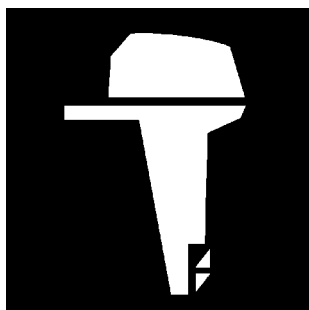




PARTS CATALOGUE

25VMH'00 (61R)

30GMH'00 (61T)

YAMAHA
GENUINE
Parts & Accessories

2Y61R-700E1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25VMH'00(61R), 30GMH'00(61T)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	1	2	3	4	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94..	PULLY, STARTER	1				

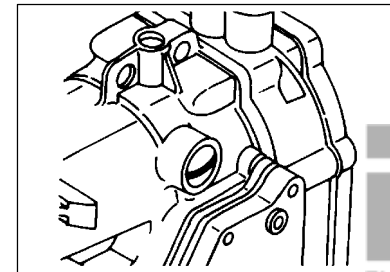
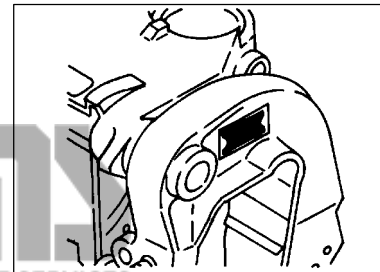
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
25V	25VMH
30G	30GMH

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

25VMH	S : 010411 L : 315253	30GMH	S : 006968
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2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in funding parts numbers, not to be used for assembling. When assembling, pleas use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

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STEERING C5

CONTROL C6

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LOWER CASING. DRIVE 1 D6

LOWER CASING. DRIVE 2 E2

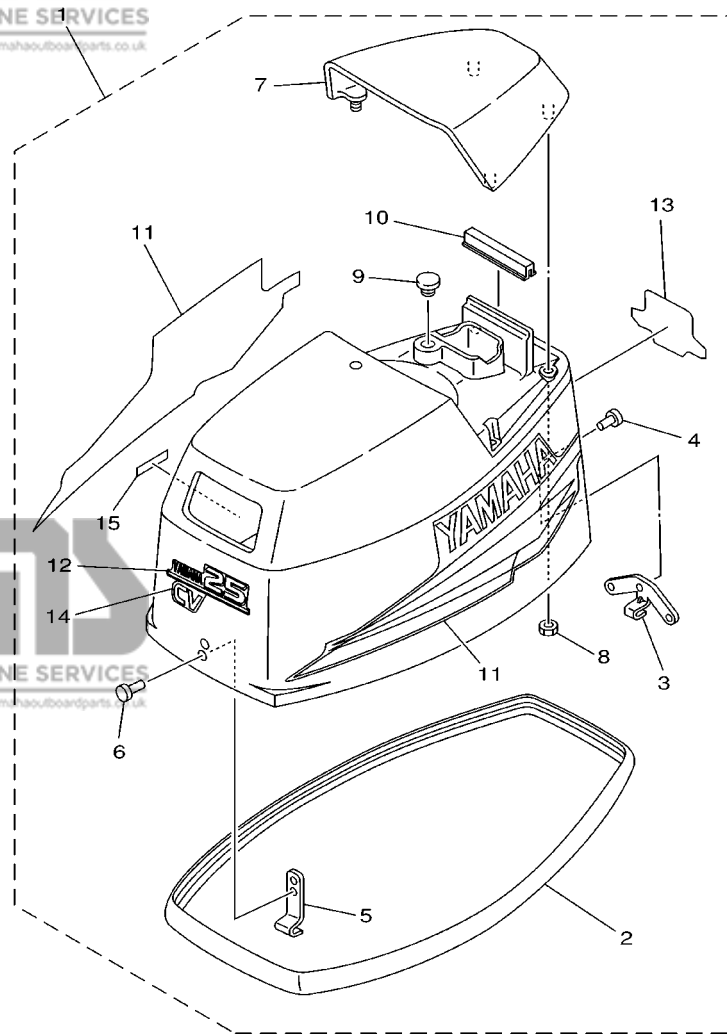
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61R0010-0010

FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	25V	30G		REMARKS
1	61R-42610-F1-4D	TOP COWLING ASSY	1			
	61T-42610-F1-4D	TOP COWLING ASSY		1		
2	6G0-42615-00	.SEAL	1	1		
3	689-42647-00	.HOLDER, CLAMP BAND	1	1		
4	90266-04M01	.RIVET	3	3		
5	6G0-42651-02	.HOOK	1	1		
6	90266-04M00	.RIVET	2	2		
7	61N-42613-00-4D	.MOLDING, AIR DUCT	1	1		
8	90179-06M24	.NUT	4	4		
9	90480-14M14	.GROMMET	1	1		
10	61N-42628-00	.SEAL	1	1		
11	61R-W0070-10	.GRAPHIC SET	1	1		
12	61R-42677-10	.GRAPHIC, FRONT	1			
	61T-42677-10	.GRAPHIC, FRONT		1		
13	61R-42678-10	.GRAPHIC, REAR	1			
	61T-42678-10	.GRAPHIC, REAR		1		
14	61R-42683-F0	.MARK, COWLING	1	1		CV
15	6E0-44191-11	.INDICATOR, SHIFT	1	1		

**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 45
Fig. 3, Ref. No. 1 to 21)

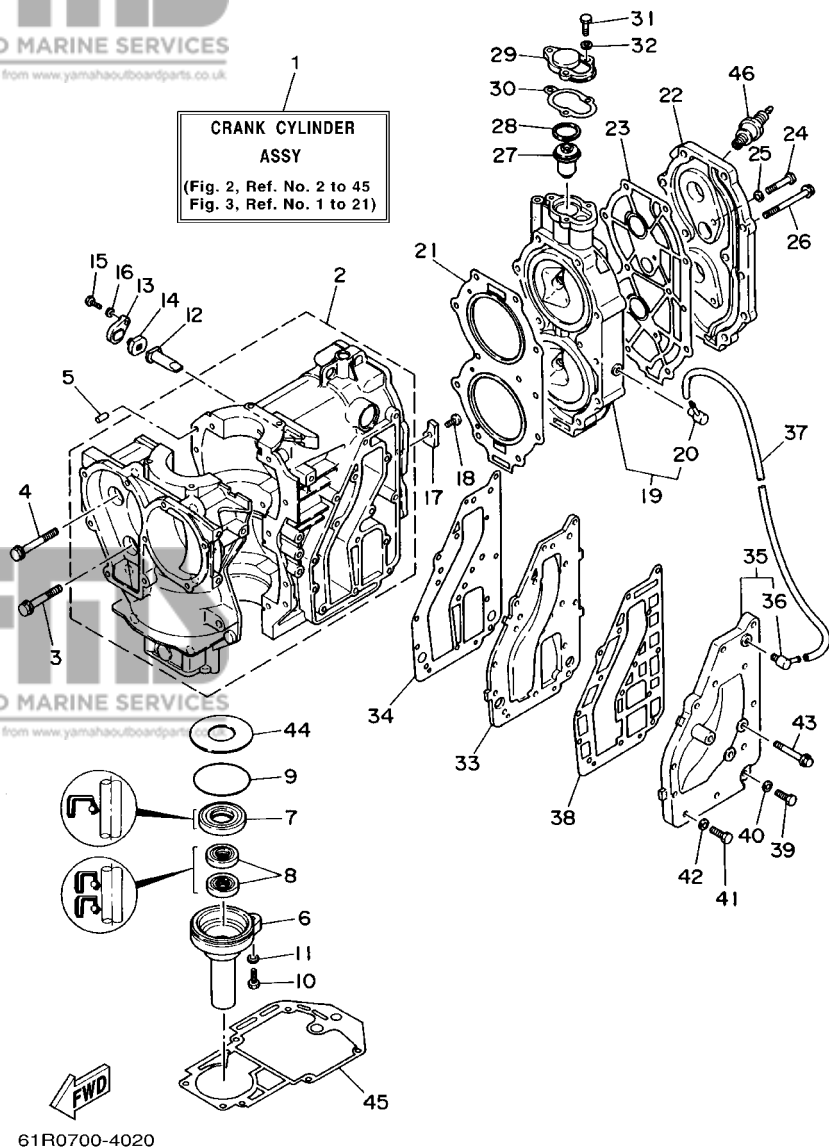
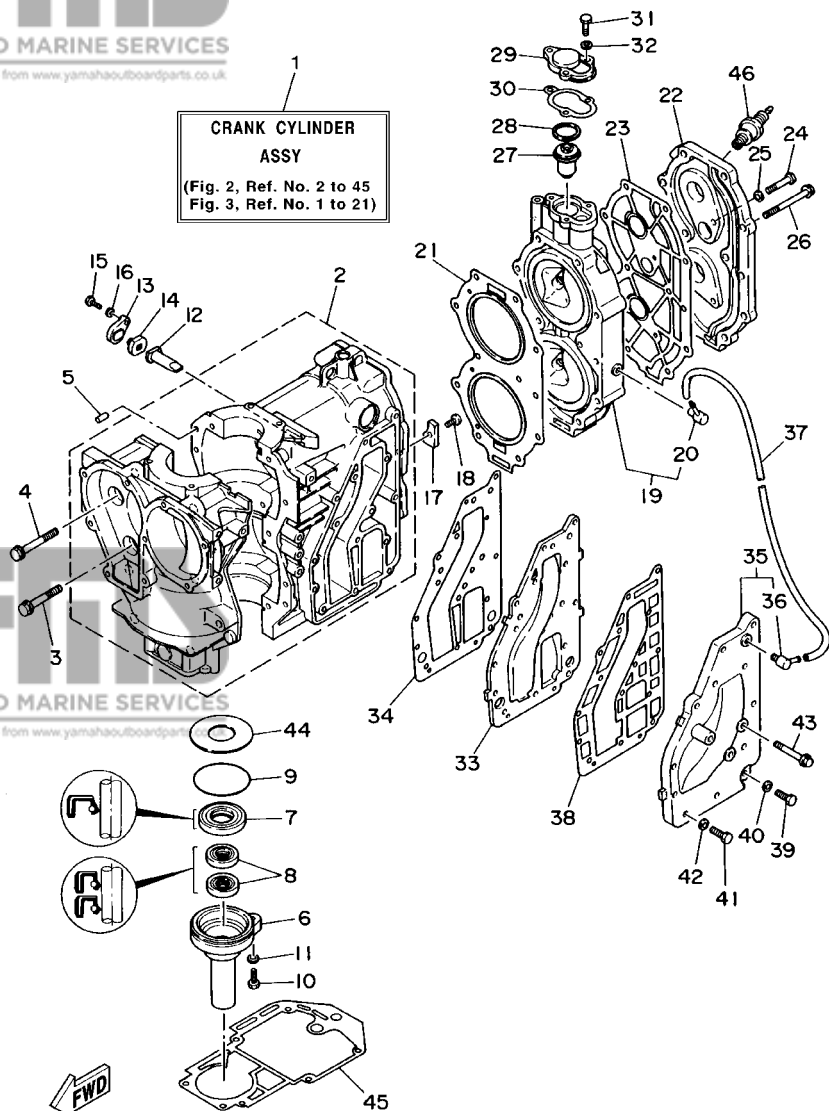


FIG. 2 CYLINDER. CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-W0090-00-4D	CRANK CYLINDER ASSY	1		
	61T-W0090-01-4D	CRANK CYLINDER ASSY		1	
2	61N-15100-00-94	CRANKCASE ASSY	1	1	
3	90119-08M18	BOLT, WITH WASHER	2	2	
4	90119-08M66	BOLT, WITH WASHER	8	8	
5	93606-12019	PIN, DOWEL	2	2	
6	689-15396-01-5B	HOUSING, OIL SEAL	1	1	
7	93102-25M04	OIL SEAL	1	1	
8	93101-16M36	OIL SEAL	2	2	
9	93210-58M21	O-RING	1	1	
10	97095-06022	BOLT	1	1	
11	92995-06600	WASHER	1	1	
12	6J8-11325-00	ANODE	1	1	
13	6H3-11327-00-94	COVER, ANODE	1	1	
14	6H3-11328-00	GROMMET, ANODE	1	1	
15	97013-06016	BOLT	1	1	
16	92903-06600	WASHER, PLATE	1	1	
17	689-11325-00	ANODE	1	1	
18	90151-06M02	SCREW, COUNTERSUNK	1	1	
19	61N-11111-01-94	HEAD, CYLINDER 1	1		
	61T-11111-01-94	HEAD, CYLINDER 1		1	
20	676-11372-00	.NIPPLE, HOSE	1	1	
21	61N-11181-A1	GASKET, CYLINDER HEAD 1	1	1	
22	61N-11191-01-9M	COVER, CYLINDER HEAD 1	1	1	
23	61N-11193-01	GASKET, HEAD COVER 1	1	1	
24	97013-06022	BOLT	2	2	
25	92903-06600	WASHER, PLATE	2	2	

