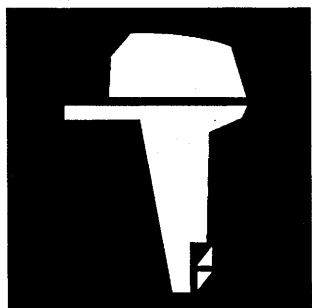




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

40V'00(63B,63C,63D)

50H'00(62X,62W,63G)

YAMAHA
GENUINE
Parts & Accessories

1Y63B-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V'00(63B, 63C,63D), 50H(62X,62W,63G)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made
(Parts need to be ordered locally)

"O/S" Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	u	EH	EHT	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1			
6E0-85550-70	.ROTOR ASSY	1			
6E0-15723-00-94	.PULLY, STARTER	1			

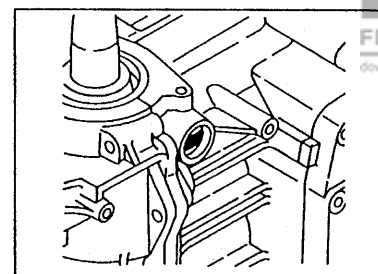
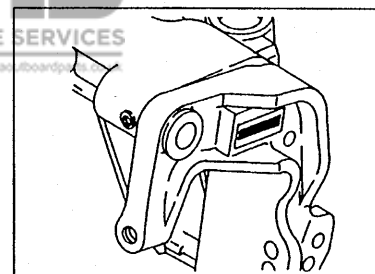
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
EO	40VEO
MO	40VMO, 40VMHO, 50HMO
MDO	50HMDO
EDO	50HEDO
ETO	40VETO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Sserial No.

40VMO	S : 290450 L : 860488	40VEO	S : 111353 L : 843625
40VMHO	S : 193552 L : 492814	40VETO	S : 880652 L : 549203
50HMO	S : 260229	50HEDO	S : 090723
50HMDO	L : 560330		L : 521527



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in funding parts numbers, not to be used for assembling. When assembling, pleas use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V'00(63B, 63C,63D), 50H(62X,62W,63G)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR" Utiliser le numéro des pièces.

"UN" Utiliser autant que nécessaire.

"AP" Pièces de substitution

"LM" Fabrication locale (les pièces doivent être commandées localement.)

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE

ENS CARBURATEUR

.GICLEUR, ralenti

.PUITS D'AIGUILLE

4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

EXEMPLE

NO. PIECES	DESCRIPTION	1	2	3	4	5	REMARQUES
6E0-85500-70	MAGNETO C.D.I. CPLT	1					
6E0-85550-70	.ROTOR CPLT	1					
6E0-15723-00-94	..POULIE DE DEMARREUR	1					

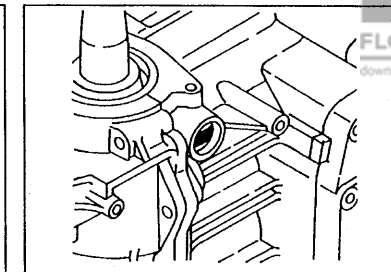
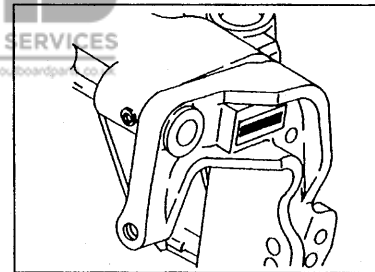
5. Indication concernant la quantité

Indication concernant la quantité	Applications modèle
EO	40VEO
MO	40VMO, 40VMHO, 50HMO
MDO	50HMDO
EDO	50HEDO
ETO	40VETO

6. Applications No de série et code couleur correspondants

1) No. de série du moteur

40VMO	S : 290450	40VEO	S : 111353
	L : 860488		L : 843625
40VMHO	S : 193552	40VETO	S : 880652
	L : 492814		L : 549203
50HMO	S : 260229	50HEDO	S : 090723
50HMDO	L : 560330		L : 521527



2) Code couleur

Code couleur	Nom de couleur	Abréviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

8. L'astérisque (*) placé devant un numéro de référence. indique des éléments qui ont été modifiés après la première édition.

SHEET 1/2

TOP COWLING	A4
CYLINDER. CRANKCASE	A5
CRANKSHAFT. PISTON	A7
INTAKE	B1
CARBURETOR	B3
OIL PUMP 1	B6
OIL PUMP 2	C1
FUEL	C3
STARTER	C5
GENERATOR	C7
ELECTRICAL 1	D1
ELECTRICAL 2	D3
ELECTRICAL 3	D5
ELECTRICAL 4 (40VMHO)	D6
STARTING MOTOR	D7
BOTTOM COWLING	E2
STEERING (40VMHO)	E4
CONTROL	E7
BRACKET 1	F2
BRACKET 2	F5
BRACKET 3	F7

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BRACKET 3	A4*
BRACKET 4	A5*
POWER TRIM & TILT ASSY	A7*
UPPER CASING	B4*
LOWER CASING. DRIVE 1	B5*
LOWER CASING. DRIVE 2	C2*
FUEL TANK	C4*
STEERING GUIDE	C5*
REMOTE CONTROL BOX	C6*
REMOTE CONTROL ASSY 1	C7*
REMOTE CONTROL ASSY 2	D3*
METER	D5*
REPAIR KIT 1	D6*
REPAIR KIT 2	E1*

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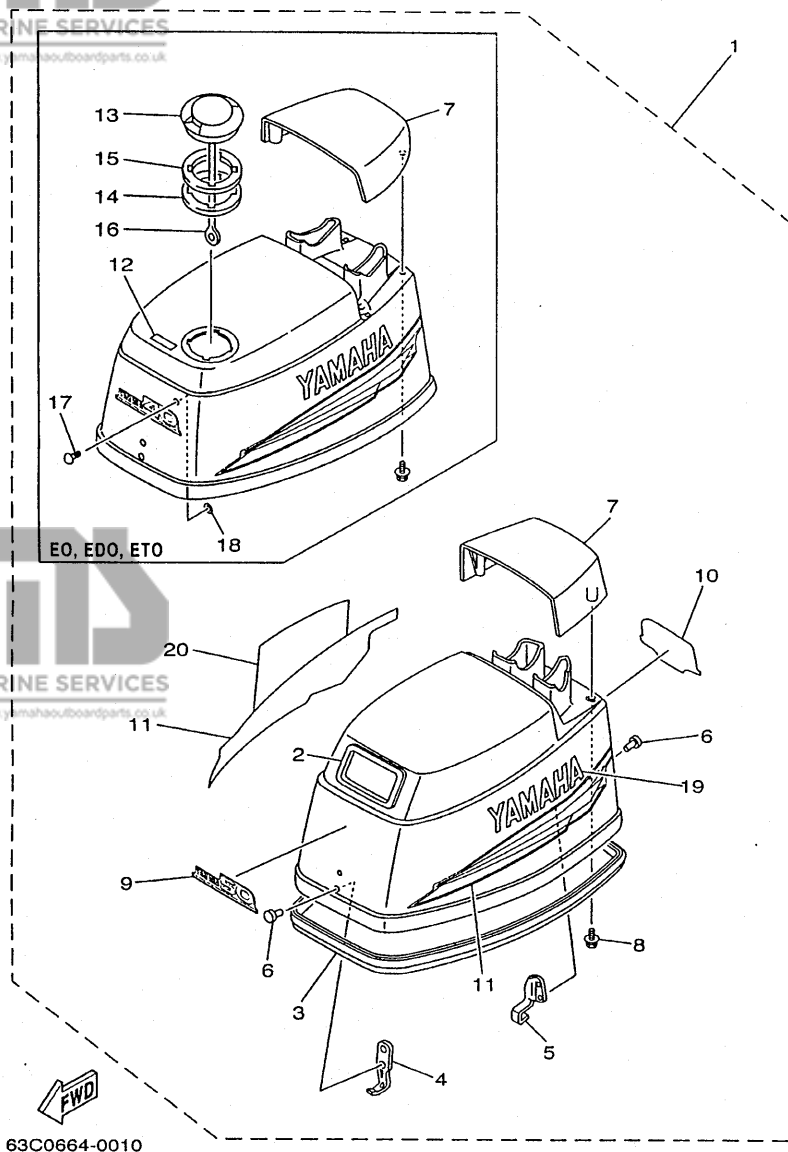
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Feuille 2/2

SUPPORT 3	A4*
SUPPORT 4	A5*
PUISSANCE PARER ET INCLINER	A7*
FOURREAU	B4*
BOITIER D' HELICE, TRANSMISSION 1	B5*
BOITIER D' HELICE, TRANSMISSION 2	C2*
RESERVOIR A CARBURANT	C4*
FIXATION DE DIRECTION	C5*
BOITIER DE COMMANDE A DISTANCE	C6*
BOITIER DE COMMANDE A DISTANCE 1	C7*
BOITIER DE COMMANDE A DISTANCE 2	D3*
COMPTEUR	D5*
KITS DE REPARATION 1	D6*
KITS DE REPARATION 2	E1*

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INDEX NUMERIQUE	G1*
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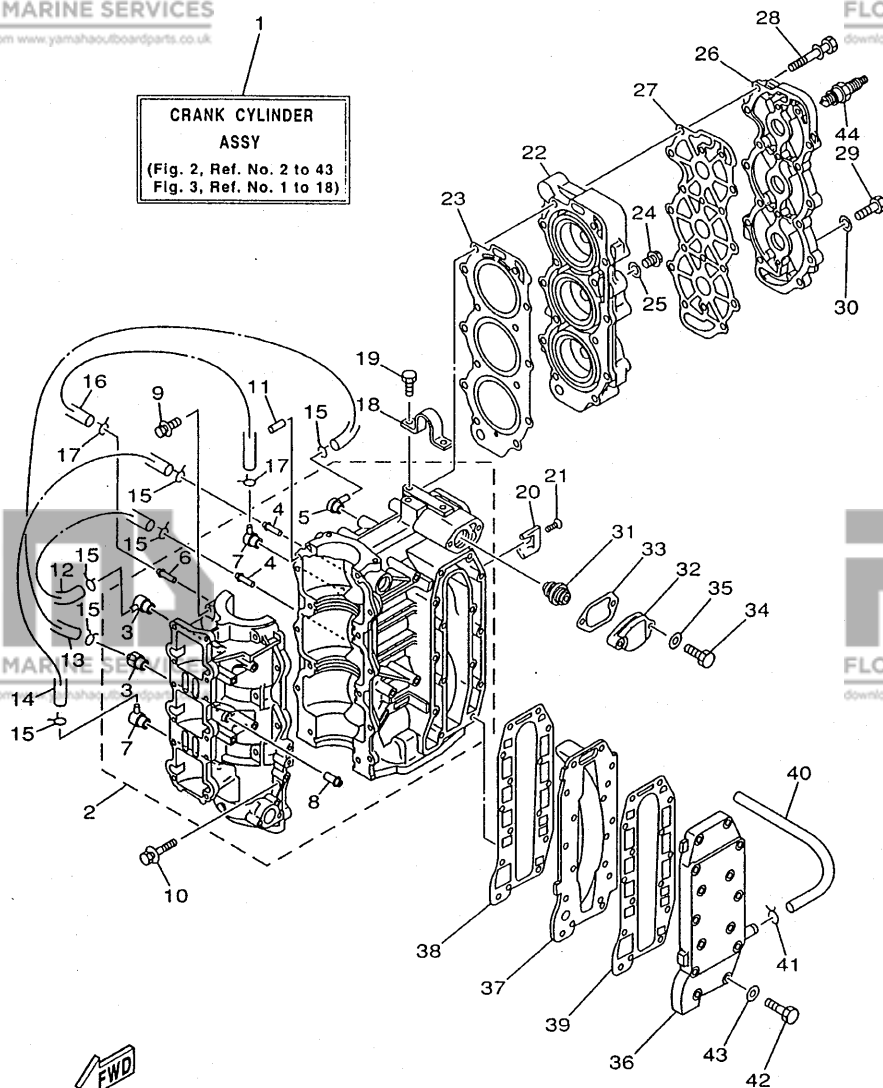
63C0664-0010

FIG. 1 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)		1				40VMO,MHO
	63D-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)	1				1	40VEO,ETO
	62X-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)		1	1			50HMO,MDO
	62X-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)				1		50HEDO
2	6H4-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1		1	1			
3	6H4-42615-00	.SEAL .JOINT	1	1	1	1	1	
4	6H4-42651-00	.HOOK .CROCHET	1	1	1	1	1	
5	6H4-42652-00	.HOOK .CROCHET	1	1	1	1	1	
6	90266-04M01	.RIVET .RIVET	4	4	4	4	4	
7	6H4-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR		1	1			
	6H4-42613-11-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1			1	1	
8	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	4	4	4	
9	63D-42677-11	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1			1	40V
	62X-42677-11	.GRAPHIC, FRONT .ADHESIF, AVANT		1	1	1		50H
10	63D-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1			1	40V
	62X-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE		1	1	1		50H
11	63D-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	1	1	
12	63D-13436-40	.MARK .ADHESIF	1			1	1	
13	63D-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1			1	1	
14	6H3-21732-00	.SEAL 1 .JOINT 1	1			1	1	
15	6H3-21735-00	.SEAL 2 .JOINT 2	1			1	1	
16	6H1-42694-00	.BAND .COLLIER	1			1	1	
17	90338-05M03	.PLUG .PLOT	1			1	1	
18	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1			1	1	
19	63D-42681-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	
20	63D-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	1	1	

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 43
Fig. 3, Ref. No. 1 to 18)

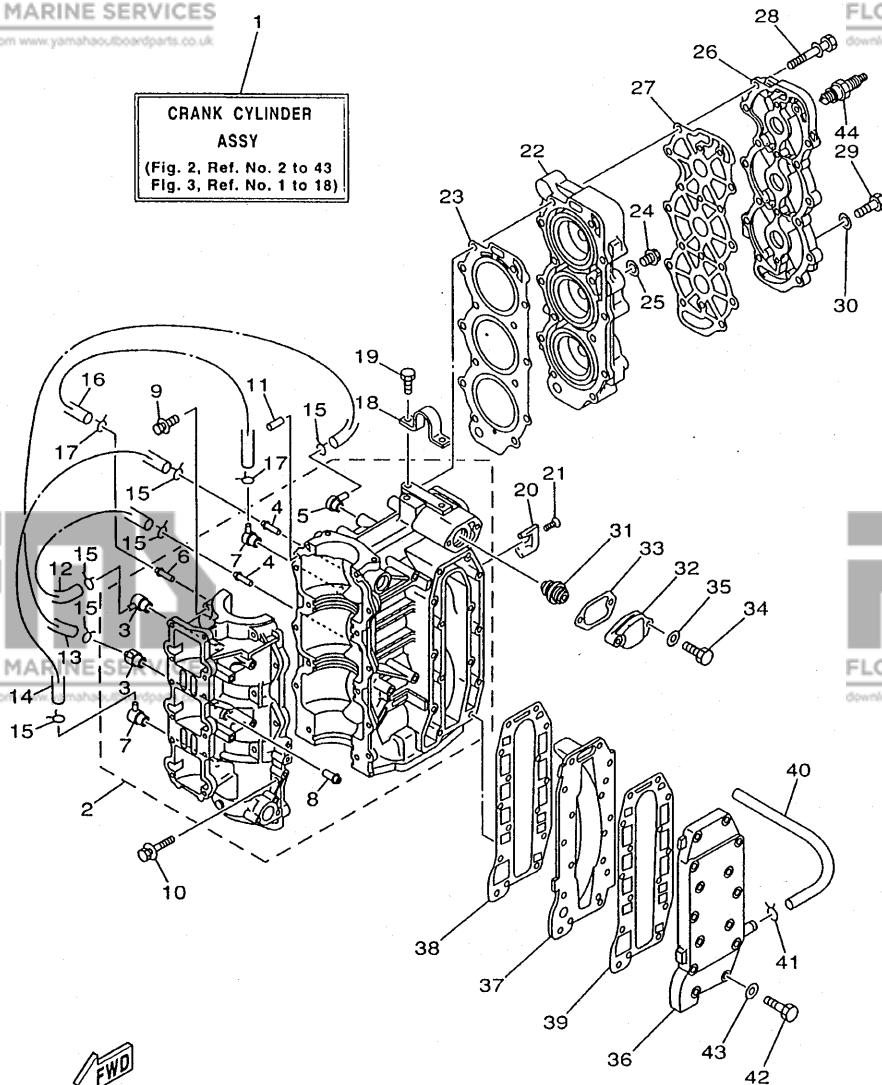


63D0100-0020

FIG. 2 CYLINDER, CRANKCASE CYLINDRE, CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
	63D-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1			1	1	EO SPEC
	63D-W0090-30-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)		1	1			MO SPEC
2	6H4-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1			1	1	EO SPEC
	6H4-15100-30-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET		1	1			MO SPEC
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	2	2	2	2	
4	624-14485-00	.PIPE, JOINT .DURITE	2	2	2	2	2	
5	6H4-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	1	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	1	1	1	1	
7	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	2	2	2	2	
8	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT 4	1			1	1	EO SPEC
9	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	8	8	
10	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
11	93606-12019	PIN, DOWEL GOIJON	2	2	2	2	2	
12	90445-07M46	HOSE DURITE	1	1	1	1	1	
13	90445-07M27	HOSE DURITE	1	1	1	1	1	
14	90445-07M24	HOSE DURITE	1	1	1	1	1	
15	90467-06016	CLIP JONC	6	6	6	6	6	
16	90445-07MA3	HOSE DURITE	1	1	1	1	1	
17	90467-06016	CLIP JONC	2	2	2	2	2	
18	6H4-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	1	1	1	1	
19	97013-06014	BOLT BOULON	2	2	2	2	2	
20	688-11325-00	ANODE ANODE	2	2	2	2	2	
21	98780-04016	SCREW, FLAT HEAD VIS, TETE PLATE	2	2	2	2	2	
22	63D-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	1	1	1	1	
23	63D-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	1	1	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1	1	1	1	
25	90430-14115	GASKET JOINT	1	1	1	1	1	

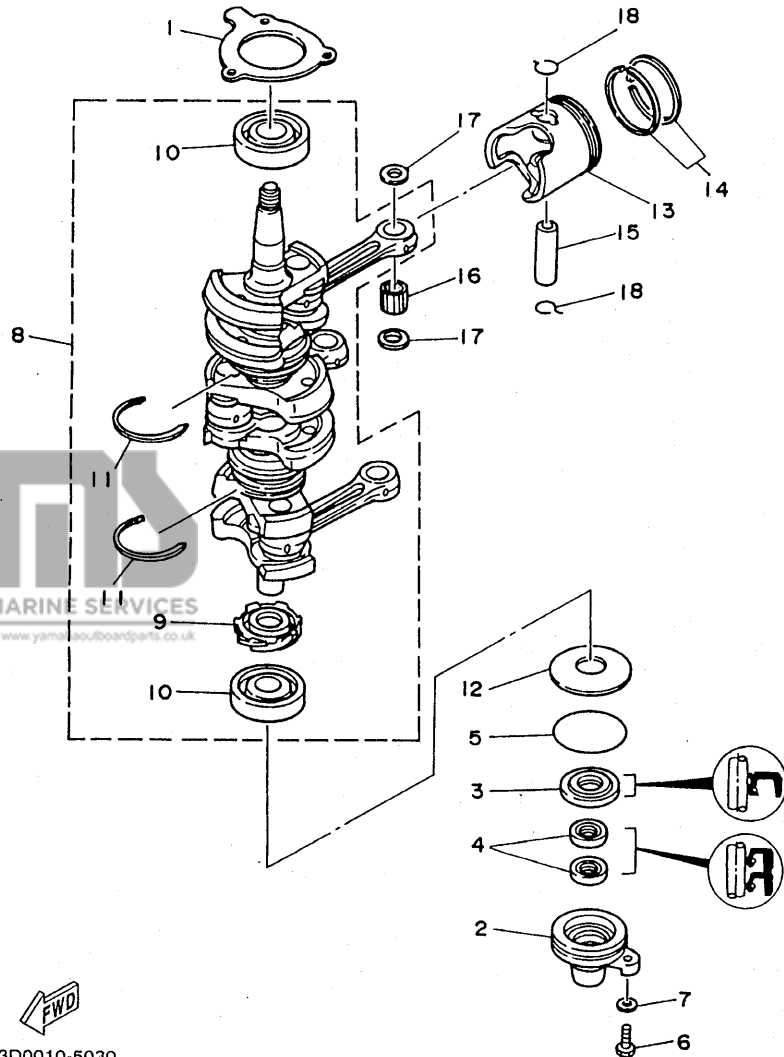
**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 43
Fig. 3, Ref. No. 1 to 18)



63D0100-0020

FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
26	63D-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	1	1	
27	63D-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	1	1	1	
28	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	14	14	14	14	
29	97013-06025	BOLT BOULON	4	4	4	4	4	
30	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
31	6E5-12411-20	THERMOSTAT THERMOSTAT	1	1	1	1	1	
32	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	1	1	
33	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	1	1	1	1	
34	97013-06025	BOLT BOULON	2	2	2	2	2	
35	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
36	6H4-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	1	1	
37	6H4-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	1	1	1	
38	6H4-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
39	6H4-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	1	1	
40	90445-09M37	HOSE DURITE	1	1	1	1	1	
41	90467-08004	CLIP JONC	1	1	1	1	1	
42	97013-06035	BOLT BOULON	13	13	13	13	13	
43	92903-06600	WASHER, PLATE RONDELLE, PLATE	13	13	13	13	13	
44	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	3	3			3	40V
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)		3	3	3		50H



63D0010-5030

FIG. 3 CRANKSHAFT. PISTON

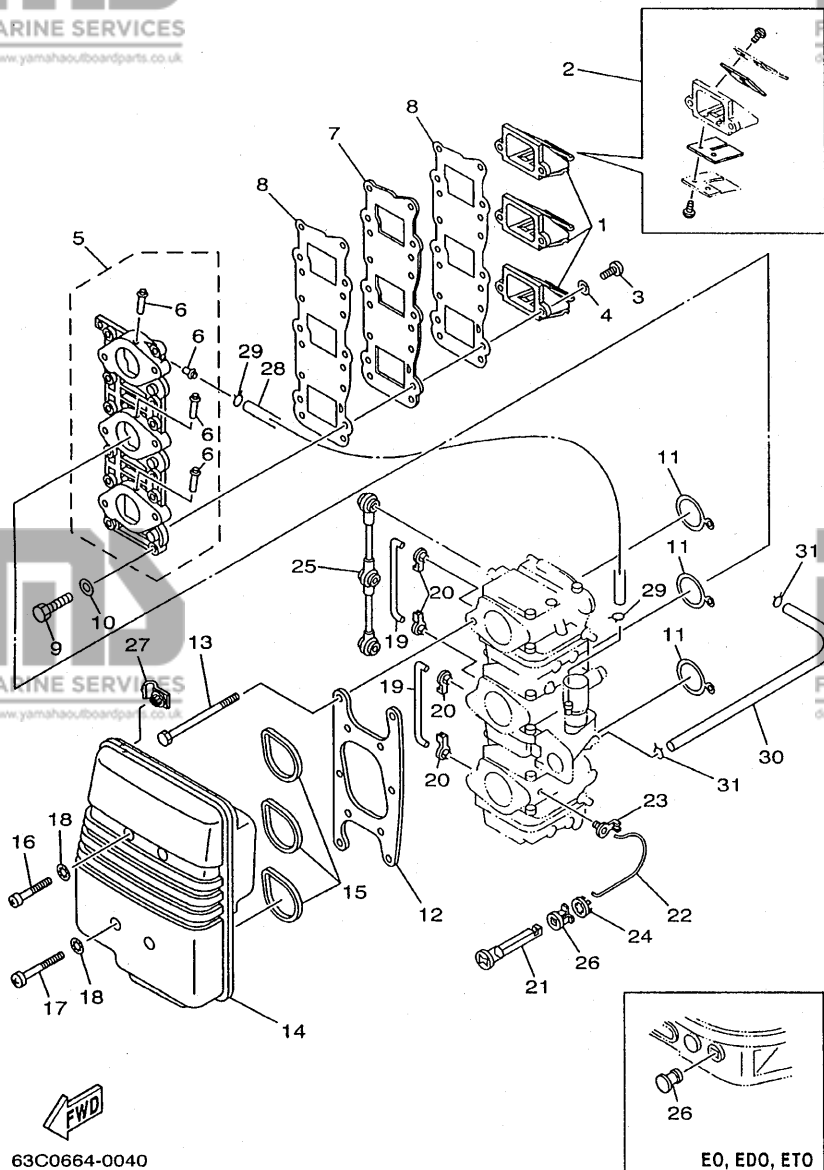
VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EO	MO	MDO	EO	MO	MDO	REMARKS REMARQUES
1	6H4-15369-A1	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	1	1	1	1	1	1	1	1	
2	6H4-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1	1	1	1	1	1	1	1	
3	93102-25M28	OIL SEAL JOINT SPY	1	1	1	1	1	1	1	1	1	
4	93104-16M01	OIL SEAL JOINT SPY	2	2	2	2	2	2	2	2	2	
5	93210-58M21	O-RING JOINT TORIQUE	1	1	1	1	1	1	1	1	1	
6	97095-06020	BOLT BOULON	1	1	1	1	1	1	1	1	1	
7	92995-06600	WASHER RONDELLE	1	1	1	1	1	1	1	1	1	
8	6H4-11400-14	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	1	1	1	1	1	1	1	1	
9	6H4-11536-00	.GEAR, DRIVE .ENGRENAGE, MENANT	1	1	1	1	1	1	1	1	1	
10	93306-305U8	.BEARING .ROULEMENT	1	1	1	1	1	1	1	1	1	
11	93440-62057	.CIRCLIP .CIRCLIP, TYPE S	1	1	1	1	1	1	1	1	1	
12	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	1	1	1	1	
13	6H4-11631-01-95	PISTON (STD) PISTON (STD)	3	3	3	3	3	3	3	3	3	
	6H4-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	3	3	3	3	3	3	AP
	6H4-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	3	3	3	3	3	3	3	AP
14	63D-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	3	3	3	3	3	3	3	3	3	
	63D-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3	3	3	3	3	3	3	3	3	AP
	63D-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	3	3	3	3	3	3	3	3	3	AP
15	648-11633-00	PIN, PISTON AXE, PISTON	3	3	3	3	3	3	3	3	3	
16	93602-20M02	PIN, DOWEL GOUJON	93	93	93	93	93	93	93	93	93	
17	6H4-11641-00	WASHER, PISTON PIN RONDELLE, AXE DE PISTON	6	6	6	6	6	6	6	6	6	
18	6H4-11634-01	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	6	6	6	6	6	6	6	6	

FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
	6H5-13610-00	REED VALVE ASSY CLAPET COMPLET	3	3	3	3	3	
2	6H4-W0004-00	.REED SET .JEU DE CLAPETS	1	1	1	1	1	
3	97880-05014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6	6	6	6	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	6	6	6	6	
5	6H4-13641-12-94	MANIFOLD 1 TUBULURE 1	1			1	1	
	6H4-13641-30-94	MANIFOLD 1 TUBULURE 1		1	1			
6	6H1-14485-00	.PIPE, JOINT .DURITE	4			4	4	
	6H1-14485-00	.PIPE, JOINT .DURITE		3	3			
7	6H4-13624-01-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	1	1	1	1	
8	6H4-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	2	2	2	2	
9	97013-06020	BOLT BOULON	12	12	12	12	12	
10	92903-06600	WASHER, PLATE RONDELLE, PLATE	12	12	12	12	12	
11	6H4-14198-01	GASKET JOINT	3	3	3	3	3	
12	6H4-14406-00	HINGE PENTURE	1	1	1	1	1	
13	97095-06095	BOLT BOULON	6	6	6	6	6	
14	6H4-14431-02	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1			1	1	
	6H4-14431-13	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION		1	1			
15	6H3-14457-01	SEAL JOINT	3	3	3	3	3	
16	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
17	97885-06055	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
18	90209-06M05	WASHER RONDELLE	4	4	4	4	4	
19	6H4-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER		2	2			
20	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER		4	4			
21	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER		1	1			
22	6H4-41259-01	ROD, CHOKE 3 TRINGLE 3, STARTER		1	1			
23	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER		1	1			
24	6J8-41274-00	GROMMET 2 PASSE-FIL 2		1	1			

