



**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÈCES  
DETACHÉES**

**25V '98 (61R)  
30G '98 (61T)**

**2WS1T-300F1**

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25V'98(61R), 30G'98(61T)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

|                                    |                               |
|------------------------------------|-------------------------------|
| "UR" Use specified parts number.   | "M" Manual start model        |
| "UN" Use as many as needed.        | "E" Electric start model      |
| "AP" Alternate Parts               | "PTT" Power Trim & Tilt model |
| "LM" Local Made                    | "H/T" Hydro Tilt model        |
| (Parts need to be ordered locally) | "M/T" Manual Tilt model       |
| "O/S" Over Size                    | "T.H/D" Tiller Handle model   |

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

### EXAMPLE

CARBURETOR ASSY  
. JET, PILOT  
. NOZZLE, MAIN

4. Number of component for assembly

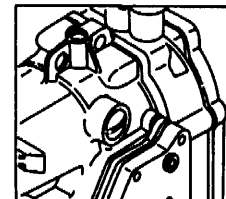
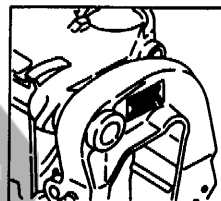
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

### EXAMPLE

| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 6E0-85500-70    | C.D.I. MAGNETO ASSY | 1    |         |
| 6E0-85550-70    | . ROTOR ASSY        | 1    |         |
| 6E0-15723-00-94 | . . PULLY, STARTER  | 1    |         |

## 5. Applicable Serial No. and Color Code

| Engine Serial No. |   |          |   |
|-------------------|---|----------|---|
| 25VMH             | S | : 007275 | ~ |
|                   | L | : 311713 | ~ |
| 25VWC             | S | : 200103 | ~ |
| 30GMH             | S | : 005446 | ~ |
|                   | L | : 311750 | ~ |
| 30GW              | S | : 100593 | ~ |
|                   | L | : 403132 | ~ |
| 30GWC             | S | : 200129 | ~ |



| Color Code | Color Name                  | Abbreviation |
|------------|-----------------------------|--------------|
| 4D         | DARK BLuish GRAY METALLIC 2 | DBNM2        |

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

**25V'98(61R), 30G'98(61T)**

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

## 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

|         |                                                                        |
|---------|------------------------------------------------------------------------|
| "UR"    | Utiliser le numéro des pièces.                                         |
| "UN"    | Utiliser autant que nécessaire.                                        |
| "AP"    | Pièces de substitution                                                 |
| "OS"    | Cote Réparation                                                        |
| "LM"    | Fabrication locale<br>(les pièces doivent être commandées localement.) |
| "M"     | Modèle à démarrage manuel                                              |
| "E"     | Modèle à démarrage électrique                                          |
| "PTT"   | Modèle à assiette et relevage assistés                                 |
| "H/T"   | Modèle à relevage hydraulique                                          |
| "M/T"   | Modèle à relevage manuel                                               |
| "T.H/D" | Modèle à commande par barre franche                                    |

3. Dans ce catalogue, les pièces qui sont formées dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE    ENS CARBURATEUR  
              . GICLEUR, ralenti  
              . PUIXS D'AIGUILLE

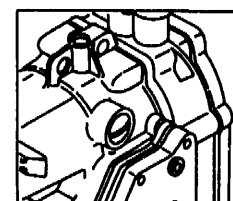
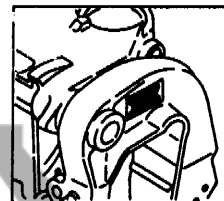
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

| Référence       | Description             | Qté | Remarques |
|-----------------|-------------------------|-----|-----------|
| 6EO-85500-70    | MAGNETO C.D.I CPLT      | 1   |           |
| 6EO-85550-70    | . ROTOR CPLT            | 1   |           |
| 6EO-15723-00-94 | . . POULIE DE DEMARREUR | 1   |           |

5. Applications No de série et code couleur correspondants

| No de série du moteur |            |   |  |
|-----------------------|------------|---|--|
| 25VMH                 | S : 007275 | ~ |  |
|                       | L : 311713 | ~ |  |
| 25VWC                 | S : 200103 | ~ |  |
| 30GMH                 | S : 005446 | ~ |  |
|                       | L : 311750 | ~ |  |
| 30GW                  | S : 100593 | ~ |  |
|                       | L : 403132 | ~ |  |
| 30GWC                 | S : 200129 | ~ |  |



| Code couleur | Nom de couleur             | Abréviation |
|--------------|----------------------------|-------------|
| 4D           | DARK BLUSH GRAY METALLIC 2 | DBNM2       |

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

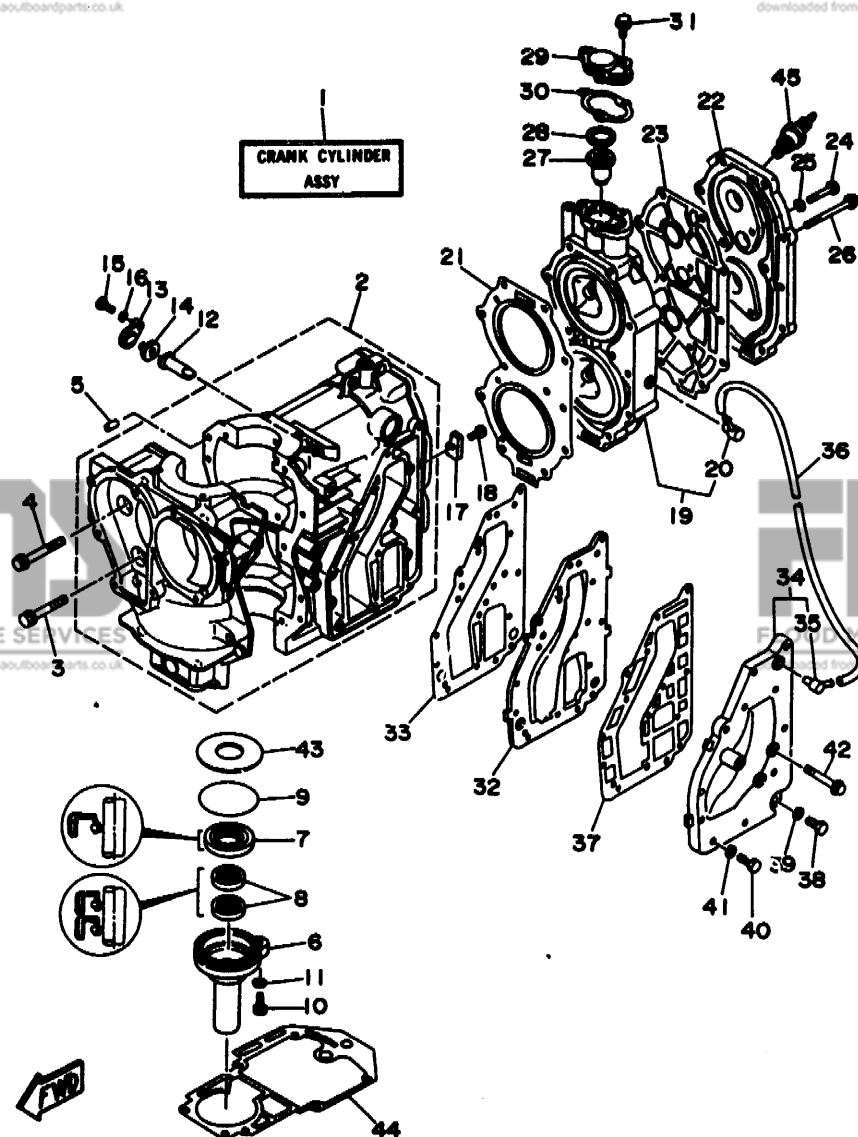
|         |                                                        |         |
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FIG. 1 CYLINDER, CRANKCASE

CYLINDRE, CARTER

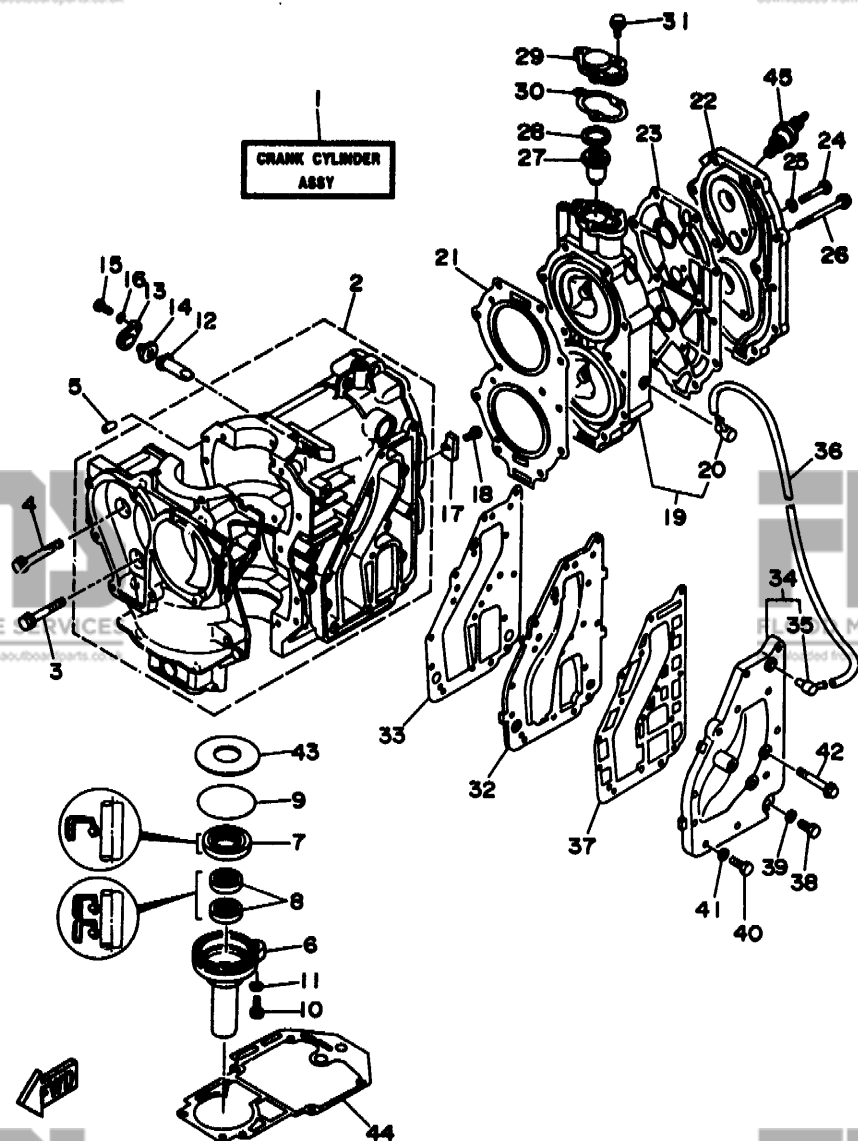


| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                                                          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------------------------------------------|----------|-------------------|
| 1        | 61N-W0090-00-40     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)<br>(REF.NO. 2 ~ 44,<br>FIG. 2, REF.NO. 1 ~ 21) | 1        | UR 25V            |
|          | 61T-W0090-01-40     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)<br>(REF.NO. 2 ~ 44,<br>FIG. 2, REF.NO. 1 ~ 21) | 1        | UR 30G            |
| 2        | 61N-15100-00-94     | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                                                       | 1        |                   |
| 3        | 90119-08M18         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                                                       | 2        |                   |
| 4        | 90119-08M20         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                                                       | 8        |                   |
| 5        | 93606-12019         | PIN, DOWEL<br>GOUILLE                                                                            | 2        |                   |
| 6        | 689-15396-01-5B     | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                                                       | 1        |                   |
| 7        | 93102-25M28         | OIL SEAL<br>JOINT SPY                                                                            | 1        |                   |
| 8        | 93101-16M36         | OIL SEAL<br>JOINT SPY                                                                            | 2        |                   |
| 9        | 93210-57M09         | O-RING<br>JOINT TORIQUE                                                                          | 1        |                   |
| 10       | 97395-06022         | BOLT<br>BOULON                                                                                   | 1        |                   |
| 11       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                                                                 | 1        |                   |
| 12       | 6J8-11325-00        | ANODE<br>ANODE                                                                                   | 1        |                   |
| 13       | 6H3-11327-00-94     | COVER, ANODE<br>COUVERCLE                                                                        | 1        |                   |
| 14       | 6H3-11328-00        | GROMMET, ANODE<br>PASSE-FIL                                                                      | 1        |                   |
| 15       | 97095-06016         | BOLT<br>BOULON                                                                                   | 1        |                   |
| 16       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                                                                 | 1        |                   |
| 17       | 689-11325-00        | ANODE<br>ANODE                                                                                   | 1        |                   |
| 18       | 98780-06020         | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE                                                           | 1        |                   |
| 19       | 61N-11111-01-94     | HEAD, CYLINDER 1<br>CULASSE                                                                      | 1        | UR 25V            |
|          | 61T-11111-01-94     | HEAD, CYLINDER 1<br>CULASSE                                                                      | 1        | UR 30G            |
| 20       | 676-11372-00        | NIPPLE, HOSE<br>RACCORD, TUYAU                                                                   | 1        |                   |
| 21       | 61N-11181-A1        | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1                                                   | 1        |                   |
| 22       | 61N-11191-01-9M     | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1                                                   | 1        |                   |
| 23       | 61T-11193-A0        | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1                                            | 1        |                   |
| 24       | 97313-06022         | BOLT<br>BOULON                                                                                   | 2        |                   |

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER



| REF. NO. | PART NO.        | DESCRIPTION                      | Q'TY | REMARKS            |
|----------|-----------------|----------------------------------|------|--------------------|
|          | NO. PIECES      | DESCRIPTION                      | QTE  | REMARQUES          |
| 25       | 92990-06600     | WASHER, PLATE                    | 2    |                    |
| 26       | 90119-08M29     | RONDELLE, PLATE                  | 11   |                    |
| 27       | 6E5-12411-01    | BOLT, WITH WASHER                | 1    |                    |
| 28       | 90201-21567     | BOULON, AVEC RONDELLE            | 1    |                    |
| 29       | 655-12413-01-9M | THERMOSTAT                       | 1    |                    |
| 30       | 655-12414-A1    | THERMOSTAT                       | 1    |                    |
| 31       | 97595-06520     | WASHER, PLATE                    | 1    |                    |
| 32       | 6K8-41121-00-9M | RONDELLE, PLATE                  | 1    |                    |
| 33       | 6K8-41122-A1    | COVER, THERMOSTAT                | 1    |                    |
| 34       | 61N-41123-00-9M | COUVERCLE, THERMOSTAT            | 1    |                    |
| 35       | 676-11372-00    | GASKET, COVER                    | 1    |                    |
| 36       | 90445-10M41     | JOINT, COUVERCLE                 | 1    |                    |
| 37       | 6K8-41124-A1    | BOLT, WITH WASHER                | 3    |                    |
| 38       | 97095-06025     | VIS HEXAGONAL                    | 1    |                    |
| 39       | 92990-06600     | INNER COVER, EXHAUST             | 1    |                    |
| 40       | 97095-06030     | PLAQUE, ECHAPPEMENT              | 1    |                    |
| 41       | 92990-06600     | GASKET, EXHAUST INNER COVER      | 1    |                    |
| 42       | 90119-06MA0     | JOINT, PLAQUE D'ECHAPPEMENT      | 1    |                    |
| 43       | 90201-50306     | OUTER COVER, EXHAUST             | 1    |                    |
| 44       | 689-45113-A1    | COUVERCLE, ECHAPPEMENT           | 1    |                    |
| 45       | 94702-00271     | NIPPLE, HOSE                     | 1    |                    |
|          | 94702-00217     | RACCORD, TUYAU                   | 1    |                    |
|          | 94702-00247     | HOSE                             | 1    |                    |
|          | 94702-00160     | DURITE                           | 1    |                    |
|          |                 | GASKET, EXHAUST OUTER COVER      | 1    |                    |
|          |                 | JOINT, COUVERCLE D'ECHAPPEMENT   | 1    |                    |
|          |                 | BOLT                             | 1    |                    |
|          |                 | BOULON                           | 1    |                    |
|          |                 | WASHER, PLATE                    | 1    |                    |
|          |                 | RONDELLE, PLATE                  | 11   |                    |
|          |                 | BOLT                             | 11   |                    |
|          |                 | BOULON                           | 11   |                    |
|          |                 | WASHER, PLATE                    | 3    |                    |
|          |                 | RONDELLE, PLATE                  | 3    |                    |
|          |                 | BOLT, WITH WASHER                | 1    |                    |
|          |                 | BOULON, AVEC RONDELLE            | 1    |                    |
|          |                 | WASHER, PLATE                    | 1    |                    |
|          |                 | RONDELLE, PLATE                  | 1    |                    |
|          |                 | GASKET, UPPER CASING             | 1    |                    |
|          |                 | JOINT, TUBE D'ARBRE              | 1    |                    |
|          |                 | PLUG, SPARK (NGK BR7HS-10)       | 2    | UR 25V             |
|          |                 | BOUGIE D'ALLUMAGE (NGK BR7HS-10) | 2    | UR 25V (FOR VOLGA) |
|          |                 | PLUG, SPARK (NGK B7HS-10)        | 2    | UR 25V (FOR VOLGA) |
|          |                 | BOUGIE D'ALLUMAGE (NGK B7HS-10)  | 2    | UR 30G             |
|          |                 | PLUG, SPARK (NGK BR8HS-10)       | 2    | UR 30G             |
|          |                 | BOUGIE D'ALLUMAGE (NGK BR8HS-10) | 2    | UR 30G (FOR VOLGA) |
|          |                 | PLUG, SPARK (NGK B8HS-10)        | 2    | UR 30G (FOR VOLGA) |
|          |                 | BOUGIE D'ALLUMAGE (NGK B8HS-10)  | 2    | UR 30G (FOR VOLGA) |

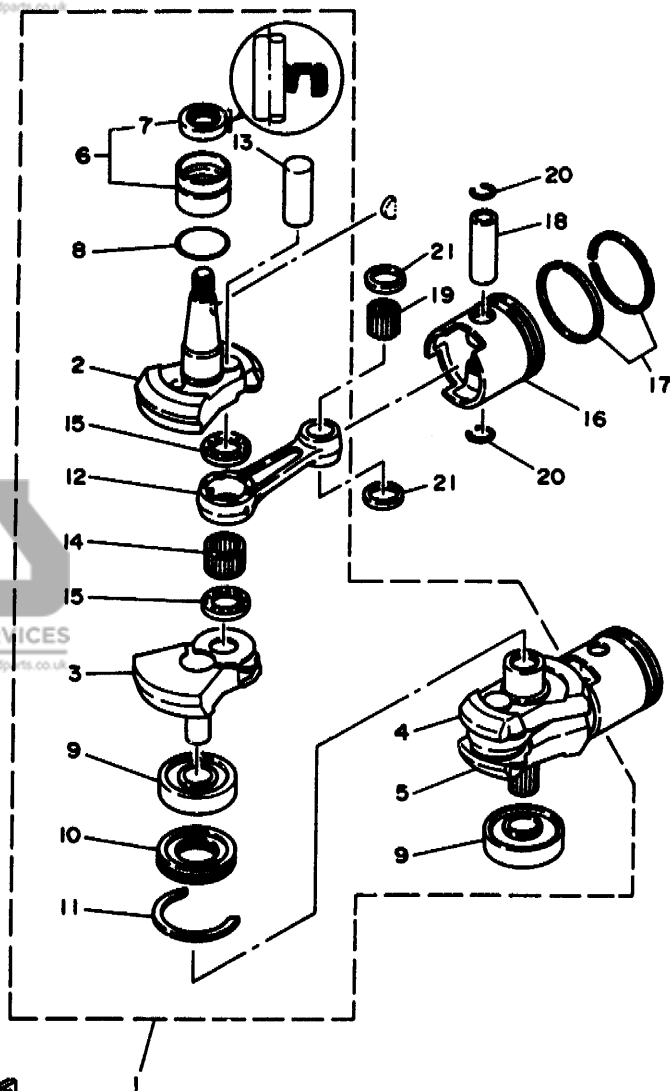


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------|----------|-------------------|
| 1        | 61N-11400-01        | CRANKSHAFT ASSY              | 1        |                   |
| 2        | 61N-11412-01        | VILEBREQUIN COMPLET          | 1        |                   |
| 3        | 61N-11422-00        | .CRANK 1                     | 1        |                   |
| 4        | 61N-11432-00        | .MASSOLOTTE DE VILEBREQUIN 1 | 1        |                   |
| 5        | 51N-11442-00        | .CRANK 2                     | 1        |                   |
| 6        | 93311-632V4         | .MASSOLOTTE DE VILEBREQUIN 2 | 1        |                   |
| 7        | 93102-32M07         | .CRANK 3                     | 1        |                   |
| 8        | 93210-42159         | .MASSOLOTTE DE VILEBREQUIN 3 | 1        |                   |
| 9        | 93306-305U3         | .CRANK 4                     | 1        |                   |
| 10       | 61N-11515-00        | .MASSOLOTTE DE VILEBREQUIN 4 | 1        |                   |
| 11       | 93440-62057         | .BEARING, CYLINDRICAL        | 1        |                   |
| 12       | 689-11651-00        | .ROULEMENT                   | 1        |                   |
| 13       | 689-11681-01        | .OIL SEAL                    | 1        |                   |
| 14       | 93310-624U5         | .JOINT SPY                   | 1        |                   |
| 15       | 90209-24M03         | .O-RING                      | 1        |                   |
| 16       | 61N-11631-00-95     | .JOINT TORIQUE               | 2        |                   |
| 17       | 61N-11603-00        | .BEARING                     | 2        |                   |
| 18       | 61N-11604-00        | .ROULEMENT                   | 2        |                   |
| 19       | 93602-20M02         | .SEAL, LABYRINTH 1           | 1        |                   |
| 20       | 688-11634-00        | .JOINT, LABYRINTHE 1         | 1        |                   |
| 21       | 90201-20M27         | .CIRCLIP                     | 1        |                   |
| 22       | 90201-20M27         | .CIRCLIP                     | 1        |                   |
| 23       | 689-11633-00        | .ROD, CONNECTING             | 2        |                   |
| 24       | 689-11633-00        | .BIELLE NUE                  | 2        |                   |
| 25       | 689-11633-00        | .PIN, CRANK 1                | 2        |                   |
| 26       | 689-11633-00        | .MANETON, VILEBREQUIN 1      | 2        |                   |
| 27       | 689-11633-00        | .BEARING, CYLINDRICAL        | 2        |                   |
| 28       | 689-11633-00        | .ROULEMENT                   | 2        |                   |
| 29       | 689-11633-00        | .WASHER                      | 4        |                   |
| 30       | 689-11633-00        | .RONDELLE                    | 2        |                   |
| 31       | 689-11633-00        | PISTON (STD)                 | 2        |                   |
| 32       | 689-11633-00        | PISTON (STD)                 | 2        |                   |
| 33       | 689-11633-00        | PISTON (0.25MM O/S)          | 2        | AP                |
| 34       | 689-11633-00        | PISTON (0.25MM O/S)          | 2        | AP                |
| 35       | 689-11633-00        | PISTON (0.50MM O/S)          | 2        | AP                |
| 36       | 689-11633-00        | PISTON (0.50MM O/S)          | 2        | AP                |
| 37       | 689-11633-00        | PISTON RING SET (STD)        | 2        |                   |
| 38       | 689-11633-00        | JUE DE SEGMENTS (STD)        | 2        |                   |
| 39       | 689-11633-00        | PISTON RING SET (0.25MM O/S) | 2        | AP                |
| 40       | 689-11633-00        | JUE DE SEGMENTS (0.25MM O/S) | 2        | AP                |
| 41       | 689-11633-00        | PISTON RING SET (0.50MM O/S) | 2        | AP                |
| 42       | 689-11633-00        | JUE DE SEGMENTS (0.50MM O/S) | 2        | AP                |
| 43       | 689-11633-00        | PIN, PISTON                  | 2        |                   |
| 44       | 689-11633-00        | AXE, PISTON                  | 2        |                   |
| 45       | 689-11633-00        | PIN, DOWEL                   | 68       |                   |
| 46       | 689-11633-00        | GOIJON                       | 68       |                   |
| 47       | 689-11633-00        | CLIP, PISTON PIN             | 4        |                   |
| 48       | 689-11633-00        | AGRAFE, AXE DE PISTON        | 4        |                   |
| 49       | 689-11633-00        | WASHER, PLATE                | 4        |                   |
| 50       | 689-11633-00        | RONDELLE, PLATE              | 4        |                   |

