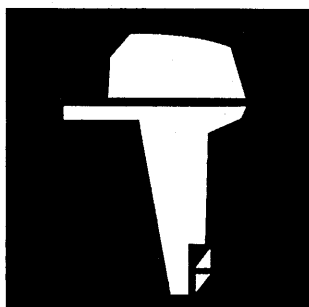




**PARTS
CATALOGUE
CATALOGUE
DE PIECES DETACHEES**

30DEO '01 (6J80)

30DMHO '01 (6J81)

30DETO '01 (6J82)

YAMAHA
GENUINE
Parts & Accessories

1Z6J8-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

30DEO'01(6J80), 30DMHO'01(6J81), 30DETO'01(6J82)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made

(Parts need to be ordered locally)

"O/S" Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	ω	⊕	⊖	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1			
6E0-85550-70	.ROTOR ASSY	1			
6E0-15723-00-94..	PULLY, STARTER	1			

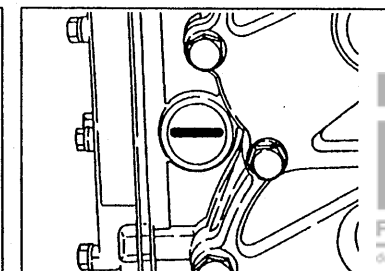
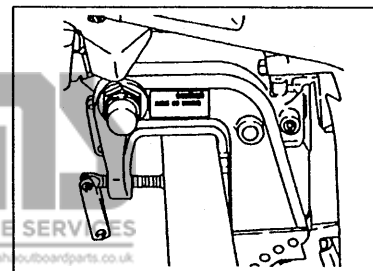
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
MHO	30DMHO
EO	30DEO
ETO	30DETO

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

30DMHO	S : 110899 L : 409538	30DEO	S : 156366 L : 462973
		30DETO	L : 652118



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

30DEO'01(6J80), 30DMHO'01(6J81), 30DETO'01(6J82)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR" Utiliser le numéro des pièces.

"UN" Utiliser autant que nécessaire.

"AP" Pièces de substitution

"LM" Fabrication locale (les pièces doivent être commandées localement.)

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE

ENS CARBURATEUR

.GICLEUR, ralenti

.PUITS D'AIGUILLE

4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

EXEMPLE

NO. PIECES	DESCRIPTION	1	2	3	4	5	REMARQUES
6E0-85500-70	MAGNETO C.D.I. CPLT	1					
6E0-85550-70	.ROTOR CPLT	1					
6E0-15723-00-94	..POULIE DE DEMARREUR	1					

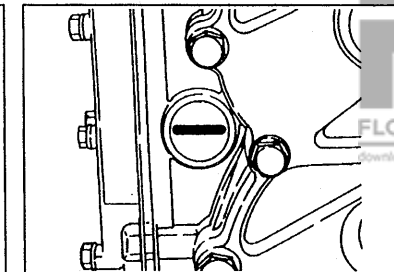
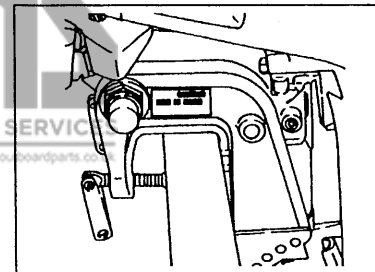
5. Indication concernant la quantité

Indication concernant la quantité	Applications modèle
MHO	30DMHO
EO	30DEO
ETO	30DETO

6. Applications No de série et code couleur correspondants

1) No. de série du moteur

30DMHO	S : 110899 L : 409538	30DEO	S : 156366 L : 462973
		30DETO	L : 652118



2) Code couleur

Code couleur	Nom de couleur	Abréviation
004D	DARK BLuish GRAY METALLIC 2	DBNM2

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.
8. L'astérisque (*) placé devant un numéro de référence. indique des éléments qui ont été modifiés après la première édition.



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GENERATOR	C2
ELECTRICAL 1	C3
ELECTRICAL 2	C4
ELECTRICAL 3	C5
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BOTTOM COWLING	D2
STEERING	D4
CONTROL 1	D6
CONTROL 2	E1
BRACKET 1	E2
BRACKET 2	E5
BRACKET 3	E7
BRACKET 4	F2
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UPPER CASING	F7

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LOWER CASING. DRIVE 2	A7*
FUEL TANK	B2*
STEERING GUIDE	B3*
REMOTE CONTROL BOX	B4*
REMOTE CONTROL ASSY	B5*
REPAIR KIT 1	C1*
REPAIR KIT 2	C2*

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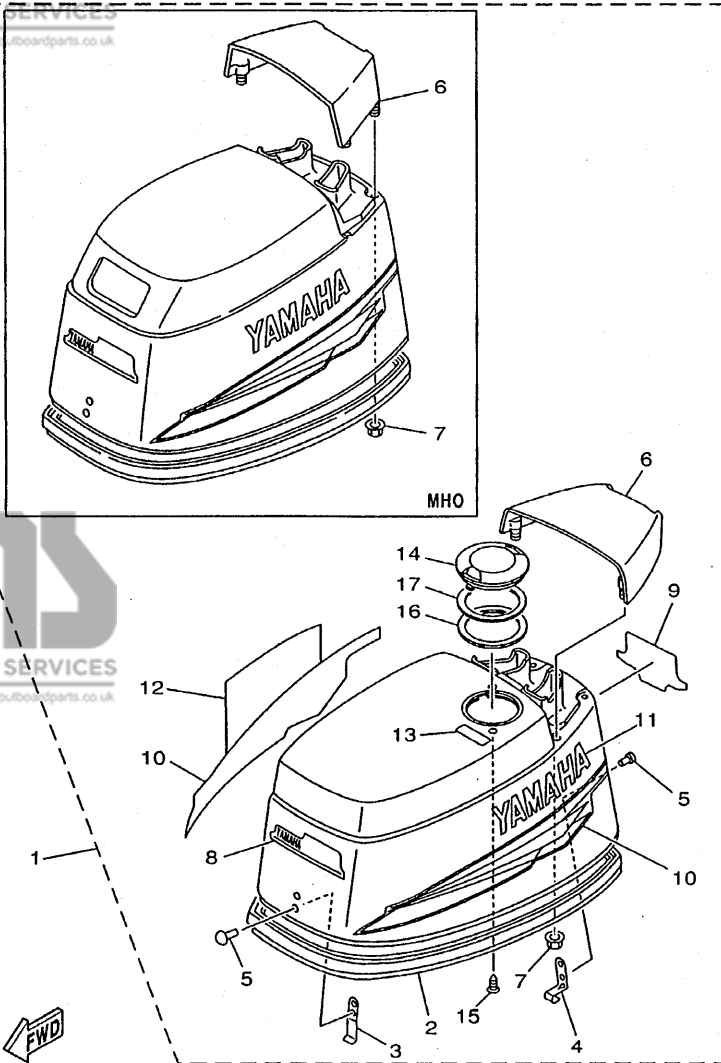
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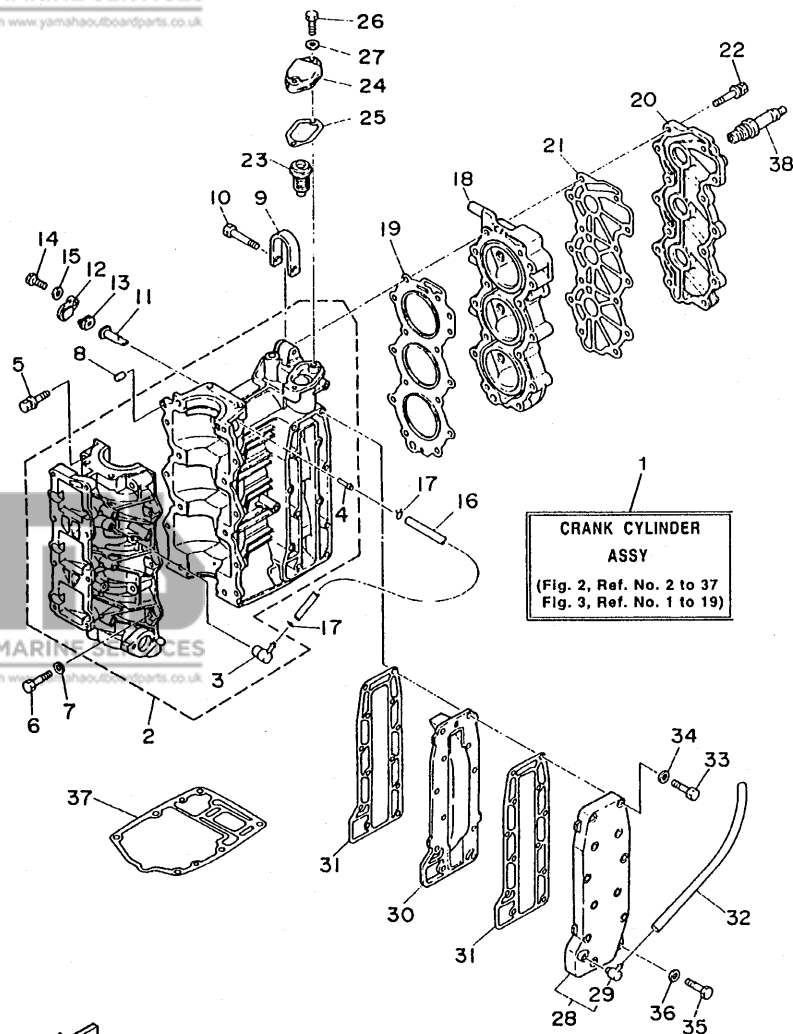


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FIG. 1 TOP COWLING

CAPOT SUPERIEUR

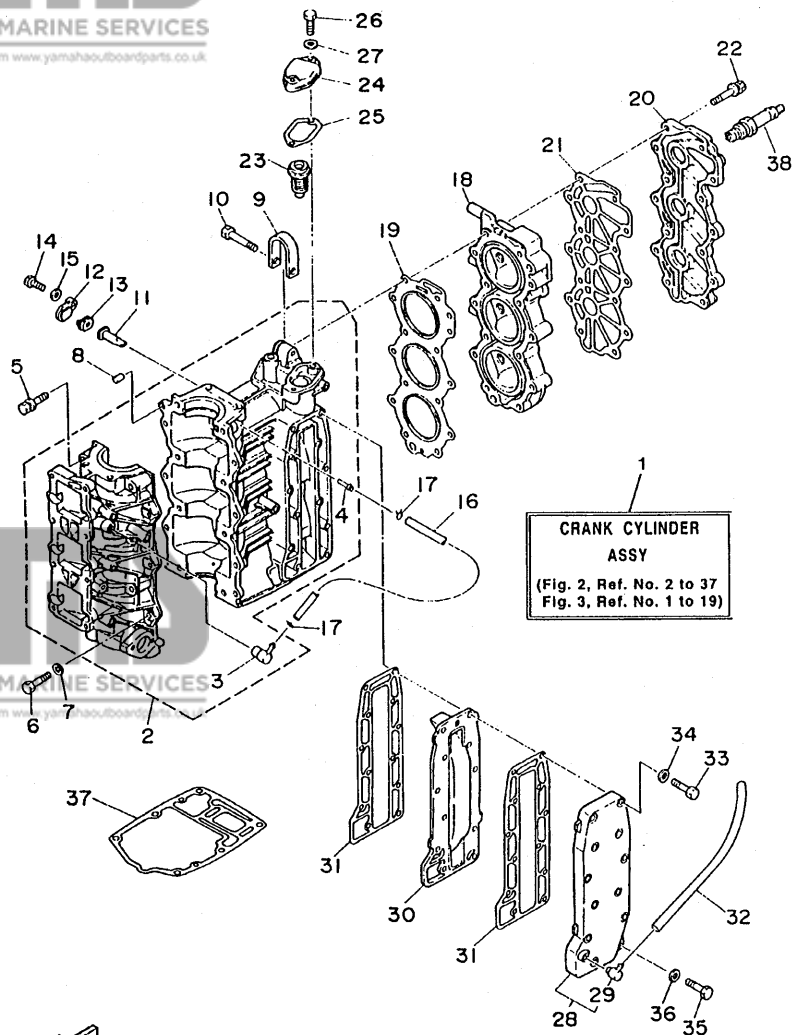
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-42610-14-4D	TOP COWLING ASSY CAPOT (ENS.)	1			
	6J8-42610-A2-4D	TOP COWLING ASSY CAPOT (ENS.)		1	1	
2	6J8-42615-00	.SEAL .JOINT	1	1	1	
3	6J8-42651-03	.HOOK .CROCHET	1	1	1	
4	6J8-42652-00	.HOOK .CROCHET	1	1	1	
5	90266-04M00	.RIVET .RIVET	4	4	4	
6	6J8-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1			
	6J8-42613-10-4D	.MOLDING, AIR DUCT .MANCHON A AIR		1	1	
7	90179-06M24	.NUT .ECROU	4	4	4	
8	6J8-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1	1	
9	6J8-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	1	
10	6J8-W0070-14	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1	
11	6J8-42681-11	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
12	6J8-42682-12	.MARK, COWLING .ADHESIF, CAPOT	1	1	1	
13	6J8-13436-40	.MARK .ADHESIF		1	1	
14	6J8-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	1		
15	90161-03M01	.SCREW, TAPPING .VIS, TETE FRAISEE		2	2	
16	6J8-21732-00	.SEAL 1 .JOINT 1		1	1	
17	6J8-21735-00	.SEAL 2 .JOINT 2		1	1	



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FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

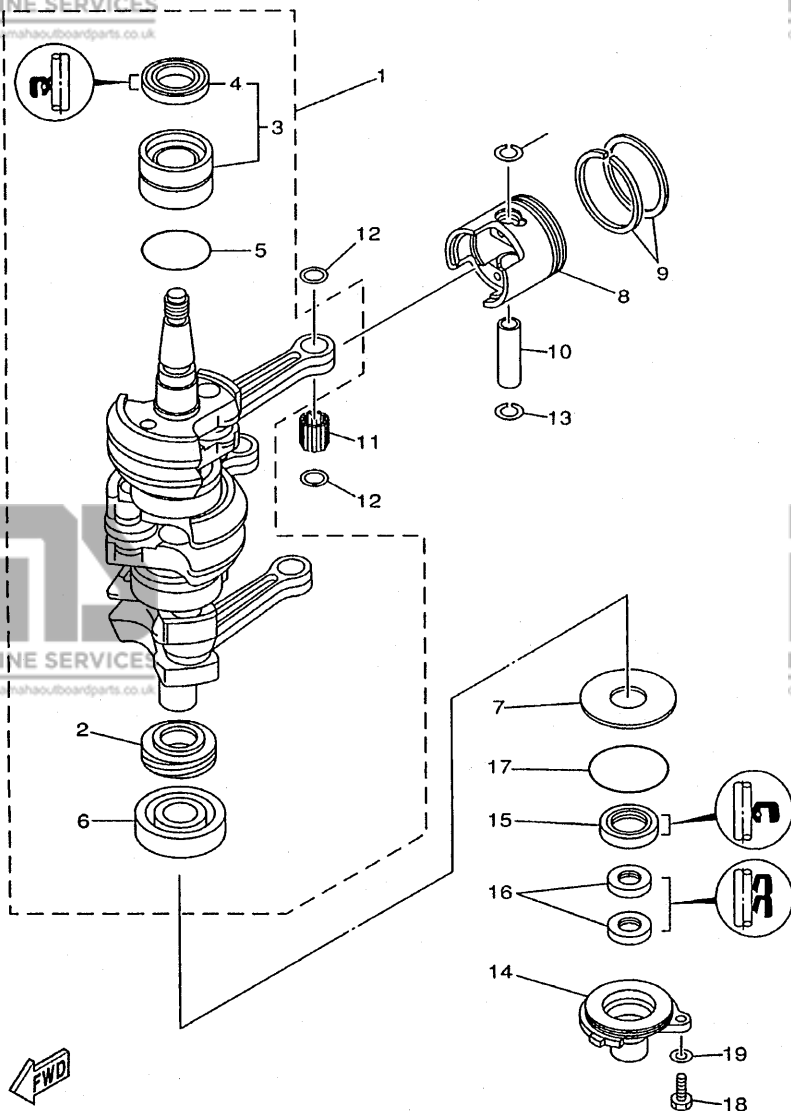
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-W0090-42-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	1	1	
2	6J8-15100-11-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	1	
3	650-11370-00	CHECK VALVE ASSY .CLAPET (ENS.)	1	1	1	
4	624-14485-00	PIPE, JOINT .DURITE	1	1	1	
5	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8	8	
6	97013-06030	BOLT BOULON	6	6	6	
7	92903-06600	WASHER, PLATE RONDELLE, PLATE	6	6	6	
8	93606-12019	PIN, DOWEL GOUJON	2	2	2	
9	6F5-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	1	1	
10	97013-08035	BOLT BOULON	1	1	1	
11	6J8-11325-00	ANODE ANODE	2	2	2	
12	6H3-11327-00-94	COVER, ANODE COUVERCLE	2	2	2	
13	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	2	2	
14	97013-06016	BOLT BOULON	2	2	2	
15	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	
16	90445-07M29	HOSE (L135) DURITE (L135)	1	1	1	
17	90467-06016	CLIP JONC	2	2	2	
18	6J8-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	1	1	
19	6J8-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	1	
20	6J8-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	
21	6J8-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	1	
22	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	14	14	
23	688-12411-10	THERMOSTAT THERMOSTAT	1	1	1	
24	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	1	
25	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	1	1	
26	97013-06025	BOLT BOULON	2	2	2	
27	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	



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FIG. 2 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	6J8-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	
29	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	1	1	
30	6J8-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	1	
31	6J8-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	2	2	2	
32	6J8-1111J-00	PIPE 1 DURITE 1	1	1	1	
33	97013-06035	BOLT BOULON	11	11	11	
34	92903-06600	WASHER, PLATE RONDELLE, PLATE	11	11	11	
35	97013-06025	BOLT BOULON	1	1	1	
36	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
37	6J8-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	
38	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	3	3	3	



6J80300-9030

FIG. 3 CRANKSHAFT, PISTON

VILEBREQUIN. PISTON

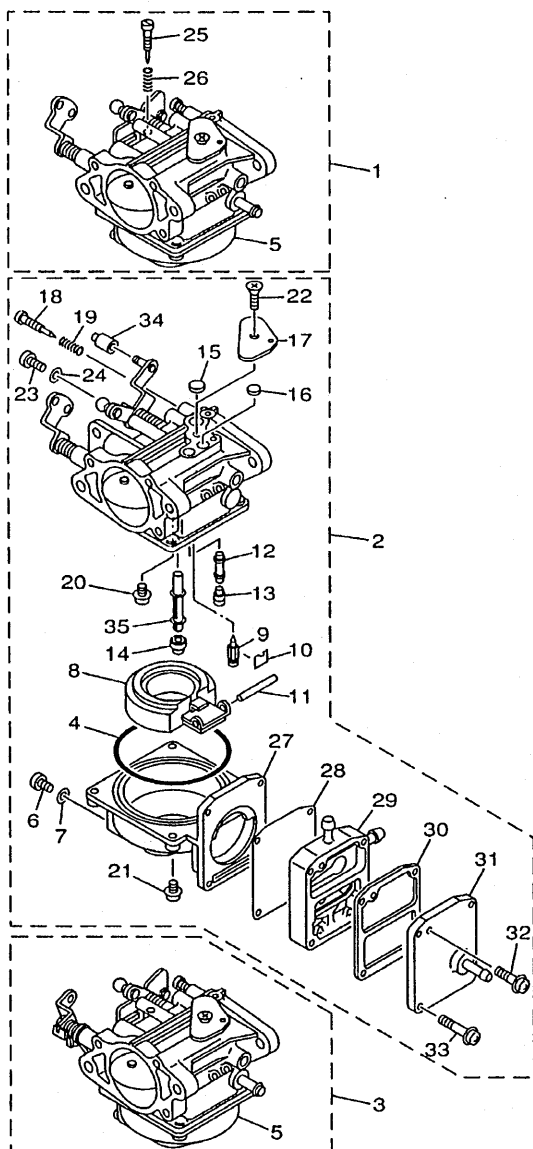
REF. NO.	PART NO.	DESCRIPTION	MHO	EO	ETO	REMARKS
1	6J8-11400-11	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	1	1	
2	6J8-11536-00	.GEAR, DRIVE .ENGRENAGE, MENANT	1	1	1	
3	93311-632U7	.BEARING .ROULEMENT	1	1	1	
4	93102-26M27	..OIL SEAL ..JOINT SPY	1	1	1	
5	93210-42159	.O-RING .JOINT TORIQUE	1	1	1	
6	93306-305U3	.BEARING .ROULEMENT	1	1	1	
7	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	1	1	
8	6J8-11631-02-97	PISTON (STD) PISTON (STD)	3	3	3	
	6J8-11635-02	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	AP
	6J8-11636-02	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	3	AP
9	6J8-11601-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	3	3	
	6J8-11601-11	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3	3	3	AP
	6J8-11601-21	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	3	3	AP
10	6J8-11633-00	PIN, PISTON AXE, PISTON	3	3	3	
11	93602-16M10	PIN, DOWEL GOUJON	84	84	84	
12	90201-16379	WASHER, PLATE RONDELLE, PLATE	6	6	6	
13	93450-17129	CIRCLIP CIRCLIP, TYPE S	6	6	6	
14	6J8-15396-00-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1	1	
15	93101-25M28	OIL SEAL JOINT SPY	1	1	1	
16	93104-16M04	OIL SEAL JOINT SPY	2	2	2	
17	93210-56M80	O-RING JOINT TORIQUE	1	1	1	
18	97013-06016	BOLT BOULON	2	2	2	
19	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2	2	



