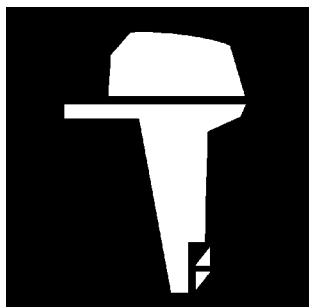




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

25V'01(61R0)

30G'01(61T0)

YAMAHA
GENUINE
Parts & Accessories

2Z61T-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25V'01(61R0), 30G'01(61T0)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made

(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94..	PULLY, STARTER	1				

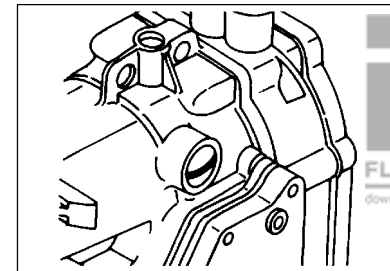
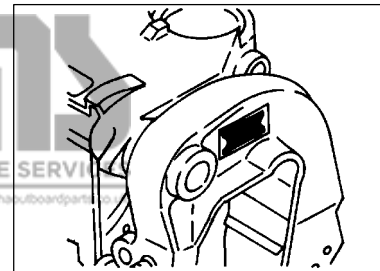
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
25MH	25VMH
30MH	30GMH
25WC	25VWC
30WC	30GWC

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

25VMH	S : 011266	30GMH	S : 007757
	L : 317213	30GWC	S : 200101
25VWC	S : 200123		



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLuish GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

SHEET 1/2

TOP COWLING	A4
CYLINDER. CRANKCASE	A5
CRANKSHAFT. PISTON	A7
INTAKE	B1
CARBURETOR	B2
FUEL	B4
STARTER	B6
GENERATOR	C2
ELECTRICAL 1	C3
ELECTRICAL 2	C5
STARTING MOTOR	C7
BOTTOM COWLING	D1
STEERING	D2
CONTROL 1	D3
CONTROL 2	D5
BRACKET 1	D6
BRACKET 2	E1
UPPER CASING	E3
LOWER CASING. DRIVE 1	E4
LOWER CASING. DRIVE 2	E7
FUEL TANK 1	F1
FUEL TANK 2	F2
REMOTE CONTROL BOX	F3
REMOTE CONTROL ASSY	F4
SWITCH. PANEL	F6
REPAIR KIT 1	F7

INDEX

NUMERICAL INDEX	G1
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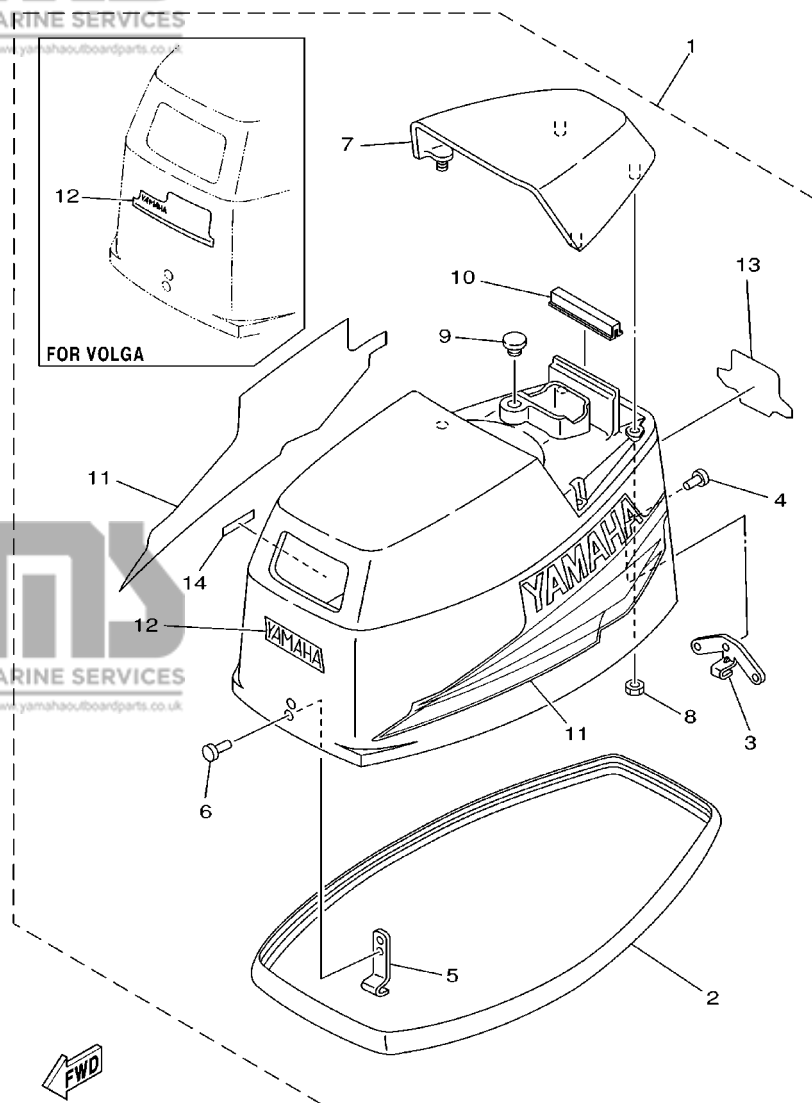
CONTENTS

SHEET 2/2

REPAIR KIT 2	A4*
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INDEX

NUMERICAL INDEX	G1*
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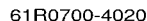


61R0300-8010

FIG. 1 TOP COWLING

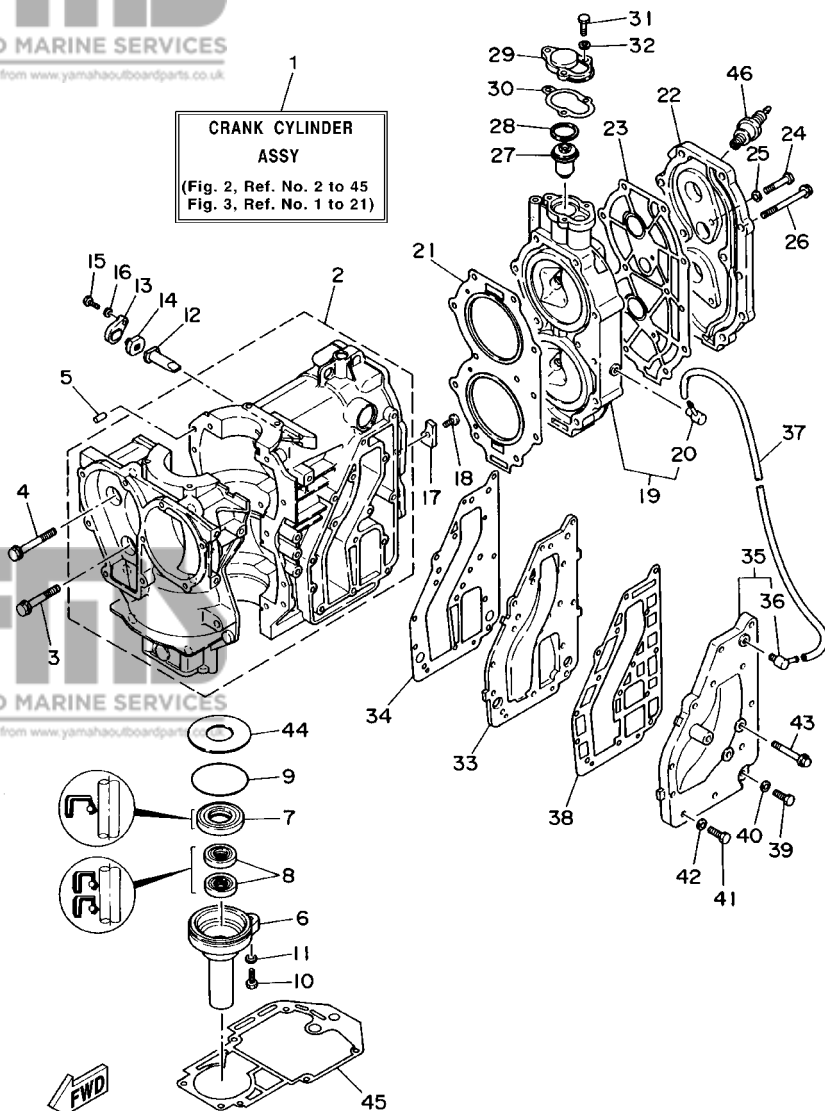
CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61R-42610-B1-4D	TOP COWLING ASSY CAPOT (ENS.)	1				
	61R-42610-11-4D	TOP COWLING ASSY CAPOT (ENS.)	1		1		FOR VOLGA
	61T-42610-11-4D	TOP COWLING ASSY CAPOT (ENS.)		1		1	FOR VOLGA
2	6G0-42615-00	.SEAL .JOINT	1	1	1	1	
3	689-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	1	1	
4	90266-04M01	.RIVET .RIVET	3	3	3	3	
5	6G0-42651-02	.HOOK .CROCHET	1	1	1	1	
6	90266-04M00	.RIVET .RIVET	2	2	2	2	
7	61N-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	1	
8	90179-06M24	.NUT .ECROU	4	4	4	4	
9	90480-14M14	.GROMMET .PASSE-FIL	1	1	1	1	
10	61N-42628-00	.SEAL .JOINT	1	1	1	1	
11	61R-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	1	
12	695-42677-B1	.GRAPHIC, FRONT .ADHESIF, AVANT	1				
	61R-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1		1		FOR VOLGA
	61T-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT		1		1	FOR VOLGA
13	61R-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1		1		
	61T-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE		1		1	
14	6E0-44191-11	.INDICATOR, SHIFT .ETIQUETTE, EMBRAYAGE	1	1	1	1	



REF. NO.	PART NO. NO. PIECES	DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS
1	61N-W0090-00-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1		1		FLOOD MARINE SERVICES downloaded from www.yamahaboard.com
	61T-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)		1	1		
2	61N-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	1	1	
3	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	
4	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	8	
5	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	
6	689-15396-01-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1	1	1	
7	93102-25M04	OIL SEAL JOINT SPY	1	1	1	1	
8	93101-16M36	OIL SEAL JOINT SPY	2	2	2	2	
9	93210-58M21	O-RING JOINT TORIQUE	1	1	1	1	
10	97095-06022	BOLT BOULON	1	1	1	1	
11	92995-06600	WASHER RONDELLE	1	1	1	1	
12	6J8-11325-00	ANODE ANODE	1	1	1	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	1	1	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	1	1	1	
15	97013-06016	BOLT BOULON	1	1	1	1	
16	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
17	689-11325-00	ANODE ANODE	1	1	1	1	
18	90151-06M02	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1	1	
19	61N-11111-01-94	HEAD, CYLINDER 1 CULASSE	1		1		
	61T-11111-01-94	HEAD, CYLINDER 1 CULASSE		1		1	
20	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	1	
21	61N-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	1	
22	61N-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	1	
23	61T-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	1	1	
24	97013-06022	BOLT BOULON	2	2	2	2	
25	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	

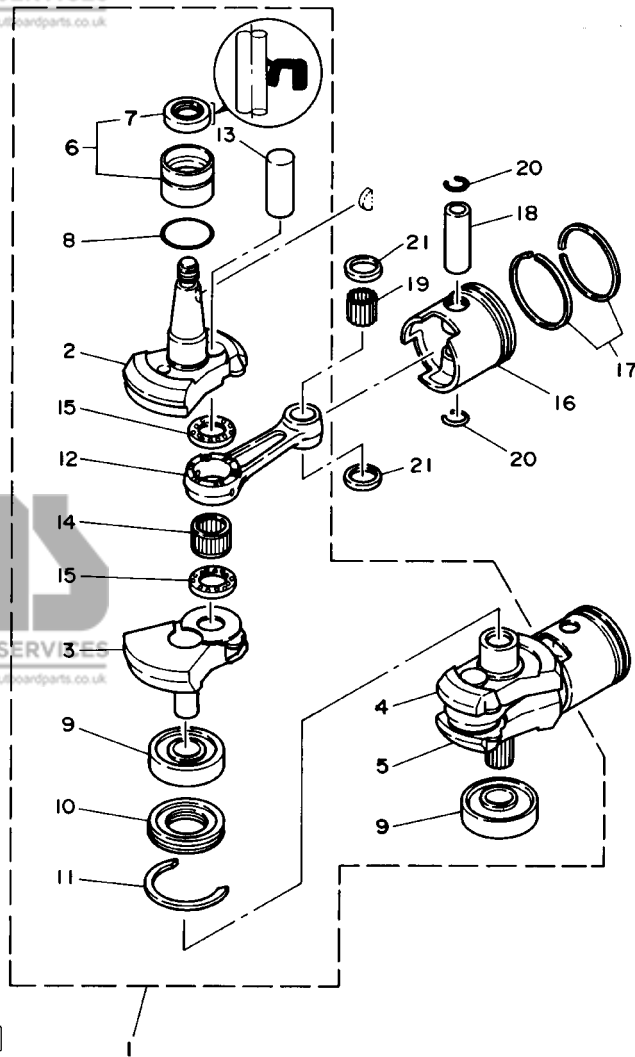
**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 45
Fig. 3, Ref. No. 1 to 21)



61R0700-4020

FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
26	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	11	11	11	11	
27	6E5-12411-01	THERMOSTAT THERMOSTAT	1	1	1	1	
28	90201-21567	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
29	655-12413-01-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	1	
30	655-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	1	1	1	
31	97013-06020	BOLT BOULON	3	3	3	3	
32	92903-06600	WASHER, PLATE RONDELLE, PLATE	3	3	3	3	
33	6K8-41121-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	1	1	
34	6K8-41122-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'EHAPPEMENT	1	1	1	1	
35	61N-41123-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	1	
36	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	1	
37	90445-10M41	HOSE (L105) DURITE (L105)	1	1	1	1	
38	6K8-41124-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	1	
39	97013-06025	BOLT BOULON	1	1	1	1	
40	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
41	97013-06030	BOLT BOULON	11	11	11	11	
42	92903-06600	WASHER, PLATE RONDELLE, PLATE	11	11	11	11	
43	90119-06MA0	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	3	
44	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
45	689-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	
46	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2				
	94702-00217	PLUG, SPARK (NGK B7HS-10) BOUGIE D'ALLUMAGE (NGK B7HS-10)	2		2		FOR VOLGA
	94702-00160	PLUG, SPARK (NGK B8HS-10) BOUGIE D'ALLUMAGE (NGK B8HS-10)		2		2	FOR VOLGA

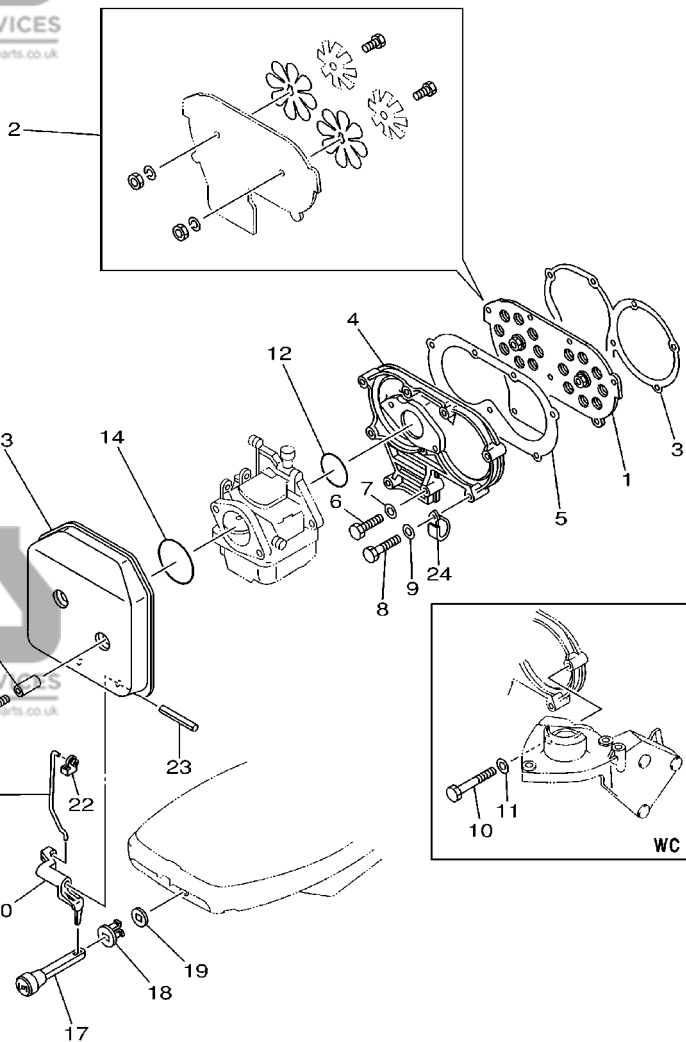


61R0010-4030

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61N-11400-01	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	1	1	1	
2	61N-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	1	1	1	
3	61N-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	1	1	1	
4	61N-11432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	1	1	1	
5	61N-11442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	1	1	1	
6	93311-632V4	.BEARING .ROULEMENT	1	1	1	1	
7	93102-32M07	.OIL SEAL .JOINT SPY	1	1	1	1	
8	93210-42159	.O-RING .JOINT TORIQUE	1	1	1	1	
9	93306-305U3	.BEARING .ROULEMENT	2	2	2	2	
10	61N-11515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	1	1	1	
11	93440-62057	.CIRCLIP .CIRCLIP, TYPE S	1	1	1	1	
12	689-11651-00	.ROD, CONNECTING .BIELLE NUE	2	2	2	2	
13	689-11681-01	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	2	2	2	
14	93310-624U5	.BEARING .ROULEMENT	2	2	2	2	
15	90209-24M03	.WASHER .RONDELLE	4	4	4	4	
16	61N-11631-00-95	PISTON (STD) PISTON (STD)	2	2	2	2	
	61N-11635-00	PISTON (0.25MM O/S)	2	2	2	2	AP
	61N-11636-00	PISTON (0.50MM O/S)	2	2	2	2	AP
17	61N-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	2	2	2	2	
	61N-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	2	2	2	2	AP
	61N-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	2	2	2	2	AP
18	689-11633-00	PIN, PISTON AXE, PISTON	2	2	2	2	
19	93602-20M02	PIN, DOWEL GOUJON	68	68	68	68	
20	688-11634-00	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	4	4	4	4	
21	90201-20M27	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	



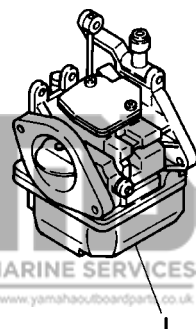
61R0300-1040

FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61N-13610-00	REED VALVE ASSY CLAPET COMPLET	1		1		
	689-13610-01	REED VALVE ASSY CLAPET COMPLET		1		1	
2	689-W0004-00	.REED SET .JEU DE CLAPETS	1	1	1	1	
3	648-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	1	1	1	
4	61N-13641-01-94	MANIFOLD 1 TUBULURE 1	1	1	1	1	
5	648-13645-A0	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1	1	
6	97013-06025	BOLT BOULON	2	2	2	2	FOR VOLGA
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	FOR VOLGA
8	97013-06035	BOLT BOULON	7	7			FOR VOLGA
	97013-06035	BOLT BOULON	6		6	6	WC-FOR VOLGA
9	92903-06600	WASHER, PLATE RONDELLE, PLATE	7	7			FOR VOLGA
	92903-06600	WASHER, PLATE RONDELLE, PLATE	6		6	6	WC-FOR VOLGA
10	97013-06050	BOLT BOULON			1	1	
11	92903-06600	WASHER, PLATE RONDELLE, PLATE			1	1	
12	61N-14198-00	GASKET JOINT	1	1	1	1	
13	61N-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1	1	1	
14	93210-40659	O-RING JOINT TORIQUE	1	1	1	1	
15	90119-06M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	
16	90387-06M26	COLLAR COLLERETTE	2	2	2	2	
17	682-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	1	1	1	
18	689-41273-00	GROMMET PASSE-FIL	1	1	1	1	
19	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	1	1	1	
20	689-41252-01	LEVER, CHOKE 1 LEVIER 1	1	1	1	1	
21	61N-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	1	1	1	
22	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1	1	1	
23	91690-40048	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	1	
24	90465-06M88	CLAMP BRIDE	1	1	1	1	