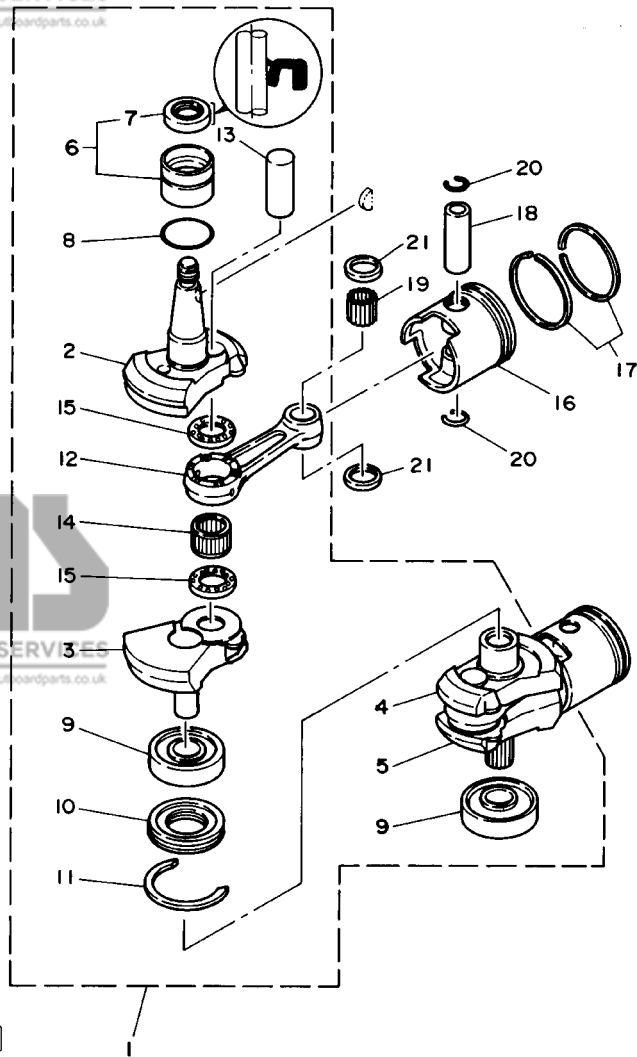
**CRANK CYLINDER
ASSY**
(Fig. 2, Ref. No. 2 to 45
Fig. 3, Ref. No. 1 to 21)



61R0700-4020

FIG. 2 CYLINDER. CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
26	90119-08M29	BOLT, WITH WASHER	11	11	
27	6E5-12411-01	THERMOSTAT	1	1	
28	90201-21567	WASHER, PLATE	1	1	
29	655-12413-01-9M	COVER, THERMOSTAT	1	1	
30	655-12414-A1	GASKET, COVER	1	1	
31	97013-06020	BOLT	3	3	
32	92903-06600	WASHER, PLATE	3	3	
33	6K8-41121-00-9M	INNER COVER, EXHAUST	1	1	
34	6K8-41122-A1	GASKET, EXHAUST INNER COVER	1	1	
35	61N-41123-00-9M	OUTER COVER, EXHAUST	1	1	
36	676-11372-00	.NIPPLE, HOSE	1	1	
37	90445-10M41	HOSE	1	1	
38	6K8-41124-A1	GASKET, EXHAUST OUTER COVER	1	1	
39	97013-06025	BOLT	1	1	
40	92903-06600	WASHER, PLATE	1	1	
41	97013-06030	BOLT	11	11	
42	92903-06600	WASHER, PLATE	11	11	
43	90119-06MA0	BOLT, WITH WASHER	3	3	
44	90201-50306	WASHER, PLATE	1	1	
45	689-45113-A1	GASKET, UPPER CASING	1	1	
46	94702-00271	PLUG, SPARK (NGK BR7HS-10)	2		
	94702-00247	PLUG, SPARK (NGK BR8HS-10)		2	



61R0010-4030

FIG. 3 CRANKSHAFT, PISTON

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-11400-01	CRANKSHAFT ASSY	1	1	
2	61N-11412-01	.CRANK 1	1	1	
3	61N-11422-00	.CRANK 2	1	1	
4	61N-11432-00	.CRANK 3	1	1	
5	61N-11442-00	.CRANK 4	1	1	
6	93311-632V4	.BEARING	1	1	
7	93102-32M07	.OIL SEAL	1	1	
8	93210-42159	.O-RING	1	1	
9	93306-305U3	.BEARING	2	2	
10	61N-11515-00	.SEAL, LABYRINTH 1	1	1	
11	93440-62057	.CIRCLIP	1	1	
12	689-11651-00	.ROD, CONNECTING	2	2	
13	689-11681-01	.PIN, CRANK 1	2	2	
14	93310-624U5	.BEARING	2	2	
15	90209-24M03	.WASHER	4	4	
16	61N-11631-00-95	PISTON (STD)	2	2	
	61N-11635-00	PISTON (0.25MM O/S)	2	2	AP
	61N-11636-00	PISTON (0.50MM O/S)	2	2	AP
17	61N-11603-00	PISTON RING SET (STD)	2	2	
	61N-11604-00	PISTON RING SET (0.25MM O/S)	2	2	AP
	61N-11605-00	PISTON RING SET (0.50MM O/S)	2	2	AP
18	689-11633-00	PIN, PISTON	2	2	
19	93602-20M02	PIN, DOWEL	68	68	
20	688-11634-00	CLIP, PISTON PIN	4	4	
21	90201-20M27	WASHER, PLATE	4	4	

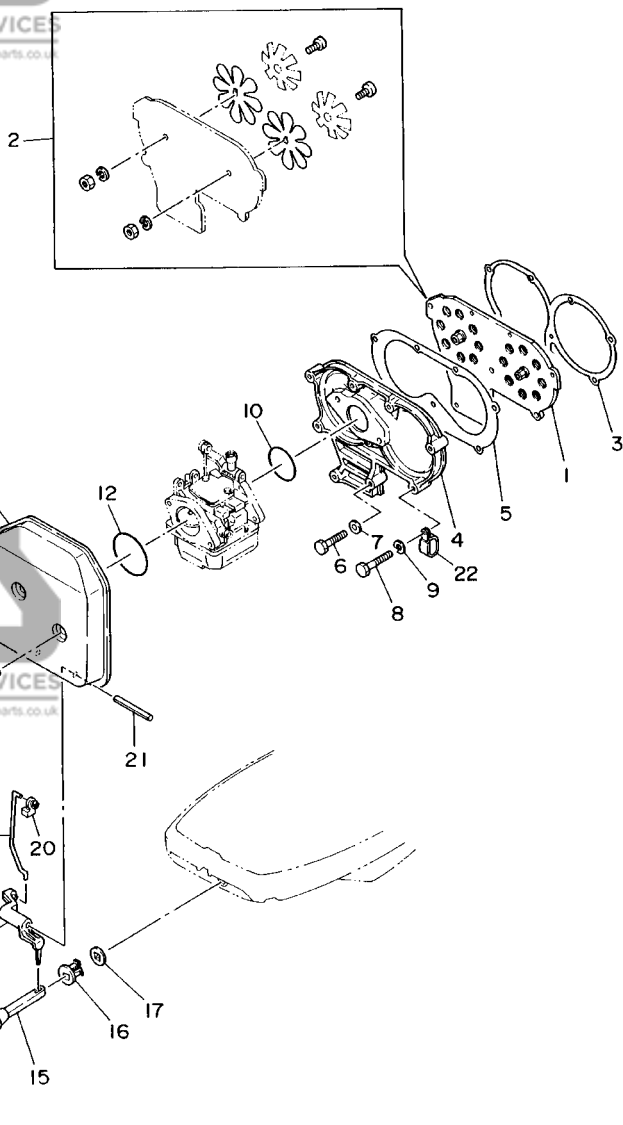


FIG. 4 INTAKE

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-13610-00	REED VALVE ASSY	1		
	689-13610-01	REED VALVE ASSY		1	
2	689-W0004-00	.REED SET	1	1	
3	648-13621-A1	GASKET, VALVE SEAT	1	1	
4	61N-13641-00-94	MANIFOLD 1	1	1	
5	648-13645-A0	GASKET, MANIFOLD 1	1	1	
6	97013-06025	BOLT	2	2	
7	92903-06600	WASHER, PLATE	2	2	
8	97013-06035	BOLT	7	7	
9	92903-06600	WASHER, PLATE	7	7	
10	61N-14198-00	GASKET	1	1	
11	61N-14440-00	SILENCER ASSY, INTAKE	1	1	
12	93210-40659	O-RING	1	1	
13	90119-06M94	BOLT, WITH WASHER	2	2	
14	90387-06M26	COLLAR	2	2	
15	682-41271-00	KNOB, CHOKE	1	1	
16	689-41273-00	GROMMET	1	1	
17	6J8-41274-00	GROMMET 2	1	1	
18	689-41252-01	LEVER, CHOKE 1	1	1	
19	61N-41256-00	ROD, CHOKE 1	1	1	
20	661-41262-02	JOINT, CHOKE LEVER	1	1	
21	91690-40048	PIN, SPRING	1	1	
22	90465-06M88	CLAMP	1	1	



61R0010-4050

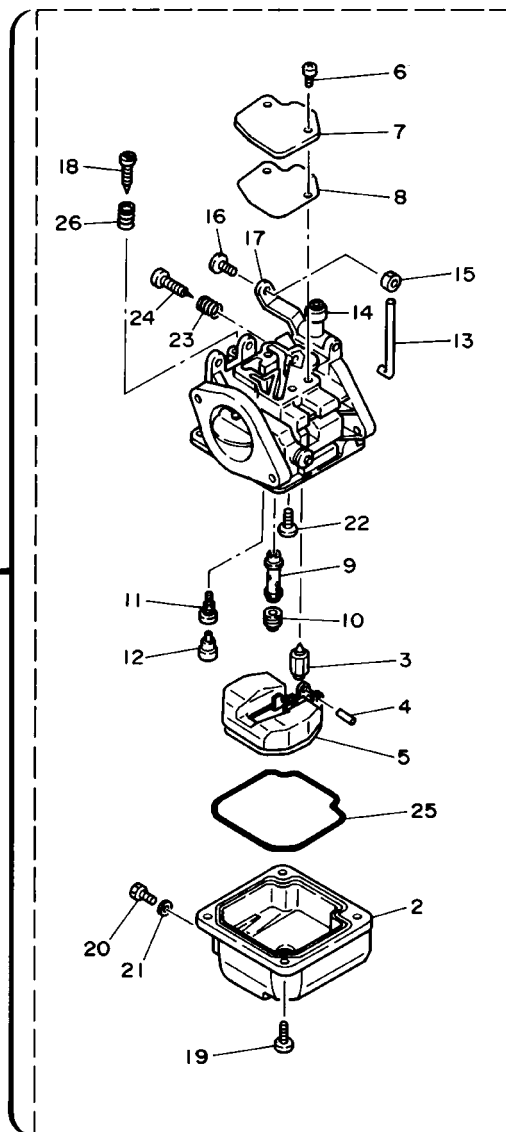


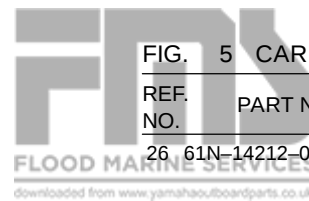
FIG. 5 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-14301-04	CARBURETOR ASSY 1	1		
	61T-14301-02	CARBURETOR ASSY 1		1	
2	61N-14381-00	.BODY, FLOAT CHAMBER	1	1	
3	61N-14392-00	.VALVE, NEEDLE	1	1	
4	6E5-14386-01	.PIN, FLOAT	1	1	
5	6L2-14385-00	.FLOAT	1	1	
6	97980-04110	.SCREW, WITH WASHER	2	2	
7	6L2-14157-00	.COVER, MIXING	1	1	
8	6L2-14399-00	.GASKET	1	1	
9	61N-14341-00	.NOZZLE, MAIN	1		
	61T-14341-00	.NOZZLE, MAIN		1	
10	61N-14343-68	.JET, MAIN (#135)	1	1	
11	6L2-14342-34	.JET, PILOT (#68)	1	1	
12	50M-14355-00	.PLUG	1	1	
13	6J0-14379-10	.ROD, STARTER	1	1	
14	626-42658-00	.BUSHING	1	1	
15	677-41226-00	.END, THROTTLE LEVER	1	1	
16	677-14327-01	.SCREW	1	1	
17	61N-41216-00	.SHEAVE SHAFT, ACCEL. LINK	1	1	
18	664-14321-01	.SCREW, THROTTLE	1	1	
19	97980-04112	.SCREW, WITH WASHER	4	4	
20	677-14383-01	.SCREW, DRAIN	1	1	
21	6L2-14398-00	.GASKET	1	1	
22	98980-04006	.SCREW, BIND	2	2	
23	646-14212-01	.SPRING, PILOT ADJUSTING	1	1	
24	61N-14323-00	.SCREW, AIR ADJUSTING	1	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER	1	1	

