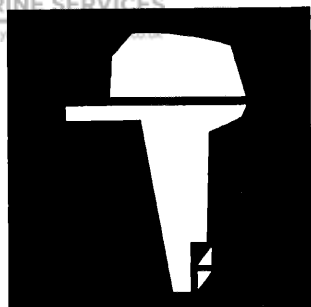




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

1/2cylinder for '97 model
1/2cylindre pour modele 1997



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2B(6A1)

2B

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

2B'97(6A1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

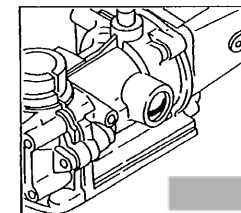
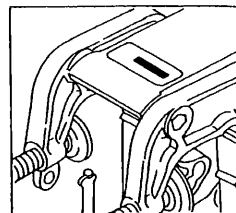
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	2B : 176955 ~
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Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

2B'97(6A1)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

- "UR" Utiliser le numéro des pièces.
- "UN" Utiliser autant que nécessaire.
- "AP" Pièces de substitution
- "OS" Cote Réparation
- "LM" Fabrication locale
(les pièces doivent être commandées localement.)
- "M" Modèle à démarrage manuel
- "E" Modèle à démarrage électrique
- "PTT" Modèle à assiette et relevage assistés
- "H/T" Modèle à relevage hydraulique
- "M/T" Modèle à relevage manuel
- "T.H/D" Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

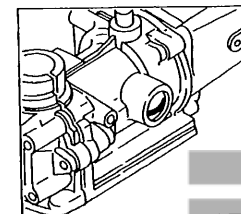
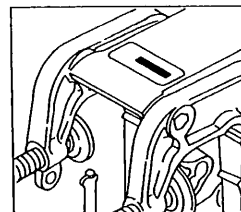
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	2B : 176955 ~
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Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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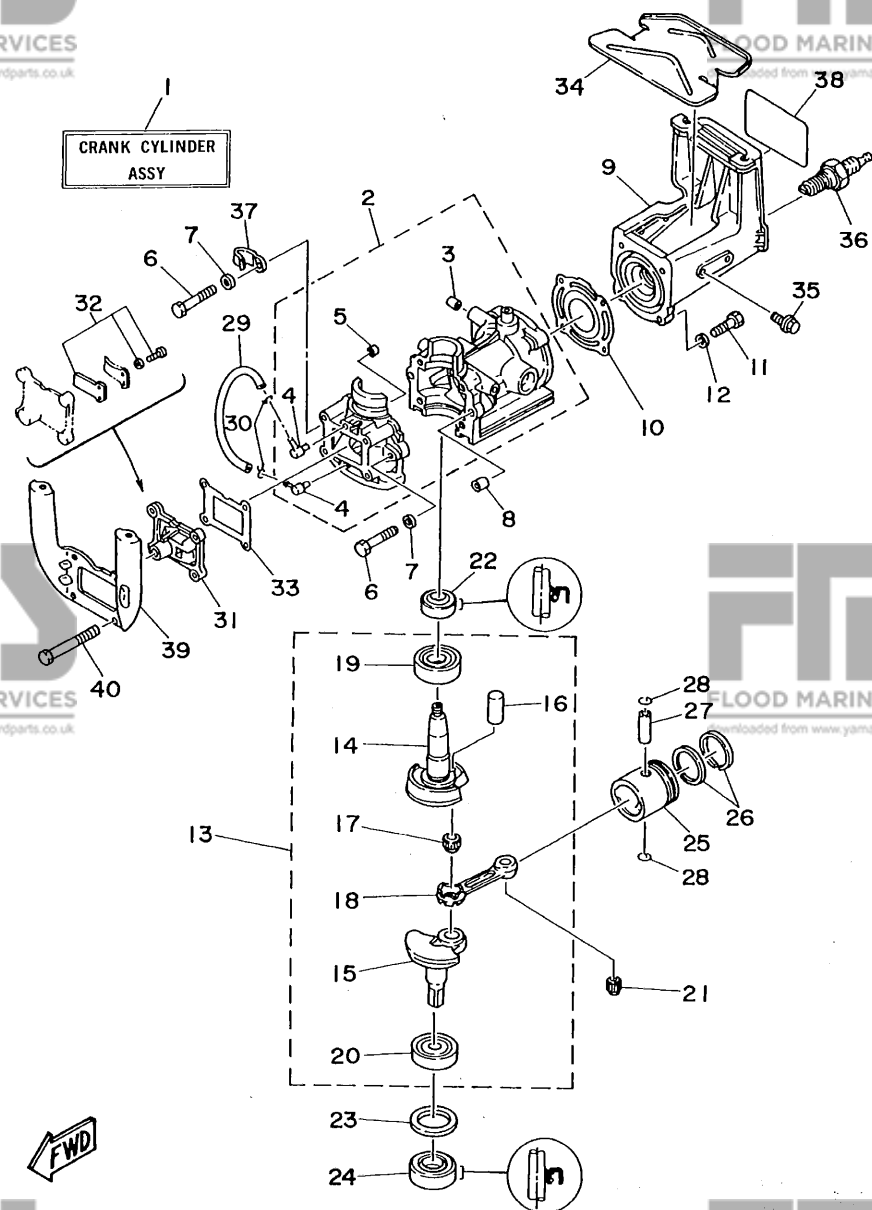


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-W0090-13	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	REF.NO. 2 ~ 35
2	6A1-15100-61-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	90336-06001	.PLUG, TAPER .PLOT, CONIQUE	1	
4	650-14485-02	.PIPE, JOINT .DURITE	2	
5	624-11379-00	.VALVE, CHECK .CLAPET	1	
6	97095-06040	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
9	6A1-11111-02-94	HEAD, CYLINDER 1 CULASSE	1	
10	6A1-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
11	97095-06025	BOLT BOULON	4	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
13	6A1-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
14	646-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
15	6A1-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
16	646-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
17	93310-31439	.BEARING, CYLINDRICAL .ROULEMENT	1	
18	646-11651-02	.ROD, CONNECTING .BIELLE NUE	1	
19	93306-00409	.BEARING .ROULEMENT	1	
20	93306-30204	.BEARING .ROULEMENT	1	
21	93310-210V1	BEARING, CYLINDRICAL ROULEMENT	1	
22	93102-20108	OIL SEAL JOINT SPY	1	
23	90201-35300	WASHER, PLATE RONDELLE, PLATE	1	
24	93102-15M32	OIL SEAL JOINT SPY	1	
25	646-11631-01-97	PISTON (STD) PISTON (STD)	1	
	646-11635-01	PISTON (0.25MM O/S)	1	AP
	646-11636-01	PISTON (0.50MM O/S)	1	AP
	646-11601-01	PISTON (0.50MM O/S) PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	

A6

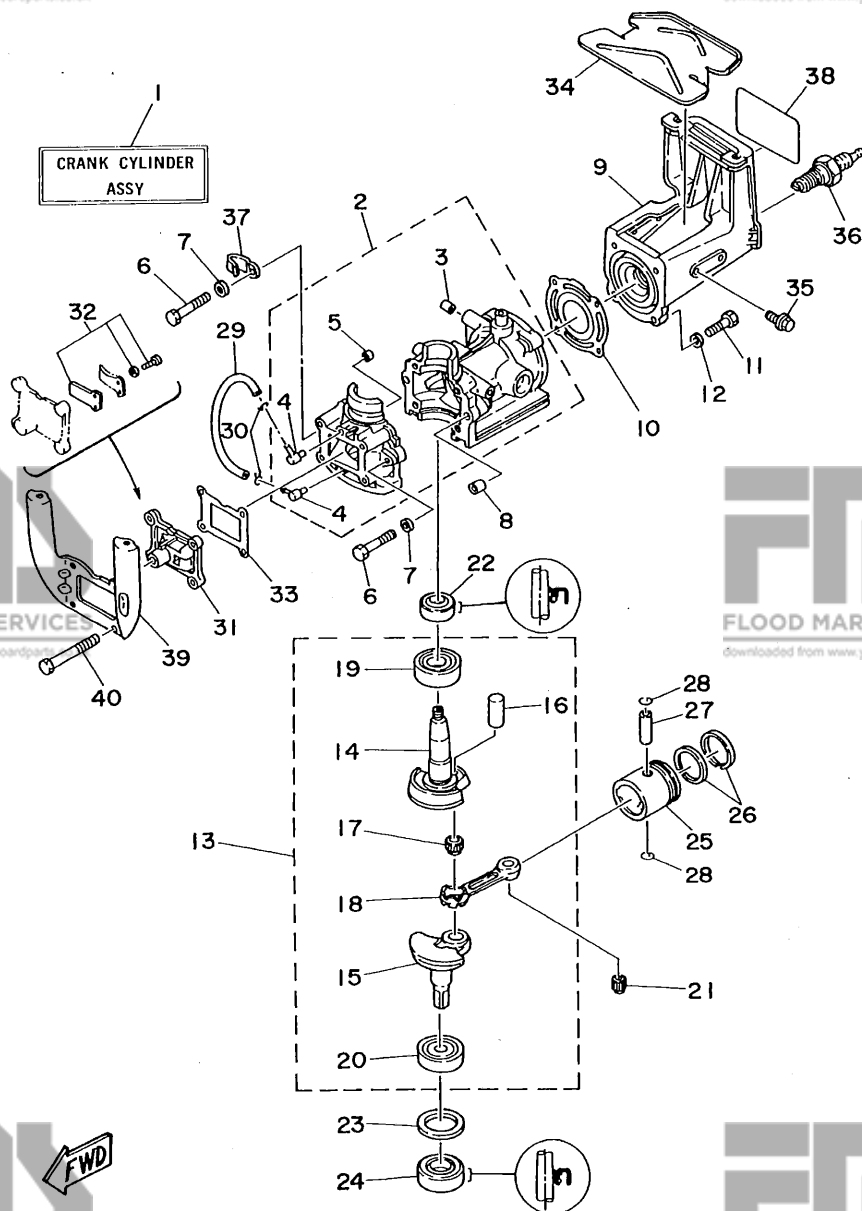


FIG. 1 CYLINDER. CRANKCASE

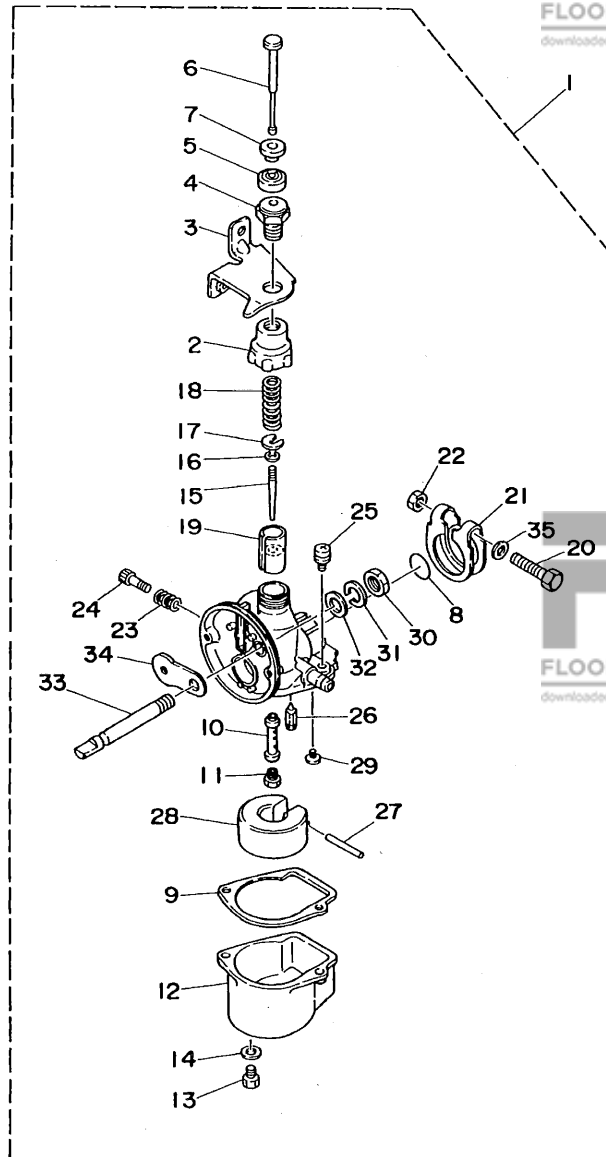
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	646-11601-11	PISTON RING SET (0.25MM O/S)	1	AP
		JEU DE SEGMENTS (0.25MM O/S)		
	646-11601-21	PISTON RING SET (0.50MM O/S)	1	AP
		JEU DE SEGMENTS (0.50MM O/S)		
27	646-11633-00	PIN, PISTON	1	
28	93450-11021	AXE, PISTON	2	
29	90445-07M32	CIRCLIP	1	
30	90467-06016	HOSE	2	
31	6A1-13610-00	DURITE	1	
32	6A1-W0004-00	CLIP	1	
33	6A1-13621-A0	JONC	1	
34	6A1-24141-00	REED VALVE ASSY	1	
35	95895-06010	CLAPET COMPLET	2	
36	94702-00249	.REED SET	1	
37	90465-08028	.JEU DE CLAPETS	1	
38	6A1-42678-11	GASKET, VALVE SEAT	1	
39	6A1-15771-00	JOINT, SIEGE DE CLAPET	1	
40	97013-06060	PROTECTOR, FUEL TANK	4	
		PROTECTEUR, RESERV A ESSENCE		
		BOLT, FLANGE		
		BOULON		
		PLUG, SPARK (NGK BR5HS)		
		BOUGIE D'ALLUMAGE (NGK BR5HS)		
		CLAMP		
		BRIDE		
		GRAPHIC, REAR		
		ADHESIF, ARRIERE		
		STAY 1		
		SUPPORT 1		
		BOLT		
		BOULON		

FIG. 2 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-14301-03	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	
2	646-14158-00	.TOP, MIXING CHAMBER .DESSUS, CHAMBRE DE MELANGE	1	
3	6A1-14497-00	.STAY, THROTTLE WIRE .SUPPORT, CABLE D'ACCELERATION	1	
4	646-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
5	626-14373-10	.COVER, PLUNGER CAP .COUVERCLE DE PLONGEUR	1	
6	6A1-14314-00	.BAR, THROTTLE .TRINGLE, ACCELERATEUR	1	
7	6A1-14163-00	.SPACER .ENTRETOISE	1	
8	646-14229-01	.O-RING .JOINT TORIQUE	1	
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
10	6A1-14341-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	
11	6A1-14343-48	.JET, MAIN (# 96) .GICLEUR, PRINCIPAL (# 96)	1	
12	6A1-14381-02	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
13	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
14	646-14198-01	.GASKET .JOINT	1	
15	6A1-14116-10	.NEEDLE .AIGUILLE	1	
16	646-14137-00	.CLIP .JONC	1	
17	646-14136-00	.SEAT, SPRING .SIEGE, RESSORT	1	
18	646-14331-01	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	1	
19	646-14312-08	.VALVE, THROTTLE 1 .BOISSEAU 1	1	
20	646-14125-01	.SCREW .VIS	1	
21	6A1-14127-01	.CLIP .JONC	1	
22	6A1-14358-01	.NUT .ECROU	1	
23	6A1-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	
24	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1	
25	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
26	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1	
27	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
28	6A1-14385-00	.FLOAT .FLOTTEUR	1	



B1

FIG. 2 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	98580-03006	.SCREW, PAN HEAD	1	
30	646-14358-00	.VIS	1	
31	6A1-14356-00	.NUT	1	
32	646-14357-00	.ECROU	1	
33	6A1-14448-00	.WASHER, SPRING	1	
34	6A1-14217-01	.RONDELLE	1	
35	92990-05600	.WASHER, PLAIN	1	
		.RONDELLE PLATE	1	
		.LEVER, CHOKE VALVE	1	
		.LEVIER, VOILET DE STARTER	1	
		.VALVE, CHOKE	1	
		.CLAPET DE STARTER	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	1	

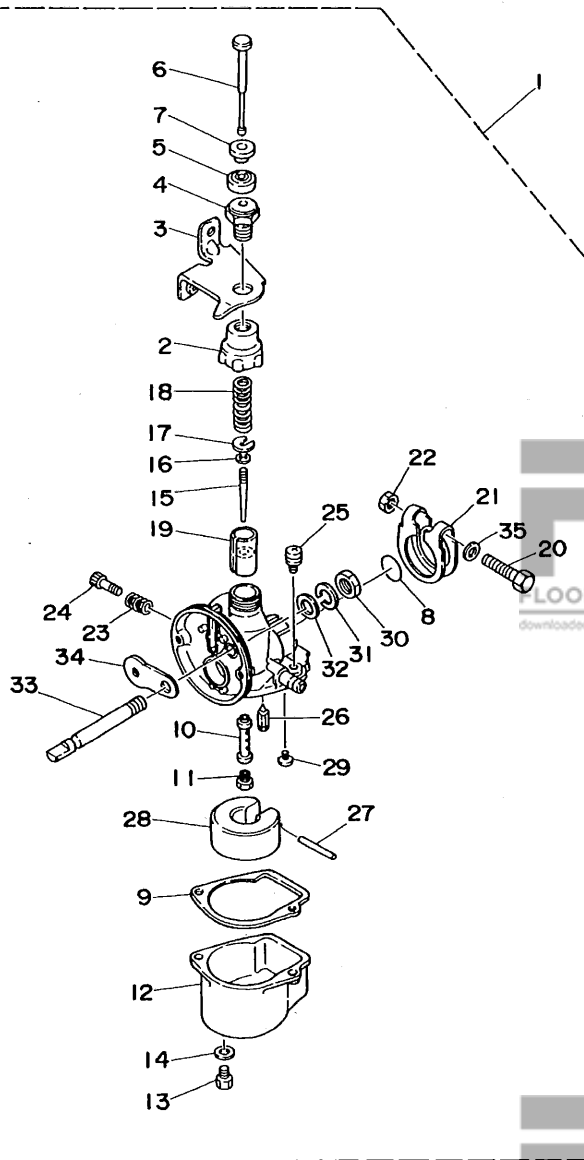


FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-15710-00	STARTER ASSY DEMARREUR COMPLET	1	
2	6A1-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6A1-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6A1-15767-00	.SPRING .RESSORT	1	
5	6A1-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
6	6A1-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
7	7G5-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
9	97013-06012	.BOLT .BOULON	1	
10	6A1-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
11	*	.WIRE (L:1300MM) .FIL (L:1300MM)	1	
12	97095-06016	BOLT BOULON	3	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
14	6A1-15723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
15	98703-06012	SCREW, FLAT HEAD VIS	3	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.3M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.3M.

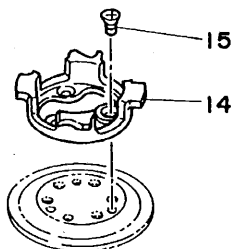
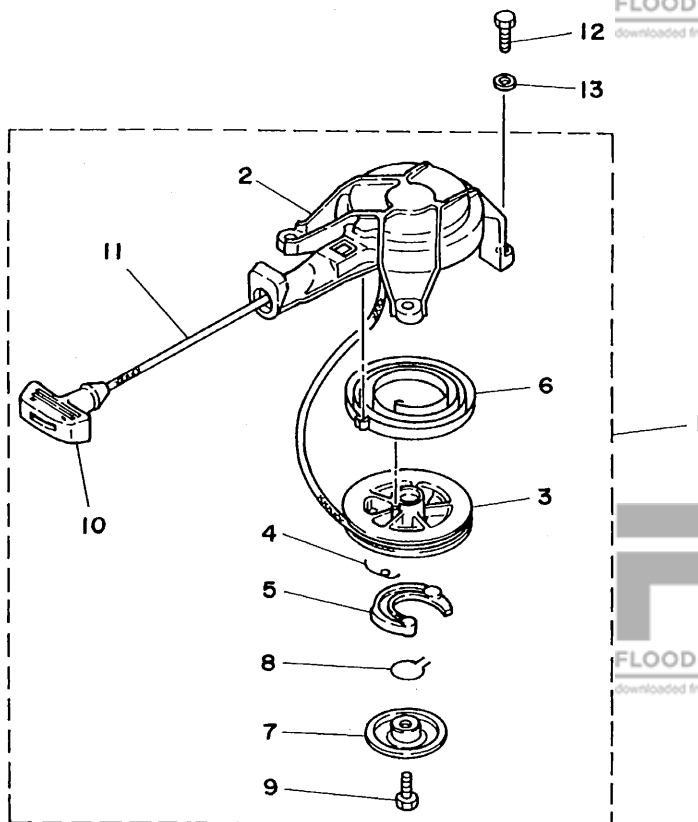
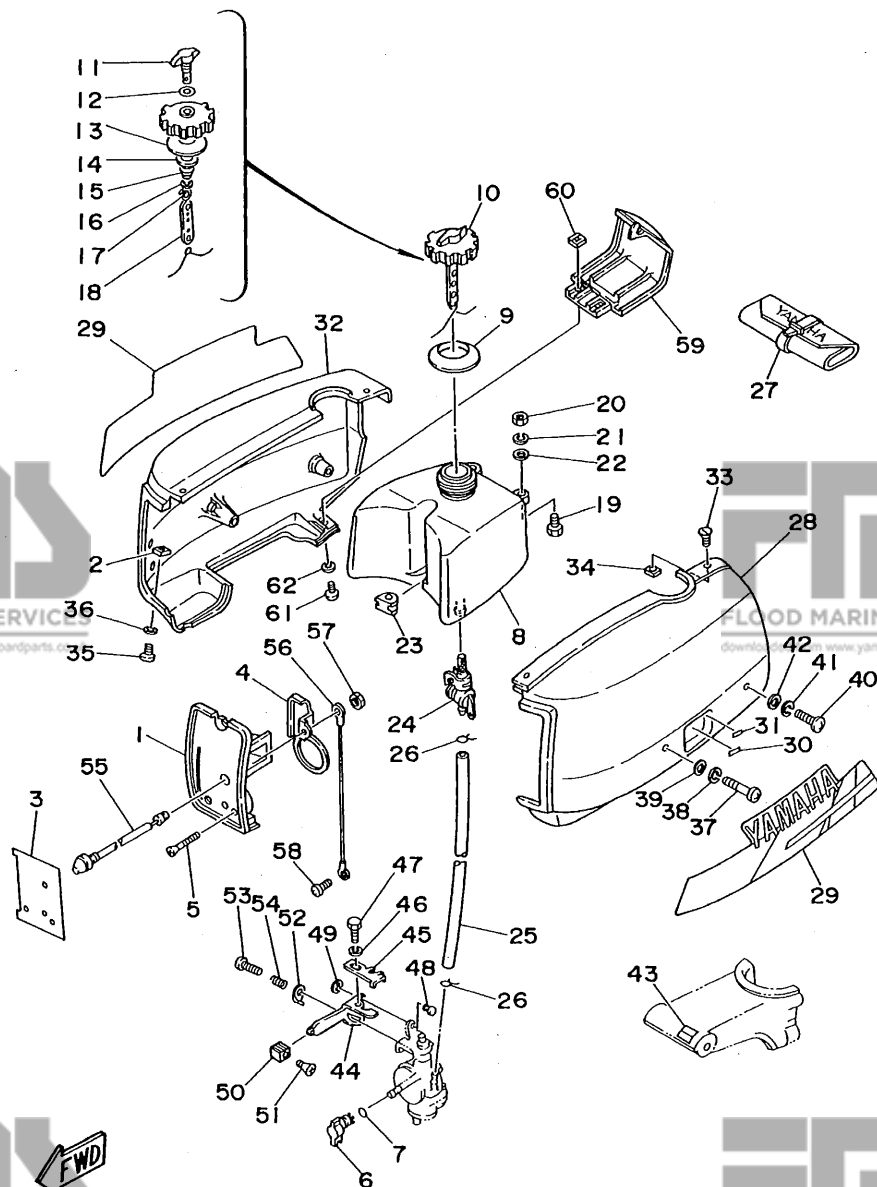


FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-14441-02	SILENCER, INTAKE 2 SILENCIEUX 2, ADMISSION	1	
2	90173-05M00	NUT, SQUARE ECROU, CARRE	2	
3	6A1-42677-01	GRAPHIC, FRONT ADHESIF, AVANT	1	
4	6A1-14442-00	SPACER ENTRETOISE	1	
5	98780-04535	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
6	6A1-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
7	93210-08M29	O-RING JOINT TORIQUE	1	
8	6A1-24110-01	FUEL TANK COMP. RESERVOIRE A ESSENCE	1	
9	6A1-24198-00	SEAT, RUBBER SIEGE, CAOUTCHOUC	1	
10	6A1-24610-01	CAP ASSY BOUCHON	1	
11	6A1-24631-00	.SCREW, AIR .VIS, AIR	1	
12	90430-04005	.GASKET .JOINT	1	
13	90430-14117	.GASKET .JOINT	1	
14	646-24615-01	.GASKET, PLATE 1 .JOINT 1, PLAQUE	1	
15	90501-10374	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
16	92907-04200	.WASHER .RONDELLE	1	
17	90501-10260	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
18	646-24241-00	.INDICATOR 1 .INDICATEUR 1	1	
19	97080-06018	BOLT BOULON	2	
20	95380-06600	NUT ECROU	2	
21	92995-06100	WASHER, SPRING RONDELLE, GROVER	2	
22	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2	
23	6A1-24181-00	DAMPER, LOCATING 1 SILENT-BLOC	1	
24	6A1-24500-02	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	
25	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
26	90467-08004	CLIP JONC	2	
27	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
28	6A1-42741-11	APRON CAPOT LATERAL	1	



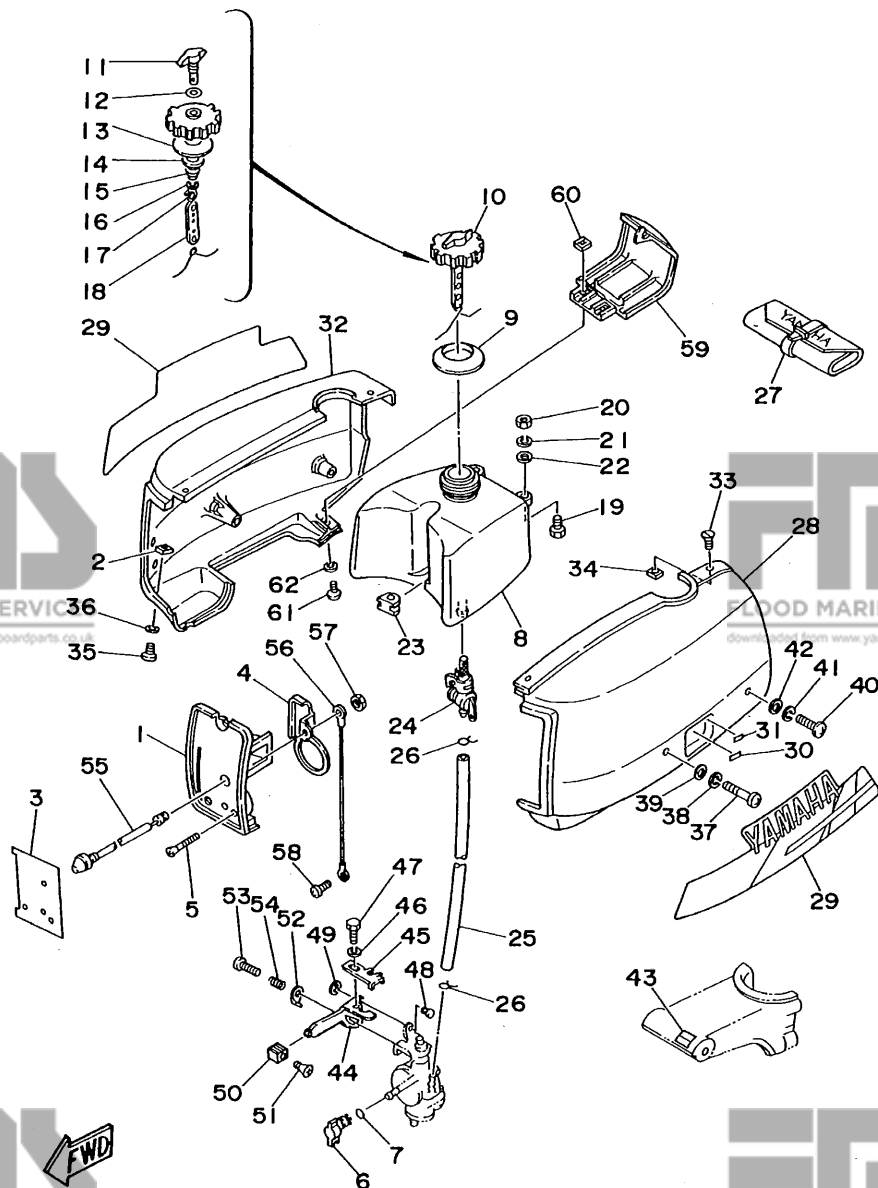
CAPOT, SECTION D'ALIMENTATION

B5

FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	95380-08700	NUT ECROU	1	
58	97980-05108	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
59	6A1-82375-11	COVER, PLUG CAP COUVERCLE, CAPUCHON BOUGIE	1	
60	90183-05M00	NUT, SPRING ECROU, RESSORT	2	
61	98580-05010	SCREW, PAN HEAD VIS	2	
62	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	



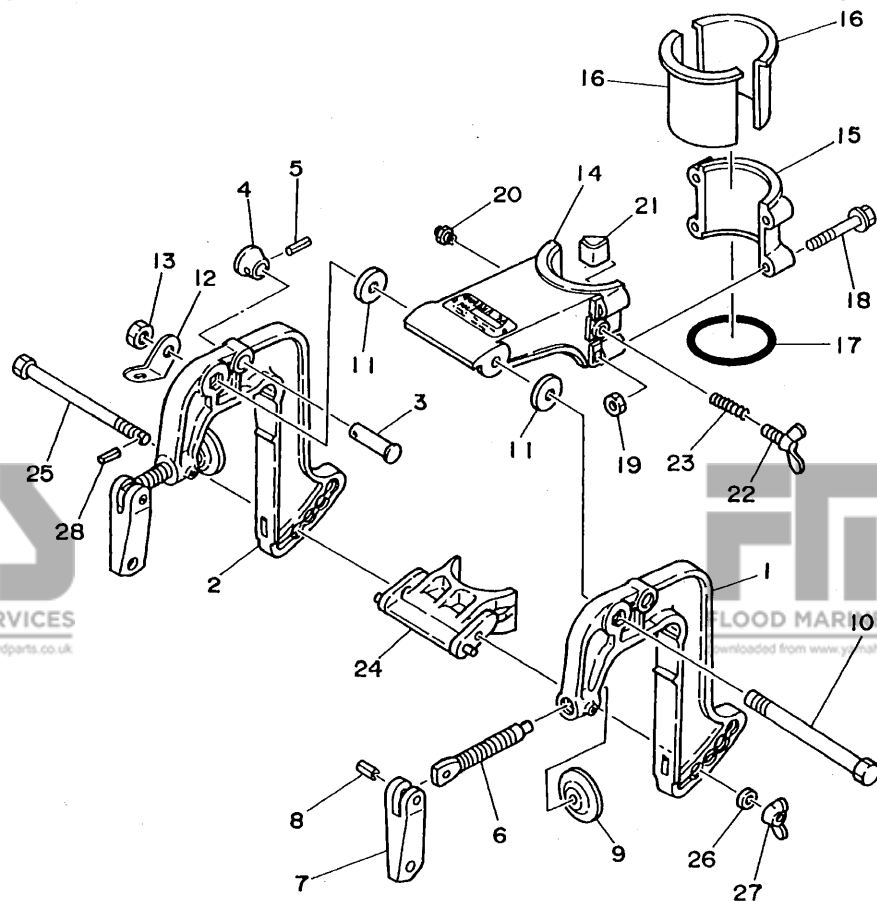


FIG. 5 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6A1-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	6A1-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
4	6A1-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
5	91690-30014	PIN, SPRING AGRAFFE	1	
6	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
7	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
8	90243-04M01	PIN GOUPILLE	2	
9	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
10	90101-08217	BOLT BOULON	1	
11	90202-08022	WASHER, PLATE RONDELLE, PLATE	2	
12	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	95380-08600	NUT ECROU	1	
14	6A1-43311-02-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
15	6A1-43312-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
16	646-42537-01	BUSHING, PIVOT SHAFT COUSSINET	2	
17	93210-46044	O-RING JOINT TORIQUE	1	
18	90119-06M98	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
19	95380-06600	NUT ECROU	4	
20	93700-06M03	NIPPLE, GREASE PION	1	
21	646-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	90122-06004	BOLT, WING BOULON, A OREILLES	1	
23	90501-12272	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
24	6A1-43351-00	RECEIVER, THRUST SILENT-BLOC, BUTEE	1	
25	6A1-43371-00	BOLT, RECEIVER BOULON, RECEPTEUR	1	
26	90201-06040	WASHER, PLATE RONDELLE, PLATE	1	
27	90175-06008	NUT, WING ECROU, A OREILLES	1	
28	91690-20006	PIN, SPRING AGRAFFE	1	

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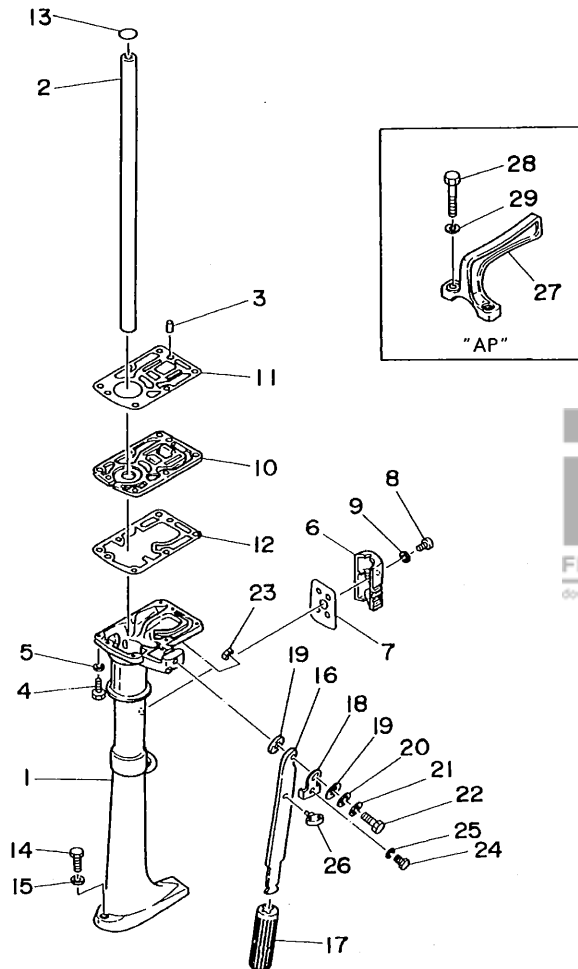


FIG. 6 UPPER CASING

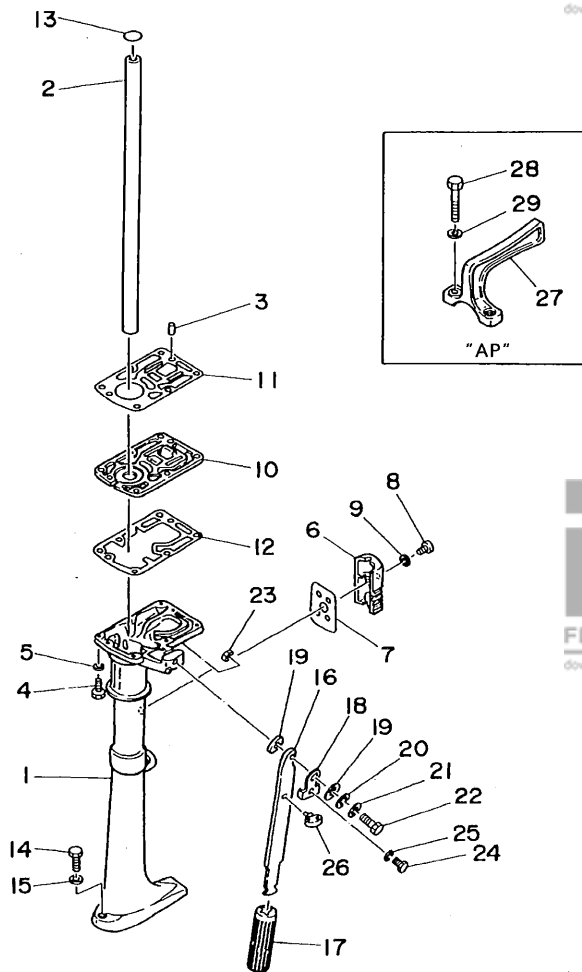
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-45111-02-4D	CASING, UPPER FOURREAU	1	
2	6A1-45113-00	GASKET, UPPER CASING	1	
3	93605-15065	JOINT, TUBE D'ARBRE	2	
4	97095-06025	PIN, DOWEL AXE	6	
5	92990-06600	BOLT BOULON	6	
6	6A1-45151-00	WASHER, PLATE RONDELLE, PLATE	1	
7	6A1-45115-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
8	98580-06016	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
9	92990-06600	SCREW, PAN HEAD VIS	1	
10	6A1-41137-00-5B	WASHER, PLATE RONDELLE, PLATE	1	
11	6A1-14613-A0	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
12	646-14623-A1	GASKET, EXHAUST PIPE JOINT DE COUDE D'ECHAPPEMENT	1	
13	93210-19123	GASKET, EXHAUST PIPE JOINT	1	
14	97095-06030	O-RING JOINT TORIQUE	1	
15	92990-06600	BOLT BOULON	1	
16	6A1-42111-00-4D	WASHER, PLATE RONDELLE, PLATE	1	
17	646-42119-02	HANDLE, STEERING POIGNEE	1	
18	6A1-42181-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
19	90201-09117	WASHER, PLATE RONDELLE, PLATE	2	
20	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
21	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
22	90101-08M11	BOLT BOULON	1	
23	95380-08600	NUT ECROU	1	
24	97095-06010	BOLT BOULON	1	
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
26	646-42591-00	HOLDER, SHEAR PIN RATELIER A GOUPILLES	1	
27	646-42121-00-94	BRACKET SUPPORT	1 AP	
28	97395-06055	BOLT BOULON	2 AP	

FIG. 6 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92995-06100	WASHER, SPRING RONDELLE, GROWER	2 AP	



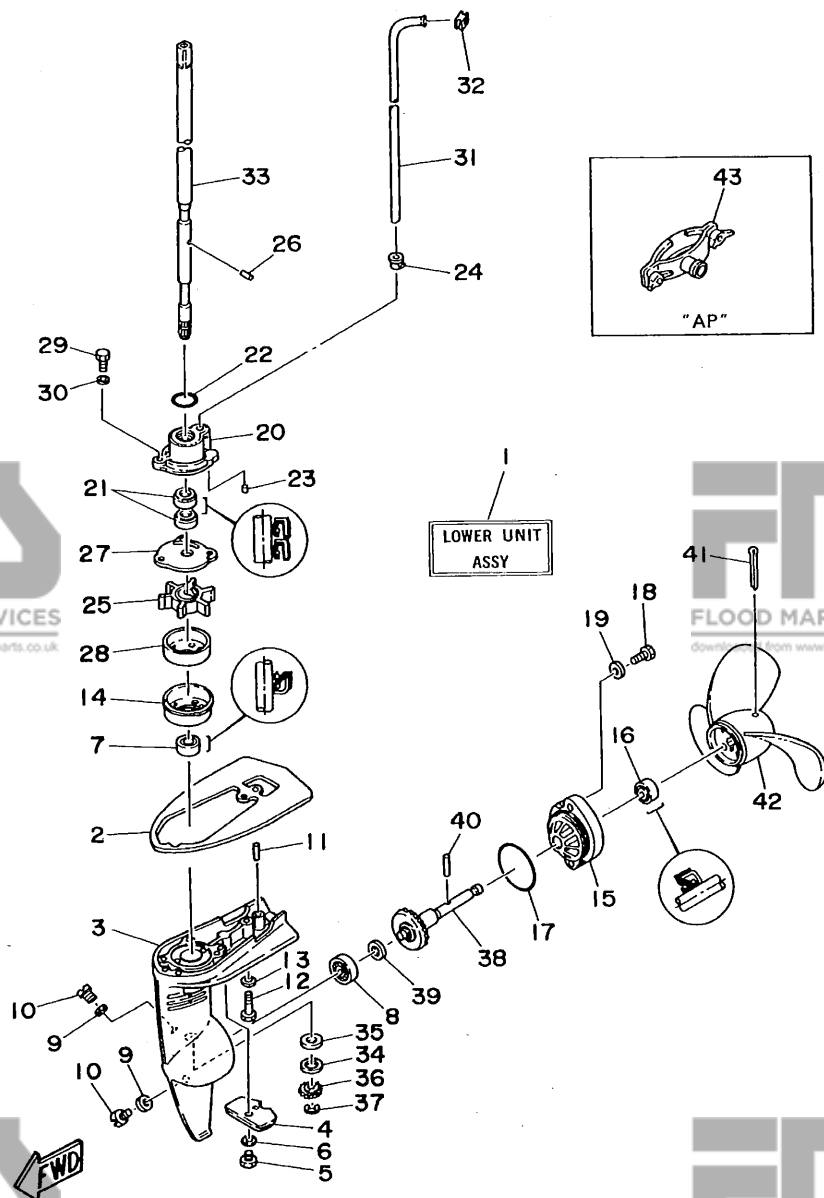
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2B

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-45300-03-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 3 ~ 10, 14 ~ 30, 33 ~ 39)	1	
2	6A1-45181-00-4D	PLATE PLAQUETTE	1	
3	6A1-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
4	6L5-45251-02	ANODE ANODE	1	
5	95895-06012	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	93103-11051	OIL SEAL JOINT SPY	1	
8	93306-00001	BEARING ROULEMENT	1	
9	90430-08020	GASKET JOINT	2	
10	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
11	93605-18M04	PIN, DOWEL AXE	2	
12	97095-06030	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	6A1-44325-00	PROTECTOR, OIL SEAL PROTECTEUR, JOINT D'HUILE	1	
15	6A1-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
16	93103-10052	OIL SEAL JOINT SPY	1	
17	93210-42101	O-RING JOINT TORIQUE	1	
18	97095-06014	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6A1-44312-01-94	COVER, WATER PUMP HOUSING COUVERCLE	1	
21	93101-11M44	OIL SEAL JOINT SPY	2	
22	93210-19123	O-RING JOINT TORIQUE	1	
23	93604-09068	PIN, DOWEL CLAVETTE	2	
24	646-44366-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
25	646-44352-01	IMPELLER TURBINE	1	
26	93604-09066	PIN, DOWEL CLAVETTE	1	

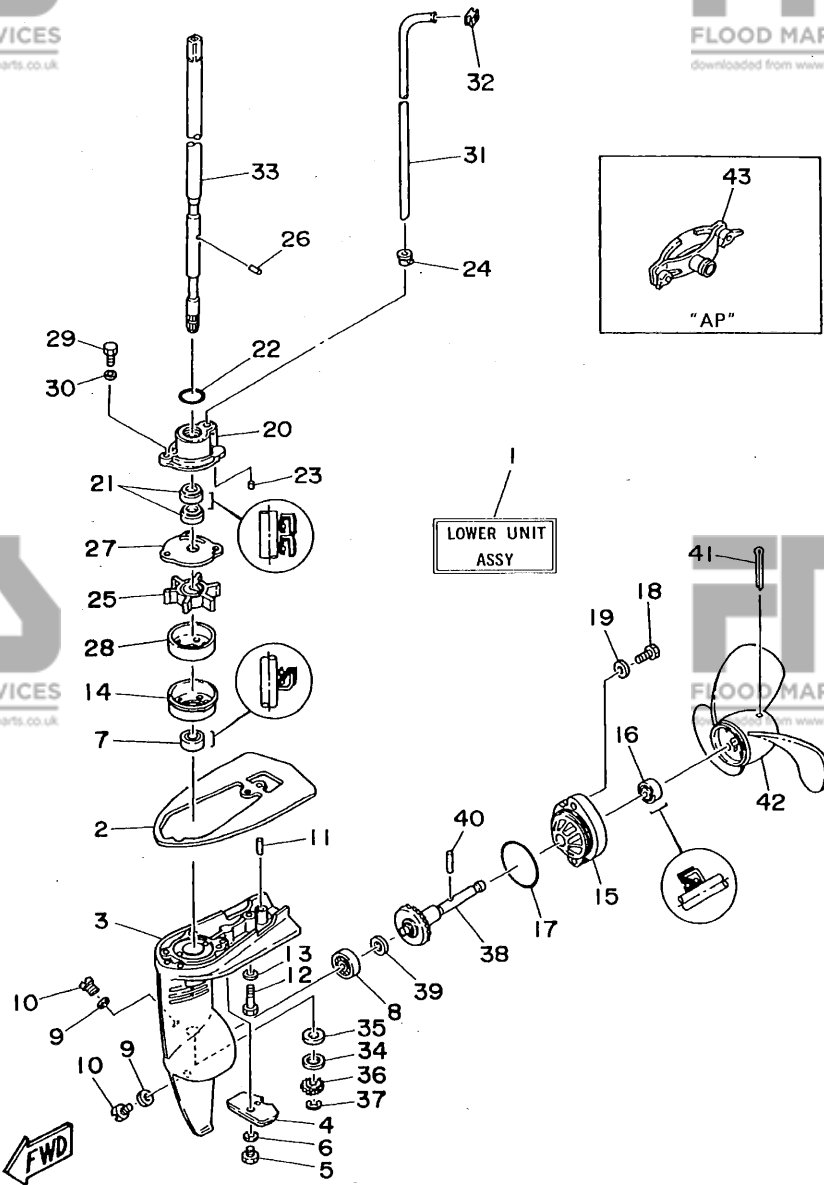


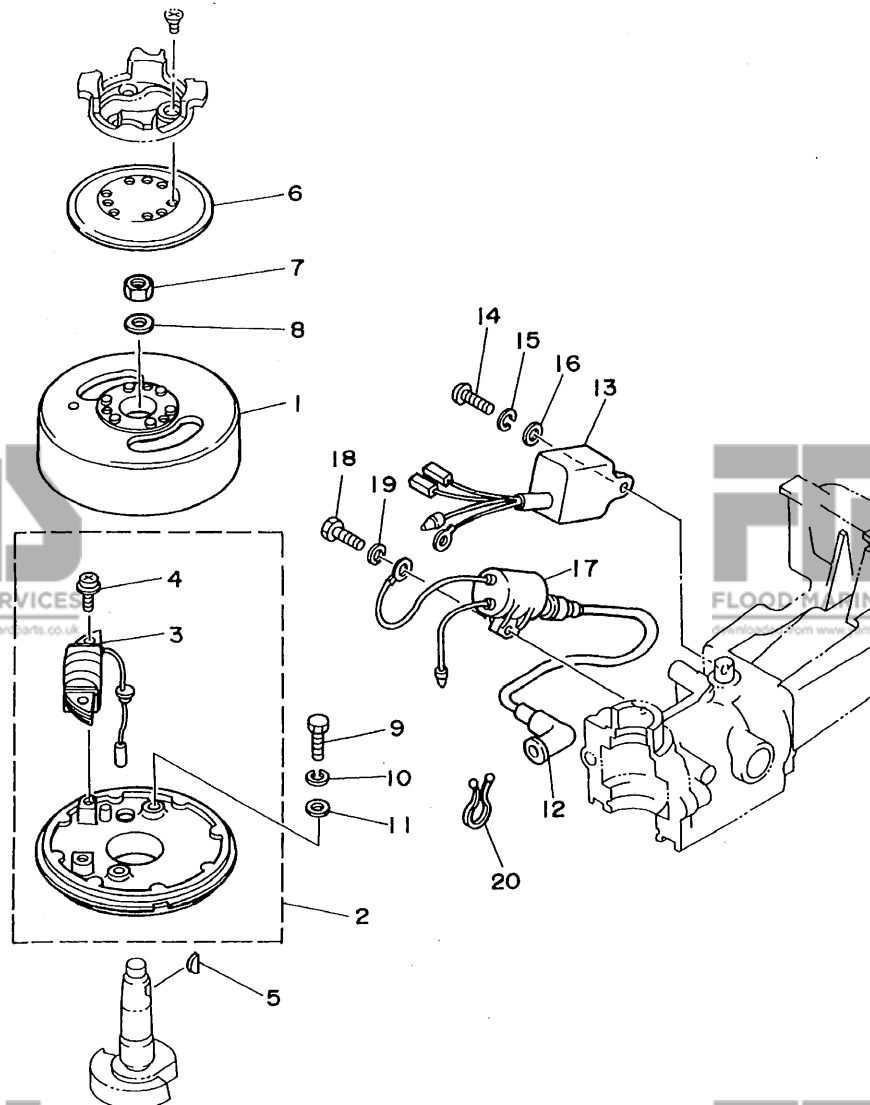
FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	646-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
28	646-44322-00	INSERT, CARTRIDGE CUVETTE	1	
29	97095-05016	BOLT BOULON	2	
30	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
31	6A1-44361-00	TUBE, WATER TUBE D'EAU	1	
32	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
33	6A1-45510-01	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	
34	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	
35	646-45534-00-03	SHIM (T:0.3MM)	1	UR
	646-45534-00-04	CALE (T:0.3MM)	1	UR
	646-45534-00-05	SHIM (T:0.4MM)	1	UR
	646-45534-00-06	CALE (T:0.4MM)	1	UR
	646-45534-00-07	SHIM (T:0.5MM)	1	UR
	646-45534-00-08	CALE (T:0.5MM)	1	UR
36	646-45551-00	PINION PIGNON D'ATTAQUE	1	
37	99009-06600	CIRCLIP CIRCLIP	1	
38	646-45560-00	GEAR PIGNON	1	
39	646-45567-00-03	SHIM (T:0.3MM)	1	UR
	646-45567-00-04	CALE (T:0.3MM)	1	UR
	646-45567-00-05	SHIM (T:0.4MM)	1	UR
	646-45567-00-06	CALE (T:0.4MM)	1	UR
	646-45567-00-07	SHIM (T:0.5MM)	1	UR
	646-45567-00-08	CALE (T:0.5MM)	1	UR
40	90250-03M10	PIN, STRAIGHT GOUPILLE, DROITE	1	
41	91490-30045	PIN, COTTER GOUPILLE	1	
42	6A1-45943-00	PROPELLER (3X7-1/4"X4"-A) HELICE (3X7-1/4"X4"-A)	1	UR
	646-45942-01-EL	PROPELLER (3X7-1/4"X5-1/2"-A) HELICE (3X7-1/4"X5-1/2"-A)	1	UR
	646-45944-01-EL	PROPELLER (3X7-1/4"X4-1/2"-A) HELICE (3X7-1/4"X4-1/2"-A)	1	UR
43	646-28193-00	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP

FIG. 8 GENERATOR

GENERATRICE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-85550-00	ROTOR ASSY	1	
2	6A1-85560-00	ROTOR CPLT	1	
3	6A1-85520-00	BASE ASSY	1	
4	97885-05020	ENS. FLASQUE	1	
5	90280-04M06	.COIL, CHARGE	1	
6	6A1-81362-00	.BOBINE, CHARGE	1	
7	90170-10M33	.SCREW, PAN HEAD	2	
8	92990-10100	.VIS, TETE TRONCONIQUE	1	
9	97095-06030	KEY, WOODRUFF	1	
10	92995-06100	CLAVETTE, DEMI-LUNE	1	
11	92995-06600	COVER, HOLE	1	
12	6G1-82370-20	COUVERCLE, TROU	1	
13	92990-10100	NUT	1	
14	92990-10100	ECROU	1	
15	92995-06100	WASHER, SPRING	1	
16	92995-06600	RONDELLE, GROWER	1	
17	6A1-85540-00	BOLT	2	
18	92995-06100	BOULON	2	
19	92995-06600	WASHER, SPRING	1	
20	90465-18147	RONDELLE, GROWER	1	
		PLUG CAP ASSY	1	
		ANTIPARASITE	1	
		C.D.I. UNIT ASSY	1	
		BLOC C.D.I.	1	
		SCREW, PAN HEAD	1	
		VIS, TETE TRONCONIQUE	1	
		WASHER, SPRING	1	
		RONDELLE, GROWER	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		IGNITION, COIL ASSY	1	
		BOBINE D'ALLUMAGE (ENS.)	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CLAMP	1	
		BRIDE	1	

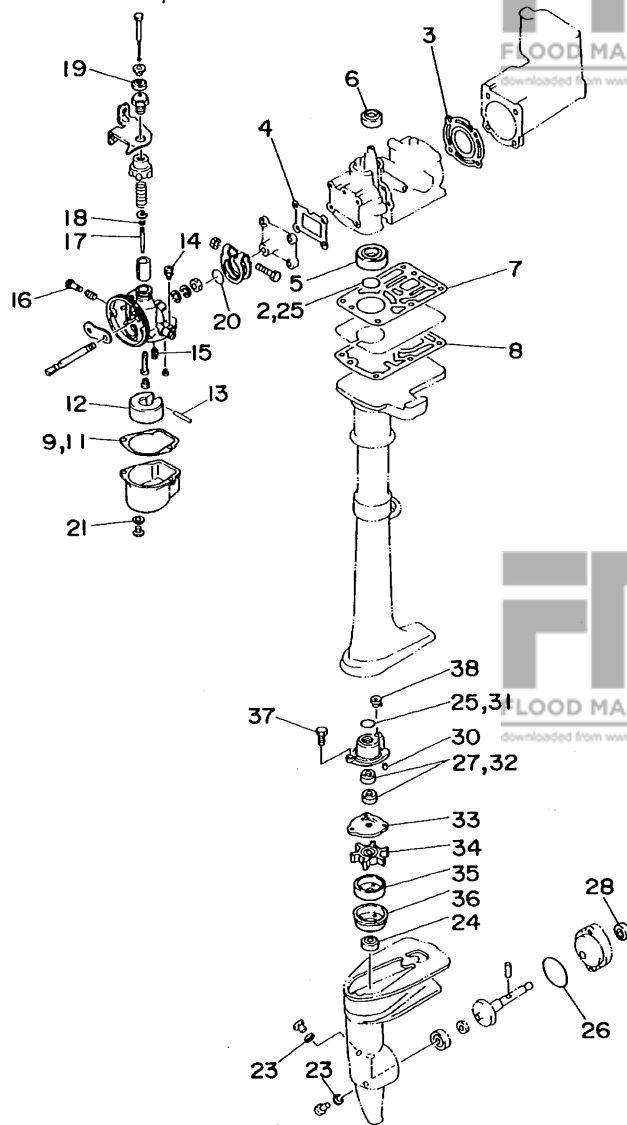


FIG. 9 REPAIR KIT

KITS DE REPARATION

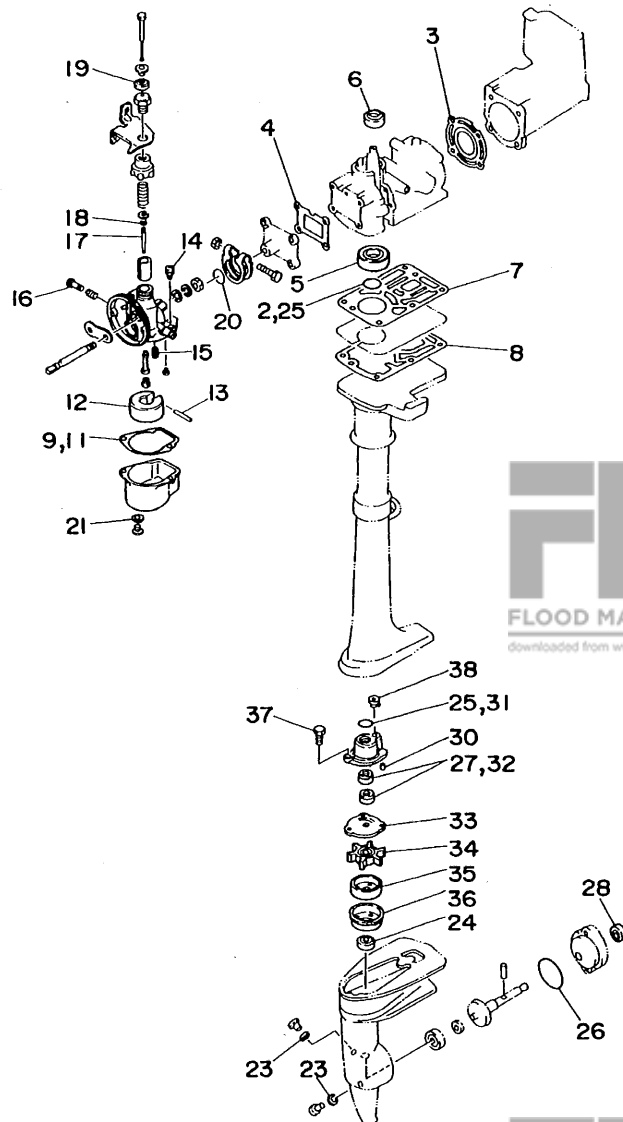
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-W0001-A2	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	
2	93210-19123	.O-RING .JOINT TORIQUE	1	
3	6A1-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	6A1-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
5	93102-15M32	.OIL SEAL .JOINT SPY	1	
6	93102-20108	.OIL SEAL .JOINT SPY	1	
7	6A1-14613-A0	.GASKET, EXHAUST PIPE .JOINT	1	
8	646-14623-A1	.GASKET, EXHAUST PIPE .JOINT DE COUDE D'ECHAPPEMENT	1	
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
10	6A1-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
11	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
12	6A1-14385-00	.FLOAT .FLOTTEUR	1	
13	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
14	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
15	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1	
16	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1	
17	6A1-14116-10	.NEEDLE .AIGUILLE	1	
18	646-14137-00	.CLIP .JONC	1	
19	626-14373-00	.COVER PLUNGER CAP .COUVERCLE DE PLONGEUR	1	
20	646-14229-01	.O-RING .JOINT TORIQUE	1	
21	646-14198-01	.GASKET .JOINT	1	
22	6A1-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
23	90430-08020	.GASKET .JOINT	2	
24	93103-11051	.OIL SEAL .JOINT SPY	1	
25	93210-19123	.O-RING .JOINT TORIQUE	2	
26	93210-42101	.O-RING .JOINT TORIQUE	1	
27	93101-11M44	.OIL SEAL .JOINT SPY	2	
28	93103-10052	.OIL SEAL .JOINT SPY	1	

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FIG. 9 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A1-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
30	93604-09068	.PIN, DOWEL .CLAVETTE	2	
31	93210-19123	.O-RING .JOINT TORIQUE	1	
32	93101-11M44	.OIL SEAL .JOINT SPY	2	
33	646-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
34	646-44352-01	.IMPELLER .TURBINE	1	
35	646-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
36	6A1-44325-00	.PROTECTOR, OIL SEAL .PROTECTEUR, JOINT D'HUILE	1	
37	97095-05016	.BOLT .BOULON	2	
38	646-44366-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	



FWD

C7



3A(6L5)

3A

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

3A'97(6L5)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

. JET, PILOT

. NOZZLE, MAIN

4. Number of component for assembly

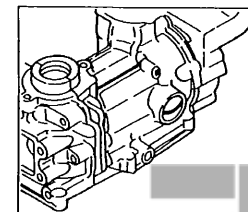
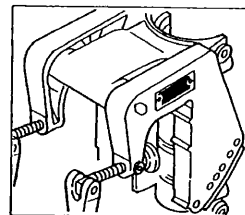
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	3A S : 057344 ~ L : 311477 ~
-------------------	---------------------------------



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

3A'97(6L5)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

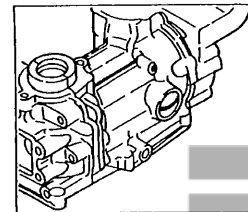
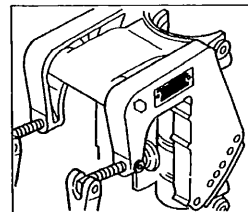
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	3A S : 057344 ~ L : 311477 ~
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Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	INTAKE	B1, B2
FIG. 3	STARTER	B3
FIG. 4	COWLING. FUEL	B4, B5
FIG. 5	UPPER CASING. BRACKET	B6~C1
FIG. 6	CONTROL	C2, C3
FIG. 7	LOWER CASING. DRIVE 1	C4~C6
FIG. 8	GENERATOR	C7
FIG. 9	ELECTRIC PARTS	D1
FIG. 10	REPAIR KIT	D2, D3
	NUMERICAL INDEX	

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FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	ADMISSION	B1, B2
FIG. 3	DEMARREUR	B3
FIG. 4	CAPOT, SECTION D'ALIMENTATION	B4, B5
FIG. 5	FOURREAU, SUPPORT	B6~C1
FIG. 6	COMMANDE	C2, C3
FIG. 7	BOITIER D'HELICE, TRANSMISSION 1	C4~C6
FIG. 8	GENERATRICE	C7
FIG. 9	PIECES ELECTRIQUE	D1
FIG. 10	KITS DE REPARATION	D2, D3
	INDEX NUMERIQUE	

CRANK CYLINDER
ASSY

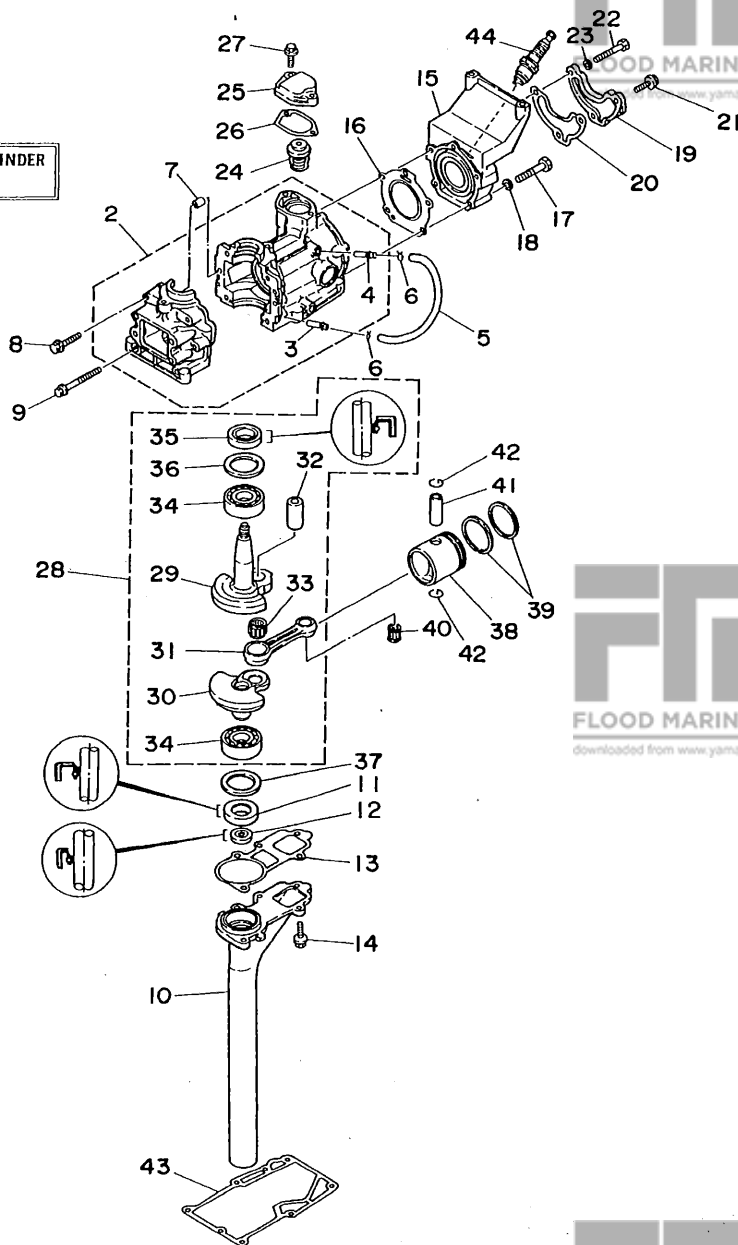


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	REF.NO. 2 ~ 43
2	6L5-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT .DURITE	1	
4	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
5	90445-07M29	HOSE DURITE	1	
6	90467-06016	CLIP JONC	2	
7	93606-12019	PIN, DOWEL GOUPILLE	2	
8	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
9	90105-06M40	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
10	6L5-15396-00-94	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
11	93101-20M29	OIL SEAL JOINT SPY	1	
12	93101-09M42	OIL SEAL JOINT SPY	1	
13	6L5-15369-A0	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
14	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	5	
15	6L5-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
16	6L5-11181-A2	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
17	97313-06028	BOLT BOULON	3	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
19	6L5-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
20	6L5-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
21	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
22	97313-06050	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
25	6L5-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	6L5-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
27	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
28	6L5-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	

A6

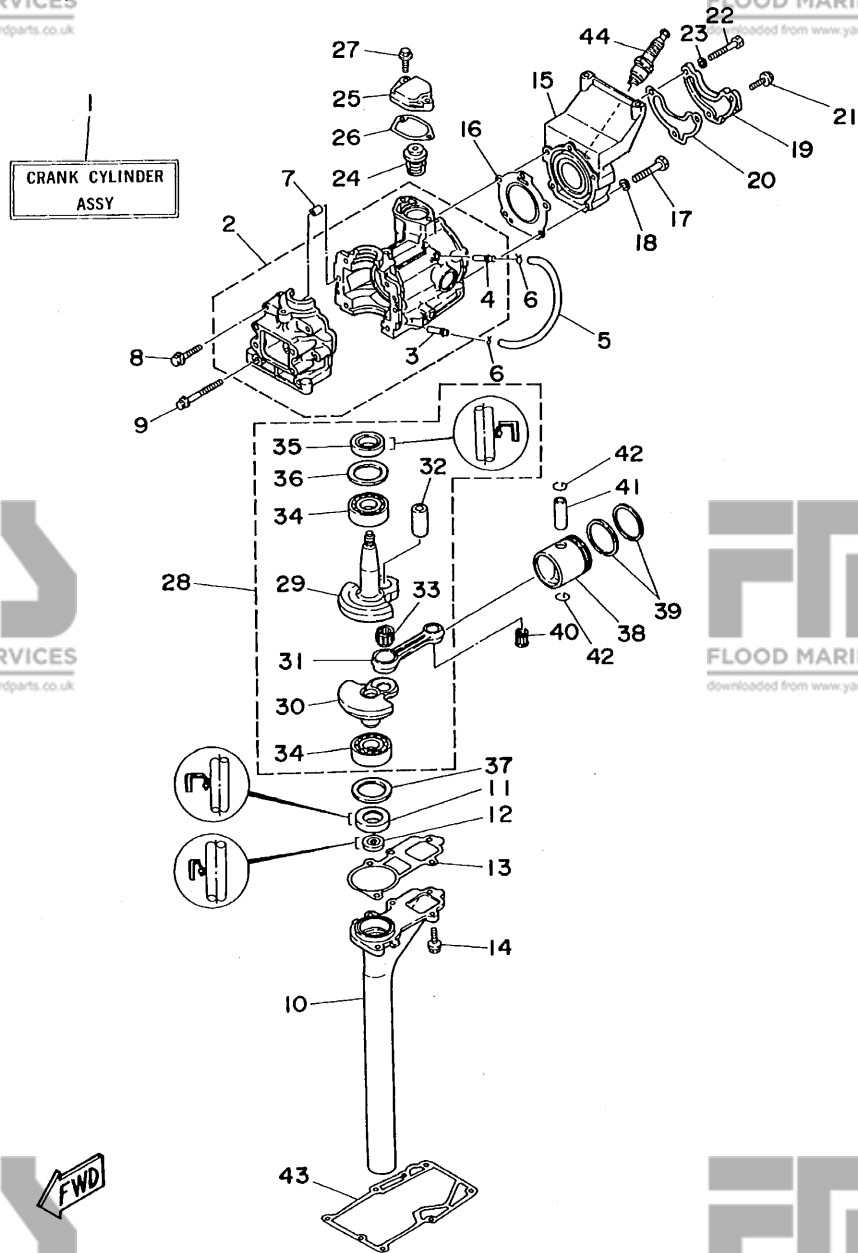


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L5-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
30	6L5-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
31	6L5-11651-00	.ROD, CONNECTING .BIELLE NUE	1	
32	6L5-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
33	93310-416N7	.BEARING, CYLINDRICAL .ROULEMENT	1	
34	93306-204U0	.BEARING .ROULEMENT	2	
35	93101-20M29	.OIL SEAL .JOINT SPY	1	
36	90201-32M00	.WASHER, PLATE .RONDELLE, PLATE	1	
37	90201-32M01	WASHER, PLATE RONDELLE, PLATE	1	
38	6L5-11631-00-96	PISTON (STD) PISTON (STD)	1	
	6L5-11635-00	PISTON (0.25MM O/S)	1	AP
	6L5-11636-00	PISTON (0.25MM O/S) PISTON (0.50MM O/S)	1	AP
39	6L5-11610-00	PISTON (0.50MM O/S) PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	
	6L5-11610-10	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	1	AP
	6L5-11610-20	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	1	AP
40	93310-112U0	BEARING, CYLINDRICAL ROULEMENT	1	
41	6L5-11633-00	PIN, PISTON AXE, PISTON	1	
42	93450-13022	CIRCLIP CIRCLIP	2	
43	6L5-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
44	94702-00274	PLUG SPARK (NGK BR6HS-10) BOUGIE D, ALLUMAGE	1	

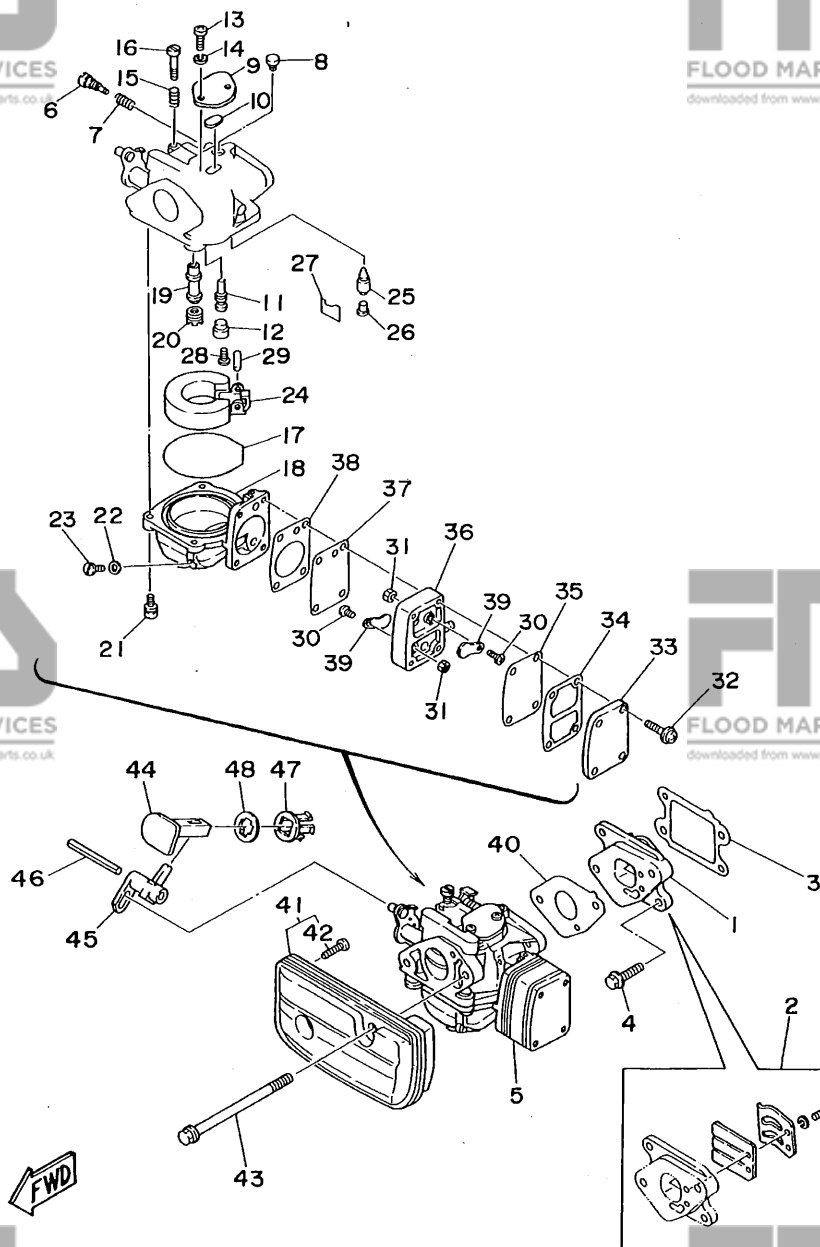


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-13610-02	REED VALVE ASSY CLAPET COMPLET	1	
2	6L5-W0004-02	.REED SET .JEU DE CLAPETS	1	
3	6L5-13621-A2	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	95895-06016	BOLT, FLANGE BOULON	2	
5	6L5-14301-03	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	
6	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
7	679-14555-00	.SPRING .RESSORT	1	
8	6G1-14966-00	.CAP .CAPUCHON	1	
9	6G1-14527-00	.PLATE .PLAQUE	1	
10	6G1-14126-00	.GASKET JOINT	1	
11	6L5-14948-03	.JET (#40) .GICLEUR (#40)	1	
12	676-14966-00	.CAP .CAPUCHON	1	
13	98580-04010	.SCREW, PAN HEAD .VIS	2	
14	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
15	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
16	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	
17	6G1-14984-00	.O-RING JOINT TORIQUE	1	
18	6G1-14980-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
19	6L5-14947-01	.JET, NEEDLE .GICLEUR DE STARTER	1	
20	676-14943-14	.JET, MAIN (#68) .GICLEUR, PRINCIPAL (#68)	1	
21	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
22	6G1-14398-00	.WASHER .RONDELLE	1	
23	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
24	6G1-14985-00	.FLOAT .FLOTTEUR	1	
25	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
27	663-14159-00	.CLIP .JONG	1	
28	98580-04008	.SCREW, PAN HEAD .VIS	1	

B1

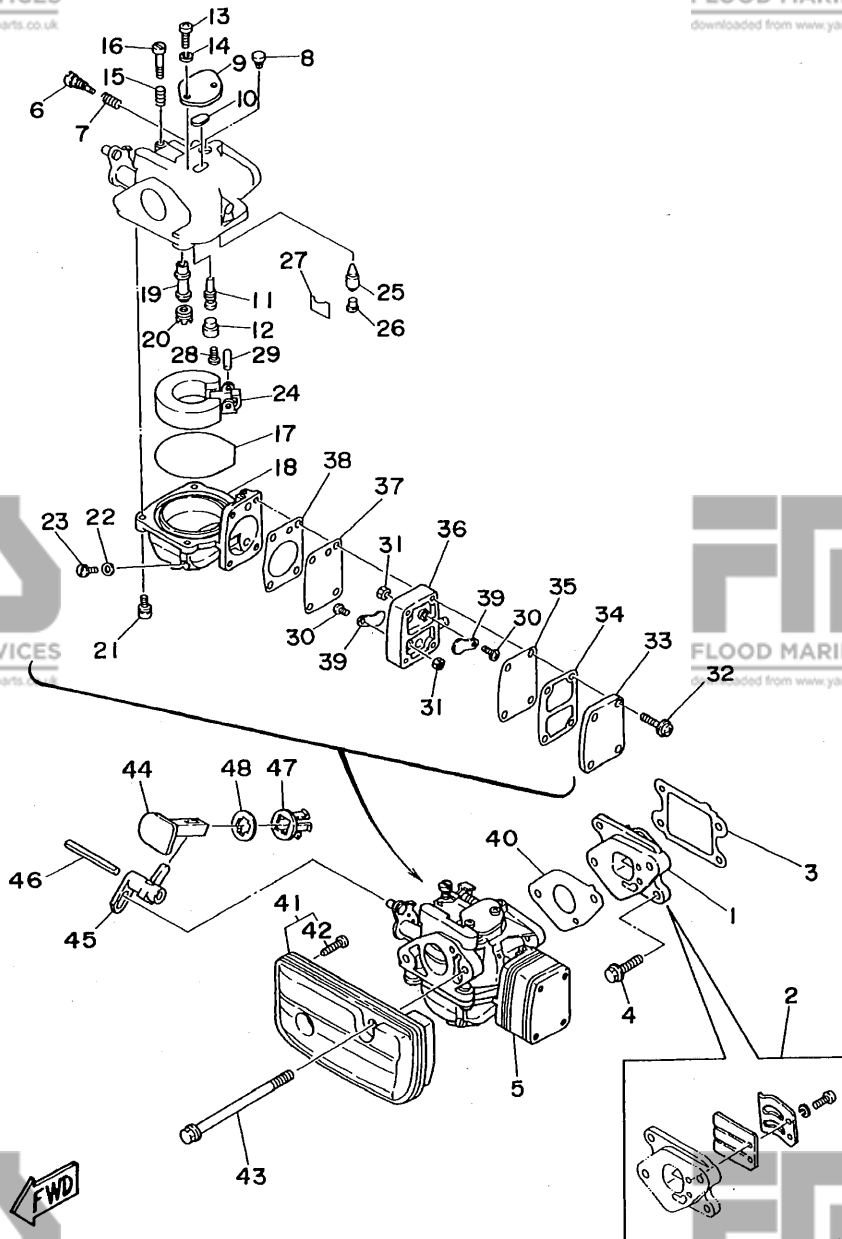


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
30	98580-03006	.SCREW, PAN HEAD .VIS	2	
31	95380-03600	.NUT .ECROU	2	
32	97980-04125	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
33	6G1-24452-00	.COVER .COUVERCLE	1	
34	6G1-24432-00	.GASKET, FUEL PUMP 2 .JOINT 2 DE POMPE A ESSENCE	1	
35	6G1-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
36	6G1-24412-01	.BODY 1 .CORPS 1	1	
37	6G1-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
38	6G1-24431-01	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
39	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	
40	6L5-14198-A1	GASKET JOINT	1	
41	6L5-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
42	97780-40716	.SCREW, TAPPING .VIS, TETE BOMBEE	3	
43	95895-06095	BOLT, FLANGE BOULON	2	
44	6L5-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
45	6L5-41252-00	LEVER, CHOKE 1 LEVIER 1	1	
46	91690-40048	PIN, SPRING AGRAFFE	1	
47	689-41273-00	GROMMET PASSE-FIL	1	
48	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	

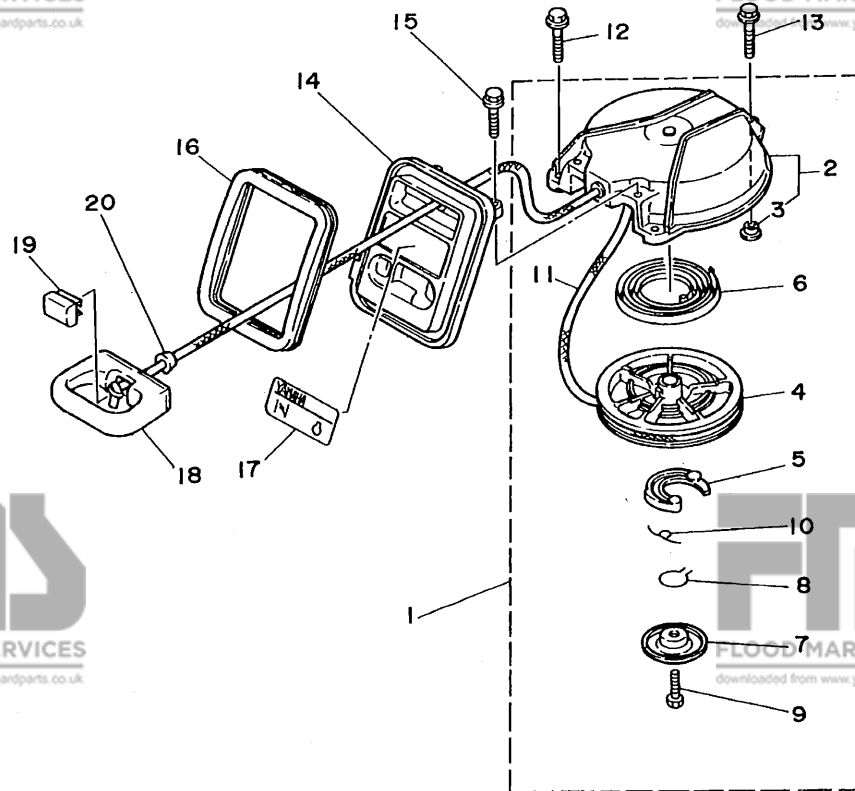


FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-15710-00	STARTER ASSY DEMARREUR COMPLET	1	
2	6L5-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	90387-06M70	..COLLAR ..COLLERETTE	1	
4	6L5-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
5	6L5-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
6	6L5-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
7	6L5-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
9	97013-06012	.BOLT .BOULON	1	
10	6A1-15767-00	.SPRING .RESSORT	1	
11	*	.WIRE (L:1650MM) .FIL (L:1650MM)	1	
12	95895-06020	BOLT, FLANGE BOULON	2	
13	95895-06035	BOLT, FLANGE BOULON	1	
14	6L5-15758-00-98	GUIDE, ROPE GUIDE DE CABLE	1	
15	95895-06016	BOLT, FLANGE BOULON	2	
16	6L5-15761-00	SEAL, RUBBER 1 JOINT CAOUTCHOUC 1	1	
17	6L5-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6L5-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
19	6L5-15779-20	COVER COUVERCLE	1	
20	6L5-15789-00	DAMPER AMORTISSEUR	1	

* CUT FROM 50M ROLLS, PART NO. 90790-77002, CUTTING LENGTH 1.65M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90790-77002, LONGUEUR DE COUPE 1.65M.



