



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

**40V'97 (63B, 63C, 63D)
50H'97 (63G, 62X, 62W)**

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V*97(63B,63C,63D), 50H*97(63G,62X,62W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

. JET, PILOT

. NOZZLE, MAIN

4. Number of component for assembly

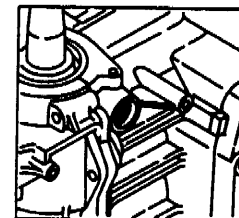
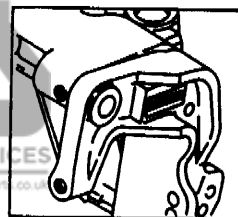
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
40VMHO	S	: 191135	~
	L	: 491030	~
40VRO	S	: 290214	~
	L	: 860267	~
40VEO	S	: 110502	~
	L	: 841724	~
40VETO	S	: 880230	~
	L	: 543348	~
50HRO	S	: 260146	~
50HRDO	L	: 560206	~
50HEDO	S	: 090316	~
	L	: 520841	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V*97(63B,63C,63D), 50H*97(63G,62X,62W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE **ENS CARBURATEUR**
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

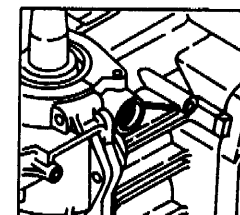
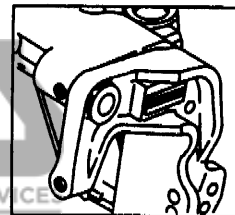
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6EO-85500-70	MAGNETO C.D.I CPLT	1	
6EO-85550-70	. ROTOR CPLT	1	
6EO-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
40VMHO	S : 191135 ~ L : 491030 ~
40VRO	S : 290214 ~ L : 860267 ~
40VEO	S : 110502 ~ L : 841724 ~
40VETO	S : 880230 ~ L : 543348 ~
50HRO	S : 260146 ~
50HRDO	L : 560206 ~
50HEDO	S : 090316 ~ L : 520841 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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FIG. 12	BRACKET 2 (MANUAL TILT)	D6
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FIG. 9	CAPOT SUPERIEUR	D1
FIG. 10	CAPOT INFERIEUR.....	D2, D3
FIG. 11	SUPPORT 1 (PUISSANCE PARER ET INCLINER / RELEVAGE HYDRAULIQUE).....	D4, D5
FIG. 12	SUPPORT 2 (RELEVAGE MANUEL)	D6
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FIG. 19	BOITIER D'HELICE, TRANSMISSION 1.....	F6, F7
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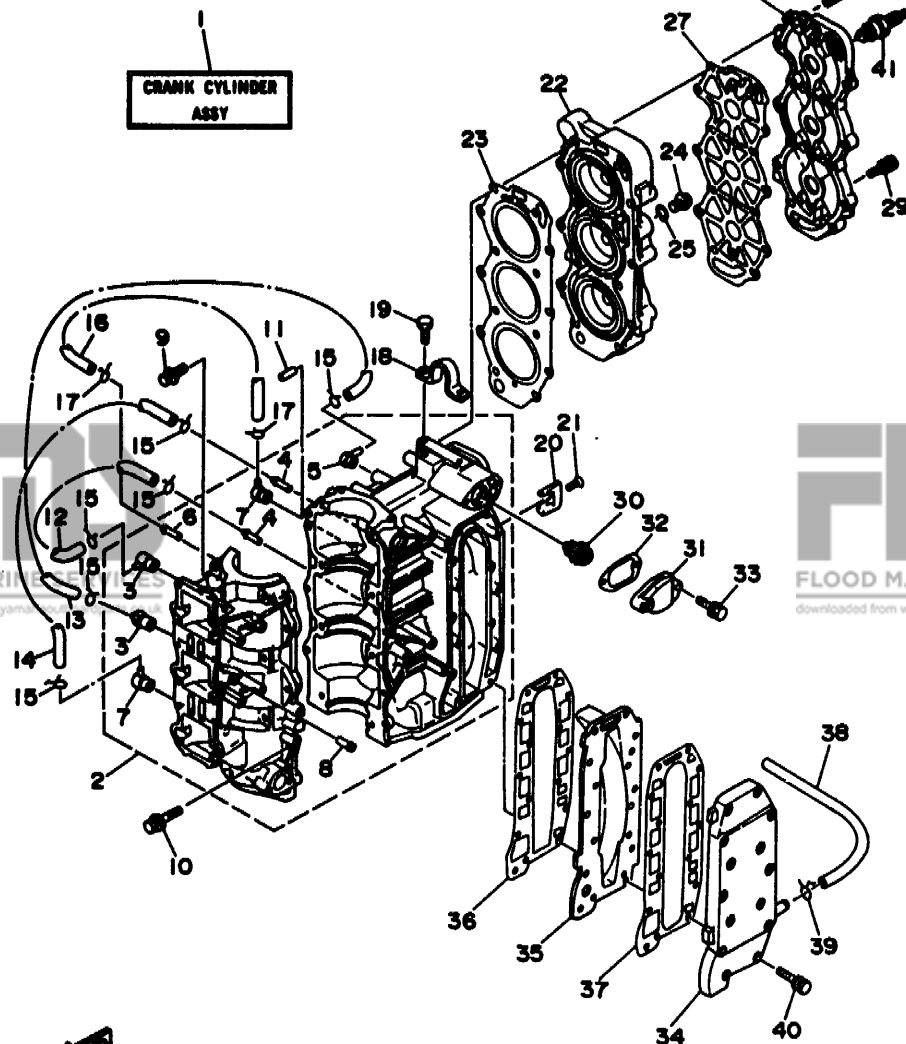
Feuille 2/2 (Fig. 19 ~ Fig. 26)

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FIG. 27	KITS DE REPARATION 1	C3, C4
FIG. 28	KITS DE REPARATION 2	C5
	INDEX NUMERIQUE	

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	63D-W0090-10-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	UR E
	63D-W0090-30-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	UR M
2	6H4-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR E
	6H4-15100-30-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR M
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	624-14485-00	.PIPE, JOINT .DURITE	2	
5	6H4-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	
7	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
8	652-24461-00	.PIPE, JOINT .DURITE, RACCORDEMENT	1	E
9	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
10	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
11	9360G-12019	PIN, DOWEL GOUPILE	2	
12	90445-07M46	HOSE DURITE	1	
13	90445-07M27	HOSE DURITE	1	
14	90445-07M24	HOSE DURITE	1	
15	90467-06016	CLIP JONC	6	
16	90445-07MA3	HOSE DURITE	1	
17	90467-06016	CLIP JONC	2	
18	6H4-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
19	97095-06014	BOLT BOULON	2	
20	688-11325-00	ANODE ANODE	2	
21	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
22	63D-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
23	63D-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	



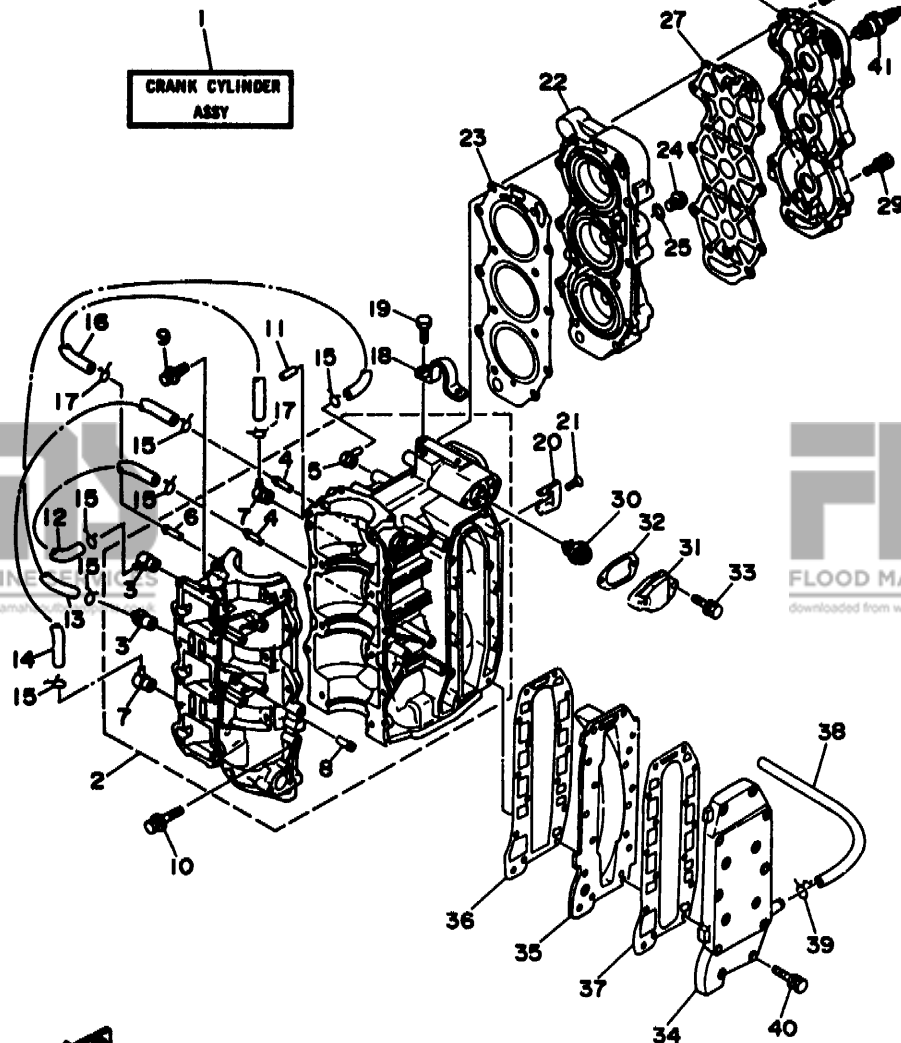
63CJA-5010

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90430-14115	GASKET JOINT	1	
26	63D-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
27	63D-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
28	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
29	97513-06225	BOLT, WITH WASHER VIS HEXAGONAL	4	
30	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
31	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
32	61A-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
33	97513-06225	BOLT, WITH WASHER VIS HEXAGONAL	2	
34	6H4-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
35	6H4-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
36	6H4-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
37	6H4-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
38	90445-09M37	HOSE DURITE	1	
39	90467-08004	CLIP JONC	1	
40	97513-06235	BOLT, WITH WASHER VIS HEXAGONAL	13	
41	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	3 UR 40	
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3 UR 50	



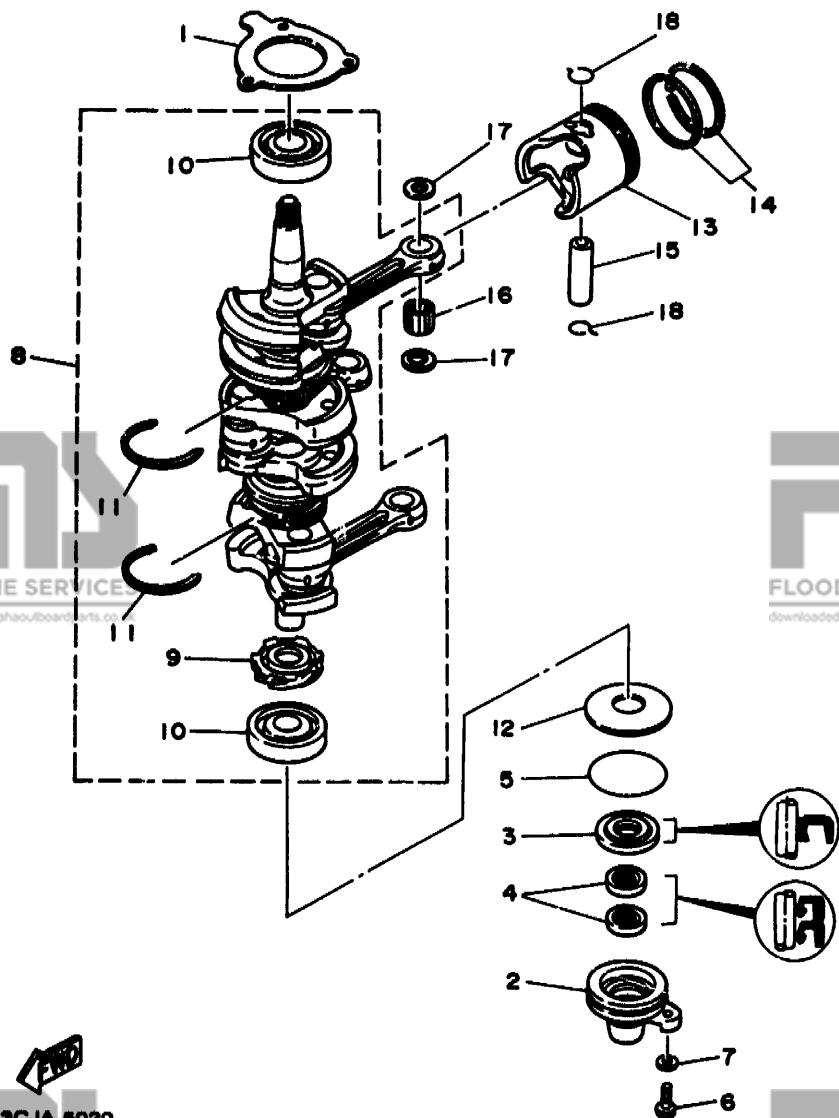
63CJA-5010

A7

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-15369-A1	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
2	6H4-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
3	93102-25M28	OIL SEAL JOINT SPY	1	
4	93104-16M01	OIL SEAL JOINT SPY	2	
5	93210-57M09	O-RING JOINT TORIQUE	1	
6	97095-06020	BOLT BOULON	1	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
8	6H4-11400-14	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
9	6H4-11536-00	.GEAR, DRIVE .PIGNON SECONDAIRE	1	
10	93306-305U8	.BEARING .ROULEMENT	2	
11	93440-62057	.CIRCLIP .CIRCLIP	2	
12	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	
13	6H4-11631-01-95	PISTON (STD) PISTON (STD)	3	
	6H4-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3 AP	
	6H4-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3 AP	
14	63D-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	3	
	63D-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3 AP	
	63D-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	3 AP	
15	648-11633-00	PIN, PISTON AXE, PISTON	3	
16	93602-20M02	PIN, DOWEL GOUJON	93	
17	6H4-11641-00	WASHER, PISTON PIN RONDELLE, AXE DE PISTON	6	
18	6H4-11634-01	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	

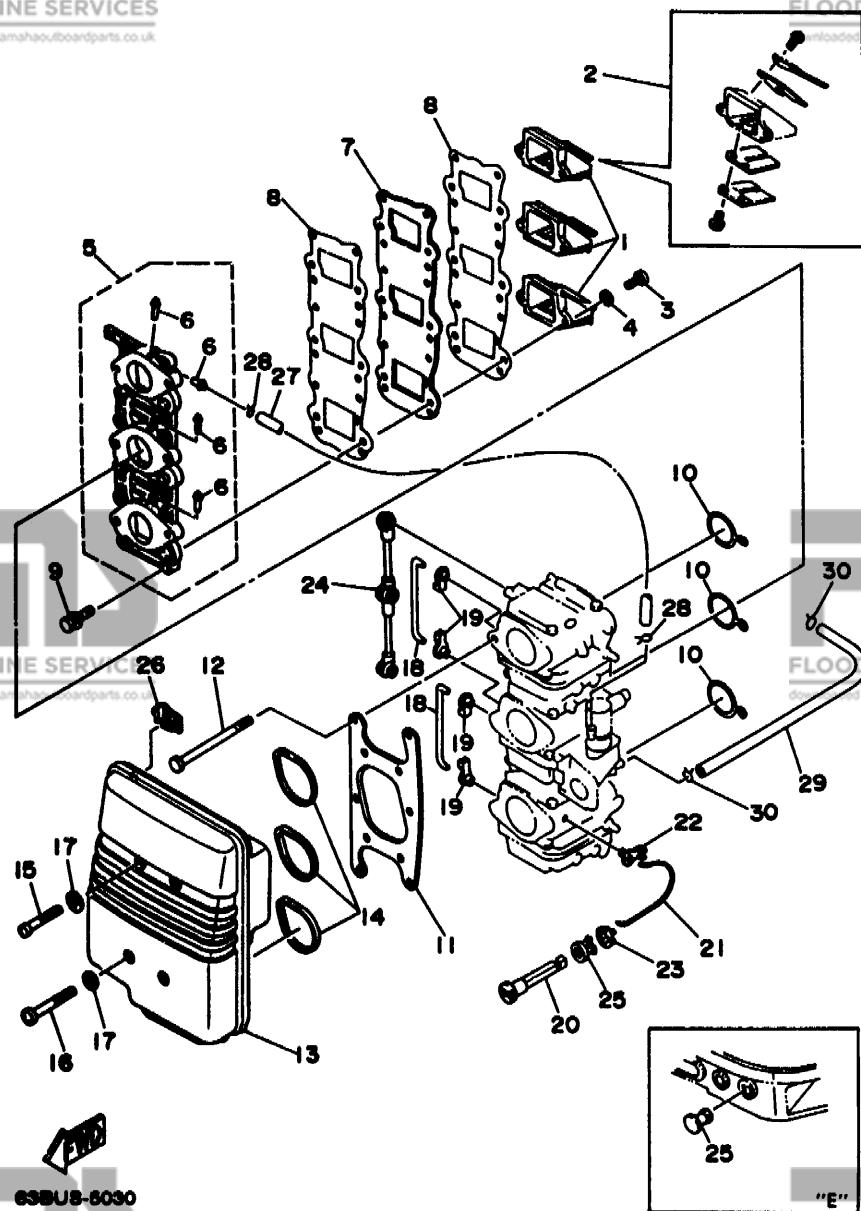


63CJA-8020

B1

FIG. 3 INTAKE

ADMISSION



63B0US-8030

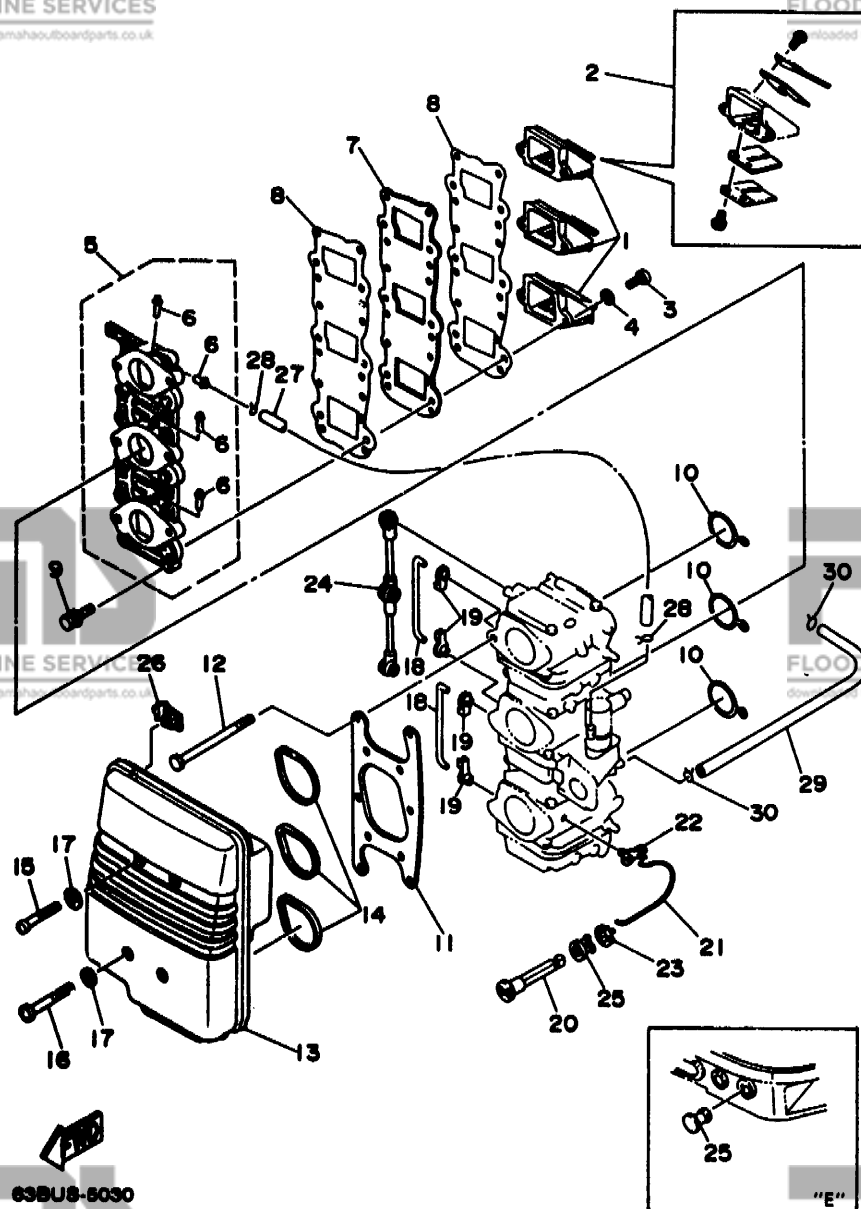
B2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
1	6H5-13610-00	REED VALVE ASSY	3	
2	6H4-W0004-00	CLAPET COMPLET	1	
3	97880-05014	.REED SET	6	
4	92990-05600	.JEU DE CLAPETS	6	
5	6H4-13641-12-94	SCREW, PAN HEAD	6	
6	6H4-13641-30-94	VIS, TETE TRONCONIQUE	6	
7	6H4-13641-12-94	WASHER, PLATE	6	
8	6H4-13641-30-94	RONDELLE, PLATE	6	
9	6H1-14485-00	MANIFOLD 1	1 UR E	
10	6H1-14485-00	TUBULURE 1	1 UR M	
11	6H1-14485-00	MANIFOLD 1	4 UR E	
12	6H1-14485-00	TUBULURE 1	3 UR M	
13	6H4-13624-01-94	.PIPE, JOINT	1	
14	6H4-13621-A1	.DURITE	2	
15	97595-06520	.PIPE, JOINT	12	
16	6H4-13624-01-94	.DURITE	1	
17	6H4-14198-01	PLATE, REED VALVE	3	
18	6H4-14406-00	PLAQUE DE CLAPET	1	
19	97095-06095	GASKET, VALVE SEAT	6	
20	6H4-14431-02	JOINT, SIEGE DE CLAPET	1	
21	6H3-14457-01	BOLT, WITH WASHER	3	
22	97885-06040	VIS HEXAGONAL	2	
23	97885-06055	GASKET	2	
24	90209-06M05	JOINT	4	
25	6H4-41257-00	SCREW, PAN HEAD	2 M	
26	661-41262-02	VIS, TETE TRONCONIQUE	4 M	
27	6H4-41271-01	SCREW, PAN HEAD	1 M	
28	6H4-41259-01	VIS, TETE TRONCONIQUE	1 M	
29	6J8-41262-00	WASHER	1 M	
30	6J8-41274-00	RONDELLE	1 M	
31	6H4-41217-01	ROD, CHOKE 2	1	
32	689-41273-00	TRINGLE 2, STARTER	1 UR M	
33		JOINT, CHOKE LEVER		
34		RACCORD, LEVIER DE STARTER		
35		KNOB, CHOKE		
36		BOUTON DE STARTER		
37		ROD, CHOKE 3		
38		TRINGLE 3, STARTER		
39		JOINT, CHOKE LEVER		
40		RACCORD, LEVIER DE STARTER		
41		GROMMET 2		
42		PASSE-FIL 2		
43		ROD, ACCEL. LEVER		
44		TIGE, LEVIER ACCELERATION		
45		GROMMET		
46		PASSE-FIL		

FIG. 3 INTAKE

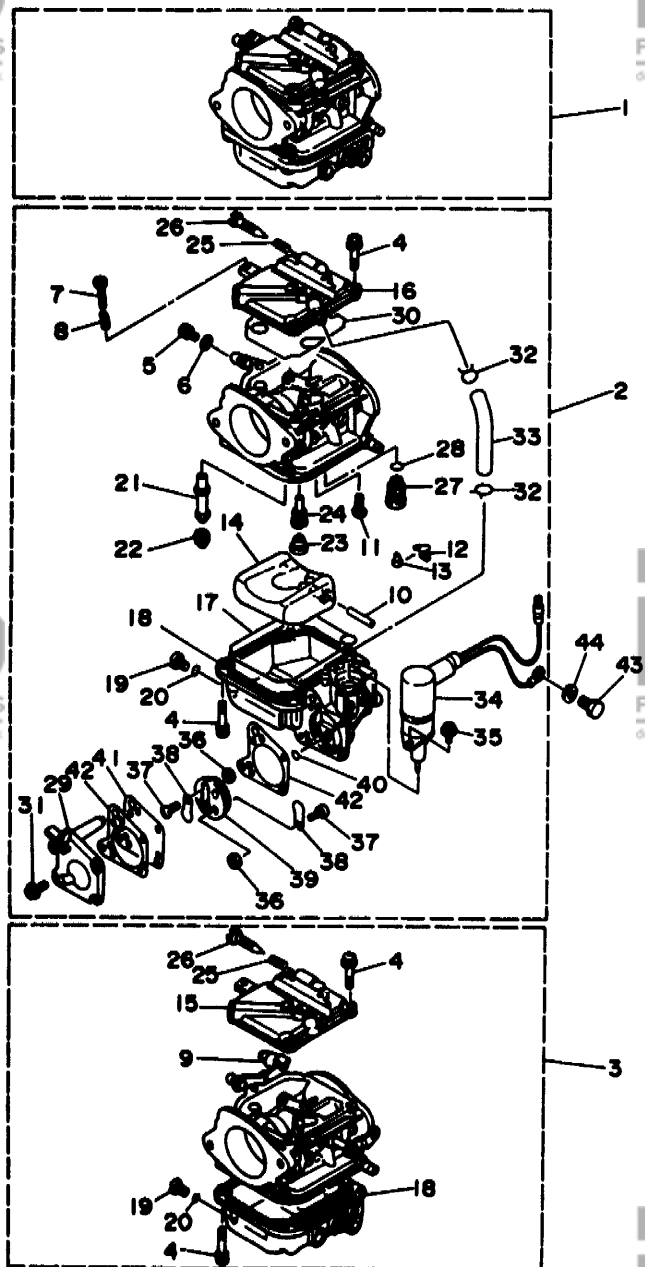
ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6G1-42748-00	GROMMET PASSE-FIL	1	UR E
26	90464-06M19	CLAMP BRIDE	1	M
27	90445-07MA5	HOSE DURITE	1	E
28	90467-06016	CLIP JONC	2	E
29	6H3-14349-00	PIPE DURITE	1	E
30	90467-08004	CLIP JONC	2	E



63BU8-5030

B3



63CJA-5040

FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	63D-14301-00	CARBURETOR ASSY 1	1	UR 40-E
	63B-14301-00	CARBURETEUR COMPLET 1	1	UR 40-M
	62X-14301-00	CARBURETOR ASSY 1	1	UR 50-E
	62W-14301-00	CARBURETEUR COMPLET 1	1	UR 50-M
2	63D-14302-00	CARBURETOR ASSY 2	1	UR 40-E
	63B-14302-00	CARBURETEUR COMPLET 2	1	UR 40-M
	62X-14302-00	CARBURETOR ASSY 2	1	UR 50-E
	62W-14302-00	CARBURETEUR COMPLET 2	1	UR 50-M
3	63D-14303-00	CARBURETOR ASSY 3	1	UR 40-E
	63B-14303-00	CARBURETEUR COMPLET 3	1	UR 40-M
	62X-14303-00	CARBURETOR ASSY 3	1	UR 50-E
	62W-14303-00	CARBURETEUR COMPLET 3	1	UR 50-M
4	97980-04114	.SCREW, WITH WASHER	21	
5	6K5-14592-00	.VIS, AVEC RONDELLE	3	
6	90201-05652	.SCREW	3	
7	63V-14523-00	.VIS, BUTEE	1	#2
8	90501-10326	.WASHER, PLATE	1	#2
9	6H2-14578-00	.RESSORT, COMPRESSION	1	#3
10	6H4-14548-00	.COLLAR	3	
11	98580-04008	.COLLERETTE	3	
12	663-14159-00	.PIN, FLOAT ARM	3	
13	676-14186-00	.AXE, BRAS DE FLOTTEUR	3	
14	6H4-14985-01	.SCREW, PAN HEAD	3	
15	6H4-14146-10	.VIS	2	UR #1,3
16	6H3-14146-10	.CLIP	1	UR E-#2
	6H4-14146-00	.JONC	1	UR M-#2
17	6H4-14984-00	.PIN, FLOAT	3	
18	6H4-14980-00	.AXE, FLOTTEUR	2	UR E-#1,3
		.FLOTTEUR		
		.PLATE		
		.PLAQUE		
		.GASKET, FLOAT CHAMBER		
		.JOINT, CUVE DE FLOTTEUR		
		.BODY, FLOAT CHAMBER		
		.CORPS, CUVE DE FLOTTEUR		

