



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

Pro50 '97 (62F)
60F '97 (6H2)
70B '97 (6H3)

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

Pro50'97(62F), 60F'97(6H2), 70B'97(6H3)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

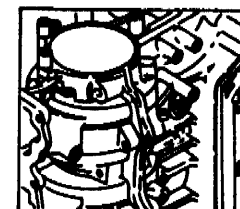
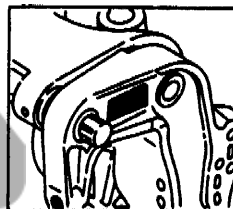
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
50GETO	L	: 502068	~
60FEO	S	: 100840	~
	L	: 406891	~
60FETO	S	: 150708	~
	L	: 469299	~
70BEO	L	: 401906	~
70BETO	L	: 488808	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

Pro50'97(62F), 60F'97(6H2), 70B'97(6H3)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

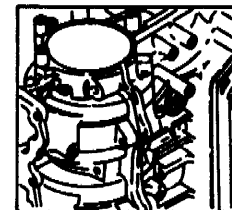
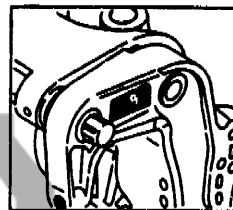
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
50GETO	L :	502068	~
60FEO	S :	100840	~
	L :	406891	~
60FETO	S :	150708	~
	L :	469299	~
70BEO	L :	401906	~
70BETO	L :	488808	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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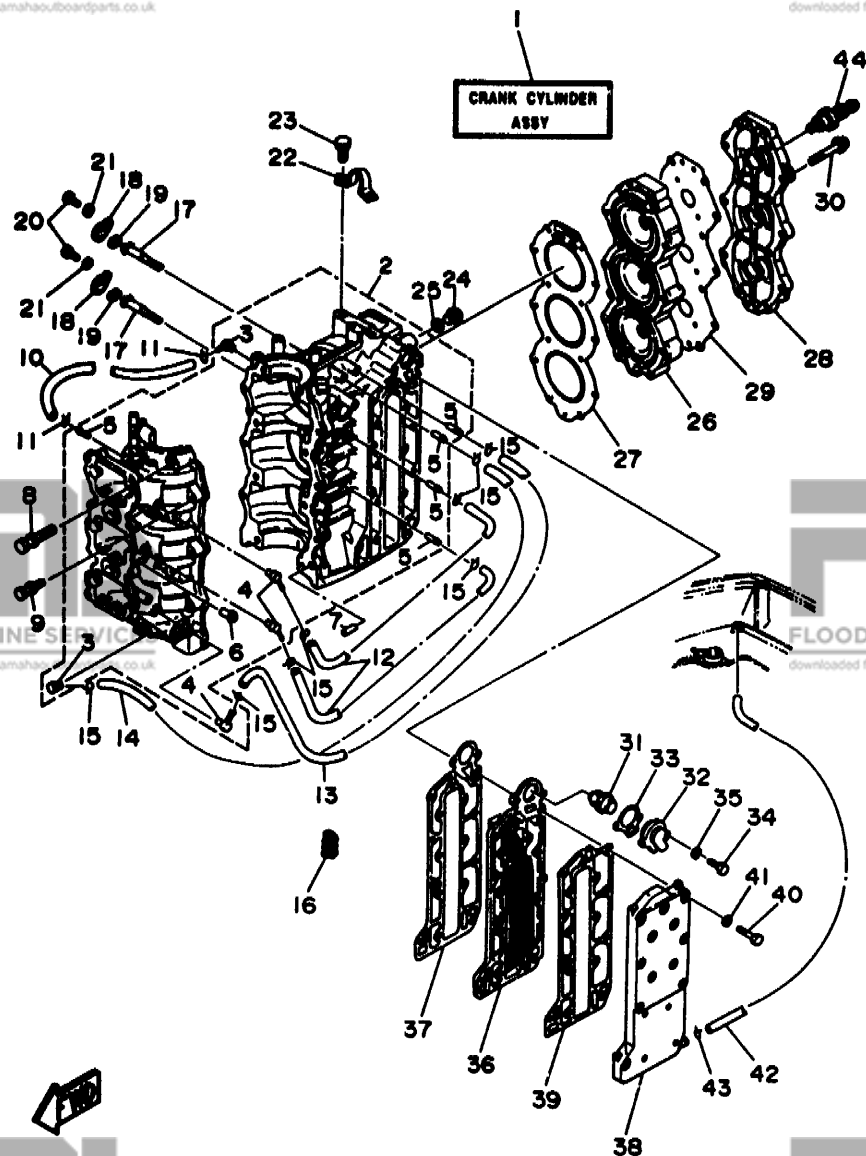
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FIG. 1 CYLINDER, CRANKCASE

CYLINDRE, CARTER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
1	6H3-W0090-41-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1	UR 60F/70B
	62F-W0090-10-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1	UR P50
2	6H3-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 60F/70B
	62F-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR P50
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
5	624-14485-00	.PIPE, JOINT .DURITE	5	
6	652-24461-00	.PIPE, JOINT .DURITE RACCORDEMENT	1	
7	93608-12063	PIN, DOWEL AXE	2	
8	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
9	90119-08M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
10	90445-07M44	HOSE DURITE	1	
11	90467-06016	CLIP JONC	2	
12	90445-07M02	HOSE DURITE	2	
13	90445-07M45	HOSE DURITE	1	
14	90445-07M82	HOSE DURITE	1	
15	90467-06016	CLIP JONC	8	
16	90464-07M05	CLAMP BRIDE	1	
17	6H3-11325-01	ANODE ANODE	2	
18	6H3-11327-00-94	COVER, ANODE COUVERCLE	2	
19	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	688-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
23	97013-08020	BOLT BOULON	2	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	

A6

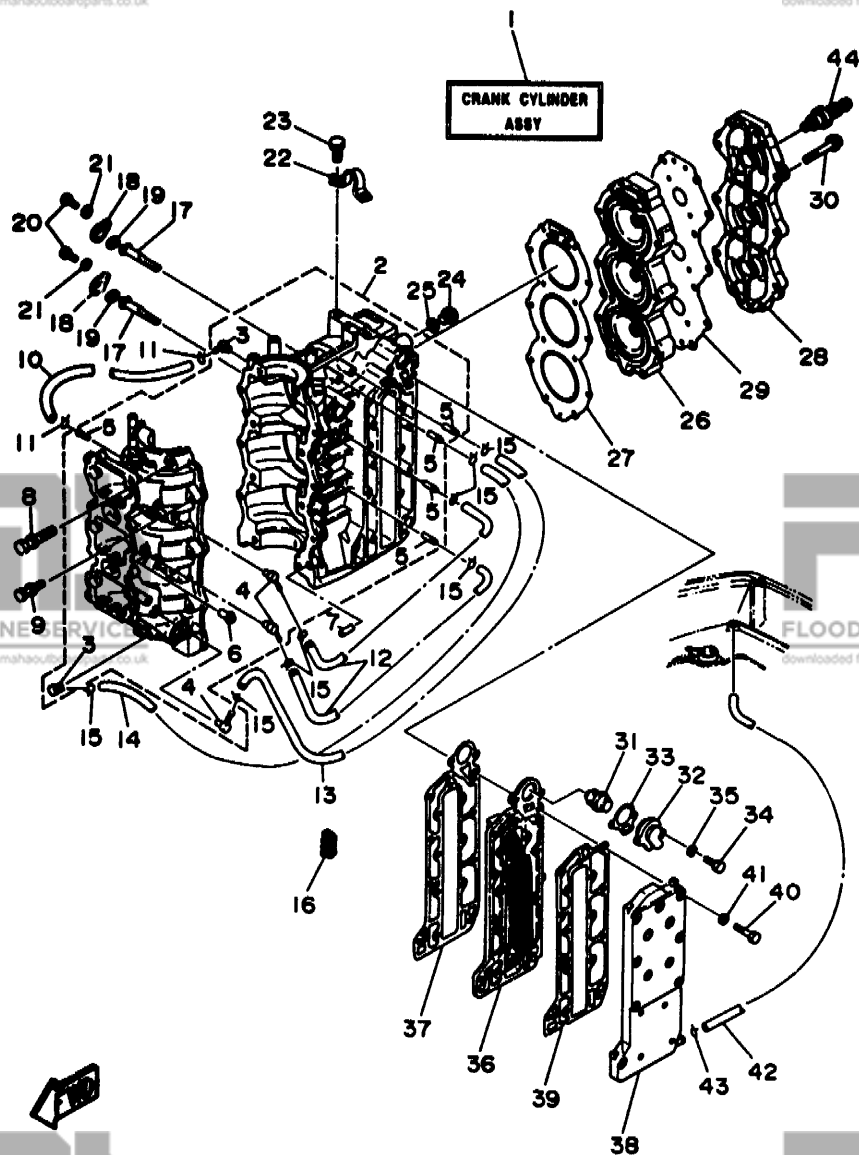


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90430-14115	GASKET JOINT	1	
26	6H3-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 60F/70B
	62F-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	UR P50
27	6H3-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
28	6H3-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
29	6H3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
30	90119-08M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
31	6H3-12411-10	THERMOSTAT THERMOSTAT	1	
32	643-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
33	6H3-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
34	97095-06025	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	6H3-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
37	6H3-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
38	6H3-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
39	6H3-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
40	97014-06035	BOLT BOULON	16	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	16	
42	663-24312-01	PIPE 2 DURITE 2	1	
43	90467-08004	CLIP JONC	1	
44	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	

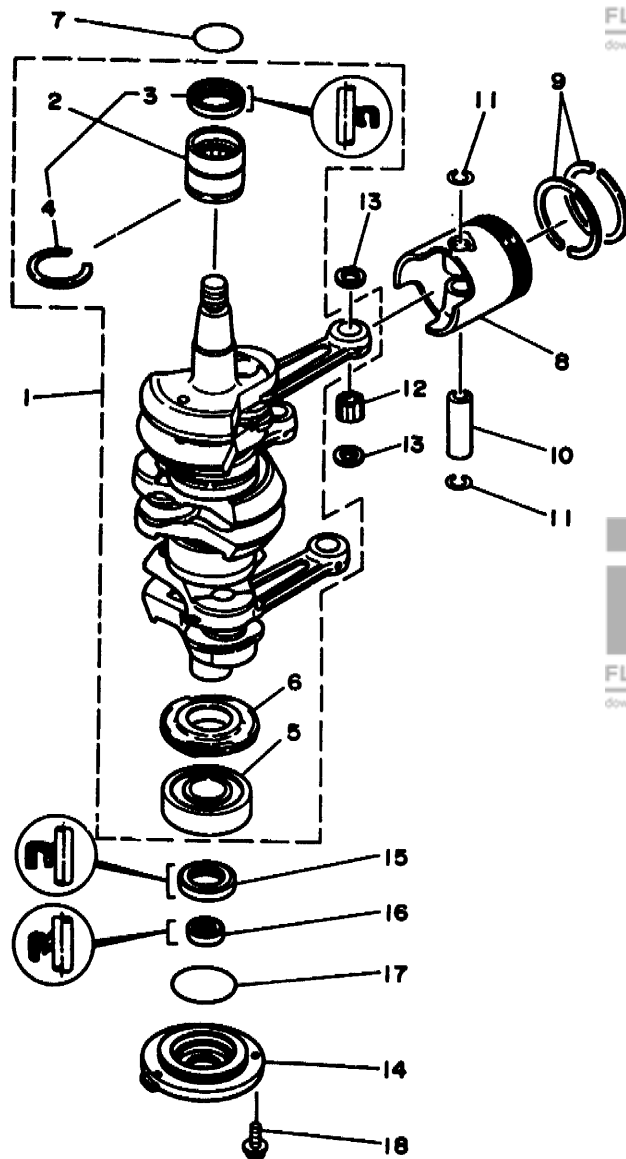


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-11400-11	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	93311-636U6	.BEARING, CYLINDRICAL .ROULEMENT	1	
3	93102-36M24	..OIL SEAL ..JOINT SPY	1	
4	93440-49M04	..CIRCLIP ..CIRCLIP	1	
5	93306-306V1	.BEARING .ROULEMENT	1	
6	6H3-11536-00	.GEAR, DRIVE .PIGNON SECONDAIRE	1	
7	93210-46M16	O-RING JOINT TORIQUE	1	
8	6H3-11631-01-96	PISTON (STD) PISTON (STD)	3	
	6H3-11635-01	PISTON (0.25MM O/S)	3	AP
	6H3-11636-01	PISTON (0.25MM O/S) PISTON (0.50MM O/S)	3	AP
	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
9	6K5-11601-02	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	
	6K5-11601-12	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3	AP
	6K5-11601-22	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	AP
10	6H3-11633-00	PIN, PISTON AXE, PISTON	3	
11	688-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	
12	93603-18M09	PIN, DOWEL CLAVETTE	84	
13	90201-20417	WASHER, PLATE RONDELLE, PLATE	6	
14	6H3-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
15	93102-30M23	OIL SEAL JOINT SPY	1	
16	93106-18M01	OIL SEAL JOINT SPY	1	
17	93210-65M50	O-RING JOINT TORIQUE	1	
18	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	

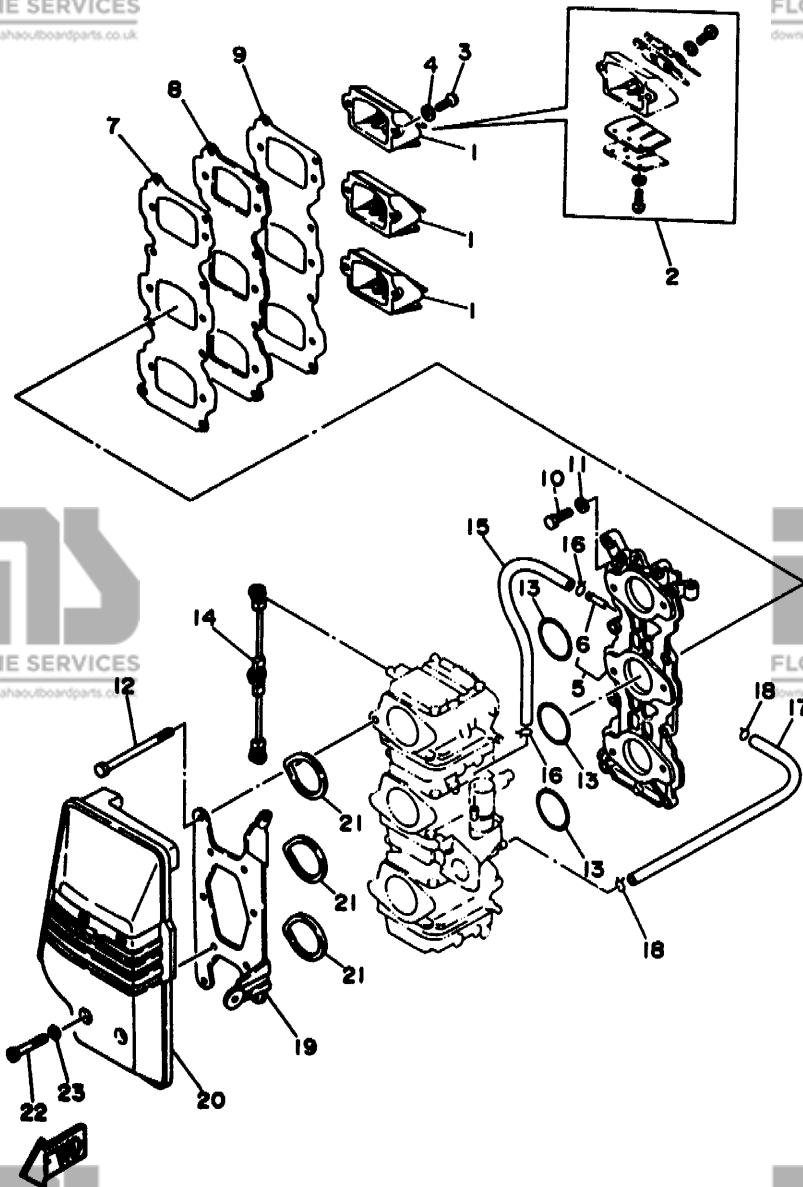


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARKS
1	6H3-13610-00	REED VALVE ASSY CLAPET COMPLET	3	UR 70B
	6H2-13610-00	REED VALVE ASSY CLAPET COMPLET	3	UR P50/60F
2	688-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6H3-13641-13-94	MANIFOLD 1 TUBULURE 1	1	UR 60F/70B
	62F-13641-10-94	MANIFOLD 1 TUBULURE 1	1	UR P50
6	6H1-14485-00	.PIPE, JOINT .DURITE	4	
7	6H3-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
8	6H3-13624-00-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	
9	6H3-13622-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
10	97095-06025	BOLT BOULON	8	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
12	97095-06095	BOLT BOULON	6	
13	93210-39ME4	O-RING JOINT TORIQUE	3	UR 60F/70B
	6H4-14198-01	GASKET JOINT	3	UR P50
14	6H3-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
15	90445-07M02	HOSE DURITE	1	
16	90467-06016	CLIP JONC	2	
17	6H3-14349-00	PIPE DURITE	1	
18	90467-08004	CLIP JONC	2	
19	680-14413-00	STAY SUPPORT	1	
20	6H3-14440-02	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
21	6H3-14457-01	SEAL JOINT	3	
22	97885-06045	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
23	90209-06M05	WASHER RONDELLE	4	

B2

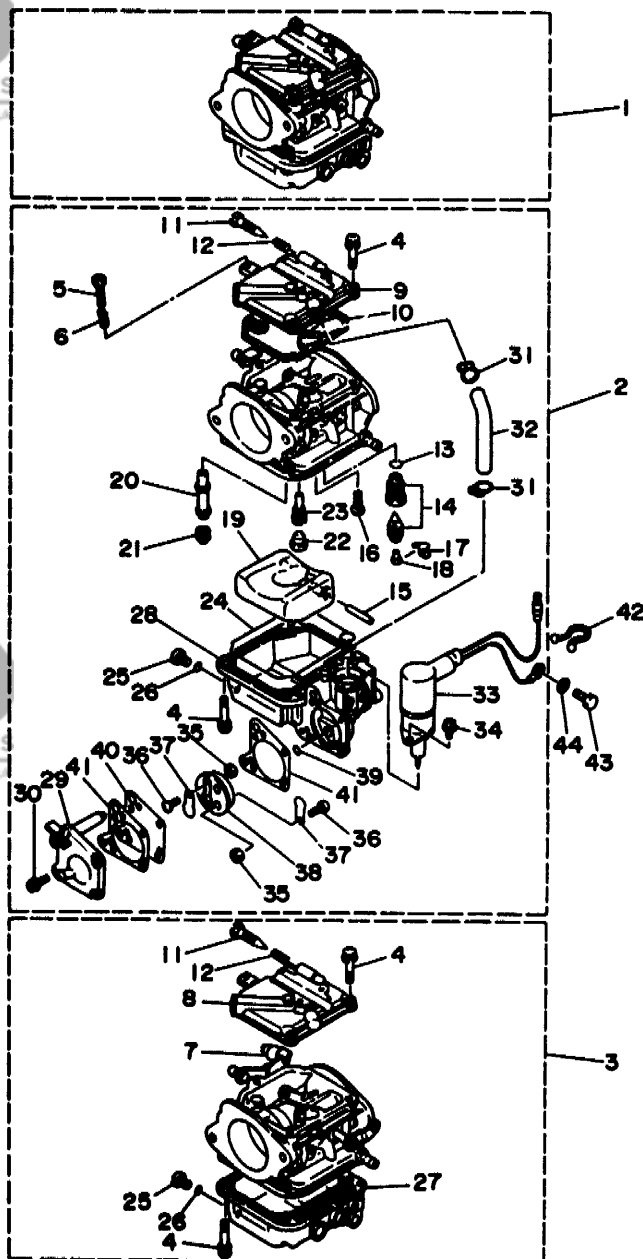


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-14301-0A	CARBURETOR ASSY 1	1	UR 70B
	6H2-14301-0A	CARBURETEUR COMPLET 1	1	UR 60F
	62F-14301-00	CARBURETOR ASSY 1	1	UR P50
2	6H3-14302-0A	CARBURETEUR COMPLET 1	1	UR 70B
	6H2-14302-0A	CARBURETOR ASSY 2	1	UR 60F
	62F-14302-00	CARBURETEUR COMPLET 2	1	UR P50
3	6H3-14303-0A	CARBURETOR ASSY 3	1	UR 70B
	6H2-14303-0A	CARBURETEUR COMPLET 3	1	UR 60F
	62F-14303-00	CARBURETOR ASSY 3	1	UR P50
4	97980-04114	.SCREW, WITH WASHER	21	
5	63V-14523-00	.VIS, AVEC RONDELLE	1	CENTER
6	90501-10326	.SCREW, STOP	1	CENTER
7	6H2-14578-00	.VIS, BUTEE	1	LOWER
8	6H4-14146-00	.SPRING, COMPRESSION	2	UR UPPER/LOWER
9	6H3-14146-10	.RESSORT, COMPRESSION	1	UR CENTER
10	6H4-14147-00	.COLLAR	3	
11	692-14923-00	.COLLERETTE	3	
12	697-14555-00	.PLATE	3	
13	93210-04228	.PLAQUE	3	
14	6H3-14590-00	.O-RING	3	UR 60F/70B
15	6H4-14548-00	.JOINT TORIQUE	3	UR P50
16	98580-04008	.NEEDLE VALVE ASSY	3	
17	663-14159-00	.POINTEAU	3	
18	676-14186-00	.NEEDLE VALVE ASSY	3	
19	6H4-14985-01	.POINTEAU	3	
20	6H3-14947-71	.PIN, FLOAT ARM	3	UR 70B
	6H2-14947-71	.AXE, BRAS DE FLOTTEUR	3	UR 60F
		.SCREW, PAN HEAD	3	
		.VIS	3	
		.CLIP	3	
		.JONC	3	
		.PIN, FLOAT	3	
		.AXE, FLOTTEUR	3	
		.FLOTTEUR	3	
		.JET, NEEDLE	3	UR 70B
		.GICLUR DE STARTER	3	UR 60F
		.JET, NEEDLE	3	UR 60F
		.GICLUR DE STARTER	3	UR 60F

B3

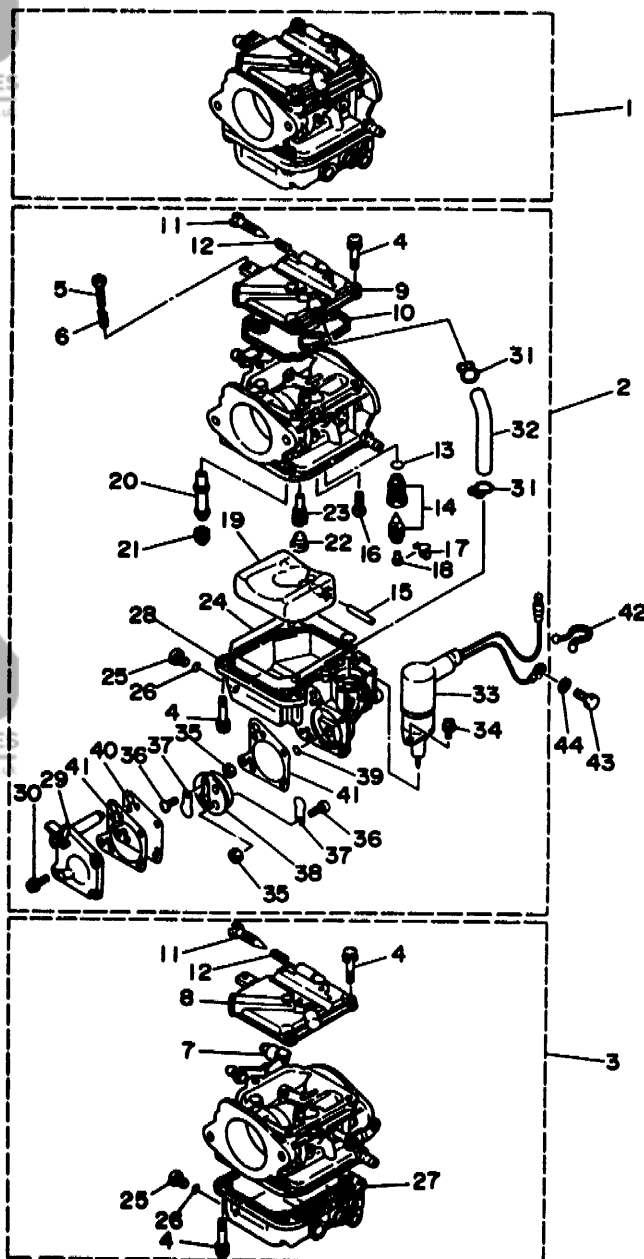


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	62F-14947-00	.JET, NEEDLE	3	UR P50
21	6H3-14943-37	.GICLEUR DE STARTER	3	UR 708
	6H3-14943-35	.JET, MAIN (#150)	2	UR 60F UPPER/CENTER
	6H3-14943-36	.GICLEUR, PRINCIPAL (#150)	2	UR 60F UPPER/CENTER
	6H3-14943-36	.JET, MAIN (#140)	1	UR 60F LOWER
	676-14943-32	.GICLEUR, PRINCIPAL (#140)	3	UR P50
22	676-14966-00	.JET, MAIN (#145)	3	
23	6H3-14948-17	.GICLEUR, PRINCIPAL (#145)	3	
	6H3-14948-13	.JET, MAIN (#125)	3	
	6H4-14948-13	.GICLEUR, PRINCIPAL (#125)	3	
24	6H4-14984-00	.CAP	3	
25	6H3-14992-00	.CAPUCHON	3	
26	93210-04230	.JET (#75)	3	UR 708
27	6H4-14980-00	.GICLEUR (#75)	3	UR 60F
28	6H3-14980-10	.JET (#65)	3	UR P50
29	6H3-24452-10	.GICLEUR (#65)	3	
30	6H4-14567-00	.JET (#65)	3	
31	6H3-14137-00	.GASKET, FLOAT CHAMBER	2	UR UPPER/LOWER
32	6H3-14349-00	.JOINT, CUVE DE FLOTTEUR	1	UR CENTER
33	6H3-14380-00	.SCREW, DRAIN	1	CENTER
34	98580-04010	.BOUCHON, PURGE	4	CENTER
35	95380-03600	.O-RING	2	CENTER
36	98980-03006	.JOINT TORIQUE	2	CENTER
37	6L5-24421-00	.BODY, FLOAT CHAMBER	2	CENTER
38	6H4-24413-00	.CORPS, CUVE DE FLOTTEUR	2	CENTER
39	6H4-24486-00	.BODY, FLOAT CHAMBER	1	CENTER
40	6H3-24411-10	.CORPS, CUVE DE FLOTTEUR	1	CENTER
41	6H3-24434-10	.COVER	2	CENTER
42	90465-18147	.COUVERCLE	1	
		.SCREW	4	CENTER
		.VIS	2	CENTER
		.CLIP	2	CENTER
		.JONC	1	CENTER
		.PIPE	1	CENTER
		.DURITE	1	CENTER
		.STARTER ASSY	1	CENTER
		.DEMARREUR COMPLET	1	CENTER
		.SCREW, PAN HEAD	2	CENTER
		.VIS	2	CENTER
		.NUT	2	CENTER
		.ECROU	2	CENTER
		.SCREW, BIND	2	CENTER
		.VIS	2	CENTER
		.VALVE, CHECK	2	CENTER
		.SOUPAPE, RETENUE	2	CENTER
		.BODY 2	1	CENTER
		.CORPS 2	1	CENTER
		.O-RING	1	CENTER
		.JOINT TORIQUE	1	CENTER
		.DIAPHRAGM	1	CENTER
		.DIAPHRAGME	1	CENTER
		.GASKET, BODY	2	CENTER
		.JOINT, CORPS	2	CENTER
		.CLAMP	1	
		.BRIDE	1	

