

**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHÉES**

**20D'98 (6L3)
25N'98 (6L2)**

2W6L2-300F1

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

20D*98(6L3), 25N*98(6L2)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.	"M" Manual start model
"UN" Use as many as needed.	"E" Electric start model
"AP" Alternate Parts	"PTT" Power Trim & Tilt model
"LM" Local Made (Parts need to be ordered locally)	"H/T" Hydro Tilt model
"O/S" Over Size	"M/T" Manual Tilt model
	"T.H/D" Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

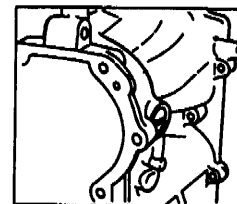
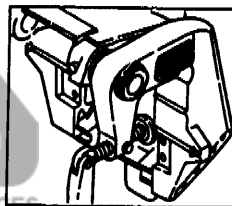
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
20DMHO	S :	106514	~
	L :	402970	~
20DWO	S :	181655	~
	L :	481045	~
25NMHO	S :	112419	~
	L :	405904	~
25NWC0	S :	151188	~
	L :	452002	~
25NWO	S :	280551	~
	L :	481399	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

20D'98(6L3), 25N'98(6L2)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

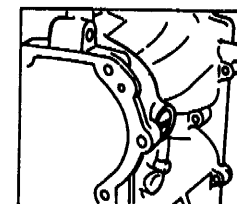
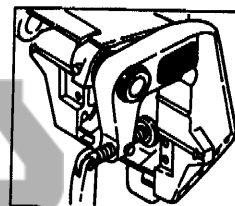
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	20DMHO	
	S :	106514 ~
	L :	402970 ~
	S :	181655 ~
	L :	481045 ~
	S :	112419 ~
	L :	405904 ~
	S :	151188 ~
	L :	452002 ~
	S :	280551 ~
	L :	481399 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

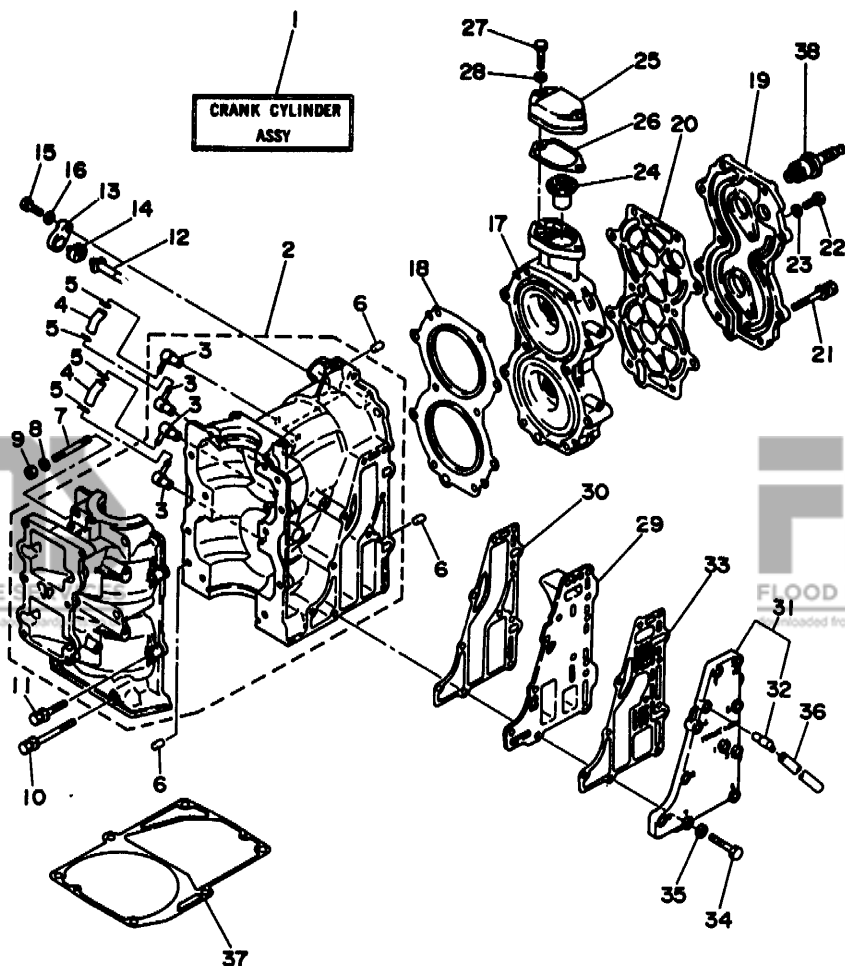
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FIG. 12	STEERING (20DMHO/25NMHO/25NWCO)	D4, D5
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FIG. 1 CYLINDER, CRANKCASE

CYLINDRE, CARTER



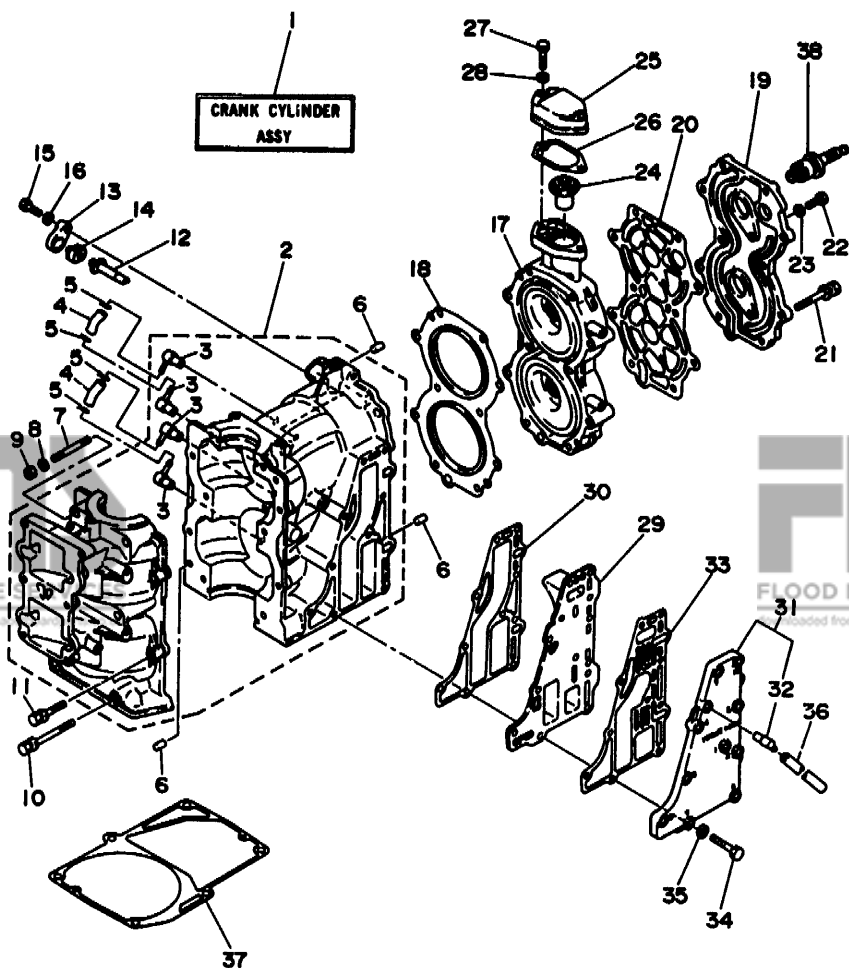
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARKS
1	6L2-W0090-11-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 37, FIG. 2, REF.NO. 1~29)	1	
2	6L2-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	6E5-11372-00	NIPPLE, HOSE RACCORD, TUYAU	4	
4	90445-07M15	HOSE DURITE	2	
5	90467-06016	CLIP JONC	4	
6	93604-10M03	PIN, DOWEL CLAVETTE	4	
7	95617-08645	BOLT, STUD GOIJON	2	
8	90201-08086	WASHER, PLATE RONDELLE, PLATE	2	
9	95333-08600	NUT ECROU	2	
10	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
11	90119-06M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	6L2-11111-01-94	HEAD, CYLINDER 1 CULASSE 1	1	
18	6L2-11181-A2	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
19	6L2-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
20	6L2-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
21	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
25	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	61A-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
27	97095-06025	BOLT BOULON	2	

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
29	6L2-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
30	6L2-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
31	6L2-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
32	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
33	6L2-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
34	97095-06030	BOLT BOULON	10	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
36	90445-10M40	HOSE DURITE	1	
37	6L2-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
38	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	



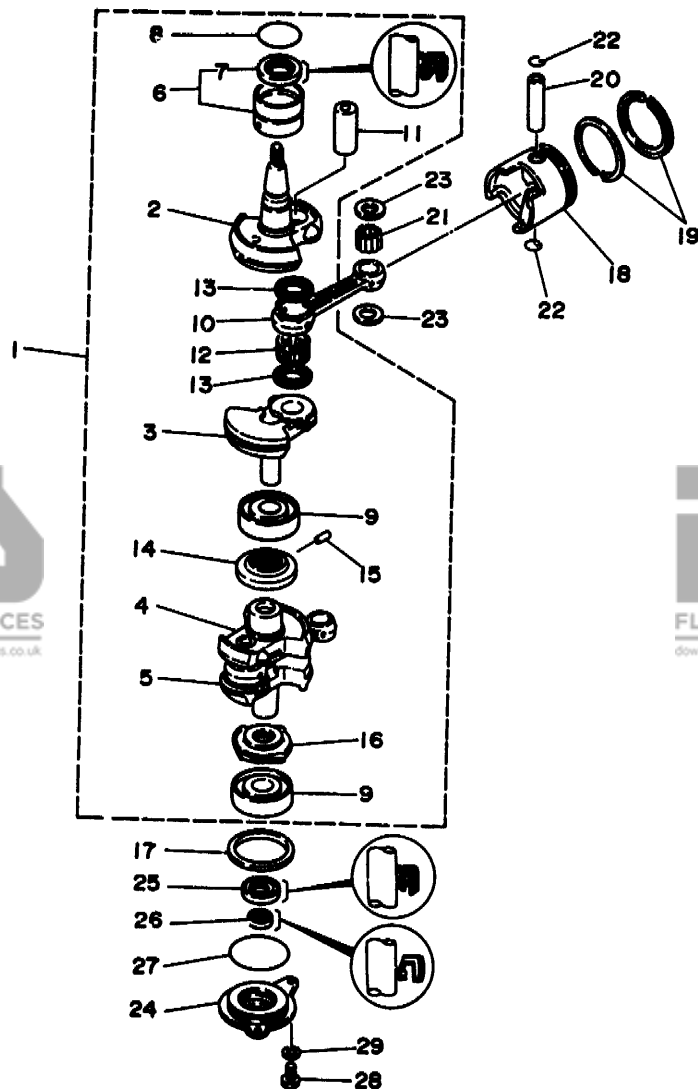


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-11400-10	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	6L2-11412-00	.CRANK 1	1	
3	6L2-11422-00	.MASSOLOTTE DE VILEBREQUIN 1	1	
4	6L2-11432-00	.CRANK 2	1	
5	6L2-11442-00	.MASSOLOTTE DE VILEBREQUIN 2	1	
6	93311-632U7	.CRANK 3	1	
7	93102-26M27	.MASSOLOTTE DE VILEBREQUIN 3	1	
8	93210-42159	.CRANK 4	1	
9	93306-305U3	.MASSOLOTTE DE VILEBREQUIN 4	1	
10	6L2-11651-00	.BEARING, CYLINDRICAL	1	
11	6L2-11681-00	.ROULEMENT	1	
12	93310-424W9	.OIL SEAL	1	
13	90209-24M15	.JOINT SPY	1	
14	6L2-11515-00	.O-RING	1	
15	91690-30010	.JOINT TORIQUE	1	
16	6J8-11536-00	.BEARING	2	
17	90201-50306	.ROULEMENT	2	
18	6L2-11631-00-97	.ROD, CONNECTING	2	
19	6L2-11610-00	.BIELLE NUE	2	
20	648-11633-00	.PIN, CRANK 1	2	
21	93602-18M12	.MANETON, VILEBREQUIN 1	2	
22	93450-20026	.BEARING, CYLINDRICAL	2	
23	90201-18522	.ROULEMENT	2	
24	6L2-15396-00-5B	.WASHER	4	
25		.RONDELLE	1	
26		.SEAL, LABYRINTH 1	1	
27		.JOINT, LABYRINTHE 1	1	
28		.PIN, SPRING	1	
29		.AGRAFFE	1	

B1

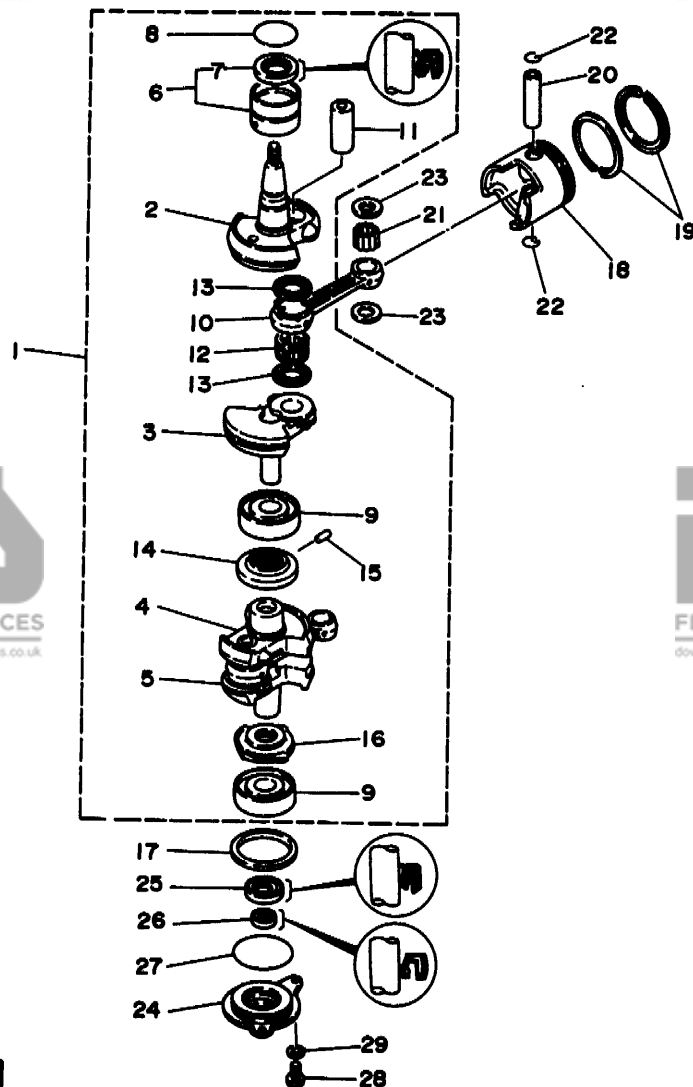


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93102-25142	OIL SEAL	1	
26	93101-13M37	JOINT SPY	1	
27	93210-56M80	OIL SEAL	1	
28	97095-06016	JOINT SPY	1	
29	92990-06600	O-RING	1	
		JOINT TORIQUE		
		BOLT	2	
		BOULON		
		WASHER, PLATE	2	
		RONDELLE, PLATE		



B2

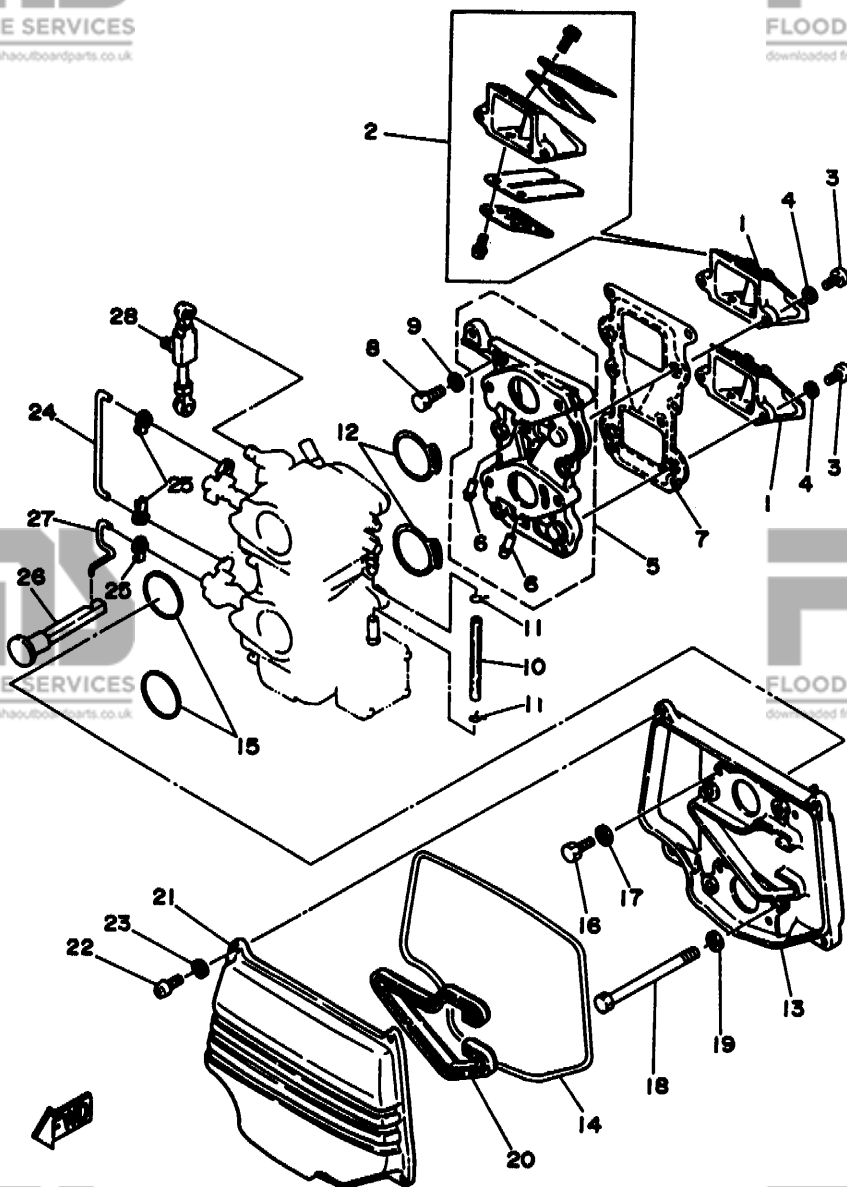


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-13610-00	REED VALVE ASSY CLAPET COMPLET	2	
2	6L2-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS	4	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
5	6L2-13641-10-94	MANIFOLD 1 TUBULURE 1	1	
6	676-14485-00	.PIPE, JOINT .DURITE	2	
7	6L2-13621-00	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
8	97095-06025	BOLT BOULON	6	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
10	90445-09078	HOSE DURITE	1	
11	90467-08004	CLIP JONC	2	
12	6L2-14198-00	GASKET JOINT	2	
13	6L2-14417-00-94	COVER 1 COUVERCLE 1	1	
14	6L2-14476-00	SEAL JOINT SPY	1	
15	93210-35M86	O-RING JOINT TORIQUE	2	
16	97013-05012	BOLT BOULON	4	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
18	97390-06085	BOLT BOULON	4	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
20	6L2-14476-11	SEAL JOINT SPY	1	
21	6L2-14418-00	COVER 2 COUVERCLE 2	1	
22	98580-05016	SCREW, PAN HEAD VIS	4	
23	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
24	6J8-41259-00	ROD, CHOKE 3 TRINGLE 3, STARTER	1	
25	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	
26	6J8-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	
27	6L2-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
28	6L2-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	