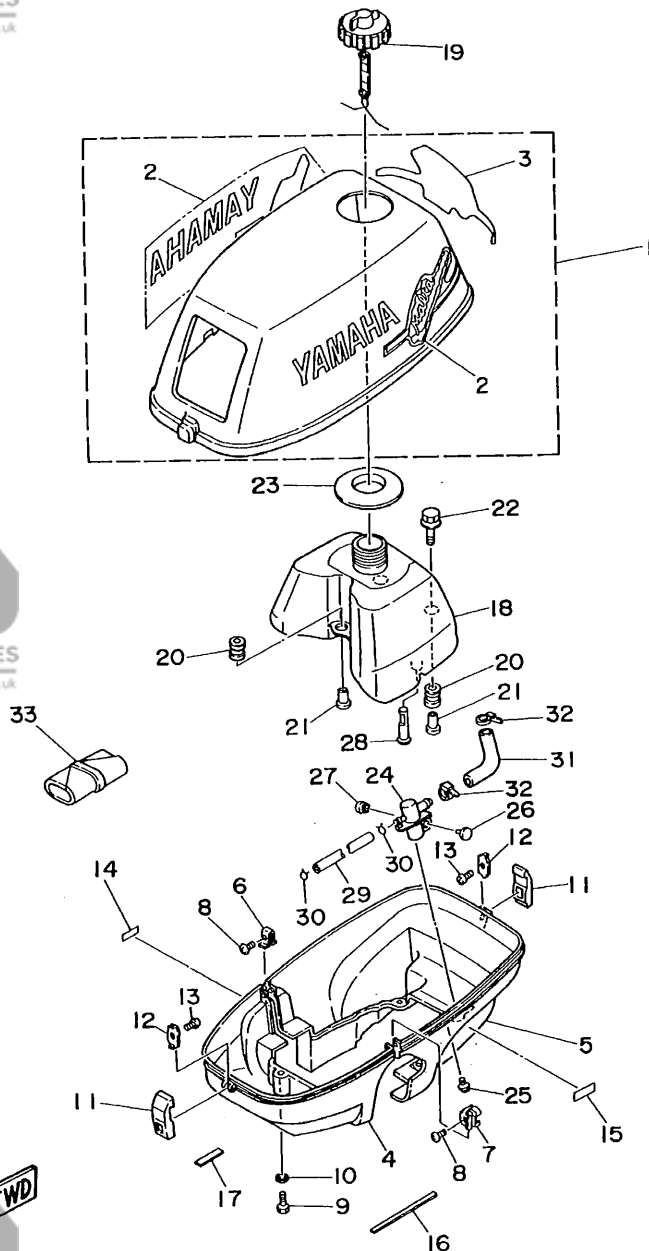


FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-42610-53	TOP COWLING ASSY CAPOT (ENS.)	1	
2	6L5-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
3	6L5-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
4	6L5-42711-11	COWLING, BOTTOM CUVETTE	1	
5	6L5-42712-12	COWLING, BOTTOM CUVETTE	1	
6	6L5-42774-00	STAY, APRON 1 COUSSINET	1	
7	6L5-42775-00	STAY, APRON 2 COUSSINET	1	
8	98580-05010	SCREW, PAN HEAD VIS	2	
9	97095-06016	BOLT BOULON	4	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
11	6L5-42647-00	HOLDER, CLAMP BAND SUPPORT, SANDOW DE SERRAGE	2	
12	6L5-42823-00	PLATE, STOP PLAQUE	2	
13	90167-03M02	SCREW, TAPPING VIS, TETE FRAISEE	2	
14	6L5-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
15	6L5-24591-00	EMBLEM, FUEL COCK ADHESIF	1	
16	6L5-42662-00	DAMPER AMORTISSEUR	1	
17	6L5-42663-00	DAMPER AMORTISSEUR	1	
18	6L5-24111-02	TANK, FUEL RESERVOIR, A ESSENCE	1	
19	6L5-24610-20	CAP ASSY BOUCHON	1	
20	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
21	624-42542-00	PIPE TUYAU	3	
22	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
23	6L5-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	
24	6L5-24500-60	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	
25	90159-06M10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
26	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
27	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
28	6L5-24251-00	STRAINER 1 FILTRE 1	1	

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L5-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
30	90467-08004	CLIP JONC	2	
31	6L5-24312-00	PIPE 2 DURITE 2	1	
32	90465-13M11	CLAMP BRIDE	2	
33	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

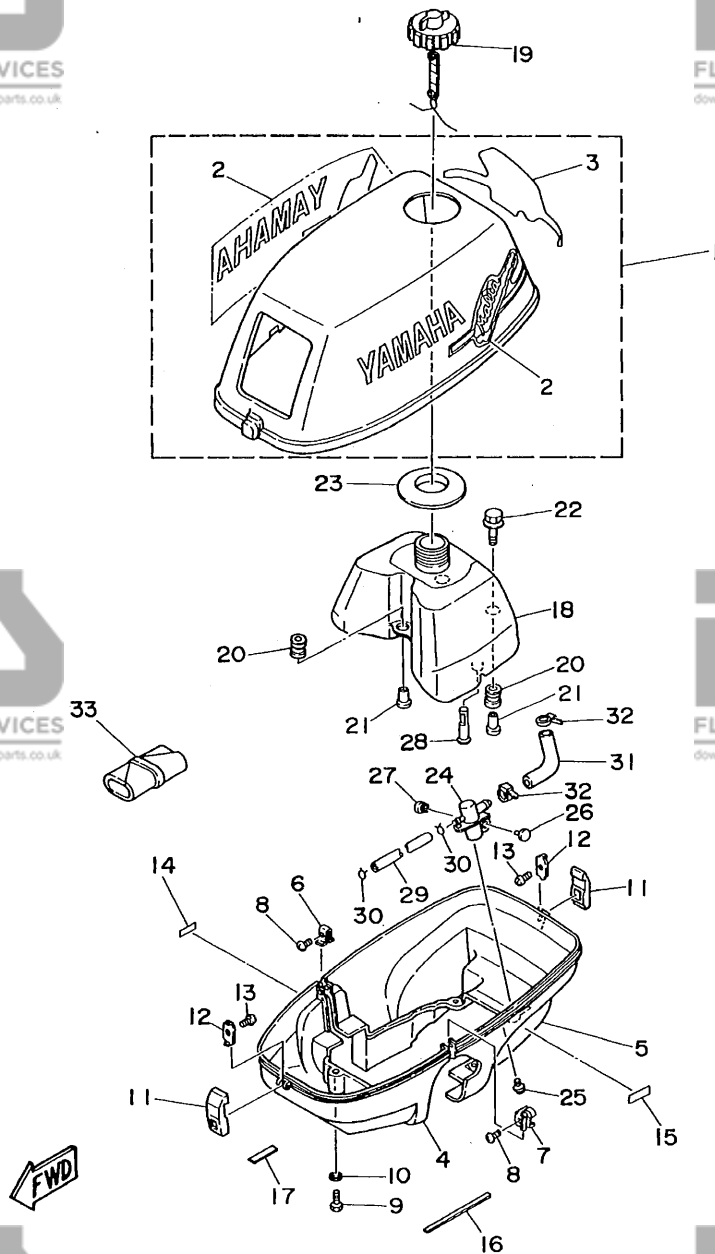
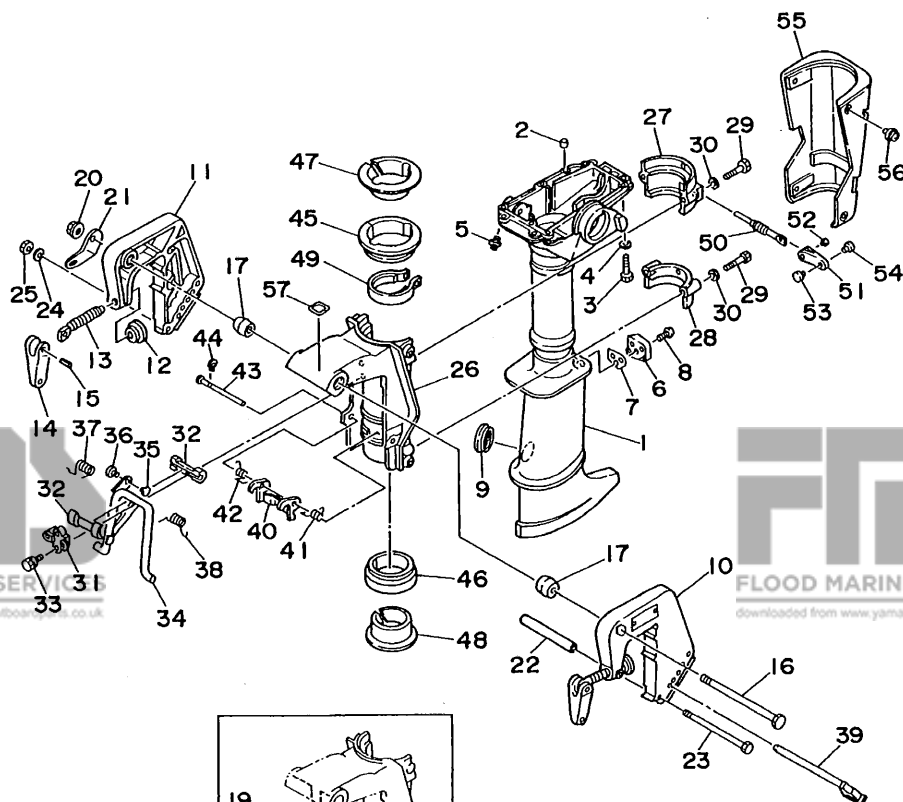
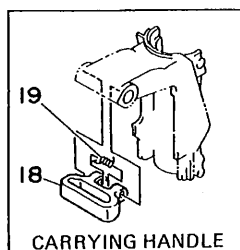


FIG. 5 UPPER CASING. BRACKET

FOURREAU, SUPPORT



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-45111-02-4D	CASING, UPPER FOURREAU	1	
2	93604-10M03	PIN, DOWEL CLAVETTE	2	
3	97095-06030	BOLT BOULON	6	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
5	93700-06M03	NIPPLE, GREASE PION	1	
6	6L5-45152-00	COVER, UPPER CASING 2 CAPUCHON, FOURREAU 2	1	
7	6L5-45115-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90149-05M08	SCREW VIS	1	
9	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
10	6L5-43111-01-4D	BRACKET, CLAMP PRESSE	1	
11	6L5-43112-00-4D	BRACKET, CLAMP PRESSE	1	
12	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
13	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
14	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
15	90243-04M01	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
16	90101-08M10	BOLT BOULON	1	
17	6G8-43136-00	PIECE, FRICTION FRICTION	2	
18	6L5-42121-00	BRACKET SUPPORT	1	
19	90508-16M30	SPRING, TORSION RESSORT, TORSION	1	
20	95780-08300	NUT, FLANGE ECROU	1	
21	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
22	90387-06M11	COLLAR COLLERETTE	1	
23	90101-06335	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	95380-06600	NUT ECROU	1	
26	6L5-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	6L5-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
28	6L5-44553-00-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	1	



CARRYING HANDLE

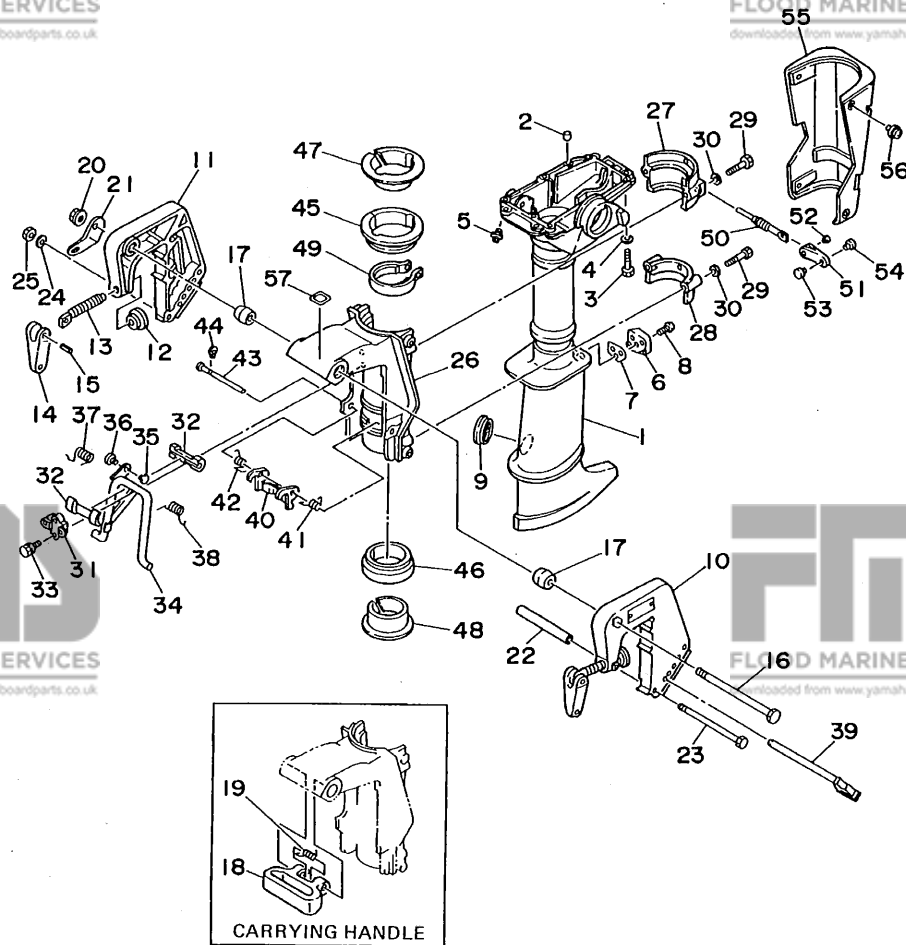


FIG. 5 UPPER CASING. BRACKET FOURREAU, SUPPORT

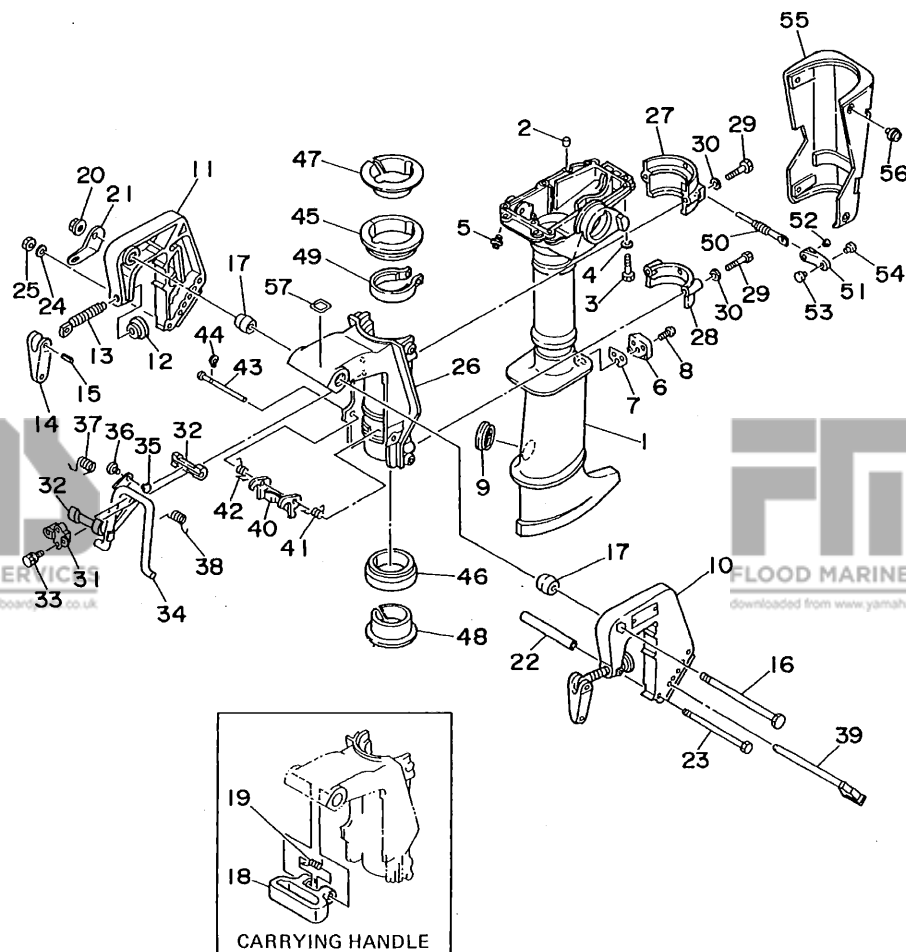
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06035	BOLT BOULON	4	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
31	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
32	620-43189-00	BUSHING COUSSINET	2	
33	95895-06020	BOLT, FLANGE BOULON	2	
34	6L5-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
36	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
37	90508-16020	SPRING, TORSION RESSORT, TORSION	1	
38	90508-16021	SPRING, TORSION RESSORT, TORSION	1	
39	6L5-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
40	6L5-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
41	90508-08M26	SPRING, TORSION RESSORT, TORSION	1	
42	90508-08M27	SPRING, TORSION RESSORT, TORSION	1	
43	6L5-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
44	99080-05600	CIRCLIP CIRCLIP	1	
45	6L5-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
46	6L5-42538-00	BUSHING, PIVOT SHAFT COUSSINET	1	
47	6L5-42539-00	BUSHING, PIVOT SHAFT COUSSINET	1	
48	6L5-42549-00	BUSHING, PIVOT SHAFT COUSSINET	1	
49	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1	
50	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
51	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1	
52	90266-04M05	RIVET RIVET	1	
53	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
54	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
55	6L5-43318-11	COVER CAPUCHON	1	
56	90159-06M10	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	

FWD

FIG. 5 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	



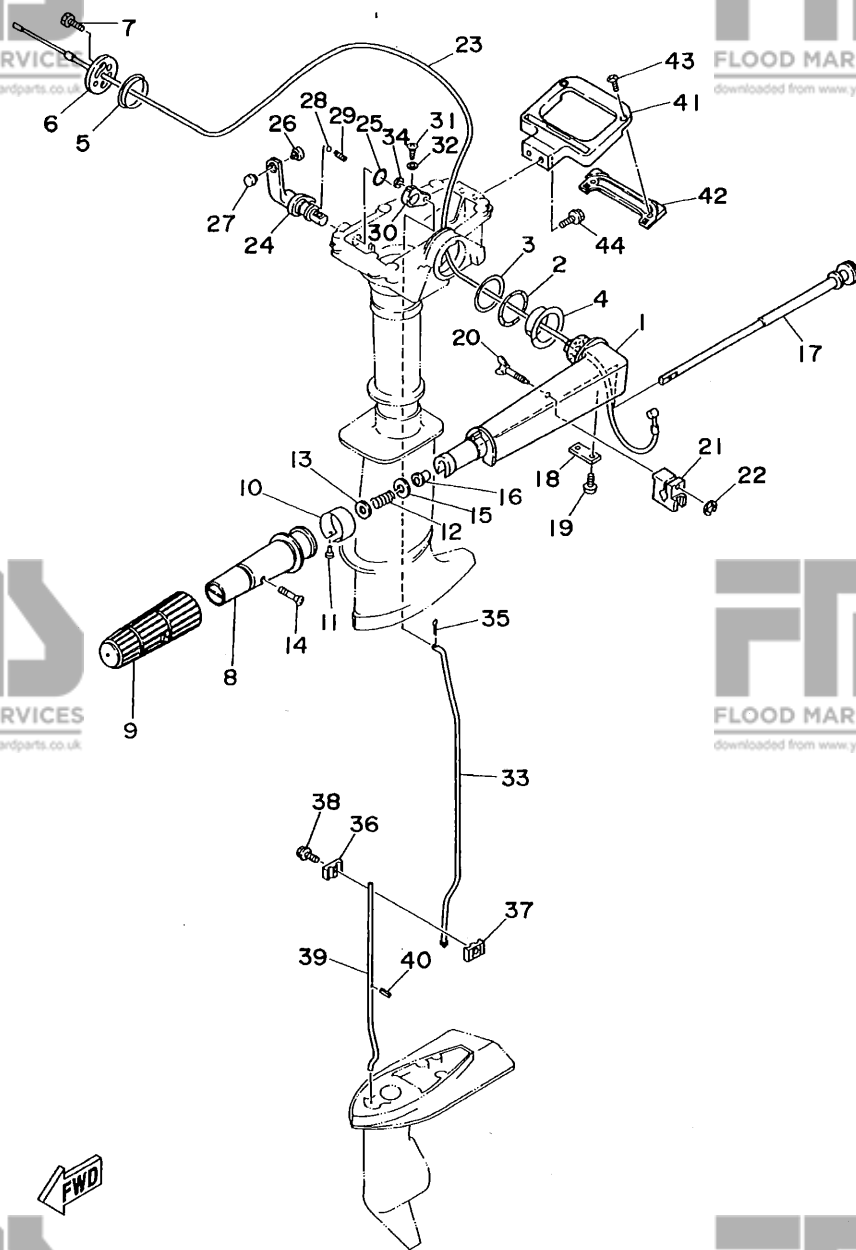


FIG. 6 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-11-40	HANDLE, STEERING POIGNEE	1	
2	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	
3	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	
4	90386-34M97	BUSH DOUILLE	1	
5	90386-33M96	BUSH DOUILLE	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06020	BOLT BOULON	1	
8	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
9	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
10	6L5-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
11	90269-02M09	RIVET RIVET	1	
12	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
13	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
14	90149-05M13	SCREW VIS	1	
15	90209-08M17	WASHER RONDELLE	1	
16	90386-08032	BUSH DOUILLE	1	
17	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
18	6E0-42159-02	STAY SUPPORT	1	
19	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
20	6L5-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	
21	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
22	99080-03600	CIRCLIP CIRCLIP	1	
23	6L5-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
24	6L5-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	93210-12790	O-RING JOINT TORIQUE	1	
26	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
27	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
28	93505-16024	BALL BILLE ROULEMENT	1	

C2

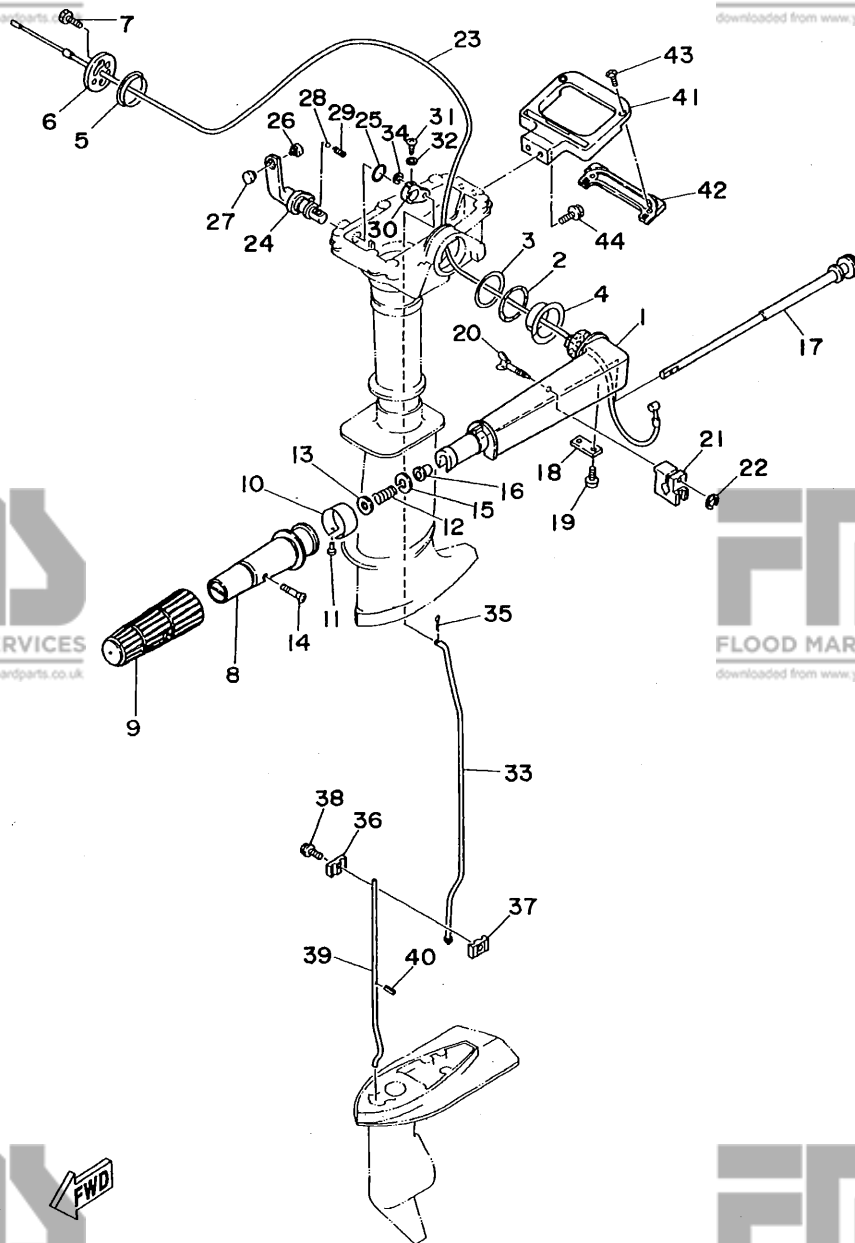


FIG. 6 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90501-12274	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
30	6L5-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
31	97704-40620	SCREW, TAPPING VIS, TETE FRAISEE	1	
32	92990-04600	WASHER, PLATE RONDELLE, PLATE	1	
33	6L5-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
34	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
35	91490-16010	PIN, COTTER GOUPILLE	1	
36	6E0-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
37	6E0-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
38	95895-06020	BOLT, FLANGE BOULON	1	
39	6L5-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
	6L5-44144-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR LONG
40	91690-25014	PIN, SPRING AGRAFFE	1	
41	6L5-42731-00-4D	CARRYING HANDLE POIGNEE DE PORTAGE	1	
42	6L5-42735-20	PROTECTOR PROTECTEUR	1	
43	90161-04M02	SCREW, TAPPING VIS, TETE FRAISEE	2	
44	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	

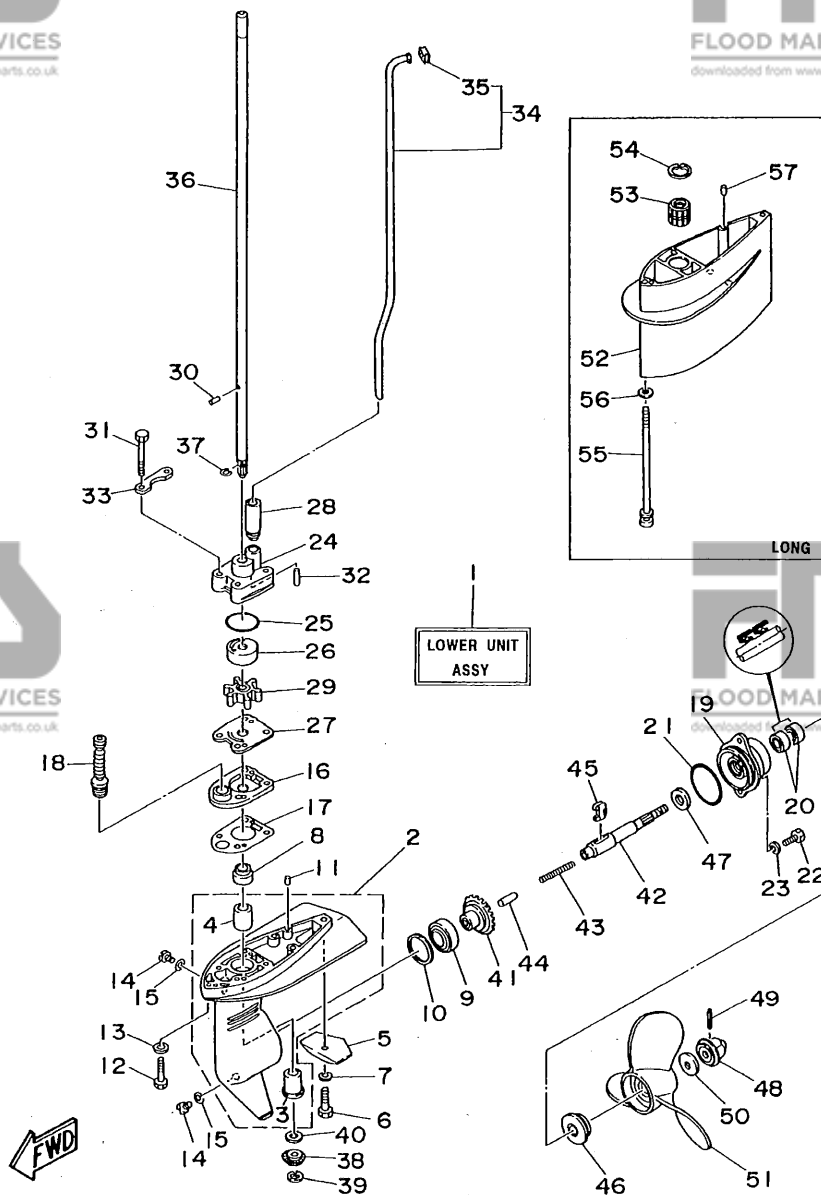


FIG. 7 LOWER CASING. DRIVE 1

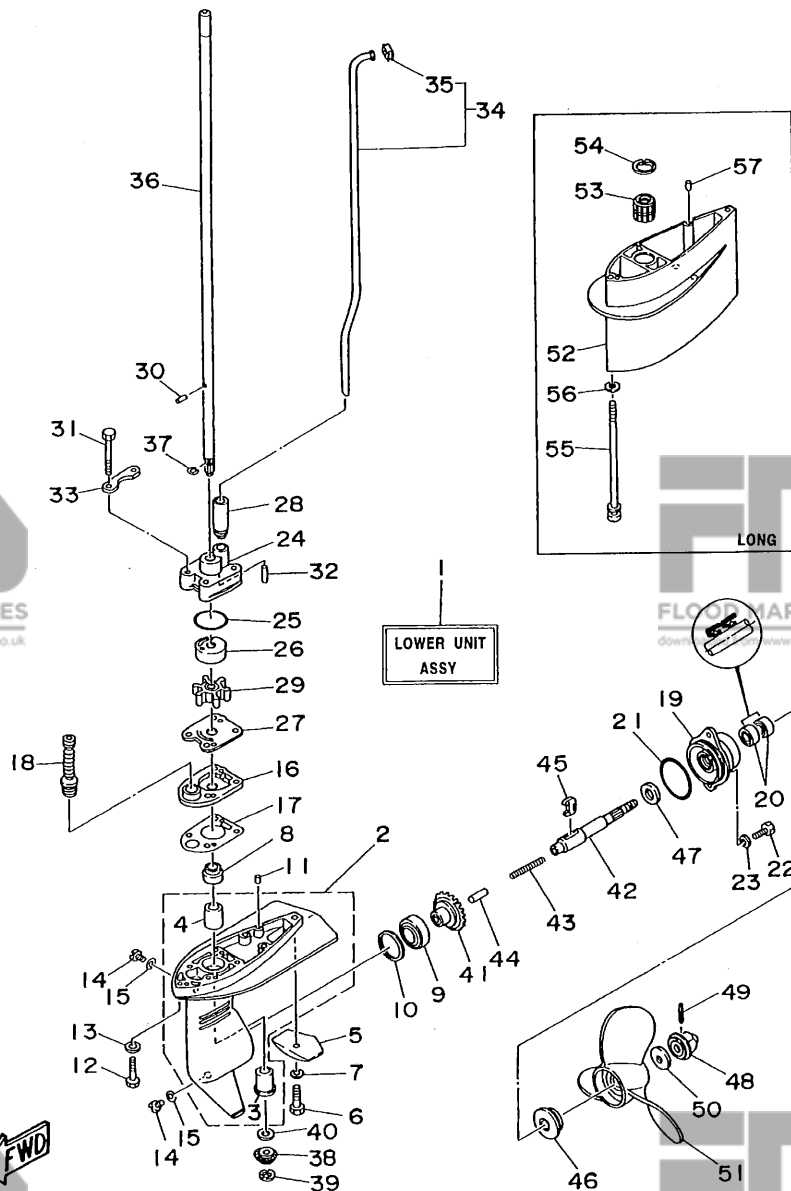
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-45300-01-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 10, 14 ~ 33, 36 ~ 45, 47)	1	UR SHORT
	6L5-45300-11-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 10, 14 ~ 33, 36 ~ 45, 47)	1	UR LONG
2	6L5-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6L5-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
4	6L5-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
5	6L5-45251-02	ANODE ANODE	1	
6	95895-06030	BOLT, FLANGE BOULON	1	UR SHORT
	90101-06M18	BOLT BOULON	1	UR LONG
7	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
8	93103-09M41	OIL SEAL JOINT SPY	1	
9	93316-003U0	BEARING, CYLINDRICAL ROULEMENT	1	
10	6L5-45567-00	SHIM CALE	1	UN
11	93604-10M03	PIN, DOWEL CLAVETTE	2	
12	97095-06030	BOLT BOULON	3	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
14	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
15	90430-08020	GASKET JOINT	2	
16	6L5-45321-00-5B	PLATE PLAQUETTE	1	
17	6L5-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
18	6L2-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
19	6L5-45361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
20	93101-13M12	OIL SEAL JOINT SPY	2	
21	93210-48214	O-RING JOINT TORIQUE	1	
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6L5-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

C4

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93210-33M85	O-RING JOINT TORIQUE	1	
26	6L5-44322-00	INSERT, CARTRIDGE CUVETTE	1	
27	6L5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
28	6E0-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
29	6L5-44352-00	IMPELLER TURBINE	1	
30	93604-07M13	PIN, DOWEL CLAVETTE	1	
31	97095-06040	BOLT BOULON	4	
32	93604-18080	PIN, DOWEL CLAVETTE	2	
33	6L5-44328-00	PLATE PLAQUETTE	2	
34	6L5-44360-01	WATER TUBE ASSY TUYAU,EAU	1	UR SHORT
	6L5-44360-11	WATER TUBE ASSY TUYAU,EAU	1	UR LONG
35	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
36	6L5-45511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	UR SHORT
	6L5-45511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	UR LONG
37	90467-07M12	CLIP JONC	1	
38	6L5-45551-00	PINION PIGNON D'ATTAQUE	1	
39	99009-06600	CIRCLIP CIRCLIP	1	
40	6L5-45533-00-20	SHIM (T:2.0MM) CALE (T:2.0MM)	1	UR
	6L5-45533-00-21	SHIM (T:2.1MM) CALE (T:2.1MM)	1	UR
	6L5-45533-00-22	SHIM (T:2.2MM) CALE (T:2.2MM)	1	UR
	6L5-45533-00-23	SHIM (T:2.3MM) CALE (T:2.3MM)	1	UR
41	6L5-45560-00	GEAR PIGNON	1	
42	6L5-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
43	90501-10064	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
44	6L5-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
45	6L5-45631-00	CLUTCH, DOG CRABOT	1	
46	6L5-45987-01	SPACER ENTRETOISE	1	
47	90201-13198	WASHER, PLATE RONDELLE, PLATE	1	

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6L5-45616-00	NUT, PROPELLER	1	
49	91490-25030	CONE, HELICE	1	
50	90201-08M54	PIN, COTTER	1	
51	6L5-45943-00-EL	GOUPILE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
51	6L5-45943-00-EL	PROPELLER (3X7-1/4"X6"-BS)	1	UR
		HELICE (3X7-1/4"X6"-BS)	1	
	6L5-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-BS)	1	UR
		HELICE (3X7-1/4"X7-1/4"-BS)	1	
	6L5-45947-00-EL	PROPELLER (3X7-1/4"X8-1/4"-BS)	1	UR
		HELICE (3X7-1/4"X8-1/4"-BS)	1	
	6L5-45949-00-EL	PROPELLER (3X7-1/4"X5"-BS)	1	UR
		HELICE (3X7-1/4"X5"-BS)	1	
52	6L5-45211-00-4D	EXTENSION	1	LONG
		EXTENSION	1	
53	6L5-45318-00	BUSHING, DRIVE SHAFT	1	LONG
		DOUILLE, ARBRE MOTEUR	1	
54	93420-22M03	CIRCLIP	1	LONG
		CIRCLIP TYPE R	1	
55	90101-06M18	BOLT	3	LONG
		BOULON	3	
56	92990-06600	WASHER, PLATE	3	LONG
		RONDELLE, PLATE	3	
57	93604-10M03	PIN, DOWEL	2	LONG
		CLAVETTE	2	

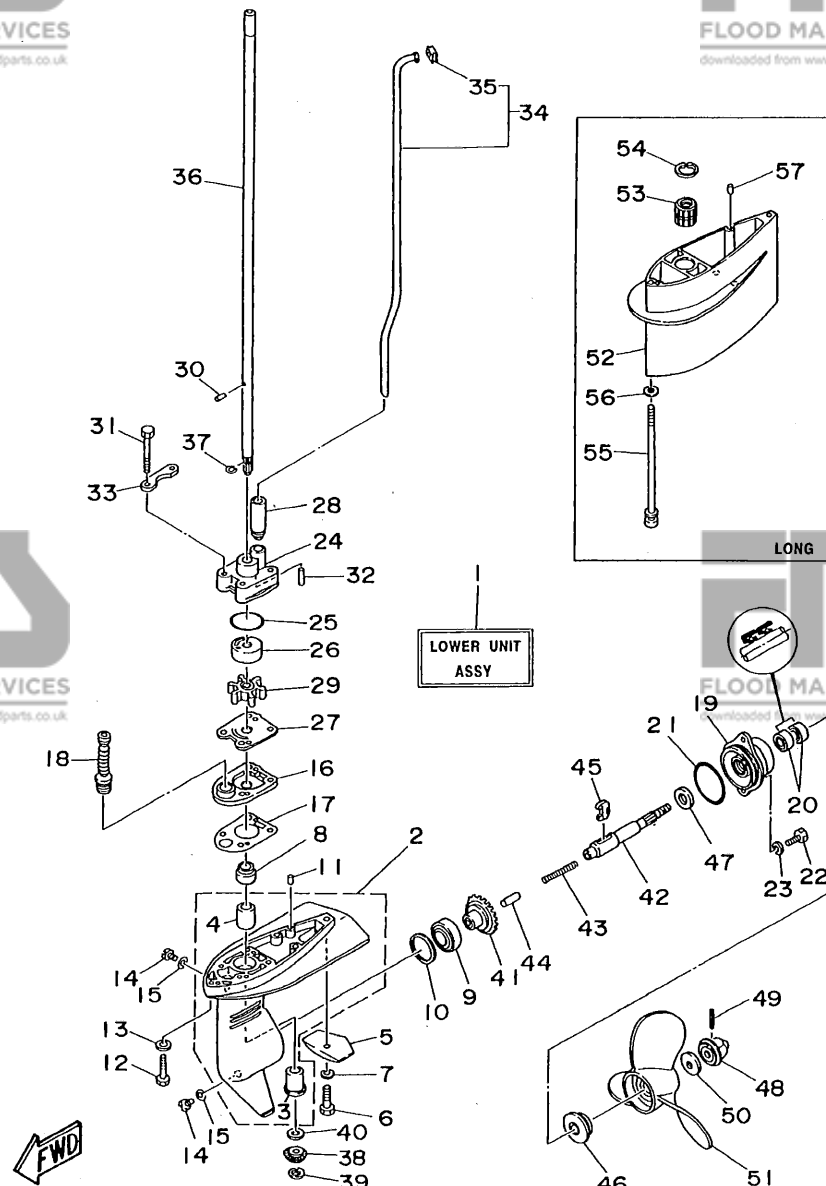


FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-85550-M0	ROTOR ASSY ROTOR CPLT	1	
2	6L5-85560-M1	BASE ASSY ENS. FLASQUE	1	
3	6E0-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
4	6L5-85595-M0	.COIL, PULSER .BOBINE, PULSEUR	1	
5	6L5-85592-M0	.PULSER COIL ASSY .PULSATION BOBINE (ENS.)	1	
6	6E0-81336-70	.GROMMET .OEILLET CAOUTCHOUC	1	
7	6E0-81328-70	.CLAMP .COLLIER	1	
8	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
9	90159-05037	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
10	90159-04036	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
11	90159-04035	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
12	6L5-15771-01-94	.STAY 1 .SUPPORT 1	1	
13	90446-10M01	.HOSE .DURITE	1	
14	98580-05008	.SCREW, PAN HEAD .VIS	1	
15	90465-10M34	.CLAMP .BRIDE	1	
16	95895-06016	BOLT, FLANGE BOULON	2	
17	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
18	90170-10113	NUT ECROU	1	
19	90201-10269	WASHER, PLATE RONDELLE, PLATE	1	

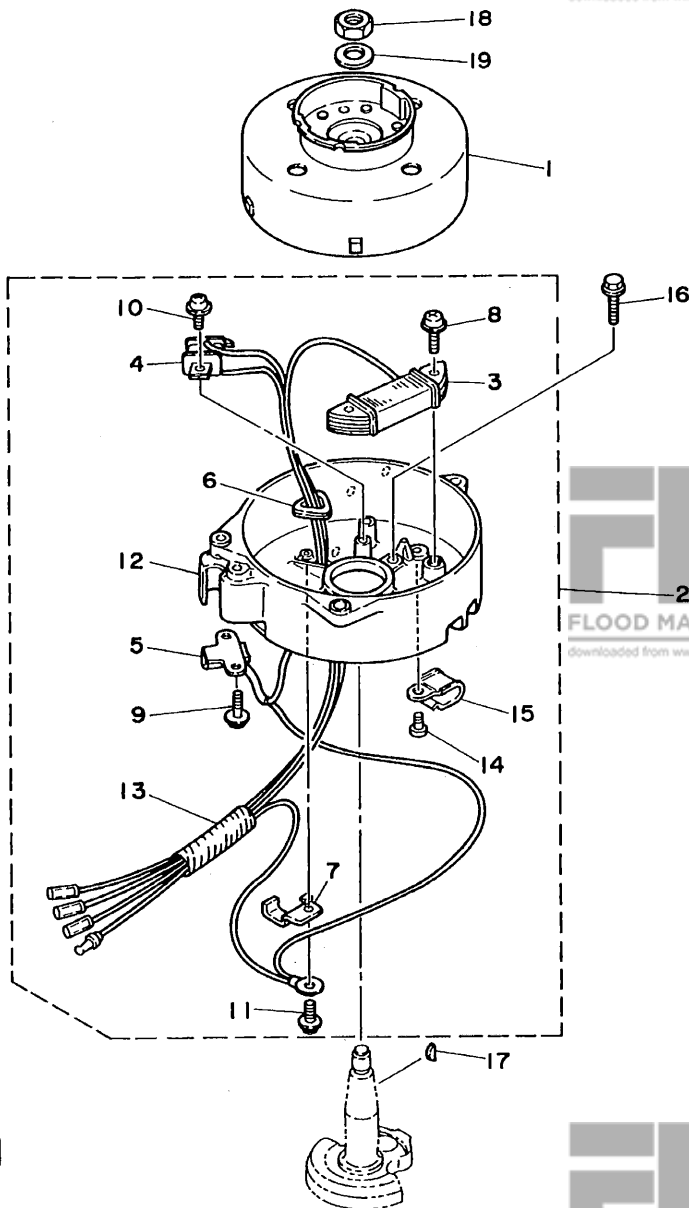
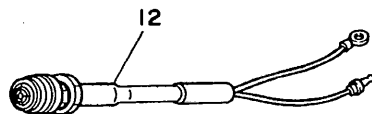
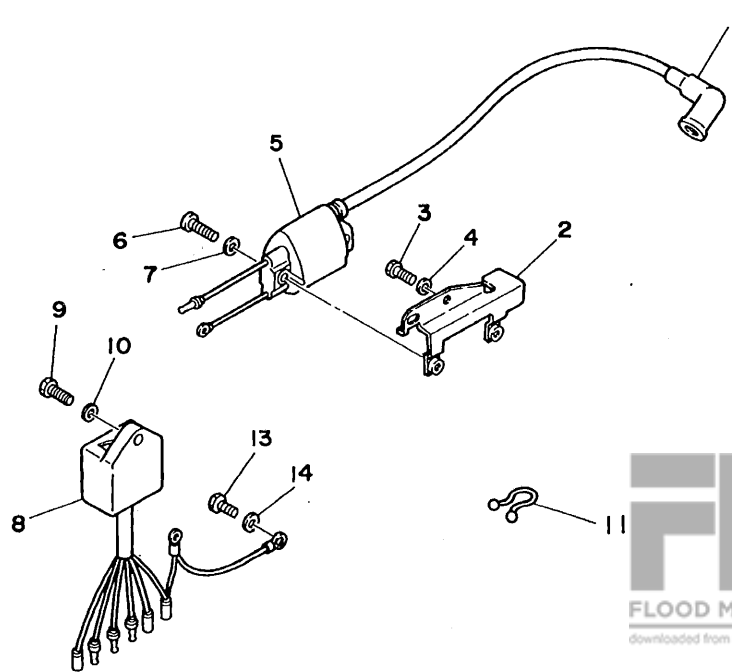


FIG. 9 ELECTRIC PARTS

PIECES ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	1	
2	6L5-82316-00	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	
3	97095-06016	BOLT BOULON	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	6L5-85570-N0	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
6	98580-06016	SCREW, PAN HEAD VIS	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6L5-85540-M0	C.D.I. UNIT ASSY BLOC C.D.I.	1	
9	97095-06016	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90465-18147	CLAMP BRIDE	1	
12	6G9-82550-00	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	
13	97095-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	



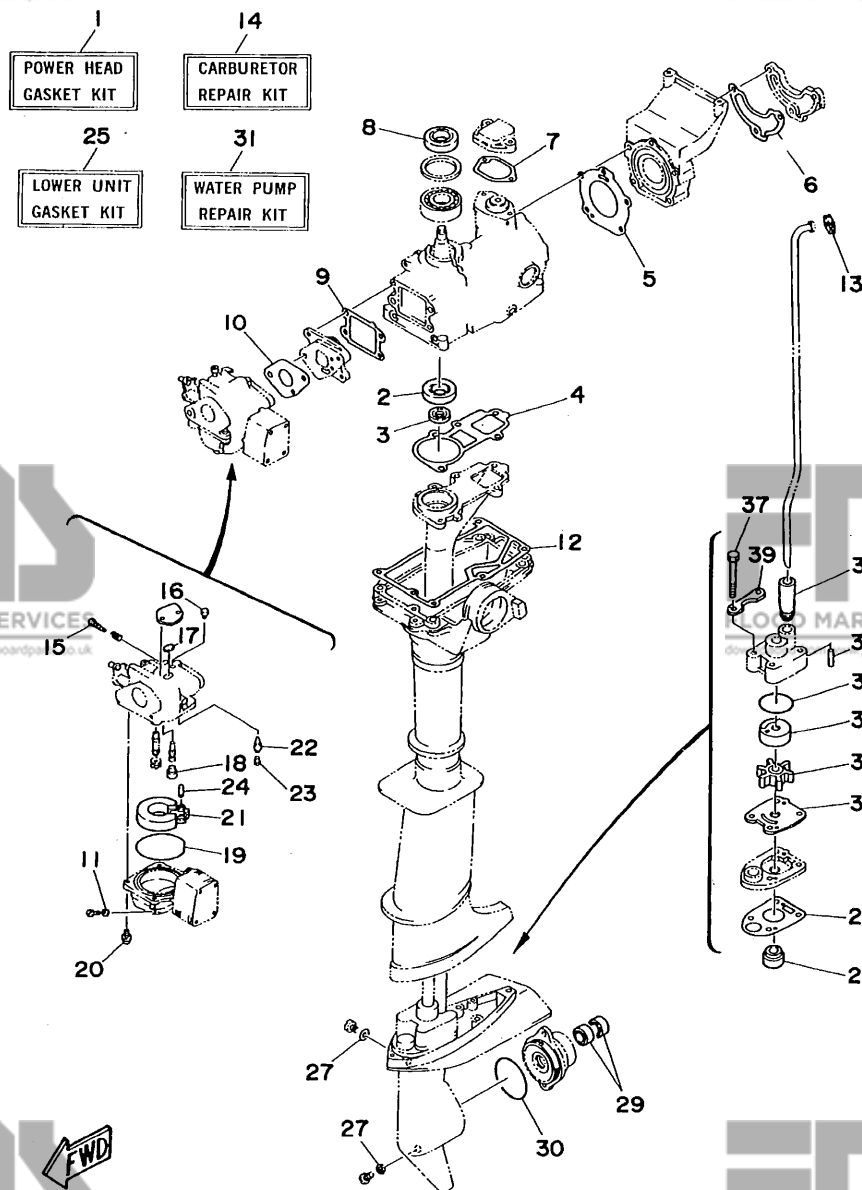


FIG. 10 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-W0001-A1	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	93101-20M29	.OIL SEAL .JOINT SPY	1	
3	93101-09M42	.OIL SEAL .JOINT SPY	1	
4	6L5-15369-A0	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
5	6L5-11181-A2	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L5-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	6L5-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
8	93101-20M29	.OIL SEAL .JOINT SPY	1	
9	6L5-13621-A2	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
10	6L5-14198-A1	.GASKET .JOINT	1	
11	6G1-14398-00	.WASHER .RONDELLE	1	
12	6L5-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
13	646-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
14	6G1-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
15	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
16	6G1-14966-00	.CAP .CAPUCHON	1	
17	6G1-14126-00	.GASKET .JOINT	1	
18	676-14966-00	.CAP .CAPUCHON	1	
19	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
20	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
21	6G1-14985-00	.FLOAT .FLOTTEUR	1	
22	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
23	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
24	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
25	6L5-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
26	93103-09M41	.OIL SEAL .JOINT SPY	1	
27	90430-08020	.GASKET .JOINT	2	
28	6L5-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	

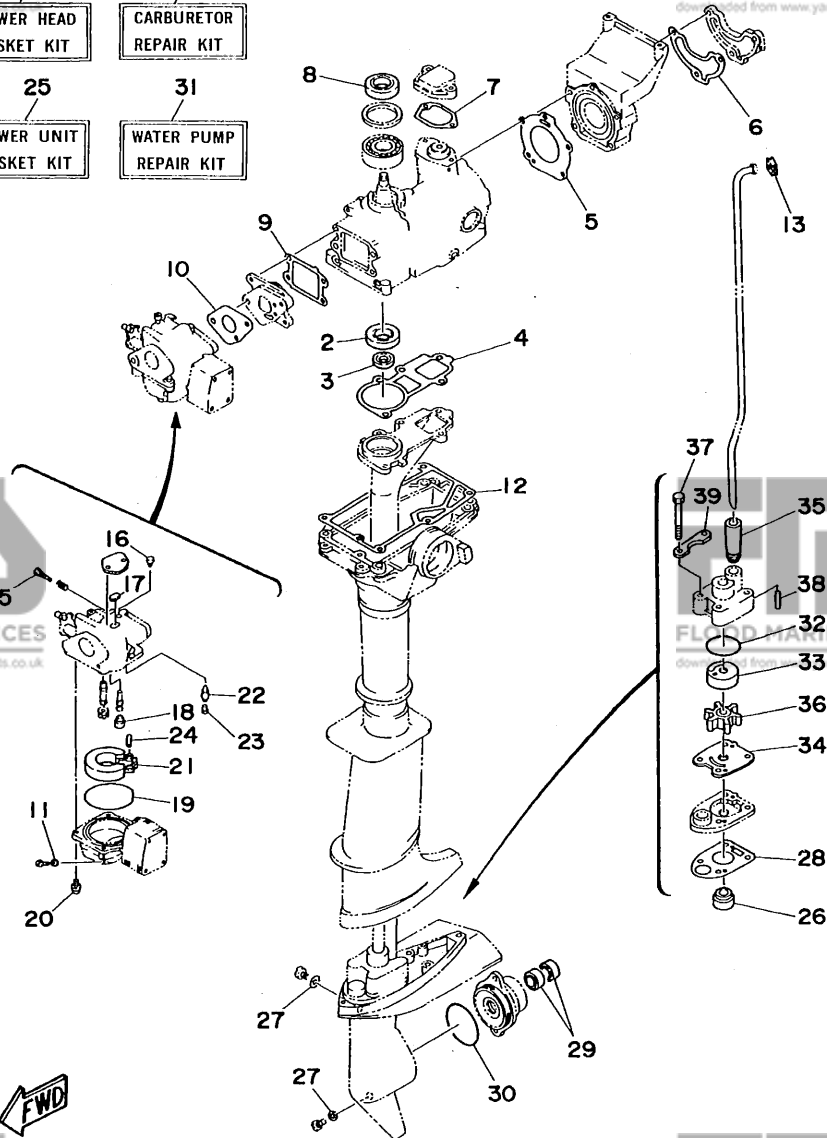
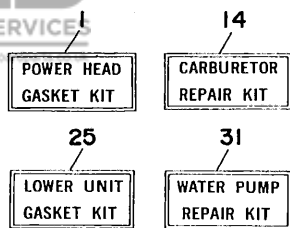


FIG. 10 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93101-13M12	.OIL SEAL	2	
30	93210-48214	.JOINT SPY	1	
31	6L5-W0078-00	.O-RING	1	
32	93210-33M85	.JOINT TORIQUE	1	
33	6L5-44322-00	WATER PUMP REPAIR KIT	1	
34	6L5-44323-00	KIT DE REPARATION DE LA POMPE	1	
35	6E0-44366-00	.O-RING	1	
36	6L5-44352-00	.JOINT TORIQUE	1	
37	97095-06040	.INSERT, CARTRIDGE	1	
38	93604-18080	.CUVETTE	1	
39	6L5-44328-00	.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE		
		.DAMPER, WATER SEAL	1	
		.JOINT, TUBE D'EAU	1	
		.IMPELLER	1	
		.TURBINE	4	
		.BOLT	2	
		.BOULON	2	
		.PIN, DOWEL	2	
		.CLAVETTE	2	
		.PLATE	2	
		.PLAQUETTE		

4AC(6E0)
5C(6E3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

4AC'97(6E0), 5C'97(6E3)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

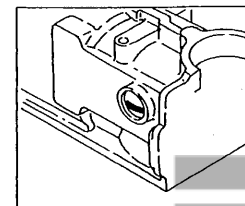
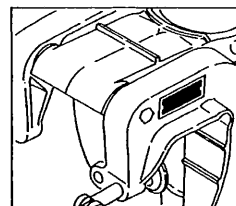
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	4AC	S	:	159766	~
		L	:	352828	~
	5C	S	:	017777	~
		L	:	312199	~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

4AC'97(6E0), 5C'97(6E3)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

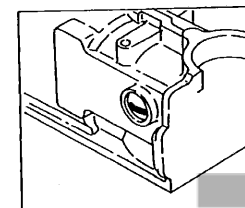
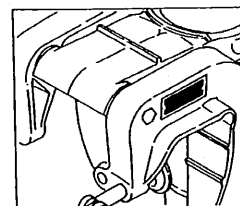
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	4AC	S : 159766	~
		L : 352828	~
	5C	S : 017777	~
		L : 312199	~



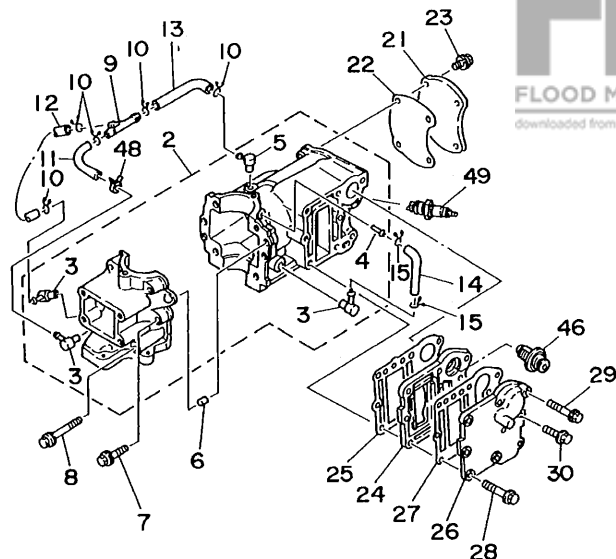
Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6~B1
FIG. 2	INTAKE	B2, B3
FIG. 3	STARTER	B4
FIG. 4	TOP COWLING	B5
FIG. 5	BOTTOM COWLING	B6, B7
FIG. 6	UPPER CASING. BRACKET	C1, C2
FIG. 7	CONTROL	C3, C4
FIG. 8	LOWER CASING. DRIVE 1	C5~C7
FIG. 9	GENERATOR	D1
FIG. 10	ELECTRICAL 1	D2
FIG. 11	REPAIR KIT	D3, D4
	NUMERICAL INDEX	

TABLE DES MATIERES

FIG. 1	CYLINDRE. CARTER	A6~B1
FIG. 2	ADMISSION	B2, B3
FIG. 3	DEMARREUR	B4
FIG. 4	CAPOT SUPERIEUR	B5
FIG. 5	CAPOT INFERIEUR	B6, B7
FIG. 6	FOURREAU, SUPPORT	C1, C2
FIG. 7	COMMANDE	C3, C4
FIG. 8	BOITIER D'HELICE, TRANSMISSION 1	C5~C7
FIG. 9	GENERATRICE	D1
FIG. 10	PARTIE ELECTRIQUE 1	D2
FIG. 11	KITS DE REPARATION	D3, D4
	INDEX NUMERIQUE	



CYLINDER BLOCK
ASSY

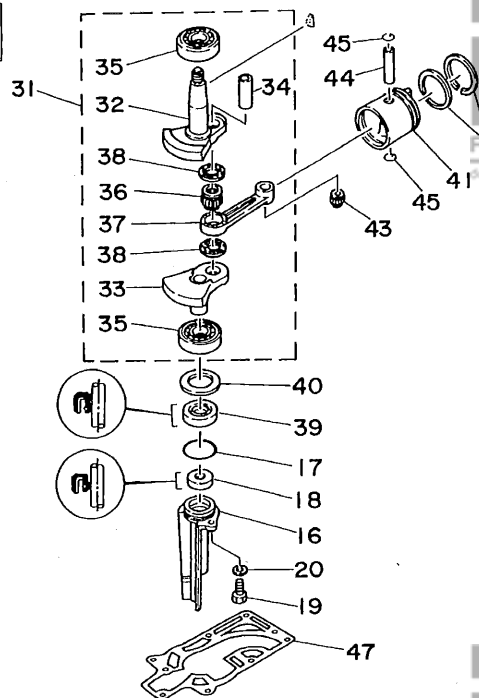


FIG. 1 CYLINDER. CRANKCASE

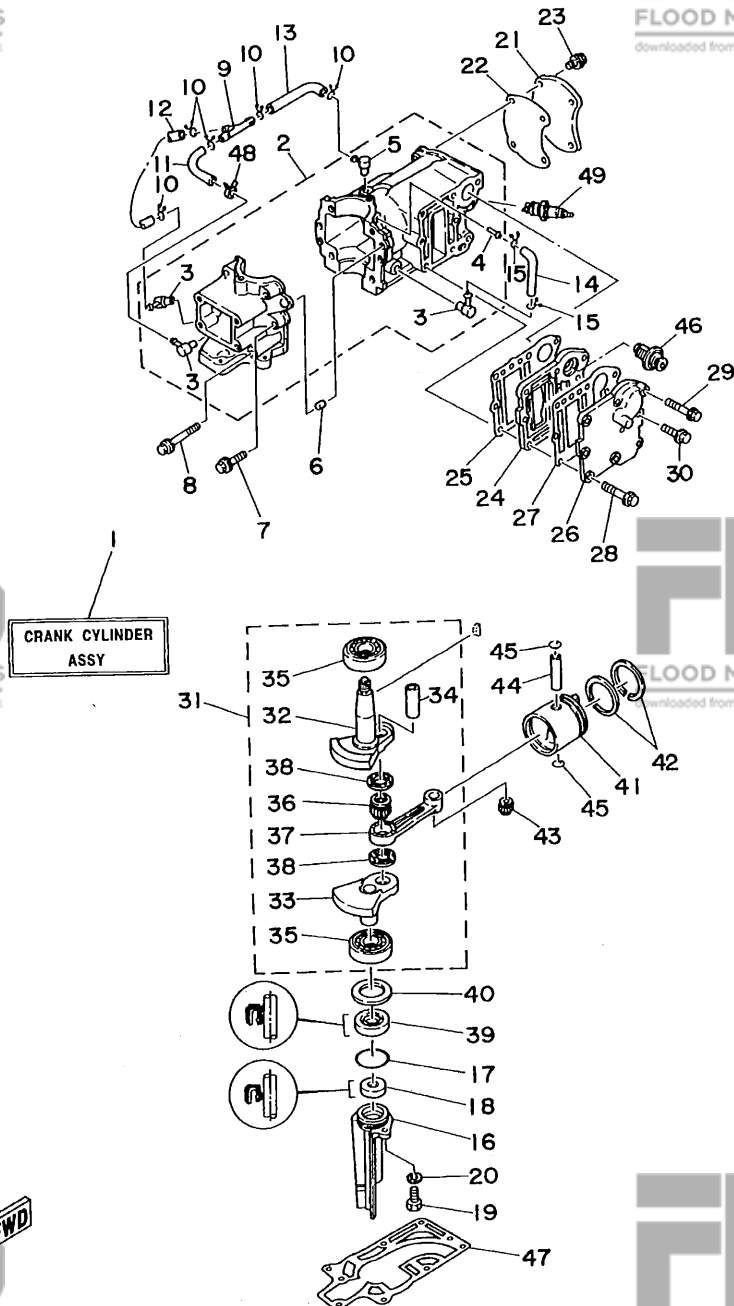
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 48)	1	UR 4AC
	6E3-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 48)	1	UR 5C
2	6E0-15100-01-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 4AC
	6E3-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 5C
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
4	624-14485-00	.PIPE, JOINT .DURITE	1	
5	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	93604-08062	PIN, DOWEL CLAVETTE	2	
7	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
8	90105-06M17	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
9	6E0-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
10	90467-06016	CLIP JONC	5	
11	90445-07M00	HOSE DURITE	1	
12	90445-07M28	HOSE DURITE	1	
13	90445-07M32	HOSE DURITE	1	
14	90445-07M28	HOSE DURITE	1	
15	90467-06016	CLIP JONC	2	
16	6E0-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
17	93210-31114	O-RING JOINT TORIQUE	1	
18	93101-10M25	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
21	6E0-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	UR 4AC
	6E3-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	UR 5C
22	6E0-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	UR 4AC
	6E3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	UR 5C
23	90105-06M14	BOLT FLANGE BOULON, AVEC RONDELLE	4	

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

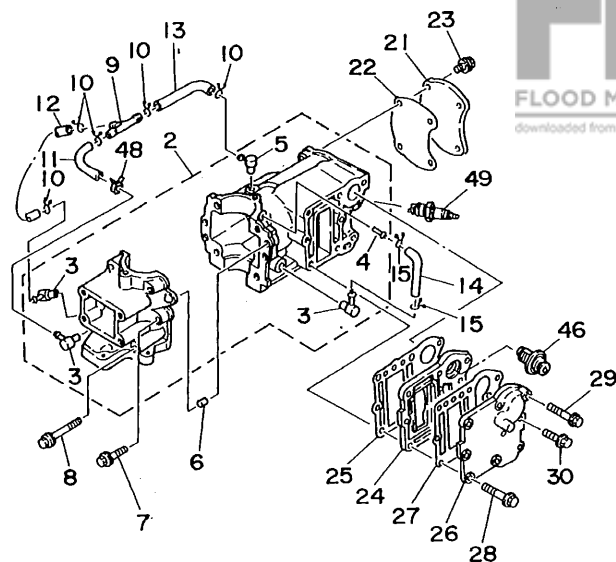


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E0-41111-01-9M	INNER COVER,, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 4AC
	6E3-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 5C
25	6E0-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	UR 4AC
	6E3-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	UR 5C
26	6E0-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR 4AC
	6E3-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR 5C
27	6E0-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 4AC
	6E3-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 5C
28	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
29	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR 4AC
	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR 5C
30	90105-06M14	BOLT FLANGE BOULON, AVEC RONDELLE	1	
31	6E0-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	UR 4AC
	6E3-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	UR 5C
32	6E0-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	UR 4AC
	6E3-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	UR 5C
33	6E0-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	UR 4AC
	6E3-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	UR 5C
34	6G1-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
35	93306-204U0	.BEARING .ROULEMENT	2	
36	93310-418V1	.BEARING, CYLINDRICAL .ROULEMENT	1	
37	6E0-11651-01	.ROD, CONNECTING .BIELLE NUE	1	
38	90209-18112	.WASHER .RONDELLE	2	
39	93101-20M29	OIL SEAL JOINT SPY	1	
40	676-45567-00-09	SHIM (T:0.9MM) CALE	1	
41	6E0-11631-00-98	PISTON (STD) PISTON (STD)	1	UR 4AC
	6E3-11631-00-98	PISTON (STD) PISTON (STD)	1	UR 5C
42	6G1-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	UR 4AC

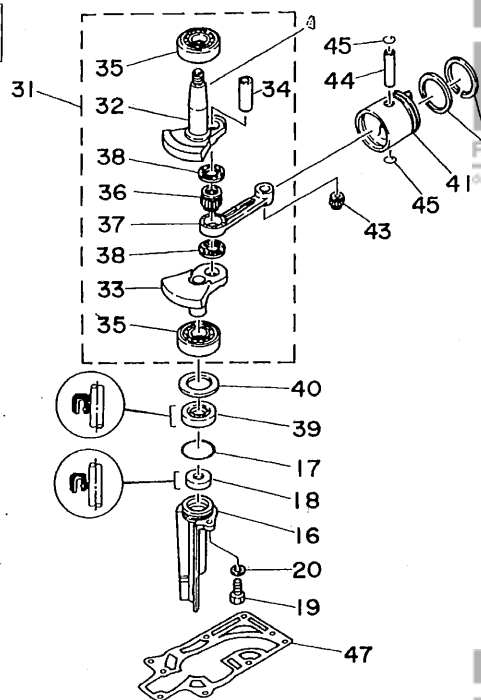
FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6J1-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	UR 5C
43	93310-112V0	BEARING, CYLINDRICAL ROULEMENT	1	
44	6G1-11633-00	PIN, PISTON AXE, PISTON	1	
45	93450-13022	CIRCLIP CIRCLIP	2	
46	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
47	6E0-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
48	90468-07M02	CLIP JONC	1	
49	94701-00110	PLUG, SPARK (NGK BR7HS) BOUGIE D'ALLUMAGE (NGK BR7HS)	1	



CRANK CYLINDER
ASSY



FWD

B1

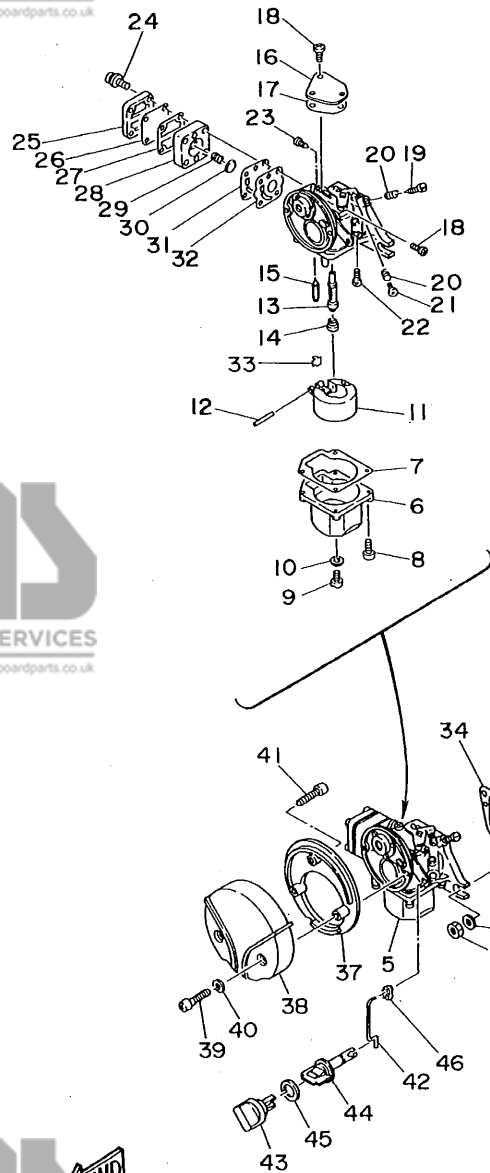


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-13610-00	REED VALVE ASSY CLAPET COMPLET	1	
2	6E0-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E0-13621-A2	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	95895-06016	BOLT, FLANGE BOULON	2	
5	6E0-14301-05	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	UR 4AC
	6E3-14301-05	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	UR 5C
6	6E0-14381-02	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
7	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
8	97980-04116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
9	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
10	646-14198-01	.GASKET .JOINT	1	
11	6E7-14385-01	.FLOAT .FLOTTEUR	1	
12	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
13	6E0-14341-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 4AC
	6E3-14341-02	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 5C
14	648-14343-40	.JET, MAIN (# 80) .GICLEUR, PRINCIPAL (# 80)	1	
15	6F5-14392-00	.VALVE, NEEDLE .POINTEAU	1	
16	6E0-14157-00	.COVER, PLATE .COUVERCLE	1	
17	6E0-14227-00	.GASKET .JOINT	1	
18	97890-04007	.SCREW, PAN HEAD .VIS, CRUCIFORME	4	
19	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
20	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	2	
21	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
22	648-14342-23	.JET, PILOT (# 46) .GICLEUR, RALENTI (# 46)	1	UR 4AC
	648-14342-26	.JET, PILOT (# 52) .GICLEUR, RALENTI (# 52)	1	UR 5C
23	647-14326-00	.SCREW, GUIDE .GUIDE DE VIS	1	
24	97980-04120	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
25	6E0-24413-00	.COVER .CAPUCHON	1	

B2

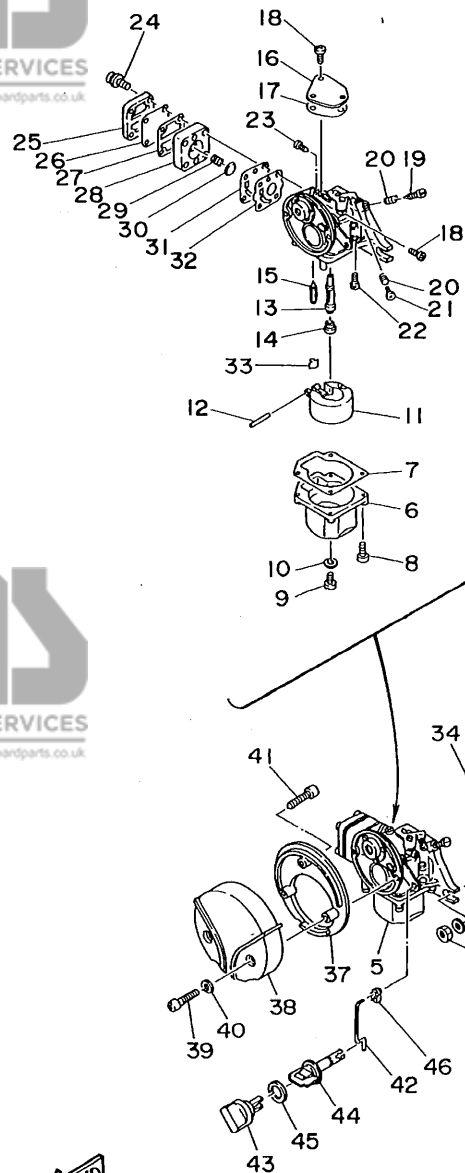


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E0-24471-00	.DIAPHRAGM	1	
27	6E0-24435-00	.DIAPHRAGME	1	
28	6E0-24412-00	.GASKET, BODY 2	1	
29	6E0-24423-00	.JOINT, CORPS 2	1	
30	6E0-14346-00	.BODY 1	1	
31	6E0-24411-00	.CORPS 1	1	
32	6E0-24434-00	.SPRING, DIAPHRAGM	1	
33	6E0-14159-00	.RESSORT, DIAPHRAGME	1	
34	6E0-14198-A0	.PLATE	1	
35	95380-06700	.PLAQUE	1	
36	92990-06600	.DIAPHRAGM	1	
37	6E0-14417-00	.DIAPHRAGME	1	
38	6E0-14418-00	.GASKET, BODY	1	
39	98580-05525	.JOINT, CORPS	1	
40	92990-05600	.CLIP	1	
41	97780-40320	.JONC	1	
42	6E0-41256-00	GASKET	1	
43	6E0-41271-00	JOINT	1	
44	6E0-41272-00	NUT	2	
45	90202-12M16	ECROU	2	
46	661-41262-02	WASHER, PLATE	2	
47	95627-06325	RONDELLE, PLATE	1	
48	90116-06M08	COVER 1	1	
		COUVERCLE 1	1	
		COVER 2	1	
		COUVERCLE 2	1	
		SCREW, PAN HEAD	2	
		VIS	2	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	
		ROD, CHOKE 1	1	
		TRINGLE 1, STARTER	1	
		KNOB, CHOKE	1	
		BOUTON DE STARTER	1	
		KNOB, CHOKE	1	
		CONTRE ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		JOINT, CHOKE LEVER	1	
		RACCORD, LEVIER DE STARTER	1	
		BOLT, STUD	1	
		GOUJON	1	
		BOLT, STUD	1	
		GOUJON	1	

FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-15710-03-94	STARTER ASSY DEMARREUR COMPLET	1	UR 4AC
	6E3-15710-03-94	STARTER ASSY DEMARREUR COMPLET	1	UR 5C
2	6E4-15711-71-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6E0-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	90510-08M03	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
5	6E0-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1	
6	97014-06035	.BOLT .BOULON	1	
7	95380-06600	.NUT .ECROU	1	
8	90201-06M30	.WASHER, PLATE .RONDELLE, PLATE	1	
9	677-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
10	93430-06M02	.CIRCLIP .CLIPS	1	
11	6E0-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
12	6G1-15779-00	.COVER .COUVERCLE	1	
13	*	.WIRE (L1850) .FIL (L1850)	1	
14	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	6E0-15758-01	.GUIDE, ROPE .GUIDE DE CABLE	1	UR 4AC
	6E3-15758-01	.GUIDE, ROPE .GUIDE DE CABLE	1	UR 5C
16	6E0-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	
17	95895-06016	.BOLT, FLANGE .BOULON	2	
18	95895-06020	BOLT, FLANGE BOULON	3	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M.

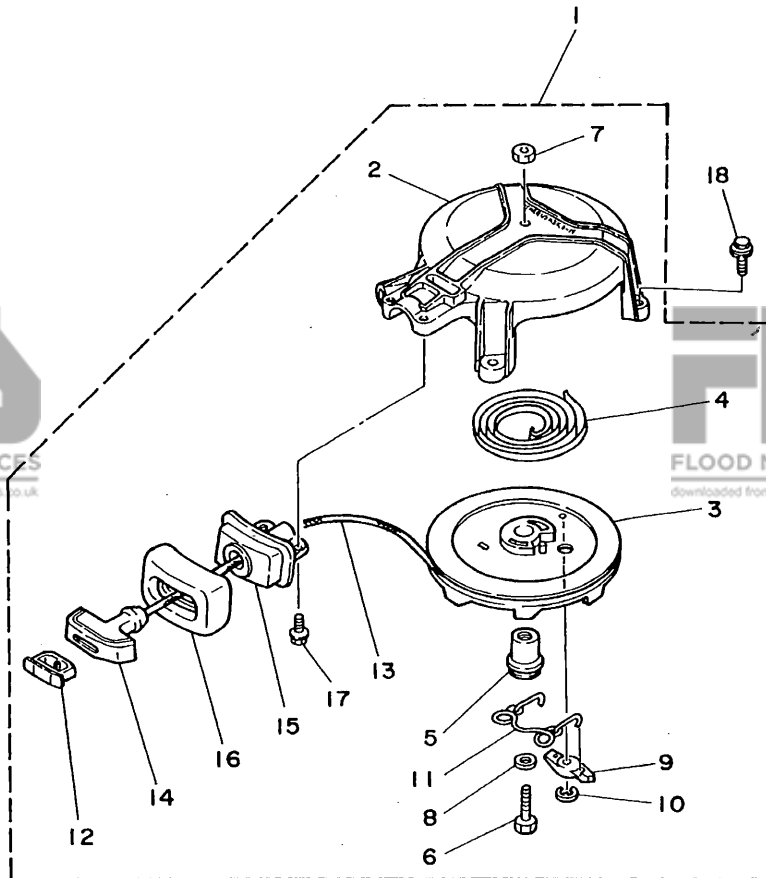
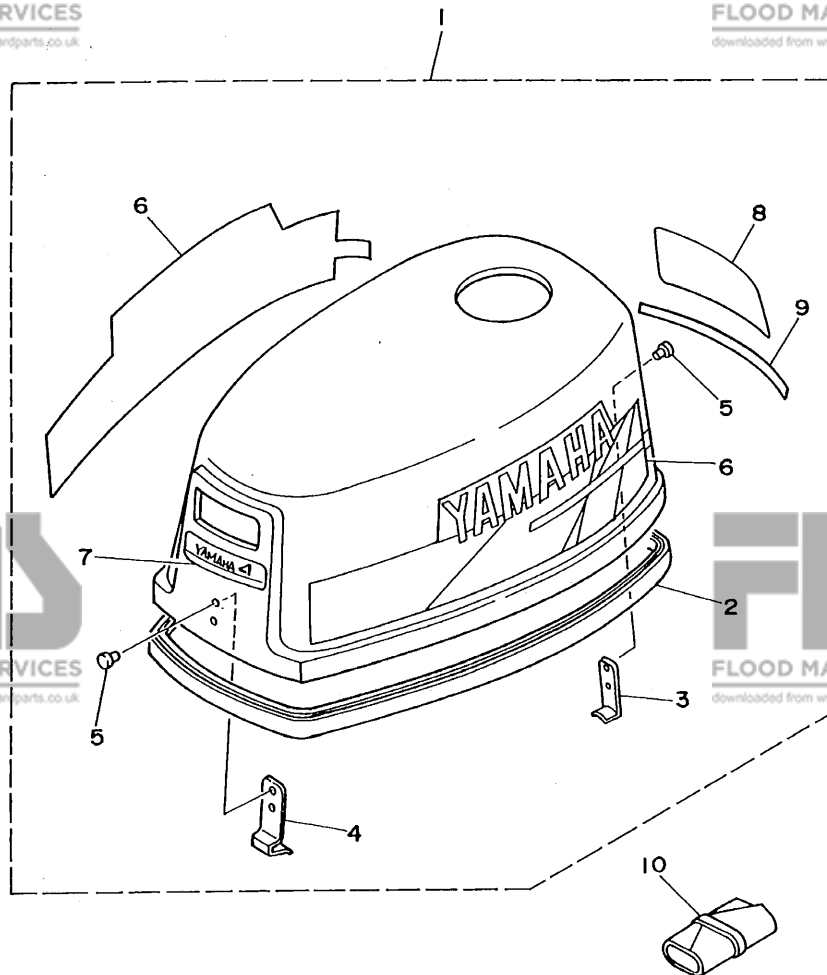


FIG. 4 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 4AC
	6E3-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 5C
2	6E0-42615-00	.SEAL .JOINT	1	
3	6E0-42647-01	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	6E0-42651-02	.HOOK .CROCHET	1	
5	90266-04M00	.RIVET .RIVET	4	
6	6E0-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
7	6E0-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 4AC
	6E3-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 5C
8	6E0-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 4AC
	6E3-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 5C
9	6E0-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
10	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	



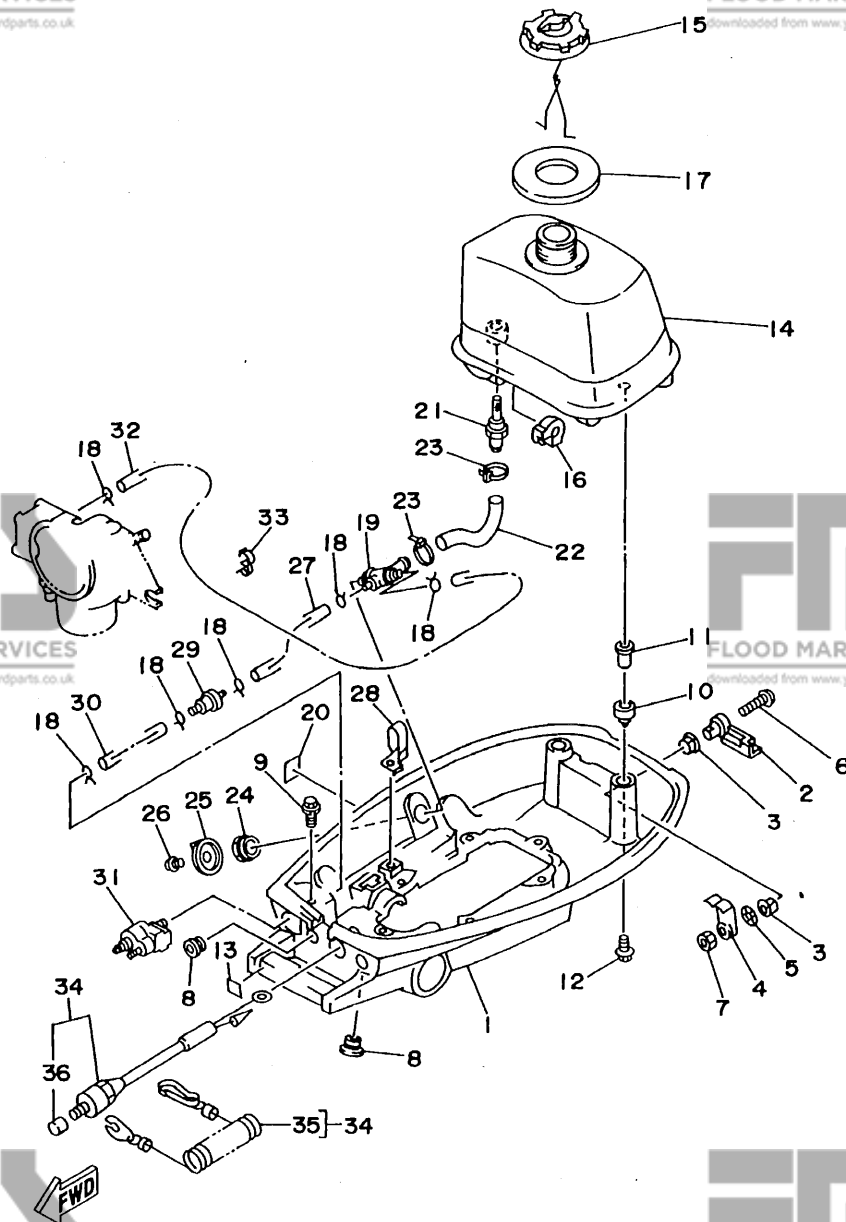


FIG. 5 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42711-10-4D	COWLING, BOTTOM CUVETTE	1	
2	6E0-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12069	BUSH DOUILLE	2	
4	6E0-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97885-06030	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	
7	95380-06700	NUT ECROU	1	
8	90480-14M14	GROMMET PASSE-FIL	2	
9	95895-06020	BOLT, FLANGE BOULON	1	
10	6E0-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	UR 4AC
	6E3-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	UR 5C
11	6E0-42542-00	PIPE TUYAU	2	
12	95895-06025	BOLT, FLANGE BOULON	2	
13	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	
14	6E0-24110-01-4D	FUEL TANK COMP. RESERVOIRE A ESSENCE	1	
15	6E0-24610-02	CAP ASSY BOUCHON	1	
16	6E0-24181-00	DAMPER, LOCATING 1 SILENT-BLOC	2	
17	6E0-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	UR 4AC
	6E3-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	UR 5C
18	90467-08004	CLIP JONC	6	
19	6E0-24500-10	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	
20	6E0-24591-10	EMBLEM, FUEL COCK ADHESIF	1	
21	6E0-24335-00	PIPE, SUCTION 1 TUBE 1, ASPIRATION	1	
22	6E0-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
23	90465-13M11	CLAMP BRIDE	2	
24	90170-16M35	NUT ECROU	1	
25	6J1-24524-00	LEVER, COCK LEVIER, ROBINET	1	
26	90159-04M24	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	

FIG. 5 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	90445-09M27	HOSE DORITE	1	
28	90465-08M62	CLAMP BRIDE	1	
29	646-24251-02	STRAINER 1 FILTRE 1	1	
30	90445-09057	HOSE DORITE	1	
31	661-24304-02	FUEL PIPE JOINT COMP. 1 DORITE RACCORDEMENT A ESSENCE	1	
32	6E0-24312-00	PIPE 2 DURITE 2	1	
33	90464-09M21	CLAMP BRIDE	1	
34	6E0-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
35	682-82556-00	.STOPPER .PLAQUETTE	1	
36	689-8257Y-00	.CAP .CHAPEAU	1	

