

25V (61R)
30G (61T)

25V
30G

1V61R-300F1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25V'97(61R), 30G'97(61T)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

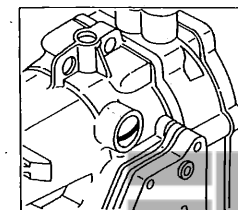
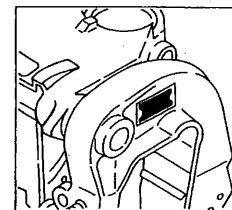
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	25VM	S : 005866 ~
		L : 309572 ~
	30GM	S : 004173 ~
		L : 309686 ~
	30GE	S : 100459 ~
		L : 402634 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

25V'97(61R), 30G'97(61T)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

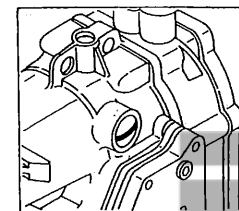
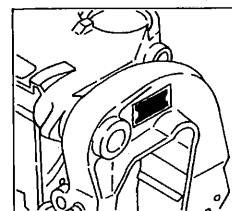
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	25VM	S : 005866	~
		L : 309572	~
	30GM	S : 004173	~
		L : 309686	~
	30GE	S : 100459	~
		L : 402634	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

CONTENTS

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2, B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	STARTER	B6~C1
FIG. 6	FUEL	C2, C3
FIG. 7	TOP COWLING	C4
FIG. 8	BOTTOM COWLING	C5
FIG. 9	BRACKET 1	C6~D2
FIG. 10	STEERING	D3
FIG. 11	CONTROL	D4, D5
FIG. 12	UPPER CASING	D6
FIG. 13	LOWER CASING. DRIVE 1	D7~E2
FIG. 14	LOWER CASING. DRIVE 2	E3
FIG. 15	GENERATOR	E4
FIG. 16	ELECTRICAL 1	E5, E6
FIG. 17	ALTERNATE 1 (STARTING MOTOR ASSY : 30GE)	E7
FIG. 18	ALTERNATE 2 (ELECTRICAL : 30GE)	F1, F2
FIG. 19	ALTERNATE 3 (SHALLOW WATER DRIVE)	F3
FIG. 20	REPAIR KIT 1	F4
FIG. 21	REPAIR KIT 2	F5, F6
	NUMERICAL INDEX	

TABLE DES MATIERES

FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2, B3
FIG. 4	CARBURATEUR	B4, B5
FIG. 5	DEMARREUR	B6~C1
FIG. 6	CARBURANT	C2, C3
FIG. 7	CAPOT SUPERIEUR	C4
FIG. 8	CAPOT INFERIEUR	C5
FIG. 9	SUPPORT 1	C6~D2
FIG. 10	DIRECTION	D3
FIG. 11	COMMANDE	D4, D5
FIG. 12	FOURREAU	D6
FIG. 13	BOITIER D'HELICE, TRANSMISSION 1	D7~E2
FIG. 14	BOITIER D'HELICE, TRANSMISSION 2	E3
FIG. 15	GENERATRICE	E4
FIG. 16	PARTIE ELECTRIQUE 1	E5, E6
FIG. 17	OPTIONNELLES 1 (DEMARREUR ELECTRIQUE : 30GE)	E7
FIG. 18	OPTIONNELLES 2 (PARTIE ELECTRIQUE : 30GE)	F1, F2
FIG. 19	OPTIONNELLES 3 (PEU PROFOND D'EAU)	F3
FIG. 20	KITS DE REPARATION 1	F4
FIG. 21	KITS DE REPARATION 2	F5, F6
	INDEX NUMERIQUE	

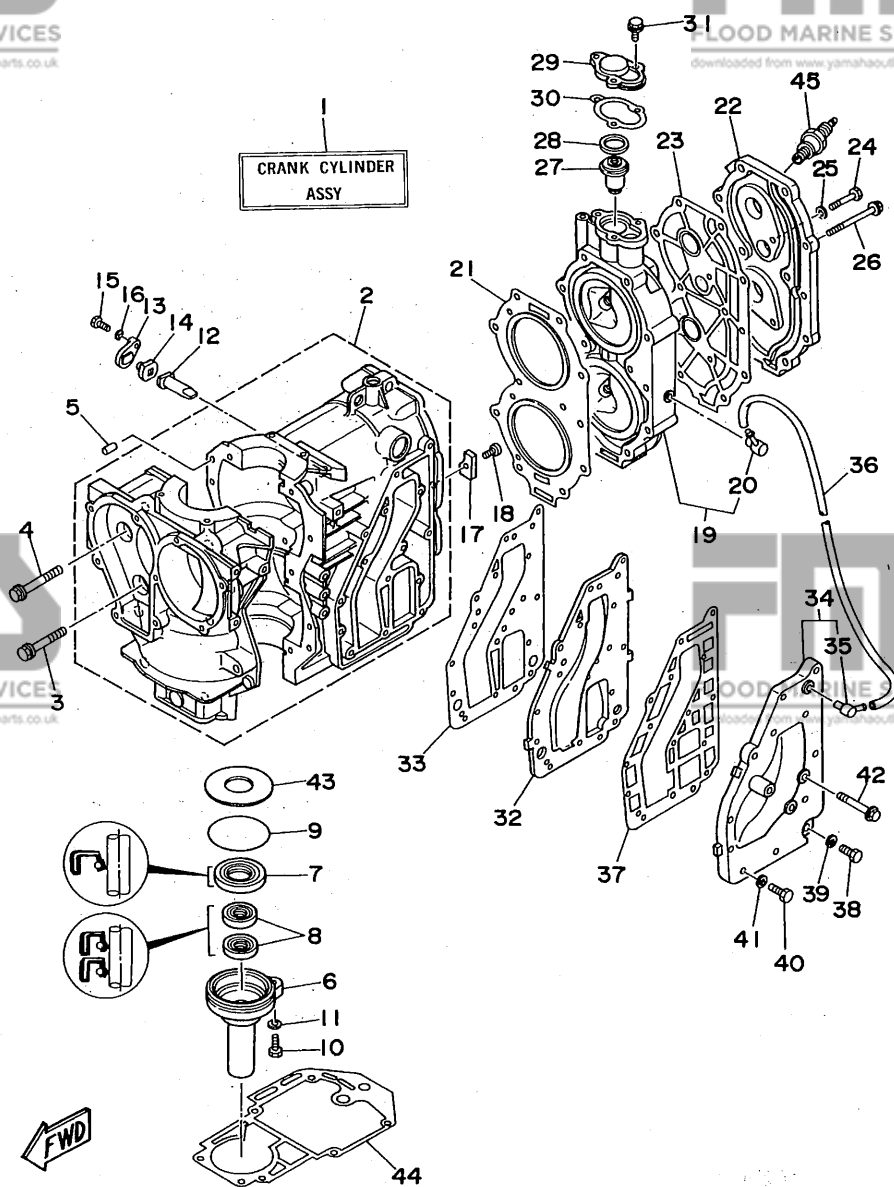


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0090-00-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 44, FIG. 2, REF.NO. 1 ~ 21)	1	UR 25V
	61T-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 44, FIG. 2, REF.NO. 1 ~ 21)	1	UR 30G
2	61N-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
4	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	689-15396-01-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
7	93102-25M28	OIL SEAL JOINT SPY	1	
8	93101-16M36	OIL SEAL JOINT SPY	2	
9	93210-57M09	O-RING JOINT TORIQUE	1	
10	97395-06022	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	689-11325-00	ANODE ANODE	1	
18	98780-06020	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
19	61N-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 25V
	61T-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 30G
20	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
21	61N-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
22	61N-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
23	61T-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
24	97313-06022	BOLT BOULON	2	

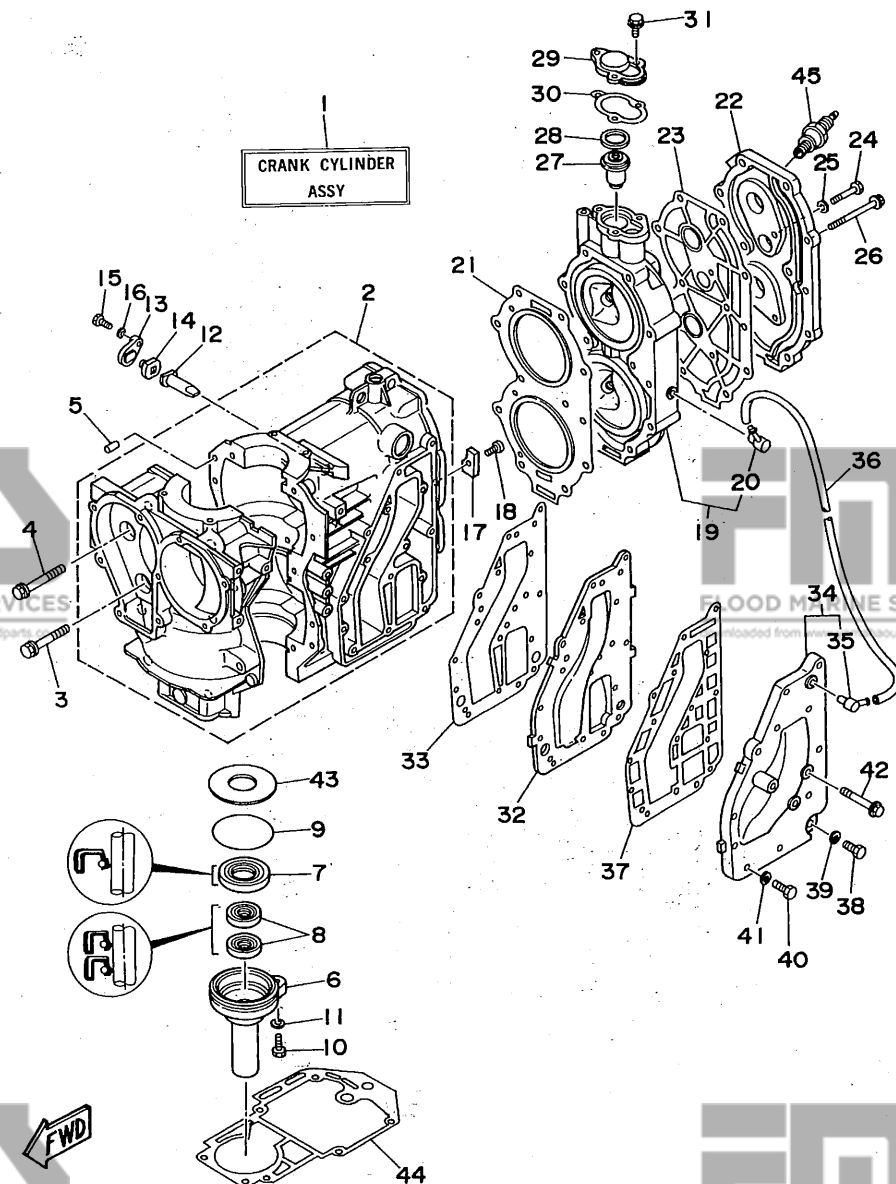
A6

1

25V/30G

FIG. 1 CYLINDER. CRANKCASE

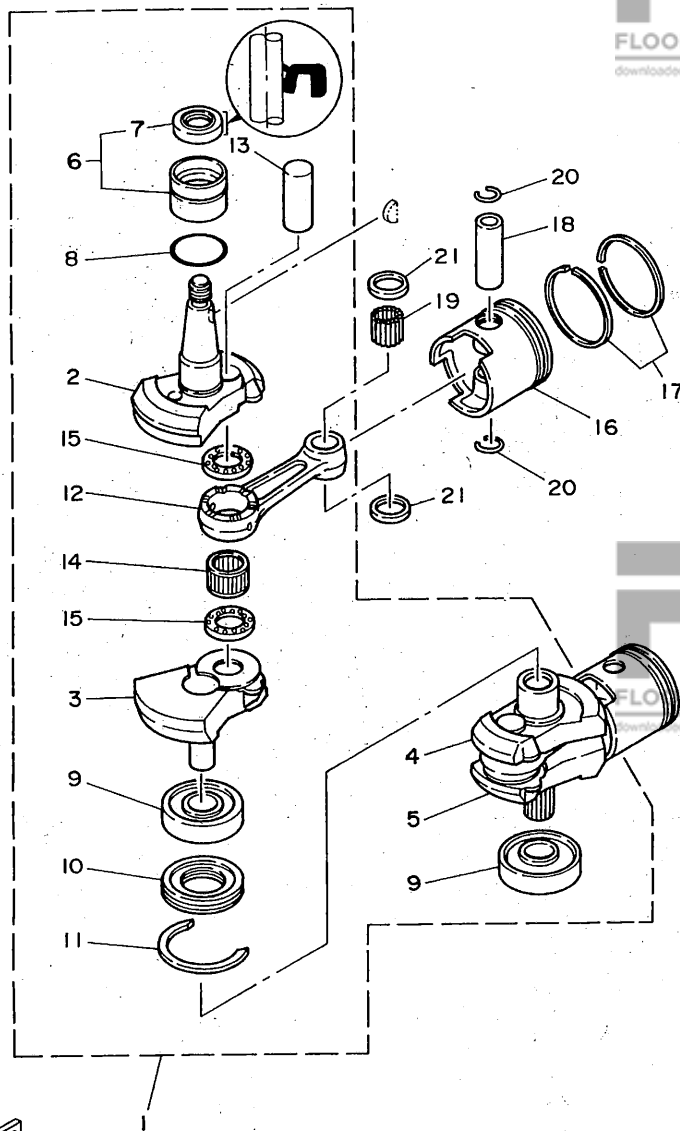
CYLINDRE. CARTER



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
26	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	11	
27	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
28	90201-21567	WASHER, PLATE RONDELLE, PLATE	1	
29	655-12413-01-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
30	655-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
31	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
32	6K8-41121-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
33	6K8-41122-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
34	61N-41123-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
35	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
36	90445-10M41	HOSE DURITE	1	
37	6K8-41124-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
38	97095-06025	BOLT BOULON	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	97095-06030	BOLT BOULON	11	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	11	
42	90119-06MA0	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
43	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	
44	689-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
45	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	UR 25V
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	2	UR 30G

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-11400-01	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	61N-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
3	61N-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
4	61N-11432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	
5	61N-11442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	
6	93311-632V4	.BEARING, CYLINDRICAL .ROULEMENT	1	
7	93102-32M07	.OIL SEAL .JOINT SPY	1	
8	93210-42159	.O-RING .JOINT TORIQUE	1	
9	93306-305U3	.BEARING .ROULEMENT	2	
10	61N-11515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	
11	93440-62057	.CIRCLIP .CIRCLIP	1	
12	689-11651-00	.ROD, CONNECTING .BIELLE NUE	2	
13	689-11681-01	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	
14	93310-624U5	.BEARING, CYLINDRICAL .ROULEMENT	2	
15	90209-24M03	.WASHER .RONDELLE	4	
16	61N-11631-00-95	PISTON (STD) PISTON (STD)	2	
	61N-11635-00	PISTON (0.25MM O/S)	2	AP
	61N-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	AP
17	61N-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	2	
	61N-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	2	AP
	61N-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	2	AP
18	689-11633-00	PIN, PISTON AXE, PISTON	2	
19	93602-20M02	PIN, DOWEL GOUJON	68	
20	688-11634-00	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	4	
21	90201-20M27	WASHER, PLATE RONDELLE, PLATE	4	