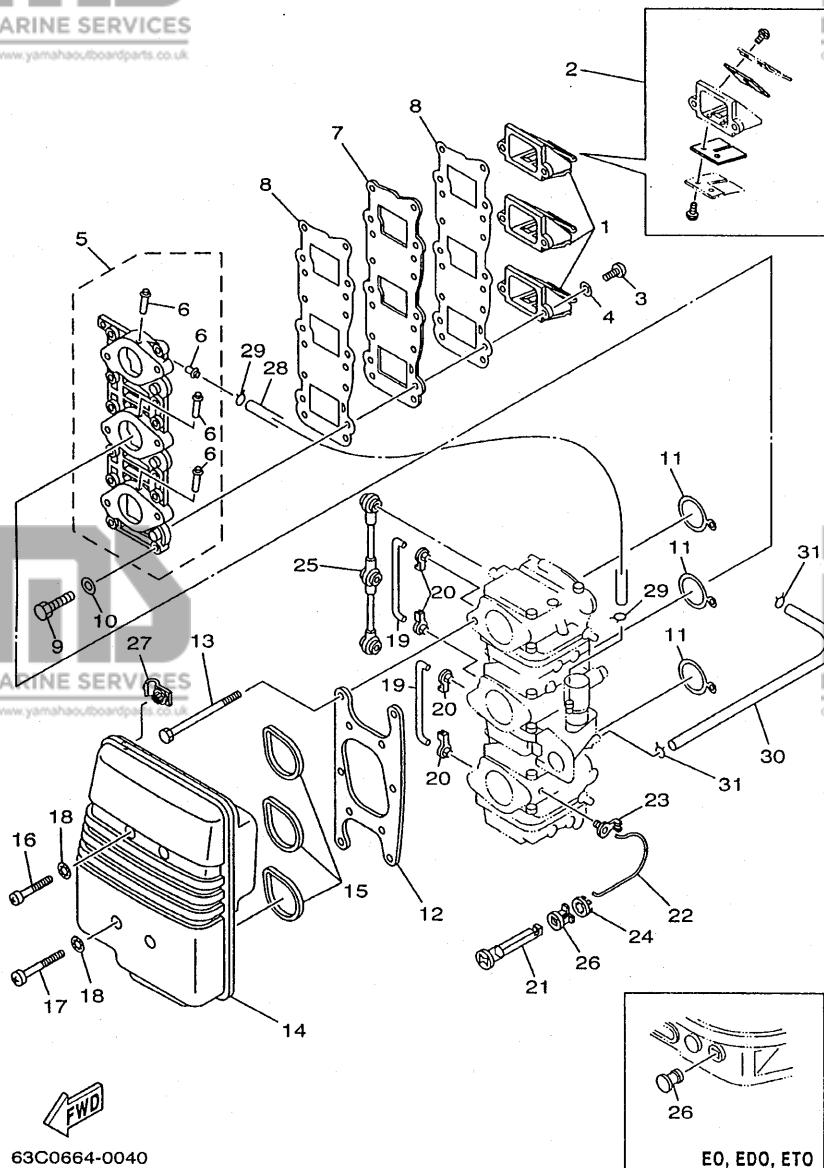


B1

FIG. 4 INTAKE

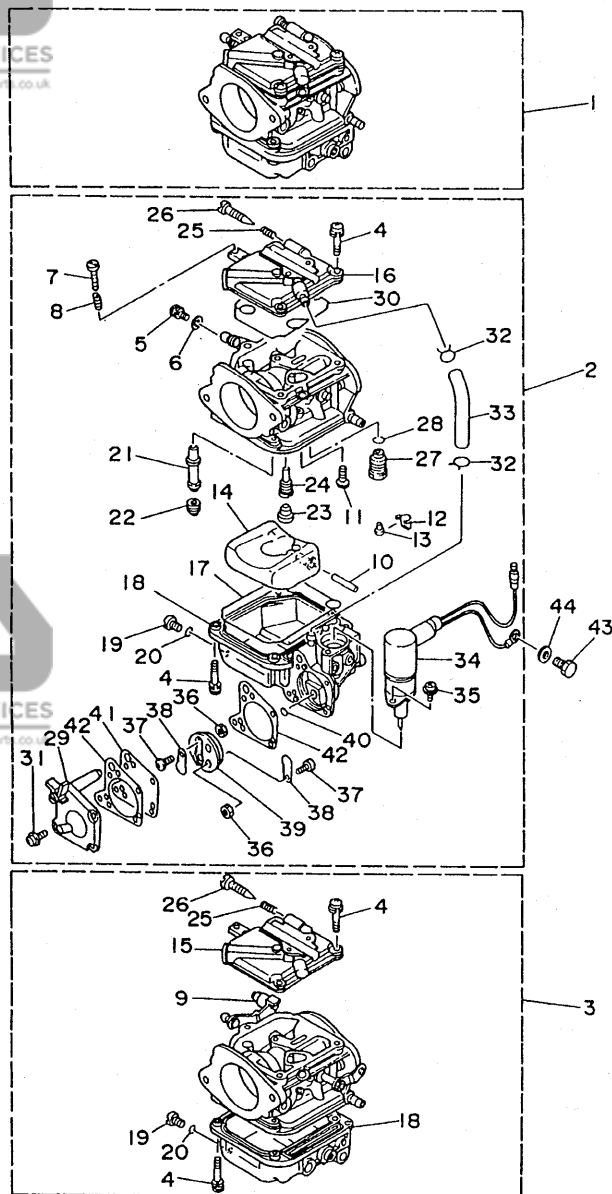
ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
25	6H4-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	1	1	1	1	
26	6G1-42748-00 689-41273-00	GROMMET PASSE-FIL GROMMET PASSE-FIL	1		1	1	1	
27	90464-06M19	CLAMP BRIDE		1	1			
28	90445-07MA5	HOSE DURITE	1			1	1	
29	90467-06016	CLIP JONG	2			2	2	
30	6H3-14349-00	PIPE DURITE	1			1	1	
31	90467-08004	CLIP JONG	2			2	2	



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EO, EDO, ETO

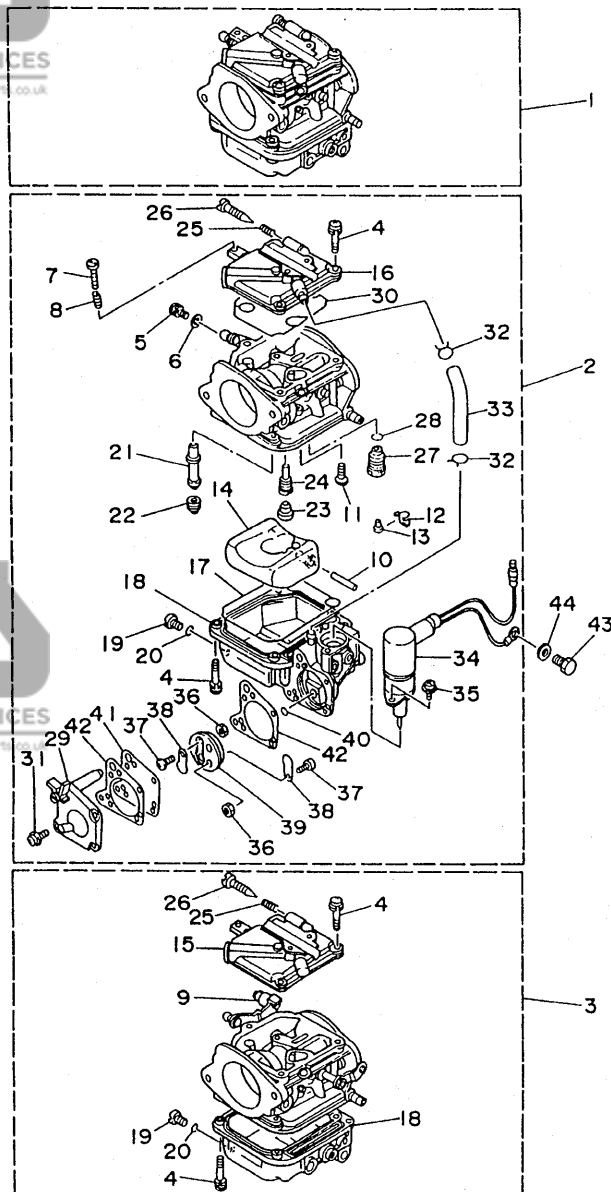


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FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1				1	40VEO,ETO
	63B-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1				40VMO,MHO
	62X-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1				1		50HEDO
	62W-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1		1	1			50HMO,MDO
2	63D-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1				1	40VEO,ETO
	63B-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2		1				40VMO,MHO
	62X-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2				1		50HEDO
	62W-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2		1	1			50HMO,MDO
3	63D-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1				1	40VEO,ETO
	63B-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3		1				40VMO,MHO
	62X-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3				1		50HEDO
	62W-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3		1	1			50HMO,MDO
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	21	21	21	21	
5	6K5-14592-00	.SCREW .VIS	3	3	3	3	3	
6	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	3	3	3	3	3	
7	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	1	1	#2
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	1	1	1	1	#2
9	6H2-14578-00	.COLLAR .COLLERETTE	1	1	1	1	1	#3
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	3	3	3	
11	98580-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	3	3	3	3	
12	663-14159-00	.CLIP .JONC	3	3	3	3	3	
13	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	3	3	3	
14	6H4-14985-01	.FLOAT .FLOTTEUR	3	3	3	3	3	
15	6H4-14146-10	.PLATE .PLAQUE	2	2	2	2	2	#1,3
16	6H3-14146-10	.PLATE .PLAQUE	1			1	1	#2
	6H4-14146-00	.PLATE .PLAQUE		1	1			#2
17	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	3	3	



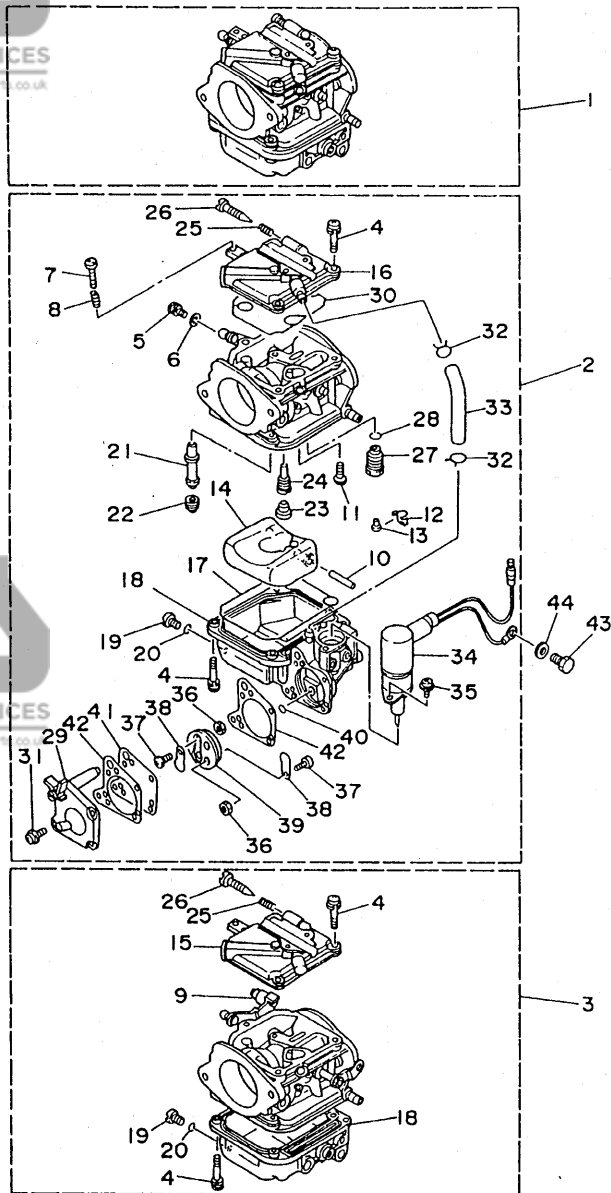
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FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
18	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2			2	2	#1,3
	6H3-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1			1	1	#2
	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR		3	3			
19	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	3	3	3	3	
20	93210-04230	.O-RING .JOINT TORIQUE	3	3	3	3	3	
21	63D-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	3	3			3	40V
	62X-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER					3	50H
	62W-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER		3	3			50H
22	676-14943-30	.JET, MAIN (#115) .GICLÉUR, PRINCIPAL (#115)	2	2			2	40V-#1,3
	63D-14943-81	.JET, MAIN (#118) .GICLÉUR, PRINCIPAL (#118)	1	1			1	40V-#2
	676-14943-33	.JET, MAIN (#130) .GICLÉUR, PRINCIPAL (#130)					3	50H
	676-14943-32	.JET, MAIN (#125) .GICLÉUR, PRINCIPAL (#125)		3	3			50H
23	676-14966-00	.CAP .CAPUCHON	3	3	3	3	3	
24	6H4-14948-11	.JET (#60) .GICLÉUR (#60)	3	3			3	40V
	62X-14948-12	.JET (#62) .GICLÉUR (#62)		3	3	3		50H
25	679-14555-00	.SPRING .RESSORT	3	3	3	3	3	
26	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	3	3	3	3	
27	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	3	3	3	3	
28	93210-04228	.O-RING .JOINT TORIQUE	3	3	3	3	3	
29	6H3-24452-10	.COVER .COUVERCLE	1				1	1
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	3	3	3	3	
31	6H4-14567-00	.SCREW .VIS	4				4	4
32	6H3-14137-00	.CLIP .JONC	2				2	2
33	6H3-14349-00	.PIPE .DURITE	1				1	1
34	63D-14380-00	.PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS.	1				1	1
35	97803-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2				2	2
36	95380-03600	.NUT .ECROU	2				2	2

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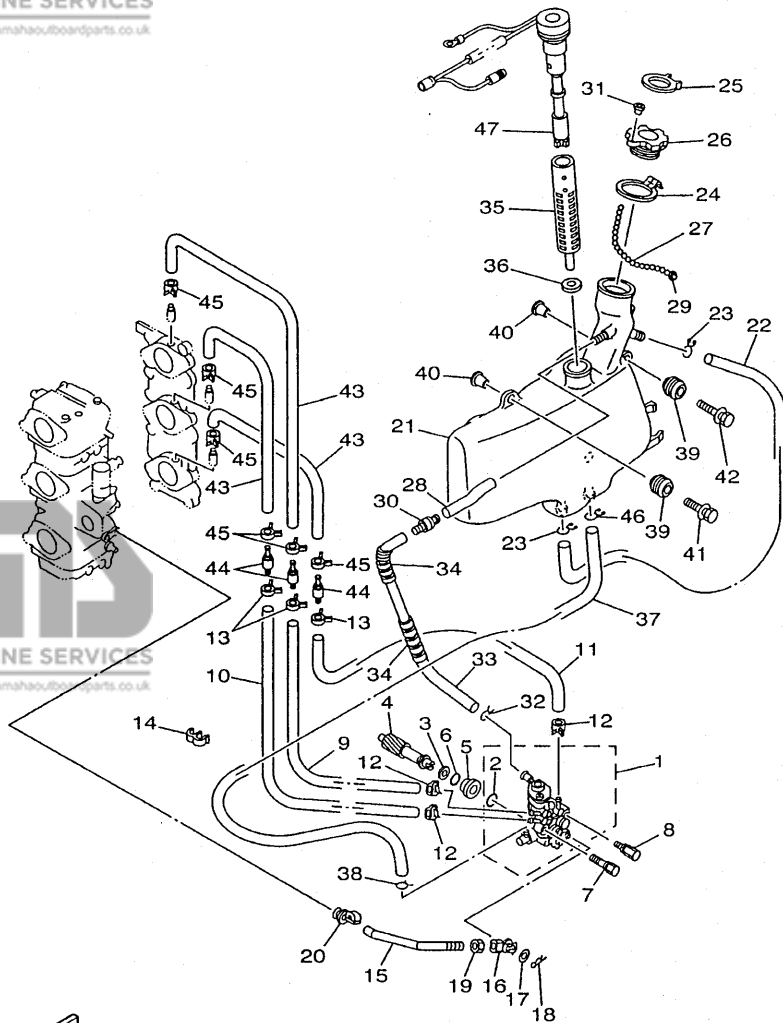


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FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	CO	MO	MDO	EDO	ETO	REMARKS REMARQUES
37	98980-03006	.SCREW, BIND .VIS, DE PRESSION	2			2	2	
38	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2			2	2	
39	6H4-24413-00	.BODY 2 .CORPS 2	1			1	1	
40	6H4-24486-00	.O-RING .JOINT TORIQUE	1			1	1	
41	6H3-24411-10	.DIAPHRAGM .DIAPHRAGME	1			1	1	
42	6H3-24434-10	.GASKET, BODY .JOINT, CORPS	2			2	2	
43	97013-06012	BOLT BOULON	1			1	1	
44	92903-06600	WASHER, PLATE RONDELLE, PLATE	1			1	1	



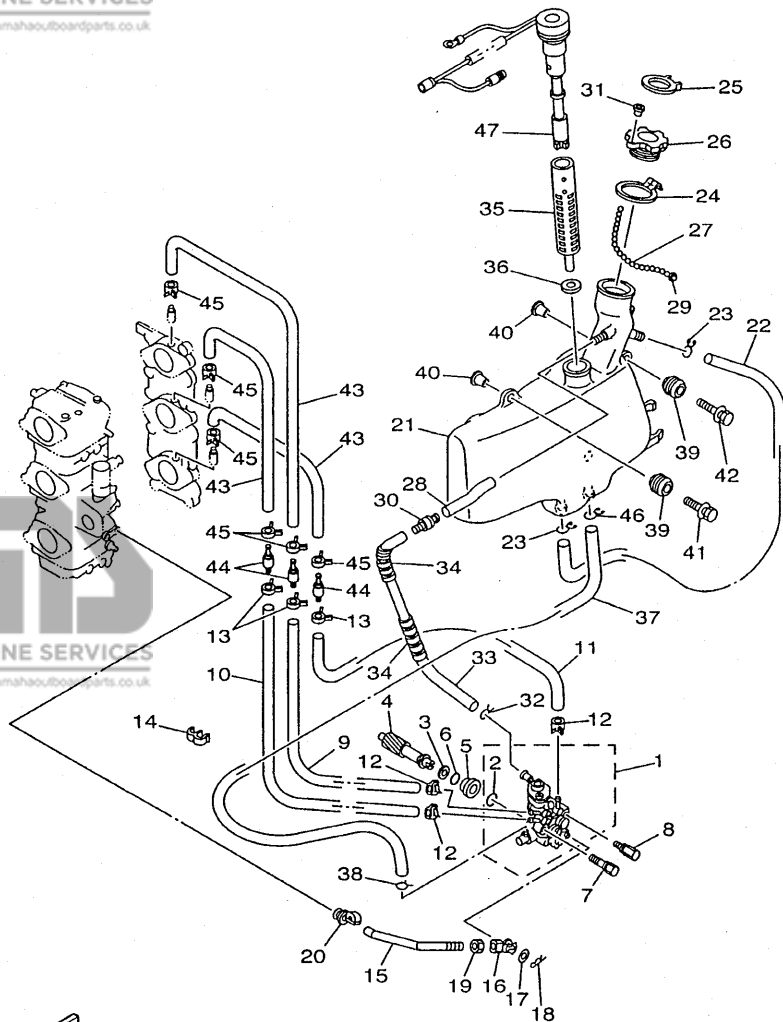
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FIG. 6 OIL PUMP 1

POMPE A HUILE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET		1	1			
2	93210-19MA7	O-RING JOINT TORIQUE		1	1			
3	90201-08M93	WASHER, PLATE RONDELLE, PLATE		1	1			
4	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE		1	1			
5	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE		1	1			
6	93210-13M04	O-RING JOINT TORIQUE		1	1			
7	90109-06M39	BOLT BOULON		1	1			
8	90109-06M40	BOLT BOULON		1	1			
9	90445-07M44	HOSE DURITE		1	1			
10	90445-07M23	HOSE DURITE		1	1			
11	90445-07MA6	HOSE DURITE		1	1			
12	90468-07M02	CLIP JONC		3	3			
13	90468-07M02	CLIP JONC		3	3			
14	90464-07M20	CLAMP BRIDE		1	1			
15	6H4-41241-01	ROD, LINK BIELLETTTE		1	1			
16	6H1-41237-00	JOINT, LINK RACCORD		1	1			
17	90202-05088	WASHER, PLATE RONDELLE, PLATE		1	1			
18	90468-05M03	CLIP JONC		1	1			
19	95380-05600	NUT ECROU		1	1			
20	6E9-41237-00	JOINT, LINK RACCORD		1	1			
21	63D-21707-10	OIL TANK COMP. RESERVOIR A PETROLE COMP.		1	1			
22	90445-11M15	HOSE DURITE		1	1			
23	90467-11M08	CLIP JONC		2	2			
24	63D-2175R-00	HOOK, BAND CROCHET, BANDE		1	1			
25	63D-2176M-00	HOOK CROCHET		1	1			
26	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE		1	1			
27	90445-11M23	HOSE DURITE		1	1			

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FIG. 6 OIL PUMP 1

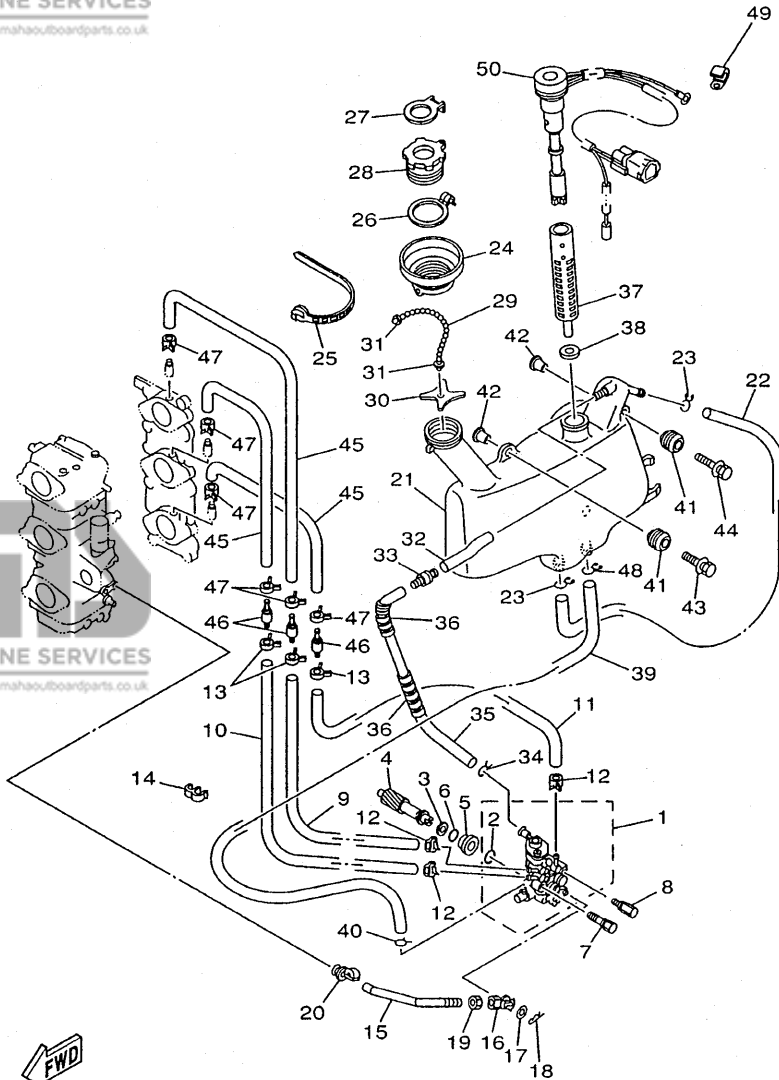
POMPE A HUILE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
28	6H4-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1		1	1			
29	63D-21744-00	BREATHER RENIFLARD		1	1			
30	6H4-24634-00	HOOK, CHAIN BALL ATTACHE		1	1			
31	90467-10M04	CLIP JONC		1	1			
32	90445-11M17	HOSE DURITE		1	1			
33	90446-10M01	HOSE DURITE		2	2			
34	6H4-24633-00	CHAIN, BALL CHANE DE BALLE		1	1			
35	6J8-13411-00	STRAINER, OIL FILTRE, HUILE		1	1			
36	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE		1	1			
37	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE		1	1			
38	90467-08004	CLIP JONC		1	1			
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM		3	3			
40	624-42542-00	PIPE TUYAU		3	3			
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE		2	2			
42	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1	1			
43	90445-07M87	HOSE DURITE		3	3			
44	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR		3	3			
45	90468-07M02	CLIP JONC		6	6			
46	90467-11M08	CLIP JONC		1	1			
47	63D-85720-10	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT		1	1			

FIG. 7 OIL PUMP 2

POMPE A HUILE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
	63D-13200-00	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1			1	1	
2	93210-19MA7	O-RING	1			1	1	
3	90201-08M93	JOINT TORIQUE	1			1	1	
4	6H4-11537-01	WASHER, PLATE RONDELLE, PLATE	1			1	1	
5	6H1-13117-01	GEAR, DRIVEN PIGNON SECONDAIRE	1			1	1	
6	93210-13M04	COLLAR, DISTANCE ENTRETOISE	1			1	1	
7	90109-06M39	O-RING	1			1	1	
8	90109-06M40	JOINT TORIQUE	1			1	1	
9	90445-07M44	BOLT BOULON	1			1	1	
10	90445-07M23	BOLT BOULON	1			1	1	
11	90445-07MA6	HOSE DURITE	1			1	1	
12	90468-07M02	HOSE DURITE	1			1	1	
13	90468-07M02	CLIP JONC	3			3	3	
14	90464-07M20	CLIP JONC	3			3	3	
15	6H4-41241-01	CLAMP BRIDE	1			1	1	
16	6H1-41237-00	ROD, LINK BIELLE	1			1	1	
17	90202-05088	JOINT, LINK RACCORD	1			1	1	
18	90468-05M03	WASHER, PLATE RONDELLE, PLATE	1			1	1	
19	95380-05600	CLIP JONC	1			1	1	
20	6E9-41237-00	NUT ECROU	1			1	1	
21	63D-21707-00	JOINT, LINK RACCORD	1			1	1	
22	90445-11M15	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1			1	1	
23	90467-11M08	HOSE DURITE	1			1	1	
24	6H4-21752-00	CLIP JONC	2			2	2	
25	90465-13M30	TUBE, FILLER 1 DURITE	1			1	1	
26	63D-2175R-00	CLAMP BRIDE	1			1	1	
27	63D-2176M-00	HOOK, BAND CROCHET, BANDE	1			1	1	
		HOOK CROCHET	1			1	1	

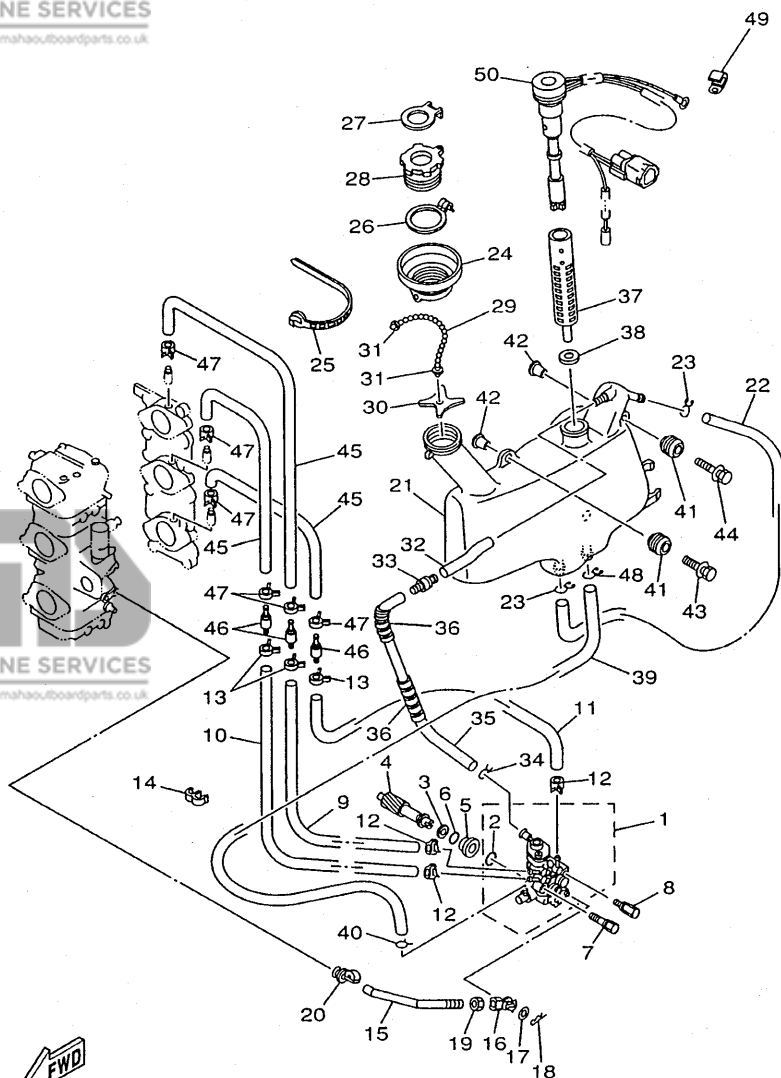


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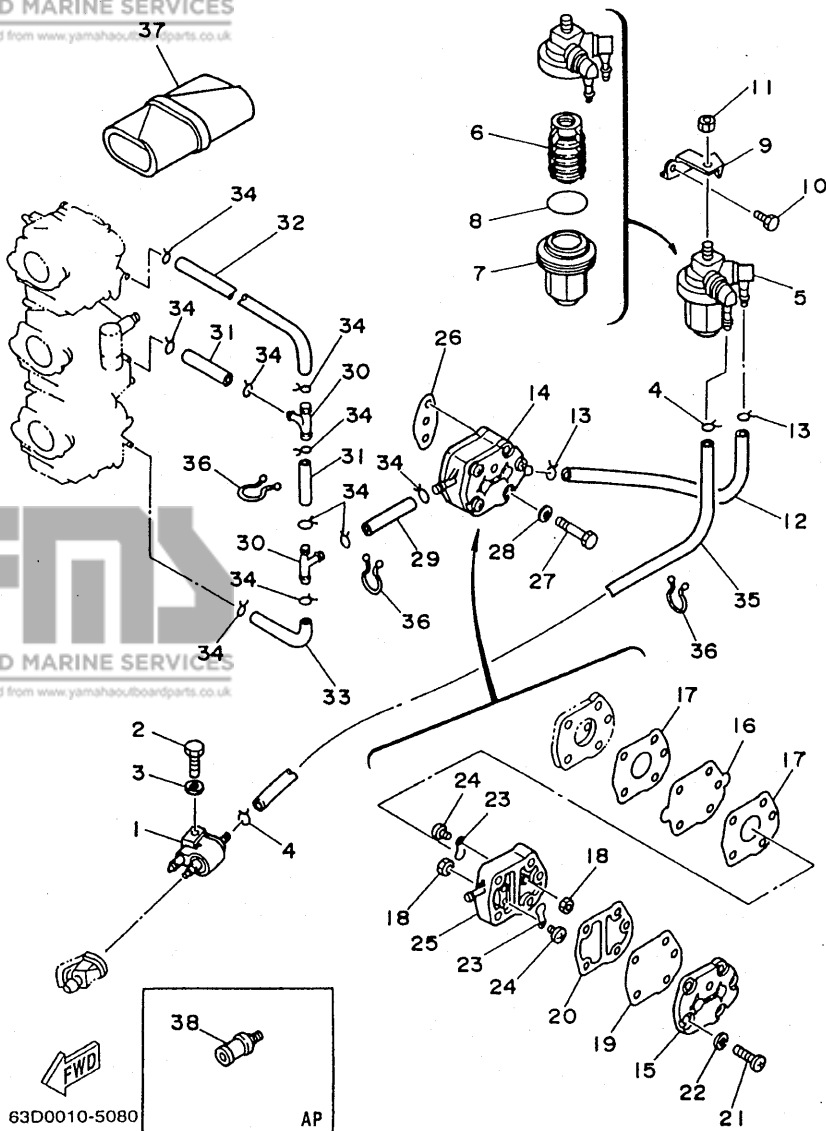
FIG. 7 OIL PUMP 2

POMPE A HUILE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
28	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1			1	1	
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1			1	1	
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1			1	1	
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2			2	2	
32	90445-11M23	HOSE DURITE	1			1	1	
33	63D-21744-00	BREATHER RENIFLARD	1			1	1	
34	90467-10M04	CLIP JONC	1			1	1	
35	90445-11M17	HOSE DURITE	1			1	1	
36	90446-10M01	HOSE DURITE	2			2	2	
37	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1			1	1	
38	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1			1	1	
39	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1			1	1	
40	90467-08004	CLIP JONC	1			1	1	
41	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3			3	3	
42	624-42542-00	PIPE TUYAU	3			3	3	
43	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2			2	2	
44	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1			1	1	
45	90445-07M87	HOSE DURITE	3			3	3	
46	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3			3	3	
47	90468-07M02	CLIP JONC	6			6	6	
48	90467-11M08	CLIP JONC	1			1	1	
49	90465-06M86	CLAMP BRIDE	1			1	1	
50	63D-85720-00	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1			1	1	