B1



FWD
61R0010-4050

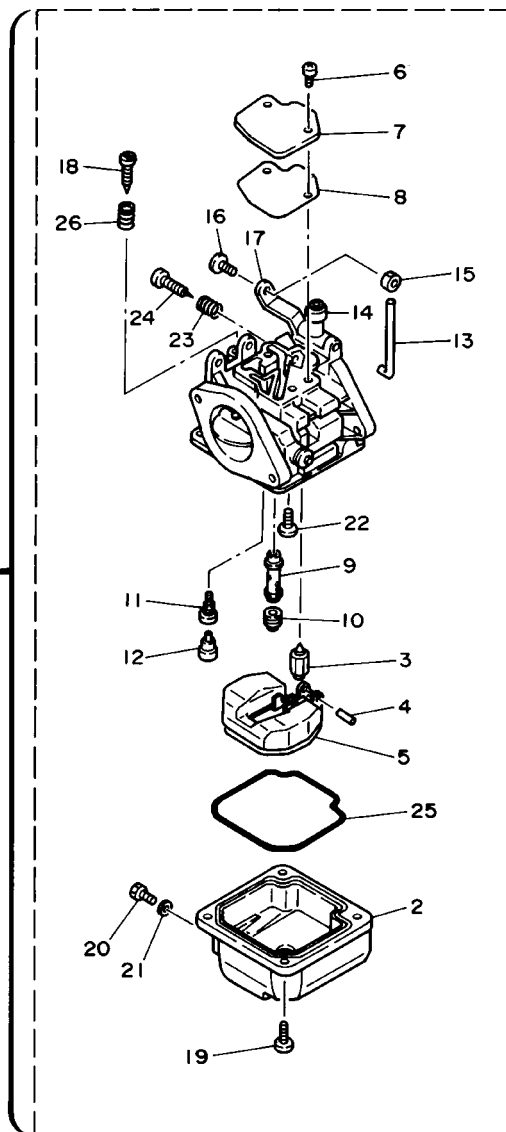


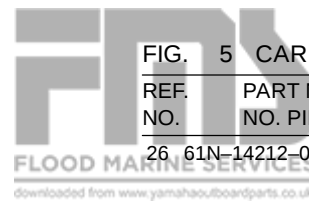
FIG. 5 CARBURETOR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	CARBURETEUR				REMARKS REMARQUES
			25MH	30MH	25WC	30WC	
1	61N-14301-04	CARBURETOR ASSY 1 CARBURETEUR COMPLET	1		1		
	61T-14301-02	CARBURETOR ASSY 1 CARBURETEUR COMPLET		1		1	
2	61N-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1	1	
3	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	1	1	1	
4	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1	1	
5	6L2-14385-00	.FLOAT .FLOTTEUR	1	1	1	1	
6	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	2	2	2	
7	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	1	1	1	
8	6L2-14399-00	.GASKET .JOINT	1	1	1	1	
9	61N-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1		1		
	61T-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE		1		1	
10	61N-14343-68	.JET, MAIN (#135) .GICLEUR, PRINCIPAL (#135)	1	1	1	1	
11	6L2-14342-34	.JET, PILOT (#68) .GICLEUR, RALENTI (#68)	1	1	1	1	
12	50M-14355-00	.PLUG .PLOT	1	1	1	1	
13	6J0-14379-10	.ROD, STARTER .TRINGLE, STARTER	1	1	1	1	
14	626-42658-00	.BUSHING .COUSSINET	1	1	1	1	
15	677-41226-00	.END, THROTTLE LEVER .RACCORD, LEVIER D'ACCELERATIO	1	1	1	1	
16	677-14327-01	.SCREW .VIS	1	1	1	1	
17	61N-41216-00	.SHEAVE SHAFT, ACCEL. LINK .AXE DE POULIE	1	1	1	1	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1	1	1	
19	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4	4	4	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	1	1	1	1	
21	6L2-14398-00	.GASKET .JOINT	1	1	1	1	
22	98980-04006	.SCREW, BIND .VIS, DE PRESSION	2	2	2	2	
23	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	1	1	1	
24	61N-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1	1	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	1	

B2



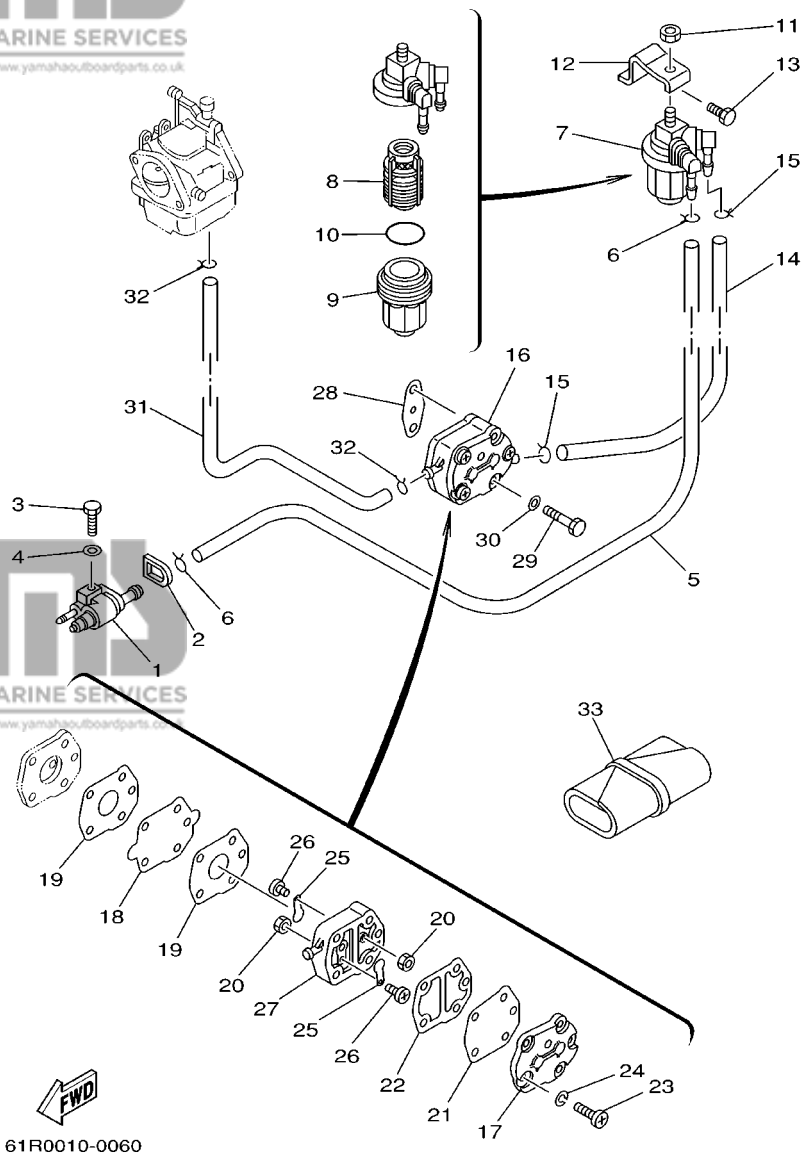
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B3

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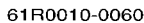
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FIG. 6 FUEL

CARBURANT

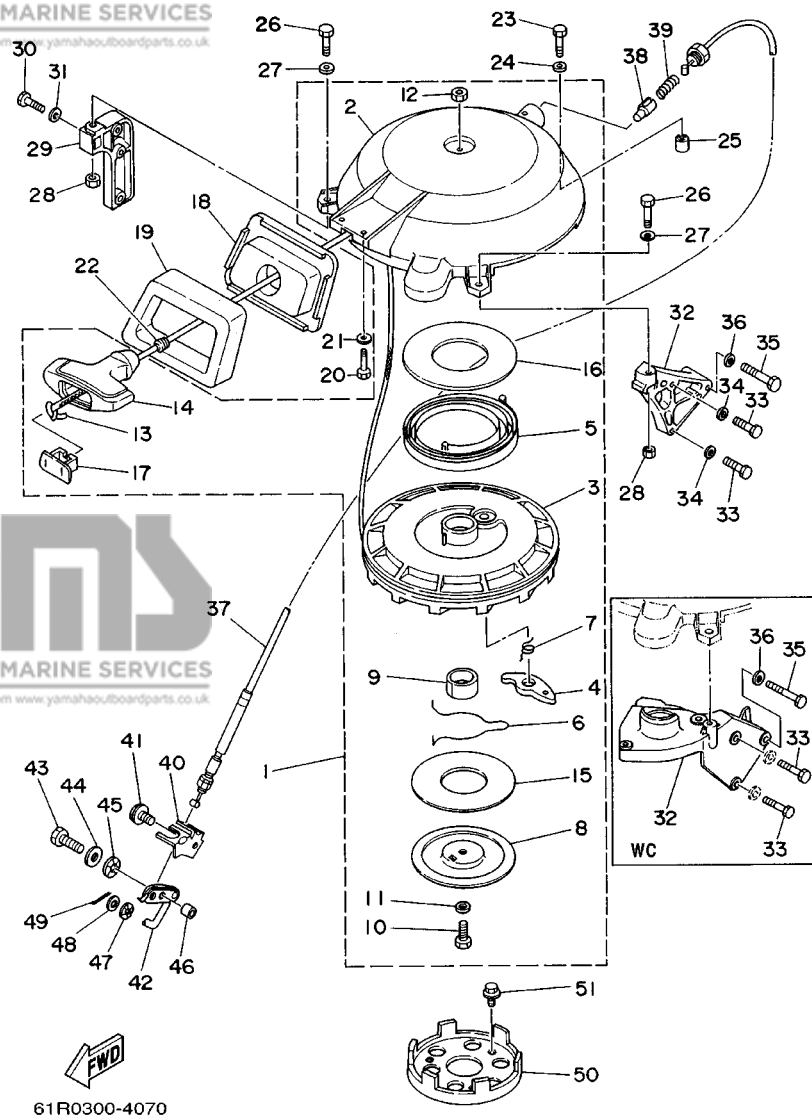
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1	1	
2	61N-24329-00	SEAL JOINT	1	1	1	1	
3	97095-06020	BOLT BOULON	1	1	1	1	
4	92995-06600	WASHER RONDELLE	1	1	1	1	
5	90445-09M75	HOSE (L370) DURITE (L370)	1	1	1	1	
6	90467-08004	CLIP JONC	2	2	2	2	
7	61N-24560-00	FILTER ASSY ENS FILTRE	1	1	1	1	
8	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	1	1	
9	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1	1	1	
10	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	1	
11	95380-08600	NUT ECROU	1	1	1	1	
12	61N-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1	1	1	1	
13	97013-06014	BOLT BOULON	1	1	1	1	
14	689-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	1	
15	90467-08004	CLIP JONC	2	2	2	2	
16	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1	1	
17	6A0-24413-00	.BODY 2 .CORPS 2	1	1	1	1	
18	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	
19	648-24434-01	.GASKET, BODY .JOINT, CORPS	2	2	2	2	
20	95380-03600	.NUT .ECROU	2	2	2	2	
21	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	
22	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	1	1	1	
23	98503-05028	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	3	3	
24	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	3	3	3	
25	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2	2	
26	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	2	2	2	
27	6A0-24412-02	.BODY 1 .CORPS 1	1	1	1	1	

B4



CARBURANT

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FIG. 7 STARTER

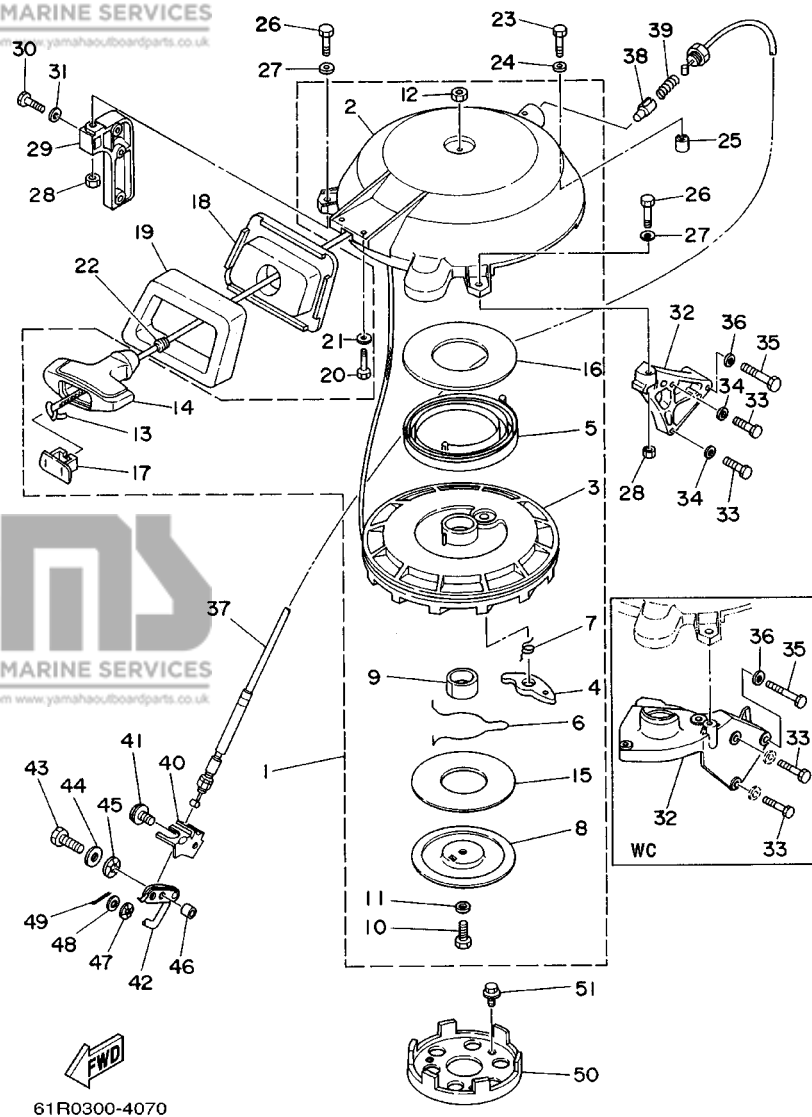
DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61N-W1571-11	STARTER ASSY DEMARREUR COMPLET	1	1	1	1	
2	61N-15711-10	.CASE, STARTER .CARTER DE DEMARREUR	1	1	1	1	
3	6G0-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1	1	1	1	
4	6F5-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	1	1	1	
5	6F5-15713-01	.SPRING, STARTER .RESSORT DE DEMARREUR	1	1	1	1	
6	61N-15715-00	.SPRING, FRICTION .RESSORT, PLAQUE D'ENTRAINEMT	1	1	1	1	
7	61N-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	1	1	1	
8	6F5-15716-01	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	1	1	1	
9	6G0-15754-00	.BUSH 2 .BAGUE 2	1	1	1	1	
10	97313-08030	.BOLT .BOULON	1	1	1	1	
11	6F5-15726-01	.WASHER, FLAT .RONDELLE, PLATE	1	1	1	1	
12	95303-08700	.NUT .ECROU	1	1	1	1	
13	*	.WIRE (L:1900MM) .FIL (L:1900MM)	1	1	1	1	
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	1	1	1	
15	6F5-15764-00	.COLLAR 1 .COLLERETTE 1	1	1	1	1	
16	6F5-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	1	1	1	
17	6F5-15779-02	.COVER .COUVERCLE	1	1	1	1	
18	61N-15758-01-4D	.GUIDE, ROPE .GUIDE DE CABLE	1	1	1	1	
19	61N-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	1	1	1	
20	97095-06016	.BOLT .BOULON	2	2	2	2	
21	92995-06600	.WASHER .RONDELLE	2	2	2	2	
22	6A0-15789-00	.DAMPER .AMORTISSEUR	1	1	1	1	
23	97095-06035	.BOLT .BOULON	1	1	1	1	
24	92995-06600	.WASHER .RONDELLE	1	1	1	1	
25	99530-10014	.PIN, DOWEL .GOIJON, D'ASSEMBLAGE	1	1	1	1	

* CUT FROM 50M ROLLS, PART NO. 90890-44373,
CUTTING LENGTH 1.9M

* A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373,
LONGUEUR DE COUPE 1.9M

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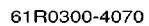
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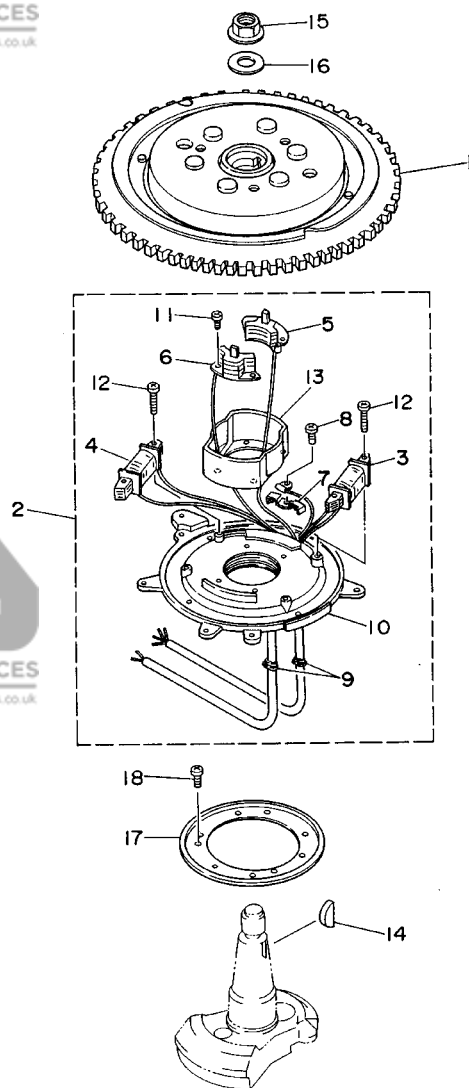
FIG. 7 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
26	97095-06035	BOLT BOULON	2	2	2	2	
27	92995-06600	WASHER RONDELLE	2	2	2	2	
28	95380-06600	NUT, HEXAGON ECROU	2	2			
	95380-06600	NUT, HEXAGON ECROU			1	1	
29	6H7-15771-01-94	STAY 1 SUPPORT 1	1	1	1	1	
30	97013-06025	BOLT BOULON	2	2	2	2	
31	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	
32	656-15772-00-94	STAY 2 SUPPORT 2	1	1			
	61T-15772-01-94	STAY 2 SUPPORT 2			1	1	
33	97013-06025	BOLT BOULON	2	2			
	97013-06030	BOLT BOULON			2	2	
34	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	
35	97013-06045	BOLT BOULON	1	1	1	1	
36	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
37	61T-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	1	1	1	
38	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	1	1	1	
39	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	
40	61T-15774-40-94	STAY 4 SUPPORT 4	1	1	1	1	
41	97095-06010	BOLT BOULON	1	1	1	1	
42	656-15749-00	LINK, STARTER STOP BIELLETTE, BUTEE DE DEMAR	1	1	1	1	
43	97095-06020	BOLT BOULON	1	1	1	1	
44	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
45	90206-08010	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	
46	90387-06568	COLLAR COLLERETTE	1	1	1	1	
47	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	
48	92903-05600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
49	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	

