



PARTS CATALOGUE

P150TRV (64K)
P175TRV (64L)
P200TRV (64M)
200GETO'97 (64M)



FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

P150TRV(64K), P175TRV(64L), P200TRV(64M)
200GETO'97(64M)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

- . JET, PILOT
- . NOZZLE, MAIN

4. Number of component for assembly

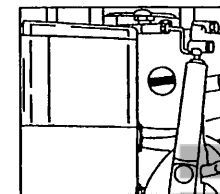
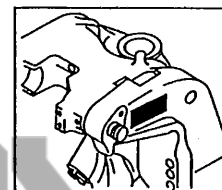
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	
P150TLRV : 500750 ~	
P175TXRV : 500263 ~	
P200TLRV : 500695 ~	
200GETO L : 500695 ~	



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

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FIG. 1	CYLINDER. CRANKCASE 1	A4, A5
FIG. 2	CYLINDER. CRANKCASE 2	A6, A7
FIG. 3	CRANKSHAFT. PISTON	B1, B2
FIG. 4	INTAKE	B3, B4
FIG. 5	CARBURETOR	B5, B6
FIG. 6	OIL PUMP	B7, C1
FIG. 7	OIL TANK	C2, C3
FIG. 8	FUEL	C4, C5
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FIG. 10	BOTTOM COWLING	C7, D1
FIG. 11	BRACKET 1	D2, D3
FIG. 12	BRACKET 2	D4, D5
FIG. 13	POWER TRIM & TILT ASSY 1	D6, D7
FIG. 14	POWER TRIM & TILT ASSY 2	E1, E2
FIG. 15	CONTROL	E3~E5
FIG. 16	UPPER CASING	E6, E7
FIG. 17	LOWER CASING. DRIVE 1	F1~F4
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FIG. 19	GENERATOR	F6
FIG. 20	STARTING MOTOR	F7

NUMERICAL INDEX

Sheet 2/2 (Fig. 21 to Fig. 24)

FIG. 21	ELECTRICAL 1	A4, A5
FIG. 22	ELECTRICAL 2	A8~B1
FIG. 23	REPAIR KIT 1	B2, B3
FIG. 24	REPAIR KIT 2	B4

NUMERICAL INDEX

CRANK CYLINDER
ASSY

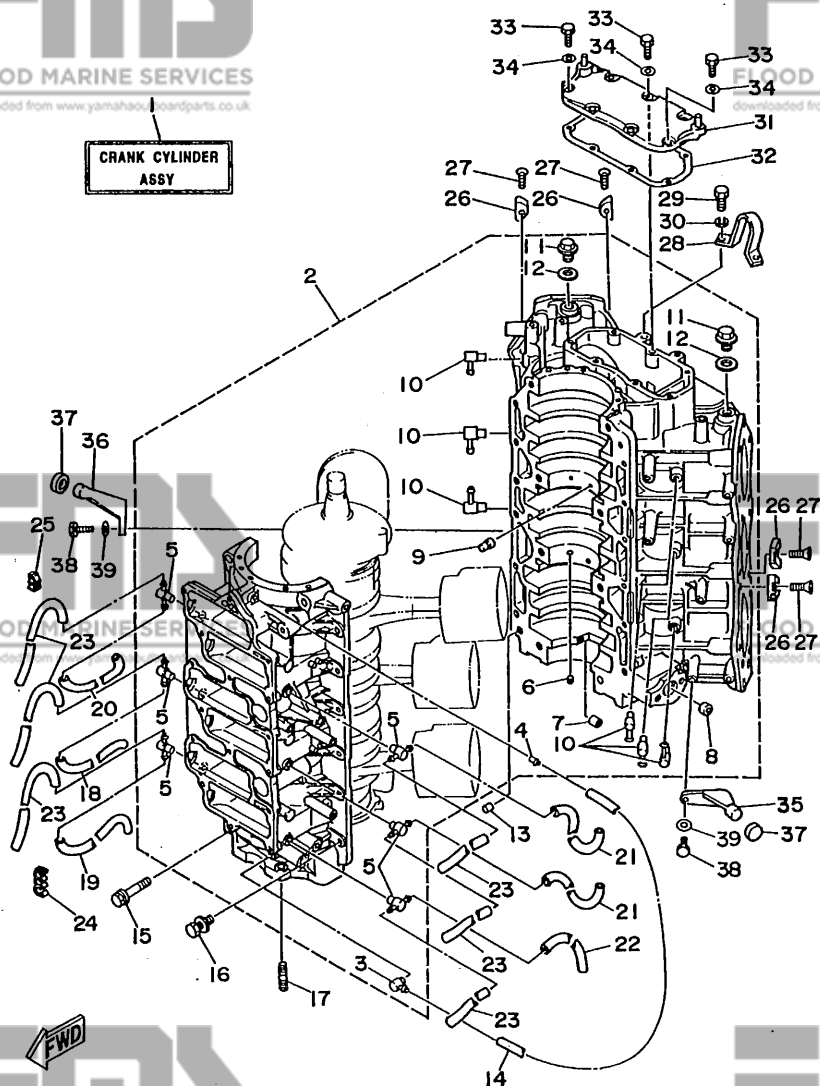


FIG. 1 CYLINDER. CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64L-W0090-11-4D	CRANK CYLINDER ASSY (REF.NO. 2 TO 39, FIG. 2, REF.NO. 1 TO 30 AND FIG. 3, REF.NO. 1 TO 28)	1	UR P175
	64K-W0090-11-4D	CRANK CYLINDER ASSY (REF.NO. 2 TO 39, FIG. 2, REF.NO. 1 TO 30 AND FIG. 3, REF.NO. 1 TO 28)	1	UR P150
	64F-W0090-11-4D	CRANK CYLINDER ASSY (REF.NO. 2 TO 39, FIG. 2, REF.NO. 1 TO 30 AND FIG. 3, REF.NO. 1 TO 28)	1	UR P200/200G
2	64L-15100-00-94	CRANKCASE ASSY	1	UR P175
	64K-15100-00-94	CRANKCASE ASSY	1	UR P150
	64F-15100-00-94	CRANKCASE ASSY	1	UR P200/200G
3	6E5-11372-00	.NIPPLE, HOSE	1	
4	624-14485-00	.PIPE, JOINT	1	
5	6F6-11372-00	.NIPPLE, HOSE	6	
6	624-11379-00	.VALVE, CHECK	2	
7	90384-06M07	.BUSH, BIMETAL FORMED	1	
8	90384-14M09	.BUSH, BIMETAL FORMED	1	
9	663-11518-01	.LOCK, BEARING	2	
10	646-11370-00	.CHECK VALVE ASSY	6	
11	90340-14M00	.PLUG, STRAIGHT SCREW	2	
12	90430-14115	.GASKET	2	
13	93608-12063	PIN, DOWEL	2	
14	90445-07M10	HOSE	1	
15	90105-10M20	BOLT, WASHER BASED	8	

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CRANK CYLINDER
ASSY

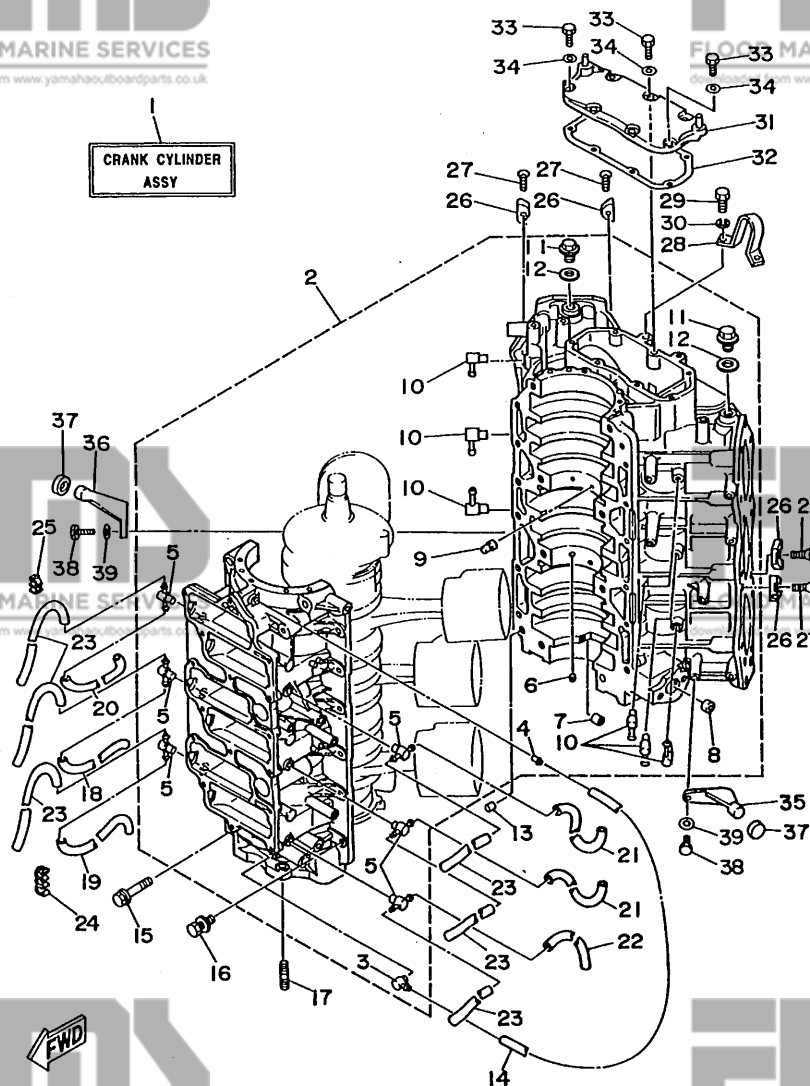
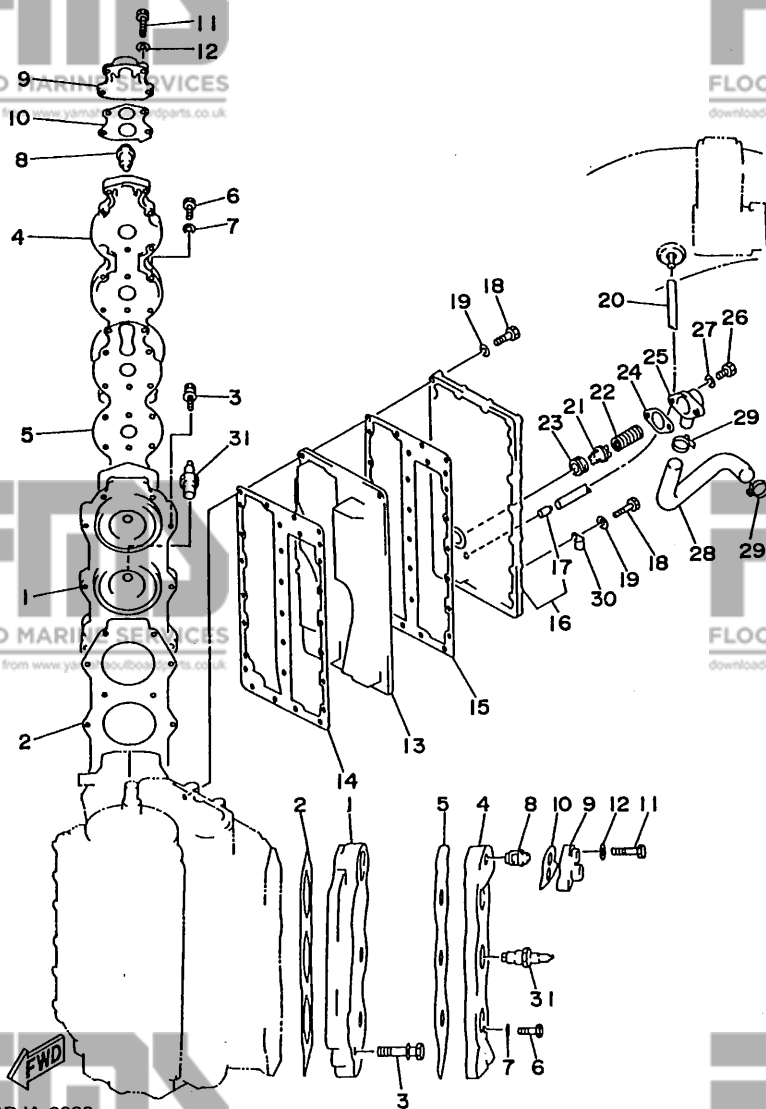


FIG. 1 CYLINDER. CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
16	90119-08M23	BOLT, WITH WASHER	12	
17	90116-08M45	BOLT, STUD	2	
18	90445-07M11	HOSE	1	
19	90445-07M09	HOSE	1	
20	90445-07M12	HOSE	1	
21	90445-07M08	HOSE	2	
22	90445-07M90	HOSE	1	
23	90445-07M34	HOSE	6	
24	90464-07M05	CLAMP	1	
25	90464-07M20	CLAMP	1	
26	6E5-11325-00	ANODE	8	
27	98780-04015	SCREW, FLAT HEAD	8	
28	6E9-11119-00	HANGER, ENGINE	1	
29	97013-08020	BOLT	2	
30	92990-08100	WASHER, SPRING	2	
31	6K7-11371-01-9M	COVER	1	
32	6E5-11381-A2	GASKET 1	1	
33	97013-06020	BOLT	7	
34	92990-06600	WASHER, PLATE	7	
35	6E5-42761-00-94	STOPPER	1	
36	6E5-42762-00-94	STOPPER	1	
37	663-44533-00	DAMPER, UPPER MOUNT RUBBER	2	
38	97013-06020	BOLT	4	
39	92990-06600	WASHER, PLATE	4	



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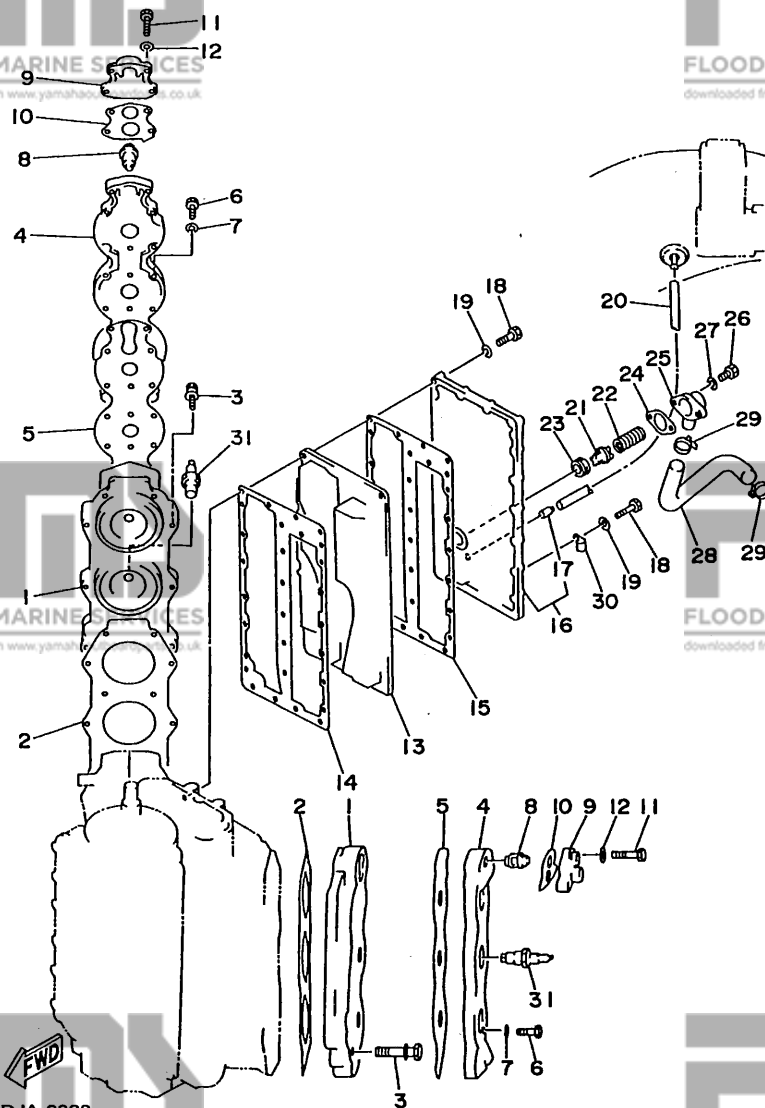
FIG. 2 CYLINDER. CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G5-11111-04-94	HEAD, CYLINDER 1	2	UR P150/P175
	64E-11111-00-94	HEAD, CYLINDER 1	2	UR P200/200G
2	6G5-11181-A1	GASKET, CYLINDER HEAD 1	2	
3	90119-08M21	BOLT, WITH WASHER	28	
4	6G5-11191-00-9M	COVER, CYLINDER HEAD 1	2	
5	6G5-11193-A0	GASKET, HEAD COVER 1	2	
6	97095-06030	BOLT	36	
7	92990-06600	WASHER, PLATE	36	
8	6E5-12411-20	THERMOSTAT	2	
9	688-12413-00-9M	COVER, THERMOSTAT	2	
10	688-12414-A1	GASKET, COVER	2	
11	97095-06040	BOLT	8	
12	92990-06600	WASHER, PLATE	8	
13	64D-41111-00-9M	INNER COVER, EXHAUST	1	
14	6G5-41112-A1	GASKET, EXHAUST INNER COVER	1	
15	6G5-41112-A1	GASKET, EXHAUST INNER COVER	1	
16	6R3-41113-00-9M	OUTER COVER, EXHAUST	1	
17	652-24461-00	.PIPE, JOINT	1	
18	97014-06035	BOLT	29	
19	92990-06600	WASHER, PLATE	29	
20	90445-09226	HOSE	1	
21	6G5-12416-00	VALVE, PRESSURE CONTROL	1	
22	90501-16M11	SPRING, COMPRESSION	1	
23	90480-20M05	GROMMET	1	
24	6G5-11382-A1	GASKET 2	1	
25	6G5-11372-00-5B	COVER, BYPASS 2	1	
26	97013-06020	BOLT	2	
27	92990-06600	WASHER, PLATE	2	

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FIG. 2 CYLINDER. CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	665-12576-00	HOSE 1	1	
29	90465-13M36	CLAMP	2	
30	90465-08028	CLAMP	2	
31	94702-00247	PLUG, SPARK (NGK BR8HS-10)	6	UR P175/P200/200G
	94702-00271	PLUG, SPARK (NGK BR7HS-10)	6	UR P150



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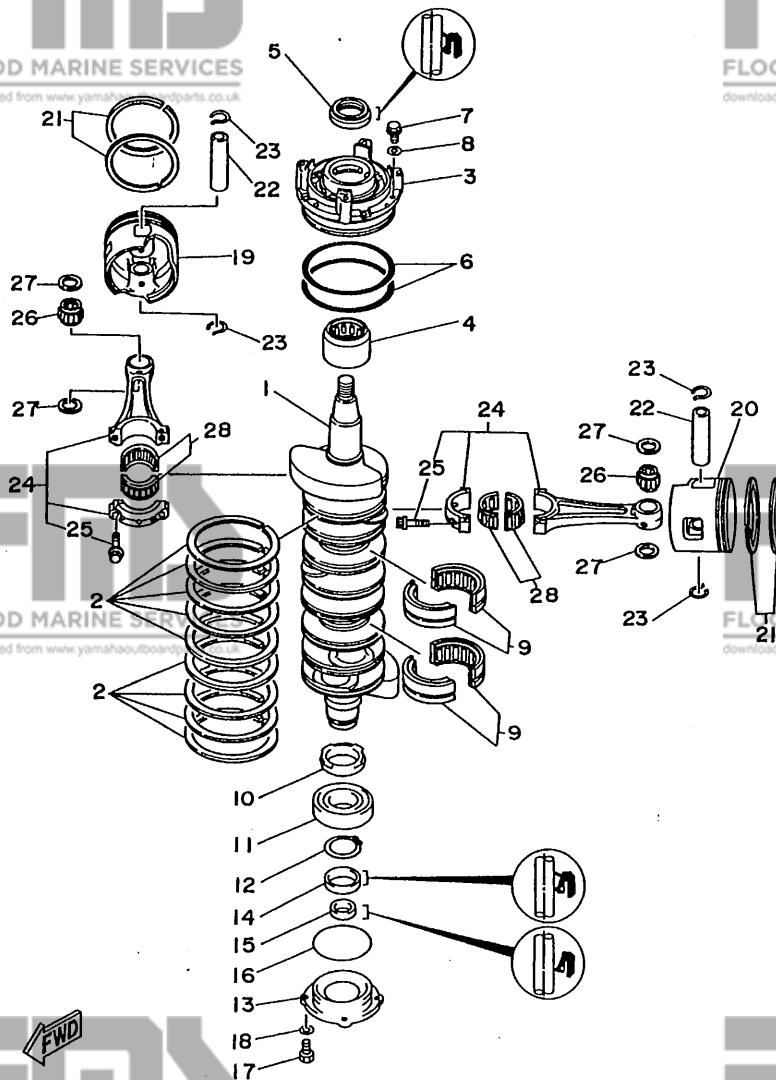