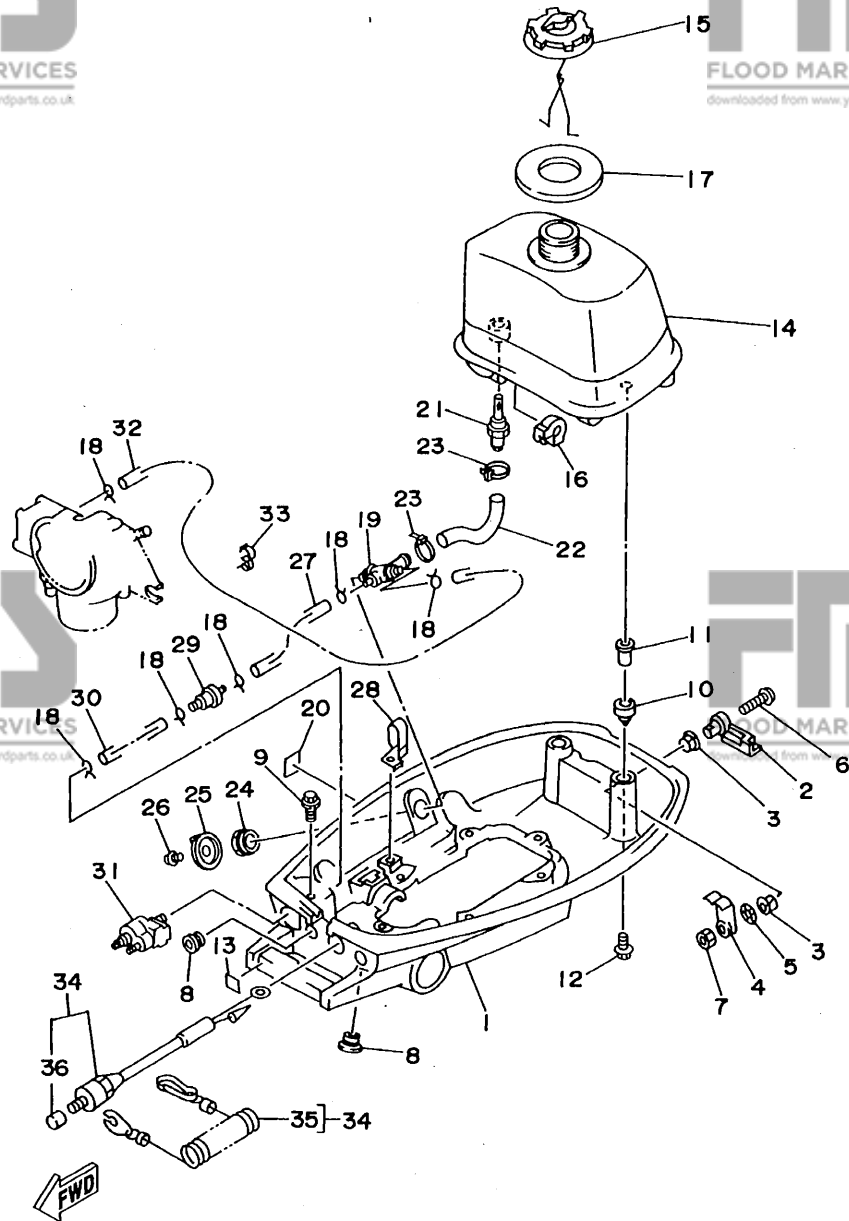
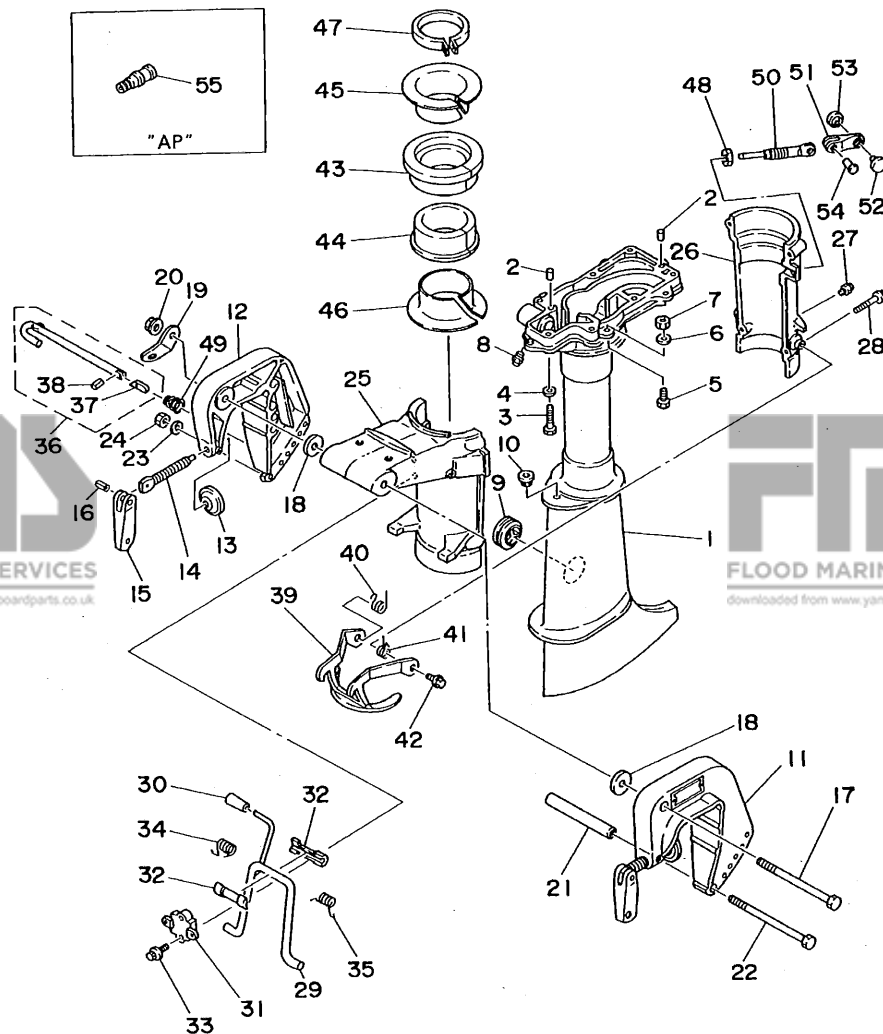


FIG. 6 UPPER CASING. BRACKET

FOURREAU, SUPPORT



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6E0-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUILLE	2	
3	97095-06030	BOLT BOULON	7	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
5	97095-06016	BOLT BOULON	4	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
7	95380-06700	NUT ECROU	4	
8	93700-06M03	NIPPLE, GREASE PION	1	
9	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
10	90480-10M13	GROMMET PASSE-FIL	1	
11	6E0-43111-02-4D	BRACKET, CLAMP PRESSE	1	
12	6E0-43112-01-4D	BRACKET, CLAMP PRESSE	1	
13	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
14	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
15	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
16	90243-04M01	PIN GOUILLE	2	
17	90101-08M07	BOLT BOULON	1	
18	90201-08M03	WASHER, PLATE RONDELLE, PLATE	2	
19	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
20	95780-08300	NUT, FLANGE ECROU	1	
21	90387-06M11	COLLAR COLLERETTE	1	
22	90101-06335	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	95380-06600	NUT ECROU	1	
25	6E0-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
26	6E0-43312-02-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	1	

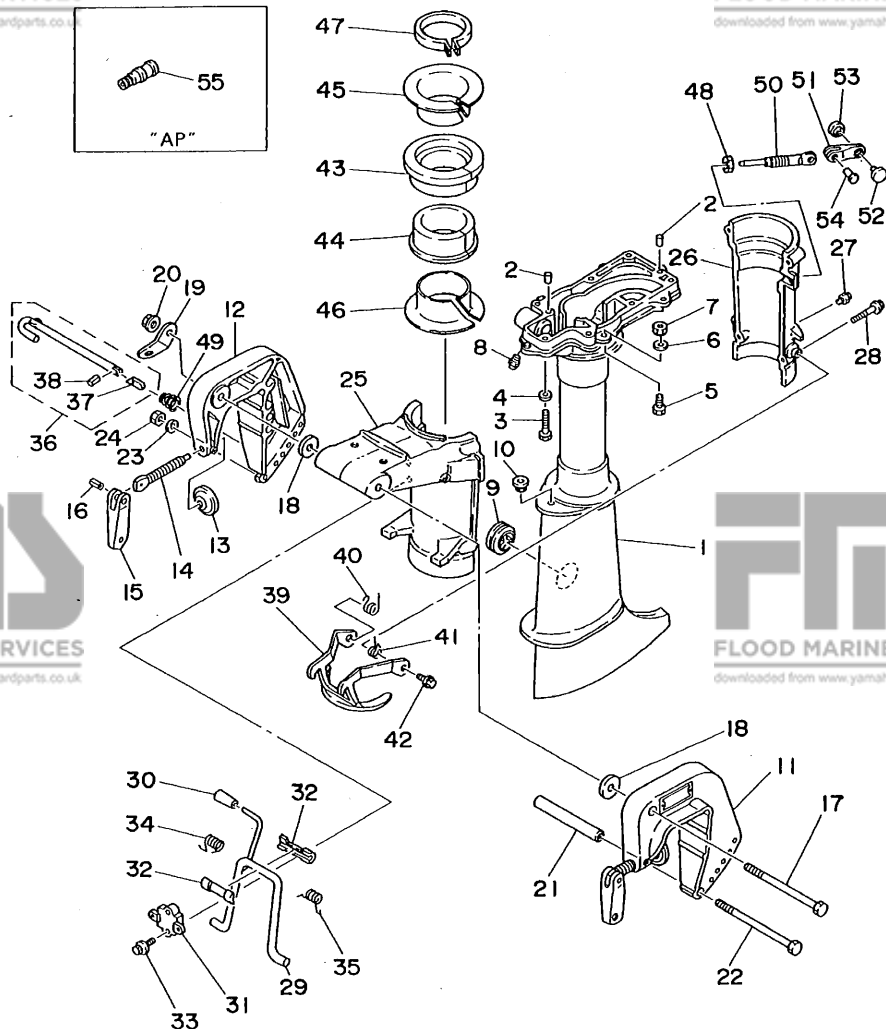
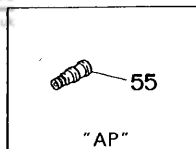


FIG. 6 UPPER CASING. BRACKET FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	95895-06035	BOLT, FLANGE BOULON	4	
29	6E0-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
30	6E0-43632-00	KNOB, TILT POIGNEE, LEVIER DE RELEVAGE	1	
31	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
32	620-43189-00	BUSHING COUSSINET	2	
33	95895-06020	BOLT, FLANGE BOULON	2	
34	90508-16020	SPRING, TORSION RESSORT, TORSION	1	
35	90508-16021	SPRING, TORSION RESSORT, TORSION	1	
36	6E0-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
37	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
38	91690-30008	.PIN, SPRING .AGRAFFE	1	
39	6E0-43614-00-5B	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
40	90508-14M10	SPRING, TORSION RESSORT, TORSION	1	
41	90508-14M11	SPRING, TORSION RESSORT, TORSION	1	
42	95895-06010	BOLT, FLANGE BOULON	2	
43	6E0-42537-02	BUSHING, PIVOT SHAFT COUSSINET	1	
44	6E0-42538-02	BUSHING, PIVOT SHAFT COUSSINET	1	
45	6E0-42539-00	BUSHING, PIVOT SHAFT COUSSINET	1	
46	6E0-42549-00	BUSHING, PIVOT SHAFT COUSSINET	1	
47	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1	
48	95380-08600	NUT ECROU	1	
49	90502-08M05	SPRING, CONICAL RESSORT, CONIQUE	1	
50	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
51	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1	
52	6L5-44196-00	INDICATOR 3 INDICATEUR 3	1	
53	6L5-44197-00	INDICATOR 4 INDICATEUR 4	1	
54	90266-04M05	RIVET RIVET	1	
55	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5

C2

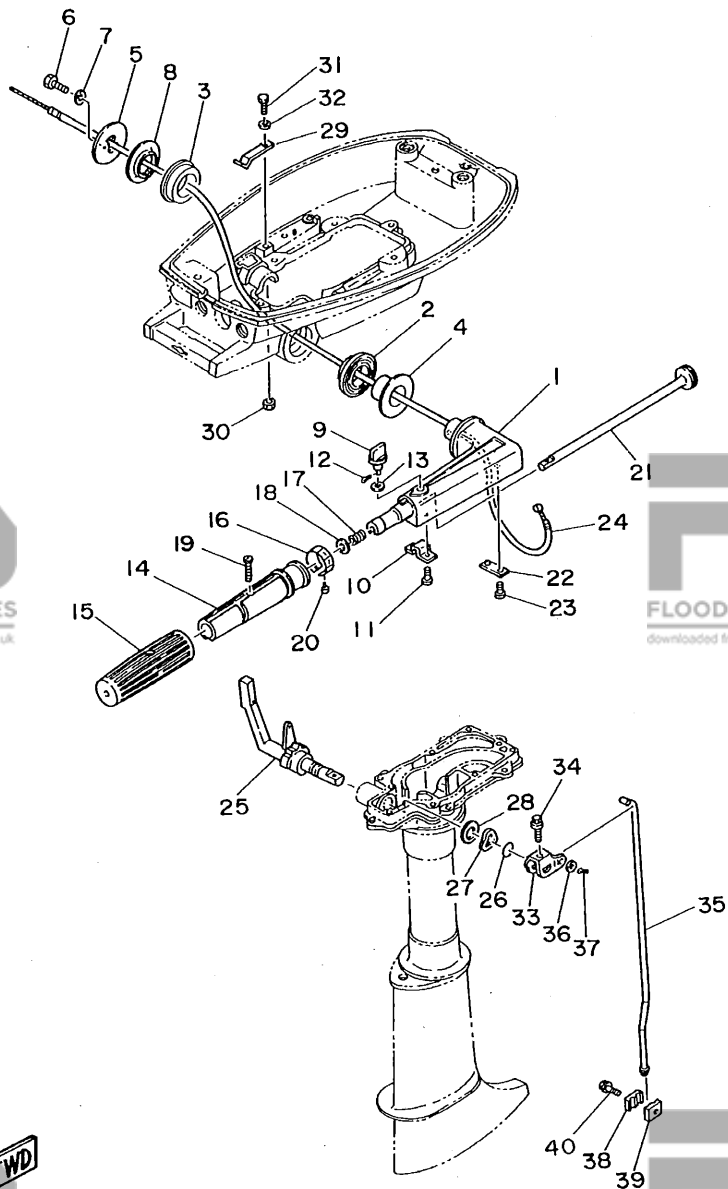


FIG. 7 CONTROL

COMMANDE

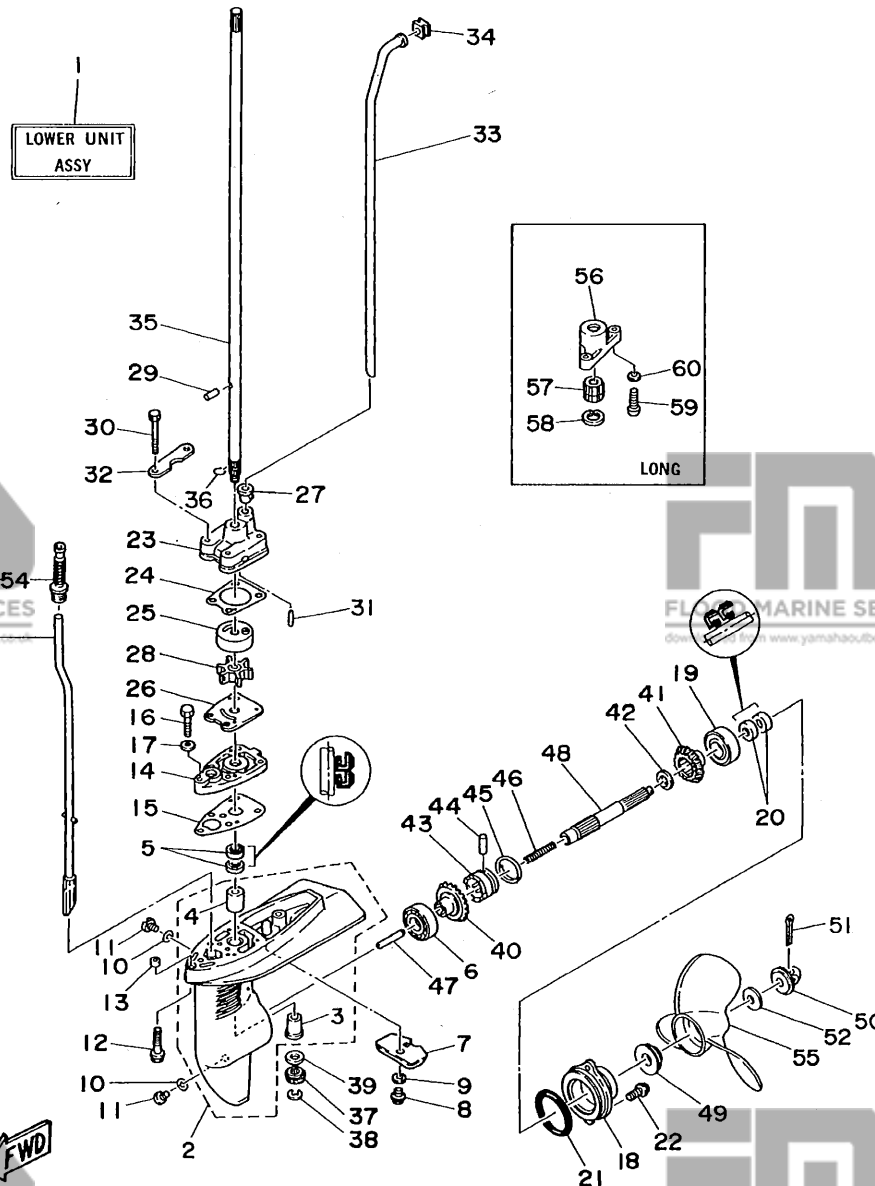
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42111-02-4D	HANDLE, STEERING POIGNEE	1	
2	6E0-42129-02	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
3	6E4-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
4	90386-26M30	BUSH DOUILLE	1	
5	6E0-42131-02-94	COVER, HANDLE STEERING COUVERCLE	1	
6	97313-05020	BOLT BOULON	2	
7	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
8	90386-26M33	BUSH DOUILLE	1	
9	6E0-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	
10	6E0-42134-02	COVER, THROTTLE LEVER CAPOT, CREMAILLE	1	
11	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
12	91490-12012	PIN, COTTER GOUPILE	1	
13	90202-07M22	WASHER, PLATE RONDELLE, PLATE	1	
14	6E0-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
15	6E0-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
16	6E0-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90201-10119	WASHER, PLATE RONDELLE, PLATE	1	
19	90149-05M13	SCREW VIS	1	
20	90269-02M09	RIVET RIVET	1	
21	6E0-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
22	6E0-42159-02	STAY SUPPORT	1	
23	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
24	6E0-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
25	6E0-44111-02	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
26	93210-12790	O-RING JOINT TORIQUE	1	
27	90206-16M06	WASHER, WAVE RONDELLE, ONDULEE	1	
28	90202-16061	WASHER, PLATE RONDELLE, PLATE	1	



C4

FIG. 8 LOWER CASING. DRIVE 1

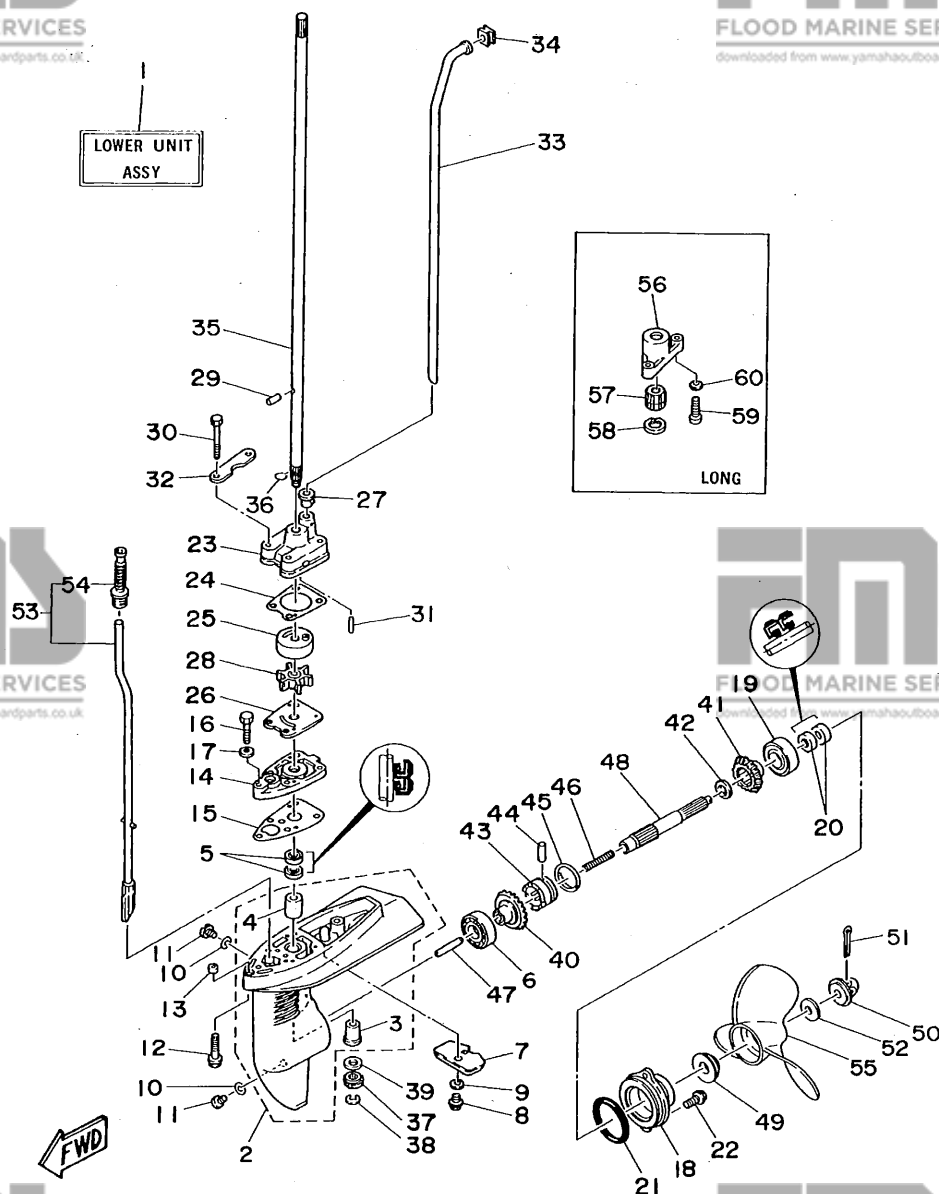
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 11, 14 ~ 32, 35 ~ 48, 53, 54)	1	UR SHORT
	6E0-45300-13-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 11, 14 ~ 32, 35 ~ 48, 53, 54)	1	UR LONG
2	6E0-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6E0-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
4	6E0-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
5	93101-10M14	OIL SEAL JOINT SPY	2	
6	93306-00426	BEARING ROULEMENT	1	
7	6L5-45251-02	ANODE ANODE	1	
8	95895-06012	BOLT, FLANGE BOULON	1	
9	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
10	90430-08020	GASKET JOINT	3	
11	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
12	90119-06M40	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
13	90387-06M14	COLLAR COLLERETTE	2	
14	6E0-45321-01-5B	PLATE PLAQUETTE	1	
15	6E0-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
16	97095-06025	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6E0-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
19	93306-00426	BEARING ROULEMENT	1	
20	93101-13M12	OIL SEAL JOINT SPY	2	
21	93210-48214	O-RING JOINT TORIQUE	1	
22	95895-06016	BOLT, FLANGE BOULON	2	
23	6E0-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E0-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
25	6E0-44322-02	INSERT, CARTRIDGE CUVETTE	1	
	6E0-44322-40	INSERT, CARTRIDGE CUVETTE	1	AP CHROMATE
26	6E0-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
	6E0-44323-40	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	AP CHROMATE
27	6E0-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
28	6E0-44352-00	IMPELLER TURBINE	1	
29	93604-09066	PIN, DOWEL CLAVETTE	1	
30	97095-06045	BOLT BOULON	4	
31	93604-18080	PIN, DOWEL CLAVETTE	2	
32	6E0-44328-00	PLATE PLAQUETTE	2	
33	6E0-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6E0-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
34	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
35	6E0-45511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	UR SHORT
	6E0-45511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	UR LONG
36	90467-08M01	CLIP JONC	1	
37	6E0-45551-00	PINION PIGNON D'ATTAQUE	1	
38	99009-06600	CIRCLIP CIRCLIP	1	
39	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	
40	6E0-45560-00	GEAR PIGNON	1	
41	6E0-45570-00	GEAR PIGNON	1	
42	90201-13M50	WASHER, PLATE RONDELLE, PLATE	1	
43	6E0-45631-00	CLUTCH, DOG CRABOT	1	
44	90250-05046	PIN, STRAIGHT GOUPILLE, DROITE	1	
45	654-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
46	90501-10064	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
47	654-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	

C6

FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6E0-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
49	6L5-45987-01	SPACER ENTRETOISE	1	
50	6L5-45616-00	NUT, PROPELLER CONE, HELICE	1	
51	91490-25030	PIN, COTTER GOUPILLE	1	
52	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	
53	6E0-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6E0-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
54	6G1-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	
55	6E0-45943-01-EL	PROPELLER (3X7-1/2"X7"-BA)	1	UR
		HELICE (3X7-1/2"X7"-BA)		
	6E0-45941-01-EL	PROPELLER (3X7-1/2"X8"-BA)	1	UR
		HELICE (3X7-1/2"X8"-BA)		
	6E0-45949-00-EL	PROPELLER (3X7-1/4"X6-1/2"-BA)	1	UR
		HELICE (3X7-1/4"X6-1/2"-BA)		
56	6E0-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	LONG
57	6E0-45318-01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	LONG
58	93420-22M03	CIRCLIP CIRCLIP TYPE R	1	LONG
59	98580-05525	SCREW, PAN HEAD VIS	2	LONG
60	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	LONG

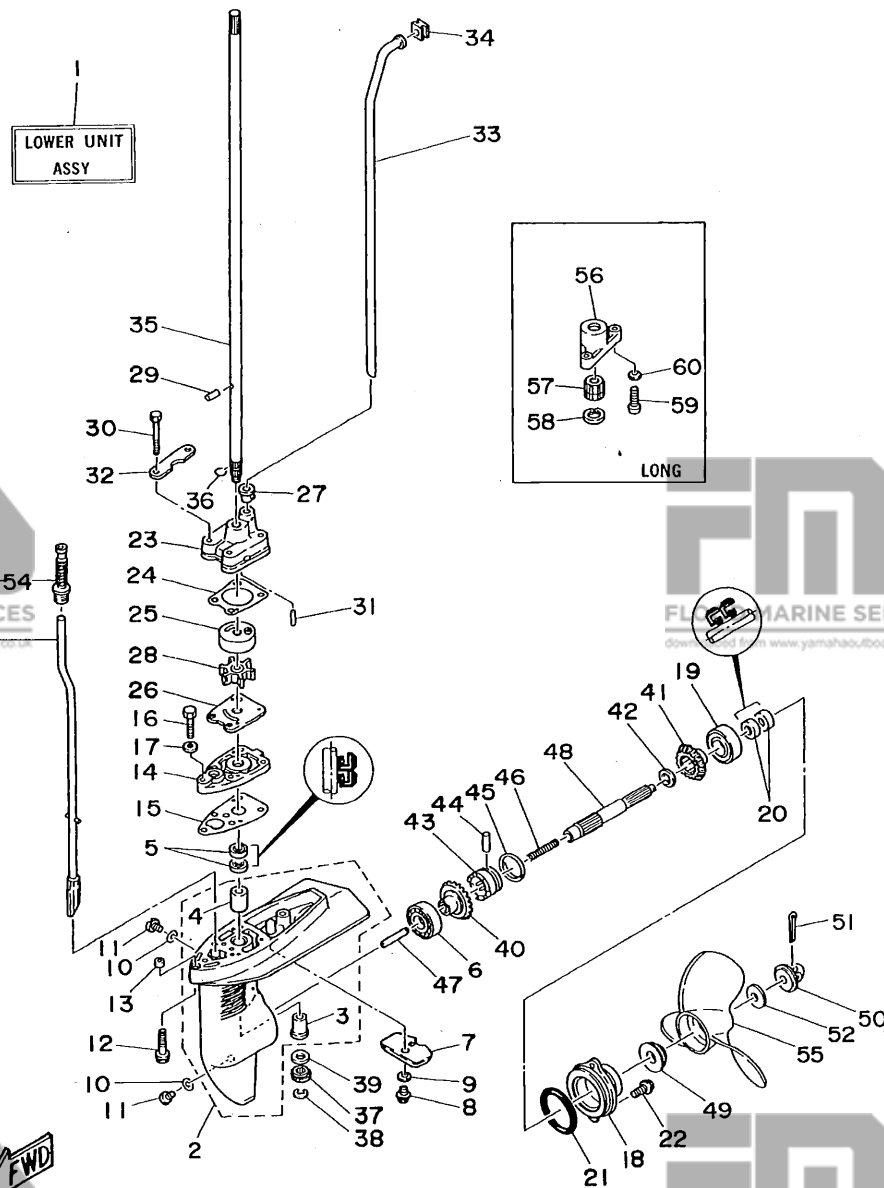
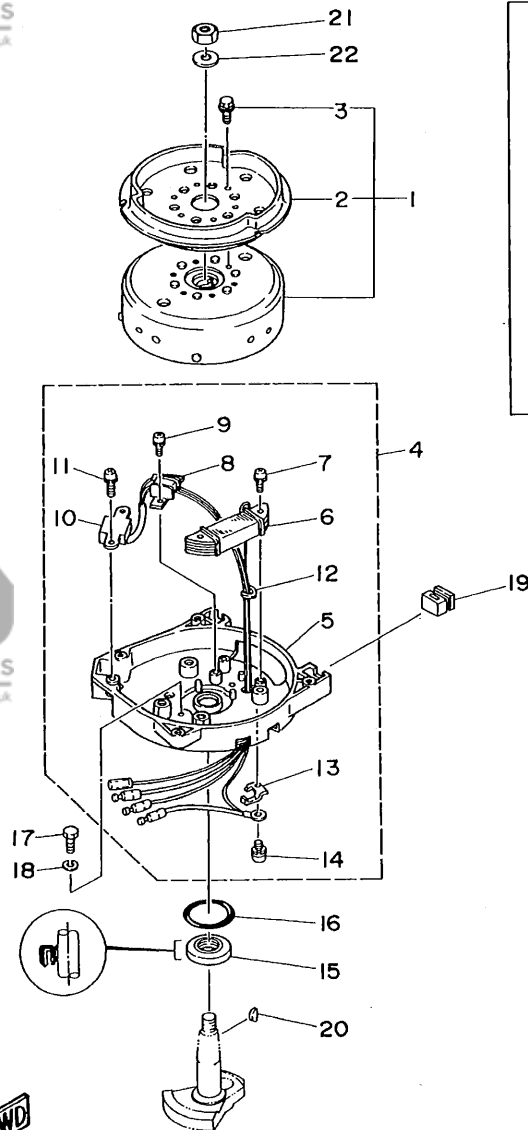


FIG. 9 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-85550-71	ROTOR ASSY ROTOR CPLT	1	
2	6E0-15723-00-94	.PULLEY, STARTER .POULIE DE DEMARREUR	1	
3	90105-06M14	.BOLT, FLANGE .BOULON, AVEC RONDELLE	3	
4	6E0-85560-70	BASE ASSY ENS. FLASQUE	1	
5	6E0-15359-00-94	.HOUSING, OIL SEAL .LOGEMENT, BAGUE D'ETANCHEITE	1	
6	6E0-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
7	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
8	6E0-85595-70	.COIL, PULSER .BOBINE, PULSEUR	1	
9	90159-04036	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
10	6E0-85592-70	.PULSER COIL ASSY .PULSATION BOBINE (ENS.)	1	
11	90159-05037	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
12	6E0-81336-70	.GROMMET .OEUillet CAOUTCHOUC	1	
13	6E0-81328-70	.CLAMP .COLLIER	1	
14	90159-04035	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
15	93102-20M25	OIL SEAL JOINT SPY	1	
16	93210-42159	O-RING JOINT TORIQUE	1	
17	97095-06016	BOLT BOULON	2	
18	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
19	6E0-24183-00	DAMPER, LOCATING 3 SILENT-BLOC	2	
20	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
21	90170-10113	NUT ECROU	1	
22	90201-102G9	WASHER, PLATE RONDELLE, PLATE	1	
23	6E0-81303-80	LIGHTING COIL ASSY (60W) BOBINE D'ECLAIRAGE	1 AP	
24	90159-05040	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	



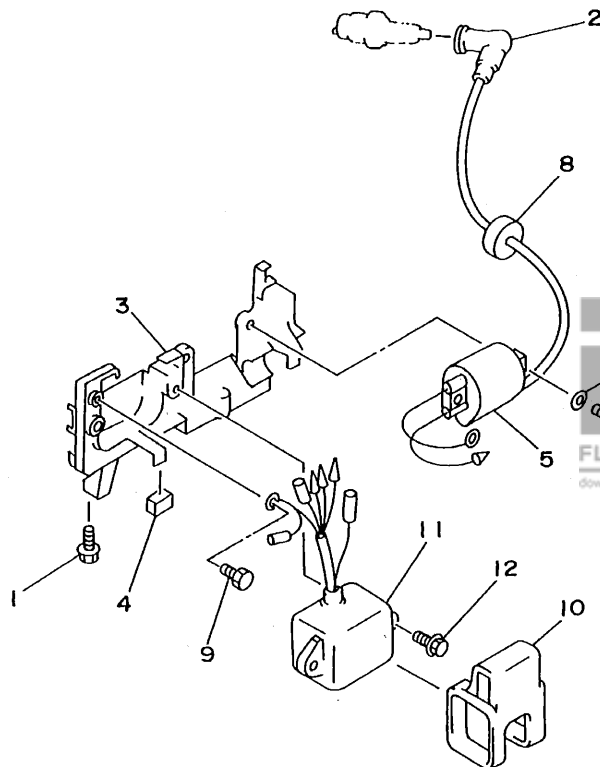
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D1

FIG. 10 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	95895-06016	BOLT, FLANGE BOULON	2	
2	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	1	UR 4AC
	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	1	UR 5C
3	6E0-82316-01-94	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	
4	6E0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
5	6E0-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
6	97095-06016	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	90480-25161	GROMMET PASSE-FIL	1	
9	97095-06010	BOLT BOULON	1	
10	6E0-85548-00	HOLDER SUPPORT	1	
11	6E0-85540-71	C.D.I. UNIT ASSY BLOC C.D.I.	1	
12	95895-06020	BOLT, FLANGE BOULON	2	



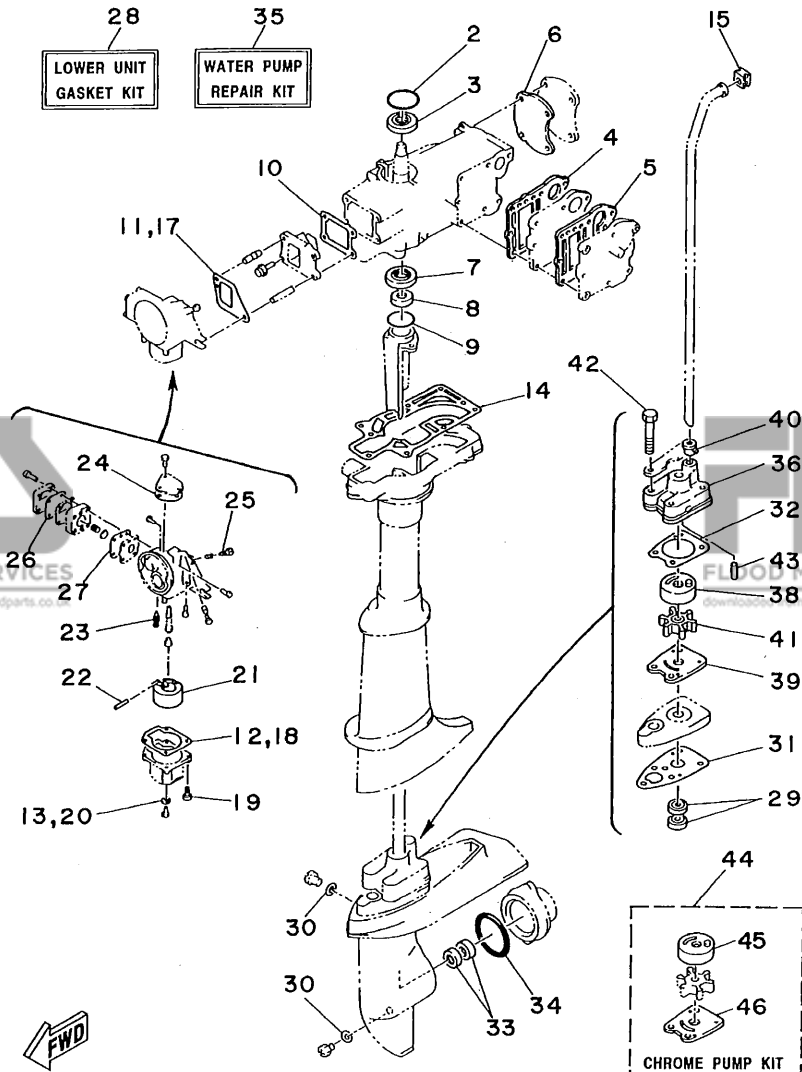
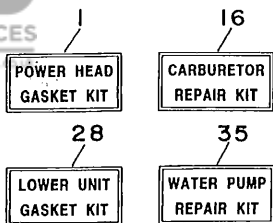


FIG. 11 REPAIR KIT

KITS DE REPARATION

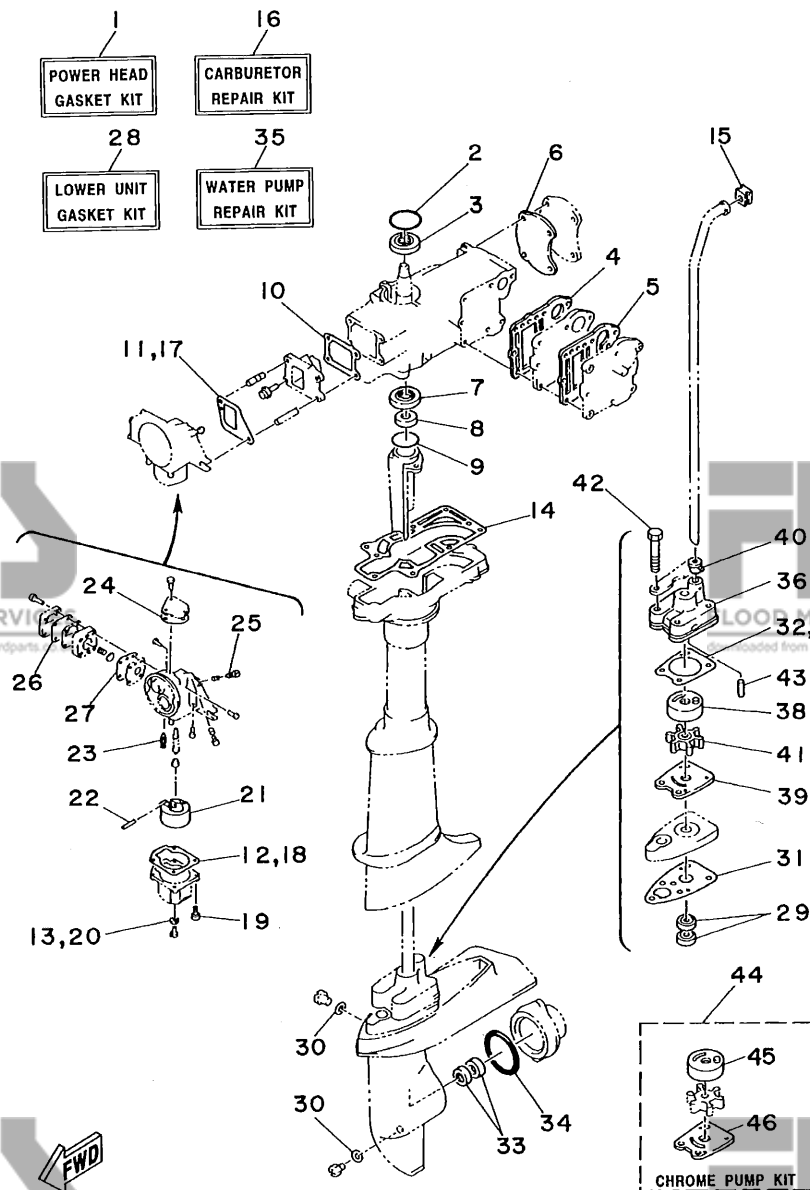
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-W0001-A4	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	UR 4AC
	6E3-W0001-A4	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	UR 5C
2	93210-42159	.O-RING	1	
3	93102-20M25	.JOINT TORIQUE	1	
4	6E0-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	UR 4AC
	6E3-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	UR 5C
5	6E0-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 4AC
	6E3-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 5C
6	6E0-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	UR 4AC
	6E3-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	UR 5C
7	93101-20M29	.OIL SEAL .JOINT SPY	1	
8	93101-10M25	.OIL SEAL .JOINT SPY	1	
9	93210-31114	.O-RING .JOINT TORIQUE	1	
10	6E0-13621-A2	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
11	6E0-14198-A0	.GASKET .JOINT	1	
12	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
13	646-14198-01	.GASKET .JOINT	1	
14	6E0-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	646-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	6E0-W0093-04	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
17	6E0-14198-A0	.GASKET .JOINT	1	
18	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
19	97980-04116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
20	6A6-14198-01	.GASKET .JOINT	1	
21	6E7-14385-01	.FLOAT .FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	6F5-14392-00	.VALVE, NEEDLE .POINTEAU	1	
24	6E0-14227-00	.GASKET .JOINT	1	

D3

FIG. 11 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
26	6E0-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
27	6E0-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
28	6E0-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
29	93101-10M14	.OIL SEAL .JOINT SPY	2	
30	90430-08020	.GASKET .JOINT	3	
31	6E0-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
32	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
33	93101-13M12	.OIL SEAL .JOINT SPY	2	
34	93210-48214	.O-RING .JOINT TORIQUE	1	
35	6E0-W0078-A3	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
36	6E0-44311-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	
37	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
38	6E0-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	
39	6E0-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
40	6E0-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
41	6E0-44352-00	.IMPELLER .TURBINE	1	
42	97095-06045	.BOLT .BOULON	4	
43	93604-18080	.PIN, DOWEL .CLAVETTE	2	
44	6E0-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
45	6E0-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	CHROMATE
46	6E0-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	CHROMATE





E8D(677)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

E8D'97(677)

5. Applicable Serial No. and Color Code

Engine Serial No.	E8D L : 413342 ~
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- Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.	"M" Manual start model
"UN" Use as many as needed.	"E" Electric start model
"AP" Alternate Parts	"PTT" Power Trim & Tilt model
"LM" Local Made (Parts need to be ordered locally)	"H/T" Hydro Tilt model
"O/S" Over Size	"M/T" Manual Tilt model
	"T.H/D" Tiller Handle model

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

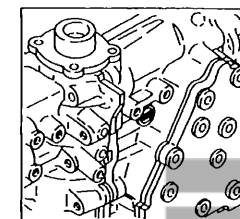
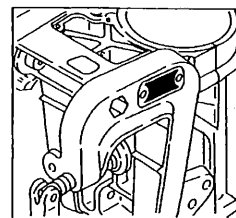
CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

- Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

- Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

E8D'97(677)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

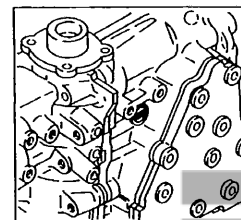
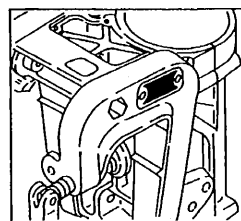
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	E8D L : 413342 ~
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Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2
FIG. 4	CARBURETOR	B3, B4
FIG. 5	STARTER	B5, B6
FIG. 6	FUEL	B7
FIG. 7	COWLING	C1
FIG. 8	BRACKET 1	C2~C4
FIG. 9	CONTROL	C5~C7
FIG. 10	UPPER CASING	D1
FIG. 11	LOWER CASING. DRIVE 1	D2~D4
FIG. 12	LOWER CASING. DRIVE 2	D5
FIG. 13	GENERATOR	D6
FIG. 14	ELECTRICAL 1	D7
FIG. 15	REPAIR KIT 1	E1
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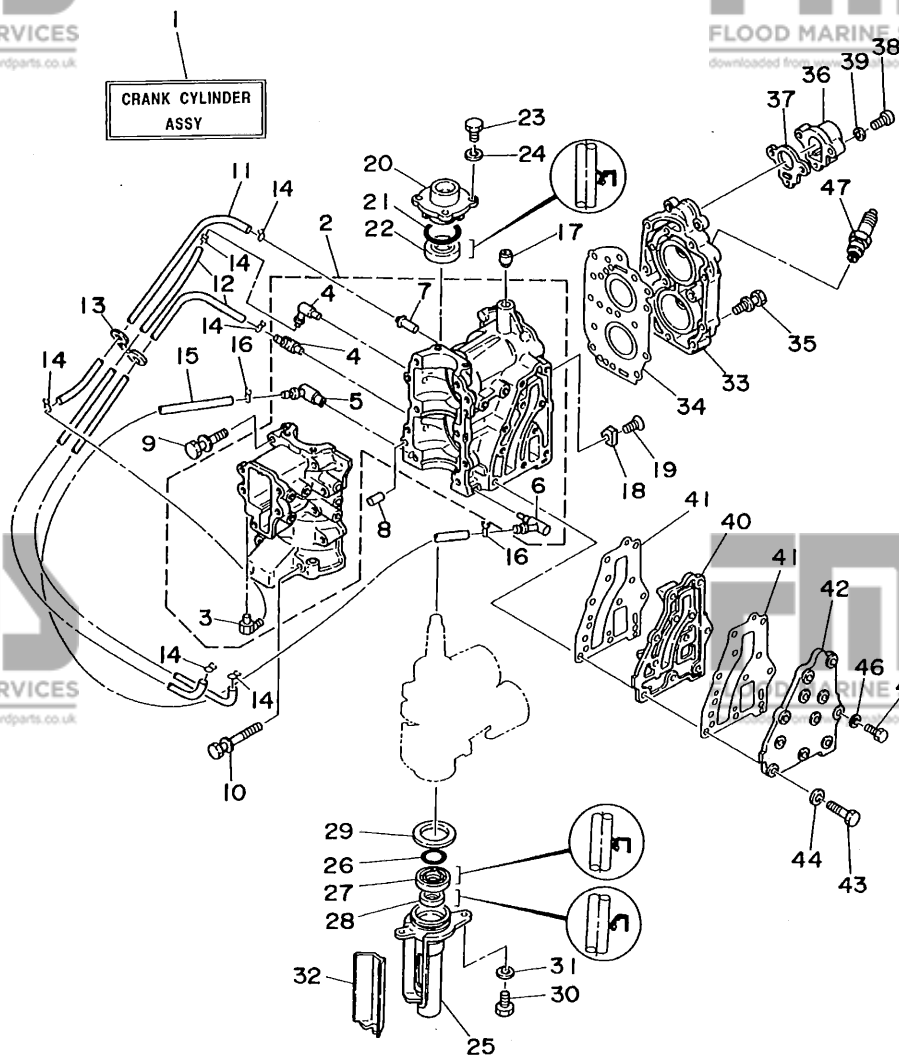


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE.	REMARKS REMARQUES
1	677-W0090-06-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 46, FIG. 2, REF.NO. 1 ~ 19)	1	
2	677-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
4	646-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
5	677-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
7	624-14485-00	.PIPE, JOINT .DURITE	1	
8	93605-08041	PIN, DOWEL AXE	2	
9	90119-06M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
10	90119-06M16	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
11	90445-07M02	HOSE DURITE	1	
12	90445-07M08	HOSE DURITE	2	
13	90464-07015	CLAMP BRIDE	1	
14	90467-06016	CLIP JONC	6	
15	90445-10M03	HOSE DURITE	1	
16	90467-09M09	CLIP JONC	2	
17	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	
18	664-11325-00	ANODE ANODE	1	
19	98280-06018	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
20	677-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
21	93210-42159	O-RING JOINT TORIQUE	1	
22	93102-20M25	OIL SEAL JOINT SPY	1	
23	97080-06018	BOLT BOULON	4	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
25	677-15396-01-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
26	93210-42M70	O-RING JOINT TORIQUE	1	
27	93101-20M29	OIL SEAL JOINT SPY	1	

A6

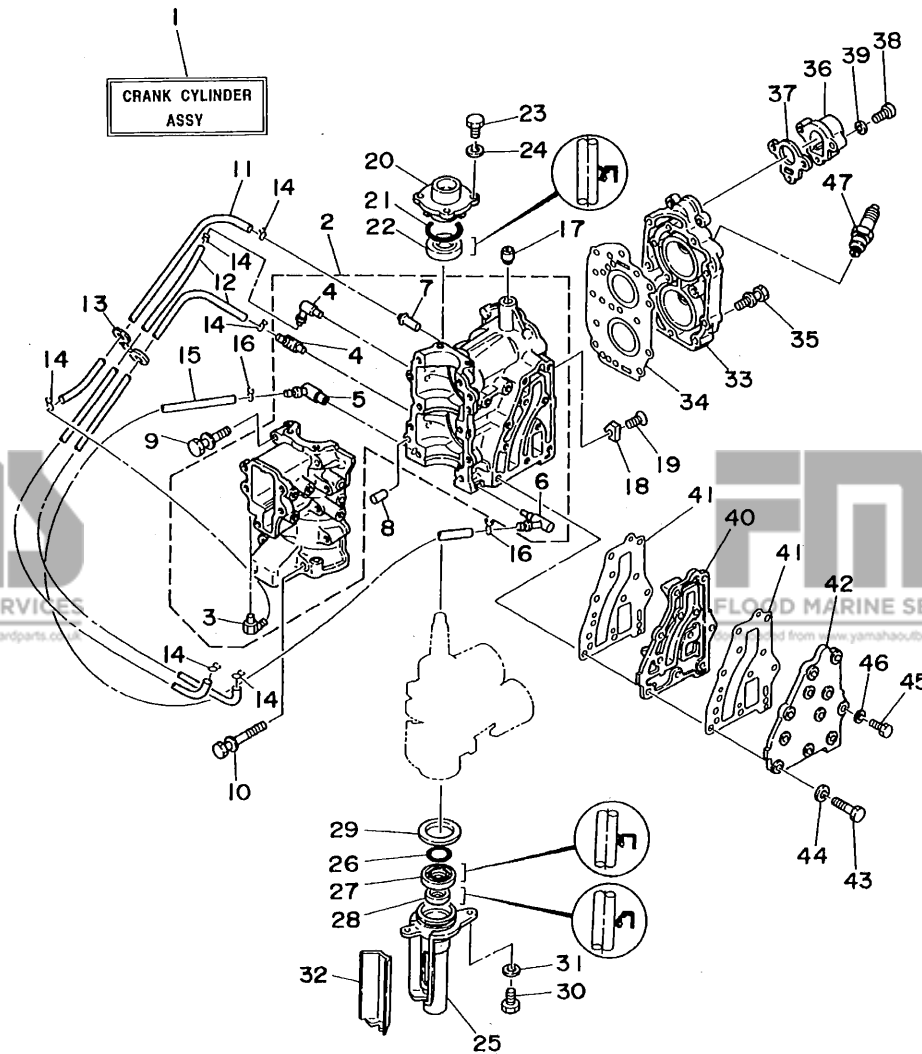


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	93101-14M01	OIL SEAL	1	
29	90201-41528	JOINT SPY	1	
30	97095-06016	WASHER, PLATE	2	
31	92990-06600	RONDELLE, PLATE	2	
32	677-15379-02	BOLT	1	
33	677-11111-00-94	BOULON	1	
34	677-11181-A1	WASHER, PLATE	1	
35	90119-06M14	RONDELLE, PLATE	13	
36	677-12413-00-9M	SEAL, CRANKCASE	1	
37	677-12414-A0	JOINT SPY DE CARTER DE MOTEUR	1	
38	97095-06025	HEAD, CYLINDER 1	3	
39	92990-06600	CULASSE	3	
40	677-41111-01-9M	GASKET, CYLINDER HEAD 1	1	
41	677-41112-A0	JOINT, DE CULASSE 1	2	
42	677-41113-01-9M	BOLT, WITH WASHER	1	
43	97095-06030	BOULON, AVEC RONDELLE	10	
44	92990-06600	COVER, THERMOSTAT	10	
45	97095-06016	COUVERCLE, THERMOSTAT	1	
46	92990-06600	GASKET, COVER	1	
47	94703-00217	JOINT, COUVERCLE	2	

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	677-11400-02	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	677-11412-02	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
3	677-11422-02	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
4	677-11432-02	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	
5	677-11442-02	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	
6	6E0-11651-01	.ROD, CONNECTING .BIELLE NUE	2	
7	93310-418U0	.BEARING, CYLINDRICAL .ROULEMENT	2	
8	6G1-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	
9	90209-18112	.WASHER .RONDELLE	4	
10	93306-204U0	.BEARING .ROULEMENT	3	
11	677-11515-01	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	
12	93440-47055	.CIRCLIP .CIRCLIP	1	
13	91690-30010	.PIN, SPRING .AGRAFFE	1	
14	677-11631-00-97	PISTON (STD) PISTON (STD)	2	
	677-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2 AP	
	677-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2 AP	
15	647-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2	
	647-11610-10	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	2 AP	
	647-11610-20	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2 AP	
16	6G1-11633-00	PIN, PISTON AXE, PISTON	2	
17	93602-14118	PIN, DOWEL GOUJON	56	
18	90201-12565	WASHER, PLATE RONDELLE, PLATE	4	
19	93450-13022	CIRCLIP CIRCLIP	4	

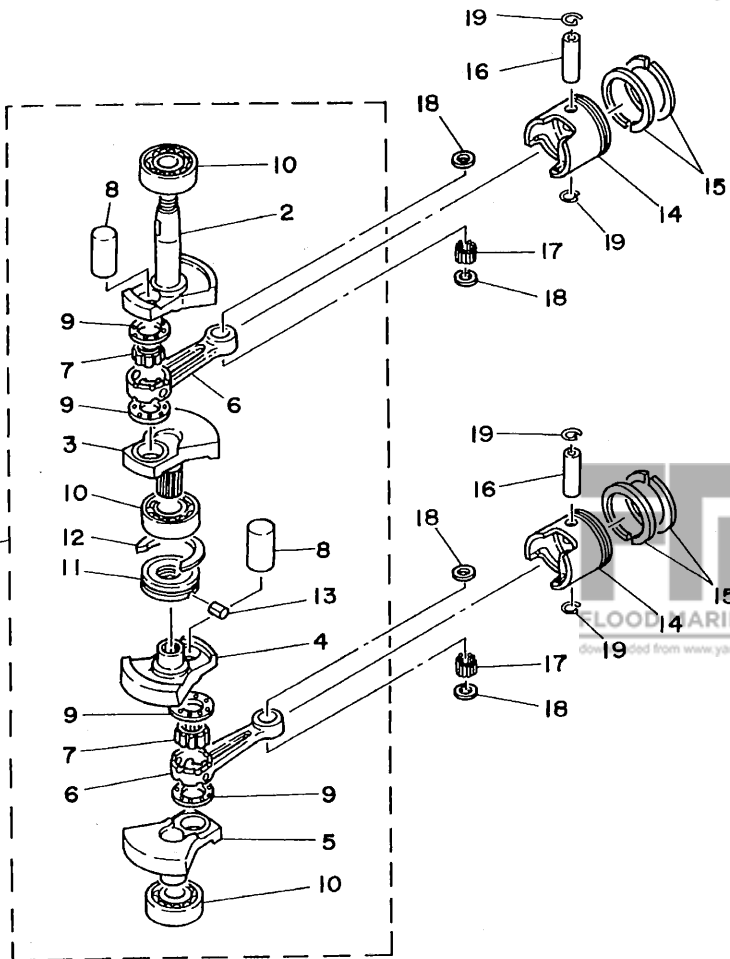
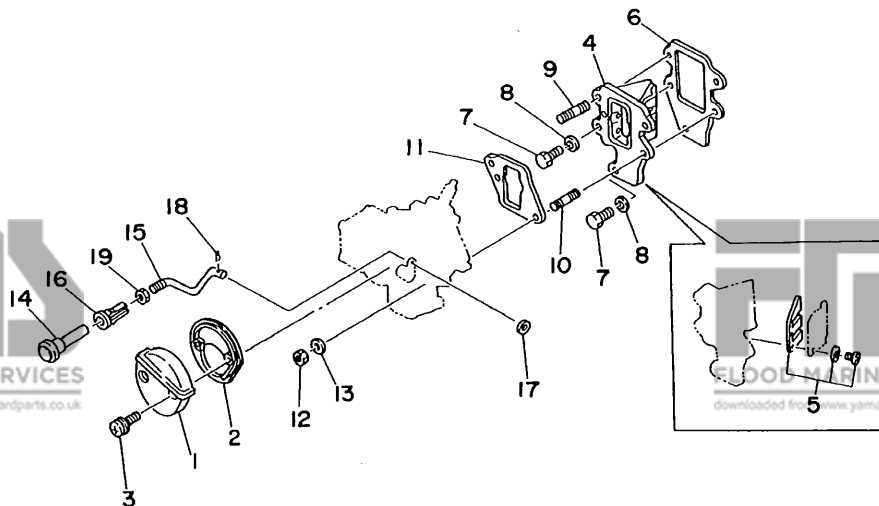


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	677-14431-00	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1	
2	677-14441-00	SILENCER, INTAKE 2 SILENCIEUX 2, ADMISSION	1	
3	97980-05220	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
4	677-13610-00	REED VALVE ASSY CLAPET COMPLET	1	
5	677-W0004-00	.REED SET .JEU DE CLAPETS	1	
6	677-13621-00	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
7	97313-06018	BOLT BOULON	3	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
9	95627-06325	BOLT, STUD GOUJON	1	
10	90116-06M04	BOLT, STUD GOUJON	1	
11	677-14198-A0	GASKET JOINT	1	
12	95380-06700	NUT ECROU	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	677-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
15	677-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
16	90480-14M02	GROMMET PASSE-FIL	1	
17	92990-04600	WASHER, PLATE RONDELLE, PLATE	1	
18	90468-10004	CLIP JONC	1	
19	95380-04700	NUT ECROU	1	



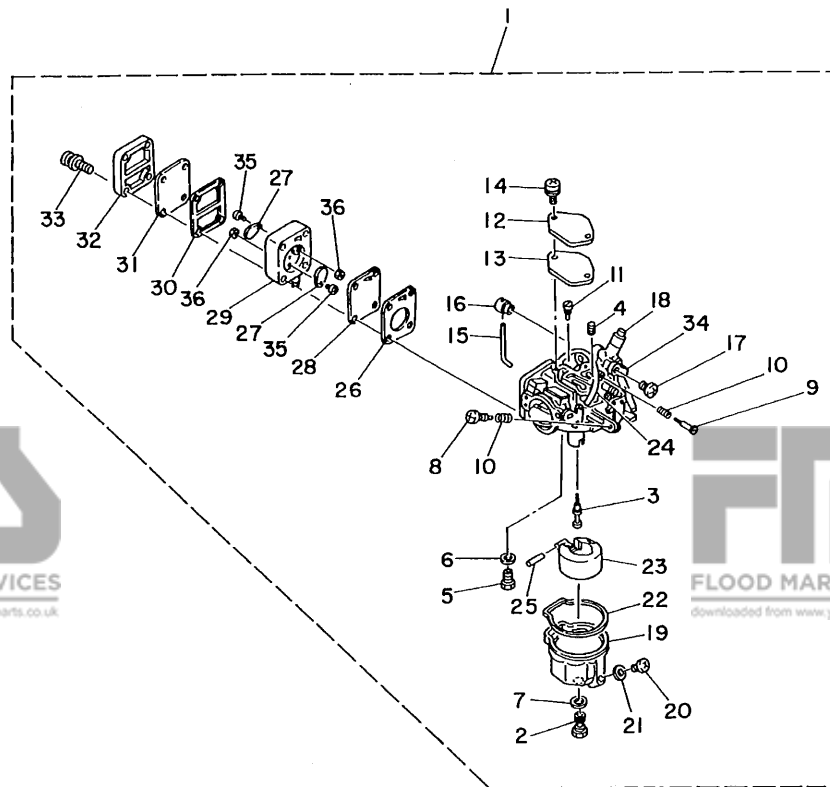


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	677-14301-08	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	
2	677-14343-40	.JET, MAIN (# 80)	1	
3	677-14341-00	.GICLEUR, PRINCIPAL (# 80)	1	
4	647-14342-23	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	
5	6E8-14390-12	.JET, PILOT (# 46)	1	
6	367-14195-00	.GICLEUR, RALENTI (# 46)	1	
7	1J2-14398-00	.NEEDLE VALVE ASSY .POINTEAU	1	
8	98580-04014	.GASKET .JOINT	1	
9	647-14323-00	.GASKET .JOINT	1	
10	646-14212-01	.SCREW, PAN HEAD .VIS	1	
11	647-14326-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
12	677-14157-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	2	
13	677-14227-01	.SCREW, GUIDE .GUIDE DE VIS	1	
14	98580-04010	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	
15	677-41241-00	.GASKET .JOINT	1	
16	677-41226-00	.SCREW, PAN HEAD .VIS	2	
17	677-14327-00	.ROD, LINK .BIELLETTE	1	
18	626-42658-00	.END, THROTTLE LEVER .RACCORD, LEVIER D'ACCELERATIO	1	
19	6E7-14381-00	.SCREW .VIS	1	
20	97890-04005	.BUSHING .COUSSINET	1	
21	655-14398-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
22	677-14384-01	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
23	6E7-14385-00	.GASKET .JOINT	1	
24	367-14396-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
25	647-14386-10	.FLOAT .FLOTTEUR	1	
26	677-24434-02	.PIPE .DURITE	1	
27	6A0-24421-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
28	677-24411-02	.GASKET, BODY .JOINT, CORPS	1	
		.VALVE, CHECK .SOUPAPE, RETENUE	2	
		.DIAPHRAGM .DIAPHRAGME	1	

B3

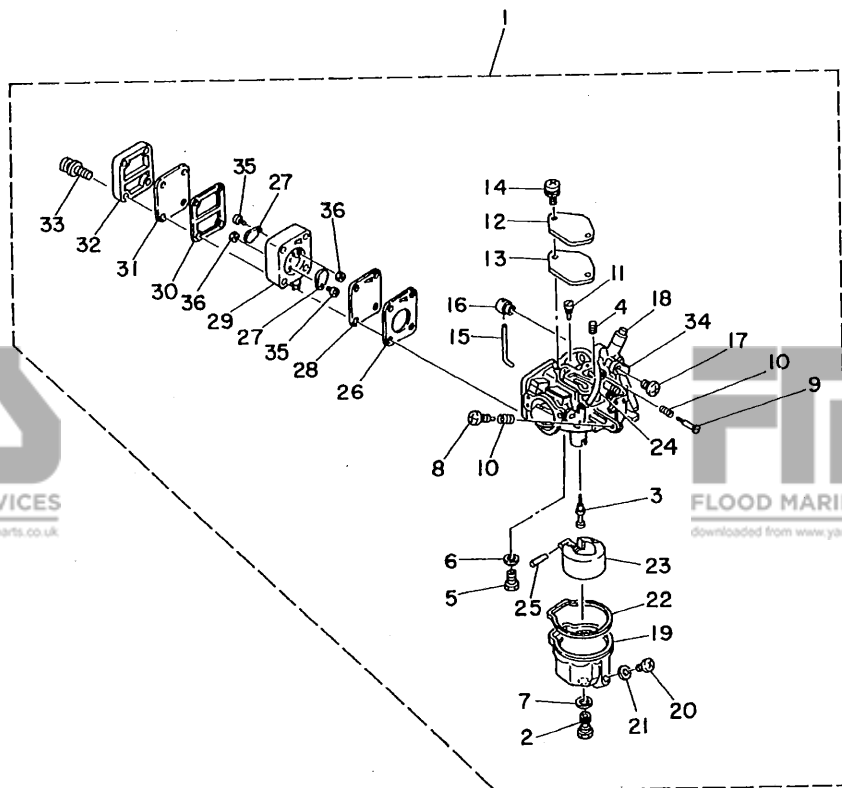
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E8D

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	677-24412-02	.BODY 1 .CORPS 1	1	
30	677-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	
31	677-24471-01	.DIAPHRAGM .DIAPHRAGME	4	
32	677-24413-01	.BODY 2 .CORPS 2	1	
33	677-24444-01	.SCREW .VIS	4	
34	677-41210-00	.ACCEL. ARM ASSY .LEVIER D'ACCELERATION	1	
35	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
36	95380-03600	.NUT .ECROU	2	



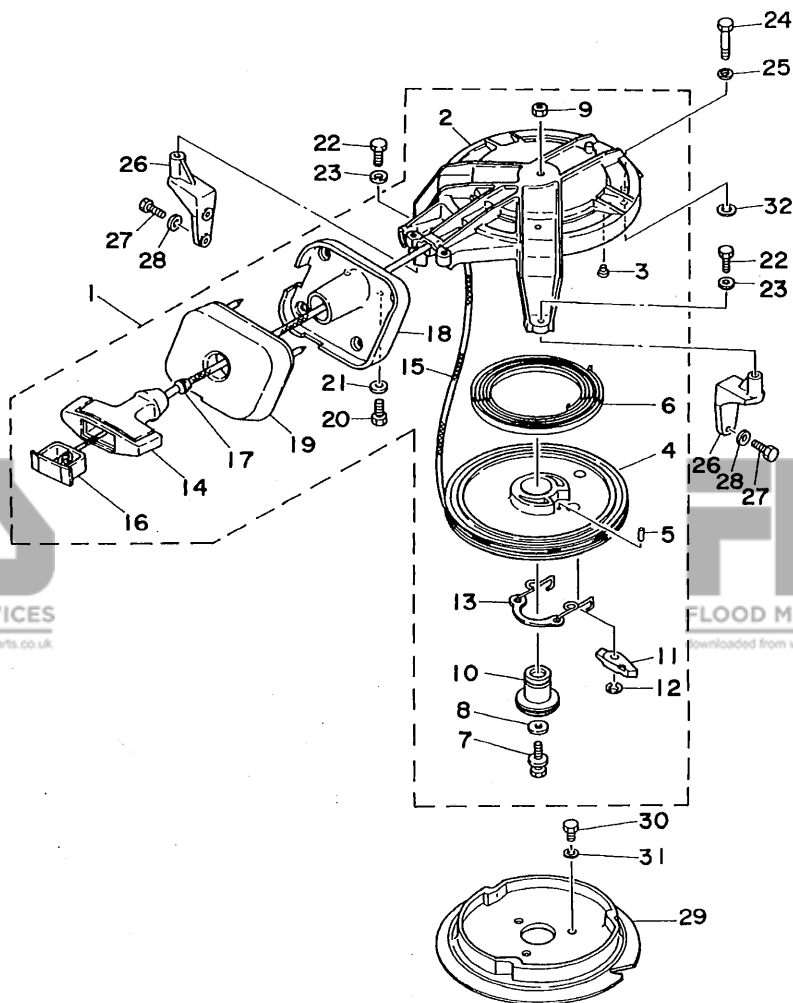


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6K3-15710-03-94	STARTER ASSY DEMARREUR COMPLET	1	
2	682-15711-71-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	648-15773-00	.STAY 3 .SUPPORT 3	1	
4	677-15714-00-94	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
5	91690-40020	.PIN, SPRING .AGRAFFE	1	
6	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
7	90119-06M34	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	1	
8	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
9	95380-06600	.NUT .ECROU	1	
10	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
11	677-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
12	93430-06M02	.CIRCLIP .CLIPS	1	
13	677-15705-02	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	*	.WIRE (L1650) .FIL (L1650)	1	
16	6F5-15779-02	.COVER .COUVERCLE	1	
17	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
18	677-15758-01-94	.GUIDE, ROPE .GUIDE DE CABLE	1	
19	677-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
20	97095-06016	.BOLT .BOULON	2	
21	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
22	97095-06020	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	97095-06035	BOLT BOULON	1	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

*CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.65M.

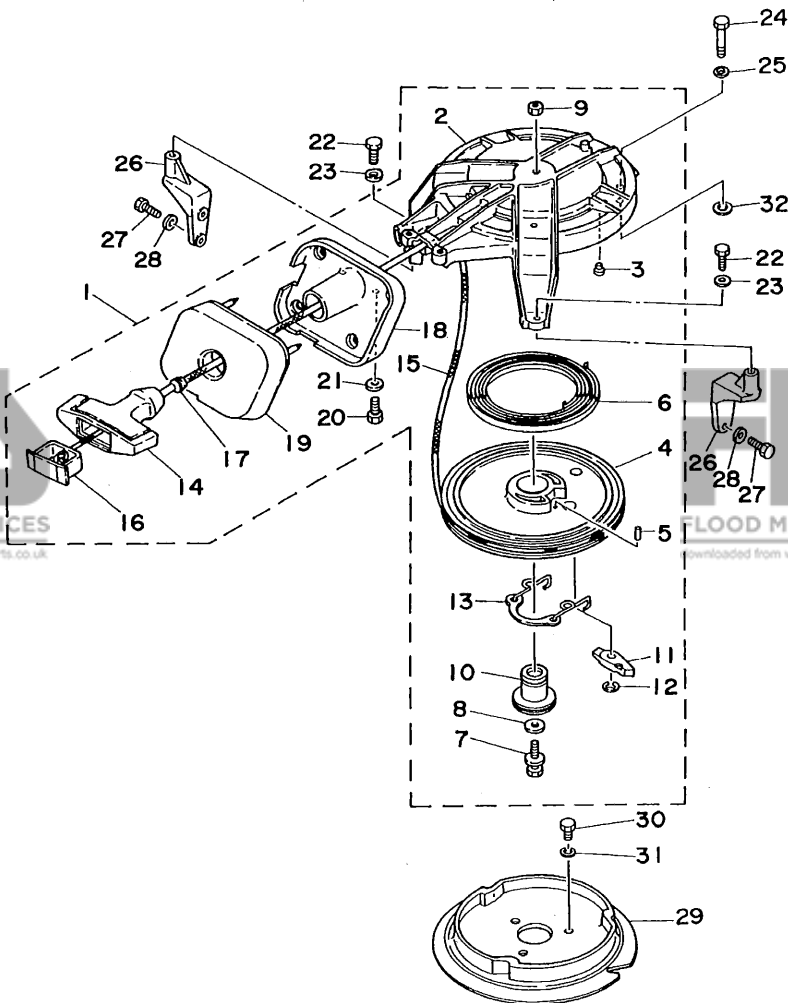
*A PRELEVER SUB BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.65M.

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FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6K3-15771-00-94	STAY 1	2	
27	97080-06018	SUPPORT 1	4	
28	92990-06600	BOLT BOULON	4	
29	6E7-15723-00-94	WASHER, PLATE RONDELLE, PLATE	1	
30	97095-06012	PULLEY, STARTER POULIE DE DEMARREUR	3	
31	92990-06600	BOLT BOULON	3	
32	90201-10120	WASHER, PLATE RONDELLE, PLATE	1	



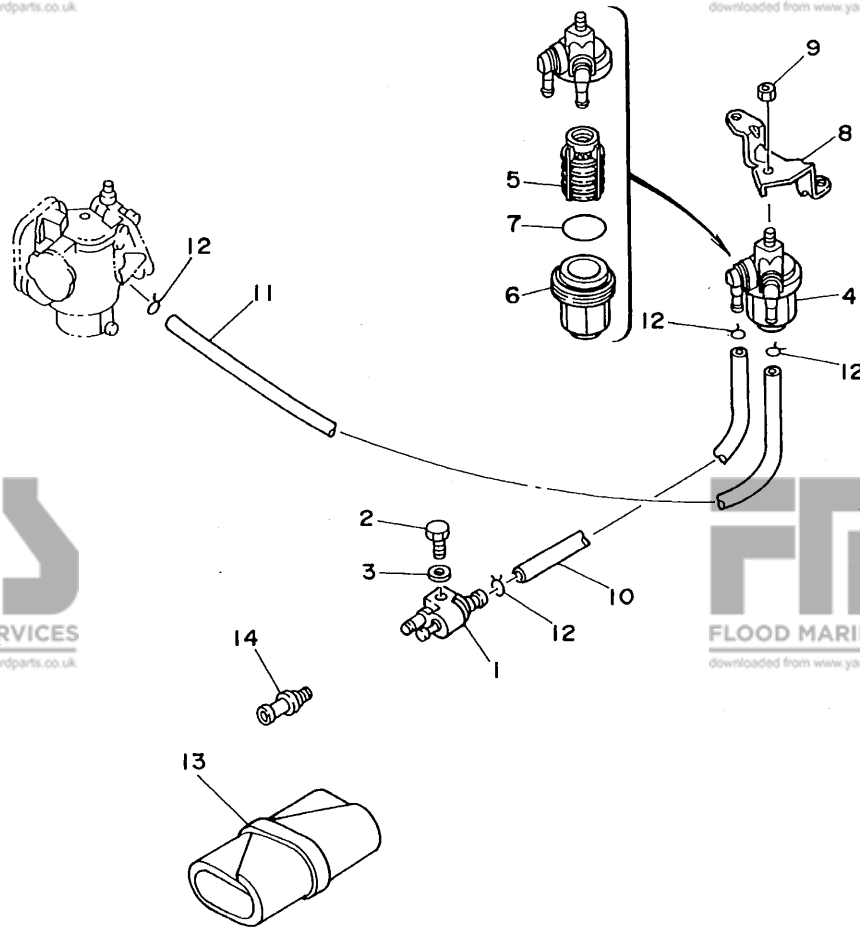


FIG. 6 FUEL

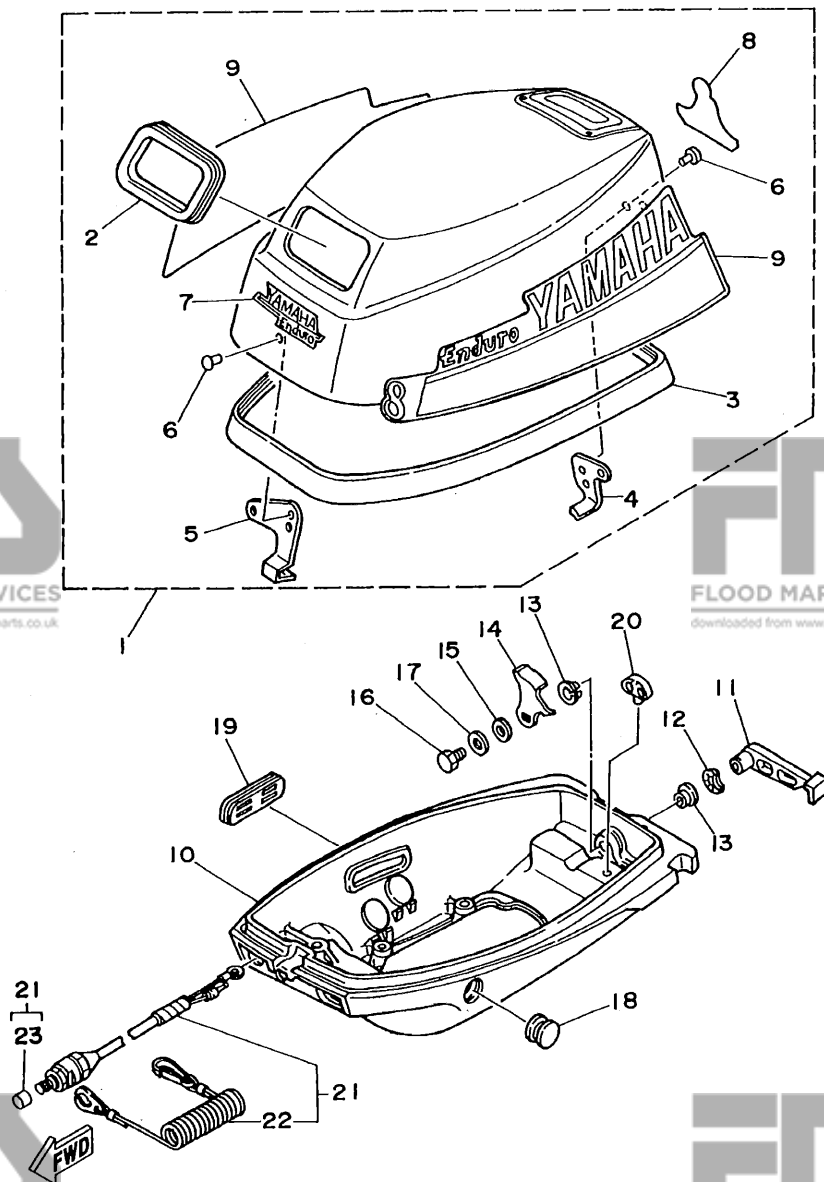
CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMENT. A ESSENCE	1	
2	97095-06020	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	61N-24560-00	FILTER ASSY ENS FILTRE	1	
5	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
6	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
7	93210-32738	.O-RING .JOINT TORIQUE	1	
8	6K3-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	
9	95380-08600	NUT ECROU	1	
10	90445-09083	HOSE DURITE	1	
11	90445-09163	HOSE DURITE	1	
12	90467-08004	CLIP JONC	4	
13	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
14	626-28193-01-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:15
	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5



FIG. 7 COWLING

CAPOT



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	677-42610-H0-4D	TOP COWLING ASSY	1	
2	677-15761-01	CAPOT (ENS.)	1	
3	661-42615-00	.SEAL, RUBBER 1	1	
4	677-42647-00	.JOINT CAOUTCHOUC 1	1	
5	677-42651-02	.SEAL	1	
6	90266-04M04	.JOINT	1	
7	677-42677-H0	.HOLDER, CLAMP BAND	1	
8	677-42678-H0	.SUPPORT, SANDOW DE SERRAGE	1	
9	677-W0070-H0	.HOOK	1	
10	677-42711-03-4D	.CROCHET	1	
11	677-42815-00-4D	.RIVET	4	
12	90206-12052	.RIVET	1	
13	90386-12069	.GRAPHIC, FRONT	1	
14	689-42816-00	.ADHESIF, AVANT	1	
15	90201-06M02	.GRAPHIC, REAR	1	
16	97095-06012	.ADHESIF, ARRIERE	1	
17	92990-06600	.GRAPHIC SET	1	
18	677-42724-00	.JEU DIEMBLEMES	1	
19	677-42725-00	COWLING, BOTTOM	1	
20	606-42591-00	CUVETTE	1	
21	677-82575-20	LEVER, CLAMP	1	
22	682-82556-00	LEVIER, PRESSE	1	
23	689-8257Y-00	WASHER, WAVE	1	
		RONDELLE, ONDULEE	2	
		BUSH	1	
		DOUILLE	1	
		LEVER, CLAMP	1	
		LEVIER, PRESSE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		GROMMET	1	
		PASSE-FIL	1	
		GROMMET	1	
		PASSE-FIL	1	
		HOLDER, SHEAR PIN	1	
		RATELIER A GOUPILLES	1	
		ENGINE STOP SWITCH ASSY	1	
		COUPE CIRCUIT CPLT	1	
		.STOPPER	1	
		.PLAQUETTE	1	
		.CAP	1	
		.CHAPEAU	1	

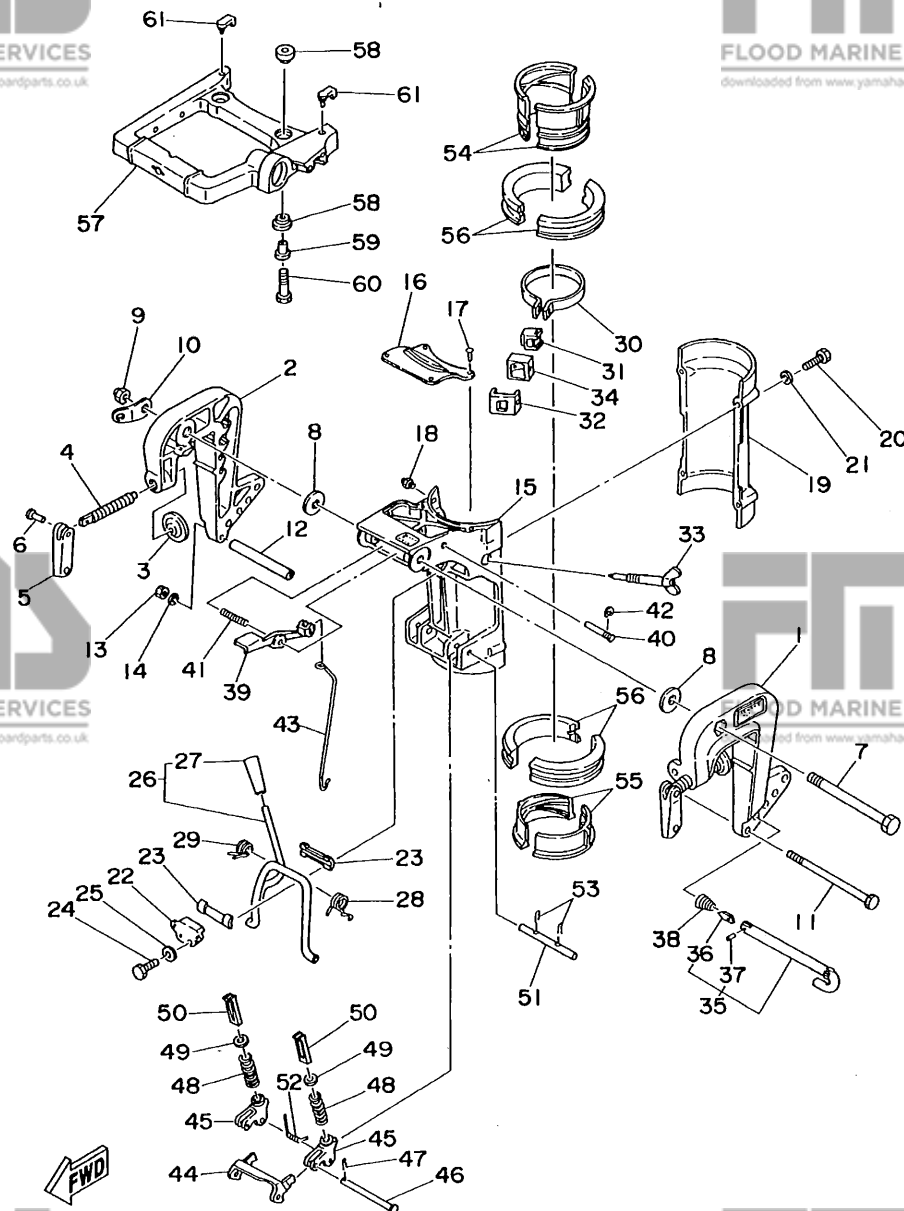


FIG. 8 BRACKET 1

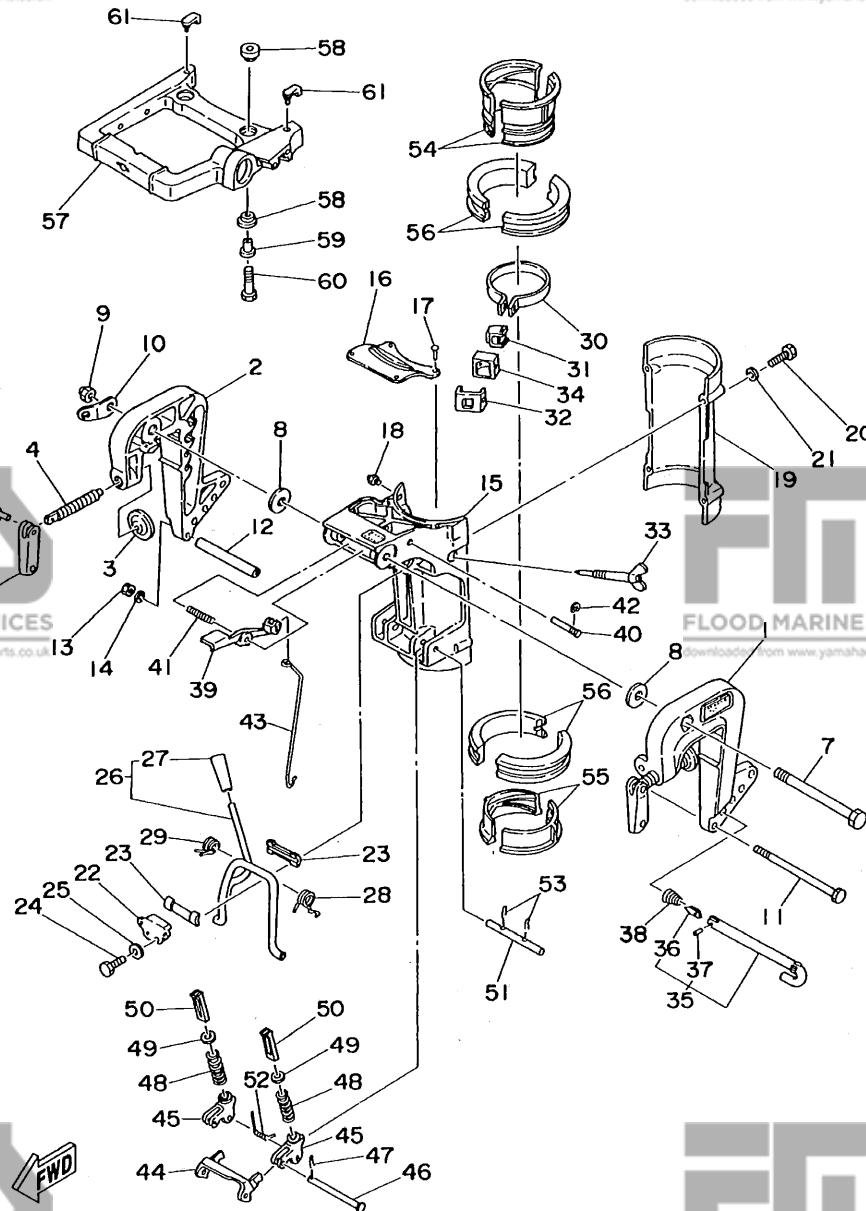
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	620-43111-02-4D	BRACKET, CLAMP PRESSE	1	
2	620-43112-01-4D	BRACKET, CLAMP PRESSE	1	
3	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
4	677-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
5	663-43118-01-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04007	PIN GOUPILLE	2	
7	90101-10M00	BOLT BOULON	1	
8	90201-10M66	WASHER, PLATE RONDELLE, PLATE	2	
9	90185-10051	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	
10	6E7-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
11	90101-06336	BOLT BOULON	1	
12	90387-06M11	COLLAR COLLERETTE	1	
13	95380-06600	NUT ECRU	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	677-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
16	655-43318-00-4D	COVER CAPUCHON	1	
17	90269-02M08	RIVET RIVET	4	
18	93700-06M03	NIPPLE, GREASE PION	1	
19	647-43312-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
20	97095-06040	BOLT BOULON	4	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
22	654-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
23	620-43189-00	BUSHING COUSSINET	2	
24	97095-06025	BOLT BOULON	2	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
26	647-43180-09	TILT STOP LEVER ASSY LEVIER, VERROUILLAGE RELEVAGE	1	
27	620-43632-00	.KNOB, TILT .POIGNEE, LEVIER DE RELEVAGE	1	
28	90508-16021	SPRING, TORSION RESSORT, TORSION	1	

