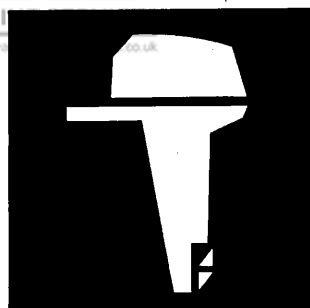




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

**ORIGIN SERIES
(20C to 115B)** for '97 model

**SERIE D'ORIGIN
(20C à 115B)** pour modele 1997



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115B

**75A
85A**

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20CM



20CM(6A9)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

20CM'97(6A9)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

. JET, PILOT

. NOZZLE, MAIN

4. Number of component for assembly

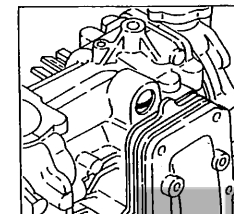
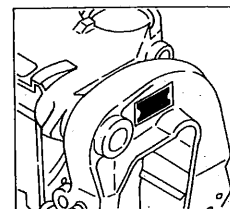
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	20CM S : 021390 ~ L : 315409 ~
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Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

20CM'97(6A9)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

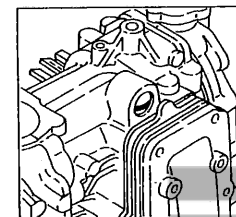
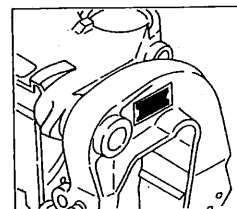
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	20CM S : 021390 ~ L : 315409 ~
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Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER, CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT, PISTON	B1, B2
FIG. 3	INTAKE	B3, B4
FIG. 4	STARTER	B5, B6
FIG. 5	FUEL	B7, C1
FIG. 6	TOP COWLING	C2
FIG. 7	BOTTOM COWLING	C3
FIG. 8	BRACKET 1	C4~C7
FIG. 9	STEERING	D1
FIG. 10	CONTROL	D2, D3
FIG. 11	UPPER CASING	D4
FIG. 12	LOWER CASING, DRIVE 1	D5~D7
FIG. 13	LOWER CASING, DRIVE 2	E1, E2
FIG. 14	GENERATOR	E3
FIG. 15	ELECTRICAL 1	E4
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FIG. 17	REPAIR KIT 2	E6
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FIG. 9	DIRECTION	D1
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FIG. 11	FOURREAU	D4
FIG. 12	BOITIER D'HELICE, TRANSMISSION 1	D5~D7
FIG. 13	BOITIER D'HELICE, TRANSMISSION 2	E1, E2
FIG. 14	GENERATRICE	E3
FIG. 15	PARITIE ELECTRIQUE 1	E4
FIG. 16	KITS DE REPARATION 1	E5
FIG. 17	KITS DE REPARATION 2	E6
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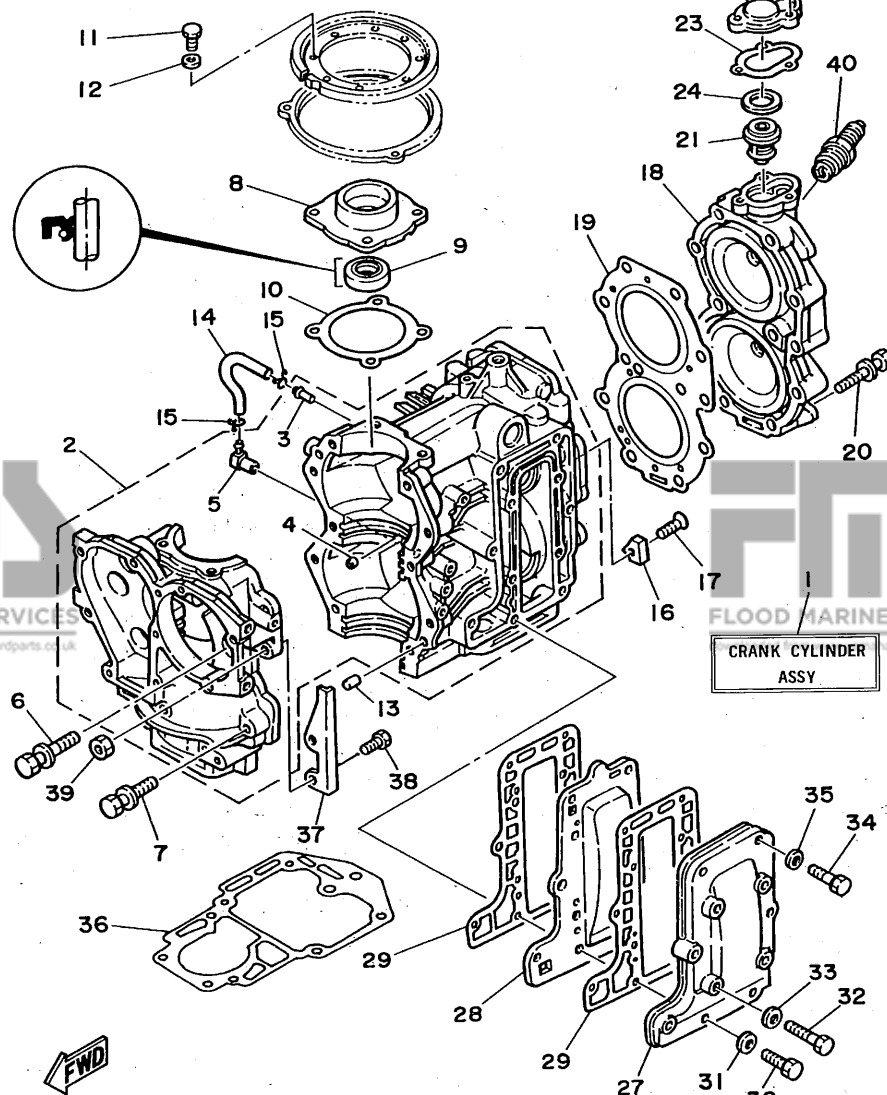


FIG. 1 CYLINDER. CRANKCASE

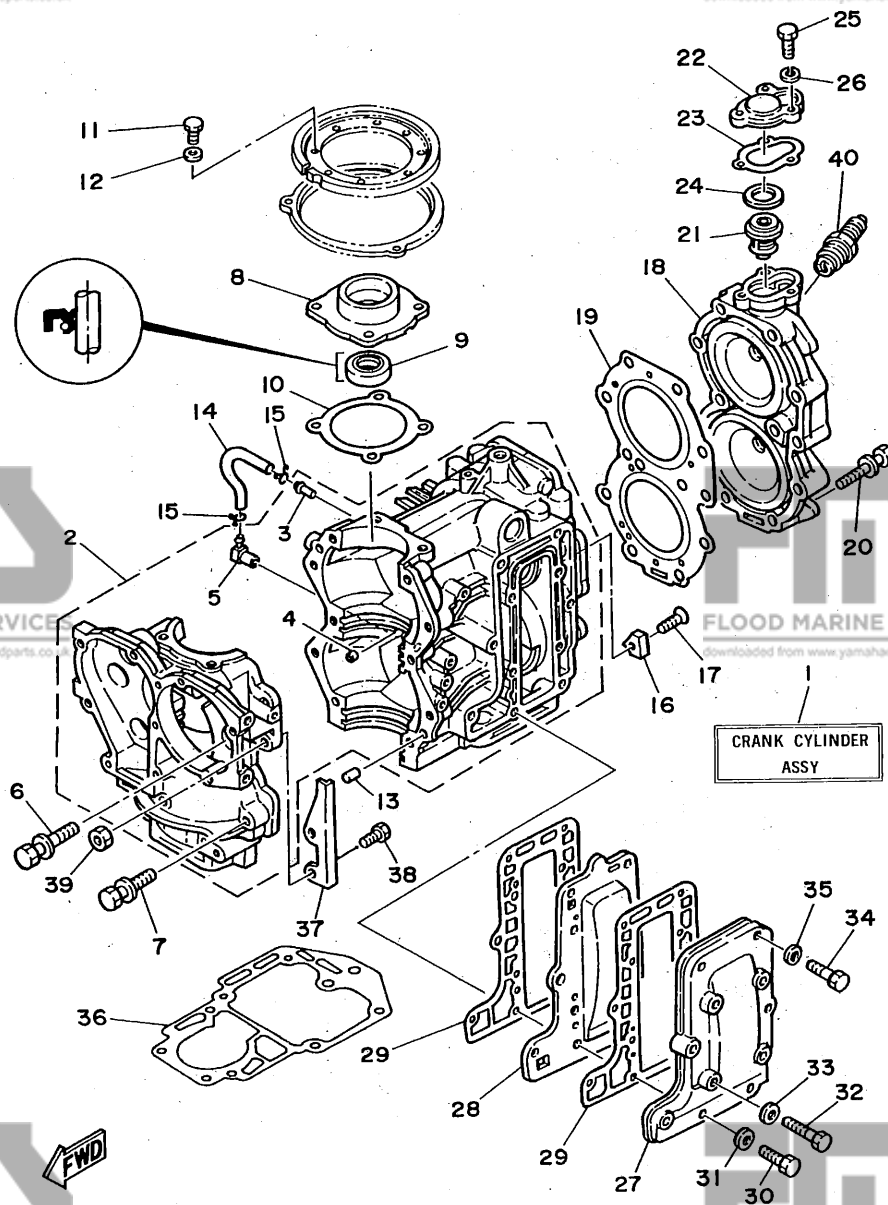
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A9-W0090-83-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 39, FIG. 2, REF.NO. 1 ~ 27)	1	
2	6A9-15100-01-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT .DURITE	1	
4	624-11379-00	.VALVE, CHECK .CLAPET	1	
5	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
6	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
7	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
8	664-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
9	93102-23096	OIL SEAL JOINT SPY	1	
10	664-15369-A0	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
11	97095-06020	BOLT BOULON	4	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
13	93606-12019	PIN, DOWEL GOUPILE	2	
14	90445-07260	HOSE DURITE	1	
15	90467-06016	CLIP JONC	2	
16	689-11325-00	ANODE ANODE	1	
17	98780-06020	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
18	6A9-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
19	695-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
20	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	11	
21	6F5-12411-02	THERMOSTAT THERMOSTAT	1	
22	655-12413-01-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
23	655-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
24	90201-21567	WASHER, PLATE RONDELLE, PLATE	1	
25	97095-06020	BOLT BOULON	3	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
27	664-41113-00-94	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	

A6

FIG. 1 CYLINDER. CRANKCASE

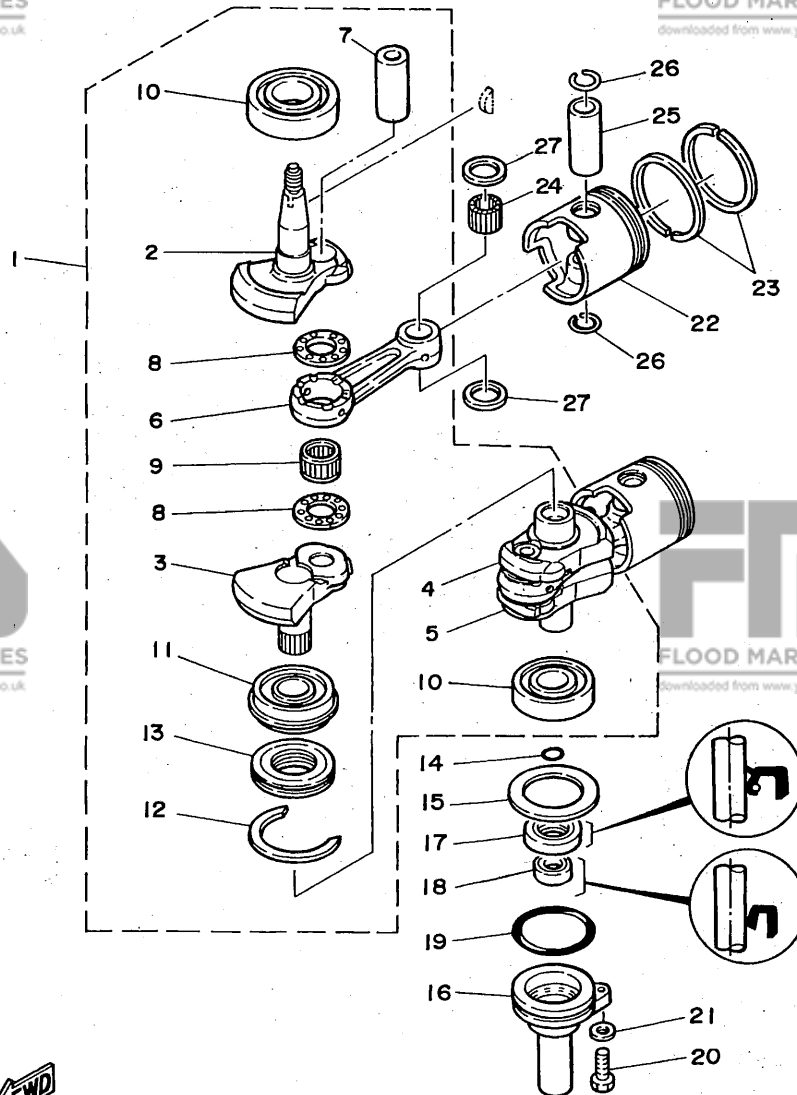
CYLINDRE. CARTER



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	664-41111-00	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
29	664-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	2	
30	97095-06025	BOLT BOULON	1	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
32	97095-06030	BOLT BOULON	6	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
34	97014-06035	BOLT BOULON	4	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
36	689-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
37	695-41616-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
38	97095-06020	BOLT BOULON	2	
39	95380-06600	NUT ECROU	2	
40	94701-00110	PLUG, SPARK (NGK BR7HS) BOUGIE D'ALLUMAGE (NGK BR7HS)	2	

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON



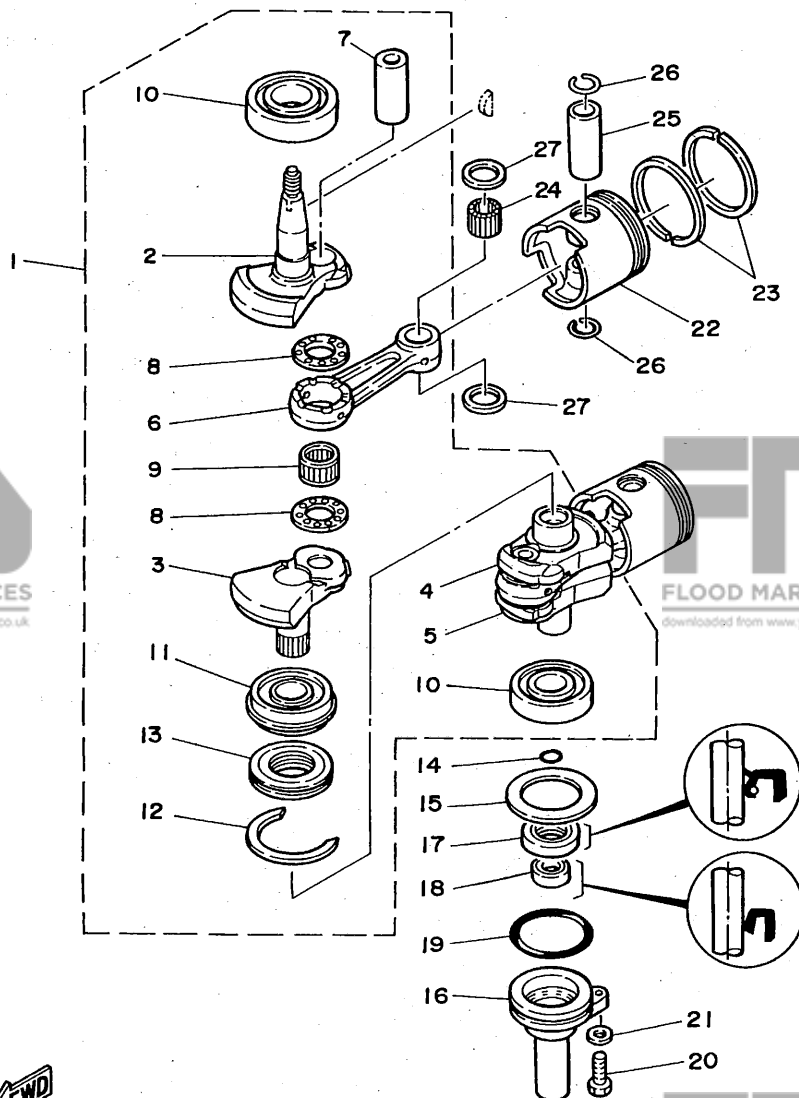
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	695-11412-00	.CRANK 1	1	
3	660-11422-00	.MASSOLOTTE DE VILEBREQUIN 1	1	
4	660-11432-00	.CRANK 2	1	
5	695-11442-00	.MASSOLOTTE DE VILEBREQUIN 2	1	
6	648-11651-04	.CRANK 3	1	
7	648-11681-00	.MASSOLOTTE DE VILEBREQUIN 3	1	
8	90209-22248	.CRANK 4	1	
9	93310-522W0	.MASSOLOTTE DE VILEBREQUIN 4	1	
10	93306-305U3	.ROD, CONNECTING	2	
11	93390-00009	.BIELLE NUE	1	
12	93440-62057	.PIN, CRANK 1	2	
13	656-11515-00	.MANETON, VILEBREQUIN 1	1	
14	93210-16275	.WASHER	4	
15	90201-50306	.RONDELLE	1	
16	689-15396-01-5B	.BEARING, CYLINDRICAL	2	
17	93101-25M35	.ROULEMENT	2	
18	93101-16M36	.BEARING	1	
19	93210-57M09	.ROULEMENT	1	
20	97395-06022	.CIRCLIP	1	
21	92990-06600	.CIRCLIP	1	
22	664-11631-80-96	.SEAL, LABYRINTH 1	1	
23	664-11635-80	.JOINT, LABYRINTHE 1	1	
24	664-11636-80	O-RING	1	
25	664-11636-80	JOINT TORIQUE	1	
26	664-11636-80	WASHER, PLATE	1	
27	664-11636-80	RONDELLE, PLATE	1	
28	664-11636-80	HOUSING, OIL SEAL	1	
29	664-11636-80	LOGEMENT DE JOINT SPY	1	
30	664-11636-80	OIL SEAL	1	
31	664-11636-80	JOINT SPY	1	
32	664-11636-80	O-RING	1	
33	664-11636-80	JOINT TORIQUE	1	
34	664-11636-80	BOLT	1	
35	664-11636-80	BOULON	1	
36	664-11636-80	WASHER, PLATE	1	
37	664-11636-80	RONDELLE, PLATE	1	
38	664-11636-80	PISTON (STD)	2	
39	664-11636-80	PISTON (STD)	2	AP
40	664-11636-80	PISTON (0.25MM O/S)	2	AP
41	664-11636-80	PISTON (0.25MM O/S)	2	AP
42	664-11636-80	PISTON (0.50MM O/S)	2	AP
43	664-11636-80	PISTON (0.50MM O/S)	2	AP
44	664-11636-80	PISTON RING SET	2	
45	664-11636-80	JEU DE SEGMENTS	2	
46	664-11636-80	PISTON RING SET (0.25MM O/S)	2	AP
47	664-11636-80	JEU DE SEGMENTS (0.25MM O/S)	2	AP
48	664-11636-80	PISTON RING SET (0.50MM O/S)	2	AP
49	664-11636-80	JEU DE SEGMENTS (0.50MM O/S)	2	AP
50	93602-20M02	PIN, DOWEL	62	
51	93602-20M02	GOUJON	62	

B1

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	648-11633-00	PIN, PISTON AXE, PISTON	2	
26	93450-20026	CIRCLIP CIRCLIP	4	
27	90201-18522	WASHER, PLATE RONDELLE, PLATE	4	



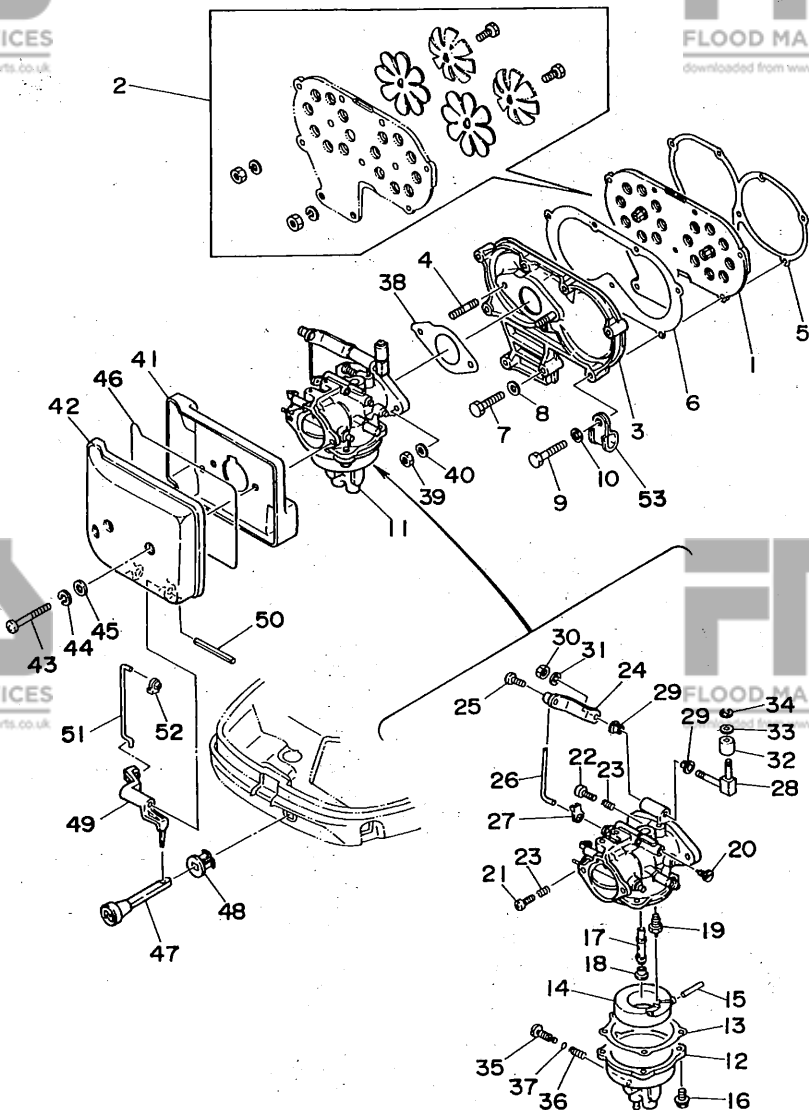


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-13610-01	REED VALVE ASSY CLAPET COMPLET	1	
2	689-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	648-13641-01-94	MANIFOLD 1 TUBULURE 1	1	
4	90116-06M30	BOLT, STUD GOUJON	2	
5	648-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
6	648-13645-A0	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
7	97095-06025	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	97014-06035	BOLT BOULON	7	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
11	6A9-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	
12	664-14381-02	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
13	648-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
14	648-14385-00	.FLOAT .FLOTTEUR	1	
15	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
16	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
17	6A9-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	
18	689-14343-66	.JET, MAIN (#132) .GICLEUR, PRINCIPAL (#132)	1	
19	61K-14390-00	.NEEDLE VALVE ASSY .POINTEAU	1	
20	648-14342-31	.JET, PILOT (# 62) .GICLEUR, RALENTI (# 62)	1	
21	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
22	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
23	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	2	
24	648-41210-01	.ACCEL. ARM ASSY .LEVIER D'ACCELERATION	1	
25	650-14327-01	.SCREW .VIS	1	
26	656-41241-00	.ROD, LINK .BIELLETTTE	1	
27	661-41262-02	.JOINT, CHOKE LEVER .RACCORD, LEVIER DE STARTER	1	
28	648-W4121-00	.SHEAVE SHAFT, ACCEL. LINK .AXE DE POULIE	1	

B3

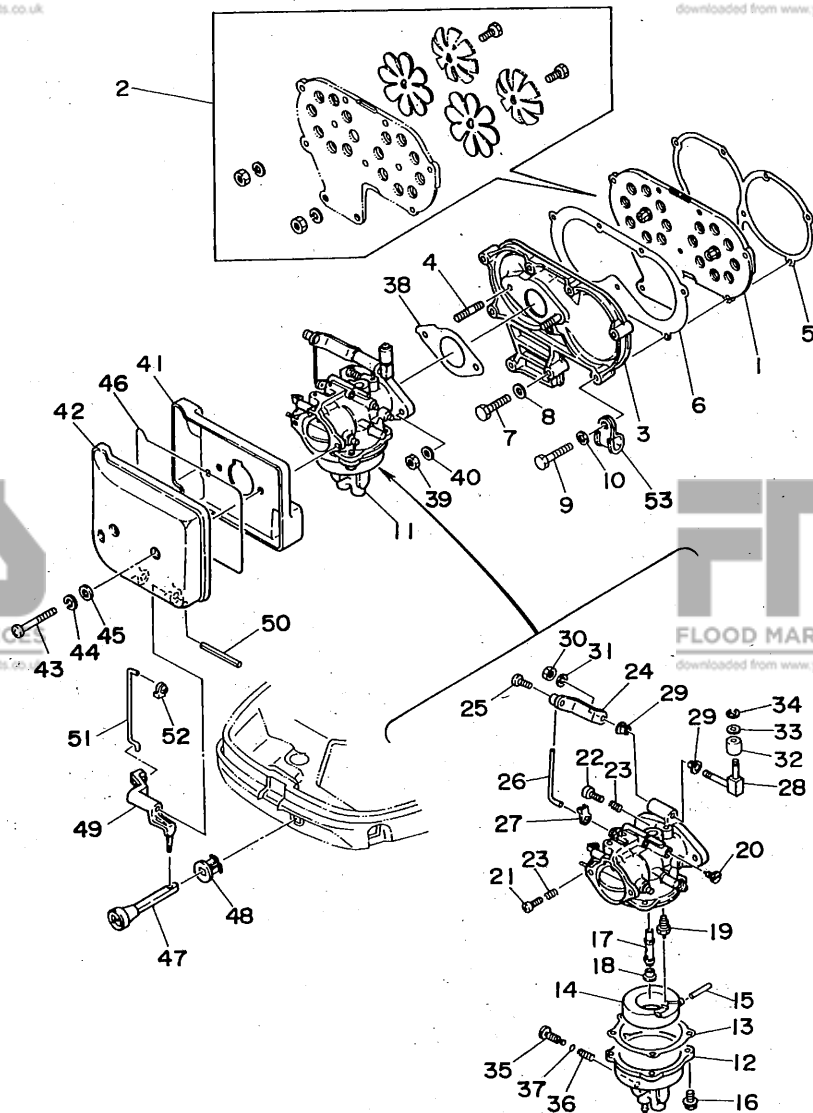


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90386-05002	.BUSH	2	
30	95380-05700	.DOUILLE	1	
31	92990-05100	.NUT	1	
32	664-41231-00	.ECROU	1	
33	92990-05200	.WASHER, SPRING	1	
34	93430-04031	.RONDELLE, GROWER	1	
35	646-14394-00	.COLLAR, GUIDE PIN	1	
36	646-14223-01	.ENTRETOISE	1	
37	646-14397-00	.WASHER, PLAIN	1	
38	648-14198-A0	.RONDELLE, PLATE	1	
39	95380-06600	.CIRCLIP	1	
40	92990-06600	.CLIPS	1	
41	695-14417-00	.VALVE, DRAIN	1	
42	695-14418-01	.SOUPAPE, VIDANGE	1	
43	98580-05530	.SPRING, DRAIN VALVE	1	
44	92990-05100	.RESSORT, CLAPET DE VIDANGE	1	
45	92990-05600	.O-RING	1	
46	93211-62M24	.JOINT, TORIQUE	1	
47	682-41271-00	GASKET	1	
48	689-41273-00	JOINT	1	
49	689-41252-01	NUT	2	
50	91690-40048	ECROU	2	
51	695-41256-00	WASHER, PLATE	2	
52	661-41262-02	RONDELLE, PLATE	1	
53	90461-06M01	COVER 1	1	
		COUVERCLE 1	1	
		COVER 2	1	
		COUVERCLE 2	1	
		SCREW, PAN HEAD	2	
		VIS	2	
		WASHER, SPRING	2	
		RONDELLE, GROWER	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		KNOB, CHOKE	1	
		BOUTON DE STARTER	1	
		GROMMET	1	
		PASSE-FIL	1	
		LEVER, CHOKE 1	1	
		LEVIER 1	1	
		PIN, SPRING	1	
		AGRAFFE	1	
		ROD, CHOKE 1	1	
		TRINGLE 1, STARTER	1	
		JOINT, CHOKE LEVER	1	
		RACCORD, LEVIER DE STARTER	1	
		CLAMP	1	
		BRIDE	1	

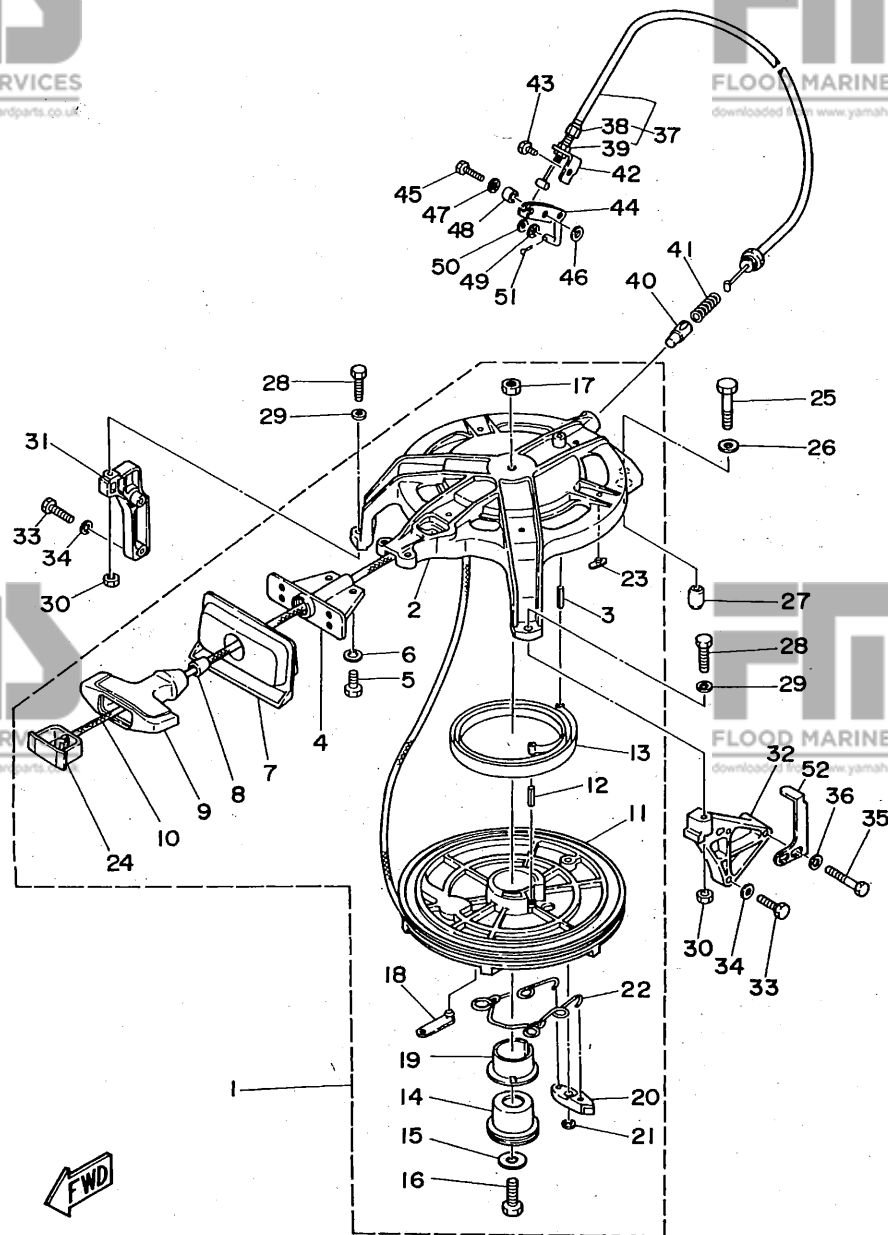


FIG. 4 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-15710-04	STARTER ASSY DEMARREUR COMPLET	1	
2	676-15711-01-94	CASE, STARTER CARTER DE DEMARREUR	1	
3	91690-40020	PIN, SPRING AGRAFFE	2	
4	689-15758-01-94	GUIDE, ROPE GUIDE DE CABLE	1	
5	97095-06016	BOLT BOULON	2	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
7	689-15762-01	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	
8	689-15789-00	DAMPER AMORTISSEUR	1	
9	689-15755-01	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
10	*	WIRE (L:2095MM) FIL (L:2095MM)	1	
11	676-15714-00-94	DRUM, SHEAVE TAMBOUR, POULIE	1	
12	91690-40020	PIN, SPRING AGRAFFE	1	
13	90510-09M00	SPRING, SPIRAL RESSORT, HELICOIDAL	1	
14	676-15717-00	SHAFT, STARTER AXE DE DEMARREUR	1	
15	90201-08309	WASHER, PLATE RONDELLE, PLATE	1	
16	97013-08025	BOLT BOULON	1	
17	95333-08600	NUT ECROU	1	
18	676-15799-01	CLIP JONC	1	
19	90386-35M01	BUSH DOUILLE	1	
20	676-15741-03	PAWL, DRIVE CLIQUET, ENTRAINEMENT	1	
21	93430-06M02	CIRCLIP CLIPS	1	
22	676-15705-00	SPRING, DRIVE PAWL RESSORT DE CLIQUET	1	
23	676-15773-00	STAY 3 SUPPORT 3	6	
24	6F5-15779-02	COVER COUVERCLE	1	
25	97095-08035	BOLT BOULON	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

B5

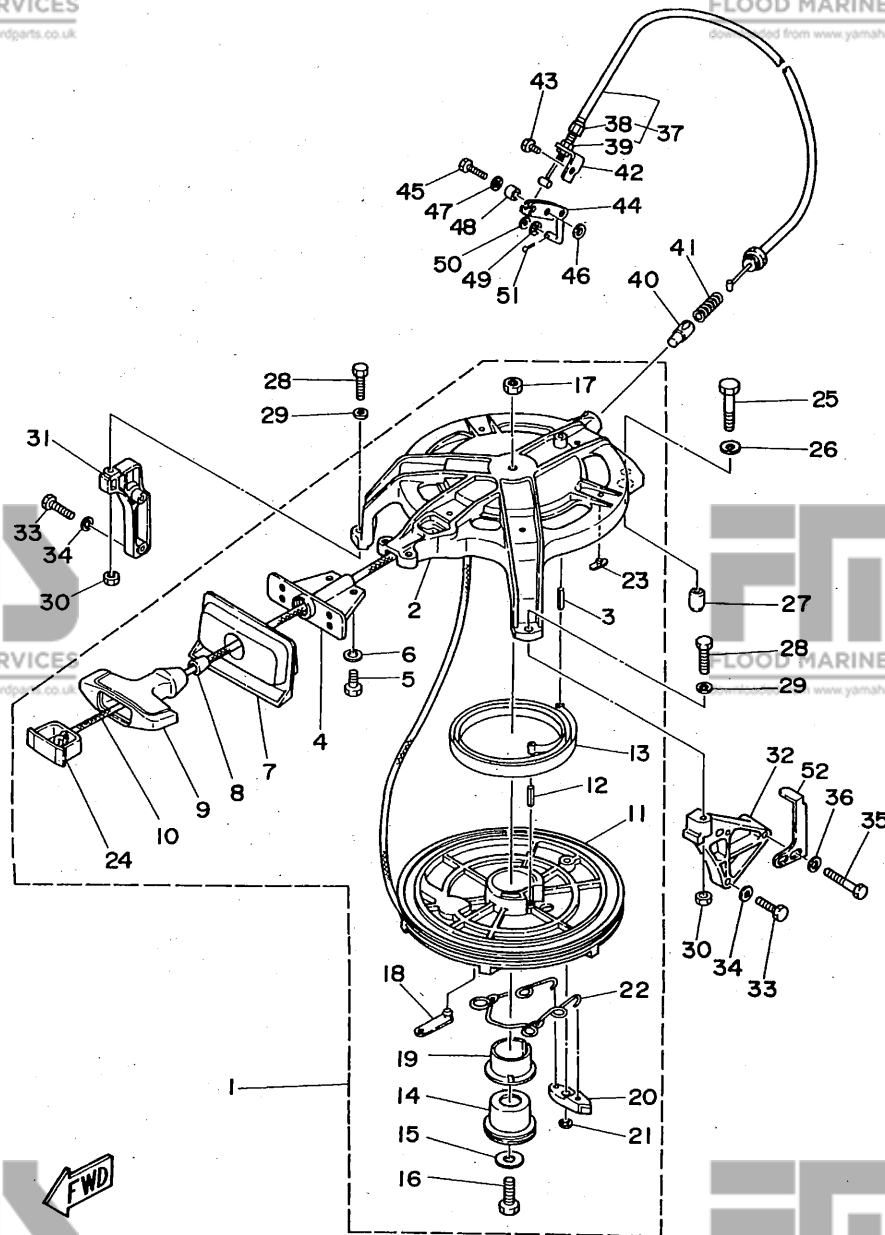


FIG. 4 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	92990-08600	WASHER, PLATE	1	
27	99510-12016	RONDELLE, PLATE	1	
		PIN, DOWEL	1	
28	97095-06030	GOUJON, D'ASSEMBLAGE	2	
		BOLT	2	
29	92990-06600	BOULON	2	
		WASHER, PLATE	2	
30	95380-06600	RONDELLE, PLATE	2	
		NUT	2	
31	6H7-15771-01-94	ECROU	1	
		STAY 1	1	
32	656-15772-00-94	SUPPORT 1	1	
		STAY 2	1	
33	97095-06025	SUPPORT 2	4	
		BOLT	4	
34	92990-06600	BOULON	4	
		WASHER, PLATE	4	
35	97013-06045	RONDELLE, PLATE	1	
		BOLT	1	
36	92990-06600	BOULON	1	
		WASHER, PLATE	1	
37	656-15770-00	RONDELLE, PLATE	1	
38	90123-06M00	CABLE COMP., STARTER STOP	1	
		CABLE, BUTEE DE DEMAR	1	
39	95380-06600	.BOLT	2	
		.BOULON	2	
40	656-15748-00	.NUT	1	
		.ECROU	1	
41	90501-10227	PLUNGER, STARTER STOP	1	
		PLONGEUR, BUTEE DE DEMAR	1	
42	656-15774-00	SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
43	97095-06010	STAY 4	1	
		SUPPORT 4	1	
44	656-15749-00	BOLT	1	
		BOULON	1	
45	97095-06020	LINK, STARTER STOP	1	
		BIELLE, BUTEE DE DEMAR	1	
46	92990-06600	BOLT	1	
		BOULON	1	
47	90206-08010	WASHER, PLATE	1	
		RONDELLE, PLATE	1	
48	90387-06568	WASHER, WAVE	1	
		RONDELLE, ONDULEE	1	
49	90206-05005	COLLAR	1	
		COLLERETTE	1	
50	92990-05600	WASHER, WAVE	1	
		RONDELLE, ONDULEE	1	
51	91490-16010	WASHER, PLATE	1	
		RONDELLE, PLATE	1	
52	689-81332-01	PIN, COTTER	1	
		GOUILLE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	

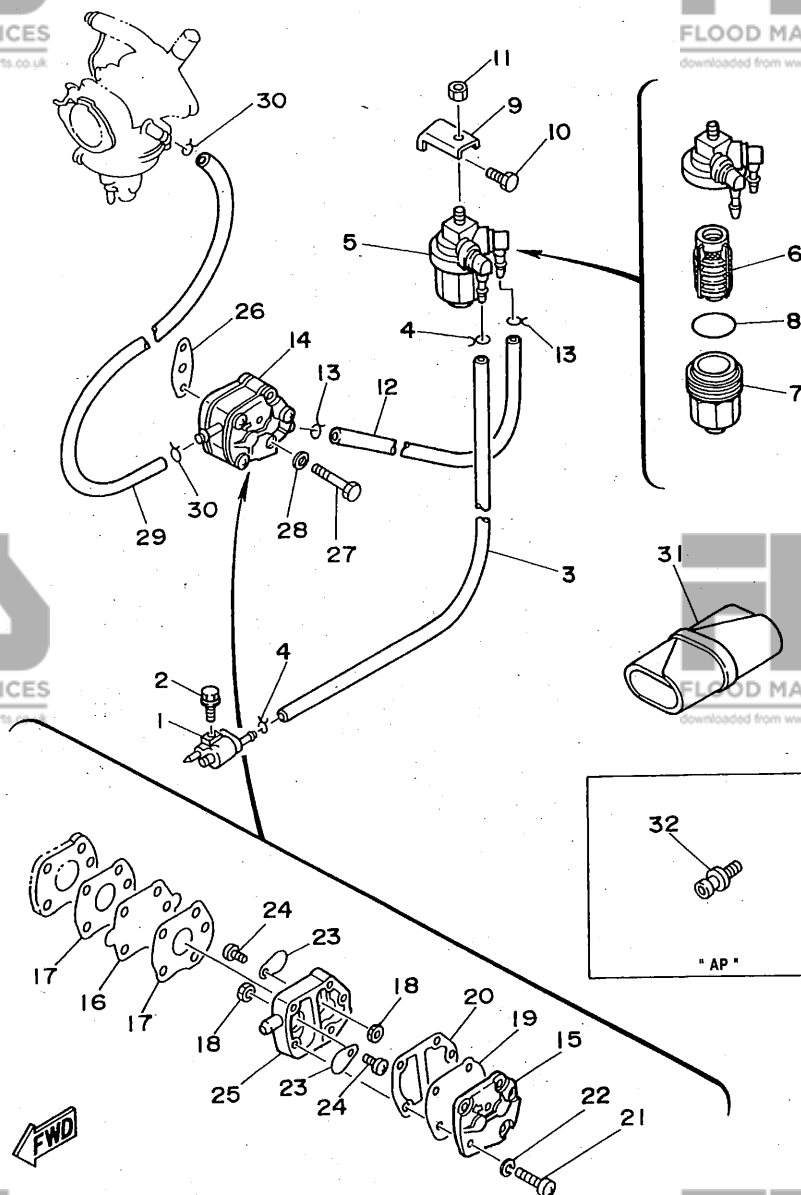


FIG. 5 FUEL

CARBURANT

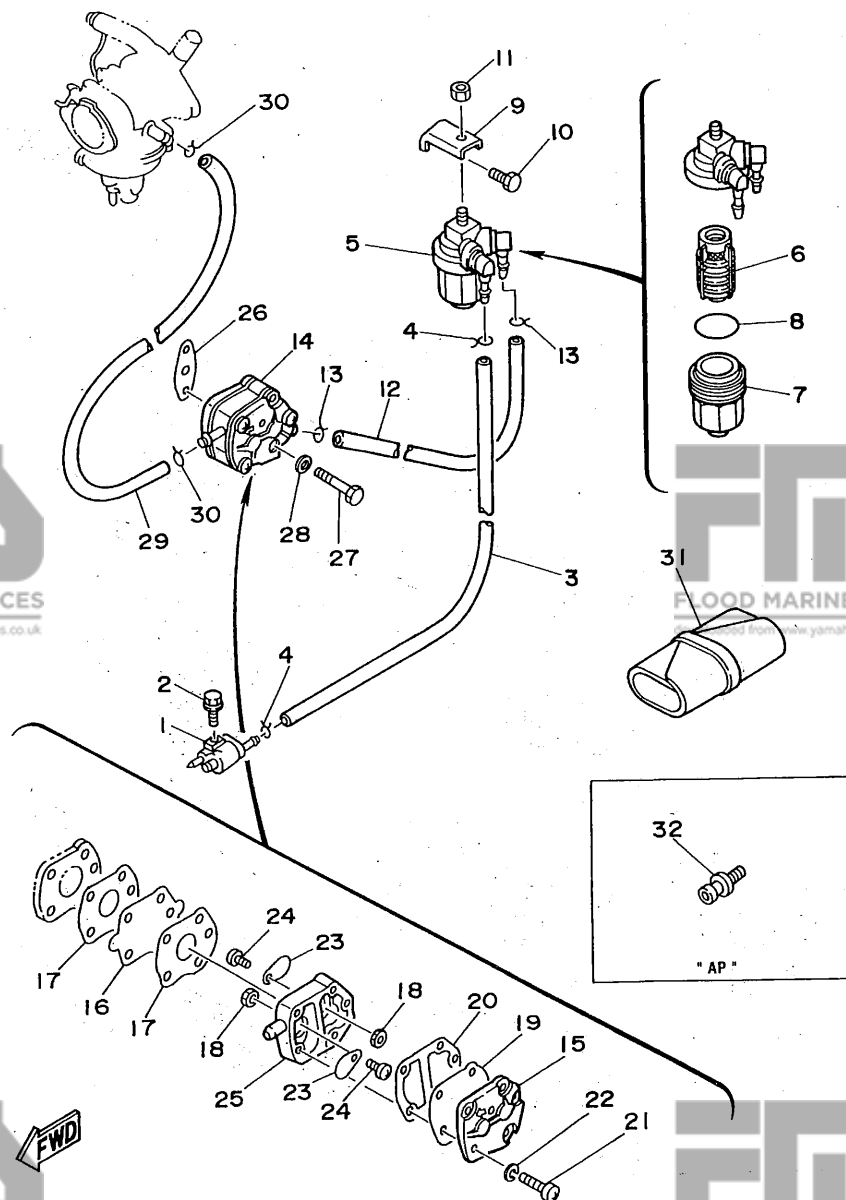
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97595-06520	DURITE RACCORDMET. A ESSENCE	1	
3	90445-097F7	BOLT, WITH WASHER	1	
4	90467-08004	VIS HEXAGONAL	1	
5	61N-24560-00	HOSE	1	
6	61N-24563-00	DURITE	1	
7	61N-24521-00	CLIP	2	
8	93210-32738	JONC	1	
9	648-24566-01	FILTER ASSY	1	
10	97095-06014	ENS FILTRE	1	
11	95380-08600	ELEMENT, FILTER	1	
12	664-24311-00	ELEMENT, FILTRE	1	
13	90467-08004	CUP, FILTER	1	
14	692-24410-00	CUVETTE, FILTRE	1	
15	648-24413-01	O-RING	1	
16	692-24411-00	JOINT TORIQUE	1	
17	648-24434-01	BRACKET, FILTER	1	
18	95380-03600	SUPPORT, FILTRE	1	
19	663-24411-00	BOLT	1	
20	648-24435-02	BOULON	1	
21	98580-05530	NUT	1	
22	92990-05100	ECROU	1	
23	6A0-24421-01	PIPE, FUEL 1	1	
24	6A0-14325-00	DURITE A ESSENCE	1	
25	6A0-24412-02	CLIP	2	
26	650-24431-A0	JONC	1	
27	97095-06040	FUEL PUMP ASSY	1	
28	92990-06600	POMPE A ESSENCE	1	
29		BODY 2	1	
30		CORPS 2	1	
31		DIAPHRAGM	1	
32		DIAPHRAGME	1	
		GASKET, BODY	2	
		JOINT, CORPS	2	
		NUT	2	
		ECROU	1	
		DIAPHRAGM	1	
		DIAPHRAGME	1	
		GASKET, BODY 2	1	
		JOINT, CORPS 2	1	
		SCREW, PAN HEAD	3	
		VIS	3	
		WASHER, SPRING	3	
		RONDELLE, GROWER	2	
		VALVE, CHECK	2	
		SOUPAPE, RETENUE	2	
		SCREW, PAN HEAD	2	
		VIS TETE CONIQUE	1	
		BODY 1	1	
		CORPS 1	1	
		GASKET, FUEL PUMP 1	1	
		JOINT 1 DE POMPE A ESSENCE	1	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	

B7

FIG.. 5 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-24312-01	PIPE 2 DURITE 2	1	
30	90467-08004	CLIP JONC	2	
31	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
32	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5



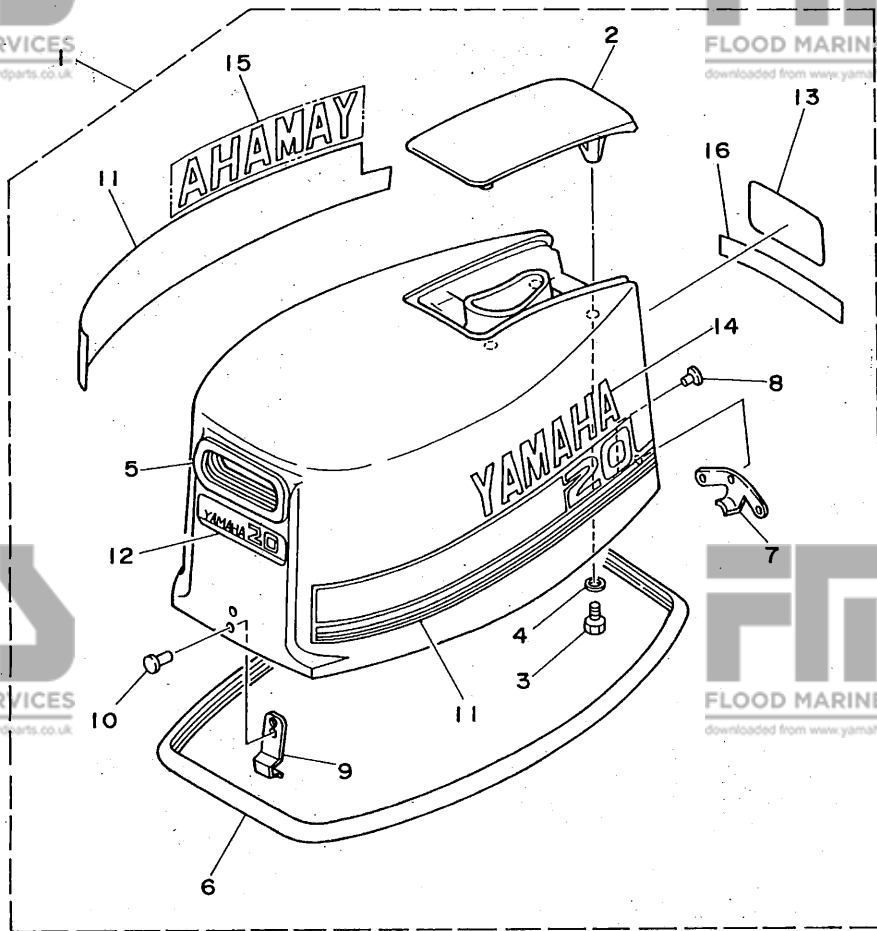


FIG. 6 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A9-42610-14-4D	TOP COWLING ASSY CAPOT (ENS.)	1	
2	689-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
3	97095-06012	.BOLT .BOULON	4	
4	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
5	689-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	
6	6G0-42615-00	.SEAL .JOINT	1	
7	689-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
8	90266-04M01	.RIVET .RIVET	3	
9	6G0-42651-02	.HOOK .CROCHET	1	
10	90266-04M00	.RIVET .RIVET	2	
11	6A9-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	
12	6A9-42677-20	.GRAPHIC, FRONT .ADHESIF, AVANT	1	
13	6A9-42678-21	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
14	695-42681-10	.MARK, COWLING (YAMAHA) .ADHESIF, CAPOT (YAMAHA)	1	
15	695-42682-11	.MARK, COWLING (YAMAHA) .ADHESIF, CAPOT (YAMAHA)	1	
16	695-4267A-10	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	

FWD

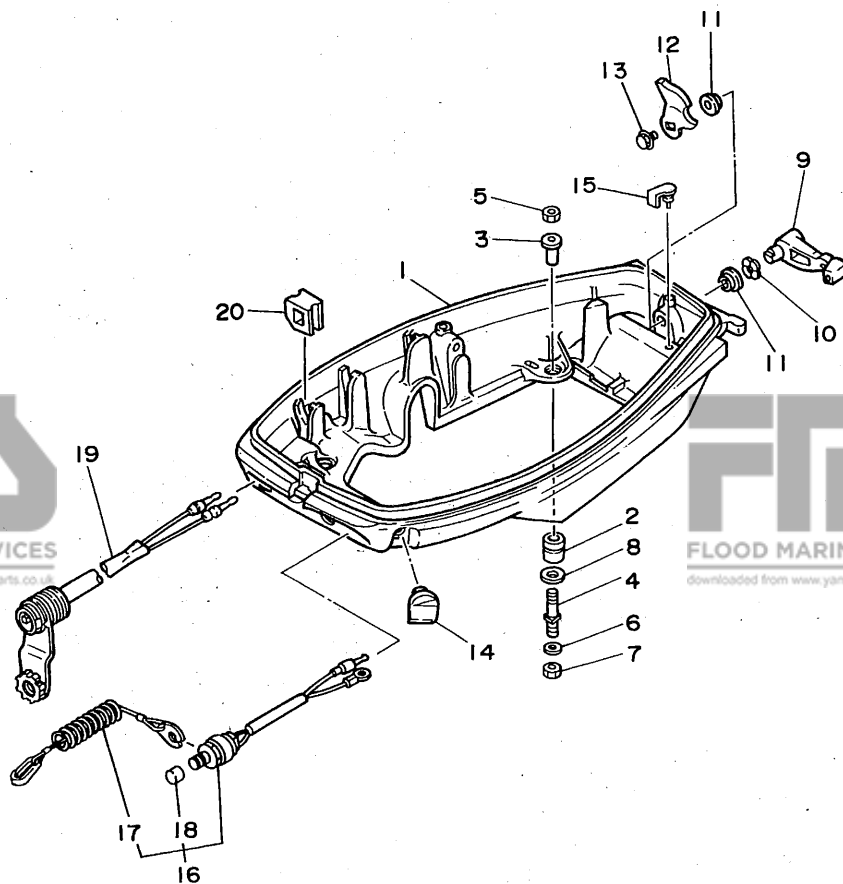
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20CM

