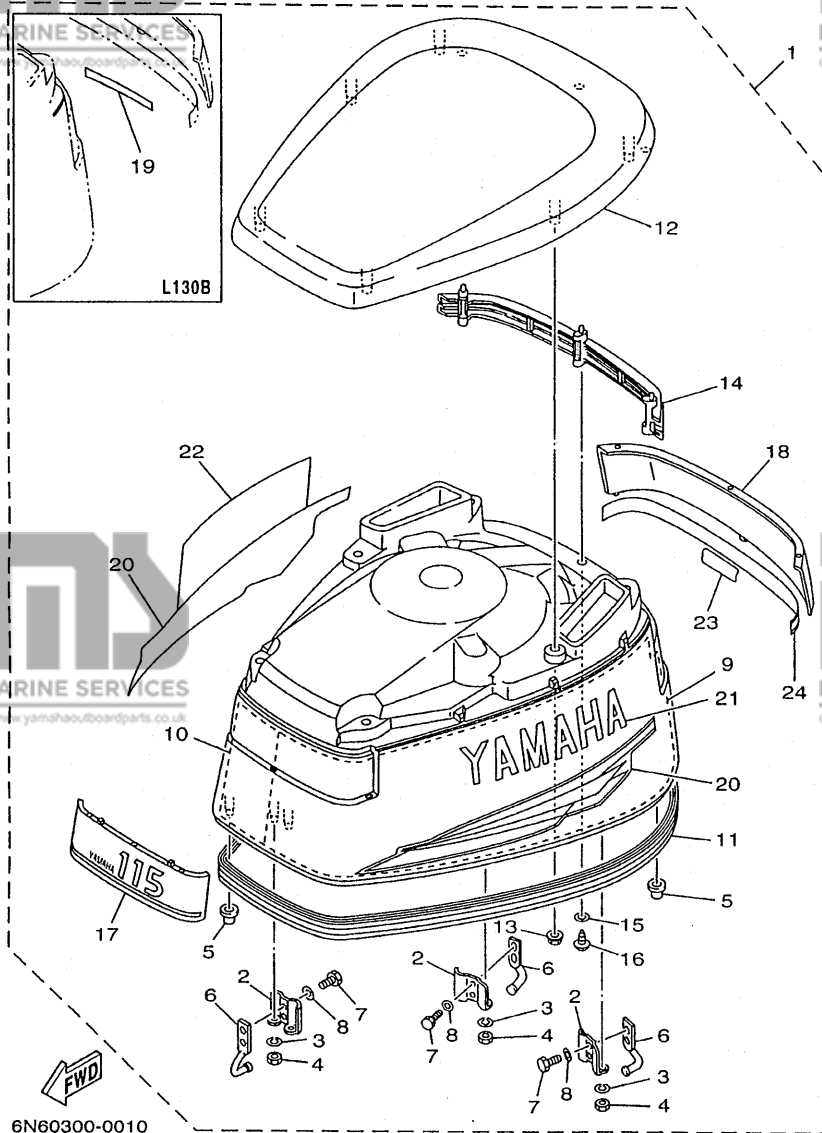
INDEX NUMERIQUE	G1
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Feuille 2/2

BOITIER D 'HELICE, TRANSMISSION 1	A4*
BOITIER D' HELICE, TRANSMISSION 2	A7*
BOITIER D' HELICE, TRANSMISSION 3	B2*
BOITIER D' HELICE, TRANSMISSION 4	B6*
FIXATION DE DIRECTION	C1*
BOITIER DE COMMANDE A DISTANCE	C2*
BOITIER DE COMMANDE A DISTANCE 1	C3*
BOITIER DE COMMANDE A DISTANCE 2	C6*
COMPTEUR	D2*
TABEAU DE CONTACTEUR	D3*
KITS DE REPARATION 1	D4*
KITS DE REPARATION 2	D6*

INDEX

INDEX NUMERIQUE	G1*
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6N60300-0010

FIG. 1 TOP COWLING

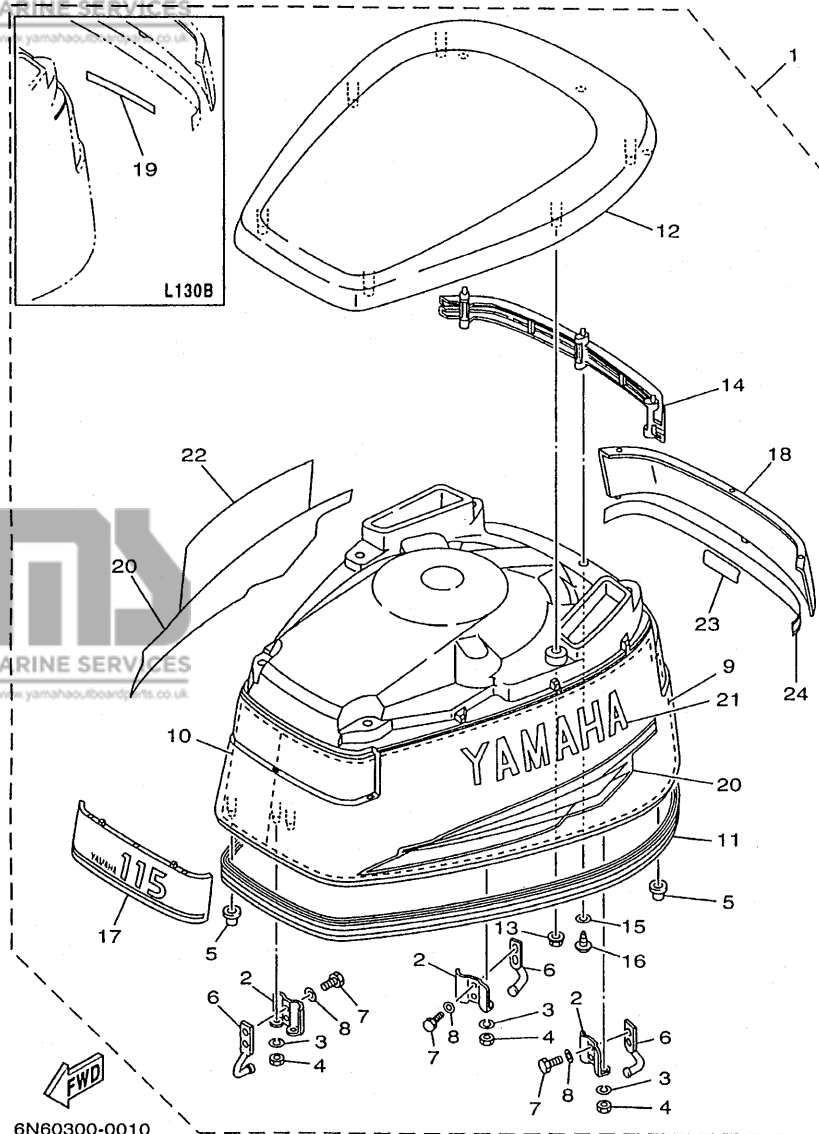
CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N6-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)	1			
	6N7-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)		1		
	6N4-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)			1	
2	6R3-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	3	3	3	
3	92990-06100	.WASHER, SPRING .RONDELLE, GROUVER	6	6	6	
4	95380-06600	.NUT, HEXAGON .ECROU	6	6	6	
5	6R3-42662-00	.DAMPER .AMORTISSEUR	3	3	3	
6	6R3-42814-00	.HOOK, CLAMP .CROCHET DE BRIDE	3	3	3	
7	97095-06012	.BOLT .BOULON	6	6	6	
8	92995-06600	.WASHER .RONDELLE	6	6	6	
9	6N7-42619-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	1	
10	6N7-42627-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1	1	
11	6R3-42615-01	.SEAL .JOINT	1	1	1	
12	6N7-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	
13	90179-06M24	.NUT .ECROU	6	6	6	
14	6N7-42636-00	.LOUVER 2 .VOLET 2	1	1	1	
15	92990-04600	.WASHER, PLATE .RONDELLE, PLATE	3	3	3	
16	97780-40520	.SCREW, TAPPING .VIS, TETE FRAISEE	3	3	3	
17	6N6-42686-30	.EMBLEM, FRONT .EMBLEME, AVANT	1			
	6N7-42686-30	.EMBLEM, FRONT .EMBLEME, AVANT		1	1	
18	6N6-42687-30	.EMBLEM, REAR .EMBLEME, ARRIERE	1			
	6N7-42687-30	.EMBLEM, REAR .EMBLEME, ARRIERE		1	1	
19	6R1-42678-G0	.GRAPHIC, REAR .ADHESIF, ARRIERE			1	
20	6N7-W0070-30	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	
21	6N7-42681-30	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
22	6N7-42682-30	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
23	6N7-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	1	

FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
24	6N7-4267A-30	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	1	1	



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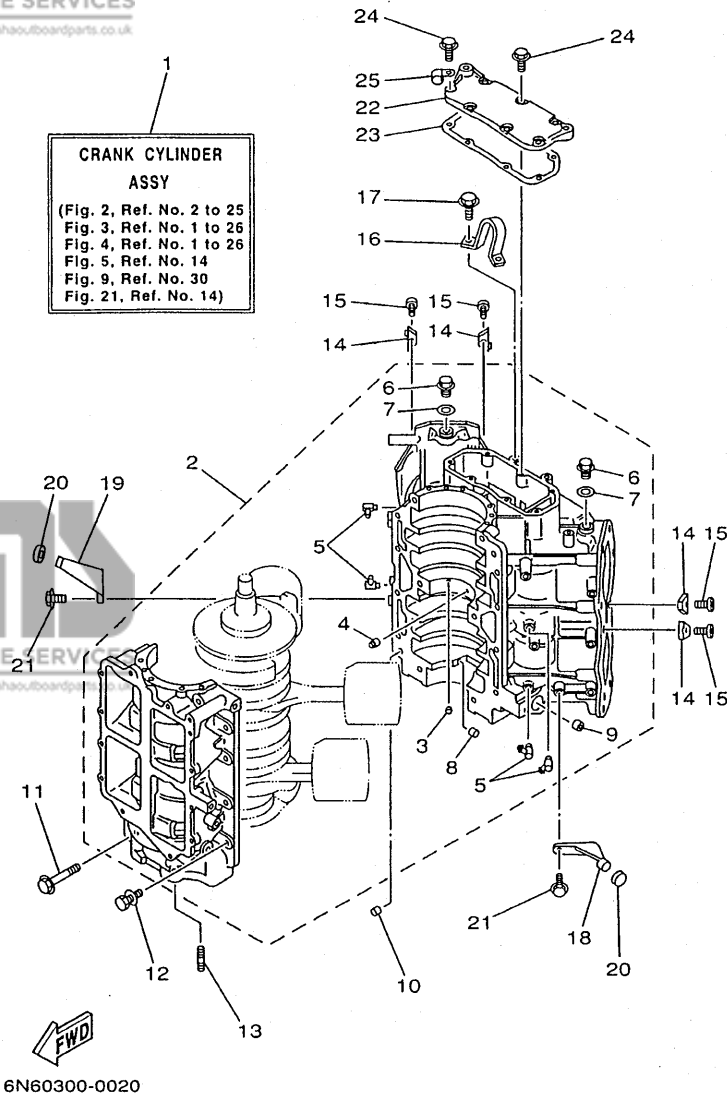
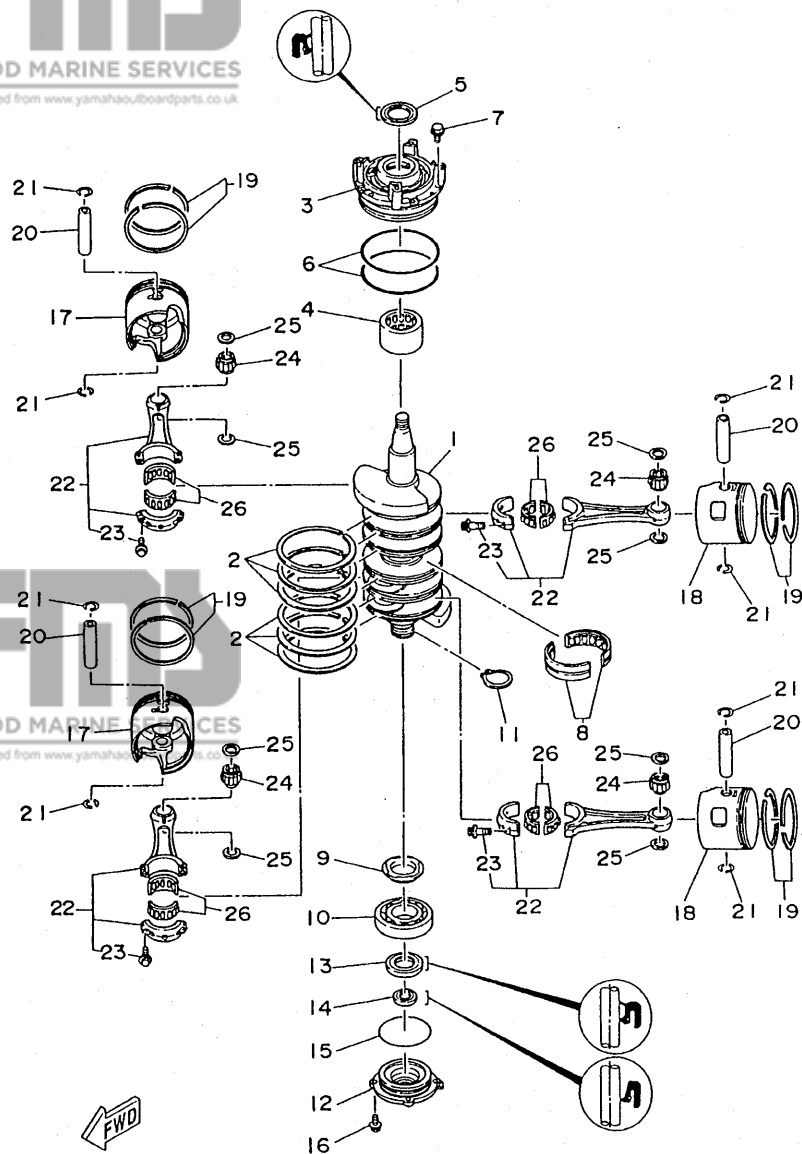


FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N6-W0090-15-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1			
	6N7-W0090-16-1S	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)		1	1	
2	6N6-15100-01-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1			
	6N7-15100-01-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET		1	1	
3	624-11379-00	.VALVE, CHECK .CLAPET	1	1	1	
4	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	1	1	1	
5	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	4	4	4	
6	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	2	2	
7	90430-14115	.GASKET .JOINT	2	2	2	
8	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1	1	
9	90384-14M09	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	1	1	
10	93608-12063	PIN, DOWEL GOIJON	2	2	2	
11	90105-10M20	BOLT, WASHER BASED BOULON, AVEC RONDELLE	6	6	6	
12	90119-08M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	
13	90116-08M45	BOLT, STUD GOIJON	2	2	2	
14	6E5-11325-00	ANODE ANODE	4	4	4	
15	98780-04015	SCREW, FLAT HEAD VIS, TETE PLATE	4	4	4	
16	6E5-11119-01	HANGER, ENGINE ANNEAU, LEVAGE	1	1	1	
17	90119-08MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
18	6E5-42761-00-1S	STOPPER PLAQUETTE	1	1	1	
19	6E5-42762-00-1S	STOPPER PLAQUETTE	1	1	1	
20	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	2	2	
21	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
22	6K7-11371-01-1S	COVER COUVERCLE	1	1	1	
23	6E5-11381-A2	GASKET 1 JOINT 1	1	1	1	
24	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	7	7	7	
25	90465-06M86	CLAMP BRIDE	1	1	1	

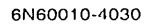


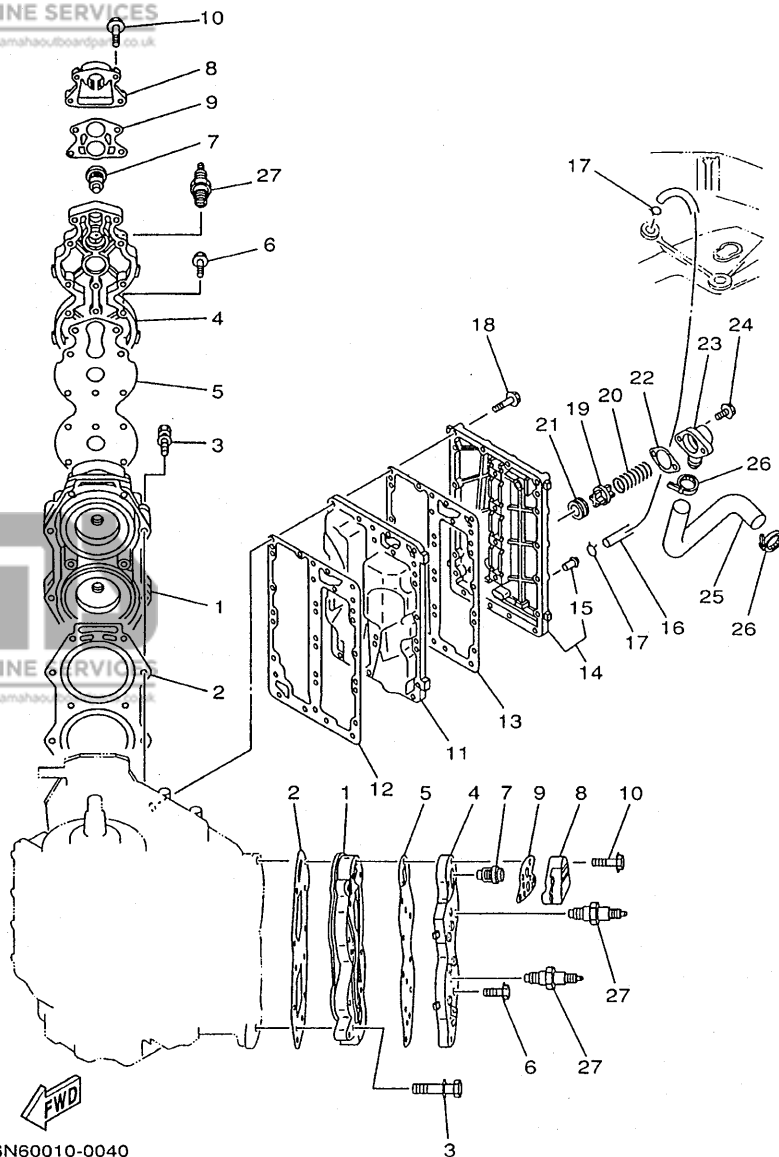
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FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N7-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1	1	
2	6E5-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	6	6	6	
3	6R3-15163-00-1S	HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1	1	1	1	
4	93311-940U3	BEARING ROULEMENT	1	1	1	
5	93102-40M14	OIL SEAL JOINT SPY	1	1	1	
6	93211-04M36	O-RING JOINT TORIQUE	2	2	2	
7	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	
8	93310-954U1	BEARING ROULEMENT	1	1	1	
9	6R3-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1	1	
10	93306-208U0	BEARING ROULEMENT	1	1	1	
11	93410-40M03	CIRCLIP CIRCLIP, TYPE S	1	1	1	
12	6G5-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1	1	
13	93102-35M13	OIL SEAL JOINT SPY	1	1	1	
14	93101-22M15	OIL SEAL JOINT SPY	1	1	1	
15	93210-74M35	O-RING JOINT TORIQUE	1	1	1	
16	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
17	6R5-11631-11-93	PISTON (STD)	2	2	2	
	6R5-11635-11	PISTON (0.25MM O/S)	2	2	2	AP
	6R5-11636-11	PISTON (0.50MM O/S)	2	2	2	AP
18	6R5-11642-11-93	PISTON 2 (STD)	2	2	2	
	6R5-11645-11	PISTON 2 (0.25MM O/S)	2	2	2	AP
	6R5-11646-11	PISTON 2 (0.50MM O/S)	2	2	2	AP
19	64D-11603-01	PISTON RING SET (STD)	4	4	4	
	64D-11604-01	PISTON RING SET (0.25MM O/S)	4	4	4	AP
	64D-11605-01	PISTON RING SET (0.50MM O/S)	4	4	4	AP
20	6R5-11633-10	PIN, PISTON AXE, PISTON	4	4	4	
21	6R5-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	8	8	8	

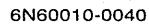




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FIG. 4 CYLINDER, CRANKCASE 2 CYLINDRE, CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-11111-10-1S	HEAD, CYLINDER 1 CULASSE	2			
	6L1-11111-00-1S	HEAD, CYLINDER 1 CULASSE		2	2	
2	6E5-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	2	2	
3	90119-08MA8	BOLT, WITH WASHER BOULON, AVEC RONDELLE	20	20	20	
4	6E5-11191-01-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	2	2	2	
5	6E5-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	2	2	
6	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	24	24	24	
7	6E5-12411-20	THERMOSTAT THERMOSTAT	2	2	2	
8	6G5-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	2	2	
9	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	2	2	2	
10	90119-06MA6	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	
11	6E5-41111-00-1S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1			
	6L1-41111-00-1S	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT		1	1	
12	6E5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	
13	6E5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	
14	6N7-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	
15	650-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	
16	6E5-24312-00	PIPE 2 DURITE 2	1	1	1	
17	90467-08004	CLIP JONC	2	2	2	
18	90119-06MA5	BOLT, WITH WASHER BOULON, AVEC RONDELLE	23	23	23	
19	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1	1	
20	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
21	90480-20M05	GROMMET PASSE-FIL	1	1	1	
22	6G5-11382-A1	GASKET 2 JOINT 2	1	1	1	
23	6G5-11372-00-1S	COVER, BYPASS 2 CONVERCLE	1	1	1	
24	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
25	6E5-12576-00	HOSE 1 TUYAU 1	1	1	1	



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
26	90465-13M18	CLAMP BRIDE	2	2	2	
27	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	4			
	94702-00309	PLUG, SPARK (NGK BR9HS-10) BOUGIE D'ALLUMAGE (NGK BR9HS-10)		4	4	

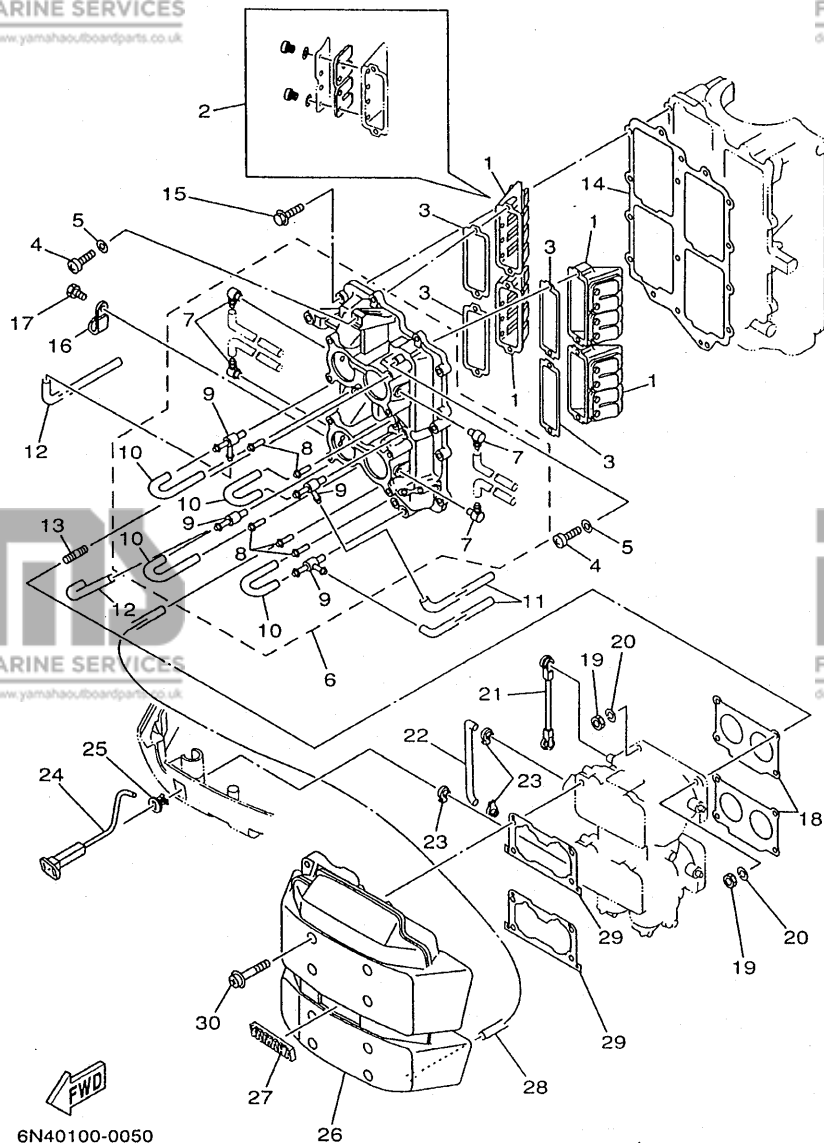


FIG. 5 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-13610-00	REED VALVE ASSY CLAPET COMPLET	4	4	4	
2	6E5-W0004-00	.REED SET .JEU DE CLAPETS	1	1	1	
3	6E5-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	4	4	4	
4	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	8	8	8	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	8	8	8	
6	6E5-13641-11-1S	MANIFOLD 1 TUBULURE 1	1	1	1	
7	6E5-13552-00	.NOZZLE .GICLUR	4	4	4	
8	624-14485-00	.PIPE, JOINT .DURITE	5	5	5	
9	6E5-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	4	4	4	
10	90445-07M28	.HOSE .DURITE	4	4	4	
11	90445-07M24	HOSE DURITE	2	2	2	
12	90445-07M46	HOSE DURITE	2	2	2	
13	90116-06M30	BOLT, STUD GOUJON	8	8	8	
14	6E5-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1	
15	90119-06MA3	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	12	12	
16	90465-06M86	CLAMP BRIDE	1	1	1	
17	97013-06012	BOLT BOULON	1	1	1	
18	6E5-14198-A2	GASKET JOINT	2	2	2	
19	95380-06600	NUT, HEXAGON ECROU	8	8	8	
20	92995-06100	WASHER, SPRING RONDELLE, GROUVER	8	8	8	
21	6E5-41217-01	ROD, ACCÉL. LEVÉR TIGE, LEVIER ACCELERATION	1	1	1	
22	6E5-41256-01	ROD, CHOKE 1 TRINGLE 1, STARTER	1	1	1	
23	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	3	3	
24	6N7-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	1	1	
25	689-41273-00	GROMMET PASSE-FIL	1	1	1	
26	6N7-14440-01	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	
27	6E5-1441K-00	EMBLEM EMBLEME	1	1	1	

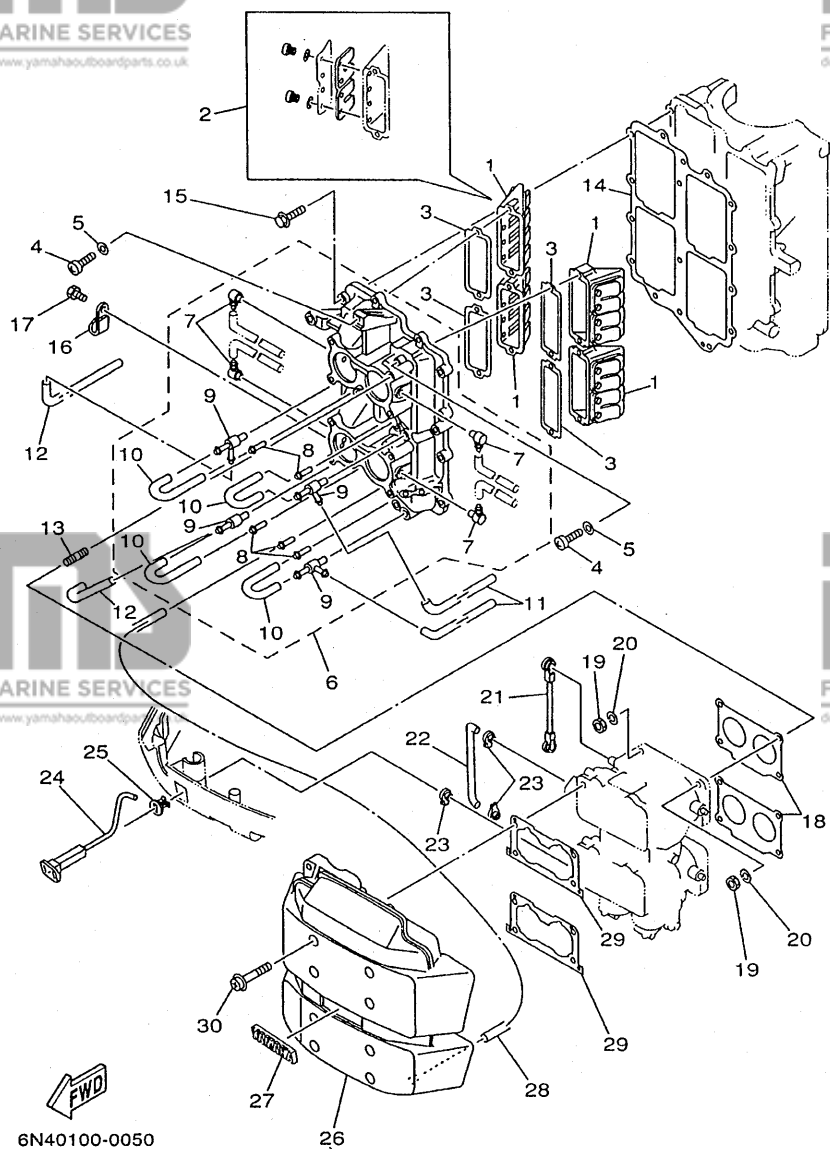


FIG. 5 INTAKE

ADMISSION

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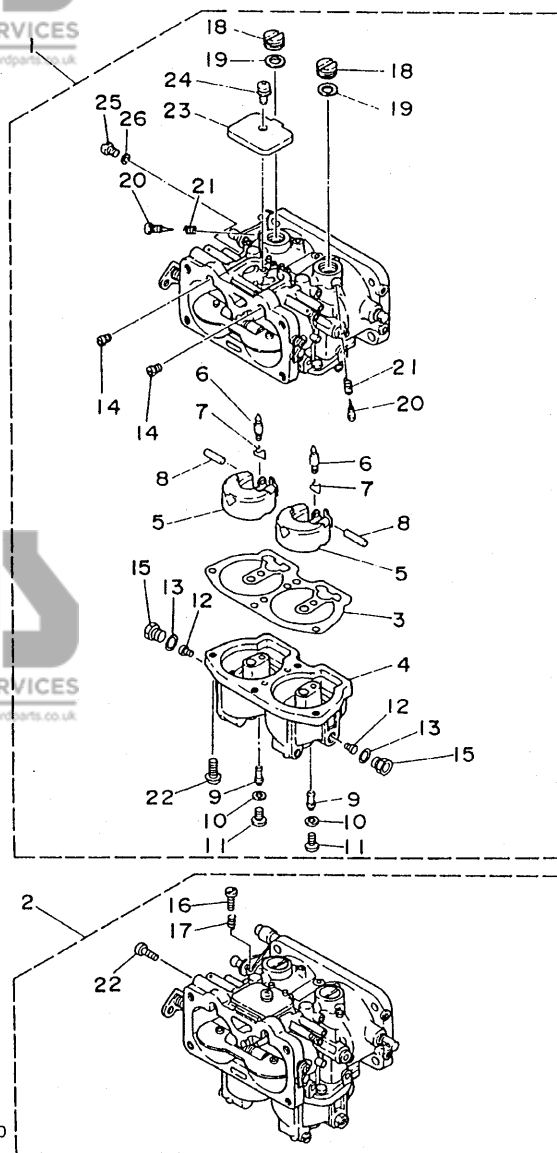


FIG. 6 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-14301-15	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1			
	6L1-14301-03	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1	1	
2	6E5-14302-15	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1			
	6L1-14302-03	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2		1	1	
3	64D-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	2	2	
4	64D-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	2	2	
5	6E5-14385-02	.FLOAT .FLOTTEUR	4	4	4	
6	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	4	4	4	
7	6E5-14159-00	.CLIP .JONG	4	4	4	
8	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	4	4	4	
9	64D-1492F-39	.JET, AIR SLOW (#78) .GICLEUR, AIR (#78)	4			
	64D-1492F-41	.JET, AIR SLOW (#82) .GICLEUR, AIR (#82)		4	4	
10	61U-14959-00	.GASKET .JOINT	4	4	4	
11	64D-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	4	4	4	
12	64D-1492E-88	.JET, MAIN (#176) .GICLEUR, PRINCIPAL (#176)	4			
	64D-1492E-90	.JET, MAIN (#180) .GICLEUR, PRINCIPAL (#180)		4	4	
13	6E5-14398-00	.GASKET .JOINT	4	4	4	
14	61A-1492H-12	.JET, SLOW AIR BLEED (#60) .GICLEUR, AIR (#60)	4	4	4	
15	61A-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	4	4	4	
16	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1	1	#2
17	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1	1	1	#2
18	6E5-14328-01	.PLUG .PLOT	4	4	4	
19	6E5-14979-00	.GASKET .JOINT	4	4	4	
20	6E5-14323-03	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	4	4	4	
21	6E5-14223-00	.SPRING, AIR ADJUSTING .RESSORT, DOSAGE DE L'AIR	4	4	4	
22	97980-05116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	9	9	9	
23	6E5-14527-01	.PLATE .PLAQUE	2	2	2	