B4

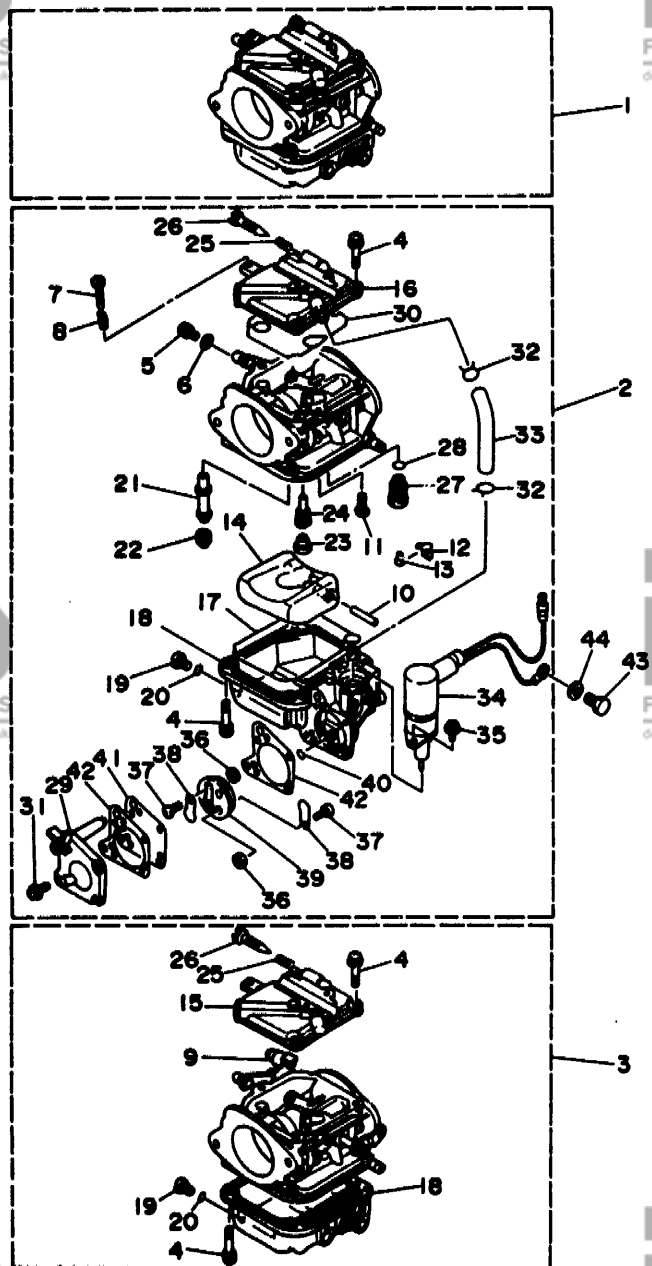


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
18	6H4-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	UR E-#2
	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	UR M
19	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	
20	93210-04230	.O-RING .JOINT TORIQUE	3	
21	63D-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	3	UR 40
	62X-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	3	UR 50-E
	62W-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	3	UR 50-M
22	676-14943-30	.JET, MAIN (#115) .GICLEUR, PRINCIPAL (#115)	2	UR 40-#1,3
	63D-14943-81	.JET, MAIN (#118) .GICLEUR, PRINCIPAL (#118)	1	UR 40-#2
	676-14943-33	.JET, MAIN (#130) .GICLEUR, PRINCIPAL (#130)	3	UR 50-E
	676-14943-32	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	3	UR 50-M
23	676-14966-00	.CAP .CAPUCHON	3	
24	6H4-14948-11	.JET (#60) .GICLEUR (#60)	3	UR 40
	62X-14948-12	.JET (#62) .GICLEUR (#62)	3	UR 50
25	679-14555-00	.SPRING .RESSORT	3	
26	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	
27	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	
28	93210-04228	.O-RING .JOINT TORIQUE	3	
29	6H3-24452-10	.COVER .COUVERCLE	1	E
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	
31	6H4-14567-00	.SCREW .VIS	4	E
32	6H3-14137-00	.CLIP .JONC	2	E
33	6H3-14349-00	.PIPE .DURITE	1	E
34	63D-14380-00	.PRIME STARTER ASSY .DEMARREUR D'AMARCAGE ENS.	1	E
35	98580-04010	.SCREW, PAN HEAD .VIS	2	E
36	95380-03600	.NUT .ECROU	2	E
37	98980-03006	.SCREW, BIND .VIS	2	E
38	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	E

B5

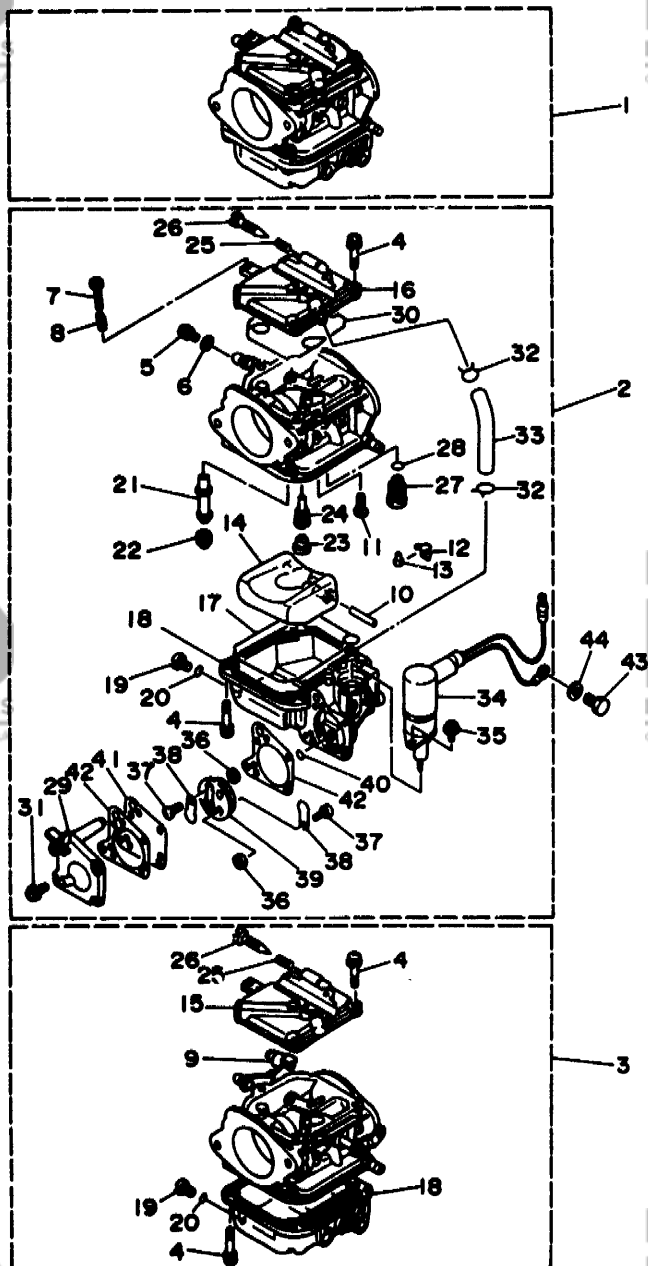


FIG. 4 CARBURETOR

CARBURATEUR

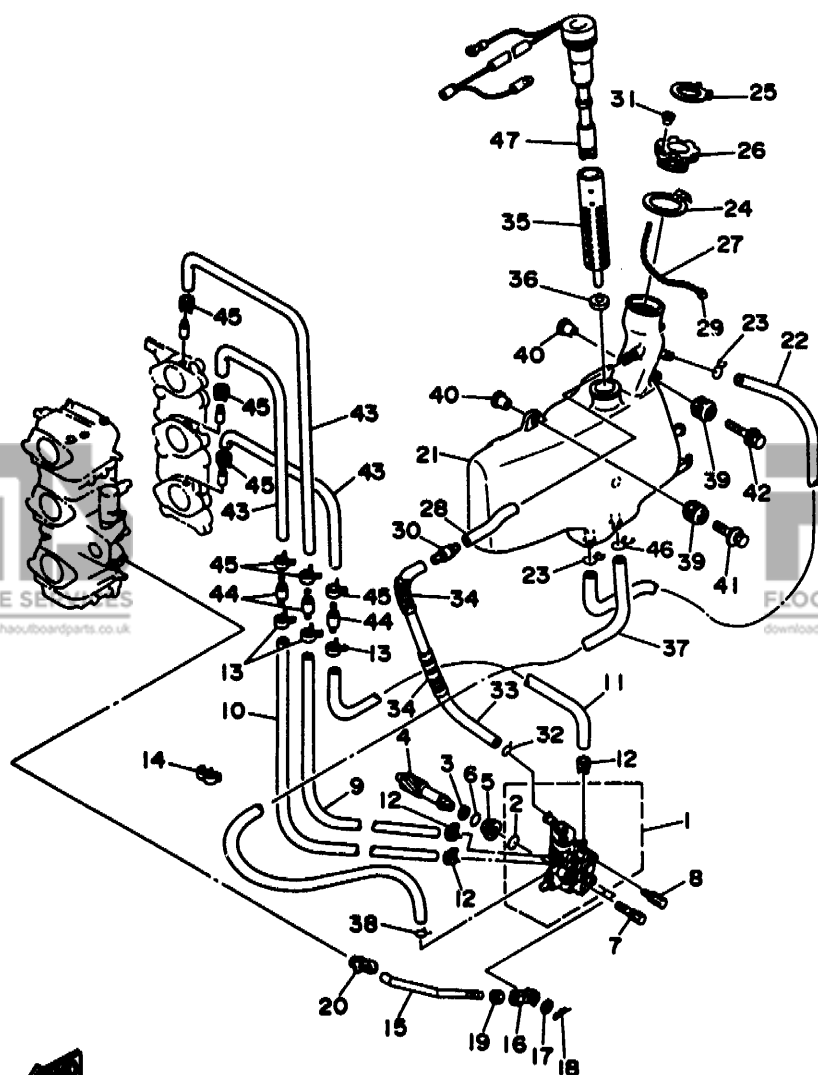
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
39	6H4-24413-00	.BODY 2 .CORPS 2	1 E	
40	6H4-24486-00	.O-RING .JOINT TORIQUE	1 E	
41	6H3-24411-10	.DIAPHRAGM .DIAPHRAGME	1 E	
42	6H3-24434-10	.GASKET, BODY .JOINT, CORPS	2 E	
43	97013-06012	BOLT BOULON	1 E	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1 E	

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FIG. 5 OIL PUMP 1 (MANUAL START)

POMPE A HUILE 1 (DEMARRAGE MANUEL)



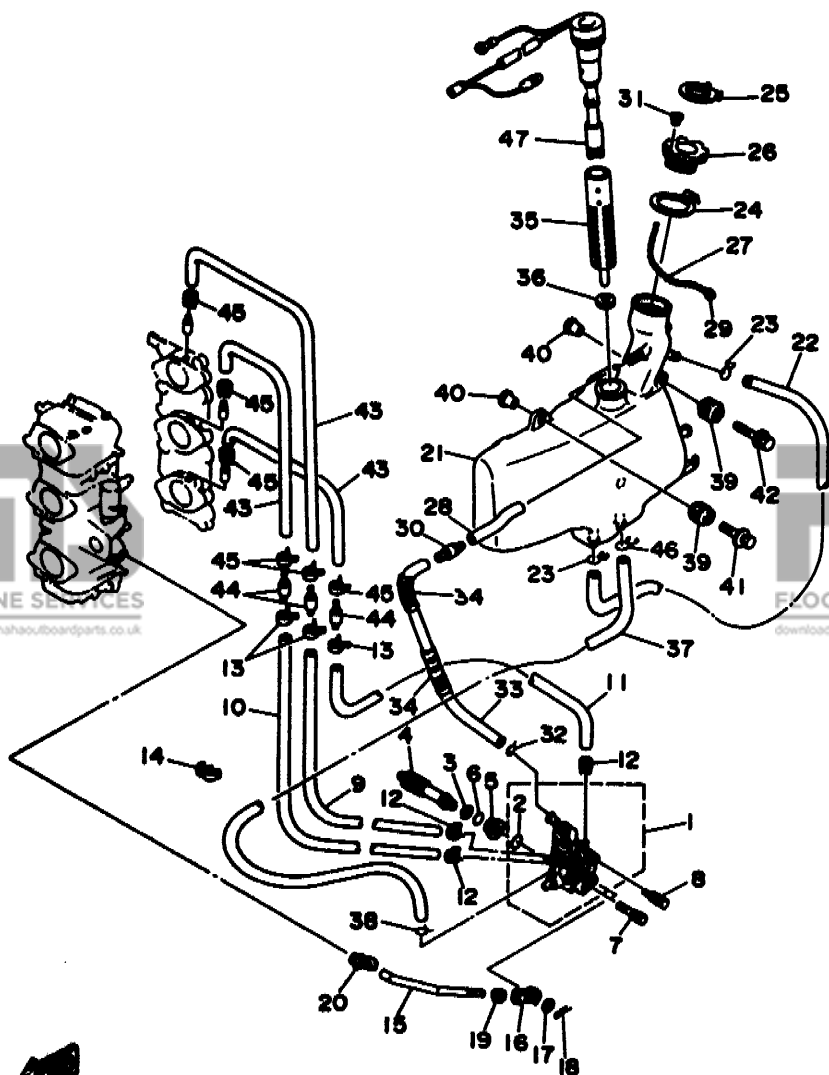
REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	63D-13200-00	OIL INJECTION PUMP ASSY	1	
2	93210-19MA7	VIEUX .O-RING	1	
3	90201-08M93	.JOINT TORIQUE	1	
4	6H4-11537-01	WASHER, PLATE RONDELLE, PLATE	1	
5	6H1-13117-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
6	93210-13595	COLLAR, DISTANCE ENTRETOISE	1	
7	90109-06M39	O-RING	1	
8	90109-06M40	JOINT TORIQUE	1	
9	90445-07M44	BOLT BOULON	1	
10	90445-07M23	BOLT BOULON	1	
11	90445-07MA6	HOSE DURITE	1	
12	90468-07M02	HOSE DURITE	1	
13	90468-07M02	CLIP JONC	3	
14	90464-07M20	CLIP JONC	3	
15	6H4-41241-01	CLAMP BRIDE	1	
16	6H1-41237-00	ROD, LINK BIELLETTE	1	
17	90202-05088	JOINT, LINK RACCORD	1	
18	90468-05M03	WASHER, PLATE RONDELLE, PLATE	1	
19	95380-05600	CLIP JONC	1	
20	6R5-41237-00	NUT ECROU	1	
21	63D-21707-10	JOINT, LINK RACCORD	1	
22	90445-11M15	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
23	90467-11M08	HOSE DURITE	1	
24	63D-2175R-00	CLIP JONC	2	
25	63D-2176M-00	HCOK, BAND CROCHET, BANDE	1	
26	6H4-21770-00	HOOK CROCHET	1	
27	6H4-24633-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
28	90445-11M02	CHAIN, BALL CHANE DE BALLE	1	
		HOSE DURITE	1	

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FIG. 5 OIL PUMP 1 (MANUAL START)

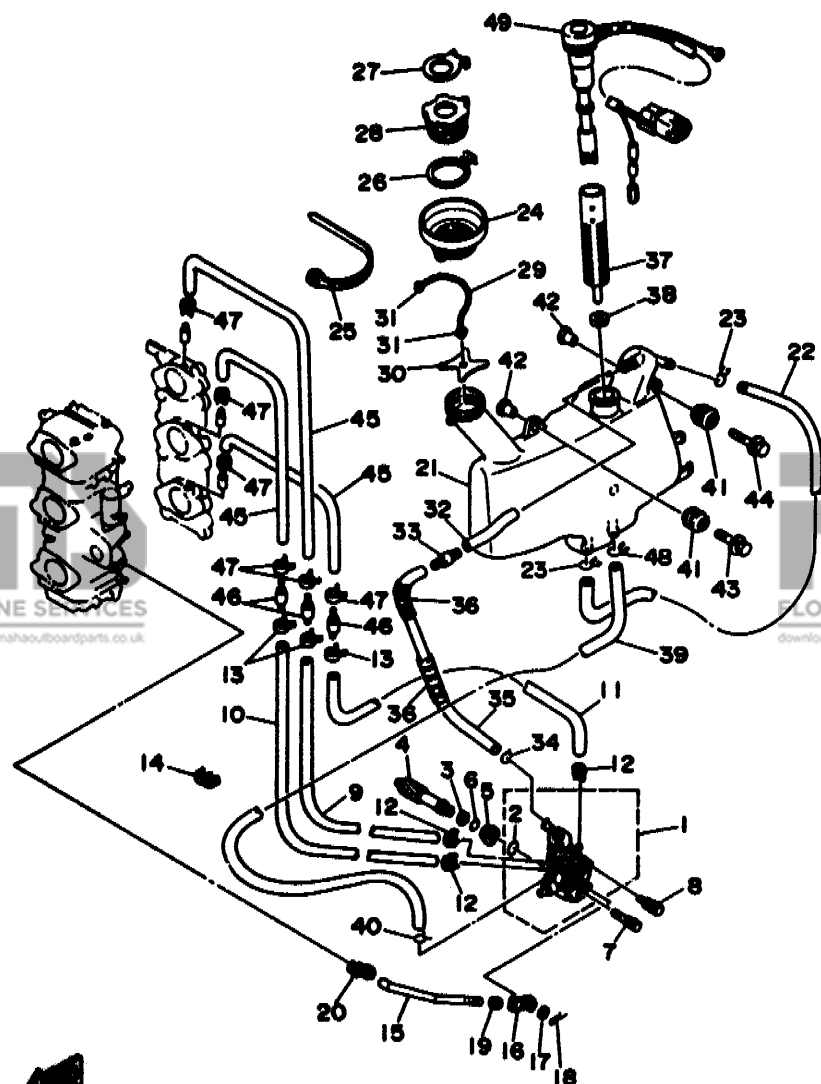
POMPE A HUILE 1 (DEMARRAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	1	
30	63D-21744-00	BREATHER RENIFLARD	1	
31	6H4-24634-00	HOOK, CHAIN BALL CROCHET-CHAINE A BILLE	1	
32	90467-10M04	CLIP JONC	1	
33	90445-11M15	HOSE DURITE	1	
34	90446-10M01	HOSE DURITE	2	
35	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
36	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
37	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
38	90467-08004	CLIP JONC	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
40	624-42542-00	PIPE TUYAU	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
42	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
43	90445-07M87	HOSE DURITE	3	
44	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
45	90468-07M02	CLIP JONC	6	
46	90467-11M08	CLIP JONC	1	
47	63D-85720-10	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	



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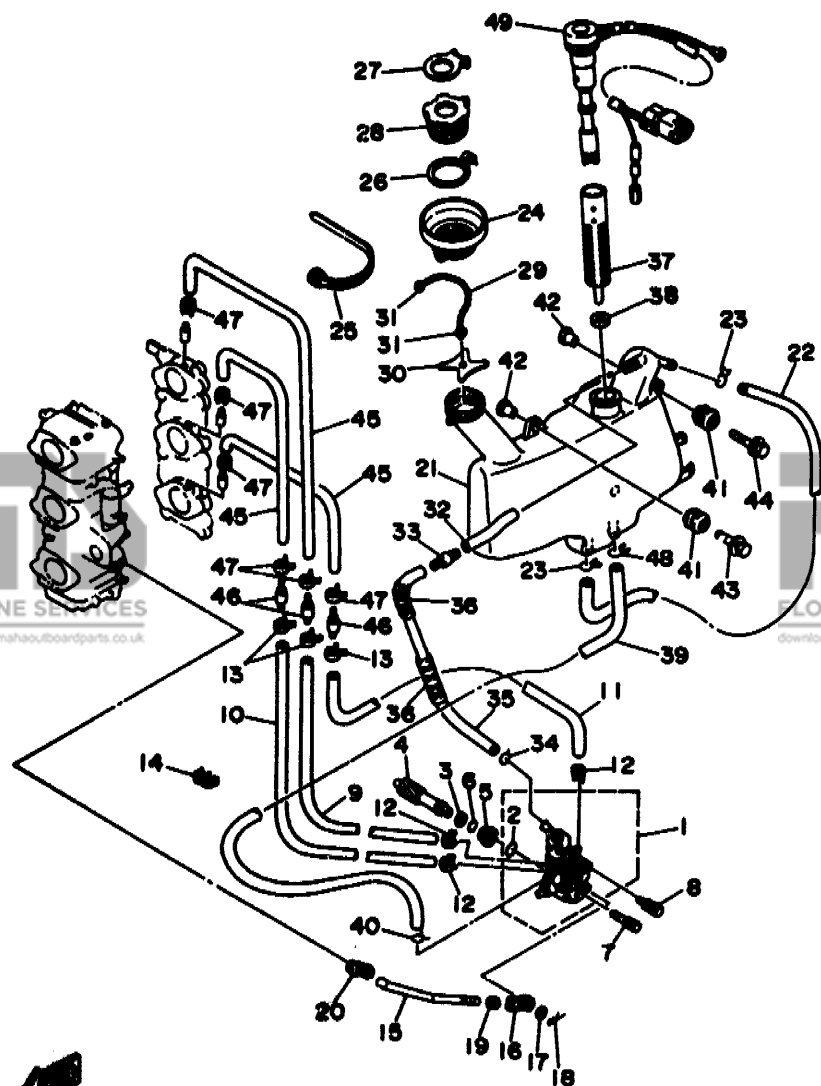
FIG. 6 OIL PUMP 2 (ELECTRIC START) POMPE A HUILE 2 (DEMARREUR ELECTRIQUE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	63D-13200-00	OIL INJECTION PUMP ASSY	1	
2	93210-19MA7	O-RING	1	
3	90201-08M93	JOINT TORIQUE	1	
4	6H4-11537-01	WASHER, PLATE	1	
5	6H1-13117-01	GEAR, DRIVEN	1	
6	93210-13595	PIGNON SECONDAIRE	1	
7	6H1-13117-01	COLLAR, DISTANCE	1	
8	93210-13595	ENTRETOISE	1	
9	90109-06M39	O-RING	1	
10	90109-06M40	JOINT TORIQUE	1	
11	90109-06M40	BOLT	1	
12	90445-07M44	BOULON	1	
13	90445-07M23	BOLT	1	
14	90445-07M44	BOULON	1	
15	90445-07M23	HOSE	1	
16	90445-07M46	DURITE	1	
17	90468-07M02	DURITE	1	
18	90468-07M02	CLIP	3	
19	90468-07M02	JONC	3	
20	90464-07M20	CLAMP	1	
21	6H4-41241-01	BRIDE	1	
22	6H1-41237-00	ROD, LINK	1	
23	90202-05088	BIELLE	1	
24	90468-05M03	JOINT, LINK	1	
25	95380-05600	RACCORD	1	
26	6R5-41237-00	WASHER, PLATE	1	
27	63D-21707-00	RONDELLE, PLATE	1	
28	90467-11M08	CLIP	1	
29	90467-11M08	JONC	1	
30	6H4-21752-00	NUT	1	
31	90465-13M36	ECROU	1	
32	63D-2175R-00	JOINT, LINK	1	
33	63D-2176M-00	RACCORD	1	
34	6H4-21770-00	OIL TANK COMP.	1	
35		RESERVOIR A PETROLE COMP.	1	
36		HOSE	1	
37		DURITE	1	
38		CLIP	2	
39		JONC	1	
40		TUBE, FILLER 1	1	
41		DURITE	1	
42		CLAMP	1	
43		BRIDE	1	
44		HOOK, BAND	1	
45		CROCHET, BANDE	1	
46		HOOK	1	
47		CROCHET	1	
48		OIL TANK CAP ASSY	1	
49		CABOCHON DE RESERVOIR A HUILE	1	

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FIG. 6 OIL PUMP 2 (ELECTRIC START) POMPE A HUILE 2 (DEMARREUR ELECTRIQUE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1	
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
32	90445-11M02	HOSE DURITE	1	
33	63D-21744-00	BREATHER RENIFLARD	1	
34	90467-10M04	CLIP JONC	1	
35	90445-11M15	HOSE DURITE	1	
36	90446-10M01	HOSE DURITE	2	
37	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
38	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
39	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
40	90467-08004	CLIP JONC	1	
41	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
42	624-42542-00	PIPE TUYAU	3	
43	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
44	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
45	90445-07M87	HOSE DURITE	3	
46	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
47	90468-07M02	CLIP JONC	6	
48	90467-11M08	CLIP JONC	1	
49	63D-85720-00	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

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FIG. 7 STARTER

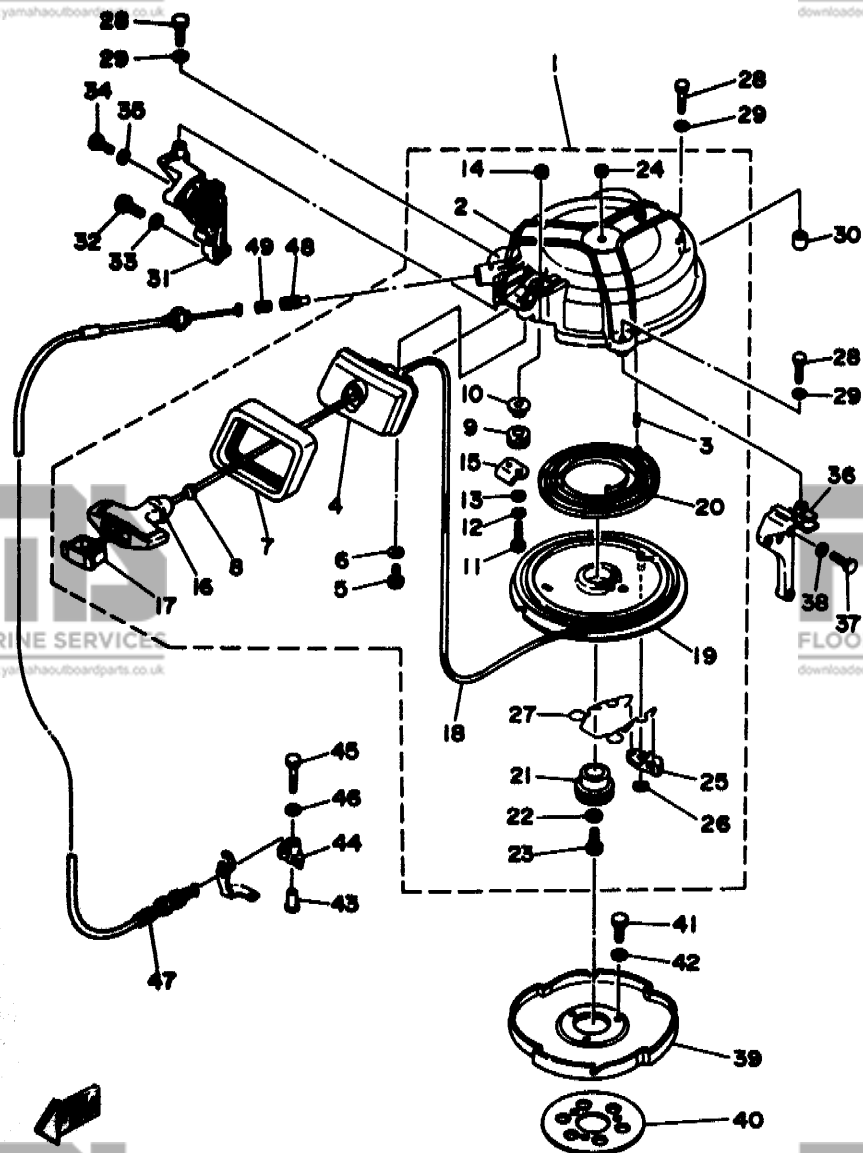
DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-15710-04-40	STARTER ASSY DEMARREUR COMPLET	1 M	
2	6H4-15711-02-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40018	.PIN, SPRING .AGRAFFE	1	
4	6H4-15758-01-40	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6H4-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
10	90387-06M69	.COLLAR .COLLERETTE	1	
11	97095-06030	.BOLT .BOULON	1	
12	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	1	
13	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	1	
14	95380-06600	.NUT .ECROU	1	
15	6H4-15787-01	.STAY .SUPPORT	1	
16	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
17	6F5-15779-02	.COVER .COUVERCLE	1	
18	*	.WIRE (L:2095MM) .FIL (L:2095MM)	1	
19	6H4-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
20	90510-08002	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
21	6H4-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
22	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
23	97095-06020	.BOLT .BOULON	1	
24	95380-06600	.NUT .ECROU	1	
25	676-15741-03	.Pawl, DRIVE .CLIQUET, ENTRAINEMENT	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