C2

FIG. 8 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-16020	SPRING, TORSION	1	
30	655-42525-00	RESSORT, TORSION	1	
31	655-42526-00	PLATE, FRICTION	1	
32	655-42527-00	PLAQUE, FRICTION	1	
33	655-42529-00	PLATE, FRICTION	1	
34	655-42532-00	PLAQUE, FRICTION	1	
35	655-42532-00	SCREW, FRICTION PIECE	1	
36	655-42532-00	VIS, PIECE DE FRICTION	1	
37	655-42532-00	COVER	1	
38	655-42532-00	COUVERCLE	1	
39	655-42532-00	TILT ROD ASSY	1	
40	655-42532-00	BROCHE D'INCLINAISON (ENS.)	1	
41	655-42532-00	.PLATE, TILT LOCK	1	
42	655-42532-00	.TAQUET, BROCHE INCLINAISON	1	
43	655-42532-00	.PIN, SPRING	1	
44	655-42532-00	.AGRAFFE	1	
45	655-42532-00	SPRING, CONICAL	1	
46	655-42532-00	RESSORT, CONIQUE	1	
47	655-42532-00	TILT LEVER ASSY	1	
48	655-42532-00	LEVIER D'INCLINAISON	1	
49	655-42532-00	PIN	1	
50	655-42532-00	GOUPILLE	1	
51	655-42532-00	SPRING, COMPRESSION	1	
52	655-42532-00	RESSORT, COMPRESSION	1	
53	655-42532-00	CIRCLIP	1	
54	655-42532-00	CIRCLIP	1	
55	655-42532-00	ROD, TILT LOCK	1	
56	655-42532-00	TIGE	1	
57	655-42532-00	PLATE, TILT LOCK	1	
58	655-42532-00	ETRIER, VERROUILLAGE MARCHE AR	1	
59	655-42532-00	PLATE, TILT LOCK	2	
60	655-42532-00	ETRIER, VERROUILLAGE MARCHE AR	1	
61	655-42532-00	PIN, CLEVIS	1	
62	655-42532-00	BOULON, A GOUPILLE	1	
63	655-42532-00	CLIP	1	
64	655-42532-00	JONC	1	
65	655-42532-00	SPRING, COMPRESSION	2	
66	655-42532-00	RESSORT, COMPRESSION	2	
67	655-42532-00	STOPPER	2	
68	655-42532-00	PLAQUETTE	2	
69	655-42532-00	ARM, TILT LOCK	2	
70	655-42532-00	GUIDE	2	
71	655-42532-00	SHAFT, REVERSE LOCK	1	
72	655-42532-00	AXE, VERROUILLAGE MARCHE AR	1	
73	655-42532-00	SPRING, TORSION	1	
74	655-42532-00	RESSORT, TORSION	1	
75	655-42532-00	CLIP	2	
76	655-42532-00	JONC	2	
77	655-42532-00	BUSHING, PIVOT SHAFT	2	
78	655-42532-00	COUSSINET	2	
79	655-42532-00	BUSHING, PIVOT SHAFT	2	
80	655-42532-00	COUSSINET	2	
81	655-42532-00	BUSHING, PIVOT SHAFT	4	
82	655-42532-00	COUSSINET	4	

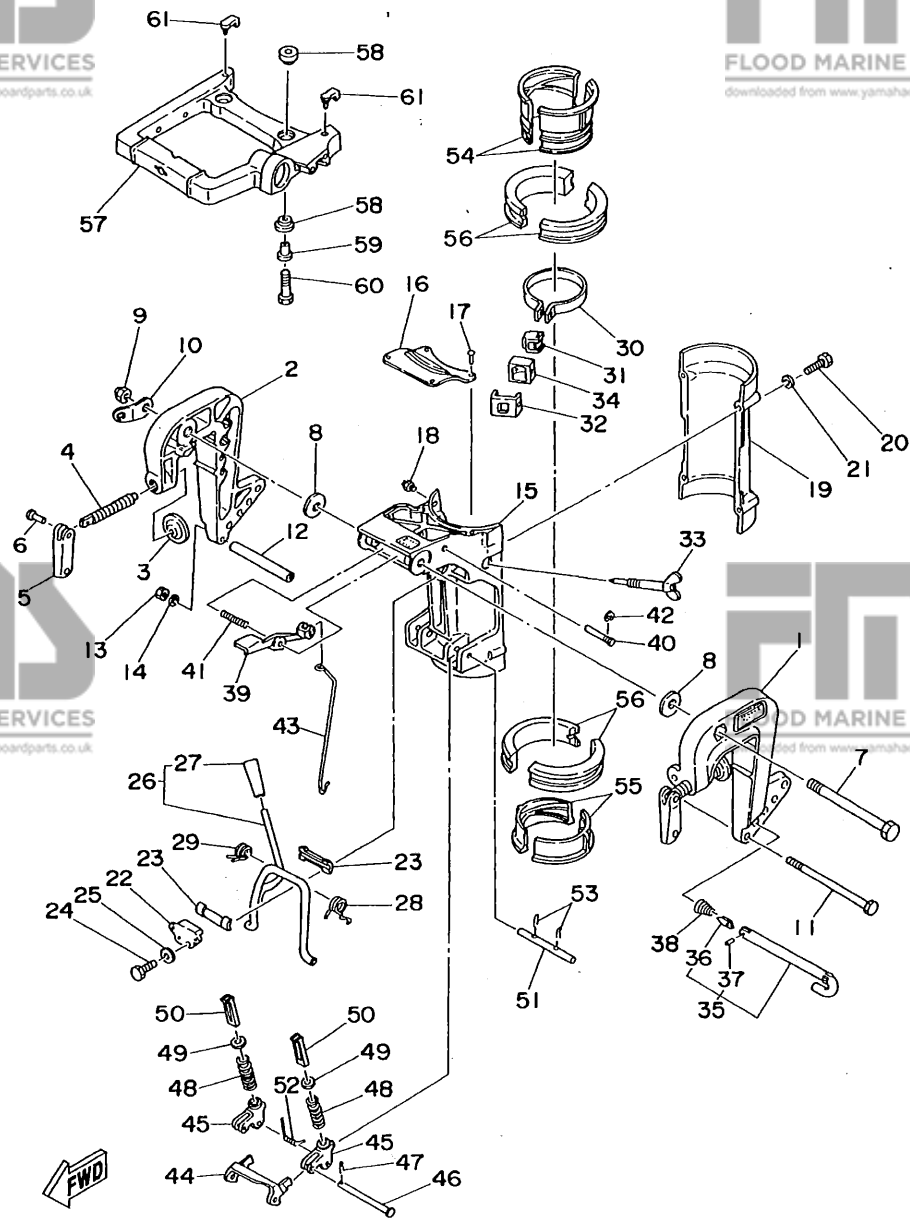


FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	655-42511-00-4D	BRACKET, STEERING CADRE, DIRECTION	1	
58	647-42541-00	DAMPER AMORTISSEUR	4	
59	655-42542-00	PIPE TUYAU	2	
60	97095-08035	BOLT BOULON	2	
61	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	2	

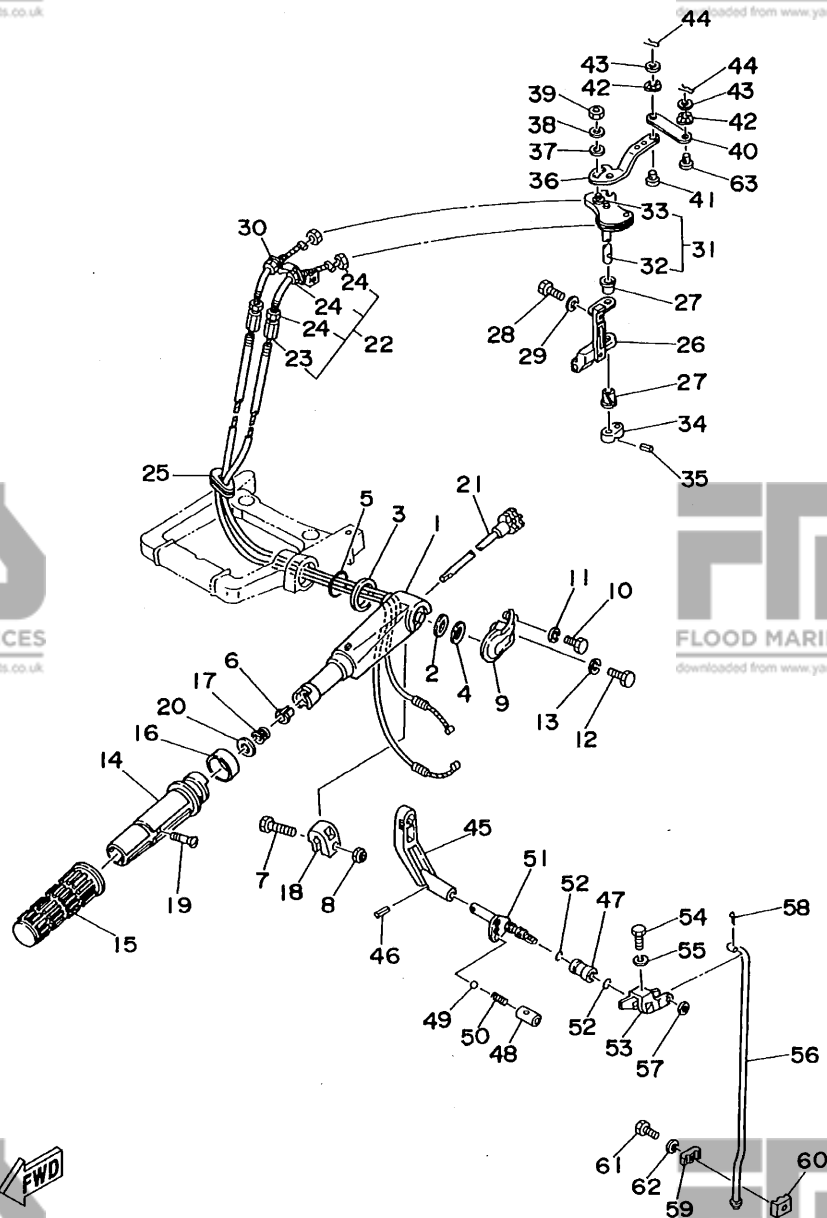


FIG. 9 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	647-42111-02-4D	HANDLE, STEERING POIGNEE	1	
2	90560-12075	SPACER ENTRETOISE	1	
3	90560-30085	SPACER ENTRETOISE	1	
4	647-42157-00-05	SPACER (0.5MM) ENTRETOISE (0.5MM)	1	UR
	647-42157-00-06	SPACER (0.6MM) ENTRETOISE (0.6MM)	1	UR
	647-42157-00-08	SPACER (0.8MM) ENTRETOISE (0.8MM)	1	UR
5	93210-25070	O-RING JOINT TORIQUE	1	
6	90386-08032	BUSH DOUILLE	1	
7	97095-06020	BOLT BOULON	1	
8	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
9	677-42112-00-4D	HANDLE, STEERING POIGNEE	1	
10	97095-06020	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	97095-06040	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	647-42119-02	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
15	647-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
16	677-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
19	90149-05M13	SCREW VIS	1	
20	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
21	655-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
22	677-26301-02	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
23	90179-06045	NUT ECROU	1	
24	90170-06011	NUT ECROU	3	
25	90480-16M03	GROMMET PASSE-FIL	1	
26	677-41661-00-94	BRACKET SUPPORT	1	

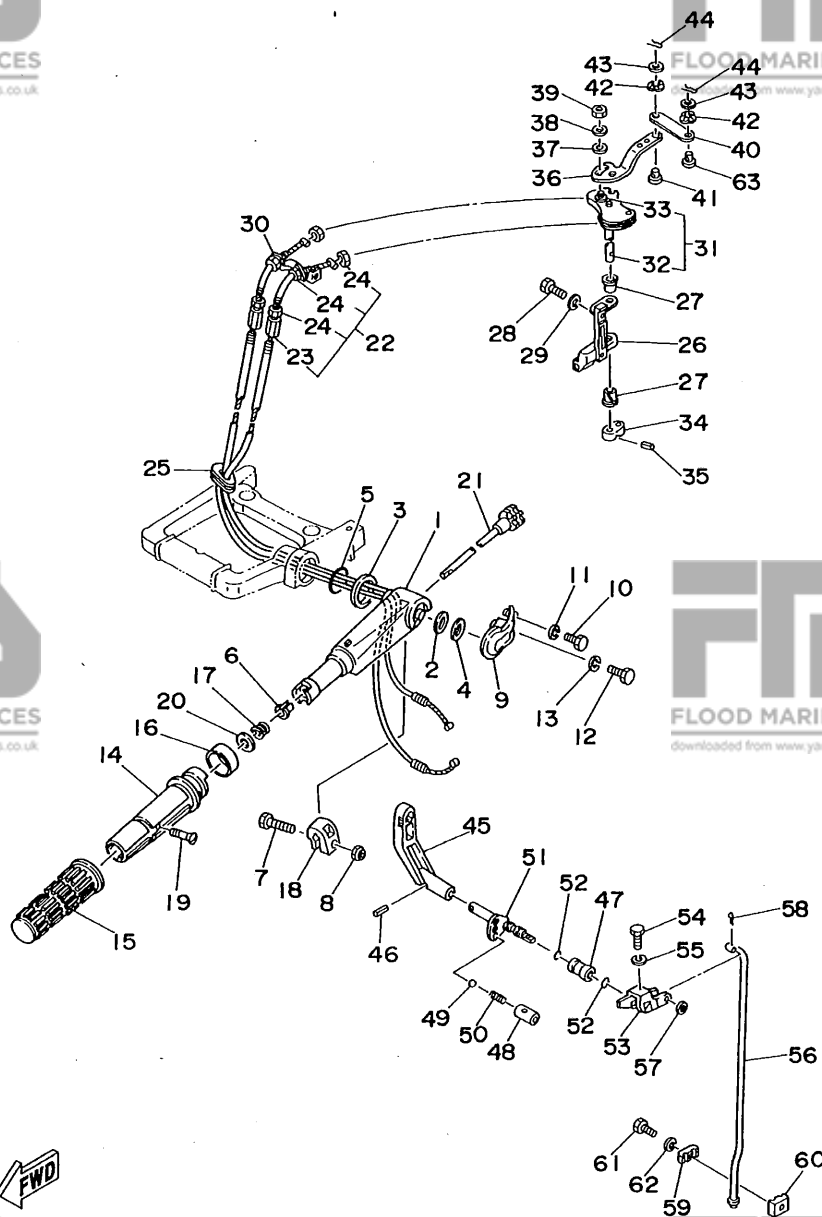


FIG. 9 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	90386-08032	BUSH DOUILLE	2	
28	97095-06035	BOLT BOULON	2	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	655-14497-01	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
31	655-41638-01	PULLEY POULIE	1	
32	655-41635-00	.SHAFT, LINK CONNECTING .AXE, RACCORD	1	
33	650-41641-00	.BOSS, LEVER .BOSSAGE, LEVIER	1	
34	655-48541-00-4D	STAY SUPPORT	1	
35	91690-30216	PIN, SPRING AGRAFFE	1	
36	677-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
38	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
39	95380-06600	NUT ECROU	1	
40	677-41632-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
41	647-41652-00	SET PIN AXE DE BLOCAGE	1	
42	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	2	
43	92990-05200	WASHER, PLAIN RONDELLE, PLATE	2	
44	90468-10005	CLIP JONC	2	
45	655-44111-02-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
46	91690-40016	PIN, SPRING AGRAFFE	1	
47	655-44122-03	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
48	655-42715-00	BUSHING COUSSINET	1	
49	93505-16024	BALL BILLE ROULEMENT	1	
50	90501-12274	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
51	655-44119-01	SHAFT, CHANGE ARBRE, SELECTION	1	
52	93210-09350	O-RING JOINT TORIQUE	2	
53	655-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
54	97095-05020	BOLT BOULON	1	

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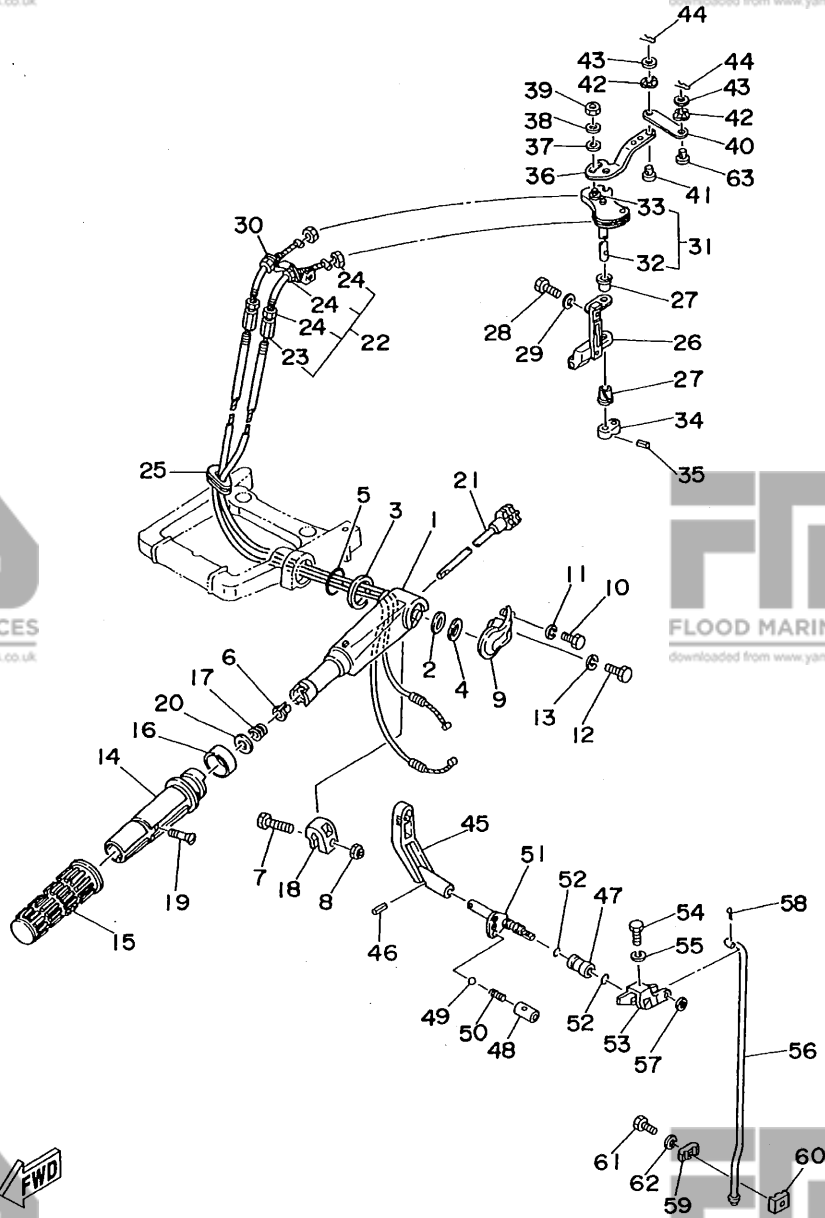


FIG. 9 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
55	92990-05100	WASHER, SPRING	1	
56	655-44143-01	RONDELLE, GROWER	1	
57	92990-06200	ROD, SHIFT	1	
58	91490-16010	TIGE D'EMBRAYAGE	1	
59	91490-16010	WASHER, PLAIN	1	
60	616-44145-01	RONDELLE, PLATE	1	
61	97095-06020	PIN, COTTER	1	
62	92990-06600	GOUPILLE	1	
63	90240-05004	CONNECTOR, SHIFT ROD	1	
		CONNECTEUR, TIGE D'INVERSION	1	
		CONNECTEUR, TIGE D'INVERSION	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		PIN, CLEVIS	1	
		BOULON, A GOUPILLE	1	

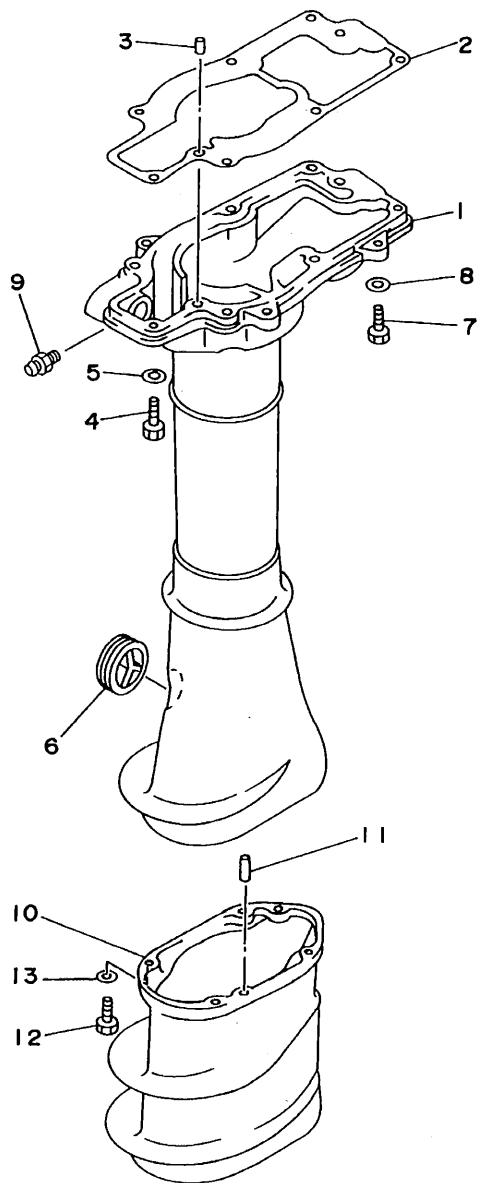


FIG. 10 UPPER CASING

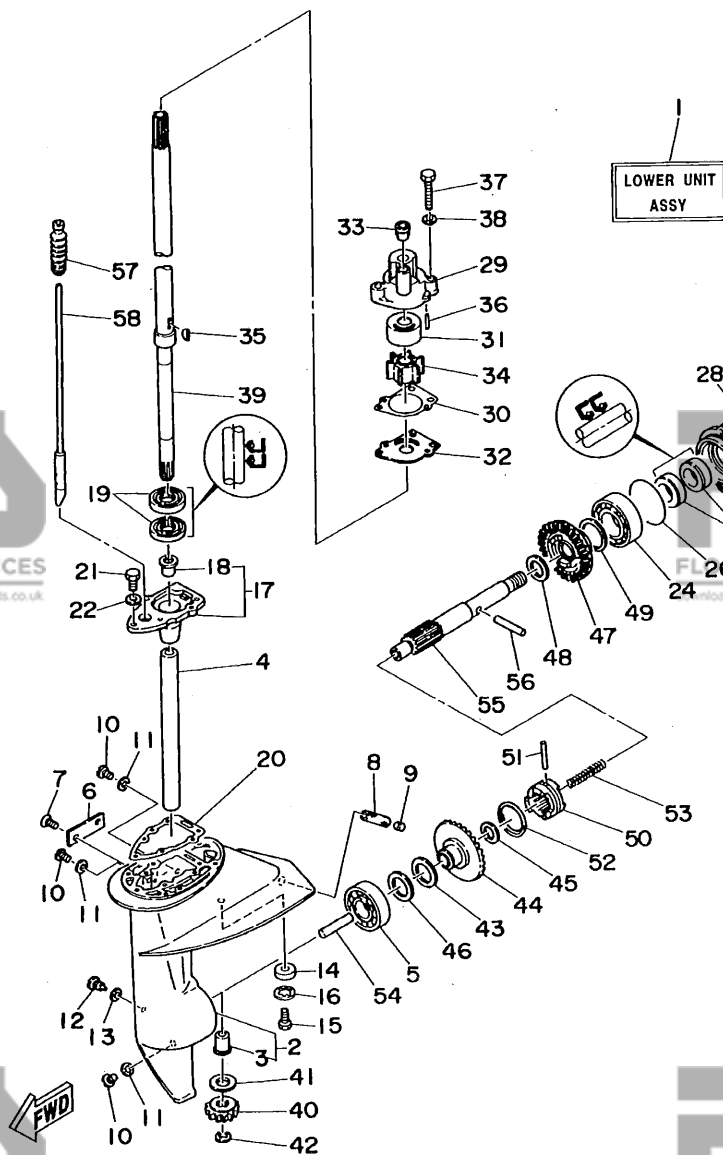
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	677-45111-01-4D	CASING, UPPER FOURREAU	1	
2	677-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
3	93605-08041	PIN, DOWEL AXE	2	
4	97095-06025	BOLT BOULON	7	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
6	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
7	97095-06020	BOLT BOULON	4	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
9	93700-06M03	NIPPLE, GREASE PION	1	
10	647-45211-10-4D	EXTENSION EXTENSION	1	
11	93604-08062	PIN, DOWEL AXE	2	
12	97095-06020	BOLT BOULON	4	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	



FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	677-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 55, 57, 58)	1	
2	655-45310-02-4D	LOWER CASING ASSY BOITIER D'HELICE (ENS.)	1	
3	647-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
4	90387-14108	COLLAR COLLERETTE	1	
5	93306-00426	BEARING ROULEMENT	1	
6	655-45214-02-4D	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
7	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
8	626-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	90334-10008	PLUG, STRAIGHT PLOT, DROIT	1	
10	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
11	90430-08020	GASKET JOINT	3	
12	90149-06003	SCREW VIS	1	
13	90430-06M03	GASKET JOINT	1	
14	677-45251-00	ANODE ANODE	1	
15	95895-06012	BOLT, FLANGE BOULON	1	
16	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
17	647-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
18	647-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
19	93101-18050	OIL SEAL JOINT SPY	2	
20	677-45315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
21	97095-06020	BOLT BOULON	2	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
23	655-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
24	93306-00519	BEARING ROULEMENT	1	
25	93101-15074	OIL SEAL JOINT SPY	2	
26	93210-58677	O-RING JOINT TORIQUE	1	
27	97095-06020	BOLT BOULON	2	

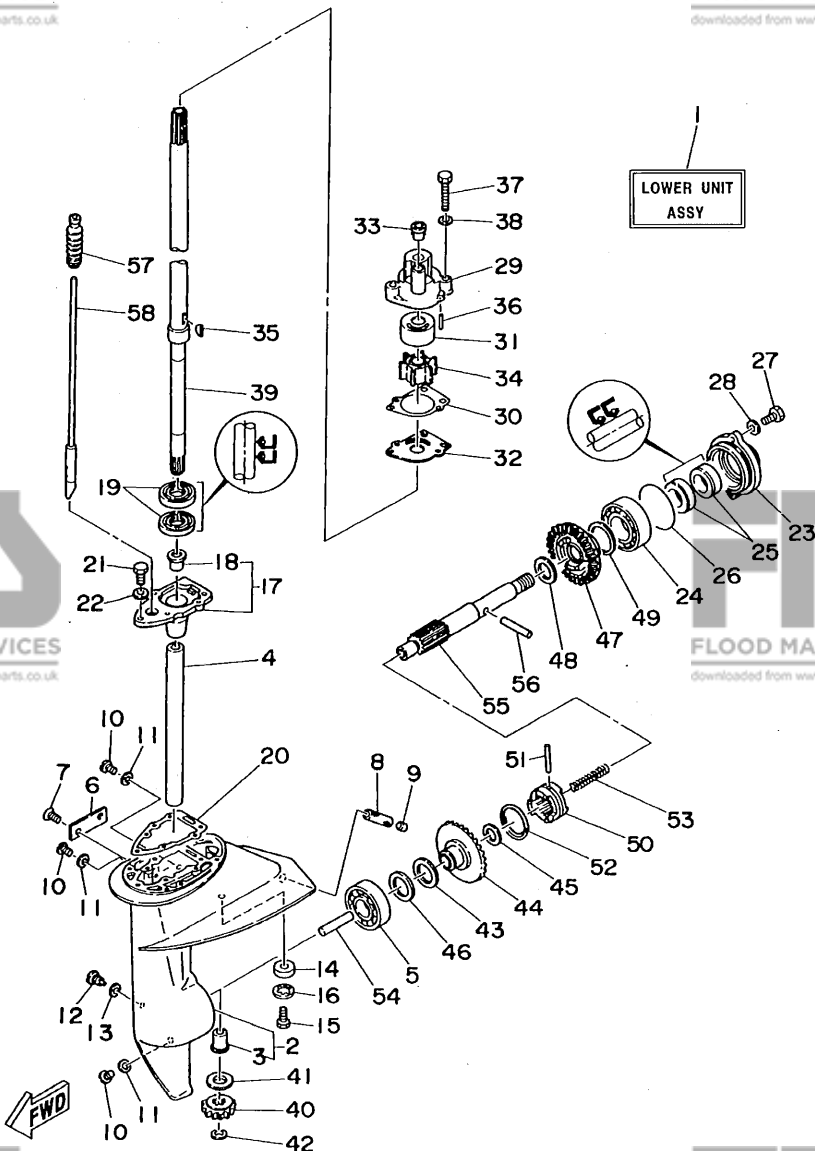


FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

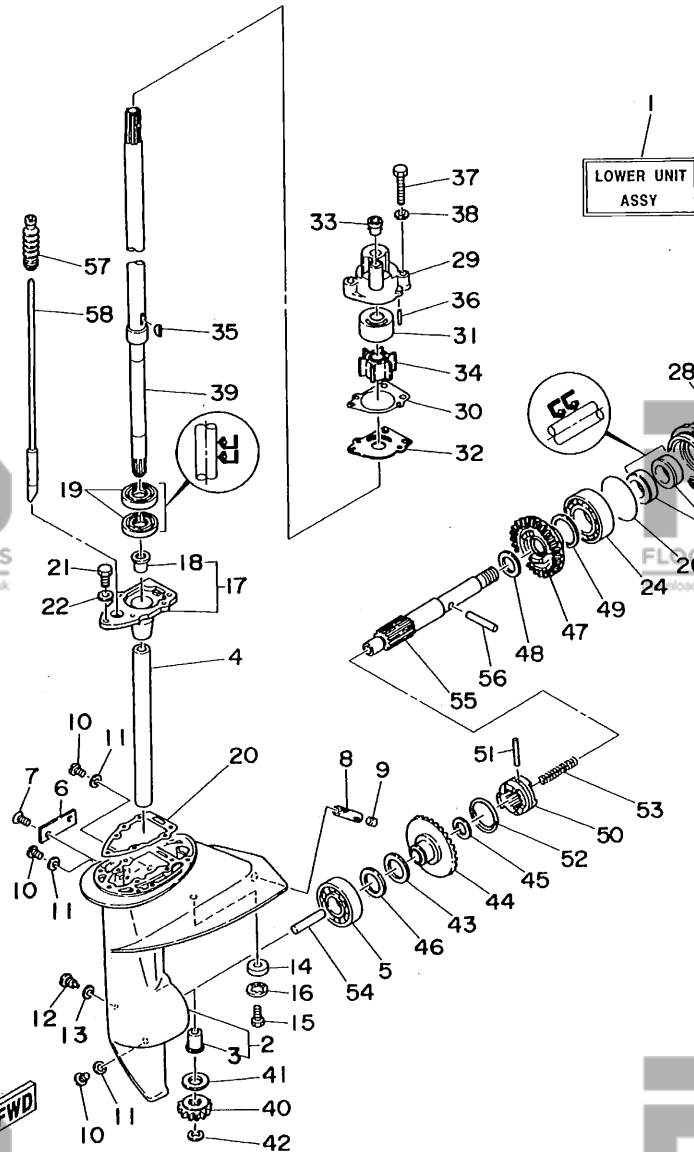
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
29	655-44311-03	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
30	655-44315-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
31	650-44322-01	INSERT, CARTRIDGE CUVETTE	1	UR
	655-44322-41	INSERT, CARTRIDGE CUVETTE	1	UR CHROMATE
32	655-44323-01	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	UR
	655-44323-41	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	UR CHROMATE
33	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
34	662-44352-01	IMPELLER TURBINE	1	
35	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
36	93604-18080	PIN, DOWEL CLAVETTE	2	
37	97095-06040	BOLT BOULON	3	
38	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
39	655-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
40	647-45551-00	PINION PIGNON D'ATTAQUE	1	
41	647-45533-00-08	SHIM (0.8MM) CALE (0.8MM)	1	UR
	647-45533-00-10	SHIM (1.0MM) CALE (1.0MM)	1	UR
	647-45533-00-12	SHIM (1.2MM) CALE (1.2MM)	1	UR
	647-45533-00-14	SHIM (1.4MM) CALE (1.4MM)	1	UR
42	99080-07600	CIRCLIP CIRCLIP	1	
43	624-45567-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	624-45567-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
44	647-45560-00	GEAR PIGNON	1	
45	90201-13198	WASHER, PLATE RONDELLE, PLATE	1	
46	647-45567-00	SHIM CALE	1	
47	647-45570-01	GEAR PIGNON	1	
48	90201-15229	WASHER, PLATE RONDELLE, PLATE	1	
49	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR

D3

FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
49	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
50	655-45631-00	CLUTCH, DOG CRABOT	1	
51	93605-29098	PIN, DOWEL AXE	1	
52	93440-30040	CIRCLIP CIRCLIP	1	
53	90501-10064	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
54	654-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
55	677-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
56	90250-05036	PIN, STRAIGHT GOUPILE, DROITE	1	
57	661-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
58	655-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	



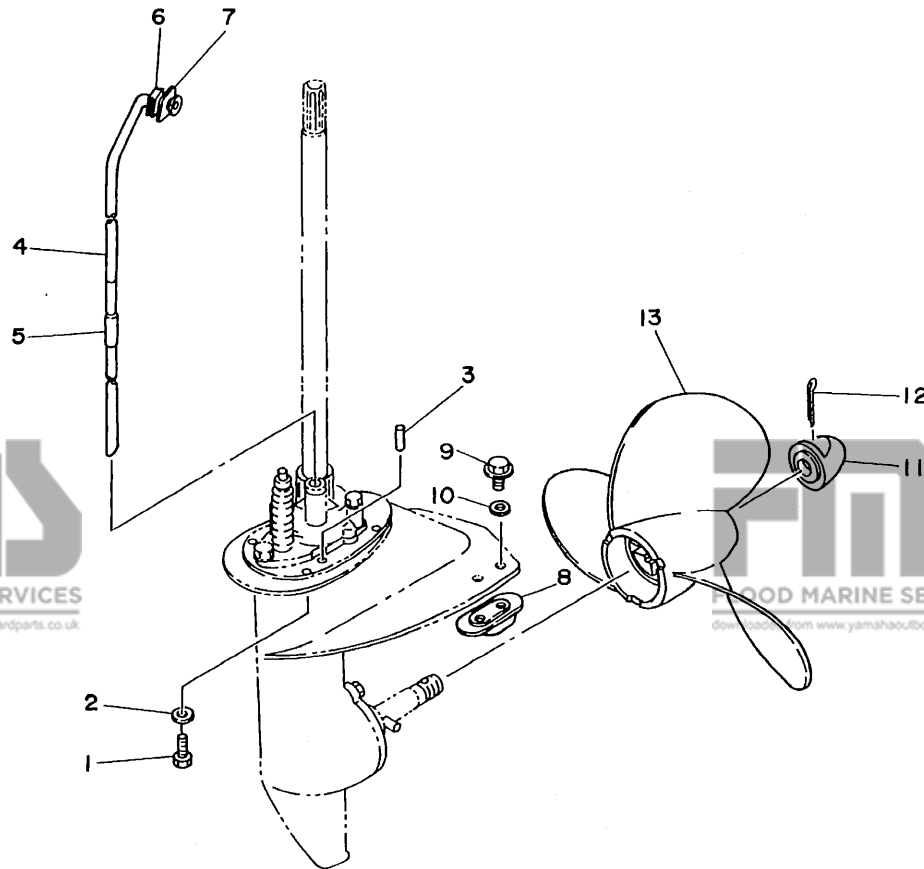


FIG. 12 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	97095-06020	BOLT BOULON	4	
2	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
3	93604-08062	PIN, DOWEL CLAVETTE	2	
4	655-44360-10	WATER TUBE ASSY TUYAU, EAU	1	
5	90445-11262	HOSE DURITE	1	
6	655-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
7	655-44373-00	SET PLATE, WATER TUBE BRIDE, TUBE D'EAU	1	
8	6E0-45251-11	ANODE ANODE	1	
9	95895-06016	BOLT, FLANGE BOULON	2	
10	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	2	
11	647-45616-02	NUT, PROPELLER CONE, HELICE	1	
12	91490-30030	PIN, COTTER GOUPILLE	1	
13	655-45945-00-EL	PROPELLER (3X9"X6-1/4"-C)	1	UR
	647-45947-00-EL	HELICE (3X9"X6-1/4"-C)	1	UR
	655-45943-00-EL	PROPELLER (3X9"X9"-C)	1	UR
	647-45943-00-EL	HELICE (3X9"X7-1/2"-C)	1	UR
	655-45947-01-EL	PROPELLER (3X9"X5-3/4"-C)	1	UR
	655-45949-00-EL	HELICE (3X9"X5"-C)	1	UR
	647-45941-00-EL	PROPELLER (3X9-1/4"X9-1/4"-C)	1	UR
	647-45926-00-EL	HELICE (3X9-1/4"X9-1/4"-C)	1	UR
		PROPELLER (2X9"X7"-C)	1	UR
		HELICE (2X9"X7"-C)	1	UR



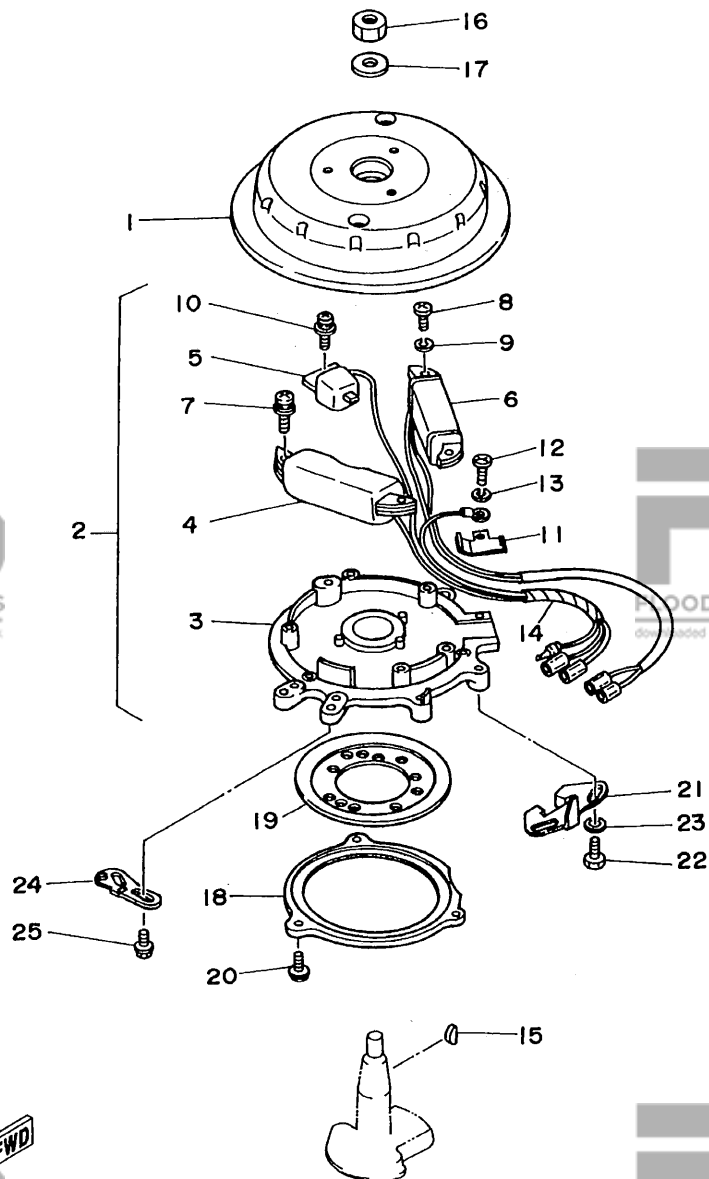


FIG. 13 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-85550-71	ROTOR ASSY ROTOR CPLT	1	
2	6K3-85560-40	BASE ASSY ENS. FLASQUE	1	
3	6K3-85509-70	.BASE, MAGNETO .BASE, MAGNETO	1	
4	6E7-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
5	6E7-85580-70	.COIL, PULSER .BOBINE, PULSEUR	1	
6	6E7-81303-40	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	
7	90159-05040	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
8	98511-05020	.SCREW, PAN HEAD .VIS	2	
9	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	2	
10	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
11	6G1-85548-70	.HOLDER .SUPPORT	2	
12	98580-04008	.SCREW, PAN HEAD .VIS	1	
13	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
14	6G1-85515-70	.LEAD WIRE ASSY .FIL	1	
15	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
16	90170-10113	NUT ECROU	1	
17	90201-10269	WASHER, PLATE RONDELLE, PLATE	1	
18	677-41611-00-94	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
19	677-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
20	97985-05210	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	
21	677-41615-10	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	677-41213-00-94	CAM, ACCEL. CAME, ACCELERATION	1	
25	97595-05214	BOLT, WITH WASHER VIS HEXAGONAL	2	

FIG. 14 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6K3-85542-00	BRACKET SUPPORT	1	
2	6G1-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
3	97095-06025	BOLT BOULON	2	
4	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
6	90480-25166	GROMMET PASSE-FIL	1	
7	90480-25M18	GROMMET PASSE-FIL	2	
8	682-82370-00	PLUG CAP ASSY ANTIPARASITE	2	
9	696-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	
10	90119-06M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
11	6K3-85525-00	COVER CAPUCHON	1	
12	97095-06016	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	97095-06010	BOLT BOULON	1	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
16	6K3-83557-00	TUBE TUBE	1	

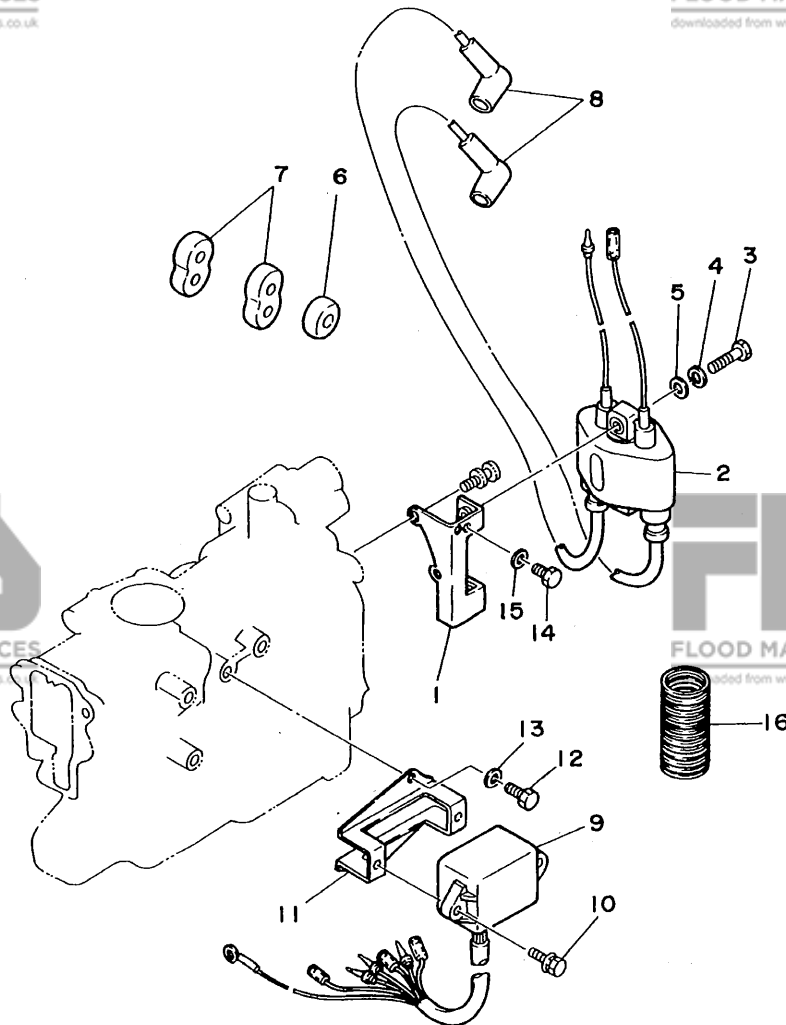
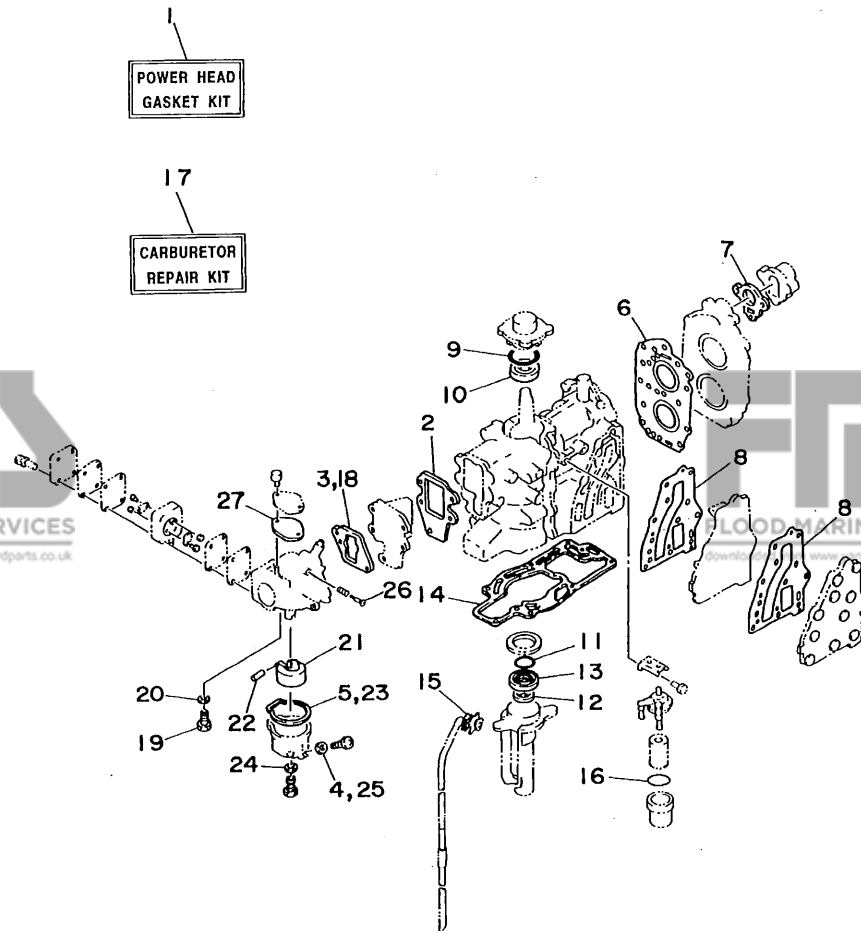


FIG. 15 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	677-W0001-A2	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	677-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
3	677-14198-A0	.GASKET .JOINT	1	
4	655-14398-00	.GASKET .JOINT	1	
5	677-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
6	677-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
7	677-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
8	677-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
9	93210-42159	.O-RING .JOINT TORIQUE	1	
10	93102-20M25	.OIL SEAL .JOINT SPY	1	
11	93210-42M70	.O-RING .JOINT TORIQUE	1	
12	93101-14M01	.OIL SEAL .JOINT SPY	1	
13	93101-20M29	.OIL SEAL .JOINT SPY	1	
14	677-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	655-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	677-W0093-06	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
18	677-14198-A0	.GASKET .JOINT	1	
19	6E8-14390-12	.NEEDLE VALVE ASSY .POINTEAU	1	
20	367-14195-00	.GASKET .JOINT	1	
21	6E7-14385-00	.FLOAT .FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	677-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
24	1J2-14398-00	.GASKET .JOINT	1	
25	655-14398-00	.GASKET .JOINT	1	
26	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
27	677-14227-01	.GASKET .JOINT	1	



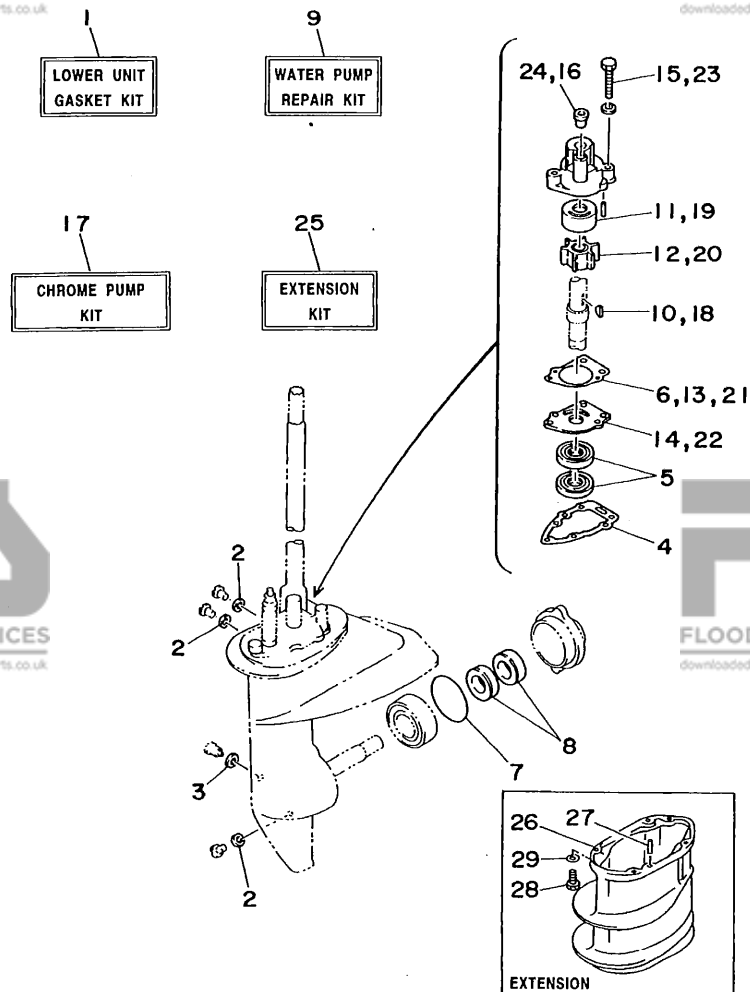


FIG. 16 REPAIR KIT 2

KITS DE REPARATION 2

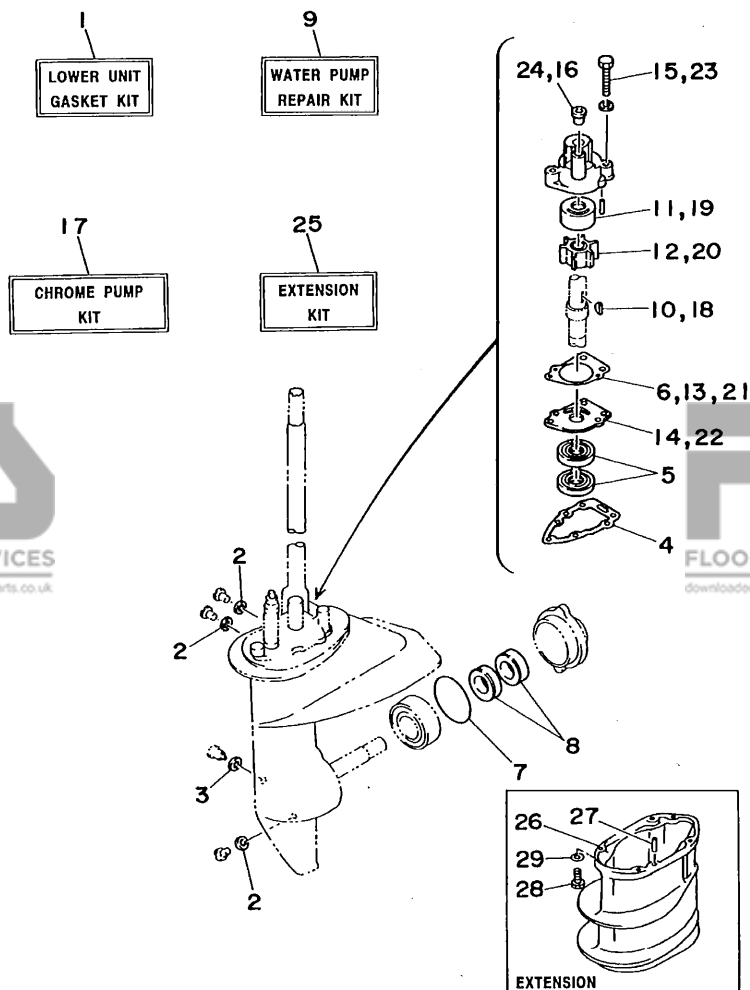
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	677-W0001-C0	LOWER GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	90430-08020	.GASKET	3	
3	90430-06M03	.JOINT	1	
4	677-45315-A0	.GASKET	1	
5	93101-18050	.JOINT	1	
6	655-44315-00	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
7	93210-58677	.OIL SEAL .JOINT SPY	2	
8	93101-15074	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
9	655-W0078-B0	.O-RING .JOINT TORIQUE	1	
10	90280-03024	.OIL SEAL .JOINT SPY	2	
11	650-44322-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
12	662-44352-01	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
13	655-44315-00	.INSERT, CARTRIDGE .CUVETTE	1	
14	655-44323-01	.IMPELLER .TURBINE	1	
15	97095-06040	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
16	647-44366-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
17	655-W0078-CA	.BOLT .BOULON	3	
18	90280-03024	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	655-44322-41	CHROMATE PUMP KIT KIT DE POMPE A EAU CHROME	1	CHROMATE
20	662-44352-01	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
21	655-44315-00	.INSERT, CARTRIDGE .CUVETTE	1	
22	655-44323-41	.IMPELLER .TURBINE	1	
23	97095-06040	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
24	647-44366-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	CHROMATE
25	677-W0072-00-4D	.BOLT .BOULON	3	
26	647-45211-10-4D	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
27	93604-08062	EXTENSION KIT KIT D'EXTENSION	1	
28	97095-06020	.EXTENSION .EXTENSION	1	
		.PIN, DOWEL .EXE	2	
		.BOLT .BOULON	4	

E2

FIG. 16 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	





9.9F (63V)
15F (63W)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

9.9F'97(63V), 15F'97(63W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

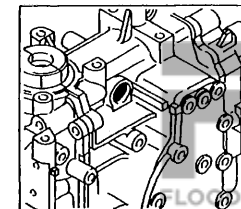
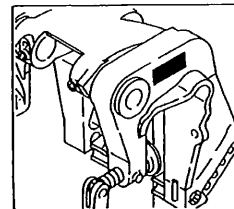
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	
9.9FMH	S : 155562 ~ L : 455181 ~
9.9FEMH	S : 700301 ~ L : 600791 ~
9.9FEMHR	S : 630246 ~ L : 660183 ~
15FMH	S : 405268 ~ L : 153352 ~
15FEMHR	S : 380261 ~ L : 650243 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

9.9F'97(63V), 15F'97(63W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

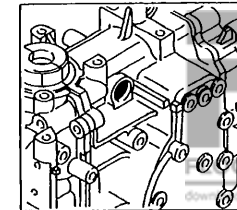
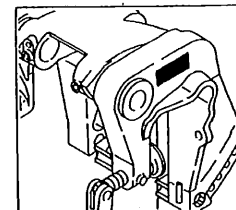
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur		
9.9FMH	S : 155562	~
	L : 455181	~
9.9FEMH	S : 700301	~
	L : 600791	~
9.9FEMHR	S : 630246	~
	L : 660183	~
15FMH	S : 405268	~
	L : 153352	~
15FEMHR	S : 380261	~
	L : 650243	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

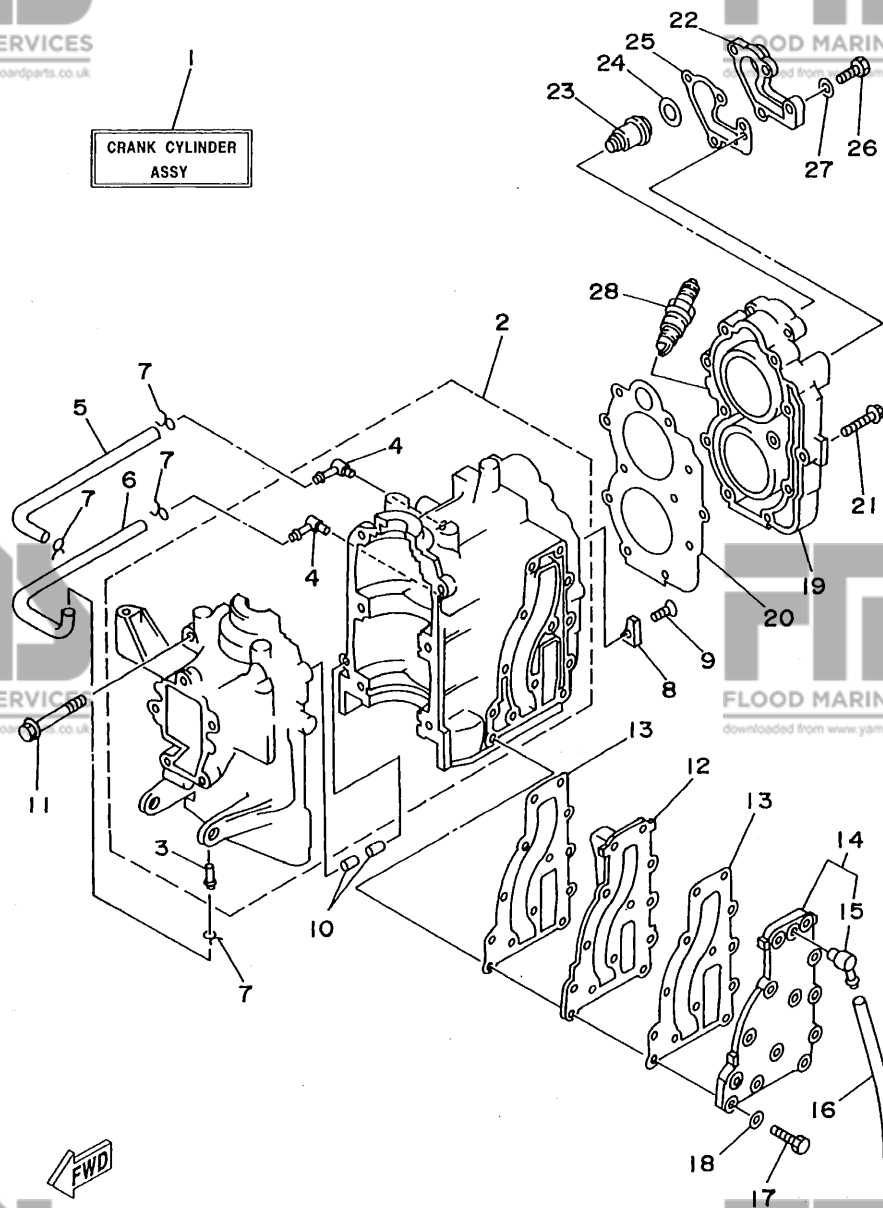
6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	STARTER	B6, B7
FIG. 6	FUEL	C1
FIG. 7	TOP COWLING	C2
FIG. 8	BOTTOM COWLING	C3
FIG. 9	BRACKET 1	C4, C5
FIG. 10	BRACKET 2	C6
FIG. 11	STEERING	C7, D1
FIG. 12	CONTROL 1	D2, D3
FIG. 13	CONTROL 2 (9.9FEMHR / 15FEMHR)	D4
FIG. 14	STEERING GUIDE (9.9FEMHR / 15FEMHR)	D5
FIG. 15	UPPER CASING	D6
FIG. 16	LOWER CASING. DRIVE 1	D7~E2
FIG. 17	LOWER CASING. DRIVE 2	E3, E4
FIG. 18	GENERATOR	E5
FIG. 19	STARTING MOTOR (9.9FEMH (R) / 15FEMHR)	E6
FIG. 20	ELECTRICAL 1	E7
FIG. 21	ELECTRICAL 2 (9.9FEMH)	F1
FIG. 22	ELECTRICAL 3 (9.9FEMHR / 15FEMHR)	F2
FIG. 23	REPAIR KIT 1	F3
FIG. 24	REPAIR KIT 2	F4
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FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1, B2
FIG. 3	ADMISSION	B3
FIG. 4	CARBURATEUR	B4, B5
FIG. 5	DEMARREUR	B6, B7
FIG. 6	CARBURANT	C1
FIG. 7	CAPOT SUPERIEUR	C2
FIG. 8	CAPOT INFERIEUR	C3
FIG. 9	SUPPORT 1	C4, C5
FIG. 10	SUPPORT 2	C6
FIG. 11	DIRECTION	C7, D1
FIG. 12	COMMANDE 1	D2, D3
FIG. 13	COMMANDE 2 (9.9FEMHR / 15FEMHR)	D4
FIG. 14	FIXATION DE DIRECTION (9.9FEMHR / 15FEMHR)	D5
FIG. 15	FOURREAU	D6
FIG. 16	BOITIER D'HELICE, TRANSMISSION 1	D7~E2
FIG. 17	BOITIER D'HELICE, TRANSMISSION 2	E3, E4
FIG. 18	GENERATRICE	E5
FIG. 19	DEMARREUR ELECTRIQUE (9.9FEMH (R) / 15FEMHR)	E6
FIG. 20	PARTIE ELECTRIQUE 1	E7
FIG. 21	PARTIE ELECTRIQUE 2 (9.9FEMH)	F1
FIG. 22	PARTIE ELECTRIQUE 3 (9.9FEMHR / 15FEMHR)	F2
FIG. 23	KITS DE REPARATION 1	F3
FIG. 24	KITS DE REPARATION 2	F4

INDEX NUMERIQUE



63VJA-5011

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0090-02-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO.2 ~ 27, FIG.2,REF.NO. 1 ~ 26)	1	
2	63V-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT .DURITE	1	
4	650-14485-02	.PIPE, JOINT .DURITE	2	
5	90445-07M08	HOSE DURITE	1	
6	90445-07M08	HOSE DURITE	1	
7	90467-06016	CLIP JONC	4	
8	682-11325-00	ANODE ANODE	1	
9	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
10	93606-12019	PIN, DOWEL GOUILLE	2	
11	90119-08M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
12	63V-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
13	63V-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
14	63V-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
15	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
16	90445-093J2	HOSE DURITE	1	
17	97095-06030	BOLT BOULON	13	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	13	
19	6E7-11111-01-94	HEAD, CYLINDER I CULASSE	1	
20	63V-11181-A1	GASKET, CYLINDER HEAD I JOINT, DE CULASSE I	1	
21	90105-07M05	BOLT, WASHER BASED BOULON, AVEC RONDELLE	11	
22	682-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
23	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
24	90201-16M03	WASHER, PLATE RONDELLE, PLATE	1	
25	682-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
26	97013-06020	BOLT BOULON	4	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

A6

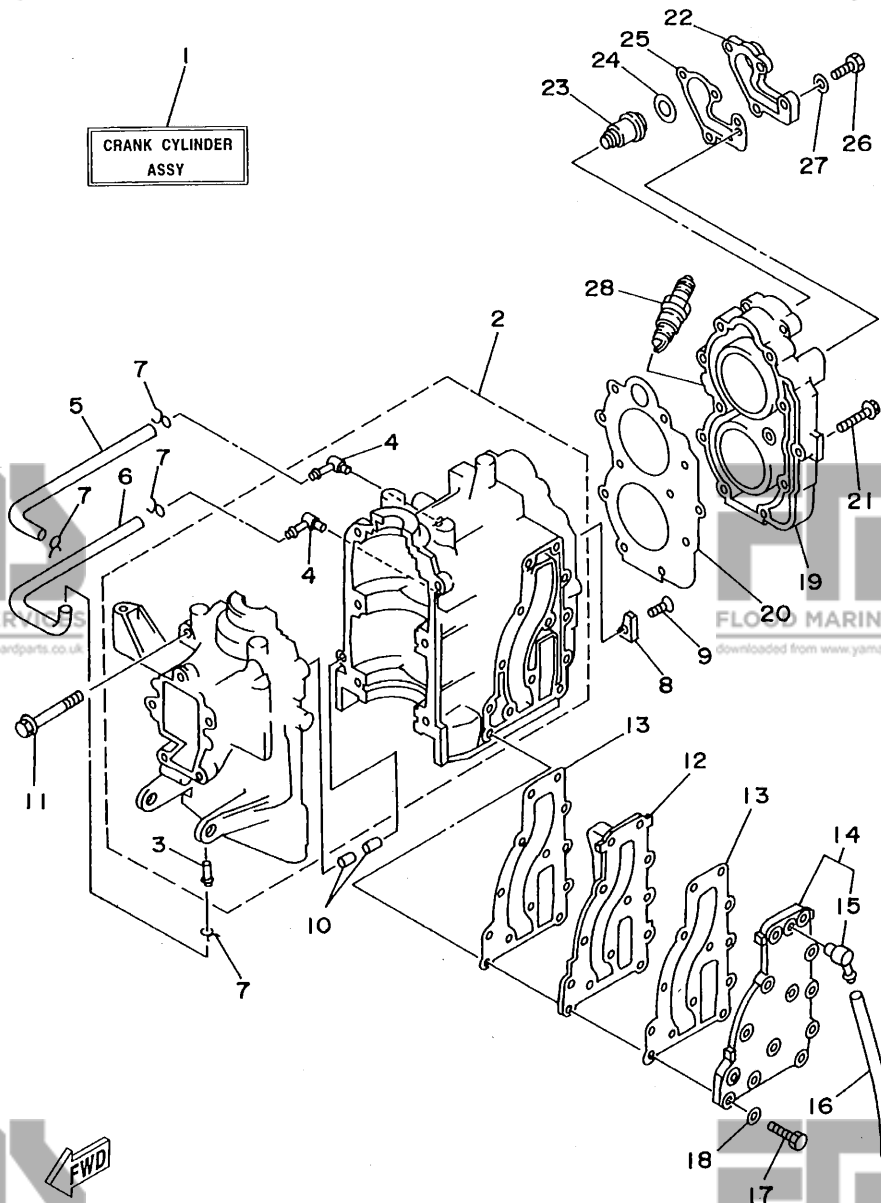
1

9.9/15F

FIG. 1 CYLINDER. CRANKCASE

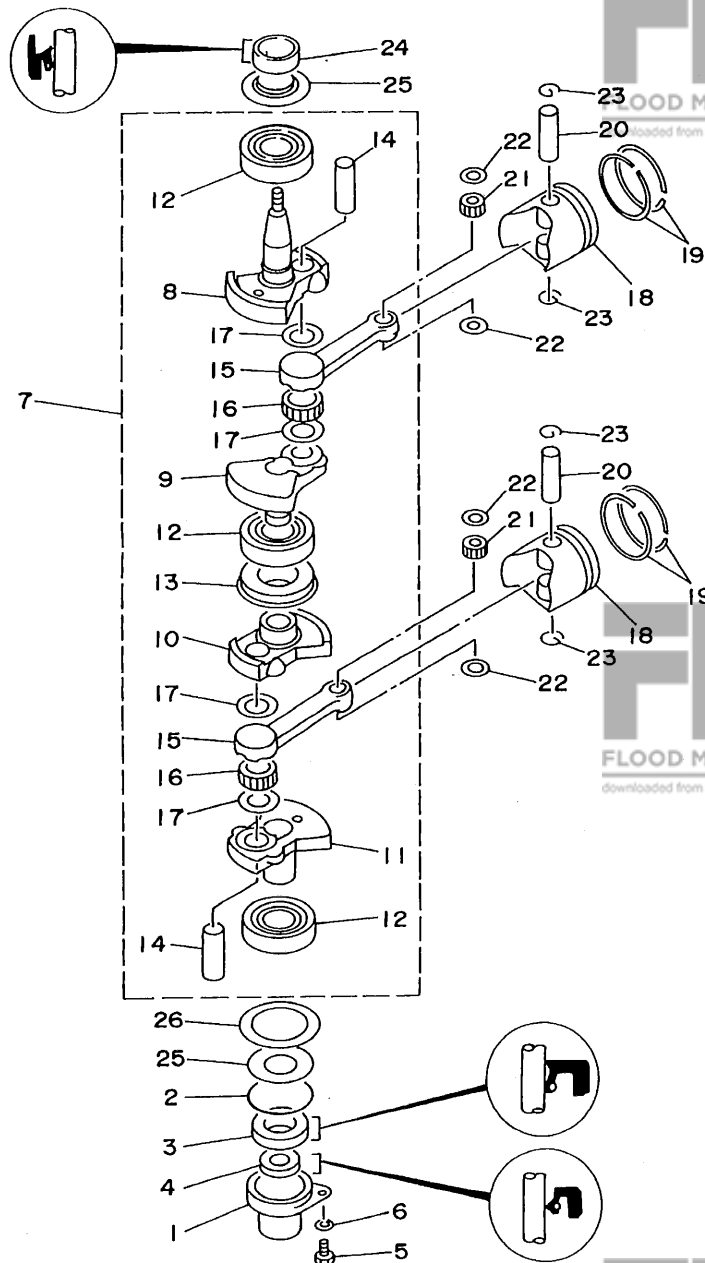
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	



63VJA-5011

A7



63VJA-5020

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

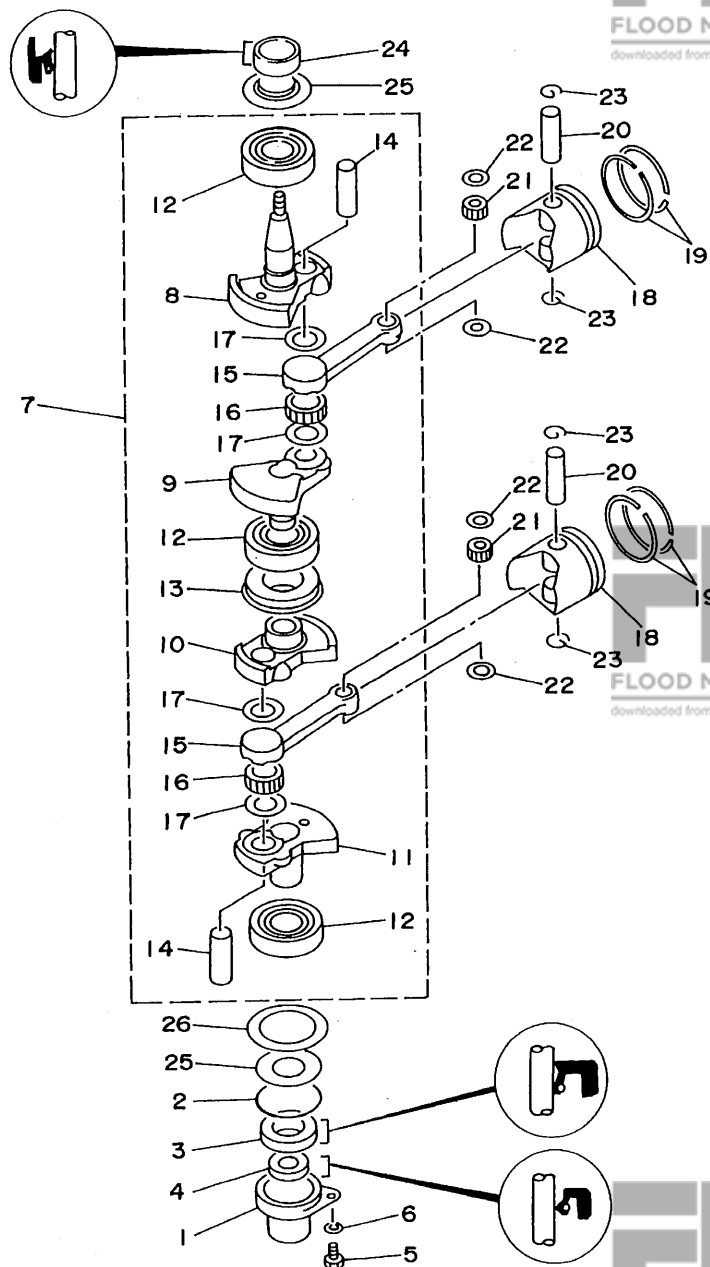
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-15396-00	HOUSING, OIL SEAL	1	
2	93210-46M16	LOGEMENT DE JOINT SPY	1	
3	93102-25M48	O-RING	1	
4	93101-13M11	JOINT TORIQUE	1	
5	97095-06016	OIL SEAL	1	
6	92990-06600	JOINT SPY	1	
7	63V-11400-00	OIL SEAL	1	
8	63V-11412-00	JOINT SPY	1	
9	63V-11422-00	BOLT	1	
10	63V-11432-00	BOULON	1	
11	63V-11442-00	WASHER, PLATE	1	
12	93306-205U7	RONDELLE, PLATE	1	
13	63V-11515-00	CRANKSHAFT ASSY	1	
14	682-11681-00	VILEBREQUIN COMPLET	1	
15	650-11651-04	.CRANK 1	1	
16	93310-620V5	.MASSOLOTTE DE VILEBREQUIN 1	1	
17	90209-20159	.CRANK 2	1	
18	6E7-11631-00-97	.MASSOLOTTE DE VILEBREQUIN 2	1	
19	682-11610-01	.CRANK 3	1	
20	634-11633-00	.MASSOLOTTE DE VILEBREQUIN 3	1	
21	93602-14104	.CRANK 4	1	
22	90201-14377	.MASSOLOTTE DE VILEBREQUIN 4	1	
23	93450-15023	.BEARING	3	
24	93110-23M00	.ROULEMENT	4	
25		.SEAL, LABYRINTH 1	1	
26		.JOINT, LABYRINTHE 1	1	
		.PIN, CRANK 1	2	
		.MANETON, VILEBREQUIN 1	2	
		.ROD, CONNECTING	2	
		.BIELLE NUE	2	
		.BEARING, CYLINDRICAL	2	
		.ROULEMENT	2	
		.WASHER	4	
		.RONDELLE	4	
		PISTON (STD)	2	
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON RING SET (STD)	2	
		JEU DE SEGMENTS (STD)	2	
		PISTON RING SET (0.25MM O/S)	2	AP
		JEU DE SEGMENTS (0.25MM O/S)	2	AP
		PISTON RING SET (0.50MM O/S)	2	AP
		JEU DE SEGMENTS (0.50MM O/S)	2	AP
		PIN, PISTON	2	
		AXE, PISTON	2	
		PIN, DOWEL	50	
		GOUJON	4	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	
		CIRCLIP	4	
		CIRCLIP	4	
		OIL SEAL	1	
		JOINT D'HUILE	1	

B1

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	63V-11445-00	SPACER ENTRETOISE	2	
26	90201-46M29	WASHER, PLATE RONDELLE, PLATE	1	



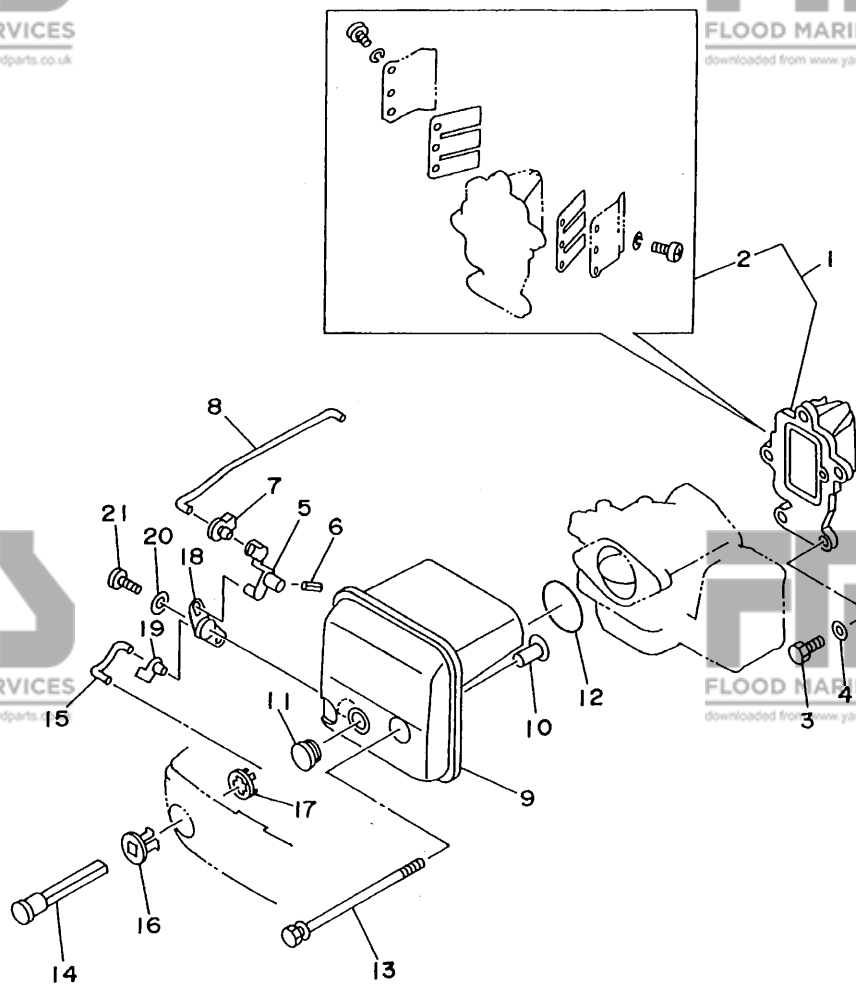


FIG. 3 INTAKE

ADMISSION

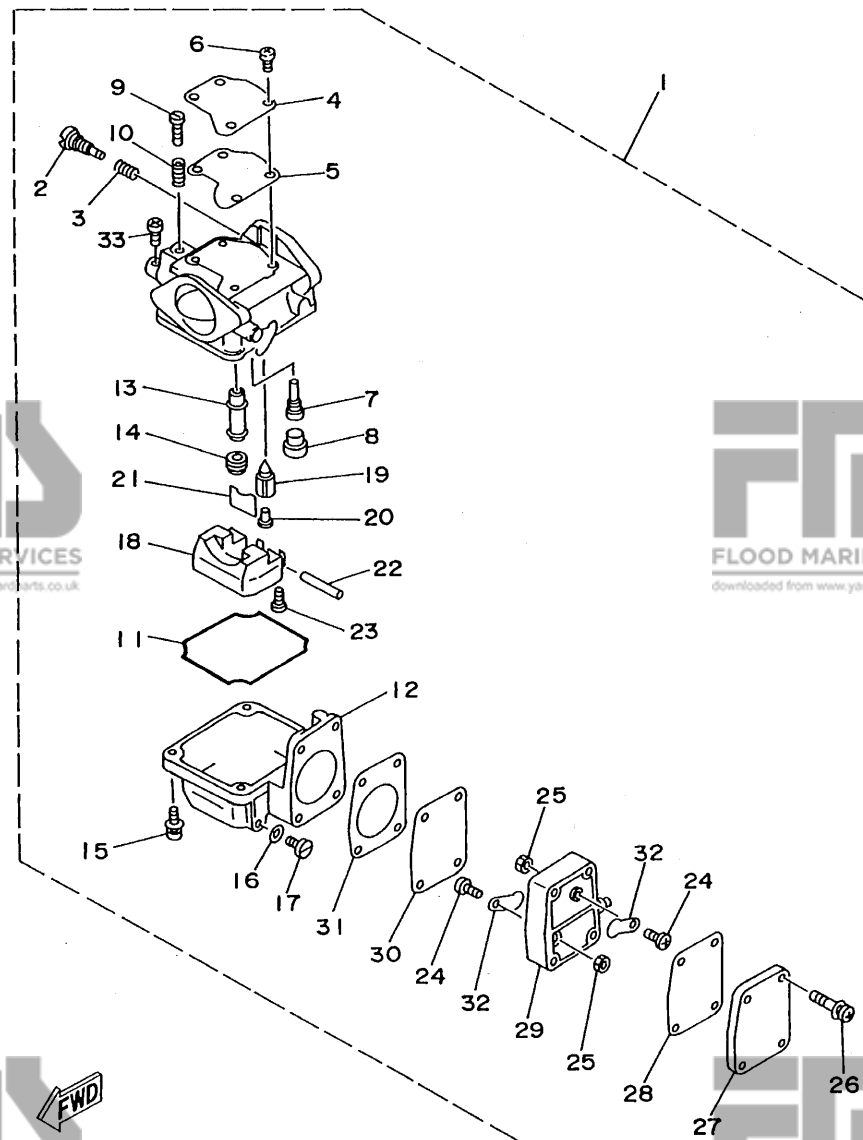
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-13610-10	REED VALVE ASSY CLAPET COMPLET	1	UR 9.9F
	63W-13610-00	REED VALVE ASSY CLAPET COMPLET	1	UR 9.9F(NORWAY)/15F
2	682-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	97095-06020	BOLT BOULON	3	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
5	63V-41253-00	LEVER, CHOKE LEVIER	1	
6	91690-20010	PIN, SPRING AGRAFFE	1	
7	63V-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
8	63V-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
9	63V-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
10	90387-06M15	COLLAR COLLERETTE	2	
11	90480-12M25	GROMMET PASSE-FIL	1	
12	93210-35M86	O-RING JOINT TORIQUE	1	
13	90119-06M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
14	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	
15	63V-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
16	689-41273-00	GROMMET PASSE-FIL	1	
17	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
18	63V-41252-00	LEVER, CHOKE 1 LEVIER 1	1	
19	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
20	90201-05M09	WASHER, PLATE RONDELLE, PLATE	1	
21	90164-05M03	SCREW, TAPPING VIS, TETE FRAISEE	1	

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FIG. 4 CARBURETOR

CARBURATEUR

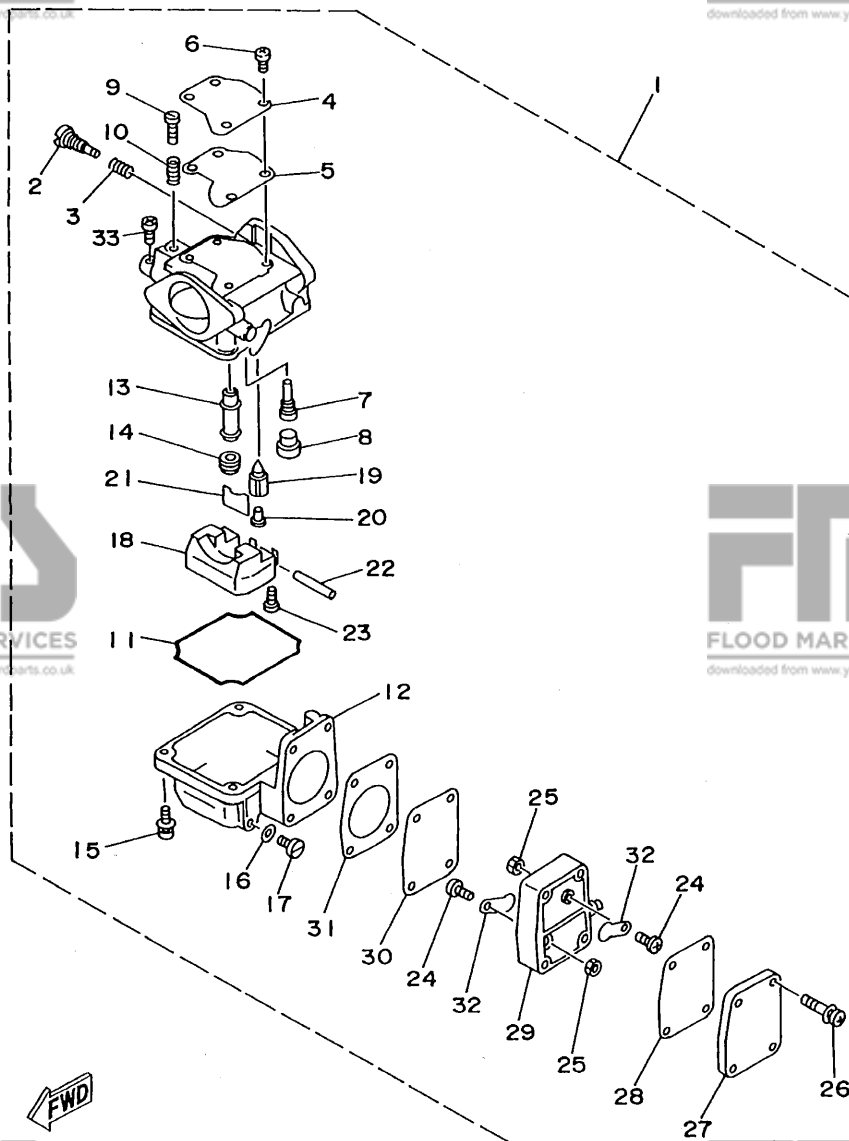
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	
2	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
3	679-14555-00	.SPRING .RESSORT	1	
4	63V-14527-00	.PLATE .PLAQUE	1	
5	63V-14126-00	.GASKET .JOINT	1	
6	98580-04010	.SCREW, PAN HEAD .VIS	4	
7	63V-14948-06	.JET (#48) .GICLEUR (#48)	1	
8	679-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1	
9	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	
10	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
11	63V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
12	63V-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
13	63V-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1	
14	676-14943-29	.JET, MAIN (#110) .GICLEUR, PRINCIPAL (#110)	1	
15	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
16	661-14398-00	.WASHER .RONDELLE	1	
17	661-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
18	63V-14985-00	.FLOAT .FLOTTEUR	1	
19	661-14546-00	.VALVE, NEEDLE .POINTEAU	1	
20	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
21	663-14159-00	.CLIP .JONC	1	
22	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
23	98580-04008	.SCREW, PAN HEAD .VIS	1	
24	98980-03006	.SCREW, BIND .VIS	2	
25	95380-03600	.NUT .ECROU	2	
26	97980-04125	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
27	661-24452-00	.COVER .COUVERCLE	1	
28	63V-24411-00	.DIAPHRAGM .DIAPHRAGME	1	

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FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G1-24412-01	.BODY 1	1	
30	6G1-24411-00	.CORPS 1	1	
31	6G1-24431-01	.DIAPHRAGM	1	
32	6L5-24421-00	.DIAPHRAGME	1	
33	98580-04006	.GASKET, FUEL PUMP 1	1	
		.JOINT 1 DE POMPE A ESSENCE	1	
		.VALVE, CHECK	2	
		.SOUPAPE, RETENUE	2	
		.SCREW, PAN HEAD	1	
		.VIS	1	



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B5

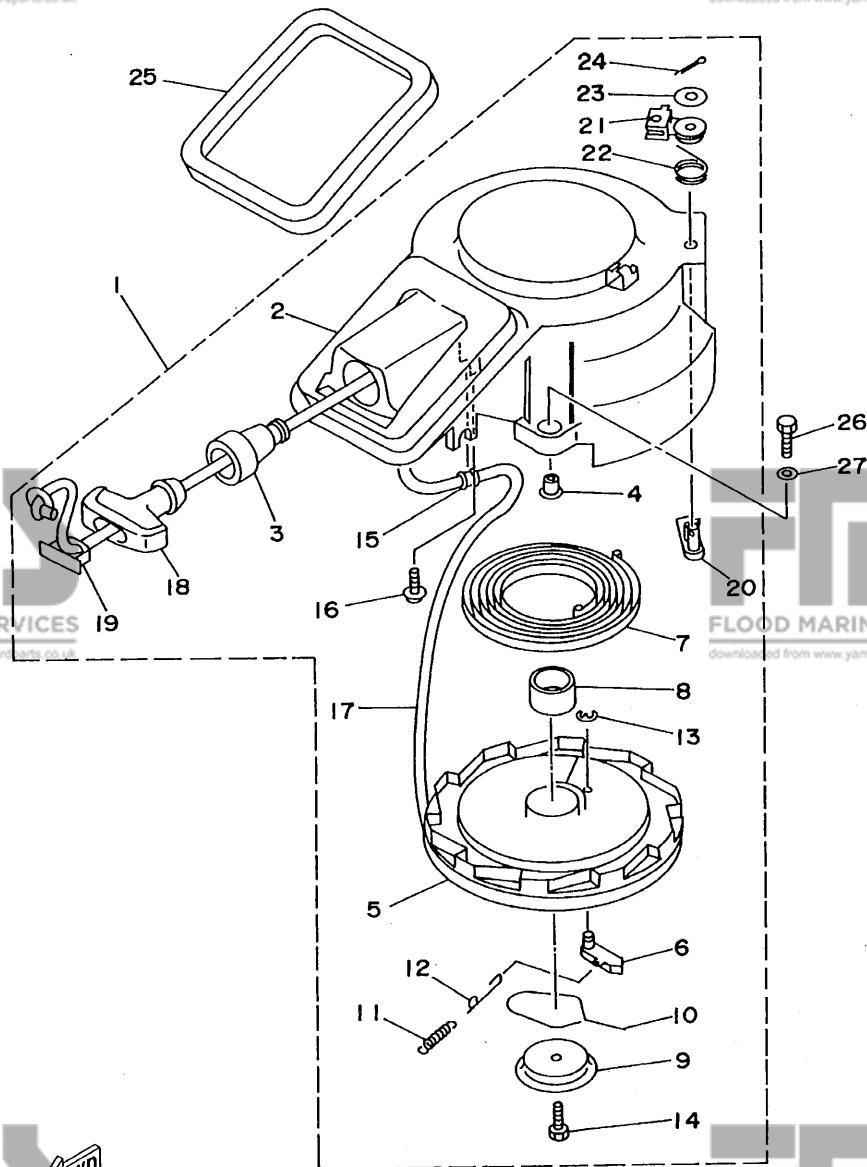


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-15710-12	STARTER ASSY DEMARREUR COMPLET	1	
2	63V-15711-01	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	63V-15795-01	.GUIDE, ROPE .GUIDE DE CABLE	1	
4	90387-06M05	.COLLAR .COLLERETTE	3	
5	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
6	63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
7	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
8	63V-15753-00	.BUSH .CHARBON	1	
9	63V-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
10	63V-15705-01	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
11	63V-15767-01	.SPRING .RESSORT	1	
12	63V-15784-01	.SPRING, RETURN .RESSORT, RAPPEL	1	
13	63V-15744-00	.CIRCLIP .CIRCLIP	1	
14	63V-15768-00	.BOLT .BOULON	1	
15	63V-15764-00	.COLLAR 1 .COLLERETTE 1	1	
16	63V-15793-00	.SCREW .VIS	1	
17	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1	
18	661-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
19	661-15779-00	.COVER .COUVERCLE	1	
20	63V-15794-00	.STOPPER .BUTEE	1	
21	63V-15748-00	.PLUNGER, STARTER STOP .PLONGEUR, BOUTE DE DEMAR	1	
22	63V-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
23	63V-15726-00	.WASHER, FLAT .RONDELLE, PLATE	1	
24	91490-16020	.PIN, COTTER .GOUPILLE	1	
25	63V-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.8M.