FWD

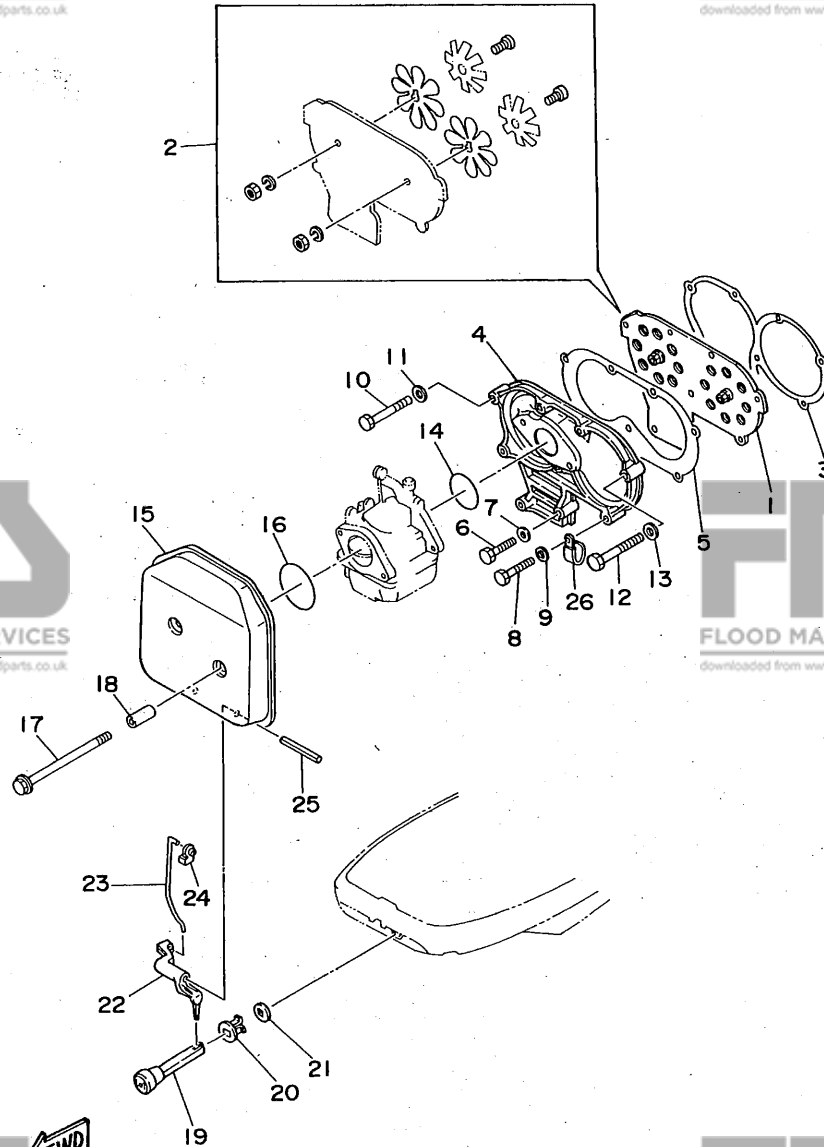
B1

3

25V/30G

FIG. 3 INTAKE

ADMISSION



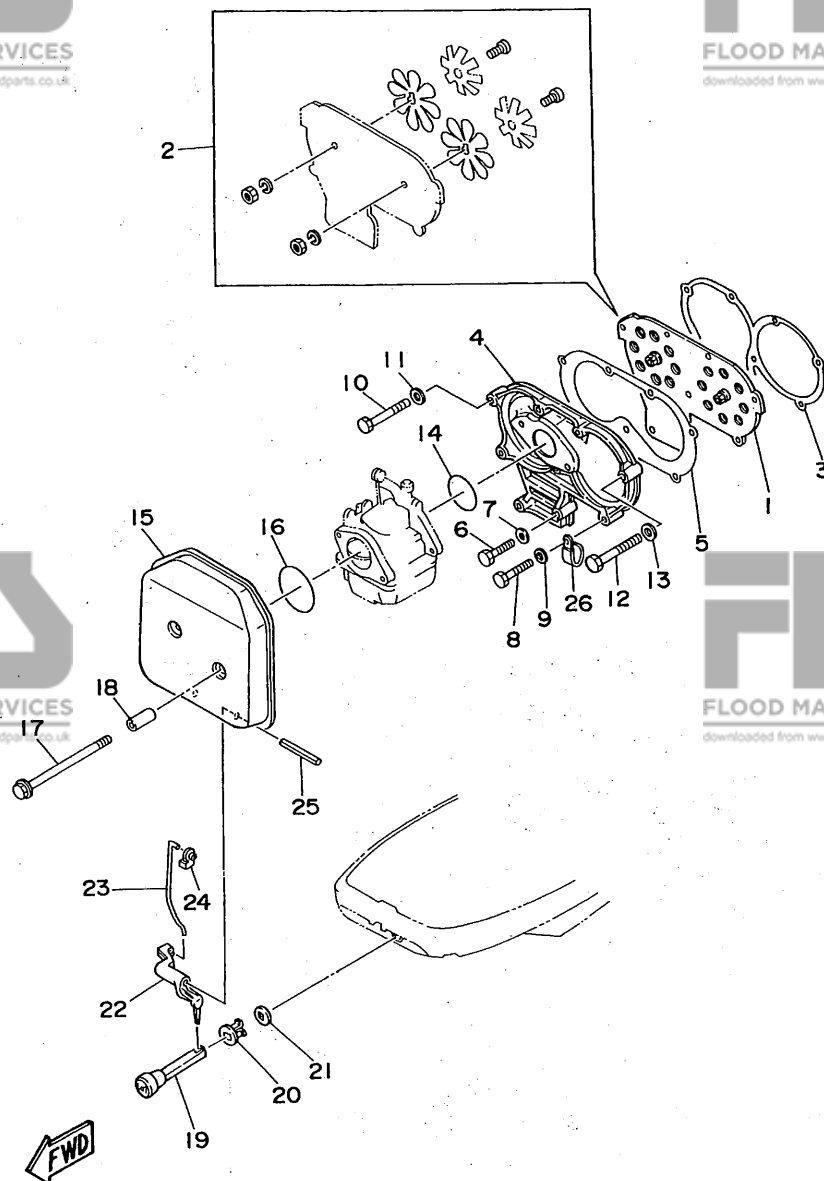
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-13610-00	REED VALVE ASSY CLAPET COMPLET	1	UR 25V
	689-13610-01	REED VALVE ASSY CLAPET COMPLET	1	UR 30G
2	689-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	648-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	61N-13641-00-94	MANIFOLD 1 TUBULURE 1	1	
5	648-13645-A0	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
6	97095-06025	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	97014-06035	BOLT BOULON	5	UR 30GE
	97014-06035	BOLT BOULON	6	UR 25VM/30GM
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	UR 30GE
	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	UR 25VM/30GM
10	97013-06045	BOLT BOULON	1	25VM/30GM
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	25VM/30GM
12	97313-06050	BOLT BOULON	1	30GE
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	30GE
14	61N-14198-00	GASKET JOINT	1	
15	61N-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
16	93210-40659	O-RING JOINT TORIQUE	1	
17	90119-06M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
18	90387-06M26	COLLAR COLLERETTE	2	
19	682-41271-00	KNOB, CHOKE BOUCHON DE STARTER	1	
20	689-41273-00	GROMMET PASSE-FIL	1	
21	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
22	689-41252-01	LEVER, CHOKE 1 LEVIER 1	1	
23	61N-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
24	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
25	91690-40048	PIN, SPRING AGRAFFE	1	

B2

FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90465-08M51	CLAMP BRIDE	1	



B3

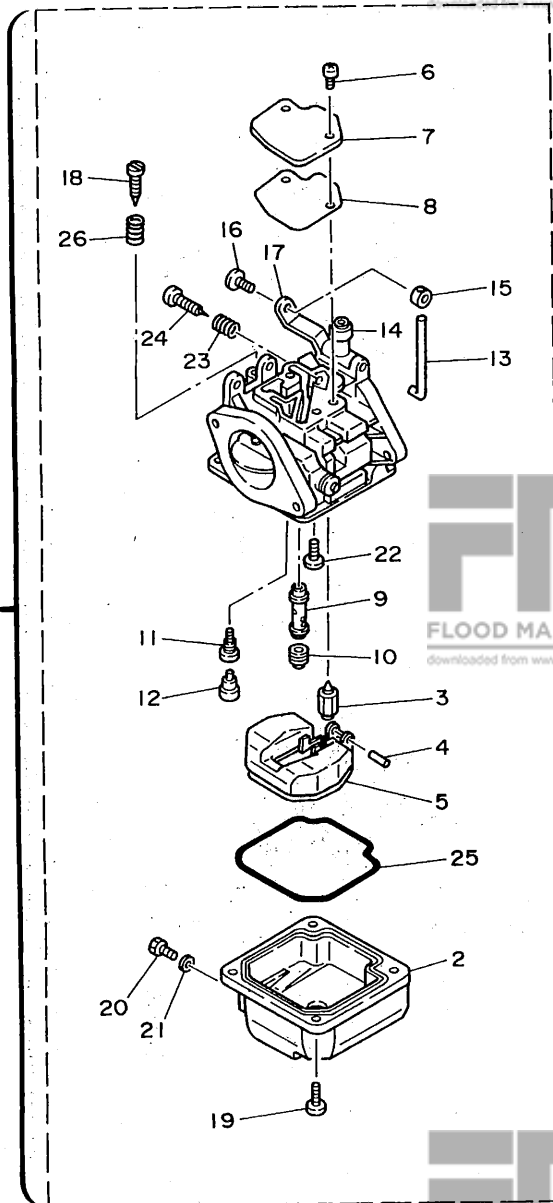
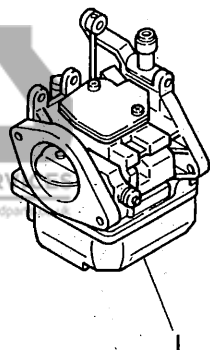
5

25V/30G

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-14301-02	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 25V
	61T-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 30G
2	61N-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
3	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	
4	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
5	6L2-14385-00	.FLOAT .FLOTTEUR	1	
6	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
7	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	
8	6L2-14399-00	.GASKET .JOINT	1	
9	61N-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 25V
	61T-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 30G
10	61N-14343-63	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	1	UR 25V
	61N-14343-65	.JET, MAIN (#130) .GICLEUR, PRINCIPAL (#130)	1	UR 30G
11	6L2-14342-32	.JET, PILOT (# 64) .GICLEUR, RALENTI (# 64)	1	
12	50M-14355-00	.PLUG .PLOT	1	
13	6J0-14379-10	.ROD, STARTER .TRINGLE, STARTER	1	
14	626-42658-00	.BUSHING .COUSSINET	1	
15	677-41226-00	.END, THROTTLE LEVER .RACCORD, LEVIER D'ACCELERATIO	1	
16	677-14327-01	.SCREW .VIS	1	
17	61N-41216-00	.SHEAVE SHAFT, ACCEL. LINK .AXE DE POULIE	1	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
19	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	1	
21	6L2-14398-00	.GASKET .JOINT	1	
22	98980-04006	.SCREW, BIND .VIS	2	
23	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	
24	61N-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	



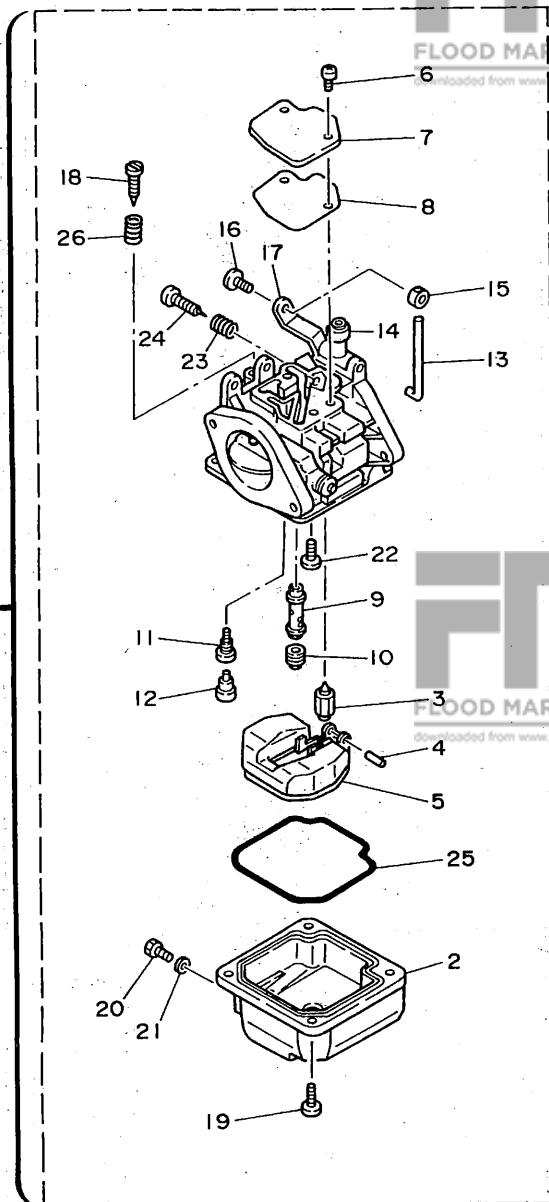
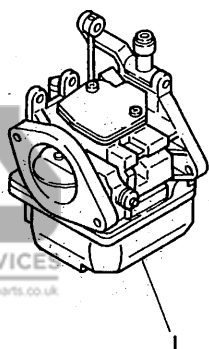
FWD

B4

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	61N-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	



B5

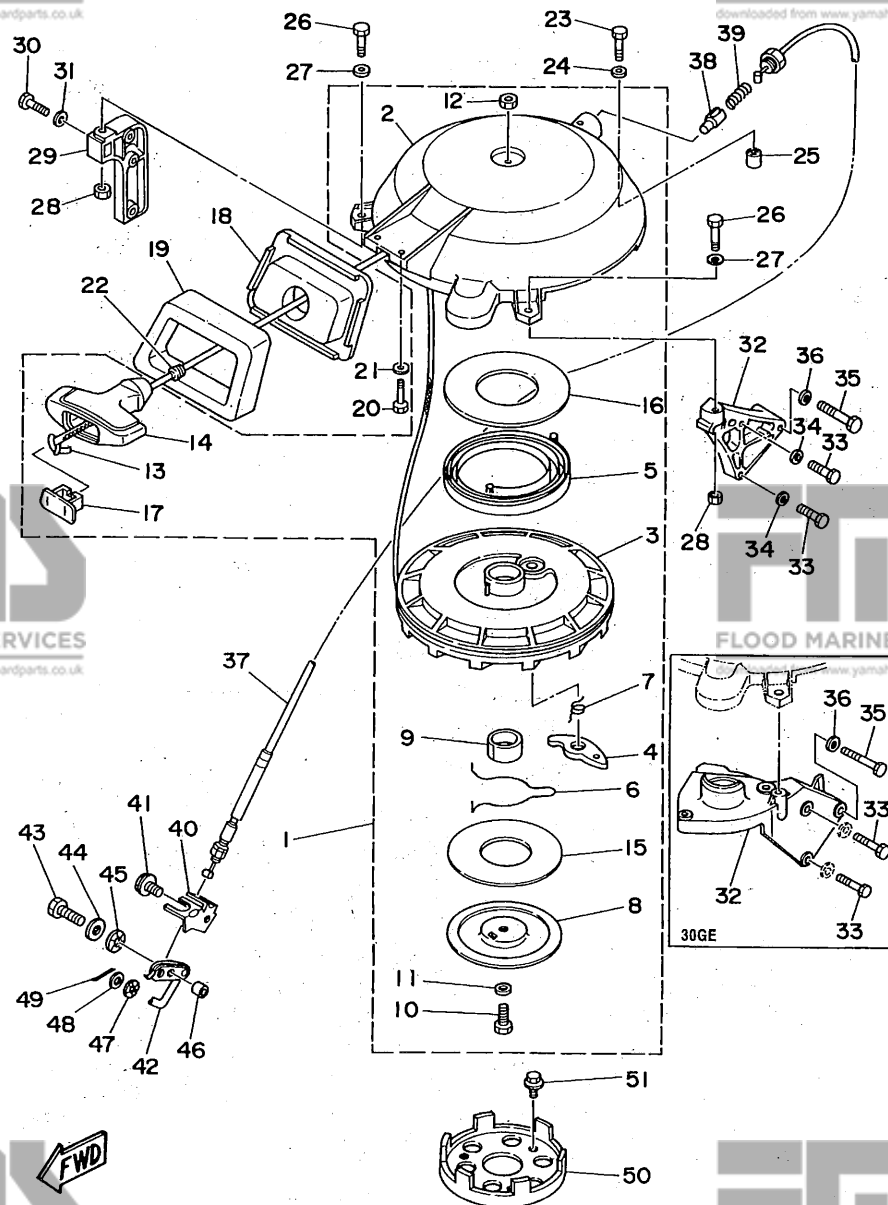


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W1571-11	STARTER ASSY DEMARREUR COMPLET	1	
2	61N-15711-10	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G0-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6F5-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
5	6F5-15713-01	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
6	61N-15715-00	.SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEMENT	1	
7	61N-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
8	6F5-15716-01	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
9	6G0-15754-00	.BUSH 2 .BAGUE 2	1	
10	97013-08030	.BOLT .BOULON	1	
11	6F5-15726-01	.WASHER, FLAT .RONDELLE, PLATE	1	
12	95304-08700	.NUT .ECROU	1	
13	*	.WIRE (L:1900MM) .FIL (L:1900MM)	1	
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	6F5-15764-00	.COLLAR 1 .COLLERETTE 1	1	
16	6F5-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
17	6F5-15779-02	.COVER .COUVERCLE	1	
18	61N-15758-00-40	.GUIDE, ROPE .GUIDE DE CABLE	1	
19	61N-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
20	97095-06016	.BOLT .BOULON	2	
21	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
22	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
23	97095-06035	.BOLT .BOULON	1	
24	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	1	
25	99530-10014	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO.90890-44373, CUTTING LENGTH 1.9M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M.