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FIG. 7 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	93430-06M02	.CIRCLIP .CLIPS	1	
27	6H4-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
28	97095-06035	BOLT BOULON	3 M	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	3 M	
30	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1 M	
31	63D-15771-00-4D	STAY 1 SUPPORT 1	1	
32	97013-08025	BOLT BOULON	2	
33	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
34	97095-06020	BOLT BOULON	1	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
36	6H4-15772-02-94	STAY 2 SUPPORT 2	1	
37	97095-06025	BOLT BOULON	3	
38	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
39	6H4-15723-01-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
40	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
41	97013-08020	BOLT BOULON	3	
42	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
43	90387-06M66	COLLAR COLLERETTE	1 M	
44	63D-15746-00	ARM BRAS	1 M	
45	97095-06040	BOLT BOULON	1 M	
46	92990-06600	WASHER, PLATE RONDELLE, PLATE	1 M	
47	63D-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1 M	
48	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BUTEE DE DEMAR	1 M	
49	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1 M	

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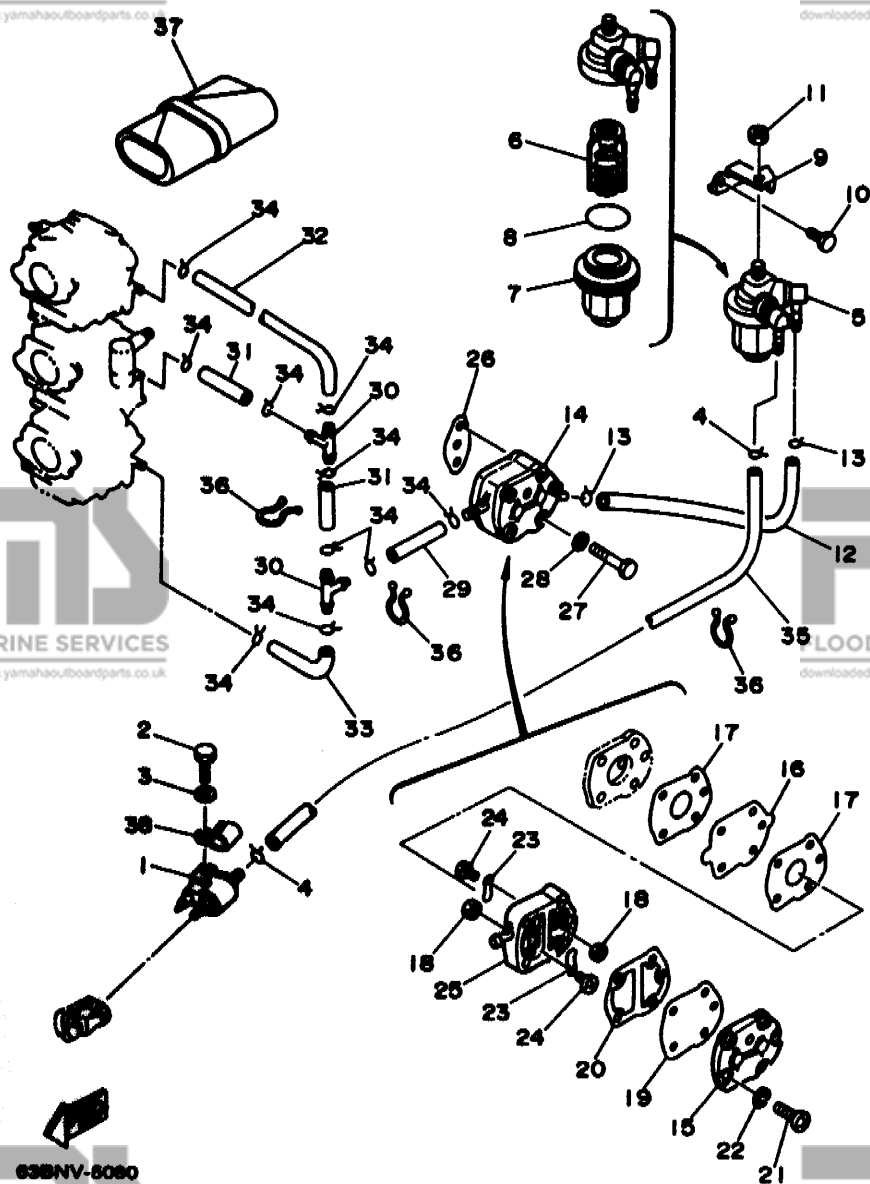


FIG. 8 FUEL

CARBURANT

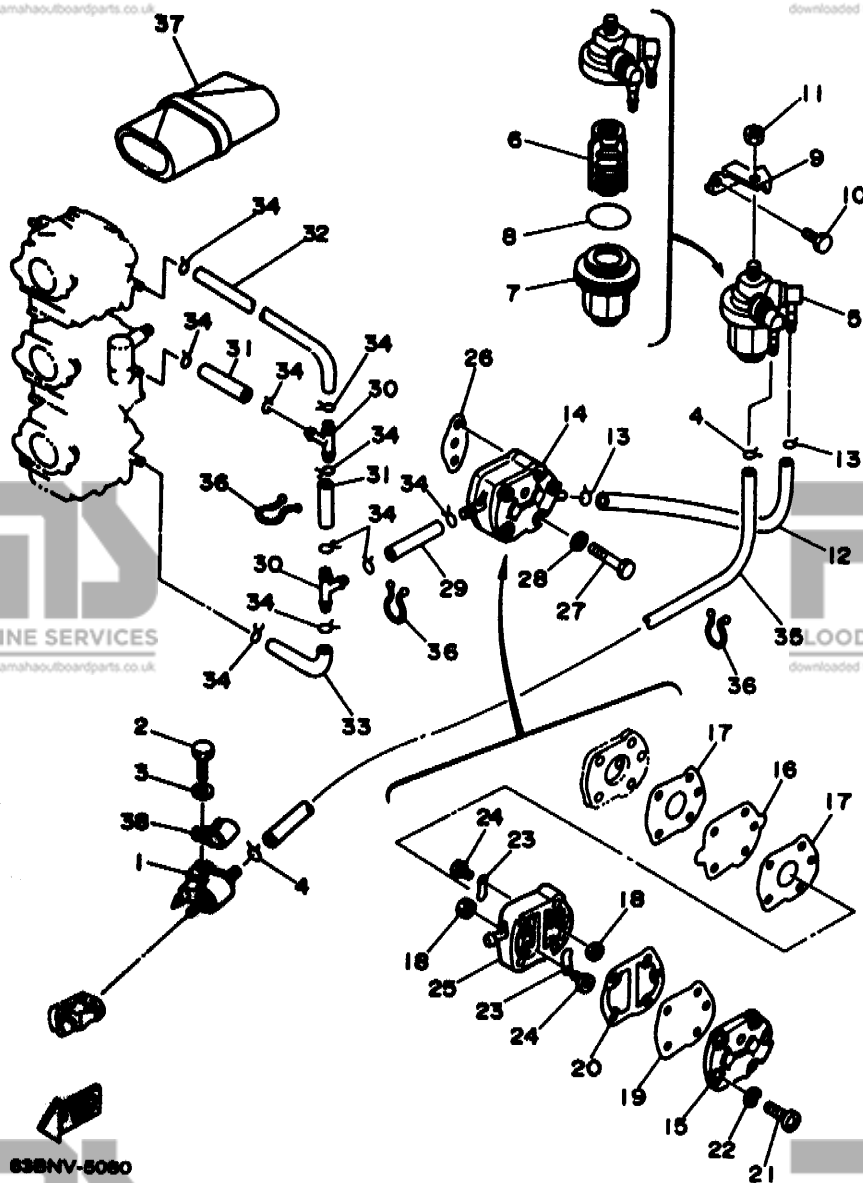
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	BOLT	1	
3	92990-06600	WASHER, PLATE	1	
4	90467-08004	CLIP	2	
5	61N-24560-00	FILTER ASSY	1	
6	61N-24563-00	ELEMENT, FILTER	1	
7	61N-24521-00	CUP, FILTER	1	
8	93210-32738	O-RING	1	
9	6H4-24566-01	JOINT TORIQUE	1	
10	97095-06014	BRACKET, FILTER	1	
11	95380-08600	SUPPORT, FILTRE	1	
12	6H4-24314-00	BOLT	1	
13	90467-08004	BOULON	2	
14	692-24410-00	NUT	1	
15	648-24413-01	ECROU	1	
16	692-24411-00	PIPE 4	1	
17	648-24434-01	DURITE 4	2	
18	95380-03600	CLIP	1	
19	663-24411-00	JOINT	1	
20	648-24435-02	FUEL PUMP ASSY	1	
21	98580-05530	POMPE A ESSENCE	1	
22	92990-05100	BODY 2	1	
23	6A0-24421-01	CORPS 2	1	
24	6A0-14325-00	DIAPHRAGM	1	
25	6A0-24412-02	DIAPHRAGME	1	
26	650-24431-A0	GASKET, BODY	2	
27	97095-06040	JOINT, CORPS	2	
28	92990-06600	NUT	2	

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FIG. 8 FUEL

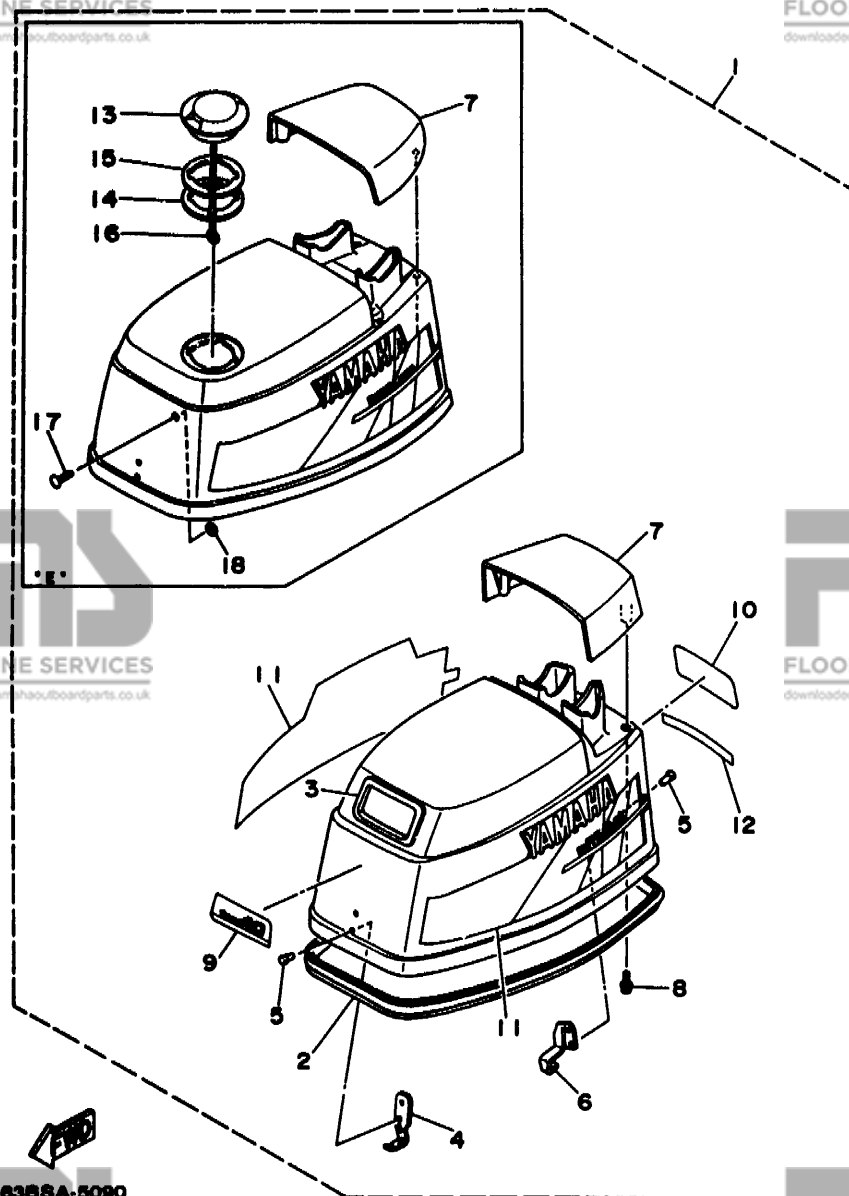
CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
29	90445-09078	HOSE	1	
30	688-24378-00	DURITE		
		PIPE, JOINT 4	2	
31	90445-09057	DURITE, RACCORDEMENT 4		
		HOSE	2	
32	6H4-24313-00	DURITE		
		PIPE 3	1	
33	6H4-24312-00	DURITE 3		
		PIPE 2	1	
34	90467-08004	DURITE 2		
		CLIP	10	
		JONC		
35	6H4-24311-00	PIPE, FUEL 1	1	
36	90464-16039	DURITE A ESSENCE		
		CLAMP	3	
37	656-W2810-02	BRIDE		
		TOOL KIT	1	
38	90465-08028	TROUSSE A OUTILS		
		CLAMP	1	E
		BRIDE		



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FIG. 9 TOP COWLING

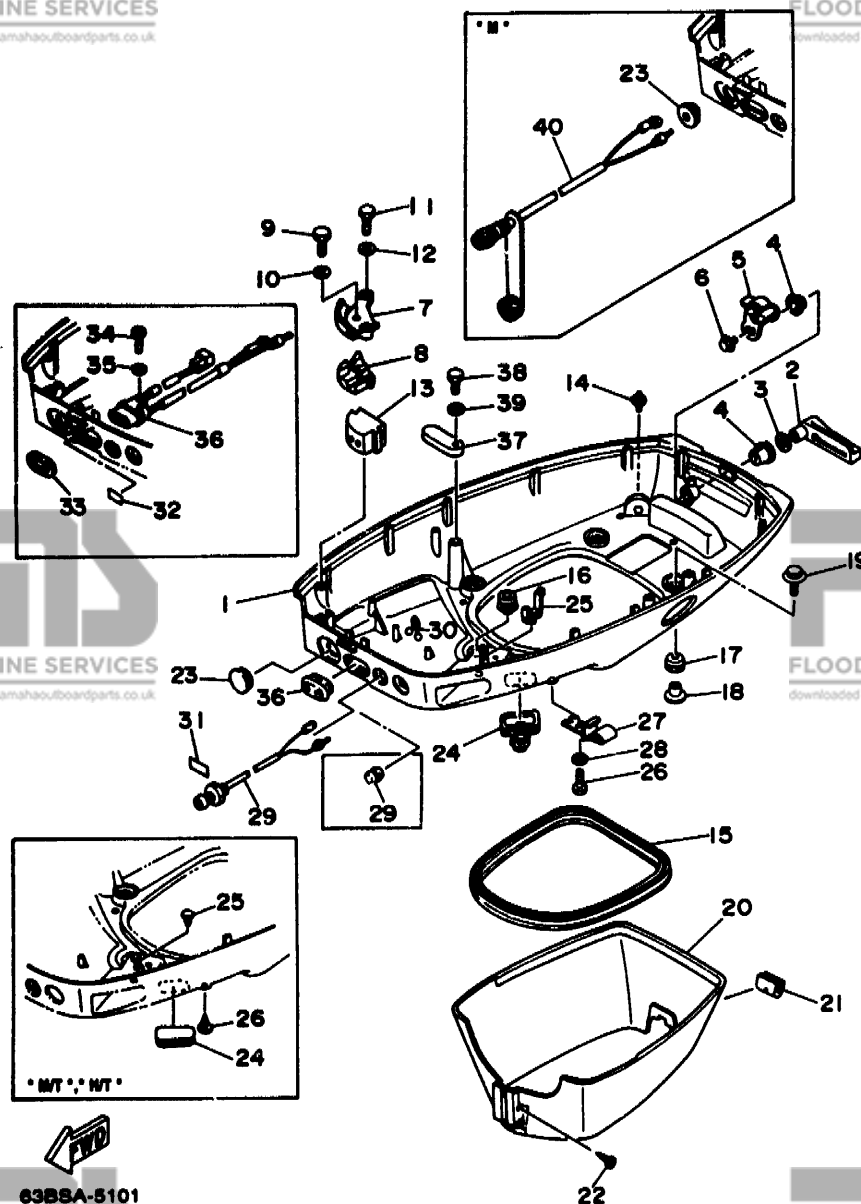
CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42610-62-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40VMHO/RO
	6H4-42610-A6-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40VEO/ETO
	6H5-42610-62-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 50HRO/RDO
	6H5-42610-A6-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 50HEDO
2	6H4-42615-00	.SEAL .JOINT	1	
3	6H4-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	M
4	6H4-42651-00	.HOOK .CROCHET	1	
5	90266-04M01	.RIVET	4	
6	6H4-42652-00	.HOOK .CROCHET	1	
7	6H4-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	UR M
	6H4-42613-11-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	UR E
8	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
9	63D-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 40
	62X-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 50
10	63D-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 40
	62X-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 50
11	6H4-W0070-A2	.GRAPHIC SET .JEU DIEMBLEMES	1	
12	6H4-4267A-60	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
13	63D-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	E
14	6H3-21732-00	.SEAL 1 .JOINT 1	1	E
15	6H3-21735-00	.SEAL 2 .JOINT 2	1	E
16	6H1-42694-00	.BAND .COLLIER	1	E
17	90338-05M03	.PLUG .PLOT	1	E
18	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	E

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FIG. 10 BOTTOM COWLING

CAPOT INFÉRIEUR



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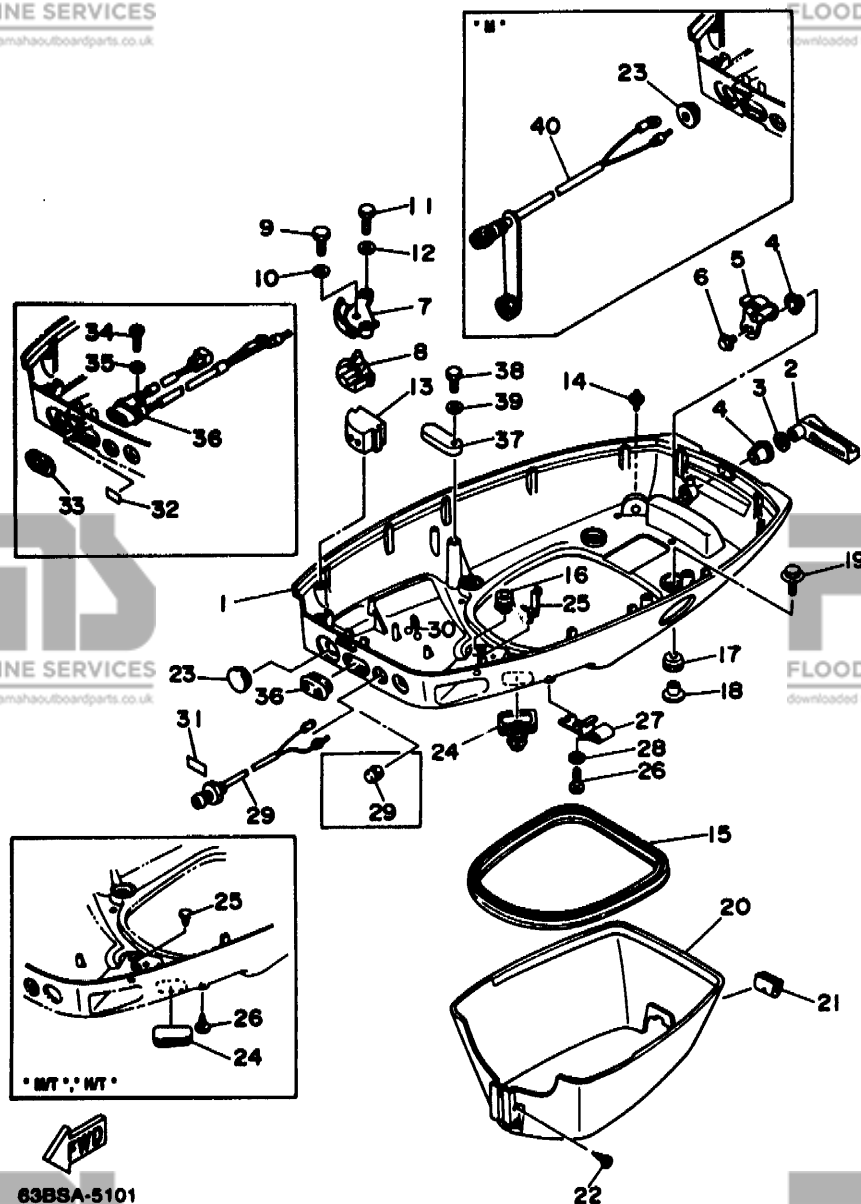
REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42711-25-4D	COWLING, BOTTOM CUVETTE	1	UR PTT
	6H4-42711-07-4D	COWLING, BOTTOM CUVETTE	1	UR
2	6H4-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
3	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90386-12069	BUSH DOUILLE	2	
5	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
6	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
7	6H4-48531-11-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
8	6H4-48532-11-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	
9	97095-05016	BOLT BOULON	1	
10	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
11	97095-06020	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	6H4-42724-20	GROMMET PASSE-FIL	1	UR
	6H4-42724-00	GROMMET PASSE-FIL	1	UR M
14	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
15	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
16	6E5-42724-00	GROMMET PASSE-FIL	1	
17	90480-09M21	GROMMET PASSE-FIL	4	
18	90387-06M41	COLLAR COLLERETTE	4	
19	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
20	63D-42741-00-4D	APRON CAPOT LATERAL	1	
21	63D-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	
22	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	2	
23	676-42726-00	GROMMET PASSE-FIL	1	UR
	6H4-42726-40	GROMMET PASSE-FIL	1	UR M
24	688-42726-10	GROMMET PASSE-FIL	1	UR PTT
	6H4-42726-00	GROMMET PASSE-FIL	1	UR M/T, H/T

D2

FIG. 10 BOTTOM COILING

CAPOT INFÉRIEUR

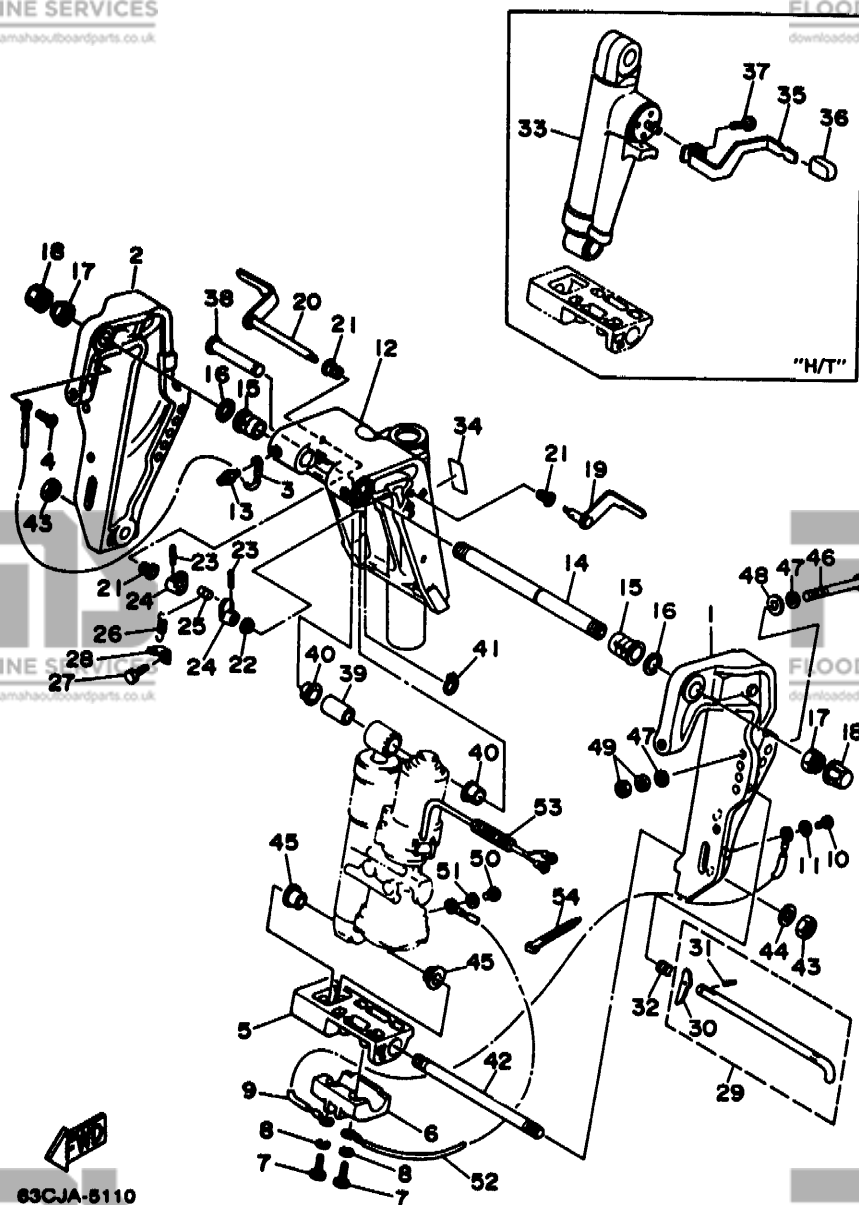
REF. NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90464-15M08	CLAMP BRIDE	1	UR PTT
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR M/T, H/T
26	90157-06M01	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	UR PTT
	90338-05M03	PLUG PLOT	1	UR M/T, H/T
27	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	PTT
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	PTT
29	6H4-42725-00	GROMMET PASSE-FIL	1	UR
	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	UR
30	90465-18147	CLAMP BRIDE	1	UR
31	6H4-85415-10	MARK, SIGNAL LAMP ETIQUETTE	1	UR
32	63D-84342-00	SEAT, EMBLEM SIEGE, EMBLEME	1	UR
33	6H4-83589-00	GASKET GARNITURE	1	UR
34	97880-06014	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	UR
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	UR
36	63D-84301-00	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1	UR
	6H3-42727-00	GROMMET PASSE-FIL	1	UR
37	6E5-82588-00	PLATE PLAQUE	1	
38	97095-06020	BOLT BOULON	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	6F5-84340-00	SOCKET CORD ASSY 1 CORDON DE FIL CPLT	1	FOR 701 REMO-CON



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FIG. 11 BRACKET 1 (POWER TRIM & TILT/HYDRO TILT)
FIG. 11 SUPPORT 1 (PUISSANCE PARER ET INCLINER/RELEVAGE HYDRAULIQUE)