B2



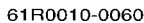
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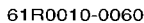
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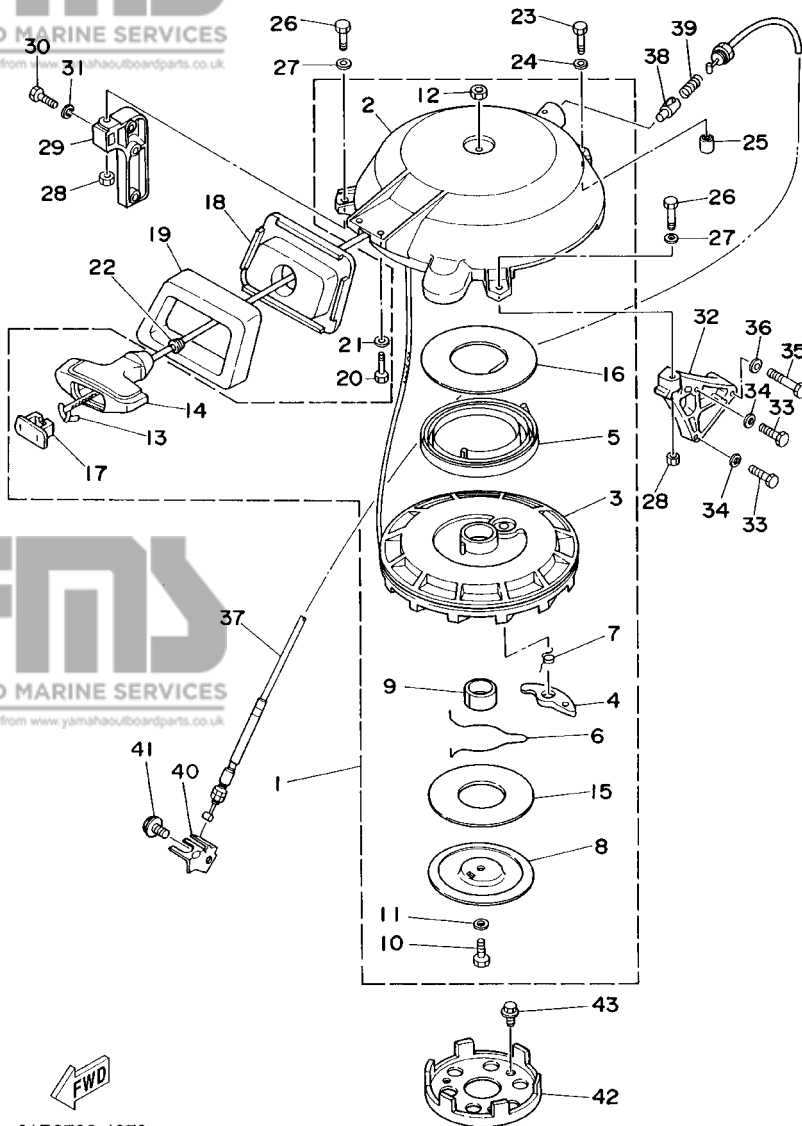
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REF. NO.	PART NO.
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28	650-24431-A0	GASKET, FUEL PUMP 1	1	1					
29	97095-06040	BOLT	2	2					
30	92995-06600	WASHER	2	2					
31	6A1-24311-00	PIPE, FUEL 1	1	1					
32	90467-08004	CLIP	2	2					
33	656-W2810-02	TOOL KIT	1	1					



61R0700-4070

FIG. 7 STARTER

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-W1571-10	STARTER ASSY	1	1	
2	61N-15711-10	.CASE, STARTER	1	1	
3	6G0-15714-01	.DRUM, SHEAVE	1	1	
4	6F5-15741-01	.PAWL, DRIVE	1	1	
5	6F5-15713-01	.SPRING, STARTER	1	1	
6	61N-15715-00	.SPRING, FRICTION	1	1	
7	61N-15734-00	.SPRING, RETURN	1	1	
8	6F5-15716-01	.PLATE, DRIVE	1	1	
9	6G0-15754-00	.BUSH 2	1	1	
10	97313-08030	.BOLT	1	1	
11	6F5-15726-01	.WASHER, FLAT	1	1	
12	95303-08700	.NUT	1	1	
13	*	.WIRE (L:1900MM)	1	1	
14	689-15755-01	.HANDLE, STARTER	1	1	
15	6F5-15764-00	.COLLAR 1	1	1	
16	6F5-15739-00	.WASHER, THRUST	1	1	
17	6F5-15779-02	.COVER	1	1	
18	61N-15758-01-4D	GUIDE, ROPE	1	1	
19	61N-15762-00	SEAL, RUBBER 2	1	1	
20	97095-06016	BOLT	2	2	
21	92995-06600	WASHER	2	2	
22	6A0-15789-00	DAMPER	1	1	
23	97095-06035	BOLT	1	1	
24	92995-06600	WASHER	1	1	
25	99530-10014	PIN, DOWEL	1	1	

* CUT FROM 50M ROLLS, PART NO. 90890-44393,
CUTTING LENGTH 1.9M

B6

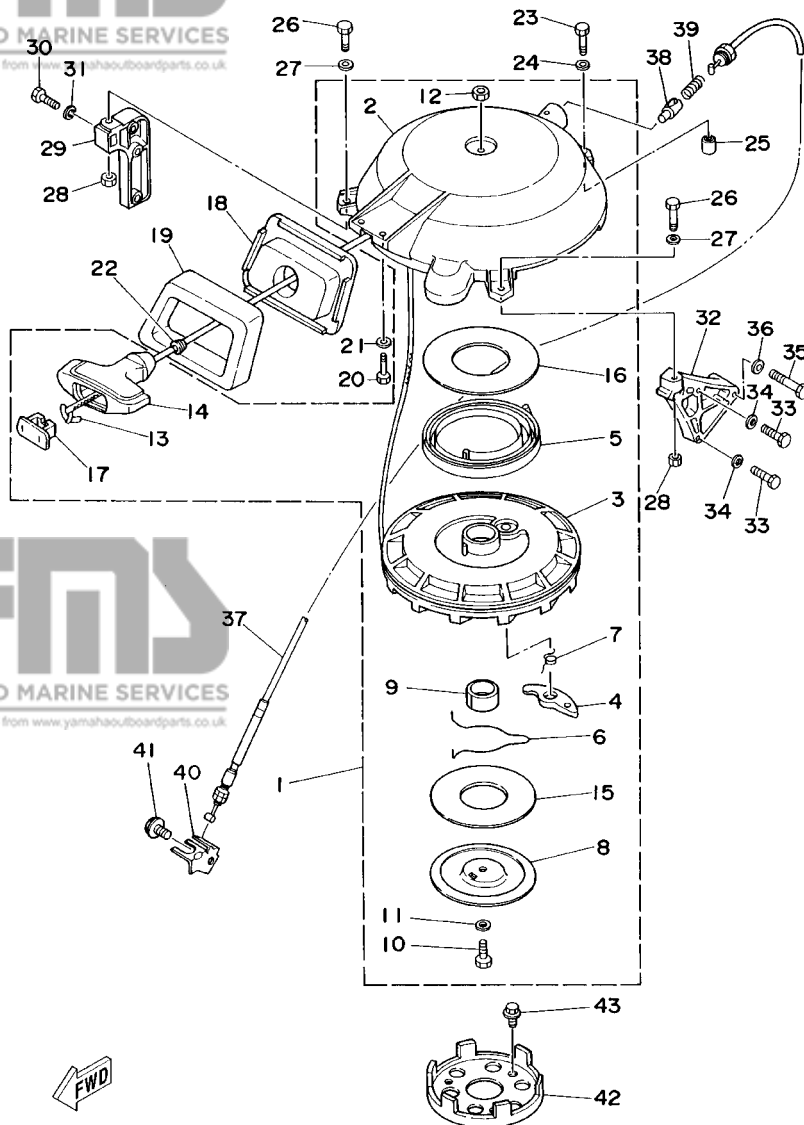
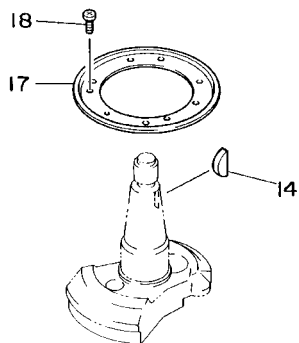
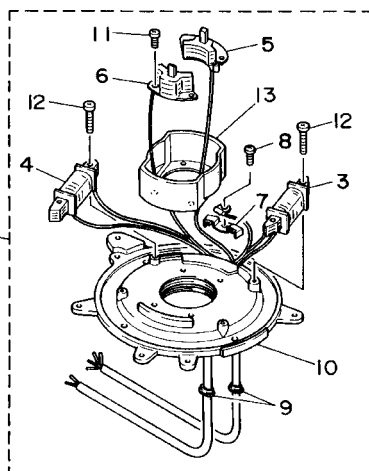
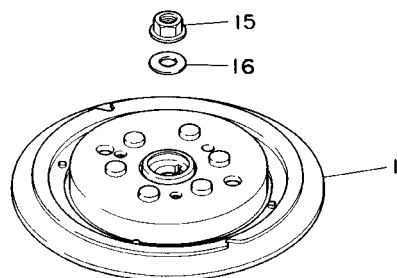


FIG. 7 STARTER

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
26	97095-06035	BOLT	2	2	
27	92995-06600	WASHER	2	2	
28	95380-06600	NUT, HEXAGON	2	2	
29	6H7-15771-01-94	STAY 1	1	1	
30	97013-06025	BOLT	2	2	
31	92903-06600	WASHER, PLATE	2	2	
32	656-15772-00-94	STAY 2	1	1	
33	97013-06025	BOLT	2	2	
34	92903-06600	WASHER, PLATE	2	2	
35	97013-06045	BOLT	1	1	
36	92903-06600	WASHER, PLATE	1	1	
37	61T-15770-00	CABLE COMP., STARTER STOP	1	1	
38	656-15748-00	PLUNGER, STARTER STOP	1	1	
39	90501-10227	SPRING, COMPRESSION	1	1	
40	61T-15774-40-94	STAY 4	1	1	
41	97095-06010	BOLT	1	1	
42	6F5-15723-01	PULLEY, STARTER	1	1	
43	90105-08M10	BOLT, WASHER BASED	3	3	



61R0700-4080

FIG. 8 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-85550-10	ROTOR ASSY	1	1	
2	61N-85560-10	BASE ASSY	1	1	
3	61N-85541-19	.COIL, CHARGE	1	1	
4	61N-81313-09	.COIL, LIGHTING 1	1	1	
5	61N-85543-09	.COIL, PULSER	1	1	
6	61N-85543-19	.COIL, PULSER	1	1	
7	6E9-81328-70	.CLAMP	1	1	
8	97802-04006	.SCREW, PAN HEAD	1	1	
9	6E9-85516-70	.GROMMET	2	2	
10	61N-85561-00	.BASE, MAGNETO	1	1	
11	97607-04112	.SCREW, PAN HEAD WITH WASHER	4	4	
12	97607-06125	.SCREW, PAN HEAD WITH WASHER	4	4	
13	61N-85537-00	.COVER	1	1	
14	90280-05015	KEY, WOODRUFF	1	1	
15	90179-16M05	NUT	1	1	
16	90201-16M44	WASHER, PLATE	1	1	
17	689-41612-01	RETAINER, MAGNETO BASE	1	1	
18	97880-06010	SCREW, PAN HEAD	4	4	