ADMISSION

26 6J8-41217-00

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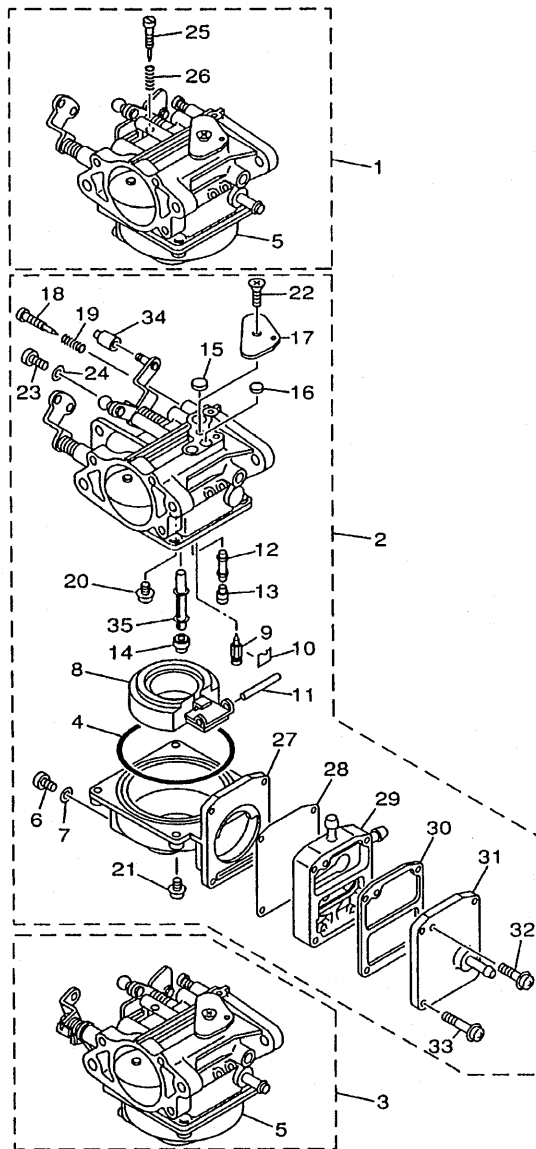
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FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-14301-11	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	1	1	
2	6J8-14302-01	CARBURETOR ASSY 2 CARBURATEUR COMPLET	1	1	1	
3	6J8-14303-01	CARBURETOR ASSY 3 CARBURATEUR (ENS.) 3	1	1	1	
4	6J8-14984-00	GASKET, FLOAT CHAMBER JOINT, CUVE DE FLOTTEUR	3	3	3	
5	6J8-14980-00	BODY, FLOAT CHAMBER CORPS, CUVE DE FLOTTEUR	2	2	2	#2,3
6	6J8-14991-00	SCREW VIS	3	3	3	
7	6J8-14995-00	GASKET JOINT	3	3	3	
8	6J8-14985-00	FLOAT FLOTTEUR	3	3	3	
9	6J8-14546-00	VALVE, NEEDLE POINTEAU	3	3	3	
10	6J8-14159-00	CLIP JONC	3	3	3	
11	6J8-14548-00	PIN, FLOAT ARM AXE, BRAS DE FLOTTEUR	3	3	3	
12	6J8-1492F-25	JET, AIR SLOW (#50) GICLEUR (#50)	3	3	3	
13	6J8-14966-00	PLUG BOUCHON	3	3	3	
14	6J8-1492E-51	JET, MAIN (#102) GICLEUR, PRINCIPAL (#102)	3	3	3	
15	6J8-14126-00	PLUG BOUCHON	3	3	3	
16	6J8-14118-00	PLUG BOUCHON	3	3	3	
17	6J8-14527-01	PLATE PLAQUE	3	3	3	
18	6J8-14923-00	SCREW, PILOT VIS, RALENTI	3	3	3	
19	6J8-14555-00	SPRING RESSORT	3	3	3	
20	97980-04110	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3	3	
21	97980-04112	SCREW, WITH WASHER VIS, AVEC RONDELLE	12	12	12	
22	98780-05008	SCREW, FLAT HEAD VIS, TETE PLATE	3	3	3	
23	6J8-14592-01	SCREW VIS	3	3	3	
24	92990-05600	WASHER, PLATE RONDELLE, PLATE	3	3	3	
25	6J8-14523-00	SCREW, STOP VIS, BUTEE	1	1	1	#1
26	6J8-14334-00	SPRING, THROTTLE RESSORT, ACCELERATEUR	1	1	1	#1
27	6J8-14981-00	BODY, FLOAT CHAMBER CORPS, CUVE DE FLOTTEUR	1	1	1	#2

B2

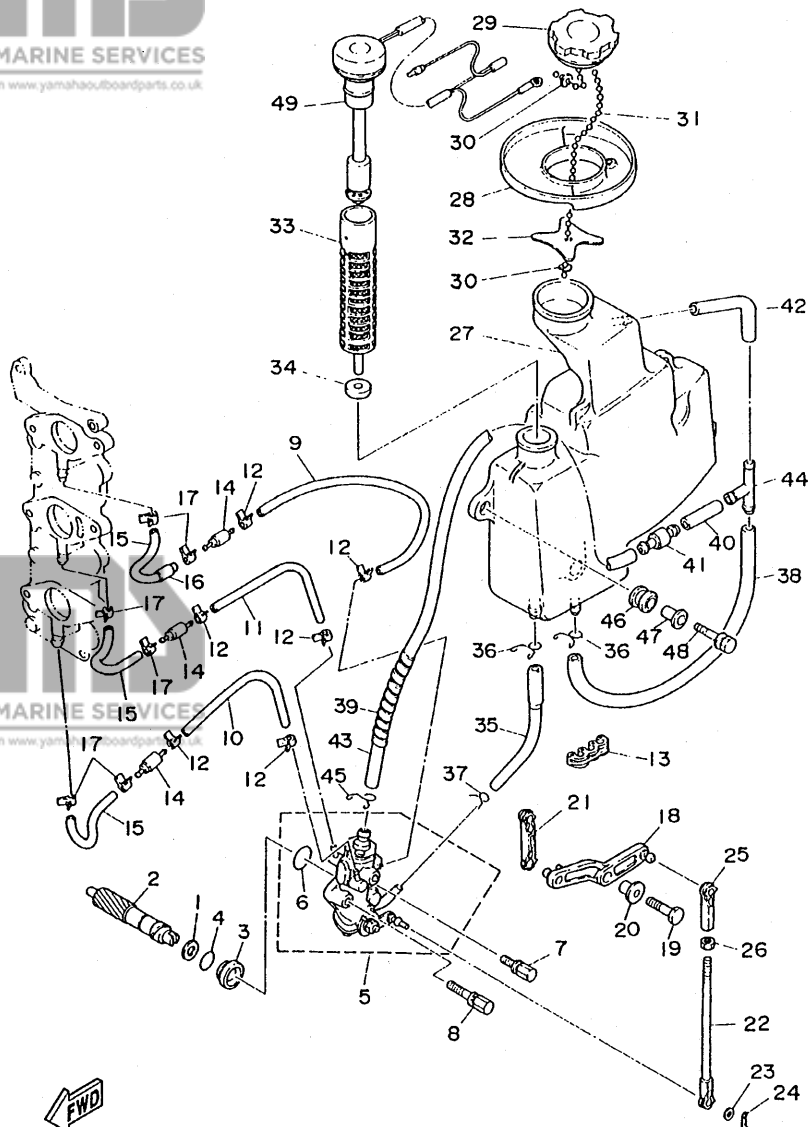


6J80010-9050

FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	6J8-24471-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	#2
29	6J8-24415-00	.BODY 4 .CORPS 4	1	1	1	#2
30	6J8-24432-00	.GASKET, FUEL PUMP 2 .JOINT 2 DE POMPE A ESSENCE	1	1	1	#2
31	6J8-24452-00	.COVER .COUVERCLE	1	1	1	#2
32	97980-03122	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	1	1	#2
33	97980-04124	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4	4	#2
34	6J8-14578-00	.COLLAR .COLLERETTE	1	1	1	#2
35	6J8-1492A-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	3	3	3	

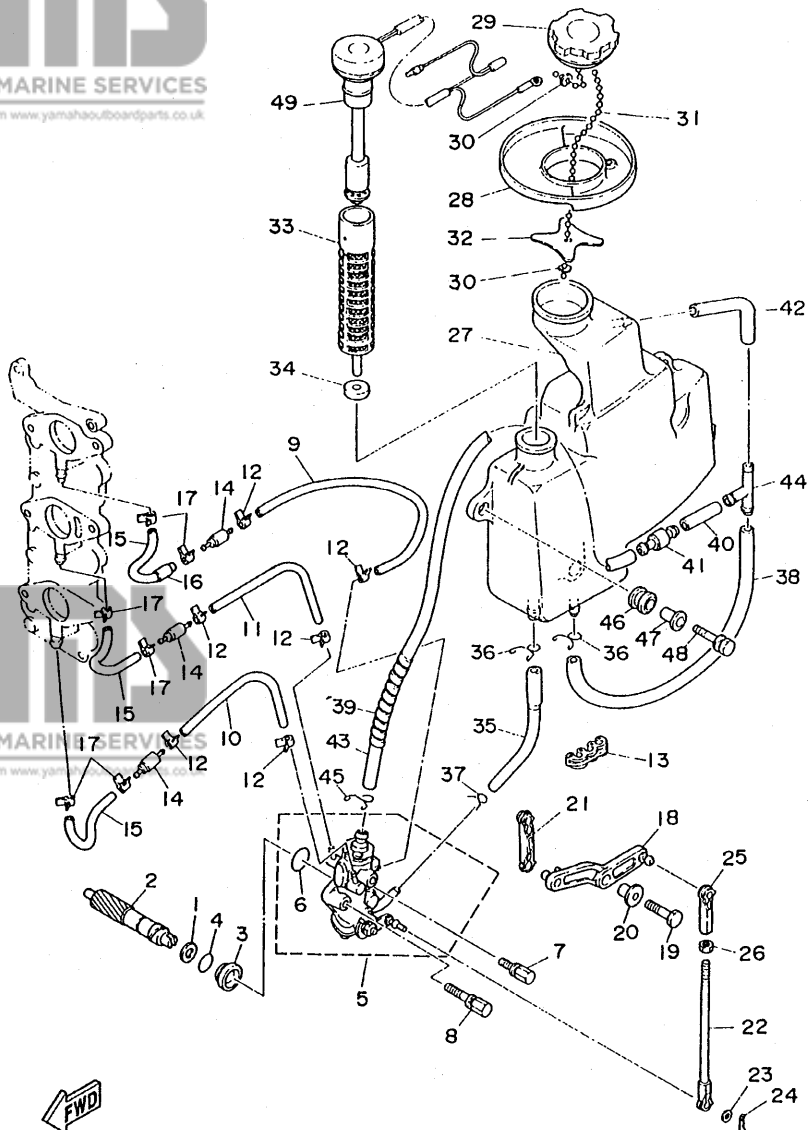


6J80010-4060

FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MFO	EO	ETO	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	1	1	
2	6J8-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	1	1	
3	6J8-13117-00	COLLAR, DISTANCE ENTRETOISE	1	1	1	
4	93210-13M04	O-RING JOINT TORIQUE	1	1	1	
5	6J8-13200-01	OIL INJECTION PUMP ASSY POMPE A HUILE COMPLET	1	1	1	
6	93210-19M82	O-RING JOINT TORIQUE	1	1	1	
7	90109-05M32	BOLT BOULON	1	1	1	
8	90109-05M33	BOLT BOULON	1	1	1	
9	90445-07M08	HOSE (L220) DURITE (L220)	1	1	1	
10	90445-07M32	HOSE (L120) DURITE (L120)	1	1	1	
11	90445-07M32	HOSE (L120) DURITE (L120)	1	1	1	
12	90468-07M02	CLIP JONC	6	6	6	
13	90464-07M05	CLAMP BRIDE	1	1	1	
14	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	3	3	
15	90445-07M04	HOSE (L50) DURITE (L50)	3	3	3	
16	90445-11M08	HOSE (L10) DURITE (L10)	1	1	1	
17	90468-07M02	CLIP JONC	6	6	6	
18	6J8-13155-00	LEVER, CONTROL LEVIER, CPMMANDE	1	1	1	
19	97095-06025	BOLT BOULON	1	1	1	
20	90387-06M60	COLLAR COLLERETTE	1	1	1	
21	6J8-41238-00	JOINT, LINK RACCORD	1	1	1	
22	6J8-41237-00	JOINT, LINK RACCORD	1	1	1	
23	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	1	1	
24	90468-05M03	CLIP JONC	1	1	1	
25	682-41237-00	JOINT, LINK RACCORD	1	1	1	
26	95380-05700	NUT ECROU	1	1	1	
27	6J8-21707-01	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	1		

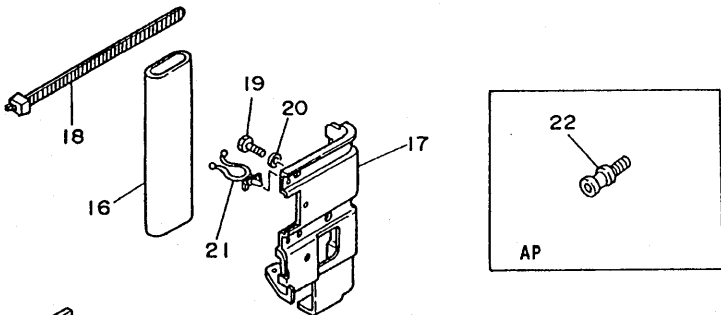
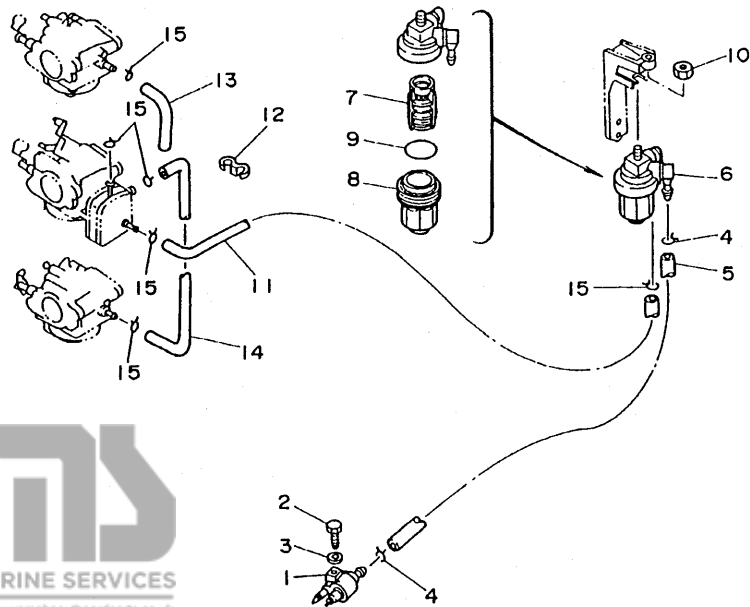


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FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
27	6J8-21707-11	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1			
28	6J8-2173M-00	SEAL 3 JOINT 3		1	1	
29	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	1	1	
30	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	2	2	
31	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1	1	1	
32	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	1	1	
33	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	1	1	
34	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	1	1	
35	6J8-13416-00	PIPE, OIL 1 DURITE A HUILE	1	1	1	
36	90467-11M08	CLIP JONC	2	2	2	
37	90467-08004	CLIP JONC	1	1	1	
38	90445-11M03	HOSE (L330) DURITE (L330)	1	1	1	
39	90446-10M01	HOSE DURITE	1	1	1	
40	90445-11M07	HOSE (L30) DURITE (L30)	1	1	1	
41	6J8-21744-00	BREATHER RENIFLARD	1	1	1	
42	90445-11M02	HOSE (L100) DURITE (L100)	1	1	1	
43	90445-11M04	HOSE (L400) DURITE (L400)	1	1	1	
44	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	1	1	
45	90467-10M04	CLIP JONC	1	1	1	
46	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	3	3	
47	624-42542-00	PIPE TUYAU	3	3	3	
48	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3	3	
49	6J8-85720-01	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	1	1	



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FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1	
2	97095-06025	BOLT BOULON	1	1	1	
3	92995-06600	WASHER RONDELLE	1	1	1	
4	90467-08004	CLIP JONC	2	2	2	
5	90445-09M00	HOSE (L180) DURITE (L180)	1	1	1	
6	61N-24560-00	FILTER ASSY ENS FILTRE	1	1	1	
7	61N-24563-00	ELEMENT, FILTER ELEMENT, FILTRE	1	1	1	
8	61N-24521-00	CUP, FILTER CUVETTE, FILTRE	1	1	1	
9	93210-32738	O-RING JOINT TORIQUE	1	1	1	
10	90179-08M15	NUT ECROU	1	1	1	
11	6E5-24312-00	PIPE 2 DURITE 2	1	1	1	
12	90464-09M21	CLAMP BRIDE	1	1	1	
13	688-24313-00	PIPE 3 DURITE 3	1	1	1	
14	6J8-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	1	1	
15	90467-08004	CLIP JONC	6	6	6	
16	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	1	1	
17	6J8-28170-00	TOOL, HOLDER OUTIL	1			
18	6G1-2811G-00	BAND COLLIER	1			
19	97095-08016	BOLT BOULON	2			
20	92995-08600	WASHER RONDELLE	2			
21	90464-12M17	CLAMP BRIDE	5			
22	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	1	1	AP D:12.5MM

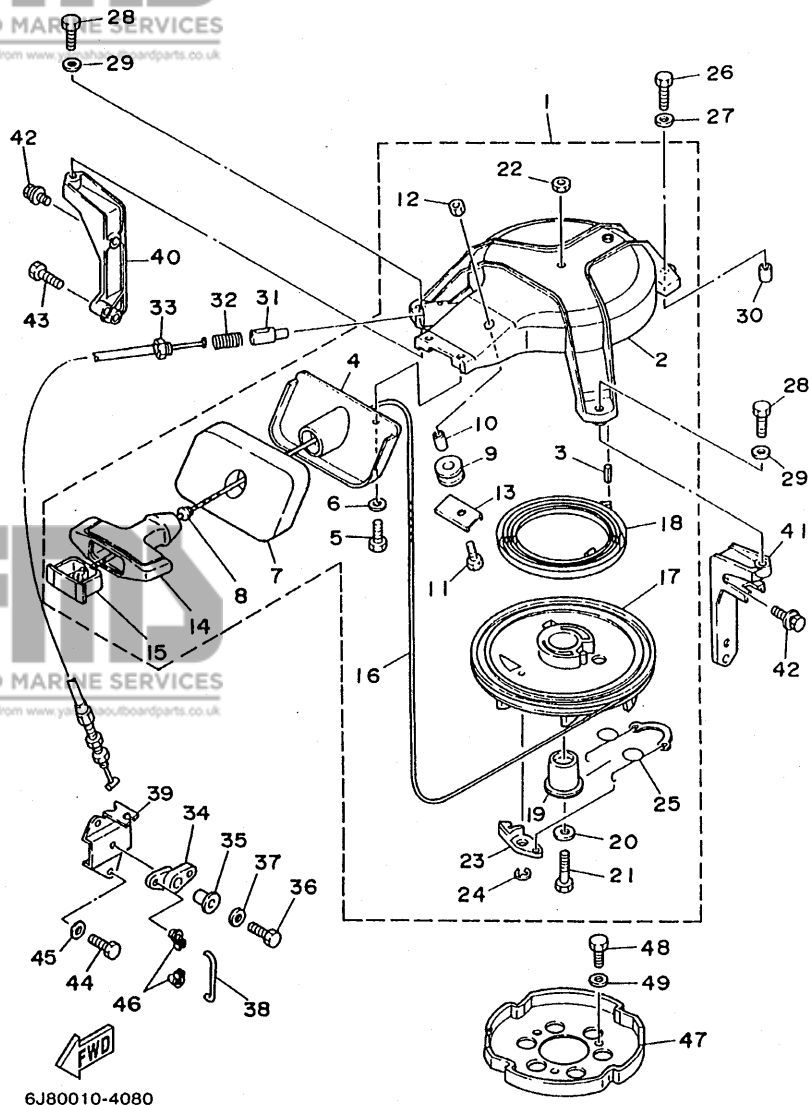


FIG. 8 STARTER

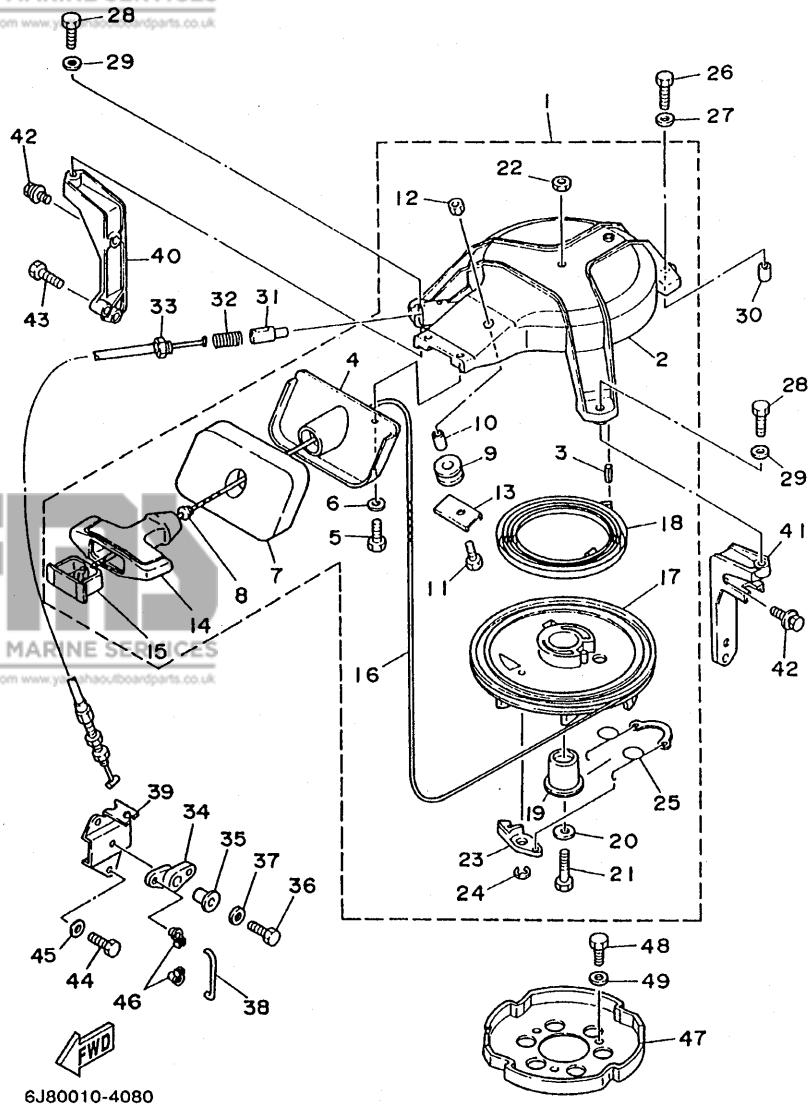
DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-15710-02-4D	STARTER ASSY DEMARREUR COMPLET	1			
2	6J8-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1			
3	91690-40014	.PIN, SPRING .GOUPILLE, ELASTIQUE	1			
4	6J8-15758-01-94	.GUIDE, ROPE .GUIDE DE CABLE	1			
5	97095-06016	.BOLT .BOULON	2			
6	92995-06600	.WASHER .RONDELLE	2			
7	6J8-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1			
8	6A0-15789-00	.DAMPER .AMORTISSEUR	1			
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1			
10	6F5-15753-00	.BUSH .CHARBON	1			
11	97095-06025	.BOLT .BOULON	1			
12	95380-06600	.NUT, HEXAGON .ECROU	1			
13	6J8-15787-00	.ADAPTOR .ADAPTATEUR	1			
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1			
15	6F5-15779-02	.COVER .COUVERCLE	1			
16	*	.WIRE (L:1,950MM) .FIL (L:1,950MM)	1			
17	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1			
18	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1			
19	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1			
20	90201-06060	.WASHER, PLATE .RONDELLE, PLATE	1			
21	97095-06025	.BOLT .BOULON	1			
22	95380-06700	.NUT .ECROU	1			
23	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1			
24	93430-06M02	.CIRCLIP .CIRCLIP, TYPE S	1			
25	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1			