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FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1	1	1	
2	97095-06025	BOLT BOULON	1	1	1	1	1	
3	92995-06600	WASHER RONDELLE	1	1	1	1	1	
4	90467-08004	CLIP JONG	2	2	2	2	2	
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	1	1	1	1	
6	61N-24563-00	ELEMENT, FILTER ELEMENT, FILTRE	1	1	1	1	1	
7	61N-24521-00	CUP, FILTER CUVETTE, FILTRE	1	1	1	1	1	
8	93210-32738	O-RING JOINT TORIQUE	1	1	1	1	1	
9	6H4-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1	1	1	1	1	
10	97013-06014	BOLT BOULON	1	1	1	1	1	
11	95380-08600	NUT ECROU	1	1	1	1	1	
12	6H4-24314-00	PIPE 4 DURITE 4	1	1	1	1	1	
13	90467-08004	CLIP JONG	2	2	2	2	2	
14	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1	1	1	1	
15	6A0-24413-00	BODY 2 CORPS 2	1	1	1	1	1	
16	692-24411-00	DIAPHRAGM DIAPHRAGME	1	1	1	1	1	
17	648-24434-01	GASKET, BODY JOINT, CORPS	2	2	2	2	2	
18	95380-03600	NUT ECROU	2	2	2	2	2	
19	663-24411-00	DIAPHRAGM DIAPHRAGME	1	1	1	1	1	
20	648-24435-02	GASKET, BODY 2 JOINT, CORPS 2	1	1	1	1	1	
21	98503-05028	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	3	3	3	3	
22	92990-05100	WASHER, SPRING RONDELLE, GROWER	3	3	3	3	3	
23	6A0-24421-01	VALVE, CHECK SOUPAPE, RETENUE	2	2	2	2	2	
24	6A0-14325-00	SCREW, PAN HEAD VIS TETE CONIQUE	2	2	2	2	2	
25	6A0-24412-02	BODY 1 CORPS 1	1	1	1	1	1	
26	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	1	1	1	1	
27	97095-06040	BOLT BOULON	2	2	2	2	2	

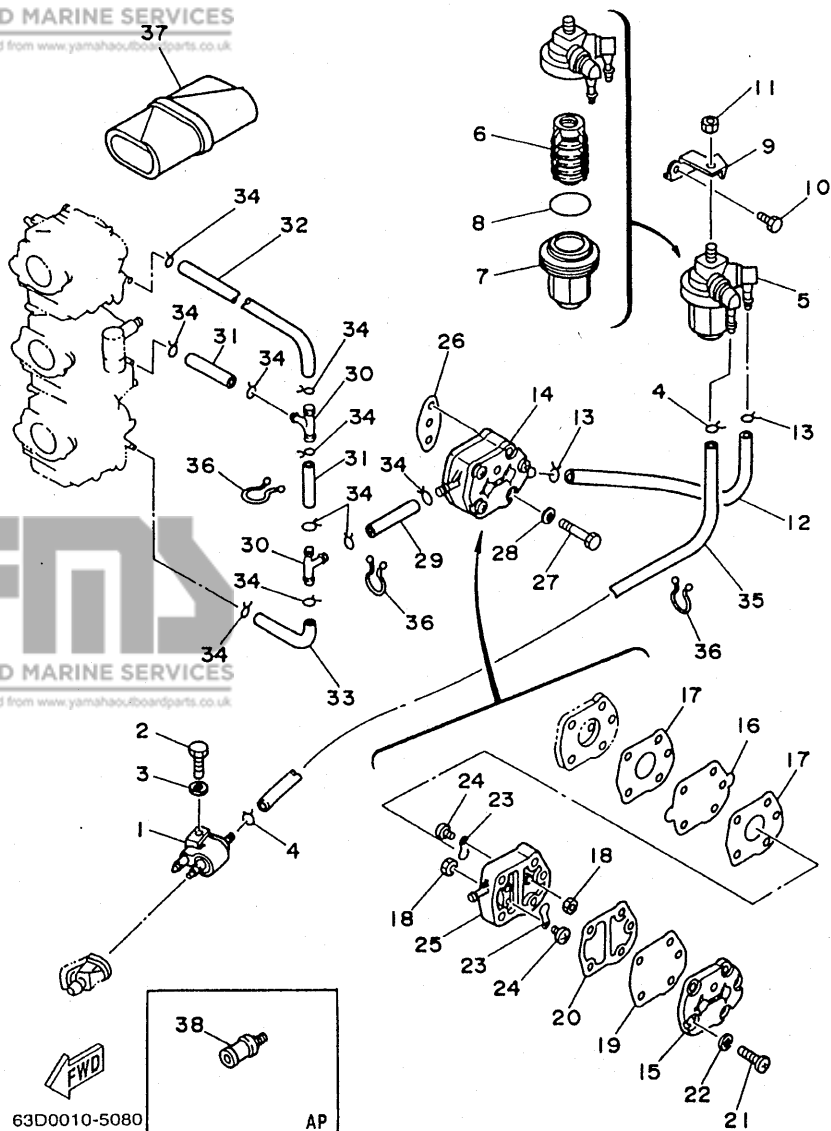
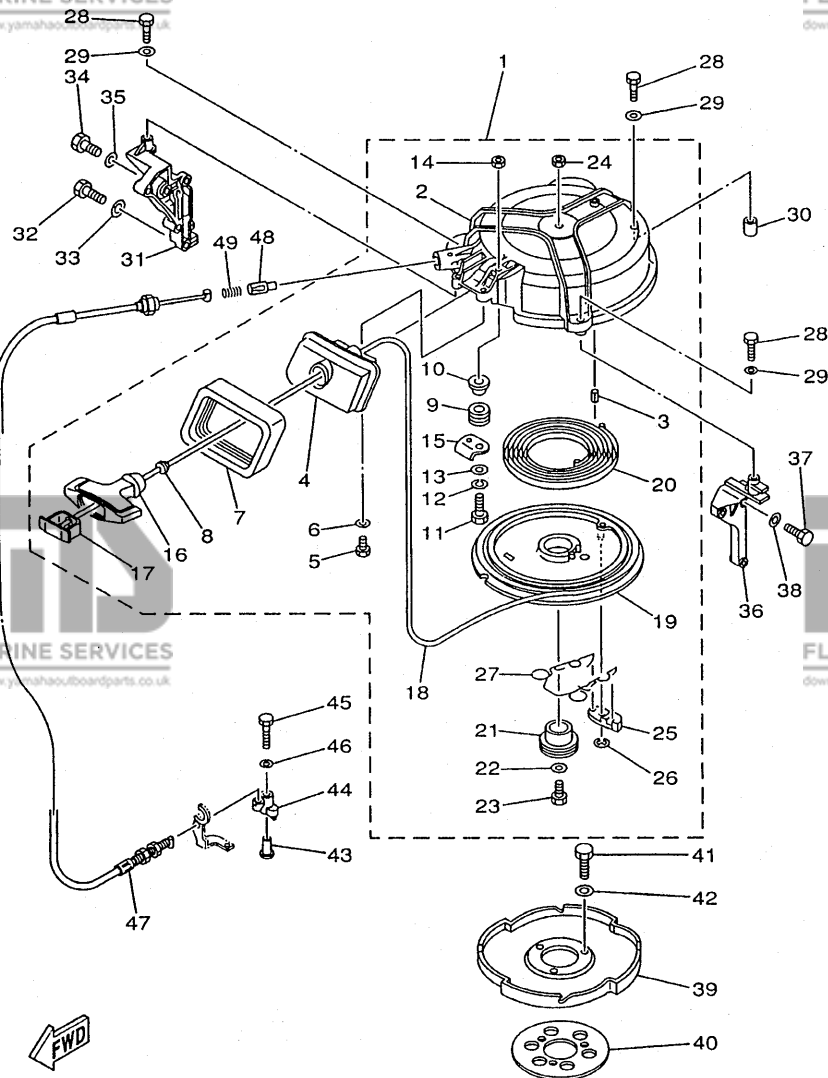


FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
28	92995-06600	WASHER RONDELLE	2	2	2	2	2	
29	90445-09063	HOSE DURITE	1	1	1	1	1	
30	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	2	2	2	2	
31	90445-09057	HOSE DURITE	2	2	2	2	2	
32	6H4-24313-00	PIPE 3 DURITE 3	1	1	1	1	1	
33	6H4-24312-00	PIPE 2 DURITE 2	1	1	1	1	1	
34	90467-08004	CLIP JONG	10	10	10	10	10	
35	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	1	1	
36	90464-15M11	CLAMP BRIDE	3	3	3	3	3	
37	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	1	1	1	
38	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	1	1	1	1	AP D:12.5MM



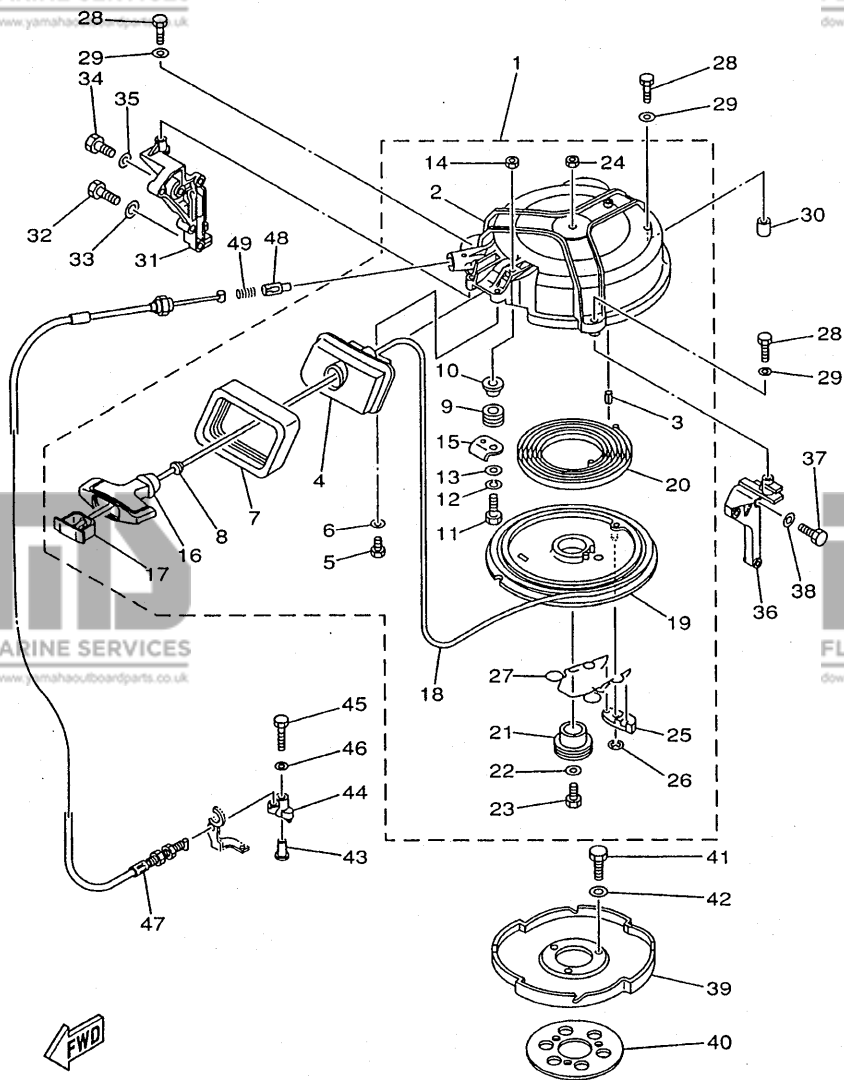
63D0010-0090

FIG. 9 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6H4-15710-04-4D	STARTER ASSY DEMARREUR COMPLET		1	1			
2	6H4-15711-02-94	.CASE, STARTER .CARTER DE DEMARREUR		1	1			
3	91690-40018	.PIN, SPRING .GOUPILLE, ELASTIQUE		1	1			
4	6H4-15758-01-4D	.GUIDE, ROPE .GUIDE DE CABLE		1	1			
5	97095-06016	.BOLT .BOULON		2	2			
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE		2	2			
7	6H4-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2		1	1			
8	6A0-15789-00	.DAMPER .AMORTISSEUR		1	1			
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE		1	1			
10	90387-06M69	.COLLAR .COLLERETTE		1	1			
11	97095-06030	.BOLT .BOULON		1	1			
12	92995-06100	.WASHER, SPRING .RONDELLE, GROWER		1	1			
13	92990-06600	.WASHER, PLATE .RONDELLE, PLATE		1	1			
14	95380-06600	.NUT, HEXAGON .ECROU		1	1			
15	6H4-15787-01	.STAY .SUPPORT		1	1			
16	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR		1	1			
17	6F5-15779-02	.COVER .COUVERCLE		1	1			
18	*	.WIRE (L:2095MM) .FIL (L:2095MM)		1	1			
19	6H4-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE		1	1			
20	90510-08002	.SPRING, SPIRAL .RESSORT, HELICOIDAL		1	1			
21	6H4-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR		1	1			
22	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE		1	1			
23	97095-06020	.BOLT .BOULON		1	1			
24	95380-06600	.NUT, HEXAGON .ECROU		1	1			
25	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT		1	1			
* CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M								
* A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M								

C5

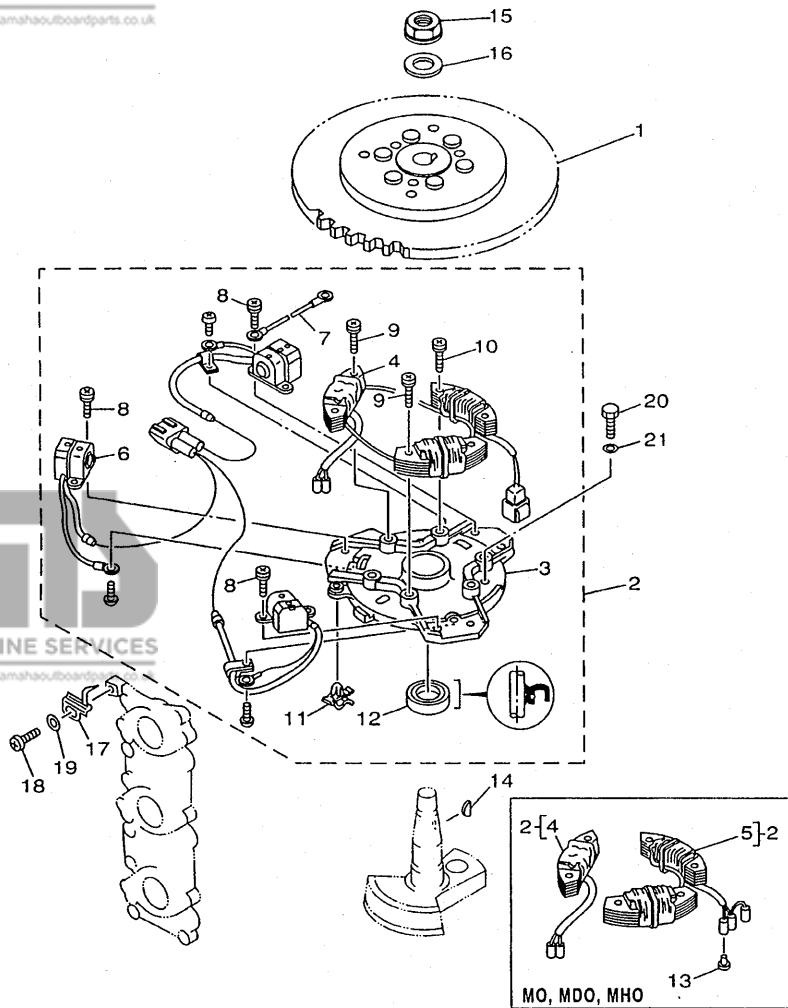


63D0010-0090

FIG. 9 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
26	93430-06M02	.CIRCLIP		1	1			
27	6H4-15705-00	.CIRCLIP, TYPE S .SPRING, DRIVE PAWL .RESSORT DE CLIQUET		1	1			
28	97095-06035	BOLT BOULON		3	3			
29	92995-06600	WASHER RONDELLE		3	3			
30	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE		1	1			
31	63D-15771-00-94	STAY 1 SUPPORT 1		1	1			
32	97013-08025	BOLT BOULON		2	2			
33	92903-08600	WASHER, PLATE RONDELLE, PLATE		2	2			
34	97013-06020	BOLT BOULON		1	1			
35	92903-06600	WASHER, PLATE RONDELLE, PLATE		1	1			
36	6H4-15772-02-94	STAY 2 SUPPORT 2		1	1			
37	97013-06025	BOLT BOULON		3	3			
38	92903-06600	WASHER, PLATE RONDELLE, PLATE		3	3			
39	6H4-15723-01-94	PULLEY, STARTER POULIE DE DEMARREUR		1	1			
40	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU		1	1			
41	97013-08020	BOLT BOULON		3	3			
42	92903-08600	WASHER, PLATE RONDELLE, PLATE		3	3			
43	90387-06M66	COLLAR COLLERETTE		1	1			
44	63D-15746-00	ARM BRAS		1	1			
45	97095-06040	BOLT BOULON		1	1			
46	92995-06600	WASHER RONDELLE		1	1			
47	63D-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR		1	1			
48	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR		1	1			
49	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION		1	1			



63B0300-0100

FIG. 10 GENERATOR

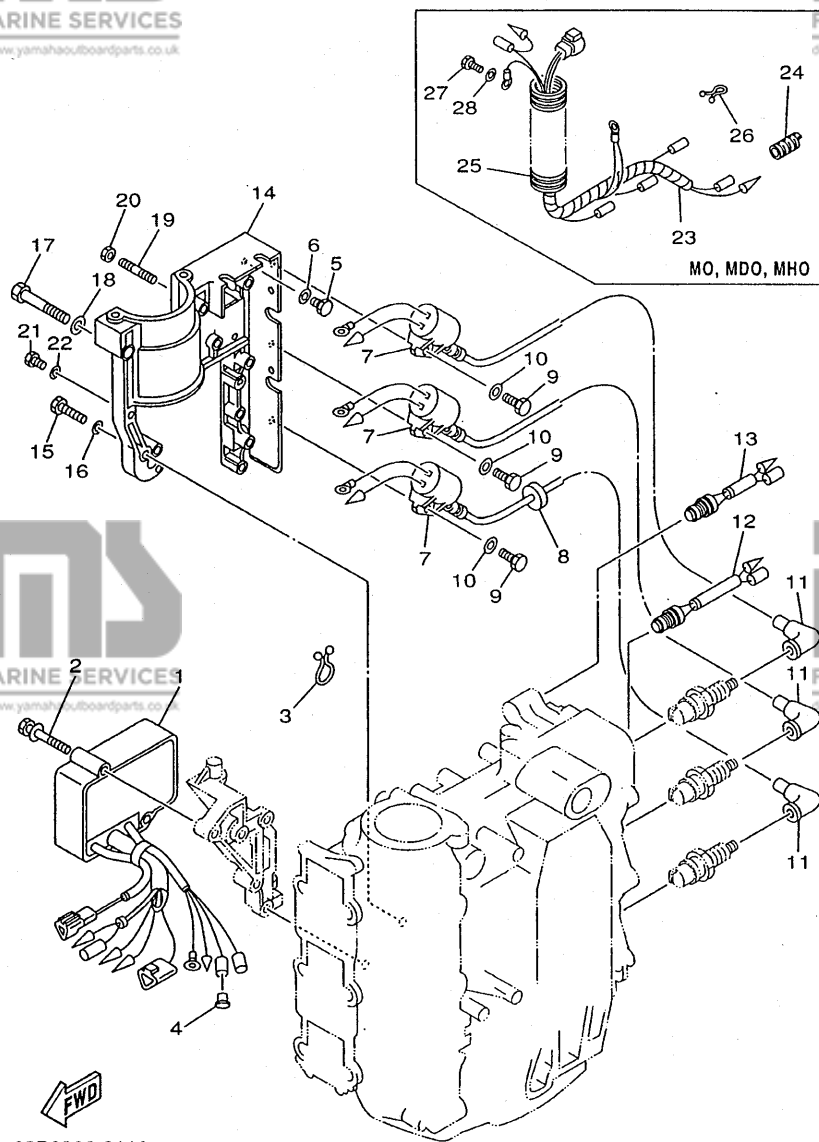
GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-85550-00	ROTOR ASSY	1			1	1	
	63D-85550-10	ROTOR CPLT			1	1		
2	63D-85560-10	BASE ASSY	1			1	1	
	63D-85560-00	ENS. FLASQUE			1	1		
3	6H4-15359-04-94	HOUSING, OIL SEAL	1	1	1	1	1	
		LOGEMENT, BAGUE D'ETANCHEITE						
4	63D-85520-01	COIL, CHARGE	1			1	1	
	63D-85520-00	BOBINE, CHARGE			1	1		
5	63D-85533-00	COIL, LIGHTING			1	1		
		BOBINE, ECLAIRAGE						
6	63D-85580-00	COIL, PULSER	1	1	1	1	1	
		BOBINE, PULSEUR						
7	6H4-83354-00	WIRE, EARTH LEAD 1	1	1	1	1	1	
		FIL 1, MASSE						
8	63D-81345-00	SCREW, WITH WASHER (M5X12)	6	6	6	6	6	
		VIS, AVEC RONDELLE (M5X12)						
9	63D-81345-10	SCREW, WITH WASHER (M6X25)	2	2	2	2	2	
		VIS, AVEC RONDELLE (M6X25)						
10	63D-81345-20	SCREW, WITH WASHER (M6X30)	4	4	4	4	4	
		VIS, AVEC RONDELLE (M6X30)						
11	90464-03M15	CLAMP	1	1	1	1	1	
		BRIDE						
12	93102-23096	OIL SEAL	1	1	1	1	1	
		JOINT SPY						
13	703-82119-00	COVER, LEAD WIRE		1	1			
		GARNITURE, FIL						
14	6H4-11545-00	KEY, WOODRUFF	1	1	1	1	1	
		CLAVETTE, DEMI-LUNE						
15	90179-16M05	NUT	1	1	1	1	1	
		ECROU						
16	90201-16M44	WASHER, PLATE	1	1	1	1	1	
		RONDELLE, PLATE						
17	6H4-81332-00	PLATE, TIMING	1	1	1	1	1	
		PLATEAU, ALLUMAGE						
18	97885-05010	SCREW, PAN HEAD	1	1	1	1	1	
		VIS, TETE TRONCONIQUE						
19	92995-05600	WASHER	1	1	1	1	1	
		RONDELLE						
20	97013-06018	BOLT	3	3	3	3	3	
		BOULON						
21	92903-06600	WASHER, PLATE	3	3	3	3	3	
		RONDELLE, PLATE						

FIG. 11 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
	63D-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	1	1	
2	90119-06M51	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
3	90464-15M11	CLAMP BRIDE	1	1	1	1	1	
4	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL					1	
5	97095-06014	BOLT BOULON	1	1	1	1	1	
6	92995-06600	WASHER RONDELLE	1	1	1	1	1	
7	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	3	3	3	3	
8	90480-25161	GROMMET PASSE-FIL	1	1	1	1	1	
9	97095-06020	BOLT BOULON	3	3	3	3	3	
10	92995-06600	WASHER RONDELLE	3	3	3	3	3	
11	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	3	3	3	3	3	
12	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1	1	1	
13	6H4-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1	1	1	
14	6H4-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1			1	1	
15	97095-06030	BOLT BOULON	4			4	4	
16	92995-06600	WASHER RONDELLE	4			4	4	
17	97013-08050	BOLT BOULON	1			1	1	
18	92903-08600	WASHER, PLATE RONDELLE, PLATE	1			1	1	
19	95670-06640	BOLT, STUD GOUJON	1			1	1	
20	90179-06M24	NUT ECROU	1			1	1	
21	97095-06014	BOLT BOULON	2			2	2	
22	92995-06600	WASHER RONDELLE	2			2	2	
23	63D-82531-00	WIRE, LEAD FIL		1	1			
24	90446-10M02	HOSE DURITE		1	1			
25	6G1-83557-00	TUBE TUBE		1	1			
26	90464-05M16	CLAMP BRIDE		1	1			
27	97095-06014	BOLT BOULON		1	1			



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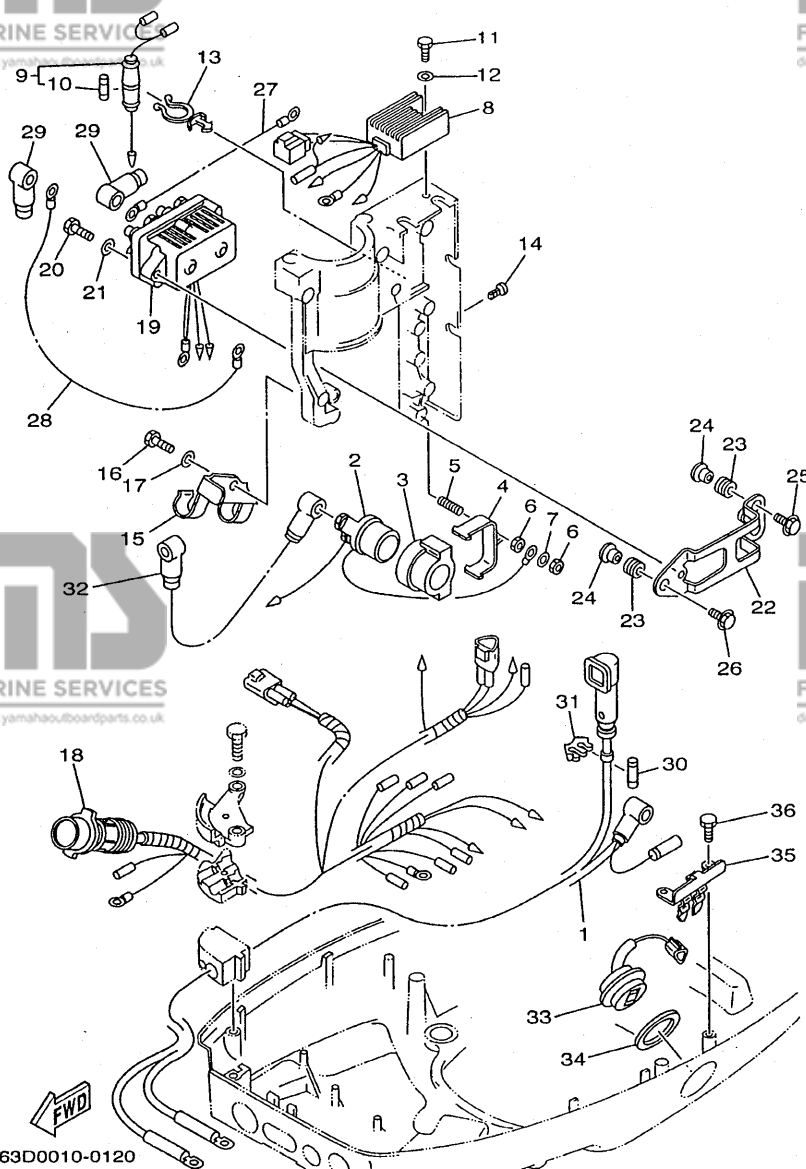
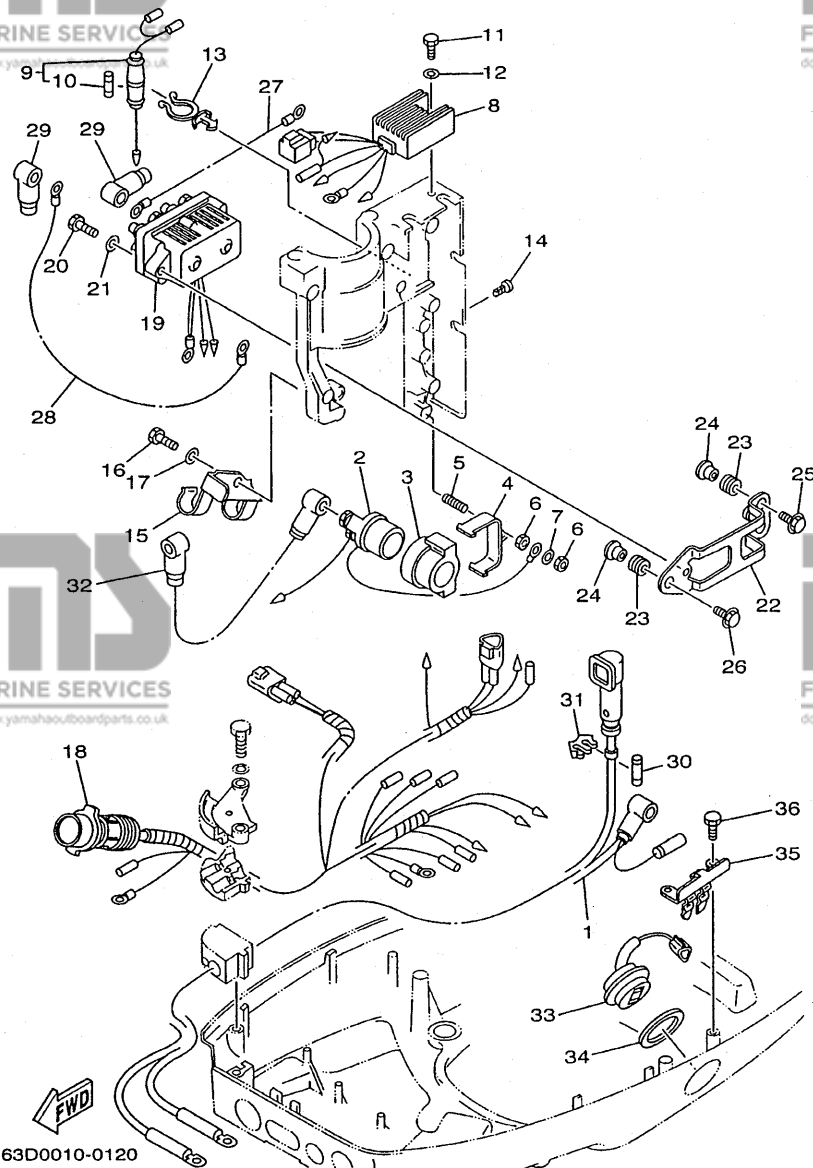