FIG. 7 BOTTOM COWLING

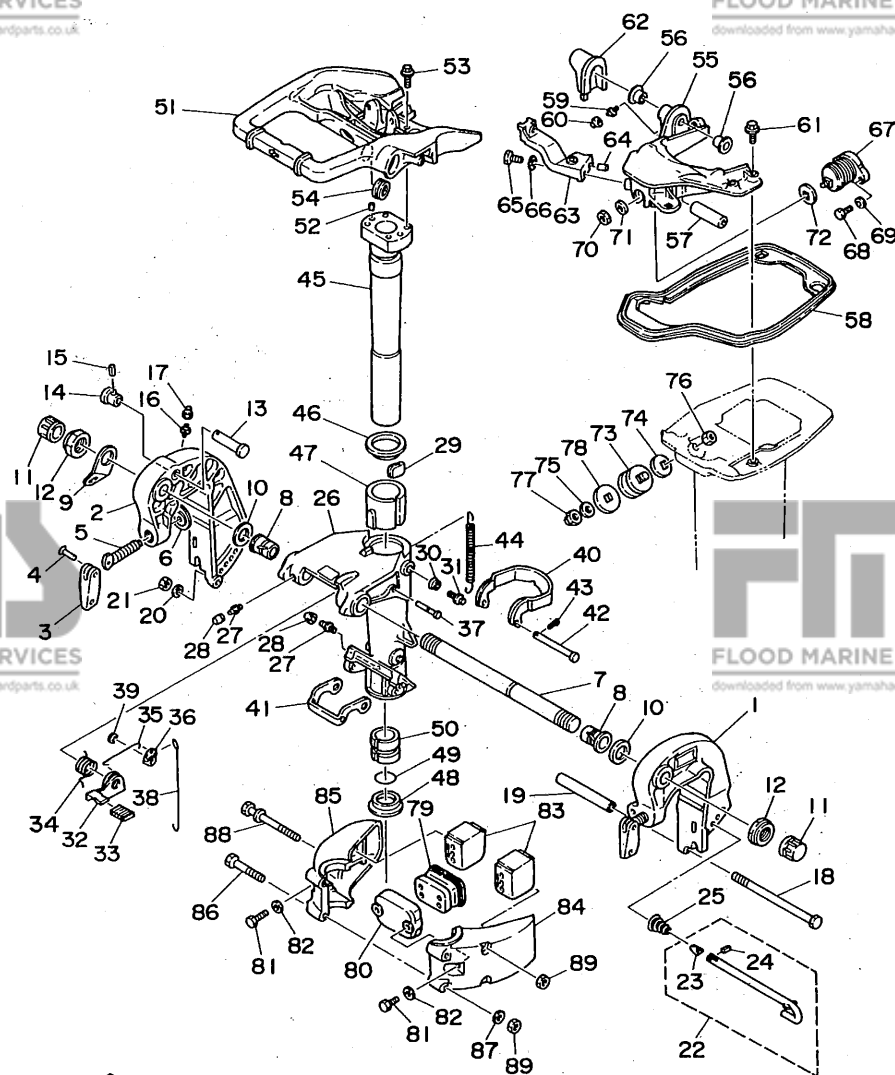
CAPOT INFÉRIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-42711-03-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-15M06	GROMMET PASSE-FIL	4	
3	90387-08M25	COLLAR COLLERETTE	4	
4	660-42796-00	BOLT 1 BOULON	4	
5	95380-08700	NUT ECROU	4	
6	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
7	95380-08700	NUT ECROU	4	
8	90201-08M87	WASHER, PLATE RONDELLE, PLATE	4	
9	689-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
11	90386-12069	BUSH DOUILLE	2	
12	689-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
14	689-42725-01	GROMMET PASSE-FIL	1	
15	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	1	
16	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
17	682-82556-00	STOPPER PLAQUETTE	1	
18	689-8257Y-00	CAP CHAPEAU	1	
19	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	
20	90480-17M08	GROMMET PASSE-FIL	1	

FIG. 8 BRACKET 1

SUPPORT 1

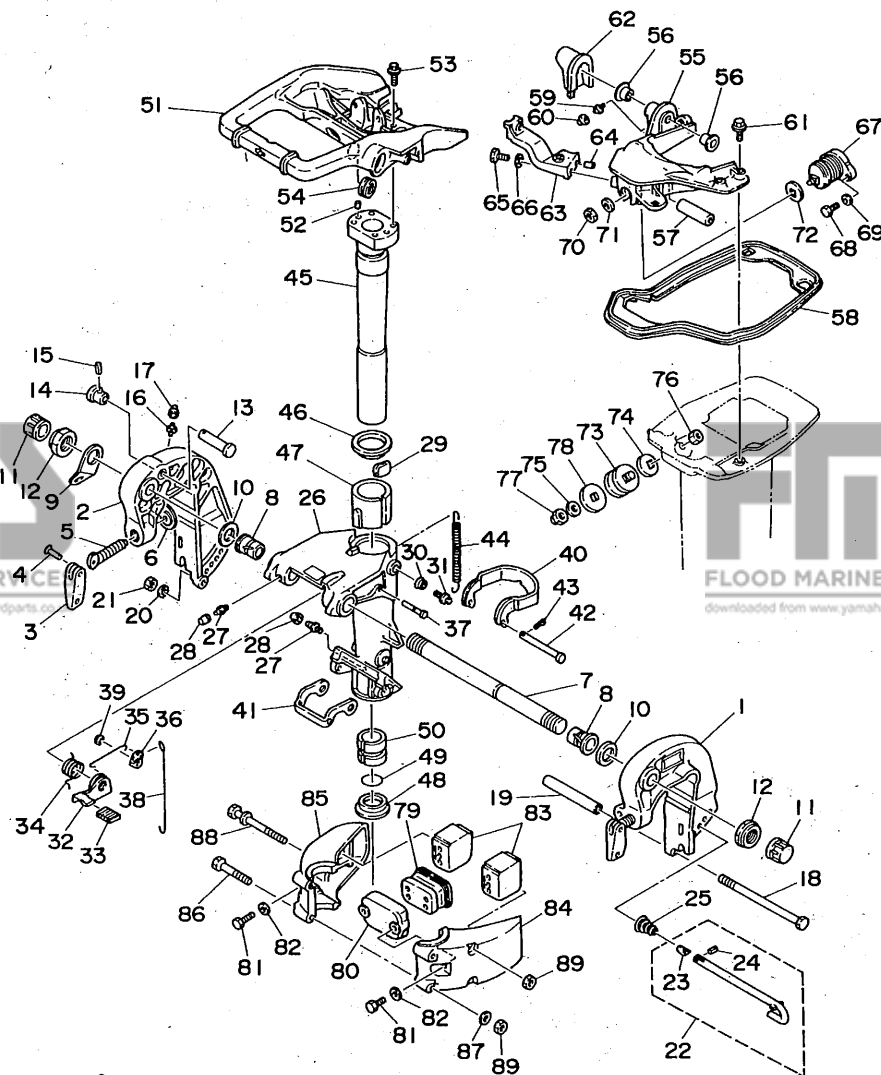


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	689-43112-02-4D	BRACKET, CLAMP PRESSE	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M01	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
8	90386-22M67	BUSH DOUILLE	2	
9	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
10	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
11	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
12	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
13	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
14	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
15	91690-30016	PIN, SPRING AGRAFFE	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
18	90101-08339	BOLT BOULON	1	
19	90387-08M03	COLLAR COLLAR	1	
20	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
21	95380-08600	NUT ECROU	1	
22	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
23	689-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
24	91690-30008	PIN, SPRING AGRAFFE	1	
25	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	
26	689-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	3	
28	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP

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FIG. 8 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-42528-00	PLATE, FRICTION	1	
30	689-43373-01	PLAQUE, FRICTION	1	
31	90105-06M18	SEAL, DAMPER JOINT	1	
32	689-43631-00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
33	689-43633-00	LEVER, TILT LEVIER, INCLINAISON	1	
34	689-43643-00	COVER, TILT LEVER COUVERCLE	1	
35	689-43616-00	SPRING RESSORT	1	
36	648-43642-00	ROD, TILT LOCK TIGE	1	
37	90249-06M22	LEVER, TILT 1 LEVIER, INCLINAISON 1	1	
38	648-43617-00	PIN GOUPILLE	1	
39	99080-05600	ROD, TILT LOCK TIGE	1	
40	689-43614-00	CIRCLIP	1	
41	648-43615-00	CIRCLIP	1	
42	90240-05046	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
43	91490-16010	ETRIER, VERROUILLAGE MARCHE AR	1	
44	90506-30M27	PIN, CLEVIS BOULON, A GOUPILLE	1	
45	689-42521-00-94	PIN, COTTER GOUPILLE	1	
46	90209-47016	SPRING, TENSION RESSORT, TENSION	1	
47	90386-47M22	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	
48	90386-38022	WASHER RONDELLE	1	
49	93210-37M67	BUSH DOUILLE	1	
50	90386-38090	BUSH DOUILLE	1	
51	689-42511-01-40	O-RING JOINT TORIQUE	1	
52	93608-12063	BUSH DOUILLE	2	
53	90105-06M07	AXE	4	
54	90480-29045	BRACKET, STEERING CADRE, DIRECTION	1	
55	648-44518-01-94	PIN, DOWEL	1	
56	90381-12M01	BRACKET COMP. SUPPORT COMPLET.	2	
		BUSH, SOLID DOUILLE, SOLIDE		

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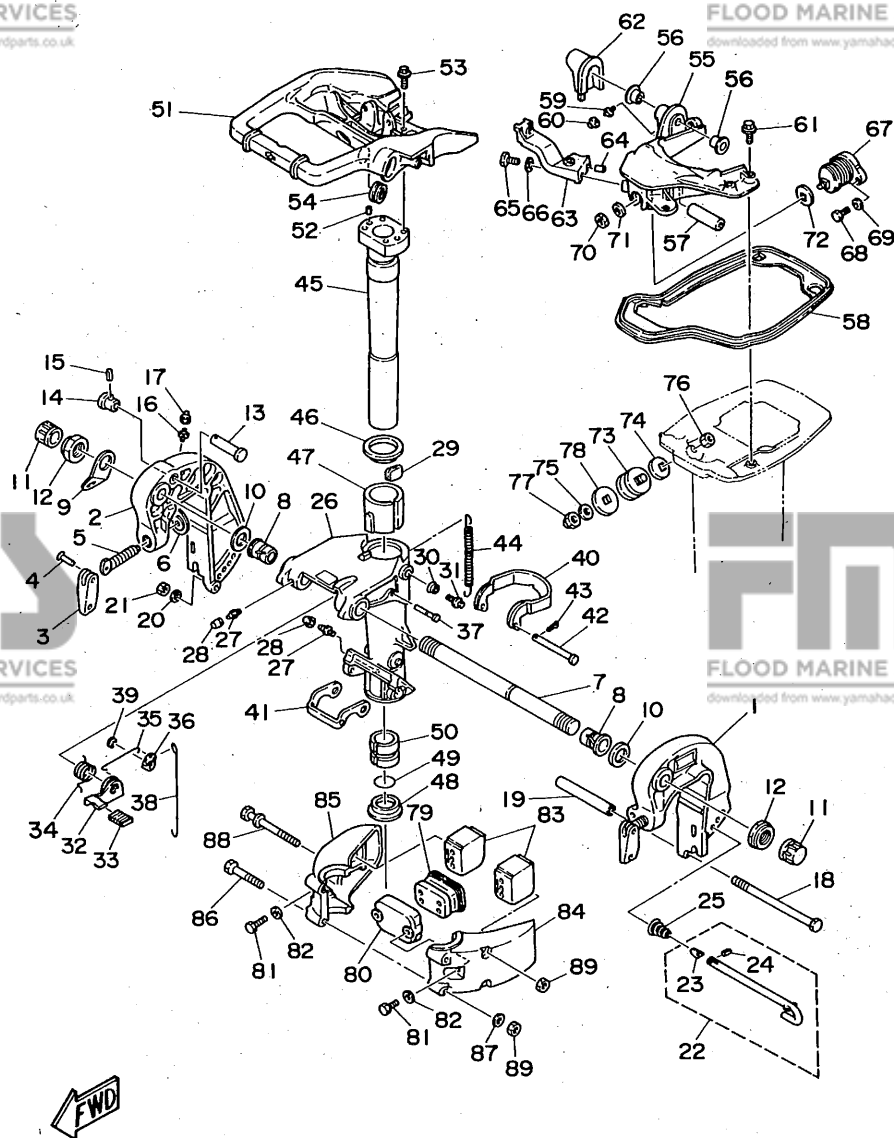


FIG. 8 BRACKET 1

SUPPORT 1

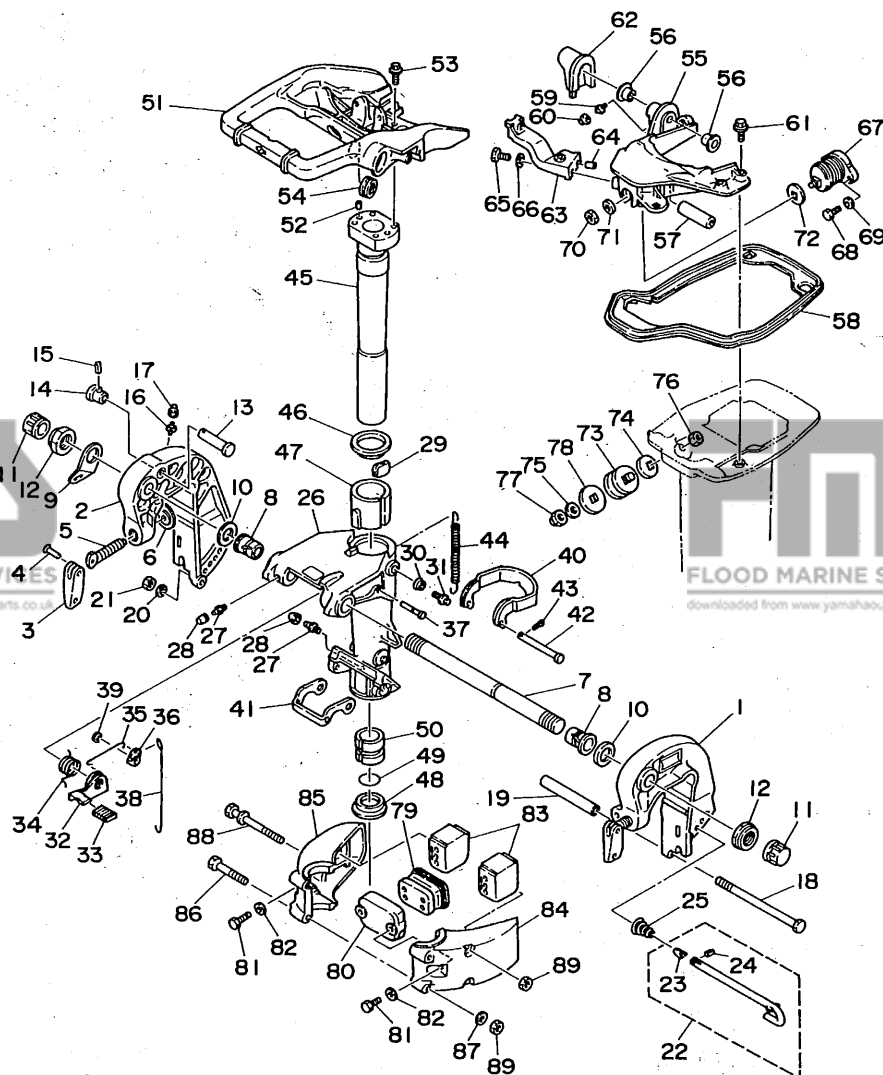
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	90387-10M39	COLLAR COLLERETTE	1	
58	689-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
59	93700-06M03	NIPPLE, GREASE PION	1	
60	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
61	90105-06M08	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
62	689-42718-00	RUBBER, SEAL 3 JOINT	1	
63	648-44519-00-94	BRACKET SUPPORT	1	
64	93606-12019	PIN, DOWEL GOUPILLE	1	
65	97080-06018	BOLT BOULON	1	
66	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
67	689-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1	
68	97095-06020	BOLT BOULON	2	
69	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
70	95380-10600	NUT ECROU	1	
71	92990-10200	WASHER, PLAIN RONDELLE, PLATE	1	
72	648-44591-A0	GASKET JOINT	1	
73	664-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
74	648-44591-A0	GASKET JOINT	2	
75	92990-10200	WASHER, PLAIN RONDELLE, PLATE	2	
76	95380-10600	NUT ECROU	2	
77	95380-10800	NUT, CROWN ECROU, BORGNE	2	
78	664-44591-A0	GASKET JOINT	2	
79	689-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEUR AVANT	1	
80	689-44553-00-94	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFRIEUR	1	
81	97095-08025	BOLT BOULON	2	
82	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
83	689-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEUR LATERAL	2	
84	689-44551-01-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	1	

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FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
85	689-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
86	97095-08065	BOLT BOULON	2	
87	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
88	90119-08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
89	95380-08600	NUT ECROU	4	



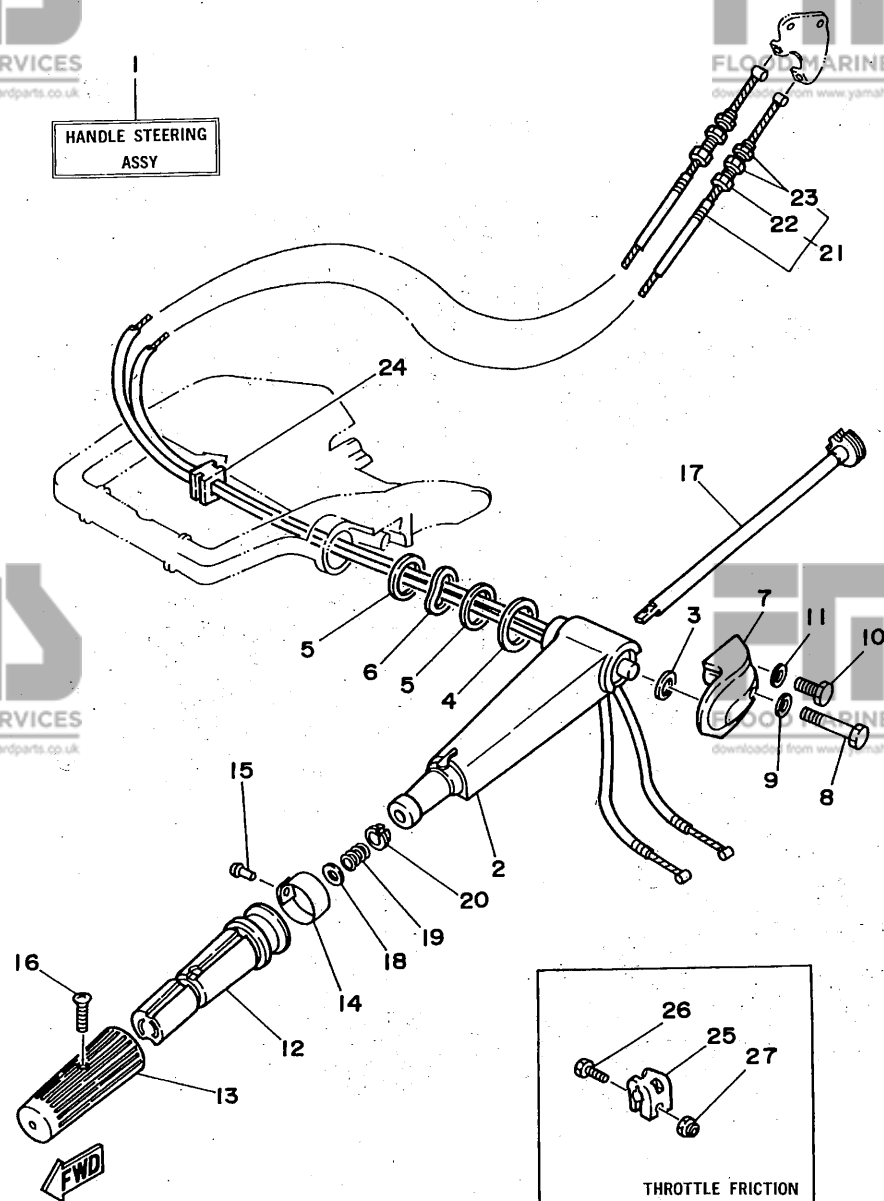


FIG. 9 STEERING

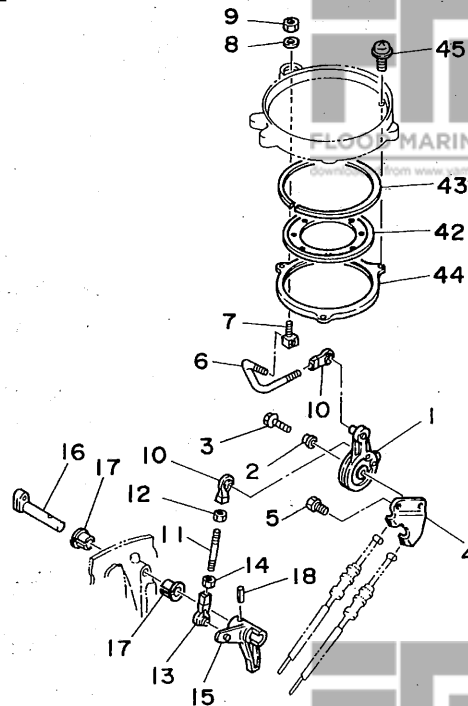
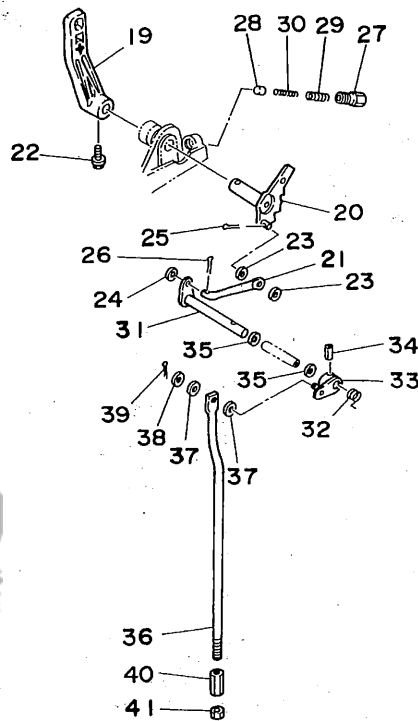
DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A9-W0084-11-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	REF. NO. 2 ~ 24
2	689-42111-01-4D	HANDLE, STEERING POIGNEE	1	
3	90560-14076	SPACER ENTRETOISE	1	
4	90202-34043	WASHER, PLATE RONDELLE, PLATE	1	
5	90201-28M00	WASHER, PLATE RONDELLE, PLATE	2	
6	90206-28M07	WASHER, WAVE RONDELLE, ONDULEE	1	
7	689-42112-01-4D	HANDLE, STEERING POIGNEE	1	
8	97095-06050	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	97095-06020	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
13	661-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
14	6A9-42137-01	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET	1	
16	90149-05M13	RIVET SCREW VIS	1	
17	689-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
18	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
19	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
20	90386-08032	BUSH DOUILLE	1	
21	689-26311-03	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2	
22	90123-06M00	BOLT BOULON	1	
23	90170-06183	NUT ECROU	2	
24	90480-12156	GROMMET PASSE-FIL	1	
25	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
26	97095-06020	BOLT BOULON	1	
27	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

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FIG. 10 CONTROL

COMMANDE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	664-41631-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
2	90387-06M02	COLLAR COLLERETTE	1	
3	90119-06M49	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
4	664-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
5	97095-06012	BOLT BOULON	1	
6	664-41636-00	ROD, MAGNETO CONTROL BIELLE, COMMANDE D'AVANCE	1	
7	648-41635-00	SHAFT, LINK CONNECTING AXE, RACCORD	1	
8	90201-05556	WASHER, PLATE RONDELLE, PLATE	1	
9	95380-05600	NUT ECROU	1	
10	6H1-41237-00	JOINT, LINK RACCORD	2	
11	90116-05220	BOLT, STUD GOUJON	1	
12	95380-05600	NUT ECROU	1	
13	6H1-41237-00	JOINT, LINK RACCORD	1	
14	95380-05600	NUT ECROU	1	
15	6A9-42154-00-94	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
16	656-42153-00-94	SHAFT, THROTTLE CONTROL AXE, COMMANDE D'ACCELERATION	1	
17	90386-10009	BUSH DOUILLE	2	
18	91690-40018	PIN, SPRING AGRAFFE	1	
19	689-44111-01-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
20	664-44113-01	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	
21	664-44142-00	JOINT RACCORD	1	
22	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
23	90202-06007	WASHER, PLATE RONDELLE, PLATE	2	
24	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
25	91490-16010	PIN, COTTER GOUPILLE	1	
26	91490-12012	PIN, COTTER GOUPILLE	1	
27	664-42715-00	BUSHING COUSSINET	1	
28	664-44167-00	PLUNGER, SHIFT CAM POUSOIR D'EMBRAYAGE	1	

D2

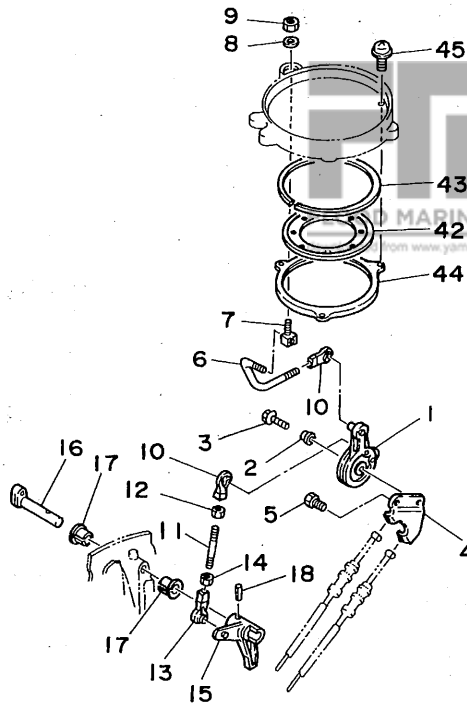
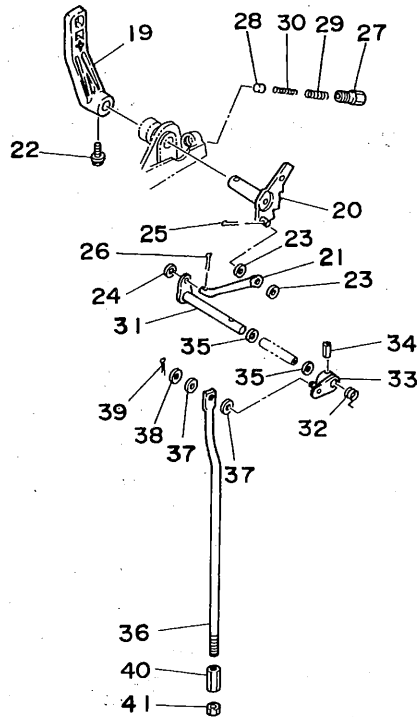


FIG. 10 CONTROL

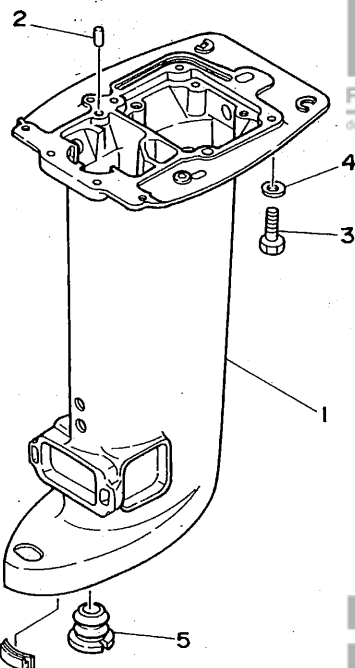
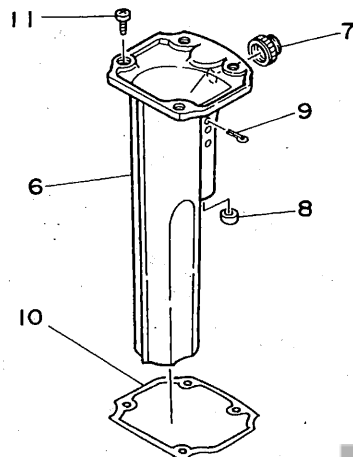
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90501-14M07	SPRING, COMPRESSION	1	
30	90501-09M08	RESSORT, COMPRESSION	1	
31	689-44121-01	SPRING, COMPRESSION	1	
32	90508-14M13	LEVER, SHIFT ROD	1	
33	689-44125-00	LEVIER, TIGE D'INVERSION	1	
34	91690-40016	SPRING, TORSION	1	
35	90202-10024	RESSORT, TORSION	1	
36	660-44143-00	LEVER, SHIFT ROD	1	
37	90202-06007	LEVIER, TIGE D'INVERSION	1	
38	92990-05600	PIN, SPRING	1	
39	91490-20010	AGRAFFE	1	
40	648-44146-00	WASHER, PLATE	2	
41	90170-07021	RONDELLE, PLATE	1	
42	695-41612-00	ROD, SHIFT	1	
43	695-41613-00	TIGE D'EMBRAYAGE	1	
44	695-41611-00-94	WASHER, PLATE	2	
45	97985-05210	RONDELLE, PLATE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		PIN, COTTER	1	
		GOUPILLE	1	
		CONNECTOR, SHIFT ROD	1	
		CONNECTEUR, TIGE D'INVERSION	1	
		NUT	1	
		ECROU	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		PLAQUE, FRICTION DE BASE	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		SCREW, WITH WASHER	3	
		VIS, AVEC RONDELLE		

D3

FIG. 11 UPPER CASING

FOURREAU



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-45111-04-4D	CASING, UPPER FOURREAU	1	UR SHORT
	689-45111-13-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	97095-08030	BOLT BOULON	6	
4	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
5	689-45127-00	SEAL JOINT	1	
6	664-41131-01-94	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
7	664-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
8	664-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
9	91490-30030	PIN, COTTER GOUPILLE	1	
10	664-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
11	98580-06016	SCREW, PAN HEAD VIS	4	
12	61N-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	

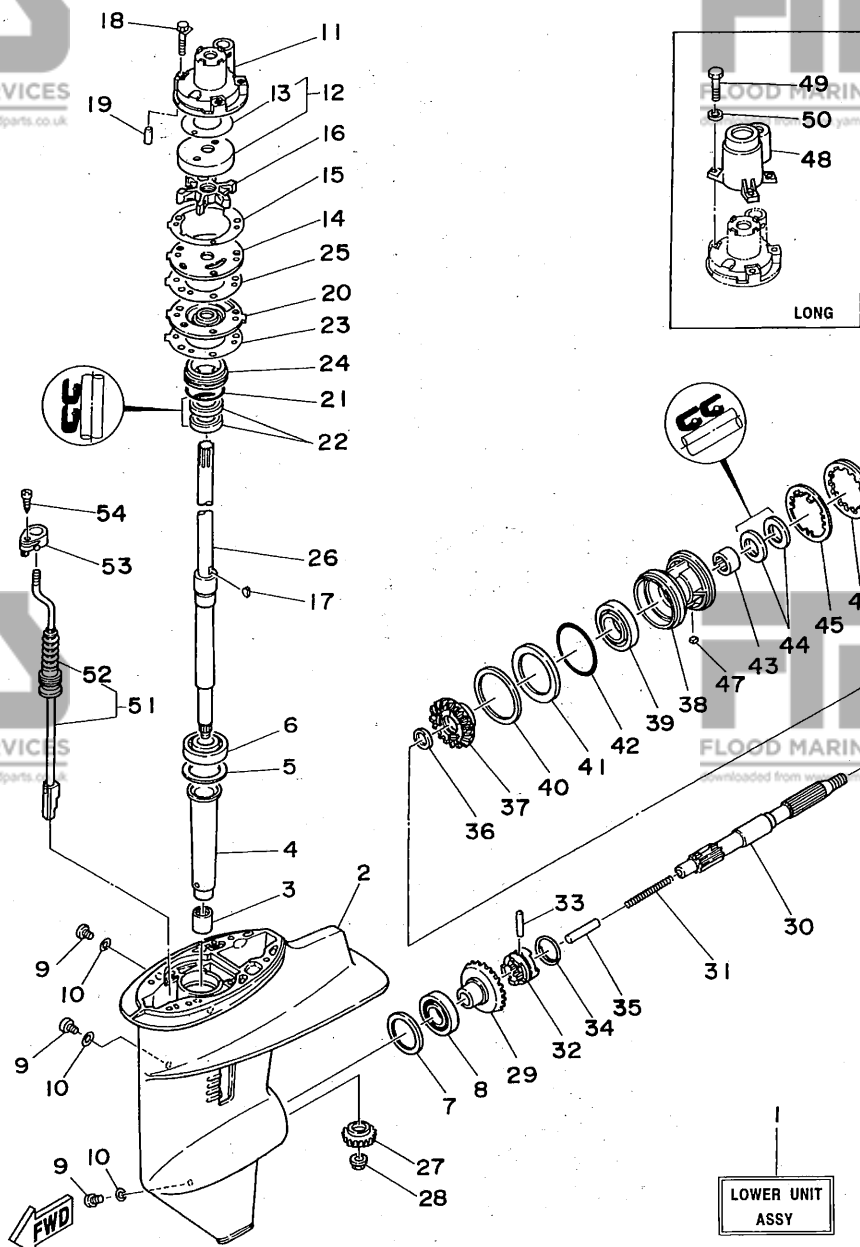


FIG. 12 LOWER CASING. DRIVE 1

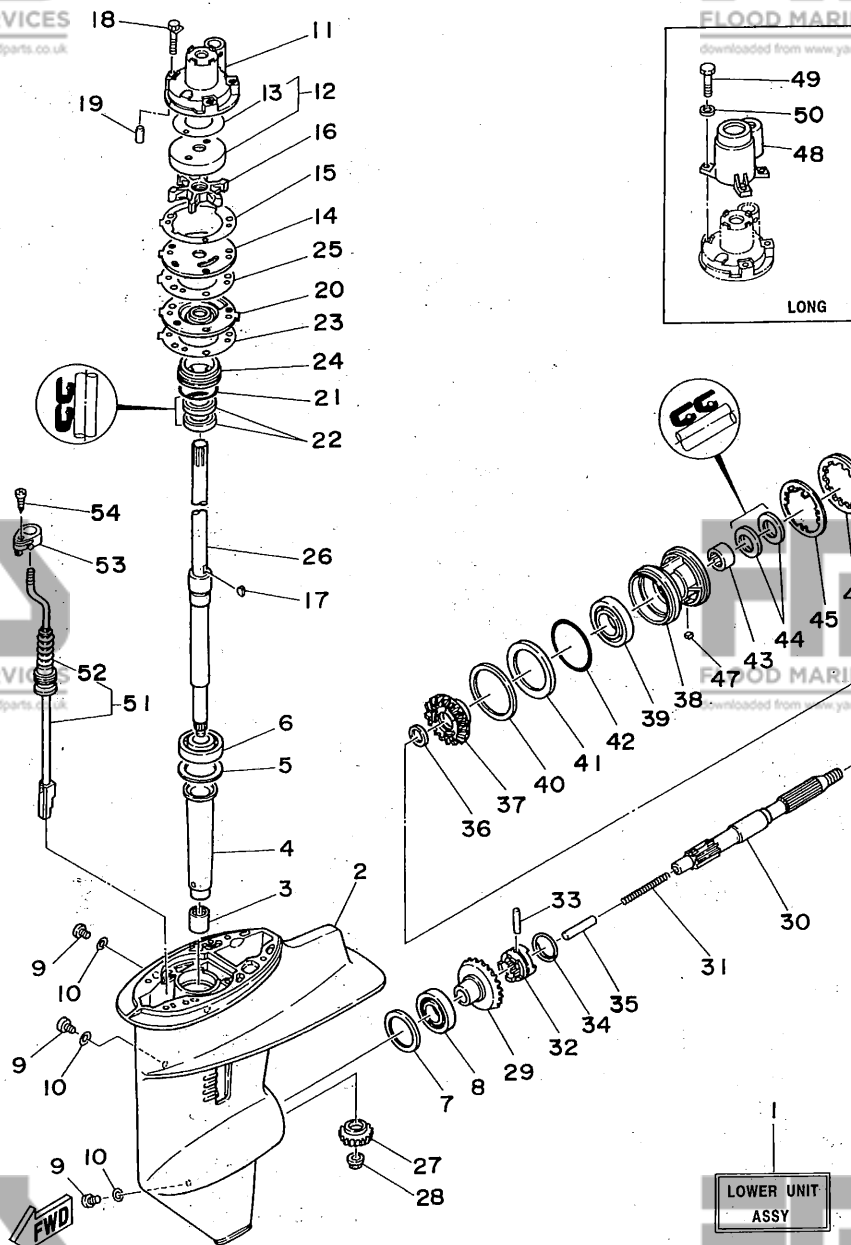
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-45300-06-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 47, 51 ~ 54)	1	UR SHORT
	689-45300-16-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 17, 19 ~ 54)	1	UR LONG
2	689-45311-04-40	CASING, LOWER BOITIER D'HELICE	1	
3	93315-017U4	BEARING, CYLINDRICAL ROULEMENT	1	
4	689-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	664-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U4	BEARING ROULEMENT	1	
7	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-00005	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW	3	
10	90430-08020	PLOT, FILET DROIT GASKET JOINT	3	
11	689-44311-03	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
12	689-W4432-02	INSERT CARTRIDGE COMP. CUVETTE COMP.	1	
13	689-44367-01	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
14	689-44323-03	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	

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FIG. 12 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	689-44324-A0	GASKET, CARTRIDGE JOINT	1	
16	689-44352-02	IMPELLER TURBINE	1	
17	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	
18	90119-06M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	SHORT
19	93604-10M03	PIN, DOWEL CLAVETTE	2	
20	689-44325-02-5B	PROTECTOR, OIL SEAL PROTECTEUR, JOINT D'HUILE	1	
21	93210-40M10	O-RING	1	
22	93101-22067	JOINT TORIQUE OIL SEAL	2	
23	689-44315-A0	GASKET, WATER PUMP	1	
24	689-45344-00-94	JOINT, POMPE A EAU COVER, OIL SEAL	1	
25	689-44316-A0	FLASQUE, JOINT D'HUILE	1	
26	689-45501-00	GASKET, WATER PUMP	1	UR SHORT
26	689-45501-10	JOINT, POMPE A EAU DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
27	689-45551-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
28	90179-09M02	PINION PIGNON D'ATTAQUE	1	
29	689-45560-00	NUT ECROU	1	
30	689-45611-01	GEAR PIGNON	1	
31	90501-10065	SHAFT, PROPELLER ARBRE, HELICE	1	
32	664-45631-01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
33	90250-05010	CLUTCH, DOG CRABOT	1	
34	648-45633-00	PIN, STRAIGHT GOUPILLE, DROITE	1	
35	648-45635-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
36	90201-20417	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
37	689-45571-00	WASHER, PLATE RONDELLE, PLATE	1	
38	689-45331-01-94	GEAR PIGNON	1	
39	93306-00612	HOUSING, BEARING FLASQUE, ROULEMENT	1	
40	664-45577-01-10	BEARING ROULEMENT	1	UR
40	664-45577-01-12	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
40	664-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR

D6

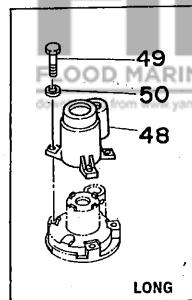
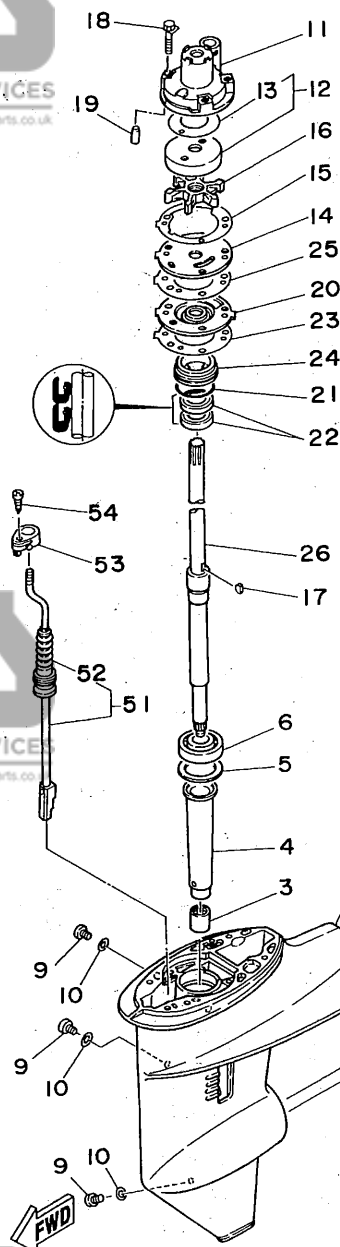


FIG. 12 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

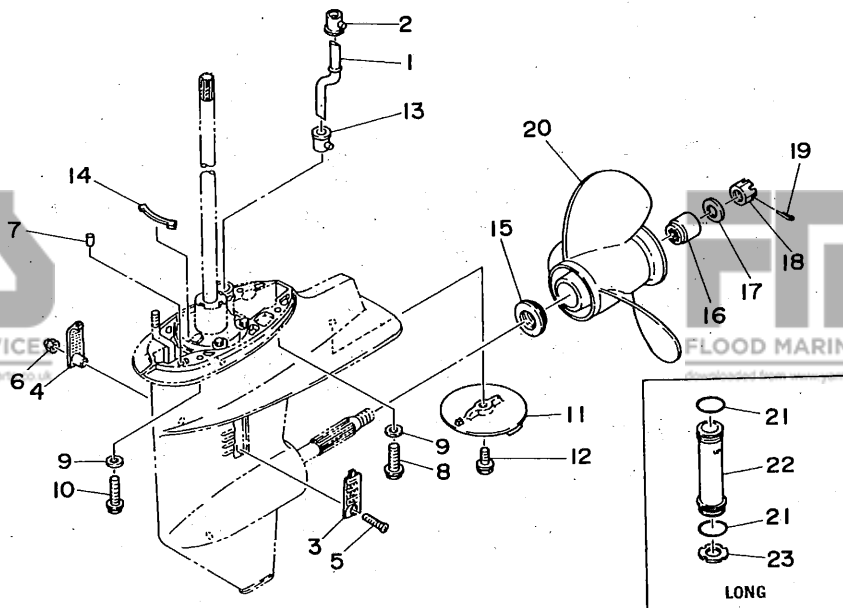
REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
40	664-45577-01-15	SHIM (T:0.15MM)	1	UR
		CALE (T:0.15MM)		
	664-45577-01-18	SHIM (T:0.18MM)	1	UR
		CALE (T:0.18MM)		
	664-45577-01-30	SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)		
	664-45577-01-40	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
	664-45577-01-50	SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
41	664-45576-00	WASHER, THRUST	1	UN
		RONDELLE DE CALAGE		
42	93210-60MA3	O-RING	1	
43	93315-22004	JOINT TORIQUE	1	
		BEARING, CYLINDRICAL		
		ROULEMENT		
44	93101-20M07	OIL SEAL	2	
		JOINT SPY		
45	90214-45M02	WASHER, CLAW	1	
		RONDELLE, A GRIFFES		
46	664-45384-00	NUT	1	
		ECROU		
47	90282-04010	KEY, STRAIGHT	1	
		CLAVETTE, DROITE		
48	689-44312-00-5B	COVER, WATER PUMP HOUSING	1	LONG
		COUVERCLE		
49	97095-06035	BOLT	3	LONG
		BOULON		
50	92990-06600	WASHER, PLATE	3	LONG
		RONDELLE, PLATE		
51	695-44150-00	SHIFT CAM ASSY	1	UR SHORT
		CAME D'INVERSION		
	695-44150-10	SHIFT CAM ASSY	1	UR LONG
		CAME D'INVERSION		
52	664-44147-00	.BOOT, SHIFT ROD	1	
		.SOUFFLET, TIGE D'INVERSION		
53	689-44176-01	BRACKET	1	
		SUPPORT		
54	97780-50110	SCREW, TAPPING	1	
		VIS, TETE BOMBEE		

LOWER UNIT
ASSY

D7

FIG. 13 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	664-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	689-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
2	689-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
3	689-45214-01	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	689-45215-01	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	98780-05525	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
6	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	93606-12019	PIN, DOWEL GOUPILLE	2	
8	90105-10059	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
9	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
10	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
11	664-45371-01	TAB-TRIM ANODE DERIVE	1	
12	90105-08M02	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
13	626-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
14	689-44314-00	SPACER ENTRETOISE	1	
15	664-45987-01	SPACER ENTRETOISE	1	
16	689-45997-00	SPACER ENTRETOISE	1	
17	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
18	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
19	91490-30030	PIN, COTTER GOUPILLE	1	
20	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR
21	93210-26240	O-RING JOINT TORIQUE	2	LONG
22	689-44362-00-94	TUBE, WATER TUBE D'EAU	1	LONG

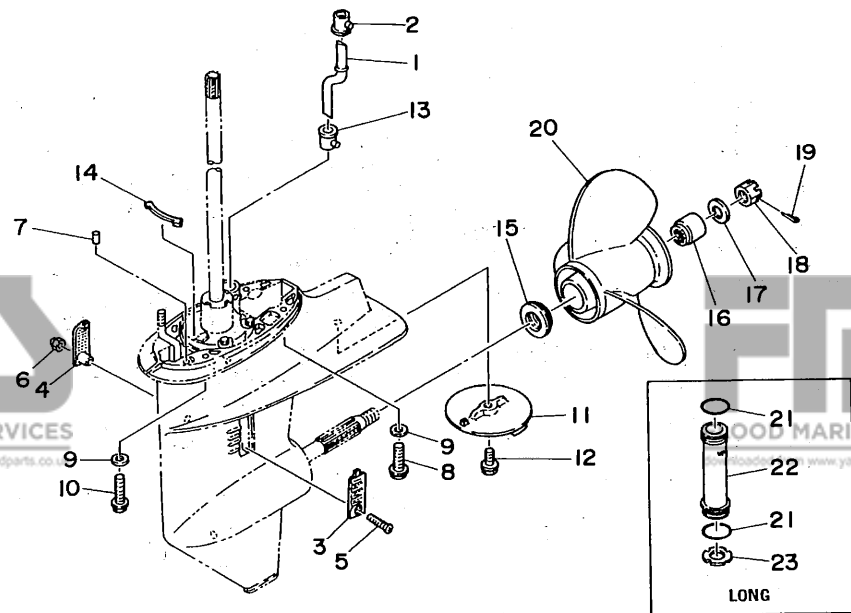
FWD

E1

FIG. 13 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

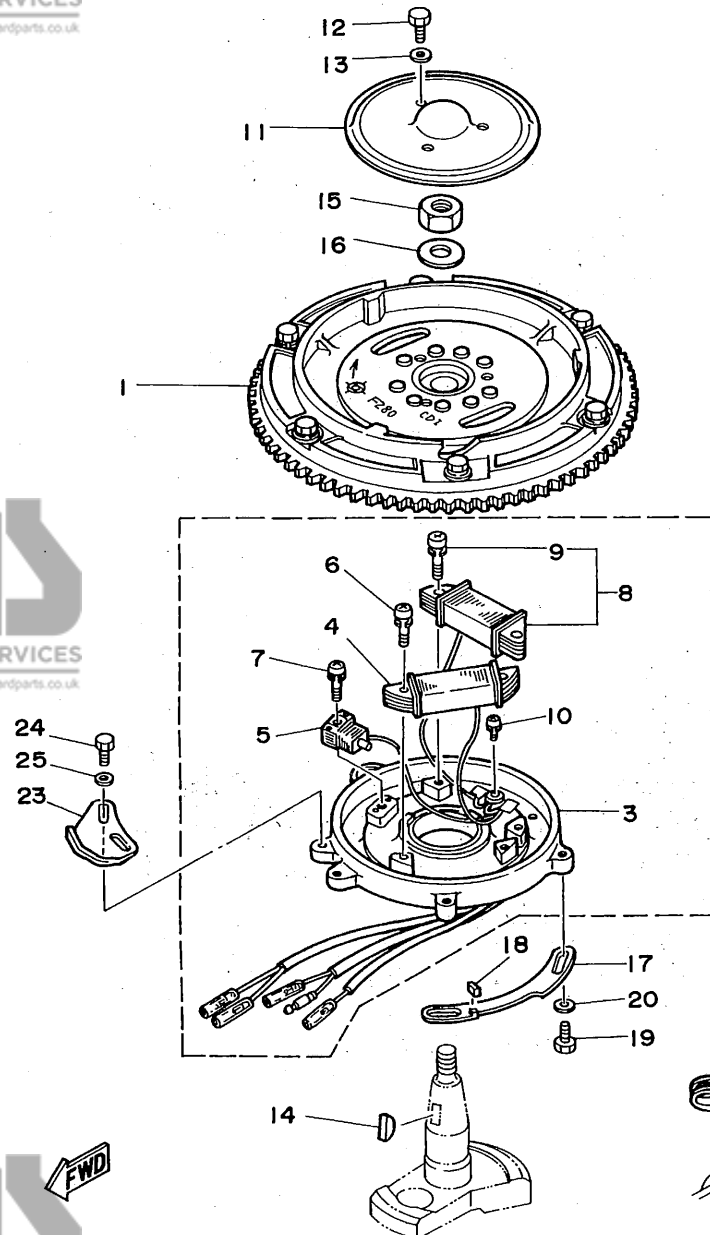
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	689-44328-03	PLATE PLAQUETTE	1 LONG	



E2

FIG. 14 GENERATOR

GENERATRICE

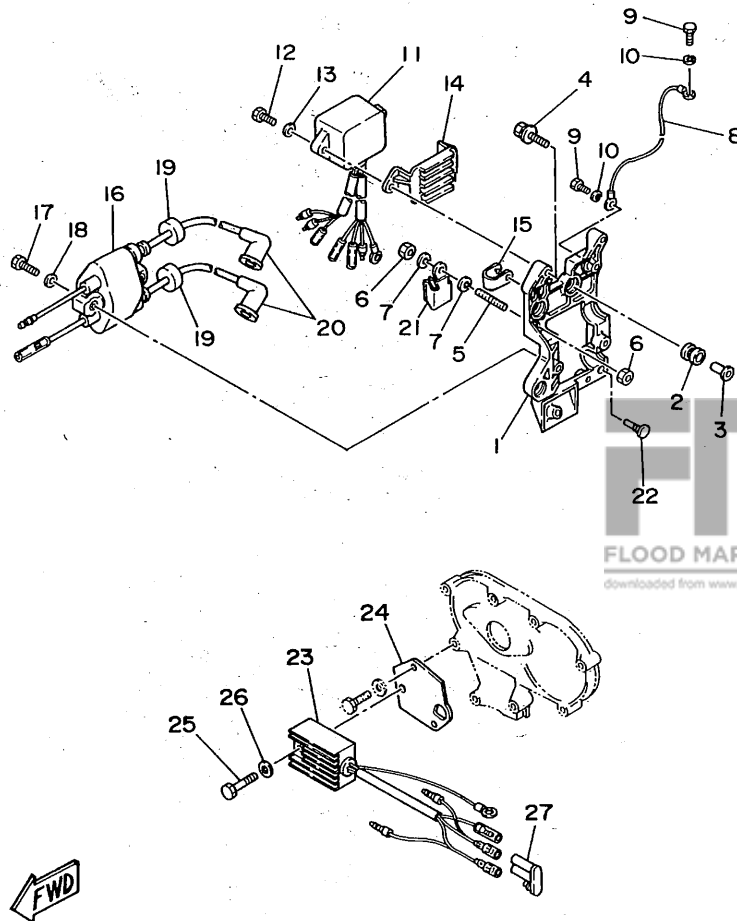


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-85550-40	ROTOR ASSY ROTOR CPLT	1	
2	695-85560-A0	BASE ASSY ENS. FLASQUE	1	
3	695-85561-70	.BASE, MAGNETO .BASE, MAGNETO	1	
4	695-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
5	695-85580-70	.COIL, PULSER .BOBINE, PULSEUR	1	
6	90159-05039	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
7	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
8	695-81303-A0	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	
9	90159-05040	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
10	90159-04035	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
11	648-81362-00	COVER, HOLE COUVERCLE, TROU	1	
12	97095-06012	BOLT BOULON	3	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
14	90280-16053	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
15	90170-12066	NUT ECROU	1	
16	90201-12472	WASHER, PLATE RONDELLE, PLATE	1	
17	6A9-41615-01	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
18	695-44194-00	CAP CAPUCHON	1	
19	97013-06012	BOLT BOULON	2	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
21	90461-06M01	CLAMP BRIDE	1	
22	97095-06010	BOLT BOULON	1	
23	6A9-41213-00-94	CAM, ACCEL. CAME, ACCELERATION	1	
24	97095-05012	BOLT BOULON	2	
25	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	

