



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHEES**

40V'98 (63B, 63C, 63D)

50H'98 (62X, 62W, 63G)

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V98(63B,63C,63D), 50H98(62X,62W,63G)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

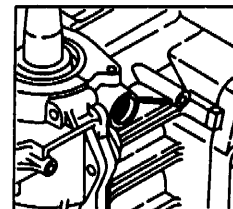
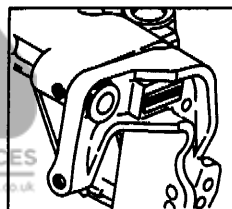
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
40VMHO	S	: 191877	~
	L	: 491566	~
40VMO	S	: 290284	~
	L	: 860312	~
40VEO	S	: 110760	~
	L	: 842362	~
40VETO	S	: 880367	~
	L	: 544974	~
50HMO	S	: 260189	~
50HMDO	L	: 560258	~
50HEDO	S	: 090431	~
	L	: 521079	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V*98(63B,63C,63D), 50H*98(62X,62W,63G)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

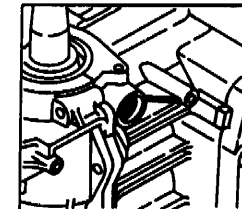
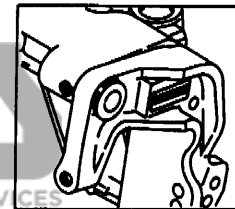
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6EO-85500-70	MAGNETO C.D.I CPLT	1	
6EO-85550-70	. ROTOR CPLT	1	
6EO-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
40VMHO	S	: 191877	~
	L	: 491566	~
40VMO	S	: 290284	~
	L	: 860312	~
40VEO	S	: 110760	~
	L	: 842362	~
40VETO	S	: 880367	~
	L	: 544974	~
50HMO	S	: 260189	~
50HMDO	L	: 560258	~
50HEDO	S	: 090431	~
	L	: 521079	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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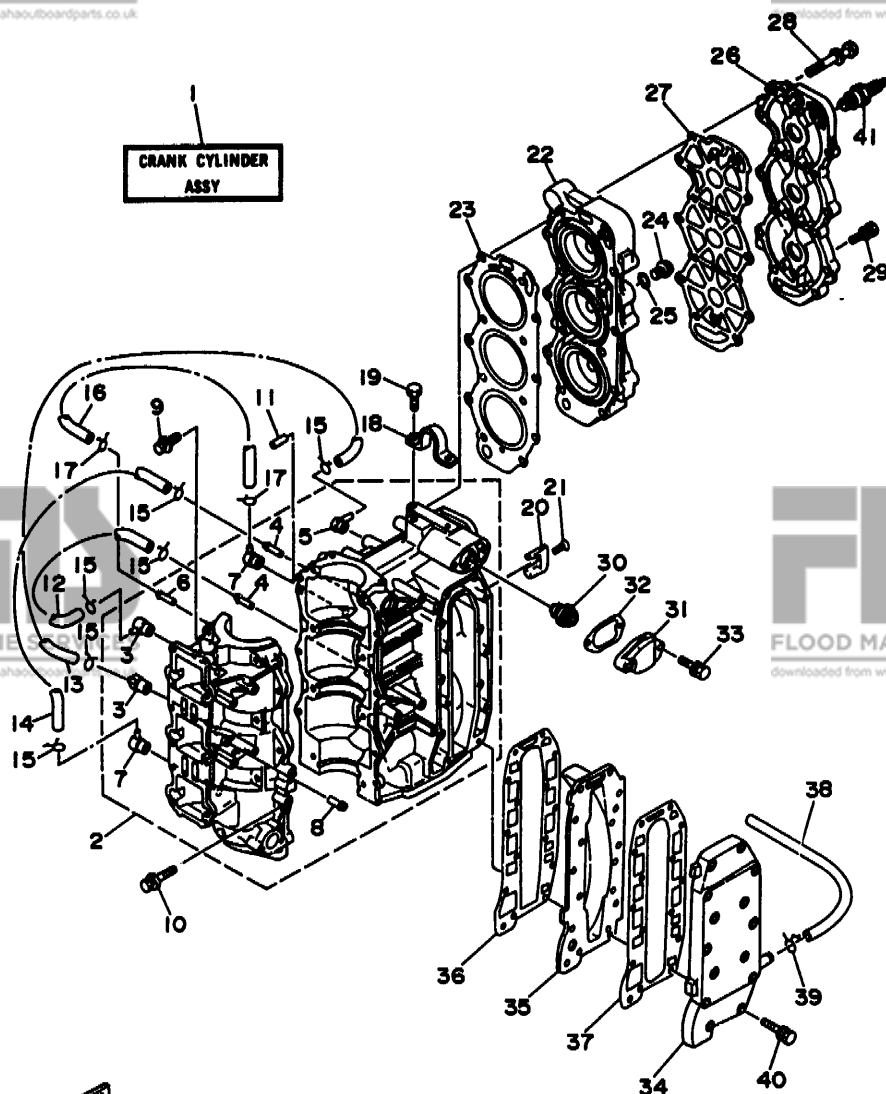
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FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	UR E
	63D-W0090-30-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	UR M
2	6H4-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR E
	6H4-15100-30-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR M
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	624-14485-00	.PIPE, JOINT .DURITE	2	
5	6H4-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	
7	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
8	652-24461-00	.PIPE, JOINT .DURITE, RACCORDEMENT	1	E
9	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
10	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
11	93606-12019	PIN, DOWEL GOUPIILLE	2	
12	90445-07M46	HOSE DURITE	1	
13	90445-07M27	HOSE DURITE	1	
14	90445-07M24	HOSE DURITE	1	
15	90467-06016	CLIP JONC	6	
16	90445-07MA3	HOSE DURITE	1	
17	90467-06016	CLIP JONC	2	
18	6H4-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
19	97095-06014	BOLT BOULON	2	
20	688-11325-00	ANODE ANODE	2	
21	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
22	63D-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
23	63D-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	



63CJA-5010

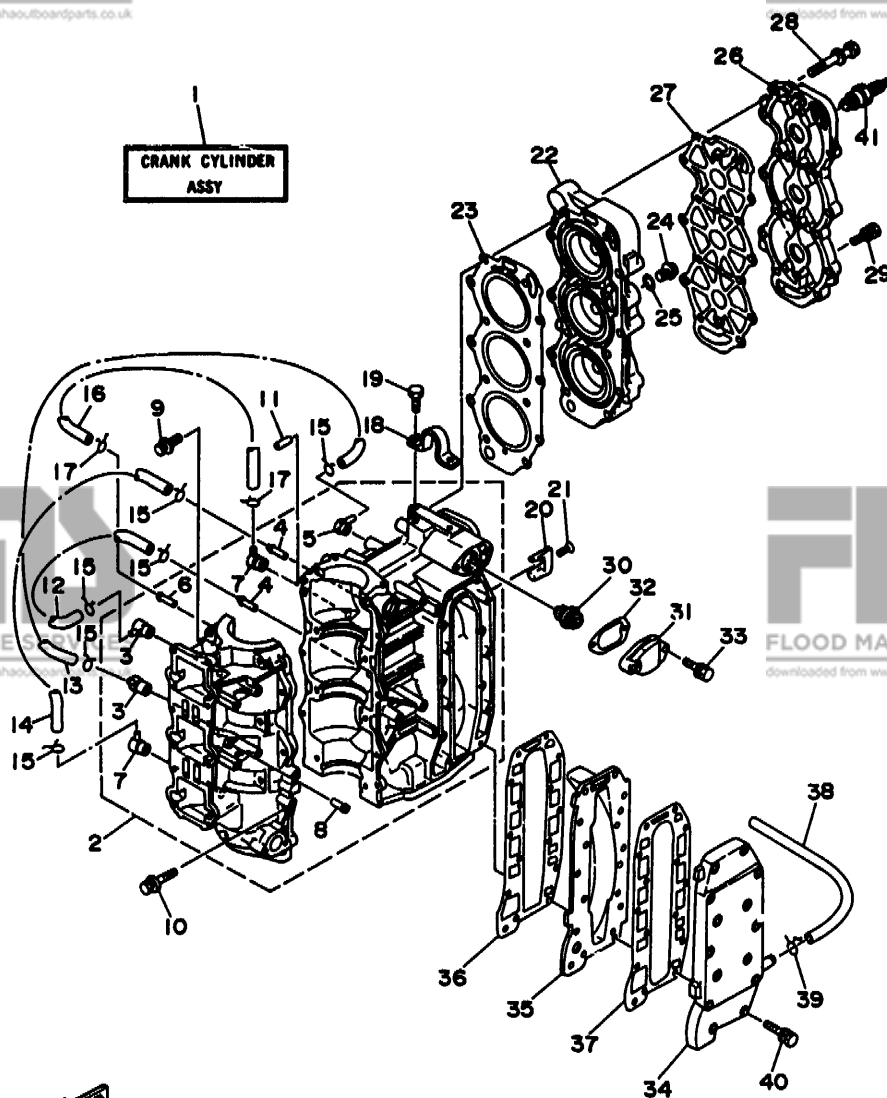
A6

1

40V/50H

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER



REF. NO.	VIC. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
		NO. PIECES	DESCRIPTION	QTE	REMARKS
25		90430-14115	GASKET JOINT	1	
26		63D-11191-00-9M	COVER, CYLINDER HEAD 1	1	
27		63D-11193-A0	COUVERCLE, CULASSE 1	1	
28		90119-08M29	GASKET, HEAD COVER 1	1	
29		97513-06225	JOINT, COUVERCLE DE CULASSE 1	1	
30		6E5-12411-20	BOLT, WITH WASHER	14	
31		6H4-12413-00-9M	BOULON, AVEC RONDELLE	1	
32		61A-12414-A0	BOLT, WITH WASHER	4	
33		97513-06225	VIS HEXAGONAL	1	
34		6H4-41113-00-9M	THERMOSTAT	1	
35		6H4-41111-00-9M	THERMOSTAT	1	
36		6H4-41112-A0	COVER, THERMOSTAT	1	
37		6H4-41114-A0	COUVERCLE, THERMOSTAT	1	
38		90445-09M37	GASKET, COVER	1	
39		90467-08004	JOINT, COUVERCLE	2	
40		97513-06235	BOLT, WITH WASHER	1	
41		94702-00271	VIS HEXAGONAL	1	
		94702-00247	OUTER COVER, EXHAUST	1	
			COUVERCLE, ECHAPPEMENT	1	
			INNER COVER, EXHAUST	1	
			PLAQUE, ECHAPPEMENT	1	
			GASKET, EXHAUST INNER COVER	1	
			JOINT, PLAQUE D'ECHAPPEMENT	1	
			GASKET, EXHAUST OUTER COVER	1	
			JOINT, COUVERCLE D'ECHAPPEMENT	1	
			HOSE	1	
			DURITE	1	
			CLIP	1	
			JONC	1	
			BOLT, WITH WASHER	13	
			VIS HEXAGONAL	3	UR 40
			PLUG, SPARK (NGK BR7HS-10)	3	UR 50
			BOUGIE D'ALLUMAGE (NGK BR7HS-10)		
			PLUG, SPARK (NGK BR8HS-10)		
			BOUGIE D'ALLUMAGE (NGK BR8HS-10)		



63CJA-5010

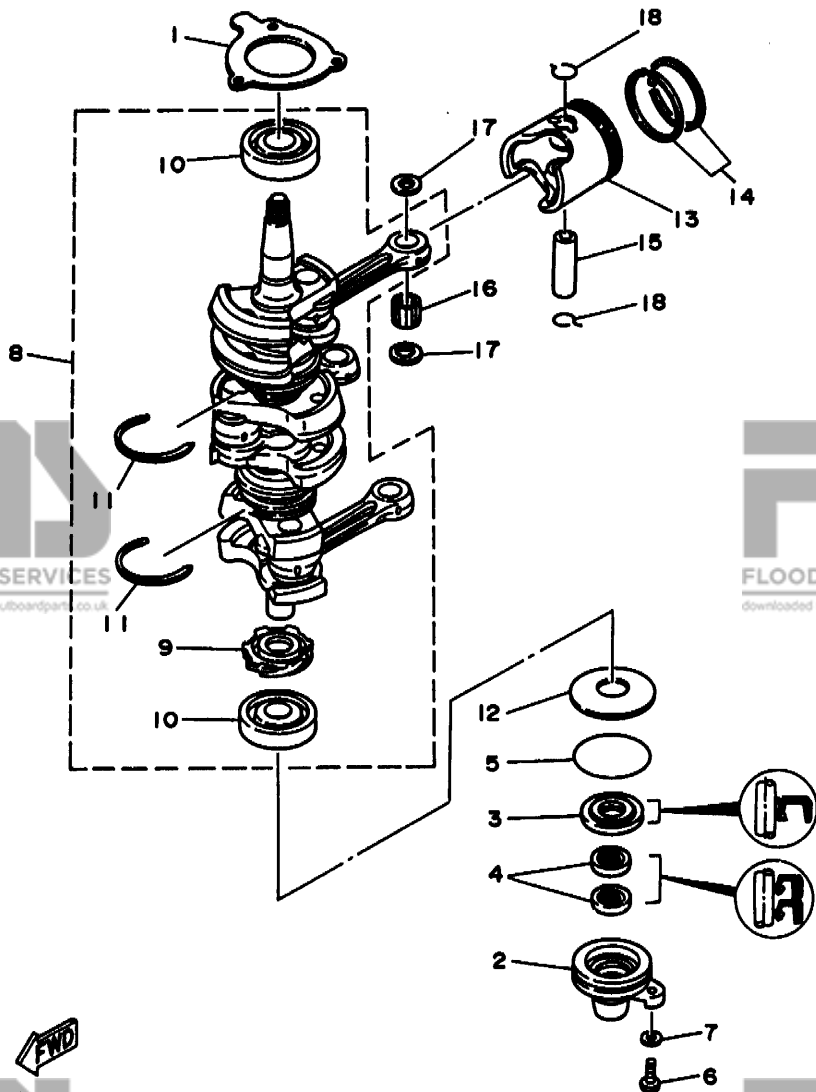


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

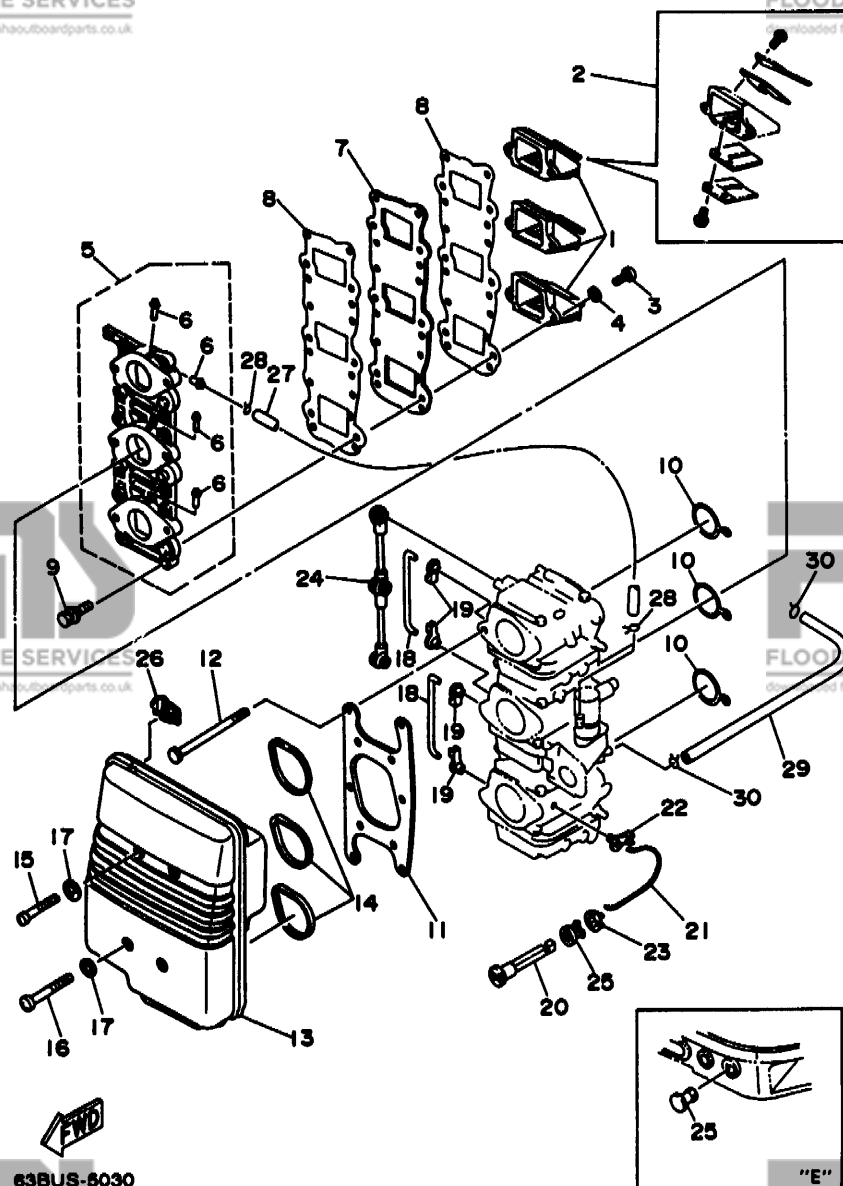
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q TY QTE	REMARKS REMARQUES
1	6H4-15369-A1	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
2	6H4-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
3	93102-25M28	OIL SEAL JOINT SPY	1	
4	93104-16M01	OIL SEAL JOINT SPY	2	
5	93210-57M09	O-RING JOINT TORIQUE	1	
6	97095-06020	BOLT BOULON	1	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
8	6H4-11400-14	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
9	6H4-11536-00	.GEAR, DRIVE .PIGNON SECONDAIRE	1	
10	93306-305U8	.BEARING .ROULEMENT	2	
11	93440-62057	.CIRCLIP .CIRCLIP	2	
12	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	
13	6H4-11631-01-95	PISTON (STD)	3	
	6H4-11635-01	PISTON (0.25MM O/S)	3	AP
	6H4-11636-01	PISTON (0.25MM O/S)	3	AP
	6H4-11636-01	PISTON (0.50MM O/S)	3	AP
	6H4-11636-01	PISTON (0.50MM O/S)	3	AP
14	63D-11603-00	PISTON RING SET (STD)	3	
	63D-11604-00	JUE DE SEGMENTS (STD)	3	
	63D-11604-00	PISTON RING SET (0.25MM O/S)	3	AP
	63D-11605-00	JUE DE SEGMENTS (0.25MM O/S)	3	
	63D-11605-00	PISTON RING SET (0.50MM O/S)	3	AP
	63D-11605-00	JUE DE SEGMENTS (0.50MM O/S)	3	
15	648-11633-00	PIN, PISTON	3	
16	93602-20M02	AXE, PISTON	93	
17	6H4-11641-00	GOUJON	6	
18	6H4-11634-01	WASHER, PISTON PIN RONDELLE, AXE DE PISTON	6	
	6H4-11634-01	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	

FWD
63CJA-5020

B1

FIG. 3 INTAKE

ADMISSION



63BUS-6030

"E"

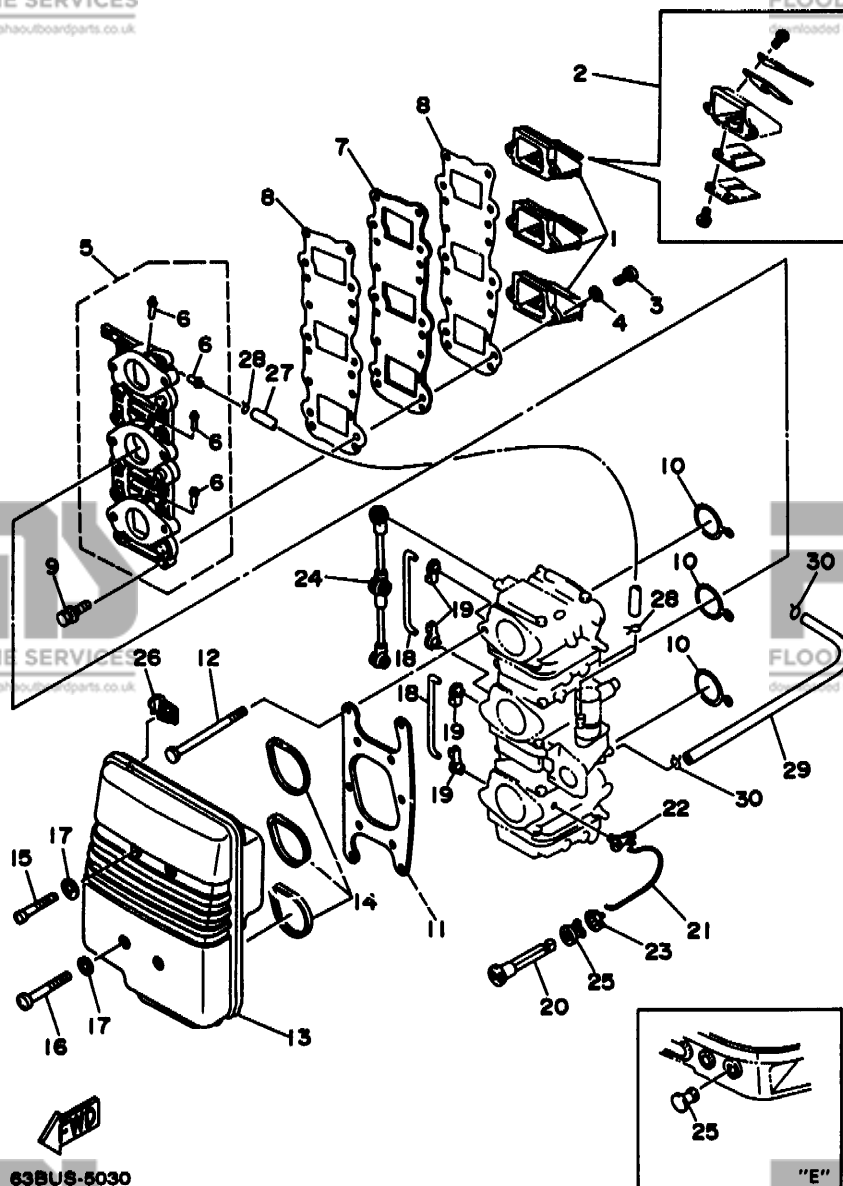
B2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
1	6H5-13610-00	REED VALVE ASSY CLAPET COMPLET	3	
2	6H4-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	97880-05014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6H4-13641-12-94	MANIFOLD 1 TUBULURE 1	1	UR E
	6H4-13641-30-94	MANIFOLD 1 TUBULURE 1	1	UR M
6	6H1-14485-00	.PIPE, JOINT .DURITE	4	UR E
	6H1-14485-00	.PIPE, JOINT .DURITE	3	UR M
7	6H4-13624-01-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	
8	6H4-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	12	
10	6H4-14198-01	GASKET JOINT	3	
11	6H4-14406-00	HINGE PENTURE	1	
12	97095-06095	BOLT BOULON	6	
13	6H4-14431-02	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1	UR E
	6H4-14431-13	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1	UR M
14	6H3-14457-01	SEAL JOINT	3	
15	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
16	97885-06055	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
17	90209-06M05	WASHER RONDELLE	4	
18	6H4-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	2	M
19	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	4	M
20	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	M
21	6H4-41259-01	ROD, CHOKE 3 TRINGLE 3, STARTER	1	M
22	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	M
23	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	M
24	6H4-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
25	689-41273-00	GROMMET PASSE-FIL	1	UR M

FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6G1-42748-00	GROMMET PASSE-FIL	1	UR E
26	90464-06M19	CLAMP BRIDE	1	M
27	90445-07MA5	HOSE DURITE	1	E
28	90467-06016	CLIP JONC	2	E
29	6H3-14349-00	PIPE DURITE	1	E
30	90467-08004	CLIP JONC	2	E



63BUS-5030

B3

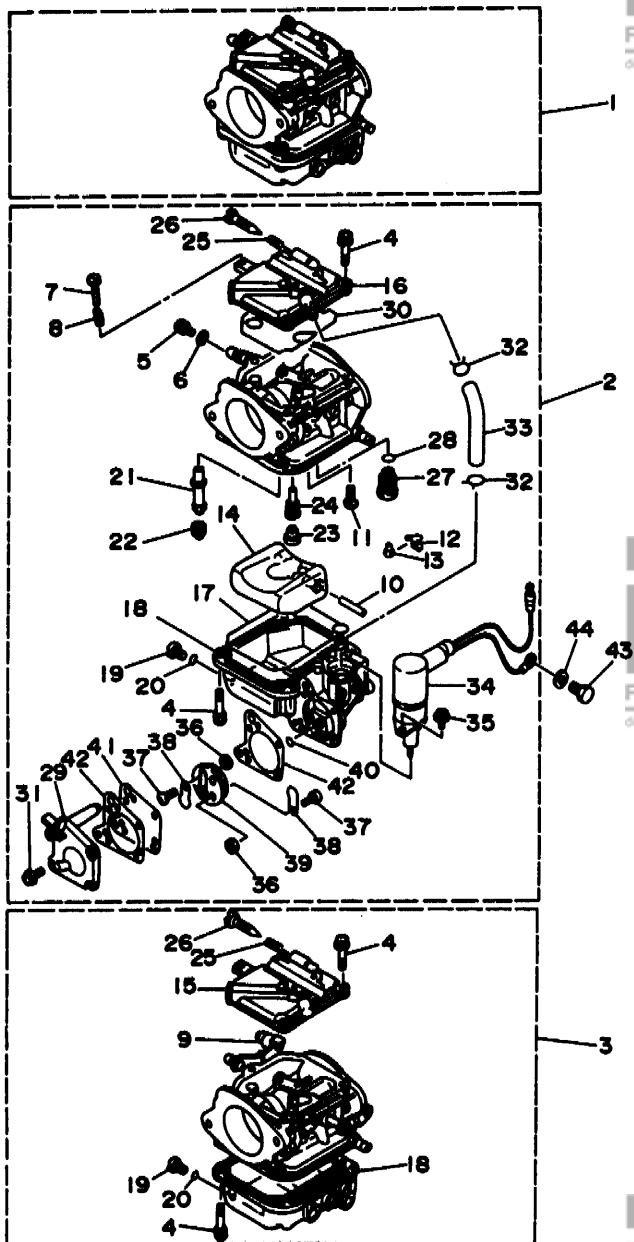


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 40-E
	63B-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 40-M
	62X-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 50-E
	62W-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 50-M
2	63D-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 40-E
	63B-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 40-M
	62X-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 50-E
	62W-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 50-M
3	63D-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 40-E
	63B-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 40-M
	62X-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 50-E
	62W-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 50-M
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	
5	6K5-14592-00	.SCREW .VIS	3	
6	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	3	
7	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	#2
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	#2
9	6H2-14578-00	.COLLAR .COLLERETTE	1	#3
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
11	98580-04008	.SCREW, PAN HEAD .VIS	3	
12	663-14159-00	.CLIP .JONC	3	
13	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
14	6H4-14985-01	.FLOAT .FLOTTEUR	3	
15	6H4-14146-10	.PLATE .PLAQUE	2	UR #1,3
16	6H3-14146-10	.PLATE .PLAQUE	1	UR E-#2
	6H4-14146-00	.PLATE .PLAQUE	1	UR M-#2
17	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
18	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	UR E-#1,3

B4

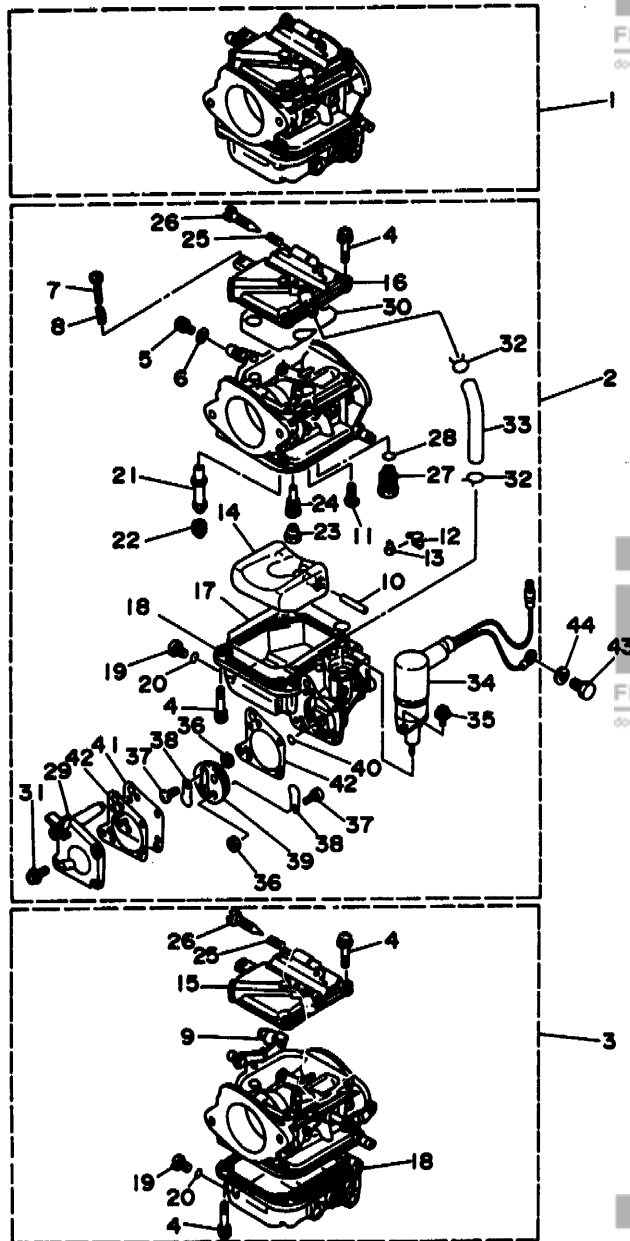


FIG. 4 CARBURETOR

CARBURETEUR

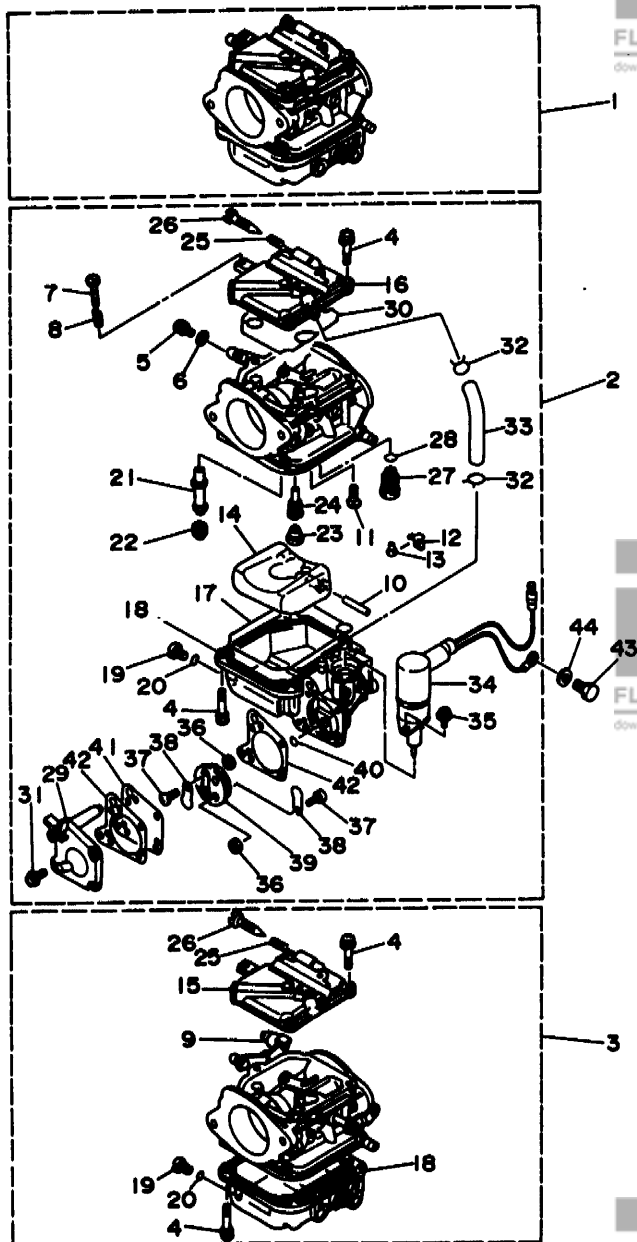
REF. NO.	VIC. PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
18	6H4-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	UR E-#2
	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	UR M
19	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	
20	93210-04230	.O-RING .JOINT TORIQUE	3	
21	63D-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	3	UR 40
	62X-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	3	UR 50-E
	62W-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	3	UR 50-M
22	676-14943-30	.JET, MAIN (#115) .GICLÉUR, PRINCIPAL (#115)	2	UR 40-#1,3
	63D-14943-81	.JET, MAIN (#118) .GICLÉUR, PRINCIPAL (#118)	1	UR 40-#2
	676-14943-33	.JET, MAIN (#130) .GICLÉUR, PRINCIPAL (#130)	3	UR 50-E
	676-14943-32	.JET, MAIN (#125) .GICLÉUR, PRINCIPAL (#125)	3	UR 50-M
23	676-14966-00	.CAP .CAPUCHON	3	
24	6H4-14948-11	.JET (#60) .GICLÉUR (#60)	3	UR 40
	62X-14948-12	.JET (#62) .GICLÉUR (#62)	3	UR 50
25	679-14555-00	.SPRING .RESSORT	3	
26	592-14923-00	.SCREW, PILOT .VIS, RALENTI	3	
27	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	
28	93210-04228	.O-RING .JOINT TORIQUE	3	
29	6H3-24452-10	.COVER .COUVERCLE	1	E
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	
31	6H4-14567-00	.SCREW .VIS	4	E
32	6H3-14137-00	.CLIP .JONC	2	E
33	6H3-14349-00	.PIPE .DURITE	1	E
34	63D-14380-00	.PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS.	1	E
35	98580-04010	.SCREW, PAN HEAD .VIS	2	E
36	95380-03600	.NUT .ECROU	2	E
37	98980-03006	.SCREW, BIND .VIS	2	E
38	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	E