FIG. 12 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6H4-82105-02	WIRE HARNESS FAISCEAU DE FILS	1			1	1	
2	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1			1	1	
3	6H4-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1			1	1	
4	6H4-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1			1	1	
5	90116-06M22	BOLT, STUD GOUJON	1			1	1	
6	95380-06600	NUT, HEXAGON ECROU	2			2	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1			1	1	
8	6H2-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1			1	1	
9	6H4-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1			1	1	
10	682-82151-00	FUSE (20A) FUSIBLE (20A)	1			1	1	
11	97095-06014	BOLT BOULON	1			1	1	
12	92995-06600	WASHER RONDELLE	1			1	1	
13	90464-15M27	CLAMP BRIDE	1			1	1	
14	90338-05M11	PLUG PLOT	2			2	2	
15	63D-82594-00	CLAMP BRIDE	1			1	1	
16	97095-06012	BOLT BOULON	1			1	1	
17	92995-06600	WASHER RONDELLE	1			1	1	
18	63D-82590-20	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET					1	
	63D-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1			1		
19	6H1-81950-00	RELAY ASSY RELAIS COMPLET					1	
20	97095-06025	BOLT BOULON					2	
21	92995-06600	WASHER RONDELLE					2	
22	6H4-81945-20	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS					1	
23	90480-13M24	GROMMET PASSE-FIL					3	
24	90387-06M05	COLLAR COLLERETTE					3	
25	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE					2	
26	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE					1	

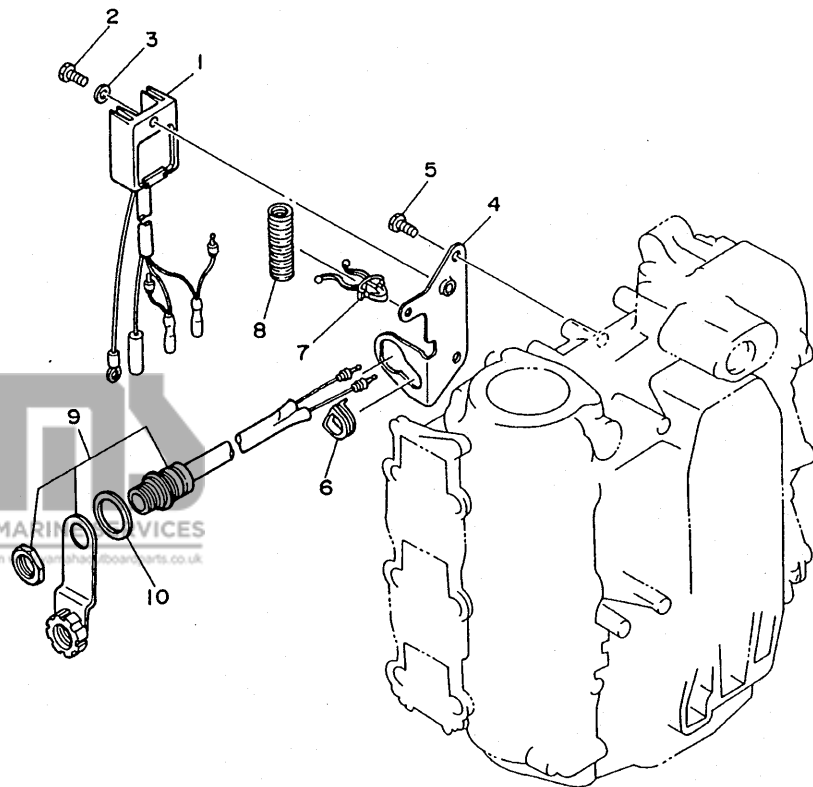


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FIG. 12 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
27	6H5-81949-00	WIRE, LEAD FIL					1	
28	61A-81949-00	WIRE, LEAD FIL					1	
29	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL					4	
30	688-82151-00	FUSE FUSIBLE	1			1	1	
31	90464-07M20	CLAMP BRIDE	1			1	1	
32	6H4-82117-00	WIRE, LEAD FIL	1			1	1	
33	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR					1	
34	6E5-82587-00	GASKET JOINT					1	
35	6R3-83614-00	BRACKET SUPPORT					1	
36	97095-06016	BOLT BOULON					2	

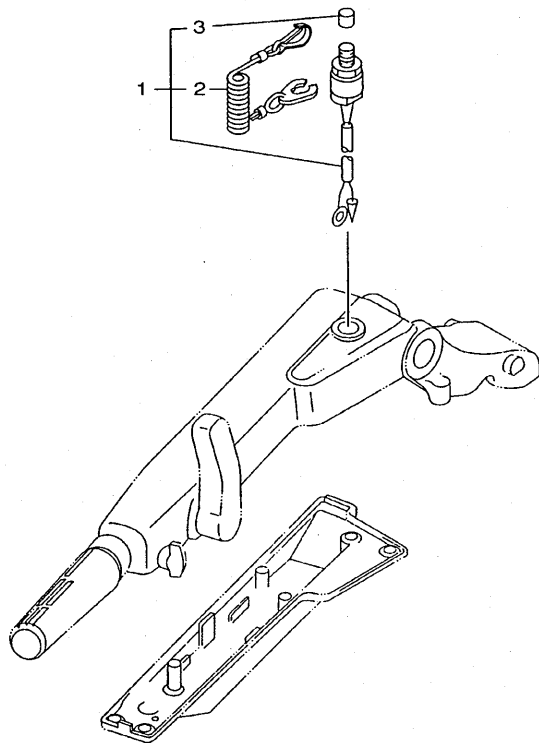


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FIG. 13 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT		1	1			
2	97095-06012	BOLT BOULON		1	1			
3	92995-06600	WASHER RONDELLE		1	1			
4	6H4-81975-02	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR		1	1			
5	97013-06012	BOLT BOULON		2	2			
6	6F5-81922-00	GROMMET OEILLET CAOUTCHOUC		1	1			
7	90464-12M35	CLAMP BRIDE		1	1			
8	90440-14M00	PIPE DURITE		1	1			
9	682-84381-00	2P CONCENT RALLONGE 2 FILS		1	1			
10	90202-26M45	WASHER, PLATE RONDELLE, PLATE		1	1			

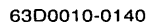


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FIG. 14 ELECTRICAL 4 (40VMHO)

PARTIE ELECTRIQUE 4 (40VMHO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6K5-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT		1				
2	682-82556-00	.STOPPER .PLAQUETTE		1				
3	689-8257Y-00	.CAP .CHAPEAU		1				

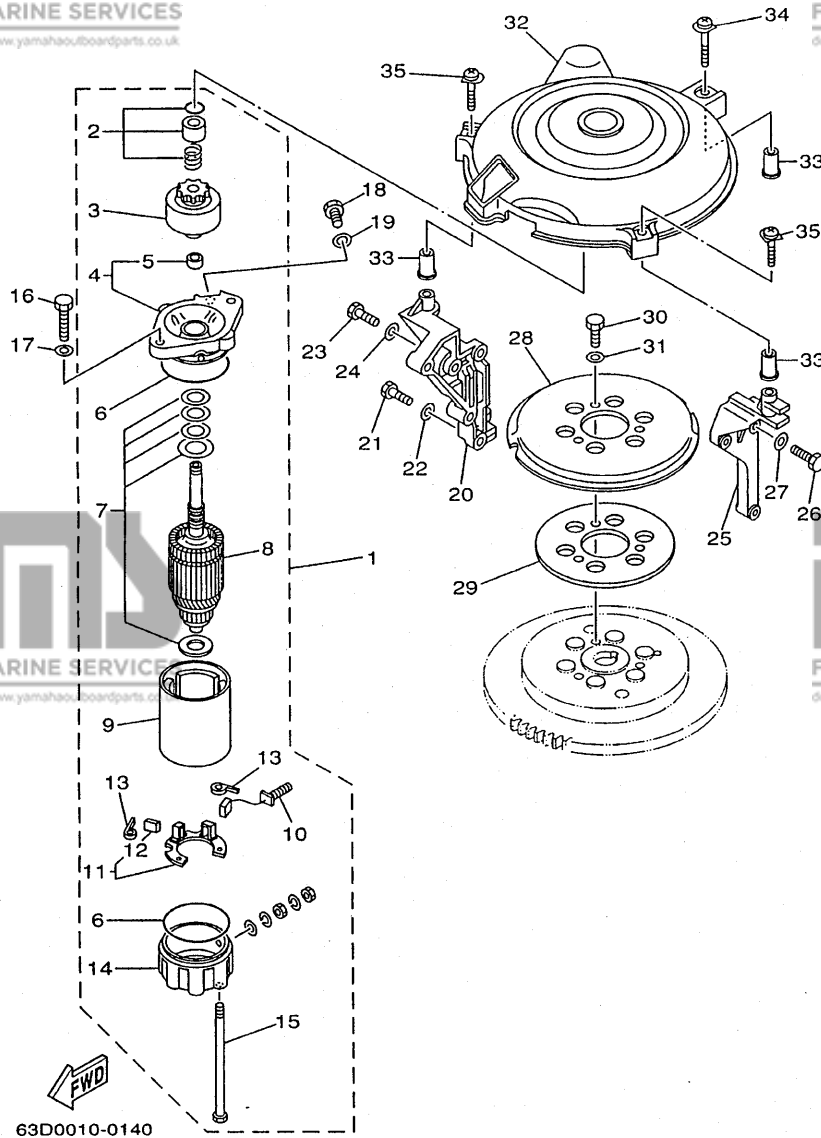


DEMARREUR ELECTRIQUE

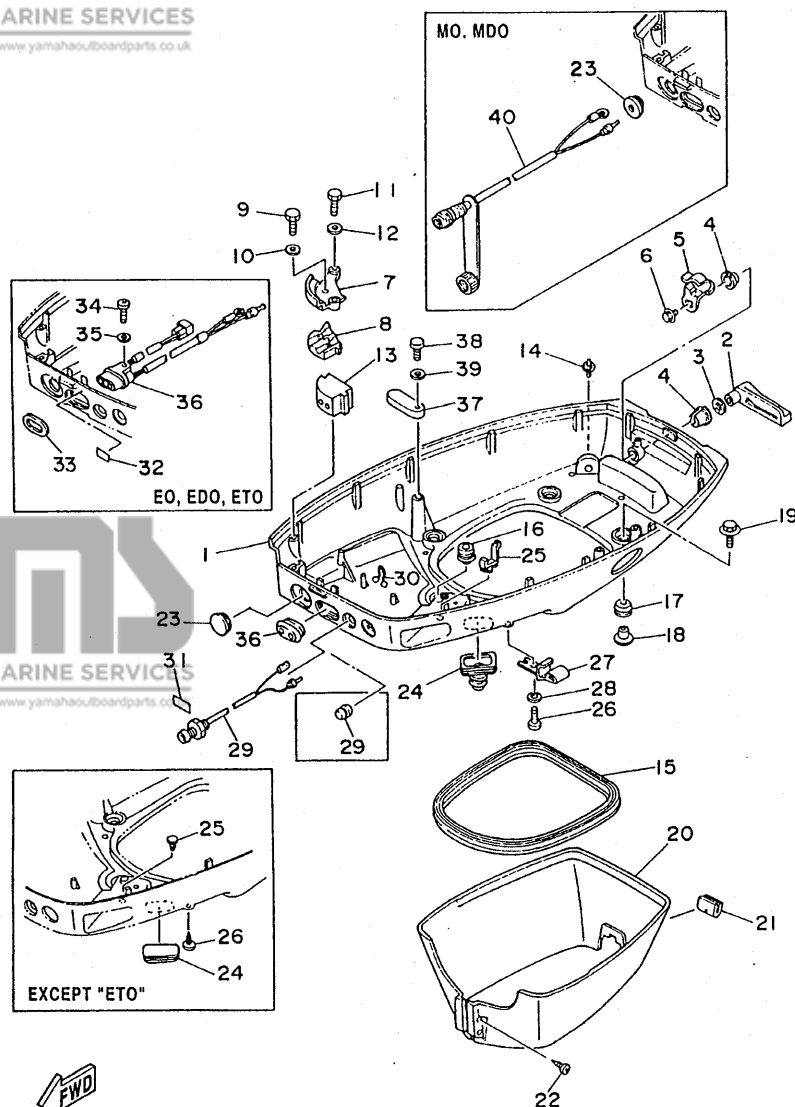
27 92903-06600

FIG. 15 STARTING MOTOR

DEMARREUR ELECTRIQUE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
28	6J8-15723-E1-94	PULLEY, STARTER POULIE DE DEMARREUR	1			1	1	
29	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1			1	1	
30	97013-08014	BOLT BOULON	3			3	3	
31	92903-08600	WASHER, PLATE RONDELLE, PLATE	3			3	3	
32	6H4-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1			1	1	
33	90387-06M65	COLLAR COLLERETTE	3			3	3	
34	90159-06M21	SCREW, WITH WASHER VIS, AVEC RONDELLE	1			1	1	
35	90159-06M22	SCREW, WITH WASHER VIS, AVEC RONDELLE	2			2	2	



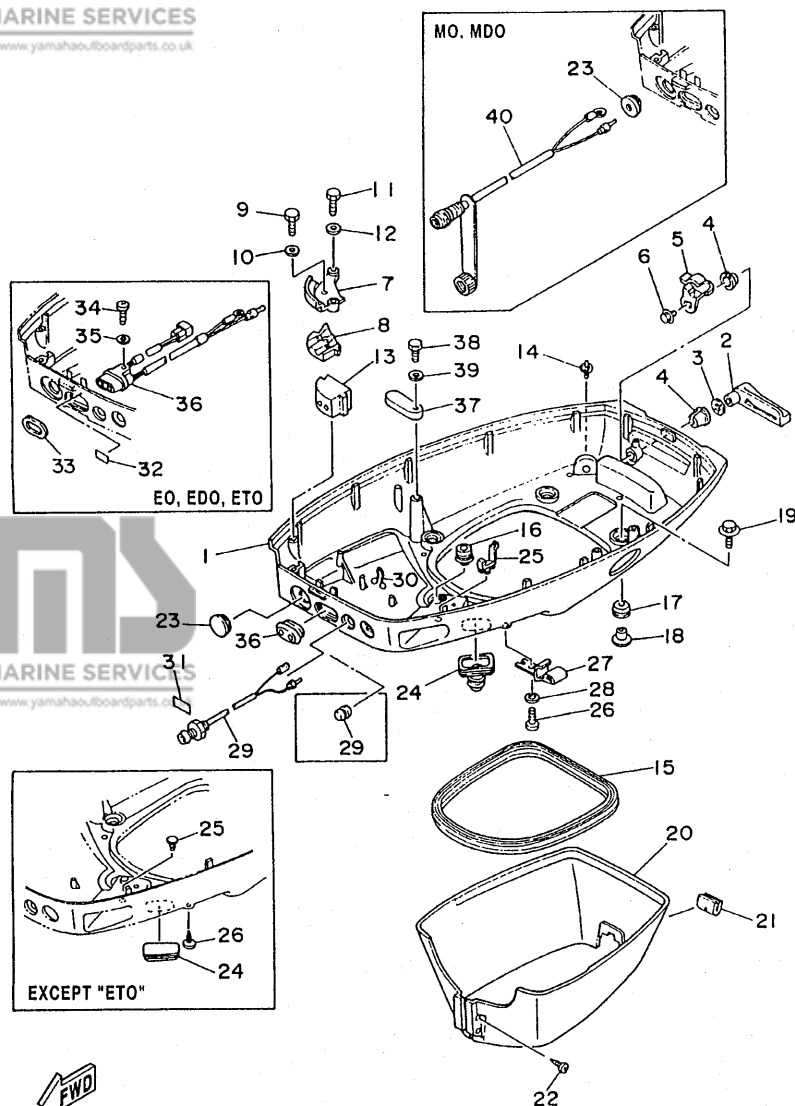
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FIG. 16 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6H4-42711-25-4D	COWLING, BOTTOM CUVETTE					1	
	6H4-42711-07-4D	COWLING, BOTTOM CUVETTE	1	1	1	1		
2	6H4-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
3	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	1	
4	90386-12069	BUSH DOUILLE	2	2	2	2	2	
5	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
6	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	
7	6H4-48531-11-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	1	1	1	1	
8	6H4-48532-11-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	1	1	1	1	
9	97095-05016	BOLT BOULON	1	1	1	1	1	
10	92995-05600	WASHER RONDELLE	1	1	1	1	1	
11	97095-06020	BOLT BOULON	2	2	2	2	2	
12	92995-06600	WASHER RONDELLE	2	2	2	2	2	
13	6H4-42724-20	GROMMET PASSE-FIL	1			1	1	
	6H4-42724-00	GROMMET PASSE-FIL		1	1			
14	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	1	1	
15	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	1	1	
16	6E5-42724-00	GROMMET PASSE-FIL	1	1	1	1	1	
17	90480-09M21	GROMMET PASSE-FIL	4	4	4	4	4	
18	90387-06M41	COLLAR COLLERETTE	4	4	4	4	4	
19	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
20	63D-42741-00-4D	APRON CAPOT LATERAL	1	1	1	1	1	
21	63D-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	1	1	1	1	
22	97780-60525	SCREW, TAPPING VIS, TETE FRAISEE	2	2	2	2	2	
23	676-42726-00	GROMMET PASSE-FIL	1			1	1	
	6H4-42726-40	GROMMET PASSE-FIL		1	1			
24	688-42726-10	GROMMET PASSE-FIL					1	

E2

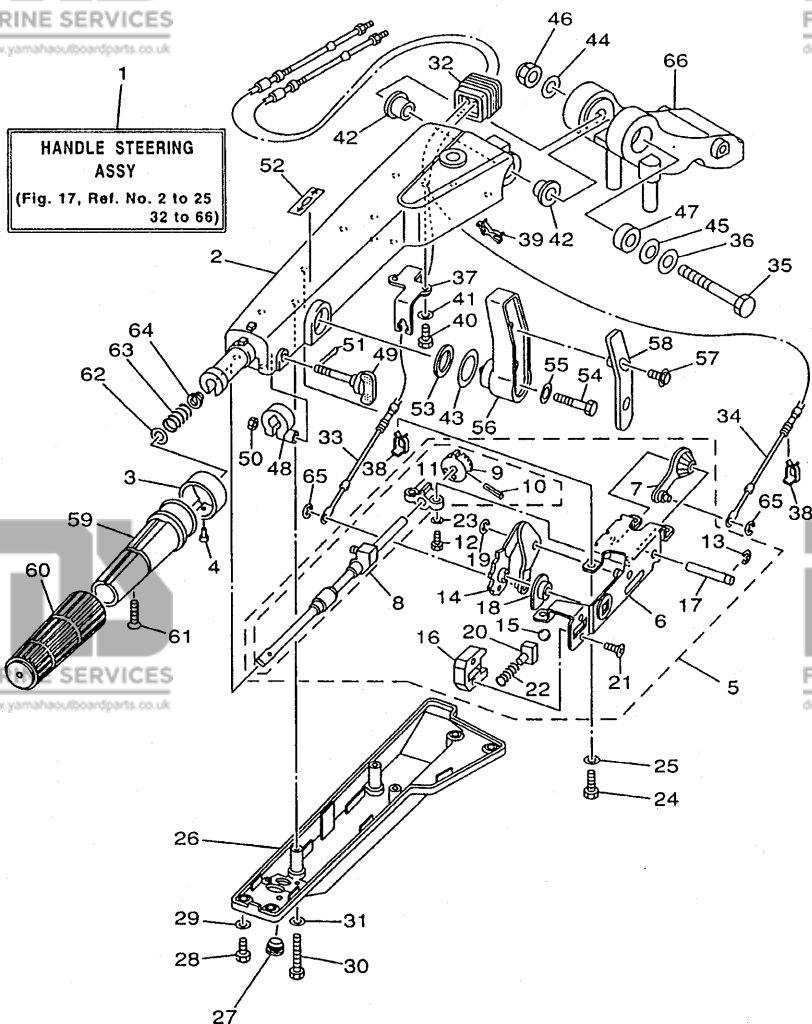


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FIG. 16 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
24	6H4-42726-00	GROMMET PASSE-FIL	1	1	1	1		
25	90464-09M13	CLAMP BRIDE					1	
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	1	1	1		
26	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE					1	
	90338-05M03	PLUG PLOT	1	1	1	1		
27	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE					1	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE					1	
29	6H4-42725-00	GROMMET PASSE-FIL	1			1	1	
	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE		1	1			
30	90464-08M07	CLAMP BRIDE		1	1			
31	6H4-85415-10	MARK, SIGNAL LAMP ETIQUETTE		1	1			
32	63D-84342-00	SEAT, EMBLEM	1			1	1	
33	6H4-83589-00	GASKET GARNITURE	1			1	1	
34	97880-06014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1			1	1	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	1			1	1	
36	63D-84301-00	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1			1	1	
	6H3-42727-00	GROMMET PASSE-FIL		1	1			
37	6E5-82588-00	PLATE PLAQUE	1	1	1	1	1	
38	97095-06020	BOLT BOULON	1	1	1	1	1	
39	92995-06600	WASHER RONDELLE	1	1	1	1	1	
40	6F5-84340-00	SOCKET CORD ASSY 1 CORDON DE FIL CPLT		1	1			FOR 701 REMO-CON

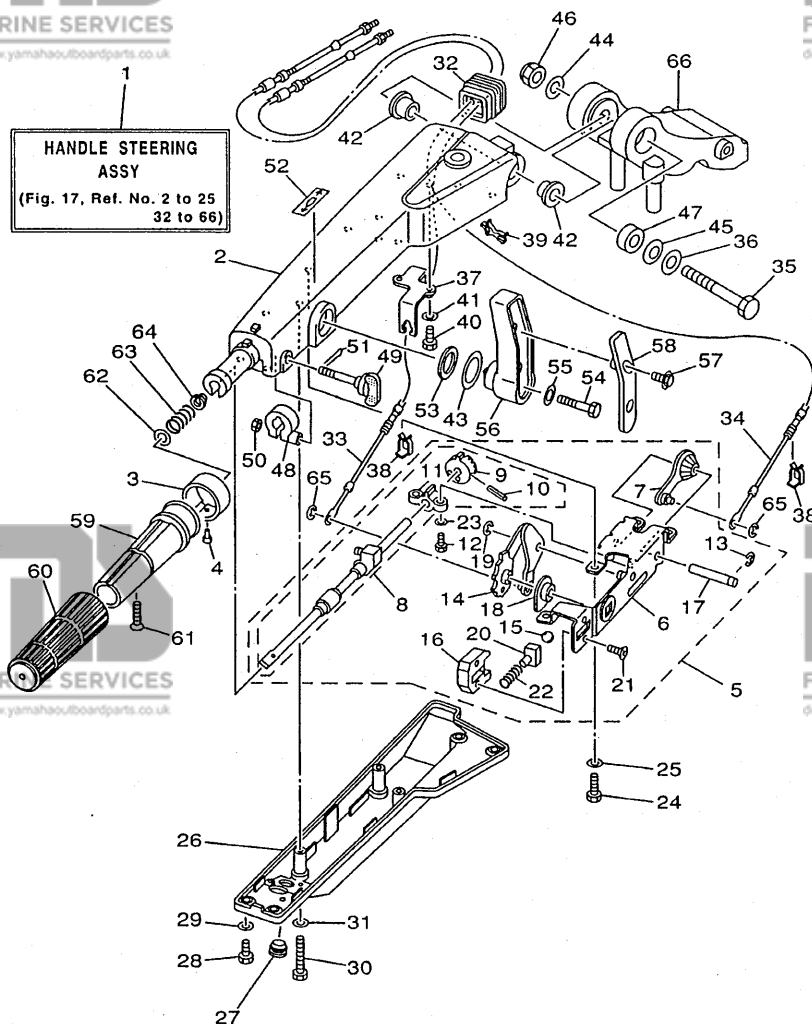


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FIG. 17 STEERING (40VMHO)

DIRECTION (40VMHO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)		1				
2	63D-42111-01-4D	HANDLE, STEERING POIGNEE		1				
3	6K5-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION		1				
4	90269-02M09	RIVET RIVET		1				
5	63D-44100-11	SHIFT LINK ASSY MAILLON DE SELECTEUR		1				
6	63D-44104-00	.PLATE COMP. .PLAQUE COMPLET		1				
7	63D-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION		1				
8	63D-42115-00	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE		1				
9	650-42152-00-94	.GEAR .PIGNON		1				
10	91690-30025	.PIN, SPRING .GOUPILLE, ELASTIQUE		1				
11	63D-42159-00	.STAY .SUPPORT		1				
12	98580-06016	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		2				
13	93430-08006	.CIRCLIP .CIRCLIP, TYPE S		1				
14	63D-44113-01	.CAM PLATE, HANDLE .CAME, VERROUILLAGE		1				
15	63D-48236-00	.ROLLER, DETENT .POULIE		1				
16	63D-48119-00	.COVER .COUILLE		1				
17	63D-42153-00	.SHAFT, THROTTLE CONTROL .AXE, COMMANDE D'ACCELERATION		1				
18	63D-44132-00	.BUSHING .COUSSINET		1				
19	63D-48118-00	.CLIP, SHIFT LEVER .ATTACHE, LEVIER DE CHANGER		1				
20	63D-48237-00	.ADAPTOR .ADAPTEUR		1				
21	98785-05014	.SCREW, FLAT HEAD .VIS, TETE PLATE		2				
22	63D-48238-00	.SPRING, DETENT .RESSORT		1				
23	63D-42181-00	.WASHER .RONDELLE		2				
24	97095-06016	BOLT BOULON		4				
25	92995-06600	WASHER RONDELLE		4				
26	63D-42131-00	.COVER, HANDLE STEERING COUVERCLE		1				
27	90480-14M14	GROMMET PASSE-FIL		1				



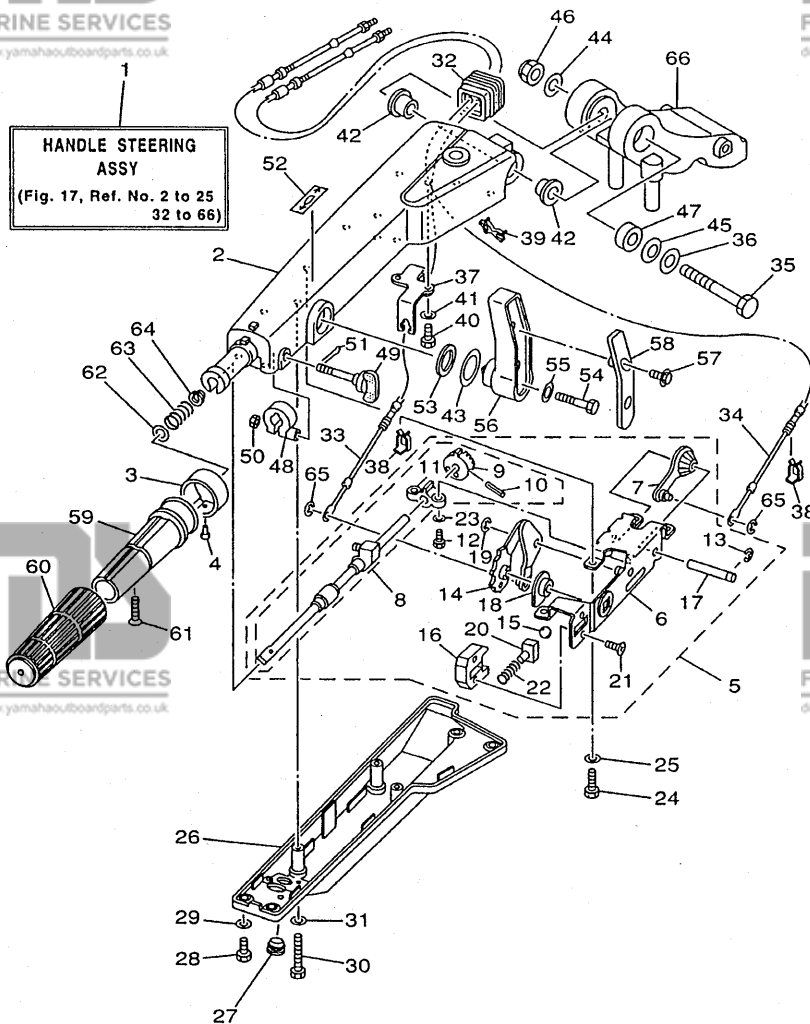
63B0300-0170

FIG. 17 STEERING (40VMHO)

DIRECTION (40VMHO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
28	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		4				
29	92995-06600	WASHER RONDELLE		4				
30	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		3				
31	92995-06600	WASHER RONDELLE		3				
32	63D-42725-00	GROMMET PASSE-FIL		1				
33	63D-48321-01	CABLE CABLE		1				
34	63D-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR		1				
35	90101-12M09	BOLT BOULON		1				
36	92990-12200	WASHER, PLAIN RONDELLE, PLATE		1				
37	63D-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE		1				
38	63D-48538-00	CLAMP, CABLE 1 COLLIER		2				
39	90464-09M42	CLAMP BRIDE		1				
40	97095-06016	BOLT BOULON		2				
41	92995-06600	WASHER RONDELLE		2				
42	90386-12M93	BUSH DOUILLE		2				
43	90386-29M95	BUSH DOUILLE		1				
44	92990-12600	WASHER, PLATE RONDELLE, PLATE		1				
45	90206-12M22	WASHER, WAVE RONDELLE, ONDULEE		1				
46	90185-12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT		1				
47	90387-12M02	COLLAR COLLERETTE		1				
48	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION		1				
49	63D-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR		1				
50	95380-06600	NUT, HEXAGON ECROU		1				
51	91490-20010	PIN, COTTER GOUPILLE, FENDUE		1				
52	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE		1				
53	90202-24M53	WASHER, PLATE RONDELLE, PLATE		1				
54	97095-08040	BOLT BOULON		1				

E5

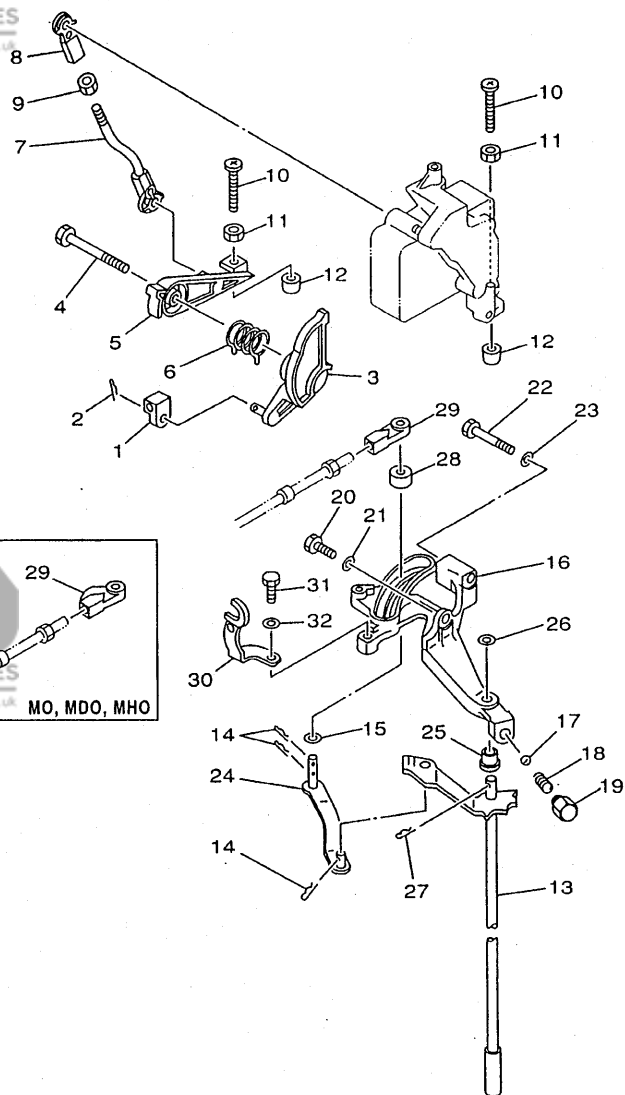


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FIG. 17 STEERING (40VMHO)

