



**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHEES**

**25V '98 (61R)
30G '98 (61T)**

2WS1T-300F1

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25V98(61R), 30G98(61T)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.	"M" Manual start model
"UN" Use as many as needed.	"E" Electric start model
"AP" Alternate Parts	"PTT" Power Trim & Tilt model
"LM" Local Made	"H/T" Hydro Tilt model
(Parts need to be ordered locally)	"M/T" Manual Tilt model
"O/S" Over Size	"T.H/D" Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

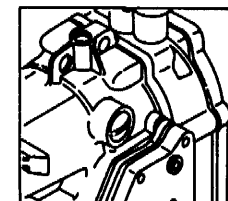
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	25VMH	S : 007275 ~
		L : 311713 ~
	25VWC	S : 200103 ~
	30GMH	S : 005446 ~
		L : 311750 ~
	30GW	S : 100593 ~
		L : 403132 ~
	30GWC	S : 200129 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

25V'98(61R), 30G'98(61T)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont formées dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

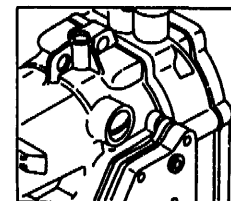
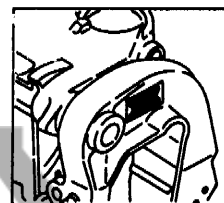
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6EO-85500-70	MAGNETO C.D.I CPLT	1	
6EO-85550-70	. ROTOR CPLT	1	
6EO-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
25VMH	S : 007275	~	
	L : 311713	~	
25VWC	S : 200103	~	
30GMH	S : 005446	~	
	L : 311750	~	
30GW	S : 100593	~	
	L : 403132	~	
30GWC	S : 200129	~	



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUSH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

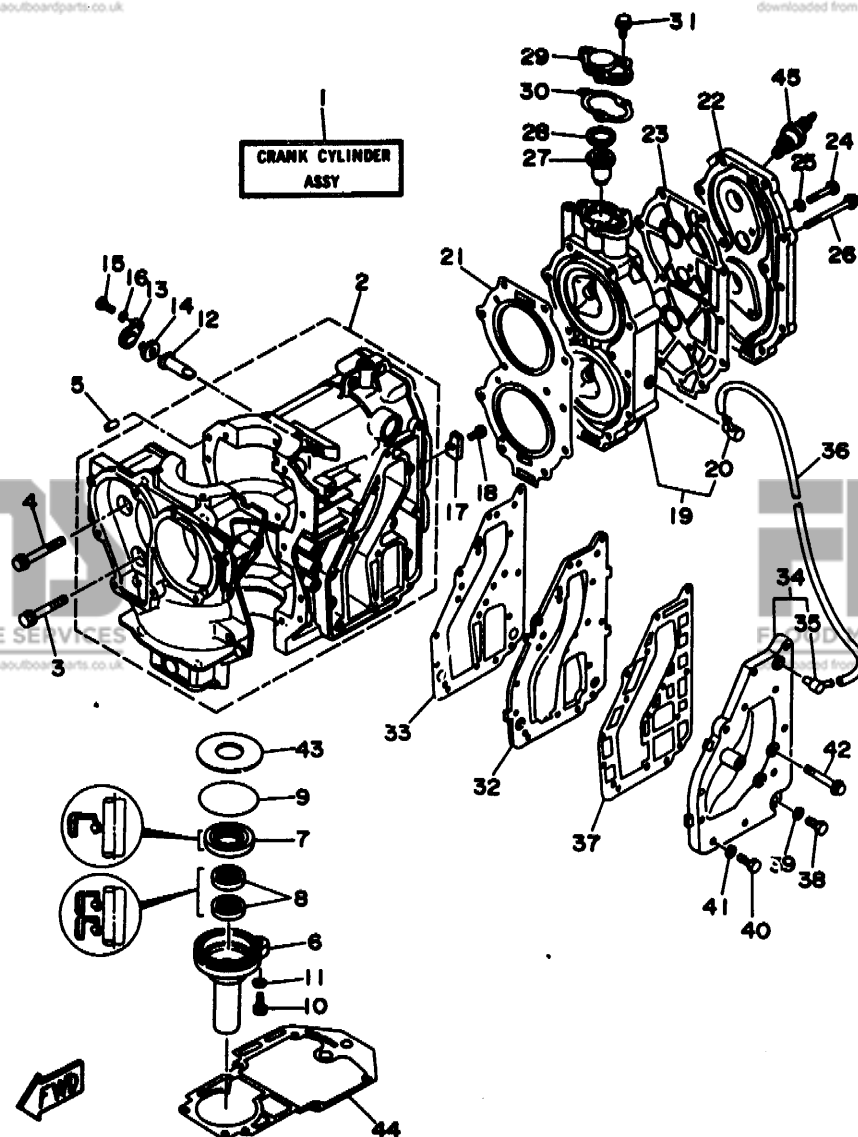
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FIG. 1 CYLINDER, CRANKCASE

CYLINDRE, CARTER

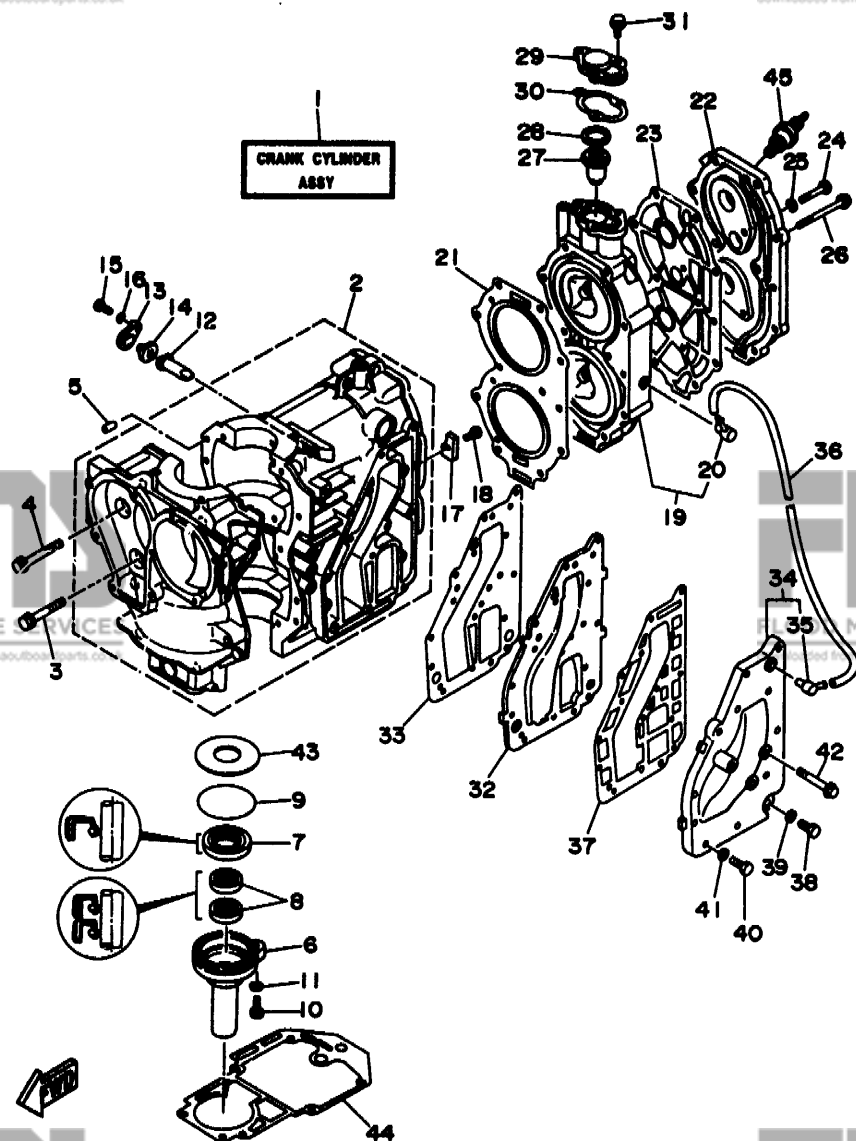


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0090-00-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 44, FIG. 2, REF.NO. 1 ~ 21)	1	UR 25V
	61T-W0090-01-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 44, FIG. 2, REF.NO. 1 ~ 21)	1	UR 30G
2	61N-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
4	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
5	93606-12019	PIN, DOWEL GOUILLE	2	
6	689-15396-01-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
7	93102-25M28	OIL SEAL JOINT SPY	1	
8	93101-16M36	OIL SEAL JOINT SPY	2	
9	93210-57M09	O-RING JOINT TORIQUE	1	
10	97395-06022	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	689-11325-00	ANODE ANODE	1	
18	98780-06020	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
19	61N-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 25V
	61T-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 30G
20	676-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	
21	61N-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
22	61N-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
23	61T-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
24	97313-06022	BOLT BOULON	2	

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FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARQUES
25	92990-06600	WASHER, PLATE	2	
26	90119-08M29	RONDELLE, PLATE	11	
27	6E5-12411-01	BOLT, WITH WASHER	1	
28	90201-21567	BOULON, AVEC RONDELLE	1	
29	655-12413-01-9M	THERMOSTAT	1	
30	655-12414-A1	THERMOSTAT	1	
31	97595-06520	WASHER, PLATE	1	
32	6K8-41121-00-9M	RONDELLE, PLATE	1	
33	6K8-41122-A1	COVER, THERMOSTAT	1	
34	61N-41123-00-9M	COUVERCLE, THERMOSTAT	1	
35	676-11372-00	GASKET, COVER	1	
36	90445-10M41	JOINT, COUVERCLE	1	
37	6K8-41124-A1	BOLT, WITH WASHER	3	
38	97095-06025	VIS HEXAGONAL	1	
39	92990-06600	INNER COVER, EXHAUST	1	
40	97095-06030	PLAQUE, ECHAPPEMENT	1	
41	92990-06600	GASKET, EXHAUST INNER COVER	1	
42	90119-06MA0	JOINT, PLAQUE D'ECHAPPEMENT	1	
43	90201-50306	OUTER COVER, EXHAUST	1	
44	689-45113-A1	COUVERCLE, ECHAPPEMENT	1	
45	94702-00271	NIPPLE, HOSE	1	
	94702-00217	RACCORD, TUYAU	1	
	94702-00247	HOSE	1	
	94702-00160	DURITE	1	
		GASKET, EXHAUST OUTER COVER	1	
		JOINT, COUVERCLE D'ECHAPPEMENT	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	11	
		BOLT	11	
		BOULON	11	
		WASHER, PLATE	3	
		RONDELLE, PLATE	3	
		BOLT, WITH WASHER	1	
		BOULON, AVEC RONDELLE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		GASKET, UPPER CASING	1	
		JOINT, TUBE D'ARBRE	1	
		PLUG, SPARK (NGK BR7HS-10)	2	UR 25V
		BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	UR 25V (FOR VOLGA)
		PLUG, SPARK (NGK B7HS-10)	2	UR 25V (FOR VOLGA)
		BOUGIE D'ALLUMAGE (NGK B7HS-10)	2	UR 30G
		PLUG, SPARK (NGK BR8HS-10)	2	UR 30G
		BOUGIE D'ALLUMAGE (NGK BR8HS-10)	2	UR 30G (FOR VOLGA)
		PLUG, SPARK (NGK B8HS-10)	2	UR 30G (FOR VOLGA)
		BOUGIE D'ALLUMAGE (NGK B8HS-10)	2	UR 30G (FOR VOLGA)

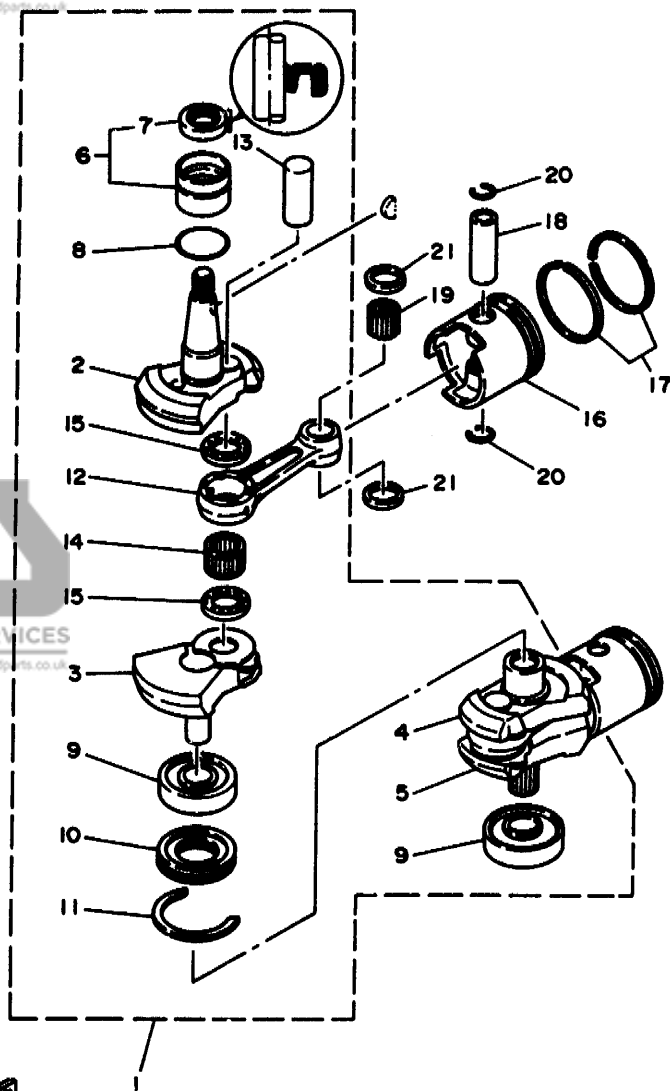


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-11400-01	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	61N-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
3	61N-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
4	61N-11432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	
5	51N-11442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	
6	93311-632V4	.BEARING, CYLINDRICAL .ROULEMENT	1	
7	93102-32M07	.OIL SEAL .JOINT SPY	1	
8	93210-42159	.O-RING .JOINT TORIQUE	1	
9	93306-305U3	.BEARING .ROULEMENT	2	
10	61N-11515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	
11	93440-62057	.CIRCLIP .CIRCLIP	1	
12	689-11651-00	.ROD, CONNECTING .BIELLE NUE	2	
13	689-11681-01	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	
14	93310-624U5	.BEARING, CYLINDRICAL .ROULEMENT	2	
15	90209-24M03	.WASHER .RONDELLE	4	
16	61N-11631-00-95	PISTON (STD) PISTON (STD)	2	
	61N-11635-00	PISTON (0.25MM O/S)	2	AP
	61N-11636-00	PISTON (0.25MM O/S)	2	AP
	61N-11636-00	PISTON (0.50MM O/S)	2	AP
	61N-11636-00	PISTON (0.50MM O/S)	2	AP
17	61N-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	2	
	61N-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	2	AP
	61N-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	2	AP
18	689-11633-00	PIN, PISTON AXE, PISTON	2	
19	93602-20M02	PIN, DOWEL GOUJON	68	
20	688-11634-00	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	4	
21	90201-20M27	WASHER, PLATE RONDELLE, PLATE	4	