B4

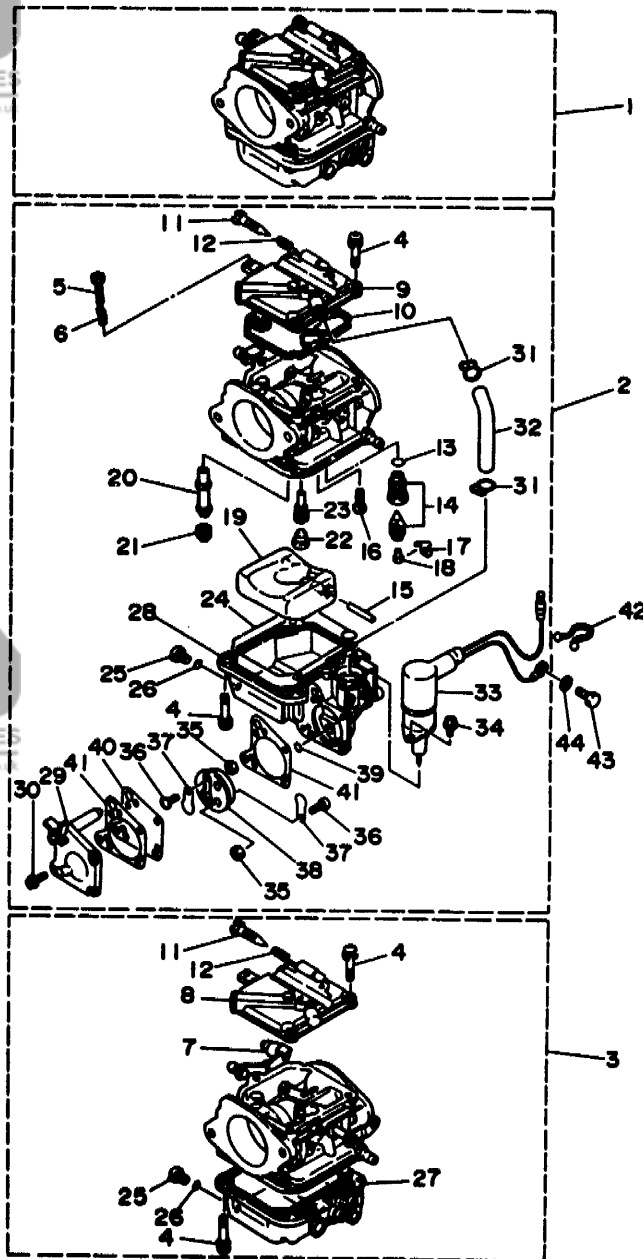


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
43	97013-06012	BOLT BOULON	1	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

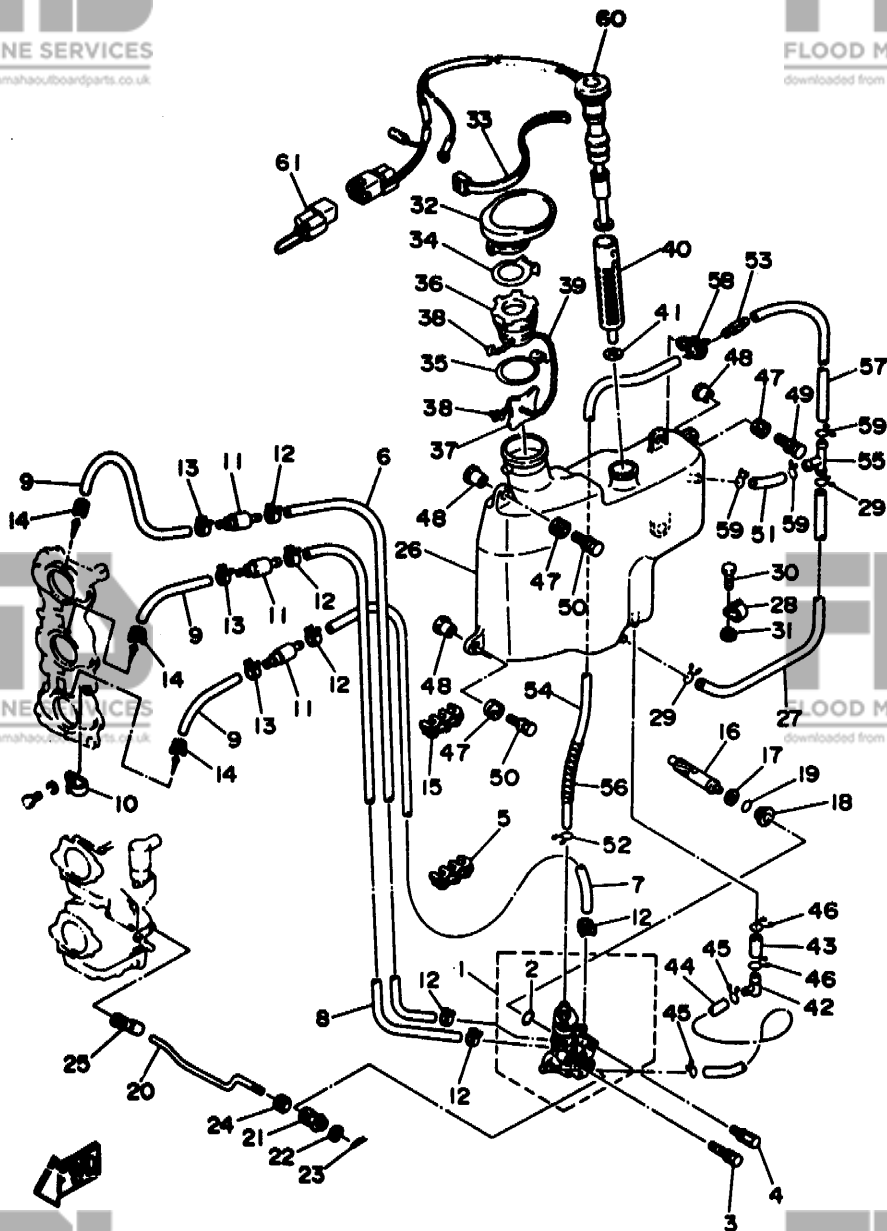


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	6H3-13200-02	OIL INJECTION PUMP ASSY	1	UR 60F/70B
	62F-13200-00	OIL INJECTION PUMP ASSY	1	UR P50
2	93210-19MA7	O-RING	1	
		JOINT TORIQUE		
3	90109-06M39	BOLT	1	
		BOULON		
4	90109-06M40	BOLT	1	
		BOULON		
5	90464-07M05	CLAMP	1	
		BRIDE		
6	90445-07M44	HOSE	1	
		DURITE		
7	90445-07M23	HOSE	1	
		DURITE		
8	90445-07MA5	HOSE	1	
		DURITE		
9	90445-07M87	HOSE	3	
		DURITE		
10	90465-08028	CLAMP	1	
		BRIDE		
11	6E9-13183-70	VALVE, CHECK	3	
		CLAPET ANTI RETOUR		
12	90468-07M02	CLIP	6	
		JONC		
13	90468-07M02	CLIP	3	
		JONC		
14	90468-07M02	CLIP	3	
		JONC		
15	90464-07M05	CLAMP	1	
		BRIDE		
16	6H3-11537-01	GEAR, DRIVEN	1	
		PIGNON SECONDAIRE		
17	90201-08M93	WASHER, PLATE	1	
		RONDELLE, PLATE		
18	6H1-13117-01	COLLAR, DISTANCE	1	
		ENTRETOISE		
19	93210-13595	O-RING	1	
		JOINT TORIQUE		
20	6H3-41241-01	ROD, LINK	1	
		BIELLE		
21	6H1-41237-00	JOINT, LINK	1	
		RACCORD		
22	90202-05088	WASHER, PLATE	1	
		RONDELLE, PLATE		
23	90468-05M03	CLIP	1	
		JONC		
24	95380-05600	NUT	1	
		ECROU		
25	6R5-41237-00	JOINT, LINK	1	
		RACCORD		
26	6H3-21707-06	OIL TANK COMP.	1	
		RESERVOIR A PETROLE COMP.		
27	90445-11M15	HOSE	1	
		DURITE		

B6

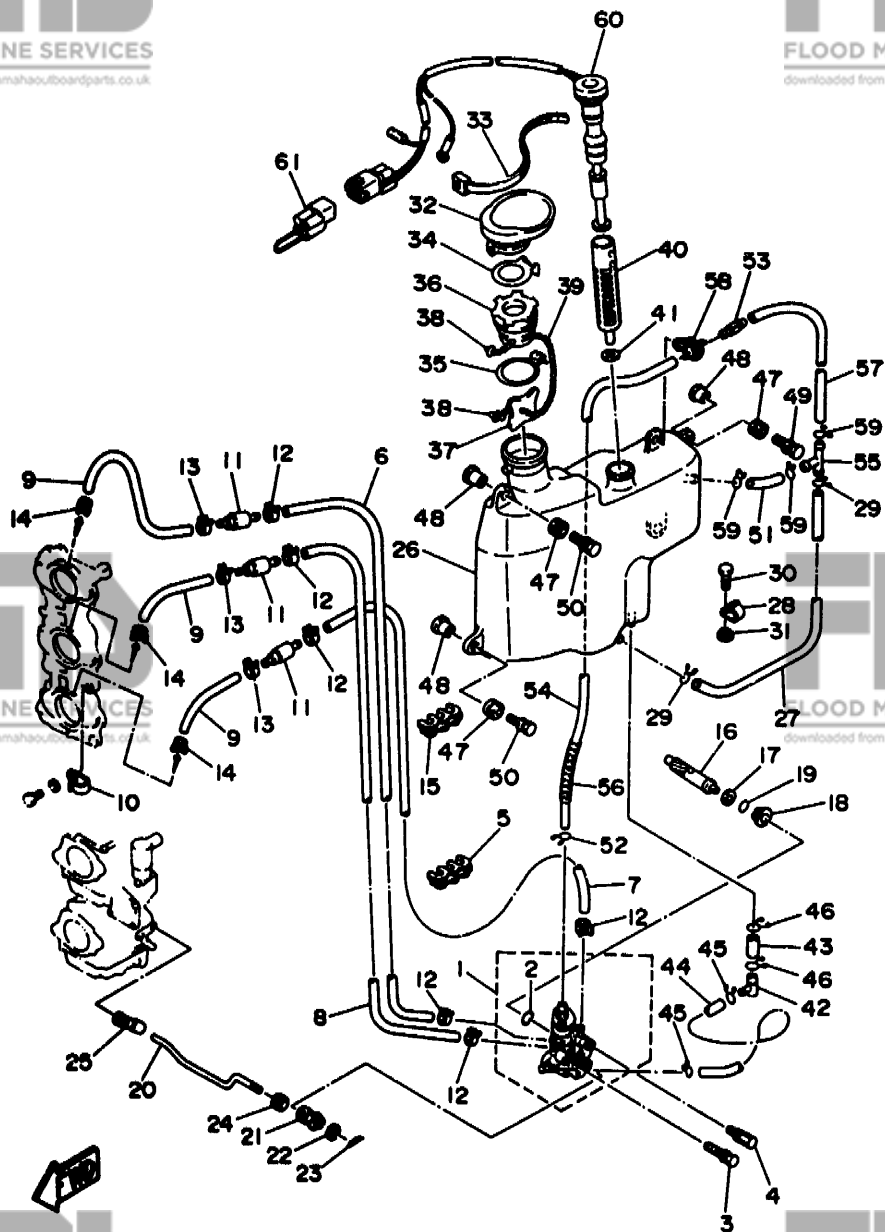


FIG. 5 OIL PUMP

POMPE A HUILE

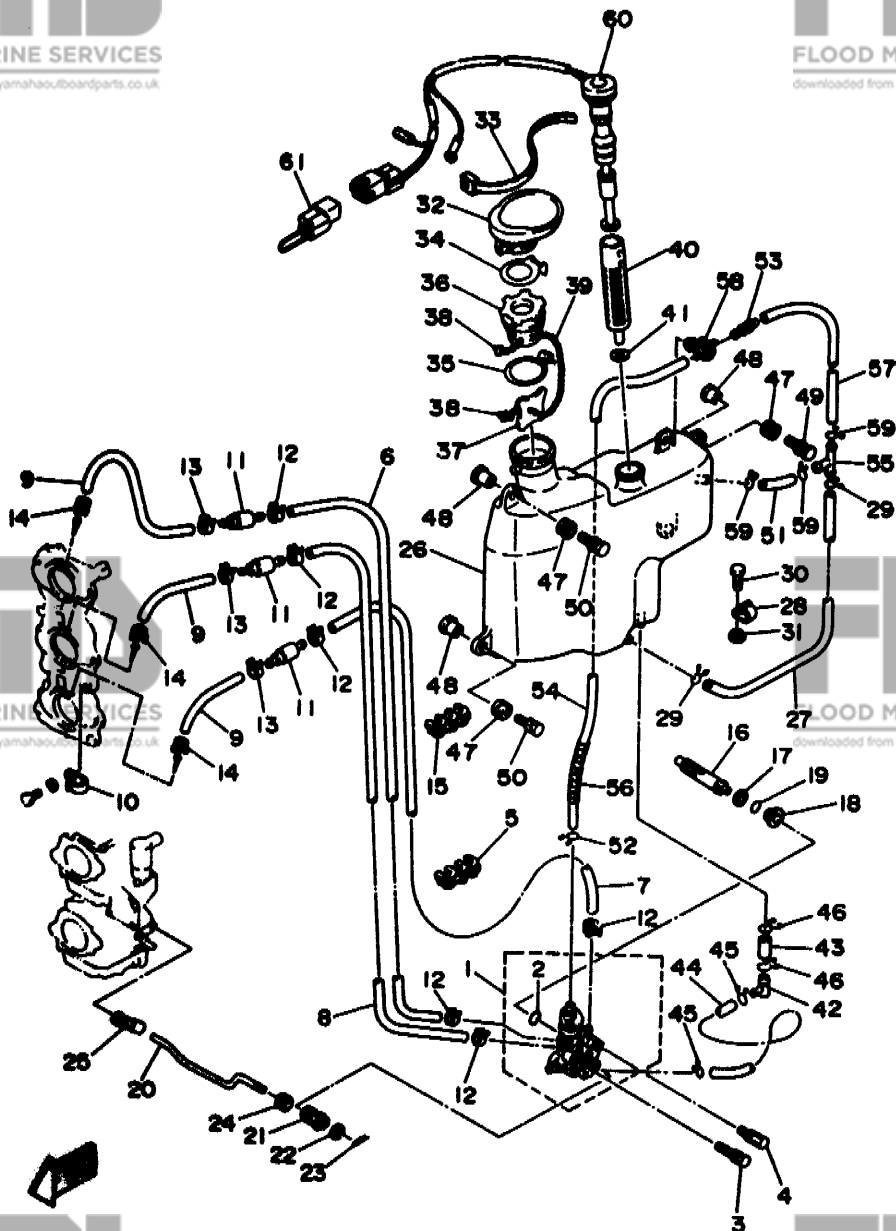
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90465-11M27	CLAMP BRIDE	1	
29	90467-11M08	CLIP JONC	2	
30	97095-06016	BOLT BOULON	1	
31	90387-06M31	COLLAR COLLERETTE	1	
32	6H3-21752-00	TUBE, FILLER 1 DURITE	1	
33	90465-13M36	CLAMP BRIDE	1	
34	63D-2176M-00	HOOK CROCHET	1	
35	63D-2175R-00	HOOK, BAND CROCHET, BANDE	1	
36	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
37	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
38	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
39	6H1-24633-00	CHAIN, BALL CHAINE DE BALLE	1	
40	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
41	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
42	6H1-13435-00	NIPPLE RACCORD	1	
43	90445-08M01	HOSE DURITE	1	
44	6H1-21766-01	PIPE, OIL DURITE A HUILE	1	
45	90467-08004	CLIP JONC	2	
46	90467-12M11	CLIP JONC	2	
47	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	
48	624-42542-00	PIPE TUYAU	4	
49	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
50	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
51	90445-11M21	HOSE DURITE	1	
52	90467-10M04	CLIP JONC	1	
53	6J8-21744-00	BREATHER RENIFLARD	1	
54	90445-11M15	HOSE DURITE	1	
55	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	

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FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90446-10M01	HOSE DURITE	1	
57	90145-11M02	HOSE DURITE	1	
58	90464-11M23	CLAMP BRIDE	1	
59	90467-11M08	CLIP JONC	3	
60	6H3-85720-16	OIL LEVEL GAUGE ASSY	1	
61	6R5-82582-80	JAUGE A HUILE CPLT COVER, WIRE HARNESS COUVERCLE, FAISCEAU	1 AP	



C1

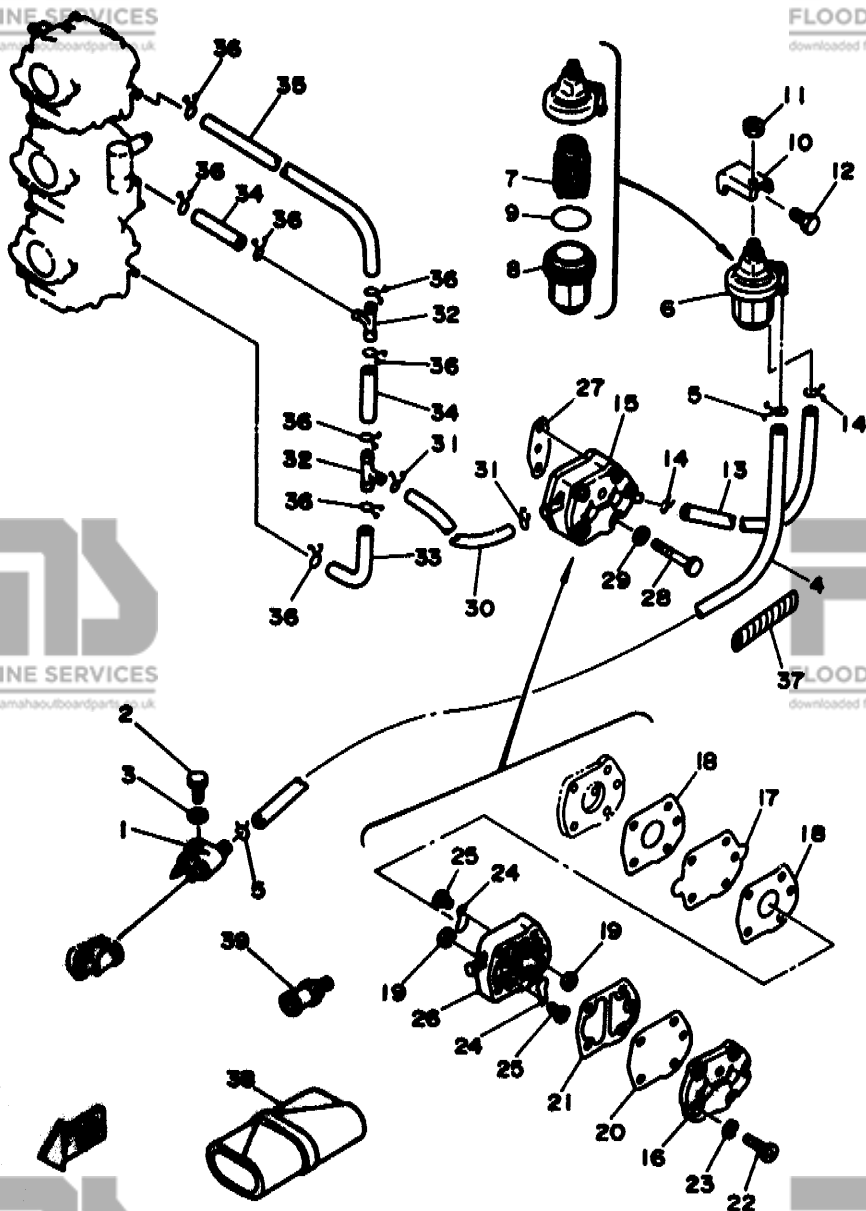


FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	BOLT	1	
3	92990-06600	WASHER, PLATE	1	
4	90445-09M75	HOSE	1	
5	90467-08004	CLIP	2	
6	61N-24560-00	FILTER ASSY	1	
7	61N-24563-00	ELEMENT, FILTER	1	
8	61N-24521-00	CUP, FILTER	1	
9	93210-32738	O-RING	1	
10	648-24566-01	BRACKET, FILTER	1	
11	95380-08600	NUT	1	
12	97095-06014	BOLT	1	
13	90445-09072	HOSE	1	
14	90467-08004	CLIP	2	
15	692-24410-00	FUEL PUMP ASSY	1	
16	648-24413-01	BODY 2	1	
17	692-24411-00	DIAPHRAGM	1	
18	648-24434-01	GASKET, BODY	2	
19	95380-03600	NUT	2	
20	663-24411-00	DIAPHRAGM	1	
21	648-24435-02	GASKET, BODY 2	1	
22	98580-05530	SCREW, PAN HEAD	3	
23	92990-05100	WASHER, SPRING	3	
24	6A0-24421-01	VALVE, CHECK	2	
25	6A0-14325-00	SCREW, PAN HEAD	2	
26	6A0-24412-02	BODY 1	1	
27	650-24431-A0	GASKET, FUEL PUMP 1	1	
28	97095-06040	BOLT	2	

C2

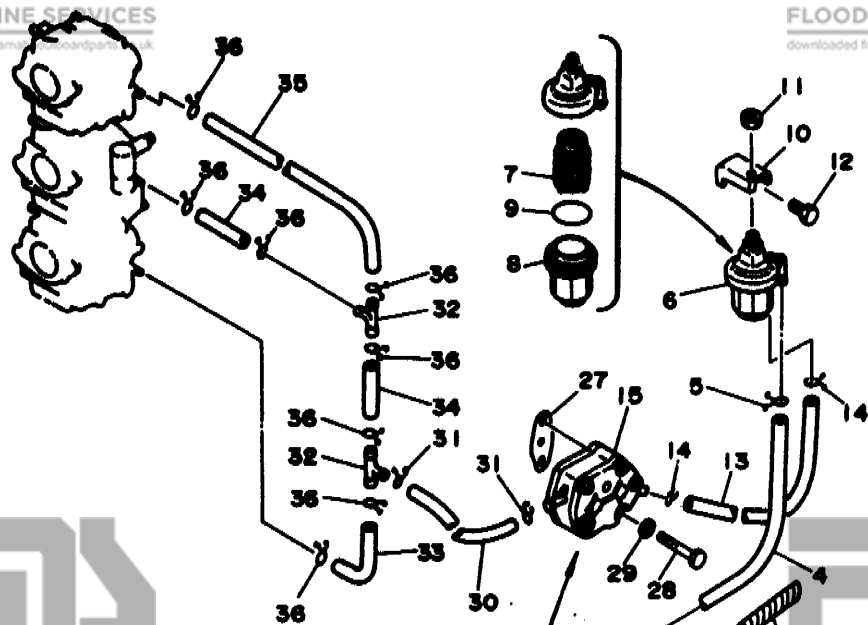
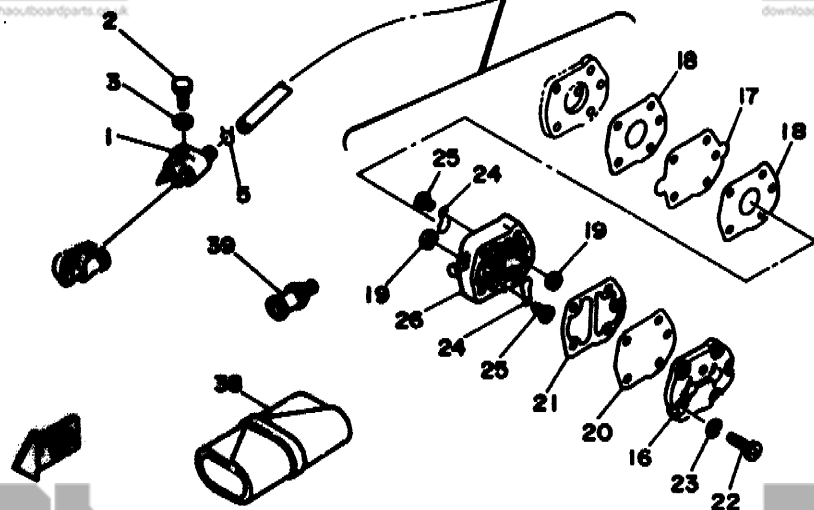


FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	90445-09072	HOSE DURITE	1	
31	90467-08004	CLIP JONC	2	
32	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	
33	6H3-24313-00	PIPE 3 DURITE 3	1	
34	90445-09078	HOSE DURITE	2	
35	6H3-24314-00	PIPE 4 DURITE 4	1	
36	90467-08004	CLIP JONC	8	
37	90446-10M01	HOSE DURITE	1	
38	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
39	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 D:12.5	



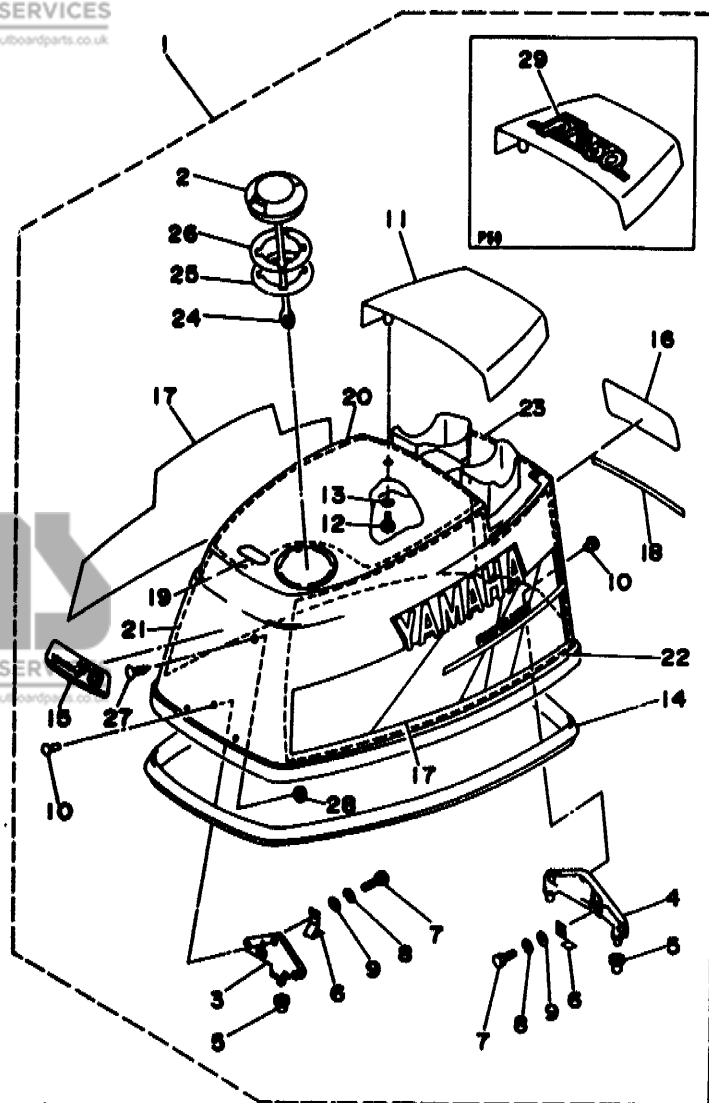


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-42610-A4-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 70B
	6H2-42610-A4-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 60F
	62F-42610-N0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR P50
2	63D-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	
3	6H3-42647-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	6H3-42649-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
5	663-42662-00	.DAMPER .AMORTISSEUR	3	
6	6H3-42652-00	.HOOK .CROCHET	2	
7	97095-06016	.BOLT .BOULON	2	
8	92995-06100	.WASHER, SPRING .RONDELLE, GROUER	2	
9	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
10	90266-06M02	.RIVET .RIVET	6	
11	6H3-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
12	97095-06016	.BOLT .BOULON	4	
13	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
14	6H3-42615-00	.SEAL .JOINT	1	
15	6H3-42677-40	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 70B
	6H2-42677-40	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 60F
	62F-42677-N0	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR P50
16	6H3-42678-40	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 70B
	6H2-42678-40	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 60F
	62F-42678-N0	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR P50
17	6H3-W0070-A2	.GRAPHIC SET .JEU DIEMBLEMES	1	UR 60F/70B
	62F-W0070-N0	.GRAPHIC SET .JEU DIEMBLEMES	1	UR P50
18	6H3-4267A-A0	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	UR 60F/70B
	6H2-4267A-N0	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	UR P50
19	6H3-13436-00	.MARK .ADHESIF	1	
20	689-W4266-20	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	