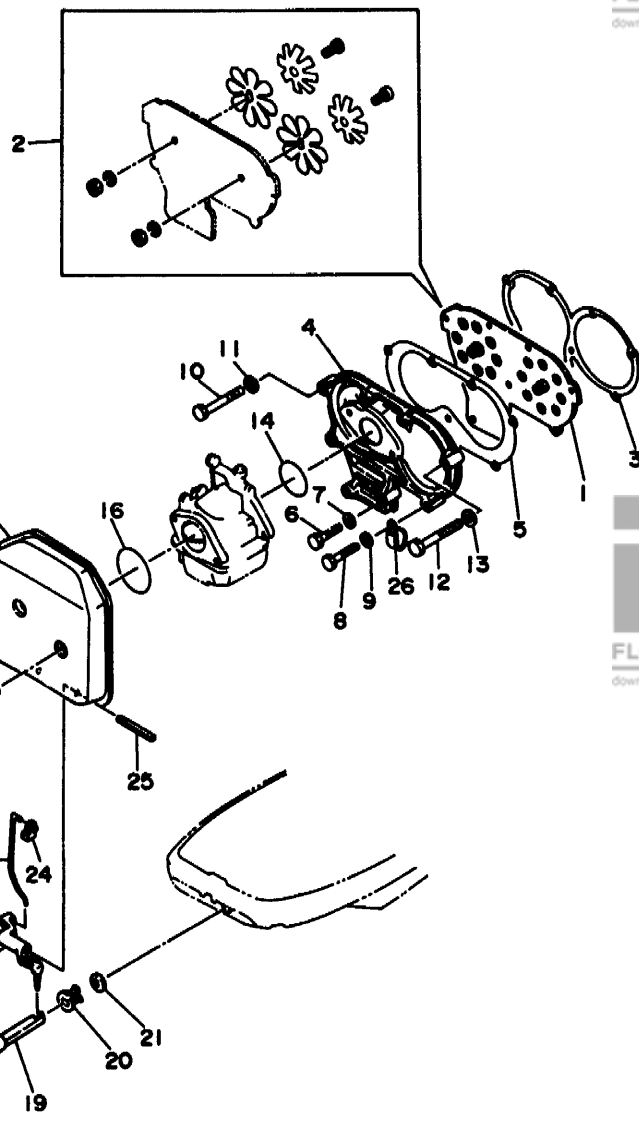


FIG. 3 INTAKE

ADMISSION

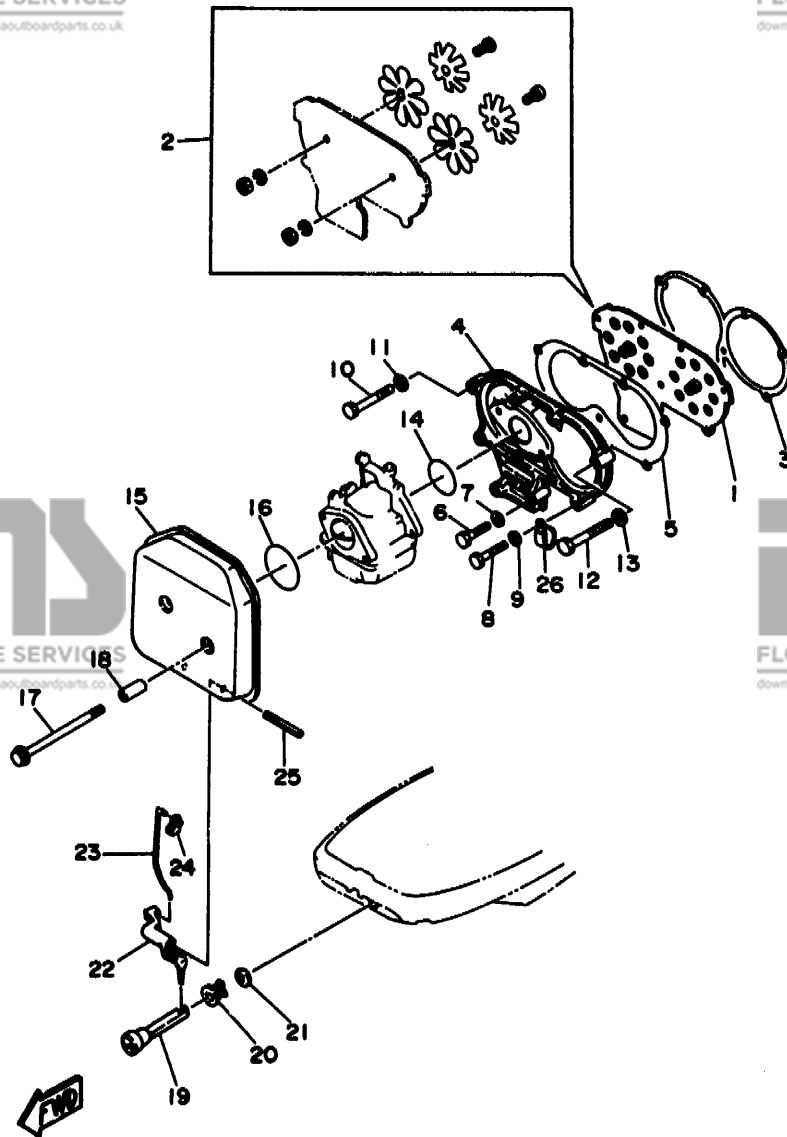
| REF. NO. | RV PART NO.     | DESCRIPTION                | Q'TY | REMARKS                    |
|----------|-----------------|----------------------------|------|----------------------------|
| NO.      | NO. PIECES      | DESCRIPTION                | QTE  | REMARKS                    |
| 1        | 61N-13610-00    | REED VALVE ASSY            | 1    | UR 25V                     |
|          | 689-13610-01    | CLAPET COMPLET             |      |                            |
|          |                 | REED VALVE ASSY            | 1    | UR 30G                     |
|          |                 | CLAPET COMPLET             |      |                            |
| 2        | 689-W0004-00    | .REED SET                  | 1    |                            |
|          |                 | .JEU DE CLAPETS            |      |                            |
| 3        | 648-13621-A1    | GASKET, VALVE SEAT         | 1    |                            |
|          |                 | JOINT, SIEGE DE CLAPET     |      |                            |
| 4        | 61N-13641-00-94 | MANIFOLD 1                 | 1    |                            |
|          |                 | TUBULURE 1                 |      |                            |
| 5        | 648-13645-A0    | GASKET, MANIFOLD 1         | 1    |                            |
|          |                 | JOINT, TUBULURE 1          |      |                            |
| 6        | 97095-06025     | BOLT                       | 2    |                            |
|          |                 | BOULON                     |      |                            |
| 7        | 92990-06600     | WASHER, PLATE              | 2    |                            |
|          |                 | RONDELLE, PLATE            |      |                            |
| 8        | 97014-06035     | BOLT                       | 6    | UR                         |
|          |                 | BOULON                     |      |                            |
|          | 97014-06035     | BOLT                       | 7    | UR 25VMH/30GMH (FOR VOLGA) |
|          |                 | BOULON                     |      |                            |
| 9        | 92990-06600     | WASHER, PLATE              | 6    | UR                         |
|          |                 | RONDELLE, PLATE            |      |                            |
|          | 92990-06600     | WASHER, PLATE              | 7    | UR 25VMH/30GMH (FOR VOLGA) |
|          |                 | RONDELLE, PLATE            |      |                            |
| 10       | 97013-06045     | BOLT                       | 1    | 25VMH/30GMH (EXCEPT VOLGA) |
|          |                 | BOULON                     |      |                            |
| 11       | 92990-06600     | WASHER, PLATE              | 1    | 25VMH/30GMH (EXCEPT VOLGA) |
|          |                 | RONDELLE, PLATE            |      |                            |
| 12       | 97313-06050     | BOLT                       | 1    | 25VMH/30GMH (EXCEPT VOLGA) |
|          |                 | BOULON                     |      |                            |
| 13       | 92990-06600     | WASHER, PLATE              | 1    | 25VMH/30GMH (EXCEPT VOLGA) |
|          |                 | RONDELLE, PLATE            |      |                            |
| 14       | 61N-14198-00    | GASKET                     | 1    |                            |
|          |                 | JOINT                      |      |                            |
| 15       | 61N-14440-00    | SILENCER ASSY, INTAKE      | 1    |                            |
|          |                 | SIENCIEUX D'ADMISSION      |      |                            |
| 16       | 93210-40659     | O-RING                     | 1    |                            |
|          |                 | JOINT TORIQUE              |      |                            |
| 17       | 90119-06M94     | BOLT, WITH WASHER          | 2    |                            |
|          |                 | BOULON, AVEC RONDELLE      |      |                            |
| 18       | 90387-06M26     | COLLAR                     | 2    |                            |
|          |                 | COLLERETTE                 |      |                            |
| 19       | 682-41271-00    | KNOB, CHOKE                | 1    |                            |
|          |                 | BOUTON DE STARTER          |      |                            |
| 20       | 689-41273-00    | GROMMET                    | 1    |                            |
|          |                 | PASSE-FIL                  |      |                            |
| 21       | 6J8-41274-00    | GROMMET 2                  | 1    |                            |
|          |                 | PASSE-FIL 2                |      |                            |
| 22       | 689-41252-01    | LEVER, CHOKE 1             | 1    |                            |
|          |                 | LEVIER 1                   |      |                            |
| 23       | 61N-41256-00    | ROD, CHOKE 1               | 1    |                            |
|          |                 | TRINGLE 1, STARTER         |      |                            |
| 24       | 661-41262-02    | JOINT, CHOKE LEVER         | 1    |                            |
|          |                 | RACCORD, LEVIER DE STARTER |      |                            |
| 25       | 91690-40048     | PIN, SPRING                | 1    |                            |
|          |                 | AGRAFFE                    |      |                            |

B2

FIG. 3 INTAKE

ADMISSION

| REF. NO. | PART NO.    | DESCRIPTION | Q'TY | REMARKS |
|----------|-------------|-------------|------|---------|
|          | NO. PIECES  | DESCRIPTION | QTE  | REMARKS |
| 26       | 90465-08M51 | CLAMP BRIDE | 1    |         |



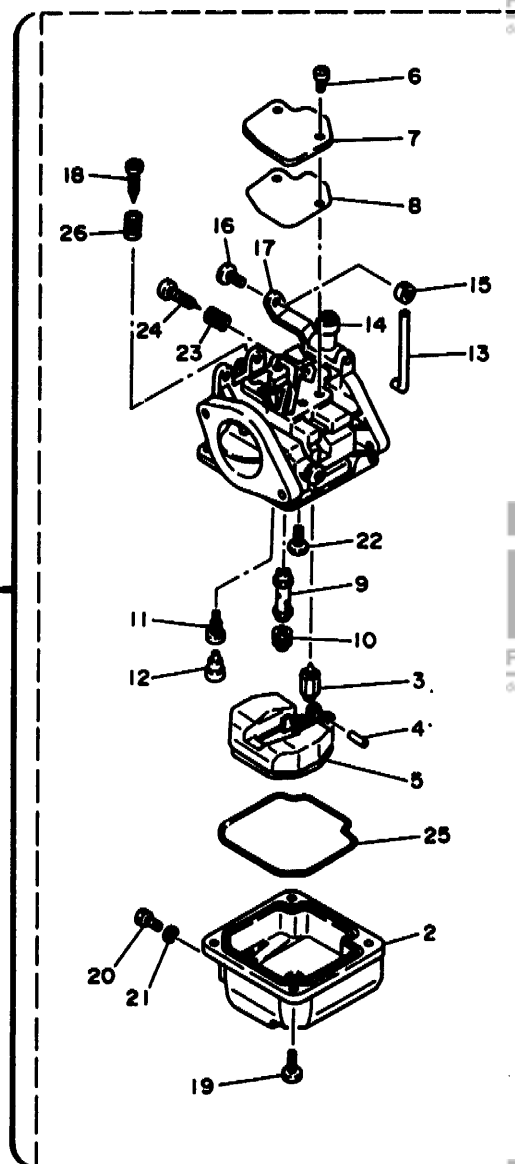
B3

5

25V/306

FIG. 4 CARBURETOR

## CARBURATEUR



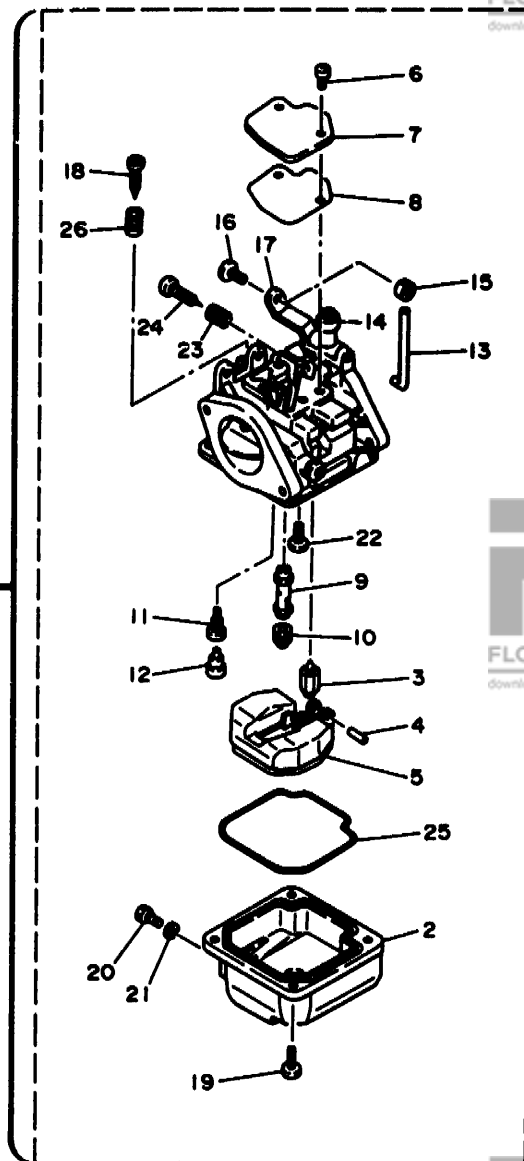
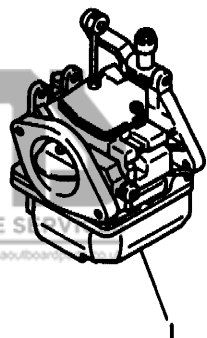
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------|----------|-------------------|
| 1        | 61N-14301-02        | CARBURETOR ASSY 1              | 1        | UR 25V            |
|          | 61T-14301-01        | CARBURETEUR COMPLET 1          | 1        | UR 30G            |
| 2        | 61N-14381-00        | CARBURETOR ASSY 1              | 1        |                   |
|          |                     | CARBURETEUR COMPLET 1          | 1        |                   |
|          |                     | .BODY, FLOAT CHAMBER           | 1        |                   |
|          |                     | .CORPS, CUVE DE FLOTTEUR       | 1        |                   |
| 3        | 61N-14392-00        | .VALVE, NEEDLE                 | 1        |                   |
|          |                     | .POINTEAU                      | 1        |                   |
| 4        | 6E5-14386-01        | .PIN, FLOAT                    | 1        |                   |
|          |                     | .AXE, FLOTTEUR                 | 1        |                   |
| 5        | 6L2-14385-00        | .FLOAT                         | 1        |                   |
|          |                     | .FLOTTEUR                      | 1        |                   |
| 6        | 97980-04110         | .SCREW, WITH WASHER            | 2        |                   |
|          |                     | .VIS, AVEC RONDELLE            | 2        |                   |
| 7        | 6L2-14157-00        | .COVER, MIXING                 | 1        |                   |
|          |                     | .COUVERCLE DE CHAMBRE          | 1        |                   |
| 8        | 6L2-14399-00        | .GASKET                        | 1        |                   |
|          |                     | .JOINT                         | 1        |                   |
| 9        | 61N-14341-00        | .NOZZLE, MAIN                  | 1        | UR 25V            |
|          |                     | .PUITS D'AIGUILLE              | 1        |                   |
|          | 61T-14341-00        | .NOZZLE, MAIN                  | 1        | UR 30G            |
|          |                     | .PUITS D'AIGUILLE              | 1        |                   |
| 10       | 61N-14343-63        | .JET, MAIN (#125)              | 1        | UR 25V            |
|          |                     | .GICLEUR, PRINCIPAL (#125)     | 1        |                   |
|          | 61N-14343-65        | .JET, MAIN (#130)              | 1        | UR 30G            |
|          |                     | .GICLEUR, PRINCIPAL (#130)     | 1        |                   |
| 11       | 6L2-14342-32        | .JET, PILOT (# 64)             | 1        |                   |
|          |                     | .GICLEUR, RALENTI (# 64)       | 1        |                   |
| 12       | 50M-14355-00        | .PLUG                          | 1        |                   |
|          |                     | .PLOT                          | 1        |                   |
| 13       | 6J0-14379-10        | .ROD, STARTER                  | 1        |                   |
|          |                     | .TRINGLE, STARTER              | 1        |                   |
| 14       | 626-42658-00        | .BUSHING                       | 1        |                   |
|          |                     | .COUSSINET                     | 1        |                   |
| 15       | 677-41226-00        | .END, THROTTLE LEVER           | 1        |                   |
|          |                     | .RACCORD, LEVIER D'ACCELERATIO | 1        |                   |
| 16       | 677-14327-01        | .SCREW                         | 1        |                   |
|          |                     | .VIS                           | 1        |                   |
| 17       | 61N-41216-00        | .SHEAVE SHAFT, ACCEL. LINK     | 1        |                   |
|          |                     | .AXE DE POULIE                 | 1        |                   |
| 18       | 664-14321-01        | .SCREW, THROTTLE               | 1        |                   |
|          |                     | .VIS, ACCELERATEUR             | 1        |                   |
| 19       | 97980-04112         | .SCREW, WITH WASHER            | 4        |                   |
|          |                     | .VIS, AVEC RONDELLE            | 4        |                   |
| 20       | 677-14383-01        | .SCREW, DRAIN                  | 1        |                   |
|          |                     | .BOUCHON, PURGE                | 1        |                   |
| 21       | 6L2-14398-00        | .GASKET                        | 1        |                   |
|          |                     | .JOINT                         | 1        |                   |
| 22       | 98980-04006         | .SCREW, BIND                   | 2        |                   |
|          |                     | .VIS                           | 2        |                   |
| 23       | 646-14212-01        | .SPRING, PILOT ADJUSTING       | 1        |                   |
|          |                     | .RESSORT, VIS DE RALENTI       | 1        |                   |
| 24       | 61N-14323-00        | .SCREW, AIR ADJUSTING          | 1        |                   |
|          |                     | .VIS DE DOSEUR D'AIR           | 1        |                   |
| 25       | 6L2-14384-00        | .GASKET, FLOAT CHAMBER         | 1        |                   |
|          |                     | .JOINT, CUVE DE FLOTTEUR       | 1        |                   |

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FIG. 4 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|----------|-------------------|
| 26       | 61N-14212-00        | .SPRING, PILOT ADJUSTING<br>.RESSORT, VIS DE RALENTI | 1        |                   |



**B5**

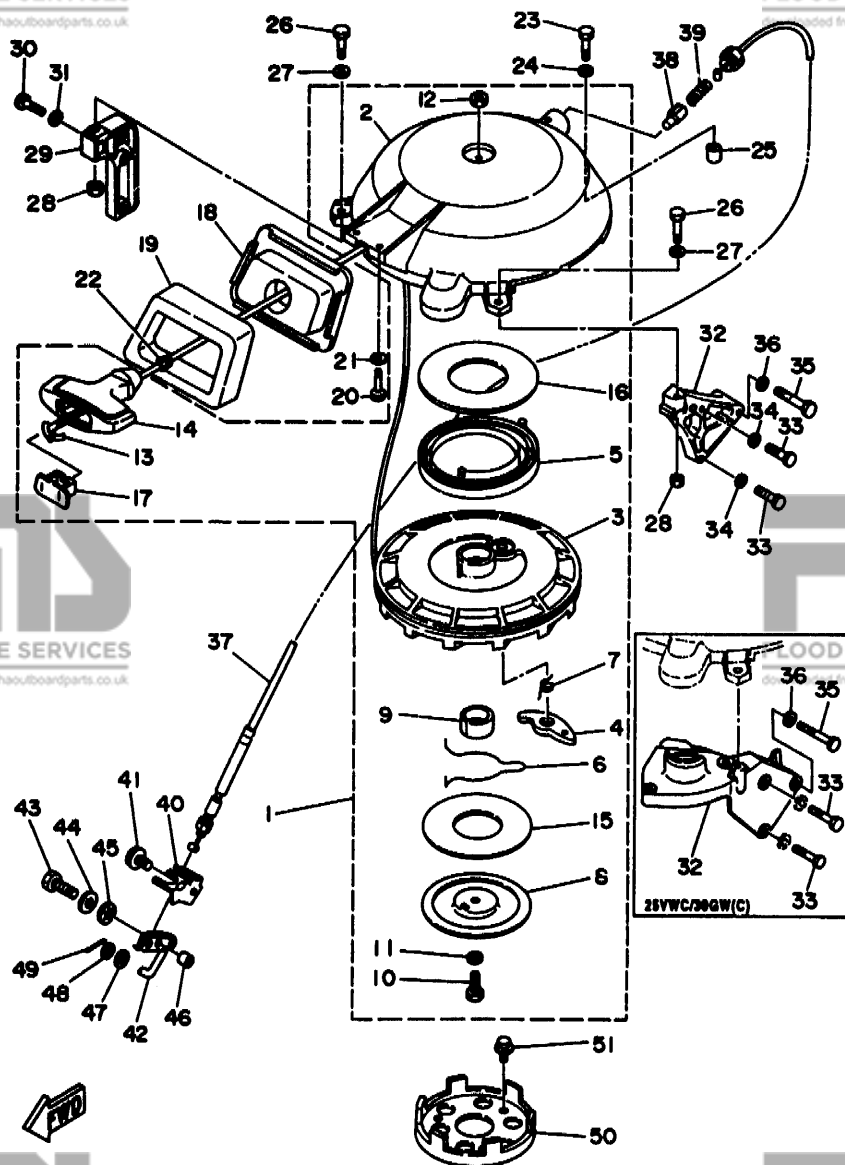


FIG. 5 STARTER

DEMARREUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------|----------|-------------------|
| 1        | 61N-W1571-11        | STARTER ASSY<br>DEMARREUR COMPLET                      | 1        |                   |
| 2        | 61N-15711-10        | CASE, STARTER<br>.CARTER DE DEMARREUR                  | 1        |                   |
| 3        | 6G0-15714-01        | DRUM, SHEAVE<br>.TAMBOUR, POULIE                       | 1        |                   |
| 4        | 6F5-15741-01        | PAWL, DRIVE<br>.CLIQUET, ENTRAINEMENT                  | 1        |                   |
| 5        | 6F5-15713-01        | SPRING, STARTER<br>.RESSORT DE DEMARREUR               | 1        |                   |
| 6        | 61N-15715-00        | SPRING, DRIVE PLATE<br>.RESSORT, PLAQUE D'ENTRAINEMENT | 1        |                   |
| 7        | 61N-15734-00        | SPRING, RETURN<br>.RESSORT, RAPPEL                     | 1        |                   |
| 8        | 6F5-15716-01        | PLATE, DRIVE<br>.PLAQUE, ENTRAINEMENT                  | 1        |                   |
| 9        | 6G0-15754-00        | BUSH 2<br>.BAGUE 2                                     | 1        |                   |
| 10       | 97013-08030         | BOLT<br>.BOULON                                        | 1        |                   |
| 11       | 6F5-15726-01        | WASHER, FLAT<br>.RONDELLE, PLATE                       | 1        |                   |
| 12       | 95304-08700         | NUT<br>.ECROU                                          | 1        |                   |
| 13       | *                   | WIRE (L:1900MM)<br>.FIL (L:1900MM)                     | 1        |                   |
| 14       | 689-15755-01        | HANDLE, STARTER<br>.POIGNEE, DE DEMARREUR              | 1        |                   |
| 15       | 6F5-15764-00        | COLLAR 1<br>.COLLERETTE 1                              | 1        |                   |
| 16       | 6F5-15739-00        | WASHER, THRUST<br>.RONDELLE, DE BUTEE                  | 1        |                   |
| 17       | 6F5-15779-02        | COVER<br>.COUVERCLE                                    | 1        |                   |
| 18       | 61N-15758-00-4D     | GUIDE, ROPE<br>GUIDE DE CABLE                          | 1        |                   |
| 19       | 61N-15762-00        | SEAL, RUBBER 2<br>JOINT CAOUTCHOUC 2                   | 1        |                   |
| 20       | 97095-06016         | BOLT<br>BOULON                                         | 2        |                   |
| 21       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                       | 2        |                   |
| 22       | 6A0-15789-00        | DAMPER<br>AMORTISSEUR                                  | 1        |                   |
| 23       | 97095-06035         | BOLT<br>BOULON                                         | 1        |                   |
| 24       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                       | 1        |                   |
| 25       | 99530-10014         | PIN, DOWEL<br>GOUJON, D'ASSEMBLAGE                     | 1        |                   |

\* CUT FROM 50M ROLLS, PARTS NO.90890-44373, CUTTING LENGTH 1.9M.

\* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M.