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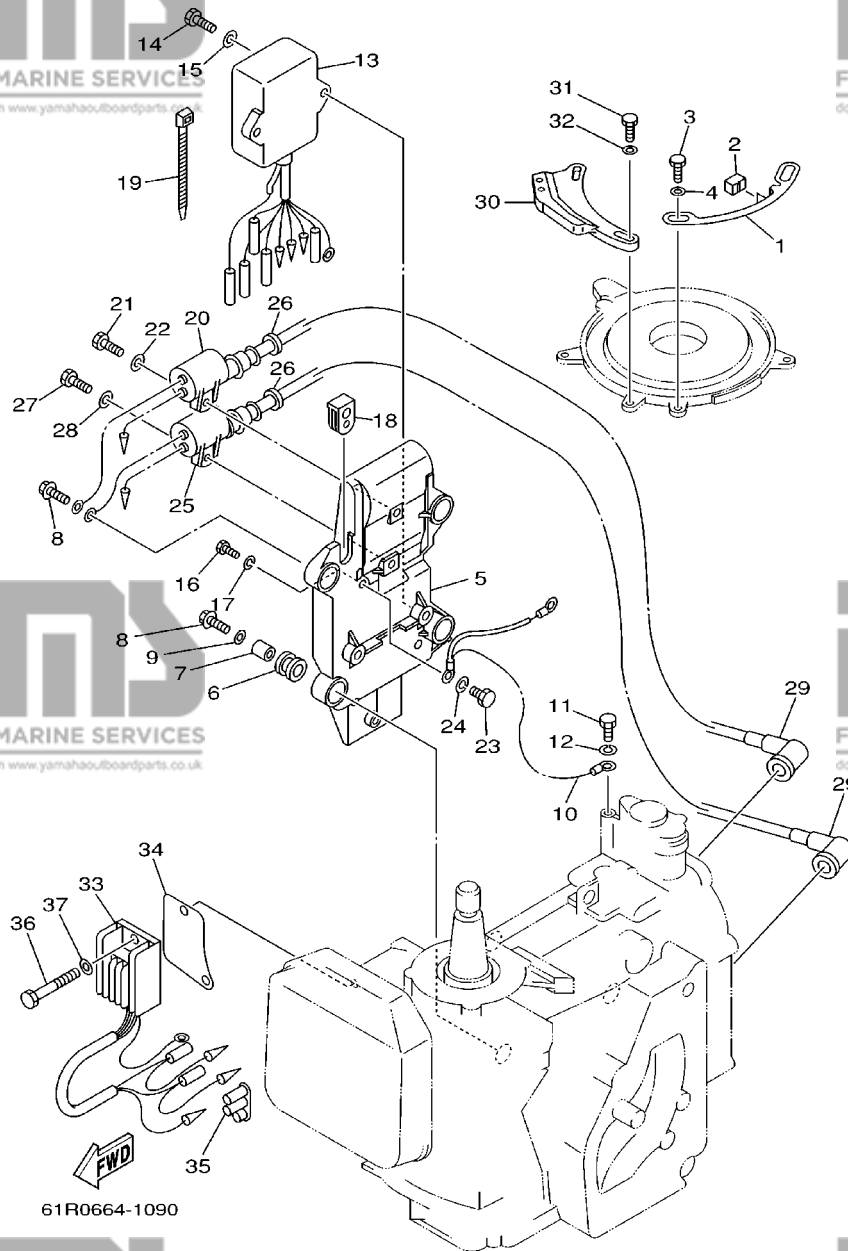


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FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61T-85550-10	ROTOR ASSY	1		1	1	WC-FOR VOLGA FOR VOLGA
	61N-85550-10	ROTOR CPLT	1	1			
2	61N-85560-10	ROTOR ASSY	1	1	1	1	
3	61N-85541-19	BASE ASSY	1	1	1	1	
4	61N-81313-09	ENS. FLASQUE	1	1	1	1	
5	61N-85543-09	.COIL, CHARGE	1	1	1	1	
6	61N-85543-19	.BOBINE, CHARGE	1	1	1	1	
7	6E9-81328-70	.COIL, LIGHTING 1	1	1	1	1	
8	61N-85543-09	.BOBINE, ECLAIRAGE 1	1	1	1	1	
9	61N-85543-19	.COIL, PULSER	1	1	1	1	
10	61N-85561-00	.BOBINE, PULSEUR	1	1	1	1	
11	97607-04112	.COIL, PULSER	1	1	1	1	
12	97607-06125	.BOBINE, PULSEUR	1	1	1	1	
13	61N-85537-00	.CLAMP	1	1	1	1	
14	90280-05015	.COLLIER	1	1	1	1	
15	90179-16M05	.SCREW, PAN HEAD	1	1	1	1	
16	90201-16M44	.VIS, TETE TRONCONIQUE	2	2	2	2	
17	689-41612-01	.GROMMET	1	1	1	1	
18	97880-06010	.ENTRETOISE	1	1	1	1	
		.BASE, MAGNETO	1	1	1	1	
		.BASE, MAGNETO	4	4	4	4	
		.SCREW, PAN HEAD WITH WASHER	4	4	4	4	
		.VIS HEXAGONAL	1	1	1	1	
		.SCREW, PAN HEAD WITH WASHER	1	1	1	1	
		.VIS HEXAGONAL	1	1	1	1	
		.COVER	1	1	1	1	
		.COUVERCLE	1	1	1	1	
		KEY, WOODRUFF	1	1	1	1	
		CLAVETTE, DEMI-LUNE	1	1	1	1	
		NUT	1	1	1	1	
		ECROU	1	1	1	1	
		WASHER, PLATE	1	1	1	1	
		RONDELLE, PLATE	1	1	1	1	
		RETAINER, MAGNETO BASE	4	4	4	4	
		FLASQUE, PLATEAU D'AVANCE					
		SCREW, PAN HEAD					
		VIS, TETE TRONCONIQUE					



61R0664-1090

FIG. 9 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61N-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	1	1	1	
2	61N-44194-01	CAP CAPUCHON	1		1		
	61T-44194-01	CAP CAPUCHON		1		1	
3	97095-06010	BOLT BOULON	2	2	2	2	
4	92995-06600	WASHER RONDELLE	2	2	2	2	
5	61N-85542-00-94	BRACKET SUPPORT	1	1	1	1	
6	61N-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4	4	4	
7	624-42542-00	PIPE TUYAU	4	4	4	4	
8	90119-06M95	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	
9	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	
10	61N-82519-01	WIRE, EARTH LEAD FIL, MASSE	1	1	1	1	
11	97090-06012	BOLT BOULON	1	1	1	1	
12	92990-06100	WASHER, SPRING RONDELLE, GROWER	1	1	1	1	
13	61N-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	1	
14	97095-06020	BOLT BOULON	2	2	2	2	
15	92995-06600	WASHER RONDELLE	2	2	2	2	
16	97090-06012	BOLT BOULON	1	1	1	1	
17	92990-06100	WASHER, SPRING RONDELLE, GROWER	1	1	1	1	
18	6H3-81922-00	GROMMET OEILLET CAOUTCHOUC	1	1	1	1	
19	90465-13M11	CLAMP BRIDE	1	1	1	1	
20	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1				
	61N-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1	1	1	FOR VOLGA
21	97095-06020	BOLT BOULON	1	1	1	1	
22	92995-06600	WASHER RONDELLE	1	1	1	1	
23	97090-06012	BOLT BOULON	1	1	1	1	
24	92990-06100	WASHER, SPRING RONDELLE, GROWER	1	1	1	1	
25	61N-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1				

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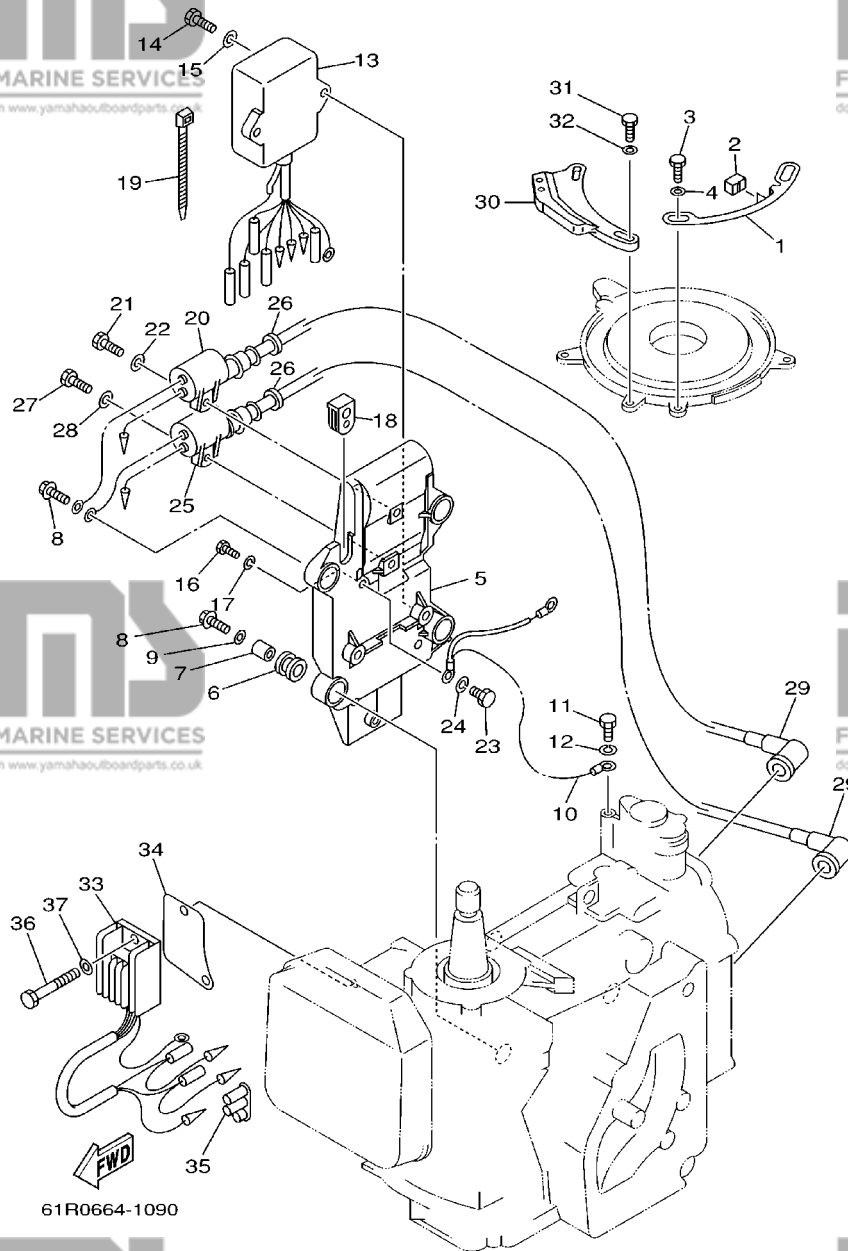


FIG. 9 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
25	61N-85570-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1	1	1	FOR VOLGA
26	90480-25161	GROMMET PASSE-FIL	2	2	2	2	
27	97095-06020	BOLT BOULON	1	1	1	1	
28	92995-06600	WASHER RONDELLE	1	1	1	1	
29	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	2				
	663-82370-01	PLUG CAP ASSY ANTIPARASITE	2	2	2	2	FOR VOLGA
30	61N-41213-01-94	CAM, ACCEL. CAME, ACCELERATION	1	1	1	1	
31	97095-05016	BOLT BOULON	2	2	2	2	
32	92995-05600	WASHER RONDELLE	2	2	2	2	
33	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1				EXCEPT FOR VOLGA
34	61T-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1				EXCEPT FOR VOLGA
35	6E5-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1				EXCEPT FOR VOLGA
36	97013-06045	BOLT BOULON	1				EXCEPT FOR VOLGA
37	92903-06600	WASHER, PLATE RONDELLE, PLATE	1				EXCEPT FOR VOLGA

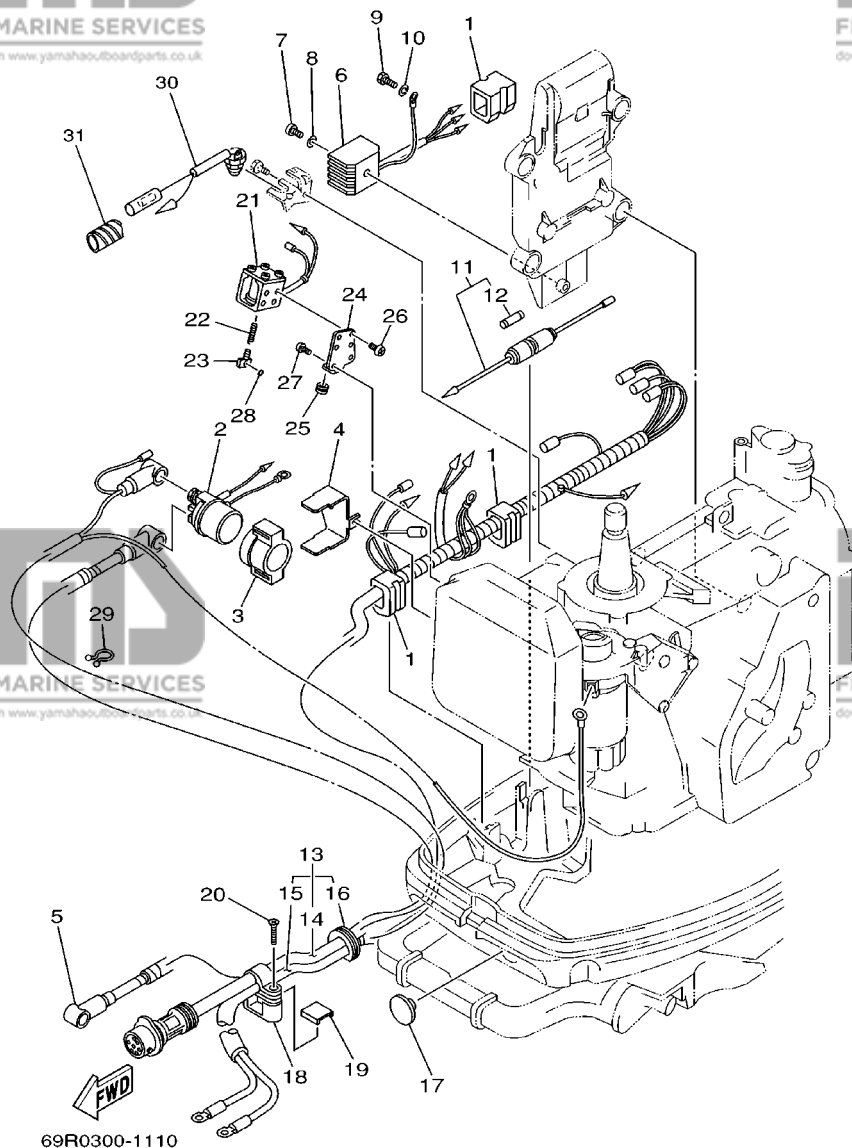
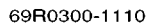


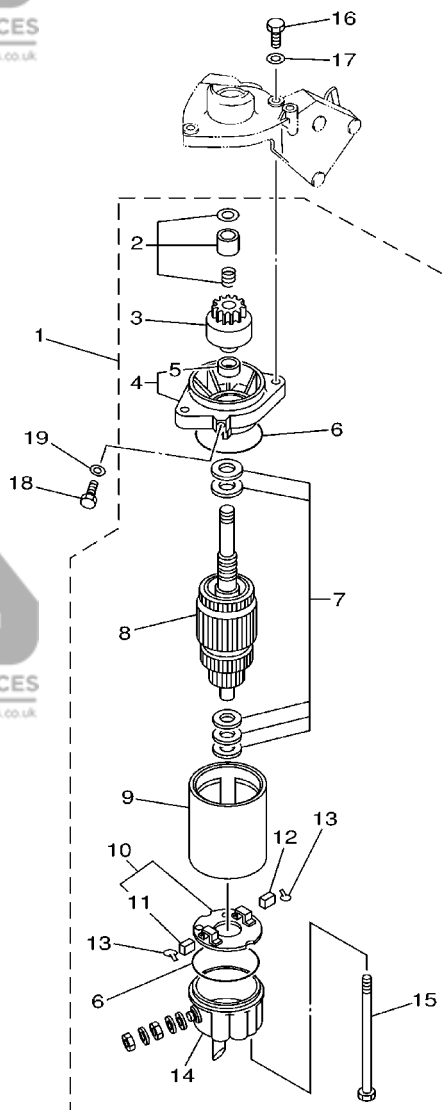
FIG. 10 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	90480-17M08	GROMMET PASSE-FIL			3	3	
2	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)			1	1	
3	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS			1	1	
4	61T-81945-01	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS			1	1	
5	689-82531-02	WIRE, LEAD FIL			1	1	
6	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET			1	1	
7	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			1	1	
8	92990-05600	WASHER, PLATE RONDELLE, PLATE			1	1	
9	97090-06012	BOLT BOULON			1	1	
10	92990-06100	WASHER, SPRING RONDELLE, GROWER			1	1	
11	682-82150-10	FUSE HOLDER ASSY SUPPORT DE FUSIBLE			1	1	
12	682-82151-00	.FUSE (20A) .FUSIBLE (20A)			1	1	
13	61T-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT			1	1	
14	61T-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET			1	1	
15	689-82105-13	.WIRE HARNESS .FAISCEAU DE FILS			1	1	
16	689-42724-50	.GROMMET .PASSE-FIL			1	1	
17	90480-17165	GROMMET PASSE-FIL			1	1	
18	689-82594-10	CLAMP BRIDE			1	1	
19	682-42525-00	PLATE, FRICTION PLAQUE, FRICTION			1	1	
20	90161-06M00	SCREW, TAPPING VIS, TETE FRAISEE			1	1	
21	61T-86111-00	COIL, SOLENOID BOBINE			1	1	
22	682-86116-00	WIRE, PULL CABLE, TENSION			1	1	
23	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE			1	1	
24	61T-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE			1	1	
25	90480-10155	GROMMET PASSE-FIL			1	1	
26	98503-04006	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			4	4	
27	97880-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			2	2	



The image is a full-page background graphic. It consists of a light gray field with a grid of dashed lines. Overlaid on this grid is a repeating pattern of the Yamaha logo (a stylized 'Y' composed of three horizontal bars) and the text 'FLOOD MARINE SERVICES'. The text is in a bold, sans-serif font. Below the text, there is a small line of text that reads 'Downloaded from www.yamahaboardparts.co.uk'. The overall design is clean and professional, typical of a technical manual or service guide.