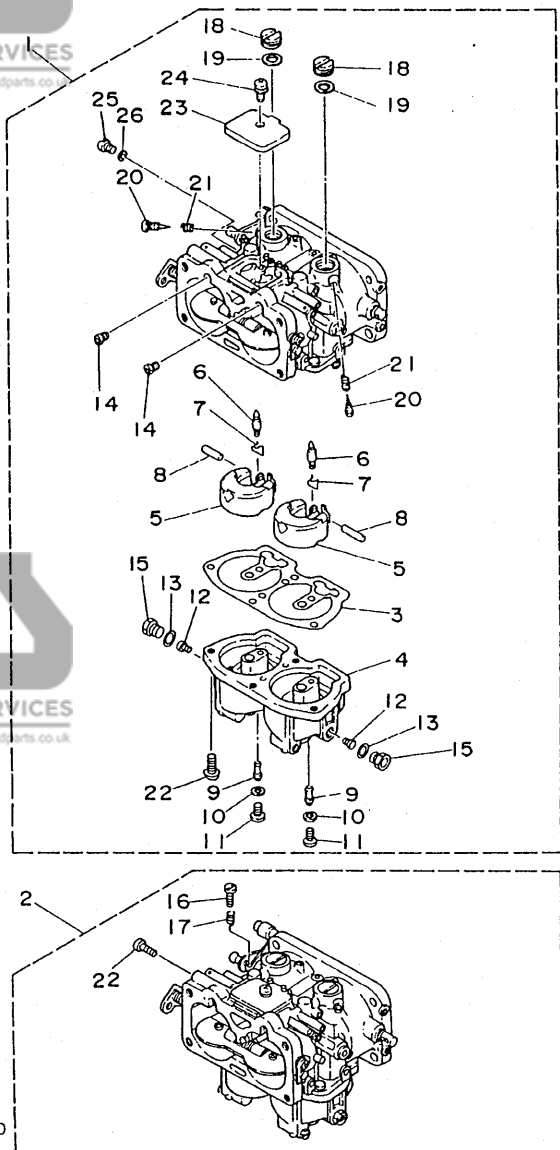
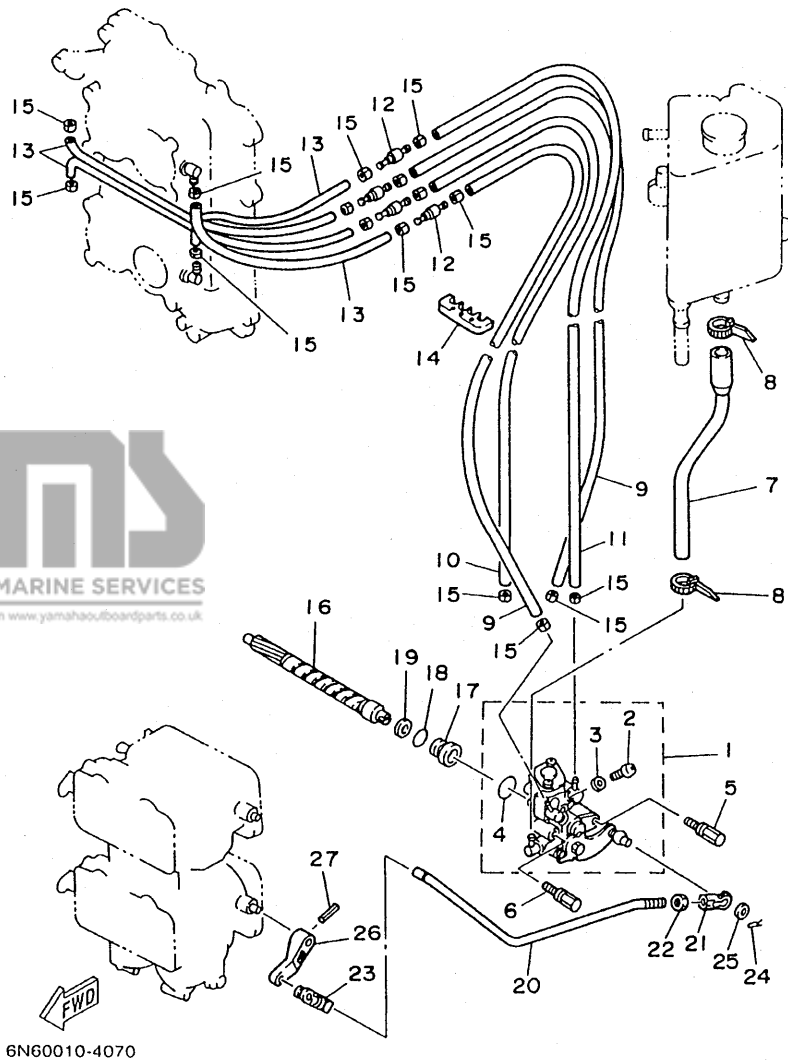


FIG. 6 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
24	97980-05108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	2	2	
25	6E5-14324-00	.SCREW, FLAT HEAD .VIS TETE PLATE	2	2	2	
26	6J8-14959-00	.GASKET .JOINT	2	2	2	



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FIG. 7 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N6-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1			
	6N7-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET		1	1	
2	6R3-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1	1	
3	6L2-13475-00	.GASKET .JOINT	1	1	1	
4	93210-19MA7	.O-RING .JOINT TORIQUE	1	1	1	
5	90109-06M40	BOLT BOULON	1	1	1	
6	90109-06M39	BOLT BOULON	1	1	1	
7	6N7-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	1	
8	90465-11M10	CLAMP BRIDE	2	2	2	
9	90445-07M89	HOSE DURITE	2	2	2	
10	90445-07196	HOSE DURITE	1	1	1	
11	90445-07M72	HOSE DURITE	1	1	1	
12	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	4	4	4	
13	90445-07M87	HOSE DURITE	4	4	4	
14	90464-07M06	CLAMP BRIDE	1	1	1	
15	90468-07M02	CLIP JONC	16	16	16	
16	6R3-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1	
17	6R3-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1	1	
18	93210-13M04	O-RING JOINT TORIQUE	1	1	1	
19	90202-08M44	WASHER, PLATE RONDELLE, PLATE	1	1	1	
20	6R3-41241-00	ROD, LINK BIELLE	1	1	1	
21	6H1-41237-00	JOINT, LINK RACCORD	1	1	1	
22	95380-05600	NUT ECROU	1	1	1	
23	6R5-41237-00	JOINT, LINK RACCORD	1	1	1	
24	90468-05M03	CLIP JONC	1	1	1	
25	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1	1	
26	6E5-14276-01	LEVER LEVIER	1	1	1	

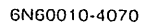
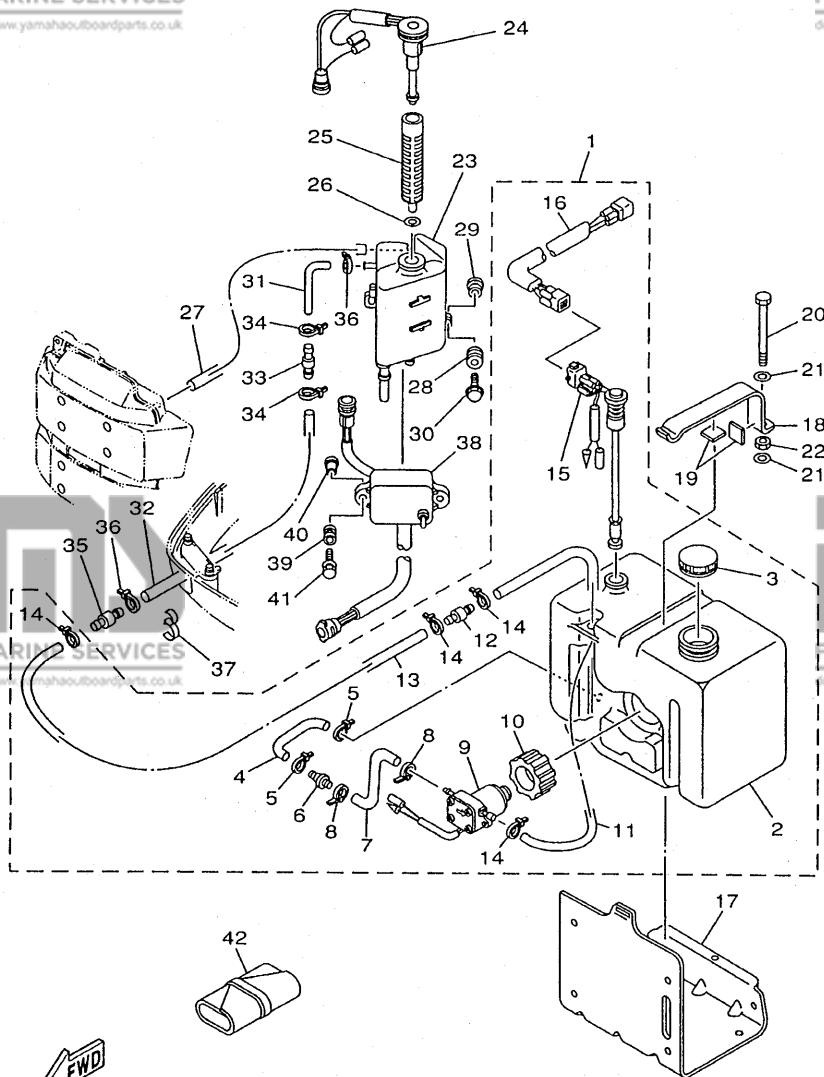


FIG. 8 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-21708-08	OIL TANK SUB-ASSY	1	1		
	6K1-21708-04	RESERVIO A HOSE			1	
2	6E5-21733-02	OIL TANK SUB-ASSY	1	1	1	
		RESERVOIR A PETROLE (ENS.)				
3	6E5-21770-03	.SUB TANK, OIL (10.5L)	1	1	1	
		.RESERVOIR A HUILE SECOURS:10.				
4	6E5-24322-00	.OIL TANK CAP ASSY	1	1	1	
		.CABOCHON DE RESERVOIR A HUILE				
5	90465-11M10	.PIPE 11	1	1	1	
		.DURITE				
6	646-24251-02	.CLAMP	2	2	2	
		.BRIDE				
7	6E5-24319-01	.STRAINER 1	1	1	1	
		.FILTRE 1				
8	90465-11M10	.PIPE, OIL	1	1	1	
		.DURITE A HUILE				
9	6E5-81900-01	.CLAMP	2	2	2	
		.BRIDE				
10	6E5-81922-00	.OIL FEED PUMP ASSY	1	1	1	
		.VIEUX				
11	6E5-24321-01	.GROMMET	1	1	1	
		.OEILLET CAOUTCHOUC				
12	6E5-24379-00	.PIPE 10	1	1	1	
		.DURITE				
13	90445-11M81	.PIPE, JOINT 4	1	1	1	
		.DURITE RACCORDEMENT				
	90445-11M10	.HOSE (L:3000)	1	1		
		.DURITE (L:3000)			1	
14	90465-11M10	.HOSE	4	4	4	
		.DURITE				
15	6E5-85720-04	.CLAMP	1	1	1	
		.BRIDE				
16	6R3-85721-30	.OIL LEVEL GAUGE ASSY	1	1	1	
		.JAUGE A HUILE CPLT				
	6R3-85721-80	.WIRE, LEAD (3M)	1	1		
		.FIL, SECONDAIRE (3M)			1	
17	6E5-21734-01-33	.WIRE, LEAD	1	1	1	
		.FIL, SECONDAIRE				
18	6E5-21798-01-33	HOLDER, OIL SUB TANK	1	1	1	
		SUPPORT, RESERV AUXIL A HUILE				
19	6E5-21746-00	BRAÇKET, DAMPER	1	1	1	
		SUPPORT, AMORTISSEUR				
20	97080-06100	DAMPER	2	2	2	
		AMORTISSEUR				
21	92990-06600	BOLT	1	1	1	
		BOULON				
22	95380-06600	WASHER, PLATE	2	2	2	
		RONDELLE, PLATE				
23	6E5-21750-05	NUT, HEXAGON	1	1	1	
		ECROU				
24	6G7-85730-03	OIL TANK ASSY	1	1	1	
		RESERVOIR A HUILE				
		OIL LEVEL GAUGE ASSY				
		VIEUX				

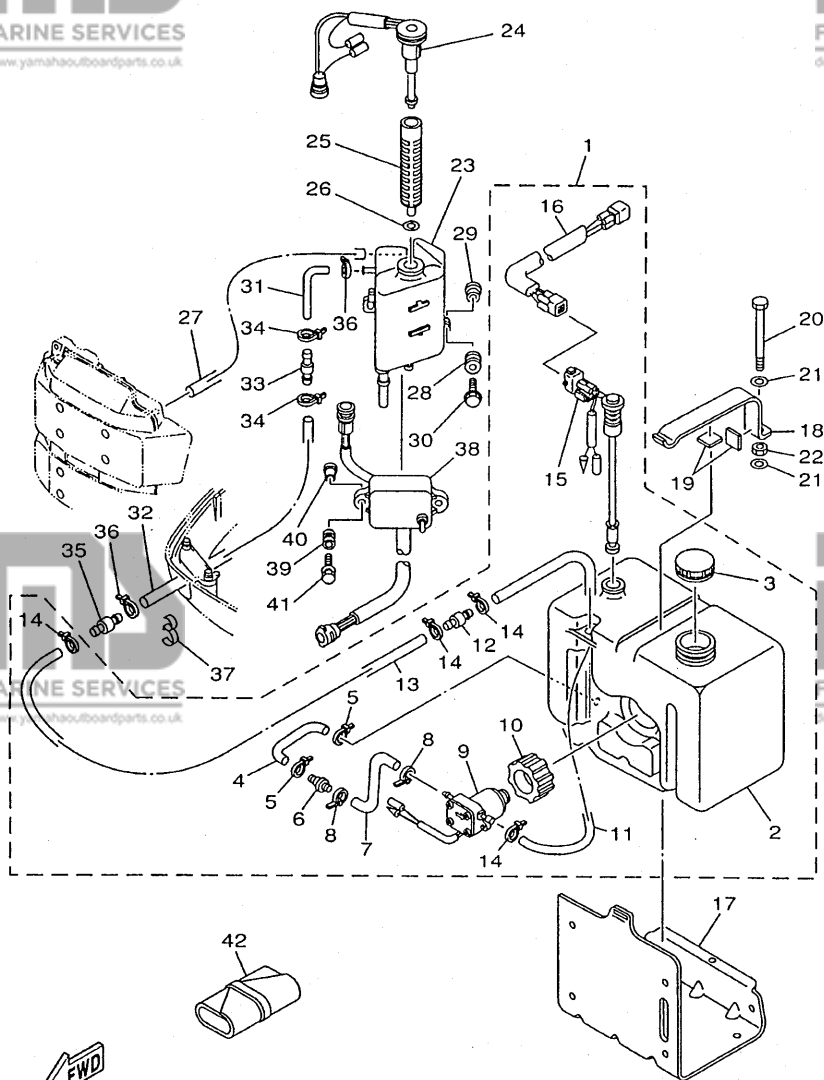


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FIG. 8 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
25	6E5-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	
26	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1	1	
27	90445-05M02	HOSE DURITE	1	1	1	
28	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	
29	624-42542-00	PIPE TUYAU	3	3	3	
30	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	
31	64E-24323-00	PIPE 12 DURITE	1	1	1	
32	90445-12M12	HOSE DURITE	1	1	1	
33	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	1	1	
34	90465-11M10	CLAMP BRIDE	2	2	2	
35	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	1	1	
36	90465-11M10	CLAMP BRIDE	2	2	2	
37	90464-13M34	CLAMP BRIDE	1	1	1	
38	6E5-85740-02	CONTROL UNIT ASSY UNITE DE CONTROLE COMPLETE	1	1	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2	2	
40	624-42542-00	PIPE TUYAU	2	2	2	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
42	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	1	



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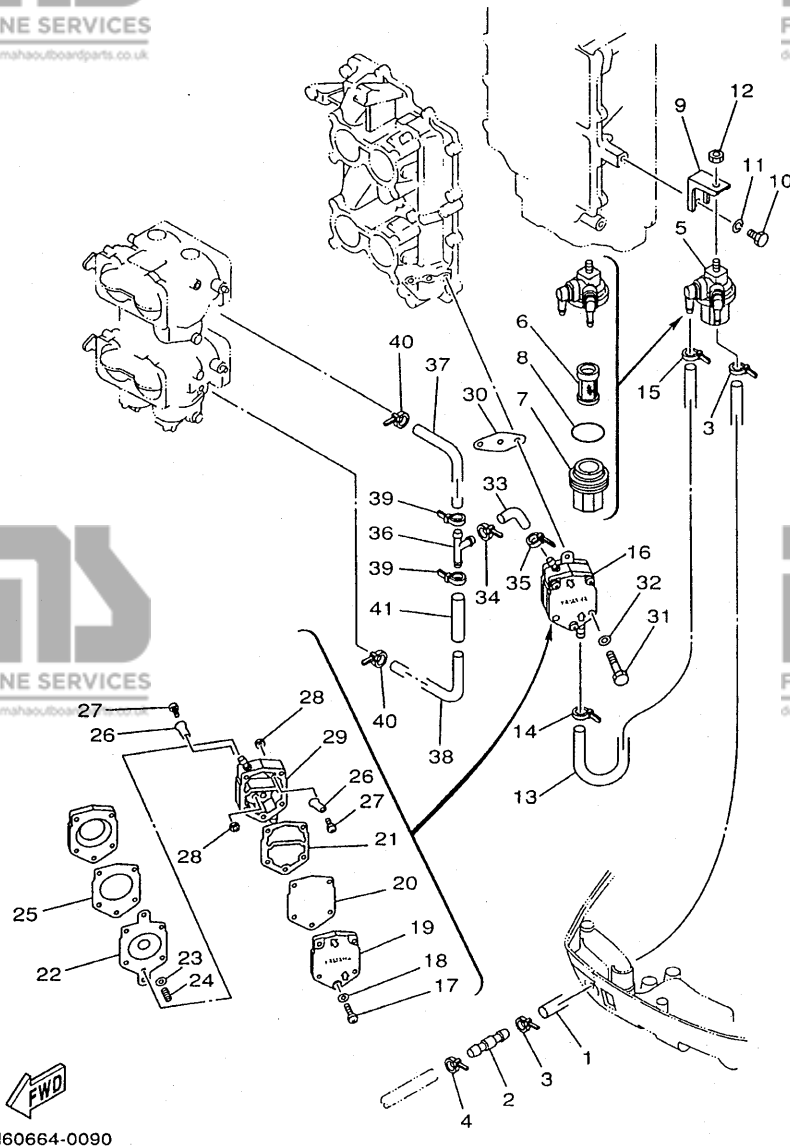
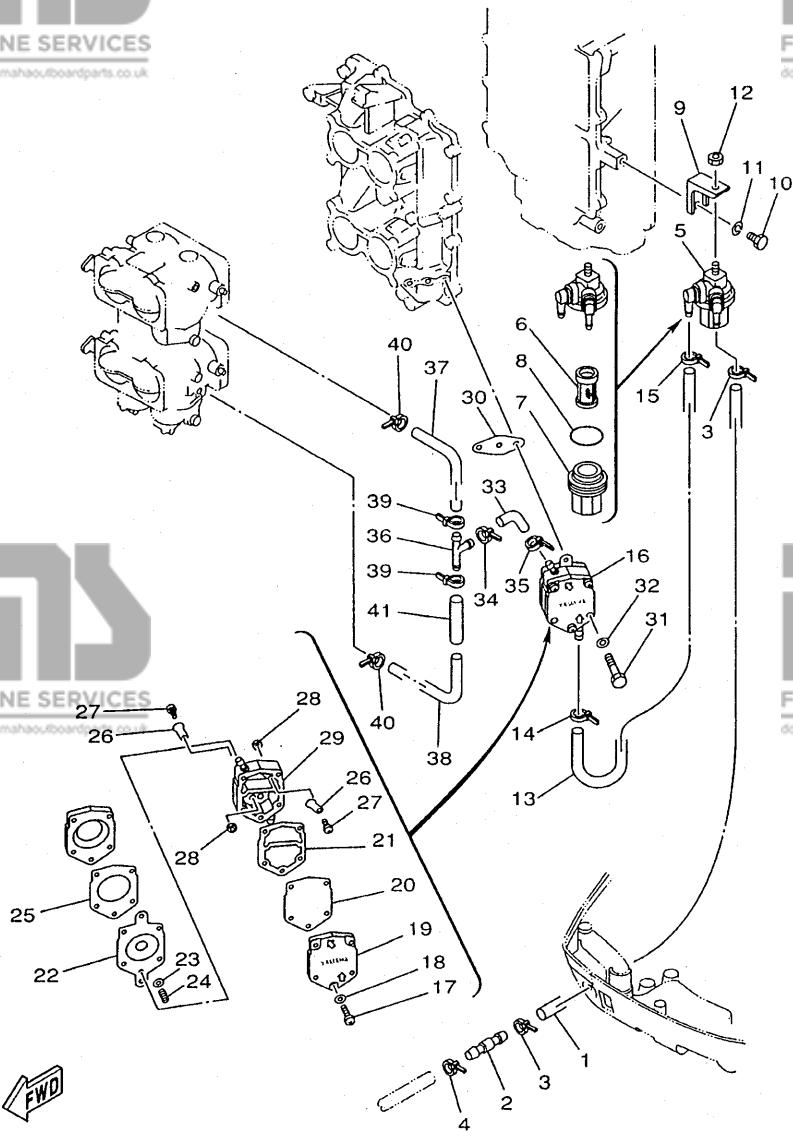


FIG. 9 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N7-24313-00	PIPE 3	1	1	1	
2	6R3-24377-00	DURITE 3	1	1	1	
3	90465-11M10	PIPE, JOINT 3	1	1	1	
4	90465-11M10	DURITE RACCORDEMENT	2	2	2	
5	6R3-24560-00	CLAMP	1	1	1	
6	61N-24563-00	BRIDE	1	1	1	
7	61N-24521-00	CLAMP	1	1	1	
8	93210-32738	BRIDE	1	1	1	
9	6E5-24566-00	FILTER ASSY	1	1	1	
10	97013-06014	ENS FILTRE	1	1	1	
11	92903-06100	ELEMENT, FILTER	1	1	1	
12	95380-08600	ELEMENT, FILTRE	1	1	1	
13	6E5-24314-00	CUP, FILTER	1	1	1	
14	90465-11M10	CUVETTE, FILTRE	1	1	1	
15	90465-11M10	O-RING	1	1	1	
16	6E5-24410-03	JOINT TORIQUE	1	1	1	
17	98503-05035	BRACKET, FILTER	1	1	1	
18	92903-05600	SUPPORT, FILTRE	1	1	1	
19	6E5-24413-00	BOLT	1	1	1	
20	6E5-24471-00	BOULON	1	1	1	
21	6E5-24435-00	WASHER, SPRING	1	1	1	
22	6E5-24411-00	RONDELLE, GROWER	1	1	1	
23	648-24424-00	NUT	1	1	1	
24	6E5-24423-00	ECROU	1	1	1	
25	6E5-24434-02	PIPE 4	1	1	1	
26	6A0-24421-01	DURITE 4	1	1	1	
27	6A0-14325-00	CLAMP	1	1	1	
		BRIDE	1	1	1	
		CLAMP	1	1	1	
		BRIDE	1	1	1	
		FUEL PUMP ASSY	1	1	1	
		POMPE A ESSENCE	3	3	3	
		SCREW, PAN HEAD	3	3	3	
		VIS, TETE TRONCONIQUE	3	3	3	
		WASHER, PLATE	1	1	1	
		RONDELLE, PLATE	1	1	1	
		BODY 2	1	1	1	
		CORPS 2	1	1	1	
		DIAPHRAGM	1	1	1	
		DIAPHRAGME	1	1	1	
		GASKET, BODY 2	1	1	1	
		JOINT, CORPS 2	1	1	1	
		DIAPHRAGM	1	1	1	
		DIAPHRAGME	1	1	1	
		SEAT, SPRING	1	1	1	
		SIEGE, RESSORT	1	1	1	
		SPRING, DIAPHRAGM	1	1	1	
		RESSORT, DIAPHRAGME	1	1	1	
		GASKET, BODY	1	1	1	
		JOINT, CORPS	4	4	4	
		VALVE, CHECK	4	4	4	
		SOUPAPE, RETENUE	4	4	4	
		SCREW, PAN HEAD	4	4	4	
		VIS TETE CONIQUE	4	4	4	



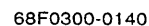
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FIG. 9 FUEL 1

CARBURANT 1

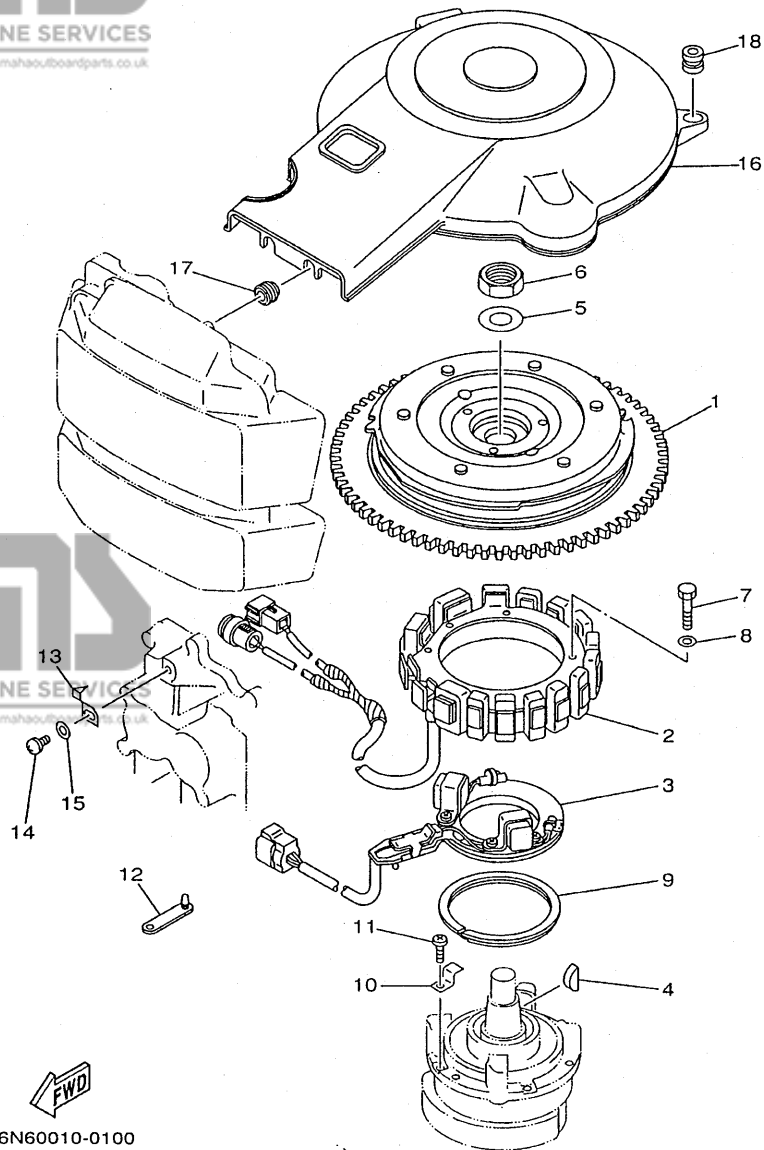
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
28	95380-03600	.NUT .ECROU	4	4	4	
29	6E5-24412-10	.BODY 1 .CORPS 1	1	1	1	
30	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	1	1	
31	97095-06050	BOLT BOULON	2	2	2	
32	92995-06600	WASHER RONDELLE	2	2	2	
33	6G5-24316-10	PIPE 6 DURITE 6	1	1	1	
34	90465-11M10	CLAMP BRIDE	1	1	1	
35	90465-11M10	CLAMP BRIDE	1	1	1	
36	6E5-24376-10	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	1	1	
37	6G5-24318-10	PIPE, OVERFLOW DURITE, REFOULEMENT	1	1	1	
38	6G5-24319-10	PIPE, OIL DURITE A HUILE	1	1	1	
39	90465-11M10	CLAMP BRIDE	2	2	2	
40	90465-11M10	CLAMP BRIDE	2	2	2	
41	90446-15M07	HOSE DURITE	1	1	1	

C6



CARBURANT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	115	130	L130	REMARKS
1	6YK-24306-41	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1	1	1	AP



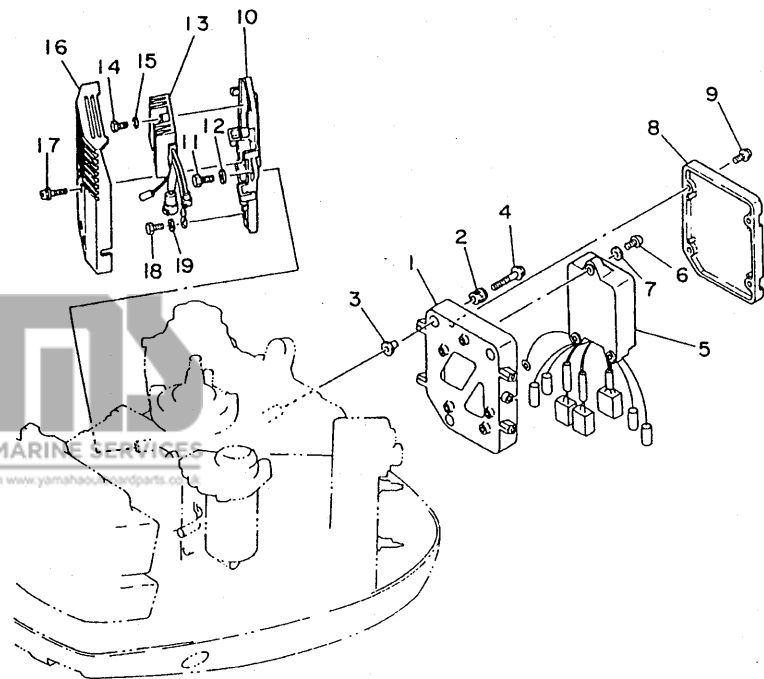
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FIG. 11 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N7-85550-00	ROTOR ASSY ROTOR CPLT	1	1	1	
2	6N7-85510-00	STATOR ASSY STATOR CPLT	1	1	1	
3	6E5-85580-00	COIL, PULSER BOBINE, PULSEUR	1	1	1	
4	90280-05015	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
5	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	1	1	
6	90170-20137	NUT ECROU	1	1	1	
7	97013-06065	BOLT BOULON	4	4	4	
8	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4	4	
9	688-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1	1	
10	688-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	4	4	4	
11	97880-06018	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4	
12	90464-12M00	CLAMP BRIDE	1	1	1	
13	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	1	
14	97885-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
15	92995-06600	WASHER RONDELLE	1	1	1	
16	6N7-81337-00	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1	1	
17	90480-12M11	GROMMET PASSE-FIL	2	2	2	
18	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	2	2	

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FIG. 12 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N7-85542-01-1S	BRACKET SUPPORT	1	1	1	
2	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	
3	624-42542-00	PIPE TUYAU	3	3	3	
4	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	
5	6N7-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	
6	97880-06020	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	3	3	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	3	3	
8	6N7-85537-00	COVER COUVERCLE	1	1	1	
9	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4	4	
10	6N7-81948-00-94	BRACKET JOINT TORIQUE	1	1	1	
11	97013-06016	BOLT BOULON	3	3	3	
12	92903-06600	WASHER, PLATE RONDELLE, PLATE	3	3	3	
13	6R3-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1	1	
14	97013-06025	BOLT BOULON	2	2	2	
15	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
16	6R3-81942-00	COVER COUVERCLE	1	1	1	
17	90159-06M08	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	4	4	
18	97013-06012	BOLT BOULON	1	1	1	
19	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	