C4

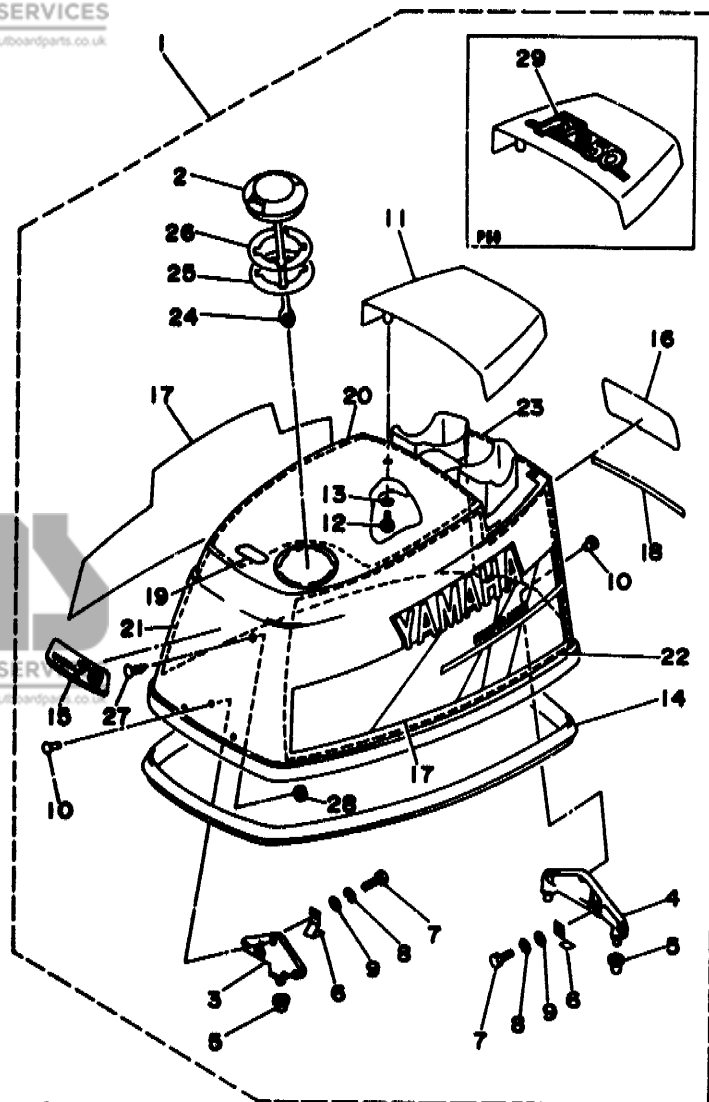


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	689-W4266-40	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
22	689-W4266-40	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
23	689-W4266-10	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
24	6H1-42694-00	.BAND .COLLIER	1	
25	6H3-21732-00	.SEAL 1 .JOINT 1	1	
26	6H3-21735-00	.SEAL 2 .JOINT 2	1	
27	90338-05M03	.PLUG .PLOT	1	
28	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	
29	62F-42683-N0	.MARK, COWLING .ADHESIF, CAPOT	1 P50	

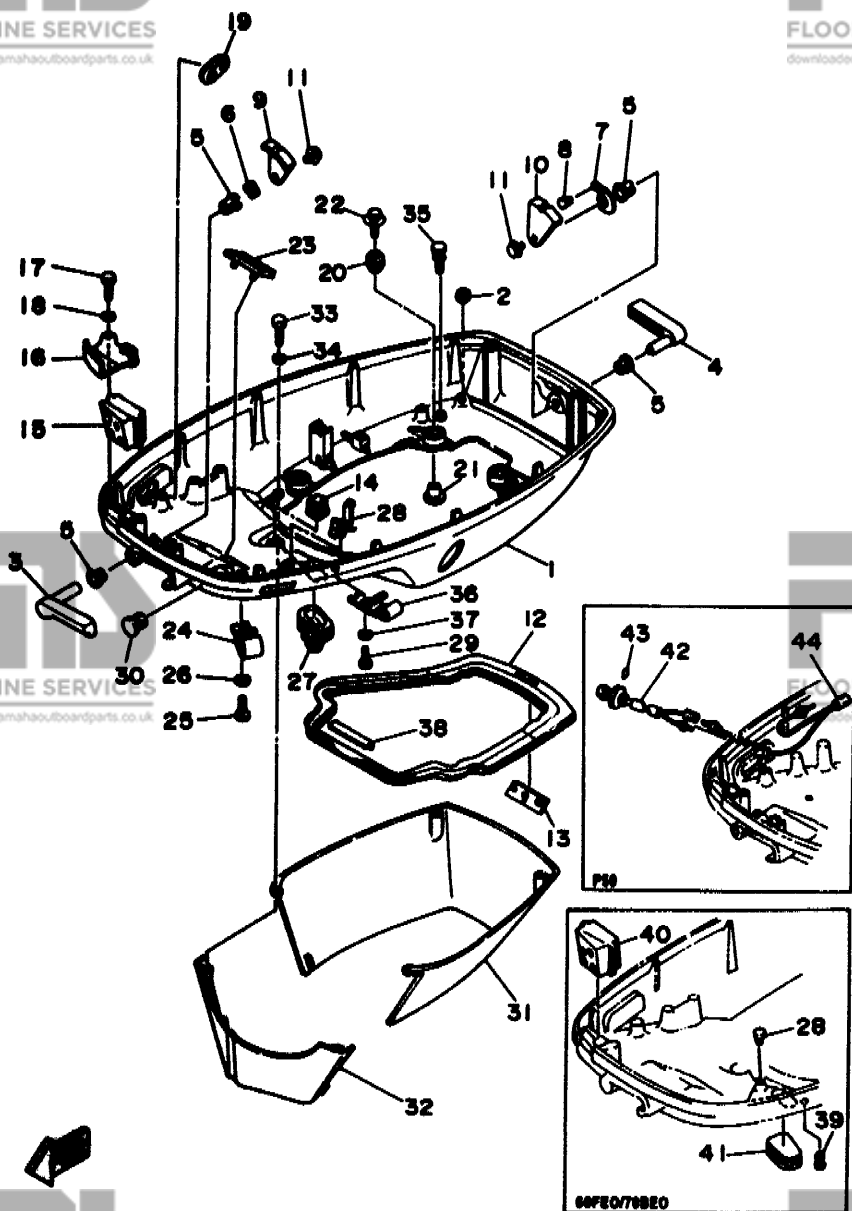


FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-42711-05-4D	COWLING, BOTTOM CUVETTE	1	UR 60FE0/70BE0
	6H3-42711-24-4D	COWLING, BOTTOM CUVETTE	1	UR 60FET0/70BET0
	6H3-42711-32-4D	COWLING, BOTTOM CUVETTE	1	UR P50
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	6H3-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	6H3-42817-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-13M38	BUSH DOUILLE	4	
6	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	
7	6H3-42813-00	SPRING, CLAMP LEVER RESSORT	1	
8	90269-04M03	RIVET RIVET	1	
9	6H3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	6H3-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	
11	90119-06M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
12	6H3-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
13	6K5-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	
14	6E5-42724-00	GROMMET PASSE-FIL	1	
15	6H3-42725-10	GROMMET PASSE-FIL	1	"ETO" MODEL
16	6H3-42738-01-5B	PLATE, FITTING ETRIER	1	
17	97095-06016	BOLT BOULON	2	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
19	6H3-42727-00	GROMMET PASSE-FIL	1	
20	90480-09M12	GROMMET PASSE-FIL	4	
21	90387-06M69	COLLAR COLLERETTE	4	
22	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
23	6H3-42768-00	DAMPER AMORTISSEUR	1	
24	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
25	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

C6

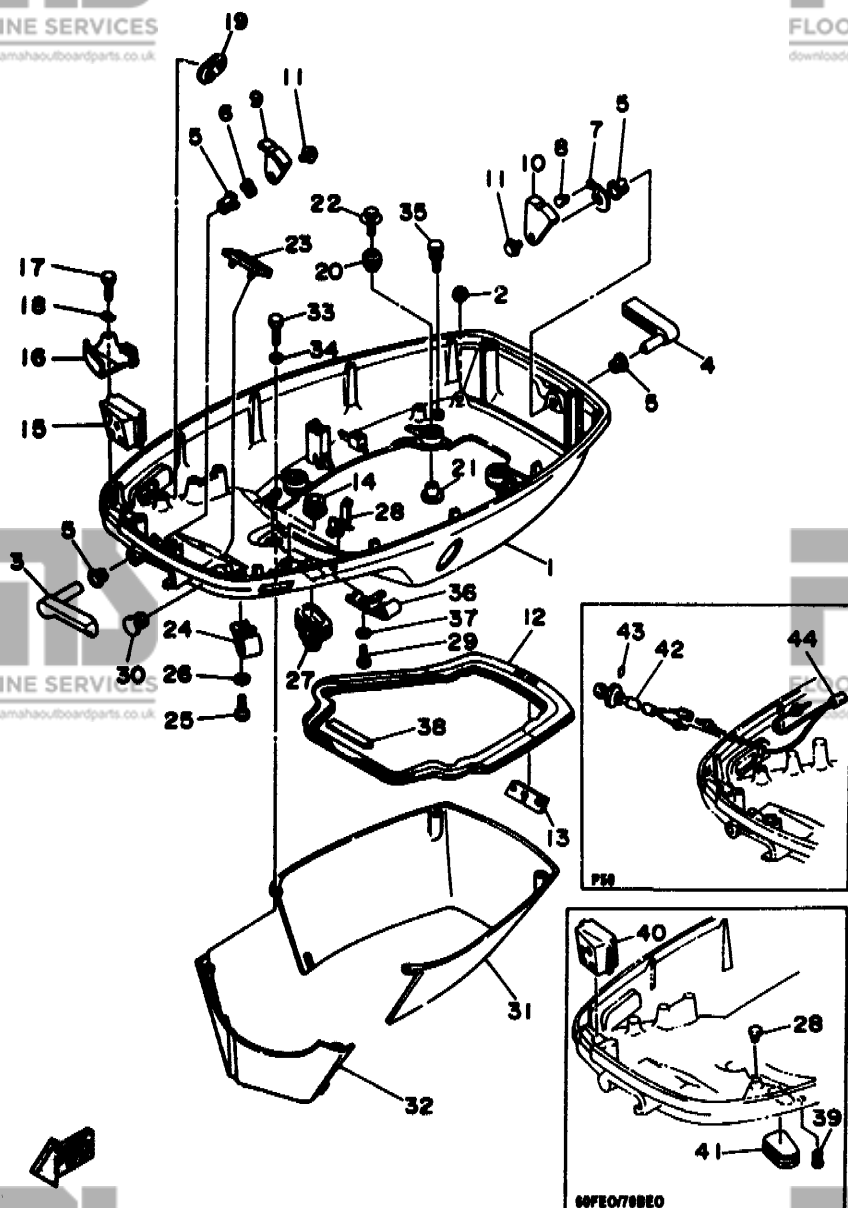


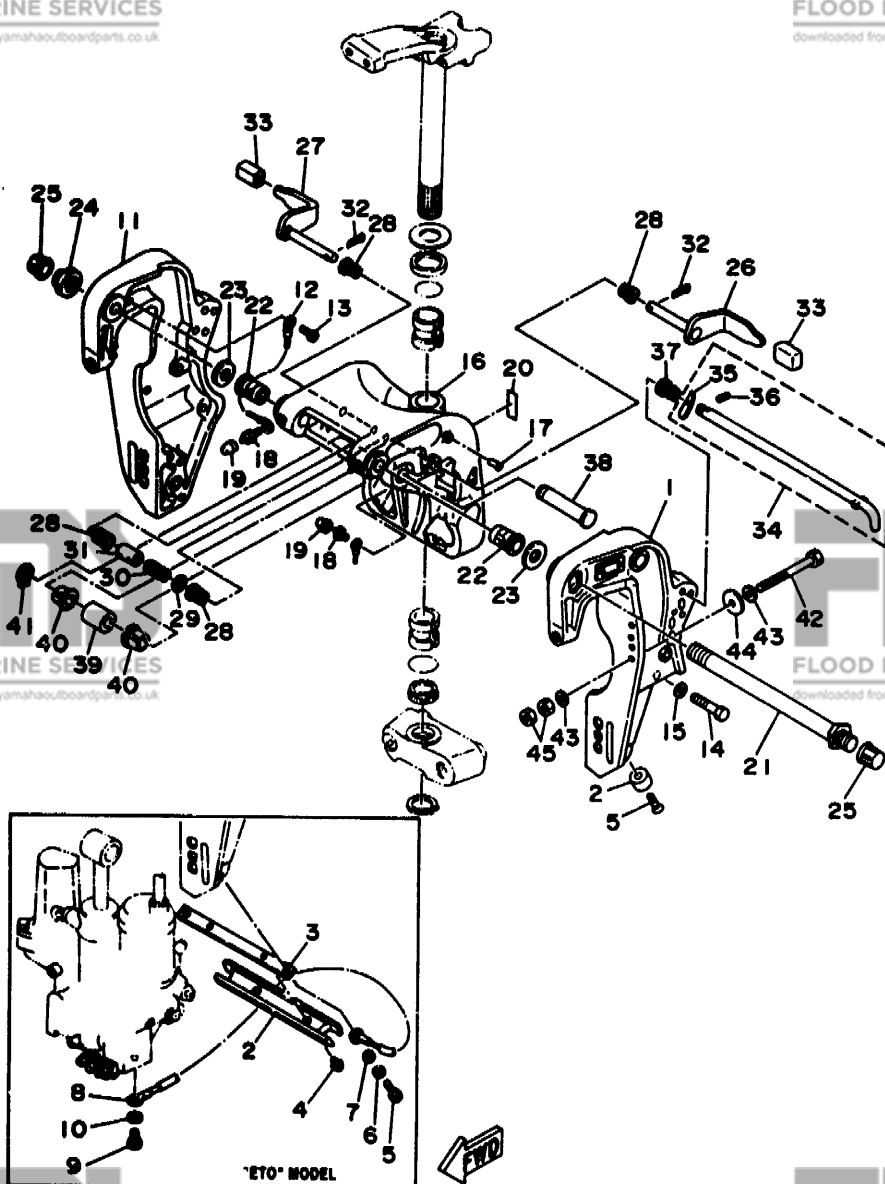
FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	688-42726-10	GROMMET PASSE-FIL	1	"ETO" MODEL
28	90464-15M08	CLAMP BRIDE	1	UR "ETO" MODEL
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR "EO" MODEL
29	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	"ETO" MODEL
30	6G1-42748-00	GROMMET PASSE-FIL	1	
31	6H3-42741-01-4D	APRON CAPOT LATERAL	1	
32	6H3-42771-01-4D	APRON CAPOT LATERAL	1	
33	97095-06025	BOLT BOULON	2	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
36	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	"ETO" MODEL
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	"ETO" MODEL
38	6H3-42718-00	RUBBER, SEAL 3	1	
39	90338-05M03	PLUG JOINT	1	"EO" MODEL
40	6H3-42725-00	GROMMET PASSE-FIL	1	"EO" MODEL
41	6H4-42726-00	GROMMET PASSE-FIL	1	"EO" MODEL
42	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY	1	P50
43	6H4-85415-10	FEU DE DETRESSE MARK, SIGNAL LIGHT	1	P50
44	6H3-82531-01	ETIQUETTE WIRE, LEAD FIL	1	P50

FIG. 9 BRACKET 1 (SHORT)

SUPPORT 1 (COURTE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-05-4D	BRACKET, CLAMP PRESSE	1	
2	663-45251-00	ANODE	2	UR "EO" MODEL
	6H1-45251-02	ANODE	1	UR "ETO" MODEL
3	6H1-44526-00	ANODE PLATE PLAQUE	1	"ETO" MODEL
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	"ETO" MODEL
5	92180-06025	SCREW, OVAL HEAD VIS	2	UR "EO" MODEL
	97095-06016	BOLT BOULON	2	UR "ETO" MODEL
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	"ETO" MODEL
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	"ETO" MODEL
8	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	"ETO" MODEL
9	97095-06010	BOLT BOULON	1	"ETO" MODEL
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	"ETO" MODEL
11	697-43112-03-4D	BRACKET, CLAMP PRESSE	1	
12	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
13	98580-06012	SCREW, PAN HEAD VIS	1	
14	97095-10045	BOLT BOULON	6	
15	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
16	697-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
17	90269-03010	RIVET RIVET	1	
18	93700-06M03	NIPPLE, GREASE PION	3	
19	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP
20	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	"EO" MODEL
21	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
22	90386-22M15	BUSH DOUILLE	2	
23	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
24	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
25	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
26	688-43181-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	

D1

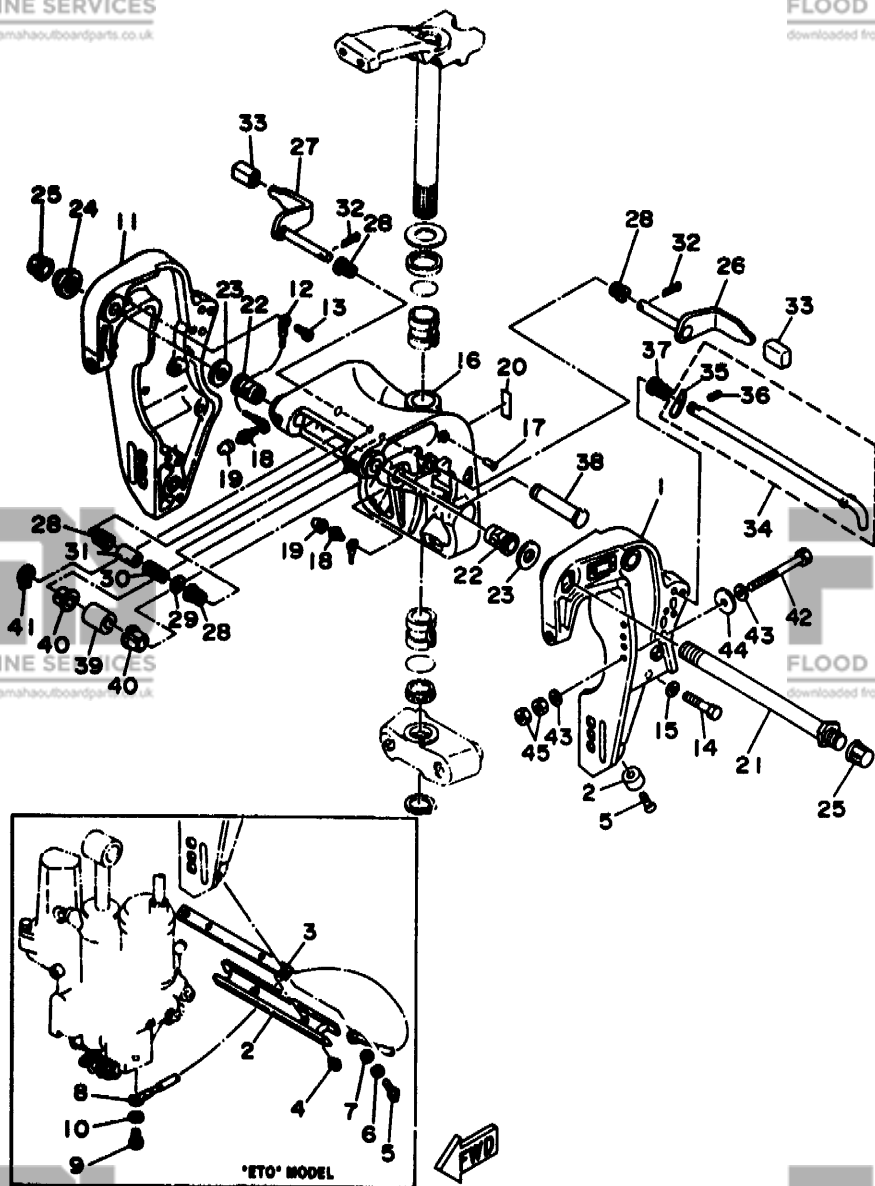


FIG. 9 BRACKET 1 (SHORT)

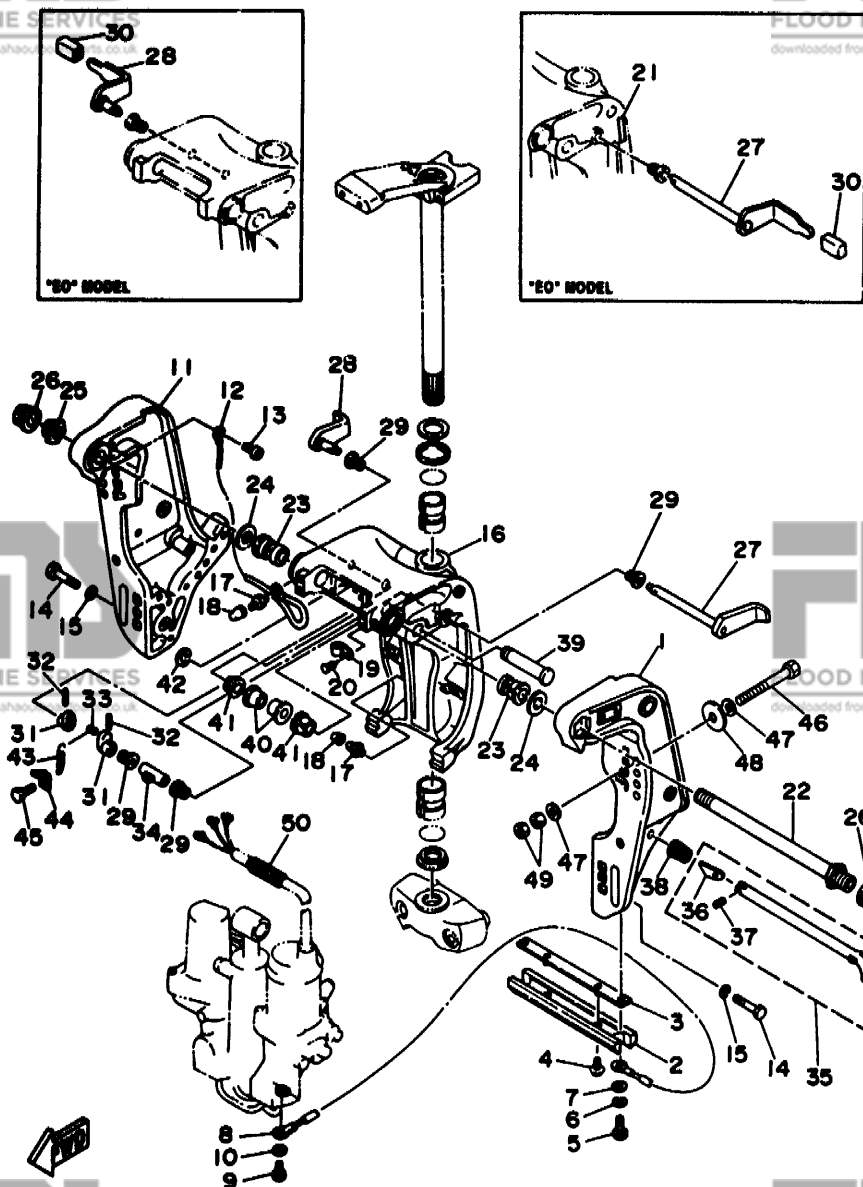
SUPPORT 1 (COURTE)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARKS
27	688-43185-04	LEVER, TILT STOP	1	
28	90386-10M16	LEVIER, VERROUILLAGE RELEVAGE	4	
29	92990-10600	BUSH	1	
30	90501-10M21	DOUILLE	1	
31	90387-10M38	WASHER, PLATE	1	
32	91490-30030	RONDELLE, PLATE	1	
33	663-43318-00	SPRING, COMPRESSION	1	
34	697-43160-00	RESSORT, COMPRESSION	1	
35	688-43165-00	COLLAR	1	
36	91690-30012	COLLERETTE	2	
37	90502-20M03	PIN, COTTER	2	
38	6E5-43126-02	GOUPILLE	2	
39	90386-18M21	COVER	1	
40	90386-18M63	CAPUCHON	1	
41	93410-18M02	TILT ROD ASSY	1	
42	90101-12M65	BROCHE D'INCLINAISON (ENS.)	1	
43	92990-12200	.PLATE, TILT LOCK	1	
44	90201-12426	.TAQUET, BROCHE INCLINAISON	1	
45	95380-12600	.PIN, SPRING	1	
		.AGRAFFE	1	
		SPRING, CONICAL	1	
		RESSORT, CONIQUE	1	
		PIN, UPPER SHOCK MOUNT	1	
		AXE, SUPERIEUR AMORTISSEUR	1	UR "EO" MODEL
		BUSH	2	UR "ETO" MODEL
		DOUILLE	2	
		BUSH	2	
		DOUILLE	2	
		BUSH	2	
		DOUILLE	2	
		CIRCLIP	1	
		CLIPS	1	
		BOLT	4	
		BOULON	4	
		WASHER, PLAIN	8	
		RONDELLE, PLATE	8	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	
		NUT	8	
		ECROU	8	

FIG. 10 BRACKET 1 (LONG)

SUPPORT 1 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARKES
1	6H1-43111-01-4D	BRACKET, CLAMP PRESSE	1	UR "ETO" MODEL
	688-43111-13-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
2	6H1-45251-02	ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
5	97095-06016	BOLT BOULON	2	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	"ETO" MODEL
9	97095-06010	BOLT BOULON	1	"ETO" MODEL
10	92990-06600	WASHER, PLATE RONDELLE, CLAMP PRESSE	1	"ETO" MODEL
11	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1	UR "ETO" MODEL
	688-43112-12-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
12	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
13	98580-06012	SCREW, PAN HEAD VIS	1	
14	97095-10045	BOLT BOULON	6	
15	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
16	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
17	93700-06M03	NIPPLE, GREASE PION	3	
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP
19	90464-11M18	CLAMP BRIDE	1	60F/70B
20	90338-05M03	PLUG PLOT	1	60F/70B
21	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	"EO" MODEL
22	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
23	90386-22M15	BUSH DOUILLE	2	
24	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	
26	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	

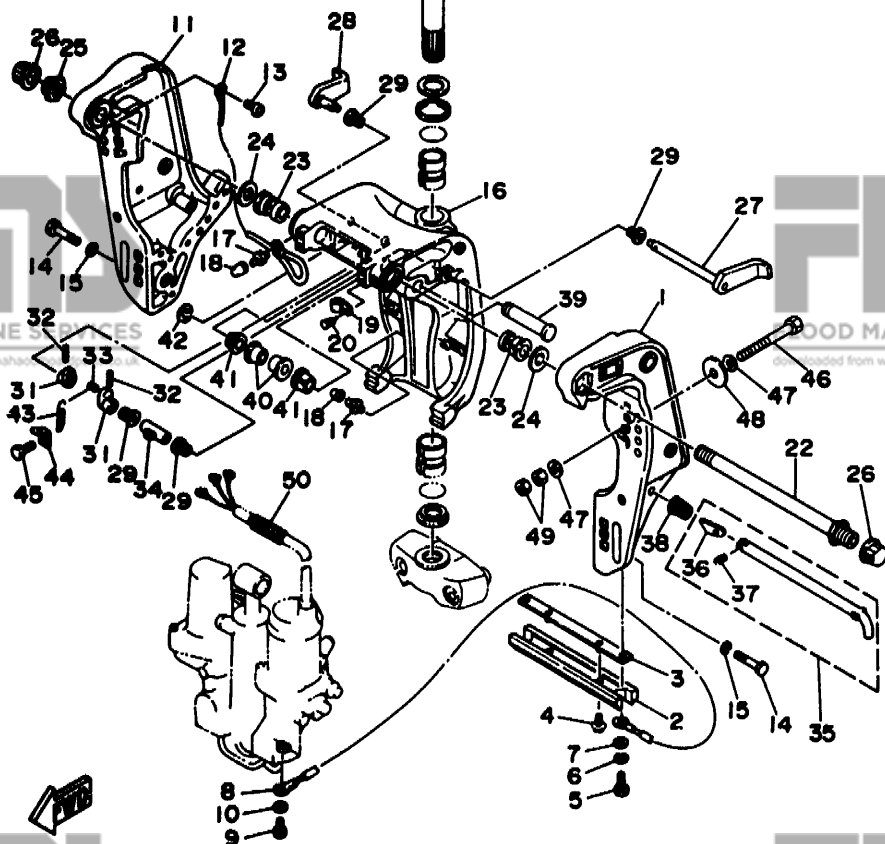
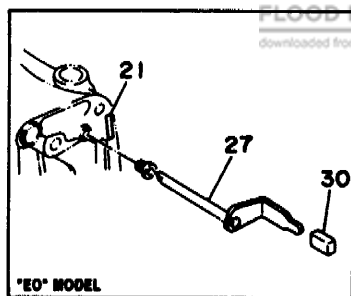
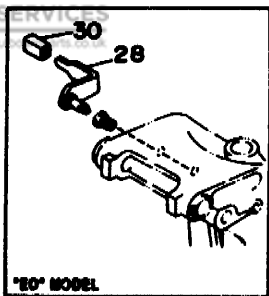


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FIG. 10 BRACKET 1 (LONG)