C1

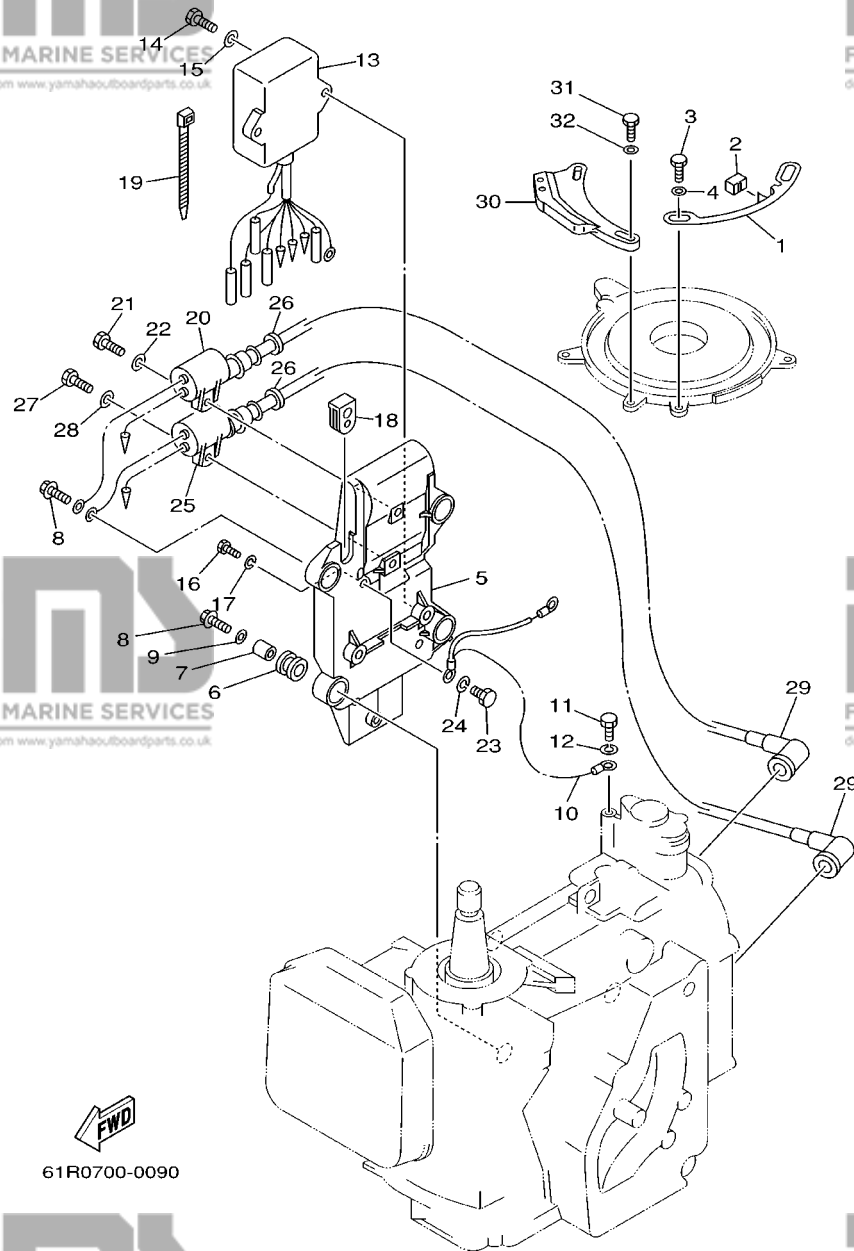


FIG. 9 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-41615-00	STOPPER, MAGNETO BASE	1	1	
2	61N-44194-01	CAP	1		
	61T-44194-01	CAP		1	
3	97095-06010	BOLT	2	2	
4	92995-06600	WASHER	2	2	
5	61N-85542-00-94	BRACKET	1	1	
6	61N-82317-00	DAMPER, IGNITION COIL	4	4	
7	624-42542-00	PIPE	4	4	
8	90119-06M95	BOLT, WITH WASHER	4	4	
9	90201-06M30	WASHER, PLATE	2	2	
10	61N-82519-01	WIRE, EARTH LEAD	1	1	
11	97090-06012	BOLT	1	1	
12	92990-06100	WASHER, SPRING	1	1	
13	61N-85540-11	C.D.I. UNIT ASSY	1	1	
14	97095-06020	BOLT	2	2	
15	92995-06600	WASHER	2	2	
16	97090-06012	BOLT	1	1	
17	92990-06100	WASHER, SPRING	1	1	
18	6H3-81922-00	GROMMET	1	1	
19	90465-13M11	CLAMP	1	1	
20	6H5-85570-00	IGNITION COIL ASSY	1	1	
21	97095-06020	BOLT	1	1	
22	92995-06600	WASHER	1	1	
23	97090-06012	BOLT	1	1	
24	92990-06100	WASHER, SPRING	1	1	
25	61N-85570-00	IGNITION COIL ASSY	1	1	
26	90480-25161	GROMMET	2	2	

C2

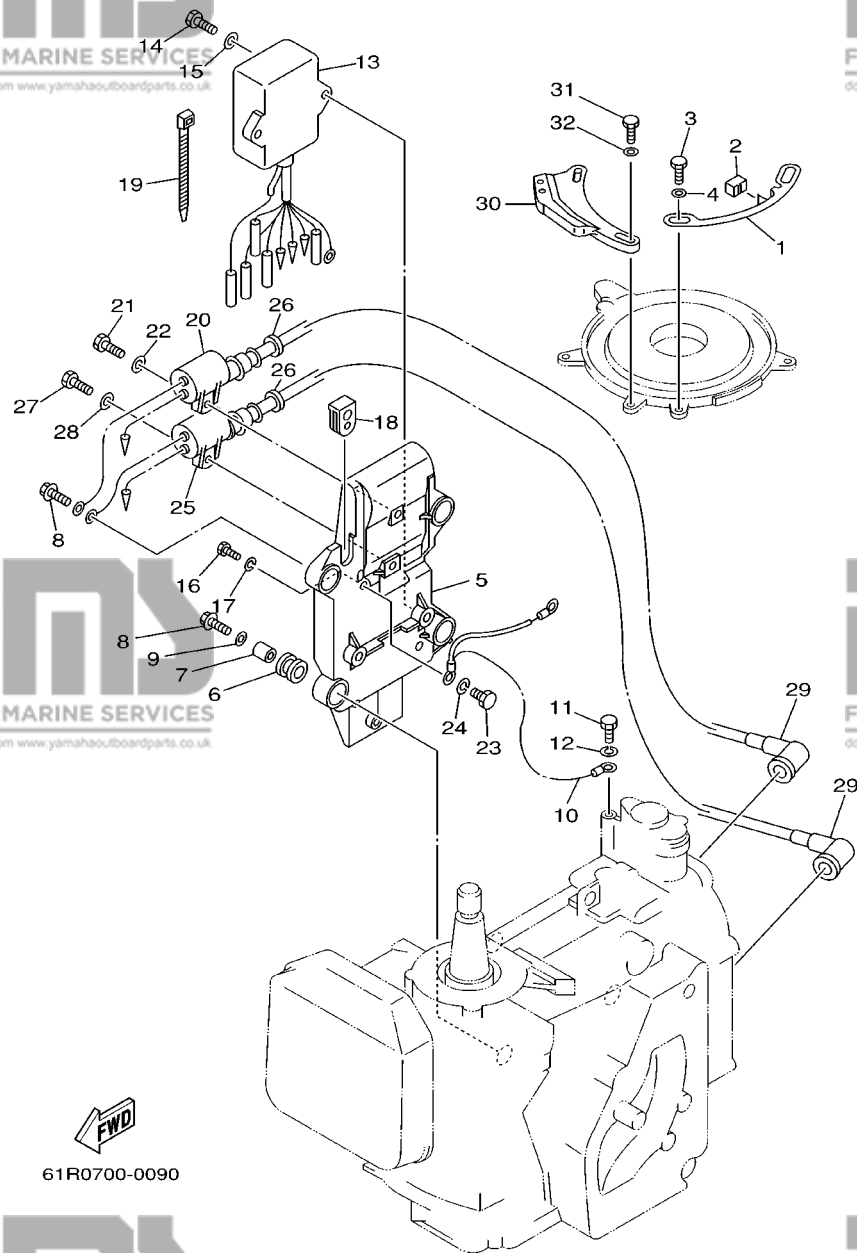


FIG. 9 ELECTRICAL

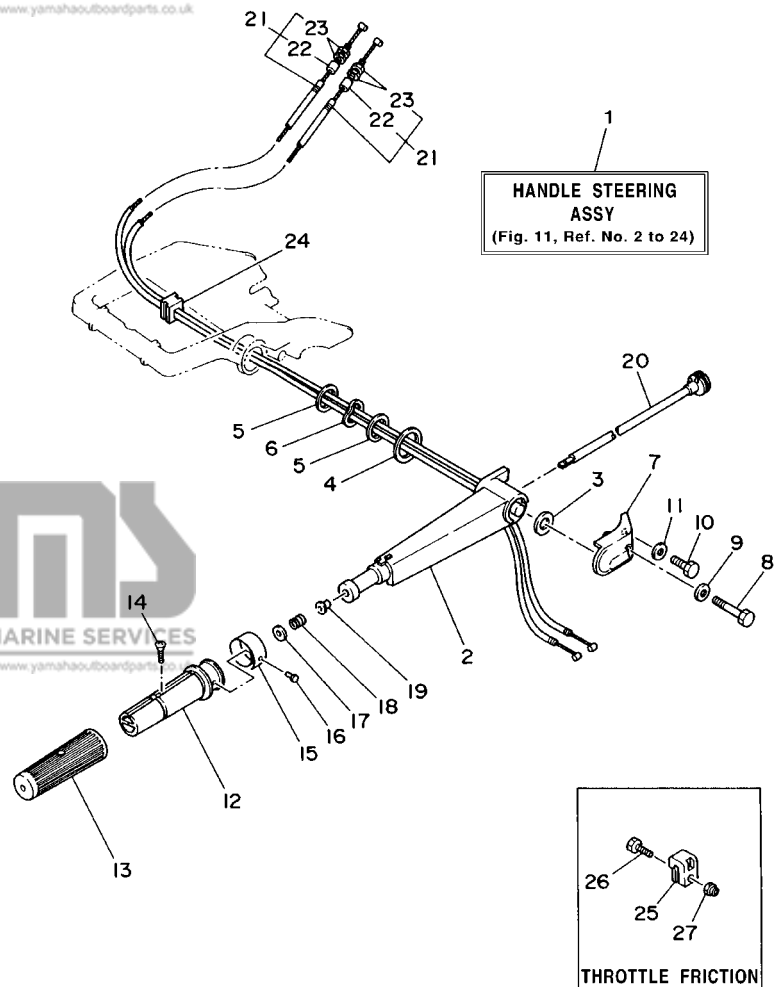
REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
27	97095-06020	BOLT	1	1	
28	92995-06600	WASHER	1	1	
29	6G1-82370-21	PLUG CAP ASSY	2	2	
30	61N-41213-01-94	CAM, ACCEL.	1	1	
31	97095-05016	BOLT	2	2	
32	92995-05600	WASHER	2	2	

FIG. 10 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	25V	30G		REMARKS
1	689-42711-03-4D	COWLING, BOTTOM	1	1		
2	90480-15M06	GROMMET	4	4		
3	90387-08M25	COLLAR	4	4		
4	90201-08M87	WASHER, PLATE	4	4		
5	6G0-42796-00	BOLT 1	4	4		
6	95380-08700	NUT	4	4		
7	92995-08600	WASHER	4	4		
8	95380-08700	NUT	4	4		
9	689-42815-00	LEVER, CLAMP	1	1		
10	90206-12052	WASHER, WAVE	1	1		
11	90386-12069	BUSH	2	2		
12	689-42816-00	LEVER, CLAMP	1	1		
13	90119-06M73	BOLT, WITH WASHER	1	1		
14	689-42725-01	GROMMET	1	1		
15	647-42523-00	SPACER, FRICTION	1	1		
16	6E9-82575-02	ENGINE STOP SWITCH ASSY	1	1		
17	682-82556-00	.STOPPER	1	1		
18	689-8257Y-00	.CAP	1	1		
19	90480-17M08	GROMMET	1	1		
20	682-84381-00	2P CONCENT	1	1		



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FIG. 11 STEERING

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-W0084-01-4D	HANDLE STEERING ASSY	1	1	
2	689-42111-01-4D	HANDLE, STEERING	1	1	
3	90560-14076	SPACER	1	1	
4	90202-34043	WASHER, PLATE	1	1	
5	90201-28M00	WASHER, PLATE	2	2	
6	90206-28M07	WASHER, WAVE	1	1	
7	689-42112-01-4D	HANDLE, STEERING	1	1	
8	97095-06050	BOLT	1	1	
9	92995-06600	WASHER	1	1	
10	97095-06020	BOLT	1	1	
11	92995-06600	WASHER	1	1	
12	664-42119-00	GRIP, STEERING HANDLE	1	1	
13	6F6-42177-A0	RUBBER, HANDLE	1	1	
14	90149-05M13	SCREW	1	1	
15	689-42137-30	INDICATOR, THROTTLE	1	1	
16	90269-02M09	RIVET	1	1	
17	92903-10600	WASHER, PLATE	1	1	
18	90501-23215	SPRING, COMPRESSION	1	1	
19	90386-08032	BUSH	1	1	
20	689-42138-00	LEVER, THROTTLE	1	1	
21	61N-26311-00	CABLE, THROTTLE 1	2	2	
22	90123-06M00	.BOLT	1	1	
23	90170-06183	.NUT	2	2	
24	61N-26326-00	GROMMET	1	1	
25	656-42126-01	FRICTION, STEERING HANDLE GRIP	1	1	
26	97095-06020	BOLT	1	1	
27	90185-06062	NUT, SELF-LOCKING	1	1	