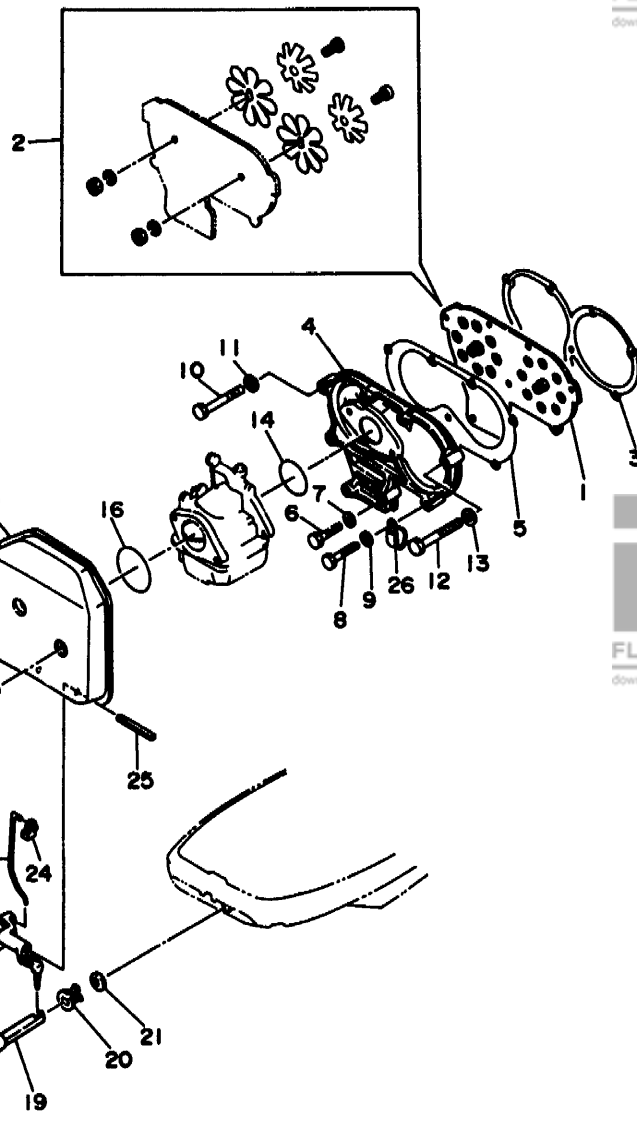


FIG. 3 INTAKE

ADMISSION

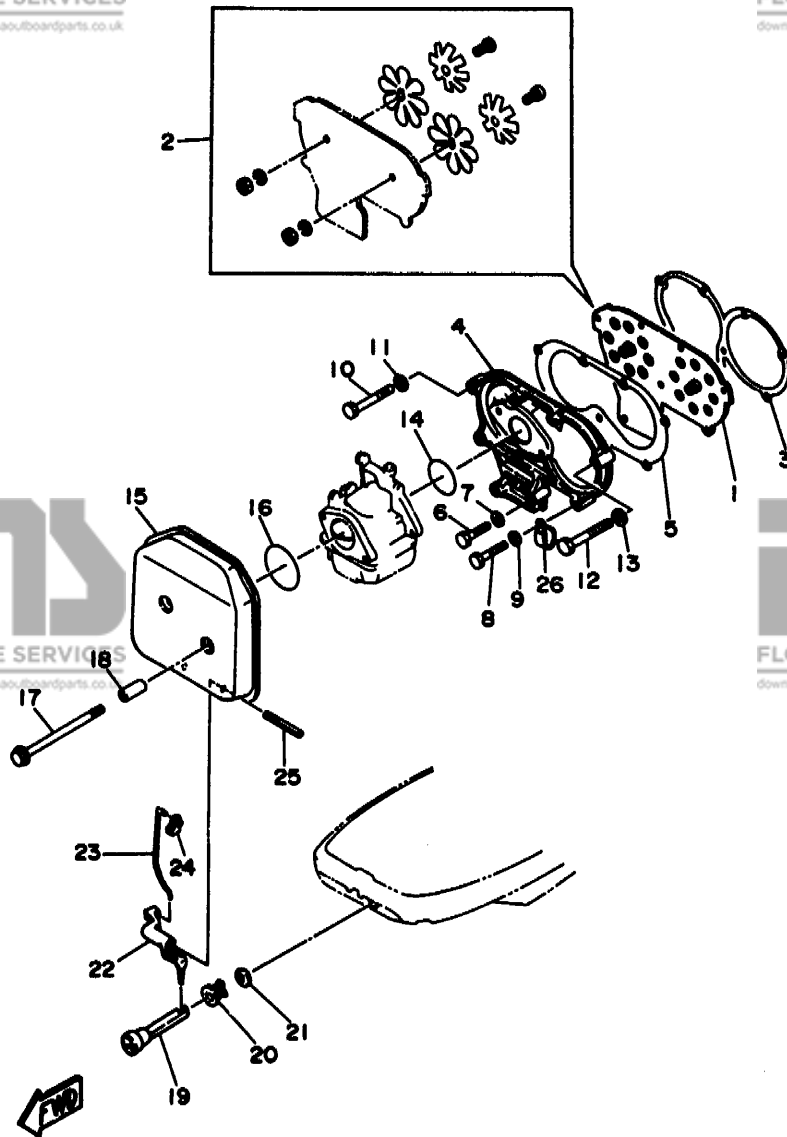
REF. NO.	RV PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARQUES
1	61N-13610-00	REED VALVE ASSY	1	UR 25V
	689-13610-01	CLAPET COMPLET		
		REED VALVE ASSY	1	UR 30G
		CLAPET COMPLET		
2	689-W0004-00	.REED SET	1	
		.JEU DE CLAPETS		
3	648-13621-A1	GASKET, VALVE SEAT	1	
		JOINT, SIEGE DE CLAPET		
4	61N-13641-00-94	MANIFOLD 1	1	
		TUBULURE 1		
5	648-13645-A0	GASKET, MANIFOLD 1	1	
		JOINT, TUBULURE 1		
6	97095-06025	BOLT	2	
		BOULON		
7	92990-06600	WASHER, PLATE	2	
		RONDELLE, PLATE		
8	97014-06035	BOLT	6	UR
		BOULON		
	97014-06035	BOLT	7	UR 25VMH/30GMH (FOR VOLGA)
		BOULON		
9	92990-06600	WASHER, PLATE	6	UR
		RONDELLE, PLATE		
	92990-06600	WASHER, PLATE	7	UR 25VMH/30GMH (FOR VOLGA)
		RONDELLE, PLATE		
10	97013-06045	BOLT	1	25VMH/30GMH (EXCEPT VOLGA)
		BOULON		
11	92990-06600	WASHER, PLATE	1	25VMH/30GMH (EXCEPT VOLGA)
		RONDELLE, PLATE		
12	97313-06050	BOLT	1	25VMH/30GMH (EXCEPT VOLGA)
		BOULON		
13	92990-06600	WASHER, PLATE	1	25VMH/30GMH (EXCEPT VOLGA)
		RONDELLE, PLATE		
14	61N-14198-00	GASKET	1	
		JOINT		
15	61N-14440-00	SILENCER ASSY, INTAKE	1	
		SIENCIEUX D'ADMISSION		
16	93210-40659	O-RING	1	
		JOINT TORIQUE		
17	90119-06M94	BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE		
18	90387-06M26	COLLAR	2	
		COLLERETTE		
19	682-41271-00	KNOB, CHOKE	1	
		BOUTON DE STARTER		
20	689-41273-00	GROMMET	1	
		PASSE-FIL		
21	6J8-41274-00	GROMMET 2	1	
		PASSE-FIL 2		
22	689-41252-01	LEVER, CHOKE 1	1	
		LEVIER 1		
23	61N-41256-00	ROD, CHOKE 1	1	
		TRINGLE 1, STARTER		
24	661-41262-02	JOINT, CHOKE LEVER	1	
		RACCORD, LEVIER DE STARTER		
25	91690-40048	PIN, SPRING	1	
		AGRAFFE		

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FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90465-08M51	CLAMP BRIDE	1	



B3

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25Y/306

FIG. 4 CARBURETOR

CARBURETEUR

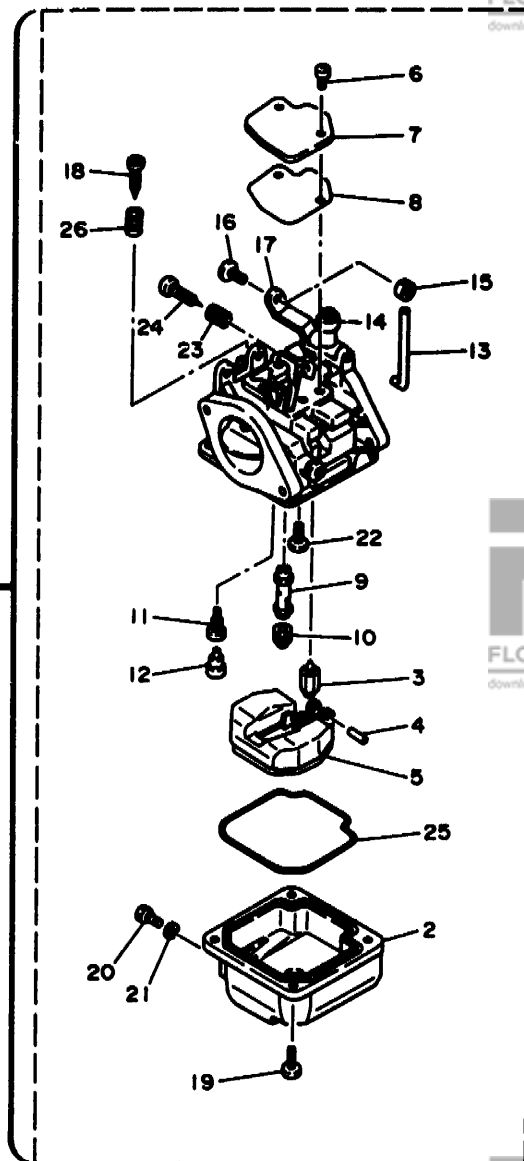
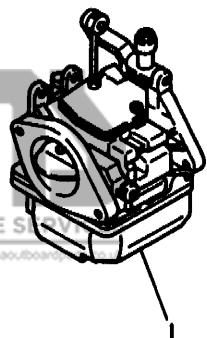
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-14301-02	CARBURETOR ASSY 1	1	UR 25V
	61T-14301-01	CARBURETEUR COMPLET 1		
2	61N-14381-00	CARBURETOR ASSY 1	1	UR 30G
		CARBURETEUR COMPLET 1		
3	61N-14392-00	.BODY, FLOAT CHAMBER	1	
		.CORPS, CUVE DE FLOTTEUR		
4	6E5-14386-01	.VALVE, NEEDLE	1	
		.POINTEAU		
5	6L2-14385-00	.PIN, FLOAT	1	
		.AXE, FLOTTEUR		
6	97980-04110	.FLOAT	1	
		.FLOTTEUR		
7	6L2-14157-00	.SCREW, WITH WASHER	2	
		.VIS, AVEC RONDELLE		
8	6L2-14399-00	.COVER, MIXING	1	
		.COUVERCLE DE CHAMBRE		
9	61N-14341-00	.GASKET	1	
		.JOINT		
10	61N-14341-00	.NOZZLE, MAIN	1	UR 25V
		.PUITS D'AIGUILLE		
11	61N-14343-63	.NOZZLE, MAIN	1	UR 30G
		.PUITS D'AIGUILLE		
12	61N-14343-65	.JET, MAIN (#125)	1	UR 25V
		.GICLEUR, PRINCIPAL (#125)		
13	61N-14343-65	.JET, MAIN (#130)	1	UR 30G
		.GICLEUR, PRINCIPAL (#130)		
14	6L2-14342-32	.JET, PILOT (# 64)	1	
		.GICLEUR, RALENTI (# 64)		
15	50M-14355-00	.PLUG	1	
		.PLOT		
16	6J0-14379-10	.ROD, STARTER	1	
		.TRINGLE, STARTER		
17	626-42658-00	.BUSHING	1	
		.COUSSINET		
18	677-41226-00	.END, THROTTLE LEVER	1	
		.RACCORD, LEVIER D'ACCELERATIO		
19	677-14327-01	.SCREW	1	
		.VIS		
20	61N-41216-00	.SHEAVE SHAFT, ACCEL. LINK	1	
		.AXE DE POULIE		
21	664-14321-01	.SCREW, THROTTLE	1	
		.VIS, ACCELERATEUR		
22	97980-04112	.SCREW, WITH WASHER	4	
		.VIS, AVEC RONDELLE		
23	677-14383-01	.SCREW, DRAIN	1	
		.BOUCHON, PURGE		
24	6L2-14398-00	.GASKET	1	
		.JOINT		
25	98980-04006	.SCREW, BIND	2	
		.VIS		
26	646-14212-01	.SPRING, PILOT ADJUSTING	1	
		.RESSORT, VIS DE RALENTI		
27	61N-14323-00	.SCREW, AIR ADJUSTING	1	
		.VIS DE DOSEUR D'AIR		
28	6L2-14384-00	.GASKET, FLOAT CHAMBER	1	
		.JOINT, CUVE DE FLOTTEUR		

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FIG. 4 CARBURETOR

CARBURATEUR

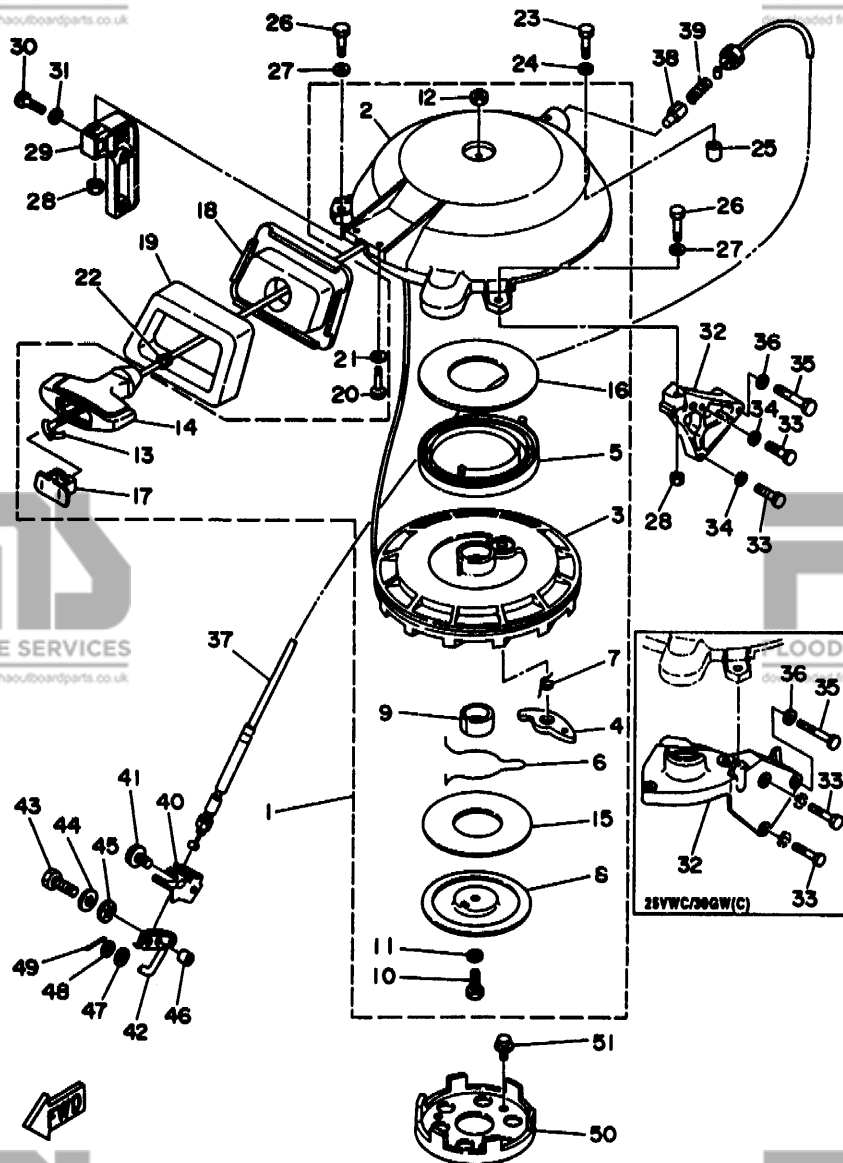
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	61N-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	



B5

FIG. 5 STARTER

DEMARREUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W1571-11	STARTER ASSY DEMARREUR COMPLET	1	
2	61N-15711-10	CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G0-15714-01	DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6F5-15741-01	PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
5	6F5-15713-01	SPRING, STARTER .RESSORT DE DEMARREUR	1	
6	61N-15715-00	SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEMENT	1	
7	61N-15734-00	SPRING, RETURN .RESSORT, RAPPEL	1	
8	6F5-15716-01	PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
9	6G0-15754-00	BUSH 2 .BAGUE 2	1	
10	97013-08030	BOLT .BOULON	1	
11	6F5-15726-01	WASHER, FLAT .RONDELLE, PLATE	1	
12	95304-08700	NUT .ECROU	1	
13	*	WIRE (L:1900MM) .FIL (L:1900MM)	1	
14	689-15755-01	HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	6F5-15764-00	COLLAR 1 .COLLERETTE 1	1	
16	6F5-15739-00	WASHER, THRUST .RONDELLE, DE BUTEE	1	
17	6F5-15779-02	COVER .COUVERCLE	1	
18	61N-15758-00-4D	GUIDE, ROPE GUIDE DE CABLE	1	
19	61N-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	6A0-15789-00	DAMPER AMORTISSEUR	1	
23	97095-06035	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO.90890-44373, CUTTING LENGTH 1.9M.
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M.