DIRECTION (40VMHO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
55	92995-08600	WASHER RONDELLE		1				
56	63D-44159-01	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE		1				
57	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE		2				
58	63D-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION		1				
59	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE		1				
60	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE		1				
61	90149-05M13	SCREW VIS		1				
62	92903-10600	WASHER, PLATE RONDELLE, PLATE		1				
63	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION		1				
64	90386-08032	BUSH DOUILLE		1				
65	93430-04M03	CIRCLIP CIRCLIP, TYPE S		2				
66	63D-42121-00-4D	BRACKET SUPPORT		1				



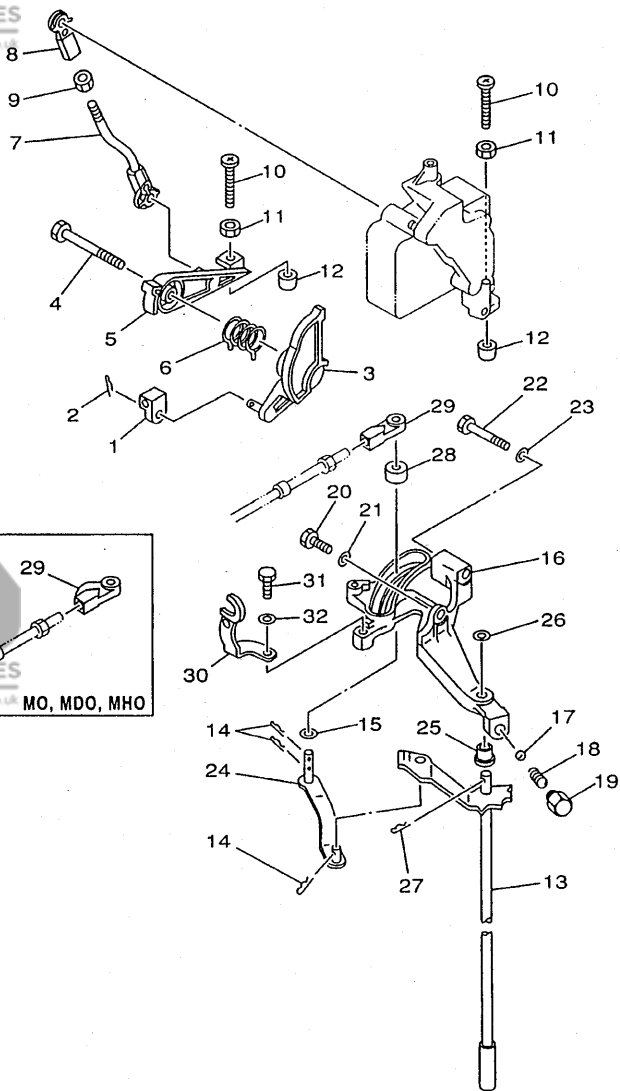
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FIG. 18 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1	1	1	1	
2	90468-18008	CLIP JONC	1	1	1	1	1	
3	63D-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	1	1	1	
4	90109-06M43	BOLT BOULON	1	1	1	1	1	
5	63D-41632-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	1	1	
6	90508-26M35	SPRING, TORSION RESSORT, TORSION	1	1	1	1	1	
7	63D-41636-00	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	1	1	1	1	
8	6H4-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	
9	95380-05600	NUT ECROU	1	1	1	1	1	
10	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
11	95303-06600	NUT ECROU	2	2	2	2	2	
12	688-44194-00	CAP CAPUCHON	2	2	2	2	2	
13	63D-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1		1	1	S
	63D-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1	1	1	1	L
14	90468-18008	CLIP JONC	3	3	3	3	3	
15	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
16	63D-44117-00	BRACKET SUPPORT	1	1	1	1	1	
17	93501-04M02	BALL BILLE	1	1	1	1	1	
18	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
19	648-42715-00	BUSHING COUSSINET	1	1	1	1	1	
20	97013-06020	BOLT BOULON	1	1	1	1	1	
21	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
22	97013-06045	BOLT BOULON	1	1	1	1	1	
23	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
24	63D-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	1	
25	90386-07M58	BUSH DOUILLE	1	1	1	1	1	
26	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	1	1	

E7



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FIG. 18 CONTROL

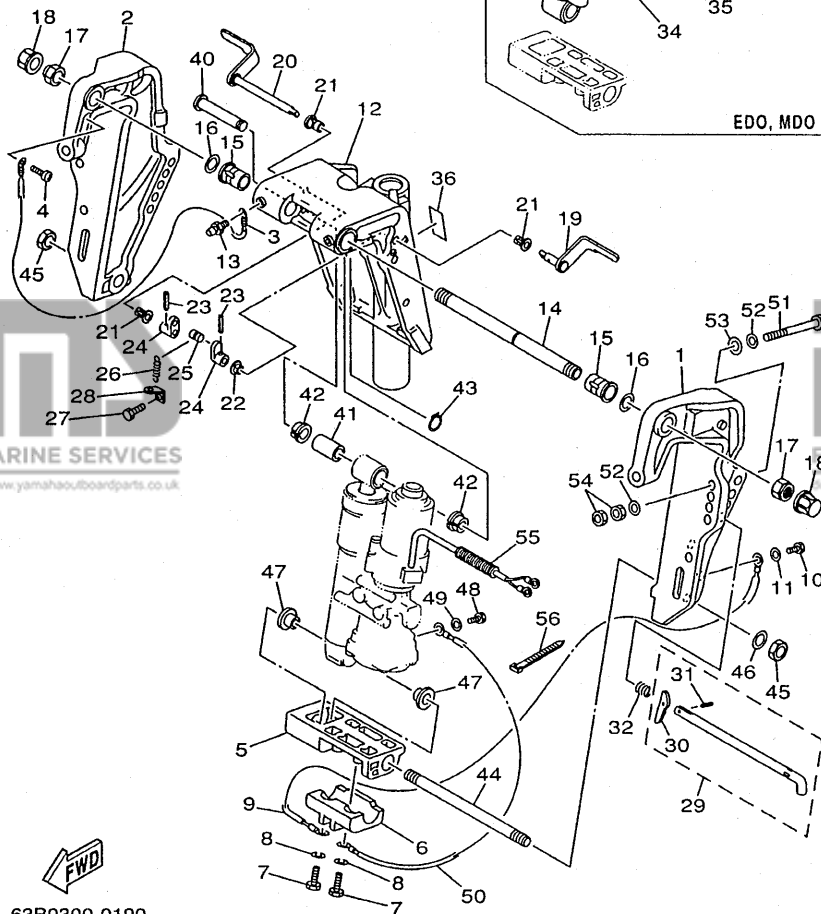
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
27	91490-20012	PIN, COTTER GOUPILE, FENDUE	1	1	1	1	1	
28	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1	1	1	1	
29	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1			1	1	
	63D-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE			1	1		
30	63D-15774-00	STAY 4 SUPPORT 4	1	1	1	1	1	
31	97095-06016	BOLT BOULON	1	1	1	1	1	
32	92995-06600	WASHER RONDELLE	1	1	1	1	1	

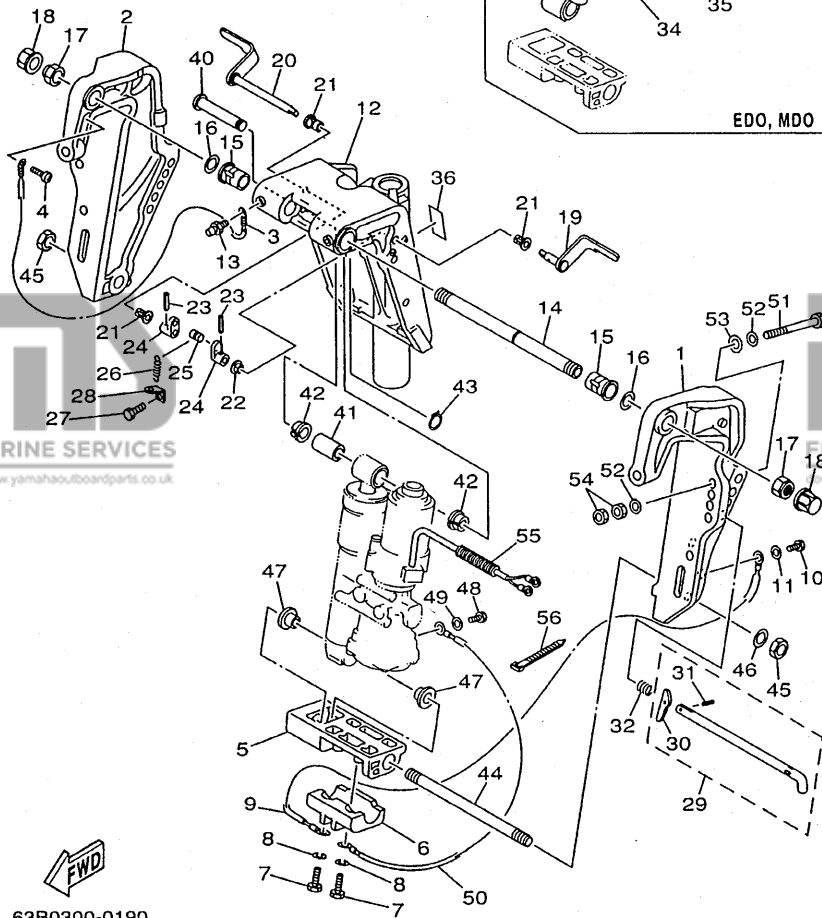
FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-43111-00-4D	BRACKET, CLAMP PRESSE			1	1	1	
2	63D-43112-00-4D	BRACKET, CLAMP PRESSE			1	1	1	
3	63D-82148-00	WIRE, LEAD 4 FIL 4			1	1	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			1	1	1	
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE			1	1	1	
6	63D-45251-00	ANODE ANODE			1	1	1	
7	97095-06025	BOLT BOULON			2	2	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER			2	2	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4			1	1	1	
10	97095-06010	BOLT BOULON			1	1	1	
11	92995-06600	WASHER RONDELLE			1	1	1	
12	63D-43311-02-4D	BRACKET, SWIVEL SUPPORT, PIVOT			1	1	1	S
	63D-43311-12-4D	BRACKET, SWIVEL SUPPORT, PIVOT			1	1	1	L
13	93700-06M03	NIPPLE, GREASE GRAISSEUR			3	3	3	
14	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE			1	1	1	
15	90386-22M15	BUSH DOUILLE			2	2	2	
16	90201-22M03	WASHER, PLATE RONDELLE, PLATE			2	2	2	
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			2	2	2	
18	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE			2	2	2	
19	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE			1	1	1	
20	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE			1	1	1	
21	90386-10M16	BUSH DOUILLE			3	3	3	
22	90386-10025	BUSH DOUILLE			1	1	1	
23	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE			2	2	2	
24	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE			2	2	2	
25	90249-06M19	PIN GOUPILLE			1	1	1	
26	90506-14M24	SPRING, TENSION RESSORT, TENSION			1	1	1	



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FIG. 19 BRACKET 1

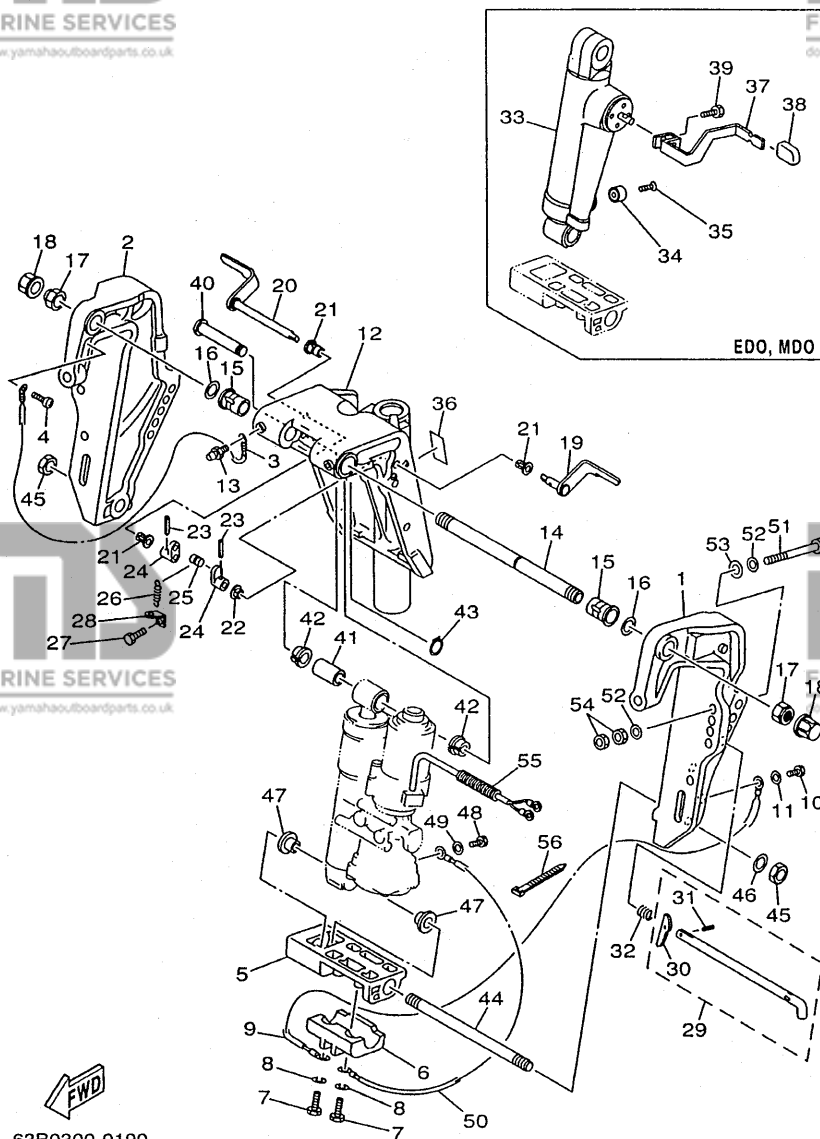
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
27	97095-06010	BOLT BOULON			1	1	1	
28	6G5-43144-00	HOOK, SPRING CROCHET			1	1	1	
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)			1	1	1	
30	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON			1	1	1	
31	91690-30012	.PIN, SPRING .GOUILLE, ELASTIQUE			1	1	1	
32	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE			1	1	1	
33	62X-43170-01-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)				1		S
	62X-43170-11-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)				1		L
34	663-45251-00	ANODE ANODE			1	1		
35	90152-06M01	SCREW, COUNTERSUNK VIS, TETE NOYEE			1	1		
36	63D-43691-00	INDICATOR, TILT ETIQUETTE, RELEVAGE			1	1		
37	63D-43631-00	LEVER, TILT LEVIER, INCLINAISON			1	1		
38	682-43318-01	COVER CAPUCHON			1	1		
39	97095-06010	BOLT BOULON			1	1		
40	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR			1	1		
41	90386-18M92	BUSH DOUILLE			1	1	1	
42	90386-18M35	BUSH DOUILLE			2	2	2	
43	93410-18M02	CIRCLIP CIRCLIP, TYPE S			1	1	1	
44	90116-18M52	BOLT, STUD GOUJON			1	1	1	
45	90170-18M10	NUT ECROU			2	2	2	
46	92995-18600	WASHER RONDELLE			1	1	1	
47	90386-18M44	BUSH DOUILLE			2	2	2	
48	97095-06010	BOLT BOULON					1	
49	92995-06600	WASHER RONDELLE					1	
50	6H1-82148-00	WIRE, LEAD 4 FIL 4					1	
51	90101-12M65	BOLT BOULON			4	4	4	
52	92995-12200	WASHER RONDELLE			8	8	8	

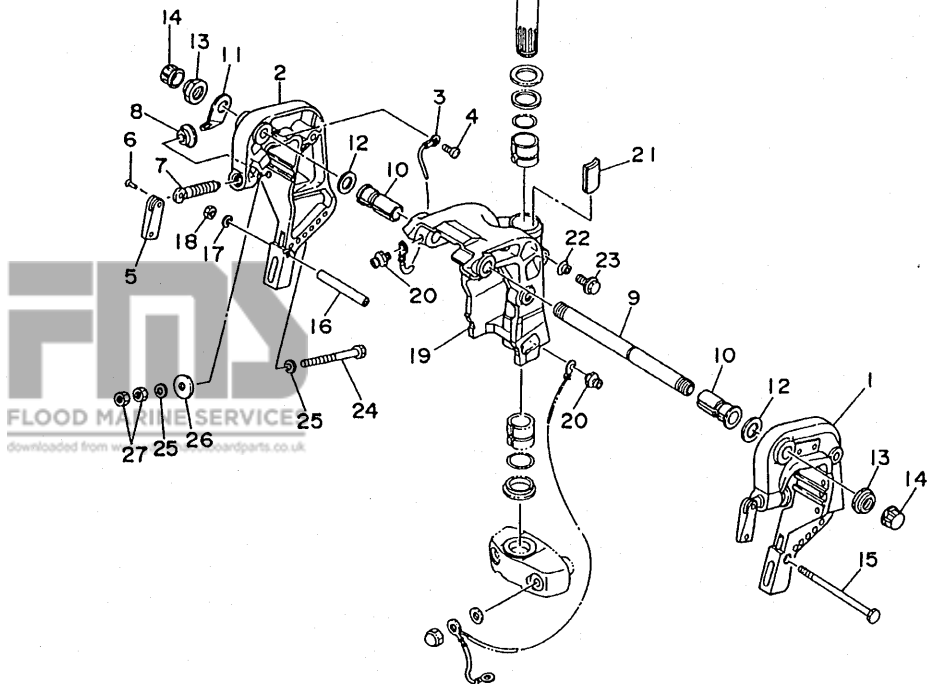
FIG. 19 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
53	90201-12426	WASHER, PLATE RONDELLE, PLATE			4	4	4	
54	95380-12600	NUT ECROU			8	8	8	
55	90440-14M00	PIPE DURITE					1	
56	90465-11M10	CLAMP BRIDE					3	



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63D0010-5200

FIG. 20 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6H4-43111-05-4D	BRACKET, CLAMP PRESSE	1	1				
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	1				
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1				
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1				
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2				
6	90243-04M01	PIN GOUPILLE	2	2				
7	90149-14M12	SCREW VIS	2	2				
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2				
9	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1				
10	90386-22M69	BUSH DOUILLE	2	2				
11	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1				
12	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	2				
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2				
14	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2				
15	90101-08339	BOLT BOULON	1	1				
16	90387-08M03	COLLAR COLLERETTE	1	1				
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	1				
18	95380-08600	NUT ECROU	1	1				
19	6J8-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	1				S
	6J8-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	1				L
20	93700-06M03	NIPPLE, GREASE GRAISSEUR	3	3				
21	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1				
22	689-43373-01	SEAL, DAMPER JOINT	1	1				
23	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1				
24	90101-10M58	BOLT BOULON	4	4				
25	92995-10600	WASHER RONDELLE	8	8				
26	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	4				

FIG. 20 BRACKET 2

SUPPORT 2

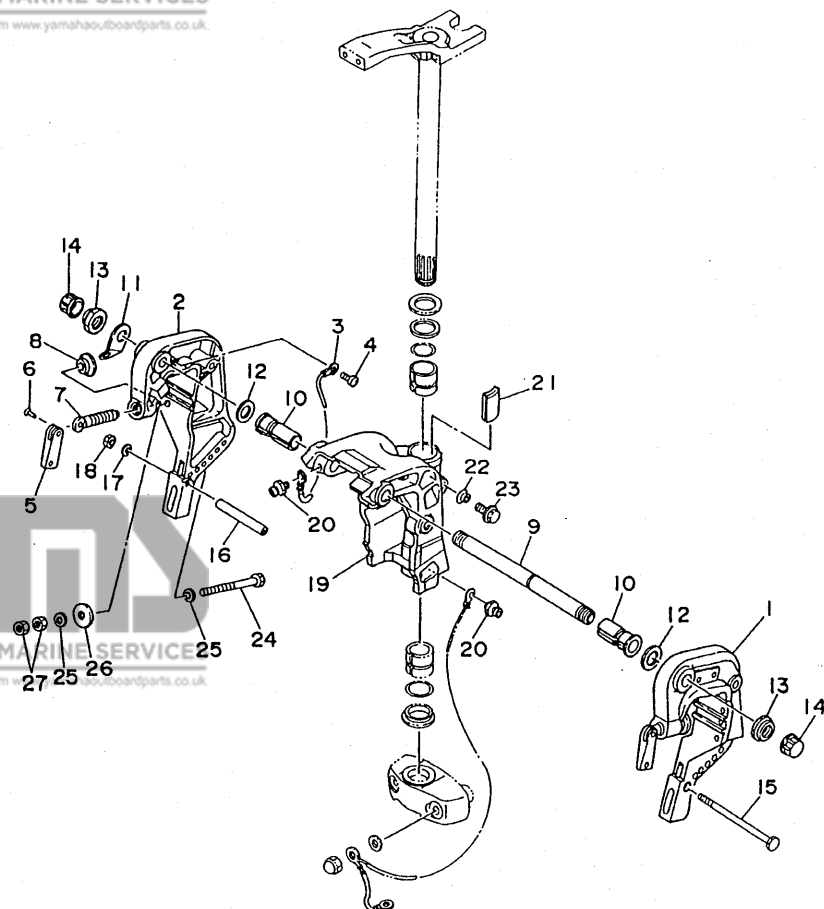
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27 95380-10600

NUT
ECROU

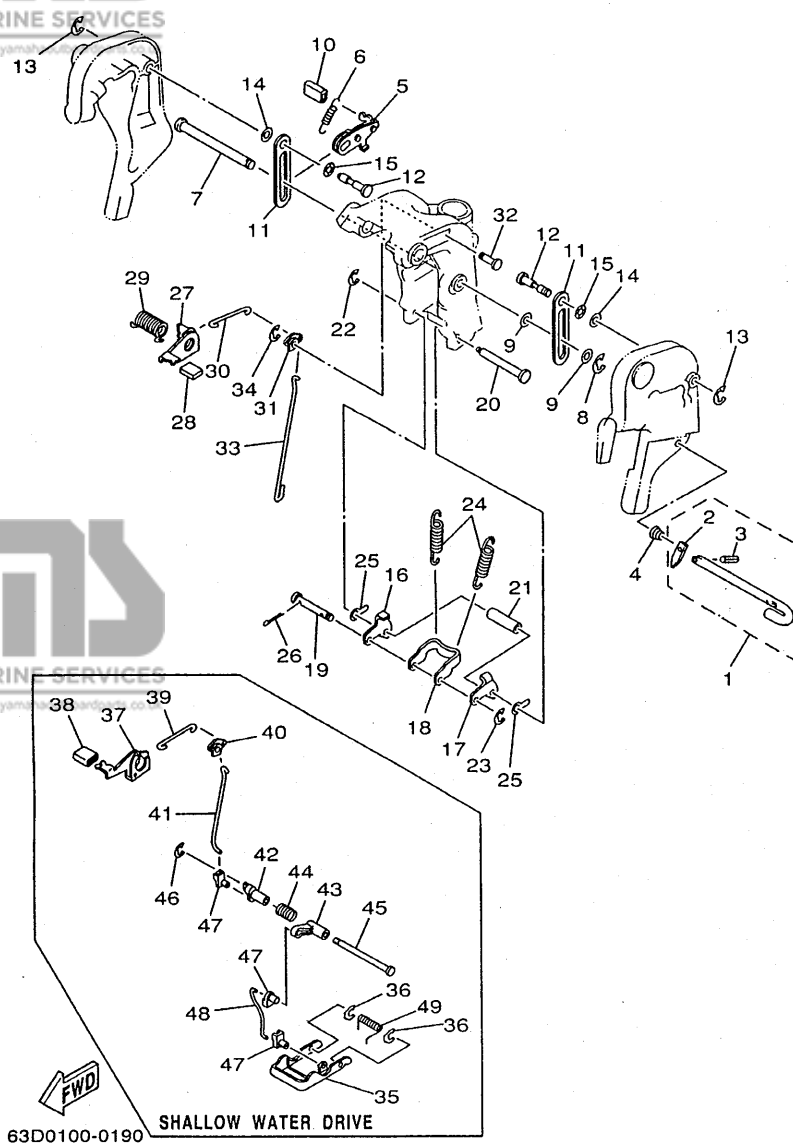
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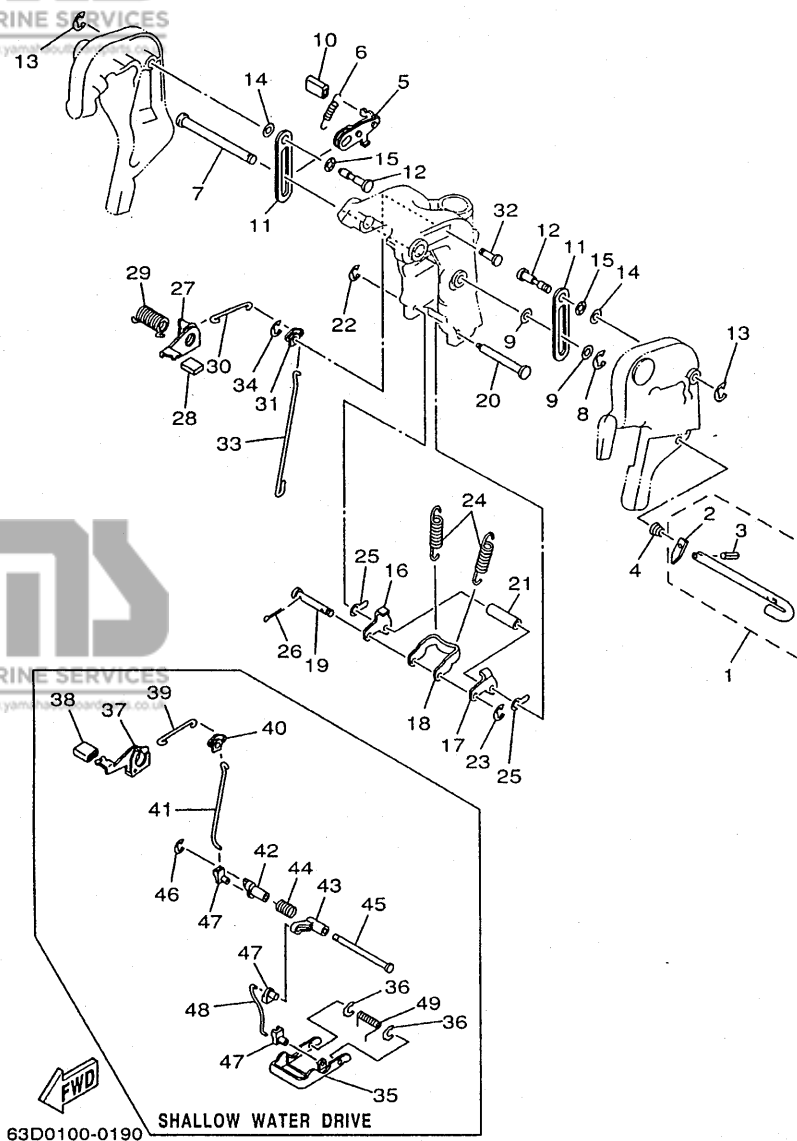
63D0100-0190

SHALLOW WATER DRIVE

FIG. 21 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1				
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1				
3	91690-30010	.PIN, SPRING .GOUPILLE, ELASTIQUE	1	1				
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	1				
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1				
6	90506-12M25	SPRING, TENSION RESSORT, TENSION	1	1				
7	90249-12M28	PIN GOUPILLE	1	1				
8	93430-10M00	CIRCLIP CIRCLIP, TYPE S	1	1				
9	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	2				
10	682-43318-01	COVER CAPUCHON	1	1				
11	6J8-43627-00	STOPPER PLAQUETTE	2	2				
12	90249-12M27	PIN GOUPILLE	2	2				
13	93430-10M00	CIRCLIP CIRCLIP, TYPE S	2	2				
14	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	2				
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2	2				
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1				
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1				
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1	1				
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	1				
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	1				
21	90387-07M64	COLLAR COLLERETTE	1	1				
22	93430-06M02	CIRCLIP CIRCLIP, TYPE S	1	1				
23	93430-05027	CIRCLIP CIRCLIP, TYPE S	1	1				
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2	2				
25	6H4-43674-00	WASHER RONDELLE	2	2				WITHOUT SHALLOW WATER DRIVE
26	91490-20010	PIN, COTTER GOUPILLE, FENDUE	2	2				
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	1				