* CUT FROM 50M ROLLS, PART NO. 90890-44373,
CUTTING LENGTH 1.95M

* A PRELEVER SUR BOBINE 50M , REFERENCE 90890-44373,
LONGUEUR DE COUPE 1.95M

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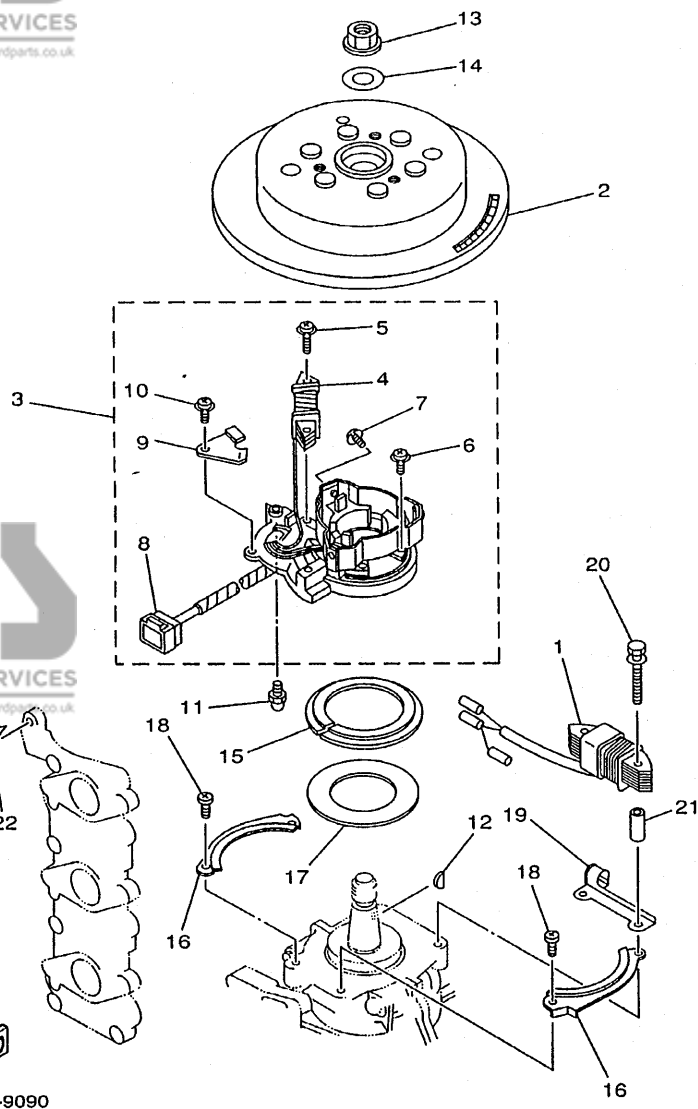


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FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
26	97095-06035	BOLT BOULON	1			
27	92995-06600	WASHER RONDELLE	1			
28	97095-06025	BOLT BOULON	2			
29	92995-06600	WASHER RONDELLE	2			
30	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1			
31	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1			
32	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1			
33	6J8-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1			
34	6J8-15746-01	ARM BRAS	1			
35	90387-06M29	COLLAR COLLERETTE	1			
36	97095-06025	BOLT BOULON	1			
37	92995-06600	WASHER RONDELLE	1			
38	6J8-15747-00	LINK BIELLETTE	1			
39	6J8-15774-00	STAY 4 SUPPORT 4	1			
40	6J8-15771-00-94	STAY 1 SUPPORT 1	1	1	1	
41	6J8-15772-00-94	STAY 2 SUPPORT 2	1	1	1	
42	97513-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3	3	
43	97013-06020	BOLT BOULON	1	1	1	
44	97095-06016	BOLT BOULON	2			
45	92995-06600	WASHER RONDELLE	2			
46	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2			
47	6J8-15723-00	PULLEY, STARTER POULIE DE DEMARREUR	1			
48	97013-08014	BOLT BOULON	3			
49	92903-08600	WASHER, PLATE RONDELLE, PLATE	3			



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FIG. 9 GENERATOR

GENERATRICE

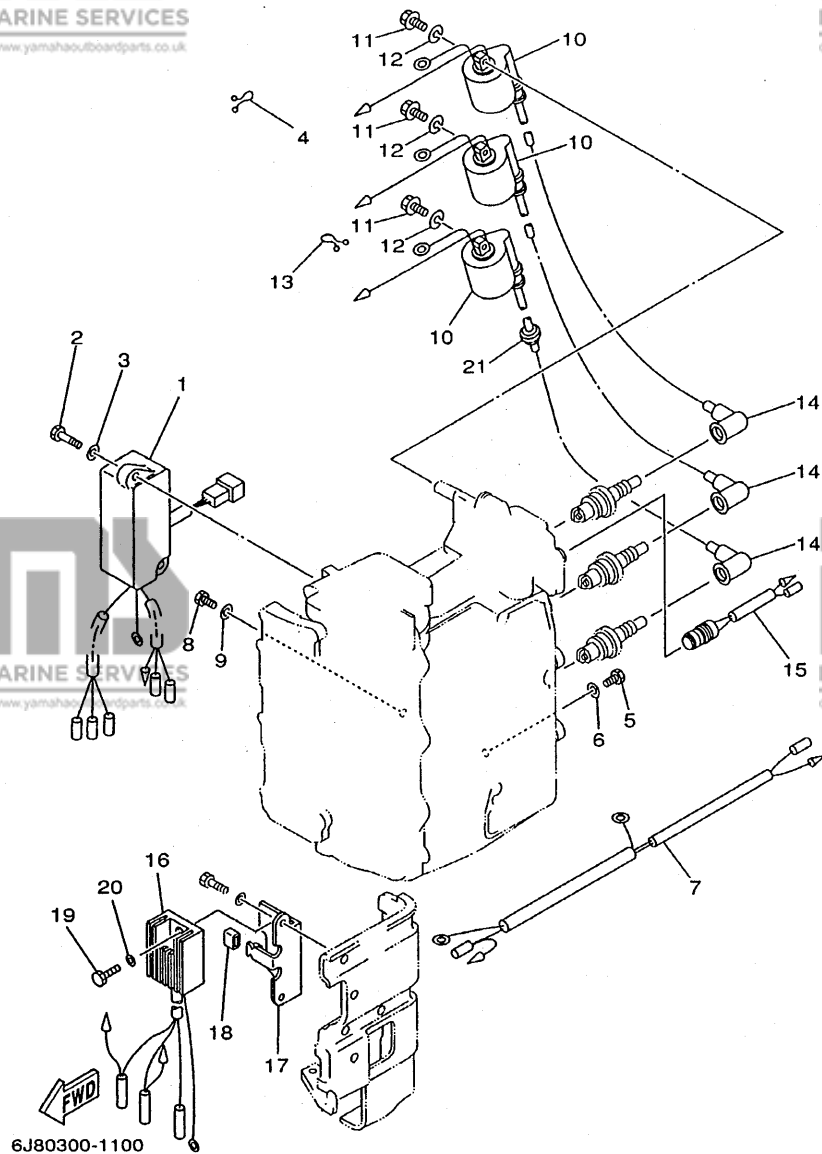
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6H4-85533-A1	COIL, LIGHTING BOBINE, ECLAIRAGE	1	1	1	
2	6J8-85550-F1	ROTOR ASSY ROTOR CPLT	1			
	6J8-85550-A1	ROTOR ASSY ROTOR CPLT		1	1	
3	6H4-85510-F1	STATOR ASSY STATOR CPLT	1			
	6J8-85510-A1	STATOR ASSY STATOR CPLT		1	1	
4	6H4-85520-01	COIL, CHARGE BOBINE, CHARGE	1			
	6J8-85520-01	COIL, CHARGE BOBINE, CHARGE		1	1	
5	97902-06120	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2	2	
6	97902-04112	SCREW, WITH WASHER VIS, AVEC RONDELLE	6	6	6	
7	97902-04106	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	3	3	
8	9E471-09205	CONNECTOR (6P, M) CONNECTEUR (6P, M)	1	1	1	
9	6H4-85548-00	HOLDER SUPPORT	1	1	1	
10	97902-05408	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1	1	
11	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	1	1	
12	90280-05013	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
13	90179-16M05	NUT ECROU	1	1	1	
14	90201-16M44	WASHER, PLATE RONDELLE, PLATE	1	1	1	
15	6H4-41611-10	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1	1	
16	6J8-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	2	2	2	
17	6J8-41618-00	WASHER, MAGNETO RONDELLE, MAGNETO	1	1	1	
18	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
19	6J8-85548-00	HOLDER SUPPORT	1	1	1	
20	90101-06M00	BOLT BOULON	2	2	2	
21	90387-06M81	COLLAR COLLERETTE	2	2	2	
22	6J8-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1	1	
23	97885-05010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
24	92995-05600	WASHER RONDELLE	1	1	1	

C2

FIG. 10 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-85540-H2	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	
2	97095-06025	BOLT BOULON	2	2	2	
3	92995-06600	WASHER RONDELLE	2	2	2	
4	90464-15M11	CLAMP BRIDE	1			
5	97095-06012	BOLT BOULON	1	1	1	
6	92995-06600	WASHER RONDELLE	1	1	1	
7	6J8-82531-00	WIRE, LEAD FIL	1			
8	97095-06012	BOLT BOULON	1	1	1	
9	92995-06600	WASHER RONDELLE	1	1	1	
10	6J8-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	3	3	
11	97095-06020	BOLT BOULON	6	6	6	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	6	6	6	
13	90464-05M16	CLAMP BRIDE	1	1		
14	6G1-82370-21	PLUG CAP ASSY ANTIPARASITE	3	3	3	
15	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	1	1	
16	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1			
17	6J8-81975-00	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1			
18	689-44194-00	CAP CAPUCHON	1			
19	97095-06012	BOLT BOULON	1			
20	92995-06600	WASHER RONDELLE	1			
21	90480-25161	GROMMET PASSE-FIL	1	1	1	



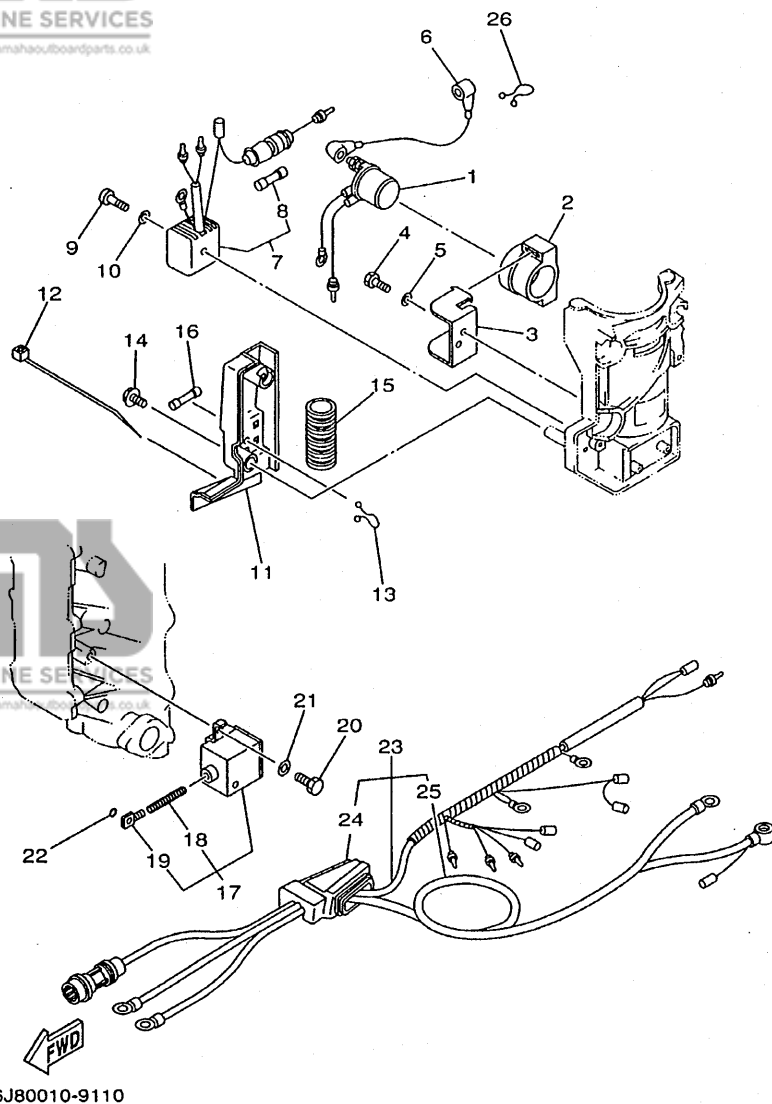
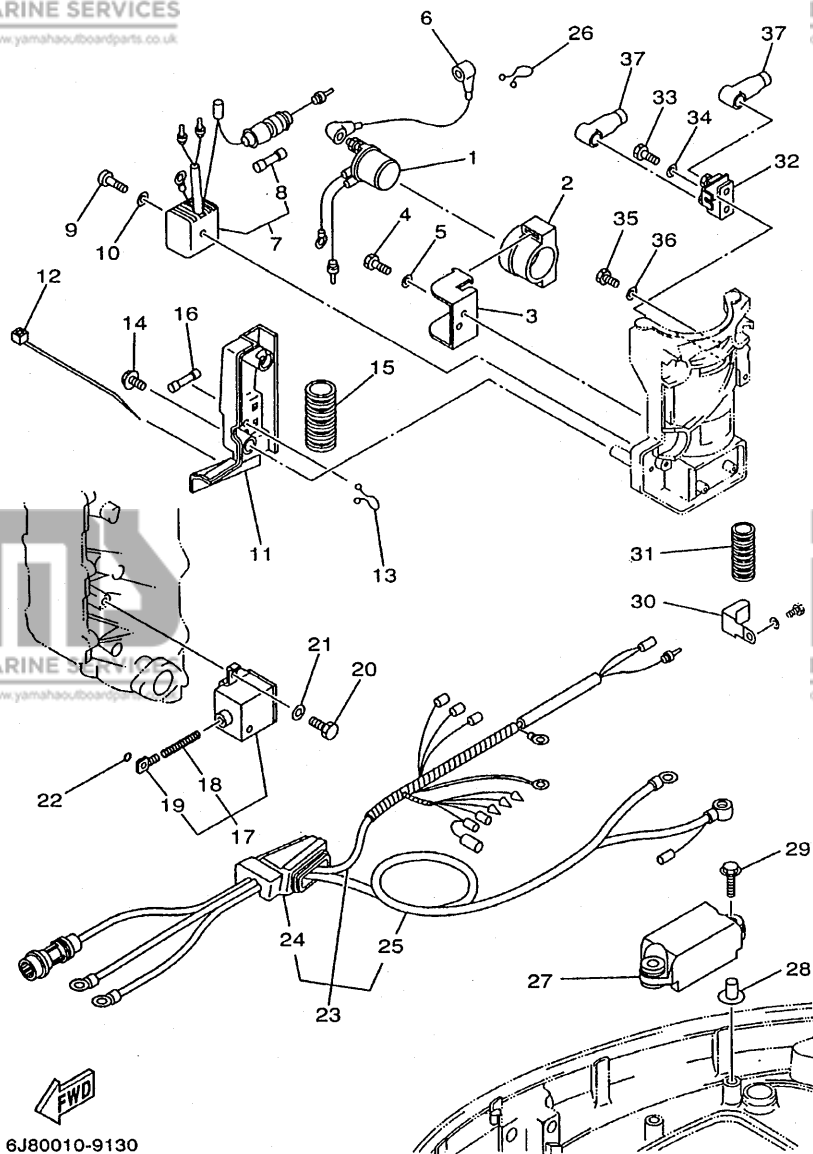


FIG. 11 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MFO	EO	ETO	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)		1		
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS		1		
3	6J8-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS		1		
4	97013-06016	BOLT BOULON		1		
5	92903-06600	WASHER, PLATE RONDELLE, PLATE		1		
6	6F5-82117-00	WIRE, LEAD FIL		1		
7	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET		1		
8	6G1-82151-00	.FUSE .FUSIBLE		1		
9	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE		1		
10	92990-05600	WASHER, PLATE RONDELLE, PLATE		1		
11	6J8-81916-10	COVER, TERMINAL COUVERCLE, BORNE		1		
12	90465-13M18	CLAMP BRIDE		1		
13	90465-18147	CLAMP BRIDE		1		
14	90159-05M26	SCREW, WITH WASHER VIS, AVEC RONDELLE		2		
15	6E9-83557-70	TUBE TUBE		1		
16	6H3-82151-00	FUSE FUSIBLE		1		
17	6J8-86110-00	SOLENOID SOLENOID		1		
18	6J8-86116-00	.WIRE, PULL .CABLE, TENSION		1		
19	682-86117-00	.HOOK, WIRE PULL .CROCHET, TENSION DE CABLE		1		
20	97013-06016	BOLT BOULON		2		
21	92903-06600	WASHER, PLATE RONDELLE, PLATE		2		
22	93210-03261	O-RING JOINT TORIQUE		1		
23	6J8-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT		1		
24	6J8-42724-50	.GROMMET .PASSE-FIL		1		
25	689-82105-13	.WIRE HARNESS .FAISCEAU DE FILS		1		
26	90464-15M11	CLAMP BRIDE		1		



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FIG. 12 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)			1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS			1	
3	6J8-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS			1	
4	97013-06016	BOLT BOULON			1	
5	92903-06600	WASHER, PLATE RONDELLE, PLATE			1	
6	6F5-82117-00	WIRE, LEAD FIL			1	
7	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET			1	
8	6G1-82151-00	.FUSE .FUSIBLE			1	
9	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			1	
10	92990-05600	WASHER, PLATE RONDELLE, PLATE			1	
11	6J8-81916-10	COVER, TERMINAL COUVERCLE, BORNE			1	
12	90465-13M18	CLAMP BRIDE			1	
13	90465-18147	CLAMP BRIDE			1	
14	90159-05M26	SCREW, WITH WASHER VIS, AVEC RONDELLE			2	
15	6E9-83557-70	TUBE TUBE			1	
16	6H3-82151-00	FUSE FUSIBLE			1	
17	6J8-86110-00	SOLENOID SOLENOID			1	
18	6J8-86116-00	.WIRE, PULL .CABLE, TENSION			1	
19	682-86117-00	.HOOK, WIRE PULL .CROCHET, TENSION DE CABLE			1	
20	97013-06016	BOLT BOULON			2	
21	92903-06600	WASHER, PLATE RONDELLE, PLATE			2	
22	93210-03261	O-RING JOINT TORIQUE			1	
23	6J8-82580-10	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT			1	
24	6J8-42724-60	.GROMMET .PASSE-FIL			1	
25	689-82105-13	.WIRE HARNESS .FAISCEAU DE FILS			1	
26	90464-15M11	CLAMP BRIDE			1	
27	6J8-81950-00	RELAY ASSY RELAIS COMPLET			1	

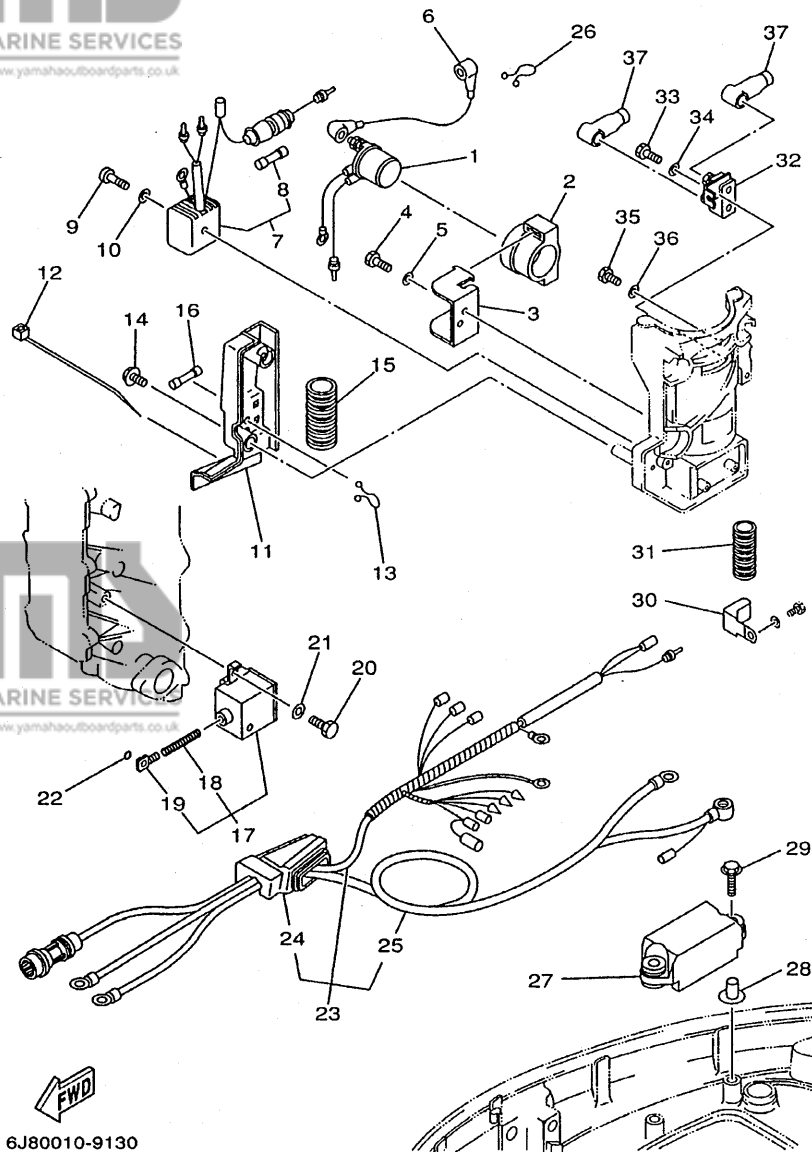
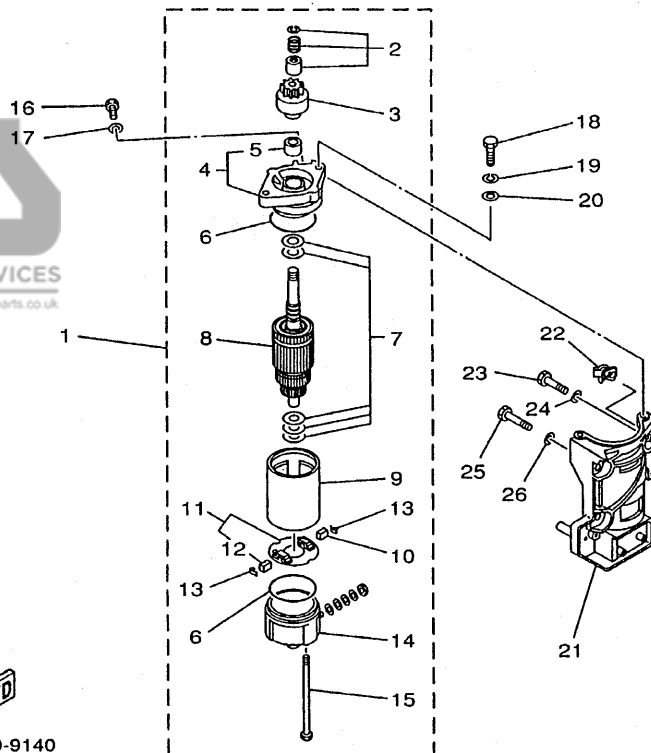
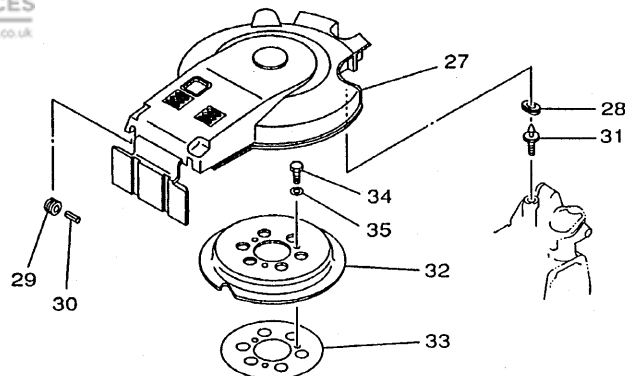