B3

FIG. 4 CARBURETOR

CARBURETEUR

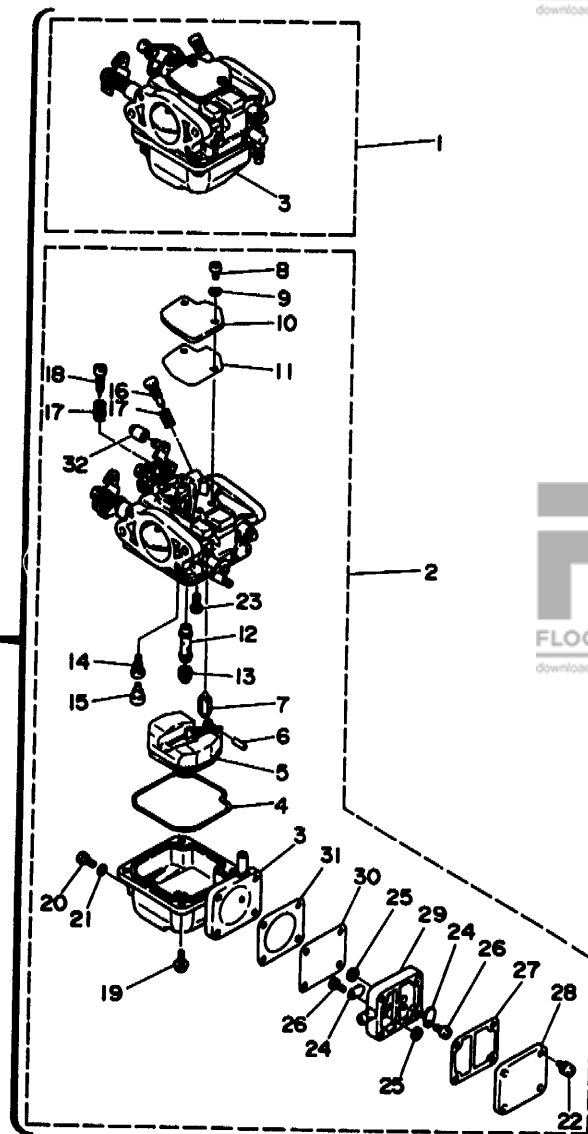
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14301-01	CARBURETOR ASSY 1 (25N)	1	UR UPPER
	6L3-14301-00	CARBURETEUR COMPLET 1 (25N)		
	6L2-14302-01	CARBURETOR ASSY 1 (20D)	1	UR UPPER
	6L3-14302-00	CARBURETEUR COMPLET 1 (20D)		
2	6L2-14302-01	CARBURETOR ASSY 2 (25N)	1	UR LOWER
	6L3-14302-00	CARBURETEUR COMPLET 2 (25N)		
	6L2-14381-00	CARBURETOR ASSY 2 (20D)	1	UR LOWER
	6L3-14381-00	CARBURETEUR COMPLET 2 (20D)		
3	6L2-14381-00	.BODY, FLOAT CHAMBER 1	1	UR UPPER
	6L2-14383-00	.CORPS, CUVE DE FLOTTEUR 1		
	6L2-14384-00	.BODY, FLOAT CHAMBER 2	1	UR LOWER
	6L2-14385-00	.CORPS, CUVE DE FLOTTEUR 2		
4	6L2-14384-00	.GASKET, FLOAT CHAMBER	2	
5	6L2-14385-00	.JOINT, CUVE DE FLOTTEUR	2	
6	6E5-14386-01	.FLOTTEUR	2	
7	6L2-14392-00	.PIN, FLOAT	2	
8	98580-04010	.AXE, FLOTTEUR	2	
9	92990-04100	.VALVE, NEEDLE	2	
10	6L2-14157-00	.POINTEAU	4	
11	6L2-14399-00	.SCREW, PAN HEAD	4	
12	6L2-14341-00	.VIS	4	
13	30X-14343-63	.WASHER, SPRING	4	
14	6L2-14342-30	.RONDELLE, GROWER	2	
15	50M-14355-00	.COVER, MIXING	2	
16	6L2-14323-00	.COUVERCLE DE CHAMBRE	2	
17	646-14212-01	.GASKET	2	
18	664-14321-01	.JOINT	2	
19	97980-04112	.NOZZLE, MAIN	2	
20	677-14383-01	.PUITS D'AIGUILLE	2	
21	6L2-14398-00	.JET, MAIN (#125)	2	
22	677-24444-01	.GICLEUR, PRINCIPAL (#125)	2	
23	98980-04006	.JET, PILOT (# 60)	2	
24	6A0-24421-01	.GICLEUR, RALENTI (# 60)	2	
25	95380-03600	.PLUG	2	
		.PLOT	2	
		.SCREW, AIR ADJUSTING	2	
		.VIS DE DOSEUR D'AIR	4	
		.SPRING, PILOT ADJUSTING	2	
		.RESSORT, VIS DE RALENTI	2	
		.SCREW, THROTTLE	8	
		.VIS, ACCELERATEUR	2	
		.SCREW, WITH WASHER	2	
		.VIS, AVEC RONDELLE	2	
		.SCREW, DRAIN	2	
		.BOUCHON, PURGE	2	
		.GASKET	2	
		.JOINT	4	
		.SCREW	2	
		.VIS	2	
		.SCREW, BIND	2	
		.VIS	2	
		.VALVE, CHECK	2	
		.SOUPAPE, RETENUE	2	
		.NUT	2	
		.ECROU		

B4

FIG. 4 CARBURETOR

CARBURATEUR

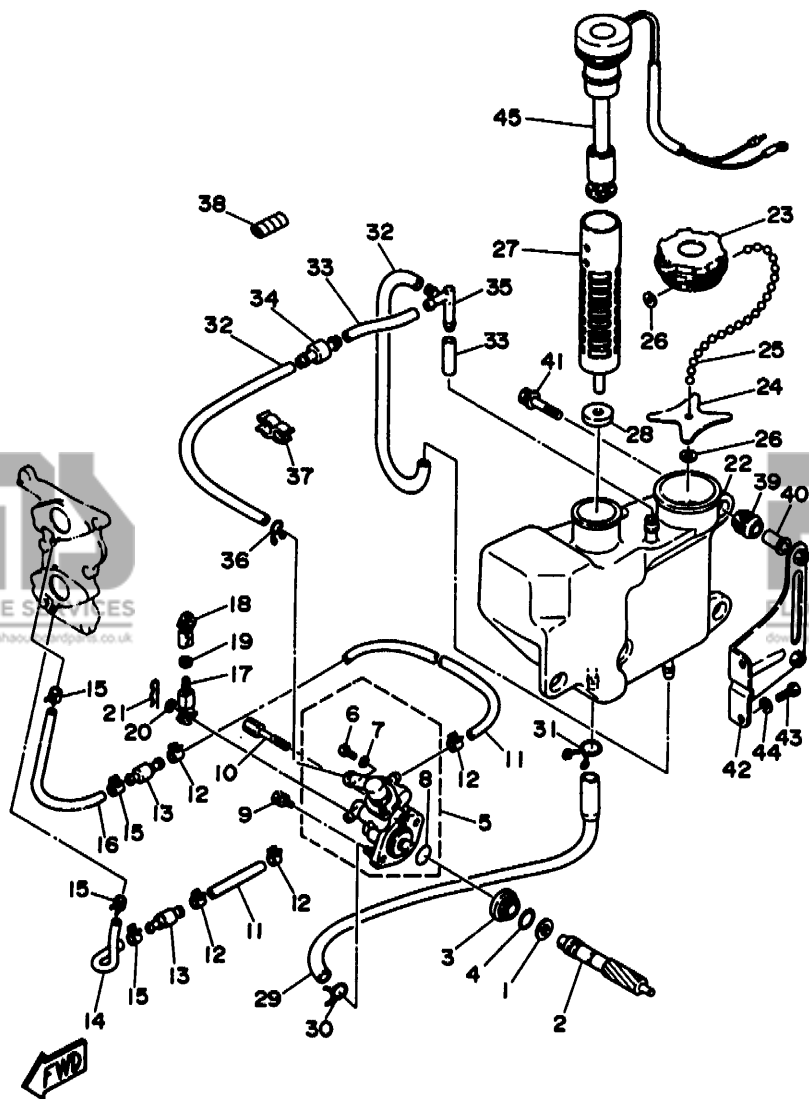
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
27	6L2-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	
28	6L2-24413-00	.BODY 2 .CORPS 2	1	
29	682-24412-00	.BODY 1 .CORPS 1	1	
30	677-24411-02	.DIAPHRAGM .DIAPHRAGME	1	
31	677-24434-02	.GASKET, BODY .JOINT, CORPS	1	
32	6L2-14578-00	.COLLAR .COLLERETTE	1	



B5

FIG. 5 OIL PUMP

POMPE A HUILE



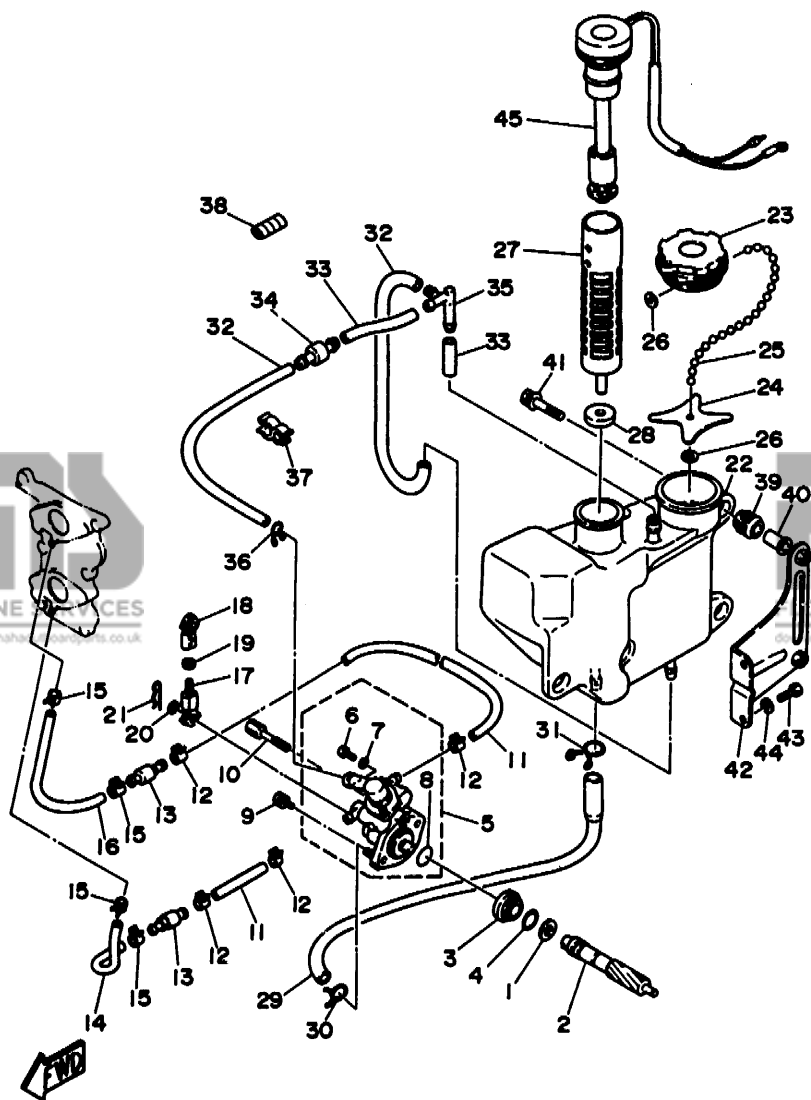
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6L2-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6J8-13117-00	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING JOINT TORIQUE	1	
5	6L2-13200-00	OIL INJECTION PUMP ASSY VIEUX	1	
6	6L2-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	
7	1YU-13187-00	.GASKET, BREATHER BOLT .JOINT, BOULON DE RENIFLARD	1	
8	93210-19M82	.O-RING .JOINT TORIQUE	1	
9	97513-05218	BOLT, WITH WASHER VIS HEXAGONAL	1	
10	90109-05M33	BOLT BOULON	1	
11	90445-07M32	HOSE DURITE	2	
12	90468-07M02	CLIP JONC	4	
13	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	2	
14	90445-07M04	HOSE DURITE	1	
15	90468-07M02	CLIP JONC	4	
16	90445-07M87	HOSE DURITE	1	
17	682-41237-50	JOINT, LINK RACCORD	1	
18	6H1-41237-00	JOINT, LINK RACCORD	1	
19	95380-05700	NUT ECROU	1	
20	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
21	90468-05M03	CLIP JONC	1	
22	6L2-21707-01	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
23	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
24	6L2-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
25	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1	
26	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
27	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
28	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	

B6

FIG. 5 OIL PUMP

POMPE A HUILE

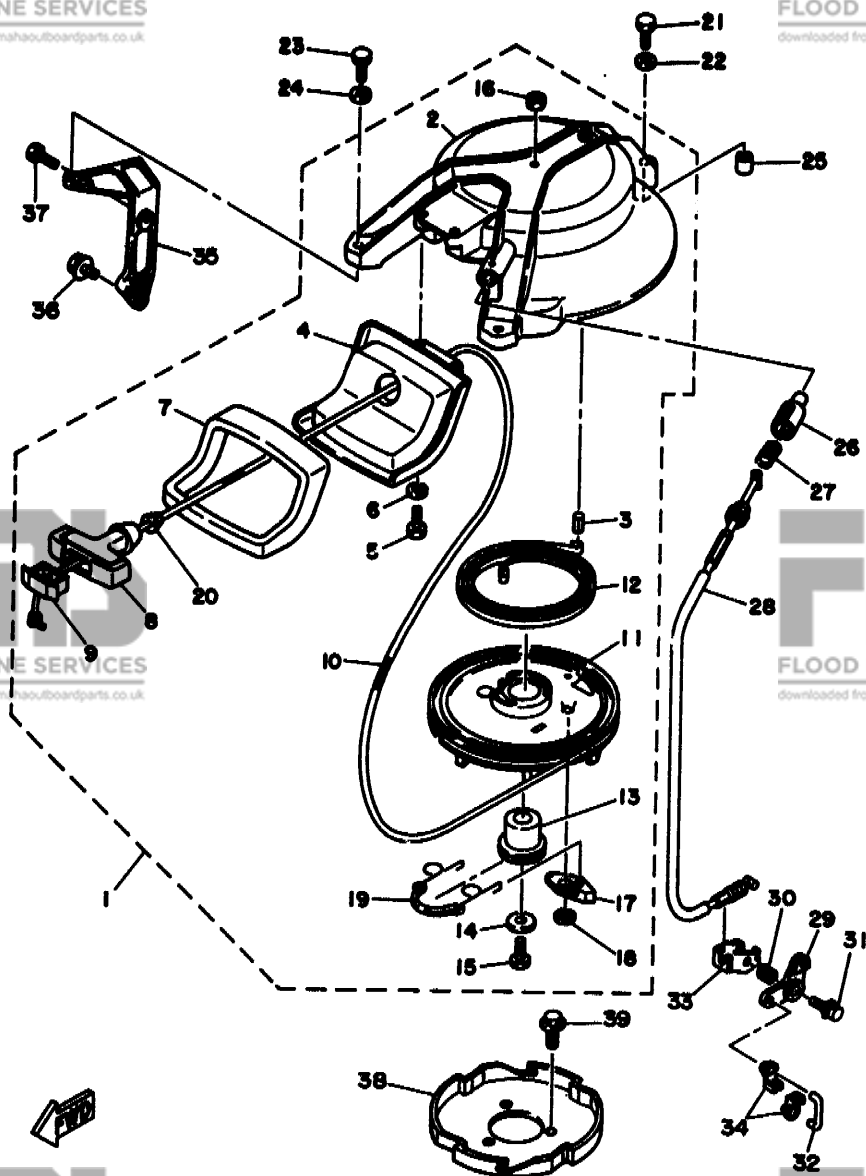
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE 1	1	
30	90467-08004	CLIP JONC	1	
31	90467-11M08	CLIP JONC	1	
32	90445-11M15	HOSE DURITE	2	
33	90445-11M07	HOSE DURITE	2	
34	6J8-21744-00	BREATHER RENIFLARD	1	
35	6E5-24376-10	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
36	90467-10M04	CLIP JONC	1	
37	90464-11M24	CLAMP BRIDE	1	
38	90446-10M02	HOSE DURITE	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
40	624-42542-00	PIPE TUYAU	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
42	6L2-21798-00	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	
43	97095-06016	BOLT BOULON	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
45	6L2-85720-01	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	