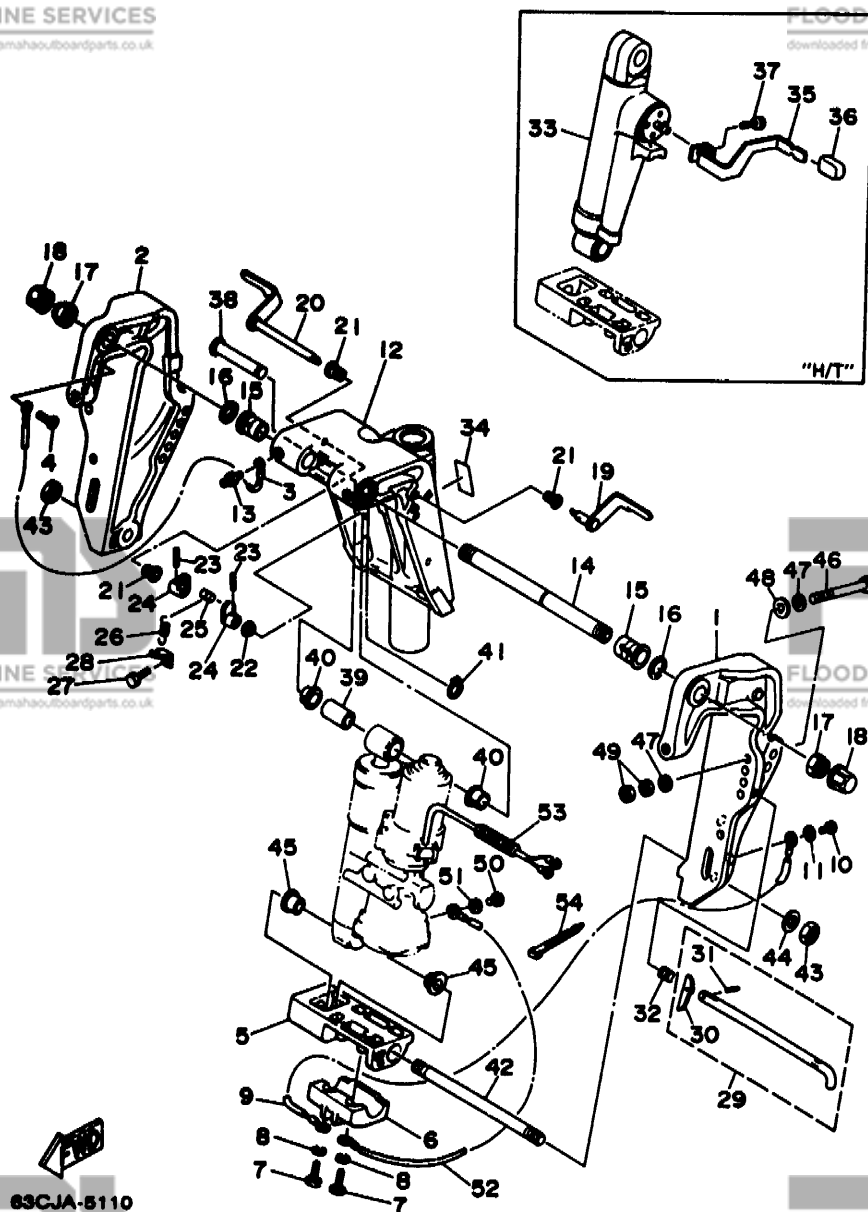


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REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	63D-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
6	63D-45251-00	ANODE ANODE	1	
7	97095-06025	BOLT BOULON	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
10	97095-06010	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	63D-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	63D-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
13	93700-06M03	NIPPLE, GREASE PION	3	
14	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M15	BUSH DOUILLE	2	
16	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
18	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
19	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
20	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	90386-10M16	BUSH DOUILLE	3	
22	90386-10025	BUSH DOUILLE	1	
23	91690-30020	PIN, SPRING AGRAFFE	2	
24	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
25	90249-06M19	PIN GOUPILLE	1	
26	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
27	97095-06010	BOLT BOULON	1	

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FIG. 11 BRACKET 1 (POWER TRIM & TILT/HYDRO TILT)
FIG. 11 SUPPORT 1 (PUISSANCE PARER ET INCLINER/REVEPAGE HYDRAULIQUE)

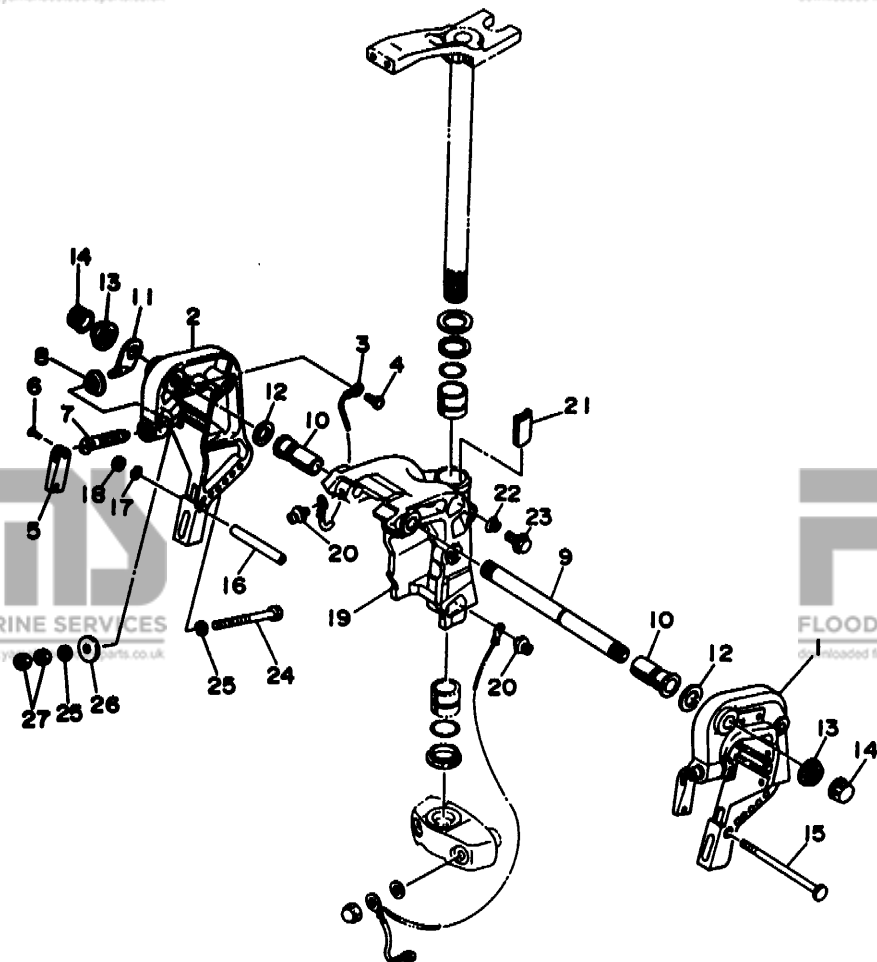


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G5-43144-00	HOOK, SPRING CROCHET	1	
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
30	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
31	91690-30012	.PIN, SPRING .AGRAFFE	1	
32	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
33	62X-43170-10-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR LONG, H/T
	62X-43170-00-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR SHORT, H/T
34	63D-43691-00	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	H/T
35	63D-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	H/T
36	682-43318-01	COVER CAPUCHON	1	H/T
37	97095-06010	BOLT BOULON	1	H/T
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M92	BUSH DOUILLE	1	
40	90386-18M35	BUSH DOUILLE	2	
41	93410-18M02	CIRCLIP CLIPS	1	
42	90116-18M52	BOLT, STUD GOUJON	1	
43	90170-18M10	NUT ECROU	2	
44	92995-18600	WASHER WASHER	1	
45	90386-18M44	RONDELLE, PLATE	2	
46	90101-12M65	BOLT BOULON	4	
47	92990-12200	WASHER, PLAIN RONDELLE, PLATE	8	
48	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
49	95380-12600	NUT ECROU	8	
50	97095-06010	BOLT BOULON	1	PTT
51	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	PTT
52	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	PTT
53	90440-14M00	PIPE DURITE	1	PTT
54	90465-11M10	CLAMP BRIDE	3	PTT

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FIG. 12 BRACKET 2 (MANUAL TILT)

SUPPORT 2 (RELEVAGE MANUEL)



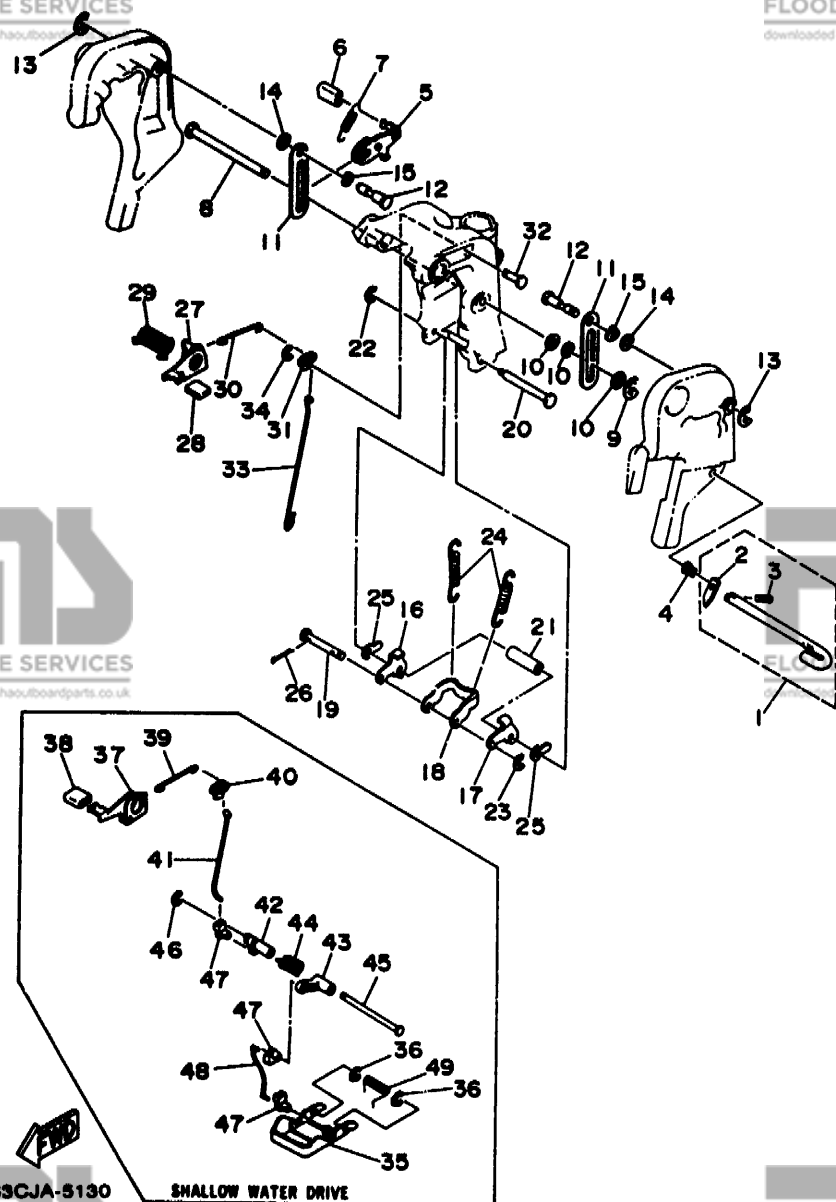
REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43111-05-4D	BRACKET, CLAMP PRESSE	1	
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M01	PIN GOUPILLE	2	
7	90149-14M12	SCREW VIS	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M69	BUSH DOUILLE	2	
11	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
12	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90101-08339	BOLT BOULON	1	
16	90387-08M03	COLLAR COLLERETTE	1	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-08600	NUT ECROU	1	
19	6J8-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	6J8-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
20	93700-06M03	NIPPLE, GREASE PION	3	
21	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	689-43373-01	SEAL, DAMPER JOINT	1	
23	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
24	90101-10M58	BOLT BOULON	4	
25	92990-10600	WASHER, PLATE RONDELLE, PLATE	8	
26	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
27	95380-10600	NUT ECROU	8	

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FIG. 13 BRACKET 3 (MANUAL TILT)

SUPPORT 3 (RELEVAGE MANUEL)



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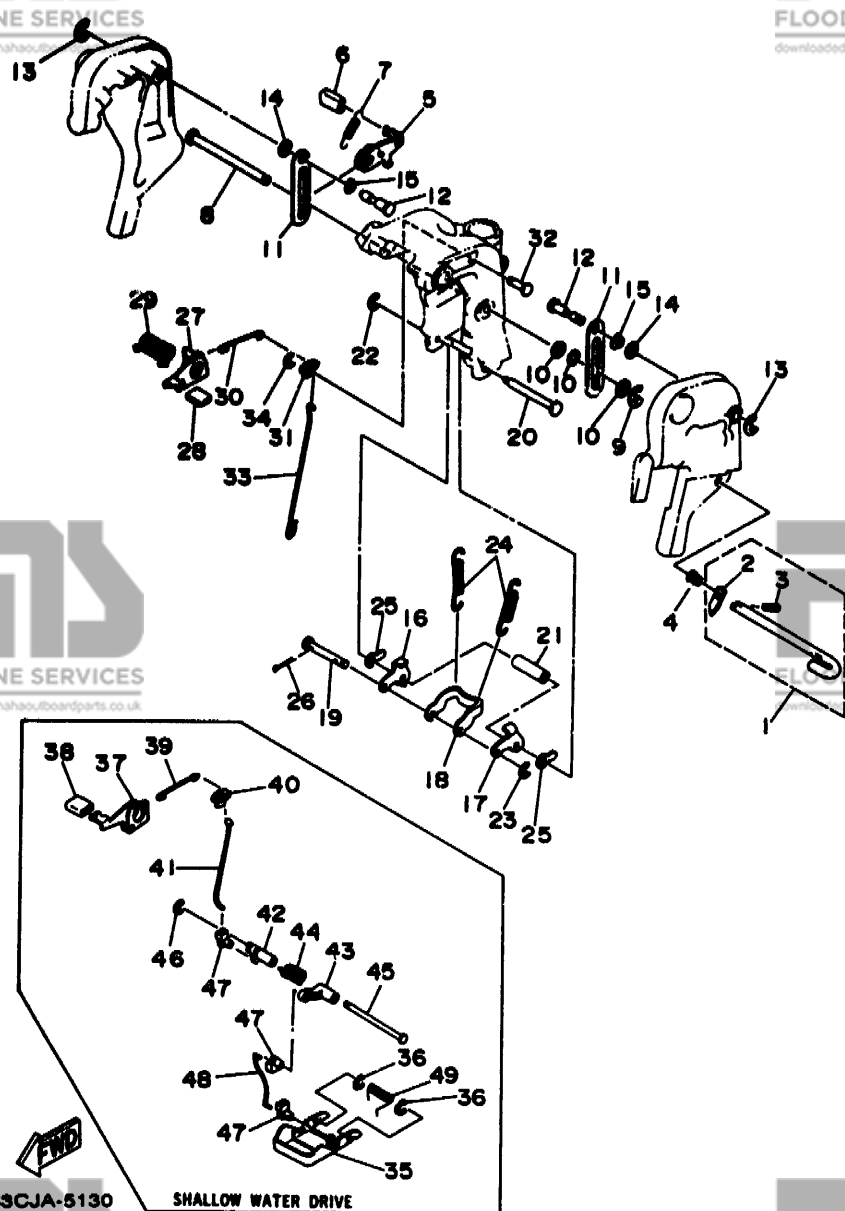
SHALLOW WATER DRIVE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
3	91690-30010	.PIN, SPRING .AGRAFFE	1	
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
6	682-43318-01	COVER CAPUCHON	1	
7	90506-12M25	SPRING, TENSION RESSORT, TENSION	1	
8	90249-12M28	PIN GOUPILLE	1	
9	93430-10M00	CIRCLIP CLIPS	1	
10	90202-12031	WASHER, PLATE RONDELLE, PLATE	3 UR LONG	
	90202-12031	WASHER, PLATE RONDELLE, PLATE	2 UR SHORT	
11	6J8-43627-00	STOPPER PLAQUETTE	2	
12	90249-12M27	PIN GOUPILLE	2	
13	93430-10M00	CIRCLIP CLIPS	2	
14	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2	
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1	
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
21	90387-07M64	COLLAR COLLERETTE	1	
22	93430-06M02	CIRCLIP CLIPS	1	
23	99080-05600	CIRCLIP CLIPS	1	
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2	
25	6H4-43674-00	WASHER RONDELLE	2	WITHOUT SHALLOW WATER DRIVE
26	91490-20010	PIN, COTTER GOUPILLE	2	
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	

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FIG. 13 BRACKET 3 (MANUAL TILT)

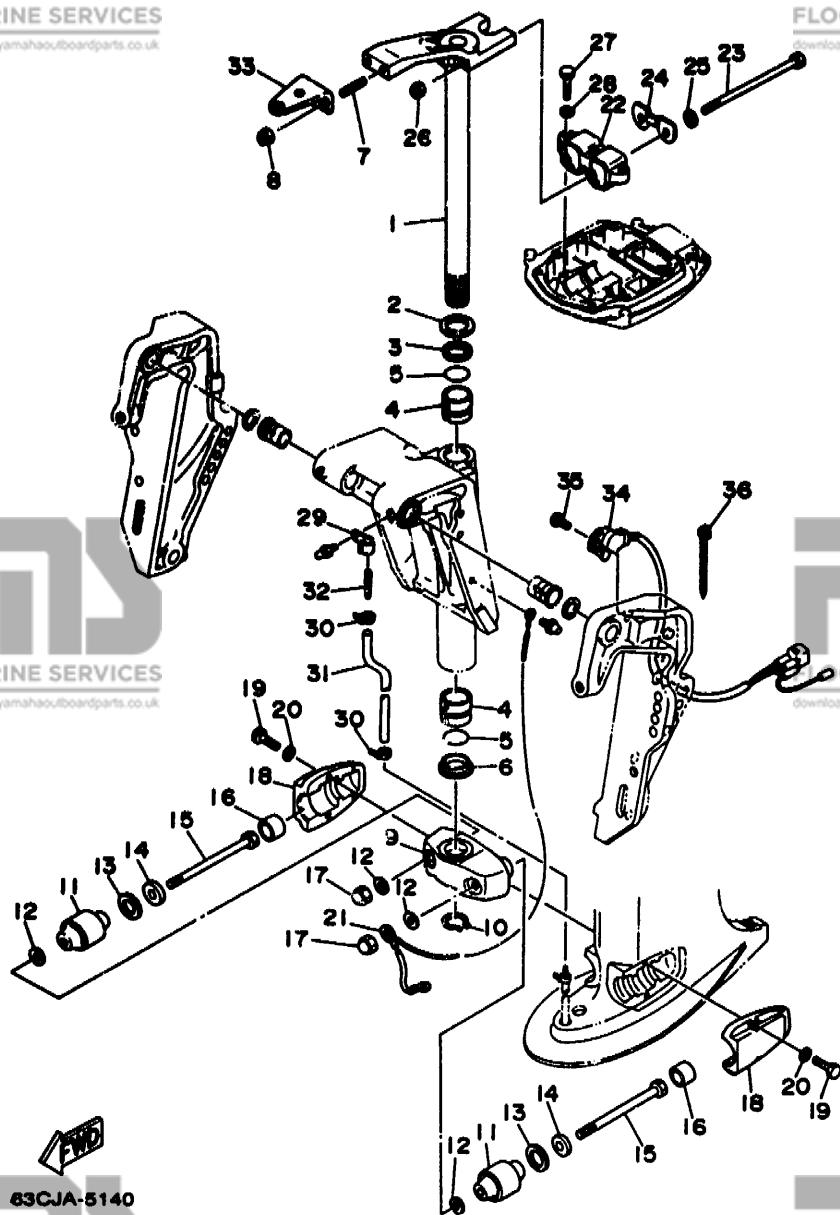
SUPPORT 3 (RELEVAGE MANUEL)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	
29	90508-18M24	SPRING, TORSION RESSORT, TORSION	1	UR
	90508-18M23	SPRING, TORSION RESSORT, TORSION	1	UR FOR SHALLOW WATER DRIVE
30	6H4-43616-00	ROD, TILT LOCK TIGE	1	
31	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
32	90249-06M23	PIN GOUPILLE	1	UR
	90249-06M24	PIN GOUPILLE	1	UR FOR SHALLOW WATER DRIVE
33	6J8-43617-00	ROD, TILT LOCK TIGE	1	
34	99080-05600	CIRCLIP CLIPS	1	
35	6J8-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	SHALLOW WATER DRIVE
36	6J8-43673-00	WASHER 1 RONDELLE	2	SHALLOW WATER DRIVE
37	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	SHALLOW WATER DRIVE
38	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	SHALLOW WATER DRIVE
39	6H4-43616-00	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
40	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	SHALLOW WATER DRIVE
41	6J8-43617-10	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
42	6J8-43186-00	LEVER LEVIER	1	SHALLOW WATER DRIVE
43	6J8-43187-00	LEVER 2 LEVIER	1	SHALLOW WATER DRIVE
44	90508-25M21	SPRING, TORSION RESSORT, TORSION	1	SHALLOW WATER DRIVE
45	90249-07M25	PIN GOUPILLE	1	SHALLOW WATER DRIVE
46	99080-05600	CIRCLIP CLIPS	1	SHALLOW WATER DRIVE
47	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	SHALLOW WATER DRIVE
48	6J8-43616-10	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
49	90508-20M22	SPRING, TORSION RESSORT, TORSION	1	SHALLOW WATER DRIVE

FIG. 14 BRACKET 4

SUPPORT 4



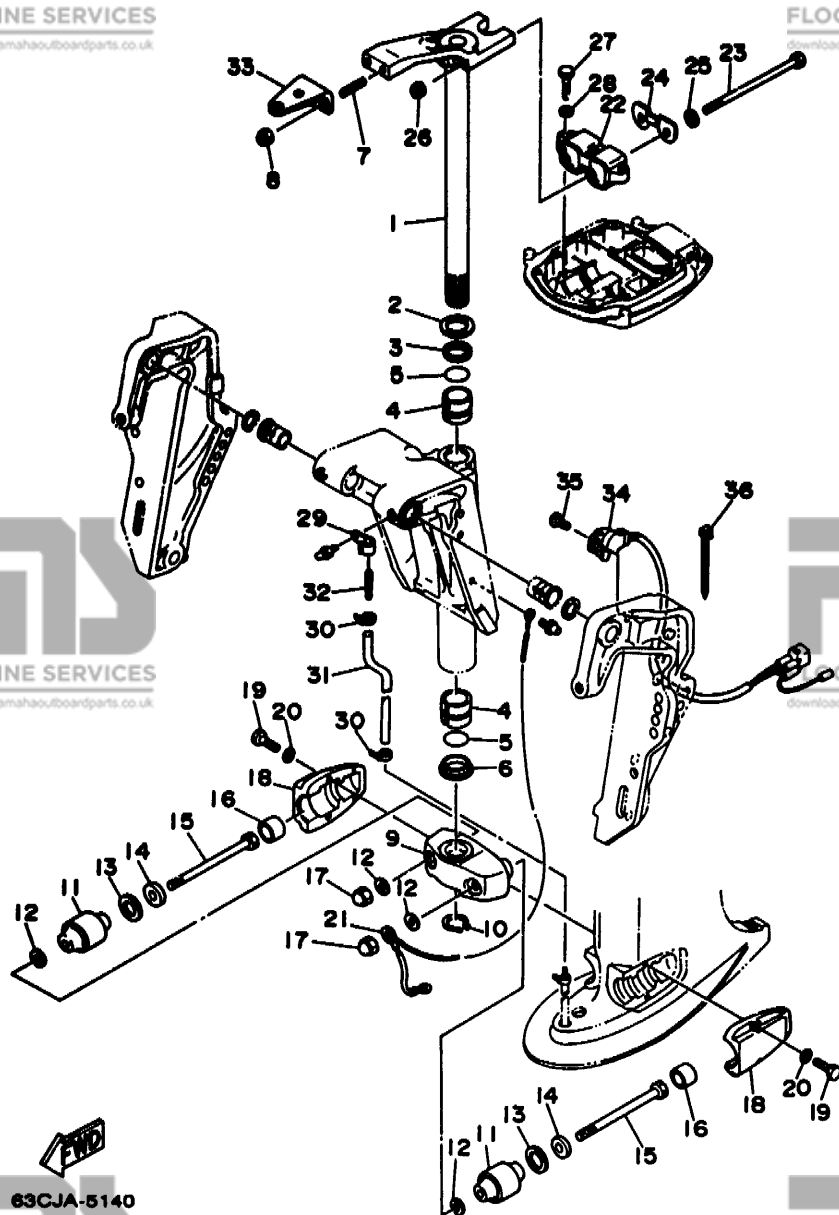
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-42510-10-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	UR LONG
	63D-42510-00-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	UR SHORT
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
3	90386-30M78	BUSH DOUVILLE	1	
4	90386-30M77	BUSH DOUVILLE	2	
5	93210-29M94	O-RING JOINT TORIQUE	2	
6	90386-30M60	BUSH DOUVILLE	1	
7	90116-10175	BOLT, STUD GOUJON	2	
8	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
9	63D-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
10	93410-28M06	CIRCLIP CLIPS	1	
11	63D-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	UR LONG
	687-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	UR SHORT
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	
13	90202-25M04	WASHER, PLATE RONDELLE, PLATE	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	
15	90109-12M21	BOLT BOULON	2	
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	2	
17	95380-12800	NUT, CROWN ECROU, BORGNE	2	
18	63D-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	
19	97095-08030	BOLT BOULON	4	
20	92995-08100	WASHER RONDELLE	4	
21	63D-82127-10	WIRE, LEAD 2 FIL 2	1	UR LONG
	63D-82127-00	WIRE, LEAD 2 FIL 2	1	UR SHORT
22	63D-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	
23	90101-08M15	BOLT BOULON	2	
24	63D-44526-00	PLATE PLAQUE	1	
25	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	

E2

FIG. 14 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
27	97095-08030	BOLT BOULON	3	
28	92995-08100	WASHER RONDELLE	3	
29	90465-08028	CLAMP BRIDE	1 PTT	
30	90465-11M10	CLAMP BRIDE	2 PTT	
31	90445-07MF1	HOSE DURITE	1 PTT	
32	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1 PTT	
33	63D-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION	1 EXCEPT 40VMHO	
34	63D-83672-00	TRIM SENDER INCLINER RACCORD	1 PTT	
35	97885-06016	SCREW, PAN HEAD VIS	2 PTT	
36	90465-13M11	CLAMP BRIDE	1 PTT	

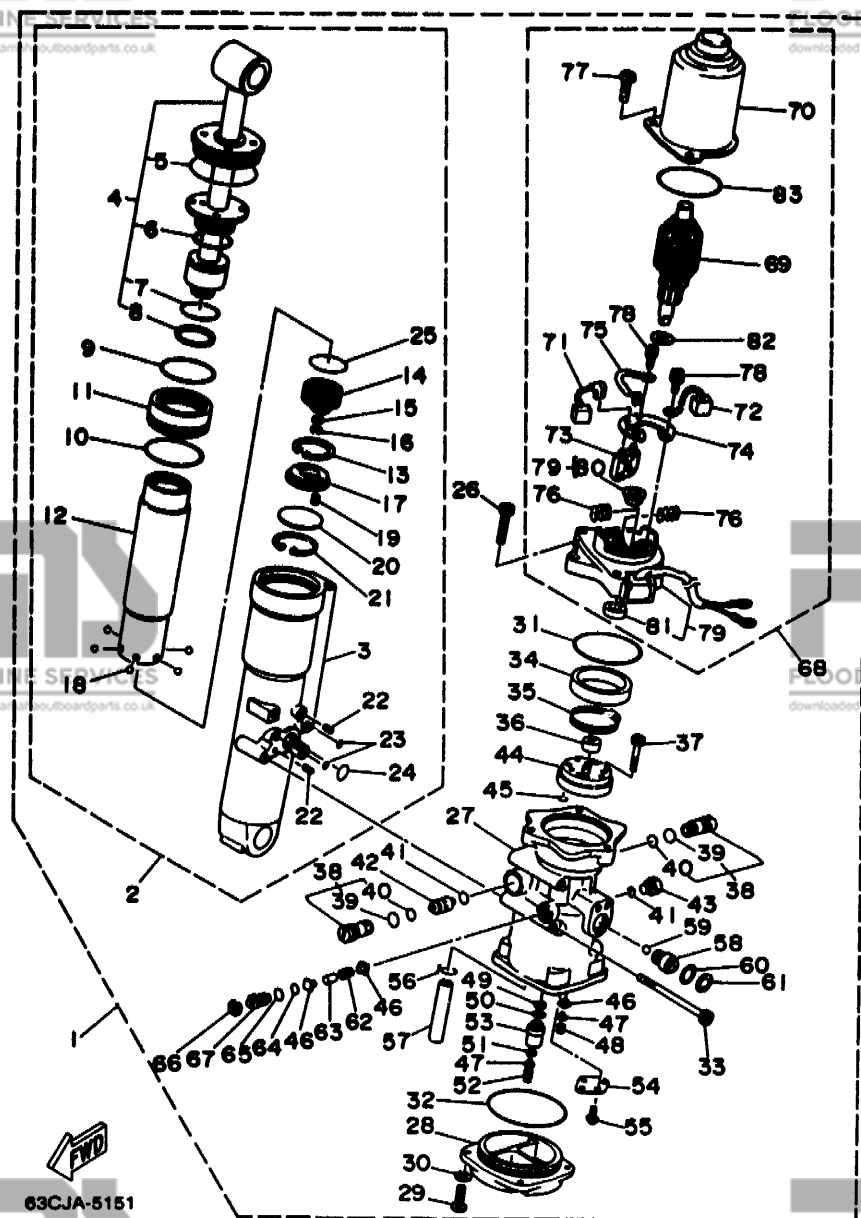


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FIG. 16 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1