FIG. 3 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G5-11411-00	CRANKSHAFT	1	
2	6E5-11447-00	SEAL, CRANK	9	
3	6R3-15163-00-94	HOUSING, BEARING 1	1	
4	93311-940U3	BEARING, CYLINDRICAL	1	
5	93102-40M38	OIL SEAL	1	
6	93211-04384	O-RING	2	
7	97013-06020	BOLT	3	
8	92990-06600	WASHER, PLATE	3	
9	93310-954U1	BEARING, CYLINDRICAL	2	
10	6R3-11536-00	GEAR, DRIVE	1	
11	93306-208U0	BEARING	1	
12	93410-40M03	CIRCLIP	1	
13	6G5-15359-00-94	HOUSING, OIL SEAL	1	
14	93102-35M13	OIL SEAL	1	
15	93101-22M15	OIL SEAL	1	
16	93210-74M35	O-RING	1	
17	97095-06020	BOLT	4	
18	92990-06600	WASHER, PLATE	4	
19	64D-11631-01-90	PISTON (STD)	3	
	64D-11635-01	PISTON (0.25MM O/S)	3	AP EXCEPT USA
	64D-11636-01	PISTON (0.50MM O/S)	3	AP
20	64D-11642-01-90	PISTON 2 (STD)	3	
	64D-11645-01	PISTON 2 (0.25MM O/S)	3	AP EXCEPT USA
	64D-11646-01	PISTON 2 (0.50MM O/S)	3	AP
21	64D-11603-01	PISTON RING SET (STD)	6	
	64D-11604-01	PISTON RING SET (0.25MM O/S)	6	AP EXCEPT USA
	64D-11605-01	PISTON RING SET (0.50MM O/S)	6	AP
22	6R5-11633-10	PIN, PISTON	6	

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FIG. 3 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	6R5-11634-10	CLIP, PISTON PIN	12	
24	6R5-11650-10	CONNECTING ROD ASSY	6	
25	90109-08M71	.BOLT	2	
26	93310-323V6	BEARING, CYLINDRICAL	6	
27	90201-23M01	WASHER, PLATE	12	
28	93310-836V2	BEARING, CYLINDRICAL	6	

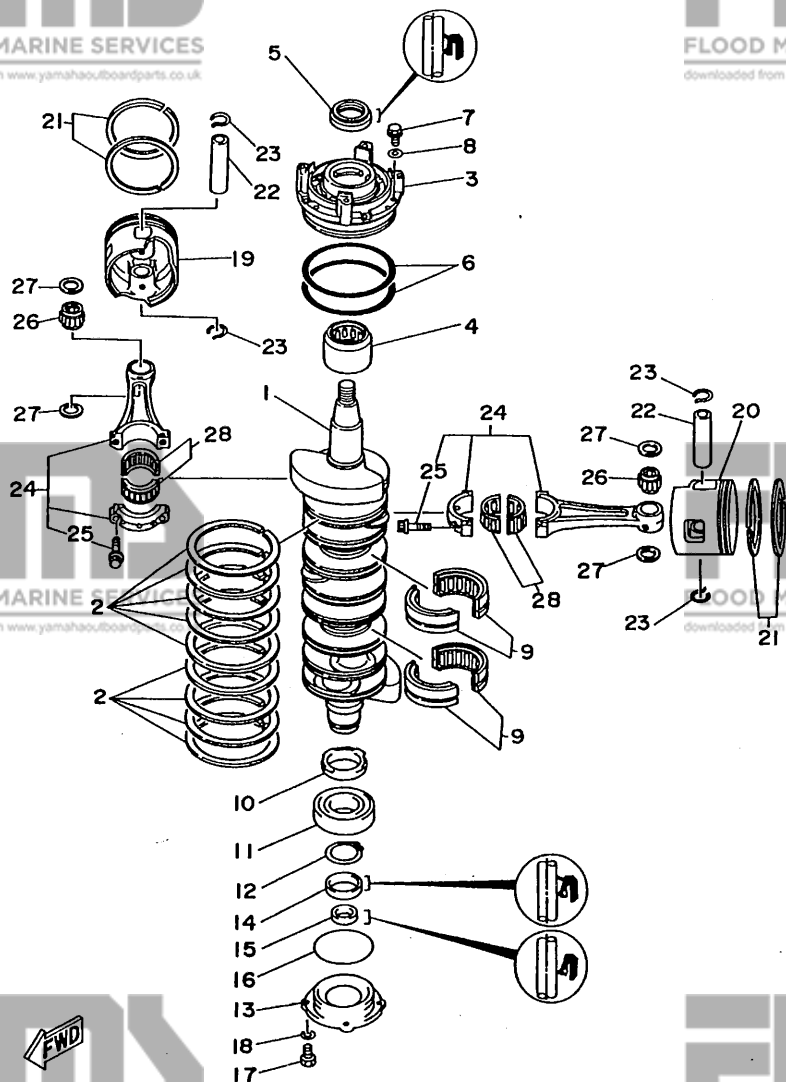


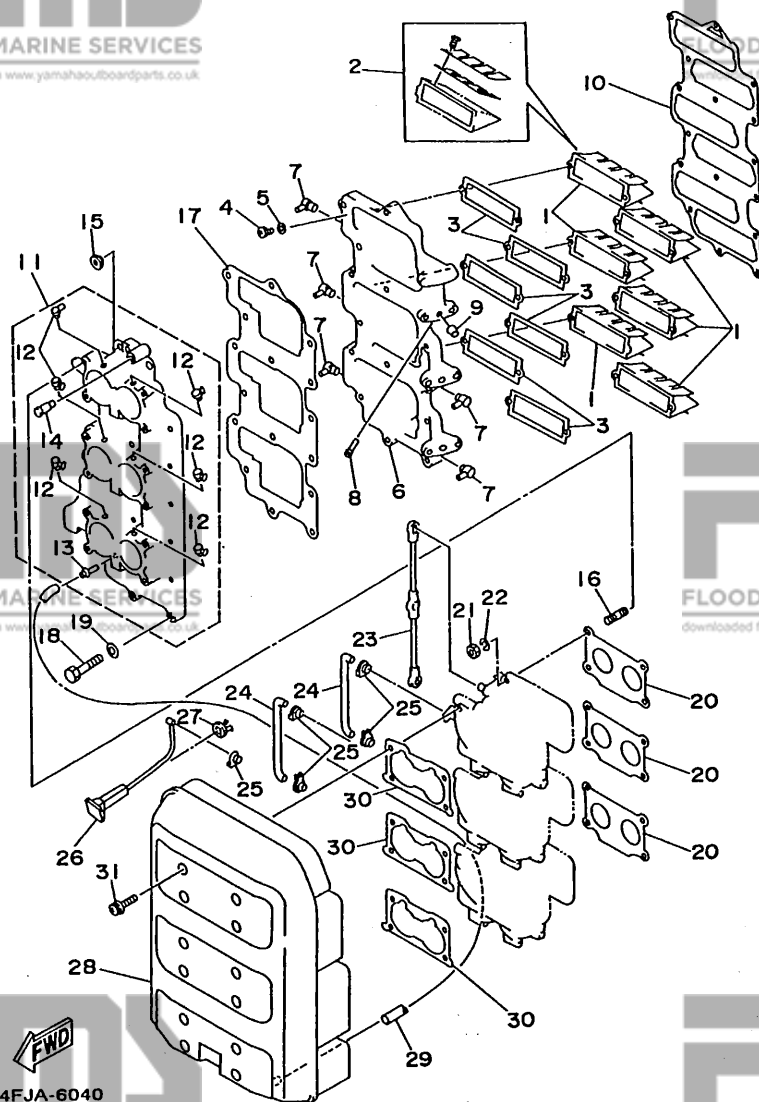
FIG. 4 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6K7-13610-00	REED VALVE ASSY	6	
2	6E5-W0004-00	.REED SET	1	
3	6K7-13621-A1	GASKET, VALVE SEAT	6	
4	98580-05016	SCREW, PAN HEAD	12	
5	92990-05600	WASHER, PLATE	12	
6	64E-13624-00-94	PLATE, REED VALVE	1	
7	6H4-11372-00	NIPPLE, HOSE	5	
8	6R5-14485-00	PIPE, JOINT	1	
9	90336-08M06	PLUG, TAPER	1	
10	6K7-13646-A2	GASKET, MANIFOLD 2	1	
11	64E-13641-00-94	MANIFOLD 1	1	
12	6E5-13552-00	.NOZZLE	6	
13	624-14485-00	.PIPE, JOINT	1	
14	6K7-81338-01	.CLAMP, LEAD	1	
15	90480-10M28	GROMMET	6	
16	90116-06M30	BOLT, STUD	12	
17	64E-13645-A0	GASKET, MANIFOLD 1	1	
18	97013-06050	BOLT	16	
19	92990-06600	WASHER, PLATE	16	
20	6E5-14198-A2	GASKET	3	
21	95380-06600	NUT	12	
22	92995-06100	WASHER, SPRING	12	
23	6G5-41217-01	ROD, ACCEL. LEVER	1	
24	6E5-41256-01	ROD, CHOKE 1	2	
25	661-41262-02	JOINT, CHOKE LEVER	5	
26	61H-41271-10	KNOB, CHOKE	1	
27	689-41273-00	GROMMET	1	
28	64D-14440-00	SILENCER ASSY, INTAKE	1	

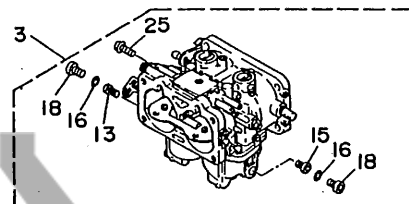
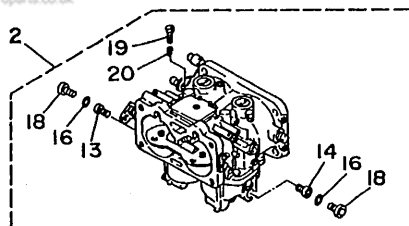
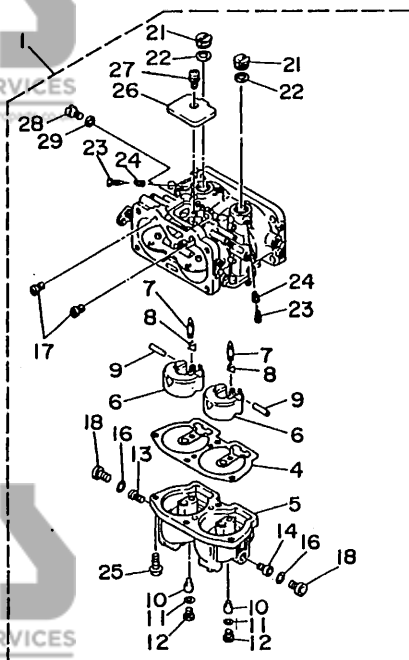
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FIG. 4 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90445-07MA3	HOSE	1	
30	6K7-14483-00	GASKET	3	
31	90159-06M08	SCREW, WITH WASHER	12	



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64FJA-6050

FIG. 5 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64L-14301-00	CARBURETOR ASSY 1	1	UR P175
	64K-14301-00	CARBURETOR ASSY 1	1	UR P150
	64F-14301-00	CARBURETOR ASSY 1	1	UR P200/200G
2	64L-14302-00	CARBURETOR ASSY 2	1	UR P175
	64K-14302-00	CARBURETOR ASSY 2	1	UR P150
	64F-14302-00	CARBURETOR ASSY 2	1	UR P200/200G
3	64L-14303-00	CARBURETOR ASSY 3	1	UR P175
	64K-14303-00	CARBURETOR ASSY 3	1	UR P150
	64F-14303-00	CARBURETOR ASSY 3	1	UR P200/200G
4	64D-14384-00	.GASKET, FLOAT CHAMBER	3	
5	64D-14381-00	.BODY, FLOAT CHAMBER	3	
6	6E5-14385-02	.FLOAT	6	
7	6E5-14546-00	.VALVE, NEEDLE	6	
8	6E5-14159-00	.CLIP	6	
9	6E5-14386-02	.PIN, FLOAT	6	
10	64D-1492F-40	.JET, AIR SLOW (#80)	6	UR P175/P200/200G
	64D-1492F-42	.JET, AIR SLOW (#84)	6	UR P150
11	61U-14959-00	.GASKET	6	
12	64D-14394-00	.VALVE, DRAIN	6	
13	64D-1492E-76	.JET, MAIN (#152)	3	UR P150/P175
	64D-1492E-75	.JET, MAIN (#150)	3	UR P200/200G
14	64D-1492E-77	.JET, MAIN (#154)	2	
15	64D-1492E-79	.JET, MAIN (#158)	1	
16	6E5-14398-01	.GASKET	6	
17	61A-1492H-12	.JET, SLOW AIR BLEED (#60)	6	
18	61A-14383-01	.SCREW, DRAIN	6	
19	6E5-14321-00	.SCREW, THROTTLE	1	CENTER
20	6J8-14334-00	.SPRING, THROTTLE	1	CENTER

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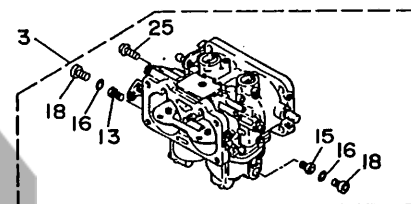
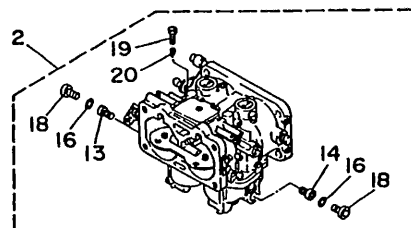
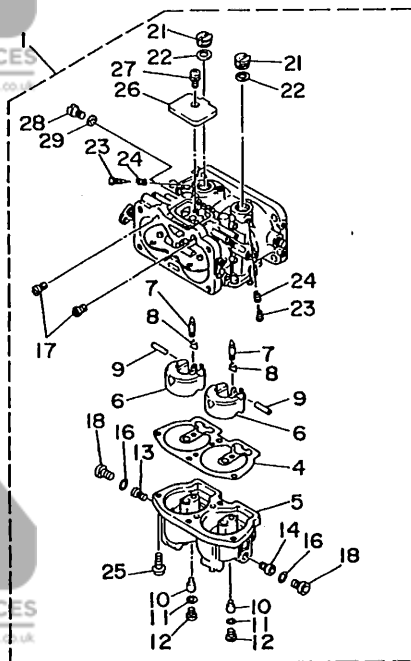
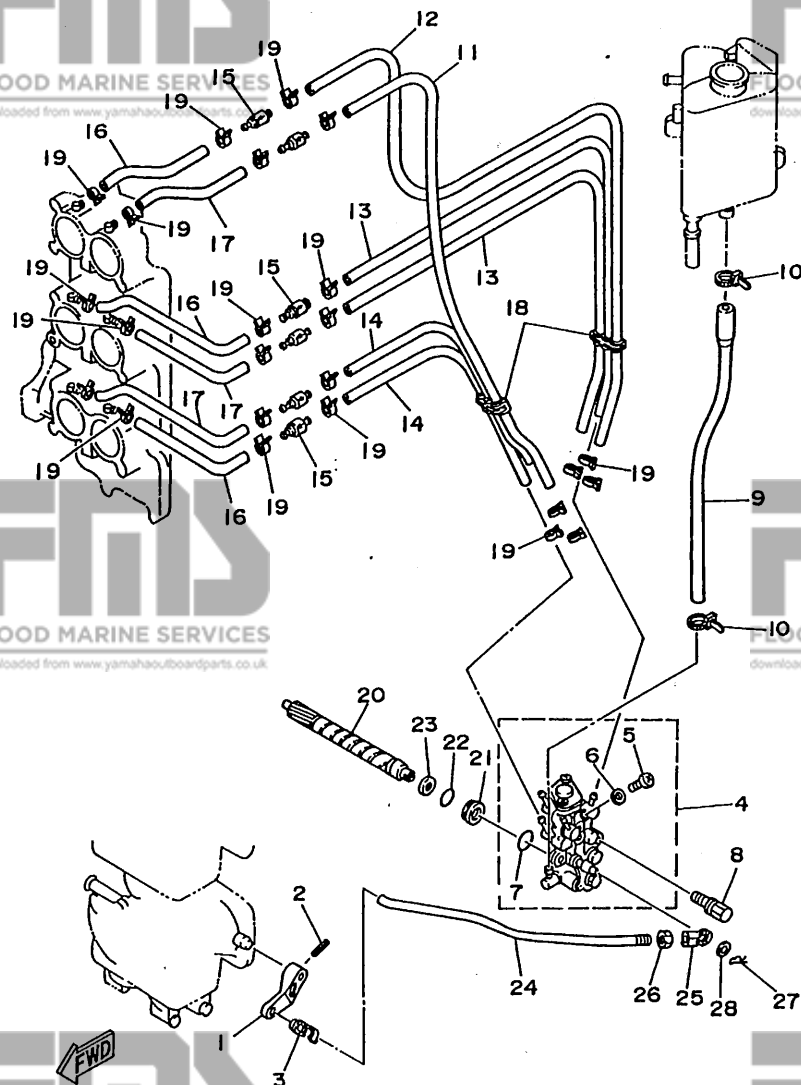


FIG. 5 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	6E5-14328-01	.PLUG	6	
22	6E5-14979-00	.GASKET	6	
23	6E5-14323-03	.SCREW, AIR ADJUSTING	6	
24	6E5-14223-00	.SPRING, AIR ADJUSTING	6	
25	97980-05116	.SCREW, WITH WASHER	13	
26	6E5-14527-01	.PLATE	3	
27	97980-05108	.SCREW, WITH WASHER	3	
28	6E5-14324-00	.SCREW, FLAT HEAD	3	
29	6J8-14995-00	.GASKET	3	