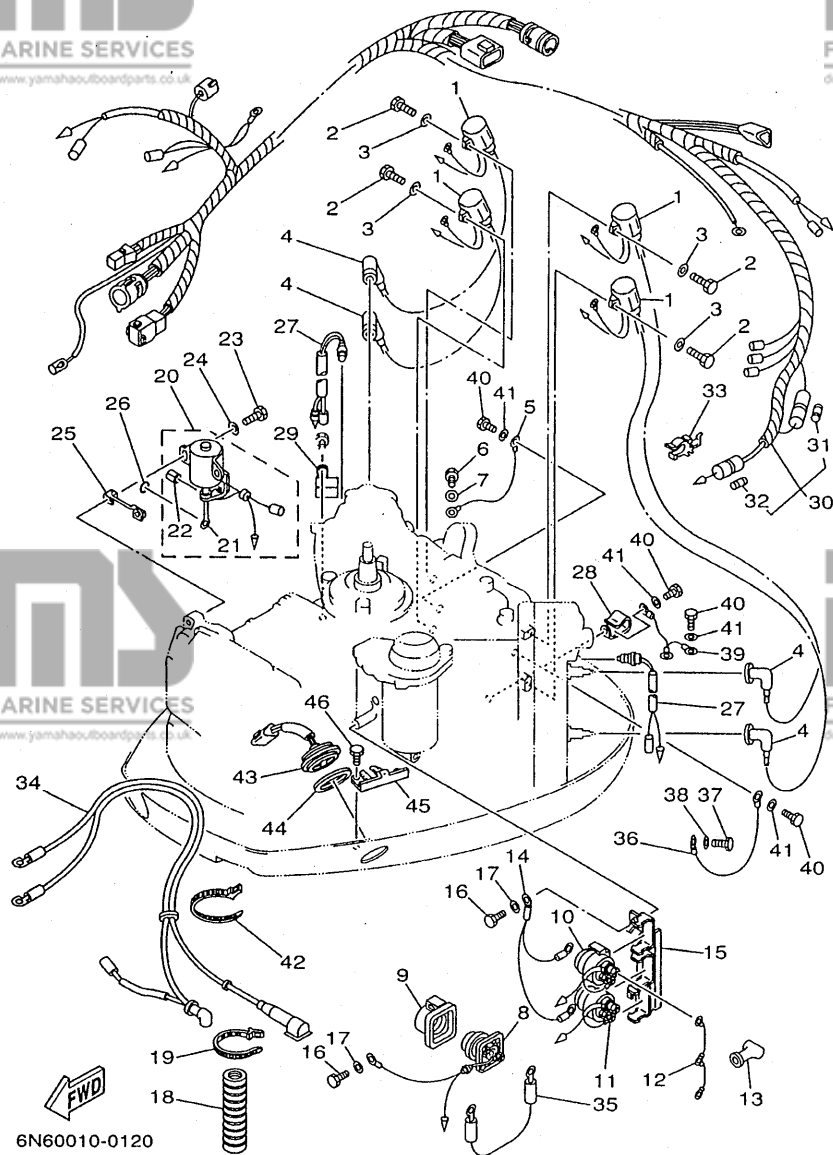


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6R3-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	4	4	4	
2	97095-06020	BOLT BOULON	4	4	4	
3	92995-06600	WASHER RONDELLE	4	4	4	
4	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	4	4	4	
5	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	1	1	
6	97095-06012	BOLT BOULON	1	1	1	
7	92995-06600	WASHER RONDELLE	1	1	1	
8	61A-81941-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	1	1	
9	689-81952-10	HOLDER, RELAY SUPPORT, RELAIS	1	1	1	
10	6E5-81950-00	RELAY ASSY RELAIS COMPLET	1	1	1	
11	6E5-8195A-00	RELAY ASSY RELAIS COMPLET	1	1	1	
12	6G5-87149-10	CONNECTOR RACCORD	1	1	1	
13	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	2	2	
14	6E5-82116-00	WIRE, MINUS LEAD FIL, NEGATIF	1	1	1	
15	6E5-81948-22	BRACKET JOINT TORIQUE	1	1	1	
16	97095-06016	BOLT BOULON	2	2	2	
17	92995-06600	WASHER RONDELLE	2	2	2	
18	6N7-83557-00	TUBE TUBE	1	1	1	I.DIA.: 22MM
19	90465-13M18	CLAMP BRIDE	1	1	1	
20	6N7-86110-00	SOLENOID SOLENOID	1	1	1	
21	6N7-86116-00	WIRE, PULL CABLE, TENSION	1	1	1	
22	91609-30010	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	
23	97095-06030	BOLT BOULON	2	2	2	
24	92995-06600	WASHER RONDELLE	2	2	2	
25	6N7-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	1	1	
26	93210-03261	O-RING JOINT TORIQUE	1	1	1	
27	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	2	2	

D3

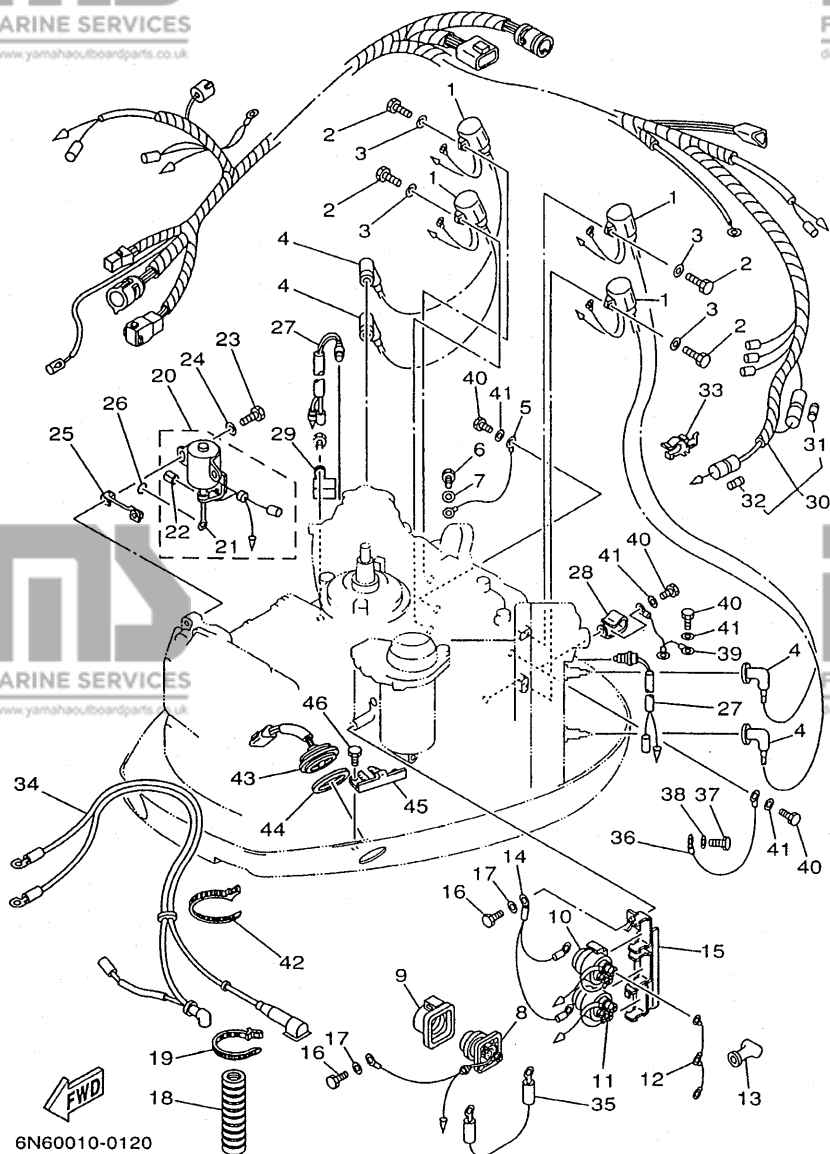
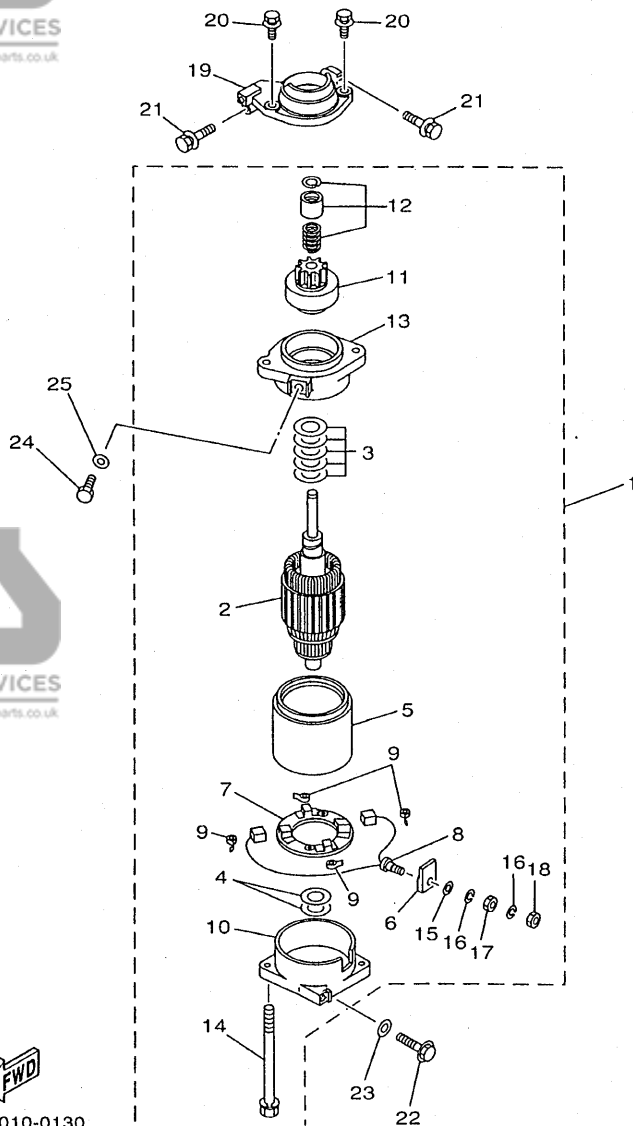


FIG. 13 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
28	90465-05M87	CLAMP	1	1	1	
29	90465-08M89	BRIDE	1	1	1	
30	6N7-82590-14	CLAMP	1	1	1	
		BRIDE				
31	663-82151-00	WIRE HARNESS ASSY	1	1	1	
		FAISCEAU DE FILS COMPLET				
32	705-82151-00	.FUSE (12V-20A)	1	1	1	
		.FUSIBLE (12V-20A)				
33	6G5-82152-00	.FUSE (30A)	1	1	1	
		FUSIBLE (30A)				
34	6N7-82105-02	HOLDER, FUSE	2	2	2	
		SUPPORT, FUSIBLE				
35	6N7-82117-00	WIRE HARNESS	1	1	1	
		FAISCEAU DE FILS				
36	6R3-82519-00	WIRE, LEAD	1	1	1	
		FIL, MASSE				
37	97095-06012	BOLT	1	1	1	
		BOULON				
38	92995-06600	WASHER	1	1	1	
		RONDELLE				
39	6E5-82531-10	WIRE, LEAD	1	1	1	
		FIL				
40	97095-06012	BOLT	4	4	4	
		BOULON				
41	92995-06600	WASHER	4	4	4	
		RONDELLE				
42	90465-13M18	CLAMP	1	1	1	
		BRIDE				
43	6R3-82563-00	TRIM & TILT SWITCH ASSY	1	1	1	
		INCLINER ET PARER COMMUTATEUR				
44	6E5-82587-00	GASKET	1	1	1	
		JOINT				
45	6R3-83614-00	BRACKET	1	1	1	
		SUPPORT				
46	97095-06012	BOLT	2	2	2	
		BOULON				

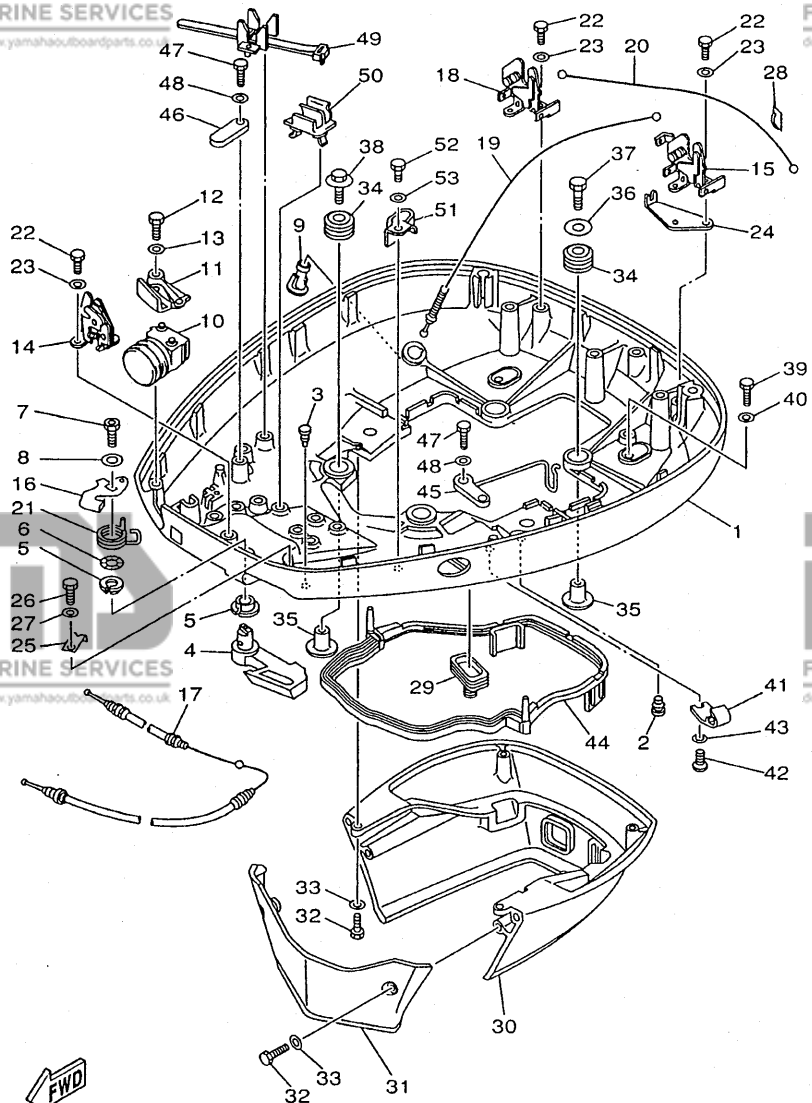


64D0010-0130

FIG. 14 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N7-81800-10	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1	1	
2	6N7-81850-10	.ARMATURE ASSY .INDUIT	1	1	1	
3	61A-81809-00	.WASHER KIT .JEU DE RONDELLES	1	1	1	
4	61A-81824-00	.WASHER 2 .RONDELLE 2	2	2	2	
5	6N7-81810-00	.STATOR ASSY STATOR COMPLET	1	1	1	
6	6K7-8182G-10	.BUSH, TERMINAL .DOUILLE	1	1	1	
7	6N7-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1	1	
8	6N7-81801-00	.BRUSH SET .CHARBON	1	1	1	
9	6N7-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4	4	4	
10	6N7-81820-10	.REAR BRACKET ASSY SUPPORT ARRIERE COMPLET	1	1	1	
11	6N7-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1	1	
12	6N7-81857-00	.RETAINER .ARRETOIR	1	1	1	
13	6N7-81830-00	.FRONT BRACKET ASSY SUPPORT AVANT	1	1	1	
14	6K7-81826-10	.BOLT .BOULON	2	2	2	
15	6E5-8182E-10	.WASHER .RONDELLE	1	1	1	
16	6E5-8182F-10	.WASHER .RONDELLE	2	2	2	
17	6E5-8182A-10	.NUT .ECROU	1	1	1	
18	6E5-8182K-10	.NUT .ECROU	1	1	1	
19	6R3-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	1	1	
20	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
21	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
22	90119-08M57	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	
23	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
24	97095-08016	BOLT BOULON	1	1	1	
25	92995-08600	WASHER RONDELLE	1	1	1	

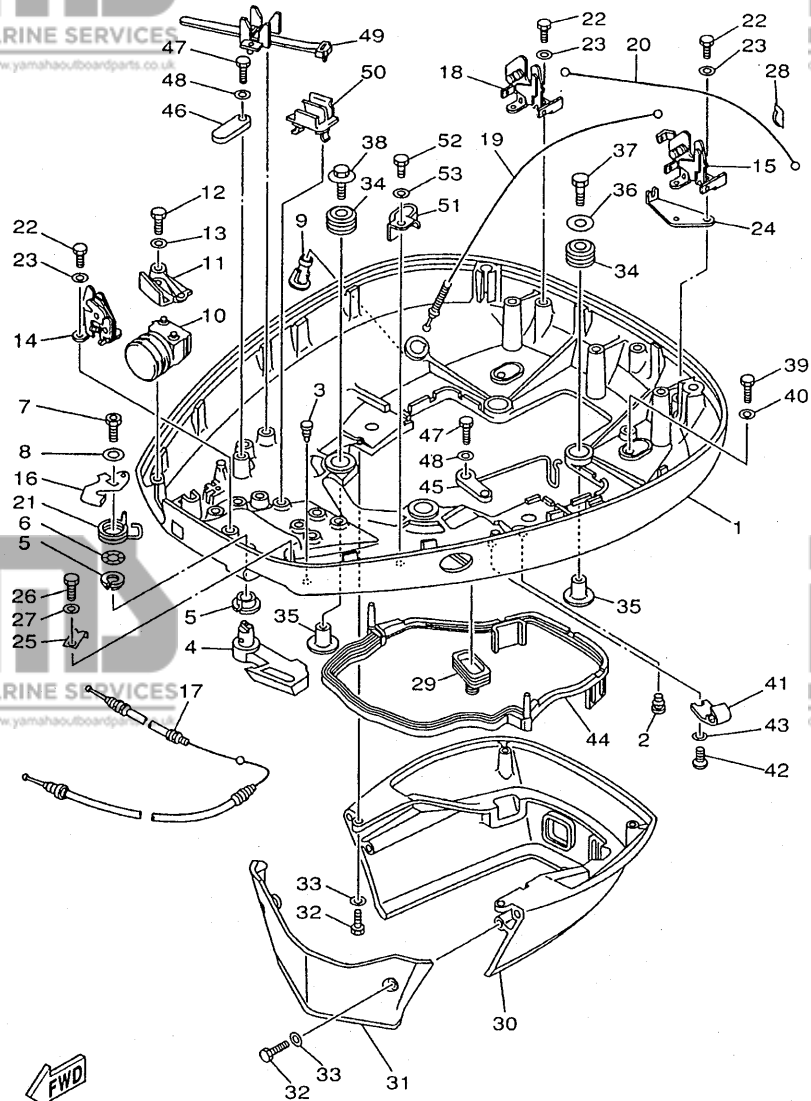


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FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N7-42711-43-8D	COWLING, BOTTOM CUVETTE	1	1	1	
2	90480-06M19	GROMMET PASSE-FIL	1	1	1	
3	6H4-42748-00	GROMMET PASSE-FIL	1	1	1	
4	6N7-42815-01-8D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
5	90386-13M88	BUSH DOUILLE	2	2	2	
6	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
7	90109-08M45	BOLT BOULON	1	1	1	
8	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	
9	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
10	6N7-42725-20	GROMMET PASSE-FIL	1	1	1	
11	6N7-42738-02-5B	PLATE, FITTING ETRIER	1	1	1	
12	97095-06016	BOLT BOULON	2	2	2	
13	92995-06600	WASHER RONDELLE	2	2	2	
14	6R3-42824-00	BASE, CLAMP LEVER BASE, BIRDE LEVIER	1	1	1	
15	6R3-42811-01	STAY SUPPORT	1	1	1	
16	6R3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
17	6N7-42850-00	WIRE COMPLETE FIL COMPLET	1	1	1	
18	6R3-42811-10	STAY SUPPORT	1	1	1	
19	6N7-42850-10	WIRE COMPLETE FIL COMPLET	1	1	1	
20	6N7-42850-20	WIRE COMPLETE FIL COMPLET	1	1	1	
21	6R3-42813-00	SPRING, CLAMP LEVER RESSORT	1	1	1	
22	97095-06016	BOLT BOULON	6	6	6	
23	92995-06600	WASHER RONDELLE	6	6	6	
24	6N7-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	1	1	
25	6R3-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	1	1	
26	97095-06010	BOLT BOULON	1	1	1	
27	92995-06600	WASHER RONDELLE	1	1	1	



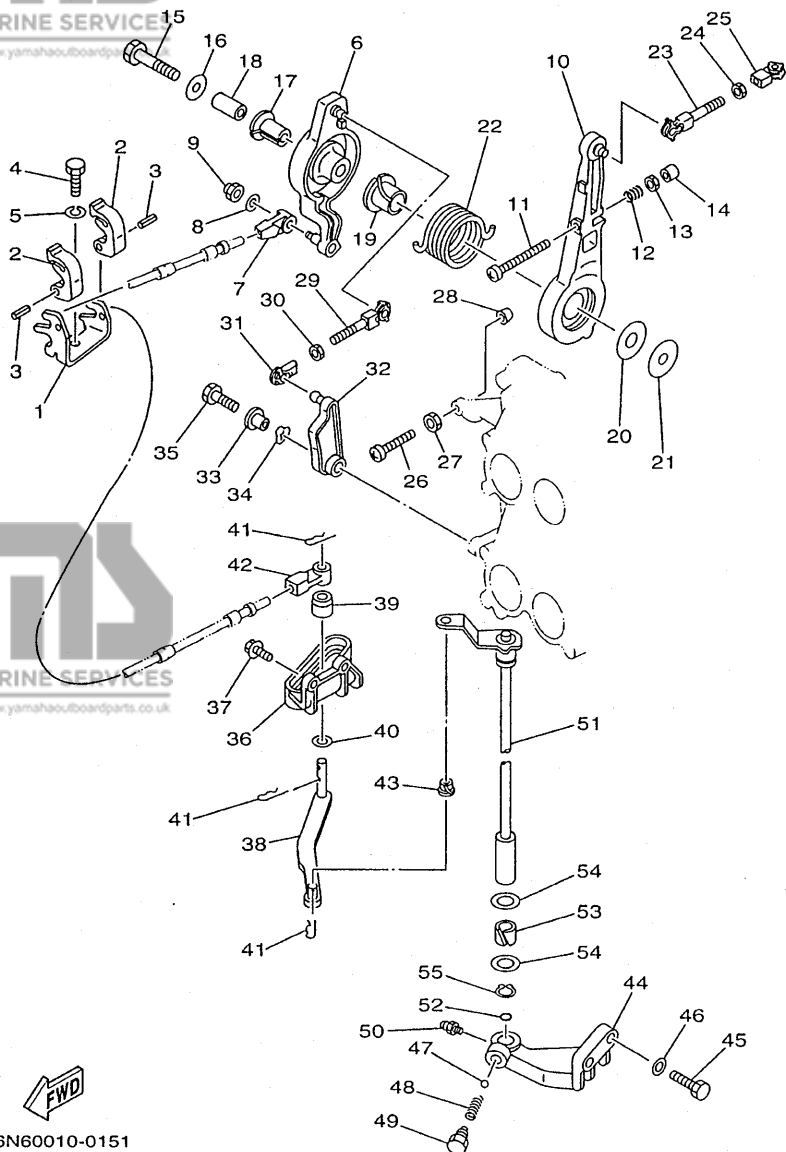
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FIG. 15 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
28	6N7-42841-00	MARK, CLAMP	1	1	1	
29	688-42726-10	ADHESIF, BRIDE	1	1	1	
30	6N7-42741-01-8D	GROMMET	1	1	1	
31	6R3-42771-01-8D	PASSE-FIL	1	1	1	
32	97095-06020	APRON	1	1	1	
33	92995-06600	CAPOT LATERAL	1	1	1	
34	90480-22M15	APRON	1	1	1	
35	90387-08M37	CAPOT LATERAL	1	1	1	
36	90201-08M54	BOLT	4	4	4	
37	97075-08035	BOULON	4	4	4	
38	90119-08M22	WASHER	4	4	4	
39	97095-06020	RONDELLE	4	4	4	
40	92995-06600	GROMMET	4	4	4	
41	6E5-24367-10	PASSE-FIL	4	4	4	
42	90157-06M01	COLLAR	4	4	4	
43	92990-06600	COLLERETTE	4	4	4	
44	6E5-42716-00	WASHER, PLATE	1	1	1	
45	6K7-82588-00	RONDELLE, PLATE	1	1	1	
46	6E5-82588-00	BOLT	1	1	1	
47	97095-06020	BOULON	1	1	1	
48	92995-06600	WASHER	3	3	3	
49	688-82594-00	RONDELLE	3	3	3	
50	6E5-82594-00	BOLT	2	2	2	
51	90465-12M25	BOULON	2	2	2	
52	97095-06012	WASHER	2	2	2	
53	92995-06600	RONDELLE	2	2	2	

D7



6N60010-0151

FIG. 16 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	1	
2	6E5-48538-00	CLAMP, CABLE 1 COLLIER	2	2	2	
3	91690-30012	PIN, SPRING GOUPILE, ELASTIQUE	2	2	2	
4	97095-08020	BOLT BOULON	1	1	1	
5	92995-08100	WASHER RONDELLE	1	1	1	
6	6E5-41632-02-1S	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	
7	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	
8	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	
9	90185-06M07	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	
10	6E5-41631-01-1S	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	
11	90157-06013	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
12	90501-16M12	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
13	95303-06600	NUT ECROU	1	1	1	
14	688-44194-00	CAP CAPUCHON	1	1	1	
15	97013-08045	BOLT BOULON	1	1	1	
16	90201-08M23	WASHER, PLATE RONDELLE, PLATE	1	1	1	
17	90386-12089	BUSH DOUILLE	1	1	1	
18	90387-08M16	COLLAR COLLERETTE	1	1	1	
19	90386-22M13	BUSH DOUILLE	1	1	1	
20	90202-12092	WASHER, PLATE RONDELLE, PLATE	1	1	1	
21	90201-08M13	WASHER, PLATE RONDELLE, PLATE	1	1	1	
22	90508-29M12	SPRING, TORSION RESSORT, TORSION	1	1	1	
23	6E5-41636-01	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	1	1	
24	95380-05600	NUT ECROU	1	1	1	
25	662-41237-01	JOINT, LINK RACCORD	1	1	1	
26	90157-06013	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
27	95303-06600	NUT ECROU	1	1	1	

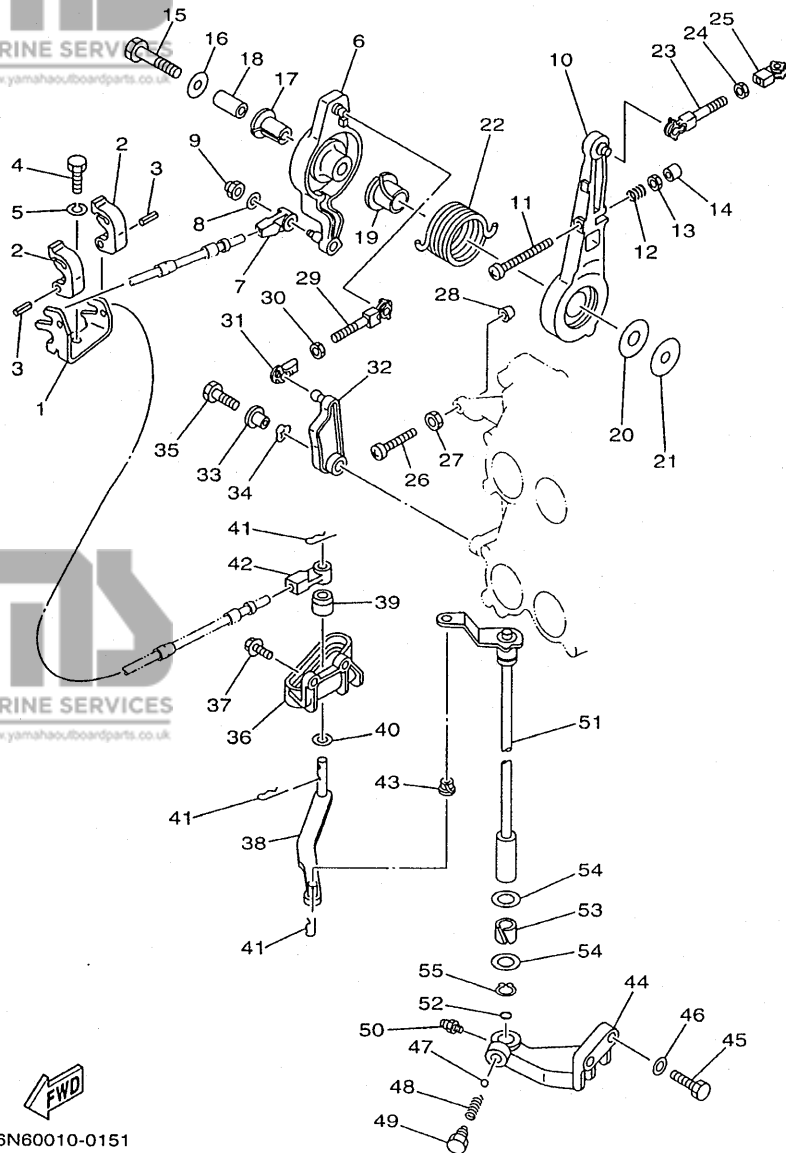


FIG. 16 CONTROL

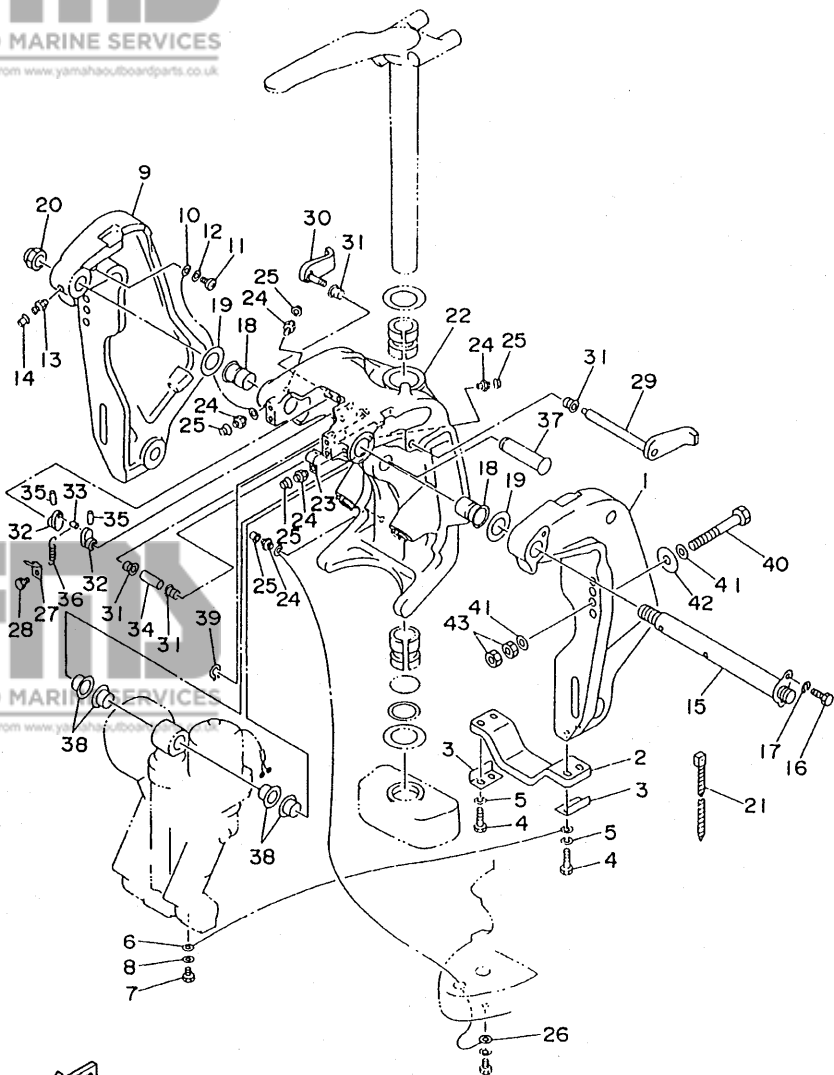
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
28	688-44194-00	CAP CAPUCHON	1	1	1	
29	688-41636-00	ROD, MAGNETO CONTROL BIELLE, COMMANDE D'AVANCE	1	1	1	
30	95380-05600	NUT ECROU	1	1	1	
31	662-41237-01	JOINT, LINK RACCORD	1	1	1	
32	6E5-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	1	
33	90387-06M29	COLLAR COLLERETTE	1	1	1	
34	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
35	97095-06025	BOLT BOULON	1	1	1	
36	6E5-44117-00-1S	BRACKET SUPPORT	1	1	1	
37	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
38	68F-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	
39	6E5-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	
40	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	1	1	
41	90468-18008	CLIP JONC	3	3	3	
42	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	
43	90386-06M12	BUSH DOUILLE	1	1	1	
44	6E5-44118-01-94	BRACKET SUPPORT	1	1	1	
45	97013-08030	BOLT BOULON	2	2	2	
46	92903-08600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
47	93501-04M02	BALL BILLE	1	1	1	
48	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
49	648-42715-00	BUSHING COUSSINET	1	1	1	
50	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1	1	
51	6E5-44120-03	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1		L
	6E5-44120-23	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	X
52	93210-09165	O-RING JOINT TORIQUE	1	1	1	
53	90386-16M66	BUSH DOUILLE	1	1	1	