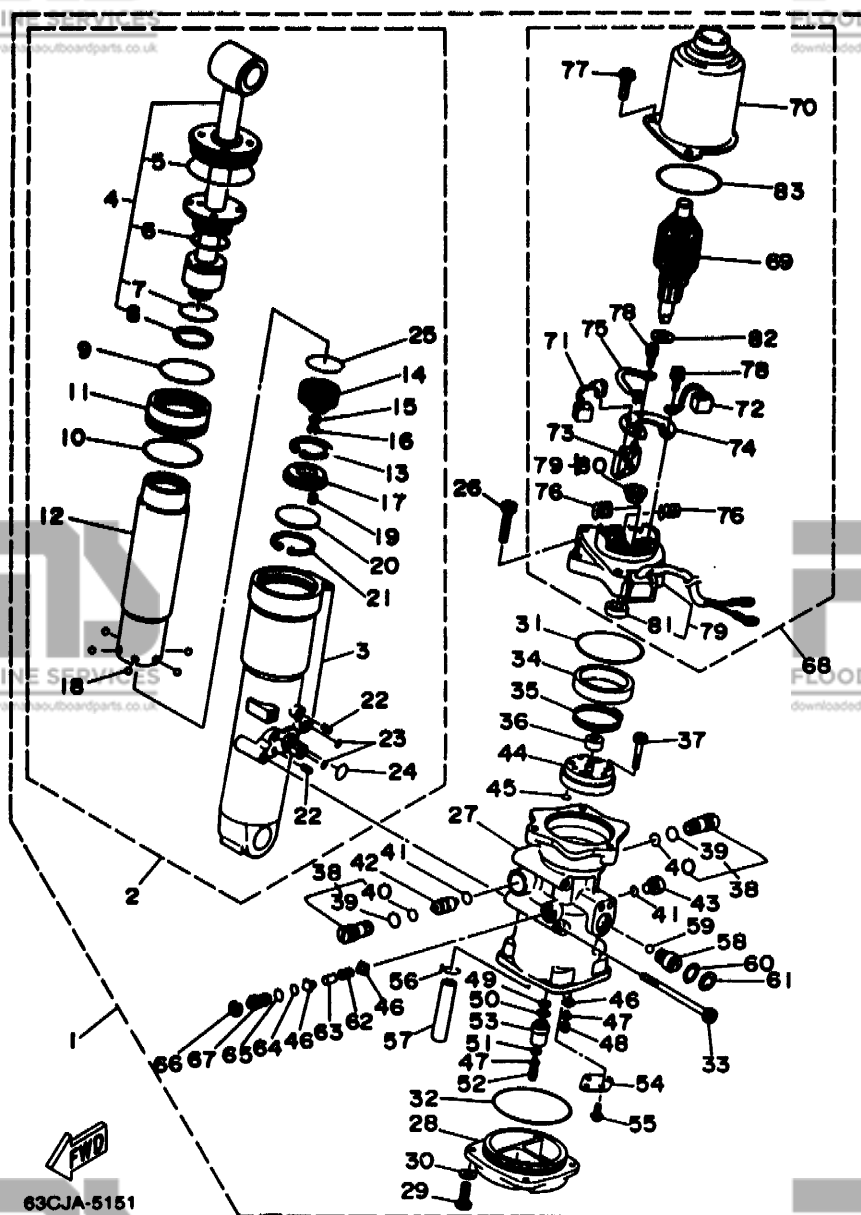
63CJA-5151

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62X-43800-02-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	62X-43840-01	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	
3	62X-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE	1	
4	62X-43810-01	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	
5	62X-43861-00	...O-RING	1	
6	62X-43862-00	...JOINT TORIQUE	1	
7	93210-29375	...O-RING	1	
8	62X-43871-00	...JOINT TORIQUE	1	
9	93210-44383	...RING, BACK UP ...RESSORT	1	
10	93210-48214	..O-RING	1	
11	62X-4388A-00	..JOINT TORIQUE	1	
12	62X-22471-00	..PISTON, TRIM ..PISTON	1	
13	99009-35500	..CYLINDER, SHOCK ABSORBER ..CYLINDRE, AMORTISSEUR	1	
14	62X-43814-00	..CIRCLIP ..CLIPS	1	
15	6H1-4384G-11	..PISTON, FREE ..PISTON	1	
16	61A-43875-00	..SEAL, RELIEF VALVE ..JOINT	1	
17	62X-43899-00	..RING, SNAP ..RESSORT	1	
18	93503-16003	..PLATE STOPPER ..PLAQUETTE	1	
19	62X-4384H-00	..BALL ..BILLE	6	
20	1UF-22434-00	..SPRING ..RESSORT	2	
21	62X-43875-00	..PLATE, VALVE 1 ..PLATEAU, SOUPAPE 1	1	
22	91690-40010	..RING, SNAP ..RESSORT	1	
23	93210-06519	..PIN, SPRING ..AGRAFFE	2	
24	62X-43864-00	..O-RING	2	
25	93210-29375	..JOINT TORIQUE	1	
26	62X-43888-00	..O-RING	1	
27	62X-4380L-00	..JOINT TORIQUE	1	
28	62X-4385M-00	..O-RING	1	
29	62X-43888-00	..JOINT TORIQUE	3	
30	62X-4380L-00	..BOLT, SOCKET ..BOULON	1	
31	62X-4380L-00	..HOUSING, TRIM & TILT SUB ASSY ..CARTER	1	
32	62X-4385M-00	..PLATE, RESERVOIR ..PLAQUETTE	1	

E4

FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PAYER ET INCLINER (ENS.) 1



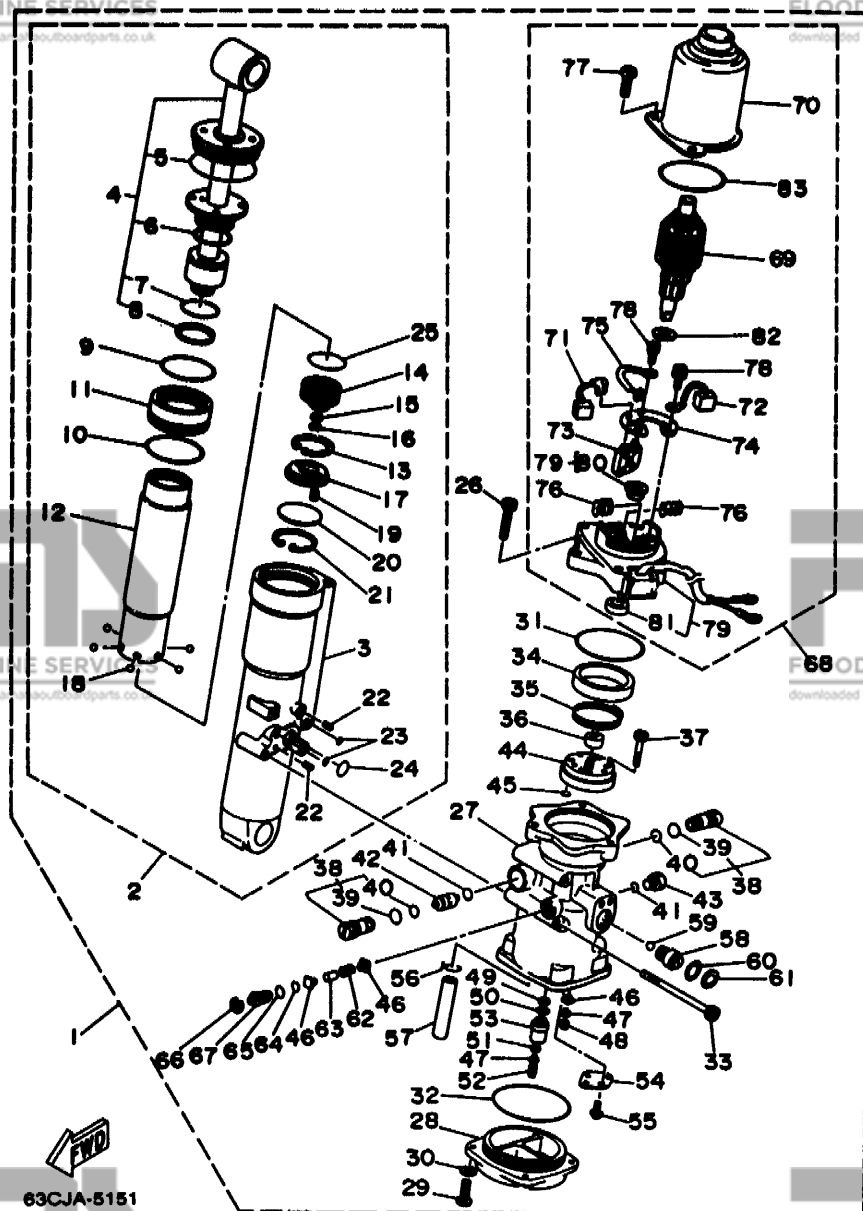
63CJA-5151

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06016	.BOLT .BOULON	4	
30	92995-06100	.WASHER, SPRING .RONDELLE, GROUVER	4	
31	62X-43865-00	.O-RING .JOINT TORIQUE	1	
32	62X-43866-00	.O-RING .JOINT TORIQUE	1	
33	62X-43878-00	.BOLT, SOCKET .BOULON	3	
34	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
35	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
36	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
37	91318-04025	.BOLT .BOULON	4	
38	6T4-43802-02	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
39	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
40	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
41	93210-09350	.O-RING .JOINT TORIQUE	2	
42	62X-43841-00	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
44	62X-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
45	93210-06519	.O-RING .JOINT TORIQUE	2	
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	3	
47	6H1-43844-10	.PIN, VALVE SUPPORT .GOUILLE	2	
48	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
49	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
50	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
51	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
52	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	
53	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
54	62X-4382L-00	.CAP, RELIEF VALVE .CAPUCHON	1	
55	98507-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	
56	90467-11044	.CLIP .JONG	1	

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FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PAYER ET INCLINER (ENS.) 1



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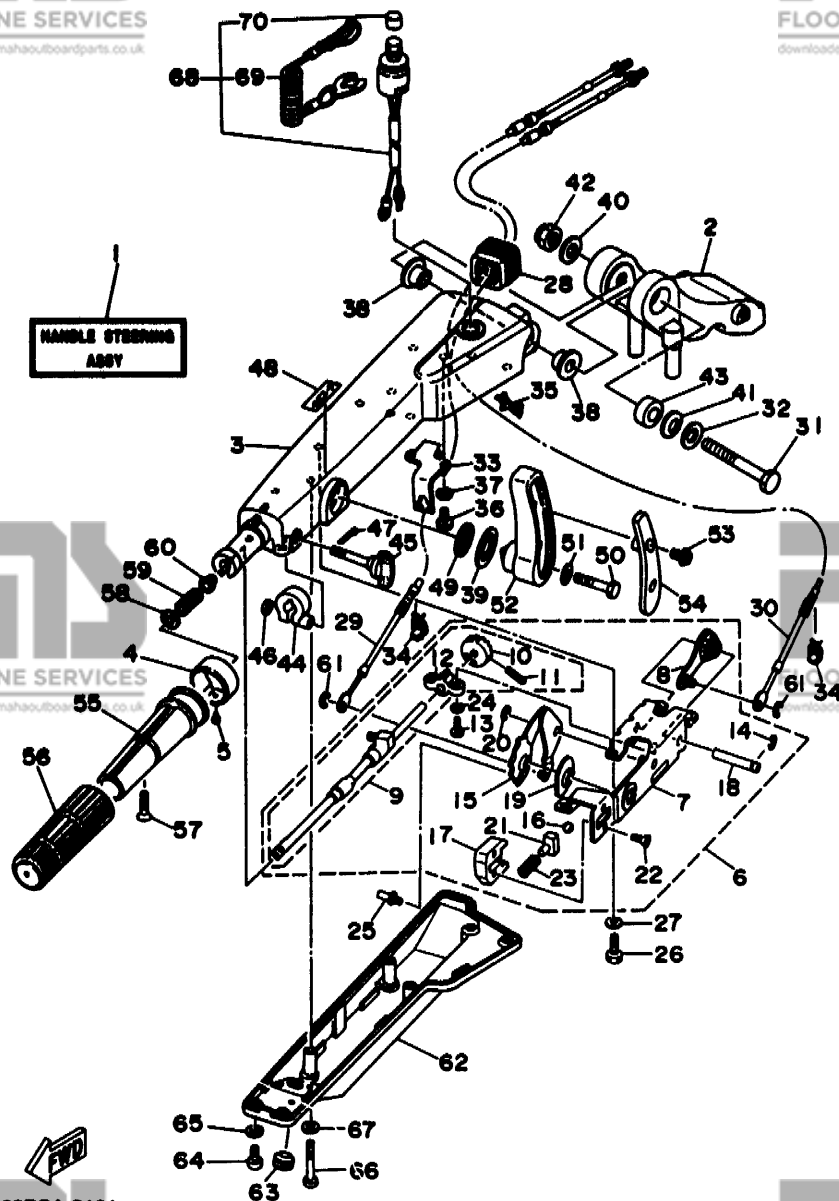
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	62X-4383A-00	.HOSE	1	
58	62X-43860-00	.DURITE	1	
59	93505-32038	.MANUAL VALVE SUB-ASSY	1	
60	93210-18397	.SOUPAPE, MANUEL (ENS.)	1	
61	6H1-43875-00	.BALL	1	
62	61A-4385H-00	.BILLE ROULEMENT	1	
63	93605-10108	.O-RING	1	
64	93210-06632	.JOINT TORIQUE	1	
65	93210-07540	.O-RING	1	
66	6T4-43876-00	.JOINT TORIQUE	1	
67	6T4-43849-00	.RING, SNAP	1	
68	62X-43880-00	.RESSORT	1	
69	62X-43805-00	.SPRING, SEAL	1	
70	62X-43804-00	.RESSORT	1	
71	62X-43891-00	.PIN, DOWEL	1	
72	62X-43892-00	.AXE	1	
73	62X-82181-00	.O-RING	1	
74	62X-4380F-00	.JOINT TORIQUE	1	
75	62X-43807-00	.O-RING	1	
76	62X-4386K-00	.JOINT TORIQUE	1	
77	97880-05020	.RING, SNAP	1	
78	98517-04012	.RESSORT	1	
79	62X-43881-00	.PIN, VALVE SUPPORT	1	
80	62X-4380H-00	.GOUPILLE	1	
81	93102-08414	.MOTOR ASSY	1	
82	90201-083J8	.MOTEUR (ENS.)	1	
83	93210-50582	.ARMATURE ASSY	1	
		.INDUIT (ENS.)	1	
		.STATOR ASSY	1	
		.STATOR (ENS.)	1	
		.BRUSH 1	1	
		.BALAI 1	1	
		.BRUSH 2	1	
		.BALAI 2	1	
		.CIRCUIT BREAKER COMP.	1	
		.RUPTEUR COMPLET	1	
		.PLATE, BRUSH HOLDER	1	
		.PLAQUE	1	
		.WIRE SUB ASSY	1	
		.AUXILIAIRE CABLF (ENS.)	1	
		.SPRING, BRUSH	2	
		.RESSORT, BALAI	2	
		.SCREW, PAN HEAD	3	
		.VIS, TETE TRONCONIQUE	2	
		.SCREW, PAN HEAD	2	
		.VIS, TETE TRONCONIQUE	1	
		.FRAME, END	1	
		.BATI	1	
		.METAL	1	
		.METAL	1	
		.OIL SEAL	1	
		.JOINT SPY	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	

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FIG. 16 STEERING (40VWHD)

DIRECTION (40VWHD)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 24, 26 ~ 61)	1	
2	63D-42121-00-4D	BRACKET SUPPORT	1	
3	63D-42111-01-4D	HANDLE, STEERING POIGNEE	1	
4	6K5-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
5	90269-02M09	RIVET RIVET	1	
6	63D-44100-11	SHIFT LINK ASSY MAILLOIN DE SELECTEUR	1	
7	63D-44104-00	PLATE COMP. PLAQUE	1	
8	63D-48261-00	ARM, THROTTLE BRAS, ACCELERATION	1	
9	63D-42115-00	SHAFT, STEERING HANDLE AXE, BARRE FRANCHE	1	
10	65D-42152-00-94	GEAR PIGNON	1	
11	91690-30025	PIN, SPRING AGRAFFE	1	
12	63D-42159-00	STAY SUPPORT	1	
13	98580-06016	SCREW, PAN HEAD VIS	2	
14	99001-08600	CIRCLIP CLIPS	1	
15	63D-44113-00	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	
16	63D-48236-00	ROLLER, DETENT POULIE	1	
17	63D-48119-00	COVER COUILLE	1	
18	63D-42153-00	SHAFT, THROTTLE CONTROL AXE, COMMANDE D'ACCELERATION	1	
19	63D-44132-00	BUSHING COUSSINET	1	
20	63D-48118-00	CLIP, SHIFT LEVER ATTACHE, LEVIER DE CHANGER	1	
21	63D-48237-00	ADAPTOR ADAPTEUR	1	
22	98780-05014	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
23	63D-48238-00	SPRING, DETENT RESSORT	1	
24	63D-42131-00	WASHER RONDELLE	2	
25	63D-44114-00	STOPPER PLAQUETTE	1	UR
26	97095-06016	BOLT BOULON	4	
27	92990-06500	WASHER, PLATE RONDELLE, PLATE	4	



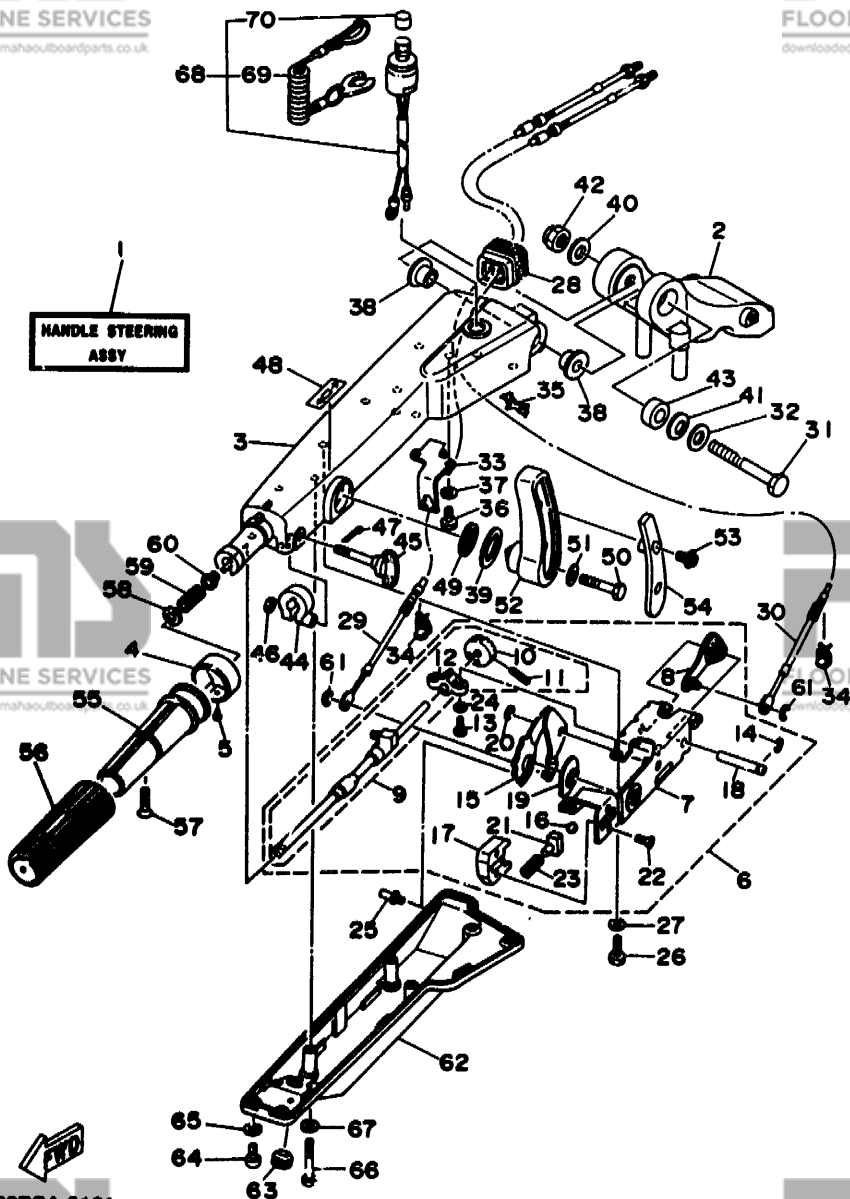
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FIG. 16 STEERING (40VMMH)

DIRECTION (40VMMH)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	63D-42725-00	GROMMET PASSE-FIL	1	
29	63D-48321-00	CABLE CABLE	1	
30	63D-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
31	90101-12M09	BOLT BOULON	1	
32	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1	
33	63D-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
34	63D-48538-00	CLAMP, CABLE 1 COLIER	2	
35	90464 09M42	CLAMP BRIDE	1	
36	97095-06016	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	90386-12M93	BUSH DOUILLE	2	
39	90386-29M95	BUSH DOUILLE	1	
40	92990-12600	WASHER, PLATE RONDELLE, PLATE	1	
41	90206-12M22	WASHER, WAVE RONDELLE, ONDULEE	1	
42	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
43	90387-12M02	COLLAR COLLERETTE	1	
44	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
45	63D-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR	1	
46	95380-06600	NUT ECROU	1	
47	91490-20010	PIN, COTTER GOUPILLE	1	
48	668-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
49	90202-24M53	WASHER, PLATE RONDELLE, PLATE	1	
50	97095-08040	BOLT BOULON	1	
51	92995-08600	WASHER RONDELLE	1	
52	63D-44159-01	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
53	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
54	63D-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	
55	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	



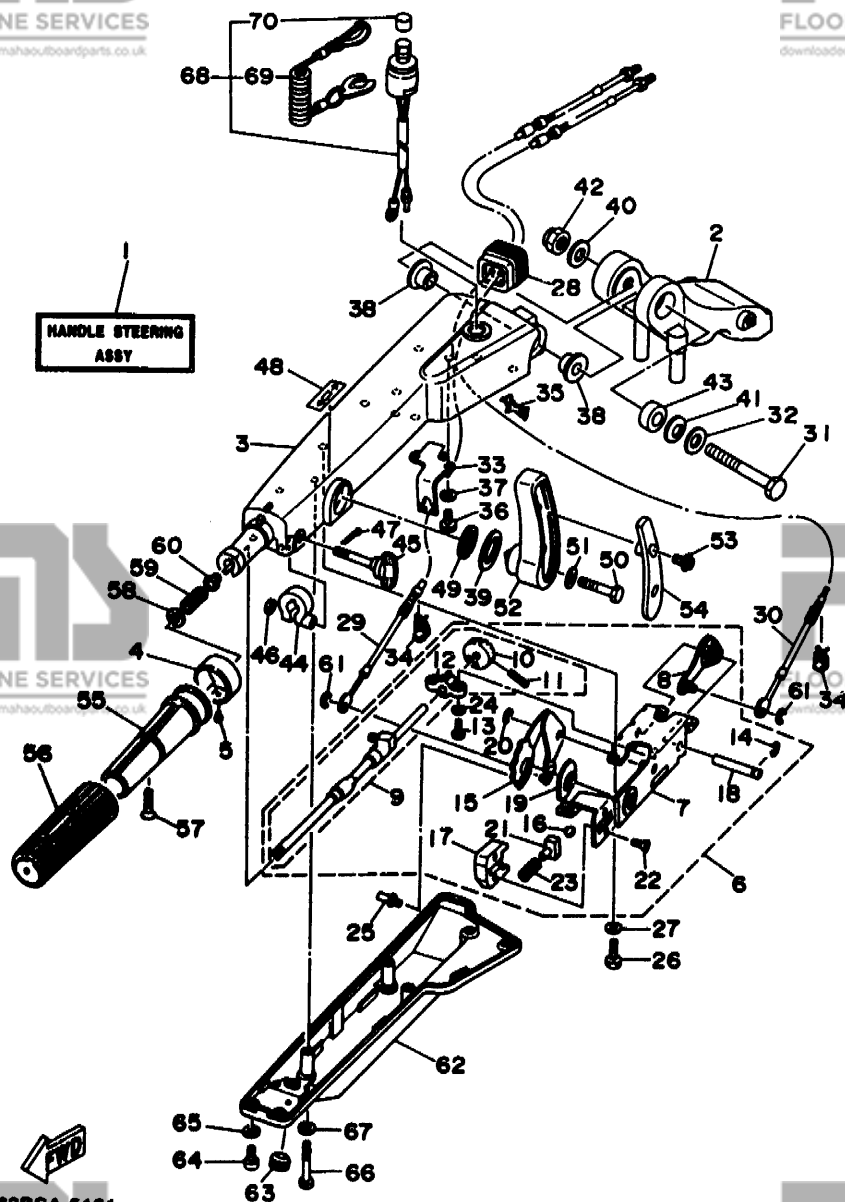
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FIG. 16 STEERING (40VMMH)

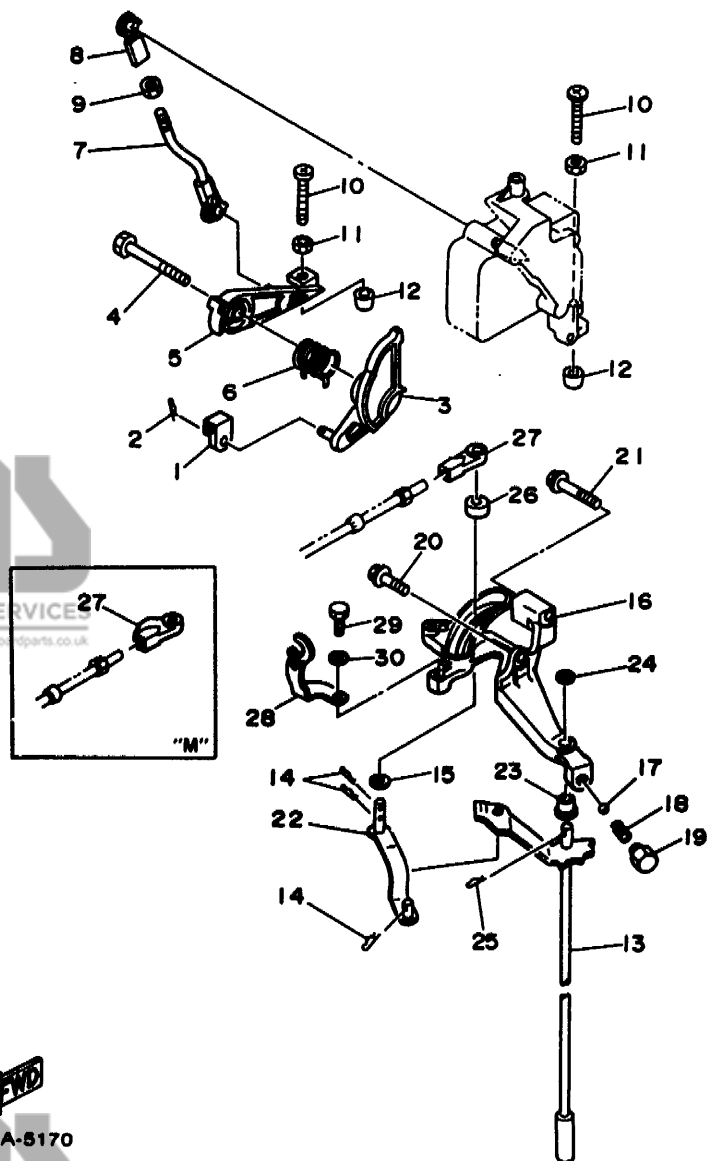
DIRECTION (40VMMH)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES		QTE	REMARQUES
56	661-42177-00	RUBBER, HANDLE	1	
57	90149-05M13	CAOUTCHOUC, POIGNEE	1	
58	92990-10600	WASHER, PLATE	1	
59	90501-23215	RONDELLE, PLATE	1	
60	90386-08032	SPRING, COMPRESSION	1	
61	93430-04M03	RESSORT, COMPRESSION	1	
62	63D-42131-00	BUSH	1	
63	90480-14M14	DOUILLE	1	
64	97885-06016	CIRCLIP	2	
65	92990-06600	CLIPS	1	
66	97885-06040	COVER, HANDLE STEERING	1	
67	92990-06600	COUVERCLE	1	
68	6K5-82575-02	GROMMET	1	
69	682-82556-00	PASSE-FIL	1	
70	689-8257Y-00	SCREW, PAN HEAD	4	
		VIS, TETE TRONCONIQUE	4	
		WASHER, PLATE	4	
		RONDELLE, PLATE	3	
		SCREW, PAN HEAD	3	
		VIS, TETE TRONCONIQUE	3	
		WASHER, PLATE	3	
		RONDELLE, PLATE	1	
		ENGINE STOP SWITCH ASSY	1	
		COUPE CIRCUIT CPLT	1	
		.STOPPER	1	
		.PLAQUETTE	1	
		.CAP	1	
		.CHAPEAU	1	