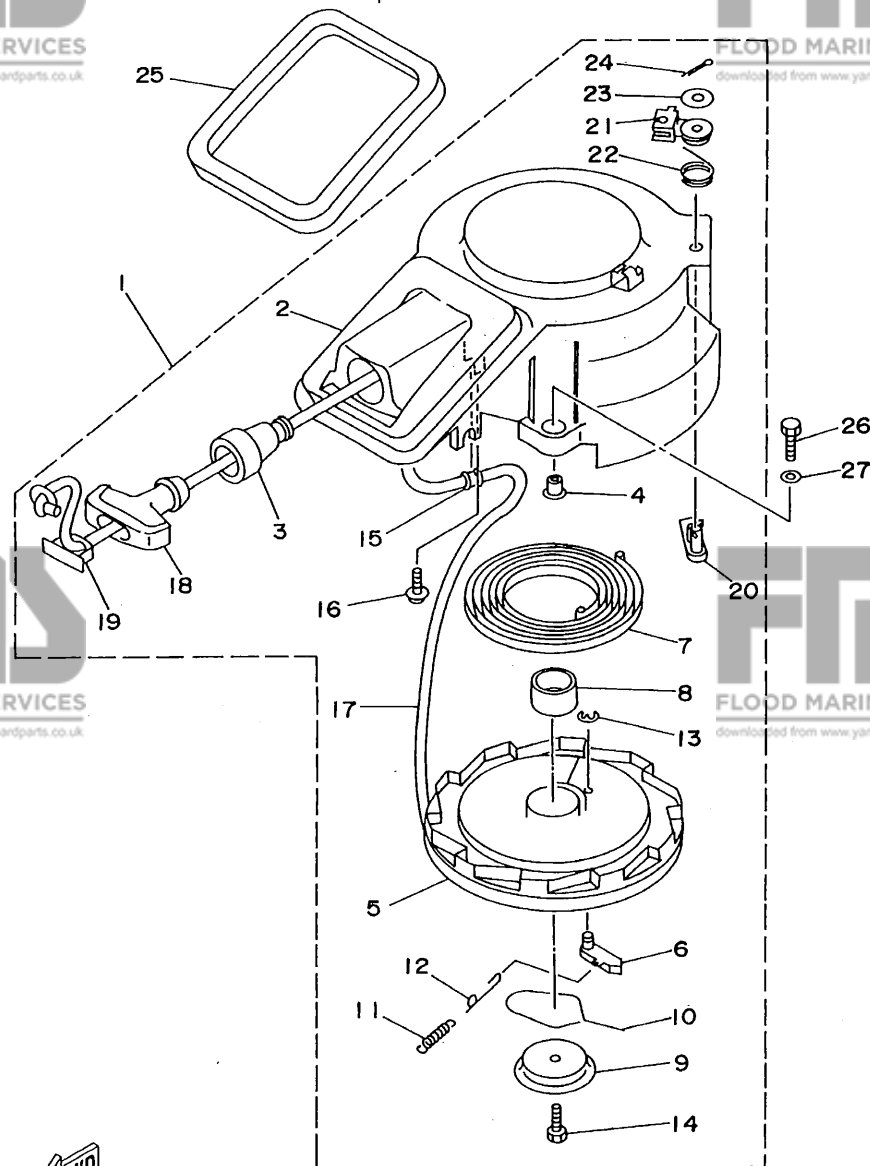
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M.

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FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06020	BOLT BOULON	3	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	



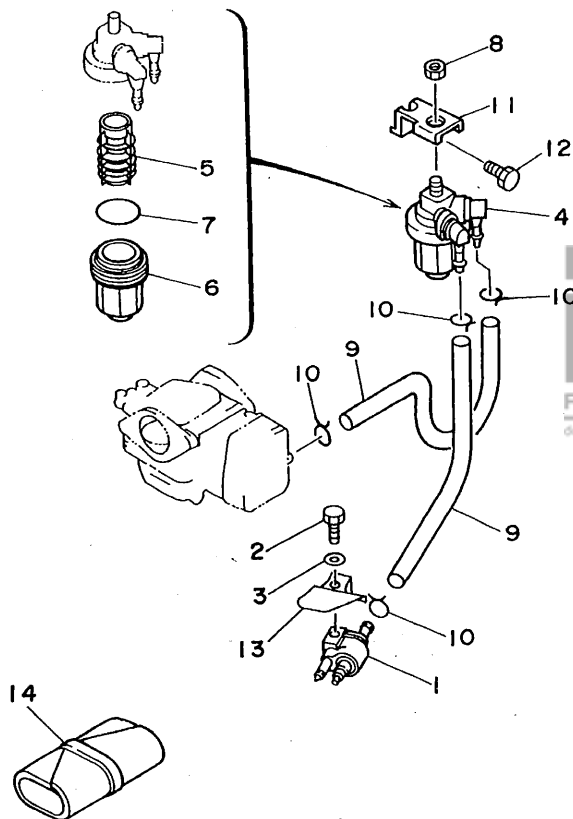
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FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06020	DURITE RACCORDEMT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	61N-24560-00	WASHER, PLATE RONDELLE, PLATE	1	
5	61N-24563-00	FILTER ASSY ENS FILTRE	1	
6	61N-24521-00	ELEMENT, FILTER .ELEMENT, FILTRE	1	
7	93210-32738	CUP, FILTER .CUVETTE, FILTRE	1	
8	95380-08600	O-RING .JOINT TORIQUE	1	
9	90445-09M00	NUT ECROU	2	
10	90467-08004	HOSE DURITE	4	
11	682-24566-00	CLIP JONC	1	
12	97013-06010	BRACKET, FILTER SUPPORT, FILTRE	1	
13	63V-24396-00	BOLT BOULON	1	
14	656-W2810-02	PLATE PLAQUE	1	
		TOOL KIT TROUSSE A OUTILS		



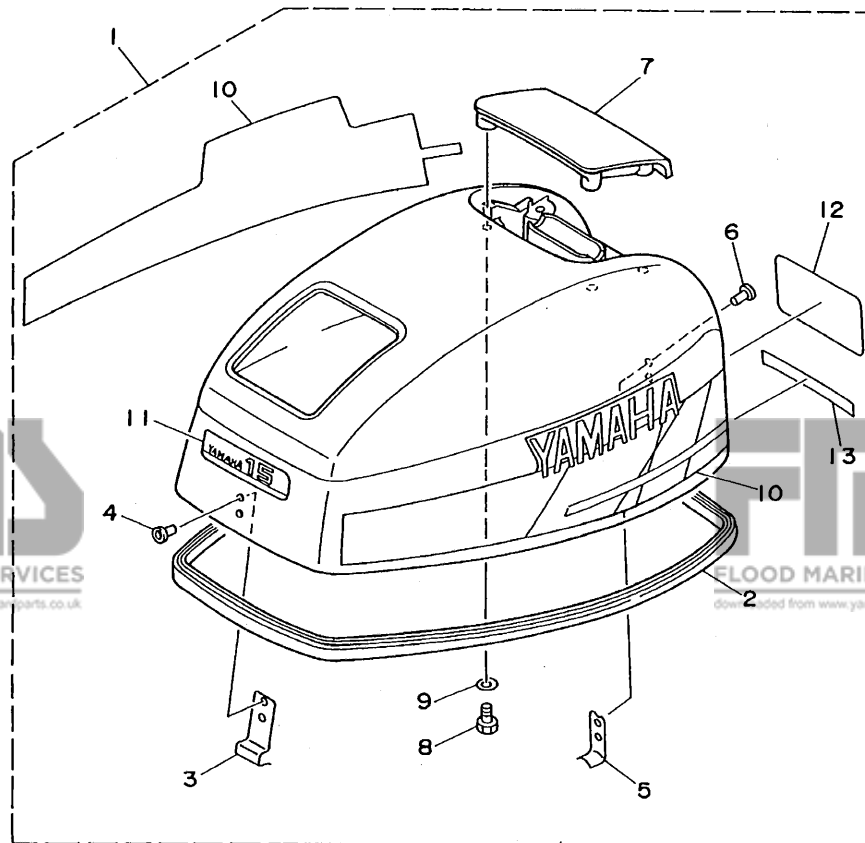


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

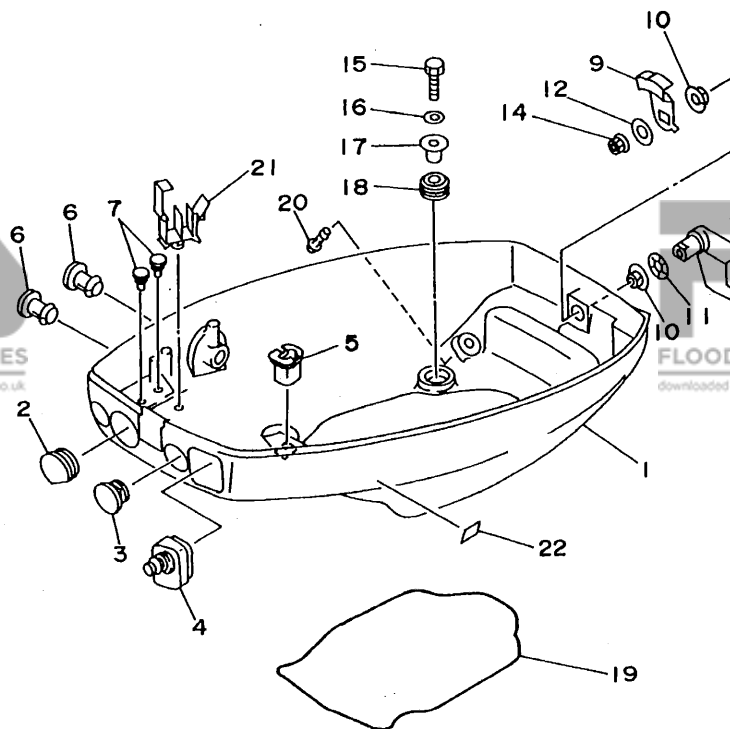
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 9.9F
	63W-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 15F
2	63V-42615-00	.SEAL	1	
3	6G1-42651-02	.JOINT	1	
4	90266-04M04	.HOOK	2	
5	6L2-42647-00	.CROCHET	1	
6	90266-04M04	.RIVET	2	
7	6G1-42613-00-4D	.RIVET	1	
8	97095-06016	.HOLDER, CLAMP BAND	4	
9	92990-06600	.SUPPORT, SANDOW DE SERRAGE	4	
10	63V-W0070-50	.RIVET	1	
11	63V-42677-10	.MOLDING, AIR DUCT	1	UR 9.9F
12	6E7-42678-11	.MANCHON A AIR	1	UR 15F
13	63V-4267A-50	.BOLT	1	UR 9.9F
		.BOULON	1	UR 15F
		.WASHER, PLATE	1	UR 9.9F
		.RONDELLE, PLATE	1	UR 15F
		.GRAPHIC SET	1	UR 9.9F
		.JEU DIEMBLEMES	1	UR 15F
		.GRAPHIC, FRONT	1	UR 9.9F
		.ADHESIF, AVANT	1	UR 15F
		.GRAPHIC, FRONT	1	UR 9.9F
		.ADHESIF, AVANT	1	UR 15F
		.GRAPHIC, REAR	1	UR 9.9F
		.ADHESIF, ARRIERE	1	UR 15F
		.GRAPHIC, REAR	1	UR 9.9F
		.ADHESIF, ARRIERE	1	UR 15F
		.GRAPHIC, REAR 2	1	UR 9.9F
		.ADHESIF, ARRIERE 2	1	UR 15F

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FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-42711-02-4D	COWLING, BOTTOM CUVETTE	1	
2	682-42724-00	GROMMET PASSE-FIL	1	AP WITHOUT 2P CONCENT
	682-42724-40	GROMMET PASSE-FIL	1	9.9FEMH
3	682-42725-02	GROMMET PASSE-FIL	1	EXCEPT 9.9FEMH
4	63V-42726-00	GROMMET PASSE-FIL	1	
5	682-42727-00	GROMMET PASSE-FIL	1	
6	661-42748-00	GROMMET PASSE-FIL	2	9.9F(E)MH/15FMH
7	90480-06M19	GROMMET PASSE-FIL	2	9.9F(E)MH/15FMH
8	63V-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
9	6E7-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90386-12M45	BUSH DOUILLE	2	
11	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
12	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
13	97095-06025	BOLT BOULON	1	
14	95380-06700	NUT ECROU	1	
15	97095-06025	BOLT BOULON	4	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
17	90387-06M52	COLLAR COLLERETTE	4	
18	90480-15M31	GROMMET PASSE-FIL	4	
19	63V-42716-01	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
20	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
21	90465-25M57	CLAMP BRIDE	1	
22	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	



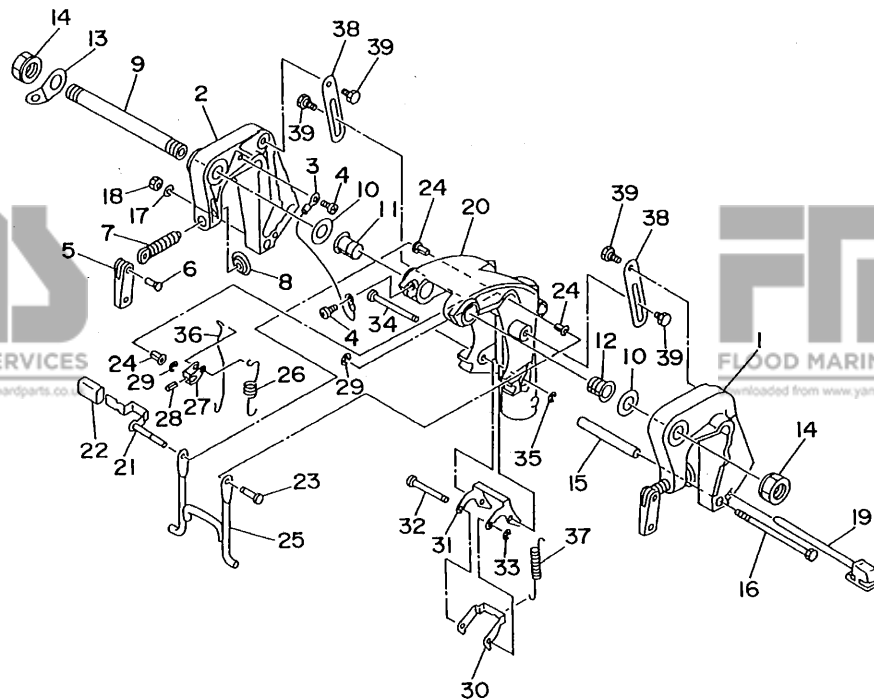


FIG. 9 BRACKET I

SUPPORT I

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-43111-01-4D	BRACKET, CLAMP PRESSE	1	
2	63V-43112-02-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M01	PIN GOUPILLE	2	
7	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	63V-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	UR 9.9FEMHR/15FEMHR
	63V-43131-10	BOLT, CLAMP BRACKET BOULON, PRESSE	1	UR 9.9F(E)MH/15FMH
10	90202-22M54	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-22M94	BUSH DOUILLE	1	
12	90386-22M94	BUSH DOUILLE	1	
13	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
14	63V-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90387-06M13	COLLAR COLLERETTE	1	
16	90101-06M29	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-06700	NUT ECROU	1	
19	6L2-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
20	63V-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
21	63V-43630-00	TILT LEVER ASSY LEVIER D'INCLINAISON	1	
22	682-43318-01	COVER CAPUCHON	1	
23	63V-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
24	90386-07M95	BUSH DOUILLE	3	
25	63V-43350-00	RECEIVER ASSY RECEIVER ASSY	1	
26	90507-20M00	SPRING, TENSION RESSORT, TENSION	1	
27	63V-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	

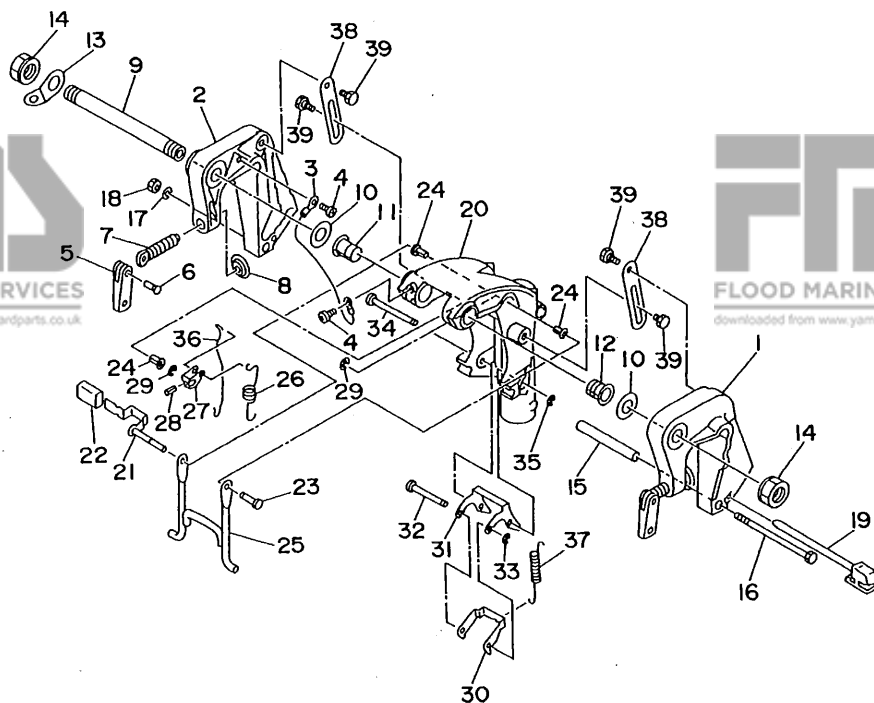
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FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	91690-30012	PIN, SPRING AGRAFFE	1	
29	99080-05600	CIRCLIP CIRCLIP	2	
30	63V-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
31	63V-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
32	63V-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
33	99080-05600	CIRCLIP CIRCLIP	1	
34	63V-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
35	99080-05600	CIRCLIP CIRCLIP	1	
36	63V-43617-00	ROD, TILT LOCK TIGE	1	
37	90507-26M00	SPRING, TENSION RESSORT, TENSION	1	
38	63V-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	2	
39	90109-06M69	BOLT BOULON	4	



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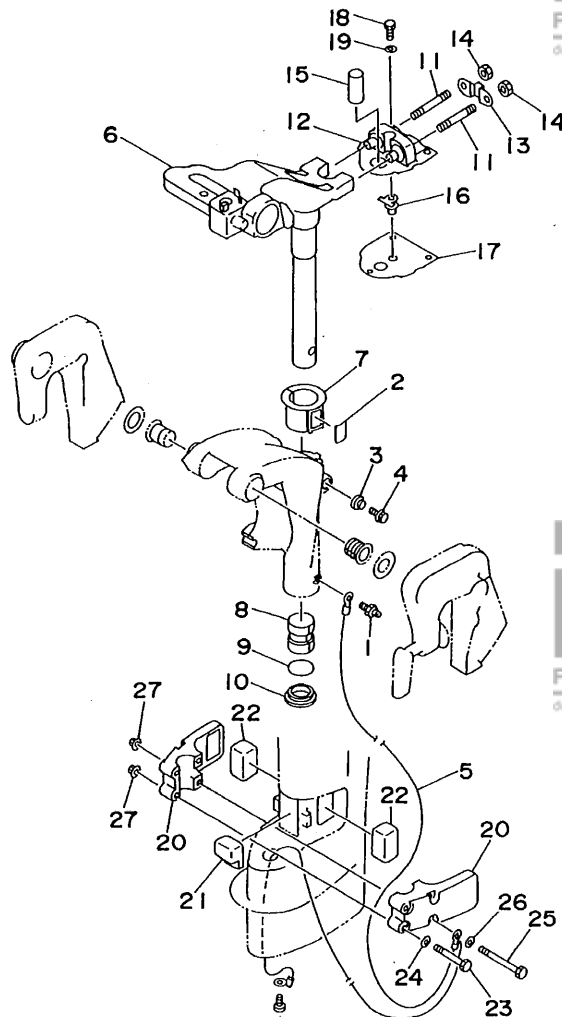


FIG. 10 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE PION	1	
2	63V-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
3	689-43373-01	SEAL, DAMPER JOINT	1	
4	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	63V-82127-00	WIRE, LEAD 2 FIL 2	1	
6	63V-42511-02-4D	BRACKET, STEERING CADRE, DIRECTION	1	
7	63V-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
8	90386-30048	BUSH DOUILLE	1	
9	93210-29M94	O-RING JOINT TORIQUE	1	
10	90386-30M60	BUSH DOUILLE	1	
11	90116-08M54	BOLT, STUD GOUJON	2	
12	63V-44514-00-5B	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	
13	63V-44526-00	PLATE PLAQUE	1	
14	95380-08600	NUT ECRou	2	
15	90387-16M01	COLLAR COLLERETTE	1	
16	63V-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
17	63V-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
18	97095-06018	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	63V-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	2	
21	63V-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEUR AVANT	1	
22	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEUR LATERAL	2	
23	97075-06055	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	97075-06075	BOLT BOULON	2	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
27	90179-06M28	NUT ECRou	4	

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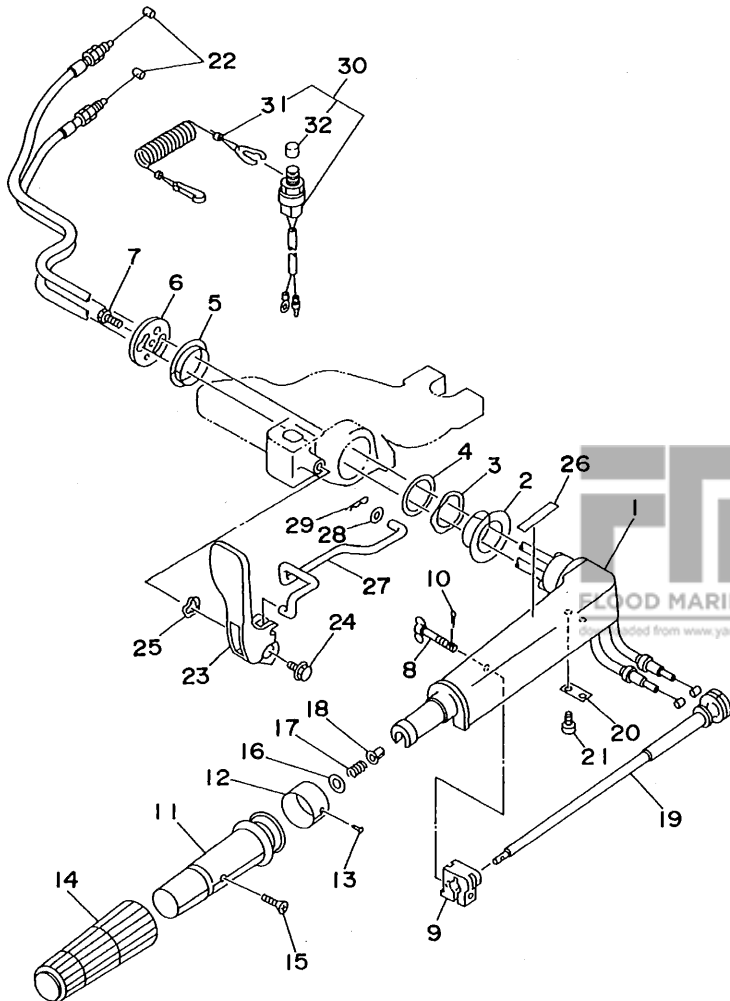


FIG. 11 STEERING

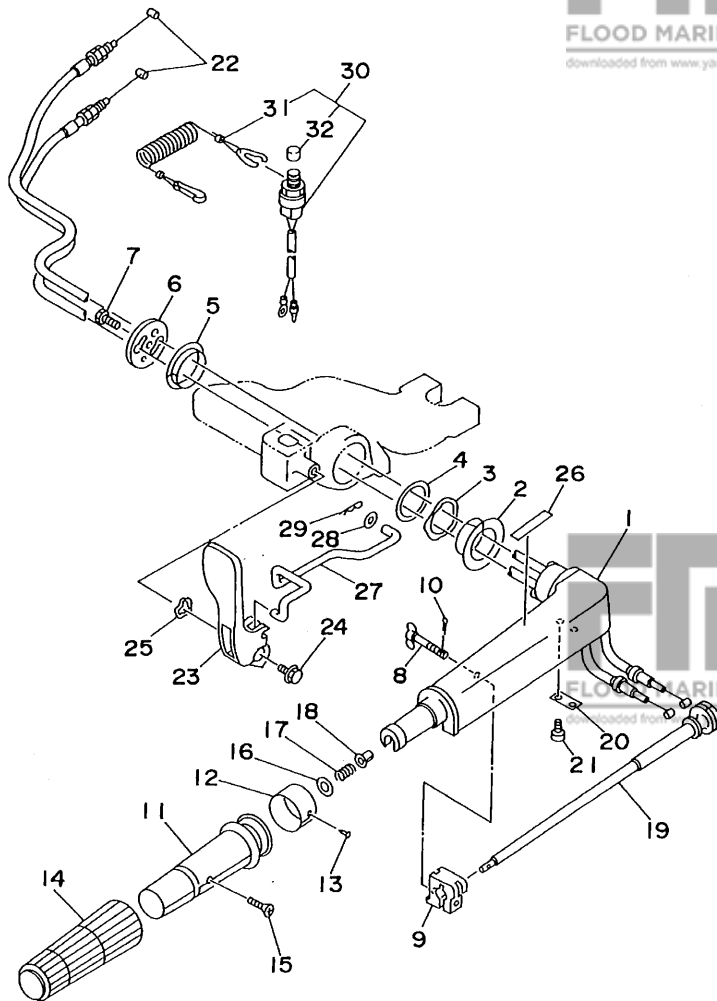
DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-11-40	HANDLE, STEERING	1	
2	90386-34M97	POIGNEE BUSH	1	
3	90206-36M21	DOUILLE WASHER, WAVE	1	
4	90202-36M55	RONDELLE, ONDULEE WASHER, PLATE	1	
5	90386-33M96	RONDELLE, PLATE BUSH	1	
6	6G1-42131-01	DOUILLE COVER, HANDLE STEERING	1	
7	97095-06020	COUVERCLE BOLT	1	
8	6G1-42125-01	BOULON BOLT, FRICTION ADJUSTING	1	
9	6G1-42126-00	BOULON FRICTION, STEERING HANDLE GRIP	1	
10	91490-16010	CUVETTE, POIGNEE DE DIRECTION PIN, COTTER	1	
11	664-42119-00	GOUPILLE GRIP, STEERING HANDLE	1	
12	6H2-42137-00	POIGNEE, BARRE FRANCHE INDICATOR, THROTTLE	1	
13	90269-02M09	INDICATEUR, ACCELERATION RIVET	1	
14	6G1-42177-00	RIVET RUBBER, HANDLE	1	
15	90149-05M13	CAOUTCHOUC, POIGNEE SCREW	1	
16	92990-10600	VIS WASHER, PLATE	1	
17	90501-23215	RONDELLE, PLATE SPRING, COMPRESSION	1	
18	90386-08032	RESSORT, COMPRESSION BUSH	1	
19	6G1-42138-01	DOUILLE LEVER, THROTTLE	1	
20	6E0-42159-02	LEVIER, ACCELERATEUR STAY	1	
21	97885-05012	SUPPORT SCREW, PAN HEAD	2	
22	6L2-26301-00	VIS, TETE TRONCONIQUE THROTTLE CABLE ASSY	2	
23	63V-44111-01	CABLE D'ACCELERATEUR HANDLE, GEAR SHIFT	1	
24	90119-06M09	POIGNEE, LEVIER D'EMBRAYAGE BOLT, WITH WASHER	1	
25	90206-13M10	BOULON, AVEC RONDELLE WASHER, WAVE	1	
26	6E0-44191-11	RONDELLE, ONDULEE INDICATOR, SHIFT	1	
27	63V-44124-01	ETIQUETTE, EMBRAYAGE LINK, SHIFT ROD	1	
28	90202-06009	BIELLETTES WASHER, PLATE	1	
		RONDELLE, PLATE		

FIG. 11 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90468-18008	CLIP JONC	1	
30	677-82575-20	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
31	682-82556-00	.STOPPER .PLAQUETTE	1	
32	689-8257Y-00	.CAP .CHAPEAU	1	

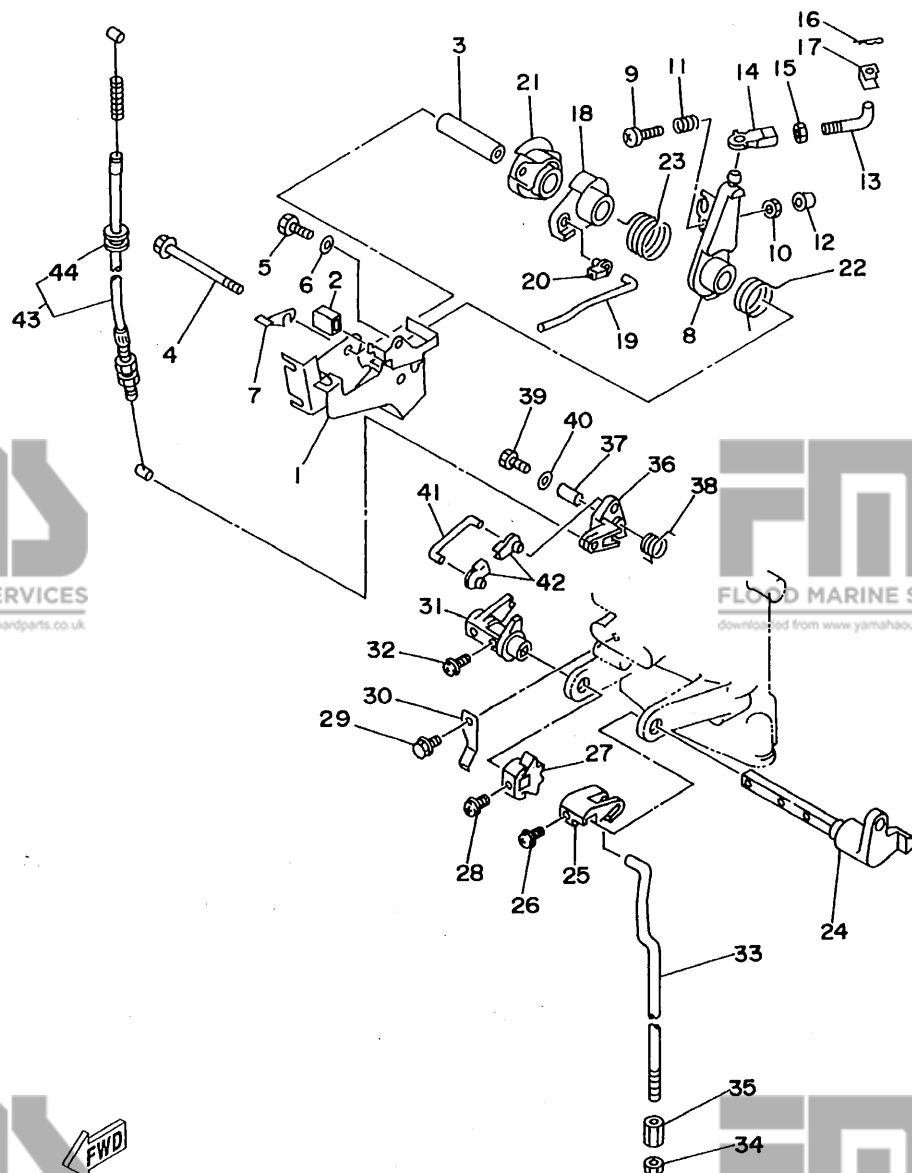


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FIG. 12 CONTROL 1

COMMANDE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	689-44194-00	CAP CAPUCHON	1	
3	90387-06M50	COLLAR COLLERETTE	1	
4	95895-06065	BOLT, FLANGE BOULON	1	
5	97095-06012	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	63V-41282-00	STOPPER, FREE ACCEL. LINK VERROU	1	
8	63V-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
9	97885-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
10	95380-06600	NUT ECROU	1	
11	90501-12M16	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
12	688-44194-00	CAP CAPUCHON	1	
13	63V-41238-00	JOINT, LINK RACCORD	1	
14	6H4-41237-00	JOINT, LINK RACCORD	1	
15	95380-05700	NUT ECROU	1	
16	90468-10005	CLIP JONC	1	
17	63V-41223-00	WASHER, LOCK 1 RONDELLE, FREIN 1	1	
18	63V-41283-00	LEVER, FREE ACCEL. LEVIER	1	
19	63V-41211-00	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	
20	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
21	63V-41638-00	PULLEY POULIE	1	
22	90508-16M37	SPRING, TORSION RESSORT, TORSION	1	
23	90508-20M38	SPRING, TORSION RESSORT, TORSION	1	
24	63V-44123-01	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
25	63V-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
26	90159-05M25	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
27	63V-44125-00	LEVER, SHIFT ROD 2 LEVIER, TIGE D'INVERSION 2	1	
28	90159-05M25	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	

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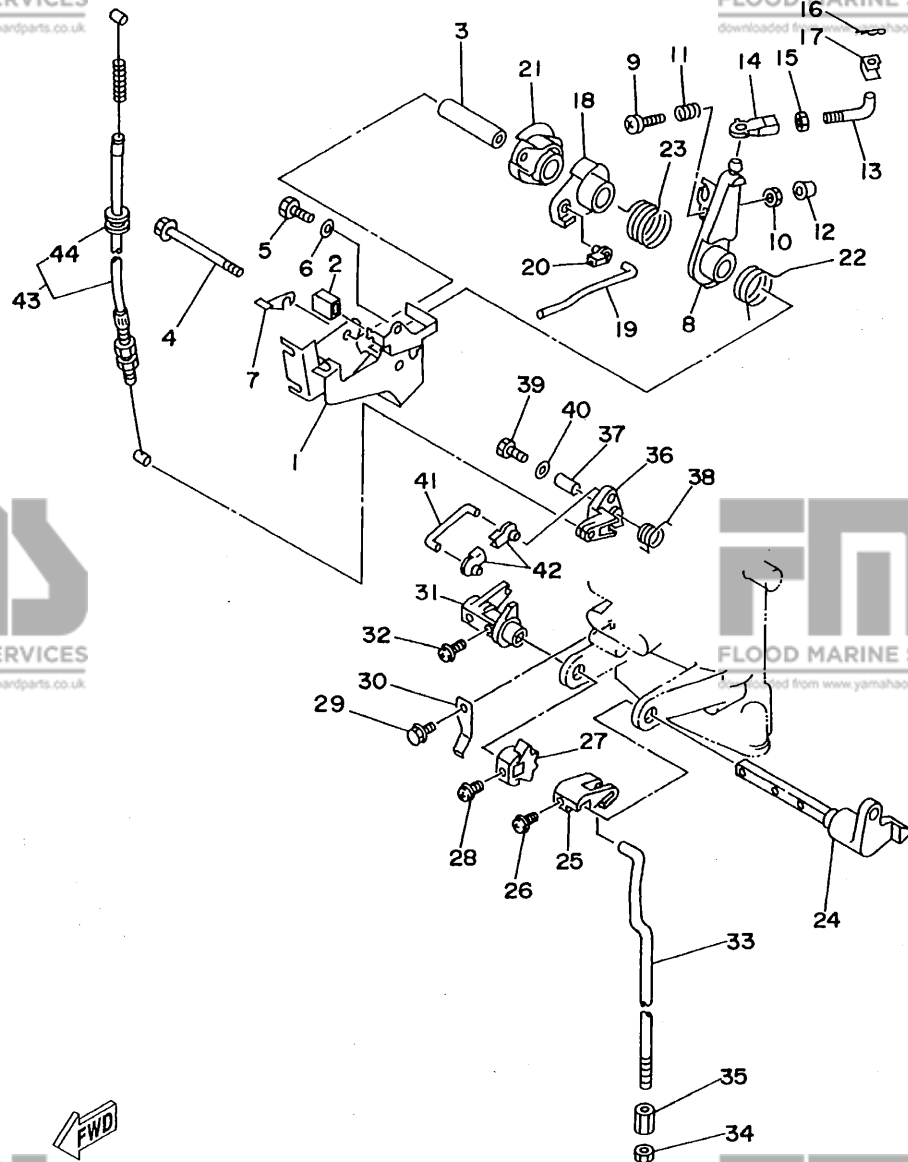


FIG. 12 CONTROL 1

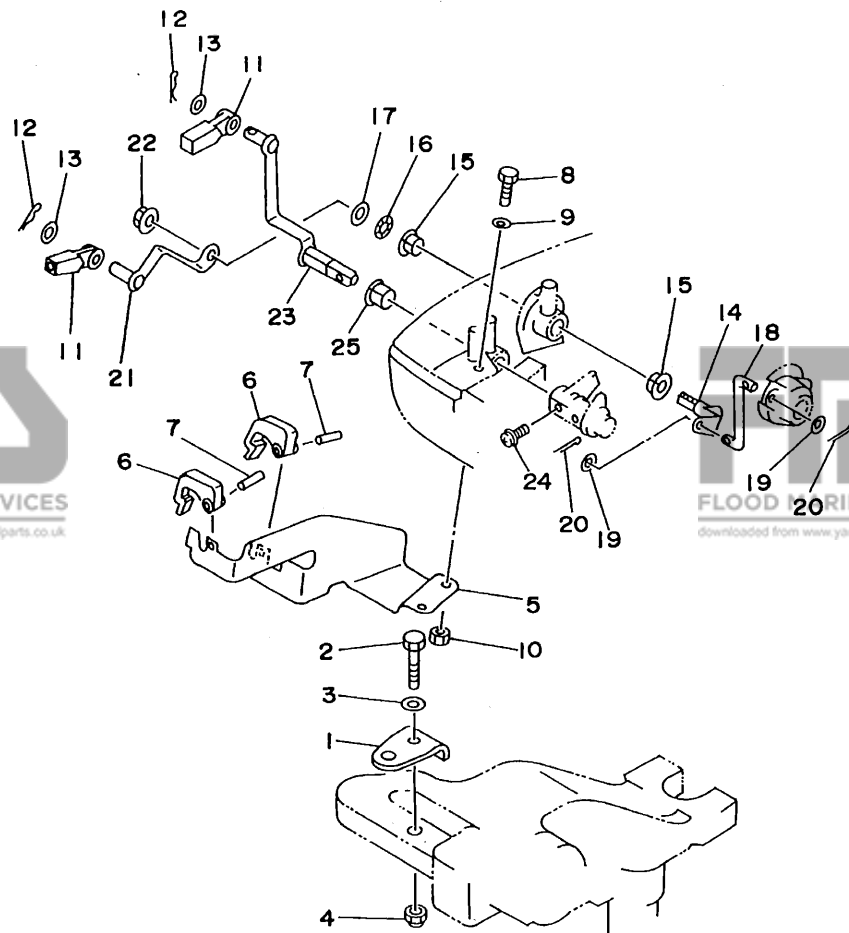
COMMANDE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97595-06512	BOLT, WITH WASHER VIS HEXAGONAL	1	
30	63V-44116-00	SPRING RESSORT	1	
31	63V-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
32	90159-05M25	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
33	63V-44143-01	ROD, SHIFT TIGE D'EMBRAYAGE	1	
34	95380-06700	NUT ECROU	1	
35	90170-06015	NUT ECROU	1	
36	63V-15746-10	ARM BRAS	1	
37	90387-06M06	COLLAR COLLERETTE	1	
38	90508-08M39	SPRING, TORSION RESSORT, TORSION	1	
39	97095-06020	BOLT BOULON	1	
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
41	6L2-15747-00	LINK BIELLETTE	1	
42	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
43	63V-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
44	90480-10M16	.GROMMET .PASSE-FIL	1	

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D3

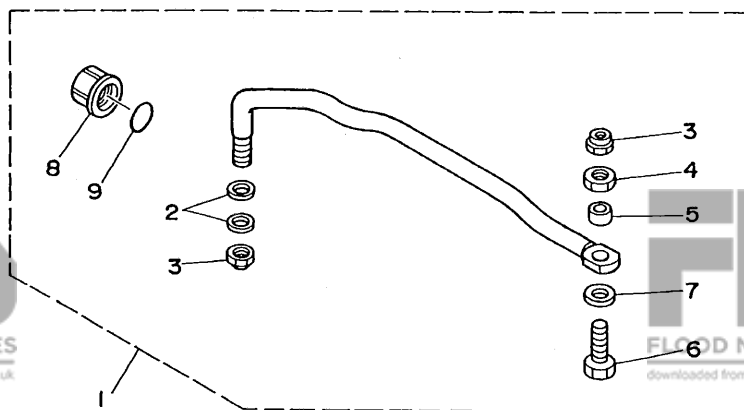
FIG. 13 CONTROL 2 (9.9FEMHR/15FEMHR) COMMANDE 2 (9.9FEMHR/15FEMHR)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-48511-01	HOOK, STEERING ATTACHE, DIRECTION	1	
2	97075-08035	BOLT BOULON	1	
3	92995-08600	WASHER RONDELLE	1	
4	95780-08300	NUT, FLANGE ECROU	1	
5	63V-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
6	682-48538-50	CLAMP, CABLE 1 COLLIER	2	
7	91690-30012	PIN, SPRING AGRAFFE	2	
8	97095-06016	BOLT BOULON	2	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
10	95380-06600	NUT ECROU	2	
11	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	2	
12	90468-18008	CLIP JONC	2	
13	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
14	63V-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
15	90386-10025	BUSH DOUILLE	2	
16	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
17	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	
18	63V-42192-00	ROD 2 TRINGLE 2	1	
19	90201-04M06	WASHER, PLATE RONDELLE, PLATE	2	
20	91490-20010	PIN, COTTER GOUPILLE	2	
21	63V-48534-00	THROTTLE LEVER, CONTROL LEVIER D'ACCELERATION	1	
22	95780-08300	NUT, FLANGE ECROU	1	
23	63V-48544-00	LEVER, SHIFTCONTROL POIGNEE, INVERSION	1	
24	90159-05M25	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
25	90386-10009	BUSH DOUILLE	1	

FIG. 14 STEERING GUIDE (9.9FEMHR/15FEMHR)
FIG. 14 FIXATION DE DIRECTION (9.9FEMHR/15FEMHR)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
3	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCAN	2	
4	90170-09M03	.NUT .ECROU	1	
5	90387-10M42	.COLLAR .COLLERETTE	1	
6	6E5-61355-00	.BOLT .BOULON	1	
7	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
8	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
9	93210-16275	.O-RING .JOINT TORIQUE	1	



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D5

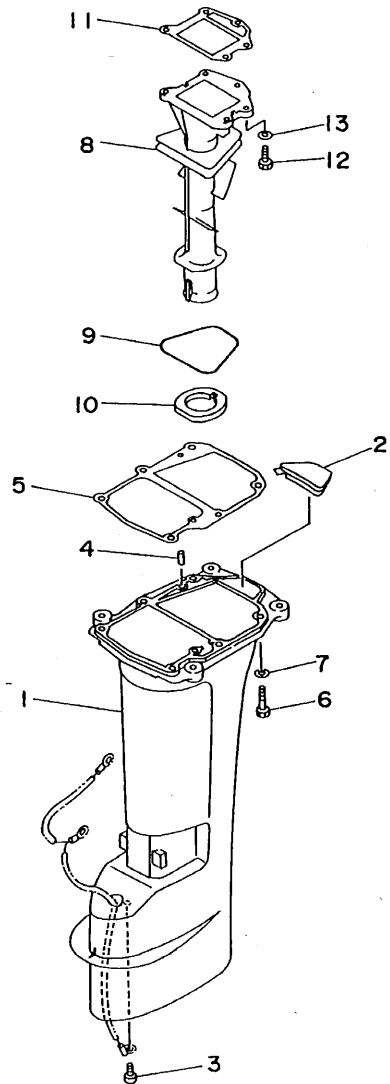
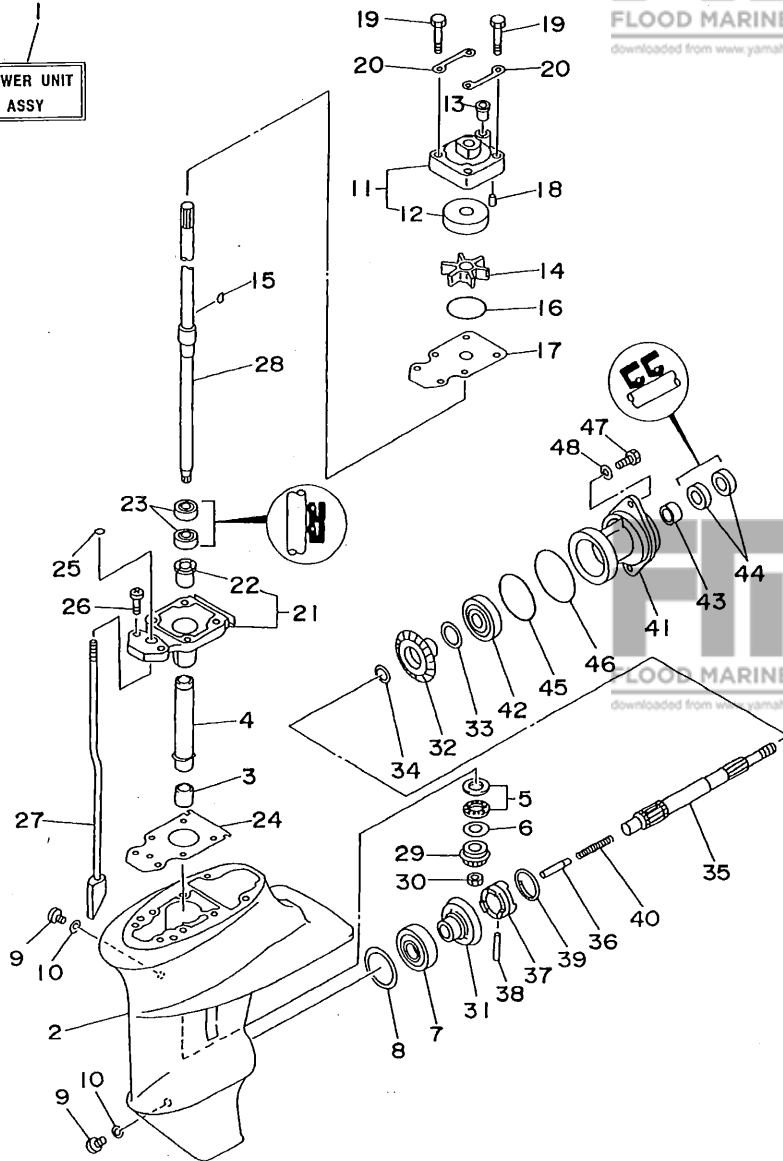


FIG. 15 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-45111-03-4D	CASING, UPPER FOURREAU	1	UR SHORT
	63V-45111-13-4D	CASING, UPPER FOURREAU	1	UR LONG
2	63V-45126-00	PLATE, SEAL DAMPER PLAQUETTE	1	
3	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
4	93606-12019	PIN, DOWEL GOUPILLE	2	
5	63V-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
6	97095-08030	BOLT BOULON	6	
7	92995-08600	WASHER RONDELLE	6	
8	63V-41131-02-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
9	93210-71MH6	O-RING JOINT TORIQUE	1	
10	63V-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
11	63V-41133-A1	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	97095-06020	BOLT BOULON	5	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	

LOWER UNIT
ASSY



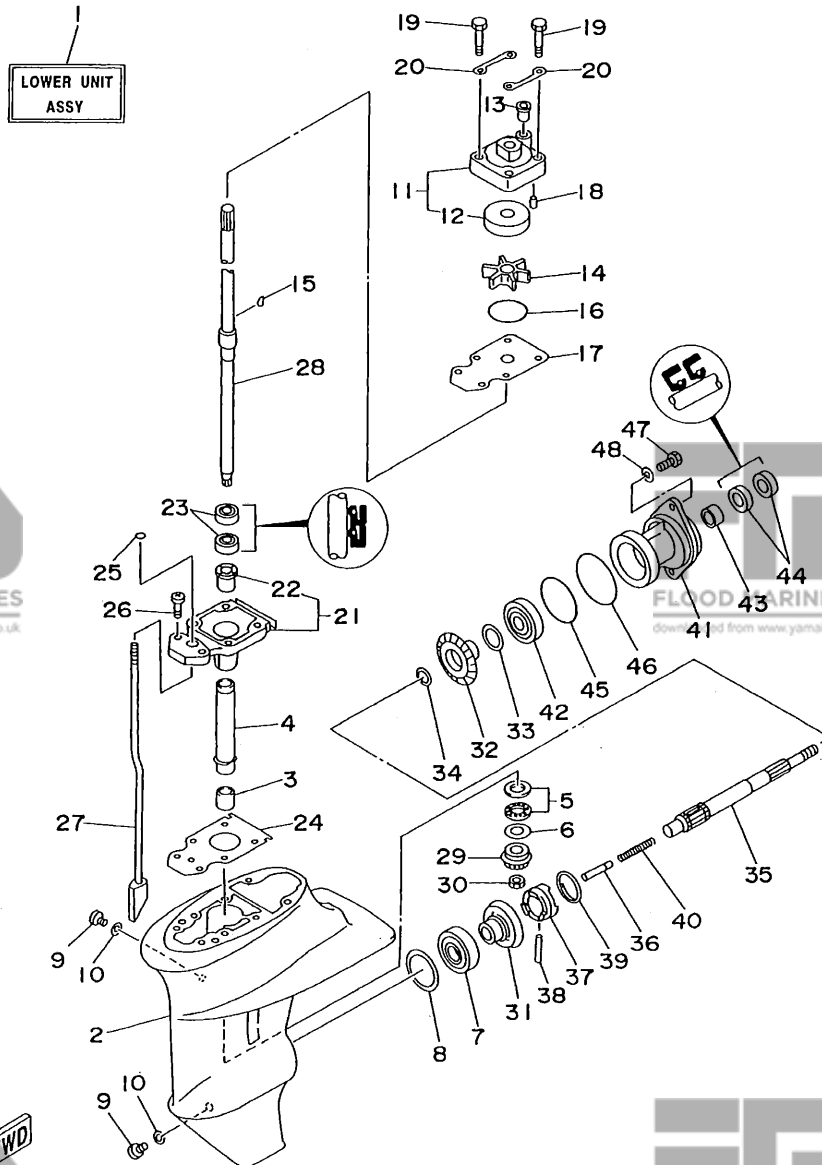
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FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-45300-01-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 48)	1	UR SHORT
	63V-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 48)	1	UR LONG
2	63V-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-314V8	BEARING, CYLINDRICAL ROULEMENT	1	
4	63V-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	93341-414V1	BEARING, THRUST CEREAUX DE DIRECTION	1	
6	6E8-45587-00-13	SHIM (T:1.13MM) CALE (T:1.13MM)	1	UR
	6E8-45587-00-20	SHIM (T:1.20MM) CALE (T:1.20MM)	1	UR
7	93332-00005	BEARING ROULEMENT	1	
8	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	90430-08020	GASKET JOINT	2	
11	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS.)	1	
12	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
13	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
14	63V-44352-00	IMPELLER TURBINE	1	
15	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	
16	93210-44704	O-RING JOINT TORIQUE	1	
17	63V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
18	93604-10M03	PIN, DOWEL CLAVETTE	2	
19	97080-08045	BOLT BOULON	4	

D7



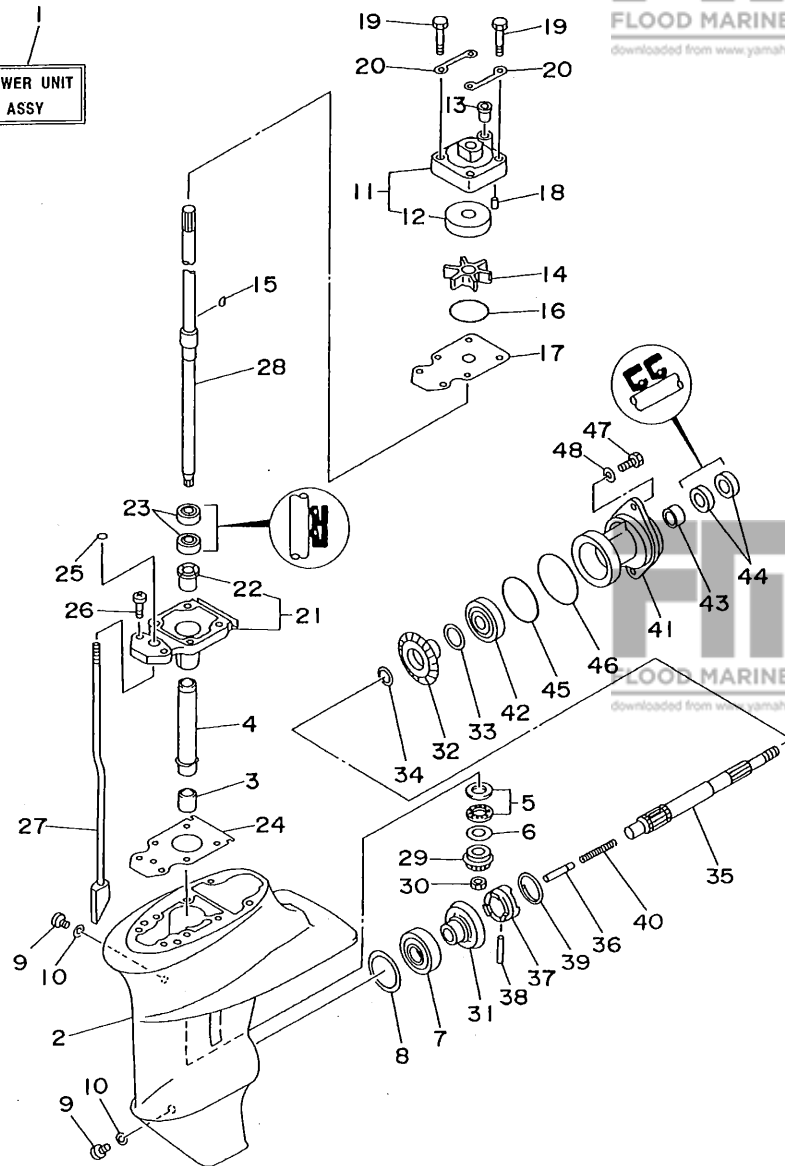
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FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	63V-44328-00	PLATE PLAQUETTE	2	
21	63V-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
22	626-45316-09	.BUSHING, DRIVE SHAFT .DOUVILLE, ARBRE MOTEUR	1	
23	93101-20048	OIL SEAL JOINT SPY	2	
24	63V-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
25	93210-06ME6	O-RING	1	
26	98980-08025	SCREW, BIND VIS	2	
27	63V-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	63V-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
28	63V-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
	63V-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
29	6E7-45551-00	PINION PIGNON D'ATTAQUE	1	
30	90179-08M06	NUT ECROU	1	
31	6E7-45560-00	GEAR PIGNON	1	
32	6E7-45571-00	GEAR PIGNON	1	
33	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
34	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
35	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
36	650-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
37	682-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
40	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
41	683-45361-01-40	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
42	93306-00519	BEARING ROULEMENT	1	
43	93315-31702	BEARING, CYLINDRICAL ROULEMENT	1	

LOWER UNIT
ASSY



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FIG. 16 LOWER CASING. DRIVE 1

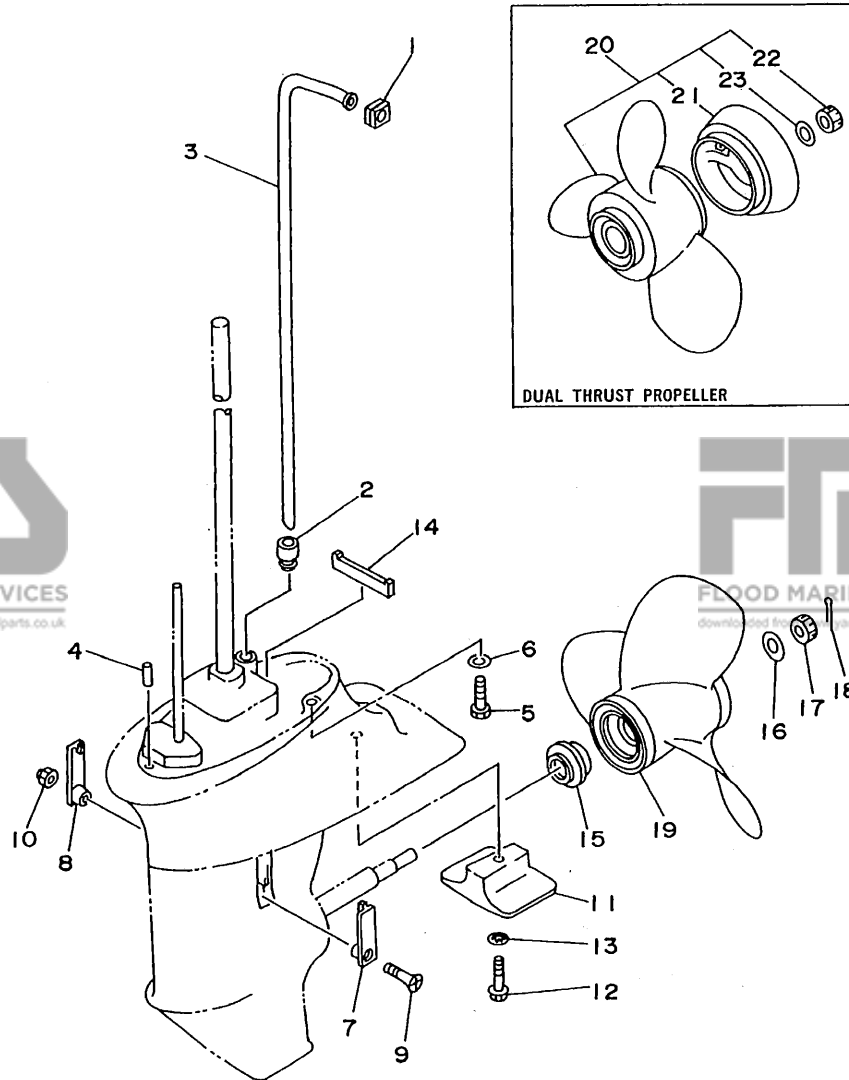
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	93101-17054	OIL SEAL	2	
45	93210-57M09	JOINT SPY	1	
46	93210-56M80	O-RING	1	
47	97095-06020	JOINT TORIQUE	2	
48	92990-06600	BOLT BOULON	2	
		WASHER, PLATE RONDELLE, PLATE	2	

E2

FIG. 17 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

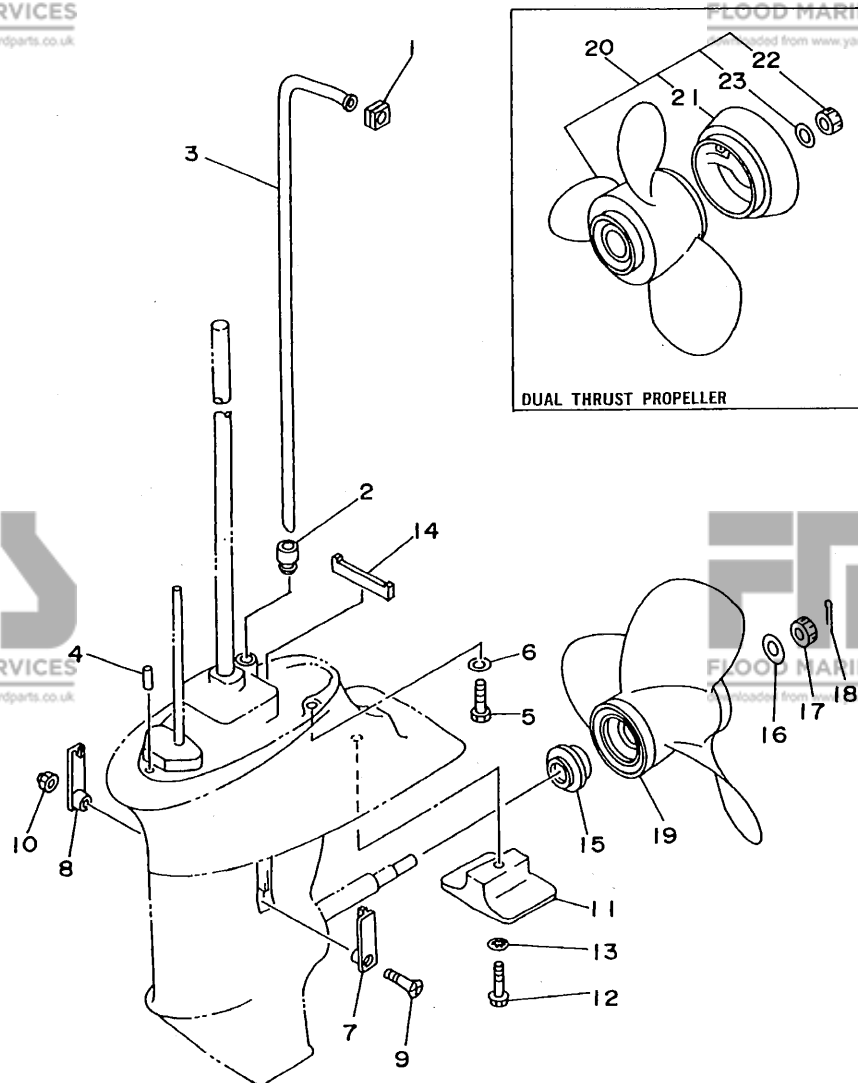


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-44365-10	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
2	63V-44368-00	RUBBER, WATER SEAL 4 CAOUTCHOUC EAU JUNTA 4	1	
3	63V-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	63V-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
4	93604-10M03	PIN, DOWEL CLAVETTE	2	
5	97075-08030	BOLT BOULON	4	
6	92995-08600	WASHER RONDELLE	4	
7	6G1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
8	63V-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	98780-05525	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
10	90185-05904	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	
11	61N-45251-00	ANODE ANODE	1	
12	95895-06030	BOLT, FLANGE BOULON	1	
	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
14	63V-45375-00	DAMPER, SEAL	1	
15	6E7-45987-01	BOURRELET, CAOUTCHOUC SPACER	1	
		ENTRETOISE	1	
16	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	
17	90171-10M01	NUT, CASTLE ECRU, CRENELE	1	
18	91490-30020	PIN, COTTER GOUILLE	1	
19	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1	UR
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J) HELICE (3X9-1/4"X8"-J)	1	UR
	683-45949-00-EL	PROPELLER (3X9-1/2"X6-1/2"-J) HELICE (3X9-1/2"X6-1/2"-J)	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1	UR
20	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J) HELICE (3X9-3/4"X8"-J)	1	UR DUAL THRUST PROP.
	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J) HELICE (3X9-3/4"X6-1/2"-J)	1	UR DUAL THRUST PROP.
21	6E7-45986-00	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	

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BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	90171-10M07	.NUT, CASTLE .ECROU, CRENELE	1	
23	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	

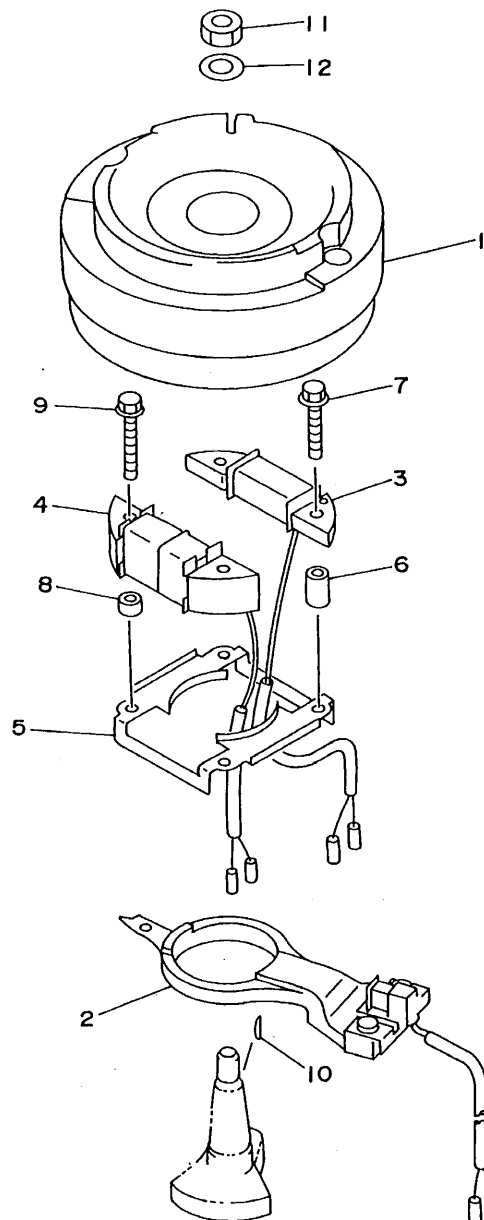


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FIG. 18 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-85550-10	ROTOR ASSY	1	UR 9.9FMH/15FMH
	63V-85550-00	ROTOR CPLT	1	UR 9.9FEMH(R)/15FEMHR
2	63V-85580-00	ROTOR ASSY	1	
		ROTOR CPLT	1	
3	63V-85520-00	COIL, PULSER	1	
		BOBINE, PULSEUR	1	
4	63V-85533-00	COIL, CHARGE	1	
		BOBINE, CHARGE	1	
5	63V-41611-00	COIL, LIGHTING	1	
		BOBINE, ECLAIRAGE	1	
6	90387-06M53	RETAINER, MAGNETO BASE	2	
		FLASQUE, PLATEAU D'AVANCE	2	
7	90105-06M68	COLLAR	2	
		COLLERETTE	2	
8	90387-06M24	BOLT, WASHER BASED	2	
		BOULON, AVEC RONDELLE	2	
9	90105-06M69	COLLAR	2	
		COLLERETTE	2	
10	90280-16053	BOLT, WASHER BASED	1	
		BOULON, AVEC RONDELLE	1	
11	90170-12066	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
12	90201-12472	NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	



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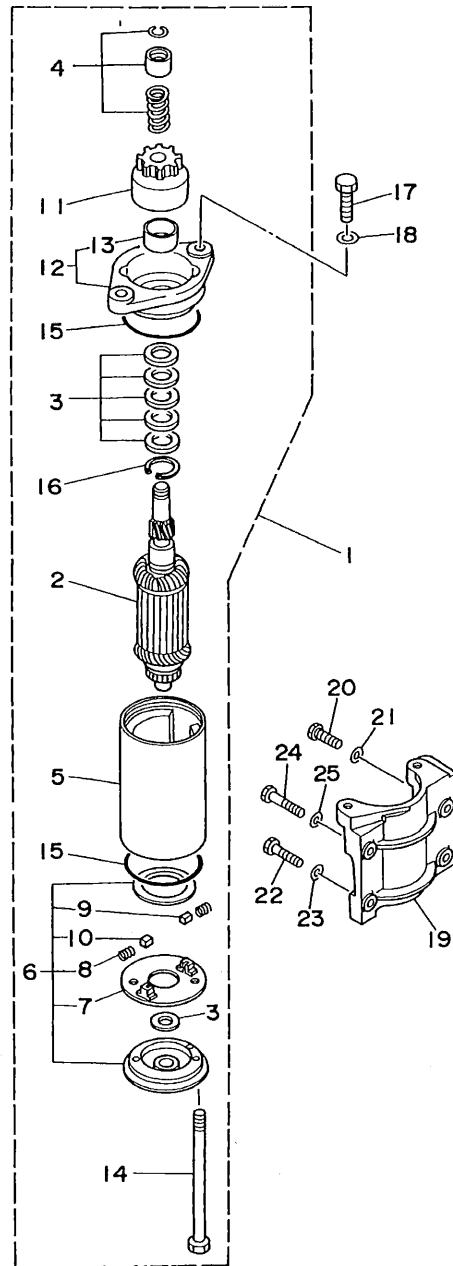
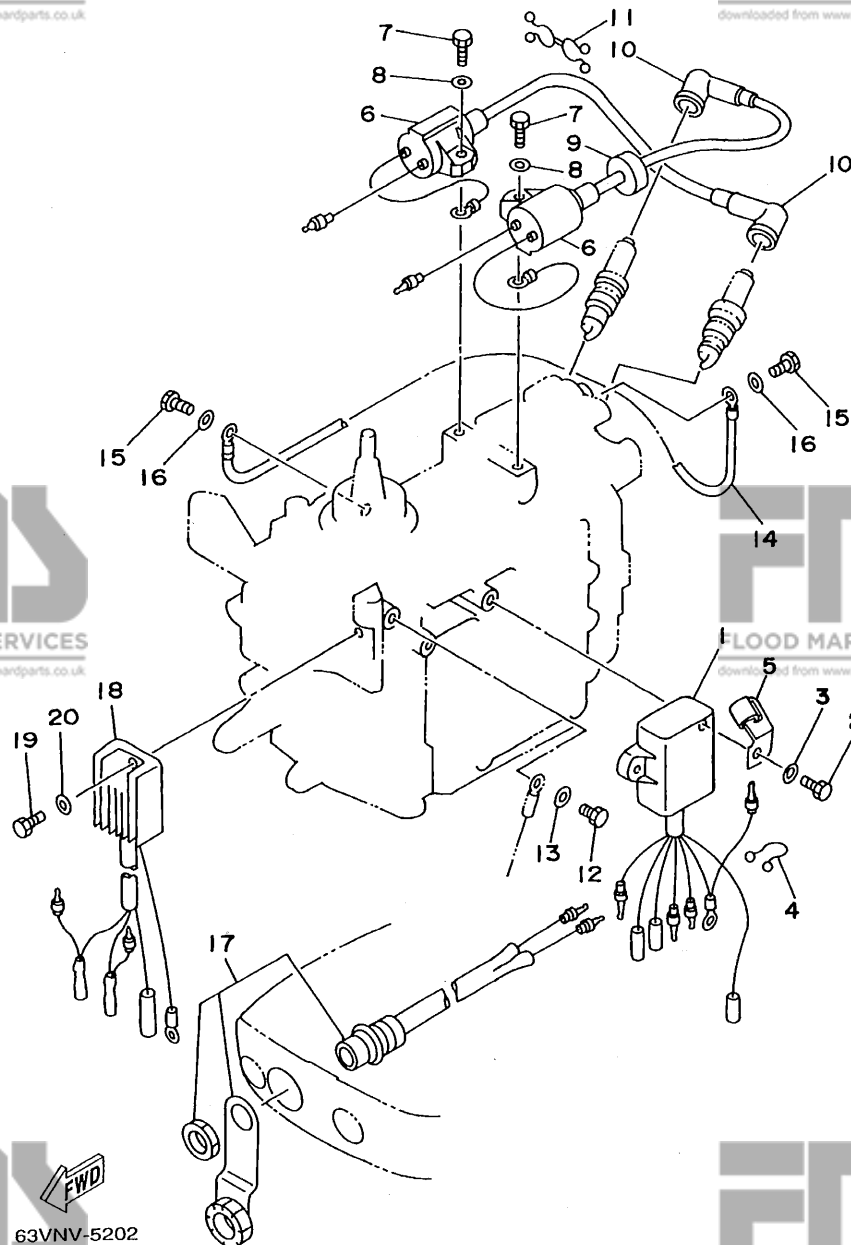


FIG. 19 STARTING MOTOR (9.9FEMH(R)/15FEMHR)
FIG. 19 DEMARREUR ELECTRIQUE (9.9FEMH(R)/15FEMHR)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6L2-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	682-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
9	682-81811-10	.BRUSH 1 .CHARBON 1	1	
10	682-81812-10	.BRUSH 2 .CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	.METAL, FRONT .METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
19	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
20	97095-06020	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	97095-06025	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	97075-06030	BOLT BOULON	1	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

FIG. 20 ELECTRICAL 1

PARTIE ELECTRIQUE 1

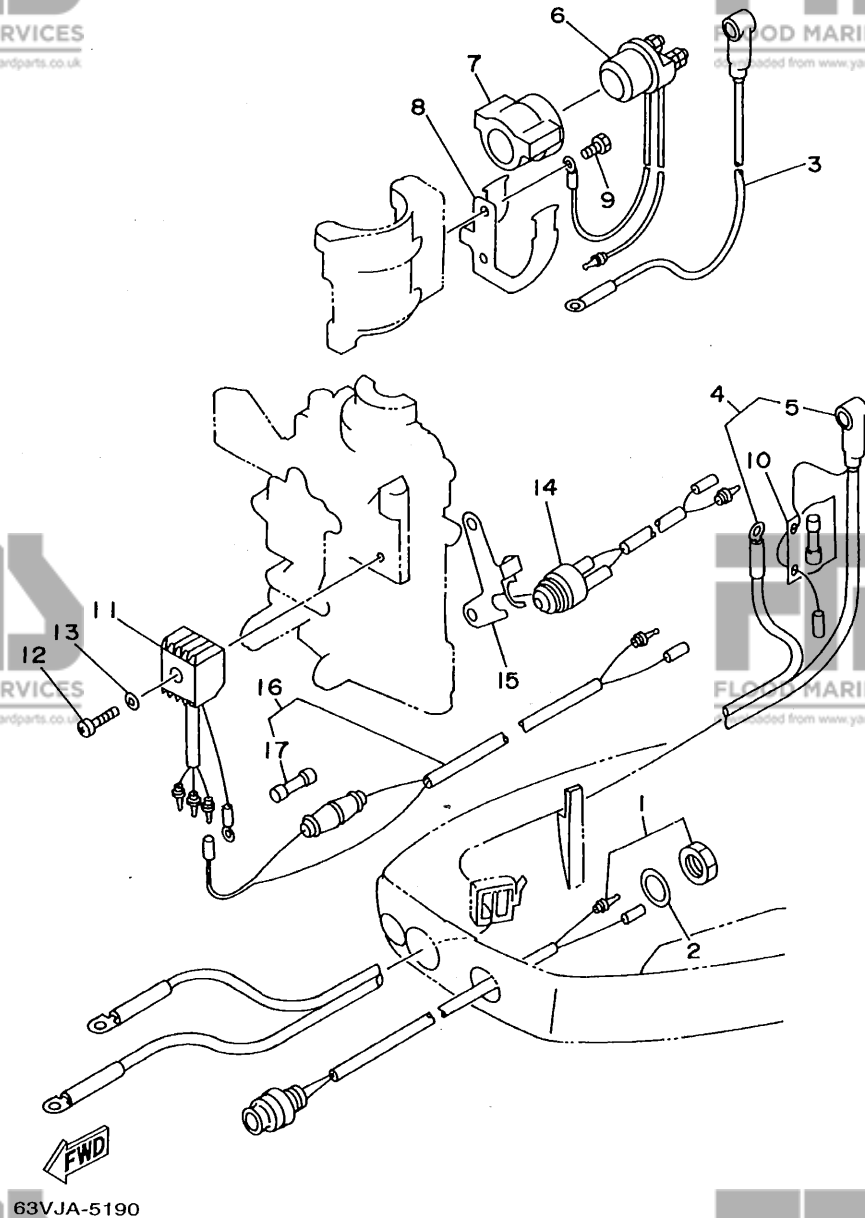


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97095-06020	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	90464-16039	CLAMP BRIDE	1	
5	90465-08M61	CLAMP BRIDE	1	
6	63V-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
7	97095-06018	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	90480-25161	GROMMET PASSE-FIL	1	
10	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
11	90464-08M02	CLAMP BRIDE	1	
12	97095-06012	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
15	97095-06012	BOLT BOULON	2	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
17	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	9.9FMH/15FMH
18	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	9.9FMH/15FMH
19	97095-06016	BOLT BOULON	1	9.9FMH/15FMH
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	9.9FMH/15FMH

63VNV-5202

FIG. 21 ELECTRICAL 2 (9.9FEMH)

PARTIE ELECTRIQUE 2 (9.9FEMH)