E2



E3



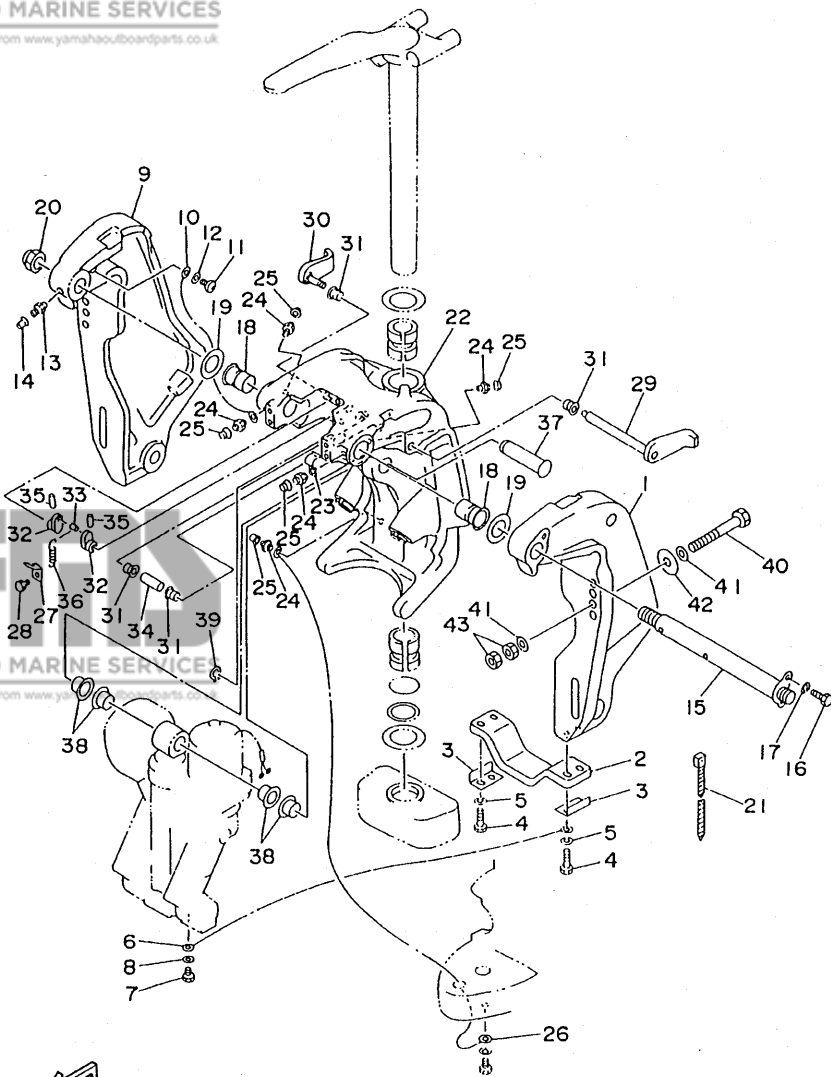
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FIG. 17 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	64E-43111-01-8D	BRACKET, CLAMP PRESSE	1	1	1	
2	6G5-45251-01	ANODE ANODE	1	1	1	
3	6G5-44526-00	PLATE PLAQUE	2	2	2	
4	97095-06030	BOLT BOULON	4	4	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	
7	97095-06010	BOLT BOULON	1	1	1	
8	92995-06600	WASHER RONDELLE	1	1	1	
9	64E-43112-01-8D	BRACKET, CLAMP PRESSE	1	1	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	
11	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
13	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1	1	
14	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1	1	AP
15	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1	
16	97095-08020	BOLT BOULON	1	1	1	
17	92995-08100	WASHER RONDELLE	1	1	1	
18	90386-25M31	BUSH DOUILLE	2	2	2	
19	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2	2	
20	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	
21	90465-11M10	CLAMP BRIDE	1	1	1	
22	64E-43311-10-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1	1		L
	64E-43311-20-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1	1	1	X
23	90465-08M63	CLAMP BRIDE	1	1	1	
24	93700-06M03	NIPPLE, GREASE GRAISSEUR	5	5	5	
25	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	5	5	AP
26	6E5-82147-00	WIRE, LEAD 4 FIL 4	1	1		L

E4

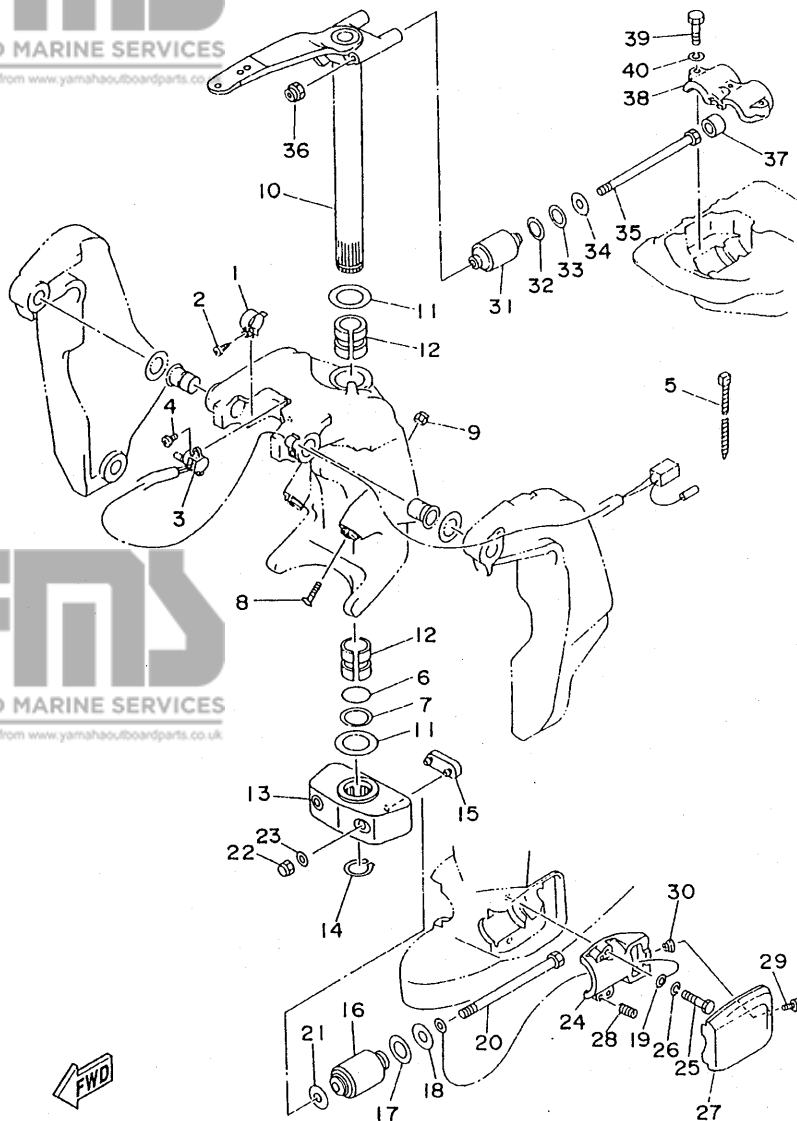


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FIG. 17 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
26	6E5-82147-20	WIRE, LEAD 4 FIL 4	1	1	1	X
27	6G5-43144-00	HOOK, SPRING CROCHET	1	1	1	
28	97095-06010	BOLT BOULON	1	1	1	
29	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	
30	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1	1	
31	90386-10M16	BUSH DOUILLE	4	4	4	
32	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2	2	
33	90249-06M19	PIN GOUPILLE	1	1	1	
34	90387-10M05	COLLAR COLLERETTE	1	1	1	
35	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE	2	2	2	
36	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1	1	
37	64E-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1	1	
38	90386-22M98	BUSH DOUILLE	4	4	4	
39	93410-22M11	CIRCLIP CIRCLIP, TYPE S	1	1	1	
40	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4	4	4	
41	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8	8	
42	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4	4	
43	95380-12600	NUT ECROU	8	8	8	



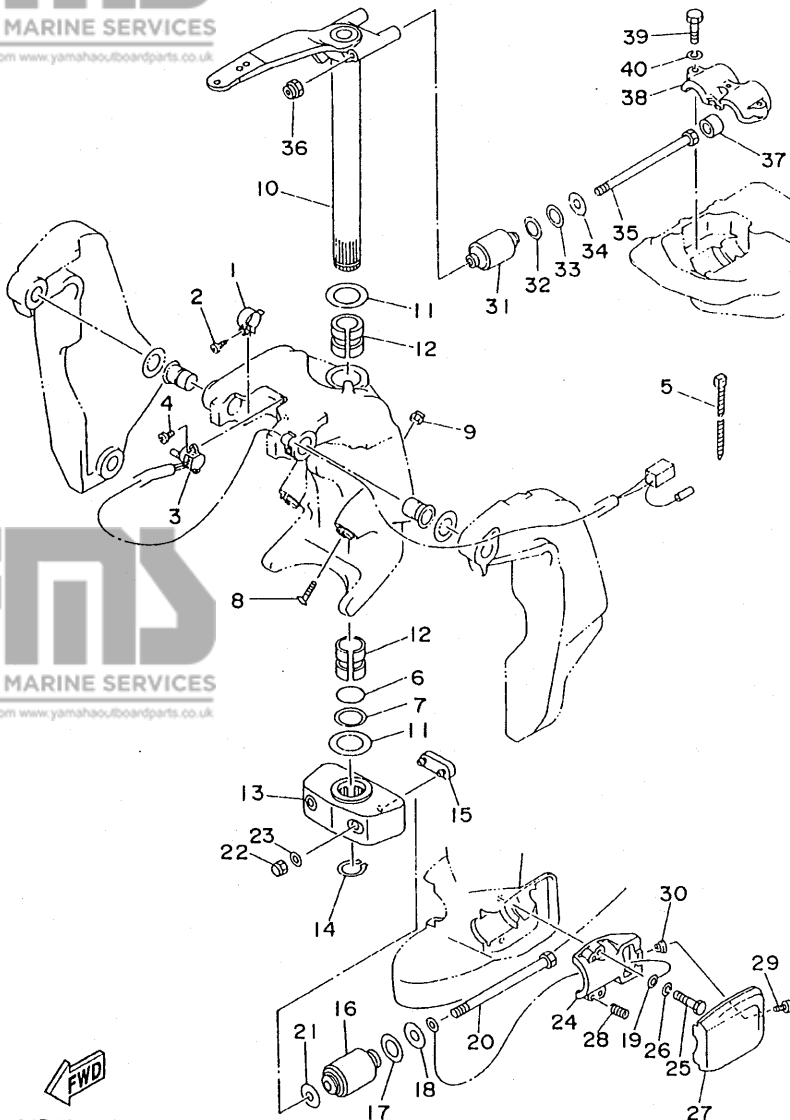
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FIG. 18 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	64E-43139-00	CAM, TRIM SENDER VILEBREQUIN TRUM	1	1	1	
2	97780-60525	SCREW, TAPPING VIS, TETE FRAISSE	1	1	1	
3	64E-83672-00	TRIM SENDER INCLINER RACCORD	1	1	1	
4	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
5	90465-11M10	CLAMP BRIDE	3	3	3	
6	93210-37MH7	O-RING JOINT TORIQUE	1	1	1	
7	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1	1	
8	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2	2	
9	95780-10300	NUT, FLANGE ECROU, A COLLERETTE	2	2	2	
10	6E5-42510-A1-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1		L
	6E5-42510-B1-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1	1	X
11	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2	2	2	
12	90386-38M32	BUSH DOUILLE	2	2	2	
13	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	1	1	1	
14	93410-37M04	CIRCLIP CIRCLIP, TYPE S	1	1	1	
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFRIEUR	1	1	1	
16	6E5-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEUR LATERAL	2	2	2	
17	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2	2	
18	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2	2	
19	6E5-82149-00	WIRE, LEAD 3 FIL 3	1	1	1	
20	90109-14M34	BOLT BOULON	2	2	2	
21	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2	2	
22	95380-14800	NUT ECROU	2	2	2	
23	92995-14600	WASHER RONDELLE	2	2	2	
24	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	2	2	2	
25	97095-10045	BOLT BOULON	4	4	4	
26	92995-10100	WASHER RONDELLE	4	4	4	

E6



64D0010-7170

FIG. 18 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
27	6E5-44553-01-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	2	2	
28	90501-16M28	SPRING, COMPRESSION RESSORT, COMPRESSION	4	4	4	
29	97885-06016	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	2	2	2	
30	90179-06066	NUT ECROU	2	2	2	
31	6E5-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATÉRAL	2	2	2	
32	90201-26M57	WASHER, PLATE RONDELLE, PLATE	2	2	2	
33	90202-26M18	WASHER, PLATE RONDELLE, PLATE	2	2	2	
34	90201-14M56	WASHER, PLATE RONDELLE, PLATE	2	2	2	
35	90109-12M37	BOLT BOULON	2	2	2	
36	90185-12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOQUANT	2	2	2	
37	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	2	2	
38	6E5-44511-00-5B	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPÉRIEUR	1	1	1	
39	97095-10045	BOLT BOULON	3	3	3	
40	92995-10100	WASHER RONDELLE	3	3	3	

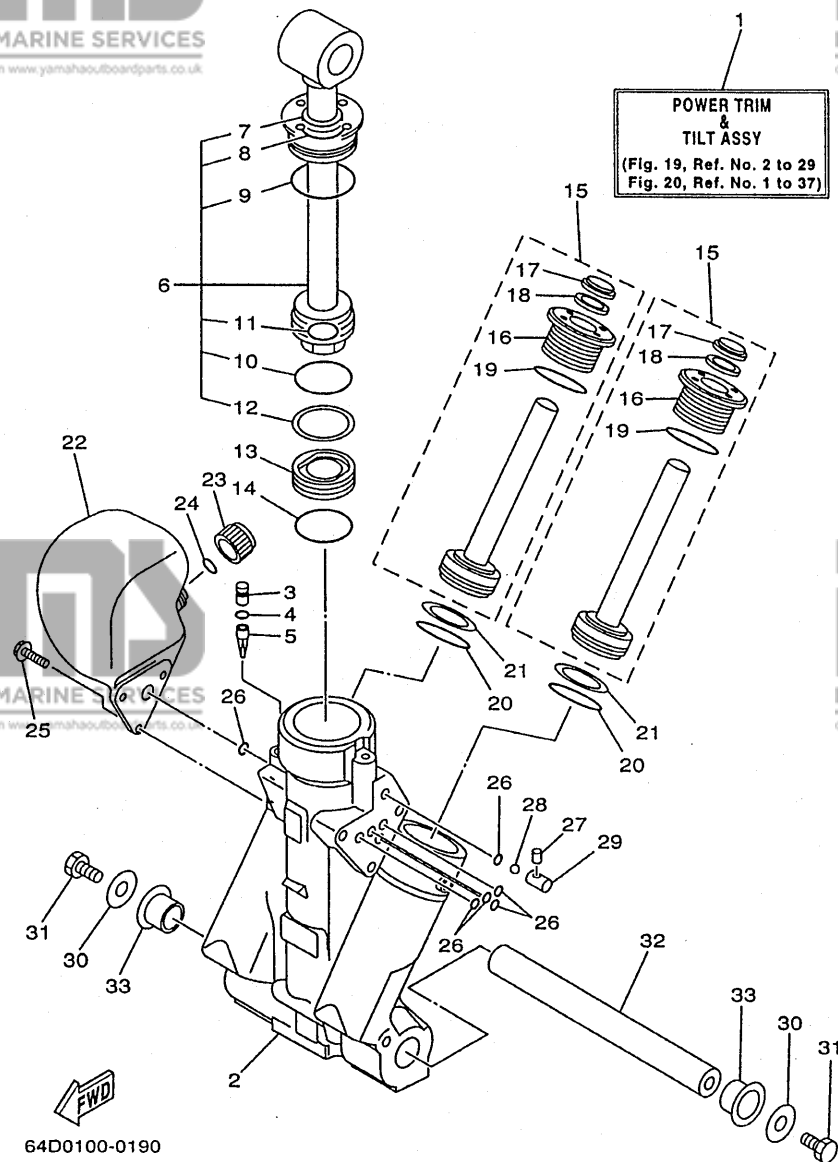
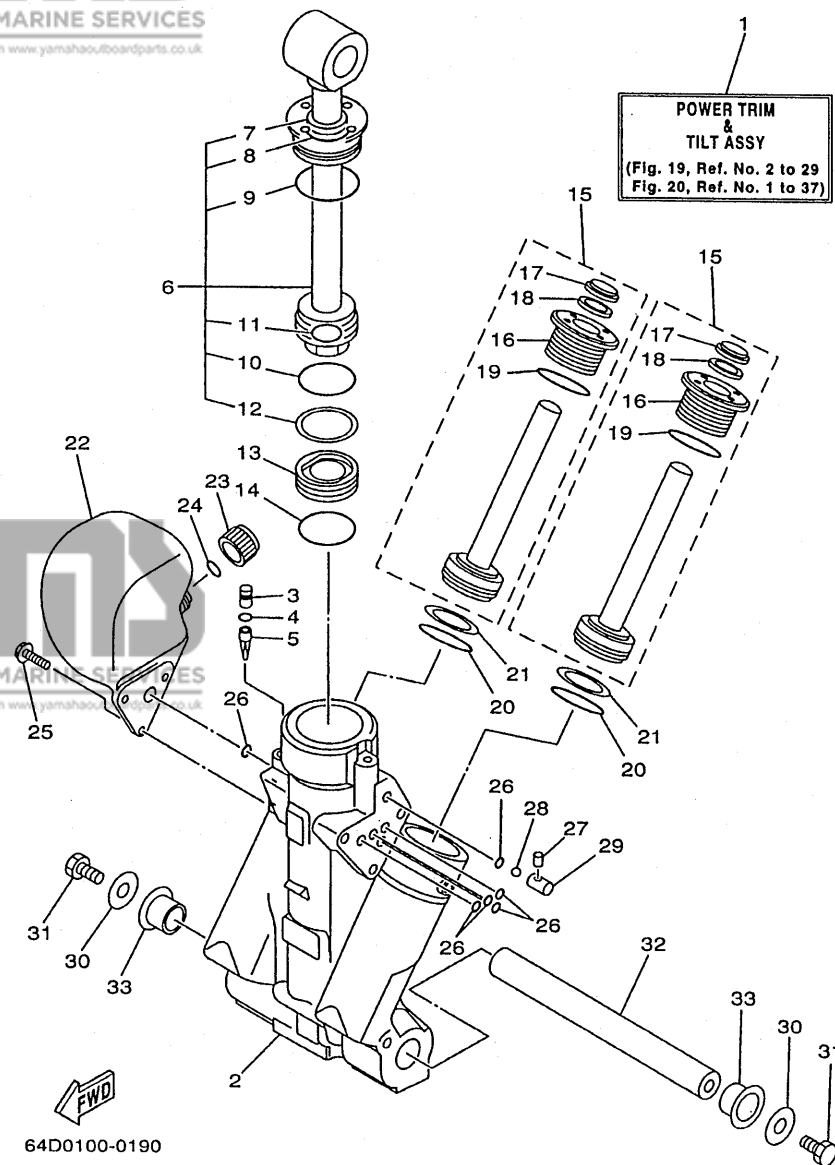


FIG. 19 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	64E-43800-00-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	1	1	
2	64E-43825-00	HOUSING, TRIM & TILT CARTER	1	1	1	
3	64E-4388J-00	PLUG 2 BOUCHON 2	1	1	1	
4	93210-10M74	O-RING JOINT TORIQUE	1	1	1	
5	64E-43817-00	FILTER 2 FILTRE 2	1	1	1	
6	64E-43810-00	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	1	1	
7	64E-43898-00	SEAL, DUST 2 JOINT ANTI-PUSSIERE	1	1	1	
8	64E-43867-00	O-RING JOINT TORIQUE	1	1	1	
9	64E-43866-00	O-RING JOINT TORIQUE	1	1	1	
10	6E5-43862-00	O-RING JOINT TORIQUE	1	1	1	
11	64E-43883-00	O-RING JOINT TORIQUE	1	1	1	
12	6E5-43872-00	RING, BACK UP RESSORT	1	1	1	
13	6E5-43814-02	PISTON, FREE PISTON	1	1	1	
14	6E5-43862-00	O-RING JOINT TORIQUE	1	1	1	
15	64E-43820-00	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	2	2	2	
16	64E-43821-00	SCREW, TRIM CYLINDER END VIS	1	1	1	
17	64E-43822-00	SEAL, TRIM DUST JOINT	1	1	1	
18	64E-4384J-00	SEAL, TRIM DOWN JOINT	1	1	1	
19	6G5-43864-00	O-RING JOINT TORIQUE	1	1	1	
20	6E5-43864-00	O-RING JOINT TORIQUE	2	2	2	
21	6E5-43874-01	RING, BACK UP RESSORT	2	2	2	
22	64E-43828-00	BODY, RESERVOIR CORPS	1	1	1	
23	64E-43829-00	PLUG, RESERVOIR BOUCHON	1	1	1	
24	64E-43897-00	O-RING JOINT TORIQUE	1	1	1	
25	64E-4388E-00	BOLT, SCREW BOUCHON	3	3	3	
26	64E-43869-00	O-RING JOINT TORIQUE	6	6	6	
27	64E-4381G-00	PIN COUILL	1	1	1	

FIG. 19 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
28	6E5-43858-00	BALL BILLE	1	1	1	
29	6E5-4382G-00	VALVE SEAT JEU DE POINTEAUX	1	1	1	
30	90201-08M14	WASHER, PLATE RONDELLE, PLATE	2	2	2	
31	97080-08016	BOLT BOULON	2	2	2	
32	64E-43818-01	PIN, LOWER SHOCK MOUNT AXE, INFÉRIEUR AMORTISSEUR	1	1	1	
33	90386-22M98	BUSH DOUILLE	2	2	2	



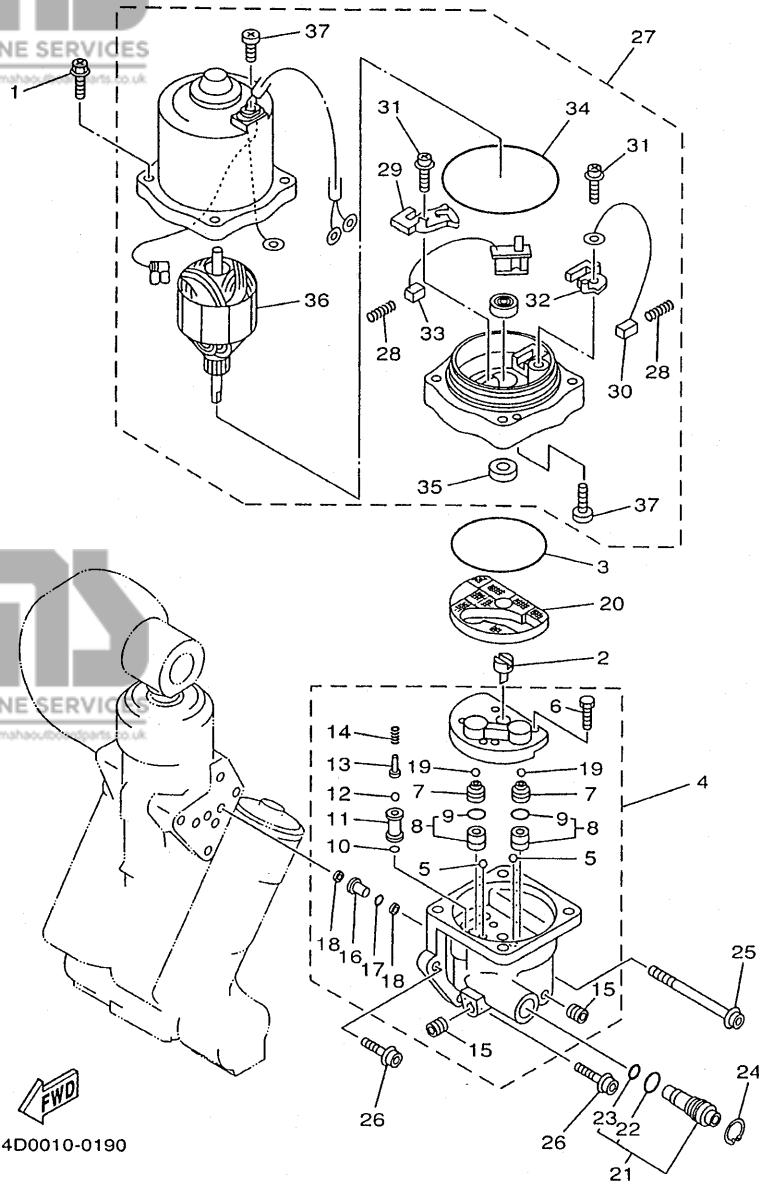
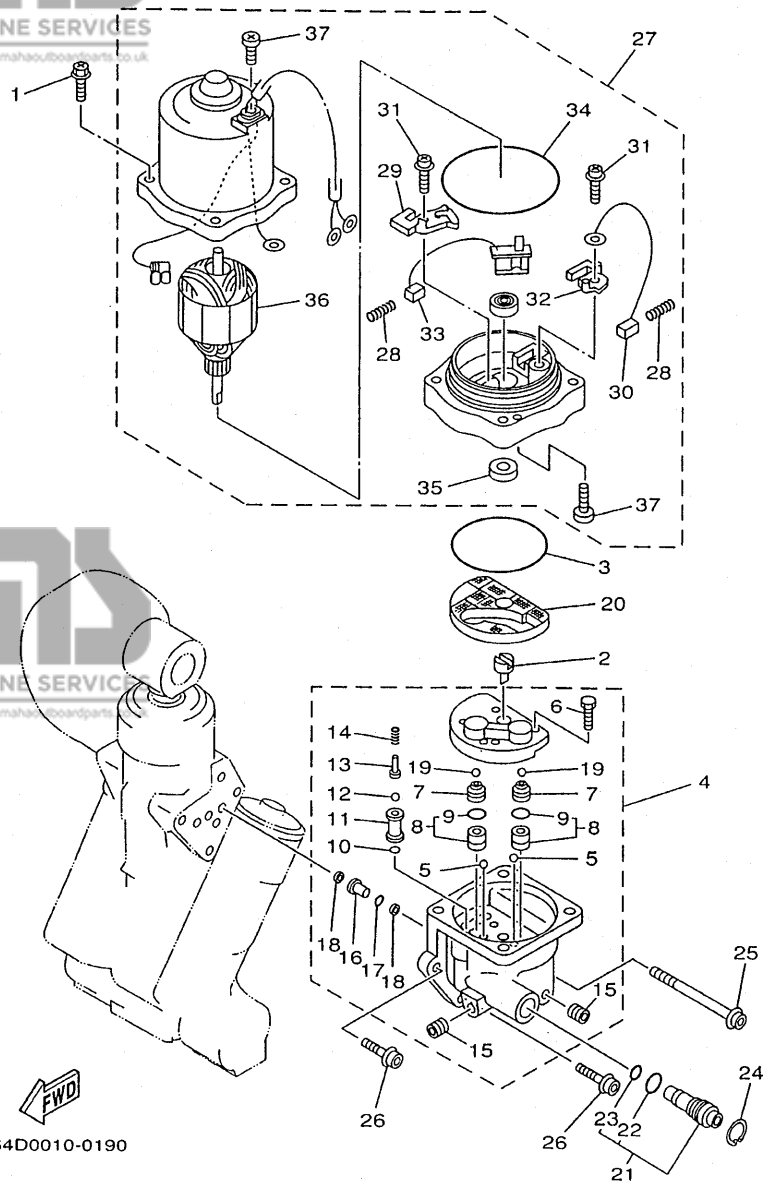


FIG. 20 POWER TRIM & TILT ASSY 2 **PUISSANCE PARER ET INCLINER 2**

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	64E-4388E-00	BOLT, SCREW BOUCHON	4	4	4	
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1	1	1	
3	64E-43868-00	O-RING JOINT TORIQUE	1	1	1	
4	64E-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1	1	
5	72X-43858-00	BALL BILLE	2	2	2	
6	64E-43843-00	SCREW, VALVE LOCK VIS	4	4	4	
7	64E-43841-00	PISTON, SHUTTLE PISTON	2	2	2	
8	64E-43802-00	VALVE SUB ASSY CLAPET AUXILIAIRE (ENS.)	2	2	2	
9	6E5-43896-00	O-RING JOINT TORIQUE	1	1	1	
10	6G5-43863-00	O-RING JOINT TORIQUE	1	1	1	
11	64E-43851-00	SEAT, RELIEF VALVE SIEGE	1	1	1	
12	64E-43858-00	BALL BILLE	1	1	1	
13	64E-43859-00	PIN, VALVE SUPPORT GOUPILLE	1	1	1	
14	64E-43855-00	SPRING, UP RELIEF RESSORT	1	1	1	
15	6E5-43826-01	PLUG, TAPER SCREW BOUCHON	2	2	2	
16	64E-43850-00	VALVE SUB ASSY CLAPET AUXILIAIRE (ENS.)	1	1	1	
17	64E-43865-00	O-RING JOINT TORIQUE	1	1	1	
18	64E-43816-00	FILTER 1 FILTRE 1	2	2	2	
19	64E-43858-00	BALL BILLE	2	2	2	
20	64E-43817-10	FILTER 2 FILTRE 2	1	1	1	
21	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1	1	1	
22	72X-85075-L0	O-RING JOINT TORIQUE	1	1	1	
23	64E-43862-00	O-RING JOINT TORIQUE	1	1	1	
24	64E-43875-00	RING, SNAP RESSORT	1	1	1	
25	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1	
26	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2	
27	64E-43880-00	MOTOR ASSY MOTEUR (ENS.)	1	1	1	



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FIG. 20 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
28	6H1-4386K-10	.SPRING, BRUSH .RESSORT, BALAI	2	2	2	
29	64E-4380J-00	.HOLDER, BRUSH .PORTE-BALAI	1	1	1	
30	64E-43891-00	.BRUSH 1 .BALAI 1	1	1	1	
31	98507-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2	
32	64E-4380F-00	.HOLDER, BRUSH 2 .PORTE-BALAI 2	1	1	1	
33	64E-43892-00	.BRUSH 2 .BALAI 2	1	1	1	
34	6G5-43865-00	.O-RING .JOINT TORIQUE	1	1	1	
35	93102-08M43	.OIL SEAL .JOINT SPY	1	1	1	
36	64E-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1	1	1	
37	64E-43843-10	.SCREW, VALVE LOCK .VIS	3	3	3	

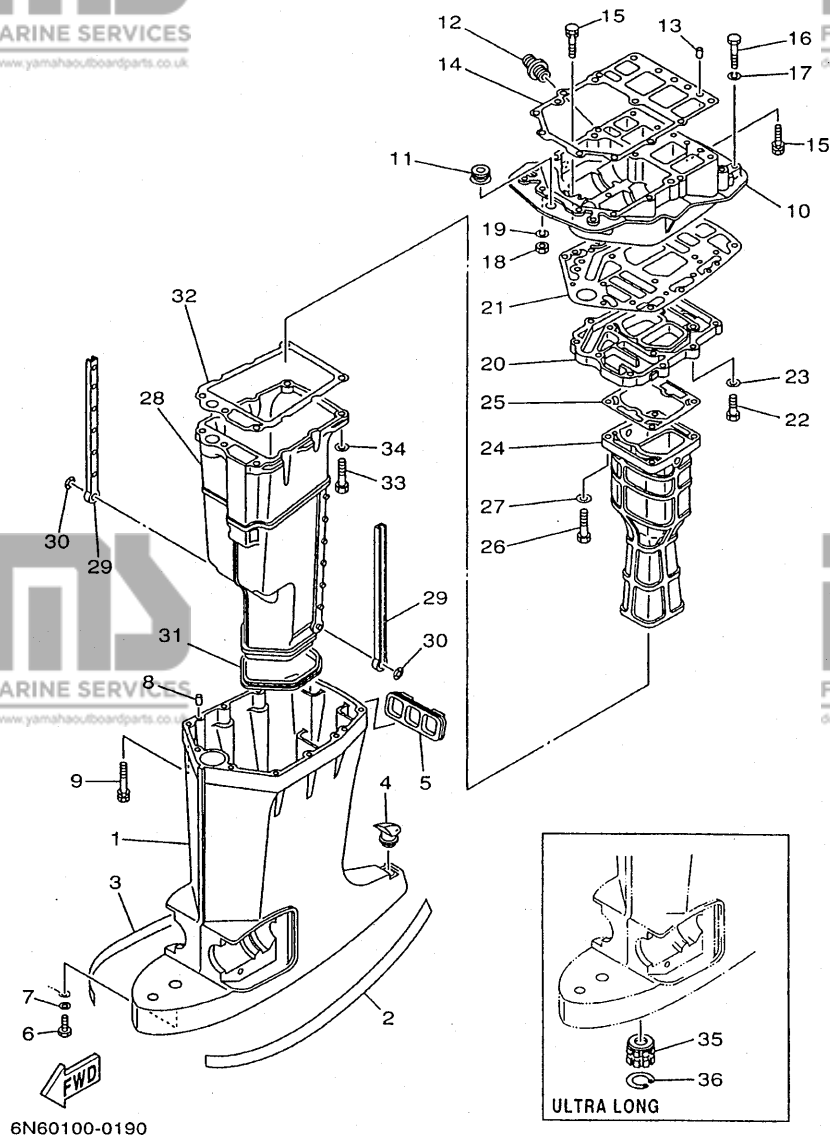


FIG. 21 UPPER CASING

FOURREAU

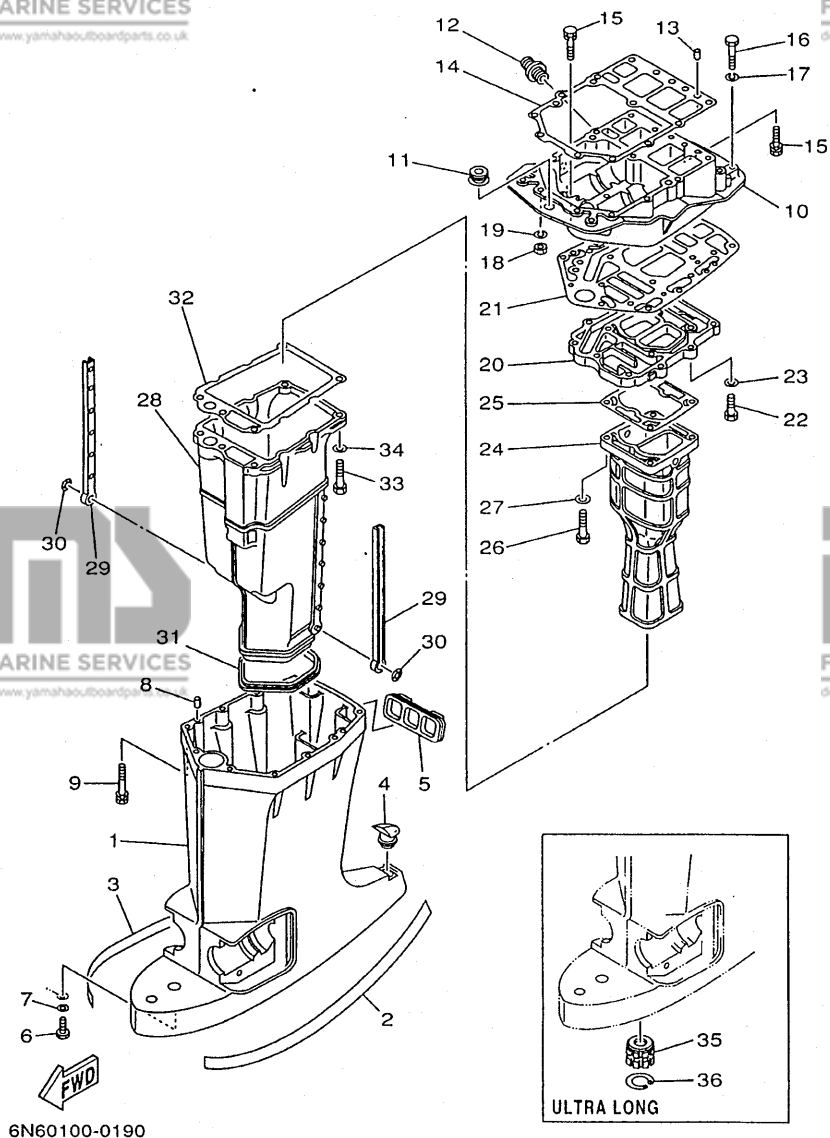
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-45111-02-8D	CASING, UPPER FOURREAU	1	1		L
	6E5-45111-23-8D	CASING, UPPER FOURREAU	1	1	1	X
2	6R3-42791-41	MARK 1 ETIQUETTE 1	1	1	1	
3	6R3-42792-41	MARK ETIQUETTE	1	1	1	
4	6E5-45155-00	CAP CAPUCHON	1	1	1	
5	6E5-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	1	1	
6	97095-06010	BOLT BOULON	1	1	1	
7	92995-06600	WASHER RONDELLE	1	1	1	
8	93608-12M05	PIN, DOWEL GOUJON	2	2	2	
9	90119-08M78	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	
10	6G5-41137-02-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	
11	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	
12	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1	1	
13	93608-12M05	PIN, DOWEL GOUJON	2	2	2	
14	6G5-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	
15	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	
16	97095-08045	BOLT BOULON	2	2	2	
17	92995-08100	WASHER RONDELLE	2	2	2	
18	95380-08700	NUT ECROU	2	2	2	
19	92995-08100	WASHER RONDELLE	2	2	2	
20	6G5-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	1	
21	6G5-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	
22	97095-08030	BOLT BOULON	4	4	4	
23	92995-08600	WASHER RONDELLE	4	4	4	
24	6E5-41132-10-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1			
25	6E5-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1			