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FIG. 11 STARTING MOTOR

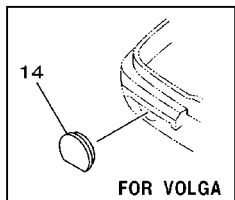
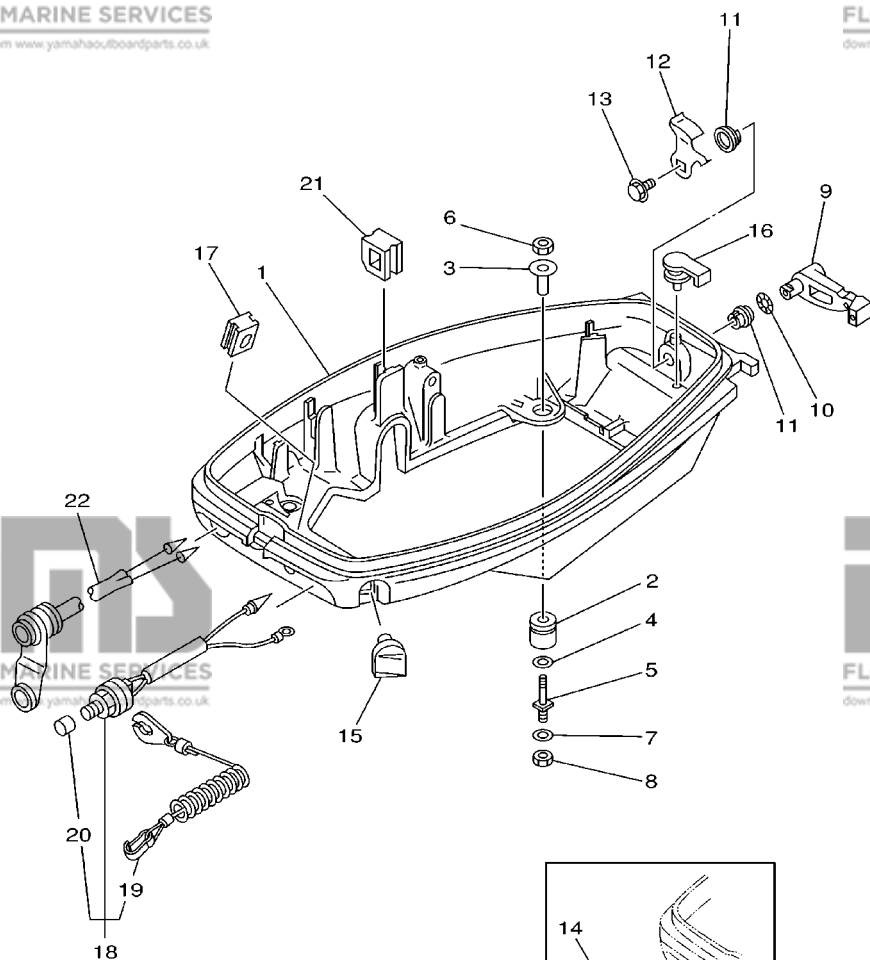
DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	689-81800-13	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET			1	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON			1	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE			1	1	
4	689-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT			1	1	
5	689-81831-00	.METAL, FRONT .METAL, AVANT			1	1	
6	689-81847-11	.O-RING .JOINT TORIQUE			2	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES			1	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT			1	1	
9	689-81810-11	.STATOR ASSY .STATOR COMPLET			1	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON			1	1	
11	689-81812-11	.BRUSH 2 .CHARBON 2			1	1	
12	689-81811-11	.BRUSH 1 .CHARBON 1			1	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON			2	2	
14	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET			1	1	
15	689-81826-10	.BOLT .BOULON			2	2	
16	97013-08030	.BOLT .BOULON			2	2	
17	92903-08600	.WASHER, PLATE .RONDELLE, PLATE			2	2	
18	97013-08012	.BOLT .BOULON			1	1	
19	92903-08600	.WASHER, PLATE .RONDELLE, PLATE			1	1	

FIG. 12 BOTTOM COWLING

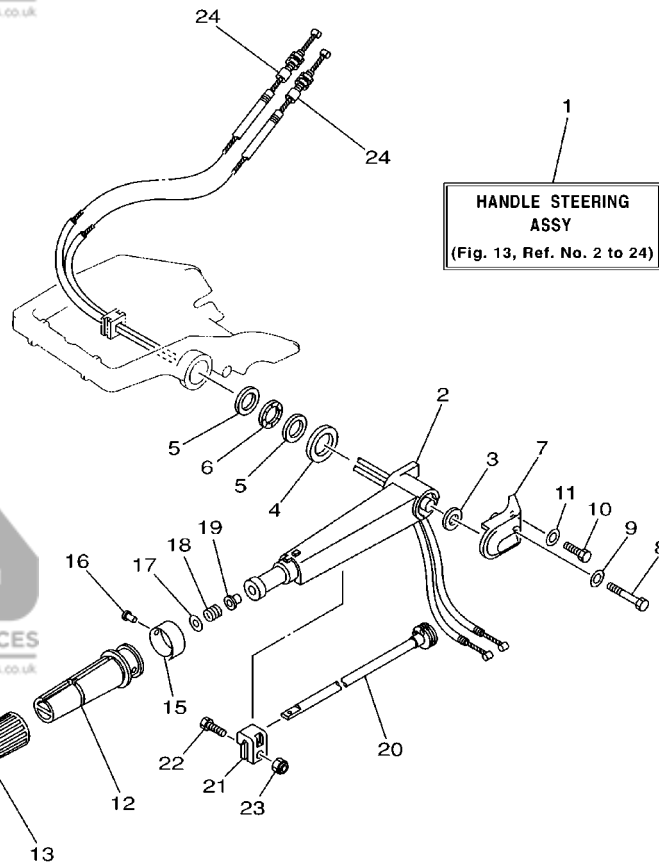
CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	689-42711-04-4D	COWLING, BOTTOM CUVETTE	1	1	1	1	
2	90480-15M06	GROMMET PASSE-FIL	4	4	4	4	
3	90387-08M25	COLLAR COLLERETTE	4	4	4	4	
4	90201-08M87	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	
5	6G0-42796-00	BOLT 1 BOULON	4	4	4	4	
6	95380-08700	NUT ECROU	4	4	4	4	
7	92995-08600	WASHER RONDELLE	4	4	4	4	
8	95380-08700	NUT ECROU	4	4	4	4	
9	689-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	
10	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	
11	90386-12069	BUSH DOUILLE	2	2	2	2	
12	689-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	
13	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	
14	682-42724-00	GROMMET PASSE-FIL	1	1			FOR VOLGA
15	689-42725-01	GROMMET PASSE-FIL	1	1	1	1	
16	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	1	1	1	1	
17	61N-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	1	1	1	
18	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	1			
19	682-82556-00	.STOPPER .PLAQUETTE	1	1			
20	689-8257Y-00	.CAP .CHAPEAU	1	1			
21	90480-17M08	GROMMET PASSE-FIL	1	1			FOR VOLGA
	90480-17M08	GROMMET PASSE-FIL	2				EXCEPT FOR VOLGA
22	682-84381-00	2P CONCENT RALLONGE 2 FILS	1				EXCEPT FOR VOLGA



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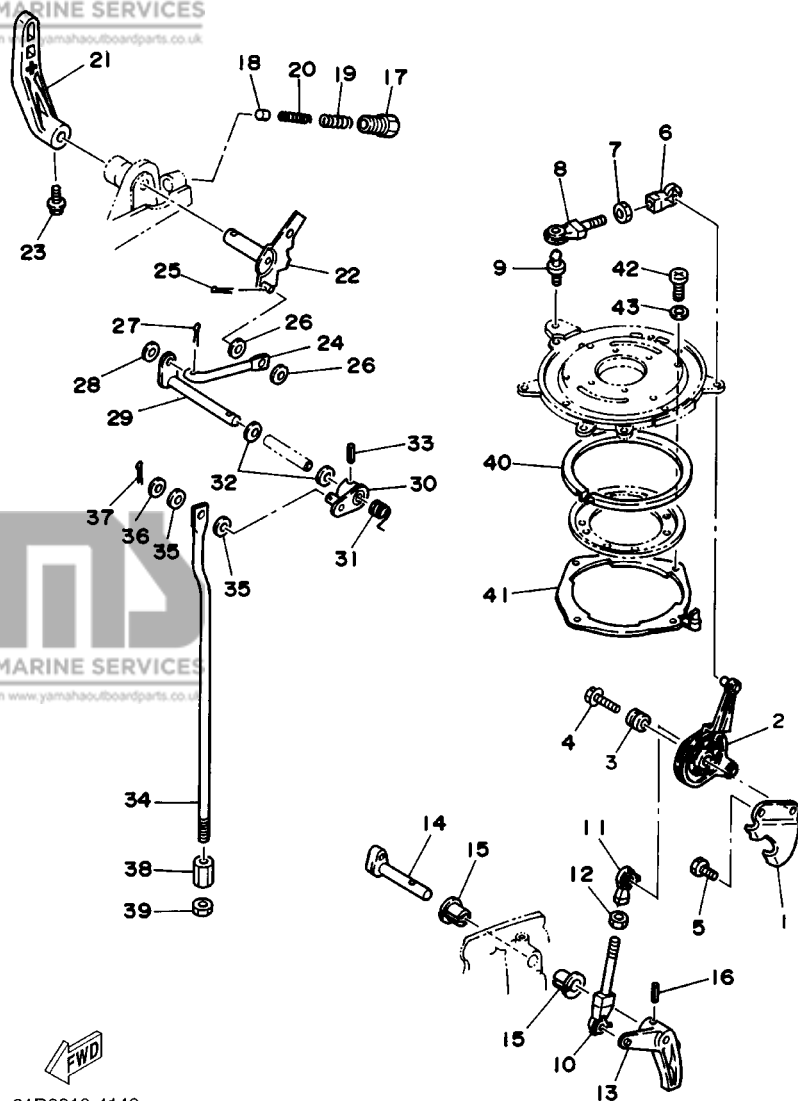


61R0664-1130

FIG. 13 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61N-W0084-01-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	1	1	1	
2	689-42111-01-4D	HANDLE, STEERING POIGNEE	1	1	1	1	
3	90560-14076	SPACER ENTRETOISE	1	1	1	1	
4	90202-34043	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
5	90201-28M00	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	
6	90206-28M07	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	
7	689-42112-01-4D	HANDLE, STEERING POIGNEE	1	1	1	1	
8	97095-06050	BOLT BOULON	1	1	1	1	
9	92995-06600	WASHER RONDELLE	1	1	1	1	
10	97095-06020	BOLT BOULON	1	1	1	1	
11	92995-06600	WASHER RONDELLE	1	1	1	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	1	1	1	
13	6F6-42177-A0	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	1	1	1	
14	90149-05M13	SCREW VIS	1	1	1	1	
15	689-42137-30	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	1	1	1	
16	90269-02M09	RIVET RIVET	1	1	1	1	
17	92903-10600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
18	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	
19	90386-08032	BUSH DOUILLE	1	1	1	1	
20	689-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	1	1	1	
21	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	1	1	1	
22	97095-06020	BOLT BOULON	1	1	1	1	
23	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	1	
24	61N-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2	2	2	2	

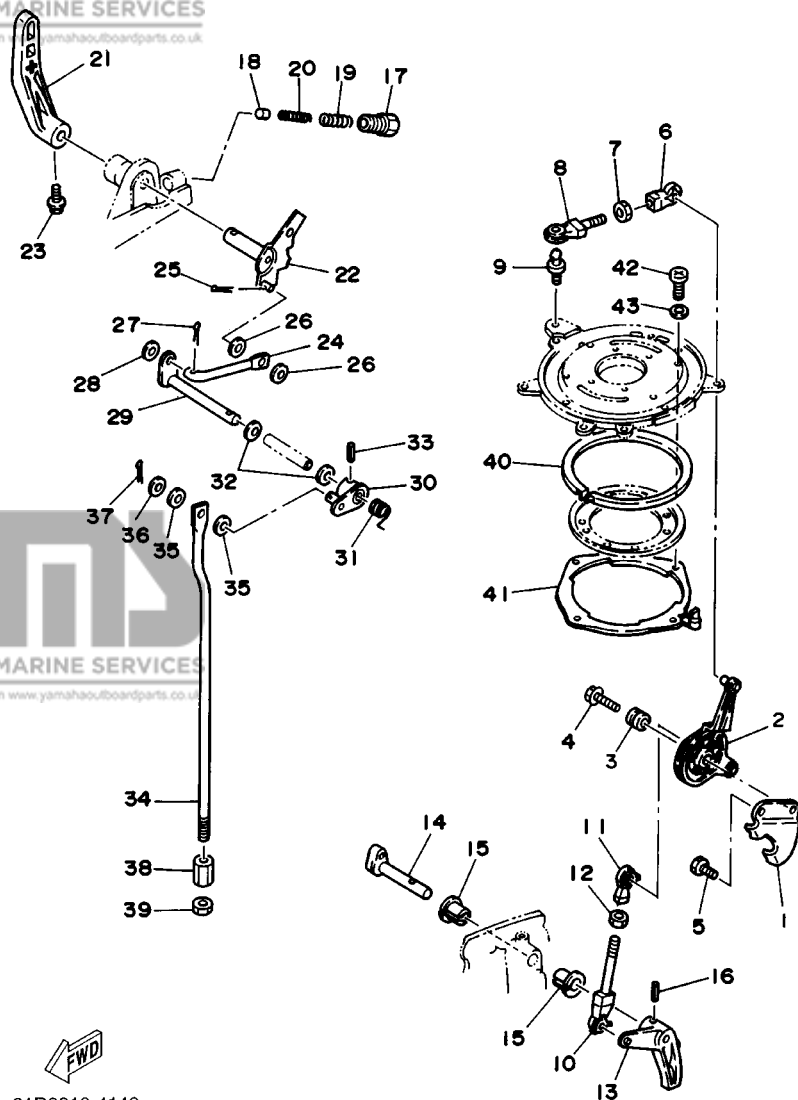


61R0010-4140

FIG. 14 CONTROL 1

COMMANDE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	689-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	1	1	1	
2	61N-41631-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	1	
3	90387-06M02	COLLAR COLLERETTE	1	1	1	1	
4	90119-06M49	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	
5	97095-06012	BOLT BOULON	1	1	1	1	
6	662-41237-01	JOINT, LINK RACCORD	1	1	1	1	
7	95380-05700	NUT ECROU	1	1	1	1	
8	679-41241-01	ROD, LINK BIELLE	1	1	1	1	
9	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	1	1	1	
10	689-42169-01	JOINT AXE	1	1	1	1	
11	662-41237-01	JOINT, LINK RACCORD	1	1	1	1	
12	95380-05600	NUT ECROU	1	1	1	1	
13	689-42154-80-94	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	1	1	1	
14	656-42153-00-94	SHAFT, THROTTLE CONTROL AXE, COMMANDE D'ACCELERATION	1	1	1	1	
15	90386-10009	BUSH DOUILLE	2	2	2	2	
16	91690-40018	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	1	
17	664-42715-00	BUSHING COUSSINET	1	1	1	1	
18	664-44167-00	PLUNGER, SHIFT CAM POUSOIR D'EMBRAYAGE	1	1	1	1	
19	90501-14M07	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	
20	90501-09M08	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	
21	689-44111-01-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	1	1	1	
22	664-44113-01	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	1	1	1	
23	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1	1	1	
24	664-44142-00	JOINT RACCORD	1	1	1	1	
25	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	
26	90202-06007	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	
27	91490-12010	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	

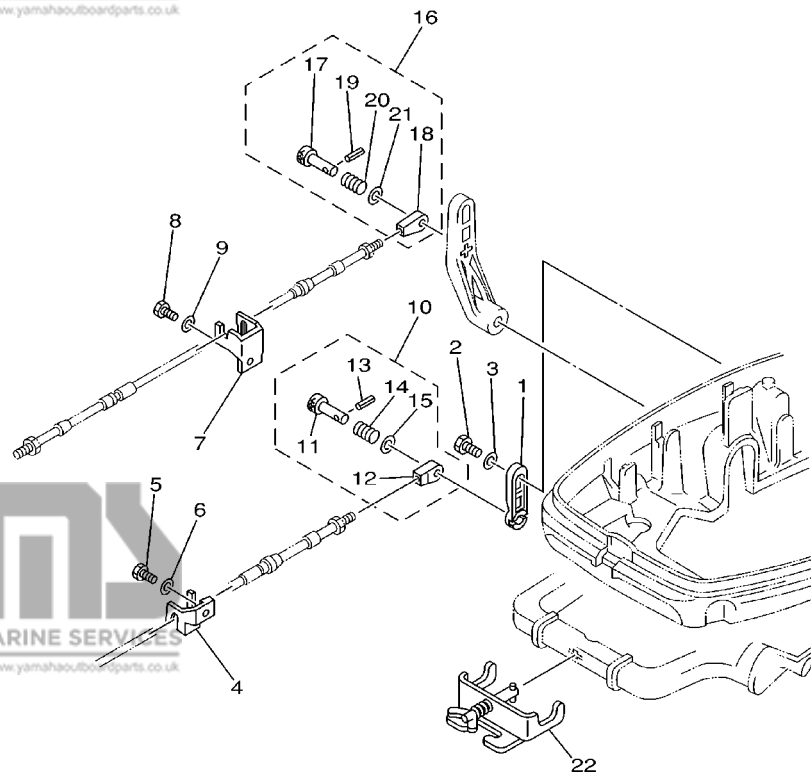


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FIG. 14 CONTROL 1

COMMANDE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
28	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
29	689-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	
30	689-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	
31	90508-14M13	SPRING, TORSION RESSORT, TORSION	1	1	1	1	
32	90202-10024	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	
33	91690-40016	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	1	
34	61N-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1	1	
35	90202-06007	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	
36	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
37	91490-20010	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	
38	61N-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	1	1	1	
39	95380-06600	NUT, HEXAGON ECROU	1	1	1	1	
40	676-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1	1	1	
41	676-41613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	1	1	1	
42	97880-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4	4	
43	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	



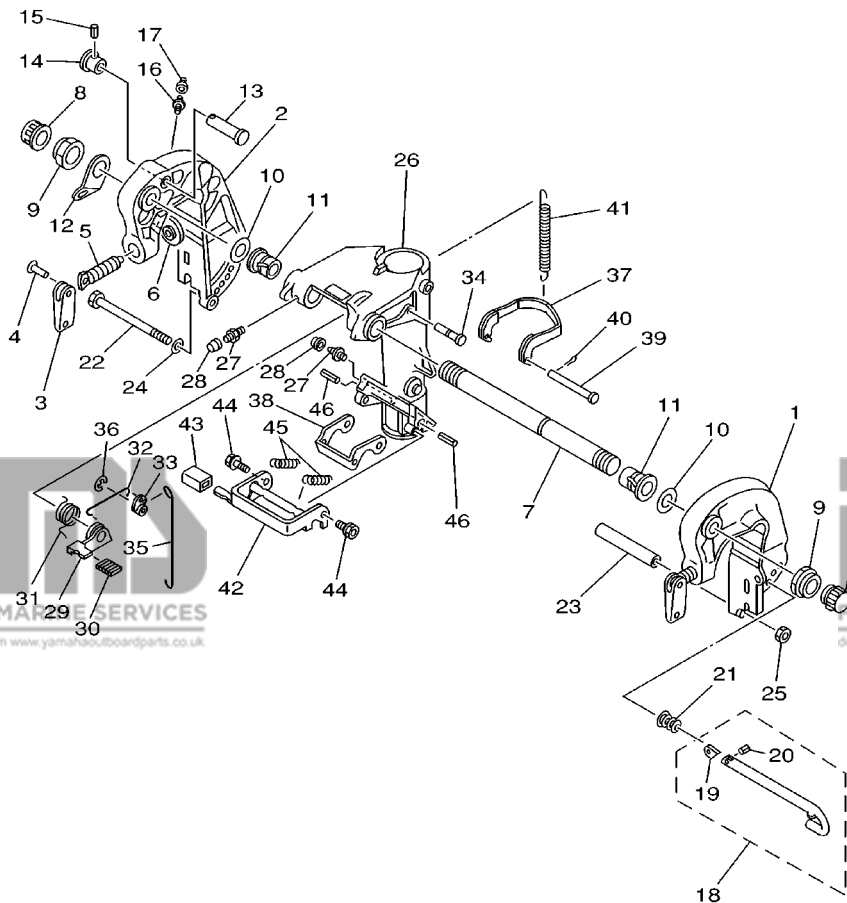
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FIG. 15 CONTROL 2