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FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKES
39	6H4-24413-00	.BODY 2	1 E	
40	6H4-24486-00	.CORPS 2	1 E	
41	6H3-24411-10	.O-RING	1 E	
42	6H3-24434-10	.JOINT TORIQUE	1 E	
43	97013-06012	.DIAPHRAGME	2 E	
44	92990-06600	.GASKET, BODY	1 E	
		.JOINT, CORPS	1 E	
		BOLT	1 E	
		BOULON	1 E	
		WASHER, PLATE	1 E	
		RONDELLE, PLATE		



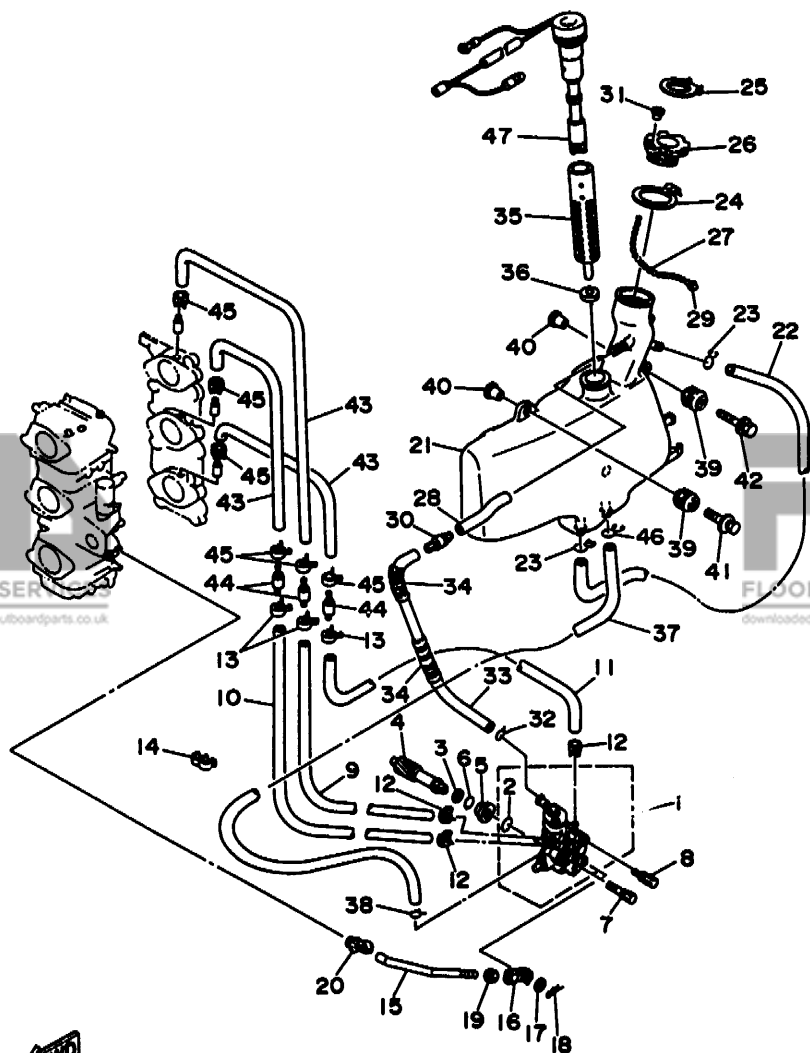
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FIG. 5 OIL PUMP 1 (MANUAL START) POMPE A HUILE 1 (DEMARRAGE MANUEL)



REF. NO.	VIC. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
		NO. PIECES	DESCRIPTION	QTE	REMARQUES
1	63D-13200-00		OIL INJECTION PUMP ASSY	1	
2	93210-19MA7		VIEUX .O-RING	1	
3	90201-08M93		.JOINT TORIQUE	1	
4	6H4-11537-01		WASHER, PLATE	1	
5	6H1-13117-01		RONDELLE, PLATE	1	
6	6H4-11537-01		GEAR, DRIVEN	1	
7	6H1-13117-01		PIGNON SECONDAIRE	1	
8	93210-13595		COLLAR, DISTANCE	1	
9	90109-06M39		ENTRETOISE	1	
10	93210-13595		O-RING	1	
11	90109-06M39		JOINT TORIQUE	1	
12	90109-06M40		BOLT	1	
13	90109-06M40		BOULON	1	
14	90445-07M44		BOLT	1	
15	90445-07M23		BOULON	1	
16	90445-07MA6		HOSE	1	
17	90468-07M02		DURITE	1	
18	90468-07M02		HOSE	1	
19	90468-07M02		DURITE	1	
20	90468-07M02		HOSE	1	
21	90468-07M02		DURITE	1	
22	90468-07M02		HOSE	1	
23	90468-07M02		DURITE	1	
24	90468-07M02		CLIP	3	
25	90468-07M02		JONC	3	
26	90468-07M02		CLIP	3	
27	90468-07M02		JONC	3	
28	90468-07M02		CLAMP	1	
29	90468-07M02		BRIDE	1	
30	90468-07M02		ROD, LINK	1	
31	90468-07M02		BIELLE	1	
32	90468-07M02		JOINT, LINK	1	
33	90468-07M02		RACCORD	1	
34	90468-07M02		WASHER, PLATE	1	
35	90468-07M02		RONDELLE, PLATE	1	
36	90468-07M02		CLIP	1	
37	90468-07M02		JONC	1	
38	90468-07M02		NUT	1	
39	90468-07M02		ECROU	1	
40	90468-07M02		JOINT, LINK	1	
41	90468-07M02		RACCORD	1	
42	90468-07M02		WASHER, PLATE	1	
43	90468-07M02		RONDELLE, PLATE	1	
44	90468-07M02		CLIP	1	
45	90468-07M02		JONC	1	
46	90468-07M02		NUT	1	
47	90468-07M02		ECROU	1	
48	90468-07M02		JOINT, LINK	1	
49	90468-07M02		RACCORD	1	
50	90468-07M02		WASHER, PLATE	1	
51	90468-07M02		RONDELLE, PLATE	1	
52	90468-07M02		CLIP	1	
53	90468-07M02		JONC	1	
54	90468-07M02		NUT	1	
55	90468-07M02		ECROU	1	
56	90468-07M02		JOINT, LINK	1	
57	90468-07M02		RACCORD	1	
58	90468-07M02		WASHER, PLATE	1	
59	90468-07M02		RONDELLE, PLATE	1	
60	90468-07M02		CLIP	1	
61	90468-07M02		JONC	1	
62	90468-07M02		NUT	1	
63	90468-07M02		ECROU	1	
64	90468-07M02		JOINT, LINK	1	
65	90468-07M02		RACCORD	1	
66	90468-07M02		WASHER, PLATE	1	
67	90468-07M02		RONDELLE, PLATE	1	
68	90468-07M02		CLIP	1	
69	90468-07M02		JONC	1	
70	90468-07M02		NUT	1	
71	90468-07M02		ECROU	1	
72	90468-07M02		JOINT, LINK	1	
73	90468-07M02		RACCORD	1	
74	90468-07M02		WASHER, PLATE	1	
75	90468-07M02		RONDELLE, PLATE	1	
76	90468-07M02		CLIP	1	
77	90468-07M02		JONC	1	
78	90468-07M02		NUT	1	
79	90468-07M02		ECROU	1	
80	90468-07M02		JOINT, LINK	1	
81	90468-07M02		RACCORD	1	
82	90468-07M02		WASHER, PLATE	1	
83	90468-07M02		RONDELLE, PLATE	1	
84	90468-07M02		CLIP	1	
85	90468-07M02		JONC	1	
86	90468-07M02		NUT	1	
87	90468-07M02		ECROU	1	
88	90468-07M02		JOINT, LINK	1	
89	90468-07M02		RACCORD	1	
90	90468-07M02		WASHER, PLATE	1	
91	90468-07M02		RONDELLE, PLATE	1	
92	90468-07M02		CLIP	1	
93	90468-07M02		JONC	1	
94	90468-07M02		NUT	1	
95	90468-07M02		ECROU	1	
96	90468-07M02		JOINT, LINK	1	
97	90468-07M02		RACCORD	1	
98	90468-07M02		WASHER, PLATE	1	
99	90468-07M02		RONDELLE, PLATE	1	
100	90468-07M02		CLIP	1	

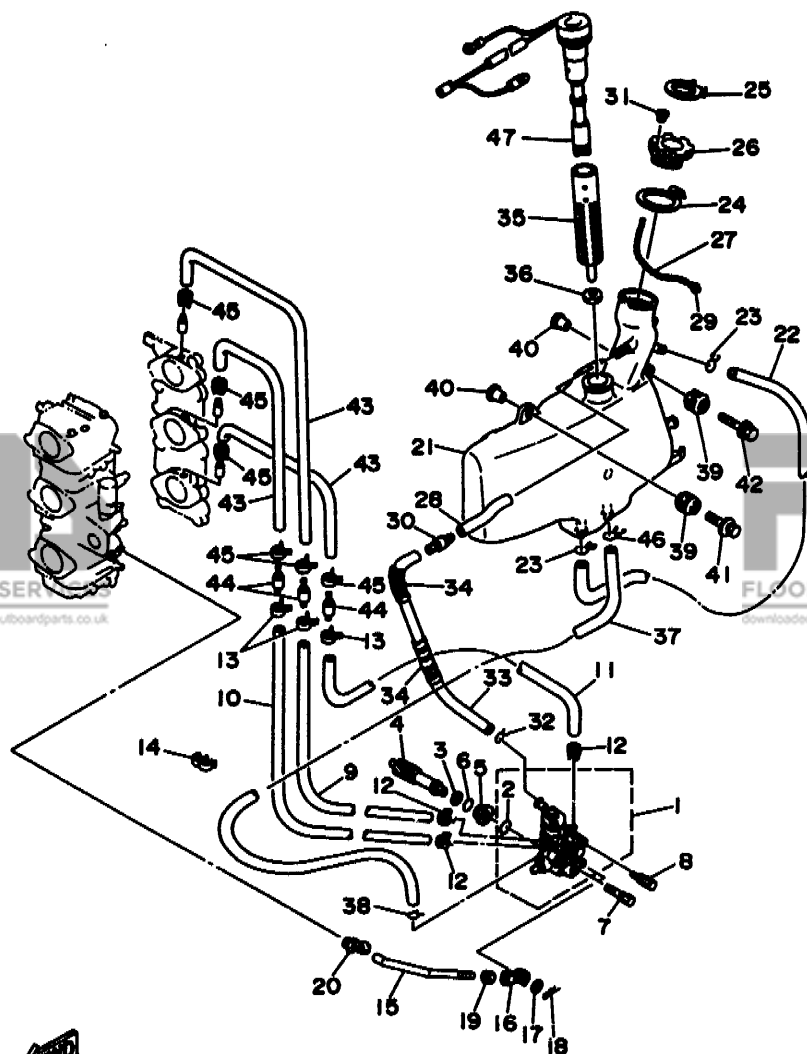


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FIG. 5 OIL PUMP 1 (MANUAL START)

POMPE A HUILE 1 (DEMARRAGE MANUEL)

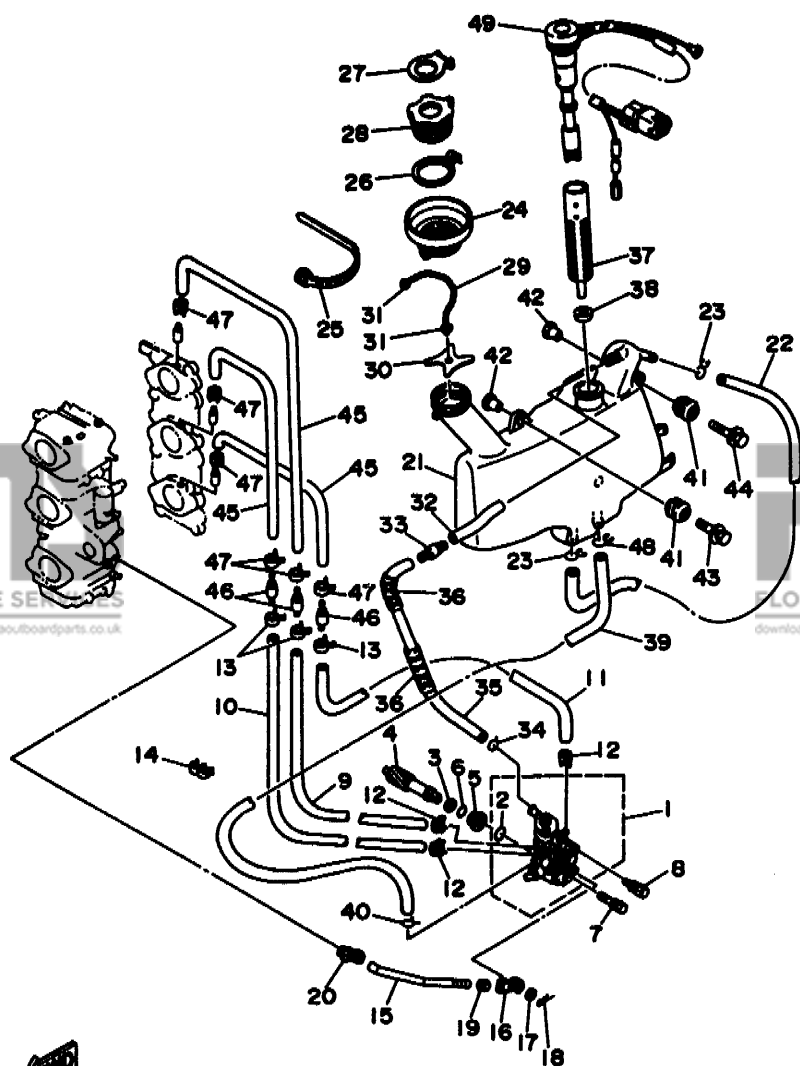


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	1	
30	63D-21744-00	BREATHER RENIFLARD	1	
31	6H4-24634-00	HOOK, CHAIN BALL CROCHET-CHAINE A BILLE	1	
32	90467-10M04	CLIP JONC	1	
33	90445-11M15	HOSE DURITE	1	
34	90446-10M01	HOSE DURITE	2	
35	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
36	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
37	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
38	90467-08004	CLIP JONC	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
40	624-42542-00	PIPE TUYAU	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
42	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
43	90445-07M87	HOSE DURITE	3	
44	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
45	90468-07M02	CLIP JONC	6	
46	90467-11M08	CLIP JONC	1	
47	63D-85720-10	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	



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FIG. 6 OIL PUMP 2 (ELECTRIC START) POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-13200-00	OIL INJECTION PUMP ASSY VIEUX	1	
2	93210-19MA7	O-RING	1	
3	90201-08M93	JOINT TORIQUE WASHER, PLATE RONDELLE, PLATE	1	
4	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
5	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
6	93210-13595	O-RING	1	
7	90109-06M39	JOINT TORIQUE BOLT BOULON	1	
8	90109-06M40	BOLT BOULON	1	
9	90445-07M44	HOSE DURITE	1	
10	90445-07M23	HOSE DURITE	1	
11	90445-07MA6	HOSE DURITE	1	
12	90468-07M02	CLIP JONC	3	
13	90468-07M02	CLIP JONC	3	
14	90464-07M20	CLAMP BRIDE	1	
15	6H4-41241-01	ROD, LINK BIELLETTTE	1	
16	6H1-41237-00	JOINT, LINK RACCORD	1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
18	90468-05M03	CLIP JONC	1	
19	95380-05600	NUT ECROU	1	
20	6R5-41237-00	JOINT, LINK RACCORD	1	
21	63D-21707-00	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
22	90445-11M15	HOSE DURITE	1	
23	90467-11M08	CLIP JONC	2	
24	6H4-21752-00	TUBE, FILLER 1 DURITE	1	
25	90465-13M36	CLAMP BRIDE	1	
26	63D-2175R-00	HOO, BAND CROCHET, BANDE	1	
27	63D-2176M-00	HOO CROCHET	1	
28	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	

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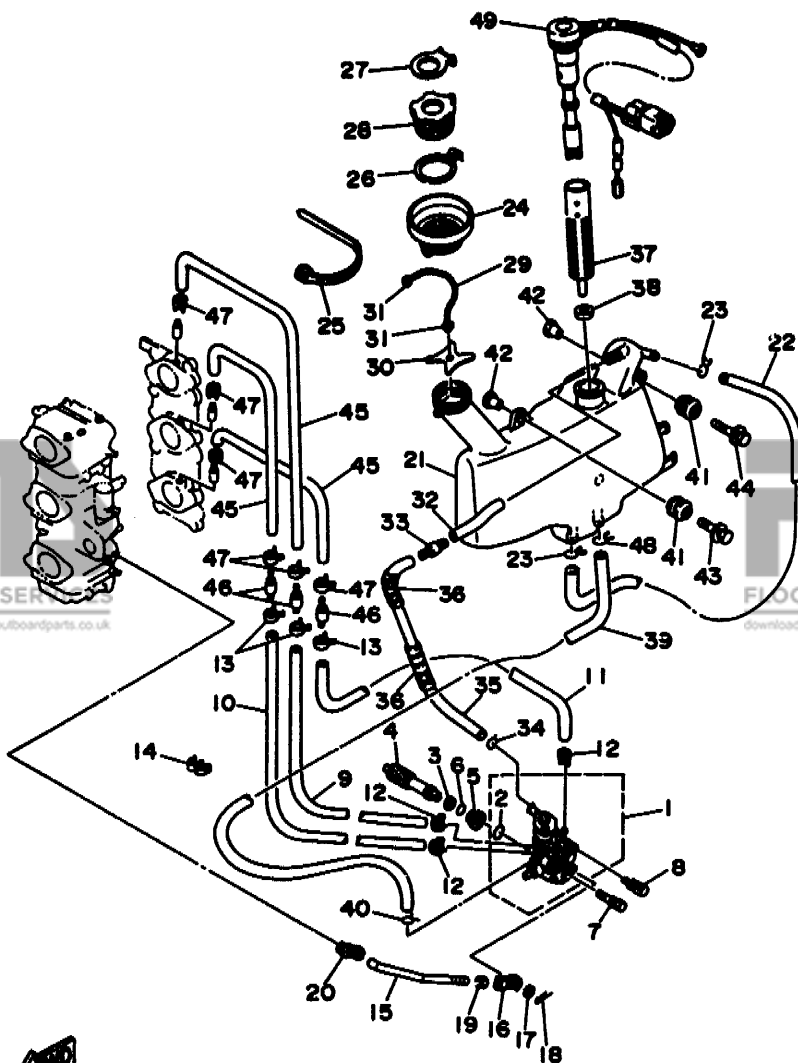


FIG. 6 OIL PUMP 2 (ELECTRIC START) POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1	
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
32	90445-11M02	HOSE DURITE	1	
33	63D-21744-00	BREATHER RENIFLARD	1	
34	90467-10M04	CLIP JONC	1	
35	90445-11M15	HOSE DURITE	1	
36	90446-10M01	HOSE DURITE	2	
37	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
38	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
39	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
40	90467-08004	CLIP JONC	1	
41	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
42	624-42542-00	PIPE TUYAU	3	
43	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
44	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
45	90445-07M87	HOSE DURITE	3	
46	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
47	90468-07M02	CLIP JONC	6	
48	90467-11M08	CLIP JONC	1	
49	63D-85720-00	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

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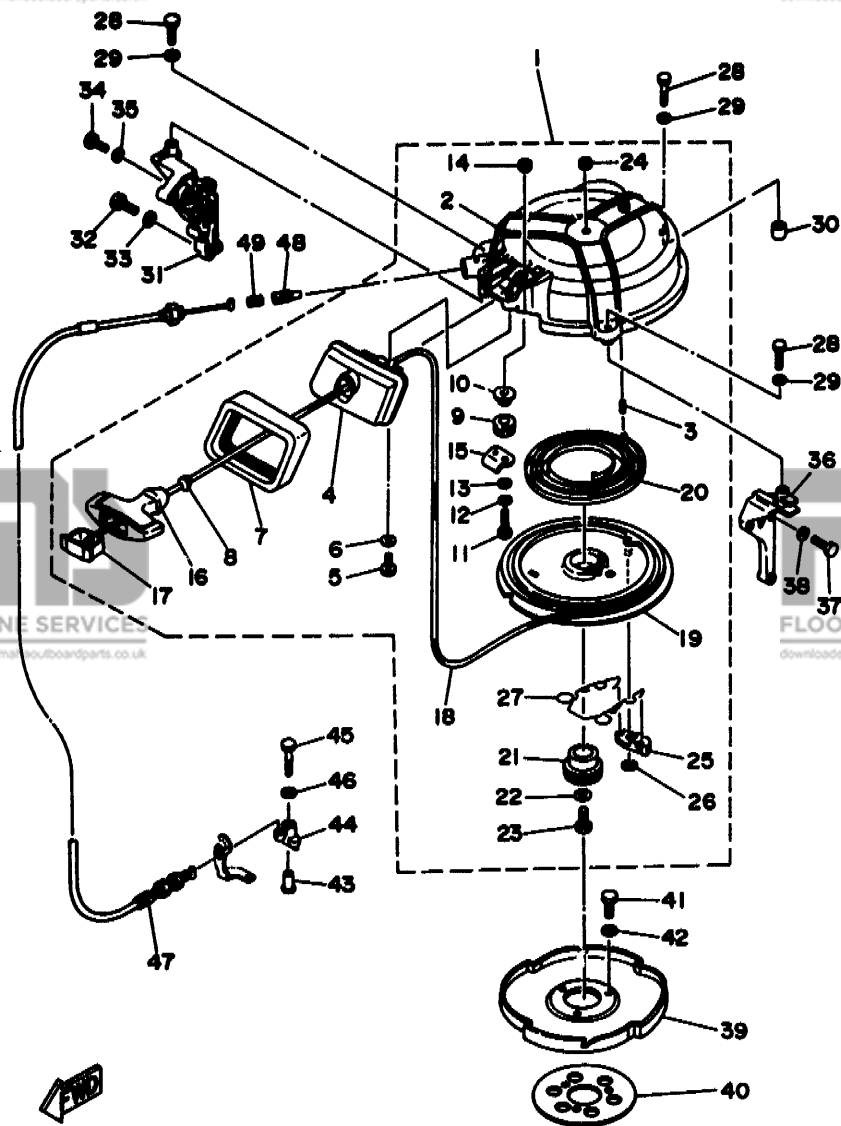


FIG. 7 STARTER (MANUAL START)

DEMARREUR (DEMARRAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-15710-04-4D	STARTER ASSY DEMARREUR COMPLET	1	
2	6H4-15711-02-94	CASE, STARTER CARTER DE DEMARREUR	1	
3	91690-40018	PIN, SPRING AGRAFFE	1	
4	6H4-15758-01-4D	GUIDE, ROPE GUIDE DE CABLE	1	
5	97095-06016	BOLT BOULON	2	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
7	6H4-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	
8	6A0-15789-00	DAMPER AMORTISSEUR	1	
9	6F5-15752-00	ROLLER, WIRE GALET, CABLE	1	
10	90387-06M69	COLLAR COLLERETTE	1	
11	97095-06030	BOLT BOULON	1	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	95380-06600	NUT ECROU	1	
15	6H4-15787-01	STAY SUPPORT	1	
16	689-15755-01	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
17	6F5-15779-02	COVER COUVERCLE	1	
18	*	WIRE (L:2095MM) FIL (L:2095MM)	1	
19	6H4-15714-00	DRUM, SHEAVE TAMBOUR, POULIE	1	
20	90510-08002	SPRING, SPIRAL RESSORT, HELICOIDAL	1	
21	6H4-15717-01	SHAFT, STARTER AXE DE DEMARREUR	1	
22	90201-065F3	WASHER, PLATE RONDELLE, PLATE	1	
23	97095-06020	BOLT BOULON	1	
24	95380-06600	NUT ECROU	1	
25	676-15741-03	PAWL, DRIVE CLIQUET, ENTRAINEMENT	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.

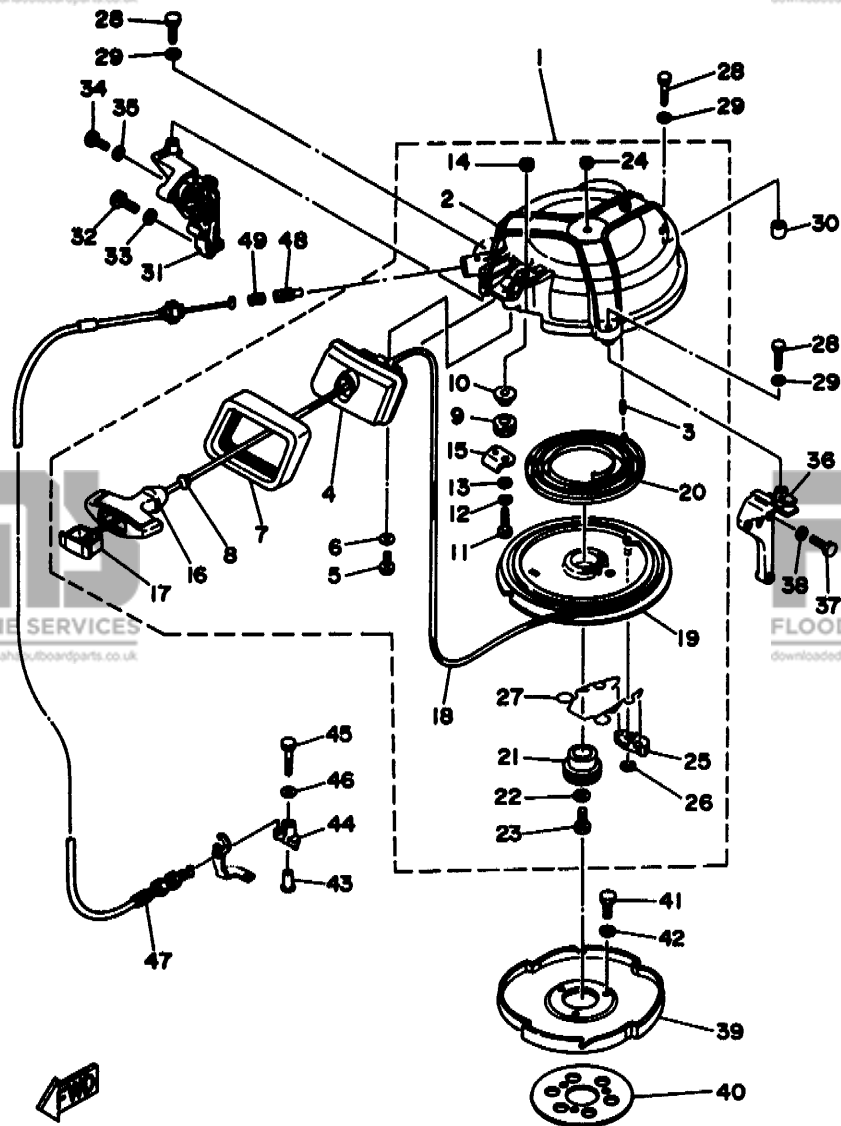
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

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FIG. 7 STARTER (MANUAL START)

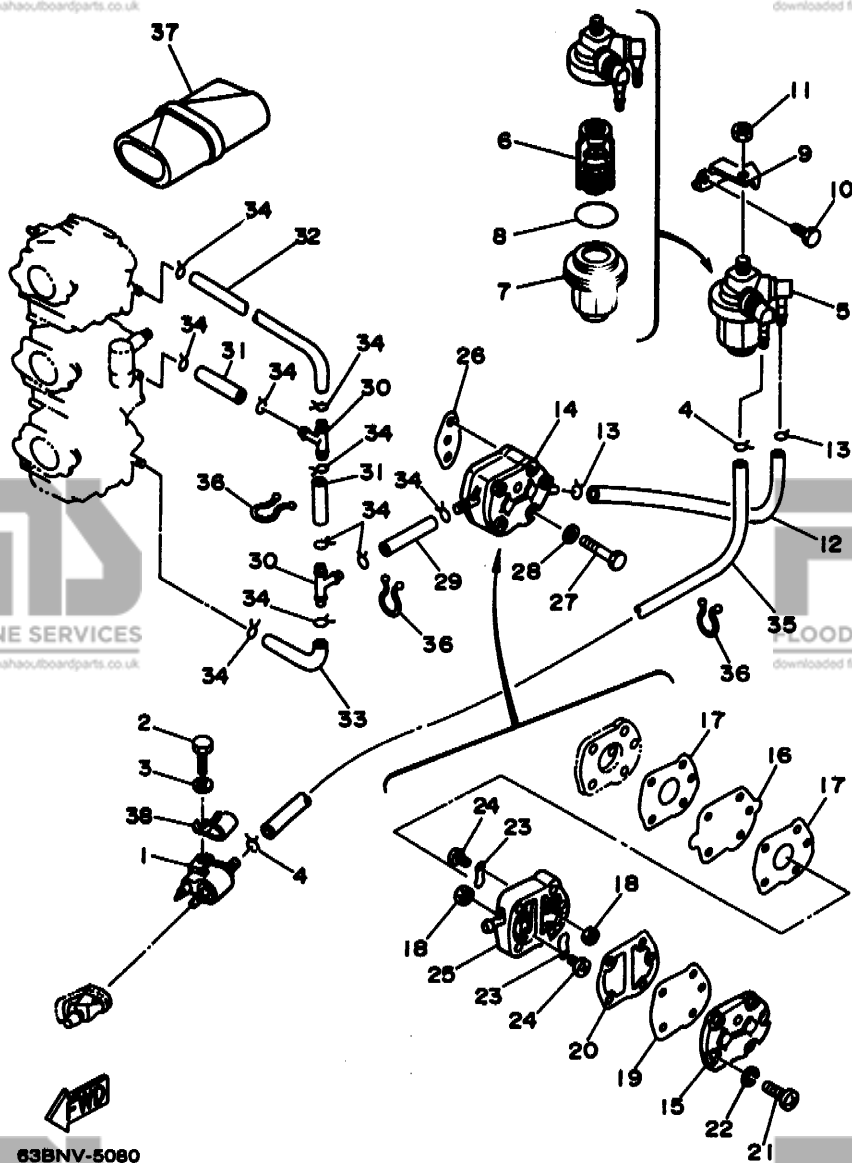
DEMARREUR (DEMARRAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	93430-06M02	.CIRCLIP .CLIPS	1	
27	6H4-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
28	97095-06035	BOLT BOULON	3	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
30	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	
31	63D-15771-00-4D	STAY 1 SUPPORT 1	1	
32	97013-08025	BOLT BOULON	2	
33	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
34	97095-06020	BOLT BOULON	1	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
36	6H4-15772-02-94	STAY 2 SUPPORT 2	1	
37	97095-06025	BOLT BOULON	3	
38	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
39	6H4-15723-01-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
40	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
41	97013-08020	BOLT BOULON	3	
42	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
43	90387-06M66	COLLAR COLLERETTE	1	
44	63D-15746-00	ARM BRAS	1	
45	97095-06040	BOLT BOULON	1	
46	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
47	63D-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
48	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
49	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	