F5

FIG. 21 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
25	6G5-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT		1	1	
26	97095-08045	BOLT BOULON	4	4	4	
27	92995-08600	WASHER RONDELLE	4	4	4	
28	6E5-14711-01-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1	1	
29	6E5-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	2	2	
30	90183-05M02	NUT, SPRING ECROU, RESSORT	2	2	2	
31	6E5-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	
32	6E5-41135-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	
33	97095-08045	BOLT BOULON	5	5	5	
34	92995-08600	WASHER RONDELLE	5	5	5	
35	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1	1	X
36	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1	1	X



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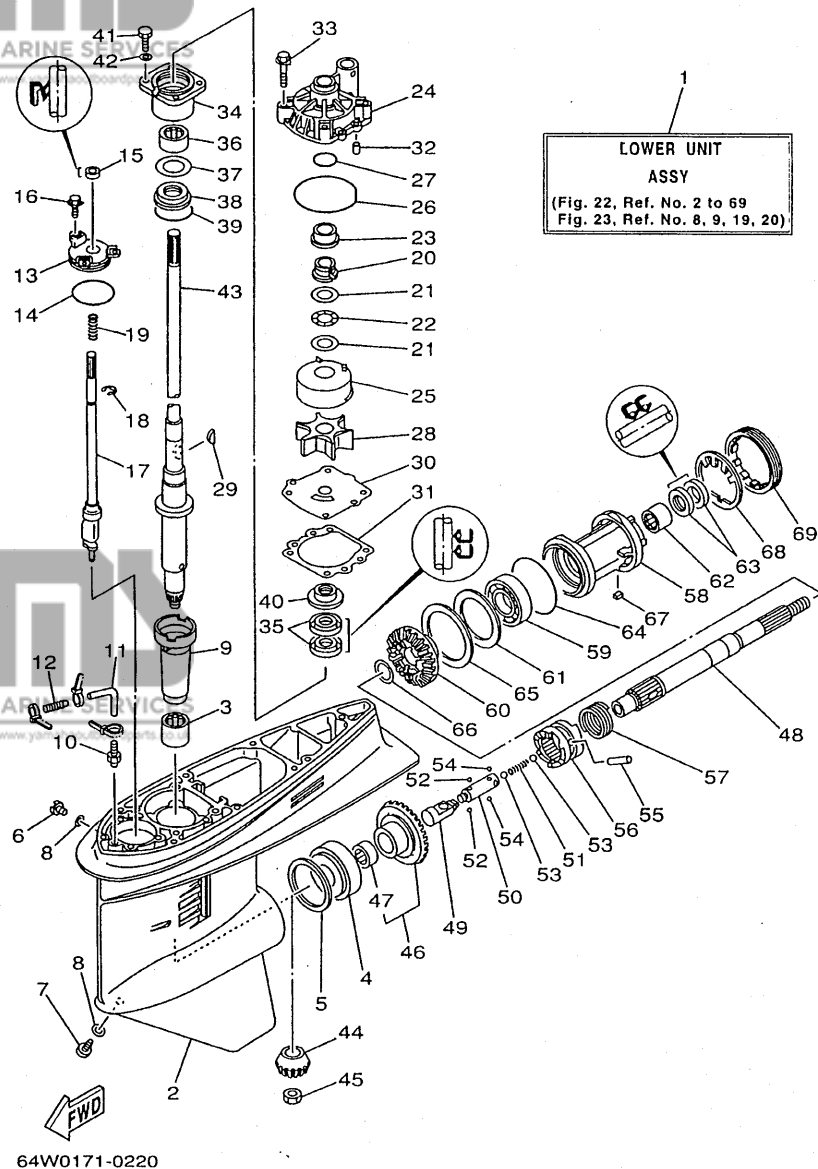
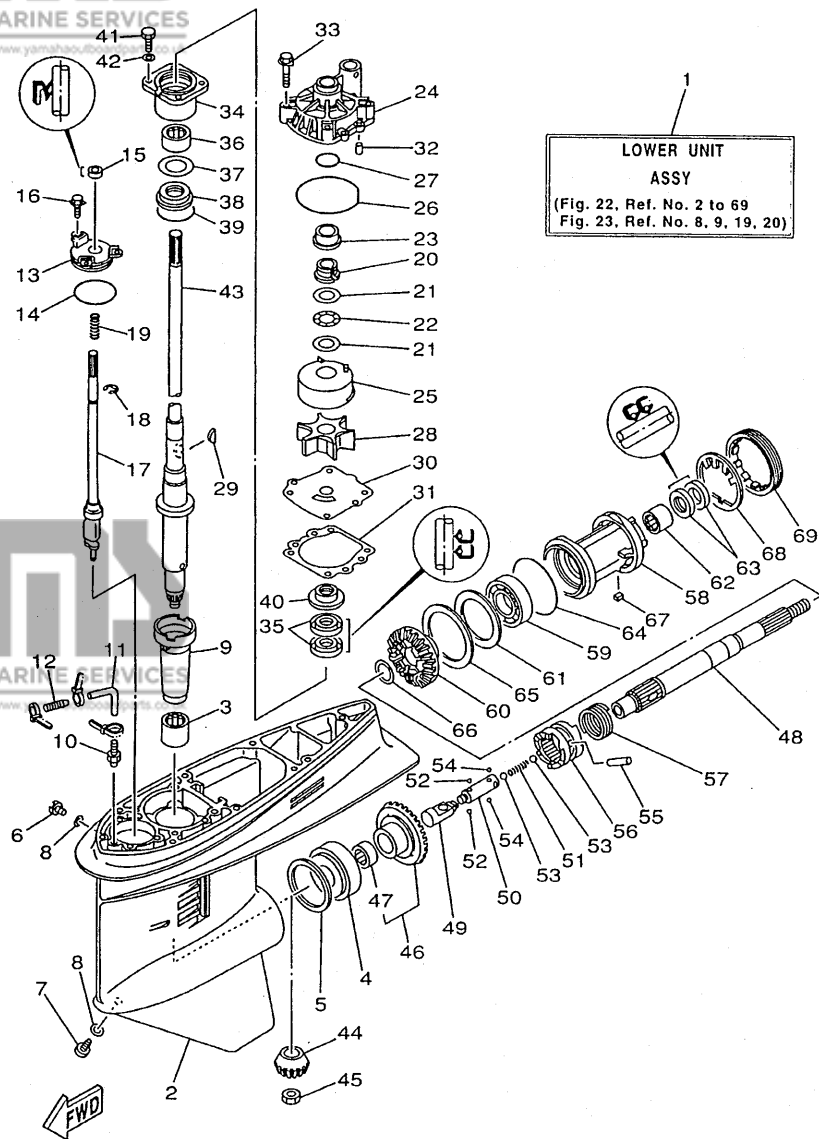


FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-45300-15-8D	LOWER UNIT ASSY	1	1		L
	6E5-45300-25-8D	UNITE INFERIEURE (ENS.)	1	1		X
2	6E5-45301-03-8D	LOWER UNIT ASSY	1	1		
		UNITE INFERIEURE (ENS.)				
3	93315-628U9	CASING, LOWER	1	1		
		BEQUILLE				
4	93332-000U7	BEARING	1	1		
		ROULEMENT				
5	6E5-45567-01-10	BEARING	1	1		
		ROULEMENT				
	6E5-45567-01-10	SHIM (T:0.10MM)	1	1		UR
	6E5-45567-01-12	CALE (T:0.10MM)	1	1		UR
	6E5-45567-01-12	SHIM (T:0.12MM)	1	1		UR
	6E5-45567-01-15	CALE (T:0.12MM)	1	1		UR
	6E5-45567-01-15	SHIM (T:0.15MM)	1	1		UR
	6E5-45567-01-18	CALE (T:0.15MM)	1	1		UR
	6E5-45567-01-18	SHIM (T:0.18MM)	1	1		UR
	6E5-45567-01-30	CALE (T:0.18MM)	1	1		UR
	6E5-45567-01-30	SHIM (T:0.30MM)	1	1		UR
	6E5-45567-01-40	CALE (T:0.30MM)	1	1		UR
	6E5-45567-01-40	SHIM (T:0.40MM)	1	1		UR
	6E5-45567-01-50	CALE (T:0.40MM)	1	1		UR
	6E5-45567-01-50	SHIM (T:0.50MM)	1	1		UR
6	90340-08M04	CALE (T:0.50MM)	1	1		
7	688-45341-00	PLUG, STRAIGHT SCREW	1	1		
		PLOT, FILETE DROIT				
8	90430-08020	PLUG, DRAIN	1	1		
		BOUCHON DE VIDANGE				
9	6E5-45536-00	GASKET	2	2		
		JOINT				
10	6E5-45378-00	SLEEVE, DRIVE SHAFT	1	1		
		MANCHON, ARBRE MOTEUR				
11	90445-07ME8	NIPPLE, HOSE	1	1		L
		RACCORD, TUYAU				
	90445-07ME9	HOSE	1	1		X
		DURITE				
12	6E5-83558-10	HOSE	1	1		
		DURITE				
13	6E5-45321-00	END, NIPPLE	1	1		
		RACCORD DE NIPPLE				
14	93210-58144	PLATE	1	1		
		PLAQUETTE				
15	93106-09014	O-RING	1	1		
		JOINT TORIQUE				
16	90119-06M10	OIL SEAL	1	1		
		JOINT SPY				
17	6E5-44150-02	BOLT, WITH WASHER	3	3		
		BOULON, AVEC RONDELLE				
18	93430-08006	SHIFT CAM ASSY	1	1		
		CAME D'INVERSION				
19	90501-11M10	CIRCLIP	1	1		
		CIRCLIP, TYPE S				
		SPRING, COMPRESSION	1	1		
		RESSORT, COMPRESSION				

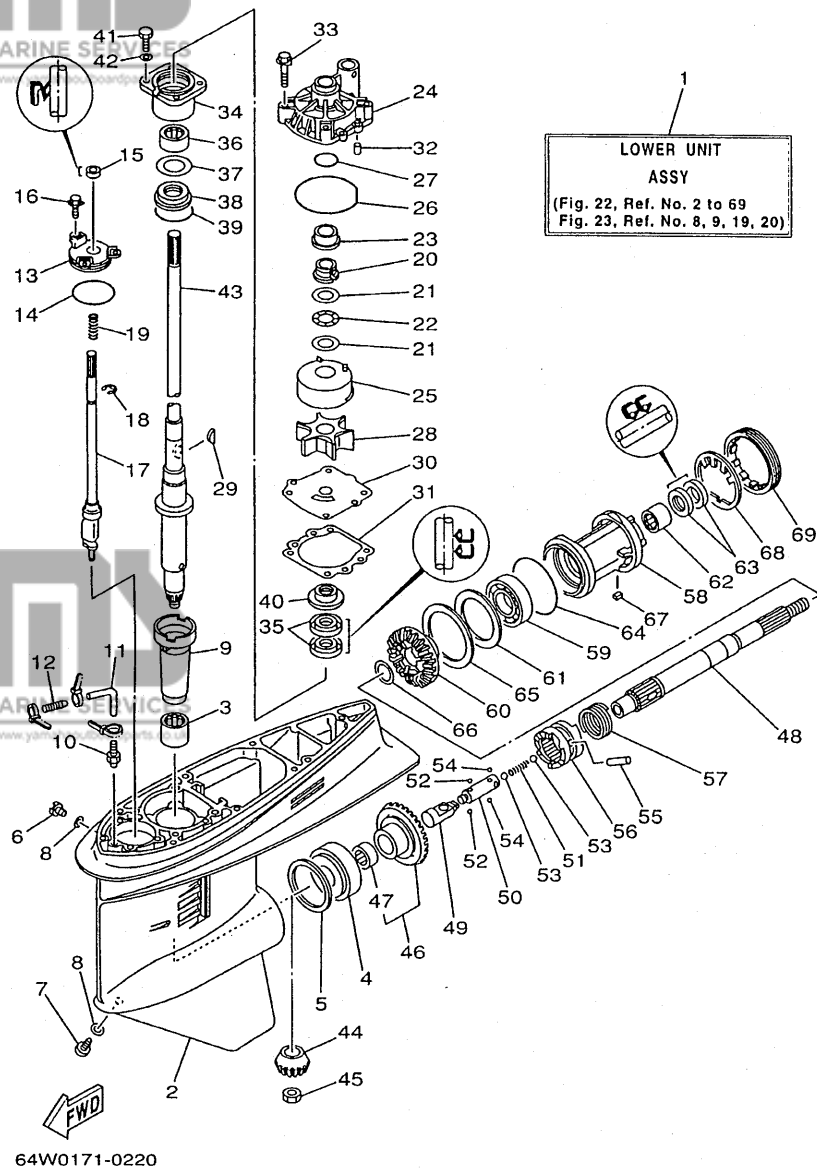


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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
20	61A-45538-00	SPACER 1 ENTRETOISE	1	1		
21	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	2		
22	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	1		
23	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	1		
24	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1		
25	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1	1		
26	93210-86M38	O-RING JOINT TORIQUE	1	1		
27	93210-37160	O-RING JOINT TORIQUE	1	1		
28	6E5-44352-01	IMPELLER TURBINE	1	1		
29	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1		
30	6E5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1		
31	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1		
32	93606-12019	PIN, DOWEL GOIJON	2	2		
33	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4		
34	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1		
35	93101-28M16	OIL SEAL JOINT SPY	2	2		
36	93317-330U2	BEARING ROULEMENT	1	1		
37	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1		UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1		UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1		UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1		UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1		UR
38	93341-930V2	BEARING ROULEMENT	1	1		
39	93210-55M14	O-RING JOINT TORIQUE	1	1		
40	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1		



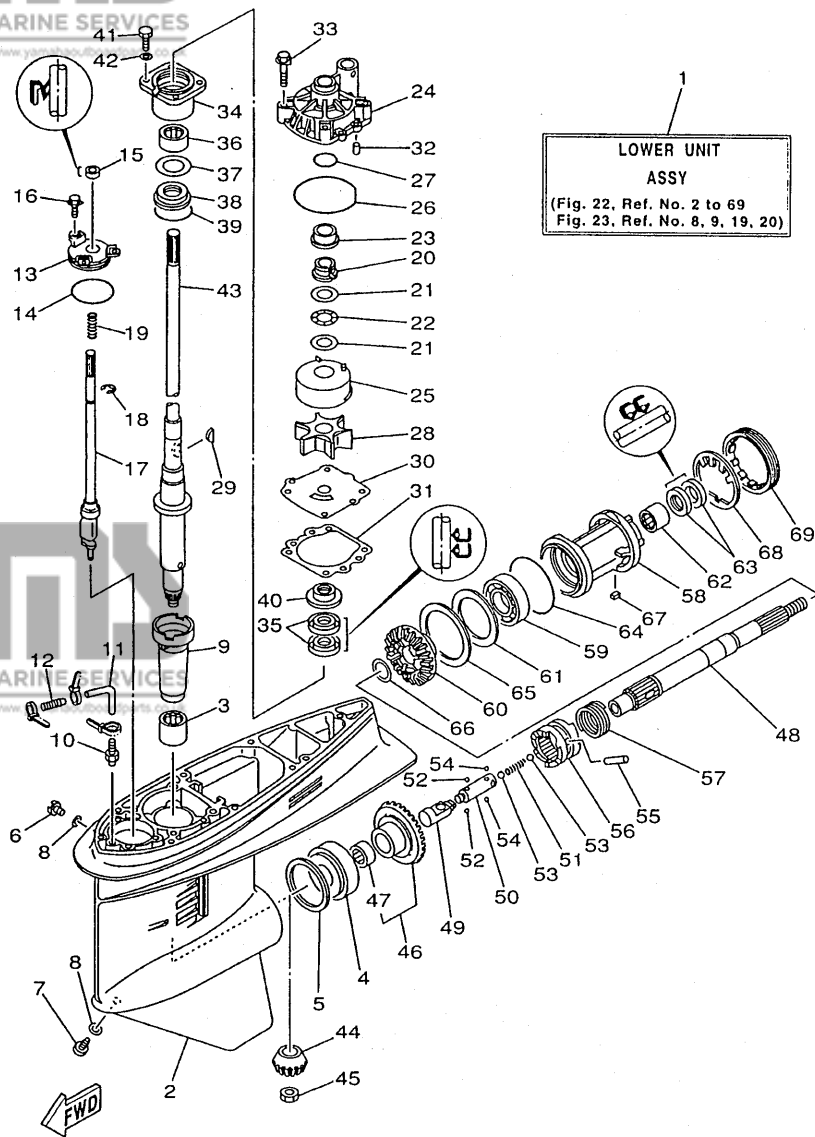
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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D' HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
41	97095-08025	BOLT BOULON	4	4		
42	92995-08600	WASHER RONDELLE	4	4		
43	6E5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		L
	6E5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		X
44	6E5-45551-02	PINION PIGNON D'ATTAQUE	1	1		
45	90170-16M01	NUT ECROU	1	1		
46	6E5-45560-01	GEAR PIGNON	1	1		
47	93315-425U7	BEARING ROULEMENT	1	1		
48	6E5-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	1		
49	6E5-45641-02	SHIFTER EMBRAYAGE	1	1		
50	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1	1		
51	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1		
52	93507-32009	BALL BILLE	2	2		
53	93511-32017	BALL BILLE	2	2		
54	93503-16003	BALL BILLE	2	2		
55	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	1		
56	6E5-45631-01	CLUTCH, DOG CRABOT	1	1		
57	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1		
58	6E5-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1		
59	93306-208U0	BEARING ROULEMENT	1	1		
60	6E5-45571-01	GEAR PIGNON	1	1		
61	6E5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	1		
62	93315-430U8	BEARING ROULEMENT	1	1		
63	93101-30M17	OIL SEAL JOINT SPY	2	2		
64	93210-86M39	O-RING JOINT TORIQUE	1	1		
65	6L6-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1		UR
	6L6-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1		UR

A5

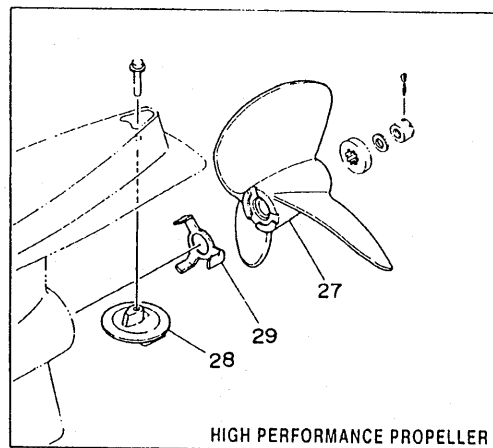


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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
65	6L6-45577-00-15	SHIM (T:0.15MM)	1	1		UR
		CALE (T:0.15MM)				
	6L6-45577-00-18	SHIM (T:0.18MM)	1	1		UR
		CALE (T:0.18MM)				
	6L6-45577-00-30	SHIM (T:0.30MM)	1	1		UR
		CALE (T:0.30MM)				
	6L6-45577-00-40	SHIM (T:0.40MM)	1	1		UR
		CALE (T:0.40MM)				
	6L6-45577-00-50	SHIM (T:0.50MM)	1	1		UR
		CALE (T:0.50MM)				
66	90201-30M92	WASHER, PLATE	1	1		
		RONDELLE, PLATE				
67	90282-04010	KEY, STRAIGHT	1	1		
		CLAVETTE, DROITE				
68	688-45383-02	WASHER, CLAW	1	1		
		FREIN D'ECROU				
69	688-45384-00	NUT	1	1		
		ECROU				

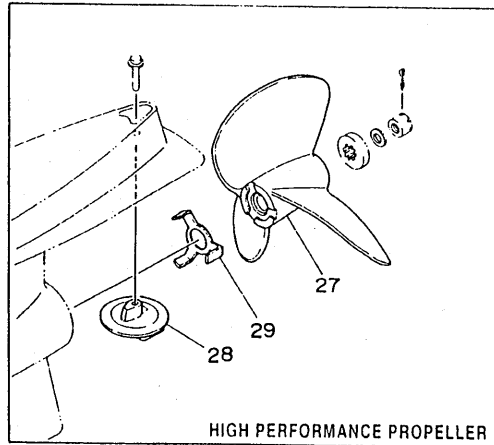


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FIG. 23 LOWER CASING. DRIVE 2 BOITIER D' HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1		
2	6E5-44361-00	TUBE, WATER TUBE D'EAU	1	1		L
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	1		X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1		
4	93608-12M05	PIN, DOWEL GOUJON	2	2		
5	97075-10045	BOLT BOULON	6	6		
6	92995-10100	WASHER RONDELLE	6	6		
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1		
8	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1		
9	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1		
10	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1		
11	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1		
12	90152-05M07	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1		
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1		
14	6E5-45371-01	TAB-TRIM	1	1		
15	90105-10M00	ANODE DERIVE	1	1		
16	90445-07MF0	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1		
17	6E5-83558-00	HOSE DURITE	1	1		
18	90465-11M10	END, NIPPLE RACCORD DE NIPPLE	1	1		
19	6E5-44365-00	CLAMP BRIDE	4	4		
20	6E5-44312-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1		
21	6E5-45987-01	COVER, WATER PUMP HOUSING COUVERCLE	1	1		
22	688-45997-01	SPACER ENTRETOISE	1	1		
23	92990-18200	SPACER ENTRETOISE	1	1		
24	90171-18M04	WASHER RONDELLE	1	1		
25	91490-40030	NUT, CASTLE ECROU, CRENELE	1	1		
26	6E5-45941-00-EL	PIN, COTTER GOUPILE, FENDUE	1	1		
		PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	1		UR

A7



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FIG. 23 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
26	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	1		UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	1		UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	1		UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1	1		UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	1		UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1	1		UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K) STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE	1	1		UR
	688-45930-02-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1	1		UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1	1		UR
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	1		UR
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1	1		UR
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	1		UR
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1	1		UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K) HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR	1	1		UR
27	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1	1		UR
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1	1		UR
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1	1		UR
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1	1		UR
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1	1		UR
28	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	1		
29	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	1		

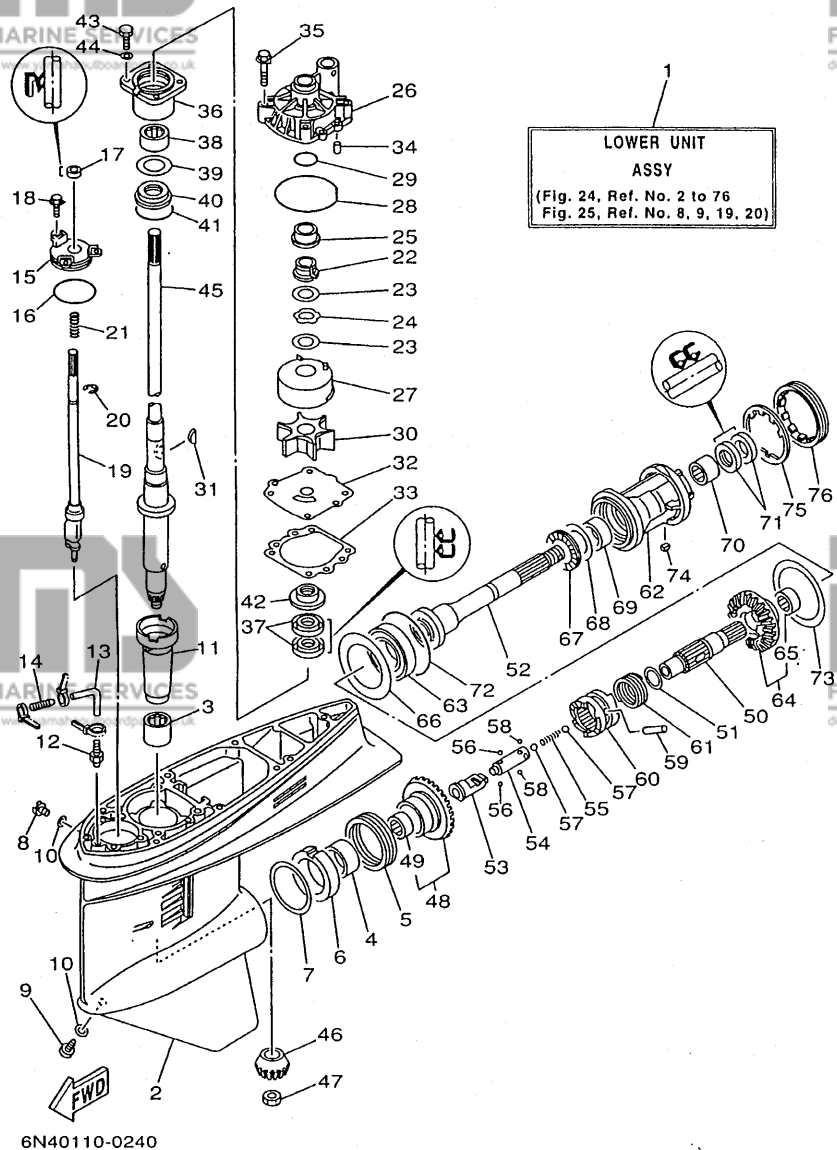
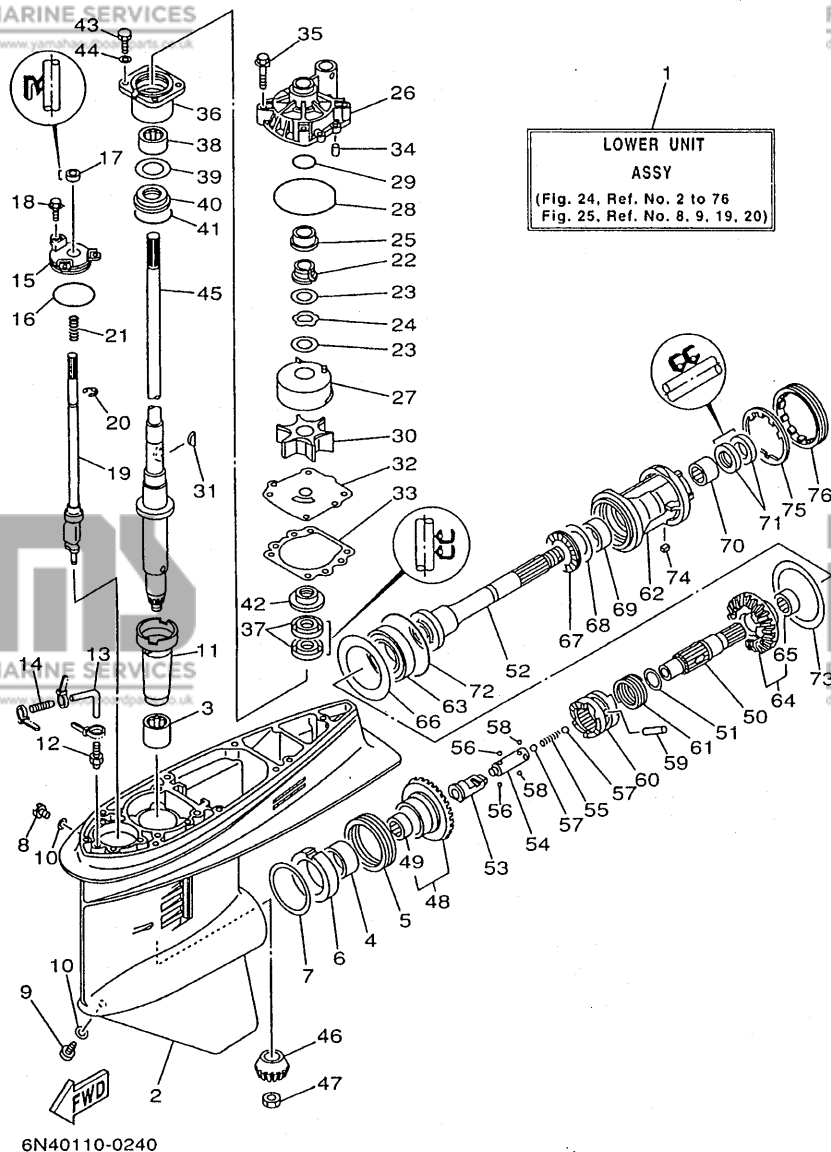


FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6L6-45300-23-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)			1	X
2	6E5-45301-03-8D	CASING, LOWER BEQUILLE			1	
3	93315-628U9	BEARING ROULEMENT			1	
4	93315-345W0	BEARING ROULEMENT			1	
5	93341-360U8	BEARING ROULEMENT			1	
6	6L6-45538-00	SPACER 1 ENTRETOISE			1	
7	6E5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)			1	UR
	6E5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)			1	UR
	6E5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)			1	UR
	6E5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)			1	UR
	6E5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)			1	UR
	6E5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)			1	UR
	6E5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)			1	UR
8	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT			1	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE			1	
10	90430-08020	GASKET JOINT			2	
11	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR			1	
12	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU			1	
13	90445-07ME9	HOSE DURITE			1	X
14	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE			1	
15	6E5-45321-00	PLATE PLAQUETTE			1	
16	93210-58144	O-RING JOINT TORIQUE			1	
17	93106-09014	OIL SEAL JOINT SPY			1	
18	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE			3	
19	6L6-44150-01	SHIFT CAM ASSY CAME D'INVERSION			1	
20	93430-08006	CIRCLIP			1	
21	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION			1	