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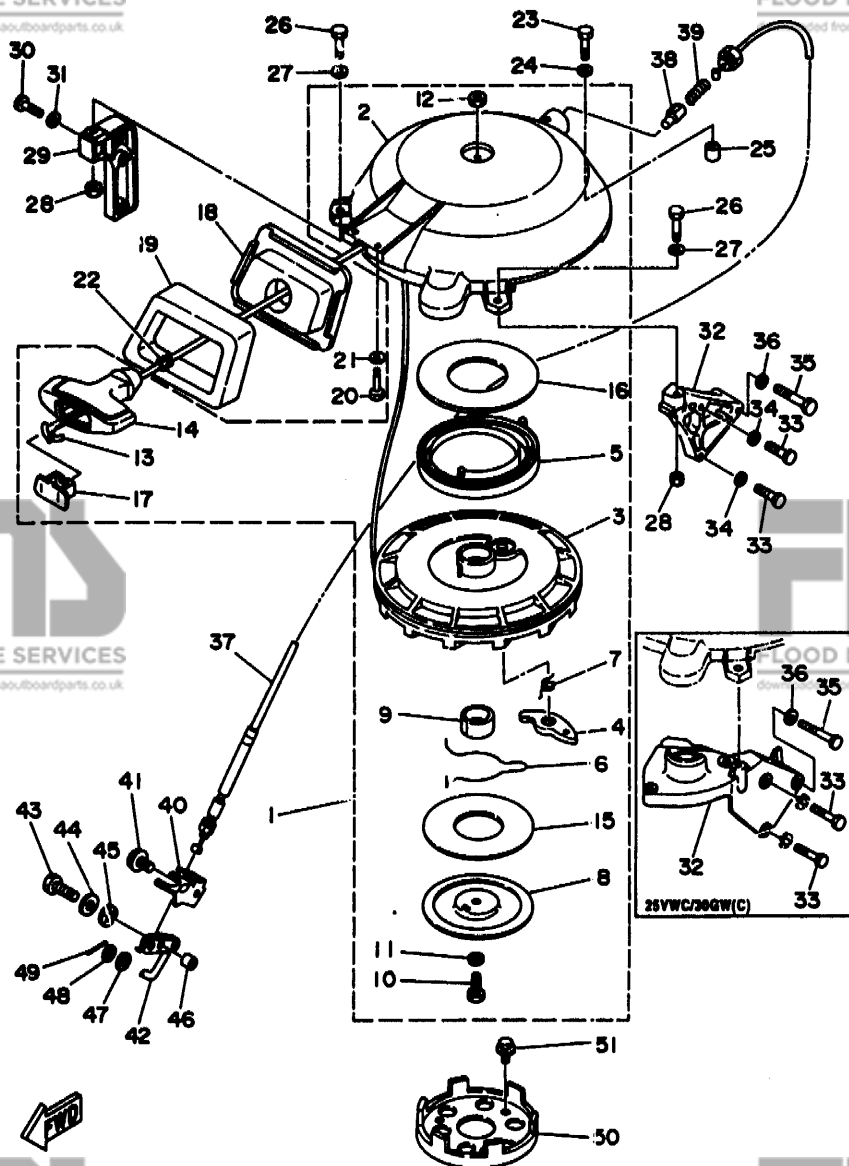


FIG. 5 STARTER

DEMARREUR

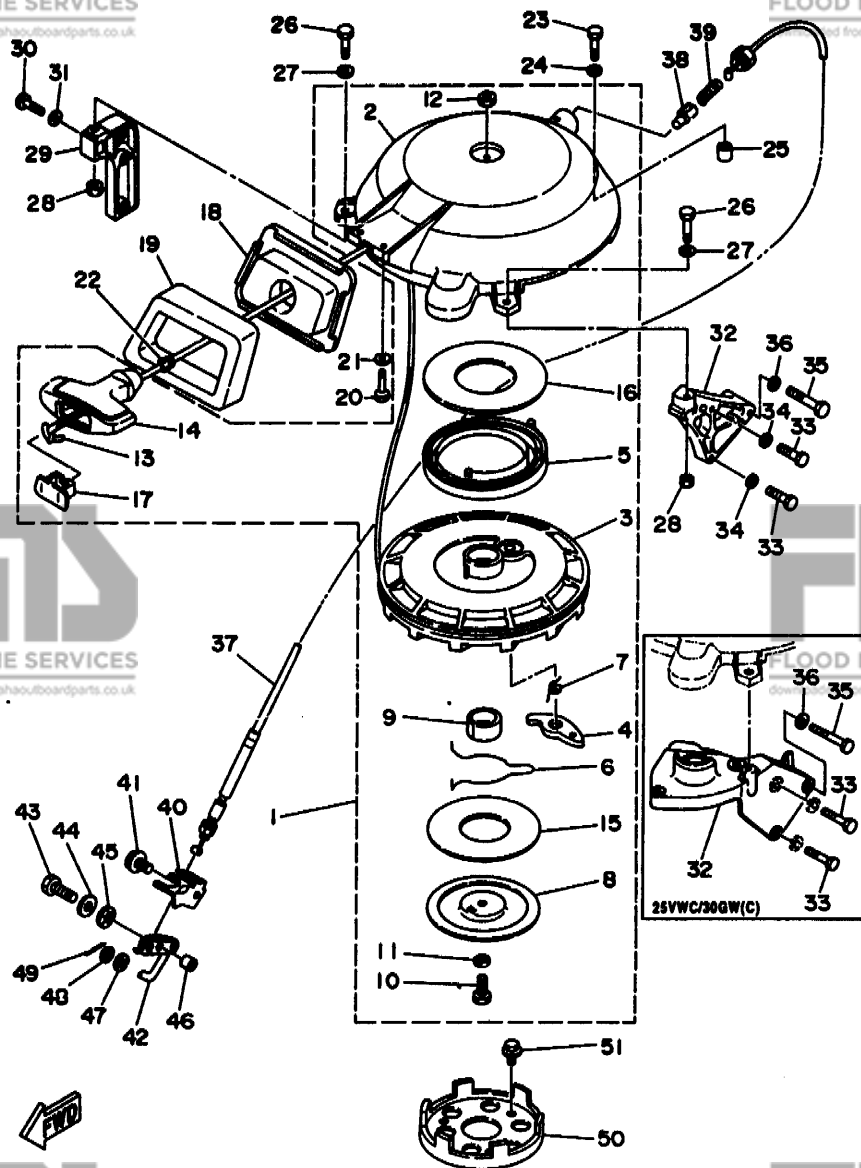
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                         | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------|----------|-------------------|
| 26       | 97095-06035         | BOLT BOULON                                     | 2        |                   |
| 27       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                   | 2        |                   |
| 28       | 95380-06600         | NUT ECROU                                       | 2        | UR 25VMH/30GMH    |
|          | 95380-06600         | NUT ECROU                                       | 1        | UR 25VWC/30GN(C)  |
| 29       | 6H7-15771-01-94     | STAY 1 SUPPORT 1                                | 1        |                   |
| 30       | 97095-06025         | BOLT BOULON                                     | 2        |                   |
| 31       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                   | 2        |                   |
| 32       | 656-15772-00-94     | STAY 2 SUPPORT 2                                | 1        | UR 25VMH/30GMH    |
|          | 61T-15772-01-94     | STAY 2 SUPPORT 2                                | 1        | UR 25VWC/30GN(C)  |
| 33       | 97095-06025         | BOLT BOULON                                     | 2        | UR 25VMH/30GMH    |
|          | 97095-06030         | BOLT BOULON                                     | 2        | UR 25VWC/30GN(C)  |
| 34       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                   | 2        |                   |
| 35       | 97013-06045         | BOLT BOULON                                     | 1        |                   |
| 36       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                   | 1        |                   |
| 37       | 61T-15770-00        | CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR | 1        |                   |
| 38       | 656-15748-00        | PLUNGER, STARTER STOP PLONGEUR, BUTEE DE DEMAR  | 1        |                   |
| 39       | 90501-10227         | SPRING, COMPRESSION RESSORT, COMPRESSION        | 1        |                   |
| 40       | 61T-15774-40-94     | STAY 4 SUPPORT 4                                | 1        |                   |
| 41       | 97095-06010         | BOLT BOULON                                     | 1        |                   |
| 42       | 656-15749-00        | LINK, STARTER STOP BIELLETTE, BUTEE DE DEMAR    | 1        |                   |
| 43       | 97095-06020         | BOLT BOULON                                     | 1        |                   |
| 44       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                   | 1        |                   |
| 45       | 90206-08010         | WASHER, WAVE RONDELLE, ONDULEE                  | 1        |                   |
| 46       | 90387-06568         | COLLAR COLLERETTE                               | 1        |                   |
| 47       | 90206-05005         | WASHER, WAVE RONDELLE, ONDULEE                  | 1        |                   |
| 48       | 92990-05600         | WASHER, PLATE RONDELLE, PLATE                   | 1        |                   |
| 49       | 91490-16010         | PIN, COTTER GOUPILE                             | 1        |                   |
| 50       | 6F5-15723-01        | PULLEY, STARTER POULIE DE DEMARREUR             | 1        |                   |

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FIG. 5 STARTER

DEMARREUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|----------|-------------------|
| 51       | 90105-08M10         | BOLT, WASHER BASED BOULON, AVEC RONDELLE | 3        |                   |



C1

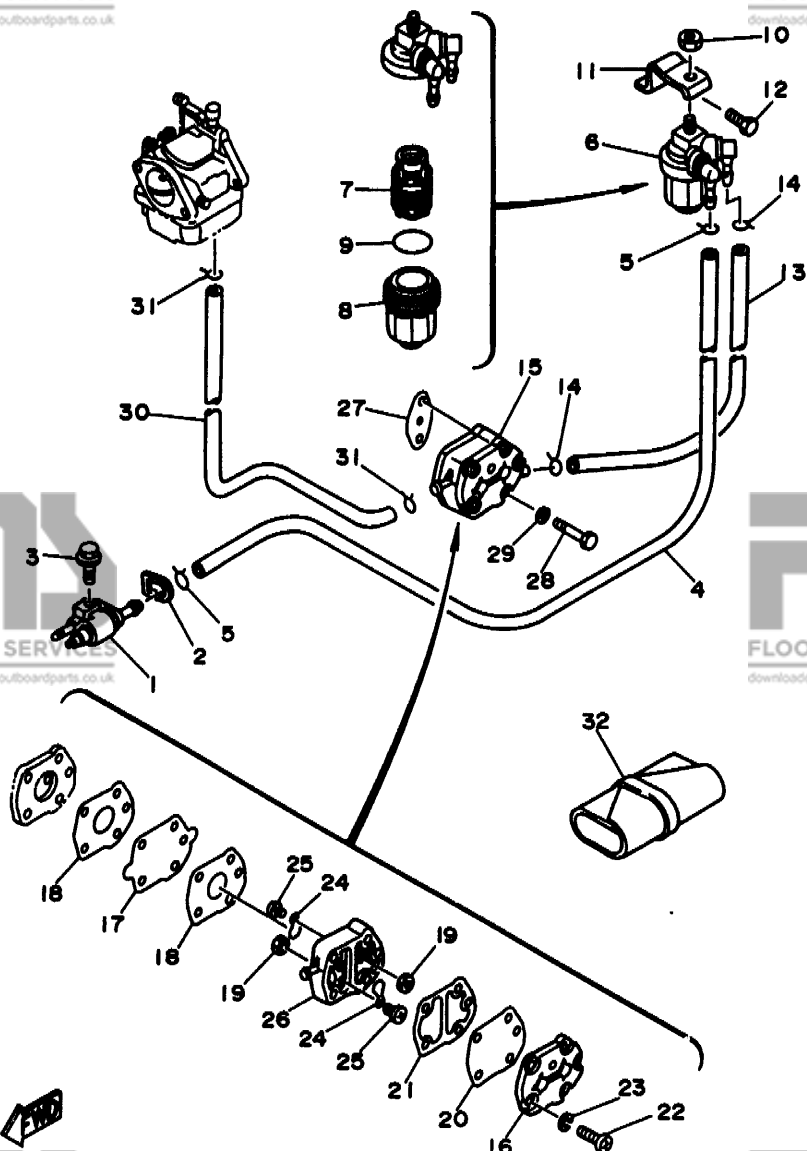


FIG. 6 FUEL

CARBURANT

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION         | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------|----------|-------------------|
| 1        | 6G1-24304-02        | FUEL PIPE JOINT COMP. 1         | 1        |                   |
| 2        | 61N-24329-00        | DURITE RACCORDEMT. A ESSENCE    | 1        |                   |
| 3        | 97595-06520         | SEAL JOINT                      | 1        |                   |
| 4        | 90445-09M75         | BOLT, WITH WASHER VIS HEXAGONAL | 1        |                   |
| 5        | 90467-08004         | HOSE DURITE                     | 1        |                   |
| 6        | 61N-24560-00        | CLIP JONC                       | 2        |                   |
| 7        | 61N-24563-00        | FILTER ASSY ENS FILTRE          | 1        |                   |
| 8        | 61N-24521-00        | ELEMENT, FILTER                 | 1        |                   |
| 9        | 93210-32738         | ELEMENT, FILTRE                 | 1        |                   |
| 10       | 95380-08600         | CUP, FILTER                     | 1        |                   |
| 11       | 61N-24566-01        | CUVETTE, FILTRE                 | 1        |                   |
| 12       | 97095-06014         | O-RING                          | 1        |                   |
| 13       | 689-24311-00        | JOINT TORIQUE                   | 1        |                   |
| 14       | 90467-08004         | NUT ECROU                       | 1        |                   |
| 15       | 692-24410-00        | BRACKET, FILTER SUPPORT, FILTRE | 1        |                   |
| 16       | 648-24413-01        | BOLT BOULON                     | 1        |                   |
| 17       | 692-24411-00        | PIPE, FUEL 1 DURITE A ESSENCE   | 1        |                   |
| 18       | 648-24434-01        | CLIP JONC                       | 2        |                   |
| 19       | 95380-03600         | FUEL PUMP ASSY POMPE A ESSENCE  | 1        |                   |
| 20       | 663-24411-00        | BODY 2                          | 1        |                   |
| 21       | 648-24435-02        | CORPS 2                         | 1        |                   |
| 22       | 98580-05530         | DIAPHRAGM                       | 1        |                   |
| 23       | 92990-05100         | DIAPHRAGME                      | 1        |                   |
| 24       | 6A0-24421-01        | GASKET, BODY                    | 2        |                   |
| 25       | 6A0-14325-00        | JOINT, CORPS                    | 2        |                   |
| 26       | 6A0-24412-02        | NUT ECROU                       | 2        |                   |
| 27       | 650-24431-A0        | DIAPHRAGM                       | 1        |                   |
| 28       | 97095-06040         | DIAPHRAGME                      | 1        |                   |
| 29       |                     | GASKET, BODY 2                  | 1        |                   |
| 30       |                     | JOINT, CORPS 2                  | 3        |                   |
| 31       |                     | SCREW, PAN HEAD                 | 3        |                   |
| 32       |                     | WASHER, SPRING                  | 3        |                   |
|          |                     | RONDELLE, GROWER                | 2        |                   |
|          |                     | VALVE, CHECK                    | 2        |                   |
|          |                     | SOUPAPE, RETENUE                | 2        |                   |
|          |                     | SCREW, PAN HEAD                 | 2        |                   |
|          |                     | VIS TETE CONIQUE                | 1        |                   |
|          |                     | BODY 1                          | 1        |                   |
|          |                     | CORPS 1                         | 1        |                   |
|          |                     | GASKET, FUEL PUMP 1             | 1        |                   |
|          |                     | JOINT 1 DE POMPE A ESSENCE      | 2        |                   |
|          |                     | BOLT BOULON                     | 2        |                   |

C2

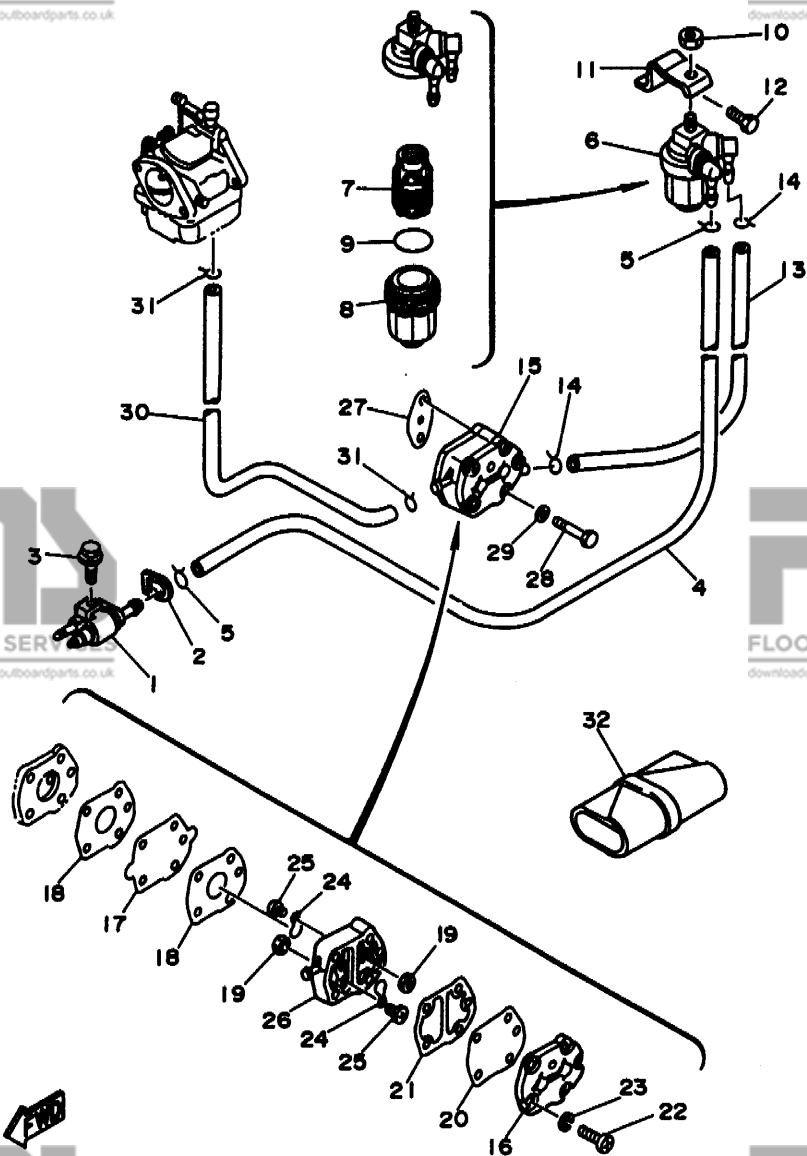


FIG. 6 FUEL

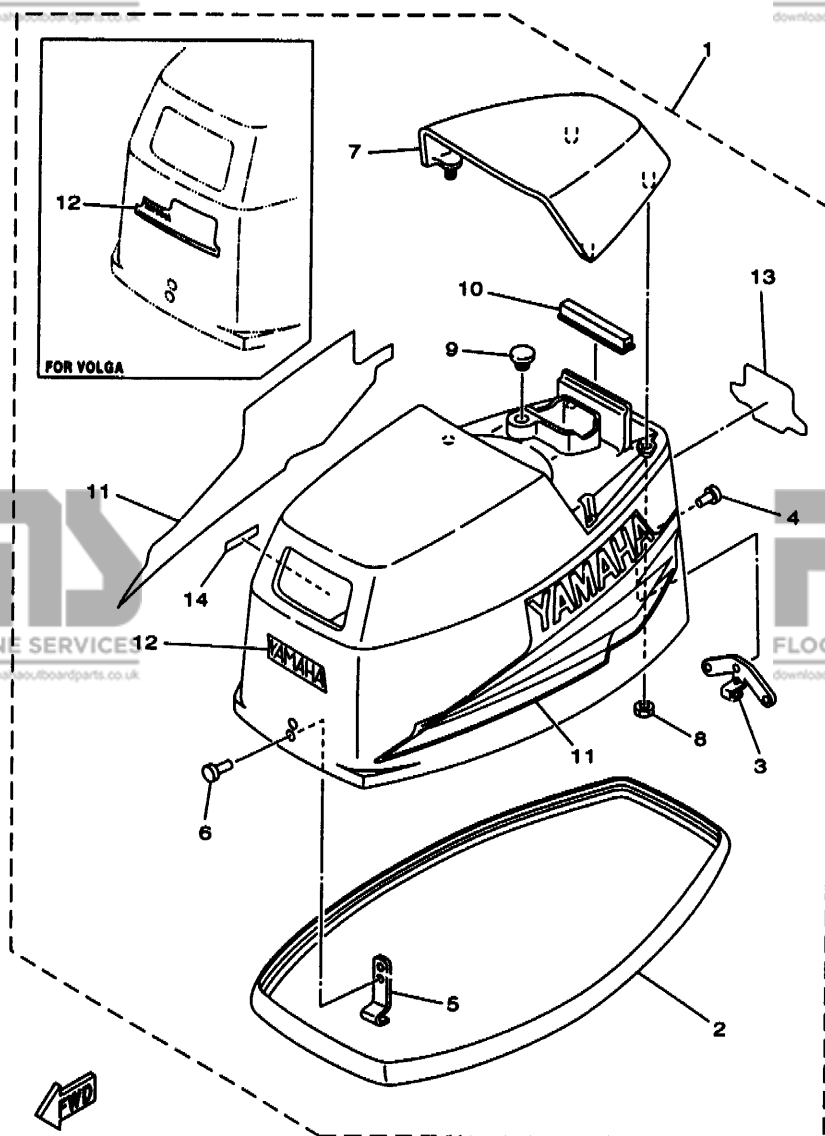
CARBURANT

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------|----------|-------------------|
| 29       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE | 2        |                   |
| 30       | 6A1-24311-00        | PIPE, FUEL 1<br>DURITE A ESSENCE | 1        |                   |
| 31       | 90467-08004         | CLIP<br>JONC                     | 2        |                   |
| 32       | 656-W2810-02        | TOOL KIT<br>TROUSSE A OUTILS     | 1        |                   |

FIG. 7 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | Q'TY QTE | REMARKS REMARQUES  |
|----------|---------------------|--------------------------------------------------------------|----------|--------------------|
| 1        | 61R-42610-B1-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                             | 1        | UR 25V             |
|          | 61R-42610-11-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                             | 1        | UR 25V (FOR VOLGA) |
|          | 61T-42610-B1-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                             | 1        | UR 30G             |
|          | 61T-42610-11-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                             | 1        | UR 30G (FOR VOLGA) |
| 2        | 6G0-42615-00        | .SEAL                                                        | 1        |                    |
| 3        | 689-42647-00        | .JOINT<br>.HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1        |                    |
| 4        | 90266-04M01         | .RIVET                                                       | 3        |                    |
| 5        | 6G0-42651-02        | .RIVET<br>.HOOK<br>.CROCHET                                  | 1        |                    |
| 6        | 90266-04M00         | .RIVET<br>.RIVET                                             | 2        |                    |
| 7        | 61N-42613-00-4D     | .MOLDING, AIR DUCT<br>.MANCHON A AIR                         | 1        |                    |
| 8        | 90179-06M24         | .NUT<br>.ECROU                                               | 4        |                    |
| 9        | 90480-14M14         | .GROMMET<br>.PASSE-FIL                                       | 1        |                    |
| 10       | 61N-42628-00        | .SEAL<br>.JOINT                                              | 1        |                    |
| 11       | 61R-W0070-10        | .GRAPHIC SET<br>.JEU DIEMBLEMES                              | 1        |                    |
| 12       | 695-42677-B1        | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                           | 1        | UR                 |
|          | 61R-42677-10        | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                           | 1        | UR 25V (FOR VOLGA) |
|          | 61T-42677-10        | .GRAPHIC, FRONT<br>.ADHESIF, AVANT                           | 1        | UR 30G (FOR VOLGA) |
| 13       | 61R-42678-10        | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                          | 1        | UR 25V             |
|          | 61T-42678-10        | .GRAPHIC, REAR<br>.ADHESIF, ARRIERE                          | 1        | UR 30G             |
| 14       | 6E0-44191-11        | .INDICATOR, SHIFT<br>.ETIQUETTE, EMBRAYAGE                   | 1        |                    |

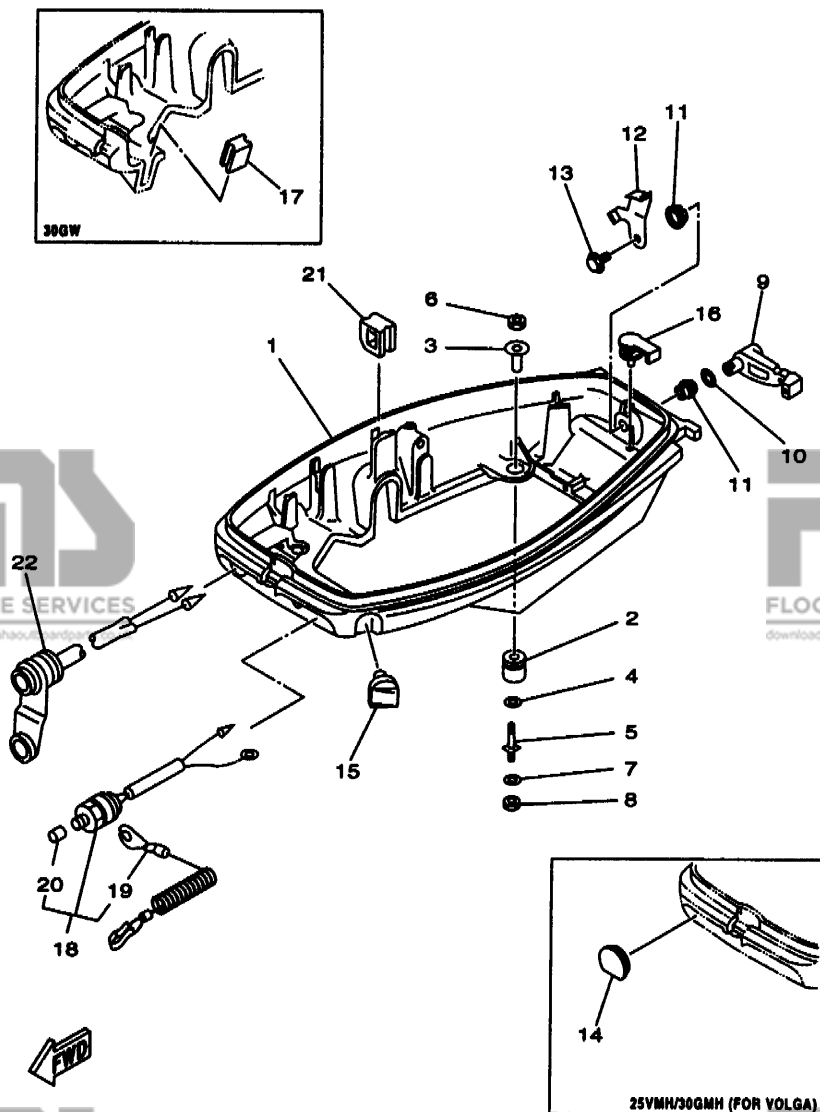


C4

FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

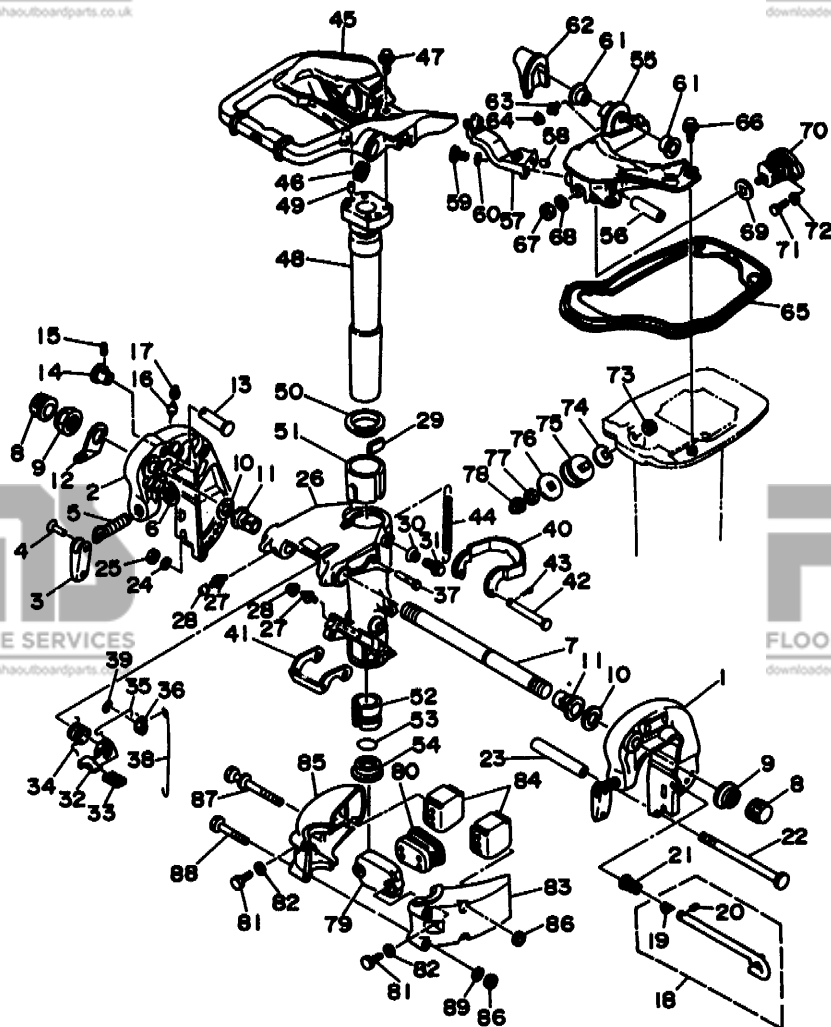
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | Q'TY QTE | REMARKS REMARQUES          |
|----------|---------------------|--------------------------------------------|----------|----------------------------|
| 1        | 689-42711-03-40     | COWLING, BOTTOM CUVETTE                    | 1        |                            |
| 2        | 90480-15M06         | GROMMET                                    | 4        |                            |
| 3        | 90387-08M25         | PASSE-FIL COLLAR                           | 4        |                            |
| 4        | 90201-08M87         | WASHER, PLATE COLLERETTE                   | 4        |                            |
| 5        | 660-42796-00        | WASHER, PLATE RONDELLE, PLATE              | 4        |                            |
| 6        | 95380-08700         | BOLT 1 BOULON                              | 4        |                            |
| 7        | 92995-08600         | NUT ECROU                                  | 4        |                            |
| 8        | 95380-08700         | WASHER RONDELLE                            | 4        |                            |
| 9        | 689-42815-00        | NUT ECROU                                  | 4        |                            |
| 10       | 90206-12052         | LEVER, CLAMP LEVIER, PRESSE                | 1        |                            |
| 11       | 90386-12069         | WASHER, WAVE RONDELLE, ONDULEE             | 1        |                            |
| 12       | 689-42816-00        | BUSH DOUILLE                               | 2        |                            |
| 13       | 90119-06M73         | LEVER, CLAMP LEVIER, PRESSE                | 1        |                            |
| 14       | 682-42724-00        | BOLT, WITH WASHER BOULON, AVEC RONDELLE    | 1        |                            |
| 15       | 689-42725-01        | GROMMET PASSE-FIL                          | 1        | 25VMH/30GMH (FOR VOLGA)    |
| 16       | 647-42523-00        | GROMMET PASSE-FIL                          | 1        |                            |
| 17       | 676-42724-40        | SPACER, FRICTION ENTRETOISE, FRICTION      | 1        |                            |
| 18       | 6E9-82575-02        | GROMMET PASSE-FIL                          | 1        | UR 30GW                    |
| 19       | 682-82556-00        | ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT | 1        | 25VMH/30GMH                |
| 20       | 689-8257Y-00        | .STOPPER .PLAQUETTE                        | 1        |                            |
| 21       | 90480-17M08         | .CAP .CHAPEAU                              | 1        |                            |
|          | 90480-17M08         | GROMMET PASSE-FIL                          | 2        | UR 25VMH/30GMH             |
|          | 90480-17M08         | GROMMET PASSE-FIL                          | 1        | UR 25VMH/30GMH (FOR VOLGA) |
| 22       | 682-84381-00        | 2P CONCENT RALLONGE 2 FILS                 | 1        | 25VMH/30GMH                |