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FIG. 8 FUEL

CARBURANT

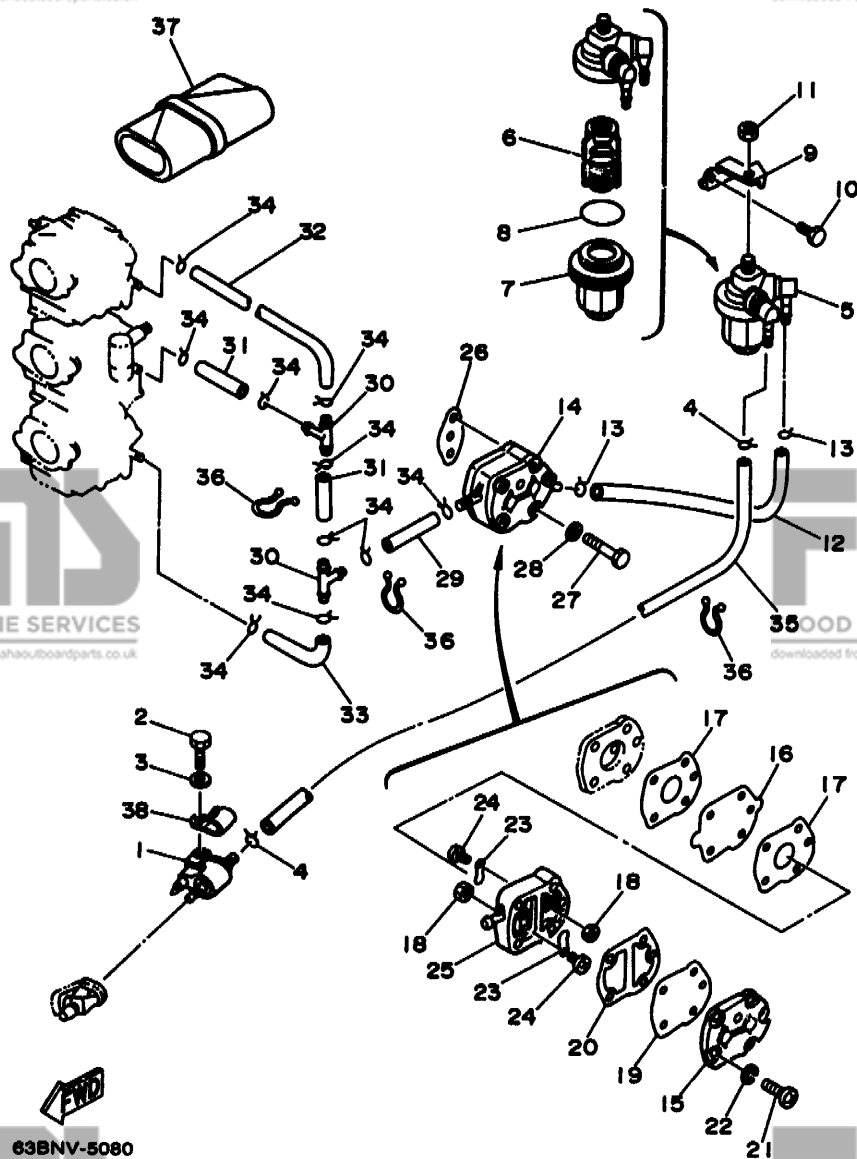
REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	BOLT	1	
3	92990-06600	BOULON	1	
4	90467-08004	WASHER, PLATE	1	
5	61N-24560-00	RONDELLE, PLATE	2	
6	61N-24563-00	CLIP	1	
7	61N-24521-00	JONC	1	
8	93210-32738	FILTER ASSY	1	
9	6H4-24566-01	ENS FILTRE	1	
10	97095-06014	ELEMENT, FILTER	1	
11	95380-08600	ELEMENT, FILTRE	1	
12	6H4-24314-00	CUP, FILTER	1	
13	90467-08004	CUVETTE, FILTRE	1	
14	692-24410-00	O-RING	1	
15	648-24413-01	JOINT TORIQUE	1	
16	692-24411-00	BRACKET, FILTER	1	
17	648-24434-01	SUPPORT, FILTRE	1	
18	95380-03600	BOLT	1	
19	663-24411-00	BOULON	1	
20	648-24435-02	NUT	1	
21	98580-05530	ECROU	1	
22	92990-05100	PIPE 4	1	
23	6A0-24421-01	DURITE 4	1	
24	6A0-14325-00	CLIP	2	
25	6A0-24412-02	JONC	1	
26	650-24431-A0	FUEL PUMP ASSY	1	
27	97095-06040	POMPE A ESSENCE	1	
28	92990-06600	BODY 2	1	

C6

FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90445-09078	HOSE DURITE	1	
30	688-24378-00	PIPE, JOINT 4 DURITE, RACCORDEMENT 4	2	
31	90445-09057	HOSE DURITE	2	
32	6H4-24313-00	PIPE 3 DURITE 3	1	
33	6H4-24312-00	PIPE 2 DURITE 2	1	
34	90467-08004	CLIP JONC	10	
35	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
36	90464-16039	CLAMP BRIDE	3	
37	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
38	90465-08028	CLAMP BRIDE	1 UR	



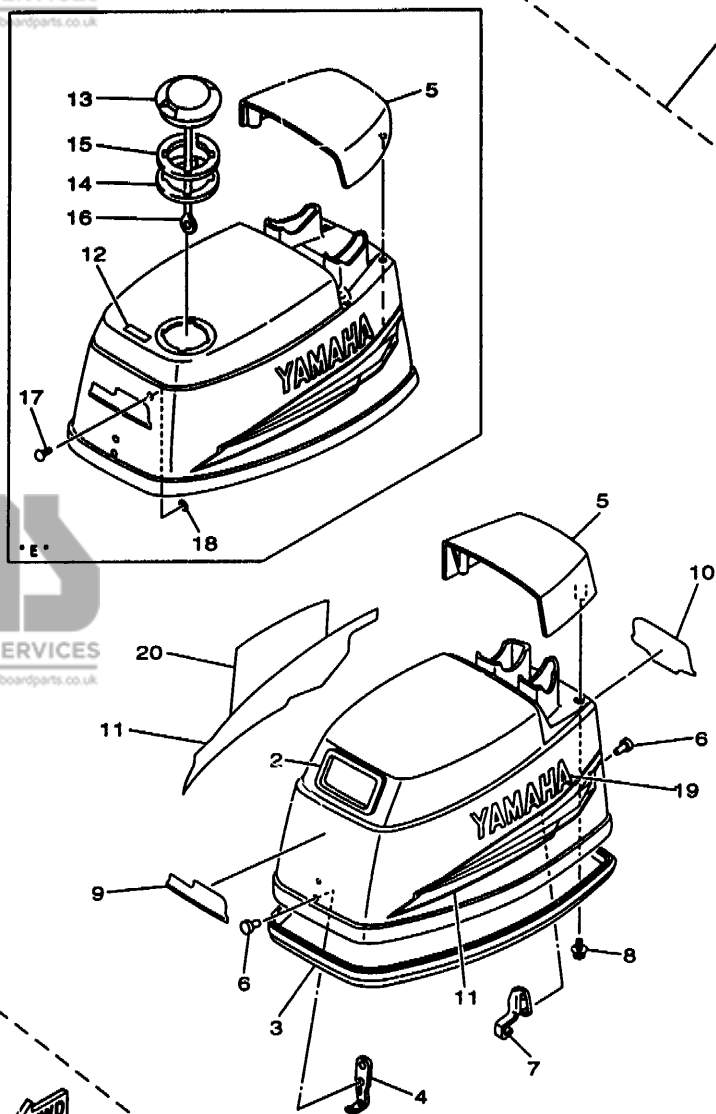
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C7

FIG. 9 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40VMMO/MO
	63D-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40VEO/ETO
	62X-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 50HMO/MDO
	62X-42610-30-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 50HEDO
2	6H4-15761-00	.SEAL, RUBBER 1	1	M
3	6H4-42615-00	.SEAL .JOINT CAOUTCHOUC 1	1	
4	6H4-42651-00	.HOOK .CROCHET	1	
5	6H4-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	UR M
	6H4-42613-11-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	UR E
6	90266-04M01	.RIVET	4	
7	6H4-42652-00	.HOOK .CROCHET	1	
8	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
9	63D-42677-11	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 40
	62X-42677-11	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 50
10	63D-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 40
	62X-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 50
11	63D-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	
12	63D-13436-40	.MARK .ADHESIF	1	E
13	63D-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	E
14	6H3-21732-00	.SEAL 1 .JOINT 1	1	E
15	6H3-21735-00	.SEAL 2 .JOINT 2	1	E
16	6H1-42694-00	.BAND .COLLIER	1	E
17	90338-05M03	.PLUG .PLOT	1	E
18	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	E
19	63D-42681-10	.MARK, COWLING .ADHESIF, CAPOT	1	
20	63D-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	

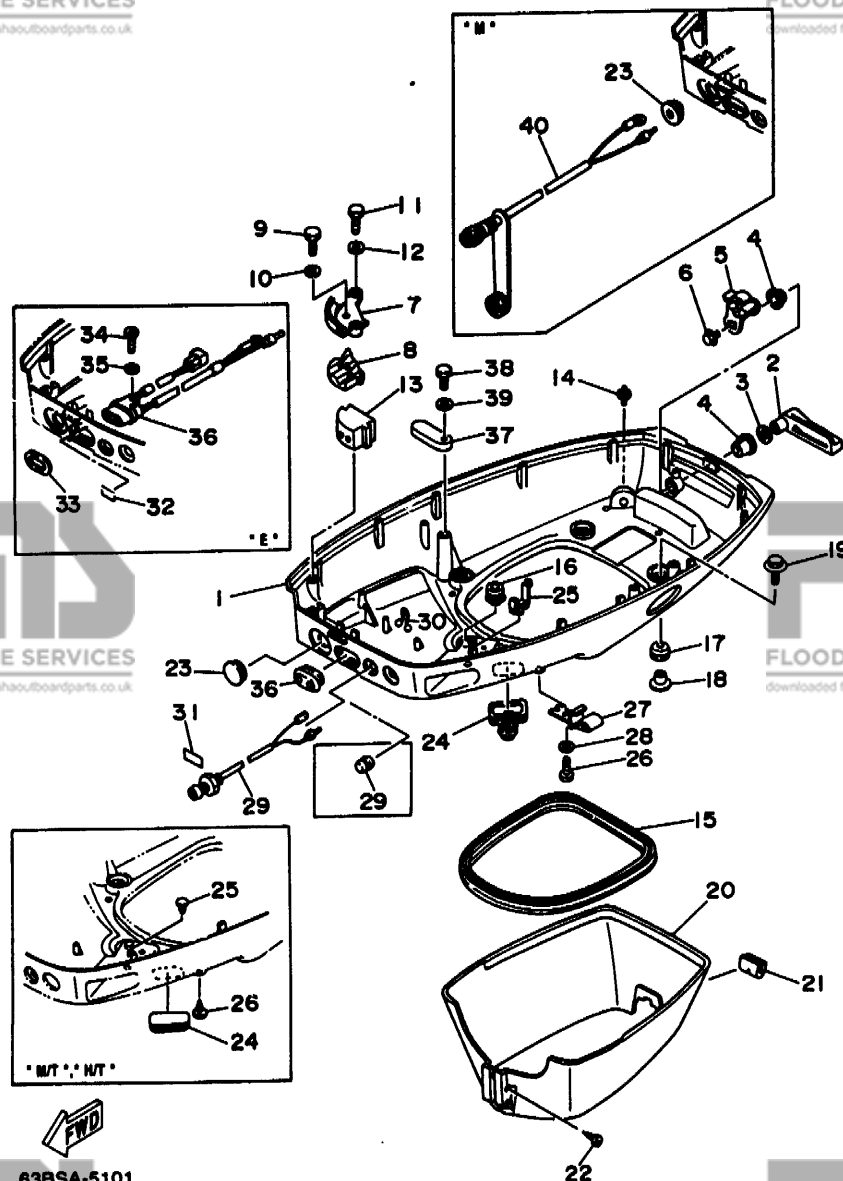


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FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR



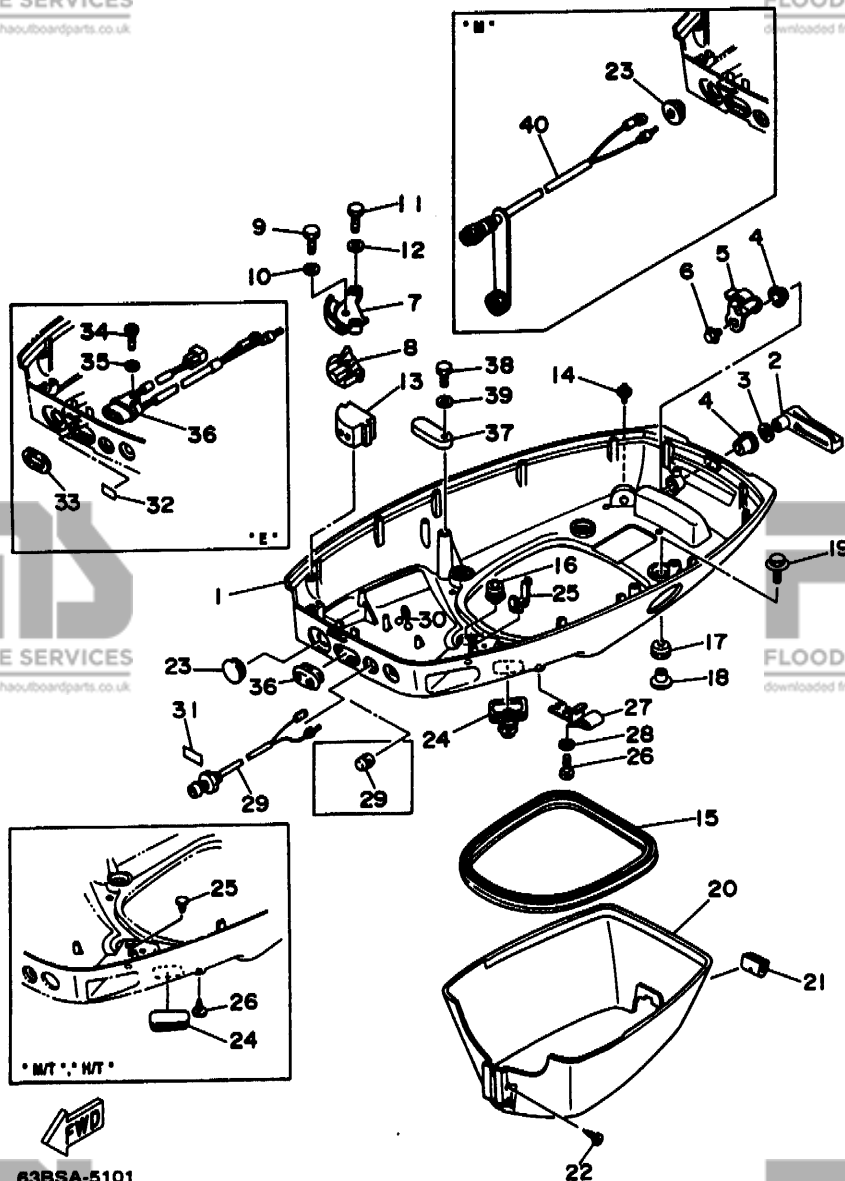
63BSA-5101

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42711-25-4D	COWLING, BOTTOM CUVETTE	1	UR PTT
	6H4-42711-07-4D	COWLING, BOTTOM CUVETTE	1	UR M/T, H/T
2	6H4-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
3	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90386-12069	BUSH DOUILLE	2	
5	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
6	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
7	6H4-48531-11-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
8	6H4-48532-11-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	
9	97095-05016	BOLT BOULON	1	
10	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
11	97095-06020	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	6H4-42724-20	GROMMET PASSE-FIL	1	UR E
	6H4-42724-00	GROMMET PASSE-FIL	1	UR M
14	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
15	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
16	6E5-42724-00	GROMMET PASSE-FIL	1	
17	90480-09M21	GROMMET PASSE-FIL	4	
18	90387-06M41	COLLAR COLLERETTE	4	
19	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
20	63D-42741-00-4D	APRON CAPOT LATERAL	1	
21	63D-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	
22	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	2	
23	676-42726-00	GROMMET PASSE-FIL	1	UR E
	6H4-42726-40	GROMMET PASSE-FIL	1	UR M
24	688-42726-10	GROMMET PASSE-FIL	1	UR PTT
	6H4-42726-00	GROMMET PASSE-FIL	1	UR M/T, H/T

D2

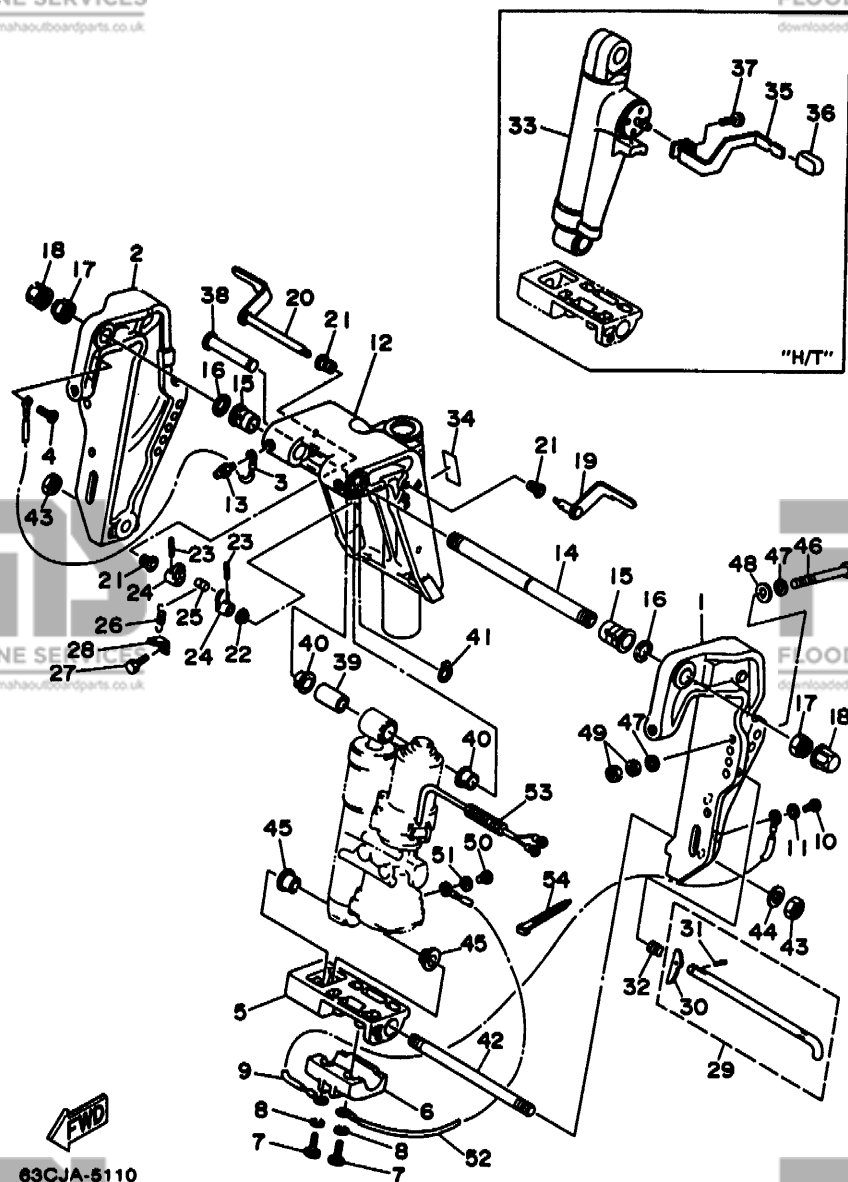
FIG. 10 BOTTOM COILING

CAPOT INFÉRIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90464-15M08	CLAMP BRIDE	1	UR PTT
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR M/T,H/T
26	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	UR PTT
	90338-05M03	PLUG PLOT	1	UR M/T,H/T
27	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	PTT
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	PTT
29	6H4-42725-00	GROMMET PASSE-FIL	1	UR E
	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	UR M
30	90465-18147	CLAMP BRIDE	1	UR M
31	6H4-85415-10	MARK, SIGNAL LAMP ETIQUETTE	1	UR M
32	63D-84342-00	SEAT, EMBLEM SIEGE, EMBLEME	1	UR E
33	6H4-83589-00	GASKET GARNITURE	1	UR E
34	97880-06014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	UR E
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	UR E
36	63D-84301-00	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1	UR E
	6H3-42727-00	GROMMET PASSE-FIL	1	UR M
37	6E5-82588-00	PLATE PLAQUE	1	
38	97095-06020	BOLT BOULON	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	6F5-84340-00	SOCKET CORD ASSY 1 CORDON DE FIL CPLT	1	FOR 701 REMO-CON

FIG. 11 BRACKET 1 (POWER TRIM & TILT/HYDRO TILT)
FIG. 11 SUPPORT 1 (PUISSANCE PAYER ET INCLINER/RELEVAGE HYDRAULIQUE)



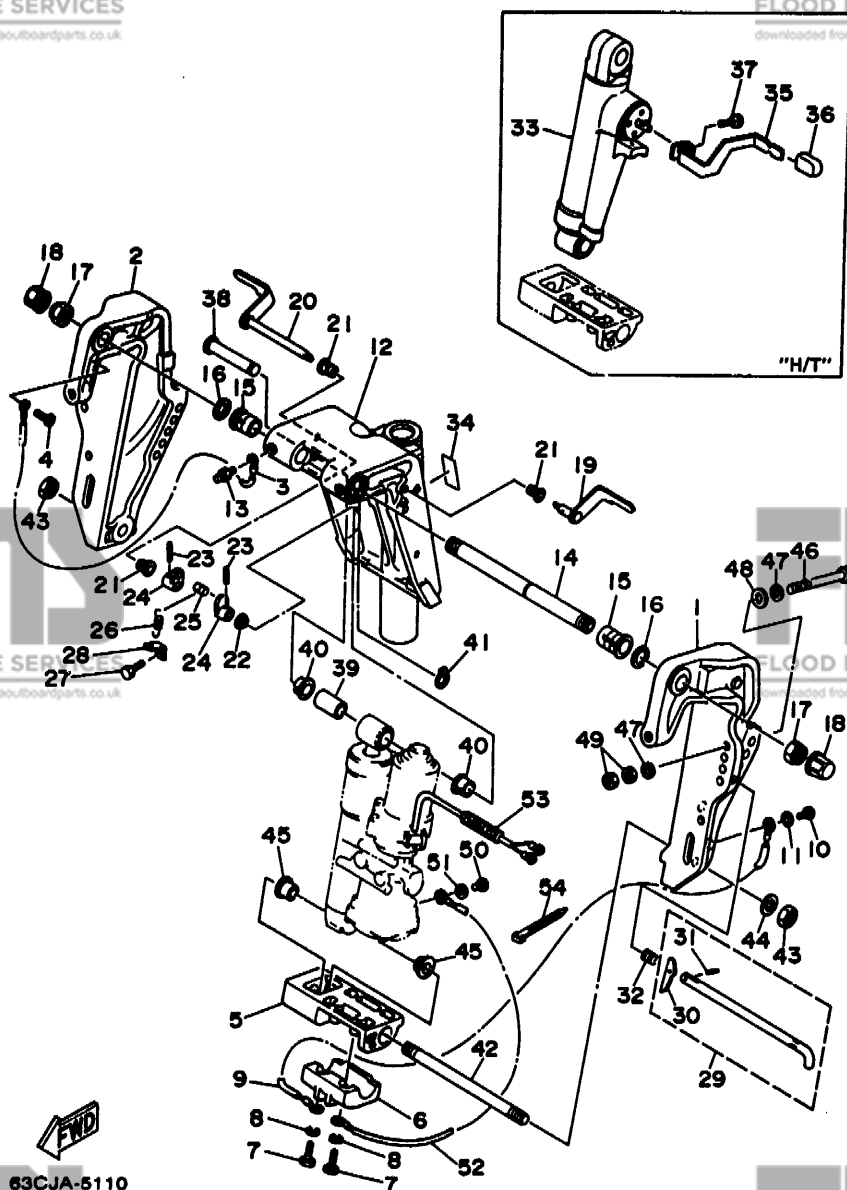
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REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	63D-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
6	63D-45251-00	ANODE ANODE	1	
7	97095-06025	BOLT BOULON	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
10	97095-06010	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	63D-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	63D-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
13	93700-06M03	NIPPLE, GREASE PION	3	
14	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M15	BUSH DOUILLE	2	
16	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
18	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
19	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
20	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	90386-10M16	BUSH DOUILLE	3	
22	90386-10025	BUSH DOUILLE	1	
23	91690-30020	PIN, SPRING AGRAFFE	2	
24	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
25	90249-06M19	PIN GOUPILLE	1	
26	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
27	97095-06010	BOLT BOULON	1	

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FIG. 11 BRACKET 1 (POWER TRIM & TILT/HYDRO TILT)

FIG. 11 SUPPORT 1 (PUISSANCE PARER ET INCLINER/REVEAGE HYDRAULIQUE)



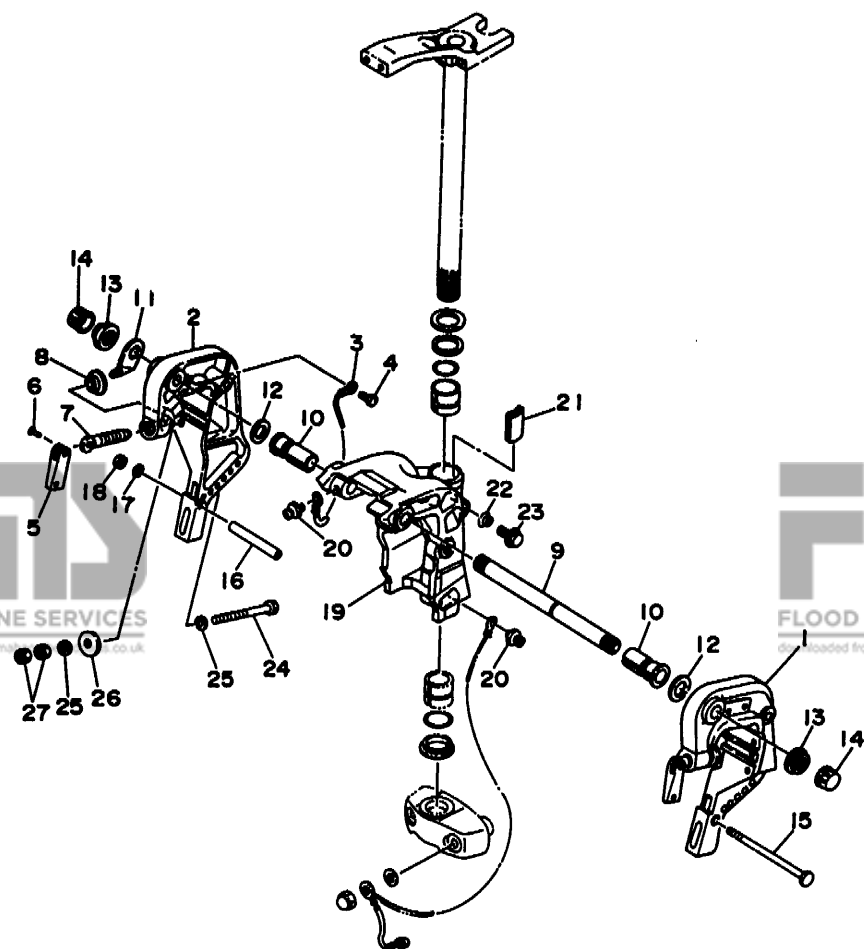
63CJA-5110

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
28	665-43144-00	HOOK, SPRING CROCHET	1	
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
30	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
31	91690-30012	.PIN, SPRING .AGRAFFE	1	
32	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
33	62X-43170-10-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR LONG,H/T
	62X-43170-00-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR SHORT,H/T
34	63D-43691-00	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	H/T
35	63D-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	H/T
36	682-43318-01	COVER CAPUCHON	1	H/T
37	97095-06010	BOLT BOULON	1	H/T
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M92	BUSH DOUILLE	1	
40	90386-18M35	BUSH DOUILLE	2	
41	93410-18M02	CIRCLIP CLIPS	1	
42	90116-18M52	BOLT, STUD GOIJON	1	
43	90170-18M10	NUT ECROU	2	
44	92995-18600	WASHER RONDELLE, PLATE	1	
45	90386-18M44	BUSH DOUILLE	2	
46	90101-12M65	BOLT BOULON	4	
47	92990-12200	WASHER, PLAIN RONDELLE, PLATE	8	
48	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
49	95380-12600	NUT ECROU	8	
50	97095-06010	BOLT BOULON	1	PTT
51	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	PTT
52	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	PTT
53	90440-14M00	PIPE DURITE	1	PTT
54	90465-11M10	CLAMP BRIDE	3	PTT

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FIG. 12 BRACKET 2 (MANUAL TILT)

SUPPORT 2 (RELEVAGE MANUEL)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43111-05-4D	BRACKET, CLAMP PRESSE	1	
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M01	PIN GOUPILLE	2	
7	90149-14M12	SCREW VIS	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M69	BUSH DOUILLE	2	
11	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
12	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCCANT	2	
14	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90101-08339	BOLT BOULON	1	
16	90387-08M03	COLLAR COLLERETTE	1	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-08600	NUT ECROU	1	
19	6J8-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	6J8-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
20	93700-06M03	NIPPLE, GREASE PION	3	
21	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	689-43373-01	SEAL, DAMPER JOINT	1	
23	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
24	90101-10M58	BOLT BOULON	4	
25	92990-10600	WASHER, PLATE RONDELLE, PLATE	8	
26	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
27	95380-10600	NUT ECROU	8	