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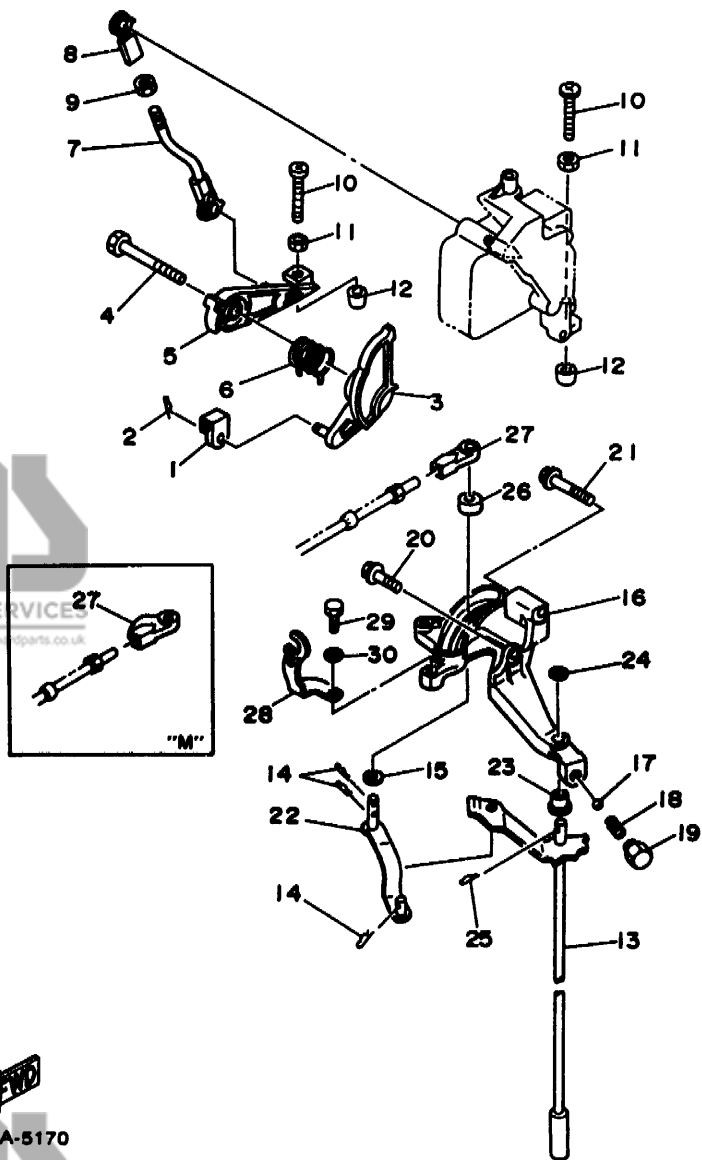
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FIG. 17 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
2	90468-18008	CLIP JONC	1	
3	63D-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
4	90109-06M43	BOLT BOULON	1	
5	63D-41632-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
6	90508-26M35	SPRING, TORSION RESSORT, TORSION	1	
7	63D-41636-00	ROD, MAGNETO CONTROL BIELLETTTE, COMMANDE D'AVANCE	1	
8	6H4-41237-00	JOINT, LINK RACCORD	1	
9	95380-05600	NUT ECROU	1	
10	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
11	95380-06600	NUT ECROU	2	
12	688-44194-00	CAP CAPUCHON	2	
13	63D-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG
	63D-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
14	90468-18008	CLIP JONC	3	
15	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
16	63D-44117-00	BRACKET SUPPORT	1	
17	93501-04M02	BALL BILLE	1	
18	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
19	648-42715-00	BUSHING COUSSINET	1	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
21	97513-06245	BOLT, WITH WASHER VIS HEXAGONAL	1	
22	63D-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
23	90386-07M58	BUSH DOUILLE	1	
24	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
25	91490-20015	PIN, COTTER GOUPILLE	1	
26	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
27	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	UR E

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63CJA-5170

FIG. 17 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	63D-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	UR M
28	63D-15774-00	STAY 4	1	
29	97095-06016	BOLT BOULON	1	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

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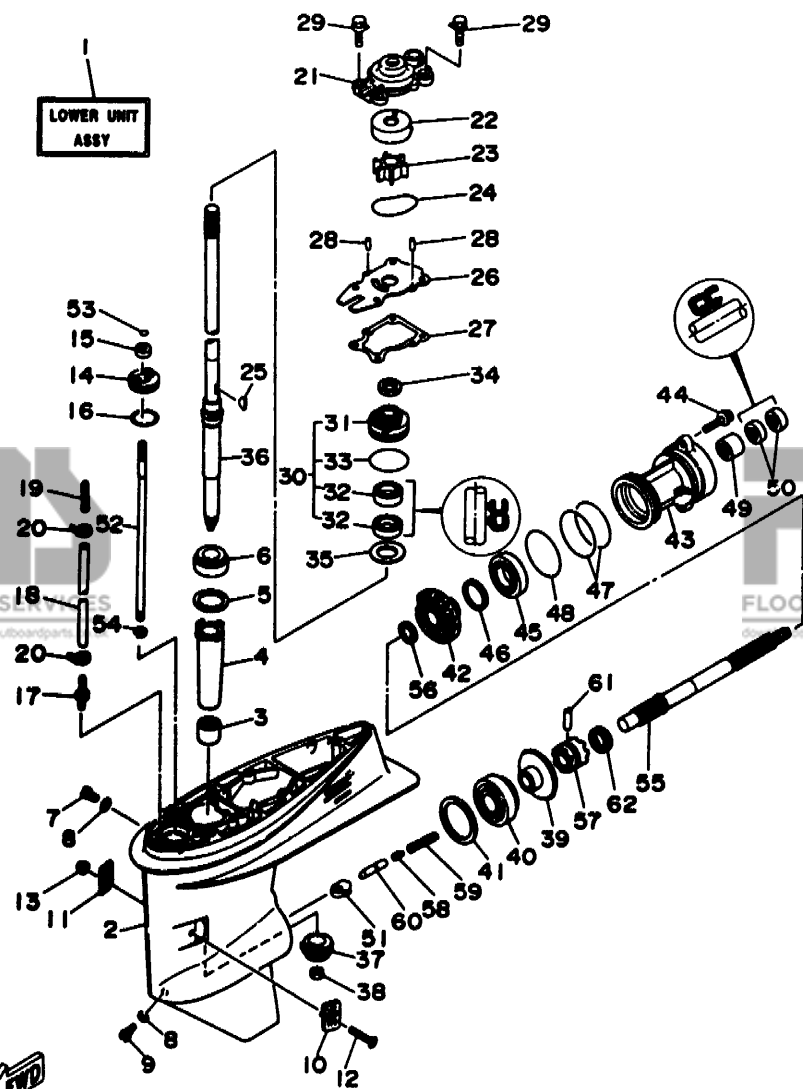


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FIG. 19 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

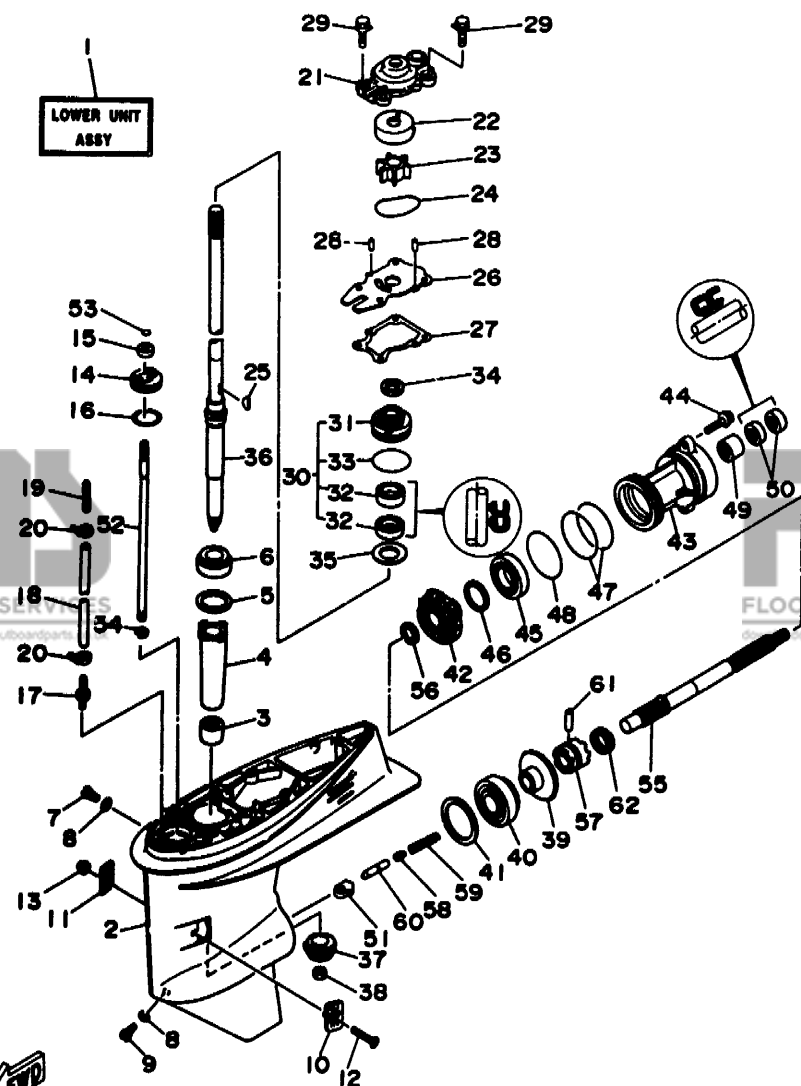


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-45300-10-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR LONG
	63D-45300-00-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR SHORT
2	63D-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	90430-08020	GASKET JOINT	2	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	63D-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	63D-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
13	95380-05600	NUT ECROU	1	
14	63D-45321-00	PLATE PLAQUETTE	1	
15	93106-09014	OIL SEAL JOINT SPY	1	
16	93210-33MG4	O-RING JOINT TORIQUE	1	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
18	90445-07M31	HOSE DURITE	1	UR LONG
	90445-07ME9	HOSE DURITE	1	UR SHORT
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	UR

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FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



63CJA-5193

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	UR PIT
20	90465-11M10	CLAMP	2	
21	63D-44311-00	BRIDE HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	
23	6H3-44352-00	IMPELLER TURBINE	1	
24	93210-59MG7	O-RING	1	
25	90280-03024	JOINT TORIQUE KEY, WOODRUFF	1	
26	63D-44323-00	CLAVETTE, DEMI-LUNE OUTER PLATE, CARTRIDGE	1	
27	63D-44316-00	PLAQUE EXTERIEURE GASKET, WATER PUMP	1	
28	93604-08062	JOINT, POMPE A EAU PIN, DOWEL	2	
29	90119-08M15	CLAVETTE BOLT, WITH WASHER	4	
30	63D-W4434-00	BOULON, AVEC RONDELLE WATER PUMP HOUSING ASSY	1	
31	63D-44341-00	CORPS ENS., POMPE A EAU HOUSING, WATER PUMP	1	
32	93101-25M57	CORPS, POMPE A EAU OIL SEAL	2	
33	93210-48MG8	JOINT SPY O-RING	1	
34	63D-45344-00	JOINT TORIQUE COVER, OIL SEAL	1	
35	90201-27M00	FLASQUE, JOINT D'HUILE WASHER, PLATE	1	
36	63D-45501-10	RONDELLE, PLATE DRIVE SHAFT COMP.	1	UR LONG
	63D-45501-00	ARBRE MOTEUR COMP. DRIVE SHAFT COMP.	1	UR SHORT
37	6H4-45551-01	ARBRE MOTEUR COMP. PINION	1	
38	90170-12138	PIGNON D'ATTAQUE NUT	1	
39	6H4-45560-01	ECROU GEAR	1	
40	93332-00003	PIGNON BEARING	1	
41	663-45567-01-10	ROULEMENT SHIM (T:0.10MM)	1	UR
	663-45567-01-12	CALE (T:0.10MM) SHIM (T:0.12MM)	1	UR
	663-45567-01-15	CALE (T:0.12MM) SHIM (T:0.15MM)	1	UR
	663-45567-01-18	CALE (T:0.15MM) SHIM (T:0.18MM)	1	UR
	663-45567-01-30	CALE (T:0.18MM) SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)		

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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
63D-W0001-00	27- 1	6J8-13411-00	6-37	624-14485-00	1- 6	63D-15746-00	7-44	6L5-24421-00	4-38	63D-42115-00	16- 9	63D-42115-00	16- 9
63D-W0001-20	28- 1	6J8-13414-00	5-36	63V-14523-00	4- 7	656-15748-00	7-48	650-24431-A0	8-26	664-42119-00	16-55	664-42119-00	16-55
6H4-W0004-00	3- 2		6-38	6H4-14548-00	4-10	6F5-15752-00	7- 9		27-17	63D-42121-00-4D	16- 2	63D-42121-00-4D	16- 2
6H4-W0070-A2	9-11	6L2-13416-00	5-37		27-26	689-15755-01	7-16	6H3-24434-10	4-42	63D-42126-00	16-44	63D-42126-00	16-44
63D-W0078-0A	28-26		6-39	679-14555-00	4-25	6H4-15758-01-4D	7- 4	648-24433-01	8-17	63D-42131-00	16-62	63D-42131-00	16-62
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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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6H1-82148-00	11- 9	90101-09M01	25- 7	90185-08045	14-26	90269-02M09	16- 5	90445-07M27	1-13		8-34
	11-52	90101-10M38	12-24	90185-09M01	25- 4	90280-03024	28-25	90445-07M31	19-18	90467-10M04	5-32
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6H3-82151-00	24-30	90105-06M15	24-25	90185-22M11	11-17			90445-07M46	10-26		5-46
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6A0-82317-00	5-39	90105-08M61	19-44	90201-065F3	7-22	90340-14M00	1-24	90445-09M37	1-38	90467-11044	15-56
	6-41	90109-06M39	5- 7	90201-08M93	5- 3	90386-07M58	17-23	90445-09057	8-31	90468-05M03	5-18
6G1-82370-20	23-11		6- 7		6- 3	90386-08032	16-60	90445-09078	8-29		6-18
63D-82531-00	23-22	90109-06M40	5- 8	90201-083J8	15-82	90386-10M16	11-21	90445-11M02	5-28	90468-07M02	5-12
682-82556-00	16-69		6- 8	90201-09425	14-25	90386-10025	11-22		6-32		5-13
6H4-82560-00	23-13	90109-06M43	17- 4	90201-10M20	25- 3	90386-12M93	16-38	90445-11M15	5-22		5-45
689-82560-00	23-12	90109-12M21	14-15	90201-10M63	25- 8	90386-12069	10- 4		5-33		6-12
63D-82563-10	24-33	90116-06M22	24- 5	90201-12M16	14-12	90386-18M35	11-40		6-22		6-13
689-8257Y-00	16-70	90116-10175	14- 7	90201-12426	11-48	90386-18M44	11-45		6-35		6-47
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6E5-82587-00	24-34	90119-06M13	1-10	90201-13M19	14-14	90386-22M15	11-15		6-36		17-14
6E5-82588-00	10-37	90119-06M51	23- 2	90201-16M44	21-15	90386-22M69	12-10	90446-10M02	23-23	90480-09M21	10-17
63D-82590-10	24-18	90119-06M61	10-19	90201-22M03	11-16	90386-29M95	16-39	90464-03M15	21-11	90480-13M24	24-23
63D-82590-20	24-18	90119-06M65	5-41		12-12	90386-30M60	14- 6	90464-05M16	23-25	90480-14M14	16-63
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6E5-83558-10	19-19	90119-08M15	19-29		6-17	90387-06M66	7-43	90464-12M35	26- 7	90501-23215	16-59
6H4-83589-00	10-33		28-23	90202-07M07	17-15	90387-06M69	7-10	90464-15M08	10-25	90502-10M04	13- 4
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6F5-84340-00	10-40	90119-08M83	18- 8	90202-12060	20- 2	90387-12M02	16-43	90465-08028	8-38	90506-32M22	13-24
63D-84342-00	10-32	90119-08M84	20- 9	90202-24M53	16-49	90430-08020	19- 8		14-29	90508-18M23	13-29
682-84381-00	26- 9	90142-05M06	19-12	90202-25M04	14-13			90465-11M10	11-54	90508-18M24	13-29
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6H4-85415-10	10-31	90149-14M12	12- 7	90206-12M16	13-15	90430-14115	1-25		19-20	90508-25M21	13-44
63D-85520-00	21- 4	90157-06M01	10-26	90206-12M22	16-41			90465-13M11	14-36	90508-26M35	17- 6
63D-85533-00	21- 5	90157-06M13	17-10	90206-12052	10- 3	90440-14M00	11-53	90465-13M36	6-25	90510-08002	7-20
63D-85540-00	23- 1	90159-06M18	16-53	90209-06M05	3-17		26- 8	90465-18147	10-30	90890-44373	7-18

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91318-04025	15-37	92990-08600	7-42	93210-18397	15-60	93700-06M03	11-13	97095-06020	7-34	98507-05010	15-55		
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**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHÉES**

40V'97 (63B, 63C, 63D)
50H'97 (63G, 62X, 62W)

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V'97(63B,63C,63D), 50H'97(63G,62X,62W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

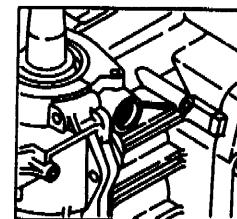
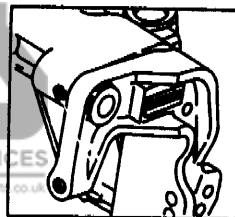
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
40VMHO	S	: 191135	~
	L	: 491030	~
40VRO	S	: 290214	~
	L	: 860267	~
40VEO	S	: 110502	~
	L	: 841724	~
40VETO	S	: 880230	~
	L	: 543348	~
50HRO	S	: 260146	~
50HRDO	L	: 560206	~
50HEDO	S	: 090316	~
	L	: 520841	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	D8NM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V97(63B,63C,63D), 50H97(63G,62X,62W)

1. Les modifications ou ajouts ayant été effectués après le parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

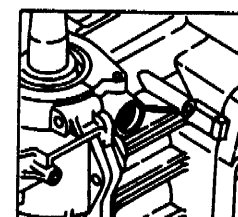
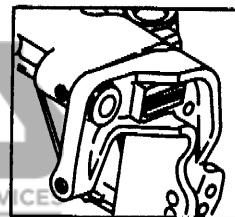
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
40VMHO	S : 191135 ~ L : 491030 ~
40VRO	S : 290214 ~ L : 860267 ~
40VEO	S : 110502 ~ L : 841724 ~
40VETO	S : 880230 ~ L : 543348 ~
50HRO	S : 260146 ~
50HRDO	L : 560206 ~
50HEDO	S : 090316 ~ L : 520841 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig. 19)

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2, B3
FIG. 4	CARBURETOR	B4~B6
FIG. 5	OIL PUMP 1 (MANUAL START)	B7, C1
FIG. 6	OIL PUMP 2 (ELECTRIC START)	C2, C3
FIG. 7	STARTER	C4, C5
FIG. 8	FUEL	C6, C7
FIG. 9	TOP COWLING	D1
FIG. 10	BOTTOM COWLING	D2, D3
FIG. 11	BRACKET 1 (POWER TRIM & TILT / HYDRO TILT)	D4, D5
FIG. 12	BRACKET 2 (MANUAL TILT)	D6
FIG. 13	BRACKET 3 (MANUAL TILT)	D7, E1
FIG. 14	BRACKET 4	E2, E3
FIG. 15	POWER TRIM & TILT ASSY 1	E4~E6
FIG. 16	STEERING (40VMHO)	E7~F2
FIG. 17	CONTROL	F3, F4
FIG. 18	UPPER CASING	F5
FIG. 19	LOWER CASING. DRIVE 1	F6, F7
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Sheet 2/2 (Fig. 19 to Fig. 28)

FIG. 19	LOWER CASING. DRIVE 1	A6, A7
FIG. 20	LOWER CASING. DRIVE 2	B1, B2
FIG. 21	GENERATOR	B3
FIG. 22	STARTING MOTOR	B4
FIG. 23	ELECTRICAL 1	B5
FIG. 24	ELECTRICAL 2 (ELECTRIC START)	B6, B7
FIG. 25	ALTERNATE 1 (STEERING GUIDE ATTACHMENT)	C1
FIG. 26	ALTERNATE 2 (MANUAL START)	C2
FIG. 27	REPAIR KIT 1	C3, C4
FIG. 28	REPAIR KIT 2	C5
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Feuille 1/2 (Fig. 1 ~ Fig. 19)

FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2, B3
FIG. 4	CARBURATEUR	B4~B6
FIG. 5	POMPE A HUILE 1 (DEMARRAGE MANUEL)	B7, C1
FIG. 6	POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE)	C2, C3
FIG. 7	DEMARREUR	C4, C5
FIG. 8	CARBURANT	C6, C7
FIG. 9	CAPOT SUPERIEUR	D1
FIG. 10	CAPOT INFERIEUR	D2, D3
FIG. 11	SUPPORT 1 (PUISSANCE PARER ET INCLINER / RELEVAGE HYDRAULIQUE)	D4, D5
FIG. 12	SUPPORT 2 (RELEVAGE MANUEL)	D6
FIG. 13	SUPPORT 3 (RELEVAGE MANUEL)	D7, E1
FIG. 14	SUPPORT 4	E2, E3
FIG. 15	PUISSANCE PARER ET INCLINER (ENS.) 1	E4~E6
FIG. 16	DIRECTION (40VMHO)	E7~F2
FIG. 17	COMMANDE	F3, F4
FIG. 18	FOURREAU	F5
FIG. 19	BOITIER D'HELICE, TRANSMISSION 1	F6, F7
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Feuille 2/2 (Fig. 19 ~ Fig. 26)

FIG. 19	BOITIER D'HELICE, TRANSMISSION 1	A6, A7
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FIG. 21	GENERATRICE	B3
FIG. 22	DEMARREUR ELECTRIQUE	B4
FIG. 23	PARTIE ELECTRIQUE 1	B5
FIG. 24	PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE)	B6, B7
FIG. 25	OPTIONNELLES 1 (FIXATIONS DE DIRECTION)	C1
FIG. 26	OPTIONNELLES 2 (DEMARRAGE MANUEL)	C2
FIG. 27	KITS DE REPARATION 1	C3, C4
FIG. 28	KITS DE REPARATION 2	C5
	INDEX NUMERIQUE	

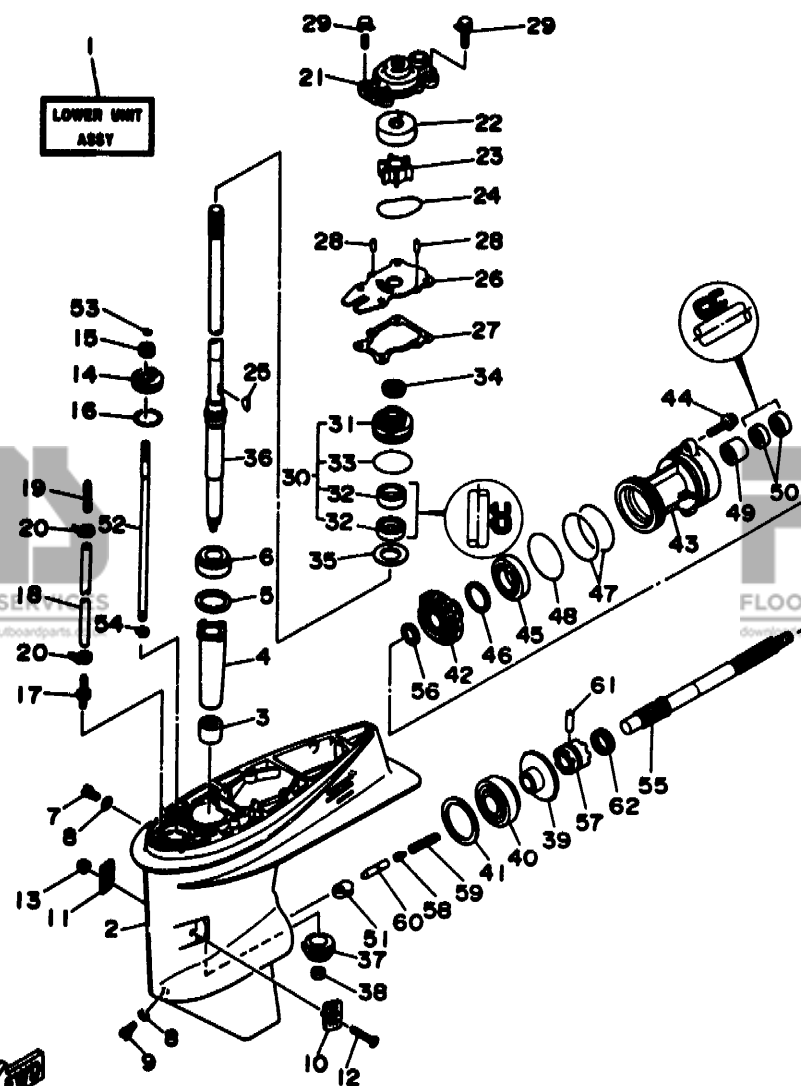


FIG. 19 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

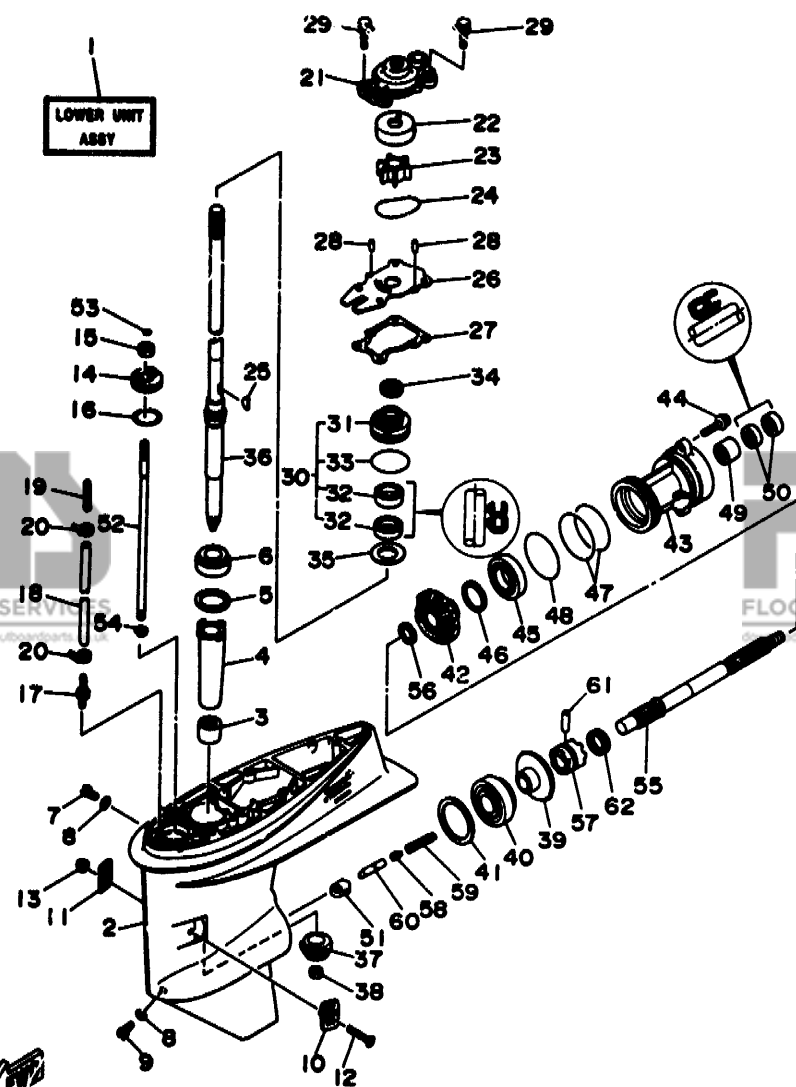
REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
41	663-45567-01-40	SHIM (T:0.40MM)	1	UR
	663-45567-01-50	SHIM (T:0.50MM)	1	UR
42	6H4-45571-01	GEAR PIGNON	1	
43	63D-45361-01-40	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
44	90105-08M61	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
45	93306-001U1	BEARING ROULEMENT	1	
46	63D-45577-00-10	SHIM (T:0.10MM)	1	UR
	63D-45577-00-12	SHIM (T:0.12MM)	1	UR
	63D-45577-00-15	SHIM (T:0.15MM)	1	UR
	63D-45577-00-18	SHIM (T:0.18MM)	1	UR
	63D-45577-00-30	SHIM (T:0.30MM)	1	UR
	63D-45577-00-40	SHIM (T:0.40MM)	1	UR
	63D-45577-00-50	SHIM (T:0.50MM)	1	UR
47	93210-74MG5	O-RING	2	
48	93210-69MG6	JOINT TORIQUE	1	
49	93317-22204	BEARING, CYLINDRICAL PIECE	1	
50	93101-22067	OIL SEAL	2	
51	663-44151-00	CAM, SHIFT	1	
52	63D-44144-00	ROD, SHIFT	1	
53	93210-07540	O-RING	1	
54	99001-08600	JOINT TORIQUE	1	
55	63D-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
56	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	
57	63D-45631-00	CLUTCH, DOG CRABOT	1	
58	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	
59	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
60	63D-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
61	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	