C5

FIG. 9 BRACKET 1

SUPPORT 1



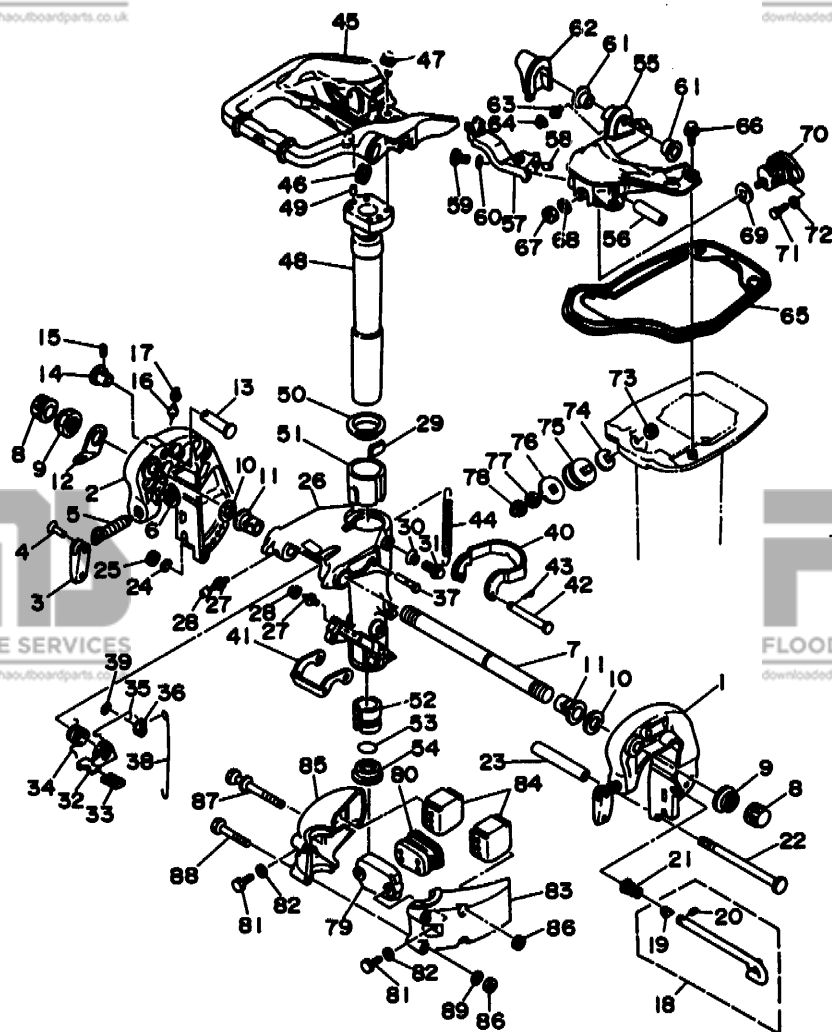
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|----------|-------------------|
| 1        | 689-43111-03-40     | BRACKET, CLAMP PRESSE                          | 1        |                   |
| 2        | 689-43112-02-40     | BRACKET, CLAMP PRESSE                          | 1        |                   |
| 3        | 6E0-43118-01        | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE | 2        |                   |
| 4        | 90243-04M01         | PIN GOUPILLE                                   | 2        |                   |
| 5        | 6E7-43116-00        | SCREW, TRANSOM CLAMP VIS DE PRESSE             | 2        |                   |
| 6        | 648-43114-01        | PAD, TRANSOM CLAMP RONDELLE D'APPUI            | 2        |                   |
| 7        | 6J8-43131-01        | BOLT, CLAMP BRACKET BOULON, PRESSE             | 1        |                   |
| 8        | 6G5-43145-00        | CAP, CLAMP BRACKET CAPUCHON, PRESSE            | 2        |                   |
| 9        | 90185-22M11         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT          | 2        |                   |
| 10       | 90201-22M03         | WASHER, PLATE RONDELLE, PLATE                  | 2        |                   |
| 11       | 90386-22M67         | BUSH DOUILLE                                   | 2        |                   |
| 12       | 6J8-43113-01        | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE         | 1        |                   |
| 13       | 689-43191-00        | SHAFT, STOPPER AXE, BUTEE                      | 1        |                   |
| 14       | 689-43192-01        | KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE        | 1        |                   |
| 15       | 91690-30016         | PIN, SPRING AGRAFFE                            | 1        |                   |
| 16       | 93700-06M03         | NIPPLE, GREASE PION                            | 1        |                   |
| 17       | 663-45119-00        | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR         | 1        | AP                |
| 18       | 689-43160-00        | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)      | 1        |                   |
| 19       | 689-43165-00        | PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON    | 1        |                   |
| 20       | 91690-30008         | PIN, SPRING AGRAFFE                            | 1        |                   |
| 21       | 90502-10M07         | SPRING, CONICAL RESSORT, CONIQUE               | 1        |                   |
| 22       | 90101-08339         | BOLT BOULON                                    | 1        |                   |
| 23       | 90387-08M03         | COLLAR COLLERETTE                              | 1        |                   |
| 24       | 92995-08600         | WASHER RONDELLE                                | 1        |                   |
| 25       | 95380-08600         | NUT ECROU                                      | 1        |                   |
| 26       | 689-43311-03-40     | BRACKET, SWIVEL SUPPORT, PIVOT                 | 1        |                   |
| 27       | 93700-06M03         | NIPPLE, GREASE PION                            | 3        |                   |
| 28       | 663-45119-00        | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR         | 3        | AP                |



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FIG. 9 BRACKET 1

SUPPORT 1

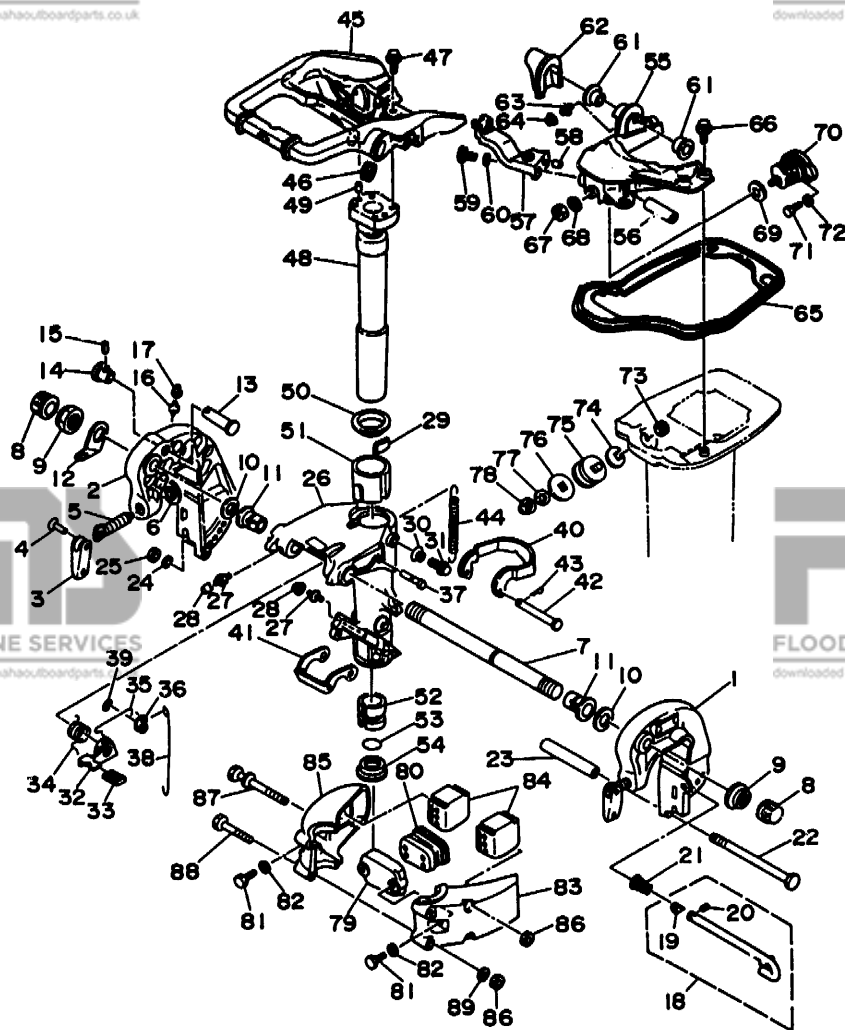


| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                         | Q'TY QTE | REMARKS REMARQUES   |
|----------|---------------------|-------------------------------------------------|----------|---------------------|
| 29       | 648-42528-00        | PLATE, FRICTION PLAQUE, FRICTION                | 1        |                     |
| 30       | 689-43373-01        | SEAL, DAMPER JOINT                              | 1        |                     |
| 31       | 90105-06M18         | BOLT, WASHER BASED BOULON, AVEC RONDELLE        | 1        |                     |
| 32       | 689-43631-00        | LEVER, TILT LEVIER, INCLINAISON                 | 1        |                     |
| 33       | 689-43633-00        | COVER, TILT LEVER COUVERCLE                     | 1        |                     |
| 34       | 689-43643-00        | SPRING RESSORT                                  | 1        |                     |
| 35       | 689-43616-00        | ROD, TILT LOCK TIGE                             | 1        |                     |
| 36       | 648-43642-00        | LEVER, TILT 1 LEVIER, INCLINAISON 1             | 1        |                     |
| 37       | 90249-06M22         | PIN GOUPILLE                                    | 1        |                     |
| 38       | 648-43617-00        | ROD, TILT LOCK TIGE                             | 1        |                     |
| 39       | 99080-05600         | CIRCLIP CIRCLIP                                 | 1        |                     |
| 40       | 689-43614-00        | PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR | 1        |                     |
| 41       | 648-43615-00        | PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR | 1        |                     |
| 42       | 90240-05046         | PIN, CLEVIS BOULON, A GOUPILLE                  | 1        |                     |
| 43       | 91490-16010         | PIN, COTTER GOUPILLE                            | 1        |                     |
| 44       | 90506-30M27         | SPRING, TENSION RESSORT, TENSION                | 1        |                     |
| 45       | 689-42511-01-4D     | BRACKET, STEERING CADRE, DIRECTION              | 1        |                     |
| 46       | 90480-29045         | GROMMET PASSE-FIL                               | 1        | FOR MANUAL STEERING |
| 47       | 90105-06M07         | BOLT, WASHER BASED BOULON, AVEC RONDELLE        | 4        |                     |
| 48       | 689-42521-00-94     | SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION   | 1        |                     |
| 49       | 93608-12063         | PIN, DOWEL AXE                                  | 2        |                     |
| 50       | 90209-47016         | WASHER RONDELLE                                 | 1        |                     |
| 51       | 90386-47M22         | BUSH DOUILLE                                    | 1        |                     |
| 52       | 90386-38090         | BUSH DOUILLE                                    | 1        |                     |
| 53       | 93210-37M67         | O-RING JOINT TORIQUE                            | 1        |                     |
| 54       | 90386-38022         | BUSH DOUILLE                                    | 1        |                     |
| 55       | 648-44518-01-94     | BRACKET COMP. SUPPORT COMPLET                   | 1        |                     |
| 56       | 90387-10M39         | COLLAR COLLERETTE                               | 1        |                     |



FIG. 9 BRACKET 1

SUPPORT 1



| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|----------|-------------------|
| 57       | 648-44519-00-94     | BRACKET SUPPORT                                          | 1        |                   |
| 58       | 93606-12019         | PIN, DOWEL GOUPILLE                                      | 1        |                   |
| 59       | 97080-06018         | BOLT BOULON                                              | 1        |                   |
| 60       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                            | 1        |                   |
| 61       | 90381-12M01         | BUSH, SOLID DOUILLE, SOLIDE                              | 2        |                   |
| 62       | 689-42718-00        | RUBBER, SEAL 3 JOINT                                     | 1        |                   |
| 63       | 93700-06M03         | NIPPLE, GREASE PION                                      | 1        |                   |
| 64       | 663-45119-00        | CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR                   | 1        | AP                |
| 65       | 689-42716-00        | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1                     | 1        |                   |
| 66       | 90105-06M08         | BOLT, WASHER BASED BOULON, AVEC RONDELLE                 | 4        |                   |
| 67       | 95380-10600         | NUT ECROU                                                | 1        |                   |
| 68       | 92990-10200         | WASHER, PLAIN RONDELLE, PLATE                            | 1        |                   |
| 69       | 648-44591-A0        | GASKET JOINT                                             | 1        |                   |
| 70       | 689-44516-00        | MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT   | 1        |                   |
| 71       | 97095-06020         | BOLT BOULON                                              | 2        |                   |
| 72       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                            | 2        |                   |
| 73       | 95380-10600         | NUT ECROU                                                | 2        |                   |
| 74       | 648-44591-A0        | GASKET JOINT                                             | 2        |                   |
| 75       | 664-44514-00-94     | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL  | 2        |                   |
| 76       | 664-44591-A0        | GASKET JOINT                                             | 2        |                   |
| 77       | 92990-10200         | WASHER, PLAIN RONDELLE, PLATE                            | 2        |                   |
| 78       | 95380-10800         | NUT, CROWN ECROU, BORGNE                                 | 2        |                   |
| 79       | 689-44553-00-94     | COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFRIEU         | 1        |                   |
| 80       | 689-44557-00        | MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEU AVANT     | 1        |                   |
| 81       | 97095-08025         | BOLT BOULON                                              | 2        |                   |
| 82       | 92995-08600         | WASHER RONDELLE                                          | 2        |                   |
| 83       | 689-44551-01-4D     | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEU | 1        |                   |
| 84       | 689-44555-00        | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEU LATERAL    | 2        |                   |

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FIG. 9 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------|----------|-------------------|
| 85       | 689-44552-01-4D     | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFÉRIEUR | 1        |                   |
| 86       | 95380-08600         | NUT<br>ECROU                                                  | 4        |                   |
| 87       | 90119-08M03         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                    | 2        |                   |
| 88       | 97095-08065         | BOLT<br>BOULON                                                | 2        |                   |
| 89       | 92995-08600         | WASHER<br>RONDELLE                                            | 2        |                   |

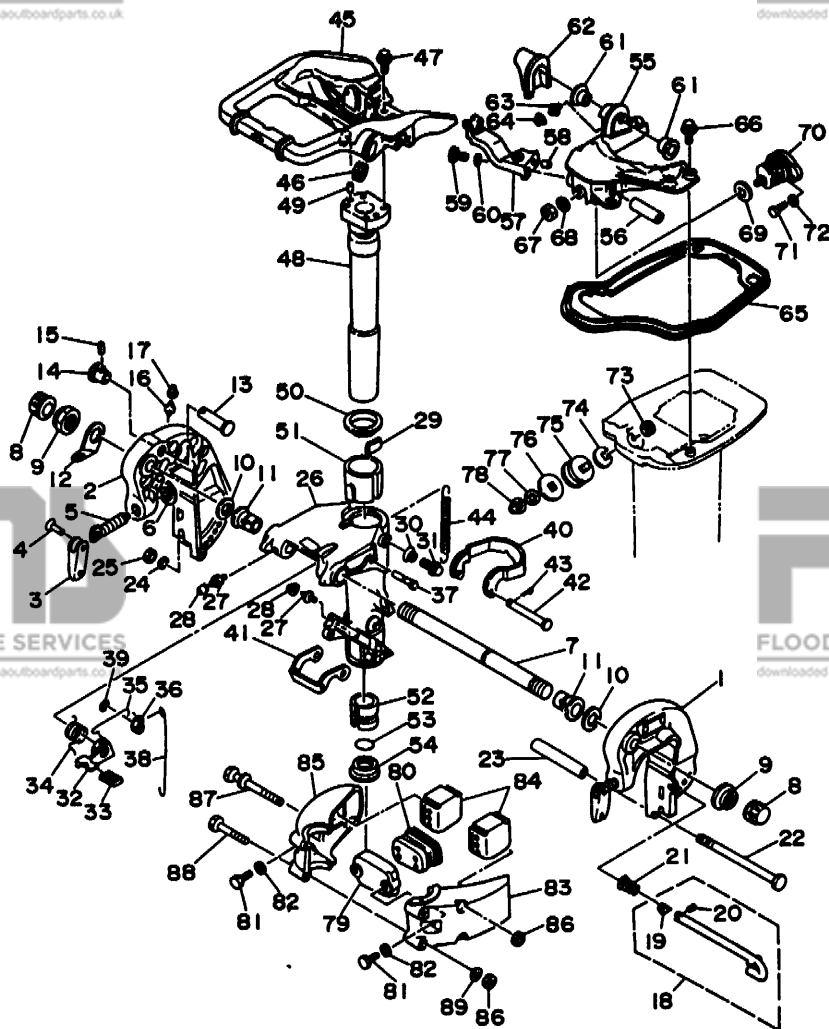
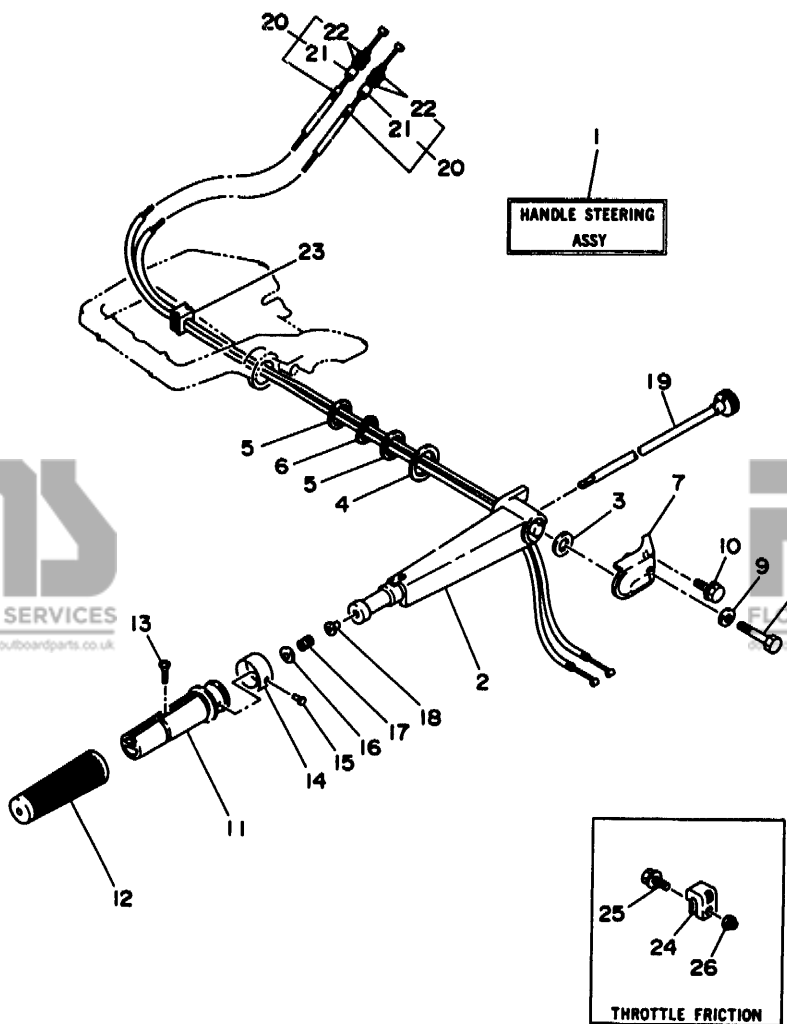


FIG. 10 STEERING

DIRECTION



| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------|----------|-------------------|
| 1        | 61N-W0084-01-4D     | HANDLE STEERING ASSY           | 1        | REF.NO. 2 ~ 23    |
| 2        | 689-42111-01-4D     | BARRE FRANCHE (ENS.)           | 1        |                   |
| 3        | 90560-14076         | HANDLE, STEERING               | 1        |                   |
| 4        | 90202-34043         | POIGNEE                        | 1        |                   |
| 5        | 90201-28M00         | SPACER                         | 1        |                   |
| 6        | 90206-28M07         | ENTRETOISE                     | 1        |                   |
| 7        | 689-42112-01-4D     | WASHER, PLATE                  | 1        |                   |
| 8        | 97095-06050         | RONDELLE, PLATE                | 1        |                   |
| 9        | 92990-06690         | WASHER, PLATE                  | 2        |                   |
| 10       | 97595-06520         | RONDELLE, PLATE                | 1        |                   |
| 11       | 664-42119-00        | WASHER, WAVE                   | 1        |                   |
| 12       | 661-42177-00        | RONDELLE, ONDULEE              | 1        |                   |
| 13       | 90149-05M13         | HANDLE, STEERING               | 1        |                   |
| 14       | 689-42137-20        | POIGNEE                        | 1        |                   |
| 15       | 90269-02M09         | BOLT                           | 1        |                   |
| 16       | 92990-10600         | BOULON                         | 1        |                   |
| 17       | 90501-23215         | WASHER, PLATE                  | 1        |                   |
| 18       | 90386-08032         | RONDELLE, PLATE                | 1        |                   |
| 19       | 689-42138-00        | WASHER, PLATE                  | 1        |                   |
| 20       | 61N-26311-00        | SPRING, COMPRESSION            | 1        |                   |
| 21       | 90123-06M00         | RESSORT, COMPRESSION           | 1        |                   |
| 22       | 90170-06183         | BUSH                           | 1        |                   |
| 23       | 61N-26326-00        | DOUILLE                        | 1        |                   |
| 24       | 656-42126-01        | LEVER, THROTTLE                | 1        |                   |
| 25       | 97095-06020         | LEVIER, ACCELERATEUR           | 1        |                   |
| 26       | 90185-06062         | CABLE, THROTTLE 1              | 2        |                   |
|          |                     | CABLE 1, ACCELERATEUR          | 1        |                   |
|          |                     | .BOLT                          | 1        |                   |
|          |                     | .BOULON                        | 1        |                   |
|          |                     | .NUT                           | 2        |                   |
|          |                     | .ECROU                         | 1        |                   |
|          |                     | GROMMET                        | 1        |                   |
|          |                     | RONDELLE CAOUTCHOUC            | 1        |                   |
|          |                     | FRICTION, STEERING HANDLE GRIP | 1        |                   |
|          |                     | CUVETTE, POIGNEE DE DIRECTION  | 1        |                   |
|          |                     | BOLT                           | 1        |                   |
|          |                     | BOULLON                        | 1        |                   |
|          |                     | NUT, SELF-LOCKING              | 1        |                   |
|          |                     | ECROU, AUTO-BLOCANT            | 1        |                   |