B6

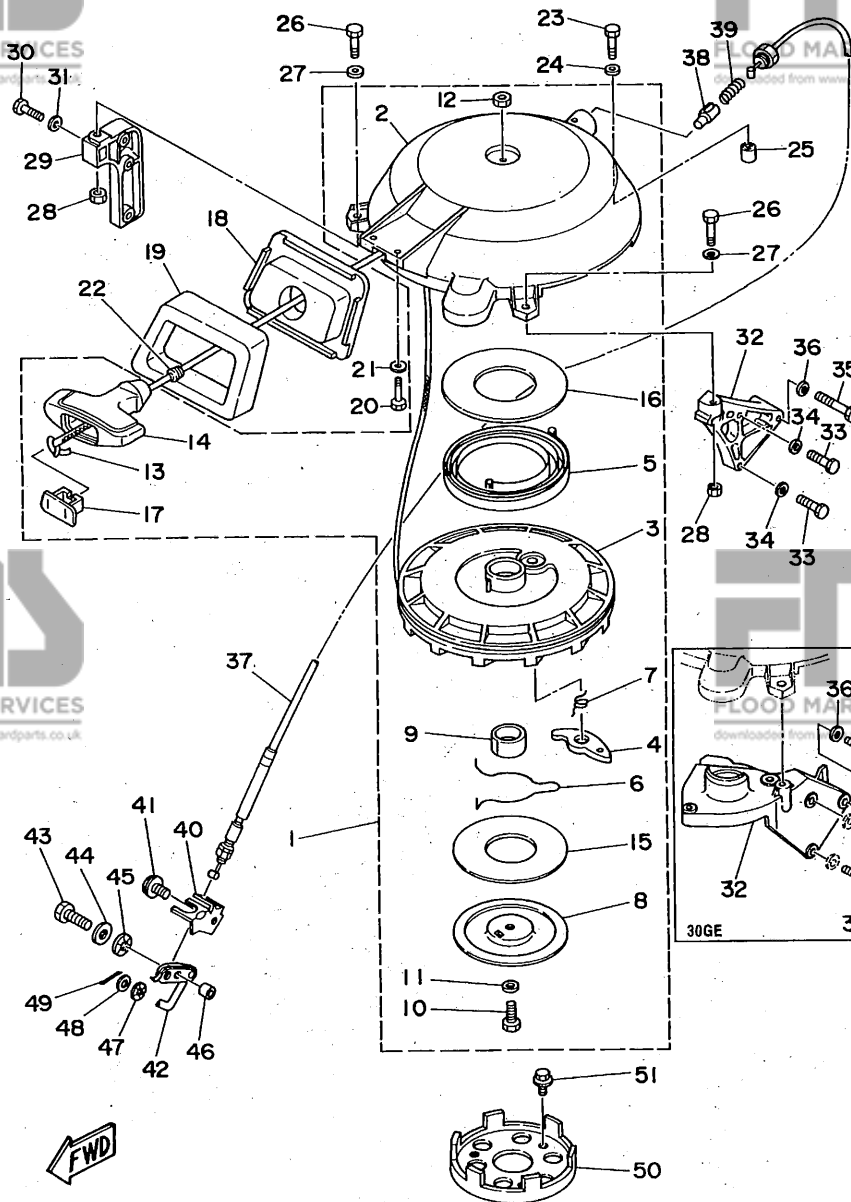


FIG. 5 STARTER

DEMARREUR

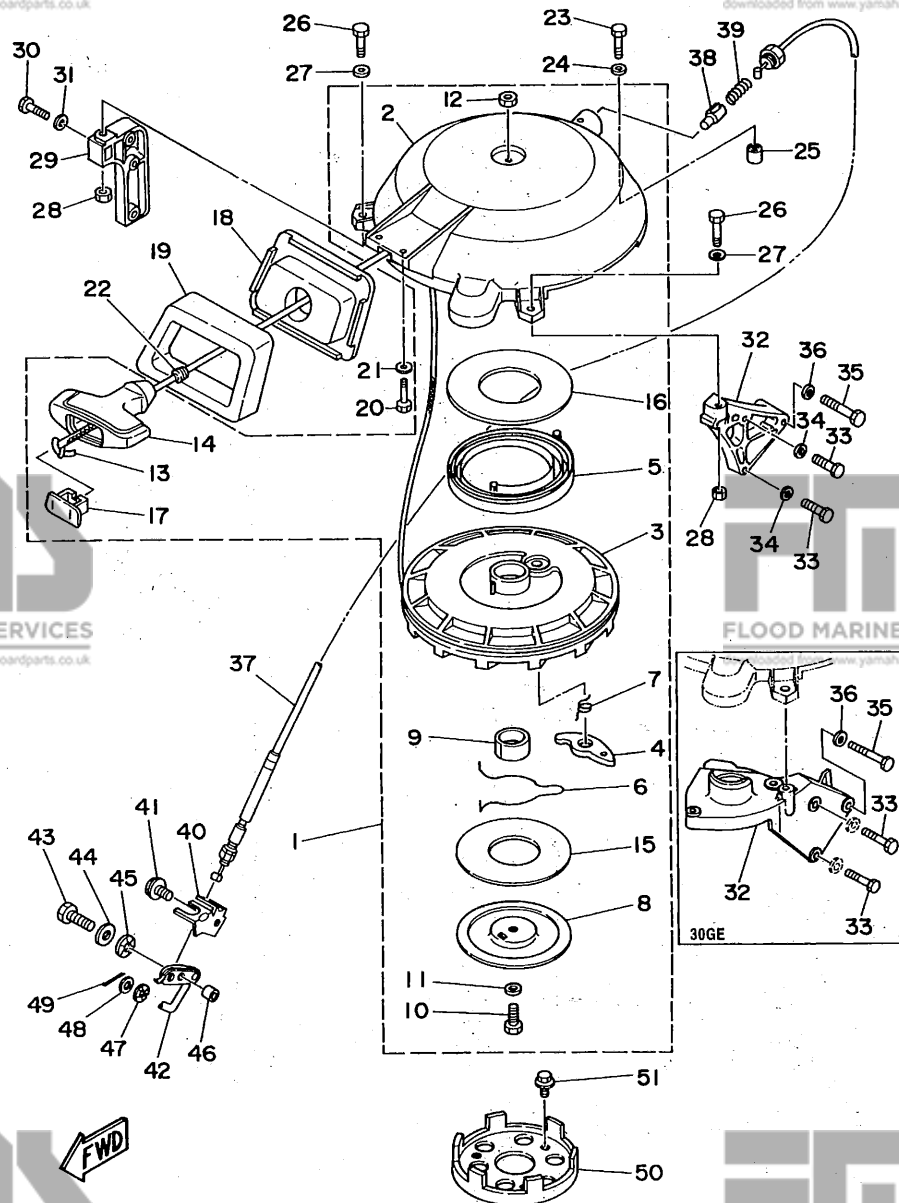
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06035	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
28	95380-06600	NUT ECROU	2	UR 25VM/30GM
	95380-06600	NUT ECROU	1	UR 30GE
29	6H7-15771-01-94	STAY 1 SUPPORT 1	1	
30	97095-06025	BOLT BOULON	2	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
32	656-15772-00-94	STAY 2 SUPPORT 2	1	UR 25VM/30GM
	61T-15772-00-94	STAY 2 SUPPORT 2	1	UR 30GE
33	97095-06025	BOLT BOULON	2	UR 25VM/30GM
	97095-06030	BOLT BOULON	2	UR 30GE
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	97013-06045	BOLT BOULON	1	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
37	61T-15770-00	CABLE COMP., STARTER STOP	1	
38	656-15748-00	CABLE, BUTEE DE DEMAR PLUNGER, STARTER STOP	1	
39	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
40	61T-15774-40-94	STAY 4 SUPPORT 4	1	
41	97095-06010	BOLT BOULON	1	
42	656-15749-00	LINK, STARTER STOP BIELLETTE, BUTEE DE DEMAR	1	
43	97095-06020	BOLT BOULON	1	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
45	90206-08010	WASHER, WAVE RONDELLE, ONDULEE	1	
46	90387-06568	COLLAR COLLERETTE	1	
47	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	
48	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
49	91490-16010	PIN, COTTER GOUPILLE	1	
50	6F5-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	

B7

FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
51	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	



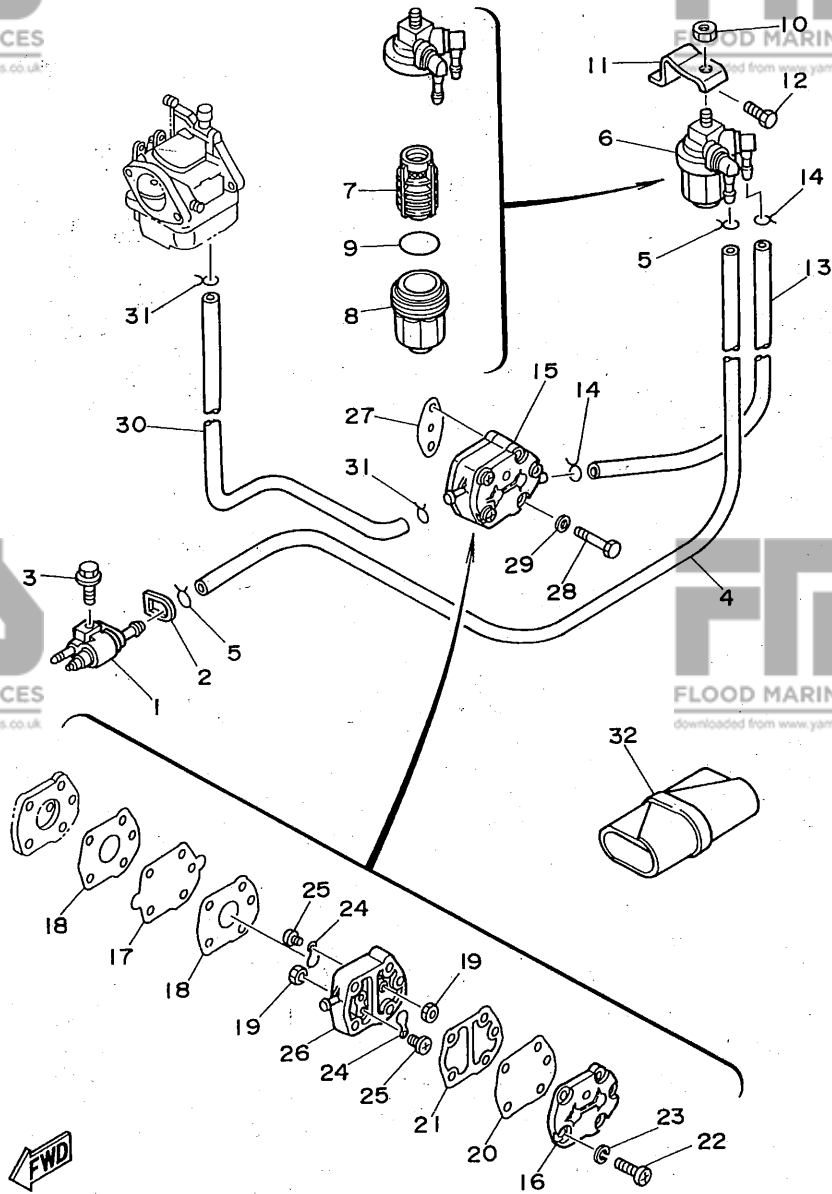


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	61N-24329-00	DURITE RACCORDEMT. A ESSENCE	1	
3	97595-06520	SEAL JOINT	1	
4	90445-09M75	BOLT, WITH WASHER VIS HEXAGONAL	1	
5	90467-08004	HOSE DURITE	1	
6	61N-24560-00	CLIP JONC	2	
7	61N-24563-00	FILTER ASSY	1	
8	61N-24521-00	ENS FILTRE	1	
9	93210-32738	.ELEMENT, FILTER	1	
10	95380-08600	.ELEMENT, FILTRE	1	
11	61N-24566-01	.CUP, FILTER	1	
12	97095-06014	.CUVETTE, FILTRE	1	
13	689-24311-00	.O-RING	1	
14	90467-08004	.JOINT TORIQUE	1	
15	692-24410-00	NUT ECROU	1	
16	648-24413-01	BRACKET, FILTER SUPPORT, FILTRE	1	
17	692-24411-00	BOLT BOULON	1	
18	648-24434-01	PIPE, FUEL 1 DURITE A ESSENCE	1	
19	95380-03600	CLIP JONC	2	
20	663-24411-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
21	648-24435-02	.BODY 2 .CORPS 2	1	
22	98580-05530	.DIAPHRAGM .DIAPHRAGME	1	
23	92990-05100	.GASKET, BODY .JOINT, CORPS	2	
24	6A0-24421-01	.NUT .ECROU	2	
25	6A0-14325-00	.DIAPHRAGM .DIAPHRAGME	1	
26	6A0-24412-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	
27	650-24431-A0	.SCREW, PAN HEAD .VIS	3	
28	97095-06040	.WASHER, SPRING .RONDELLE, GROWER	3	
29		.VALVE, CHECK .SOUPAPE, RETENUE	2	
30		.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
31		.BODY 1 .CORPS 1	1	
32		GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	

C2

FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
31	90467-08004	CLIP JONC	2	
32	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

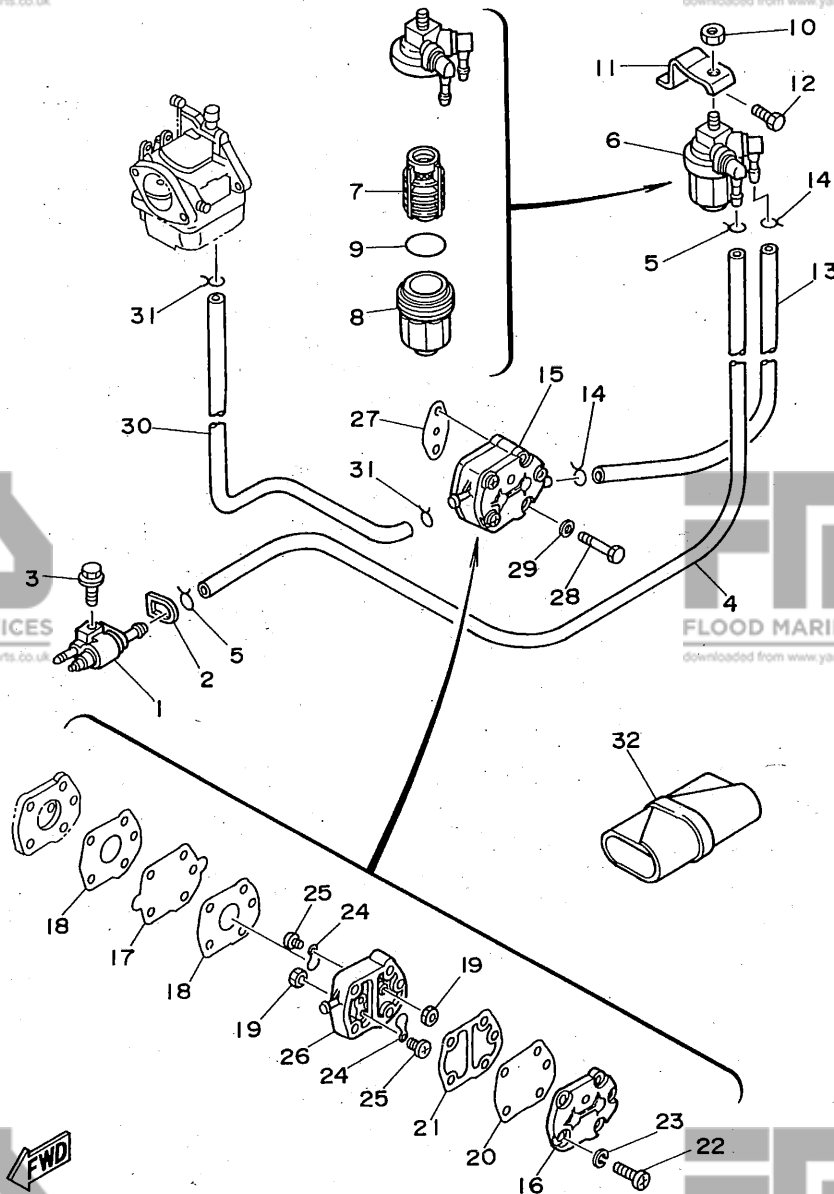
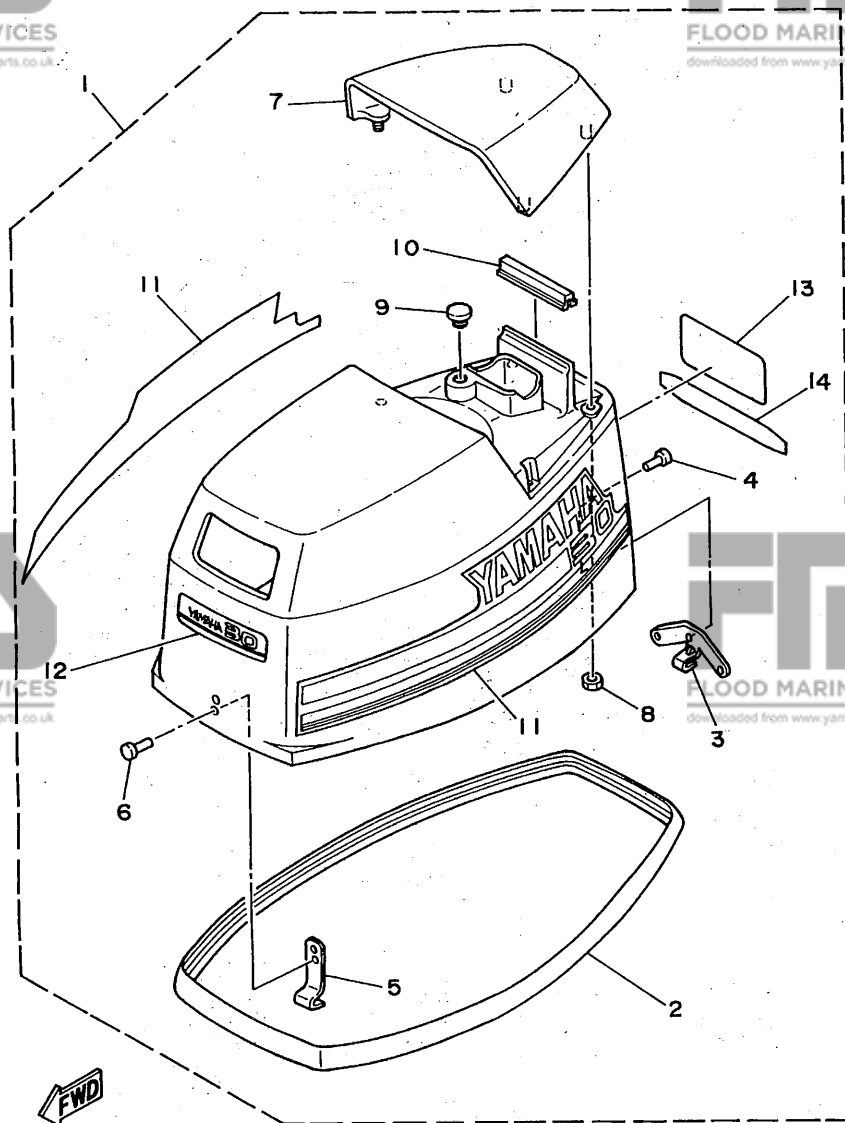