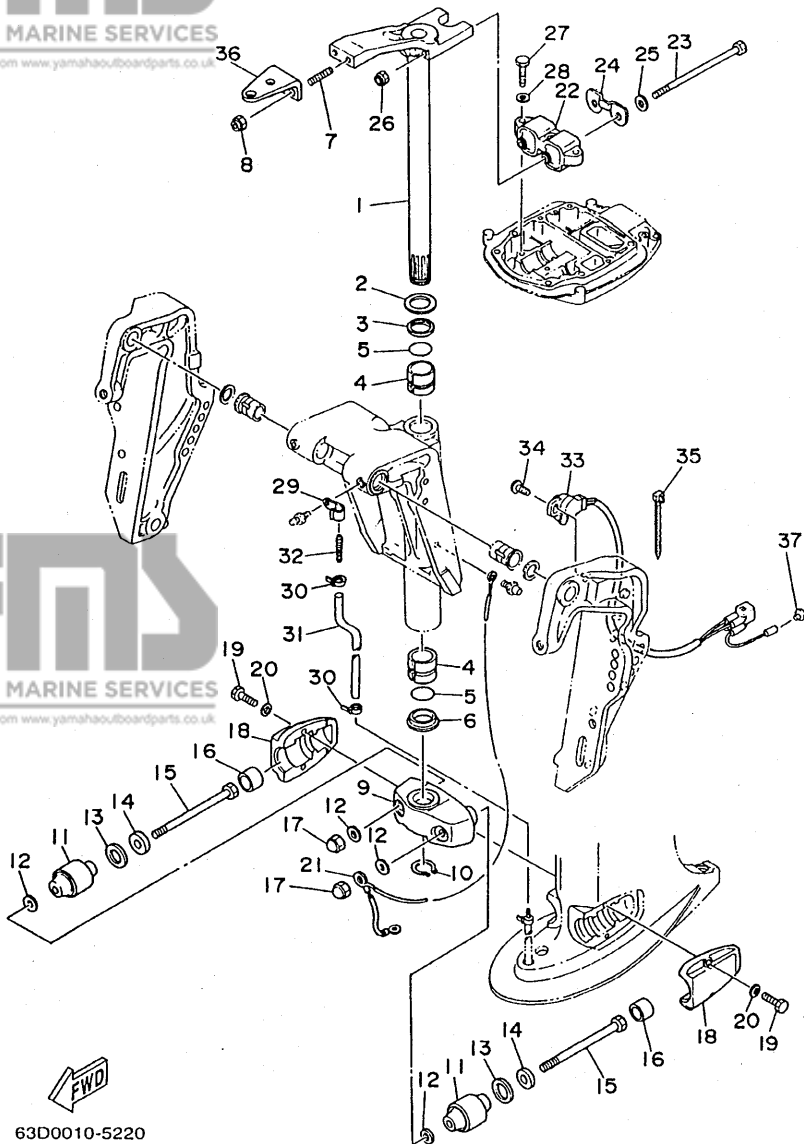


63D0100-0190

FIG. 21 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	1				
29	90508-18M24	SPRING, TORSION RESSORT, TORSION	1	1				
	90508-18M23	SPRING, TORSION RESSORT, TORSION	1	1				AP FOR SHALLOW WATER DRIVE
30	6H4-43616-00	ROD, TILT LOCK TIGE	1	1				
31	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	1				
32	90249-06M23	PIN GOUPILLE	1	1				
	90249-06M24	PIN GOUPILLE	1	1				AP FOR SHALLOW WATER DRIVE
33	6J8-43617-00	ROD, TILT LOCK TIGE	1	1				
34	93430-05027	CIRCLIP CIRCLIP, TYPE S	1	1				
35	6J8-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	1				AP
36	6J8-43673-00	WASHER 1 RONDELLE	2	2				AP
37	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	1				AP
38	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	1				AP
39	6H4-43616-00	ROD, TILT LOCK TIGE	1	1				AP
40	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	1				AP
41	6J8-43617-10	ROD, TILT LOCK TIGE	1	1				AP
42	6J8-43186-00	LEVER LEVIER	1	1				AP
43	6J8-43187-00	LEVER 2 LEVIER	1	1				AP
44	90508-25M21	SPRING, TORSION RESSORT, TORSION	1	1				AP
45	90249-07M25	PIN GOUPILLE	1	1				AP
46	93430-05027	CIRCLIP CIRCLIP, TYPE S	1	1				AP
47	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	3				AP
48	6J8-43616-10	ROD, TILT LOCK TIGE	1	1				AP
49	90508-20M22	SPRING, TORSION RESSORT, TORSION	1	1				AP



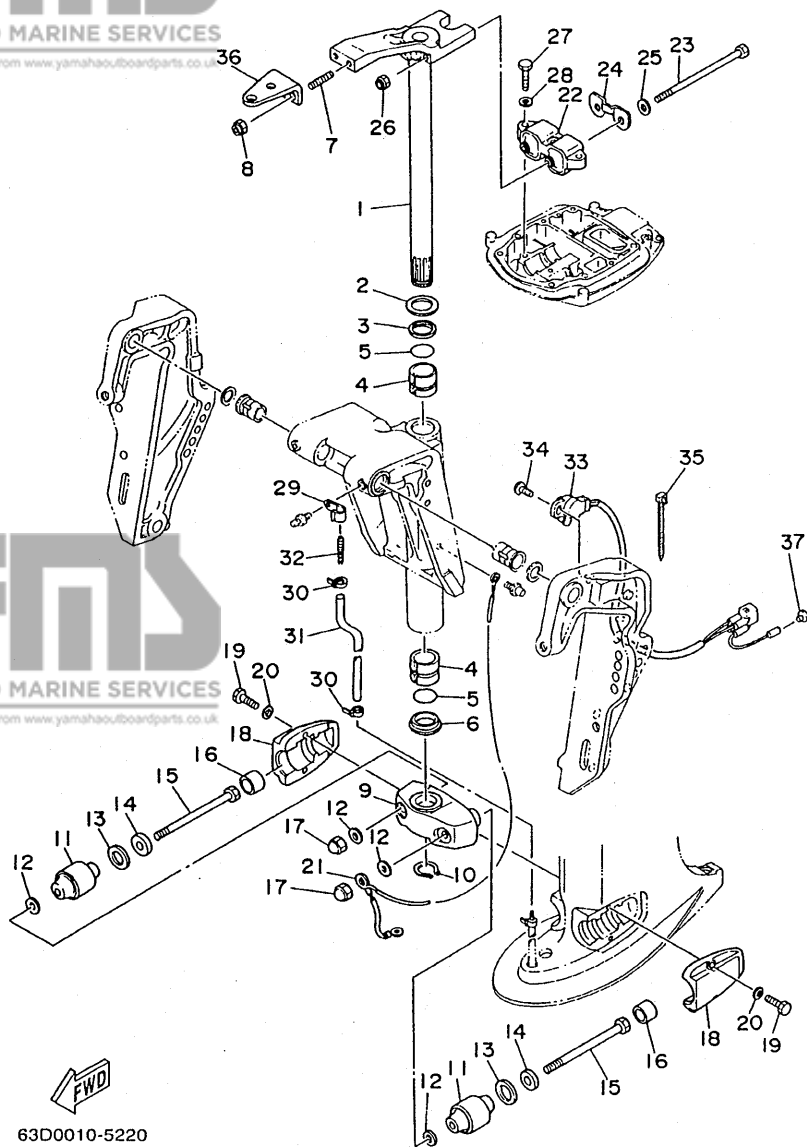
63D0010-5220

FIG. 22 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63B-42510-00-4D	STEERING BRACKET ASSY	1	1				S
	63D-42510-01-4D	DIRECTION SUPPORT (ENS.)				1	1	S
	63B-42510-10-4D	STEERING BRACKET ASSY	1	1				L
	63D-42510-11-4D	DIRECTION SUPPORT (ENS.)			1	1	1	L
2	90201-30M00	WASHER, PLATE	1	1	1	1	1	
3	90386-30M78	RONDELLE, PLATE	1	1	1	1	1	
4	90386-30M77	BUSH DOUILLE	2	2	2	2	2	
5	93210-29M94	BUSH DOUILLE	2	2	2	2	2	
6	90386-30M60	O-RING JOINT TORIQUE	1	1	1	1	1	
7	90116-10175	BUSH DOUILLE	2	2	2	2	2	
8	90185-10051	BOLT, STUD GOIJON	2	2	2	2	2	
9	63D-44551-01-4D	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	1	1	
10	93410-28M06	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	1	1	1	1	
11	687-44555-00-94	CIRCLIP CIRCLIP, TYPE S	2	2	2	2	2	S
	63D-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	2	2	2	2	L
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	4	4	4	4	
13	90202-25M04	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
15	90109-12M21	BOLT BOULON	2	2	2	2	2	
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	2	2	2	2	
17	95380-12800	NUT, CROWN ECROU, BORGNE	2	2	2	2	2	
18	63D-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	2	2	2	2	
19	97075-08030	BOLT BOULON	4	4	4	4	4	
20	92995-08100	WASHER RONDELLE	4	4	4	4	4	
21	63D-82127-00	WIRE, LEAD 2 FIL 2	1	1		1	1	S
	63D-82127-10	WIRE, LEAD 2 FIL 2	1	1	1	1	1	L
22	63D-44514-01-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	1	1	1	1	1	

A5



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FIG. 22 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
23	90101-08M15	BOLT BOULON	2	2	2	2	2	
24	63D-44526-00	PLATE PLAQUE	1	1	1	1	1	
25	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	2	2	2	2	
26	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2	2	2	2	
27	97075-08030	BOLT BOULON	3	3	3	3	3	
28	92995-08100	WASHER RONDELLE	3	3	3	3	3	
29	90465-06M86	CLAMP BRIDE					1	
30	90465-11M10	CLAMP BRIDE					2	
31	90445-07MF1	HOSE DURITE					1	
32	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE					1	
33	63D-83672-00	TRIM SENDER INCLINER RACCORD					1	
34	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE					2	
35	90465-13M11	CLAMP BRIDE					1	
36	63D-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION	1	1	1	1	1	STEERING GUIDE TYPE "EXCEPT MHO"
37	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL					1	

FIG. 23 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	62X-43800-03-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)					1	
2	62X-43840-01	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)					1	
3	62X-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE					1	
4	62X-43810-01	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)					1	
5	62X-43861-00	..O-RING ..JOINT TORIQUE					1	
6	62X-43862-00	..O-RING ..JOINT TORIQUE					1	
7	93210-29375	..O-RING ..JOINT TORIQUE					1	
8	62X-43871-00	..RING, BACK UP ..SEGMENT					1	
9	93210-44383	..O-RING ..JOINT TORIQUE					1	
10	93210-48214	..O-RING ..JOINT TORIQUE					1	
11	62X-4388A-00	..PISTON, TRIM ..PISTON					1	
12	62X-22471-00	..CYLINDER, SHOCK ABSORBER ..CYLINDRE, AMORTISSEUR					1	
13	99009-35500	..CIRCLIP ..CIRCLIP					1	
14	62X-43814-00	..PISTON, FREE ..PISTON					1	
15	6H1-4384G-11	..SEAL, RELIEF VALVE ..JOINT					1	
16	61A-43875-00	..RING, SNAP ..RESSORT					1	
17	62X-43899-00	..PLATE STOPPER ..PLAQUETTE					1	
18	93503-16003	..BALL ..BILLE					6	
19	62X-4384H-00	..SPRING ..RESSORT					2	
20	1UF-22434-00	..PLATE, VALVE 1 ..PLATEAU, SOUPAPE 1					1	
21	62X-43875-00	..RING, SNAP ..RESSORT					1	
22	91690-40010	..PIN, SPRING ..GOUPILLE, ELASTIQUE					2	
23	93210-064A5	..O-RING ..JOINT TORIQUE					2	
24	62X-43864-00	..O-RING ..JOINT TORIQUE					1	
25	93210-29375	..O-RING ..JOINT TORIQUE					1	
26	62X-43868-00	..BOLT, SOCKET ..BOULON					3	
27	62X-4380L-00	..HOUSING, TRIM & TILT SUB ASSY ..CARTER					1	

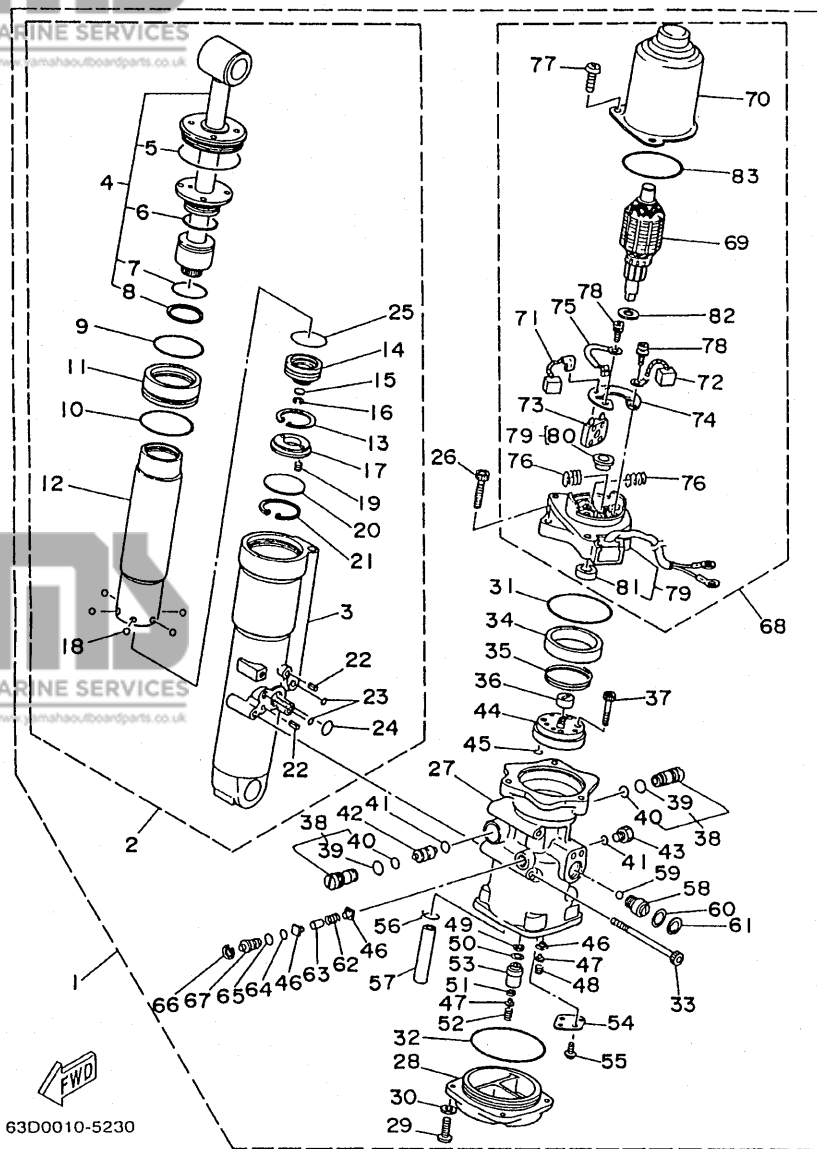


FIG. 23 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	EIO	REMARKS REMARQUES
28	62X-4385M-01	.PLATE, RESERVOIR .PLAQUETTE						1
29	97095-06016	.BOLT .BOULON						4
30	92995-06100	.WASHER, SPRING .RONDELLE, GROWER						4
31	62X-43865-00	.O-RING .JOINT TORIQUE						1
32	62X-43866-00	.O-RING .JOINT TORIQUE						1
33	62X-43878-00	.BOLT, SOCKET .BOULON						3
34	6H1-43817-01	.FILTER 2 .FILTRE 2						1
35	6H1-4385H-00	.SPRING, SEAL .RESSORT						1
36	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD						1
37	91318-04025	.BOLT .BOULON						4
38	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)						2
39	6H1-43866-00	.O-RING .JOINT TORIQUE						1
40	6H1-43867-00	.O-RING .JOINT TORIQUE						1
41	93210-09165	.O-RING .JOINT TORIQUE						2
42	62X-43841-01	.PISTON, SHUTTLE .PISTON						1
43	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON						1
44	62X-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)						1
45	93210-06519	.O-RING .JOINT TORIQUE						2
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT						3
47	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE						2
48	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT						1
49	6H1-43816-00	.FILTER 1 .FILTRE 1						1
50	6H1-43896-00	.O-RING .JOINT TORIQUE						1
51	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT						1
52	6H1-43855-11	.SPRING, UP RELIEF .RESSORT						1
53	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE						1
54	62X-4382L-00	.CAP, RELIEF VALVE .CAPUCHON						1

B1

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FIG. 23 POWER TRIM & TILT ASSY

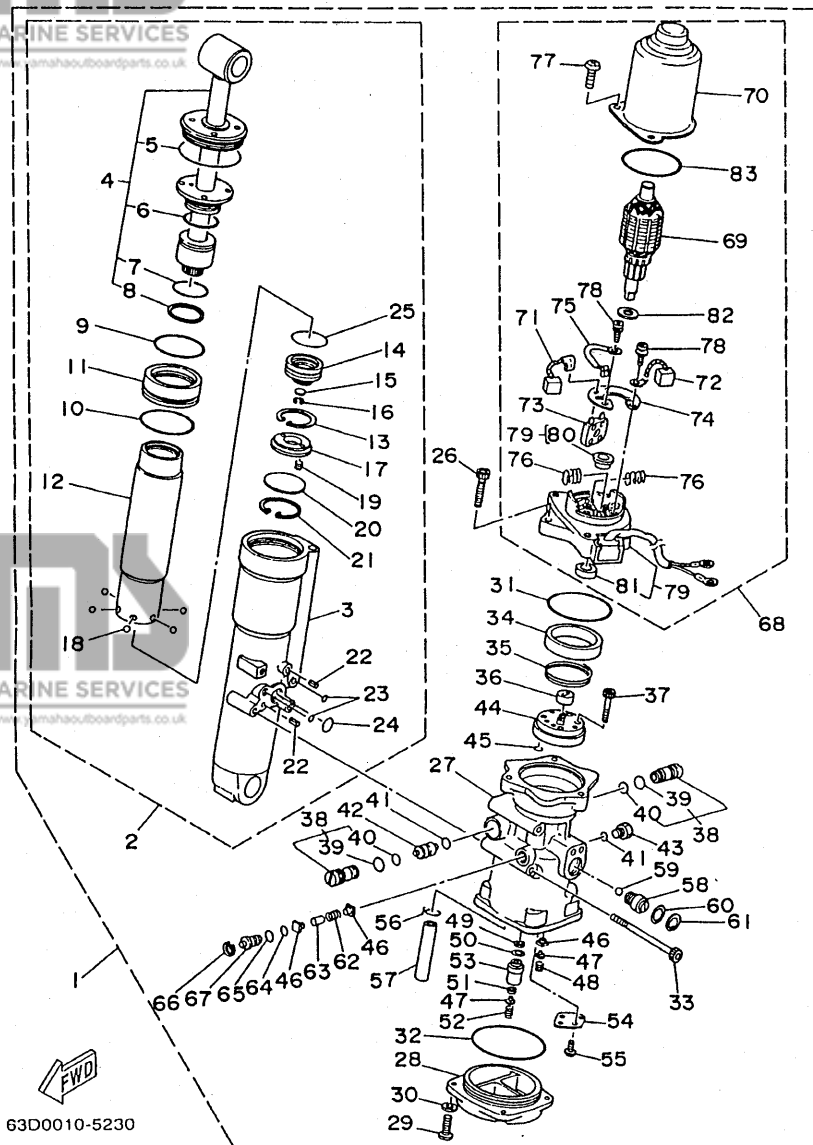
PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
55	97607-05210	..SCREW, PAN HEAD WITH WASHER					2	
56	90467-11032	..VIS HEXAGONAL					1	
57	62X-4383A-00	..CLIP					1	
58	62X-43860-00	..JONG					1	
59	93505-32038	..HOSE					1	
60	93210-18397	..DURITE					1	
61	6H1-43875-00	..MANUAL VALVE SUB-ASSY					1	
62	61A-4385H-00	..SOUPAPE, MANUEL (ENS.)					1	
63	93605-10108	..BALL					1	
64	93210-06001	..BILLE					1	
65	93210-07003	..O-RING					1	
66	6T4-43876-00	..JOINT TORIQUE					1	
67	6T4-43849-00	..RING, SNAP					1	
68	62X-43880-01	..RESSORT					1	
69	62X-43805-00	..SPRING, SEAL					1	
70	62X-43804-01	..RESSORT					1	
71	62X-43891-00	..PIN, DOWEL					1	
72	62X-43892-00	..GOIJON					1	
73	62X-82181-00	..O-RING					1	
74	62X-4380F-00	..JOINT TORIQUE					1	
75	62X-43807-00	..O-RING					1	
76	62X-4386K-00	..JOINT TORIQUE					1	
77	97880-05020	..RING, SNAP					1	
78	97607-04212	..RESSORT					1	
79	62X-43881-00	..PIN, VALVE SUPPORT					1	
80	62X-4380H-00	..GOUPILLE					1	
81	93102-08414	..MOTOR ASSY					1	
		..MOTEUR (ENS.)					1	
		..ARMATURE ASSY					1	
		..INDUIT (ENS.)					1	
		..STATOR ASSY					1	
		..STATOR (ENS.)					1	
		..BRUSH 1					1	
		..BALAI 1					1	
		..BRUSH 2					1	
		..BALAI 2					1	
		..CIRCUIT BREAKER COMP.					1	
		..RUPTEUR COMPLET					1	
		..PLATE, BRUSH HOLDER					1	
		..PLAQUE					1	
		..WIRE SUB ASSY					1	
		..AUXILIAIRE CABLE (ENS.)					1	
		..SPRING, BRUSH					2	
		..RESSORT, BALAI					3	
		..SCREW, PAN HEAD					2	
		..VIS, TETE TRONCONIQUE					1	
		..SCREW, PAN HEAD WITH WASHER					1	
		..VIS HEXAGONAL					1	
		..FRAME, END					1	
		..BATI					1	
		..METAL					1	
		..METAL					1	
		..OIL SEAL					1	
		..JOINT SPY					1	

FIG. 23 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
82	90201-083J8	..WASHER, PLATE ..RONDELLE, PLATE					1	
83	93210-52449	..O-RING ..JOINT TORIQUE					1	



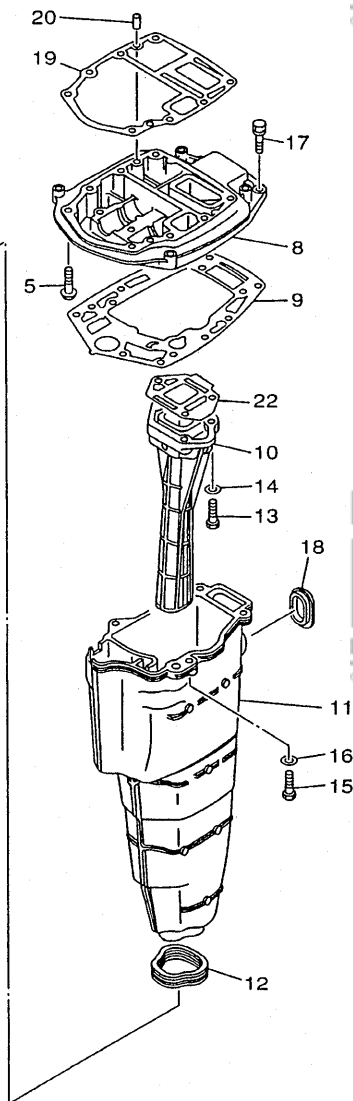


FIG. 24 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-45111-01-4D	CASING, UPPER FOURREAU	1	1		1	1	S
	63D-45111-11-4D	CASING, UPPER FOURREAU	1	1	1	1	1	L
2	97095-06012	BOLT BOULON	1	1	1	1	1	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1	1	1	1	
4	63D-45155-00	CAP CAPUCHON	1	1	1	1	1	
5	97575-08445	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	2	
6	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	2	
7	90119-08M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	6	6	
8	63D-41137-01-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	1	1	
9	63D-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
10	6H4-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1			1	40V
	6H5-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT		1	1	1		50H
11	63D-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1		1	1	S
	63D-14711-11-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1	1	1	1	L
12	63D-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1	1	1	1	
13	97075-08030	BOLT BOULON	3	3	3	3	3	
14	92995-08600	WASHER RONDELLE	3	3	3	3	3	
15	97075-08030	BOLT BOULON	4	4	4	4	4	
16	92995-08600	WASHER RONDELLE	4	4	4	4	4	
17	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	2	2	
18	6H3-45127-00	SEAL JOINT	1	1	1	1	1	
19	6H4-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	
20	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	2	
21	97575-08445	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	2	2	
22	6H4-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	

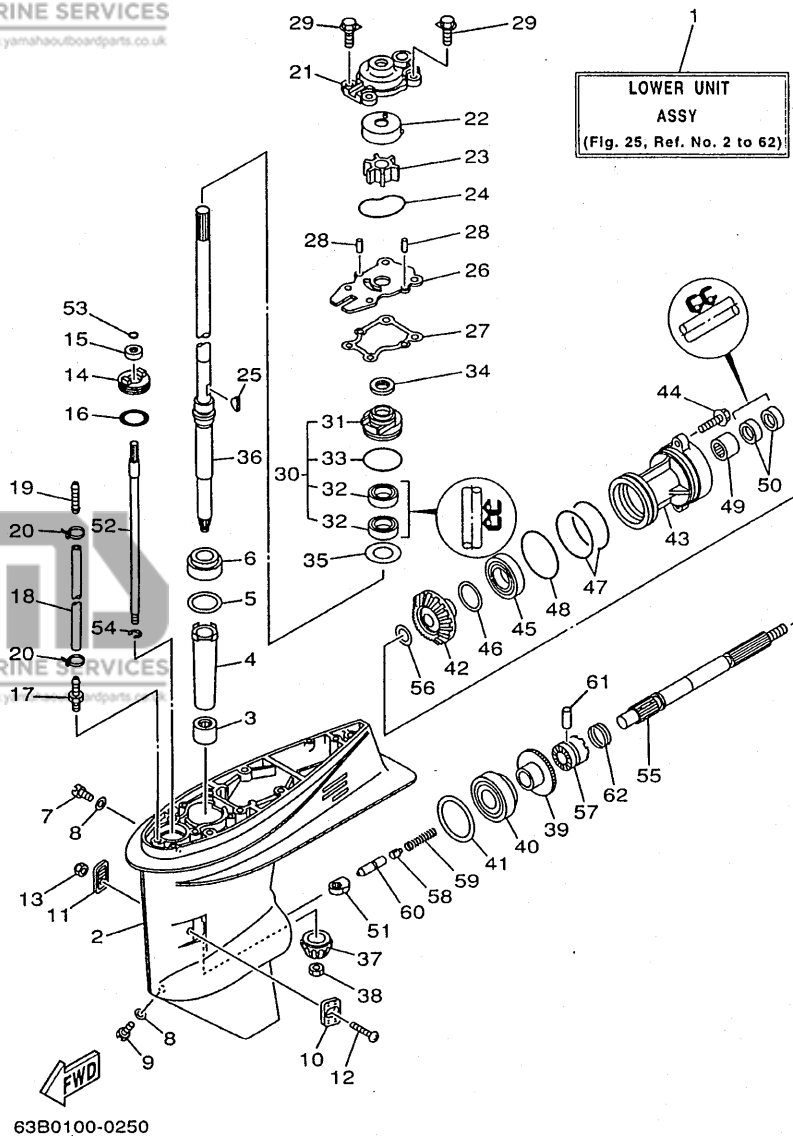


FIG. 25 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

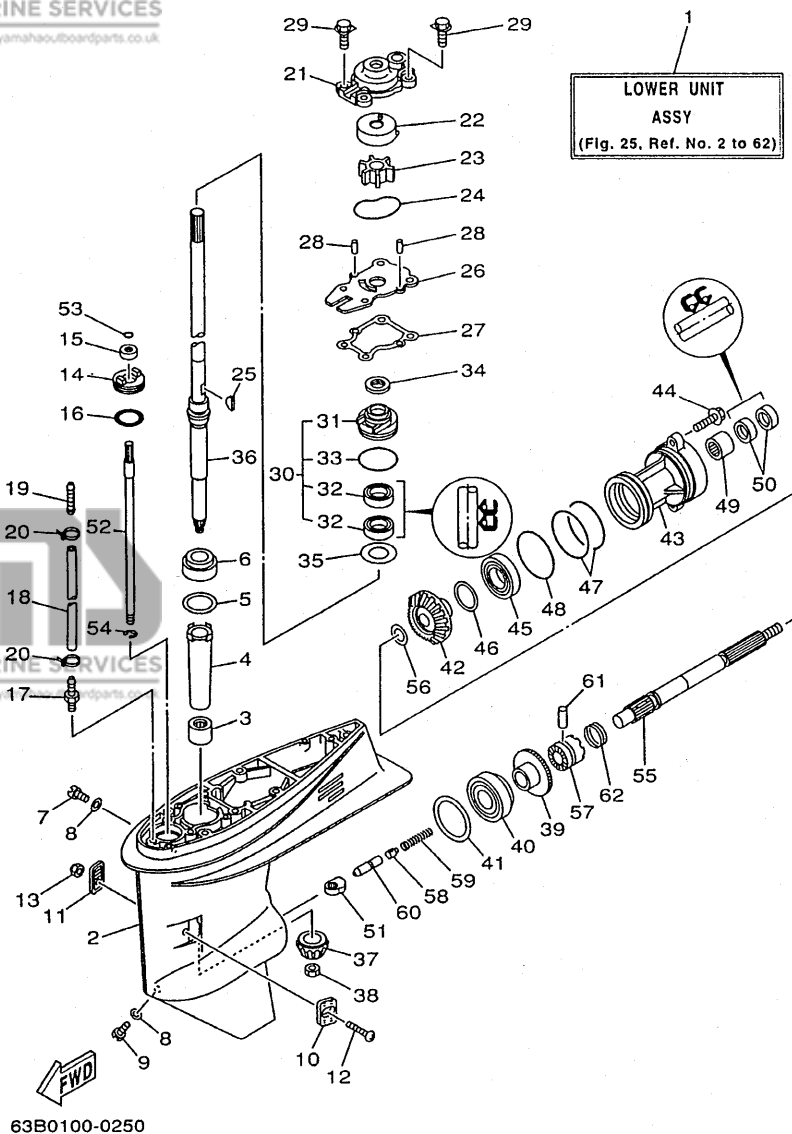
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
	63D-45300-01-4D	LOWER UNIT ASSY	1	1		1	1	S
	63D-45300-11-4D	UNITE INFÉRIEURE (ENS.)						L
2	63D-45301-02-4D	LOWER UNIT ASSY	1	1	1	1	1	
		UNITE INFÉRIEURE (ENS.)						
3	93315-32224	CASING, LOWER	1	1	1	1	1	
		BEQUILLE						
4	6H4-45536-00	BEARING	1	1	1	1	1	
		ROULEMENT						
5	663-45587-01-10	SLEEVE, DRIVE SHAFT	1	1	1	1	1	
		MANCHON, ARBRE, MOTEUR						
	663-45587-01-12	SHIM (T:0.10MM)	1	1	1	1	1	UR
		CALE (T:0.10MM)						
	663-45587-01-15	SHIM (T:0.12MM)	1	1	1	1	1	UR
		CALE (T:0.12MM)						
	663-45587-01-18	SHIM (T:0.15MM)	1	1	1	1	1	UR
		CALE (T:0.15MM)						
	663-45587-01-30	SHIM (T:0.18MM)	1	1	1	1	1	UR
		CALE (T:0.18MM)						
	663-45587-01-40	SHIM (T:0.30MM)	1	1	1	1	1	UR
		CALE (T:0.30MM)						
	663-45587-01-50	SHIM (T:0.40MM)	1	1	1	1	1	UR
		CALE (T:0.40MM)						
6	93332-00001	SHIM (T:0.50MM)	1	1	1	1	1	UR
		CALE (T:0.50MM)						
7	90340-08M04	BEARING	1	1	1	1	1	
		ROULEMENT						
8	90430-08020	PLUG, STRAIGHT SCREW	1	1	1	1	1	
		PLOT, FILET DROIT						
9	688-45341-00	GASKET	2	2	2	2	2	
		JOINT						
10	63D-45214-00	PLUG, DRAIN	1	1	1	1	1	
		BOUCHON DE VIDANGE						
11	63D-45215-00	COVER, WATER INLET	1	1	1	1	1	
		GRILLE, ENTREE D'EAU						
12	90142-05M06	COVER, WATER INLET	1	1	1	1	1	
		GRILLE, ENTREE D'EAU						
13	95380-05600	SCREW, COUNTERSUNK	1	1	1	1	1	
		VIS, TETE NOYEE						
14	63D-45321-00	NUT	1	1	1	1	1	
		ECROU						
15	93106-09014	PLATE	1	1	1	1	1	
		PLAQUETTE						
16	93210-33MG4	OIL SEAL	1	1	1	1	1	
		JOINT SPY						
17	6E5-45378-00	O-RING	1	1	1	1	1	
		JOINT TORIQUE						
18	90445-07ME9	NIPPLE, HOSE	1	1	1	1	1	
		RACCORD, TUYAU						
	90445-07M31	HOSE	1	1	1	1	1	S
		DURITE						
19	6E5-83558-10	HOSE	1	1	1	1	1	L
		DURITE						
		END, NIPPLE						
		RACCORD DE NIPPLE						