B6

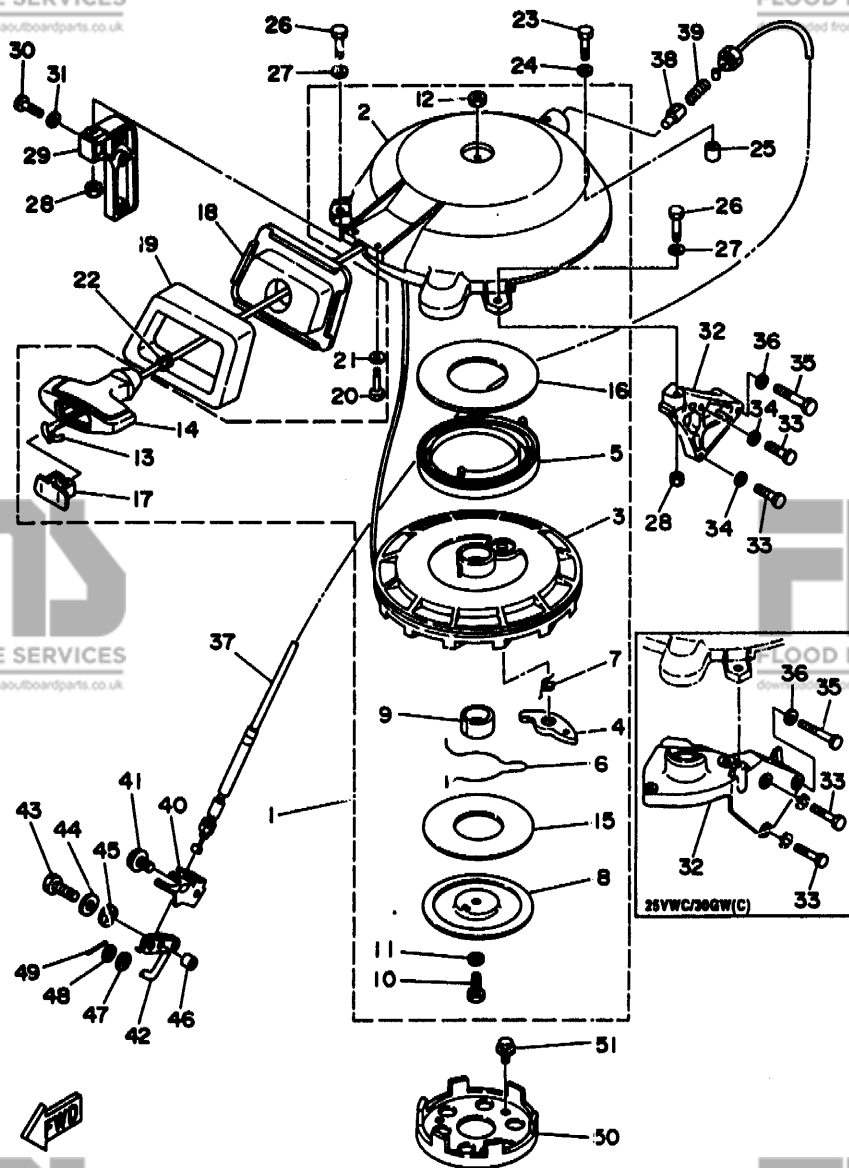


FIG. 5 STARTER

DEMARREUR

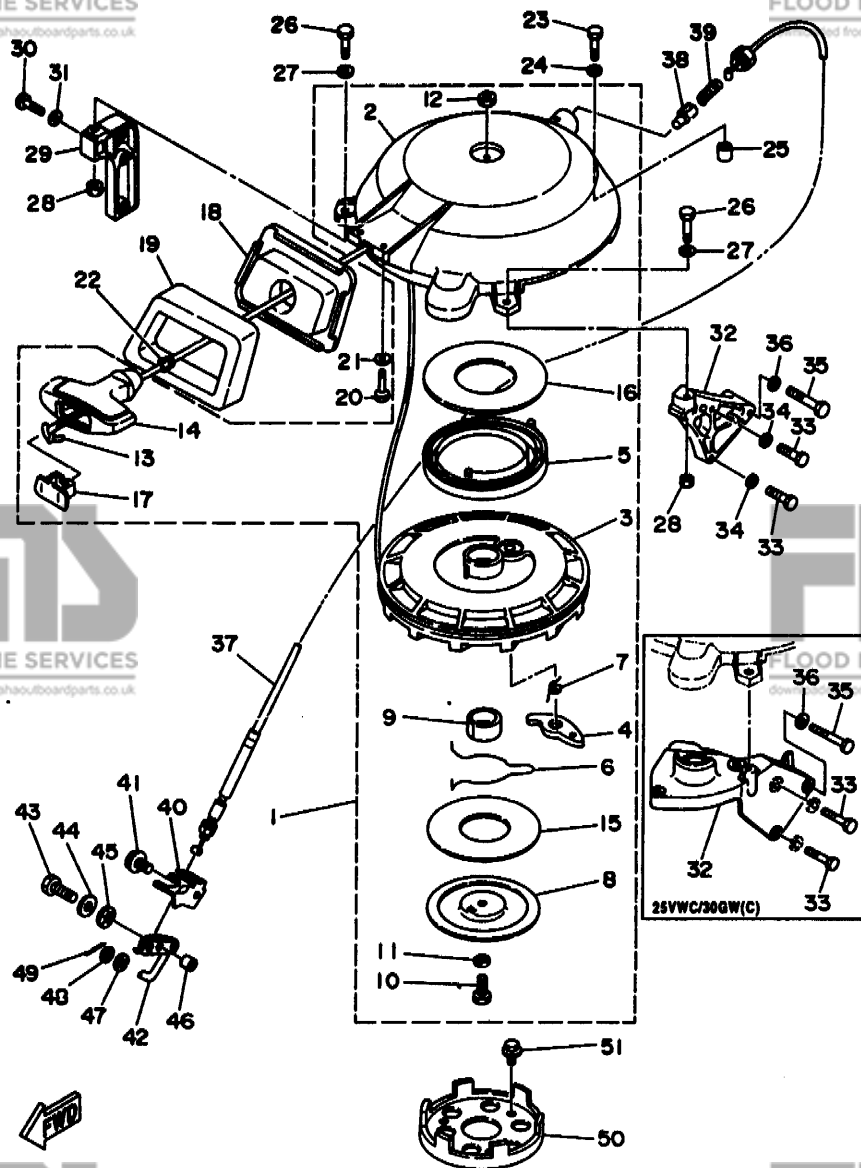
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06035	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
28	95380-06600	NUT ECROU	2	UR 25VMH/30GMH
	95380-06600	NUT ECROU	1	UR 25VWC/30GN(C)
29	6H7-15771-01-94	STAY 1 SUPPORT 1	1	
30	97095-06025	BOLT BOULON	2	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
32	656-15772-00-94	STAY 2 SUPPORT 2	1	UR 25VMH/30GMH
	61T-15772-01-94	STAY 2 SUPPORT 2	1	UR 25VWC/30GN(C)
33	97095-06025	BOLT BOULON	2	UR 25VMH/30GMH
	97095-06030	BOLT BOULON	2	UR 25VWC/30GN(C)
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	97013-06045	BOLT BOULON	1	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
37	61T-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
38	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BUTEE DE DEMAR	1	
39	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
40	61T-15774-40-94	STAY 4 SUPPORT 4	1	
41	97095-06010	BOLT BOULON	1	
42	656-15749-00	LINK, STARTER STOP BIELLETTE, BUTEE DE DEMAR	1	
43	97095-06020	BOLT BOULON	1	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
45	90206-08010	WASHER, WAVE RONDELLE, ONDULEE	1	
46	90387-06568	COLLAR COLLERETTE	1	
47	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	
48	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
49	91490-16010	PIN, COTTER GOUPILE	1	
50	6F5-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	

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FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
51	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	



C1

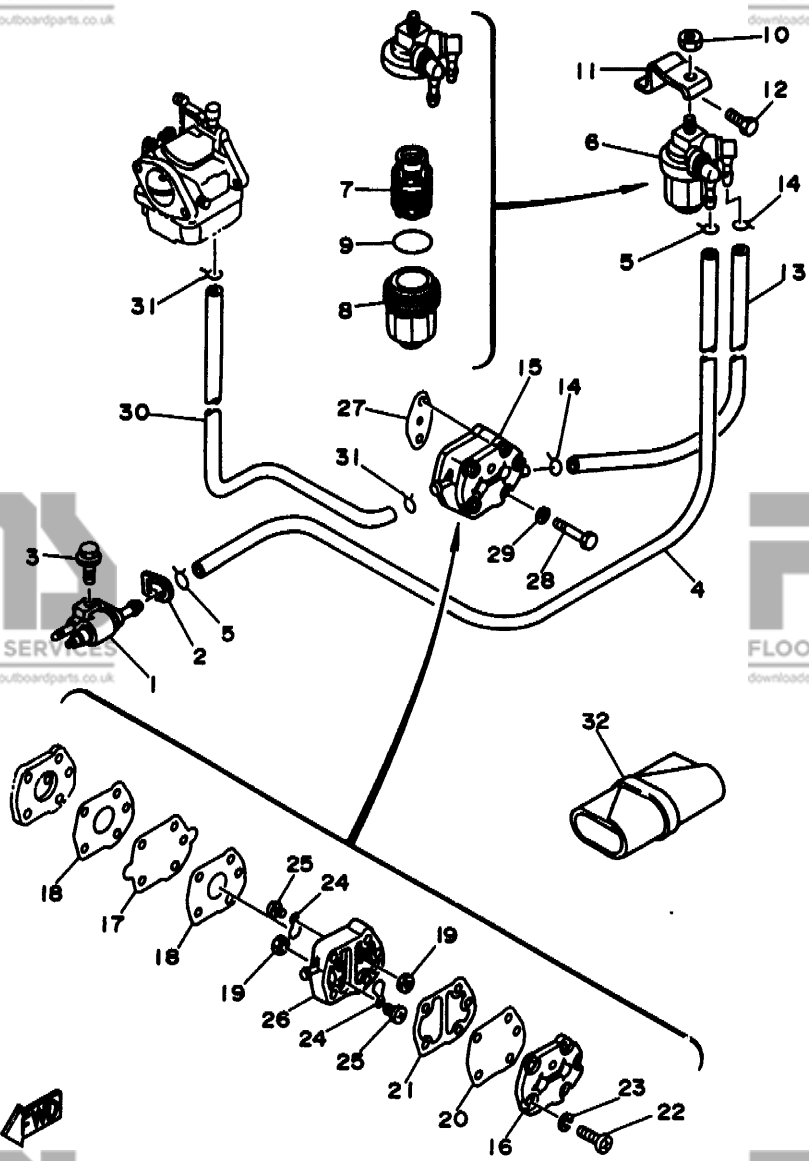


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	61N-24329-00	DURITE RACCORDEMT. A ESSENCE	1	
3	97595-06520	SEAL JOINT	1	
4	90445-09M75	BOLT, WITH WASHER VIS HEXAGONAL	1	
5	90467-08004	HOSE DURITE	1	
6	61N-24560-00	CLIP JONC	2	
7	61N-24563-00	FILTER ASSY ENS FILTRE	1	
8	61N-24521-00	ELEMENT, FILTER	1	
9	93210-32738	ELEMENT, FILTRE	1	
10	95380-08600	CUP, FILTER	1	
11	61N-24566-01	CUVETTE, FILTRE	1	
12	97095-06014	O-RING	1	
13	689-24311-00	JOINT TORIQUE	1	
14	90467-08004	NUT ECROU	1	
15	692-24410-00	BRACKET, FILTER SUPPORT, FILTRE	1	
16	648-24413-01	BOLT BOULON	1	
17	692-24411-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
18	648-24434-01	CLIP JONC	2	
19	95380-03600	FUEL PUMP ASSY POMPE A ESSENCE	1	
20	663-24411-00	BODY 2	1	
21	648-24435-02	CORPS 2	1	
22	98580-05530	DIAPHRAGM	1	
23	92990-05100	DIAPHRAGME	1	
24	6A0-24421-01	GASKET, BODY	2	
25	6A0-14325-00	JOINT, CORPS	2	
26	6A0-24412-02	NUT ECROU	2	
27	650-24431-A0	DIAPHRAGM	1	
28	97095-06040	DIAPHRAGME	1	
		GASKET, BODY 2	1	
		JOINT, CORPS 2	1	
		SCREW, PAN HEAD	3	
		VIS	3	
		WASHER, SPRING	3	
		RONDELLE, GROWER	3	
		VALVE, CHECK	2	
		SOUPAPE, RETENUE	2	
		SCREW, PAN HEAD	2	
		VIS TETE CONIQUE	2	
		BODY 1	1	
		CORPS 1	1	
		GASKET, FUEL PUMP 1	1	
		JOINT 1 DE POMPE A ESSENCE	1	
		BOLT BOULON	2	

C2

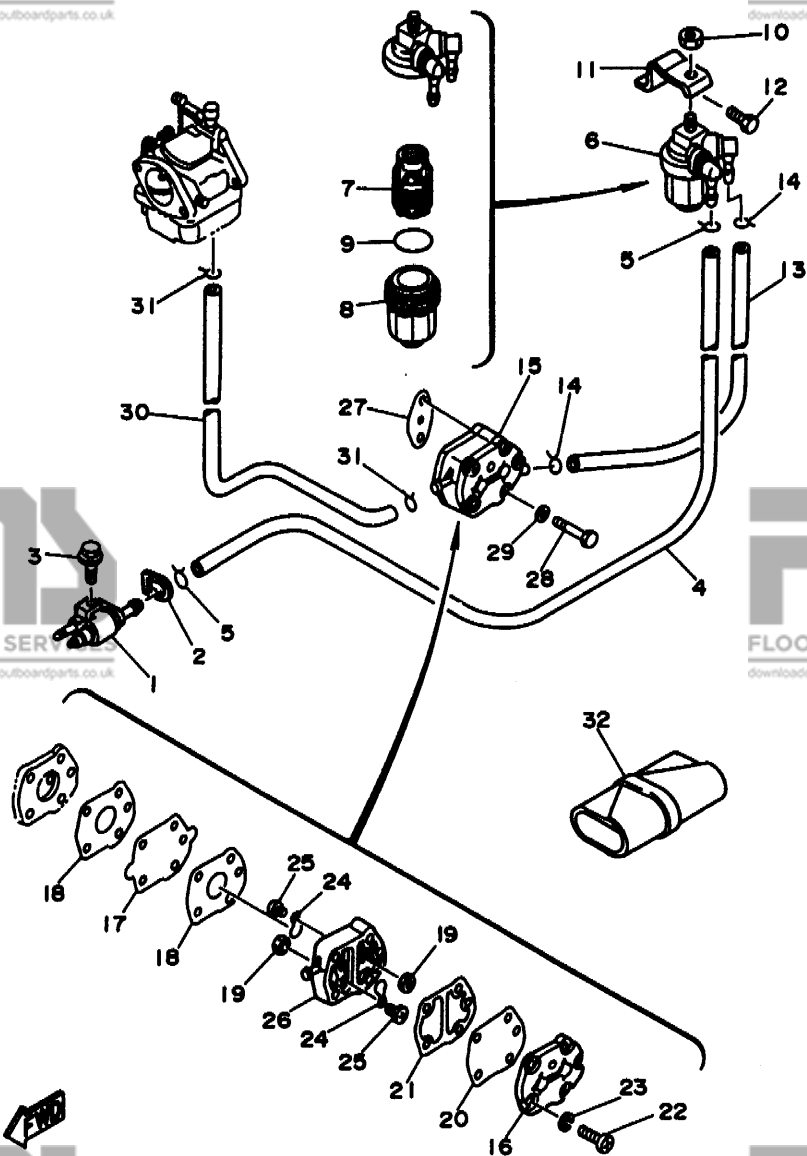


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
31	90467-08004	CLIP JONC	2	
32	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61R-42610-B1-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25V
	61R-42610-11-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25V (FOR VOLGA)
	61T-42610-B1-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 30G
	61T-42610-11-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 30G (FOR VOLGA)
2	6G0-42615-00	.SEAL	1	
3	689-42647-00	.JOINT .HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	90266-04M01	.RIVET	3	
5	6G0-42651-02	.RIVET .HOOK .CROCHET	1	
6	90266-04M00	.RIVET .RIVET	2	
7	61N-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
8	90179-06M24	.NUT .ECROU	4	
9	90480-14M14	.GROMMET .PASSE-FIL	1	
10	61N-42628-00	.SEAL .JOINT	1	
11	61R-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	
12	695-42677-B1	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR
	61R-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 25V (FOR VOLGA)
	61T-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 30G (FOR VOLGA)
13	61R-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 25V
	61T-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 30G
14	6E0-44191-11	.INDICATOR, SHIFT .ETIQUETTE, EMBRAYAGE	1	

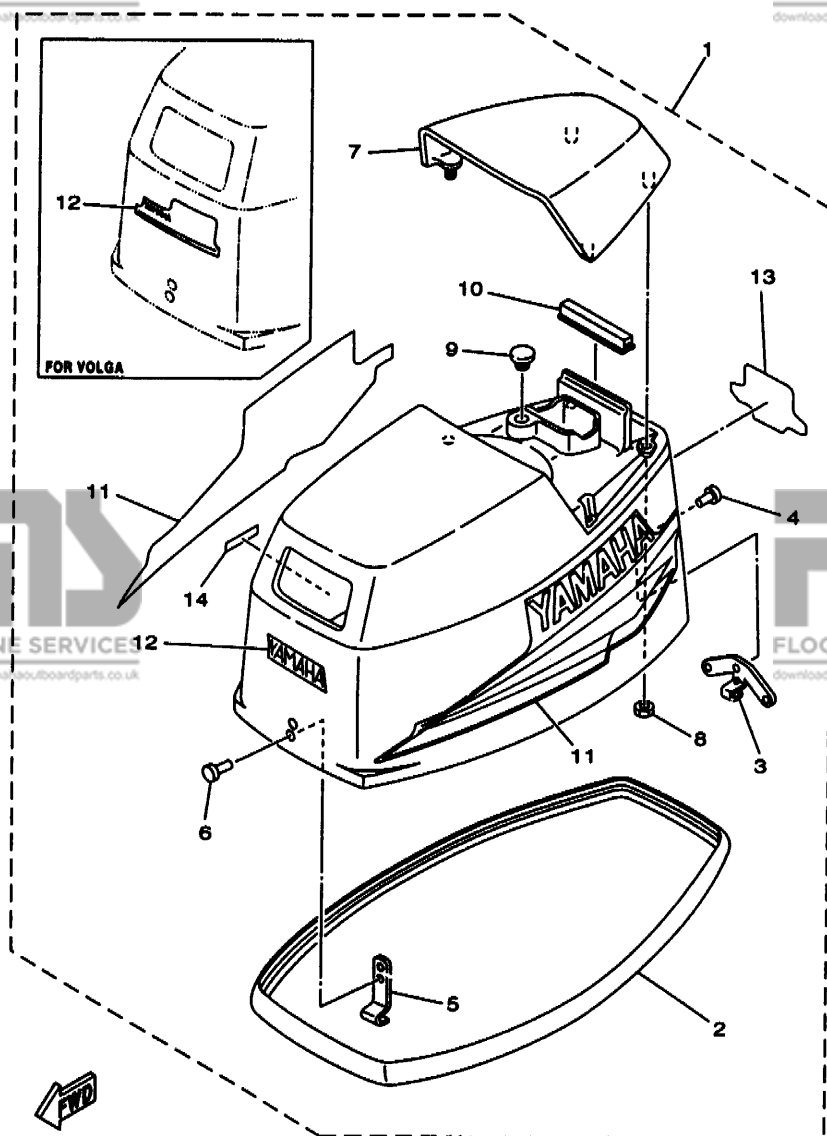
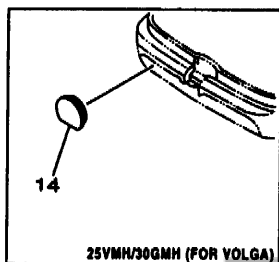
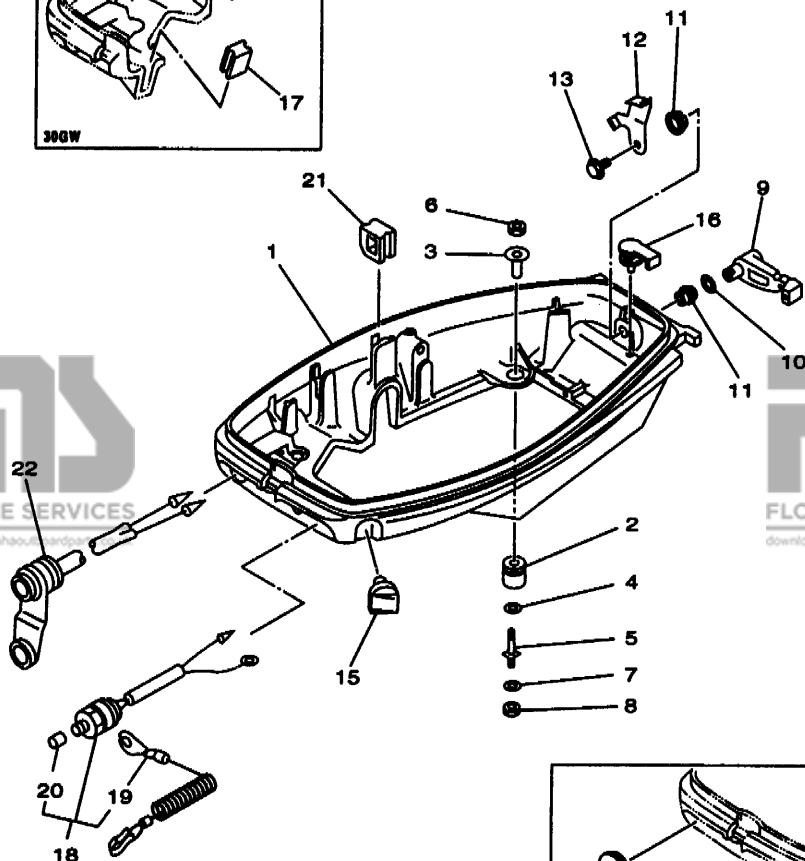
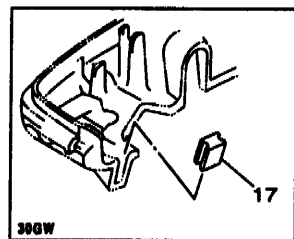


FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

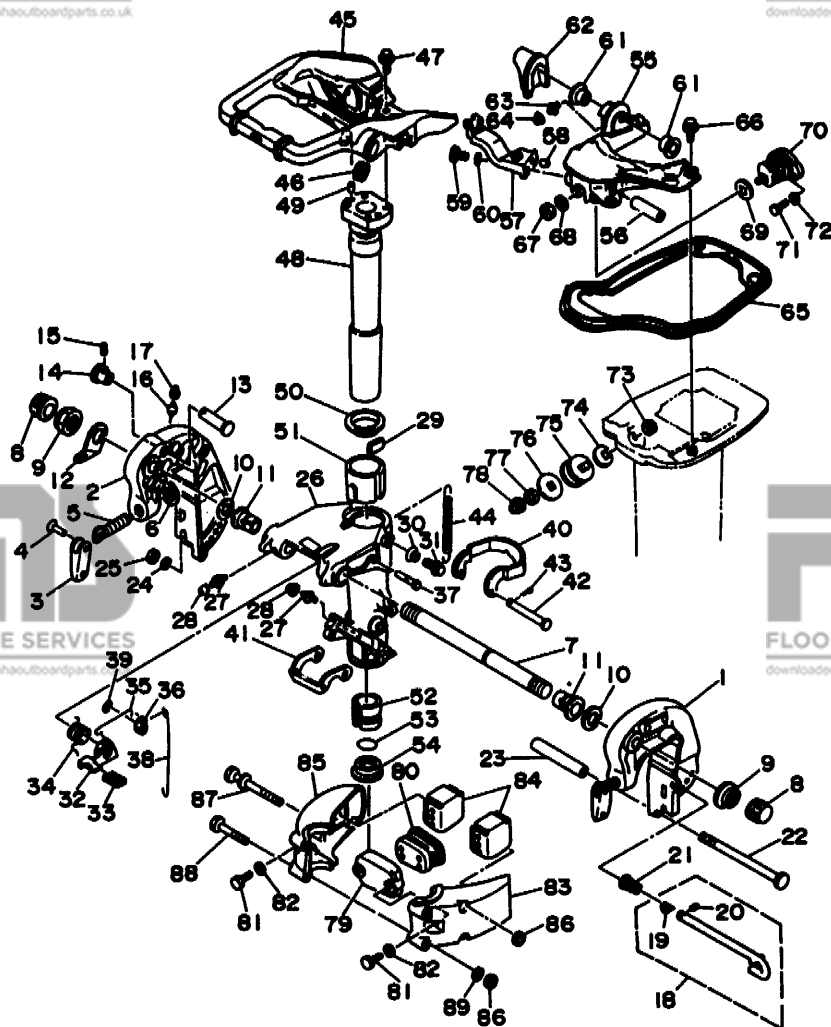
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-42711-03-40	COWLING, BOTTOM CUVETTE	1	
2	90480-15M06	GROMMET	4	
3	90387-08M25	PASSE-FIL COLLAR	4	
4	90201-08M87	COLLERETTE WASHER, PLATE RONDELLE, PLATE	4	
5	660-42796-00	BOLT 1 BOULON	4	
6	95380-08700	NUT ECROU	4	
7	92995-08600	WASHER RONDELLE	4	
8	95380-08700	NUT ECROU	4	
9	689-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
11	90386-12069	BUSH DOUILLE	2	
12	689-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
14	682-42724-00	GROMMET PASSE-FIL	1	25VMH/30GMH (FOR VOLGA)
15	689-42725-01	GROMMET PASSE-FIL	1	
16	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	1	
17	676-42724-40	GROMMET PASSE-FIL	1	UR 30GW
18	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	25VMH/30GMH
19	682-82556-00	.STOPPER .PLAQUETTE	1	
20	689-8257Y-00	.CAP .CHAPEAU	1	
21	90480-17M08	GROMMET PASSE-FIL	2	UR 25VMH/30GMH
	90480-17M08	GROMMET PASSE-FIL	1	UR 25VMH/30GMH (FOR VOLGA)
22	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	25VMH/30GMH



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FIG. 9 BRACKET 1

SUPPORT 1

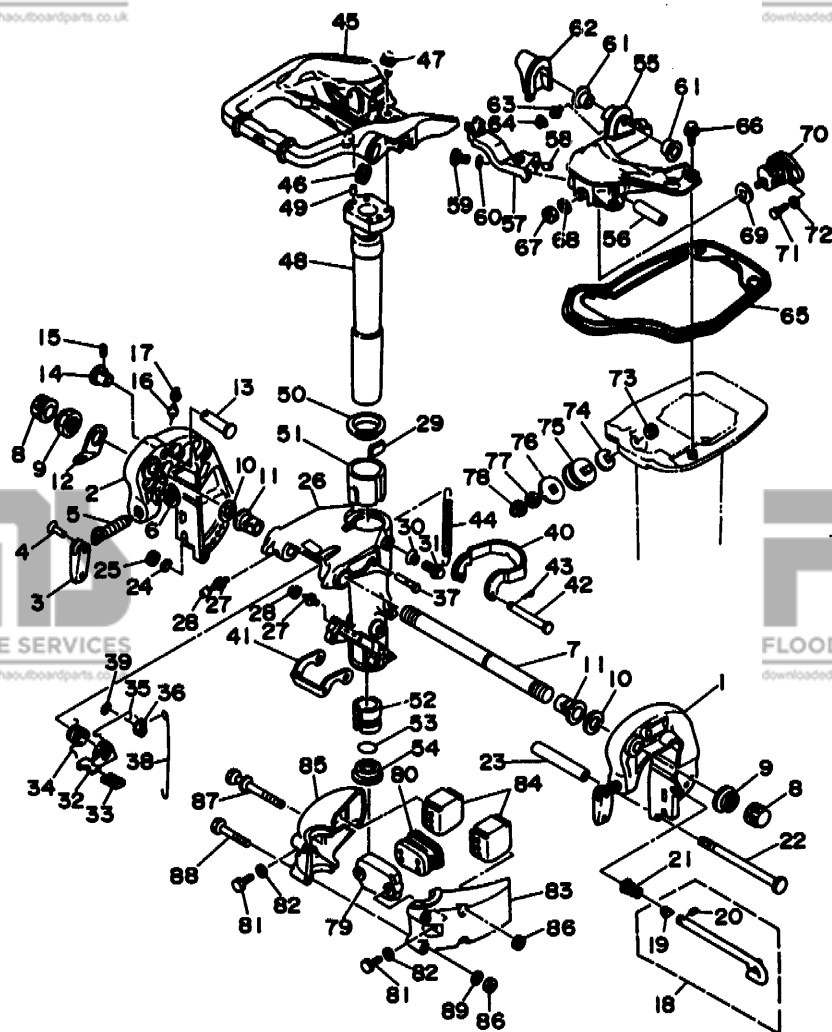


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43111-03-40	BRACKET, CLAMP PRESSE	1	
2	689-43112-02-40	BRACKET, CLAMP PRESSE	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M01	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
8	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
9	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
10	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-22M67	BUSH DOUILLE	2	
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
14	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
15	91690-30016	PIN, SPRING AGRAFFE	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
18	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
19	689-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
20	91690-30008	PIN, SPRING AGRAFFE	1	
21	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	
22	90101-08339	BOLT BOULON	1	
23	90387-08M03	COLLAR COLLERETTE	1	
24	92995-08600	WASHER RONDELLE	1	
25	95380-08600	NUT ECROU	1	
26	689-43311-03-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	3	
28	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP

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FIG. 9 BRACKET 1

SUPPORT 1

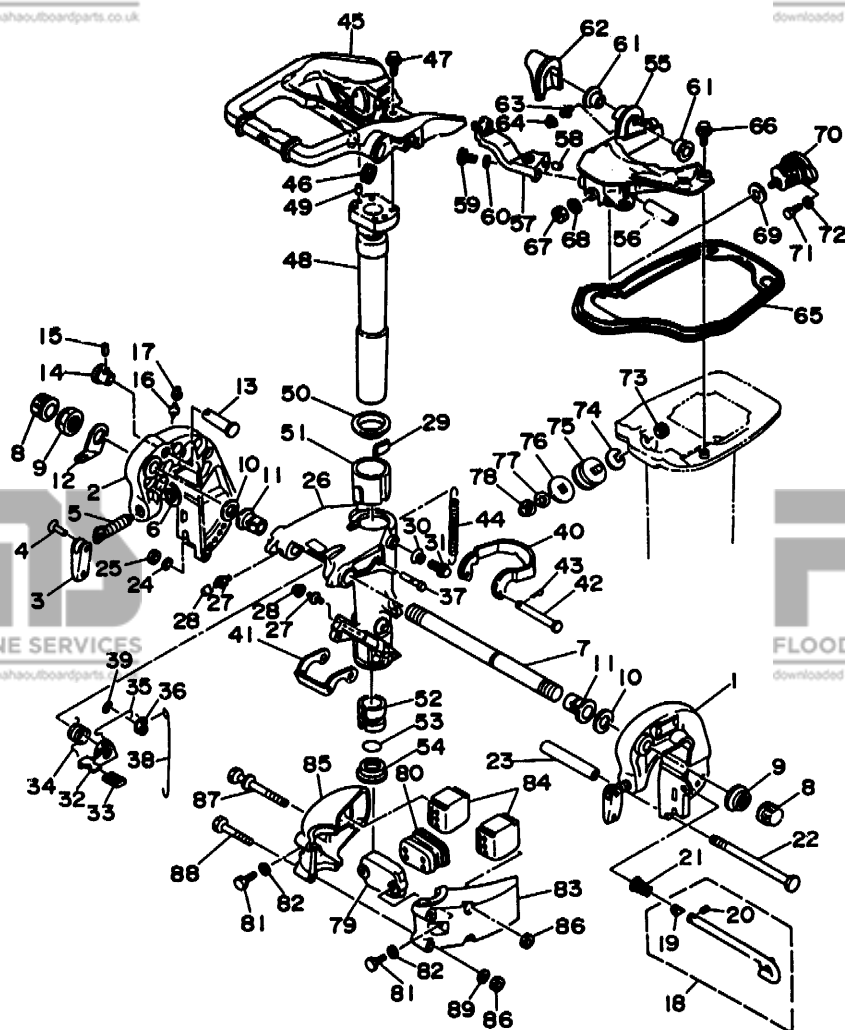


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
30	689-43373-01	SEAL, DAMPER JOINT	1	
31	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
32	689-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
33	689-43633-00	COVER, TILT LEVER COUVERCLE	1	
34	689-43643-00	SPRING RESSORT	1	
35	689-43616-00	ROD, TILT LOCK TIGE	1	
36	648-43642-00	LEVER, TILT 1 LEVIER, INCLINAISON 1	1	
37	90249-06M22	PIN GOUPILLE	1	
38	648-43617-00	ROD, TILT LOCK TIGE	1	
39	99080-05600	CIRCLIP CIRCLIP	1	
40	689-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
41	648-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
42	90240-05046	PIN, CLEVIS BOULON, A GOUPILLE	1	
43	91490-16010	PIN, COTTER GOUPILLE	1	
44	90506-30M27	SPRING, TENSION RESSORT, TENSION	1	
45	689-42511-01-4D	BRACKET, STEERING CADRE, DIRECTION	1	
46	90480-29045	GROMMET PASSE-FIL	1	FOR MANUAL STEERING
47	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
48	689-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	
49	93608-12063	PIN, DOWEL AXE	2	
50	90209-47016	WASHER RONDELLE	1	
51	90386-47M22	BUSH DOUILLE	1	
52	90386-38090	BUSH DOUILLE	1	
53	93210-37M67	O-RING JOINT TORIQUE	1	
54	90386-38022	BUSH DOUILLE	1	
55	648-44518-01-94	BRACKET COMP. SUPPORT COMPLET	1	
56	90387-10M39	COLLAR COLLERETTE	1	



FIG. 9 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	648-44519-00-94	BRACKET SUPPORT	1	
58	93606-12019	PIN, DOWEL GOUPILLE	1	
59	97080-06018	BOLT BOULON	1	
60	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
61	90381-12M01	BUSH, SOLID DOUILLE, SOLIDE	2	
62	689-42718-00	RUBBER, SEAL 3 JOINT	1	
63	93700-06M03	NIPPLE, GREASE PION	1	
64	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
65	689-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
66	90105-06M08	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
67	95380-10600	NUT ECROU	1	
68	92990-10200	WASHER, PLAIN RONDELLE, PLATE	1	
69	648-44591-A0	GASKET JOINT	1	
70	689-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1	
71	97095-06020	BOLT BOULON	2	
72	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
73	95380-10600	NUT ECROU	2	
74	648-44591-A0	GASKET JOINT	2	
75	664-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
76	664-44591-A0	GASKET JOINT	2	
77	92990-10200	WASHER, PLAIN RONDELLE, PLATE	2	
78	95380-10800	NUT, CROWN ECROU, BORGNE	2	
79	689-44553-00-94	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFRIEU	1	
80	689-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEU AVANT	1	
81	97095-08025	BOLT BOULON	2	
82	92995-08600	WASHER RONDELLE	2	
83	689-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEU	1	
84	689-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEU LATERAL	2	

D1

FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
85	689-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
86	95380-08600	NUT ECROU	4	
87	90119-08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
88	97095-08065	BOLT BOULON	2	
89	92995-08600	WASHER RONDELLE	2	