FIG. 7 TOP COWLING

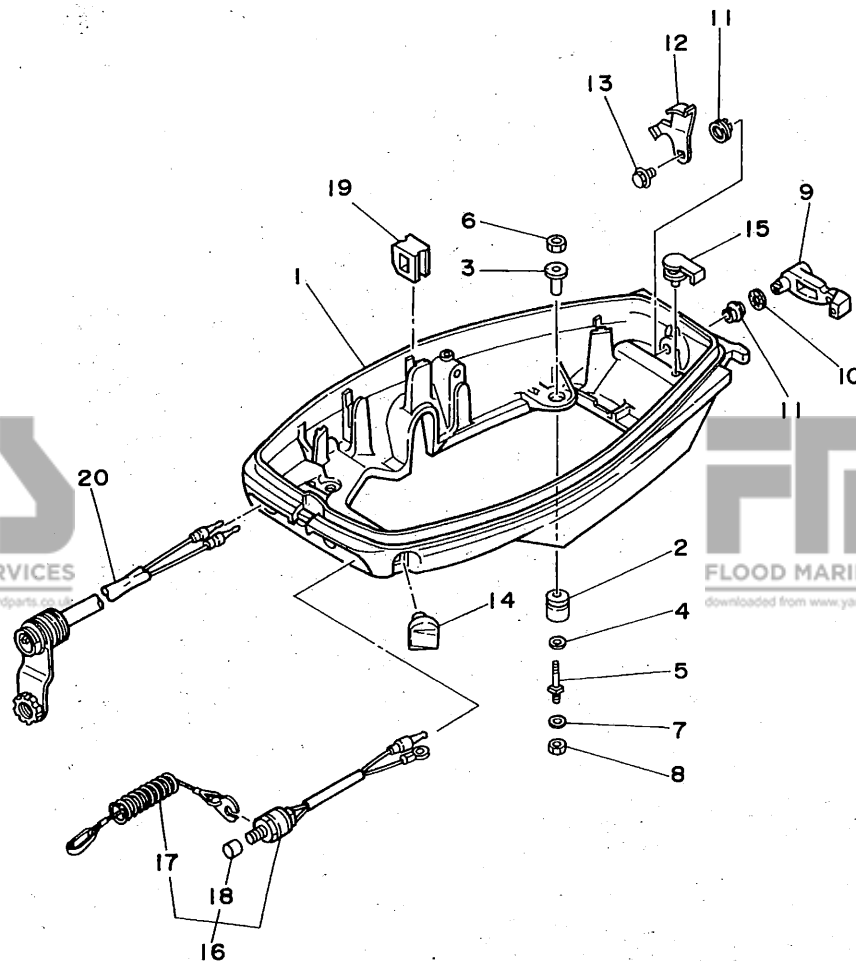
CAPOT SUPERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61R-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25V
	61T-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 30G
2	6G0-42615-00	.SEAL .JOINT	1	
3	689-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	90266-04M01	.RIVET .RIVET	3	
5	6G0-42651-02	.HOOK .CROCHET	1	
6	90266-04M00	.RIVET .RIVET	2	
7	61N-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
8	90179-06M24	.NUT .ECROU	4	
9	90480-14M14	.GROMMET .PASSE-FIL	1	
10	61N-42628-00	.SEAL .JOINT	1	
11	62C-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	UR 25V
	61T-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1	UR 30G
12	695-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 25V
	689-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 30G
	695-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 25V
	689-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 30G
14	62C-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	

FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-42711-03-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-15M06	GROMMET PASSE-FIL	4	
3	90387-08M25	COLLAR COLLERETTE	4	
4	90201-08M87	WASHER, PLATE RONDELLE, PLATE	4	
5	660-42796-00	BOLT 1 BOULON	4	
6	95380-08700	NUT ECROU	4	
7	92995-08600	WASHER RONDELLE	4	
8	95380-08700	NUT ECROU	4	
9	689-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
11	90386-12069	BUSH DOUILLE	2	
12	689-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
14	689-42725-01	GROMMET PASSE-FIL	1	
15	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	1	
16	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	25VM/30GM
17	682-82556-00	.STOPPER .PLAQUETTE	1	
18	689-8257Y-00	.CAP .CHAPEAU	1	
19	90480-17M08	GROMMET PASSE-FIL	1	
20	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	UR 25VM/30GM
	682-42724-00	GROMMET PASSE-FIL	1	AP

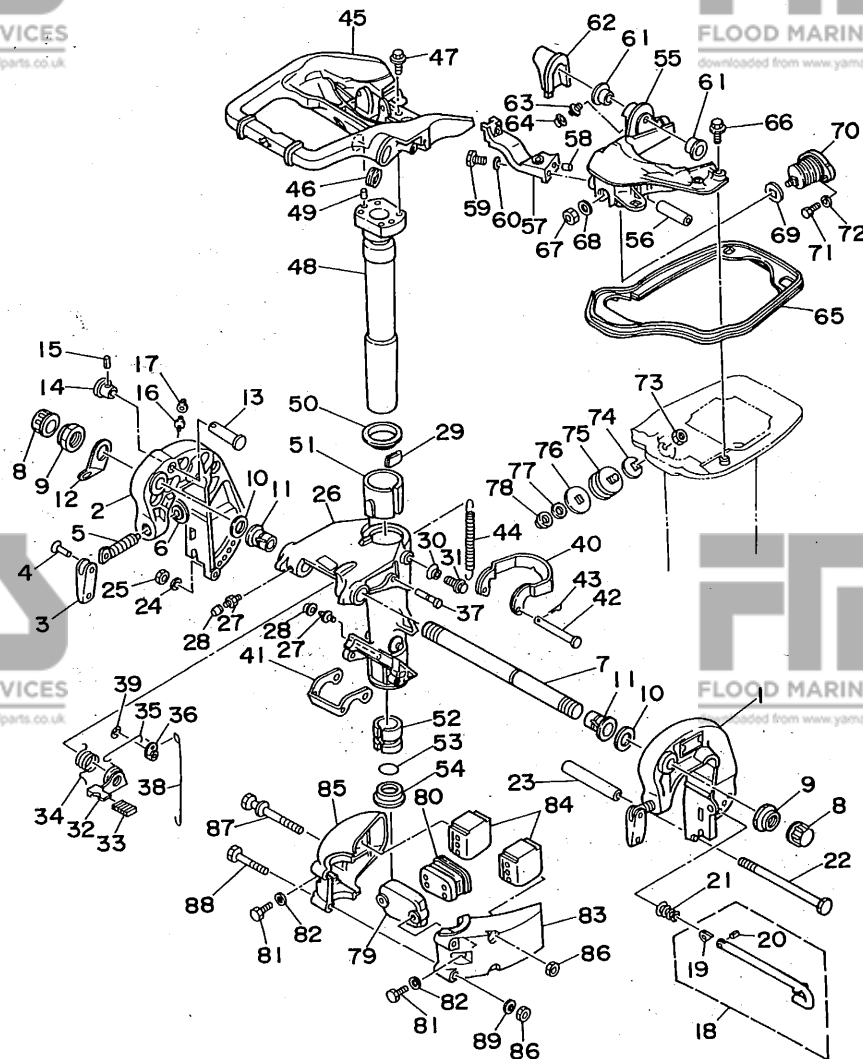


FIG. 9 BRACKET 1

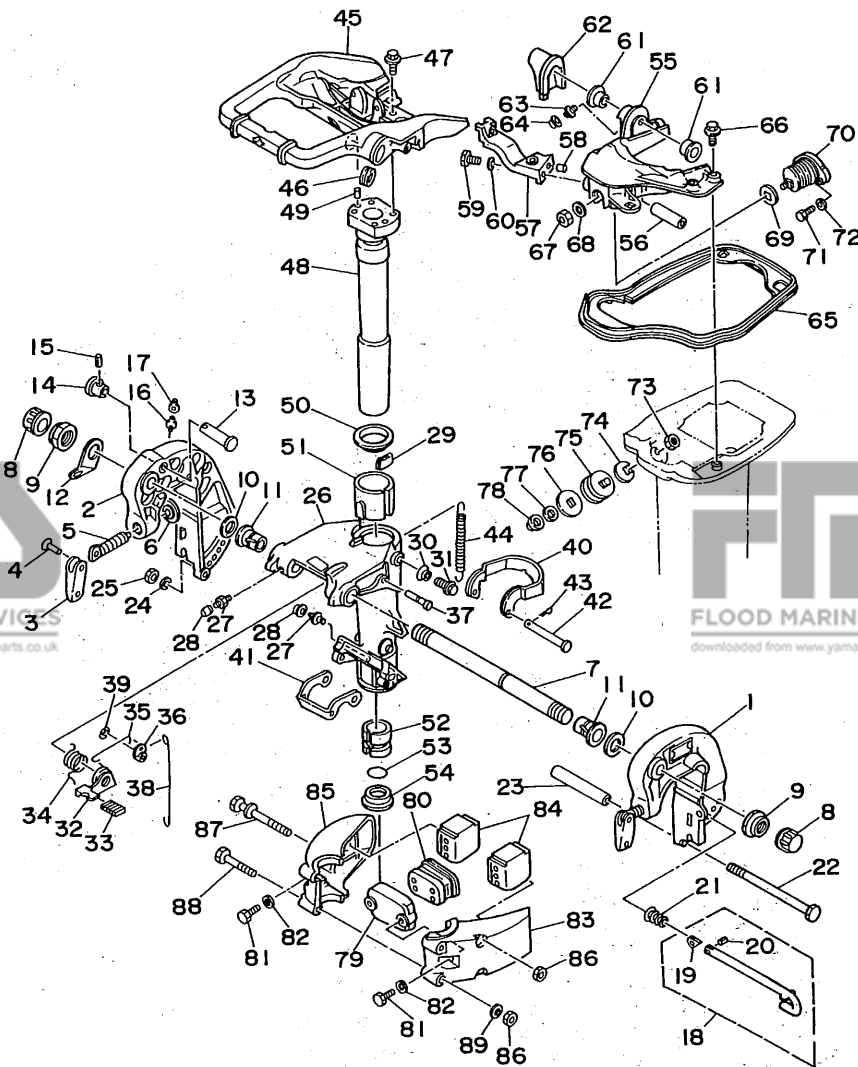
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	689-43112-02-4D	BRACKET, CLAMP PRESSE	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M01	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
8	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
9	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
10	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-22M67	BUSH DOUILLE	2	
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
14	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
15	91690-30016	PIN, SPRING AGRAFFE	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
18	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
19	689-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
20	91690-30008	PIN, SPRING AGRAFFE	1	
21	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	
22	90101-08339	BOLT BOULON	1	
23	90387-08M03	COLLAR COLLERETTE	1	
24	92995-08600	WASHER RONDELLE	1	
25	95380-08600	NUT ECROU	1	
26	689-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	3	
28	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP

C6

FIG. 9 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-42528-00	PLATE, FRICTION	1	
30	689-43373-01	PLAQUE, FRICTION	1	
31	90105-06M18	SEAL, DAMPER	1	
32	689-43631-00	JOINT	1	
33	689-43633-00	BOLT, WASHER BASED	1	
34	689-43643-00	BOULON, AVEC RONDELLE	1	
35	689-43616-00	LEVER, TILT	1	
36	648-43642-00	LEVIER, INCLINAISON	1	
37	90249-06M22	COVER, TILT LEVER	1	
38	648-43617-00	COUVERCLE	1	
39	99080-05600	SPRING	1	
40	689-43614-00	RESSORT	1	
41	648-43615-00	ROD, TILT LOCK	1	
42	90240-05046	TIGE	1	
43	91490-16010	LEVIER, INCLINAISON 1	1	
44	90506-30M27	GOUPILLE	1	
45	689-42511-01-4D	ROD, TILT LOCK	1	
46	90480-29045	TIGE	1	
47	90105-06M07	CIRCLIP	1	
48	689-42521-00-94	CIRCLIP	1	
49	93608-12063	PLATE, TILT LOCK	1	
50	90209-47016	ETRIER, VERROUILLAGE MARCHE AR	1	
51	90386-47M22	PLATE, TILT LOCK	1	
52	90386-38090	ETRIER, VERROUILLAGE MARCHE AR	1	
53	93210-37M67	PIN, CLEVIS	1	
54	90386-38022	BOULON, A GOUPILLE	1	
55	648-44518-01-94	PIN, COTTER	1	
56	90387-10M39	GOUPILLE	1	
		SPRING, TENSION	1	
		RESSORT, TENSION	1	
		BRACKET, STEERING	1	
		CADRE, DIRECTION	1	
		GROMMET	1	FOR MANUAL STEERING
		PASSE-FIL	4	
		BOLT, WASHER BASED	4	
		BOULON, AVEC RONDELLE	4	
		SHAFT, STEERING PIVOT	1	
		AXE, PIVOT DE DIRECTION	1	
		PIN, DOWEL	2	
		AXE	2	
		WASHER	1	
		RONDELLE	1	
		BUSH	1	
		DOUILLE	1	
		BUSH	1	
		DOUILLE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BUSH	1	
		DOUILLE	1	
		BRACKET COMP.	1	
		SUPPORT COMPLET	1	
		COLLAR	1	
		COLLERETTE	1	