A6

FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
62	663-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	



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A7

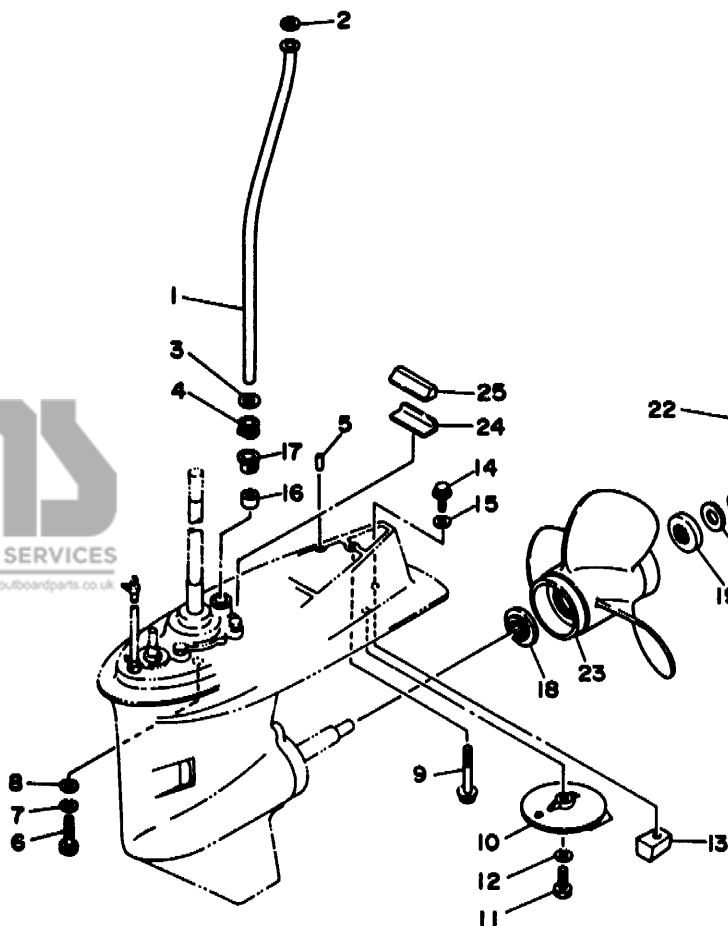


FIG. 20 LOWER CASING. DRIVE 2

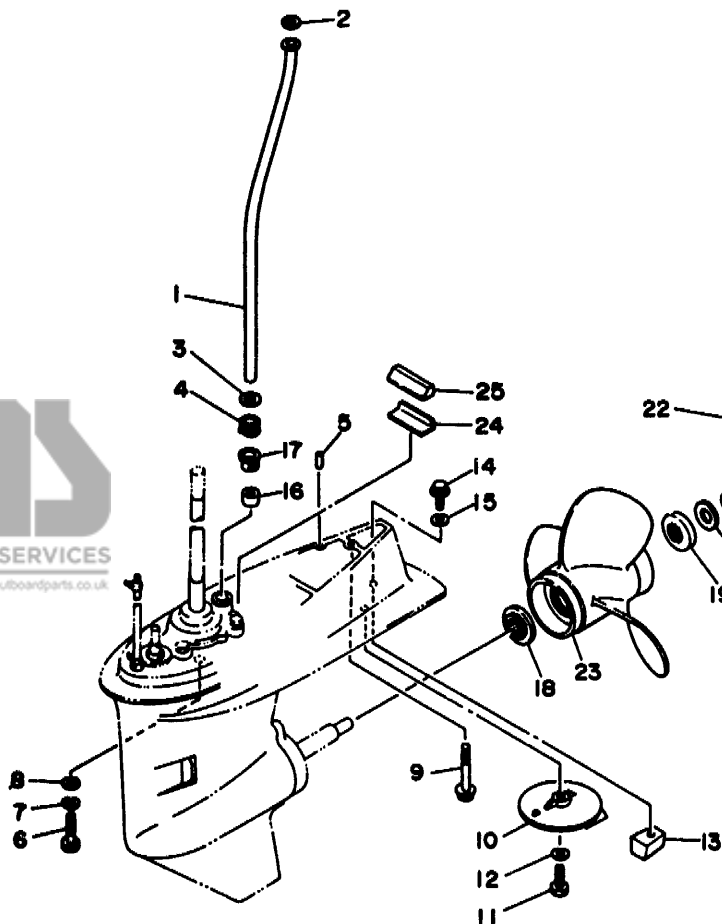
BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
1	63D-44361-10	TUBE, WATER	1	UR LONG
	63D-44361-00	TUBE, WATER	1	UR SHORT
2	90202-12060	WASHER, PLATE	1	
3	90430-12072	GASKET JOINT	1	
4	63D-44367-00	DAMPER, WATER SEAL	1	
5	93606-12019	PIN, DOWEL	2	
6	97075-10040	BOLT	4	
7	92990-10100	WASHER, SPRING	4	
8	92990-10600	WASHER, PLATE	4	
9	90119-08M84	BOLT, WITH WASHER	1	
10	664-45371-01	BOULON, AVEC RONDELLE	1	
11	97095-08025	TAB-TRIM	1	
12	92995-08100	ANODE DERIVE	1	
13	63D-45251-10	BOLT	1	
14	97095-08020	BOULON	1	
15	92995-08100	WASHER	1	
16	663-44366-00	RONDELLE	1	
17	63D-44312-00	DAMPER, WATER SEAL	1	
18	663-45987-02	JOINT, TUBE D'EAU	1	
19	670-45997-02	COVER, WATER PUMP HOUSING	1	
20	92990-16200	COUVERCLE	1	
21	90171-16017	SPACER	1	
22	91490-30030	ENTRETOISE	1	
23	663-45945-02-EL	SPACER	1	
	663-45954-01-EL	ENTRETOISE	1	
	663-45941-01-EL	WASHER, PLAIN	1	
	663-45947-02-EL	RONDELLE, PLATE	1	
	663-45949-01-EL	NUT, CASTLE	1	
		ECROU, CRENELE	1	
		PIN, COTTER	1	
		GOUPILLE	1	
		PROPELLER (3X11-1/8"X13"-G)	1	UR
		HELICE (3X11-1/8"X13"-G)	1	UR
		PROPELLER (3X11-3/4"X10"-G)	1	UR
		HELICE (3X11-3/4"X10"-G)	1	UR
		PROPELLER (3X10-3/4"X17"-G)	1	UR
		HELICE (3X10-3/4"X17"-G)	1	UR
		PROPELLER (3X11-5/8"X11"-G)	1	UR
		HELICE (3X11-5/8"X11"-G)	1	UR
		PROPELLER (3X10-3/4"X16"-G)	1	UR
		HELICE (3X10-3/4"X16"-G)	1	UR

FIG. 20 LOWER CASING, DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1 UR	
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1 UR	
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1 UR	
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1 UR	
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1 UR	
24	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
25	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	



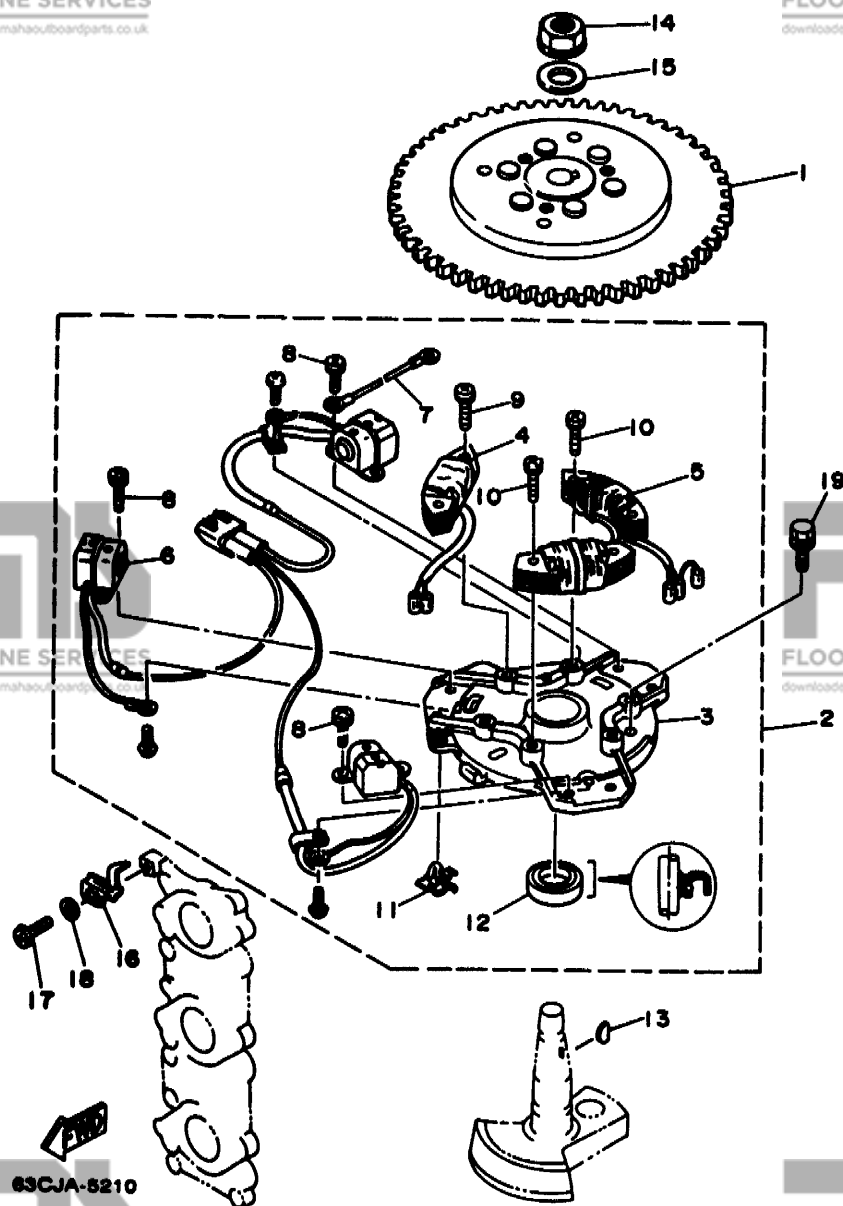
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FIG. 21 GENERATOR

GENERATRICE

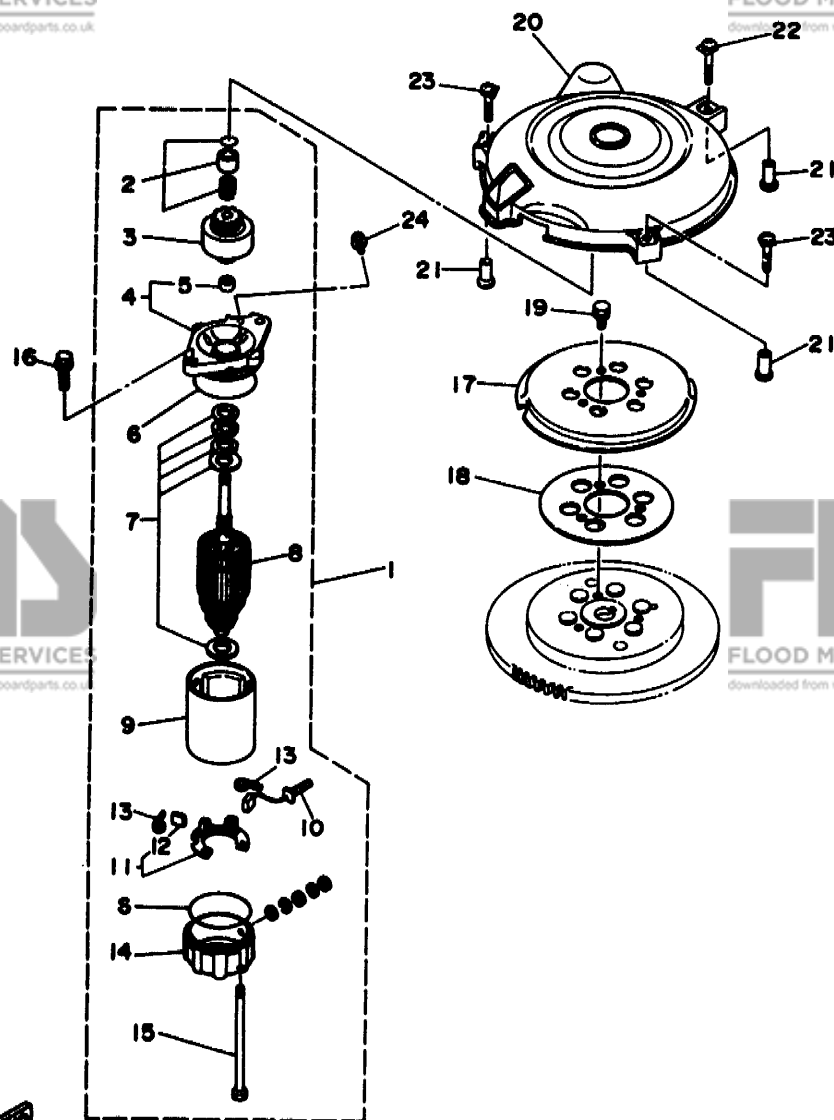
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-85550-00	ROTOR ASSY	1	UR E
	63D-85550-10	ROTOR CPLT	1	UR M
2	63D-85560-00	BASE ASSY	1	
3	6H4-15359-04-94	ENS. FLASQUE	1	
4	63D-85520-00	.HOUSING, OIL SEAL	1	
5	63D-85533-00	.LOGEMENT, BAGUE D'ETANCHEITE	1	
6	63D-85580-00	.COIL, CHARGE	1	
7	6H4-83354-00	.BOBINE, CHARGE	1	
8	63D-81345-00	.COIL, LIGHTING	1	
9	63D-81345-10	.BOBINE, ECLAIRAGE	1	
10	63D-81345-20	.COIL, PULSER	1	
11	90464-03M15	.BOBINE, PULSEUR	1	
12	93102-23096	.WIRE, EARTH LEAD 1	1	
13	6H4-11545-00	.FIL 1, MASSE	1	
14	90179-16M05	.SCREW, WITH WASHER (M5X12)	6	
15	90201-16M44	.VIS, AVEC RONDELLE (M5X12)	2	
16	6H4-81332-00	.SCREW, WITH WASHER (M6X25)	4	
17	97885-05010	.VIS, AVEC RONDELLE (M6X25)	1	
18	92990-05600	.SCREW, WITH WASHER (M6X30)	1	
19	97513-06518	.VIS, AVEC RONDELLE (M6X30)	3	



B3

FIG. 22 STARTING MOTOR

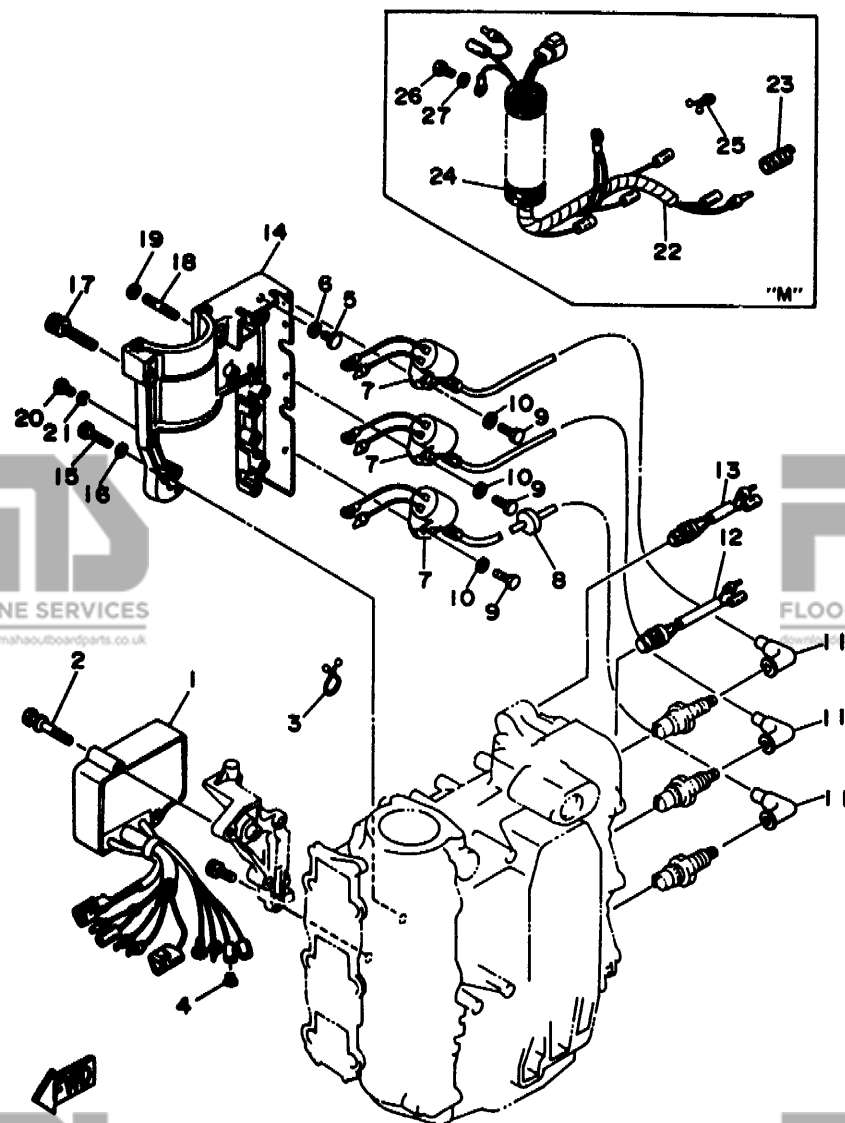
DEMARREUR ELECTRIQUE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET	1	
3	689-81807-12	.BUTEE PIGNON	1	
4	6F5-81830-11	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
5	689-81831-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
6	689-81847-11	.METAL, FRONT .METAL, AVANT	1	
7	689-81809-11	.O-RING	2	
8	689-81850-12	.JOINT TORIQUE	1	
9	689-81810-11	.WASHER KIT .JEU DE RONDELLES	1	
10	689-81811-11	.ARMATURE ASSY .INDUIT	1	
11	689-81840-11	.STATOR ASSY .STATOR COMPLET	1	
12	689-81812-11	.BRUSH 1 .CHARBON 1	1	
13	689-81813-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
14	689-81820-11	.BRUSH 2 .CHARBON 2	1	
15	689-81826-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
16	97513-08230	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
17	6J8-15723-E1	.BOLT .BOULON	2	
18	6J8-81365-A0	.BOLT, WITH WASHER VIS HEXAGONAL	2	
19	97513-08214	.PULLEY, STARTER POULIE DE DEMARREUR	1 E	
20	6H4-81337-01	.GASKET, HOLE COVER GASKET, HOLE COVER	1 E	
21	90387-06M65	.JOINT, COUVERCLE DE TROU JOINT, COUVERCLE DE TROU	3 E	
22	90159-06M21	.BOLT, WITH WASHER VIS HEXAGONAL	3 E	
23	90159-06M22	.COVER, FLYWHEEL COUVERCLE, VOLANT	1 E	
24	97513-08216	.COLLAR COLLERETTE	3 E	
25		.SCREW, WITH WASHER VIS, AVEC RONDELLE	1 E	
26		.SCREW, WITH WASHER VIS, AVEC RONDELLE	2 E	
27		.BOLT, WITH WASHER BOLT, WITH WASHER	1 E	
28		.VIS HEXAGONAL		

FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	90119-06M51	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
3	90464-16039	CLAMP BRIDE	1	
4	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	3 M	
5	97095-06014	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
8	90480-25161	GROMMET PASSE-FIL	1	
9	97095-06020	BOLT BOULON	3	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
11	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
12	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
13	6H4-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
14	6H4-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1 E	
15	97095-06030	BOLT BOULON	4 E	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	4 E	
17	97513-08250	BOLT, WITH WASHER VIS HEXAGONAL	1 E	
18	95670-06640	BOLT, STUD GOUJON	1 E	
19	90179-06M24	NUT ECROU	1 E	
20	97095-06014	BOLT BOULON	2 E	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2 E	
22	63D-82531-00	WIRE, LEAD FIL	1 M	
23	90446-10M02	HOSE DURITE	1 M	
24	6G1-83557-00	TUBE TUBE	1 M	
25	90464-05M16	CLAMP BRIDE	1 M	
26	97095-06014	BOLT BOULON	1 M	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	1 M	

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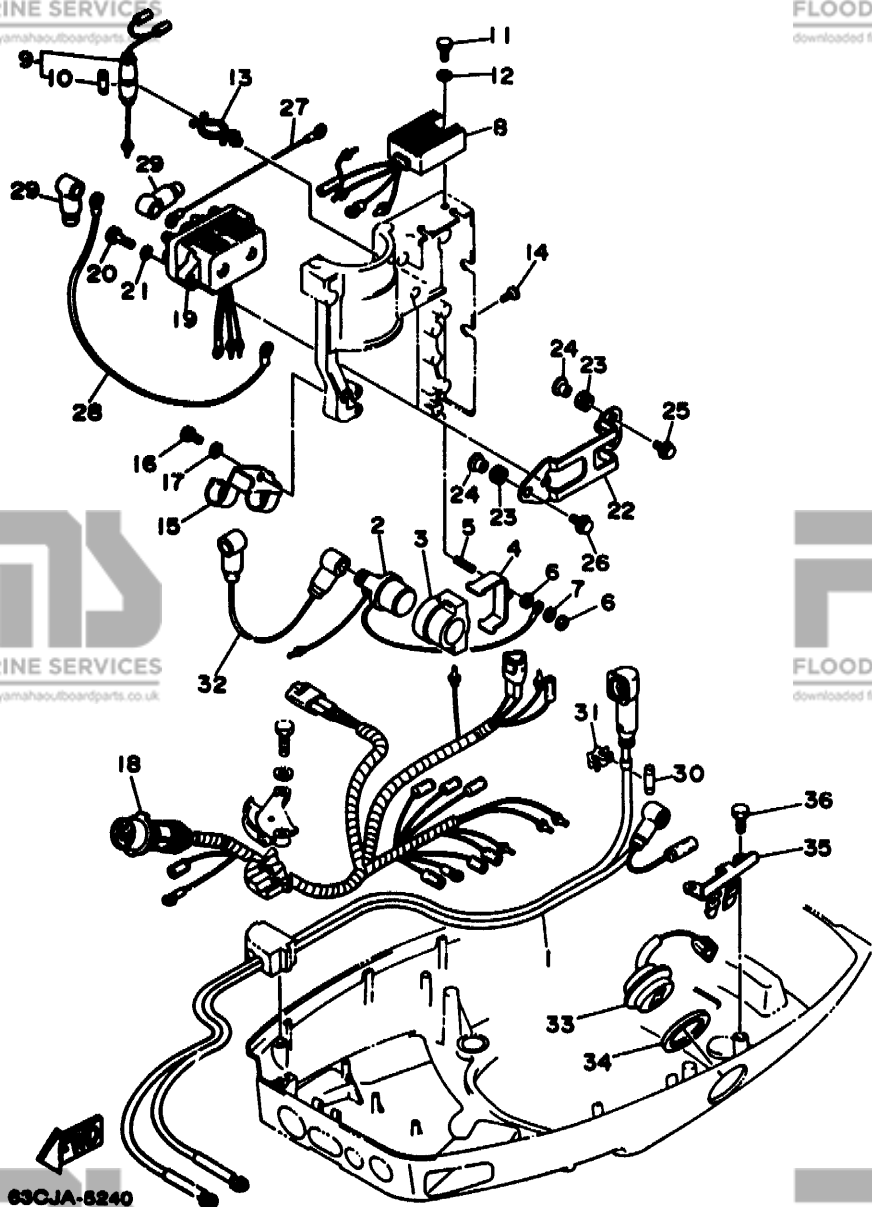


FIG. 24 ELECTRICAL 2 (ELECTRIC START) PARTIE ELECTRIQUE 2 (DEMARAGE ELECTRIQUE)