FIG. 15 ELECTRICAL 1

PARTIE ELECTRIQUE 1

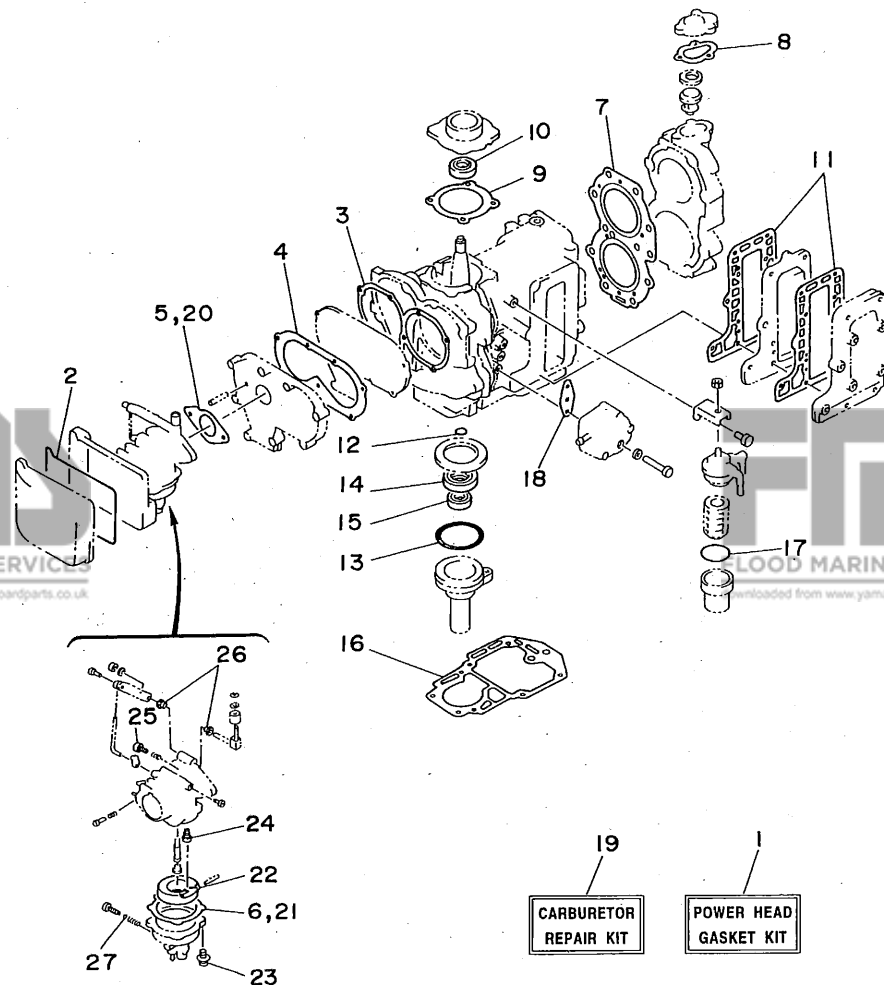
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-85542-00-94	BRACKET SUPPORT	1	
2	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
3	624-42542-00	PIPE TUYAU	3	
4	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
5	90116-06M07	BOLT, STUD GOUJON	1	
6	95380-06600	NUT ECROU	2	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
8	689-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
9	97095-06012	BOLT BOULON	2	
10	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
11	695-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	
12	97095-06025	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	689-85548-01	HOLDER SUPPORT	1	
15	90464-12M00	CLAMP BRIDE	1	
16	680-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
17	97095-06025	BOLT BOULON	2	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
19	90480-25161	GROMMET PASSE-FIL	2	
20	661-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
21	90465-08M13	CLAMP BRIDE	1	
22	689-85547-00	DAMPER AMORTISSEUR	1	
23	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
24	695-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	
25	97095-06016	BOLT BOULON	1	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
27	6E5-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	



E4

FIG. 16 REPAIR KIT 1

KITS DE REPARATION 1



19
CARBURETOR
REPAIR KIT

1
POWER HEAD
GASKET KIT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	93211-62M24	.O-RING	1	
3	648-13621-A1	.JOINT TORIQUE	1	
4	648-13645-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
5	648-14198-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
6	648-14384-01	.GASKET	1	
7	695-11181-A1	.JOINT .GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
8	655-12414-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
9	664-15369-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
10	93102-23096	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
11	664-41114-A0	.OIL SEAL .JOINT SPY	1	
12	93210-16275	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	2	
13	93210-57M09	.O-RING	1	
14	93101-25M35	.JOINT TORIQUE	1	
15	93101-16M36	.O-RING	1	
16	689-45113-A1	.OIL SEAL .JOINT SPY	1	
17	93210-32738	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
18	650-24431-A0	.O-RING	1	
19	689-W0093-02	.JOINT TORIQUE	1	
20	648-14198-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
21	648-14384-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
22	648-14385-00	.GASKET	1	
23	97980-04112	.JOINT	1	
24	61K-14390-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
25	647-14323-00	.FLOAT	1	
26	90386-05002	.FLOTTEUR	1	
27	646-14397-00	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
		.NEEDLE VALVE ASSY .POINTEAU	1	
		.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
		.BUSH .DOUILLE	2	
		.O-RING	1	
		.JOINT, TORIQUE	1	

1
LOWER UNIT
GASKET KIT

12
WATER PUMP
REPAIR KIT

24 23
25
22
CHROME PUMP KIT

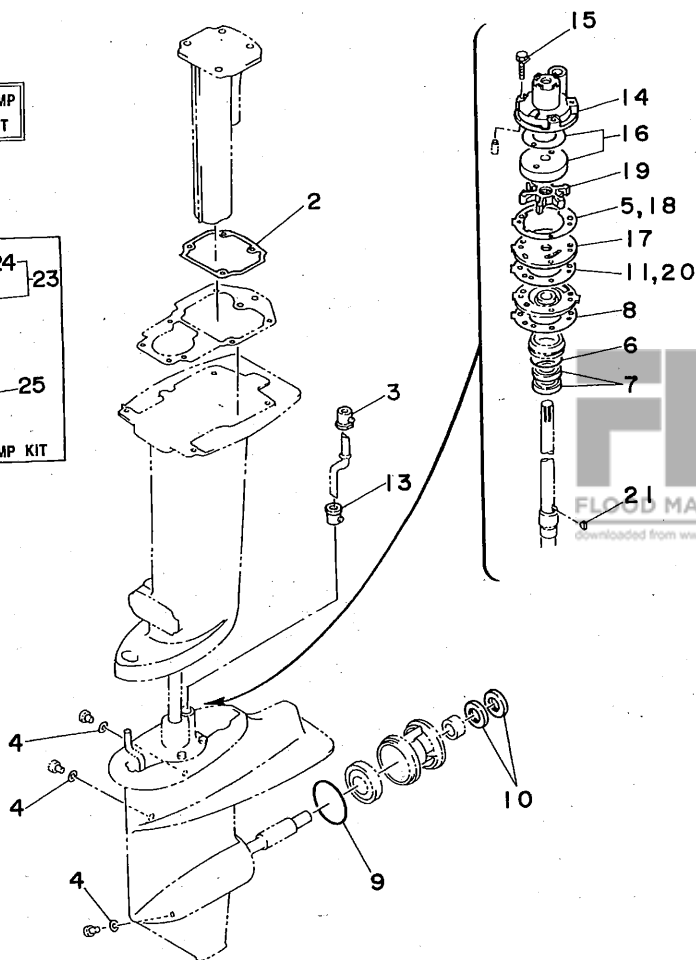


FIG. 17 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	664-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	689-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
4	90430-08020	.GASKET .JOINT	3	
5	689-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
6	93210-40M10	.O-RING .JOINT TORIQUE	1	
7	93101-22067	.OIL SEAL .JOINT SPY	2	
8	689-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
9	93210-60MA3	.O-RING .JOINT TORIQUE	1	
10	93101-20M07	.OIL SEAL .JOINT SPY	2	
11	689-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
12	689-W0078-A6	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
13	626-44365-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
14	689-44311-03	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	
15	90119-06M07	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
16	689-W4432-02	.INSERT CARTRIDGE COMP. .CUVETTE COMP.	1	
17	689-44323-03	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
18	689-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
19	689-44352-02	.IMPELLER .TURBINE	1	
20	689-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
21	664-44338-00	.KEY, WOODRUFF .CLAVETTE, VOLANT	1	
22	689-W0078-3A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
23	689-W4432-61	.INSERT CARTRIDGE COMP. .CUVETTE COMP.	1	
24	689-44367-01	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
25	689-44323-43	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

25DM (695)

25DM

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25DM'97(695)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

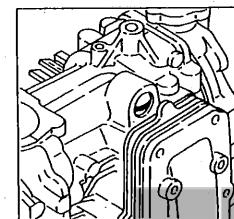
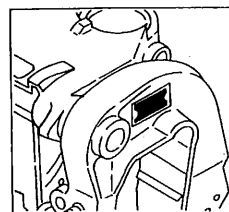
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	25DM S : 041604 ~ L : 332562 ~
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Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

25DM'97(695)

- Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

- Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

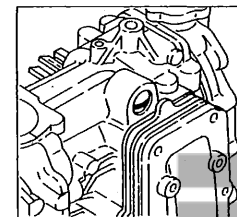
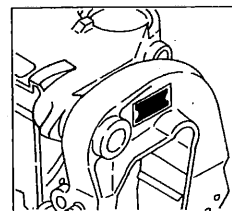
- Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

- Applications No de série et code couleur correspondants

No de série du moteur	25DM S : 041604 ~ L : 332562 ~
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Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

- Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3, B4
FIG. 4	STARTER	B5, B6
FIG. 5	FUEL	B7, C1
FIG. 6	TOP COWLING	C2
FIG. 7	BOTTOM COWLING	C3
FIG. 8	BRACKET 1	C4~C7
FIG. 9	STEERING	D1
FIG. 10	CONTROL	D2, D3
FIG. 11	UPPER CASING	D4
FIG. 12	LOWER CASING. DRIVE 1	D5~D7
FIG. 13	LOWER CASING. DRIVE 2	E1, E2
FIG. 14	GENERATOR	E3
FIG. 15	ELECTRICAL 1	E4
FIG. 16	REPAIR KIT 1	E5
FIG. 17	REPAIR KIT 2	E6
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FIG. 2	VILEBREQUIN. PISTON	B1, B2
FIG. 3	ADMISSION	B3, B4
FIG. 4	DEMARREUR	B5, B6
FIG. 5	CARBURANT	B7, C1
FIG. 6	CAPOT SUPERIEUR	C2
FIG. 7	CAPOT INFERIEUR	C3
FIG. 8	SUPPORT 1	C4~C7
FIG. 9	DIRECTION	D1
FIG. 10	COMMANDE	D2, D3
FIG. 11	FOURREAU	D4
FIG. 12	BOITIER D'HELICE, TRANSMISSION 1	D5~D7
FIG. 13	BOITIER D'HELICE, TRANSMISSION 2	E1, E2
FIG. 14	GENERATRICE	E3
FIG. 15	PARTIE ELECTRIQUE 1	E4
FIG. 16	KITS DE REPARATION 1	E5
FIG. 17	KITS DE REPARATION 2	E6
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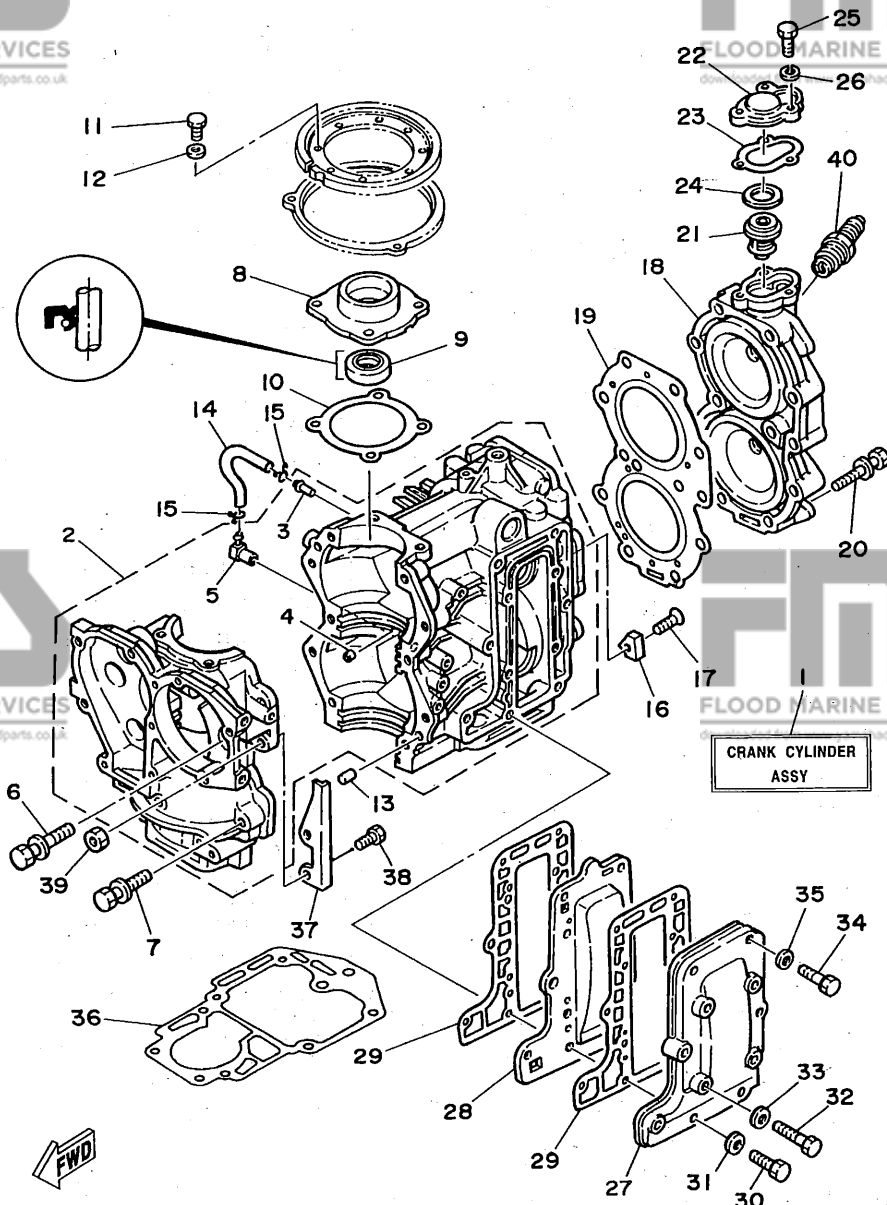


FIG. 1 CYLINDER. CRANKCASE

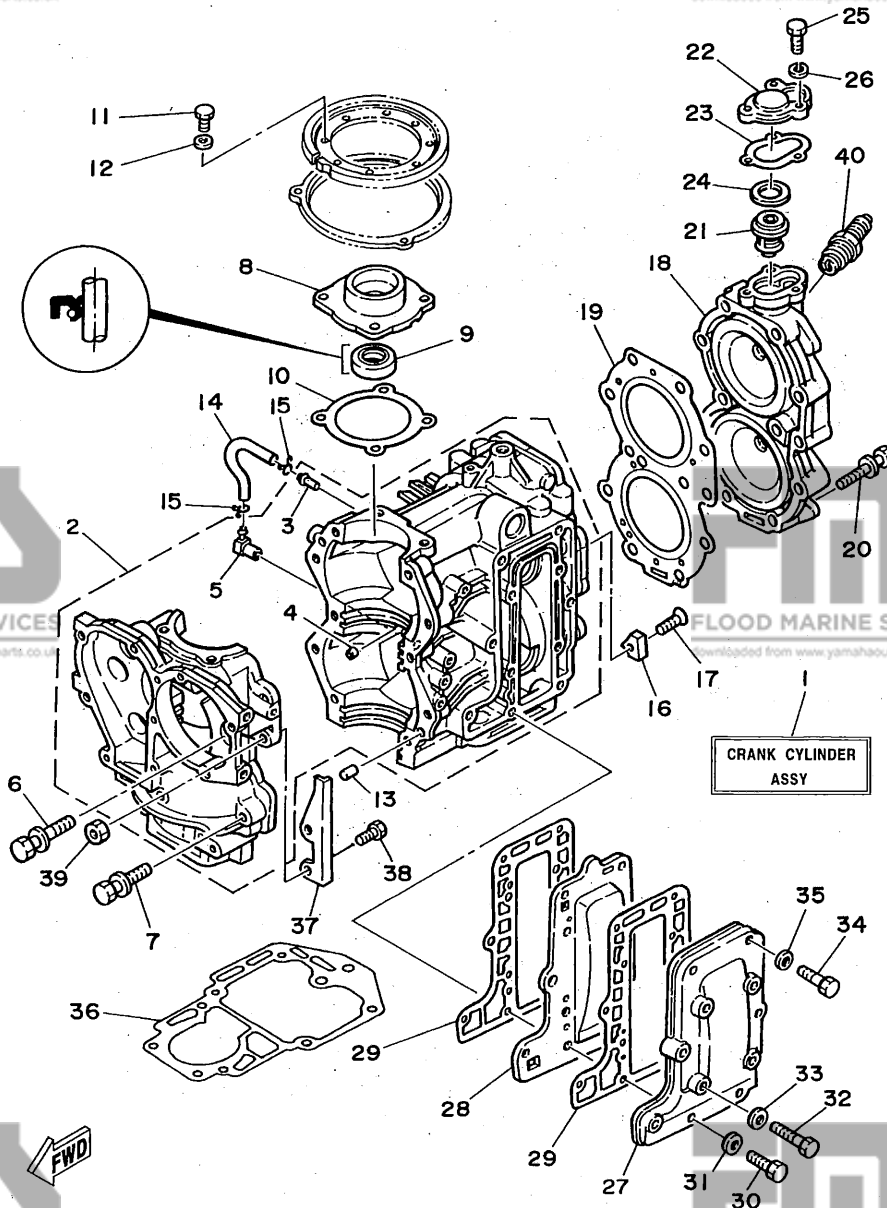
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	695-W0090-84-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 39, FIG. 2, REF.NO. 1 ~ 27)	1	
2	695-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT	1	
4	624-11379-00	.DURITE	1	
5	650-11370-00	.VALVE, CHECK	1	
6	650-11370-00	.CLAPET	1	
7	90119-08M18	.CHECK VALVE ASSY	1	
8	90119-08M20	.CLAPET (ENS.)	1	
9	90119-08M18	BOLT, WITH WASHER	2	
10	90119-08M20	BOULON, AVEC RONDELLE	8	
11	90119-08M20	BOLT, WITH WASHER	8	
12	90119-08M20	BOULON, AVEC RONDELLE	8	
13	664-15359-01-94	HOUSING, OIL SEAL	1	
14	93102-23096	LOGEMENT, BAGUE D'ETANCHEITE	1	
15	93102-23096	OIL SEAL	1	
16	664-15369-A0	JOINT SPY	1	
17	97313-06020	GASKET, OIL SEAL HOUSING	1	
18	97313-06020	JOINT SPY DE LOGEMENT	1	
19	92903-06100	BOLT	4	
20	93606-12019	BOULON	4	
21	90445-07260	WASHER, SPRING	4	
22	90445-07260	RONDELLE, GROWER	4	
23	90445-07260	PIN, DOWEL	2	
24	90445-07260	GOUJON	1	
25	90445-07260	HOSE	1	
26	90445-07260	DURITE	1	
27	90467-06016	CLIP	2	
28	689-11325-00	JONC	1	
29	98280-06020	ANODE	1	
30	98280-06020	ANODE	1	
31	98280-06020	SCREW, FLAT HEAD	1	
32	98280-06020	VIS, TETE PLATE	1	
33	695-11111-01-94	HEAD, CYLINDER 1	1	
34	695-11181-A1	CULASSE	1	
35	90119-08M18	GASKET, CYLINDER HEAD 1	1	
36	90119-08M18	JOINT, DE CULASSE 1	11	
37	6F5-12411-02	BOLT, WITH WASHER	1	
38	6F5-12411-02	BOULON, AVEC RONDELLE	1	
39	655-12413-01-9M	THERMOSTAT	1	
40	655-12413-01-9M	THERMOSTAT	1	
41	655-12414-A1	COVER, THERMOSTAT	1	
42	90201-21567	COUVERCLE, THERMOSTAT	1	
43	90201-21567	GASKET, COVER	1	
44	90201-21567	JOINT, COUVERCLE	1	
45	90201-21567	WASHER, PLATE	1	
46	97313-06020	RONDELLE, PLATE	3	
47	92903-06600	BOLT	3	
48	664-41113-00-94	BOULON	3	
49	664-41113-00-94	WASHER, PLATE	3	
50	664-41113-00-94	RONDELLE, PLATE	3	
51	664-41113-00-94	OUTER COVER, EXHAUST	1	
52	664-41113-00-94	COUVERCLE, ECHAPPEMENT	1	

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	664-41111-00	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
29	664-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	2	
30	97313-06025	BOLT BOULON	1	
31	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	
32	97313-06030	BOLT BOULON	6	
33	92903-06600	WASHER, PLATE RONDELLE, PLATE	6	
34	97313-06035	BOLT BOULON	4	
35	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	
36	689-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
37	695-41616-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
38	97313-06020	BOLT BOULON	2	
39	95380-06600	NUT ECROU	2	
40	94702-00040	PLUG, SPARK (NGK B7HS) BOUGIE D,ALLUMAGE (NGK B7HS)	2	

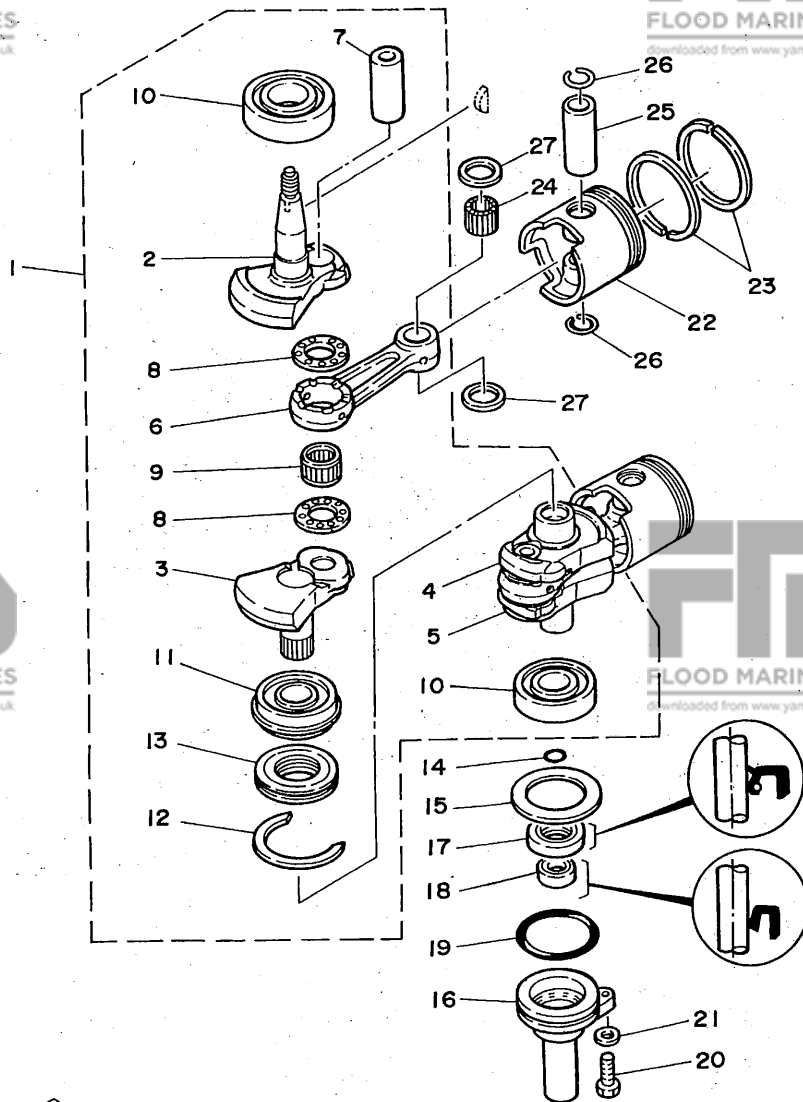


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

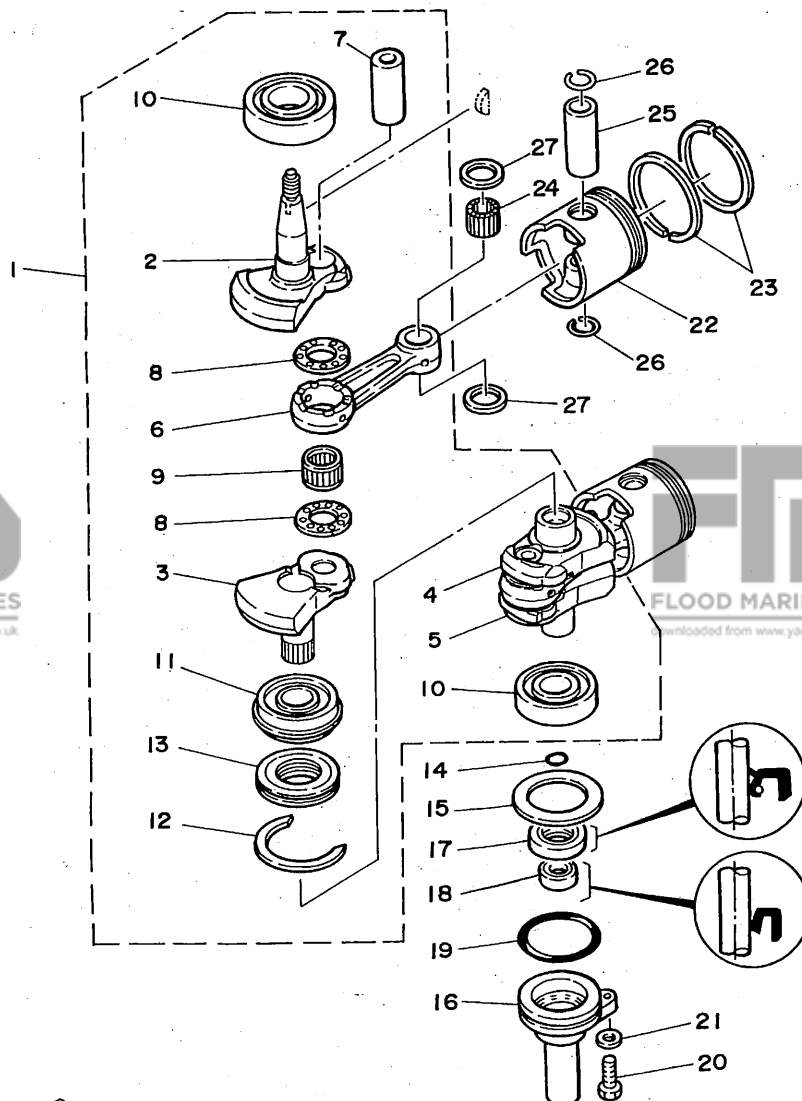
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-11400-00	CRANKSHAFT ASSY	1	
2	695-11412-00	VILEBREQUIN COMPLET	1	
3	660-11422-00	.CRANK 1	1	
4	660-11432-00	.MASSOLOTTE DE VILEBREQUIN 1	1	
5	695-11442-00	.CRANK 2	1	
6	648-11651-04	.MASSOLOTTE DE VILEBREQUIN 2	1	
7	648-11681-00	.CRANK 3	1	
8	90209-22248	.MASSOLOTTE DE VILEBREQUIN 3	1	
9	93310-522W0	.CRANK 4	1	
10	93306-305U3	.MASSOLOTTE DE VILEBREQUIN 4	1	
11	93390-00009	.ROD, CONNECTING	2	
12	93440-62057	.BIELLE NUE	2	
13	656-11515-00	.PIN, CRANK 1	2	
14	93210-16275	.MANETON, VILEBREQUIN 1	1	
15	90201-50306	.WASHER	4	
16	689-15396-01-5B	.RONDELLE	2	
17	93101-25M35	BEARING	2	
18	93101-16M36	ROULEMENT	2	
19	93210-58M21	BEARING	1	
20	97395-06022	ROULEMENT	1	
21	92990-06600	.CIRCLIP	1	
22	664-11631-80-96	.CIRCLIP, TYPE S	1	
23	664-11635-80	.SEAL, LABYRINTH 1	1	
24	664-11636-80	.JOINT, LABYRINTHE 1	1	
25	664-11610-80	O-RING	1	
26	664-11610-40	JOINT TORIQUE	1	
27	93602-20M02	WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		PISTON (STD)	2	
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON RING SET (STD)	2	
		PISTON RING SET (0.25MM O/S)	2	AP
		PISTON RING SET (0.25MM O/S)	2	AP
		PISTON RING SET (0.50MM O/S)	2	AP
		PISTON RING SET (0.50MM O/S)	2	AP
		PIN, DOWEL	62	
		GOUJON		

B1

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	648-11633-00	PIN, PISTON AXE, PISTON	2	
26	93450-20026	CIRCLIP CIRCLIP	4	
27	90201-18522	WASHER, PLATE RONDELLE, PLATE	4	



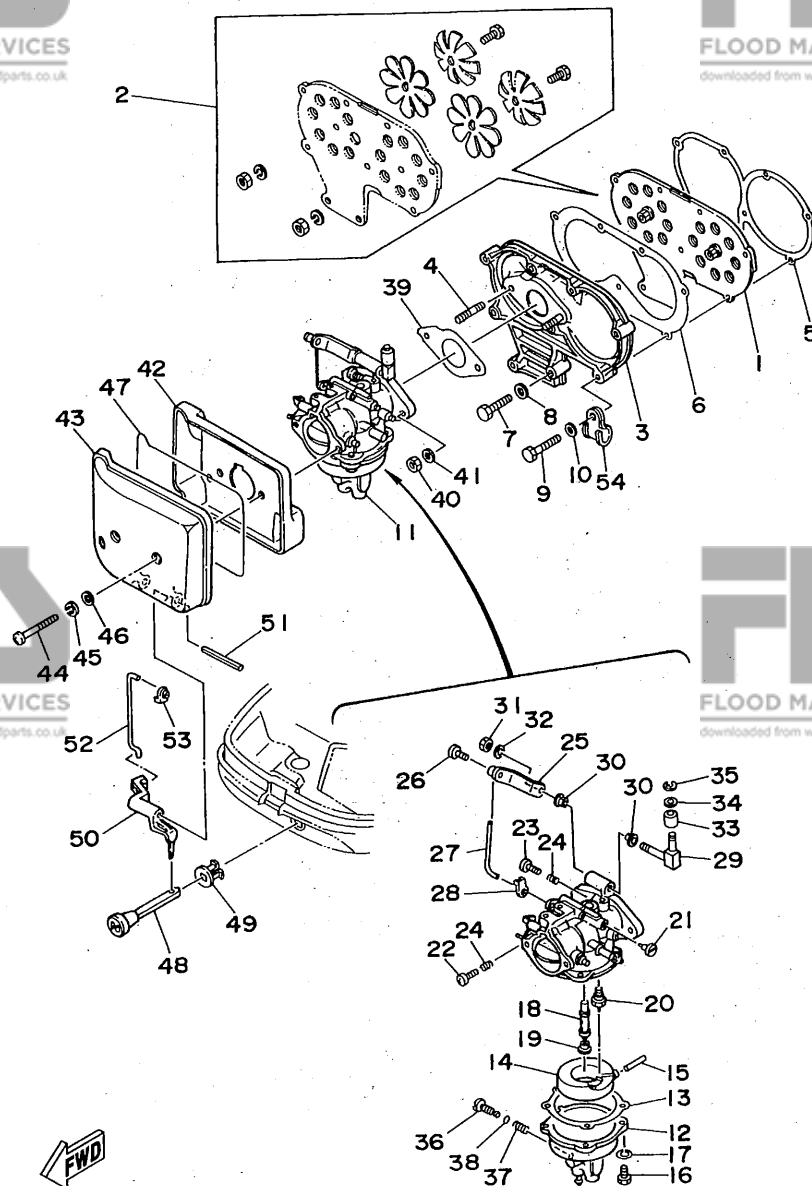


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-13610-01	REED VALVE ASSY	1	
2	689-W0004-00	CLAPET COMPLET	1	
		.REED SET	1	
		.JEU DE CLAPETS	1	
3	648-13641-01-94	MANIFOLD 1	1	
4	90116-06M30	TUBULURE 1	2	
		BOLT, STUD	2	
		GOUJON	1	
5	648-13621-A1	GASKET, VALVE SEAT	1	
6	648-13645-A0	JOINT, SIEGE DE CLAPET	1	
		GASKET, MANIFOLD 1	1	
		JOINT, TUBULURE 1	1	
7	97313-06025	BOLT	2	
		BOULON	2	
8	92903-06600	WASHER, PLATE	2	
		RONDELLE, PLATE	2	
9	97313-06035	BOLT	7	
		BOULON	7	
10	92903-06600	WASHER, PLATE	7	
		RONDELLE, PLATE	7	
11	695-14301-02	CARBURETOR ASSY 1	1	
		CARBURATEUR COMPLET	1	
12	664-14381-01	.BODY, FLOAT CHAMBER	1	
		.CORPS, CUVE DE FLOTTEUR	1	
13	648-14384-01	.GASKET, FLOAT CHAMBER	1	
		.JOINT, CUVE DE FLOTTEUR	1	
14	648-14385-00	.FLOAT	1	
		.FLOTTEUR	1	
15	648-14386-00	.PIN, FLOAT	1	
		.AXE, FLOTTEUR	1	
16	98580-04012	.SCREW, PAN HEAD	4	
		.VIS, TETE TRONCONIQUE	4	
17	92990-04100	.WASHER, SPRING	4	
		.RONDELLE, GROWER	4	
18	648-14341-00	.NOZZLE, MAIN	1	
		.PUITS D'AIGUILLE	1	
19	689-14343-73	.JET, MAIN (#146)	1	
		.GICLEUR, PRINCIPAL (#146)	1	
20	61K-14390-00	.NEEDLE VALVE ASSY	1	
		.POINTEAU	1	
21	648-14342-30	.JET, PILOT (# 60)	1	
		.GICLEUR, RALENTI (# 60)	1	
22	98580-04014	.SCREW, PAN HEAD	1	
		.VIS, TETE TRONCONIQUE	1	
23	647-14323-00	.SCREW, AIR ADJUSTING	1	
		.VIS DE DOSEUR D'AIR	1	
24	648-14334-00	.SPRING, AIR ADJUSTING	2	
		.RESSORT, VIS DE DOSEUR D'AIR	2	
25	648-41210-01	.ACCEL. ARM ASSY	1	
		.LEVIER D'ACCELERATION	1	
26	664-14327-01	.SCREW	1	
		.VIS	1	
27	656-41241-00	.ROD, LINK	1	
		.BIELLE	1	
28	661-41262-02	.JOINT, CHOKE LEVER	1	
		.RACCORD, LEVIER DE STARTER	1	

B3

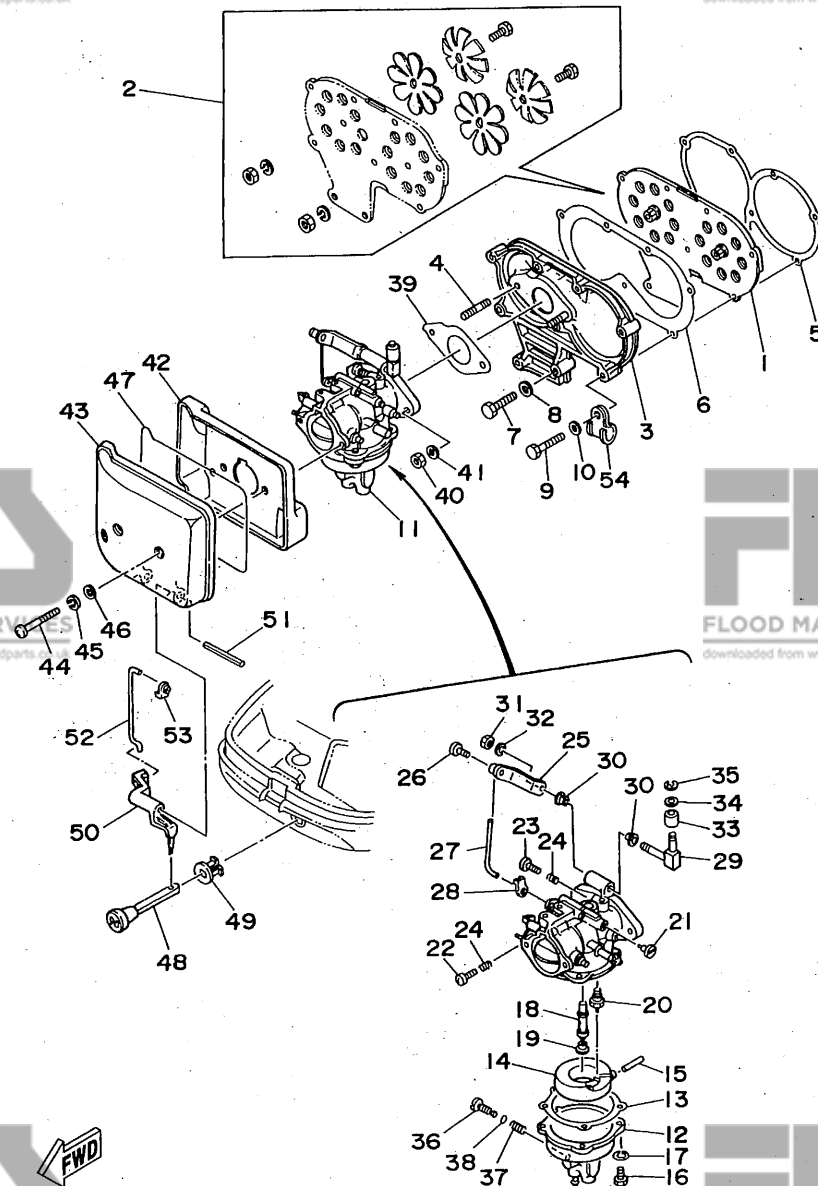


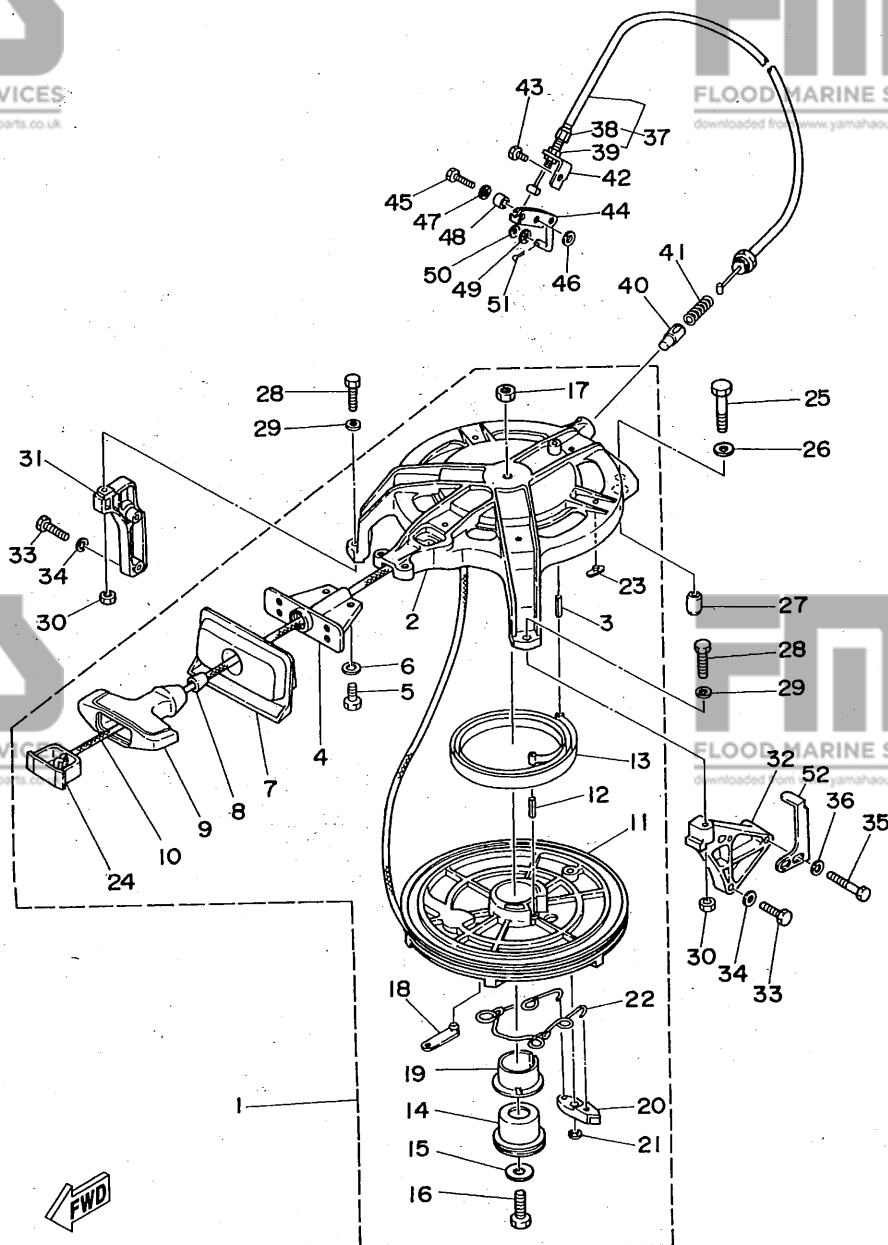
FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-W4121-00	.SHEAVE SHAFT, ACCEL. LINK .AXE DE POULIE	1	
30	90386-05002	.BUSH .DOUILLE	2	
31	95303-05700	.NUT .ECROU	1	
32	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	1	
33	664-41231-00	.COLLAR, GUIDE PIN .ENTRETOISE	1	
34	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	1	
35	93430-04031	.CIRCLIP .CIRCLIP, TYPE S	1	
36	646-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	1	
37	646-14223-01	.SPRING, DRAIN VALVE .RESSORT, CLAPET DE VIDANGE	1	
38	646-14397-00	.O-RING .JOINT, TORIQUE	1	
39	648-14198-A0	GASKET .JOINT	1	
40	95380-06600	NUT .ECROU	2	
41	92990-06600	WASHER, PLATE .RONDELLE, PLATE	2	
42	695-14417-00	COVER 1 .COUVERCLE 1	1	
43	695-14418-01	COVER 2 .COUVERCLE 2	1	
44	97880-05030	SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	
45	92990-05100	WASHER, SPRING .RONDELLE, GROWER	2	
46	92990-05600	WASHER, PLATE .RONDELLE, PLATE	2	
47	695-14476-00	SEAL .JOINT SPY	1	
48	682-41271-00	KNOB, CHOKE .BOUTON DE STARTER	1	
49	689-41273-00	GROMMET .PASSE-FIL	1	
50	689-41252-01	LEVER, CHOKE 1 .LEVIER 1	1	
51	91690-40048	PIN, SPRING .GOUPILLE, ELASTIQUE	1	
52	695-41256-00	ROD, CHOKE 1 .TRINGLE 1, STARTER	1	
53	661-41262-02	JOINT, CHOKE LEVER .RACCORD, LEVIER DE STARTER	1	
54	90461-06015	CLAMP .BRIDE	1	

FIG. 4 STARTER

DEMARREUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-15710-04	STARTER ASSY DEMARREUR COMPLET	1	
2	676-15711-01-94	CASE, STARTER CARTER DE DEMARREUR	1	
3	91690-40020	.PIN, SPRING .GOUPILLE, ELASTIQUE	2	
4	689-15758-01-94	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	BOLT BOULON	2	
6	92995-06600	WASHER RONDELLE	2	
7	689-15762-01	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	689-15789-00	DAMPER AMORTISSEUR	1	
9	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
10	*	.WIRE (L:2095MM) .FIL (L:2095MM)	1	
11	676-15714-00-94	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
12	91690-40020	.PIN, SPRING .GOUPILLE, ELASTIQUE	1	
13	90510-09M00	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
14	676-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1	
15	90201-08309	.WASHER, PLATE .RONDELLE, PLATE	1	
16	97313-08025	.BOLT BOULON	1	
17	95303-08600	.NUT ECROU	1	
18	676-15799-01	.CLIP .JONC	1	
19	90386-35M01	.BUSH .DOUILLE	1	
20	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
21	93430-06M02	.CIRCLIP .CIRCLIP, TYPE S	1	
22	676-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
23	676-15773-00	.STAY 3 .SUPPORT 3	6	
24	6F5-15779-02	.COVER .COUVERCLE	1	
25	97395-08035	BOLT BOULON	1	

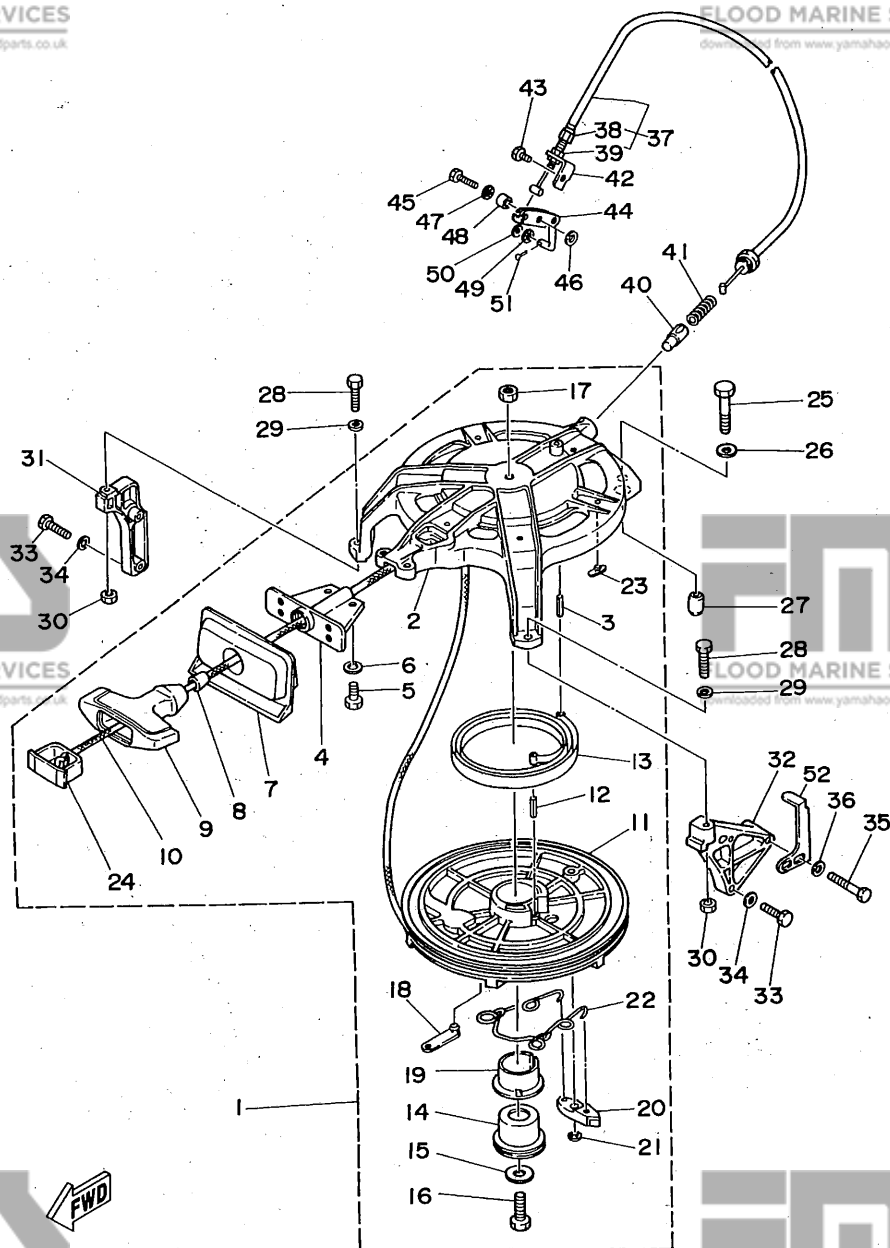
*CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.