COMMANDE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	648-48534-50-4D	THROTTLE LEVER, CONTROL LEVIER D'ACCELERATION			1	1	
2	97095-06012	BOLT BOULON			1	1	
3	92995-06600	WASHER RONDELLE			1	1	
4	689-48532-50	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE			1	1	
5	97095-06016	BOLT BOULON			1	1	
6	92995-06600	WASHER RONDELLE			1	1	
7	689-48531-50	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE			1	1	
8	97095-06016	BOLT BOULON			1	1	
9	92995-06600	WASHER RONDELLE			1	1	
10	648-48340-50	CABLE END ASSY CHAPE CABLE			1	1	
11	617-48361-91	.HOOK, CABLE .CROCHET, CABLE			1	1	
12	617-48346-90	.CABLE END, REMOTE CONTROL .CHAPE CABLE			1	1	
13	91690-30012	.PIN, SPRING .GOUPILLE, ELASTIQUE			1	1	
14	90501-10264	.SPRING, COMPRESSION .RESSORT, COMPRESSION			1	1	
15	92990-08600	.WASHER, PLATE .RONDELLE, PLATE			1	1	
16	648-48330-50	CABLE END ASSY RACCORD DE CABLE			1	1	
17	617-48331-91	.HOOK, CABLE .CROCHET, CABLE			1	1	
18	648-48346-50	.CABLE END, REMOTE CONTROL .CHAPE CABLE			1	1	
19	91690-30012	.PIN, SPRING .GOUPILLE, ELASTIQUE			1	1	
20	90501-10071	.SPRING, COMPRESSION .RESSORT, COMPRESSION			1	1	
21	92990-08600	.WASHER, PLATE .RONDELLE, PLATE			1	1	
22	700-48510-12	STEERING HOOK ASSY ATTACHE DE DIRECTION (ENS.)			1	1	ROPE TYPE

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FIG. 16 BRACKET 1

SUPPORT 1

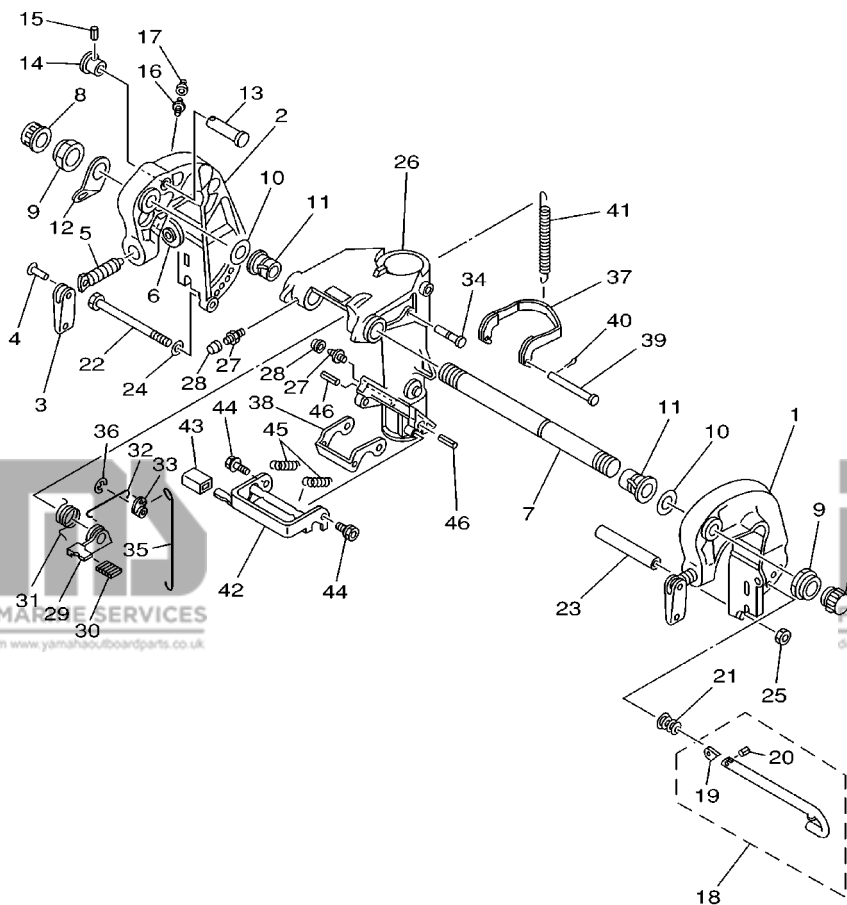
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	689-43111-03-4D	BRACKET, CLAMP PRESSE	1	1	1	1	
2	689-43112-02-4D	BRACKET, CLAMP PRESSE	1	1	1	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2	2	2	
4	90243-04M01	PIN GOUPILLE	2	2	2	2	
5	90149-14030	SCREW VIS	2	2	2	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2	2	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1	1	1	
8	6G5-43145-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2	2	2	
9	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	
10	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	
11	90386-22M67	BUSH DOUILLE	2	2	2	2	
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1	1	1	
13	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	1	1	1	
14	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	1	1	1	
15	91690-30016	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	1	
16	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1	1	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1	1	1	AP
18	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1	1	1	
19	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1	1	1	
20	91690-30008	.PIN, SPRING .GOUPILLE, ELASTIQUE	1	1	1	1	
21	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	1	1	1	
22	90101-08339	BOLT BOULON	1	1	1	1	
23	90387-08M03	COLLAR COLLERETTE	1	1	1	1	
24	92995-08600	WASHER RONDELLE	1	1	1	1	
25	95380-08600	NUT ECROU	1	1	1	1	
26	689-43311-03-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1	1	1	
27	93700-06M03	NIPPLE, GREASE GRAISSEUR	3	3	3	3	

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FIG. 16 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
28	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	3	3	3	AP
29	689-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	1	1	1	
30	689-43633-00	COVER, TILT LEVER COUVERCLE	1	1	1	1	
31	689-43643-00	SPRING RESSORT	1	1	1	1	
32	689-43616-00	ROD, TILT LOCK TIGE	1	1	1	1	
33	648-43642-00	LEVER, TILT 1 LEVIER, INCLINAISON 1	1	1	1	1	
34	90249-06M22	PIN GOUPILLE	1	1	1	1	
35	648-43617-00	ROD, TILT LOCK TIGE	1	1	1	1	
36	99080-05600	CIRCLIP CIRCLIP	1	1	1	1	
37	689-43614-01	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1	1	
38	648-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1	1	
39	90240-05047	PIN, CLEVIS BOULON, A GOUPILLE	1	1	1	1	
40	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	
41	90506-30M27	SPRING, TENSION RESSORT, TENSION	1	1	1	1	
42	689-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	1	1	1	FOR VOLGA
43	682-43318-01	COVER CAPUCHON	1	1	1	1	FOR VOLGA
44	90109-06M18	BOLT BOULON	2	2	2	2	FOR VOLGA
45	90506-16M17	SPRING, TENSION RESSORT, TENSION	2	2	2	2	FOR VOLGA
46	91690-40035	PIN, SPRING GOUPILLE, ELASTIQUE	2	2	2	2	FOR VOLGA



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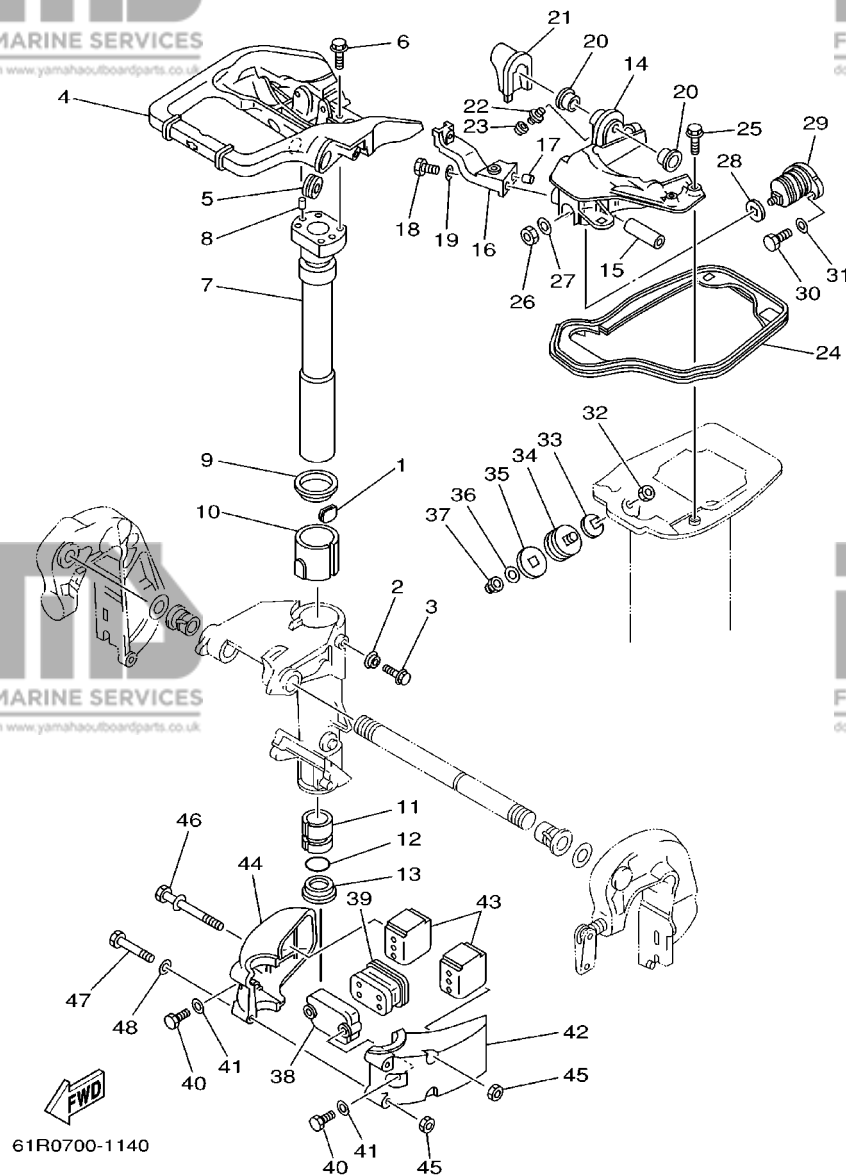


FIG. 17 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1	1	1	
2	689-43373-01	SEAL, DAMPER JOINT	1	1	1	1	
3	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1	1	1	
4	689-42511-02-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	1	
5	90480-29045	GROMMET PASSE-FIL	1	1	1	1	
6	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	4	4	4	
7	689-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	1	1	1	
8	93608-12063	PIN, DOWEL GOUJON	2	2	2	2	
9	90209-47016	WASHER RONDELLE	1	1	1	1	
10	90386-47M22	BUSH DOUILLE	1	1	1	1	
11	90386-38090	BUSH DOUILLE	1	1	1	1	
12	93210-37160	O-RING JOINT TORIQUE	1	1	1	1	
13	90386-38022	BUSH DOUILLE	1	1	1	1	
14	648-44518-01-94	BRACKET COMP. SUPPORT COMPLET	1	1	1	1	
15	90387-10M39	COLLAR COLLERETTE	1	1	1	1	
16	648-44519-00-94	BRACKET SUPPORT	1	1	1	1	
17	93606-12019	PIN, DOWEL GOUJON	1	1	1	1	
18	97095-06018	BOLT BOULON	1	1	1	1	
19	92995-06600	WASHER RONDELLE	1	1	1	1	
20	90381-12M01	BUSH, SOLID DOUILLE, SOLIDE	2	2	2	2	
21	689-42718-00	RUBBER, SEAL 3 JOINT	1	1	1	1	
22	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1	1	1	
23	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1	1	1	AP
24	689-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	1	
25	90105-06M08	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	4	4	4	
26	90170-10M42	NUT ECROU	1	1	1	1	
27	92990-10200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	1	

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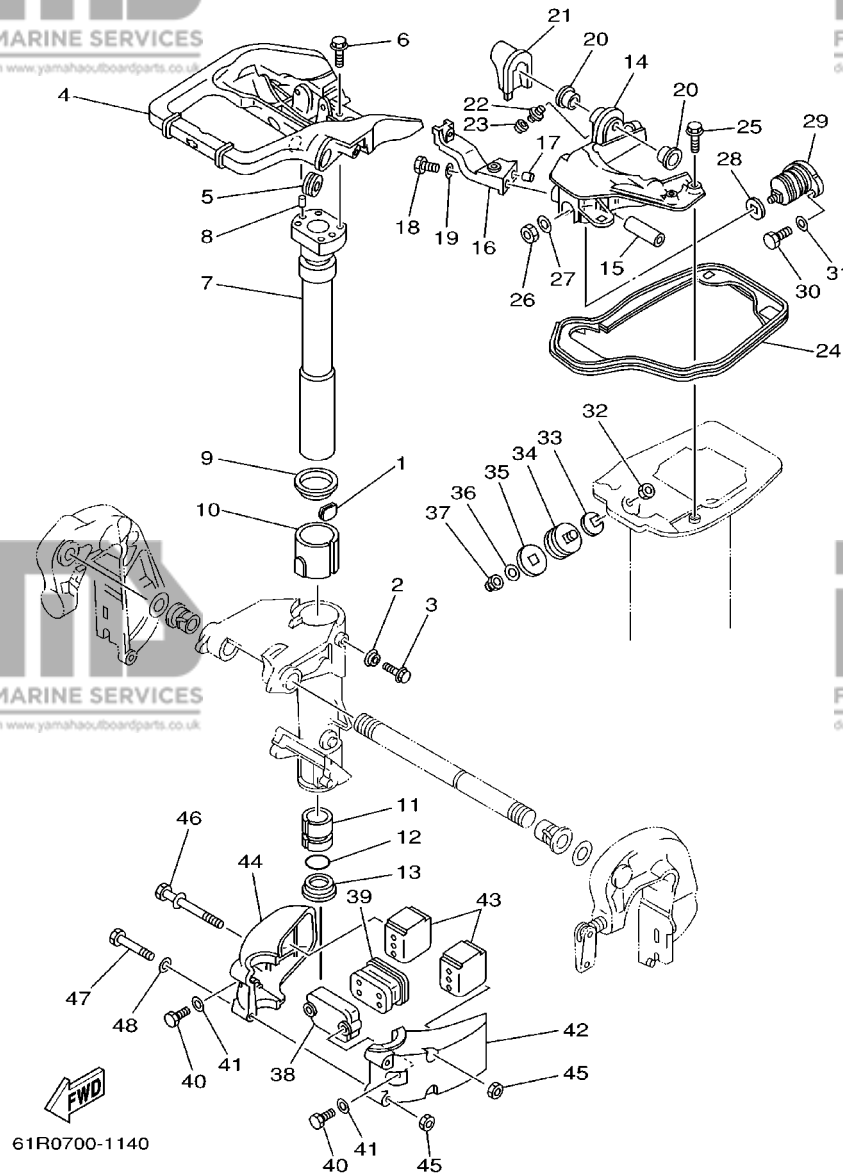
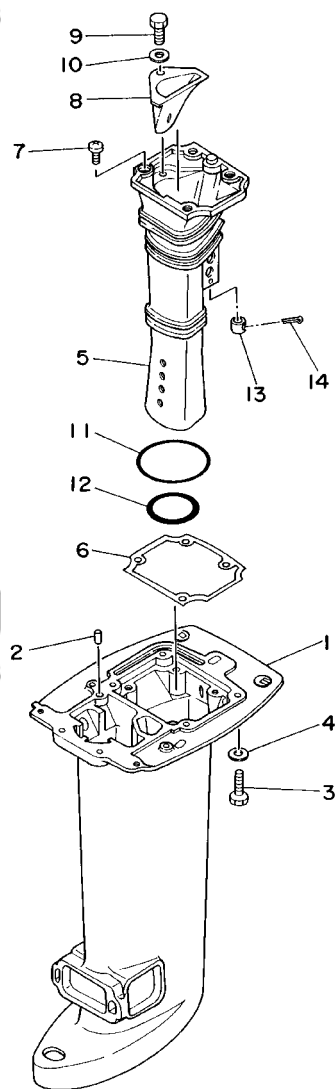


FIG. 17 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
28	648-44591-A0	GASKET JOINT	1	1	1	1	
29	689-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1	1	1	1	
30	97095-06020	BOLT BOULON	2	2	2	2	
31	92995-06600	WASHER RONDELLE	2	2	2	2	
32	90170-10M42	NUT ECROU	2	2	2	2	
33	648-44591-A0	GASKET JOINT	2	2	2	2	
34	664-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	2	2	2	
35	664-44591-A0	GASKET JOINT	2	2	2	2	
36	92990-10200	WASHER, PLAIN RONDELLE, PLATE	2	2	2	2	
37	90176-10M01	NUT, CROWN ECRU BORGNE	2	2	2	2	
38	689-44553-00-94	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	1	1	1	1	
39	689-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	1	1	1	
40	97075-08025	BOLT BOULON	2	2	2	2	
41	92995-08600	WASHER RONDELLE	2	2	2	2	
42	689-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1	1	
43	689-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	2	2	
44	689-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1	1	
45	95380-08600	NUT ECRU	4	4	4	4	
46	90119-08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	
47	97095-08065	BOLT BOULON	2	2	2	2	
48	92995-08600	WASHER RONDELLE	2	2	2	2	



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FIG. 18 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	689-45111-04-4D	CASING, UPPER FOURREAU	1	1	1	1	S
	689-45111-13-4D	CASING, UPPER FOURREAU	1				L
2	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	
3	97075-08030	BOLT BOULON	6	6	6	6	
4	92995-08600	WASHER RONDELLE	6	6	6	6	
5	689-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	1	1	
6	664-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	
7	97880-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	4	4	4	
8	689-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	1	
9	97095-08020	BOLT BOULON	1	1	1	1	
10	92995-08600	WASHER RONDELLE	1	1	1	1	
11	689-41141-00	SEAL 1 JOINT 1	1	1	1	1	
12	689-41142-00	SEAL JOINT	1	1	1	1	
13	6A8-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	S
	689-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1				L
14	91490-30025	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	