FIG. 6 OIL PUMP

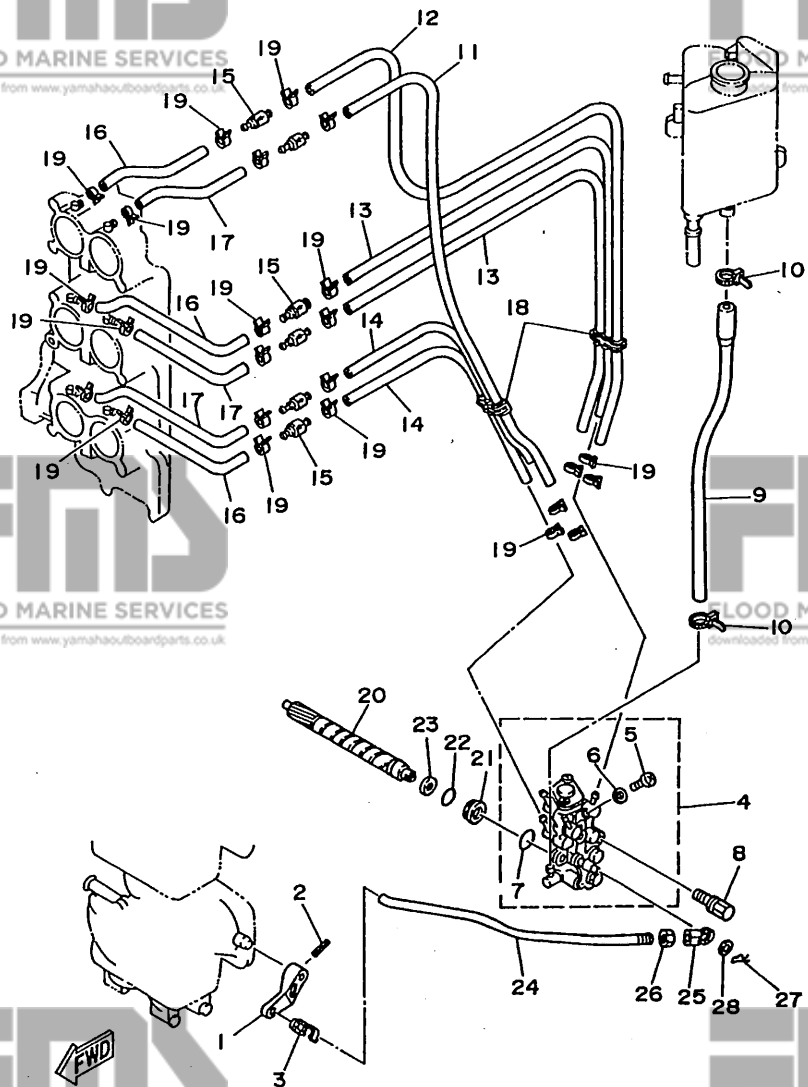


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-14276-01	LEVER	1	
2	91690-30016	PIN, SPRING	1	
3	6R5-41237-00	JOINT, LINK	1	
4	6R4-13200-00	OIL INJECTION PUMP ASSY	1	UR P150/P175
	6R5-13200-10	OIL INJECTION PUMP ASSY	1	UR P200/200G
5	716-24444-00	.SCREW	1	
6	1YU-13187-00	.GASKET, BREATHER BOLT	1	
7	93210-19MA7	.O-RING	1	
8	90109-06M40	BOLT	2	
9	6R3-13416-00	PIPE, OIL I	1	
10	90465-11M10	CLAMP	2	
11	90445-07M77	HOSE	1	
12	90445-07M85	HOSE	1	
13	90445-07M72	HOSE	2	
14	90445-07M02	HOSE	2	
15	6R3-13183-10	VALVE, CHECK	6	
16	90445-07M87	HOSE	3	
17	90445-07M07	HOSE	3	
18	90464-07M05	CLAMP	2	
19	90468-07M02	CLIP	24	
20	6R3-11537-00	GEAR, DRIVEN	1	
21	6R3-13117-00	COLLAR, DISTANCE	1	
22	93210-13595	O-RING	1	
23	90202-08M44	WASHER, PLATE	1	
24	6R5-41241-00	ROD, LINK	1	
25	6H1-41237-00	JOINT, LINK	1	
26	95380-05600	NUT	1	
27	90468-05M03	CLIP	1	

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FIG. 6 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	90202-05088	WASHER, PLATE	1	



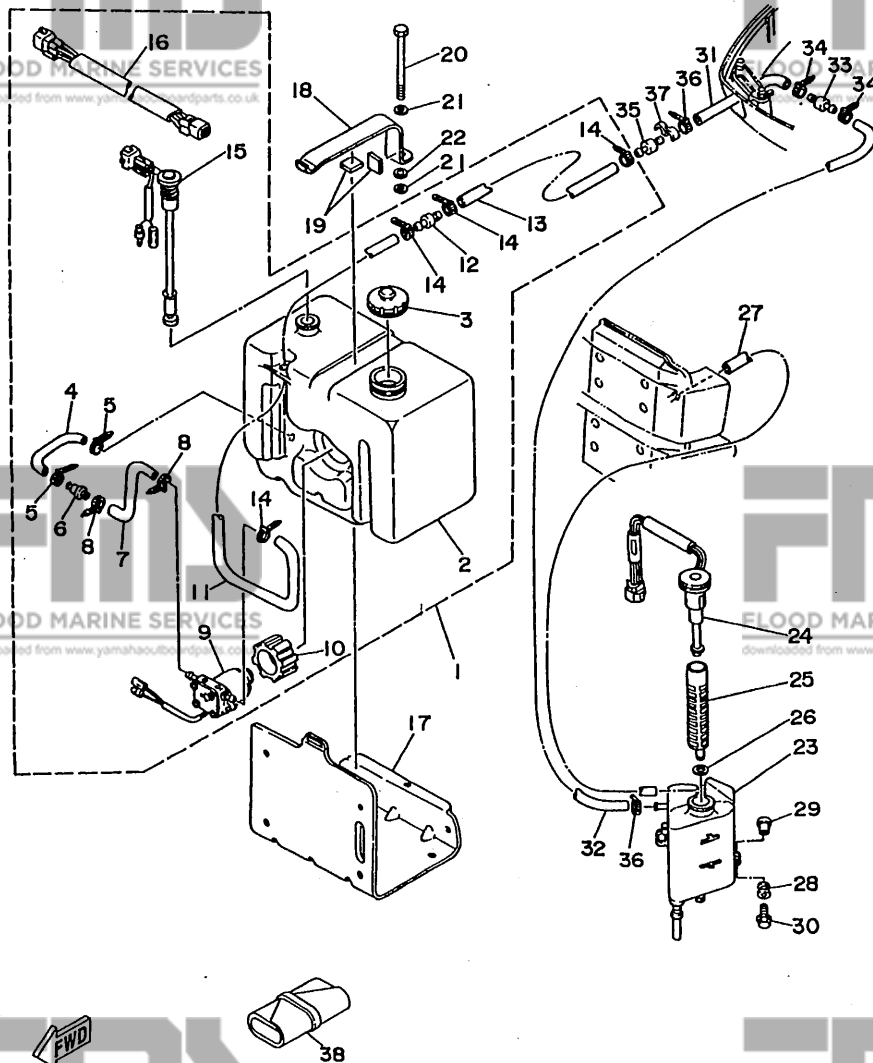


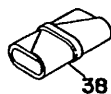
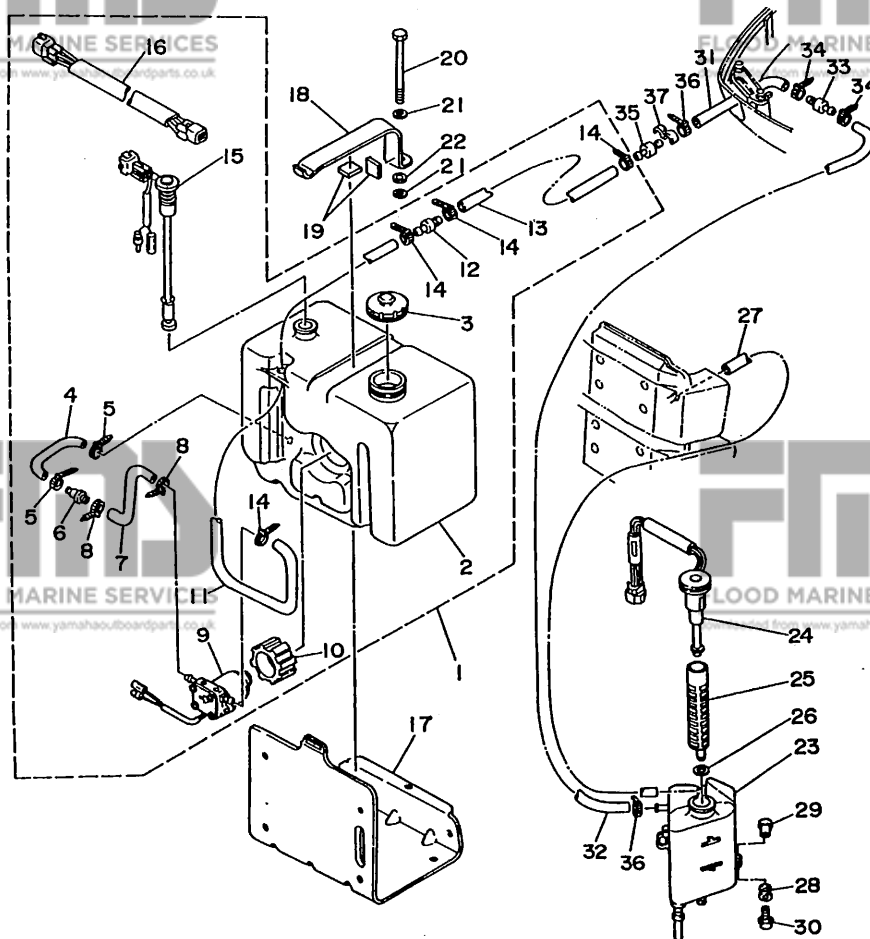
FIG. 7 OIL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-21708-08	OIL TANK SUB ASSY	1	
2	6E5-21733-02	.SUB TANK, OIL	1	
3	6E5-21770-03	.OIL TANK CAP ASSY	1	
4	6E5-24322-00	.PIPE 11	1	
5	90465-11M10	.CLAMP	2	
6	646-24251-02	.STRAINER 1	1	
7	6E5-24319-01	.PIPE, OIL	1	
8	90465-11M10	.CLAMP	2	
9	6E5-81900-01	.OIL FEED PUMP ASSY	1	
10	6E5-81922-00	.GROMMET	1	
11	6E5-24321-01	.PIPE 10	1	
12	6E5-24379-00	.PIPE, JOINT 4	1	
13	90445-11M81	.HOSE (L:3000)	1	
14	90465-11M10	.CLAMP	4	
15	6E5-85720-04	.OIL LEVEL GAUGE ASSY	1	
16	6R3-85721-30	.WIRE, LEAD	1	
17	6E5-21734-01-33	HOLDER, OIL SUB TANK	1	
18	6E5-21798-01-33	BRACKET, DAMPER	1	
19	6E5-21746-00	DAMPER	2	
20	97080-06100	BOLT	1	
21	92990-06600	WASHER, PLATE	2	
22	95380-06600	NUT	1	
23	6E5-21750-05	OIL TANK ASSY	1	
24	6R3-85730-02	OIL LEVEL GAUGE ASSY	1	
25	6E5-13411-00	STRAINER, OIL	1	
26	6E5-13414-00	GASKET, STRAINER COVER	1	
27	90445-05M02	HOSE	1	
28	6A0-82317-00	DAMPER, IGNITION COIL	3	

C2

FIG. 7 OIL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	624-42542-00	PIPE	3	
30	90119-06M65	BOLT, WITH WASHER	3	
31	6R3-24323-10	PIPE 12	1	FOR USA
32	90445-12M05	HOSE	1	UR USA
	6R3-24323-01	PIPE 12	1	UR CANADA, OCEANIA
33	6E5-24379-00	PIPE, JOINT 4	1	FOR USA
34	90465-11M10	CLAMP	2	FOR USA
35	6E5-24379-00	PIPE, JOINT 4	1	
36	90465-11M10	CLAMP	2	
37	90464-13M34	CLAMP	1	
38	656-W2810-02	TOOL KIT	1	



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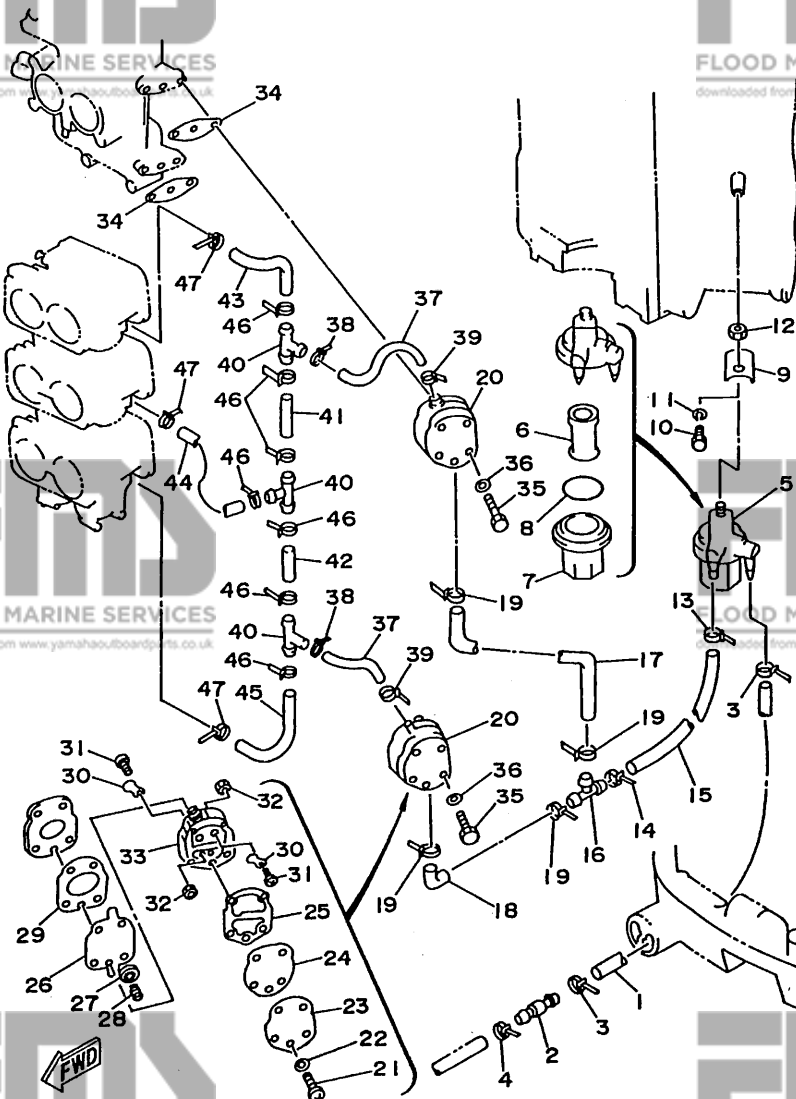
FIG. 8 FUEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R3-24313-20	PIPE 3	1	UR USA
	6R3-24313-01	PIPE 3	1	UR CANADA, OCEANIA
2	6R3-24377-00	PIPE, JOINT 3	1	
3	90465-11M10	CLAMP	2	
4	90465-11M10	CLAMP	1	
5	6R3-24560-00	FILTER ASSY	1	
6	61N-24563-00	.ELEMENT, FILTER	1	
7	61N-24521-00	.CUP, FILTER	1	
8	93210-32738	.O-RING	1	
9	648-24566-01	BRACKET, FILTER	1	
10	97395-06014	BOLT	1	
11	92995-06100	WASHER, SPRING	1	
12	95380-08600	NUT	1	
13	90465-11M10	CLAMP	1	
14	90465-11M10	CLAMP	1	
15	6E5-24314-00	PIPE 4	1	
16	6E5-24378-00	PIPE, JOINT 4	1	
17	6K7-24315-00	PIPE 5	1	
18	6E5-24315-00	PIPE 5	1	
19	90465-11M10	CLAMP	4	
20	6E5-24410-03	FUEL PUMP ASSY	2	
21	98580-05035	.SCREW, PAN HEAD	3	
22	92990-05600	.WASHER, PLATE	3	
23	6E5-24413-00	.BODY 2	1	
24	6E5-24471-00	.DIAPHRAGM	1	
25	6E5-24435-00	.GASKET, BODY 2	1	
26	6E5-24411-00	.DIAPHRAGM	1	
27	648-24424-00	.SEAT, SPRING	1	

C4

FIG. 8 FUEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	6E5-24423-00	.SPRING, DIAPHRAGM	1	
29	6E5-24434-02	.GASKET, BODY	1	
30	6A0-24421-01	.VALVE, CHECK	4	
31	6A0-14325-00	.SCREW, PAN HEAD	4	
32	95380-03600	.NUT	4	
33	6E5-24412-02	.BODY 1	1	
34	650-24431-A0	GASKET, FUEL PUMP 1	2	
35	97095-06050	BOLT	4	
36	92990-06600	WASHER, PLATE	4	
37	6G5-24316-10	PIPE 6	2	
38	90465-11M10	CLAMP	2	
39	90465-11M10	CLAMP	2	
40	6E5-24378-00	PIPE, JOINT 4	3	
41	90445-13M03	HOSE	1	
42	90445-13M02	HOSE	1	
43	6K7-24317-00	PIPE 7	1	
44	6K7-24318-00	PIPE, OVERFLOW	1	
45	6K7-24319-00	PIPE, OIL	1	
46	90465-11M10	CLAMP	7	
47	90465-11M10	CLAMP	3	



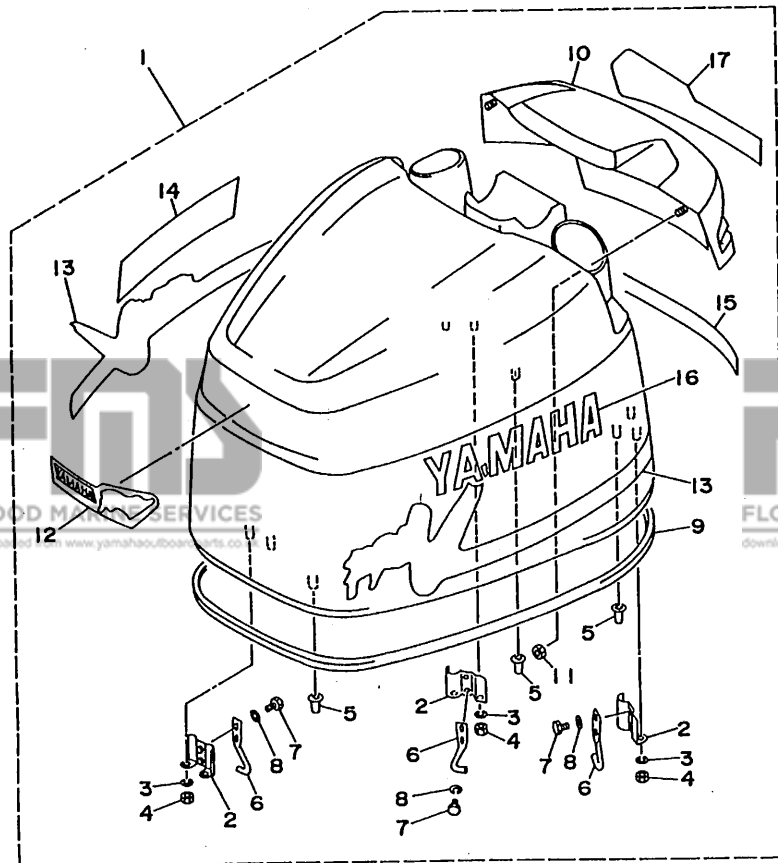
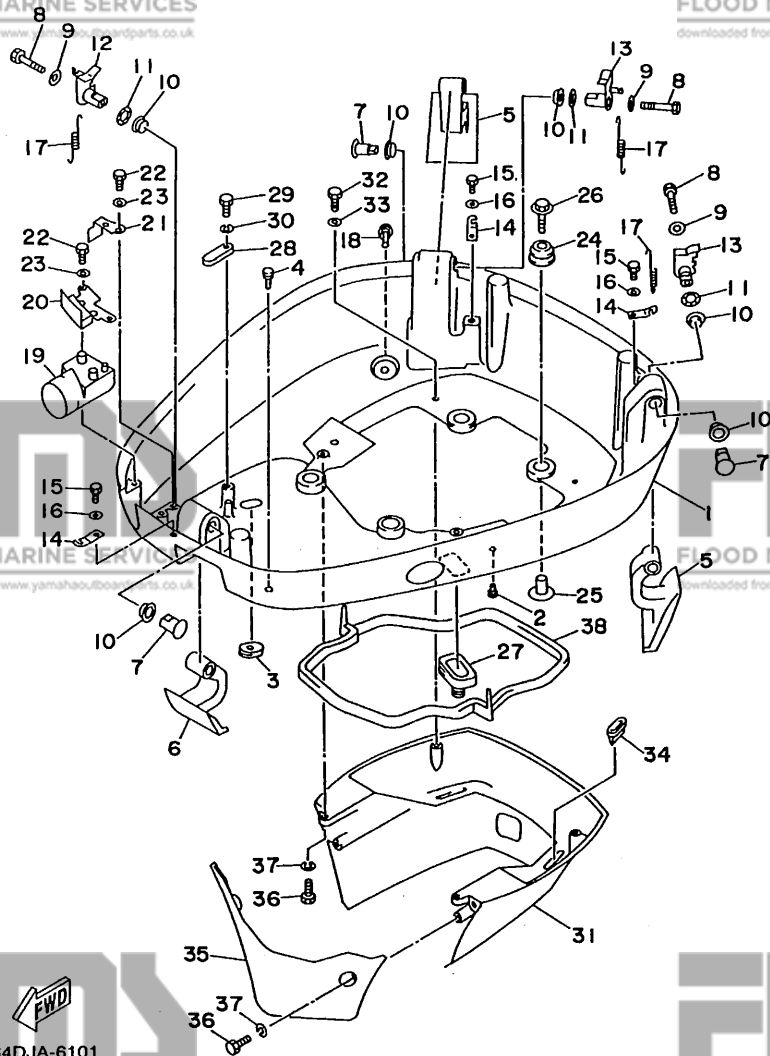