**D3**

FIG. 11 CONTROL

COMMANDE

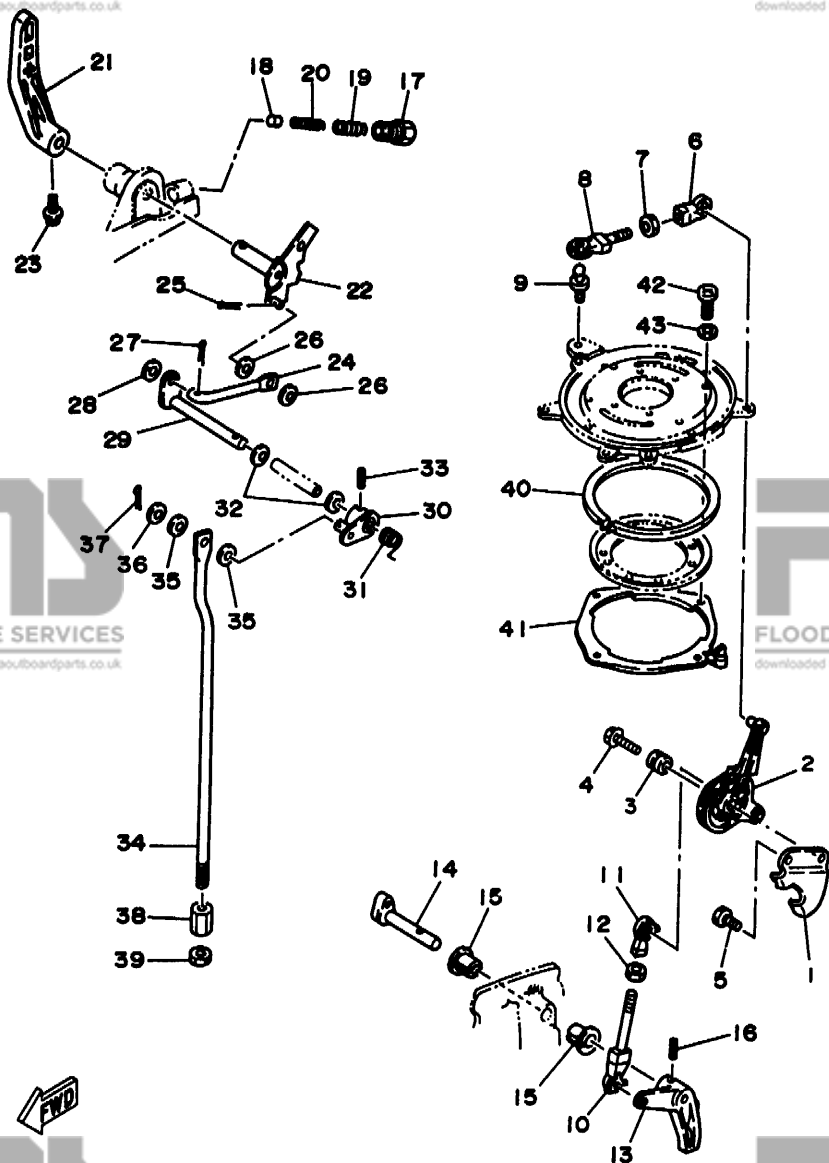
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|----------|-------------------|
| 1        | 689-14497-00        | STAY, THROTTLE WIRE<br>SUPPORT DE BOISSEAU              | 1        |                   |
| 2        | 61N-41631-00-94     | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE     | 1        |                   |
| 3        | 90387-06M02         | COLLAR<br>COLLERETTE                                    | 1        |                   |
| 4        | 90119-06M49         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE              | 1        |                   |
| 5        | 97095-06012         | BOLT<br>BOULON                                          | 1        |                   |
| 6        | 6H1-41237-00        | JOINT, LINK<br>RACCORD                                  | 1        |                   |
| 7        | 95380-05700         | NUT<br>ECROU                                            | 1        |                   |
| 8        | 679-41241-01        | ROD, LINK<br>BIELLETTTE                                 | 1        |                   |
| 9        | 663-85518-00        | JOINT, BALL<br>JOINT SPHERIQUE                          | 1        |                   |
| 10       | 689-42169-01        | JOINT<br>AXE                                            | 1        |                   |
| 11       | 6H1-41237-00        | JOINT, LINK<br>RACCORD                                  | 1        |                   |
| 12       | 95380-05600         | NUT<br>ECROU                                            | 1        |                   |
| 13       | 689-42154-80-94     | LEVER, THROTTLE CONTROL<br>LEVIER DE COMMANDE D'AVANCE  | 1        |                   |
| 14       | 656-42153-00-94     | SHAFT, THROTTLE CONTROL<br>AXE, COMMANDE D'ACCELERATION | 1        |                   |
| 15       | 90386-10009         | BUSH<br>DOUILLE                                         | 2        |                   |
| 16       | 91690-40018         | PIN, SPRING<br>AGRAFFE                                  | 1        |                   |
| 17       | 664-42715-00        | BUSHING<br>COUSSINET                                    | 1        |                   |
| 18       | 664-44167-00        | PLUNGER, SHIFT CAM<br>POUSOIR D'EMBRAYAGE               | 1        |                   |
| 19       | 90501-14M07         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION             | 1        |                   |
| 20       | 90501-09M08         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION             | 1        |                   |
| 21       | 689-44111-01-4D     | HANDLE, GEAR SHIFT<br>POIGNEE, LEVIER D'EMBRAYAGE       | 1        |                   |
| 22       | 664-44113-01        | CAM PLATE, HANDLE<br>CAME, VERROUILLAGE                 | 1        |                   |
| 23       | 90105-06M07         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE             | 1        |                   |
| 24       | 664-44142-00        | JOINT<br>RACCORD                                        | 1        |                   |
| 25       | 91490-16010         | PIN, COTTER<br>GOUPILLE                                 | 1        |                   |
| 26       | 90202-06007         | WASHER, PLATE<br>RONDELLE, PLATE                        | 2        |                   |
| 27       | 91490-12012         | PIN, COTTER<br>GOUPILLE                                 | 1        |                   |
| 28       | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE                        | 1        |                   |

D4

FIG. 11 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------|----------|-------------------|
| 29       | 689-44121-01        | LEVER, SHIFT ROD             | 1        |                   |
| 30       | 689-44125-00        | LEVIER, TIGE D'INVERSION     | 1        |                   |
| 31       | 90508-14M13         | SPRING, TORSION              | 1        |                   |
| 32       | 90202-10024         | RESSORT, TORSION             | 2        |                   |
| 33       | 91690-40016         | WASHER, PLATE                | 1        |                   |
| 34       | 61N-44143-00        | RONDELLE, PLATE              | 1        |                   |
| 35       | 90202-06007         | PIN, SPRING                  | 1        |                   |
| 36       | 92990-05600         | AGRAFFE                      | 2        |                   |
| 37       | 91490-20010         | ROD, SHIFT                   | 1        |                   |
| 38       | 61N-44146-00        | TIGE D'EMBRAYAGE             | 1        |                   |
| 39       | 95380-06600         | WASHER, PLATE                | 1        |                   |
| 40       | 676-41611-00        | RONDELLE, PLATE              | 2        |                   |
| 41       | 676-41613-00        | WASHER, PLATE                | 1        |                   |
| 42       | 98580-05012         | RONDELLE, PLATE              | 1        |                   |
| 43       | 92990-05600         | PIN, COTTER                  | 4        |                   |
|          |                     | GOUILLE                      | 4        |                   |
|          |                     | CONNECTOR, SHIFT ROD         | 1        |                   |
|          |                     | CONNECTEUR, TIGE D'INVERSION | 1        |                   |
|          |                     | NUT                          | 1        |                   |
|          |                     | ECROU                        | 1        |                   |
|          |                     | RETAINER, MAGNETO BASE       | 1        |                   |
|          |                     | FLASQUE, PLATEAU D'AVANCE    | 1        |                   |
|          |                     | PLATE, BASE FRICTION         | 1        |                   |
|          |                     | PLAQUE, FRICTION DE BASE     | 1        |                   |
|          |                     | SCREW, PAN HEAD              | 4        |                   |
|          |                     | VIS                          | 4        |                   |
|          |                     | WASHER, PLATE                | 4        |                   |
|          |                     | RONDELLE, PLATE              | 4        |                   |



D5

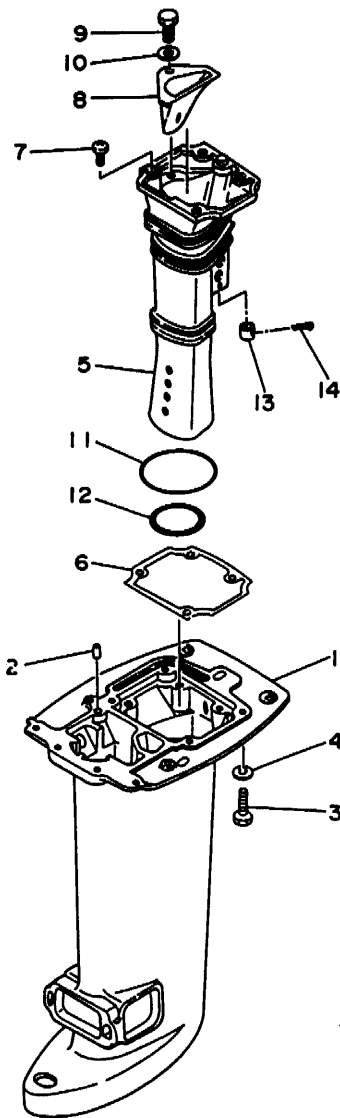


FIG. 12 UPPER CASING

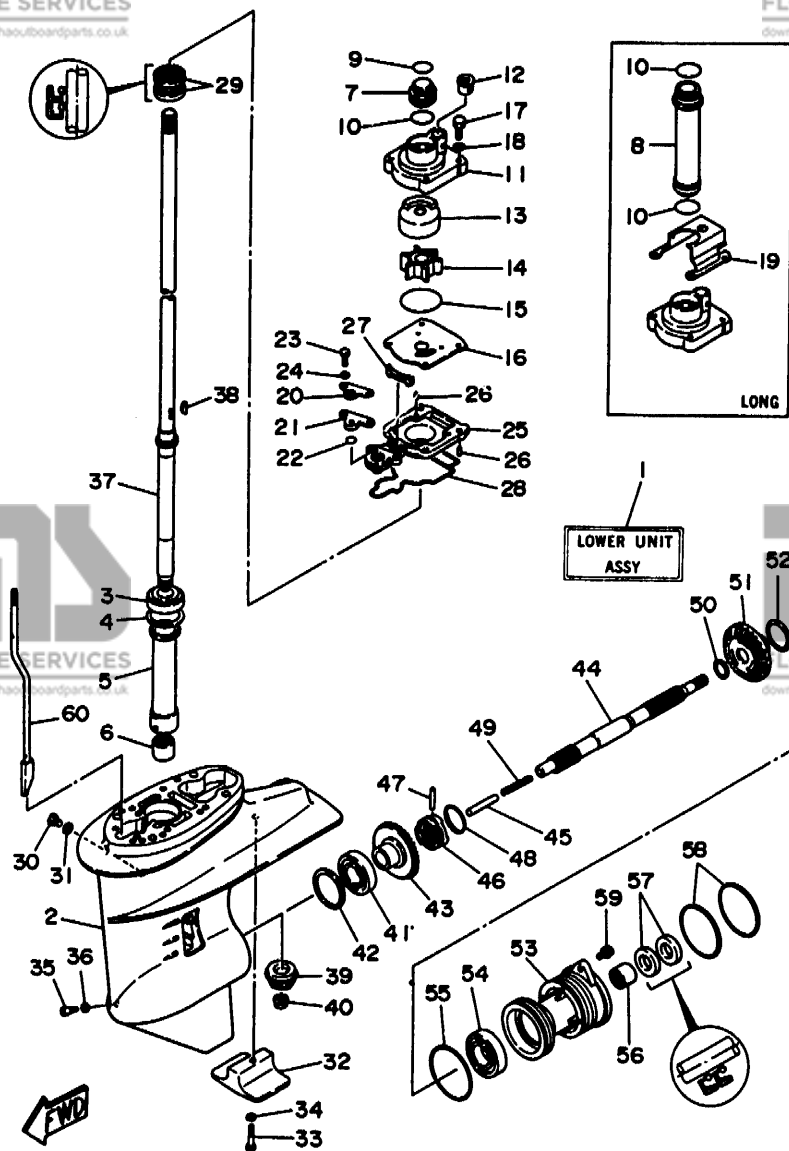
FOURREAU

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|----------|-------------------|
| 1        | 689-45111-13-4D     | CASING, UPPER FOURREAU                             | 1        | UR LONG           |
|          | 689-45111-04-4D     | CASING, UPPER FOURREAU                             | 1        | UR SHORT          |
| 2        | 93606-12019         | PIN, DOWEL GOUPILLE                                | 2        |                   |
| 3        | 97095-08030         | BOLT BOULON                                        | 6        |                   |
| 4        | 92995-08600         | WASHER RONDELLE                                    | 6        |                   |
| 5        | 689-41131-00-5B     | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT                | 1        |                   |
| 6        | 664-41134-A0        | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 1        |                   |
| 7        | 98580-06016         | SCREW, PAN HEAD VIS                                | 4        |                   |
| 8        | 689-41137-00-94     | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT            | 1        |                   |
| 9        | 97095-08020         | BOLT BOULON                                        | 1        |                   |
| 10       | 92995-08600         | WASHER RONDELLE                                    | 1        |                   |
| 11       | 689-41141-00        | SEAL 1 JOINT 1                                     | 1        |                   |
| 12       | 689-41142-00        | SEAL JOINT                                         | 1        |                   |
| 13       | 689-41135-00        | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 1        | UR LONG           |
|          | 6A8-41135-00        | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 1        | UR SHORT          |
| 14       | 91490-30030         | PIN, COTTER GOUPILLE                               | 1        |                   |

D6

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

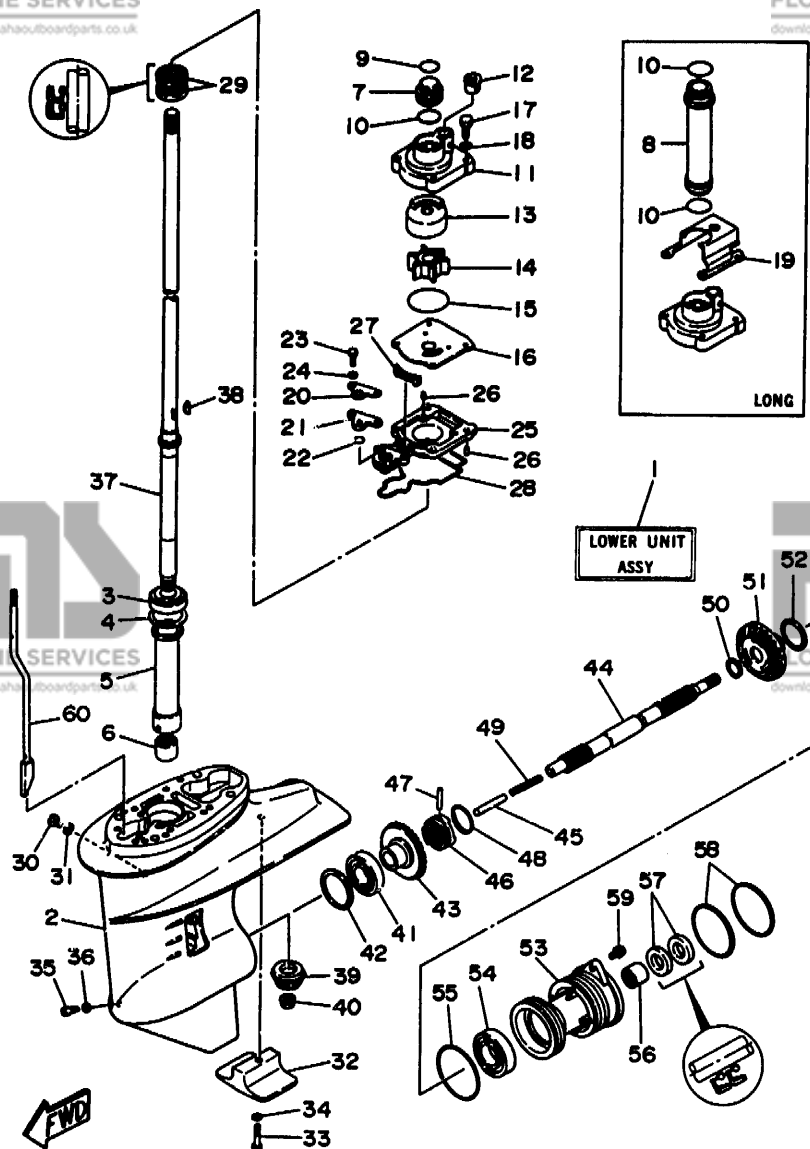


| REF. NO. | PART NO.        | DESCRIPTION                                                                               | Q'TY | REMARKS  |
|----------|-----------------|-------------------------------------------------------------------------------------------|------|----------|
|          | NO. PIECES      | DESCRIPTION                                                                               | QTE  | REMARKS  |
| 1        | 61N-45300-10-4D | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)<br>(REF.NO. 2 ~ 6, 8,<br>REF.NO. 10 ~ 60)      | 1    | UR LONG  |
|          | 61N-45300-00-4D | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)<br>(REF.NO. 2 ~ 7, 9 ~ 18,<br>REF.NO. 20 ~ 60) | 1    | UR SHORT |
| 2        | 61N-45311-02-4D | CASING, LOWER<br>BOITIER D'HELICE                                                         | 1    |          |
| 3        | 93332-000W5     | BEARING<br>ROULEMENT                                                                      | 1    |          |
| 4        | 61N-45587-00-07 | SHIM (T=0.7)                                                                              | 1    | UR       |
|          | 61N-45587-00-10 | CALE (T=0.7)                                                                              | 1    | UR       |
|          | 61N-45587-00-11 | SHIM (T=1.0)                                                                              | 1    | UR       |
|          | 61N-45587-00-12 | CALE (T=1.0)                                                                              | 1    | UR       |
|          | 61N-45587-00-13 | SHIM (T=1.1)                                                                              | 1    | UR       |
|          | 61N-45587-00-14 | CALE (T=1.1)                                                                              | 1    | UR       |
|          | 61N-45587-00-15 | SHIM (T=1.2)                                                                              | 1    | UR       |
|          | 61N-45587-00-16 | CALE (T=1.2)                                                                              | 1    | UR       |
|          | 61N-45587-00-17 | SHIM (T=1.3)                                                                              | 1    | UR       |
|          | 61N-45587-00-18 | CALE (T=1.3)                                                                              | 1    | UR       |
|          | 61N-45587-00-19 | SHIM (T=1.4)                                                                              | 1    | UR       |
|          | 61N-45587-00-20 | CALE (T=1.4)                                                                              | 1    | UR       |
|          | 61N-45587-00-21 | SHIM (T=1.5)                                                                              | 1    | UR       |
|          | 61N-45587-00-22 | CALE (T=1.5)                                                                              | 1    | UR       |
|          | 61N-45587-00-23 | SHIM (T=1.6)                                                                              | 1    | UR       |
|          | 61N-45587-00-24 | CALE (T=1.6)                                                                              | 1    | UR       |
| 5        | 61N-45536-00    | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR                                              | 1    |          |
| 6        | 93315-220V7     | BEARING, CYLINDRICAL<br>ROULEMENT                                                         | 1    |          |
| 7        | 61N-44362-00    | TUBE, WATER<br>TUBE D'EAU                                                                 | 1    | SHORT    |
| 8        | 61N-44362-10    | TUBE, WATER<br>TUBE D'EAU                                                                 | 1    | LONG     |
| 9        | 93210-22298     | O-RING<br>JOINT TORIQUE                                                                   | 1    | SHORT    |
| 10       | 93210-26240     | O-RING<br>JOINT TORIQUE                                                                   | 2    | UR LONG  |
|          | 93210-26240     | O-RING<br>JOINT TORIQUE                                                                   | 1    | UR SHORT |
| 11       | 61N-44311-01    | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU                                                 | 1    |          |
| 12       | 6L2-44367-00    | DAMPER, WATER SEAL<br>JOINT TUBE D'EAU                                                    | 1    |          |
| 13       | 61N-44322-01    | INSERT, CARTRIDGE<br>CUVETTE                                                              | 1    |          |
| 14       | 6H4-44352-02    | IMPELLER<br>TURBINE                                                                       | 1    |          |
| 15       | 93210-45161     | O-RING<br>JOINT TORIQUE                                                                   | 1    |          |
| 16       | 61N-44323-00    | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE                                               | 1    |          |
| 17       | 97095-06040     | BOLT<br>BOULON                                                                            | 4    |          |

D7

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

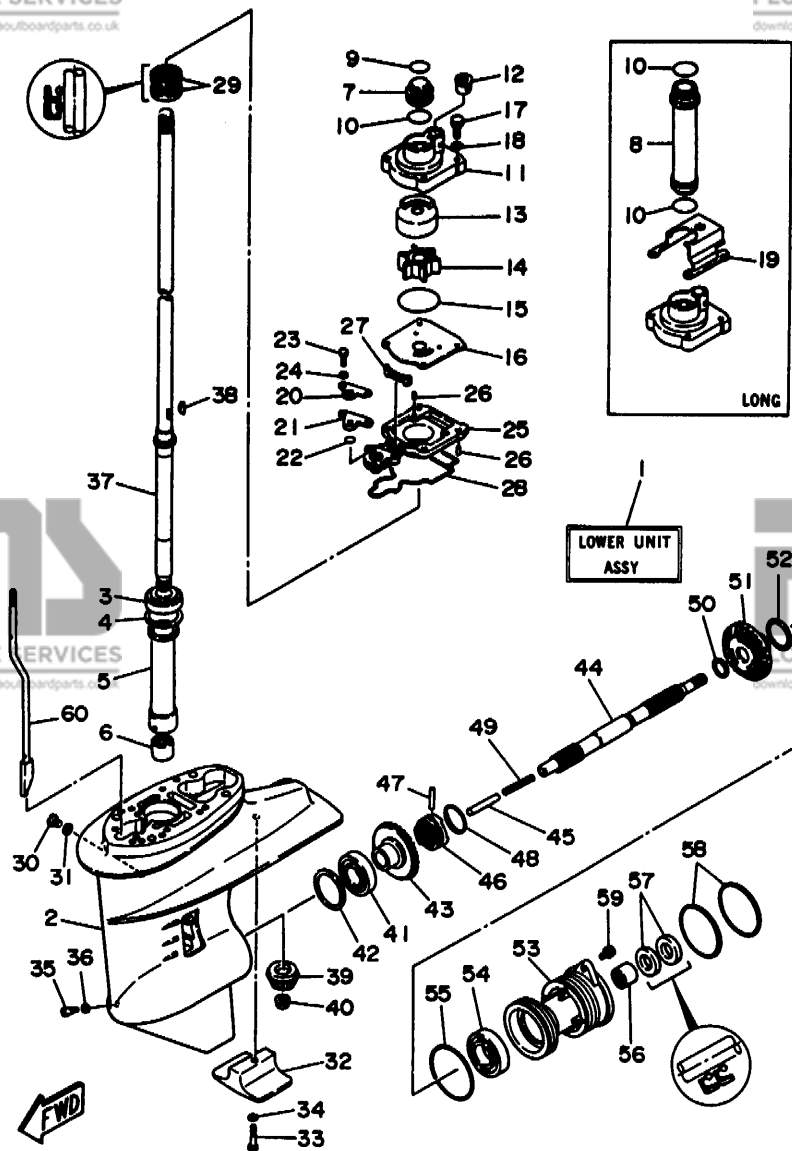


| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------|----------|-------------------|
| 18       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                    | 4        |                   |
| 19       | 61N-44328-00        | PLATE PLAQUETTE                                  | 1        | LONG              |
| 20       | 61N-44176-00        | BRACKET SUPPORT                                  | 1        |                   |
| 21       | 61N-45321-00        | PLATE PLAQUETTE                                  | 1        |                   |
| 22       | 93210-06ME6         | O-RING JOINT TORIQUE                             | 1        |                   |
| 23       | 97095-06025         | BOLT BOULON                                      | 2        |                   |
| 24       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                    | 2        |                   |
| 25       | 61N-45331-00-5B     | HOUSING, BEARING FLASQUE, ROULEMENT              | 1        |                   |
| 26       | 93604-10M03         | PIN, DOWEL CLAVETTE                              | 3        |                   |
| 27       | 61N-45127-00        | SEAL JOINT                                       | 1        |                   |
| 28       | 61N-45315-00        | PACKING, LOWER CASING JOINT, BOITIER D'HELICE    | 1        |                   |
| 29       | 93101-22067         | OIL SEAL JOINT SPY                               | 2        |                   |
| 30       | 90340-08M04         | PLUG, STRAIGHT SCREW PLOT, FILETE DROIT          | 1        |                   |
| 31       | 90430-08020         | GASKET JOINT                                     | 1        |                   |
| 32       | 61N-45251-00        | ANODE ANODE                                      | 1        |                   |
| 33       | 95895-06035         | BOLT, FLANGE BOULON                              | 1        |                   |
| 34       | 92990-06300         | WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE | 1        |                   |
| 35       | 688-45341-00        | PLUG, DRAIN BOUCHON DE VIDANGE                   | 1        |                   |
| 36       | 90430-08020         | GASKET JOINT                                     | 1        |                   |
| 37       | 61N-45510-10        | DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)             | 1        | UR LONG           |
|          | 61N-45510-00        | DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)             | 1        | UR SHORT          |
| 38       | 90280-03Q24         | KEY, WOODRUFF CLAVETTE, DEMI-LUNE                | 1        |                   |
| 39       | 61N-45551-00        | PINION PIGNON D'ATTAQUE                          | 1        |                   |
| 40       | 90179-10M14         | NUT ECROU                                        | 1        |                   |
| 41       | 93332-00005         | BEARING ROULEMENT                                | 1        |                   |
| 42       | 6L2-45567-00-10     | SHIM (T:1.0MM) CALE (T:1.0MM)                    | 1        | UR                |
|          | 6L2-45567-00-11     | SHIM (T:1.1MM) CALE (T:1.1MM)                    | 1        | UR                |
|          | 6L2-45567-00-12     | SHIM (T:1.2MM) CALE (T:1.2MM)                    | 1        | UR                |