FIG. 12 ELECTRICAL 3

PARTIE ELECTRIQUE 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	90387-06M03	COLLAR COLLERETTE			2	
29	90119-06M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE			2	
30	90465-08M12	CLAMP BRIDE			1	
31	90446-14M88	HOSE DURITE			1	
32	6H5-81920-00	TERMINAL ASSY BORNE			1	
33	97095-06014	BOLT BOULON			1	
34	92995-06600	WASHER RONDELLE			1	
35	97095-06012	BOLT BOULON			1	
36	92995-06600	WASHER RONDELLE			1	
37	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL			2	

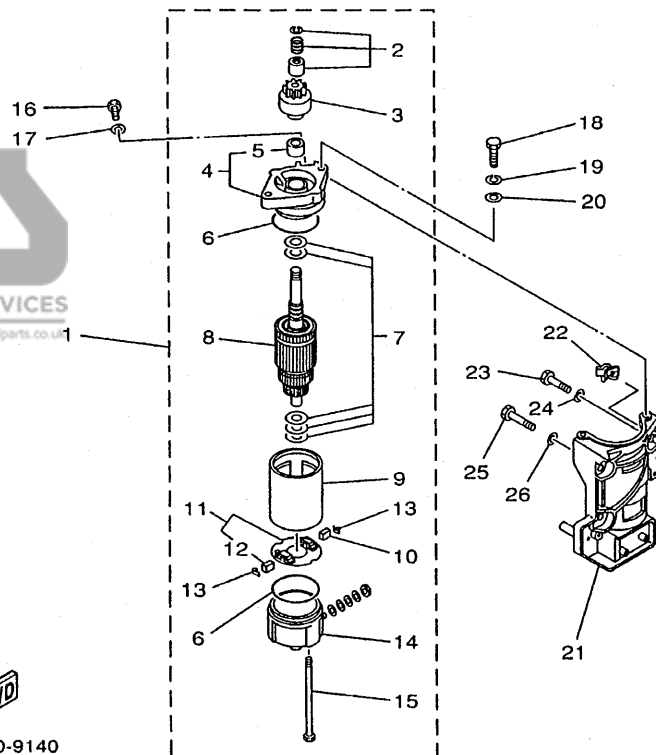
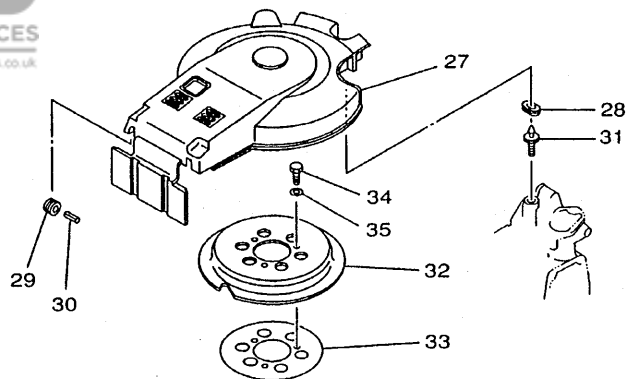


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FIG. 13 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET		1	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON		1	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE		1	1	
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT		1	1	
5	689-81831-00	.METAL, FRONT .METAL, AVANT		1	1	
6	689-81847-11	.O-RING .JOINT TORIQUE		2	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES		1	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT		1	1	
9	689-81810-11	.STATOR ASSY .STATOR COMPLET		1	1	
10	689-81811-11	.BRUSH 1 .CHARBON 1		1	1	
11	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON		1	1	
12	689-81812-11	.BRUSH 2 .CHARBON 2		1	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON		2	2	
14	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET		1	1	
15	689-81826-10	.BOLT .BOULON		2	2	
16	97013-08016	BOLT BOULON		1	1	
17	92903-08600	WASHER, PLATE RONDELLE, PLATE		1	1	
18	97013-08030	BOLT BOULON		2	2	
19	92903-08100	WASHER, SPRING RONDELLE, GROWER		2	2	
20	92903-08600	WASHER, PLATE RONDELLE, PLATE		2	2	
21	6J8-81822-01-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE		1	1	
22	90464-03M15	CLAMP BRIDE		1	1	
23	97013-08035	BOLT BOULON		2	2	
24	92903-08600	WASHER, PLATE RONDELLE, PLATE		2	2	
25	97013-08055	BOLT BOULON		1	1	
26	92903-08600	WASHER, PLATE RONDELLE, PLATE		1	1	
27	6J8-81337-10	COVER, FLYWHEEL COUVERCLE, VOLANT		1	1	



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FIG. 13 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	90480-14M17	GROMMET PASSE-FIL		1	1	
29	90480-10M16	GROMMET PASSE-FIL		2	2	
30	91690-50022	PIN, SPRING GOUPILLE, ELASTIQUE		2	2	
31	6J8-81338-00	STAY SUPPORT		1	1	
32	6J8-15723-E1	PULLEY, STARTER POULIE DE DEMARREUR		1	1	
33	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU		1	1	
34	97013-08014	BOLT BOULON		3	3	
35	92903-08600	WASHER, PLATE RONDELLE, PLATE		3	3	

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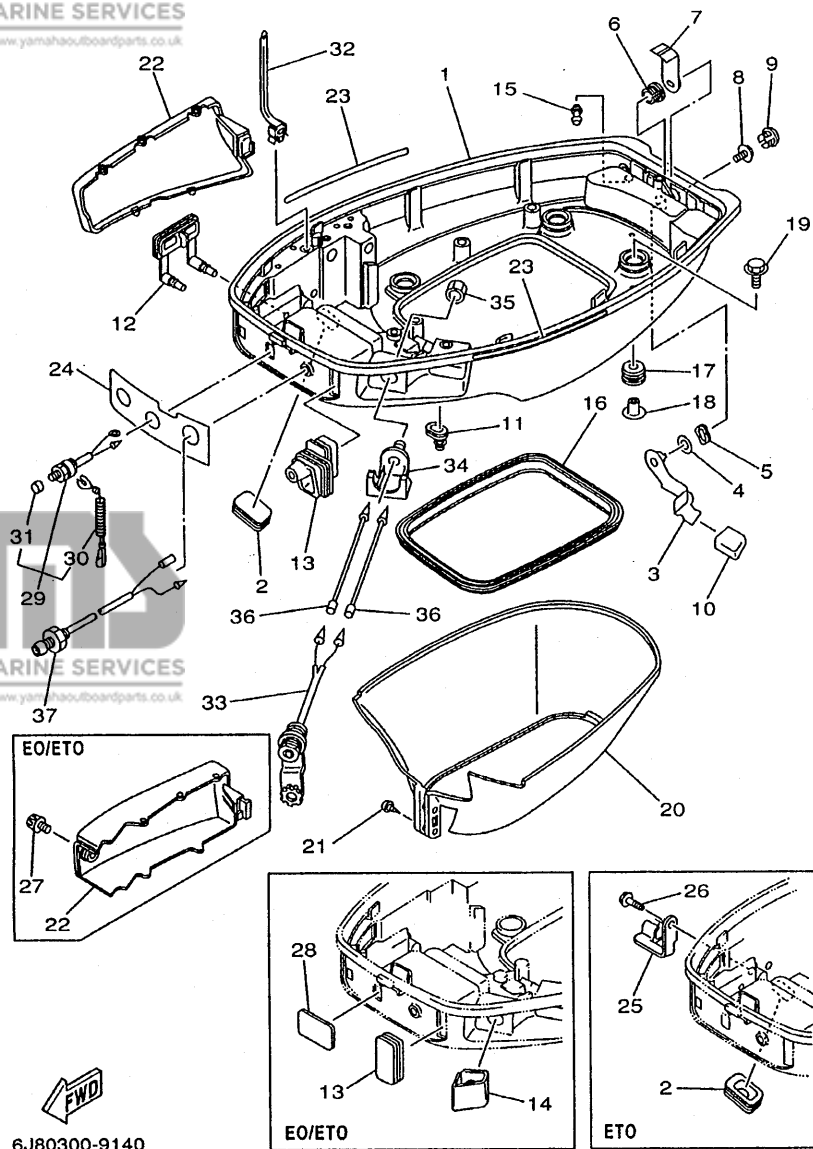


FIG. 14 BOTTOM COWLING

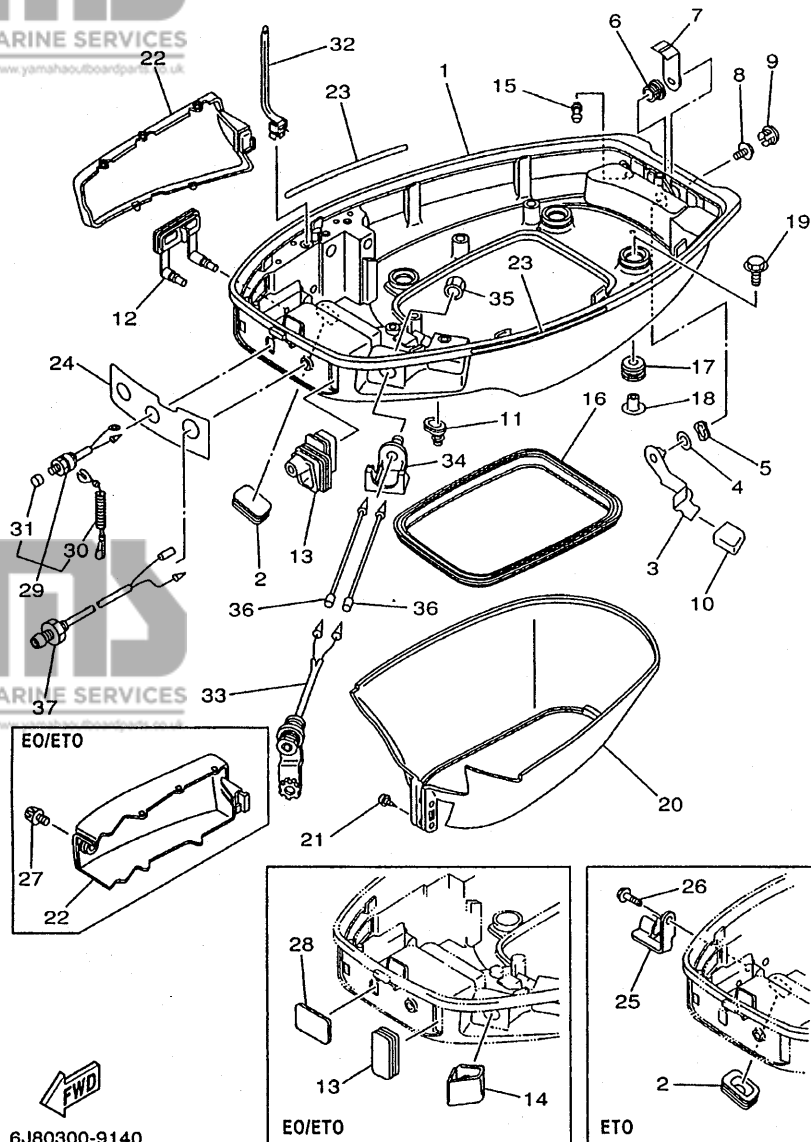
CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-42711-03-4D	COWLING, BOTTOM CUVETTE	1	1	1	
2	6H4-42726-00	GROMMET PASSE-FIL	1	1		
	688-42726-10	GROMMET PASSE-FIL			1	
3	6J8-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
4	90202-12M25	WASHER, PLATE RONDELLE, PLATE	1	1	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	
6	90386-12M61	BUSH DOUILLE	1	1	1	
7	6J8-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	
8	95895-06012	BOLT, FLANGE BOULON, A COLLERETTE	1	1	1	
9	6J8-42831-00	BUSHING POULIE	1	1	1	
10	6J8-42728-01	CAP CAPUCHON	1	1	1	
11	6G1-42727-00	GROMMET PASSE-FIL	1	1	1	
12	6J8-42724-00	GROMMET PASSE-FIL	1			
13	6J8-42726-00	GROMMET PASSE-FIL	1			
	6J8-42726-10	GROMMET PASSE-FIL		1	1	
14	6J8-42725-01	GROMMET PASSE-FIL		1	1	
15	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1	1	
16	6J8-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	
17	90480-09M21	GROMMET PASSE-FIL	4	4	4	
18	90387-06M41	COLLAR COLLERETTE	4	4	4	
19	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4	4	
20	6J8-42741-01	APRON CAPOT LATERAL	1	1	1	
21	90164-06M01	SCREW, TAPPING VIS, TETE FRAISEE	2	2	2	
22	6J8-42723-01	COVER, BOTTOM COUVERCLE	1			
	6J8-42723-51	COVER, BOTTOM COUVERCLE		1	1	
23	6J8-42735-00	PROTECTOR PROTECTEUR	2	2	2	
24	6J8-42719-20	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	1	1	

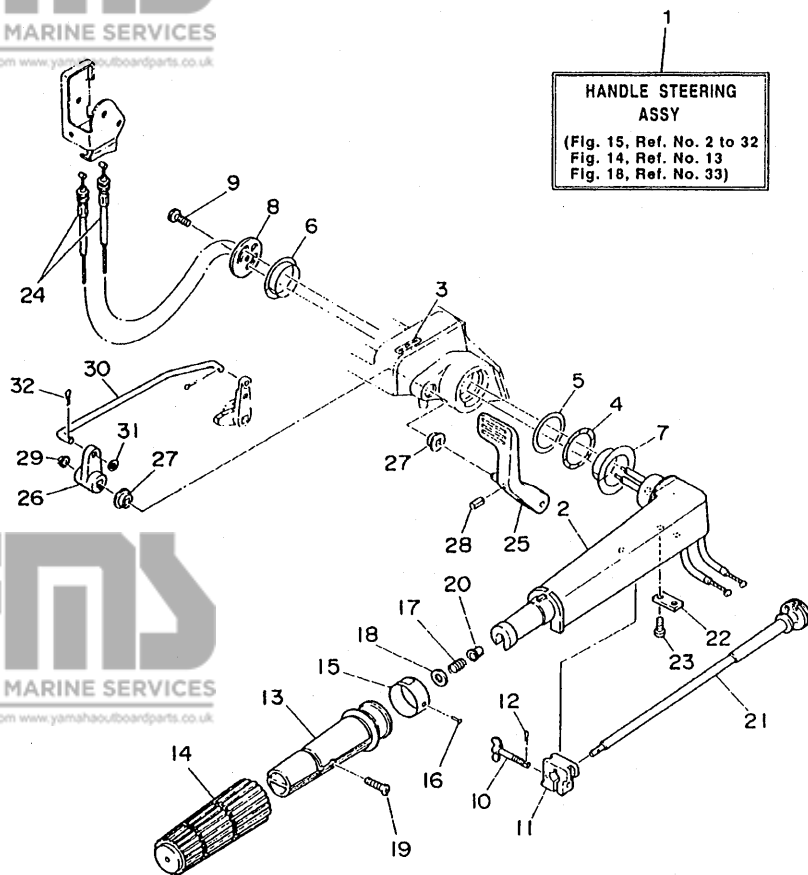
FIG. 14 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
25	90464-09M51	CLAMP BRIDE			1	
26	90109-06M86	BOLT BOULON			1	
27	6J8-42846-00	SCREW VIS		1	1	
28	6J8-42726-20	GROMMET PASSE-FIL		1	1	
29	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1			
30	682-82556-00	.STOPPER .PLAQUETTE	1			
31	689-8257Y-00	.CAP .CHAPEAU	1			
32	90465-13M76	CLAMP BRIDE		1	1	
33	682-84381-00	2P CONCENT RALLONGE 2 FILS	1			
34	6J8-84387-00	HOLDER SUPPORT	1			
35	663-82557-00	NUT ECROU	1			
36	6J8-82553-00	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	2			
37	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	1	1	



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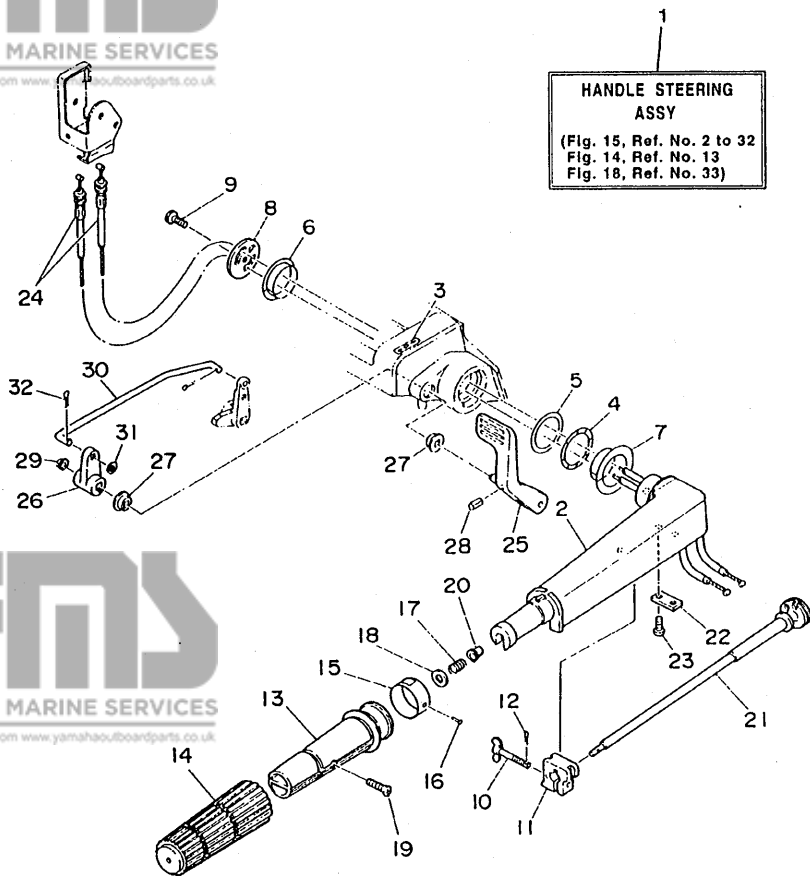
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FIG. 15 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-W0084-10-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1			
2	6G1-42111-11-4D	HANDLE, STEERING POIGNEE	1			
3	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1			
4	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1			
5	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1			
6	90386-33M96	BUSH DOUILLE	1			
7	90386-34M97	BUSH DOUILLE	1			
8	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1			
9	97095-06020	BOLT BOULON	1			
10	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1			
11	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1			
12	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1			
13	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1			
14	6F6-42177-A0	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1			
15	6J8-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1			
16	90269-02M09	RIVET RIVET	1			
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1			
18	92903-10600	WASHER, PLATE RONDELLE, PLATE	1			
19	90149-05M13	SCREW VIS	1			
20	90386-08032	BUSH DOUILLE	1			
21	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1			
22	6E0-42159-02	STAY SUPPORT	1			
23	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2			
24	6J8-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2			
25	6J8-44111-01-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1			
26	6J8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1			
27	682-44132-00	BUSHING COUSSINET	2			

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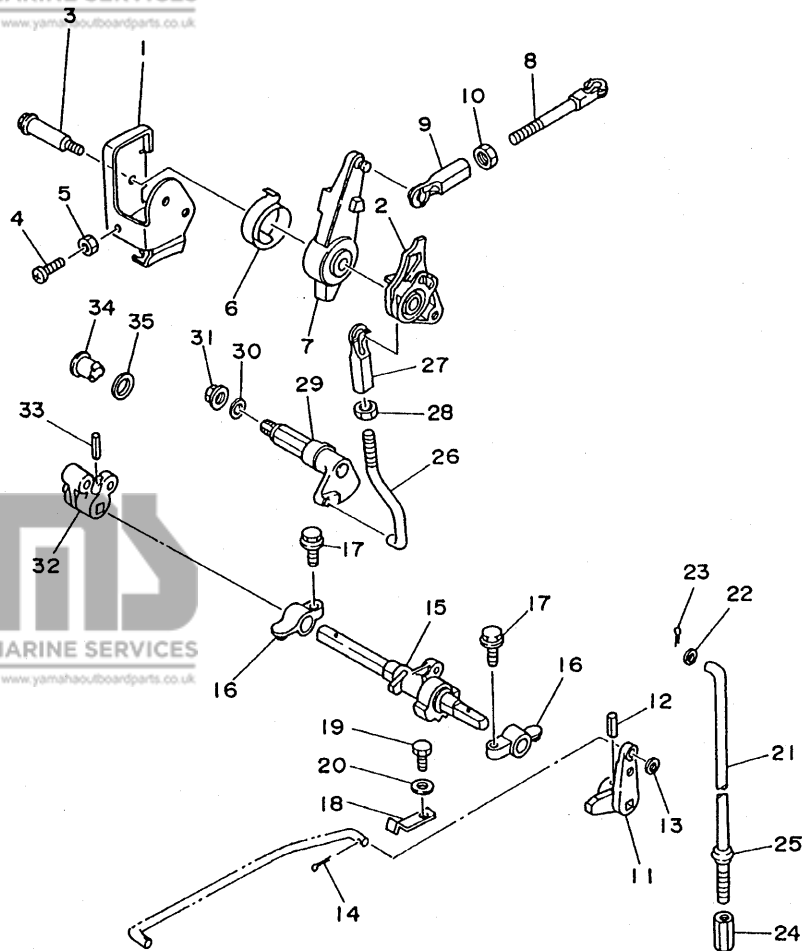


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FIG. 15 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	90254-03M04	PIN, SPRING	1			
29	90386-06M12	RIVET, TETE TRONCONIQUE BUSH DOUILLE	1			
30	6J8-44124-00	LINK, SHIFT ROD BIELETTE	1			
31	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1			
32	91490-20012	PIN, COTTER GOUILLE, FENDUE	1			