FIG. 9 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64L-42610-NO-NA	TOP COWLING ASSY	1	UR P175
	64K-42610-NO-NA	TOP COWLING ASSY	1	UR P150
	64M-42610-NO-NA	TOP COWLING ASSY	1	UR P200/200G
2	6R3-42647-00	.HOLDER, CLAMP BAND	3	
3	92995-06100	.WASHER, SPRING	6	
4	95380-06600	.NUT	6	
5	6R3-42662-00	.DAMPER	3	
6	64D-42814-00	.HOOK, CLAMP	3	
7	97095-06012	.BOLT	6	
8	92990-06600	.WASHER, PLATE	6	
9	64D-42615-00	.SEAL	1	
10	64L-42613-00-NA	.MOLDING, AIR DUCT	1	
11	90179-06M24	.NUT	4	
12	64K-42677-NO	.GRAPHIC, FRONT	1	
13	64L-W0070-NO	.GRAPHIC SET	1	UR P175
	64K-W0070-NO	.GRAPHIC SET	1	UR P150
	64M-W0070-NO	.GRAPHIC SET	1	UR P200/200G
14	64K-42681-NO	.MARK, COWLING	1	
15	64K-4267A-NO	.GRAPHIC, REAR 2	1	
16	64K-42682-NO	.MARK, COWLING	1	
17	64K-42678-NO	.GRAPHIC, REAR	1	

FIG. 10 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	64D-42711-00-8D	COWLING, BOTTOM	1	
2	90480-06M19	GROMMET	1	
3	61A-42727-00	GROMMET	1	
4	6H4-42748-00	GROMMET	1	
5	64D-42815-00-4D	LEVER, CLAMP	2	
6	64D-42816-00-4D	LEVER, CLAMP	1	
7	64D-42835-00	PIN, SET 1	3	
8	97095-06040	BOLT	3	
9	90201-06M02	WASHER, PLATE	3	
10	90386-15M73	BUSH	6	
11	90206-15M18	WASHER, WAVE	3	
12	64D-42818-20	LEVER, CLAMP	1	
13	64D-42818-30	LEVER, CLAMP	2	
14	64D-43144-00	HOOK, SPRING	3	
15	97090-06012	BOLT	3	
16	92990-06600	WASHER, PLATE	3	
17	90506-16M34	SPRING, TENSION	3	
18	6E5-44391-00	NIPPLE, HOSE	1	
19	64D-42725-20	GROMMET	1	
20	64D-42738-00-5B	PLATE, FITTING	1	
21	64D-42738-10-5B	PLATE, FITTING	1	
22	97095-06016	BOLT	3	
23	92990-06600	WASHER, PLATE	3	
24	90480-22M15	GROMMET	4	
25	90387-08M37	COLLAR	4	
26	90119-08M22	BOLT, WITH WASHER	4	
27	688-42726-10	GROMMET	1	
28	6E5-82588-00	PLATE	1	



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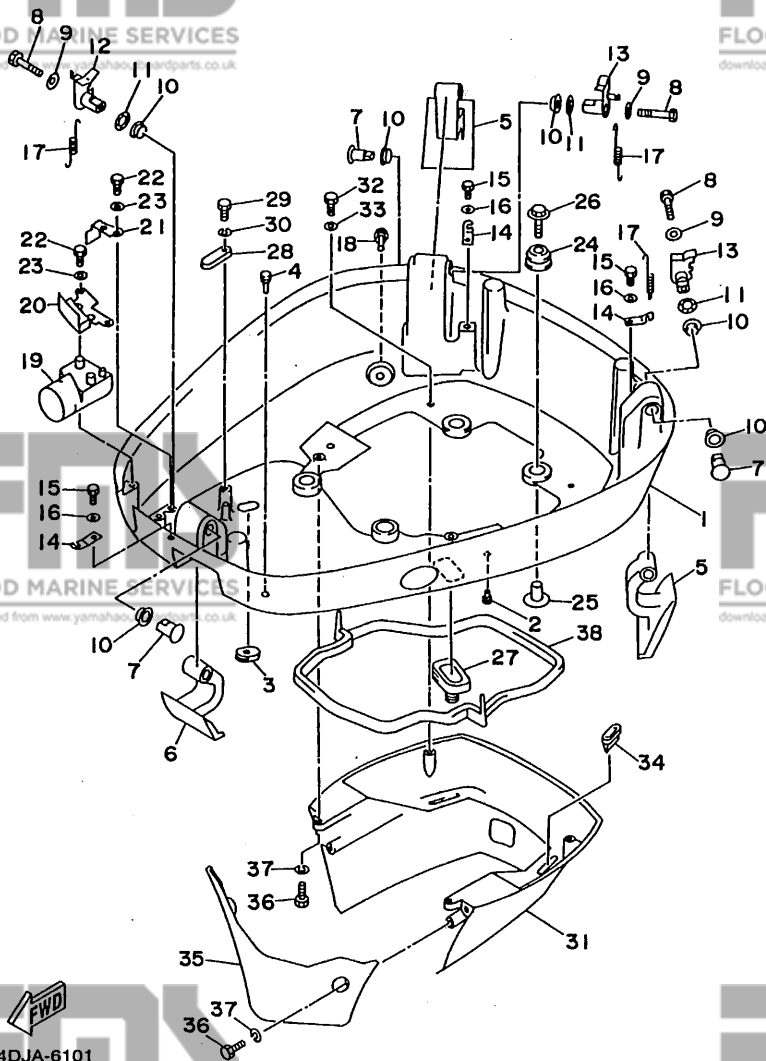


FIG. 10 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	97095-06020	BOLT	1	
30	92990-06600	WASHER, PLATE	1	
31	6R3-42741-02-8D	APRON	1	
32	97095-06020	BOLT	2	
33	92990-06600	WASHER, PLATE	2	
34	64D-42717-00	RUBBER, SEAL 2	2	
35	6R3-42771-01-8D	APRON	1	
36	97095-06020	BOLT	4	
37	92990-06600	WASHER, PLATE	4	
38	6E5-42716-10	RUBBER, SEAL 1	1	

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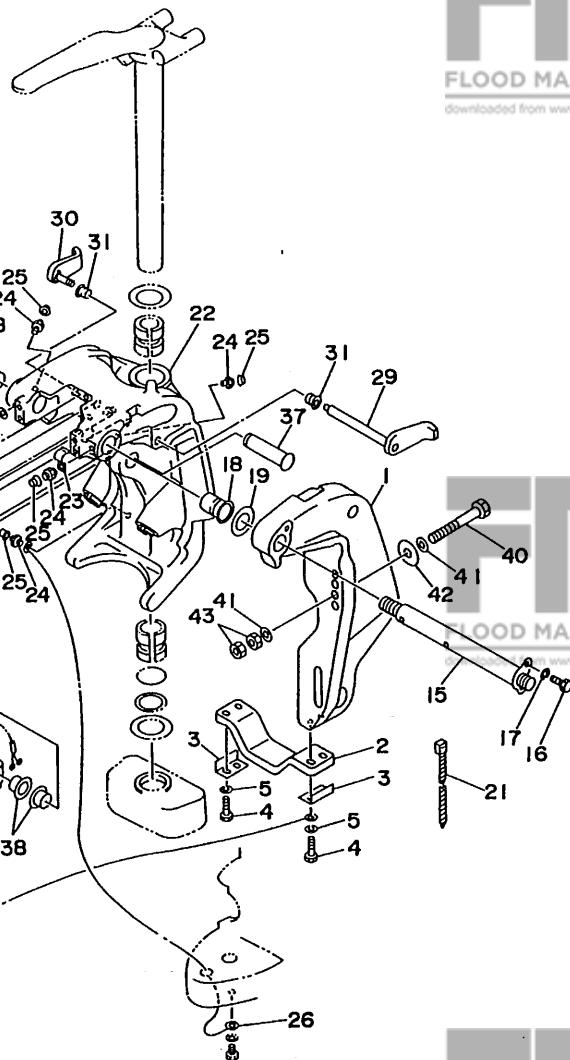


FIG. 11 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64E-43111-00-8D	BRACKET, CLAMP	1	
2	6G5-45251-01	ANODE	1	
3	6G5-44526-00	PLATE	2	
4	97095-06030	BOLT	4	
5	92995-06100	WASHER, SPRING	4	
6	6E5-82148-00	WIRE, LEAD 4	1	
7	97095-06010	BOLT	1	
8	92990-06600	WASHER, PLATE	1	
9	64E-43112-00-8D	BRACKET, CLAMP	1	
10	6E5-82148-00	WIRE, LEAD 4	1	
11	98580-06012	SCREW, PAN HEAD	1	
12	92990-06600	WASHER, PLATE	1	
13	93700-06M03	NIPPLE, GREASE	1	
14	663-45119-00	CAP, GREASE NIPPLE	1	AP
15	64E-43131-00	BOLT, CLAMP BRACKET	1	
16	97095-08020	BOLT	1	
17	92995-08100	WASHER	1	
18	90386-25M31	BUSH	2	
19	90201-26M59	WASHER, PLATE	2	
20	90185-22M11	NUT, SELF-LOCKING	1	
21	90465-11M10	CLAMP	1	
22	64E-43311-10-8D	BRACKET, SWIVEL	1	
23	90465-08M63	CLAMP	1	
24	93700-06M03	NIPPLE, GREASE	5	
25	663-45119-00	CAP, GREASE NIPPLE	5	AP
26	6E5-82147-00	WIRE, LEAD 4	1	
27	6G5-43144-00	HOOK, SPRING	1	
28	97095-06010	BOLT	1	

FIG. 11 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6G5-43181-02	LEVER, TILT STOP	1	
30	6G5-43185-02	LEVER, TILT STOP	1	
31	90386-10M16	BUSH	4	
32	6G5-43148-00	COLLAR, DISTANCE	2	
33	90249-06M19	PIN	1	
34	90387-10M05	COLLAR	1	
35	91690-30020	PIN, SPRING	2	
36	90506-14M24	SPRING, TENSION	1	
37	64E-43126-00	PIN, UPPER SHOCK MOUNT	1	
38	90386-22M98	BUSH	4	
39	93410-22M11	CIRCLIP	1	
40	90101-12M03	BOLT (L:115MM)	4	
41	90201-13M01	WASHER, PLATE	8	
42	90201-12M05	WASHER, PLATE	4	
43	95380-12600	NUT	8	

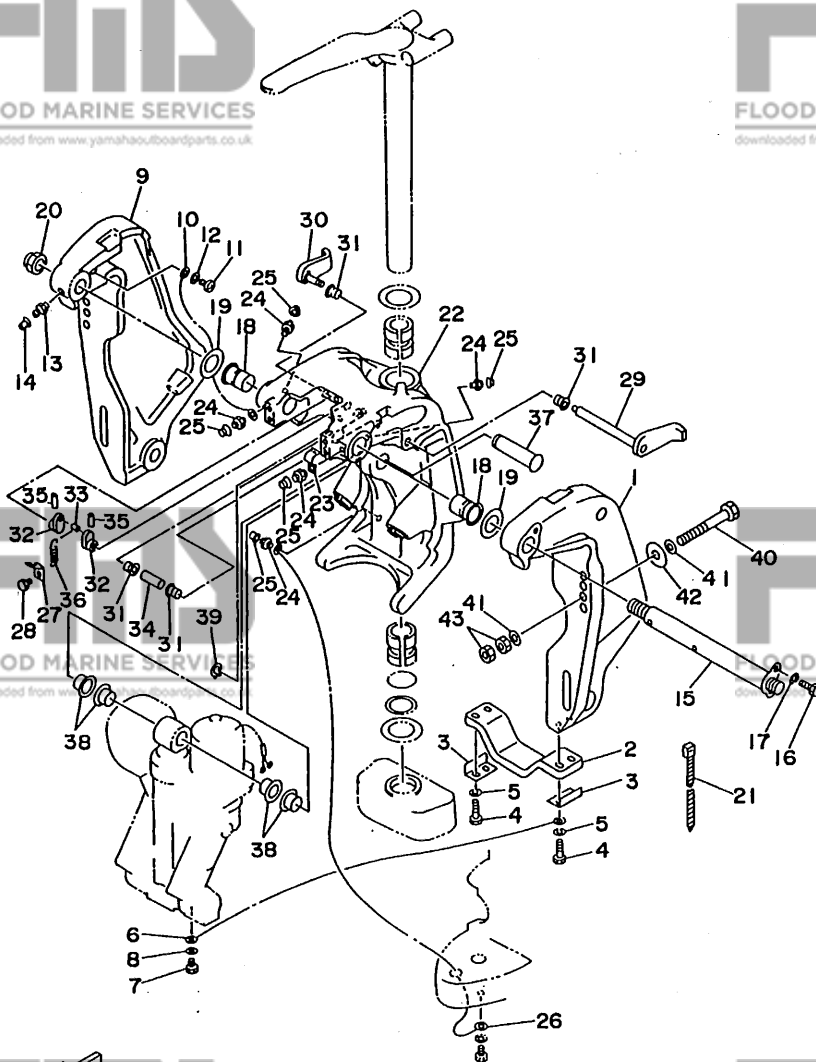


FIG. 12 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64E-43139-00	CAM, TRIM SENDER	1	
2	97780-60525	SCREW, TAPPING	1	
3	64E-83672-00	TRIM SENDER	1	
4	97885-06016	SCREW, PAN HEAD	2	
5	90465-11M10	CLAMP	3	
6	93210-37MH7	O-RING	1	
7	90202-40M47	WASHER, PLATE	1	
8	61A-43376-00	BOLT, THRUST RECEIVER	2	
9	95780-10300	NUT, FLANGE	2	
10	6E5-42510-A1-8D	STEERING BRACKET ASSY	1	
11	90201-38M60	WASHER, PLATE	2	
12	90386-38M32	BUSH	2	
13	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER	1	
14	93410-37M04	CIRCLIP	1	
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER	1	
16	6J9-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	
17	90202-32M19	WASHER, PLATE	2	
18	90201-16M55	WASHER, PLATE	2	
19	6E5-82149-00	WIRE, LEAD 3	1	
20	90109-14M34	BOLT	2	
21	90201-15M58	WASHER, PLATE	2	
22	95380-14800	NUT	2	
23	92995-14600	WASHER	2	
24	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2	
25	97095-10045	BOLT	4	
26	92990-10100	WASHER, SPRING	4	
27	6J9-44553-01-NA	COVER, LOWER MOUNT	2	
28	64K-43155-40	MARK 1	1	

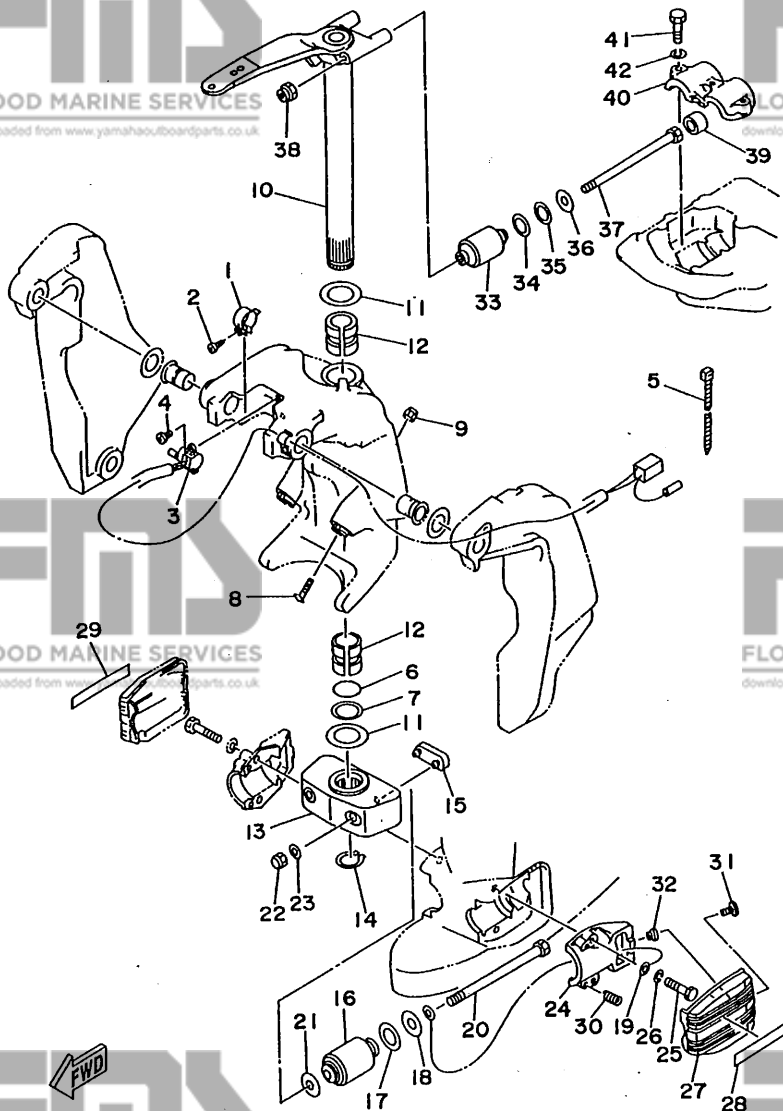


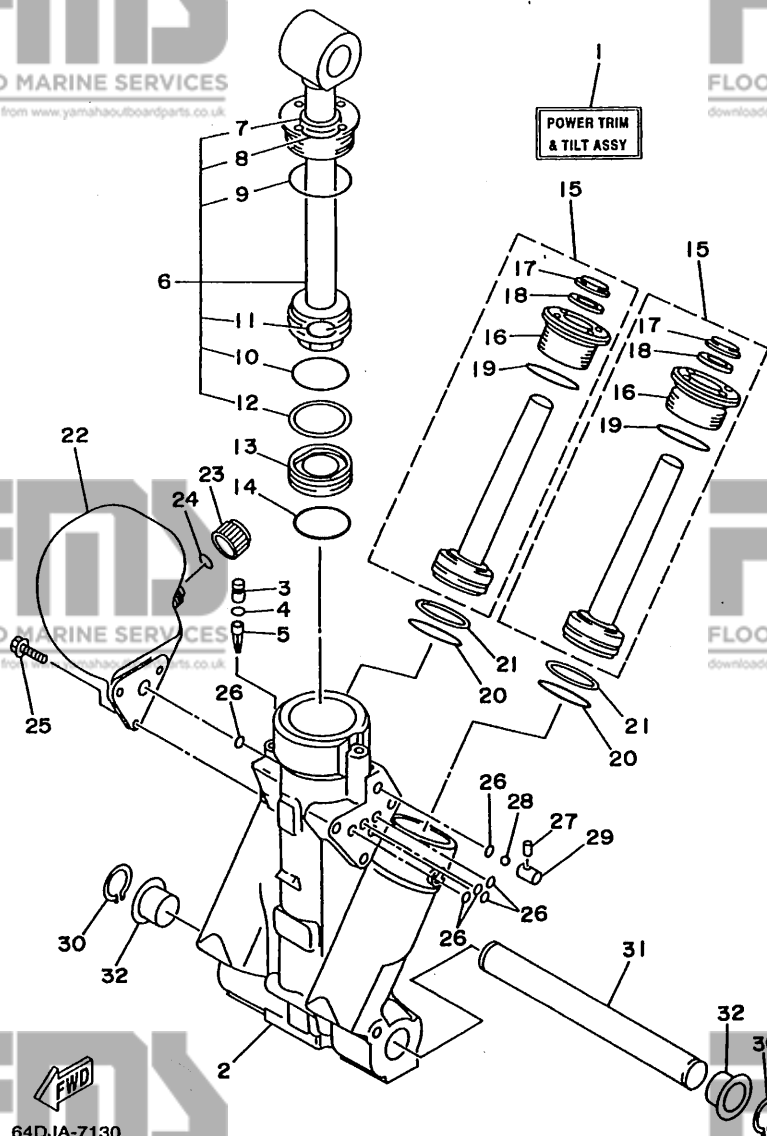
FIG. 12 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	64K-43156-40	MARK 2	1	
30	90501-16M28	SPRING, COMPRESSION	4	
31	90157-06M05	SCREW, PAN HEAD	2	
32	90179-06066	NUT	2	
33	6J9-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	
34	90201-26M57	WASHER, PLATE	2	
35	90202-26M18	WASHER, PLATE	2	
36	90201-14M56	WASHER, PLATE	2	
37	90109-12M37	BOLT	2	
38	90185-12M12	NUT, SELF-LOCKING	2	
39	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	
40	6E5-44511-00-5B	COVER, UPPER MOUNT	1	
41	97095-10045	BOLT	3	
42	92990-10100	WASHER, SPRING	3	