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FIG. 6 STARTER

DEMARREUR



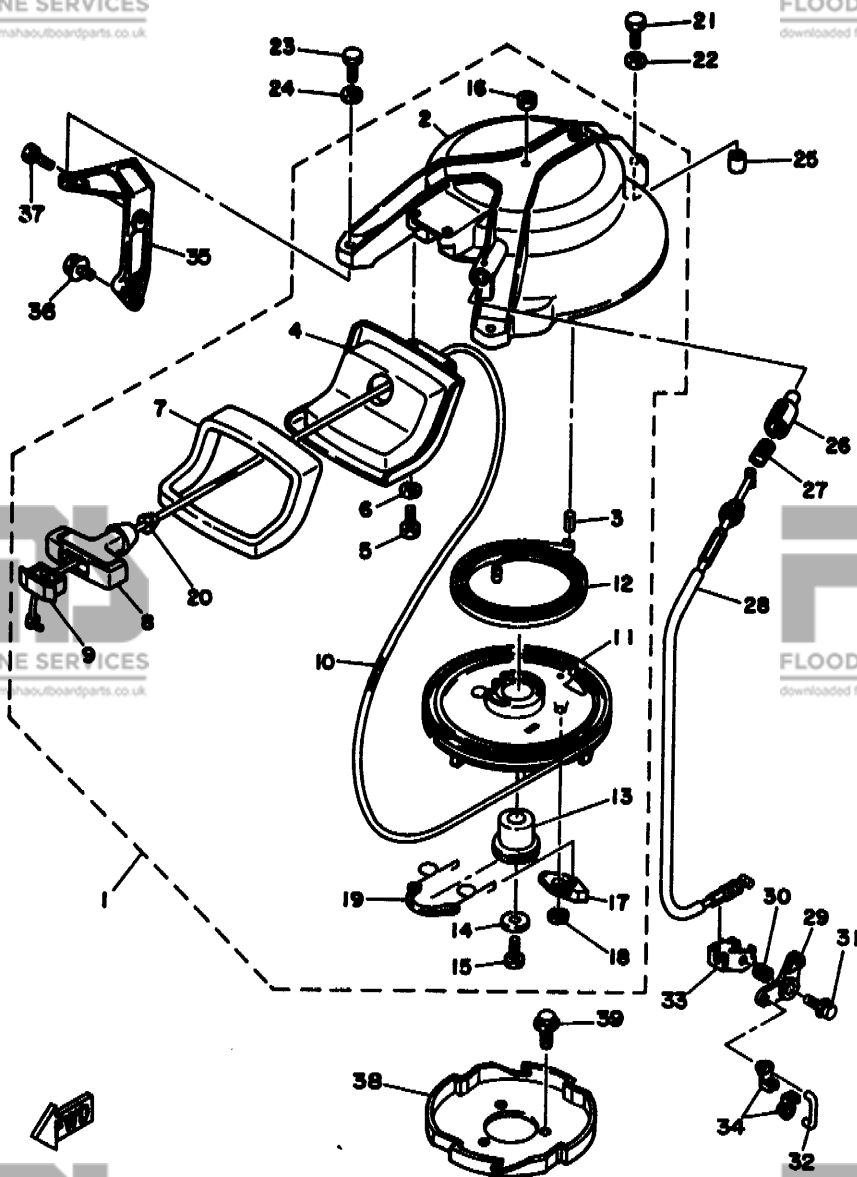
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-15710-02	STARTER ASSY DEMARREUR COMPLET	1	
2	6L2-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40014	.PIN, SPRING .AGRAFFE	1	
4	6L2-15758-01-94	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6L2-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
9	6F5-15779-02	.COVER .COUVERCLE	1	
10	*	.WIRE (L1950) .FIL (L1950)	1	
11	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
12	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
13	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
14	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
15	97095-06025	.BOLT .BOULON	1	
16	95380-06700	.NUT .ECROU	1	
17	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
18	93430-06M02	.CIRCLIP .CLIPS	1	
19	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
20	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
21	97095-06035	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	97095-06025	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.95M.
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M.

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FIG. 6 STARTER

DEMARREUR

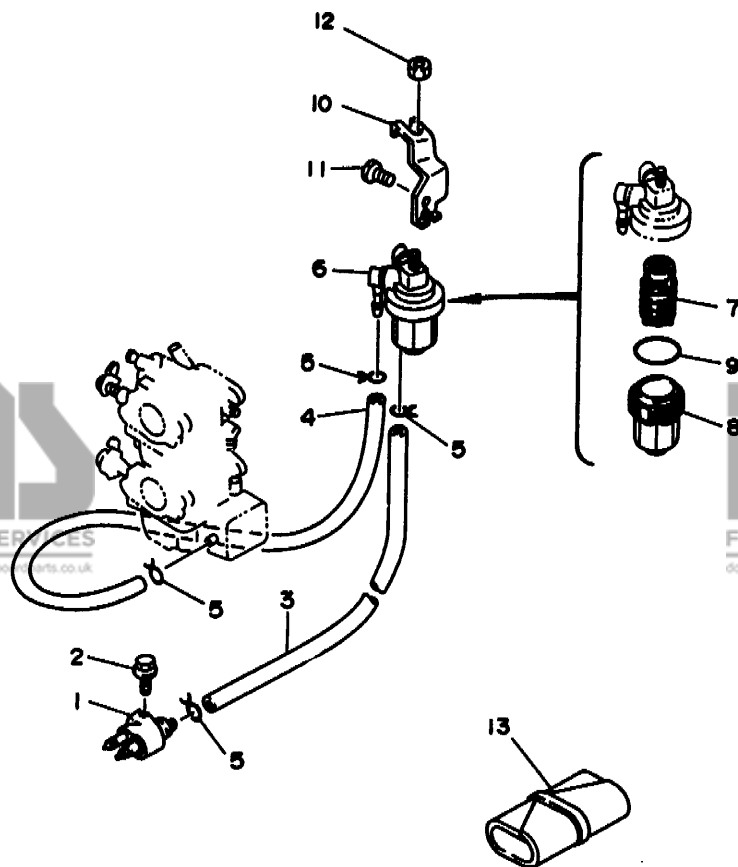


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
27	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	6L2-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
29	6L2-15746-00	ARM BRAS	1	
30	90387-06M51	COLLAR COLLERETTE	1	
31	90119-06M53	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
32	6L2-15747-00	LINK BIELLETTTE	1	
33	6L2-15774-00	STAY 4 SUPPORT 4	1	
34	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
35	6L2-15772-00-94	STAY 2 SUPPORT 2	1	
36	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
37	97095-06020	BOLT BOULON	1	
38	6L2-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	
39	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	

FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97595-06520	DURITE RACCORDENT. A ESSENCE 1	1	
3	6H4-24311-00	PIPE, FUEL 1	1	
4	90445-097F7	DURITE A ESSENCE 1	1	
5	90467-08004	HOSE CLIP	4	
6	61N-24560-00	FILTER ASSY	1	
7	61N-24563-00	ENS FILTRE	1	
8	61N-24521-00	.ELEMENT, FILTER	1	
9	93210-32738	.ELEMENT, FILTRE	1	
10	6L2-24566-00	.CUP, FILTER	1	
11	97095-06014	.CUVETTE, FILTRE	1	
12	95380-08600	.O-RING	1	
13	656-W2810-02	.JOINT TORIQUE	1	
		BRACKET, FILTER	1	
		SUPPORT, FILTRE	1	
		BOLT	1	
		BOULON	1	
		NUT	1	
		ECROU	1	
		TOOL KIT	1	
		TROUSSE A OUTILS	1	



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FIG. 8 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42610-13-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25N
	6L3-42610-13-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 20D
2	6L2-42615-00	.SEAL .JOINT	1	
3	6G1-42651-71	.HOOK .CROCHET	1	
4	6L2-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
5	90266-04M00	.RIVET .RIVET	2	
6	6L2-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	97095-06016	.BOLT .BOULON	4	
8	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
9	6L2-W0070-13	.GRAPHIC SET .JEU DIEMBLEMES	1	
10	6L2-42677-11	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 25N
	6L3-42677-11	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 20D
11	6L2-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 25N
	6L3-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 20D
12	90202-05M38	.WASHER, PLATE .RONDELLE, PLATE	4	
13	90266-04M04	.RIVET .RIVET	2	

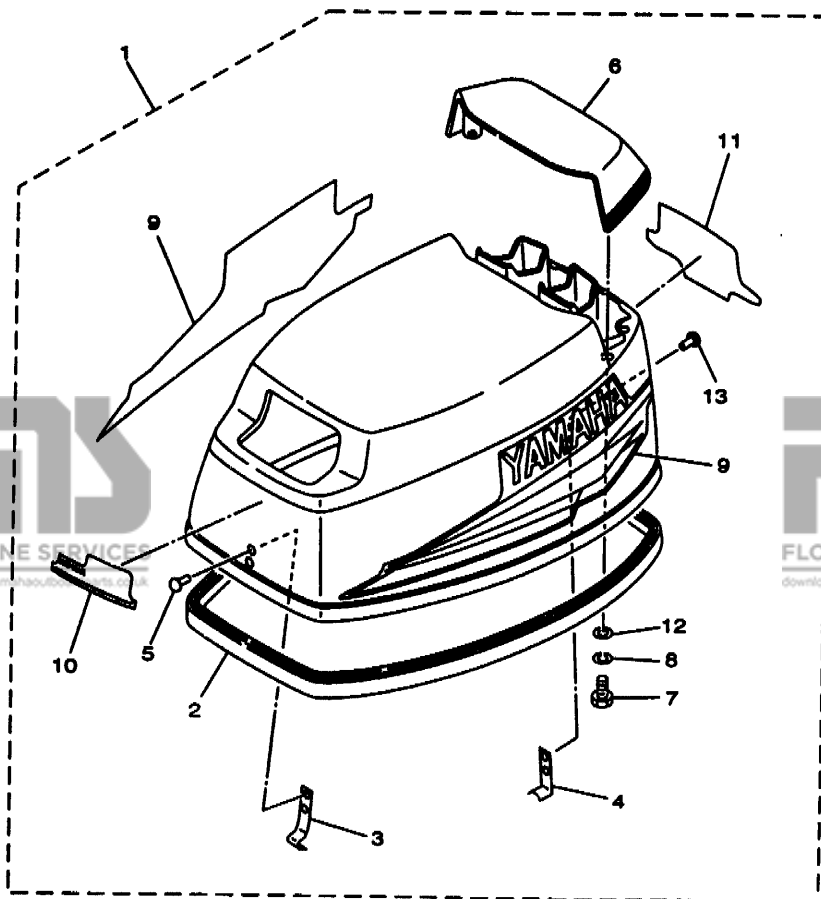
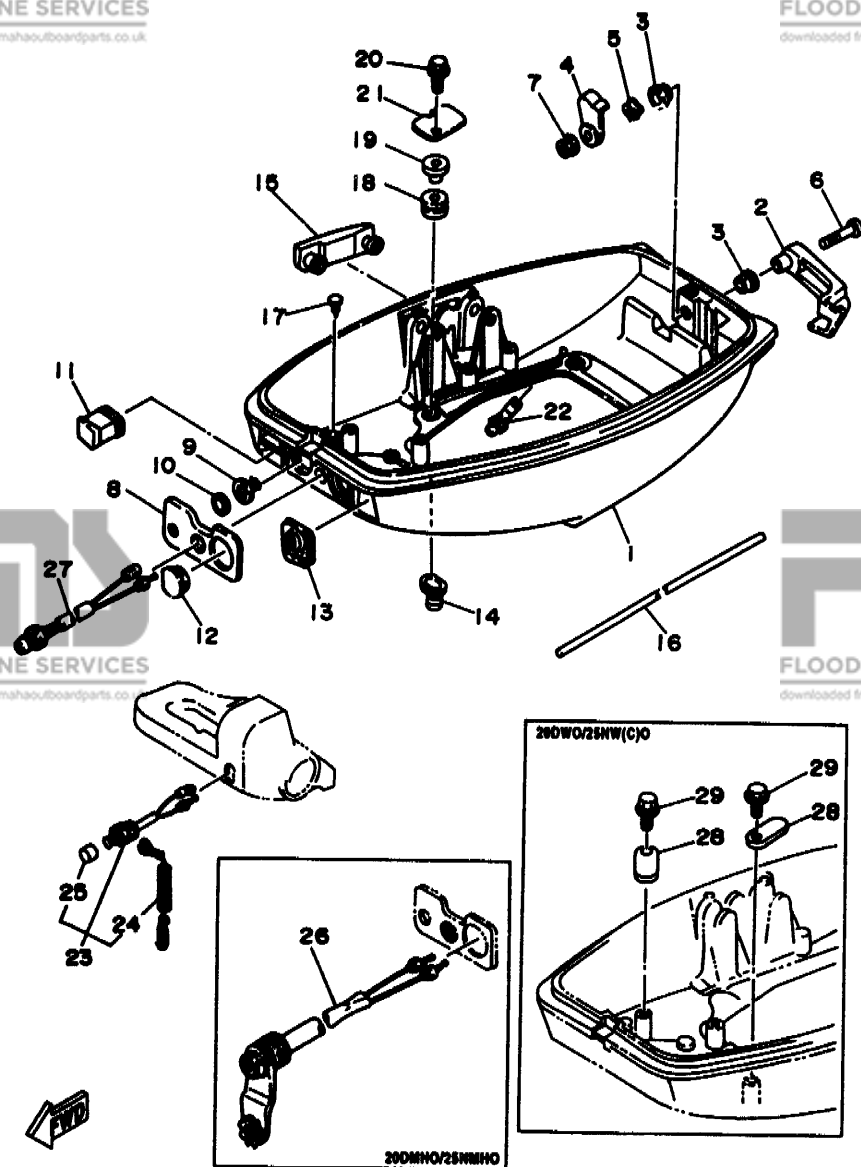


FIG. 9 BOTTOM COWLING

CAPOT INFÉRIEUR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIÉCES	DESCRIPTION	QTE	REMARKS
1	6L2-42711-03-4D	COWLING, BOTTOM CUVETTE	1	
2	6L2-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12M45	BUSH DOUILLE	2	
4	6L2-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97885-06035	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	
7	95780-06300	NUT, FLANGE ECROU	1	
8	6L2-42719-A0	PANEL, FRONT LOWER PANNEAU, AVANT INFÉRIEUR	1	
9	689-41273-00	GROMMET PASSE-FIL	1	
10	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
11	6L2-42725-00	GROMMET PASSE-FIL	1	200MMHO/25NMHO
12	6G1-42724-00	GROMMET PASSE-FIL	1	20DWO/25NW(C)O
13	6L2-42726-01	GROMMET PASSE-FIL	1	UR
	6L2-42726-10	GROMMET PASSE-FIL	1	UR 20DWO/25NWO
14	6G1-42727-00	GROMMET PASSE-FIL	1	
15	6L2-42748-01	GROMMET PASSE-FIL	1	200MMHO/25NMHO
16	6L2-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
17	90338-05M03	PLUG PLOT	2	200MMHO/25NMHO
18	90480-15M31	GROMMET RONDELLE CAOUTCHOUC	4	
19	90387-06M52	COLLAR COLLERETTE	4	
20	95895-06020	BOLT, FLANGE BOULON	4	
21	6L2-42738-01	PLATE, FITTING ETRIER	2	
22	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
23	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	UR 200MMHO/25NMHO
	6G1-42725-00	GROMMET PASSE-FIL	1	UR 25NW(C)O
24	682-82556-00	.STOPPER .PLAQUETTE	1	200MMHO/25NMHO
25	689-8257Y-00	.CAP .CHAPEAU	1	200MMHO/25NMHO
26	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	200MMHO/25NMHO

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FIG. 9 BOTTOM COMING

CAPOT INFÉRIEUR

REF. VICE NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	
28	6E5-82588-00	PLATE PLAQUE	2	20DW0/25NW(C)0
29	95895-06016	BOLT, FLANGE BOULON	2	20DW0/25NW(C)0

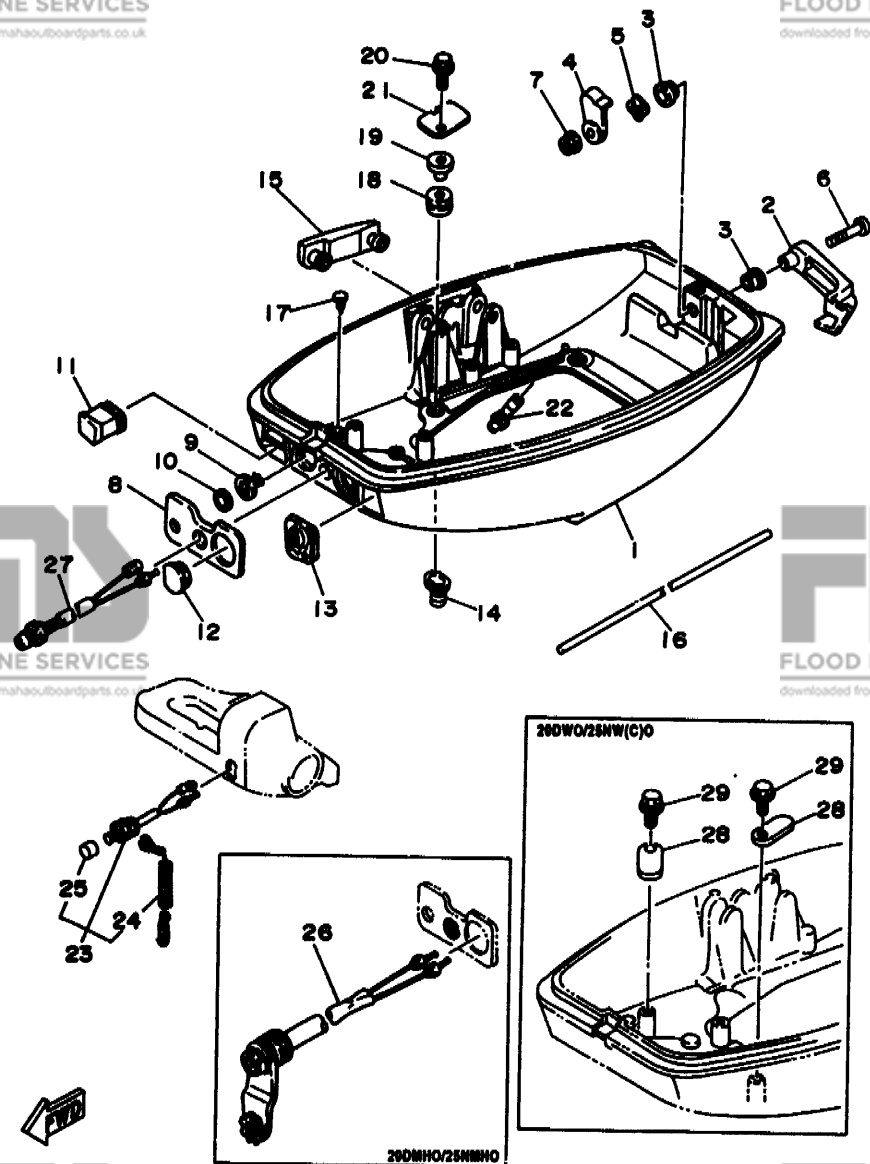
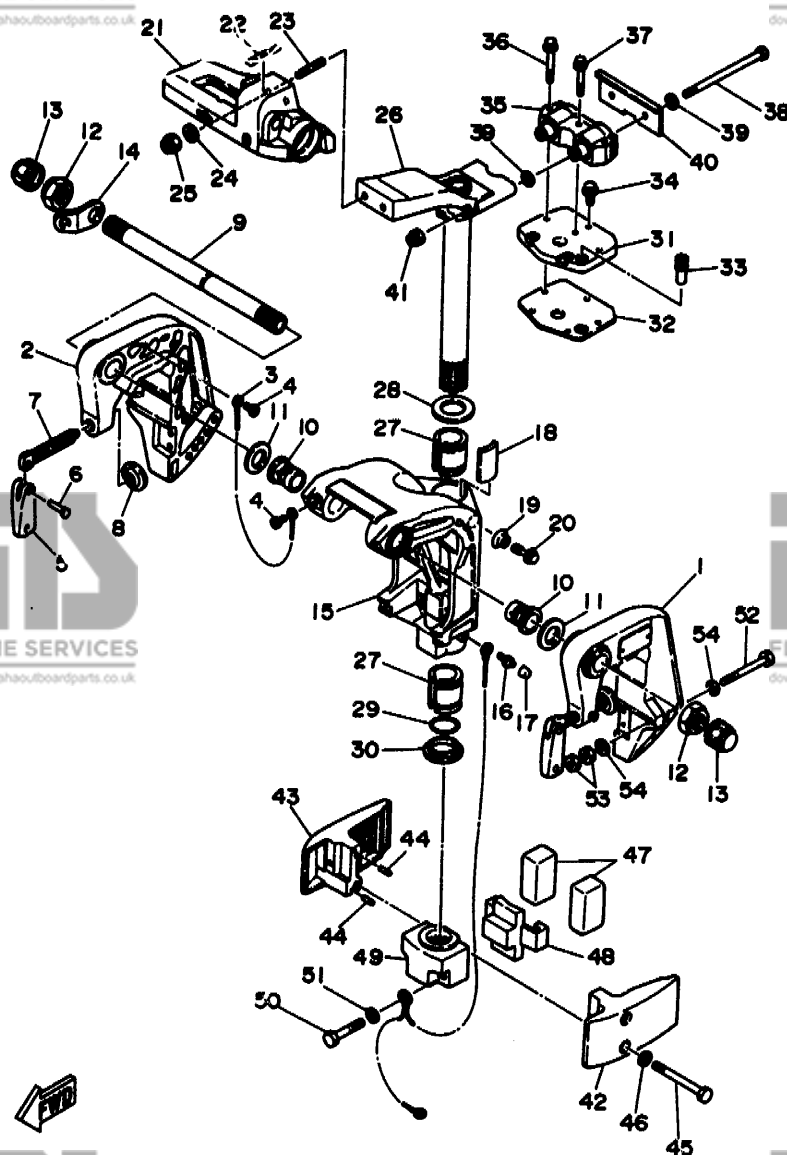