C5

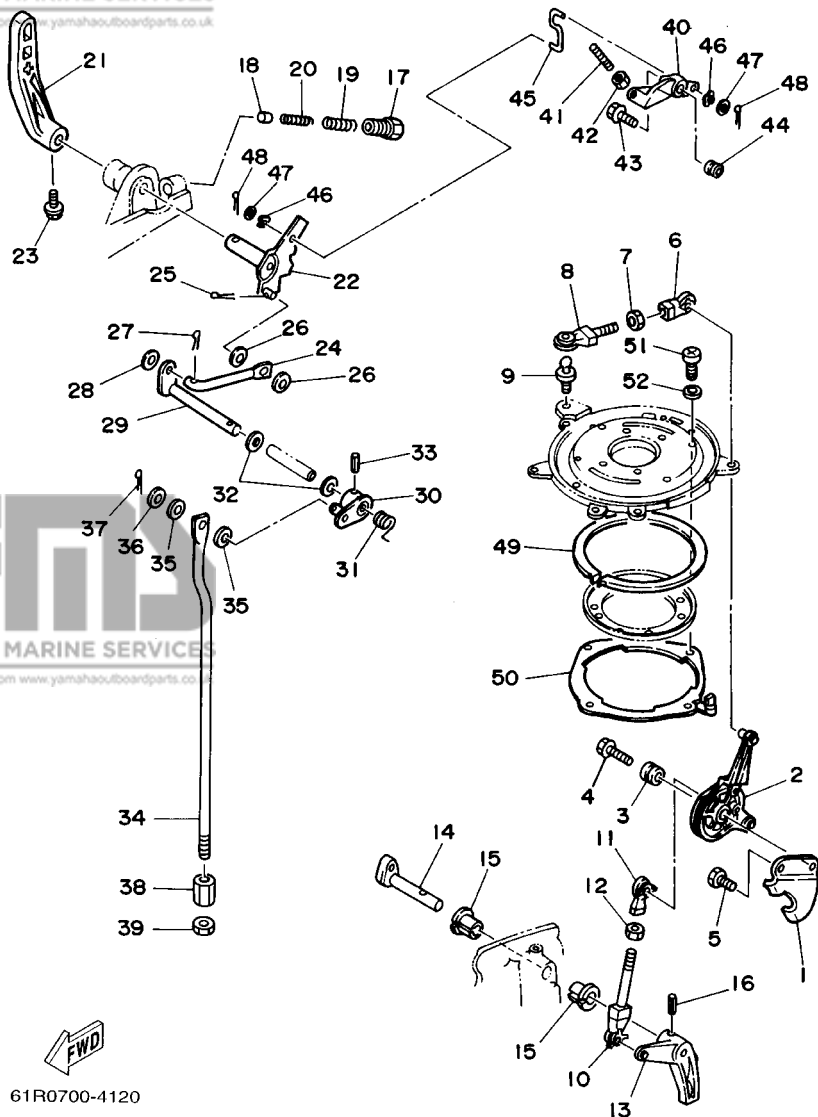


FIG. 12 CONTROL

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	689-14497-00	STAY, THROTTLE WIRE	1	1	
2	61N-41631-00-94	LEVER, MAGNETO CONTROL	1	1	
3	90387-06M02	COLLAR	1	1	
4	90119-06M49	BOLT, WITH WASHER	1	1	
5	97095-06012	BOLT	1	1	
6	662-41237-01	JOINT, LINK	1	1	
7	95380-05700	NUT	1	1	
8	679-41241-01	ROD, LINK	1	1	
9	663-85518-00	JOINT, BALL	1	1	
10	689-42169-01	JOINT	1	1	
11	662-41237-01	JOINT, LINK	1	1	
12	95380-05600	NUT	1	1	
13	689-42154-70-94	LEVER, THROTTLE CONTROL	1	1	
14	656-42153-00-94	SHAFT, THROTTLE CONTROL	1	1	
15	90386-10009	BUSH	2	2	
16	91690-40018	PIN, SPRING	1	1	
17	664-42715-00	BUSHING	1	1	
18	664-44167-00	PLUNGER, SHIFT CAM	1	1	
19	90501-14M07	SPRING, COMPRESSION	1	1	
20	90501-09M08	SPRING, COMPRESSION	1	1	
21	689-44111-01-4D	HANDLE, GEAR SHIFT	1	1	
22	664-44113-01	CAM PLATE, HANDLE	1	1	
23	90105-06M07	BOLT, WASHER BASED	1	1	
24	664-44142-00	JOINT	1	1	
25	91490-16010	PIN, COTTER	1	1	
26	90202-06007	WASHER, PLATE	2	2	
27	91490-12010	PIN, COTTER	1	1	

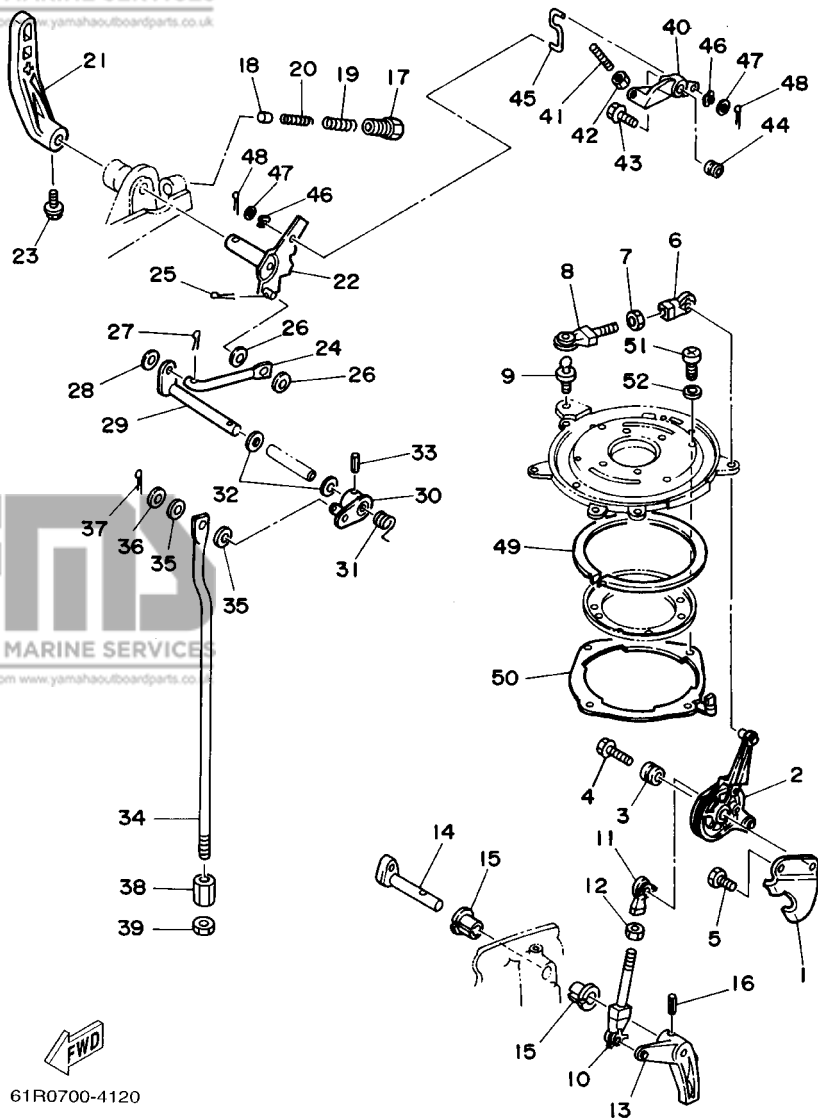
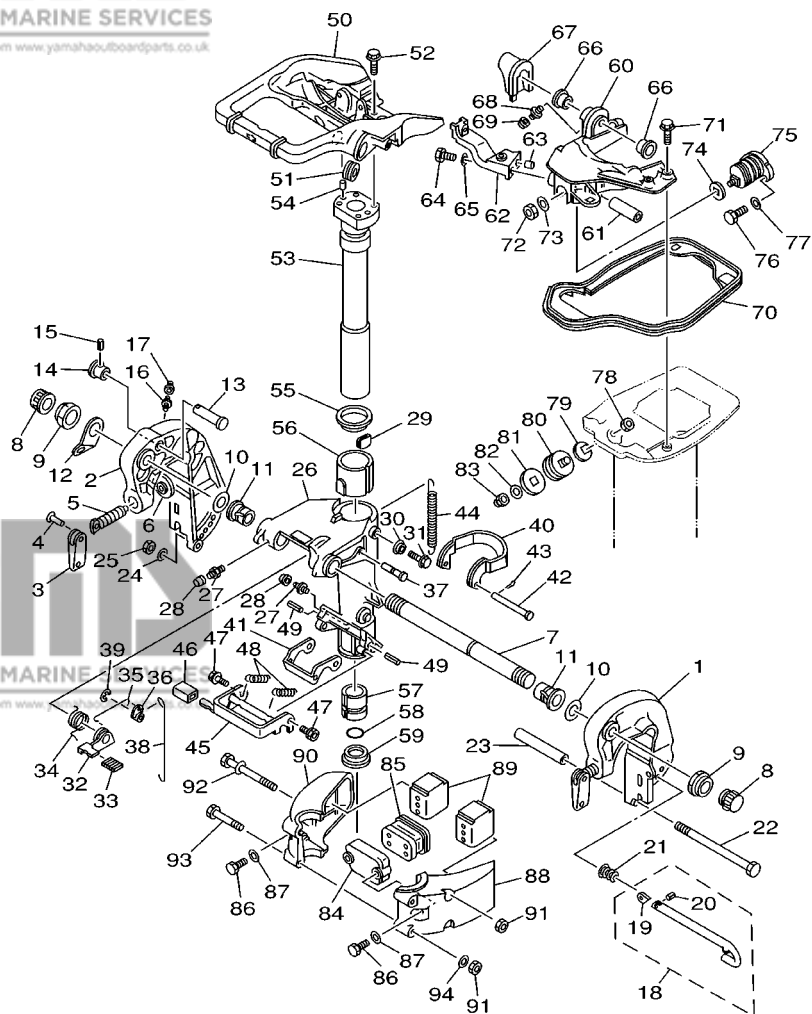


FIG. 12 CONTROL

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
28	92990-05600	WASHER, PLATE	1	1	
29	689-44121-01	LEVER, SHIFT ROD	1	1	
30	689-44125-00	LEVER, SHIFT ROD	1	1	
31	90508-14M13	SPRING, TORSION	1	1	
32	90202-10024	WASHER, PLATE	2	2	
33	91690-40016	PIN, SPRING	1	1	
34	61N-44143-00	ROD, SHIFT	1	1	
35	90202-06007	WASHER, PLATE	2	2	
36	92990-05600	WASHER, PLATE	1	1	
37	91490-20010	PIN, COTTER	1	1	
38	61N-44146-00	CONNECTOR, SHIFT ROD	1	1	
39	95380-06600	NUT, HEXAGON	1	1	
40	689-15746-70	ARM	1	1	
41	90113-05M00	BOLT, SET	1	1	
42	95380-05600	NUT	1	1	
43	90119-06M50	BOLT, WITH WASHER	1	1	
44	90387-06M02	COLLAR	1	1	
45	689-15747-70	LINK	1	1	
46	90206-05005	WASHER, WAVE	2	2	
47	92903-05600	WASHER, PLATE	3	3	
48	91490-16010	PIN, COTTER	2	2	
49	676-41611-00	RETAINER, MAGNETO BASE	1	1	
50	676-41613-00	PLATE, BASE FRICTION	1	1	
51	97880-05012	SCREW, PAN HEAD	4	4	
52	92990-05600	WASHER, PLATE	4	4	



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FIG. 13 BRACKET

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	689-43111-03-4D	BRACKET, CLAMP	1	1	
2	689-43112-02-4D	BRACKET, CLAMP	1	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP	2	2	
4	90243-04M01	PIN	2	2	
5	90149-14030	SCREW	2	2	
6	648-43114-01	PAD, TRANSOM CLAMP	2	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET	1	1	
8	6G5-43145-00	CAP, CLAMP BRACKET	2	2	
9	90185-22043	NUT, SELF-LOCKING	2	2	
10	90201-22M03	WASHER, PLATE	2	2	
11	90386-22M67	BUSH	2	2	
12	6J8-43113-01	PLATE, CLAMP BRACKET	1	1	
13	689-43191-00	SHAFT, STOPPER	1	1	
14	689-43192-01	KNOB, STOPPER	1	1	
15	91690-30016	PIN, SPRING	1	1	
16	93700-06M03	NIPPLE, GREASE	1	1	
17	663-45119-00	CAP, GREASE NIPPLE	1	1	AP
18	689-43160-00	TILT ROD ASSY	1	1	
19	689-43165-00	.PLATE, TILT LOCK	1	1	
20	91690-30008	.PIN, SPRING	1	1	
21	90502-10M07	SPRING, CONICAL	1	1	
22	90101-08339	BOLT	1	1	
23	90387-08M03	COLLAR	1	1	
24	92995-08600	WASHER	1	1	
25	95380-08600	NUT	1	1	
26	689-43311-03-4D	BRACKET, SWIVEL	1	1	
27	93700-06M03	NIPPLE, GREASE	3	3	