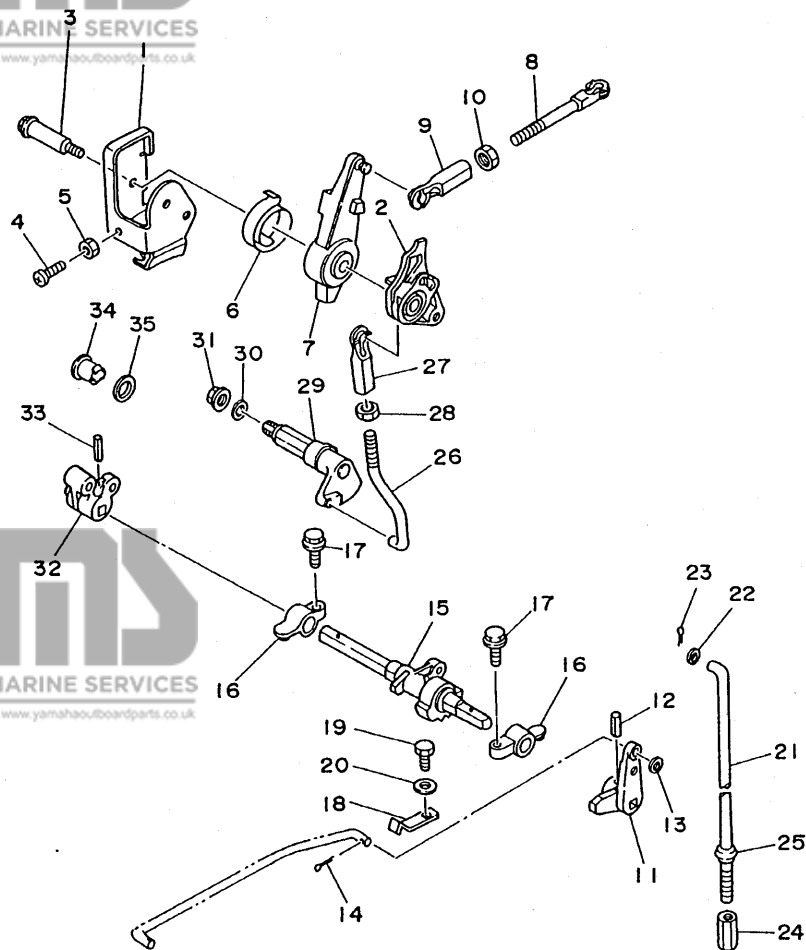


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FIG. 16 CONTROL 1

COMMANDE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MFO	EO	ETO	REMARKS REMARQUES
1	6J8-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	1	1	
2	6J8-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	1	1	
3	90109-06M28	BOLT BOULON	1	1	1	
4	97880-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	
5	95303-06600	NUT ECROU	1	1	1	
6	6J8-42167-00	SPRING 1 RESSORT1	1	1	1	
7	6J8-41631-02	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	
8	689-42169-01	JOINT AXE	1	1	1	
9	682-41237-00	JOINT, LINK RACCORD	1	1	1	
10	95380-05600	NUT ECROU	1	1	1	
11	6J8-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	1	1	
12	90254-03M04	PIN, SPRING RIVET, TETE TRONCONIQUE	1	1	1	
13	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1			
14	91490-20012	PIN, COTTER GOUPILLE, FENDUE	1			
15	6J8-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	
16	6G1-41662-01-94	BRACKET SUPPORT	2	2	2	
17	97513-06520	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	2	2	2	
18	6J8-44116-00	SPRING RESSORT	1	1	1	
19	97095-06012	BOLT BOULON	1	1	1	
20	92995-06600	WASHER RONDELLE	1	1	1	
21	6J8-44143-00	ROD, SHIFT TIGE D'EMBAYAGE	1	1	1	
22	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	1	1	
23	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	1	1	
24	90170-06015	NUT ECROU	1	1	1	
25	689-43373-01	SEAL, DAMPER JOINT	1	1	1	
26	6J8-42192-00	ROD 2 TRINGLE 2	1	1	1	
27	682-41237-00	JOINT, LINK RACCORD	1	1	1	



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FIG. 16 CONTROL 1

COMMANDE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	95380-05600	NUT ECROU	1	1	1	
29	6J8-42154-01	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	1	1	
30	90202-10024	WASHER, PLATE RONDELLE, PLATE	1	1	1	
31	95780-08300	NUT, FLANGE ECROU, A COLLERETTE	1	1	1	
32	6J8-44142-00	JOINT AXE	1	1	1	
33	90254-03M04	PIN, SPRING RIVET, TETE TRONCONIQUE	1	1	1	
34	682-42726-00	GROMMET PASSE-FIL	1			
35	90202-12M17	WASHER, PLATE RONDELLE, PLATE	1			

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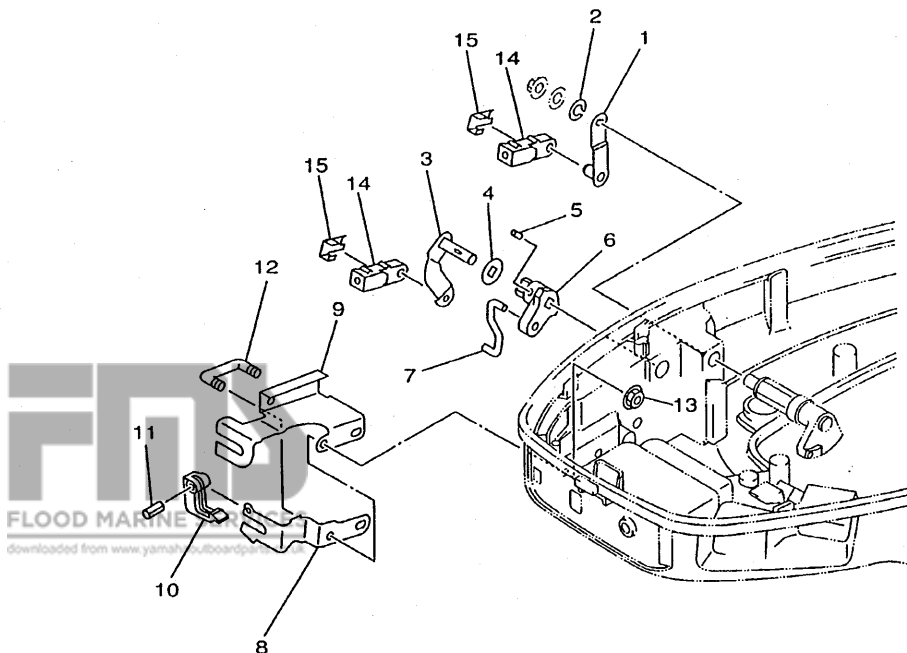


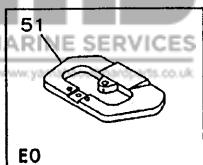
FIG. 17 CONTROL 2

COMMANDE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-48534-00	THROTTLE LEVER, CONTROL LEVIER D'ACCELERATION		1	1	
2	92990-08100	WASHER, SPRING RONDELLE, GROWER		1	1	
3	6J8-48544-01	LEVER, SHIFTCONTROL POIGNEE, INVERSION		1	1	
4	6J8-44177-00	WASHER RONDELLE		1	1	
5	90254-03M03	PIN, SPRING RIVET, TETE TRONCONIQUE		1	1	
6	6J8-44173-02	LEVER, SHIFT CONTROL POIGNEE, INVERSION		1	1	
7	6J8-42169-01	JOINT AXE		1	1	
8	6J8-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE		1	1	
9	6J8-48532-00	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE		1	1	
10	682-48538-50	CLAMP, CABLE 1 COLLIER		1	1	
11	91690-30012	PIN, SPRING GOUPILLE, ELASTIQUE		1	1	
12	90109-06M29	BOLT BOULON		1	1	
13	90179-06M24	NUT ECROU		2	2	
14	6G8-26363-00	END, CABLE EMBOUT DE CABLE		2	2	
15	6G8-26364-00	END, CABLE 2 EMBOUT, DE CABLE		2	2	



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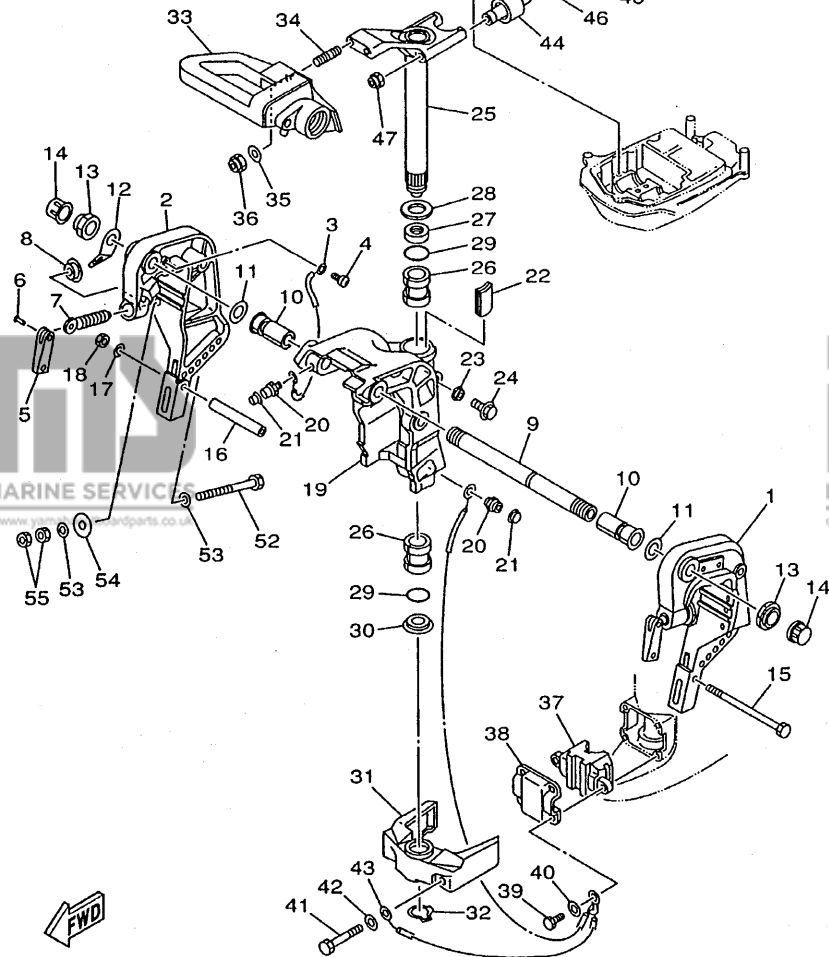
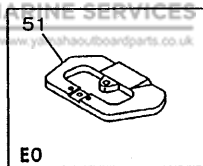
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FIG. 18 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6H4-43111-05-4D	BRACKET, CLAMP PRESSE	1	1		
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	1		
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1		
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1		
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2		
6	90243-04M01	PIN GOUPILLE	2	2		
7	90149-14M12	SCREW VIS	2	2		
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2		
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1		
10	90386-22M69	BUSH DOUILLE	2	2		
11	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	2		
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1		
13	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2		
14	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	2		
15	90101-08339	BOLT BOULON	1	1		
16	90387-08M03	COLLAR COLLERETTE	1	1		
17	92995-08600	WASHER RONDELLE	1	1		
18	95380-08600	NUT ECROU	1	1		
19	6J8-43311-04-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1	1	1		
20	93700-06M03	NIPPLE, GREASE GRAISSEUR	3	3		
21	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	3		AP
22	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	1		
23	689-43373-01	SEAL, DAMPER JOINT	1	1		
24	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	1		
25	6J8-42510-02-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1		
26	90386-30M77	BUSH DOUILLE	2	2		
27	90386-30M78	BUSH DOUILLE	1	1		

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FIG. 18 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	1		
29	93210-29M94	O-RING JOINT TORIQUE	2	2		
30	90386-30M60	BUSH DOUILLE	1	1		
31	6H4-44551-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	1		
32	93410-28M06	CIRCLIP CIRCLIP, TYPE S	1	1		
33	6J8-42121-02-4D	BRACKET SUPPORT	1			
34	90116-10M28	BOLT, STUD GOIJON	2	2		
35	92995-10600	WASHER RONDELLE	2	2		
36	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2		
37	6H4-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	1		S
38	6H4-44557-10	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	1		L
39	6H4-44553-01	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	1	1		
39	97095-08025	BOLT BOULON	4	4		
40	92995-08600	WASHER RONDELLE	4	4		
41	97095-10060	BOLT BOULON	2	2		
42	92995-10600	WASHER RONDELLE	2	2		
43	6H4-82127-00	WIRE, LEAD 2 FIL 2	1	1		
44	6H4-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATÉRAL	2	2		
45	90109-08M26	BOLT BOULON	2	2		
46	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	2		
47	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2		
48	6J8-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPÉRIEUR	1	1		
49	97075-08035	BOLT BOULON	3	3		
50	92995-08100	WASHER RONDELLE	3	3		
51	6J8-48511-01-4D	HOOK, STEERING ATTACHE, DIRECTION	1			BALL POST/STEERING GUIDE TYPE
52	90101-10M58	BOLT BOULON	4			
53	92995-10600	WASHER RONDELLE	8			

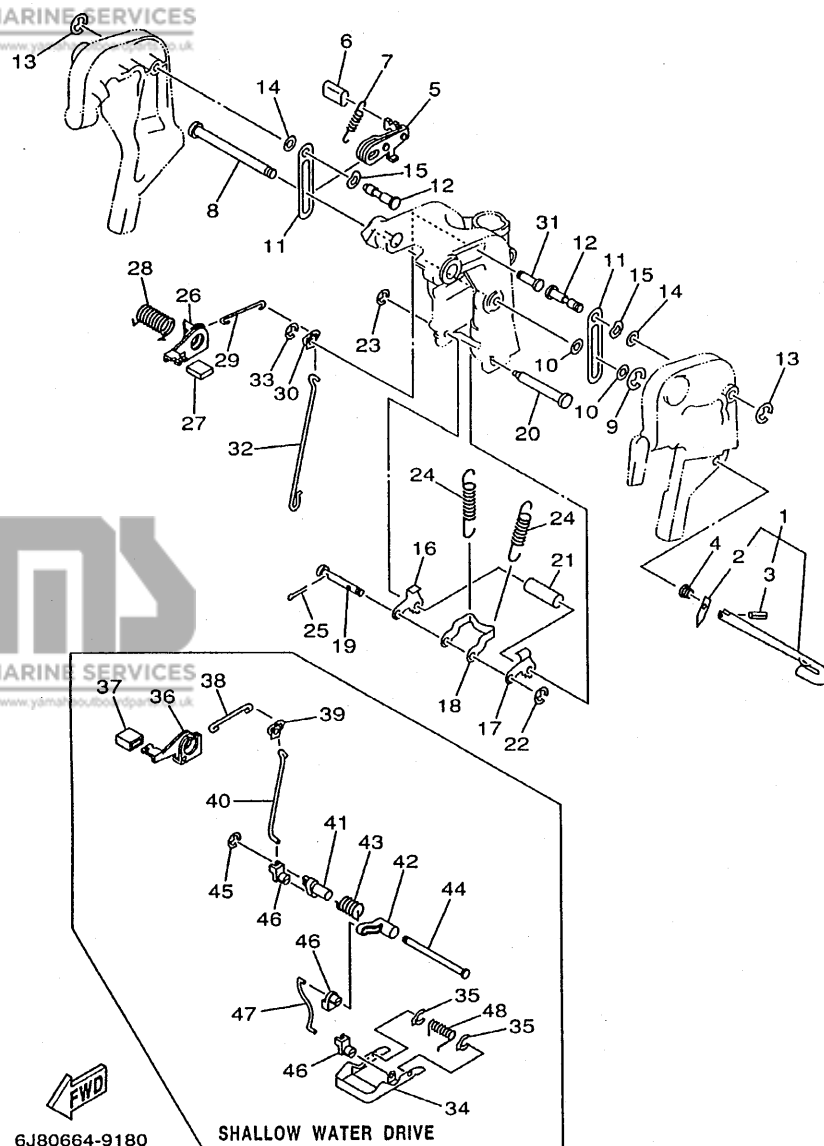


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SHALLOW WATER DRIVE

FIG. 19 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1		
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1		
3	91690-30010	.PIN, SPRING .GOUPILLE, ELASTIQUE	1	1		
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	1		
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1		
6	682-43318-01	COVER CAPUCHON	1	1		
7	90506-12M25	SPRING, TENSION RESSORT, TENSION	1	1		
8	90249-12M28	PIN GOUPILLE	1	1		
9	93430-10M00	CIRCLIP CIRCLIP, TYPE S	1	1		
10	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	2		
11	6J8-43627-00	STOPPER PLAQUETTE	2	2		
12	90249-12M27	PIN GOUPILLE	2	2		
13	93430-10M00	CIRCLIP CIRCLIP, TYPE S	2	2		
14	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	2		
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2	2		
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1		
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1		
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1	1		
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	1		
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	1		
21	90387-07M64	COLLAR COLLERETTE	1	1		
22	93430-06M02	CIRCLIP CIRCLIP, TYPE S	1	1		
23	99080-05600	CIRCLIP CIRCLIP	1	1		
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2	2		
25	91490-20010	PIN, COTTER GOUPILLE, FENDUE	2	2		
26	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	1		
27	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	1		

E5

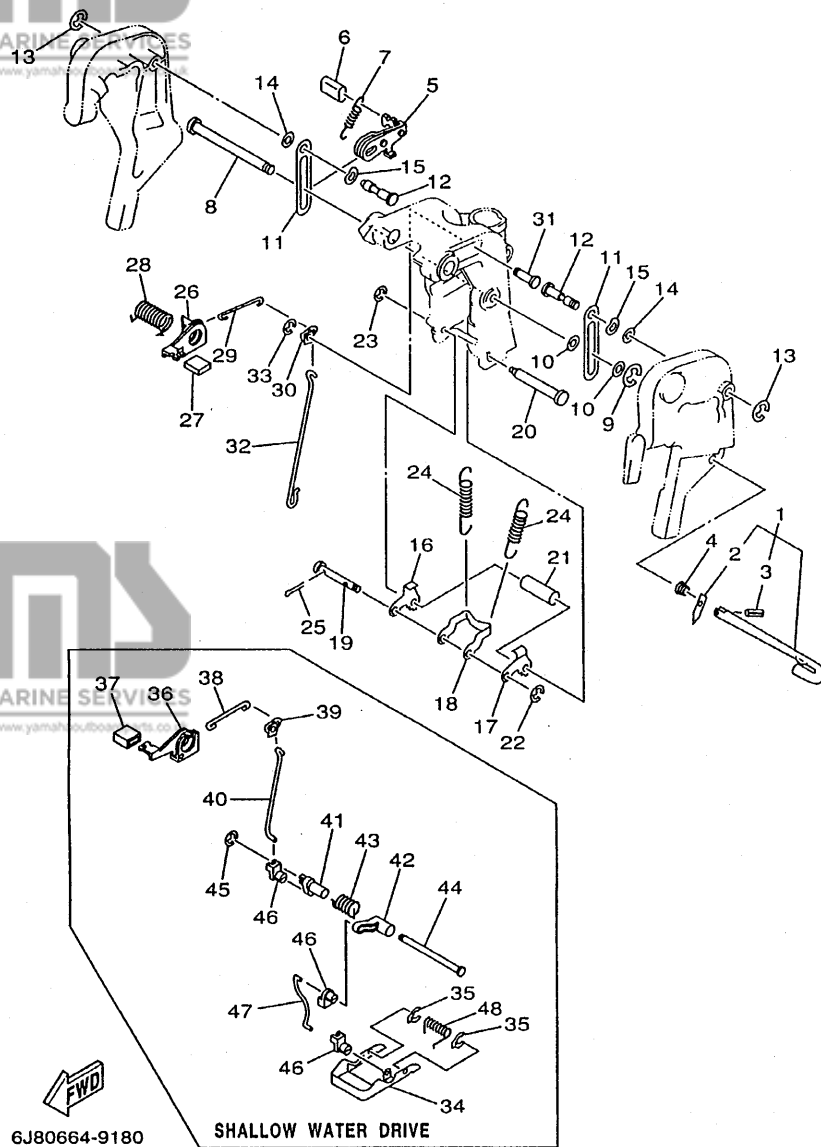
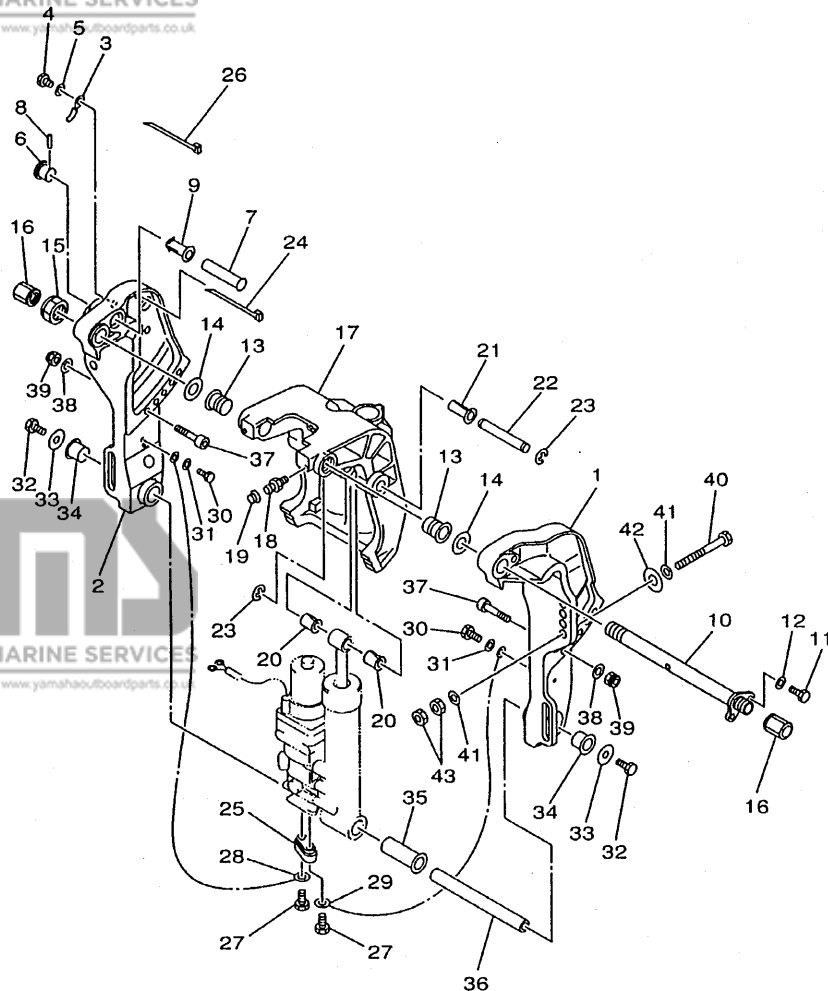


FIG. 19 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	90508-18M23	SPRING, TORSION RESSORT, TORSION	1	1		FOR SHALLOW WATER DRIVE
29	6H4-43616-00	ROD, TILT LOCK TIGE	1	1		
30	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	1		FOR SHALLOW WATER DRIVE
31	90249-06M24	PIN GOUPILLE	1	1		
32	6J8-43617-00	ROD, TILT LOCK TIGE	1	1		
33	99080-05600	CIRCLIP CIRCLIP	1	1		
34	6J8-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	1		
35	6J8-43673-00	WASHER 1 RONDELLE	2	2		
36	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	1		
37	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	1		
38	6H4-43616-00	ROD, TILT LOCK TIGE	1	1		
39	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	1		
40	6J8-43617-10	ROD, TILT LOCK TIGE	1	1		
41	6J8-43186-00	LEVER LEVIER	1	1		
42	6J8-43187-00	LEVER 2 LEVIER	1	1		
43	90508-25M21	SPRING, TORSION RESSORT, TORSION	1	1		
44	90249-07M25	PIN GOUPILLE	1	1		
45	99080-05600	CIRCLIP CIRCLIP	1	1		
46	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	3		
47	6J8-43616-10	ROD, TILT LOCK TIGE	1	1		
48	90508-20M22	SPRING, TORSION RESSORT, TORSION	1	1		