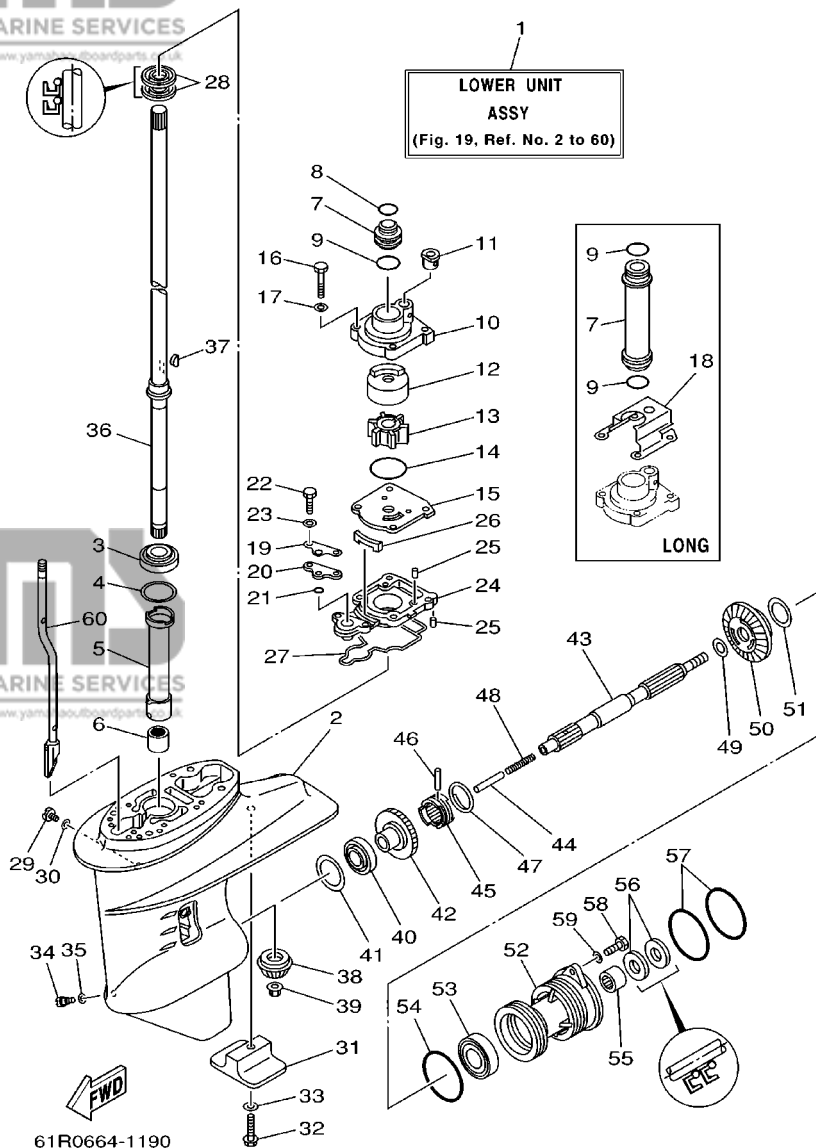


FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS
NO.	NO. PIECES	DESCRIPTION					REMARQUES
1	61N-45300-00-4D	LOWER UNIT ASSY	1	1	1	1	S
	61N-45300-10-4D	UNITE INFERIEURE (ENS.)					L
2	61N-45311-02-4D	LOWER UNIT ASSY	1	1	1	1	
		CASING, LOWER					
3	93332-000W5	BOITIER D'HELICE	1	1	1	1	
		BEARING					
4	61N-45587-00-07	ROULEMENT	1	1	1	1	UR
		SHIM (T:0.7MM)					
		CALE (T:0.7MM)					
	61N-45587-00-10	SHIM (T:1.0MM)	1	1	1	1	UR
		CALE (T:1.0MM)					
	61N-45587-00-11	SHIM (T:1.1MM)	1	1	1	1	UR
		CALE (T:1.1MM)					
	61N-45587-00-12	SHIM (T:1.2MM)	1	1	1	1	UR
		CALE (T:1.2MM)					
	61N-45587-00-13	SHIM (T:1.3MM)	1	1	1	1	UR
		CALE (T:1.3MM)					
	61N-45587-00-14	SHIM (T:1.4MM)	1	1	1	1	UR
		CALE (T:1.4MM)					
	61N-45587-00-15	SHIM (T:1.5MM)	1	1	1	1	UR
		CALE (T:1.5MM)					
	61N-45587-00-16	SHIM (T:1.6MM)	1	1	1	1	UR
		CALE (T:1.6MM)					
5	61N-45536-00	SLEEVE, DRIVE SHAFT	1	1	1	1	
		MANCHON, ARBRE MOTEUR					
6	93315-220V7	BEARING	1	1	1	1	
		ROULEMENT					
7	61N-44362-00	TUBE, WATER	1	1	1	1	S
		TUBE D'EAU					L
	61N-44362-10	TUBE, WATER	1				
		TUBE D'EAU					
8	93210-22164	O-RING	1	1	1	1	S
		JOINT TORIQUE					
9	93210-26130	O-RING	1	1	1	1	S
		JOINT TORIQUE					
	93210-26130	O-RING	2				L
		JOINT TORIQUE					
10	61N-44311-01	HOUSING, WATER PUMP	1	1	1	1	
		CORPS, POMPE A EAU					
11	6L2-44367-00	DAMPER, WATER SEAL	1	1	1	1	
		JOINT TUBE D'EAU					
12	61N-44322-01	INSERT, CARTRIDGE	1				FOR STD
		CUVETTE					
	61N-44322-41	INSERT, CARTRIDGE	1	1	1	1	FOR CHROMATE
		CUVETTE					
13	6H4-44352-02	IMPELLER	1	1	1	1	
		TURBINE					
14	93210-45161	O-RING	1	1	1	1	
		JOINT TORIQUE					
15	61N-44323-00	OUTER PLATE, CARTRIDGE	1				FOR STD
		PLAQUE EXTERIEURE					
	61N-44323-40	OUTER PLATE, CARTRIDGE	1	1	1	1	FOR CHROMATE
		PLAQUE EXTERIEURE					

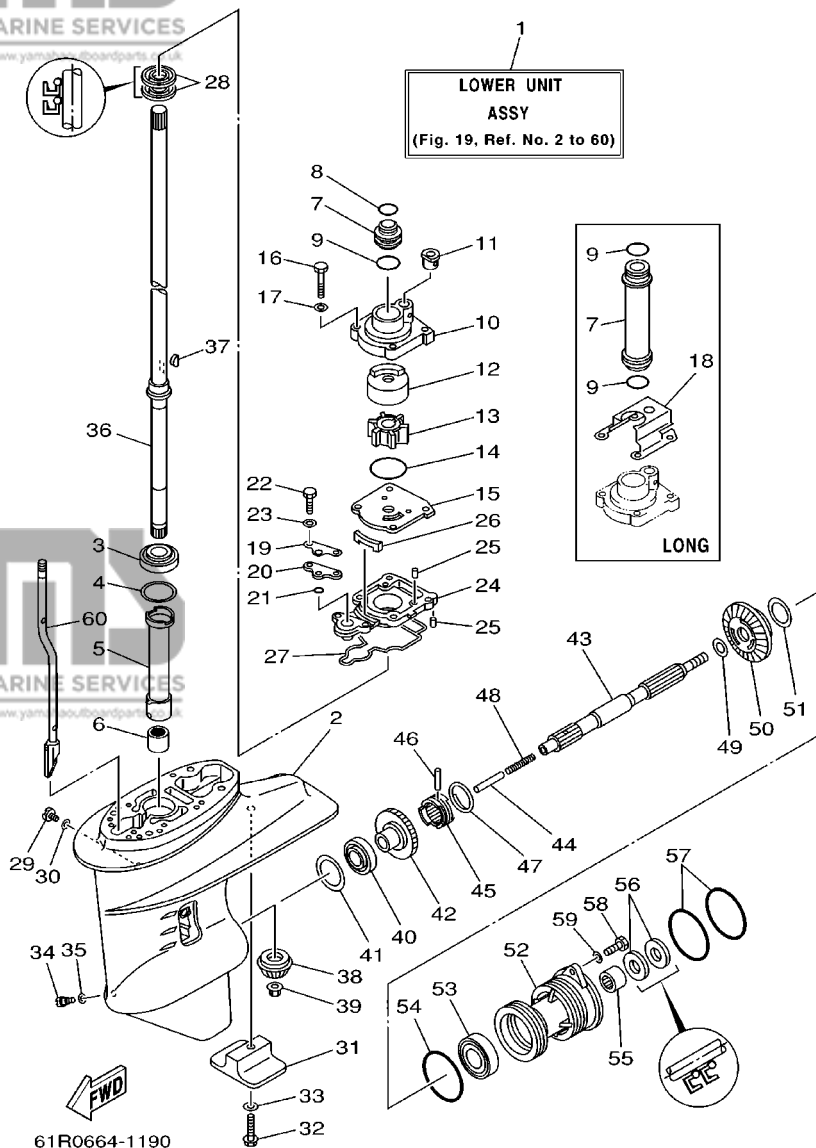


FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
16	97095-06040	BOLT BOULON	4	4	4	4	
17	92995-06600	WASHER RONDELLE	4	4	4	4	
18	65W-44328-00	PLATE PLAQUETTE	1				L
19	61N-44176-00	BRACKET SUPPORT	1	1	1	1	
20	61N-45321-00	PLATE PLAQUETTE	1	1	1	1	
21	93210-06ME6	O-RING JOINT TORIQUE	1	1	1	1	
22	97095-06025	BOLT BOULON	2	2	2	2	
23	92995-06600	WASHER RONDELLE	2	2	2	2	
24	61N-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1	1	
25	93604-10M03	PIN, DOWEL GOUJON	3	3	3	3	
26	61N-45127-00	SEAL JOINT	1	1	1	1	
27	61N-45315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1	1	1	
28	93101-22067	OIL SEAL JOINT SPY	2	2	2	2	
29	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	1	
30	90430-08020	GASKET JOINT	1	1	1	1	
31	61N-45251-00	ANODE ANODE	1	1	1	1	
32	95895-06035	BOLT, FLANGE BOULON, A COLLERETTE	1	1	1	1	
33	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1	1	1	
34	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	1	1	1	
35	90430-08020	GASKET JOINT	1	1	1	1	
36	61N-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	1	1	1	S
	61N-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1				L
37	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	
38	61N-45551-00	PINION PIGNON D'ATTAQUE	1	1	1	1	
39	90179-10M14	NUT ECROU	1	1	1	1	
40	93332-00005	BEARING ROULEMENT	1	1	1	1	
41	6L2-45567-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	1	1	1	UR

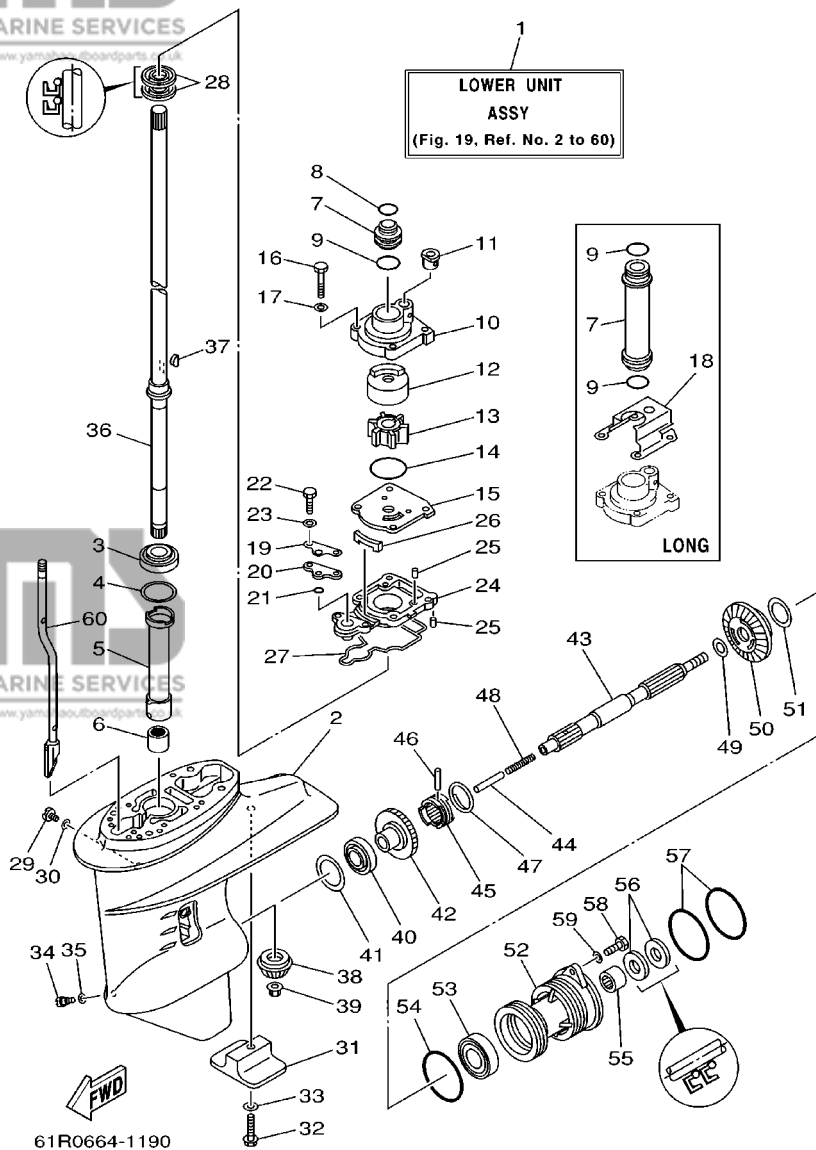
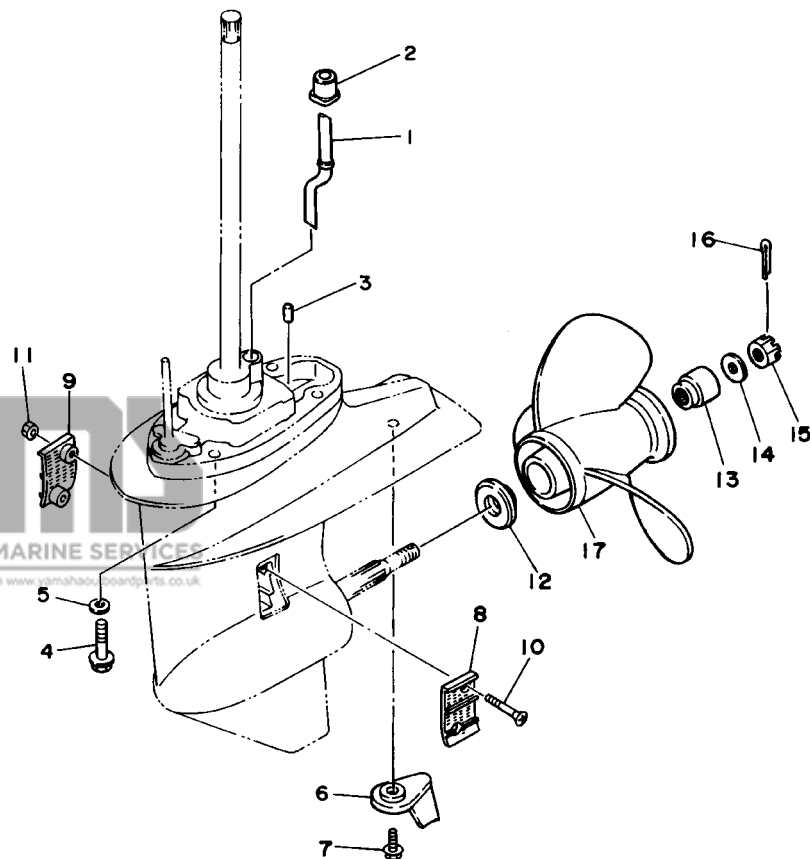


FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
41	6L2-45567-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	1	1	1	UR
	6L2-45567-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	1	1	1	UR
	6L2-45567-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	1	1	1	UR
	6L2-45567-00-14	SHIM (T:1.4MM) CALE (T:1.4MM)	1	1	1	1	UR
42	61N-45560-00	GEAR PIGNON	1	1	1	1	
43	6L2-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	1	1	
44	648-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	1	1	1	
45	664-45631-02	CLUTCH, DOG CRABOT	1	1	1	1	
46	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	1	1	1	
47	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1	1	
48	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	
49	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	
50	61N-45571-00	GEAR PIGNON	1	1	1	1	
51	6L2-45577-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	1	1	1	UR
	6L2-45577-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	1	1	1	UR
	6L2-45577-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	1	1	1	UR
	6L2-45577-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	1	1	1	UR
52	61N-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1	1	
53	93306-00612	BEARING ROULEMENT	1	1	1	1	
54	93210-64ME7	O-RING JOINT TORIQUE	1	1	1	1	
55	93315-22004	BEARING ROULEMENT	1	1	1	1	
56	93101-20M07	OIL SEAL JOINT SPY	2	2	2	2	
57	93210-65M50	O-RING JOINT TORIQUE	2	2	2	2	
58	97075-06020	BOLT BOULON	2	2	2	2	
59	92995-06600	WASHER RONDELLE	2	2	2	2	
60	61N-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	1	S
	61N-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1				L

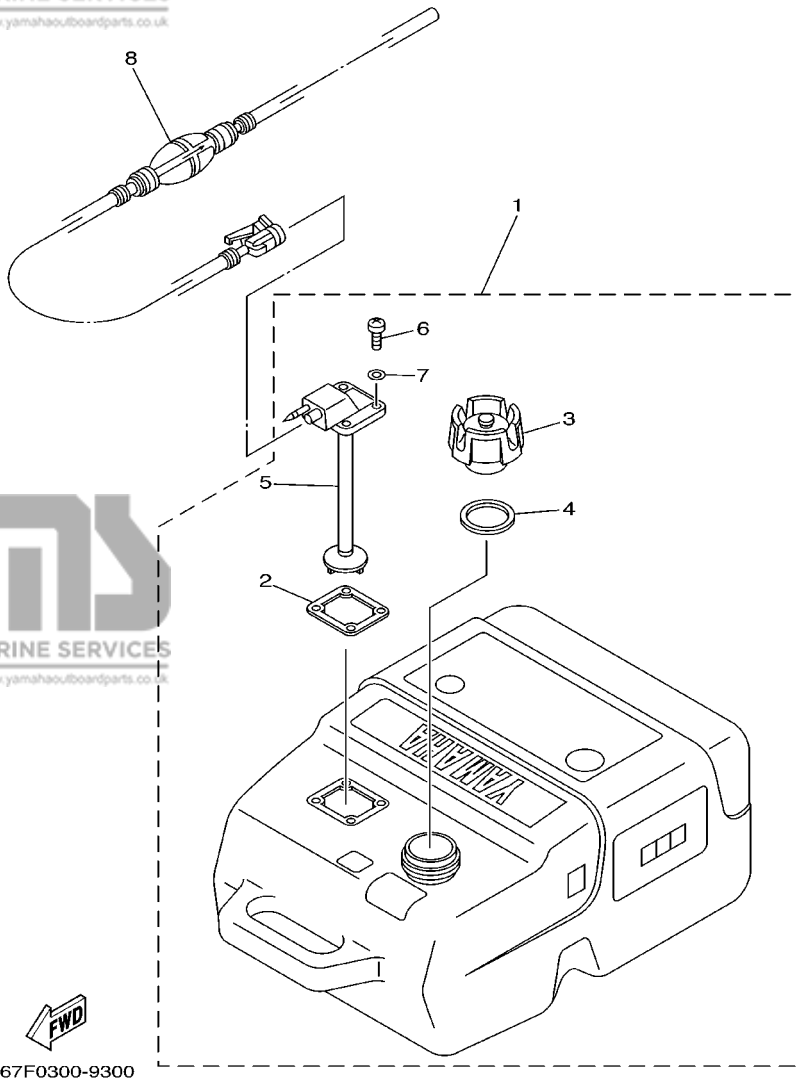


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FIG. 20 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61N-44361-00	TUBE, WATER TUBE D'EAU	1	1	1	1	S
	61N-44361-10	TUBE, WATER TUBE D'EAU	1				L
2	689-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	1	
3	93606-11M24	PIN, DOWEL GOIJON	2	2	2	2	
4	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	4	4	4	
5	92995-10600	WASHER RONDELLE	4	4	4	4	
6	61N-45371-00	TAB-TRIM ANODE DERIVE	1	1	1	1	
7	90119-06M48	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	
8	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	1	
9	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	1	
10	90151-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	2	2	2	2	
11	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	
12	6L2-45987-01	SPACER ENTRETOISE	1	1	1	1	
13	689-45997-00	SPACER ENTRETOISE	1	1	1	1	
14	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	1	
15	90171-14013	NUT, CASTLE ECROU, CRENELE	1	1	1	1	
16	91490-30022	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	
17	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	1	1	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	1	1	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	1	1	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	1	1	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	1	1	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	1	1	1	UR
	664-45954-01-EL	PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F)	1	1	1	1	UR
	62C-45941-00-EL	PROPELLER (3X9-7/8"X10"-F) HELICE (3X9-7/8"X10"-F)	1	1	1	1	UR