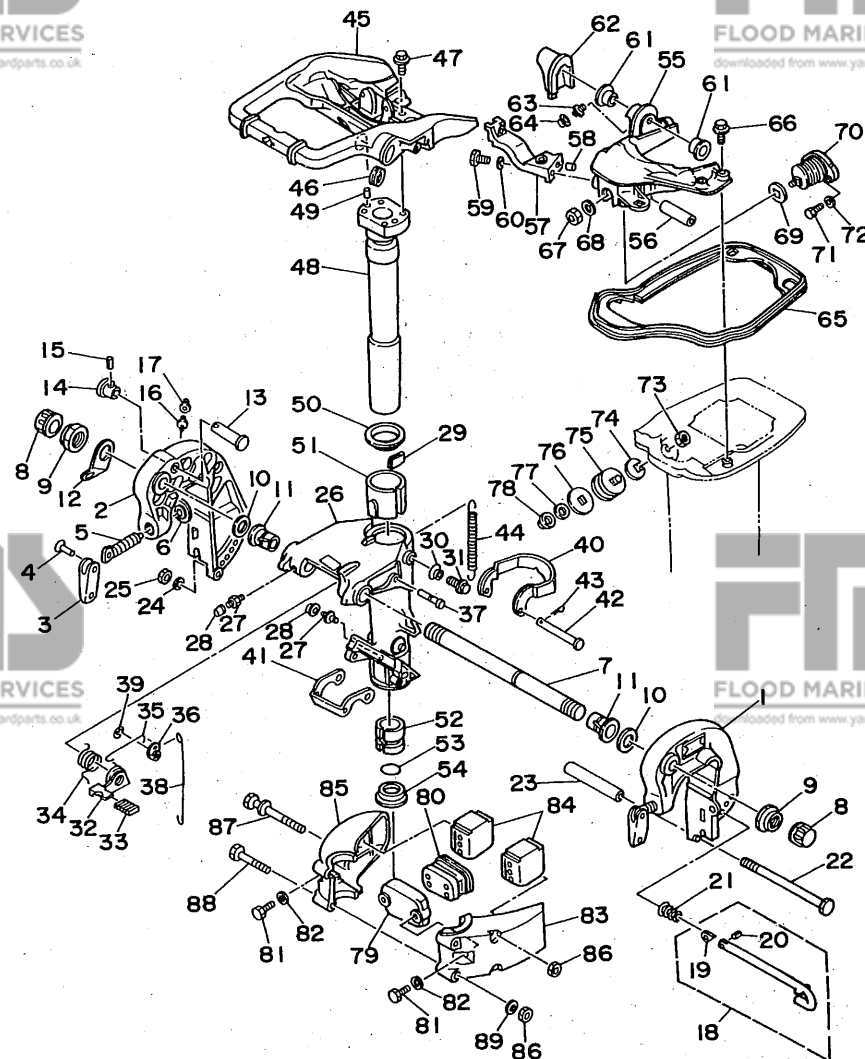


FIG. 9 BRACKET 1

SUPPORT 1

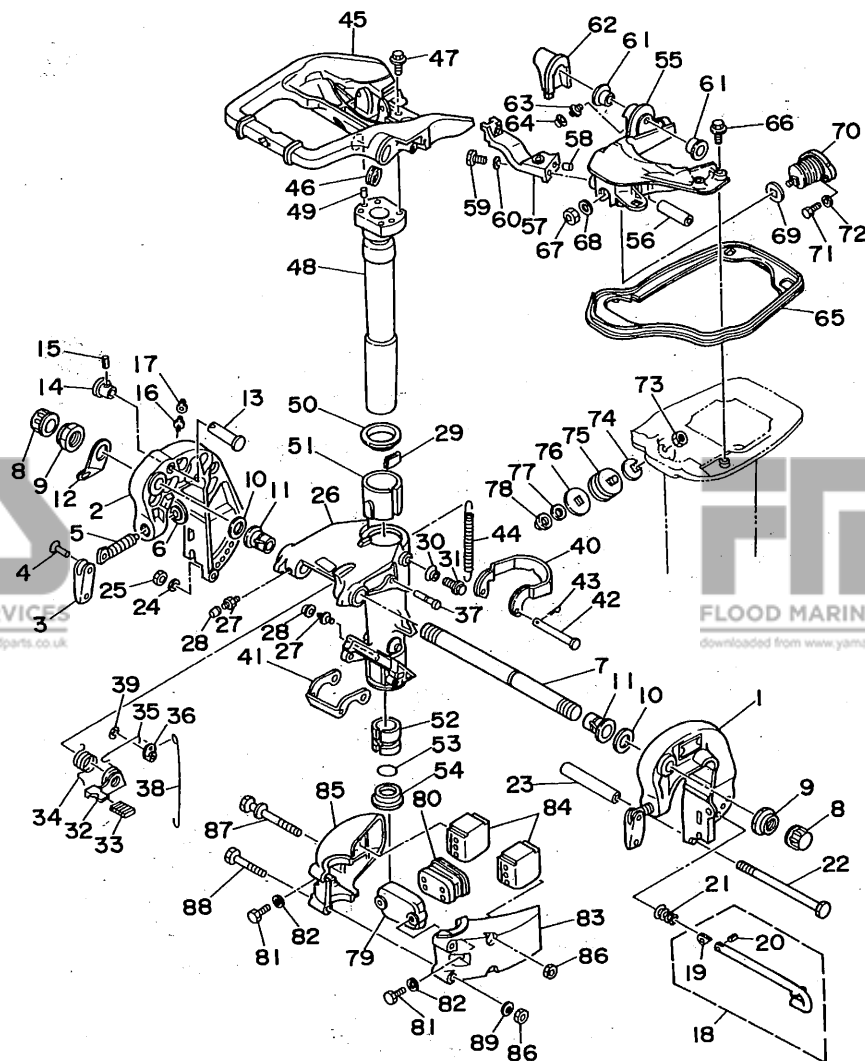
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	648-44519-00-94	BRACKET SUPPORT	1	
58	93606-12019	PIN, DOWEL	1	
59	97080-06018	GOUPILE	1	
60	92990-06600	BOLT BOULON	1	
61	90381-12M01	WASHER, PLATE RONDELLE, PLATE	1	
62	689-42718-00	BUSH, SOLID DOUILLE, SOLIDE	2	
63	93700-06M03	RUBBER, SEAL 3 JOINT	1	
64	663-45119-00	NIPPLE, GREASE PION	1	
65	689-42716-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
66	90105-06M08	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
67	95380-10600	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
68	92990-10200	NUT ECROU	1	
69	648-44591-A0	WASHER, PLAIN RONDELLE, PLATE	1	
70	689-44516-00	GASKET JOINT	1	
71	97095-06020	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	2	
72	92990-06600	BOLT BOULON	2	
73	95380-10600	WASHER, PLATE RONDELLE, PLATE	2	
74	648-44591-A0	NUT ECROU	2	
75	664-44514-00-94	GASKET JOINT	2	
76	664-44591-A0	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
77	92990-10200	GASKET JOINT	2	
78	95380-10800	WASHER, PLAIN RONDELLE, PLATE	2	
79	689-44553-00-94	NUT, CROWN ECROU, BORGNE	1	
80	689-44557-00	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	1	
81	97095-08025	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	2	
82	92995-08600	BOLT BOULON	2	
83	689-44551-01-4D	WASHER RONDELLE	1	
84	689-44555-00	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	
		MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL		

D1

FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
85	689-44552-01-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
86	95380-08600	NUT ECROU	4	
87	90119-08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
88	97095-08065	BOLT BOULON	2	
89	92995-08600	WASHER RONDELLE	2	



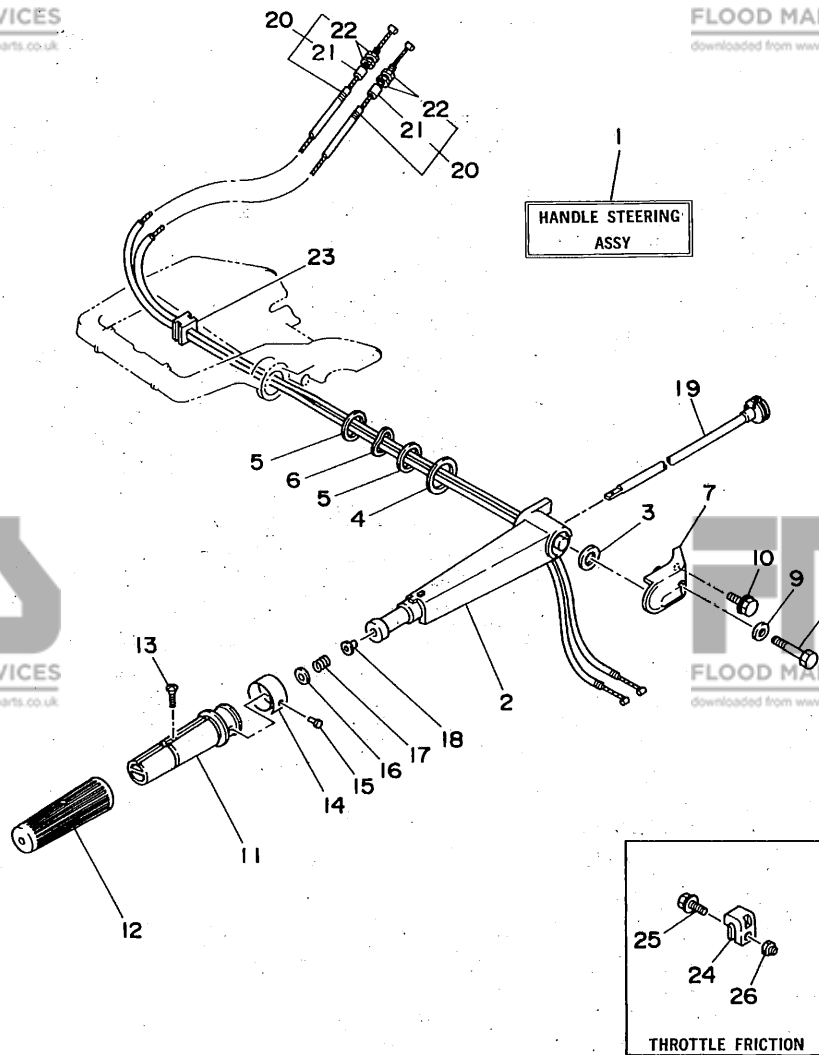


FIG. 10 STEERING

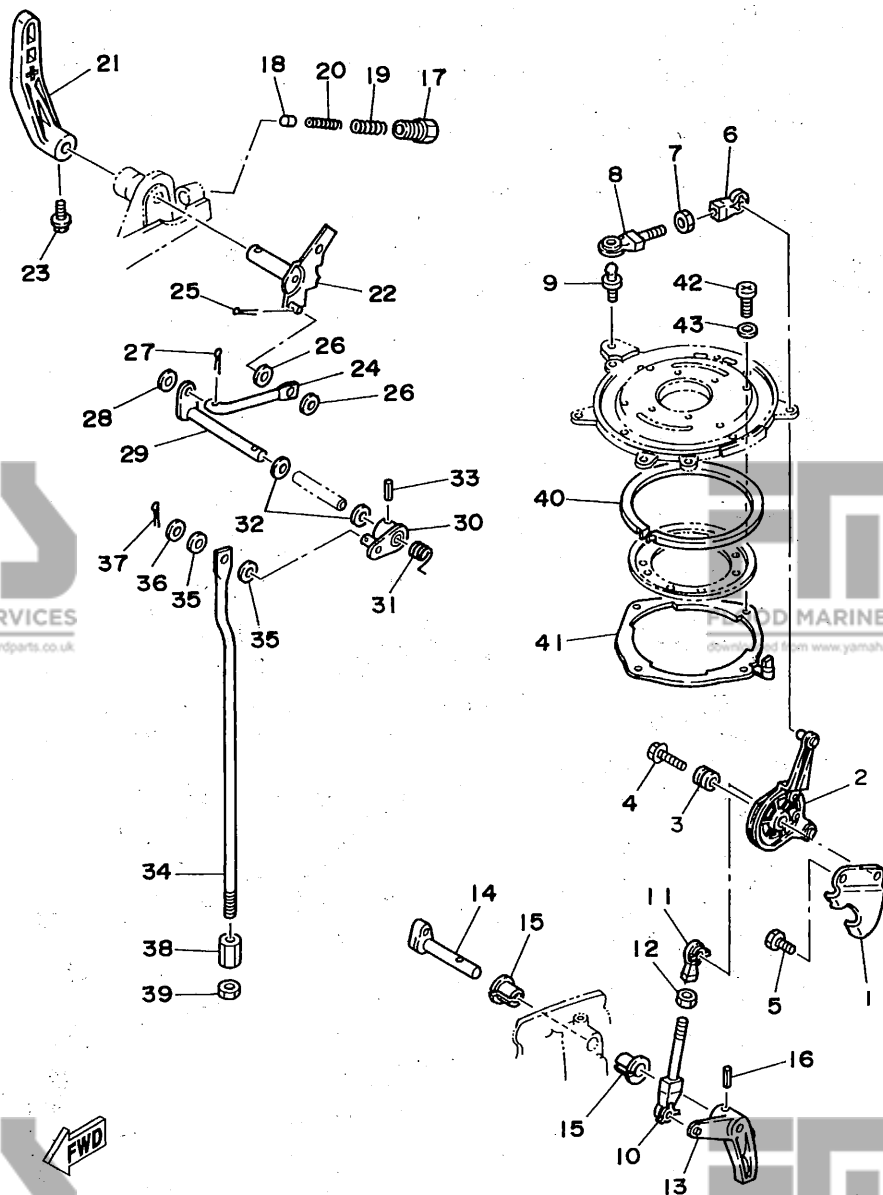
DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0084-01-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	REF. NO. 20-23
2	689-42111-01-4D	HANDLE, STEERING POIGNEE	1	
3	90560-14076	SPACER ENTRETOISE	1	
4	90202-34043	WASHER, PLATE RONDELLE, PLATE	1	
5	90201-28M00	WASHER, PLATE RONDELLE, PLATE	2	
6	90206-28M07	WASHER, WAVE RONDELLE, ONDULEE	1	
7	689-42112-01-4D	HANDLE, STEERING POIGNEE	1	
8	97095-06050	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
12	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
13	90149-05M13	SCREW VIS	1	
14	689-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET RIVET	1	
16	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90386-08032	BUSH DOUILLE	1	
19	689-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
20	61N-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2	
21	90123-06M00	BOLT BOULON	1	
22	90170-06183	NUT ECROU	2	
23	61N-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	
24	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
25	97095-06020	BOLT BOULON	1	
26	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

D3

FIG. 11 CONTROL

COMMANDE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-14497-00	STAY, THROTTLE WIRE	1	
2	61N-41631-00-94	SUPPORT DE BOISSEAU	1	
3	90387-06M02	LEVER, MAGNETO CONTROL	1	
4	90119-06M49	LEVIER, COMMANDE D'AVANCE	1	
5	97095-06012	COLLAR	1	
6	6H1-41237-00	COLLERETTE	1	
7	95380-05700	BOLT, WITH WASHER	1	
8	679-41241-01	BOULON, AVEC RONDELLE	1	
9	663-85518-00	BOLT	1	
10	689-42169-01	BOULON	1	
11	6H1-41237-00	JOINT, LINK	1	
12	95380-05600	RACCORD	1	
13	689-42154-80-94	NUT	1	
14	656-42153-00-94	ECROU	1	
15	90386-10009	ROD, LINK	1	
16	91690-40018	BIELLE	1	
17	664-42715-00	JOINT, BALL	1	
18	664-44167-00	JOINT SPHERIQUE	1	
19	90501-14M07	AXE	1	
20	90501-09M08	JOINT, LINK	1	
21	689-44111-01-40	RACCORD	1	
22	664-44113-01	NUT	1	
23	90105-06M07	ECROU	1	
24	664-44142-00	LEVER, THROTTLE CONTROL	1	
25	91490-16010	LEVIER DE COMMANDE D'AVANCE	1	
26	90202-06007	SHAFT, THROTTLE CONTROL	1	
27	91490-12012	AXE, COMMANDE D'ACCELERATION	1	
28	92990-05600	BUSH	2	
		DOUILLE		
		PIN, SPRING	1	
		AGRAFFE	1	
		BUSHING	1	
		COUSSINET	1	
		PLUNGER, SHIFT CAM	1	
		POUSOIR D'EMBRAYAGE	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		HANDLE, GEAR SHIFT	1	
		POIGNEE, LEVIER D'EMBRAYAGE	1	
		CAM PLATE, HANDLE	1	
		CAME, VERROUILLAGE	1	
		BOLT, WASHER BASED	1	
		BOULON, AVEC RONDELLE	1	
		JOINT	1	
		RACCORD	1	
		PIN, COTTER	1	
		GOUPILLE	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		PIN, COTTER	1	
		GOUPILLE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

D4

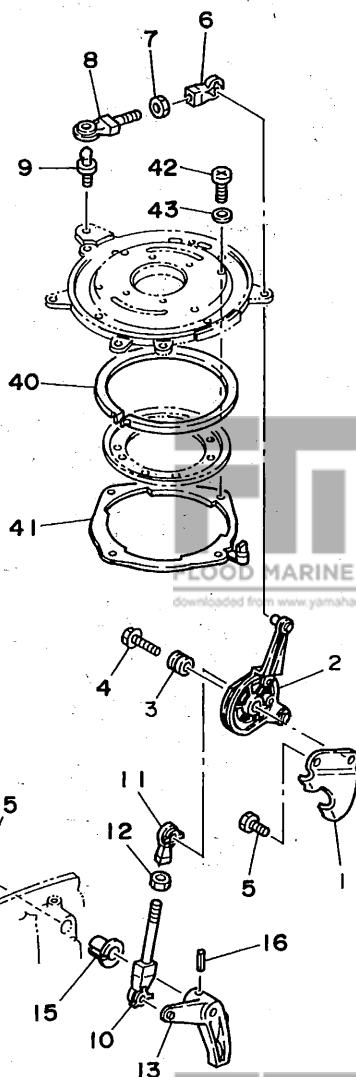
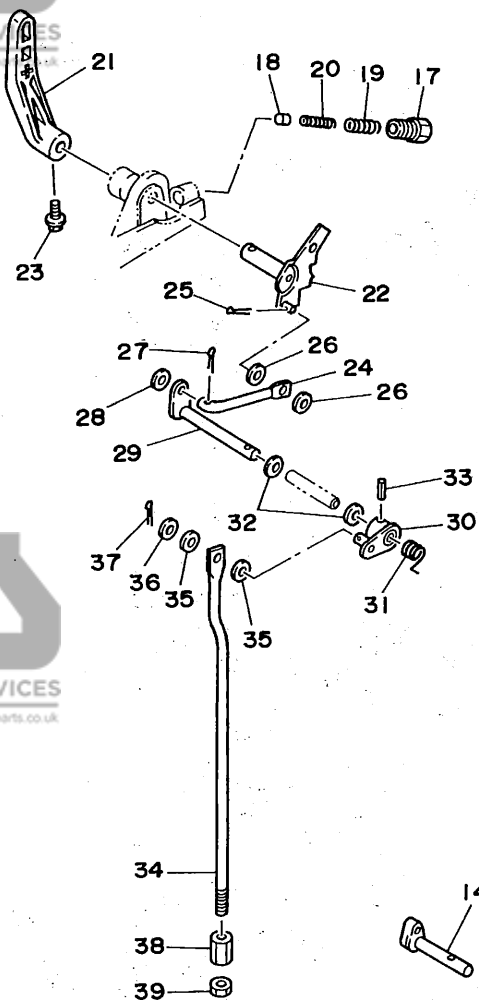


FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	689-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
30	689-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
31	90508-14M13	SPRING, TORSION RESSORT, TORSION	1	
32	90202-10024	WASHER, PLATE RONDELLE, PLATE	2	
33	91690-40016	PIN, SPRING AGRAFFE	1	
34	61N-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
35	90202-06007	WASHER, PLATE RONDELLE, PLATE	2	
36	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
37	91490-20010	PIN, COTTER GOUPILLE	1	
38	61N-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
39	95380-06600	NUT ECROU	1	
40	676-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
41	676-41613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	
42	98580-05012	SCREW, PAN HEAD VIS	4	
43	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	