FIG. 25 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1	1	1		
20	90465-11M10	CLAMP BRIDE	2	2	2	2	2	
21	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	1	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	1	1	1	1	
23	6H3-44352-00	IMPELLER TURBINE	1	1	1	1	1	
24	93210-59MG7	O-RING JOINT TORIQUE	1	1	1	1	1	
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	1	1	
27	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	1	1	
28	93604-08062	PIN, DOWEL GOUJON	2	2	2	2	2	
29	90119-08M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	4	4	
30	63D-W4434-00	WATER PUMP HOUSING ASSY CORPS ENS., POMPE A EAU	1	1	1	1	1	
31	63D-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	1	1	
32	93101-25M57	OIL SEAL JOINT SPY	2	2	2	2	2	
33	93210-48MG8	O-RING JOINT TORIQUE	1	1	1	1	1	
34	63D-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	1	1	1	1	
35	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
36	63D-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		1	1	S
	63D-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1	1	1	L
37	6H4-45551-01	PINION PIGNON D'ATTAQUE	1	1	1	1	1	
38	90170-12138	NUT ECROU	1	1	1	1	1	
39	6H4-45560-01	GEAR PIGNON	1	1	1	1	1	
40	93332-00003	BEARING ROULEMENT	1	1	1	1	1	
41	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	1	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	1	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	1	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	1	1	UR

B6



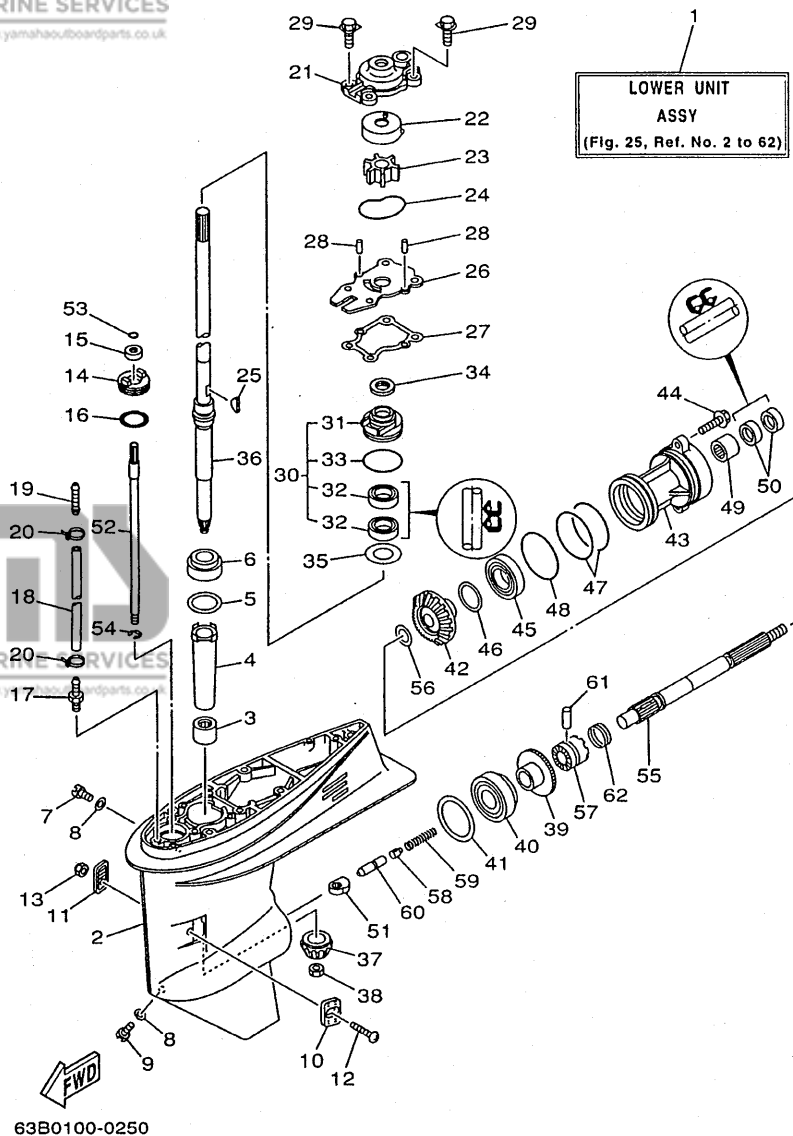


FIG. 25 LOWER CASING. DRIVE 1

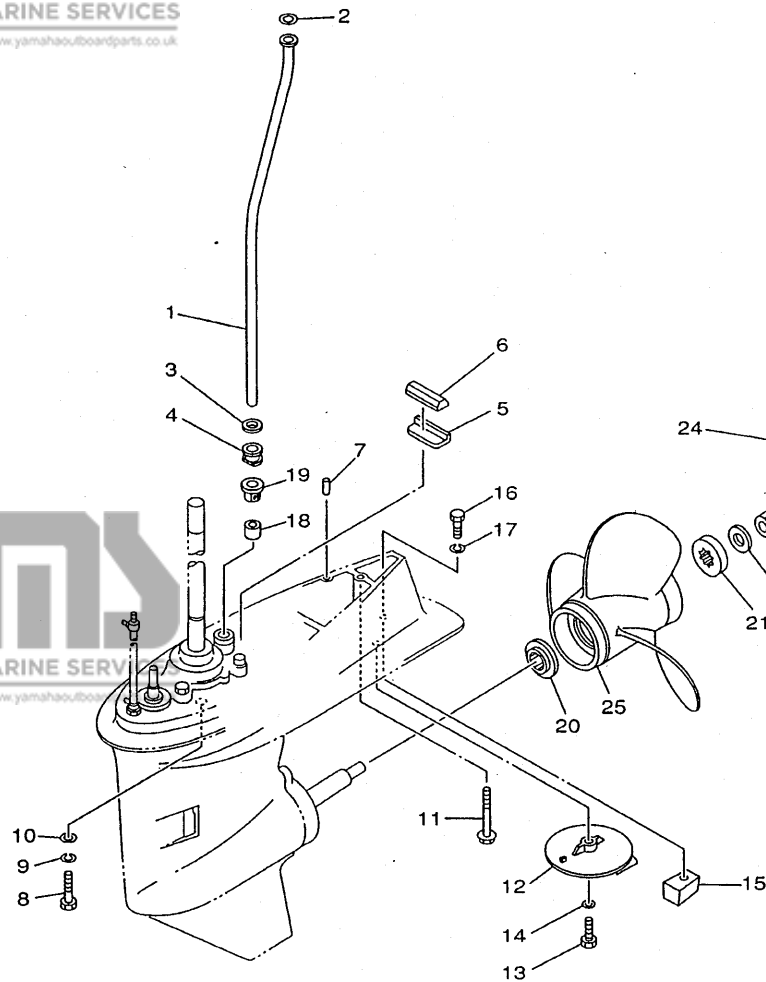
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
41	663-45567-01-30	SHIM (T:0.30MM)	1	1	1	1	1	UR
		CALE (T:0.30MM)						
	663-45567-01-40	SHIM (T:0.40MM)	1	1	1	1	1	UR
		CALE (T:0.40MM)						
	663-45567-01-50	SHIM (T:0.50MM)	1	1	1	1	1	UR
		CALE (T:0.50MM)						
42	6H4-45571-01	GEAR PIGNON	1	1	1	1	1	
43	63D-45361-02-4D	CAP. LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1	1	1	
44	90105-08M61	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	2	2	2	2	
45	93306-001U1	BEARING ROULEMENT	1	1	1	1	1	
46	63D-45577-00-10	SHIM (T:0.10MM)	1	1	1	1	1	UR
		CALE (T:0.10MM)						
	63D-45577-00-12	SHIM (T:0.12MM)	1	1	1	1	1	UR
		CALE (T:0.12MM)						
	63D-45577-00-15	SHIM (T:0.15MM)	1	1	1	1	1	UR
		CALE (T:0.15MM)						
	63D-45577-00-18	SHIM (T:0.18MM)	1	1	1	1	1	UR
		CALE (T:0.18MM)						
	63D-45577-00-30	SHIM (T:0.30MM)	1	1	1	1	1	UR
		CALE (T:0.30MM)						
	63D-45577-00-40	SHIM (T:0.40MM)	1	1	1	1	1	UR
		CALE (T:0.40MM)						
	63D-45577-00-50	SHIM (T:0.50MM)	1	1	1	1	1	UR
		CALE (T:0.50MM)						
47	93210-74MG5	O-RING JOINT TORIQUE	2	2	2	2	2	
48	93210-69MG6	O-RING JOINT TORIQUE	1	1	1	1	1	
49	93317-22204	BEARING ROULEMENT	1	1	1	1	1	
50	93101-22M00	OIL SEAL JOINT SPY	2	2	2	2	2	
51	663-44151-00	CAM, SHIFT CAME, INVERSION	1	1	1	1	1	
52	63D-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	1	1	1	1	
53	93210-07003	O-RING JOINT TORIQUE	1	1	1	1	1	
54	93430-08006	CIRCLIP CIRCLIP, TYPE S	1	1	1	1	1	
55	63D-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	1	1	1	
56	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
57	63D-45631-01	CLUTCH, DOG CRABOT	1	1	1	1	1	
58	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	1	1	1	1	
59	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	



BOITIER D'HELICE, TRANSMISSION 1

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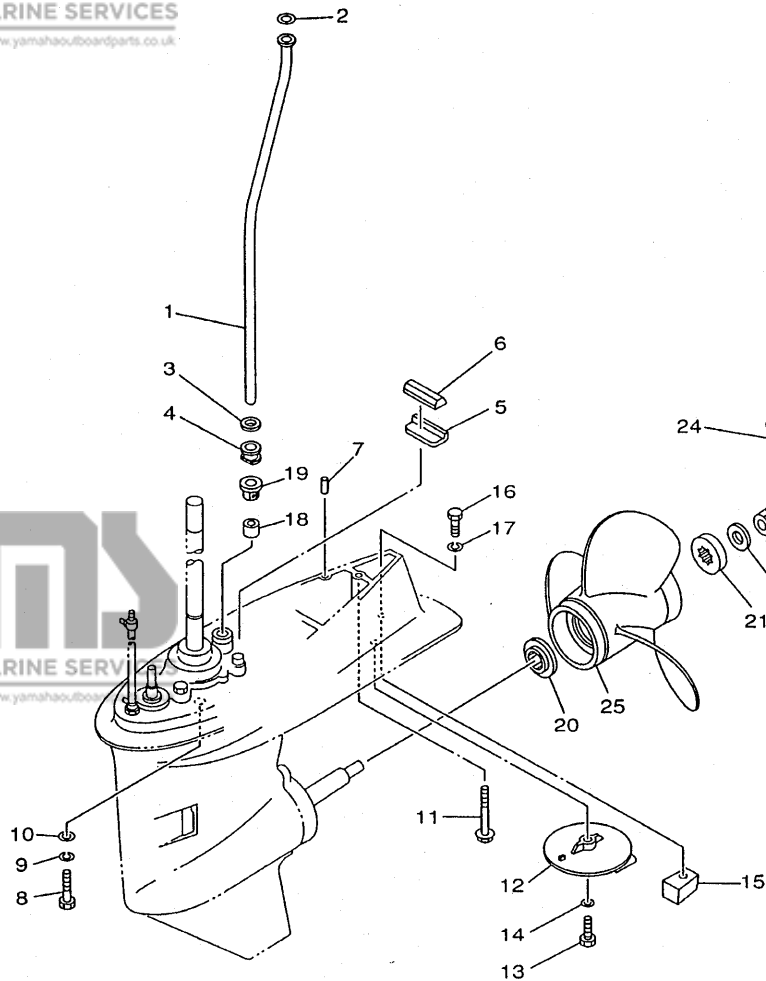


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FIG. 26 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-44361-00	TUBE, WATER TUBE D'EAU	1	1		1	1	S
	63D-44361-10	TUBE, WATER TUBE D'EAU	1	1	1	1	1	L
2	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
3	90430-12072	GASKET JOINT	1	1	1	1	1	
4	63D-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1	1	1	1	
5	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	1	1	1	
6	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1	1	1	
7	93606-12019	PIN, DOWEL GOUJON	2	2	2	2	2	
8	97075-10040	BOLT BOULON	4	4	4	4	4	
9	92995-10100	WASHER RONDELLE	4	4	4	4	4	
10	92995-10600	WASHER RONDELLE	4	4	4	4	4	
11	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	1	1	
12	664-45371-01	TAB-TRIM ANODE DERIVE	1	1	1	1	1	
13	97095-08025	BOLT BOULON	1	1	1	1	1	
14	92995-08100	WASHER RONDELLE	1	1	1	1	1	
15	67C-45251-00	ANODE ANODE	1	1	1	1	1	
16	97095-08035	BOLT BOULON	1	1	1	1	1	
17	92995-08100	WASHER RONDELLE	1	1	1	1	1	
18	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	1	1	
19	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	1	1	1	1	
20	663-45987-02	SPACER ENTRETOISE	1	1	1	1	1	
21	670-45997-02	SPACER ENTRETOISE	1	1	1	1	1	
22	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	1	1	
23	90171-16011	NUT, CASTLE ECROU, CRENELE	1	1	1	1	1	
24	91490-30025	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	1	
25	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1	1	1	1	1	UR
	663-45943-02-EL	PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G)	1	1	1	1	1	UR



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FIG. 26 LOWER CASING. DRIVE 2

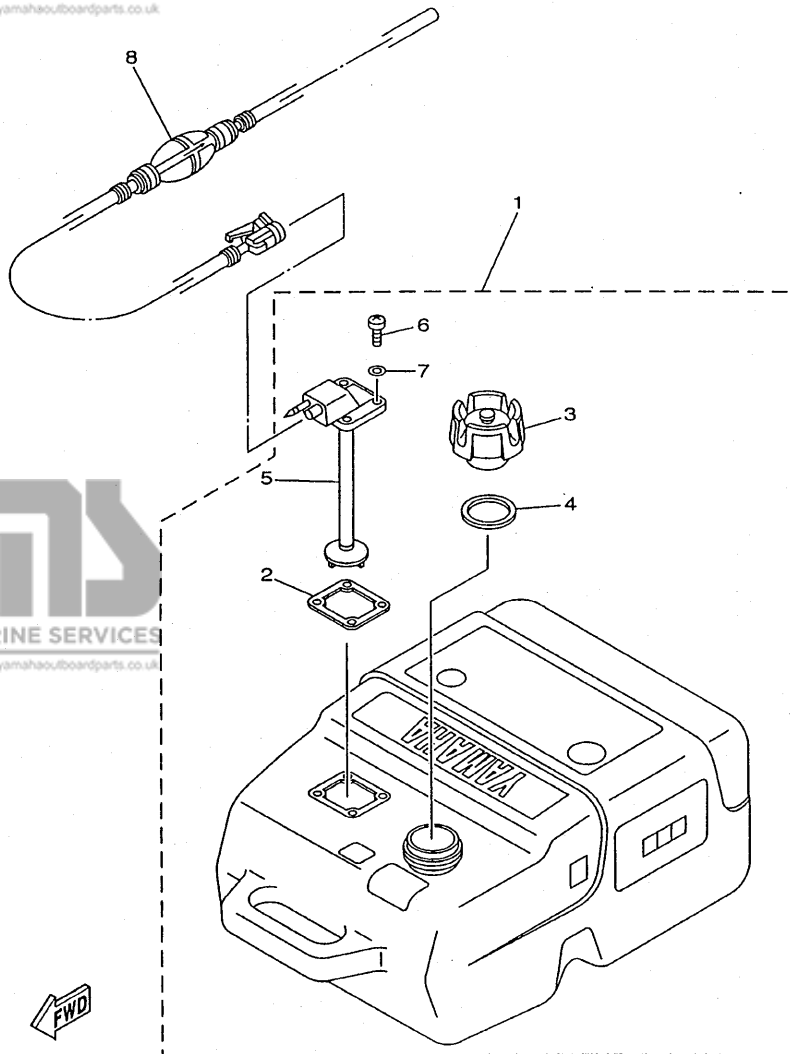
BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
25	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	1	1	1	1	UR
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1	1	1	1	1	UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1	1	1	1	1	UR
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	1	1	1	1	UR
	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G) HELICE (3X11-3/4"X10"-G)	1	1	1	1	1	UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1	1	1	1	1	UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1	1	1	1	UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	1	1	1	1	UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1	1	1	1	1	UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1	1	1	1	1	UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	1	1	1	1	UR WITH LIP CUP
	663-45930-00-98	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	1	1	1	1	UR
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1	1	1	1	1	UR
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	1	1	1	1	UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1	1	1	1	1	UR
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1	1	1	1	1	UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1	1	1	1	1	UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1	1	1	1	1	UR
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1	1	1	1	1	UR

FIG. 27 FUEL TANK

RESERVOIR A CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EO	MO	MDO	EO	MO	MDO	REMARKS REMARQUES
1	6YK-24201-01	FUEL TANK ASSY RESERVOIR A ESSENCE (ENS.)	1	1	1	1	1	1	1	1	1	AP PLASTIC, 25L, "SCEPTER"
2	6YL-24268-01	.GASKET, FUEL METER .JOINT, JAUGE A CARBURANT	1	1	1	1	1	1	1	1	1	
3	6YK-24610-00	.CAP ASSY .BOUCHON	1	1	1	1	1	1	1	1	1	WITH INDICATOR
4	6YL-24641-00	.GASKET, CAP 1 .JOINT 1, BOUCHON	1	1	1	1	1	1	1	1	1	
5	6YK-24260-01	.FUEL METER ASSY .INDICATEUR DE CARBURANT	1	1	1	1	1	1	1	1	1	
6	90157-05M16	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	4	4	4	4	4	4	4	4	
7	6YL-24329-00	.SEAL .JOINT	4	4	4	4	4	4	4	4	4	
8	6YL-24306-51	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1	1	1	1	1	1	1	1	1	AP



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62Y0010-5200

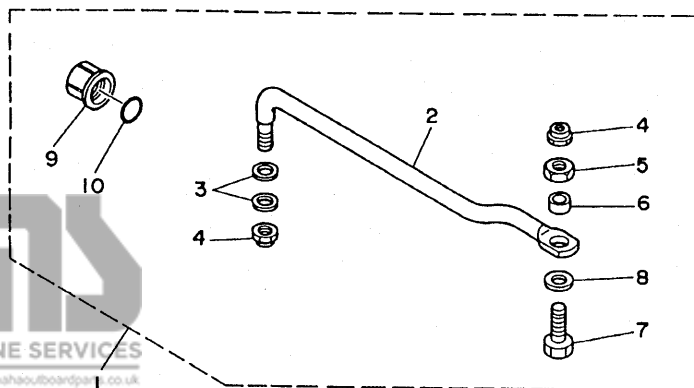
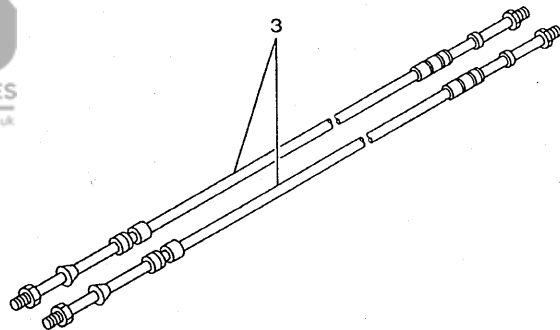
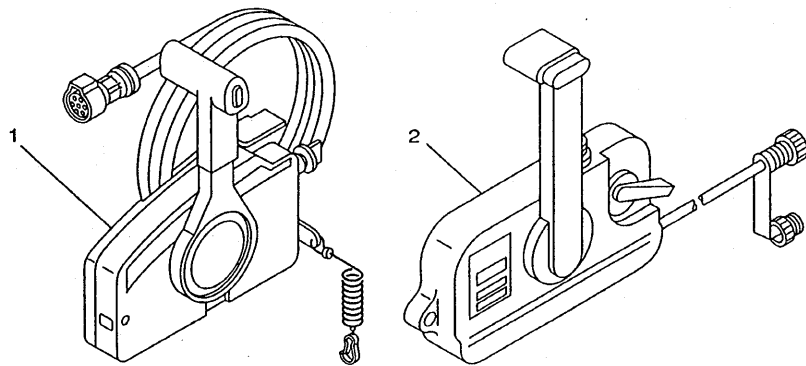


FIG. 28 STEERING GUIDE

FIXATION DE DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	1	1	1	1	AP "EXCEPT MHO"
2	63D-61351-00	.ROD, STEERING LINK .RENOI DE DIRECTION	1	1	1	1	1	
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	2	2	2	2	
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	2	2	2	2	
5	90170-09M03	.NUT .ECROU	1	1	1	1	1	
6	90387-10M42	.COLLAR .COLLERETTE	1	1	1	1	1	
7	90101-09M01	.BOLT .BOULON	1	1	1	1	1	
8	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	1	1	
9	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	1	1	1	1	
10	93210-16275	.O-RING .JOINT TORIQUE	1	1	1	1	1	



67D0ACC-9040

FIG. 29 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
	703-48205-A2	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE					1	AP WITH PT/T SW.
	703-48201-A1	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1			1		AP
2	701-48130-E0	REMOTE CONTROL ASSY (RIGHT) BOITIER DE COMMANDE A DISTANCE		1	1			AP WITH NEUTRAL LOCK
3	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F	2	2	2	2	2	UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F CABLE, COMMANDE A DISTANCE	2	2	2	2	2	UR
	701-48320-30	CABLE, REMOTE CONTROL L=14F CABLE, COMMANDE A DISTANCE:14F	2	2	2	2	2	UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2	2	2	2	UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2	2	2	2	UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2	2	2	2	UR

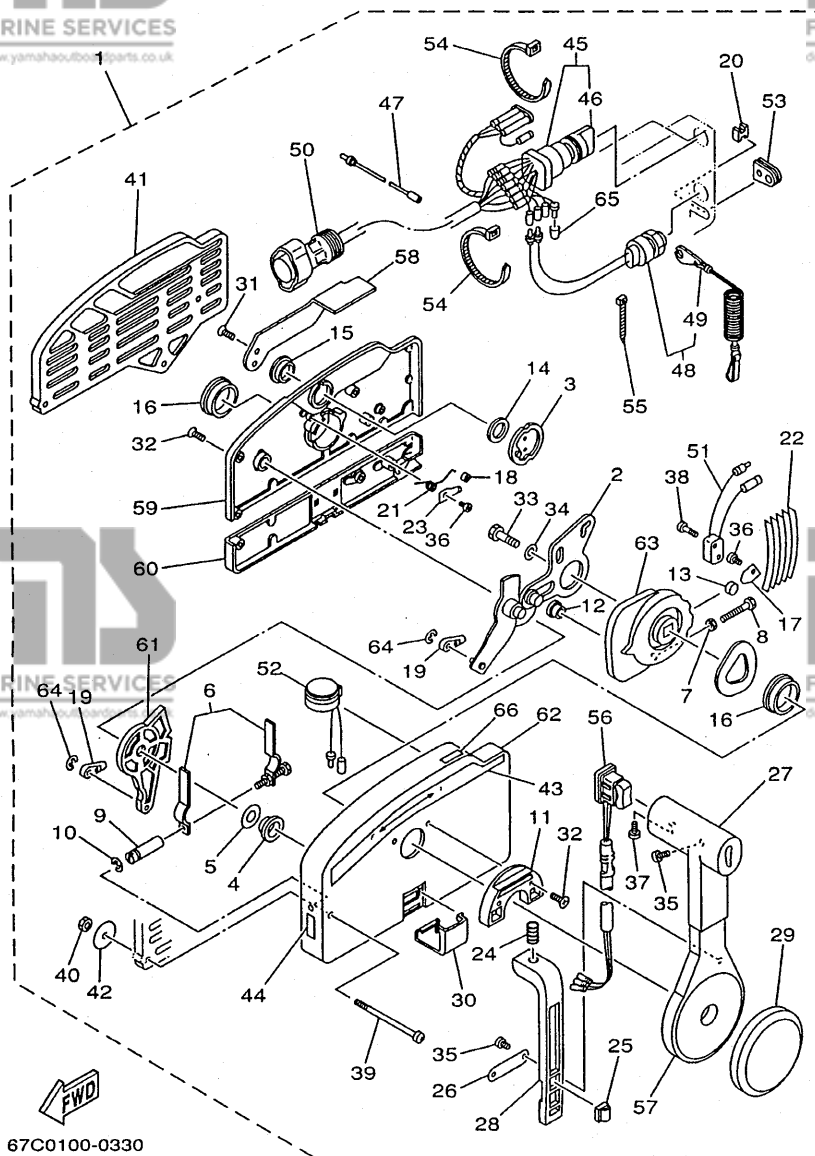


FIG. 30 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
	703-48205-A2	REMOTE CONTROL ASSY (10P)						1 AP WITH PT/T SW.
	703-48201-A1	BOITIER DE COMMANDE A DISTANCE	1			1		AP
2	703-48261-01	.ARM, THROTTLE	1			1	1	
3	703-48153-00	.BRAS, ACCELERATION	1			1	1	
4	703-48235-00	.SHAFT, FREE ACCEL.	1			1	1	
5	703-48268-00	.AXE	1			1	1	
6	703-48264-00	.BUSHING	1			1	1	
7	95380-05600	.COUSSINET	1			1	1	
8	97380-05025	.SPACER	1			1	1	
9	703-48265-00	.ENTRETOISE	1			1	1	
10	93430-06024	.THROTTLE, FRICTION	1			1	1	
11	703-48245-00	.ACCELERATION	1			1	1	
12	703-48252-00	.NUT	1			1	1	
13	701-48248-00	.ECROU	1			1	1	
14	703-48198-00	.BOLT	1			1	1	
15	703-48243-00	.BOULON	1			1	1	
16	703-48236-00	.SHAFT, FRICTION	1			1	1	
17	703-48189-00	.AXE, COPILOTE	1			1	1	
18	703-48234-00	.CIRCLIP	3			3	3	
19	703-48345-01	.CIRCLIP, TYPE S	1			1	1	
20	703-48358-00	.PLATE, LOCK	1			1	1	
21	703-48244-00	.PLAQUE, VERROU	1			1	1	
22	703-48238-00	.ROLLER, CAM	1			1	1	
23	703-48246-00	.POULIE	1			1	1	
24	703-48227-00	.ROLLER, FREE ACCEL.	1			1	1	
25	703-82594-00	.POULIE	1			1	1	
26	703-48226-00	.WASHER, WAVE	1			1	1	
27	703-48227-00	.RONDELLE, ELASTIQUE ONDULEE	1			1	1	
28	703-48227-00	.BUSHING	1			1	1	
29	703-48226-00	.COUSSINET	1			1	1	
30	703-48226-00	.BUSHING 1	2			2	2	
31	703-48226-00	.POULIE	1			1	1	
32	703-48226-00	.RETAINER	1			1	1	
33	703-48226-00	.FLASQUE	1			1	1	
34	703-48226-00	.ROLLER, DETENT	1			1	1	
35	703-48226-00	.POULIE	1			1	1	
36	703-48226-00	.CABLE END, REMOTE CONTROL 2	2			2	2	
37	703-48226-00	.CHAPE CABLE	1			1	1	
38	703-48226-00	.ANCHOR, CABLE	1			1	1	
39	703-48226-00	.COLLIER	1			1	1	
40	703-48226-00	.SPRING, FREE ACCEL.	1			1	1	
41	703-48226-00	.RESSORT	1			1	1	
42	703-48226-00	.SPRING, DETENT	5			5	5	
43	703-48226-00	.RESSORT	1			1	1	
44	703-48226-00	.SPACER	1			1	1	
45	703-48226-00	.ENTRETOISE	1			1	1	
46	703-48226-00	.SPRING, NEUTRAL LOCK	1			1	1	
47	703-48226-00	.RESSORT	1			1	1	
48	703-48226-00	.CLAMP	1			1	1	
49	703-48226-00	.BRIDE	1			1	1	
50	703-48226-00	.PLATE, STOPPER	1			1	1	
51	703-48226-00	.PLAQUETTE	1			1	1	