E1

FIG. 13 LOWER CASING. DRIVE 1

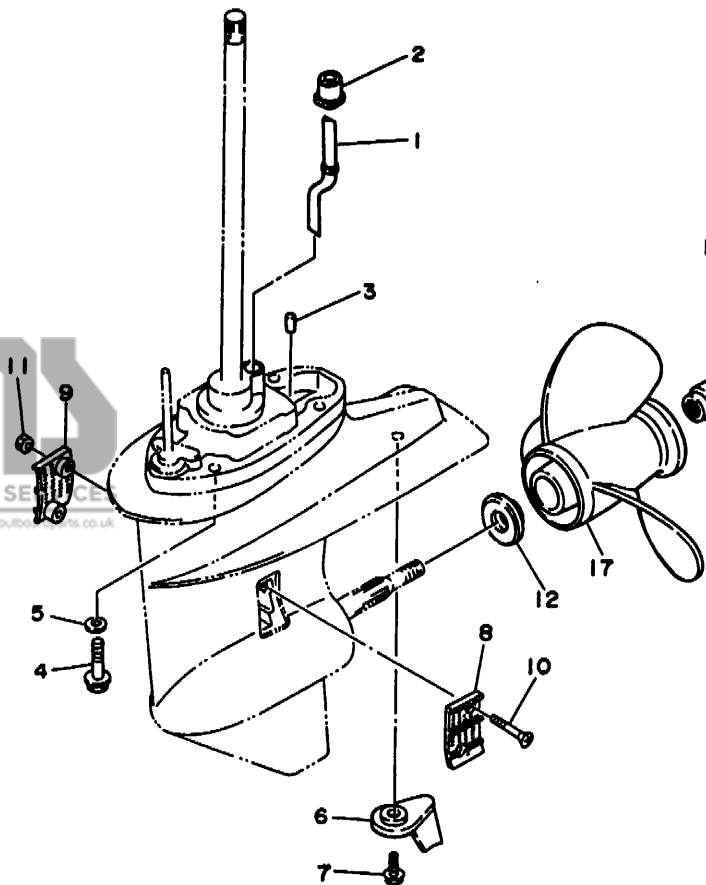
BOITIER D'HELICE, TRANSMISSION 1



| REF. NO. | PART NO.        | DESCRIPTION           | Q'TY | REMARKS   |
|----------|-----------------|-----------------------|------|-----------|
| NO.      | NO. PIECES      | DESCRIPTION           | QTE  | REMARQUES |
| 42       | 6L2-45567-00-14 | SHIM (T:1.4MM)        | 1    | UR        |
| 43       | 61N-45560-00    | GEAR                  | 1    |           |
| 44       | 6L2-45611-00    | PIGNON                | 1    |           |
| 45       | 648-45635-00    | SHAFT, PROPELLER      | 1    |           |
| 46       | 664-45631-01    | ARBRE, HELICE         | 1    |           |
| 47       | 90250-05010     | PLUNGER, SHIFT        | 1    |           |
| 48       | 648-45633-00    | POUSOIR D'EMBRAYAGE   | 1    |           |
| 49       | 90501-10065     | CLUTCH, DOG           | 1    |           |
| 50       | 90201-20417     | CRABOT                | 1    |           |
| 51       | 61N-45571-00    | PIN, STRAIGHT         | 1    |           |
| 52       | 6L2-45577-00-10 | GOUPILLE, DROITE      | 1    | UR        |
| 53       | 6L2-45577-00-11 | RING, CROSS PIN       | 1    | UR        |
| 54       | 6L2-45577-00-12 | JONG, GOUPILLE CRABOT | 1    | UR        |
| 55       | 6L2-45577-00-13 | SPRING, COMPRESSION   | 1    | UR        |
| 56       | 61N-45361-01-40 | RESSORT, COMPRESSION  | 1    |           |
| 57       | 93306-00612     | WASHER, PLATE         | 1    |           |
| 58       | 93210-64ME7     | RONDELLE, PLATE       | 1    |           |
| 59       | 93315-22004     | GEAR                  | 1    |           |
| 60       | 61N-44150-10    | PIGNON                | 1    | UR        |
|          | 61N-44150-00    | SHAFT (T:1.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:1.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:2.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:3.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:4.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:5.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:6.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:7.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:8.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.0MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.1MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.2MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.3MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.4MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.5MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.6MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.7MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.8MM)       | 1    | UR        |
|          |                 | SHAFT (T:9.9MM)       | 1    | UR        |
|          |                 | SHAFT (T:10.0MM)      | 1    | UR        |

FIG. 14 LOWER CASING, DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------|----------|-------------------|
| 1        | 61N-44361-10        | TUBE, WATER                    | 1        | UR LONG           |
|          | 61N-44361-00        | TUBE, WATER                    | 1        | UR SHORT          |
| 2        | 689-44366-00        | DAMPER, WATER SEAL             | 1        |                   |
| 3        | 93606-12019         | JOINT, TUBE D'EAU              | 2        |                   |
| 4        | 90105-10M12         | PIN, DOWEL                     | 4        |                   |
| 5        | 92990-10600         | GOUPILLE                       | 4        |                   |
| 6        | 61N-45371-00        | BOLT, WASHER BASED             | 1        |                   |
| 7        | 90119-06M48         | BOULON, AVEC RONDELLE          | 1        |                   |
| 8        | 6L2-45214-00        | WASHER, PLATE                  | 1        |                   |
| 9        | 6L2-45215-00        | RONDELLE, PLATE                | 1        |                   |
| 10       | 98780-05530         | TAB-TRIM                       | 2        |                   |
| 11       | 90185-05904         | ANODE DERIVE                   | 1        |                   |
| 12       | 6L2-45987-01        | BOLT, WITH WASHER              | 1        |                   |
| 13       | 689-45997-00        | BOULON, AVEC RONDELLE          | 1        |                   |
| 14       | 92990-14200         | COVER, WATER INLET             | 1        |                   |
| 15       | 90171-14013         | GRILLE, ENTREE D'EAU           | 1        |                   |
| 16       | 91490-30030         | COVER, WATER INLET             | 1        |                   |
| 17       | 664-45954-00-EL     | GRILLE, ENTREE D'EAU           | 1        |                   |
|          | 664-45943-01-EL     | SCREW, FLAT HEAD               | 1        |                   |
|          | 664-45941-01-EL     | VIS A TETE FRAISEE             | 1        |                   |
|          | 664-45945-00-EL     | NUT, SELF-LOCKING              | 1        |                   |
|          | 664-45947-01-EL     | ECROU, AUTO-BLOCANT            | 1        |                   |
|          | 664-45949-02-EL     | SPACER                         | 1        |                   |
|          | 664-45952-00-EL     | ENTRETOISE                     | 1        |                   |
|          | 664-45954-00-EL     | WASHER, PLAIN                  | 1        |                   |
|          | 664-45954-00-EL     | RONDELLE, PLATE                | 1        |                   |
|          | 664-45954-00-EL     | NUT, CASTLE                    | 1        |                   |
|          | 664-45954-00-EL     | ECROU, CRENELE                 | 1        |                   |
|          | 664-45954-00-EL     | PIN, COTTER                    | 1        |                   |
|          | 664-45954-00-EL     | GOUPILLE                       | 1        |                   |
|          | 664-45954-00-EL     | PROPELLER (3X9-7/8"X12"-F)     | 1        | UR                |
|          | 664-45954-00-EL     | HELICE (3X9-7/8"X12"-F)        | 1        | UR                |
|          | 664-45954-00-EL     | PROPELLER (3X9-7/8"X8"-F)      | 1        | UR                |
|          | 664-45954-00-EL     | HELICE (3X9-7/8"X8"-F)         | 1        | UR                |
|          | 664-45954-00-EL     | PROPELLER (3X9-7/8"X9"-F)      | 1        | UR                |
|          | 664-45954-00-EL     | HELICE (3X9-7/8"X9"-F)         | 1        | UR                |
|          | 664-45954-00-EL     | PROPELLER (3X9-7/8"X10-1/2"-F) | 1        | UR                |
|          | 664-45954-00-EL     | HELICE (3X9-7/8"X10-1/2"-F)    | 1        | UR                |
|          | 664-45954-00-EL     | PROPELLER (3X9-7/8"X11-1/4"-F) | 1        | UR                |
|          | 664-45954-00-EL     | HELICE (3X9-7/8"X11-1/4"-F)    | 1        | UR                |
|          | 664-45954-00-EL     | PROPELLER (3X9-7/8"X13"-F)     | 1        | UR                |
|          | 664-45954-00-EL     | HELICE (3X9-7/8"X13"-F)        | 1        | UR                |
|          | 664-45954-00-EL     | PROPELLER (3X9-7/8"X14"-F)     | 1        | UR                |
|          | 664-45954-00-EL     | HELICE (3X9-7/8"X14"-F)        | 1        | UR                |



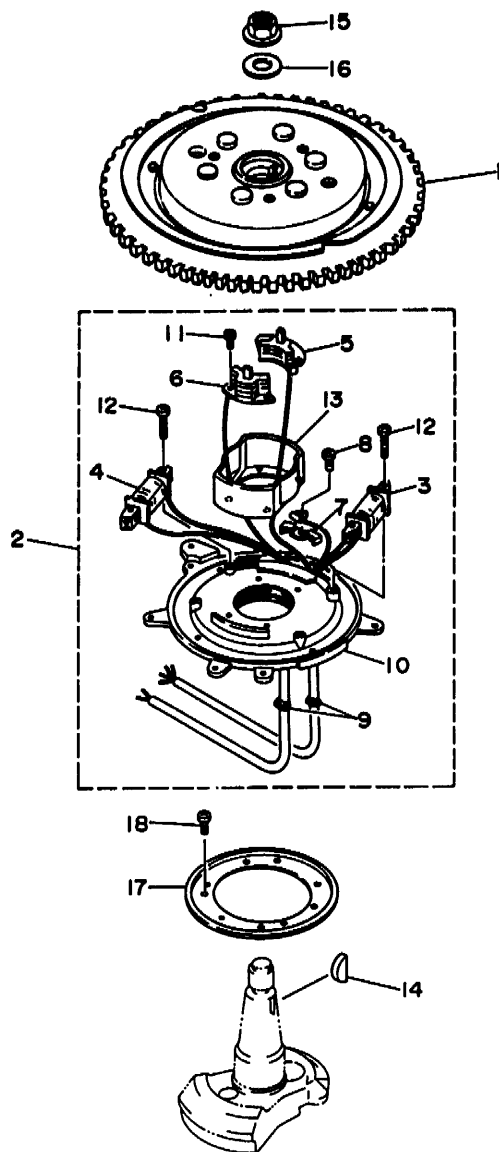


FIG. 15 GENERATOR

GENERATRICE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION      | Q'TY QTE | REMARKS REMARQUES          |
|----------|---------------------|------------------------------|----------|----------------------------|
| 1        | 61T-85550-10        | ROTOR ASSY                   | 1        | UR                         |
|          | 61N-85550-10        | ROTOR CPLT                   | 1        | UR 25VMH/30GMH (FOR VOLGA) |
| 2        | 61N-85560-10        | ROTOR ASSY                   | 1        |                            |
|          |                     | ROTOR CPLT                   | 1        |                            |
|          |                     | BASE ASSY                    | 1        |                            |
| *        | 61N-85541-19        | ENS. FLASQUE                 | 1        |                            |
| *        | 61N-81313-09        | .COIL, CHARGE                | 1        |                            |
|          |                     | .BOBINE, CHARGE              | 1        |                            |
| *        | 61N-85543-09        | .COIL, LIGHTING 1            | 1        |                            |
|          |                     | .BOBINE, ECLAIRAGE 1         | 1        |                            |
| *        | 61N-85543-19        | .COIL, PULSER                | 1        |                            |
|          |                     | .BOBINE, PULSEUR             | 1        |                            |
| *        | 61N-85543-19        | .COIL, PULSER                | 1        |                            |
|          |                     | .BOBINE, PULSEUR             | 1        |                            |
| 7        | 6E9-81328-70        | .CLAMP                       | 1        |                            |
|          |                     | .COLLIER                     | 1        |                            |
| 8        | 98507-04006         | .SCREW, PAN HEAD             | 1        |                            |
|          |                     | .VIS, TETE TRONCONIQUE       | 1        |                            |
| 9        | 6E9-85516-70        | .GROMMET                     | 2        |                            |
|          |                     | .ENTRETOISE                  | 2        |                            |
| 10       | 61N-85561-00        | .BAS, MAGNETO                | 1        |                            |
|          |                     | .BAS, MAGNETO                | 1        |                            |
| 11       | 98517-04012         | .SCREW, PAN HEAD             | 4        |                            |
|          |                     | .VIS, TETE TRONCONIQUE       | 4        |                            |
| 12       | 97607-06125         | .SCREW, PAN HEAD WITH WASHER | 4        |                            |
|          |                     | .VIS HEXAGONAL               | 4        |                            |
| 13       | 61N-85537-00        | .COVER                       | 1        |                            |
|          |                     | .COUVERCLE                   | 1        |                            |
| 14       | 90280-05049         | KEY, WOODRUFF                | 1        |                            |
| 15       | 90179-16M05         | CLAVETTE, DEMI-LUNE          | 1        |                            |
|          |                     | NUT                          | 1        |                            |
| 16       | 90201-16M44         | ECROU                        | 1        |                            |
|          |                     | WASHER, PLATE                | 1        |                            |
| 17       | 689-41612-01        | RONDELLE, PLATE              | 1        |                            |
|          |                     | RETAINER, MAGNETO BASE       | 1        |                            |
| 18       | 98580-06010         | FLASQUE, PLATEAU D'AVANCE    | 1        |                            |
|          |                     | SCREW, PAN HEAD              | 4        |                            |
|          |                     | VIS                          | 4        |                            |

\* WITHOUT TERMINAL.  
\* SANS TERMINAL.

E4

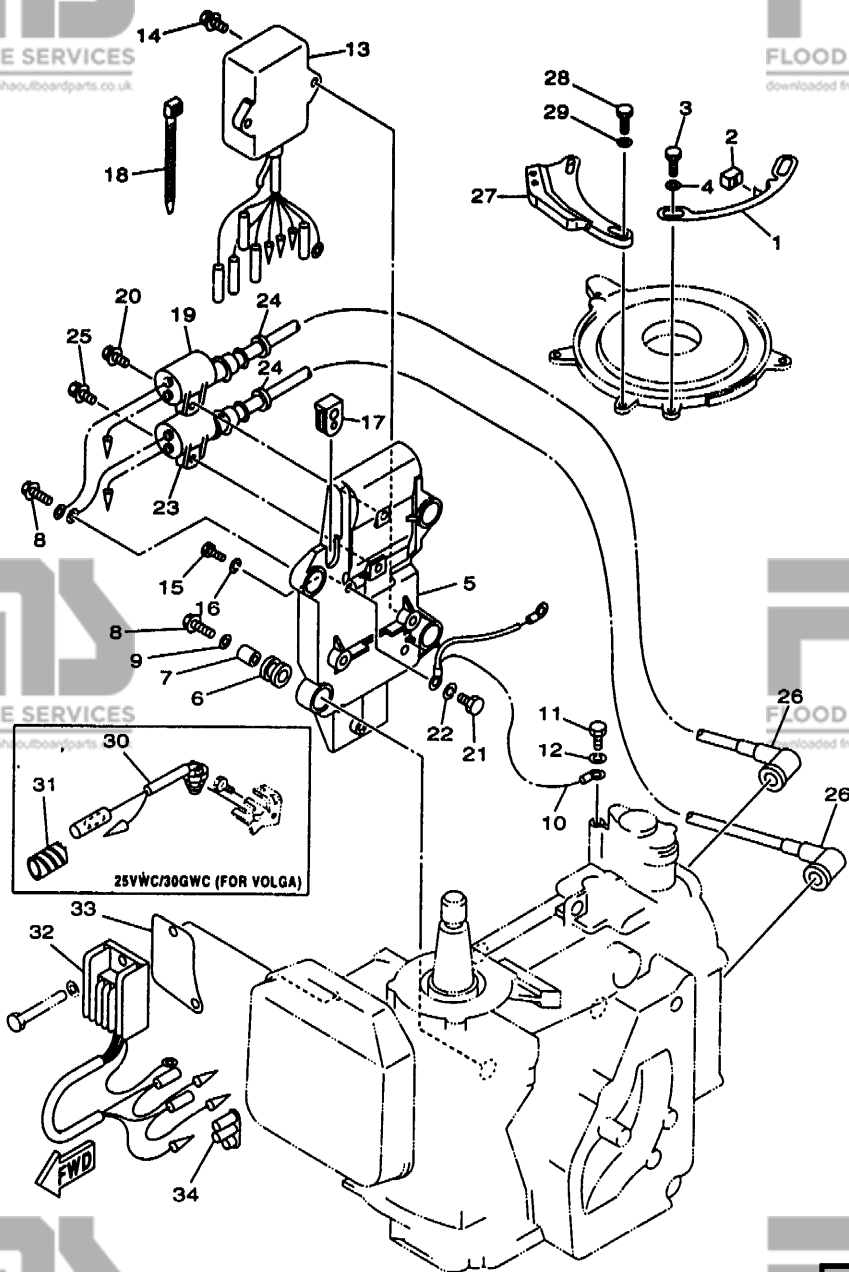


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|----------|-------------------|
| 1        | 61N-41615-00        | STOPPER, MAGNETO BASE<br>BUTÉE, PLATEAU D'AVANCE     | 1        |                   |
| 2        | 61N-44194-00        | CAP<br>CAPUCHON                                      | 1        | UR 25V            |
|          | 61T-44194-00        | CAP<br>CAPUCHON                                      | 1        | UR 30G            |
| 3        | 97095-06010         | BOLT<br>BOULON                                       | 2        |                   |
| 4        | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                     | 2        |                   |
| 5        | 61N-85542-00-94     | BRACKET<br>SUPPORT                                   | 1        |                   |
| 6        | 61N-82317-00        | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 4        |                   |
| 7        | 624-42542-00        | PIPE<br>TUYAU                                        | 4        |                   |
| 8        | 90119-06M95         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 4        |                   |
| 9        | 90201-06M30         | WASHER, PLATE<br>RONDELLE, PLATE                     | 2        |                   |
| 10       | 61N-82519-01        | WIRE, EARTH LEAD<br>FIL, MASSE                       | 1        |                   |
| 11       | 97095-06012         | BOLT<br>BOULON                                       | 1        |                   |
| 12       | 92995-06100         | WASHER, SPRING<br>RONDELLE, GROWER                   | 1        |                   |
| 13       | 61N-85540-11        | C.D.I. UNIT ASSY<br>BLOC C.D.I.                      | 1        |                   |
| 14       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                   | 2        |                   |
| 15       | 97095-06012         | BOLT<br>BOULON                                       | 1        |                   |
| 16       | 92995-06100         | WASHER, SPRING<br>RONDELLE, GROWER                   | 1        |                   |
| 17       | 6H3-81922-00        | GROMMET<br>OEUillet CAOUTCHOUC                       | 1        |                   |
| 18       | 90465-13M11         | CLAMP<br>BRIDE                                       | 1        |                   |
| 19       | 6H5-85570-00        | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)       | 1        | UR                |
|          | 61N-85570-00        | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)       | 1        | UR FOR VOLGA      |
| 20       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                   | 1        |                   |
| 21       | 97095-06012         | BOLT<br>BOULON                                       | 1        |                   |
| 22       | 92995-06100         | WASHER, SPRING<br>RONDELLE, GROWER                   | 1        |                   |
| 23       | 61N-85570-00        | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)       | 1        | UR                |
|          | 61N-85570-10        | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)       | 1        | UR FOR VOLGA      |
| 24       | 90480-25161         | GROMMET<br>PASSE-FIL                                 | 2        |                   |
| 25       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                   | 1        |                   |

E5

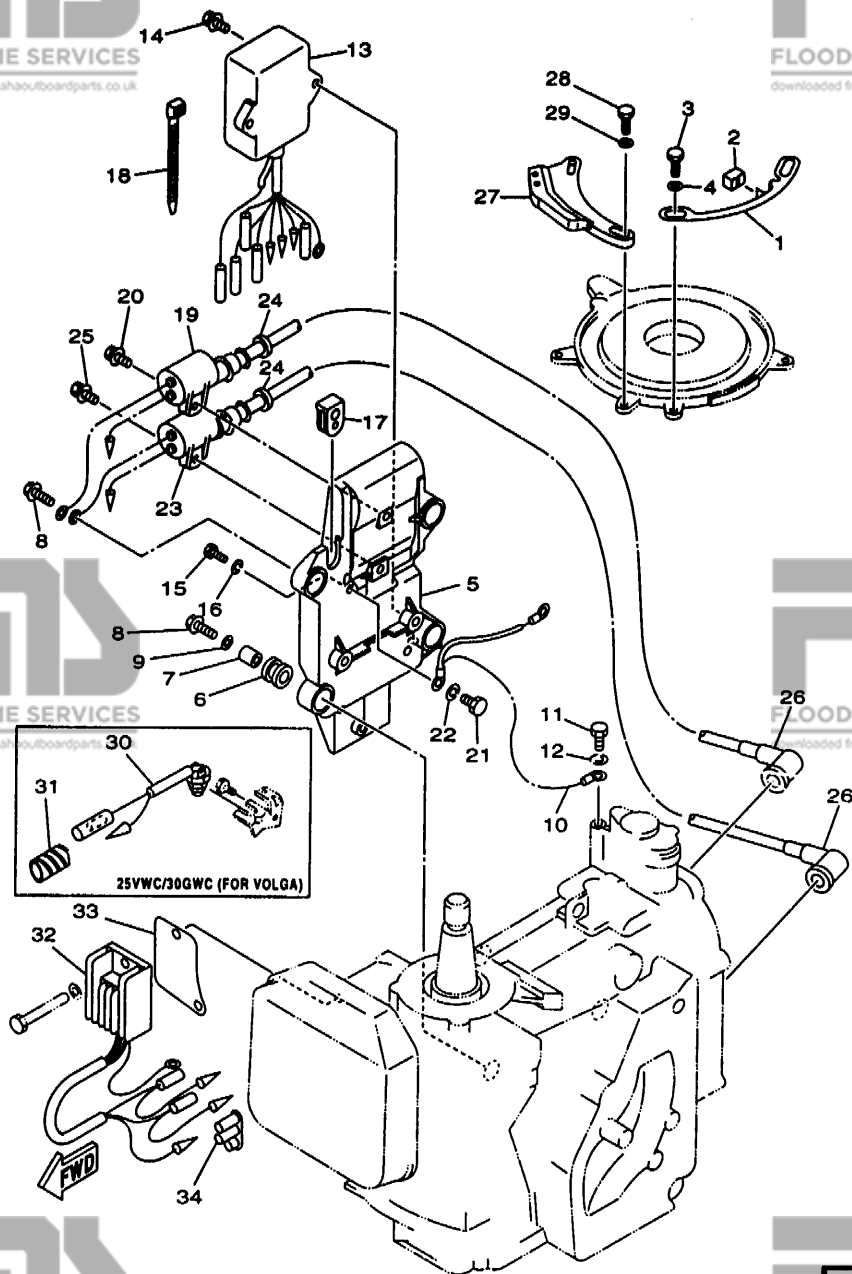
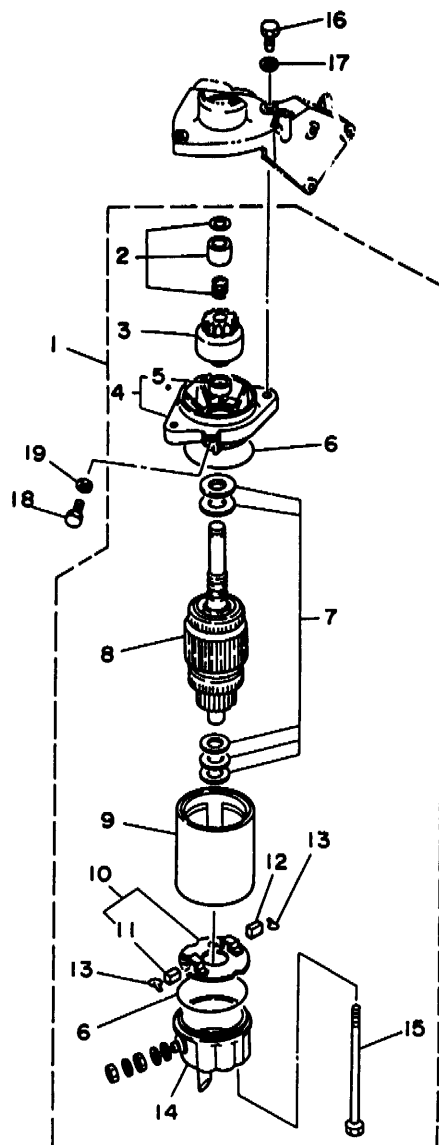


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | Q'TY QTE | REMARKS REMARQUES          |
|----------|---------------------|---------------------------------------------------------|----------|----------------------------|
| 26       | 6G1-82370-20        | PLUG CAP ASSY ANTIPARASITE                              | 2        | UR                         |
|          | 663-82370-01        | PLUG CAP ASSY ANTIPARASITE                              | 2        | UR FOR VOLGA               |
| 27       | 61N-41213-00-94     | CAM, ACCEL. CAME, ACCELERATION                          | 1        |                            |
| 28       | 97095-05016         | BOLT BOULON                                             | 2        |                            |
| 29       | 92990-05600         | WASHER, PLATE RONDELLE, PLATE                           | 2        |                            |
| 30       | 689-82540-01        | NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT            | 1        | 25VWC/30GWC (FOR VOLGA)    |
| 31       | 90446-10M02         | HOSE DURITE                                             | 1        | 25VWC/30GWC (FOR VOLGA)    |
| 32       | 6J8-81960-00        | RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT   | 1        | 25VMH/30GMH (EXCEPT VOLGA) |
| 33       | 61T-81915-00        | PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR | 1        | 25VMH/30GMH (EXCEPT VOLGA) |
| 34       | 6E5-82582-00        | COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS         | 1        | 25VMH/30GMH (EXCEPT VOLGA) |



**FWD**

FIG. 17 ALTERNATE 1 (STARTING MOTOR :25VNC/30GW(C))  
FIG. 17 OPTIONNELLES 1 (DEMARREUR ELECTRIQUE:25VNC/30GW(C))

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------|----------|-------------------|
| 1        | 689-81800-13        | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1        |                   |
| 2        | 689-81857-11        | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1        |                   |
| 3        | 689-81807-12        | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1        |                   |
| 4        | 689-81830-11        | .FRONT BRACKET ASSY<br>.SUPPORT AVANT                       | 1        |                   |
| 5        | 689-81831-00        | .METAL, FRONT<br>.METAL, AVANT                              | 1        |                   |
| 6        | 689-81847-11        | .O-RING<br>.JOINT TORIQUE                                   | 2        |                   |
| 7        | 689-81809-11        | .WASHER KIT<br>.JEU DE RONDELLES                            | 1        |                   |
| 8        | 689-81850-12        | .ARMATURE ASSY<br>.INDUIT                                   | 1        |                   |
| 9        | 689-81810-11        | .STATOR ASSY<br>.STATOR COMPLET                             | 1        |                   |
| 10       | 689-81840-11        | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1        |                   |
| 11       | 689-81812-11        | .BRUSH 2<br>.CHARBON 2                                      | 1        |                   |
| 12       | 689-81811-11        | .BRUSH 1<br>.CHARBON 1                                      | 1        |                   |
| 13       | 689-81813-10        | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 2        |                   |
| 14       | 689-81820-11        | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1        |                   |
| 15       | 689-81826-10        | .BOLT<br>.BOULON                                            | 2        |                   |
| 16       | 97013-08030         | BOLT<br>BOULON                                              | 2        |                   |
| 17       | 92990-08600         | WASHER, PLATE<br>RONDELLE, PLATE                            | 2        |                   |
| 18       | 97013-08012         | BOLT<br>BOULON                                              | 1        |                   |
| 19       | 92990-08600         | WASHER, PLATE<br>RONDELLE, PLATE                            | 1        |                   |