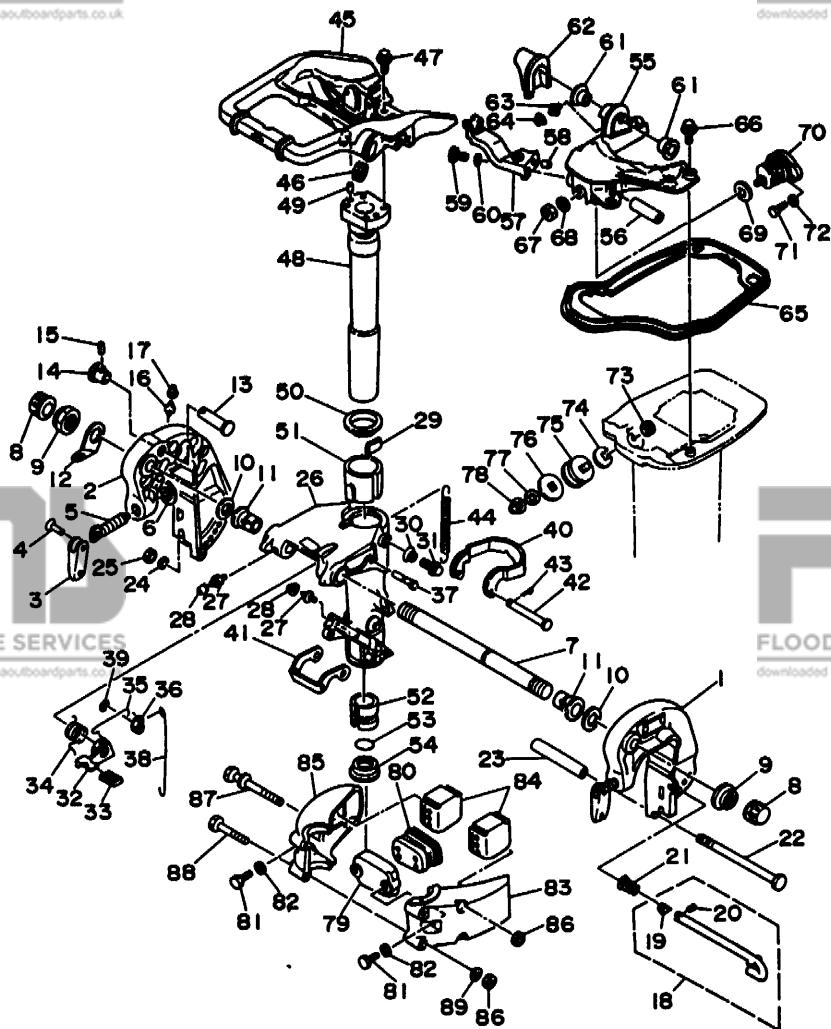
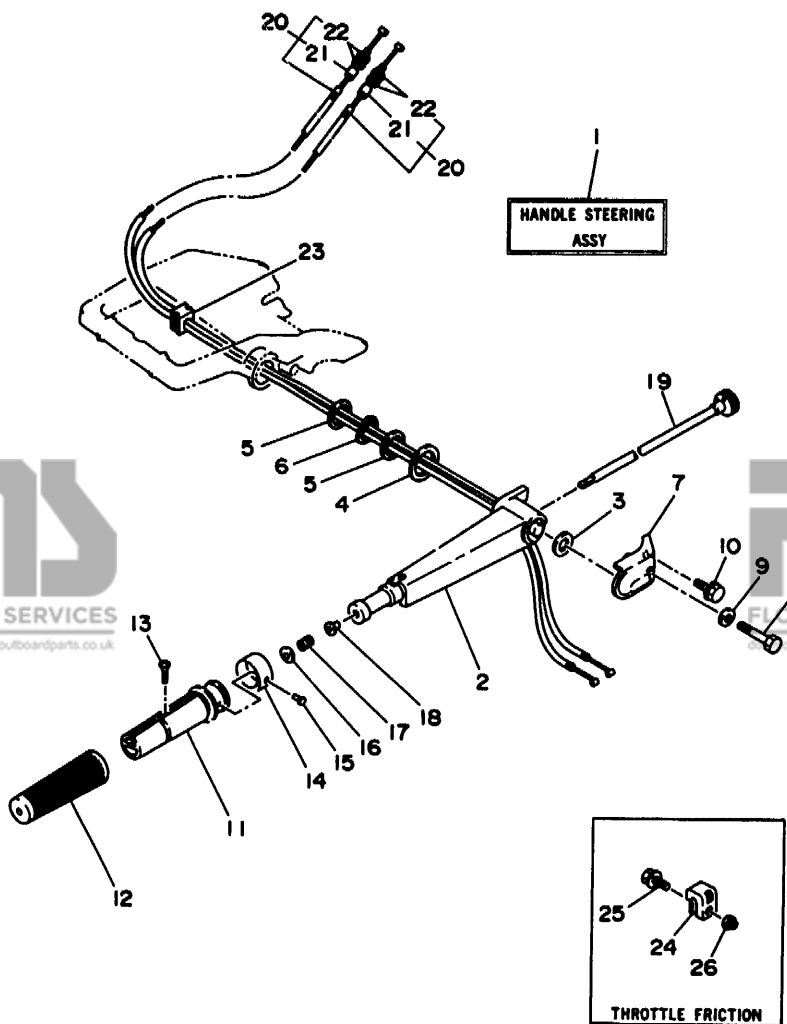


FIG. 10 STEERING

DIRECTION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0084-01-4D	HANDLE STEERING ASSY	1	REF.NO. 2 ~ 23
2	689-42111-01-4D	BARRE FRANCHE (ENS.)	1	
3	90560-14076	HANDLE, STEERING	1	
4	90202-34043	POIGNEE	1	
5	90201-28M00	SPACER	1	
6	90206-28M07	ENTRETOISE	1	
7	689-42112-01-4D	WASHER, PLATE	1	
8	97095-06050	RONDELLE, PLATE	1	
9	92990-06690	WASHER, PLATE	2	
10	97595-06520	RONDELLE, PLATE	1	
11	664-42119-00	WASHER, WAVE	1	
12	661-42177-00	RONDELLE, ONDULEE	1	
13	90149-05M13	HANDLE, STEERING	1	
14	689-42137-20	POIGNEE	1	
15	90269-02M09	BOLT	1	
16	92990-10600	BOULON	1	
17	90501-23215	WASHER, PLATE	1	
18	90386-08032	RONDELLE, PLATE	1	
19	689-42138-00	WASHER, PLATE	1	
20	61N-26311-00	SPRING, COMPRESSION	1	
21	90123-06M00	RESSORT, COMPRESSION	1	
22	90170-06183	BUSH	1	
23	61N-26326-00	DOUILLE	1	
24	656-42126-01	LEVER, THROTTLE	1	
25	97095-06020	LEVIER, ACCELERATEUR	1	
26	90185-06062	CABLE, THROTTLE 1	2	
		CABLE 1, ACCELERATEUR	1	
		.BOLT	1	
		.BOULON	1	
		.NUT	2	
		.ECROU	1	
		GROMMET	1	
		RONDELLE CAOUTCHOUC	1	
		FRICTION, STEERING HANDLE GRIP	1	
		CUVETTE, POIGNEE DE DIRECTION	1	
		BOLT	1	
		BOULLON	1	
		NUT, SELF-LOCKING	1	
		ECROU, AUTO-BLOCANT	1	



D3

FIG. 11 CONTROL

COMMANDE

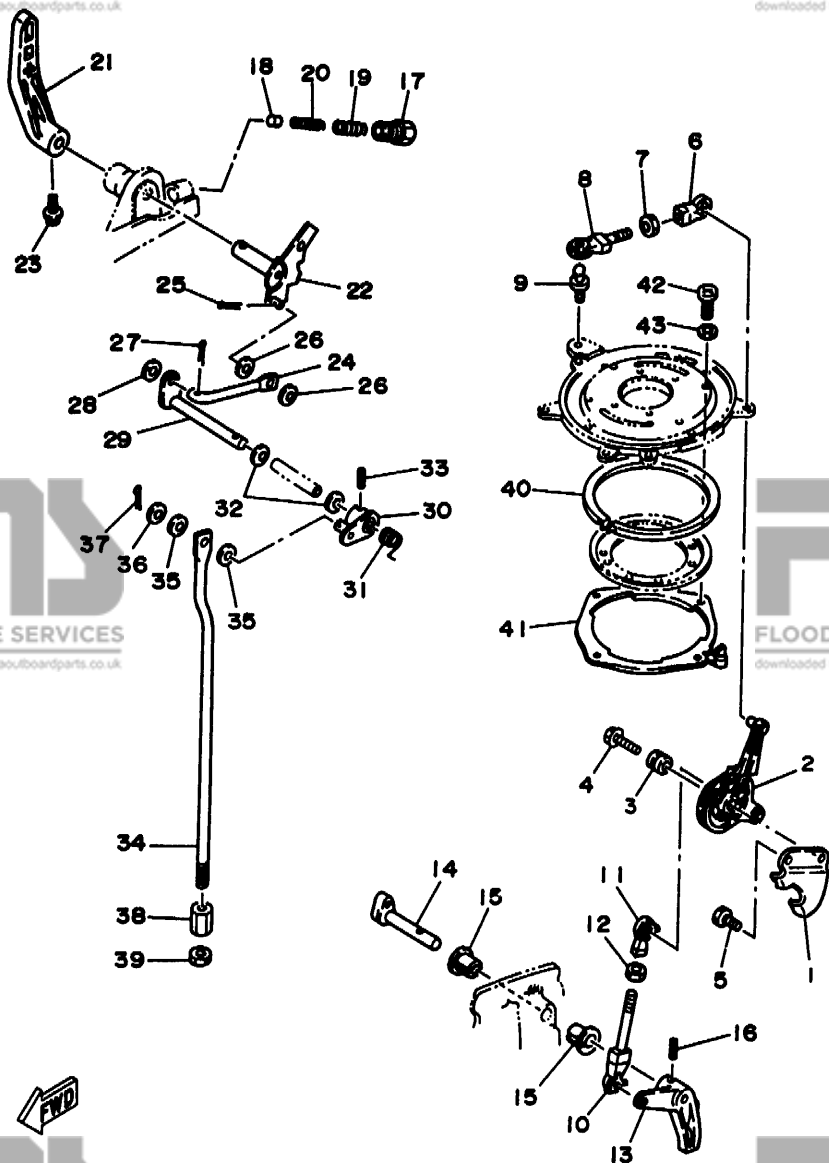
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-14497-00	STAY, THROTTLE WIRE	1	
2	61N-41631-00-94	SUPPORT DE BOISSEAU	1	
3	90387-06M02	LEVER, MAGNETO CONTROL	1	
4	90119-06M49	LEVIER, COMMANDE D'AVANCE	1	
5	97095-06012	COLLAR	1	
6	6H1-41237-00	COLLERETTE	1	
7	95380-05700	BOLT, WITH WASHER	1	
8	679-41241-01	BOULON, AVEC RONDELLE	1	
9	663-85518-00	BOLT	1	
10	689-42169-01	BOULON	1	
11	6H1-41237-00	JOINT, LINK	1	
12	95380-05600	RACCORD	1	
13	689-42154-80-94	NUT	1	
14	656-42153-00-94	ECROU	1	
15	90386-10009	ROD, LINK	1	
16	91690-40018	BIELLETTTE	1	
17	664-42715-00	JOINT, BALL	1	
18	664-44167-00	JOINT SPHERIQUE	1	
19	90501-14M07	JOINT	1	
20	90501-09M08	AXE	1	
21	689-44111-01-4D	JOINT, LINK	1	
22	664-44113-01	RACCORD	1	
23	90105-06M07	NUT	1	
24	664-44142-00	ECROU	1	
25	91490-16010	LEVER, THROTTLE CONTROL	1	
26	90202-06007	LEVIER DE COMMANDE D'AVANCE	1	
27	91490-12012	SHAFT, THROTTLE CONTROL	1	
28	92990-05600	AXE, COMMANDE D'ACCELERATION	1	
29		BUSH	2	
30		DOUILLE	1	
31		PIN, SPRING	1	
32		AGRAFFE	1	
33		BUSHING	1	
34		COUSSINET	1	
35		PLUNGER, SHIFT CAM	1	
36		POUSOIR D'EMBRAYAGE	1	
37		SPRING, COMPRESSION	1	
38		RESSORT, COMPRESSION	1	
39		RESSORT, COMPRESSION	1	

D4

FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	689-44121-01	LEVER, SHIFT ROD	1	
30	689-44125-00	LEVIER, TIGE D'INVERSION	1	
31	90508-14M13	SPRING, TORSION	1	
32	90202-10024	RESSORT, TORSION	2	
33	91690-40016	WASHER, PLATE	1	
34	61N-44143-00	RONDELLE, PLATE	1	
35	90202-06007	PIN, SPRING	1	
36	92990-05600	AGRAFFE	2	
37	91490-20010	ROD, SHIFT	1	
38	61N-44146-00	TIGE D'EMBRAYAGE	1	
39	95380-06600	WASHER, PLATE	1	
40	676-41611-00	RONDELLE, PLATE	2	
41	676-41613-00	WASHER, PLATE	1	
42	98580-05012	RONDELLE, PLATE	1	
43	92990-05600	PIN, COTTER	4	
		GOUVILLE	4	
		CONNECTOR, SHIFT ROD	1	
		CONNECTEUR, TIGE D'INVERSION	1	
		NUT	1	
		ECROU	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		PLATE, BASE FRICTION	1	
		PLAQUE, FRICTION DE BASE	1	
		SCREW, PAN HEAD	4	
		VIS	4	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	



D5

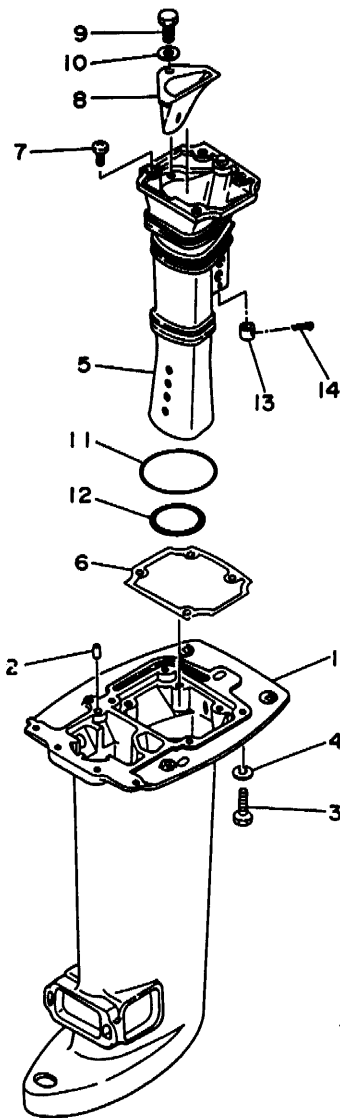


FIG. 12 UPPER CASING

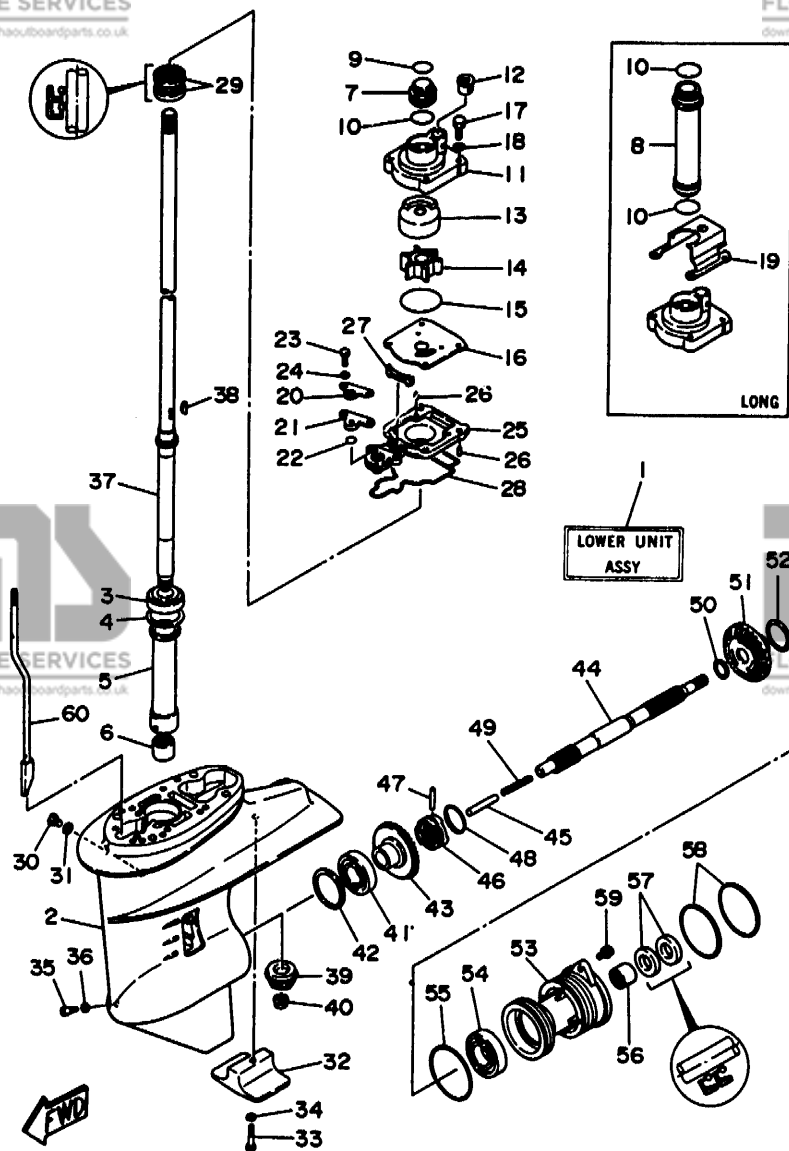
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-45111-13-4D	CASING, UPPER FOURREAU	1	UR LONG
	689-45111-04-4D	CASING, UPPER FOURREAU	1	UR SHORT
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	97095-08030	BOLT BOULON	6	
4	92995-08600	WASHER RONDELLE	6	
5	689-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
6	664-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
7	98580-06016	SCREW, PAN HEAD VIS	4	
8	689-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
9	97095-08020	BOLT BOULON	1	
10	92995-08600	WASHER RONDELLE	1	
11	689-41141-00	SEAL 1 JOINT 1	1	
12	689-41142-00	SEAL JOINT	1	
13	689-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	UR LONG
	6A8-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	UR SHORT
14	91490-30030	PIN, COTTER GOUPILLE	1	