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FIG. 13 POWER TRIM & TILT ASSY 1

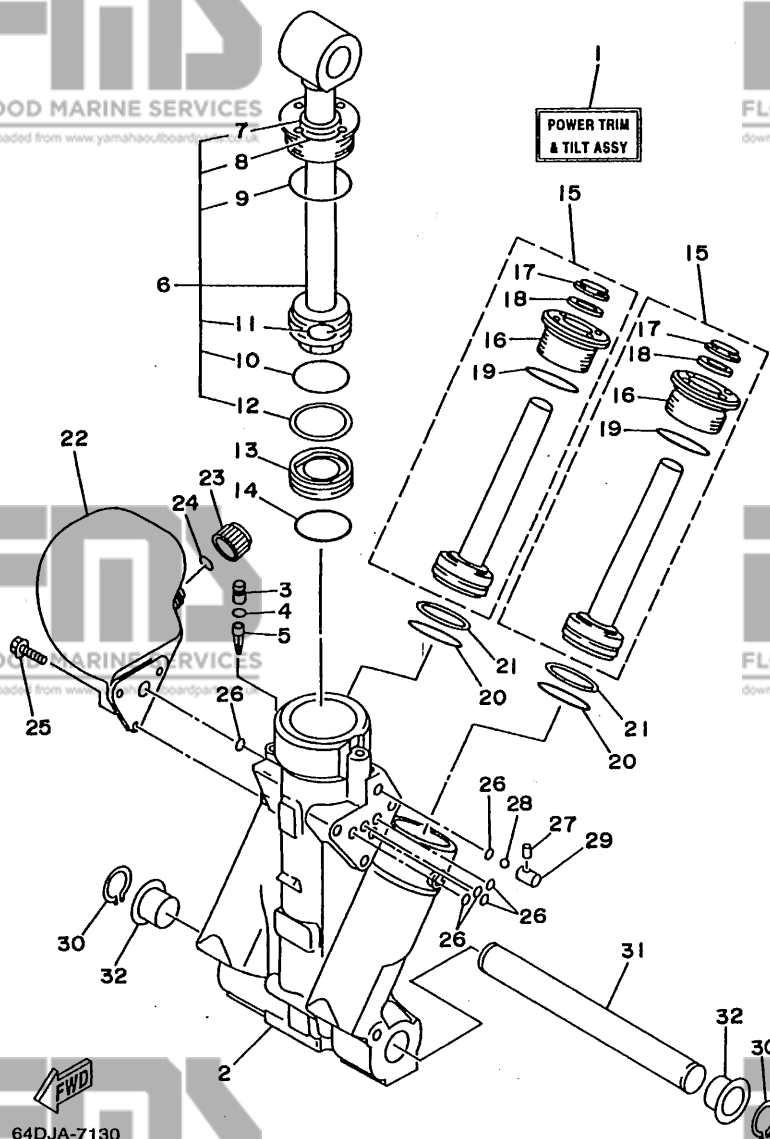
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	64E-43800-00-4D	POWER TRIM & TILT ASSY		
		(REF.NO. 2 TO 29 AND		
		FIG. 14, REF.NO. 1 TO 33)	1	
2	64E-43825-00	HOUSING, TRIM & TILT	1	
3	64E-4388J-00	PLUG 2	1	
4	93210-10M74	O-RING	1	
5	64E-43817-00	FILTER 2	1	
6	64E-43810-00	PISTON SUB ASSY	1	
7	64E-43898-00	.SEAL, DUST 2	1	
8	64E-43867-00	.O-RING	1	
9	64E-43866-00	.O-RING	1	
10	6E5-43862-00	.O-RING	1	
11	64E-43883-00	.O-RING	1	
12	6E5-43872-00	.RING, BACK UP	1	
13	6E5-43814-02	PISTON, FREE	1	
14	6E5-43862-00	O-RING	1	
15	6E5-43820-01	PISTON SUB ASSY	2	
16	64E-43821-00	.SCREW, TRIM CYLINDER END	1	
17	64E-43822-00	.SEAL, TRIM DUST	1	
18	64E-4384J-00	.SEAL, TRIM DOWN	1	
19	6G5-43864-00	.O-RING	1	
20	6E5-43864-00	O-RING	2	
21	6E5-43874-01	RING, BACK UP	2	
22	64E-43828-00	BODY, RESERVOIR	1	
23	64E-43829-00	PLUG, RESERVOIR	1	
24	64E-43897-00	O-RING	1	
25	64E-4388E-00	BOLT ,SCREW	3	
26	64E-43869-00	O-RING	6	



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FIG. 13 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	64E-4381G-00	PIN 1	1	
28	6E5-43858-00	BALL	1	
29	6E5-4382G-00	VALVE SEAT	1	
30	93410-22M11	CIRCLIP	2	
31	64E-43818-00	PIN, LOWER SHOCK MOUNT	1	
32	90386-22M98	BUSH	2	



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FIG. 14 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64E-4388E-00	BOLT ,SCREW	4	
2	64E-43831-00	CONNECTOR, SHAFT	1	
3	64E-43868-00	O-RING	1	
4	64E-43830-00	GEAR PUMP ASSY	1	
5	72X-43858-00	.BALL	2	
6	64E-43843-00	.SCREW, VALVE LOCK	4	
7	64E-43841-00	.PISTON, SHUTTLE	2	
8	64E-43802-00	.VALVE SUB ASSY	2	
9	6E5-43896-00	..O-RING	1	
10	6G5-43863-00	.O-RING	1	
11	64E-43851-00	.SEAT, RELIEF VALVE	1	
12	64E-43858-00	.BALL	1	
13	64E-43859-00	.PIN, VALVE SUPPORT	1	
14	64E-43855-00	.SPRING, UP RELIEF	1	
15	6E5-43826-01	.PLUG, TAPER SCREW	2	
16	64E-43855-00	.SPRING, UP RELIEF	1	
17	64E-43865-00	.O-RING	1	
18	64E-43816-00	.FILTER 1	2	
19	64E-43858-00	.BALL	2	
20	64E-43817-10	FILTER 2	1	
21	64E-43860-00	MANUAL VALVE SUB-ASSY	1	
22	72X-85075-L0	.O-RING	1	
23	64E-43862-00	.O-RING	1	
24	64E-43875-00	RING, SNAP	1	
25	64E-43879-10	SCREW, WITH WASHER	1	
26	64E-43879-00	SCREW, WITH WASHER	2	
27	64E-43880-00	MOTOR ASSY	1	
28	6H1-4386K-10	.SPRING, BRUSH	2	

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E1

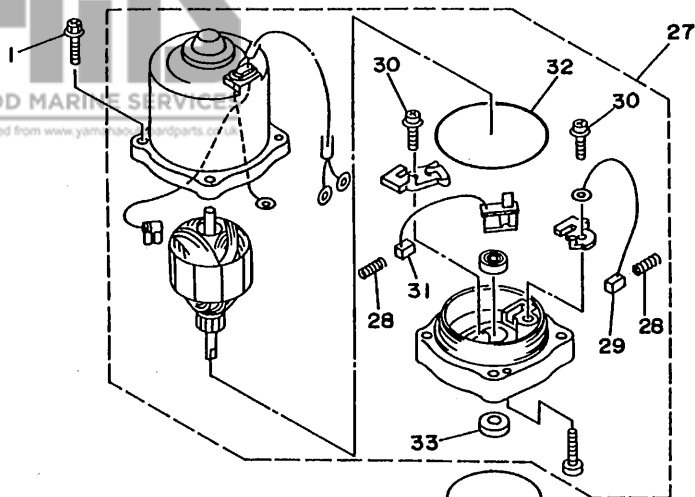
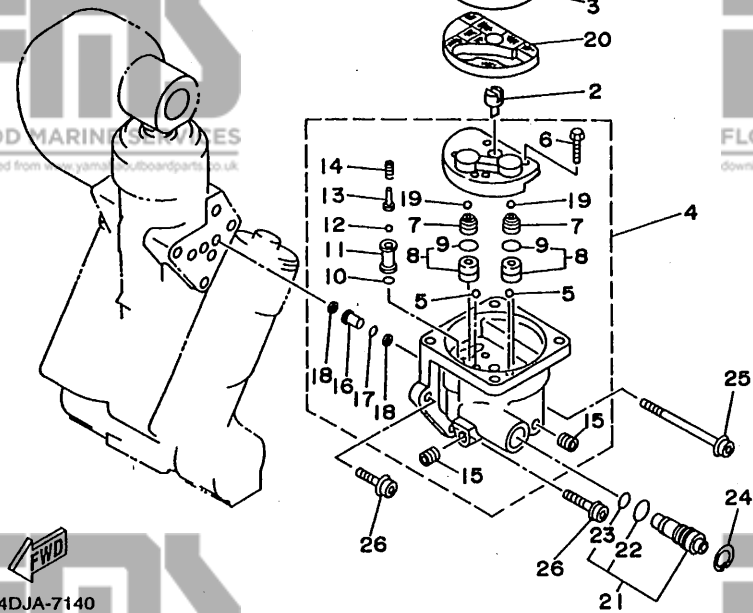


FIG. 14 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	64E-43891-00	.BRUSH 1	1	
30	98507-04010	.SCREW, PAN HEAD	2	
31	64E-43892-00	.BRUSH 2	1	
32	6G5-43865-00	.O-RING	1	
33	93102-08M43	.OIL SEAL	1	

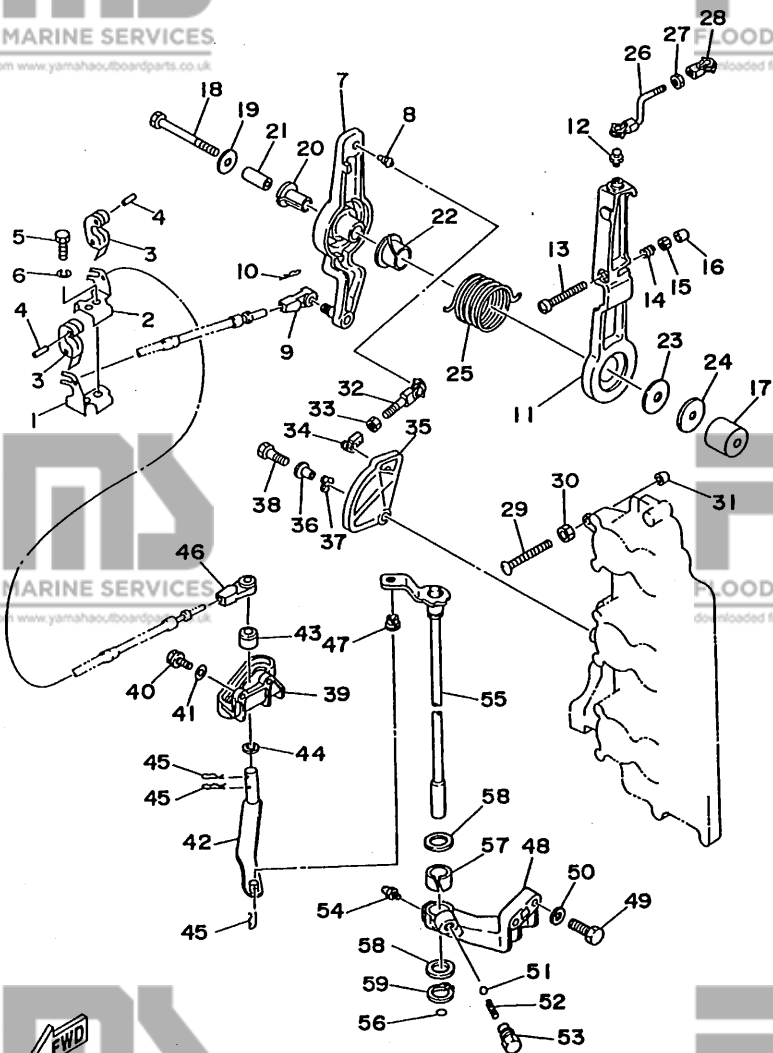


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E2

FIG. 15 CONTROL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	64D-48532-00	BRACKET, REMOTE CONTROL 2	1	
3	6E5-48538-00	CLAMP, CABLE 1	2	
4	91690-30012	PIN, SPRING	2	
5	97095-08020	BOLT	1	
6	92995-08100	WASHER	1	
7	61H-41632-02-94	LEVER, MAGNETO CONTROL	1	
8	662-41214-01	JOINT 1	1	
9	6E5-48344-00	CABLE END, REMOTE CONTROL	1	
10	90468-18008	CLIP	1	
11	6G5-41631-01-94	LEVER, MAGNETO CONTROL	1	
12	663-85518-00	JOINT, BALL	1	
13	90157-06M11	SCREW, PAN HEAD	1	
14	90501-16M12	SPRING, COMPRESSION	1	
15	95380-06600	NUT	1	
16	688-44194-00	CAP	1	
17	90387-08M17	COLLAR	1	
18	90101-08M14	BOLT	1	
19	90201-08M54	WASHER, PLATE	1	
20	90386-12089	BUSH	1	
21	90387-08M16	COLLAR	1	
22	90386-22M13	BUSH	1	
23	90202-12092	WASHER, PLATE	1	
24	90201-08M13	WASHER, PLATE	1	
25	90508-29M12	SPRING, TORSION	1	
26	6G5-41636-01	ROD, MAGNETO CONTROL	1	
27	95380-05600	NUT	1	
28	6H1-41237-00	JOINT, LINK	1	



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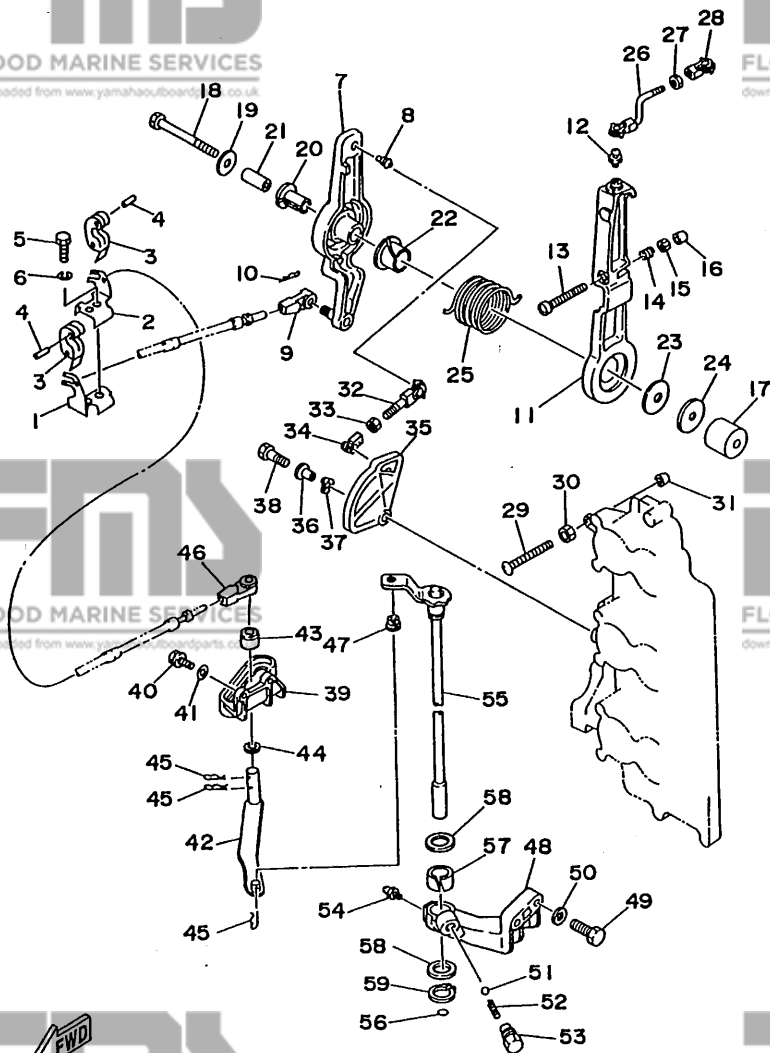


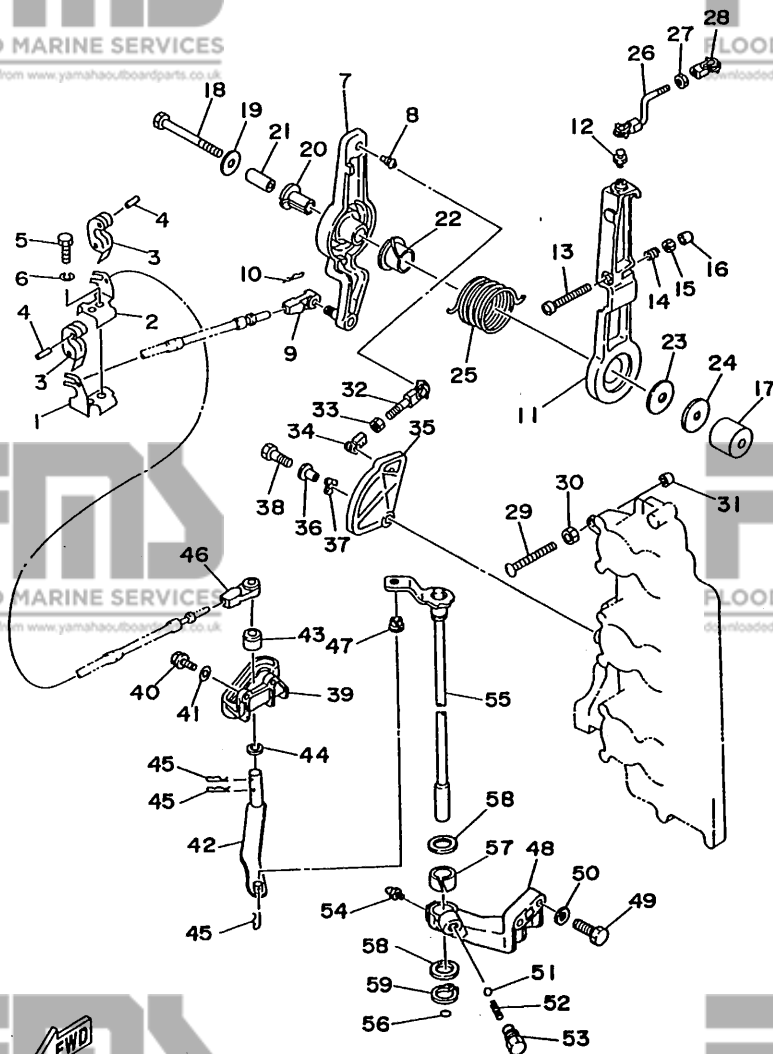
FIG. 15 CONTROL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90157-06M07	SCREW, PAN HEAD	1	
30	95380-06600	NUT	1	
31	688-44194-00	CAP	1	
32	682-41237-50	JOINT, LINK	1	
33	95380-05600	NUT	1	
34	6H1-41237-00	JOINT, LINK	1	
35	61H-41213-00	CAM, ACCEL.	1	
36	90387-06M29	COLLAR	1	
37	90206-10M04	WASHER, WAVE	1	
38	97095-06025	BOLT	1	
39	6E5-44117-00-94	BRACKET	1	
40	97013-06020	BOLT	2	
41	92990-06600	WASHER, PLATE	2	
42	6E5-44121-01	LEVER, SHIFT ROD	1	
43	6E5-44122-00	BUSHING, SHIFT ROD LEVER	1	
44	90202-08M20	WASHER, PLATE	1	
45	90468-18008	CLIP	3	
46	6E5-48344-00	CABLE END, REMOTE CONTROL	1	
47	90386-06M12	BUSH	1	
48	6E5-44118-01-94	BRACKET	1	
49	97013-08030	BOLT	2	
50	92990-08600	WASHER, PLATE	2	
51	93501-04M02	BALL	1	
52	90501-12082	SPRING, COMPRESSION	1	
53	648-42715-00	BUSHING	1	
54	93700-06M03	NIPPLE, GREASE	1	
55	6E5-44120-03	HANDLE GEAR SHIFT ASSY	1	
56	93210-09350	O-RING	1	