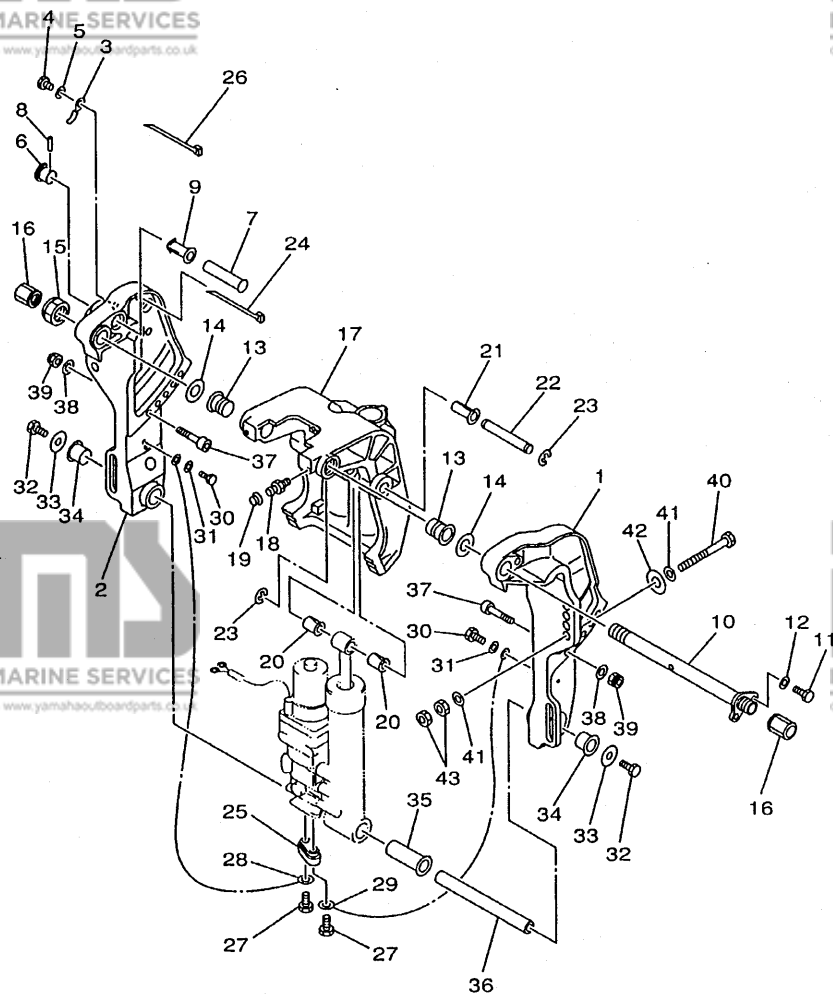


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FIG. 20 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6K9-43111-10-4D	BRACKET, CLAMP PRESSE			1	
2	6K9-43112-10-4D	BRACKET, CLAMP PRESSE			1	
3	90465-10M77	CLAMP BRIDE			1	
4	97095-08010	BOLT BOULON			1	
5	92995-06600	WASHER RONDELLE			1	
6	65W-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE			1	
7	65W-43191-00	SHAFT, STOPPER AXE, BUTEE			1	
8	91690-30018	PIN, SPRING GOUILLE, ELASTIQUE			1	
9	90386-14MA1	BUSH DOUILLE			1	
10	6K9-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE			1	
11	97095-08020	BOLT BOULON			1	
12	92995-08100	WASHER RONDELLE			1	
13	90386-22M15	BUSH DOUILLE			2	
14	90201-22M03	WASHER, PLATE RONDELLE, PLATE			2	
15	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			1	
16	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE			2	
17	6K9-43311-01-4D	BRACKET, SWIVEL 1 SUPPORT, PIVOT 1			1	
18	93700-06M03	NIPPLE, GREASE GRAISSEUR			3	
19	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR			3	AP
20	90386-12MA0	BUSH DOUILLE			2	
21	90386-12M98	BUSH DOUILLE			1	
22	90249-12M38	PIN GOUILLE			1	
23	93430-10M00	CIRCLIP CIRCLIP, TYPE S			2	
24	90465-13M11	CLAMP BRIDE			2	
25	65W-45251-00	ANODE ANODE			1	
26	90465-11M10	CLAMP BRIDE			4	
27	90101-06020	BOLT BOULON			2	

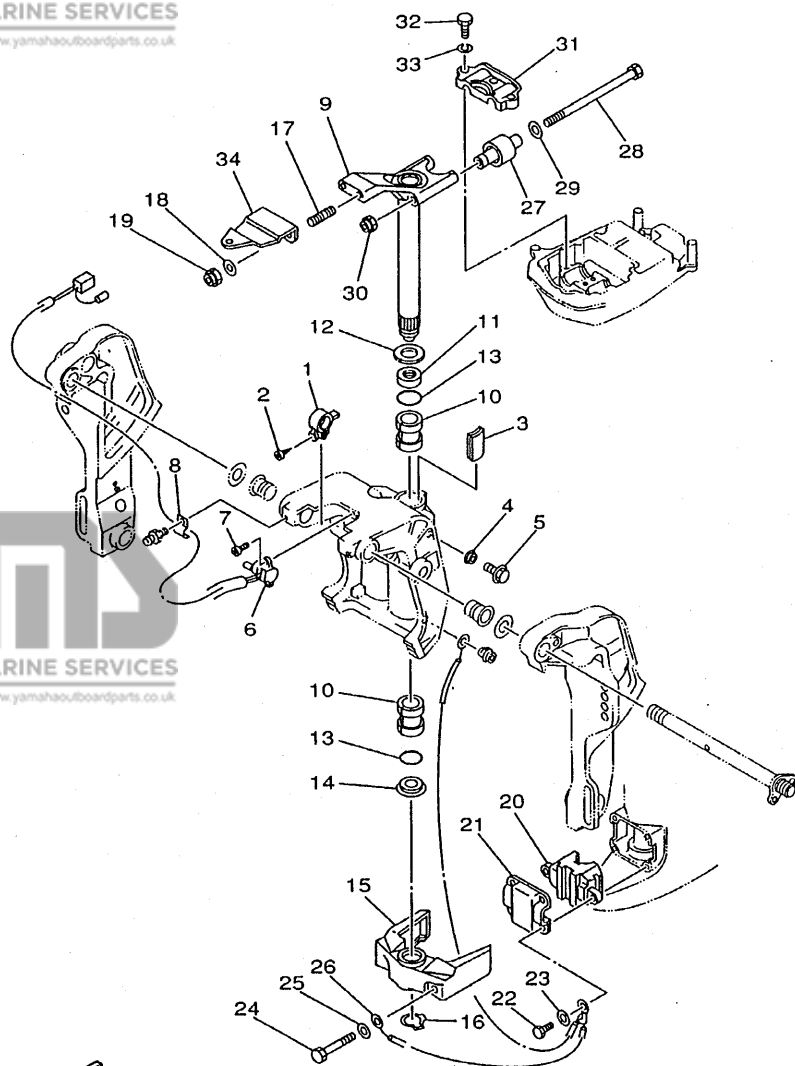


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FIG. 20 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	6H1-82148-00	WIRE, LEAD 4 FIL 4			1	
29	6U0-82127-00	WIRE, LEAD 2 FIL 2			1	
30	97095-06014	BOLT BOULON			2	
31	92995-06600	WASHER RONDELLE			2	
32	97080-08016	BOLT BOULON			2	
33	90201-08M00	WASHER, PLATE RONDELLE, PLATE			2	
34	90386-18M44	BUSH DOUILLE			2	
35	90386-18MA0	BUSH DOUILLE			1	
36	90249-18M35	PIN GOUPILLE			1	
37	90110-10M02	BOLT, HEXAGON SOCKET HEAD BOULON, TETE HEXAGONALE CREUSE			2	
38	92995-10600	WASHER RONDELLE			2	
39	90185-10M13	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			2	
40	90101-12M65	BOLT BOULON			4	
41	92995-12200	WASHER RONDELLE			8	
42	90201-12426	WASHER, PLATE RONDELLE, PLATE			4	
43	95380-12600	NUT ECROU			8	

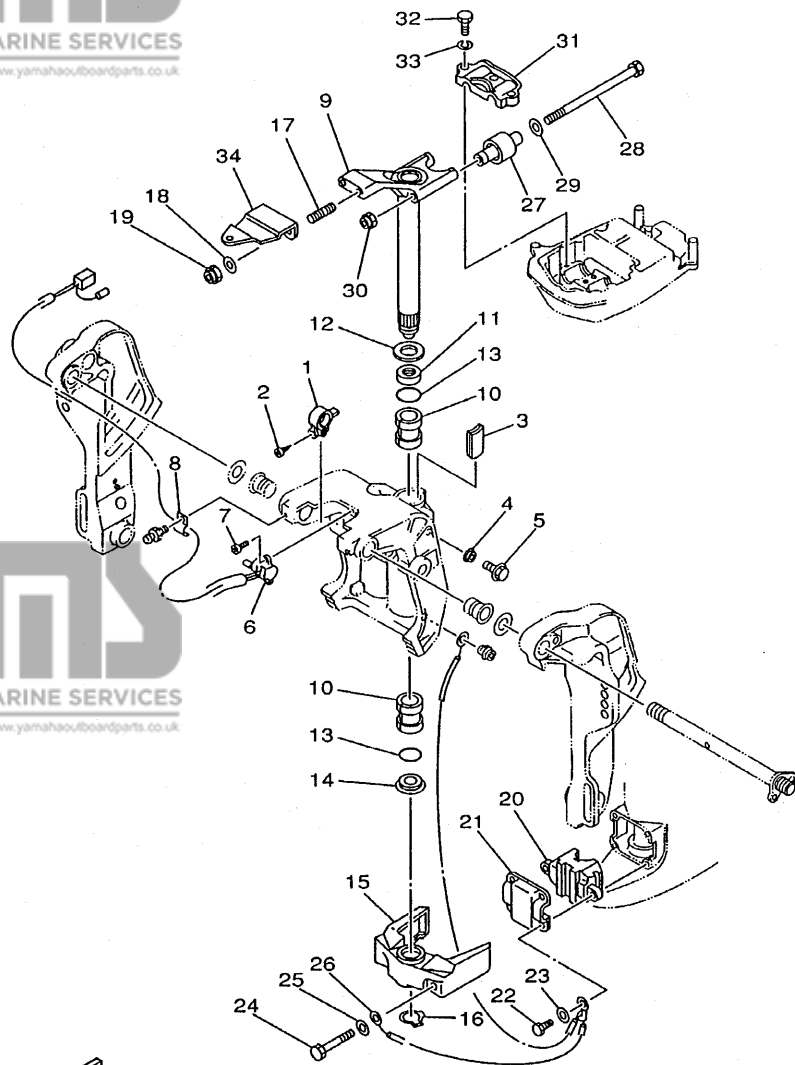


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FIG. 21 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6K9-43139-00	CAM, TRIM SENDER VILEBREQUIN TRUM			1	
2	97780-60525	SCREW, TAPPING VIS, TETE FRAISEE			1	
3	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION			1	
4	689-43373-01	SEAL, DAMPER JOINT			1	
5	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE			1	
6	64E-83672-02	TRIM SENDER INCLINER RACCORD			1	
7	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE			2	
8	90465-08M63	CLAMP BRIDE			1	
9	6J8-42510-02-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)			1	
10	90386-30M77	BUSH DOUILLE			2	
11	90386-30M78	BUSH DOUILLE			1	
12	90201-30M00	WASHER, PLATE RONDELLE, PLATE			1	
13	93210-29M94	O-RING JOINT TORIQUE			2	
14	90386-30M60	BUSH DOUILLE			1	
15	6H4-44551-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR			1	
16	93410-28M06	CIRCLIP CIRCLIP, TYPE S			1	
17	90116-10M28	BOLT, STUD GOUJON			2	
18	92995-10600	WASHER RONDELLE			2	
19	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			2	
20	6H4-44557-10	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT			1	
21	6H4-44553-01	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR			1	
22	97095-08025	BOLT BOULON			4	
23	92995-08600	WASHER RONDELLE			4	
24	97095-10060	BOLT BOULON			2	
25	92995-10600	WASHER RONDELLE			2	
26	6H4-82127-00	WIRE, LEAD 2 FIL 2			1	
27	6H4-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL			2	



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FIG. 21 BRACKET 4

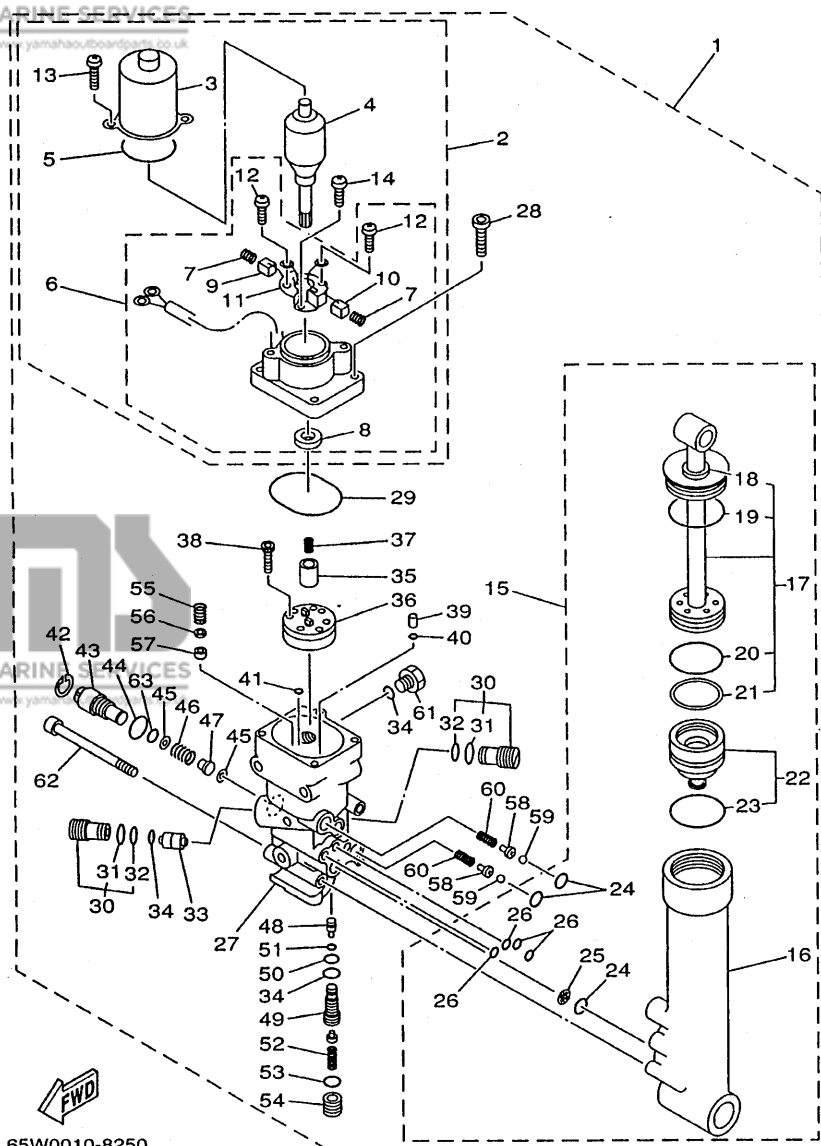
SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	90109-08M26	BOLT BOULON			2	
29	90201-09425	WASHER, PLATE RONDELLE, PLATE			2	
30	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT			2	
31	6J8-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR			1	
32	97075-08035	BOLT BOULON			3	
33	92995-08100	WASHER RONDELLE			3	
34	6J8-48511-51-4D	HOOK, STEERING ATTACHE, DIRECTION			1	

FIG. 22 POWER TRIM & TILT ASSY

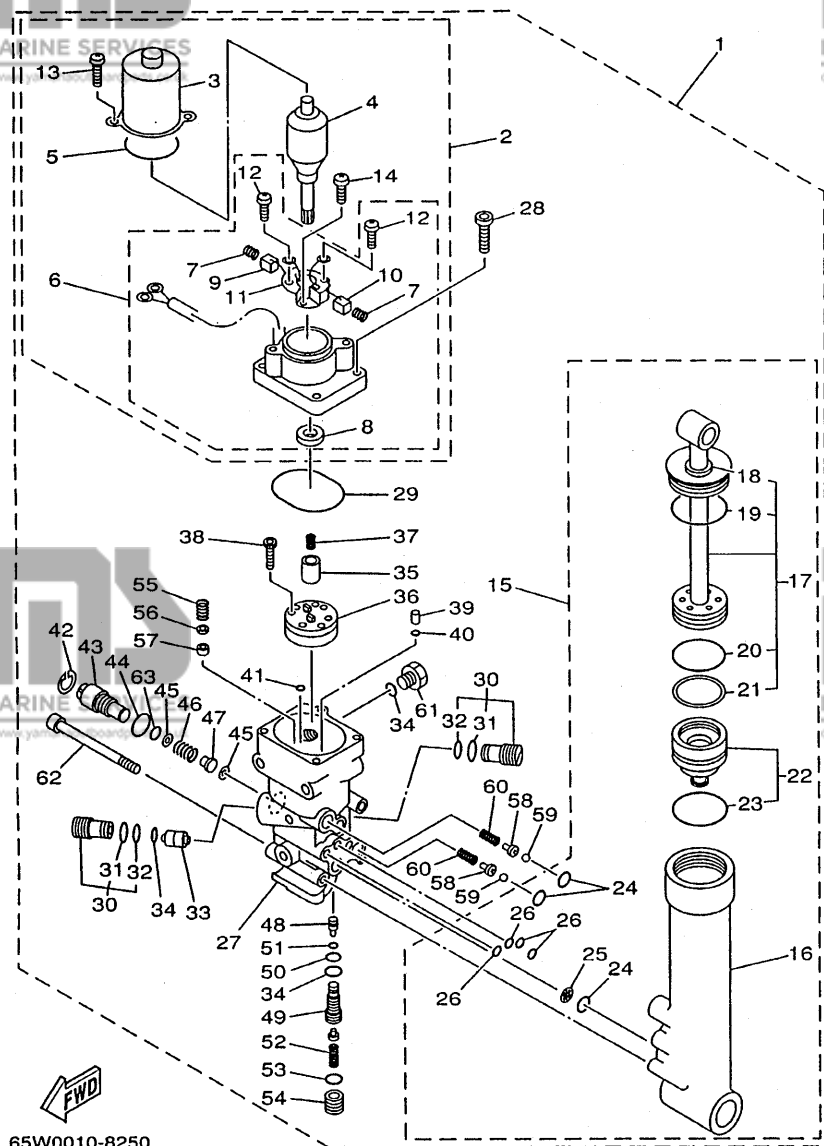
PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	65W-43800-02-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)			1	
2	65W-43880-00	MOTOR ASSY MOTEUR (ENS.)			1	
3	65W-43804-00	STATOR ASSY STATOR (ENS.)			1	
4	65W-43805-00	ARMATURE ASSY INDUIT (ENS.)			1	
5	65W-43869-00	O-RING JOINT TORIQUE			1	
6	65W-43881-00	FRAME, END BATI			1	
7	65W-4386K-00	SPRING, BRUSH RESSORT, BALAI			2	
8	65W-43882-00	OIL SEAL JOINT SPI			1	
9	65W-43892-00	BRUSH 2 BALAI 2			1	
10	65W-43891-00	BRUSH 1 BALAI 1			1	
11	65W-4380F-00	PLATE, BRUSH HOLDER PLAQUE			1	
12	65W-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE			2	
13	65W-43887-00	BOLT, THROUGH BOULON			2	
14	65W-4388E-00	BOLT BOULON			1	
15	65W-43840-00	POWER TILT ASSY PUISSANCE INCLINER (ENS.)			1	
16	65W-4380K-00	CYLINDER, TILT SUB ASSY CYLINDRE			1	
17	65W-43810-00	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)			1	
18	65W-43812-00	SEAL, DUST JOINT			1	
19	65W-43865-00	O-RING JOINT TORIQUE			1	
20	6H1-43861-10	O-RING JOINT TORIQUE			1	
21	65W-43871-00	RING, BACK UP SEGMENT			1	
22	65W-4381B-00	FREE PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)			1	
23	6H1-43861-10	O-RING JOINT TORIQUE			1	
24	93210-11368	O-RING JOINT TORIQUE			3	
25	6H1-43816-00	FILTER 1 FILTRE 1			1	
26	93210-064A5	O-RING JOINT TORIQUE			4	
27	65W-4380L-00	HOUSING, TRIM & TILT SUB ASSY CARTER			1	