FIG. 10 BRACKET 1

SUPPORT 1

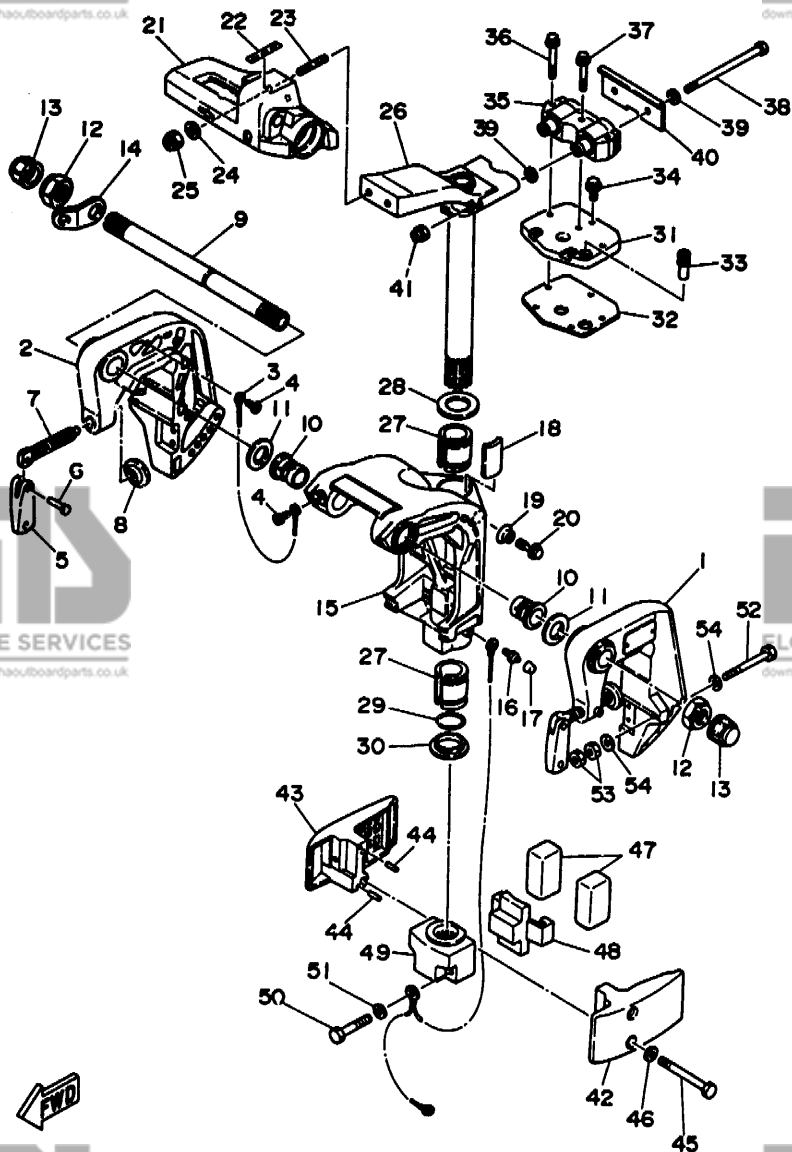


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	6L2-43112-05-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD	2	
5	6E0-43118-01	VIS, TETE TRONCONIQUE	2	
6	90243-04M01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
7	6L2-43116-00	PIN GOUPILLE	2	
8	648-43114-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
9	6J8-43131-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
10	90386-22M67	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
11	90201-22M03	BUSH DOUILLE	2	
12	90185-22M11	WASHER, PLATE RONDELLE, PLATE	2	
13	6G5-43145-00	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	6J8-43113-01	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	6L2-43311-05-4D	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
16	93700-06M03	BRACKET, SWIVEL SUPPORT, PIVOT	1	
17	663-45119-00	NIPPLE, GREASE PION	1	AP
18	6H4-42528-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
19	689-43373-01	PLATE, FRICTION PLAQUE, FRICTION	1	
20	90105-06M18	SEAL, DAMPER JOINT	1	
21	6L2-42121-02-4D	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
22	6E0-44191-11	BRACKET SUPPORT	1	
23	90116-10M28	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
24	92990-10600	BOLT, STUD GOUJON	2	
25	90185-10051	WASHER, PLATE RONDELLE, PLATE	2	
26	6L2-42510-01-4D	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
27	90386-30M75	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
28	90201-30M00	BUSH DOUILLE	2	
		WASHER, PLATE RONDELLE, PLATE	1	

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FIG. 10 BRACKET 1

SUPPORT 1

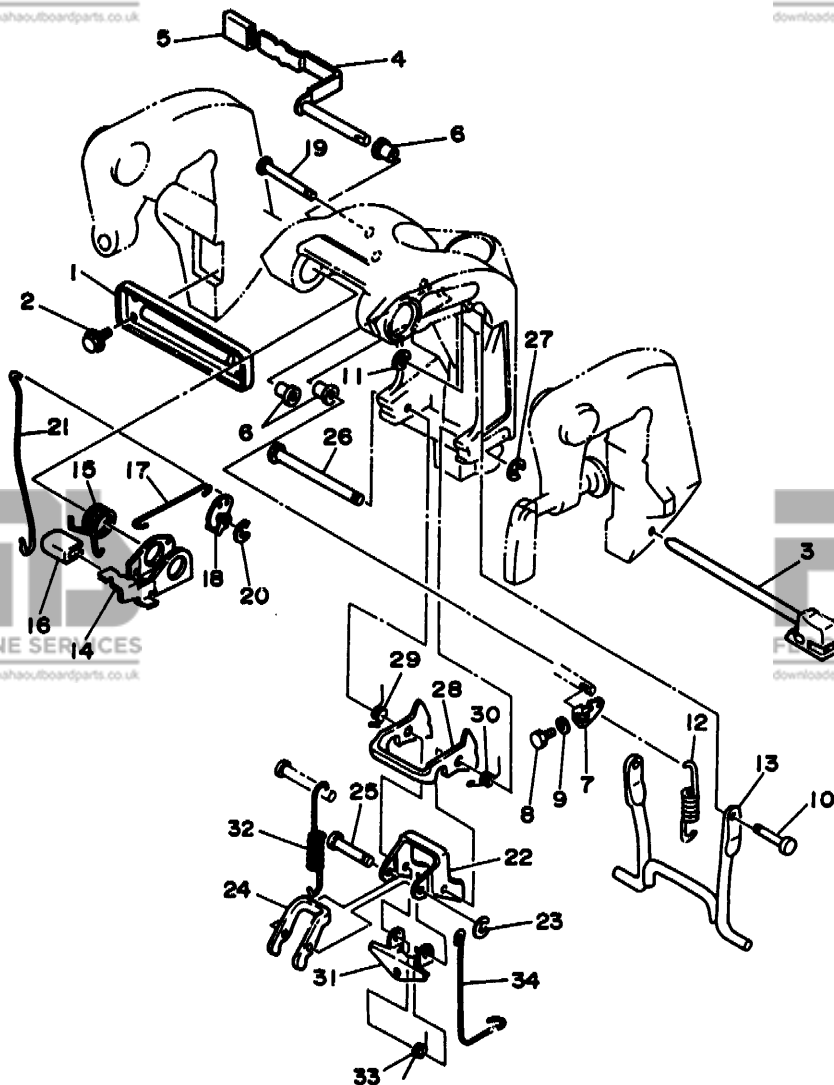


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29375	O-RING	1	
30	90386-30M60	JOINT TORIQUE	1	
31	6L2-44512-00-4D	BUSH	1	
32	6L2-45114-A1	DOUILLE	1	
33	6L2-44365-00	COVER, UPPER MOUNT	1	
34	97595-06520	COUVERCLE	1	
35	6L2-44514-00	GASKET, UPPER CASING	1	
36	90119-06M04	JOINT, TUBE D'ARBRE	1	
37	90119-06M05	DAMPER, WATER SEAL	1	
38	90101-08M09	JOINT, TUBE D'EAU	1	
39	90201-08M01	BOLT, WITH WASHER	3	
40	6L2-44526-00	VIS HEXAGONAL	1	
41	95780-08300	MOUNT DAMPER, UPPER SIDE	1	
42	6L2-44551-01-4D	SILENT-BLOC, SUPERIEUR LATERAL	1	
43	6L2-44552-01-4D	BOLT, WITH WASHER	2	
44	93604-10M03	BOULON, AVEC RONDELLE	1	
45	97095-08085	BOLT, WITH WASHER	1	
46	92990-08600	BOULON, AVEC RONDELLE	2	
47	6L2-44555-00	BOLT	2	
48	6L2-44557-00	BOULON	1	
49	6L2-44553-01-4D	WASHER, PLATE	4	
50	97095-08045	RONDELLE, PLATE	1	
51	92990-08600	PLATE	1	
52	97095-08070	PLAQUE	1	
53	95380-08600	NUT, FLANGE	2	
54	92990-08600	ECROU	1	
		HOUSING, LOWER MOUNT RUBBER	1	
		BOITIER, SILENT-BLOC INFERIEUR	1	
		HOUSING, LOWER MOUNT RUBBER	1	
		BOITIER, SILENT-BLOC INFERIEUR	1	
		PIN, DOWEL	2	
		CLAVETTE	2	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		MOUNT DAMPER, LOWER SIDE	2	
		SILENT-BLOC, INFERIEUR LATERAL	2	
		MOUNT DAMPER, LOWER FRONT	1	
		SILENT-BLOC, INFERIEUR AVANT	1	
		COVER, LOWER MOUNT	1	
		COUVERCLE, SUSPENSION INFERIEU	1	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		BOLT	2	20DW/25NW(C)0
		BOULON	2	
		NUT	4	20DW/25NW(C)0
		ECROU	4	
		WASHER, PLATE	4	20DW/25NW(C)0
		RONDELLE, PLATE	4	

D1

FIG. 11 BRACKET 2

SUPPORT 2

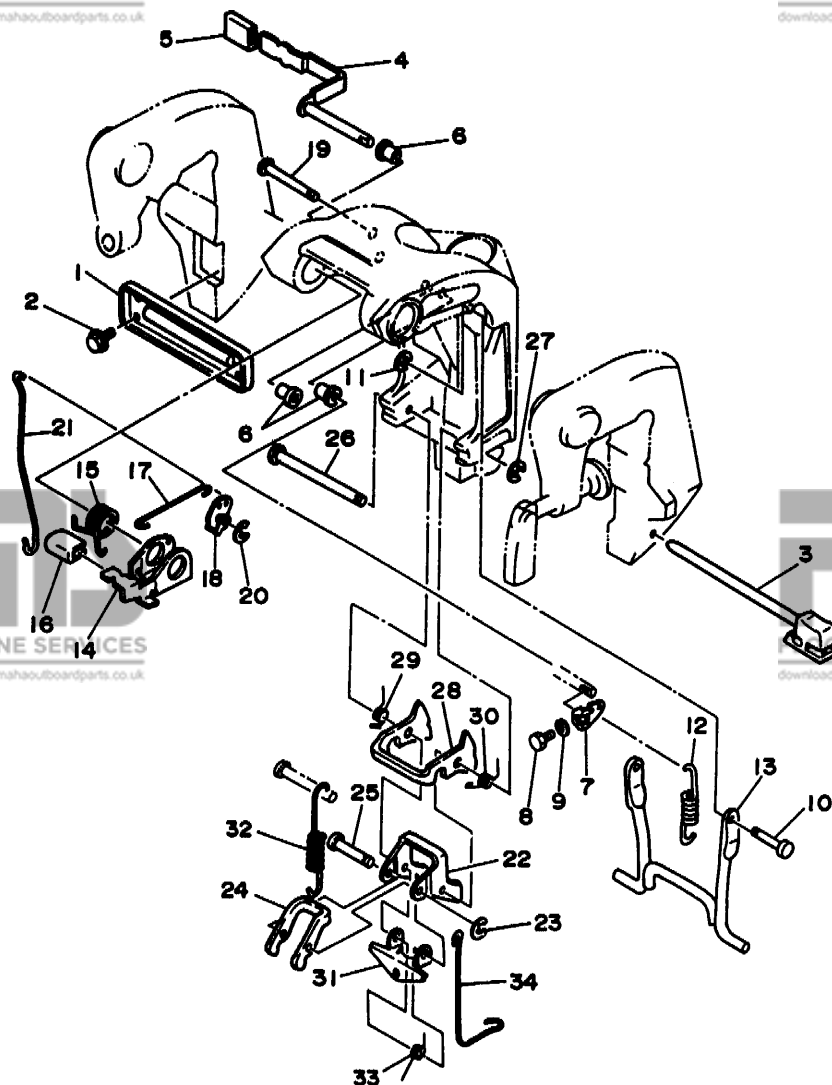


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43165-01	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
2	97590-06510	BOLT, WITH WASHER VIS HEXAGONAL	4	
3	6L2-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
4	6L2-43630-01	TILT LEVER ASSY LEVIER D'INCLINAISON	1	
5	682-43318-01	COVER CAPUCHON	1	
6	90386-08032	BUSH DOUILLE	3	
7	6L2-43682-01	LEVER, SHALLOW WATER DRIVE 2 LEVIER, PEU PROFOND D'EAU	1	
8	97095-05010	BOLT BOULON	1	
9	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
10	6L2-43191-01	SHAFT, STOPPER AXE, BUTEE	1	
11	99080-05600	CIRCLIP CIRCLIP	1	
12	90506-20M27	SPRING, TENSION RESSORT, TENSION	1	
13	6L2-43350-02	RECEIVER ASSY RECEIVER ASSY	1	
14	6L2-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
15	6L2-43188-00	SPRING RESSORT	1	
16	6L2-43633-10	COVER, TILT LEVER COUVERCLE	1	
17	6L2-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
18	6L2-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
19	6L2-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
20	99080-05600	CIRCLIP CIRCLIP	1	
21	6L2-43617-00	ROD, TILT LOCK TIGE	1	
22	6L2-43613-00	ARM, TILT LOCK GUIDE	1	
23	99080-05600	CIRCLIP CIRCLIP	1	
24	6L2-43624-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
25	6L2-43336-00	PIN CLAVETTE	1	
26	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
27	99080-05600	CIRCLIP CIRCLIP	1	
28	6L2-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	

D2

FIG. 11 BRACKET 2

SUPPORT 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-12M28	SPRING, TORSION RESSORT, TORSION	1	
30	90508-12M29	SPRING, TORSION RESSORT, TORSION	1	
31	6L2-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
32	90506-23M11	SPRING, TENSION RESSORT, TENSION	1	
33	6L2-43657-00	SPRING, LOCK RESSORT, SLODAGE	1	
34	6L2-43676-00	HOOK CROCHET	1	