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FIG. 15 CONTROL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	90386-16M66	BUSH	1	
58	90202-16061	WASHER, PLATE	2	
59	99009-16400	CIRCLIP	1	



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E5

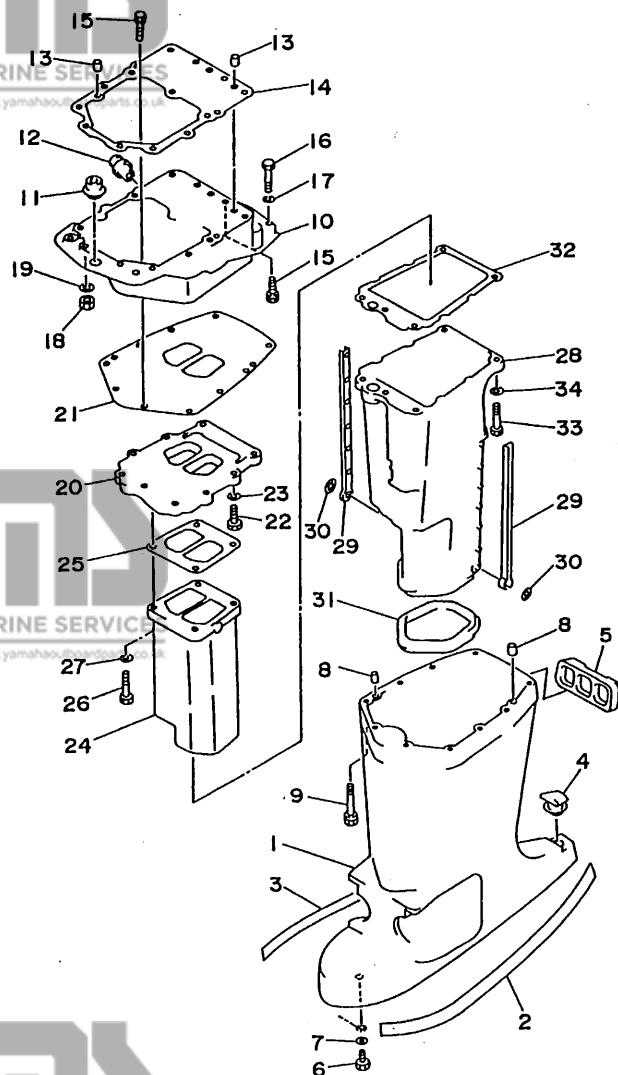


FIG. 16 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-45111-01-8D	CASING, UPPER	1	
2	6N9-42791-40	MARK 1	1	
3	6N9-42792-40	MARK	1	
4	6E5-45155-00	CAP	1	
5	6E5-42769-00	SEAL, RUBBER	1	
6	97095-06010	BOLT	1	
7	92990-06600	WASHER, PLATE	1	
8	93608-12M05	PIN, DOWEL	2	
9	90119-08M78	BOLT, WITH WASHER	6	
10	665-41137-02-94	GUIDE, EXHAUST	1	
11	6E5-42724-00	GROMMET	1	
12	6G5-12581-00	JOINT, HOSE 1	1	
13	93608-12M05	PIN, DOWEL	2	
14	6G5-45113-A1	GASKET, UPPER CASING	1	
15	90119-08M79	BOLT, WITH WASHER	6	
16	97095-08045	BOLT	2	
17	92995-08100	WASHER	2	
18	95380-08700	NUT	2	
19	92995-08100	WASHER	2	
20	665-41131-01-5B	MANIFOLD, EXT. 1	1	
21	665-45114-A0	GASKET, UPPER CASING	1	
22	97095-08030	BOLT	4	
23	92995-08600	WASHER	4	
24	64D-41132-00-5B	MANIFOLD, EXHAUST	1	
25	665-41134-A0	GASKET, EXHAUST MANIFOLD	1	
26	97095-08045	BOLT	4	
27	92995-08600	WASHER	4	
28	6E5-14711-01-5B	MUFFLER 1	1	

E6

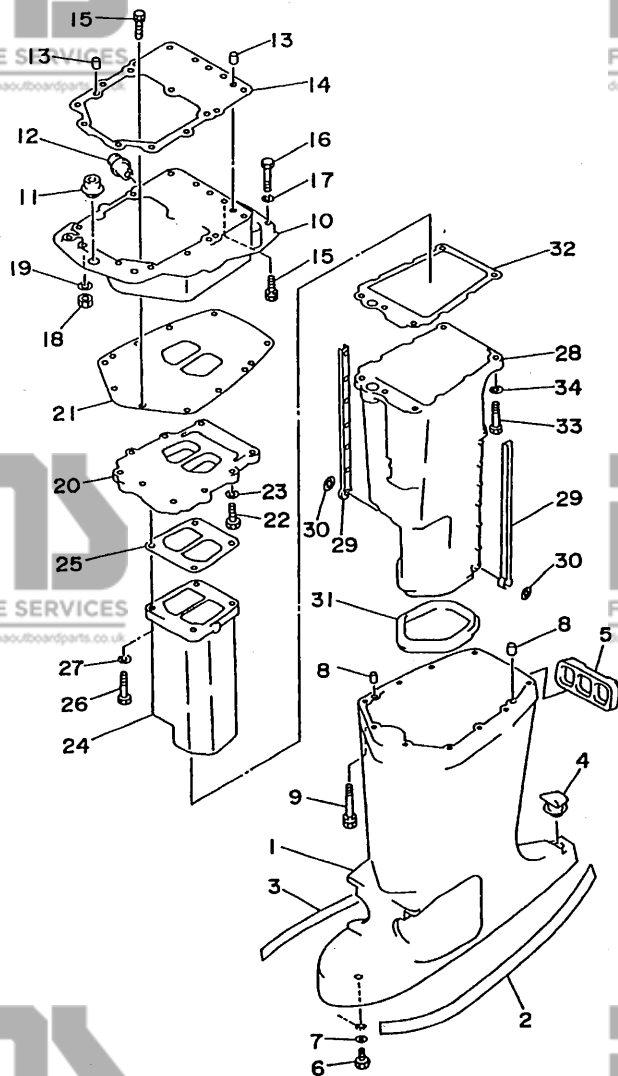


FIG. 16 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6E5-14737-00	DAMPER, MUFFLER	2	
30	90183-05M02	NUT, SPRING	2	
31	6E5-45123-00	GASKET, MUFFLER	1	
32	6E5-41135-A0	GASKET, EXHAUST MANIFOLD	1	
33	97095-08045	BOLT	5	
34	92995-08600	WASHER	5	

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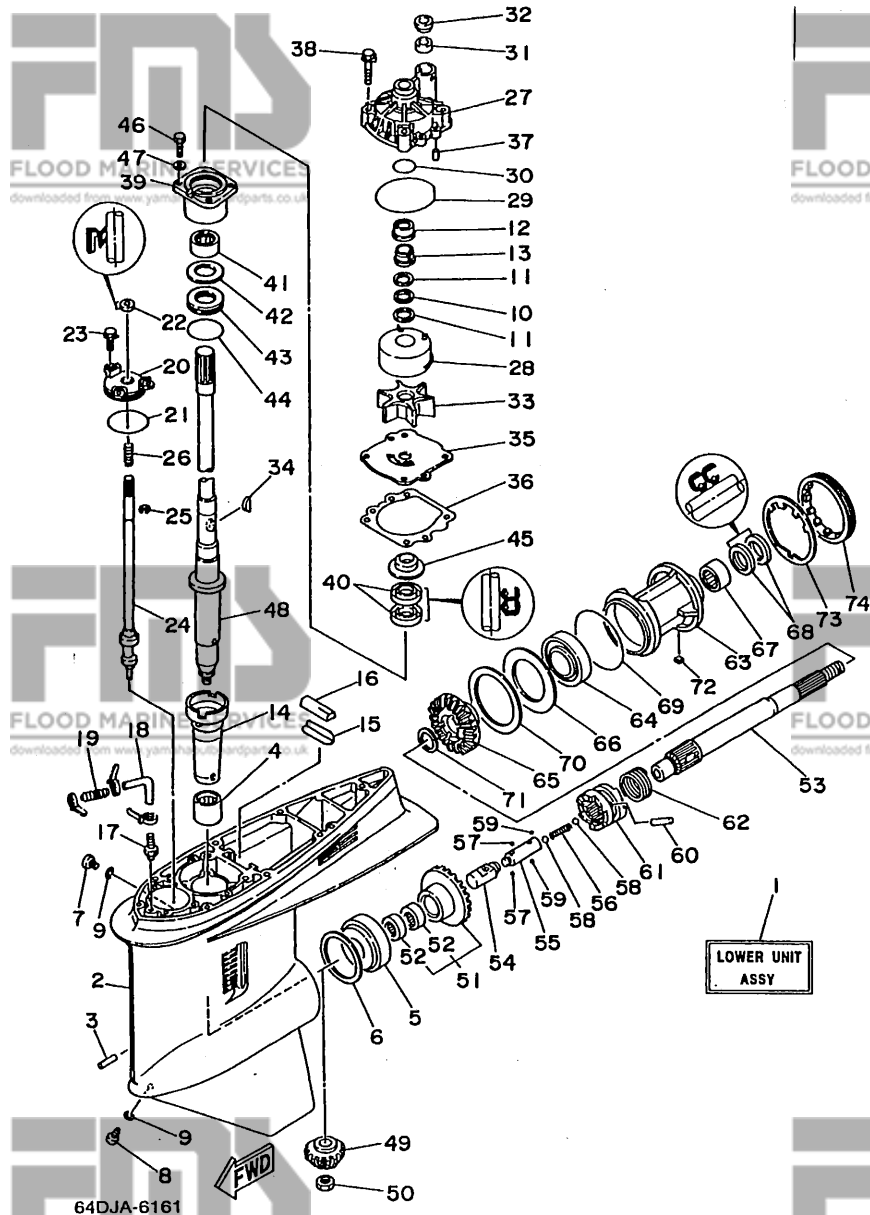


FIG. 17 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64L-45300-01-NA	LOWER UNIT ASSY (REF.NO. 2 TO 74)	1	UR P175
	64K-45300-01-NA	LOWER UNIT ASSY (REF.NO. 2 TO 74)	1	UR P150
	64M-45300-01-NA	LOWER UNIT ASSY (REF.NO. 2 TO 74)	1	UR P200/200G
2	6J9-45301-03-NA	CASING, LOWER	1	
3	91690-30016	PIN, SPRING	1	
4	93311-928U5	BEARING, CYLINDRICAL	1	
5	93332-000V3	BEARING	1	
6	6G5-45567-01-10	SHIM (T:0.10MM)	1	UR
	6G5-45567-01-12	SHIM (T:0.12MM)	1	UR
	6G5-45567-01-15	SHIM (T:0.15MM)	1	UR
	6G5-45567-01-18	SHIM (T:0.18MM)	1	UR
	6G5-45567-01-30	SHIM (T:0.30MM)	1	UR
	6G5-45567-01-40	SHIM (T:0.40MM)	1	UR
	6G5-45567-01-50	SHIM (T:0.50MM)	1	UR
7	90340-08M04	PLUG, STRAIGHT SCREW	1	
8	688-45341-00	PLUG, DRAIN	1	
9	90430-08020	GASKET	2	
10	90206-22M19	WASHER, WAVE	1	
11	90201-22M01	WASHER, PLATE	2	
12	61A-45527-00	COLLAR, DRIVE SHAFT	1	
13	61A-45538-00	SPACER 1	1	
14	6G5-45536-01	SLEEVE, DRIVE SHAFT	1	
15	663-45376-00-94	GUIDE, SEAL DAMPER	1	
16	688-45375-00	DAMPER, SEAL	1	
17	6E5-45378-00	NIPPLE, HOSE	1	
18	90445-07ME8	HOSE	1	
19	6E5-83558-10	END, NIPPLE	1	
20	6E5-45321-00	PLATE	1	

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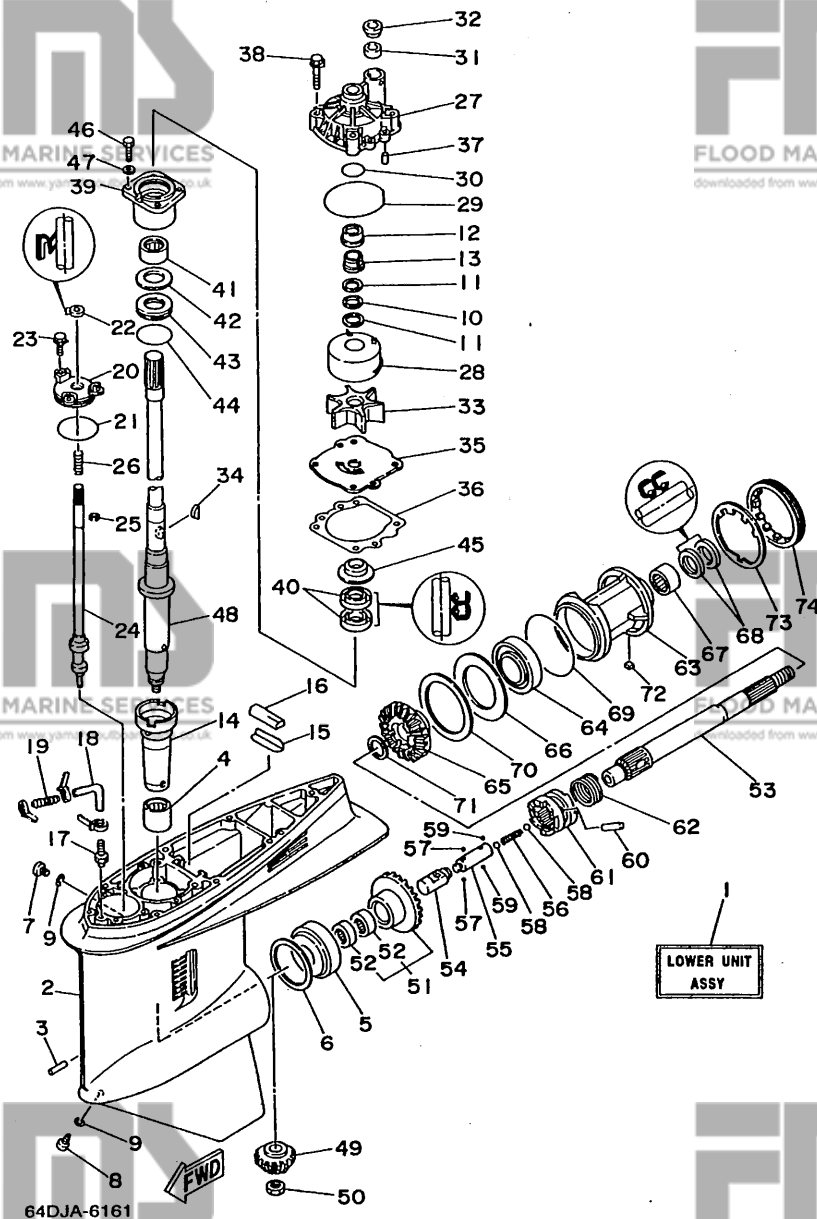


FIG. 17 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	93210-58677	O-RING	1	
22	93106-09014	OIL SEAL	1	
23	90119-06M10	BOLT, WITH WASHER	3	
24	6G5-44150-01	SHIFT CAM ASSY	1	
25	99001-08600	CIRCLIP	1	
26	90501-11M10	SPRING, COMPRESSION	1	
27	61A-44311-01	HOUSING, WATER PUMP	1	
28	61A-44322-01	INSERT, CARTRIDGE	1	
29	93210-86M38	O-RING	1	
30	93210-37M67	O-RING	1	
31	6E5-44365-00	DAMPER, WATER SEAL	1	
32	6E5-44312-00	COVER, WATER PUMP HOUSING	1	
33	6E5-44352-00	IMPELLER	1	
34	90280-04M05	KEY, WOODRUFF	1	
35	6G5-44323-00	OUTER PLATE, CARTRIDGE	1	
36	6E5-44315-A0	GASKET, WATER PUMP	1	
37	93606-12019	PIN, DOWEL	2	
38	90119-08M14	BOLT, WITH WASHER	4	
39	6E5-45331-00-94	HOUSING, BEARING	1	
40	93101-28M16	OIL SEAL	2	
41	93315-430V5	BEARING, CYLINDRICAL	1	
42	6E5-45587-01-10	SHIM (T:0.10MM)	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1	UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1	UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1	UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1	UR