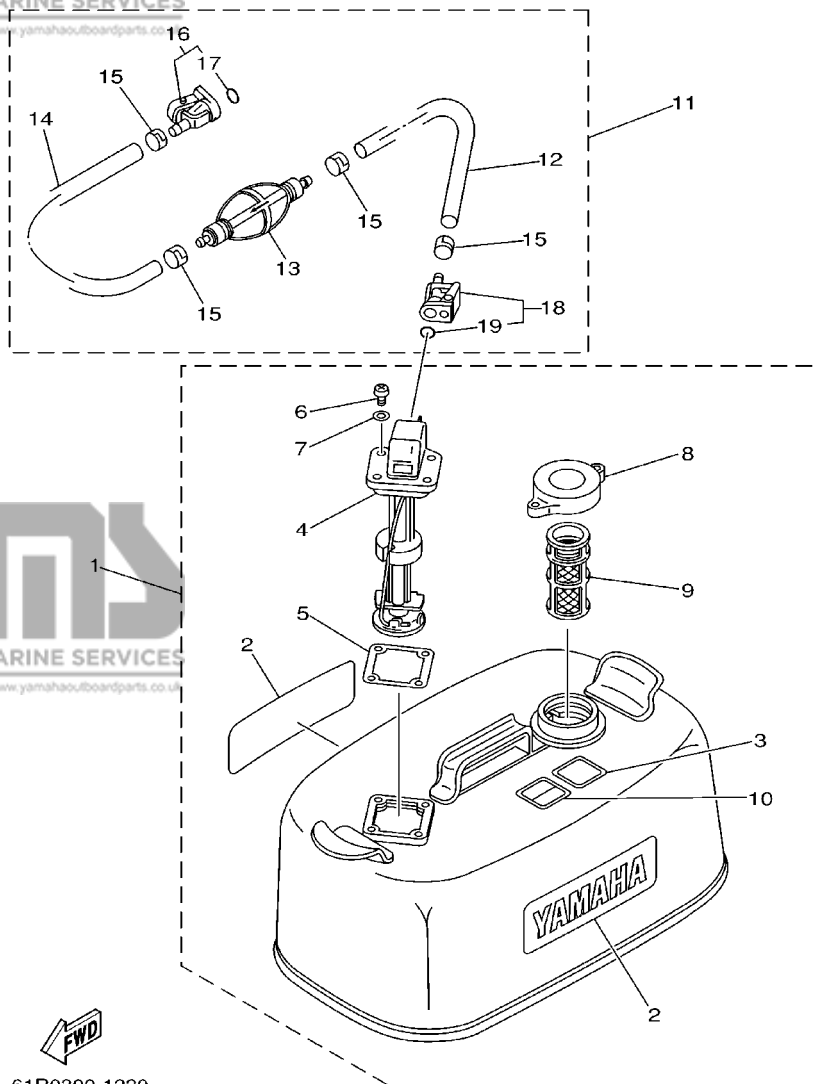


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FIG. 21 FUEL TANK 1

RESERVOIR A CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	6YK-24201-01	FUEL TANK ASSY RESERVOIR A ESSENCE (ENS.)	1				AP PLASTIC, 25L "SCEPTER"
2	6YL-24268-01	.GASKET, FUEL METER .JOINT, JAUGE A CARBURANT	1				
3	6YK-24610-00	.CAP ASSY .BOUCHON	1				WITH INDICATOR
4	6YL-24641-00	.GASKET, CAP 1 .JOINT 1, BOUCHON	1				
5	6YK-24260-01	.FUEL METER ASSY .INDICATEUR DE CARBURANT	1				
6	90157-05M16	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4				
7	6YL-24329-00	.SEAL .JOINT	4				
8	6YL-24306-52	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1				AP

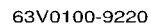


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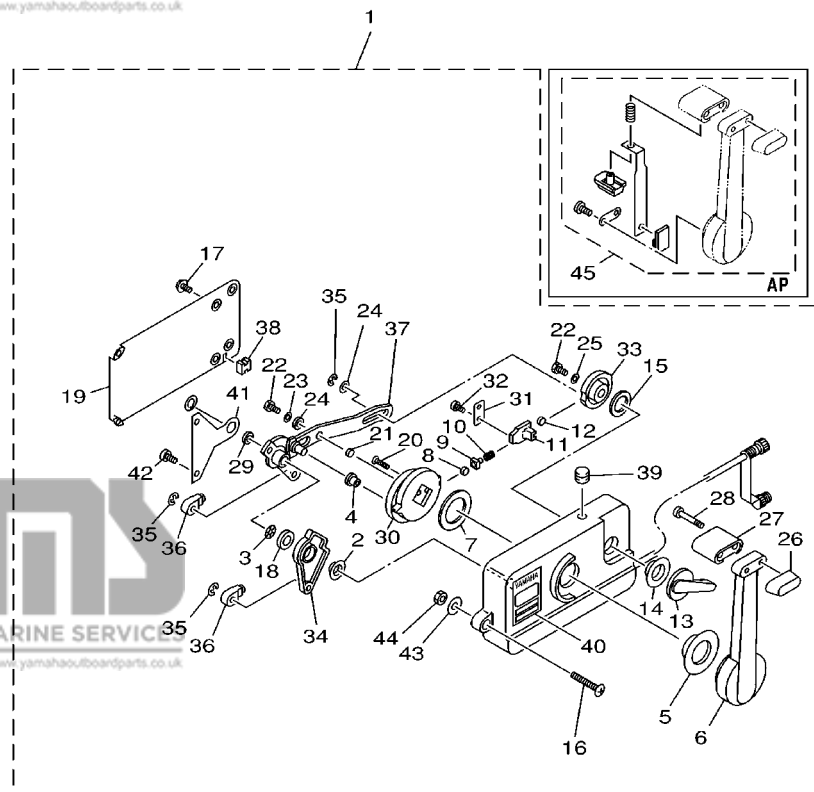
FIG. 22 FUEL TANK 2

RESERVOIR A CARBURANT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	6Y1-W2420-62-24	FUEL TANK ASSY RESERVOIR A ESSENCE (ENS.)	1	1	1	1	AP FOR VOLGA
2	6Y1-24246-00	.GRAPHIC, SIDE	2	2	2	2	
3	6Y1-24257-00	.ADHESIF, LAT ERAL	1	1	1	1	
4	6Y1-24260-02	.GRAPHIC	1	1	1	1	
5	6Y1-24268-00	.ADHESIF	1	1	1	1	
6	6Y1-24260-02	.FUEL METER ASSY	1	1	1	1	
7	6Y1-24268-00	.INDICATEUR DE CARBURANT	1	1	1	1	
8	98586-05016	.GASKET, FUEL METER	1	1	1	1	
9	6Y1-24329-00	.JOINT, JAUGE A CARBURANT	4	4	4	4	
10	6Y1-24610-00	.SCREW, PAN HEAD	4	4	4	4	
11	6Y1-24167-00	.VIS, TETE TRONCONIQUE	4	4	4	4	
12	6Y1-24610-00	.SEAL	1	1	1	1	
13	6Y1-24167-00	.JOINT	1	1	1	1	
14	6Y1-24254-60	.CAP ASSY	1	1	1	1	
15	61J-24306-02	.BOUCHON	1	1	1	1	
16	90445-11M06	.STRAINER	1	1	1	1	
17	61J-24360-00	.FILTRE	1	1	1	1	
18	90445-11M05	.GRAPHIC	1	1	1	1	GASOLINE 50 : 1
19	650-24351-51	.ADHESIF	1	1	1	1	AP FOR VOLGA
20	6G1-24305-03	FUEL PIPE COMP. 1	1	1	1	1	
21	93210-08287	DURITE A ESSENCE 1	1	1	1	1	
22	6Y1-24305-04	.HOSE (L2050)	1	1	1	1	
23	93210-08287	.DURITE (L2050)	1	1	1	1	
24	6Y1-24305-04	.PRIMER PUMP ASSY	1	1	1	1	
25	93210-08287	.POMPE D'AMORCAGE	1	1	1	1	
26	6Y1-24305-04	.HOSE (L:850MM)	1	1	1	1	
27	93210-08287	.DURITE (L:850MM)	1	1	1	1	
28	6Y1-24305-04	BAND 1	4	4	4	4	
29	93210-08287	COLLIER 1	4	4	4	4	
30	6Y1-24305-04	FUEL PIPE JOINT COMP. 2	1	1	1	1	
31	93210-08287	DURITE RACCORDEMT. A ESSENCE	1	1	1	1	
32	6Y1-24305-04	O-RING	1	1	1	1	
33	93210-08287	JOINT TORIQUE	1	1	1	1	
34	6Y1-24305-04	FUEL PIPE JOINT COMP. 2	1	1	1	1	
35	93210-08287	DURITE RACCORDEMT. A ESSENCE	1	1	1	1	
36	6Y1-24305-04	O-RING	1	1	1	1	
37	93210-08287	JOINT TORIQUE	1	1	1	1	



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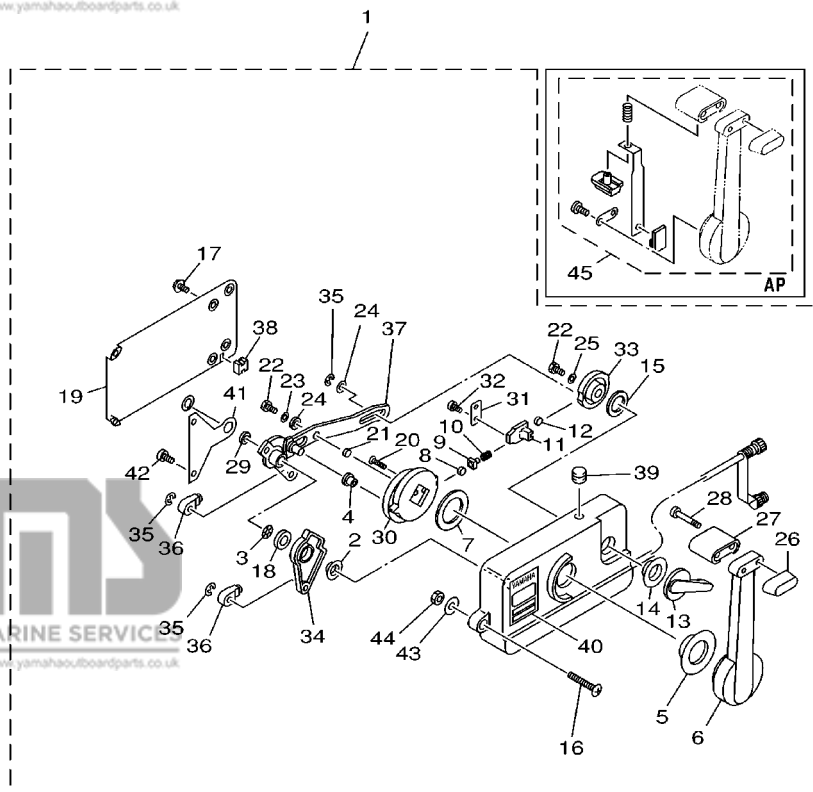
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FIG. 24 REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	701-48102-51	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE			1	1	AP
2	701-48235-00	.BUSHING .COUSSINET			1	1	
3	701-48197-10	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE			1	1	
4	701-48252-00	.ROLLER, CAM .POULIE			1	1	
5	701-48234-00	.BUSHING 1 .POULIE			1	1	
6	701-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE			1	1	
7	701-48196-11	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE			1	1	
8	701-48236-00	.ROLLER, DETENT .POULIE			1	1	
9	702-48237-00	.ADAPTOR .ADAPTEUR			1	1	
10	702-48238-00	.SPRING, DETENT .RESSORT			1	1	
11	701-48249-00	.ADAPTOR, SPRING .ADAPTEUR			1	1	
12	701-48248-00	.ROLLER, FREE ACCEL. .POULIE			1	1	
13	701-48152-20	.KNOB, FREE ACCEL. .BOUTON			1	1	LEFT
14	701-48243-00	.BUSHING .COUSSINET			1	1	
15	701-48198-10	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE			1	1	
16	701-48281-10	.SCREW .VIS			3	3	
17	701-48289-00	.SCREW .VIS			4	4	
18	701-48268-00	.SPACER .ENTRETOISE			1	1	
19	701-48213-00	.BACK PLATE 2 .PLAQUETTE 2			1	1	
20	92780-06025	.SCREW, FLAT HEAD .VIS, TETE PLATE			2	2	
21	701-48255-00	.COLLAR .ENTRETOISE			1	1	
22	97390-06018	.BOLT .BOULON			2	2	
23	702-48288-00	.WASHER, PLAIN .RONDELLE, PLATE			1	1	
24	701-48246-00	.SPACER .ENTRETOISE			2	2	
25	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE			1	1	
26	701-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER			1	1	
27	701-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER			1	1	

FIG. 24 REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
28	701-48282-00	.SCREW .VIS			2	2	
29	701-48266-00	.SPACER .ENTRETOISE			1	1	
30	701-48232-00	.GEAR .PIGNON			1	1	
31	701-48189-11	.RETAINER .FLASQUE			1	1	
32	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			2	2	
33	701-48153-12	.SHAFT, FREE ACCEL. .AXE			1	1	
34	701-48271-10	.ARM, SHIFT .BRAS			1	1	LEFT
35	93430-06024	.CIRCLIP .CIRCLIP, TYPE S			3	3	
36	703-48345-01	.CABLE END,REMOTE CONTROL 2 .CHAPE CABLE			2	2	
37	701-48261-10	.ARM, THROTTLE .BRAS, ACCELERATION			1	1	LEFT
38	701-48358-00	.ANCHOR, CABLE .COLLIER			1	1	
39	701-48138-50	.CAP, LOCK ARM .AMORTISSEUR			1	1	
40	701-48126-00	.GRAPHIC .ADHESIF			1	1	
41	701-48133-00	.PLATE, LINK .PLAQUE, BIELLETTE			1	1	
42	98580-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE			2	2	
43	701-48287-00	.WASHER .RONDELLE			3	3	
44	95380-06600	.NUT, HEXAGON .ECROU			3	3	
45	701-48280-00	NEUTRAL LOCK KIT KIT DE VERROU NEUTRAL			1	1	AP

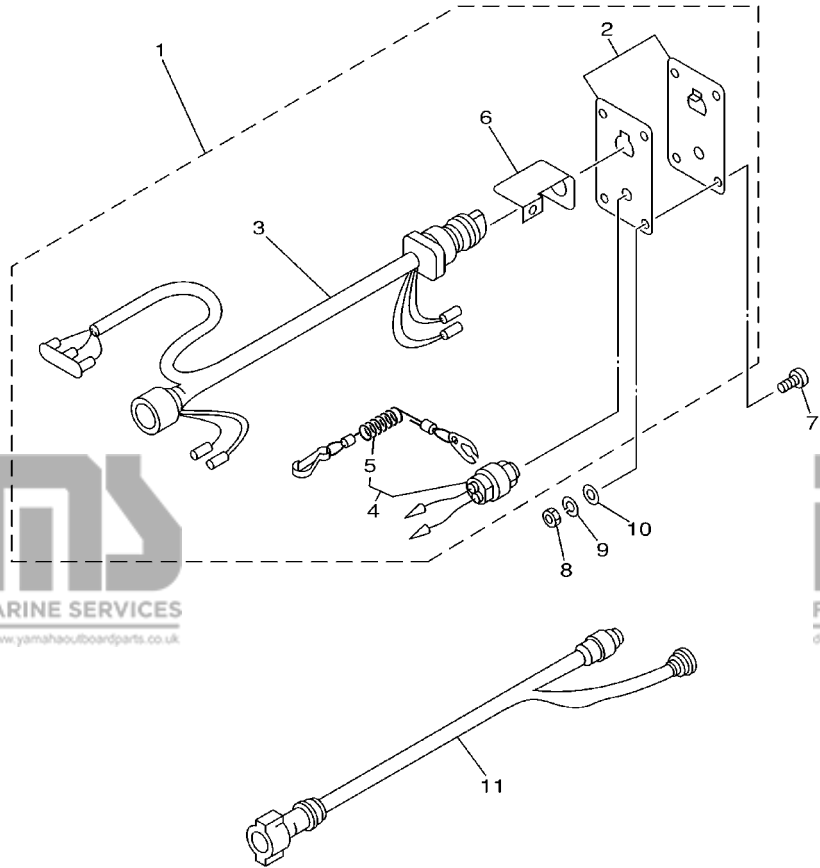


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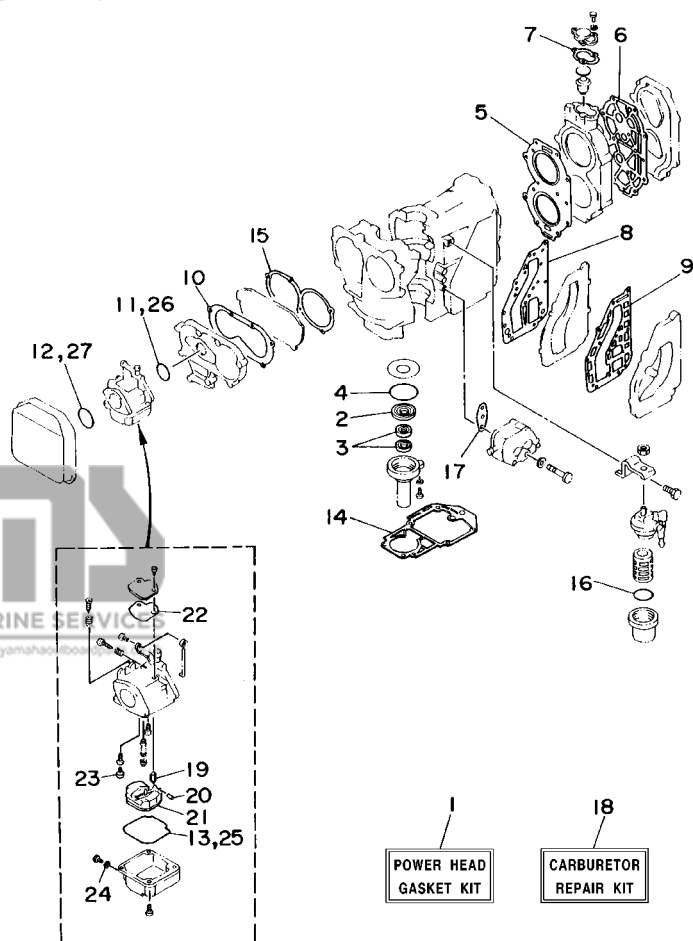
FIG. 25 SWITCH. PANEL

TABLEAU DE CONTACTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	689-82570-18	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT			1	1	AP
2	704-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR			1	1	
3	689-82510-03	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET			1	1	
4	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT			1	1	
5	682-82556-00	..STOPPER ..PLAQUETTE			1	1	
6	64D-82581-00	.STAY, CORD CLAMP .SUPPORT, COLLIER DE CORDON			1	1	
7	90149-05M05	SCREW VIS			4	4	AP
8	95380-05600	NUT ECROU			4	4	AP
9	92990-05100	WASHER, SPRING RONDELLE, GROWER			4	4	AP
10	92990-05600	WASHER, PLATE RONDELLE, PLATE			4	4	AP
11	688-82586-50	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS			1	1	AP L:5M (7P)



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FIG. 26 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61T-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	1	
2	93102-25M04	.OIL SEAL .JOINT SPY	1	1	1	1	
3	93101-16M36	.OIL SEAL .JOINT SPY	2	2	2	2	
4	93210-58M21	.O-RING .JOINT TORIQUE	1	1	1	1	
5	61N-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	1	
6	61T-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	1	1	
7	655-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	1	
8	6K8-41122-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'EHAPPEMENT	1	1	1	1	
9	6K8-41124-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	1	
10	648-13645-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	1	
11	61N-14198-00	.GASKET .JOINT	1	1	1	1	
12	93210-40659	.O-RING .JOINT TORIQUE	1	1	1	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	1	
14	689-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	
15	648-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	1	1	1	
16	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	1	1	1	
18	61N-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	1	
19	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	1	1	1	
20	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1	1	
21	6L2-14385-00	.FLOAT .FLOTTEUR	1	1	1	1	
22	6L2-14399-00	.GASKET .JOINT	1	1	1	1	
23	50M-14355-00	.PLUG .PLOT	1	1	1	1	
24	6L2-14398-00	.GASKET .JOINT	1	1	1	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	1	1	
26	61N-14198-00	.GASKET .JOINT	1	1	1	1	
27	93210-40659	.O-RING .JOINT TORIQUE	1	1	1	1	