D3

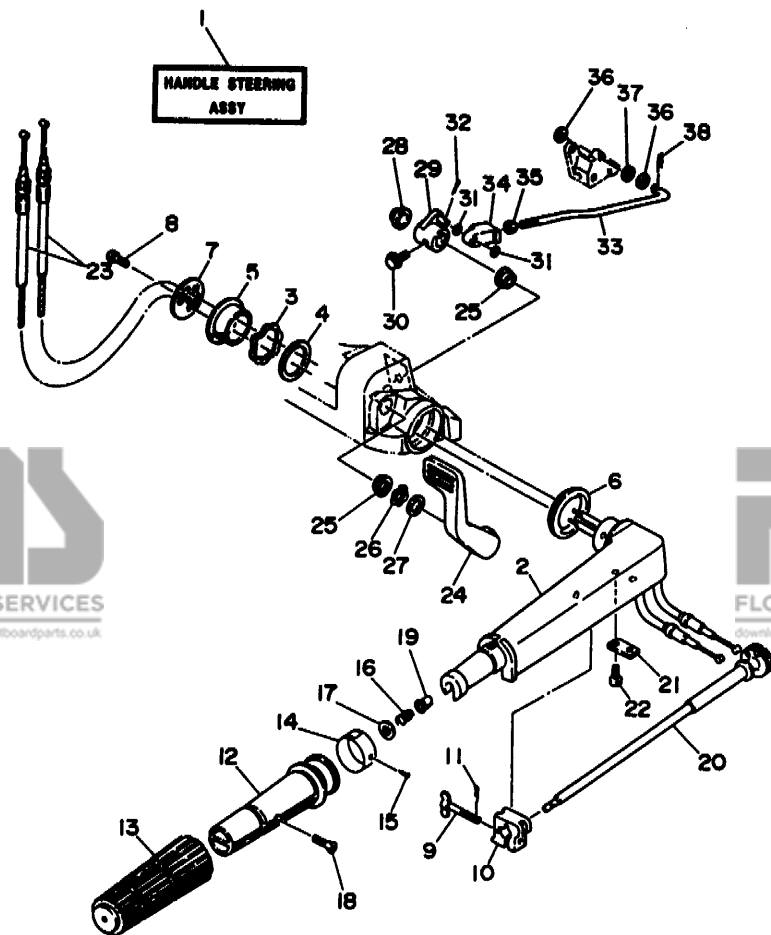


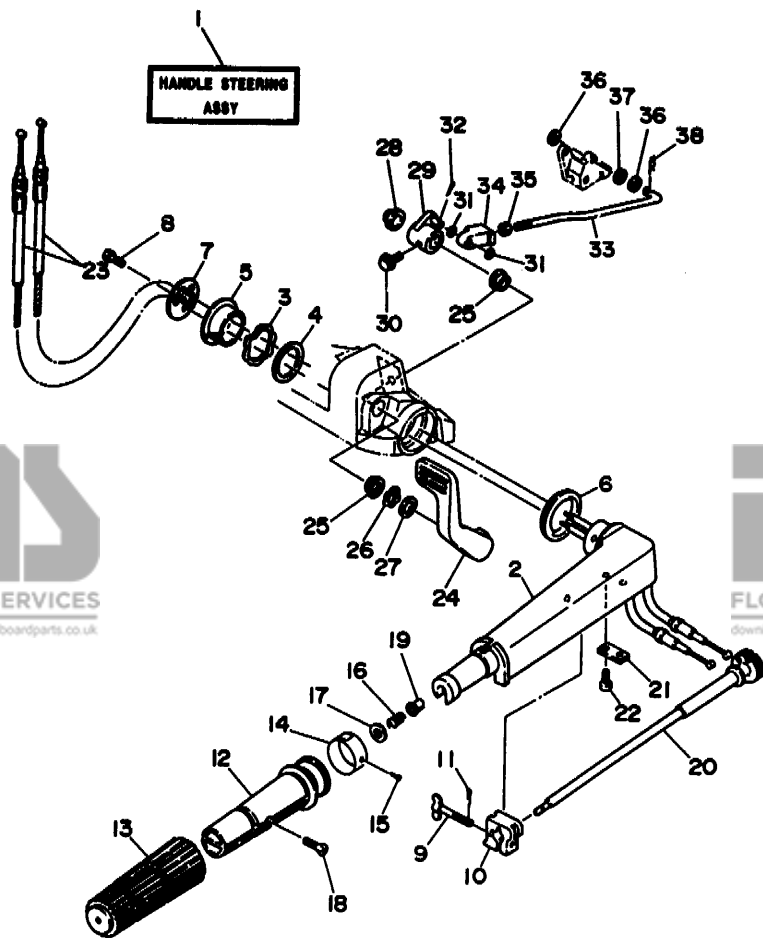
FIG. 12 STEERING (200MM/25MM/25MMCO)
FIG. 12 DIRECTION (200MM/25MM/25MMCO)

REF. RV
NO. PART NO.
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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARKES
1	6L2-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 23)	1	
2	6G1-42111-11-4D	HANDLE, STEERING POIGNEE	1	
3	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	
5	90386-33M96	BUSH DOUILLE	1	
6	90386-34M97	BUSH DOUILLE	1	
7	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
8	97095-06020	BOLT BOULON	1	
9	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
10	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
11	91490-16010	PIN, COTTER GOUPILLE	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
13	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
14	6L2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET RIVET	1	
16	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
18	90149-05M13	SCREW VIS	1	
19	90386-08032	BUSH DOUILLE	1	
20	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
21	6E0-42159-02	SUPPORT SUPPORT	1	
22	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
23	6L2-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
24	6L2-44111-01-94	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	90386-15M73	BUSH DOUILLE	2	
26	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	1	
27	90202-15M37	WASHER, PLATE RONDELLE, PLATE	1	

D4

FIG. 12 STEERING (200MMH/25MMH/25MMCO)
FIG. 12 DIRECTION (200MMH/25MMH/25MMCO)



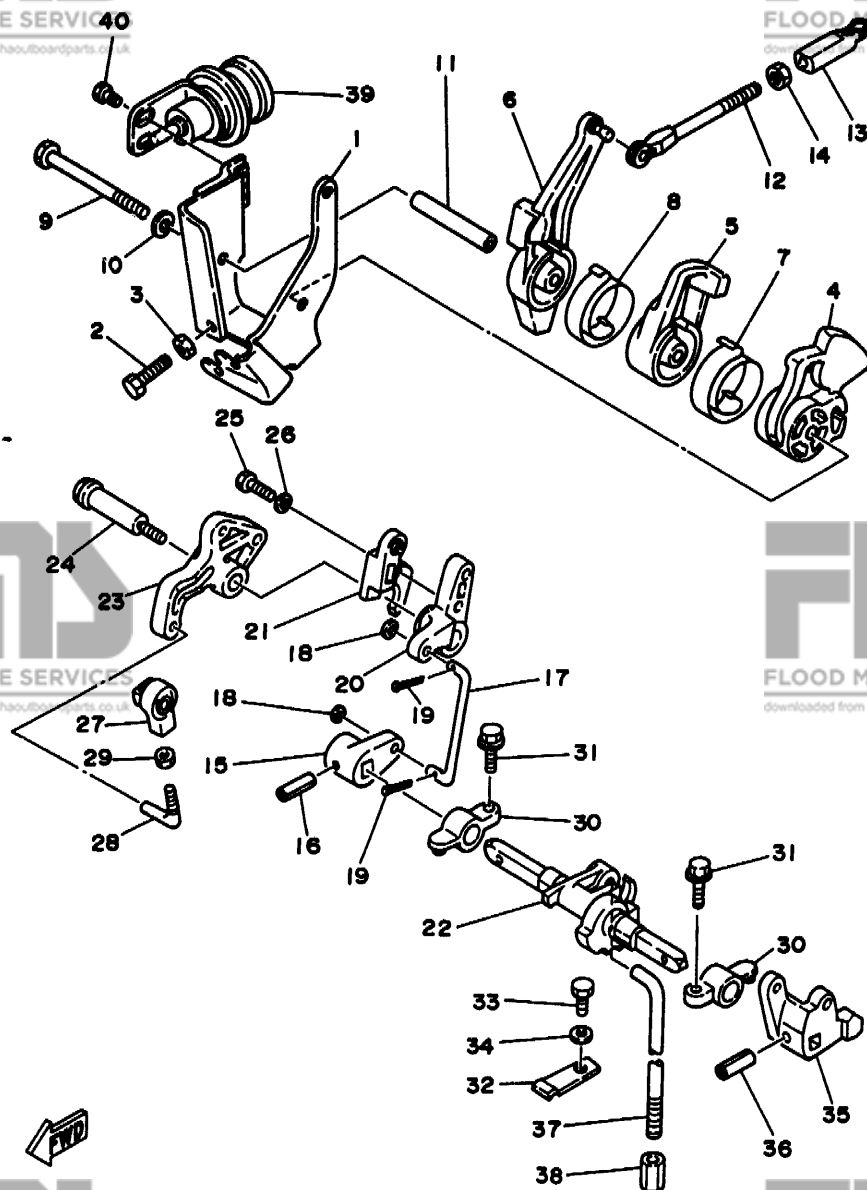
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90386-12M72	BUSH DOUILLE	1	
29	6L2-44125-00-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
30	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
31	90202-06009	WASHER, PLATE RONDELLE, PLATE	2	
32	91490-20010	PIN, COTTER GOUPILLE	1	
33	6L2-44124-00	LINK, SHIFT ROD BIELLETTE	1	
34	6L2-26363-00	END, CABLE EMBOUT DE CABLE	1	
35	95380-06700	NUT ECROU	1	
36	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	
37	90202-05M38	WASHER, PLATE RONDELLE, PLATE	1	
38	90468-05M03	CLIP JONC	1	



D5

FIG. 13 CONTROL

COMMANDE

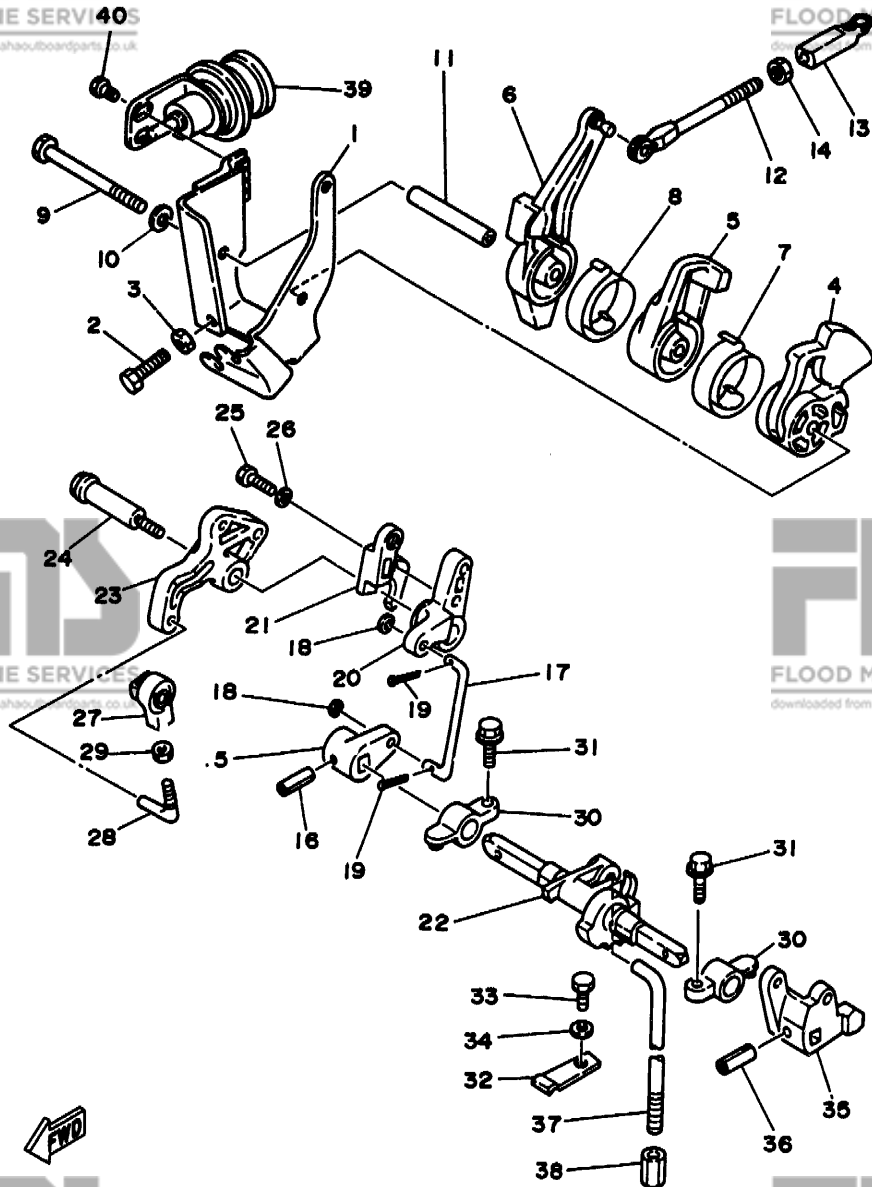


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	97095-06020	BOLT BOULON	1	
3	95380-06700	NUT ECROU	1	
4	6L2-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
5	6L2-41283-00	LEVER, FREE ACCEL. LEVIER	1	
6	6L2-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
7	6J8-42167-00	SPRING 1 RESSORT1	1	
8	6L2-42167-00	SPRING 1 RESSORT1	1	
9	97395-06075	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90387-06M18	COLLAR COLLERETTE	1	
12	689-42169-01	JOINT AXE	1	
13	6H1-41237-00	JOINT, LINK RACCORD	1	
14	95380-05600	NUT ECROU	1	
15	6L2-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
16	91690-30318	PIN, SPRING AGRAFFE	1	
17	6L2-42192-00	ROD 2 TRINGLE 2	1	
18	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	
19	91490-20010	PIN, COTTER GOUPILLE	2	
20	6L2-44141-01	LINK, SHIFT ROD BIELLETTE	1	
21	6L2-44141-10-94	LINK, SHIFT ROD BIELLETTE	1	
22	6L2-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
23	6L2-41212-00	ARM, ACCEL. BRAS	1	
24	90109-06M28	BOLT BOULON	1	
25	97313-05016	BOLT BOULON	1	
26	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
27	6L2-41237-00	JOINT, LINK RACCORD	1	
28	6L2-41238-00	JOINT, LINK RACCORD	1	

D6

FIG. 13 CONTROL

COMMANDE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	95380-05700	NUT	1	
30	6G1-41662-01-94	ECROU	2	
31	97595-06520	BRACKET SUPPORT	2	
32	6J8-44116-00	BOLT, WITH WASHER VIS HEXAGONAL	2	
33	97C95-06012	SPRING RESSORT	1	
34	92990-06600	BOLT BOULON	1	
35	6L2-44123-00	WASHER, PLATE RONDELLE, PLATE	1	
36	6L2-44123-00	ARM, SHIFT ROD	1	
37	91690-30318	BRAS, TIGE D'INVERSION	1	
38	91690-30318	PIN, SPRING AGRAFFE	1	
39	6L2-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
40	90170-06015	NUT	1	
	6L2-14368-00	ECROU	1	
	97095-06008	DIAPHRAGM ASSY 1 DIAPHRAGME 1	1	
		BOLT BOULON	2	

D7

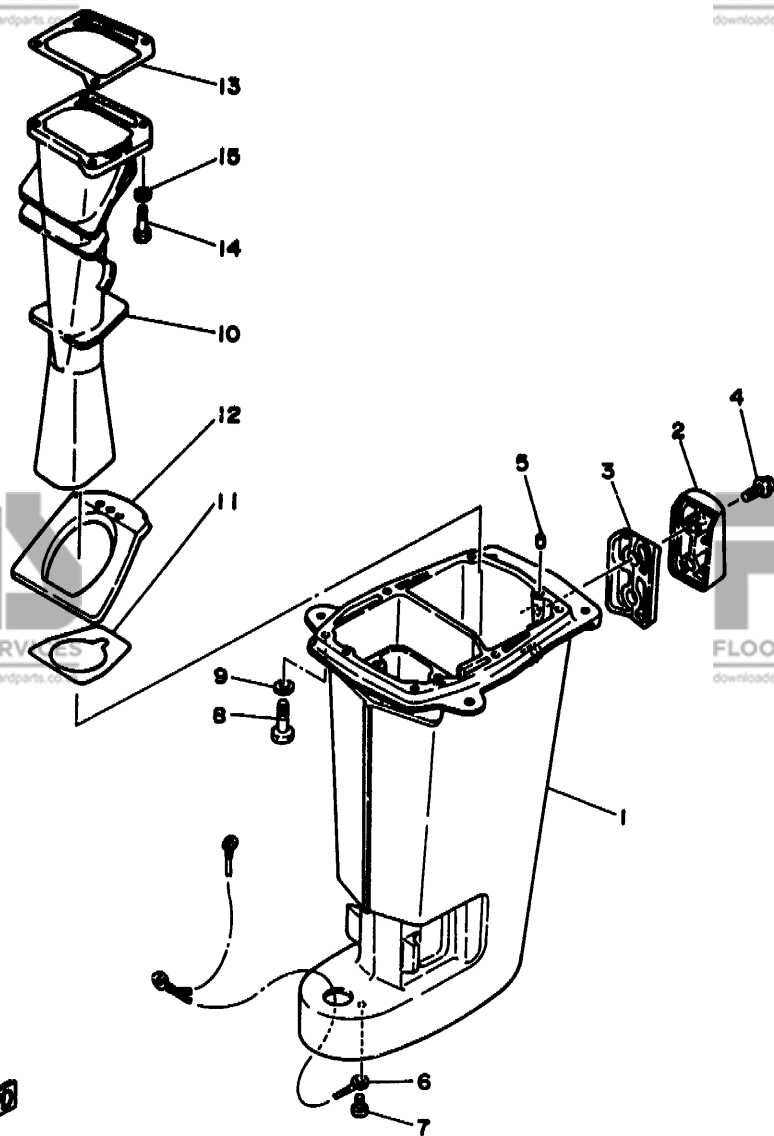


FIG. 14 UPPER CASING

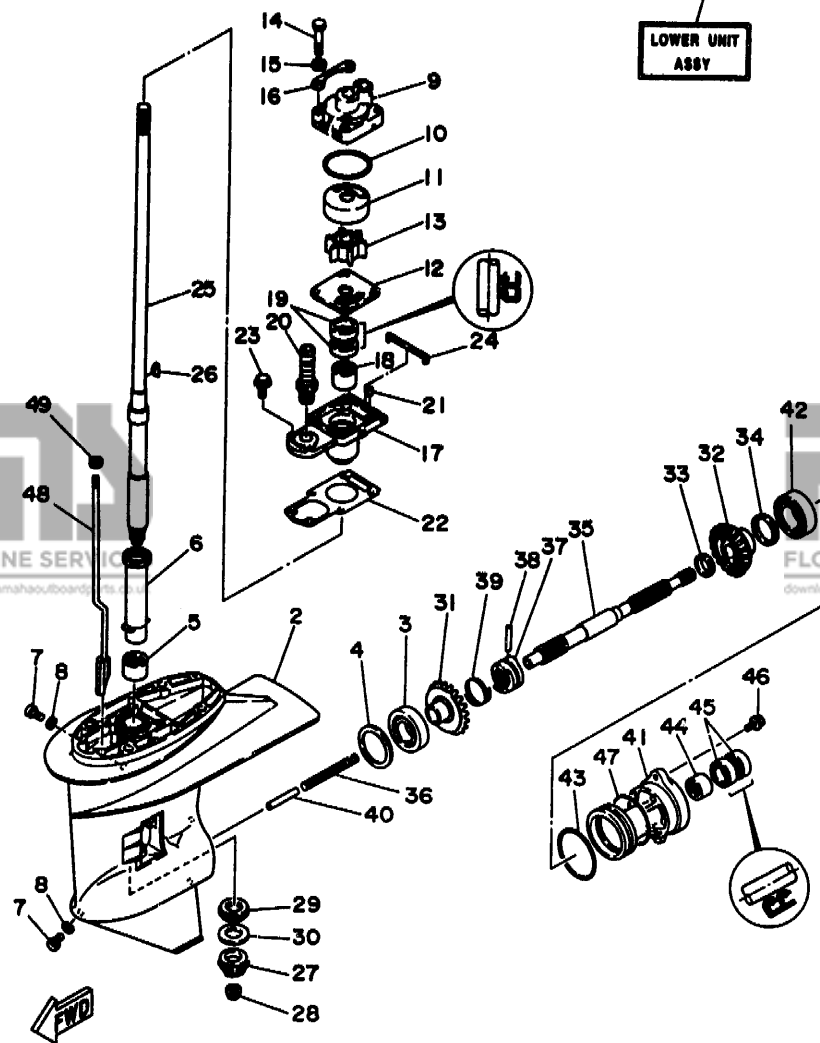
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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6L2-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG
2	6L2-45151-01-4D	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
3	6L2-45115-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
4	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
5	93604-10M03	PIN, DOWEL CLAVETTE	2	
6	6L2-82127-00	WIRE, LEAD 2 FIL 2	1	
7	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
8	97095-08030	BOLT BOULON	6	
9	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
10	6L2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 25N
	6L3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 20D
11	6L2-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	6L2-45123-01	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
13	6L2-41133-A1	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT 1	1	
14	97095-06020	BOLT BOULON	4	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