SUPPORT 1 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	688-43181-10	LEVER, TILT STOP	1	UR "EO" MODEL
	6H1-43181-01	LEVIER, VERROUILLAGE RELEVAGE	1	UR "ETO" MODEL
28	688-43185-10	LEVER, TILT STOP	1	UR "EO" MODEL
	6H1-43185-01	LEVIER, VERROUILLAGE RELEVAGE	1	UR "ETO" MODEL
29	90386-10M16	BUSH	4	
30	663-43318-00	DOUILLE COVER	2	"EO" MODEL
31	665-43148-00	CAPUCHON		
32	91690-30020	COLLAR, DISTANCE	2	
		ENTRETOISE		
33	90249-06M19	PIN, SPRING	2	
		AGRAFFE		
34	90387-10M02	PIN	1	
		GOUPILLE		
35	688-43160-01	COLLAR	1	
		COLLERETTE		
36	688-43165-00	TILT ROD ASSY	1	
		BROCHE D'INCLINAISON (ENS.)		
37	91690-30012	.PLATE, TILT LOCK	1	
		.TAQUET, BROCHE INCLINAISON		
38	90502-16M02	.PIN, SPRING	1	
		.AGRAFFE		
39	6E5-43126-02	SPRING, CONICAL	1	
		RESSORT, CONIQUE		
40	90386-18M63	PIN, UPPER SHOCK MOUNT	1	
		AXE, SUPERIEUR AMORTISSEUR		
	90386-18M21	BUSH	2	UR "ETO" MODEL
		DOUILLE		
41	90386-18M35	BUSH	2	UR "EO" MODEL
		DOUILLE		
42	93410-18M02	BUSH	2	
		DOUILLE		
43	90506-14M24	CIRCLIP	1	
		CLIPS		
44	665-43144-00	SPRING, TENSION	1	
		RESSORT, TENSION		
45	97095-06010	HOOKE, SPRING	1	
		CROCHET		
46	90101-12M65	BOLT	1	
		BOULON		
47	92990-12200	BOLT	4	
		BOULON		
48	90201-12426	WASHER, PLAIN	8	
		RONDELLE, PLATE		
49	95380-12600	WASHER, PLATE	4	
		RONDELLE, PLATE		
50	90440-14M00	NUT	8	
		ECROU		
		PIPE	1	"ETO" MODEL
		DURITE		



D4

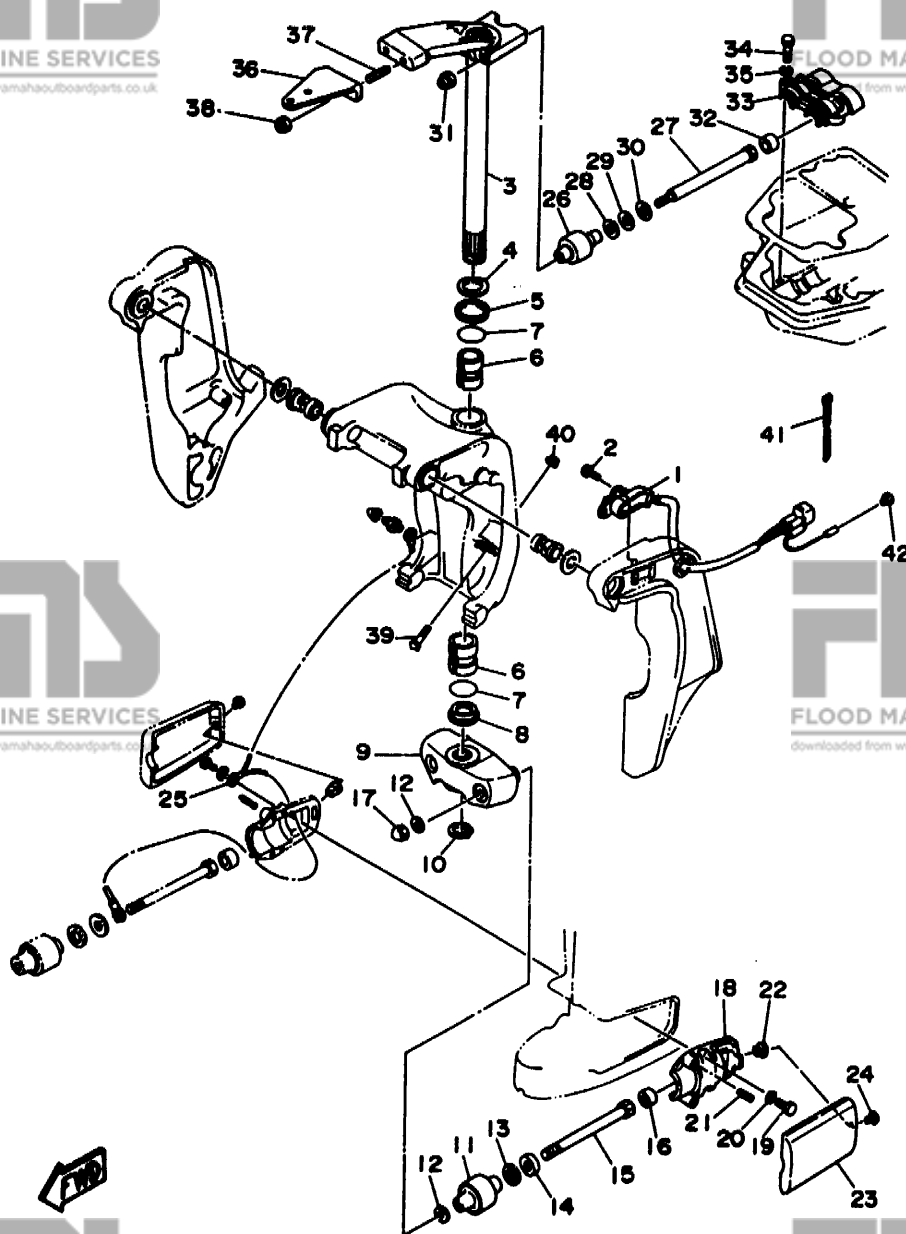


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-83672-01	TRIM SENDER (SHORT)	1	UR "ETO" MODEL
	6H1-83672-11	TRIM SENDER (LONG)	1	UR "ETO" MODEL
2	97885-06016	INCLINER RACCORD (LONG)	2	"ETO" MODEL
3	6H3-42510-02-40	SCREW, PAN HEAD		
	6H3-42510-12-40	VIS, TETE TRONCONIQUE		
		STEERING BRACKET ASSY	1	UR SHORT
		DIRECTION SUPPORT (ENS.)		
		STEERING BRACKET ASSY	1	UR LONG
		DIRECTION SUPPORT (ENS.)		
4	90201-30M00	WASHER, PLATE	1	
		RONDELLE, PLATE		
5	90386-30M78	BUSH	1	
		DOUVILLE		
6	90386-30M77	BUSH	2	
		DOUVILLE		
7	93210-29M94	O-RING	2	
		JOINT TORIQUE		
8	90386-30M60	BUSH	1	
		DOUVILLE		
9	6H3-44551-01-40	HOUSING, LOWER MOUNT RUBBER	1	
		BOITIER, SILENT-BLOC INFERIEUR		
10	93410-28M06	CIRCLIP	1	
		CLIPS		
11	687-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	
		SILENT-BLOC, INFERIEUR LATERAL		
12	90201-12M16	WASHER, PLATE	4	
		RONDELLE, PLATE		
13	90202-25M04	WASHER, PLATE	2	
		RONDELLE, PLATE		
14	90201-13M19	WASHER, PLATE	2	
		RONDELLE, PLATE		
15	90109-12M21	BOLT	2	
		BOULON		
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	
		SILENT-BLOC, INFERIEUR		
17	95380-12800	NUT, CROWN	2	
		ECROU, BORGNE		
18	6H3-44552-02-94	HOUSING, LOWER MOUNT RUBBER	2	
		BOITIER, SILENT-BLOC INFERIEUR		
19	97095-08025	BOLT	1	
		BOULON		
20	92990-08100	WASHER, SPRING	4	
		RONDELLE, GROWER		
21	90501-14M08	SPRING, COMPRESSION	4	
		RESSORT, COMPRESSION		
22	90179-06066	NUT	2	
		ECROU		
23	6H3-44553-01-40	COVER, LOWER MOUNT	2	
		COUVERCLE, SUSPENSION INFERIEUR		
24	97885-06016	SCREW, PAN HEAD	2	
		VIS, TETE TRONCONIQUE		
25	697-82127-01	WIRE, LEAD 2	1	UR SHORT
		FIL 2		
	688-82127-02	WIRE, LEAD 2	1	UR LONG
		FIL 2		

D5

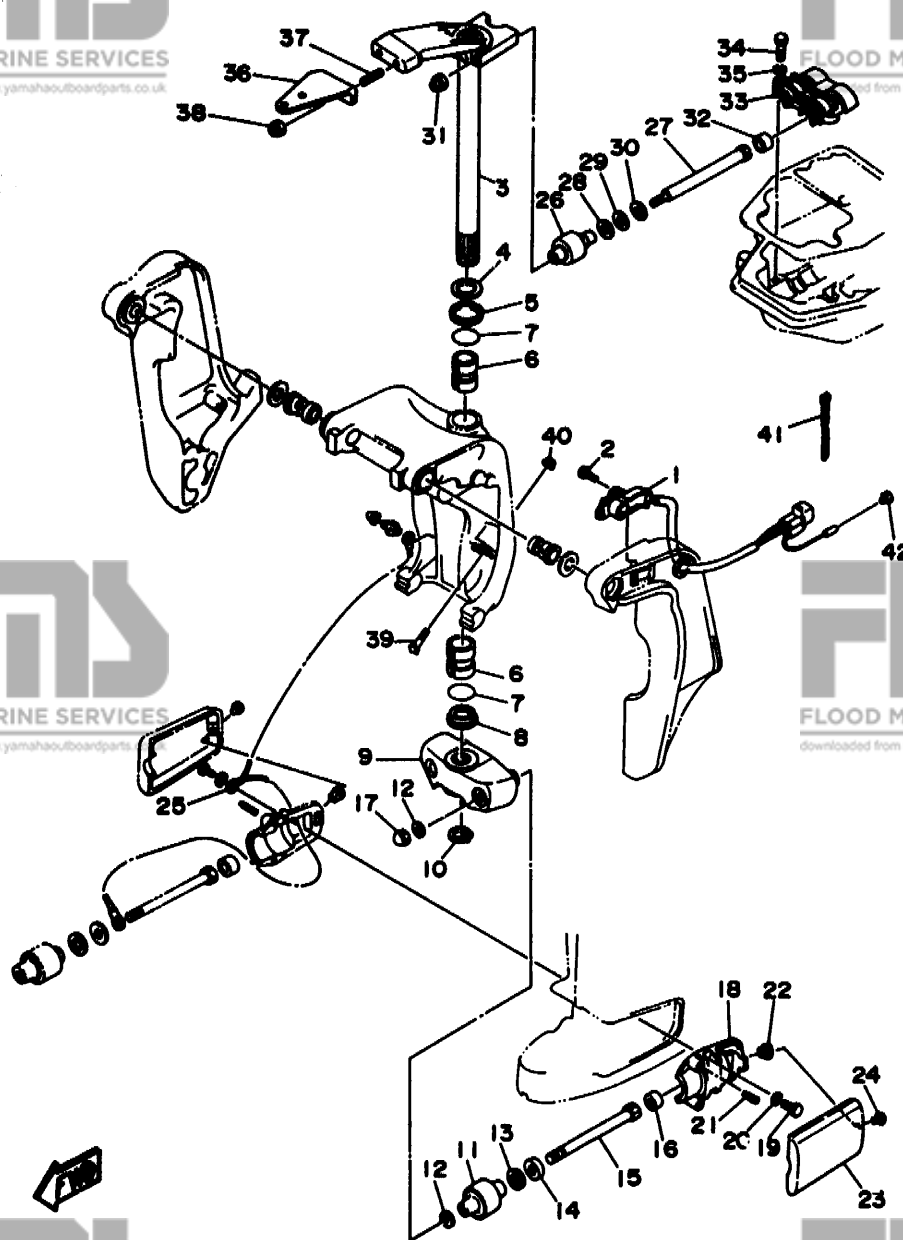


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	688-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	
27	90101-10M49	SILENT-BLOC, SUPERIEUR LATERAL	2	
28	90201-20M21	BOULON	2	
29	90202-20M06	WASHER, PLATE	2	
30	90201-11M22	RONDELLE, PLATE	2	
31	90185-10051	WASHER, PLATE	2	
32	663-44575-00	RONDELLE, PLATE	2	
33	688-44511-00-94	WASHER, PLATE	1	
34	97095-08035	ECROU, AUTO-BLOCANT	3	
35	92990-08100	DAMPER, LOWER MOUNT RUBBER	3	
36	688-48511-01-40	SILENT-BLOC, INFERIEUR	1	UR BALL POST TYPE
37	90116-10175	COVER, UPPER MOUNT	1	UR STEERING GUIDE TYPE
38	90185-10051	COUVERCLE, SUSPENSION SUPERIEUR	2	
39	688-43376-01	BOLT	2	
40	95780-08300	BOULON	2	
41	90465-11M10	WASHER, SPRING	3	
42	703-82119-00	RONDELLE, GROWER	1	
		ATTACHE, DIRECTION		
		HOOK, STEERING		
		ATTACHE, DIRECTION		
		BOLT, STUD		
		GOUJON		
		NUT, SELF-LOCKING		
		ECROU, AUTO-BLOCANT		
		BOLT, THRUST RECEIVER (SHORT)		
		BOULON (COURTE)		
		BOLT, THRUST RECEIVER (LONG)		
		BOULON (LONG)		
		NUT, FLANGE		
		ECROU		
		CLAMP		
		BRIDE		
		COVER, LEAD WIRE		
		GARNITURE, FIL		

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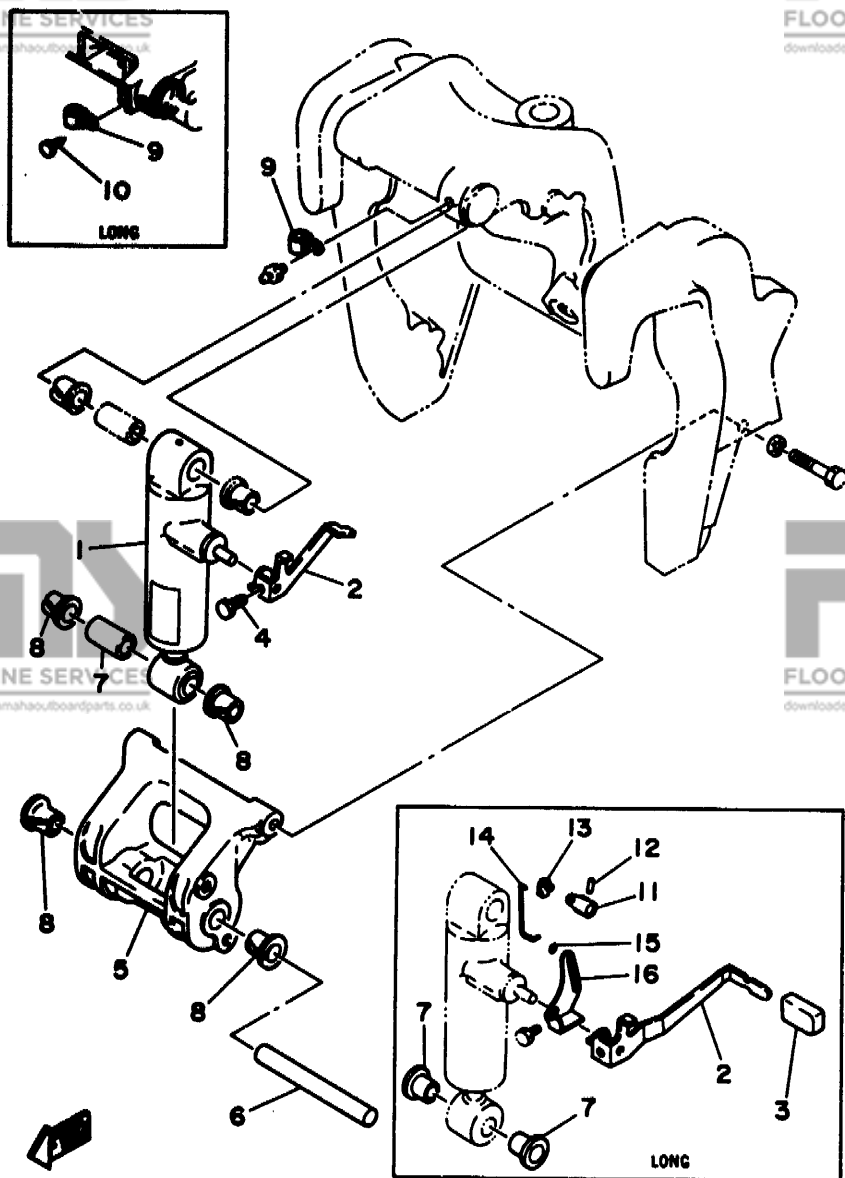


FIG. 12 MANUAL TILT

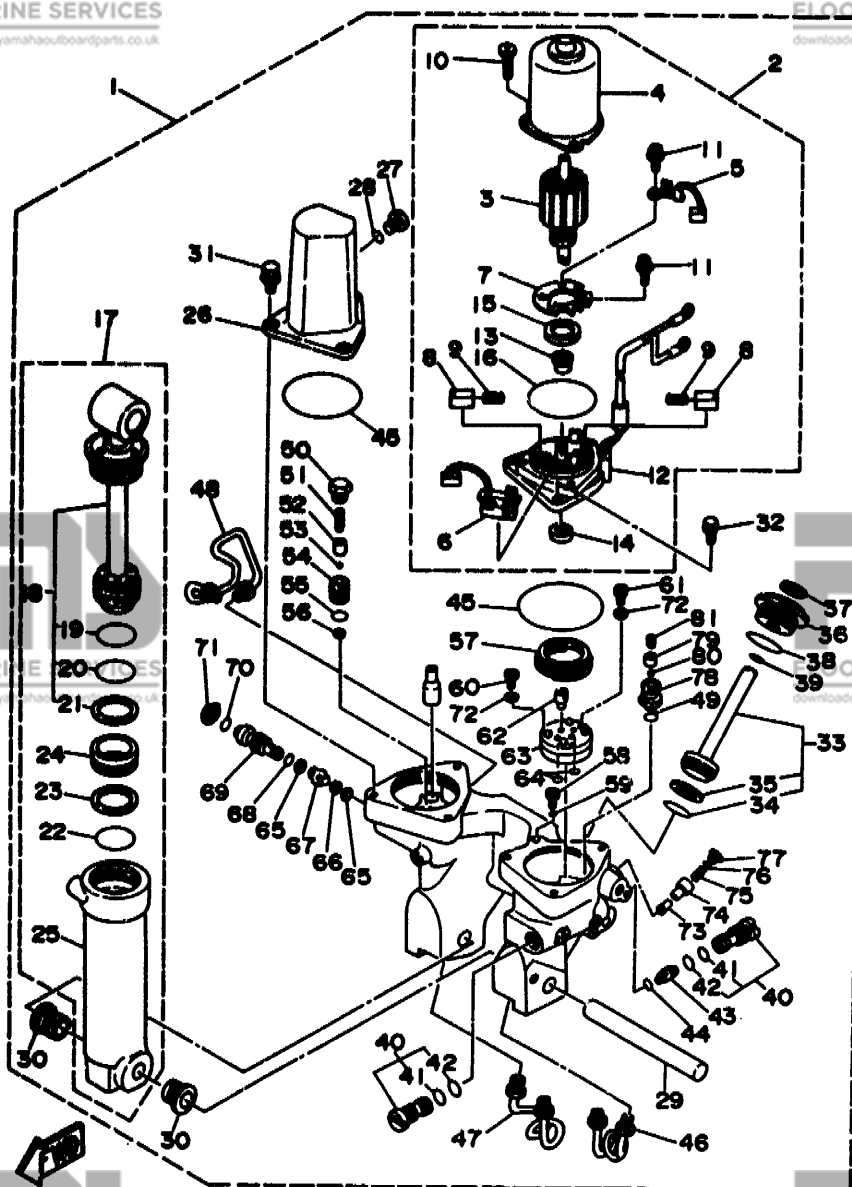
INCLINER MANUEL

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43170-03-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR SHORT
	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR LONG
2	688-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	UR SHORT
	688-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	UR LONG
3	682-43318-01	COVER CAPUCHON	1	
4	97095-06010	BOLT BOULON	1	
5	697-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR SHORT
	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR LONG
6	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFÉRIEUR AMORTISSEUR	1	
7	90386-18M21	BUSH DOUILLE	1	UR SHORT
	90386-18M63	BUSH DOUILLE	2	UR LONG
8	90386-18M35	BUSH DOUILLE	4	
9	90465-08028	CLAMP BRIDE	1	UR SHORT
	90464-11M18	CLAMP BRIDE	1	UR LONG
10	90338-05M03	PLUG PLOT	1	LONG
11	688-43186-00	LEVER LEVIER	1	LONG
12	91690-30020	PIN, SPRING AGRAFFE	1	LONG
13	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	LONG
14	688-43616-00	ROD, TILT LOCK TIGE	1	LONG
15	90202-03M51	WASHER, PLATE RONDELLE, PLATE	1	LONG
16	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH	1	LONG

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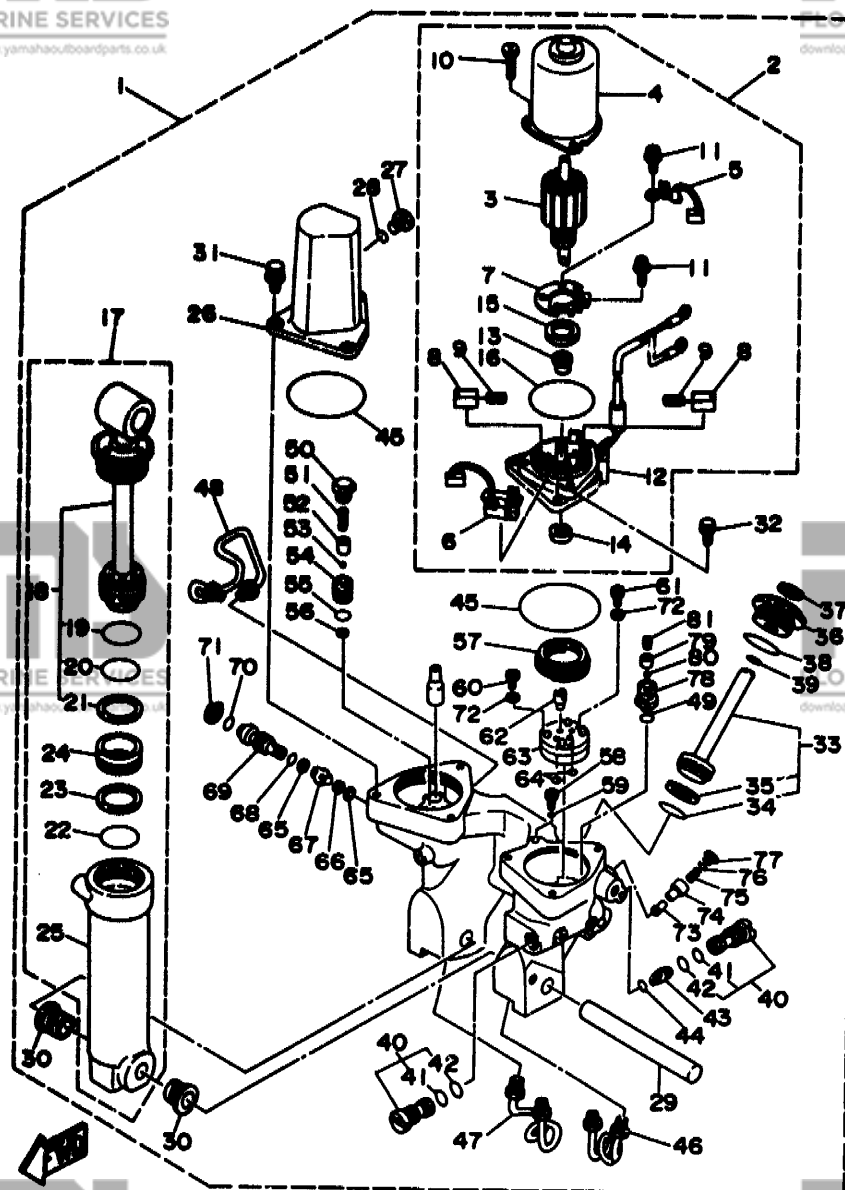
FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PAYER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H3-43800-08-4D	POWER TRIM & TILT ASSY PUISSANCE PAYER ET INCLINER (ENS.)	1	
2	6H1-43880-02	MOTOR ASSY MOTEUR (ENS.)	1	
3	6H1-43805-10	ARMATURE ASSY INDUIT (ENS.)	1	
4	6H1-43804-10	STATOR ASSY STATOR (ENS.)	1	
5	6H1-43891-10	BRUSH 1 BALAI 1	1	
6	6H1-43892-10	BRUSH 2 BALAI 2	1	
7	6H1-4380F-10	PLATE, BRUSH HOLDER PLAQUE	1	
8	6H1-4380J-10	HOLDER, BRUSH PORTE-BALAI	2	
9	6H1-4386K-10	SPRING, BRUSH RESSORT, BALAI	2	
10	97885-05016	SCREW, PAN HEAD VIS TETE TRONCONIQUE	3	
11	97607-04310	SCREW, PAN HEAD WITH WASHER VIS HEXAGONAL	2	
12	6H1-43881-10	FRAME, END BATTI	1	
13	6H1-4380H-10	METAL METAL	1	
14	93102-08M43	OIL SEAL JOINT SPY	1	
15	6H1-4380G-10	PLATE PLAQUE	1	
16	6H1-43865-10	O-RING JOINT TORIQUE	1	
17	697-4380E-01	TILT CYLINDER ASSY INCLINAISON CYLINDRE (ENS.)	1	
18	697-43810-02	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	
19	6E5-43861-00	O-RING JOINT TORIQUE	1	
20	6E5-43862-00	O-RING JOINT TORIQUE	1	
21	6E5-43872-00	RING, BACK UP RESSORT	1	
22	6E5-43862-00	O-RING JOINT TORIQUE	1	
23	6E5-43872-00	RING, BACK UP RESSORT	1	
24	6E5-43814-01	PISTON, FREE PISTON	1	
25	6E5-43813-02	CYLINDER, TILT CYLINDRE	1	
26	6E5-43828-00	BODY, RESERVOIR CORPS	1	
27	6E5-43829-00	PLUG, RESERVOIR BOUCHON	1	
28	6E5-43863-00	O-RING JOINT TORIQUE	1	



E1

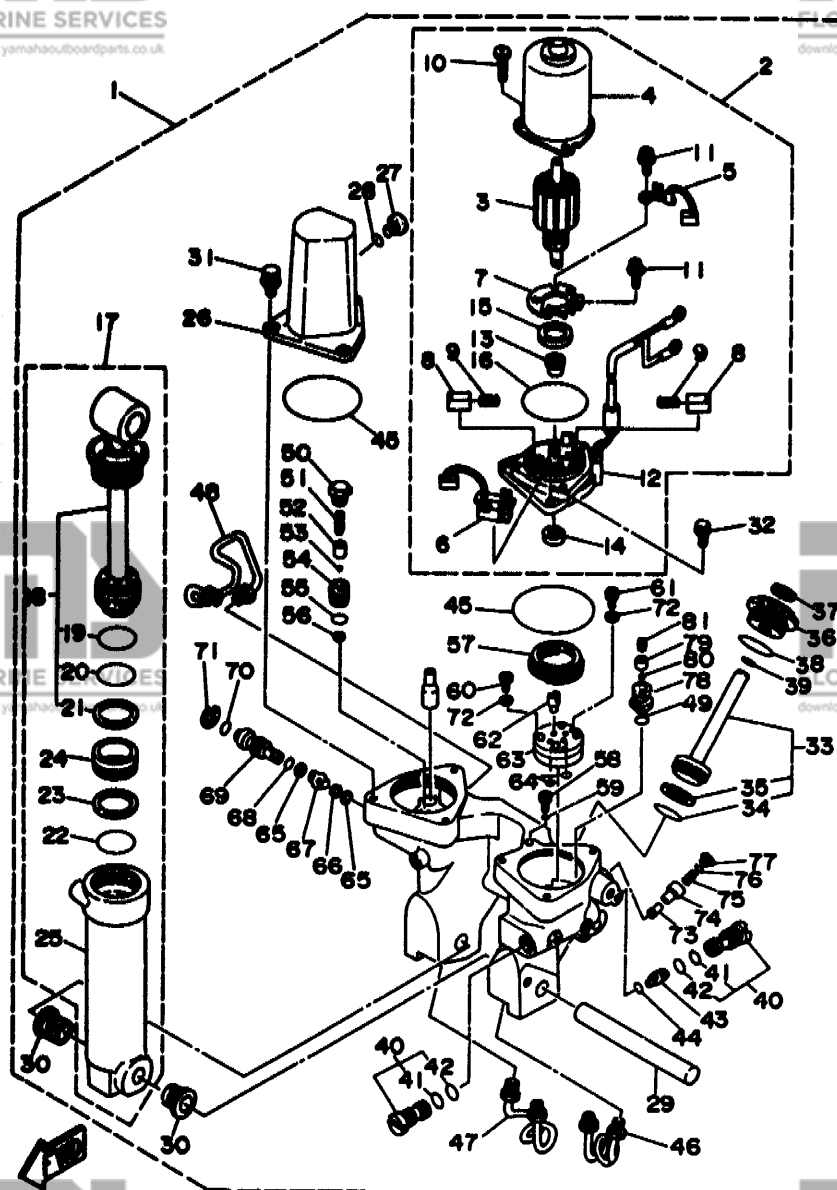
FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PAYER ET INCLINER (ENS.) 1 (COURTE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	1	
30	90386-18M14	.BUSH .DOUILLE	2	
31	90119-06M42	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
32	90119-06M71	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
33	6E5-43820-03	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	
34	6E5-43864-00	.O-RING	1	
35	6E5-43874-01	.JOINT TORIQUE .RING, BACK UP	1	
36	6E5-43821-01	.RESSORT .SCREW, TRIM CYLINDER END	2	
37	6E5-43822-01	.VIS .SEAL, TRIM DUST	2	
38	6E5-43862-00	.JOINT .O-RING	2	
39	6E5-43865-00	.JOINT TORIQUE .O-RING	2	
40	6E5-43802-01	.JOINT TORIQUE .VALVE SUB ASSY	2	
41	6E5-43866-00	.CLAPET AUXILIAIRE (ENS.) .O-RING	1	
42	6E5-43867-00	.JOINT TORIQUE .O-RING	1	
43	6E5-43841-02	.JOINT TORIQUE .PISTON, SHUTTLE	1	
44	6E5-43868-00	.PISTON .O-RING	1	
45	6E5-43869-00	.JOINT TORIQUE .O-RING	2	
46	6E5-43833-01	.JOINT TORIQUE .PIPE	1	
47	6E5-43834-01	.TUYAU .PIPE	1	
48	6E5-43835-00	.TUYAU .PIPE	1	
49	6E5-43883-00	.TUYAU .O-RING	1	
50	6E5-43843-00	.JOINT TORIQUE .SCREW, VALVE LOCK	1	
51	6H3-43855-00	.VIS .SPRING, UP RELIEF	1	
52	6E5-43859-00	.RESSORT .PIN, VALVE SUPPORT	1	
53	6E5-43877-01	.GOUPILLE .BALL	1	
54	6E5-43895-00	.BILLE .SEAT, RELIEF VALVE	1	
55	6E5-43896-00	.SIEGE .O-RING	1	
56	6E5-43816-10	.JOINT TORIQUE .FILTER 1	1	