F7

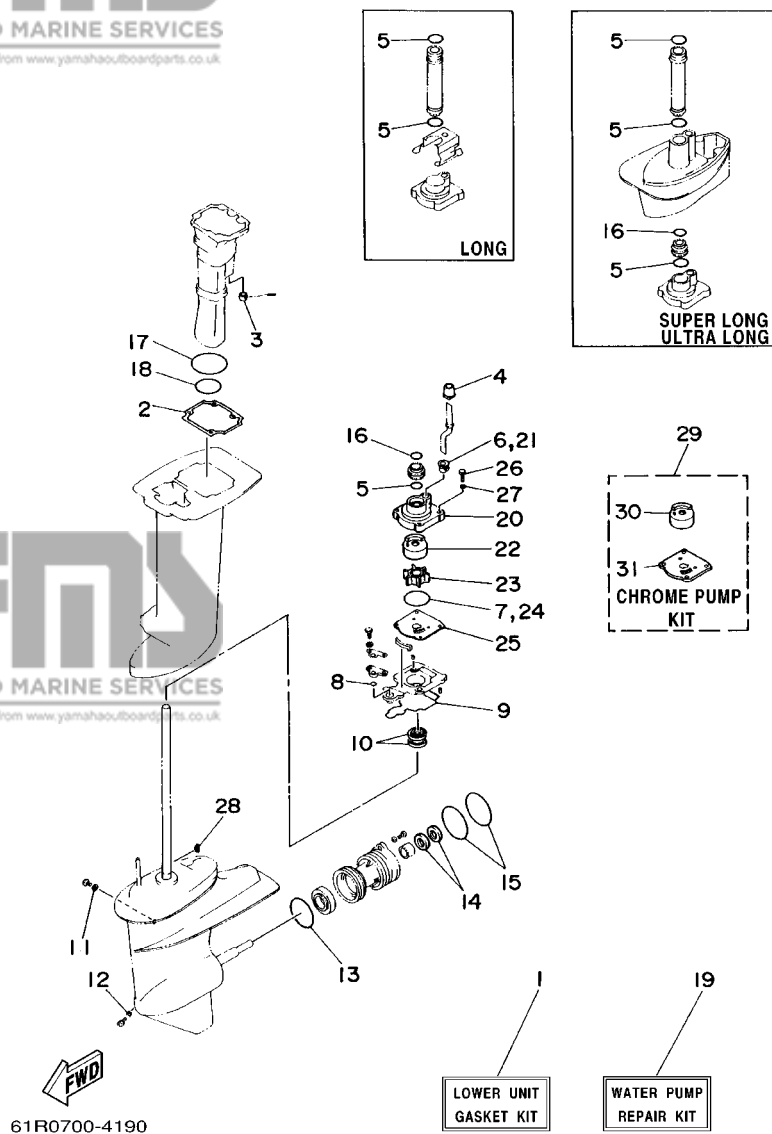


FIG. 27 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
1	61N-W0001-E1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	1	
2	664-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	
3	6A8-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	S
	689-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	L/U/X
4	689-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	1	
5	93210-26130	.O-RING .JOINT TORIQUE	3	3	3	3	UN
6	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	1	1	1	
7	93210-45161	.O-RING .JOINT TORIQUE	1	1	1	1	
8	93210-06ME6	.O-RING .JOINT TORIQUE	1	1	1	1	
9	61N-45315-00	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1	1	1	
10	93101-22067	.OIL SEAL .JOINT SPY	2	2	2	2	
11	90430-08020	.GASKET .JOINT	1	1	1	1	
12	90430-08020	.GASKET .JOINT	1	1	1	1	
13	93210-64ME7	.O-RING .JOINT TORIQUE	1	1	1	1	
14	93101-20M07	.OIL SEAL .JOINT SPY	2	2	2	2	
15	93210-65M50	.O-RING .JOINT TORIQUE	2	2	2	2	
16	93210-22164	.O-RING .JOINT TORIQUE	1	1	1	1	S/U/X
17	689-41141-00	.SEAL 1 .JOINT 1	1	1	1	1	
18	689-41142-00	.SEAL .JOINT	1	1	1	1	
19	61N-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	1	
20	61N-44311-01	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	1	1	1	
21	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	1	1	1	
22	61N-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	
23	6H4-44352-02	.IMPELLER .TURBINE	1	1	1	1	
24	93210-45161	.O-RING .JOINT TORIQUE	1	1	1	1	
25	61N-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	
26	97095-06040	.BOLT .BOULON	4	4	4	4	

A4

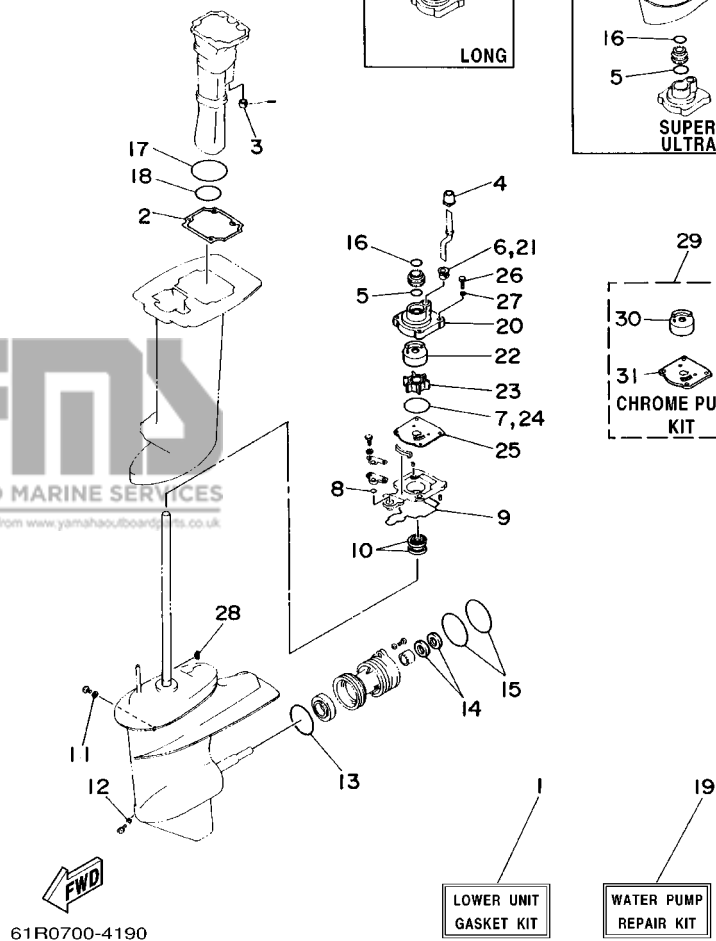
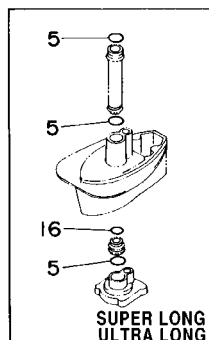
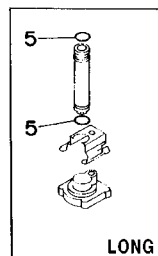


FIG. 27 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	25MH	30MH	25WC	30WC	REMARKS REMARQUES
27	92995-06600	.WASHER .RONDELLE	4	4	4	4	
28	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1	1	1	
29	61N-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	1	1	1	
30	61N-44322-41	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	
31	61N-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	

PART NO. NO. PIECES	REF. NO.
61N-W0001-E1	27 - 1
61T-W0001-02	26 - 1
689-W0004-00	4 - 2
61R-W0070-10	1 - 11
61N-W0078-0A	27 - 29
61N-W0078-01	27 - 19
61N-W0084-01-4D	13 - 1
61N-W0090-00-4D	2 - 1
61T-W0090-01-4D	2 - 1
61N-W0093-00	26 - 18
61N-W1571-11	7 - 1
6Y1-W2420-62-24	22 - 1
656-W2810-02	6 - 33
61N-11111-01-94	2 - 19
61T-11111-01-94	2 - 19
61N-11181-A1	2 - 21
	26 - 5
61N-11191-01-9M	2 - 22
61T-11193-A0	26 - 6
61T-11193-A1	2 - 23
6J8-11325-00	2 - 12
689-11325-00	2 - 17
6H3-11327-00-94	2 - 13
6H3-11328-00	2 - 14
676-11372-00	2 - 20
	2 - 36
61N-11400-01	3 - 1
61N-11412-01	3 - 2
61N-11422-00	3 - 3
61N-11432-00	3 - 4
61N-11442-00	3 - 5
61N-11515-00	3 - 10
61N-11603-00	3 - 17
61N-11604-00	3 - 17
61N-11605-00	3 - 17
61N-11631-00-95	3 - 16
689-11633-00	3 - 18
688-11634-00	3 - 20
61N-11635-00	3 - 16
61N-11636-00	3 - 16
689-11651-00	3 - 12
689-11681-01	3 - 13
6E5-12411-01	2 - 27
655-12413-01-9M	2 - 29
655-12414-A1	2 - 30
	26 - 7
61N-13610-00	4 - 1
689-13610-01	4 - 1

PART NO. NO. PIECES	REF. NO.
648-13621-A1	4 - 3
	26 - 15
61N-13641-01-94	4 - 4
648-13645-A0	4 - 5
	26 - 10
6L2-14157-00	5 - 7
61N-14198-00	4 - 12
	26 - 11
	26 - 26
61N-14212-00	5 - 26
646-14212-01	5 - 23
61N-14301-04	5 - 1
61T-14301-02	5 - 1
664-14321-01	5 - 18
61N-14323-00	5 - 24
6A0-14325-00	6 - 26
677-14327-01	5 - 16
61N-14341-00	5 - 9
61T-14341-00	5 - 9
6L2-14342-34	5 - 11
61N-14343-68	5 - 10
50M-14355-00	5 - 12
	26 - 23
6J0-14379-10	5 - 13
61N-14381-00	5 - 2
677-14383-01	5 - 20
6L2-14384-00	5 - 25
	26 - 13
	26 - 25
6L2-14385-00	5 - 5
	26 - 21
6E5-14386-01	5 - 4
	26 - 20
61N-14392-00	5 - 3
	26 - 19
6L2-14398-00	5 - 21
	26 - 24
6L2-14399-00	5 - 8
	26 - 22
61N-14440-00	4 - 13
689-14497-00	14 - 1
61N-15100-00-94	2 - 2
689-15396-01-5B	2 - 6
61N-15711-10	7 - 2
6F5-15713-01	7 - 5
6G0-15714-01	7 - 3
61N-15715-00	7 - 6
6F5-15716-01	7 - 8

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61N-15734-00	7 - 7
6F5-15739-00	7 - 16
6F5-15741-01	7 - 4
656-15748-00	7 - 38
656-15749-00	7 - 42
6G0-15754-00	7 - 9
689-15755-01	7 - 14
61N-15758-01-4D	7 - 18
61N-15762-00	7 - 19
6F5-15764-00	7 - 15
61T-15770-00	7 - 37
6H7-15771-01-94	7 - 29
61T-15772-01-94	7 - 32
656-15772-00-94	7 - 32
61T-15774-40-94	7 - 40
6F5-15779-02	7 - 17
6A0-15789-00	7 - 22
6Y1-24167-00	22 - 9
6YK-24201-01	21 - 1
6Y1-24246-00	22 - 2
6Y1-24254-60	22 - 10
6Y1-24257-00	22 - 3
6YK-24260-01	21 - 5
6Y1-24260-02	22 - 4
6YL-24268-01	21 - 2
6Y1-24268-00	22 - 5
6G1-24304-02	6 - 1
6G1-24305-03	22 - 16
6Y1-24305-04	22 - 18
6YL-24306-52	21 - 8
61J-24306-02	22 - 11
6A1-24311-00	6 - 31
689-24311-00	6 - 14
6YL-24329-00	21 - 7
6Y1-24329-00	22 - 7
61N-24329-00	6 - 2
650-24351-51	22 - 15
61J-24360-00	22 - 13
692-24410-00	6 - 16
663-24411-00	6 - 21
692-24411-00	6 - 18
6A0-24412-02	6 - 27
6A0-24413-00	6 - 17
6A0-24421-01	6 - 25
650-24431-A0	6 - 28
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648-24434-01	6 - 19
648-24435-02	6 - 22
61N-24521-00	6 - 9
61N-24560-00	6 - 7
61N-24563-00	6 - 8
61N-24566-01	6 - 12
6YK-24610-00	21 - 3
6Y1-24610-00	22 - 8
6YL-24641-00	21 - 4
61N-26311-00	13 - 24
61N-26326-00	12 - 17
6K8-41121-00-9M	2 - 33
6K8-41122-A1	2 - 34
	26 - 8
61N-41123-00-9M	2 - 35
6K8-41124-A1	2 - 38
	26 - 9
689-41131-00-5B	18 - 5
664-41134-A0	18 - 6
	27 - 2
6A8-41135-00	18 - 13
	27 - 3
689-41135-00	18 - 13
	27 - 3
689-41137-00-94	18 - 8
689-41141-00	18 - 11
	27 - 17
689-41142-00	18 - 12
	27 - 18
61N-41213-01-94	9 - 30
61N-41216-00	5 - 17
677-41226-00	5 - 15
662-41237-01	14 - 6
	14 - 11
679-41241-01	14 - 8
689-41252-01	4 - 20
61N-41256-00	4 - 21
661-41262-02	4 - 22
682-41271-00	4 - 17
689-41273-00	4 - 18
6J8-41274-00	4 - 19
676-41611-00	14 - 40
689-41612-01	8 - 17
676-41613-00	14 - 41
61N-41615-00	9 - 1
61N-41631-00-94	14 - 2
689-42111-01-4D	13 - 2
689-42112-01-4D	13 - 7

PART NO. NO. PIECES	REF. NO.
664-42119-00	13 - 12
656-42126-01	13 - 21
689-42137-30	13 - 15
689-42138-00	13 - 20
656-42153-00-94	14 - 14
689-42154-80-94	14 - 13
689-42169-01	14 - 10
6F6-42177-A0	13 - 13
689-42511-02-4D	17 - 4
689-42521-00-94	17 - 7
647-42523-00	12 - 16
682-42525-00	10 - 19
648-42528-00	17 - 1
624-42542-00	9 - 7
61R-42610-B1-4D	1 - 1
61R-42610-11-4D	1 - 1
61T-42610-11-4D	1 - 1
61N-42613-00-4D	1 - 7
6G0-42615-00	1 - 2
61N-42628-00	1 - 10
689-42647-00	1 - 3
6G0-42651-02	1 - 5
626-42658-00	5 - 14
61R-42677-10	1 - 12
61T-42677-10	1 - 12
695-42677-B1	1 - 12
61R-42678-10	1 - 13
61T-42678-10	1 - 13
689-42711-04-4D	12 - 1
664-42715-00	14 - 17
689-42716-00	17 - 24
689-42718-00	17 - 21
682-42724-00	12 - 14
689-42724-50	10 - 16
689-42725-01	12 - 15
6G0-42796-00	12 - 5
689-42815-00	12 - 9
689-42816-00	12 - 12
689-43111-03-4D	16 - 1
689-43112-02-4D	16 - 2
6J8-43113-01	16 - 12
648-43114-01	16 - 6
6E0-43118-01	16 - 3
6J8-43131-01	16 - 7
6G5-43145-01	16 - 8
689-43160-00	16 - 18
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689-43311-03-4D	16 - 26
682-43318-01	16 - 43
689-43373-01	17 - 2
689-43614-01	16 - 37
648-43615-00	16 - 38
689-43616-00	16 - 32
648-43617-00	16 - 35
689-43631-00	16 - 29
689-43633-00	16 - 30
648-43642-00	16 - 33
689-43643-00	16 - 31
689-43681-01	16 - 42
689-44111-01-4D	14 - 21
664-44113-01	14 - 22
689-44121-01	14 - 29
689-44125-00	14 - 30
664-44142-00	14 - 24
61N-44143-00	14 - 34
61N-44146-00	14 - 38
61N-44150-00	19 - 60
61N-44150-10	19 - 60
664-44167-00	14 - 18
61N-44176-00	19 - 19
6E0-44191-11	1 - 14
61N-44194-01	9 - 2
61T-44194-01	9 - 2
61N-44311-01	19 - 10
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61N-44322-01	19 - 12
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61N-44322-41	19 - 12
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61N-44323-40	19 - 15
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6H4-44352-02	19 - 13
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61N-44361-00	20 - 1
61N-44361-10	20 - 1
61N-44362-00	19 - 7
61N-44362-10	19 - 7
689-44366-00	20 - 2
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6L2-44367-00	27 - 21
664-44514-00-94	17 - 34
689-44516-00	17 - 29
648-44518-01-94	17 - 14
648-44519-00-94	17 - 16
689-44551-01-4D	17 - 42
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689-44553-00-94	17 - 38
689-44555-00	17 - 43
689-44557-00	17 - 39
648-44591-A0	17 - 28
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664-44591-A0	17 - 35
689-45111-04-4D	18 - 1
689-45111-13-4D	18 - 1
689-45113-A1	2 - 45
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663-45119-00	16 - 17
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61N-45127-00	19 - 26
6L2-45214-00	20 - 8
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61N-45251-00	19 - 31
61N-45300-00-4D	19 - 1
61N-45300-10-4D	19 - 1
61N-45311-02-4D	19 - 2
61N-45315-00	19 - 27
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61N-45321-00	19 - 20
61N-45331-00-5B	19 - 24
688-45341-00	19 - 34
61N-45361-01-4D	19 - 52
61N-45371-00	20 - 6
61N-45510-00	19 - 36
61N-45510-10	19 - 36
61N-45536-00	19 - 5
61N-45551-00	19 - 38
61N-45560-00	19 - 42
6L2-45567-00-10	19 - 41
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61N-45571-00	19 - 50
6L2-45577-00-10	19 - 51
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61N-45587-00-10	19 - 4
61N-45587-00-11	19 - 4
61N-45587-00-12	19 - 4
61N-45587-00-13	19 - 4
61N-45587-00-14	19 - 4
61N-45587-00-15	19 - 4
61N-45587-00-16	19 - 4
6L2-45611-00	19 - 43
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648-45633-00	19 - 47
648-45635-00	19 - 44
62C-45941-00-EL	20 - 17
664-45941-01-EL	20 - 17
664-45943-01-EL	20 - 17
664-45945-00-EL	20 - 17
664-45947-01-EL	20 - 17
664-45949-02-EL	20 - 17
664-45952-00-EL	20 - 17
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701-48102-51	23 - 1
	24 - 1
701-48126-00	24 - 40
701-48133-00	24 - 41
701-48138-50	24 - 39
701-48152-20	24 - 13
701-48153-12	24 - 33
701-48189-11	24 - 31
701-48196-11	24 - 7
701-48197-10	24 - 3
701-48198-10	24 - 15
701-48213-00	24 - 19
701-48221-00	24 - 6
701-48222-00	24 - 27
701-48229-00	24 - 26
701-48232-00	24 - 30
701-48234-00	24 - 5
701-48235-00	24 - 2
701-48236-00	24 - 8
702-48237-00	24 - 9
702-48238-00	24 - 10
701-48243-00	24 - 14
701-48246-00	24 - 24
701-48248-00	24 - 12
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701-48261-10	24 - 37
701-48266-00	24 - 29
701-48268-00	24 - 18
701-48271-10	24 - 34
701-48280-00	24 - 45
701-48281-10	24 - 16
701-48282-00	24 - 28
701-48287-00	24 - 43
702-48288-00	24 - 23
701-48289-00	24 - 17
701-48320-50	23 - 2
648-48330-50	15 - 16
617-48331-91	15 - 17
648-48340-50	15 - 10
703-48345-01	24 - 36
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648-48346-50	15 - 18
701-48358-00	24 - 38
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689-48531-50	15 - 7
689-48532-50	15 - 4
648-48534-50-4D	15 - 1
61N-81313-09	8 - 4
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689-81800-13	11 - 1
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689-81831-00	11 - 5
689-81840-11	11 - 10
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