E1

FIG. 15 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

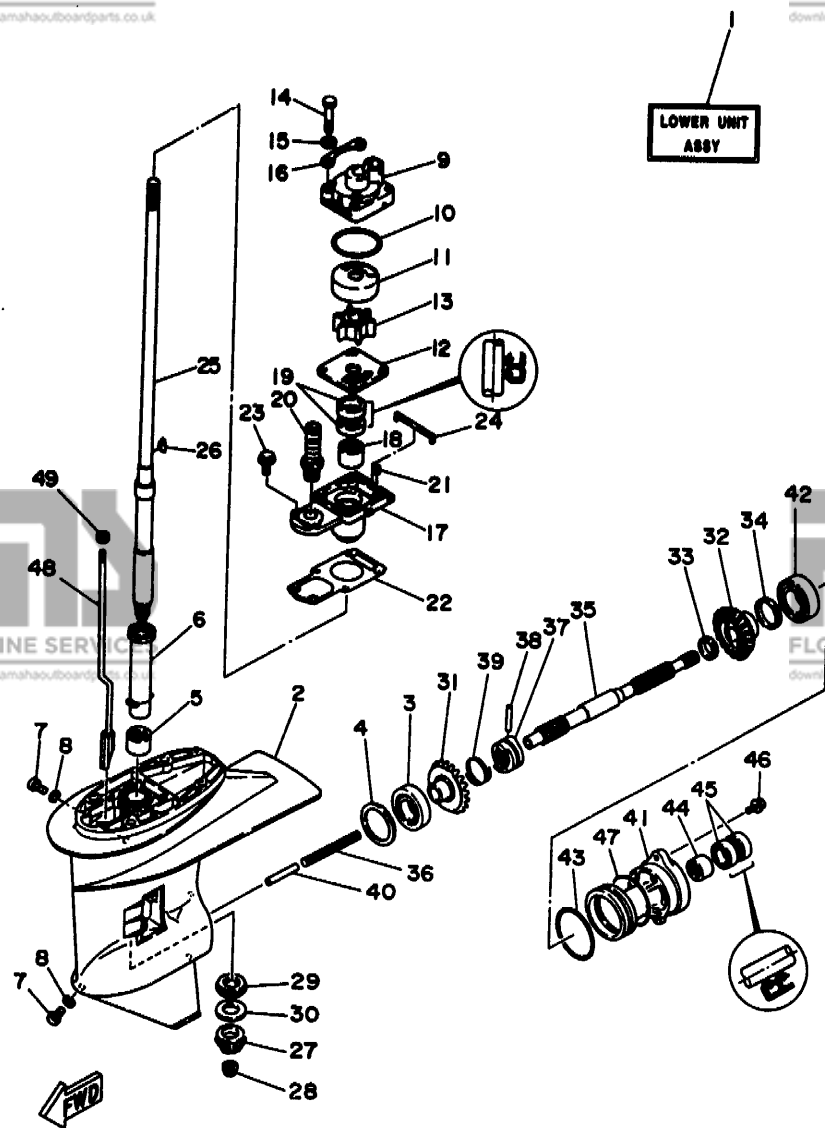


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARQUES
1	6L2-45300-02-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 49)	1	UR SHORT
	6L2-45300-12-4D	UNITE INFERIEURE (ENS.)		
	6L2-45300-12-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 49)	1	UR LONG
	6L2-45300-12-4D	UNITE INFERIEURE (ENS.)		
2	6L2-45311-02-4D	CASING, LOWER	1	
3	93332-00005	BOITIER D'HELICE	1	
4	6L2-45567-00-10	BEARING	1	
	6L2-45567-00-10	ROULEMENT		
	6L2-45567-00-10	SHIM (T:1.0MM)	1	UR
	6L2-45567-00-11	CALE (T:1.0MM)	1	
	6L2-45567-00-11	SHIM (T:1.1MM)	1	UR
	6L2-45567-00-11	CALE (T:1.1MM)	1	
	6L2-45567-00-12	SHIM (T:1.2MM)	1	UR
	6L2-45567-00-12	CALE (T:1.2MM)	1	
	6L2-45567-00-13	SHIM (T:1.3MM)	1	UR
	6L2-45567-00-13	CALE (T:1.3MM)	1	
	6L2-45567-00-14	SHIM (T:1.4MM)	1	UR
	6L2-45567-00-14	CALE (T:1.4MM)	1	
5	93315-220V9	BEARING, CYLINDRICAL	1	
	93315-220V9	ROULEMENT		
6	6L2-45536-00	SLEEVE, DRIVE SHAFT	1	
7	90340-08M04	MANCHON, ARBRE MOTEUR	2	
8	90430-08020	PLUG, STRAIGHT SCREW	2	
9	6L2-44311-00	PLOT, FILETE DROIT	2	
10	93210-45161	GASKET	1	
	93210-45161	JOINT		
11	6L2-44322-00	HOUSING, WATER PUMP	1	
	6L2-44322-00	CORPS, POMPE A EAU		
12	6L2-44323-00	O-RING	1	
	6L2-44323-00	JOINT TORIQUE		
13	6L2-44323-00	INSERT, CARTRIDGE	1	
	6L2-44323-00	CUVETTE		
14	6L2-44352-00	OUTER PLATE, CARTRIDGE	1	
	6L2-44352-00	PLAQUE EXTERIEURE		
15	97095-06040	IMPELLER	1	
	97095-06040	TURBINE		
16	92990-06600	BOLT	4	
	92990-06600	BOULON		
17	6L2-44328-00	WASHER, PLATE	4	
	6L2-44328-00	RONDELLE, PLATE		
18	6L2-45331-00-5B	PLATE	2	
	6L2-45331-00-5B	PLAQUETTE		
19	93315-22004	HOUSING, BEARING	1	
	93315-22004	FLASQUE, ROULEMENT		
20	93101-20048	BEARING, CYLINDRICAL	1	
	93101-20048	ROULEMENT		
21	6L2-44147-00	OIL SEAL	2	
	6L2-44147-00	JOINT SPY		
22	93604-10M03	BOOT, SHIFT ROD	1	
	93604-10M03	SOUFFLET, TIGE D'INVERSION		
23	6L2-45315-A0	PIN, DOWEL	2	
	6L2-45315-A0	CLAVETTE		
	97595-06520	PACKING, LOWER CASING	1	
	97595-06520	JOINT, BOITIER D'HELICE		
	97595-06520	BOLT, WITH WASHER	2	
	97595-06520	VIS HEXAGONAL		

E2

FIG. 15 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



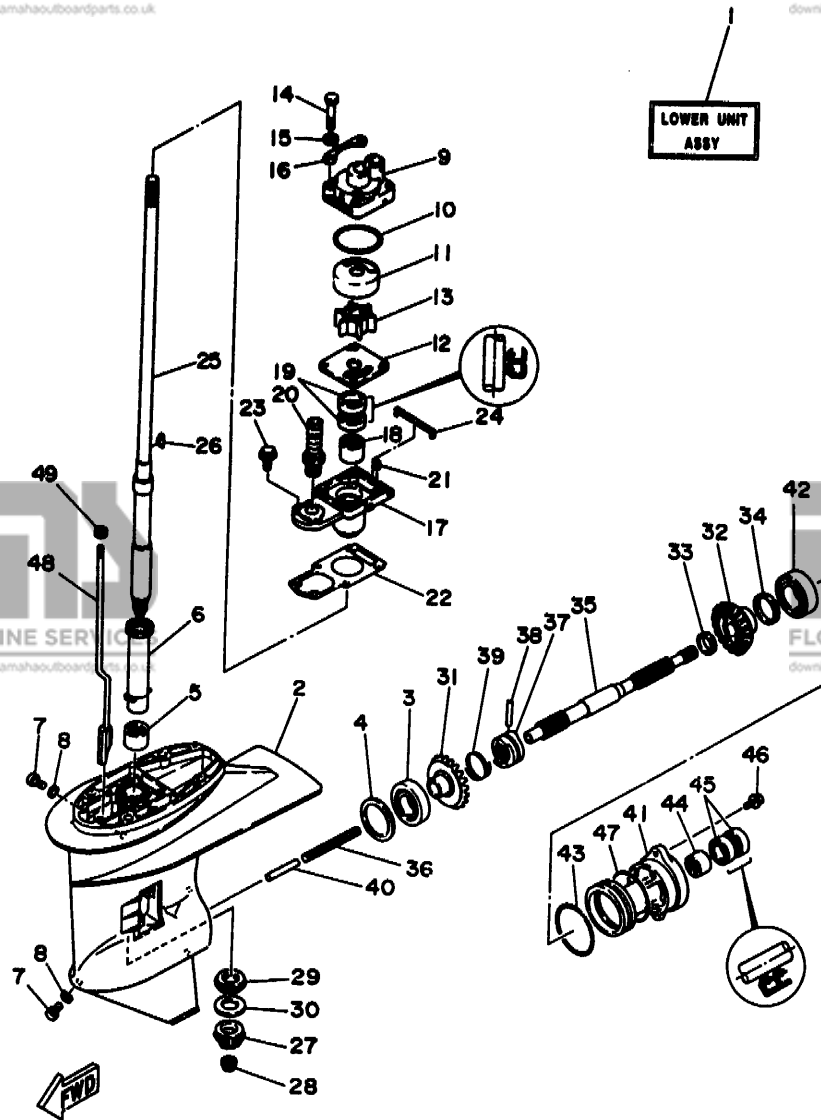
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKES
24	6L2-45375-00	DAMPER, SEAL	1	
25	6L2-45510-00	BOURRELET, CAOUTCHOUC	1	UR SHORT
	6L2-45510-10	DRIVE SHAFT ASSY	1	UR LONG
26	90280-03024	ARBRE MOTEUR (ENS.)	1	
27	6L2-45551-01	DRIVE SHAFT ASSY	1	
28	90179-10M14	ARBRE MOTEUR (ENS.)	1	
29	93341-320U0	KEY, WOODRUFF	1	
30	6L2-45587-00-15	CLAVETTE, DEMI-LUNE	1	
	6L2-45587-00-16	PINION	1	
31	6L2-45560-00	PIGNON D'ATTAQUE	1	
32	6L2-45571-00	NUT	1	
33	90201-20417	ECROU	1	
34	6L2-45577-00-10	BEARING, THRUST	1	
	6L2-45577-00-11	CERVEAUX DE DIRECTION	1	
	6L2-45577-00-12	SHIM (T:1.5MM)	1	UR
	6L2-45577-00-13	CALE (T:1.5MM)	1	UR
	6L2-45577-00-14	SHIM (T:1.6MM)	1	UR
	6L2-45577-00-15	CALE (T:1.6MM)	1	UR
	6L2-45577-00-16	SHIM (T:1.1MM)	1	UR
	6L2-45577-00-17	CALE (T:1.1MM)	1	UR
	6L2-45577-00-18	SHIM (T:1.2MM)	1	UR
	6L2-45577-00-19	CALE (T:1.2MM)	1	UR
	6L2-45577-00-20	SHIM (T:1.3MM)	1	UR
	6L2-45577-00-21	CALE (T:1.3MM)	1	UR
35	6L2-45611-00	GEAR	1	
36	90501-10065	PIGNON	1	
37	6L2-45631-00	WASHER, PLATE	1	
38	90250-05010	RONDELLE, PLATE	1	
39	648-45633-00	SHIM (T:1.0MM)	1	UR
40	648-45635-00	CALE (T:1.0MM)	1	UR
41	6L2-45361-03-4D	SHIM (T:1.1MM)	1	UR
42	93306-00612	CALE (T:1.1MM)	1	UR
43	93210-60MA3	SHIM (T:1.2MM)	1	UR
44	93315-22004	CALE (T:1.2MM)	1	UR
45	93101-20M07	SHIM (T:1.3MM)	1	UR
46	97595-06520	CALE (T:1.3MM)	1	UR
47	90501-10065	SHAFT, PROPELLER	1	
48	6L2-45631-00	ARBRE, HELICE	1	
49	90250-05010	SPRING, COMPRESSION	1	
	90250-05010	RESSORT, COMPRESSION	1	
	90250-05010	CLUTCH, DOG	1	
	90250-05010	CRABOT	1	
	90250-05010	PIN, STRAIGHT	1	
	90250-05010	GOUPILLE, DROITE	1	
	90250-05010	RING, CROSS PIN	1	
	90250-05010	JONG, GOUPILLE CRABOT	1	
	90250-05010	PLUNGER, SHIFT	1	
	90250-05010	POUSOIR D'EMBRAYAGE	1	
	90250-05010	CAP, LOWER CASING	1	
	90250-05010	COUVERCLE, BOITIER D'HELICE	1	
	90250-05010	BEARING	1	
	90250-05010	ROULEMENT	1	
	90250-05010	O-RING	1	
	90250-05010	JOINT TORIQUE	1	
	90250-05010	BEARING, CYLINDRICAL	1	
	90250-05010	ROULEMENT	1	
	90250-05010	OIL SEAL	2	
	90250-05010	JOINT SPY	2	
	90250-05010	BOLT, WITH WASHER	2	
	90250-05010	VIS HEXAGONAL	2	

E3

FIG. 15 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
47	93210-60M99	O-RING	1	
48	6L2-44150-00	JOINT TORIQUE	1	UR SHORT
	6L2-44150-10	SHIFT CAM ASSY	1	UR LONG
49	95380-06600	CAME D'INVERSION	1	
		SHIFT CAM ASSY	1	
		CAME D'INVERSION	1	
		NUT	1	
		ECROU	1	

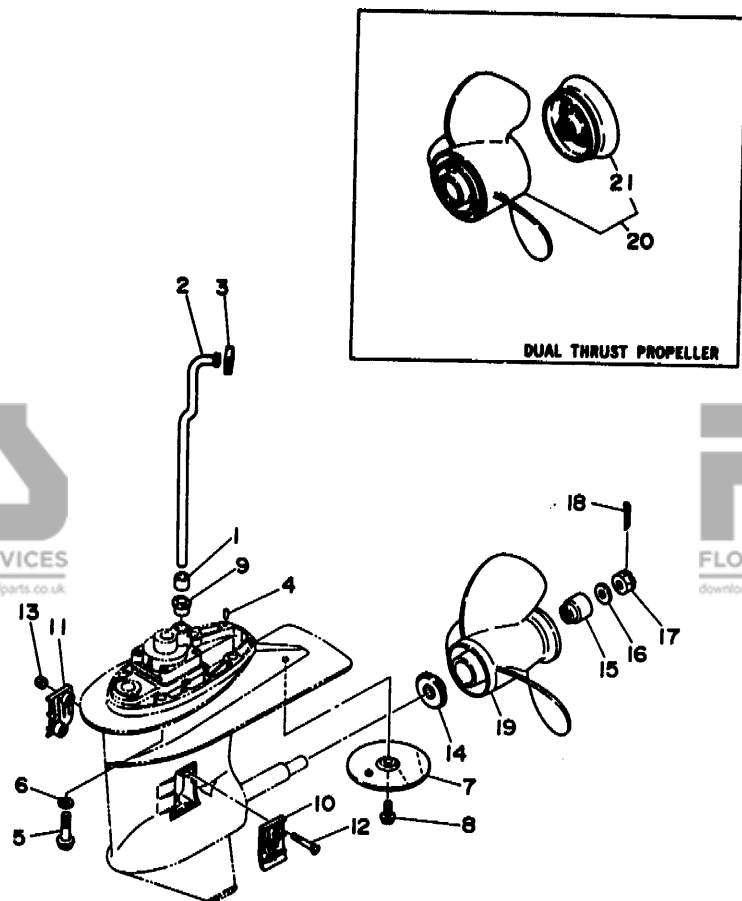


E4

FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-44368-00	RUBBER, WATER SEAL 4 JOINT, TUBE D'EAU	1	
2	6L2-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6L2-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
3	6L2-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
4	93604-10M03	PIN, DOWEL CLAVETTE	2	
5	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
7	664-45371-01	TAB-TRIM ANODE DERIVE	1	
8	90105-08M02	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
9	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
10	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	98780-05530	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
13	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	6L2-45987-01	SPACER ENTRETOISE	1	
15	689-45997-00	SPACER ENTRETOISE	1	
16	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
17	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
18	91490-30030	PIN, COTTER GOUILLE	1	
19	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F) HELICE (3X9-1/8"X13"-F)	1	UR
	664-45972-00-98	PROPELLER (3X9-1/8"X12"-F) HELICE (3X9-1/8"X12"-F)	1	UR