*A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

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FIG. 4 STARTER

DEMARREUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
27	99530-12016	PIN, DOWEL GOIJON, D'ASSEMBLAGE	1	
28	97395-06030	BOLT BOULON	2	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	95380-06600	NUT ECROU	2	
31	6H7-15771-01-94	STAY 1 SUPPORT 1	1	
32	656-15772-00-94	STAY 2 SUPPORT 2	1	
33	97313-06025	BOLT BOULON	4	
34	92903-06600	WASHER, PLATE RONDELLE, PLATE	4	
35	97313-06045	BOLT BOULON	1	
36	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	
37	656-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
38	90123-06049	.BOLT .BOULON	1	
39	95380-06600	.NUT .ECROU	2	
40	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BUTEE DE DEMAR	1	
41	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
42	656-15774-00	STAY 4 SUPPORT 4	1	
43	97395-06010	BOLT BOULON	1	
44	656-15749-00	LINK, STARTER STOP BIELLE, BUTEE DE DEMAR	1	
45	97395-06020	BOLT BOULON	1	
46	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	
47	90206-08010	WASHER, WAVE RONDELLE, ONDULEE	1	
48	90387-06568	COLLAR COLLERETTE	1	
49	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	
50	92903-05600	WASHER, PLATE RONDELLE, PLATE	1	
51	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	
52	689-81332-01	PLATE, TIMING PLATEAU, ALLUMAGE	1	

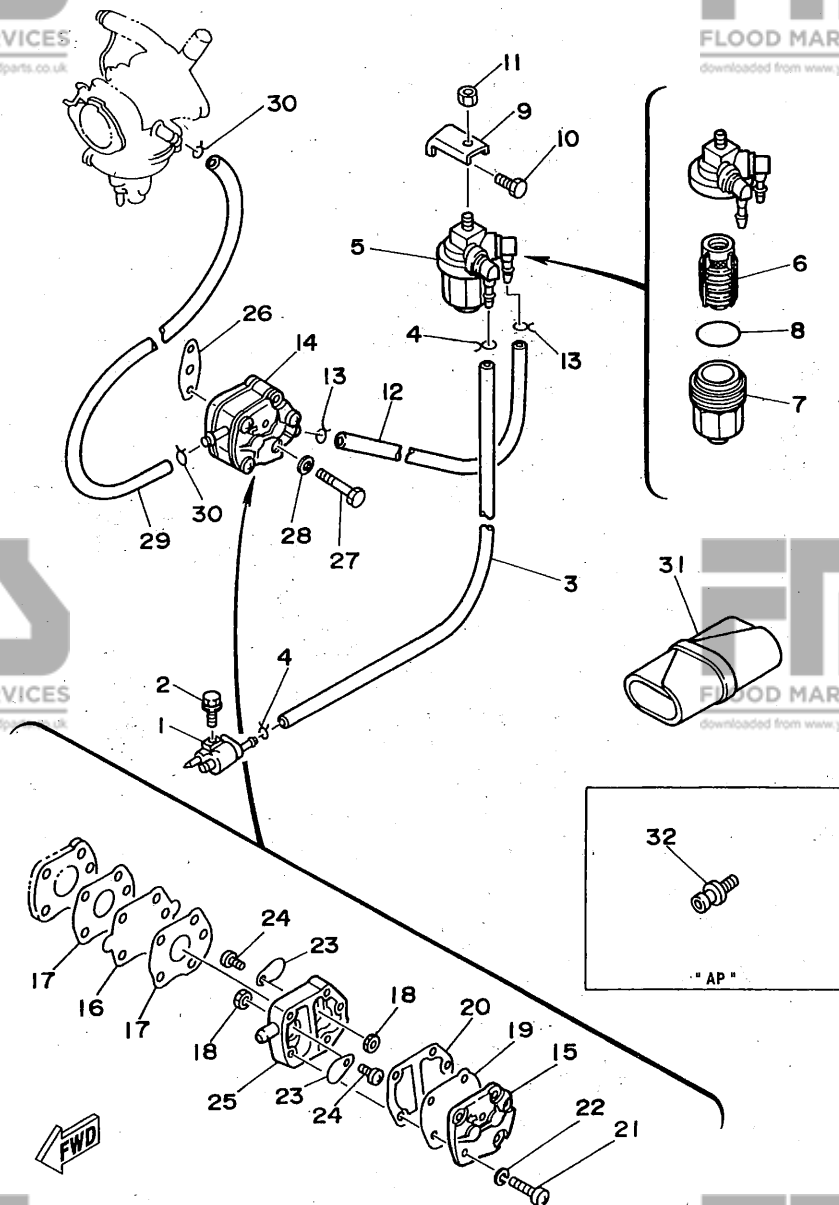


FIG. 5 FUEL

CARBURANT

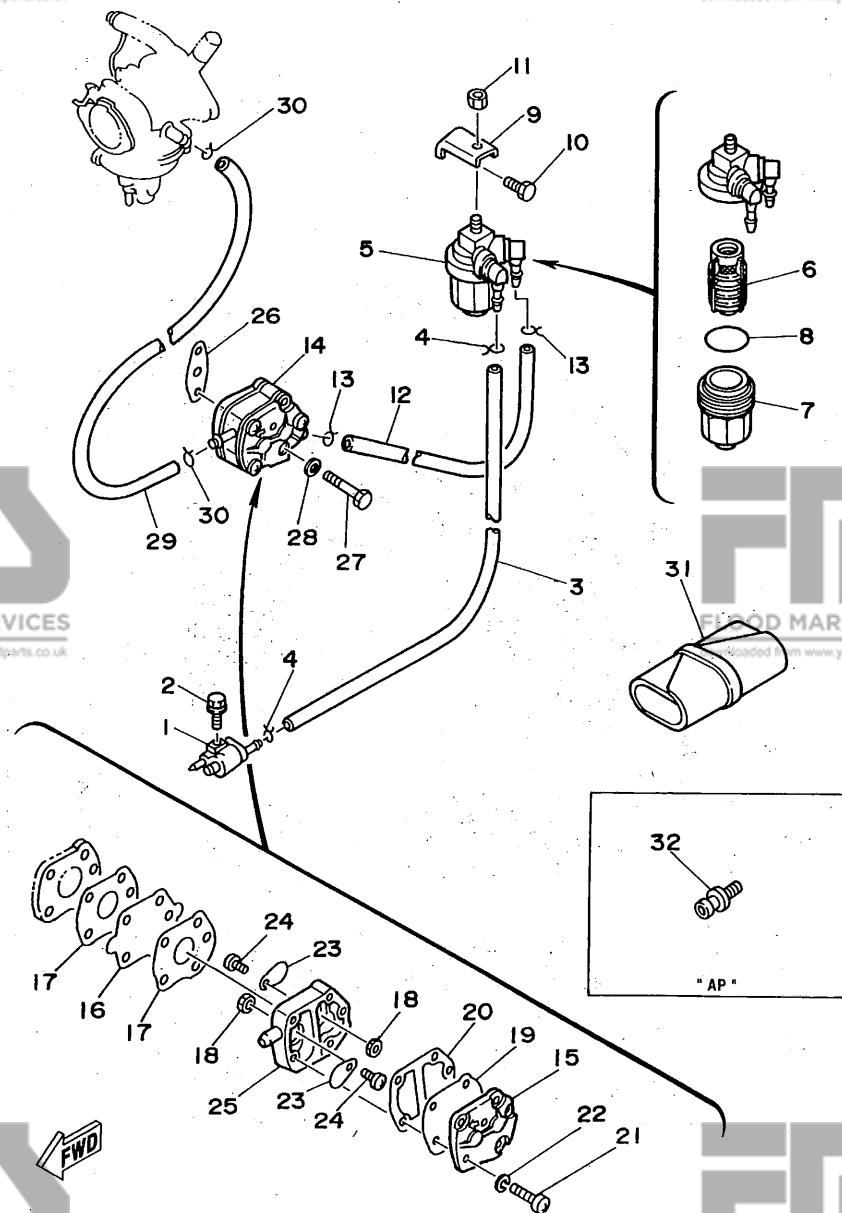
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
3	90445-09M25	HOSE	1	
4	90467-08004	CLIP JONC	2	
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
8	93210-32738	.O-RING .JOINT TORIQUE	1	
9	648-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1	
10	97313-06014	BOLT BOULON	1	
11	95380-08600	NUT ECROU	1	
12	664-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
13	90467-08004	CLIP JONC	2	
14	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
15	6A0-24413-00	.BODY 2 .CORPS 2	1	
16	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
17	648-24434-01	.GASKET, BODY .JOINT, CORPS	2	
18	95380-03600	.NUT .ECROU	2	
19	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
20	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	
21	98503-05028	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	
22	92990-05100	.WASHER, SPRING .RONDELLE, GROUVER	3	
23	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
24	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
25	6A0-24412-02	.BODY 1 .CORPS 1	1	
26	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	
27	97395-06040	BOLT BOULON	2	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

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FIG. 5 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-24312-01	PIPE 2 DURITE 2	1	
30	90467-08004	CLIP JONC	2	
31	6G1-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
32	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5



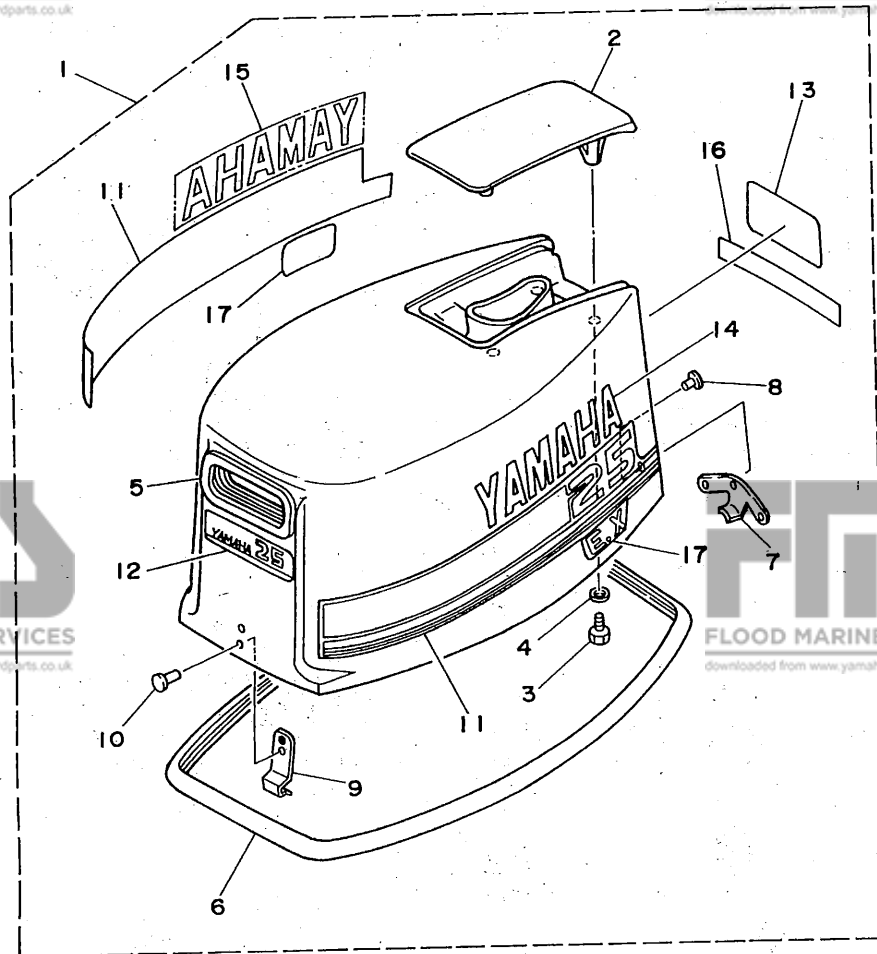


FIG. 6 TOP COWLING

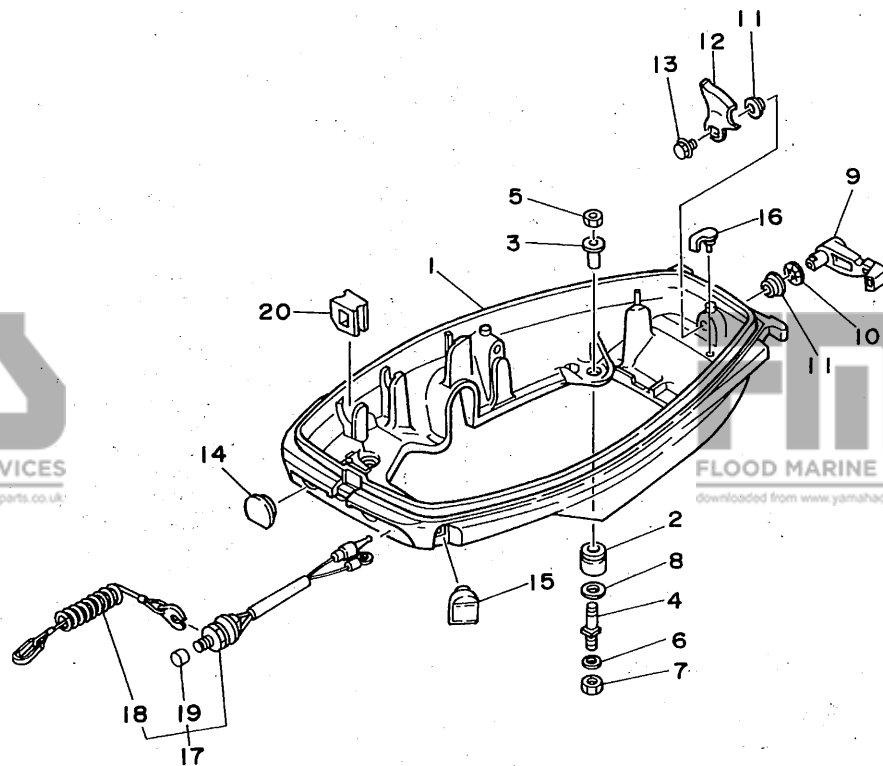
CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-42610-D1-4D	TOP COWLING ASSY CAPOT (ENS.)	1	
2	689-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
3	97095-06012	.BOLT .BOULON	4	
4	92995-06600	.WASHER .RONDELLE	4	
5	689-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	
6	6G0-42615-00	.SEAL .JOINT	1	
7	689-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
8	90266-04M01	.RIVET .RIVET	3	
9	6G0-42651-02	.HOOK .CROCHET	1	
10	90266-04M00	.RIVET .RIVET	2	
11	695-W0070-11	.GRAPHIC SET .JEU DIEMBLEMES	1	
12	695-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	
13	695-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
14	695-42681-10	.MARK, COWLING (YAMAHA) .ADHESIF, CAPOT (YAMAHA)	1	
15	695-42682-11	.MARK, COWLING (YAMAHA) .ADHESIF, CAPOT (YAMAHA)	1	
16	695-4267A-10	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
17	61R-42683-D0	.MARK, COWLING .ADHESIF, CAPOT	2	



FIG. 7 BOTTOM COWLING

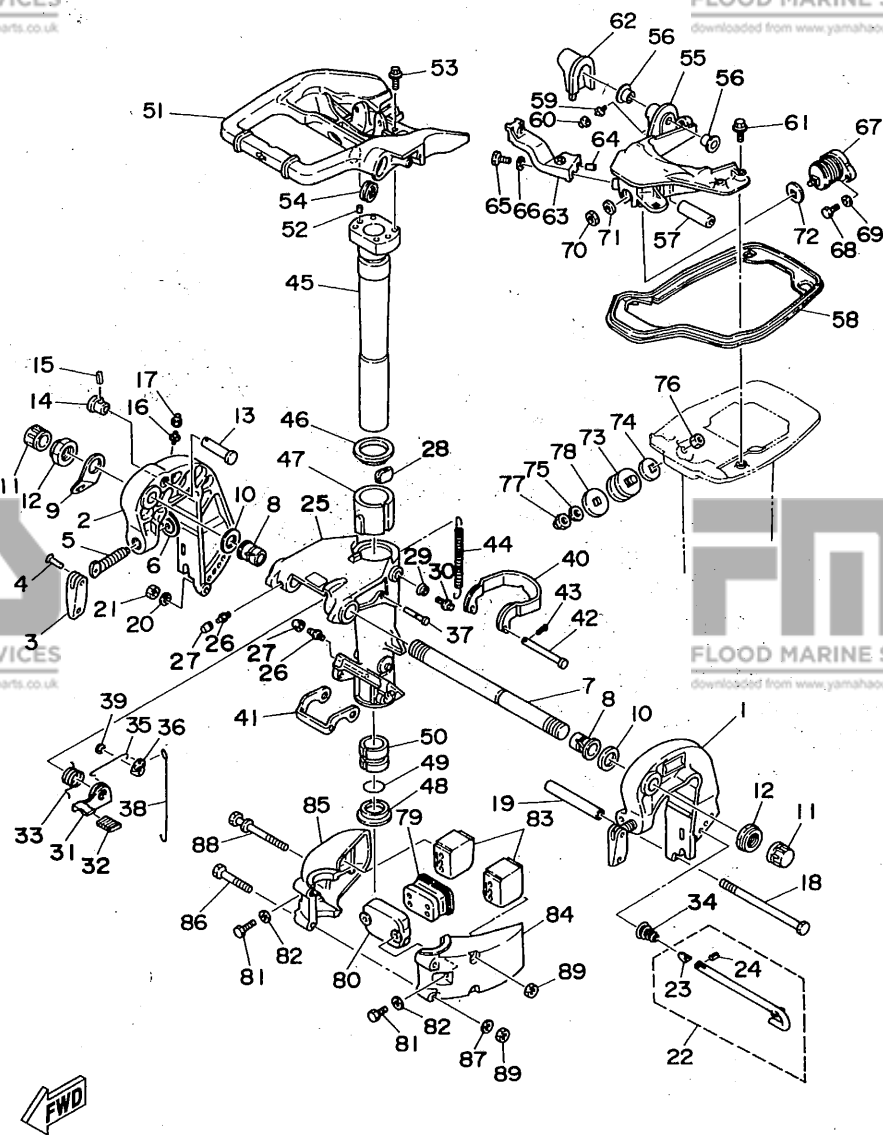
CAPOT INFÉRIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-42711-03-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-15M06	GROMMET PASSE-FIL	4	
3	90387-08M25	COLLAR COLLERETTE	4	
4	6G0-42796-00	BOLT 1 BOULON	4	
5	95380-08700	NUT ECROU	4	
6	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
7	95380-08700	NUT ECROU	4	
8	90201-08M87	WASHER, PLATE RONDELLE, PLATE	4	
9	689-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
11	90386-12069	BUSH DOUILLE	2	
12	689-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
14	682-42724-00	GROMMET PASSE-FIL	1	
15	689-42725-00	GROMMET PASSE-FIL	1	
16	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	1	
17	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
18	682-82556-00	.STOPPER .PLAQUETTE	1	
19	689-8257Y-00	.CAP .CHAPEAU	1	
20	90480-17M08	GROMMET PASSE-FIL	1	

FIG. 8 BRACKET 1

SUPPORT 1

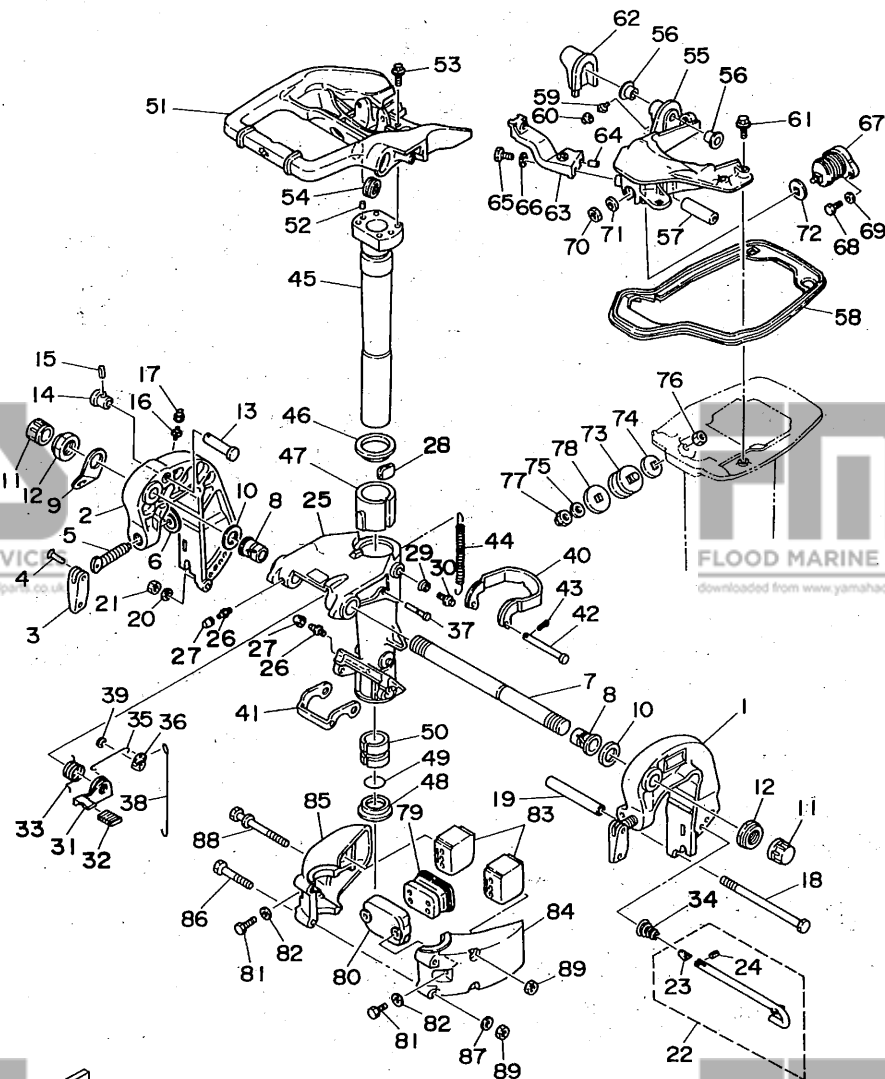


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	689-43112-02-4D	BRACKET, CLAMP PRESSE	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M01	PIN GOUPILLE	2	
5	90149-14030	SCREW VIS	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
8	90386-22M67	BUSH DOUILLE	2	
9	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
10	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
11	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
12	90185-22043	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
13	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
14	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
15	91690-30016	PIN, SPRING GOUPILLE, ELASTIQUE	1	
16	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
18	90101-08339	BOLT BOULON	1	
19	90387-08M03	COLLAR COLLERETTE	1	
20	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
21	95380-08600	NUT ECROU	1	
22	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
23	656-43165-01	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
24	91690-30008	PIN, SPRING GOUPILLE, ELASTIQUE	1	
25	689-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
26	93700-06M03	NIPPLE, GREASE GRAISSEUR	3	
27	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP
28	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	

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FIG. 8 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	689-43373-01	SEAL, DAMPER JOINT	1	
30	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
31	689-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
32	689-43633-00	COVER, TILT LEVER COUVERCLE	1	
33	689-43643-00	SPRING RESSORT	1	
34	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	
35	689-43616-00	ROD, TILT LOCK TIGE	1	
36	648-43642-00	LEVER, TILT 1 LEVIER, INCLINAISON 1	1	
37	90249-06M22	PIN GOUPILLE	1	
38	648-43617-00	ROD, TILT LOCK TIGE	1	
39	93430-05027	CIRCLIP CIRCLIP, TYPE S	1	
40	689-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
41	648-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
42	90240-05046	PIN, CLEVIS BOULON, A GOUPILLE	1	
43	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	
44	90506-30M27	SPRING, TENSION RESSORT, TENSION	1	
45	689-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	
46	90209-47016	WASHER RONDELLE	1	
47	90386-47M22	BUSH DOUILLE	1	
48	90386-38022	BUSH DOUILLE	1	
49	93210-37160	O-RING JOINT TORIQUE	1	
50	90386-38090	BUSH DOUILLE	1	
51	689-42511-01-40	BRACKET, STEERING CADRE, DIRECTION	1	
52	93608-12063	PIN, DOWEL GOUJON	2	
53	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
54	90480-29045	GROMMET PASSE-FIL	1	
55	648-44518-01-9M	BRACKET COMP. SUPPORT COMPLET	1	
56	90381-12M01	BUSH, SOLID DOUILLE, SOLIDE	2	

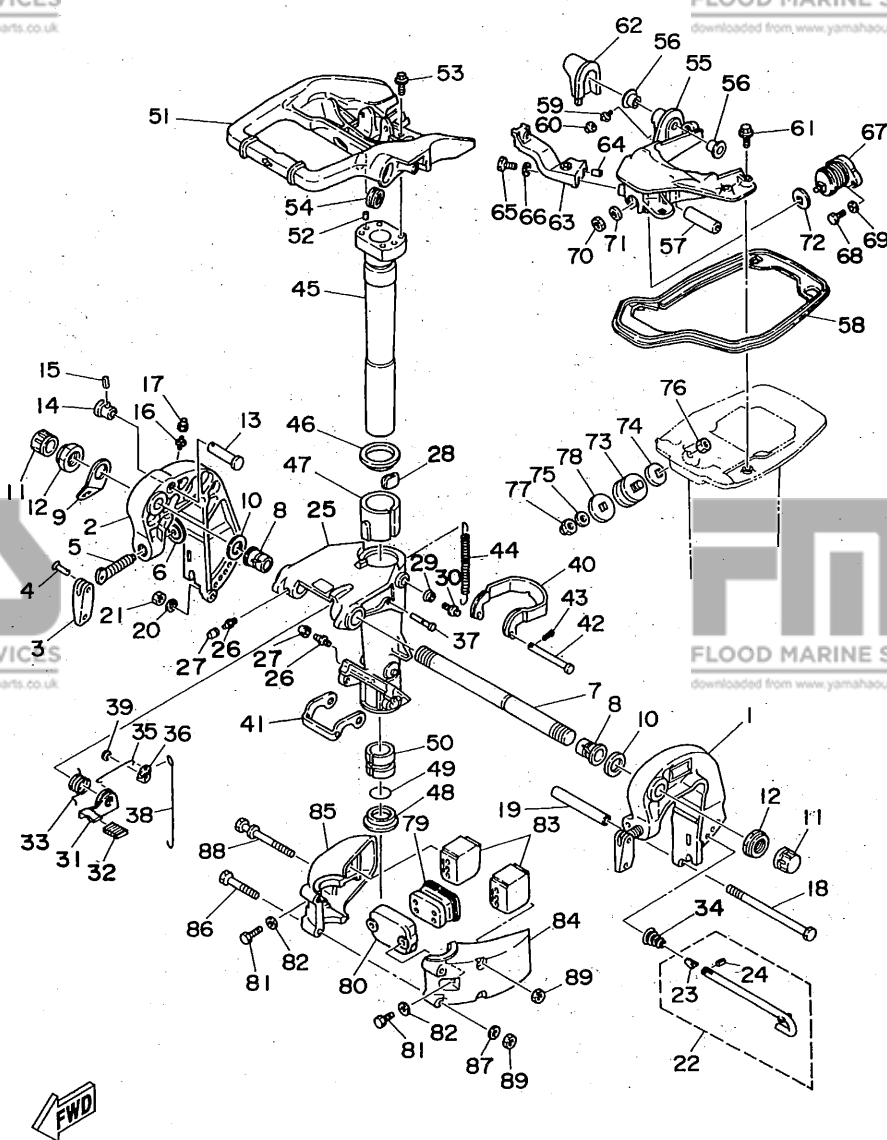


FIG. 8 BRACKET 1

SUPPORT 1

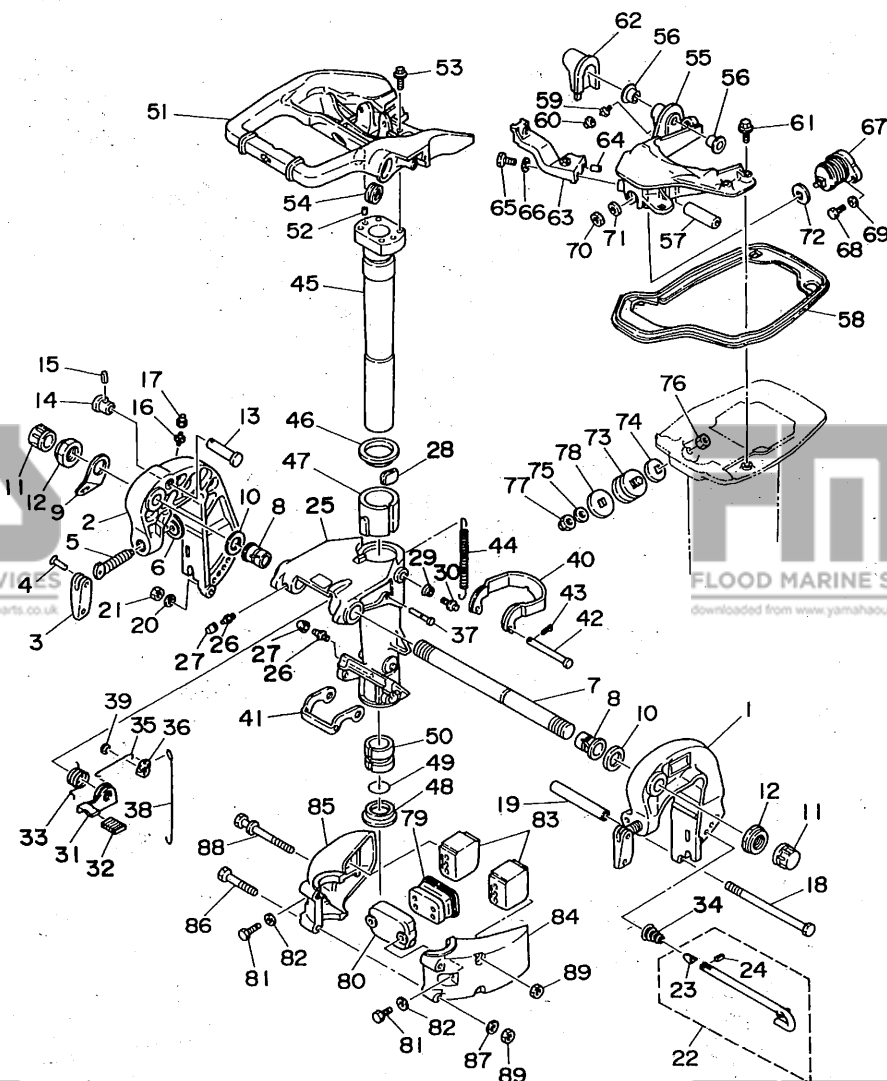
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	90387-10M39	COLLAR	1	
58	689-42716-00	COLLERETTE	1	
59	93700-06M03	RUBBER, SEAL 1	1	
60	663-45119-00	JOINT EN CAOUTCHOUC 1	1	
61	90105-06M08	NIPPLE, GREASE GRAISSEUR	1	AP
62	689-42718-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	4	
63	648-44519-00-94	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
64	93606-12019	RUBBER, SEAL 3	1	
65	97390-06018	JOINT	1	
66	92990-06600	BRACKET SUPPORT	1	
67	689-44516-00	PIN, DOWEL	1	
68	97095-06020	GOUJON	1	
69	92995-06600	BOLT	1	
70	92880-10200	BOULON	1	
71	92990-10200	WASHER, PLATE	1	
72	648-44591-A0	WASHER, PLATE RONDELLE, PLATE	1	
73	664-44514-00-94	MOUNT DAMPER, UPPER FRONT	1	
74	648-44591-A0	SILENT-BLOC, SUPERIEUR AVANT	2	
75	92990-10200	BOLT	2	
76	92880-10200	BOULON	2	
77	92880-10700	WASHER	1	
78	664-44591-A0	WASHER RONDELLE	1	
79	689-44557-00	NUT	1	
80	689-44553-00-94	ECROU	1	
81	97375-08025	WASHER, PLAIN	1	
82	92990-08600	WASHER, PLAIN RONDELLE, PLATE	1	
83	689-44555-00	GASKET	1	
84	689-44551-01-4D	JOINT	1	
		MOUNT DAMPER, UPPER SIDE	2	
		SILENT-BLOC, SUPERIEUR LATERAL	2	
		GASKET	2	
		JOINT	2	
		WASHER, PLAIN	2	
		WASHER, PLAIN RONDELLE, PLATE	2	
		NUT	2	
		ECROU	2	
		NUT	2	
		ECROU	2	
		GASKET	2	
		JOINT	2	
		MOUNT DAMPER, LOWER FRONT	1	
		SILENT-BLOC, INFERIEUR AVANT	1	
		COVER, LOWER MOUNT	1	
		COUVERCLE, SUSPENSION INFERIEUR	1	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		WASHER, PLATE RONDELLE, PLATE	2	
		MOUNT DAMPER, LOWER SIDE	2	
		SILENT-BLOC, INFERIEUR LATERAL	2	
		HOUSING, LOWER MOUNT RUBBER	1	
		BOITIER, SILENT-BLOC INFERIEUR	1	

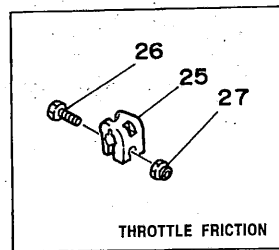
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FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
85	689-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
86	97395-08065	BOLT BOULON	2	
87	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
88	90119-08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
89	95380-08600	NUT ECROU	4	





DIRECTION

REF.NO. 2 ~ 24

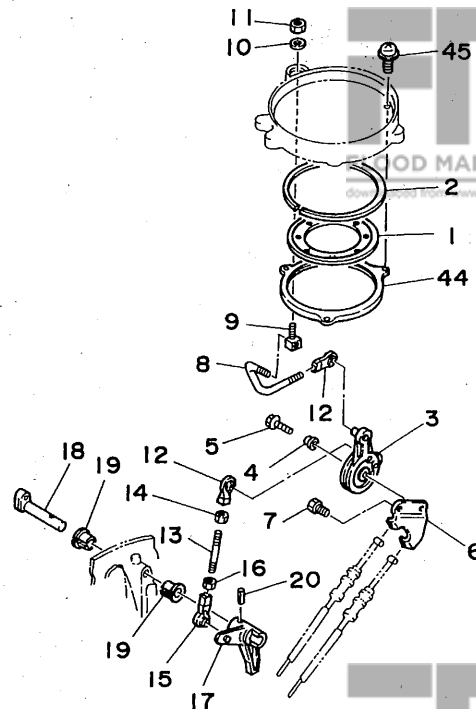
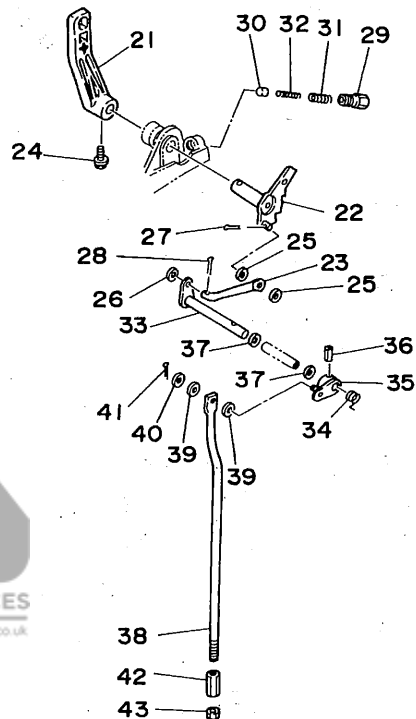


FIG. 10 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
2	695-41613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	
3	664-41631-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
4	90387-06M02	COLLAR COLLERETTE	1	
5	90119-06M49	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
6	664-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
7	97395-06012	BOLT BOULON	1	
8	664-41636-00	ROD, MAGNETO CONTROL BIELLE, COMMANDE D'AVANCE	1	
9	648-41635-00	SHAFT, LINK CONNECTING AXE, RACCORD	1	
10	90201-05556	WASHER, PLATE RONDELLE, PLATE	1	
11	95380-05600	NUT ECROU	1	
12	662-41237-01	JOINT, LINK RACCORD	2	
13	90116-05220	BOLT, STUD GOIJON	1	
14	95380-05600	NUT ECROU	1	
15	6H1-41237-00	JOINT, LINK RACCORD	1	
16	95380-05600	NUT ECROU	1	
17	695-42154-00-94	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
18	656-42153-00	SHAFT, THROTTLE CONTROL AXE, COMMANDE D'ACCELERATION	1	
19	90386-10009	BUSH DOUILLE	2	
20	91690-40018	PIN, SPRING GOUPILLE, ELASTIQUE	1	
21	689-44111-01-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
22	664-44113-01	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	
23	664-44142-00	JOINT RACCORD	1	
24	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
25	90202-06007	WASHER, PLATE RONDELLE, PLATE	2	
26	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
27	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	
28	91490-12010	PIN, COTTER GOUPILLE, FENDUE	1	

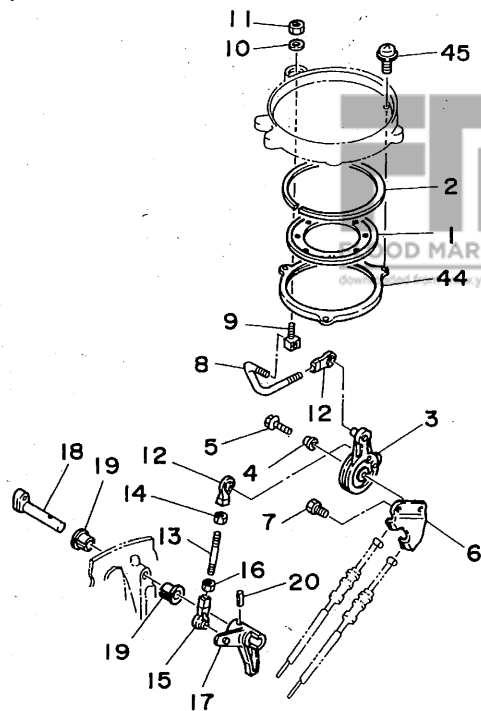
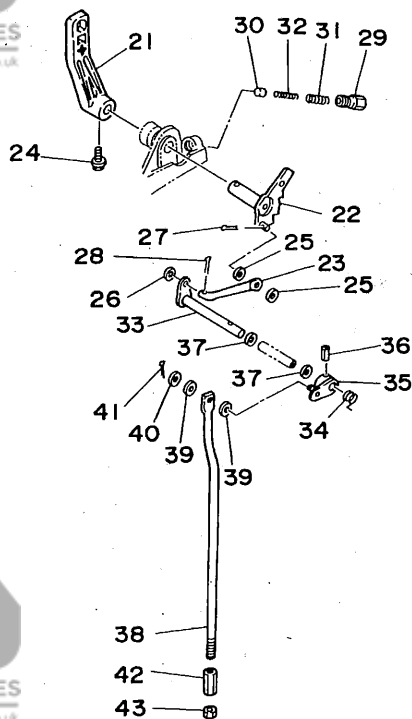


FIG. 10 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	664-42715-00	BUSHING COUSSINET	1	
30	664-44167-00	PLUNGER, SHIFT CAM POUSSOIR D'EMBRAYAGE	1	
31	90501-14M07	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
32	90501-09M08	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
33	689-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
34	90508-14M13	SPRING, TORSION RESSORT, TORSION	1	
35	689-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
36	91690-40016	PIN, SPRING GOUILLE, ELASTIQUE	1	
37	90202-10024	WASHER, PLATE RONDELLE, PLATE	2	
38	660-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
39	90202-06007	WASHER, PLATE RONDELLE, PLATE	2	
40	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
41	91490-20010	PIN, COTTER GOUILLE, FENDUE	1	
42	648-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
43	90170-07021	NUT ECROU	1	
44	695-41611-00-94	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
45	97985-05210	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	

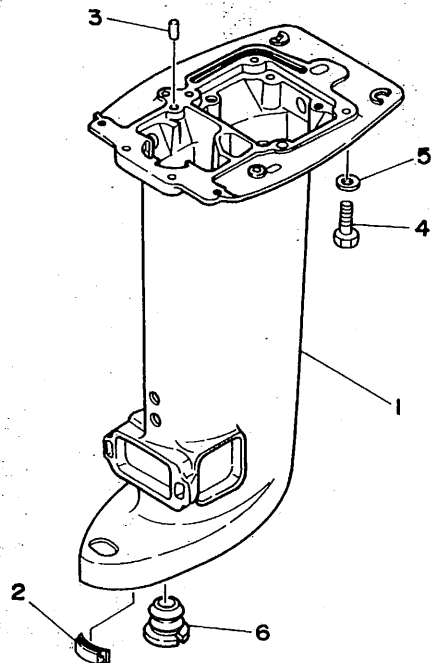
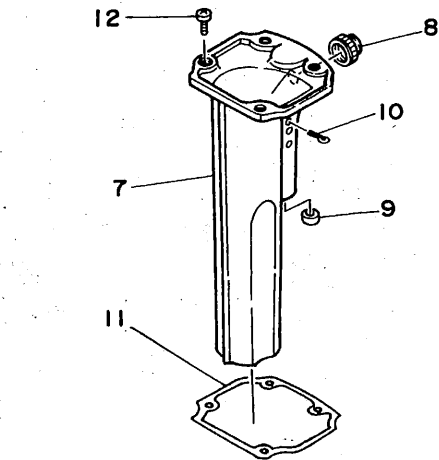


FIG. 11 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-45111-03-40	CASING, UPPER FOURREAU	1	
	689-45111-12-40	CASING, UPPER FOURREAU	1	
2	61N-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	93606-12019	PIN, DOWEL GOUJON	2	
4	97375-08030	BOLT BOULON	6	
5	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
6	689-45127-00	SEAL JOINT	1	
7	664-41131-01-94	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
8	664-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
9	664-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
10	91490-30025	PIN, COTTER GOUPILLE, FENDUE	1	
11	664-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	97880-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	

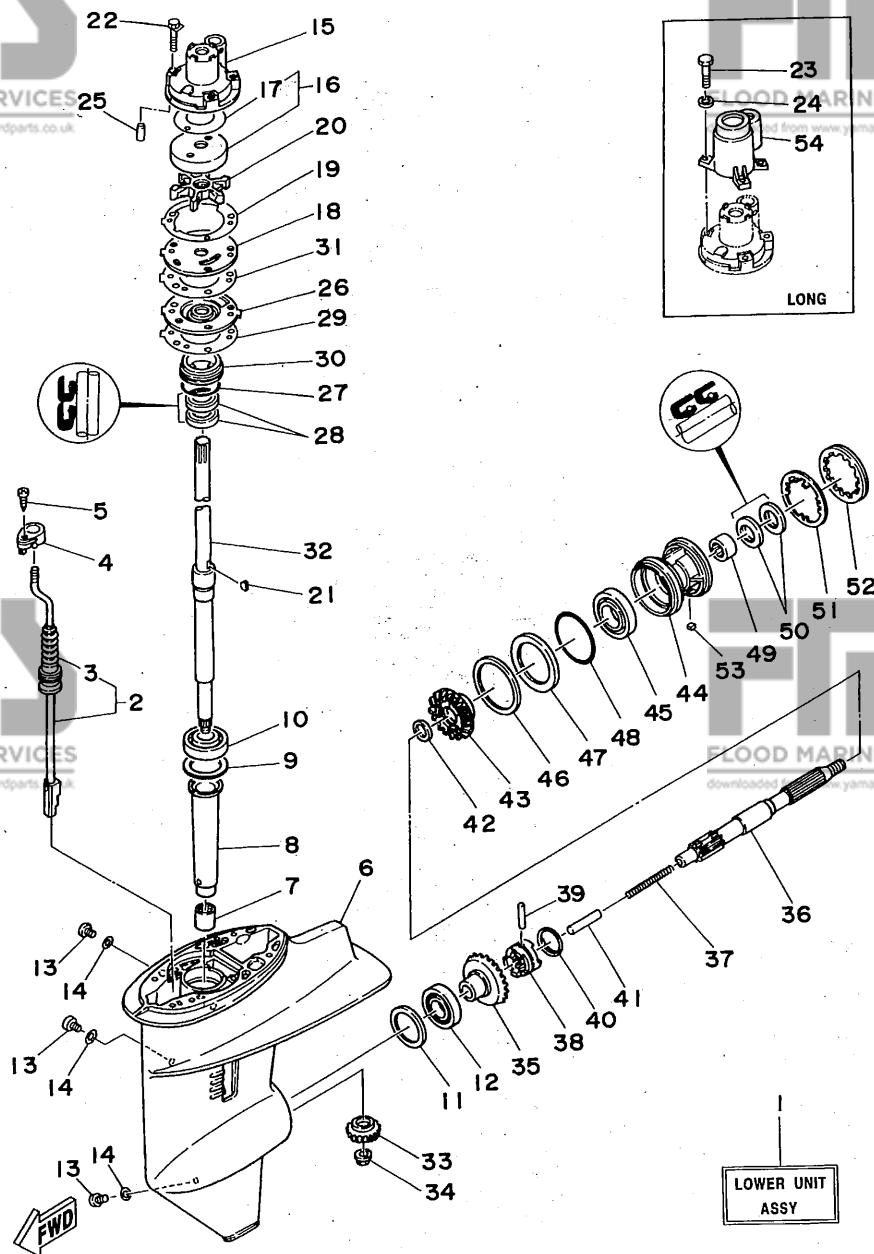


FIG. 12 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-45300-06-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 22, 25 ~ 53)	1	UR SHORT
	689-45300-16-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 21, 23 ~ 54)	1	UR LONG
2	695-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	695-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
3	664-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	
4	689-44176-01	BRACKET SUPPORT	1	
5	97780-50110	SCREW, TAPPING VIS, TETE FRAISEE	1	
6	689-45311-04-40	CASING, LOWER BOITIER D'HELICE	1	
7	93315-017U4	BEARING ROULEMENT	1	
8	689-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
9	664-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
10	93332-000U4	BEARING ROULEMENT	1	
11	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
12	93332-00005	BEARING ROULEMENT	1	
13	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	

D5

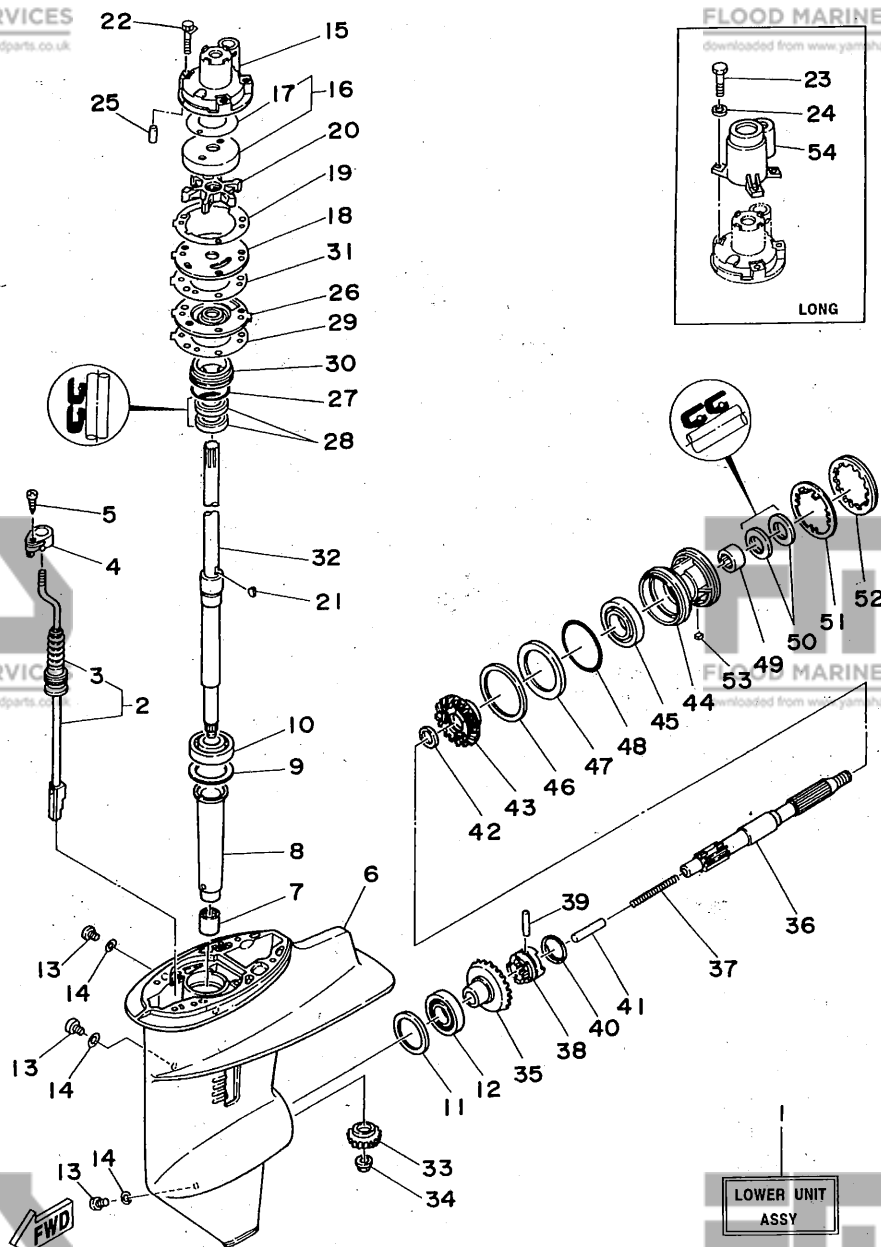


FIG. 12 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
14	90430-08020	GASKET JOINT	3	
15	689-44311-03	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
16	689-W4432-02	INSERT CARTRIDGE COMP. CUVETTE COMP.	1	
17	689-44367-01	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
18	689-44323-03	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
19	689-44324-A0	GASKET, CARTRIDGE JOINT	1	
20	689-44352-02	IMPELLER TURBINE	1	
21	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	
22	90119-06M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
23	97395-06035	BOLT BOULON	3	LONG
24	92995-06600	WASHER RONDELLE	3	LONG
25	93604-10M03	PIN, DOWEL GOUJON	2	
26	689-44325-02-9M	PROTECTOR, OIL SEAL PROTECTEUR, JOINT D'HUILE	1	
27	93210-40M10	O-RING JOINT TORIQUE	1	
28	93101-22067	OIL SEAL JOINT SPY	2	
29	689-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
30	689-45344-00-94	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	
31	689-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
32	689-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	689-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
33	689-45551-00	PINION PIGNON D'ATTAQUE	1	
34	90179-09M02	NUT ECROU	1	
35	689-45560-00	GEAR PIGNON	1	
36	689-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
37	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
38	664-45631-01	CLUTCH, DOG CRABOT	1	
39	90250-05010	PIN, STRAIGHT GOUILLE, DROITE	1	
40	648-45633-00	RING, CROSS PIN JONC, GOUILLE CRABOT	1	

D6

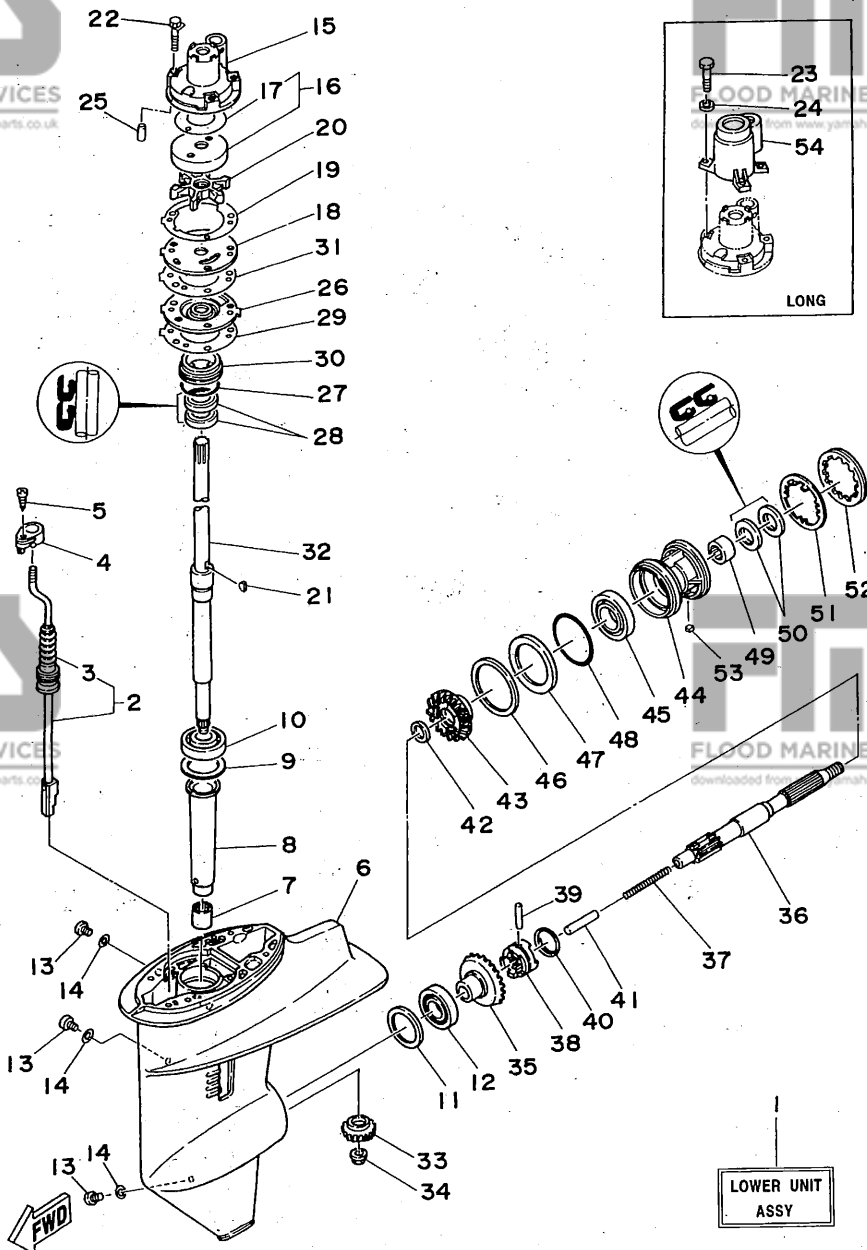


FIG. 12 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
41	648-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
42	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	
43	689-45571-00	GEAR PIGNON	1	
44	689-45331-01-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
45	93306-00612	BEARING ROULEMENT	1	
46	664-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
47	664-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	UN
48	93210-60MA3	O-RING	1	
49	93315-22004	JOINT TORIQUE BEARING ROULEMENT	1	
50	93101-20M07	OIL SEAL JOINT SPY	2	
51	90214-45M02	WASHER, CLAW RONDELLE, A GRIFFES	1	
52	664-45384-02	NUT ECROU	1	
53	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
54	689-44312-00-9M	COVER, WATER PUMP HOUSING COUVERCLE	1	LONG

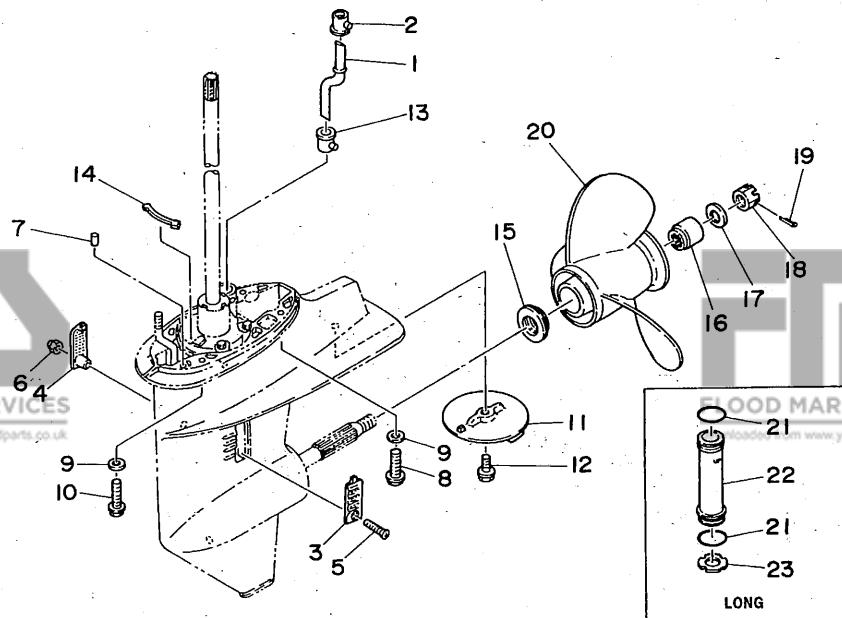
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FIG. 13 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

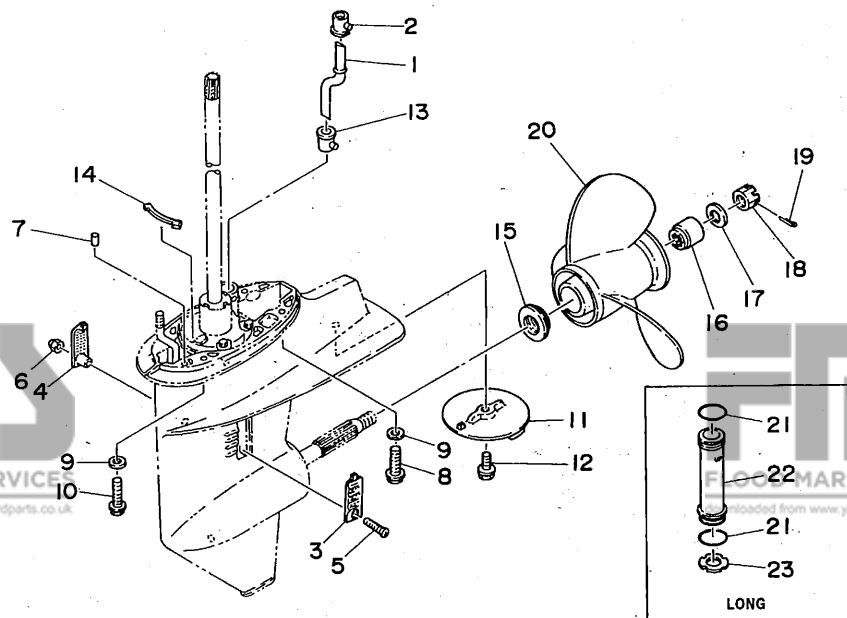


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	664-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	689-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
2	689-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
3	689-45214-01	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	689-45215-01	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	98180-05025	SCREW, OVAL HEAD VIS, TETE OVALE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	93606-12019	PIN, DOWEL GOUJON	2	
8	90105-10059	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
9	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
10	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
11	664-45371-01	TAB-TRIM ANODE DERIVE	1	
12	90105-08M02	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
13	626-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
14	689-44314-00	SPACER ENTRETOISE	1	
15	664-45987-01	SPACER ENTRETOISE	1	
16	689-45997-00	SPACER ENTRETOISE	1	
17	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
18	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
19	91490-30022	PIN, COTTER GOUPILE, FENDUE	1	
20	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR
21	93210-26130	O-RING JOINT TORIQUE	2	
22	689-44362-00-94	TUBE, WATER TUBE D'EAU	1	LONG

FIG. 13 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	689-44328-03	PLATE PLAQUETTE	1 LONG	