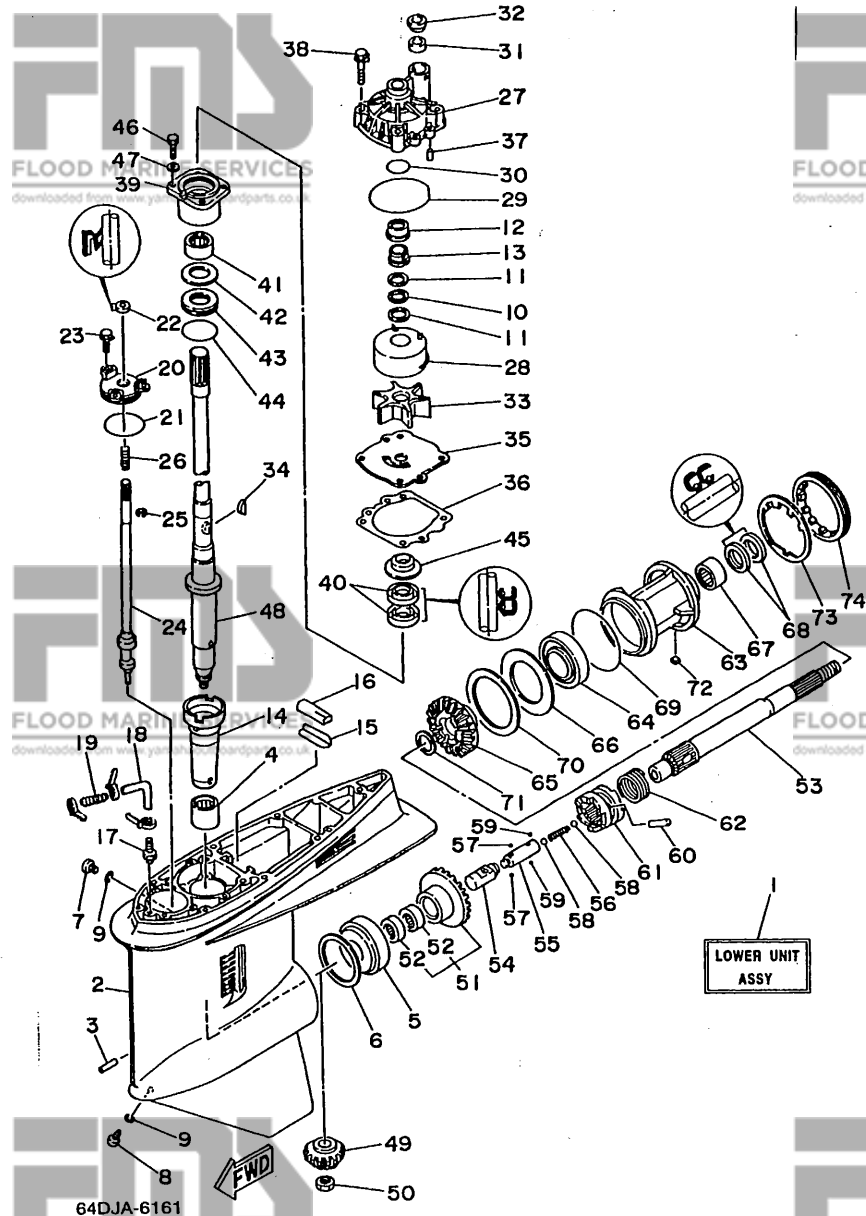


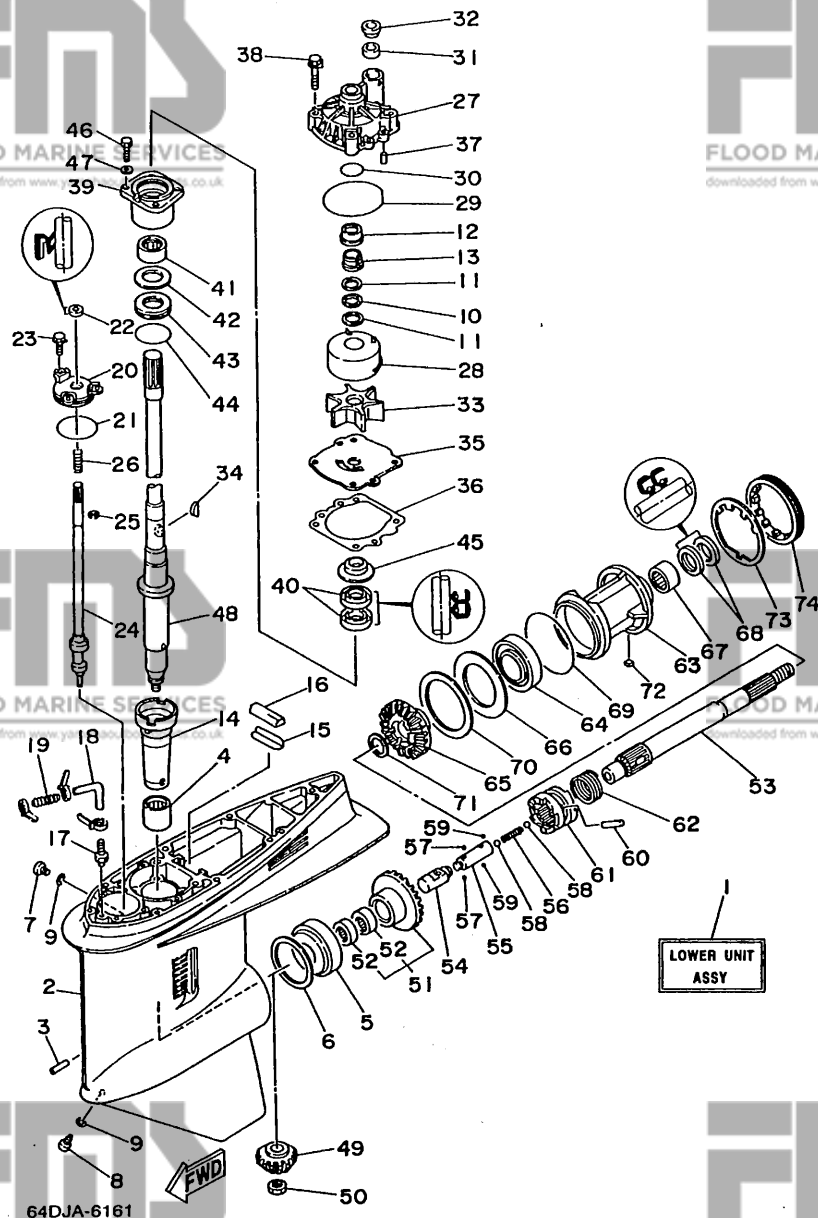
FIG. 17 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
43	93341-930V2	BEARING, THRUST	1	
44	93210-54534	O-RING	1	
45	6E5-45344-00	COVER, OIL SEAL	1	
46	97095-08025	BOLT	4	
47	92995-08600	WASHER	4	
48	6G5-45501-01	DRIVE SHAFT COMP.	1	
49	6G5-45551-01	PINION	1	UR P175
	6J9-45551-01	PINION	1	UR P150
	61H-45551-00	PINION	1	UR P200/200G
50	90170-16M01	NUT	1	
51	6G5-45560-01	GEAR	1	UR P175
	6J9-45560-03	GEAR	1	UR P150
	61H-45560-00	GEAR	1	UR P200/200G
52	93315-425V3	BEARING, CYLINDRICAL	2	
53	6J9-45611-01	SHAFT, PROPELLER	1	
54	6E5-45641-01	SHIFTER	1	
55	6E5-45634-01	SLIDE, SHIFT	1	
56	90501-16M37	SPRING, COMPRESSION	1	
57	93507-32031	BALL	2	
58	93511-32027	BALL	2	
59	93503-16003	BALL	2	
60	90250-08M07	PIN, STRAIGHT	1	
61	6G5-45631-10	CLUTCH, DOG	1	
62	6E5-45633-01	RING, CROSS PIN	1	
63	6J9-45332-00-94	HOUSING, BEARING	1	
64	93306-209U0	BEARING	1	
65	6G5-45571-02	GEAR	1	UR P175
	6J9-45571-02	GEAR	1	UR P150

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FIG. 17 LOWER CASING, DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
65	61H-45571-01	GEAR	1	UR P200/200G
66	6G5-45576-00	WASHER, THRUST	1	
67	93315-430U8	BEARING, CYLINDRICAL	1	
68	93101-30M17	OIL SEAL	2	
69	93210-97M55	O-RING	1	
70	6G5-45577-02-10	SHIM (T:0.10MM)	1	UR
	6G5-45577-02-12	SHIM (T:0.12MM)	1	UR
	6G5-45577-02-15	SHIM (T:0.15MM)	1	UR
	6G5-45577-02-18	SHIM (T:0.18MM)	1	UR
	6G5-45577-02-30	SHIM (T:0.30MM)	1	UR
	6G5-45577-02-40	SHIM (T:0.40MM)	1	UR
	6G5-45577-02-50	SHIM (T:0.50MM)	1	UR
71	90201-30M92	WASHER, PLATE	1	
72	90282-04M00	KEY, STRAIGHT	1	
73	6G5-45383-01	WASHER, CLAW	1	
74	6G5-45384-00	NUT	1	



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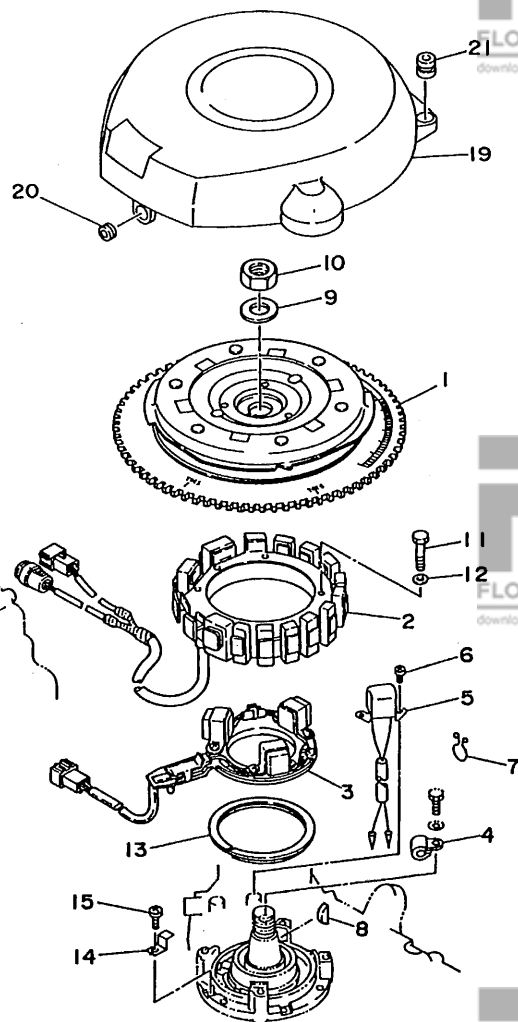


FIG. 19 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-85550-00	ROTOR ASSY	1	
2	6R3-85510-00	STATOR ASSY	1	
3	64D-85580-00	COIL, PULSER	1	
4	90465-08028	CLAMP	1	
5	6R5-85895-01	CRANK POSITION SENDER	1	
6	98580-05012	SCREW, PAN HEAD	2	
7	90464-16039	CLAMP	1	
8	90280-05049	KEY, WOODRUFF	1	
9	90201-21M18	WASHER, PLATE	1	
10	90170-20137	NUT	1	
11	97013-06070	BOLT	4	
12	92990-06600	WASHER, PLATE	4	
13	688-41611-00	RETAINER, MAGNETO BASE	1	
14	688-41612-00	RETAINER, MAGNETO BASE	4	
15	97880-06018	SCREW, PAN HEAD	4	
16	6E5-81332-00	PLATE, TIMING	1	
17	97985-06210	SCREW, WITH WASHER	1	
18	92990-06600	WASHER, PLATE	1	
19	64D-81337-00	COVER, FLYWHEEL	1	
20	90480-13M24	GROMMET	1	
21	663-82317-01	DAMPER, IGNITION COIL	2	

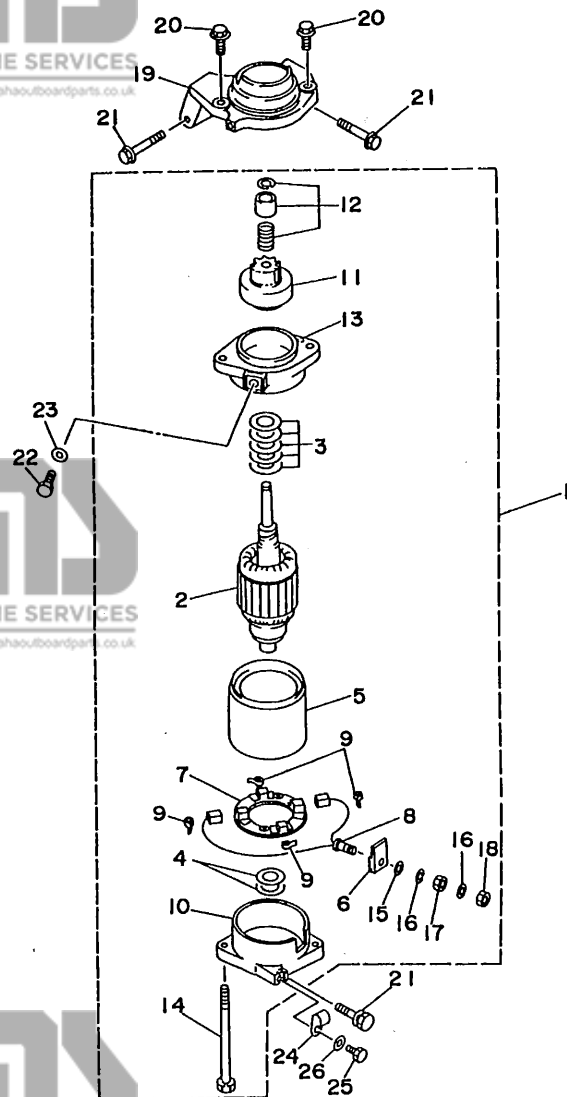


FIG. 20 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6N7-81800-00	STARTING MOTOR ASSY	1	
2	6N7-81850-00	.ARMATURE ASSY	1	
3	61A-81809-00	.WASHER KIT	1	
4	61A-81824-00	.WASHER 2	2	
5	6N7-81810-00	.STATOR ASSY	1	
6	6K7-81826-10	.BUSH, TERMINAL	1	
7	6N7-81840-00	.BRUSH HOLDER ASSY	1	
8	6N7-81801-00	.BRUSH SET	1	
9	6N7-81813-00	.SPRING, BRUSH	4	
10	6N7-81820-00	.REA BRACKET ASSY	1	
11	61H-81807-00	.GEAR ASSY, STARTING MOTOR	1	
12	61H-81857-00	.RETAINER	1	
13	6N7-81830-00	.FRONT BRACET ASSY	1	
14	6K7-81826-10	.BOLT	2	
15	6E5-8182E-10	.WASHER	1	
16	6E5-8182F-10	.WASHER	2	
17	6E5-8182A-10	.NUT	1	
18	6E5-8182K-10	.NUT	1	
19	6K7-81822-00-94	BRACKET, STARTING MOTOR	1	
20	90119-08M76	BOLT, WITH WASHER	2	
21	90119-08M77	BOLT, WITH WASHER	3	
22	97095-08016	BOLT	1	
23	92995-08600	WASHER	1	
24	90465-08028	CLAMP	1	P200/200G
25	97095-06012	BOLT	1	P200/200G
26	92990-06600	WASHER, PLATE	1	P200/200G

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FIG. 21 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R3-81960-10	RECTIFIER & REGULATOR ASSY	1	
2	6R3-82150-00	FUSE HOLDER ASSY	1	
3	705-82151-00	.FUSE (30A)	1	
4	665-82152-00	HOLDER, FUSE	1	
5	64D-81942-00	COVER	1	
6	90387-06M66	COLLAR	2	
7	97013-06055	BOLT	2	
8	92990-06600	WASHER, PLATE	2	
9	97013-06012	BOLT	1	
10	92990-06600	WASHER, PLATE	1	
11	90465-08M51	CLAMP	1	
12	90464-16039	CLAMP	1	
13	97013-06012	BOLT	1	
14	92990-06600	WASHER, PLATE	1	
15	64E-85540-01	C.D.I. UNIT ASSY	1	UR P175/P200/200G
	64D-85540-01	C.D.I. UNIT ASSY	1	UR P150
16	98580-06020	SCREW, PAN HEAD	4	
17	92990-06600	WASHER, PLATE	4	
18	90465-08M33	CLAMP	1	
19	6R3-85542-03-40	BRACKET	1	
20	90387-06M03	COLLAR	3	
21	90480-09M12	GROMMET	3	
22	90119-06M60	BOLT, WITH WASHER	3	
23	64D-85537-00	COVER	1	
24	90159-06M11	SCREW, WITH WASHER	4	
25	6R3-8259E-00	SWITCH ASSY	1	
26	662-82519-00	WIRE, EARTH LEAD	1	
27	6R3-82519-00	WIRE, EARTH LEAD	1	

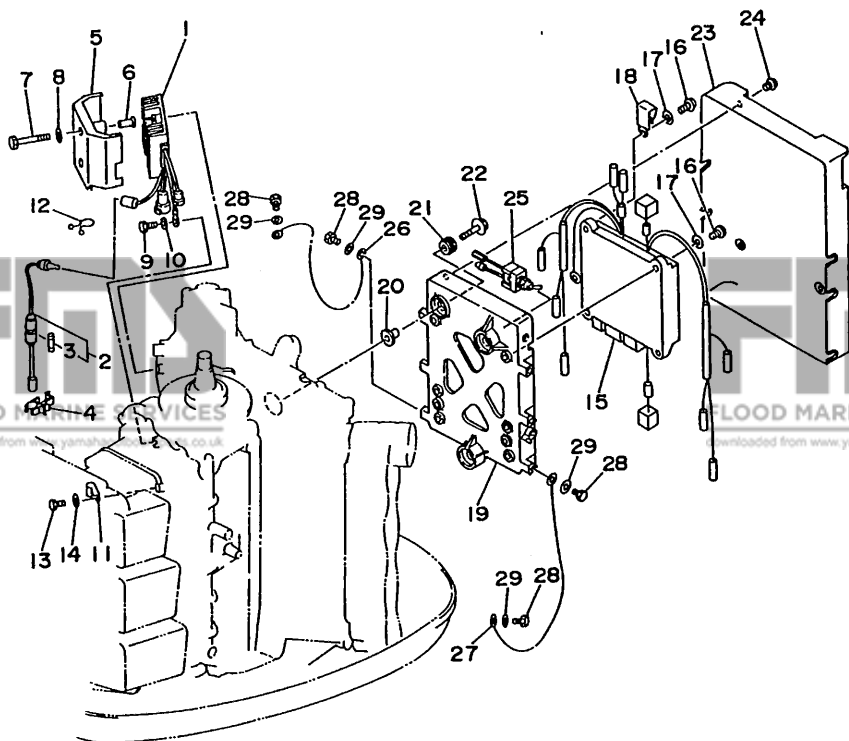


FIG. 21 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	97095-06012	BOLT	5	
29	92990-06600	WASHER, PLATE	5	

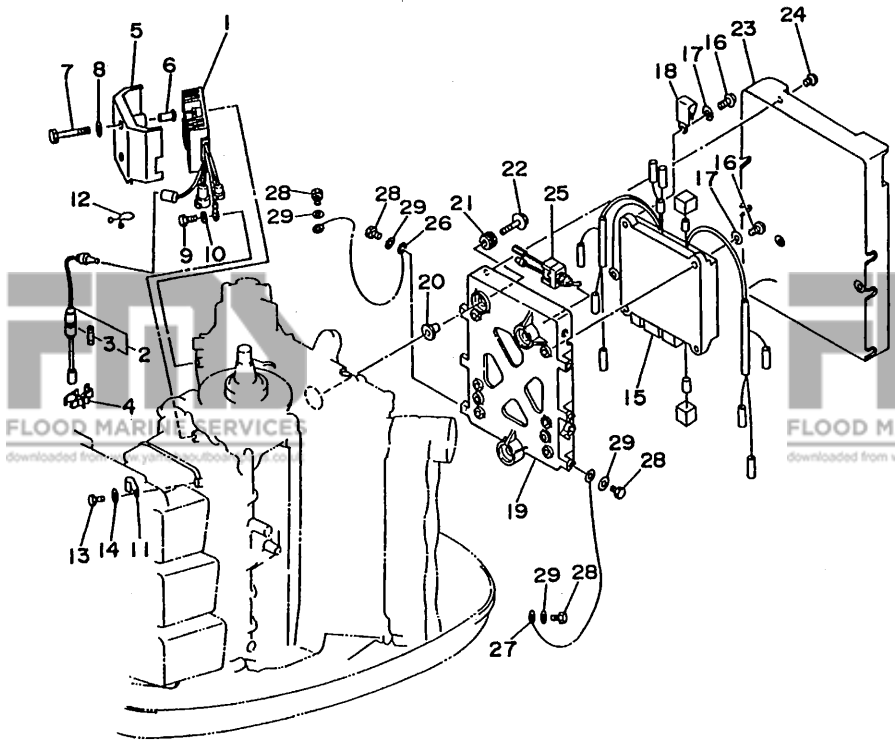


FIG. 22 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R3-85570-01	IGNITION COIL ASSY	6	
2	6E3-82370-20	PLUG CAP ASSY	6	
3	97095-06020	BOLT	6	
4	92990-06600	WASHER, PLATE	6	
5	90480-25161	GROMMET	2	
6	6E5-82531-00	WIRE, LEAD	1	
7	64D-82590-00	WIRE HARNESS ASSY	1	
8	682-82151-00	.FUSE (20A)	1	
9	705-82151-00	.FUSE (30A)	1	
10	688-82594-00	CLAMP	1	
11	90465-08M33	CLAMP	1	
12	90465-10M14	CLAMP	1	
13	97095-06012	BOLT	1	
14	92990-06600	WASHER, PLATE	1	
15	6K7-82588-00	PLATE	1	
16	97095-06020	BOLT	1	
17	92990-06600	WASHER, PLATE	1	
18	688-82560-10	THERMO SWITCH ASSY	2	
19	61A-85790-00	THERMOSENSOR ASSY	1	
20	92990-10600	WASHER, PLATE	1	
21	90465-08028	CLAMP	1	
22	97095-06012	BOLT	1	
23	92990-06600	WASHER, PLATE	1	
24	64E-86110-00	SOLENOID	1	
25	97095-06016	BOLT	2	
26	92990-06600	WASHER, PLATE	2	
27	93210-03261	O-RING	1	
28	6R3-82563-00	TRIM & TILT SWITCH ASSY	1	