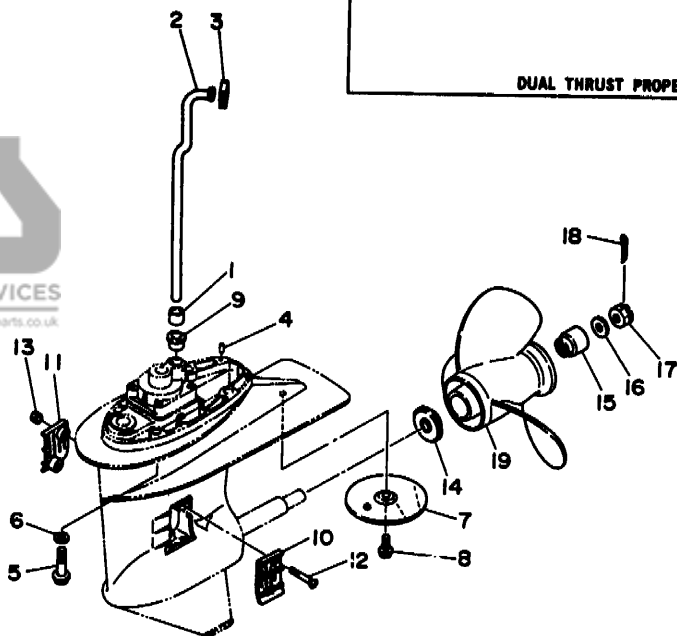
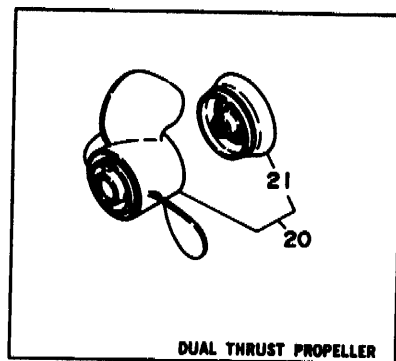


E5

FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTZ	REMARKS
		DUAL THRUST PROPELLER		
		MOTEURS Jumeles Helice		
20	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F)	1	UR
21	6J8-45986-10-98	HELICE (3X10-5/8"X8-1/4"-F)	1	
		.RING, DEFLECTOR		
		.DEFLECTEUR DE CERCLE		



E6

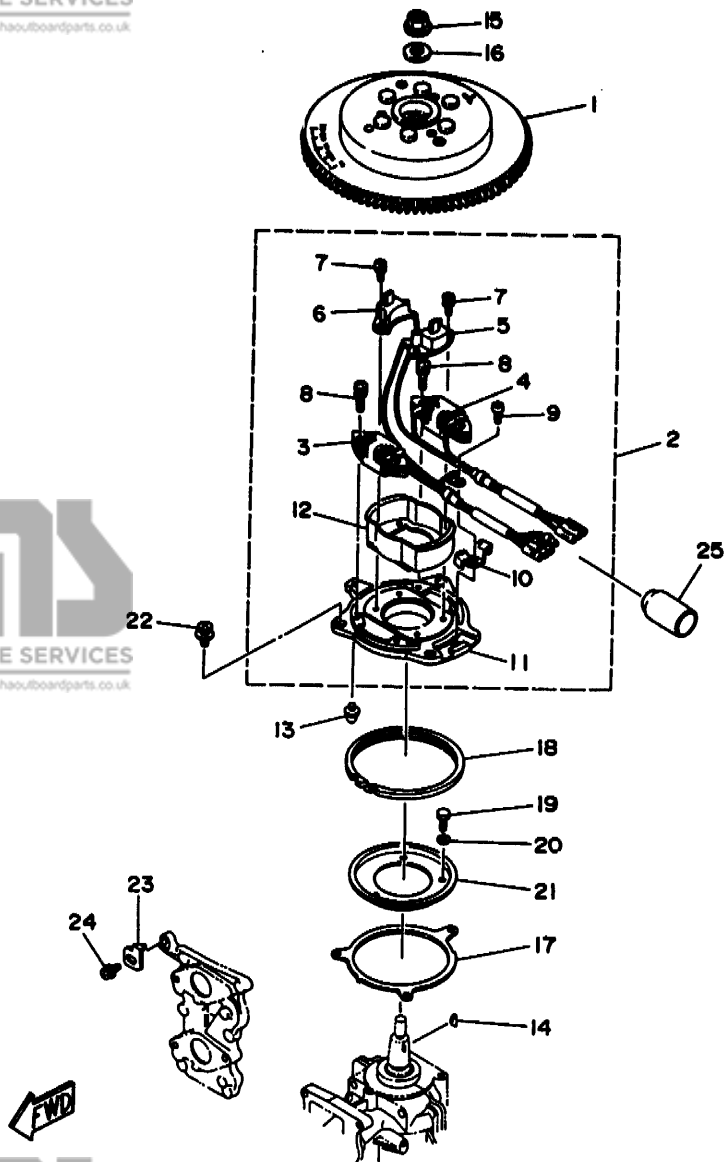


FIG. 17 GENERATOR

GENERATRICE

REF. NO. PART NO. NO. PIECES

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
		DESCRIPTION	QTE	REMARKS
1	6L2-85550-00	ROTOR ASSY	1	UR 20DMHO/25NMHO
	6L2-85550-10	ROTOR CPLT	1	UR 20DMHO/25NMHO
2	6L2-85560-10	ROTOR ASSY	1	UR 20DMHO/25NMHO
		ROTOR CPLT		
3	6L2-85520-10	BASE ASSY	1	
		ENS. FLASQUE		
4	6L2-85533-10	.COIL, CHARGE	1	
		.BOBINE, CHARGE		
5	6L2-85580-10	.COIL, LIGHTING	1	
		.BOBINE, ECLAIRAGE		
6	6L2-85580-20	.COIL, PULSER	1	
		.BOBINE, PULSEUR		
7	98517-04012	.SCREW, PAN HEAD	4	
		.VIS, TETE TRONCONIQUE		
8	97607-06125	.SCREW, PAN HEAD WITH WASHER	4	
		.VIS HEXAGONAL		
9	98507-04006	.SCREW, PAN HEAD	1	
		.VIS, TETE TRONCONIQUE		
10	6E9-81328-70	.CLAMP	1	
		.COLLIER		
11	6L2-85561-10	.BASE, MAGNETO	1	
		.BASE, MAGNETO		
12	61N-85537-00	.COVER	1	
		.COUVERCLE		
13	663-85518-00	JOINT, BALL	1	
		JOINT SPHERIQUE		
14	90280-16053	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
15	90179-12M04	NUT	1	
		ECROU		
16	90201-13M42	WASHER, PLATE	1	
		RONDELLE, PLATE		
17	661-41611-00	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE		
18	695-41613-00	PLATE, BASE FRICTION	1	
		PLAQUE, FRICTION DE BASE		
19	97095-06012	BOLT	3	
		BOULON		
20	92990-06600	WASHER, PLATE	3	
		RONDELLE, PLATE		
21	661-41612-00	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE		
22	97985-05210	SCREW, WITH WASHER	3	
		VIS, AVEC RONDELLE		
23	6L2-81332-00	PLATE, TIMING	1	
		PLATEAU, ALLUMAGE		
24	97985-05210	SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE		
25	6L2-82599-01	COVER, CONNECTER	1	
		COUVERCLE, CONNECTEUR		

E7

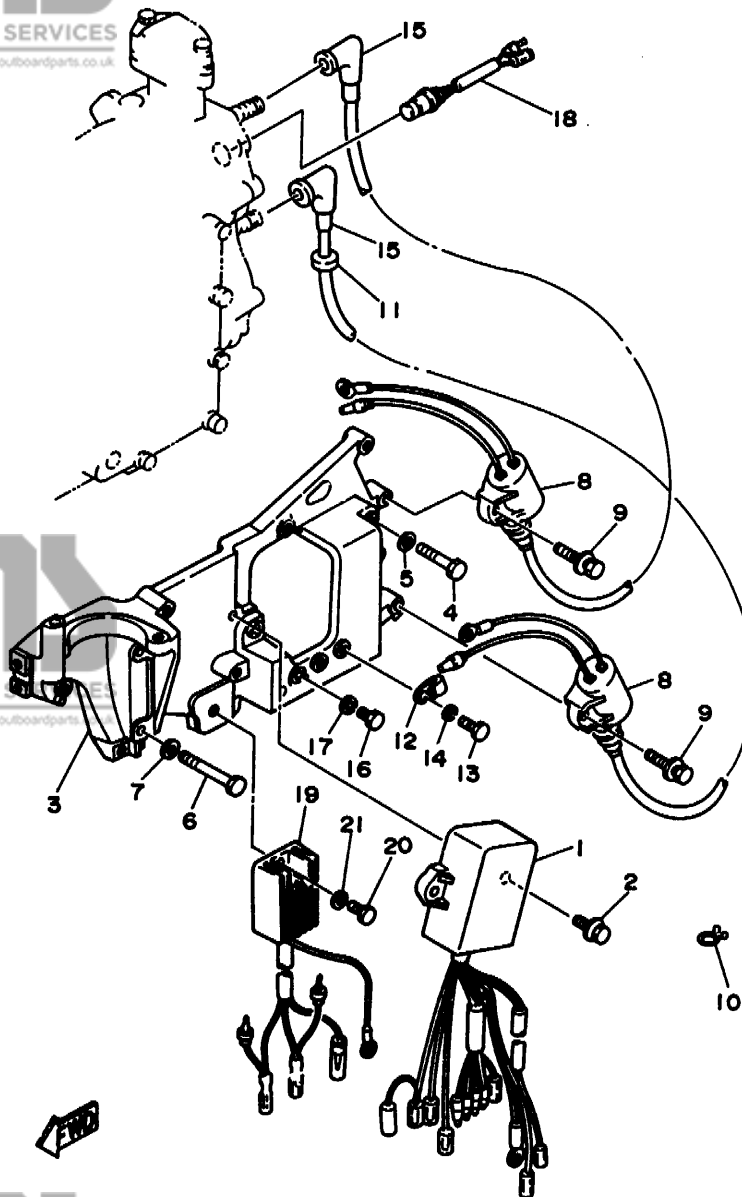


FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-85540-21	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
3	6L2-85542-02-94	BRACKET SUPPORT	1	
4	97095-06030	BOLT BOULON	3	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
6	90101-06M16	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	61N-85570-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
9	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	2	
10	90465-18147	CLAMP BRIDE	1	
11	90480-25161	GROMMET PASSE-FIL	1	
12	90465-08028	CLAMP BRIDE	1	
13	97095-06012	BOLT BOULON	1	
14	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
15	661-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
16	97095-06012	BOLT BOULON	2	
17	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
18	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
19	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	20DMHO/25NMHO
20	97095-06016	BOLT BOULON	1	20DMHO/25NMHO
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	20DMHO/25NMHO

F1

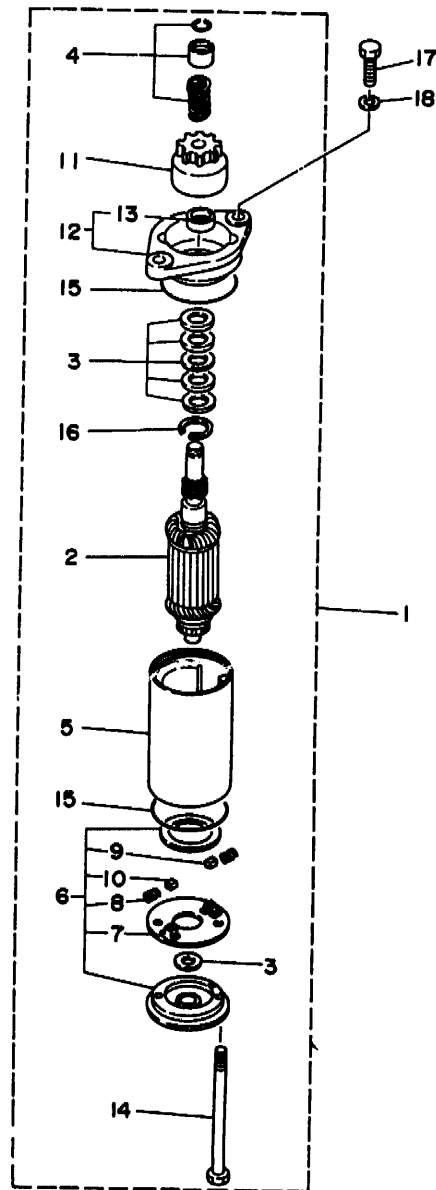


FIG. 19 ALTERNATE 1 (20DMO/25NW(C)0)
FIG. 19 OPTIONNELLES 1 (20DMO/25NW(C)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6L2-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6L2-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	6L2-81020-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	6L2-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	682-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
9	6L2-81811-10	.BRUSH 1 .CHARBON 1	1	
10	6L2-81812-10	.BRUSH 2 .CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	.METAL, FRONT .METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	

F2

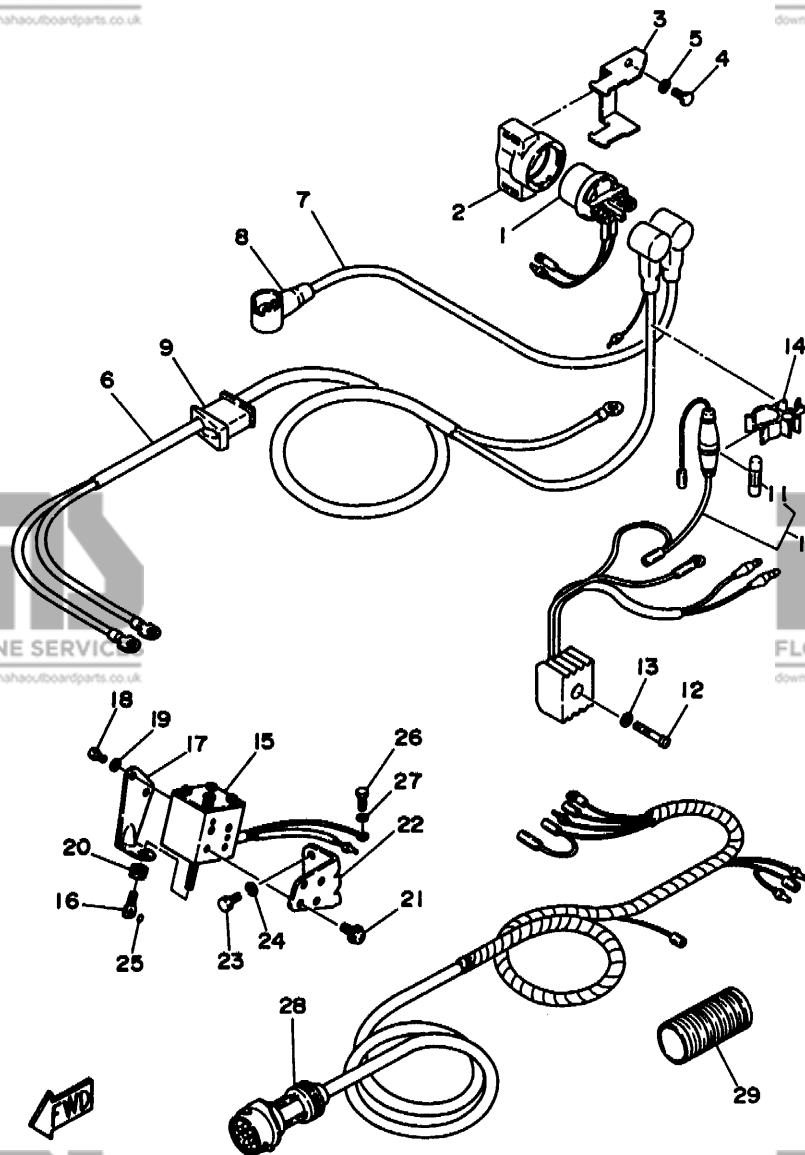
FIG. 20 ALTERNATE 2 (20DWO/25NW(C)O)
FIG. 20 OPTIONNELLES 2 (20DWO/25NW(C)O)

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
NO.	PIECES			REMARKS
1	6G1-81941-10	STARTER RELAY ASSY	1	
2	6G1-81952-00	LANCEUR RELAIS (ENS.)	1	
3	6L2-81945-00	HOLDER, RELAY	1	
4	97095-06012	SUPPORT, RELAIS	1	
5	92995-06100	PLATE, SWITCH FITTING	1	
6	6G1-82105-01	PLAQUE, FIXATION DU RELAIS	1	
7	6G1-82117-00	BOLT	1	
8	682-82119-01	BOULON	1	
9	6L2-42725-50	WASHER, SPRING	1	
10	6G1-81970-61	RONDELLE, GROWER	1	
11	6G1-82151-00	WIRE HARNESS	1	
12	98580-05525	FAISCEAU DE FILS	1	
13	92990-05600	WIRE, LEAD	1	
14	6G5-82152-00	FIL	1	
15	6L2-86111-00	COVER, LEAD WIRE	1	
16	682-86117-00	GARNITURE, FIL	1	
17	6L2-86115-00	GROMMET	1	
18	97980-05108	PASSE-FIL	1	
19	92990-05600	RECTIFIER ASSY	1	
20	90480-10155	REDRESSEUR COMPLET	1	
21	97980-04208	.FUSE	1	
22	6L2-86112-00	.FUSIBLE	1	
23	97095-06012	SCREW, PAN HEAD	1	
24	92995-06100	VIS	1	
25	93210-03261	WASHER, PLATE	1	
26	97095-06012	RONDELLE, PLATE	1	
27	92995-06100	HOLDER, FUSE	1	
28	6L2-82590-00	SUPPORT, FUSIBLE	1	
29		COIL, SOLENOID	1	
30		BOBINE	1	
31		HOOK, WIRE PULL	1	
32		CROCHET, TENSION DE CABLE	1	
33		HOLDER, SOLENOID	1	
34		SUPPORT, SOLENOIDE	1	
35		SCREW, WITH WASHER	2	
36		VIS, AVEC RONDELLE	2	
37		WASHER, PLATE	2	
38		RONDELLE, PLATE	2	
39		GROMMET	1	
40		RONDELLE CAOUTCHOUC	1	
41		SCREW, WITH WASHER	4	
42		VIS, AVEC RONDELLE	4	
43		STAY, SOLENOID	1	
44		SUPPORT, SOLENOIDE	1	
45		BOLT	1	
46		BOULON	2	
47		WASHER, SPRING	2	
48		RONDELLE, GROWER	2	
49		O-RING	1	
50		JOINT TORIQUE	1	
51		BOLT	1	
52		BOULON	1	
53		WASHER, SPRING	1	
54		RONDELLE, GROWER	1	
55		WIRE HARNESS ASSY	1	
56		FAISCEAU DE FILS COMPLET	1	