D1

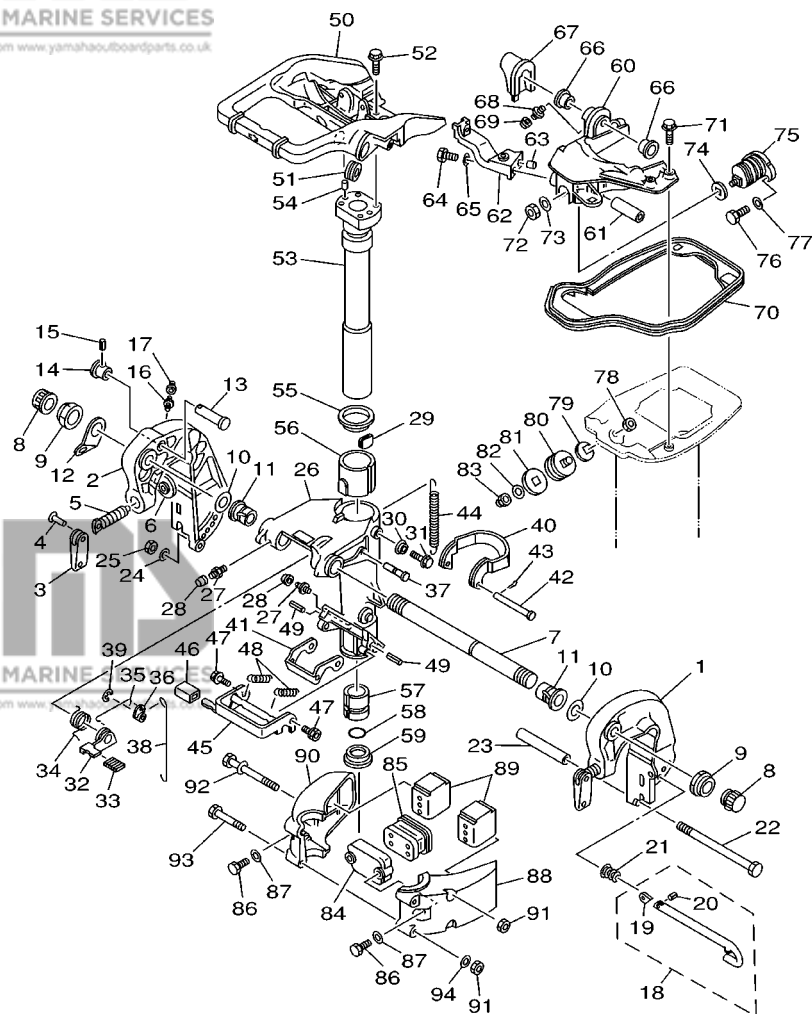


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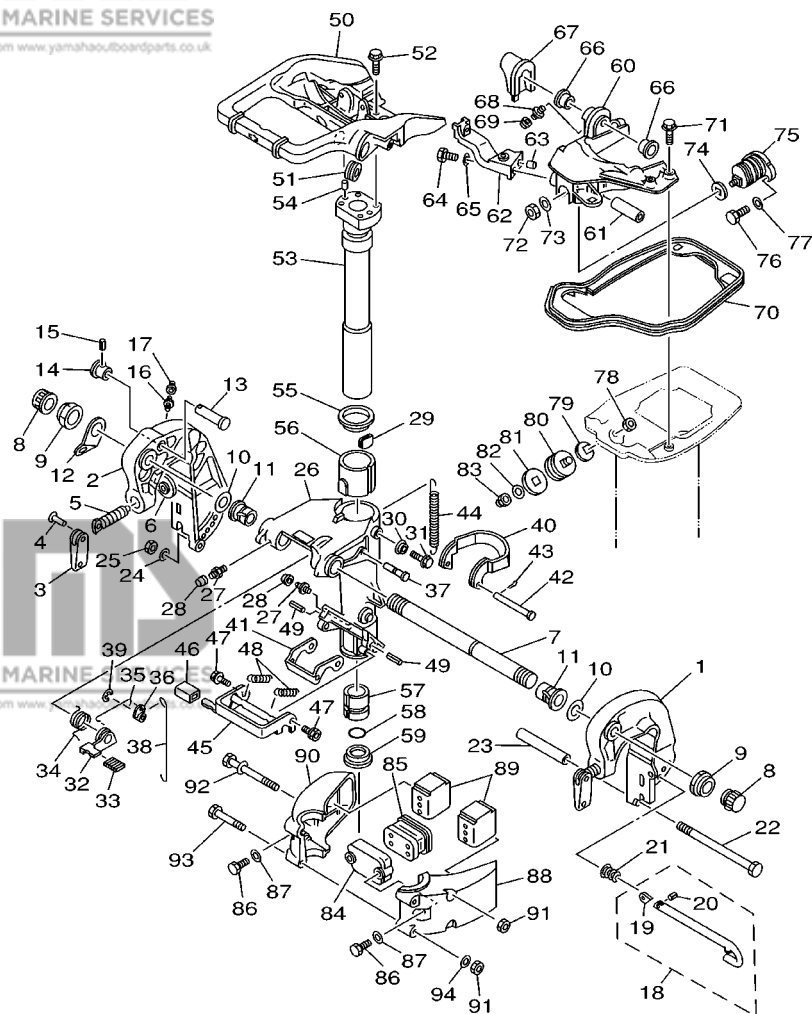


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FIG. 13 BRACKET

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
55	90209-47016	WASHER	1	1	
56	90386-47M22	BUSH	1	1	
57	90386-38090	BUSH	1	1	
58	93210-37160	O-RING	1	1	
59	90386-38022	BUSH	1	1	
60	648-44518-01-94	BRACKET COMP.	1	1	
61	90387-10M39	COLLAR	1	1	
62	648-44519-00-94	BRACKET	1	1	
63	93606-12019	PIN, DOWEL	1	1	
64	97095-06018	BOLT	1	1	
65	92995-06600	WASHER	1	1	
66	90381-12M01	BUSH, SOLID	2	2	
67	689-42718-00	RUBBER, SEAL 3	1	1	
68	93700-06M03	NIPPLE, GREASE	1	1	
69	663-45119-00	CAP, GREASE NIPPLE	1	1	
70	689-42716-00	RUBBER, SEAL 1	1	1	
71	90105-06M08	BOLT, WASHER BASED	4	4	
72	90170-10M42	NUT	1	1	
73	92990-10200	WASHER, PLAIN	1	1	
74	648-44591-A0	GASKET	1	1	
75	689-44516-00	MOUNT DAMPER, UPPER FRONT	1	1	
76	97095-06020	BOLT	2	2	
77	92995-06600	WASHER	2	2	
78	90170-10M42	NUT	2	2	
79	648-44591-A0	GASKET	2	2	
80	664-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	2	
81	664-44591-A0	GASKET	2	2	

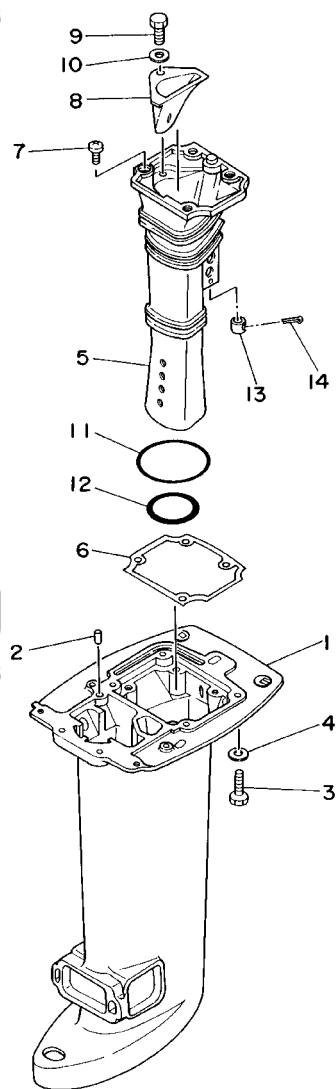
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FIG. 13 BRACKET

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
82	92990-10200	WASHER, PLAIN	2	2	
83	90176-10M01	NUT, CROWN	2	2	
84	689-44553-00-94	COVER, LOWER MOUNT	1	1	
85	689-44557-00	MOUNT DAMPER, LOWER FRONT	1	1	
86	97075-08025	BOLT	2	2	
87	92995-08600	WASHER	2	2	
88	689-44551-01-4D	HOUSING, LOWER MOUNT RUBBER	1	1	
89	689-44555-00	MOUNT DAMPER, LOWER SIDE	2	2	
90	689-44552-01-4D	HOUSING, LOWER MOUNT RUBBER	1	1	
91	95380-08600	NUT	4	4	
92	90119-08M03	BOLT, WITH WASHER	2	2	
93	97095-08065	BOLT	2	2	
94	92995-08600	WASHER	2	2	



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FIG. 14 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	25V	30G		REMARKS
1	689-45111-04-4D	CASING, UPPER	1	1		S
	689-45111-13-4D	CASING, UPPER	1			L
2	93606-12019	PIN, DOWEL	2	2		
3	97075-08030	BOLT	6	6		
4	92995-08600	WASHER	6	6		
5	689-41131-00-5B	MANIFOLD, EXT. 1	1	1		
6	664-41134-A0	GASKET, EXHAUST MANIFOLD	1	1		
7	97880-06016	SCREW, PAN HEAD	4	4		
8	689-41137-00-94	GUIDE, EXHAUST	1	1		
9	97095-08020	BOLT	1	1		
10	92995-08600	WASHER	1	1		
11	689-41141-00	SEAL 1	1	1		
12	689-41142-00	SEAL	1	1		
13	6A8-41135-00	GASKET, EXHAUST MANIFOLD	1	1		S
	689-41135-00	GASKET, EXHAUST MANIFOLD	1			L
14	91490-30025	PIN, COTTER	1	1		

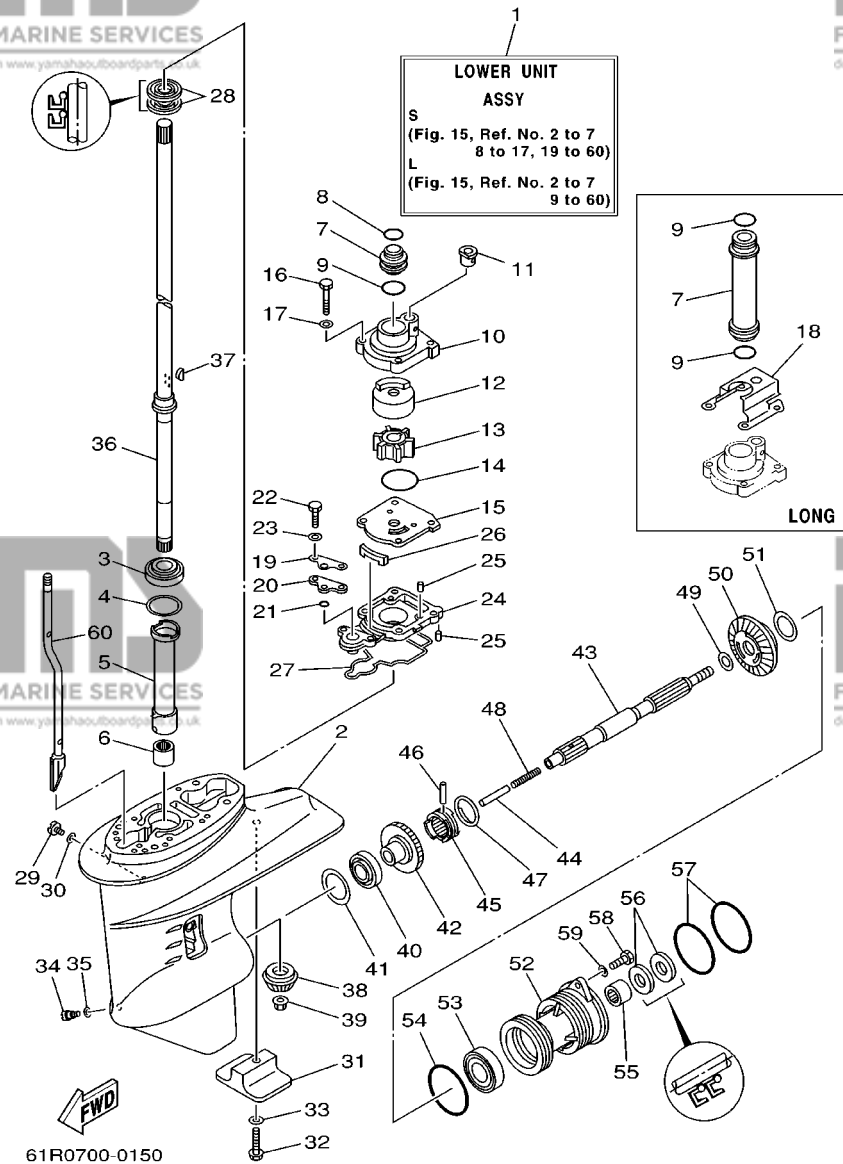


FIG. 15 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	25V	30G		REMARKS
1	61N-45300-00-4D	LOWER UNIT ASSY	1	1		S
	61N-45300-10-4D	LOWER UNIT ASSY	1			L
2	61N-45311-02-4D	CASING, LOWER	1	1		
3	93332-000W5	BEARING	1	1		
4	61N-45587-00-07	SHIM (T:0.7MM)	1	1		UR
	61N-45587-00-10	SHIM (T:1.0MM)	1	1		UR
	61N-45587-00-11	SHIM (T:1.1MM)	1	1		UR
	61N-45587-00-12	SHIM (T:1.2MM)	1	1		UR
	61N-45587-00-13	SHIM (T:1.3MM)	1	1		UR
	61N-45587-00-14	SHIM (T:1.4MM)	1	1		UR
	61N-45587-00-15	SHIM (T:1.5MM)	1	1		UR
	61N-45587-00-16	SHIM (T:1.6MM)	1	1		UR
5	61N-45536-00	SLEEVE, DRIVE SHAFT	1	1		
6	93315-220V7	BEARING	1	1		
7	61N-44362-00	TUBE, WATER	1	1		S
	61N-44362-10	TUBE, WATER	1			L
8	93210-22164	O-RING	1	1		S
9	93210-26130	O-RING	1	1		S
	93210-26130	O-RING	2			L
10	61N-44311-01	HOUSING, WATER PUMP	1	1		
11	6L2-44367-00	DAMPER, WATER SEAL	1	1		
12	61N-44322-01	INSERT, CARTRIDGE	1	1		
13	6H4-44352-02	IMPELLER	1	1		
14	93210-45161	O-RING	1	1		
15	61N-44323-00	OUTER PLATE, CARTRIDGE	1	1		
16	97095-06040	BOLT	4	4		
17	92995-06600	WASHER	4	4		