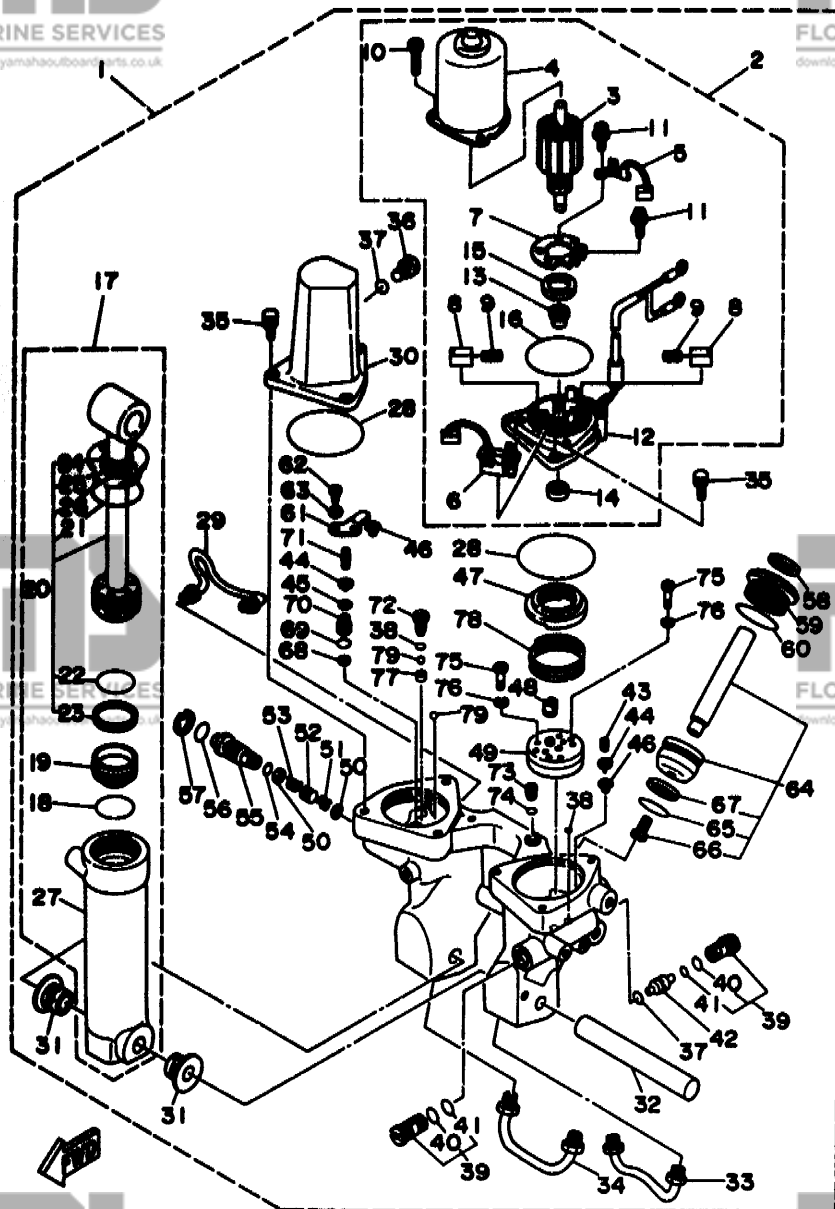
E2

FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PAYER ET INCLINER (ENS.) 1 (COURTE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6E5-43817-10	.FILTER 2 .FILTRE 2	1	
58	90109-06M21	.BOLT .BOULON	1	
59	6E5-43897-00	.O-RING .JOINT TORIQUE	1	
60	6E5-43878-01	.BOLT, SOCKET .BOULON	2	
61	6E5-43888-01	.BOLT, SOCKET .BOULON	1	
62	6E5-43831-00	.CONNECTOR, SHAFT .RACCORD	1	
63	6E5-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
64	93210-07M78	.O-RING .JOINT TORIQUE	2	
65	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
66	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
67	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
68	93210-10M74	.O-RING .JOINT TORIQUE	1	
69	6E5-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
70	93210-18M75	.O-RING .JOINT TORIQUE	1	
71	6E5-43875-00	.RING, SNAP .RESSORT	1	
72	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
73	6E5-4381A-00	.SHAFT .AXE	1	
74	6E5-43849-01	.PIN, VALVE SUPPORT .GOUPILLE	1	
75	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
76	93210-06M77	.O-RING .JOINT TORIQUE	1	
77	6E5-43842-00	.SCREW, VALVE SEAT .VIS	1	
78	6E5-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	
79	6E5-43844-02	.PIN, VALVE SUPPORT .GOUPILLE	1	
80	6E5-43858-00	.BALL 1 .BILLE 1	1	
81	6E5-43856-01	.SPRING, DOWN RELIEF .RESSORT	1	

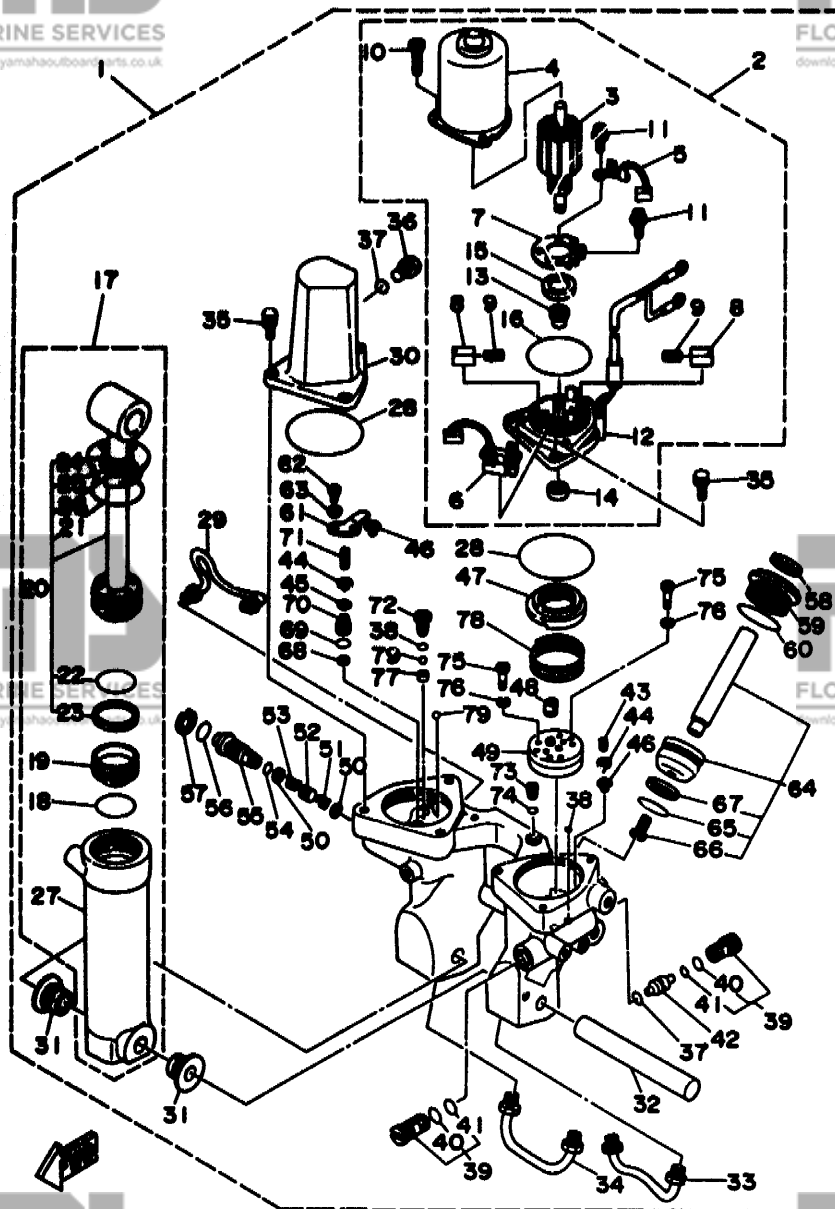
FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARE ET INCLINER (ENS.) 2 (LONG)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43800-15-40	POWER TRIM & TILT ASSY	1	UR 60F/70B
	62F-43800-02-40	PUISSANCE PARE ET INCLINER (ENS.)	1	UR P50
2	6H1-43880-02	..MOTOR ASSY	1	
		..MOTEUR (ENS.)		
3	6H1-43805-10	..ARMATURE ASSY	1	
		..INDUIT (ENS.)		
4	6H1-43804-10	..STATOR ASSY	1	
		..STATOR (ENS.)		
5	6H1-43891-10	..BRUSH 1	1	
		..BALAI 1		
6	6H1-43892-10	..BRUSH 2	1	
		..BALAI 2		
7	6H1-4380F-10	..PLATE, BRUSH HOLDER	1	
		..PLAQUE		
8	6H1-4380J-10	..HOLDER, BRUSH	2	
		..PORTE-BALAI		
9	6H1-4386K-10	..SPRING, BRUSH	2	
		..RESSORT, BALAI		
10	97885-05016	..SCREW, PAN HEAD	3	
		..VIS, TETE TRONCONIQUE		
11	98507-04010	..SCREW, PAN HEAD	2	
		..VIS, TETE TRONCONIQUE		
12	6H1-43881-10	..FRAME, END	1	
		..BATI		
13	6H1-4380H-10	..METAL	1	
		..METAL		
14	93102-08M43	..OIL SEAL	1	
		..JOINT SPY		
15	6H1-4380G-10	..PLATE	1	
		..PLAQUE		
16	6H1-43865-10	..O-RING	1	
		..JOINT TORIQUE		
17	6H1-43840-11	..POWER TILT ASSY	1	
		..PUISSANCE INCLINER (ENS.)		
18	6H1-43861-10	..O-RING	1	
		..JOINT TORIQUE		
19	6H1-43814-11	..PISTON, FREE	1	
		..PISTON		
20	6H1-43810-11	..PISTON SUB ASSY	1	
		..PISTON AUXILIAIRE (ENS.)		
21	6H1-43861-00	..O-RING	1	
		..JOINT TORIQUE		
22	6H1-43861-10	..O-RING	1	
		..JOINT TORIQUE		
23	6H1-43871-10	..RING, BACK UP	1	
		..SEGMENT		
24	6H1-43812-00	..SEAL, DUST	1	
		..JOINT		
25	6H1-43872-10	..RING, BACK UP	1	
		..RESSORT		
26	93210-18397	..O-RING	1	
		..JOINT TORIQUE		
27	6H1-43813-10	..CYLINDER, TILT	1	
		..CYLINDRE		

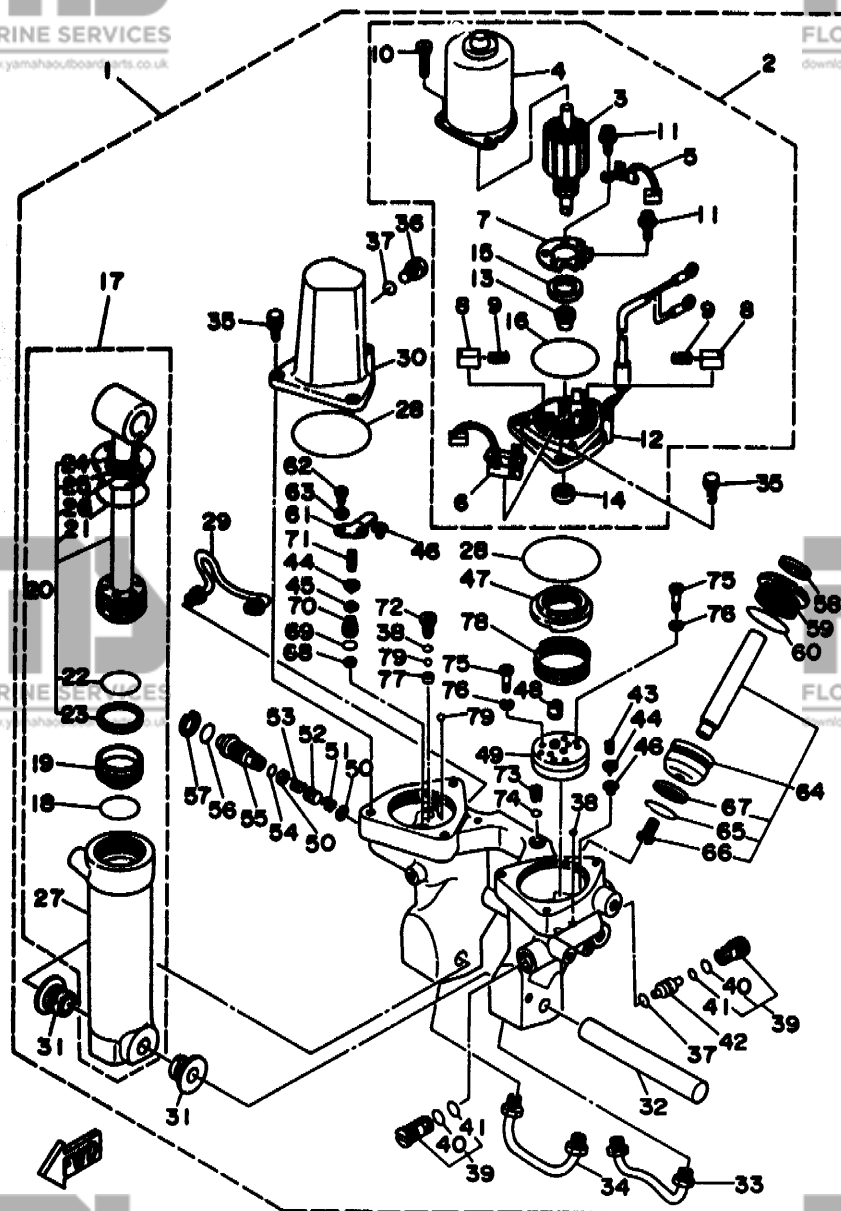
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FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PAYER ET INCLINER (ENS.) 2 (LONG)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	93210-65752	.O-RING	2	
29	6H1-43835-10	.JOINT TORIQUE	1	
30	6H1-43828-10	.PIPE	1	
31	90386-18M14	.TUYAU	1	
32	6E5-43818-00	.BODY, RESERVOIR	1	
33	6H1-43833-10	.CORPS	1	
34	6H1-43834-00	.BUSH	2	
35	97595-06420	.DOUILLE	1	
36	6H1-43829-00	.PIN, LOWER SHOCK MOUNT	1	
37	93210-09350	.AXE, INFÉRIEUR AMORTISSEUR	1	
38	93210-064A5	.PIPE	1	
39	6T4-43802-02	.TUYAU	1	
40	6H1-43866-00	.PIPE	1	
41	6H1-43867-00	.TUYAU	1	
42	6H1-43841-10	.BOLT, WITH WASHER	6	
43	6H1-43856-10	.VIS HEXAGONAL	1	
44	6H1-43844-10	.PLUG, RESERVOIR	1	
45	6H1-4384G-11	.BOUCHON	2	
46	61A-4384F-00	.O-RING	3	
47	6H1-43817-01	.JOINT TORIQUE	2	
48	6H1-43831-10	.O-RING	1	
49	6H1-43830-11	.JOINT TORIQUE	1	
50	6H1-43847-00	.VALVE SUB ASSY	2	
51	6H1-43899-00	.CLAPET AUXILIAIRE (ENS.)	1	
52	6H1-4382A-10	.O-RING	1	
53	6H1-43854-00	.JOINT TORIQUE	1	
54	93210-10M74	.O-RING	1	
55	6H1-43845-01	.PISTON, SHUTTLE	1	
		.PISTON	1	
		.SPRING, DOWN RELIEF	1	
		.RESSORT	1	
		.PIN, VALVE SUPPORT	2	
		.GOUPILLE	1	
		.SEAL, RELIEF VALVE	1	
		.JOINT	2	
		.SEAL, MAIN VALVE	1	
		.JOINT	1	
		.FILTER 2	1	
		.FILTRE 2	1	
		.CONNECTOR, SHAFT	1	
		.RACCORD	1	
		.GEAR PUMP ASSY	1	
		.POMPE A PIGNON (ENS.)	2	
		.SEAT, MANUAL VALVE	1	
		.SIEGE	1	
		.SPRING, MANUAL RELEASE	1	
		.RESSORT	1	
		.ADAPTOR 1	1	
		.ADAPTEUR 1	1	
		.SPRING, MANUAL RELEASE	1	
		.RESSORT	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.SCREW, MANUAL RELEASE	1	
		.VIS	1	

FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PAYER ET INCLINER (ENS.) 2 (LONG)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	93210-18M75	.O-RING	1	
57	6H1-43875-00	.JOINT TORIQUE	1	
58	6H1-43822-10	.RING, SNAP	1	
59	6H1-43821-11	.RESSORT	2	
60	6H1-43861-10	.SEAL, TRIM DUST	2	
61	6H1-4384E-20	.JOINT	2	
62	98507-05010	.SCREW, TRIM CYLINDER END	2	
63	92990-05200	.VIS	2	
64	6H1-43820-11	.O-RING	2	
65	6H1-43864-00	.JOINT TORIQUE	1	
66	91317-08016	.SPRING, TRIM	1	
67	6H1-43874-00	.RESSORT	2	
68	6H1-43816-00	.SCREW, PAN HEAD	2	
69	6H1-43896-00	.VIS, TETE TRONCONIQUE	2	
70	6H1-43895-11	.WASHER, PLAIN	2	
71	6H1-43855-11	.RONDELLE, PLATE	2	
72	6H1-43843-11	.PISTON SUB ASSY	1	
73	6H1-4386E-11	.PISTON AUXILIAIRE (ENS.)	1	
74	6H1-43868-00	.O-RING	1	
75	98517-04025	.JOINT TORIQUE	4	
76	92901-04100	.SCREW, PAN HEAD	4	
77	6H1-4387J-00	.VIS, TETE TRONCONIQUE	4	
78	6H1-4385H-00	.WASHER, SPRING	1	
79	93505-32038	.RONDELLE, GROWER	1	

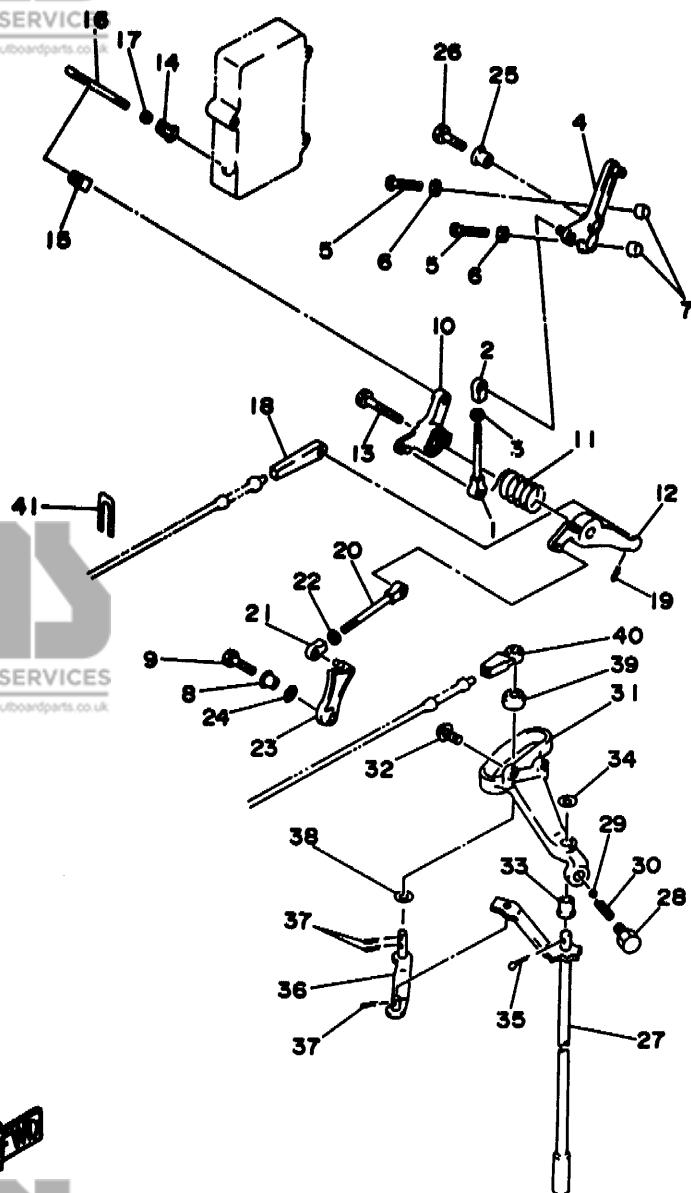


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-42169-01	JOINT AXE	1	
2	682-41237-00	JOINT, LINK RACCORD	1	
3	95380-05600	NUT ECROU	1	
4	6H3-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
5	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
6	95380-06600	NUT ECROU	2	
7	688-44194-00	CAP CAPUCHON	2	
8	90387-06M60	COLLAR COLLERETTE	1	
9	97095-06025	BOLT BOULON	1	
10	6H3-41632-20	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
11	90508-26M35	SPRING, TORSION RESSORT, TORSION	1	
12	6H3-41633-10	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
13	90119-06M43	BOLT BOULON	1	
14	6H1-41237-00	JOINT, LINK RACCORD	1	
15	6F5-41237-00	JOINT, LINK RACCORD	1	
16	6H3-41636-10-94	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	
17	95380-05600	NUT ECROU	1	
18	6H3-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
19	90468-18008	CLIP JONG	1	
20	689-42169-01	JOINT AXE	1	
21	6H4-41237-00	JOINT, LINK RACCORD	1	
22	95380-05600	NUT ECROU	1	
23	6H3-41213-10	CAM, ACCEL. CAME, ACCELERATION	1	
24	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
25	90387-06M60	COLLAR COLLERETTE	1	
26	97095-06025	BOLT BOULON	1	
27	6H3-44120-02	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
	6H3-44120-12	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG

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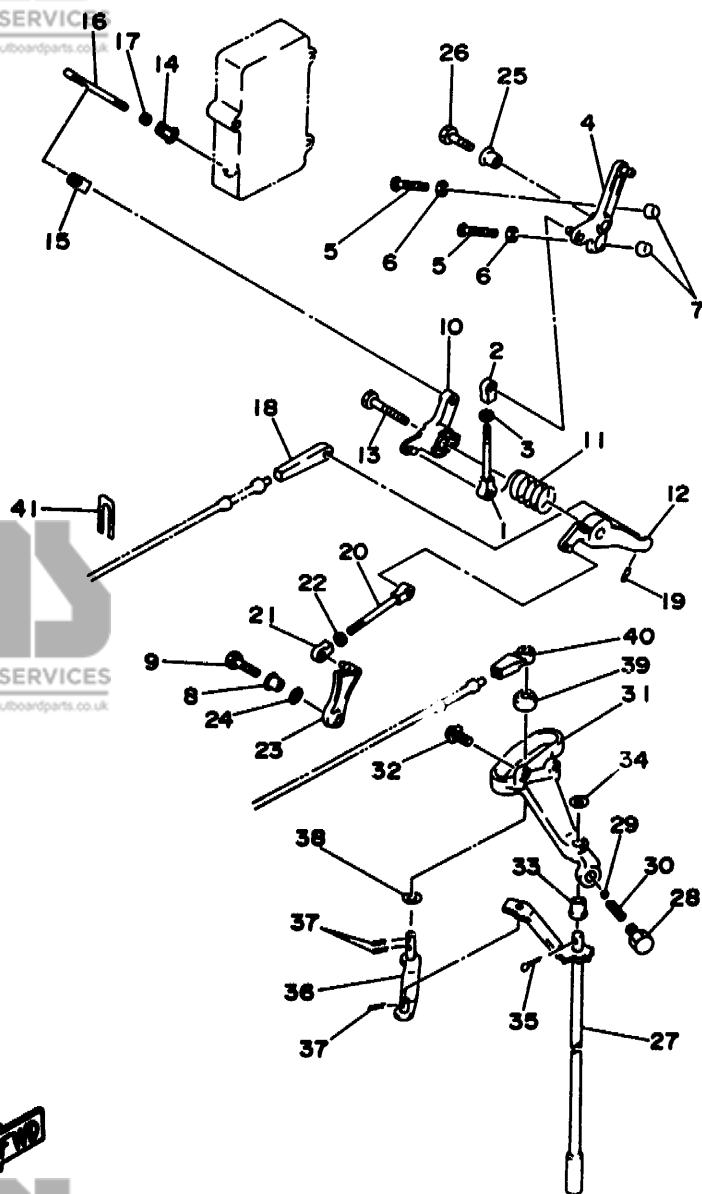


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	648-42715-00	BUSHING COUSSINET	1	
29	93501-04M02	BALL BILLE	1	
30	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
31	6H3-44117-00-94	BRACKET SUPPORT	1	UR 60F/70B
	6J2-44117-01-94	BRACKET SUPPORT	1	UR P50
32	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
33	90386-07M58	BUSH DOUILLE	1	
34	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
35	91490-20015	PIN, COTTER GOUPILLE	1	
36	6H3-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
37	90468-18008	CLIP JONC	3	
38	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
39	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
40	663-48344-00	CABLE END, REMOTE CONTROL	1	
41	6H3-48538-00	CHAFE CABLE CLAMP, CABLE 1 COLLIER	1	

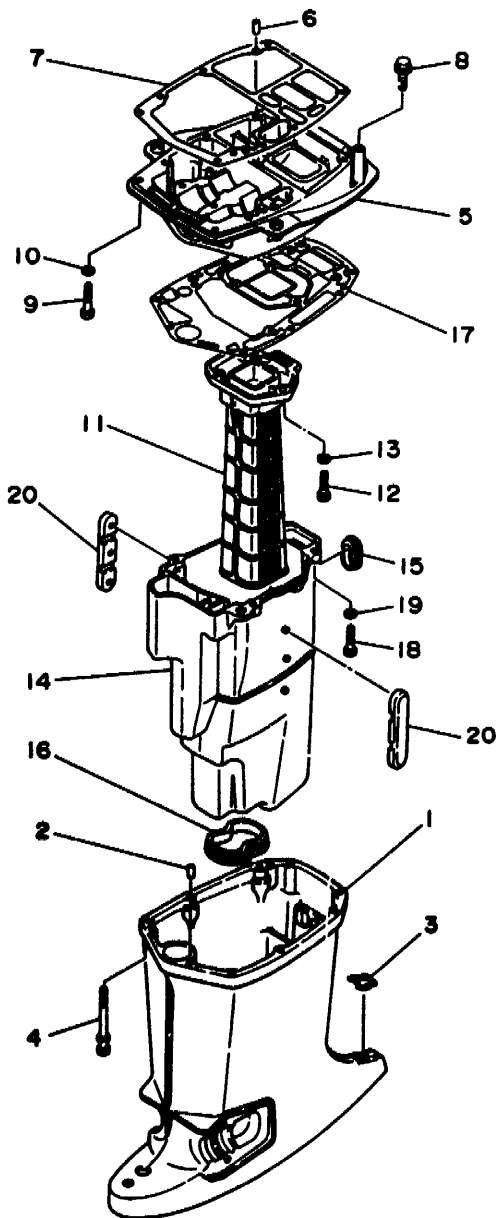


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6H3-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	6H3-45155-00	CAP CAPUCHON	1	
4	90119-08M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
5	6H3-41137-01-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
6	93606-12019	PIN, DOWEL GOUPILLE	2	
7	6H3-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
9	97095-08035	BOLT BOULON	2	
10	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
11	6H3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 708
	6H2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR P50/60F
12	97095-08030	BOLT BOULON	3	
13	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
14	6H3-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
	6H3-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
15	6H3-45127-00	SEAL JOINT	1	
16	6H3-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
17	6H3-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
18	97095-08030	BOLT BOULON	4	
19	92990-08100	WASHER, SPRING RONDELLE, GROWER	4	
20	6H3-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR SHORT
	6H3-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR LONG