D6

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

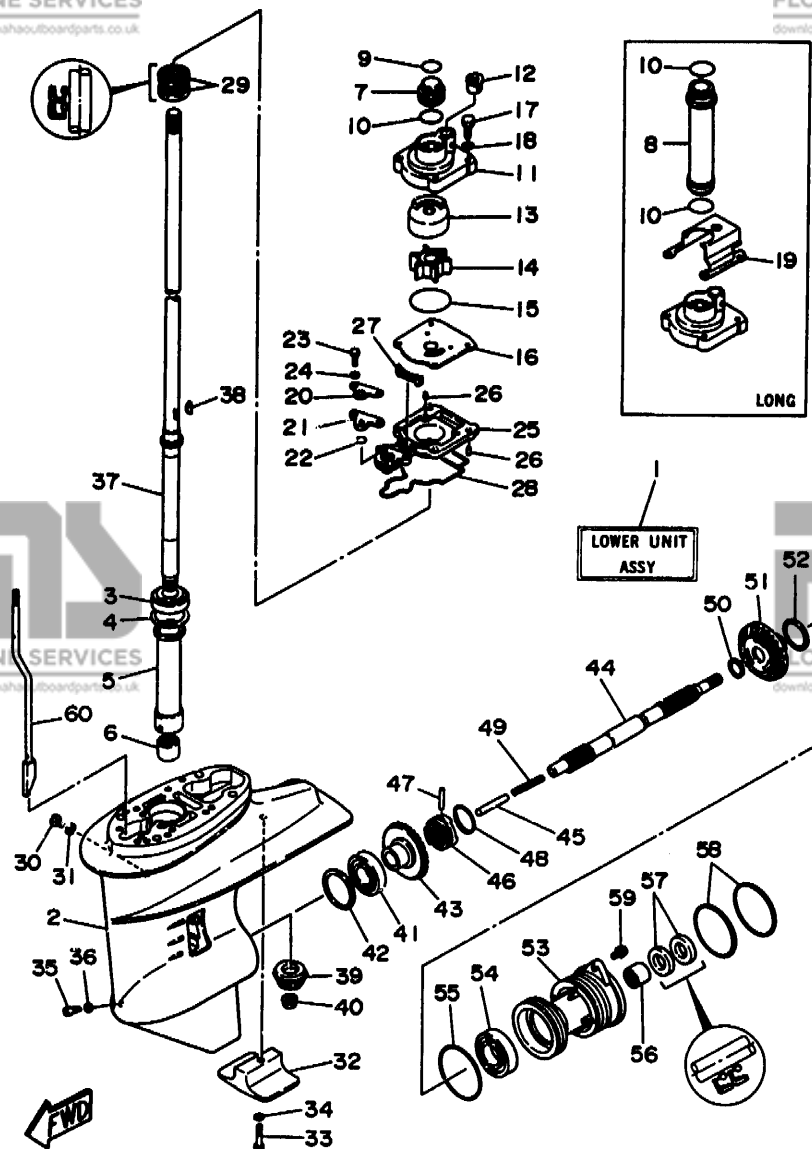


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 6, 8, REF.NO. 10 ~ 60)	1	UR LONG
	61N-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 7, 9 ~ 18, REF.NO. 20 ~ 60)	1	UR SHORT
2	61N-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93332-000W5	BEARING ROULEMENT	1	
4	61N-45587-00-07	SHIM (T=0.7)	1	UR
	61N-45587-00-10	CALE (T=0.7)	1	UR
	61N-45587-00-11	SHIM (T=1.0)	1	UR
	61N-45587-00-12	CALE (T=1.0)	1	UR
	61N-45587-00-13	SHIM (T=1.1)	1	UR
	61N-45587-00-14	CALE (T=1.1)	1	UR
	61N-45587-00-15	SHIM (T=1.2)	1	UR
	61N-45587-00-16	CALE (T=1.2)	1	UR
	61N-45587-00-17	SHIM (T=1.3)	1	UR
	61N-45587-00-18	CALE (T=1.3)	1	UR
	61N-45587-00-19	SHIM (T=1.4)	1	UR
	61N-45587-00-20	CALE (T=1.4)	1	UR
	61N-45587-00-21	SHIM (T=1.5)	1	UR
	61N-45587-00-22	CALE (T=1.5)	1	UR
	61N-45587-00-23	SHIM (T=1.6)	1	UR
	61N-45587-00-24	CALE (T=1.6)	1	UR
5	61N-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
6	93315-220V7	BEARING, CYLINDRICAL ROULEMENT	1	
7	61N-44362-00	TUBE, WATER TUBE D'EAU	1	SHORT
8	61N-44362-10	TUBE, WATER TUBE D'EAU	1	LONG
9	93210-22298	O-RING	1	SHORT
10	93210-26240	JOINT TORIQUE O-RING	2	UR LONG
	93210-26240	JOINT TORIQUE O-RING	1	UR SHORT
11	61N-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
12	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
13	61N-44322-01	INSERT, CARTRIDGE CUVETTE	1	
14	6H4-44352-02	IMPELLER TURBINE	1	
15	93210-45161	O-RING	1	
16	61N-44323-00	JOINT TORIQUE OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
17	97095-06040	BOLT BOULON	4	

D7

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

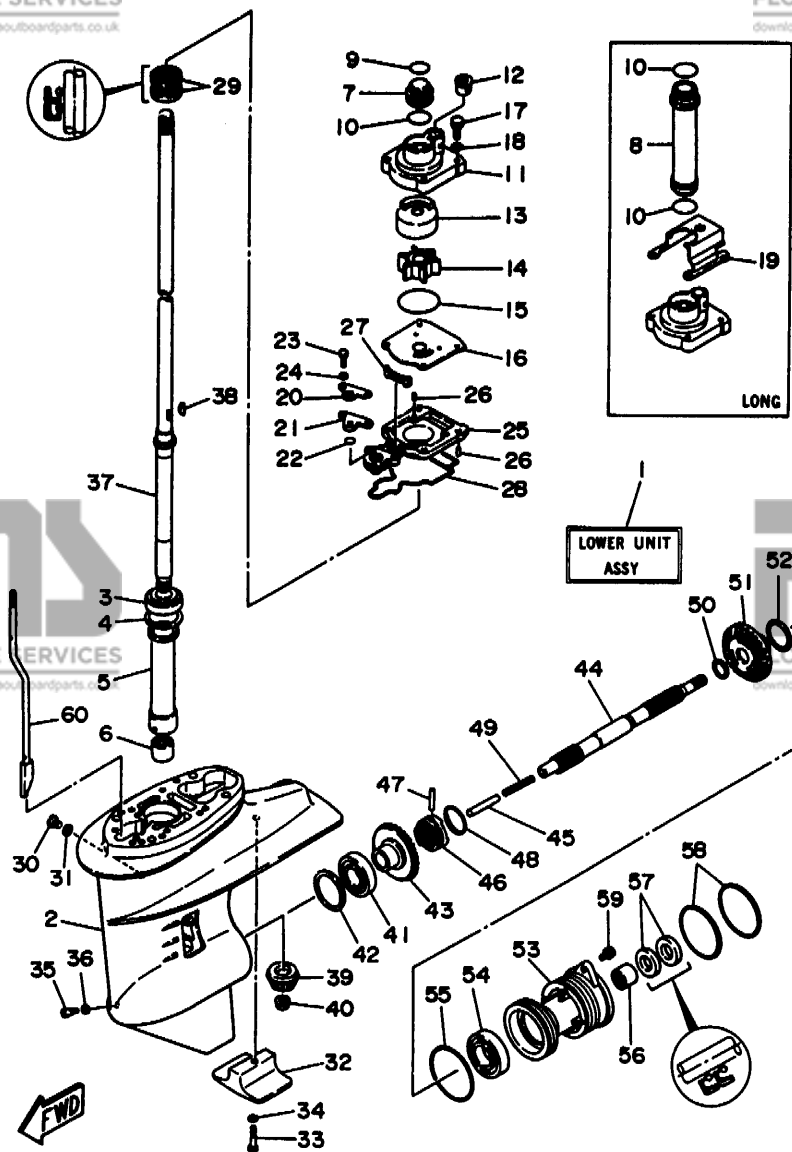


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
19	61N-44328-00	PLATE PLAQUETTE	1	LONG
20	61N-44176-00	BRACKET SUPPORT	1	
21	61N-45321-00	PLATE PLAQUETTE	1	
22	93210-06ME6	O-RING JOINT TORIQUE	1	
23	97095-06025	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	61N-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
26	93604-10M03	PIN, DOWEL CLAVETTE	3	
27	61N-45127-00	SEAL JOINT	1	
28	61N-45315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
29	93101-22067	OIL SEAL JOINT SPY	2	
30	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
31	90430-08020	GASKET JOINT	1	
32	61N-45251-00	ANODE ANODE	1	
33	95895-06035	BOLT, FLANGE BOULON	1	
34	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
35	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
36	90430-08020	GASKET JOINT	1	
37	61N-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
	61N-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
38	90280-03Q24	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
39	61N-45551-00	PINION PIGNON D'ATTAQUE	1	
40	90179-10M14	NUT ECROU	1	
41	93332-00005	BEARING ROULEMENT	1	
42	6L2-45567-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45567-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45567-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR

E1

FIG. 13 LOWER CASING. DRIVE 1

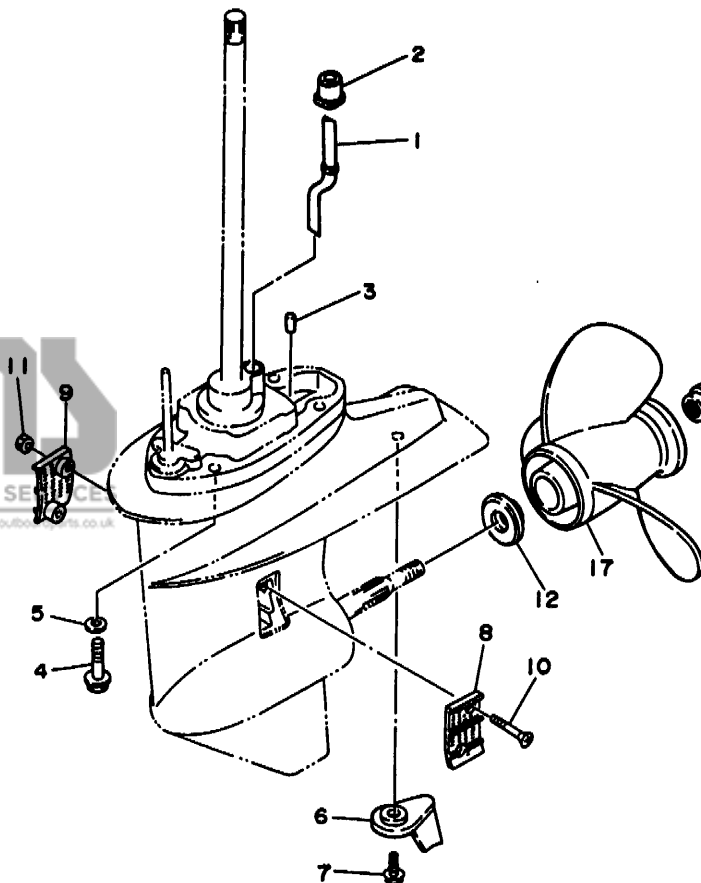
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARQUES
42	6L2-45567-00-14	SHIM (T:1.4MM)	1	UR
43	61N-45560-00	GEAR	1	
44	6L2-45611-00	PIGNON	1	
45	648-45635-00	SHAFT, PROPELLER	1	
46	664-45631-01	ARBRE, HELICE	1	
47	90250-05010	PLUNGER, SHIFT	1	
48	648-45633-00	POUSOIR D'EMBRAYAGE	1	
49	90501-10065	CLUTCH, DOG	1	
50	90201-20417	CRABOT	1	
51	61N-45571-00	PIN, STRAIGHT	1	
52	6L2-45577-00-10	GOUPILLE, DROITE	1	UR
53	6L2-45577-00-11	RING, CROSS PIN	1	UR
54	6L2-45577-00-12	JONG, GOUPILLE CRABOT	1	UR
55	6L2-45577-00-13	SPRING, COMPRESSION	1	UR
56	61N-45361-01-40	RESSORT, COMPRESSION	1	
57	93306-00612	WASHER, PLATE	1	
58	93210-64ME7	RONDELLE, PLATE	1	
59	93210-65M50	GEAR	1	
60	61N-44150-10	PIGNON	1	UR
	61N-44150-00	SHAFT (T:1.0MM)	1	UR
		SHAFT (T:1.1MM)	1	UR
		SHAFT (T:1.2MM)	1	UR
		SHAFT (T:1.3MM)	1	UR
		SHAFT (T:1.4MM)	1	UR
		SHAFT (T:1.5MM)	1	UR
		SHAFT (T:1.6MM)	1	UR
		SHAFT (T:1.7MM)	1	UR
		SHAFT (T:1.8MM)	1	UR
		SHAFT (T:1.9MM)	1	UR
		SHAFT (T:2.0MM)	1	UR
		SHAFT (T:2.1MM)	1	UR
		SHAFT (T:2.2MM)	1	UR
		SHAFT (T:2.3MM)	1	UR
		SHAFT (T:2.4MM)	1	UR
		SHAFT (T:2.5MM)	1	UR
		SHAFT (T:2.6MM)	1	UR
		SHAFT (T:2.7MM)	1	UR
		SHAFT (T:2.8MM)	1	UR
		SHAFT (T:2.9MM)	1	UR
		SHAFT (T:3.0MM)	1	UR
		SHAFT (T:3.1MM)	1	UR
		SHAFT (T:3.2MM)	1	UR
		SHAFT (T:3.3MM)	1	UR
		SHAFT (T:3.4MM)	1	UR
		SHAFT (T:3.5MM)	1	UR
		SHAFT (T:3.6MM)	1	UR
		SHAFT (T:3.7MM)	1	UR
		SHAFT (T:3.8MM)	1	UR
		SHAFT (T:3.9MM)	1	UR
		SHAFT (T:4.0MM)	1	UR
		SHAFT (T:4.1MM)	1	UR
		SHAFT (T:4.2MM)	1	UR
		SHAFT (T:4.3MM)	1	UR
		SHAFT (T:4.4MM)	1	UR
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		SHAFT (T:4.7MM)	1	UR
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		SHAFT (T:5.5MM)	1	UR
		SHAFT (T:5.6MM)	1	UR
		SHAFT (T:5.7MM)	1	UR
		SHAFT (T:5.8MM)	1	UR
		SHAFT (T:5.9MM)	1	UR
		SHAFT (T:6.0MM)	1	UR
		SHAFT (T:6.1MM)	1	UR
		SHAFT (T:6.2MM)	1	UR
		SHAFT (T:6.3MM)	1	UR
		SHAFT (T:6.4MM)	1	UR
		SHAFT (T:6.5MM)	1	UR
		SHAFT (T:6.6MM)	1	UR
		SHAFT (T:6.7MM)	1	UR
		SHAFT (T:6.8MM)	1	UR
		SHAFT (T:6.9MM)	1	UR
		SHAFT (T:7.0MM)	1	UR
		SHAFT (T:7.1MM)	1	UR
		SHAFT (T:7.2MM)	1	UR
		SHAFT (T:7.3MM)	1	UR
		SHAFT (T:7.4MM)	1	UR
		SHAFT (T:7.5MM)	1	UR
		SHAFT (T:7.6MM)	1	UR
		SHAFT (T:7.7MM)	1	UR
		SHAFT (T:7.8MM)	1	UR
		SHAFT (T:7.9MM)	1	UR
		SHAFT (T:8.0MM)	1	UR
		SHAFT (T:8.1MM)	1	UR
		SHAFT (T:8.2MM)	1	UR
		SHAFT (T:8.3MM)	1	UR
		SHAFT (T:8.4MM)	1	UR
		SHAFT (T:8.5MM)	1	UR
		SHAFT (T:8.6MM)	1	UR
		SHAFT (T:8.7MM)	1	UR
		SHAFT (T:8.8MM)	1	UR
		SHAFT (T:8.9MM)	1	UR
		SHAFT (T:9.0MM)	1	UR
		SHAFT (T:9.1MM)	1	UR
		SHAFT (T:9.2MM)	1	UR
		SHAFT (T:9.3MM)	1	UR
		SHAFT (T:9.4MM)	1	UR
		SHAFT (T:9.5MM)	1	UR
		SHAFT (T:9.6MM)	1	UR
		SHAFT (T:9.7MM)	1	UR
		SHAFT (T:9.8MM)	1	UR
		SHAFT (T:9.9MM)	1	UR
		SHAFT (T:10.0MM)	1	UR

FIG. 14 LOWER CASING, DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-44361-10	TUBE, WATER	1	UR LONG
	61N-44361-00	TUBE, WATER	1	UR SHORT
2	689-44366-00	DAMPER, WATER SEAL	1	
3	93606-12019	JOINT, TUBE D'EAU	2	
4	90105-10M12	PIN, DOWEL	4	
5	92990-10600	GOUPILLE	4	
6	61N-45371-00	BOLT, WASHER BASED	1	
7	90119-06M48	BOULON, AVEC RONDELLE	1	
8	6L2-45214-00	WASHER, PLATE	1	
9	6L2-45215-00	RONDELLE, PLATE	1	
10	98780-05530	TAB-TRIM	2	
11	90185-05904	ANODE DERIVE	1	
12	6L2-45987-01	BOLT, WITH WASHER	1	
13	689-45997-00	BOULON, AVEC RONDELLE	1	
14	92990-14200	COVER, WATER INLET	1	
15	90171-14013	GRILLE, ENTREE D'EAU	1	
16	91490-30030	COVER, WATER INLET	1	
17	664-45954-00-EL	GRILLE, ENTREE D'EAU	1	
	664-45943-01-EL	SCREW, FLAT HEAD	1	
	664-45941-01-EL	VIS A TETE FRAISEE	1	
	664-45945-00-EL	NUT, SELF-LOCKING	1	
	664-45947-01-EL	ECROU, AUTO-BLOCANT	1	
	664-45949-02-EL	SPACER	1	
	664-45952-00-EL	ENTRETOISE	1	
	664-45954-00-EL	WASHER, PLAIN	1	
	664-45954-00-EL	RONDELLE, PLATE	1	
	664-45954-00-EL	NUT, CASTLE	1	
	664-45954-00-EL	ECROU, CRENELE	1	
	664-45954-00-EL	PIN, COTTER	1	
	664-45954-00-EL	GOUPILLE	1	
	664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F)	1	UR
	664-45954-00-EL	HELICE (3X9-7/8"X12"-F)	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X8"-F)	1	UR
	664-45954-00-EL	HELICE (3X9-7/8"X8"-F)	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X9"-F)	1	UR
	664-45954-00-EL	HELICE (3X9-7/8"X9"-F)	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F)	1	UR
	664-45954-00-EL	HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X11-1/4"-F)	1	UR
	664-45954-00-EL	HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X13"-F)	1	UR
	664-45954-00-EL	HELICE (3X9-7/8"X13"-F)	1	UR
	664-45954-00-EL	PROPELLER (3X9-7/8"X14"-F)	1	UR
	664-45954-00-EL	HELICE (3X9-7/8"X14"-F)	1	UR