FWD

D5

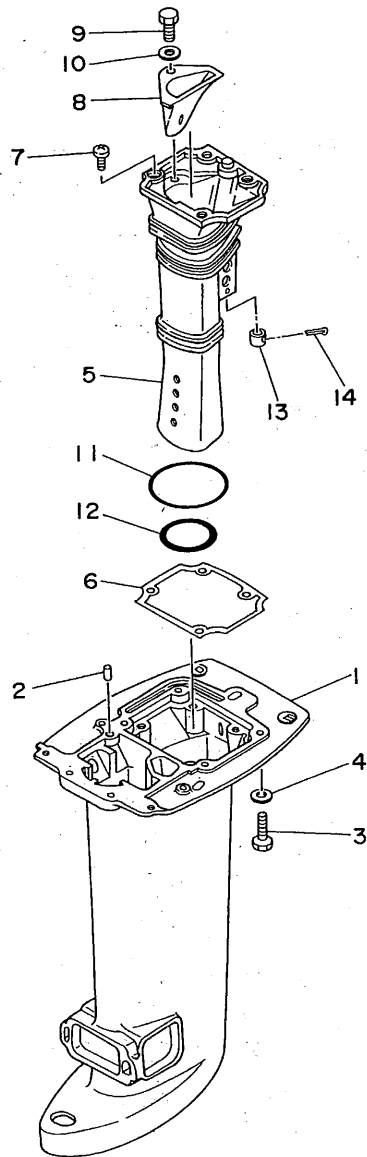


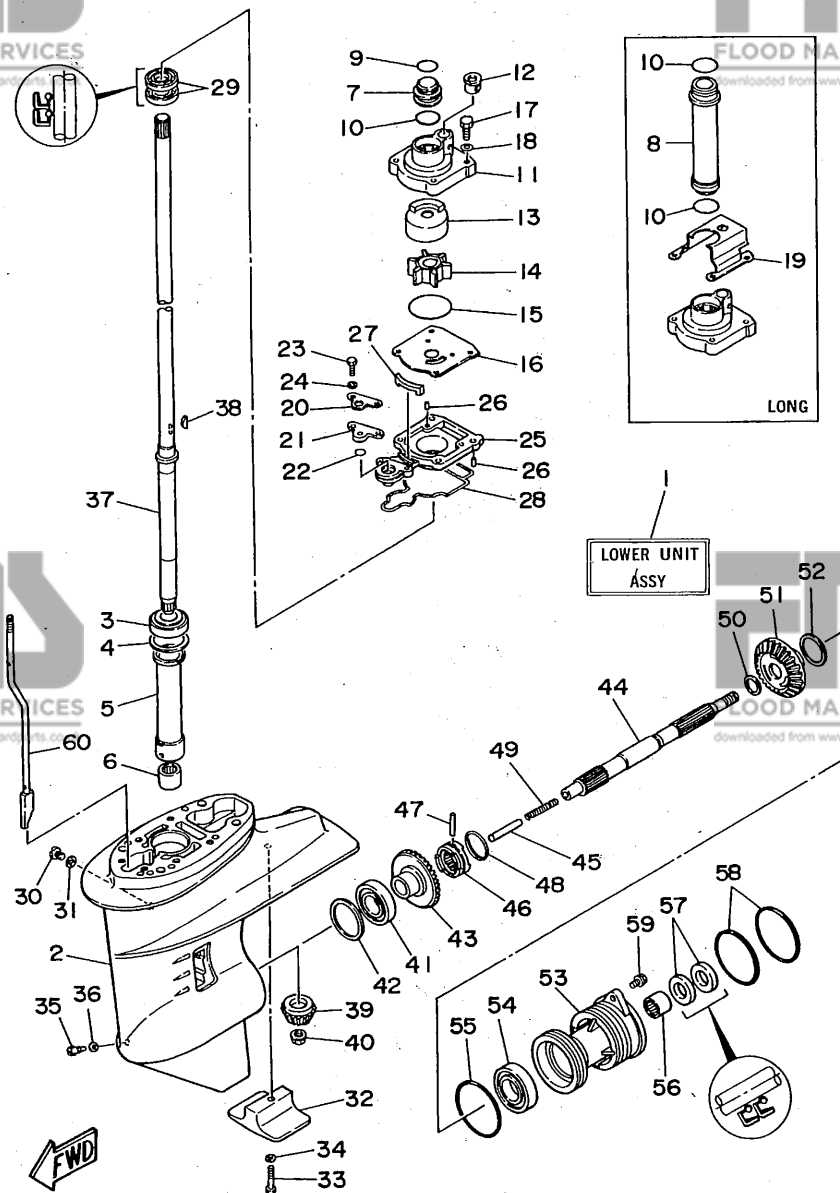
FIG. 12 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-45111-13-4D	CASING, UPPER	1	UR LONG
	689-45111-04-4D	FOURREAU CASING, UPPER	1	UR SHORT
2	93606-12019	PIN, DOWEL	2	
3	97095-08030	GOUPILLE BOLT	6	
4	92995-08600	BOULON WASHER	6	
5	6A8-41131-10-5B	RONDELLE MANIFOLD, EXT. 1	1	
6	664-41134-A0	PIPE D'ECHAPPEMENT GASKET, EXHAUST MANIFOLD	1	
7	98580-06016	JOINT, PIPE D'ECHAPPEMENT SCREW, PAN HEAD	4	
8	689-41137-00-94	VIS GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
9	97095-08020	BOLT	1	
10	92995-08600	BOULON WASHER	1	
11	689-41141-00	RONDELLE SEAL 1	1	
12	689-41142-00	JOINT 1 SEAL	1	
13	689-41135-00	JOINT GASKET, EXHAUST MANIFOLD	1	UR LONG
	6A8-41135-00	JOINT, PIPE D'ECHAPPEMENT GASKET, EXHAUST MANIFOLD	1	UR SHORT
14	91490-30030	JOINT, PIPE D'ECHAPPEMENT PIN, COTTER	1	
		GOUPILLE		

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

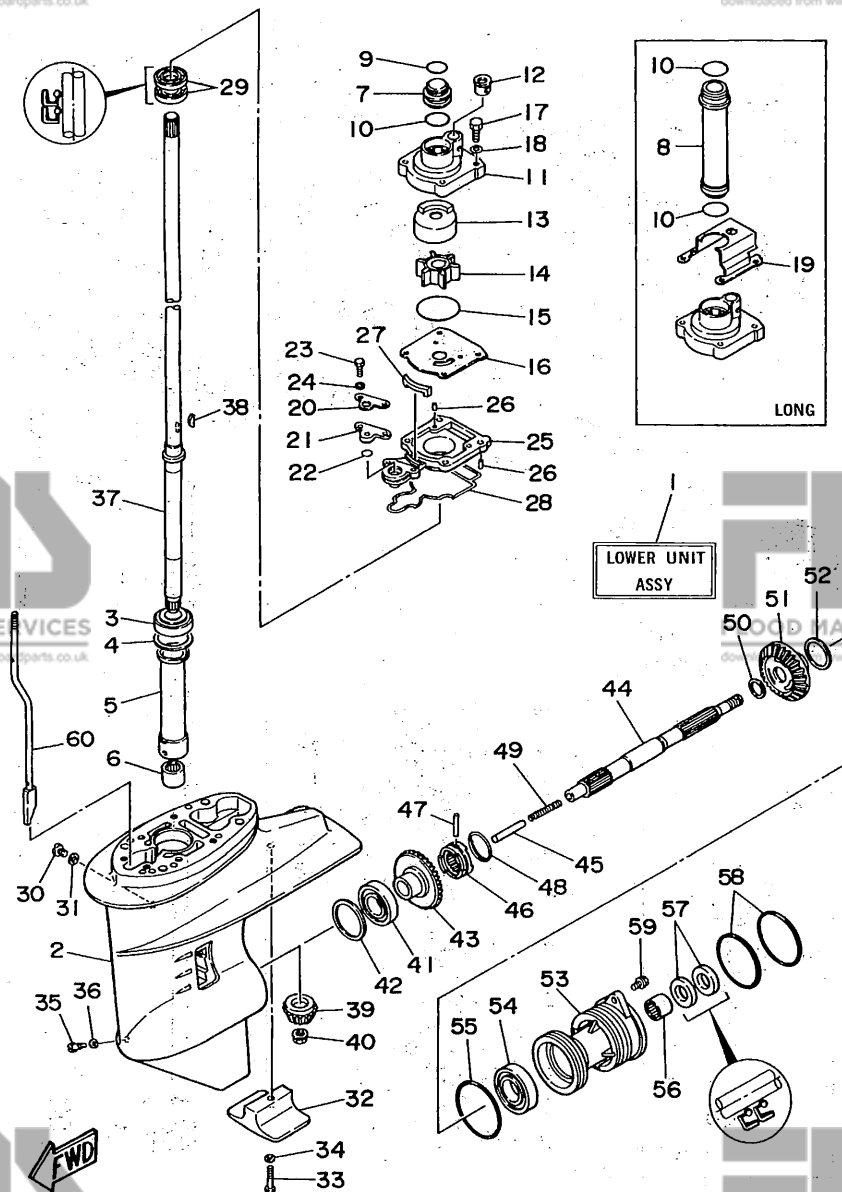


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-45300-10-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 6, 8, REF.NO. 10 ~ 60)	1	UR LONG
	61N-45300-00-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 7, 9 ~ 18, REF.NO. 20 ~ 60)	1	UR SHORT
2	61N-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93332-000W5	BEARING ROULEMENT	1	
4	61N-45587-00-07	SHIM (T=0.7)	1	UR
	61N-45587-00-10	CALE (T=0.7)	1	UR
	61N-45587-00-11	SHIM (T=1.0)	1	UR
	61N-45587-00-12	CALE (T=1.0)	1	UR
	61N-45587-00-13	SHIM (T=1.1)	1	UR
	61N-45587-00-14	CALE (T=1.1)	1	UR
	61N-45587-00-15	SHIM (T=1.2)	1	UR
	61N-45587-00-16	CALE (T=1.2)	1	UR
	61N-45587-00-17	SHIM (T=1.3)	1	UR
	61N-45587-00-18	CALE (T=1.3)	1	UR
	61N-45587-00-19	SHIM (T=1.4)	1	UR
	61N-45587-00-20	CALE (T=1.4)	1	UR
	61N-45587-00-21	SHIM (T=1.5)	1	UR
	61N-45587-00-22	CALE (T=1.5)	1	UR
	61N-45587-00-23	SHIM (T=1.6)	1	UR
	61N-45587-00-24	CALE (T=1.6)	1	UR
5	61N-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
6	93315-220V7	BEARING, CYLINDRICAL ROULEMENT	1	
7	61N-44362-00	TUBE, WATER TUBE D'EAU	1	SHORT
8	61N-44362-10	TUBE, WATER TUBE D'EAU	1	LONG
9	93210-22298	O-RING JOINT TORIQUE	1	SHORT
10	93210-26240	O-RING JOINT TORIQUE	2	UR LONG
	93210-26240	O-RING JOINT TORIQUE	1	UR SHORT
11	61N-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
12	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
13	61N-44322-01	INSERT, CARTRIDGE CUVETTE	1	
14	6H4-44352-02	IMPELLER TURBINE	1	
15	93210-45161	O-RING JOINT TORIQUE	1	
16	61N-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
17	97095-06040	BOLT BOULON	4	

D7

FIG. 13 LOWER CASING. DRIVE 1

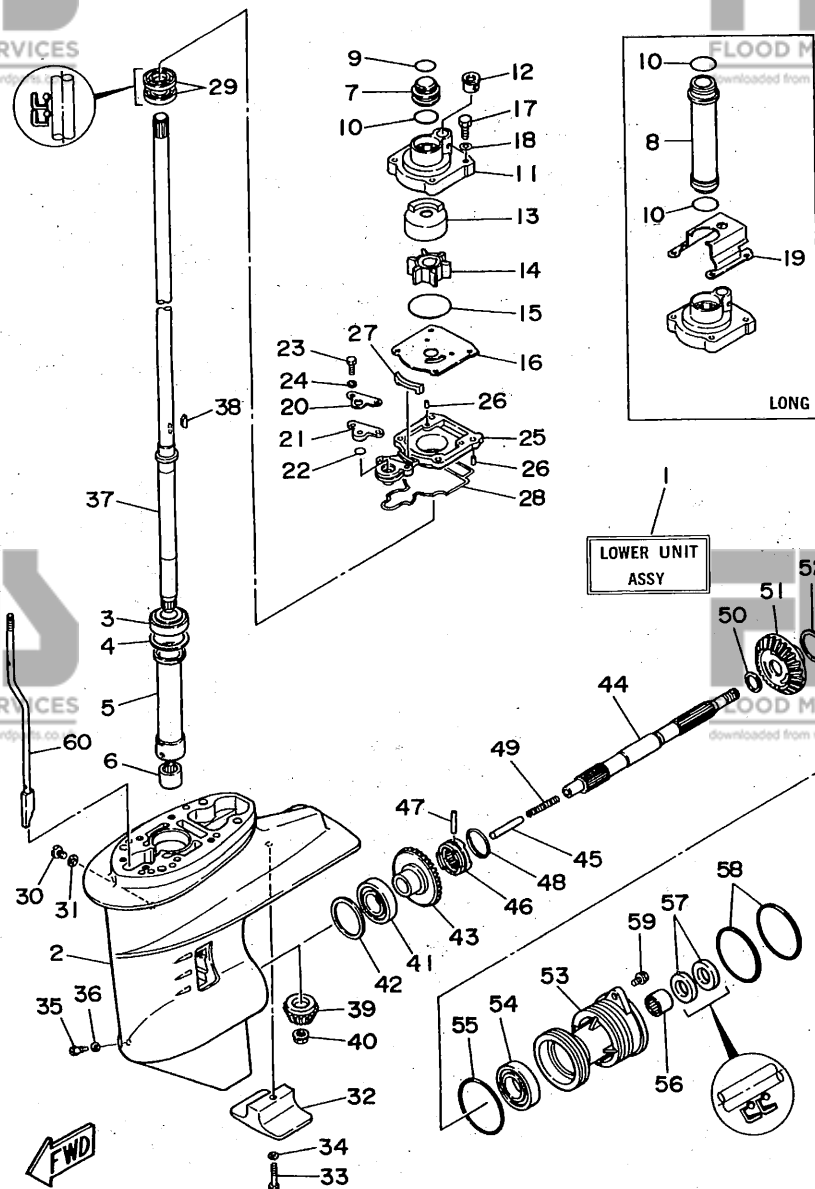
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
19	61N-44328-00	PLATE PLAQUETTE	1	LONG
20	61N-44176-00	BRACKET SUPPORT	1	
21	61N-45321-00	PLATE PLAQUETTE	1	
22	93210-06ME6	O-RING JOINT TORIQUE	1	
23	97095-06025	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	61N-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
26	93604-10M03	PIN, DOWEL CLAVETTE	3	
27	61N-45127-00	SEAL JOINT	1	
28	61N-45315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
29	93101-22067	OIL SEAL JOINT SPY	2	
30	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
31	90430-08020	GASKET JOINT	1	
32	61N-45251-00	ANODE ANODE	1	
33	95895-06035	BOLT, FLANGE BOULON	1	
34	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
35	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
36	90430-08020	GASKET JOINT	1	
37	61N-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
	61N-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
38	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
39	61N-45551-00	PINION PIGNON D'ATTAQUE	1	
40	90179-10M14	NUT ECROU	1	
41	93332-00005	BEARING ROULEMENT	1	
42	6L2-45567-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45567-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45567-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR

FIG. 13 LOWER CASING. DRIVE 1

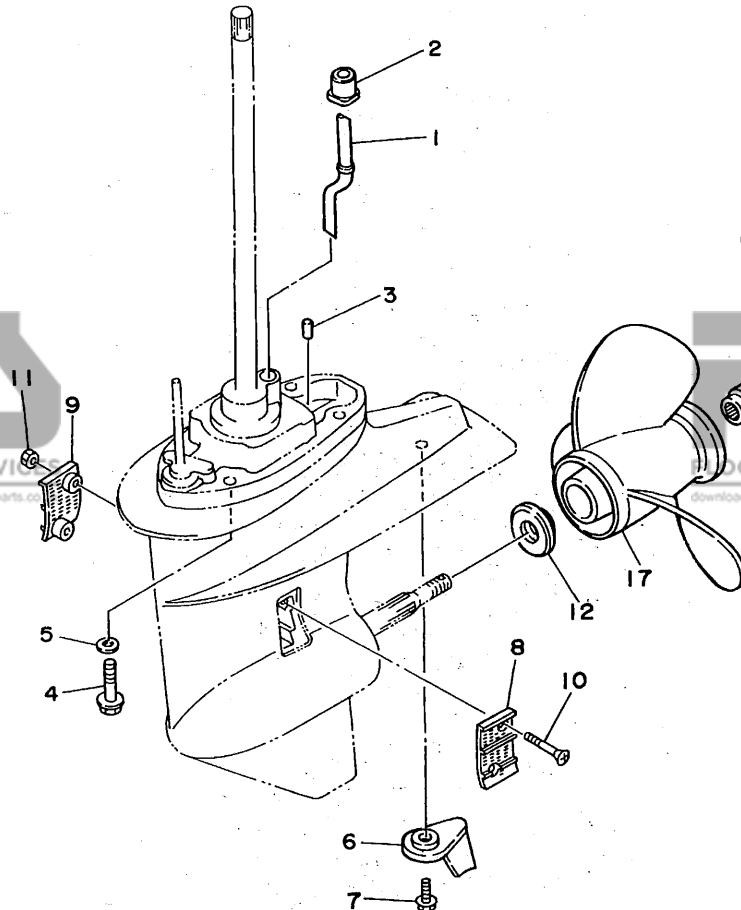
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6L2-45567-00-14	SHIM (T:1.4MM)	1	UR
43	61N-45560-00	CALE (T:1.4MM)	1	
44	6L2-45611-00	GEAR PIGNON	1	
45	648-45635-00	SHAFT, PROPELLER ARBRE, HELICE	1	
46	664-45631-00	PLUNGER, SHIFT POUSSOIR D'EMBAYAGE	1	
47	90250-05010	CLUTCH, DOG CRABOT	1	
48	648-45633-00	PIN, STRAIGHT GOUPILE, DROITE	1	
49	90501-10065	RING, CROSS PIN JONC, GOUPILE CRABOT	1	
50	90201-20417	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
51	61N-45571-00	WASHER, PLATE RONDELLE, PLATE	1	
52	6L2-45577-00-10	GEAR PIGNON	1	UR
	6L2-45577-00-11	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45577-00-12	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45577-00-13	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR
53	61N-45361-01-4D	SHIM (T:1.3MM) CALE (T:1.3MM)	1	
54	93306-00612	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
55	93210-64ME7	BEARING ROULEMENT	1	
56	93315-22004	O-RING JOINT TORIQUE	1	
57	93101-20M07	BEARING, CYLINDRICAL ROULEMENT	2	
58	93210-65M50	OIL SEAL JOINT SPY	2	
59	97595-06520	O-RING JOINT TORIQUE	2	
60	61N-44150-10	BOLT, WITH WASHER VIS HEXAGONAL	1	UR LONG
	61N-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT