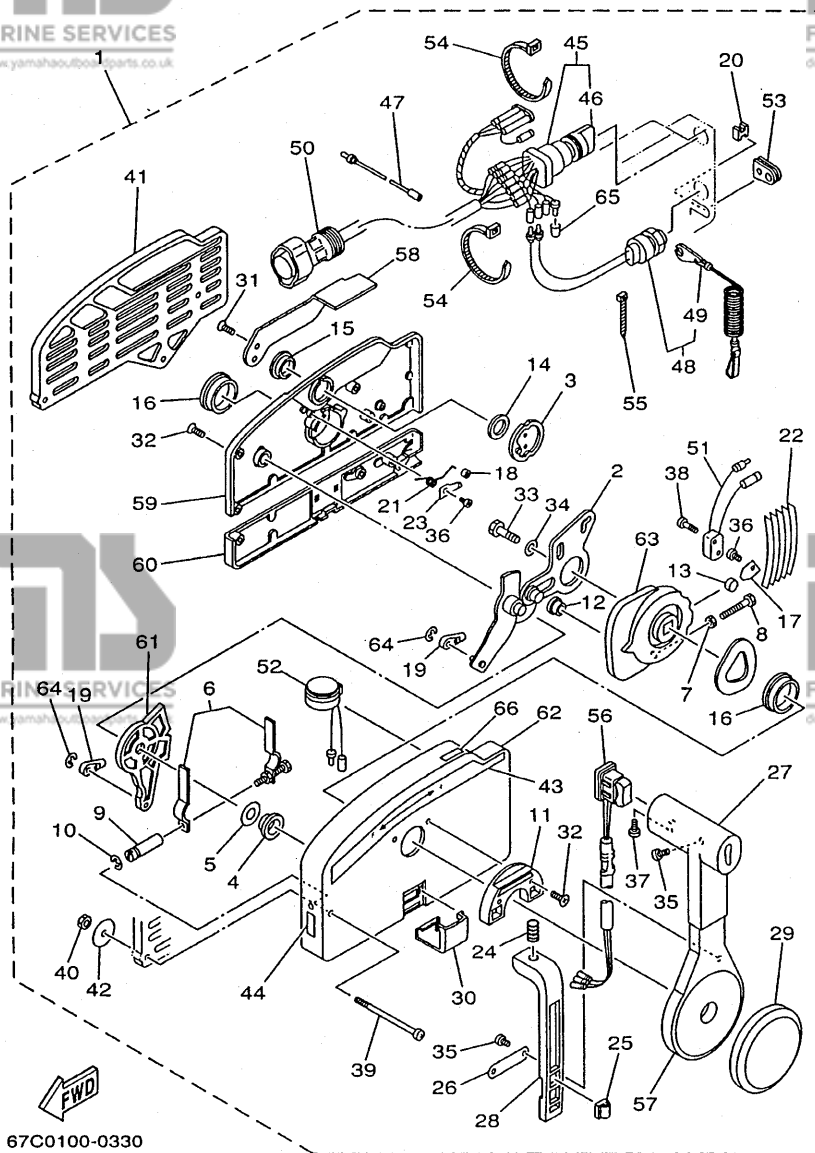
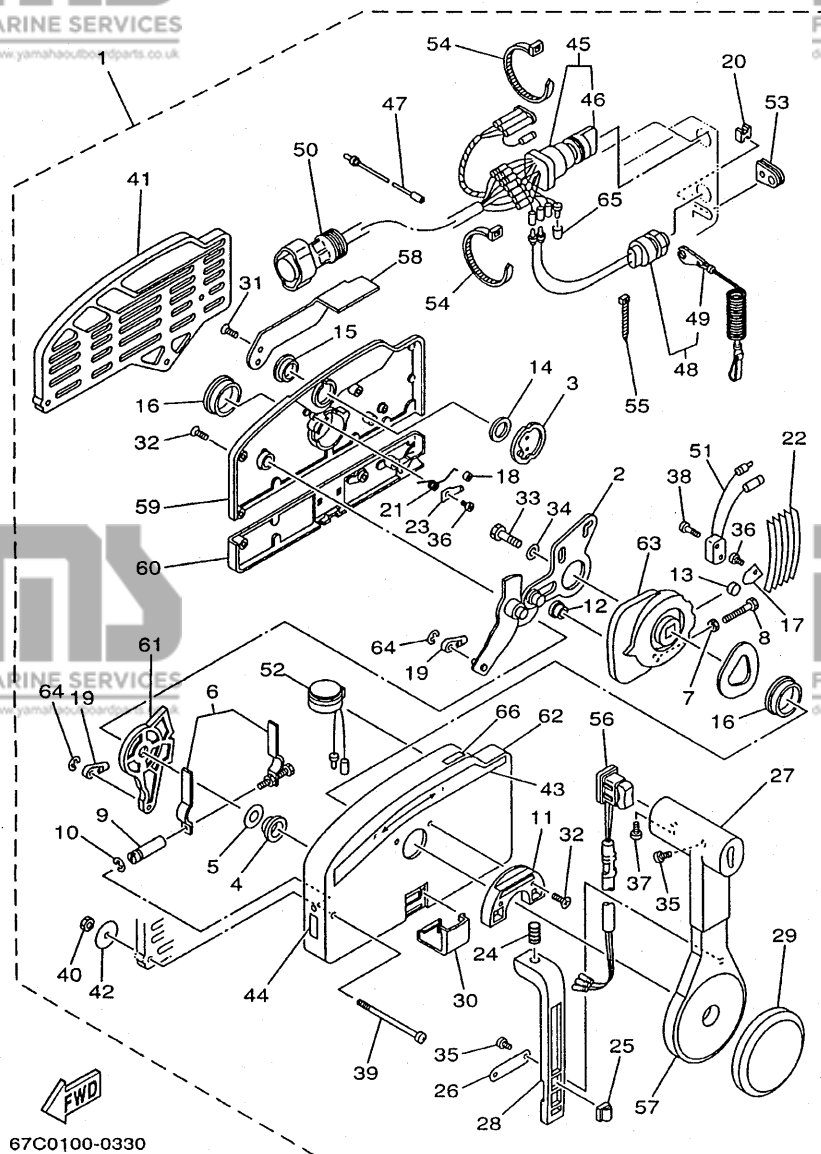


FIG. 30 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1			1	1	SINGLE
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1			1	1	
29	703-48225-00	.COVER .COUVERCLE	1			1	1	
30	703-48219-00	.COVER, LEAD .COUVERCLE	1			1	1	
31	703-48281-00	.SCREW .VIS	2			2	2	
32	703-48282-00	.SCREW .VIS	7			7	7	
33	97095-08030	.BOLT .BOULON	1			1	1	
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1			1	1	
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3			3	3	
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2			2	2	
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1			1	1	
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2			2	2	
39	703-48291-10	.SCREW (M6) .VIS (M6)	3			3	3	
40	95380-06600	.NUT, HEXAGON .ECROU	3			3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1			1	1	SINGLE
42	701-48287-00	.WASHER .RONDELLE	3			3	3	
43	703-48215-00	.GRAPHIC .ADHESIF	1			1	1	
44	702-48217-00	.MARK .ETIQUETTE	1			1	1	
45	703-82510-11	.MAIN SWITCH ASSY (10P) .CONTACTEUR A CLEF COMPLET (10P)	1			1	1	FOR PRIME START MODEL
46	676-82577-00	.CAP, KEY .CABOCHON	1			1	1	
47	703-82531-00	.WIRE, LEAD .FIL	1			1	1	
48	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1			1	1	
49	682-82556-00	.STOPPER .PLAQUETTE	1			1	1	
50	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU	1			1	1	L:5M (10P)
51	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1			1	1	
52	703-83383-A0	.BUZZER .RONFLEUR	1			1	1	
53	703-48284-00	.GROMMET .PASSE-FIL	1			1	1	

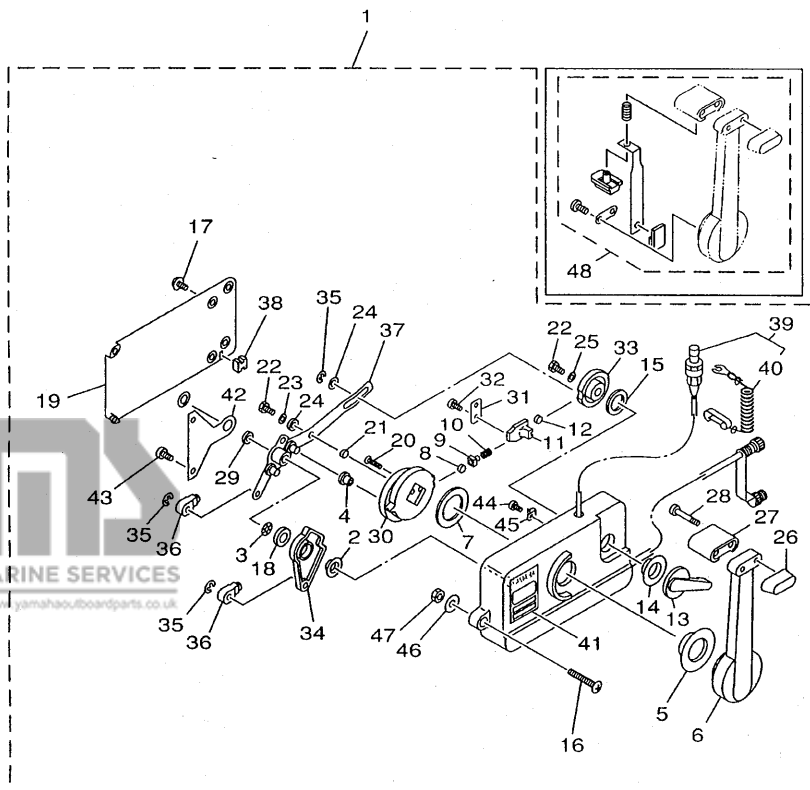
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FIG. 30 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
54	90464-13080	.CLAMP	2			2	2	
55	703-82592-00	.BRIDE	1			1	1	
56	703-82563-01	.BAND						
		.COLLIER						
	703-82563-01	.TRIM & TILT SWITCH ASSY						
	703-82563-01	.INCLINER ET PARER COMMUTEUR						
	703-8224-00	.COVER, CONTROL LEVER	1			1		WITHOUT PT/T SW.
		.COUVERCLE						
57	703-48221-00	.LEVER, CONTROL	1			1	1	
		.LEVIER, COMMANDE						
58	703-48152-00	.KNOB, FREE ACCEL.	1			1	1	
		.BOUTON						
59	703-48212-00	.BACK PLATE 1	1			1	1	
		.PLAQUETTE 1						
60	703-48213-00	.BACK PLATE 2	1			1	1	
		.PLAQUETTE 2						
61	703-48271-00	.ARM, SHIFT	1			1	1	
		.BRAS						
62	703-48211-01	.HOUSING,1	1			1	1	
		.CORPS						
63	703-48232-00	.GEAR	1			1	1	
		.PIGNON						
64	93430-06024	.CIRCLIP	2			2	2	
		.CIRCLIP, TYPE S						
65	703-82542-00	.CAP	1			1	1	
		.COUVERCLE						
66	703-48218-00	.GRAPHIC	1			1	1	
		.ADHESIF						



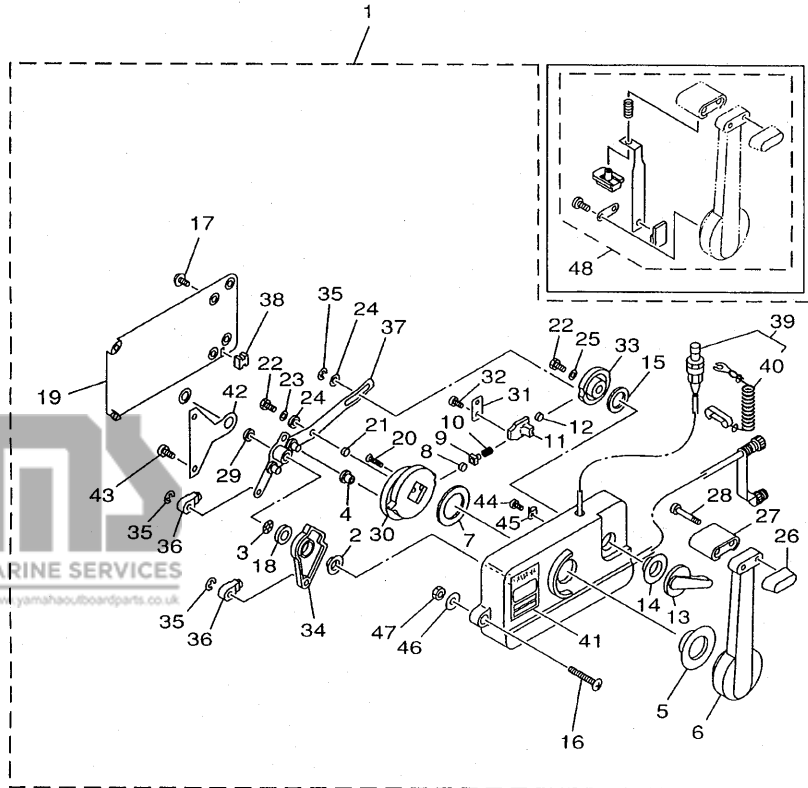
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FIG. 31 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

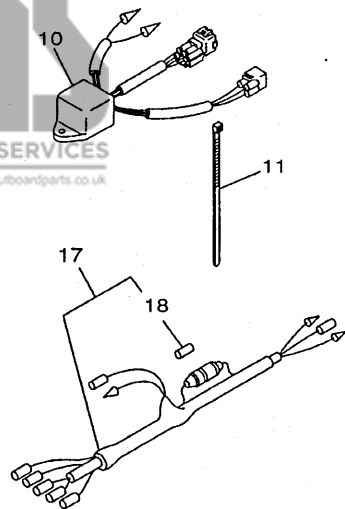
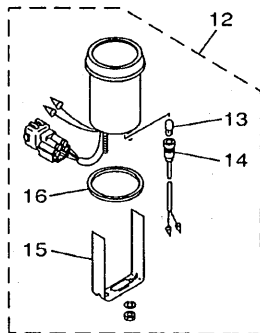
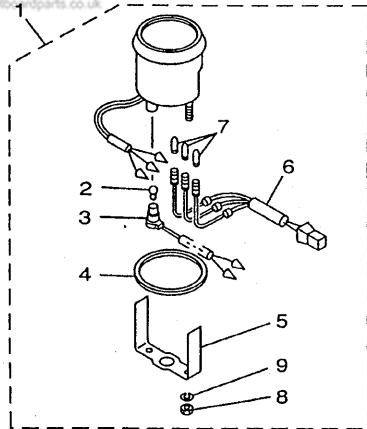
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	701-48130-E0	REMOTE CONTROL ASSY (RIGHT) BOITIER DE COMMANDE A DISTANCE		1	1			AP WITH NEUTRAL LOCK
2	701-48235-00	.BUSHING .COUSSINET		1	1			
3	701-48197-10	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE		1	1			
4	701-48252-00	.ROLLER, CAM .POULIE		1	1			
5	701-48234-00	.BUSHING 1 .POULIE		1	1			
6	701-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE		1	1			
7	701-48196-11	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE		1	1			
8	701-48236-00	.ROLLER, DETENT .POULIE		1	1			
9	702-48237-00	.ADAPTOR .ADAPTEUR		1	1			
10	702-48238-00	.SPRING, DETENT .RESSORT		1	1			
11	701-48249-00	.ADAPTOR, SPRING .ADAPTEUR		1	1			
12	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		1	1			
13	701-48152-11	.KNOB, FREE ACCEL. .BOUTON		1	1			
14	701-48243-00	.BUSHING .COUSSINET		1	1			
15	701-48198-10	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE		1	1			
16	701-48281-10	.SCREW .VIS		3	3			
17	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		4	4			
18	701-48268-00	.SPACER .ENTRETOISE		1	1			
19	701-48213-00	.BACK PLATE 2 .PLAQUETTE 2		1	1			
20	98780-06025	.SCREW, FLAT HEAD .VIS, TETE PLATE		2	2			
21	701-48255-00	.COLLAR .ENTRETOISE		1	1			
22	97080-06018	.BOLT .BOULON		2	2			
23	702-48288-00	.WASHER, PLAIN .RONDELLE, PLATE		1	1			
24	701-48246-00	.SPACER .ENTRETOISE		2	2			
25	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		1	1			
26	701-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1	1			
27	701-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1	1			

FIG. 31 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
28	98580-05555	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		2	2			
29	701-48266-00	.SPACER .ENTRETOISE		1	1			
30	701-48232-00	.GEAR .PIGNON		1	1			
31	701-48189-11	.RETAINER .FLASQUE		1	1			
32	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		2	2			
33	701-48153-12	.SHAFT, FREE ACCEL. .AXE		1	1			
34	701-48271-00	.ARM, SHIFT .BRAS		1	1			
35	93430-06024	.CIRCLIP .CIRCLIP, TYPE S		3	3			
36	703-48345-01	.CABLE END,REMOTE CONTROL 2 .CHAPE CABLE		2	2			
37	701-48261-20	.ARM, THROTTLE .BRAS, ACCELERATION		1	1			
38	701-48358-00	.ANCHOR, CABLE .COLLIER		1	1			
39	701-82575-53	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT		1	1			
40	682-82556-00	.STOPPER .PLAQUETTE		1	1			
41	701-48126-00	.GRAPHIC .ADHESIF		1	1			
42	701-48133-00	.PLATE, LINK .PLAQUE, BIELLETTE		1	1			
43	98580-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		2	2			
44	701-48283-00	.SCREW .VIS		1	1			
45	701-82594-00	.CLAMP .BRIDE		1	1			
46	701-48287-00	.WASHER .RONDELLE		3	3			
47	95380-06600	.NUT, HEXAGON .ECROU		3	3			
48	701-48280-00	.NEUTRAL LOCK KIT .KIT DE VERROU NEUTRAL		1	1			



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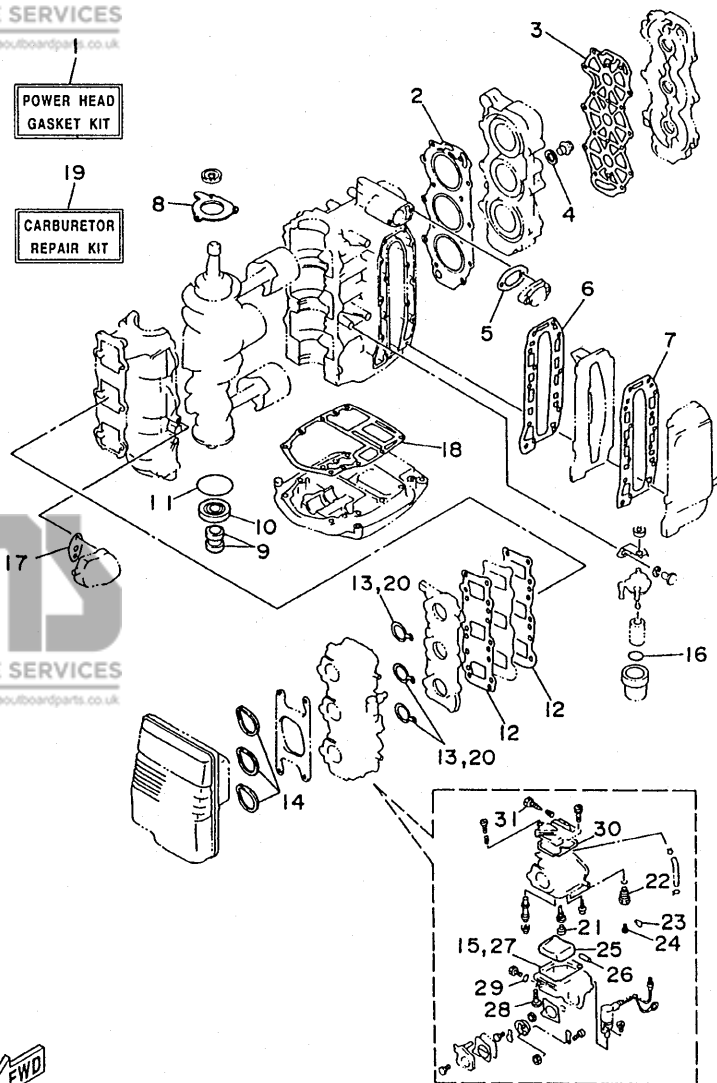


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FIG. 32 METER

COMPTEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	6Y5-83540-05	TACHOMETER ASSY COMPTE-TOURS CPLT						1 AP WITH OIL LAMP
2	6Y5-83517-00	.BULB (12V-1.7W, T10) .AMPOULE (12V-1.7W, T10)					1	
3	6Y5-83536-10	.SOCKET, METER .DOUILLE, COMPTEUR					1	
4	6Y5-83523-00	.DAMPER .AMORTISSEUR					1	
5	6Y5-83514-00	.PLATE, FITTING .PLAQUE, FIXATION					1	
6	6Y5-83509-03	.SOCKET CORD ASSY .CORDON DE FIL CPLT					1	
7	6Y5-83518-00	.BULB (12V-1.7W, T6.5) .AMPOULE (12V-1.7W, T6.5)					3	
8	95303-05600	.NUT .ECROU					2	
9	92903-05100	.WASHER, SPRING .RONDELLE, GROWER					2	
10	6Y5-81950-02	RELAY ASSY RELAIS COMPLET					1	AP
11	90465-13M18	CLAMP BRIDE					1	AP
12	6Y5-83670-11	TRIM METER ASSY. INCLINER-METRE					1	AP
13	6Y5-83518-00	.BULB (12V-1.7W, T6.5) .AMPOULE (12V-1.7W, T6.5)					1	
14	6Y5-83536-00	.SOCKET, METER .DOUILLE, COMPTEUR					1	
15	6Y5-83577-00	.PLATE, FITTING .PLAQUE, FIXATION					1	
16	688-83664-00	.DAMPER .AMORTISSEUR					1	
17	6Y5-83553-00	WIRE, LEAD FIL					1	AP
18	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)					1	
19	6Y5-82117-00	WIRE, LEAD (BLACK) FIL (NOIR)					1	AP
20	6R3-82521-70	WIRE, LEAD FIL					1	AP 7M
21	6R3-82553-70	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU					1	AP 4P,7M



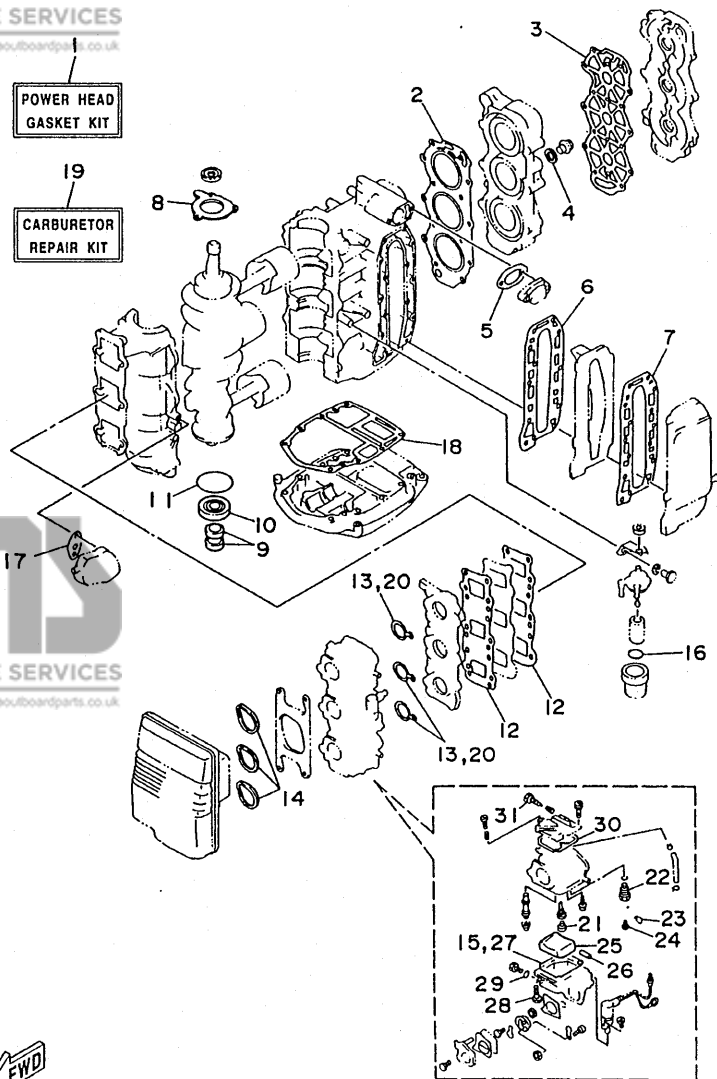
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FIG. 33 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
1	63D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	1	1	
2	63D-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	1	1	
3	63D-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	1	1	1	
4	90430-14115	.GASKET .JOINT	1	1	1	1	1	
5	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	1	1	
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	1	1	
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	1	1	1	1	
9	93104-16M01	.OIL SEAL .JOINT SPY	2	2	2	2	2	
10	93102-25M28	.OIL SEAL .JOINT SPY	1	1	1	1	1	
11	93210-58M21	.O-RING .JOINT TORIQUE	1	1	1	1	1	
12	6H4-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	2	2	2	2	
13	6H4-14198-01	.GASKET .JOINT	3	3	3	3	3	
14	6H3-14457-01	.SEAL .JOINT	3	3	3	3	3	
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	3	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	1	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	1	1	1	1	
18	6H4-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	1	1	
19	6H4-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	1	1	
20	6H4-14198-01	.GASKET .JOINT	3	3	3	3	3	
21	676-14966-00	.CAP .CAPUCHON	3	3	3	3	3	
22	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	3	3	3	3	
23	663-14159-00	.CLIP .JONC	3	3	3	3	3	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	3	3	3	3	
25	6H4-14985-01	.FLOAT .FLOTTEUR	3	3	3	3	3	
26	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	3	3	3	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	3	3	

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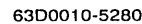


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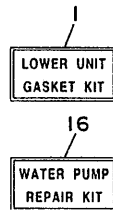
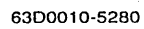
FIG. 33 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	EO	MO	MDO	EDO	ETO	REMARKS REMARQUES
28	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	3	3	3	3	
29	93210-04230	.O-RING .JOINT TORIQUE	3	3	3	3	3	
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	3	3	3	3	
31	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	3	3	3	3	



27 63D-44322-40



28 63D-44323-40 .OUTER PLATE, CARTRIDGE
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E2

PART NO. NO. PIECES	REF. NO.
63D-W0001-00	33 - 1
63D-W0001-20	34 - 1
6H4-W0004-00	4 - 2
63D-W0070-10	1 - 11
63D-W0078-0A	34 - 26
63D-W0078-01	34 - 16
63D-W0084-00-4D	17 - 1
63D-W0090-10-4D	2 - 1
63D-W0090-30-4D	2 - 1
6H4-W0093-03	33 - 19
656-W2810-02	8 - 37
63D-W4434-00	25 - 30
63D-11111-00-94	2 - 22
6H4-11119-00	2 - 18
63D-11181-A1	2 - 23
63D-11191-00-9M	2 - 26
63D-11193-A0	2 - 27
688-11325-00	33 - 3
650-11370-00	2 - 20
688-11370-00	2 - 3
6H4-11372-00	2 - 5
6H4-11400-14	3 - 8
6H4-11536-00	3 - 9
6H4-11537-01	6 - 4
6H4-11545-00	7 - 4
63D-11603-00	10 - 14
63D-11604-00	3 - 14
63D-11605-00	3 - 14
6H4-11631-01-95	3 - 13
648-11633-00	3 - 15
6H4-11634-01	3 - 18
6H4-11635-01	3 - 13
6H4-11636-01	3 - 13
6H4-11641-00	3 - 17
6E5-12411-20	2 - 31
6H4-12413-00-9M	2 - 32
6J8-12414-A0	2 - 33
61A-12414-A0	33 - 5
6H1-13117-01	6 - 5
6E9-13183-70	7 - 5
63D-13200-00	6 - 44
63D-13200-00	7 - 46
63D-13200-00	6 - 1
63D-13200-00	7 - 1
6J8-13411-00	6 - 35

PART NO. NO. PIECES	REF. NO.
6J8-13411-00	7 - 37
6J8-13414-00	6 - 36
6L2-13416-00	7 - 38
6L2-13416-00	6 - 37
63D-13436-40	7 - 39
63D-13436-40	1 - 12
6H5-13610-00	4 - 1
6H4-13621-A1	4 - 8
6H4-13624-01-94	33 - 12
6H4-13641-12-94	4 - 7
6H4-13641-30-94	4 - 5
6H3-14137-00	4 - 5
6H3-14146-10	5 - 32
6H4-14146-10	5 - 16
6H4-14146-00	5 - 16
6H4-14146-10	5 - 15
6H4-14147-00	5 - 30
663-14159-00	33 - 30
676-14186-00	5 - 12
676-14186-00	33 - 23
6H4-14198-01	33 - 24
6H4-14198-01	4 - 11
62W-14301-00	33 - 13
62X-14301-00	33 - 20
63B-14301-00	5 - 1
63D-14301-00	5 - 1
62W-14302-00	5 - 2
62X-14302-00	5 - 2
63B-14302-00	5 - 2
63D-14302-00	5 - 2
62W-14303-00	5 - 3
62X-14303-00	5 - 3
63B-14303-00	5 - 3
63D-14303-00	5 - 3
6A0-14325-00	8 - 24
6H3-14349-00	4 - 30
63D-14380-00	5 - 33
6H4-14406-00	5 - 34
6H4-14431-02	4 - 12
6H4-14431-13	4 - 14
6H3-14457-01	4 - 15
6H1-14485-00	33 - 14
624-14485-00	4 - 6
624-14485-00	2 - 4

PART NO. NO. PIECES	REF. NO.
624-14485-00	2 - 6
63V-14523-00	5 - 7
6H4-14548-00	5 - 10
679-14555-00	33 - 26
6H4-14567-00	5 - 25
6H2-14578-00	5 - 31
6H4-14590-00	5 - 9
6K5-14592-00	5 - 27
63D-14711-00-5B	33 - 22
63D-14711-11-5B	5 - 5
692-14923-00	24 - 11
63D-14943-81	24 - 11
676-14943-30	5 - 26
676-14943-32	33 - 31
676-14943-33	5 - 22
62W-14947-00	5 - 22
62X-14947-00	5 - 21
63D-14947-00	5 - 24
6H4-14948-11	5 - 24
62X-14948-12	5 - 24
676-14966-00	5 - 23
6H3-14980-10	33 - 21
6H4-14980-00	5 - 18
6H4-14984-00	5 - 18
6H4-14985-01	5 - 17
6H3-14992-00	33 - 15
6H4-15100-13-94	33 - 27
6H4-15100-30-94	5 - 14
6H4-15359-04-94	33 - 25
6H4-15369-A1	5 - 19
6H4-15396-03-5B	2 - 2
6H4-15705-00	2 - 2
6H4-15710-04-4D	10 - 3
6H4-15711-02-94	3 - 1
6H4-15714-00	33 - 8
6H4-15717-01	9 - 27
6H4-15723-01-94	9 - 1
6J8-15723-E1-94	9 - 2
676-15741-03	9 - 19
63D-15746-00	9 - 39
656-15748-00	15 - 28
6F5-15752-00	9 - 25
689-15755-01	9 - 25
6H4-15758-01-4D	9 - 25
6H4-15761-00	9 - 4
6H4-15762-00	1 - 2
63D-15770-00	9 - 7
63D-15771-00-94	9 - 47
6H4-15772-02-94	9 - 31
63D-15774-00	15 - 20
6F5-15779-02	9 - 36
6H4-15787-01	15 - 25
6A0-15789-00	18 - 30
63D-21707-00	9 - 17
63D-21707-10	8 - 20
6H3-21732-00	5 - 29
6H3-21735-00	5 - 40
63D-21744-00	8 - 7
63D-2175R-00	8 - 5
6H4-21752-00	8 - 6
6H1-21757-00	8 - 9
6J8-21758-00	27 - 3
63D-2176M-00	6 - 34
63D-2177H-00	7 - 29
6H4-21770-00	6 - 30
1UF-22434-00	27 - 4
62X-22471-00	17 - 34
6YK-24201-01	8 - 38
6YK-24260-01	2 - 37
6YL-24268-01	2 - 38
6G1-24304-02	33 - 6
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