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FIG. 20 ALTERNATE 2 (20DW0/25NW(C)0)
FIG. 20 OPTIONNELLES 2 (20DW0/25NW(C)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6K3-83557-00	TUBE TUBE	1	

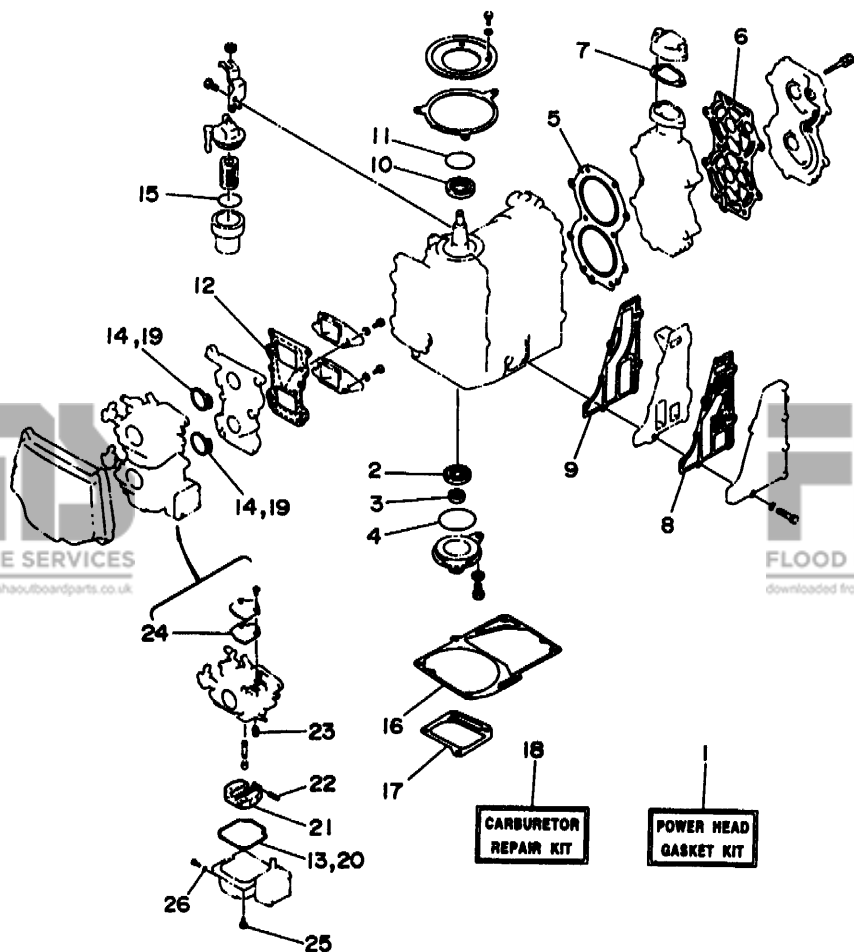


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FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	93102-25142	.OIL SEAL .JOINT SPY	1	
3	93101-13M37	.OIL SEAL .JOINT SPY	1	
4	93210-56M80	.O-RING .JOINT TORIQUE	1	
5	6L2-11181-A2	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L2-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6L2-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
9	6L2-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
10	93102-26M27	.OIL SEAL .JOINT SPY	1	
11	93210-42159	.O-RING .JOINT TORIQUE	1	
12	6L2-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
14	6L2-14198-00	.GASKET .JOINT	2	
15	93210-32738	.O-RING .JOINT TORIQUE	1	
16	6L2-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
17	6L2-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT 1	1	
18	6L2-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	6L2-14198-00	.GASKET .JOINT	2	
20	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
21	6L2-14385-00	.FLOAT .FLOTTEUR	2	
22	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
23	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
24	6L2-14399-00	.GASKET .JOINT	2	
25	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
26	6L2-14398-00	.GASKET .JOINT	2	



LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT

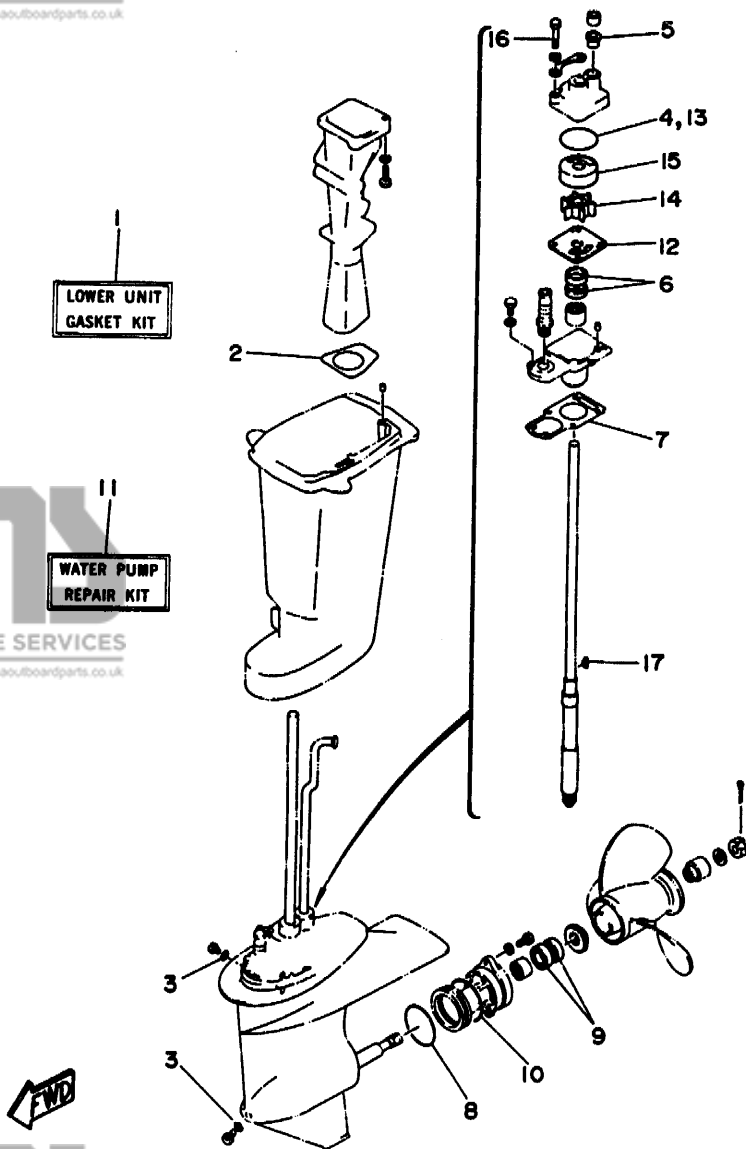


FIG. 22 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-C3	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6L2-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	90430-08020	.GASKET .JOINT	2	
4	93210-45161	.O-RING .JOINT TORIQUE	1	
5	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
6	93101-20048	.OIL SEAL .JOINT SPY	2	
7	6L2-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
8	93210-60MA3	.O-RING .JOINT TORIQUE	1	
9	93101-20M07	.OIL SEAL .JOINT SPY	2	
10	93210-60M99	.O-RING .JOINT TORIQUE	1	
11	6L2-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
12	6L2-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
13	93210-45161	.O-RING .JOINT TORIQUE	1	
14	6L2-44352-00	.IMPELLER .TURBINE	1	
15	6L2-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
16	97095-06040	.BOLT .BOULON	4	
17	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6L2-W0001-C3	22- 1	6L2-13416-00	5-29	6J8-15705-00	6-19	6L3-41131-00-58	14-10	6G1-42651-71	8- 3	6L2-43659-00	11-19		
6L2-W0001-03	21- 1	6L2-13471-00	5- 6	6L2-15710-02	6- 1	6L2-41133-A1	14-13	6L2-42677-11	8-10	6L2-43676-00	11-34		
6L2-W0004-00	3- 2	6L2-13610-00	3- 1	6L2-15711-00-94	6- 2			6L3-42677-11	8-10	6L2-43682-01	11- 7		
6L2-W0070-13	8- 9	6L2-13621-00	3- 7	6J8-15714-00	6-11	6L2-41134-00	14-11	6L2-42678-11	8-11	6L2-44111-01-94	12-24		
6L2-W0078-00	22-11			677-15717-01	6-13			6L3-42678-11	8-11	6J8-44116-00	13-32		
6L2-W0084-00-4D	12- 1	6L2-13641-10-94	3- 5	6L2-15723-01	6-38	6L2-41212-00	13-23	6L2-42711-03-4D	9- 1	6L2-44121-00	13-22		
6L2-W0090-11-4D	1- 1	6L2-14157-00	4-10	676-15741-03	6-17	6L2-41213-00	13- 4	6L2-42716-00	9-16	6L2-44122-00	13-15		
6L2-W0093-00	21-18	6L2-14198-00	3-12	6L2-15746-00	6-29	6L2-41217-00	3-28	6L2-42719-A0	9- 8	6L2-44123-00	13-35		
656-W2810-02	7-13			6L2-15747-00	6-32	6H1-41237-00	5-18	6G1-42724-00	9-12	6L2-44124-00	12-33		
6J8-W4591-00-EL	16-20			656-15748-00	6-26			6G1-42725-00	9-23	6L2-44125-00-94	12-29		
6L2-11111-01-94	1-17	646-14212-01	4-17	689-15755-01	6- 8	6L2-41237-00	13-27	6L2-42725-00	9-11	6L2-44141-01	13-20		
6L2-11181-A2	1-18	6L2-14301-01	4- 1	6L2-15758-01-94	6- 4	682-41237-50	5-17	6L2-42725-50	20- 9	6L2-44141-10-94	13-21		
		6L3-14301-00	4- 1	6L2-15762-00	6- 7	6L2-41238-00	13-28	6L2-42726-01	9-13	6L2-44143-00	13-37		
6L2-11191-00-9M	1-19	6L2-14302-01	4- 2	6L2-15770-00	6-28	6L2-41257-00	3-27	6L2-42726-10	9-13	6L2-44147-00	15-20		
6L2-11193-A1	1-20	6L3-14302-00	4- 2	6L2-15772-00-94	6-35	6J8-41259-00	3-24	6G1-42727-00	9-14	6L2-44150-00	15-48		
		664-14321-01	4-18	6L2-15774-00	6-33	661-41262-02	3-25	6L2-42738-01	9-21	6L2-44150-10	15-48		
6J8-11325-00	1-12	6L2-14323-00	4-16	6F5-15779-02	6- 9			6L2-42748-01	9-15	6E0-44191-11	10-22		
6H3-11327-00-94	1-13	6E7-14325-00	4-26	6A0-15789-00	6-20	6J8-41271-01	3-26	6L2-42815-01-4D	9- 2	6L2-44311-00	15- 9		
6H3-11328-00	1-14	6L2-14341-00	4-12	6L2-21707-01	5-22	689-41273-00	9- 9	6L2-42816-00	9- 4	6L2-44322-00	15-11		
6E5-11372-00	1- 3	6L2-14342-30	4-14	6J8-21744-00	5-34	6J8-41274-00	9-10	6L2-43111-04-4D	10- 1				
676-11372-00	1-32	30X-14343-63	4-13	6H1-21757-00	5-26	6L2-41283-00	13- 5	6L2-43112-05-4D	10- 2	6L2-44323-00	22-15		
6L2-11400-10	2- 1	50M-14355-00	4-15	6L2-21758-00	5-24	6G1-41611-00	17-17	6J8-43113-01	10-14				
6L2-11412-00	2- 2	6L2-14368-00	13-39	6H4-21770-00	5-23	6G1-41612-00	17-21	648-43114-01	10- 8	6L2-44328-00	15-16		
6L2-11422-00	2- 3	6L2-14381-00	4- 3	6L2-21798-00	5-42	695-41613-00	17-18	6L2-43116-00	10- 7	6L2-44352-00	15-13		
6L2-11432-00	2- 4	6L2-14383-00	4- 3	6G1-24304-02	7- 1	6L2-41631-00	13- 6	6E0-43118-01	10- 5				
6L2-11442-00	2- 5	677-14383-01	4-20	6H4-24311-00	7- 3	6G1-41662-01-94	13-30	6J8-43131-01	10- 9	6L2-44361-00	16- 2		
6L2-11515-00	2-14	6L2-14384-00	4- 4	6E5-24376-10	5-35	6G1-42111-11-4D	12- 2	6G5-43145-00	10-13	6L2-44361-10	16- 2		
6J8-11536-00	2-16			677-24411-02	4-30	664-42119-00	12-12	6L2-43160-00	11- 3	6L2-44365-00	10-33		
6L2-11537-00	5- 2			682-24412-00	4-29	6L2-42121-02-4D	10-21	6L2-43165-01	11- 1	6L2-44366-00	16- 3		
6L2-11610-00	2-19	6L2-14385-00	4- 5	6L2-24413-00	4-28	6G1-42125-01	12- 9	6L2-43188-00	11-15	6L2-44367-00	16- 9		
6L2-11610-10	2-19			6A0-24421-01	4-24	6G1-42126-00	12-10	6L2-43191-01	11-10				
6L2-11610-20	2-19	6E5-14386-01	4- 6	677-24434-02	4-31	6G1-42131-01	12- 7	6L2-43311-05-4D	10-15	6L2-44368-00	16- 1		
6L2-11631-00-97	2-18			6L2-24435-00	4-27	6L2-42137-00	12-14	682-43318-01	11- 5	6H3-44391-01	9-22		
648-11633-00	2-20	6L2-14392-00	4- 7	677-24444-01	4-22	6G1-42138-01	12-20	6L2-43336-00	11-25	6L2-44512-00-4D	10-31		
6L2-11635-00	2-18			61N-24521-00	7- 8	6E0-42159-02	12-21	6L2-43350-02	11-13	6L2-44514-00	10-35		
6L2-11636-00	2-18	6L2-14398-00	4-23	61N-24560-00	7- 6	6J8-42167-00	13- 7	689-43373-01	10-19	6L2-44526-00	10-40		
6L2-11651-00	2-10			61N-24563-00	7- 7	6L2-42167-00	13- 8	6J8-43611-01	11-26	6L2-44551-01-4D	10-42		
6L2-11681-00	2-11	6L2-14399-00	4-11	6L2-24566-00	7-10	689-42169-01	13-12	6L2-43611-00	11-17	6L2-44552-01-4D	10-43		
6E5-12411-20	1-24			6H1-24633-00	5-25	6G1-42177-00	12-13	6L2-43613-00	11-22	6L2-44553-01-4D	10-49		
6H4-12413-00-9M	1-25	6L2-14417-00-94	3-13	6L2-26301-00	12-23	6L2-42192-00	13-17	6L2-43614-00	11-28	6L2-44555-00	10-47		
61A-12414-A0	1-26	6L2-14418-00	3-21	6L2-26363-00	12-34	6L2-42510-01-4D	10-26	6L2-43615-00	11-31	6L2-44557-00	10-48		
		6L2-14476-00	3-14	6L2-41111-00-9M	1-29	6H4-42528-00	10-18	6L2-43617-00	11-21	6L2-45111-02-4D	14- 1		
6J8-13117-00	5- 3	6L2-14476-11	3-20	6L2-41112-A*	1-30	624-42542-00	5-40	6L2-43624-00	11-24	6L2-45111-12-4D	14- 1		
6E9-13183-70	5-13	676-14485-00	3- 6			6L2-42610-13-4D	8- 1	6L2-43630-01	11- 4	6L2-45113-A1	1-37		
1YU-13187-00	5- 7	6L2-14497-00	13- 1	6L2-41113-00-9M	1-31	6L3-42610-13-4D	8- 1	6L2-43631-00	11-14				
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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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6L2-45151-01-4D	14- 2	682-81810-11	19- 5	61N-85570-10	18- 8		13-18		5-30		13-10		
6L2-45214-00	16-10	6L2-81811-10	19- 9	6L2-85580-10	17- 5	90202-06009	12-31		7- 5		13-34		
6L2-45215-00	16-11	6L2-81812-10	19-10	6L2-85580-20	17- 6	90202-15M37	12-27	90467-10M04	5-36		14-15		
6L2-45300-02-4D	15- 1	682-81813-10	19- 8	6L2-85720-01	5-45	90202-36M55	12- 4	90467-11M08	5-31		15-15		
6L2-45300-12-4D	15- 1	6L2-81820-10	19- 6	6L2-86111-00	20-15	90206-12052	9- 5	90468-05M03	5-21		17-20		
6L2-45311-02-4D	15- 2	682-81826-10	19-14	6L2-86112-00	20-22	90206-15M18	12-26		12-38		18- 5		
6L2-45315-A0	15-22	682-81830-10	19-12	6L2-86115-00	20-17	90206-36M21	12- 3	90468-07M02	5-12		18- 7		
	22- 7	682-81831-00	19-13	682-86117-00	20-16	90209-24M15	2-13		5-15		18-21		
6L2-45331-00-5B	15-17	682-81832-10	19-11	90101-06M16	18- 6	90243-04M01	10- 6	90480-10155	20-20	92990-08600	10-46		
6L2-45361-03-4D	15-41	6L2-81833-10	19- 4	90101-08M09	10-38	90250-05010	15-38	90480-15M31	9-18		10-51		
664-45371-01	16- 7	682-81834-10	19-16	90105-06M18	10-20	90265-04M00	8- 5	90480-25161	18-11		10-54		
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	22-10	97095-06016	1-15	98507-04006	17- 9						
93306-00612	15-42		1-22	98517-04012	17- 7						
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93311-632U7	2- 6		6- 5		3-22						
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93430-C6M02	6-18		14-14		11-23						
93450-20026	2-22	97095-06025	1-27		11-27						
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	16- 4	97095-06035	6-21								
93700-06M03	10-16	97095-06040	15-14								
94702-00271	1-38		22-16								
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	18-13	97980-04112	4-19								
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