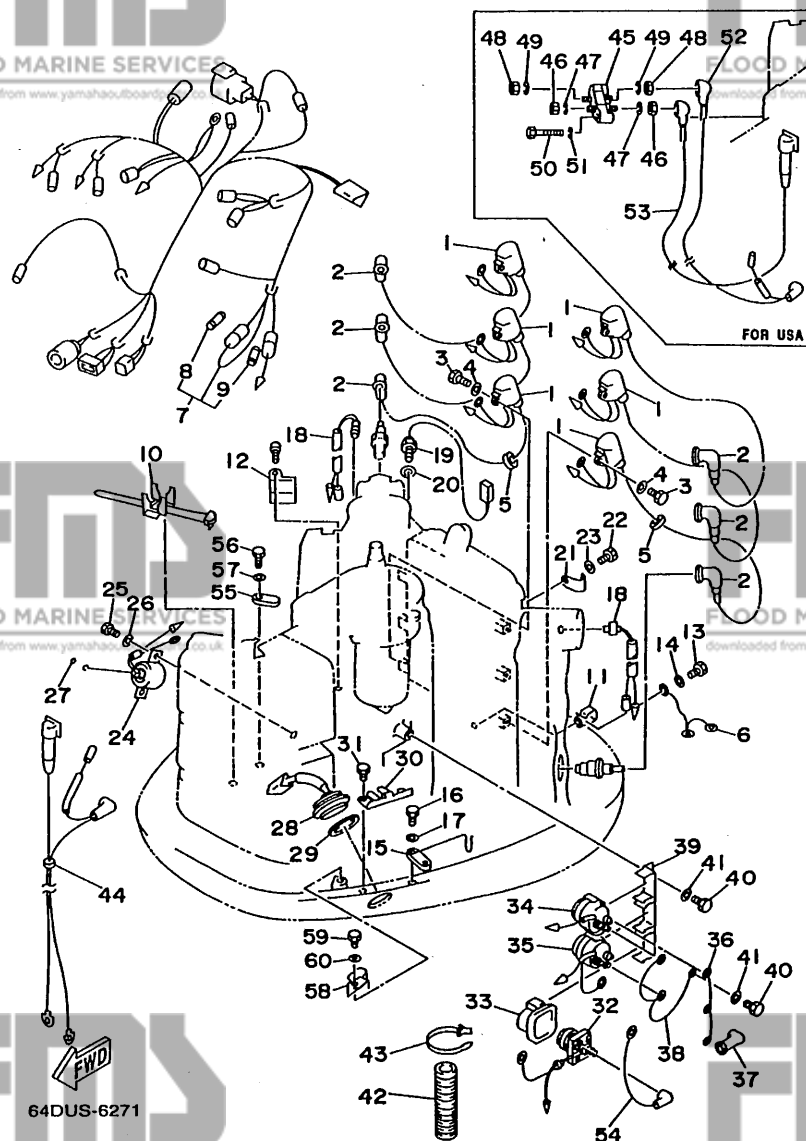


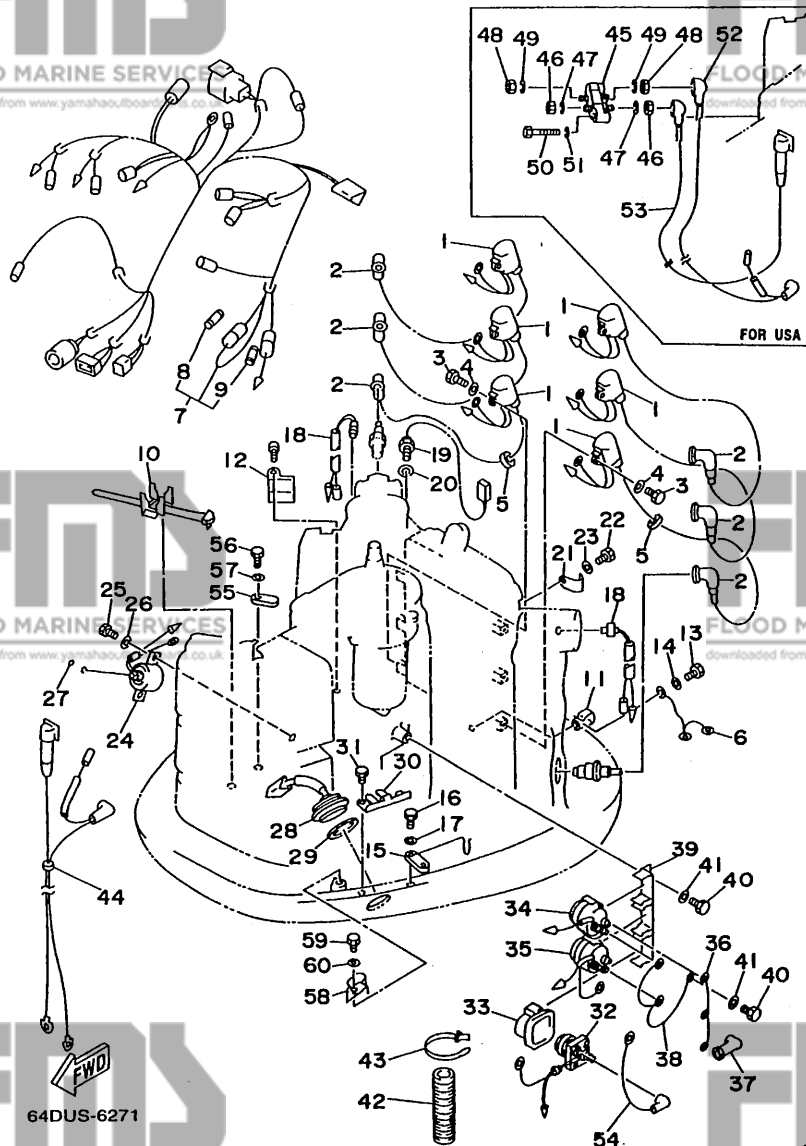
FIG. 22 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6E5-82587-00	GASKET	1	
30	6R3-83614-00	BRACKET	1	
31	97095-06012	BOLT	2	
32	61A-81941-00	STARTER RELAY ASSY	1	
33	689-81952-10	HOLDER, RELAY	1	
34	6E5-81950-00	RELAY ASSY	1	
35	6E5-8195A-00	RELAY ASSY	1	
36	6G5-87149-10	CONNECTOR	1	
37	6G5-82119-00	COVER, LEAD WIRE	2	
38	6E5-82116-00	WIRE, MINUS LEAD	1	
39	6G5-81948-11	BRACKET	1	
40	97095-06016	BOLT	2	
41	92990-06600	WASHER, PLATE	2	
42	6E9-83557-70	TUBE	1	
43	90465-13M36	CLAMP	1	
44	64D-82105-00	WIRE HARNESS	1	UR USA
	6R3-82105-02	WIRE HARNESS	1	UR CANADA, OCEANIA
45	64D-81920-01	TERMINAL ASSY	1	FOR USA
46	95380-08700	NUT	2	FOR USA
47	92990-08100	WASHER, SPRING	2	FOR USA
48	95380-06700	NUT	2	FOR USA
49	92995-06100	WASHER, SPRING	2	FOR USA
50	97095-06035	BOLT	2	FOR USA
51	92995-06100	WASHER, SPRING	2	FOR USA
52	64D-82117-00	WIRE, LEAD	1	FOR USA
53	64D-82116-00	WIRE, MINUS LEAD	1	FOR USA
54	6E5-82117-00	WIRE, LEAD	1	UR P150/P175
	6K7-82117-00	WIRE, LEAD	1	UR P200/200G

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FIG. 22 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
55	6E5-82588-00	PLATE	1	
56	97095-06020	BOLT	1	
57	92990-06600	WASHER, PLATE	1	
58	90465-12M25	CLAMP	1	
59	97095-06012	BOLT	1	
60	92990-06600	WASHER, PLATE	1	



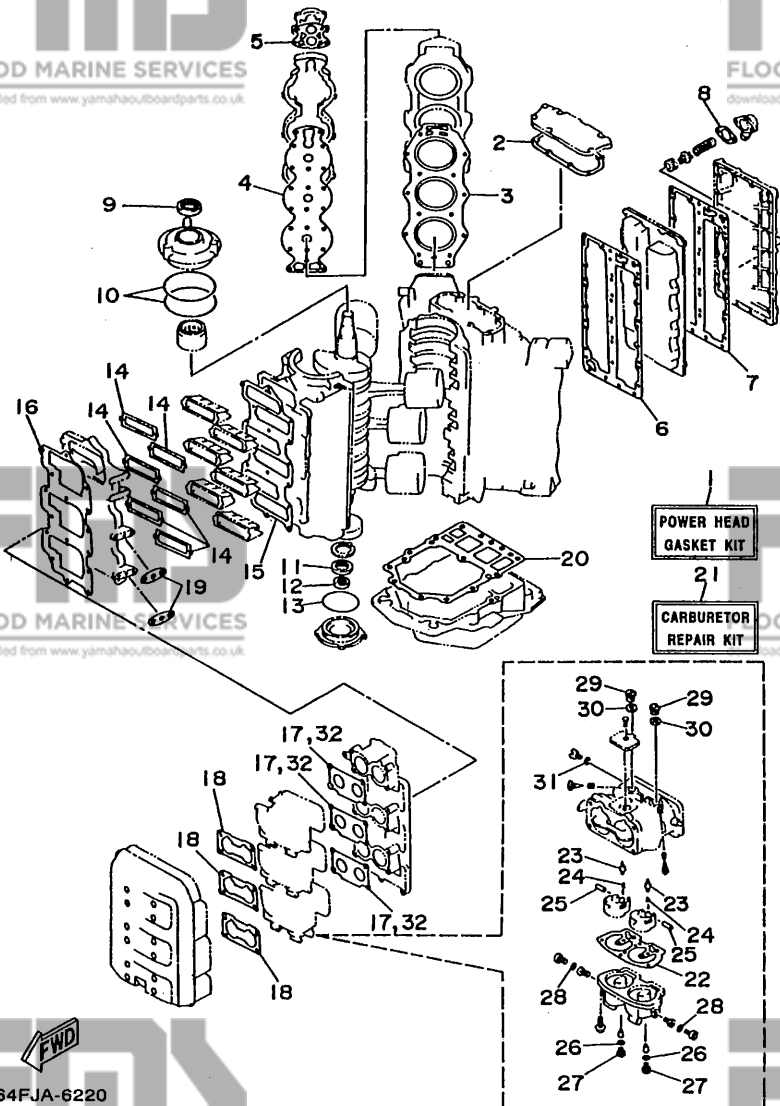


FIG. 23 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64F-W0001-00	POWER HEAD GASKET KIT	1	
2	6E5-11381-A2	.GASKET 1	1	
3	6G5-11181-A1	.GASKET, CYLINDER HEAD 1	2	
4	6G5-11193-A0	.GASKET, HEAD COVER 1	2	
5	688-12414-A1	.GASKET, COVER	2	
6	6G5-41112-A1	.GASKET, EXHAUST INNER COVER	1	
7	6G5-41112-A1	.GASKET, EXHAUST INNER COVER	1	
8	6G5-11382-A1	.GASKET 2	1	
9	93102-40M38	.OIL SEAL	1	
10	93211-04384	.O-RING	2	
11	93102-35M13	.OIL SEAL	1	
12	93101-22M15	.OIL SEAL	1	
13	93210-74M35	.O-RING	1	
14	6K7-13621-A1	.GASKET, VALVE SEAT	6	
15	6K7-13646-A2	.GASKET, MANIFOLD 2	1	
16	64E-13645-A0	.GASKET, MANIFOLD 1	1	
17	6E5-14198-A2	.GASKET	3	
18	6K7-14483-00	.GASKET	3	
19	650-24431-A0	.GASKET, FUEL PUMP 1	2	
20	6G5-45113-A1	.GASKET, UPPER CASING	1	
21	64D-W0093-00	CARBURETOR REPAIR KIT	1	
22	64D-14384-00	.GASKET, FLOAT CHAMBER	1	
23	6E5-14546-00	.VALVE, NEEDLE	2	
24	6E5-14159-00	.CLIP	2	
25	6E5-14386-02	.PIN, FLOAT	2	
26	61U-14959-00	.GASKET	2	
27	64D-14394-00	.VALVE, DRAIN	2	
28	6E5-14398-01	.GASKET	2	

B2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6E5-14328-01	.PLUG	2	 FLOOD MARINE
30	6E5-14979-00	.GASKET	2	
31	6J8-14995-00	.GASKET	1	
32	6E5-14198-A2	.GASKET	1	

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B3

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT

64LUS-6241

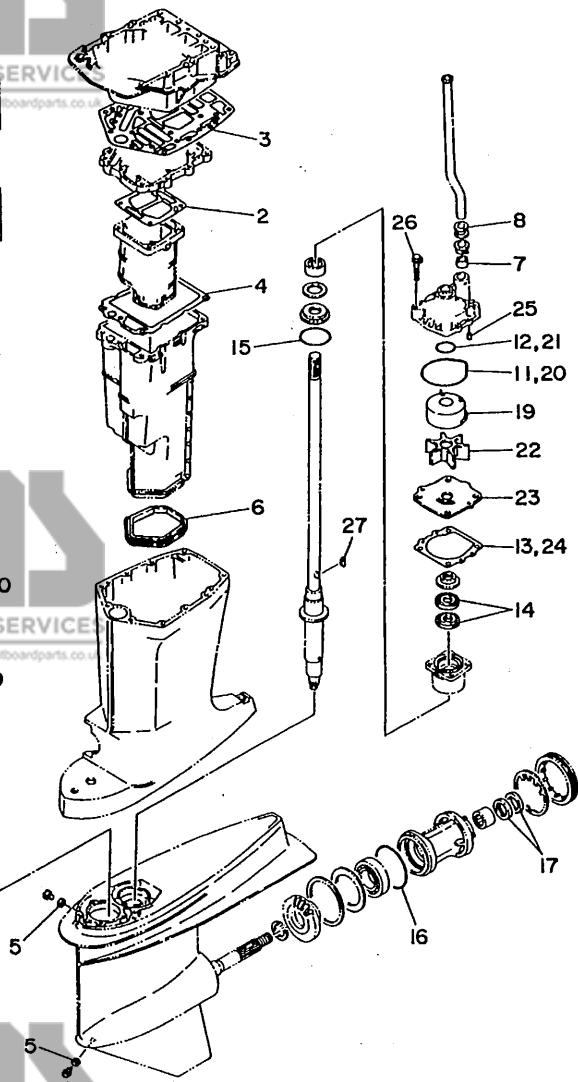


FIG. 24 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G5-W0001-C1	LOWER UNIT GASKET KIT	1	
2	6G5-41134-A0	.GASKET, EXHAUST MANIFOLD	1	
3	6G5-45114-A0	.GASKET, UPPER CASING	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD	1	
5	90430-08020	.GASKET	2	
6	6E5-45123-00	.GASKET, MUFFLER	1	
7	6E5-44365-00	.DAMPER, WATER SEAL	1	
8	6E5-44366-00	.DAMPER, WATER SEAL	1	
9	93210-58677	.O-RING	1	
10	93106-09014	.OIL SEAL	1	
11	93210-86M38	.O-RING	1	
12	93210-37M67	.O-RING	1	
13	6E5-44315-A0	.GASKET, WATER PUMP	1	
14	93101-28M16	.OIL SEAL	2	
15	93210-54534	.O-RING	1	
16	93210-97M55	.O-RING	1	
17	93101-30M17	.OIL SEAL	2	
18	64L-W0078-00	WATER PUMP REPAIR KIT	1	
19	61A-44322-01	.INSERT, CARTRIDGE	1	
20	93210-86M38	.O-RING	1	
21	93210-37M67	.O-RING	1	
22	6E5-44352-00	.IMPELLER	1	
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE	1	
24	6E5-44315-A0	.GASKET, WATER PUMP	1	
25	93606-12019	.PIN, DOWEL	2	
26	90119-08M14	.BOLT, WITH WASHER	4	
27	90280-04M05	.KEY, WOODRUFF	1	

B4

FIG. 18 LOWER CASING. DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1	
2	6E5-44361-00	TUBE, WATER	1	
3	6E5-44365-00	DAMPER, WATER SEAL	1	
4	93608-12M05	PIN, DOWEL	2	
5	90101-10M70	BOLT	6	
6	90119-10M89	BOLT, WITH WASHER	1	
7	6J9-45214-00	COVER, WATER INLET	1	
8	6J9-45215-00	COVER, WATER INLET	1	
9	90142-05M04	SCREW, COUNTERSUNK	1	
10	90185-05904	NUT, SELF-LOCKING	1	
11	6J9-45371-01	TAB-TRIM	1	
12	90105-10M67	BOLT, WASHER BASED	1	
13	90445-07M33	HOSE	1	
14	6E5-83558-00	END, NIPPLE	1	
15	90465-11M10	CLAMP	4	
16	6E5-45987-01	SPACER	1	
17	688-45997-01	SPACER	1	
18	92990-18200	WASHER	1	
19	90171-18M04	NUT, CASTLE	1	
20	91490-40030	PIN, COTTER	1	
21	6J9-45976-00	PROPELLER (3X14-1/2"X21"-M)	1	UR
	6J9-45970-02	PROPELLER (3X14-1/2"X25"-M)	1	UR
	6J9-45972-02	PROPELLER (3X14-1/2"X23"-M)	1	UR
	6J9-45974-01	PROPELLER (3X14-1/2"X27"-M)	1	UR
22	6G5-45981-00	.DAMPER, PROPELLER	1	

NUMERICAL INDEX

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6G5-W0001-C1	24- 1	6R5-11650-10	3-24	6J8-14334-00	5-20	646-24251-02	7- 6	6G5-41134-A0	24- 2	6E5-42761-00-94	1-35	6E5-42761-00-94	1-35
64F-W0001-00	23- 1	6E5-12411-20	2- 8	64D-14381-00	5- 5	6R3-24313-01	8- 1	6E5-41135-A0	16-32	6E5-42762-00-94	1-36	6E5-42762-00-94	1-36
6E5-W0004-00	4- 2	688-12413-00-9M	2- 9	61A-14383-01	5-18	6R3-24313-20	8- 1		24- 4	6E5-42769-00	16- 5	6E5-42769-00	16- 5
64K-W0070-N0	9-13	688-12414-A1	2-10	64D-14384-00	5- 4	6G5-24314-00	8-15	6G5-41137-02-94	16-10	6R3-42771-01-8D	10-35	6R3-42771-01-8D	10-35
64L-W0070-N0	9-13		23- 5		23-22	6E5-24315-00	8-18	61H-41213-00	15-35	6N9-42791-40	16- 2	6N9-42791-40	16- 2
64M-W0070-N0	9-13	6G5-12416-00	2-21	6E5-14385-02	5- 6	6K7-24315-00	8-17	662-41214-01	15- 8	6N9-42792-40	16- 3	6N9-42792-40	16- 3
64L-W0078-00	24-18	6G5-12576-00	2-28	6E5-14386-02	5- 9	6G5-24316-10	8-37	6G5-41217-01	4-23	64D-42814-00	9- 6	64D-42814-00	9- 6
64F-W0090-11-4D	1- 1	6G5-12581-00	16-12		23-25	6K7-24317-00	8-43	6H1-41237-00	6-25	64D-42815-00-4D	10- 5	64D-42815-00-4D	10- 5
64K-W0090-11-4D	1- 1	6R3-13117-00	6-21	64D-14394-00	5-12	6K7-24318-00	8-44		15-28	64D-42816-00-4D	10- 6	64D-42816-00-4D	10- 6
64L-W0090-11-4D	1- 1	6R3-13183-10	6-15		23-27	6E5-24319-01	7- 7		15-34	64D-42818-20	10-12	64D-42818-20	10-12
64D-W0093-00	23-21	1YU-13187-00	6- 6	6E5-14398-01	5-16	6K7-24319-00	8-45	6R5-41237-00	6- 3	64D-42818-30	10-13	64D-42818-30	10-13
656-W2810-02	7-38	6R4-13200-00	6- 4		23-28	6E5-24321-01	7-11	682-41237-50	15-32	64D-42835-00	10- 7	64D-42835-00	10- 7
6G5-11111-04-94	2- 1	6R5-13200-10	6- 4	64D-14440-00	4-28	6E5-24322-00	7- 4	6R5-41241-00	6-24	64E-43111-00-8D	11- 1	64E-43111-00-8D	11- 1
64E-11111-00-94	2- 1	6E5-13411-00	7-25	6K7-14483-00	4-30	6R3-24323-01	7-32	6E5-41256-01	4-24	64E-43112-00-8D	11- 9	64E-43112-00-8D	11- 9
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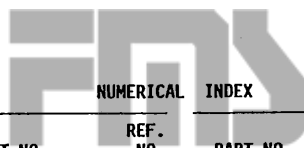
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