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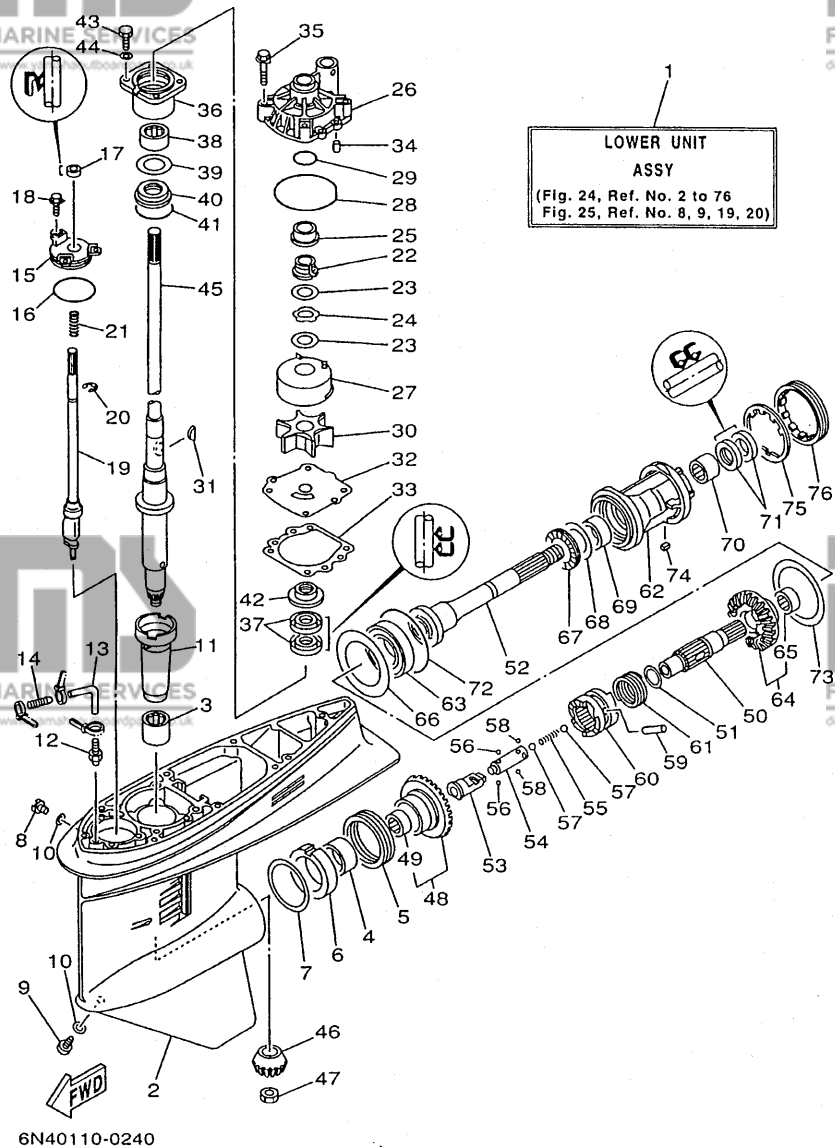


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FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
22	61A-45538-00	SPACER 1 ENTRETOISE			1	
23	90201-22M01	WASHER, PLATE RONDELLE, PLATE			2	
24	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE			1	
25	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE			1	
26	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU			1	
27	61A-44322-02	INSERT, CARTRIDGE CUVETTE			1	
28	93210-86M38	O-RING JOINT TORIQUE			1	
29	93210-37160	O-RING JOINT TORIQUE			1	
30	6E5-44352-01	IMPELLER TURBINE			1	
31	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE			1	
32	6E5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE			1	
33	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU			1	
34	93606-12019	PIN, DOWEL GOUJON			2	
35	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE			4	
36	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT			1	
37	93101-28M16	OIL SEAL JOINT SPY			2	
38	93317-330U2	BEARING ROULEMENT			1	
39	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)			1	UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)			1	UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)			1	UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)			1	UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)			1	UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)			1	UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)			1	UR
40	93341-930V2	BEARING ROULEMENT			1	
41	93210-55M14	O-RING JOINT TORIQUE			1	
42	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE			1	



6N40110-0240

FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO.	DESCRIPTION	115	130	L130	REMARKS
	NO. PIECES	DESCRIPTION				REMARKS
43	97095-08025	BOLT BOULON			4	
44	92995-08600	WASHER RONDELLE			4	
45	6E5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.			1	X
46	6E5-45551-02	PINION PIGNON D'ATTAQUE			1	
47	90170-16M01	NUT ECROU			1	
48	6L6-45560-00	GEAR PIGNON			1	
49	93315-425U7	BEARING ROULEMENT			1	
50	6K1-45611-00	SHAFT, PROPELLER ARBRE, HELICE			1	
51	90201-26M00	WASHER, PLATE RONDELLE, PLATE			1	
52	6L6-45611-20	SHAFT, PROPELLER ARBRE, HELICE			1	
53	6K1-45641-01	SHIFTER EMBRAYAGE			1	
54	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR			1	
55	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION			1	
56	93507-32009	BALL BILLE			2	
57	93511-32017	BALL BILLE			2	
58	93503-16003	BALL BILLE			2	
59	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE			1	
60	6E5-45631-01	CLUTCH, DOG CRABOT			1	
61	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT			1	
62	6L6-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT			1	
63	93332-000V7	BEARING ROULEMENT			1	
64	6L6-45570-00	GEAR PIGNON			1	
65	93315-430V5	BEARING ROULEMENT			1	
66	6L6-45576-00	WASHER, THRUST RONDELLE DE CALAGE			1	
67	93341-440U5	BEARING ROULEMENT			1	
68	6K1-45578-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)			1	UR
	6K1-45578-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)			1	UR

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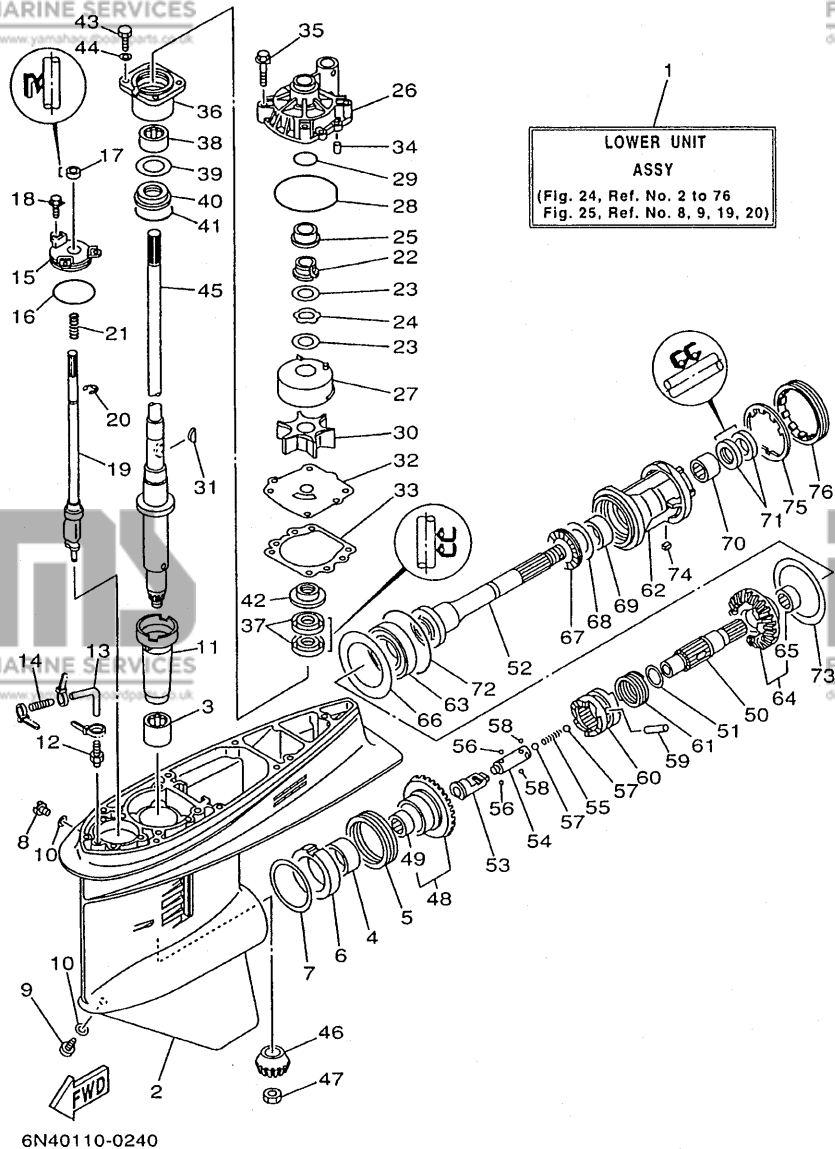
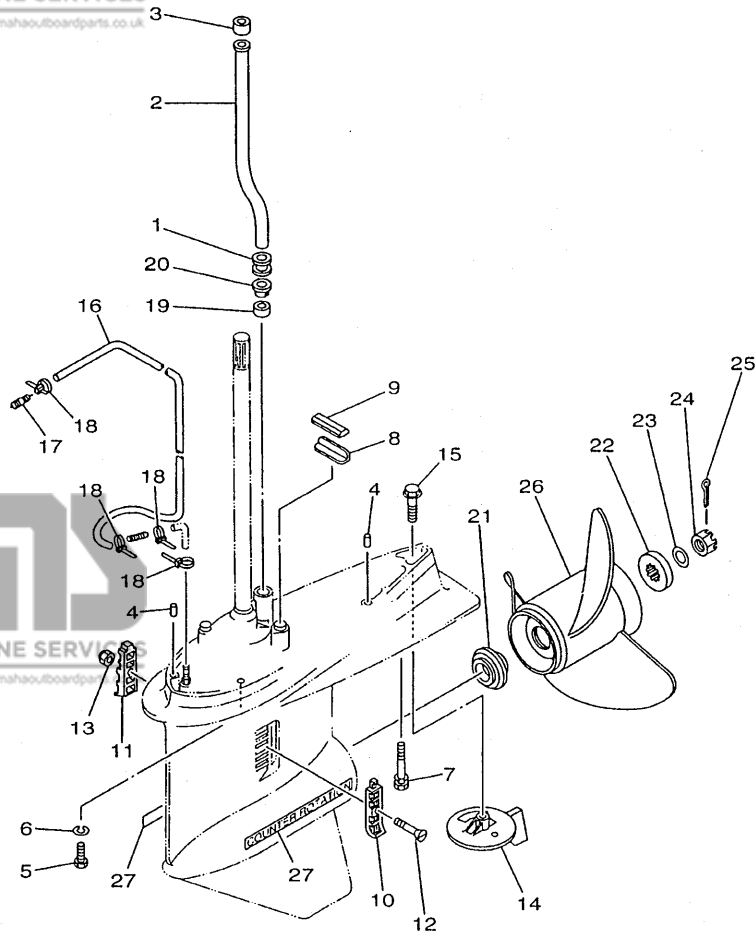


FIG. 24 LOWER CASING. DRIVE 3

BOITIER D'HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	130	REMARKS REMARQUES
68	6K1-45578-01-15	SHIM (T:0.15MM)			1	UR
		CALE (T:0.15MM)				
	6K1-45578-01-18	SHIM (T:0.18MM)			1	UR
		CALE (T:0.18MM)				
	6K1-45578-01-30	SHIM (T:0.30MM)			1	UR
		CALE (T:0.30MM)				
	6K1-45578-01-40	SHIM (T:0.40MM)			1	UR
		CALE (T:0.40MM)				
	6K1-45578-01-50	SHIM (T:0.50MM)			1	UR
		CALE (T:0.50MM)				
69	93315-440V6	BEARING ROULEMENT			1	
70	93317-330U5	BEARING ROULEMENT			1	
71	93101-30M17	OIL SEAL JOINT SPY			2	
72	93210-86M39	O-RING JOINT TORIQUE			1	
73	6L6-45577-00-10	SHIM (T:0.10MM)			1	UR
		CALE (T:0.10MM)				
	6L6-45577-00-12	SHIM (T:0.12MM)			1	UR
		CALE (T:0.12MM)				
	6L6-45577-00-15	SHIM (T:0.15MM)			1	UR
		CALE (T:0.15MM)				
	6L6-45577-00-18	SHIM (T:0.18MM)			1	UR
		CALE (T:0.18MM)				
	6L6-45577-00-30	SHIM (T:0.30MM)			1	UR
		CALE (T:0.30MM)				
	6L6-45577-00-40	SHIM (T:0.40MM)			1	UR
		CALE (T:0.40MM)				
	6L6-45577-00-50	SHIM (T:0.50MM)			1	UR
		CALE (T:0.50MM)				
74	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE			1	
75	688-45383-02	WASHER, CLAW FREIN D'ECROU			1	
76	688-45384-00	NUT ECROU			1	



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FIG. 25 LOWER CASING. DRIVE 4

BOITIER D'HELICE, TRANSMISSION 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU			1	
2	6E5-44361-20	TUBE, WATER TUBE D'EAU			1	X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU			1	
4	93608-12M05	PIN, DOWEL GOUJON			2	
5	97075-10045	BOLT BOULON			6	
6	92995-10100	WASHER RONDELLE			6	
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE			1	
8	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC			1	
9	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC			1	
10	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU			1	
11	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU			1	
12	90152-05M07	SCREW, COUNTERSUNK VIS, TETE NOYEE			1	
13	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			1	
14	6L6-45371-00	TAB-TRIM ANODE DERIVE			1	
15	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE			1	
16	90445-07MF0	HOSE DURITE			1	
17	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE			1	
18	90465-11M10	CLAMP BRIDE			4	
19	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU			1	
20	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE			1	
21	6E5-45987-01	SPACER ENTRETOISE			1	
22	688-45997-01	SPACER ENTRETOISE			1	
23	92990-18200	WASHER RONDELLE			1	
24	90171-18M04	NUT, CASTLE ECROU, CRENELE			1	
25	91490-40030	PIN, COTTER GOUPILLE, FENDUE			1	
26	6L6-45930-01-98	PROPELLER (3X13"X17"-KL) HELICE (3X13"X17"-KL)			1	UR
	6L6-45970-00-98	PROPELLER (3X13"X19"-KL) HELICE (3X13"X19"-KL)			1	UR

B6



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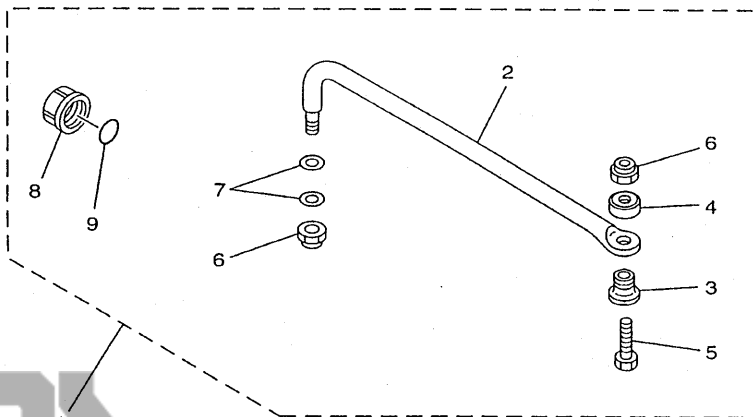
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FIG. 26 STEERING GUIDE

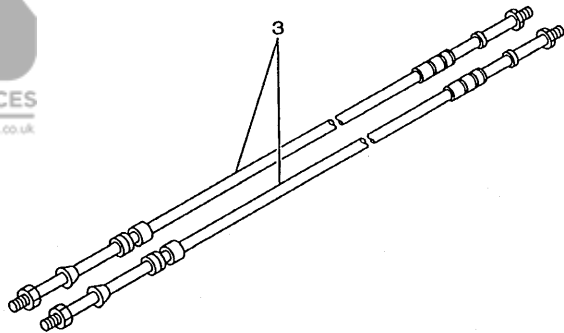
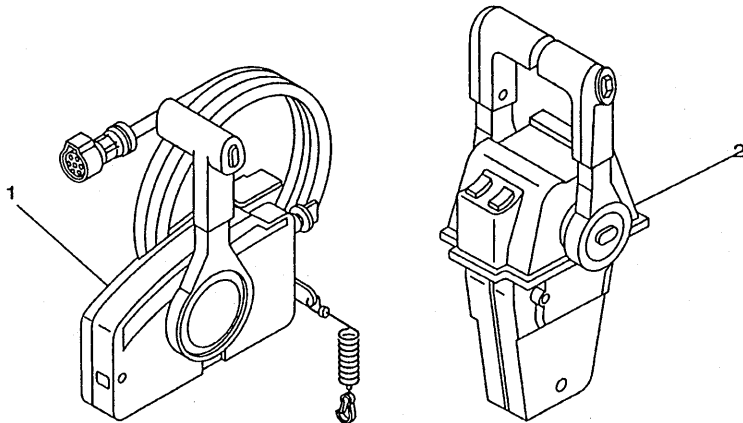
FIXATION DE DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	1		AP
2	6E5-61351-01	.ROD, STEERING LINK .RENOI DE DIRECTION	1	1		
3	90387-10M61	.COLLAR .COLLERETTE	1	1		
4	90560-12M01	.SPACER .ENTRETOISE	1	1		
5	6E5-61355-00	.BOLT .BOULON	1	1		
6	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	2		
7	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	2		
8	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	1		
9	93210-16275	.O-RING .JOINT TORIQUE	1	1		



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C1

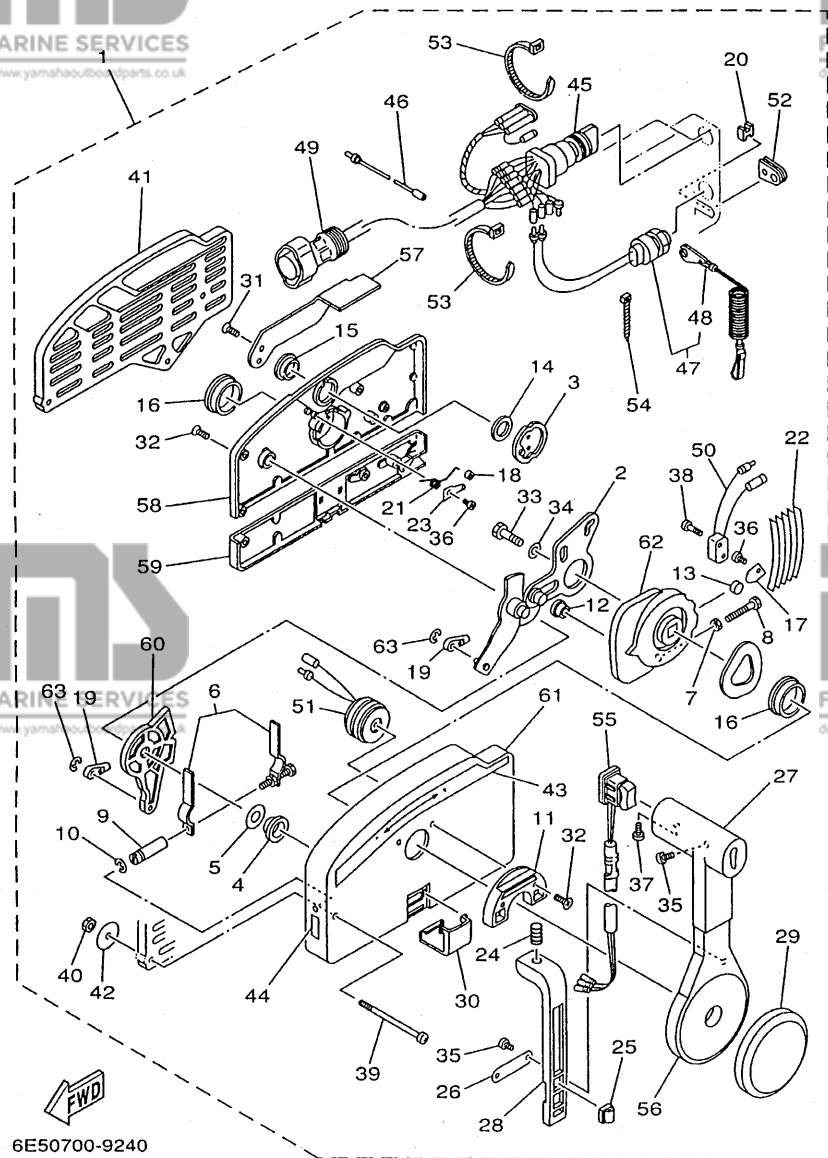


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FIG. 27 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

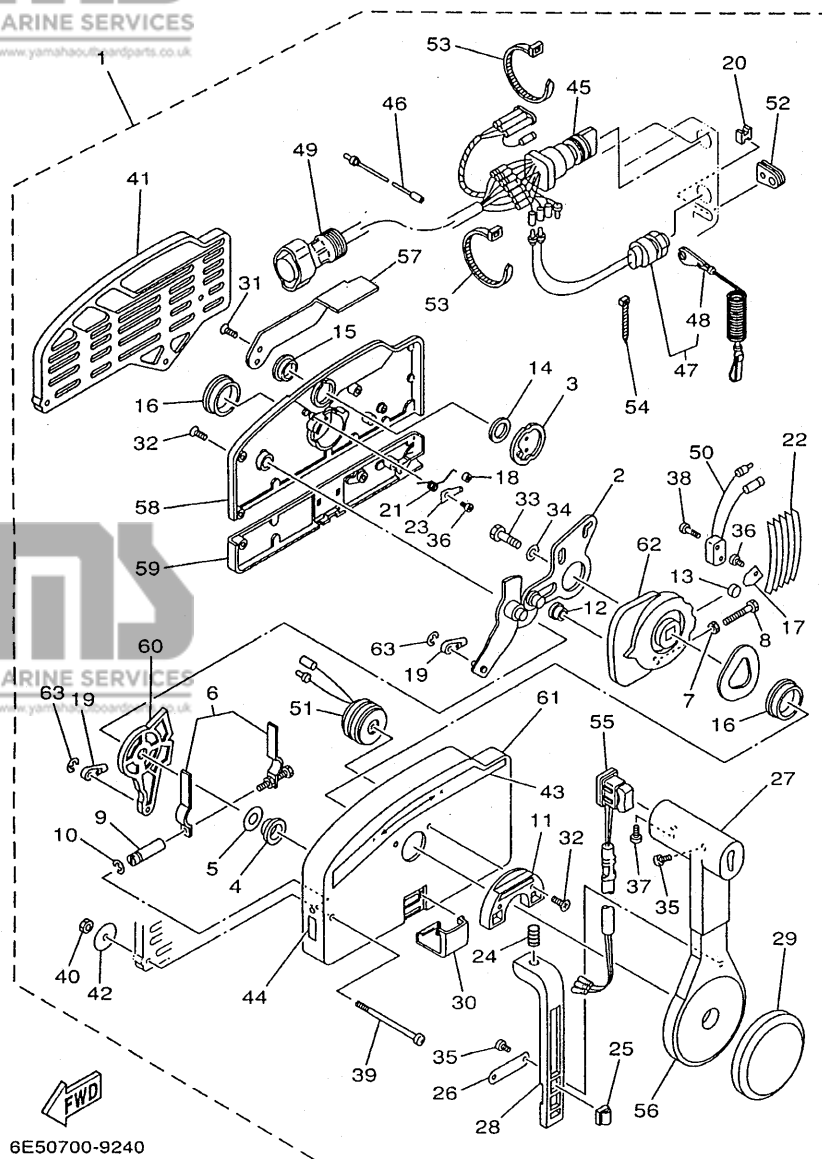
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	703-48205-15	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1	1		AP WITH PT/T SW.
2	704-48207-22	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE			1	AP WITH PT/T SW.
3	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2	2	2	UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	2	UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2	2	UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2	2	UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2	2	UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F CABLE, COMMANDE A DISTANCE:23F	2	2	2	UR



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FIG. 28 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

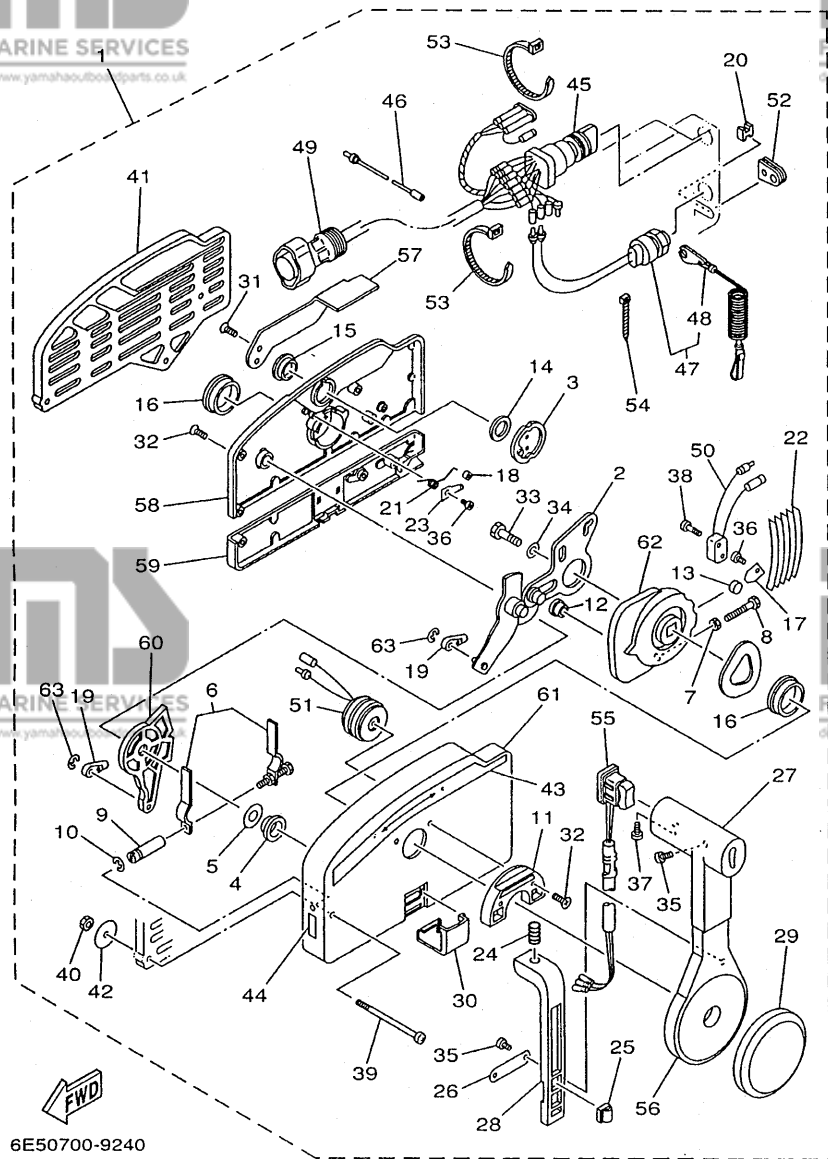
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	703-48205-15	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1	1		AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1	1		
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1	1		
4	703-48235-00	.BUSHING .COUSSINET	1	1		
5	703-48268-00	.SPACER .ENTRETOISE	1	1		
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION	1	1		
7	95380-05600	.NUT .ECROU	1	1		
8	97380-05025	.BOLT .BOULON	1	1		
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1	1		
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3	3		
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1	1		
12	703-48252-00	.ROLLER, CAM .POULIE	1	1		
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1	1		
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1	1		
15	703-48243-00	.BUSHING .COUSSINET	1	1		
16	703-48236-00	.BUSHING 1 .POULIE	2	2		
17	703-48189-00	.RETAINER .FLASQUE	1	1		
18	703-48236-00	.BUSHING 1 .POULIE	1	1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE	2	2		
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1	1		
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1	1		
22	703-48238-00	.SPRING, DETENT .RESSORT	5	5		
23	703-48246-00	.SPACER .ENTRETOISE	1	1		
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1	1		
25	703-82594-00	.CLAMP .BRIDE	1	1		
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1	1		
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1	1		SINGLE



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FIG. 28 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1	1		
29	703-48225-00	.COVER .COUVERCLE	1	1		
30	703-48219-00	.COVER, LEAD .COUVERCLE	1	1		
31	703-48281-00	.SCREW .VIS	2	2		
32	703-48282-00	.SCREW .VIS	7	7		
33	97095-08030	.BOLT .BOULON	1	1		
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1	1		
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3		
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2		
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1		
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2		
39	703-48291-10	.SCREW (M6) .VIS (M6)	3	3		
40	95380-06600	.NUT, HEXAGON .ECROU	3	3		
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1	1		SINGLE
42	701-48287-00	.WASHER .RONDELLE	3	3		
43	703-48215-00	.GRAPHIC .ADHESIF	1	1		
44	702-48217-00	.MARK .ETIQUETTE	1	1		
45	703-82510-41	.MAIN SWITCH ASSY (10P) .CONTACTEUR A CLEF COMPLET (10P)	1	1		
46	703-82531-00	.WIRE, LEAD .FIL	1	1		
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	1		
48	682-82556-00	.STOPPER .PLAQUETTE	1	1		
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU	1	1		L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1	1		
51	703-83383-02	.BUZZER .RONFLEUR	1	1		
52	703-48284-00	.GROMMET .PASSE-FIL	1	1		
53	703-82591-00	.BAND .COLLIER	2	2		
54	703-82592-00	.BAND .COLLIER	1	1		

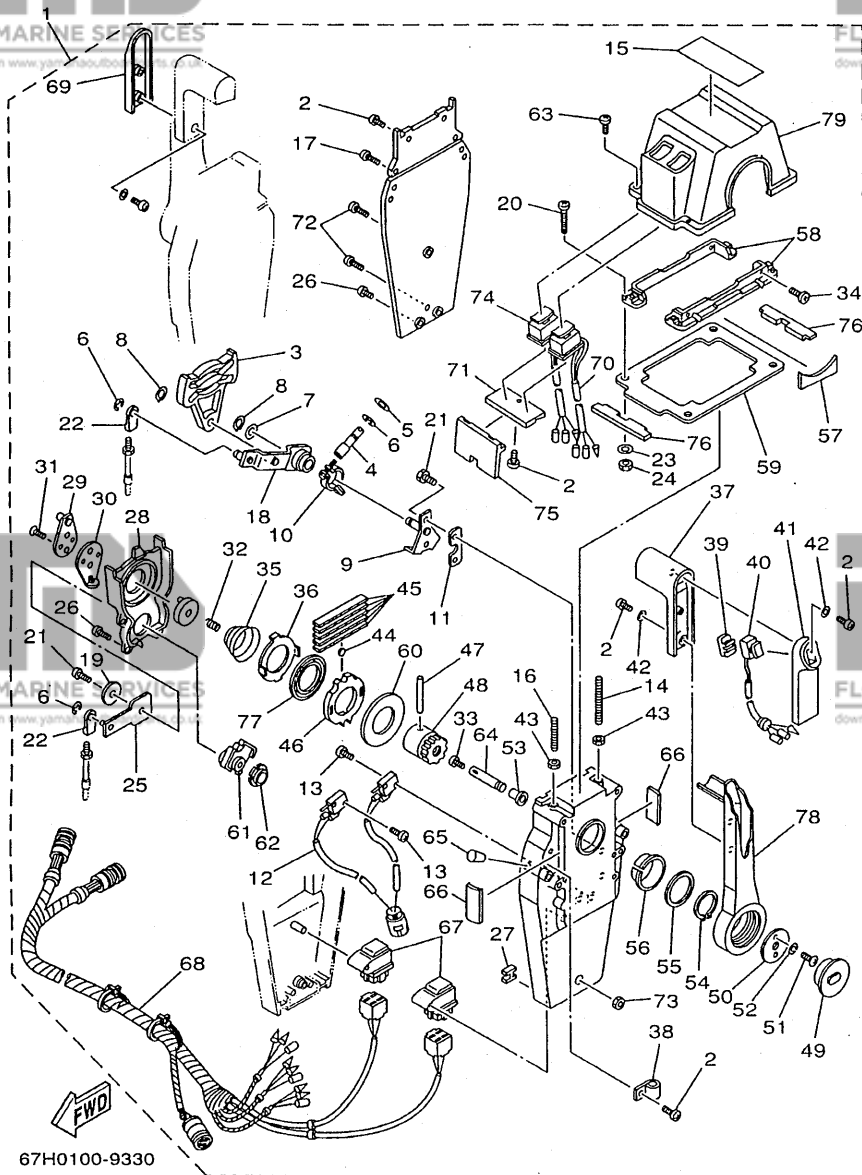


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FIG. 28 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
55	703-82563-01	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTEUR	1	1		
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1	1		
57	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1	1		
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1	1		
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1	1		
60	703-48271-00	.ARM, SHIFT .BRAS	1	1		
61	703-48211-01	.HOUSING,1 .CORPS	1	1		
62	703-48232-00	.GEAR .PIGNON	1	1		
63	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	2	2		

FIG. 29 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	704-48207-22	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE			1	AP WITH PT/T SW.
2	97890-05016	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			12	
3	EL8-48251-00	.PLATE, CAM .PLAQUE, CAME			2	
4	704-48265-00	.SHAFT, FRICTION .AXE, COPILOTE			2	
5	701-48246-00	.SPACER .ENTRETOISE			2	
6	93430-06024	.CIRCLIP .CIRCLIP, TYPE S			8	
7	92990-10600	.WASHER, PLATE .RONDELLE, PLATE			2	
8	EL8-48259-00	.CIRCLIP 1 .CIRCLIP			4	
9	704-48262-00	.SHAFT, THROTTLE .AXE, ACCELERATION			2	
10	704-48264-00	.THROTTLE, FRICTION .ACCELERATION			2	
11	704-48266-00	.SPACER .ENTRETOISE			2	
12	704-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT			1	
13	98580-03014	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			4	
14	EL8-48281-00	.SCREW .VIS			2	
15	704-48215-10	.GRAPHIC .ADHESIF			1	
16	704-48281-00	.SCREW .VIS			2	
17	98580-05525	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			4	
18	704-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION			2	
19	EL8-48191-00	.WASHER 1 .RONDELLE			2	
20	98580-05540	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			4	
21	97080-06018	.BOLT .BOULON			6	
22	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE			4	
23	704-48287-00	.WASHER .RONDELLE			4	
24	95380-05600	.NUT .ECROU			4	
25	EL8-48271-00	.ARM, SHIFT .BRAS			2	
26	EL8-48127-00	.SCREW 1 .VIS 1			16	
27	703-48358-00	.ANCHOR, CABLE .COLLIER			2	