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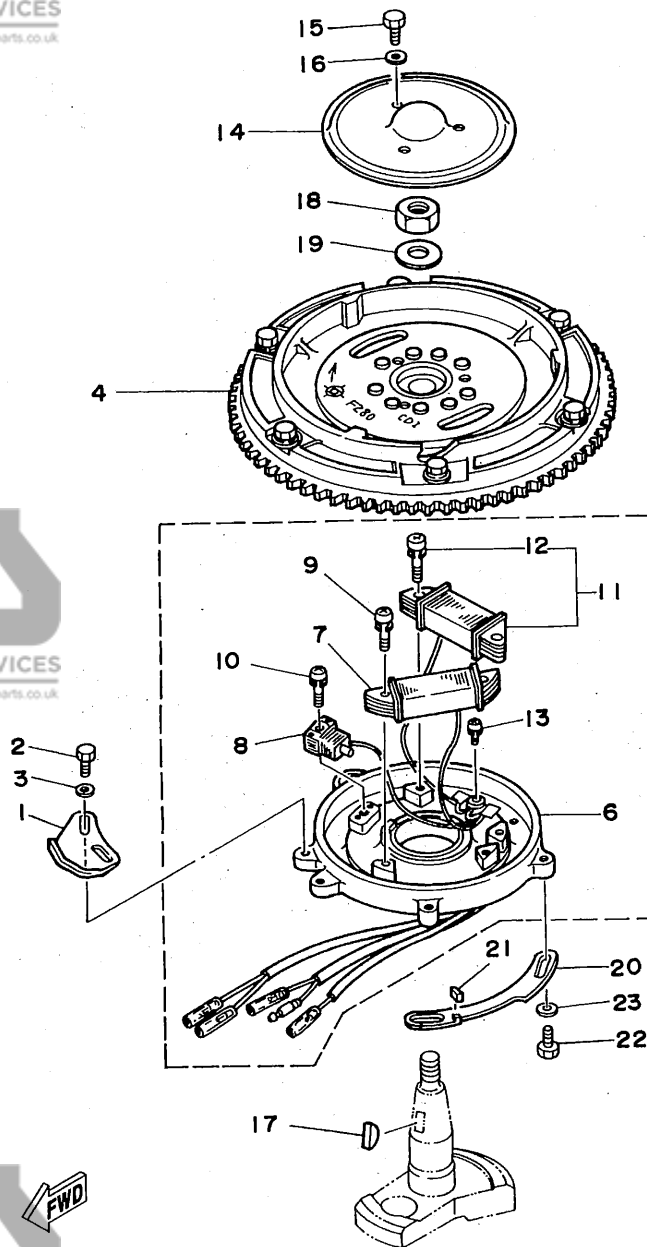


FIG. 14 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-41213-00-94	CAM, ACCEL. CAME, ACCELERATION	1	
2	97095-05012	BOLT BOULON	2	
3	92995-05600	WASHER RONDELLE	2	
4	695-85550-40	ROTOR ASSY ROTOR CPLT	1	UR
	695-85550-A0	ROTOR ASSY ROTOR CPLT	1	UR
5	695-85560-A0	BASE ASSY ENS. FLASQUE	1	
6	695-85561-70	.BASE, MAGNETO .BASE, MAGNETO	1	
7	695-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
8	695-85580-70	.COIL, PULSER .BOBINE, PULSEUR	1	
9	90159-05039	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
10	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
11	695-81303-A0	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	
12	90159-05040	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
13	90159-04035	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
14	648-81362-00	COVER, HOLE COUVERCLE, TROU	1	
15	97395-06012	BOLT BOULON	3	
16	92995-06600	WASHER RONDELLE	3	
17	90280-05013	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
18	90179-12M04	NUT ECROU	1	
19	90201-13M42	WASHER, PLATE RONDELLE, PLATE	1	
20	695-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
21	695-44194-00	CAP CAPUCHON	1	
22	97313-06012	BOLT BOULON	2	
23	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	90461-06M01	CLAMP BRIDE	1	
25	97395-06010	BOLT BOULON	1	

FIG. 15 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90465-08M13	CLAMP	1	
2	689-85547-00	BRIDE	1	
3	695-85542-00-94	DAMPER AMORTISSEUR	1	
4	6A0-82317-00	BRACKET SUPPORT	3	
5	624-42542-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
6	90119-06M88	PIPE TUYAU	3	
7	90116-06M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
8	95380-06600	BOLT, STUD GOUJON	2	
9	92990-06100	NUT ECROU	2	
10	689-82519-00	WASHER, SPRING RONDELLE, GROWER	1	
11	97390-06012	WIRE, EARTH LEAD FIL, MASSE	2	
12	92990-06100	BOLT BOULON	2	
13	695-85540-11	WASHER, SPRING RONDELLE, GROWER	1	
14	97395-06025	C.D.I. UNIT ASSY BLOC C.D.I.	2	
15	92990-06600	BOLT BOULON	2	
16	689-85548-01	WASHER, PLATE RONDELLE, PLATE	1	
17	90464-12M00	HOLDER SUPPORT	1	
18	680-85570-00	CLAMP BRIDE	1	
19	97395-06025	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
20	92995-06600	BOLT BOULON	2	
21	90480-25161	WASHER RONDELLE	2	
22	663-82370-01	GROMMET PASSE-FIL	2	
		PLUG CAP ASSY ANTIPARASITE	2	

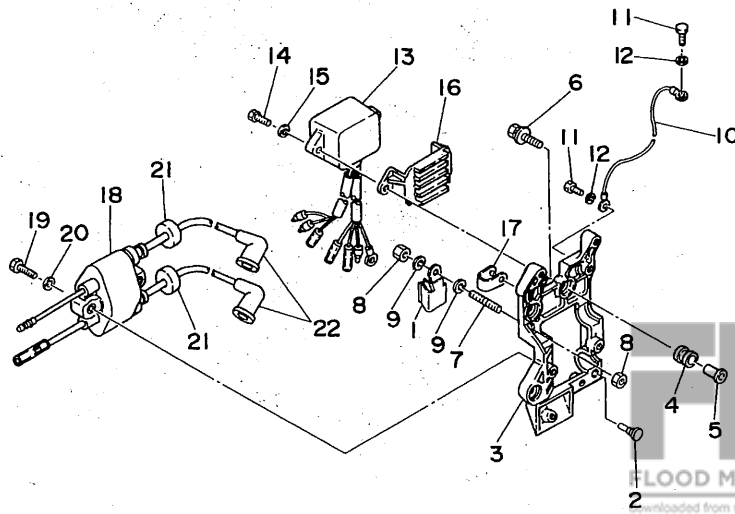
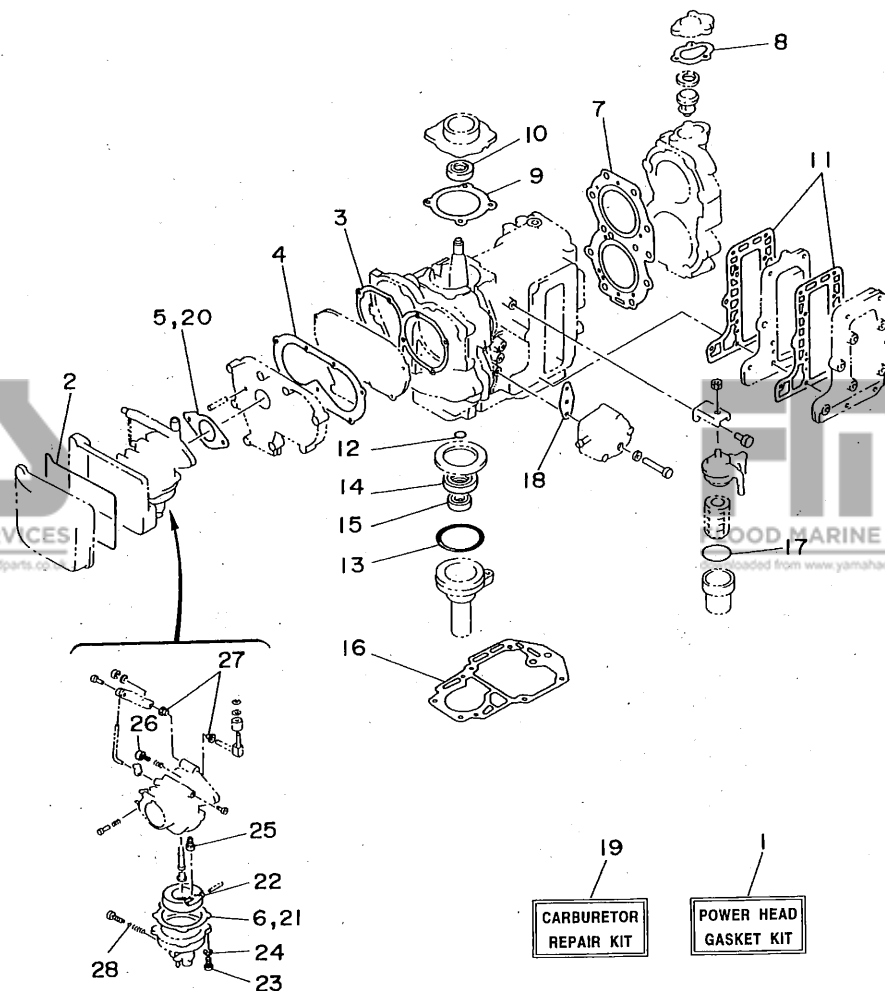


FIG. 16 REPAIR KIT 1

KITS DE REPARATION 1

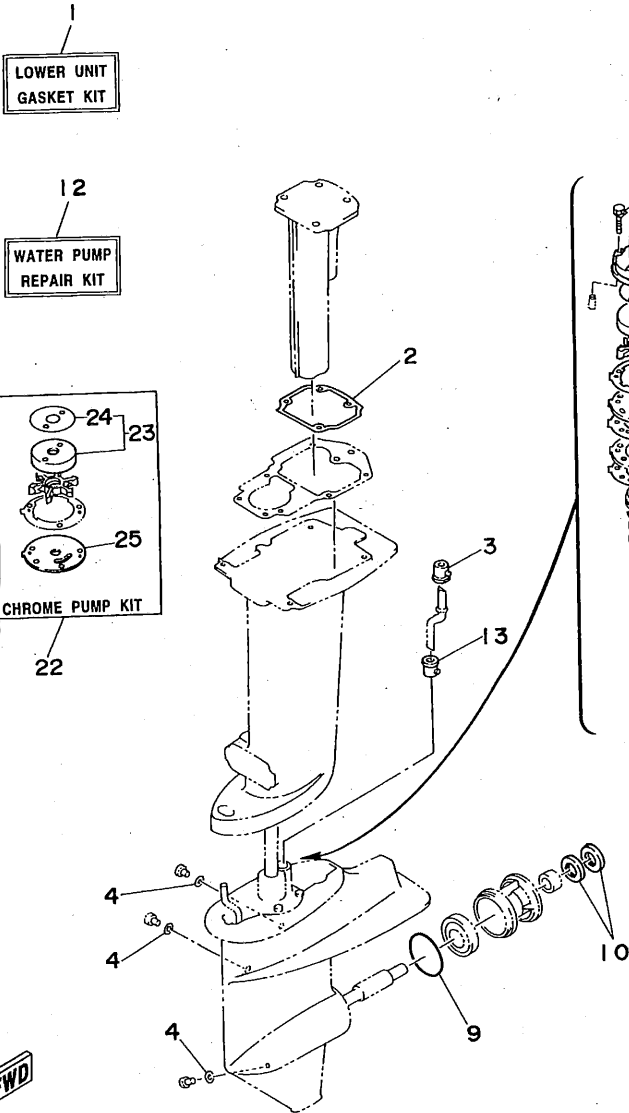


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	695-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	
2	93211-62M24	.O-RING .JOINT TORIQUE	1	
3	648-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
4	648-13645-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
5	648-14198-A0	.GASKET .JOINT	1	
6	648-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
7	695-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
8	655-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
9	664-15369-A0	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
10	93102-23096	.OIL SEAL .JOINT SPY	1	
11	664-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	2	
12	93210-16275	.O-RING .JOINT TORIQUE	1	
13	93210-57M09	.O-RING .JOINT TORIQUE	1	
14	93101-25M35	.OIL SEAL .JOINT SPY	1	
15	93101-16M36	.OIL SEAL .JOINT SPY	1	
16	689-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
17	93210-32738	.O-RING .JOINT TORIQUE	1	
18	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
19	689-W0093-02	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	648-14198-A0	.GASKET .JOINT	1	
21	648-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
22	648-14385-00	.FLOAT .FLOTTEUR	1	
23	98580-04012	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	
24	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
25	61K-14390-00	.NEEDLE VALVE ASSY .POINTEAU	1	
26	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
27	90386-05002	.BUSH .DOUILLE	2	
28	646-14397-00	.O-RING .JOINT, TORIQUE	1	

FIG. 17 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	664-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	689-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
4	90430-08020	.GASKET .JOINT	3	
5	689-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
6	93210-40M10	.O-RING .JOINT TORIQUE	1	
7	93101-22067	.OIL SEAL .JOINT SPY	2	
8	689-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
9	93210-60MA3	.O-RING .JOINT TORIQUE	1	
10	93101-20M07	.OIL SEAL .JOINT SPY	2	
11	689-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
12	689-W0078-06	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
13	626-44365-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
14	689-44311-03	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	
15	90119-06M07	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
16	689-W4432-02	.INSERT CARTRIDGE COMP. .CUVETTE COMP.	1	
17	689-44323-03	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
18	689-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
19	689-44352-02	.IMPELLER .TURBINE	1	
20	689-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
21	664-44338-00	.KEY, WOODRUFF .CLAVETTE, VOLANT	1	
22	689-W0078-3A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
23	689-W4432-61	.INSERT CARTRIDGE COMP. .CUVETTE COMP.	1	CHROMATE
24	689-44367-01	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
25	689-44323-43	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	CHROMATE



25V (61R)
30G (61T)

25V
30G

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25V'97(61R), 30G'97(61T)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

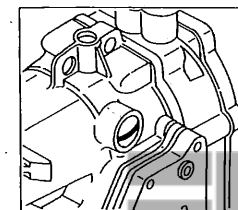
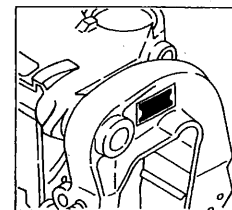
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	25VM	S : 005866 ~
		L : 309572 ~
	30GM	S : 004173 ~
		L : 309686 ~
	30GE	S : 100459 ~
		L : 402634 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

25V'97(61R), 30G'97(61T)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

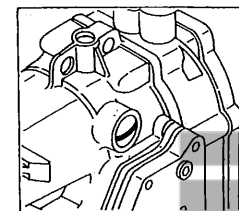
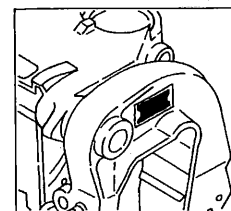
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	25VM	S : 005866 ~
		L : 309572 ~
	30GM	S : 004173 ~
		L : 309686 ~
	30GE	S : 100459 ~
		L : 402634 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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FIG. 20	KITS DE REPARATION 1	F4
FIG. 21	KITS DE REPARATION 2	F5, F6
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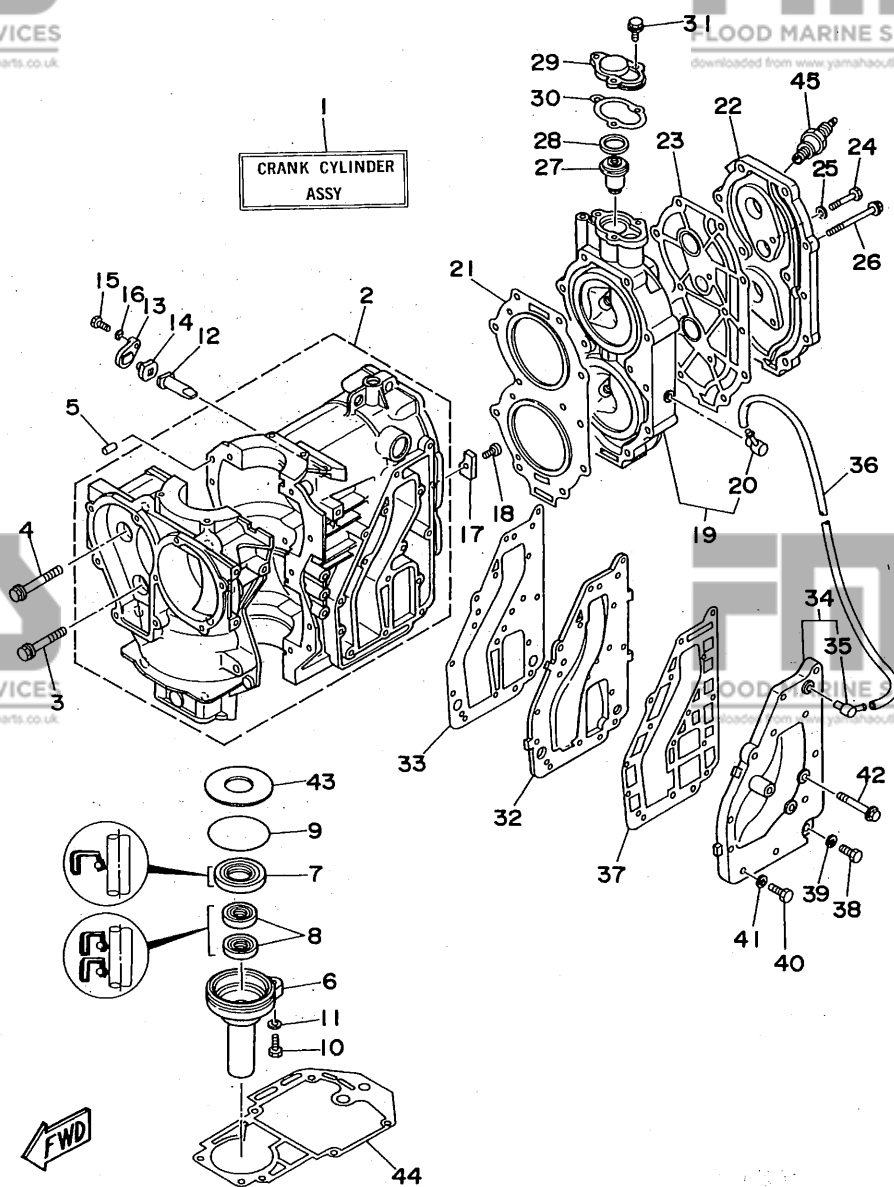


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0090-00-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 44, FIG. 2, REF.NO. 1 ~ 21)	1	UR 25V
	61T-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 44, FIG. 2, REF.NO. 1 ~ 21)	1	UR 30G
2	61N-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
4	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	689-15396-01-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
7	93102-25M28	OIL SEAL JOINT SPY	1	
8	93101-16M36	OIL SEAL JOINT SPY	2	
9	93210-57M09	O-RING JOINT TORIQUE	1	
10	97395-06022	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	689-11325-00	ANODE ANODE	1	
18	98780-06020	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
19	61N-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 25V
	61T-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 30G
20	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
21	61N-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
22	61N-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
23	61T-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
24	97313-06022	BOLT BOULON	2	

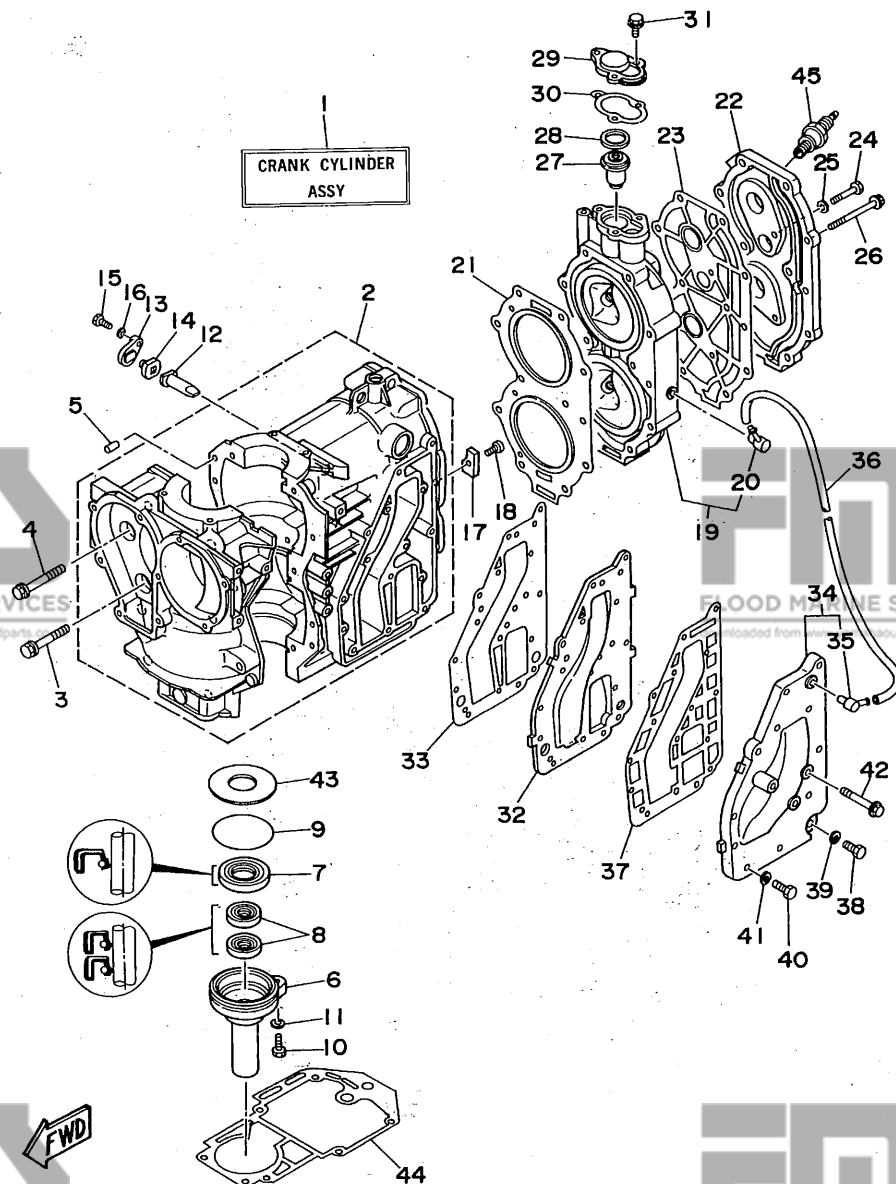
A6

1

25V/30G

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

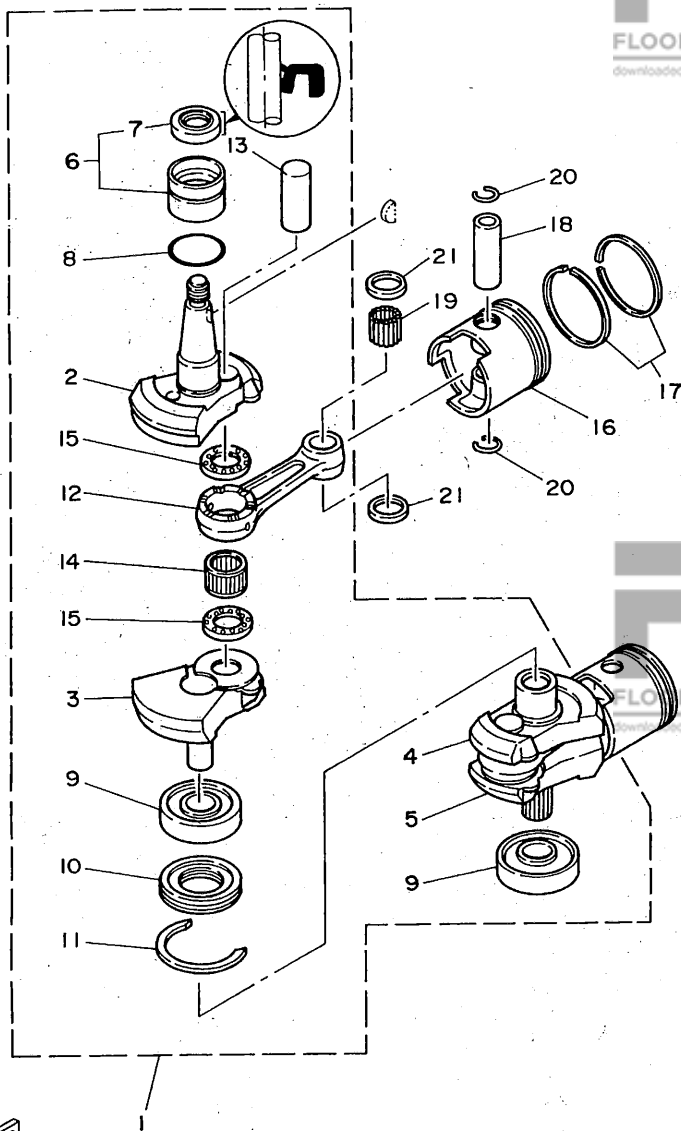


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
26	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	11	
27	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
28	90201-21567	WASHER, PLATE RONDELLE, PLATE	1	
29	655-12413-01-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
30	655-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
31	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
32	6K8-41121-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
33	6K8-41122-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
34	61N-41123-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
35	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
36	90445-10M41	HOSE DURITE	1	
37	6K8-41124-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
38	97095-06025	BOLT BOULON	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	97095-06030	BOLT BOULON	11	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	11	
42	90119-06MA0	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
43	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	
44	689-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
45	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	UR 25V
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	2	UR 30G

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-11400-01	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	61N-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
3	61N-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
4	61N-11432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	
5	61N-11442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	
6	93311-632V4	.BEARING, CYLINDRICAL .ROULEMENT	1	
7	93102-32M07	.OIL SEAL .JOINT SPY	1	
8	93210-42159	.O-RING .JOINT TORIQUE	1	
9	93306-305U3	.BEARING .ROULEMENT	2	
10	61N-11515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	
11	93440-62057	.CIRCLIP .CIRCLIP	1	
12	689-11651-00	.ROD, CONNECTING .BIELLE NUE	2	
13	689-11681-01	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	
14	93310-624U5	.BEARING, CYLINDRICAL .ROULEMENT	2	
15	90209-24M03	.WASHER .RONDELLE	4	
16	61N-11631-00-95	PISTON (STD) PISTON (STD)	2	
	61N-11635-00	PISTON (0.25MM O/S)	2	AP
	61N-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	AP
17	61N-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	2	
	61N-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	2	AP
	61N-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	2	AP
18	689-11633-00	PIN, PISTON AXE, PISTON	2	
19	93602-20M02	PIN, DOWEL GOUJON	68	
20	688-11634-00	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	4	
21	90201-20M27	WASHER, PLATE RONDELLE, PLATE	4	

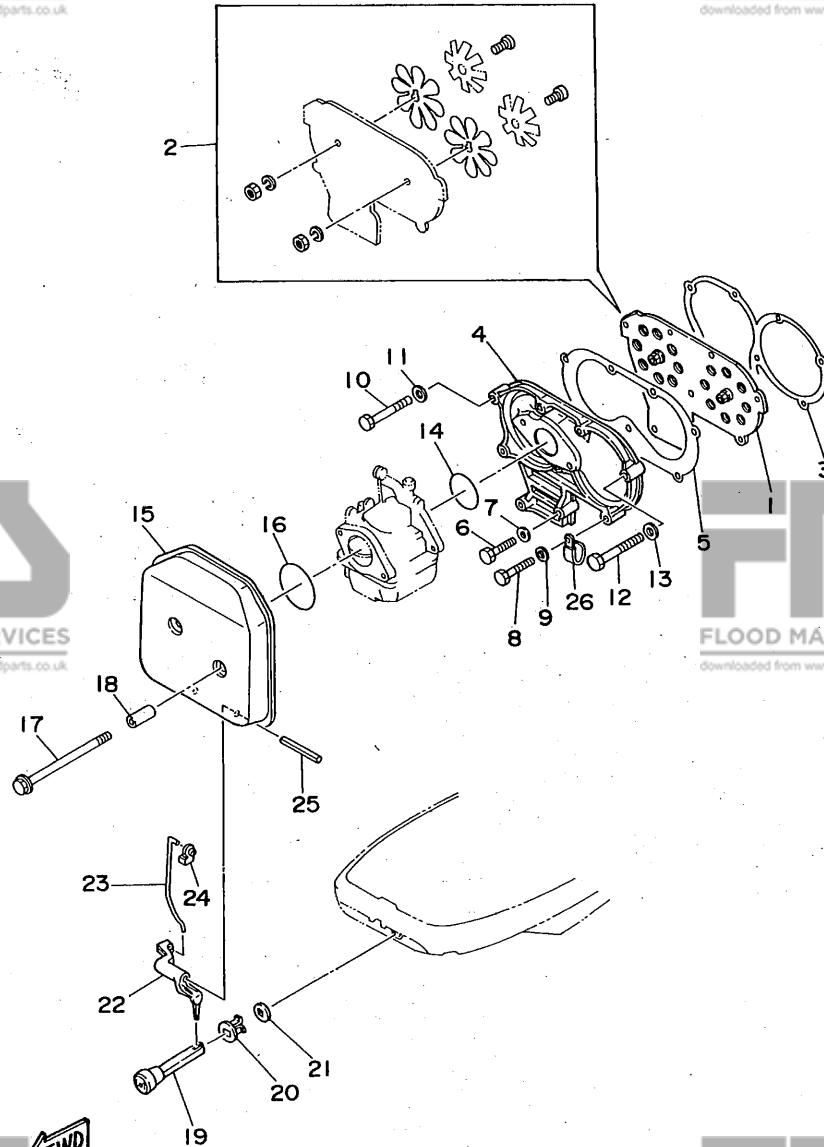


FWD

B1

FIG. 3 INTAKE

ADMISSION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-13610-00	REED VALVE ASSY CLAPET COMPLET	1	UR 25V
	689-13610-01	REED VALVE ASSY CLAPET COMPLET	1	UR 30G
2	689-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	648-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	61N-13641-00-94	MANIFOLD 1 TUBULURE 1	1	
5	648-13645-A0	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
6	97095-06025	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	97014-06035	BOLT BOULON	5	UR 30GE
	97014-06035	BOLT BOULON	6	UR 25VM/30GM
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	UR 30GE
	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	UR 25VM/30GM
10	97013-06045	BOLT BOULON	1	25VM/30GM
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	25VM/30GM
12	97313-06050	BOLT BOULON	1	30GE
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	30GE
14	61N-14198-00	GASKET JOINT	1	
15	61N-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
16	93210-40659	O-RING JOINT TORIQUE	1	
17	90119-06M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
18	90387-06M26	COLLAR COLLERETTE	2	
19	682-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
20	689-41273-00	GROMMET PASSE-FIL	1	
21	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
22	689-41252-01	LEVER, CHOKE 1 LEVIER 1	1	
23	61N-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
24	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
25	91690-40048	PIN, SPRING AGRAFFE	1	

B2

FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90465-08M51	CLAMP BRIDE	1	

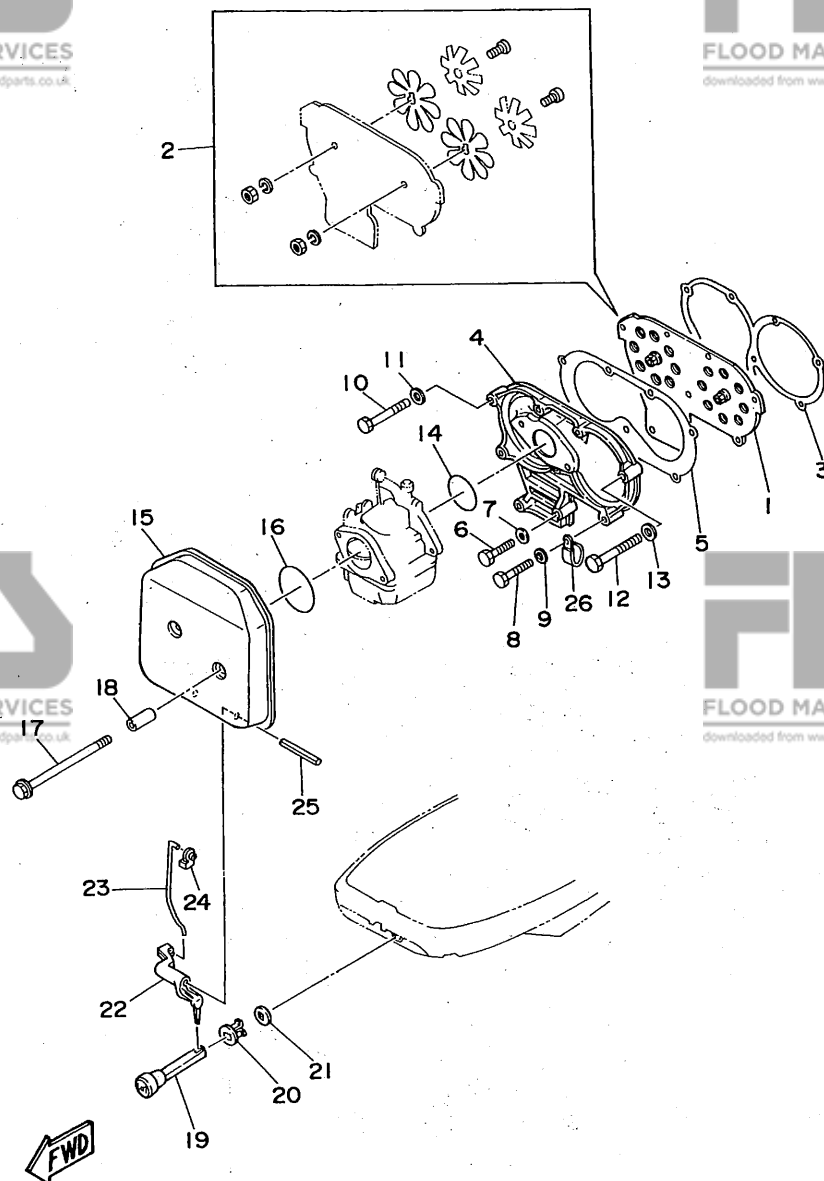


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-14301-02	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 25V
	61T-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 30G
2	61N-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
3	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	
4	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
5	6L2-14385-00	.FLOAT .FLOTTEUR	1	
6	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
7	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	
8	6L2-14399-00	.GASKET .JOINT	1	
9	61N-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 25V
	61T-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 30G
10	61N-14343-63	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	1	UR 25V
	61N-14343-65	.JET, MAIN (#130) .GICLEUR, PRINCIPAL (#130)	1	UR 30G
11	6L2-14342-32	.JET, PILOT (# 64) .GICLEUR, RALENTI (# 64)	1	
12	50M-14355-00	.PLUG .PLOT	1	
13	6J0-14379-10	.ROD, STARTER .TRINGLE, STARTER	1	
14	626-42658-00	.BUSHING .COUSSINET	1	
15	677-41226-00	.END, THROTTLE LEVER .RACCORD, LEVIER D'ACCELERATIO	1	
16	677-14327-01	.SCREW .VIS	1	
17	61N-41216-00	.SHEAVE SHAFT, ACCEL. LINK .AXE DE POULIE	1	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
19	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	1	
21	6L2-14398-00	.GASKET .JOINT	1	
22	98980-04006	.SCREW, BIND .VIS	2	
23	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	
24	61N-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	

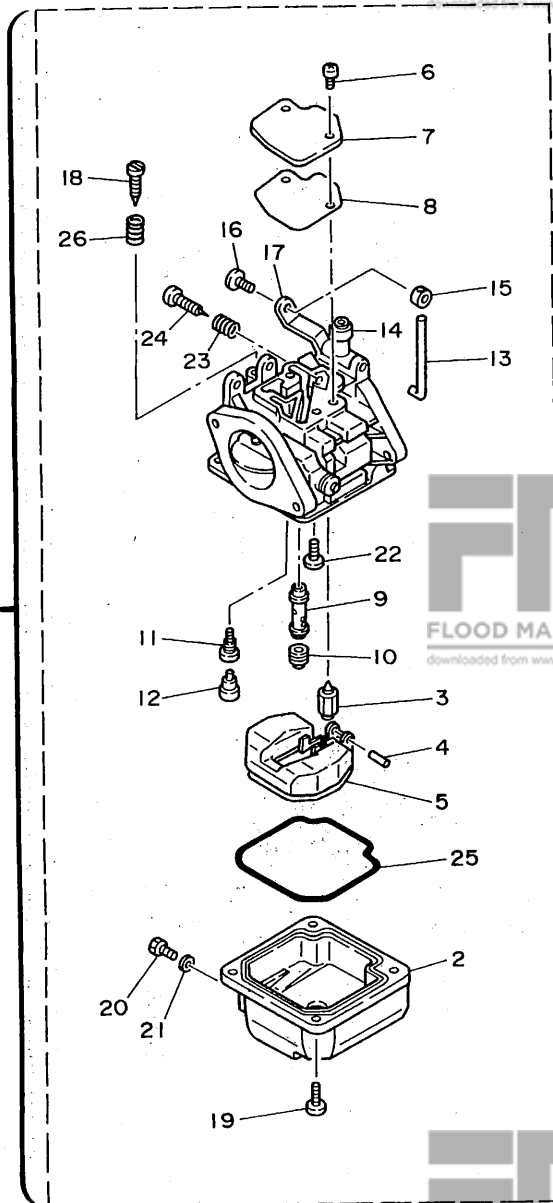
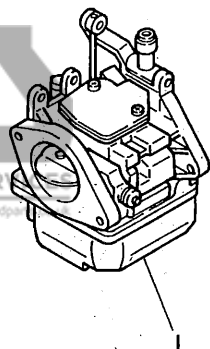
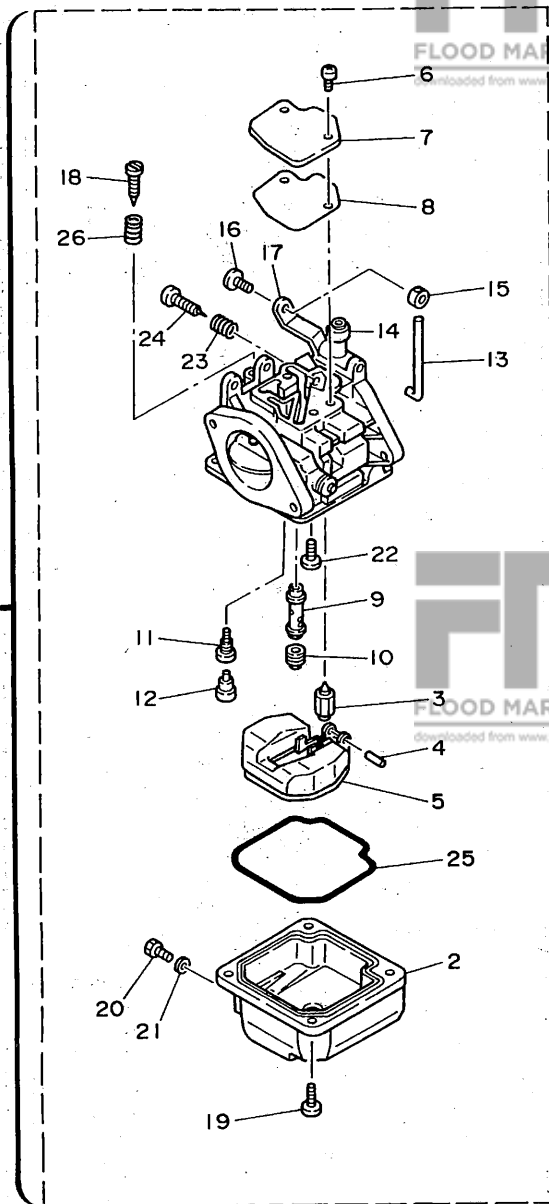
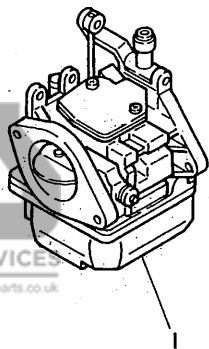


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	61N-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	



B5

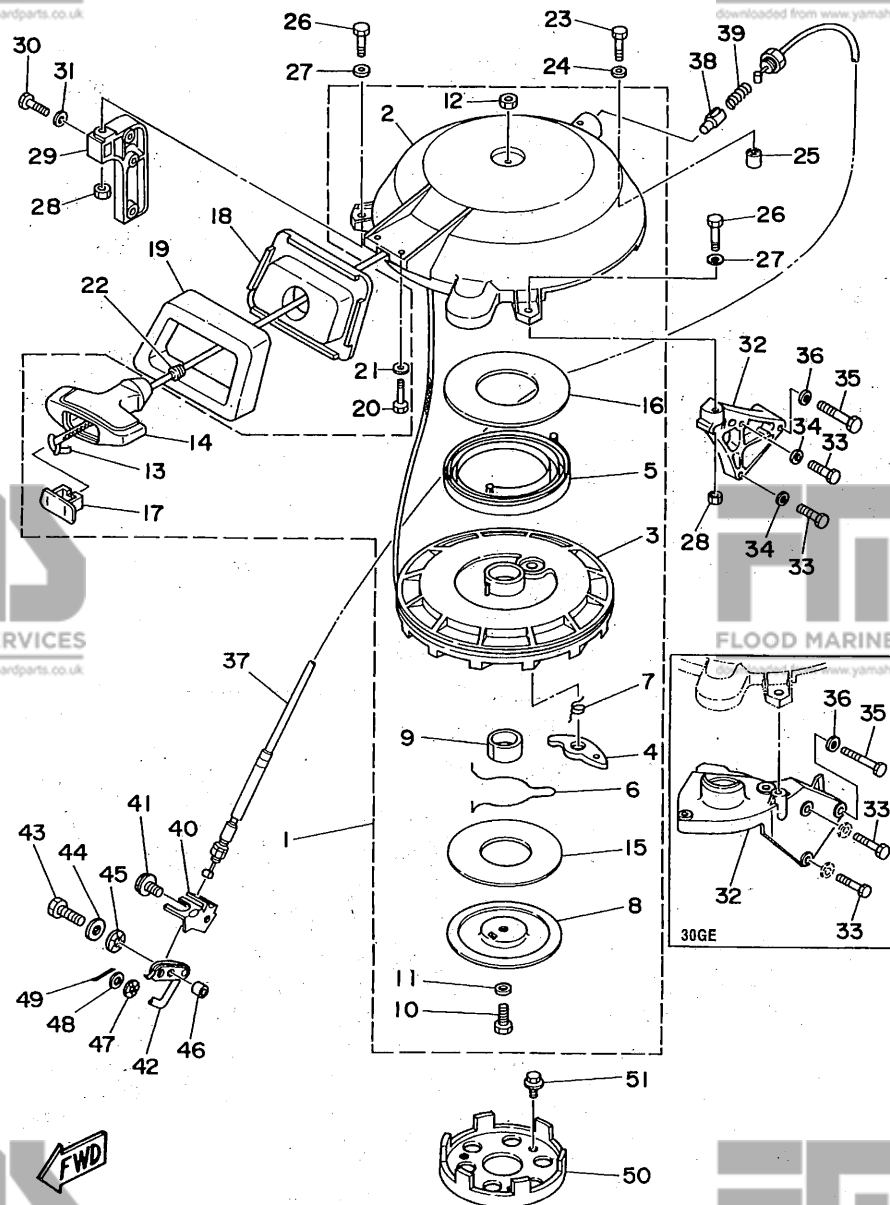


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W1571-11	STARTER ASSY DEMARREUR COMPLET	1	
2	61N-15711-10	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G0-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6F5-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
5	6F5-15713-01	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
6	61N-15715-00	.SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEMT	1	
7	61N-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
8	6F5-15716-01	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
9	6G0-15754-00	.BUSH 2 .BAGUE 2	1	
10	97013-08030	.BOLT .BOULON	1	
11	6F5-15726-01	.WASHER, FLAT .RONDELLE, PLATE	1	
12	95304-08700	.NUT .ECROU	1	
13	*	.WIRE (L:1900MM) .FIL (L:1900MM)	1	
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	6F5-15764-00	.COLLAR 1 .COLLERETTE 1	1	
16	6F5-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
17	6F5-15779-02	.COVER .COUVERCLE	1	
18	61N-15758-00-4D	.GUIDE, ROPE .GUIDE DE CABLE	1	
19	61N-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
20	97095-06016	.BOLT .BOULON	2	
21	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
22	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
23	97095-06035	.BOLT .BOULON	1	
24	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	1	
25	99530-10014	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO.90890-44373, CUTTING LENGTH 1.9M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M.

B6

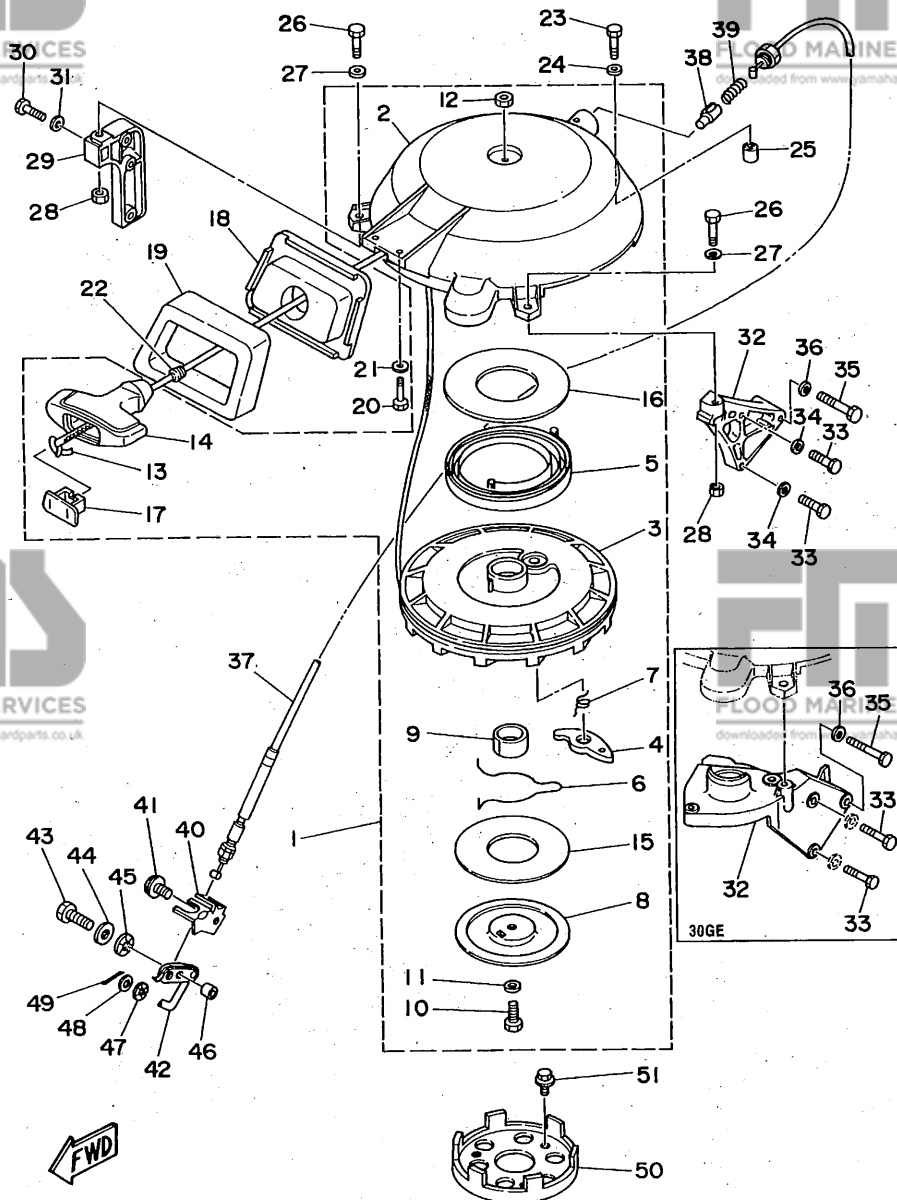


FIG. 5 STARTER

DEMARREUR

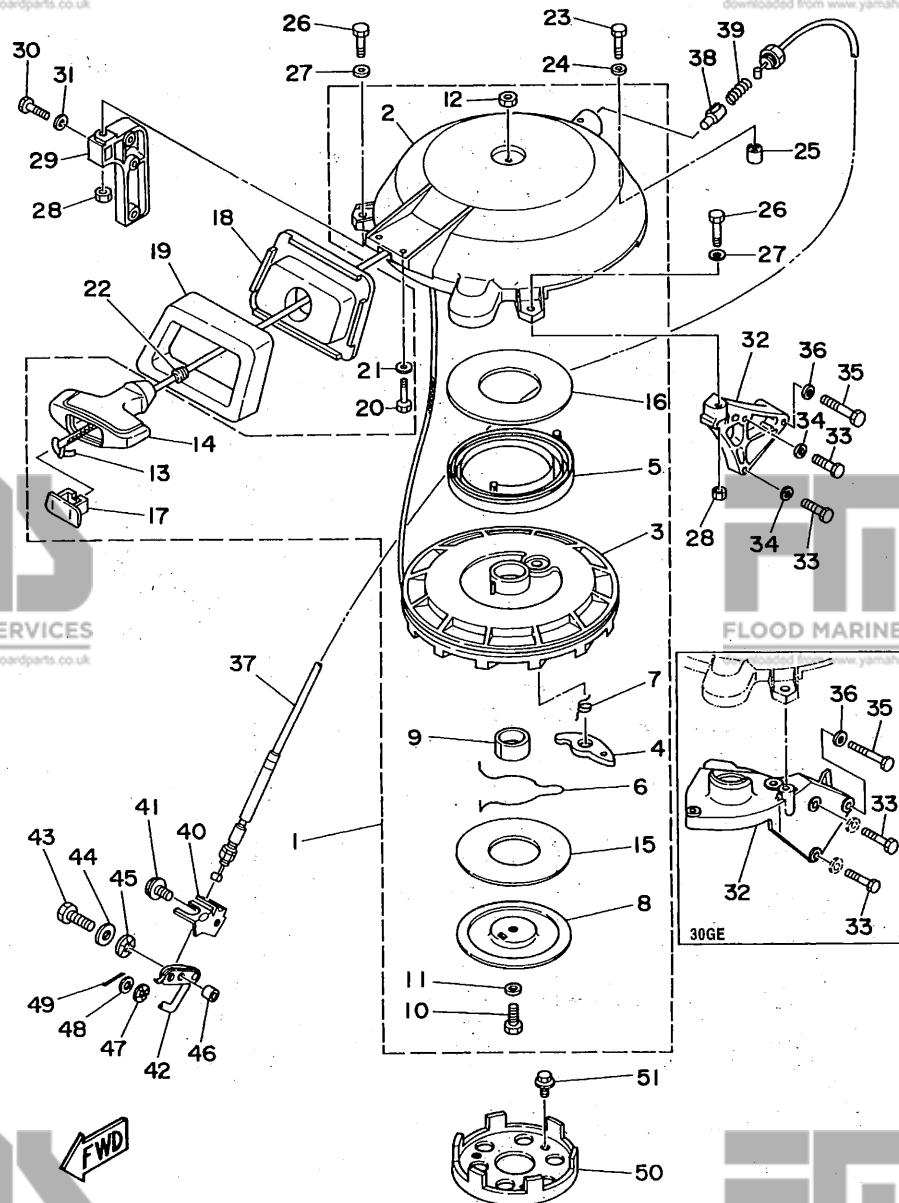
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06035	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
28	95380-06600	NUT ECRou	2	UR 25VM/30GM
	95380-06600	NUT ECRou	1	UR 30GE
29	6H7-15771-01-94	STAY 1 SUPPORT 1	1	
30	97095-06025	BOLT BOULON	2	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
32	656-15772-00-94	STAY 2 SUPPORT 2	1	UR 25VM/30GM
	61T-15772-00-94	STAY 2 SUPPORT 2	1	UR 30GE
33	97095-06025	BOLT BOULON	2	UR 25VM/30GM
	97095-06030	BOLT BOULON	2	UR 30GE
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	97013-06045	BOLT BOULON	1	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
37	61T-15770-00	CABLE COMP., STARTER STOP	1	
38	656-15748-00	CABLE, BUTEE DE DEMAR PLUNGER, STARTER STOP	1	
39	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
40	61T-15774-40-94	STAY 4 SUPPORT 4	1	
41	97095-06010	BOLT BOULON	1	
42	656-15749-00	LINK, STARTER STOP BIELLETTE, BUTEE DE DEMAR	1	
43	97095-06020	BOLT BOULON	1	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
45	90206-08010	WASHER, WAVE RONDELLE, ONDULEE	1	
46	90387-06568	COLLAR COLLERETTE	1	
47	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	
48	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
49	91490-16010	PIN, COTTER GOUPILLE	1	
50	6F5-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	

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FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
51	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	





CARBURANT

C2

FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
31	90467-08004	CLIP JONC	2	
32	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