D6

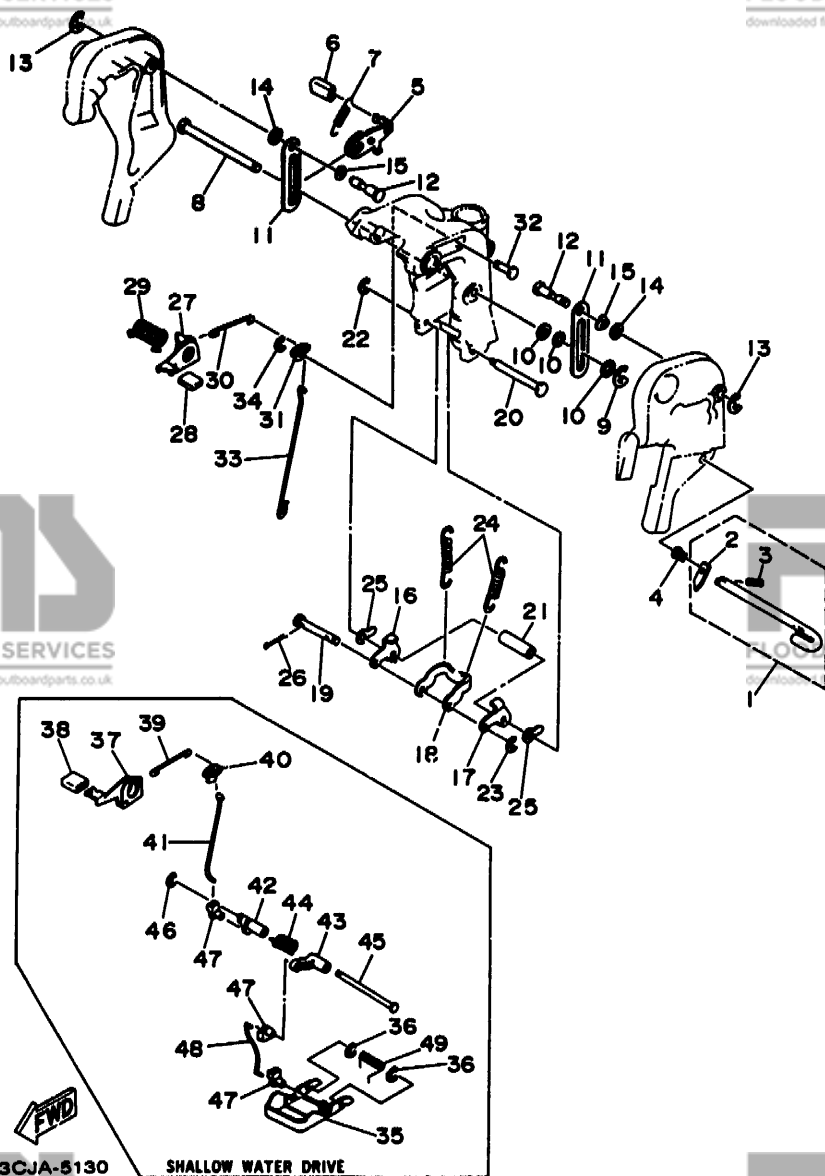
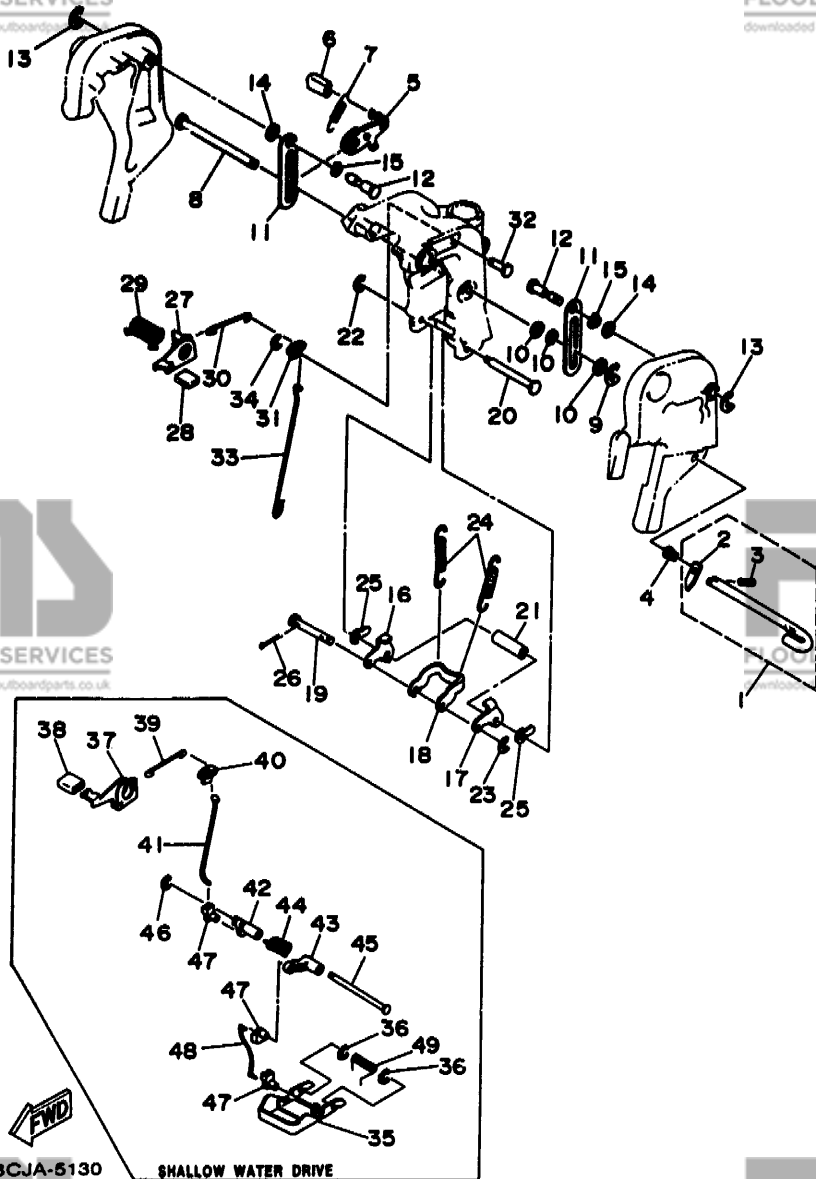


FIG. 13 BRACKET 3 (MANUAL TILT)

SUPPORT 3 (RELEVAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
3	91690-30010	.PIN, SPRING .AGRAFFE	1	
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
6	682-43318-01	COVER CAPUCHON	1	
7	90506-12M25	SPRING, TENSION RESSORT, TENSION	1	
8	90249-12M28	PIN GOUPILE	1	
9	93430-10M00	CIRCLIP CLIPS	1	
10	90202-12031	WASHER, PLATE RONDELLE, PLATE	3 UR LONG	
	90202-12031	WASHER, PLATE RONDELLE, PLATE	2 UR SHORT	
11	6J8-43627-00	STOPPER PLAQUETTE	2	
12	90249-12M27	PIN GOUPILE	2	
13	93430-10M00	CIRCLIP CLIPS	2	
14	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2	
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1	
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
21	90387-07M64	COLLAR COLLERETTE	1	
22	93430-06M02	CIRCLIP CLIPS	1	
23	99020-05600	CIRCLIP CLIPS	1	
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2	
25	6H4-43674-00	WASHER RONDELLE	2	WITHOUT SHALLOW WATER DRIVE
26	91490-20010	PIN, COTTER GOUPILE	2	
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	

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SHALLOW WATER DRIVE

FIG. 13 BRACKET 3 (MANUAL TILT)

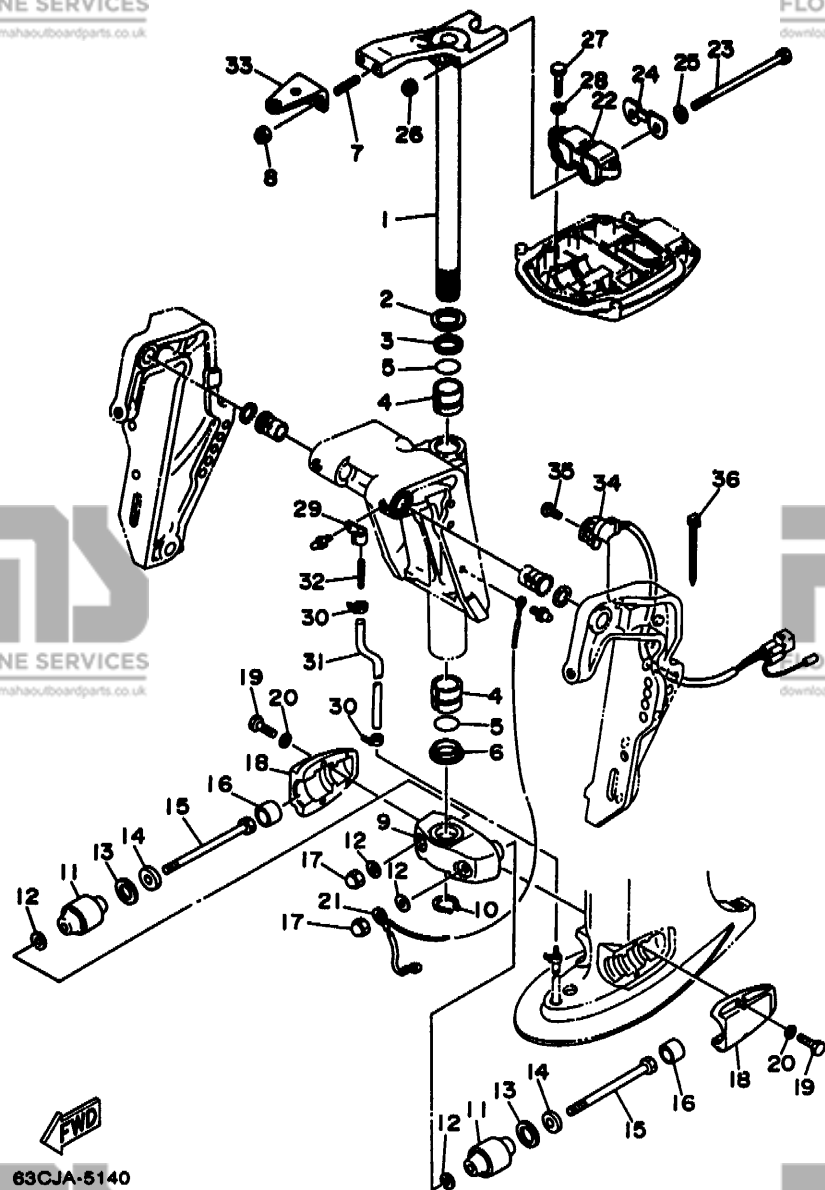
SUPPORT 3 (RELEVAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	
29	90508-18M24	SPRING, TORSION RESSORT, TORSION	1	
	90508-18M23	SPRING, TORSION RESSORT, TORSION	1	AP FOR SHALLOW WATER DRIVE
30	6H4-43616-00	ROD, TILT LOCK TIGE	1	
31	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
32	90249-06M23	PIN GOUPILLE	1	
	90249-06M24	PIN GOUPILLE	1	AP FOR SHALLOW WATER DRIVE
33	6J8-43617-00	ROD, TILT LOCK TIGE	1	
34	99080-05600	CIRCLIP CLIPS	1	
35	6J8-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	AP
36	6J8-43673-00	WASHER 1 RONDELLE	2	AP
37	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	AP
38	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	AP
39	6H4-43616-00	ROD, TILT LOCK TIGE	1	AP
40	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	AP
41	6J8-43617-10	ROD, TILT LOCK TIGE	1	AP
42	6J8-43186-00	LEVER LEVIER	1	AP
43	6J8-43187-00	LEVER 2 LEVIER	1	AP
44	90508-25M21	SPRING, TORSION RESSORT, TORSION	1	AP
45	90249-07M25	PIN GOUPILLE	1	AP
46	99080-05600	CIRCLIP CLIPS	1	AP
47	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	AP
48	6J8-43616-10	ROD, TILT LOCK TIGE	1	AP
49	90508-20M22	SPRING, TORSION RESSORT, TORSION	1	AP

E1

FIG. 14 BRACKET 4

SUPPORT 4

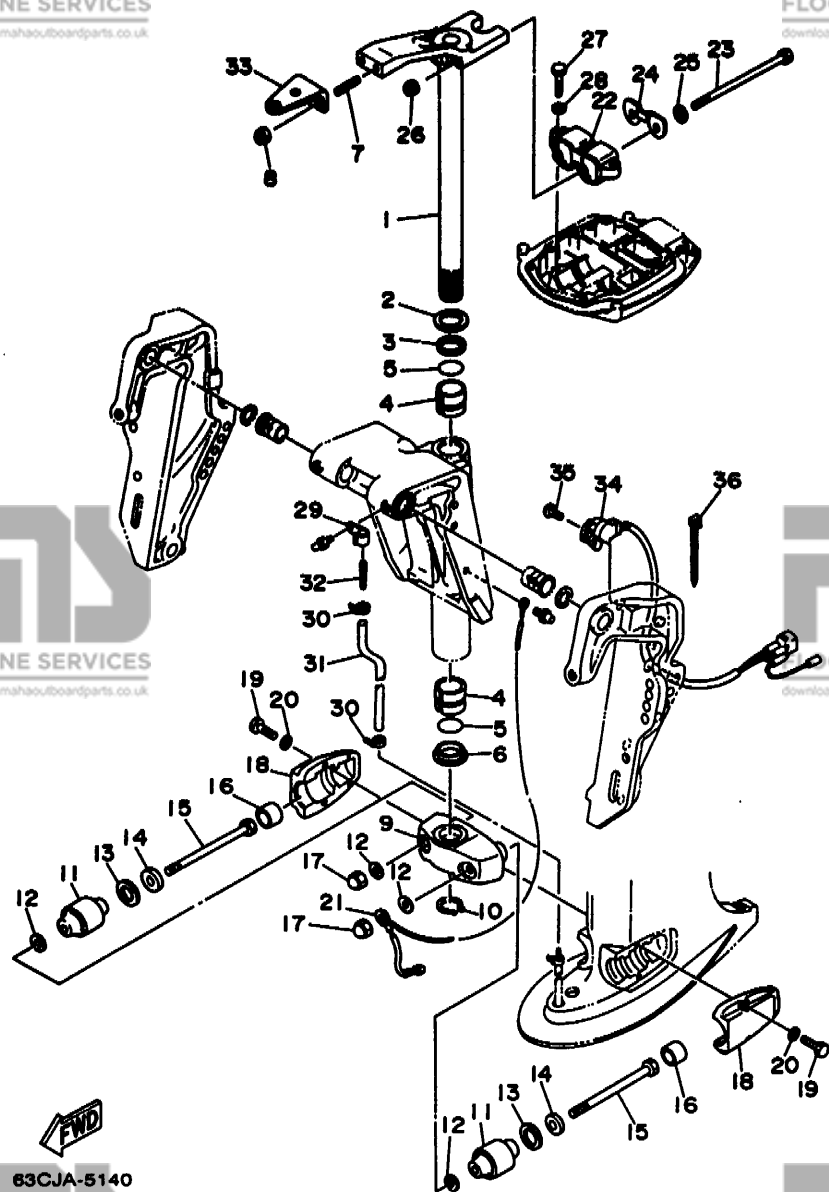


REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	63D-42510-10-4D	STEERING BRACKET ASSY	1	UR LONG
	63D-42510-00-4D	STEERING BRACKET ASSY	1	UR SHORT
2	90201-30M00	DIRECTION SUPPORT (ENS.)		
3	90386-30M78	WASHER, PLATE	1	
4	90386-30M77	RONDELLE, PLATE	1	
5	93210-29M94	BUSH	1	
6	90386-30M60	DOUILLE	2	
7	90116-10175	BUSH	2	
8	90185-10051	DOUILLE	2	
9	63D-44551-01-4D	BOLT, STUD	1	
10	93410-28M06	GOUJON	2	
11	63D-44555-00-94	NUT, SELF-LOCKING	2	
12	687-44555-00-94	ECROU, AUTO-BLOCANT	2	
13	90201-12M16	HOUSING, LOWER MOUNT RUBBER	1	
14	90202-25M04	BOITIER, SILENT-BLOC INFERIEUR	1	
15	90201-13M19	CIRCLIP	1	
16	90109-12M21	CLIPS	2	UR LONG
17	663-44575-00	MOUNT DAMPER, LOWER SIDE	2	UR SHORT
18	95380-12800	SILENT-BLOC, INFERIEUR LATERAL	2	
19	63D-44552-01-4D	MOUNT DAMPER, LOWER SIDE	4	
20	97095-08030	SILENT-BLOC, INFERIEUR LATERAL	2	
21	92995-08100	WASHER, PLATE	2	
22	63D-82127-10	RONDELLE, PLATE	2	
23	90101-08M15	WASHER, PLATE	2	
24	63D-44526-00	RONDELLE, PLATE	2	
25	90201-09425	BOLT	2	
		BOULON	2	
		DAMPER, LOWER MOUNT RUBBER	2	
		SILENT-BLOC, INFERIEUR	2	
		NUT, CROWN	2	
		ECROU, BORGNE	2	
		HOUSING, LOWER MOUNT RUBBER	2	
		BOITIER, SILENT-BLOC INFERIEUR	4	
		BOLT	4	
		BOULON	4	
		WASHER	4	
		RONDELLE	4	
		WIRE, LEAD 2	1	UR LONG
		FIL 2	1	
		WIRE, LEAD 2	1	UR SHORT
		FIL 2	1	
		MOUNT DAMPER, UPPER SIDE	1	
		SILENT-BLOC, SUPERIEUR LATERAL	1	
		BOLT	2	
		BOULON	2	
		PLATE	1	
		PLAQUE	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	

E2

FIG. 14 BRACKET 4

SUPPORT 4

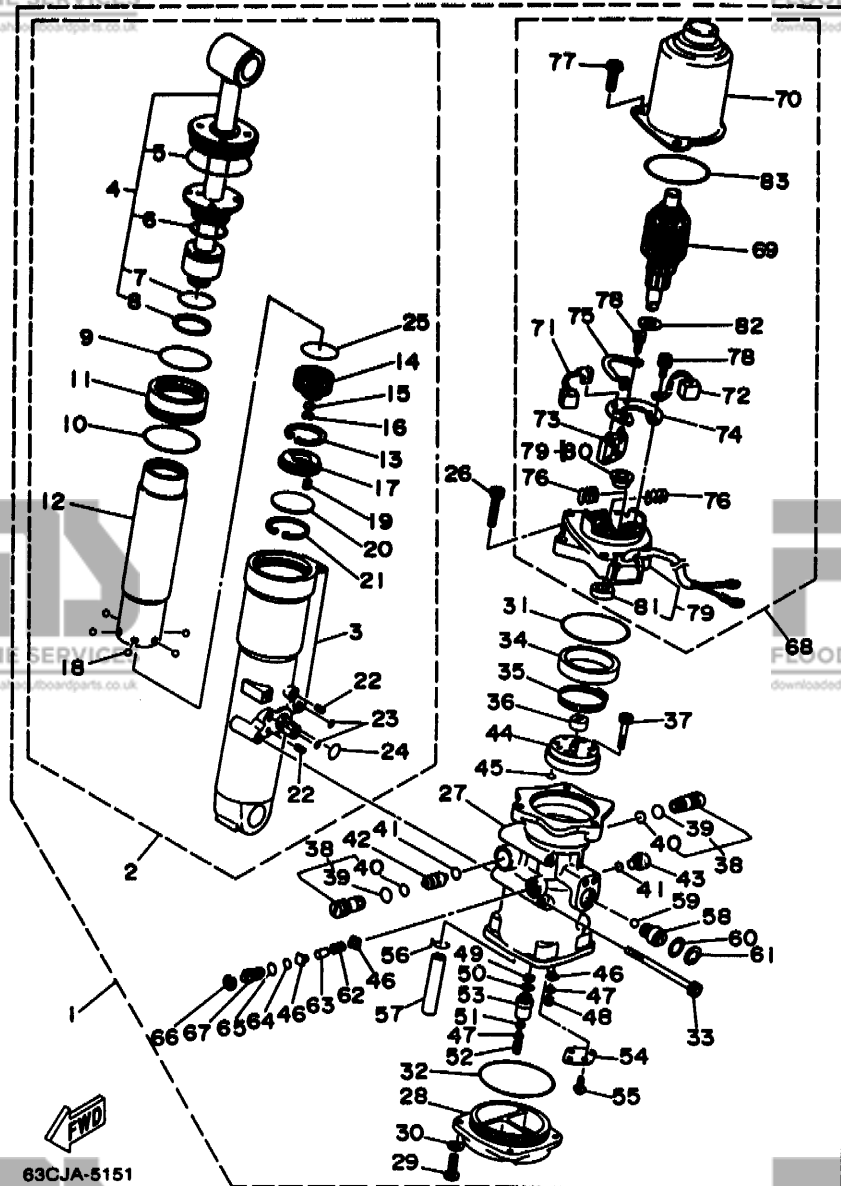


REF. NO.	RV. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.		NO. PIECES	DESCRIPTION	QTE	REMARKS
26	90185-08045		NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
27	97095-08030		BOLT BOULON	3	
28	92995-08100		WASHER RONDELLE	3	
29	90465-08028		CLAMP BRIDE	1 PTT	
30	90465-11N10		CLAMP BRIDE	2 PTT	
31	90445-07MF1		HOSE DURITE	1 PTT	
32	6E5-83558-00		END, NIPPLE RACCORD DE NIPPLE	1 PTT	
33	63U-48511-00-4D		HOOK, STEERING ATTACHE, DIRECTION	1 EXCEPT 40VMH0	
34	63D-83672-00		TRIM SENDER INCLINER RACCORD	1 PTT	
35	97885-06016		SCREW, PAN HEAD VIS	2 PTT	
36	90465-13M11		CLAMP BRIDE	1 PTT	

E3

FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1



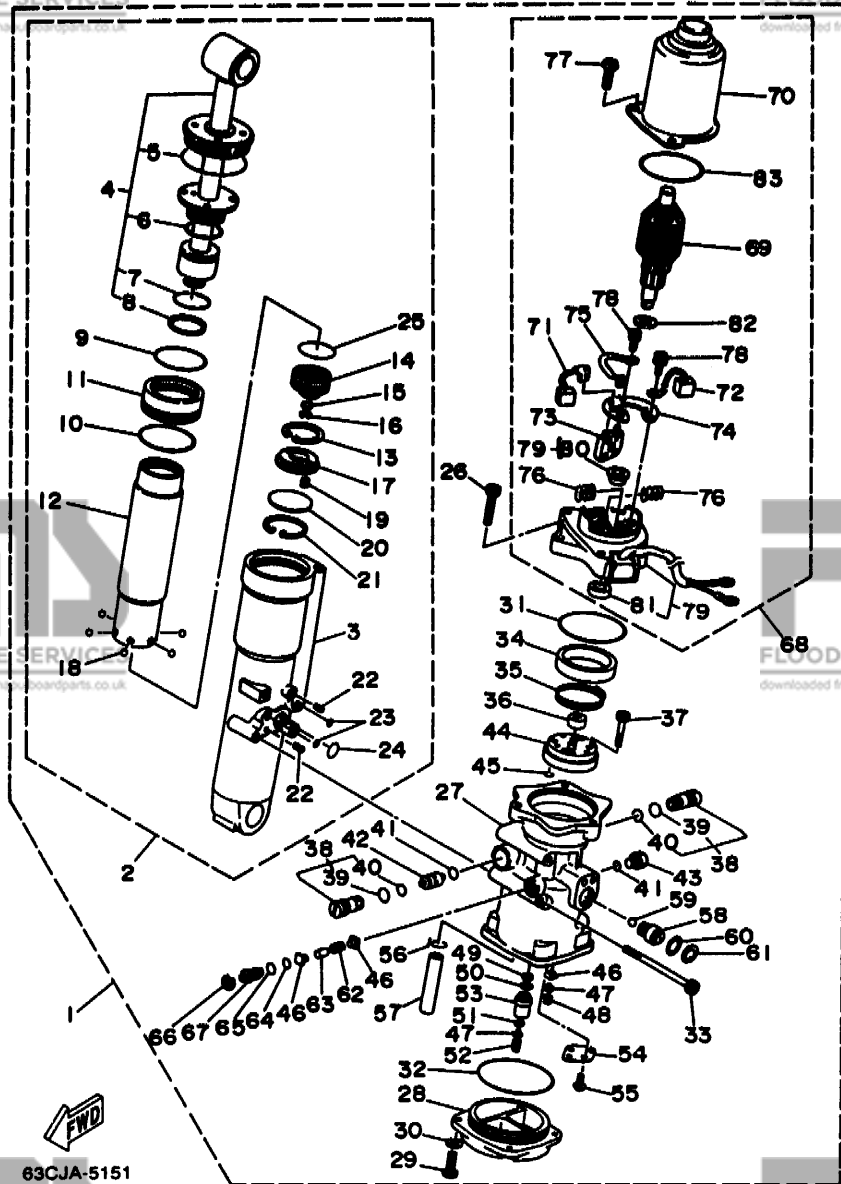
63CJA-5151

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62X-43800-02-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	62X-43840-01	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	
3	62X-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE	1	
4	62X-43810-01	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	
5	62X-43861-00	..O-RING	1	
6	62X-43862-00	..JOINT TORIQUE	1	
7	93210-29375	..O-RING	1	
8	62X-43871-00	..JOINT TORIQUE	1	
9	93210-44383	..RING, BACK UP ..RESSORT	1	
10	93210-48214	..O-RING	1	
11	62X-4388A-00	..JOINT TORIQUE	1	
12	62X-22471-00	..PISTON, TRIM ..PISTON	1	
13	99009-35500	..CYLINDER, SHOCK ABSORBER ..CYLINDRE, AMORTISSEUR	1	
14	62X-43814-00	..CLIP ..CLIPS	1	
15	6H1-4384G-11	..PISTON, FREE ..PISTON	1	
16	61A-43875-00	..SEAL, RELIEF VALVE ..JOINT	1	
17	62X-43899-00	..RING, SNAP ..RESSORT	1	
18	93503-16003	..PLATE STOPPER ..PLAQUETTE	1	
19	62X-4384H-00	..BALL ..BILLE	6	
20	1UF-22434-00	..SPRING ..RESSORT	2	
21	62X-43875-00	..PLATE, VALVE 1 ..PLATEAU, SOUPAPE 1	1	
22	91690-40010	..RING, SNAP ..RESSORT	1	
23	93210-C64A5	..PIN, SPRING ..AGRAFFE	2	
24	62X-43864-00	..O-RING	2	
25	93210-29375	..JOINT TORIQUE	1	
26	62X-43888-00	..O-RING	1	
27	62X-4380L-00	..JOINT TORIQUE	1	
28	62X-4385M-00	..BOLT, SOCKET ..BOULON	3	
		..HOUSING, TRIM & TILT SUB ASSY ..CARTER	1	
		..PLATE, RESERVOIR ..PLAQUETTE	1	

E4

FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PAYER ET INCLINER (ENS.) 1



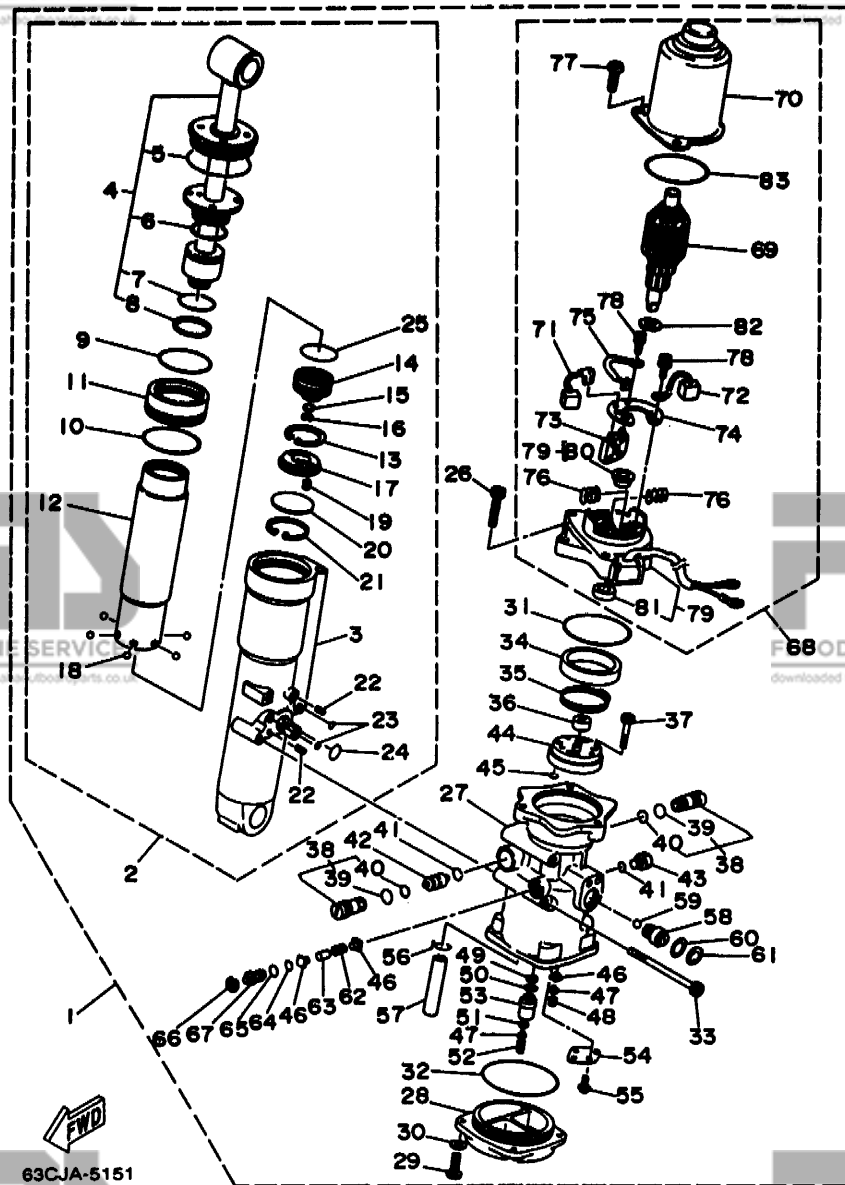
83CJA-5151

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06016	.BOLT .BOULON	4	
30	92995-06100	.WASHER, SPRING .RONDELLE, GROUER	4	
31	62X-43865-00	.O-RING .JOINT TORIQUE	1	
32	62X-43866-00	.O-RING .JOINT TORIQUE	1	
33	62X-43878-00	.BOLT, SOCKET .BOULON	3	
34	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
35	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
36	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
37	91318-04025	.BOLT .BOULON	4	
38	6T4-43802-03	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
39	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
40	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
41	93210-09350	.O-RING .JOINT TORIQUE	2	
42	62X-43841-01	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
44	62X-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
45	93210-06519	.O-RING .JOINT TORIQUE	2	
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	3	
47	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
48	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
49	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
50	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
51	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
52	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	
53	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
54	62X-4382L-00	.CAP, RELIEF VALVE .CAPUCHON	1	
55	98507-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	
56	90467-11044	.CLIP .JONC	1	