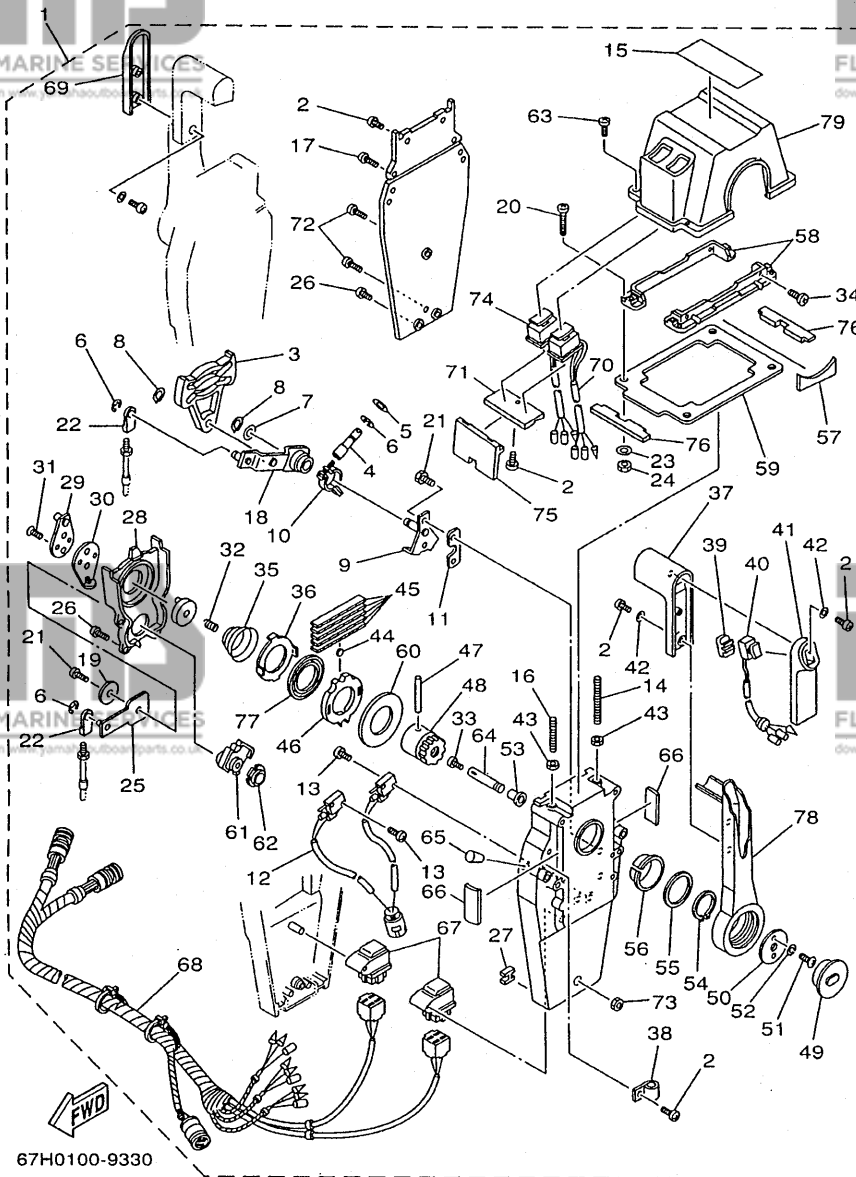
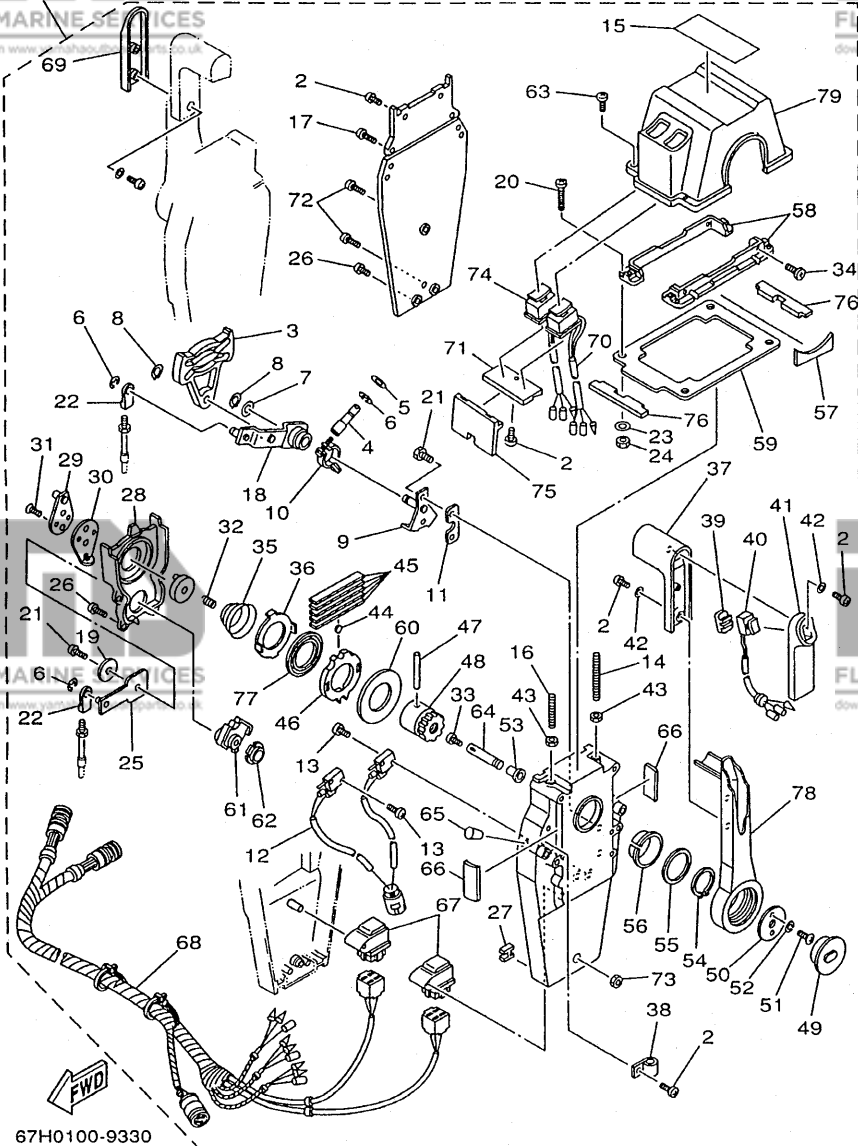


FIG. 29 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

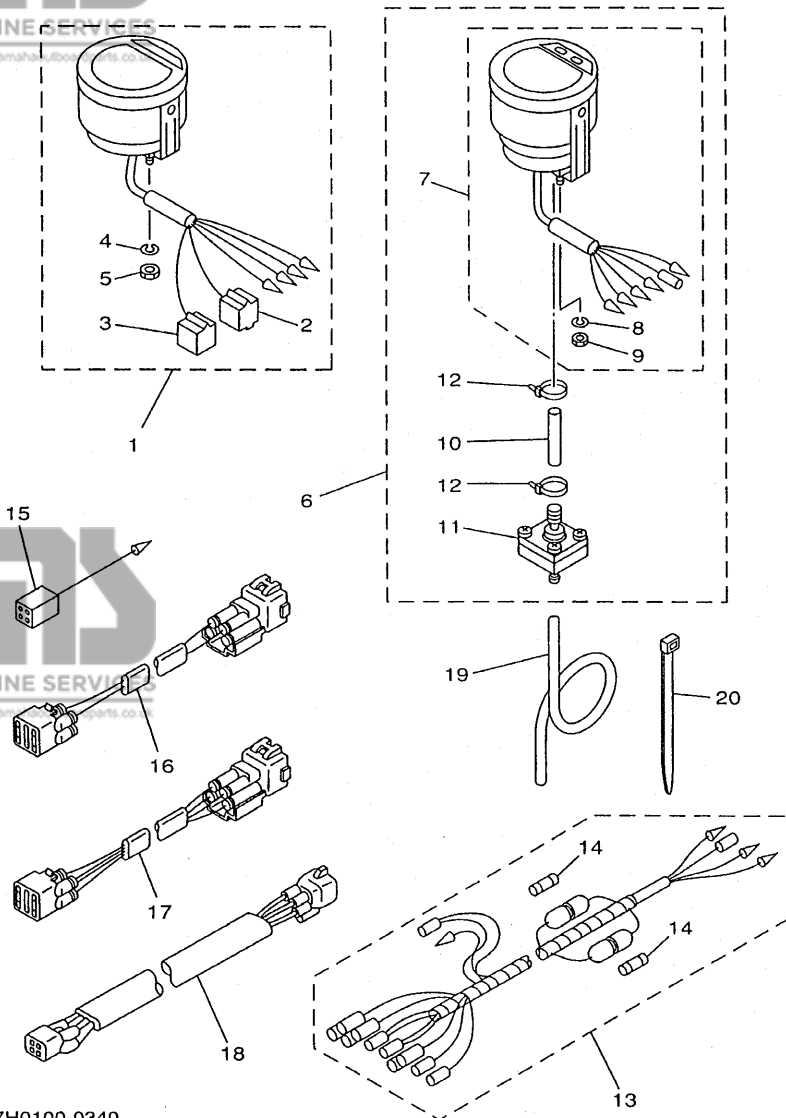
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
28	EL8-48231-00	.HOUSING, GEAR			2	
		.CARTER, ENGRENAGE				
29	EL8-48241-00	.ARM, DRIVE			2	
		.BRAS, COMMANDE				
30	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING			2	
		.BUTEE				
31	98780-06020	.SCREW, FLAT HEAD			4	
		.VIS, TETE PLATE				
32	EL8-48158-00	.SPRING 1			2	
		.RESSORT 1				
33	98580-04006	.SCREW, PAN HEAD			2	
		.VIS, TETE TRONCONIQUE				
34	98780-05018	.SCREW, FLAT HEAD			4	
		.VIS, TETE PLATE				
35	EL8-48244-00	.SPRING, FREE ACCEL.			2	
		.RESSORT				
36	EL8-48245-00	.PLATE, LOCK			2	
		.PLAQUE, VERROU				
37	704-48222-00	.GRIP, CONTROL LEVER			2	
		.POIGNEE, COMMANDE LEVIER				
38	704-82594-00	.CLAMP			1	
		.BRIDE				
39	704-48228-00	.HOLDER, SWITCH			1	
		.SUPPORT				
40	704-82563-G0	.TRIM & TILT SWITCH ASSY			1	
		.INCLINER ET PARER COMMUTATEUR				
41	704-48229-00	.GRIP, CONTROL LEVER			1	
		.POIGNEE, COMMANDE LEVIER				
42	92990-05300	.WASHER, INTERNAL TOOTH			6	
		.RONDELLE, DENTURE INTERNE				
43	95380-06600	.NUT, HEXAGON			4	
		.ECROU				
44	701-48248-00	.ROLLER, FREE ACCEL.			2	
		.POULIE				
45	703-48238-00	.SPRING, DETENT			10	
		.RESSORT				
46	EL8-48232-00	.GEAR 1			2	
		.PIGNON				
47	EL8-48164-00	.PIN 2			2	
		.PION 2				
48	704-48242-00	.SHAFT, DRIVE			2	
		.ARBRE, MOTEUR				
49	704-48225-00	.COVER			2	
		.COUVERCLE				
50	704-48192-00	.WASHER 2			2	
		.RONDELLE 2				
51	97890-06018	.SCREW, PAN HEAD			4	
		.VIS, TETE TRONCONIQUE				
52	92990-06300	.WASHER, INTERNAL TOOTH			4	
		.RONDELLE, DENTURE INTERNE				
53	702-48263-00	.BUSHING			2	
		.COUSSINET				
54	EL8-48279-00	.CIRCLIP 2			2	
		.CIRCLIP 2				

FIG. 29 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	130	REMARKS REMARQUES
55	704-48193-00	.WASHER 3 .RONDELLE 3			2	
56	EL8-48234-00	.BUSHING 1 .POULIE			2	
57	704-48219-00	.COVER, LEAD .COUVERCLE			2	
58	704-48144-00	.PLATE, STOPPER 2 .PLAQUETTE 2			2	
59	704-48176-10	.GROMMET .PASSE-FIL			1	
60	703-48192-00	.WASHER 2 .RONDELLE 2			2	
61	EL8-48233-00	.GEAR 2 .PIGNON 2			2	
62	703-48235-00	.BUSHING .COUSSINET			2	
63	704-48282-00	.SCREW .VIS			4	
64	EL8-48153-10	.SHAFT, FREE ACCEL. .AXE			2	
65	704-48166-00	.PLUG .BOUCHON			2	
66	704-48284-00	.GROMMET .PASSE-FIL			4	
67	704-81950-00	.RELAY ASSY .RELAIS COMPLET			2	
68	704-82590-10	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET			1	
69	704-48229-10	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER			1	
70	704-82563-E0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTEUR			1	
71	704-48228-10	.HOLDER, SWITCH .SUPPORT			1	
72	98580-05555	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			3	
73	704-48156-00	.NUT 1 .ECROU 1			1	
74	704-82563-F0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTEUR			1	
75	704-48285-00	.GROMMET 2 .PASSE-FIL 2			1	
76	704-48286-00	.GROMMET 3 .PASSE-FIL 3			2	
77	704-48178-00	.PLATE, SHIFT .PLAQUETTE			2	
78	704-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE			2	
79	704-48119-20	.COVER .COQUILLE			1	



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FIG. 30 METER

COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6Y5-83500-T2	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT	1	1	1	AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1	1	M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1	1	F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2	2	
5	95380-04600	.NUT .ECROU	2	2	2	
6	6Y5-83500-S4	DIGITAL SPEEDOMETER ASSY TACHYMETRE NUMERIQUE CPLT.	1	1		AP
7	6Y5-83570-S4	.DIGITAL SPEEDOMETER .TACHYMETRE NUMERIQUE	1	1		
8	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2		
9	95380-04600	.NUT .ECROU	2	2		
10	6Y5-83557-31	.TUBE .TUBE	1	1		
11	6Y5-83728-00	.CONNECTOR ASSY .CONNEXION COMPLET	1	1		
12	90465-11M10	.CLAMP .BRIDE	2	2		
13	6Y5-83553-M0	WIRE, LEAD FIL	1	1		AP
	6Y5-83553-00	WIRE, LEAD FIL			1	AP
14	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2	2		
	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)			1	
15	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)	1	1		AP
16	6R3-82521-70	WIRE, LEAD FIL	1	1		AP 7M
	6R3-82521-80	WIRE, LEAD FIL			1	AP 8M
17	6R3-82553-70	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	1		AP 4P,7M
	6R3-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU			1	AP 4P,8M
18	6R3-82553-30	EXTENSION, WIRE LEAD L=3000 EXTENSION, FAISCEAU			2	AP
19	6Y5-83557-00	TUBE (6M) TUBE (6M)	1	1		AP
20	90465-11M10	CLAMP BRIDE	2	2		AP

FIG. 31 SWITCH. PANEL

TABLEAU DE CONTACTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6K1-82570-05	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT			1	AP
2	6K1-82571-01	PANEL, SWITCH TABLEAU, CONTACTEUR			1	
3	6K1-82510-05	MAIN SWITCH ASSY CONTACTEUR A CLEF COMPLET			2	
4	6K1-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT			1	
5	682-82556-00	STOPPER PLAQUETTE			1	
6	6K1-83614-01	BRACKET SUPPORT			1	
7	98980-05010	SCREW, BIND VIS, DE PRESSION			2	
8	92990-05100	WASHER, SPRING RONDELLE, GROWER			2	
9	95380-05600	NUT ECROU			2	
10	688-83383-11	BUZZER RONFLEUR			2	
11	6K1-85830-01	CONTROL UNIT ASSY BLOC DE CONTROLE			1	
12	98980-06020	SCREW, BIND VIS, DE PRESSION			2	
13	95380-06600	NUT, HEXAGON ECROU			2	
14	92990-06100	WASHER, SPRING RONDELLE, GROWER			2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE			2	
16	90149-05M05	SCREW VIS			4	AP
17	95380-05600	NUT ECROU			4	AP
18	92990-05100	WASHER, SPRING RONDELLE, GROWER			4	AP
19	92990-05600	WASHER, PLATE RONDELLE, PLATE			4	AP
20	6K1-8258A-40	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU			2	AP



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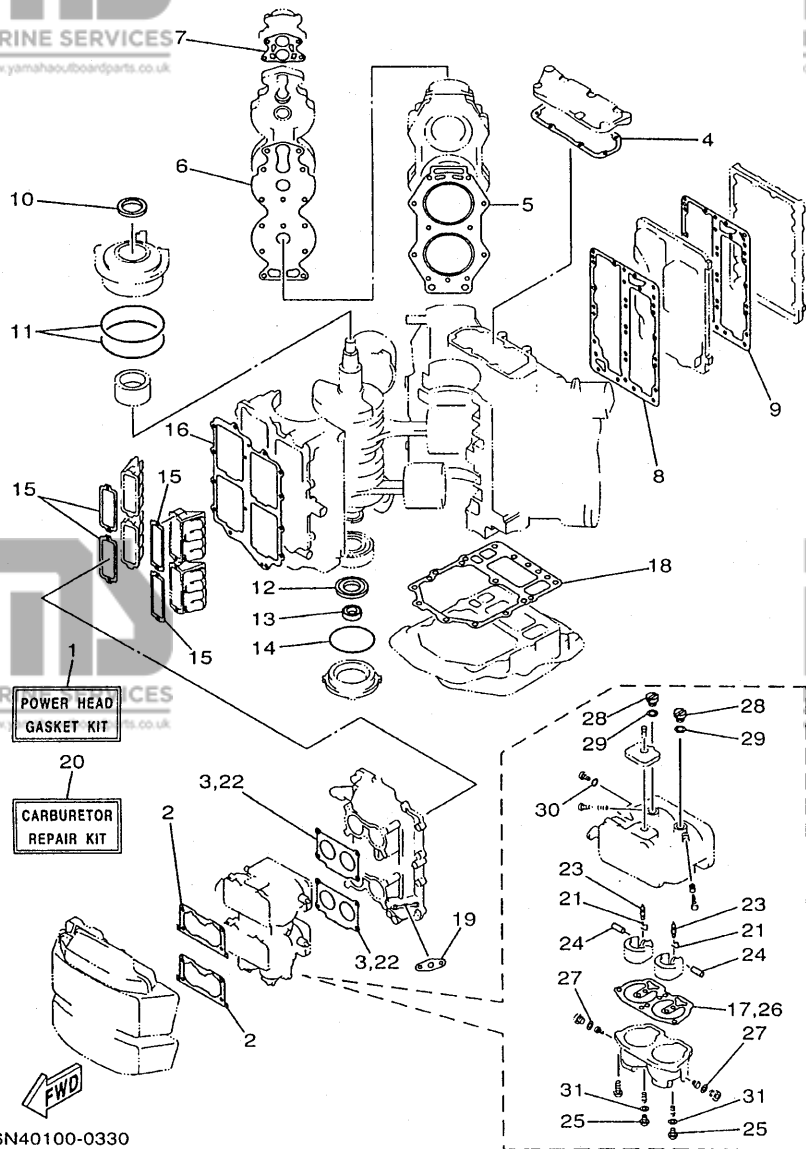
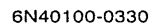


FIG. 32 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6N6-W0001-A4	POWER HEAD GASKET KID POCHETTE DE JOINTS	1	1	1	
2	6K7-14483-00	.GASKET .JOINT	2	2	2	
3	6E5-14198-A2	.GASKET .JOINT	2	2	2	
4	6E5-11381-A2	.GASKET 1 .JOINT 1	1	1	1	
5	6E5-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	2	2	
6	6E5-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	2	2	
7	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	2	2	2	
8	6E5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	
9	6E5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	
10	93102-40M14	.OIL SEAL .JOINT SPY	1	1	1	
11	93211-04M36	.O-RING .JOINT TORIQUE	2	2	2	
12	93102-35M13	.OIL SEAL .JOINT SPY	1	1	1	
13	93101-22M15	.OIL SEAL .JOINT SPY	1	1	1	
14	93210-74M35	.O-RING .JOINT TORIQUE	1	1	1	
15	6E5-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	4	4	4	
16	6E5-13645-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	
17	64D-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	2	2	
18	6G5-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
19	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	1	1	
20	6N6-W0093-08	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	
21	6E5-14159-00	.CLIP .JONG	2	2	2	
22	6E5-14198-A2	.GASKET .JOINT	1	1	1	
23	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	2	2	2	
24	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	2	2	2	
25	64D-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	2	2	2	
26	64D-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	
27	6E5-14398-00	.GASKET .JOINT	2	2	2	

D4



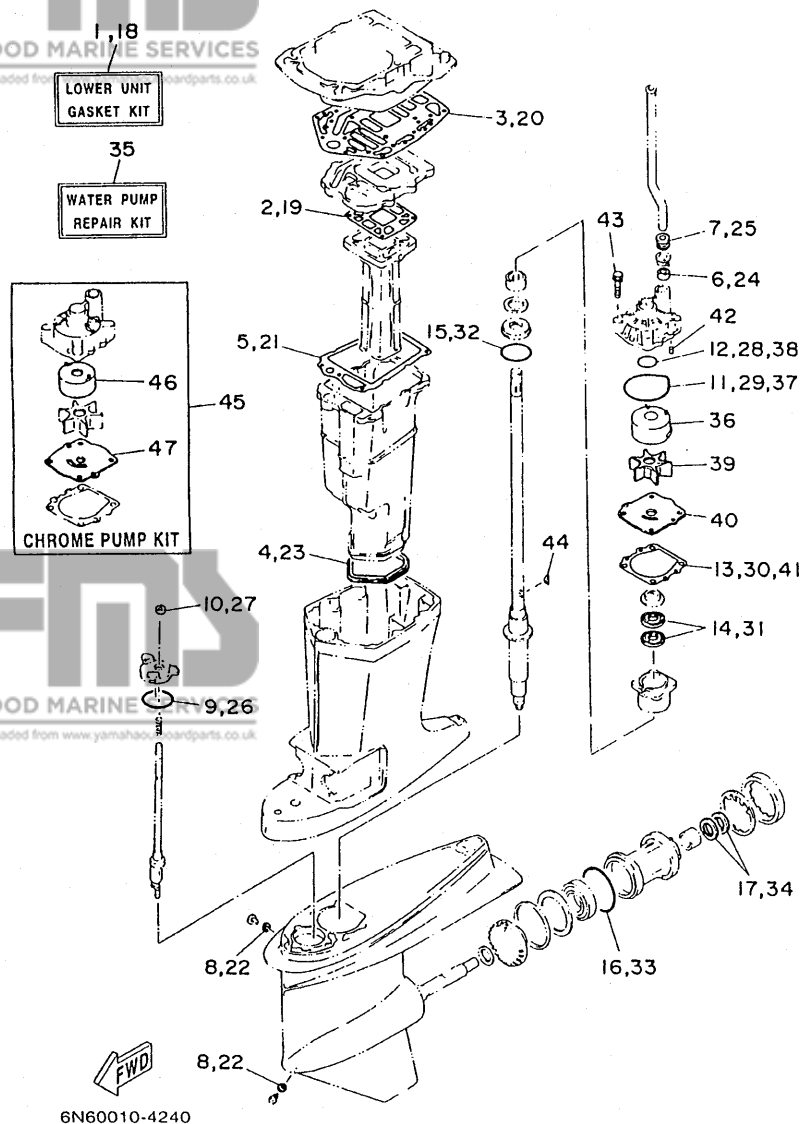


FIG. 33 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	L130	REMARKS REMARQUES
1	6E5-W0001-F1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1			
2	6E5-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1			
3	6G5-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1			
4	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1			
5	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1			
6	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1			
7	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1			
8	90430-08020	.GASKET .JOINT	2			
9	93210-58144	.O-RING .JOINT TORIQUE	1			
10	93106-09014	.OIL SEAL .JOINT SPY	1			
11	93210-86M38	.O-RING .JOINT TORIQUE	1			
12	93210-37160	.O-RING .JOINT TORIQUE	1			
13	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1			
14	93101-28M16	.OIL SEAL .JOINT SPY	2			
15	93210-55M14	.O-RING .JOINT TORIQUE	1			
16	93210-86M39	.O-RING .JOINT TORIQUE	1			
17	93101-30M17	.OIL SEAL .JOINT SPY	2			
18	6F3-W0001-C1	LOWER UNIT GASKET KIT UNITE INFEPIEURE TETE MOTRICE		1	1	
19	6G5-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT		1	1	
20	6G5-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE		1	1	
21	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT		1	1	
22	90430-08020	.GASKET .JOINT		2	2	
23	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE		1	1	
24	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU		1	1	
25	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU		1	1	
26	93210-58144	.O-RING .JOINT TORIQUE		1	1	
27	93106-09014	.OIL SEAL .JOINT SPY		1	1	

D6

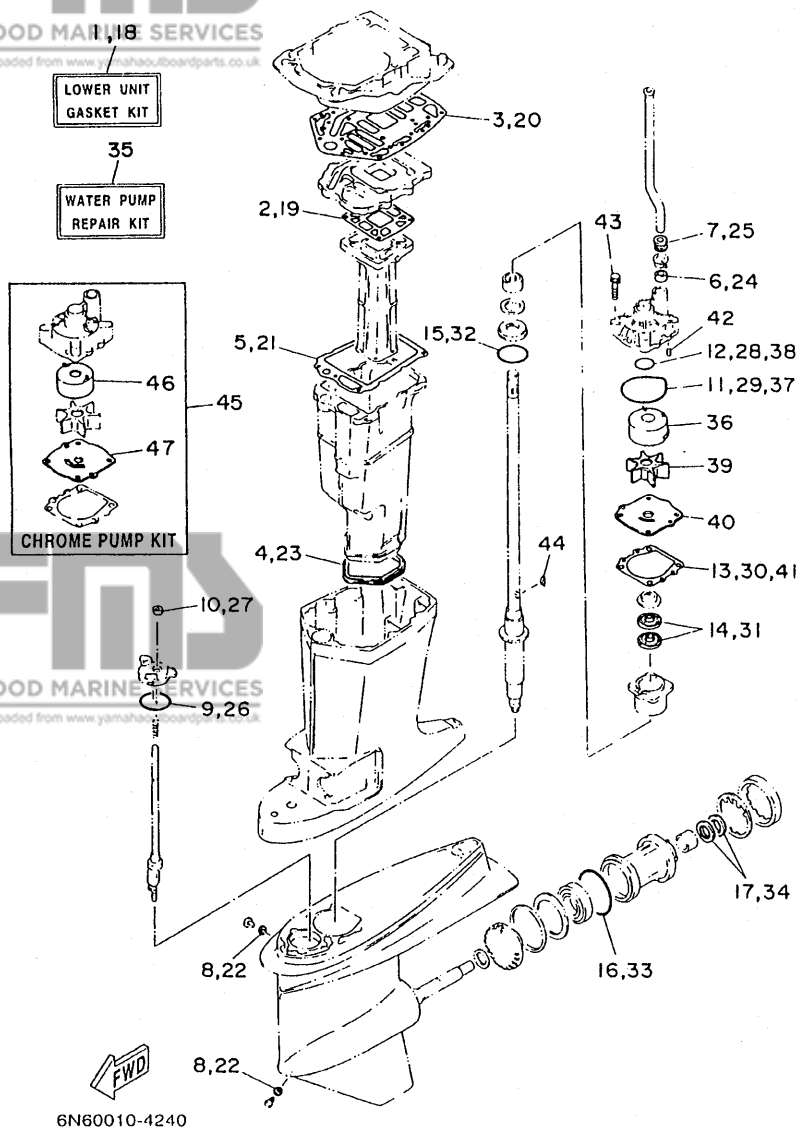


FIG. 33 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	115	130	130	REMARKS REMARQUES
28	93210-37160	.O-RING .JOINT TORIQUE		1	1	
29	93210-86M38	.O-RING .JOINT TORIQUE		1	1	
30	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU		1	1	
31	93101-28M16	.OIL SEAL .JOINT SPY		2	2	
32	93210-55M14	.O-RING .JOINT TORIQUE		1	1	
33	93210-86M39	.O-RING .JOINT TORIQUE		1	1	
34	93101-30M17	.OIL SEAL .JOINT SPY		2	2	
35	6N6-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	
36	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
37	93210-86M38	.O-RING .JOINT TORIQUE	1	1	1	
38	93210-37160	.O-RING .JOINT TORIQUE	1	1	1	
39	6E5-44352-01	.IMPELLER .TURBINE	1	1	1	
40	6E5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	
41	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	
42	93606-12019	.PIN, DOWEL .GOUJON	2	2	2	
43	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	
44	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	
45	6E5-W0078-1A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	1	1	
46	6R3-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
47	6E5-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	

PART NO. NO. PIECES	REF. NO.
6E5-W0001-F1	33 - 1
6F3-W0001-C1	33 - 18
6N6-W0001-A4	32 - 1
6E5-W0004-00	5 - 2
6N7-W0070-30	1 - 20
6E5-W0078-1A	33 - 45
6N6-W0078-01	33 - 35
6N6-W0090-15-1S	2 - 1
6N7-W0090-16-1S	2 - 1
6N6-W0093-08	32 - 20
656-W2810-02	8 - 42
6E5-11111-10-1S	4 - 1
6L1-11111-00-1S	4 - 1
6E5-11119-01	2 - 16
6E5-11181-A1	4 - 2
	32 - 5
6E5-11191-01-1S	4 - 4
6E5-11193-A0	4 - 5
	32 - 6
6E5-11325-00	2 - 14
6E5-11370-00	5 - 9
6K7-11371-01-1S	2 - 22
6E5-11372-00	2 - 5
6G5-11372-00-1S	4 - 23
624-11379-00	2 - 3
6E5-11381-A2	2 - 23
	32 - 4
6G5-11382-A1	4 - 22
6N7-11411-00	3 - 1
6E5-11447-00	3 - 2
663-11518-01	2 - 4
6R3-11536-00	3 - 9
6R3-11537-00	7 - 16
64D-11603-01	3 - 19
64D-11604-01	3 - 19
64D-11605-01	3 - 19
6R5-11631-11-93	3 - 17
6R5-11633-10	3 - 20
6R5-11634-10	3 - 21
6R5-11635-11	3 - 17
6R5-11636-11	3 - 17
6R5-11642-11-93	3 - 18
6R5-11645-11	3 - 18
6R5-11646-11	3 - 18
6R5-11650-10	3 - 22
6E5-12411-20	4 - 7
6G5-12413-00-1S	4 - 8
688-12414-A1	4 - 9

PART NO. NO. PIECES	REF. NO.
688-12414-A1	32 - 7
6G5-12416-00	4 - 19
6E5-12576-00	4 - 25
6G5-12581-00	21 - 12
6R3-13117-00	7 - 17
6R3-13183-10	7 - 12
6N6-13200-00	7 - 1
6N7-13200-00	7 - 1
6E5-13411-00	8 - 25
6E5-13414-00	8 - 26
6N7-13416-00	7 - 7
6R3-13471-00	7 - 2
6L2-13475-00	7 - 3
6E5-13552-00	5 - 7
6E5-13610-00	5 - 1
6E5-13621-A1	5 - 3
	32 - 15
6E5-13641-11-1S	5 - 6
6E5-13645-A1	5 - 14
	32 - 16
6E5-14159-00	6 - 7
	32 - 21
6E5-14198-A2	5 - 18
	32 - 3
	32 - 22
6E5-14223-00	6 - 21
6E5-14276-01	7 - 26
6E5-14301-15	6 - 1
6L1-14301-03	6 - 1
6E5-14302-15	6 - 2
6L1-14302-03	6 - 2
6E5-14321-00	6 - 16
6E5-14323-03	6 - 20
6E5-14324-00	6 - 25
6A0-14325-00	9 - 27
6E5-14328-01	6 - 18
	32 - 28
6J8-14334-00	6 - 17
64D-14381-00	6 - 4
61A-14383-01	6 - 15
64D-14384-00	6 - 3
	32 - 17
	32 - 26
6E5-14385-02	6 - 5
6E5-14386-02	6 - 8
	32 - 24
64D-14394-00	6 - 11
	32 - 25

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
6E5-14398-00	6 - 13
	32 - 27
6E5-1441K-00	5 - 27
6N7-14440-01	5 - 26
6K7-14483-00	5 - 29
	32 - 2
624-14485-00	5 - 8
6E5-14527-01	6 - 23
6E5-14546-00	6 - 6
	32 - 23
6E5-14711-01-5B	21 - 28
6E5-14737-00	21 - 29
64D-1492E-88	6 - 12
64D-1492E-90	6 - 12
64D-1492F-39	6 - 9
64D-1492F-41	6 - 9
61A-1492H-12	6 - 14
6J8-14959-00	6 - 26
	32 - 30
61U-14959-00	6 - 10
	32 - 31
6E5-14979-00	6 - 19
	32 - 29
6N6-15100-01-1S	2 - 2
6N7-15100-01-1S	2 - 2
6R3-15163-00-1S	3 - 3
6G5-15359-00-94	3 - 12
6E5-21708-08	8 - 1
6K1-21708-04	8 - 1
6E5-21733-02	8 - 2
6E5-21734-01-33	8 - 17
6E5-21746-00	8 - 19
6E5-21750-05	8 - 23
6E5-21770-03	8 - 3
6E5-21798-01-33	8 - 18
646-24251-02	8 - 6
6YK-24306-41	10 - 1
6E5-24312-00	4 - 16
6N7-24313-00	9 - 1
6E5-24314-00	9 - 13
6G5-24316-10	9 - 33
6G5-24318-10	9 - 37
6E5-24319-01	8 - 7
6G5-24319-10	9 - 38
6E5-24321-01	8 - 11
6E5-24322-00	8 - 4
64E-24323-00	8 - 31
6E5-24367-10	15 - 41