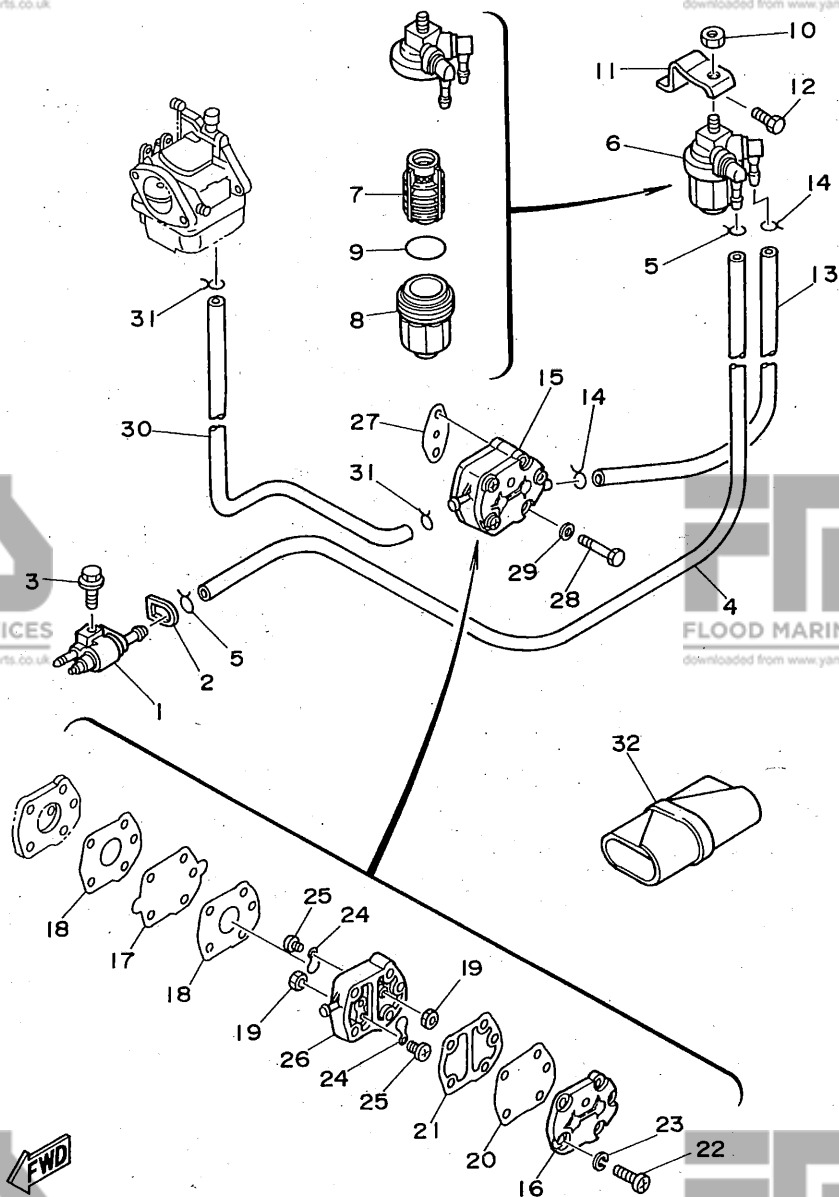
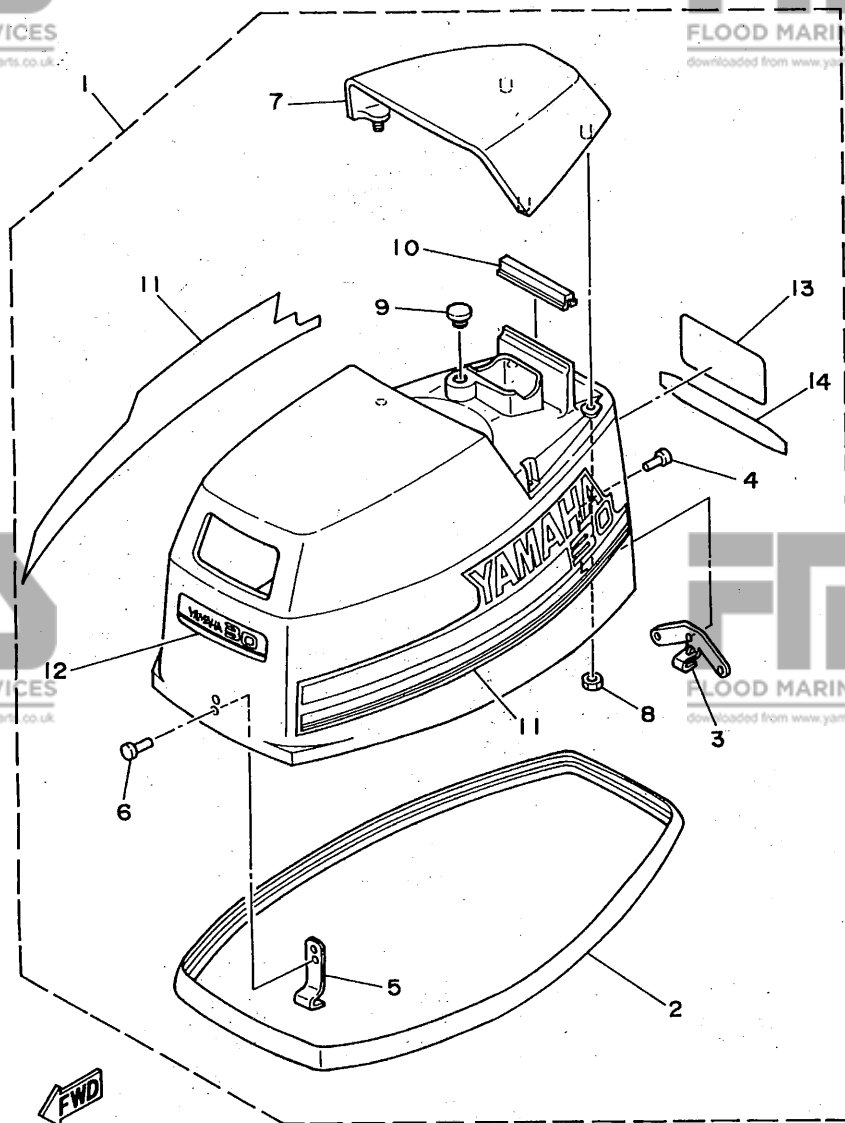


FIG. 7 TOP COWLING

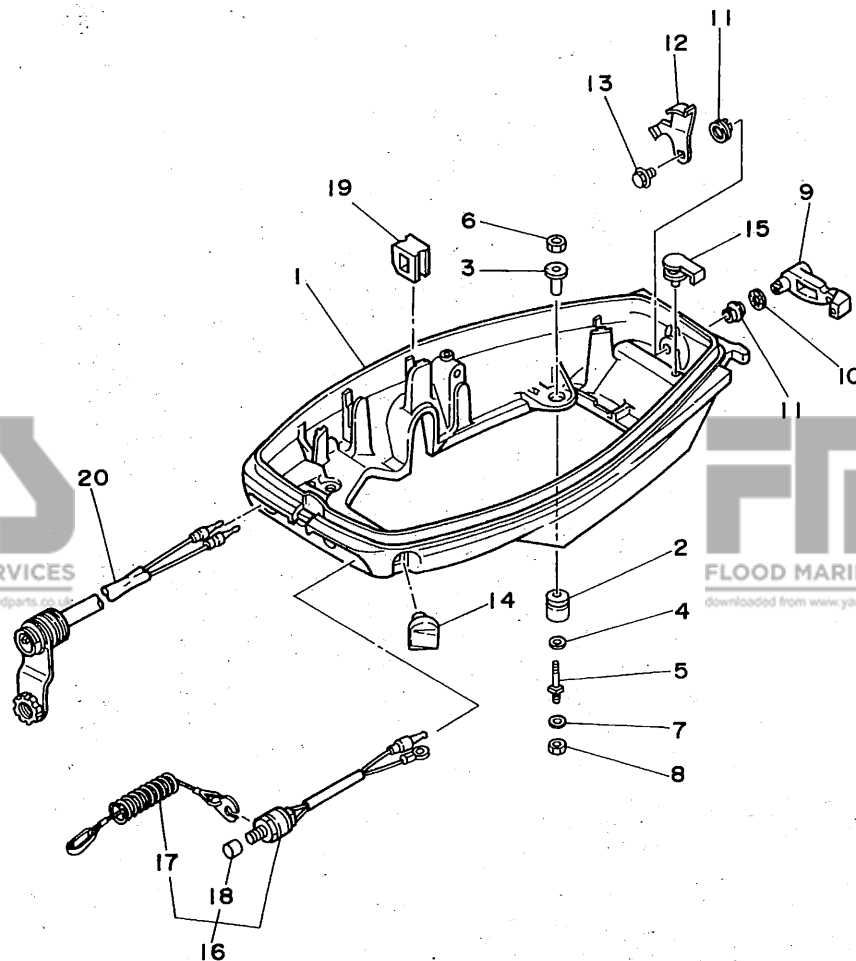
CAPOT SUPERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61R-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25V
	61T-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 30G
2	6G0-42615-00	.SEAL .JOINT	1	
3	689-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	90266-04M01	.RIVET .RIVET	3	
5	6G0-42651-02	.HOOK .CROCHET	1	
6	90266-04M00	.RIVET .RIVET	2	
7	61N-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
8	90179-06M24	.NUT .ECROU	4	
9	90480-14M14	.GROMMET .PASSE-FIL	1	
10	61N-42628-00	.SEAL .JOINT	1	
11	62C-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	UR 25V
	61T-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1	UR 30G
12	695-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 25V
	689-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 30G
	695-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 25V
	689-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 30G
14	62C-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	

FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-42711-03-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-15M06	GROMMET PASSE-FIL	4	
3	90387-08M25	COLLAR COLLERETTE	4	
4	90201-08M87	WASHER, PLATE RONDELLE, PLATE	4	
5	660-42796-00	BOLT 1 BOULON	4	
6	95380-08700	NUT ECROU	4	
7	92995-08600	WASHER RONDELLE	4	
8	95380-08700	NUT ECROU	4	
9	689-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
11	90386-12069	BUSH DOUILLE	2	
12	689-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	90119-06M73	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
14	689-42725-01	GROMMET PASSE-FIL	1	
15	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	1	
16	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	25VM/30GM
17	682-82556-00	.STOPPER .PLAQUETTE	1	
18	689-8257Y-00	.CAP .CHAPEAU	1	
19	90480-17M08	GROMMET PASSE-FIL	1	
20	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	UR 25VM/30GM
	682-42724-00	GROMMET PASSE-FIL	1	AP

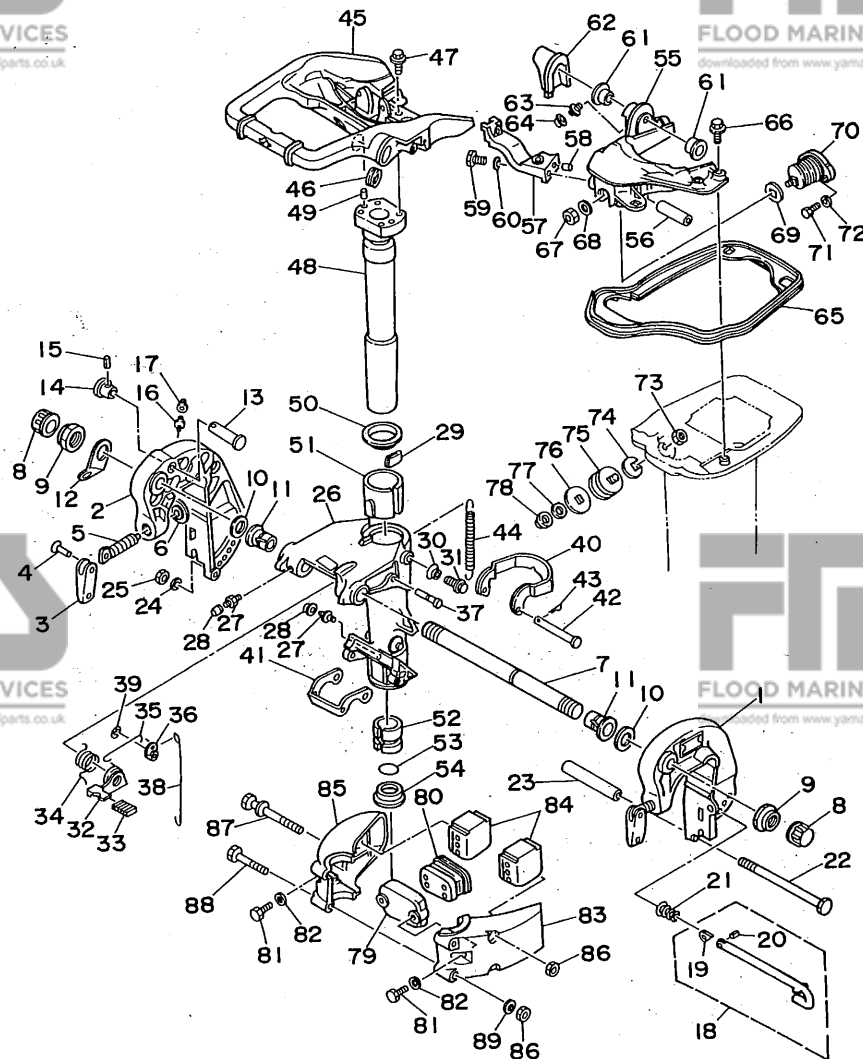


FIG. 9 BRACKET 1

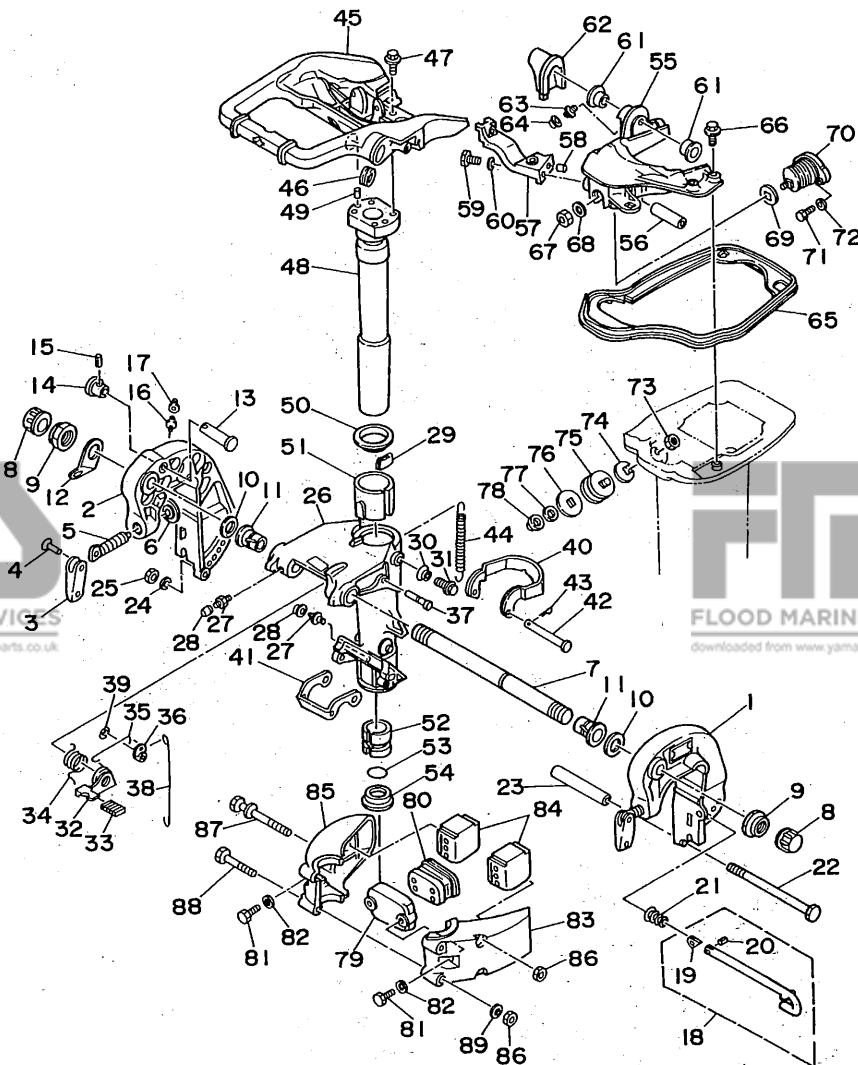
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	689-43112-02-4D	BRACKET, CLAMP PRESSE	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M01	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
8	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
9	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
10	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-22M67	BUSH DOUILLE	2	
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
14	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
15	91690-30016	PIN, SPRING AGRAFFE	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
18	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
19	689-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
20	91690-30008	PIN, SPRING AGRAFFE	1	
21	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	
22	90101-08339	BOLT BOULON	1	
23	90387-08M03	COLLAR COLLERETTE	1	
24	92995-08600	WASHER RONDELLE	1	
25	95380-08600	NUT ECROU	1	
26	689-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	3	
28	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP

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FIG. 9 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
30	689-43373-01	SEAL, DAMPER JOINT	1	
31	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
32	689-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
33	689-43633-00	COVER, TILT LEVER COUVERCLE	1	
34	689-43643-00	SPRING RESSORT	1	
35	689-43616-00	ROD, TILT LOCK TIGE	1	
36	648-43642-00	LEVER, TILT 1 LEVIER, INCLINAISON 1	1	
37	90249-06M22	PIN GOUILLE	1	
38	648-43617-00	ROD, TILT LOCK TIGE	1	
39	99080-05600	CIRCLIP CIRCLIP	1	
40	689-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
41	648-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
42	90240-05046	PIN, CLEVIS BOULON, A GOUILLE	1	
43	91490-16010	PIN, COTTER GOUILLE	1	
44	90506-30M27	SPRING, TENSION RESSORT, TENSION	1	
45	689-42511-01-4D	BRACKET, STEERING CADRE, DIRECTION	1	
46	90480-29045	GROMMET PASSE-FIL	1	FOR MANUAL STEERING
47	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
48	689-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	
49	93608-12063	PIN, DOWEL AXE	2	
50	90209-47016	WASHER RONDELLE	1	
51	90386-47M22	BUSH DOUILLE	1	
52	90386-38090	BUSH DOUILLE	1	
53	93210-37M67	O-RING JOINT TORIQUE	1	
54	90386-38022	BUSH DOUILLE	1	
55	648-44518-01-94	BRACKET COMP. SUPPORT COMPLET	1	
56	90387-10M39	COLLAR COLLERETTE	1	

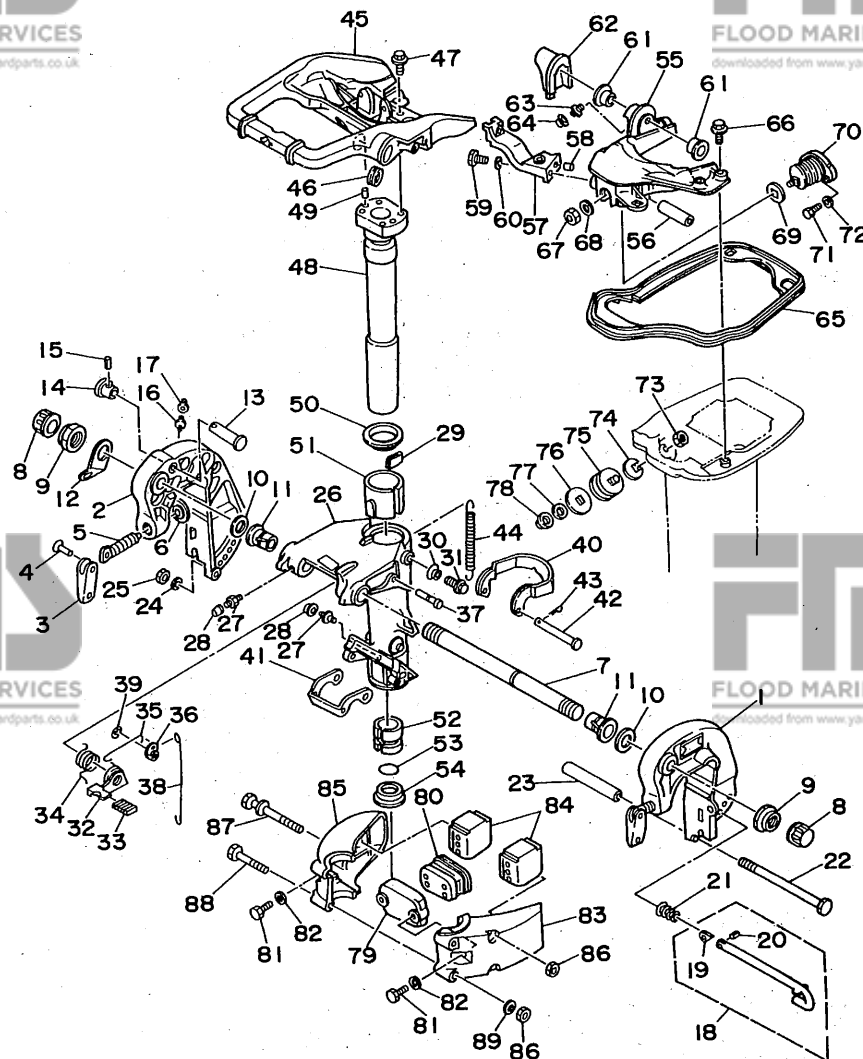


FIG. 9 BRACKET 1

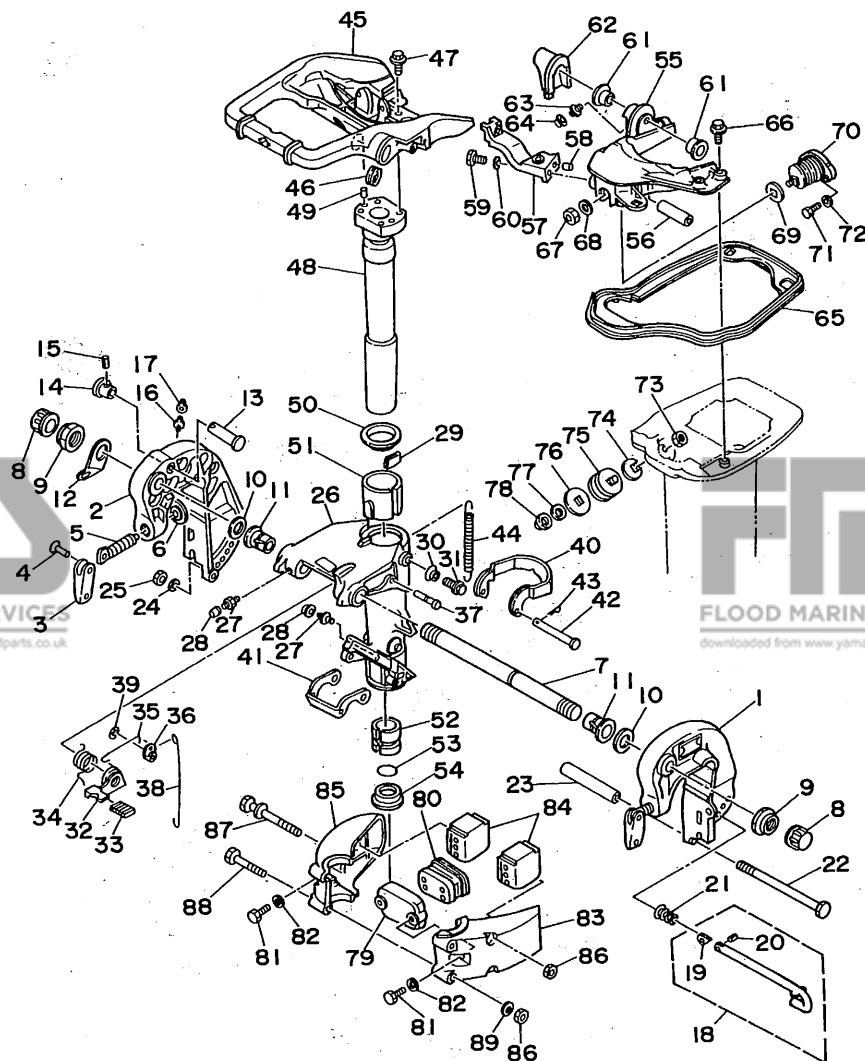
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	648-44519-00-94	BRACKET SUPPORT	1	
58	93606-12019	PIN, DOWEL	1	
59	97080-06018	GOUPILLE	1	
60	92990-06600	BOLT BOULON	1	
61	90381-12M01	WASHER, PLATE RONDELLE, PLATE	1	
62	689-42718-00	BUSH, SOLID DOUILLE, SOLIDE	2	
63	93700-06M03	RUBBER, SEAL 3 JOINT	1	
64	663-45119-00	NIPPLE, GREASE PION	1	
65	689-42716-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
66	90105-06M08	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
67	95380-10600	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
68	92990-10200	NUT ECROU	1	
69	648-44591-A0	WASHER, PLAIN RONDELLE, PLATE	1	
70	689-44516-00	GASKET JOINT	1	
71	97095-06020	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	2	
72	92990-06600	BOLT BOULON	2	
73	95380-10600	WASHER, PLATE RONDELLE, PLATE	2	
74	648-44591-A0	NUT ECROU	2	
75	664-44514-00-94	GASKET JOINT	2	
76	664-44591-A0	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
77	92990-10200	GASKET JOINT	2	
78	95380-10800	WASHER, PLAIN RONDELLE, PLATE	2	
79	689-44553-00-94	NUT, CROWN ECROU, BORGNE	1	
80	689-44557-00	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFRIEUE	1	
81	97095-08025	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEUE AVANT	2	
82	92995-08600	BOLT BOULON	2	
83	689-44551-01-4D	WASHER RONDELLE	1	
84	689-44555-00	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUE	2	
		MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEUE LATERAL		

D1

FIG. 9 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
85	689-44552-01-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
86	95380-08600	NUT ECROU	4	
87	90119-08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
88	97095-08065	BOLT BOULON	2	
89	92995-08600	WASHER RONDELLE	2	

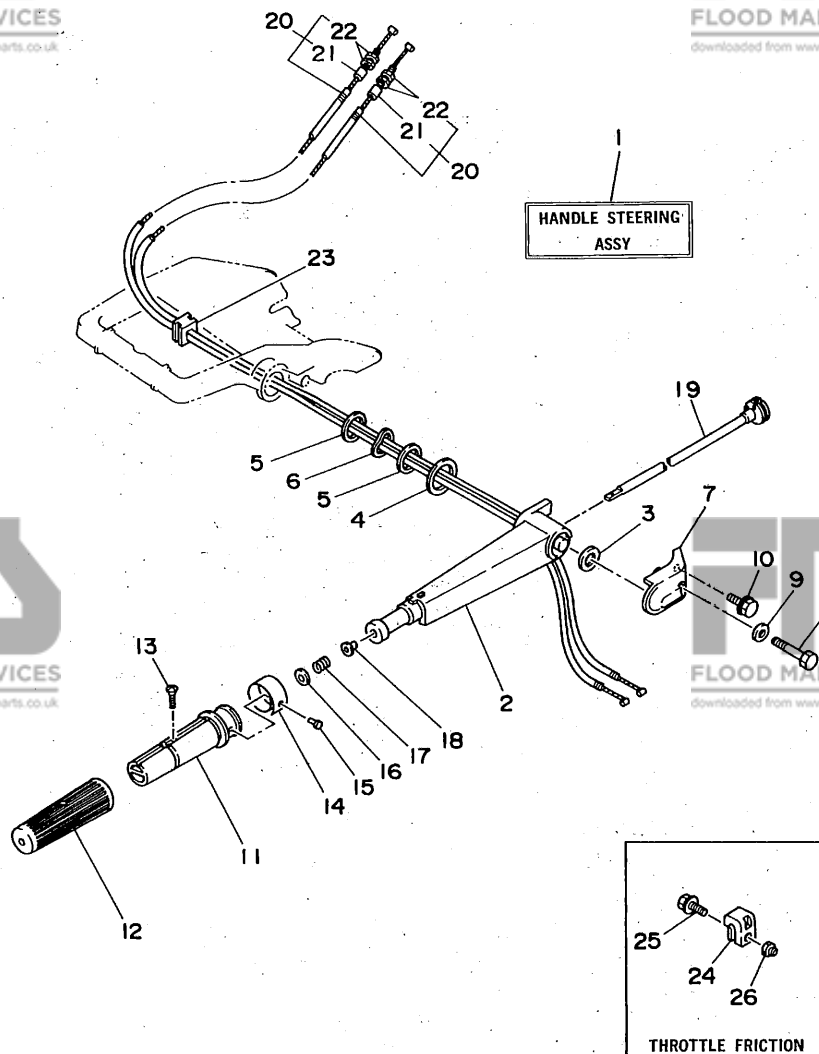


FIG. 10 STEERING

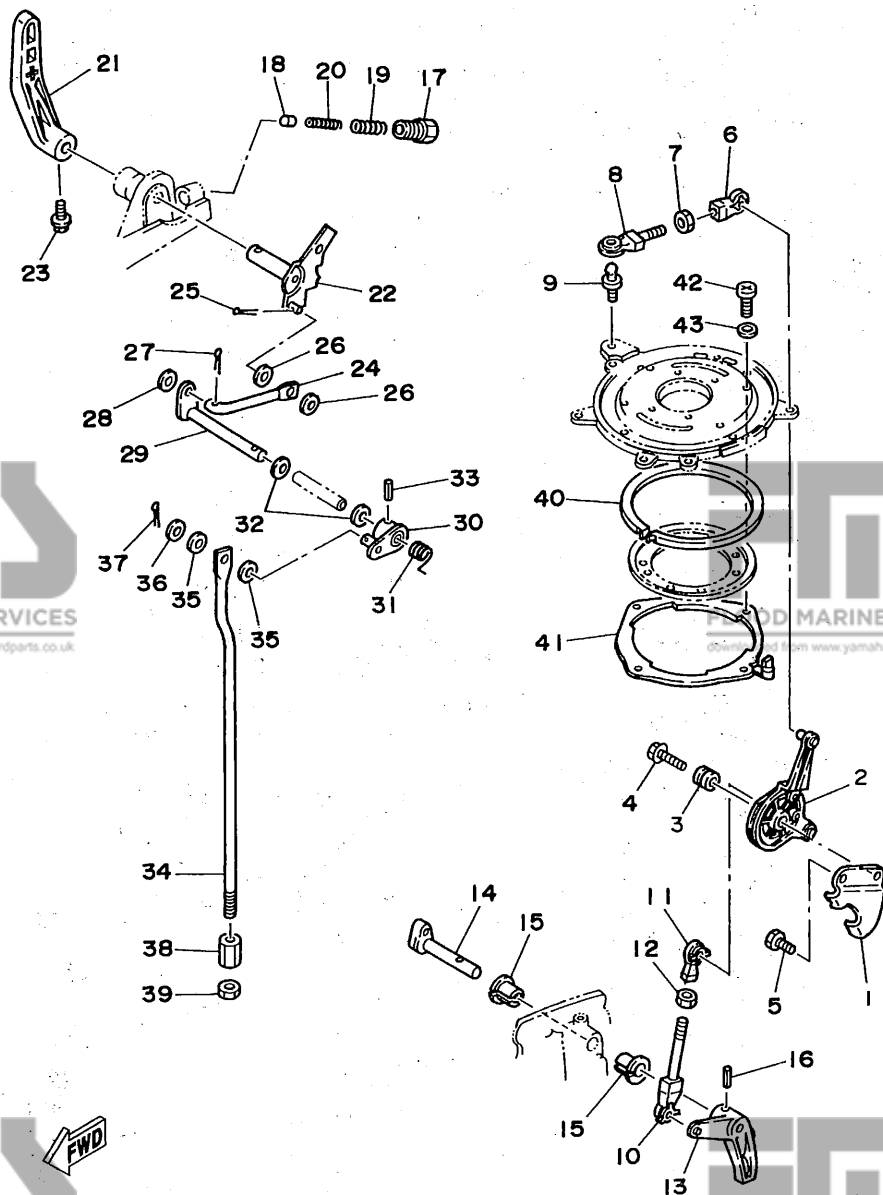
DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0084-01-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	REF. NO. 20-23
2	689-42111-01-4D	HANDLE, STEERING POIGNEE	1	
3	90560-14076	SPACER ENTRETOISE	1	
4	90202-34043	WASHER, PLATE RONDELLE, PLATE	1	
5	90201-28M00	WASHER, PLATE RONDELLE, PLATE	2	
6	90206-28M07	WASHER, WAVE RONDELLE, ONDULEE	1	
7	689-42112-01-4D	HANDLE, STEERING POIGNEE	1	
8	97095-06050	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
12	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
13	90149-05M13	SCREW VIS	1	
14	689-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET RIVET	1	
16	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90386-08032	BUSH DOUILLE	1	
19	689-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
20	61N-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2	
21	90123-06M00	BOLT BOULON	1	
22	90170-06183	NUT ECROU	2	
23	61N-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	
24	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
25	97095-06020	BOLT BOULON	1	
26	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

D3

FIG. 11 CONTROL

COMMANDE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-14497-00	STAY, THROTTLE WIRE	1	
2	61N-41631-00-94	SUPPORT DE BOISSEAU	1	
3	90387-06M02	LEVER, MAGNETO CONTROL	1	
4	90119-06M49	LEVIER, COMMANDE D'AVANCE	1	
5	97095-06012	COLLAR	1	
6	6H1-41237-00	COLLERETTE	1	
7	95380-05700	BOLT, WITH WASHER	1	
8	679-41241-01	BOULON, AVEC RONDELLE	1	
9	663-85518-00	BOLT	1	
10	689-42169-01	BOULON	1	
11	6H1-41237-00	JOINT, LINK	1	
12	95380-05600	RACCORD	1	
13	689-42154-80-94	NUT	1	
14	656-42153-00-94	ECROU	1	
15	90386-10009	ROD, LINK	1	
16	91690-40018	BIELLE	1	
17	664-42715-00	JOINT, BALL	1	
18	664-44167-00	JOINT SPHERIQUE	1	
19	90501-14M07	AXE	1	
20	90501-09M08	JOINT, LINK	1	
21	689-44111-01-40	RACCORD	1	
22	664-44113-01	NUT	1	
23	90105-06M07	ECROU	1	
24	664-44142-00	LEVER, THROTTLE CONTROL	1	
25	91490-16010	LEVIER DE COMMANDE D'AVANCE	1	
26	90202-06007	SHAFT, THROTTLE CONTROL	1	
27	91490-12012	AXE, COMMANDE D'ACCELERATION	1	
28	92990-05600	BUSH	2	
		DOUILLE	1	
		PIN, SPRING	1	
		AGRAFFE	1	
		BUSHING	1	
		COUSSINET	1	
		PLUNGER, SHIFT CAM	1	
		POUSOIR D'EMBRAYAGE	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		HANDLE, GEAR SHIFT	1	
		POIGNEE, LEVIER D'EMBRAYAGE	1	
		CAM PLATE, HANDLE	1	
		CAME, VERROUILLAGE	1	
		BOLT, WASHER BASED	1	
		BOULON, AVEC RONDELLE	1	
		JOINT	1	
		RACCORD	1	
		PIN, COTTER	1	
		GOUPILLE	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		PIN, COTTER	1	
		GOUPILLE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

D4

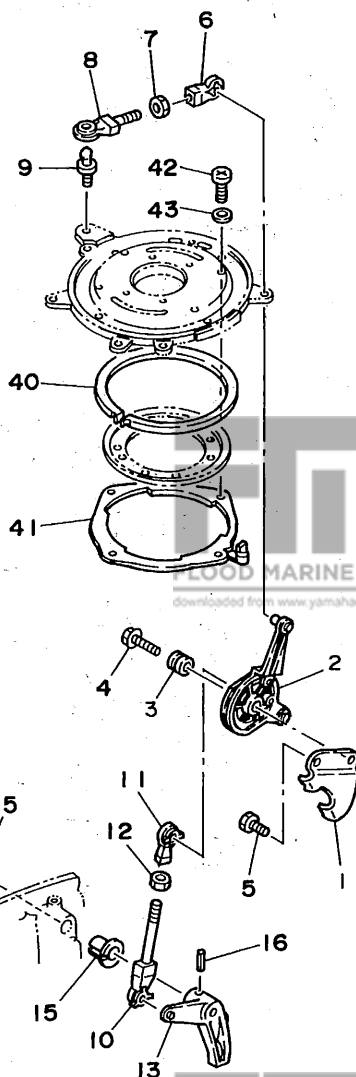
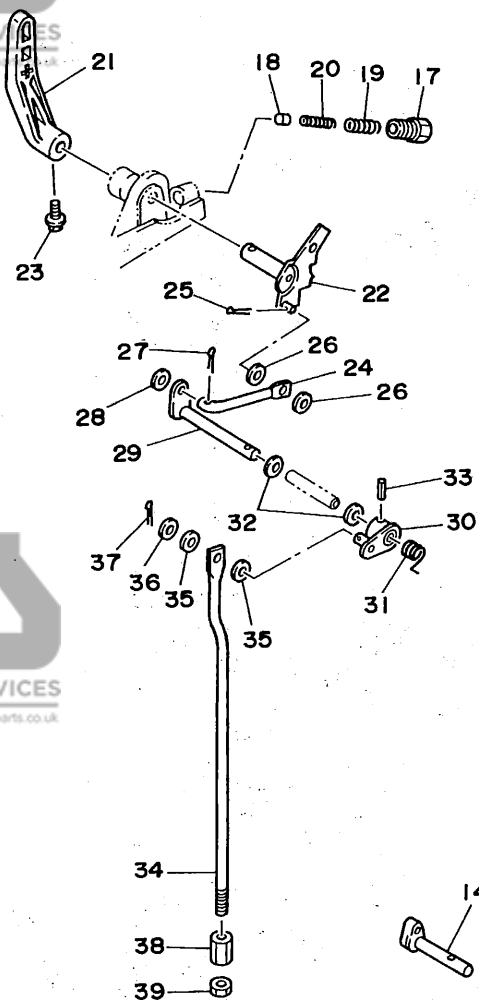


FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	689-44121-01	LEVER, SHIFT ROD	1	
30	689-44125-00	LEVIER, TIGE D'INVERSION	1	
31	90508-14M13	LEVER, SHIFT ROD	1	
32	90202-10024	LEVIER, TIGE D'INVERSION	1	
33	91690-40016	SPRING, TORSION	1	
34	61N-44143-00	RESSORT, TORSION	1	
35	90202-06007	WASHER, PLATE	2	
36	92990-05600	RONDELLE, PLATE	1	
37	91490-20010	WASHER, PLATE	1	
38	61N-44146-00	RONDELLE, PLATE	1	
39	95380-06600	PIN, SPRING	1	
40	676-41611-00	AGRAFFE	1	
41	676-41613-00	ROD, SHIFT	1	
42	98580-05012	TIGE D'EMBRAYAGE	1	
43	92990-05600	WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		PIN, COTTER	1	
		GOUPILLE	1	
		CONNECTOR, SHIFT ROD	1	
		CONNECTEUR, TIGE D'INVERSION	1	
		NUT	1	
		ECROU	1	
		RETAINER, MAGNETO. BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		PLATE, BASE FRICTION	1	
		PLAQUE, FRICTION DE BASE	4	
		SCREW, PAN HEAD	4	
		VIS	4	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	

FWD

D5

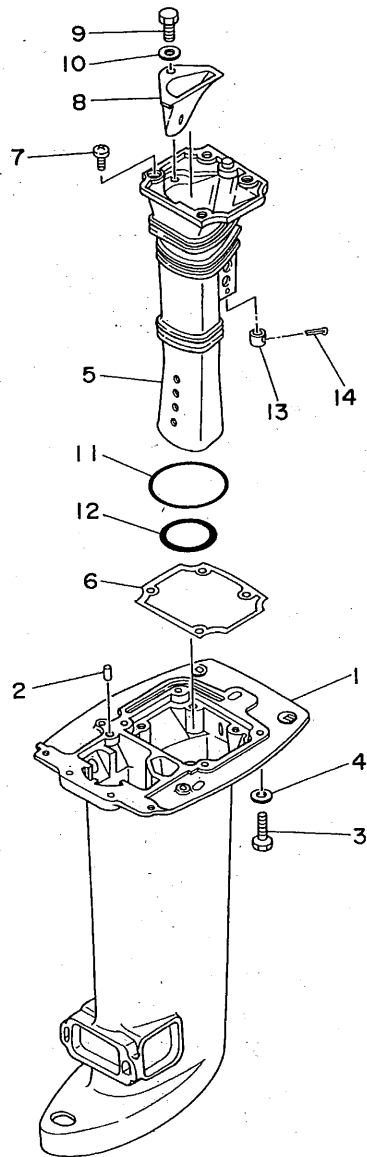


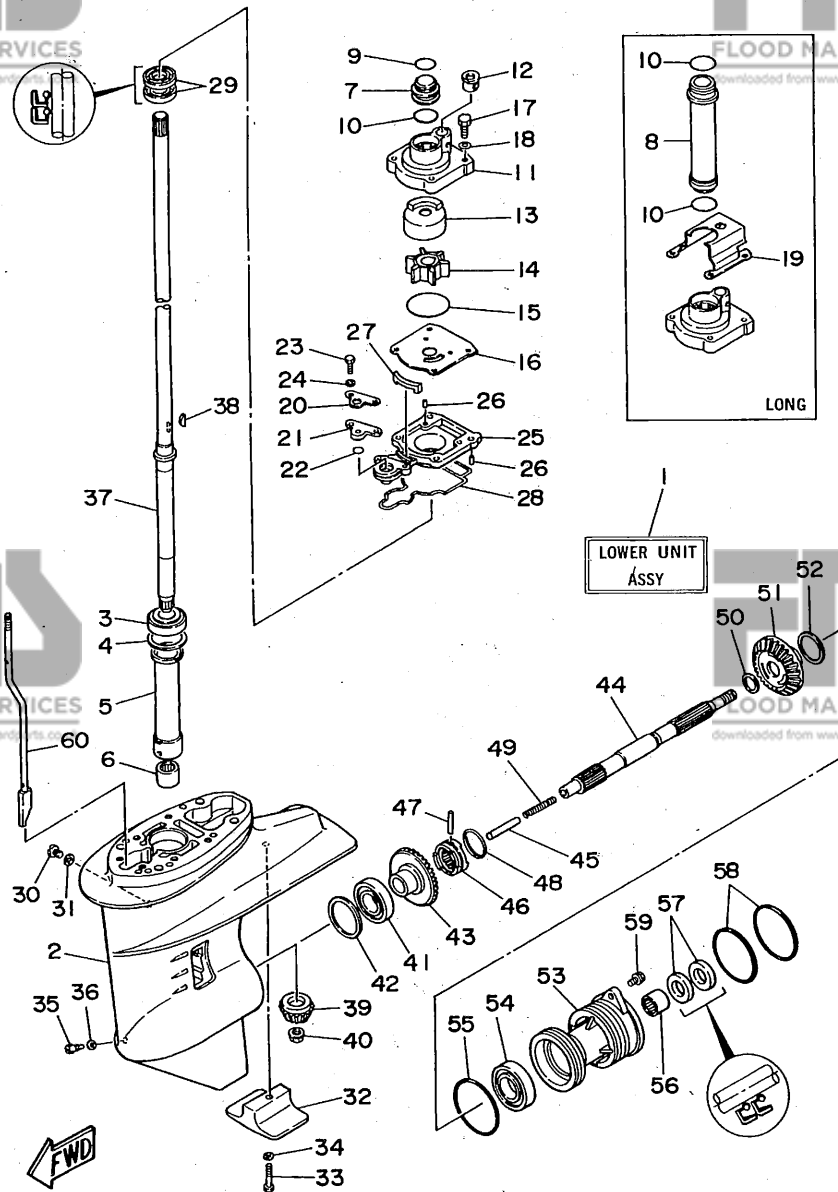
FIG. 12 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-45111-13-4D	CASING, UPPER FOURREAU	1	UR LONG
	689-45111-04-4D	CASING, UPPER FOURREAU	1	UR SHORT
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	97095-08030	BOLT BOULON	6	
4	92995-08600	WASHER RONDELLE	6	
5	6A8-41131-10-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
6	664-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
7	98580-06016	SCREW, PAN HEAD VIS	4	
8	689-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
9	97095-08020	BOLT BOULON	1	
10	92995-08600	WASHER RONDELLE	1	
11	689-41141-00	SEAL 1 JOINT 1	1	
12	689-41142-00	SEAL JOINT	1	
13	689-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	UR LONG
	6A8-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	UR SHORT
14	91490-30030	PIN, COTTER GOUPILLE	1	

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

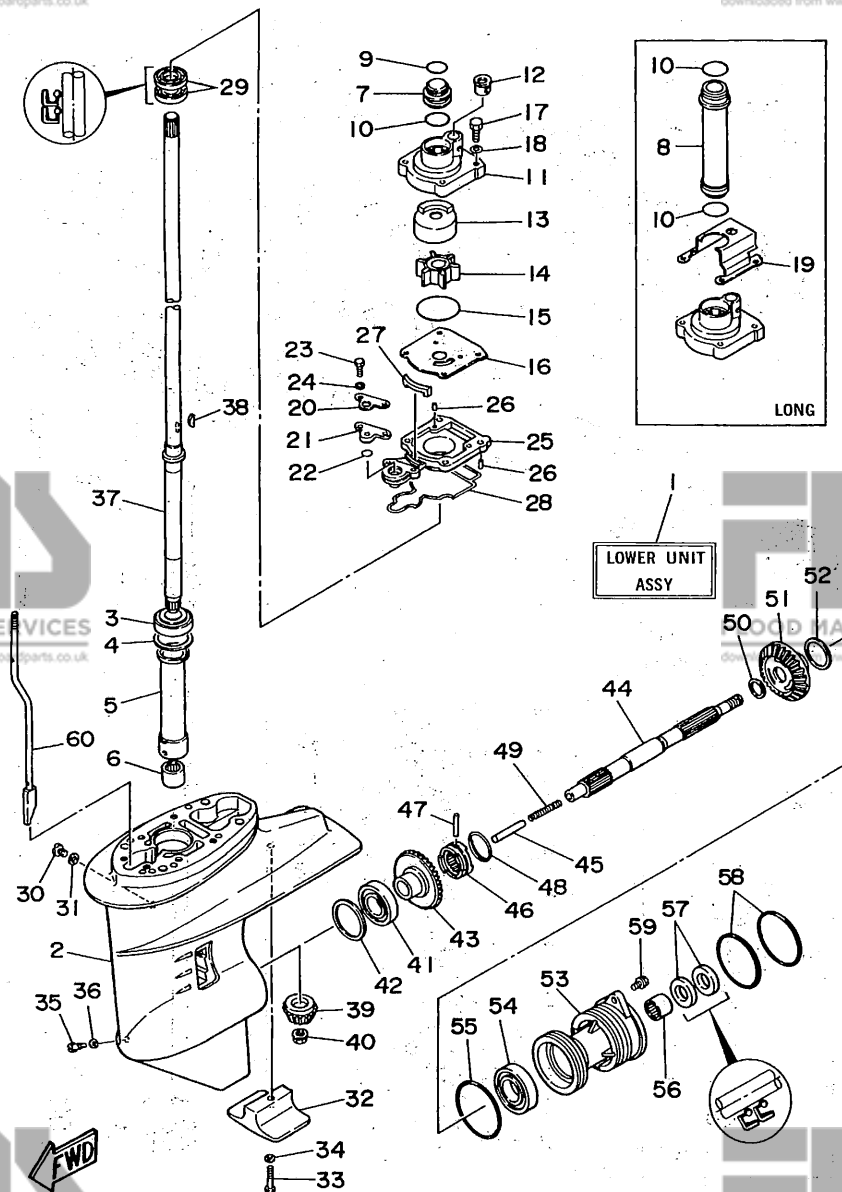


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-45300-10-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 6, 8, REF.NO. 10 ~ 60)	1	UR LONG
	61N-45300-00-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 7, 9 ~ 18, REF.NO. 20 ~ 60)	1	UR SHORT
2	61N-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93332-000W5	BEARING ROULEMENT	1	
4	61N-45587-00-07	SHIM (T=0.7)	1	UR
	61N-45587-00-10	CALE (T=0.7)	1	UR
	61N-45587-00-11	SHIM (T=1.0)	1	UR
	61N-45587-00-12	CALE (T=1.0)	1	UR
	61N-45587-00-13	SHIM (T=1.1)	1	UR
	61N-45587-00-14	CALE (T=1.1)	1	UR
	61N-45587-00-15	SHIM (T=1.2)	1	UR
	61N-45587-00-16	CALE (T=1.2)	1	UR
	61N-45587-00-17	SHIM (T=1.3)	1	UR
	61N-45587-00-18	CALE (T=1.3)	1	UR
	61N-45587-00-19	SHIM (T=1.4)	1	UR
	61N-45587-00-20	CALE (T=1.4)	1	UR
	61N-45587-00-21	SHIM (T=1.5)	1	UR
	61N-45587-00-22	CALE (T=1.5)	1	UR
	61N-45587-00-23	SHIM (T=1.6)	1	UR
	61N-45587-00-24	CALE (T=1.6)	1	UR
5	61N-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
6	93315-220V7	BEARING, CYLINDRICAL ROULEMENT	1	
7	61N-44362-00	TUBE, WATER TUBE D'EAU	1	SHORT
8	61N-44362-10	TUBE, WATER TUBE D'EAU	1	LONG
9	93210-22298	O-RING JOINT TORIQUE	1	SHORT
10	93210-26240	O-RING JOINT TORIQUE	2	UR LONG
	93210-26240	O-RING JOINT TORIQUE	1	UR SHORT
11	61N-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
12	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
13	61N-44322-01	INSERT, CARTRIDGE CUVETTE	1	
14	6H4-44352-02	IMPELLER TURBINE	1	
15	93210-45161	O-RING JOINT TORIQUE	1	
16	61N-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
17	97095-06040	BOLT BOULON	4	

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FIG. 13 LOWER CASING. DRIVE 1

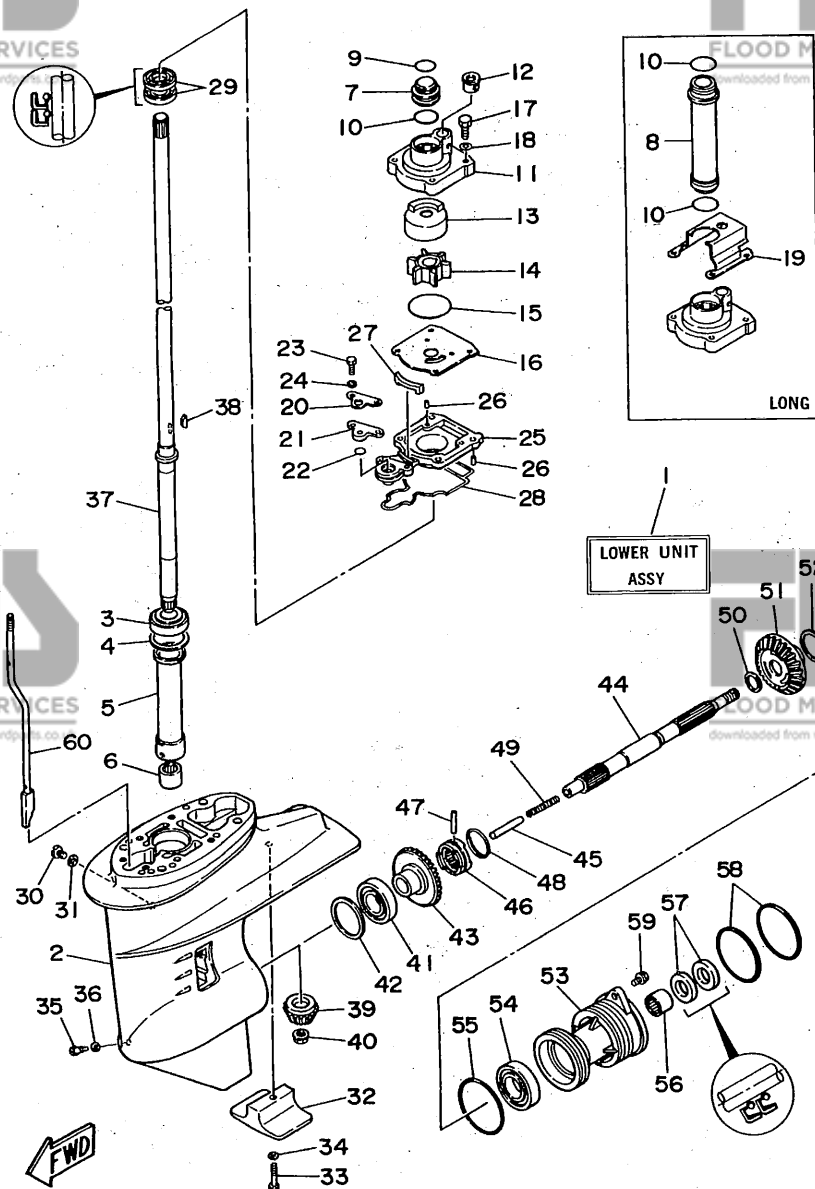
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
19	61N-44328-00	PLATE PLAQUETTE	1	LONG
20	61N-44176-00	BRACKET SUPPORT	1	
21	61N-45321-00	PLATE PLAQUETTE	1	
22	93210-06ME6	O-RING JOINT TORIQUE	1	
23	97095-06025	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	61N-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
26	93604-10M03	PIN, DOWEL CLAVETTE	3	
27	61N-45127-00	SEAL JOINT	1	
28	61N-45315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
29	93101-22067	OIL SEAL JOINT SPY	2	
30	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
31	90430-08020	GASKET JOINT	1	
32	61N-45251-00	ANODE ANODE	1	
33	95895-06035	BOLT, FLANGE BOULON	1	
34	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
35	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
36	90430-08020	GASKET JOINT	1	
37	61N-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
	61N-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
38	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
39	61N-45551-00	PINION PIGNON D'ATTAQUE	1	
40	90179-10M14	NUT ECROU	1	
41	93332-00005	BEARING ROULEMENT	1	
42	6L2-45567-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45567-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45567-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR