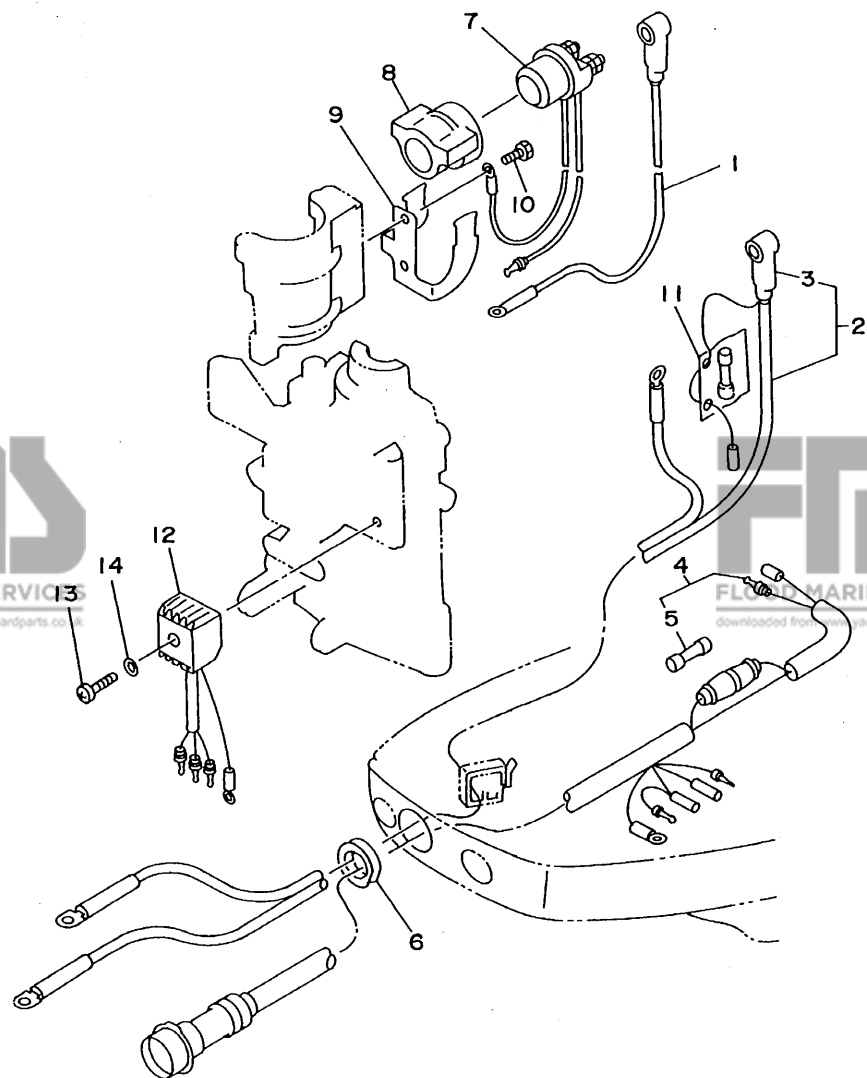


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81870-00	STARTING SWITCH ASSY	1	
2	90201-16M36	CONTACT A CLEF	1	
3	6E7-82117-00	WASHER, PLATE	1	
4	6E7-82105-11	RONDELLE, PLATE	1	
5	682-82119-01	WIRE, LEAD	1	
6	6G1-81941-10	FIL	1	
7	6G1-81952-00	WIRE HARNESS	1	
8	6E7-81945-00	FAISCEAU DE FILS	1	
9	97095-06014	.COVER, LEAD WIRE	1	
10	682-82151-00	.GARNITURE, FIL	1	
11	664-81970-61	STARTER RELAY ASSY	1	
12	98580-05525	LANCEUR RELAIS (ENS.)	1	
13	92990-05600	HOLDER, RELAY	1	
14	688-82540-11	SUPPORT, RELAIS	1	
15	63V-82554-00	PLATE, SWITCH FITTING	1	
16	63V-82541-00	PLAQUE, FIXATION DU RELAIS	1	
17	682-82151-00	BOLT	2	
		BOULON		
		FUSE (20A)	1	
		FUSIBLE (20A)		
		RECTIFIER ASSY	1	
		REDRESSEUR COMPLET		
		SCREW, PAN HEAD	1	
		VIS		
		WASHER, PLATE	1	
		RONDELLE, PLATE		
		NEUTRAL SWITCH ASSY	1	
		CONTACTEUR DE POINT-MORT		
		STAY, NEUTRAL SWITCH	1	
		SUPPORT, CONT DE POINT-MORT		
		WIRE, LEAD	1	
		FIL		
		.FUSE (20A)	1	
		.FUSIBLE (20A)		

63VJA-5190

F1

FIG. 22 ELECTRICAL 3 (9.9FEMHR/15FEMHR)
FIG. 22 PARTIE ELECTRIQUE 3 (9.9FEMHR/15FEMHR)



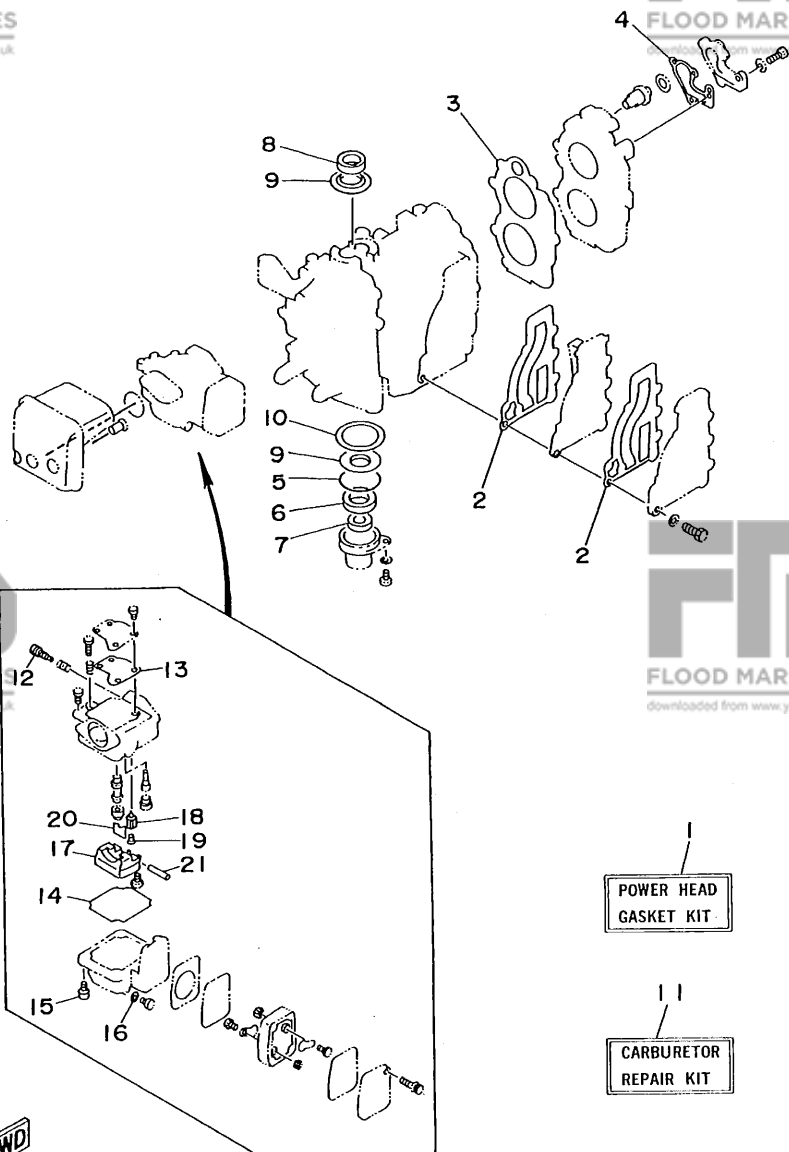
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-82117-00	WIRE, LEAD FIL	1	
2	6E7-82105-11	WIRE HARNESS FAISCEAU DE FILS	1	
3	682-82119-01	.COVER, LEAD WIRE .GARNITURE, FIL	1	
4	63V-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
5	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
6	682-42724-50	GROMMET PASSE-FIL	1	
7	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
8	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
9	6E7-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
10	97095-06014	BOLT BOULON	2	
11	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
12	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
13	98580-05525	SCREW, PAN HEAD VIS	1	
14	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	

63VNV-5210

FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	63V-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
3	63V-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	682-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
5	93210-46M16	.O-RING .JOINT TORIQUE	1	
6	93102-25M48	.OIL SEAL .JOINT SPY	1	
7	93101-13M11	.OIL SEAL .JOINT SPY	1	
8	93110-23M00	.OIL SEAL .JOINT D'HUILE	1	
9	63V-11445-00	.SPACER .ENTRETOISE	2	
10	90201-46M29	.WASHER, PLATE .RONDELLE, PLATE	1	
11	63V-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
12	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
13	63V-14126-00	.GASKET .JOINT	1	
14	63V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
15	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
16	661-14398-00	.WASHER .RONDELLE	1	
17	63V-14985-00	.FLOAT .FLOTTEUR	1	
18	661-14546-00	.VALVE, NEEDLE .POINTEAU	1	
19	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
20	663-14159-00	.CLIP .JONC	1	
21	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	

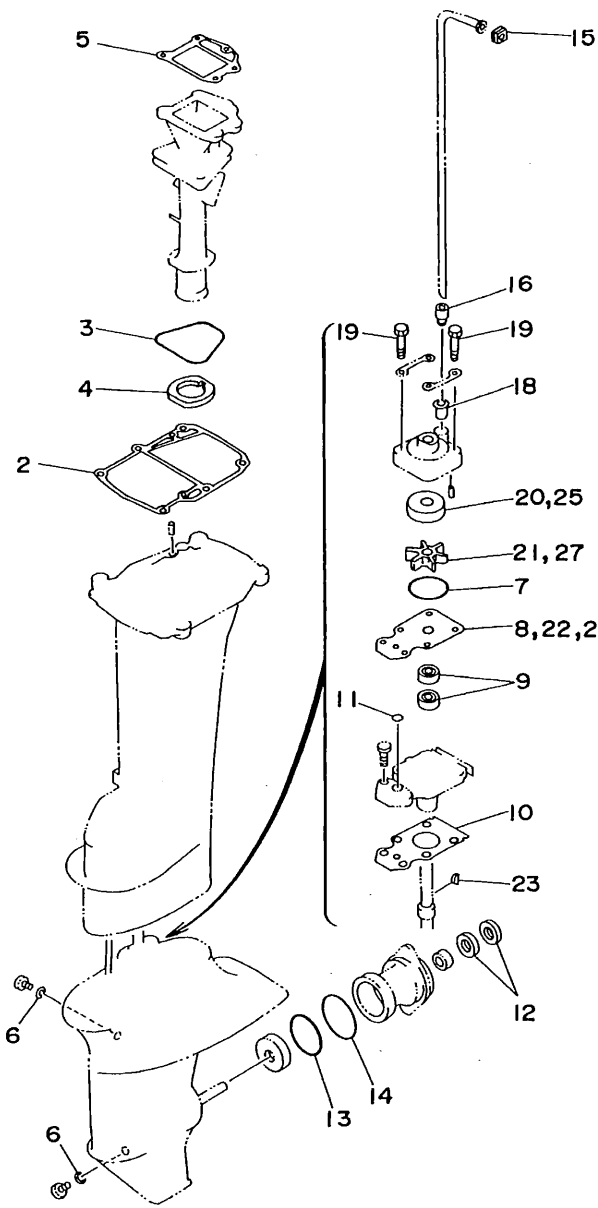


FWD
63VJA-5200

F3

FIG. 24 REPAIR KIT 2

KITS DE REPARATION 2



63VJA-5210

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	63V-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	93210-71MH6	.O-RING .JOINT TORIQUE	1	
4	63V-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
5	63V-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	90430-08020	.GASKET .JOINT	2	
7	93210-44704	.O-RING .JOINT TORIQUE	1	
8	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
9	93101-20048	.OIL SEAL .JOINT SPY	2	
10	63V-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
11	93210-06ME6	.O-RING .JOINT TORIQUE	1	
12	93101-17054	.OIL SEAL .JOINT SPY	2	
13	93210-57M09	.O-RING .JOINT TORIQUE	1	
14	93210-56M80	.O-RING .JOINT TORIQUE	1	
15	63V-44365-10	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	63V-44368-00	.RUBBER, WATER SEAL 4 .CAOUTCHOUC EAU JUNTA 4	1	
17	63V-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	97080-08045	.BOLT .BOULON	4	
20	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
21	63V-44352-00	.IMPELLER .TURBINE	1	
22	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
23	664-44338-00	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
24	63V-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
25	63V-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
26	63V-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
27	63V-44352-00	.IMPELLER .TURBINE	1	

1
LOWER UNIT
GASKET KIT

17
WATER PUMP
REPAIR KIT

24
CHROME PUMP
KIT



20D(6L3) 25N(6L2)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

20D'97(6L3), 25N'97(6L2)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

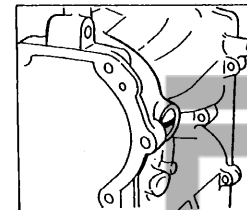
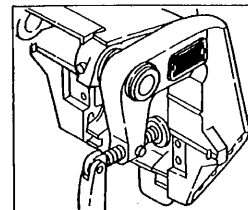
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	20DMO	S : 106219 ~
		L : 402842 ~
	20DERO	S : 181285 ~
		L : 480971 ~
	25NMO	S : 111639 ~
		L : 405543 ~
	25NEO	S : 151162 ~
		L : 451908 ~
	25NERO	S : 280416 ~
		L : 481148 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

20D'97(6L3), 25N'97(6L2)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

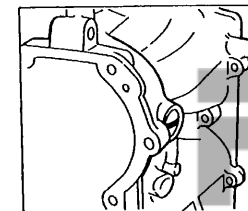
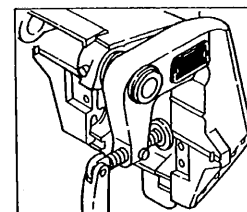
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	20DMO	S : 106219	~
		L : 402842	~
	20DERO	S : 181285	~
		L : 480971	~
	25NMO	S : 111639	~
		L : 405543	~
	25NEO	S : 151162	~
		L : 451908	~
	25NERO	S : 280416	~
		L : 481148	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	OIL PUMP	B6, B7
FIG. 6	STARTER	C1, C2
FIG. 7	FUEL	C3
FIG. 8	TOP COWLING	C4
FIG. 9	BOTTOM COWLING	C5, C6
FIG. 10	BRACKET 1	C7, D1
FIG. 11	BRACKET 2	D2, D3
FIG. 12	STEERING (20DMO/25NMO/25NEO)	D4, D5
FIG. 13	CONTROL	D6, D7
FIG. 14	UPPER CASING	E1
FIG. 15	LOWER CASING. DRIVE 1	E2~E4
FIG. 16	LOWER CASING. DRIVE 2	E5, E6
FIG. 17	GENERATOR	E7
FIG. 18	ELECTRICAL 1	F1
FIG. 19	ALTERNATE 1 (20DERO/25NE (R) O)	F2
FIG. 20	ALTERNATE 2 (20DERO/25NE (R) O)	F3, F4
FIG. 21	REPAIR KIT 1	F5
FIG. 22	REPAIR KIT 2	F6

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FIG. 3	ADMISSION	B3
FIG. 4	CARBURATEUR	B4, B5
FIG. 5	POMPE A HUILE	B6, B7
FIG. 6	DEMARREUR	C1, C2
FIG. 7	CARBURANT	C3
FIG. 8	CAPOT SUPERIEUR	C4
FIG. 9	CAPOT INFERIEUR	C5, C6
FIG. 10	SUPPORT 1	C7, D1
FIG. 11	SUPPORT 2	D2, D3
FIG. 12	DIRECTION (20DMO/25NMO/25NEO)	D4, D5
FIG. 13	COMMANDE	D6, D7
FIG. 14	FOURREAU	E1
FIG. 15	BOITIER D'HELICE, TRANSMISSION 1	E2~E4
FIG. 16	BOITIER D'HELICE, TRANSMISSION 2	E5, E6
FIG. 17	GENERATRICE	E7
FIG. 18	PARITIE ELECTRIQUE 1	F1
FIG. 19	OPTIONNELLES 1 (20DERO/25NE (R) O)	F2
FIG. 20	OPTIONNELLES 2 (20DERO/25NE (R) O)	F3, F4
FIG. 21	KITS DE REPARATION 1	F5
FIG. 22	KITS DE REPARATION 2	F6

INDEX NUMERIQUE

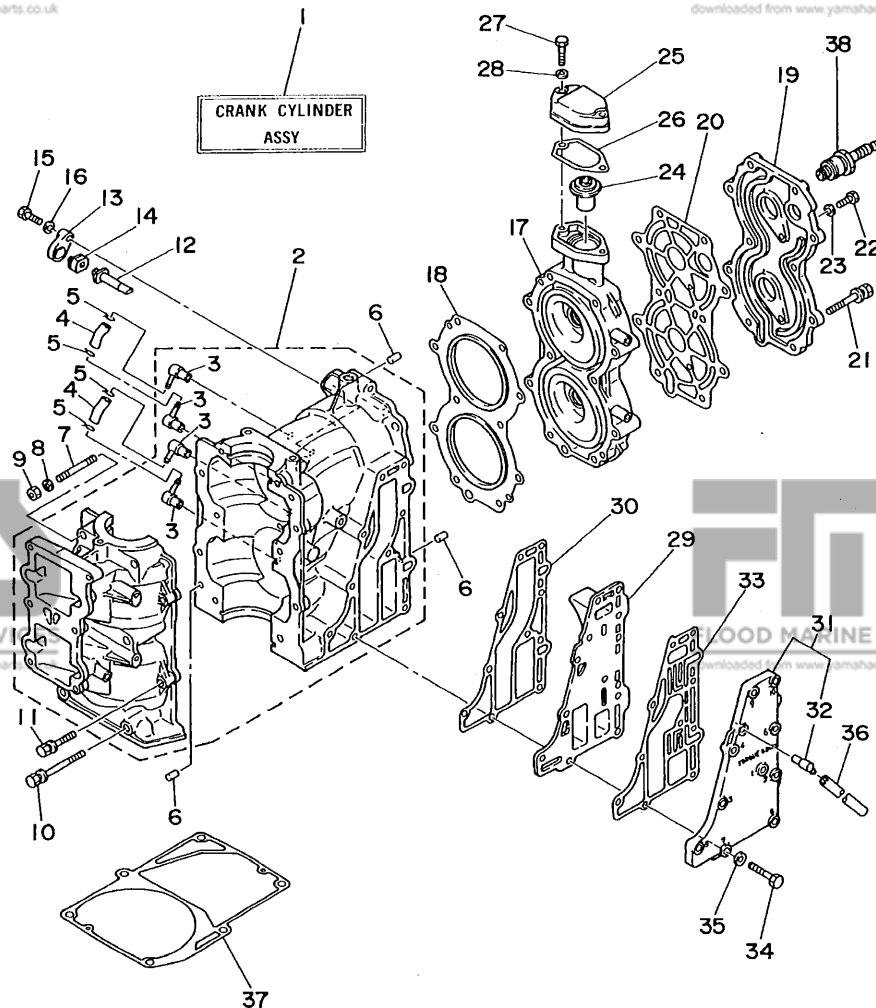


FIG. 1 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0090-11-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 37, FIG. 2, REF.NO. 1~29)	1	
2	6L2-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	4	
4	90445-07M15	HOSE DURITE	2	
5	90467-06016	CLIP JONC	4	
6	93604-10M03	PIN, DOWEL CLAVETTE	4	
7	95617-08645	BOLT, STUD GOUJON	2	
8	90201-08086	WASHER, PLATE RONDELLE, PLATE	2	
9	95333-08600	NUT ECROU	2	
10	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
11	90119-06M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	6L2-11111-01-94	HEAD, CYLINDER 1 CULASSE 1	1	
18	6L2-11181-A2	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
19	6L2-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
20	6L2-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
21	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
25	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	61A-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
27	97095-06025	BOLT BOULON	2	

A6

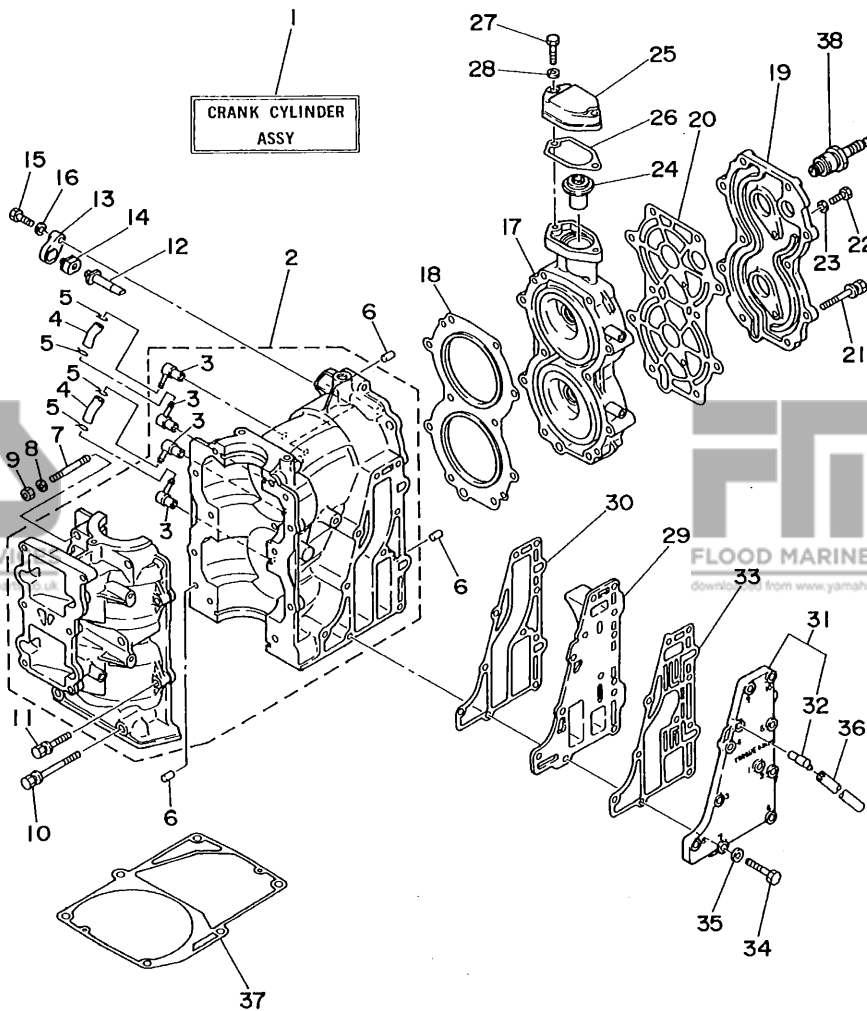


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
29	6L2-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
30	6L2-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
31	6L2-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
32	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
33	6L2-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
34	97095-06030	BOLT BOULON	10	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
36	90445-10M40	HOSE DURITE	1	
37	6L2-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
38	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	

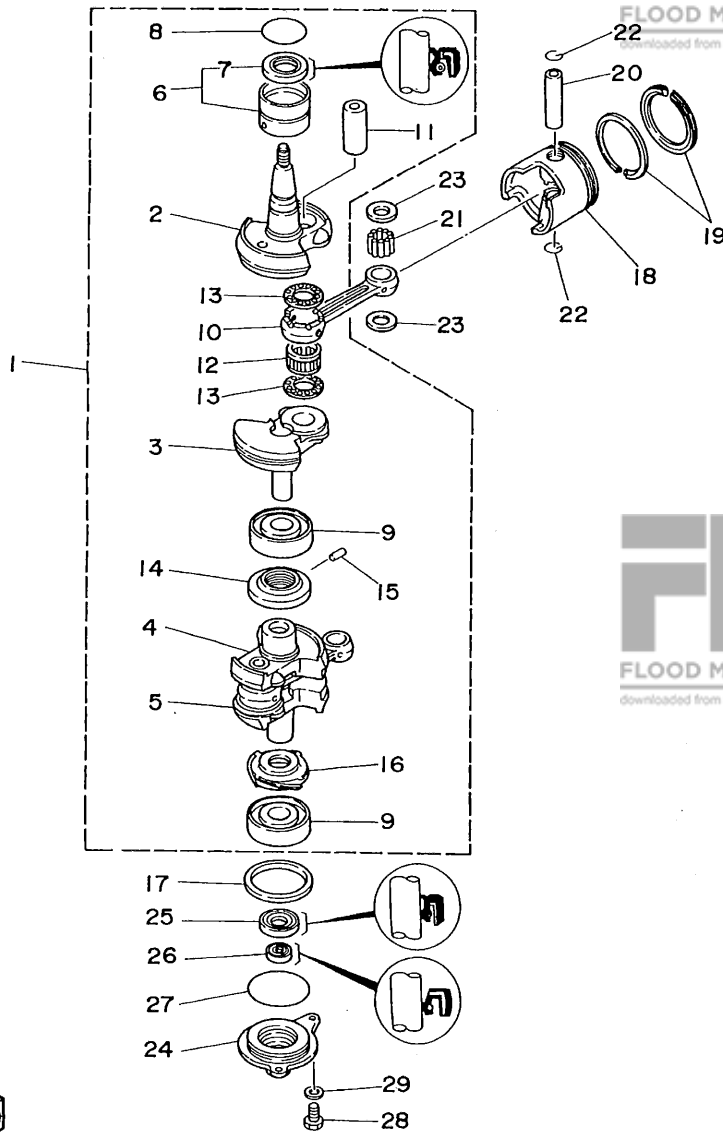


FIG. 2 CRANKSHAFT. PISTON

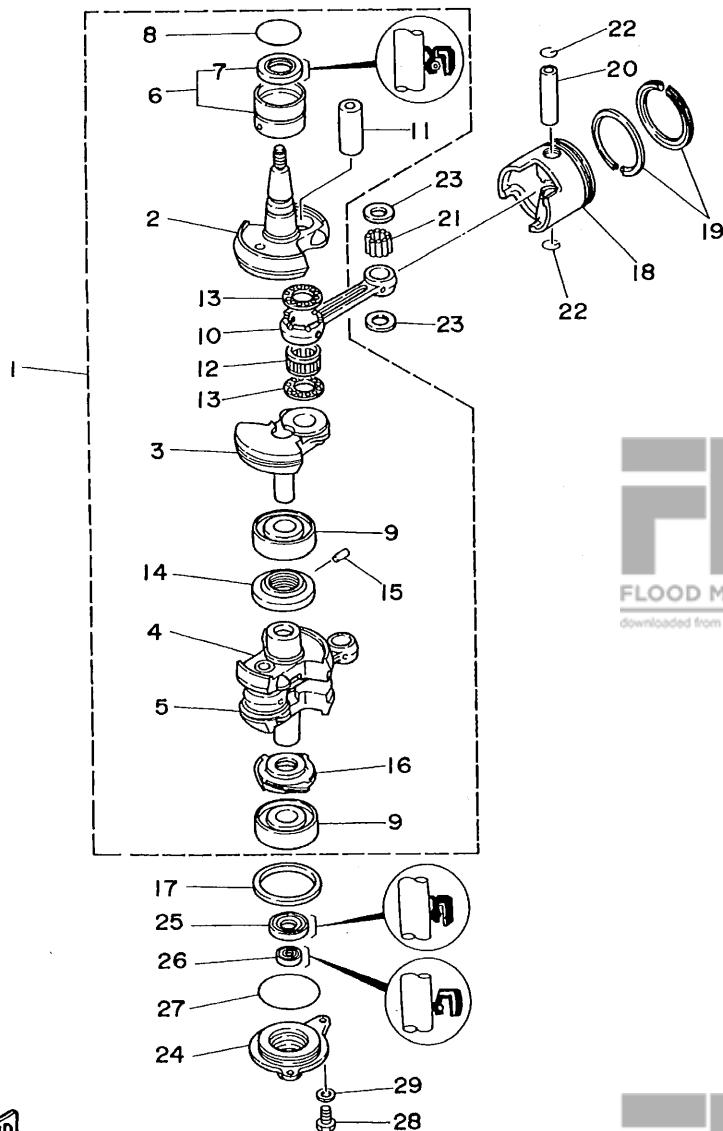
VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-11400-10	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	6L2-11412-00	.CRANK 1	1	
3	6L2-11422-00	.MASSOLOTTE DE VILEBREQUIN 1	1	
4	6L2-11432-00	.CRANK 2	1	
5	6L2-11442-00	.MASSOLOTTE DE VILEBREQUIN 2	1	
6	6L2-11432-00	.CRANK 3	1	
7	93311-632U7	.MASSOLOTTE DE VILEBREQUIN 3	1	
8	93311-632U7	.CRANK 4	1	
9	93311-632U7	.MASSOLOTTE DE VILEBREQUIN 4	1	
10	93311-632U7	.BEARING, CYLINDRICAL	1	
11	93311-632U7	.ROULEMENT	1	
12	93102-26M27	..OIL SEAL	1	
13	93210-42159	..JOINT SPY	1	
14	93210-42159	.O-RING	1	
15	93306-305U3	.JOINT TORIQUE	1	
16	93306-305U3	.BEARING	2	
17	93306-305U3	.ROULEMENT	2	
18	6L2-11651-00	.ROD, CONNECTING	2	
19	6L2-11681-00	.BIELLE NUE	2	
20	6L2-11681-00	.PIN, CRANK 1	2	
21	93310-424W9	.MANETON, VILEBREQUIN 1	2	
22	93310-424W9	.BEARING, CYLINDRICAL	2	
23	90209-24M15	.ROULEMENT	4	
24	6L2-11515-00	.WASHER	1	
25	91690-30010	.RONDELLE	1	
26	6J8-11536-00	.SEAL, LABYRINTH 1	1	
27	90201-50306	.JOINT, LABYRINTHE 1	1	
28	6L2-11631-00-97	.PIN, SPRING	1	
29	6L2-11631-00-97	.AGRAFFE	1	
30	6L2-11631-00-97	.GEAR, DRIVE	1	
31	6L2-11631-00-97	.PIGNON SECONDAIRE	1	
32	6L2-11631-00-97	.WASHER, PLATE	1	
33	6L2-11631-00-97	.RONDELLE, PLATE	1	
34	6L2-11631-00-97	.PISTON (STD)	2	
35	6L2-11631-00-97	.PISTON (STD)	2	
36	6L2-11635-00	.PISTON (0.25MM O/S)	2	AP
37	6L2-11635-00	.PISTON (0.25MM O/S)	2	AP
38	6L2-11636-00	.PISTON (0.50MM O/S)	2	AP
39	6L2-11636-00	.PISTON (0.50MM O/S)	2	AP
40	6L2-11610-00	.PISTON RING SET (STD)	2	
41	6L2-11610-10	.JEU DE SEGMENTS (STD)	2	AP
42	6L2-11610-10	.PISTON RING SET (0.25MM O/S)	2	AP
43	6L2-11610-20	.JEU DE SEGMENTS (0.25MM O/S)	2	AP
44	6L2-11610-20	.PISTON RING SET (0.50MM O/S)	2	AP
45	6L2-11610-20	.JEU DE SEGMENTS (0.50MM O/S)	2	AP
46	648-11633-00	.PIN, PISTON	2	
47	93602-18M12	.AXE, PISTON	62	
48	93450-20026	.PIN, DOWEL	4	
49	90201-18522	.GOUJON	4	
50	6L2-15396-00-5B	.CIRCLIP	1	
51	6L2-15396-00-5B	.CIRCLIP	1	
52	6L2-15396-00-5B	.WASHER, PLATE	1	
53	6L2-15396-00-5B	.RONDELLE, PLATE	1	
54	6L2-15396-00-5B	.HOUSING, OIL SEAL	1	
55	6L2-15396-00-5B	.LOGEMENT DE JOINT SPY	1	

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VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93102-25142	OIL SEAL JOINT SPY	1	
26	93101-13M37	OIL SEAL JOINT SPY	1	
27	93210-56M80	O-RING JOINT TORIQUE	1	
28	97095-06016	BOLT BOULON	2	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	



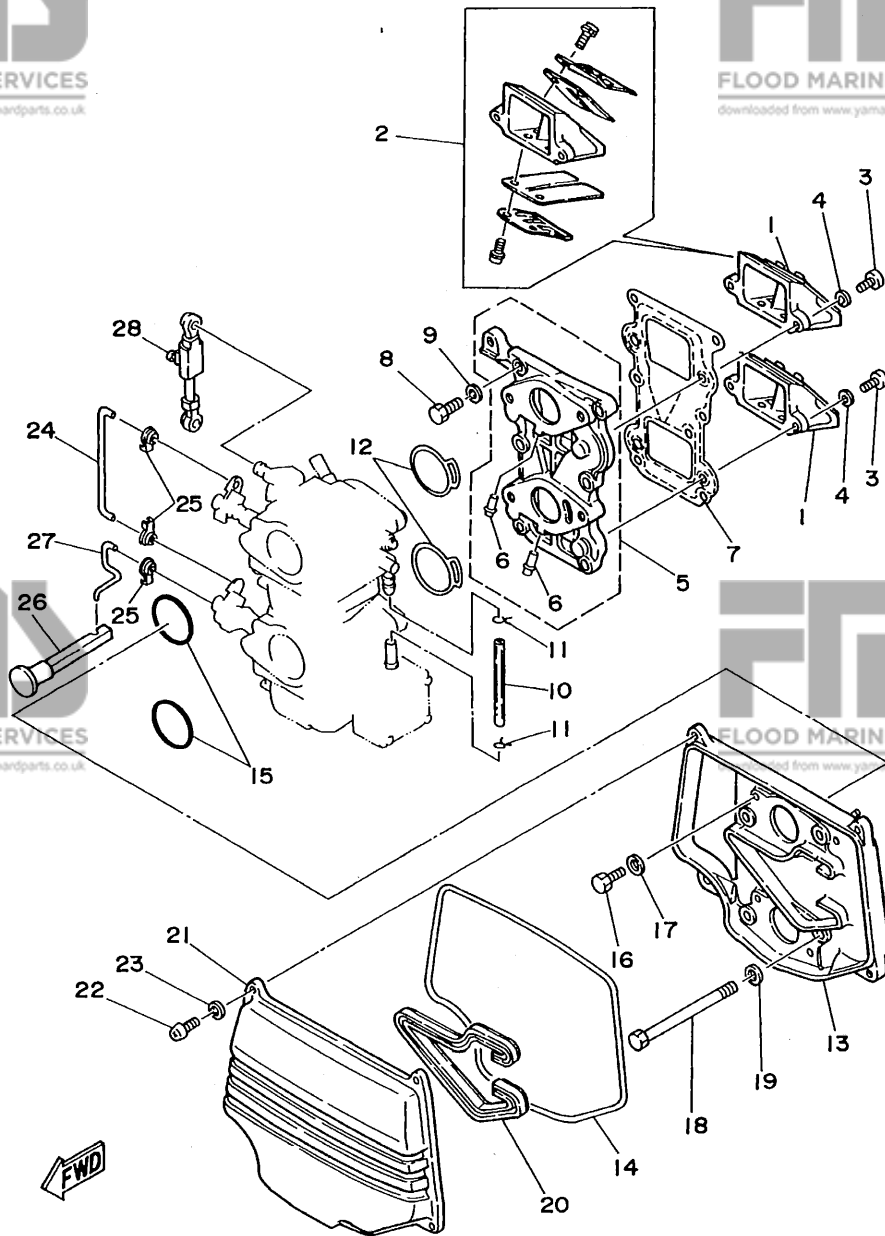


FIG. 3 INTAKE

ADMISSION

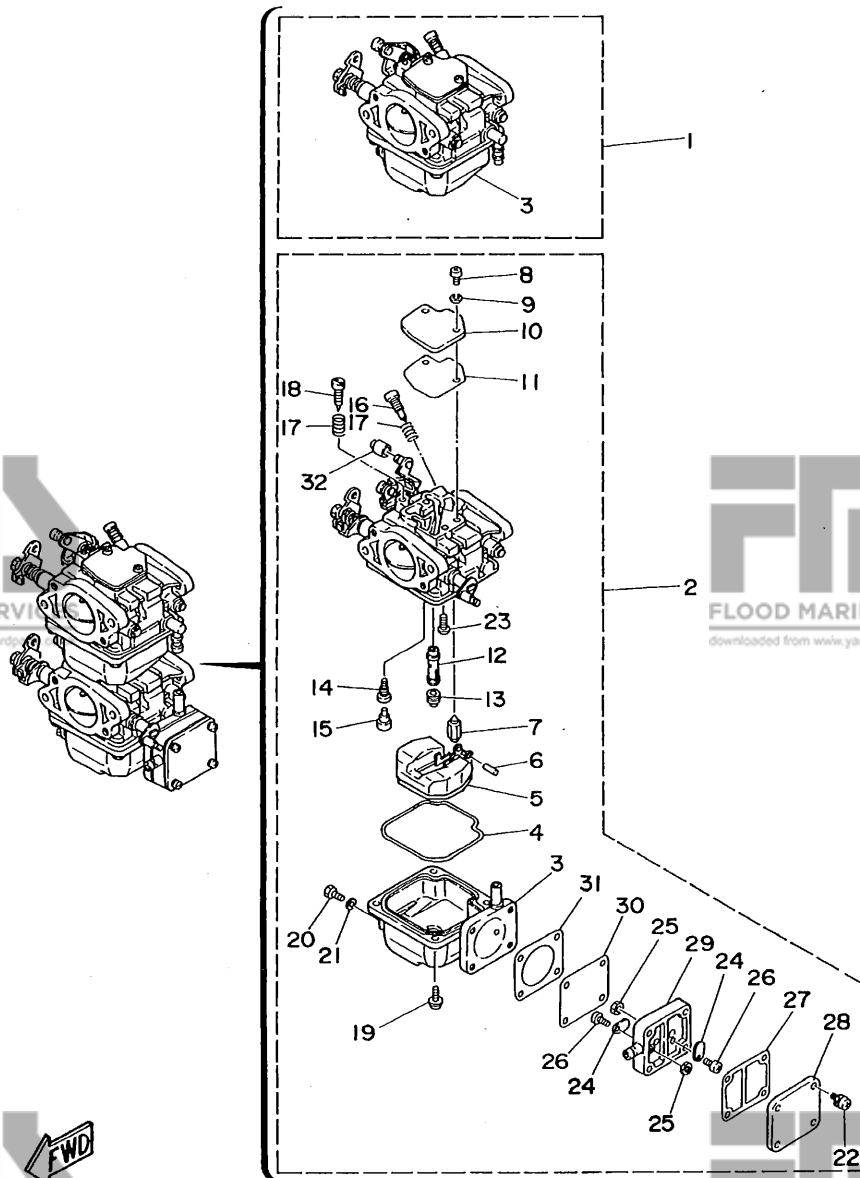
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-13610-00	REED VALVE ASSY CLAPET COMPLET	2	
2	6L2-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS	4	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
5	6L2-13641-10-94	MANIFOLD 1 TUBULURE 1	1	
6	676-14485-00	.PIPE, JOINT .DURITE	2	
7	6L2-13621-00	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
8	97095-06025	BOLT BOULON	6	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
10	90445-09078	HOSE DURITE	1	
11	90467-08004	CLIP JONC	2	
12	6L2-14198-00	GASKET JOINT	2	
13	6L2-14417-00-94	COVER 1 COUVERCLE 1	1	
14	6L2-14476-00	SEAL JOINT SPY	1	
15	93210-35M86	O-RING JOINT TORIQUE	2	
16	97013-05012	BOLT BOULON	4	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
18	97390-06085	BOLT BOULON	4	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
20	6L2-14476-11	SEAL JOINT SPY	1	
21	6L2-14418-00	COVER 2 COUVERCLE 2	1	
22	98580-05016	SCREW, PAN HEAD VIS	4	
23	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
24	6J8-41259-00	ROD, CHOKE 3 TRINGLE 3, STARTER	1	
25	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	
26	6J8-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	
27	6L2-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
28	6L2-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	

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FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14301-01	CARBURETOR ASSY 1 (25N) CARBURATEUR COMPLET 1 (25N)	1	UR UPPER
	6L3-14301-00	CARBURETOR ASSY 1 (20D) CARBURATEUR COMPLET 1 (20D)	1	UR UPPER
2	6L2-14302-01	CARBURETOR ASSY 2 (25N) CARBURATEUR COMPLET 2 (25N)	1	UR LOWER
	6L3-14302-00	CARBURETOR ASSY 2 (20D) CARBURATEUR COMPLET 2 (20D)	1	UR LOWER
3	6L2-14381-00	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1	UR UPPER
	6L2-14383-00	.BODY, FLOAT CHAMBER 2 .CORPS, CUVE DE FLOTTEUR 2	1	UR LOWER
4	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
5	6L2-14385-00	.FLOAT .FLOTTEUR	2	
6	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
7	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
8	98580-04010	.SCREW, PAN HEAD .VIS	4	
9	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
10	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	2	
11	6L2-14399-00	.GASKET .JOINT	2	
12	6L2-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	2	
13	30X-14343-63	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	2	
14	6L2-14342-30	.JET, PILOT (# 60) .GICLEUR, RALENTI (# 60)	2	
15	50M-14355-00	.PLUG .PLOT	2	
16	6L2-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	2	
17	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	4	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	2	
19	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	8	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	2	
21	6L2-14398-00	.GASKET .JOINT	2	
22	677-24444-01	.SCREW .VIS	4	
23	98980-04006	.SCREW, BIND .VIS	2	
24	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
25	95380-03600	.NUT .ECROU	2	



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FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
27	6L2-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	
28	6L2-24413-00	.BODY 2 .CORPS 2	1	
29	682-24412-00	.BODY 1 .CORPS 1	1	
30	677-24411-02	.DIAPHRAGM .DIAPHRAGME	1	
31	677-24434-02	.GASKET, BODY .JOINT, CORPS	1	
32	6L2-14578-00	.COLLAR .COLLERETTE	1	

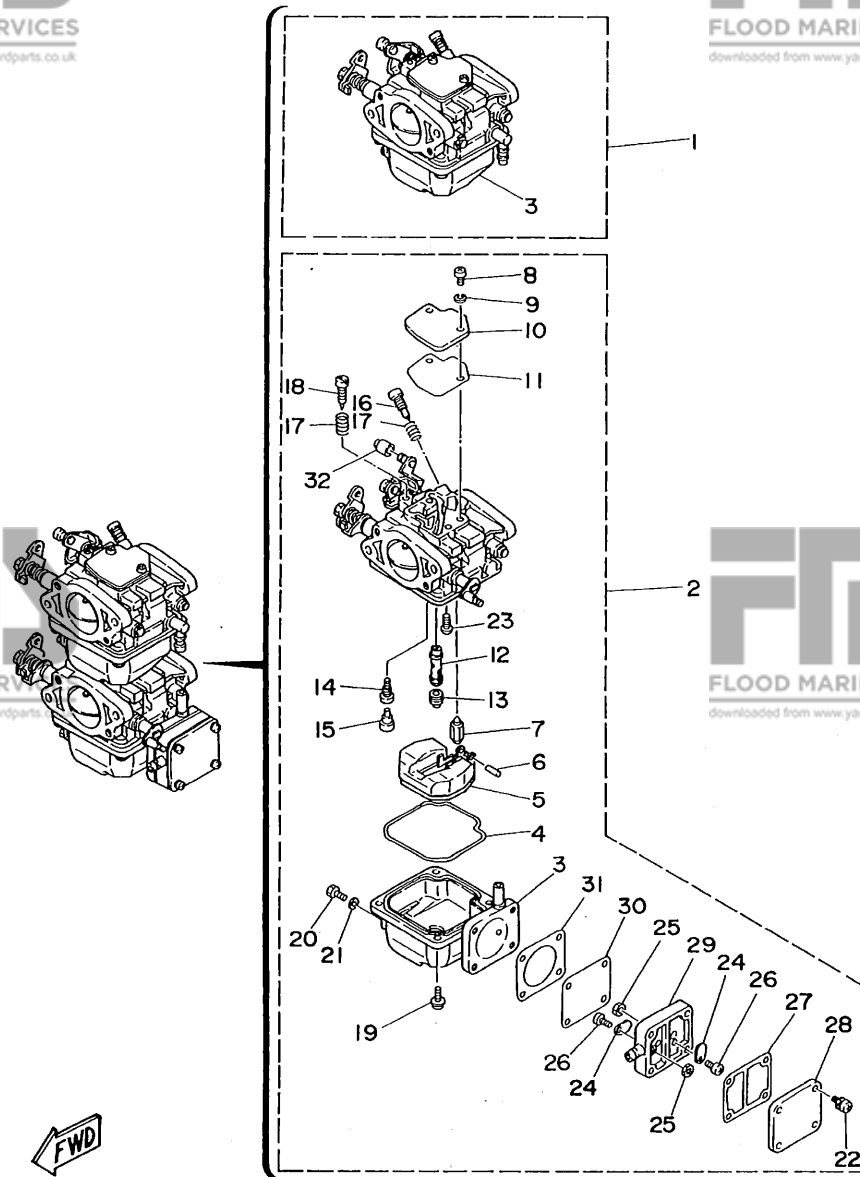
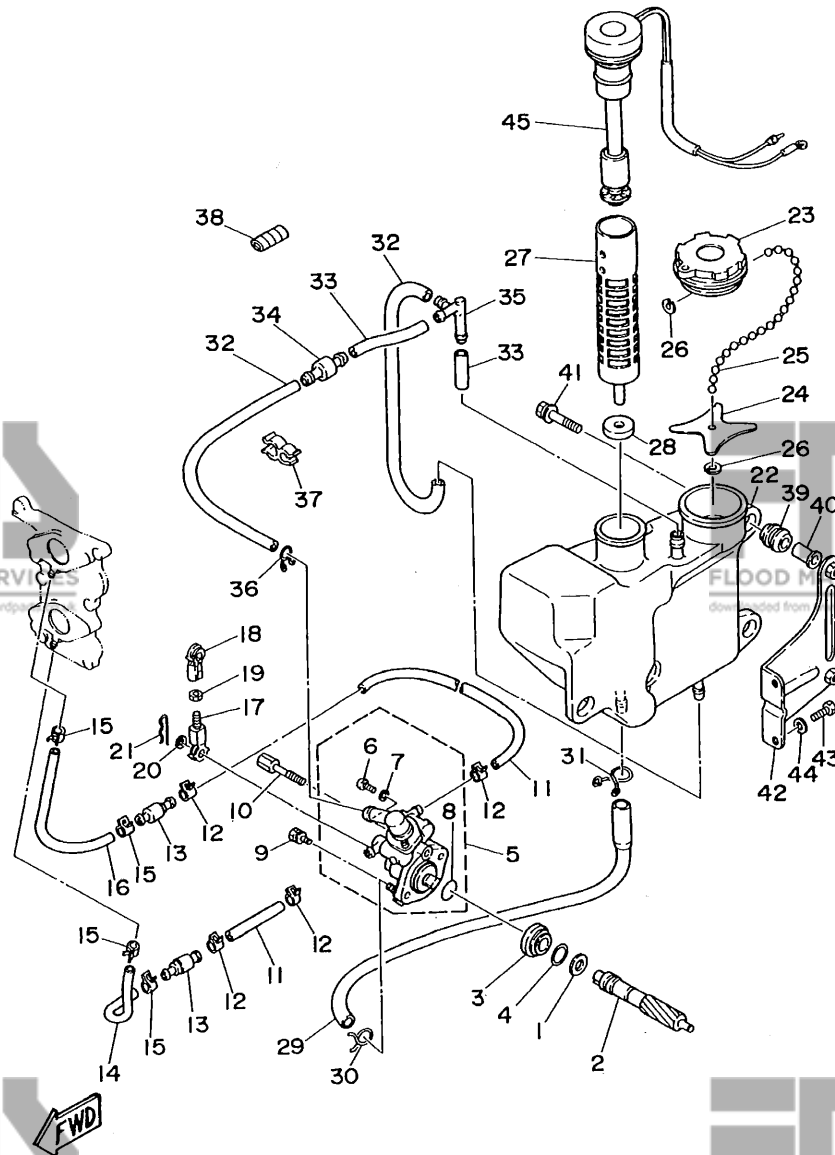


FIG. 5 OIL PUMP

POMPE A HUILE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6L2-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6J8-13117-00	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING JOINT TORIQUE	1	
5	6L2-13200-00	OIL INJECTION PUMP ASSY VIEUX	1	
6	6L2-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	
7	1YU-13187-00	.GASKET, BREATHER BOLT .JOINT, BOULON DE RENIFLARD	1	
8	93210-19M82	.O-RING .JOINT TORIQUE	1	
9	97513-05218	BOLT, WITH WASHER VIS HEXAGONAL	1	
10	90109-05M33	BOLT BOULON	1	
11	90445-07M32	HOSE DURITE	2	
12	90468-07M02	CLIP JONC	4	
13	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	2	
14	90445-07M04	HOSE DURITE	1	
15	90468-07M02	CLIP JONC	4	
16	90445-07M87	HOSE DURITE	1	
17	682-41237-50	JOINT, LINK RACCORD	1	
18	6H1-41237-00	JOINT, LINK RACCORD	1	
19	95380-05700	NUT ECROU	1	
20	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
21	90468-05M03	CLIP JONC	1	
22	6L2-21707-01	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
23	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
24	6L2-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
25	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1	
26	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
27	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
28	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	

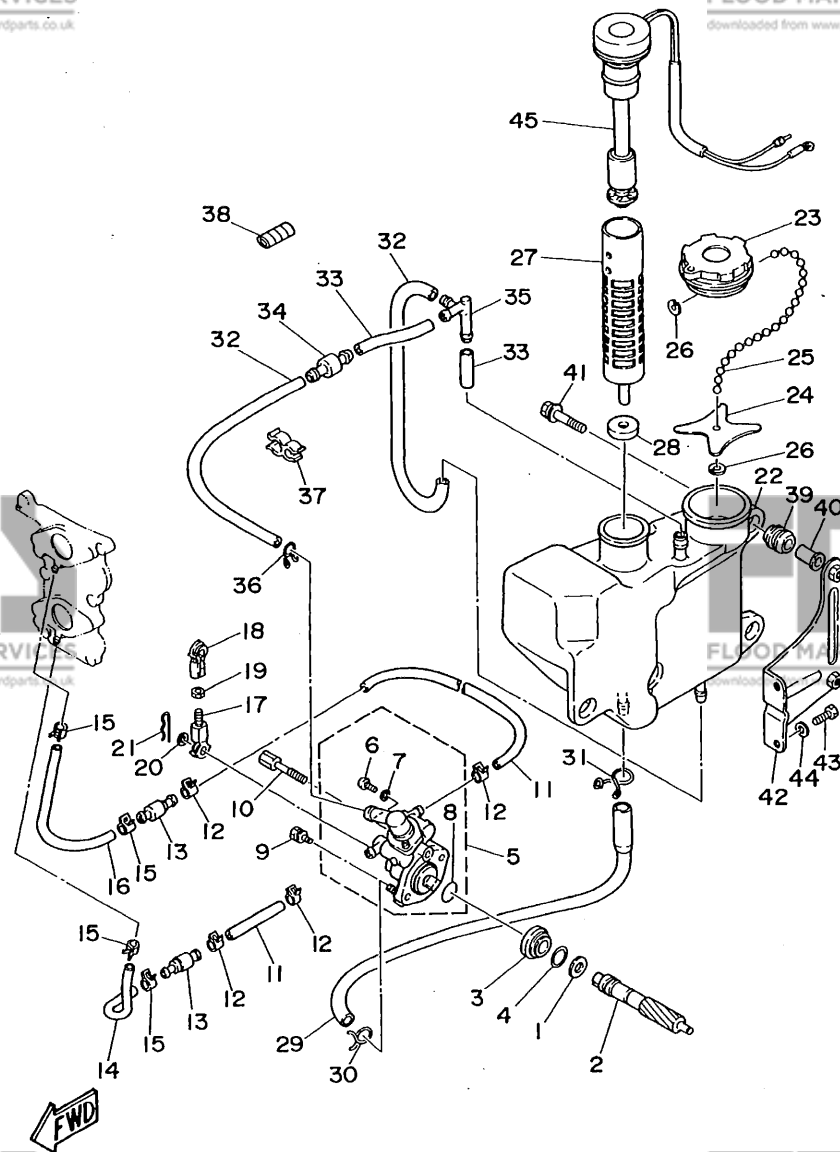


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE 1	1	
30	90467-08004	CLIP JONC	1	
31	90467-11M08	CLIP JONC	1	
32	90445-11M15	HOSE DURITE	2	
33	90445-11M07	HOSE DURITE	2	
34	6J8-21744-00	BREATHER RENIFLARD	1	
35	6E5-24376-10	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
36	90467-10M04	CLIP JONC	1	
37	90464-11M24	CLAMP BRIDE	1	
38	90446-10M02	HOSE DURITE	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
40	624-42542-00	PIPE TUYAU	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
42	6L2-21798-00	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	
43	97095-06016	BOLT BOULON	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
45	6L2-85720-01	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

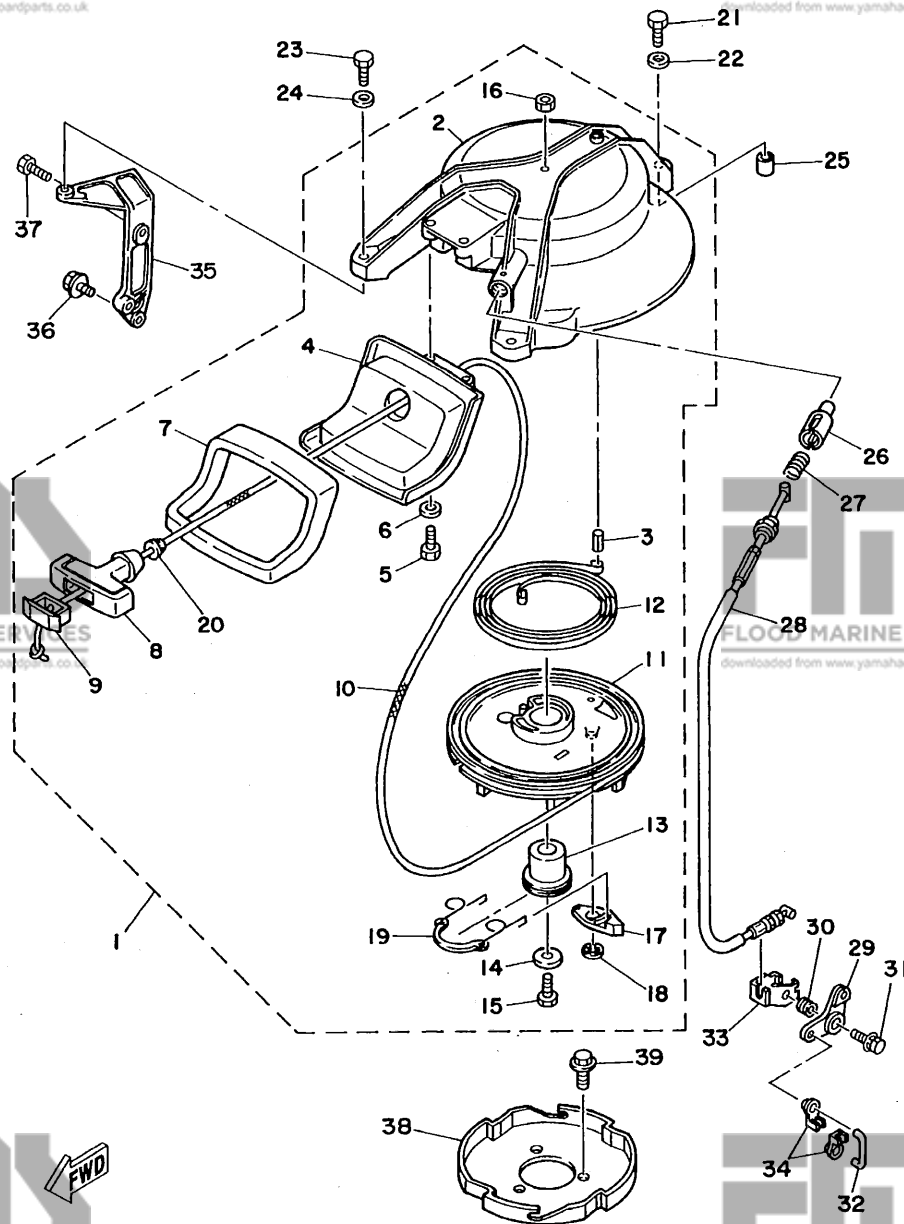


FIG. 6 STARTER

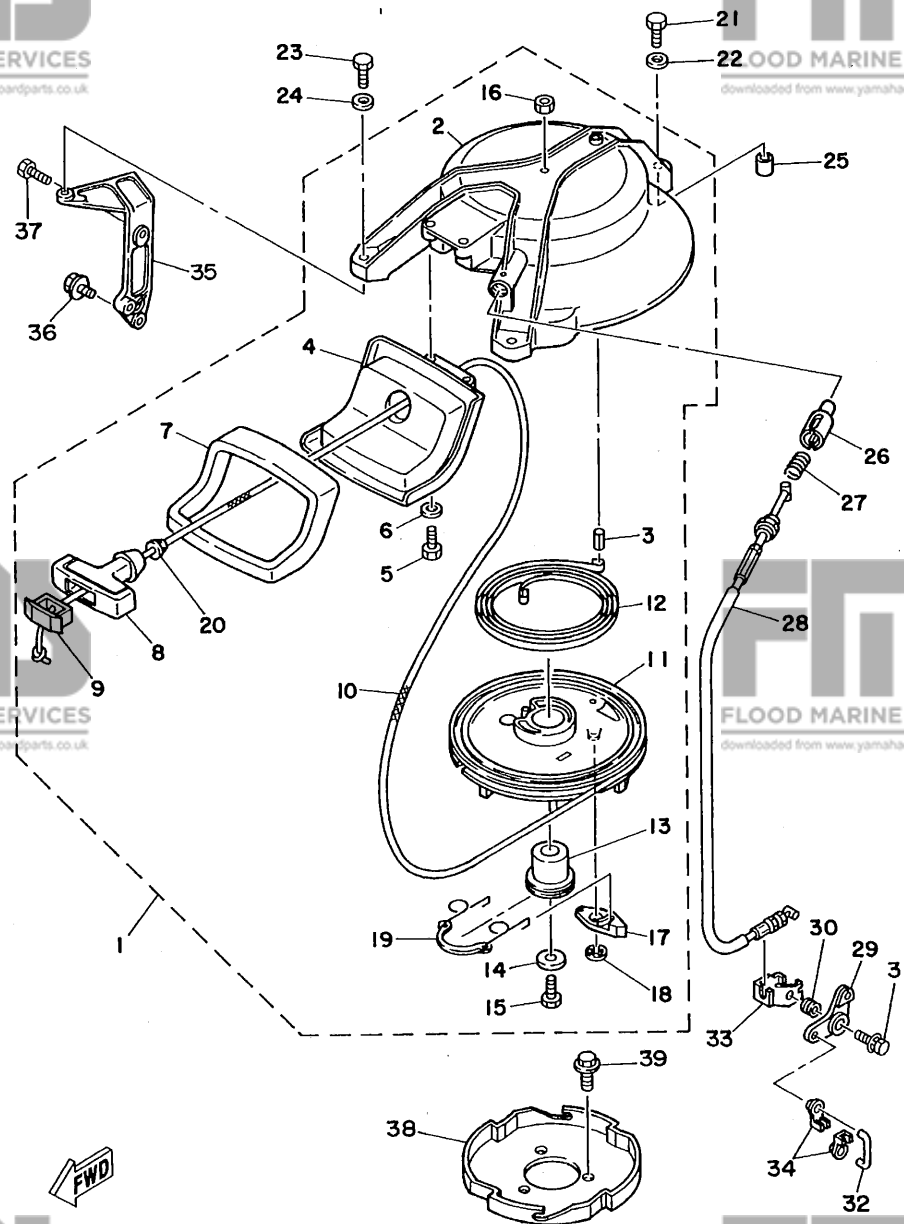
DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-15710-02	STARTER ASSY DEMARREUR COMPLET	1	
2	6L2-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40014	.PIN, SPRING .AGRAFFE	1	
4	6L2-15758-01-94	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6L2-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
9	6F5-15779-02	.COVER .COUVERCLE	1	
10	*	.WIRE (L1950) .FIL (L1950)	1	
11	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
12	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
13	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
14	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
15	97095-06025	.BOLT .BOULON	1	
16	95380-06700	.NUT .ECROU	1	
17	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
18	93430-06M02	.CIRCLIP .CLIPS	1	
19	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
20	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
21	97095-06035	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	97095-06025	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.95M.
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M.

FIG. 6 STARTER

DEMARREUR



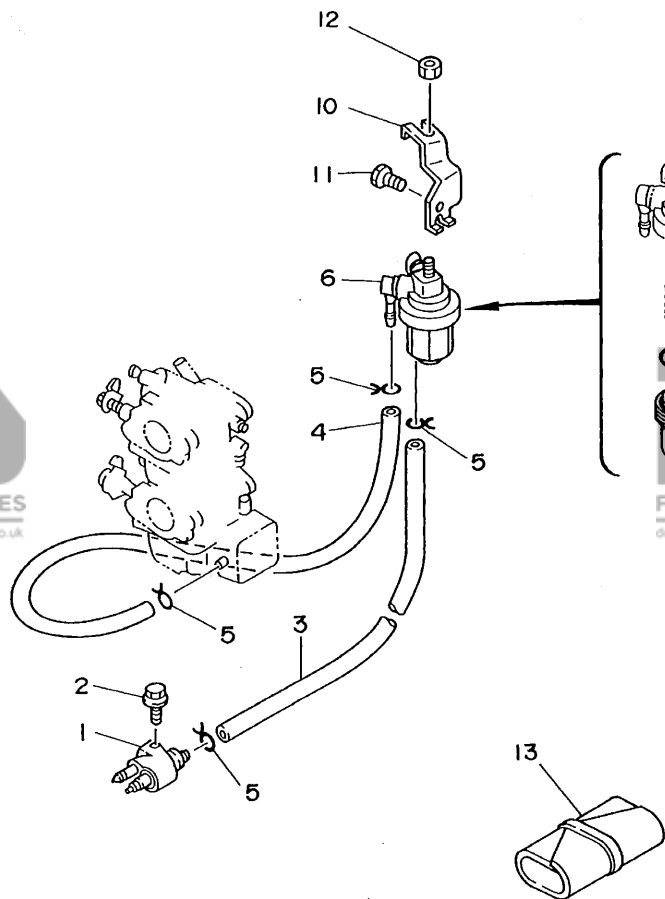
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
27	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	6L2-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
29	6L2-15746-00	ARM BRAS	1	
30	90387-06M51	COLLAR COLLERETTE	1	
31	90119-06M53	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
32	6L2-15747-00	LINK BIELLETTE	1	
33	6L2-15774-00	STAY 4 SUPPORT 4	1	
34	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
35	6L2-15772-00-94	STAY 2 SUPPORT 2	1	
36	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
37	97095-06020	BOLT BOULON	1	
38	6L2-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	
39	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	

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FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE 1	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
3	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE 1	1	
4	90445-097F7	HOSE DURITE	1	
5	90467-08004	CLIP JONC	4	
6	61N-24560-00	FILTER ASSY ENS FILTRE	1	
7	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
8	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
9	93210-32738	.O-RING .JOINT TORIQUE	1	
10	6L2-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	
11	97095-06014	BOLT BOULON	1	
12	95380-08600	NUT ECROU	1	
13	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	



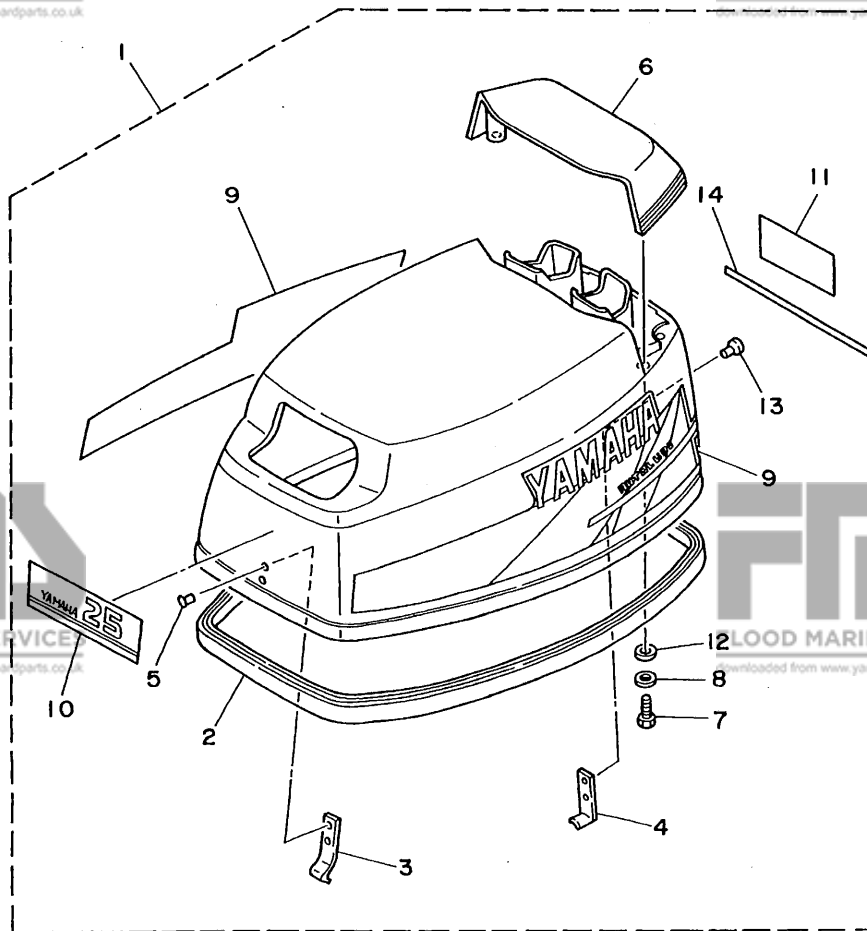


FIG. 8 TOP COWLING

CAPOT SUPERIEUR

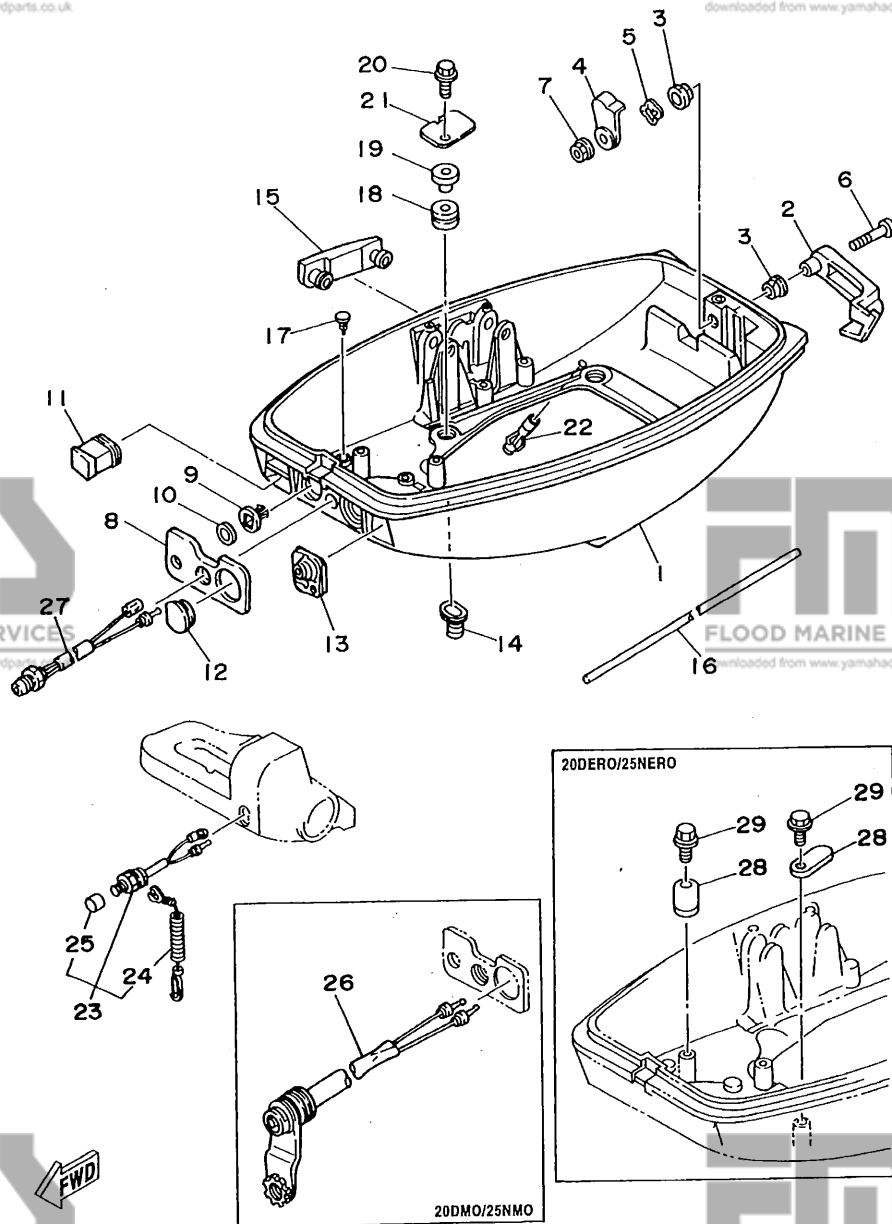
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42610-61-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25N
	6L3-42610-61-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 20D
2	6L2-42615-00	.SEAL .JOINT	1	
3	6G1-42651-71	.HOOK .CROCHET	1	
4	6L2-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
5	90266-04M00	.RIVET .RIVET	2	
6	6L2-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	97095-06016	.BOLT .BOULON	4	
8	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
9	6L2-W0070-60	.GRAPHIC SET .JEU DIEMBLEMES	1	
10	6L2-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 25N
	6L3-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 20D
11	6L2-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 25N
	6L3-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 20D
12	90202-05M38	.WASHER, PLATE .RONDELLE, PLATE	4	
13	90266-04M04	.RIVET .RIVET	2	
14	6L2-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	



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FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

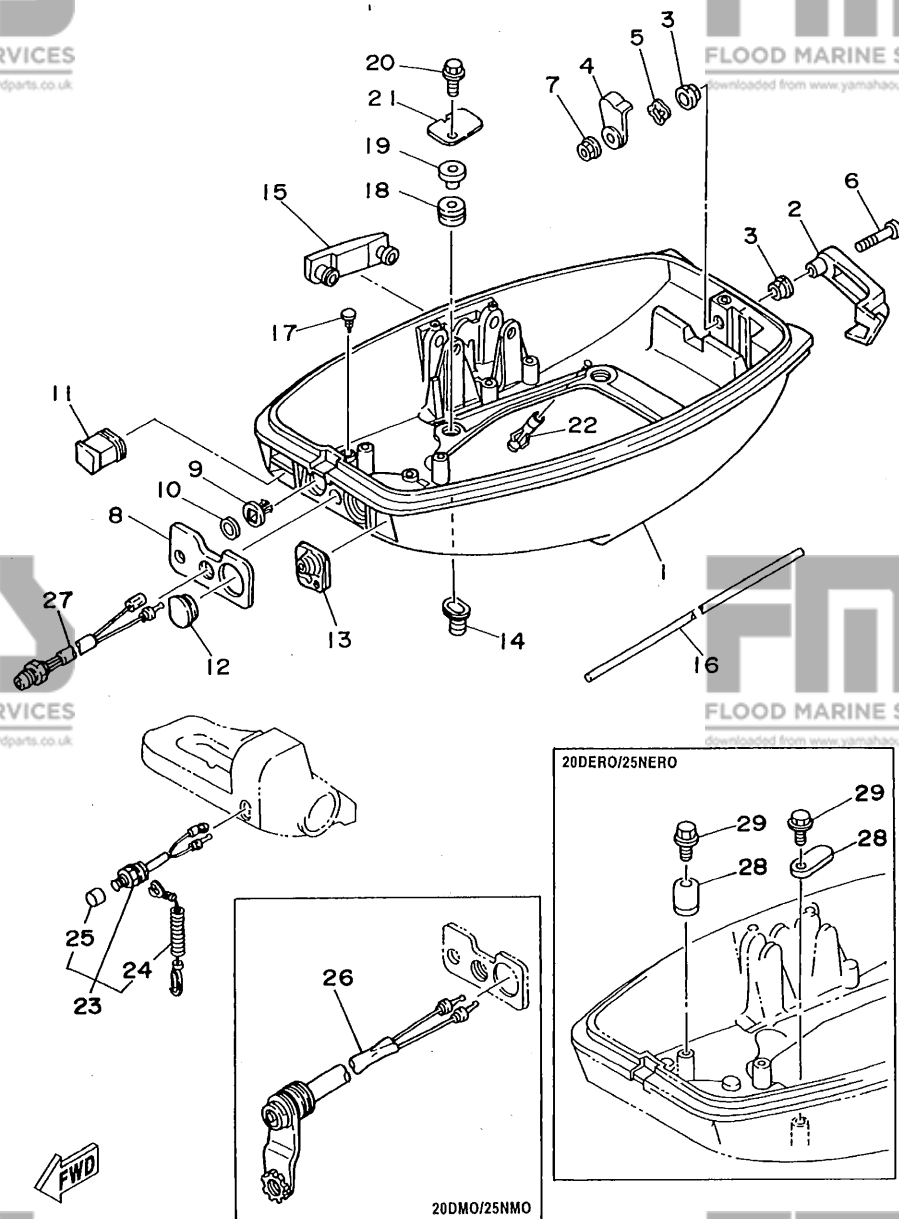


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42711-03-4D	COWLING, BOTTOM CUVETTE	1	
2	6L2-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12M45	BUSH DOUILLE	2	
4	6L2-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97885-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
7	95780-06300	NUT, FLANGE ECROU	1	
8	6L2-42719-A0	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
9	689-41273-00	GROMMET PASSE-FIL	1	
10	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
11	6L2-42725-00	GROMMET PASSE-FIL	1	20DMO/25NMO
12	6G1-42724-00	GROMMET PASSE-FIL	1	20DMO/25NMO
13	6L2-42726-01	GROMMET PASSE-FIL	1	UR
14	6L2-42726-10	GROMMET PASSE-FIL	1	UR 20DERO/25NERO
15	6G1-42727-00	GROMMET PASSE-FIL	1	
16	6L2-42748-01	GROMMET PASSE-FIL	1	
17	6L2-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
18	90338-05M03	PLUG PLOT	2	
19	90480-15M31	GROMMET RONDELLE CAOUTCHOUC	4	
20	90387-06M52	COLLAR COLLERETTE	4	
21	95895-06020	BOLT, FLANGE BOULON	4	
22	6L2-42738-01	PLATE, FITTING ETRIER	2	
23	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
24	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	20DMO/25NMO
25	682-82556-00	.STOPPER .PLAQUETTE	1	
26	689-8257Y-00	.CAP .CHAPEAU	1	
27	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	20DMO/25NMO
28	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	

FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-82588-00	PLATE PLAQUE	2	20DERO/25NERO
29	95895-06016	BOLT, FLANGE BOULON	2	20DERO/25NERO



C6

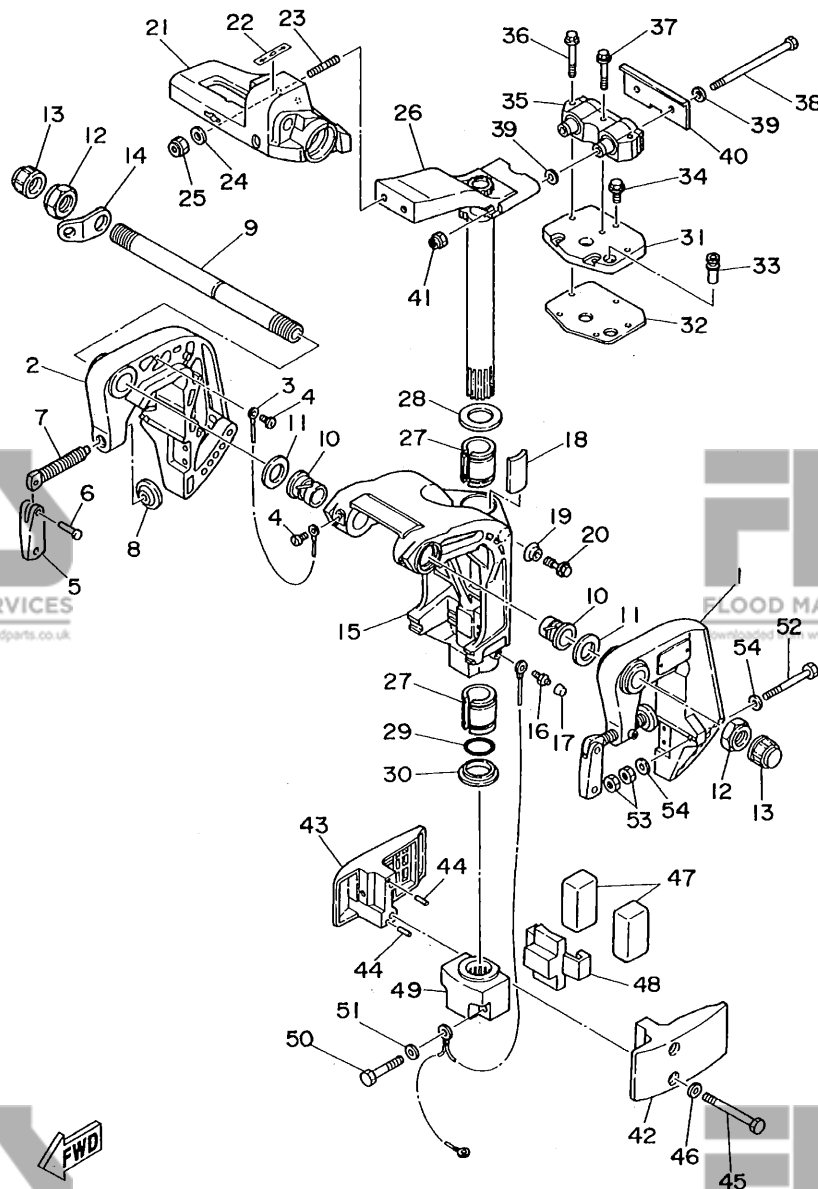


FIG. 10 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43111-04-40	BRACKET, CLAMP PRESSE	1	
2	6L2-43112-05-40	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M01	PIN GOUPILLE	2	
7	6L2-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M67	BUSH DOUILLE	2	
11	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
12	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
13	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
14	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
15	6L2-43311-05-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
18	6H4-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
19	689-43373-01	SEAL, DAMPER JOINT	1	
20	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
21	6L2-42121-02-40	BRACKET SUPPORT	1	
22	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
23	90116-10M28	BOLT, STUD GOUJON	2	
24	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
26	6L2-42510-01-40	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
27	90386-30M75	BUSH DOUILLE	2	
28	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	

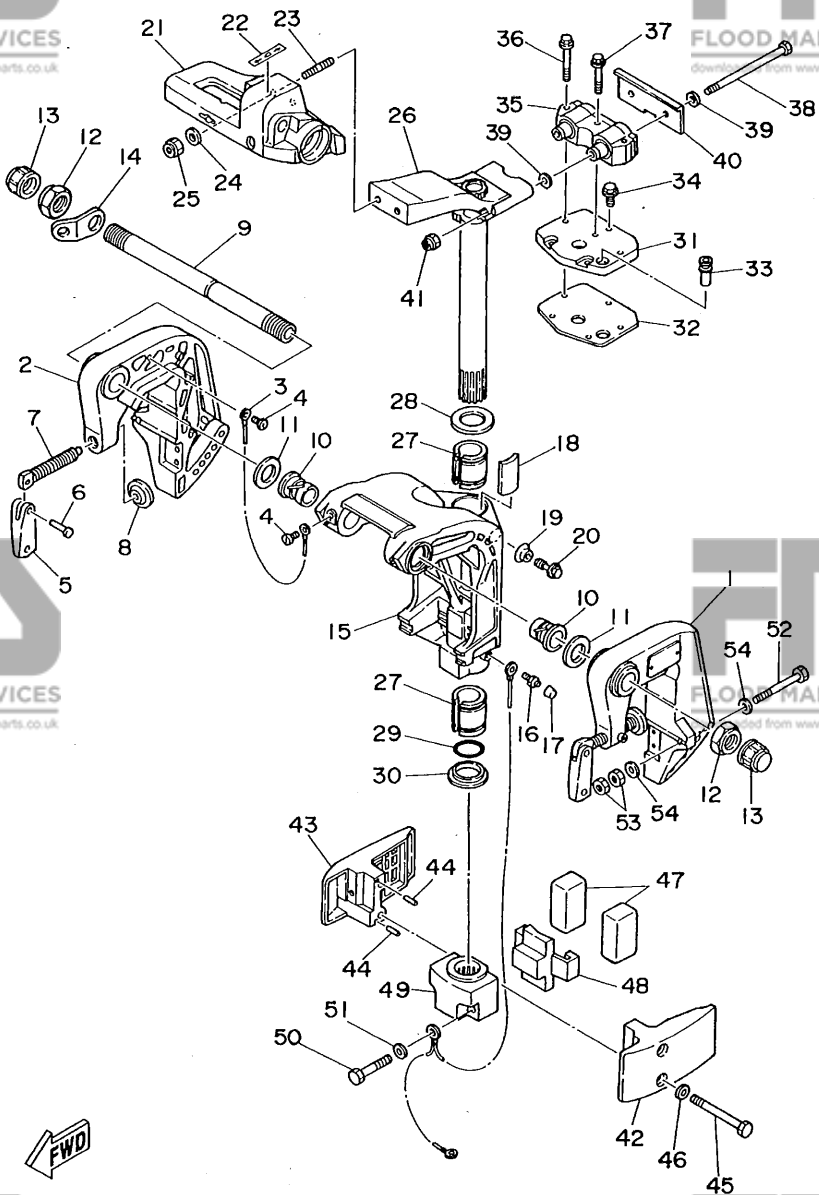


FIG. 10 BRACKET 1

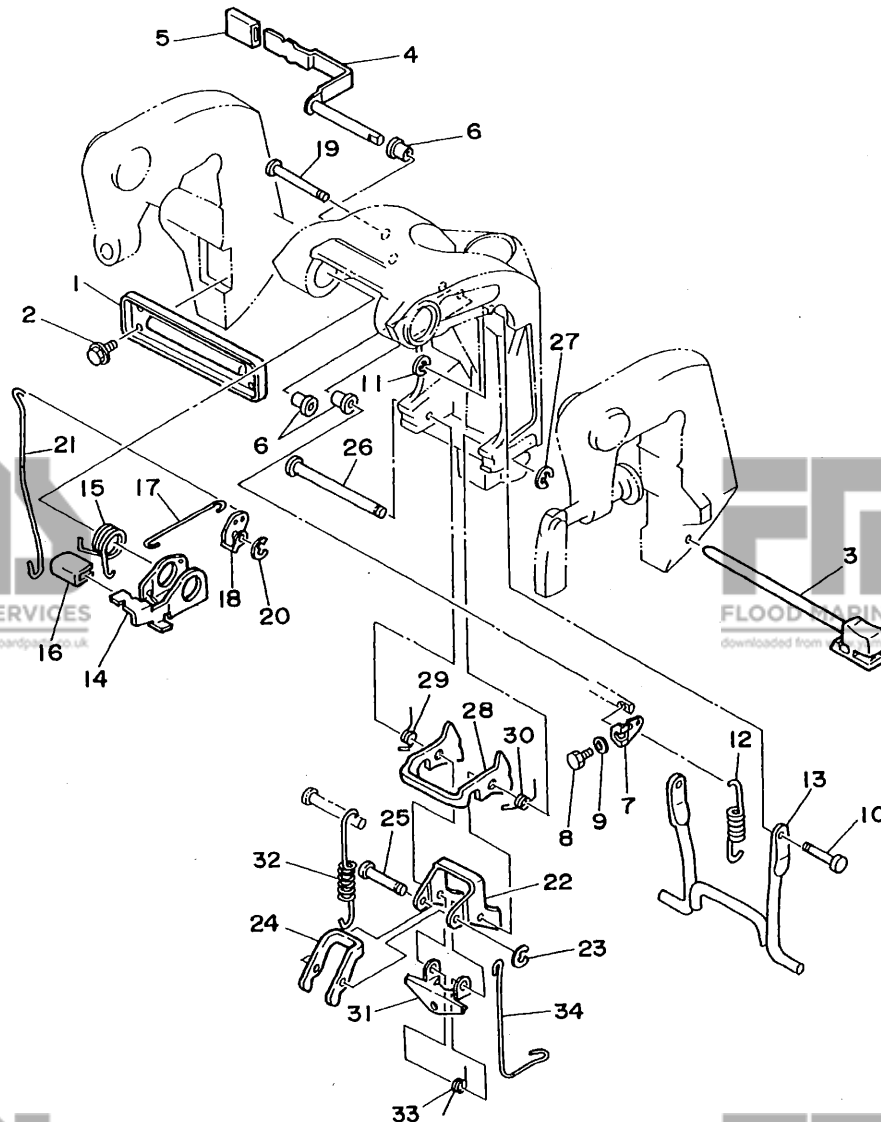
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29375	O-RING	1	
30	90386-30M60	JOINT TORIQUE	1	
31	6L2-44512-00-40	BUSH DOUILLE	1	
32	6L2-45114-A1	COVER, UPPER MOUNT COUVERCLE	1	
33	6L2-44365-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
34	97595-06520	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
35	6L2-44514-00	BOLT, WITH WASHER VIS HEXAGONAL	3	
36	90119-06M04	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	
37	90119-06M05	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
38	90101-08M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
39	90201-08M01	BOLT BOULON	2	
40	6L2-44526-00	WASHER, PLATE RONDELLE, PLATE	4	
41	95780-08300	PLATE PLAQUE	1	
42	6L2-44551-01-40	NUT, FLANGE ECROU	2	
43	6L2-44552-01-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	1	
44	93604-10M03	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	1	
45	97095-08085	PIN, DOWEL CLAVETTE	2	
46	92990-08600	BOLT BOULON	2	
47	6L2-44555-00	WASHER, PLATE RONDELLE, PLATE	2	
48	6L2-44557-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEUR LATERAL	2	
49	6L2-44553-01-40	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEUR AVANT	1	
50	97095-08045	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFRIEUR	1	
51	92990-08600	BOLT BOULON	2	
52	97095-08070	WASHER, PLATE RONDELLE, PLATE	2	20DER0/25NE(R)0
53	95380-08600	BOLT BOULON	4	20DER0/25NE(R)0
54	92990-08600	NUT ECROU	4	20DER0/25NE(R)0
		WASHER, PLATE RONDELLE, PLATE	4	20DER0/25NE(R)0