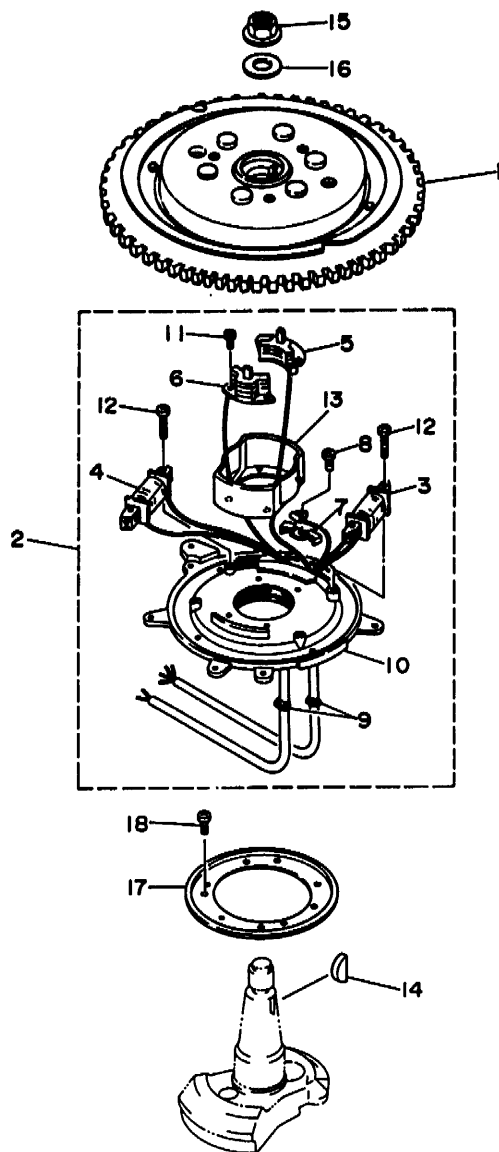


FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-85550-10	ROTOR ASSY	1	UR
	61N-85550-10	ROTOR CPLT	1	UR 25VMH/30GMH (FOR VOLGA)
2	61N-85560-10	ROTOR ASSY	1	
		ROTOR CPLT	1	
		BASE ASSY	1	
* 3	61N-85541-19	ENS. FLASQUE	1	
		.COIL, CHARGE	1	
* 4	61N-81313-09	.BOBINE, CHARGE	1	
		.COIL, LIGHTING 1	1	
* 5	61N-85543-09	.BOBINE, ECLAIRAGE 1	1	
		.COIL, PULSER	1	
* 6	61N-85543-19	.BOBINE, PULSEUR	1	
		.COIL, PULSER	1	
		.BOBINE, PULSEUR	1	
7	6E9-81328-70	.CLAMP	1	
		.COLLIER	1	
8	98507-04006	.SCREW, PAN HEAD	1	
		.VIS, TETE TRONCONIQUE	1	
9	6E9-85516-70	.GROMMET	2	
		.ENTRETOISE	1	
10	61N-85561-00	.BAS, MAGNETO	1	
		.BAS, MAGNETO	1	
11	98517-04012	.SCREW, PAN HEAD	4	
		.VIS, TETE TRONCONIQUE	4	
12	97607-06125	.SCREW, PAN HEAD WITH WASHER	4	
		.VIS HEXAGONAL	1	
13	61N-85537-00	.COVER	1	
		.COUVERCLE	1	
14	90280-05049	KEY, WOODRUFF	1	
15	90179-16M05	CLAVETTE, DEMI-LUNE	1	
		NUT	1	
16	90201-16M44	ECROU	1	
		WASHER, PLATE	1	
17	689-41612-01	RONDELLE, PLATE	1	
		RETAINER, MAGNETO BASE	1	
18	98580-06010	FLASQUE, PLATEAU D'AVANCE	4	
		SCREW, PAN HEAD	4	
		VIS		

* WITHOUT TERMINAL.
* SANS TERMINAL.

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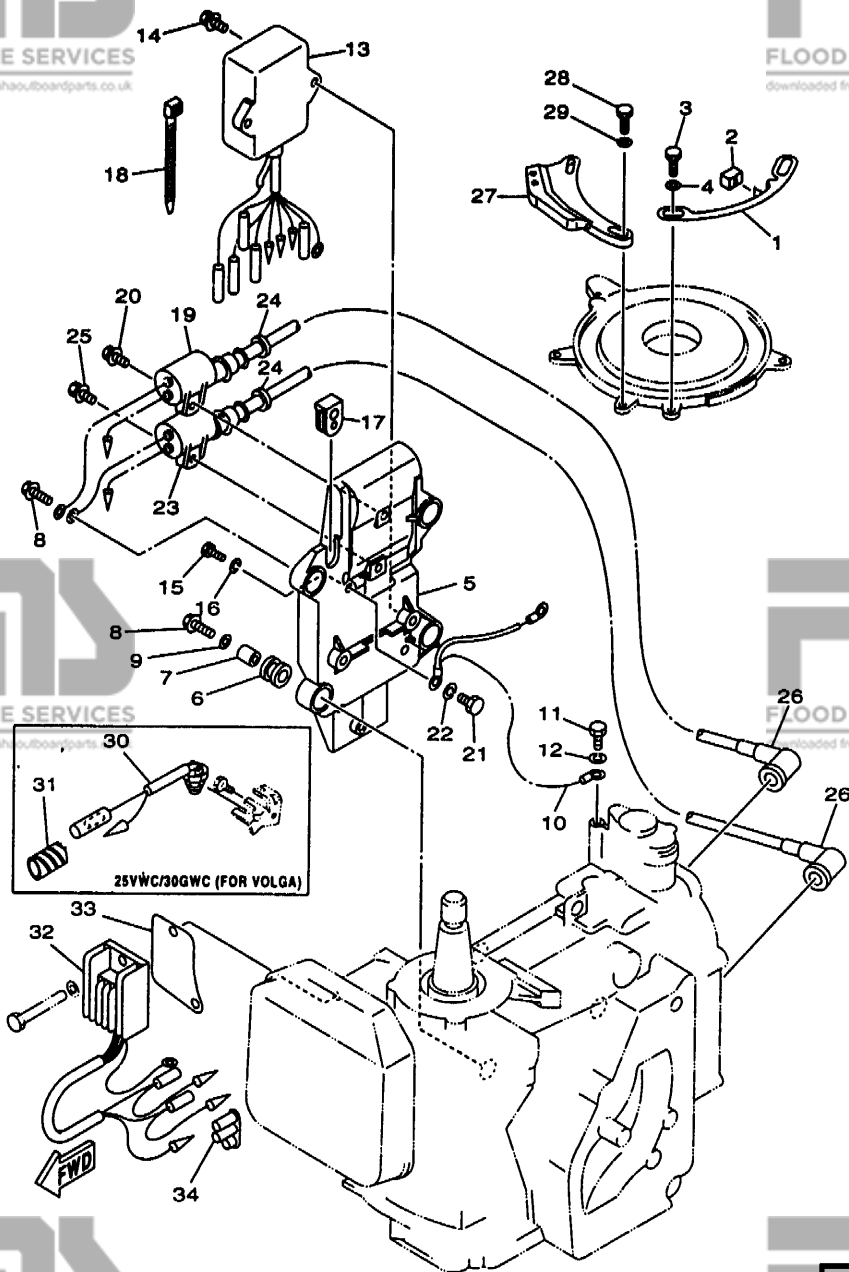


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

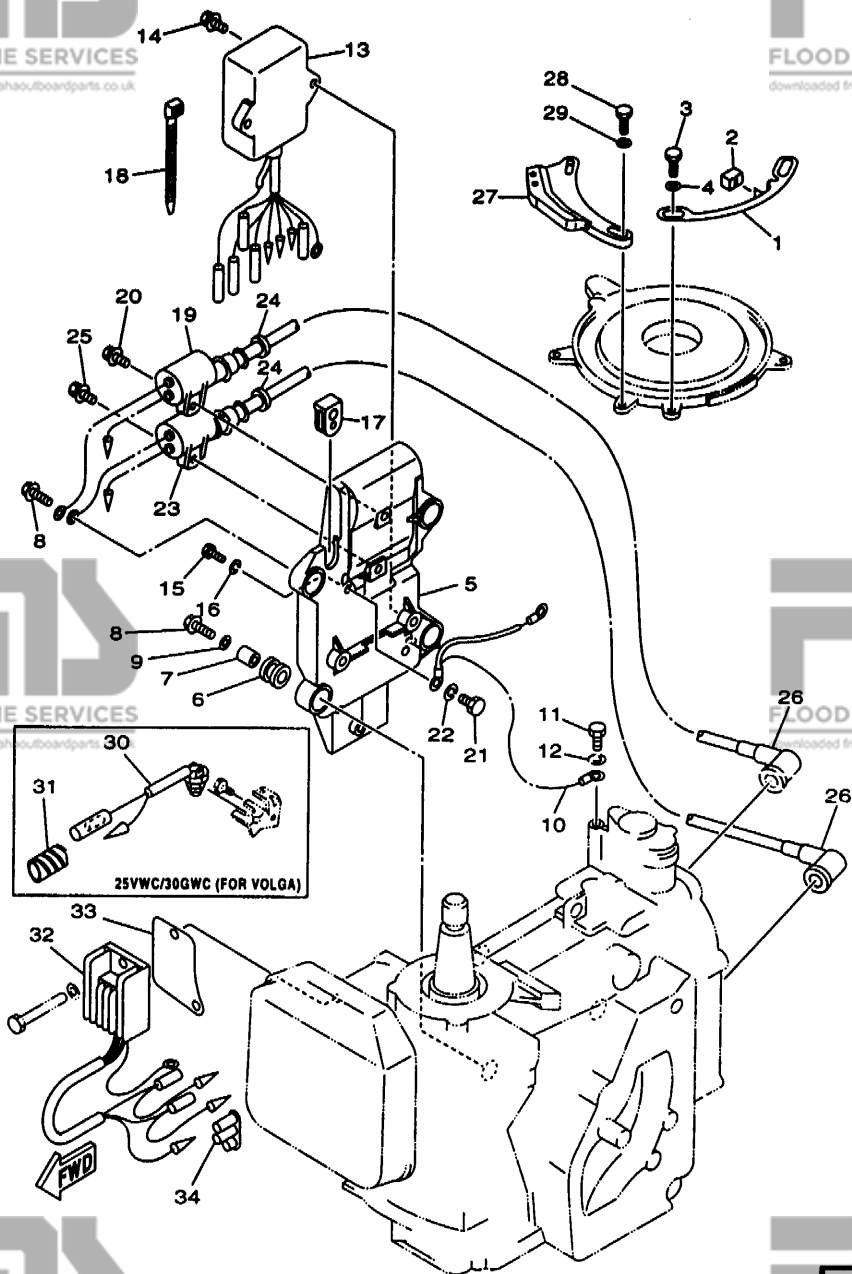
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-41615-00	STOPPER, MAGNETO BASE BUTÉE, PLATEAU D'AVANCE	1	
2	61N-44194-00	CAP CAPUCHON	1	UR 25V
	61T-44194-00	CAP CAPUCHON	1	UR 30G
3	97095-06010	BOLT BOULON	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	61N-85542-00-94	BRACKET SUPPORT	1	
6	61N-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	
7	624-42542-00	PIPE TUYAU	4	
8	90119-06M95	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
9	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2	
10	61N-82519-01	WIRE, EARTH LEAD FIL, MASSE	1	
11	97095-06012	BOLT BOULON	1	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
13	61N-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	
14	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
15	97095-06012	BOLT BOULON	1	
16	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
17	6H3-81922-00	GROMMET OEUillet CAOUTCHOUC	1	
18	90465-13M11	CLAMP BRIDE	1	
19	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	UR
	61N-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	UR FOR VOLGA
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
21	97095-06012	BOLT BOULON	1	
22	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
23	61N-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	UR
	61N-85570-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	UR FOR VOLGA
24	90480-25161	GROMMET PASSE-FIL	2	
25	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	

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FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	UR
	663-82370-01	PLUG CAP ASSY ANTIPARASITE	2	UR FOR VOLGA
27	61N-41213-00-94	CAM, ACCEL. CAME, ACCELERATION	1	
28	97095-05016	BOLT BOULON	2	
29	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
30	689-82540-01	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	25VWC/30GWC (FOR VOLGA)
31	90446-10M02	HOSE DURITE	1	25VWC/30GWC (FOR VOLGA)
32	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	25VMH/30GMH (EXCEPT VOLGA)
33	61T-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	25VMH/30GMH (EXCEPT VOLGA)
34	6E5-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	25VMH/30GMH (EXCEPT VOLGA)



E6

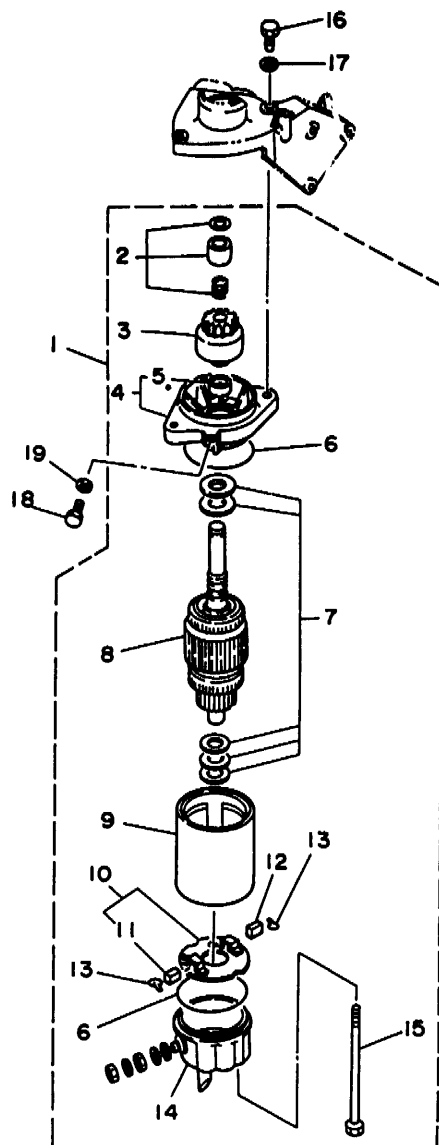


FIG. 17 ALTERNATE 1 (STARTING MOTOR :25VNC/30GW(C))
FIG. 17 OPTIONNELLES 1 (DEMARREUR ELECTRIQUE:25VNC/30GW(C))

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81800-13	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	689-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	
6	689-81847-11	.O-RING .JOINT TORIQUE	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	
9	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
11	689-81812-11	..BRUSH 2 ..CHARBON 2	1	
12	689-81811-11	.BRUSH 1 .CHARBON 1	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
14	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
15	689-81826-10	.BOLT .BOULON	2	
16	97013-08030	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	97013-08012	BOLT BOULON	1	
19	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

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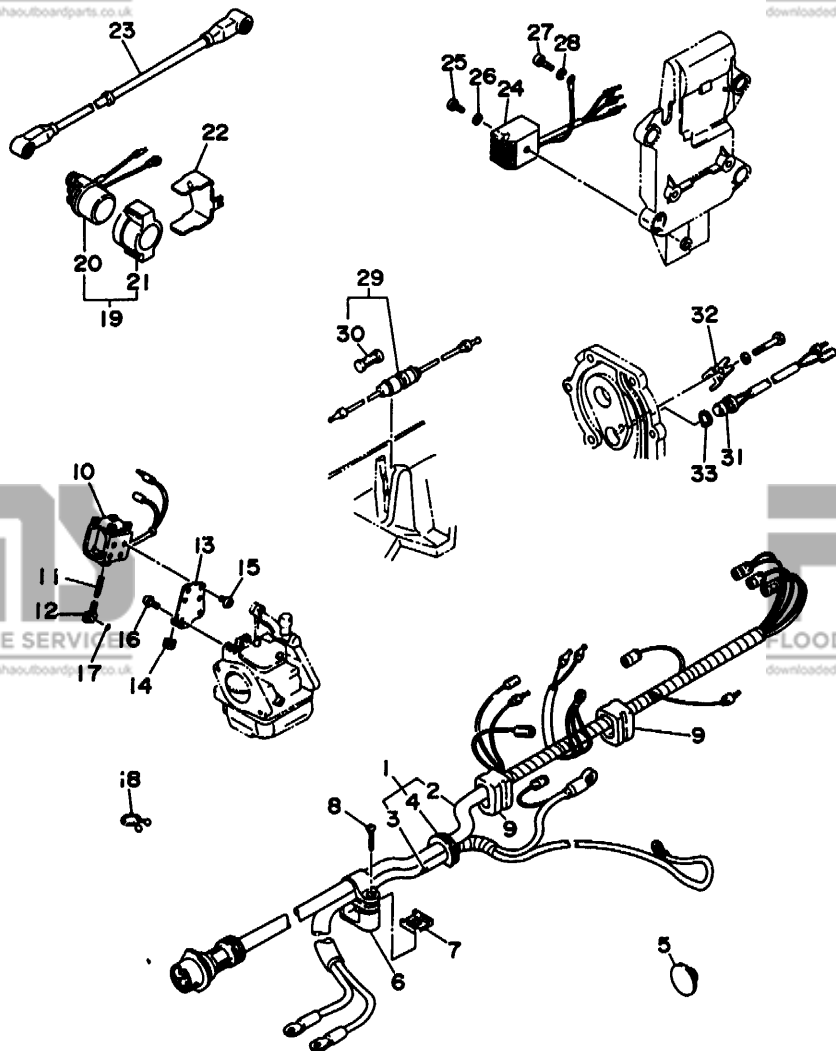