**E7**

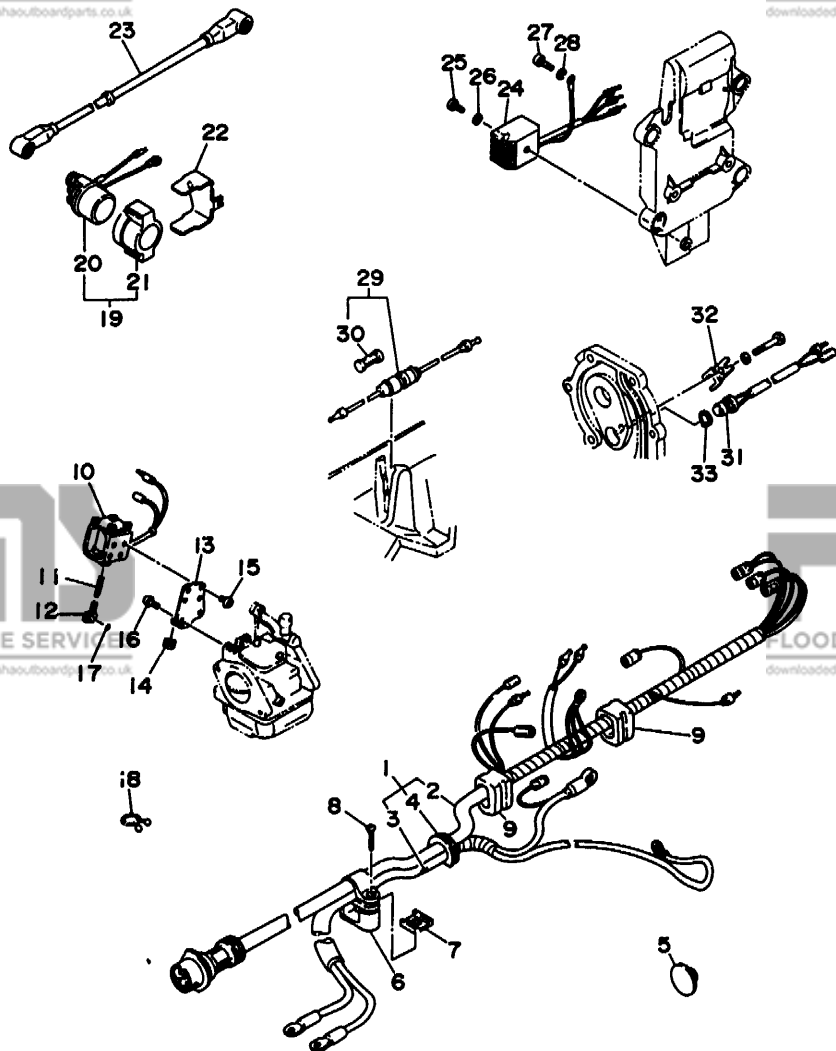


FIG. 18 ALTERNATE 2 (ELECTRICAL:25VMC/30GM(C))

FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE:25VMC/30GM(C))

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                             | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------------|----------|-------------------|
| 1        | 61T-82580-00        | WIRE HARNESS ASSY 2<br>FAISCEAU DE FILS 2 CPLT      | 1        |                   |
| 2        | 61T-82590-00        | .WIRE HARNESS ASSY<br>.FAISCEAU DE FILS COMPLET     | 1        |                   |
| 3        | 695-82105-13        | .WIRE HARNESS<br>.FAISCEAU DE FILS                  | 1        |                   |
| 4        | 689-42724-50        | .GROMMET<br>.PASSE-FIL                              | 1        |                   |
| 5        | 90480-17165         | GROMMET<br>RONDELLE CAOUTCHOUC                      | 1        |                   |
| 6        | 689-82594-10        | CLAMP<br>BRIDE                                      | 1        |                   |
| 7        | 682-42525-00        | PLATE, FRICTION<br>PLAQUE, FRICTION                 | 1        |                   |
| 8        | 90161-06M00         | SCREW, TAPPING<br>VIS, TETE FRAISEE                 | 1        |                   |
| 9        | 90480-17M08         | GROMMET<br>PASSE-FIL                                | 3        |                   |
| 10       | 61T-86111-00        | COIL, SOLENOID<br>BOBINE                            | 1        |                   |
| 11       | 682-86116-00        | .WIRE, PULL<br>.CABLE, TENSION                      | 1        |                   |
| 12       | 682-86117-00        | HOOK, WIRE PULL<br>CROCHET, TENSION DE CABLE        | 1        |                   |
| 13       | 61T-86112-00        | STAY, SOLENOID<br>SUPPORT, SOLENOIDE                | 1        |                   |
| 14       | 90480-10155         | GROMMET<br>RONDELLE CAOUTCHOUC                      | 1        |                   |
| 15       | 98580-04006         | SCREW, PAN HEAD<br>VIS                              | 4        |                   |
| 16       | 98580-05012         | SCREW, PAN HEAD<br>VIS                              | 2        |                   |
| 17       | 93210-03261         | O-RING<br>JOINT TORIQUE                             | 1        |                   |
| 18       | 90465-18147         | CLAMP<br>BRIDE                                      | 1        |                   |
| 19       | 661-81940-00        | STARTER RELAY ASSY<br>LANCEUR RELAIS (ENS.)         | 1        |                   |
| 20       | 661-81941-10        | .STARTER RELAY ASSY<br>.LANCEUR RELAIS (ENS.)       | 1        |                   |
| 21       | 661-81952-00        | .HOLDER, RELAY<br>.SUPPORT, RELAIS                  | 1        |                   |
| 22       | 61T-81945-00        | PLATE, SWITCH FITTING<br>PLAQUE, FIXATION DU RELAIS | 1        |                   |
| 23       | 689-82531-02        | WIRE, LEAD<br>FIL                                   | 1        |                   |
| 24       | 664-81970-61        | RECTIFIER ASSY<br>REDRESSEUR COMPLET                | 1        |                   |
| 25       | 97880-05025         | SCREW, PAN HEAD<br>VIS                              | 1        |                   |
| 26       | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE                    | 1        |                   |
| 27       | 97095-06012         | BOLT<br>BOULON                                      | 1        |                   |
| 28       | 92995-06100         | WASHER, SPRING<br>RONDELLE, GROWER                  | 1        |                   |

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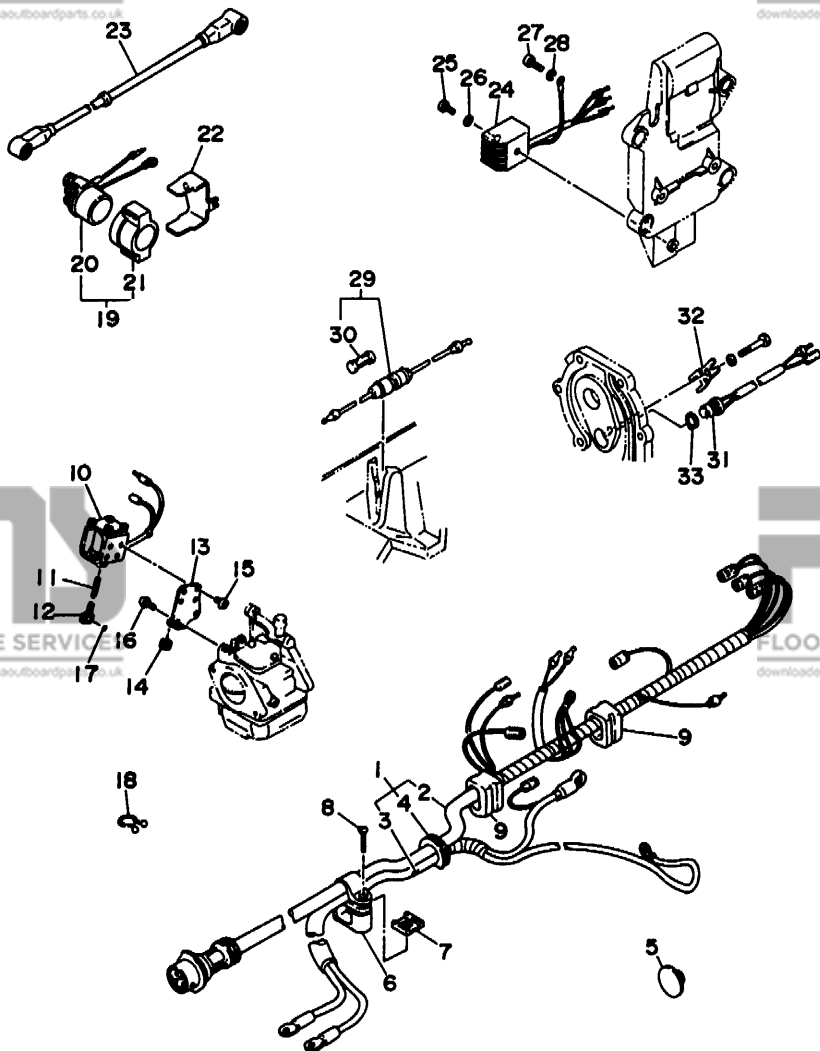
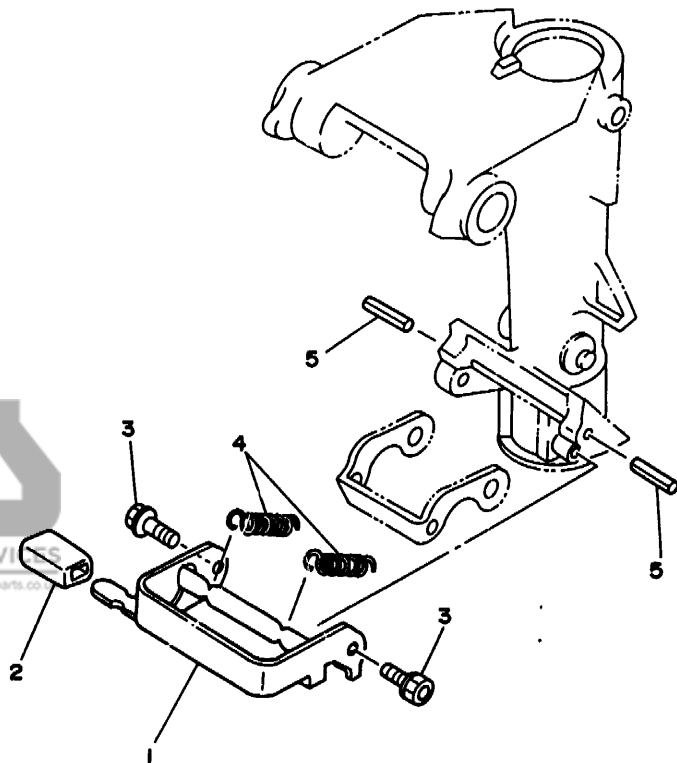


FIG. 18 ALTERNATE 2 (ELECTRICAL:25VMC/30GW(C))  
FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE:25VMC/30GW(C))

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------|----------|-------------------|
| 29       | 682-82150-10        | FUSE HOLDER ASSY<br>SUPPORT DE FUSIBLE       | 1        |                   |
| 30       | 682-82151-00        | .FUSE (20A)<br>.FUSIBLE (20A)                | 1        |                   |
| 31       | 61T-82560-00        | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET | 1 30GW   |                   |
| 32       | 61T-82588-00        | PLATE<br>PLAQUE                              | 1 30GW   |                   |
| 33       | 99009-17500         | CIRCLIP<br>CIRCLIP                           | 1 30GW   |                   |

FIG. 19 ALTERNATE 3 (SHALLOW WATER DRIVE)  
FIG. 19 OPTIONNELLES 3 (PEU PROFOND D'EAU)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------|----------|-------------------|
| 1        | 689-43681-01        | LEVER, SHALLOW WATER DRIVE 1<br>LEVIER, PEU PROFOND D'EAU 1 | 1        |                   |
| 2        | 682-43318-01        | COVER<br>CAPUCHON                                           | 1        |                   |
| 3        | 90109-06M18         | BOLT<br>BOULON                                              | 2        |                   |
| 4        | 90506-16M17         | SPRING, TENSION<br>RESSORT, TENSION                         | 2        |                   |
| 5        | 91690-40035         | PIN, SPRING<br>AGRAFFE                                      | 2        |                   |



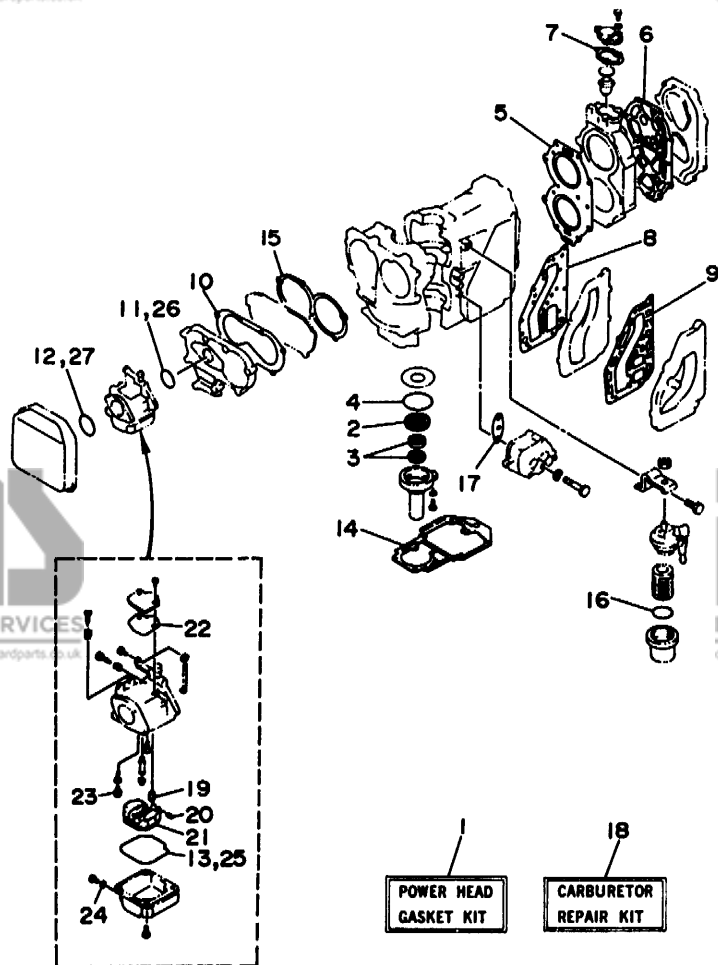


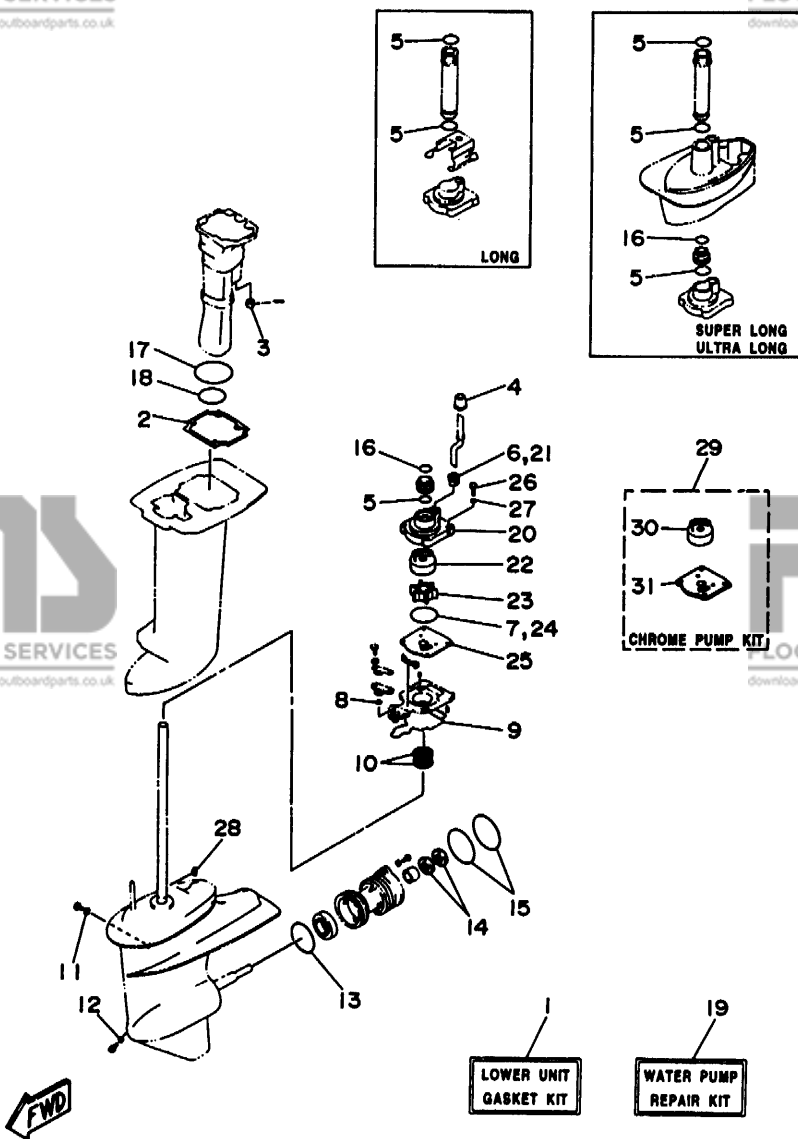
FIG. 20 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------|----------|-------------------|
| 1        | 61T-W0001-02        | POWER HEAD GASKET KIT<br>POCHETTE DE JOINTS TETE MOTRICE      | 1        |                   |
| 2        | 93102-25M28         | .OIL SEAL<br>.JOINT SPY                                       | 1        |                   |
| 3        | 93101-16M36         | .OIL SEAL<br>.JOINT SPY                                       | 2        |                   |
| 4        | 93210-57M09         | .O-RING<br>.JOINT TORIQUE                                     | 1        |                   |
| 5        | 61N-11181-A1        | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1              | 1        |                   |
| 6        | 61T-11193-A0        | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1       | 1        |                   |
| 7        | 655-12414-A1        | .GASKET, COVER<br>.JOINT, COUVERCLE                           | 1        |                   |
| 8        | 6K8-41122-A1        | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'EHAPPEMENT   | 1        |                   |
| 9        | 6K8-41124-A1        | .GASKET, EXHAUST OUTER COVER<br>.JOINT, COUVERCLE D'EHAPPEMEN | 1        |                   |
| 10       | 648-13645-A0        | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1                     | 1        |                   |
| 11       | 61N-14198-00        | .GASKET<br>.JOINT                                             | 1        |                   |
| 12       | 93210-40659         | .O-RING<br>.JOINT TORIQUE                                     | 1        |                   |
| 13       | 6L2-14384-00        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR            | 1        |                   |
| 14       | 689-45113-A1        | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE                 | 1        |                   |
| 15       | 648-13621-A1        | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET                | 1        |                   |
| 16       | 93210-32738         | .O-RING<br>.JOINT TORIQUE                                     | 1        |                   |
| 17       | 650-24431-A0        | .GASKET, FUEL PUMP 1<br>.JOINT 1 DE POMPE A ESSENCE           | 1        |                   |
| 18       | 61N-W0093-00        | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR        | 1        |                   |
| 19       | 61N-14392-00        | .VALVE, NEEDLE<br>.POINTEAU                                   | 1        |                   |
| 20       | 6E5-14386-01        | .PIN, FLOAT<br>.AXE, FLOTTEUR                                 | 1        |                   |
| 21       | 6L2-14385-00        | .FLOAT<br>.FLOTTEUR                                           | 1        |                   |
| 22       | 6L2-14399-00        | .GASKET<br>.JOINT                                             | 1        |                   |
| 23       | 50M-14355-00        | .PLUG<br>.PLOT                                                | 1        |                   |
| 24       | 6L2-14398-00        | .GASKET<br>.JOINT                                             | 1        |                   |
| 25       | 6L2-14384-00        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR            | 1        |                   |
| 26       | 61N-14198-00        | .GASKET<br>.JOINT                                             | 1        |                   |
| 27       | 93210-40659         | .O-RING<br>.JOINT TORIQUE                                     | 1        |                   |

FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2



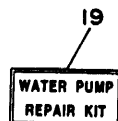
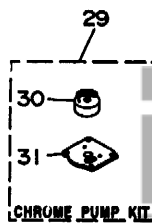
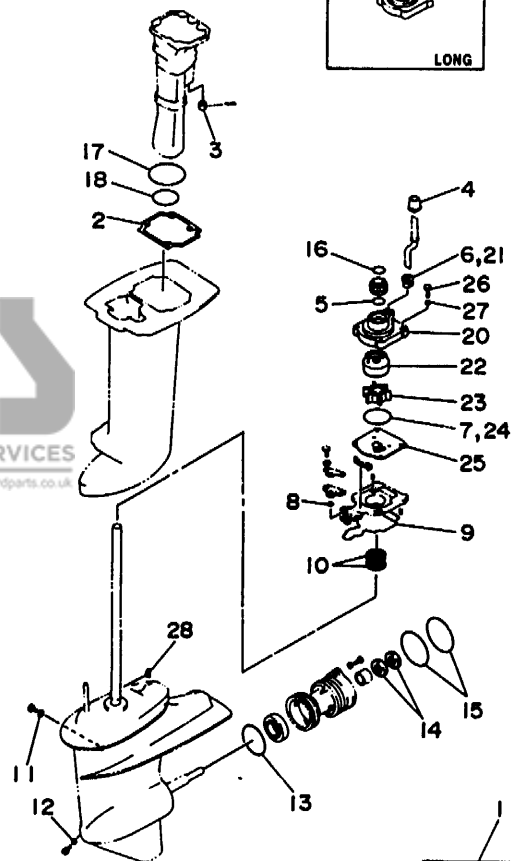
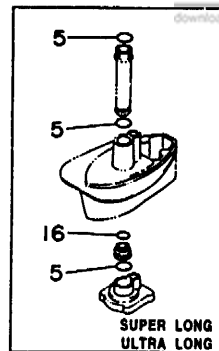
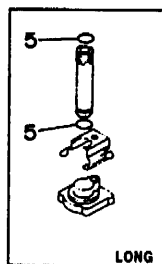
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | Q'TY QTE | REMARKS REMARQUES                  |
|----------|---------------------|---------------------------------------------------------|----------|------------------------------------|
| 1        | 61N-W0001-E1        | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE      | 1        |                                    |
| 2        | 664-41134-A0        | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1        |                                    |
| 3        | 6A8-41135-00        | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1        | UR SHORT                           |
|          | 689-41135-00        | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1        | UR LONG/SUPER LONG/<br>ULTRA LONG  |
| 4        | 689-44366-00        | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU               | 1        |                                    |
| 5        | 93210-26240         | .O-RING<br>.JOINT TORIQUE                               | 3        | UN                                 |
| 6        | 6L2-44367-00        | .DAMPER, WATER SEAL<br>.JOINT TUBE D'EAU                | 1        |                                    |
| 7        | 93210-45161         | .O-RING<br>.JOINT TORIQUE                               | 1        |                                    |
| 8        | 93210-06ME6         | .O-RING<br>.JOINT TORIQUE                               | 1        |                                    |
| 9        | 61N-45315-00        | .PACKING, LOWER CASING<br>.JOINT, BOITIER D'HELICE      | 1        |                                    |
| 10       | 93101-22067         | .OIL SEAL<br>.JOINT SPY                                 | 2        |                                    |
| 11       | 90430-08020         | .GASKET<br>.JOINT                                       | 1        |                                    |
| 12       | 90430-08020         | .GASKET<br>.JOINT                                       | 1        |                                    |
| 13       | 93210-64ME7         | .O-RING<br>.JOINT TORIQUE                               | 1        |                                    |
| 14       | 93101-20M07         | .OIL SEAL<br>.JOINT SPY                                 | 2        |                                    |
| 15       | 93210-65M50         | .O-RING<br>.JOINT TORIQUE                               | 2        |                                    |
| 16       | 93210-22298         | .O-RING<br>.JOINT TORIQUE                               | 1        | UR SHORT/SUPER LONG/<br>ULTRA LONG |
| 17       | 689-41141-00        | .SEAL 1<br>.JOINT 1                                     | 1        |                                    |
| 18       | 689-41142-00        | .SEAL<br>.JOINT                                         | 1        |                                    |
| 19       | 61N-W0078-01        | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE  | 1        |                                    |
| 20       | 61N-44311-01        | .HOUSING, WATER PUMP<br>.CORPS, POMPE A EAU             | 1        |                                    |
| 21       | 6L2-44367-00        | .DAMPER, WATER SEAL<br>.JOINT TUBE D'EAU                | 1        |                                    |
| 22       | 61N-44322-01        | .INSERT, CARTRIDGE<br>.CUVETTE                          | 1        |                                    |
| 23       | 6H4-44352-02        | .IMPELLER<br>.TURBINE                                   | 1        |                                    |
| 24       | 93210-45161         | .O-RING<br>.JOINT TORIQUE                               | 1        |                                    |
| 25       | 61N-44323-00        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE           | 1        |                                    |
| 26       | 97095-06040         | .BOLT<br>.BOULON                                        | 4        |                                    |
| 27       | 92990-06600         | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 4        |                                    |

**F5**

FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------|----------|-------------------|
| 28       | 90280-03024         | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE          | 1        |                   |
| 29       | 61N-W0078-0A        | CHROME PUMP KIT<br>KIT DE POMPE A EAU CHROMEE | 1        |                   |
| 30       | 61N-44322-41        | .INSERT, CARTRIDGE<br>.CUVETTE                | 1        |                   |
| 31       | 61N-44323-40        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE | 1        |                   |