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FIG. 22 POWER TRIM & TILT ASSY **PUISSANCE PARER ET INCLINER**



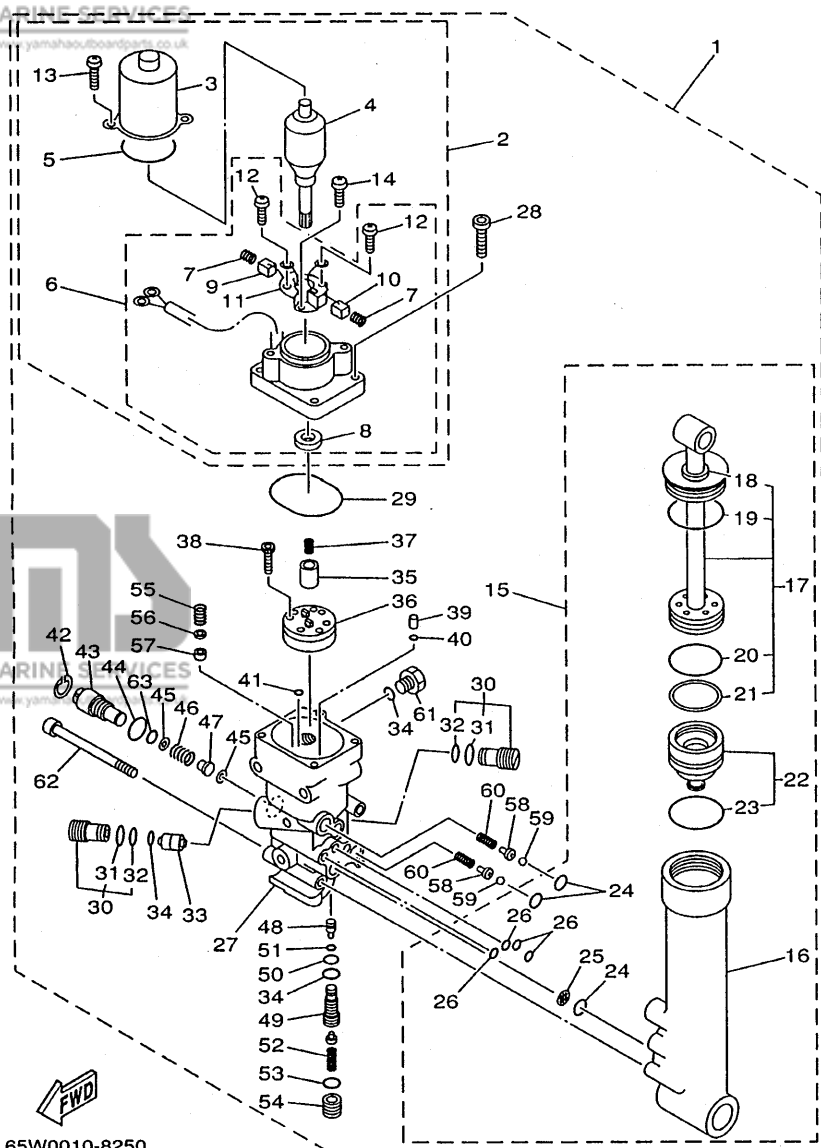
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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
28	65W-43888-00	.BOLT, SOCKET .BOULON			4	
29	93210-50768	.O-RING			1	
30	6T4-43802-03	.JOINT TORIQUE .VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)			2	
31	6H1-43866-00	.O-RING .JOINT TORIQUE			1	
32	6H1-43867-00	.O-RING .JOINT TORIQUE			1	
33	62X-43841-00	.PISTON, SHUTTLE .PISTON			1	
34	93210-09165	.O-RING .JOINT TORIQUE			3	
35	65W-43831-00	.CONNECTOR, SHAFT .RACCORD			1	
36	65W-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)			1	
37	6T4-43853-00	.SPRING, MAIN VALVE .RESSORT			1	
38	91318-04025	.BOLT .BOULON			4	
39	65W-43817-00	.FILTER 2 .FILTRE 2			2	
40	65W-43861-00	.O-RING .JOINT TORIQUE			2	
41	65W-43862-00	.O-RING .JOINT TORIQUE			2	
42	6H1-43875-00	.RING, SNAP .RESSORT			1	
43	6H1-43845-00	.SCREW, MANUAL RELEASE .VIS			1	
44	93210-18397	.O-RING .JOINT TORIQUE			1	
45	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE			2	
46	65W-43854-00	.SPRING, MANUAL RELEASE .RESSORT			1	
47	65W-4382A-00	.ADAPTOR 1 .ADAPTEUR 1			1	
48	65W-43844-00	.PIN, VALVE SUPPORT .GOUPILLE			1	
49	65W-43851-00	.SEAT, RELIEF VALVE .SIEGE			1	
50	93210-08006	.O-RING .JOINT TORIQUE			1	
51	93210-03478	.O-RING .JOINT TORIQUE			1	
52	65W-43855-00	.SPRING, UP RELIEF .RESSORT			1	
53	93210-11073	.O-RING .JOINT TORIQUE			1	
54	65W-43843-00	.SCREW, VALVE LOCK .VIS			1	

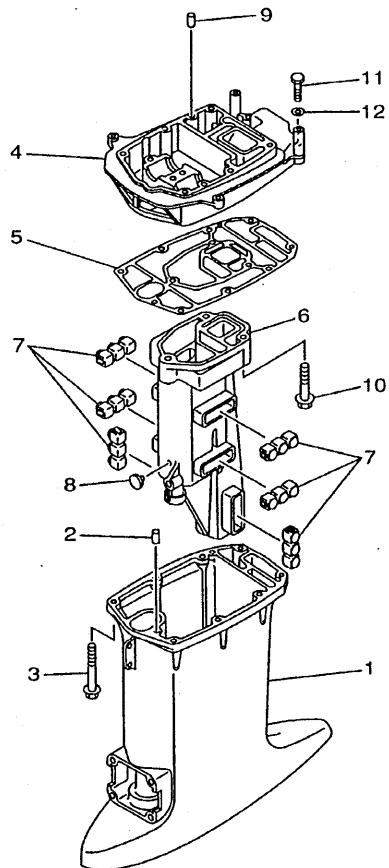
FIG. 22 POWER TRIM & TILT ASSY

PUISSANCE PARER ET INCLINER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
55	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT			1	
56	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE			1	
57	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT			1	
58	65W-4386A-00	.PIN, ABSORBER VALVE .GOUPILLE, SOUPAPE			2	
59	93501-08001	.BALL .BILLE			2	
60	65W-43853-00	.SPRING, MAIN VALVE .RESSORT			2	
61	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON			1	
62	62X-43878-00	.BOLT, SOCKET .BOULON			3	
63	93210-10M74	.O-RING .JOINT TORIQUE			1	



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FIG. 23 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-45111-01-4D	CASING, UPPER FOURREAU	1	1		S
	6J8-45111-11-4D	CASING, UPPER FOURREAU	1	1	1	L
2	93606-12019	PIN, DOWEL GOUJON	2	2	2	
3	90119-08M31	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6	6	
4	6J8-41137-01-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1	1	
5	6J8-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	
6	6J8-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	1	
7	6J8-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	6	6	6	
8	90338-07M00	PLUG PLOT	1	1	1	
9	93606-12019	PIN, DOWEL GOUJON	2	2	2	
10	97575-08550	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3	3	
11	97075-08030	BOLT BOULON	2	2	2	
12	92995-08600	WASHER RONDELLE	2	2	2	

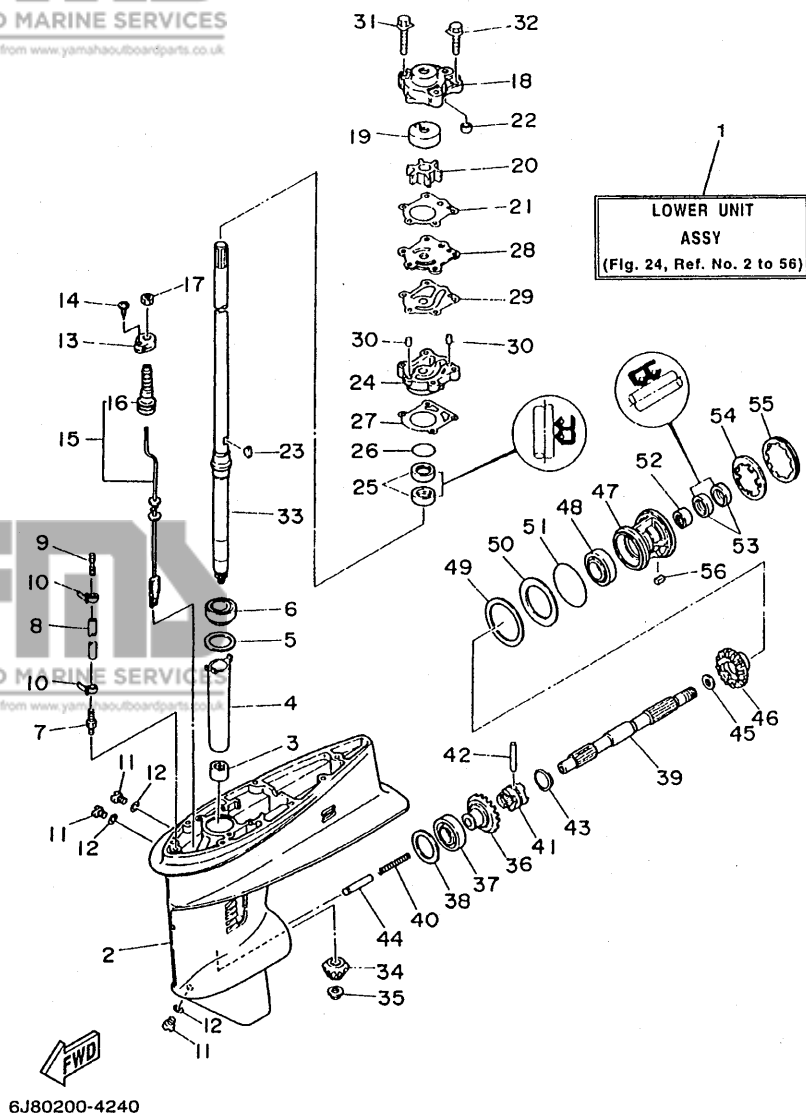


FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-45300-04-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1		S
	6J8-45300-14-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	1	1	L
2	6J8-45301-02-4D	CASING, LOWER BEQUILLE	1	1	1	
3	93315-220V7	BEARING ROULEMENT	1	1	1	
4	6J8-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	1	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	UR
6	93332-00001	BEARING ROULEMENT	1	1	1	
7	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	1	1	
8	90445-07ME9	HOSE (L120) DURITE (L120)	1	1		
	90445-07M31	HOSE (L200) DURITE (L200)	1	1	1	L
9	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	1	1	
10	90465-11M10	CLAMP BRIDE	2	2	2	
11	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	3	3	
12	90430-08020	GASKET JOINT	3	3	3	
13	682-44176-00	BRACKET SUPPORT	1	1	1	
14	97780-50510	SCREW, TAPPING VIS, TETE FRAISEE	1	1	1	
15	6J8-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1		S
	6J8-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	L
16	682-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	1	1	
17	95380-06700	NUT ECROU	1	1	1	
18	6J8-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	

FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
19	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	1	1	
20	6H4-44352-02	IMPELLER TURBINE	1	1	1	
21	663-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	
22	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
23	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	
24	663-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	
25	93101-23070	OIL SEAL JOINT SPY	2	2	2	
26	93210-41042	O-RING JOINT TORIQUE	1	1	1	
27	663-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	
28	663-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	
29	663-44324-A0	GASKET, CARTRIDGE JOINT	1	1	1	
30	93604-08062	PIN, DOWEL GOUJON	2	2	2	
31	90119-08M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
32	90119-08M34	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	2	
33	6J8-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1		S
	6J8-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	1	1	L
34	6J8-45551-00	PINION PIGNON D'ATTAQUE	1	1	1	
35	90179-10M14	NUT ECROU	1	1	1	
36	6J8-45560-00	GEAR PIGNON	1	1	1	
37	93332-000V6	BEARING ROULEMENT	1	1	1	
38	6J8-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	UR
	6J8-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	UR
	6J8-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	UR
	6J8-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	UR
	6J8-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	UR
	6J8-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	UR
	6J8-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	UR

A5

6J80200-4240

LOWER UNIT
ASSY
(Fig. 24, Ref. No. 2 to 56)

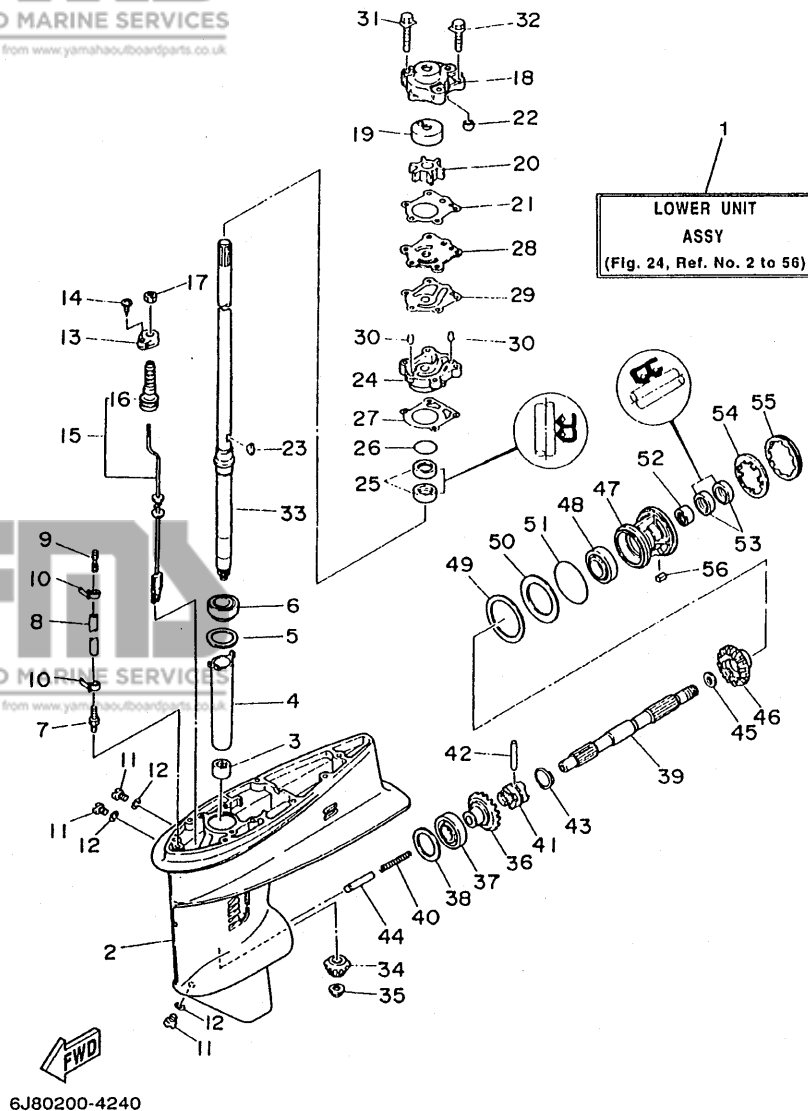
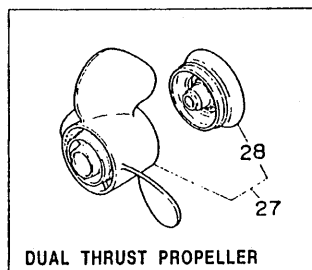


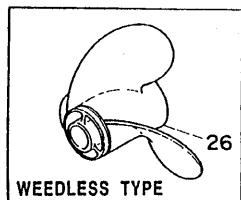
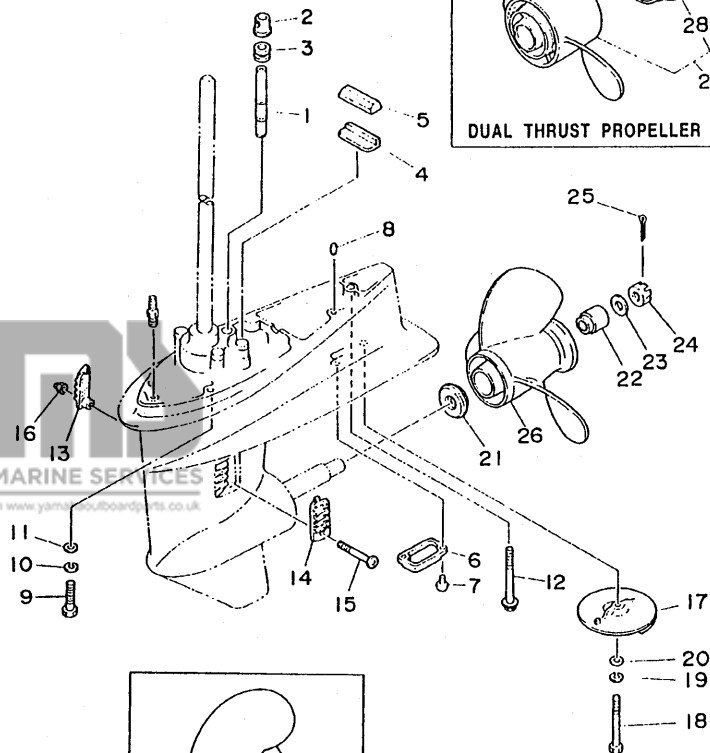
FIG. 24 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
39	6J8-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	1	1	
40	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	
41	6J8-45631-00	CLUTCH, DOG CRABOT	1	1	1	
42	90250-05010	PIN, STRAIGHT GOUILLE, DROITE	1	1	1	
43	648-45633-00	RING, CROSS PIN JONC, GOUILLE CRABOT	1	1	1	
44	6J8-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	1	1	
45	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	1	1	
46	6J8-45571-00	GEAR PIGNON	1	1	1	
47	689-45331-01-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1	
48	93306-00612	BEARING ROULEMENT	1	1	1	
49	664-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	UR
	664-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	UR
	664-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	UR
	664-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	UR
	664-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	UR
	664-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	UR
	664-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	UR
50	664-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	1	1	
51	93210-60MA3	O-RING JOINT TORIQUE	1	1	1	
52	93315-22004	BEARING ROULEMENT	1	1	1	
53	93101-20M07	OIL SEAL JOINT SPY	2	2	2	
54	90214-45M02	WASHER, CLAW RONDELLE, A GRIFFES	1	1	1	
55	664-45384-00	NUT ECROU	1	1	1	
56	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	1	1	



DUAL THRUST PROPELLER



WEEDLESS TYPE

FWD
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FIG. 25 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-44361-00	TUBE, WATER TUBE D'EAU	1	1		S
	6J8-44361-10	TUBE, WATER TUBE D'EAU	1	1	1	L
2	6J8-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	
3	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	1	1	
4	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	1	1	
5	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	1	1	
6	6J8-45224-10	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU	1	1	1	
7	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	
8	93606-12019	PIN, DOWEL GOUJON	2	2	2	
9	97075-10040	BOLT BOULON	4	4	4	
10	92995-10100	WASHER RONDELLE	4	4	4	
11	92995-10600	WASHER RONDELLE	4	4	4	
12	90119-08M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	1	
13	689-45214-01	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	
14	6J8-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	
15	90152-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	1	1	
16	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	1	1	1	
17	664-45371-01	TAB-TRIM ANODE DERIVE	1	1	1	
18	97075-08020	BOLT BOULON	1	1	1	
19	92995-08100	WASHER RONDELLE	1	1	1	
20	92995-08600	WASHER RONDELLE	1	1	1	
21	6L2-45987-01	SPACER ENTRETOISE	1	1	1	
22	689-45997-00	SPACER ENTRETOISE	1	1	1	
23	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	1	1	
24	90171-14013	NUT, CASTLE ECROU, CRENELE	1	1	1	
25	91490-30022	PIN, COTTER GOUPILLE, FENDUE	1	1	1	
26	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	1	1	UR

A7

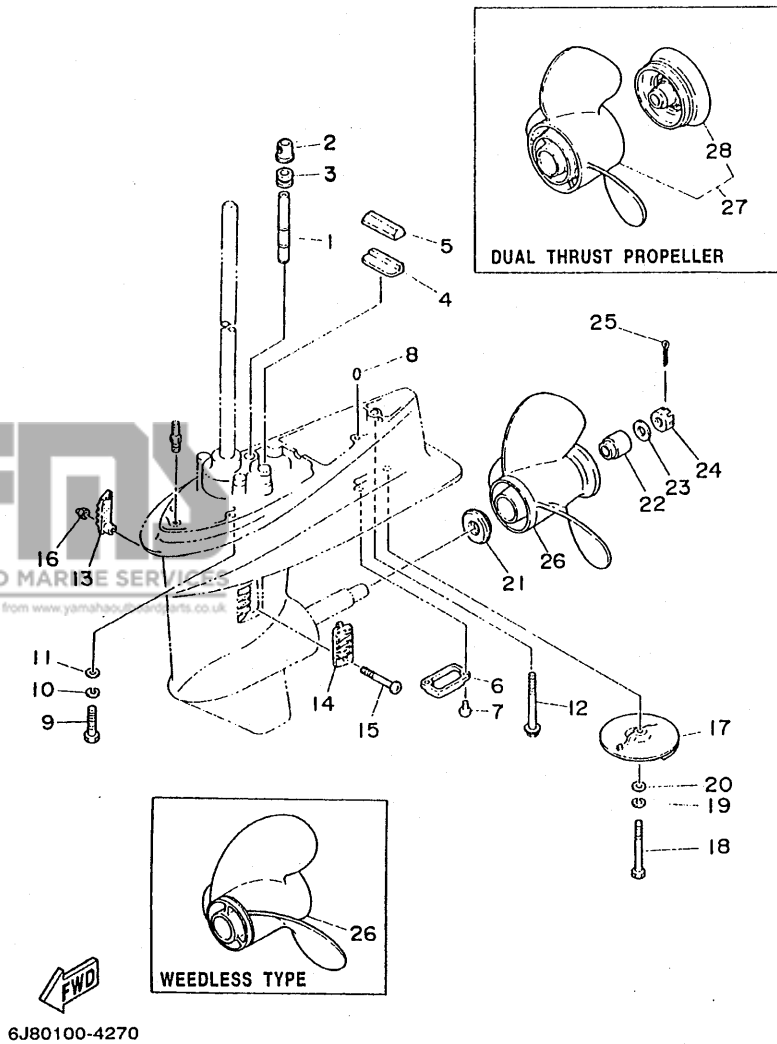


FIG. 25 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
26	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	1	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	1	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	1	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	1	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	1	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F)	1	1	1	UR
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F) HELICE (3X9-1/8"X13"-F)	1	1	1	UR STAINLESS STEEL WEEDLESS DUAL THRUST PROPELLER
27	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F) HELICE (3X10-5/8"X8-1/4"-F)	1	1	1	
28	6J8-45986-10-98	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	1	1	

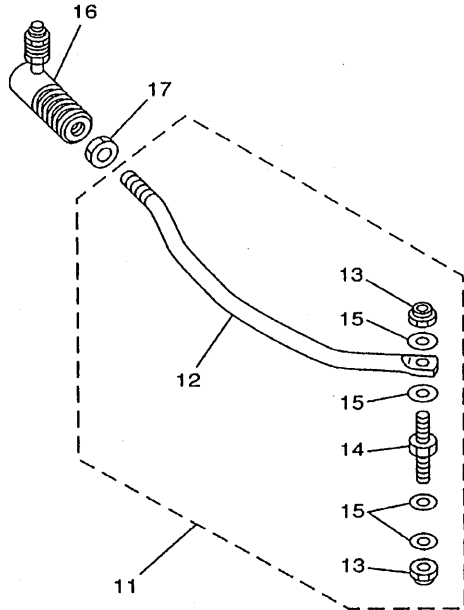
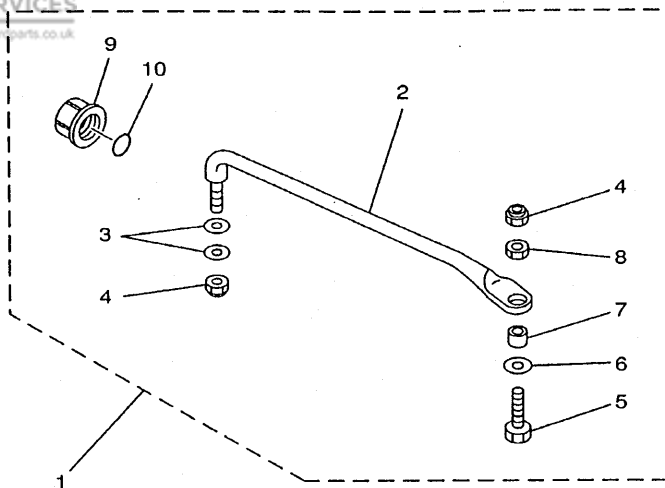