REF. NO.	PART NO.	DESCRIPTION	Q'TY QTE	REMARKS
NO.	NO. PIECES	DESCRIPTION		REMARKS
1	6H4-82105-02	WIRE HARNESS	1	
2	6G1-R1941-10	FAISCEAU DE FILS	1	
3	6H4-81952-00	STARTER RELAY ASSY	1	
4	6H4-81945-00	LANCEUR RELAIS (ENS.)	1	
5	90116-06M22	HOLDER, RELAY	1	
6	95380-06600	SUPPORT, RELAIS	2	
7	92990-06600	PLATE, SWITCH FITTING	1	
8	6H2-81960-00	PLAQUE, FIXATION DU RELAIS	1	
9	6H4-82150-00	BOLT, STUD	1	
10	682-82151-00	GOUJON	1	
11	97095-06014	NUT	1	
12	92990-06600	ECROU	1	
13	90464-15M27	WASHER, PLATE	1	
14	90338-05M11	RONDELLE, PLATE	1	
15	63D-82594-00	RECTIFIER & REGULATOR ASSY	1	
16	97095-06012	REDRESSEUR REGULATEUR CPLT	1	
17	92990-06600	FUSE HOLDER ASSY	1	
18	63D-82590-20	SUPPORT DE FUSIBLE	1	
19	6H1-81950-00	.FUSE (20A)	1	
20	97095-06025	.FUSIBLE (20A)	1	
21	92990-06600	BOLT	1	
22	6H4-81945-20	BOULON	1	
23	90480-13M24	WASHER, PLATE	1	
24	90387-06M05	RONDELLE, PLATE	1	
25	90105-06M15	CLAMP	1	
26	90105-06M16	BRIDE	1	
27	6H5-81949-00	BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		WIRE HARNESS ASSY	1	UR PTT,10P
		FAISCEAU DE FILS COMPLET	1	UR 10P
		WIRE HARNESS ASSY	1	
		FAISCEAU DE FILS COMPLET	1	
		RELAY ASSY	1	PTT
		RELAIS COMPLET	1	
		BOLT	2	PTT
		BOULON	2	PTT
		WASHER, PLATE	2	PTT
		RONDELLE, PLATE	1	PTT
		PLATE, SWITCH FITTING	3	PTT
		PLAQUE, FIXATION DU RELAIS	3	PTT
		GROMMET	3	PTT
		PASSE-FIL	3	PTT
		COLLAR	2	PTT
		COLLERETTE	1	PTT
		BOLT, WASHER BASED	1	PTT
		BOULON, AVEC RONDELLE	1	PTT
		BOLT, WASHER BASED	1	PTT
		BOULON, AVEC RONDELLE	1	PTT
		WIRE, LEAD	1	PTT
		FIL		

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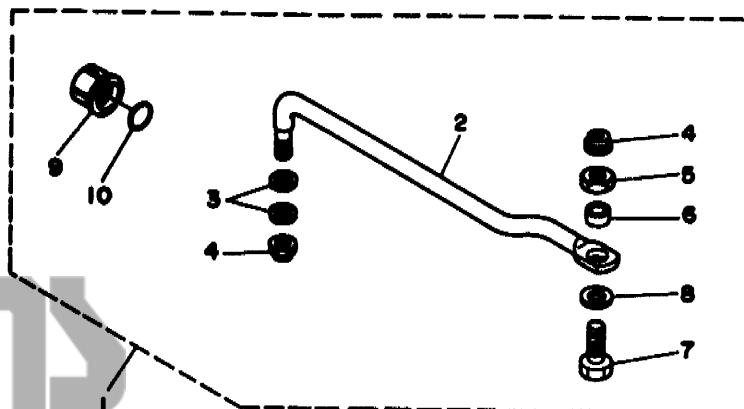


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARKS
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REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS
28	6H2-81949-11	WIRE, LEAD FIL	1 PTT	
29	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	4 PTT	
30	6H3-82151-00	FUSE FUSIBLE	1	
31	90464-07M20	CLAMP BRIDE	1	
32	6H4-82117-00	WIRE, LEAD FIL	1	
33	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1 PTT	
34	6E5-82587-00	GASKET JOINT	1 PTT	
35	6R3-83614-00	BRACKET SUPPORT	1 PTT	
36	97095-06016	BOLT BOULON	2 PTT	

FIG. 25 ALTERNATE 1 (STEERING GUIDE ATTACHMENT)
FIG. 25 OPTIONNELLES 1 (FIXATIONS DE DIRECTION)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	63D-61351-00	.ROD, STEERING LINK .RENOI DE DIRECTION	1	
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	
5	90170-09M03	.NUT .ECROU	1	
6	90387-10M42	.COLLAR .COLLERETTE	1	
7	90101-09M01	.BOLT .BOULON	1	
8	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
9	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
10	93210-16275	.O-RING .JOINT TORIQUE	1	

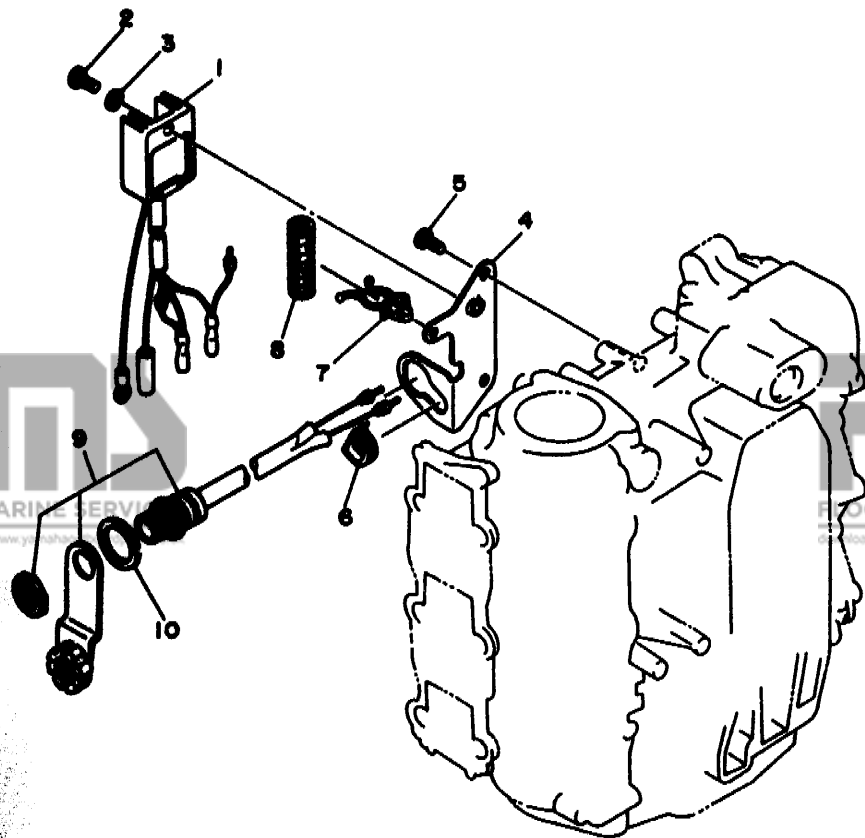


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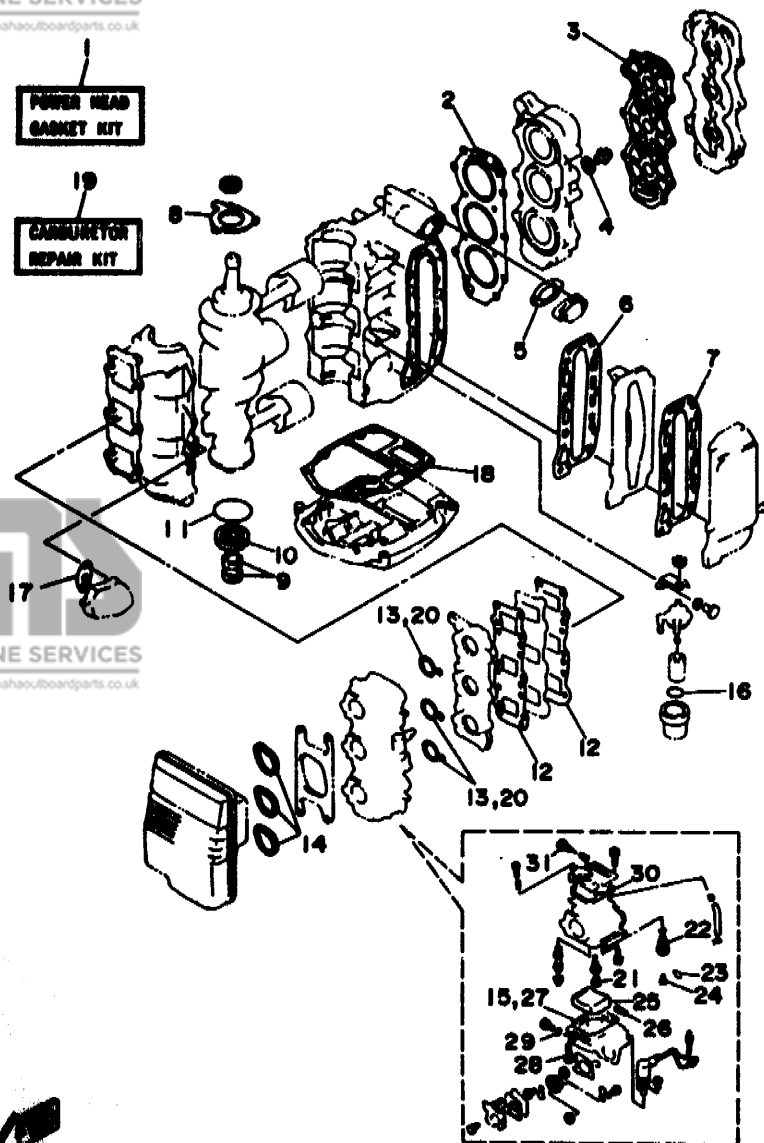
FIG. 26 ALTERNATE 2 (MANUAL START) OPTIONNELLE 2 (DEMARRAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
2	97095-06012	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	6H4-81975-02	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	
5	97013-06012	BOLT BOULON	2	
6	6F5-81922-00	GROMMET OEUillet CAOUTCHOUC	1	
7	90464-12M35	CLAMP BRIDE	1	
8	90440-14M00	PIPE DURITE	1	
9	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	
10	90202-26M45	WASHER, PLATE RONDELLE, PLATE	1	



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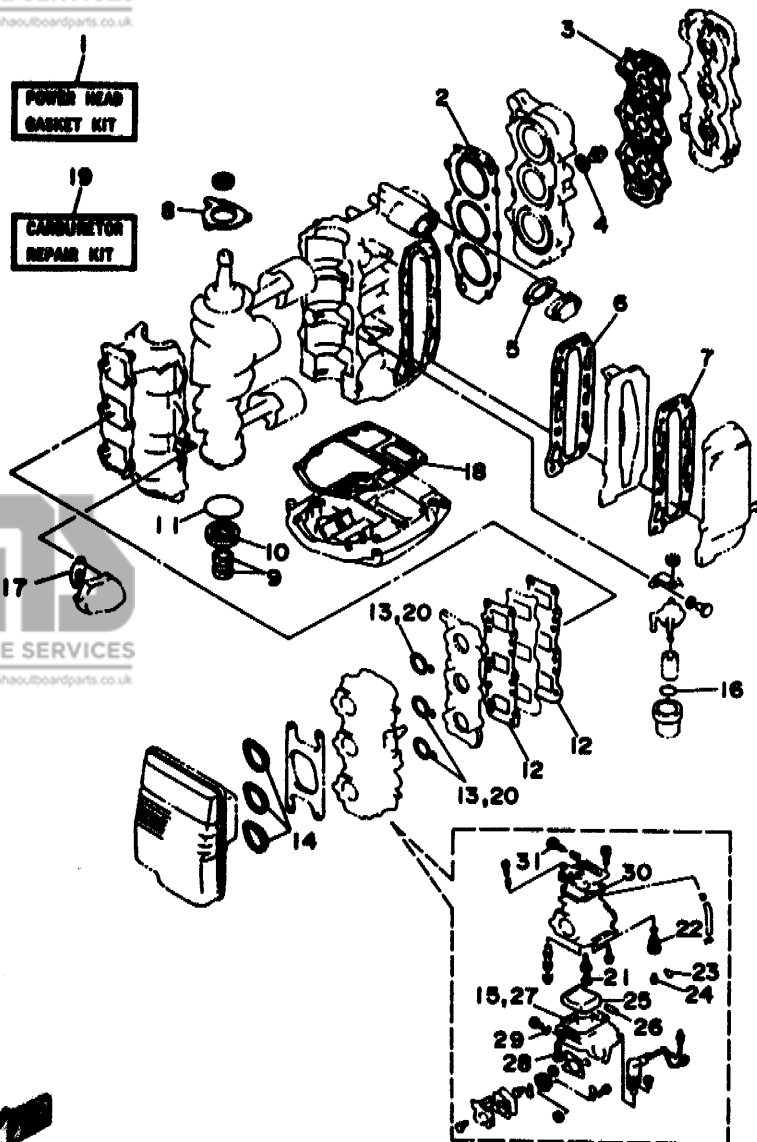
FIG. 27 REPAIR KIT 1

KITS DE RÉPARATION 1

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FLOOD MARINE SERVICES
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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JOINTS TÊTE MOTRICE	1	
2	63D-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
3	63D-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
4	90430-14115	.GASKET .JOINT	1	
5	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ÉCHAPPEMENT	1	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ÉCHAPPEMENT	1	
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
9	93104-16M01	.OIL SEAL .JOINT SPY	2	
10	93102-25M28	.OIL SEAL .JOINT SPY	1	
11	93210-57M09	.O-RING .JOINT TORIQUE	1	
12	6H4-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	
13	6H4-14198-01	.GASKET .JOINT	3	
14	6H3-14457-01	.SEAL .JOINT	3	
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE À ESSENCE	1	
18	6H4-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	6H4-W0093-03	CARBURETOR REPAIR KIT KIT DE RÉPARATION CARBURATEUR	1	
20	6H4-14198-01	.GASKET .JOINT	3	
21	676-14966-00	.CAP .CAPUCHON	3	
22	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	
23	663-14159-00	.CLIP .JONC	3	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
25	6H4-14985-01	.FLOAT .FLOTTEUR	3	
26	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
28	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	

C3



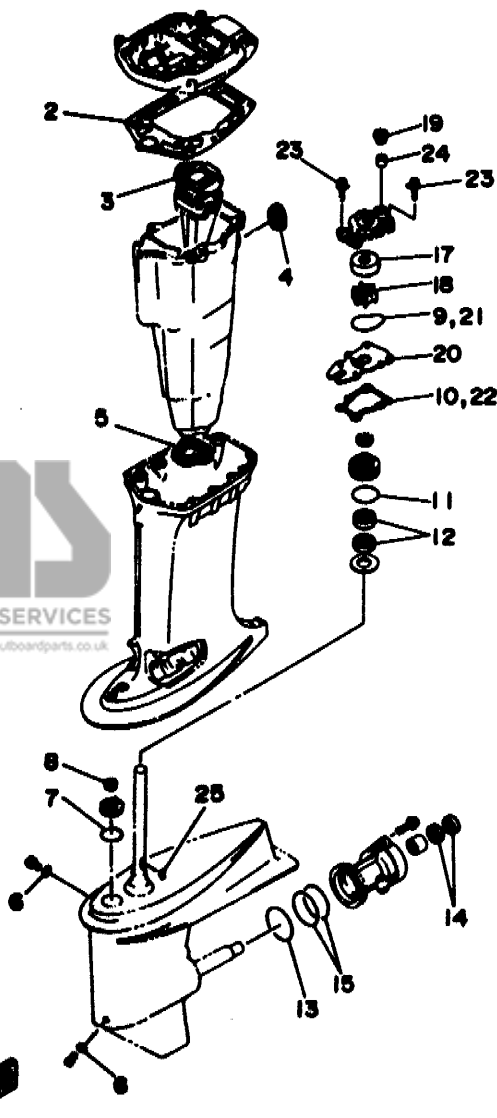
880JA-6270

FIG. 27 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-04230	.O-RING .JOINT TORIQUE	3	
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	
31	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	

C4



63CJA-6262

FIG. 26 REPAIR KIT 2

KITS DE REPARATION 2

FLOOD MARINE SERVICES
downloaded from www.yamahaoutboardparts.co.uk

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	63D-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
4	6H3-45127-00	.SEAL .JOINT	1	
5	63D-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
6	90430-08020	.GASKET .JOINT	2	
7	93210-33MG4	.O-RING .JOINT TORIQUE	1	
8	93106-09114	.OIL SEAL .JOINT SPY	1	
9	93210-59MG7	.O-RING .JOINT TORIQUE	1	
10	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
11	93210-48MG8	.O-RING .JOINT TORIQUE	1	
12	93101-25M57	.OIL SEAL .JOINT SPY	2	
13	93210-69MG6	.O-RING .JOINT TORIQUE	1	
14	93101-22067	.OIL SEAL .JOINT SPY	2	
15	93210-74MG5	.O-RING .JOINT TORIQUE	2	
16	63D-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
17	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
18	6H3-44352-00	.IMPELLER .TURBINE	1	
19	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
20	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
21	93210-59MG7	.O-RING .JOINT TORIQUE	1	
22	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
23	90119-08M15	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
24	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
25	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	63D-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
27	63D-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
28	63D-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

C5

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
63D-W0001-00	27- 1	6J8-13411-00	6-37	624-14485-00	1- 6	63D-15746-00	7-44	6L5-24421-00	4-38	63D-42115-00	16- 9	63D-42115-00	16- 9
63D-W0001-20	28- 1	6J8-13414-00	5-36	63V-14523-00	4- 7	656-15748-00	7-48	650-24431-A0	8-26	664-42119-00	16-55	664-42119-00	16-55
6H4-W0004-00	3- 2		6-38	6H4-14548-00	4-10	6F5-15752-00	7- 9		27-17	63D-42121-00-4D	16- 2	63D-42121-00-4D	16- 2
6H4-W0070-A2	9-11	6L2-13416-00	5-37		27-26	689-15755-01	7-16	6H3-24434-10	4-42	63D-42126-00	16-44	63D-42126-00	16-44
63D-W0078-0A	28-26		6-39	679-14555-00	4-25	6H4-15758-01-4D	7- 4	648-24434-01	8-17	63D-42131-00	16-62	63D-42131-00	16-62
63D-W0078-01	28-16	6H5-13610-00	3- 1	6H4-14567-00	4-31	6H4-15761-00	9- 3	648-24435-02	8-20	6K5-42137-00	16- 4	6K5-42137-00	16- 4
63D-W0084-00-4D	16- 1	6H4-13621-A1	3- 8	6H2-14578-00	4- 9	6H4-15762-00	7- 7	6H3-24452-10	4-29	650-42152-00-94	16-10	650-42152-00-94	16-10
63D-W0090-10-4D	1- 1		27-12	6H4-14590-00	4-27	63D-15770-00	7-47	652-24461-00	1- 8	63D-42153-00	16-18	63D-42153-00	16-18
63D-W0090-30-4D	1- 1	6H4-13624-01-94	3- 7		27-22	63D-15771-00-4D	7-31	6H4-24486-00	4-40	63D-42159-00	16-12	63D-42159-00	16-12
6H4-W0093-03	27-19	6H4-13641-12-94	3- 5	6K5-14592-00	4- 5	6H4-15772-02-94	7-36	61N-24521-00	8- 7	6G1-42177-00	16-56	6G1-42177-00	16-56
656-W2810-02	8-37	6H4-13641-30-94	3- 5	63D-14711-00-5B	18-12	63D-15774-00	17-28	61N-24560-00	8- 5	63D-42181-00	16-24	63D-42181-00	16-24
63D-W4434-00	19-30	6H3-14137-00	4-32	63D-14711-11-5B	18-12	6F5-15779-02	7-17	61N-24563-00	8- 6	63D-42510-00-4D	14- 1	63D-42510-00-4D	14- 1
63D-11111-00-94	1-22	6H3-14146-10	4-16	692-14923-00	4-26	6H4-15787-01	7-15	6H4-24566-01	8- 9	63D-42510-10-4D	14- 1	63D-42510-10-4D	14- 1
6H4-11119-00	1-18	6H4-14146-00	4-16		27-31	6A0-15789-00	7- 8	6H4-24633-00	5-27	6J8-42528-00	12-21	6J8-42528-00	12-21
63D-11181-A1	1-23	6H4-14146-10	4-15	63D-14943-81	4-22	63D-21707-00	6-21	6H5-24633-00	6-29	624-42542-00	5-40	624-42542-00	5-40
	27- 2	6H4-14147-00	4-30	676-14943-30	4-22	63D-21707-10	5-21	6H4-24634-00	5-31		6-42		6-42
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63D-11193-A0	1-27	663-14159-00	4-12	676-14943-33	4-22	6H3-21735-00	9-15	6H4-41111-00-9M	1-35	6H4-42610-62-4D	9- 1	6H4-42610-62-4D	9- 1
	27- 3		27-23	62W-14947-00	4-21	63D-21744-00	5-30	6H4-41112-A0	1-36	6H5-42610-A6-4D	9- 1	6H5-42610-A6-4D	9- 1
688-11325-00	1-20	676-14186-00	4-13	62X-14947-00	4-21		6-33		27- 6	6H5-42610-62-4D	9- 1	6H5-42610-62-4D	9- 1
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6H4-11372-00	1- 5		27-13	62X-14948-12	4-24	6H4-21752-00	6-31		27- 7	6H4-42615-00	9- 2	6H4-42615-00	9- 2
6H4-11400-14	2- 8		27-20	676-14966-00	4-23	6H1-21757-00	6-24	6H4-41131-01-5B	18-11	6H4-42651-00	9- 4	6H4-42651-00	9- 4
6H4-11536-00	2- 9	62W-14301-00	4- 1		27-21	6H4-21757-00	5-29	6H5-41131-00-5B	18-11	6H4-42652-00	9- 6	6H4-42652-00	9- 6
6H4-11537-01	5- 4	62X-14301-00	4- 1	6H4-14980-00	4-18	6J8-21758-00	6-30	6H4-41134-A0	18-24	6H4-4267A-60	9-12	6H4-4267A-60	9-12
	6- 4	63B-14301-00	4- 1		4-18	63D-2176M-00	5-25		28- 3	62X-42677-10	9- 9	62X-42677-10	9- 9
6H4-11545-00	21-13	63D-14301-00	4- 1	6H4-14980-10	4-18	63D-2177H-00	6-27	63D-41137-01-5B	18- 9	63D-42677-10	9- 9	63D-42677-10	9- 9
63D-11603-00	2-14	62W-14302-00	4- 2	6H4-14984-00	4-17	6H4-21770-00	9-13	63D-41213-00	17- 3	62X-42678-10	9-10	62X-42678-10	9-10
63D-11604-00	2-14	62X-14302-00	4- 2		27-15		5-26	6H4-41217-01	17- 3	62X-42678-10	9-10	62X-42678-10	9-10
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648-11633-00	2-15	62W-14303-00	4- 3		27-25	62X-22471-00	15-12	6H4-41237-00	15-12	62X-42678-10	9-10	62X-42678-10	9-10
6H4-11634-01	2-18	62X-14303-00	4- 3	6H3-14992-00	4-19	6G1-24304-02	8- 1	6R5-41237-00	5-20	648-42715-00	17-19	648-42715-00	17-19
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6E5-12411-20	1-30	6H3-14349-00	3-29	6H4-15369-A1	2- 1	6H4-24314-00	8-12	6H4-41257-00	3-18	6H4-42724-00	10-13	6H4-42724-00	10-13
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	27- 5	6H4-14406-00	3-11	6H4-15705-00	7-27	692-2441C-00	8-14		13-47	63D-42725-00	16-28	63D-42725-00	16-28
6H1-13117-01	5- 5	6H4-14431-02	3-13	6H4-15710-04-4D	7- 1	6H3-24411-00	4-41	661-41262-02	3-19	6H4-42726-00	10-24	6H4-42726-00	10-24
	6- 5	6H4-14431-13	3-13	6H4-15711-02-94	7- 2	663-24411-00	8-19	6H4-41271-01	3-20	6H4-42726-40	10-23	6H4-42726-40	10-23
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	6-46		27-14	6H4-15717-01	7-21	6A0-24412-02	8-25	6J8-41274-00	3-23	688-42726-10	10-24	688-42726-10	10-24
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6J8-13411-00	5-35	624-14485-00	1- 4	676-15741-03	7-25	6A0-24421-01	8-23	63D-42111-01-4D	16- 3	6G1-42748-00	3-25	6G1-42748-00	3-25

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6H4-42815-00	10- 2	63D-43631-00	11-35	62X-43866-00	15-32	63D-44361-00	20- 1	663-45567-01-30	19-41	63D-48236-00	16-16		
6H4-42816-00	10- 5	6J8-43633-00	13-28	6H1-43867-00	15-40	63D-44361-10	20- 1	663-45567-01-40	19-41	63D-48237-00	16-21		
6H4-43111-05-4D	12- 1			62X-43871-00	15- 8	663-44366-00	20-16	663-45567-01-50	19-41	63D-48238-00	16-23		
63D-43111-00-4D	11- 1	6J8-43641-00	13-31	6H1-43875-00	15-61			6H4-45571-01	19-42	63D-48261-00	16- 8		
6H4-43112-04-4D	12- 2			61A-43875-00	15-16	63D-44367-00	20- 4	63D-45577-00-10	19-46	63D-48321-00	16-29		
63D-43112-00-4D	11- 2	6H4-43659-00	13-19	62X-43875-00	15-21	6E5-44391-00	10-14	63D-45577-00-12	19-46	6H4-48344-00	17- 1		
6J8-43113-01	12-11	6J8-43673-00	13-36	6T4-43876-00	15-66	63D-44514-00-94	14-22	63D-45577-00-15	19-46	63D-48344-00	17-27		
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6E0-43118-01	12- 5	6J8-43681-01	13-35	62X-4388A-00	15-11	63D-44551-01-4D	14- 9	63D-45577-00-30	19-46	63D-48511-00-4D	14-33		
6E5-43126-02	11-38	63D-43691-00	11-34	62X-43880-00	15-68	63D-44552-01-4D	14-18	63D-45577-00-40	19-46	6H4-48531-11-94	10- 7		
63D-43128-01-4D	11- 5	62X-4380F-00	15-74	62X-43881-00	15-79	63D-44555-00-94	14-11	63D-45577-00-50	19-46	63D-48531-00	16-33		
63D-43131-00	11-14	62X-4380H-00	15-80	62X-43888-00	15-26	687-44555-00-94	14-11	663-45587-01-10	19- 5	6H4-48532-11-94	10- 8		
	12- 9	62X-4380K-00	15- 3	62X-43891-00	15-71	663-44575-00	14-16	663-45587-01-12	19- 5	63D-48538-00	16-34		
6G5-43144-00	11-28	62X-4380L-00	15-27	62X-43892-00	15-72	63D-45111-01-4D	18- 1	663-45587-01-15	19- 5	63D-61350-00	25- 1		
6E5-43145-00	25- 9	62X-43800-02-4D	15- 1	6H1-43895-11	15-53	63D-45111-11-4D	18- 1	663-45587-01-18	19- 5	63D-61351-00	25- 2		
6G5-43145-00	11-18	6T4-43802-02	15-38	6H1-43896-00	15-50	6H4-45113-A0	18-20	663-45587-01-30	19- 5	6H4-81332-00	21-16		
	12-14	62X-43804-00	15-70	62X-43899-00	15-17			663-45587-01-40	19- 5	6H4-81337-01	22-20		
6G5-43148-00	11-24	62X-43805-00	15-69	63D-44100-11	16- 6	63D-45114-A0	18-10	663-45587-01-50	19- 5	63D-81345-00	21- 8		
6H4-43160-01	13- 1	62X-43807-00	15-75	63D-44104-00	16- 7			63D-45611-00	19-55	63D-81345-10	21- 9		
688-43160-01	11-29	62X-43810-01	15- 4	63D-44113-00	16-15	63D-45123-00	18-13	63D-45631-00	19-57	63D-81345-20	21-10		
676-43165-00	13- 2	62X-43814-00	15-14	63D-44114-00	16-25	6H3-45127-00	18-19	663-45633-00	19-62	6J8-81365-A0	7-40		
688-43165-00	11-30	6H1-43816-00	15-49	63D-44117-00	17-16			663-45634-00	19-58				
62X-43170-00-4D	11-33	6H1-43817-01	15-34	63D-44120-00	17-13			63D-45635-00	19-60	6F5-81800-11	22- 1		
62X-43170-10-4D	11-33	62X-4382L-00	15-54	63D-44120-10	17-13	63D-45155-00	18- 4	663-45930-00-98	20-23	689-81807-12	22- 3		
6H5-43181-03	11-19	6H1-43829-00	15-43	63D-44121-00	17-22	63D-45214-00	19-10	663-45941-01-EL	20-23	689-81809-11	22- 7		
6J8-43181-01	13- 5	62X-4383A-00	15-57	688-44122-00	17-26	63D-45215-00	19-11	6H5-45943-00-EL	20-23	689-81810-11	22- 9		
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6J8-43186-00	13-42	6H1-43831-10	15-36	63D-44144-00	19-52	63D-45251-10	20-13	663-45945-02-EL	20-23	689-81812-11	22-12		
6J8-43187-00	13-43	6H1-4384F-10	15-46	663-44151-00	19-51	63D-45300-00-4D	19- 1	663-45947-02-EL	20-23	689-81813-10	22-13		
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