E5

FIG. 15 POWER TRIM & TILT ASSY 1

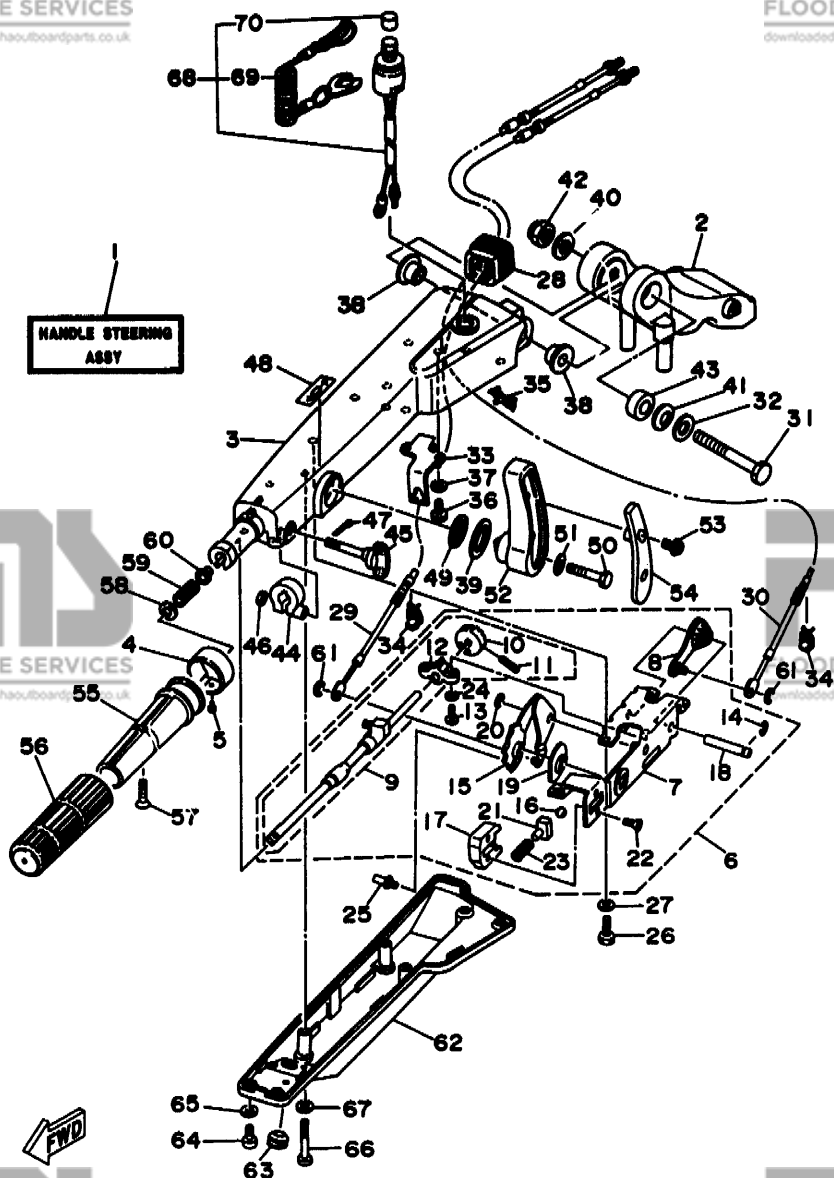
PUISSANCE PAYER ET INCLINER (ENS.) 1



REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	62X-4383A-00	.HOSE	1	
58	62X-43860-00	.DURITE	1	
59	93505-32038	.MANUAL VALVE SUB-ASSY	1	
60	93210-18397	.SOUPAPE, MANUEL (ENS.)	1	
61	6H1-43875-00	.BALL	1	
62	61A-4385H-00	.BILLE ROULEMENT	1	
63	93605-10108	.O-RING	1	
64	93210-06632	.JOINT TORIQUE	1	
65	93210-07540	.RING, SNAP	1	
66	6T4-43876-00	.RESSORT	1	
67	6T4-43849-00	.SPRING, SEAL	1	
68	62X-43880-00	.RESSORT	1	
69	62X-43805-00	.PIN, DOWEL	1	
70	62X-43804-00	.AXE	1	
71	62X-43891-00	.O-RING	1	
72	62X-43892-00	.JOINT TORIQUE	1	
73	62X-82181-00	.O-RING	1	
74	62X-4380F-00	.JOINT TORIQUE	1	
75	62X-43807-00	.RING, SNAP	1	
76	62X-4386K-00	.RESSORT	1	
77	97880-05020	.PIN, VALVE SUPPORT	1	
78	98517-04012	.GOUPILLE	1	
79	62X-43881-00	.MOTOR ASSY	1	
80	62X-4380H-00	.MOTEUR (ENS.)	1	
81	93102-08414	..ARMATURE ASSY	1	
82	90201-083J8	..INDUIT (ENS.)	1	
83	93210-50582	..STATOR ASSY	1	
		..STATOR (ENS.)	1	
		..BRUSH 1	1	
		..BALAI 1	1	
		..BRUSH 2	1	
		..BALAI 2	1	
		..CIRCUIT BREAKER COMP.	1	
		..RUPTEUR COMPLET	1	
		..PLATE, BRUSH HOLDER	1	
		..PLAQUE	1	
		..WIRE SUB ASSY	1	
		..AUXILIAIRE CABLE (ENS.)	1	
		..SPRING, BRUSH	2	
		..RESSORT, BALAI	1	
		..SCREW, PAN HEAD	3	
		..VIS, TETE TRONCONIQUE	2	
		..SCREW, PAN HEAD	2	
		..VIS, TETE TRONCONIQUE	1	
		..FRAME, END	1	
		..BATI	1	
		..METAL	1	
		..METAL	1	
		..OIL SEAL	1	
		..JOINT SPY	1	
		..WASHER, PLATE	1	
		..RONDELLE, PLATE	1	
		..O-RING	1	
		..JOINT TORIQUE	1	

FIG. 16 STEERING (40V/50H)

DIRECTION (40V/50H)



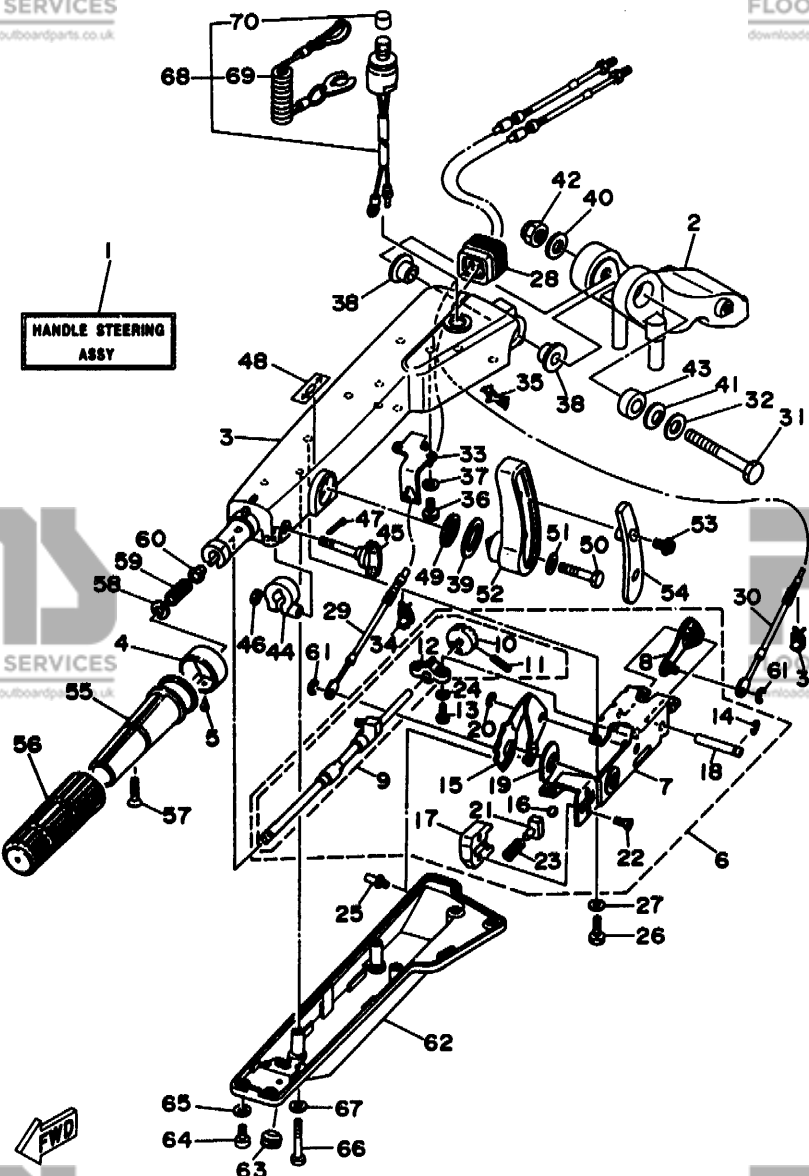
REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	63D-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 24, 26 ~ 61)	1	
2	63D-42121-00-4D	BRACKET SUPPORT	1	
3	63D-42111-01-4D	HANDLE, STEERING POIGNEE	1	
4	6K5-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
5	90269-02M09	RIVET RIVET	1	
6	63D-44100-11	SHIFT LINK ASSY MAILLON DE SELECTEUR	1	
7	63D-44104-00	.PLATE COMP. .PLAQUE	1	
8	63D-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION	1	
9	63D-42115-00	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE	1	
10	650-42152-00-94	..GEAR ..PIGNON	1	
11	91690-30025	..PIN, SPRING ..AGRAFFE	1	
12	63D-42159-00	..STAY ..SUPPORT	1	
13	98580-06016	.SCREW, PAN HEAD .VIS	2	
14	99001-08600	.CIRCLIP .CLIPS	1	
15	63D-44113-00	.CAM PLATE, HANDLE .CAME, VERROUILLAGE	1	
16	63D-48236-00	.ROLLER, DETENT .POULIE	1	
17	63D-48119-00	.COVER .COQUILLE	1	
18	63D-42153-00	.SHAFT, THROTTLE CONTROL .AXE, COMMANDE D'ACCELERATION	1	
19	63D-44132-00	.BUSHING .COUSSINET	1	
20	63D-48118-00	.CLIP, SHIFT LEVER .ATTACHE, LEVIER DE CHANGER	1	
21	63D-48237-00	.ADAPTOR .ADAPTEUR	1	
22	98780-05014	.SCREW, FLAT HEAD .VIS A TETE FRAISEE	2	
23	63D-48238-00	.SPRING, DETENT .RESSORT	1	
24	63D-42181-00	.WASHER .RONDELLE	2	
25	63D-44114-00	STOPPER PLAQUETTE	1 UR	
26	97095-06016	BOLT BOULON	4	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

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E7

FIG. 16 STEERING (40VMM0)

DIRECTION (40VMM0)



63BSA-5161

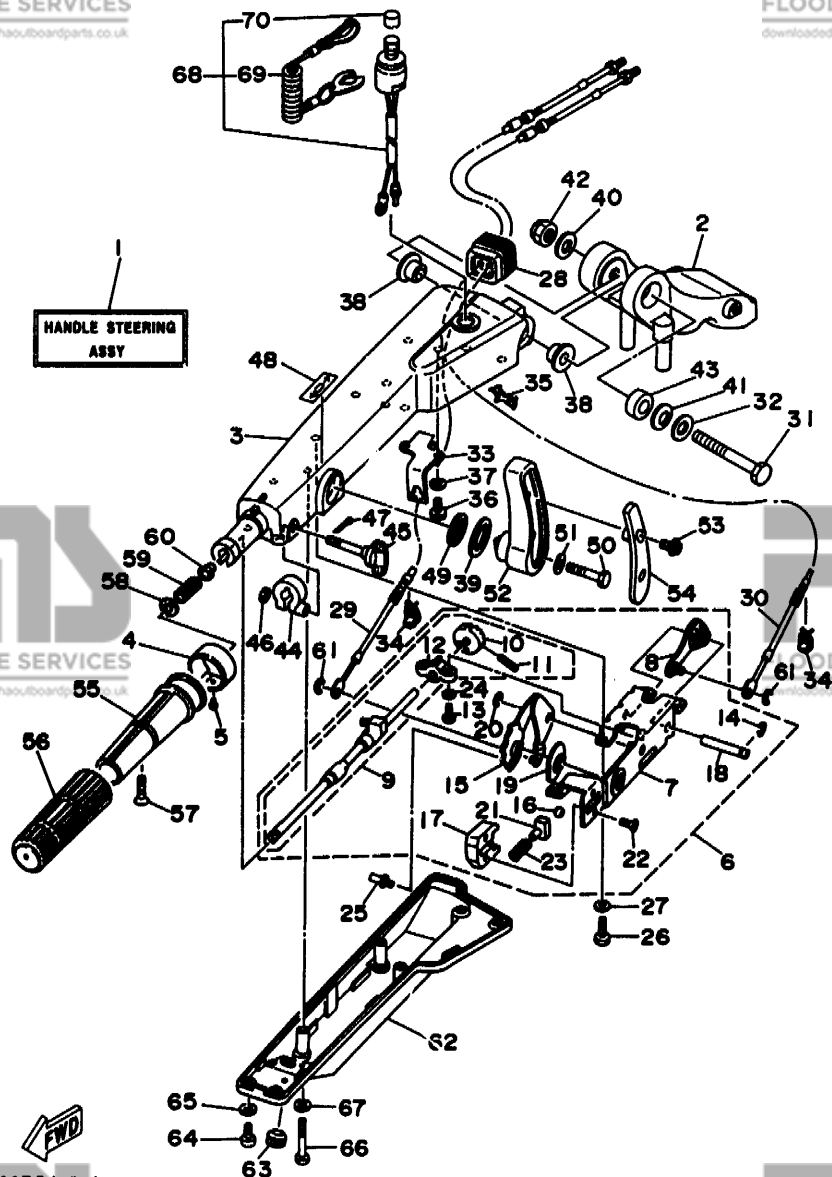
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	63D-42725-00	GROMMET PASSE-FIL	1	
29	63D-48321-01	CABLE CABLE	1	
30	63D-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
31	90101-12M09	BOLT BOULON	1	
32	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1	
33	63D-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
34	63D-48538-00	CLAMP, CABLE 1 COLLIER	2	
35	90464-09M42	CLAMP BRIDE	1	
36	97095-06016	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	90386-12M93	BUSH DOUILLE	2	
39	90386-29M95	BUSH DOUILLE	1	
40	92990-12600	WASHER, PLATE RONDELLE, PLATE	1	
41	90206-12M22	WASHER, WAVE RONDELLE, ONDULEE	1	
42	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
43	90387-12M02	COLLAR COLLERETTE	1	
44	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
45	63D-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR	1	
46	95380-06600	NUT ECROU	1	
47	91490-20010	PIN, COTTER GOUPILLE	1	
48	668-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
49	90202-24M53	WASHER, PLATE RONDELLE, PLATE	1	
50	97095-08040	BOLT BOULON	1	
51	92995-08600	WASHER RONDELLE	1	
52	63D-44159-01	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
53	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
54	63D-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	
55	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	

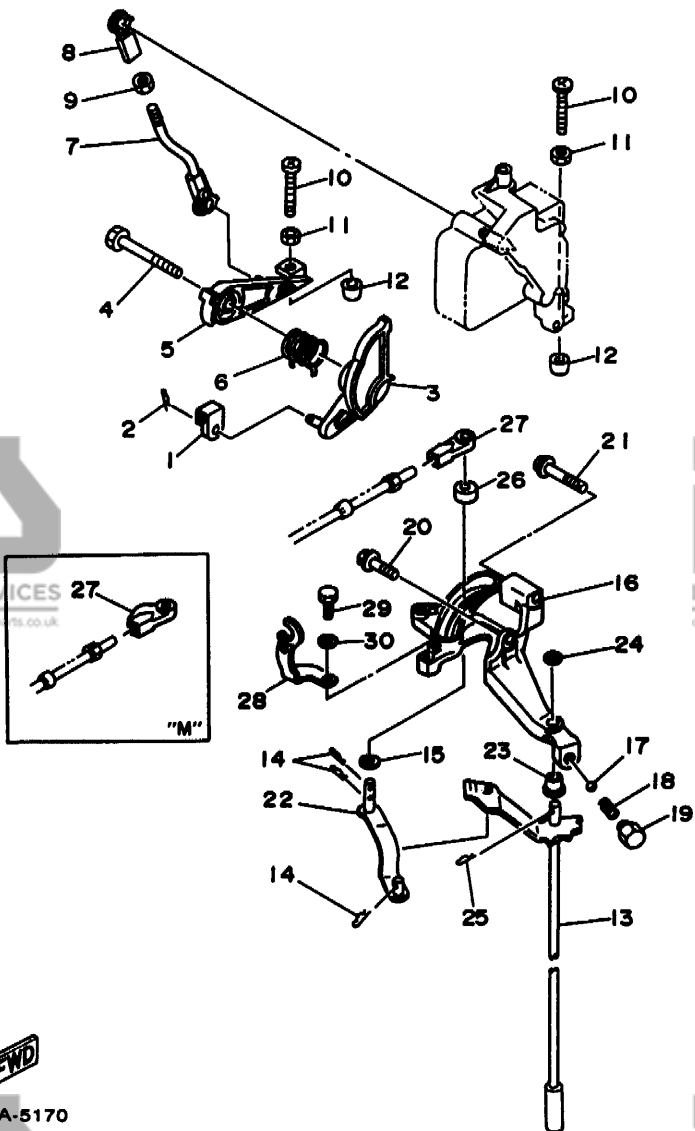
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FIG. 16 STEERING (40VMMH0)

DIRECTION (40VMMH0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	661-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
57	90149-05M13	SCREW VIS	1	
58	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
59	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
60	90386-08032	BUSH DOUILLE	1	
61	93430-04M03	CIRCLIP CLIPS	2	
62	630-42131-00	COVER, HANDLE STEERING COUVERCLE	1	
63	90480-14M14	GROMMET PASSE-FIL	1	
64	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
65	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
66	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	
67	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
68	6K5-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
69	682-82556-00	.STOPPER .PLAQUETTE	1	
70	689-8257Y-00	.CAP .CHAPEAU	1	





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FIG. 17 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-48344-00	CABLE END, REMOTE CONTROL	1	
2	90468-18008	CHAPE CABLE	1	
3	63D-41213-00	CLIP JONC	1	
4	90109-06M43	CAM, ACCEL. CAME, ACCELERATION	1	
5	63D-41632-00	BOLT BOULON	1	
6	90508-26M35	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
7	63D-41636-00	SPRING, TORSION RESSORT, TORSION	1	
8	6H4-41237-00	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	
9	95380-05600	JOINT, LINK RACCORD	1	
10	90157-06M13	NUT ECROU	1	
11	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
12	95380-06600	NUT ECROU	2	
13	688-44194-00	CAP CAPUCHON	2	
14	63D-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG
15	63D-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
16	90468-18008	CLIP JONC	3	
17	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
18	63D-44117-00	BRACKET SUPPORT	1	
19	93501-04M02	BALL BILLE	1	
20	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
21	648-42715-00	BUSHING COUSSINET	1	
22	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
23	97513-06245	BOLT, WITH WASHER VIS HEXAGONAL	1	
24	63D-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
25	90386-07M58	BUSH DOUILLE	1	
26	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
27	91490-20015	PIN, COTTER GOUPILE	1	
28	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
29	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	UR E

F3

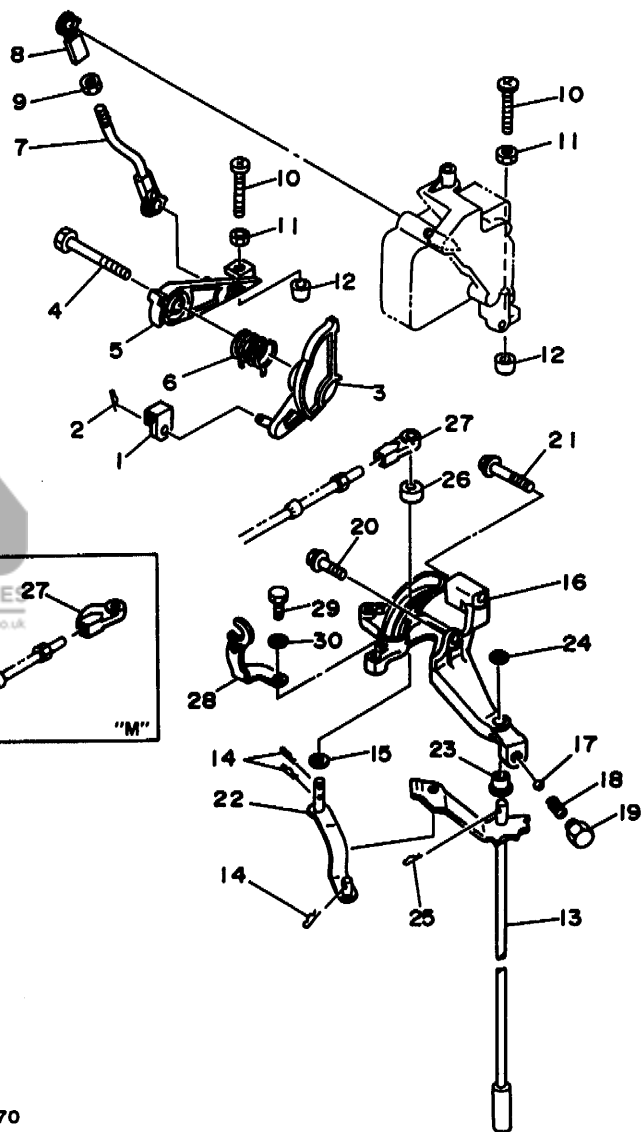


FIG. 17 CONTROL

COMMANDE

REF. PART NO.
NO. NO. PIECES

DESCRIPTION
DESCRIPTION

Q'TY
QTE

REMARKS
REMARQUES

27	63D-48344-00	CABLE END, REMOTE CONTROL	1	UR M
28	63D-15774-00	CHAPE CABLE	1	
29	97095-06016	STAY 4	1	
30	92990-06600	SUPPORT 4	1	
		BOLT		
		BOULON		
		WASHER, PLATE		
		RONDELLE, PLATE		



63CJA-5170

F4

34

40V/50H

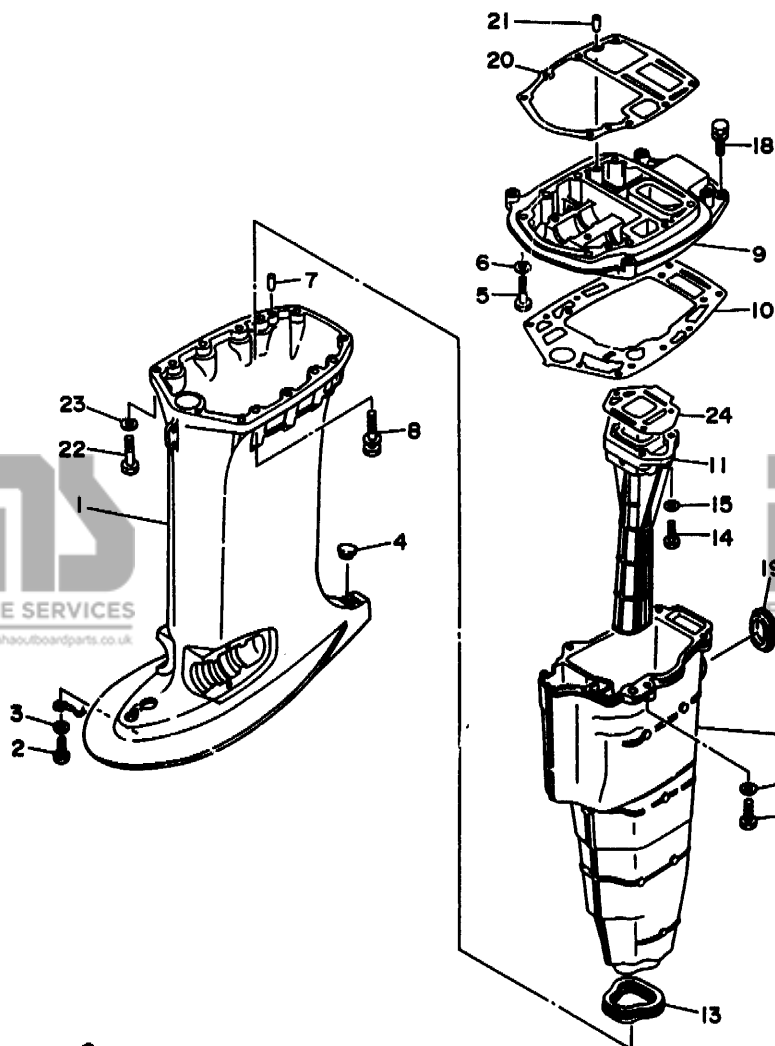


FIG. 18 UPPER CASING

FOURREAU

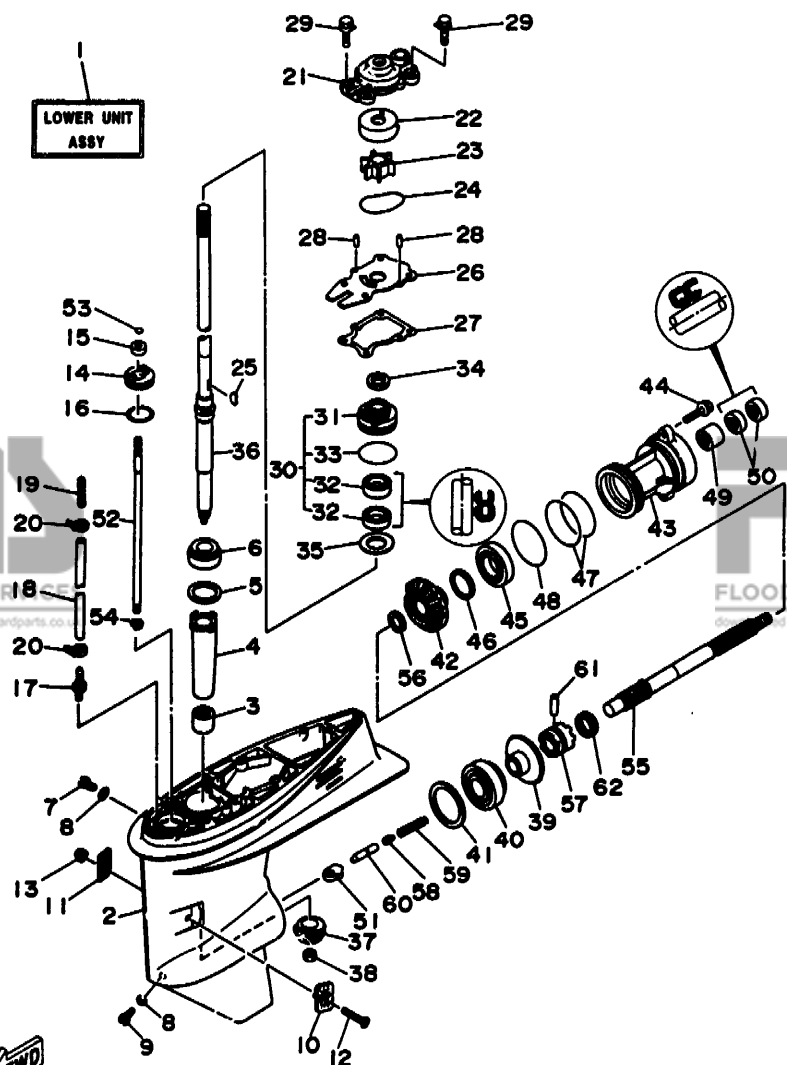
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG
	63D-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
2	97095-06012	BOLT BOULON	1	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
4	63D-45155-00	CAP CAPUCHON	1	
5	97095-08045	BOLT BOULON	2	
6	92995-08100	WASHER RONDELLE	2	
7	93606-12019	PIN, DOWEL GOUPILLE	2	
8	90119-08M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
9	63D-41137-01-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
10	63D-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
11	6H4-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 40
	6H5-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 50
12	63D-14711-11-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
	63D-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
13	63D-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
14	97095-08030	BOLT BOULON	3	
15	92995-08600	WASHER RONDELLE	3	
16	97095-08030	BOLT BOULON	4	
17	92995-08600	WASHER RONDELLE	4	
18	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
19	6H3-45127-00	SEAL JOINT	1	
20	6H4-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
21	93606-12019	PIN, DOWEL GOUPILLE	2	
22	97095-08045	BOLT BOULON	2	
23	92995-08100	WASHER RONDELLE	2	
24	6H4-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	

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F5

FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



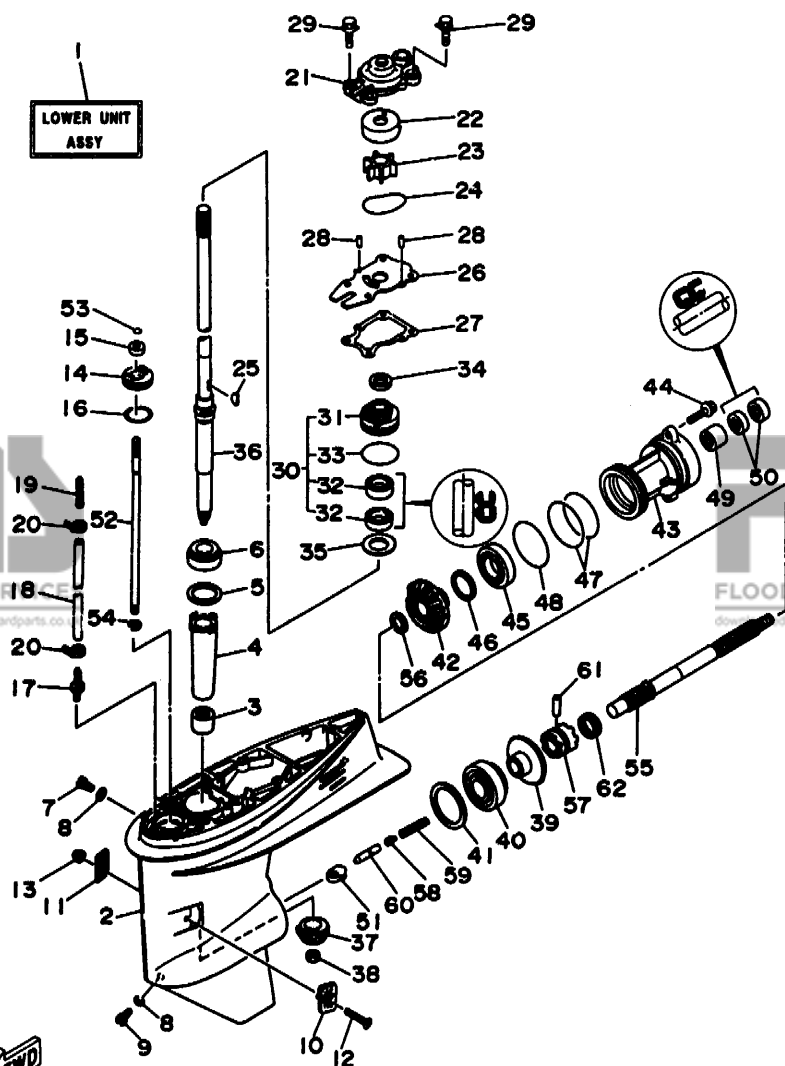
63CJA-5193

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR LONG
	63D-45300-01-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR SHORT
2	63D-45301-02-4D	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM)	1	UR
	663-45587-01-12	CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM)	1	UR
	663-45587-01-18	CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	90430-08020	GASKET JOINT	2	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	63D-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	63D-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
13	95380-05600	NUT ECROU	1	
14	63D-45321-00	PLATE PLAQUETTE	1	
15	93106-09014	OIL SEAL JOINT SPY	1	
16	93210-33MG4	O-RING JOINT TORIQUE	1	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
18	90445-07M31	HOSE DURITE	1	UR LONG
	90445-07ME9	HOSE DURITE	1	UR SHORT
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	UR M/T, H/T

F6

FIG. 19 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



63CJA-5193

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	UR PTT
20	90465-11M10	CLAMP BRIDE	2	
21	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	
23	6H3-44352-00	IMPELLER TURBINE	1	
24	93210-59MG7	O-RING JOINT TORIQUE	1	
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
27	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	93604-08062	PIN, DOWEL CLAVETTE	2	
29	90119-08M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
30	63D-W4434-00	WATER PUMP HOUSING ASSY CORPS ENS., POMPE A EAU	1	
31	63D-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
32	93101-25M57	OIL SEAL JOINT SPY	2	
33	93210-48MG8	O-RING JOINT TORIQUE	1	
34	63D-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	
35	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1	
36	63D-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	63D-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
37	6H4-45551-01	PINION PIGNON D'ATTAQUE	1	
38	90170-12138	NUT ECROU	1	
39	6H4-45560-01	GEAR PIGNON	1	
40	93332-00003	BEARING ROULEMENT	1	
41	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR

F7

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
63D-W0001-00	27- 1	6J8-13411-00	6-37	624-14485-00	1- 4	676-15741-03	7-25	6H4-24413-00	4-39	63D-41632-00	17- 5
63D-W0001-20	28- 1	6J8-13414-00	5-36		1- 6	63D-15746-00	7-44	648-24413-01	8-15	63D-41636-00	17- 7
6H4-W0004-00	3- 2		6-38	63V-14523-00	4- 7	656-15748-00	7-48	6A0-24421-01	8-23	63D-42111-01-4D	16- 3
63D-W0070-10	9-11	6L2-13416-00	5-37	6H4-14548-00	4-10	6F5-15752-00	7- 9	6L5-24421-00	4-38	53D-42115-00	16- 9
63D-W0078-0A	28-26		6-39		27-26	689-15755-01	7-16	650-24431-A0	8-26	664-42119-00	16-55
63D-W0078-01	28-16	63D-13436-40	9-12	679-14555-00	4-25	6H4-15758-01-4D	7- 4		27-17	63D-42121-00-4D	16- 2
63D-W0084-00-4D	16- 1	6H5-13610-00	3- 1	6H4-14567-00	4-31	6H4-15761-00	9- 2	6H3-24434-10	4-42	63D-42126-00	16-44
63D-W0090-10-4D	1- 1	6H4-13621-A1	3- 8	6H2-14578-00	4- 9	6H4-15762-00	7- 7	648-24434-01	8-17	63D-42131-00	16-62
63D-W0090-30-4D	1- 1		27-12	6H4-14590-00	4-27	63D-15770-00	7-47	648-24435-02	8-20	6K5-42137-00	16- 4
6H4-W0093-03	27-19	6H4-13624-01-94	3- 7		27-22	63D-15771-00-4D	7-31	6H3-24452-10	4-29	650-42152-00-94	16-10
656-W2810-02	8-37	6H4-13641-12-94	3- 5	6K5-14592-00	4- 5		22-25	652-24461-00	1- 8	63D-42153-00	16-18
63D-W4434-00	19-30	6H4-13641-30-94	3- 5	63D-14711-00-5B	18-12	6H4-15772-02-94	7-36	6H4-24486-00	4-40	63D-42159-00	16-12
63D-11111-00-94	1-22	6H3-14137-00	4-32	63D-14711-11-5B	18-12		22-30	61N-24521-00	8- 7	6G1-42177-00	16-56
6H4-11119-00	1-18	6H3-14146-10	4-16	692-14923-00	4-26	63D-15774-00	17-28	61N-24560-00	8- 5	63D-42181-00	16-24
63D-11181-A1	1-23	6H4-14146-00	4-16		27-31	6F5-15779-02	7-17	61N-24563-00	8- 6	63D-42510-00-4D	14- 1
	27- 2	6H4-14146-10	4-15	63D-14943-81	4-22	6H4-15787-01	7-15	6H4-24566-01	8- 9	63D-42510-10-4D	14- 1
63D-11191-00-9M	1-26	6H4-14147-00	4-30	676-14943-30	4-22	6A0-15789-00	7- 8	6H4-24633-00	5-27	6J8-42528-00	12-21
63D-11193-A0	1-27		27-30	676-14943-32	4-22	63D-21707-00	6-21	6H5-24633-00	6-29	624-42542-00	5-40
	27- 3	663-14159-00	4-12	676-14943-33	4-22	63D-21707-10	5-21	6H4-24634-00	5-31		6-42
688-11325-00	1-20		27-23	62W-14947-00	4-21	6H3-21732-00	9-14	63D-26301-01	16-30	62X-42610-10-4D	9- 1
650-11370-00	1- 3	676-14186-00	4-13	62X-14947-00	4-21	6H3-21735-00	9-15	6H4-41111-00-9M	1-35	62X-42610-30-4D	9- 1
688-11370-00	1- 7		27-24	63D-14947-00	4-21	63D-21744-00	5-30	6H4-41112-A0	1-36	63D-42610-10-4D	9- 1
6H4-11372-00	1- 5	6H4-14198-01	3-10	6H4-14948-11	4-24		6-33		27- 6	63D-42610-30-4D	9- 1
6H4-11400-14	2- 8		27-13	62X-14948-12	4-24	63D-2175R-00	5-24	6H4-41113-00-9M	1-34	6H4-42613-01-4D	9- 5
6H4-11536-00	2- 9		27-20	676-14966-00	4-23		6-26	6H4-41114-A0	1-37	6H4-42613-11-4D	9- 5
6H4-11537-01	5- 4	62W-14301-00	4- 1		27-21	6H4-21752-00	6-24		27- 7	6H4-42615-00	9- 3
	6- 4	62X-14301-00	4- 1	6H4-14980-00	4-18	6H1-21757-00	6-31	6H4-41131-01-5B	18-11	6H4-42651-00	9- 4
6H4-11545-00	21-13	63B-14301-00	4- 1		4-18	6H4-21757-00	5-29	6H5-41131-00-5B	18-11	6H4-42652-00	9- 7
63D-11603-00	2-14	63D-14301-00	4- 1	6H4-14980-10	4-18	6J8-21758-00	6-30	6H4-41134-A0	18-24	62X-42677-11	9- 9
63D-11604-00	2-14	62W-14302-00	4- 2	6H4-14984-00	4-17	63D-2176M-00	5-25		28- 3	63D-42677-11	9- 9
63D-11605-00	2-14	62X-14302-00	4- 2		27-15		6-27	63D-41137-01-5B	18- 9	62X-42678-11	9-10
6H4-11631-01-95	2-13	63B-14302-00	4- 2		27-27	63D-2177H-00	9-13	63D-41213-00	17- 3	63D-42678-11	9-10
648-11633-00	2-15	63D-14302-00	4- 2	6H4-14985-01	4-14	6H4-21770-00	5-26	6H4-41217-01	3-24	63D-42681-10	9-19
6H4-11634-01	2-18	62W-14303-00	4- 3		27-25		6-28	6H1-41237-00	5-16	63D-42682-10	9-20
6H4-11635-01	2-13	62X-14303-00	4- 3	6H3-14992-00	4-19	1Uf-22434-00	15-20		6-16	6H1-42694-00	9-16
6H4-11636-01	2-13	63B-14303-00	4- 3	6H4-15100-13-94	1- 2	62X-22471-00	15-12	6H4-41237-00	17- 8	6H4-42711-07-4D	10- 1
6H4-11641-00	2-17	63D-14303-00	4- 3	6H4-15100-30-94	1- 2	6G1-24304-02	8- 1	6R5-41237-00	5-20	6H4-42711-25-4D	10- 1
6E5-12411-20	1-30	6A0-14325-00	8-24	6H4-15359-04-94	21- 3	6H4-24311-00	8-35		6-20	648-42715-00	17-19
6H4-12413-00-9M	1-31	6H3-14349-00	3-29	6H4-15369-A1	2- 1	6H4-24312-00	8-33	6H4-41241-01	5-15	6H4-42716-00	10-15
61A-12414-A0	1-32		4-33		27- 8	6H4-24313-00	8-32		6-15	63D-42717-00	10-21
	27- 5	63D-14380-00	4-34	6H4-15396-03-5B	2- 2	6H4-24314-00	8-12	6H4-41257-00	3-18	6E5-42724-00	10-16
6H1-13117-01	5- 5	6H4-14406-00	3-11	6H4-15705-00	7-27	6E5-24367-01	10-27	6H4-41259-01	3-21	6H4-42724-00	10-13
	6- 5	6H4-14431-02	3-13	6H4-15710-04-4D	7- 1	688-24378-00	8-30	6J8-41262-00	3-22	6H4-42724-20	10-13
6E9-13183-70	5-44	6H4-14431-13	3-13	6H4-15711-02-94	7- 2	692-24410-00	8-14		13-47	6H4-42725-00	10-29
	6-46	6H3-14457-01	3-14	6H4-15714-00	7-19	6H3-24411-10	4-41	661-41262-02	3-19	63D-42725-00	16-28
63D-13200-00	5- 1		27-14	6H4-15717-01	7-21	663-24411-00	8-19	6H4-41271-01	3-20	6H4-42726-00	10-24
	6- 1	6H1-14485-00	3- 6	6H4-15723-01-94	7-39	692-24411-00	8-16	689-41273-00	3-25	6H4-42726-40	10-23
6J8-13411-00	5-35		3- 6	6J8-15723-E1	22-17	6A0-24412-02	8-25	6J8-41274-00	3-23	676-42726-00	10-23

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
688-42726-10	10-24	6J8-43617-10	13-41	62X-43862-00	15- 6	63D-44323-40	28-28	663-45567-01-10	19-41	670-45997-02	20-19
6H3-42727-00	10-36	6J8-43627-00	13-11	62X-43864-00	15-24	63D-44341-00	19-31	663-45567-01-12	19-41	63D-48118-00	16-20
63D-42741-00-4D	10-20	6J8-43631-00	13-27	62X-43865-00	15-31	6H3-44352-00	19-23	663-45567-01-15	19-41	63D-48119-00	16-17
6G1-42748-00	3-25	6J8-43631-10	13-37	6H1-43866-00	15-39		28-18	663-45567-01-18	19-41	63D-48154-00	16-45
6H4-42815-00	10- 2	63D-43631-00	11-35	62X-43866-00	15-32	63D-44361-00	20- 1	663-45567-01-30	19-41	63D-48236-00	16-16
6H4-42816-00	10- 5	6J8-43633-00	13-28	6H1-43867-00	15-40	63D-44361-10	20- 1	663-45567-01-40	19-41	63D-48237-00	16-21
6H4-43111-05-4D	12- 1		13-38	62X-43871-00	15- 8	663-44366-00	20-16	663-45567-01-50	19-41	63D-48238-00	16-23
63D-43111-00-4D	11- 1	6J8-43641-00	13-31	6H1-43875-00	15-61		28-24	6H4-45571-01	19-42	63D-48261-00	16- 8
6H4-43112-04-4D	12- 2		13-40	61A-43875-00	15-16	63D-44367-00	20- 4	63D-45577-00-10	19-46	63D-48321-01	16-29
63D-43112-06-4D	11- 2	6H4-43659-00	13-19	62X-43875-00	15-21	6E5-44391-00	10-14	63D-45577-00-12	19-46	6H4-48344-00	17- 1
6J8-43113-01	12-11	6J8-43673-00	13-36	6T4-43876-00	15-66	63D-44514-00-94	14-22	63D-45577-00-15	19-46	63D-48344-00	17- 27
648-43114-01	12- 8	6H4-43674-00	13-25	62X-43878-00	15-33	63D-44526-00	14-24	63D-45577-00-18	19-46	663-48344-00	17-27
6E0-43118-01	12- 5	6J8-43681-01	13-35	62X-4388A-00	15-11	63D-44551-01-4D	14- 9	63D-45577-00-30	19-46	63D-48511-00-4D	14-33
6E5-43126-02	11-38	63D-43691-00	11-34	62X-43880-00	15-68	63D-44552-01-4D	14-18	63D-45577-00-40	19-46	6H4-48531-11-94	10- 7
63D-43128-01-4D	11- 5	62X-4380F-00	15-74	62X-43881-00	15-79	63D-44555-00-94	14-11	63D-45577-00-50	19-46	63D-48531-00	16-33
63D-43131-00	11-14	62X-4380H-00	15-80	62X-43888-00	15-26	687-44555-00-94	14-11	663-45587-01-10	19- 5	6H4-48532-11-94	10- 8
	12- 9	62X-4380K-00	15- 3	62X-43891-00	15-71	663-44575-00	14-16	663-45587-01-12	19- 5	63D-48538-00	16-34
6G5-43144-00	11-28	62X-4380L-00	15-27	62X-43892-00	15-72	63D-45111-01-4D	18- 1	663-45587-01-15	19- 5	63D-61350-00	25- 1
6E5-43145-01	25- 9	62X-43800-02-4D	15- 1	6H1-43895-11	15-53	63D-45111-11-4D	18- 1	663-45587-01-18	19- 5	63D-61351-00	25- 2
6G5-43145-00	11-18	6T4-43802-03	15-38	6H1-43896-00	15-50	6H4-45113-A0	18-20	663-45587-01-30	19- 5	6H4-81332-00	21-16
	12-14	62X-43804-00	15-70	62X-43899-00	15-17		27-18	663-45587-01-40	19- 5	6H4-81337-01	22-20
6G5-43148-00	11-24	62X-43805-00	15-69	63D-44100-11	16- 6	63D-45114-A0	18-10	663-45587-01-50	19- 5	63D-81345-00	21- 8
6H4-43160-01	13- 1	62X-43807-00	15-75	63D-44104-00	16- 7		28- 2	63D-45611-00	19-55	63D-81345-10	21- 9
688-43160-01	11-29	62X-43810-01	15- 4	63D-44113-00	16-15	63D-45123-00	18-13	63D-45631-01	19-57	63D-81345-20	21-10
676-43165-00	13- 2	62X-43814-00	15-14	63D-44114-00	16-25		28- 5	663-45633-00	19-62	6J8-81365-A0	7-40
688-43165-00	11-30	6H1-43816-00	15-49	63D-44117-00	17-16	6H3-45127-00	18-19	663-45634-00	19-58		22-18
62X-43170-00-4D	11-33	6H1-43817-01	15-34	63D-44120-00	17-13		28- 4	63D-45635-00	19-60	6F5-81800-11	22- 1
62X-43170-10-4D	11-33	62X-4382L-00	15-54	63D-44120-10	17-13	63D-45155-00	18- 4	663-45930-00-98	20-23	689-81807-12	22- 3
6H5-43181-03	11-19	6H1-43829-00	15-43	63D-44121-00	17-22	63D-45214-00	19-10	663-45941-01-EL	20-23	689-81809-11	22- 7
6J8-43181-01	13- 5	62X-4383A-00	15-57	688-44122-00	17-26	63D-45215-00	19-11	6H5-45943-00-EL	20-23	689-81810-11	22- 9
6H5-43185-03	11-20	62X-43830-00	15-44	63D-44132-00	16-19	63D-45251-00	11- 6	6H5-45945-00-EL	20-23	689-81811-11	22-10
6J8-43186-00	13-42	6H1-43831-10	15-36	63D-44144-00	19-52	63D-45251-10	20-13	663-45945-02-EL	20-23	689-81812-11	22-12
6J8-43187-00	13-43	6H1-4384F-10	15-46	663-44151-00	19-51	63D-45300-01-4D	19- 1	663-45947-02-EL	20-23	689-81813-10	22-13
6J8-43311-04-4D	12-19	6H1-4384G-11	15-15	63D-44159-01	16-52	63D-45300-11-4D	19- 1	663-45949-01-EL	20-23	689-81820-11	22-14
6J8-43311-10-4D	12-19		15-51	63D-44173-00	16-54	63D-45301-02-4D	19- 2	6H5-45952-00-EL	20-23	6H4-81822-02-98	23-14
63D-43311-00-4D	11-12	62X-4384H-00	15-19	6G8-44191-00	16-48	63D-45321-00	19-14	663-45952-02-EL	20-23	689-81826-10	22-15
63D-43311-10-4D	11-12	62X-43840-01	15- 2	688-44194-00	17-12	688-45341-00	19- 9	663-45954-01-EL	20-23	6F5-81830-11	22- 4
682-43318-01	11-36	62X-43841-01	15-42	63D-44311-00	19-21	63D-45344-00	19-34	663-45956-01-EL	20-23	689-81831-00	22- 5
	13- 6	6H1-43844-10	15-47	63D-44312-00	20-17	63D-45361-02-4D	19-43	6H5-45958-00-EL	20-23	689-81840-11	22-11
689-43373-01	12-22	6T4-43849-00	15-67		28-19	664-45371-01	20-10	663-45958-01-EL	20-23	689-81847-11	22- 6
6J8-43611-01	13-20	6H1-4385H-00	15-35	63D-44316-00	19-27	63D-45375-00	20-25	663-45970-60-98	20-23	689-81850-12	22- 8
6J8-43613-01	13-18	61A-4385H-00	15-62		28-10	663-45376-00	20-24	697-45970-00-98	20-23	689-81857-11	22- 2
6J8-43614-00	13-16	62X-4385M-00	15-28		28-22	6E5-45378-00	19-17	663-45972-60-98	20-23	6F5-81922-00	26- 6
6J8-43615-00	13-17	6H1-43855-11	15-52	63D-44322-00	19-22	63D-45501-00	19-36	663-45974-02-98	20-23	6G1-81941-10	24- 2
6H4-43616-00	13-30	6H1-43856-10	15-48		28-17	63D-45501-10	19-36	663-45974-60-98	20-23	6H4-81945-00	24- 4
	13-39	62X-4386K-00	15-76	63D-44322-40	28-27	6H4-45536-00	19- 4	663-45976-00-98	20-23	6H4-81945-20	24-22
6J8-43616-10	13-48	62X-43860-00	15-58	63D-44323-00	19-26	6H4-45551-01	19-37	663-45978-00-98	20-23	6H2-81949-11	24-28
6J8-43617-00	13-33	62X-43861-00	15- 5		28-20	6H4-45560-01	19-39	663-45987-02	20-18	6H5-81949-00	24-27

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6H1-81950-00	24-19	6H4-85415-10	10-31	90149-14M12	12- 7	90206-12M16	13-15	90430-14115	1-25	90465-11M10	19-20
6H4-81952-00	24- 3	63D-85520-00	21- 4	90157-06M01	10-26	90206-12M22	16-41		27- 4	90465-13M11	14-36
6H2-81960-00	24- 8	63D-85533-00	21- 5	90157-06M13	17-10	90206-12052	10- 3	90440-14M00	11-53	90465-13M36	6-25
6J8-81960-00	26- 1	63D-85540-01	23- 1	90159-06M18	16-53	90209-06M05	3-17		26- 8	90465-18147	10-30
6H4-81975-02	26- 4	63D-85550-00	21- 1	90159-06M21	22-22	90243-04M01	12- 6	90445-07MA3	1-16	90467-06016	1-15
6H4-82105-02	24- 1	63D-85550-10	21- 1	90159-06M22	22-23	90249-06M19	11-25	90445-07MA5	3-27		1-17
6H4-82117-00	24-32	63D-85560-00	21- 2	90170-09M03	25- 5	90249-06M23	13-32	90445-07MA6	5-11		3-28
682-82119-01	24-29	6H5-85570-00	23- 7	90170-12138	19-38	90249-06M24	13-32		6-11	90467-08004	1-39
703-82119-00	10-25	63D-85580-00	21- 6	90170-18M10	11-43	90249-07M25	13-45	90445-07ME9	19-18		3-30
	23- 4	63D-85720-00	6-49	90171-16011	20-21	90249-12M27	13-12	90445-07MF1	14-31		5-38
63D-82127-00	14-21	63D-85720-10	5-47	90179-06M24	23-19	90249-12M28	13- 8	90445-07M23	5-10		6-40
63D-82127-10	14-21	90101-08M15	14-23	90179-16M05	21-14	90250-06023	19-61		6-10		8- 4
6E5-82148-00	12- 3	90101-08339	12-15	90183-05M06	9-18	90266-04M01	9- 6	90445-07M24	1-14		8-13
6H1-82148-00	11- 9	90101-09M01	25- 7	90185-08045	14-26	90269-02M09	16- 5	90445-07M27	1-13		8-34
	11-52	90101-10M58	12-24	90185-09M01	25- 4	90280-03024	19-25	90445-07M31	19-18	90467-10M04	5-32
63D-82148-00	11- 3	90101-12M09	16-31	90185-10051	14- 8		28-25	90445-07M44	5- 9		6-34
6H4-82150-00	24- 9	90101-12M65	11-46	90185-12058	16-42	90338-05M03	9-17		6- 9	90467-11M08	5-23
6H3-82151-00	24-30	90105-06M15	24-25	90185-22M11	11-17		10-26	90445-07M46	1-12		5-46
682-82151-00	24-10	90105-06M16	24-26		12-13	90338-05M11	24-14	90445-07M87	5-43		6-23
62X-82181-00	15-73	90105-06M18	12-23	90201-05652	4- 6	90340-08M04	19- 7		6-45		6-48
6A0-82317-00	5-39	90105-08M61	19-44	90201-065F3	7-22	90340-14M00	1-24	90445-09M37	1-38	90467-11044	15-56
	6-41	90109-06M39	5- 7	90201-08M93	5- 3	90386-07M58	17-23	90445-09057	8-31	90468-05M03	5-18
6G1-82370-20	23-11		6- 7		6- 3	90386-08032	16-60	90445-09078	8-29		6-18
63D-82531-00	23-22	90109-06M40	5- 8	90201-08338	15-82	90386-10M16	11-21	90445-11M02	5-28	90468-07M02	5-12
682-82556-00	16-69		6- 8	90201-09425	14-25	90386-10025	11-22		6-32		5-13
6H4-82560-00	23-13	90109-06M43	17- 4	90201-10M20	25- 3	90386-12M93	16-38	90445-11M15	5-22		5-45
689-82560-00	23-12	90109-12M21	14-15	90201-10M63	25- 8	90386-12069	10- 4		5-33		6-12
63D-82563-10	24-33	90116-06M22	24- 5	90201-12M16	14-12	90386-18M35	11-40		6-22		6-13
689-8257Y-00	16-70	90116-10175	14- 7	90201-12426	11-48	90386-18M44	11-45		6-35		6-47
6K5-82575-02	16-68	90116-18M52	11-42		12-26	90386-18M92	11-39	90446-10M01	5-34	90468-18008	17- 2
6E5-82587-00	24-34	90119-06M13	1-10	90201-13M19	14-14	90386-22M15	11-15		6-36		17-14
6E5-82588-00	10-37	90119-06M51	23- 2	90201-16M44	21-15	90386-22M69	12-10	90446-10M02	23-23	90480-09M21	10-17
63D-82590-10	24-18	90119-06M61	10-19	90201-22M03	11-16	90386-29M95	16-39	90464-03M15	21-11	90480-13M24	24-23
63D-82590-20	24-18	90119-06M65	5-41		12-12	90386-30M60	14- 6	90464-05M16	23-25	90480-14M14	16-63
63D-82594-00	24-15		6-43	90201-22429	19-56	90386-30M77	14- 4	90464-06M19	3-26	90480-25161	23- 8
6H4-83354-00	21- 7	90119-06M67	5-42	90201-27M00	19-35	90386-30M78	14- 3	90464-07M20	5-14	90501-10227	7-49
6G1-83557-00	23-24		6-44	90201-30M00	14- 2	90387-06M05	24-24		6-14	90501-10326	4- 8
6E5-83558-00	14-32	90119-06M73	10- 6	90201-50306	2-12	90387-06M41	10-18		24-31	90501-12082	17-18
	19-19	90119-06M99	9- 8	90202-05088	5-17	90387-06M65	22-21	90464-09M42	16-35	90501-16M01	19-59
6E5-83558-10	19-19	90119-08M15	19-29		6-17	90387-06M66	7-43	90464-12M35	26- 7	90501-23215	16-59
6H4-83589-00	10-33		28-23	90202-07M07	17-15	90387-06M69	7-10	90464-15M08	10-25	90502-10M04	13- 4
6R3-83614-00	24-35	90119-08M19	1- 9	90202-12031	13-10	90387-07M64	13-21	90464-15M27	24-13	90502-16M02	11-32
63D-83672-00	14-34	90119-08M29	1-28		13-10	90387-08M03	12-16	90464-16039	8-36	90506-12M25	13- 7
63D-84301-00	10-36	90119-08M79	18-18		13-14	90387-10M42	25- 6		23- 3	90506-14M24	11-26
6F5-84340-00	10-40	90119-08M83	18- 8	90202-12060	20- 2	90387-12M02	16-43	90465-08028	8-38	90506-32M22	13-24
63D-84342-00	10-32	90119-08M84	20- 9	90202-24M53	16-43	90430-08020	19- 8		14-29	90508-18M23	13-29
682-84381-00	26- 9	90142-05M06	19-12	90202-25M04	14-13		28- 6	90465-11M10	11-54	90508-18M24	13-29
6J8-85410-00	10-29	90149-05M13	16-57	90202-26M45	26-10	90430-12072	20- 3		14-30	90508-20M22	13-49

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
90508-25M21	13-44	92990-06600	24-12	93210-06632	15-64	93602-20M02	2-16	97095-06016	7- 5	97885-05010	21-17
90508-26M35	17- 6		24-17	93210-07540	15-65	93604-08062	19-28		15-29	97885-06008	11- 4
90510-08002	7-20		24-21		19-53	93605-10108	15-63		16-26		12- 4
90890-44373	7-18		26- 3	93210-09350	15-41	93606-12019	1-11		16-36	97885-06016	14-35
91318-04025	15-37	92990-08200	17-24	93210-13595	5- 6		18- 7		17-29		16-64
91490-20010	13-26	92990-08600	7-33		6- 6		18-21		24-36	97885-06040	3-15
	16-47		7-42	93210-16275	25-10		20- 5	97095-06020	2- 6		16-66
91490-20015	17-25		12-17	93210-18397	15-60	93700-06M03	11-13		7-23	97885-06055	3-16
91490-30030	20-22		22-27	93210-19MA7	5- 2		12-20		7-34	97980-04114	4- 4
91690-30010	13- 3	92990-10100	20- 7		6- 2	94702-00247	1-41		10-11		27-28
91690-30012	11-31	92990-10600	12-25	93210-29M94	14- 5	94702-00271	1-41		10-38	98507-05010	15-55
91690-30020	11-23		16-58	93210-29375	15- 7	95380-03600	4-36		22-28	98517-04012	15-78
91690-30025	16-11		20- 8		15-25		8-18		23- 9	98580-04008	4-11
91690-40010	15-22	92990-12200	11-47	93210-32738	8- 8	95380-05600	5-19	97095-06025	7-37	98580-04010	4-35
91690-40018	7- 3		16-32		27-16		6-19		8- 2	98580-05530	8-21
92990-05100	8-22	92990-12600	16-40	93210-33MG4	19-16		17- 9		11- 7	98580-06016	16-13
92990-05600	3- 4	92990-16200	20-20		28- 7		19-13		22-31	98780-04016	1-21
	10-10	92995-06100	7-12	93210-44383	15- 9	95380-06600	7-14		24-20	98780-05014	16-22
	21-18		11- 8	93210-48MG8	19-33		7-24	97095-06030	7-11	98980-03006	4-37
92990-06600	2- 7		15-30		28-11		16-46		23-15	99001-08600	16-14
	4-44		18- 3	93210-48214	15-10		17-11	97095-06035	7-28		19-54
	7- 6	92995-08100	14-20	93210-50582	15-83		24- 6	97095-06040	7-45	99009-35500	15-13
	7-13		14-28	93210-57M09	2- 5	95380-08600	8-11		8-27	99080-05600	13-23
	7-29		18- 6		27-11		12-18	97095-06095	3-12		13-34
	7-35		18-23	93210-59MG7	19-24	95380-10600	12-27	97095-08020	20-14		13-46
	7-38		20-12		28- 9	95380-12600	11-49	97095-08025	20-11	99530-10014	7-30
	7-46		20-15		28-21	95380-12800	14-17	97095-08030	14-19		
	8- 3	92995-08600	16-51	93210-69MG6	19-48	95670-06640	23-18		14-27		
	8-28		18-15		28-13	97013-06012	4-43		18-14		
	10-12		18-17	93210-74MG5	19-47		26- 5		18-16		
	10-28	92995-18600	11-44		28-15	97013-08020	7-41	97095-08040	16-50		
	10-35	93101-22067	19-50	93306-001U1	19-45	97013-08025	7-32	97095-08045	18- 5		
	10-39		28-14	93306-305U8	2-10		22-26		18-22		
	11-11	93101-25M57	19-32	93315-32224	19- 3	97075-10040	20- 6	97513-06225	1-29		
	11-51		28-12	93317-22204	19-49	97095-05016	10- 9		1-33		
	16-27	93102-08414	15-81	93332-00001	19- 6	97095-06010	11-10	97513-06235	1-40		
	16-37	93102-23096	21-12	93332-00003	19-40		11-27	97513-06245	17-21		
	16-65	93102-25M28	2- 3	93410-18M02	11-41		11-37	97513-06518	21-19		
	16-67		27-10	93410-28M06	14-10		11-50	97513-08214	22-19		
	17-30	93104-16M01	2- 4	93430-04M03	16-61	97095-C6012	18- 2	97513-08216	22-24		
	22-29		27- 9	93430-06M02	7-26		24-16	97513-08230	22-16		
	22-32	93106-09014	19-15		13-22		26- 2	97513-08250	23-17		
	23- 6		28- 8	93430-10M00	13- 9	97095-06014	1-19	97555-06520	3- 9		
	23-10	93210-04228	4-28		13-13		8-10		17-20		
	23-16	93210-04230	4-20	93440-62057	2-11		23- 5	97780-60525	10-22		
	23-21		27-29	93501-04M02	17-17		23-20	97880-05014	3- 3		
	23-27	93210-064A5	15-23	93503-16003	15-18		23-26	97880-05020	15-77		
	24- 7	93210-06519	15-45	93505-32038	15-59		24-11	97880-06014	10-34		



**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHEES**

40V'98 (63B, 63C, 63D)
50H'98 (62X, 62W, 63G)

2W63B-300F1

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V*98(63B,63C,63D), 50H*98(62X,62W,63G)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

. JET, PILOT

. NOZZLE, MAIN

4. Number of component for assembly

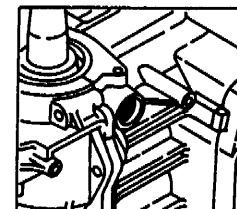
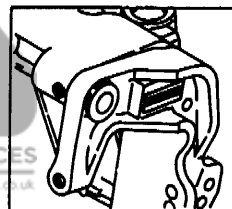
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	
40VMHO	S : 191877 ~ L : 491566 ~
40VMO	S : 290284 ~ L : 860312 ~
40VEO	S : 110760 ~ L : 842362 ~
40VETO	S : 880367 ~ L : 544974 ~
50HMO	S : 260189 ~
50HMDO	L : 560258 ~
50HEDO	S : 090431 ~ L : 521079 ~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V*98(63B,63C,63D), 50H*98(62X,62W,63G)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

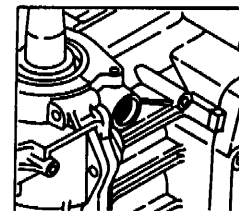
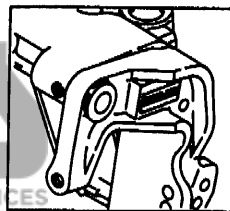
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6EO-85500-70	MAGNETO C.D.I CPLT	1	
6EO-85550-70	. ROTOR CPLT	1	
6EO-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur		
40VMHO	S : 191877	~
	L : 491566	~
40VMO	S : 290284	~
	L : 860312	~
40VEO	S : 110760	~
	L : 842362	~
40VETO	S : 880367	~
	L : 544974	~
50HMO	S : 260189	~
50HMDO	L : 560258	~
50HEDO	S : 090431	~
	L : 521079	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig. 19)

FIG. 1	CYLINDER. CRANKCASE.....	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2, B3
FIG. 4	CARBURETOR	B4 ~ B6
FIG. 5	OIL PUMP 1 (MANUAL START).....	B7, C1
FIG. 6	OIL PUMP 2 (ELECTRIC START).....	C2, C3
FIG. 7	STARTER (MANUAL START)	C4, C5
FIG. 8	FUEL	C6, C7
FIG. 9	TOP COWLING.....	D1
FIG. 10	BOTTOM COWLING.....	D2, D3
FIG. 11	BRACKET 1 (POWER TRIM & TILT / HYDRO TILT)	D4, D5
FIG. 12	BRACKET 2 (MANUAL TILT)	D6
FIG. 13	BRACKET 3 (MANUAL TILT)	D7, E1
FIG. 14	BRACKET 4	E2, E3
FIG. 15	POWER TRIM & TILT ASSY 1	E4 ~ E6
FIG. 16	STEERING (40VMHO).....	E7 ~ F2
FIG. 17	CONTROL.....	F3, F4
FIG. 18	UPPER CASING	F5
FIG. 19	LOWER CASING. DRIVE 1	F6, F7

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Sheet 2/2 (Fig. 19 to Fig. 28)

FIG. 19	LOWER CASING. DRIVE 1	A6, A7
FIG. 20	LOWER CASING. DRIVE 2	B1, B2
FIG. 21	GENERATOR	B3
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FIG. 26	ALTERNATE 2 (MANUAL START).....	C3
FIG. 27	REPAIR KIT 1	C4, C5
FIG. 28	REPAIR KIT 2	C6