PART NO. NO. PIECES	REF. NO.
6E5-24376-10	9 - 36
6R3-24377-00	9 - 2
650-24378-00	4 - 15
6E5-24379-00	8 - 12
	8 - 33
	8 - 35
6E5-24410-03	9 - 16
6E5-24411-00	9 - 22
6E5-24412-10	9 - 29
6E5-24413-00	9 - 19
6A0-24421-01	9 - 26
6E5-24423-00	9 - 24
648-24424-00	9 - 23
650-24431-A0	9 - 30
	32 - 19
6E5-24434-02	9 - 25
6E5-24435-00	9 - 21
6E5-24471-00	9 - 20
61N-24521-00	9 - 7
6R3-24560-00	9 - 5
61N-24563-00	9 - 6
6E5-24566-00	9 - 9
6E5-41111-00-1S	4 - 11
6L1-41111-00-1S	4 - 11
6E5-41112-A1	4 - 12
	4 - 13
	32 - 8
	32 - 9
6N7-41113-00-1S	4 - 14
6G5-41131-01-5B	21 - 20
6E5-41132-10-5B	21 - 24
6L1-41132-00-5B	21 - 24
6E5-41134-A0	21 - 25
	33 - 2
6G5-41134-A0	21 - 25
	33 - 19
6E5-41135-A0	21 - 32
	33 - 5
	33 - 21
6G5-41137-02-94	21 - 10
6E5-41213-00	16 - 32
6E5-41217-01	5 - 21
6H1-41237-00	7 - 21
6R5-41237-00	7 - 23
662-41237-01	16 - 25
	16 - 31
6R3-41241-00	7 - 20
6E5-41256-01	5 - 22

PART NO. NO. PIECES	REF. NO.
661-41262-02	5 - 23
6N7-41271-00	5 - 24
689-41273-00	5 - 25
688-41611-00	11 - 9
688-41612-00	11 - 10
6E5-41631-01-1S	16 - 10
6E5-41632-02-1S	16 - 6
6E5-41636-01	16 - 23
688-41636-00	16 - 29
6E5-42510-A1-8D	18 - 10
6E5-42510-B1-8D	18 - 10
624-42542-00	8 - 29
	8 - 40
	12 - 3
6N4-42610-30-4D	1 - 1
6N6-42610-30-4D	1 - 1
6N7-42610-30-4D	1 - 1
6N7-42613-00-4D	1 - 12
6R3-42615-01	1 - 11
6N7-42619-00	1 - 9
6N7-42627-00	1 - 10
6N7-42636-00	1 - 14
6R3-42647-00	1 - 2
6R3-42662-00	1 - 5
6N7-4267A-30	1 - 24
6N7-42678-30	1 - 23
6R1-42678-G0	1 - 19
6N7-42681-30	1 - 21
6N7-42682-30	1 - 22
6N6-42686-30	1 - 17
6N7-42686-30	1 - 17
6N6-42687-30	1 - 18
6N7-42687-30	1 - 18
6N7-42711-43-8D	15 - 1
648-42715-00	16 - 49
6E5-42716-00	15 - 44
6E5-42724-00	21 - 11
6N7-42725-20	15 - 10
688-42726-10	15 - 29
6N7-42738-02-5B	15 - 11
6N7-42741-01-8D	15 - 30
6H4-42748-00	15 - 3
6E5-42761-00-1S	2 - 18
6E5-42762-00-1S	2 - 19
6E5-42769-00	21 - 5
6R3-42771-01-8D	15 - 31
6R3-42791-41	21 - 2
6R3-42792-41	21 - 3

PART NO. NO. PIECES	REF. NO.
6R3-42811-01	15 - 15
6R3-42811-10	15 - 18
6R3-42813-00	15 - 21
6R3-42814-00	1 - 6
6N7-42815-01-8D	15 - 4
6R3-42816-00	15 - 16
6R3-42824-00	15 - 14
6N7-42828-00	15 - 24
6R3-42828-00	15 - 25
6N7-42841-00	15 - 28
6N7-42850-00	15 - 17
6N7-42850-10	15 - 19
6N7-42850-20	15 - 20
64E-43111-01-8D	17 - 1
64E-43112-01-8D	17 - 9
64E-43126-00	17 - 37
64E-43131-01	17 - 15
64E-43139-00	18 - 1
6G5-43144-00	17 - 27
6E5-43145-00	26 - 8
6G5-43148-00	17 - 32
6G5-43181-02	17 - 29
6G5-43185-02	17 - 30
64E-43311-10-8D	17 - 22
64E-43311-20-8D	17 - 22
61A-43376-00	18 - 8
64E-4380F-00	20 - 32
64E-4380J-00	20 - 29
64E-43800-00-4D	19 - 1
64E-43802-00	20 - 8
64E-43805-00	20 - 36
64E-4381G-00	19 - 27
64E-43810-00	19 - 6
6E5-43814-02	19 - 13
64E-43816-00	20 - 18
64E-43817-00	19 - 5
64E-43817-10	20 - 20
64E-43818-01	19 - 32
6E5-4382G-00	19 - 29
64E-43820-00	19 - 15
64E-43821-00	19 - 16
64E-43822-00	19 - 17
64E-43825-00	19 - 2
6E5-43826-01	20 - 15
64E-43828-00	19 - 22
64E-43829-00	19 - 23
64E-43830-00	20 - 4
64E-43831-00	20 - 2

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
64E-4384J-00	19 - 18
64E-4384I-00	20 - 7
64E-43843-00	20 - 6
64E-43843-10	20 - 37
64E-43850-00	20 - 16
64E-43851-00	20 - 11
64E-43855-00	20 - 14
6E5-43858-00	19 - 28
64E-43858-00	20 - 12
	20 - 19
72X-43858-00	20 - 5
64E-43859-00	20 - 13
6H1-4386K-10	20 - 28
64E-43860-00	20 - 21
6E5-43862-00	19 - 10
	19 - 14
64E-43862-00	20 - 23
6G5-43863-00	20 - 10
6E5-43864-00	19 - 20
6G5-43864-00	19 - 19
6G5-43865-00	20 - 34
64E-43865-00	20 - 17
64E-43866-00	19 - 9
64E-43867-00	19 - 8
64E-43868-00	20 - 3
64E-43869-00	19 - 26
6E5-43872-00	19 - 12
6E5-43874-01	19 - 21
64E-43875-00	20 - 24
64E-43879-00	20 - 26
64E-43879-10	20 - 25
64E-4388E-00	19 - 25
	20 - 1
64E-4388J-00	19 - 3
64E-43880-00	20 - 27
64E-43883-00	19 - 11
64E-43891-00	20 - 30
64E-43892-00	20 - 33
6E5-43896-00	20 - 9
64E-43897-00	19 - 24
64E-43898-00	19 - 7
6E5-44117-00-1S	16 - 36
6E5-44118-01-94	16 - 44
6E5-44120-03	16 - 51
6E5-44120-23	16 - 51
68F-44121-00	16 - 38
6E5-44122-00	16 - 39
6E5-44150-02	22 - 17

PART NO. NO. PIECES	REF. NO.
6L6-44150-01	24 - 19
688-44194-00	16 - 14
	16 - 28
61A-44311-01	22 - 24
	24 - 26
6E5-44312-00	23 - 20
	25 - 20
6E5-44315-A0	22 - 31
	24 - 33
	33 - 13
	33 - 30
	33 - 41
6R3-44322-40	33 - 46
61A-44322-02	22 - 25
	24 - 27
	33 - 36
6E5-44323-00	22 - 30
	24 - 32
	33 - 40
6E5-44323-40	33 - 47
6E5-44352-01	22 - 28
	24 - 30
	33 - 39
6E5-44361-00	23 - 2
6E5-44361-20	23 - 2
	25 - 2
6E5-44365-00	23 - 3
	23 - 19
	25 - 3
	25 - 19
	33 - 6
	33 - 24
6E5-44366-00	23 - 1
	25 - 1
	33 - 7
	33 - 25
6E5-44391-00	15 - 9
6E5-44511-00-5B	18 - 38
6E5-44514-00-94	18 - 31
6G5-44526-00	17 - 3
663-44533-00	2 - 20
6G5-44551-01-8D	18 - 13
6E5-44552-01-94	18 - 24
6E5-44553-01-8D	18 - 27
6E5-44555-00-94	18 - 16
6E5-44575-00	18 - 15
663-44575-00	18 - 37
6E5-45111-02-8D	21 - 1

PART NO. NO. PIECES	REF. NO.
6E5-45111-23-8D	21 - 1
6G5-45113-A1	21 - 14
	32 - 18
6G5-45114-A0	21 - 21
	33 - 3
	33 - 20
663-45119-00	17 - 14
	17 - 25
6E5-45123-00	21 - 31
	33 - 4
	33 - 23
6E5-45155-00	21 - 4
688-45214-02	23 - 10
	25 - 10
688-45215-02	23 - 11
	25 - 11
	17 - 2
6G5-45251-01	17 - 2
6E5-45300-15-8D	22 - 1
6E5-45300-25-8D	22 - 1
6L6-45300-23-8D	24 - 1
6E5-45301-03-8D	22 - 2
	24 - 2
6E5-45318-00	21 - 35
6E5-45321-00	22 - 13
	24 - 15
6E5-45331-00-94	22 - 34
	24 - 36
6E5-45332-00-94	22 - 58
6L6-45332-00-94	24 - 62
688-45341-00	22 - 7
	24 - 9
6E5-45344-00	22 - 40
	24 - 42
6E5-45371-01	23 - 14
6E5-45371-10	23 - 28
6L6-45371-00	25 - 14
688-45375-00	23 - 9
	25 - 9
663-45376-00-94	23 - 8
	25 - 8
6E5-45378-00	22 - 10
	24 - 12
	22 - 68
688-45383-02	24 - 75
	22 - 69
	24 - 76
6K1-45392-00	25 - 27
6E5-45501-01	22 - 43

PART NO. NO. PIECES	REF. NO.
6E5-45501-21	22 - 43
	24 - 45
61A-45527-00	22 - 23
	24 - 25
6E5-45536-00	22 - 9
	24 - 11
6L6-45538-00	24 - 6
61A-45538-00	22 - 20
	24 - 22
6E5-45551-02	22 - 44
	24 - 46
6E5-45560-01	22 - 46
6L6-45560-00	24 - 48
6E5-45567-01-10	22 - 5
	24 - 7
6E5-45567-01-12	22 - 5
	24 - 7
6E5-45567-01-15	22 - 5
	24 - 7
6E5-45567-01-18	22 - 5
	24 - 7
6E5-45567-01-30	22 - 5
	24 - 7
6E5-45567-01-40	22 - 5
	24 - 7
6E5-45567-01-50	22 - 5
	24 - 7
6L6-45570-00	24 - 64
6E5-45571-01	22 - 60
6E5-45576-00	22 - 61
6L6-45576-00	24 - 66
6L6-45577-00-10	22 - 65
	24 - 73
6L6-45577-00-12	22 - 65
	24 - 73
6L6-45577-00-15	22 - 65
	24 - 73
6L6-45577-00-18	22 - 65
	24 - 73
6L6-45577-00-30	22 - 65
	24 - 73
6L6-45577-00-40	22 - 65
	24 - 73
6L6-45577-00-50	22 - 65
	24 - 73
6K1-45578-01-10	24 - 68
6K1-45578-01-12	24 - 68
6K1-45578-01-15	24 - 68

PART NO. NO. PIECES	REF. NO.
6K1-45578-01-18	24 - 68
6K1-45578-01-30	24 - 68
6K1-45578-01-40	24 - 68
6K1-45578-01-50	24 - 68
6E5-45587-01-10	22 - 37
	24 - 39
6E5-45587-01-12	22 - 37
	24 - 39
6E5-45587-01-15	22 - 37
	24 - 39
6E5-45587-01-18	22 - 37
	24 - 39
6E5-45587-01-30	22 - 37
	24 - 39
6E5-45587-01-40	22 - 37
	24 - 39
6E5-45587-01-50	22 - 37
	24 - 39
6E5-45611-01	22 - 48
6K1-45611-00	24 - 50
6L6-45611-20	24 - 52
6E5-45631-01	22 - 56
	24 - 60
6E5-45633-01	22 - 57
	24 - 61
6E5-45634-01	22 - 50
	24 - 54
6E5-45641-02	22 - 49
6K1-45641-01	24 - 53
6L6-45930-01-98	25 - 26
688-45930-02-98	23 - 26
688-45932-60-98	23 - 26
6E5-45941-00-EL	23 - 26
6E5-45943-00-EL	23 - 26
6E5-45945-01-EL	23 - 26
6E5-45947-00-EL	23 - 26
6E5-45949-00-EL	23 - 26
6E5-45952-00-EL	23 - 26
6E5-45954-00-EL	23 - 26
6E5-45956-00-EL	23 - 26
6E5-45970-10	23 - 27
6L6-45970-00-98	25 - 28
688-45970-03-98	23 - 26
6E5-45972-10	23 - 27
6L6-45972-00-98	25 - 28
688-45972-02-98	23 - 26
6E5-45974-10	23 - 27
688-45974-02-98	23 - 26

PART NO. NO. PIECES	REF. NO.
6E5-45976-10	23 - 27
688-45976-01-98	23 - 26
6E5-45978-10	23 - 27
688-45978-60-98	23 - 26
6E5-45987-01	23 - 21
	25 - 21
6E5-45994-10	23 - 29
688-45997-01	23 - 22
	25 - 22
704-48119-20	29 - 79
EL8-48127-00	29 - 26
704-48144-00	29 - 58
703-48152-00	28 - 57
EL8-48153-10	29 - 64
703-48153-00	28 - 3
704-48156-00	29 - 73
EL8-48158-00	29 - 32
EL8-48164-00	29 - 47
704-48166-00	29 - 65
704-48176-10	29 - 59
704-48178-00	29 - 77
703-48189-00	28 - 17
EL8-48191-00	29 - 19
703-48192-00	29 - 60
704-48192-00	29 - 50
704-48193-00	29 - 55
703-48198-00	28 - 14
703-48205-15	27 - 1
	28 - 1
704-48207-22	27 - 2
	29 - 1
703-48211-01	28 - 61
703-48212-00	28 - 58
703-48213-00	28 - 59
703-48215-00	28 - 43
704-48215-10	29 - 15
702-48217-00	28 - 44
703-48219-00	28 - 30
704-48219-00	29 - 57
703-48221-00	28 - 56
704-48221-00	29 - 78
703-48222-00	28 - 27
704-48222-00	29 - 37
703-48223-00	28 - 28
703-48225-00	28 - 29
704-48225-00	29 - 49
703-48226-00	28 - 26
703-48227-00	28 - 24

PART NO. NO. PIECES	REF. NO.
704-48228-00	29 - 39
704-48228-10	29 - 71
704-48229-00	29 - 41
704-48229-10	29 - 69
EL8-48231-00	29 - 28
EL8-48232-00	29 - 46
703-48232-00	28 - 62
EL8-48233-00	29 - 61
EL8-48234-00	29 - 56
703-48235-00	28 - 4
	29 - 62
703-48236-00	28 - 16
	28 - 18
703-48238-00	28 - 22
	29 - 45
EL8-48241-00	29 - 29
704-48242-00	29 - 48
703-48243-00	28 - 15
EL8-48244-00	29 - 35
703-48244-00	28 - 21
EL8-48245-00	29 - 36
703-48245-00	28 - 11
701-48246-00	29 - 5
703-48246-00	28 - 23
701-48248-00	28 - 13
	29 - 44
EL8-48251-00	29 - 3
703-48252-00	28 - 12
EL8-48254-00	29 - 30
EL8-48259-00	29 - 8
703-48261-01	28 - 2
704-48261-00	29 - 18
704-48262-00	29 - 9
702-48263-00	29 - 53
703-48264-00	28 - 6
704-48264-00	29 - 10
703-48265-00	28 - 9
704-48265-00	29 - 4
704-48266-00	29 - 11
703-48268-00	28 - 5
EL8-48271-00	29 - 25
703-48271-00	28 - 60
EL8-48279-00	29 - 54
EL8-48281-00	29 - 14
703-48281-00	28 - 31
704-48281-00	29 - 16
703-48282-00	28 - 32
704-48282-00	29 - 63

PART NO. NO. PIECES	REF. NO.
703-48284-00	28 - 52
704-48284-00	29 - 66
704-48285-00	29 - 75
704-48286-00	29 - 76
701-48287-00	28 - 42
704-48287-00	29 - 23
703-48291-10	28 - 39
703-48293-10	28 - 41
701-48320-00	27 - 3
701-48320-50	27 - 3
701-48320-60	27 - 3
701-48320-80	27 - 3
6E5-48344-00	16 - 7
	16 - 42
703-48345-01	28 - 19
	29 - 22
701-48350-00	27 - 3
701-48350-20	27 - 3
703-48358-00	28 - 20
	29 - 27
6E5-48531-00	16 - 1
6E5-48538-00	16 - 2
6E5-61350-02	26 - 1
6E5-61351-01	26 - 2
6E5-61355-00	26 - 5
6E5-81332-00	11 - 13
6N7-81337-00	11 - 16
6N7-81800-10	14 - 1
6N7-81801-00	14 - 8
6N7-81807-00	14 - 11
61A-81809-00	14 - 3
6N7-81810-00	14 - 5
6N7-81813-00	14 - 9
6E5-8182A-10	14 - 17
6E5-8182E-10	14 - 15
6E5-8182F-10	14 - 16
6K7-8182G-10	14 - 6
6E5-8182K-10	14 - 18
6N7-81820-10	14 - 10
6R3-81822-00-94	14 - 19
61A-81824-00	14 - 4
6K7-81826-10	14 - 14
6N7-81830-00	14 - 13
6N7-81840-00	14 - 7
6N7-81850-10	14 - 2
6N7-81857-00	14 - 12
6E5-81900-01	8 - 9
6E5-81922-00	8 - 10

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
61A-81941-00	13 - 8
6R3-81942-00	12 - 16
6E5-81948-22	13 - 15
6N7-81948-00-94	12 - 10
6E5-8195A-00	13 - 11
6E5-81950-00	13 - 10
704-81950-00	29 - 67
689-81952-10	13 - 9
6R3-81960-00	12 - 13
6N7-82105-02	13 - 34
6E5-82116-00	13 - 14
6N7-82117-00	13 - 35
6Y5-82117-00	30 - 15
6G5-82119-00	13 - 13
6E5-82147-00	17 - 26
6E5-82147-20	17 - 26
6E5-82148-00	17 - 6
	17 - 10
6E5-82149-00	18 - 19
1E6-82151-00	30 - 14
663-82151-00	13 - 31
705-82151-00	13 - 32
6G5-82152-00	13 - 33
6A0-82317-00	8 - 28
	8 - 39
	12 - 2
	11 - 18
663-82317-01	13 - 4
6G1-82370-21	31 - 3
6K1-82510-05	28 - 45
703-82510-41	13 - 36
6R3-82519-00	13 - 5
682-82519-00	30 - 16
6R3-82521-70	30 - 16
6E5-82531-10	13 - 39
703-82531-00	28 - 46
703-82540-00	28 - 50
704-82540-00	29 - 12
6R3-82553-30	30 - 18
6R3-82553-70	30 - 17
6R3-82553-80	30 - 17
682-82556-00	28 - 48
	31 - 5
688-82560-10	13 - 27
6R3-82563-00	13 - 43
703-82563-01	28 - 55
704-82563-E0	29 - 70
704-82563-F0	29 - 74

G3

PART NO. NO. PIECES	REF. NO.
704-82563-G0	29 - 40
6K1-82570-05	31 - 1
6K1-82571-01	31 - 2
6K1-82575-00	31 - 4
688-82575-01	28 - 47
6K1-8258A-40	31 - 20
688-8258A-20	28 - 49
6E5-82587-00	13 - 44
6E5-82588-00	15 - 46
6K7-82588-00	15 - 45
6N7-82590-14	13 - 30
704-82590-10	29 - 68
703-82591-00	28 - 53
703-82592-00	28 - 54
6E5-82594-00	15 - 50
688-82594-00	15 - 49
703-82594-00	28 - 25
704-82594-00	29 - 38
688-83383-11	31 - 10
703-83383-02	28 - 51
6Y5-83500-S4	30 - 6
6Y5-83500-T2	30 - 1
6Y5-83553-M0	30 - 13
6Y5-83553-00	30 - 13
6N7-83557-00	13 - 18
6Y5-83557-00	30 - 19
6Y5-83557-31	30 - 10
6E5-83558-00	23 - 17
	25 - 17
6E5-83558-10	22 - 12
	24 - 14
6Y5-83570-S4	30 - 7
6K1-83614-01	31 - 6
6R3-83614-00	13 - 45
64E-83672-00	18 - 3
6Y5-83728-00	30 - 11
72X-85075-L0	20 - 22
6N7-85510-00	11 - 2
6N7-85537-00	12 - 8
6N7-85540-01	12 - 5
6N7-85542-01-1S	12 - 1
6N7-85550-00	11 - 1
6R3-85570-01	13 - 1
6E5-85580-00	11 - 3
6E5-85720-04	8 - 15
6R3-85721-30	8 - 16
6R3-85721-80	8 - 16
6G7-85730-03	8 - 24

PART NO. NO. PIECES	REF. NO.
6E5-85740-02	8 - 38
6K1-85830-01	31 - 11
6N7-86110-00	13 - 20
6N7-86112-00	13 - 25
6N7-86116-00	13 - 21
6G5-87149-10	13 - 12
9E450-04433	30 - 2
9E450-04533	30 - 3
90101-12M03	17 - 40
90105-10M00	23 - 15
	25 - 15
90105-10M20	2 - 11
90109-06M39	7 - 6
90109-06M40	7 - 5
90109-08M45	15 - 7
90109-08M71	3 - 23
90109-12M37	18 - 35
90109-14M34	18 - 20
90116-06M30	5 - 13
90116-08M45	2 - 13
90119-06MA2	2 - 21
	2 - 24
	3 - 7
	3 - 16
	4 - 24
	16 - 37
	5 - 15
90119-06MA4	4 - 6
90119-06MA5	4 - 18
90119-06MA6	4 - 10
90119-06M10	22 - 16
	24 - 18
90119-06M59	12 - 4
90119-06M65	8 - 30
	8 - 41
90119-08MA3	2 - 17
90119-08MA8	4 - 3
90119-08M14	22 - 33
	24 - 35
	33 - 43
90119-08M22	15 - 38
90119-08M57	14 - 22
90119-08M76	14 - 20
90119-08M77	14 - 21
90119-08M78	21 - 9
90119-08M79	21 - 15
90119-08M94	2 - 12
90119-10M89	23 - 7

PART NO. NO. PIECES	REF. NO.
90119-10M89	25 - 7
90149-05M05	31 - 16
90152-05M07	23 - 12
	25 - 12
90157-06M01	15 - 42
90157-06013	16 - 11
	16 - 26
90159-06M08	12 - 17
90159-06M11	12 - 9
90159-06M14	5 - 30
90170-16M01	22 - 45
	24 - 47
90170-20137	11 - 6
90171-18M04	23 - 24
	25 - 24
90179-06M24	1 - 13
90179-06066	18 - 30
90183-05M02	21 - 30
90185-05002	23 - 13
	25 - 13
90185-06M07	16 - 9
90185-09M01	26 - 6
90185-12M12	18 - 36
90185-22M11	17 - 20
90201-08M13	16 - 21
90201-08M14	19 - 30
90201-08M23	16 - 16
90201-08M54	15 - 36
90201-10M20	26 - 7
90201-12M05	17 - 42
90201-13M01	17 - 41
90201-14M56	18 - 34
90201-15M58	18 - 21
90201-16M55	18 - 18
90201-21M18	11 - 5
90201-22M01	22 - 21
	24 - 23
90201-23M01	3 - 25
90201-26M00	24 - 51
90201-26M57	18 - 32
90201-26M59	17 - 19
90201-30M92	22 - 66
90201-38M60	18 - 11
90202-05088	7 - 25
90202-08M20	16 - 40
90202-08M44	7 - 19
90202-12092	16 - 20
90202-16061	16 - 54

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
90202-26M18	18 - 33	90445-07M28	5 - 10	90480-12M11	11 - 17	92990-18200	23 - 23	93102-35M13	3 - 13	93315-345W0	24 - 4		
90202-32M19	18 - 17	90445-07M46	5 - 12	90480-20M05	4 - 21		25 - 23		32 - 12	93315-425U7	22 - 47		
90202-40M47	18 - 7	90445-07M72	7 - 11	90480-22M15	15 - 34	92995-06100	5 - 20	93102-40M14	3 - 5		24 - 49		
90206-10M04	16 - 34	90445-07M87	7 - 13	90501-11M10	22 - 19		17 - 5		32 - 10	93315-430U8	22 - 62		
90206-13M10	15 - 6	90445-07M89	7 - 9		24 - 21	92995-06600	1 - 8	93106-09014	22 - 15	93315-430V5	24 - 65		
90206-22M19	22 - 22	90445-07196	7 - 10	90501-12082	16 - 48		9 - 32		24 - 17	93315-440V6	24 - 69		
	24 - 24	90445-07258	5 - 28	90501-16M11	4 - 20		11 - 15		33 - 10	93315-628U9	22 - 3		
90249-06M19	17 - 33	90445-11M10	8 - 13	90501-16M12	16 - 12		13 - 3		33 - 27		24 - 3		
90250-08M07	22 - 55	90445-11M81	8 - 13	90501-16M28	18 - 28		13 - 7	93210-03261	13 - 26	93317-330U2	22 - 36		
	24 - 59	90445-12M12	8 - 32	90501-16M37	22 - 51		13 - 17	93210-09165	16 - 52		24 - 38		
90280-04M05	22 - 29	90446-15M07	9 - 41		24 - 55		13 - 24	93210-10M74	19 - 4	93317-330U5	24 - 70		
	24 - 31	90464-07M06	7 - 14	90506-14M24	17 - 36		13 - 38	93210-13M04	7 - 18	93332-000U7	22 - 4		
	33 - 44	90464-12M00	11 - 12	90508-29M12	16 - 22		13 - 41	93210-16275	26 - 9	93332-000V7	24 - 63		
90280-05015	11 - 4	90464-13M34	8 - 37	90560-12M01	26 - 4		15 - 13	93210-19MA7	7 - 4	93341-360U8	24 - 5		
90282-04010	22 - 67	90465-05M87	13 - 28	91490-40030	23 - 25		15 - 23	93210-32738	9 - 8	93341-440U5	24 - 67		
	24 - 74	90465-06M86	2 - 25		25 - 25		15 - 27	93210-37MH7	18 - 6	93341-930V2	22 - 38		
90340-08M04	22 - 6		5 - 16	91609-30010	13 - 22		15 - 33	93210-37160	22 - 27		24 - 40		
	24 - 8	90465-08M63	17 - 23	91690-30012	16 - 3		15 - 40		24 - 29	93410-16006	16 - 55		
90340-14M00	2 - 6	90465-08M89	13 - 29	91690-30016	7 - 27		15 - 48		33 - 12	93410-22M11	17 - 39		
90384-06M07	2 - 8	90465-11M10	7 - 8	91690-30020	17 - 35		15 - 53		33 - 28	93410-37M04	18 - 14		
90384-14M09	2 - 9		8 - 5	92903-05600	9 - 18		17 - 8		33 - 38	93410-40M03	3 - 11		
90386-06M12	16 - 43		8 - 8	92903-06100	9 - 11		21 - 7	93210-55M14	22 - 39	93420-36M01	21 - 36		
90386-10M16	17 - 31		8 - 14	92903-06600	11 - 8	92995-08100	16 - 5		24 - 41	93430-06024	28 - 10		
90386-12089	16 - 17		8 - 34		12 - 12		17 - 17		33 - 15		28 - 63		
90386-13M88	15 - 5		8 - 36		12 - 15		21 - 17		33 - 32		29 - 6		
90386-16M66	16 - 53		9 - 3		12 - 19		21 - 19	93210-58144	22 - 14	93430-08006	22 - 18		
90386-22M13	16 - 19		9 - 4	92903-08600	16 - 46	92995-08600	14 - 25		24 - 16		24 - 20		
90386-22M98	17 - 38		9 - 14	92990-04100	30 - 4		21 - 23		33 - 9	93501-04M02	16 - 47		
	19 - 33		9 - 15		30 - 8		21 - 27		33 - 26	93503-16003	22 - 54		
90386-25M31	17 - 18		9 - 34	92990-04600	1 - 15		21 - 34	93210-74M35	3 - 15		24 - 58		
90386-38M32	18 - 12		9 - 35	92990-05100	31 - 8		22 - 42		32 - 14	93507-32009	22 - 52		
90387-06M29	16 - 33		9 - 39		31 - 18		24 - 44	93210-86M38	22 - 26		24 - 56		
90387-08M16	16 - 18		9 - 40	92990-05300	29 - 42	92995-10100	18 - 26		24 - 28	93511-32017	22 - 53		
90387-08M37	15 - 35		17 - 21	92990-05600	5 - 5		18 - 40		33 - 11		24 - 57		
90387-10M05	17 - 34		18 - 5		31 - 19		23 - 6		33 - 29	93606-12019	22 - 32		
90387-10M61	26 - 3		23 - 18	92990-06100	1 - 3		25 - 6		33 - 37		24 - 34		
90430-08020	22 - 8		25 - 18		31 - 14	92995-14600	18 - 23	93210-86M39	22 - 64		33 - 42		
	24 - 10		30 - 12	92990-06200	16 - 8	93101-22M15	3 - 14		24 - 72	93608-12M05	21 - 8		
	33 - 8		30 - 20	92990-06300	29 - 52		32 - 13		33 - 16		21 - 13		
	33 - 22	90465-12M25	15 - 51	92990-06600	8 - 21	93101-28M16	22 - 35		33 - 33		23 - 4		
90430-14115	2 - 7	90465-13M18	4 - 26		12 - 7		24 - 37	93211-04M36	3 - 6		25 - 4		
90445-05M02	8 - 27		13 - 19		15 - 43		33 - 14		32 - 11	93608-12063	2 - 10		
90445-07ME8	22 - 11		13 - 42		17 - 12		33 - 31	93306-208U0	3 - 10	93700-06M03	16 - 50		
90445-07ME9	22 - 11	90467-08004	4 - 17		31 - 15	93101-30M17	22 - 63		22 - 59		17 - 13		
	24 - 13	90468-05M03	7 - 24	92990-08200	15 - 8		24 - 71	93310-323V6	3 - 24		17 - 24		
90445-07MF0	23 - 16	90468-07M02	7 - 15	92990-08600	14 - 23		33 - 17	93310-836V2	3 - 26	94702-00247	4 - 27		
	25 - 16	90468-18008	16 - 41		28 - 34		33 - 34	93310-954U1	3 - 8	94702-00309	4 - 27		
90445-07M24	5 - 11	90480-06M19	15 - 2	92990-10600	29 - 7	93102-08M43	20 - 35	93311-940U3	3 - 4	95303-06600	16 - 13		

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
95303-06600	16 - 27	97095-06016	15 - 22
95380-03600	9 - 28	97095-06020	13 - 2
95380-04600	30 - 5		15 - 32
	30 - 9		15 - 39
95380-05600	7 - 22		15 - 47
	16 - 24	97095-06025	16 - 35
	16 - 30	97095-06030	13 - 23
	28 - 7		17 - 4
	29 - 24	97095-06050	9 - 31
	31 - 9	97095-08016	14 - 24
	31 - 17	97095-08020	16 - 4
95380-06600	1 - 4		17 - 16
	5 - 19	97095-08025	22 - 41
	8 - 22		24 - 43
	28 - 40	97095-08030	21 - 22
	29 - 43		28 - 33
	31 - 13	97095-08045	21 - 16
95380-08600	9 - 12		21 - 26
95380-08700	21 - 18		21 - 33
95380-12600	17 - 43	97095-10045	18 - 25
95380-14800	18 - 22		18 - 39
95780-10300	18 - 9	97380-05025	28 - 8
97013-06012	5 - 17	97780-40520	1 - 16
	12 - 18	97780-60525	18 - 2
97013-06014	9 - 10	97880-05025	5 - 4
97013-06016	12 - 11	97880-06012	17 - 11
97013-06025	12 - 14	97880-06018	11 - 11
97013-06065	11 - 7	97880-06020	12 - 6
97013-08030	16 - 45	97885-06010	11 - 14
97013-08045	16 - 15	97885-06016	18 - 4
97075-08035	15 - 37		18 - 29
97075-10045	23 - 5	97890-05016	29 - 2
	25 - 5	97890-06018	29 - 51
97080-06018	29 - 21	97980-05108	6 - 24
97080-06100	8 - 20	97980-05116	6 - 22
97080-08016	19 - 31	98503-05035	9 - 17
97095-06010	15 - 26	98507-04010	20 - 31
	17 - 7	98580-03014	29 - 13
	17 - 28	98580-03015	28 - 38
	21 - 6	98580-04006	28 - 36
97095-06012	1 - 7		29 - 33
	13 - 6	98580-04010	28 - 35
	13 - 37	98580-05010	28 - 37
	13 - 40	98580-05525	29 - 17
	13 - 46	98580-05540	29 - 20
	15 - 52	98580-05555	29 - 72
97095-06016	13 - 16	98780-04015	2 - 15
	15 - 12	98780-05018	29 - 34

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
98780-06020	29 - 31		
98980-05010	31 - 7		
98980-06020	31 - 12		

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

PART NO. NO. PIECES	REF. NO.
------------------------	-------------