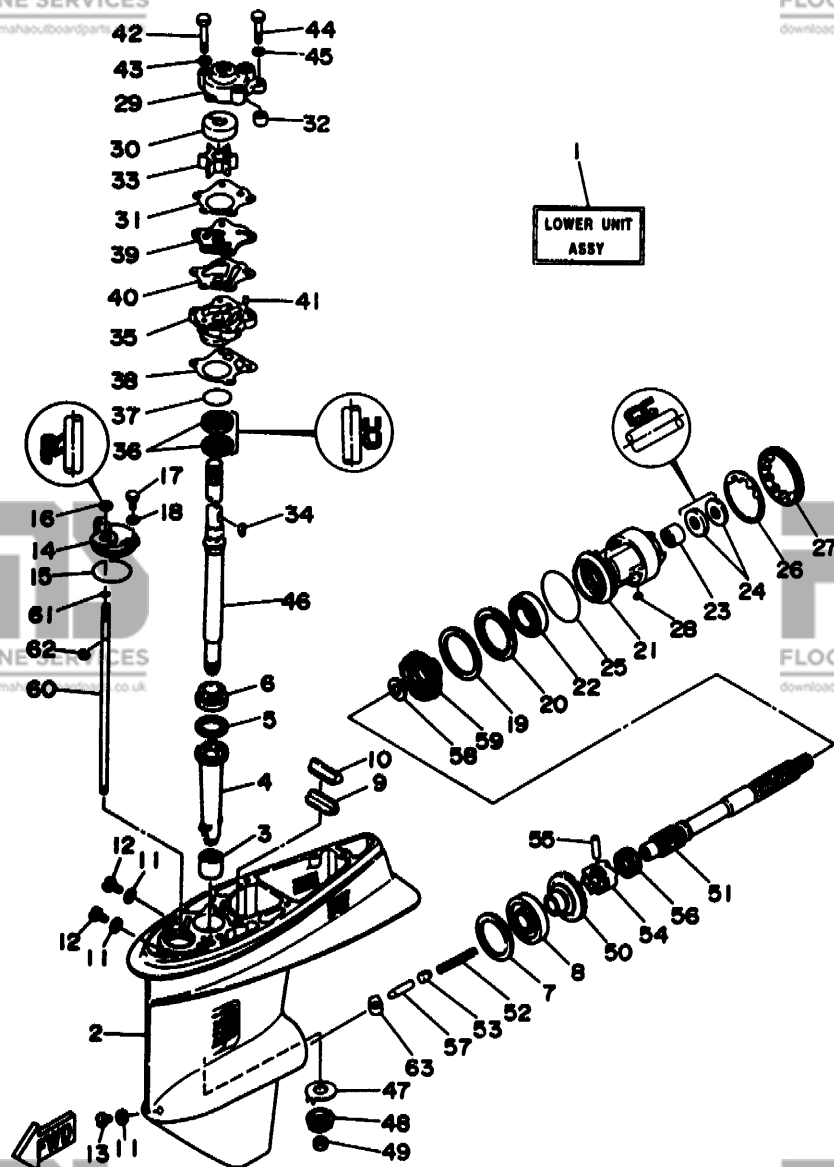


FIG. 17 LOWER CASING, DRIVE 1-1 (Pro50)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (Pro50)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62F-45300-10-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	
2	697-45301-02-40	CASING, LOWER BEQUILLE	1	
3	93315-322V2	BEARING, CYLINDRICAL ROULEMENT	1	
4	698-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
6	93332-00001	BEARING ROULEMENT	1	
7	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
8	93332-00003	BEARING ROULEMENT	1	
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
10	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
11	90430-08020	GASKET JOINT	3	
12	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
13	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
14	663-45321-00	PLATE PLAQUETTE	1	
15	93210-49046	O-RING JOINT TORIQUE	1	

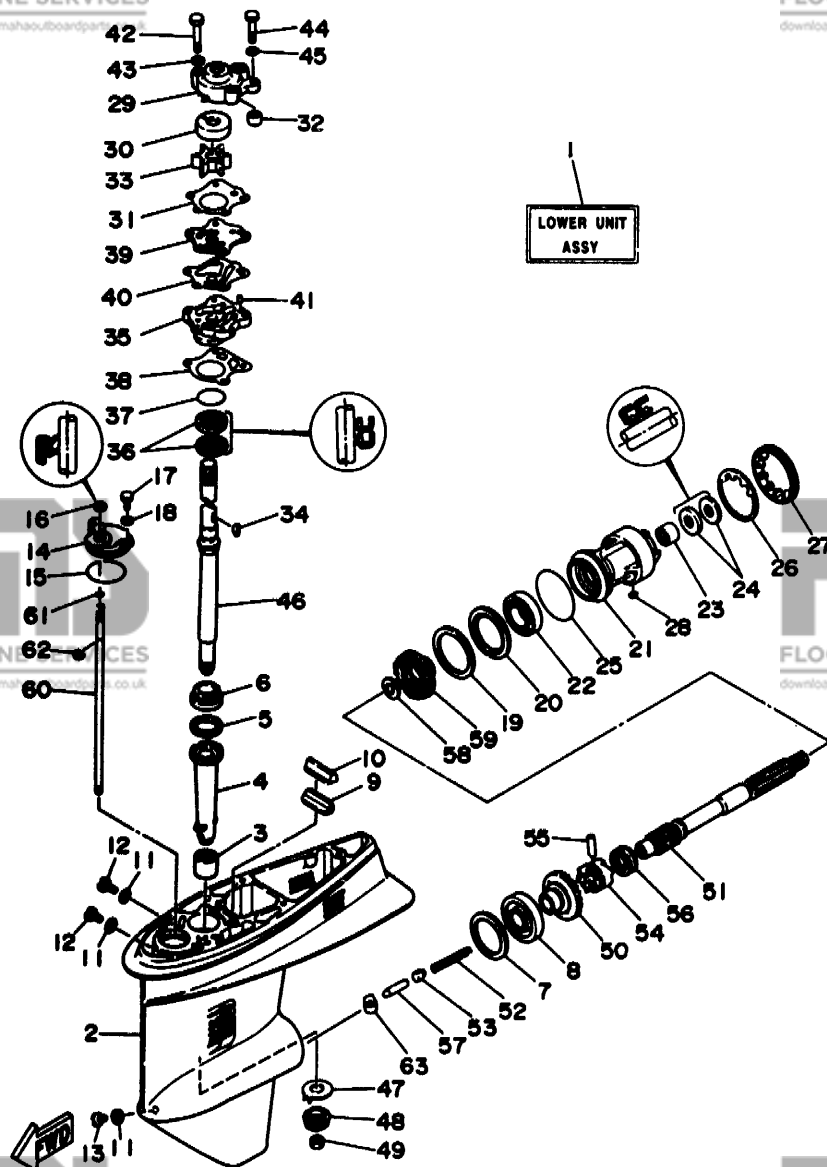


FIG. 17 LOWER CASING, DRIVE 1-1 (Pro50)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (Pro50)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
16	93106-09014	OIL SEAL JOINT SPY	1	
17	97095-06016	BOLT BOULON	2	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
19	663-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	663-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	663-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	663-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	663-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	663-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	663-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
20	663-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
21	663-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
22	93306-00702	BEARING ROULEMENT	1	
23	93317-22204	BEARING, CYLINDRICAL PIECE	1	
24	93101-22067	OIL SEAL JOINT SPY	2	
25	93210-66M98	O-RING JOINT TORIQUE	1	
26	90214-48M03	WASHER, CLAW RONDELLE, A GRIFFES	1	
27	697-45384-00	NUT ECROU	1	
28	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
29	663-44311-02	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
30	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
31	663-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
32	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
33	6H3-44352-00	IMPELLER TURRINE	1	
34	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
35	663-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
36	93101-23070	OIL SEAL JOINT SPY	2	
37	93210-41042	O-RING JOINT TORIQUE	1	

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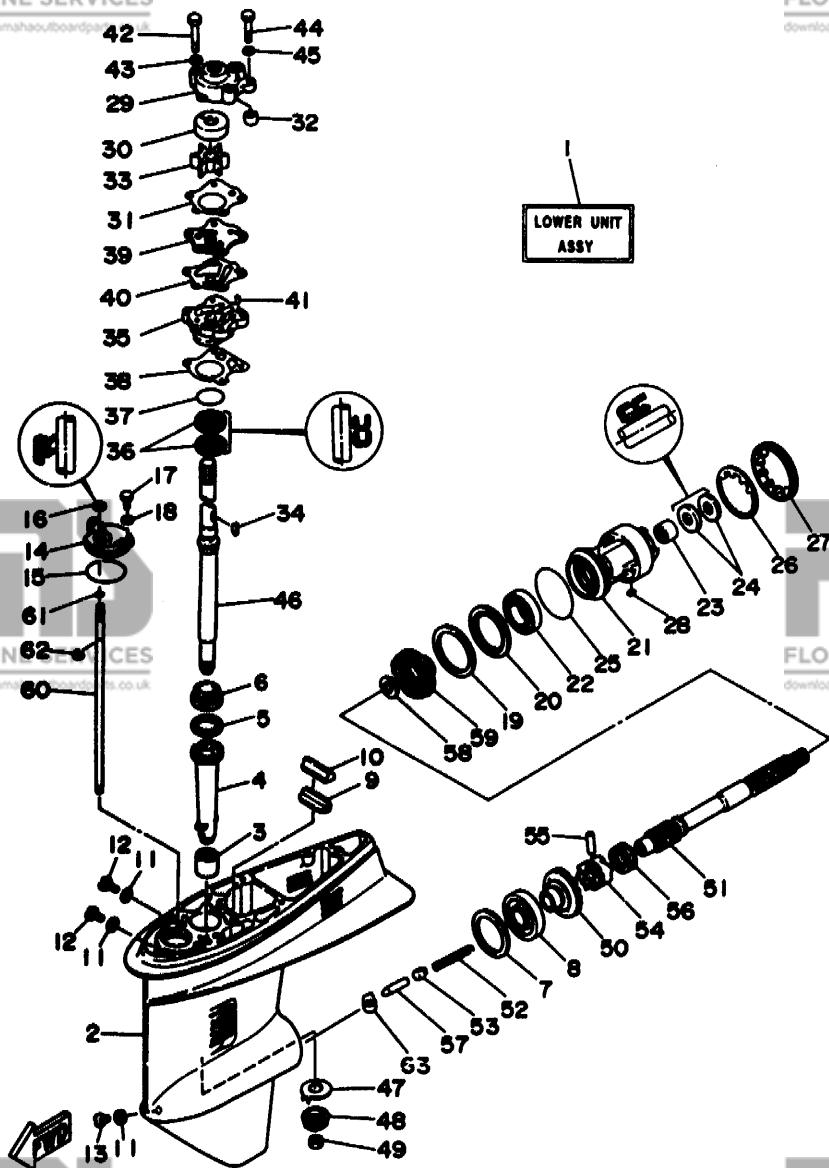


FIG. 17 LOWER CASING, DRIVE 1-1 (Pro50)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (Pro50)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
38	663-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
39	663-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
40	663-44324-A0	GASKET, CARTRIDGE JOINT	1	
41	93604-08062	PIN, DOWEL CLAVETTE	2	
42	97095-08055	BOLT BOULON	2	
43	92995-08600	WASHER RONDELLE	2	
44	97095-08045	BOLT BOULON	2	
45	92995-08600	WASHER RONDELLE	2	
46	62F-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
47	663-45552-00	BEARING, PLAIN COUSSINET, PLAT	1	
48	675-45551-00	PINION PIGNON D'ATTAQUE	1	
49	90170-12138	NUT ECROU	1	
50	675-45560-00	GEAR PIGNON	1	
51	697-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
52	90501-16233	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
53	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	
54	663-45631-01	CLUTCH, DOG CRABOT	1	
55	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	
56	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
57	688-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
58	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	
59	675-45571-01	GEAR PIGNON	1	
60	6K5-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
61	93210-07540	O-RING JOINT TORIQUE	1	
62	99001-08600	CIRCLIP CIRCLIP	1	
63	663-44151-00	CAM, SHIFT CAME, INVERSION	1	

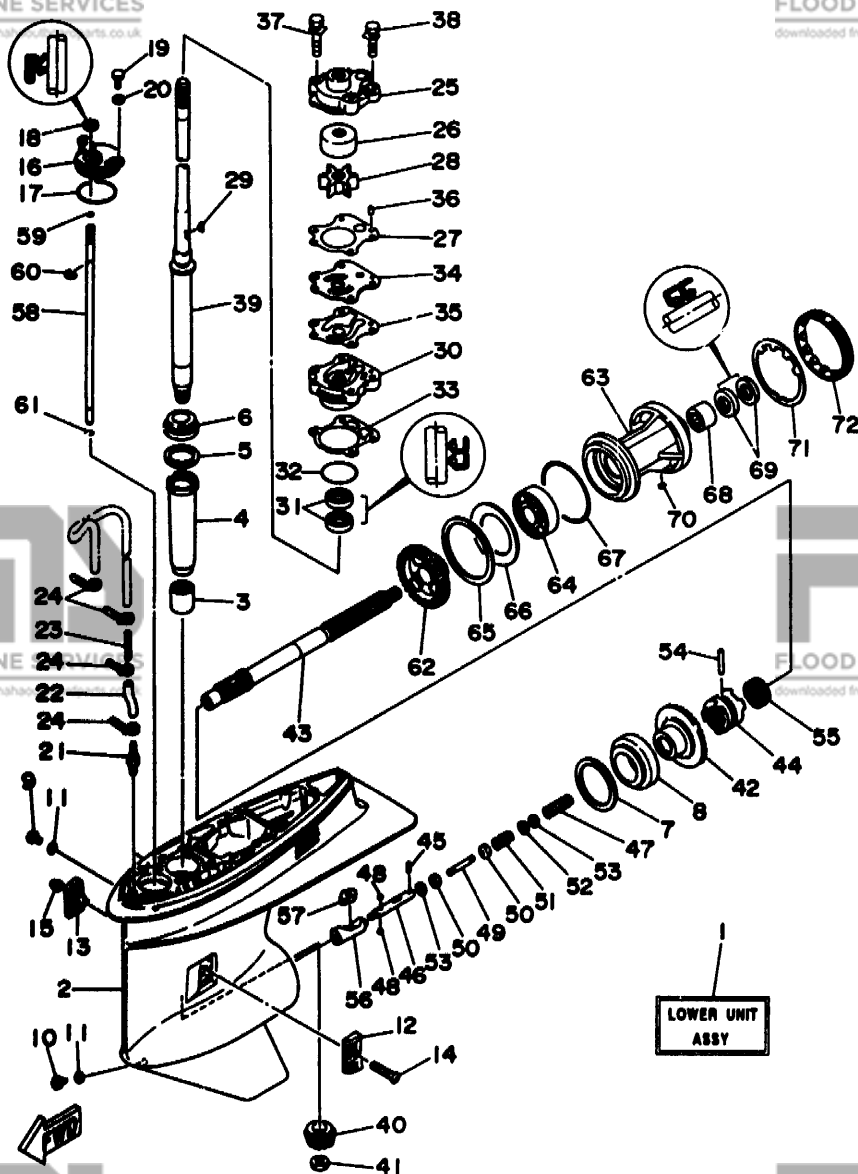


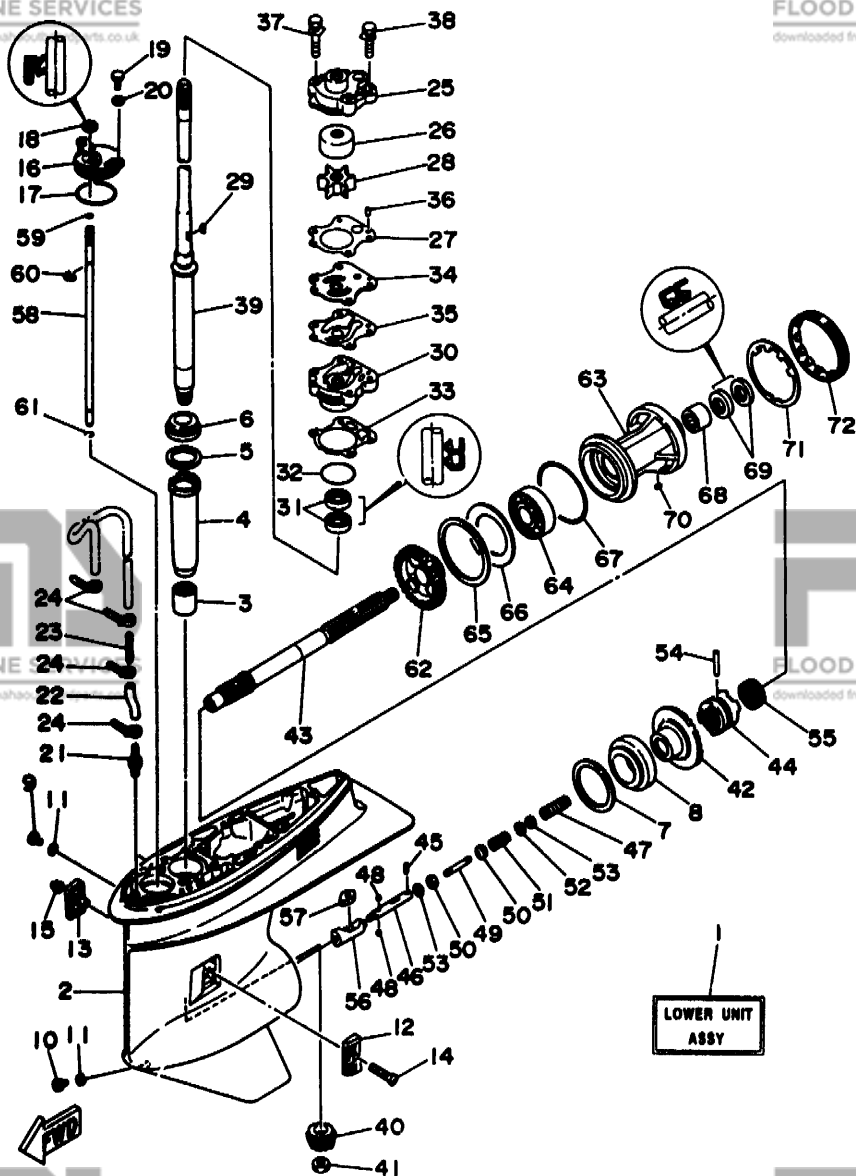
FIG. 18 LOWER CASING, DRIVE 1-2 (60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45300-05-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 72)	1	UR SHORT
	6H3-45300-15-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 72)	1	UR LONG
2	6H1-45301-03-4D	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000W7	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	2	
12	6H1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	6H1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	90151-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	

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FIG. 18 LOWER CASING, DRIVE 1-2 (60F/70B)

FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCCANT	1	
16	688-45321-00	PLATE PLAQUETTE	1	
17	93210-49046	O-RING JOINT TORIQUE	1	
18	93106-09014	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	2	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
21	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
22	90445-07ME8	HOSE DURITE	1	UR SHORT
	90445-07ME9	HOSE DURITE	1	UR LONG
23	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
24	90465-11M10	CLAMP BRIDE	4	
25	6H3-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
26	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
27	6H3-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	6H3-44352-00	IMPELLER TURBINE	1	
29	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
30	6H3-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
31	93101-23070	OIL SEAL JOINT SPY	2	
32	93210-46044	O-RING JOINT TORIQUE	1	
33	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
34	6H3-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
35	6H3-44324-A0	GASKET, CARTRIDGE JOINT	1	
36	93604-10M03	PIN, DOWEL CLAVETTE	2	
37	90119-08M33	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
38	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
39	6H3-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6H3-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
40	6K5-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1	

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6H3-W0001-02	24- 1	6E9-13183-70	5-11	6H4-14548-00	24-24	663-24312-01	1-42	6J8-41262-00	12-13	6H3-42815-01-4D	8- 3		
6H3-W0001-22	25- 1	6H3-13200-02	5- 1	697-14555-00	4-12	6H3-24313-00	6-33	6H3-41631-00	15- 4	6H3-42816-00	8- 9		
62F-W0001-01	24- 1	62F-13200-00	5- 1	6H4-14567-00	4-30	6H3-24314-00	6-35	6H3-41632-20	15-10	6H3-42817-01-4D	8- 4		
62F-W0001-20	25- 1	6J8-13411-00	5-40	6H2-14578-00	4- 7	6E5-24367-01	8-24	6H3-41633-10	15-12	6H3-42818-00	8-10		
688-W0004-00	3- 2	6J8-13414-00	5-41	6H3-14590-00	4-14			6H3-41636-10-94	15-16	6H1-43111-01-4D	10- 1		
6H3-W0070-A2	7-17	6H1-13435-00	5-42					689-42169-01	15- 1	688-43111-13-4D	10- 1		
62F-W0070-N0	7-17	6H3-13436-00	7-19	6H4-14590-00	4-14	6E5-24378-00	5-55		15-20	697-43111-05-4D	9- 1		
6H3-W0078-0A	25-26	6H2-13610-00	3- 1			688-24378-00	6-32	6H3-42510-02-4D	11- 3	6H1-43112-00-4D	10-11		
6H3-W0078-02	25-15	6H3-13610-00	3- 1	6H3-14711-00-5B	16-14	692-24410-00	6-15	6H3-42510-12-4D	11- 3	688-43112-12-4D	10-11		
62F-W0078-00	25-15	6H3-13621-A1	3- 7	6H3-14711-10-5B	16-14	663-24411-00	6-20	624-42542-00	5-48	697-43112-03-4D	9-11		
6H3-W0090-41-4D	1- 1			6H3-14737-00	16-20	692-24411-00	6-17	6H2-42610-A4-4D	7- 1	688-43124-02	12- 6		
62F-W0090-10-4D	1- 1	6H3-13622-A1	3- 9	6H3-14737-10	16-20	6A0-24412-02	6-26	6H3-42610-A4-4D	7- 1	6E5-43126-02	9-38		
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62F-W0093-00	24-20	6H3-13624-00-94	3- 8	6H3-14943-35	4-21	648-24413-01	6-16	6H3-42613-01-4D	7-11	688-43128-01-4D	12- 5		
656-W2810-02	6-38	6H3-13641-13-94	3- 5	6H3-14943-36	4-21	6A0-24421-01	6-24	6H3-42615-00	7-14	697-43128-01-4D	12- 5		
689-W4266-10	7-23	62F-13641-10-94	3- 5	6H3-14943-37	4-21	615-24421-00	4-37	6H3-42647-00-94	7- 3	688-43131-03	9-21		
689-W4266-20	7-20	6H3-14137-00	4-31	676-14943-32	4-21	650-24431-A0	6-27	6H3-42649-00-94	7- 4		10-22		
689-W4266-40	7-21	6H3-14146-10	4- 9	6H2-14947-71	4-20			6H3-42652-00	7- 6	665-43144-00	10-44		
	7-22	6H4-14146-00	4- 8	6H3-14947-71	4-20	6H3-24434-10	4-41	663-42662-00	7- 5	665-43145-00	9-25		
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6H3-11181-A1	1-27			6H4-14948-13	4-23	652-24461-00	1- 6	6H3-42677-40	7-15	697-43160-00	9-34		
		676-14186-00	4-18	676-14966-00	4-22	6H4-24486-00	4-39	62F-42677-N0	7-15	688-43165-00	9-35		
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6H3-11327-00-94	1-18	6H2-14301-0A	4- 1					6H1-42694-00	7-24	688-43181-04	9-26		
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6H1-4380H-10	14-15	6H1-43834-00	14-34	6E5-43867-00	13-42		25-18	663-44575-00	11-16	6K5-45551-00	18-40	6K5-45551-00	18-40
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62F-43800-02-4D	14- 1	6E5-43841-02	13-43	6E5-43872-00	13-21	688-44316-A0	18-33		25- 2	663-45567-01-15	17- 7	663-45567-01-15	17- 7
6E5-43802-01	13-40	6H1-43841-10	14-42		13-23		25- 9	663-45119-00	9-19	663-45567-01-18	17- 7	663-45567-01-18	17- 7
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	14- 4	6H1-43843-11	14-72	6H1-43874-00	14-67	663-44322-00	17-30		25- 3	663-45567-01-50	17- 7	663-45567-01-50	17- 7
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	14- 3	6H1-43844-10	14-44	6H1-43875-00	14-57		25-16	6H3-45155-00	16- 3	688-45567-01-12	18- 7	688-45567-01-12	18- 7
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**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHEES**

Pro50 '97 (62F)

60F '97 (6H2)

70B '97 (6H3)

ZV6H3-300F1

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

Pro50'97(6ZF), 60F'97(6H2), 70B'97(6H3)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.	"M" Manual start model
"UN" Use as many as needed.	"E" Electric start model
"AP" Alternate Parts	"PTT" Power Trim & Tilt model
"LM" Local Made (Parts need to be ordered locally)	"H/T" Hydro Tilt model
"O/S" Over Size	"M/T" Manual Tilt model
	"T.H/D" Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

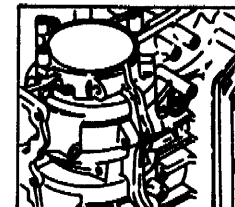
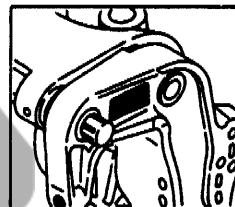
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.				
50GETO	L	:	502068	~
60FEO	S	:	100840	~
	L	:	406891	~
60FETO	S	:	150708	~
	L	:	469299	~
70BEO	L	:	401906	~
70BETO	L	:	488808	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

Pro50'97(62F), 60F'97(6H2), 70B'97(6H3)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUISS D'AIGUILLE

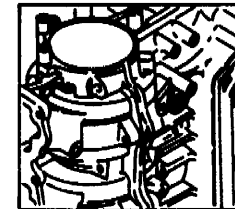
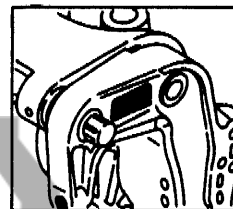
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur				
50GETO	L	:	502068	~
60FEO	S	:	100840	~
	L	:	406891	~
60FETO	S	:	150708	~
	L	:	469299	~
70BEO	L	:	401906	~
70BETO	L	:	488808	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig. 18)

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2
FIG. 4	CARBURETOR	B3~B5
FIG. 5	OIL PUMP	B6~C1
FIG. 6	FUEL 1	C2, C3
FIG. 7	TOP COWLING	C4, C5
FIG. 8	BOTTOM COWLING	C6, C7
FIG. 9	BRACKET 1 (SHORT)	D1, D2
FIG. 10	BRACKET 1 (LONG)	D3, D4
FIG. 11	BRACKET 2	D5, D6
FIG. 12	MANUAL TILT	D7
FIG. 13	POWER TRIM & TILT ASSY 1 (SHORT)	E1~E3
FIG. 14	POWER TRIM & TILT ASSY 2 (LONG)	E4~E6
FIG. 15	CONTROL	E7, F1
FIG. 16	UPPER CASING	F2
FIG. 17	LOWER CASING. DRIVE 1-1 (Pro50)	F3~F5
FIG. 18	LOWER CASING. DRIVE 1-2 (60F/70B)	F6, F7
NUMERICAL INDEX		

Sheet 2/2 (Fig. 18 to Fig. 25)

FIG. 18	LOWER CASING. DRIVE 1-2 (60F/70B)	A6, A7
FIG. 19	LOWER CASING. DRIVE 2-1 (Pro50)	B1, B2
FIG. 20	LOWER CASING. DRIVE 2-2 (60F/70B)	B3, B4
FIG. 21	GENERATOR	B5
FIG. 22	STARTING MOTOR	B6
FIG. 23	ELECTRICAL 1	B7, C1
FIG. 24	REPAIR KIT 1	C2, C3
FIG. 25	REPAIR KIT 2	C4, C5
NUMERICAL INDEX		