D6

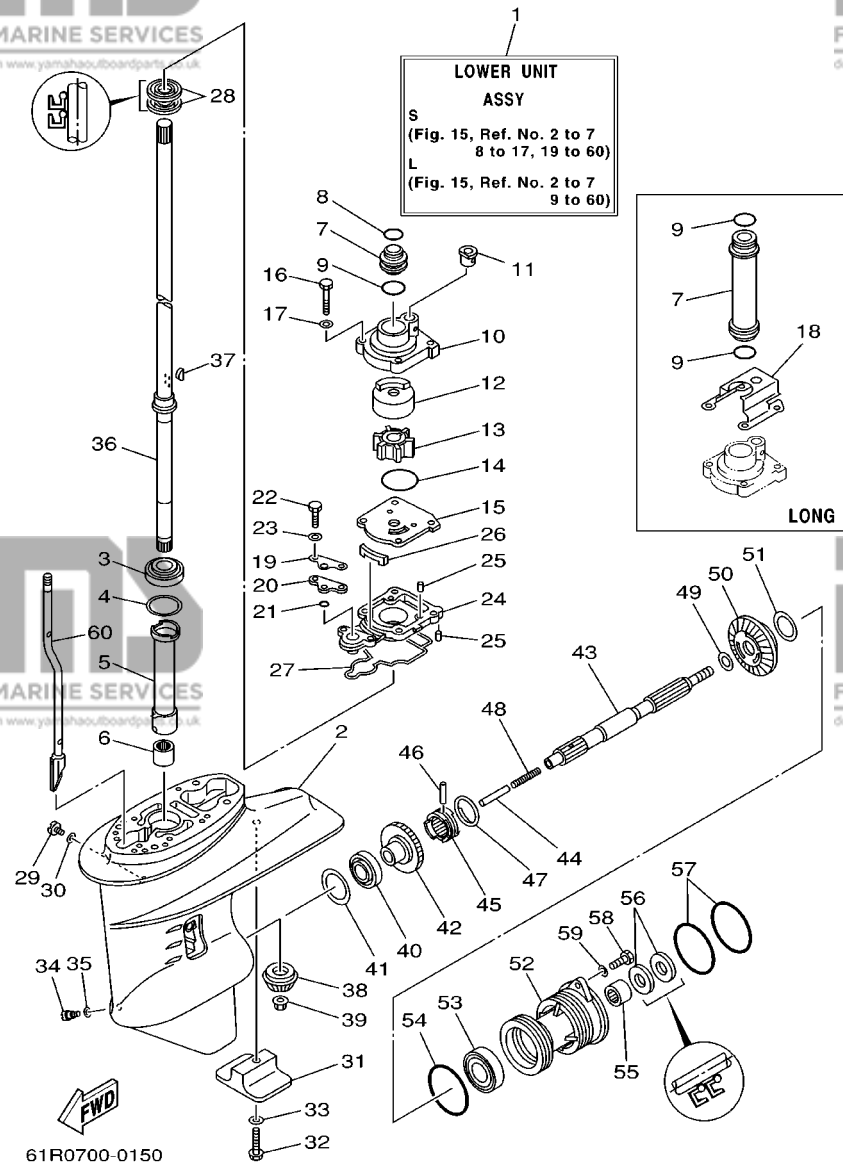


FIG. 15 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
18	65W-44328-00	PLATE	1		L
19	61N-44176-00	BRACKET	1	1	
20	61N-45321-00	PLATE	1	1	
21	93210-06ME6	O-RING	1	1	
22	97095-06025	BOLT	2	2	
23	92995-06600	WASHER	2	2	
24	61N-45331-00-5B	HOUSING, BEARING	1	1	
25	93604-10M03	PIN, DOWEL	3	3	
26	61N-45127-00	SEAL	1	1	
27	61N-45315-00	PACKING, LOWER CASING	1	1	
28	93101-22067	OIL SEAL	2	2	
29	90340-08M04	PLUG, STRAIGHT SCREW	1	1	
30	90430-08020	GASKET	1	1	
31	61N-45251-00	ANODE	1	1	
32	95895-06035	BOLT, FLANGE	1	1	
33	92990-06300	WASHER, INTERNAL TOOTH	1	1	
34	688-45341-00	PLUG, DRAIN	1	1	
35	90430-08020	GASKET	1	1	
36	61N-45510-00	DRIVE SHAFT ASSY	1	1	S
	61N-45510-10	DRIVE SHAFT ASSY	1		L
37	90280-03024	KEY, WOODRUFF	1	1	
38	61N-45551-00	PINION	1	1	
39	90179-10M14	NUT	1	1	
40	93332-00005	BEARING	1	1	
41	6L2-45567-00-10	SHIM (T:1.0MM)	1	1	UR
	6L2-45567-00-11	SHIM (T:1.1MM)	1	1	UR
	6L2-45567-00-12	SHIM (T:1.2MM)	1	1	UR

D7

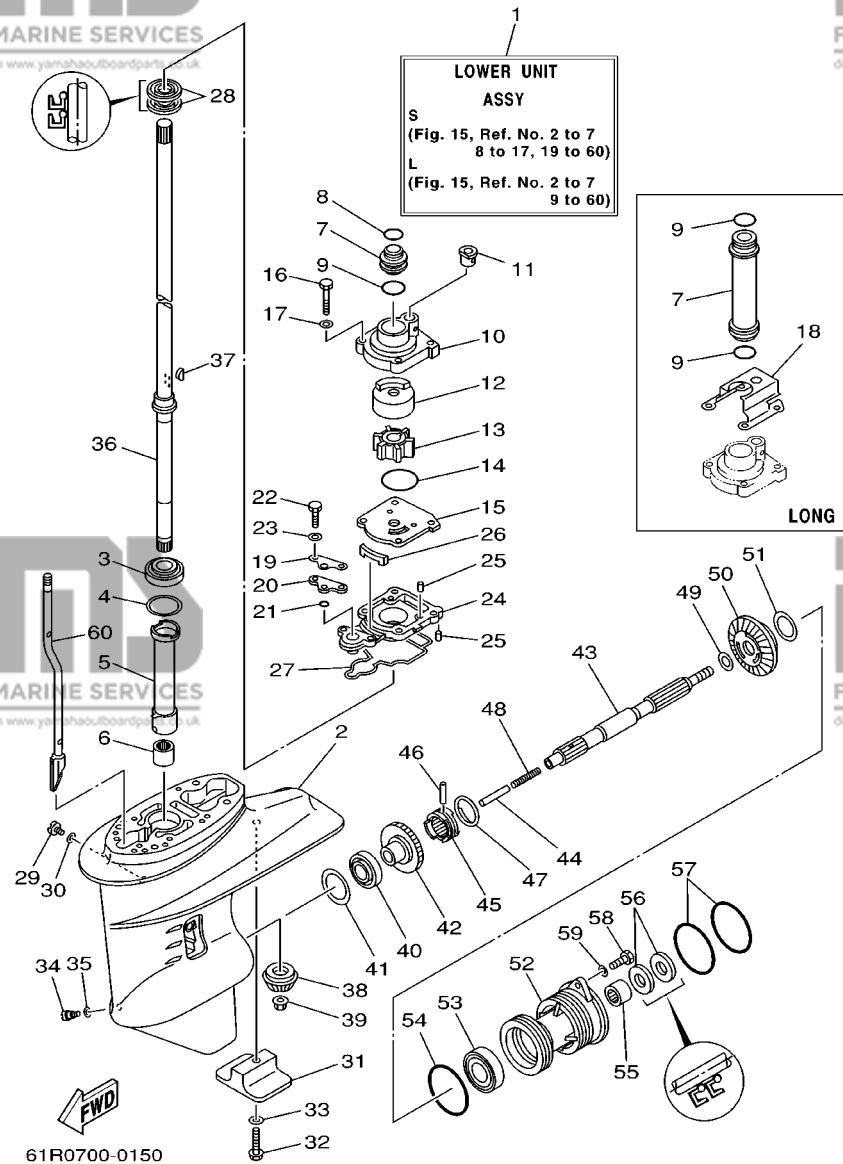
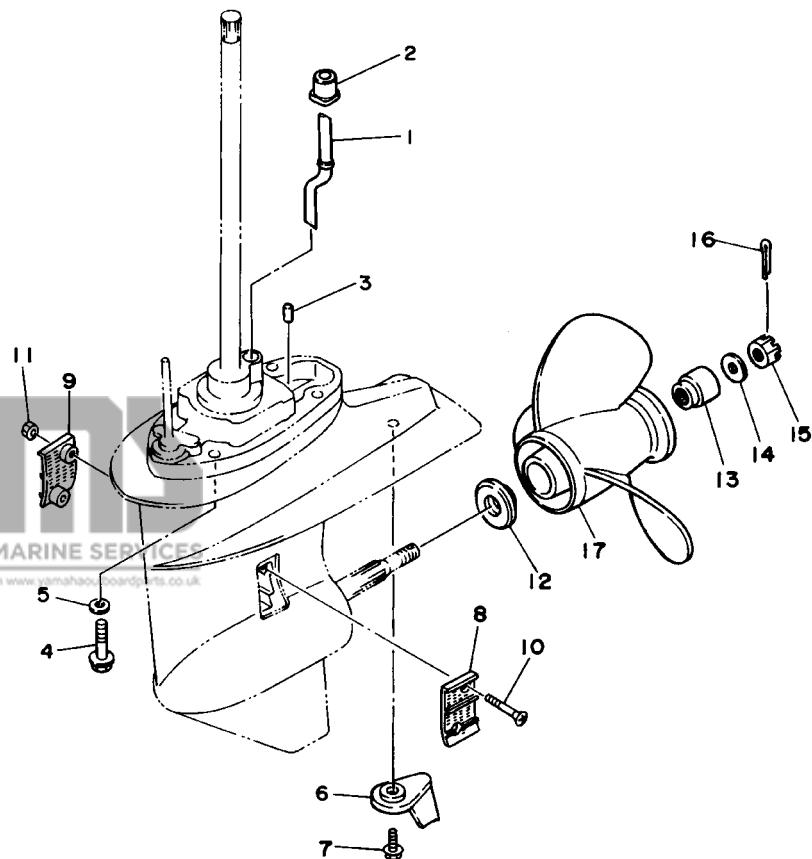