D1

FIG. 11 BRACKET 2

SUPPORT 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43165-01	PLATE, TILT LOCK	1	
2	97590-06510	TAQUET, BROCHE INCLINAISON	4	
3	6L2-43160-00	BOLT, WITH WASHER		
		VIS HEXAGONAL		
4	6L2-43630-01	TILT ROD ASSY	1	
		BROCHE D'INCLINAISON (ENS.)		
5	682-43318-01	TILT LEVER ASSY	1	
		LEVIER D'INCLINAISON		
6	682-43318-01	COVER	1	
		CAPUCHON		
7	90386-08032	BUSH	3	
		DOUILLE		
8	6L2-43682-01	LEVER, SHALLOW WATER DRIVE 2	1	
		LEVIER, PEU PROFOND D'EAU		
9	97095-05010	BOLT	1	
		BOULON		
10	92990-05600	WASHER, PLATE	1	
		RONDELLE, PLATE		
11	6L2-43191-01	SHAFT, STOPPER	1	
		AXE, BUTEE		
12	99080-05600	CIRCLIP	1	
		CIRCLIP		
13	90506-20M27	SPRING, TENSION	1	
		RESSORT, TENSION		
14	6L2-43350-02	RECEIVER ASSY	1	
		RECEIVER ASSY		
15	6L2-43631-00	LEVER, TILT	1	
		LEVIER, INCLINAISON		
16	6L2-43188-00	SPRING	1	
		RESSORT		
17	6L2-43633-10	COVER, TILT LEVER	1	
		COUVERCLE		
18	6L2-43611-00	SHAFT, TILT LOCK	1	
		AXE, VERROUILLAGE MARCHÉ AR		
19	6L2-43641-00	LEVER, TILT	1	
		LEVIER, INCLINAISON		
20	6L2-43659-00	SHAFT, REVERSE LOCK	1	
		AXE, VERROUILLAGE MARCHÉ AR		
21	99080-05600	CIRCLIP	1	
		CIRCLIP		
22	6L2-43617-00	ROD, TILT LOCK	1	
		TIGE		
23	6L2-43613-00	ARM, TILT LOCK	1	
		GUIDE		
24	99080-05600	CIRCLIP	1	
		CIRCLIP		
25	6L2-43624-00	PLATE, TILT LOCK	1	
		ETRIER, VERROUILLAGE MARCHÉ AR		
26	6L2-43336-00	PIN	1	
		CLAVETTE		
27	6J8-43611-01	SHAFT, TILT LOCK	1	
		AXE, VERROUILLAGE MARCHÉ AR		
28	99080-05600	CIRCLIP	1	
		CIRCLIP		
29	6L2-43614-00	PLATE, TILT LOCK	1	
		ETRIER, VERROUILLAGE MARCHÉ AR		

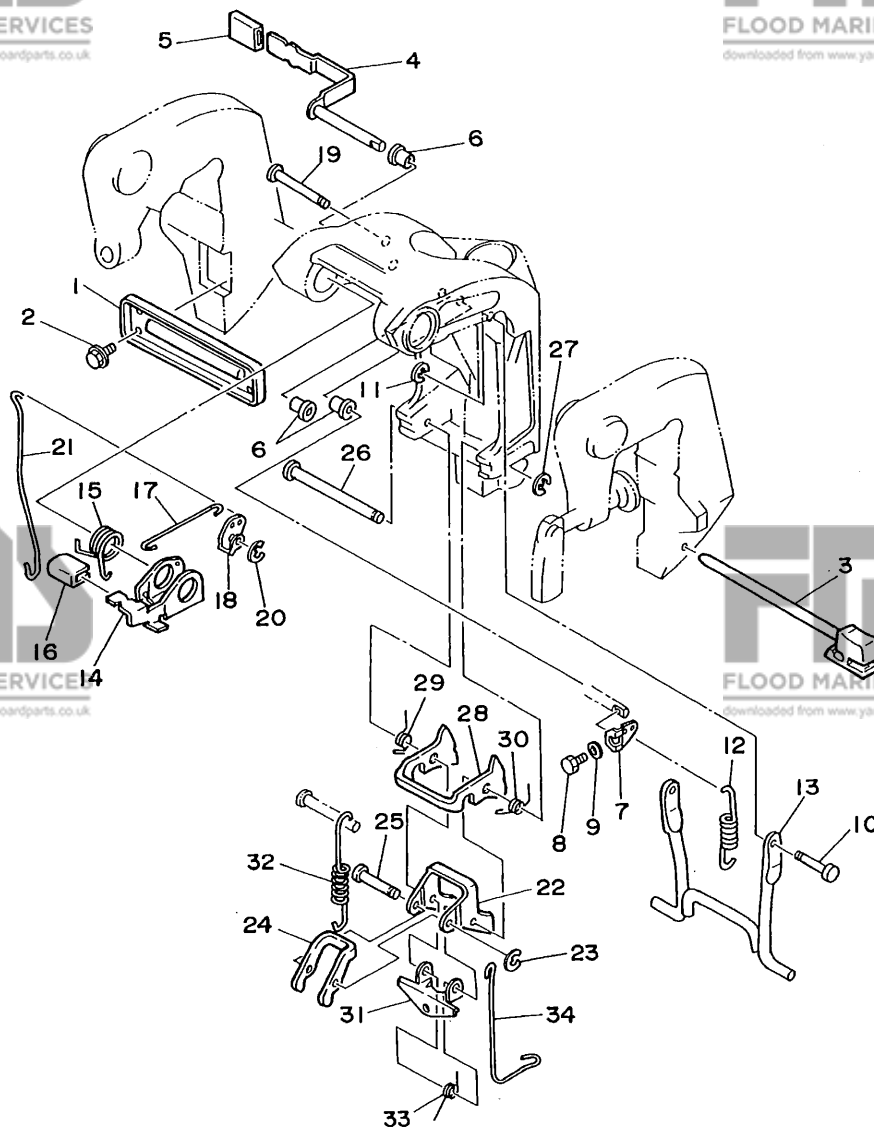


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-12M28	SPRING, TORSION	1	
30	90508-12M29	RESSORT, TORSION	1	
31	6L2-43615-00	PLATE, TILT LOCK	1	
32	90506-23M11	ETRIER, VERROUILLAGE MARCHÉ AR	1	
33	6L2-43657-00	SPRING, LOCK	1	
34	6L2-43676-00	HOOK CROCHET	1	

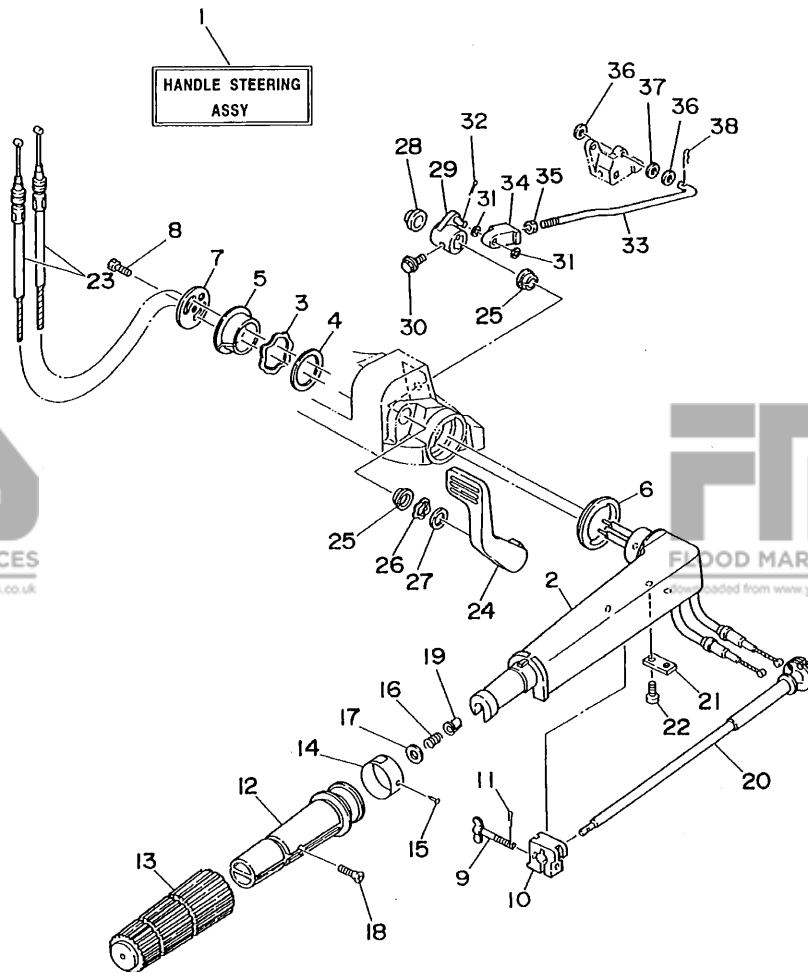
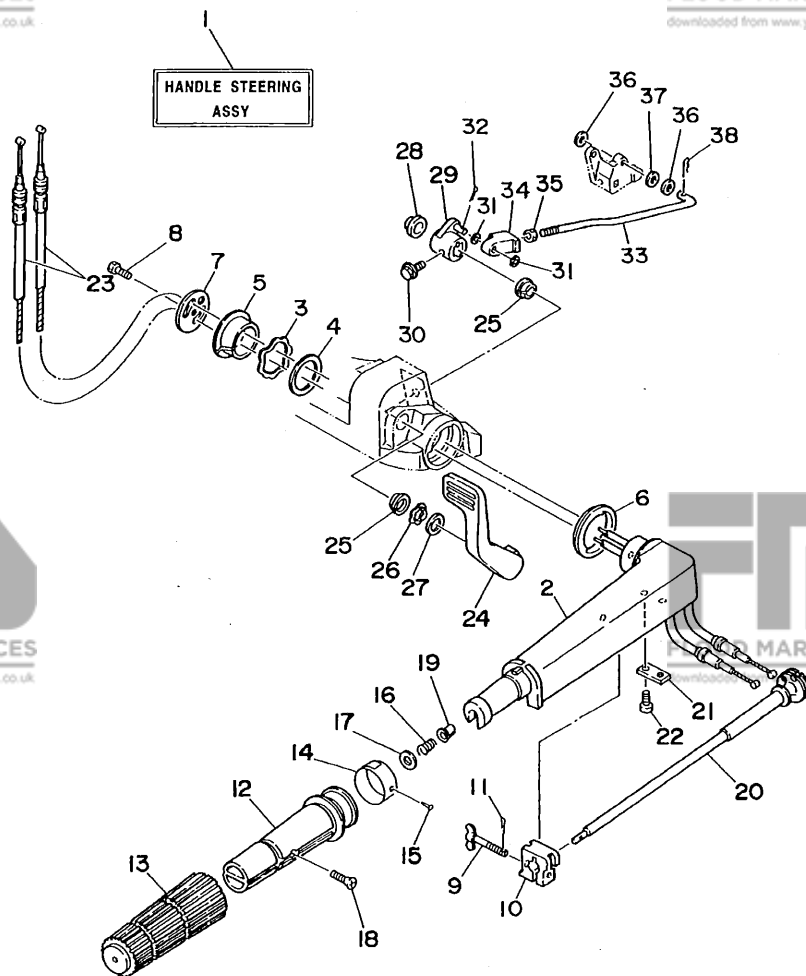


FIG. 12 STEERING (20DMO/25NM0/25NE0) DIRECTION (20DMO/25NM0/25NE0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 23)	1	
2	6G1-42111-11-4D	HANDLE, STEERING POIGNEE	1	
3	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	
5	90386-33M96	BUSH DOUILLE	1	
6	90386-34M97	BUSH DOUILLE	1	
7	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
8	97095-06020	BOLT BOULON	1	
9	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
10	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
11	91490-16010	PIN, COTTER GOUPILLE	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
13	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
14	6L2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET RIVET	1	
16	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
18	90149-05M13	SCREW VIS	1	
19	90386-08032	BUSH DOUILLE	1	
20	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
21	6E0-42159-02	STAY SUPPORT	1	
22	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
23	6L2-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
24	6L2-44111-01-94	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	90386-15M73	BUSH DOUILLE	2	
26	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	1	
27	90202-15M37	WASHER, PLATE RONDELLE, PLATE	1	

FIG. 12 STEERING (20DM0/25NM0/25NE0) DIRECTION (20DM0/25NM0/25NE0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90386-12M72	BUSH DOUILLE	1	
29	6L2-44125-00-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
30	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
31	90202-06009	WASHER, PLATE RONDELLE, PLATE	2	
32	91490-20010	PIN, COTTER GOUPILLE	1	
33	6L2-44124-00	LINK, SHIFT ROD BIELLETTE	1	
34	6L2-26363-00	END, CABLE EMBOUT DE CABLE	1	
35	95380-06700	NUT ECROU	1	
36	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	
37	90202-05M38	WASHER, PLATE RONDELLE, PLATE	1	
38	90468-05M03	CLIP JONC	1	



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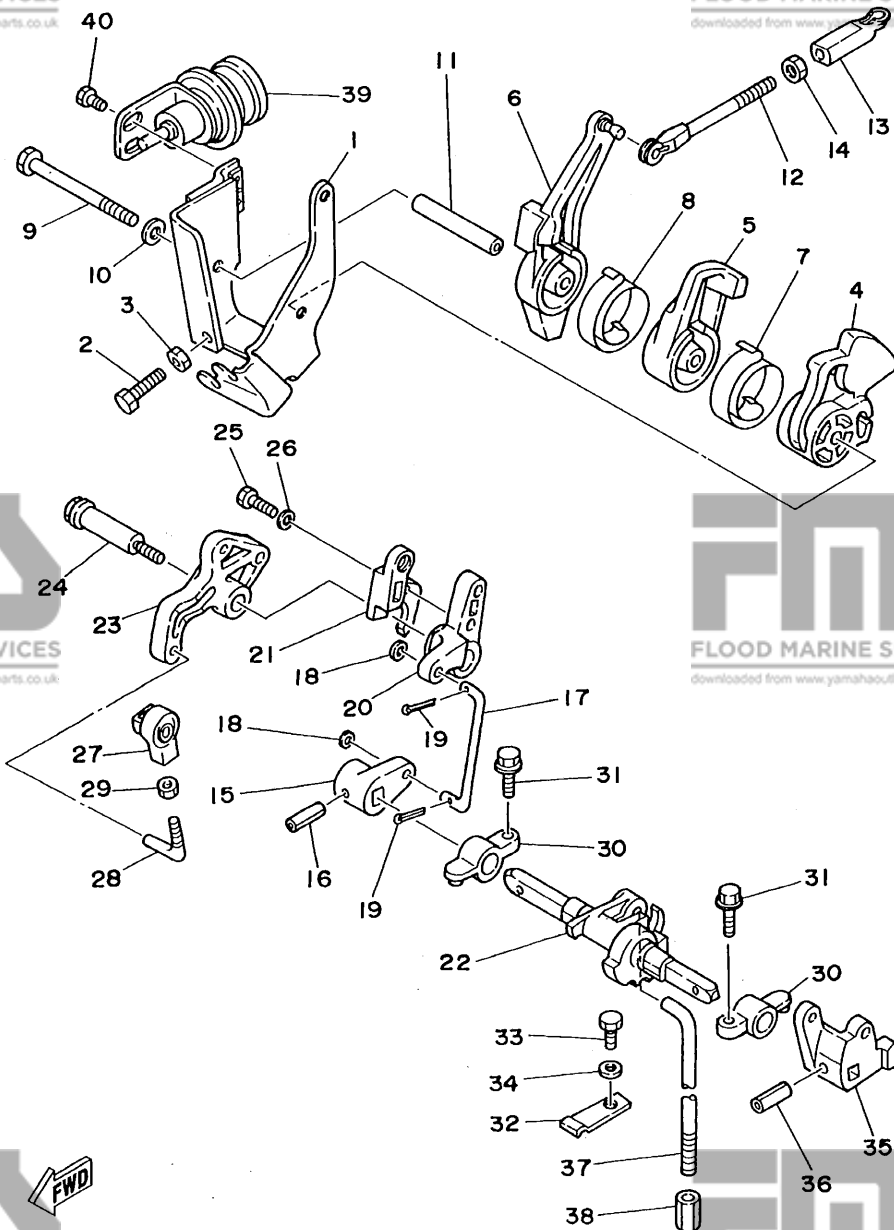


FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	97095-06020	BOLT BOULON	1	
3	95380-06700	NUT ECROU	1	
4	6L2-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
5	6L2-41283-00	LEVER, FREE ACCEL. LEVIER	1	
6	6L2-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
7	6J8-42167-00	SPRING 1 RESSORT1	1	
8	6L2-42167-00	SPRING 1 RESSORT1	1	
9	97395-06075	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90387-06M18	COLLAR COLLERETTE	1	
12	689-42169-01	JOINT AXE	1	
13	6H1-41237-00	JOINT, LINK RACCORD	1	
14	95380-05600	NUT ECROU	1	
15	6L2-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
16	91690-30318	PIN, SPRING AGRAFFE	1	
17	6L2-42192-00	ROD 2 TRINGLE 2	1	
18	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	
19	91490-20010	PIN, COTTER GOUPILLE	2	
20	6L2-44141-01	LINK, SHIFT ROD BIELLE	1	
21	6L2-44141-10-94	LINK, SHIFT ROD BIELLE	1	
22	6L2-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
23	6L2-41212-00	ARM, ACCEL. BRAS	1	
24	90109-06M28	BOLT BOULON	1	
25	97313-05016	BOLT BOULON	1	
26	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
27	6L2-41237-00	JOINT, LINK RACCORD	1	
28	6L2-41238-00	JOINT, LINK RACCORD	1	

D6

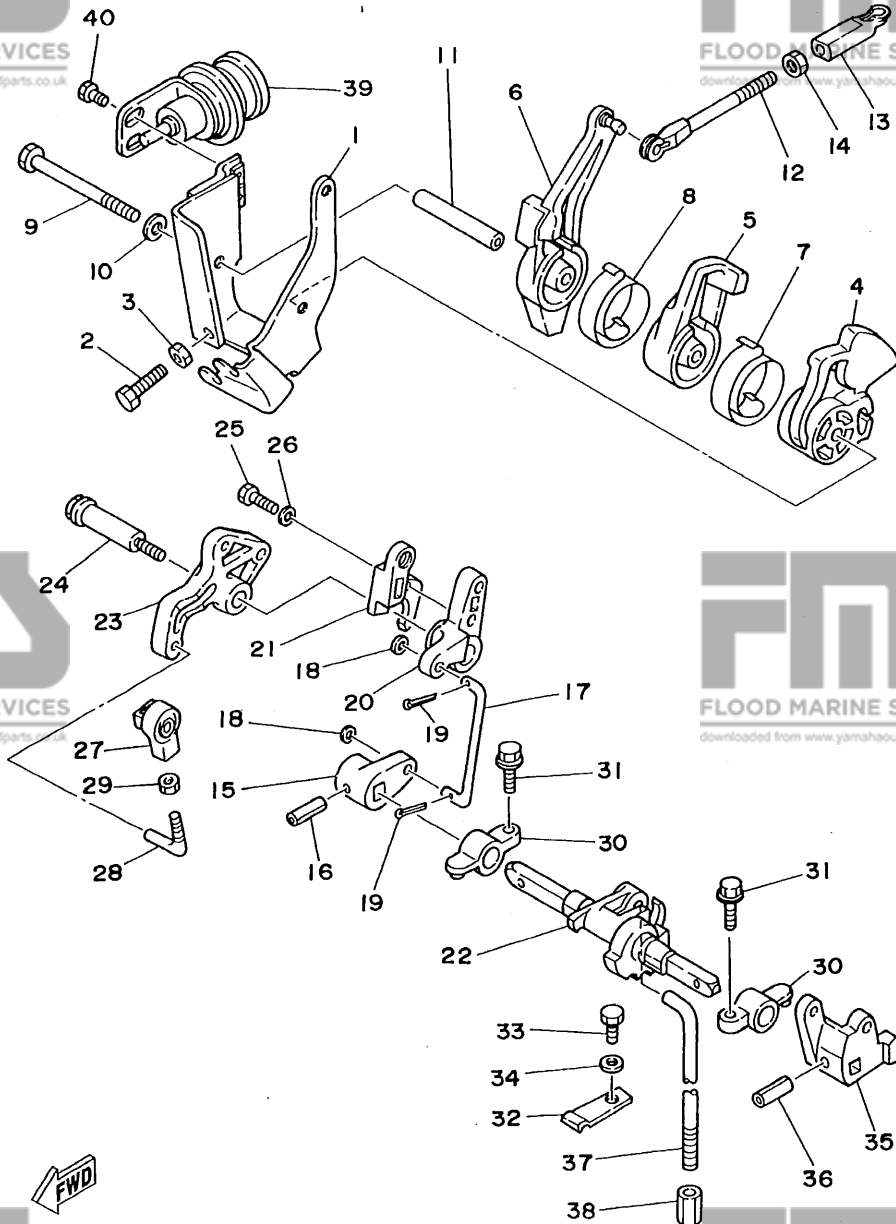


FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	95380-05700	NUT ECROU	1	
30	6G1-41662-01-94	BRACKET SUPPORT	2	
31	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
32	6J8-44116-00	SPRING RESSORT	1	
33	97095-06012	BOLT BOULON	1	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
35	6L2-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
36	91690-30318	PIN, SPRING AGRAFFE	1	
37	6L2-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
38	90170-06015	NUT ECROU	1	
39	6L2-14368-00	DIAPHRAGM ASSY 1 DIAPHRAGME 1	1	
40	97095-06008	BOLT BOULON	2	

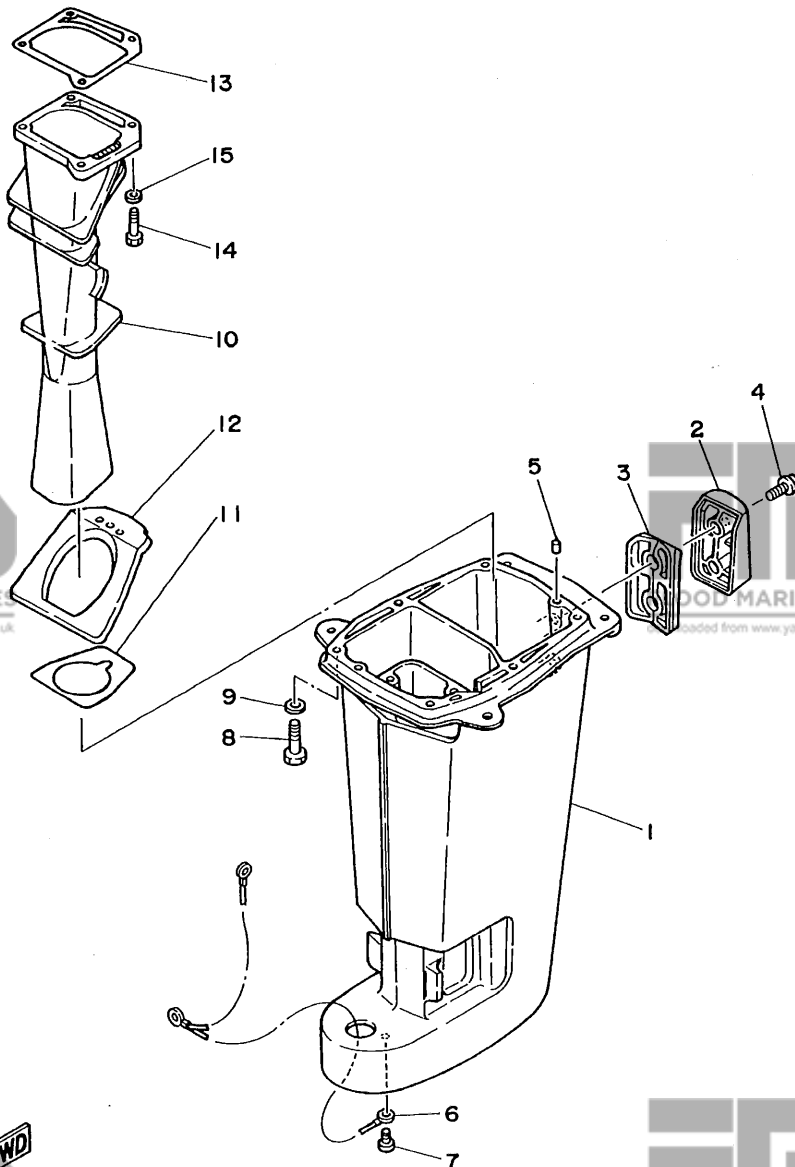


FIG. 14 UPPER CASING

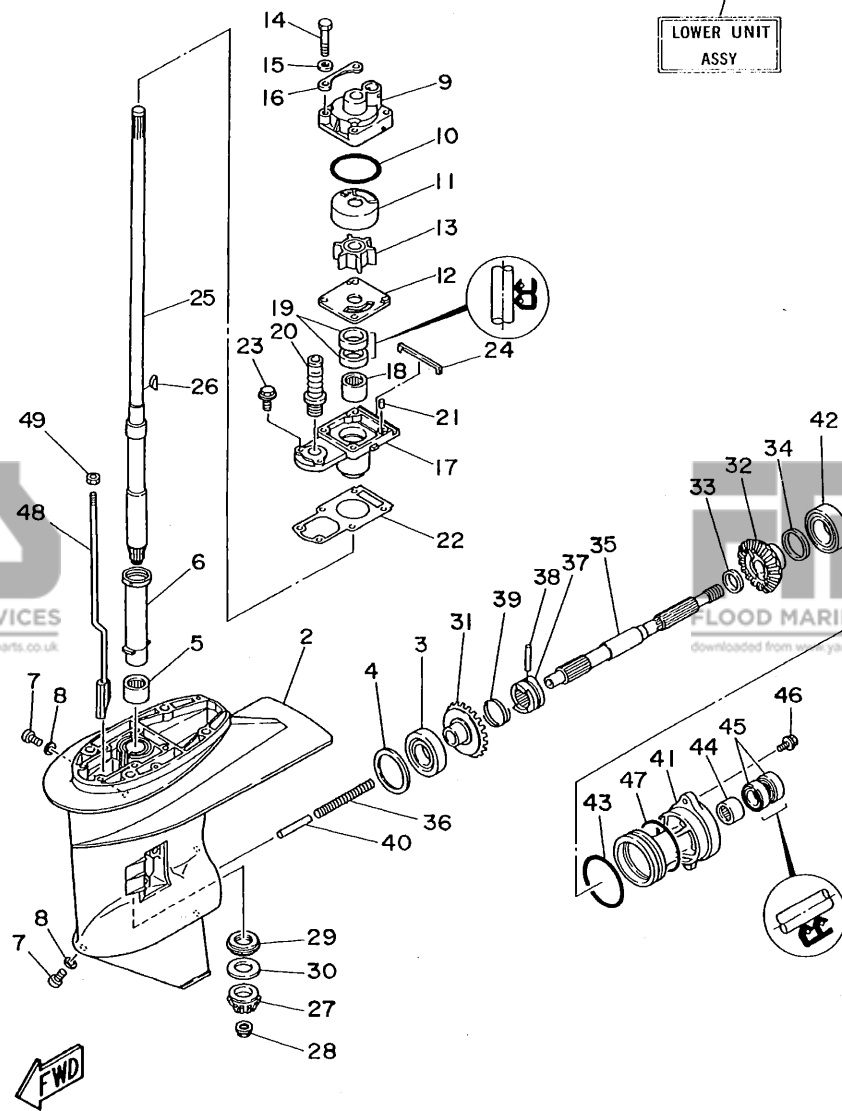
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6L2-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG
2	6L2-45151-01-4D	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
3	6L2-45115-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
4	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
5	93604-10M03	PIN, DOWEL CLAVETTE	2	
6	6L2-82127-00	WIRE, LEAD 2 FIL 2	1	
7	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
8	97095-08030	BOLT BOULON	6	
9	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
10	6L2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 25N
	6L3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 20D
11	6L2-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	6L2-45123-01	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
13	6L2-41133-A1	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT 1	1	
14	97095-06020	BOLT BOULON	4	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

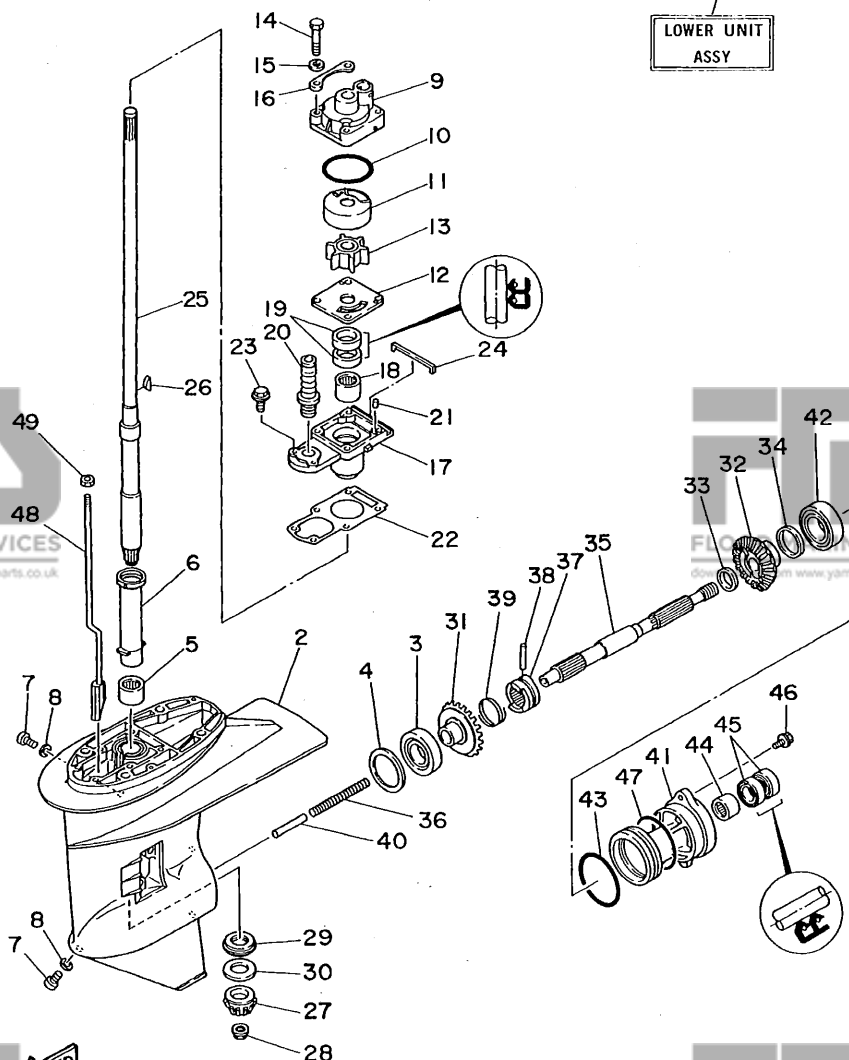
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45300-02-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 49)	1	UR SHORT
	6L2-45300-12-4D	UNITE INFERIEURE (ENS.)	1	UR LONG
2	6L2-45311-02-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 49)	1	UR LONG
		UNITE INFERIEURE (ENS.)		
2	6L2-45311-02-4D	CASING, LOWER	1	
3	93332-00005	BOITIER D'HELICE	1	
3		BEARING	1	
4	6L2-45567-00-10	ROULEMENT	1	UR
		SHIM (T:1.0MM)		
		CALE (T:1.0MM)		
	6L2-45567-00-11	SHIM (T:1.1MM)	1	UR
		CALE (T:1.1MM)		
	6L2-45567-00-12	SHIM (T:1.2MM)	1	UR
		CALE (T:1.2MM)		
	6L2-45567-00-14	SHIM (T:1.4MM)	1	UR
		CALE (T:1.4MM)		
5	93315-220V9	BEARING, CYLINDRICAL	1	
		ROULEMENT		
6	6L2-45536-00	SLEEVE, DRIVE SHAFT	1	
7	90340-08M04	MANCHON, ARBRE MOTEUR	2	
8	90430-08020	PLUG, STRAIGHT SCREW	2	
		PLOT, FILETE DROIT		
8		GASKET	2	
		JOINT		
9	6L2-44311-00	HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU		
10	93210-45161	O-RING	1	
11	6L2-44322-00	JOINT TORIQUE	1	
		INSERT, CARTRIDGE		
12	6L2-44323-00	CUVETTE	1	
		OUTER PLATE, CARTRIDGE		
13	6L2-44352-00	PLAQUE EXTERIEURE	1	
		IMPELLER		
14	97095-06040	TURBINE	4	
		BOLT		
15	92990-06600	BOULON	4	
		WASHER, PLATE		
16	6L2-44328-00	RONDELLE, PLATE	2	
		PLATE		
17	6L2-45331-00-5B	PLAQUETTE	1	
		HOUSING, BEARING		
18	93315-22004	FLASQUE, ROULEMENT	1	
		BEARING, CYLINDRICAL		
19	93101-20048	ROULEMENT	2	
		OIL SEAL		
20	6L2-44147-00	JOINT SPY	1	
		BOOT, SHIFT ROD		
21	93604-10M03	SOUFFLET, TIGE D'INVERSION	2	
		PIN, DOWEL		
22	6L2-45315-A0	CLAVETTE	1	
		PACKING, LOWER CASING		
23	97595-06520	JOINT, BOITIER D'HELICE	2	
		BOLT, WITH WASHER		
24	6L2-45375-00	VIS HEXAGONAL	1	
		DAMPER, SEAL		
		BOURRELET, CAOUTCHOUC		



E2

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6L2-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
	6L2-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
26	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
27	6L2-45551-01	PINION PIGNON D'ATTAQUE	1	
28	90179-10M14	NUT ECROU	1	
29	93341-320U0	BEARING, THRUST CERVEAUX DE DIRECTION	1	
30	6L2-45587-00-15	SHIM (T:1.5MM) CALE (T:1.5MM)	1	UR
	6L2-45587-00-16	SHIM (T:1.6MM) CALE (T:1.6MM)	1	UR
31	6L2-45560-00	GEAR PIGNON	1	
32	6L2-45571-00	GEAR PIGNON	1	
33	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	
34	6L2-45577-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45577-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45577-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR
	6L2-45577-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	UR
35	6L2-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
36	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
37	6L2-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	
40	648-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
41	6L2-45361-03-40	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
42	93306-00612	BEARING ROULEMENT	1	
43	93210-60MA3	O-RING JOINT TORIQUE	1	
44	93315-22004	BEARING, CYLINDRICAL ROULEMENT	1	
45	93101-20M07	OIL SEAL JOINT SPY	2	
46	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
47	93210-60M99	O-RING JOINT TORIQUE	1	

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6L2-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6L2-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
49	95380-06600	NUT ECROU	1	

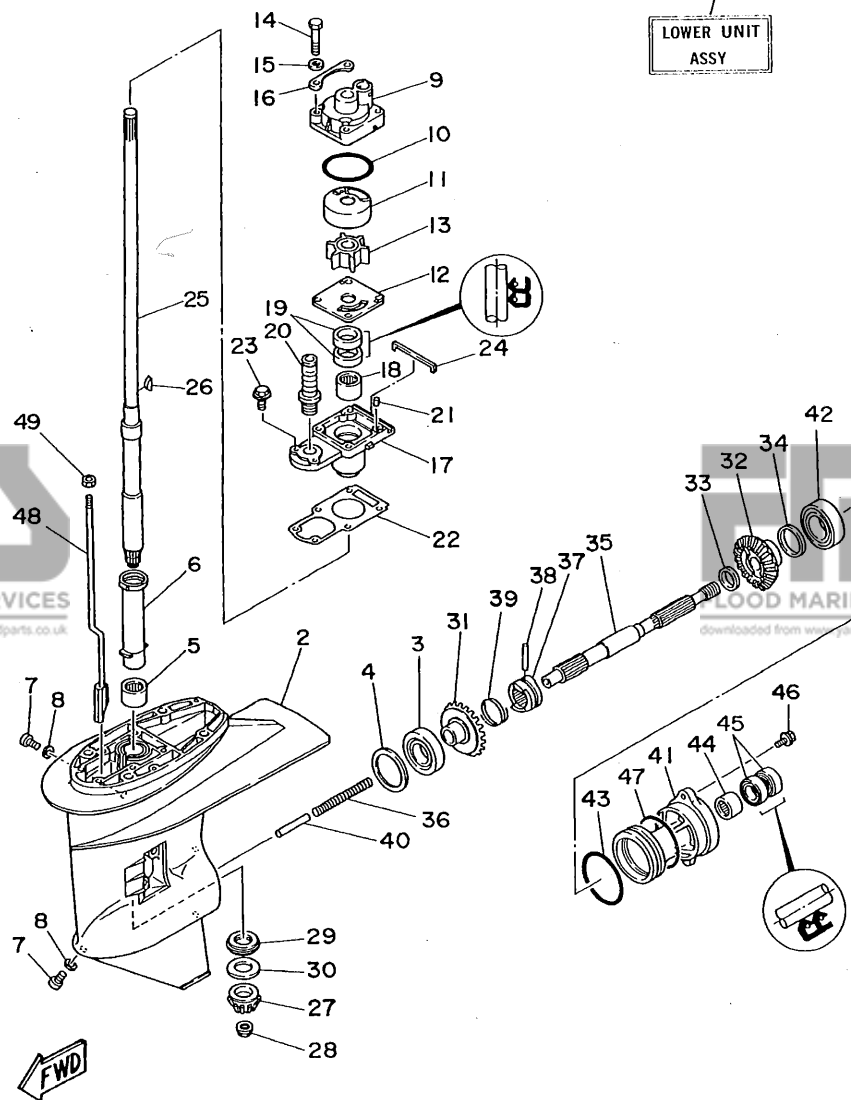
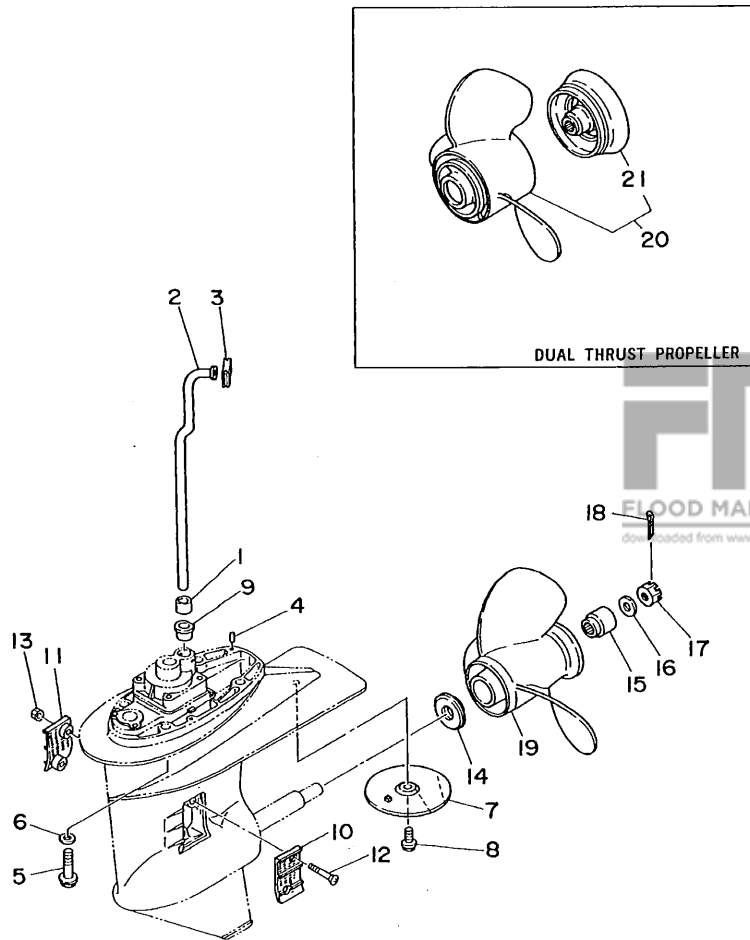


FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-44368-00	RUBBER, WATER SEAL 4 JOINT, TUBEDEAU	1	
2	6L2-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6L2-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
3	6L2-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
4	93604-10M03	PIN, DOWEL CLAVETTE	2	
5	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
7	664-45371-01	TAB-TRIM ANODE DERIVE	1	
8	90105-08M02	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
9	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
10	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	98780-05530	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
13	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	6L2-45987-01	SPACER ENTRETOISE	1	
15	689-45997-00	SPACER ENTRETOISE	1	
16	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
17	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
18	91490-30030	PIN, COTTER GOUPILLE	1	
19	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F) HELICE (3X9-1/8"X13"-F)	1	UR
	664-45972-00-98	PROPELLER (3X9-1/8"X12"-F) HELICE (3X9-1/8"X12"-F)	1	UR

FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
		DUAL THRUST PROPELLER MOTEURS JUMELES HELICE		
20	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F) HELICE (3X10-5/8"X8-1/4"-F)	1	UR
21	6J8-45986-10-98	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	

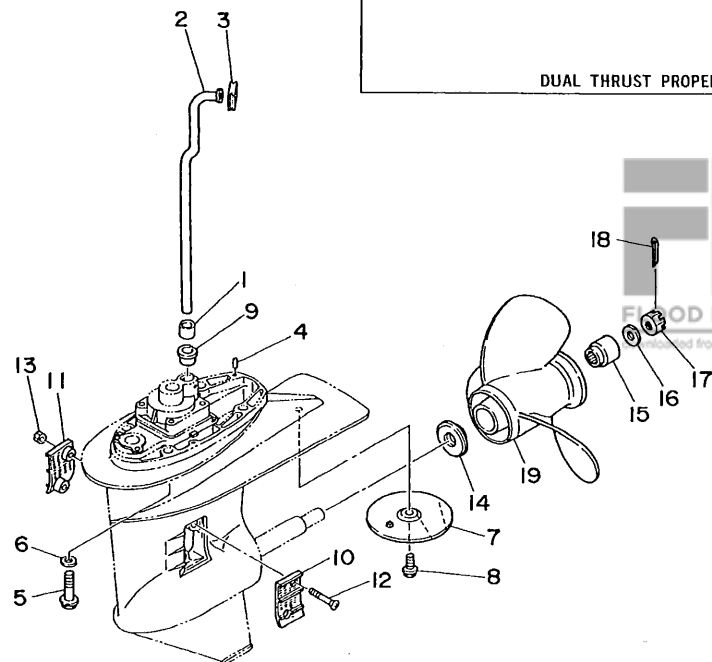
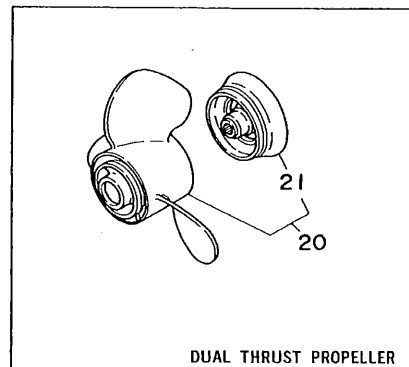
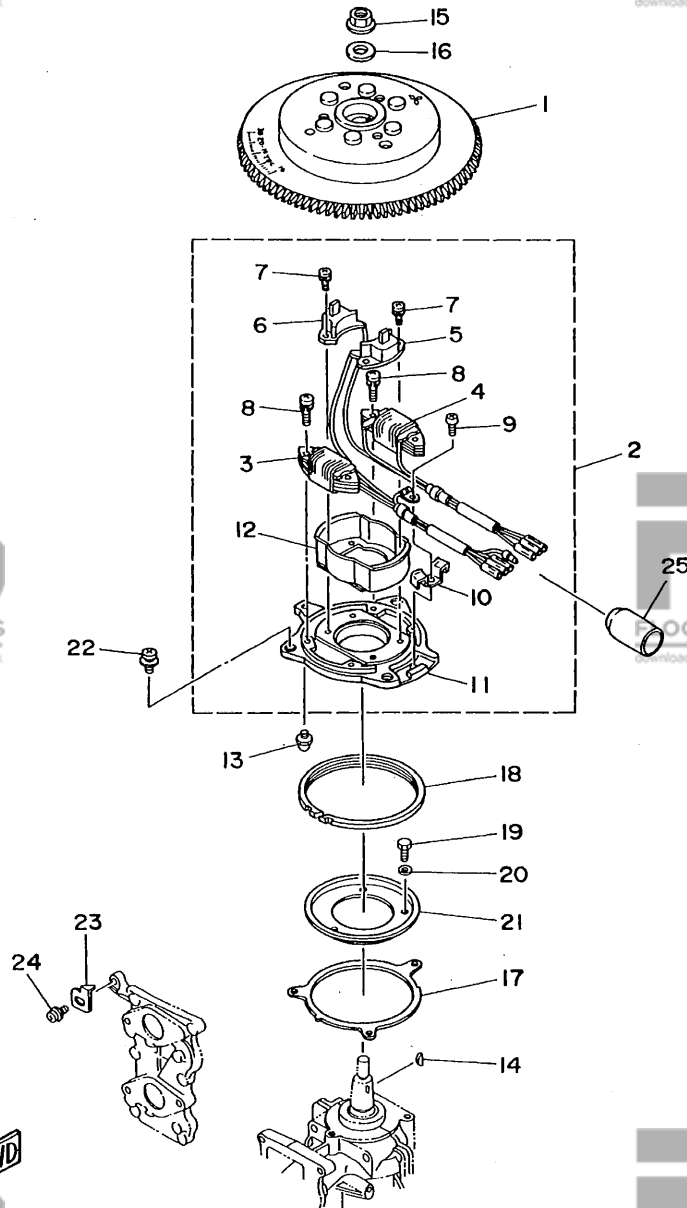


FIG. 17 GENERATOR

GENERATRICE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-85550-00	ROTOR ASSY	1	UR 20DMO/25NMO
	6L2-85550-10	ROTOR CPLT	1	UR 20DERO/25NE(R)0
2	6L2-85560-10	ROTOR ASSY	1	
		ROTOR CPLT		
3	6L2-85520-10	BASE ASSY	1	
		ENS. FLASQUE		
4	6L2-85533-10	.COIL, CHARGE	1	
		.BOBINE, CHARGE		
5	6L2-85580-10	.COIL, LIGHTING	1	
		.BOBINE, ECLAIRAGE		
6	6L2-85580-20	.COIL, PULSER	1	
		.BOBINE, PULSEUR		
7	98517-04012	.COIL, PULSER	1	
		.BOBINE, PULSEUR		
8	97607-06125	.SCREW, PAN HEAD	4	
		.VIS, TETE TRONCONIQUE		
9	98507-04006	.SCREW, PAN HEAD WITH WASHER	4	
		.VIS HEXAGONAL		
10	6E9-81328-70	.SCREW, PAN HEAD	1	
		.VIS, TETE TRONCONIQUE		
11	6L2-85561-10	.CLAMP	1	
		.COLLIER		
12	61N-85537-00	.BASE, MAGNETO	1	
		.BASE, MAGNETO		
13	663-85518-00	.COVER	1	
		.COUVERCLE		
14	90280-16053	JOINT, BALL	1	
		JOINT SPHERIQUE		
15	90179-12M04	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
16	90201-13M42	NUT	1	
		ECROU		
17	6G1-41611-00	WASHER, PLATE	1	
		RONDELLE, PLATE		
18	695-41613-00	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE		
19	97095-06012	PLATE, BASE FRICTION	1	
		PLAQUE, FRICTION DE BASE		
20	92990-06600	BOLT	3	
		BOULON		
21	6G1-41612-00	WASHER, PLATE	3	
		RONDELLE, PLATE		
22	97985-05210	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE		
23	6L2-81332-00	SCREW, WITH WASHER	3	
		VIS, AVEC RONDELLE		
24	97985-05210	PLATE, TIMING	1	
		PLATEAU, ALLUMAGE		
25	6L2-82599-01	SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE		
		COVER, CONNECTER	1	
		COUVERCLE, CONNECTEUR		

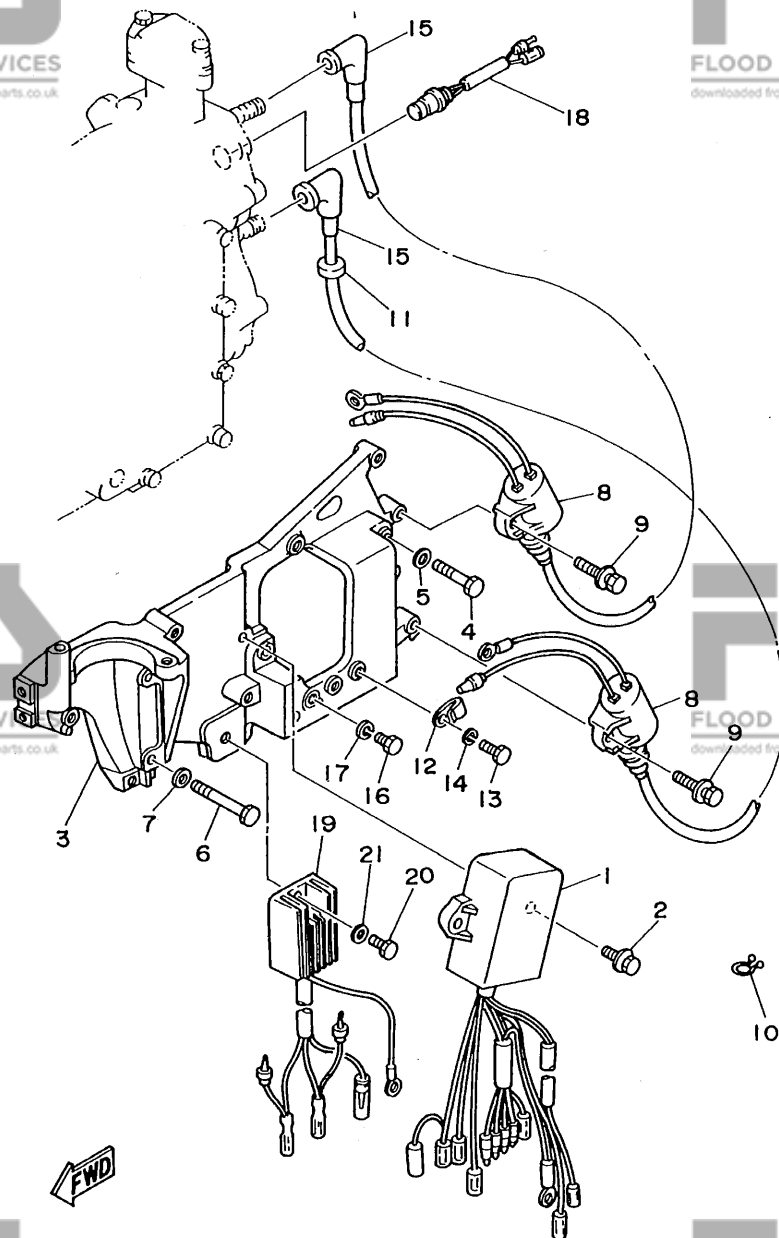


FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6L2-85540-20	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
3	6L2-85542-02-94	BRACKET SUPPORT	1	
4	97095-06030	BOLT BOULON	3	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
6	90101-06M16	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	61N-85570-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
9	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	2	
10	90465-18147	CLAMP BRIDE	1	
11	90480-25161	GROMMET PASSE-FIL	1	
12	90465-08028	CLAMP BRIDE	1	
13	97095-06012	BOLT BOULON	1	
14	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
15	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
16	97095-06012	BOLT BOULON	2	
17	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
18	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
19	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	20DM0/25NM0
20	97095-06016	BOLT BOULON	1	20DM0/25NM0
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	20DM0/25NM0

FWD

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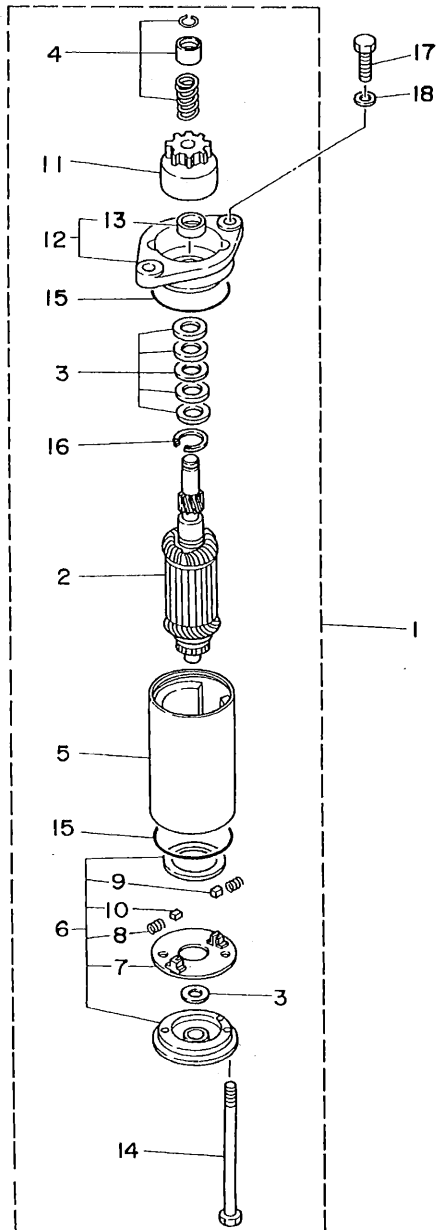


FIG. 19 ALTERNATE 1 (20DERO/25NE(R)0)
FIG. 19 OPTIONNELLES 1 (20DERO/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6L2-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6L2-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	6L2-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	6L2-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	682-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
9	6L2-81811-10	.BRUSH 1 .CHARBON 1	1	
10	6L2-81812-10	.BRUSH 2 .CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	.METAL, FRONT .METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	

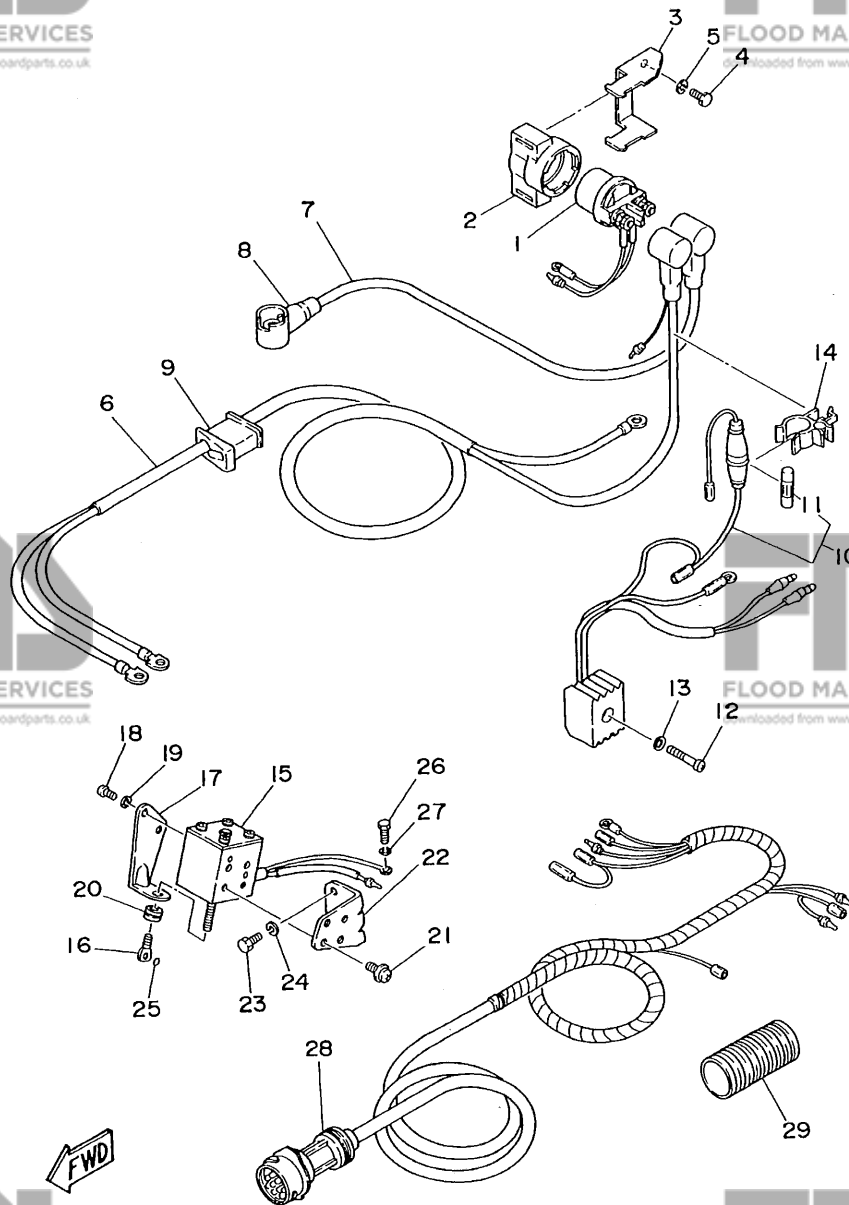


FIG. 20 ALTERNATE 2 (20DERO/25NE(R)O)
FIG. 20 OPTIONNELLES 2 (20DERO/25NE(R)O)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6L2-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
4	97095-06012	BOLT BOULON	1	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
6	6G1-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
7	6G1-82117-00	WIRE, LEAD FIL	1	
8	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1	
9	6L2-42725-50	GROMMET PASSE-FIL	1	
10	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
11	6G1-82151-00	.FUSE .FUSIBLE	1	
12	98580-05525	SCREW, PAN HEAD VIS	1	
13	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
14	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
15	6L2-86111-00	COIL, SOLENOID BOBINE	1	
16	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
17	6L2-86115-00	HOLDER, SOLENOID SUPPORT, SOLENOIDE	1	
18	97980-05108	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
19	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
20	90480-10155	GROMMET RONDELLE CAOUTCHOUC	1	
21	97980-04208	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
22	6L2-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
23	97095-06012	BOLT BOULON	2	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
25	93210-03261	O-RING JOINT TORIQUE	1	
26	97095-06012	BOLT BOULON	1	
27	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
28	6L2-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	

F3

FIG. 20 ALTERNATE 2 (20DER0/25NE(R)0)
FIG. 20 OPTIONNELLES 2 (20DER0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6K3-83557-00	TUBE TUBE	1	

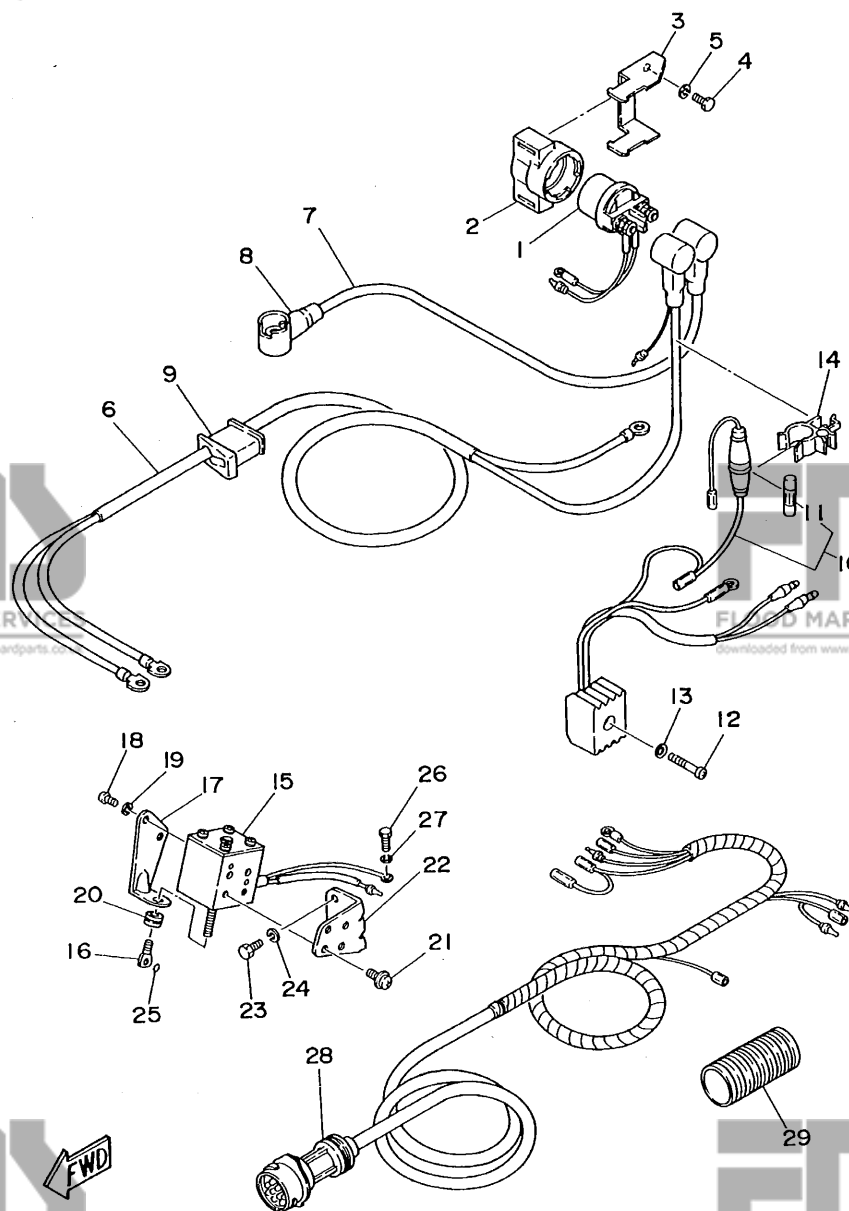


FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	93102-25142	.OIL SEAL .JOINT SPY	1	
3	93101-13M37	.OIL SEAL .JOINT SPY	1	
4	93210-56M80	.O-RING .JOINT TORIQUE	1	
5	6L2-11181-A2	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L2-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6L2-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
9	6L2-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
10	93102-26M27	.OIL SEAL .JOINT SPY	1	
11	93210-42159	.O-RING .JOINT TORIQUE	1	
12	6L2-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
14	6L2-14198-00	.GASKET .JOINT	2	
15	93210-32738	.O-RING .JOINT TORIQUE	1	
16	6L2-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
17	6L2-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT 1	1	
18	6L2-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	6L2-14198-00	.GASKET .JOINT	2	
20	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
21	6L2-14385-00	.FLOAT .FLOTTEUR	2	
22	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
23	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
24	6L2-14399-00	.GASKET .JOINT	2	
25	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
26	6L2-14398-00	.GASKET .JOINT	2	

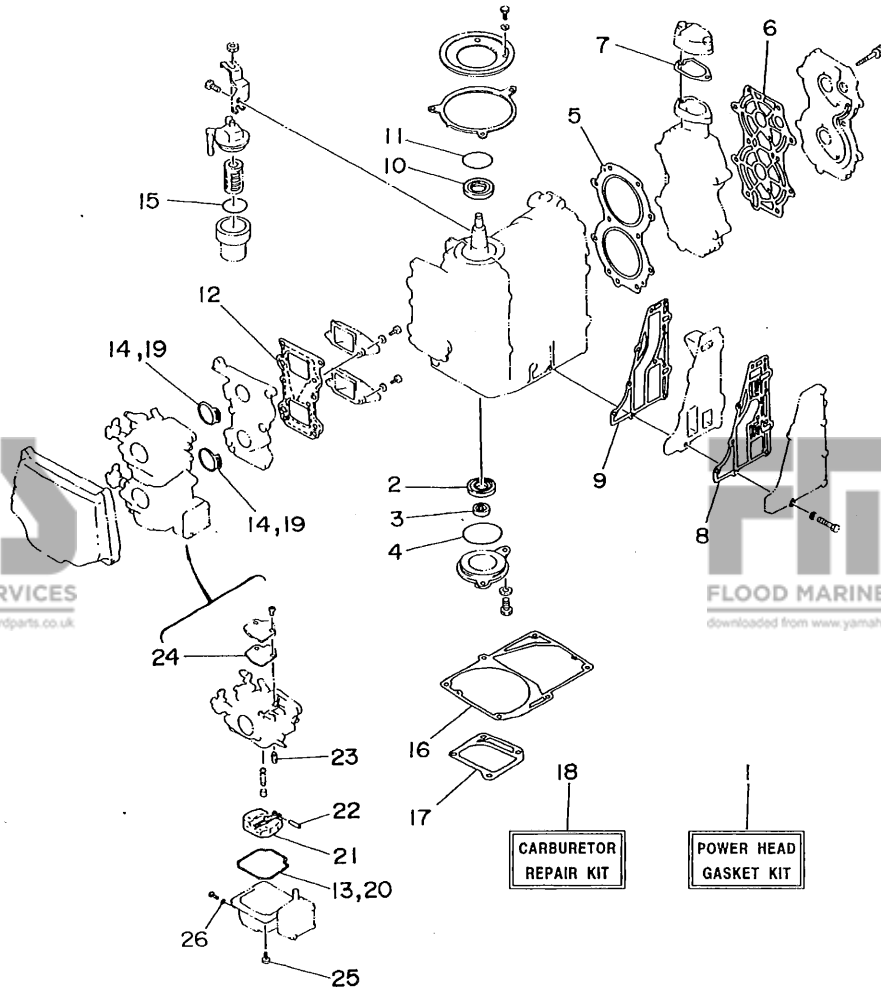


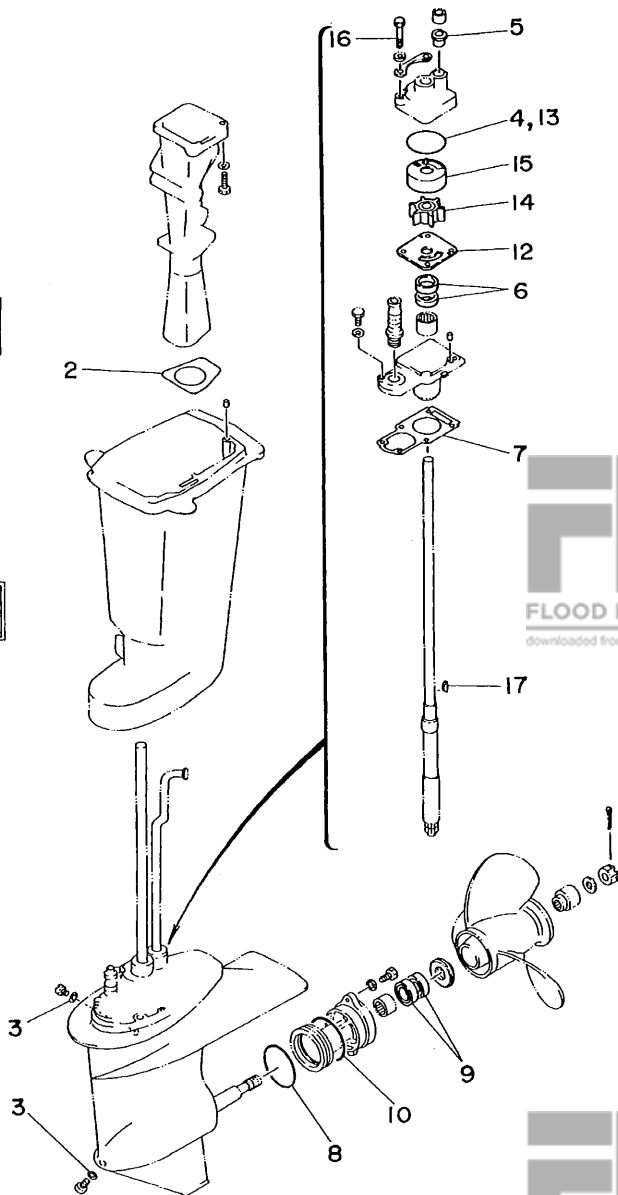
FIG. 22 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-C3	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6L2-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	90430-08020	.GASKET .JOINT	2	
4	93210-45161	.O-RING .JOINT TORIQUE	1	
5	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
6	93101-20048	.OIL SEAL .JOINT SPY	2	
7	6L2-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
8	93210-60MA3	.O-RING .JOINT TORIQUE	1	
9	93101-20M07	.OIL SEAL .JOINT SPY	2	
10	93210-60M99	.O-RING .JOINT TORIQUE	1	
11	6L2-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
12	6L2-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
13	93210-45161	.O-RING .JOINT TORIQUE	1	
14	6L2-44352-00	.IMPELLER .TURBINE	1	
15	6L2-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
16	97095-06040	.BOLT .BOULON	4	
17	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	

1
LOWER UNIT
GASKET KIT

11
WATER PUMP
REPAIR KIT





NUMERICAL INDEX

INDEX NUMERIQUE

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	
6A1-W0001-A2	2B	9- 1	6L2-W0084-00-4D	20D/25N	12- 1	63V-11181-A1	9.9/15F	23- 3	6L5-11400-00	3A	1-28	6L2-11610-00	20D/25N	2-19	
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6L2-W0001-C3	20D/25N	22- 1	6L5-W0090-01-4D	3A	1- 1	6L2-11191-00-9M	20D/25N	1-19	6L2-11412-00	20D/25N	2- 2	6L5-11610-20	3A	1-39	
6L2-W0001-03	20D/25N	21- 1	63V-W0090-02-4D	9.9/15F	1- 1	6L5-11191-00-9M	3A	1-19	6L5-11412-00	3A	1-29	647-11610-00	E8D	2-15	
6L5-W0001-A1	3A	10- 1	677-W0090-06-4D	E8D	1- 1	6E0-11193-A1	4AC/5C	1-22	63V-11412-00	9.9/15F	2- 8	647-11610-10	E8D	2-15	
6L5-W0001-21	3A	10-25	6A1-W0093-03	2B	9-10			11- 6	646-11412-01	2B	1-14	647-11610-20	E8D	2-15	
63V-W0001-01	9.9/15F	23- 1	6E0-W0093-04	4AC/5C	11-16	6E3-11193-A1	4AC/5C	1-22	677-11412-02	E8D	2- 2	682-11610-01	9.9/15F	2-19	
63V-W0001-21	9.9/15F	24- 1	6G1-W0093-00	3A	10-14			11- 6	6A1-11422-00	2B	1-15	682-11610-11	9.9/15F	2-19	
677-W0001-A2	E8D	15- 1	6L2-W0093-00	20D/25N	21-18	6L2-11193-A1	20D/25N	1-20	6E0-11422-00	4AC/5C	1-33	682-11610-21	9.9/15F	2-19	
677-W0001-C0	E8D	16- 1	63V-W0093-00	9.9/15F	23-11			21- 6	6E3-11422-00	4AC/5C	1-33	6E0-11631-00-98	4AC/5C	1-41	
6A1-W0004-00	2B	1-32	677-W0093-06	E8D	15-17	6L5-11193-A1	3A	1-20	6L2-11422-00	20D/25N	2- 3	6E3-11631-00-98	4AC/5C	1-41	
6E0-W0004-00	4AC/5C	2- 2	656-W2810-02	4AC/5C	4-10			10- 6	6L5-11422-00	3A	1-30	6E7-11631-00-97	9.9/15F	2-18	
6L2-W0004-00	20D/25N	3- 2		2B	4-27	6J8-11325-00	20D/25N	1-12	63V-11422-00	9.9/15F	2- 9	6L2-11631-00-97	20D/25N	2-18	
6L5-W0004-02	3A	2- 2		3A	4-33	664-11325-00	E8D	1-18	677-11422-02	E8D	2- 3	6L5-11631-00-96	3A	1-38	
677-W0004-00	E8D	3- 5		E8D	6-13	682-11325-00	9.9/15F	1- 8	6L2-11432-00	20D/25N	2- 4	646-11631-01-97	2B	1-25	
682-W0004-00	9.9/15F	3- 2		9.9/15F	6-14	6H3-11327-00-94	20D/25N	1-13	63V-11432-00	9.9/15F	2-10	677-11631-00-97	E8D	2-14	
6A1-W0070-50	2B	4-29		20D/25N	7-13	6H3-11328-00	20D/25N	1-14	677-11432-02	E8D	2- 4	6G1-11633-00	4AC/5C	1-44	
6E0-W0070-50	4AC/5C	4- 6	6J8-W4591-00-EL	20D/25N	16-20	646-11370-00	E8D	1- 4	6L2-11442-00	20D/25N	2- 5		E8D	2-16	
6L2-W0070-60	20D/25N	8- 9	683-W4591-02-EL	9.9/15F	17-20	650-11370-00	E8D	1- 3	63V-11442-00	9.9/15F	2-11	6L5-11633-00	3A	1-41	
6L5-W0070-50	3A	4- 2	683-W4592-02-EL	9.9/15F	17-20			4AC/5C	1- 3	677-11442-02	E8D	2- 5	634-11633-00	9.9/15F	2-20
63V-W0070-50	9.9/15F	7-10	6A1-11111-02-94	2B	1- 9	6E5-11372-00	20D/25N	1- 3	63V-11445-00	9.9/15F	2-25	646-11633-00	2B	1-27	
677-W0070-H0	E8D	7- 9	6E7-11111-01-94	9.9/15F	1-19			3A	1- 4		23- 9	648-11633-00	20D/25N	2-20	
677-W0072-00-4D	E8D	16-25	6L2-11111-01-94	20D/25N	1-17			4AC/5C	1- 5	6L2-11515-00	20D/25N	2-14	6E7-11635-00	9.9/15F	2-18
6A1-W0078-02	2B	9-29	6L5-11111-00-94	3A	1-15	676-11372-00	E8D	1- 6	63V-11515-00	9.9/15F	2-13	6L2-11635-00	20D/25N	2-18	
6E0-W0078-A3	4AC/5C	11-35	677-11111-00-94	E8D	1-33			9.9/15F	1-15	677-11515-01	E8D	2-11	6L5-11635-00	3A	1-38
6E0-W0078-0A	4AC/5C	11-44	6A1-11181-A1	2B	1-10			20D/25N	1-32	6J8-11536-00	20D/25N	2-16	646-11635-01	2B	1-25
6L2-W0078-00	20D/25N	22-11		9- 3		677-11372-00	E8D	1- 5	6L2-11537-00	20D/25N	5- 2	677-11635-00	E8D	2-14	
6L5-W0078-00	3A	10-31	6L2-11181-A2	20D/25N	1-18	624-11379-00	2B	1- 5	646-11601-01	2B	1-26	6E7-11636-00	9.9/15F	2-18	
63V-W0078-0A	9.9/15F	24-24		21- 5		6A1-11400-00	2B	1-13	646-11601-11	2B	1-26	6L2-11636-00	20D/25N	2-18	
63V-W0078-00	9.9/15F	24-17	6L5-11181-A2	3A	1-16	6E0-11400-00	4AC/5C	1-31	646-11601-21	2B	1-26	6L5-11636-00	3A	1-38	
655-W0078-B0	E8D	16- 9		10- 5		6E3-11400-00	4AC/5C	1-31	6G1-11610-00	4AC/5C	1-42	646-11636-01	2B	1-25	
655-W0078-CA	E8D	16-17	63V-11181-A1	9.9/15F	1-20	6L2-11400-10	20D/25N	2- 1	6J1-11610-00	4AC/5C	1-42	677-11636-00	E8D	2-14	

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
6E0-11651-01	4AC/5C	1-37	6L2-13471-00	20D/25N	5- 6	663-14159-00	3A	2-27	677-14227-01	E8D	4-13	6L2-14342-30	20D/25N	4-14
	E8D	2- 6	6A1-13610-00		2B 1-31		9.9/15F	4-21		15-27		647-14342-23	E8D	4- 4
6L2-11651-00	20D/25N	2-10	6E0-13610-00	4AC/5C	2- 1			23-20	646-14229-01	2B	2- 8	648-14342-23	4AC/5C	2-22
6L5-11651-00	3A	1-31	6L2-13610-00	20D/25N	3- 1	6A1-14163-00	2B	2- 7		9-20		648-14342-26	4AC/5C	2-22
646-11651-02	2B	1-18	6L5-13610-02	3A	2- 1	676-14186-00	3A	2-26	6A1-14301-03	2B	2- 1	30X-14343-63	20D/25N	4-13
650-11651-04	9.9/15F	2-15	63V-13610-10	9.9/15F	3- 1		9.9/15F	4-20	6E0-14301-05	4AC/5C	2- 5	6A1-14343-48	2B	2-11
661-11681-00	4AC/5C	1-34	63W-13610-00	9.9/15F	3- 1		3A	10-23	6E3-14301-05	4AC/5C	2- 5	648-14343-40	4AC/5C	2-14
	E8D	2- 8	677-13610-00	E8D	3- 4		9.9/15F	23-19	6L2-14301-01	20D/25N	4- 1	677-14343-40	E8D	4- 2
6L2-11681-00	20D/25N	2-11	6A1-13621-A0	2B	1-33	367-14195-00	E8D	4- 6	6L3-14301-00	20D/25N	4- 1	6E0-14346-00	4AC/5C	2-30
6L5-11681-00	3A	1-32			9- 4		15-20		6L5-14301-03	3A	2- 5	50M-14355-00	20D/25N	4-15
646-11681-00	2B	1-16	6E0-13621-A2	4AC/5C	2- 3	6A6-14198-01	4AC/5C	11-20	63V-14301-00	9.9/15F	4- 1	6A1-14356-00	2B	2-31
682-11681-00	9.9/15F	2-14			11-10	6E0-14198-A0	4AC/5C	2-34	677-14301-08	E8D	4- 1	646-14357-00	2B	2-32
6E5-12411-01	3A	1-24	6L2-13621-00	20D/25N	3- 7		11-11		6L2-14302-01	20D/25N	4- 2	6A1-14358-01	2B	2-22
	4AC/5C	1-46			21-12		11-17		6L3-14302-00	20D/25N	4- 2	646-14358-00	2B	2-30
6E5-12411-20	9.9/15F	1-23	6L5-13621-A2	3A	2- 3	6L2-14198-00	20D/25N	3-12	646-14312-08	2B	2-19	6A1-14365-00	2B	4-48
	20D/25N	1-24			10- 9		21-14		6A1-14314-00	2B	2- 6	6L2-14368-00	20D/25N	13-39
6H4-12413-00-9M	20D/25N	1-25	677-13621-00	E8D	3- 6		21-19		646-14321-00	2B	2- 4	626-14373-00	2B	9-19
6L5-12413-00-9M	3A	1-25			15- 2	6L5-14198-A1	3A	2-40	664-14321-01	4AC/5C	2-21	626-14373-10	2B	2- 5
677-12413-00-9M	E8D	1-36	6L2-13641-10-94	20D/25N	3- 5		10-10			20D/25N	4-18	6A1-14381-02	2B	2-12
682-12413-00-9M	9.9/15F	1-22	6A1-14116-10	2B	2-15	646-14198-01	4AC/5C	2-10	6L2-14323-00	20D/25N	4-16	6E0-14381-02	4AC/5C	2- 6
6L5-12414-A1	3A	1-26			9-17		2B	2-14	647-14323-00	4AC/5C	2-19	6E7-14381-00	E8D	4-19
	10- 7		646-14125-01	2B	2-20		9-21			E8D	4- 9	6L2-14381-00	20D/25N	4- 3
61A-12414-A0	20D/25N	1-26	6G1-14126-00	3A	2-10		4AC/5C	11-13		4AC/5C	11-25	6L2-14383-00	20D/25N	4- 3
	21- 7				10-17	677-14198-A0	E8D	3-11		E8D	15-26	677-14383-01	20D/25N	4-20
677-12414-A0	E8D	1-37	63V-14126-00	9.9/15F	4- 5		15- 3		6E7-14325-00	20D/25N	4-26	6A1-14384-00	2B	2- 9
	15- 7				23-13		15-18			E8D	4-35			9- 9
682-12414-A1	9.9/15F	1-25	6A1-14127-01	2B	2-21	646-14211-02	2B	2-24	647-14326-00	4AC/5C	2-23			9-11
	23- 4		646-14136-00	2B	2-17		9-16			E8D	4-11	6E0-14384-00	4AC/5C	2- 7
6J8-13117-00	20D/25N	5- 3	646-14137-00	2B	2-16	6A1-14212-00	2B	2-23	677-14327-00	E8D	4-17			11-12
6E9-13183-70	20D/25N	5-13			9-18	646-14212-01	4AC/5C	2-20	646-14331-01	2B	2-18			11-18
1YU-13187-00	20D/25N	5- 7	6E0-14157-00	4AC/5C	2-16		E8D	4-10	6A1-14341-01	2B	2-10	6L2-14384-00	20D/25N	4- 4
6L2-13200-00	20D/25N	5- 5	6L2-14157-00	20D/25N	4-10		20D/25N	4-17	6E0-14341-01	4AC/5C	2-13			21-13
6J8-13411-00	20D/25N	5-27	677-14157-01	E8D	4-12	6A1-14217-01	2B	2-34	6E3-14341-02	4AC/5C	2-13			21-20
6J8-13414-00	20D/25N	5-28	646-14158-00	2B	2- 2	6E0-14227-00	4AC/5C	2-17	6L2-14341-00	20D/25N	4-12	677-14384-01	E8D	4-22
6L2-13416-00	20D/25N	5-29	6E0-14159-00	4AC/5C	2-33		11-24		677-14341-00	E8D	4- 3			15- 5