Feuille 1/2 (Fig. 1 ~ Fig. 18)

FIG. 1	CYLINDRE, CARTER	A6, A7
FIG. 2	VILEBREQUIN, PISTON	B1
FIG. 3	ADMISSION	B2
FIG. 4	CARBURATEUR	B3~B5
FIG. 5	POMPE A HUILE	B6~C1
FIG. 6	CARBURANT 1	C2, C3
FIG. 7	CAPOT SUPERIEUR	C4, C5
FIG. 8	CAPOT INFERIEUR	C6, C7
FIG. 9	SUPPORT 1 (COURTE)	D1, D2
FIG. 10	SUPPORT 1 (LONG)	D3, D4
FIG. 11	SUPPORT 2	D5, D6
FIG. 12	INCLINER MANUEL	D7
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)	E1~E3
FIG. 14	PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)	E4~E6
FIG. 15	COMMANDE	E7, F1
FIG. 16	FOURREAU	F2
FIG. 17	BOITIER D'HELICE, TRANSMISSION 1-1 (Pro50)	F3~F5
FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B)	F6, F7

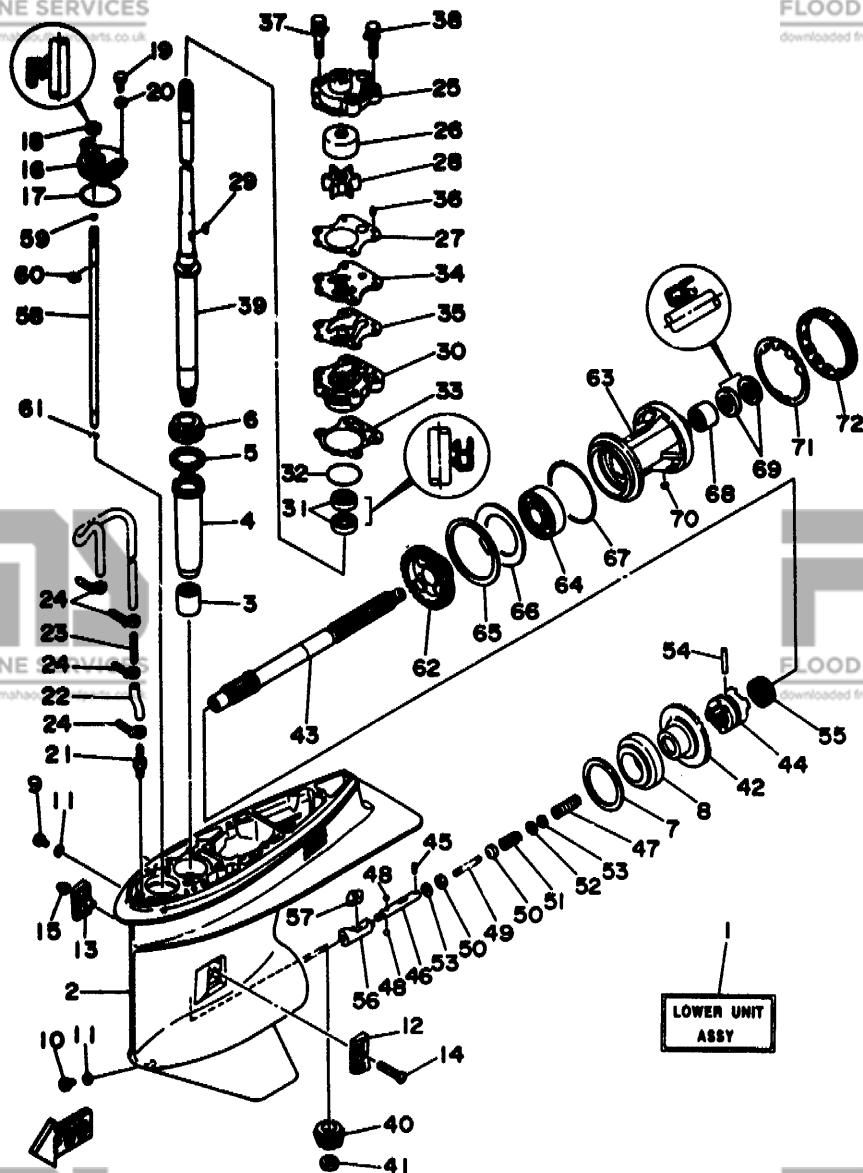
INDEX NUMERIQUE

Feuille 2/2 (Fig. 18 ~ Fig. 25)

FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B)	A6, A7
FIG. 19	BOITIER D'HELICE, TRANSMISSION 2-1 (Pro50)	B1, B2
FIG. 20	BOITIER D'HELICE, TRANSMISSION 2-2 (60F/70B)	B3, B4
FIG. 21	GENERATRICE	B5
FIG. 22	DEMARREUR ELECTRIQUE	B6
FIG. 23	PARTIE ELECTRIQUE 1	B7, C1
FIG. 24	KITS DE REPARATION 1	C2, C3
FIG. 25	KITS DE REPARATION 2	C4, C5

INDEX NUMERIQUE

FIG. 18 LOWER CASING, DRIVE 1-2 (60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
41	90170-16M01	NUT ECROU	1	
42	6K5-45560-00	GEAR (28T) PIGNON (28D)	1	
43	6H1-45611-02	SHAFT, PROPELLER ARBRE, HELICE	1	
44	6H1-45631-01	CLUTCH, DOG CRABOT	1	
45	93603-12M11	PIN, DOWEL CLAVETTE	1	
46	6H1-45634-02	SLIDE, SHIFT CONTRE-POUSOIR	1	
47	90501-16M65	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
48	93503-16003	BALL BILLE	2	
49	6H1-45668-00	SHAFT, FREE AXE	1	
50	6H1-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2	
51	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
52	90201-03313	WASHER, PLATE RONDELLE, PLATE	1	
53	90183-02M03	NUT, SPRING ECROU, RESSORT	2	
54	90250-07M02	PIN, STRAIGHT GOUILLE, DROITE	1	
55	688-45633-00	RING, CROSS PIN JONG, GOUILLE CRABOT	1	
56	6H1-45641-01	SHIFTER EMBRAYAGE	1	
57	6H1-44151-00	CAM, SHIFT CAME, INVERSION	1	
58	6H1-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
59	93210-07540	O-RING JOINT TORIQUE	1	
60	99001-08600	CIRCLIP CIRCLIP	1	
61	93450-07M00	CIRCLIP CIRCLIP	1	
62	6H3-45571-00	GEAR PIGNON	1	
63	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
64	93306-207U0	BEARING ROULEMENT	1	
65	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR

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FIG. 18 LOWER CASING, DRIVE 1-2 (60F/700)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (60F/700)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
65	688-45577-01-30	SHIM (T:0.30MM)	1	UR
	688-45577-01-40	CALE (T:0.30MM)	1	UR
	688-45577-01-50	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
		SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
66	688-45576-00	WASHER, THRUST	1	
		RONDELLE DE CALAGE		
67	93210-85M97	O-RING	1	
		JOINT TORIQUE		
68	93317-325U0	BEARING, CYLINDRICAL	1	
		PIECE		
69	93101-25M03	OIL SEAL	2	
		JOINT SPY		
70	90282-04010	KEY, STRAIGHT	1	
		CLAVETTE, DROITE		
71	688-45383-02	WASHER, CLAW	1	
		FREIN D'ECROU		
72	688-45384-02	NUT	1	
		ECROU		

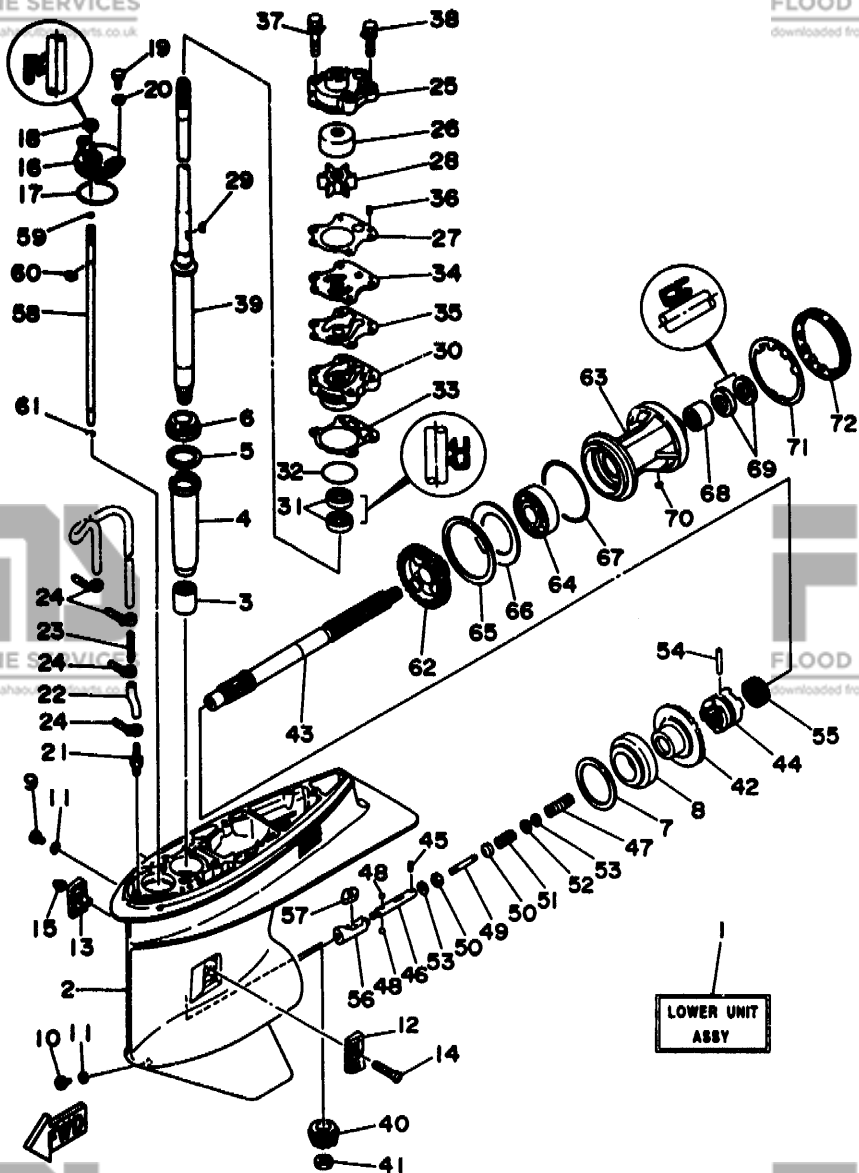
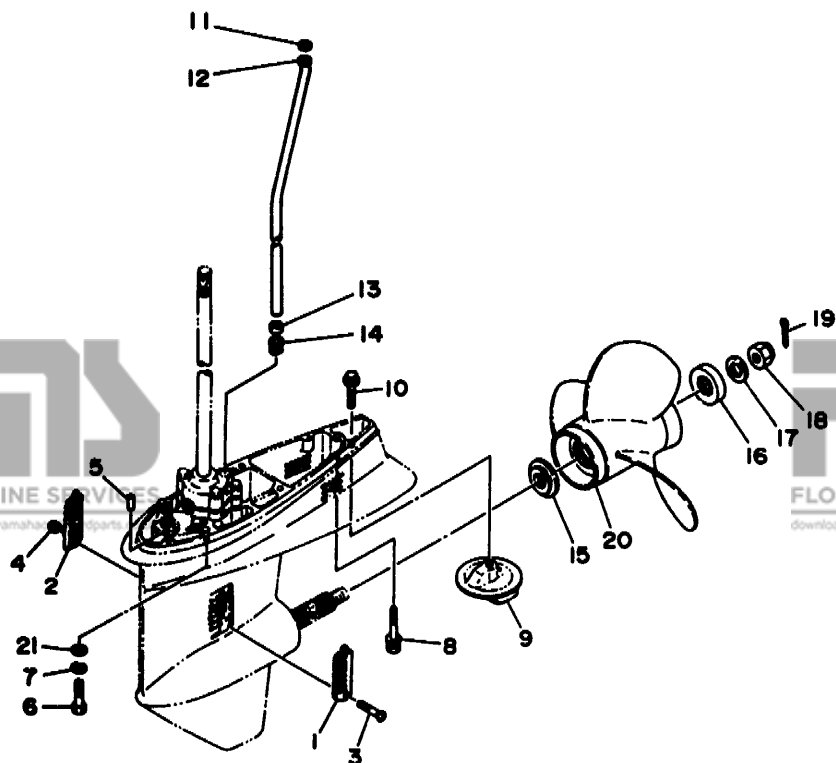


FIG. 19 LOWER CASING, DRIVE 2-1 (Pro50)
FIG. 19 BOITIER D'HELICE, TRANSMISSION 2-1 (Pro50)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
2	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
3	98780-05540	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
4	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	97075-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
9	679-45371-00	TAB-TRIM ANODE DERIVE	1	
10	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	
13	90430-12072	GASKET JOINT	1	
14	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
15	663-45987-02	SPACER ENTRETOISE	1	
16	670-45997-02	SPACER ENTRETOISE	1	
17	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
18	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
19	91490-40030	PIN, COTTER GOUPILLE	1	
20	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1 UR	
	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1 UR	
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1 UR	
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45970-60-98	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1 UR	
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	

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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1 UR	
		HELICE (3X11-1/2"X13"-G)		
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1 UR	
		HELICE (3X10-1/4"X16"-G)		
21	92990-10600	WASHER, PLATE	4	
		RONDELLE, PLATE		

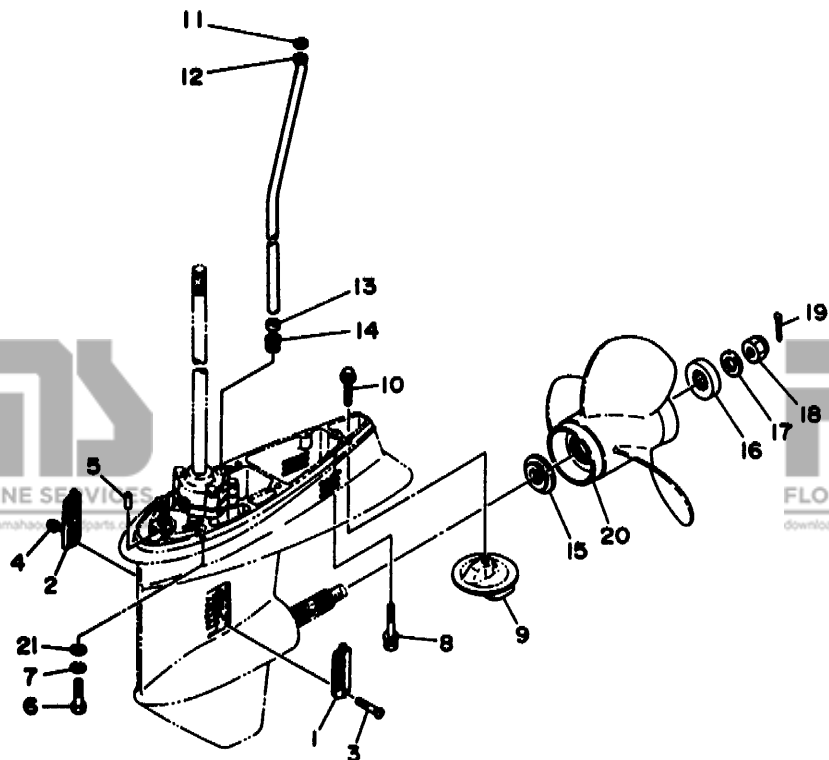
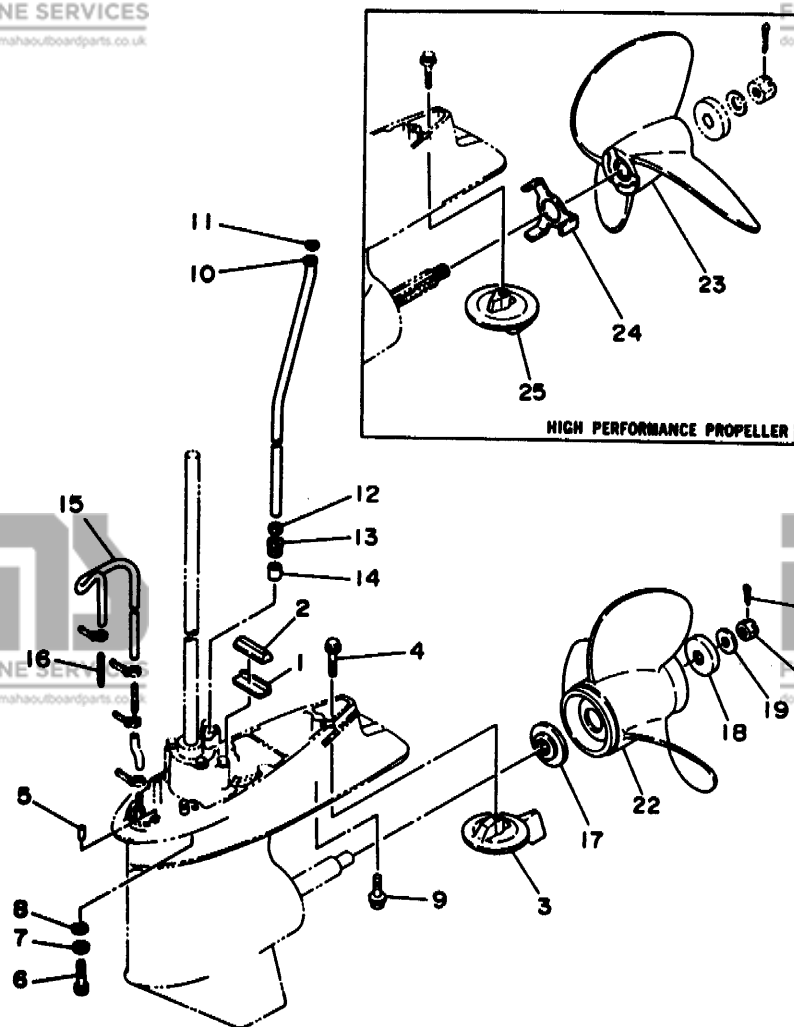


FIG. 20 LOWER CASING, DRIVE 2-2 (60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (60F/70B)

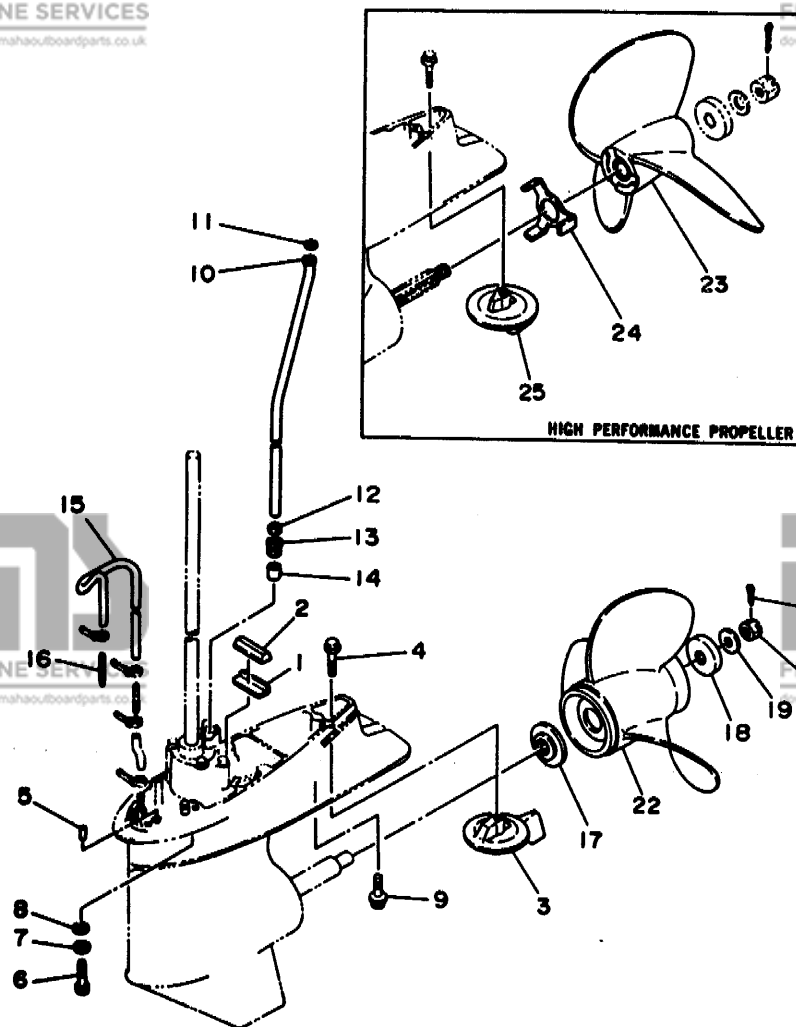


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45371-02	TAB-TRIM ANODE DERIVE	1	
4	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	93606-12019	PIN, DOWEL GOUILLE	2	
6	97075-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	6H3-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	90430-12072	GASKET JOINT	1	
13	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	90445-07MF1	HOSE DURITE	1	
16	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
17	688-45987-01	SPACER ENTRETOISE	1	
18	688-45997-01	SPACER ENTRETOISE	1	
19	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	
20	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
21	91490-40030	PIN, COTTER GOUILLE	1	
22	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	UR

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FIG. 20 LOWER CASING, DRIVE 2-2 (60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE			
688-45970-03-98		PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
688-45972-02-98		PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
688-45974-02-98		PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
688-45976-01-98		PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
688-45978-60-98		PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
688-45930-01-98		PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
688-45932-60-98		PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
	HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR			
23	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
24	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	
25	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	



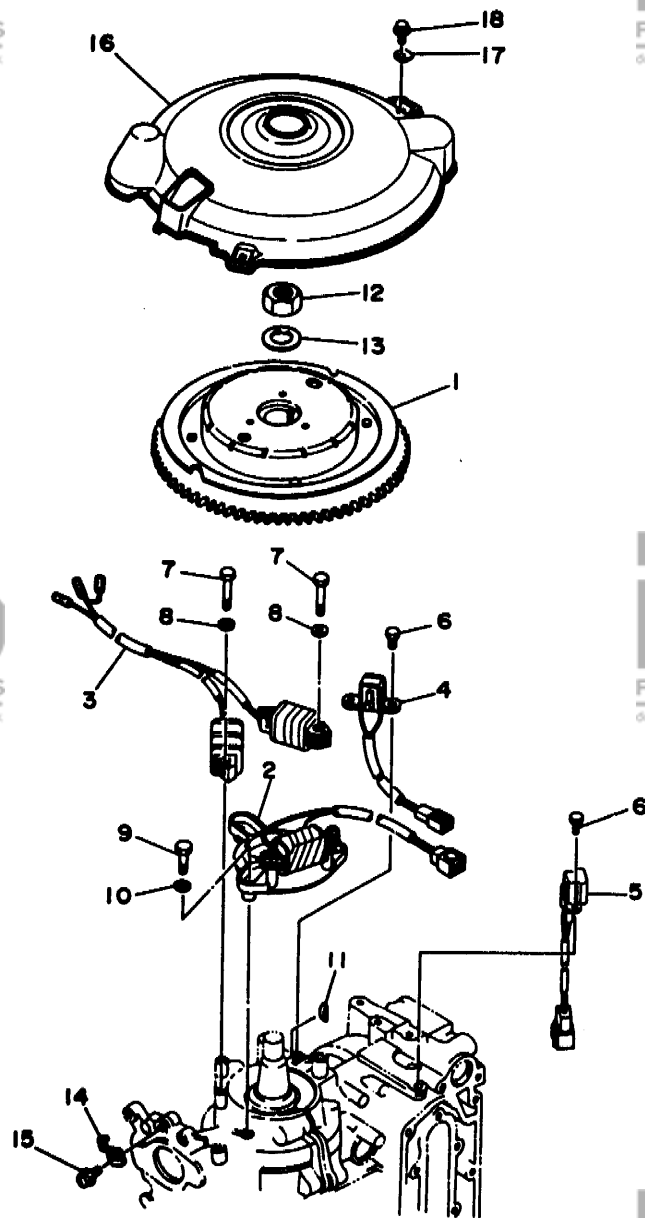


FIG. 21 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H2-85550-00	ROTOR ASSY ROTOR CPLT	1	
2	6H2-85520-01	COIL, CHARGE BOBINE, CHARGE	1	
3	6H2-85533-00	COIL, LIGHTING BOBINE, ECLAIRAGE	1	
4	6H2-85580-01	COIL, PULSER BOBINE, PULSEUR	1	
5	6H2-85895-01	CRANK POSITION SENDER SONDE, REGLAGE DE VILEBREQUIN	1	
6	97095-05012	BOLT BOULON	4	
7	97095-06035	BOLT BOULON	4	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
9	97095-06025	BOLT BOULON	3	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
11	90280-05049	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
12	90170-20137	NUT ECROU	1	
13	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	
14	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	
15	97985-06210	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
16	6H3-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	
17	90209-06M04	WASHER RONDELLE	3	
18	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	

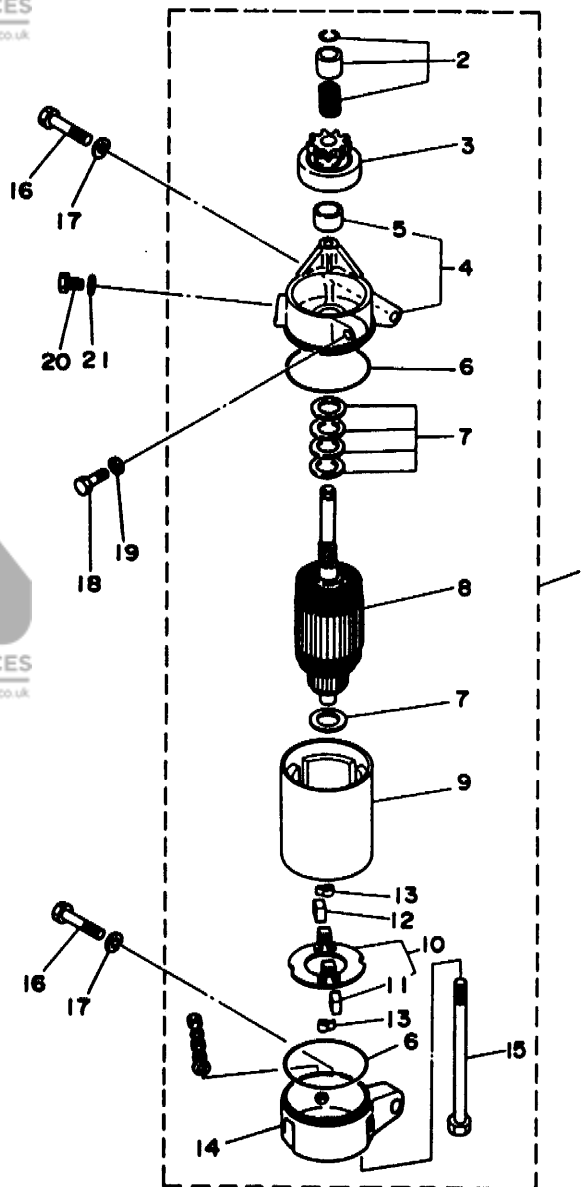


FIG. 22 STARTING MOTOR

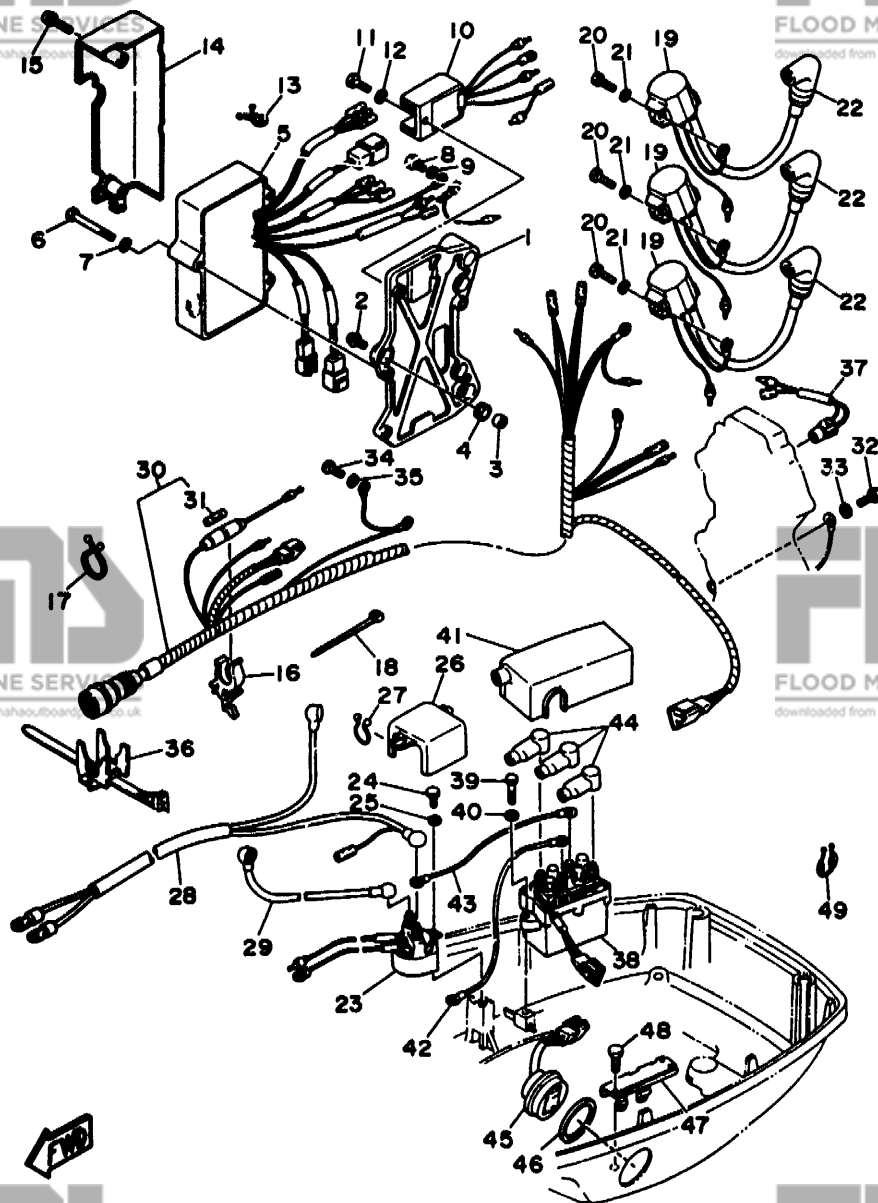
DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	6H3-81807-10	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6H3-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	.METAL, FRONT .METAL, AVANT	1	
6	689-81847-11	.O-RING .JOINT TORIQUE	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	
9	6H3-81810-10	.STATOR ASSY .STATOR COMPLET	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
11	689-81812-11	.BRUSH 2 .CHARBON	1	
12	689-81811-11	.BRUSH 1 .CHARBON	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
14	6H3-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
15	689-81826-10	.BOLT .BOULON	2	
16	97013-08035	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	97095-06025	BOLT BOULON	1	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
20	97313-08016	BOLT BOULON	1	
21	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