**F6**

| PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|
| 61N-W0001-E1           | 21- 1       | 648-13621-A1           | 20-15       | 6F5-15723-01           | 5-50        | 6A8-41135-00           | 12-13       | 61N-42628-00           | 7-10        | 664-44142-00           | 11-24       |
| 61T-W0001-02           | 20- 1       | 61N-13641-00-94        | 3- 4        | 6F5-15726-01           | 5-11        | 689-42647-00           | 21- 3       | 689-42647-00           | 7- 3        | 61N-44143-00           | 11-34       |
| 689-W0004-00           | 3- 2        | 648-13645-A0           | 3- 5        | 61N-15734-00           | 5- 7        | 689-41135-00           | 12-13       | 660-42651-02           | 7- 5        | 61N-44146-00           | 11-38       |
| 61R-W0070-10           | 7-11        |                        | 20-10       | 6F5-15739-00           | 5-16        |                        | 21- 3       | 626-42658-00           | 4-14        | 61N-44150-00           | 13-60       |
| 61N-W0078-0A           | 21-29       | 6L2-14157-00           | 4- 7        | 6F5-15741-01           | 5- 4        | 689-41137-00-94        | 12- 8       | 61R-42677-10           | 7-12        | 61N-44150-10           | 13-60       |
| 61N-W0078-01           | 21-19       | 61N-14198-00           | 3-14        | 656-15748-00           | 5-38        | 689-41141-00           | 12-11       | 61T-42677-1C           | 7-12        | 664-44167-00           | 11-18       |
| 61N-W0084-01-4D        | 10- 1       |                        | 20-11       | 656-15749-00           | 5-42        |                        | 21-17       | 695-42677-B1           | 7-12        | 61N-44176-00           | 13-20       |
| 61N-W0090-00-4D        | 1- 1        |                        | 20-26       | 660-15754-00           | 5- 9        | 689-41142-00           | 12-12       | 61R-42678-10           | 7-13        | 6E0-44191-11           | 7-14        |
| 61T-W0090-01-4D        | 1- 1        | 61N-14212-00           | 4-26        | 689-15755-01           | 5-14        |                        | 21-18       | 61T-42678-10           | 7-13        | 61N-44194-00           | 16- 2       |
| 61N-W0093-00           | 20-18       | 646-14212-01           | 4-23        | 61N-15758-00-4D        | 5-18        | 61N-41213-00-94        | 16-27       | 689-42711-03-4D        | 8- 1        | 61T-44194-00           | 16- 2       |
| 61N-W1571-11           | 5- 1        | 61N-14301-02           | 4- 1        | 61N-15762-00           | 5-19        | 61N-41216-00           | 4-17        | 664-42715-00           | 11-17       | 61N-44311-01           | 13-11       |
| 656-W2810-02           | 6-32        | 61T-14301-01           | 4- 1        | 6F5-15764-00           | 5-15        | 677-41226-00           | 4-15        | 689-42716-00           | 9-65        |                        | 21-20       |
| 61N-11111-01-94        | 1-19        | 664-14321-01           | 4-18        | 61T-15770-00           | 5-37        | 6H1-41237-00           | 11- 6       | 689-42718-00           | 9-62        | 61N-44322-01           | 13-13       |
| 61T-11111-01-94        | 1-19        | 61N-14323-00           | 4-24        | 6H7-15771-01-94        | 5-29        |                        | 11-11       | 676-42724-40           | 8-17        |                        | 21-22       |
| 61N-11181-A1           | 1-21        | 6A0-14325-00           | 6-25        | 61T-15772-01-94        | 5-32        | 679-41241-01           | 11- 8       | 682-42724-00           | 8-14        | 61N-44322-41           | 21-30       |
|                        | 20- 5       | 677-14327-01           | 4-16        | 656-15772-00-94        | 5-32        | 689-41252-01           | 3-22        | 689-42724-50           | 18- 4       | 61N-44323-00           | 13-16       |
| 61N-11191-01-9M        | 1-22        | 61N-14341-00           | 4- 9        | 61T-15774-40-94        | 5-40        | 61N-41256-00           | 3-23        | 689-42725-01           | 8-15        |                        | 21-25       |
| 61T-11193-A0           | 1-23        | 61T-14341-00           | 4- 9        | 6F5-15779-02           | 5-17        | 661-41262-02           | 3-24        | 660-42796-00           | 8- 5        | 61N-44323-40           | 21-31       |
|                        | 20- 6       | 6L2-14342-32           | 4-11        | 6A0-15789-00           | 5-22        | 682-41271-00           | 3-19        | 689-42815-00           | 8- 9        | 61N-44328-00           | 13-15       |
| 6J8-11325-00           | 1-12        | 61N-14343-63           | 4-10        | 6G1-24304-02           | 6- 1        | 689-41273-00           | 3-20        | 689-42816-00           | 8-12        | 6H4-44352-02           | 13-14       |
| 689-11325-00           | 1-17        | 61N-14343-65           | 4-10        | 6A1-24311-00           | 6-30        | 6J8-41274-00           | 3-21        | 689-43111-03-4D        | 3- 1        |                        | 21-23       |
| 6H3-11327-00-94        | 1-13        | 50M-14355-00           | 4-12        | 689-24311-00           | 6-13        | 676-41611-00           | 11-40       | 689-43112-02-4D        | 9- 2        | 61N-44361-00           | 14- 1       |
| 6H3-11328-00           | 1-14        |                        | 20-23       | 61N-24329-00           | 6- 2        | 689-41612-01           | 15-17       | 6J8-43113-01           | 9-12        | 61N-44361-10           | 14- 1       |
| 676-11372-00           | 1-20        | 6J0-14379-10           | 4-13        | 692-24410-00           | 6-15        | 676-41613-00           | 11-41       | 648-43114-01           | 9- 6        | 61N-44362-00           | 13- 7       |
|                        | 1-35        | 61N-14381-00           | 4- 2        | 663-24411-00           | 6-20        | 61N-41615-00           | 16- 1       | 6E7-43116-00           | 9- 5        | 61N-44362-10           | 13- 8       |
| 61N-11400-01           | 2- 1        | 677-14383-01           | 4-20        | 692-24411-00           | 6-17        | 61N-41631-00-94        | 11- 2       | 6E0-43118-01           | 9- 3        | 689-44366-00           | 14- 2       |
| 61N-11412-01           | 2- 2        | 6L2-14384-00           | 4-25        | 6A0-24412-02           | 6-26        | 689-42111-01-4D        | 10- 2       | 6J8-43131-01           | 9- 7        |                        | 21- 4       |
| 61N-11422-00           | 2- 3        |                        | 20-13       | 648-24413-01           | 6-16        | 689-42112-01-4D        | 10- 7       | 6G5-43145-00           | 9- 8        | 6L2-44367-00           | 13-12       |
| 61N-11432-00           | 2- 4        |                        | 20-25       | 6A0-24421-01           | 6-24        | 664-42119-00           | 10-11       | 689-43160-00           | 9-18        |                        | 21- 6       |
| 61N-11442-00           | 2- 5        | 6L2-14385-00           | 4- 5        | 650-24431-A0           | 6-27        | 656-42126-01           | 10-24       | 689-43165-00           | 9-19        |                        | 21-21       |
| 61N-11515-00           | 2-10        |                        | 20-21       |                        | 20-17       | 689-42137-20           | 10-14       | 689-43191-00           | 9-13        | 664-44514-00-94        | 9-75        |
| 61N-11603-00           | 2-17        | 6E5-14386-01           | 4- 4        | 648-24434-01           | 6-18        | 689-42138-00           | 10-19       | 689-43192-01           | 9-14        | 689-44516-00           | 9-70        |
| 61N-11604-00           | 2-17        |                        | 20-20       | 648-24435-02           | 6-21        | 656-42153-00-94        | 11-14       | 689-43311-03-4D        | 9-26        | 648-44518-01-94        | 9-55        |
| 61N-11605-00           | 2-17        | 61N-14392-00           | 4- 3        | 61N-24521-00           | 6- 8        | 689-42154-80-94        | 11-13       | 682-43318-01           | 19- 2       | 648-44519-00-94        | 9-57        |
| 61N-11631-00-95        | 2-16        |                        | 20-19       | 61N-24560-00           | 6- 6        | 689-42169-01           | 11-10       | 689-43373-01           | 9-30        | 689-44551-01-4D        | 9-83        |
| 689-11633-00           | 2-18        | 6L2-14398-00           | 4-21        | 61N-24563-00           | 6- 7        | 6G1-42177-00           | 10-12       | 689-43614-00           | 9-40        | 689-44552-01-4D        | 9-85        |
| 688-11634-00           | 2-20        |                        | 20-24       | 61N-24566-01           | 6-11        | 689-42511-01-4D        | 9-45        | 648-43615-00           | 9-41        | 689-44553-00-94        | 9-79        |
| 61N-11635-00           | 2-16        | 6L2-14399-00           | 4- 8        | 61N-26311-00           | 10-20       | 689-42521-00-94        | 9-48        | 689-43616-00           | 9-35        | 689-44555-00           | 9-84        |
| 61N-11636-00           | 2-16        |                        | 20-22       | 61N-26326-00           | 10-23       | 647-42523-00           | 8-16        | 648-43617-00           | 9-38        | 689-44557-00           | 9-80        |
| 689-11651-00           | 2-12        | 61N-14440-00           | 3-15        | 6K8-41121-00-9M        | 1-32        | 682-42525-00           | 18- 7       | 689-43631-00           | 9-32        | 648-44591-A0           | 9-69        |
| 689-11681-01           | 2-13        | 689-14497-00           | 11- 1       | 6K8-41122-A1           | 1-33        | 648-42528-00           | 9-29        | 689-43633-00           | 9-33        |                        | 9-74        |
| 6E5-12411-01           | 1-27        | 61N-15100-00-94        | 1- 2        |                        | 20- 8       | 624-42542-00           | 16- 7       | 648-43642-00           | 9-36        | 664-44591-A0           | 9-76        |
| 655-12413-01-9M        | 1-29        | 689-15396-01-5B        | 1- 6        | 61N-41123-00-9M        | 1-34        | 61R-42610-B1-4D        | 7- 1        | 689-43643-00           | 9-34        | 689-45111-04-4D        | 12- 1       |
| 655-12414-A1           | 1-30        | 61N-15711-10           | 5- 2        | 6K8-41124-A1           | 1-37        | 61R-42610-11-4D        | 7- 1        | 689-43681-01           | 19- 1       | 689-45111-13-4D        | 12- 1       |
|                        | 20- 7       | 6F5-15713-01           | 5- 5        |                        | 20- 9       | 61T-42610-B1-4D        | 7- 1        | 689-44111-01-4D        | 11-21       | 689-45113-A1           | 1-44        |
| 61N-13610-00           | 3- 1        | 6G0-15714-01           | 5- 3        | 689-41131-00-5B        | 12- 5       | 61T-42610-11-4D        | 7- 1        | 664-44113-01           | 11-22       |                        | 20-14       |
| 689-13610-01           | 3- 1        | 61N-15715-00           | 5- 6        | 664-41134-A0           | 12- 6       | 61N-42613-00-4D        | 7- 7        | 689-44121-01           | 11-29       | 663-45119-00           | 9-17        |
| 648-13621-A1           | 3- 3        | 6F5-15716-01           | 5- 8        |                        | 21- 2       | 660-42615-00           | 7- 2        | 689-44125-00           | 11-30       |                        | 9-28        |

| PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|
| 663-45119-00           | 9-64        | 6L2-45987-01           | 14-12       | 61N-85537-00           | 15-13       | 90201-08M87            | 8- 4        | 90445-10M41            | 1-36        | 92990-06300            | 13-34       |
| 61N-45127-00           | 13-27       | 689-45997-00           | 14-13       | 61N-85540-11           | 16-13       | 90201-16M44            | 15-16       | 90446-10M02            | 16-31       | 92990-06600            | 1-11        |
| 6L2-45214-00           | 14- 8       | 61N-81313-09           | 15- 4       | 61N-85541-19           | 15- 3       | 90201-20M27            | 2-21        | 90465-08M51            | 3-26        |                        | 1-16        |
| 6L2-45215-00           | 14- 9       | 6E9-81328-70           | 15- 7       | 61N-85542-00-94        | 16- 5       | 90201-20A17            | 13-50       | 90465-13M11            | 16-18       |                        | 1-25        |
| 61N-45251-00           | 13-32       | 689-81800-13           | 17- 1       | 61N-85543-09           | 15- 5       | 90201-21S67            | 1-28        | 90465-18147            | 18-18       |                        | 1-39        |
| 61N-45300-00-4D        | 13- 1       | 689-81807-12           | 17- 3       | 61N-85543-19           | 15- 6       | 90201-22M03            | 9-10        | 90467-08004            | 6- 5        |                        | 1-41        |
| 61N-45300-10-4D        | 13- 1       | 689-81809-11           | 17- 7       | 61N-85550-10           | 15- 1       | 90201-28M00            | 10- 5       |                        | 6-14        |                        | 3- 7        |
| 61N-45311-02-4D        | 13- 2       | 689-81810-11           | 17- 9       | 61T-85550-10           | 15- 1       | 90201-50306            | 1-43        |                        | 6-31        |                        | 3- 9        |
| 61N-45315-00           | 13-28       | 689-81811-11           | 17-12       | 61N-85560-10           | 15- 2       | 90202-06007            | 11-26       | 90480-10155            | 18-14       |                        | 3- 9        |
|                        | 21- 9       | 689-81812-11           | 17-11       | 61N-85561-00           | 15-10       |                        | 11-35       | 90480-14M14            | 7- 9        |                        | 3-11        |
| 61N-45321-00           | 13-21       | 689-81813-10           | 17-13       | 6H5-85570-00           | 16-19       | 90202-10024            | 11-32       | 90480-15M06            | 8- 2        |                        | 3-13        |
| 61N-45331-00-5B        | 13-25       | 689-81820-11           | 17-14       | 61N-85570-00           | 16-19       | 90202-34043            | 10- 4       | 90480-17M08            | 8-21        |                        | 5-21        |
| 688-45341-00           | 13-35       | 689-81826-10           | 17-15       |                        | 16-23       | 90206-05005            | 5-47        |                        | 8-21        |                        | 5-24        |
| 61N-45361-01-4D        | 13-53       | 689-81830-11           | 17- 4       | 61N-85570-10           | 16-23       | 90206-08010            | 5-45        |                        | 18- 9       |                        | 5-27        |
| 61N-45371-00           | 14- 6       | 689-81831-00           | 17- 5       | 61T-86111-00           | 18-10       | 90206-12052            | 8-10        | 90480-17165            | 18- 5       |                        | 5-31        |
| 61N-45510-00           | 13-37       | 689-81840-11           | 17-10       | 61T-86112-00           | 18-13       | 90206-28M07            | 10- 6       | 90480-25161            | 16-24       |                        | 5-34        |
| 61N-45510-10           | 13-37       | 689-81847-11           | 17- 6       | 682-86116-00           | 18-11       | 90209-24M03            | 2-15        | 90480-29045            | 9-46        |                        | 5-36        |
| 61N-45536-00           | 13- 5       | 689-81850-12           | 17- 8       | 682-86117-00           | 18-12       | 90209-47016            | 9-50        | 90501-09M08            | 11-20       |                        | 5-44        |
| 61N-45551-00           | 13-39       | 689-81857-11           | 17- 2       | 90101-08339            | 9-22        | 90240-05046            | 9-42        | 90501-10065            | 13-49       |                        | 6-29        |
| 61N-45560-00           | 13-43       | 61T-81915-00           | 16-33       | 90105-06M07            | 9-47        | 90243-04M01            | 9- 4        | 90501-10227            | 5-39        |                        | 9-60        |
| 6L2-45567-00-10        | 13-42       | 6H3-81922-00           | 16-17       |                        | 11-23       | 90249-06M22            | 9-37        | 90501-14M07            | 11-19       |                        | 9-72        |
| 6L2-45567-00-11        | 13-42       | 6G1-81940-00           | 18-19       | 90105-06M08            | 9-66        | 90250-05010            | 13-47       | 90501-23215            | 10-17       |                        | 10- 9       |
| 6L2-45567-00-12        | 13-42       | 6G1-81941-10           | 18-20       | 90105-06M18            | 9-31        | 90266-04M00            | 7- 6        | 90502-10M07            | 9-21        |                        | 13-18       |
| 6L2-45567-00-14        | 13-42       | 61T-81945-00           | 18-22       | 90105-08M10            | 5-51        | 90266-04M01            | 7- 4        | 90506-16M17            | 19- 4       |                        | 13-24       |
| 61N-45571-00           | 13-51       | 6G1-81952-00           | 18-21       | 90105-10M12            | 14- 4       | 90269-02M09            | 10-15       | 90506-30M27            | 9-44        |                        | 16- 4       |
| 6L2-45577-00-10        | 13-52       | 6J8-81960-00           | 16-32       | 90109-06M18            | 19- 3       | 90280-03024            | 13-38       | 90508-14M13            | 11-31       |                        | 21-27       |
| 6L2-45577-00-11        | 13-52       | 664-81970-61           | 18-24       | 90119-06MA0            | 1-42        |                        | 21-28       | 90560-14076            | 10- 3       | 92990-08600            | 17-17       |
| 6L2-45577-00-12        | 13-52       | 695-82105-13           | 18- 3       | 90119-06M48            | 14- 7       | 90280-05049            | 15-14       | 90890-44373            | 5-13        |                        | 17-19       |
| 6L2-45577-00-13        | 13-52       | 682-82150-10           | 18-29       | 90119-06M49            | 11- 4       | 90340-08M04            | 13-30       | 91490-12012            | 11-27       | 92990-10200            | 9-68        |
| 61N-45587-00-07        | 13- 4       | 682-82151-00           | 18-30       | 90119-06M73            | 8-13        | 90381-12M01            | 9-61        | 91490-16010            | 5-49        |                        | 9-77        |
| 61N-45587-00-10        | 13- 4       | 61N-82317-00           | 16- 6       | 90119-06M94            | 3-17        | 90386-08032            | 10-18       |                        | 9-43        | 92990-10600            | 10-16       |
| 61N-45587-00-11        | 13- 4       | 6G1-82370-20           | 16-26       | 90119-06M95            | 16- 8       | 90386-10009            | 11-15       |                        | 11-25       |                        | 14- 5       |
| 61N-45587-00-12        | 13- 4       | 663-82370-01           | 16-26       | 90119-08M03            | 9-87        | 90386-12069            | 8-11        | 91490-20010            | 11-37       | 92990-14200            | 14-14       |
| 61N-45587-00-13        | 13- 4       | 61N-82519-01           | 16-10       | 90119-08M18            | 1- 3        | 90386-22M67            | 9-11        | 91490-30030            | 12-14       | 92995-06100            | 16-12       |
| 61N-45587-00-14        | 13- 4       | 689-82531-02           | 18-23       | 90119-08M20            | 1- 4        | 90386-38022            | 9-54        |                        | 14-16       |                        | 16-16       |
| 61N-45587-00-15        | 13- 4       | 689-82540-01           | 16-30       | 90119-08M29            | 1-26        | 90386-38090            | 9-52        | 91690-30008            | 9-20        |                        | 16-22       |
| 61N-45587-00-16        | 13- 4       | 682-82556-00           | 8-19        | 90123-06M00            | 10-21       | 90386-47M22            | 9-51        | 91690-30016            | 9-15        |                        | 18-28       |
| 6L2-45611-00           | 13-44       | 61T-82560-00           | 18-31       | 90149-05M13            | 10-13       | 90387-06M02            | 11- 3       | 91690-40016            | 11-33       | 92995-08600            | 8- 7        |
| 664-45631-01           | 13-46       | 689-8257Y-00           | 8-20        | 90161-06M00            | 18- 8       | 90387-06M26            | 3-18        | 91690-40018            | 11-16       |                        | 9-24        |
| 648-45633-00           | 13-48       | 6E9-82575-02           | 8-18        | 90170-06183            | 10-22       | 90387-06S68            | 5-46        | 91690-40035            | 19- 5       |                        | 9-82        |
| 648-45635-00           | 13-45       | 61T-82580-00           | 18- 1       | 90171-14013            | 14-15       | 90387-08M03            | 9-23        | 91690-40048            | 3-25        |                        | 9-89        |
| 664-45941-01-EL        | 14-17       | 6E5-82582-00           | 16-34       | 90179-06M24            | 7- 8        | 90387-08M25            | 8- 3        | 92990-05100            | 6-23        |                        | 12- 4       |
| 664-45943-01-EL        | 14-17       | 61T-82588-00           | 18-32       | 90179-10M14            | 13-40       | 90387-10M39            | 9-56        | 92990-05600            | 5-48        |                        | 12-10       |
| 664-45945-00-EL        | 14-17       | 61T-82590-00           | 18- 2       | 90179-16M05            | 15-15       | 90430-08020            | 13-31       |                        | 11-28       | 93101-16M36            | 1- 8        |
| 664-45947-01-EL        | 14-17       | 689-82594-10           | 18- 6       | 90185-05904            | 14-11       |                        | 13-36       |                        | 11-36       |                        | 20- 3       |
| 664-45949-02-EL        | 14-17       | 682-84381-00           | 8-22        | 90185-06062            | 10-26       |                        | 21-11       |                        | 11-43       | 93101-20M07            | 13-57       |
| 664-45952-00-EL        | 14-17       | 6E9-85516-70           | 15- 9       | 90185-22M11            | 9- 9        |                        | 21-12       |                        | 16-29       |                        | 21-14       |
| 664-45954-00-EL        | 14-17       | 663-85518-00           | 11- 9       | 90201-06M30            | 16- 9       | 90445-09M75            | 6- 4        |                        | 18-26       | 93101-22067            | 13-29       |

| PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. | PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|------------------------|-------------|
| 93101-22067            | 21-10       | 94702-00217            | 1-45        | 97095-06035            | 5-23        |                        |             |                        |             |                        |             |
| 93102-25M28            | 1- 7        | 94702-00247            | 1-45        |                        | 5-26        |                        |             |                        |             |                        |             |
|                        | 20- 2       | 94702-00271            | 1-45        | 97095-06040            | 6-28        |                        |             |                        |             |                        |             |
| 93102-32M07            | 2- 7        | 95304-08700            | 5-12        |                        | 13-17       |                        |             |                        |             |                        |             |
| 93210-03261            | 18-17       | 95380-03600            | 6-19        |                        | 21-26       |                        |             |                        |             |                        |             |
| 93210-06ME6            | 13-22       | 95380-05600            | 11-12       | 97095-06050            | 10- 8       |                        |             |                        |             |                        |             |
|                        | 21- 8       | 95380-05700            | 11- 7       | 97095-08020            | 12- 9       |                        |             |                        |             |                        |             |
| 93210-22298            | 13- 9       | 95380-06600            | 5-28        | 97095-08025            | 9-81        |                        |             |                        |             |                        |             |
|                        | 21-16       |                        | 5-28        | 97095-08030            | 12- 3       |                        |             |                        |             |                        |             |
| 93210-26240            | 13-10       |                        | 11-39       | 97095-08065            | 9-88        |                        |             |                        |             |                        |             |
|                        | 13-10       | 95380-08600            | 6-10        | 97313-06022            | 1-24        |                        |             |                        |             |                        |             |
|                        | 21- 5       |                        | 9-25        | 97313-06050            | 3-12        |                        |             |                        |             |                        |             |
| 93210-32738            | 6- 9        |                        | 9-86        | 97395-06022            | 1-10        |                        |             |                        |             |                        |             |
|                        | 20-16       | 95380-08700            | 8- 6        | 97595-06520            | 1-31        |                        |             |                        |             |                        |             |
| 93210-37M67            | 9-53        |                        | 8- 8        |                        | 6- 3        |                        |             |                        |             |                        |             |
| 93210-40659            | 3-16        | 95380-10600            | 9-67        |                        | 10-10       |                        |             |                        |             |                        |             |
|                        | 20-12       |                        | 9-73        |                        | 13-59       |                        |             |                        |             |                        |             |
|                        | 20-27       | 95380-10800            | 9-78        |                        | 16-14       |                        |             |                        |             |                        |             |
| 93210-42159            | 2- 8        | 95895-06035            | 13-33       |                        | 16-20       |                        |             |                        |             |                        |             |
| 93210-45161            | 13-15       | 97013-06045            | 3-10        |                        | 16-25       |                        |             |                        |             |                        |             |
|                        | 21- 7       |                        | 5-35        | 97607-06125            | 15-12       |                        |             |                        |             |                        |             |
|                        | 21-24       | 97013-08012            | 17-18       | 97880-05025            | 18-25       |                        |             |                        |             |                        |             |
| 93210-57M09            | 1- 9        | 97013-08030            | 5-10        | 97980-04110            | 4- 6        |                        |             |                        |             |                        |             |
|                        | 20- 4       |                        | 17-16       | 97980-04112            | 4-19        |                        |             |                        |             |                        |             |
| 93210-64ME7            | 13-55       | 97014-06035            | 3- 8        | 98507-04006            | 15- 8       |                        |             |                        |             |                        |             |
|                        | 21-13       |                        | 3- 8        | 98517-04012            | 15-11       |                        |             |                        |             |                        |             |
| 93210-65M50            | 13-58       | 97080-06018            | 9-59        | 98580-04006            | 18-15       |                        |             |                        |             |                        |             |
|                        | 21-15       | 97095-05016            | 16-28       | 98580-05012            | 11-42       |                        |             |                        |             |                        |             |
| 93306-00612            | 13-54       | 97095-06010            | 5-41        |                        | 18-16       |                        |             |                        |             |                        |             |
| 93306-305U3            | 2- 9        |                        | 16- 3       | 98580-05530            | 6-22        |                        |             |                        |             |                        |             |
| 93310-624U5            | 2-14        | 97095-06012            | 11- 5       | 98580-06010            | 15-18       |                        |             |                        |             |                        |             |
| 93311-632V4            | 2- 6        |                        | 16-11       | 98580-06016            | 12- 7       |                        |             |                        |             |                        |             |
| 93315-220V7            | 13- 6       |                        | 16-15       | 98780-05530            | 14-10       |                        |             |                        |             |                        |             |
| 93315-22004            | 13-56       |                        | 16-21       | 98780-06020            | 1-18        |                        |             |                        |             |                        |             |
| 93332-000W5            | 13- 3       |                        | 18-27       | 98980-04006            | 4-22        |                        |             |                        |             |                        |             |
| 93332-00005            | 13-41       | 97095-06014            | 6-12        | 99009-17500            | 18-33       |                        |             |                        |             |                        |             |
| 93440-62057            | 2-11        | 97095-06016            | 1-15        | 99080-05600            | 9-39        |                        |             |                        |             |                        |             |
| 93602-20M02            | 2-19        |                        | 5-20        | 99530-10014            | 5-25        |                        |             |                        |             |                        |             |
| 93604-10M03            | 13-26       | 97095-06020            | 5-43        |                        |             |                        |             |                        |             |                        |             |
| 93606-12019            | 1- 5        |                        | 9-71        |                        |             |                        |             |                        |             |                        |             |
|                        | 9-58        |                        | 10-25       |                        |             |                        |             |                        |             |                        |             |
|                        | 12- 2       | 97095-06025            | 1-38        |                        |             |                        |             |                        |             |                        |             |
|                        | 14- 3       |                        | 3- 6        |                        |             |                        |             |                        |             |                        |             |
| 93608-12063            | 9-49        |                        | 5-30        |                        |             |                        |             |                        |             |                        |             |
| 93700-06M03            | 9-16        |                        | 5-33        |                        |             |                        |             |                        |             |                        |             |
|                        | 9-27        |                        | 13-23       |                        |             |                        |             |                        |             |                        |             |
|                        | 9-63        | 97095-06030            | 1-40        |                        |             |                        |             |                        |             |                        |             |
| 94702-00160            | 1-45        |                        | 5-33        |                        |             |                        |             |                        |             |                        |             |