FIG. 15 LOWER CASING. DRIVE 1

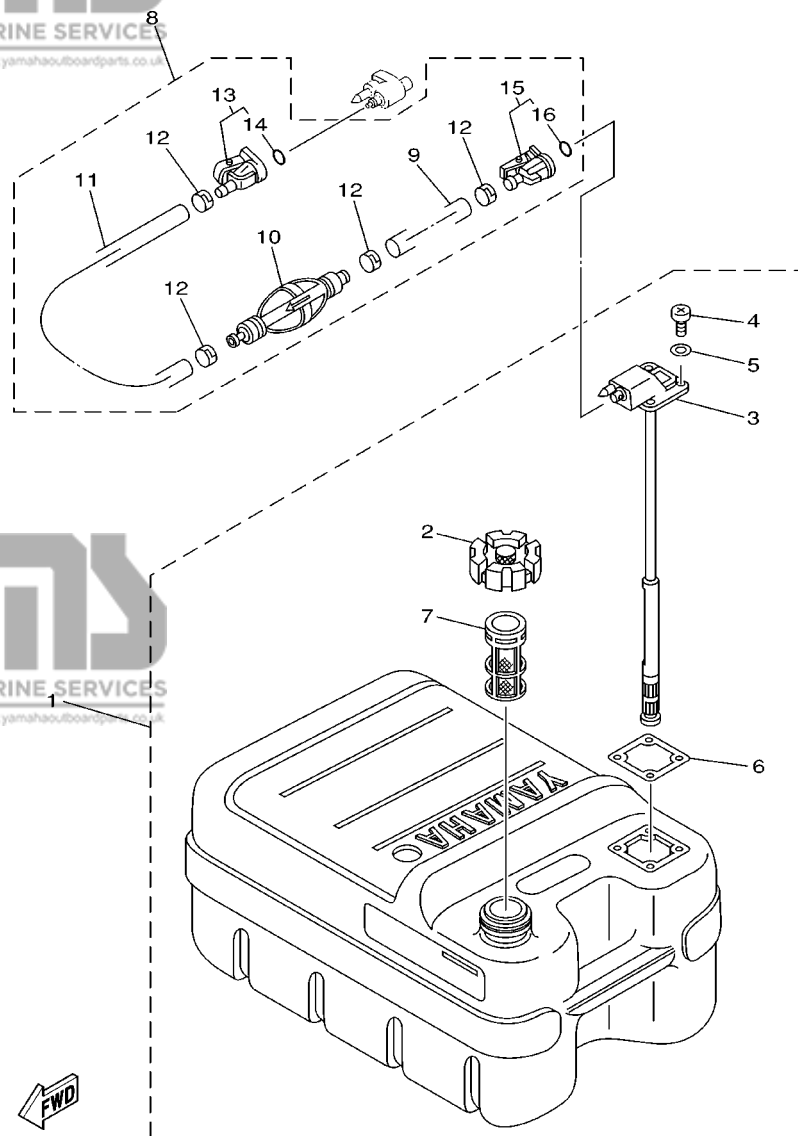
REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
41	6L2-45567-00-13	SHIM (T:1.3MM)	1	1	UR
	6L2-45567-00-14	SHIM (T:1.4MM)	1	1	UR
42	61N-45560-00	GEAR	1	1	
43	6L2-45611-00	SHAFT, PROPELLER	1	1	
44	648-45635-00	PLUNGER, SHIFT	1	1	
45	664-45631-02	CLUTCH, DOG	1	1	
46	90250-05010	PIN, STRAIGHT	1	1	
47	648-45633-00	RING, CROSS PIN	1	1	
48	90501-10065	SPRING, COMPRESSION	1	1	
49	90201-20417	WASHER, PLATE	1	1	
50	61N-45571-00	GEAR	1	1	
51	6L2-45577-00-10	SHIM (T:1.0MM)	1	1	UR
	6L2-45577-00-11	SHIM (T:1.1MM)	1	1	UR
	6L2-45577-00-12	SHIM (T:1.2MM)	1	1	UR
	6L2-45577-00-13	SHIM (T:1.3MM)	1	1	UR
52	61N-45361-01-4D	CAP, LOWER CASING	1	1	
53	93306-00612	BEARING	1	1	
54	93210-64ME7	O-RING	1	1	
55	93315-22004	BEARING	1	1	
56	93101-20M07	OIL SEAL	2	2	
57	93210-65M50	O-RING	2	2	
58	97075-06020	BOLT	2	2	
59	92995-06600	WASHER	2	2	
60	61N-44150-00	SHIFT CAM ASSY	1	1	S
	61N-44150-10	SHIFT CAM ASSY	1		L



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FIG. 16 LOWER CASING. DRIVE 2

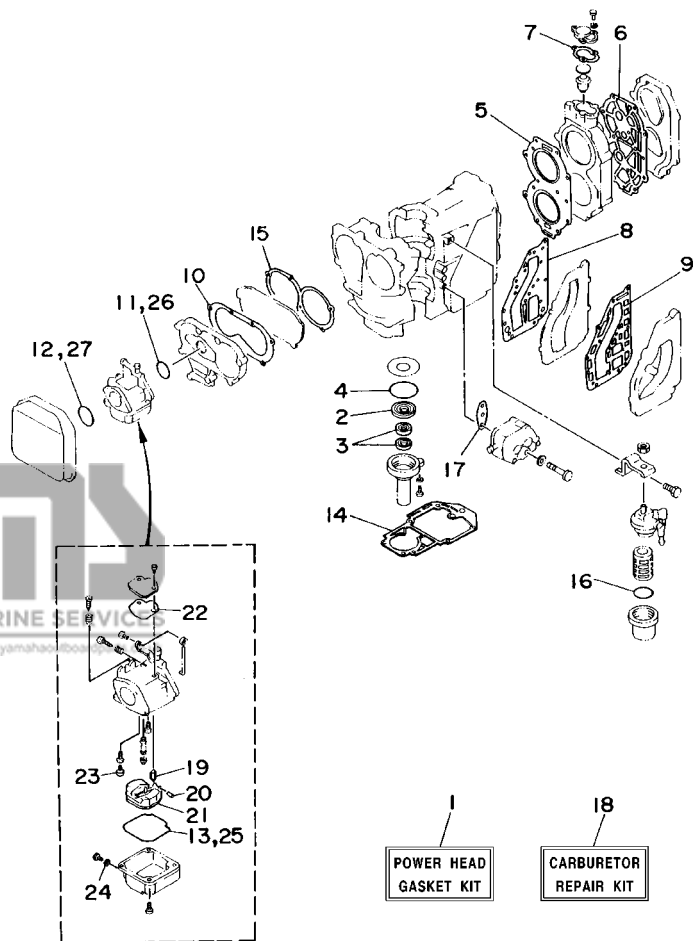
REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-44361-00	TUBE, WATER	1	1	S
	61N-44361-10	TUBE, WATER	1		L
2	689-44366-00	DAMPER, WATER SEAL	1	1	
3	93606-11M24	PIN, DOWEL	2	2	
4	90105-10M12	BOLT, WASHER BASED	4	4	
5	92995-10600	WASHER	4	4	
6	61N-45371-00	TAB-TRIM	1	1	
7	90119-06M48	BOLT, WITH WASHER	1	1	
8	6L2-45214-00	COVER, WATER INLET	1	1	
9	6L2-45215-00	COVER, WATER INLET	1	1	
10	90151-05M05	SCREW, COUNTERSUNK	2	2	
11	90185-05002	NUT, SELF-LOCKING	2	2	
12	6L2-45987-01	SPACER	1	1	
13	689-45997-00	SPACER	1	1	
14	92990-14200	WASHER, PLAIN	1	1	
15	90171-14013	NUT, CASTLE	1	1	
16	91490-30022	PIN, COTTER	1	1	
17	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F)	1	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F)	1	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F)	1	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F)	1	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F)		1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F)	1	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F)	1	1	UR
	62C-45941-00-EL	PROPELLER (3X9-7/8"X10"-F)	1	1	UR



67C0100-9300

FIG. 17 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	25V	30G		REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1		AP WITH INDICATOR
2	6YJ-24610-01	.CAP ASSY	1	1		
3	6Y1-24260-12	.FUEL METER ASSY	1	1		WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4	4		
5	6Y1-24329-00	.SEAL	4	4		
6	6Y1-24268-00	.GASKET, FUEL METER	1	1		
7	6YJ-24167-00	.STRAINER	1	1		
8	6Y1-24306-06	FUEL PIPE COMP. 1	1	1		AP
9	90445-11M06	.HOSE (L:2050MM)	1	1		
10	6Y1-24360-51	.PRIMER PUMP ASSY	1	1		
11	90445-11M05	.HOSE (L:850MM)	1	1		
12	650-24351-51	.BAND 1	4	4		
13	6G1-24305-01	.FUEL PIPE JOINT COMP. 2	1	1		
14	93210-08287	..O-RING	1	1		
15	6Y1-24305-02	.FUEL PIPE JOINT COMP. 2	1	1		
16	93210-08287	..O-RING	1	1		



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FIG. 18 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61T-W0001-02	POWER HEAD GASKET KIT	1	1	
2	93102-25M04	.OIL SEAL	1	1	
3	93101-16M36	.OIL SEAL	2	2	
4	93210-58M21	.O-RING	1	1	
5	61N-11181-A1	.GASKET, CYLINDER HEAD 1	1	1	
6	61T-11193-A0	.GASKET, HEAD COVER 1	1	1	
7	655-12414-A1	.GASKET, COVER	1	1	
8	6K8-41122-A1	.GASKET, EXHAUST INNER COVER	1	1	
9	6K8-41124-A1	.GASKET, EXHAUST OUTER COVER	1	1	
10	648-13645-A0	.GASKET, MANIFOLD 1	1	1	
11	61N-14198-00	.GASKET	1	1	
12	93210-40659	.O-RING	1	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER	1	1	
14	689-45113-A1	.GASKET, UPPER CASING	1	1	
15	648-13621-A1	.GASKET, VALVE SEAT	1	1	
16	93210-32738	.O-RING	1	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1	1	1	
18	61N-W0093-00	CARBURETOR REPAIR KIT	1	1	
19	61N-14392-00	.VALVE, NEEDLE	1	1	
20	6E5-14386-01	.PIN, FLOAT	1	1	
21	6L2-14385-00	.FLOAT	1	1	
22	6L2-14399-00	.GASKET	1	1	
23	50M-14355-00	.PLUG	1	1	
24	6L2-14398-00	.GASKET	1	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER	1	1	
26	61N-14198-00	.GASKET	1	1	
27	93210-40659	.O-RING	1	1	

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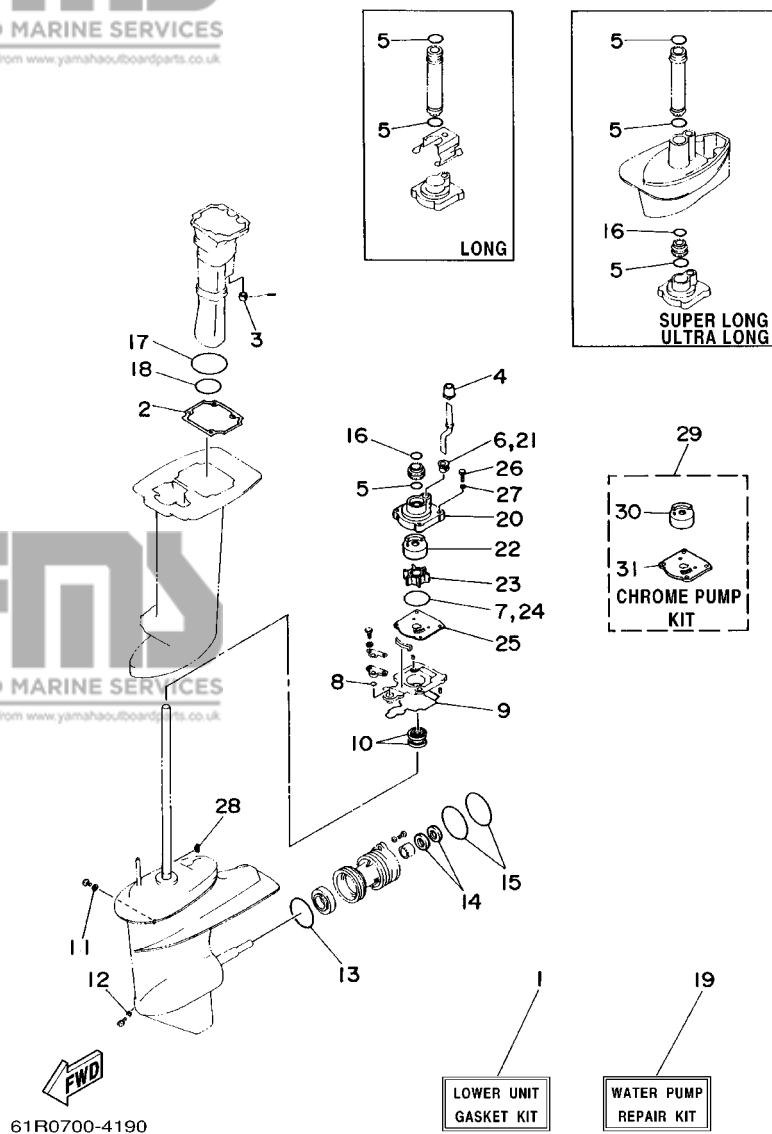
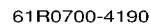


FIG. 19 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	25V	30G	REMARKS
1	61N-W0001-E1	LOWER UNIT GASKET KIT	1	1	
2	664-41134-A0	.GASKET, EXHAUST MANIFOLD	1	1	
3	6A8-41135-00	.GASKET, EXHAUST MANIFOLD	1	1	S
	689-41135-00	.GASKET, EXHAUST MANIFOLD	1	1	L,U,X
4	689-44366-00	.DAMPER, WATER SEAL	1	1	
5	93210-26240	.O-RING	3	3	UN
6	6L2-44367-00	.DAMPER, WATER SEAL	1	1	
7	93210-45161	.O-RING	1	1	
8	93210-06ME6	.O-RING	1	1	
9	61N-45315-00	.PACKING, LOWER CASING	1	1	
10	93101-22067	.OIL SEAL	2	2	
11	90430-08020	.GASKET	1	1	
12	90430-08020	.GASKET	1	1	
13	93210-64ME7	.O-RING	1	1	
14	93101-20M07	.OIL SEAL	2	2	
15	93210-65M50	.O-RING	2	2	
16	93210-22164	.O-RING	1	1	S,U,X
17	689-41141-00	.SEAL 1	1	1	
18	689-41142-00	.SEAL	1	1	
19	61N-W0078-01	WATER PUMP REPAIR KIT	1	1	
20	61N-44311-01	.HOUSING, WATER PUMP	1	1	
21	6L2-44367-00	.DAMPER, WATER SEAL	1	1	
22	61N-44322-01	.INSERT, CARTRIDGE	1	1	
23	6H4-44352-02	.IMPELLER	1	1	
24	93210-45161	.O-RING	1	1	
25	61N-44323-00	.OUTER PLATE, CARTRIDGE	1	1	
26	97095-06040	.BOLT	4	4	

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61N-11412-01	3 - 2
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