FIG. 13 LOWER CASING. DRIVE 1

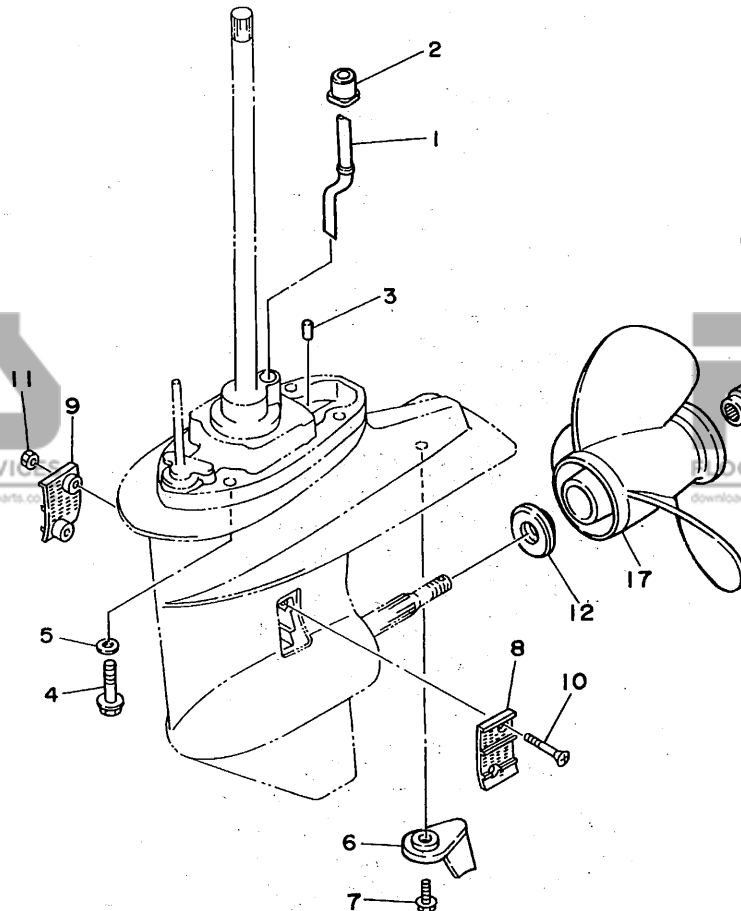
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6L2-45567-00-14	SHIM (T:1.4MM)	1	UR
43	61N-45560-00	CALE (T:1.4MM)	1	
44	6L2-45611-00	GEAR PIGNON	1	
45	648-45635-00	SHAFT, PROPELLER ARBRE, HELICE	1	
46	664-45631-00	PLUNGER, SHIFT POUSSOIR D'EMBAYAGE	1	
47	90250-05010	CLUTCH, DOG CRABOT	1	
48	648-45633-00	PIN, STRAIGHT GOUILLE, DROITE	1	
49	90501-10065	RING, CROSS PIN JONC, GOUILLE CRABOT	1	
50	90201-20417	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
51	61N-45571-00	WASHER, PLATE RONDELLE, PLATE	1	
52	6L2-45577-00-10	GEAR PIGNON	1	UR
	6L2-45577-00-11	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45577-00-12	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45577-00-13	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR
53	61N-45361-01-4D	SHIM (T:1.3MM) CALE (T:1.3MM)	1	
54	93306-00612	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
55	93210-64ME7	BEARING ROULEMENT	1	
56	93315-22004	O-RING JOINT TORIQUE	1	
57	93101-20M07	BEARING, CYLINDRICAL ROULEMENT	2	
58	93210-65M50	OIL SEAL JOINT SPY	2	
59	97595-06520	O-RING JOINT TORIQUE	2	
60	61N-44150-10	BOLT, WITH WASHER VIS HEXAGONAL	1	UR LONG
	61N-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT

FIG. 14 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	61N-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
2	689-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
3	93606-12019	PIN, DOWEL GOUILLE	2	
4	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
5	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
6	61N-45371-00	TAB-TRIM ANODE DERIVE	1	
7	90119-06M48	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
8	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
10	98780-05530	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
11	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
12	6L2-45987-01	SPACER ENTRETOISE	1	
13	689-45997-00	SPACER ENTRETOISE	1	
14	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
15	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
16	91490-30030	PIN, COTTER GOUILLE	1	
17	664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR

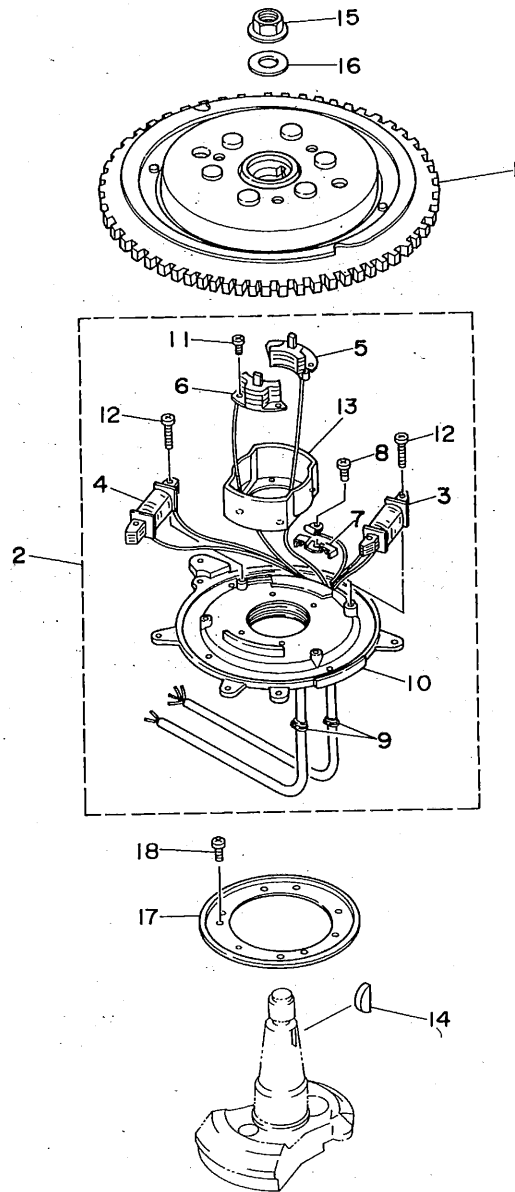


FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-85550-10	ROTOR ASSY	1	
	61N-85550-10	ROTOR CPLT	1	AP
2	61N-85560-10	ROTOR ASSY	1	
	61N-85560-10	ROTOR CPLT	1	
	61N-85560-10	BASE ASSY	1	
	61N-85560-10	ENS. FLASQUE	1	
* 3	61N-85541-19	.COIL, CHARGE	1	
	61N-85541-19	.BOBINE, CHARGE	1	
* 4	61N-81313-09	.COIL, LIGHTING 1	1	
	61N-81313-09	.BOBINE, ECLAIRAGE 1	1	
* 5	61N-85543-09	.COIL, PULSER	1	
	61N-85543-09	.BOBINE, PULSEUR	1	
* 6	61N-85543-19	.COIL, PULSER	1	
	61N-85543-19	.BOBINE, PULSEUR	1	
7	6E9-81328-70	.CLAMP	1	
	6E9-81328-70	.COLLIER	1	
8	98507-04006	.SCREW, PAN HEAD	1	
	98507-04006	.VIS, TETE TRONCONIQUE	1	
9	6E9-85516-70	.GROMMET	2	
	6E9-85516-70	.ENTRETOISE	2	
10	61N-85561-00	.BASE, MAGNETO	1	
	61N-85561-00	.BASE, MAGNETO	1	
11	98517-04012	.SCREW, PAN HEAD	4	
	98517-04012	.VIS, TETE TRONCONIQUE	4	
12	97607-06125	.SCREW, PAN HEAD WITH WASHER	4	
	97607-06125	.VIS HEXAGONAL	4	
13	61N-85537-00	.COVER	1	
	61N-85537-00	.COUVERCLE	1	
14	90280-05049	KEY, WOODRUFF	1	
	90280-05049	CLAVETTE, DEMI-LUNE	1	
15	90179-16M05	NUT	1	
	90179-16M05	ECROU	1	
16	90201-16M44	WASHER, PLATE	1	
	90201-16M44	RONDELLE, PLATE	1	
17	689-41612-01	RETAINER, MAGNETO BASE	1	
	689-41612-01	FLASQUE, PLATEAU D'AVANCE	1	
18	98580-06010	SCREW, PAN HEAD	4	
	98580-06010	VIS	4	

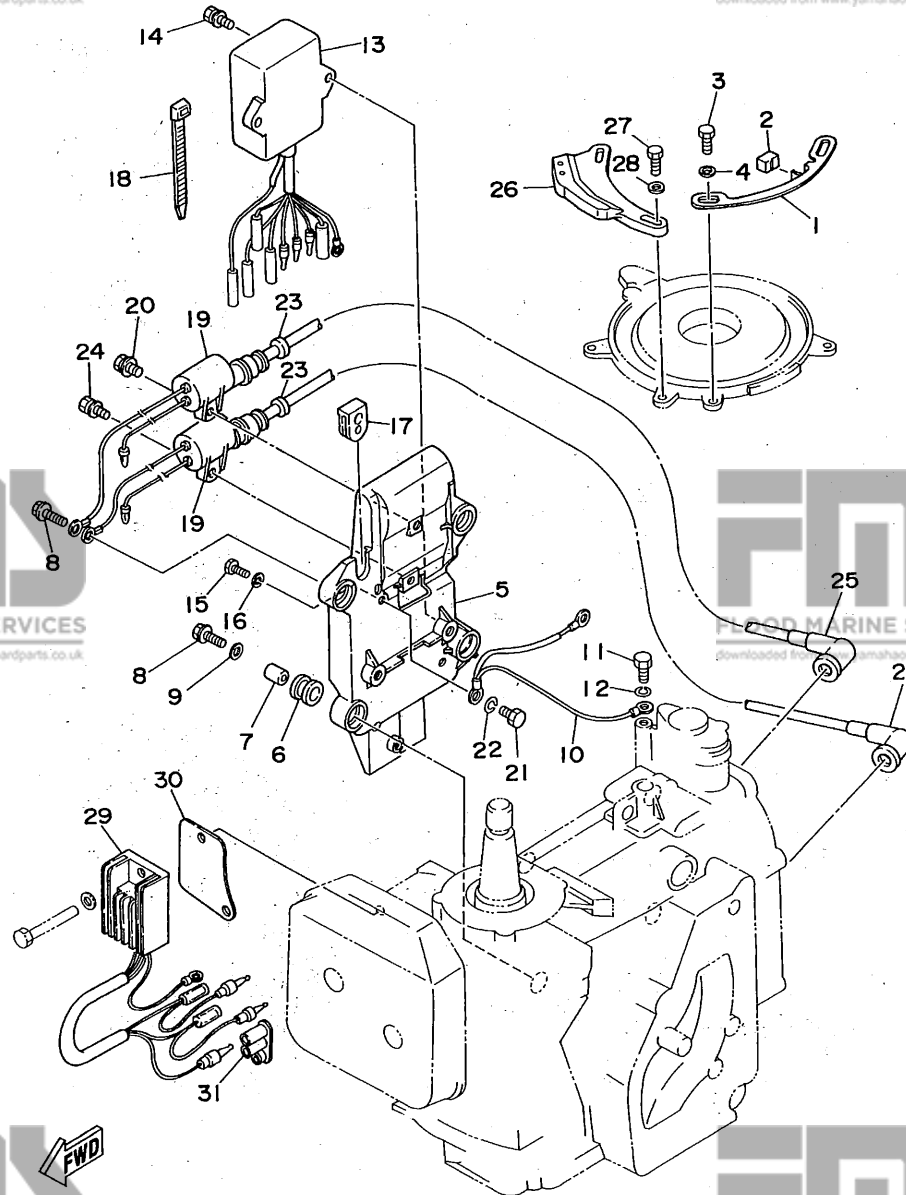
* WITHOUT TERMINAL.

* SANS TERMINAL.

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FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1



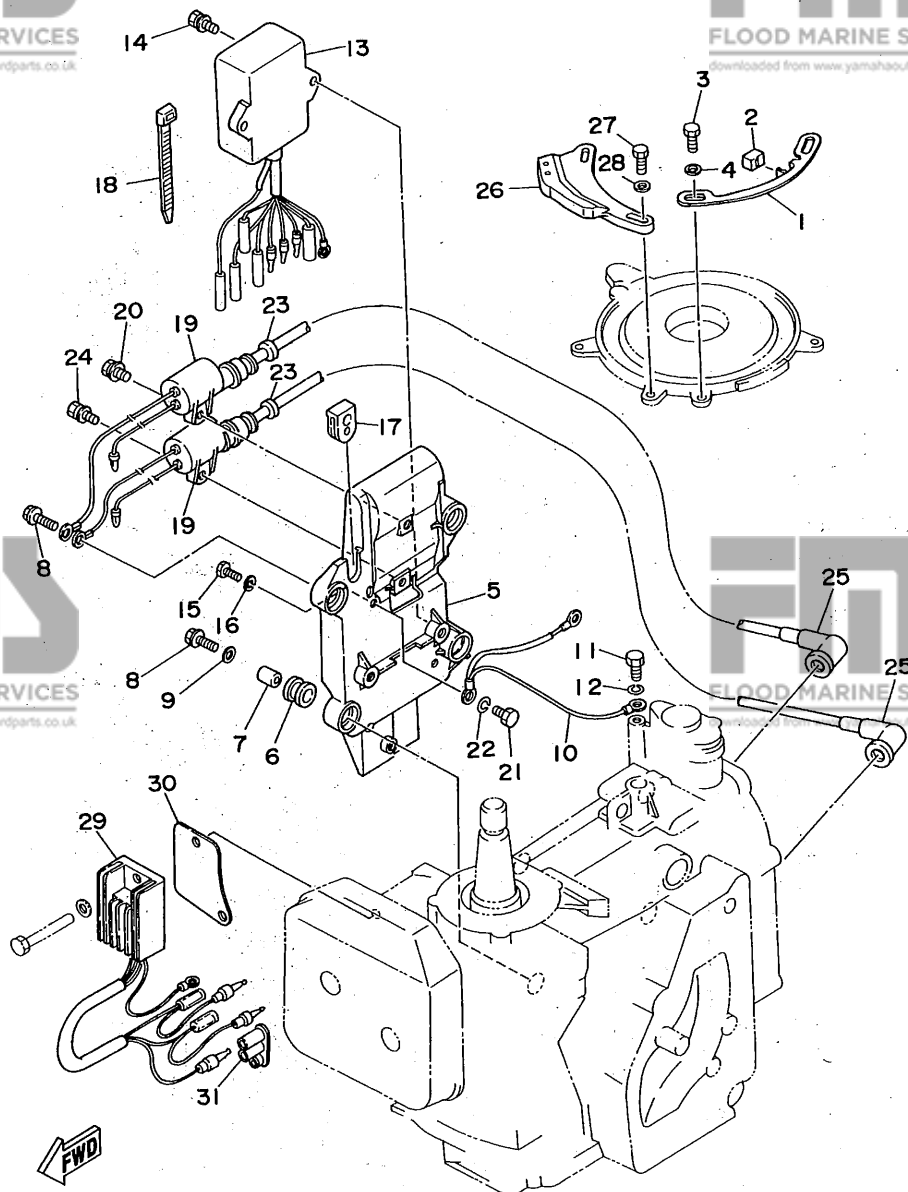
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
2	61N-44194-00	CAP CAPUCHON	1	UR 25V
	61T-44194-00	CAP CAPUCHON	1	UR 30G
3	97095-06010	BOLT BOULON	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	61N-85542-00-94	BRACKET SUPPORT	1	
6	61N-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	
7	624-42542-00	PIPE TUYAU	4	
8	90119-06M95	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
9	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2	
10	61N-82519-01	WIRE, EARTH LEAD FIL, MASSE	1	
11	97095-06012	BOLT BOULON	1	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
13	61N-85540-10	C.D.I. UNIT ASSY BLOC C.D.I.	1	
14	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
15	97095-06012	BOLT BOULON	1	
16	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
17	6H3-81922-00	GROMMET OEUillet CAOUTCHOUC	1	
18	90465-13M11	CLAMP BRIDE	1	
19	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	FOR NO.1
	61N-85570-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	FOR NO.2
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
21	97095-06012	BOLT BOULON	1	
22	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
23	90480-25161	GROMMET PASSE-FIL	2	
24	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
25	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
26	61N-41213-00-94	CAM, ACCEL. CAME, ACCELERATION	1	

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FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	97095-05016	BOLT BOULON	2	
28	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
29	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	25VM/30GM
30	61T-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	25VM/30GM
31	6E5-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	25VM/30GM



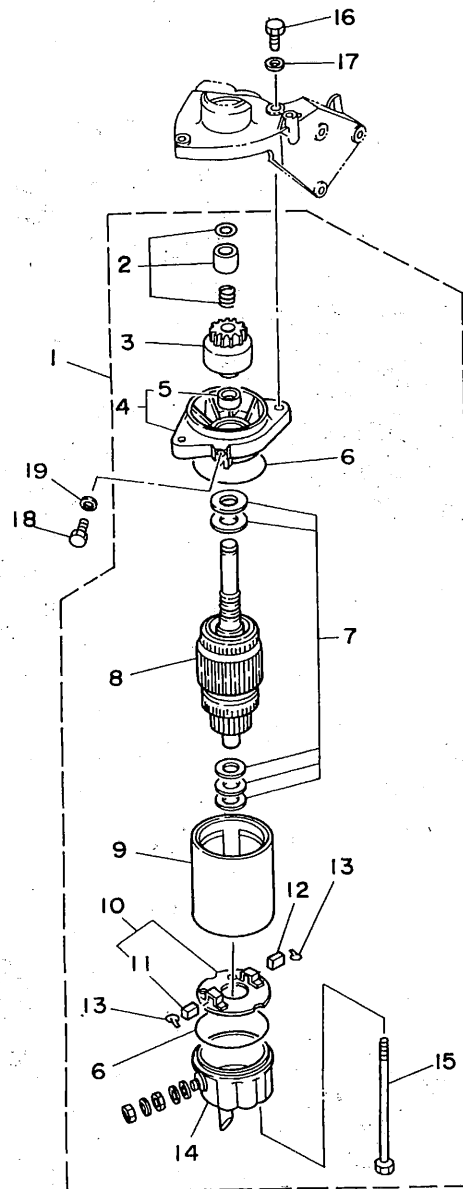


FIG. 17 ALTERNATE 1 (STARTING MOTOR ASSY:30GE)
FIG. 17 OPTIONNELLES 1 (DEMARREUR ELECTRIQUE COMPLET:30GE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81800-13	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	689-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	
6	689-81847-11	.O-RING	2	
7	689-81809-11	.JOINT TORIQUE .WASHER KIT	1	
8	689-81850-12	.JEU DE RONDELLES .ARMATURE ASSY	1	
9	689-81810-11	.INDUIT .STATOR ASSY	1	
10	689-81840-11	.STATOR COMPLET .BRUSH HOLDER ASSY	1	
11	689-81812-11	.SUPPORT DE CHARBON ..BRUSH 2	1	
12	689-81811-11	..CHARBON 2 ..BRUSH 1	1	
13	689-81813-10	.CHARBON 1 .SPRING, BRUSH	2	
14	689-81820-11	.RESSORT, DE CHARBON .REAR BRACKET ASSY	1	
15	689-81826-10	.SUPPORT ARRIERE COMPLET .BOLT	2	
16	97013-08030	.BOULON BOLT	2	
17	92990-08600	BOULON WASHER, PLATE	2	
18	97013-08012	RONDELLE, PLATE BOLT	1	
19	92990-08600	BOULON WASHER, PLATE	1	
		RONDELLE, PLATE		

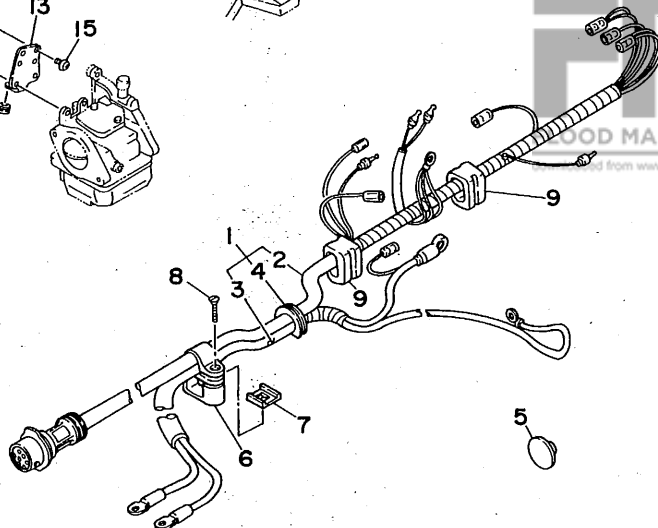
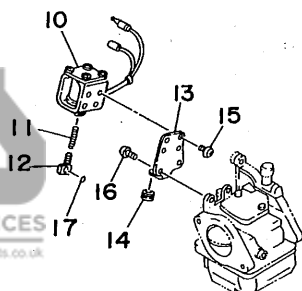
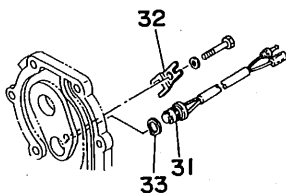
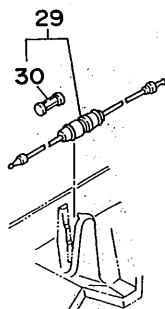
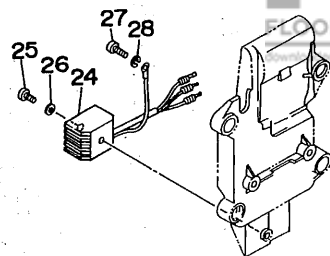
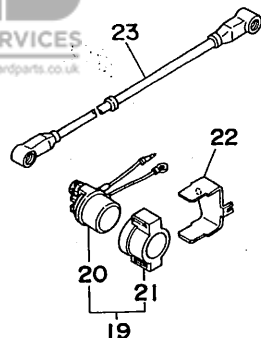
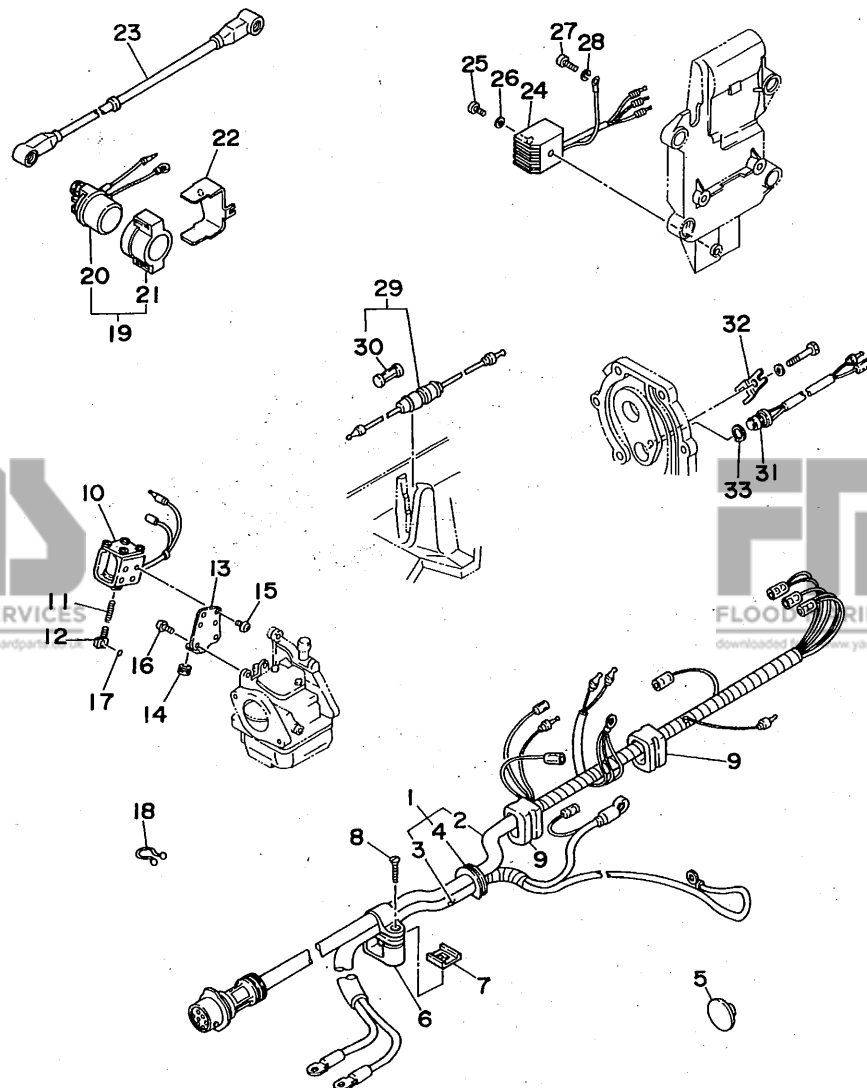


FIG. 18 ALTERNATE 2 (ELECTRICAL:30GE)
FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE:30GE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
2	61T-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
3	695-82105-13	.WIRE HARNESS .FAISCEAU DE FILS	1	
4	689-42724-50	.GROMMET .PASSE-FIL	1	
5	90480-17165	GROMMET RONDELLE CAOUTCHOUC	1	
6	689-82594-00	CLAMP BRIDE	1	
7	682-42525-00	PLATE, FRICTION PLAQUE, FRICTION	1	
8	90161-06M03	SCREW, TAPPING VIS, TETE FRAISEE	1	
9	90480-17M08	GROMMET PASSE-FIL	2	
10	61T-86111-00	COIL, SOLENOID BOBINE	1	
11	682-86116-00	.WIRE, PULL .CABLE, TENSION	1	
12	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
13	61T-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
14	90480-10155	GROMMET RONDELLE CAOUTCHOUC	1	
15	98580-04006	SCREW, PAN HEAD VIS	4	
16	98580-05012	SCREW, PAN HEAD VIS	2	
17	93210-03261	O-RING JOINT TORIQUE	1	
18	90465-18147	CLAMP BRIDE	1	
19	6G1-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
20	6G1-81941-10	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	
21	6G1-81952-00	.HOLDER, RELAY .SUPPORT, RELAIS	1	
22	61T-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
23	689-82531-02	WIRE, LEAD FIL	1	
24	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
25	98580-05525	SCREW, PAN HEAD VIS	1	
26	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
27	97095-06012	BOLT BOULON	1	
28	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	

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FIG. 18 ALTERNATE 2 (ELECTRICAL:30GE)
FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE:30GE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-82150-10	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
30	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
31	61T-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
32	61T-82588-00	PLATE PLAQUE	1	
33	99009-17500	CIRCLIP CIRCLIP	1	

FIG. 19 ALTERNATE 3 (SHALLOW WATER DRIVE)
FIG. 19 OPTIONNELLES 3 (PEU PROFOND D'EAU)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	
2	682-43318-01	COVER CAPUCHON	1	
3	90109-06M18	BOLT BOULON	2	
4	90506-16M17	SPRING, TENSION RESSORT, TENSION	2	
5	91690-40035	PIN, SPRING AGRAFFE	2	

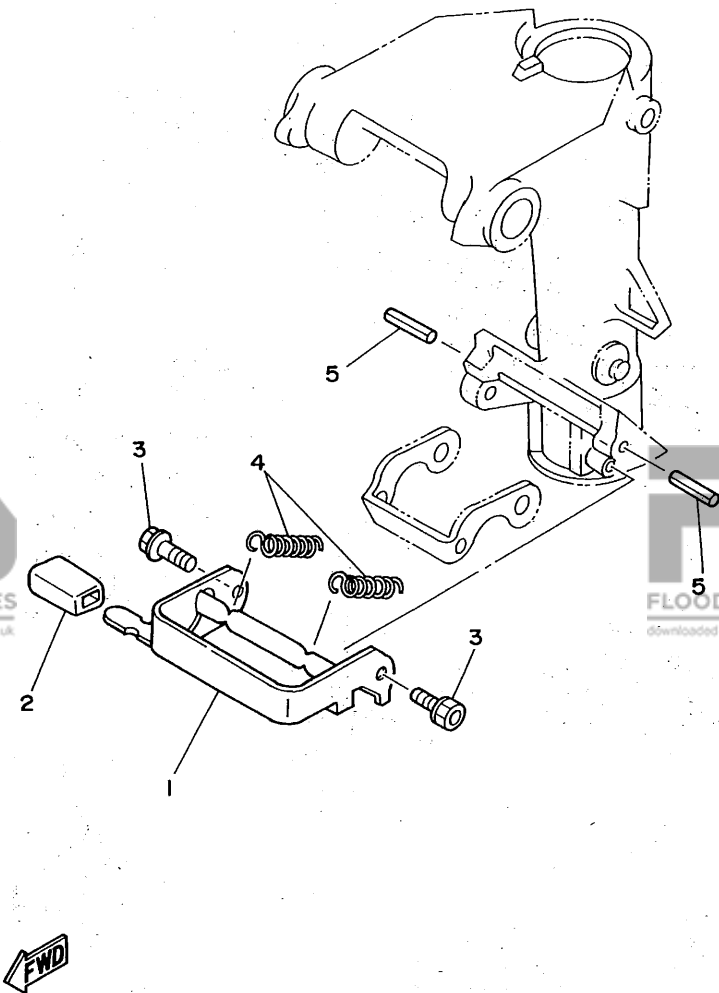
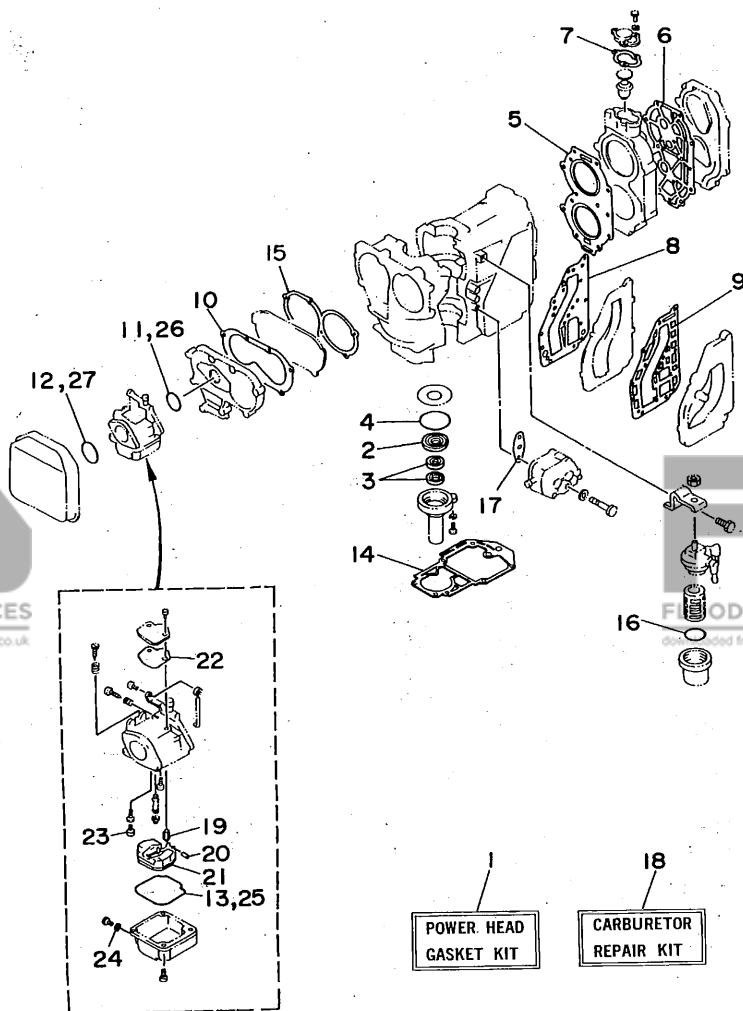


FIG. 20 REPAIR KIT 1

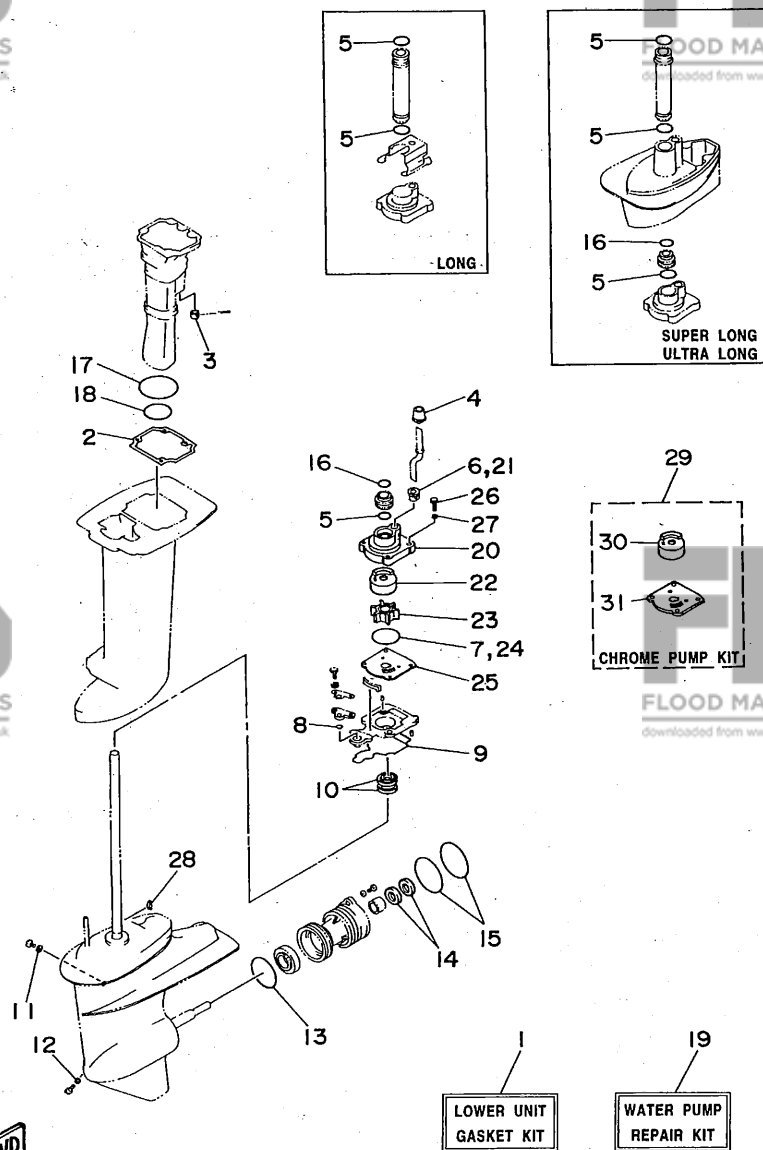
KITS DE REPARATION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	93102-25M28	.OIL SEAL .JOINT SPY	1	
3	93101-16M36	.OIL SEAL .JOINT SPY	2	
4	93210-57M09	.O-RING .JOINT TORIQUE	1	
5	61N-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	61T-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	655-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6K8-41122-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'EHAPPEMENT	1	
9	6K8-41124-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'EHAPPEMEN	1	
10	648-13645-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
11	61N-14198-00	.GASKET .JOINT	1	
12	93210-40659	.O-RING .JOINT TORIQUE	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
14	689-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	648-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	61N-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	
20	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
21	6L2-14385-00	.FLOAT .FLOTTEUR	1	
22	6L2-14399-00	.GASKET .JOINT	1	
23	50M-14355-00	.PLUG .PLOT	1	
24	6L2-14398-00	.GASKET .JOINT	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
26	61N-14198-00	.GASKET .JOINT	1	
27	93210-40659	.O-RING .JOINT TORIQUE	1	

FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2



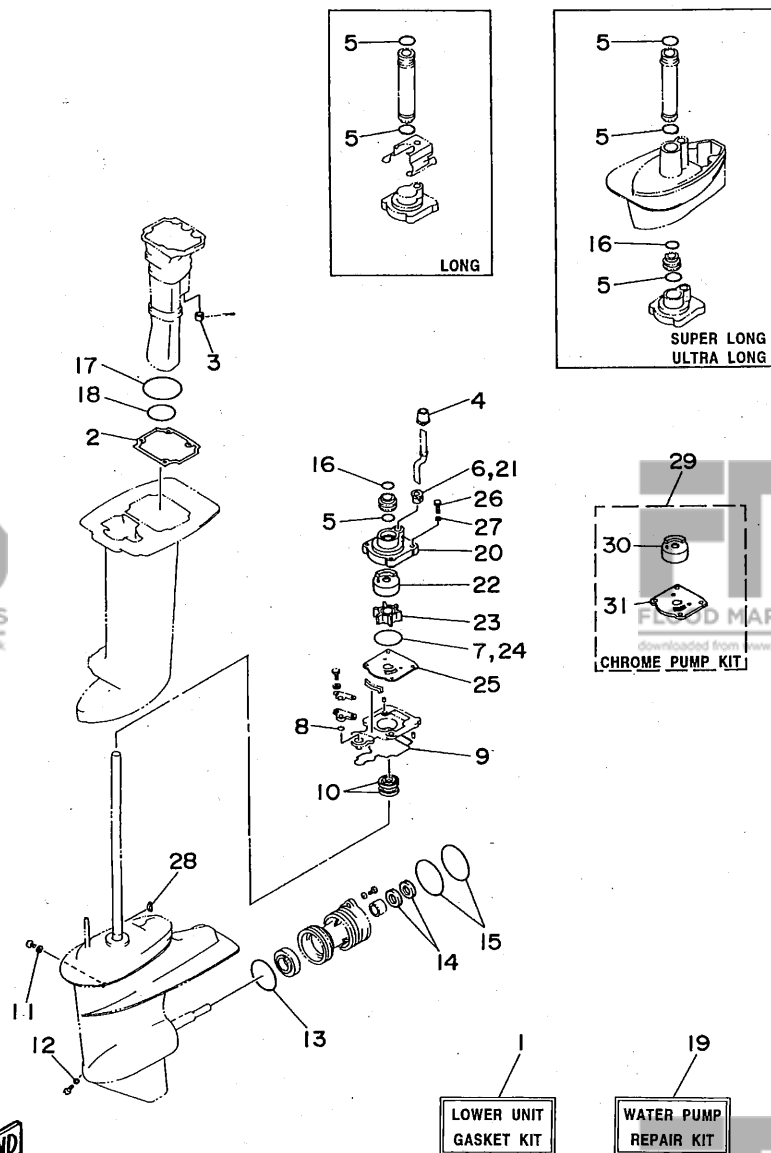
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0001-E1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	664-41134-A0	.GASKET, EXHAUST MANIFOLD	1	
3	6A8-41135-00	.JOINT, PIPE D'ECHAPPEMENT	1	UR SHORT
	689-41135-00	.GASKET, EXHAUST MANIFOLD	1	UR LONG/SUPER LONG/ ULTRA LONG
4	689-44366-00	.JOINT, PIPE D'ECHAPPEMENT	1	
		.DAMPER, WATER SEAL	1	
5	93210-26240	.JOINT, TUBE D'EAU	3	UN
6	6L2-44367-00	.O-RING	1	
7	93210-45161	.JOINT TORIQUE	1	
8	93210-06ME6	.DAMPER, WATER SEAL	1	
9	61N-45315-00	.JOINT TUBE D'EAU	1	
10	93101-22067	.O-RING	2	
11	90430-08020	.JOINT TORIQUE	1	
12	90430-08020	.PACKING, LOWER CASING	1	
13	93210-64ME7	.JOINT, BOITIER D'HELICE	1	
14	93101-20M07	.OIL SEAL	2	
15	93210-65M50	.JOINT SPY	2	
16	93210-22298	.GASKET	1	
17	689-41141-00	.JOINT	1	
18	689-41142-00	.GASKET	1	
19	61N-W0078-01	.JOINT	1	
20	61N-44311-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
21	6L2-44367-00	.HOUSING, WATER PUMP	1	
22	61N-44322-01	.CORPS, POMPE A EAU	1	
23	6H4-44352-02	.DAMPER, WATER SEAL	1	
24	93210-45161	.JOINT TUBE D'EAU	1	
25	61N-44323-00	.INSERT, CARTRIDGE	1	
26	97095-06040	.CUVETTE	4	
27	92990-06600	.IMPELLER	4	
		.TURBINE	4	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	
		.BOLT	4	
		.BOULON	4	
		.WASHER, PLATE	4	
		.RONDELLE, PLATE	4	

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FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
29	61N-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
30	61N-44322-41	.INSERT, CARTRIDGE .CUVETTE	1	
31	61N-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	





40Q(6R6)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40Q'97(6R6)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

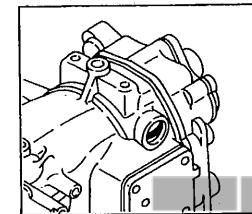
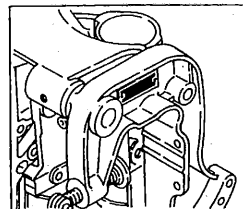
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	40QM	L : 381956	~
	40QE	S : 180575	~
		L : 556814	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40Q'97(6R6)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

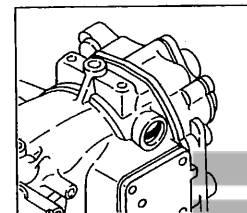
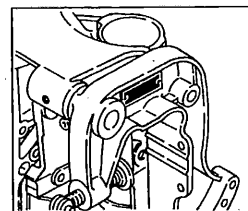
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	40QM	L : 381956 ~
	40QE	S : 180575 ~
		L : 556814 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2, B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	STARTER (40QM)	B6, B7
FIG. 6	FUEL	C1, C2
FIG. 7	TOP COWLING	C3
FIG. 8	BOTTOM COWLING	C4, C5
FIG. 9	BRACKET 1	C6~D1
FIG. 10	BRACKET 2	D2, D3
FIG. 11	CONTROL	D4~D6
FIG. 12	STEERING (40QM)	D7, E1
FIG. 13	UPPER CASING	E2, E3
FIG. 14	LOWER CASING. DRIVE 1	E4~E6
FIG. 15	LOWER CASING. DRIVE 2	E7, F1
FIG. 16	GENERATOR	F2
FIG. 17	STARTING MOTOR (40QE)	F3
FIG. 18	ELECTRICAL 1	F4
FIG. 19	ELECTRICAL 2 (40QE)	F5, F6
FIG. 20	REPAIR KIT 1	F7, G1
FIG. 21	REPAIR KIT 2	G2, G3
	NUMERICAL INDEX	

TABLE DES MATIERES

FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2, B3
FIG. 4	CARBURATEUR	B4, B5
FIG. 5	DEMARREUR (40QM)	B6, B7
FIG. 6	CARBURANT	C1, C2
FIG. 7	CAPOT SUPERIEUR	C3
FIG. 8	CAPOT INFERIEUR	C4, C5
FIG. 9	SUPPORT 1	C6~D1
FIG. 10	SUPPORT 2	D2, D3
FIG. 11	COMMANDE	D4~D6
FIG. 12	DIRECTION (40QM)	D7, E1
FIG. 13	FOURREAU	E2, E3
FIG. 14	BOITIER D'HELICE, TRANSMISSION 1	E4~E6
FIG. 15	BOITIER D'HELICE, TRANSMISSION 2	E7, F1
FIG. 16	GENERATRICE	F2
FIG. 17	DEMARREUR ELECTRIQUE (40QE)	F3
FIG. 18	PARTIE ELECTRIQUE 1	F4
FIG. 19	PARTIE ELECTRIQUE 2 (40QE)	F5, F6
FIG. 20	KITS DE REPARATION 1	F7, G1
FIG. 21	KITS DE REPARATION 2	G2, G3
	INDEX NUMERIQUE	

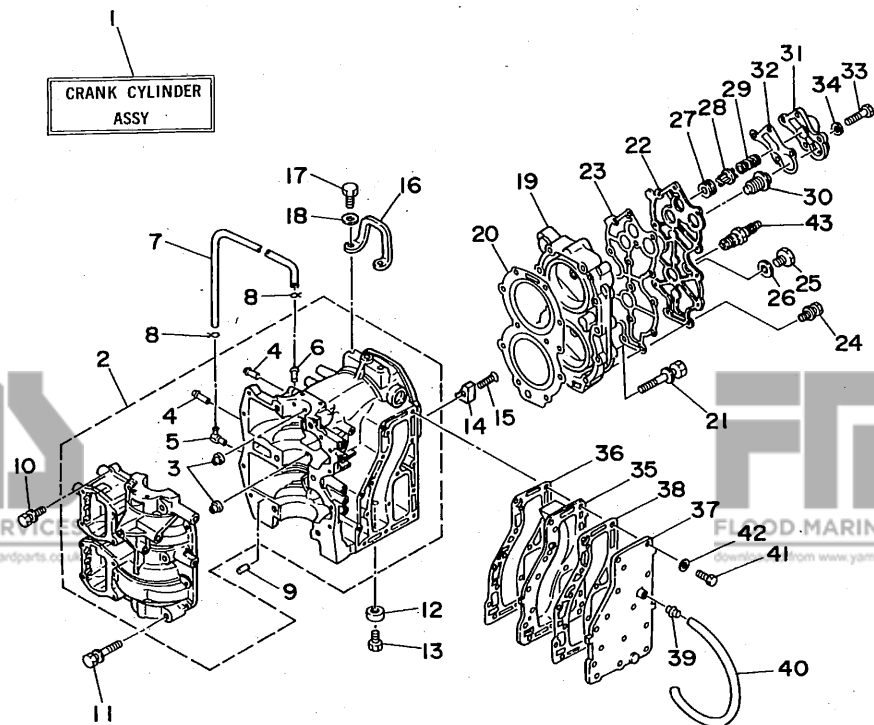


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

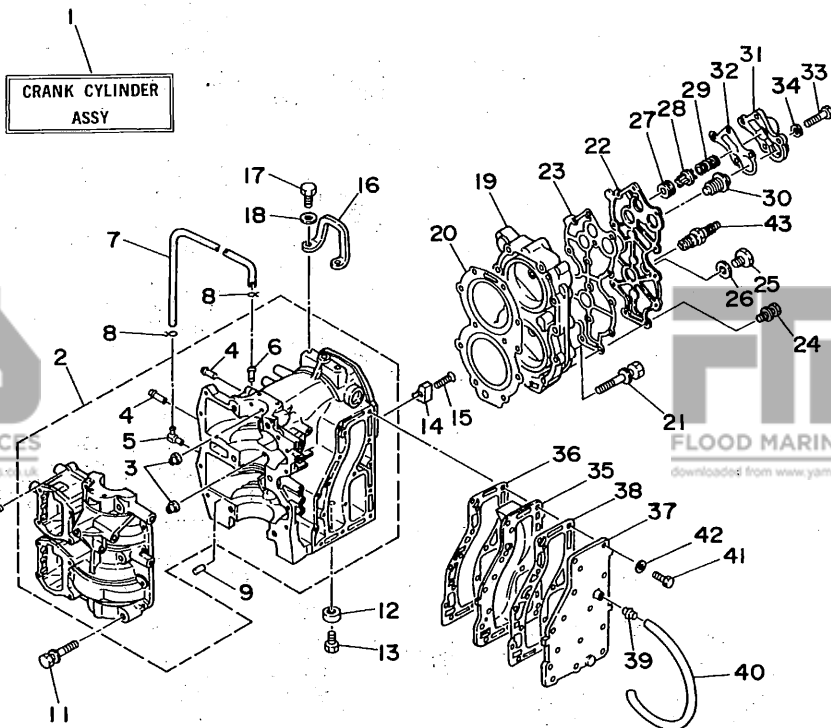
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R6-W0090-01-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 42, FIG. 2, REF.NO. 1 ~ 23)	1	
2	6E9-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	
4	676-14485-00	.PIPE, JOINT .DURITE	2	
5	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	
7	676-24312-00	PIPE 2 DURITE 2	1	
8	90467-06016	CLIP JONC	2	
9	93608-12063	PIN, DOWEL AXE	2	
10	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	9	
11	90119-10M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
12	676-45251-00	ANODE ANODE	1	
13	97095-06016	BOLT BOULON	1	
14	676-11325-00	ANODE ANODE	1	
15	98780-06025	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
16	676-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
17	97013-08020	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
19	6E9-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
20	676-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
21	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	11	
22	6E9-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
23	6E9-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
24	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	11	
25	90340-14036	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
26	90430-14115	GASKET JOINT	1	
27	90480-18065	GROMMET PASSE-FIL	1	

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FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	663-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	
29	90501-14M02	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
30	6F5-12411-02	THERMOSTAT THERMOSTAT	1	
31	6E9-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
32	6E9-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
33	97095-06030	BOLT BOULON	4	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
35	676-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
36	676-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
37	676-41113-02-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
38	6E9-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
39	652-24461-00	PIPE, JOINT DURITE RACCORDEMENT	1	
40	6A0-24312-00	PIPE 2 DURITE 2	1	
41	97095-06025	BOLT BOULON	16	
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	16	
43	94702-00195	PLUG, SPARK (NGK BR8HS) BOUGIE D,ALLUMAGE (NGK BR8HS)	2	



FWD

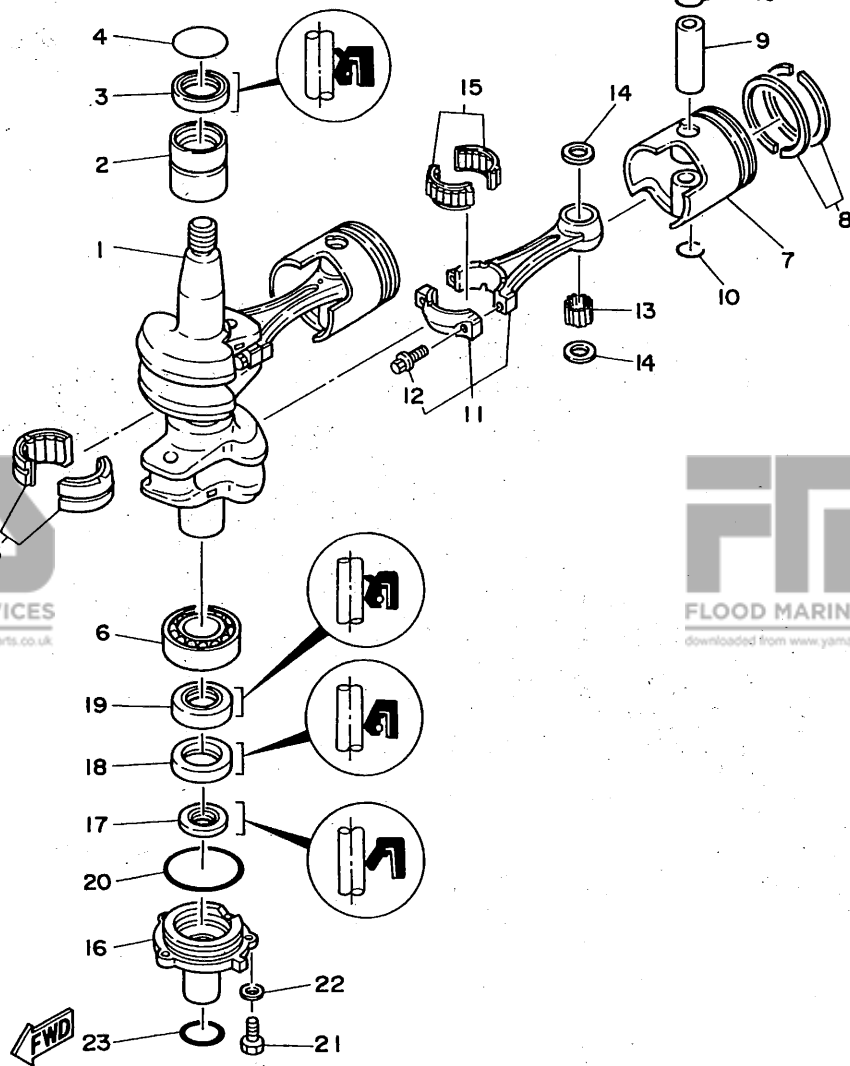


FIG. 2 CRANKSHAFT. PISTON

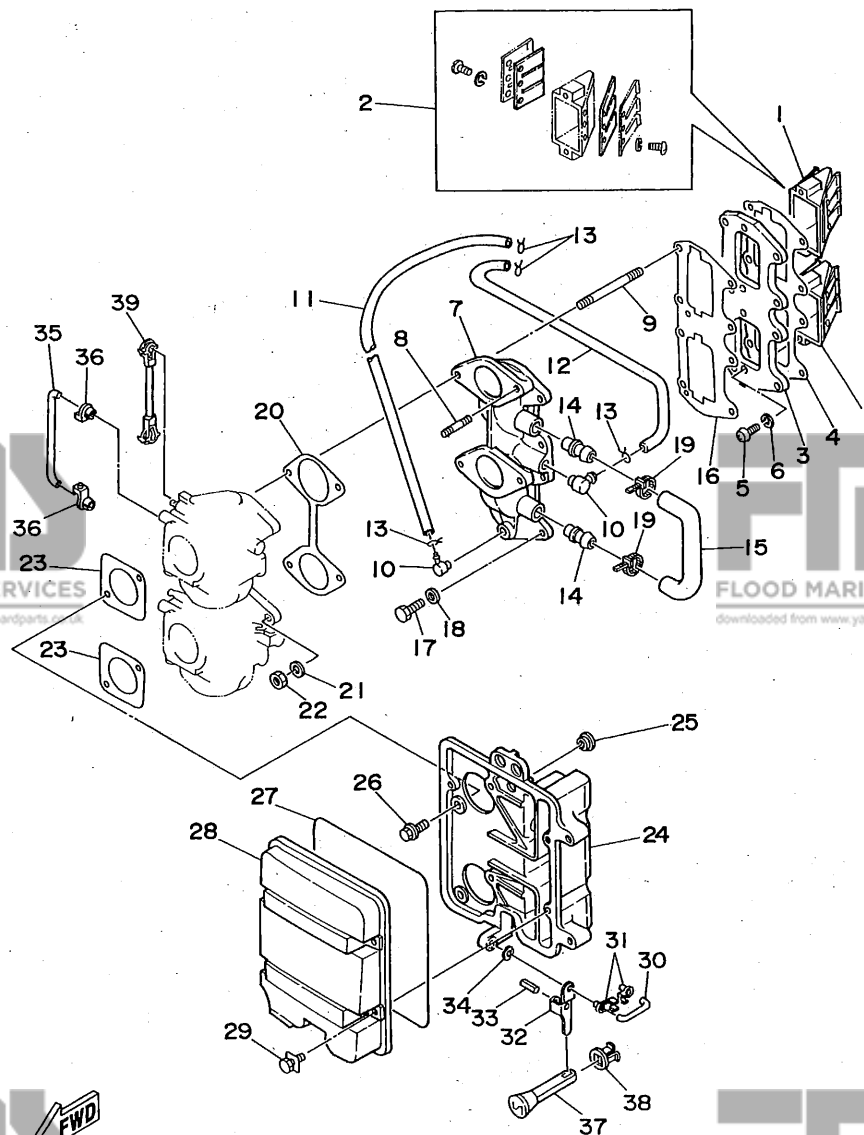
VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	676-11411-00	CRANKSHAFT	1	
2	93311-632U2	VILEBREQUIN COMPLET	1	
3	93102-32M07	BEARING, CYLINDRICAL ROULEMENT	1	
4	93210-42159	OIL SEAL JOINT SPY	1	
5	93311-832U4	O-RING JOINT TORIQUE	1	
6	93306-206U4	BEARING, CYLINDRICAL ROULEMENT	1	
7	6E9-11631-00-96	PISTON (STD)	2	
	6E9-11635-00	PISTON (STD)	2	AP
	6E9-11636-00	PISTON (0.25MM O/S)	2	AP
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
8	679-11610-00	PISTON RING SET (STD)	2	
	679-11610-10	JEU DE SEGMENTS (STD)	2	AP
	679-11610-20	PISTON RING SET (0.25MM O/S)	2	AP
		JEU DE SEGMENTS (0.25MM O/S)	2	AP
		PISTON RING SET (0.50MM O/S)	2	AP
		JEU DE SEGMENTS (0.50MM O/S)	2	AP
9	676-11633-00	PIN, PISTON	2	
10	688-11634-00	AXE, PISTON	4	
11	6E9-11650-01	CLIP, PISTON PIN	2	
12	90109-08M61	AGRAFE, AXE DE PISTON	2	
13	93603-21111	CONNECTING ROD ASSY	2	
14	90201-20417	BIELLE COMPLETE	2	
15	93310-730V6	.BOLT	56	
16	6E9-15396-01-5B	.BOULON	4	
17	93104-16M01	PIN, DOWEL	2	
18	93101-28M19	CLAVETTE	1	
19	93102-28M08	WASHER, PLATE	1	
20	93210-62269	RONDELLE, PLATE	1	
21	97095-06016	BEARING, CYLINDRICAL ROULEMENT	3	
22	92990-06600	HOUSING, OIL SEAL	3	
23	93210-22M02	LOGEMENT DE JOINT SPY	1	
		OIL SEAL	1	
		JOINT SPY	1	
		OIL SEAL	1	
		JOINT SPY	1	
		OIL SEAL	1	
		JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT	3	
		BOULON	3	
		WASHER, PLATE	3	
		RONDELLE, PLATE	1	
		O-RING	1	
		JOINT TORIQUE	1	