FIG. 18 ALTERNATE 2 (ELECTRICAL:25VMC/30GM(C))

FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE:25VMC/30GM(C))

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
2	61T-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
3	695-82105-13	.WIRE HARNESS .FAISCEAU DE FILS	1	
4	689-42724-50	.GROMMET .PASSE-FIL	1	
5	90480-17165	GROMMET RONDELLE CAOUTCHOUC	1	
6	689-82594-10	CLAMP BRIDE	1	
7	682-42525-00	PLATE, FRICTION PLAQUE, FRICTION	1	
8	90161-06M00	SCREW, TAPPING VIS, TETE FRAISEE	1	
9	90480-17M08	GROMMET PASSE-FIL	3	
10	61T-86111-00	COIL, SOLENOID BOBINE	1	
11	682-86116-00	.WIRE, PULL .CABLE, TENSION	1	
12	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
13	61T-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
14	90480-10155	GROMMET RONDELLE CAOUTCHOUC	1	
15	98580-04006	SCREW, PAN HEAD VIS	4	
16	98580-05012	SCREW, PAN HEAD VIS	2	
17	93210-03261	O-RING JOINT TORIQUE	1	
18	90465-18147	CLAMP BRIDE	1	
19	661-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
20	661-81941-10	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	
21	661-81952-00	.HOLDER, RELAY .SUPPORT, RELAIS	1	
22	61T-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
23	689-82531-02	WIRE, LEAD FIL	1	
24	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
25	97880-05025	SCREW, PAN HEAD VIS	1	
26	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
27	97095-06012	BOLT BOULON	1	
28	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	

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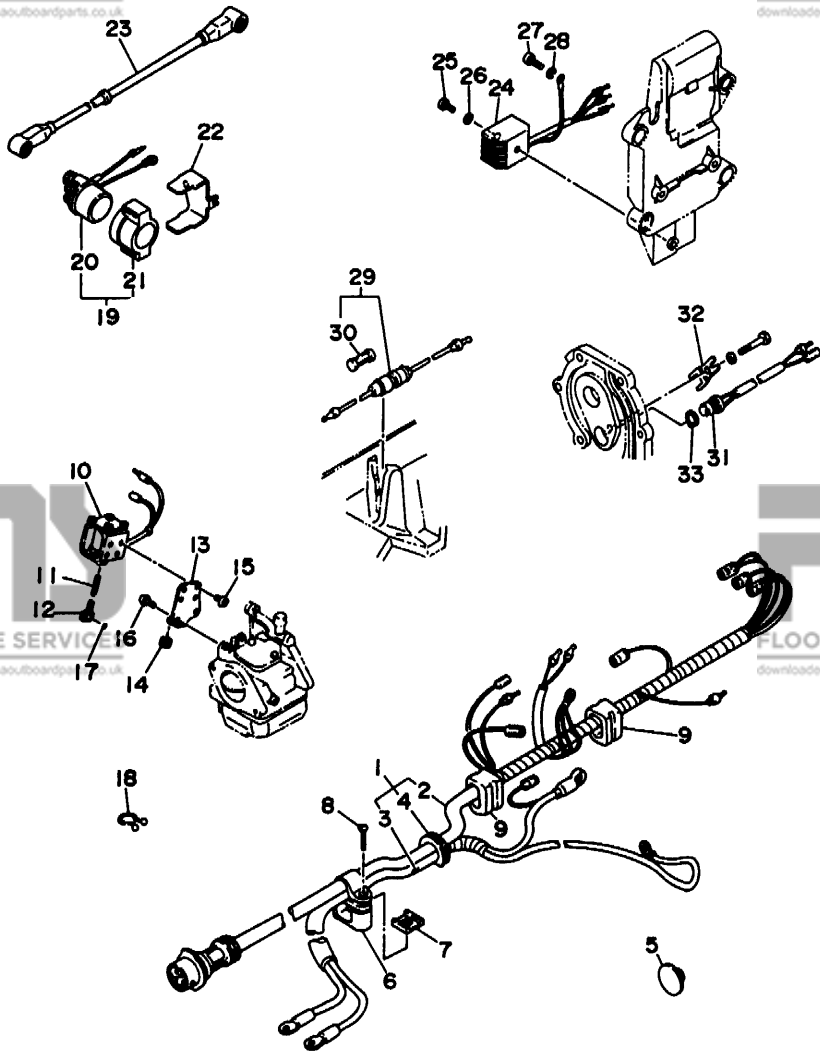
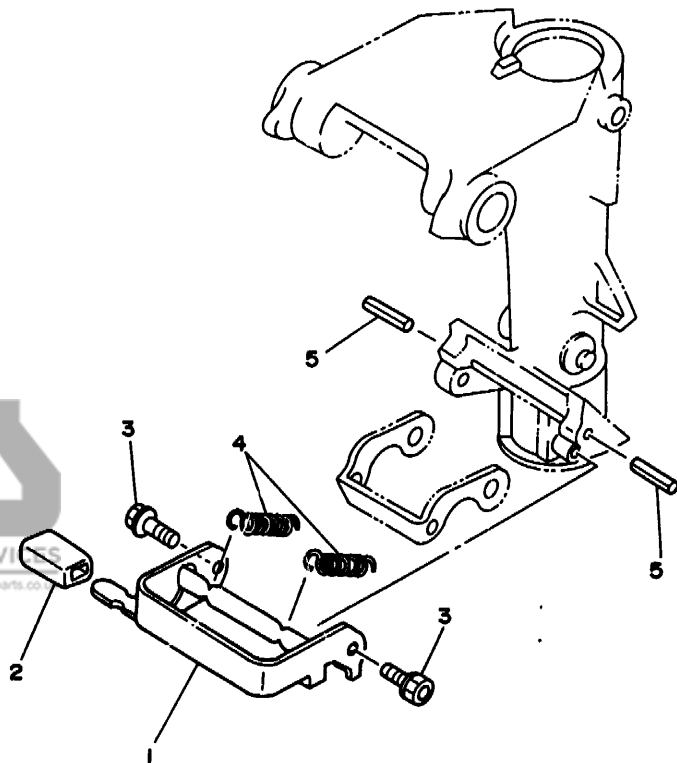


FIG. 18 ALTERNATE 2 (ELECTRICAL:25VMC/30GW(C))
FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE:25VMC/30GW(C))

REF. NO.	RV PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARQUES
29	682-82150-10	FUSE HOLDER ASSY	1	
30	682-82151-00	SUPPORT DE FUSIBLE	1	
		.FUSE (20A)		
		.FUSIBLE (20A)		
31	61T-82560-00	THERMO SWITCH ASSY	1	30GW
		THERMO-CONTACT COMPLET		
32	61T-82588-00	PLATE	1	30GW
		PLAQUE		
33	99009-17500	CIRCLIP	1	30GW
		CIRCLIP		

FIG. 19 ALTERNATE 3 (SHALLOW WATER DRIVE)
FIG. 19 OPTIONNELLES 3 (PEU PROFOND D'EAU)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	
2	682-43318-01	COVER CAPUCHON	1	
3	90109-06M18	BOLT BOULON	2	
4	90506-16M17	SPRING, TENSION RESSORT, TENSION	2	
5	91690-40035	PIN, SPRING AGRAFFE	2	



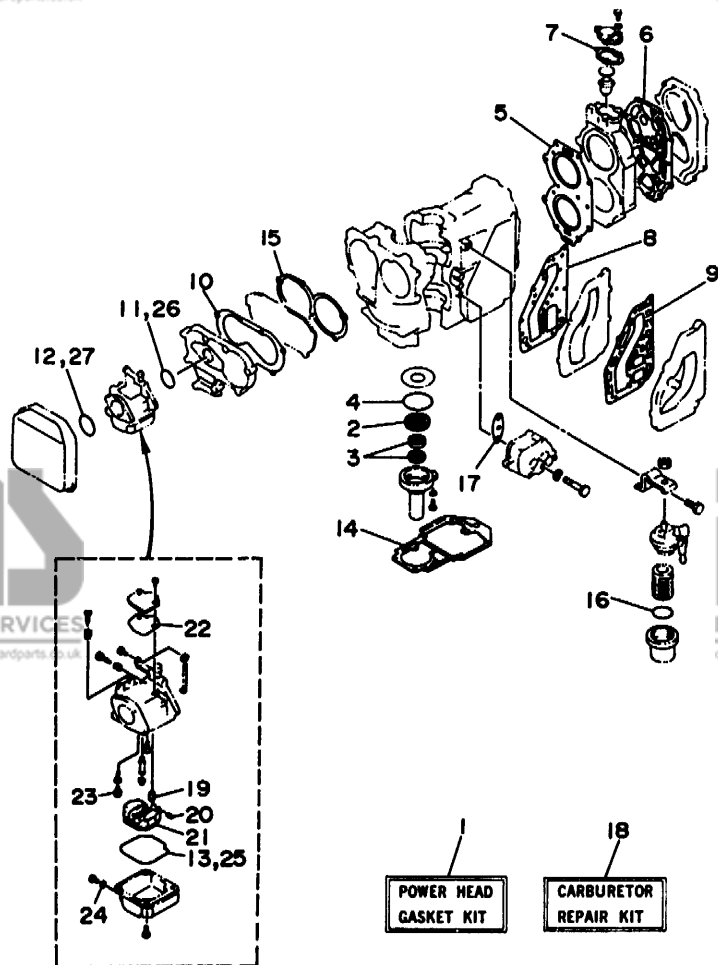


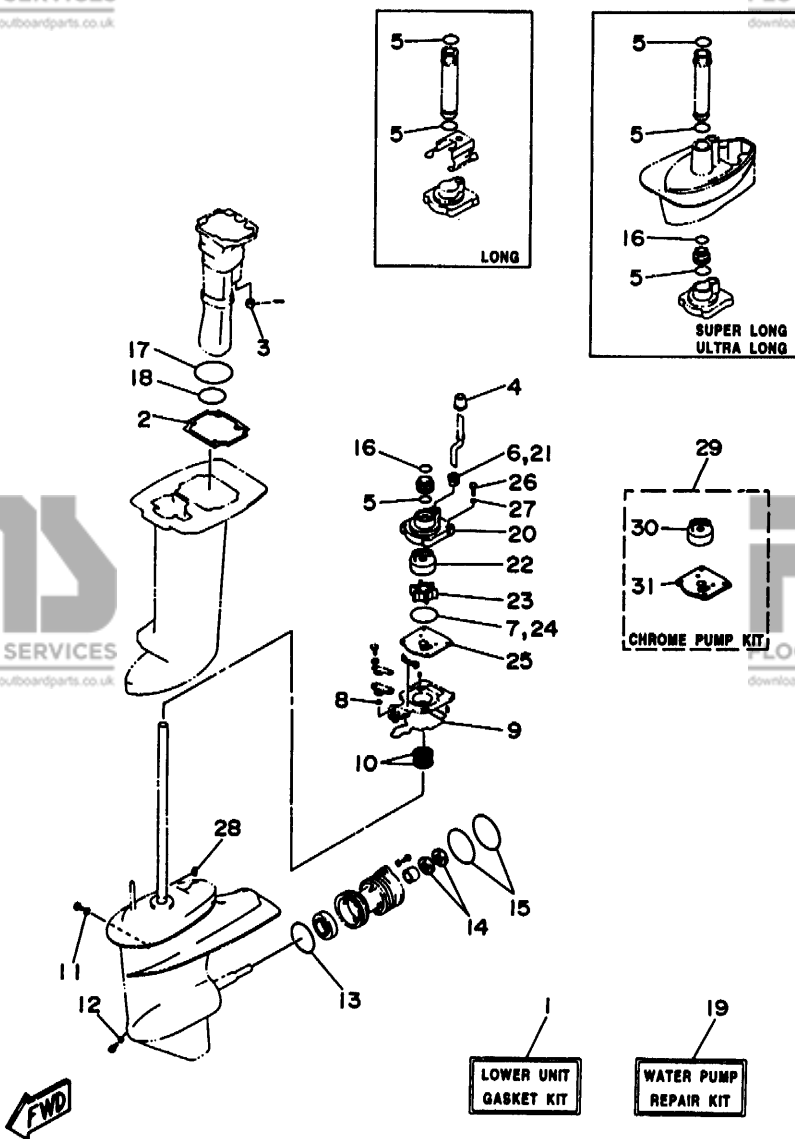
FIG. 20 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	93102-25M28	.OIL SEAL .JOINT SPY	1	
3	93101-16M36	.OIL SEAL .JOINT SPY	2	
4	93210-57M09	.O-RING .JOINT TORIQUE	1	
5	61N-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	61T-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	655-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6K8-41122-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'EHAPPEMENT	1	
9	6K8-41124-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'EHAPPEMENT	1	
10	648-13645-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
11	61N-14198-00	.GASKET .JOINT	1	
12	93210-40659	.O-RING .JOINT TORIQUE	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
14	689-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	648-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	61N-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	
20	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
21	6L2-14385-00	.FLOAT .FLOTTEUR	1	
22	6L2-14399-00	.GASKET .JOINT	1	
23	50M-14355-00	.PLUG .PLOT	1	
24	6L2-14398-00	.GASKET .JOINT	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
26	61N-14198-00	.GASKET .JOINT	1	
27	93210-40659	.O-RING .JOINT TORIQUE	1	

FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2



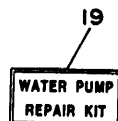
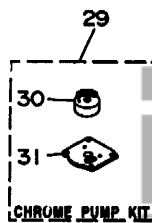
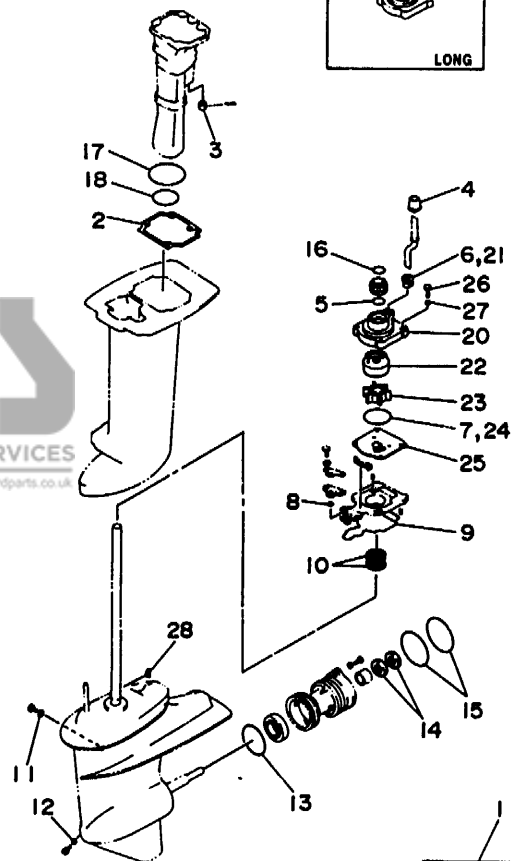
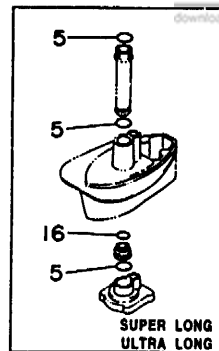
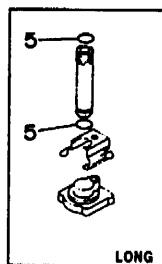
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0001-E1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	664-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	6A8-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	UR SHORT
	689-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	UR LONG/SUPER LONG/ ULTRA LONG
4	689-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
5	93210-26240	.O-RING .JOINT TORIQUE	3	UN
6	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
7	93210-45161	.O-RING .JOINT TORIQUE	1	
8	93210-06ME6	.O-RING .JOINT TORIQUE	1	
9	61N-45315-00	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
10	93101-22067	.OIL SEAL .JOINT SPY	2	
11	90430-08020	.GASKET .JOINT	1	
12	90430-08020	.GASKET .JOINT	1	
13	93210-64ME7	.O-RING .JOINT TORIQUE	1	
14	93101-20M07	.OIL SEAL .JOINT SPY	2	
15	93210-65M50	.O-RING .JOINT TORIQUE	2	
16	93210-22298	.O-RING .JOINT TORIQUE	1	UR SHORT/SUPER LONG/ ULTRA LONG
17	689-41141-00	.SEAL 1 .JOINT 1	1	
18	689-41142-00	.SEAL .JOINT	1	
19	61N-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
20	61N-44311-01	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	
21	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
22	61N-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
23	6H4-44352-02	.IMPELLER .TURBINE	1	
24	93210-45161	.O-RING .JOINT TORIQUE	1	
25	61N-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
26	97095-06040	.BOLT .BOULON	4	
27	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	

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FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
29	61N-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
30	61N-44322-41	.INSERT, CARTRIDGE .CUVETTE	1	
31	61N-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	



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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
61N-W0001-E1	21- 1	648-13621-A1	20-15	6F5-15723-01	5-50	6A8-41135-00	12-13	61N-42628-00	7-10	664-44142-00	11-24
61T-W0001-02	20- 1	61N-13641-00-94	3- 4	6F5-15726-01	5-11	689-42647-00	21- 3	689-42647-00	7- 3	61N-44143-00	11-34
689-W0004-00	3- 2	648-13645-A0	3- 5	61N-15734-00	5- 7	689-41135-00	12-13	660-42651-02	7- 5	61N-44146-00	11-38
61R-W0070-10	7-11		20-10	6F5-15739-00	5-16		21- 3	626-42658-00	4-14	61N-44150-00	13-60
61N-W0078-0A	21-29	6L2-14157-00	4- 7	6F5-15741-01	5- 4	689-41137-00-94	12- 8	61R-42677-10	7-12	61N-44150-10	13-60
61N-W0078-01	21-19	61N-14198-00	3-14	656-15748-00	5-38	689-41141-00	12-11	61T-42677-1C	7-12	664-44167-00	11-18
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