NUMERICAL INDEX

TABLE DES MATIERES

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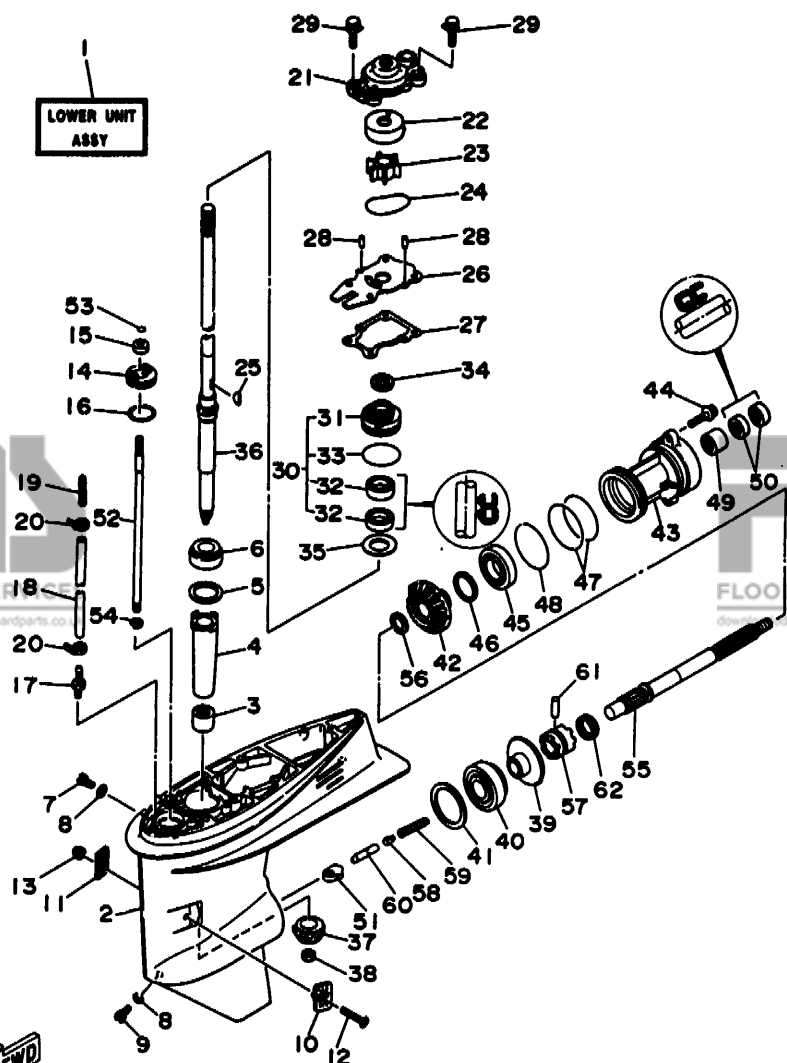
FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON.....	B1
FIG. 3	ADMISSION	B2, B3
FIG. 4	CARBURATEUR.....	B4 ~ B6
FIG. 5	POMPE A HUILE 1 (DEMARRAGE MANUEL).....	B7, C1
FIG. 6	POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE).....	C2, C3
FIG. 7	DEMARREUR (DEMARRAGE MANUEL)	C4, C5
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FIG. 9	CAPOT SUPERIEUR.....	D1
FIG. 10	CAPOT INFERIEUR	D2, D3
FIG. 11	SUPPORT 1 (PUISSANCE PARER ET INCLINER / RELEVAGE HYDRAULIQUE)	D4, D5
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FIG. 14	SUPPORT 4.....	E2, E3
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FIG. 17	COMMANDE.....	F3, F4
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Feuille 2/2 (Fig. 19 ~ Fig. 28)

FIG. 19	BOITIER D'HELICE, TRANSMISSION 1	A6, A7
FIG. 20	BOITIER D'HELICE, TRANSMISSION 2	B1, B2
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FIG. 22	DEMARREUR ELECTRIQUE (DEMARRAGE ELECTRIQUE)	B4, B5
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FIG. 27	KITS DE REPARATION 1	C4, C5
FIG. 28	KITS DE REPARATION 2	C6
	INDEX NUMERIQUE	

FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



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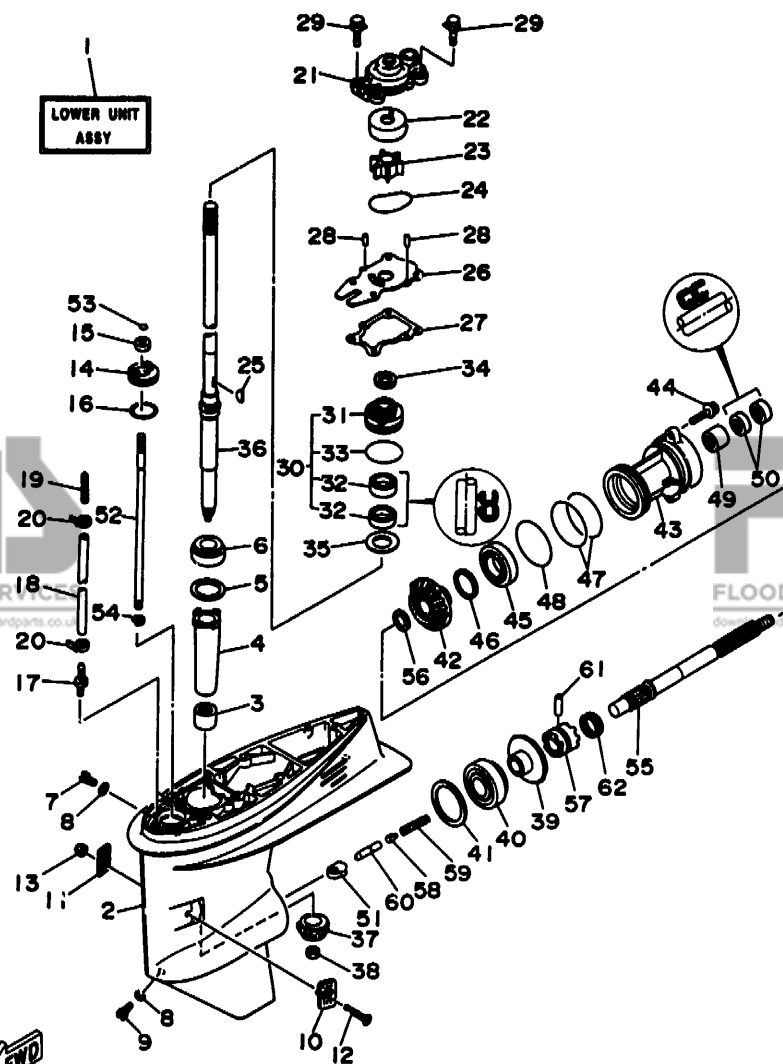
REF. NO.	SERVICE PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
41	663-45567-01-40	SHIM (T:0.40MM)	1	UR
	663-45567-01-50	CALE (T:0.40MM)		
		SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
42	6H4-45571-01	GEAR	1	
		PIGNON		
43	63D-45361-02-40	CAP. LOWER CASING	1	
		COUVERCLE, BOITIER D'HELICE		
44	90105-08M61	BOLT, WASHER BASED	2	
		BOULON, AVEC RONDELLE		
45	93306-001U1	BEARING	1	
		ROULEMENT		
46	63D-45577-00-10	SHIM (T:0.10MM)	1	UR
		CALE (T:0.10MM)		
	63D-45577-00-12	SHIM (T:0.12MM)	1	UR
		CALE (T:0.12MM)		
	63D-45577-00-15	SHIM (T:0.15MM)	1	UR
		CALE (T:0.15MM)		
	63D-45577-00-18	SHIM (T:0.18MM)	1	UR
		CALE (T:0.18MM)		
	63D-45577-00-30	SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)		
	63D-45577-00-40	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
	63D-45577-00-50	SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
47	93210-74MG5	O-RING	2	
		JOINT TORIQUE		
48	93210-69MG6	O-RING	1	
		JOINT TORIQUE		
49	93317-22204	BEARING, CYLINDRICAL	1	
		PIECE		
50	93101-22067	OIL SEAL	2	
		JOINT SPY		
51	663-44151-00	CAM, SHIFT	1	
		CAME, INVERSION		
52	63D-44144-00	ROD, SHIFT	1	
		TIGE D'EMBRAYAGE		
53	93210-07540	O-RING	1	
		JOINT TORIQUE		
54	99001-08600	CIRCLIP	1	
		CLIPS		
55	63D-45611-00	SHAFT, PROPELLER	1	
		ARBRE, HELICE		
56	90201-22429	WASHER, PLATE	1	
		RONDELLE, PLATE		
57	63D-45631-01	CLUTCH, DOG	1	
		CRABOT		
58	663-45634-00	SLIDE, SHIFT	1	
		CONTRE-POUSOIR		
59	90501-16M01	SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION		
60	63D-45635-00	PLUNGER, SHIFT	1	
		POUSOIR D'EMBRAYAGE		
61	90250-06023	PIN, STRAIGHT	1	
		GOUILLE, DROITE		

A6

FIG. 19 LOWER CASING. DRIVE 1

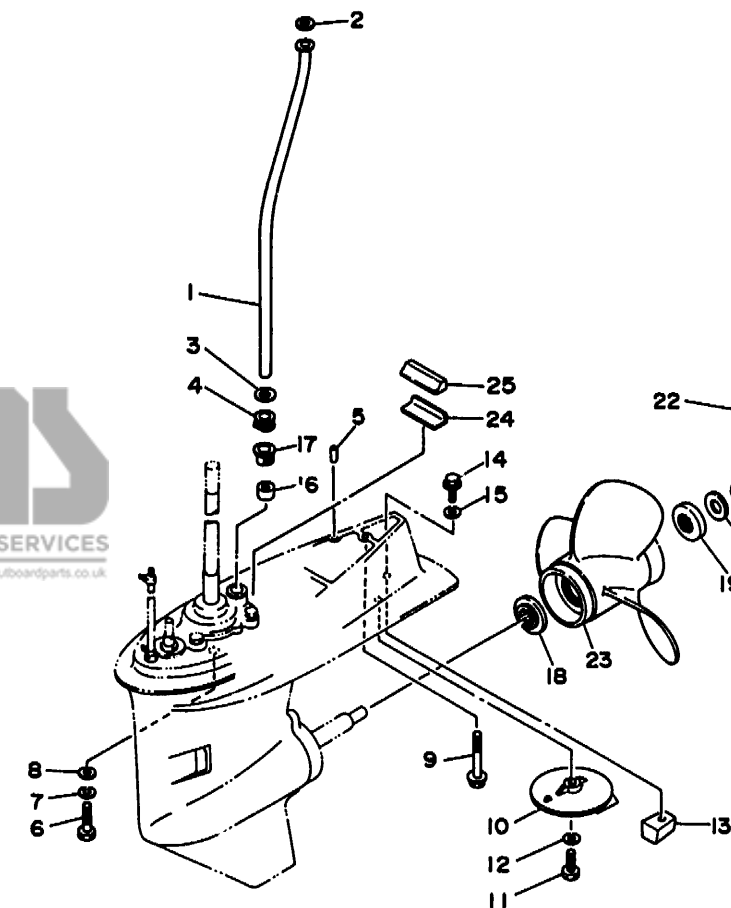
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
62	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	



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FIG. 20 LOWER CASING. DRIVE 2

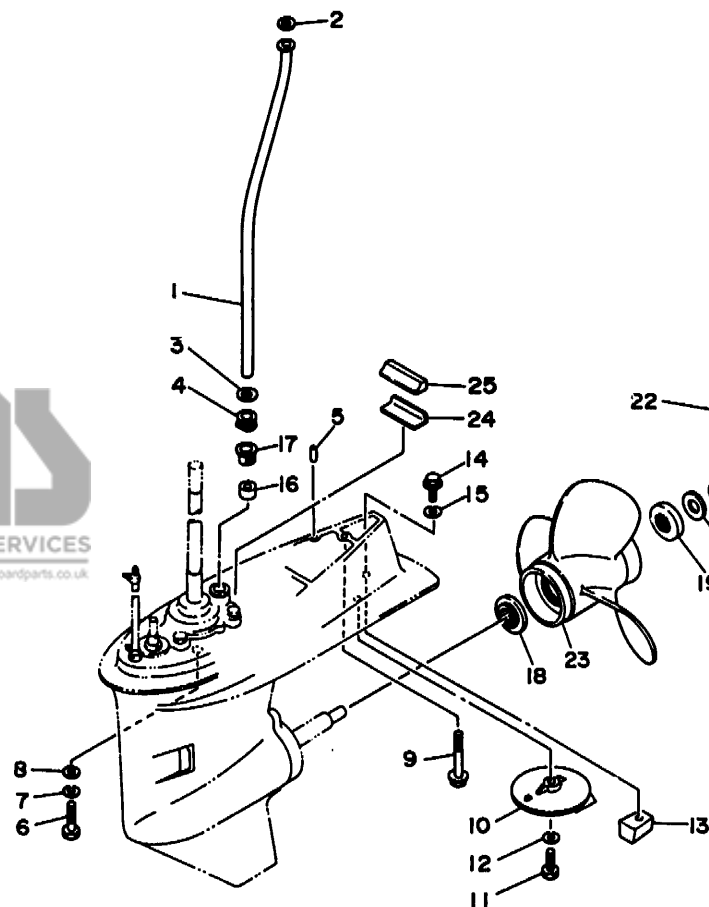
BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-44361-10	TUBE, WATER	1	UR LONG
	63D-44361-00	TUBE D'EAU		
	63D-44361-00	TUBE, WATER	1	UR SHORT
		TUBE D'EAU		
2	90202-12060	WASHER, PLATE	1	
		RONDELLE, PLATE		
3	90430-12072	GASKET	1	
		JOINT		
4	63D-44367-00	DAMPER, WATER SEAL	1	
		JOINT TUBE D'EAU		
5	93606-12019	PIN, DOWEL	2	
		GOUPILLE		
6	97075-10040	BOLT	4	
		BOULON		
7	92990-10100	WASHER, SPRING	4	
		RONDELLE, GROWER		
8	92990-10600	WASHER, PLATE	4	
		RONDELLE, PLATE		
9	90119-08M84	BOLT, WITH WASHER	1	
		BOULON, AVEC RONDELLE		
10	664-45371-01	TAB-TRIM	1	
		ANODE DERIVE		
11	97095-08025	BOLT	1	
		BOULON		
12	92995-08100	WASHER	1	
		RONDELLE		
13	63D-45251-10	ANODE	1	
		ANODE		
14	97095-08020	BOLT	1	
		BOULON		
15	92995-08100	WASHER	1	
		RONDELLE		
16	663-44366-00	DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU		
17	63D-44312-00	COVER, WATER PUMP HOUSING	1	
		COUVERCLE		
18	663-45987-02	SPACER	1	
		ENTRETOISE		
19	670-45997-02	SPACER	1	
		ENTRETOISE		
20	92990-16200	WASHER, PLAIN	1	
		RONDELLE, PLATE		
21	90171-16011	NUT, CASTLE	1	
		ECROU, CRENELE		
22	91490-30030	PIN, COTTER	1	
		GOUPILLE		
23	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G)	1	UR
		HELICE (3X11-1/8"X13"-G)		
	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G)	1	UR
		HELICE (3X11-3/4"X10"-G)		
	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1	UR
		HELICE (3X10-3/4"X17"-G)		
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G)	1	UR
		HELICE (3X11-5/8"X11"-G)		
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G)	1	UR
		HELICE (3X10-3/4"X16"-G)		

B1

FIG. 20 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKES
23	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G)	1	UR
		HELICE (3X11-3/8"X12"-G)		
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G)	1	UR
		HELICE (3X12-1/4"X9"-G)		
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G)	1	UR
		HELICE (3X11-1/4"X14"-G)		
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G)	1	UR
		HELICE (3X10-5/8"X12"-G)		
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G)	1	UR
		HELICE (3X10-3/8"X13"-G)		
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G)	1	UR
		HELICE (3X10-1/4"X14"-G)		
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G)	1	UR
		HELICE (3X10"X15"-G)		
		STAINLESS STEEL PROPELLER		
		ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1	UR
		HELICE (3X11-3/4"X12"-G)		
	663-45972-60-98	PROPELLER (3X12"X11"-G)	1	UR
		HELICE (3X12"X11"-G)		
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1	UR
		HELICE (3X11-1/2"X13"-G)		
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1	UR
		HELICE (3X10-1/4"X15"-G)		
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G)	1	UR
		HELICE (3X11-1/4"X14"-G)		
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1	UR
		HELICE (3X10-1/4"X16"-G)		
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1	UR
		HELICE (3X10-1/4"X14"-G)		
	663-45974-02-S8	PROPELLER (3X10-5/8"X13"-G)	1	UR
		HELICE (3X10-5/8"X13"-G)		
24	663-45376-00	GUIDE, SEAL DAMPER	1	
25	63D-45375-00	BUTEE, JOINT CAOUTCHOUC	1	
		DAMPER, SEAL		
		BOURRELET, CAOUTCHOUC		

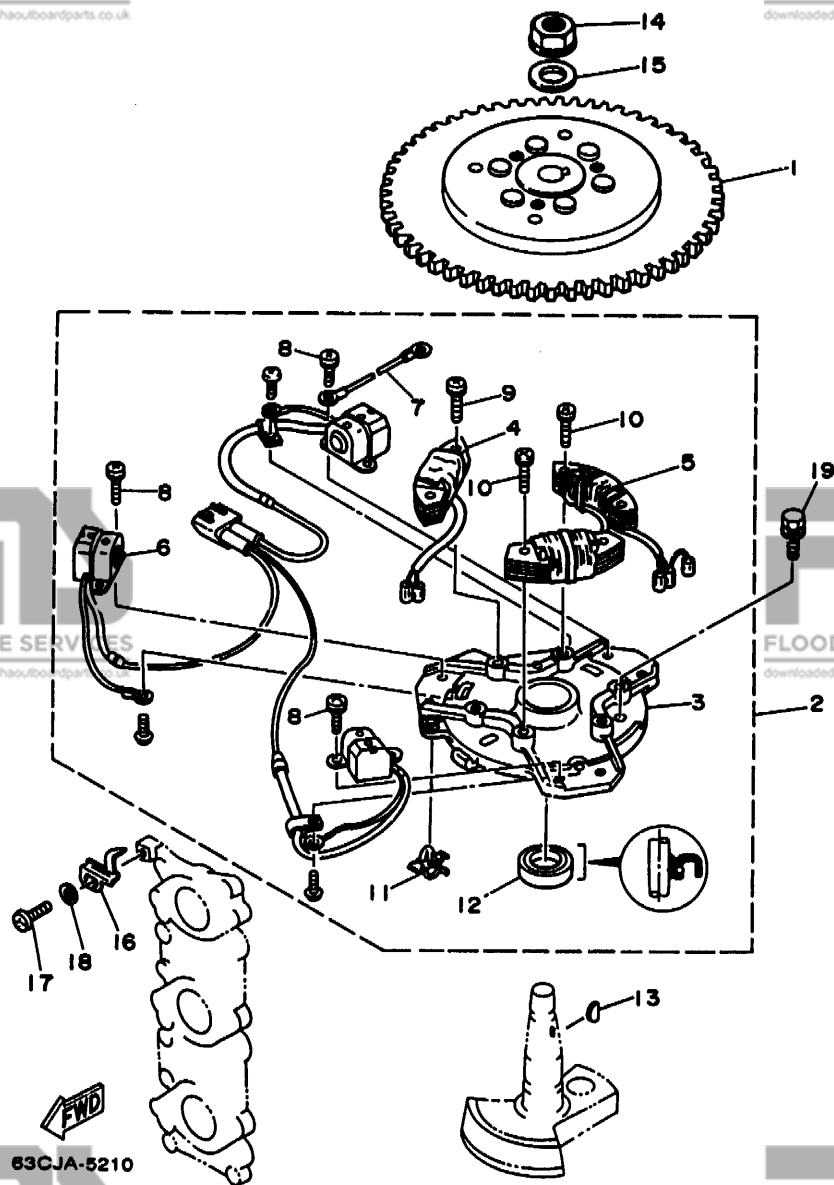


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FIG. 21 GENERATOR

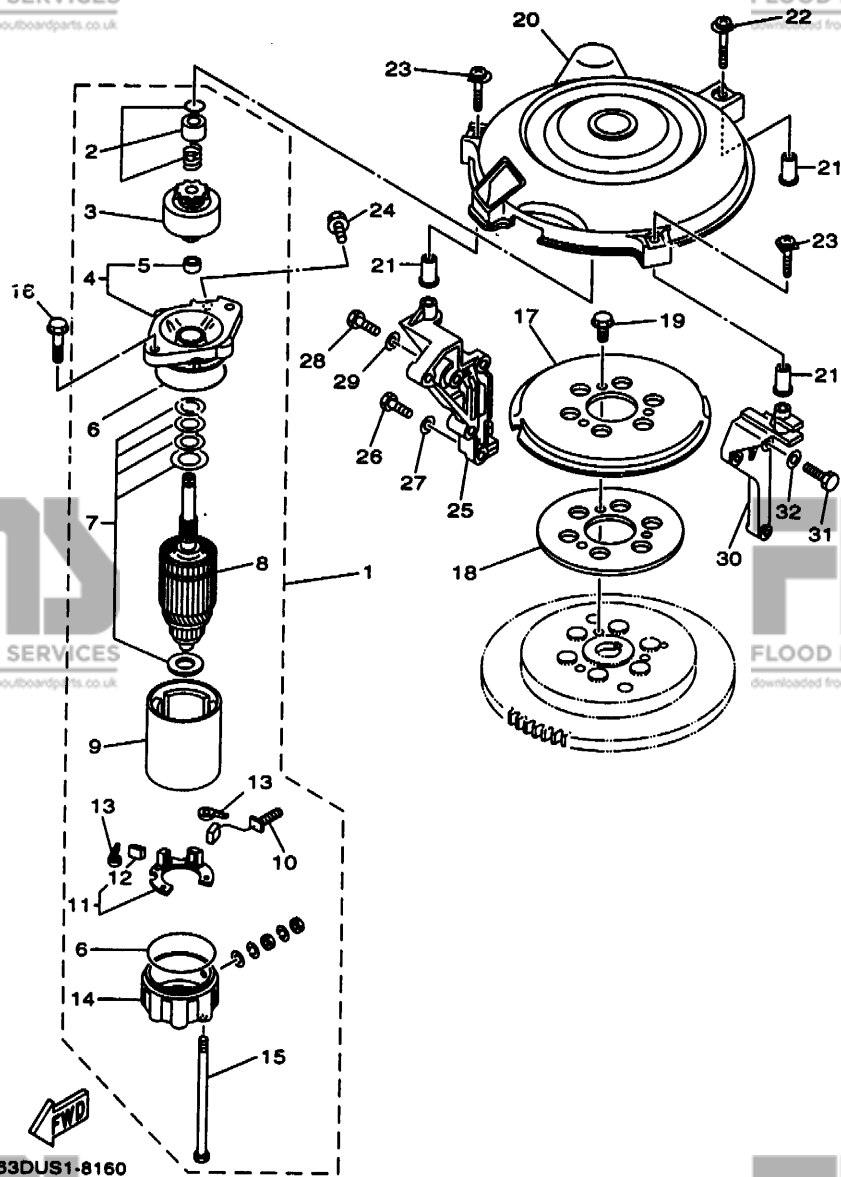
GENERATRICE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-85550-00	ROTOR ASSY	1	UR E
	63D-85550-10	ROTOR CPLT	1	UR M
2	63D-85560-00	BASE ASSY	1	
3	6H4-15359-04-94	ENS. FLASQUE	1	
4	63D-85520-00	.HOUSING, OIL SEAL	1	
5	63D-85533-00	.LOGEMENT, BAGUE D'ETANCHEITE	1	
6	63D-85580-00	.COIL, CHARGE	1	
7	6H4-83354-00	.BOBINE, CHARGE	1	
8	63D-81345-00	.COIL, LIGHTING	1	
9	63D-81345-10	.BOBINE, ECLAIRAGE	1	
10	63D-81345-20	.COIL, PULSER	1	
11	90464-03M15	.BOBINE, PULSEUR	1	
12	53102-23096	.WIRE, EARTH LEAD 1	1	
13	6H4-11545-00	.FIL 1, MASSE	1	
14	90179-16M05	.SCREW, WITH WASHER (M5X12)	6	
15	90201-16M44	.VIS, AVEC RONDELLE (M5X12)	2	
16	6H4-81332-00	.SCREW, WITH WASHER (M6X25)	4	
17	97885-05010	.VIS, AVEC RONDELLE (M6X25)	1	
18	92990-05600	.SCREW, WITH WASHER (M6X30)	1	
19	97513-06518	.VIS, AVEC RONDELLE (M6X30)	3	

B3

FIG. 22 STARTING MOTOR (ELECTRIC START)
FIG. 22 DEMARREUR ELECTRIQUE (DEMARRAGE ELECTRIQUE)

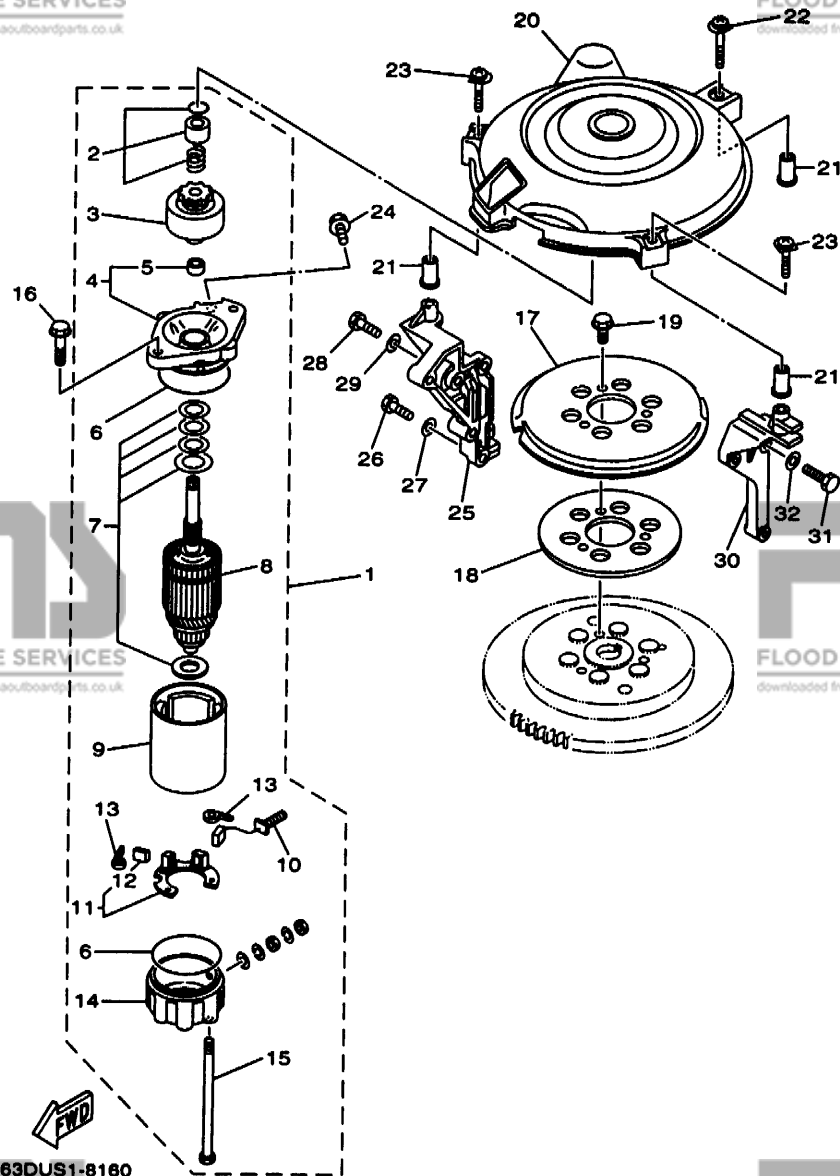


63DUS1-8160

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMAREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMAREUR ELECTRIQUE	1	
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	.METAL, FRONT .METAL, AVANT	1	
6	689-81847-11	.O-RING .JOINT TORIQUE	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	
9	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
10	689-81811-11	.BRUSH 1 .CHARBON 1	1	
11	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
12	689-81812-11	.BRUSH 2 .CHARBON 2	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
14	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
15	689-81826-10	.BOLT .BOULON	2	
16	97513-08230	BOLT, WITH WASHER VIS HEXAGONAL	2	
17	6J8-15723-E1	PULLEY, STARTER POULIE DE DEMAREUR	1	
18	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
19	97513-08214	BOLT, WITH WASHER VIS HEXAGONAL	3	
20	6H4-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	
21	90387-06M65	COLLAR COLLERETTE	3	
22	90159-06M21	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
23	90159-06M22	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
24	97513-08216	BOLT, WITH WASHER VIS HEXAGONAL	1	
25	63D-15771-00-4D	STAY 1 SUPPORT 1	1	
26	97013-08025	BOLT BOULON	2	
27	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
28	97095-06020	BOLT BOULON	1	

B4

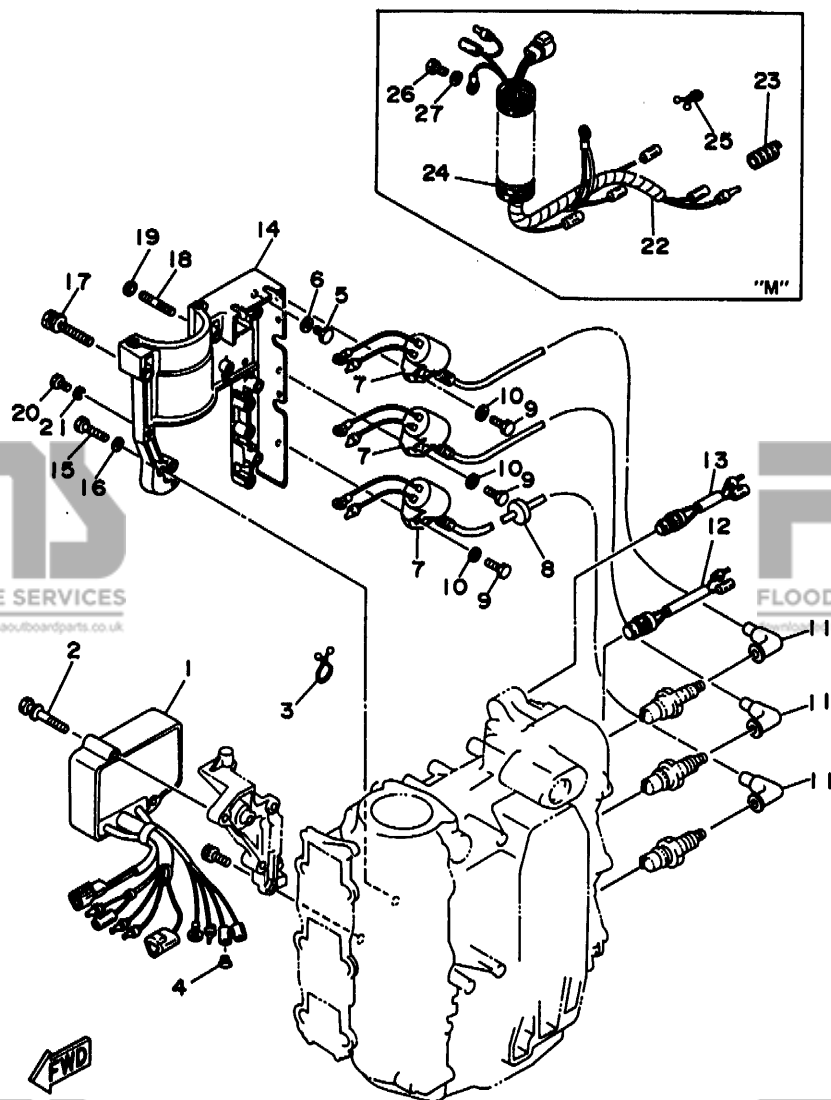
FIG. 22 STARTING MOTOR (ELECTRIC START)
FIG. 22 DEMARREUR ELECTRIQUE (DEMARRAGE ELECTRIQUE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
30	6H4-15772-02-94	STAY 2 SUPPORT 2	1	
31	97095-06025	BOLT BOULON	3	
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	