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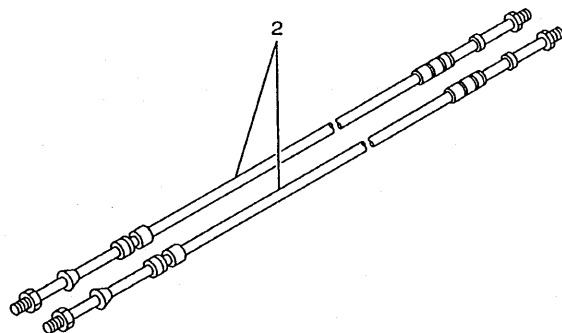
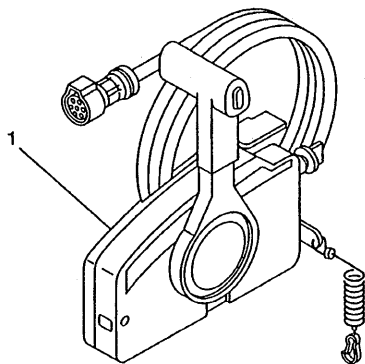


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FIG. 27 STEERING GUIDE

FIXATION DE DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	689-61350-02	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION			1	AP
2	689-61351-01	.ROD, STEERING LINK .RENOI DE DIRECTION			1	
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE			2	
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT			2	
5	6E5-61355-00	.BOLT .BOULON			1	
6	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE			1	
7	90387-10M42	.COLLAR .COLLERETTE			1	
8	90170-09M03	.NUT .ECROU			1	
9	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE			1	
10	93210-16275	.O-RING .JOINT TORIQUE			1	
11	6J8-61350-10	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION		1		AP
12	6J8-61351-00	.ROD, STEERING LINK .RENOI DE DIRECTION		1		
13	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT		2		
14	90116-09M32	.BOLT, STUD .GOIJON		1		
15	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE		4		
16	A00-61460-01	BALL JOINT ASSY ARTICULATION A ROTULE		1		AP
17	95380-10600	NUT ECROU		1		AP



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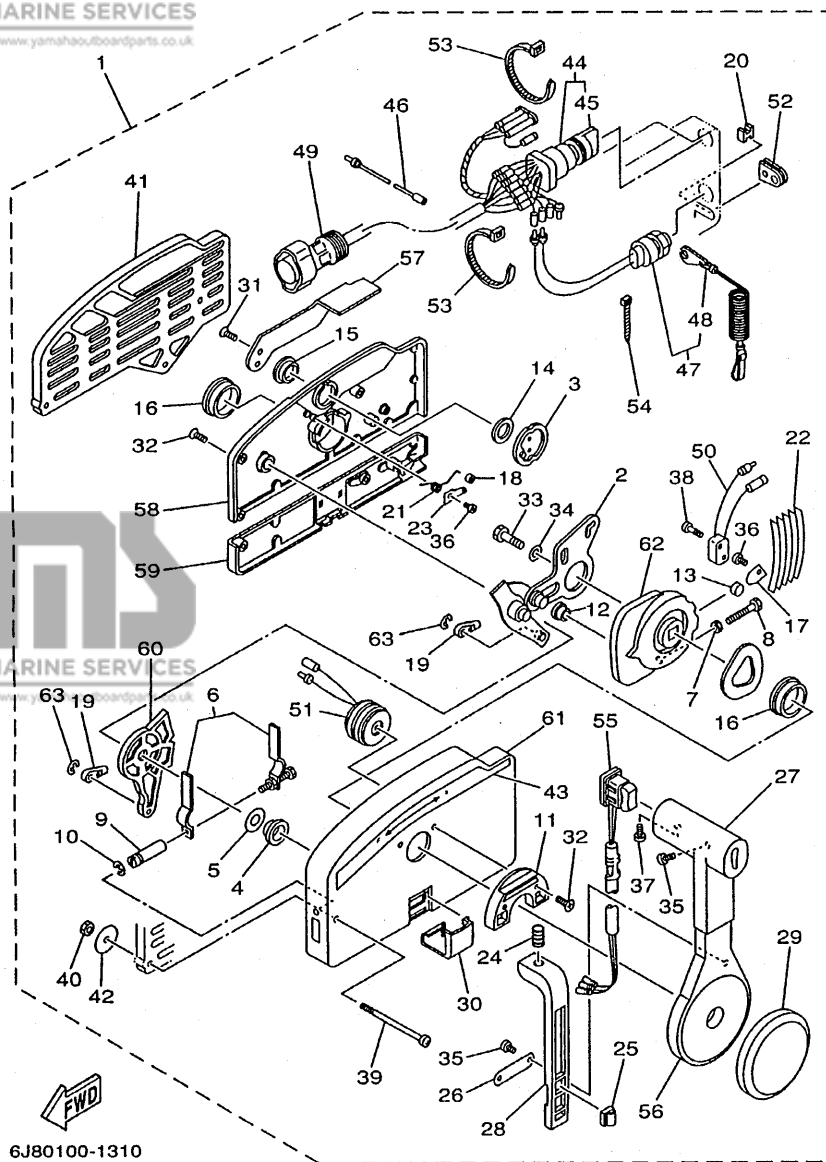
FIG. 28 REMOTE CONTROL BOX

BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	703-48250-16	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE			1	AP WITH PT/T SW.
	703-48230-14	REMOTE CONTROL ASSY (7P) BOITIER DE COMMANDE A DISTANCE		1		AP
2	701-48310-80	CABLE, REMOTE CONTROL L=10F CABLE, COMMANDE A DISTANCE:10F		2	2	UR
	701-48310-90	CABLE, REMOTE CONTROL L=11F CABLE, COMMANDE A DISTANCE:11F		2	2	UR
	701-48320-00	CABLE, REMOTE CONTROL L=12F CABLE, COMMANDE A DISTANCE:12F		2	2	UR

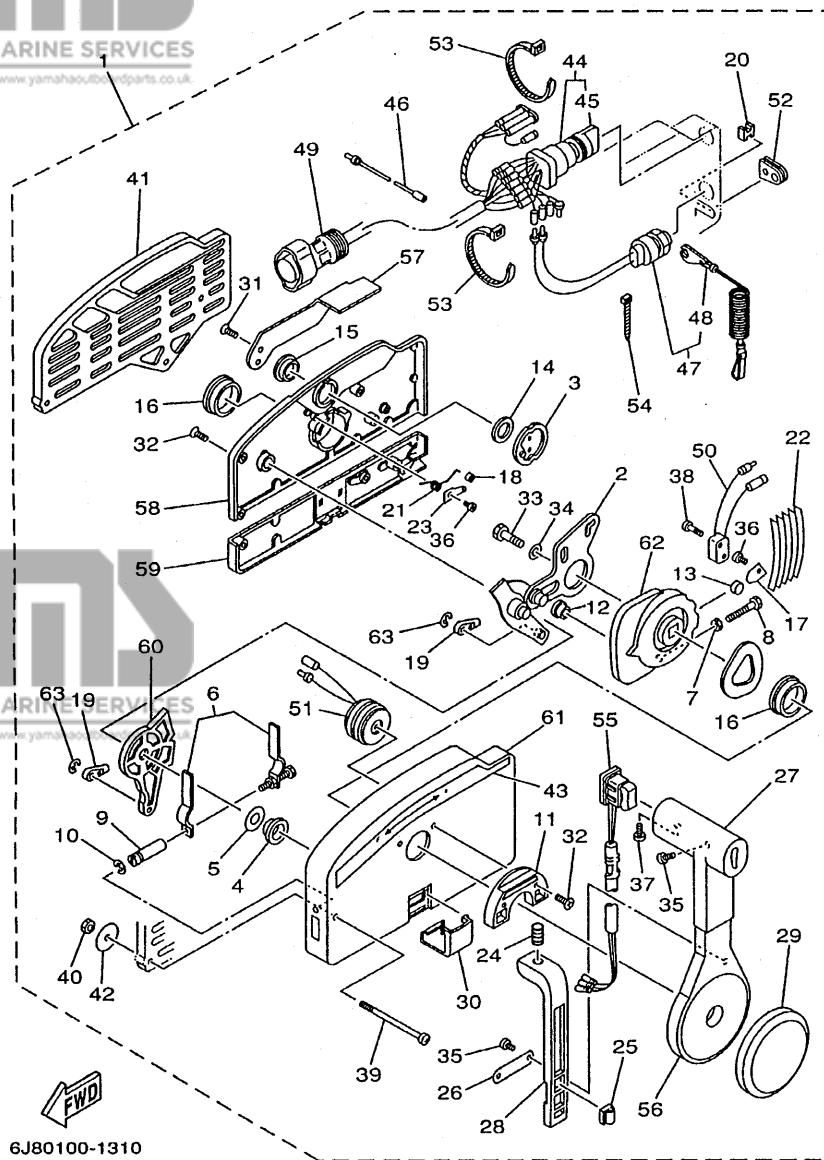
FIG. 29 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE



6J80100-1310

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	703-48250-16	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE			1	AP WITH PT/T SW.
	703-48230-14	REMOTE CONTROL ASSY (7P) BOITIER DE COMMANDE A DISTANCE		1		AP
2	703-48261-11	.ARM, THROTTLE .BRAS, ACCELERATION		1	1	
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE		1	1	
4	703-48235-00	.BUSHING .COUSSINET		1	1	
5	703-48268-00	.SPACER .ENTRETOISE		1	1	
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION		1	1	
7	95380-05600	.NUT .ECROU		1	1	
8	97380-05025	.BOLT .BOULON		1	1	
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE		1	1	
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S		3	3	
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU		1	1	
12	703-48252-00	.ROLLER, CAM .POULIE		1	1	
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		1	1	
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE		1	1	
15	703-48243-00	.BUSHING .COUSSINET		1	1	
16	703-48236-00	.BUSHING 1 .POULIE		2	2	
17	703-48189-00	.RETAINER .FLASQUE		1	1	
18	703-48234-00	.ROLLER, DETENT .POULIE		1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .CHAPE CABLE		2	2	
20	703-48358-00	.ANCHOR, CABLE .COLLIER		1	1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT		1	1	
22	703-48238-00	.SPRING, DETENT .RESSORT		5	5	
23	703-48246-00	.SPACER .ENTRETOISE		1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT		1	1	
25	703-82594-00	.CLAMP .BRIDE			1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE		1	1	



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FIG. 29 REMOTE CONTROL ASSY

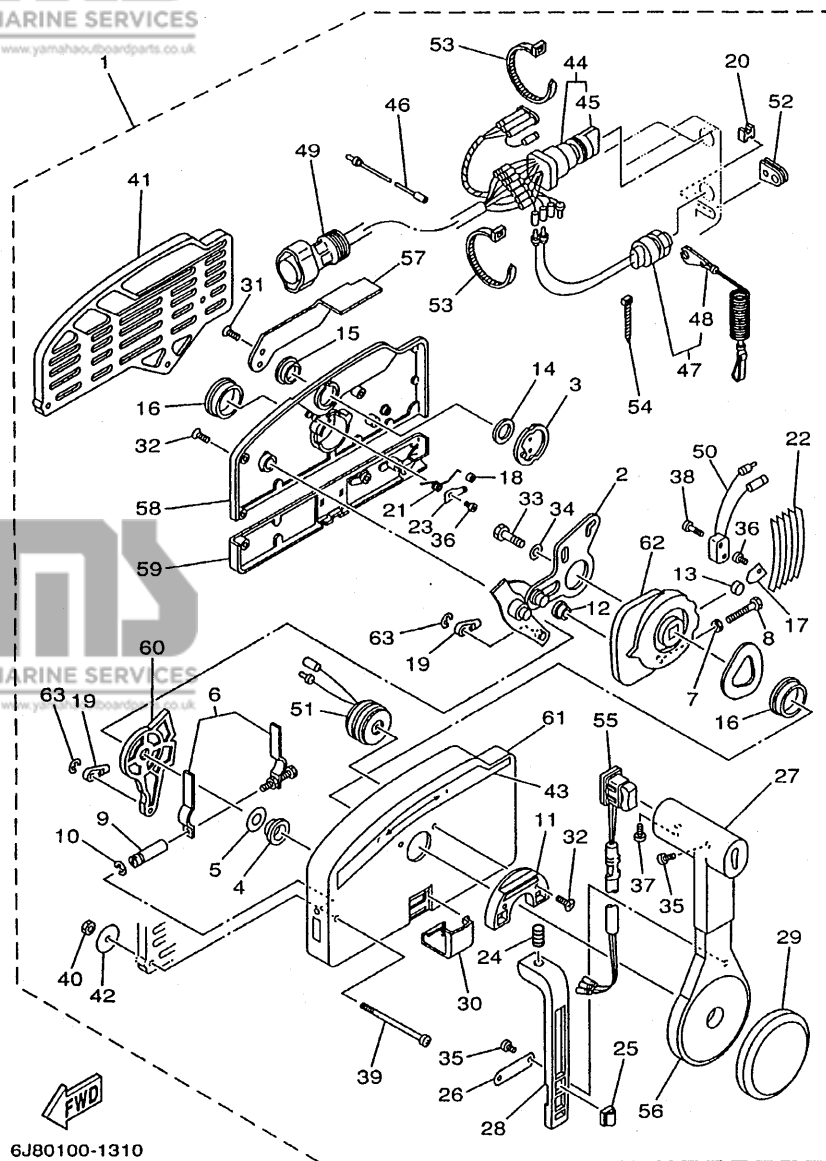
BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MFO	EO	ETO	REMARKS REMARQUES
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1	1	SINGLE
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL		1	1	
29	703-48225-00	.COVER .COUVERCLE		1	1	
30	703-48219-00	.COVER, LEAD .COUVERCLE		1	1	
31	703-48281-00	.SCREW .VIS		2	2	
32	703-48282-00	.SCREW .VIS		7	7	
33	97095-08030	.BOLT .BOULON		1	1	
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE		1	1	
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		3	3	
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		2	2	
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		1	1	
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		2	2	
39	703-48291-10	.SCREW (M6) .VIS (M6)		3	3	
40	95380-06600	.NUT, HEXAGON .ECROU		3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE		1	1	SINGLE
42	701-48287-00	.WASHER .RONDELLE		3	3	
43	703-48215-00	.GRAPHIC .ADHESIF		1	1	
44	703-82510-42	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET			1	
	703-82510-31	.MAIN SWITCH ASSY (7P) .CONTACTEUR A CLEF COMPLET (7P)		1		
45	676-82577-00	.CAP, KEY .CABOCHON		1	1	
46	703-82531-00	.WIRE, LEAD .FIL		1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT		1	1	
48	682-82556-00	.STOPPER .PLAQUETTE		1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU			1	L:5M (10P)
	688-82586-21	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU DE FILS			1	L:5M (7P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT		1	1	
51	703-83383-02	.BUZZER .RONFLEUR		1	1	

B6

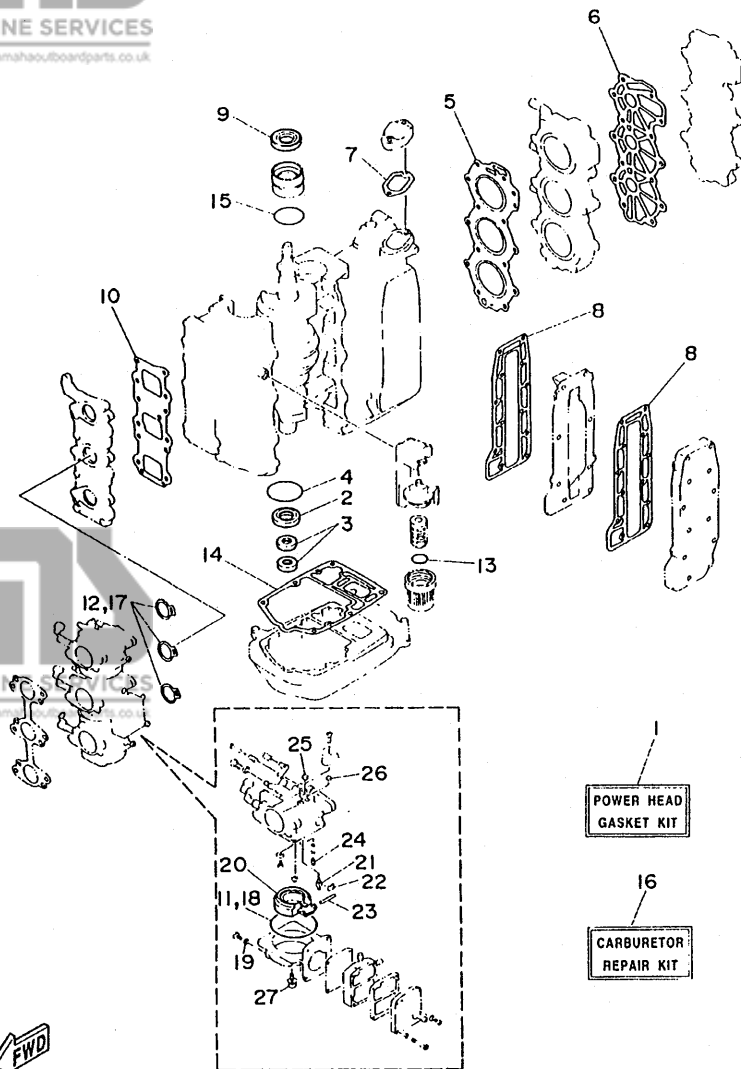
FIG. 29 REMOTE CONTROL ASSY

BOITIER DE COMMANDE A DISTANCE



6J80100-1310

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
52	703-48284-00	.GROMMET .PASSE-FIL		1	1	
53	703-82591-00	.BAND .COLLIER		2	2	
54	703-82592-00	.BAND .COLLIER		1	1	
55	703-82563-02	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTEUR			1	
	703-48224-00	.COVER, CONTROL LEVER .COUVERCLE		1		WITHOUT PT/T SW.
56	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE		1	1	
57	703-48152-00	.KNOB, FREE ACCEL. .BOUON		1	1	
58	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1		1	1	
59	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2		1	1	
60	703-48271-00	.ARM, SHIFT .BRAS		1	1	
61	703-48211-01	.HOUSING, 1 .CORPS		1	1	
62	703-48232-00	.GEAR .PIGNON		1	1	
63	93430-06024	.CIRCLIP .CIRCLIP, TYPE S		2	2	



6J80100-4320

FIG. 30 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	
2	93101-25M28	.OIL SEAL .JOINT SPY	1	1	1	
3	93104-16M04	.OIL SEAL .JOINT SPY	2	2	2	
4	93210-56M80	.O-RING .JOINT TORIQUE	1	1	1	
5	6J8-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	1	
6	6J8-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	1	
7	6J8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	1	1	
8	6J8-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	2	2	2	
9	93102-26M27	.OIL SEAL .JOINT SPY	1	1	1	
10	6J8-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	1	1	
11	6J8-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	
12	6J8-14198-00	.GASKET .JOINT	3	3	3	
13	93210-32738	.O-RING .JOINT TORIQUE	1	1	1	
14	6J8-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
15	93210-42159	.O-RING .JOINT TORIQUE	1	1	1	
16	6J8-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	
17	6J8-14198-00	.GASKET .JOINT	3	3	3	
18	6J8-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	3	3	
19	6J8-14995-00	.GASKET .JOINT	3	3	3	
20	6J8-14985-00	.FLOAT .FLOTTEUR	3	3	3	
21	6J8-14546-00	.VALVE, NEEDLE .POINTEAU	3	3	3	
22	6J8-14159-00	.CLIP .JONC	3	3	3	
23	6J8-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	3	3	
24	6J8-14966-00	.PLUG .BOUCHON	3	3	3	
25	6J8-14126-00	.PLUG .BOUCHON	3	3	3	
26	6J8-14118-00	.PLUG .BOUCHON	3	3	3	
27	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	3	3	

C1

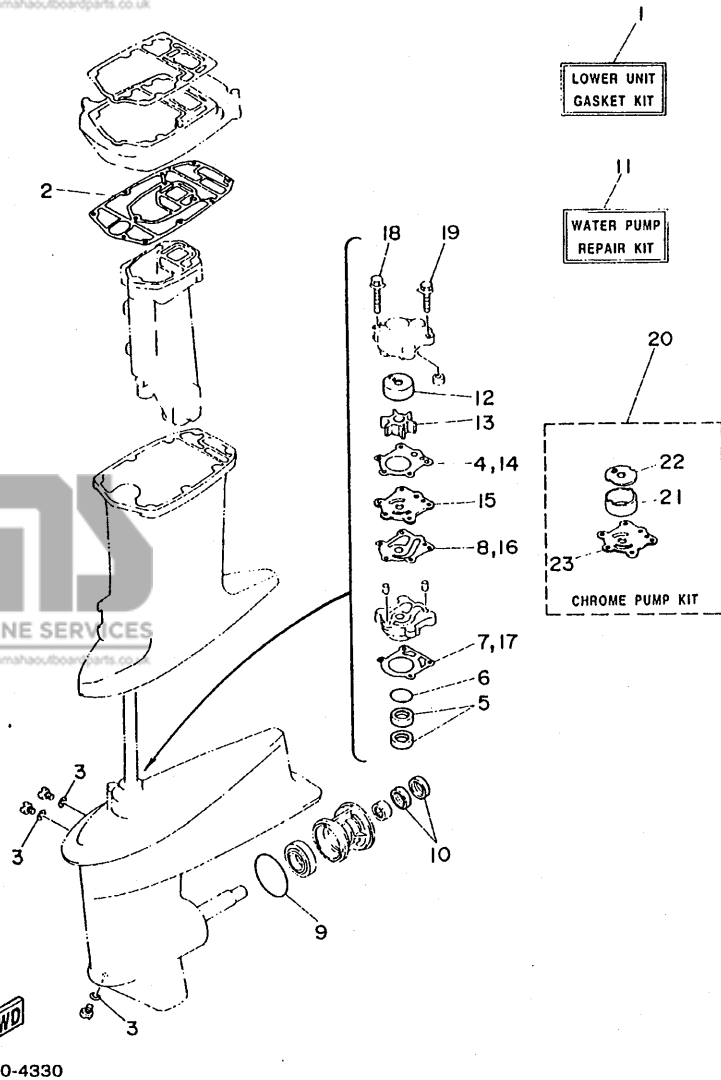


FIG. 31 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	MHO	EO	ETO	REMARKS REMARQUES
1	6J8-W0001-C2	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1	1	
2	6J8-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1	1	
3	90430-08020	.GASKET .JOINT	2	2	2	
4	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	
5	93101-23070	.OIL SEAL .JOINT SPY	2	2	2	
6	93210-41042	.O-RING .JOINT TORIQUE	1	1	1	
7	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	
8	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	1	1	
9	93210-60MA3	.O-RING .JOINT TORIQUE	1	1	1	
10	93101-20M07	.OIL SEAL .JOINT SPY	2	2	2	
11	6J8-W0078-A2	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	
12	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
13	6H4-44352-02	.IMPELLER .TURBINE	1	1	1	
14	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	
15	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	
16	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	1	1	
17	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	
18	90119-08M13	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	2	2	
19	90119-08M34	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	2	2	
20	6H4-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	1	1	
21	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	1	1	
22	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	1	1	
23	670-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	

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