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FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-85542-11-94	BRACKET SUPPORT	1	
2	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	
3	90387-06M43	COLLAR COLLERETTE	3	
4	90480-13M54	GROMMET PASSE-FIL	3	
5	6H2-85540-10	C.D.I. UNIT ASSY BLOC C.D.I.	1	
6	97095-06045	BOLT BOULON	3	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
8	97013-06012	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	6H2-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
11	97095-06016	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	90464-05M16	CLAMP BRIDE	1	
14	6H3-81916-10	COVER, TERMINAL COUVERCLE, BORNE	1	
15	90159-06M01	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
16	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
17	90464-23M22	CLAMP BRIDE	1	
18	90465-13M11	CLAMP BRIDE	1	
19	697-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
20	97095-06020	BOLT BOULON	3	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
22	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
23	688-81950-10	RELAY ASSY RELAIS COMPLET	1	
24	97095-06016	BOLT BOULON	1	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
26	6H3-82164-00	CASE 2 COUSSINET	1	
27	90464-16039	CLAMP BRIDE	1	
28	6H3-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	

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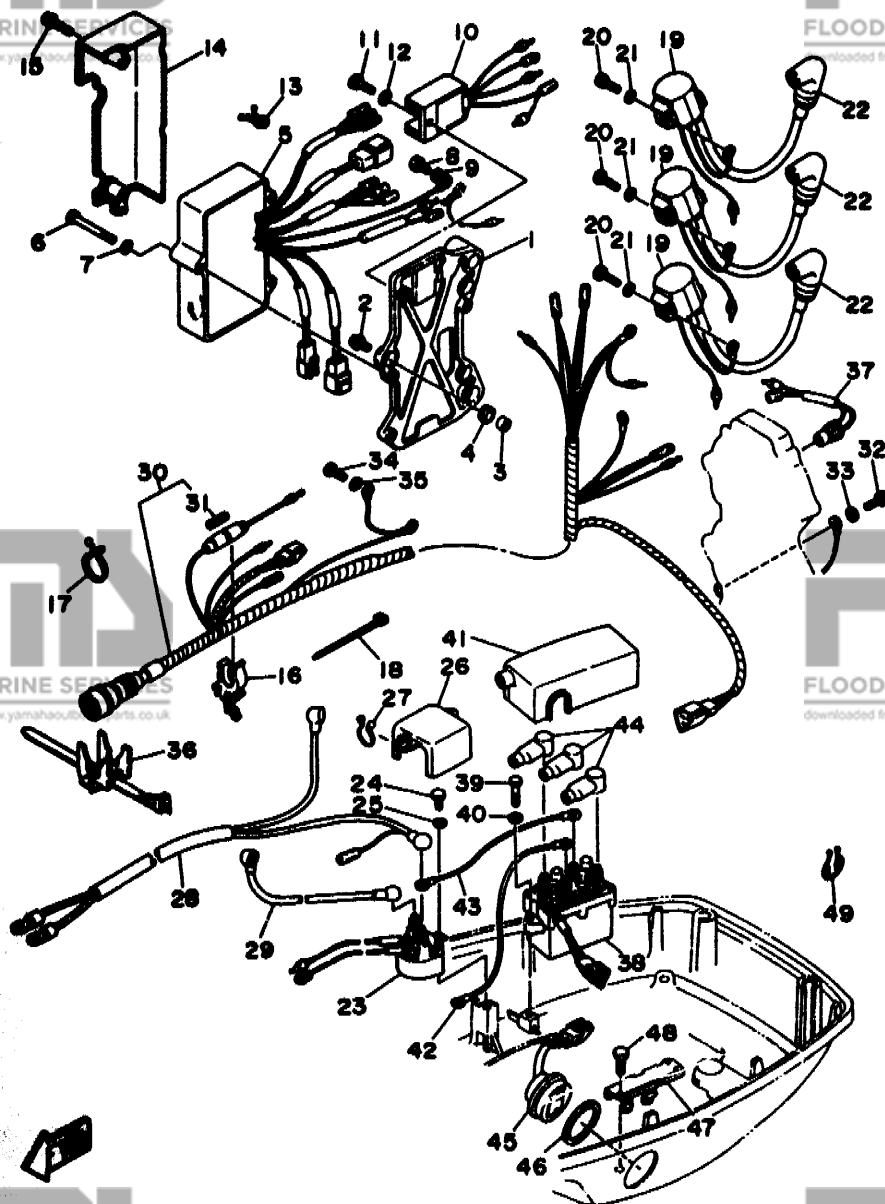


FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H3-82117-00	WIRE, LEAD FIL	1	
30	6H2-82590-31	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR "EO" MODEL
	6H2-82590-13	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR "ETO" MODEL
31	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
32	97013-06012	BOLT BOULON	1	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
34	97013-06012	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	688-82594-00	CLAMP BRIDE	1	
37	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
38	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	"ETO" MODEL
39	97095-06025	BOLT BOULON	2	"ETO" MODEL
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	"ETO" MODEL
41	6H3-82154-11	CASE CAISSE	1	"ETO" MODEL
42	6H2-81949-11	WIRE, LEAD FIL	1	"ETO" MODEL
43	6H2-81949-01	WIRE, LEAD FIL	1	"ETO" MODEL
44	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	3	"ETO" MODEL
45	6H1-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1	"ETO" MODEL
46	6E5-82587-00	GASKET JOINT	1	"ETO" MODEL
47	6E5-83614-01	BACKET SUPPORT	1	"ETO" MODEL
48	97095-06016	BOLT BOULON	2	"ETO" MODEL
49	90464-18M14	CLAMP BRIDE	1	"ETO" MODEL

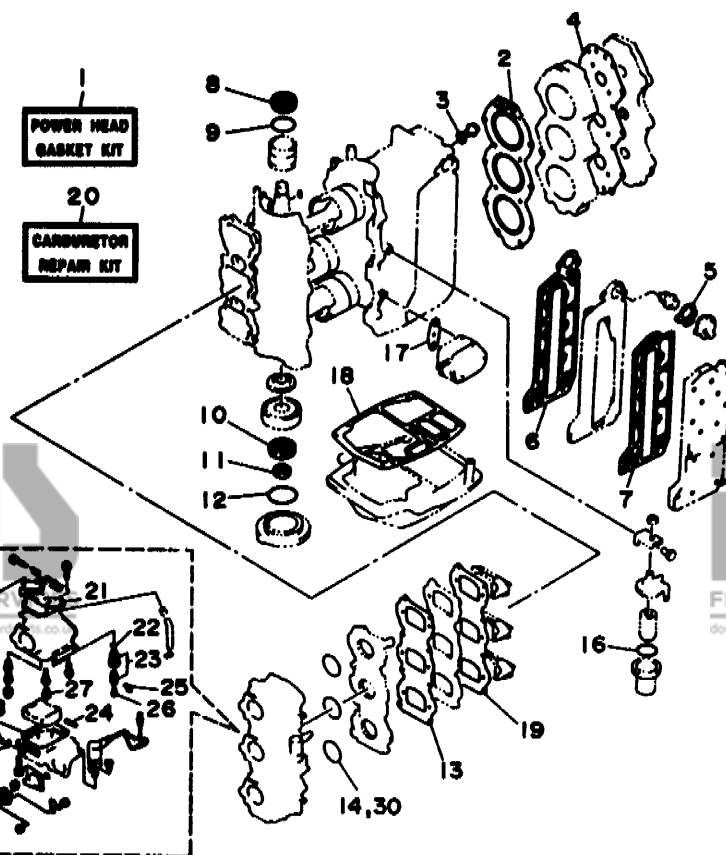


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

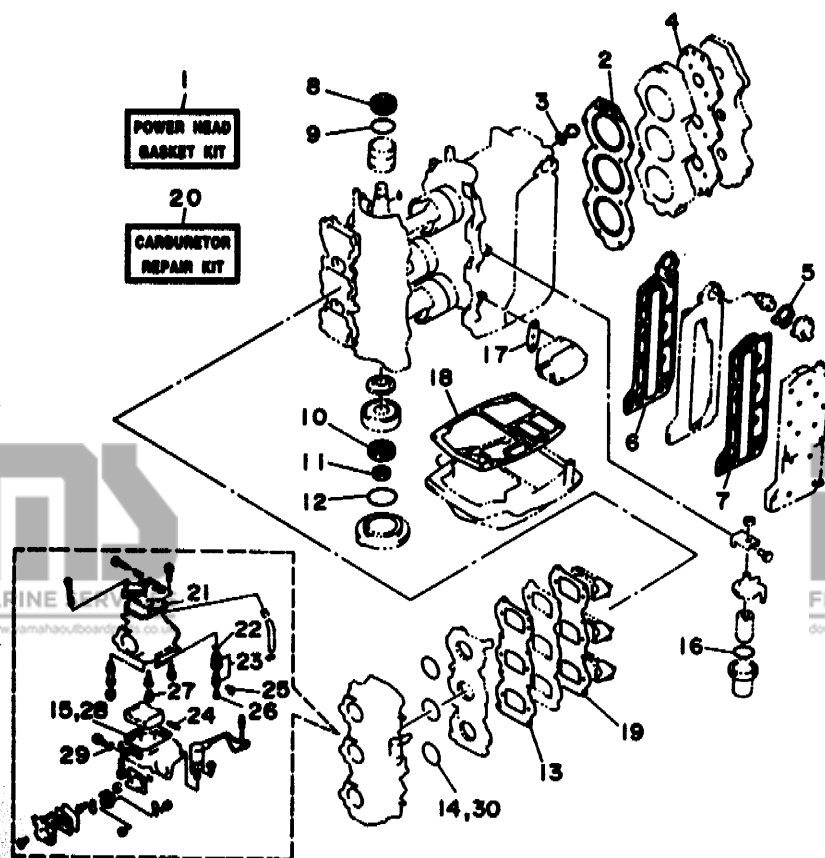
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-02	POWER HEAD GASKET KIT KIT DE JOINTS TETE MOTRICE	1	UR 60F/70B
	62F-W0001-01	POWER HEAD GASKET KIT KIT DE JOINTS TETE MOTRICE	1	UR P50
2	6H3-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
3	90430-14115	.GASKET .JOINT	1	
4	6H3-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
5	6H3-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
6	6H3-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
7	6H3-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
8	93102-36M24	.OIL SEAL .JOINT SPY	1	
9	93210-46M16	.O-RING .JOINT TORIQUE	1	
10	93102-30M23	.OIL SEAL .JOINT SPY	1	
11	93106-18M01	.OIL SEAL .JOINT SPY	1	
12	93210-65M50	.O-RING .JOINT TORIQUE	1	
13	6H3-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
14	93210-39ME4	.O-RING .JOINT TORIQUE	3	UR 60F/70B
	6H4-14198-01	.GASKET .JOINT	3	UR P50
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	6H3-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	6H3-13622-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
20	6H2-W0093-10	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR 60F/70B
	62F-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR P50
21	6H4-14147-00	.O-RING .JOINT TORIQUE	1	
22	93210-04228	.O-RING .JOINT TORIQUE	1	
23	6H3-14590-00	.NEEDLE VALVE ASSY .POINTEAU	1	UR 60F/70B
	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	1	UR P50
24	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	

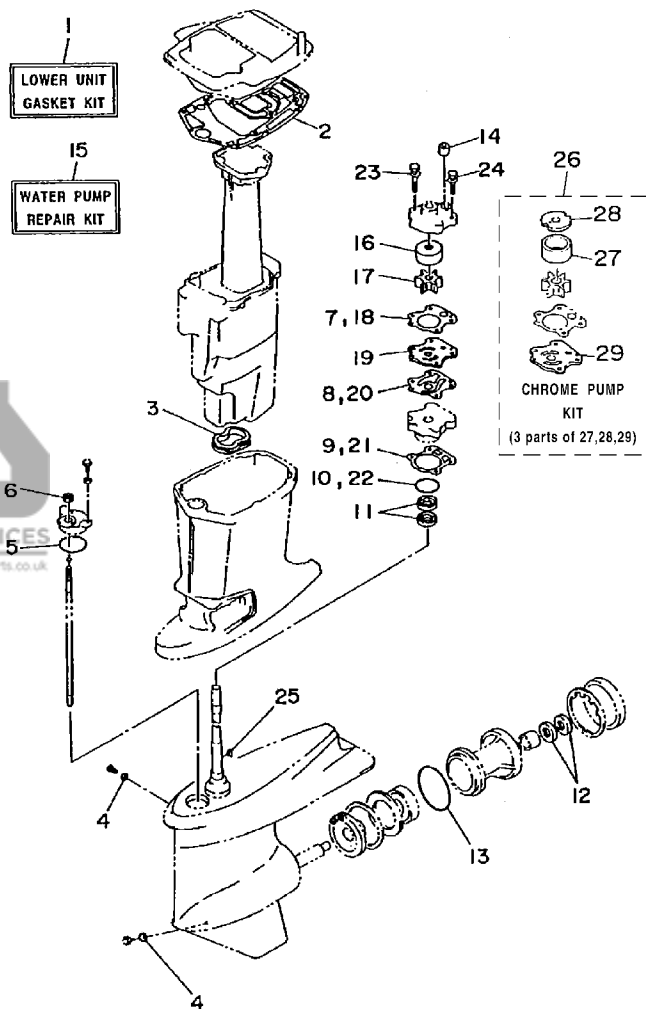
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FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	663-14159-00	.CLIP .JONG	1	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
27	676-14966-00	.CAP .CAPUCHON	1	
28	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
29	93210-04230	.O-RING .JOINT TORIQUE	1	
30	93210-39ME4	.O-RING .JOINT TORIQUE	1	UR 60F/70B
	6H4-14198-01	.GASKET .JOINT	1	UR P50





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FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	UR 60F/70B
	62F-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	UR P50
2	6H3-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H3-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
4	90430-08020	.GASKET .JOINT	2	UR 60F/70B
	90430-08020	.GASKET .JOINT	3	UR P50
5	93210-49046	.O-RING .JOINT TORIQUE	1	
6	93106-09014	.OIL SEAL .JOINT SPY	1	
7	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR 60F/70B
	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR P50
8	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	UR 60F/70B
	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	UR P50
9	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR 60F/70B
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR P50
10	93210-46044	.O-RING .JOINT TORIQUE	1	UR 60F/70B
	93210-41042	.O-RING .JOINT TORIQUE	1	UR P50
11	93101-23070	.OIL SEAL .JOINT SPY	2	
12	93101-25M03	.OIL SEAL .JOINT SPY	2	UR 60F/70B
	93101-22067	.OIL SEAL .JOINT SPY	2	UR P50
13	93210-85M97	.O-RING .JOINT TORIQUE	1	UR 60F/70B
	93210-66M98	.O-RING .JOINT TORIQUE	1	UR P50
14	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
15	6H3-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	UR 60F/70B
	62F-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	UR P50
16	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
17	6H3-44352-00	.IMPELLER .TURBINE	1	
18	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR 60F/70B
	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR P50

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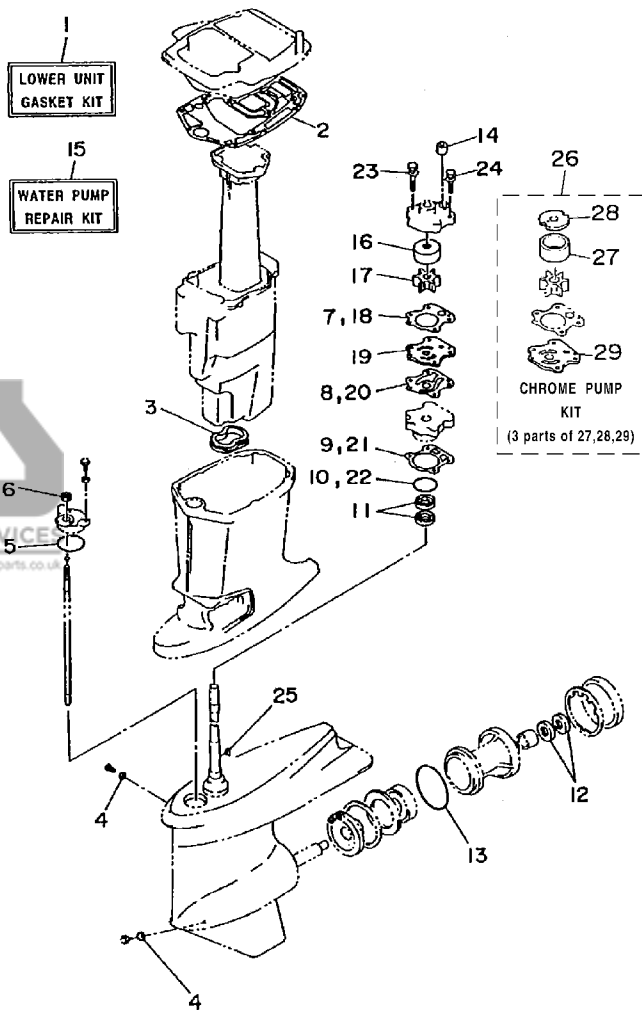


FIG. 26 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	6H3-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	UR 60F/70B
	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	UR P50
20	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	UR 60F/70B
	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	UR P50
21	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR 60F/70B
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR P50
22	93210-46044	.O-RING .JOINT TORIQUE	1	UR 60F/70B
	93210-41042	.O-RING .JOINT TORIQUE	1	UR P50
23	90119-08M33	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	UR 60F/70B
	97095-08045	.BOLT .BOULON	2	UR P50
24	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	UR 60F/70B
	97095-08055	.BOLT .BOULON	2	UR P50
25	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	6H3-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	60F/70B
27	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
28	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
29	6H3-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	



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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6H3-W0001-02	24- 1	6E9-13183-70	5-11	6H4-14548-00	24-24	663-24312-01	1-42	6J8-41262-00	12-13	6H3-42815-01-4D	8- 3		
6H3-W0001-22	25- 1	6H3-13200-02	5- 1	697-14555-00	4-12	6H3-24313-00	6-33	6H3-41631-00	15- 4	6H3-42816-00	8- 9		
62F-W0001-01	24- 1	62F-13200-00	5- 1	6H4-14567-00	4-30	6H3-24314-00	6-35	6H3-41632-20	15-10	6H3-42817-01-4D	8- 4		
62F-W0001-20	25- 1	6J8-13411-00	5-40	6H2-14578-00	4- 7	6E5-24367-01	8-24	6H3-41633-10	15-12	6H3-42818-00	8-10		
688-W0004-00	3- 2	6J8-13414-00	5-41	6H3-14590-00	4-14		8-36	6H3-41636-10-94	15-16	6H1-43111-01-4D	10- 1		
6H3-W0070-A2	7-17	6H1-13435-00	5-42		24-23	6E5-24378-00	5-55	689-42169-01	15- 1	688-43111-13-4D	10- 1		
62F-W0070-N0	7-17	6H3-13436-00	7-19	6H4-14590-00	4-14	688-24378-00	6-32		15-20	697-43111-05-4D	9- 1		
6H3-W0078-0A	25-26	6H2-13610-00	3- 1		24-23	692-24410-00	6-15	6H3-42510-02-4D	11- 3	6H1-43112-00-4D	10-11		
6H3-W0078-02	25-15	6H3-13610-00	3- 1	6H3-14711-00-5B	16-14	6H3-24411-10	4-40	6H3-42510-12-4D	11- 3	688-43112-12-4D	10-11		
62F-W0078-00	25-15	6H3-13621-A1	3- 7	6H3-14711-10-5B	16-14	663-24411-00	6-20	624-42542-00	5-48	697-43112-03-4D	9-11		
6H3-W0090-41-4D	1- 1		24-13	6H3-14737-00	16-20	692-24411-00	6-17	6H2-42610-A4-4D	7- 1	688-43124-02	12- 6		
62F-W0090-10-4D	1- 1	6H3-13622-A1	3- 9	6H3-14737-10	16-20	6A0-24412-02	6-26	6H3-42610-A4-4D	7- 1	6E5-43126-02	9-38		
6H2-W0093-10	24-20		24-19	692-14923-00	4-11	6H4-24413-00	4-38	62F-42610-N0-4D	7- 1		10-39		
62F-W0093-00	24-20	6H3-13624-00-94	3- 8	6H3-14943-35	4-21	648-24413-01	6-16	6H3-42613-01-4D	7-11	688-43128-01-4D	12- 5		
656-W2810-02	6-38	6H3-13641-13-94	3- 5	6H3-14943-36	4-21	6A0-24421-01	6-24	6H3-42615-00	7-14	697-43128-01-4D	12- 5		
689-W4266-10	7-23	62F-13641-10-94	3- 5	6H3-14943-37	4-21	6L5-24421-00	4-37	6H3-42647-00-94	7- 3	688-43131-03	9-21		
689-W4266-20	7-20	6H3-14137-00	4-31	676-14943-32	4-21	650-24431-A0	6-27	6H3-42649-00-94	7- 4		10-22		
689-W4266-40	7-21	6H3-14146-10	4- 9	6H2-14947-71	4-20		24-17	6H3-42652-00	7- 6	6G5-43144-00	10-44		
	7-22	6H4-14146-00	4- 8	6H3-14947-71	4-20	6H3-24434-10	4-41	663-42662-00	7- 5	6G5-43145-00	9-25		
6H3-11111-01-94	1-26	6H4-14147-00	4-10	62F-14947-00	4-20	648-24434-01	6-18	6H2-4267A-N0	7-18		10-26		
62F-11111-00-94	1-26		24-21	6H3-14948-13	4-23	648-24435-02	6-21	6H3-4267A-A0	7-18	6G5-43148-00	10-31		
688-11119-00	1-22	663-14159-00	4-17	6H3-14948-17	4-23	6H3-24452-10	4-29	6H2-42677-40	7-15	688-43160-01	10-35		
6H3-11181-A1	1-27		24-25	6H4-14948-13	4-23	652-24461-00	1- 6	6H3-42677-40	7-15	697-43160-00	9-34		
	24- 2	676-14186-00	4-18	676-14966-00	4-22	6H4-24486-00	4-39	62F-42677-N0	7-15	688-43165-00	9-35		
6H3-11191-00-9M	1-28		24-26		24-27	61N-24521-00	6- 8	6H2-42678-40	7-16		10-36		
6H3-11193-A1	1-29	6H4-14198-01	3-13	6H3-14980-10	4-28	61N-24560-00	6- 6	6H3-42678-40	7-16	688-43170-04-4D	12- 1		
	24- 4		24-14	6H4-14980-00	4-27	61N-24563-00	6- 7	62F-42678-N0	7-16	697-43170-03-4D	12- 1		
6H3-11325-01	1-17		24-30	6H4-14984-00	4-24	648-24566-01	6-10	62F-42683-N0	7-29	6H1-43181-01	10-27		
6H3-11327-00-94	1-18	6H2-14301-0A	4- 1		24-15	6H1-24633-00	5-39	6H1-42694-00	7-24	688-43181-04	9-26		
6H3-11328-00	1-19	6H3-14301-0A	4- 1		24-28	6E0-28193-00-94	6-39	6H3-42711-05-4D	8- 1	688-43181-10	10-27		
650-11370-00	1- 4	62F-14301-0A	4- 1	6H4-14985-01	4-19	6H3-41111-00-9M	1-36	6H3-42711-24-4D	8- 1	6H1-43185-01	10-28		
688-11370-00	1- 3	6H2-14302-0A	4- 2	6H3-14992-00	4-25	6H3-41112-A0	1-37	6H3-42711-32-4D	8- 1	688-43185-04	9-27		
6H3-11400-11	2- 1	6H3-14302-0A	4- 2	6H3-15100-13-94	1- 2		24- 6	648-42715-00	15-28	688-43185-10	10-28		
6H3-11536-00	2- 6	62F-14302-00	4- 2	6H3-15100-10-94	1- 2	6H3-41113-00-9M	1-38	6H3-42716-02	8-12	688-43186-00	12-11		
6H3-11537-01	5-16	6H2-14303-0A	4- 3	6H3-15359-00-94	2-14	6H3-41114-A0	1-39	6K5-42717-00	8-13	6H1-43311-01-4D	10-16		
6K5-11601-02	2- 9	6H3-14303-0A	4- 3	6H3-21707-06	5-26		24- 7	6H3-42718-00	8-38	697-43311-03-4D	9-16		
6K5-11601-12	2- 9	62F-14303-00	4- 3	6H3-21732-00	7-25	6H2-41131-00-5B	16-11	6E5-42724-00	8-14	663-43318-00	9-33		
6K5-11601-22	2- 9	6A0-14325-00	6-25	6H3-21735-00	7-26	6H3-41131-00-5B	16-11	6H3-42725-00	8-40		10-30		
6H3-11631-01-96	2- 8	6H3-14349-00	3-17	6J8-21744-00	5-53	6H3-41137-01-94	16- 5	6H3-42725-10	8-15	682-43318-01	12- 3		
6H3-11633-00	2-10		4-32	63D-2175R-00	5-35	6H3-41213-10	15-23	6H4-42726-00	8-41	6H1-43376-00	11-39		
688-11634-10	2-11	6H3-14380-00	4-33	6H3-21752-00	5-32	6H3-41217-00	3-14	688-42726-10	8-27	688-43376-01	11-39		
6H3-11635-01	2- 8	6B0-14413-00	3-19	6H1-21757-00	5-38	6F5-41237-00	15-15	6H3-42727-00	8-19	688-43616-00	12-14		
6H3-11636-01	2- 8	6H3-14440-02	3-20	6J8-21758-00	5-37	6H1-41237-00	5-21	6H3-42738-01-5B	8-16	688-43631-00	12- 2		
6H3-12411-10	1-31	6H3-14457-01	3-21	63D-2176M-00	5-34		15-14	6H3-42741-01-4D	8-31	688-43631-10	12- 2		
6H3-12413-00-9M	1-32	6H1-14485-00	3- 6	6H1-21766-01	5-44	6H4-41237-00	15-21	6G1-42748-00	8-30	688-43651-00	12-16		
6H3-12414-A1	1-33	624-14485-00	1- 5	63D-2177H-00	7- 2	6R5-41237-00	5-25	6H3-42768-00	8-23	688-43691-01	9-20		
	24- 5	63V-14523-00	4- 5	6H4-21770-00	5-36	682-41237-00	15- 2	6H3-42771-01-4D	8-32		10-21		
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