FIG. 23 ELECTRICAL 1

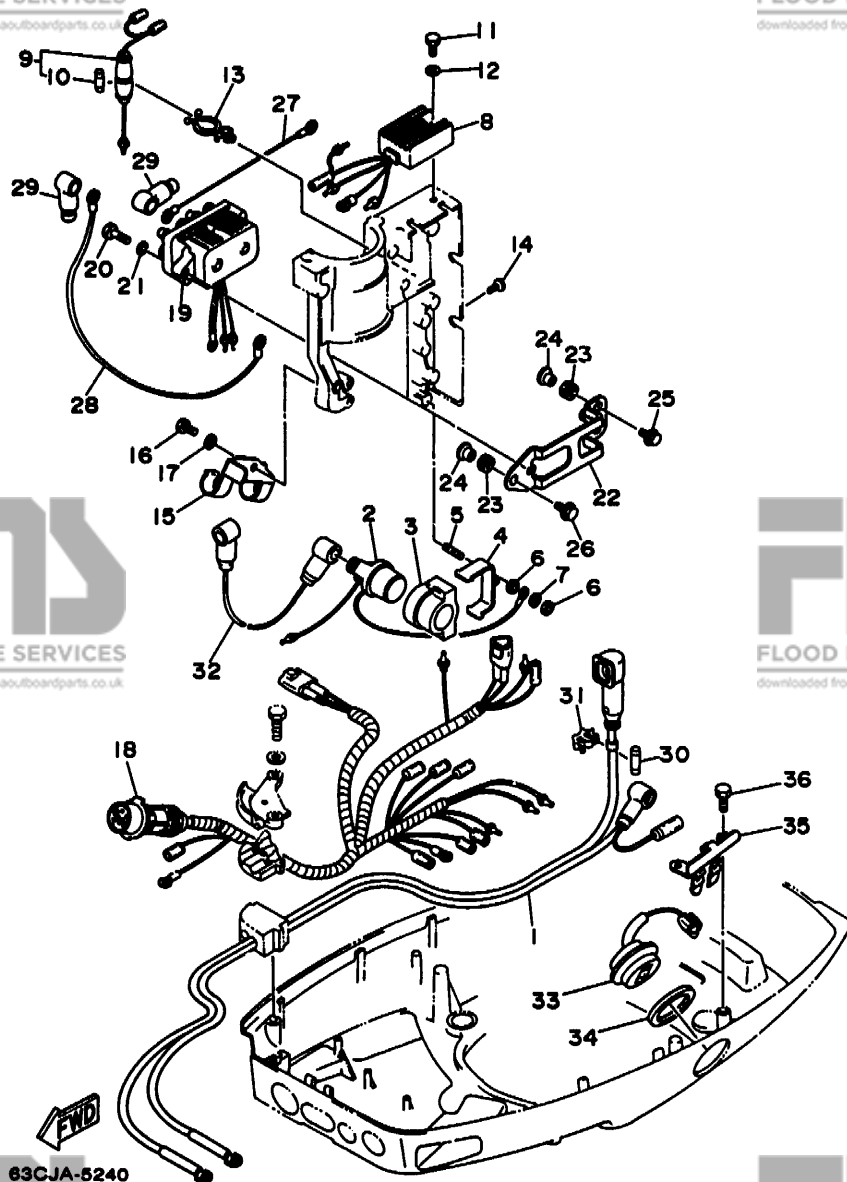
PARTIE ELECTRIQUE 1



REF. NO.	VIC. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
		NO. PIECES	DESCRIPTION	QTE	REMARKS
1		63D-85540-01	C.D.I. UNIT ASSY	1	
2		90119-06M51	BLOC C.D.I.		
3		90464-16039	BOLT, WITH WASHER	2	
4		703-82119-00	BOULON, AVEC RONDELLE	1	
5		97095-06014	CLAMP	1	
6		92990-06600	BRIDE	3	AP
7		6H5-85570-00	COVER, LEAD WIRE	1	
8		90480-25161	GARNITURE, FIL	1	
9		97095-06014	BOLT	1	
10		92990-06600	BOULON	1	
11		6G1-82370-20	WASHER, PLATE	1	
12		689-82560-00	RONDELLE, PLATE	3	
13		6H4-82560-00	IGNITION COIL ASSY	3	
14		6H4-81822-02-98	BOBINE D'ALLUMAGE (ENS.)	1	
15		97095-06030	GROMMET	1	
16		92990-06600	PASSE-FIL	3	
17		97513-08250	BOLT	3	
18		95670-06640	WASHER, PLATE	3	
19		90179-06M24	RONDELLE, PLATE	3	
20		97095-06014	PLUG CAP ASSY	3	
21		92990-06600	ANTIPARASITE	1	
22		63D-82531-00	THERMO SWITCH ASSY	1	
23		90446-10M02	THERMO-CONTACT COMPLET	1	
24		6G1-83557-00	THERMO SWITCH ASSY	1	
25		90464-05M16	THERMO-CONTACT COMPLET	1	
26		97095-06014	BRACKET, STARTING MOTOR	1	E
27		92990-06600	SUPPORT, DEMARREUR ELECTRIQUE	4	E
			BOLT	4	E
			BOULON	1	E
			WASHER, PLATE	1	E
			RONDELLE, PLATE	1	E
			BOLT, WITH WASHER	1	E
			VIS HEXAGONAL	1	E
			BOLT, STUD	1	E
			GOUJON	1	E
			NUT	1	E
			ECROU	2	E
			BOLT	2	E
			BOULON	2	E
			WASHER, PLATE	1	M
			RONDELLE, PLATE	1	M
			WIRE, LEAD	1	M
			FIL	1	M
			HOSE	1	M
			DURITE	1	M
			TUBE	1	M
			TUBE	1	M
			CLAMP	1	M
			BRIDE	1	M
			BOLT	1	M
			BOULON	1	M
			WASHER, PLATE	1	M
			RONDELLE, PLATE	1	M

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B6

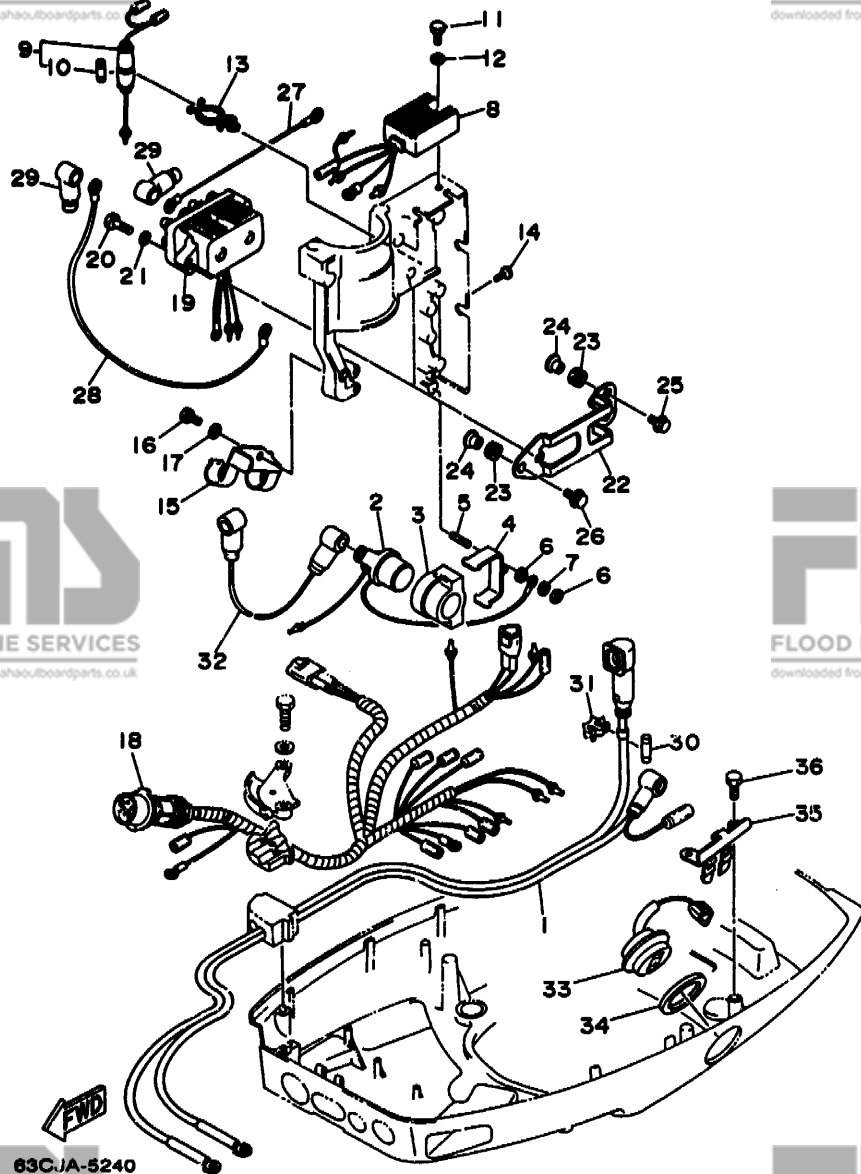


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FIG. 24 ELECTRICAL 2 (ELECTRIC START) PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	
2	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
3	6H4-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
4	6H4-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
5	90116-06M22	BOLT, STUD GOUJON	1	
6	95380-06600	NUT ECROU	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
8	6H2-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
9	6H4-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
10	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
11	97095-06014	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	90464-15M27	CLAMP BRIDE	1	
14	90338-05M11	PLUG PLOT	2	
15	63D-82594-00	CLAMP BRIDE	1	
16	97095-06012	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	63D-82590-20	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR PTT,10P
	63D-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 10P
19	6H1-81950-00	RELAY ASSY RELAIS COMPLET	1	PTT
20	97095-06025	BOLT BOULON	2	PTT
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	PTT
22	6H4-81945-20	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	PTT
23	90480-13M24	GROMMET PASSE-FIL	3	PTT
24	90387-06M05	COLLAR COLLERETTE	3	PTT
25	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	PTT
26	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	PTT
27	6H5-81949-00	WIRE, LEAD FIL	1	PTT

B7

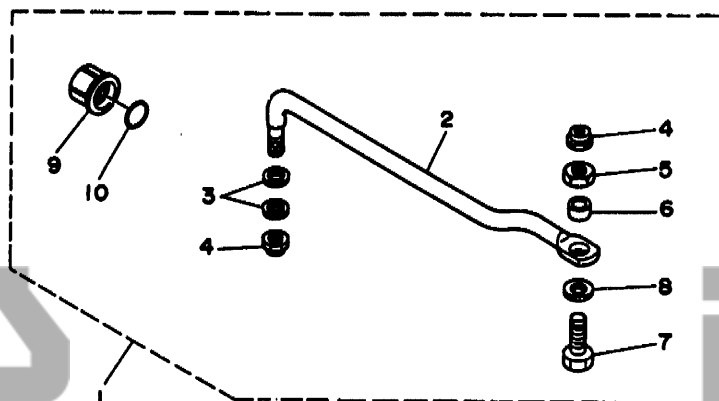


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FIG. 24 ELECTRICAL 2 (ELECTRIC START) PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6H2-81949-11	WIRE, LEAD FIL	1 PTT	
29	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	4 PTT	
30	6H3-82151-00	FUSE FUSTIBLE	1	
31	90464-07M20	CLAMP BRIDE	1	
32	6H4-82117-00	WIRE, LEAD FIL	1	
33	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1 PTT	
34	6E5-82587-00	GASKET JOINT	1 PTT	
35	6R3-83614-00	BRACKET SUPPORT	1 PTT	
36	97095-06016	BOLT BOULON	2 PTT	

FIG. 25 ALTERNATE 1 (STEERING GUIDE ATTACHMENT)
FIG. 25 OPTIONNELLES 1 (FIXATIONS DE DIRECTION)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT	1	
2	63D-61351-00	FIXATIONS DE DIRECTION		
		.ROD, STEERING LINK	1	
		.RENOI DE DIRECTION		
3	90201-10M20	.WASHER, PLATE	2	
		.RONDELLE, PLATE		
4	90185-09M01	.NUT, SELF-LOCKING	2	
		.ECROU, AUTO-BLOCANT		
5	90170-09M03	.NUT	1	
		.ECROU		
6	90387-10M42	.COLLAR	1	
		.COLLERETTE		
7	90101-09M01	.BOLT	1	
		.BOULON		
8	90201-10M63	.WASHER, PLATE	1	
		.RONDELLE, PLATE		
9	6E5-43145-01	.CAP, CLAMP BRACKET	1	
		.CAPUCHON, PRESSE		
10	93210-16275	.O-RING	1	
		.JOINT TORIQUE		

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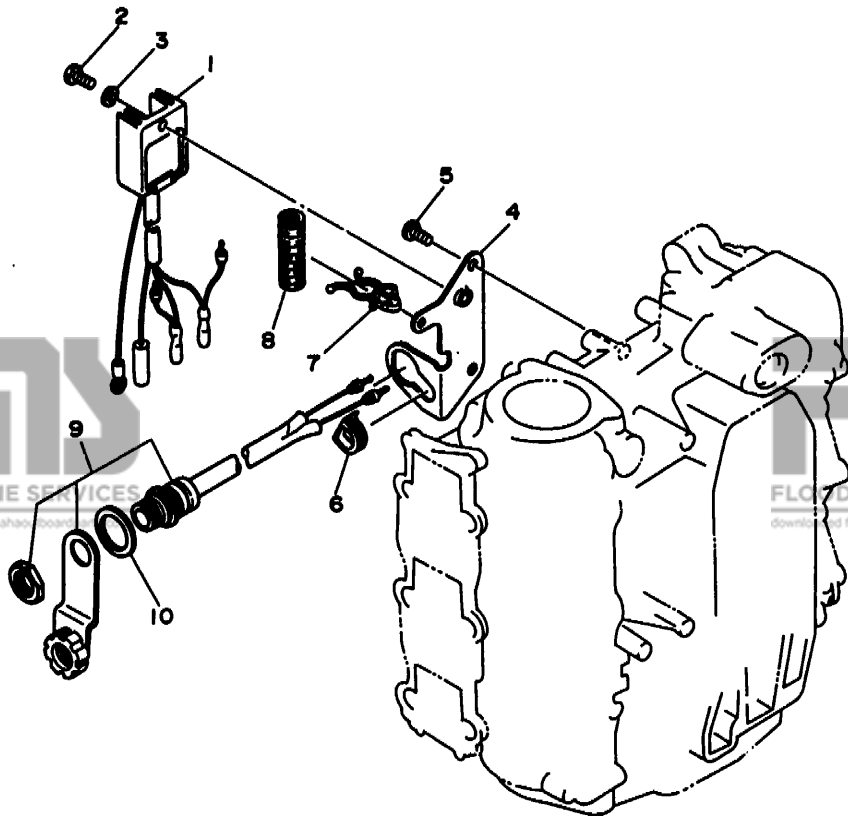
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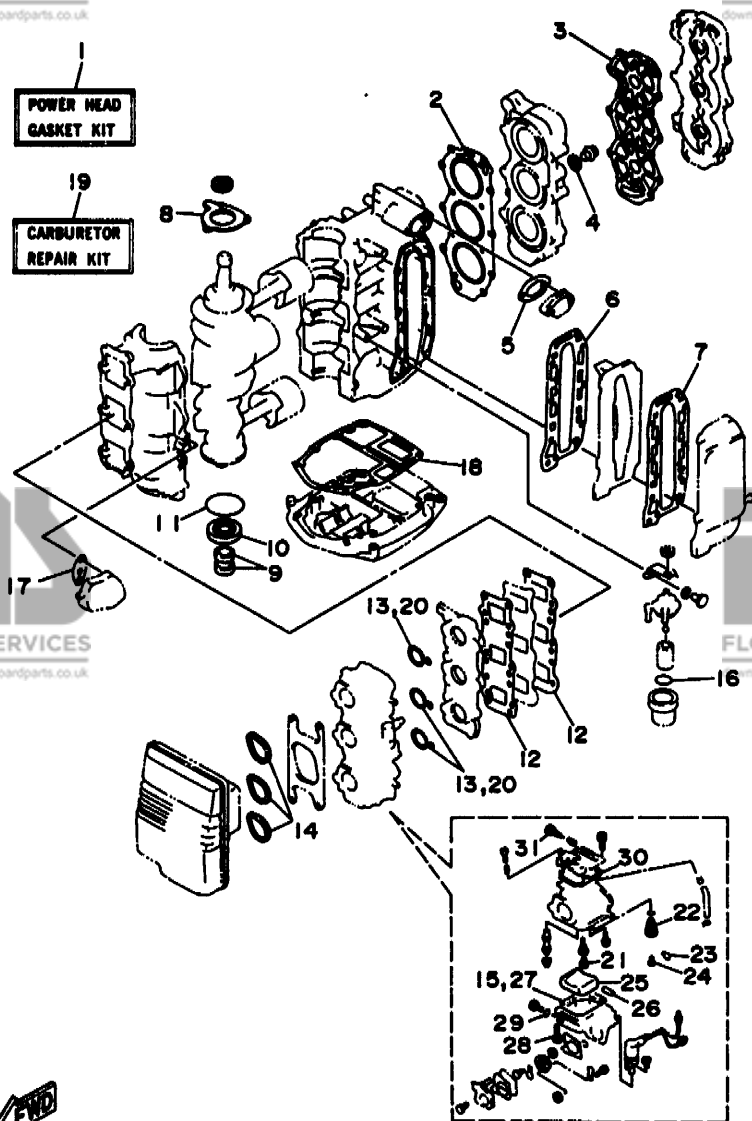
FIG. 26 ALTERNATE 2 (MANUAL START) OPTIONNELLES 2 (DEMARAGE MANUEL)

REF. NO.	SERVICE PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
2	97095-06012	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	6H4-81975-02	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	
5	97013-06012	BOLT BOULON	2	
6	6F5-81922-00	GROMMET OEILLET CAOUTCHOUC	1	
7	90464-12M35	CLAMP BRIDE	1	
8	90440-14M00	PIPE DURITE	1	
9	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	
10	90202-26M45	WASHER, PLATE RONDELLE, PLATE	1	



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C3



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FIG. 27 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	VIC PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	63D-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
3	63D-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
4	90430-14115	.GASKET .JOINT	1	
5	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
9	93104-16M01	.OIL SEAL .JOINT SPY	2	
10	93102-25M28	.OIL SEAL .JOINT SPY	1	
11	93210-57M09	.O-RING .JOINT TORIQUE	1	
12	6H4-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	
13	6H4-14198-01	.GASKET .JOINT	3	
14	6H3-14457-01	.SEAL .JOINT	3	
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	6H4-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	6H4-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6H4-14198-01	.GASKET .JOINT	3	
21	676-14966-00	.CAP .CAPUCHON	3	
22	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	
23	663-14159-00	.CLIP .JONC	3	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
25	6H4-14985-01	.FLOAT .FLOTTEUR	3	
26	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
28	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	

C4

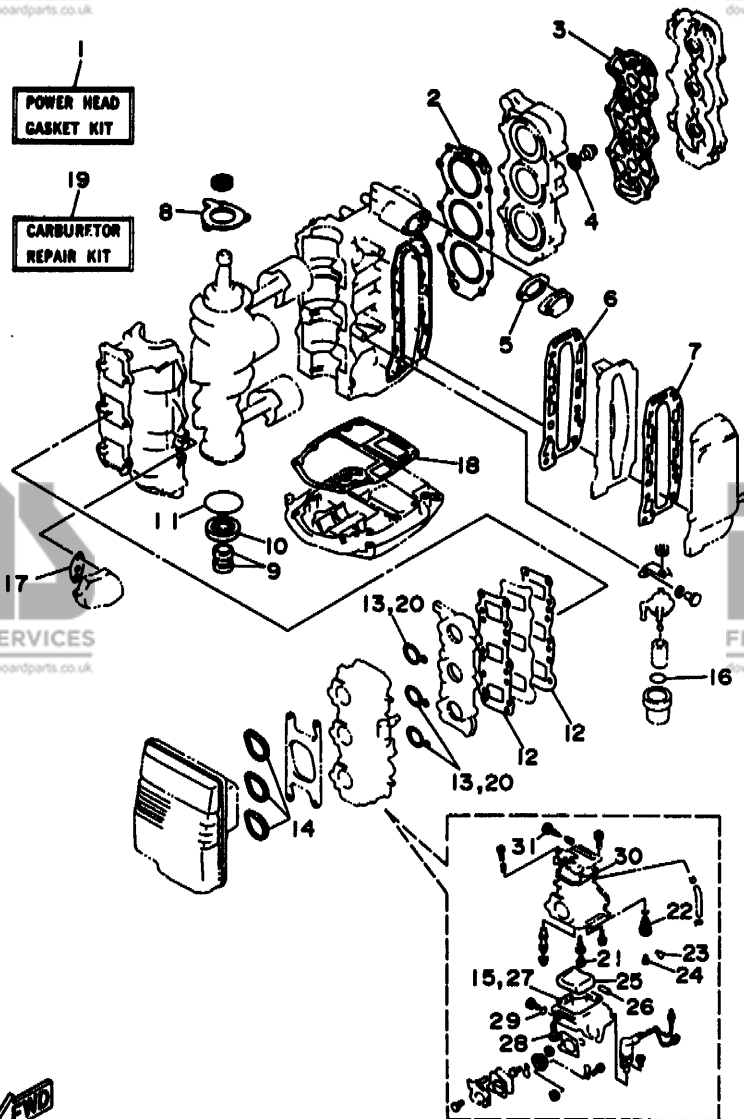


FIG. 27 RÉPARATION KIT 1

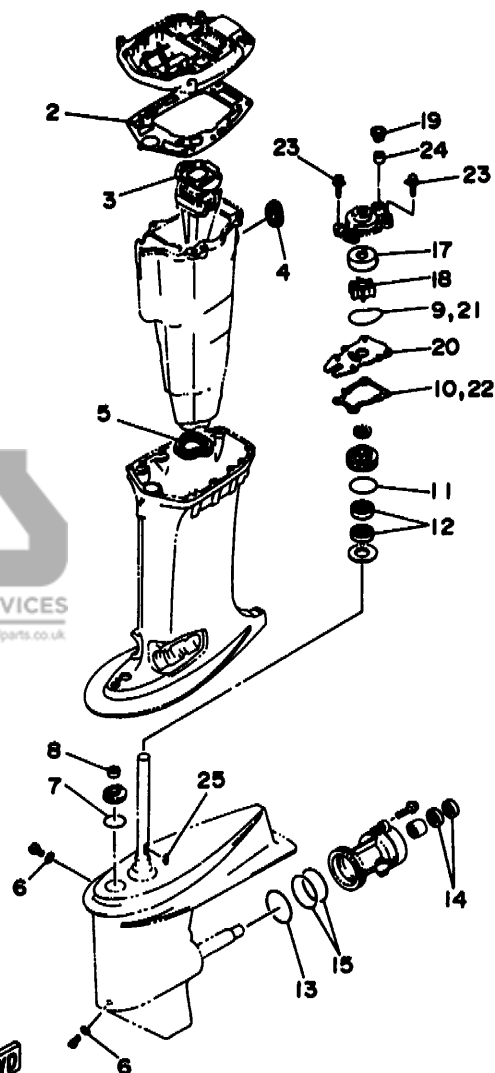
KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-04230	.O-RING .JOINT TORIQUE	3	
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	
31	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	



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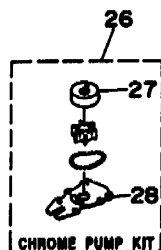


FIG. 28 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	63D-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
4	6H3-45127-00	.SEAL .JOINT	1	
5	63D-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
6	90430-08020	.GASKET .JOINT	2	
7	93210-33MG4	.O-RING .JOINT TORIQUE	1	
8	93106-09014	.OIL SEAL .JOINT SPY	1	
9	93210-59MG7	.O-RING .JOINT TORIQUE	1	
10	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
11	93210-48MG8	.O-RING .JOINT TORIQUE	1	
12	93101-25M57	.OIL SEAL .JOINT SPY	2	
13	93210-69MG6	.O-RING .JOINT TORIQUE	1	
14	93101-22067	.OIL SEAL .JOINT SPY	2	
15	93210-74MG5	.O-RING .JOINT TORIQUE	2	
16	63D-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
17	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
18	6H3-44352-00	.IMPELLER .TURBINE	1	
19	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
20	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
21	93210-59MG7	.O-RING .JOINT TORIQUE	1	
22	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
23	90119-08M15	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
24	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
25	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	63D-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
27	63D-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
28	63D-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	R/F NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
63D-W0001-00	27- 1	6J8-13411-00	6- 27	624-14485-00	1- 4	676-15741-03	7-25	6H4-24413-00	4-39	63D-41632-00	17- 5
63D-W0001-20	28- 1	6J8-13414-00	5-35		1- 6	63D-15746-00	7-44	648-24413-01	8-15	63D-41636-00	17- 7
6H4-W0004-00	3- 2		6-36	63V-14523-00	4- 7	656-15748-00	7-48	6A0-24421-01	8-23	63D-42111-01-4D	16- 3
63D-W0070-10	9-11	6L2-13416-00	5-37	6H4-14548-00	4-10	6F5-15752-00	7- 9	6L5-24421-00	4-38	63D-42115-00	16- 9
63D-W0078-0A	28-26		6-39		27-26	689-15755-01	7-16	650-24431-A0	8-26	664-42119-00	16-55
63D-W0078-01	28-16	63D-13436-40	9-12	679-14555-00	4-25	6H4-15758-01-4D	7- 4		27-17	63D-42121-00-4D	16- 2
63D-W0084-00-4D	16- 1	6H5-13610-00	3- 1	6H4-14567-00	4-31	6H4-15761-00	9- 2	6H3-24434-10	4-42	63D-42126-00	16-44
63D-W0090-10-4D	1- 1	6H4-13621-A1	3- 8	6H2-14578-00	4- 9	6H4-15762-00	7- 7	648-24434-01	8-17	63D-42131-00	16-62
63D-W0090-30-4D	1- 1		27-12	6H4-14590-00	4-27	63D-15770-00	7-47	648-24435-02	8-20	6K5-42137-00	16- 4
6H4-W0093-03	27-19	6H4-13624-01-94	3- 7		27-22	63D-15771-00-4D	7-31	6H3-24452-10	4-29	650-42152-00-94	16-10
656-W2810-02	8-37	6H4-13641-12-94	3- 5	6K5-14592-00	4- 5		22-25	652-24461-00	1- 8	63D-42153-00	16-18
63D-W4434-00	19-30	6H4-13641-30-94	3- 5	63D-14711-00-5B	18-12	6H4-15772-02-94	7-36	6H4-24486-00	4-40	63D-42159-00	16-12
63D-11111-00-94	1-22	6H3-14137-00	4-32	63D-14711-11-5B	18-12		22-30	61N-24521-00	8- 7	6G1-42177-00	16-56
6H4-11119-00	1-18	6H3-14146-10	4-16	692-14923-00	4-26	63D-15774-00	17-28	61N-24560-00	8- 5	63D-42181-00	16-24
63D-11181-A1	1-23	6H4-14146-00	4-16		27-31	6F5-15779-02	7-17	61N-24563-00	8- 6	63D-42510-00-4D	14- 1
	27- 2	6H4-14146-10	4-15	63D-14943-81	4-22	6H4-15787-01	7-15	6H4-24566-01	8- 9	63D-42510-10-4D	14- 1
63D-11191-00-9M	1-26	6H4-14147-00	4-30	676-14943-30	4-22	6A0-15789-00	7- 8	6H4-24633-00	5-27	6J8-42528-00	12-21
63D-11193-AC	1-27		27-30	676-14943-32	4-22	63D-21707-00	6-21	6H5-24633-00	6-29	624-42542-00	5-40
	27- 3	663-14159-00	4-12	676-14943-33	4-22	63D-21707-10	5-21	6H4-24634-00	5-31		6-42
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650-11370-00	1- 3	676-14186-00	4-13	62X-14947-00	4-21	6H3-21735-00	9-15	6H4-41111-00-9M	1-35	62X-42610-30-4D	9- 1
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6H4-11537-01	5- 4	62W-14301-00	4- 1		27-21	6H4-21752-00	6-24		27- 7	6H4-42615-00	9- 3
	6- 4	62X-14301-00	4- 1	6H4-14980-00	4-18	6H1-21757-00	6-31	6H4-41131-01-5B	18-11	6H4-42651-00	9- 4
6H4-11545-00	21-13	63B-14301-00	4- 1		4-18	6H4-21757-00	5-29	6H5-41131-00-5B	18-11	6H4-42652-00	9- 7
63D-11603-00	2-14	63D-14301-00	4- 1	6H4-14980-10	4-18	6J8-21758-00	6-30	6H4-41134-A0	18-24	62X-42677-11	9- 9
63D-11604-00	2-14	62W-14302-00	4- 2	6H4-14984-00	4-17	63D-2176M-00	5-25		28- 3	63D-42677-11	9- 9
63D-11605-00	2-14	62X-14302-00	4- 2		27-15		6-27	63D-41137-01-5B	18- 9	62X-42678-11	9-10
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648-11633-00	2-15	63D-14302-00	4- 2	6H4-14985-01	4-14	6H4-21770-00	5-26	6H4-41217-01	3-24	63D-42681-10	9-19
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6H4-11635-01	2-13	62X-14303-00	4- 3	6H3-14992-00	4-19	1UF-22434-00	15-20		6-16	6H1-42694-00	9-16
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6H4-11641-00	2-17	63D-14303-00	4- 3	6H4-15100-30-94	1- 2	6G1-24304-02	8- 1	6R5-41237-00	5-20	6H4-42711-25-4D	10- 1
6E5-12411-20	1-30	6A0-14325-00	8-24	6H4-15359-04-94	21- 3	6H4-24311-00	8-35		6-20	648-42715-00	17-19
6H4-12413-00-9M	1-31	6H3-14349-00	3-29	6H4-15369-A1	2- 1	6H4-24312-00	8-33	6H4-41241-01	5-15	6H4-42716-00	10-15
61A-12414-A0	1-32		4-33		27- 8	6H4-24313-00	8-32		6-15	63D-42717-00	10-21
	27- 5	63D-14380-00	4-34	6H4-15396-03-5B	2- 2	6H4-24314-00	8-12	6H4-41257-00	3-18	6E5-42724-00	10-16
6H1-13117-01	5- 5	6H4-14406-00	3-11	6H4-15705-00	7-27	6E5-24367-01	10-27	6H4-41259-01	3-21	6H4-42724-00	10-13
	6- 5	6H4-14431-02	3-13	6H4-15710-04-40	7- 1	688-24378-00	8-30	6J8-41262-00	3-22	6H4-42724-20	10-13
6E9-13183-70	5-44	6H4-14431-13	3-13	6H4-15711-02-94	7- 2	692-24410-00	8-14		13-47	6H4-42725-00	10-29
	6-46	6H3-14457-01	3-14	6H4-15714-00	7-19	6H3-24411-10	4-41	661-41262-02	3-19	63D-42725-00	16-28
63D-13200-00	5- 1		27-14	6H4-15717-01	7-21	663-24411-00	8-19	6H4-41271-01	3-20	6H4-42726-00	10-24
	6- 1	6H1-14485-00	3- 6	6H4-15723-01-94	7-39	692-24411-00	8-16	689-41273-00	3-25	6H4-42726-40	10-23
6J8-13411-00	5-35		3- 6	6J8-15723-E1	22-17	6A0-24412-02	8-25	6J8-41274-00	3-23	676-42726-00	10-23

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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6H3-42727-00	10-36	6J8-43627-00	13-11	62X-43864-00	15-24	63D-44341-00	19-31	663-45567-01-12	19-41	63D-48118-00	16-20		
63D-42741-00-4D	10-20	6J8-43631-00	13-27	62X-43865-00	15-31	6H3-44352-00	19-23	663-45567-01-15	19-41	63D-48119-00	16-17		
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	23- 4	63D-85720-00	6-49	90171-16011	20-21	90249-12M27	13-12	90445-07MF1	14-31		5-38		
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	10-39		28-14	93306-305U8	2-10		22-26		18-22		
	11-11	93101-25M57	19-32	93315-32224	19- 3	97075-10040	20- 6	97513-06225	1-29		
	11-51		28-12	93317-22204	19-49	97095-05016	10- 9		1-33		
	16-27	93102-08414	15-81	93332-00001	19- 6	97095-06010	11-10	97513-06235	1-40		
	16-37	93102-23096	21-12	93332-00003	19-40		11-27	97513-06245	17-21		
	16-65	93102-25M28	2- 3	93410-18M02	11-41		11-37	97513-06518	21-19		
	16-67		27-10	93410-28M06	14-10		11-50	97513-08214	22-19		
	17-30	93104-16M01	2- 4	93430-04M03	16-61	97095-06012	18- 2	97513-08216	22-24		
	22-29		27- 9	93430-06M02	7-26		24-16	97513-08230	22-16		
	22-32	93106-09014	19-15		13-22		26- 2	97513-08250	23-17		
	23- 6		28- 8	93430-10M00	13- 9	97095-06014	1-19	97595-06520	3- 9		
	23-10	93210-04228	4-28		13-13		8-10		17-20		
	23-16	93210-04230	4-20	93440-62057	2-11		23- 5	97780-60525	10-22		
	23-21		27-29	93501-04M02	17-17		23-20	97880-05014	3- 3		
	23-27	93210-064A5	15-23	93503-16003	15-18		23-26	97880-05020	15-77		
	24- 7	93210-06519	15-45	93505-32038	15-59		24-11	97880-06014	10-34		