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677-14384-01	E8D 15-23	655-14398-00	E8D 15- 4	6G1-14546-00	9.9/15F 23-18	63V-14985-00	9.9/15F 4-18	6E4-15711-71-94	4AC/5C 3- 2
6A1-14385-00	2B 2-28		15-25	6H4-14548-00	9.9/15F 4-22		23-17	6L2-15711-00-94	20D/25N 6- 2
	9-12	6L2-14399-00	20D/25N 4-11		23-21	6G1-14992-00	3A 2-23	6L5-15711-00	3A 3- 2
6E7-14385-00	E8D 4-23		21-24	688-14548-00	3A 2-29		9.9/15F 4-17	63V-15711-01	9.9/15F 5- 2
	15-21	6E0-14417-00	4AC/5C 2-37		10-24	6A1-15100-61-94	2B 1- 2	682-15711-71-94	E8D 5- 2
6E7-14385-01	4AC/5C 2-11	6L2-14417-00-94	20D/25N 3-13	679-14555-00	3A 2- 7	6E0-15100-01-94	4AC/5C 1- 2	6A1-15713-00	2B 3- 6
	11-21	6E0-14418-00	4AC/5C 2-38		9.9/15F 4- 3	6E3-15100-02-94	4AC/5C 1- 2	6L5-15713-00	3A 3- 6
6L2-14385-00	20D/25N 4- 5	6L2-14418-00	20D/25N 3-21	6L2-14578-00	20D/25N 4-32	6L2-15100-10-94	20D/25N 1- 2	63V-15713-00	9.9/15F 5- 7
	21-21	677-14431-00	E8D 3- 1	6A1-14613-A0	2B 6-11	6L5-15100-00-94	3A 1- 2	6A1-15714-00	2B 3- 3
6A1-14386-00	2B 2-27	6L5-14440-00	3A 2-41		9- 7	63V-15100-02-94	9.9/15F 1- 2	6E0-15714-01	4AC/5C 3- 3
	9-13	63V-14440-00	9.9/15F 3- 9	646-14623-A1	2B 6-12	677-15100-02-94	E8D 1- 2	6J8-15714-00	20D/25N 6-11
6E5-14386-01	20D/25N 4- 6	6A1-14441-02	2B 4- 1		9- 8	6E0-15359-00-94	4AC/5C 9- 5	6L5-15714-00	3A 3- 4
	21-22	677-14441-00	E8D 3- 2	679-14923-00	3A 2- 6	677-15359-00-94	E8D 1-20	63V-15714-00	9.9/15F 5- 5
647-14386-10	4AC/5C 2-12	6A1-14442-00	2B 4- 4		9.9/15F 4- 2	6L5-15369-A0	3A 1-13	677-15714-00-94	E8D 5- 4
	E8D 4-25	6A1-14448-00	2B 2-33		3A 10-15		10- 4	6L5-15716-00	3A 3- 7
	4AC/5C 11-22	6L2-14476-00	20D/25N 3-14		9.9/15F 23-12	677-15379-02	E8D 1-32	63V-15716-00	9.9/15F 5- 9
	E8D 15-22	6L2-14476-11	20D/25N 3-20	676-14943-14	3A 2-20	6E0-15396-03-5B	4AC/5C 1-16	7G5-15716-00	2B 3- 7
6E8-14390-12	E8D 4- 5	624-14485-00	3A 1- 3	676-14943-29	9.9/15F 4-14	6L2-15396-00-5B	20D/25N 2-24	6E0-15717-00	4AC/5C 3- 5
	15-19		9.9/15F 1- 3	6L5-14947-01	3A 2-19	6L5-15396-00-94	3A 1-10	677-15717-01	E8D 5-10
6A1-14392-00	2B 2-26		4AC/5C 1- 4	63V-14947-00	9.9/15F 4-13	63V-15396-00	9.9/15F 2- 1		20D/25N 6-13
	9-15		E8D 1- 7	6L5-14948-03	3A 2-11	677-15396-01-5B	E8D 1-25	6A1-15723-00-94	2B 3-14
6F5-14392-00	4AC/5C 2-15	650-14485-02	2B 1- 4	63V-14948-06	9.9/15F 4- 7	6A1-15705-00	2B 3- 8	6E0-15723-00-94	4AC/5C 9- 2
	11-23		9.9/15F 1- 4	6G1-14966-00	3A 2- 8		3A 3- 8	6E7-15723-00-94	E8D 5-29
6L2-14392-00	20D/25N 4- 7	676-14485-00	20D/25N 3- 6		10-16	6E0-15705-00	4AC/5C 3-11	6L2-15723-01	20D/25N 6-38
	21-23	6A1-14497-00	2B 2- 3	676-14966-00	3A 2-12	6J8-15705-00	20D/25N 6-19	63V-15726-00	9.9/15F 5-23
367-14396-00	E8D 4-24	6L2-14497-00	20D/25N 13- 1		10-18	63V-15705-01	9.9/15F 5-10	63V-15734-00	9.9/15F 5-22
1J2-14398-00	E8D 4- 7	63V-14497-00	9.9/15F 12- 1	679-14966-00	9.9/15F 4- 8	677-15705-02	E8D 5-13	6A1-15741-00	2B 3- 5
	15-24	655-14497-01	E8D 9-30	6G1-14980-01	3A 2-18	6A1-15710-00	2B 3- 1	6L5-15741-00	3A 3- 5
6G1-14398-00	3A 2-22	63V-14523-00	3A 2-16	63V-14980-00	9.9/15F 4-12	6E0-15710-03-94	4AC/5C 3- 1	63V-15741-00	9.9/15F 5- 6
	9.9/15F 4-16		9.9/15F 4- 9	6G1-14984-00	3A 2-17	6E3-15710-03-94	4AC/5C 3- 1	676-15741-03	20D/25N 6-17
	3A 10-11	6G1-14527-00	3A 2- 9		10-19	6K3-15710-03-94	E8D 5- 1	677-15741-01	4AC/5C 3- 9
	9.9/15F 23-16	63V-14527-00	9.9/15F 4- 4	63V-14984-00	9.9/15F 4-11	6L2-15710-02	20D/25N 6- 1		E8D 5-11
6L2-14398-00	20D/25N 4-21	6G1-14546-00	3A 2-25		23-14	6L5-15710-00	3A 3- 1	63V-15744-00	9.9/15F 5-13
	21-26		9.9/15F 4-19	6G1-14985-00	3A 2-24	63V-15710-12	9.9/15F 5- 1	6L2-15746-00	20D/25N 6-29
655-14398-00	E8D 4-21		3A 10-22		10-21	6A1-15711-00	2B 3- 2	63V-15746-10	9.9/15F 12-36

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6L2-15747-00	20D/25N	6-32	6F5-15779-02	E8D	5-16	6G1-24304-02	9.9/15F	6- 1	6E0-24434-00	4AC/5C	2-32	646-24615-01	2B	4-14
	9.9/15F	12-41		20D/25N	6- 9		20D/25N	7- 1	677-24434-02	E8D	4-26	6A1-24631-00	2B	4-11
63V-15748-00	9.9/15F	5-21	6G1-15779-00	4AC/5C	3-12	6A1-24311-00	2B	4-25		20D/25N	4-31	6H1-24633-00	20D/25N	5-25
656-15748-00	20D/25N	6-26		9.9/15F	5-19	6E0-24311-00	4AC/5C	5-22	6E0-24435-00	4AC/5C	2-27	6E0-24641-00	4AC/5C	5-17
63V-15753-00	9.9/15F	5- 8	6L5-15779-20	3A	3-19	6H4-24311-00	20D/25N	7- 3	6L2-24435-00	20D/25N	4-27	6E3-24641-00	4AC/5C	5-17
6A1-15755-01	2B	3-10	63V-15784-01	9.9/15F	5-12	6L5-24311-00	3A	4-29	677-24435-02	E8D	4-30	6L5-24641-00	3A	4-23
6G1-15755-00	4AC/5C	3-14	6A0-15789-00	E8D	5-17	6E0-24312-00	4AC/5C	5-32	677-24444-01	20D/25N	4-22	6E0-26301-01	4AC/5C	7-24
	9.9/15F	5-18		20D/25N	6-20	6L5-24312-00	3A	4-31		E8D	4-33	6L2-26301-00	9.9/15F	11-22
6L5-15755-00	3A	3-18	6L5-15789-00	3A	3-20	6E0-24335-00	4AC/5C	5-21	6G1-24452-00	3A	2-33		20D/25N	12-23
689-15755-01	E8D	5-14	63V-15793-00	9.9/15F	5-16	6E5-24376-10	20D/25N	5-35		9.9/15F	4-27	6L5-26301-01	3A	6-23
	20D/25N	6- 8	63V-15794-00	9.9/15F	5-20	6E0-24378-00	4AC/5C	1- 9	6E0-24471-00	4AC/5C	2-26	677-26301-02	E8D	9-22
6E0-15758-01	4AC/5C	3-15	63V-15795-01	9.9/15F	5- 3	63V-24396-00	9.9/15F	6-13			11-26	6L2-26363-00	20D/25N	12-34
6E3-15758-01	4AC/5C	3-15	6L2-21707-01	20D/25N	5-22	6E0-24411-00	4AC/5C	2-31	6G1-24471-00	3A	2-35	6E0-28193-00-94	E8D	6-14
6L2-15758-01-94	20D/25N	6- 4	6J8-21744-00	20D/25N	5-34			11-27	677-24471-01	E8D	4-31	6E0-28193-00-94	4AC/5C	6-55
6L5-15758-00-98	3A	3-14	6H1-21757-00	20D/25N	5-26	6G1-24411-00	3A	2-37	6A1-24500-02	2B	4-24	626-28193-01-94	E8D	6-14
677-15758-01-94	E8D	5-18	6L2-21758-00	20D/25N	5-24		9.9/15F	4-30	6E0-24500-10	4AC/5C	5-19	646-28193-00	2B	7-43
6E0-15761-00	4AC/5C	3-16	6H4-21770-00	20D/25N	5-23	63V-24411-00	9.9/15F	4-28	6L5-24500-60	3A	4-24	6E0-41111-01-9M	4AC/5C	1-24
6L5-15761-00	3A	3-16	6L2-21798-00	20D/25N	5-42	677-24411-02	E8D	4-28	61N-24521-00	E8D	6- 6	6E3-41111-01-9M	4AC/5C	1-24
677-15761-01	E8D	7- 2	6A1-24110-01	2B	4- 8		20D/25N	4-30		9.9/15F	6- 6	6L2-41111-00-9M	20D/25N	1-29
6L2-15762-00	20D/25N	6- 7	6E0-24110-01-4D	4AC/5C	5-14	6E0-24412-00	4AC/5C	2-28		20D/25N	7- 8	63V-41111-00-9M	9.9/15F	1-12
63V-15762-00	9.9/15F	5-25	6L5-24111-02	3A	4-18	6G1-24412-01	3A	2-36	6J1-24524-00	4AC/5C	5-25	677-41111-01-9M	E8D	1-40
677-15762-00	E8D	5-19	6A1-24141-00	2B	1-34		9.9/15F	4-29	61N-24560-00	E8D	6- 4	6E0-41112-A1	4AC/5C	1-25
63V-15764-00	9.9/15F	5-15	6A1-24153-50	2B	4-30	677-24412-02	E8D	4-29		9.9/15F	6- 4			11- 4
6A1-15767-00	2B	3- 4	6A1-24154-50	2B	4-31	682-24412-00	20D/25N	4-29		20D/25N	7- 6	6E3-41112-A1	4AC/5C	1-25
	3A	3-10	6A1-24181-00	2B	4-23	6E0-24413-00	4AC/5C	2-25	61N-24563-00	E8D	6- 5			11- 4
63V-15767-01	9.9/15F	5-11	6E0-24181-00	4AC/5C	5-16	6L2-24413-00	20D/25N	4-28		9.9/15F	6- 5	6L2-41112-A1	20D/25N	1-30
63V-15768-00	9.9/15F	5-14	6E0-24182-00	4AC/5C	5-10	677-24413-01	E8D	4-32		20D/25N	7- 7			21- 9
6L2-15770-00	20D/25N	6-28	6E3-24182-00	4AC/5C	5-10	6A0-24421-01	20D/25N	4-24	6K3-24566-00	E8D	6- 8	63V-41112-A0	9.9/15F	1-13
63V-15770-00	9.9/15F	12-43	6E0-24183-00	4AC/5C	9-19		E8D	4-27	6L2-24566-00	20D/25N	7-10			23- 2
6A1-15771-00	2B	1-39	6A1-24198-00	2B	4- 9	6L5-24421-00	3A	2-39	682-24566-00	9.9/15F	6-11	677-41112-A0	E8D	1-41
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6L5-15771-01-94	3A	8-12	6L5-24251-00	3A	4-28	6E0-24423-00	4AC/5C	2-29	6L5-24591-00	3A	4-15	6E0-41113-01-9M	4AC/5C	1-26
6L2-15772-00-94	20D/25N	6-35	646-24251-02	4AC/5C	5-29	6G1-24431-01	3A	2-38	6A1-24610-01	2B	4-10	6E3-41113-01-9M	4AC/5C	1-26
648-15773-00	E8D	5- 3	6G1-24304-02	4AC/5C	5-31		9.9/15F	4-31	6E0-24610-02	4AC/5C	5-15	6L2-41113-00-9M	20D/25N	1-31
6L2-15774-00	20D/25N	6-33		E8D	6- 1	6G1-24432-00	3A	2-34	6L5-24610-20	3A	4-19	63V-41113-00-9M	9.9/15F	1-14

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677-41113-01-9M	E8D	1-42	6L2-41238-00	20D/25N	13-28	6G1-41611-00	20D/25N	17-17	6E0-42125-00	4AC/5C	7- 9	689-42169-01	20D/25N	13-12
6E0-41114-A1	4AC/5C	1-27	63V-41238-00	9.9/15F	12-13	63V-41611-00	9.9/15F	18- 5	6G1-42125-01	9.9/15F	11- 8	6E0-42177-00	4AC/5C	7-15
		11- 5	677-41241-00	E8D	4-15	677-41611-00-94	E8D	13-18		20D/25N	12- 9	6G1-42177-00	3A	6- 9
6E3-41114-A1	4AC/5C	1-27	6L5-41252-00	3A	2-45	6G1-41612-00	20D/25N	17-21	6L5-42125-00	3A	6-20			9.9/15F 11-14
		11- 5	63V-41252-00	9.9/15F	3-18	677-41612-00	E8D	13-19	6G1-42126-00	3A	6-21			20D/25N 12-13
6L2-41114-A1	20D/25N	1-33	63V-41253-00	9.9/15F	3- 5	695-41613-00	20D/25N	17-18		9.9/15F	11- 9	647-42177-00	E8D	9-15
		21- 8	6E0-41256-00	4AC/5C	2-42	677-41615-10	E8D	13-21		20D/25N	12-10	6A1-42181-00	2B	6-18
6L2-41131-00-5B	20D/25N	14-10	63V-41256-00	9.9/15F	3-15	6L2-41631-00	20D/25N	13- 6	656-42126-01	E8D	9-18	6L2-42192-00	20D/25N	13-17
6L3-41131-00-5B	20D/25N	14-10	677-41256-00	E8D	3-15	63V-41631-00	9.9/15F	12- 8	6E0-42129-02	4AC/5C	7- 2	63V-42192-00	9.9/15F	13-18
63V-41131-02-5B	9.9/15F	15- 8	6L2-41257-00	20D/25N	3-27	677-41631-00	E8D	9-36	6E4-42129-00	4AC/5C	7- 3	6L2-42510-01-4D	20D/25N	10-26
6L2-41133-A1	20D/25N	14-13	63V-41257-00	9.9/15F	3- 8	677-41632-00	E8D	9-40	6E0-42131-02-94	4AC/5C	7- 5	63V-42511-02-4D	9.9/15F	10- 6
		21-17	6J8-41259-00	20D/25N	3-24	655-41635-00	E8D	9-32	6G1-42131-01	3A	6- 6	655-42511-00-4D	E8D	8-57
63V-41133-A1	9.9/15F	15-11	63V-41262-00	9.9/15F	3- 7	6A1-41637-00	2B	4-50		9.9/15F	11- 6	647-42523-00	E8D	8-61
		24- 5	661-41262-02	4AC/5C	2-46	63V-41638-00	9.9/15F	12-21		20D/25N	12- 7	655-42525-00	E8D	8-30
6L2-41134-00	20D/25N	14-11		9.9/15F	3-19	655-41638-01	E8D	9-31	6E0-42134-02	4AC/5C	7-10	655-42526-00	E8D	8-31
		22- 2		20D/25N	3-25	650-41641-00	E8D	9-33	6E0-42137-10	4AC/5C	7-16	655-42527-00	E8D	8-32
63V-41135-00	9.9/15F	15-10			6-34	647-41652-00	E8D	9-41	6H2-42137-00	9.9/15F	11-12	6E0-42528-03	3A	5-49
		24- 4		9.9/15F	12-20	677-41661-00-94	E8D	9-26	6L2-42137-00	20D/25N	12-14			4AC/5C 6-47
6A1-41137-00-5B	2B	6-10			12-42	6G1-41662-01-94	20D/25N	13-30	6L5-42137-20	3A	6-10	6H4-42528-00	20D/25N	10-18
677-41210-00	E8D	4-34	6A1-41271-00	2B	4- 6	6A1-42111-00-4D	2B	6-16	677-42137-10	E8D	9-16	63V-42528-00	9.9/15F	10- 2
6A1-41211-00	2B	4-45	6E0-41271-00	4AC/5C	2-43	6E0-42111-02-4D	4AC/5C	7- 1	6E0-42138-01	4AC/5C	7-21	646-42528-00	2B	5-21
63V-41211-00	9.9/15F	12-19	6H4-41271-01	9.9/15F	3-14	6G1-42111-11-4D	3A	6- 1	6G1-42138-01	3A	6-17	6L5-42529-01	3A	5-50
6A1-41212-01	2B	4-44	6J8-41271-01	20D/25N	3-26		9.9/15F	11- 1		9.9/15F	11-19			4AC/5C 6-50
6L2-41212-00	20D/25N	13-23	6L5-41271-00	3A	2-44		20D/25N	12- 2		20D/25N	12-20	655-42529-00	E8D	8-33
6L2-41213-00	20D/25N	13- 4	677-41271-00	E8D	3-14	647-42111-02-4D	E8D	9- 1	655-42138-01	E8D	9-21	655-42532-00	E8D	8-34
677-41213-00-94	E8D	13-24	6E0-41272-00	4AC/5C	2-44	677-42112-00-4D	E8D	9- 9	63V-42154-00	9.9/15F	13-14	6E0-42537-02	4AC/5C	6-43
6L2-41217-00	20D/25N	3-28	689-41273-00	3A	2-47	6E0-42119-00	4AC/5C	7-14	647-42157-00-05	E8D	9- 4	6L5-42537-00	3A	5-45
6A1-41223-00	2B	4-52		9.9/15F	3-16	646-42119-02	2B	6-17	647-42157-00-06	E8D	9- 4	63V-42537-00	9.9/15F	10- 7
63V-41223-00	9.9/15F	12-17		20D/25N	9- 9	647-42119-02	E8D	9-14	647-42157-00-08	E8D	9- 4	646-42537-01	2B	5-16
677-41226-00	E8D	4-16	6J8-41274-00	3A	2-48	664-42119-00	3A	6- 8	6E0-42159-02	3A	6-18	647-42537-00	E8D	8-54
6H1-41237-00	20D/25N	5-18		9.9/15F	3-17		9.9/15F	11-11		4AC/5C	7-22	6E0-42538-02	4AC/5C	6-44
		13-13		20D/25N	9-10		20D/25N	12-12		9.9/15F	11-20	6L5-42538-00	3A	5-46
6H4-41237-00	9.9/15F	12-14	63V-41282-00	9.9/15F	12- 7	6L2-42121-02-4D	20D/25N	10-21	6J8-42167-00	20D/25N	13- 7	677-42538-00	E8D	8-55
6L2-41237-00	20D/25N	13-27	6L2-41283-00	20D/25N	13- 5	6L5-42121-00	3A	5-18	6L2-42167-00	20D/25N	13- 8	6E0-42539-00	4AC/5C	6-45
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655-42539-00	E8D	8-56	626-42658-00	E8D	4-18	677-42724-00	E8D	7-18	6A1-43111-03-4D	2B	5-1	663-43118-01-4D	E8D	8-5
647-42541-00	E8D	8-58	6L5-42662-00	3A	4-16	682-42724-00	9.9/15F	8-2	6E0-43111-02-4D	4AC/5C	6-11	6J8-43131-01	20D/25N	10-9
6E0-42542-00	4AC/5C	5-11	6L5-42663-00	3A	4-17	682-42724-40	9.9/15F	8-2	6L2-43111-04-4D	20D/25N	10-1	63V-43131-00	9.9/15F	9-9
624-42542-00	3A	4-21	6E0-4267A-50	4AC/5C	4-9	682-42724-50	9.9/15F	22-6	6L5-43111-01-4D	3A	5-10	63V-43131-10	9.9/15F	9-9
	20D/25N	5-40	6L2-4267A-50	20D/25N	8-14	6L2-42725-00	20D/25N	9-11	620-43111-02-4D	E8D	8-1	6G8-43136-00	3A	5-17
655-42542-00	E8D	8-59	63V-4267A-50	9.9/15F	7-13	6L2-42725-50	20D/25N	20-9	63V-43111-01-4D	9.9/15F	9-1	6E5-43145-00	9.9/15F	14-8
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6L5-42549-00	3A	5-48	6E0-42677-10	4AC/5C	4-7	682-42725-02	9.9/15F	8-3	6E0-43112-01-4D	4AC/5C	6-12	63V-43145-00	9.9/15F	9-14
6L5-42561-00	3A	5-51	6E3-42677-10	4AC/5C	4-7	6L2-42726-01	20D/25N	9-13	6L2-43112-05-4D	20D/25N	10-2	6E0-43160-01	4AC/5C	6-36
	4AC/5C	6-51	6L2-42677-10	20D/25N	8-10	6L2-42726-10	20D/25N	9-13	6L5-43112-00-4D	3A	5-11	6L2-43160-00	9.9/15F	9-19
606-42591-00	E8D	7-20	6L3-42677-10	20D/25N	8-10	63V-42726-00	9.9/15F	8-4	620-43112-01-4D	E8D	8-2		20D/25N	11-3
646-42591-00	2B	6-26	6L5-42677-00	3A	3-17	6G1-42727-00	20D/25N	9-14	63V-43112-02-4D	9.9/15F	9-2	6L4-43160-00	E8D	8-35
6E0-42610-50-4D	4AC/5C	4-1	63V-42677-10	9.9/15F	7-11	682-42727-00	9.9/15F	8-5	6A1-43113-01	2B	5-12	6L5-43160-00	3A	5-39
6E3-42610-50-4D	4AC/5C	4-1	63W-42677-10	9.9/15F	7-11	6L5-42731-00-4D	3A	6-41		3A	5-21	6L2-43165-01	20D/25N	11-1
6L2-42610-61-4D	20D/25N	8-1	677-42677-H0	E8D	7-7	6L5-42735-20	3A	6-42		4AC/5C	6-19	689-43165-00	4AC/5C	6-37
6L3-42610-61-4D	20D/25N	8-1	6A1-42678-11	2B	1-38	6L2-42738-01	20D/25N	9-21	6E7-43113-01	E8D	8-10		E8D	8-36
6L5-42610-53	3A	4-1	6E0-42678-11	4AC/5C	4-8	6A1-42741-11	2B	4-28	6J8-43113-01	9.9/15F	9-13	647-43180-09	E8D	8-26
63V-42610-50-4D	9.9/15F	7-1	6E3-42678-11	4AC/5C	4-8	6G1-42748-00	9.9/15F	8-6		20D/25N	10-14	6E0-43181-00	4AC/5C	6-29
63W-42610-50-4D	9.9/15F	7-1	6E7-42678-11	9.9/15F	7-12	6L2-42748-01	20D/25N	9-15	648-43114-01	2B	5-9	6L5-43181-00	3A	5-34
677-42610-H0-4D	E8D	7-1	6E8-42678-11	9.9/15F	7-12	6A1-42771-11	2B	4-32		3A	5-12	63V-43181-00	9.9/15F	9-38
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6L2-42613-01-4D	20D/25N	8-6	6L3-42678-10	20D/25N	8-11	6L5-42775-00	3A	4-7		E8D	8-3	620-43189-00	3A	5-32
6E0-42615-00	4AC/5C	4-2	6L5-42678-50	3A	4-3	6A1-42792-01	2B	4-43		9.9/15F	9-8		4AC/5C	6-32
6G1-42615-00	E8D	7-3	677-42678-H0	E8D	7-8		4AC/5C	5-13		20D/25N	10-8		E8D	8-23
6L2-42615-00	20D/25N	8-2	6E0-42711-10-4D	4AC/5C	5-1		3A	5-57	6E0-43116-01	2B	5-6	6A1-43191-00	2B	5-3
63V-42615-00	9.9/15F	7-2	6L2-42711-03-4D	20D/25N	9-1		9.9/15F	8-22		3A	5-13	6L2-43191-01	20D/25N	11-10
6E0-42647-01	4AC/5C	4-3	6L5-42711-11	3A	4-4	6E0-42815-00-4D	4AC/5C	5-2		4AC/5C	6-14	63V-43191-00	9.9/15F	9-23
6L2-42647-00	9.9/15F	7-5	63V-42711-02-4D	9.9/15F	8-1	6L2-42815-01-4D	20D/25N	9-2	6E7-43116-00	9.9/15F	9-7	6A1-43192-00	2B	5-4
	20D/25N	8-4	677-42711-03-4D	E8D	7-10	63V-42815-00-4D	9.9/15F	8-8	6L2-43116-00	20D/25N	10-7	6A1-43311-02-4D	2B	5-14
6L5-42647-00	3A	4-11	6L5-42712-12	3A	4-5	677-42815-00-4D	E8D	7-11	677-43116-01	E8D	8-4	6E0-43311-04-4D	4AC/5C	6-25
677-42647-00	E8D	7-4	655-42715-00	E8D	9-48	6E0-42816-00	4AC/5C	5-4	6E0-43118-01	2B	5-7	6L2-43311-05-4D	20D/25N	10-15
6E0-42651-02	4AC/5C	4-4	6L2-42716-00	20D/25N	9-16	6E7-42816-00	9.9/15F	8-9		3A	5-14	6L5-43311-01-4D	3A	5-26
6G1-42651-02	9.9/15F	7-3	63V-42716-01	9.9/15F	8-19	6L2-42816-00	20D/25N	9-4		4AC/5C	6-15	63V-43311-00-4D	9.9/15F	9-20
6G1-42651-71	20D/25N	8-3	6L2-42719-A0	20D/25N	9-8	689-42816-00	E8D	7-14		9.9/15F	9-5	677-43311-01-4D	E8D	8-15
677-42651-02	E8D	7-5	6G1-42724-00	20D/25N	9-12	6L5-42823-00	3A	4-12		20D/25N	10-5	6A1-43312-00-4D	2B	5-15

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
6E0-43312-02-4D	4AC/5C	6-26	63V-43630-00	9.9/15F	9-21	63V-44124-01	9.9/15F	11-27	6L5-44196-00	4AC/5C	6-52	646-44322-00	2B	7-28
647-43312-00-4D	E8D	8-19	677-43630-00	E8D	8-39	6L2-44125-00-94	20D/25N	12-29	6L5-44196-20	3A	4-26			9-35
6E0-43313-00-94	3A	5-31	6L2-43631-00	20D/25N	11-14	63V-44125-00	9.9/15F	12-27			5-35	650-44322-01	E8D	11-31
	4AC/5C	6-31	6E0-43632-00	4AC/5C	6-30	6L2-44141-01	20D/25N	13-20			5-53			16-11
654-43313-00-94	E8D	8-22	620-43632-00	E8D	8-27	6L2-44141-10-94	20D/25N	13-21			6-26	655-44322-41	E8D	11-31
6L5-43318-11	3A	5-55	6L2-43633-10	20D/25N	11-16	6E0-44143-00	4AC/5C	7-35	6L5-44197-00	4AC/5C	6-53			16-19
655-43318-00-4D	E8D	8-16	6L2-43641-00	20D/25N	11-18	6E0-44143-10	4AC/5C	7-35	6L5-44197-20	3A	4-27	6E0-44323-00	4AC/5C	8-26
682-43318-01	9.9/15F	9-22	63V-43641-00	9.9/15F	9-27	6L2-44143-00	20D/25N	13-37			5-36			11-39
	20D/25N	11-5	6L2-43657-00	20D/25N	11-33	6L5-44143-00	3A	6-33			5-54	6E0-44323-40	4AC/5C	8-26
6L2-43336-00	20D/25N	11-25	6L2-43659-00	20D/25N	11-19	63V-44143-01	9.9/15F	12-33			6-27			11-46
6L2-43350-02	20D/25N	11-13	6L5-43659-00	3A	5-43	655-44143-01	E8D	9-56	63V-44301-00	9.9/15F	16-11	6L2-44323-00	20D/25N	15-12
63V-43350-00	9.9/15F	9-25	63V-43659-00	9.9/15F	9-34	6L5-44144-00	3A	6-39	6E0-44311-00	4AC/5C	8-23			22-12
6A1-43351-00	2B	5-24	647-43659-00	E8D	8-51	6L5-44144-10	3A	6-39			11-36	6L5-44323-00	3A	7-27
6A1-43371-00	2B	5-25	6L2-43676-00	20D/25N	11-34	6E0-44145-00	3A	6-36	6L2-44311-00	20D/25N	15-9			10-34
689-43373-01	9.9/15F	10-3	6L2-43682-01	20D/25N	11-7		4AC/5C	7-38	6L5-44311-00	3A	7-24	63V-44323-00	9.9/15F	16-17
	20D/25N	10-19	6E0-44111-02	4AC/5C	7-25	616-44145-01	E8D	9-59	655-44311-03	E8D	11-29			24-8
6J8-43611-01	20D/25N	11-26	6L2-44111-01-94	20D/25N	12-24	6E0-44146-00	3A	6-37	6A1-44312-01-94	2B	7-20			24-22
6L2-43611-00	20D/25N	11-17	6L5-44111-00	3A	6-24		4AC/5C	7-39	6E0-44315-A0	4AC/5C	8-24	63V-44323-40	9.9/15F	24-26
63V-43611-00	9.9/15F	9-32	63V-44111-01	9.9/15F	11-23	616-44146-01	E8D	9-60			11-32	646-44323-00	2B	7-27
6L2-43613-00	20D/25N	11-22	655-44111-02-4D	E8D	9-45	6G1-44147-00	4AC/5C	8-54			11-37			9-33
647-43613-00	E8D	8-50	6E0-44116-00	4AC/5C	7-29		E8D	11-57	655-44315-00	E8D	11-30	655-44323-01	E8D	11-32
6E0-43614-00-5B	4AC/5C	6-39	6J8-44116-00	20D/25N	13-32	6L2-44147-00	3A	7-18			16-6			16-14
6L2-43614-00	20D/25N	11-28	63V-44116-00	9.9/15F	12-30		20D/25N	15-20			16-13	655-44323-41	E8D	11-32
6L5-43614-00	3A	5-40	655-44119-01	E8D	9-51	6E0-44150-00	4AC/5C	8-53			16-21			16-22
63V-43614-00	9.9/15F	9-30	6E0-44121-00	4AC/5C	7-33	6E0-44150-10	4AC/5C	8-53	6E0-44322-02	4AC/5C	8-25	6A1-44325-00	2B	7-14
647-43614-00	E8D	8-44	6L2-44121-00	20D/25N	13-22	6L2-44150-00	20D/25N	15-48			11-38			9-36
6L2-43615-00	20D/25N	11-31	6L5-44121-00	3A	6-30	6L2-44150-10	20D/25N	15-48	6E0-44322-40	4AC/5C	8-25	6E0-44328-00	4AC/5C	8-32
63V-43615-00	9.9/15F	9-31	63V-44121-01	9.9/15F	12-25	63V-44150-00	9.9/15F	16-27			11-45	6L2-44328-00	20D/25N	15-16
647-43615-01	E8D	8-45	655-44121-01	E8D	9-53	63V-44150-10	9.9/15F	16-27	6L2-44322-00	20D/25N	15-11	6L5-44328-00	3A	7-33
677-43616-00	E8D	8-43	6L2-44122-00	20D/25N	13-15	655-44150-10	E8D	11-58			22-15			10-39
6L2-43617-00	20D/25N	11-21	63V-44122-00	9.9/15F	12-31	6E0-44191-11	20D/25N	10-22	6L5-44322-00	3A	7-26	63V-44328-00	9.9/15F	16-20
63V-43617-00	9.9/15F	9-36	655-44122-03	E8D	9-47		9.9/15F	11-26			10-33	664-44338-00	9.9/15F	16-15
6L2-43624-00	20D/25N	11-24	6L2-44123-00	20D/25N	13-35	6L5-44191-00	3A	4-14	63V-44322-00	9.9/15F	16-12			24-23
647-43627-01	E8D	8-49	63V-44123-01	9.9/15F	12-24	688-44194-00	9.9/15F	12-12			24-20	6E0-44352-00	4AC/5C	8-28
6L2-43630-01	20D/25N	11-4	6L2-44124-00	20D/25N	12-33	689-44194-00	9.9/15F	12-2	63V-44322-40	9.9/15F	24-25			11-41

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6L2-44352-00	20D/25N 15-13	6E0-44366-00	4AC/5C 11-40	6E0-45111-12-4D	4AC/5C 6- 1	647-45211-10-4D	E8D 16-26	63V-45315-A0	9.9/15F 16-24
	22-14	6L2-44366-00	20D/25N 16- 3	6L2-45111-02-4D	20D/25N 14- 1	6G1-45214-00	9.9/15F 17- 7		24-10
6L5-44352-00	3A 7-29	63V-44366-00	9.9/15F 10-16	6L2-45111-12-4D	20D/25N 14- 1	6L2-45214-00	20D/25N 16-10	677-45315-A0	E8D 16- 4
	10-36	646-44366-01	2B 7-24	6L5-45111-02-4D	3A 5- 1	655-45214-02-4D	E8D 11- 6	677-45315-00	E8D 11-20
63V-44352-00	9.9/15F 16-14		9-38	63V-45111-03-4D	9.9/15F 15- 1	6L2-45215-00	20D/25N 16-11	6E0-45316-09	4AC/5C 8- 4
	24-21	647-44366-00	E8D 11-33	63V-45111-13-4D	9.9/15F 15- 1	626-45215-00	E8D 11- 8	6L5-45316-09	3A 7- 4
	24-27		9.9/15F 16-13	677-45111-01-4D	E8D 10- 1	63V-45215-00	9.9/15F 17- 8	626-45316-09	9.9/15F 16-22
646-44352-01	2B 7-25		E8D 16-16	6A1-45113-00	2B 6- 2	6E0-45251-11	E8D 12- 8	647-45316-09	E8D 11- 3
	9-34		16-24	6E0-45113-A1	4AC/5C 1-47	6L5-45251-02	2B 7- 4		11-18
662-44352-01	E8D 11-34		9.9/15F 24-18		11-14		3A 7- 5	6E0-45317-09	4AC/5C 8- 3
	16-12	6L2-44367-00	20D/25N 16- 9	6L2-45113-A1	20D/25N 1-37		4AC/5C 8- 7	6L5-45317-09	3A 7- 3
	16-20		22- 5		21-16	61N-45251-00	9.9/15F 17-11	6E0-45318-01	4AC/5C 8-57
6L5-44360-01	3A 7-34	6L2-44368-00	20D/25N 16- 1	6L5-45113-A1	3A 1-43	677-45251-00	E8D 11-14	6L5-45318-00	3A 7-53
6L5-44360-11	3A 7-34	63V-44368-00	9.9/15F 17- 2		10-12	6A1-45300-03-4D	2B 7- 1	6E0-45321-01-5B	4AC/5C 8-14
655-44360-10	E8D 12- 4		24-16	63V-45113-A1	9.9/15F 15- 5	6E0-45300-03-4D	4AC/5C 8- 1	6L5-45321-00-5B	3A 7-16
6A1-44361-00	2B 7-31	655-44373-00	E8D 12- 7		24- 2	6E0-45300-13-4D	4AC/5C 8- 1	6E0-45331-00-5B	4AC/5C 8-56
6E0-44361-00	4AC/5C 8-33	6H3-44391-01	9.9/15F 8-20	677-45113-A0	E8D 10- 2	6L2-45300-02-4D	20D/25N 15- 1	6L2-45331-00-5B	20D/25N 15-17
6E0-44361-10	4AC/5C 8-33		20D/25N 9-22		15-14	6L2-45300-12-4D	20D/25N 15- 1	63V-45331-00-5B	9.9/15F 16-21
6L2-44361-00	20D/25N 16- 2	6L5-44511-00-4D	3A 5-27	6L2-45114-A1	20D/25N 10-32	6L5-45300-01-4D	3A 7- 1	647-45331-00-94	E8D 11-17
6L2-44361-10	20D/25N 16- 2	6L2-44512-00-4D	20D/25N 10-31	63V-45114-A0	9.9/15F 10-17	6L5-45300-11-4D	3A 7- 1	6A1-45361-01-4D	2B 7-15
63V-44361-00	9.9/15F 17- 3	6L2-44514-00	20D/25N 10-35	6A1-45115-00	2B 6- 7	63V-45300-01-4D	9.9/15F 16- 1	6E0-45361-01-4D	4AC/5C 8-18
63V-44361-10	9.9/15F 17- 3	63V-44514-00-5B	9.9/15F 10-12	6L2-45115-00	20D/25N 14- 3	63V-45300-11-4D	9.9/15F 16- 1	6L2-45361-03-4D	20D/25N 15-41
6L2-44365-00	20D/25N 10-33	6L2-44526-00	20D/25N 10-40	6L5-45115-A0	3A 5- 7	677-45300-11-4D	E8D 11- 1	6L5-45361-00-4D	3A 7-19
63V-44365-10	9.9/15F 17- 1	63V-44526-00	9.9/15F 10-13	663-45119-00	20D/25N 10-17	655-45310-02-4D	E8D 11- 2	655-45361-02-4D	E8D 11-23
	24-15	6L2-44551-01-4D	20D/25N 10-42	6L2-45123-01	20D/25N 14-12	6A1-45311-02-4D	2B 7- 3	683-45361-01-4D	9.9/15F 16-41
646-44365-00	2B 7-32	63V-44551-00-4D	9.9/15F 10-20	63V-45126-00	9.9/15F 15- 2	6E0-45311-02-4D	4AC/5C 8- 2	664-45371-01	20D/25N 16- 7
	3A 7-35	6L2-44552-01-4D	20D/25N 10-43	6A1-45151-00	2B 6- 6	6L2-45311-02-4D	20D/25N 15- 2	6L2-45375-00	20D/25N 15-24
	4AC/5C 8-34	6L2-44553-01-4D	20D/25N 10-49	6L2-45151-01-4D	20D/25N 14- 2	6L5-45311-00-4D	3A 7- 2	63V-45375-00	9.9/15F 17-14
	3A 10-13	6L5-44553-00-4D	3A 5-28	647-45151-01	3A 5- 9	63V-45311-00-4D	9.9/15F 16- 2	655-45501-10	E8D 11-39
	4AC/5C 11-15	6L2-44555-00	20D/25N 10-47		4AC/5C 6- 9	6E0-45315-A0	4AC/5C 8-15	6A1-45510-01	2B 7-33
655-44365-00	E8D 12- 6	682-44555-00	9.9/15F 10-22		E8D 10- 6		11-31	6L2-45510-00	20D/25N 15-25
	15-15	6L2-44557-00	20D/25N 10-48	6L5-45152-00	3A 5- 6	6L2-45315-A0	20D/25N 15-22	6L2-45510-10	20D/25N 15-25
6E0-44366-00	3A 7-28	63V-44557-00	9.9/15F 10-21	6A1-45181-00-4D	2B 7- 2		22- 7	63V-45510-00	9.9/15F 16-28
	4AC/5C 8-27	6A1-45111-02-4D	2B 6- 1	6L5-45211-00-4D	3A 7-52	6L5-45315-A0	3A 7-17	63V-45510-10	9.9/15F 16-28
	3A 10-35	6E0-45111-02-4D	4AC/5C 6- 1	647-45211-10-4D	E8D 10-10		10-28	6E0-45511-00	4AC/5C 8-35

PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.
6E0-45511-10	4AC/5C 8-35	646-45567-00-03	2B 7-39	6L5-45616-00	3A 7-48	647-45947-00-EL	E8D 12-13	6E0-81336-70	3A 8- 6
6L5-45511-00	3A 7-36	646-45567-00-04	2B 7-39		4AC/5C 8-50	655-45947-01-EL	E8D 12-13		4AC/5C 9-12
6L5-45511-10	3A 7-36	646-45567-00-05	2B 7-39	647-45616-02	E8D 12-11	664-45947-01-EL	20D/25N 16-19	6A1-81362-00	2B 8- 6
6L5-45533-00-20	3A 7-40	647-45567-00	E8D 11-46	6E0-45631-00	4AC/5C 8-43	683-45947-00-EL	9.9/15F 17-19	6L2-81800-11	20D/25N 19- 1
6L5-45533-00-21	3A 7-40	664-45567-01-10	9.9/15F 16- 8	6L2-45631-00	20D/25N 15-37	6E0-45949-00-EL	4AC/5C 8-55	682-81800-12	9.9/15F 19- 1
6L5-45533-00-22	3A 7-40	664-45567-01-12	9.9/15F 16- 8	6L5-45631-00	3A 7-45	6L5-45949-00-EL	3A 7-51	682-81809-10	20D/25N 19- 3
6L5-45533-00-23	3A 7-40	664-45567-01-15	9.9/15F 16- 8	655-45631-00	E8D 11-50	655-45949-00-EL	E8D 12-13		9.9/15F 19- 3
647-45533-00-08	E8D 11-41	664-45567-01-18	9.9/15F 16- 8	682-45631-00	9.9/15F 16-37	664-45949-02-EL	20D/25N 16-19	682-81810-11	20D/25N 19- 5
647-45533-00-10	E8D 11-41	664-45567-01-30	9.9/15F 16- 8	648-45633-00	20D/25N 15-39	683-45949-00-EL	9.9/15F 17-19		9.9/15F 19- 5
647-45533-00-12	E8D 11-41	664-45567-01-40	9.9/15F 16- 8		9.9/15F 16-39	664-45952-00-EL	20D/25N 16-19	6L2-81811-10	20D/25N 19- 9
647-45533-00-14	E8D 11-41	664-45567-01-50	9.9/15F 16- 8	654-45633-00	4AC/5C 8-45	683-45952-00-EL	9.9/15F 17-19	682-81811-10	9.9/15F 19- 9
646-45534-00-03	2B 7-35	676-45567-00-09	4AC/5C 1-40	6L5-45635-00	3A 7-44	664-45970-00-98	20D/25N 16-19	6L2-81812-10	20D/25N 19-10
646-45534-00-04	2B 7-35	6E0-45570-00	4AC/5C 8-41	648-45635-00	20D/25N 15-40	664-45972-00-98	20D/25N 16-19	682-81812-10	9.9/15F 19-10
646-45534-00-05	2B 7-35	647-45570-01	E8D 11-47	650-45635-00	9.9/15F 16-36	6E7-45986-00	9.9/15F 17-21	682-81813-10	20D/25N 19- 8
6L2-45536-00	20D/25N 15- 6	6E7-45571-00	9.9/15F 16-32	654-45635-00	4AC/5C 8-47	6J8-45986-10-98	20D/25N 16-21		9.9/15F 19- 8
63V-45536-00	9.9/15F 16- 4	6L2-45571-00	20D/25N 15-32		E8D 11-54	6E7-45987-01	9.9/15F 17-15	6L2-81820-10	20D/25N 19- 6
6E0-45551-00	4AC/5C 8-37	6L2-45577-00-10	20D/25N 15-34	647-45926-00-EL	E8D 12-13	6L2-45987-01	20D/25N 16-14	682-81820-10	9.9/15F 19- 6
6E7-45551-00	9.9/15F 16-29	6L2-45577-00-11	20D/25N 15-34	6E0-45941-01-EL	4AC/5C 8-55	6L5-45987-01	3A 7-46	682-81822-43-94	9.9/15F 19-19
6L2-45551-01	20D/25N 15-27	6L2-45577-00-12	20D/25N 15-34	647-45941-00-EL	E8D 12-13		4AC/5C 8-49	682-81826-10	20D/25N 19-14
6L5-45551-00	3A 7-38	6L2-45577-00-13	20D/25N 15-34	664-45941-01-EL	20D/25N 16-19	689-45997-00	20D/25N 16-15		9.9/15F 19-14
646-45551-00	2B 7-36	626-45577-00-01	E8D 11-49	683-45941-00-EL	9.9/15F 17-19	663-48344-00	9.9/15F 13-11	682-81830-10	20D/25N 19-12
647-45551-00	E8D 11-40		9.9/15F 16-33	646-45942-01-EL	2B 7-42	63V-48511-01	9.9/15F 13- 1		9.9/15F 19-12
6E0-45560-00	4AC/5C 8-40	626-45577-00-03	E8D 11-49	6A1-45943-00	2B 7-42	63V-48531-00	9.9/15F 13- 5	682-81831-00	20D/25N 19-13
6E7-45560-00	9.9/15F 16-31		9.9/15F 16-33	6E0-45943-01-EL	4AC/5C 8-55	63V-48534-00	9.9/15F 13-21		9.9/15F 19-13
6L2-45560-00	20D/25N 15-31	626-45577-00-05	E8D 11-49	6L5-45943-00-EL	3A 7-51	682-48538-50	9.9/15F 13- 6	682-81832-10	20D/25N 19-11
6L5-45560-00	3A 7-41		9.9/15F 16-33	647-45943-00-EL	E8D 12-13	655-48541-00-4D	E8D 9-34		9.9/15F 19-11
646-45560-00	2B 7-38	6E8-45587-00-13	9.9/15F 16- 6	655-45943-00-EL	E8D 12-13	63V-48544-00	9.9/15F 13-23	6L2-81833-10	20D/25N 19- 4
647-45560-00	E8D 11-44	6E8-45587-00-20	9.9/15F 16- 6	664-45943-01-EL	20D/25N 16-19	63V-61350-00	9.9/15F 14- 1	682-81833-10	9.9/15F 19- 4
6L2-45567-00-10	20D/25N 15- 4	6L2-45587-00-15	20D/25N 15-30	683-45943-00-EL	9.9/15F 17-19	6E5-61355-00	9.9/15F 14- 6	682-81834-10	20D/25N 19-16
6L2-45567-00-11	20D/25N 15- 4	6L2-45587-00-16	20D/25N 15-30	646-45944-01-EL	2B 7-42	6E0-81303-80	4AC/5C 9-23		9.9/15F 19-16
6L2-45567-00-12	20D/25N 15- 4	6E0-45611-01	4AC/5C 8-48	6L5-45945-00-EL	3A 7-51	6E7-81303-40	E8D 13- 6	6L2-81840-10	20D/25N 19- 7
6L2-45567-00-14	20D/25N 15- 4	6L2-45611-00	20D/25N 15-35	655-45945-00-EL	E8D 12-13	6E0-81328-70	3A 8- 7	682-81840-10	9.9/15F 19- 7
6L5-45567-00	3A 7-10	6L5-45611-00	3A 7-42	664-45945-00-EL	20D/25N 16-19		4AC/5C 9-13	682-81847-10	20D/25N 19-15
624-45567-00-03	E8D 11-43	677-45611-01	E8D 11-55	683-45945-00-EL	9.9/15F 17-19	6E9-81328-70	20D/25N 17-10		9.9/15F 19-15
624-45567-00-05	E8D 11-43	683-45611-00	9.9/15F 16-35	6L5-45947-00-EL	3A 7-51	6L2-81332-00	20D/25N 17-23	6L2-81850-11	20D/25N 19- 2

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6L2-81850-11	9.9/15F 19- 2	6E0-82316-01-94	4AC/5C 10- 3	63V-82590-00	9.9/15F 22- 4	6L5-85550-M0	3A 8- 1	90101-08M07	4AC/5C 6-17
689-81870-00	9.9/15F 21- 1	6L5-82316-00	3A 9- 2	6L2-82599-01	20D/25N 17-25	63V-85550-00	9.9/15F 18- 1	90101-08M09	20D/25N 10-38
6G1-81941-10	20D/25N 20- 1	6A0-82317-00	3A 4-20	6K3-83557-00	E8D 14-16	63V-85550-10	9.9/15F 18- 1	90101-08M10	3A 5-16
	9.9/15F 21- 6		20D/25N 5-39		20D/25N 20-29	6A1-85560-00	2B 8- 2	90101-08M11	2B 6-22
	22- 7	6E0-82317-00	4AC/5C 10- 4	682-84381-00	20D/25N 9-26	6E0-85560-70	4AC/5C 9- 4	90101-08217	2B 5-10
6E7-81945-00	9.9/15F 21- 8	6E3-82370-20	4AC/5C 10- 2		9.9/15F 20-17	6K3-85560-40	E8D 13- 2	90101-10M00	E8D 8- 7
	22- 9		9.9/15F 20-10	6J8-85410-00	20D/25N 9-27	6L2-85560-10	20D/25N 17- 2	90105-06M07	9.9/15F 10- 4
6L2-81945-00	20D/25N 20- 3	6G1-82370-20	2B 8-12	6K3-85509-70	E8D 13- 3	6L5-85560-M1	3A 8- 2	90105-06M14	4AC/5C 1-23
6G1-81952-00	20D/25N 20- 2		3A 9- 1	6G1-85515-70	E8D 13-14	6L2-85561-10	20D/25N 17-11		1-30
	9.9/15F 21- 7		4AC/5C 10- 2	663-85518-00	20D/25N 17-13	6A1-85570-00	2B 8-17		9- 3
	22- 8		20D/25N 18-15	6A1-85520-00	2B 8- 3	6E0-85570-00	4AC/5C 10- 5	90105-06M16	4AC/5C 1- 7
6J8-81960-00	20D/25N 18-19	682-82370-00	E8D 14- 8	6E0-85520-70	3A 8- 3	6G1-85570-01	E8D 14- 2		3A 1- 8
	9.9/15F 20-18	6A1-82375-11	2B 4-59		4AC/5C 9- 6	6L5-85570-N0	3A 9- 5		4AC/5C 1-29
6G1-81970-61	20D/25N 20-10	662-82519-00	9.9/15F 20-14	6E7-85520-70	E8D 13- 4	61N-85570-10	20D/25N 18- 8	90105-06M17	4AC/5C 1- 8
664-81970-61	9.9/15F 21-11	688-82540-11	9.9/15F 21-14	6L2-85520-10	20D/25N 17- 3	63V-85570-00	9.9/15F 20- 6	90105-06M18	20D/25N 10-20
	22-12	6A1-82541-00	2B 4-56	63V-85520-00	9.9/15F 18- 3	6E7-85580-70	E8D 13- 5	90105-06M24	4AC/5C 1-28
6E7-82105-11	9.9/15F 21- 4	63V-82541-00	9.9/15F 21-16	6K3-85525-00	E8D 14-11	6L2-85580-10	20D/25N 17- 5		1-29
	22- 2	6A1-82550-02	2B 4-55	6L2-85533-10	20D/25N 17- 4	6L2-85580-20	20D/25N 17- 6	90105-06M40	3A 1- 9
6G1-82105-01	20D/25N 20- 6	6G9-82550-00	3A 9-12	63V-85533-00	9.9/15F 18- 4	63V-85580-00	9.9/15F 18- 2	90105-06M68	9.9/15F 18- 7
6E7-82117-00	9.9/15F 21- 3	63V-82554-00	9.9/15F 21-15	61N-85537-00	20D/25N 17-12	6E0-85592-70	4AC/5C 9-10	90105-06M69	9.9/15F 18- 9
	22- 1	682-82556-00	4AC/5C 5-35	6A1-85540-00	2B 8-13	6L5-85592-M0	3A 8- 5	90105-07M05	9.9/15F 1-21
6G1-82117-00	20D/25N 20- 7		E8D 7-22	6E0-85540-71	4AC/5C 10-11	6E0-85595-70	4AC/5C 9- 8	90105-08M02	20D/25N 16- 8
682-82119-01	20D/25N 20- 8		20D/25N 9-24	6L2-85540-20	20D/25N 18- 1	6L5-85595-M0	3A 8- 4	90105-08M10	20D/25N 6-39
	9.9/15F 21- 5		9.9/15F 11-31	6L5-85540-M0	3A 9- 8	6L2-85720-01	20D/25N 5-45	90105-10M12	20D/25N 16- 5
	22- 3	689-82560-00	20D/25N 18-18	63V-85540-00	9.9/15F 20- 1	6L2-86111-00	20D/25N 20-15	90109-05M33	20D/25N 5-10
6L2-82127-00	20D/25N 14- 6	689-8257Y-00	4AC/5C 5-36	696-85540-11	E8D 14- 9	6L2-86112-00	20D/25N 20-22	90109-06M28	20D/25N 13-24
63V-82127-00	9.9/15F 10- 5		E8D 7-23	6K3-85542-00	E8D 14- 1	6L2-86115-00	20D/25N 20-17	90109-06M69	9.9/15F 9-39
6E5-82148-00	9.9/15F 9- 3		20D/25N 9-25	6L2-85542-02-94	20D/25N 18- 3	682-86117-00	20D/25N 20-16	90116-06M04	E8D 3-10
	20D/25N 10- 3		9.9/15F 11-32	6E0-85548-00	4AC/5C 10-10	90101-06M16	20D/25N 18- 6	90116-06M08	4AC/5C 2-48
6G1-82151-00	20D/25N 20-11	6E0-82575-00	4AC/5C 5-34	6G1-85548-70	E8D 13-11	90101-06M18	3A 7- 6	90116-08M54	9.9/15F 10-11
682-82151-00	9.9/15F 21-10	677-82575-20	E8D 7-21	6A1-85550-00	2B 8- 1		7-55	90116-10M28	20D/25N 10-23
	21-17		9.9/15F 11-30	6E0-85550-71	4AC/5C 9- 1	90101-06M29	9.9/15F 9-16	90119-06M04	20D/25N 10-36
	22- 5	689-82575-04	20D/25N 9-23	6G1-85550-71	E8D 13- 1	90101-06335	3A 5-23	90119-06M05	20D/25N 10-37
	22-11	6E5-82588-00	20D/25N 9-28	6L2-85550-00	20D/25N 17- 1		4AC/5C 6-22	90119-06M09	9.9/15F 11-24
665-82152-00	20D/25N 20-14	6L2-82590-00	20D/25N 20-28	6L2-85550-10	20D/25N 17- 1	90101-06336	E8D 8-11	90119-06M14	20D/25N 1-11

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90119-06M14	E8D	1-35	90159-05038	3A	8- 8	90185-06062	E8D	9- 8	90201-12472	9.9/15F	18-12	90202-36M55	3A	6- 3			
90119-06M15	E8D	1- 9		4AC/5C	9- 7	90185-09M01	9.9/15F	14- 3	90201-12565	E8D	2-18		9.9/15F	11- 4			
90119-06M16	E8D	1-10		E8D	13-10	90185-10051	E8D	8- 9	90201-13M42	20D/25N	17-16		20D/25N	12- 4			
90119-06M19	E8D	14-10	90159-05040	4AC/5C	9-24		20D/25N	10-25	90201-13M50	4AC/5C	8-42	90206-05005	E8D	9-42			
90119-06M34	E8D	5- 7		E8D	13- 7	90185-22M11	20D/25N	10-12	90201-13198	3A	7-47	90206-10M04	9.9/15F	13-16			
90119-06M40	4AC/5C	8-12	90159-06M10	3A	4-25	90201-04M06	9.9/15F	13-19		E8D	11-45	90206-12052	4AC/5C	5- 5			
90119-06M53	20D/25N	6-31			5-56	90201-05M09	9.9/15F	3-20	90201-14377	9.9/15F	2-22		E8D	7-12			
90119-06M65	3A	4-22	90159-06M11	20D/25N	14- 4	90201-06M02	E8D	7-15	90201-15229	E8D	11-48		9.9/15F	8-11			
	20D/25N	5-41	90161-04M02	3A	6-43		9.9/15F	8-12	90201-16M03	9.9/15F	1-24		20D/25N	9- 5			
90119-06M94	9.9/15F	3-13	90164-05M03	9.9/15F	3-21	90201-06M30	4AC/5C	3- 8	90201-16M36	9.9/15F	21- 2	90206-13M10	9.9/15F	11-25			
90119-06M98	2B	5-18	90167-03M02	3A	4-13		2B	4-22	90201-17682	9.9/15F	16-34	90206-15M18	20D/25N	12-26			
90119-08M07	9.9/15F	1-11	90170-06011	E8D	9-24	90201-06040	2B	5-26	90201-18522	20D/25N	2-23	90206-16M06	4AC/5C	7-27			
90119-08M20	20D/25N	1-21	90170-06015	9.9/15F	12-35	90201-065F3	E8D	5- 8	90201-20417	20D/25N	15-33	90206-36M21	3A	6- 2			
90119-08M21	20D/25N	1-10		20D/25N	13-38		20D/25N	6-14	90201-22M03	20D/25N	10-11		9.9/15F	11- 3			
90122-06004	2B	5-22	90170-09M03	9.9/15F	14- 4	90201-08M01	20D/25N	10-39	90201-30M00	20D/25N	10-28		20D/25N	12- 3			
90149-05M08	3A	5- 8	90170-10M33	2B	8- 7	90201-08M03	4AC/5C	6-18	90201-32M00	3A	1-36	90209-08M17	3A	6-15			
90149-05M13	3A	6-14	90170-10113	3A	8-18	90201-08M12	9.9/15F	13-13	90201-32M01	3A	1-37	90209-18112	4AC/5C	1-38			
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	E8D	9-19		E8D	13-16		4AC/5C	8-52	90201-41528	E8D	1-29	90209-20159	9.9/15F	2-17			
	9.9/15F	11-15	90170-12066	9.9/15F	18-11	90201-08M93	20D/25N	5- 1	90201-46M29	9.9/15F	2-26	90209-24M15	20D/25N	2-13			
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	9.9/15F	15- 3	90171-14013	20D/25N	16-17	90201-10M02	9.9/15F	13-17			12-37		3A	5-15			
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	4AC/5C	9-14	90179-06M28	9.9/15F	10-27	90201-10M63	9.9/15F	14- 7			13-18		20D/25N	10- 6			
90159-04036	3A	8-10	90179-06045	E8D	9-23	90201-10M66	E8D	8- 8	90202-06009	9.9/15F	11-28	90243-04007	E8D	8- 6			
	4AC/5C	9- 9	90179-08M06	9.9/15F	16-30	90201-10119	4AC/5C	7-18		20D/25N	12-31	90249-04M05	E8D	8-40			
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90266-04M00	20D/25N	8- 5	90386-08032	E8D	9-27	90387-06M18	20D/25N	13-11	90445-07M28	4AC/5C	1-14	90465-18147	20D/25N	18-10
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	E8D	7- 6		9.9/15F	11-18	90387-06M50	9.9/15F	12- 3	90445-07M32	4AC/5C	1-13	90467-06016	20D/25N	1- 5
	9.9/15F	7- 6		20D/25N	12-19	90387-06M51	20D/25N	6-30		2B	1-29		3A	1- 6
	20D/25N	8-13	90386-10009	9.9/15F	13-25	90387-06M52	9.9/15F	8-17		20D/25N	5-11		9.9/15F	1- 7
90266-04M05	3A	5-52	90386-10025	9.9/15F	13-15		20D/25N	9-19	90445-07M87	20D/25N	5-16		4AC/5C	1-10
	4AC/5C	6-54	90386-12M45	9.9/15F	8-10	90387-06M53	9.9/15F	18- 6	90445-09M00	9.9/15F	6- 9		E8D	1-14
90269-02M08	E8D	8-17		20D/25N	9- 3	90387-06M70	3A	3- 3	90445-09M27	4AC/5C	5-27		4AC/5C	1-15
90269-02M09	3A	6-11	90386-12M72	20D/25N	12-28	90387-10M42	9.9/15F	14- 5	90445-09057	4AC/5C	5-30		2B	1-30
	4AC/5C	7-20	90386-12069	4AC/5C	5- 3	90387-14108	E8D	11- 4	90445-09078	20D/25N	3-10	90467-07M12	3A	7-37
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90280-03024	E8D	11-35	90386-22M67	20D/25N	10-10	90430-06M03	E8D	11-13	90445-093J2	9.9/15F	1-16		2B	4-26
	20D/25N	15-26	90386-22M94	9.9/15F	9-11		16- 3		90445-097F7	20D/25N	7- 4		3A	4-30
	E8D	16-10		9-12		90430-08020	2B	7- 9	90445-10M03	E8D	1-15		4AC/5C	5-18
	16-18		90386-26M30	4AC/5C	7- 4		3A	7-15	90445-10M40	20D/25N	1-36		20D/25N	5-30
	20D/25N	22-17	90386-26M33	4AC/5C	7- 8		4AC/5C	8-10	90445-11M07	20D/25N	5-33		9.9/15F	6-10
90280-04M06	2B	8- 5	90386-30M60	9.9/15F	10-10		2B	9-23	90445-11M15	20D/25N	5-32		E8D	6-12
	3A	8-17		20D/25N	10-30		3A	10-27	90445-11262	E8D	12- 5		20D/25N	7- 5
	4AC/5C	9-20	90386-30M75	20D/25N	10-27		E8D	11-11	90446-10M01	3A	8-13	90467-09M09	E8D	1-16
	E8D	13-15	90386-30048	9.9/15F	10- 8		4AC/5C	11-30	90446-10M02	20D/25N	5-38	90467-10M04	20D/25N	5-36
90280-16053	20D/25N	17-14	90386-33M96	3A	6- 5		20D/25N	15- 8	90464-07015	E8D	1-13	90467-11M08	20D/25N	5-31
	9.9/15F	18-10		9.9/15F	11- 5		E8D	16- 2	90464-08M02	9.9/15F	20-11	90468-05M03	20D/25N	5-21
90334-10008	E8D	11- 9		20D/25N	12- 5		9.9/15F	16-10	90464-09M21	4AC/5C	5-33		12-38	
90336-06001	2B	1- 3	90386-34M97	3A	6- 4		20D/25N	22- 3	90464-11M24	20D/25N	5-37	90468-07M02	4AC/5C	1-48
90338-05M03	20D/25N	9-17		9.9/15F	11- 2		9.9/15F	24- 6	90464-16039	9.9/15F	20- 4		20D/25N	5-12
90340-08M04	2B	7-10		20D/25N	12- 6	90430-14117	2B	4-13	90465-08M61	9.9/15F	20- 5		5-15	
	3A	7-14	90387-06M05	9.9/15F	5- 4	90445-07M00	4AC/5C	1-11	90465-08M62	4AC/5C	5-28	90468-10003	E8D	8-53
	4AC/5C	8-11	90387-06M06	9.9/15F	12-37	90445-07M02	E8D	1-11	90465-08028	2B	1-37	90468-10004	E8D	3-18
	E8D	11-10	90387-06M11	3A	5-22	90445-07M04	20D/25N	5-14		20D/25N	18-12	90468-10005	E8D	8-47
	20D/25N	15- 7		4AC/5C	6-21	90445-07M08	9.9/15F	1- 5	90465-10M34	3A	8-15		9-44	
	9.9/15F	16- 9		E8D	8-12		1- 6		90465-13M11	3A	4-32		9.9/15F	12-16
90386-07M95	9.9/15F	9-24	90387-06M13	9.9/15F	9-15		E8D	1-12		4AC/5C	5-23	90468-18008	9.9/15F	11-29
90386-08032	3A	6-16	90387-06M14	4AC/5C	8-13	90445-07M15	20D/25N	1- 4	90465-18147	2B	8-20		13-12	
	E8D	9- 6	90387-06M15	9.9/15F	3-10	90445-07M28	4AC/5C	1-12		3A	9-11	90480-06M19	9.9/15F	8- 7

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90480-10M13	4AC/5C	6-10	90501-26147	E8D	8-48	91490-12012	4AC/5C	7-12	92990-04100	20D/25N	4- 9	92990-06600	20D/25N	1-16
90480-10M16	9.9/15F	12-44	90502-08M05	4AC/5C	6-49	91490-16010	3A	6-35		E8D	13-13		3A	1-18
90480-10155	20D/25N	20-20	90502-10M07	E8D	8-38		4AC/5C	7-37	92990-04600	E8D	3-17		9.9/15F	1-18
90480-12M25	9.9/15F	3-11	90506-20M27	20D/25N	11-12		E8D	9-58		3A	6-32		4AC/5C	1-20
90480-14M02	E8D	3-16	90506-23M11	20D/25N	11-32		9.9/15F	11-10	92990-05100	2B	4-46		3A	1-23
90480-14M14	4AC/5C	5- 8	90507-20M00	9.9/15F	9-26		20D/25N	12-11		E8D	9-55		20D/25N	1-23
90480-15M31	9.9/15F	8-18	90507-26M00	9.9/15F	9-37	91490-16020	9.9/15F	5-24			13- 9		E8D	1-24
	20D/25N	9-18	90508-08M26	3A	5-41	91490-20010	20D/25N	12-32	92990-05200	E8D	9-43		9.9/15F	1-27
90480-16M03	E8D	9-25	90508-08M27	3A	5-42			13-19	92990-05600	2B	2-35		20D/25N	1-28
90480-25M18	E8D	14- 7	90508-08M39	9.9/15F	12-38		9.9/15F	13-20		4AC/5C	2-40		E8D	1-31
90480-25161	4AC/5C	10- 8	90508-12M28	20D/25N	11-29	91490-25030	3A	7-49		20D/25N	3- 4		20D/25N	1-35
	E8D	14- 6	90508-12M29	20D/25N	11-30		4AC/5C	8-51			3-17		E8D	1-39
	20D/25N	18-11	90508-14M10	4AC/5C	6-40	91490-30020	9.9/15F	17-18			3-23			1-44
	9.9/15F	20- 9	90508-14M11	4AC/5C	6-41	91490-30030	E8D	12-12		2B	4-36			1-46
90501-10064	3A	7-43	90508-16M30	3A	5-19		20D/25N	16-18			4-62		9.9/15F	2- 6
	4AC/5C	8-46	90508-16M37	9.9/15F	12-22	91490-30045	2B	7-41		3A	6-34		20D/25N	2-29
	E8D	11-53	90508-16020	3A	5-37	91690-20006	2B	5-28		4AC/5C	7- 7		4AC/5C	2-36
90501-10065	20D/25N	15-36		4AC/5C	6-34	91690-20010	9.9/15F	3- 6		2B	7-30		9.9/15F	3- 4
90501-10227	20D/25N	6-27		E8D	8-29	91690-25014	3A	6-40		4AC/5C	7-36		E8D	3- 8
90501-10260	2B	4-17	90508-16021	3A	5-38	91690-30008	4AC/5C	6-38			8-60		20D/25N	3- 9
90501-10326	3A	2-15		4AC/5C	6-35		E8D	8-37		20D/25N	11- 9		2B	3-13
	9.9/15F	4-10		E8D	8-28	91690-30010	E8D	2-13			13-26		E8D	3-13
90501-10374	2B	4-15	90508-18022	E8D	8-52		20D/25N	2-15			20-13		20D/25N	3-19
90501-12M16	2B	4-54	90508-20M38	9.9/15F	12-23	91690-30012	9.9/15F	9-28			20-19		3A	4-10
	9.9/15F	12-11	90510-08M03	4AC/5C	3- 4			13- 7		9.9/15F	21-13		2B	4-39
90501-12272	2B	5-23	90510-08M04	E8D	5- 6	91690-30014	2B	5- 5			22-14			4-42
90501-12274	3A	6-29		20D/25N	6-12	91690-30216	E8D	9-35	92990-06200	E8D	9-57		3A	5- 4
	E8D	9-50	90560-12075	E8D	9- 2	91690-30318	20D/25N	13-16	92990-06300	2B	7- 6		E8D	5-21
90501-14M06	9.9/15F	16-40	90560-30085	E8D	9- 3			13-36		3A	7- 7			5-23
90501-16104	E8D	8-41	90790-77002	3A	3-11	91690-40014	20D/25N	6- 3		4AC/5C	8- 9		3A	5-24
90501-23215	3A	6-12	90890-44372	2B	3-11	91690-40016	E8D	9-46		E8D	11-16		E8D	5-25
	4AC/5C	7-17		4AC/5C	3-13	91690-40020	E8D	5- 5			12-10		9.9/15F	5-27
	E8D	9-17	90890-44373	E8D	5-15	91690-40048	3A	2-46		9.9/15F	17-13		E8D	5-28
	9.9/15F	11-17		9.9/15F	5-17	92907-04200	2B	4-16	92990-06600	2B	1- 7		3A	5-30
	20D/25N	12-16		20D/25N	6-10	92990-04100	3A	2-14			1-12		E8D	5-31

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92990-06600	20D/25N	5-44	92990-06600	9.9/15F	9-17	92990-06600	9.9/15F	19-25	92995-06100	20D/25N	20-24	93101-20M29	4AC/5C	1-39						
	E8D	6- 3		E8D	9-29			20- 3			20-27		3A	10- 2						
	9.9/15F	6- 3			9-37			20- 8	92995-08600	9.9/15F	13- 3			10- 8						
	4AC/5C	6- 4			9-62			20-13			15- 7		4AC/5C	11- 7						
	2B	6- 5			10- 5			20-16			17- 6		E8D	15-13						
	4AC/5C	6- 6		4AC/5C	10- 7			20-20	93101-09M42	3A	1-12	93101-20048	20D/25N	15-19						
	20D/25N	6- 6		E8D	10- 8	92990-08100	2B	6-21			10- 3		9.9/15F	16-23						
	2B	6- 9			10-13	92990-08200	2B	6-20	93101-10M14	4AC/5C	8- 5		20D/25N	22- 6						
		6-15		9.9/15F	10-19	92990-08600	20D/25N	10-46			11-29		9.9/15F	24- 9						
	20D/25N	6-22			10-24			10-51	93101-10M25	4AC/5C	1-18	93102-15M32	2B	1-24						
	4AC/5C	6-23			10-26			10-54			11- 8			9- 5						
	20D/25N	6-24		E8D	11-22			14- 9	93101-11M44	2B	7-21	93102-20M25	E8D	1-22						
	9.9/15F	7- 9			11-28			19-18			9-27		4AC/5C	9-15						
	2B	7-13			11-38			9.9/15F 19-18			9-32			11- 3						
	3A	7-13			12- 2	92990-10100	2B	8- 8	93101-13M11	9.9/15F	2- 4		E8D	15-10						
	E8D	7-17		9.9/15F	12- 6	92990-10600	3A	6-13			23- 7	93102-20108	2B	1-22						
	2B	7-19			12-40		E8D	9-20	93101-13M12	3A	7-20			9- 6						
	3A	7-23			13- 9		20D/25N	10-24			4AC/5C	8-20	93102-25M48	9.9/15F	2- 3					
	4AC/5C	7-32		20D/25N	13-10		9.9/15F	11-16			3A	10-29		23- 6						
	3A	7-56		E8D	13-23		20D/25N	12-17			4AC/5C	11-33	93102-25142	20D/25N	2-25					
	20D/25N	8- 8		20D/25N	13-34			16- 6	93101-13M37	20D/25N	2-26			21- 2						
	2B	8-11		E8D	14- 5	92990-14200	20D/25N	16-16			21- 3	93102-26M27	20D/25N	2- 7						
	E8D	8-14			14-13	92995-06100	2B	4-21	93101-14M01	E8D	1-28			21-10						
	2B	8-16			14-15			4-38			15-12	93103-09M41	3A	7- 8						
	9.9/15F	8-16		20D/25N	14-15			4-41	93101-15074	E8D	11-25			10-26						
	4AC/5C	8-17		9.9/15F	15-13			6-25			16- 8	93103-10052	2B	7-16						
	2B	8-19		20D/25N	15-15			6-29	93101-17054	9.9/15F	16-44			9-28						
	E8D	8-21		E8D	16-29			8-10			24-12	93103-11051	2B	7- 7						
		8-25		9.9/15F	16-48			8-15	93101-18050	E8D	11-19			9-24						
	3A	9- 4		20D/25N	17-20			9-18			16- 5	93110-23M00	9.9/15F	2-24						
		9- 7			18- 5			E8D	93101-20M07	20D/25N	15-45			23- 8						
		9-10			18- 7			14- 4			22- 9	93210-03261	20D/25N	20-25						
	E8D	9-11			18-21		20D/25N	18-14	93101-20M29	3A	1-11	93210-06ME6	9.9/15F	16-25						
		9-13		9.9/15F	19-21			18-17			E8D	1-27		24-11						
	3A	9-14			19-23			20- 5			3A	1-35	93210-08M29	2B	4- 7					

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93210-09350	E8D	9-52	93210-44704	9.9/15F	16-16	93306-204U0	4AC/5C	1-35	93450-13022	E8D	2-19	93605-18M04	2B	7-11			
93210-12790	3A	6-25			24- 7		E8D	2-10	93450-15023	9.9/15F	2-23	93605-29098	E8D	11-51			
	4AC/5C	7-26	93210-45161	20D/25N	15-10	93306-205U7	9.9/15F	2-12	93450-20026	20D/25N	2-22	93606-12019	3A	1- 7			
93210-13595	20D/25N	5- 4			22- 4	93306-30204	2B	1-20	93505-16024	3A	6-28		9.9/15F	1-10			
93210-16275	9.9/15F	14- 9			22-13	93306-305U3	20D/25N	2- 9		E8D	9-49		4AC/5C	6- 2			
93210-19M82	20D/25N	5- 8	93210-46M16	9.9/15F	2- 2	93310-112U0	3A	1-40	93602-14104	9.9/15F	2-21		9.9/15F	15- 4			
93210-19123	2B	6-13			23- 5	93310-112V0	4AC/5C	1-43	93602-14118	E8D	2-17	93700-06M03	3A	5- 5			
		7-22	93210-46044	2B	5-17	93310-210V1	2B	1-21	93602-18M12	20D/25N	2-21		2B	5-20			
		9- 2	93210-48214	3A	7-21	93310-31439	2B	1-17	93604-07M13	3A	7-30		4AC/5C	6- 8			
		9-25		4AC/5C	8-21	93310-416N7	3A	1-33	93604-08062	4AC/5C	1- 6			6-27			
		9-31		3A	10-30	93310-418U0	E8D	2- 7		E8D	10-11		E8D	8-18			
93210-25070	E8D	9- 5		4AC/5C	11-34	93310-418V1	4AC/5C	1-36			12- 3		9.9/15F	10- 1			
93210-29M94	9.9/15F	10- 9	93210-56M80	20D/25N	2-27	93310-424W9	20D/25N	2-12			16-27		E8D	10- 9			
93210-29375	20D/25N	10-29		9.9/15F	16-46	93310-620V5	9.9/15F	2-16	93604-09066	2B	7-26		20D/25N	10-16			
93210-31114	4AC/5C	1-17		20D/25N	21- 4	93311-632U7	20D/25N	2- 6		4AC/5C	8-29	94701-00110	4AC/5C	1-49			
		11- 9		9.9/15F	24-14	93315-220V9	20D/25N	15- 5	93604-09068	2B	7-23	94702-00249	2B	1-36			
93210-32738	E8D	6- 7	93210-57M09	9.9/15F	16-45	93315-22004	20D/25N	15-18			9-30	94702-00271	9.9/15F	1-28			
	9.9/15F	6- 7			24-13			15-44	93604-10M03	20D/25N	1- 6		20D/25N	1-38			
	20D/25N	7- 9	93210-58677	E8D	11-26	93315-314V8	9.9/15F	16- 3		3A	5- 2	94702-00274	3A	1-44			
	E8D	15-16			16- 7	93315-317U2	9.9/15F	16-43			7-11	94703-00217	E8D	1-47			
	20D/25N	21-15	93210-60MA3	20D/25N	15-43	93316-003U0	3A	7- 9			7-57	95333-08600	20D/25N	1- 9			
93210-33M85	3A	7-25			22- 8	93332-00005	20D/25N	15- 3		20D/25N	10-44	95380-03600	3A	2-31			
		10-32	93210-60M99	20D/25N	15-47		9.9/15F	16- 7			14- 5		20D/25N	4-25			
93210-35M86	9.9/15F	3-12			22-10	93341-320U0	20D/25N	15-29			15-21		9.9/15F	4-25			
	20D/25N	3-15	93210-71MH6	9.9/15F	15- 9	93341-414V1	9.9/15F	16- 5			16- 4		E8D	4-36			
93210-42M70	E8D	1-26			24- 3	93420-22M03	3A	7-54		9.9/15F	16-18	95380-04700	E8D	3-19			
		15-11	93306-00001	2B	7- 8		4AC/5C	8-58			17- 4	95380-05600	20D/25N	13-14			
93210-42101	2B	7-17	93306-00409	2B	1-19	93430-06M02	4AC/5C	3-10	93604-18080	3A	7-32	95380-05700	20D/25N	5-19			
		9-26	93306-00426	4AC/5C	8- 6		E8D	5-12		4AC/5C	8-31		9.9/15F	12-15			
93210-42159	E8D	1-21			8-19		20D/25N	6-18		3A	10-38		20D/25N	13-29			
	20D/25N	2- 8		E8D	11- 5	93440-30040	E8D	11-52		E8D	11-36	95380-06600	4AC/5C	3- 7			
	4AC/5C	9-16	93306-00519	E8D	11-24	93440-47055	E8D	2-12		4AC/5C	11-43		2B	4-20			
		11- 2		9.9/15F	16-42	93450-11021	2B	1-28	93605-08041	E8D	1- 8		E8D	5- 9			
	E8D	15- 9	93306-00612	20D/25N	15-42	93450-13022	3A	1-42			10- 3		2B	5-19			
	20D/25N	21-11	93306-204U0	3A	1-34		4AC/5C	1-45	93605-15065	2B	6- 3		3A	5-25			

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
95380-06600	4AC/5C	6-24	95895-06010	2B	1-35	97013-06020	9.9/15F	1-26	97095-06012	9.9/15F	20-15	97095-06020	E8D	5-22
	E8D	8-13		4AC/5C	6-42	97013-06060	2B	1-40		20D/25N	20-23		9.9/15F	5-26
		9-39	95895-06012	2B	7- 5	97013-08025	20D/25N	19-17			20-26		E8D	6- 2
	9.9/15F	12-10		4AC/5C	8- 8		9.9/15F	19-17	97095-06014	20D/25N	7-11		9.9/15F	6- 2
		13-10		E8D	11-15	97014-06035	4AC/5C	3- 6		2B	7-18		3A	6- 7
	20D/25N	15-49	95895-06016	3A	2- 4	97075-06030	9.9/15F	19-24		9.9/15F	21- 9		20D/25N	6-37
95380-06700	4AC/5C	2-35		4AC/5C	2- 4	97075-06055	9.9/15F	10-23			22-10		2B	8-18
	E8D	3-12		3A	3-15	97075-06075	9.9/15F	10-25	97095-06016	20D/25N	1-15		E8D	9- 7
	4AC/5C	5- 7		4AC/5C	3-17	97075-08030	9.9/15F	17- 5		4AC/5C	1-19			9-10
		6- 7		3A	8-16	97075-08035	9.9/15F	13- 2		20D/25N	1-22			9-61
	20D/25N	6-16		4AC/5C	8-22	97080-06018	E8D	1-23		E8D	1-30			10- 7
	4AC/5C	7-30		20D/25N	9-29		2B	4-19			1-45			10-12
	9.9/15F	8-14		4AC/5C	10- 1		E8D	5-27		9.9/15F	2- 5		9.9/15F	11- 7
		9-18		E8D	12- 9	97080-08045	9.9/15F	16-19		20D/25N	2-28		E8D	11-21
		12-34	95895-06020	3A	3-12			24-19		2B	3-12			11-27
	20D/25N	12-35		4AC/5C	3-18	97095-05010	2B	4-47		3A	4- 9			12- 1
		13- 3			5- 9		20D/25N	11- 8		E8D	5-20		20D/25N	12- 8
95380-08600	2B	5-13		3A	5-33	97095-05016	2B	7-29		20D/25N	5-43		9.9/15F	12-39
	9.9/15F	6- 8		4AC/5C	6-33			9-37		4AC/5C	6- 5		20D/25N	13- 2
	E8D	6- 9		3A	6-38	97095-05020	E8D	9-54		20D/25N	6- 5			14-14
	2B	6-23		4AC/5C	7-40	97095-06008	20D/25N	13-40		9.9/15F	7- 8		9.9/15F	15-12
	4AC/5C	6-48		20D/25N	9-20	97095-06010	2B	6-24		3A	7-22		E8D	16-28
	20D/25N	7-12		4AC/5C	10-12		4AC/5C	10- 9		20D/25N	8- 7		9.9/15F	16-47
	9.9/15F	10-14	95895-06025	4AC/5C	5-12		E8D	14-14		3A	9- 3			19-20
	20D/25N	10-53			7-34	97095-06012	E8D	5-30			9- 9			20- 2
95380-08700	2B	4-57	95895-06030	3A	7- 6			7-16		4AC/5C	9-17	97095-06025	2B	1-11
95617-08645	20D/25N	1- 7		9.9/15F	17-12		4AC/5C	7-31			10- 6		20D/25N	1-27
95627-06325	4AC/5C	2-47	95895-06035	3A	3-13		3A	9-13		9.9/15F	13- 8		E8D	1-38
	E8D	3- 9		4AC/5C	6-28		9.9/15F	12- 5		E8D	13-22		20D/25N	3- 8
95780-06300	20D/25N	9- 7	95895-06065	9.9/15F	12- 4		20D/25N	13-33			14-12		2B	6- 4
95780-08300	3A	5-20	95895-06095	3A	2-43			17-19		20D/25N	18-20		20D/25N	6-15
	4AC/5C	6-20	97013-05012	20D/25N	3-16			18-13		9.9/15F	20-19			6-23
	20D/25N	10-41	97013-06010	9.9/15F	6-12			18-16	97095-06018	9.9/15F	10-18		9.9/15F	8-13
	9.9/15F	13- 4	97013-06012	2B	3- 9			20- 4			20- 7			8-15
		13-22		3A	3- 9		9.9/15F	20-12	97095-06020	9.9/15F	3- 3		4AC/5C	8-16



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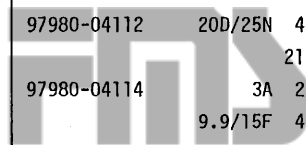
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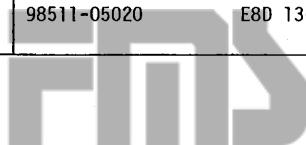
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97095-06025	E8D 8-24	97095-08085	20D/25N 10-45	97885-05020	2B 8- 4	98517-04012	20D/25N 17- 7	98980-03006	9.9/15F 4-24
	10- 4	97313-05016	20D/25N 13-25	97885-05025	2B 4-53	98580-03006	2B 2-29	98980-04006	20D/25N 4-23
	14- 3	97313-05020	4AC/5C 7- 6	97885-06008	9.9/15F 9- 4		3A 2-30	98980-08025	9.9/15F 16-26
	9.9/15F 19-22	97313-06018	E8D 3- 7		20D/25N 10- 4	98580-04006	9.9/15F 4-33	99009-06600	2B 7-37
97095-06030	9.9/15F 1-17	97313-06028	3A 1-17	97885-06016	2B 8-14	98580-04008	3A 2-28		3A 7-39
	20D/25N 1-34	97313-06050	3A 1-22	97885-06030	4AC/5C 5- 6		9.9/15F 4-23		4AC/5C 8-38
	E8D 1-43	97390-06085	20D/25N 3-18		9.9/15F 12- 9		E8D 13-12	99080-03600	3A 6-22
	3A 5- 3	97395-06055	2B 6-28	97885-06035	20D/25N 9- 6	98580-04010	3A 2-13	99080-04600	2B 4-49
	4AC/5C 6- 3	97395-06075	20D/25N 13- 9	97890-04005	E8D 4-20		9.9/15F 4- 6		E8D 8-42
	2B 6-14	97513-05218	20D/25N 5- 9	97890-04007	4AC/5C 2-18		20D/25N 4- 8	99080-05600	3A 5-44
	7-12	97590-06510	20D/25N 11- 2	97890-05006	4AC/5C 2- 9		E8D 4-14		9.9/15F 9-29
	3A 7-12	97595-05214	E8D 13-25		2B 2-13	98580-04014	E8D 4- 8		9-33
	2B 8- 9	97595-06420	20D/25N 18- 9	97980-04110	2B 2-25	98580-05008	3A 8-14		9-35
	20D/25N 18- 4	97595-06512	9.9/15F 12-29		9-14	98580-05010	3A 4- 8		20D/25N 11-11
97095-06035	E8D 5-24	97595-06520	3A 1-14	97980-04112	20D/25N 4-19		2B 4-35		11-20
	3A 5-29		1-21		21-25		4-61		11-23
	20D/25N 6-21		1-27	97980-04114	3A 2-21	98580-05016	20D/25N 3- 3		11-27
	E8D 9-28	20D/25N 6-36			9.9/15F 4-15		3-22	99080-07600	E8D 11-42
97095-06040	2B 1- 6	3A 6-44			3A 10-20	98580-05525	4AC/5C 2-39	99530-10014	2B 1- 8
	3A 7-31	20D/25N 7- 2			9.9/15F 23-15		8-59		E8D 1-17
	E8D 8-20		10-34	97980-04116	4AC/5C 2- 8		20D/25N 20-12		20D/25N 6-25
	9-12		12-30		11-19		9.9/15F 21-12		
	3A 10-37		13-31	97980-04120	4AC/5C 2-24		22-13		
	E8D 11-37		15-23	97980-04125	3A 2-32	98580-06016	2B 6- 8		
	20D/25N 15-14		15-46		9.9/15F 4-26		3A 9- 6		
	E8D 16-15		18- 2	97980-04208	20D/25N 20-21	98580-06025	2B 4-40		
	16-23	97607-06125	20D/25N 17- 8	97980-05108	2B 4-58	98580-06540	2B 4-37		
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97095-06045	4AC/5C 8-30	97780-40320	4AC/5C 2-41	97980-05220	E8D 3- 3	98780-03010	2B 4-51		
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97095-08045	20D/25N 10-50		9.9/15F 11-21	98507-04006	20D/25N 17- 9	98780-05525	9.9/15F 17- 9		
97095-08070	20D/25N 10-52		20D/25N 12-22	98511-05020	E8D 13- 8	98780-05530	20D/25N 16-12		



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