FIG. 14 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	61N-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
2	689-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
3	93606-12019	PIN, DOWEL GOUILLE	2	
4	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
5	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
6	61N-45371-00	TAB-TRIM ANODE DERIVE	1	
7	90119-06M48	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
8	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
10	98780-05530	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
11	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
12	6L2-45987-01	SPACER ENTRETOISE	1	
13	689-45997-00	SPACER ENTRETOISE	1	
14	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
15	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
16	91490-30030	PIN, COTTER GOUILLE	1	
17	664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR

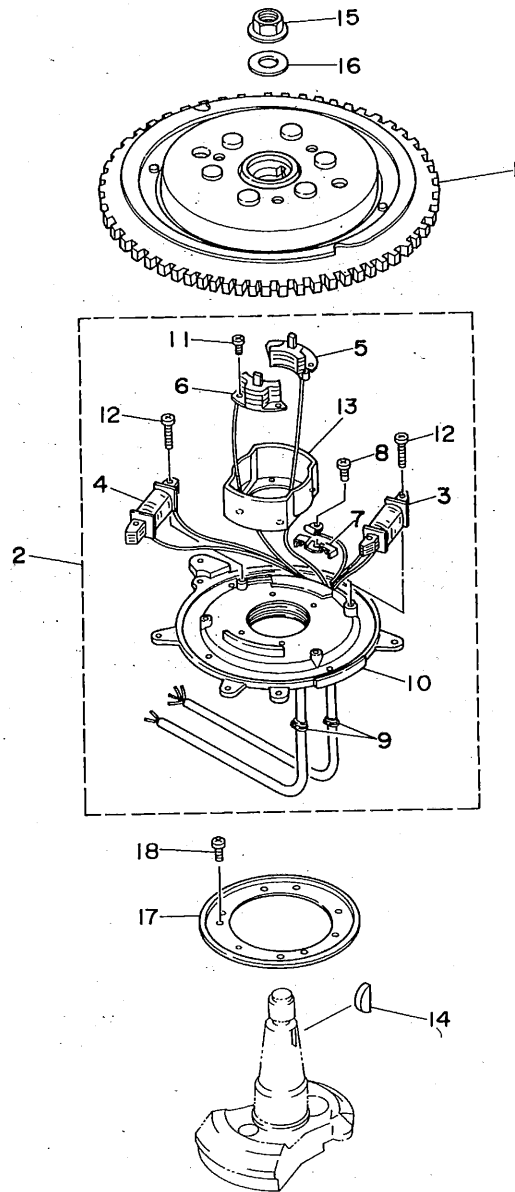


FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-85550-10	ROTOR ASSY	1	
	61N-85550-10	ROTOR CPLT	1	AP
2	61N-85560-10	ROTOR ASSY	1	
	61N-85560-10	ROTOR CPLT	1	
	61N-85560-10	BASE ASSY	1	
	61N-85560-10	ENS. FLASQUE	1	
* 3	61N-85541-19	.COIL, CHARGE	1	
	61N-85541-19	.BOBINE, CHARGE	1	
* 4	61N-81313-09	.COIL, LIGHTING 1	1	
	61N-81313-09	.BOBINE, ECLAIRAGE 1	1	
* 5	61N-85543-09	.COIL, PULSER	1	
	61N-85543-09	.BOBINE, PULSEUR	1	
* 6	61N-85543-19	.COIL, PULSER	1	
	61N-85543-19	.BOBINE, PULSEUR	1	
7	6E9-81328-70	.CLAMP	1	
	6E9-81328-70	.COLLIER	1	
8	98507-04006	.SCREW, PAN HEAD	1	
	98507-04006	.VIS, TETE TRONCONIQUE	1	
9	6E9-85516-70	.GROMMET	2	
	6E9-85516-70	.ENTRETOISE	2	
10	61N-85561-00	.BASE, MAGNETO	1	
	61N-85561-00	.BASE, MAGNETO	1	
11	98517-04012	.SCREW, PAN HEAD	4	
	98517-04012	.VIS, TETE TRONCONIQUE	4	
12	97607-06125	.SCREW, PAN HEAD WITH WASHER	4	
	97607-06125	.VIS HEXAGONAL	4	
13	61N-85537-00	.COVER	1	
	61N-85537-00	.COUVERCLE	1	
14	90280-05049	KEY, WOODRUFF	1	
	90280-05049	CLAVETTE, DEMI-LUNE	1	
15	90179-16M05	NUT	1	
	90179-16M05	ECROU	1	
16	90201-16M44	WASHER, PLATE	1	
	90201-16M44	RONDELLE, PLATE	1	
17	689-41612-01	RETAINER, MAGNETO BASE	1	
	689-41612-01	FLASQUE, PLATEAU D'AVANCE	1	
18	98580-06010	SCREW, PAN HEAD	4	
	98580-06010	VIS	4	

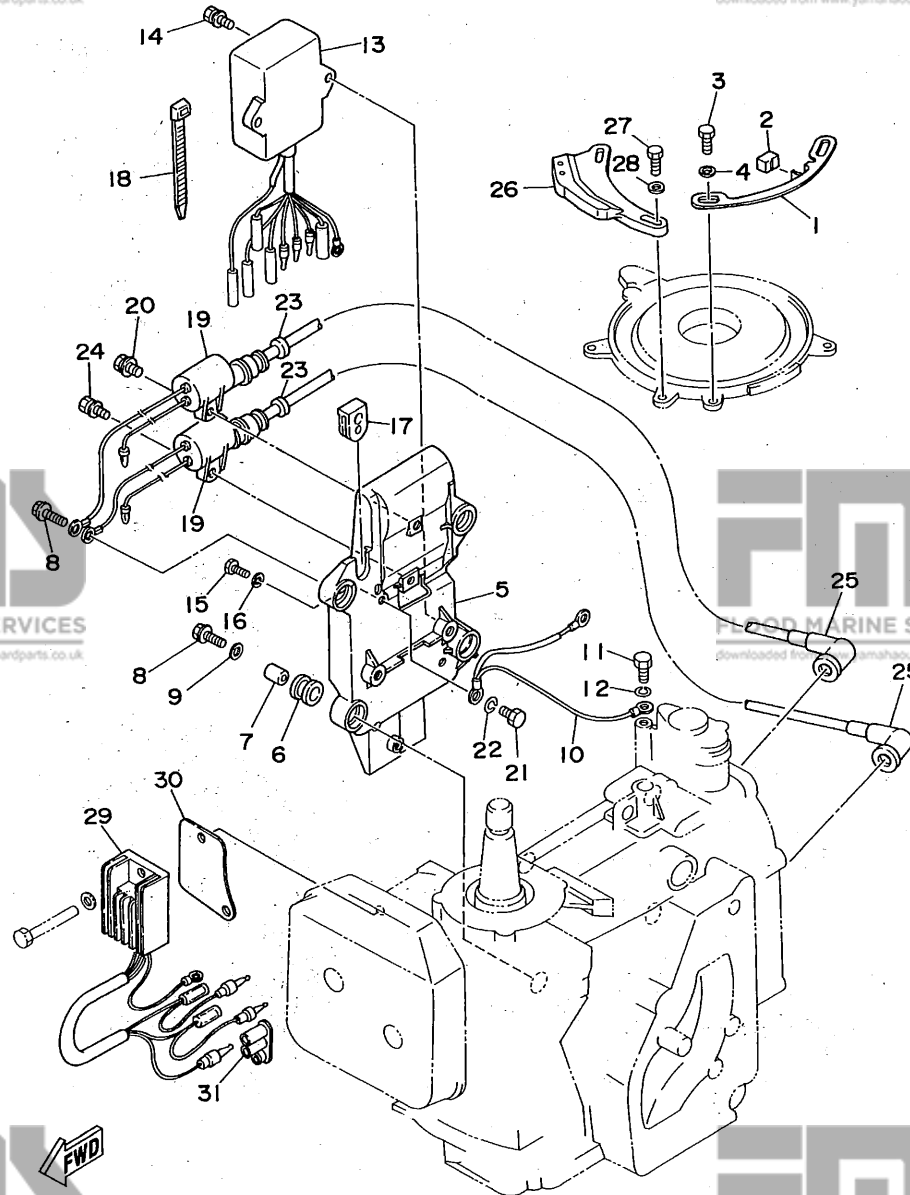
* WITHOUT TERMINAL.

* SANS TERMINAL.

E4

FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

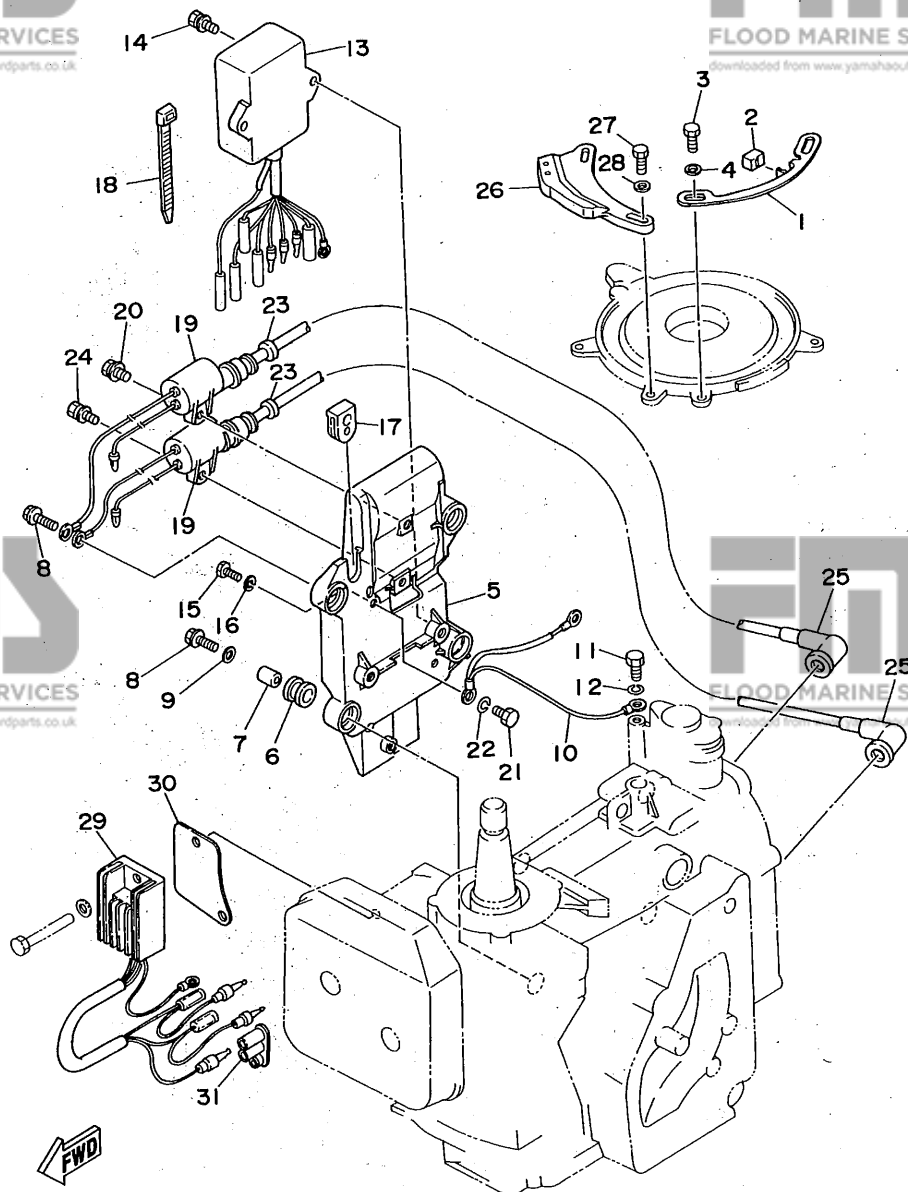


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-41615-00	STOPPER, MAGNETO BASE BUTÉE, PLATEAU D'AVANCE	1	
2	61N-44194-00	CAP CAPUCHON	1	UR 25V
	61T-44194-00	CAP CAPUCHON	1	UR 30G
3	97095-06010	BOLT BOULON	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	61N-85542-00-94	BRACKET SUPPORT	1	
6	61N-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	
7	624-42542-00	PIPE TUYAU	4	
8	90119-06M95	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
9	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2	
10	61N-82519-01	WIRE, EARTH LEAD FIL, MASSE	1	
11	97095-06012	BOLT BOULON	1	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
13	61N-85540-10	C.D.I. UNIT ASSY BLOC C.D.I.	1	
14	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
15	97095-06012	BOLT BOULON	1	
16	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
17	6H3-81922-00	GROMMET OEUillet CAOUTCHOUC	1	
18	90465-13M11	CLAMP BRIDE	1	
19	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	FOR NO.1
	61N-85570-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	FOR NO.2
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
21	97095-06012	BOLT BOULON	1	
22	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
23	90480-25161	GROMMET PASSE-FIL	2	
24	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
25	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
26	61N-41213-00-94	CAM, ACCEL. CAME, ACCELERATION	1	

FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	97095-05016	BOLT BOULON	2	
28	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
29	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	25VM/30GM
30	61T-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	25VM/30GM
31	6E5-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	25VM/30GM



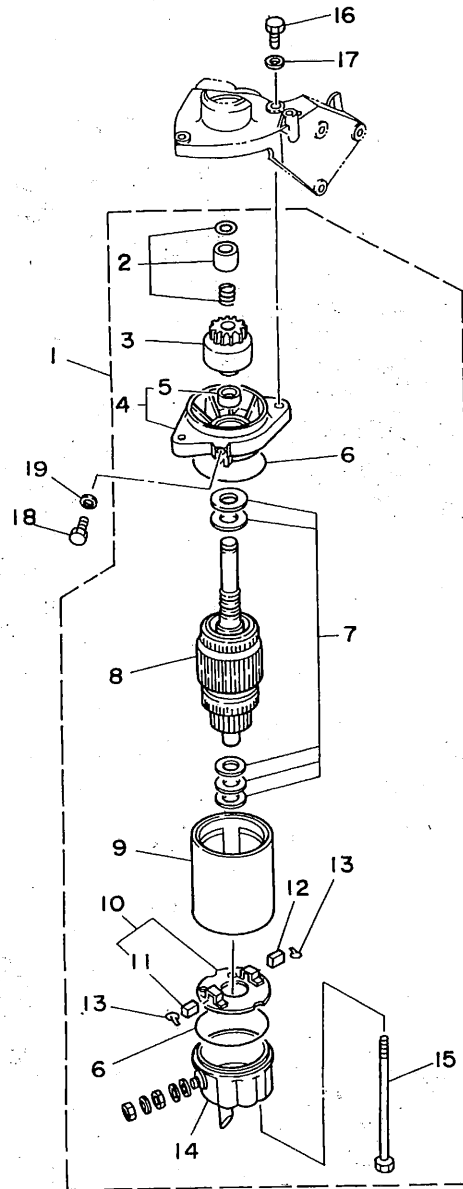


FIG. 17 ALTERNATE 1 (STARTING MOTOR ASSY:30GE)
FIG. 17 OPTIONNELLES 1 (DEMARREUR ELECTRIQUE COMPLET:30GE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81800-13	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	689-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	
6	689-81847-11	.O-RING	2	
7	689-81809-11	.JOINT TORIQUE .WASHER KIT	1	
8	689-81850-12	.JEU DE RONDELLES .ARMATURE ASSY	1	
9	689-81810-11	.INDUIT .STATOR ASSY	1	
10	689-81840-11	.STATOR COMPLET .BRUSH HOLDER ASSY	1	
11	689-81812-11	.SUPPORT DE CHARBON ..BRUSH 2	1	
12	689-81811-11	..CHARBON 2 ..BRUSH 1	1	
13	689-81813-10	.CHARBON 1 .SPRING, BRUSH	2	
14	689-81820-11	.RESSORT, DE CHARBON .REAR BRACKET ASSY	1	
15	689-81826-10	.SUPPORT ARRIERE COMPLET .BOLT	2	
16	97013-08030	.BOULON BOLT	2	
17	92990-08600	BOULON WASHER, PLATE	2	
18	97013-08012	RONDELLE, PLATE BOLT	1	
19	92990-08600	BOULON WASHER, PLATE	1	
		RONDELLE, PLATE		

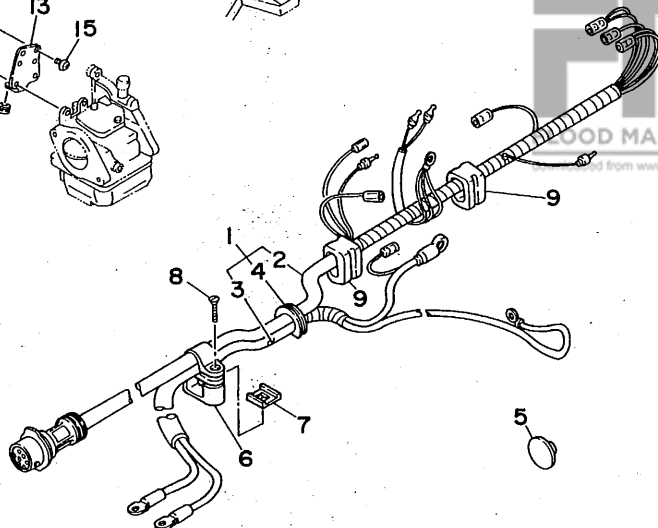
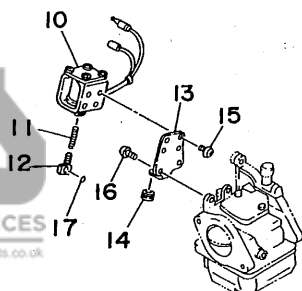
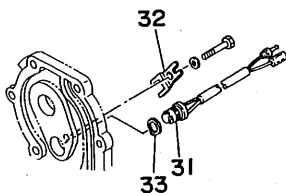
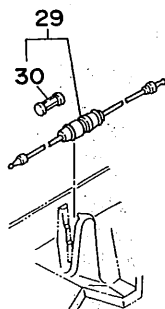
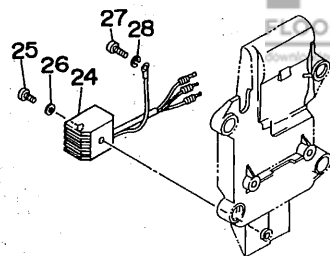
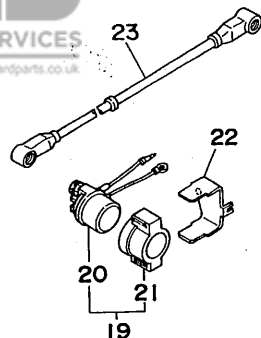
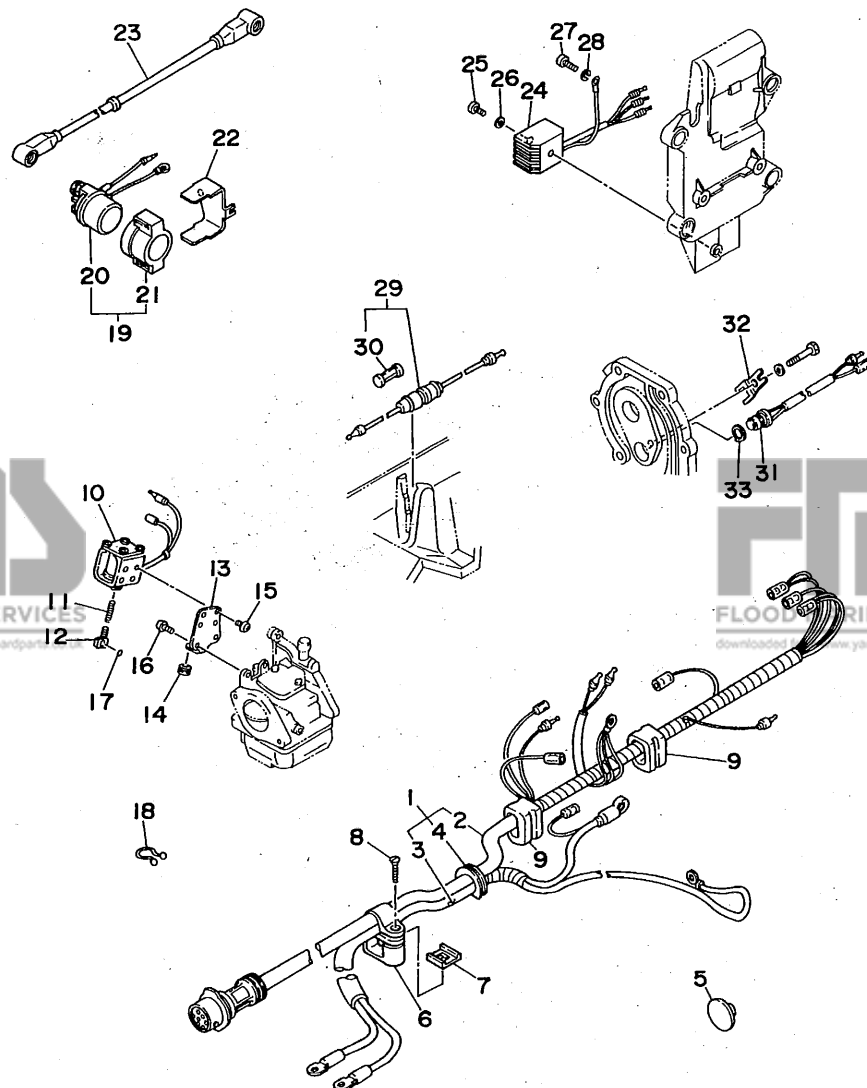


FIG. 18 ALTERNATE 2 (ELECTRICAL:30GE)
FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE:30GE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
2	61T-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
3	695-82105-13	.WIRE HARNESS .FAISCEAU DE FILS	1	
4	689-42724-50	.GROMMET .PASSE-FIL	1	
5	90480-17165	GROMMET RONDELLE CAOUTCHOUC	1	
6	689-82594-00	CLAMP BRIDE	1	
7	682-42525-00	PLATE, FRICTION PLAQUE, FRICTION	1	
8	90161-06M03	SCREW, TAPPING VIS, TETE FRAISEE	1	
9	90480-17M08	GROMMET PASSE-FIL	2	
10	61T-86111-00	COIL, SOLENOID BOBINE	1	
11	682-86116-00	.WIRE, PULL .CABLE, TENSION	1	
12	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
13	61T-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
14	90480-10155	GROMMET RONDELLE CAOUTCHOUC	1	
15	98580-04006	SCREW, PAN HEAD VIS	4	
16	98580-05012	SCREW, PAN HEAD VIS	2	
17	93210-03261	O-RING JOINT TORIQUE	1	
18	90465-18147	CLAMP BRIDE	1	
19	6G1-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
20	6G1-81941-10	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	
21	6G1-81952-00	.HOLDER, RELAY .SUPPORT, RELAIS	1	
22	61T-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
23	689-82531-02	WIRE, LEAD FIL	1	
24	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
25	98580-05525	SCREW, PAN HEAD VIS	1	
26	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
27	97095-06012	BOLT BOULON	1	
28	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	

F1

FIG. 18 ALTERNATE 2 (ELECTRICAL:30GE)
FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE:30GE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-82150-10	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
30	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
31	61T-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
32	61T-82588-00	PLATE PLAQUE	1	
33	99009-17500	CIRCLIP CIRCLIP	1	

FIG. 19 ALTERNATE 3 (SHALLOW WATER DRIVE)
FIG. 19 OPTIONNELLES 3 (PEU PROFOND D'EAU)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	
2	682-43318-01	COVER CAPUCHON	1	
3	90109-06M18	BOLT BOULON	2	
4	90506-16M17	SPRING, TENSION RESSORT, TENSION	2	
5	91690-40035	PIN, SPRING AGRAFFE	2	

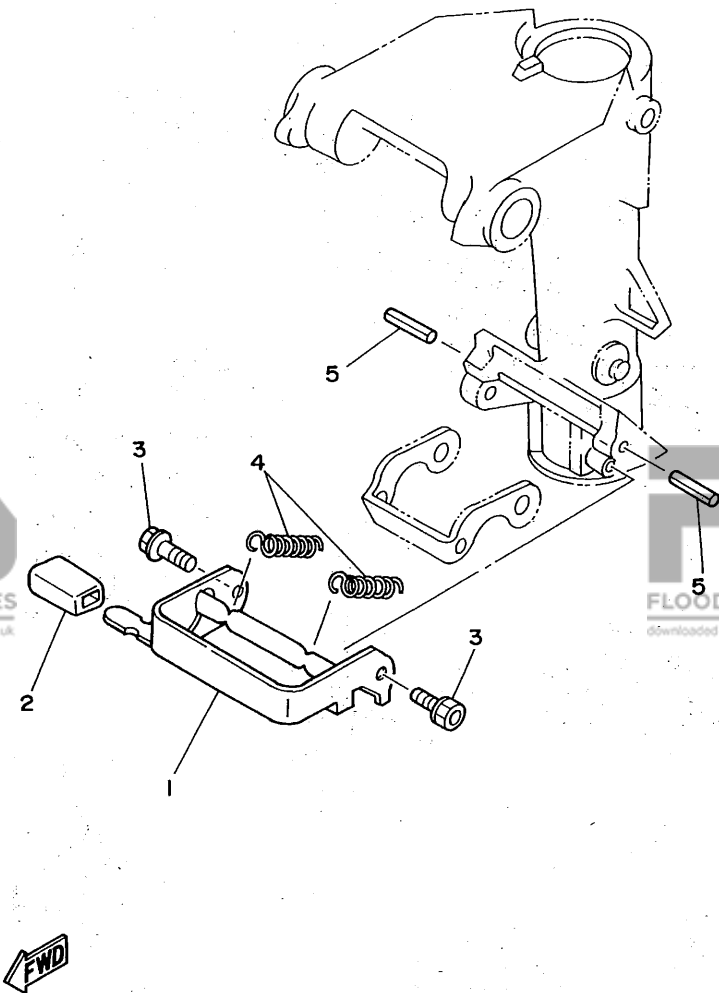
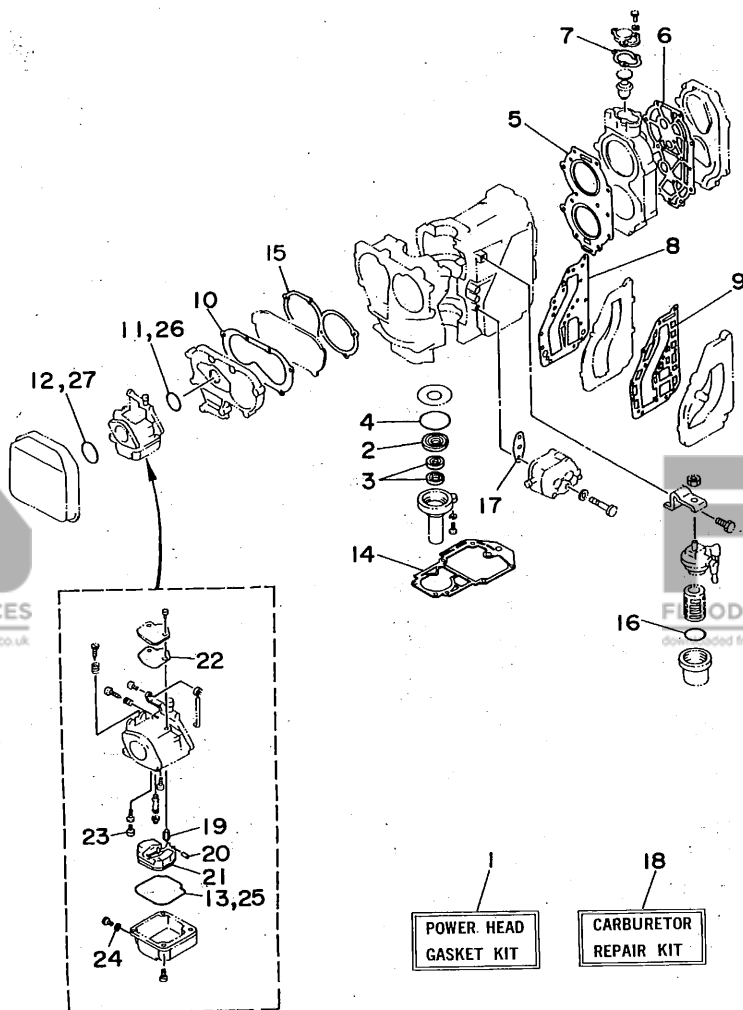


FIG. 20 REPAIR KIT 1

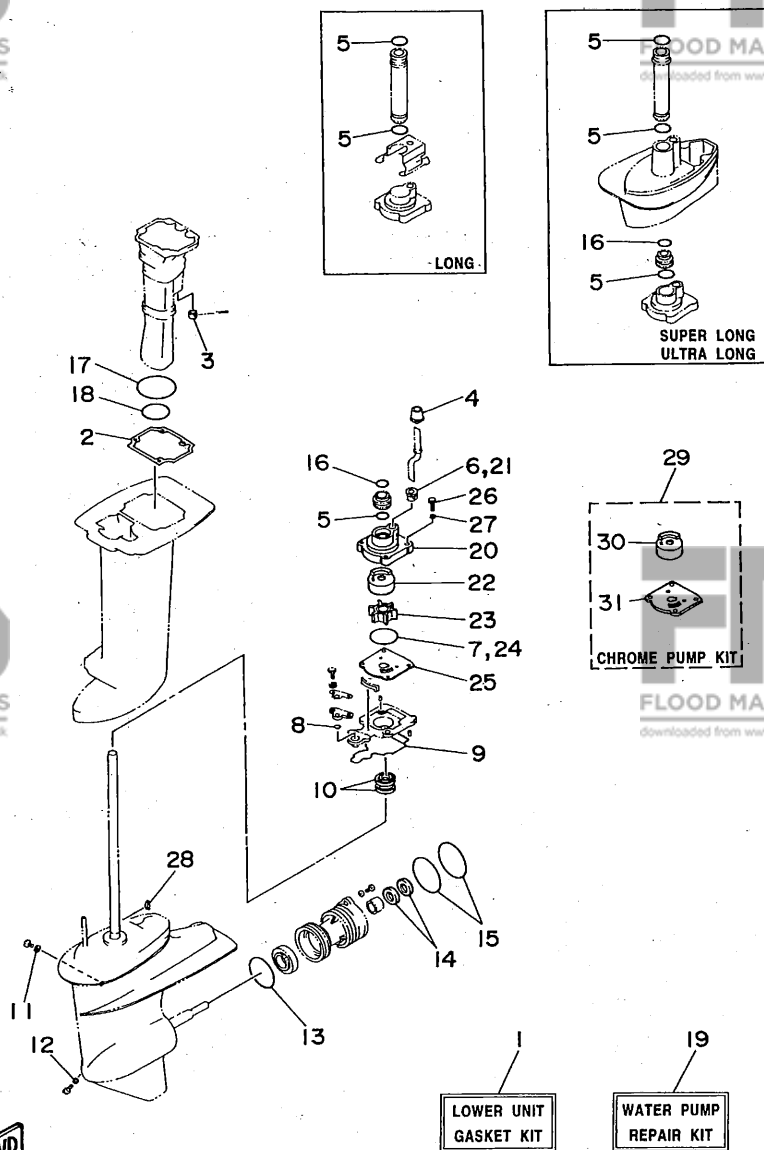
KITS DE REPARATION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	93102-25M28	.OIL SEAL .JOINT SPY	1	
3	93101-16M36	.OIL SEAL .JOINT SPY	2	
4	93210-57M09	.O-RING .JOINT TORIQUE	1	
5	61N-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	61T-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	655-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6K8-41122-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'EHAPPEMENT	1	
9	6K8-41124-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'EHAPPEMEN	1	
10	648-13645-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
11	61N-14198-00	.GASKET .JOINT	1	
12	93210-40659	.O-RING .JOINT TORIQUE	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
14	689-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	648-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	61N-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	
20	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
21	6L2-14385-00	.FLOAT .FLOTTEUR	1	
22	6L2-14399-00	.GASKET .JOINT	1	
23	50M-14355-00	.PLUG .PLOT	1	
24	6L2-14398-00	.GASKET .JOINT	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
26	61N-14198-00	.GASKET .JOINT	1	
27	93210-40659	.O-RING .JOINT TORIQUE	1	

FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0001-E1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	664-41134-A0	.GASKET, EXHAUST MANIFOLD	1	
3	6A8-41135-00	.JOINT, PIPE D'ECHAPPEMENT	1	UR SHORT
	689-41135-00	.GASKET, EXHAUST MANIFOLD	1	UR LONG/SUPER LONG/ ULTRA LONG
4	689-44366-00	.JOINT, PIPE D'ECHAPPEMENT	1	
		.DAMPER, WATER SEAL	1	
5	93210-26240	.JOINT, TUBE D'EAU	3	UN
6	6L2-44367-00	.O-RING	1	
7	93210-45161	.JOINT TORIQUE	1	
8	93210-06ME6	.DAMPER, WATER SEAL	1	
9	61N-45315-00	.JOINT TUBE D'EAU	1	
10	93101-22067	.O-RING	2	
11	90430-08020	.JOINT TORIQUE	1	
12	90430-08020	.PACKING, LOWER CASING	1	
13	93210-64ME7	.JOINT, BOITIER D'HELICE	1	
14	93101-20M07	.OIL SEAL	2	
15	93210-65M50	.JOINT SPY	2	
16	93210-22298	.GASKET	1	
17	689-41141-00	.JOINT	1	
18	689-41142-00	.GASKET	1	
19	61N-W0078-01	.JOINT	1	
20	61N-44311-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
21	6L2-44367-00	.HOUSING, WATER PUMP	1	
22	61N-44322-01	.CORPS, POMPE A EAU	1	
23	6H4-44352-02	.DAMPER, WATER SEAL	1	
24	93210-45161	.JOINT TUBE D'EAU	1	
25	61N-44323-00	.INSERT, CARTRIDGE	1	
26	97095-06040	.CUVETTE	4	
27	92990-06600	.IMPELLER	4	
		.TURBINE	4	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	
		.BOLT	4	
		.BOULON	4	
		.WASHER, PLATE	4	
		.RONDELLE, PLATE	4	

F5

FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
29	61N-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
30	61N-44322-41	.INSERT, CARTRIDGE .CUVETTE	1	
31	61N-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