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FIG. 3 INTAKE

ADMISSION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A0-13610-00	REED VALVE ASSY CLAPET COMPLET	2	
2	676-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	676-13642-00-94	MANIFOLD 2 TUBULURE 2	1	
4	676-13646-A0	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	1	
5	98580-05016	SCREW, PAN HEAD VIS	4	
6	92990-05100	WASHER, SPRING RONDELLE, GROWER	4	
7	6E9-13641-00-94	MANIFOLD 1 TUBULURE 1	1	
8	90116-06M30	BOLT, STUD GOIJON	2	
9	90116-06M15	BOLT, STUD GOIJON	2	
10	650-11370-00	CHECK VALVE ASSY CLAPET (ENS.)	2	
11	90445-07M45	HOSE DURITE	1	
12	90445-07M44	HOSE DURITE	1	
13	90467-06016	CLIP JONC	4	
14	6E9-14485-00	PIPE, JOINT DURITE	2	
15	6E9-24321-00	PIPE 10 DURITE	1	
16	676-13646-A0	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	1	
17	97095-06025	BOLT BOULON	6	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
19	90465-13M11	CLAMP BRIDE	2	
20	6E9-14198-A0	GASKET JOINT	1	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
22	95380-06600	NUT ECROU	4	
23	6E9-14483-A0	GASKET JOINT	2	
24	6E9-14417-70-94	COVER 1 COUVERCLE 1	1	
25	90480-12M25	GROMMET PASSE-FIL	1	40QM
26	90105-06M14	BOLT FLANGE BOULON, AVEC RONDELLE	4	
27	6E9-14476-00	SEAL JOINT SPY	1	
28	6E9-14418-00	COVER 2 COUVERCLE 2	1	

B2

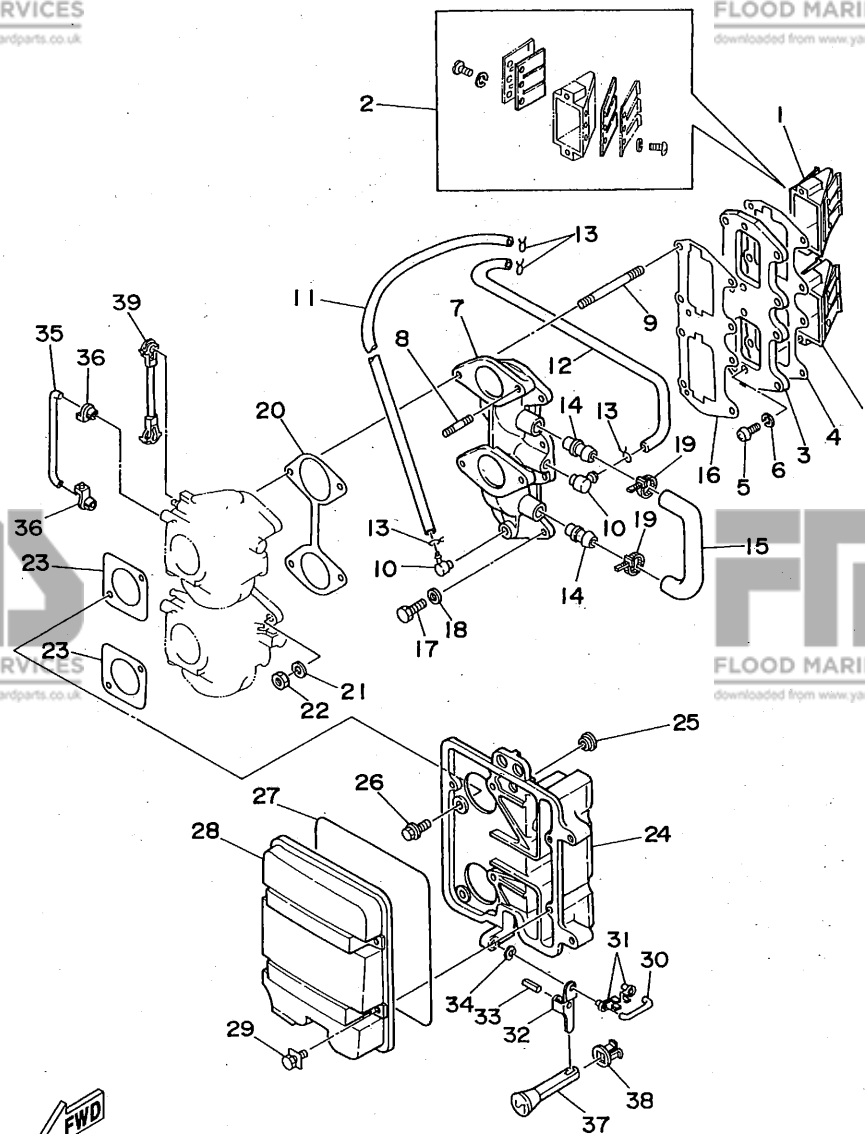


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90119-06M47	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
30	6E9-41256-00	ROD, CHOKE 1	1	
31	661-41262-02	TRINGLE 1, STARTER JOINT, CHOKE LEVER	2	
32	6E9-41252-00	RACCORD, LEVIER DE STARTER LEVER, CHOKE 1	1	
33	91690-40016	LEVIER 1 PIN, SPRING	1	
34	90206-05005	AGRAFFE WASHER, WAVE	1	
35	663-41257-02	RONDELLE, ONDULEE ROD, CHOKE 2	1	
36	661-41262-02	TRINGLE 2, STARTER JOINT, CHOKE LEVER	2	
37	682-41271-00	RACCORD, LEVIER DE STARTER KNOB, CHOKE	1	
38	689-41273-00	BOUTON DE STARTER GROMMET	1	
39	697-41217-01	PASSE-FIL ROD, ACCEL. LEVER	1	
		TIGE, LEVIER ACCELERATION		

FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E9-14301-02	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	
2	6E9-14302-02	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	
3	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	8	
4	6E9-14590-00	.NEEDLE VALVE ASSY .POINTEAU	2	
5	676-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
6	688-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	
7	6E9-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	2	
8	676-14943-41	.JET, MAIN (#170) .GICLEUR, PRINCIPAL (#170)	2	
9	676-14966-00	.CAP .CAPUCHON	2	
10	6E9-14948-17	.JET (#75) .GICLEUR (#75)	2	
11	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	2	
12	98580-04008	.SCREW, PAN HEAD .VIS	2	
13	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	2	
14	663-14159-00	.CLIP .JONC	2	
15	676-14985-01	.FLOAT .FLOTTEUR	2	
16	679-14555-00	.SPRING .RESSORT	2	
17	692-14923-00	.SCREW, PILOT .VIS, RALENTI	2	
18	663-14527-00	.PLATE .PLAQUE	2	
19	93210-04228	.O-RING .JOINT TORIQUE	2	
20	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	2	
21	93210-04230	.O-RING .JOINT TORIQUE	2	
22	663-14126-00	.GASKET .JOINT	2	
23	97980-05310	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
24	688-14572-01	.SEAL .PLAQUE, SUPPORT	2	
25	688-14126-00	.GASKET .JOINT	4	
26	688-14527-00	.PLATE .PLAQUE	2	
27	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1 LOWER	
28	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1 LOWER	

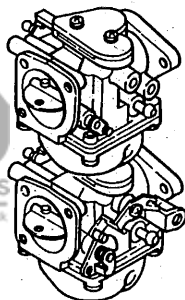
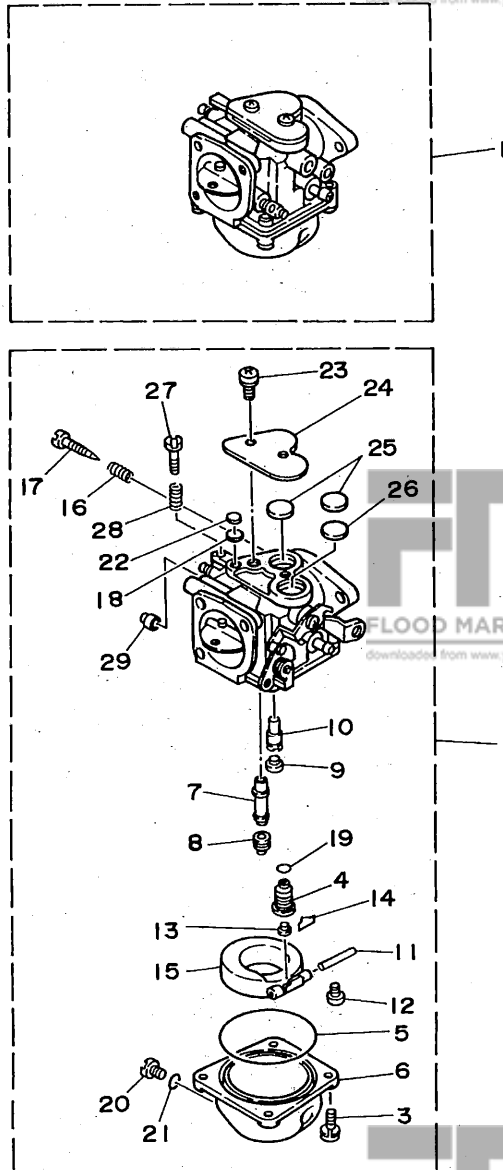
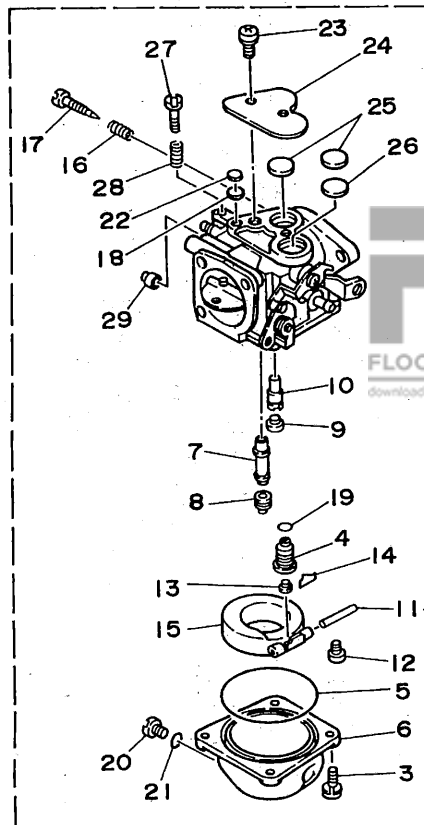
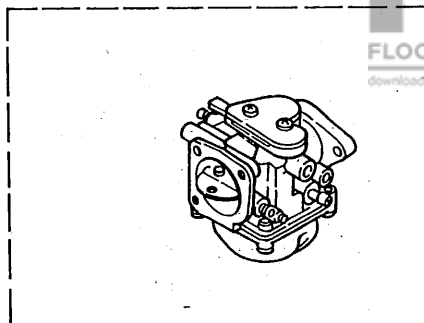
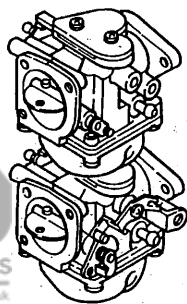


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H2-14578-00	.COLLAR .COLLERETTE	1	LOWER



FWD

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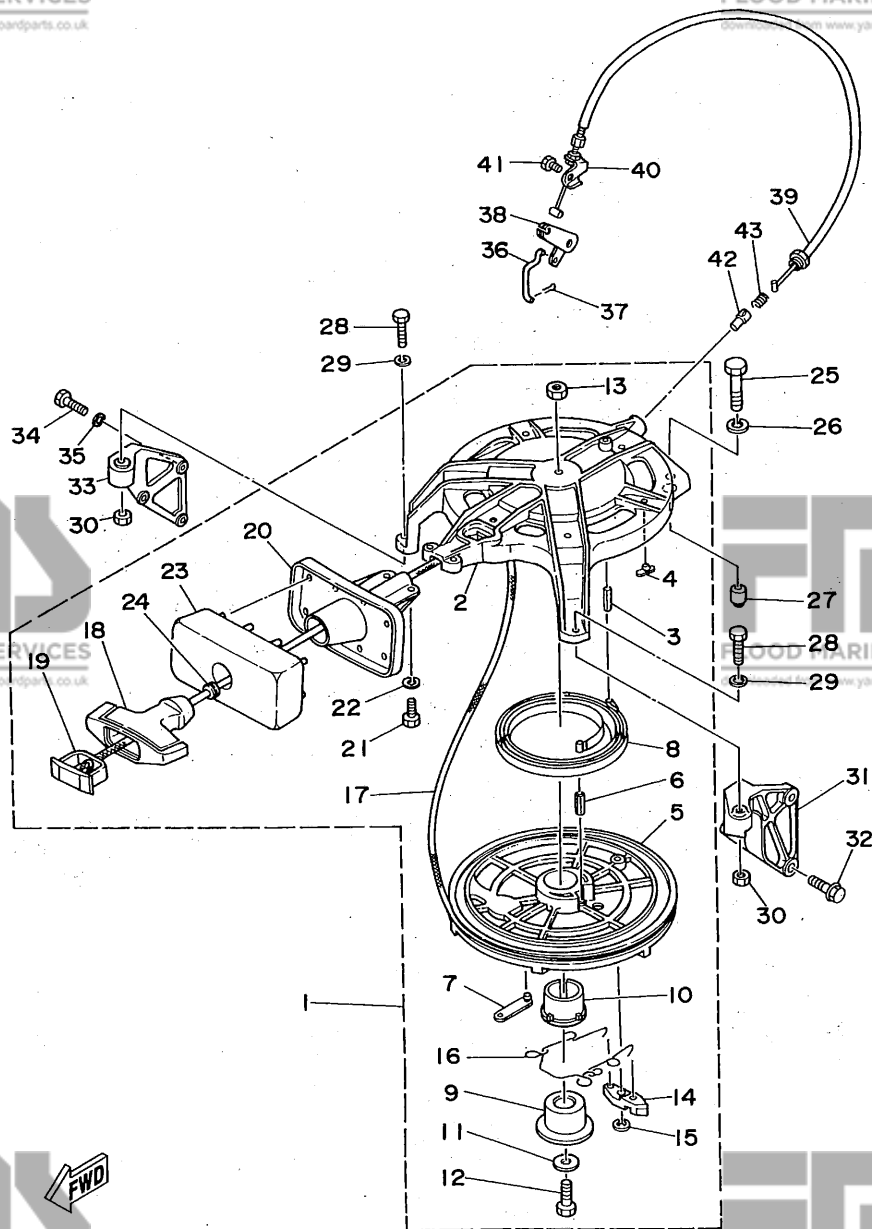


FIG. 5 STARTER (40QM)

DEMARREUR (40QM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R6-15710-01-4D	STARTER ASSY DEMARREUR COMPLET	1	
2	676-15711-01-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40020	.PIN, SPRING .AGRAFFE	1	
4	676-15773-00	.STAY 3 .SUPPORT 3	6	
5	676-15714-00-94	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
6	91690-40020	.PIN, SPRING .AGRAFFE	1	
7	676-15799-01	.CLIP .JONC	1	
8	90510-09M00	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
9	676-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1	
10	90386-35M01	.BUSH .DOUILLE	1	
11	90201-08309	.WASHER, PLATE .RONDELLE, PLATE	1	
12	97013-08025	.BOLT .BOULON	1	
13	95333-08600	.NUT .ECROU	1	
14	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
15	93430-06M02	.CIRCLIP .CLIPS	1	
16	676-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
17	*	.WIRE (L:2095MM) .FIL (L:2095MM)	1	
18	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
19	6F5-15779-02	.COVER .COUVERCLE	1	
20	6R6-15758-00-4D	.GUIDE, ROPE .GUIDE DE CABLE	1	
21	97095-06016	.BOLT .BOULON	2	
22	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
23	6A0-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
24	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
25	97095-08040	BOLT BOULON	1	

* CUT FROM 50M ROLLS, PARTS NO.90890-44373, CUTTING LENGTH 2.095M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

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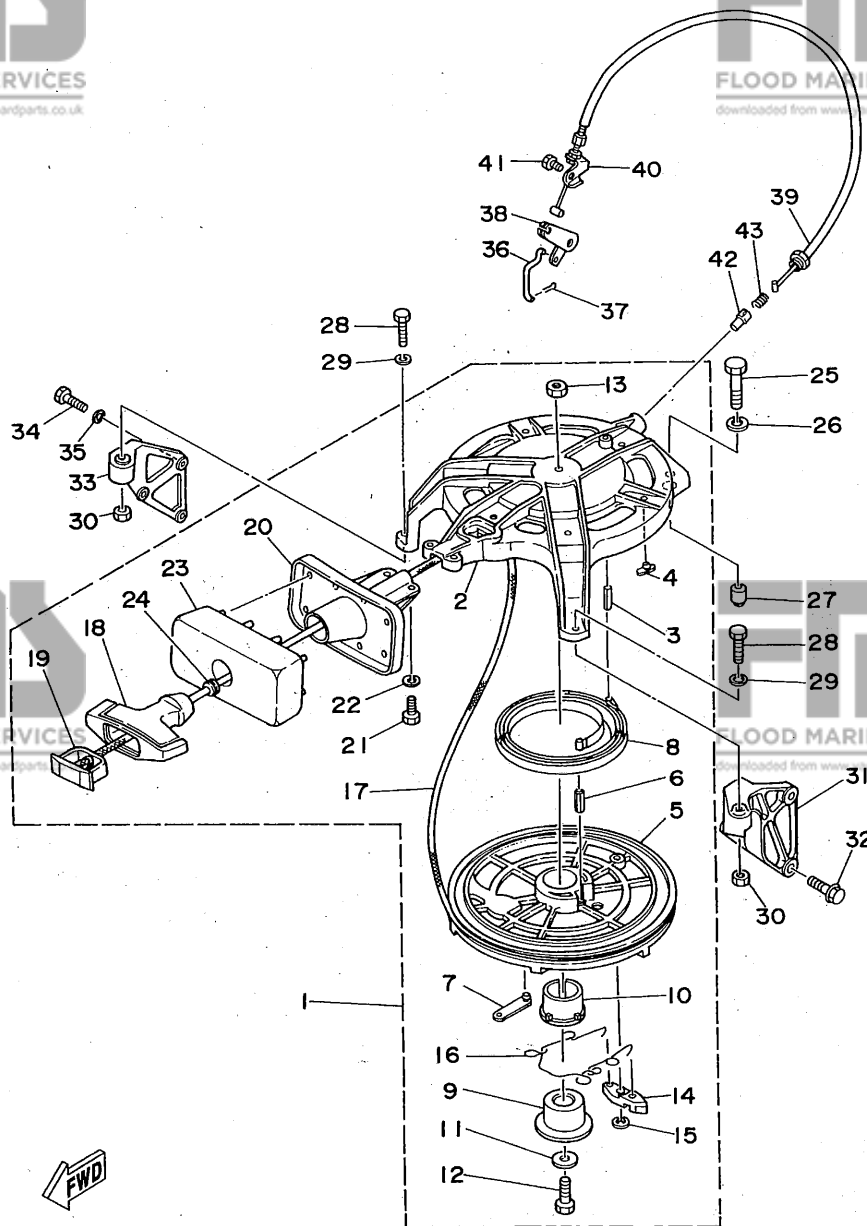


FIG. 5 STARTER (40QM)

DEMARREUR (40QM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	92990-08100	WASHER, SPRING	1	
27	99510-12016	RONDELLE, GROWER	1	
28	97095-06030	PIN, DOWEL	2	
29	92995-06100	GOUJON, D'ASSEMBLAGE	2	
30	95380-06600	BOLT BOULON	2	
31	6E9-15771-00-94	WASHER, SPRING	1	
32	97513-08530	RONDELLE, GROWER	3	
33	676-15772-00-94	NUT	1	
34	97095-06025	ECROU	3	
35	92990-06600	STAY 1	3	
36	676-15747-01	SUPPORT 1	1	
37	91490-16010	BOLT, WITH WASHER	1	
38	676-15746-00	VIS HEXAGONAL	1	
39	676-15770-00	STAY 2	1	
40	6A0-15774-00	SUPPORT 2	1	
41	97013-06012	BOLT	1	
42	656-15748-00	BOULON	1	
43	90501-10227	WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		LINK	1	
		BIELLETTTE	1	
		PIN, COTTER	1	
		GOUPILE	1	
		ARM	1	
		BRAS	1	
		CABLE COMP., STARTER STOP	1	
		CABLE, BUTEE DE DEMAR	1	
		STAY 4	1	
		SUPPORT 4	1	
		BOLT	1	
		BOULON	1	
		PLUNGER, STARTER STOP	1	
		PLONGEUR, BOUTE DE DEMER	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	



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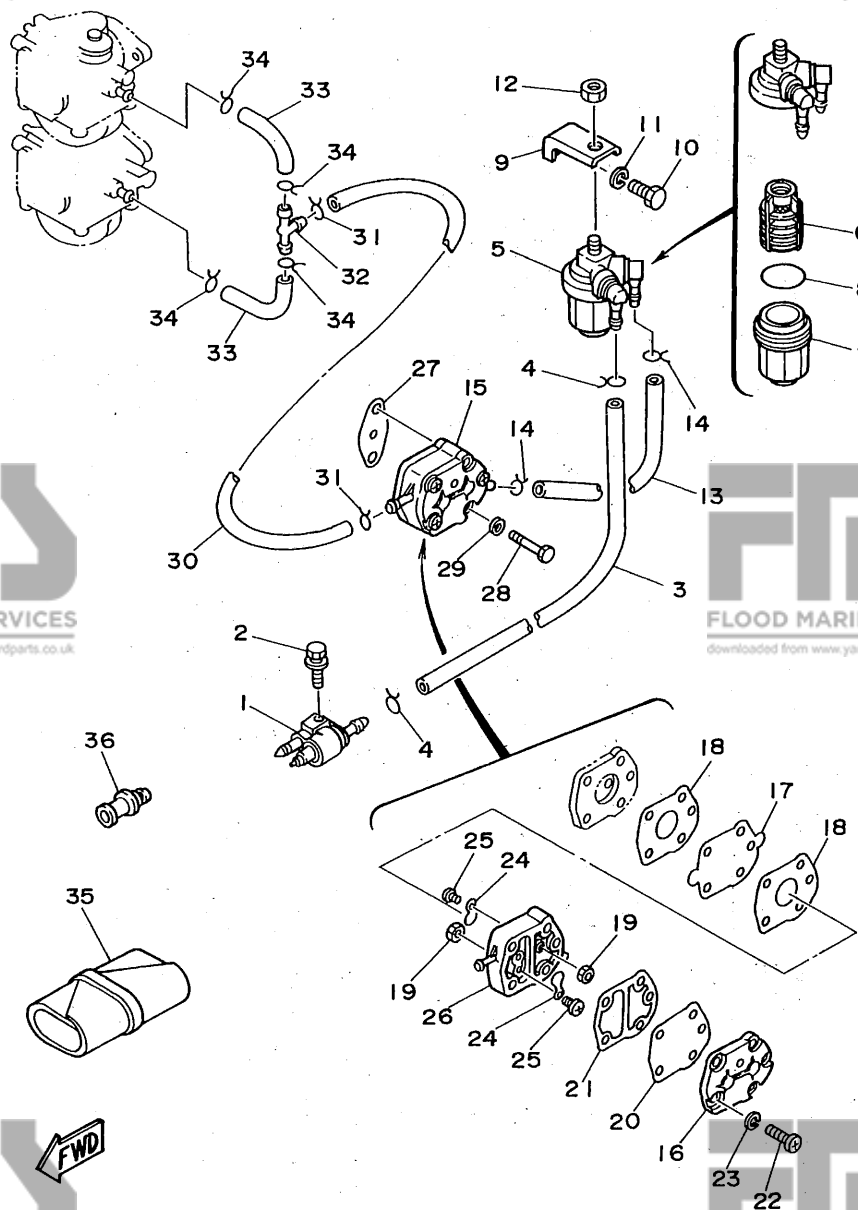


FIG. 6 FUEL

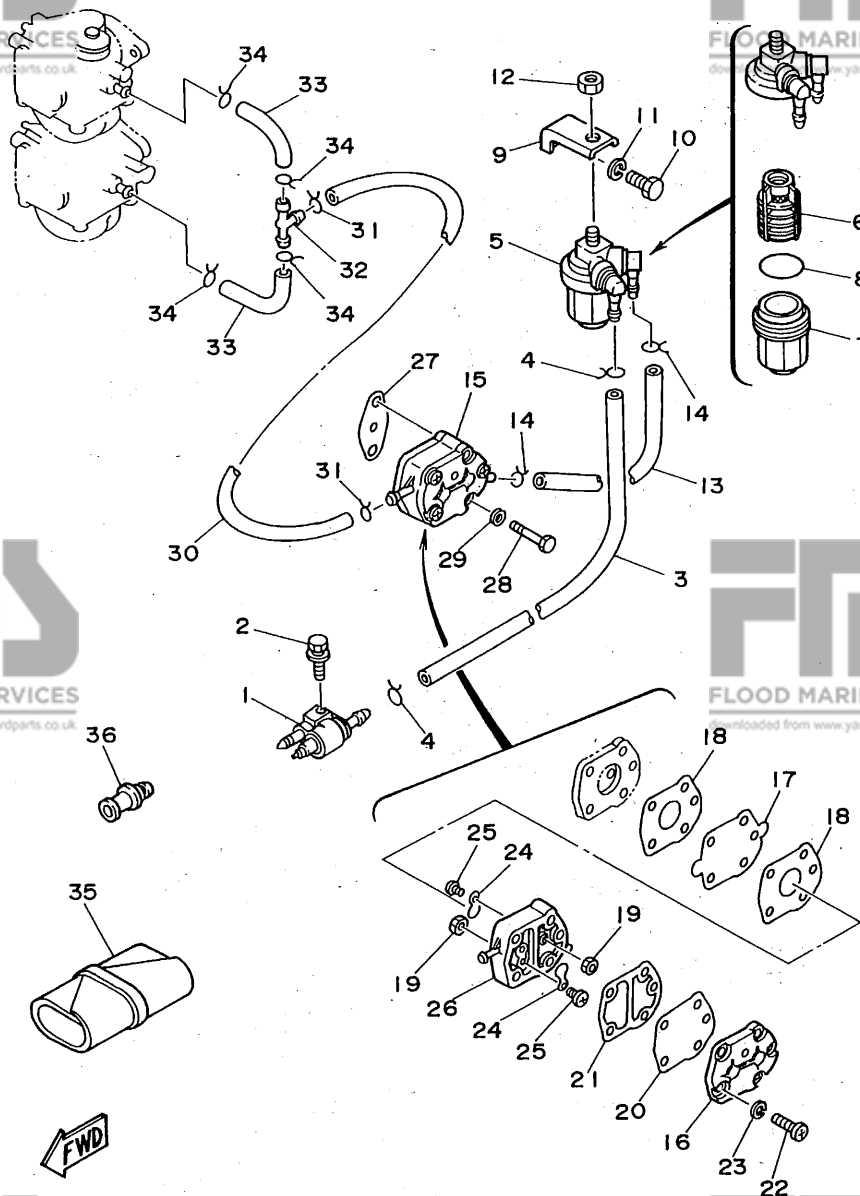
CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
3	90445-09252	HOSE DURITE	1	
4	90467-08004	CLIP JONC	2	
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
8	93210-32738	.O-RING .JOINT TORIQUE	1	
9	648-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1	
10	97095-06016	BOLT BOULON	1	
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
12	95380-08600	NUT ECROU	1	
13	676-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
14	90467-08004	CLIP JONC	2	
15	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
16	648-24413-01	.BODY 2 .CORPS 2	1	
17	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
18	648-24434-01	.GASKET, BODY .JOINT, CORPS	2	
19	95380-03600	.NUT .ECROU	2	
20	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
21	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	
22	98580-05530	.SCREW, PAN HEAD .VIS	3	
23	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	
24	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
25	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
26	6A0-24412-02	.BODY 1 .CORPS 1	1	
27	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	
28	97095-06040	BOLT BOULON	2	

FIG. 6 FUEL

CARBURANT

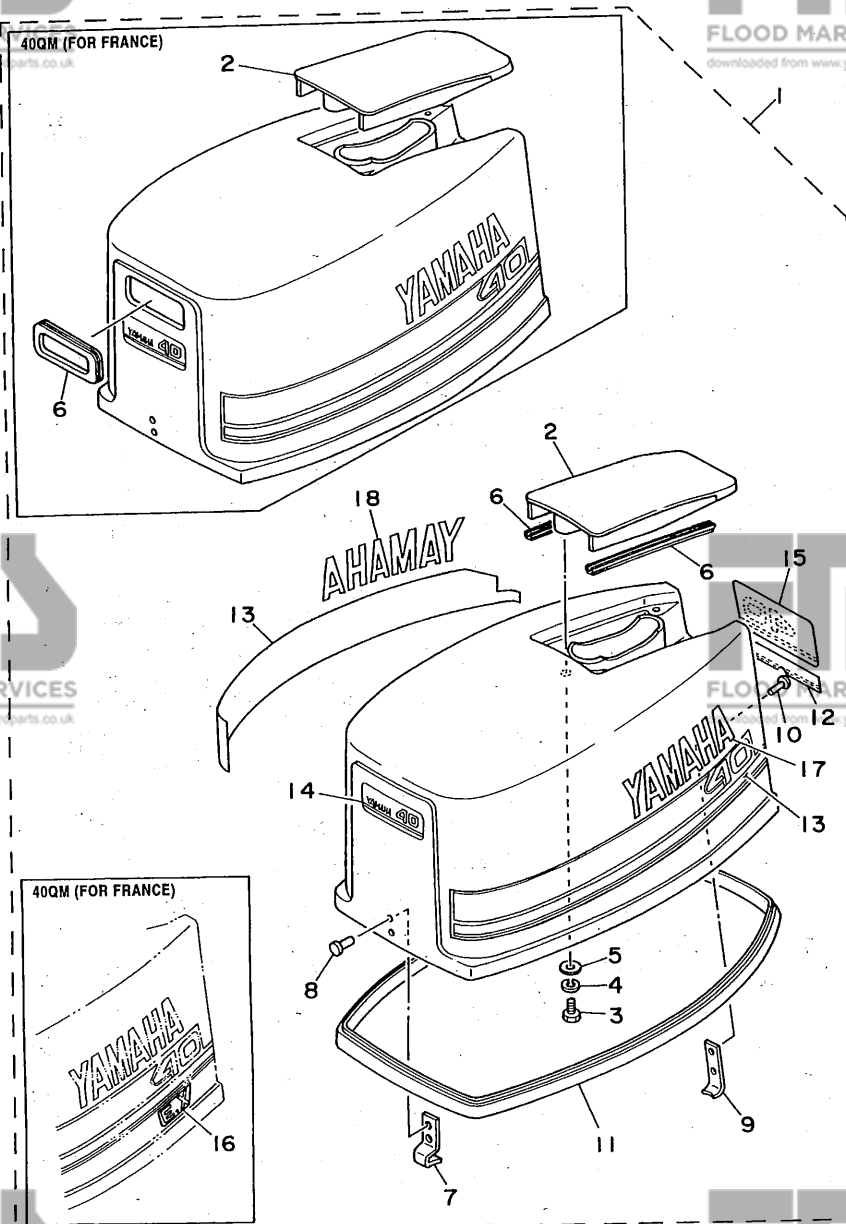
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	6E9-24313-00	PIPE 3 DURITE 3	1	
31	90467-08004	CLIP JONC	2	
32	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
33	90445-09078	HOSE DURITE	2	
34	90467-08004	CLIP JONC	4	
35	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
36	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5



C2

FIG. 7 TOP COWLING

CAPOT SUPÉRIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R6-42610-C1-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40QE
	6R6-42610-D2-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40QM (FOR FRANCE)
2	6E9-42613-41-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	UR 40QE
	6A0-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	UR 40QM (FOR FRANCE)
3	97095-06016	.BOLT .BOULON	3	
4	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	3	
5	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	3	
6	6E9-42628-00	.SEAL .JOINT	2	UR 40QE
	6A0-15761-00	.SEAL, RUBBER 1 .JOINT, CAOUTCHOUC 1	1	UR 40QM (FOR FRANCE)
7	6E9-42651-01	.HOOK .CROCHET	1	
8	90266-04M04	.RIVET .RIVET	2	
9	6A0-42652-00	.HOOK .CROCHET	1	
10	90266-04M01	.RIVET .RIVET	2	
11	6E9-42615-00	.SEAL .JOINT	1	
12	6R6-4267A-10	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
13	6R6-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1	
14	6J4-42677-20	.GRAPHIC, FRONT .ADHESIF, AVANT	1	
15	6J4-42678-20	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
16	61R-42683-D0	.MARK, COWLING .ADHESIF, CAPOT	2	40QM (FOR FRANCE)
17	6R6-42681-10	.MARK, COWLING .ADHESIF, CAPOT	1	
18	6R6-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	

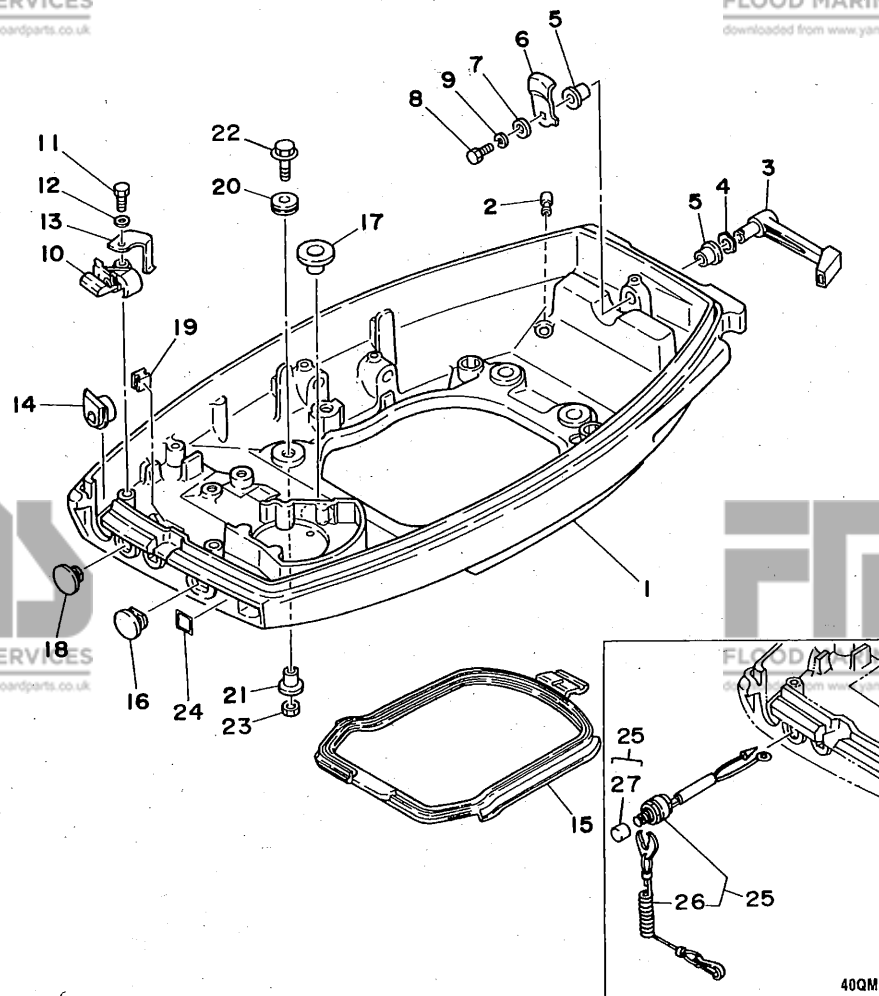


FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A0-42711-04-4D	COWLING, BOTTOM CUVETTE	1	
2	676-24376-01	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
3	676-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
5	90386-12069	BUSH DOUILLE	2	
6	682-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
7	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
8	97095-06010	BOLT BOULON	1	
9	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
10	6A0-42738-01-94	PLATE, FITTING ETRIER	1	
11	97095-06030	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	90465-06M15	CLAMP BRIDE	1	40QE
14	6A0-42725-00	GROMMET PASSE-FIL	1	UR 40QE
	6A0-42724-00	GROMMET PASSE-FIL	1	UR 40QM
15	6E9-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
16	676-42726-00	GROMMET PASSE-FIL	1	
17	676-42727-00	GROMMET PASSE-FIL	1	
18	90480-17165	GROMMET PASSE-FIL	1	40QE
19	676-42724-40	GROMMET PASSE-FIL	1	UR 40QE
	676-26326-00	GROMMET PASSE-FIL	1	UR 40QM
20	90480-09M21	GROMMET PASSE-FIL	4	
21	90387-06M41	COLLAR COLLERETTE	4	
22	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
23	95380-06600	NUT ECROU	4	
24	6A1-42792-01	MARK (100:1) ADHESIF (100:1)	1	40QE/40QM
25	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	40QM
26	682-82556-00	.STOPPER .PLAQUETTE	1	40QM

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FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	689-8257Y-00	.CAP .CHAPEAU	1	40QM

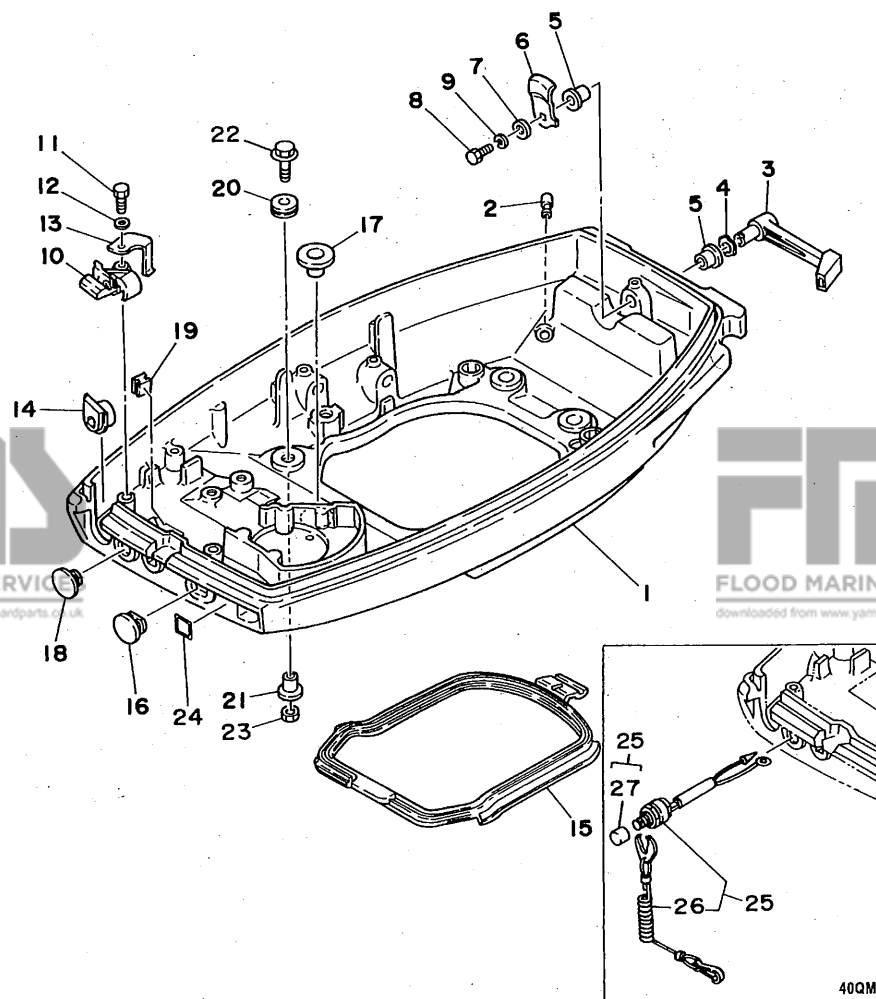
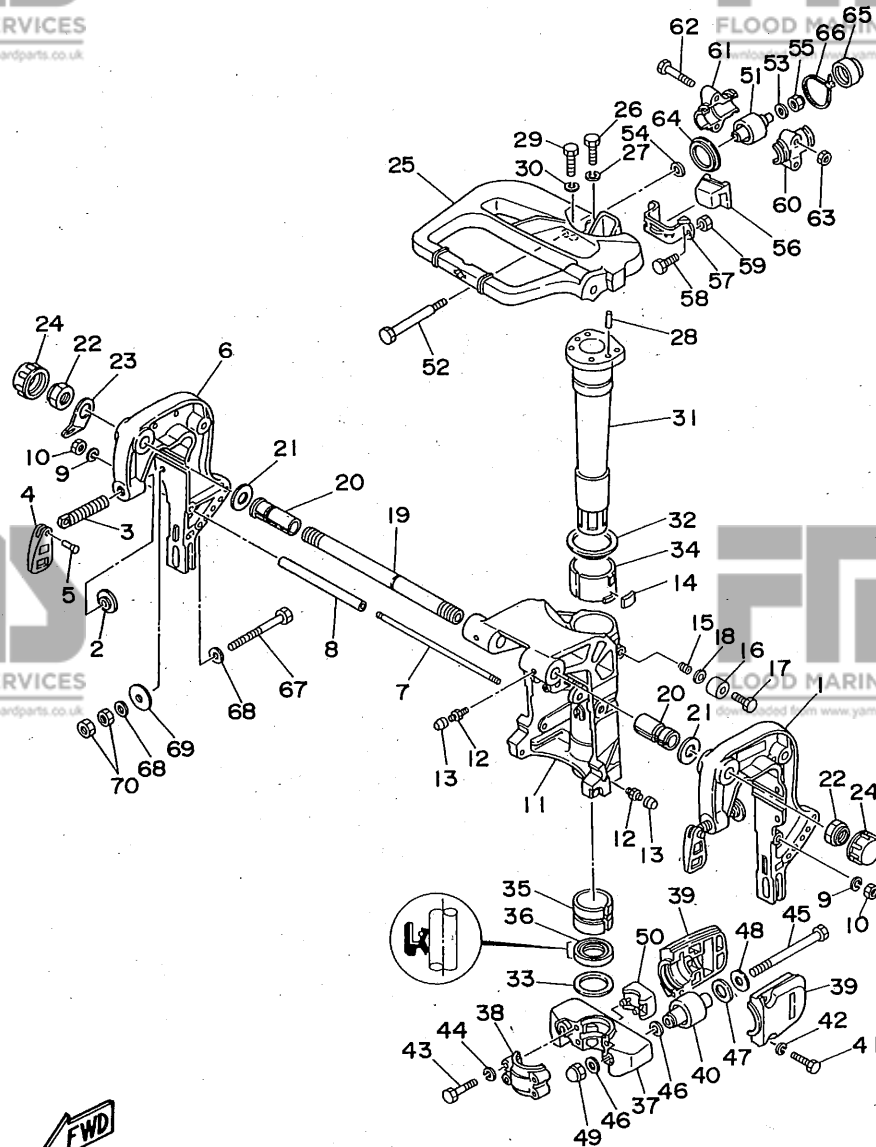


FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	676-43111-04-40	BRACKET, CLAMP PRESSE	1	
2	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
3	676-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
4	663-43118-01-40	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
5	90243-04007	PIN GOUPILLE	2	
6	676-43112-04-40	BRACKET, CLAMP PRESSE	1	
7	90116-08M00	BOLT, STUD GOUJON	1	
8	90387-08M02	COLLAR COLLERETTE	1	
9	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
10	95380-08600	NUT ECROU	2	
11	676-43311-02-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	
12	93700-06M03	NIPPLE, GREASE PION	4	
13	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	4 AP	
14	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
15	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
16	676-43373-00	SEAL, DAMPER JOINT	1	
17	97095-08025	BOLT BOULON	1	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
19	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
20	90386-22M15	BUSH DOUILLE	2	
21	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
22	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
23	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
24	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
25	676-42511-02-40	BRACKET, STEERING CADRE, DIRECTION	1	
26	97095-08030	BOLT BOULON	2	
27	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
28	93608-12063	PIN, DOWEL AXE	2	

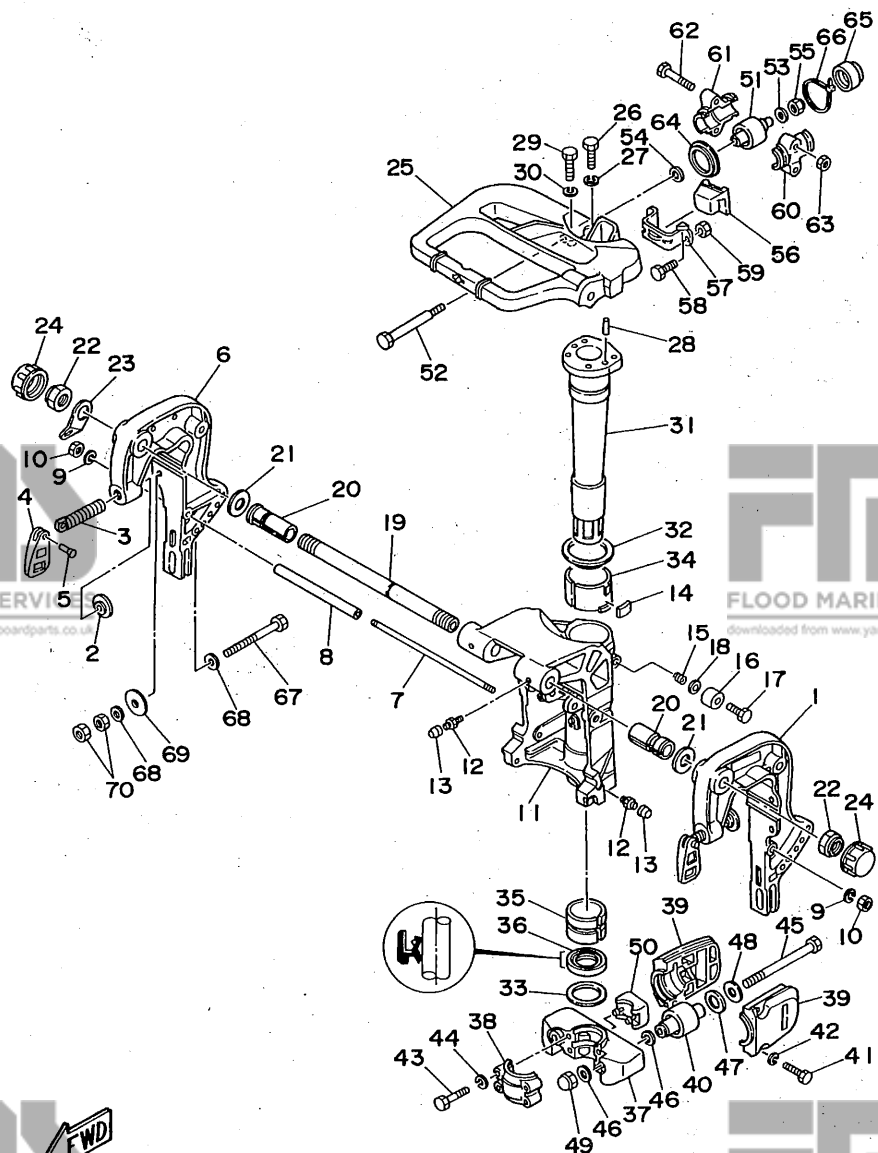


FWD

C6

FIG. 9 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q' TY QTE	REMARKS REMARQUES
29	97095-08035	BOLT BOULON	2	
30	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
31	676-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	
32	90209-52M00	WASHER RONDELLE	1	
33	90201-44M01	WASHER, PLATE RONDELLE, PLATE	1	
34	90386-52M02	BUSH DOUILLE	1	
35	90386-44M03	BUSH DOUILLE	1	
36	93109-44M00	OIL SEAL JOINT SPY	1	
37	676-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
38	676-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
39	676-44553-01-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	
40	679-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	
41	97095-08030	BOLT BOULON	4	
42	92990-08100	WASHER, SPRING RONDELLE, GROWER	4	
43	97095-08045	BOLT BOULON	4	
44	92995-08100	WASHER RONDELLE	4	
45	90101-12M01	BOLT BOULON	2	
46	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	
47	90202-21100	WASHER, PLATE RONDELLE, PLATE	2	
48	90201-13M11	WASHER, PLATE RONDELLE, PLATE	2	
49	95380-12800	NUT, CROWN ECROU, BORGNE	2	
50	676-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	1	
51	679-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	2	
52	90101-08M02	BOLT BOULON	2	
53	90201-08M08	WASHER, PLATE RONDELLE, PLATE	2	
54	90201-09M00	WASHER, PLATE RONDELLE, PLATE	2	
55	95780-08300	NUT, FLANGE ECROU	2	
56	676-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFÉRIEUR	1	

C7

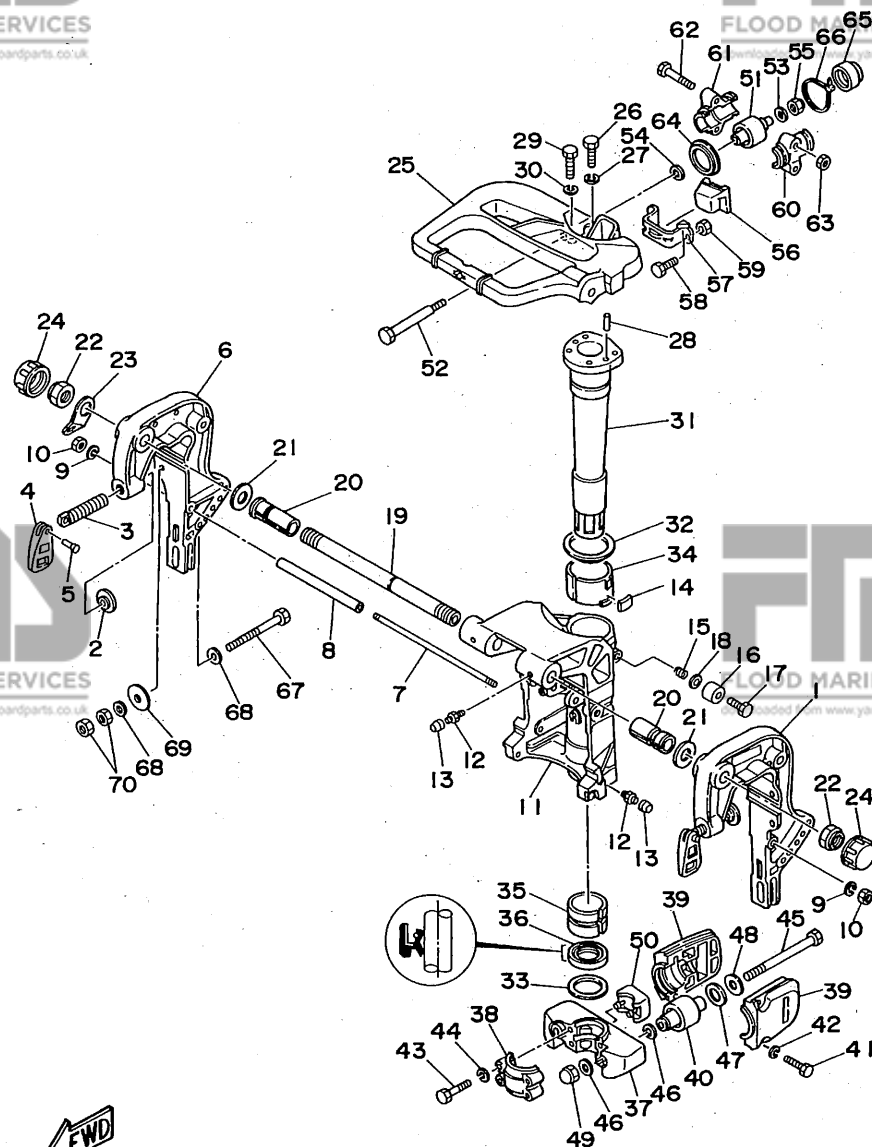


FIG. 9 BRACKET 1

SUPPORT 1

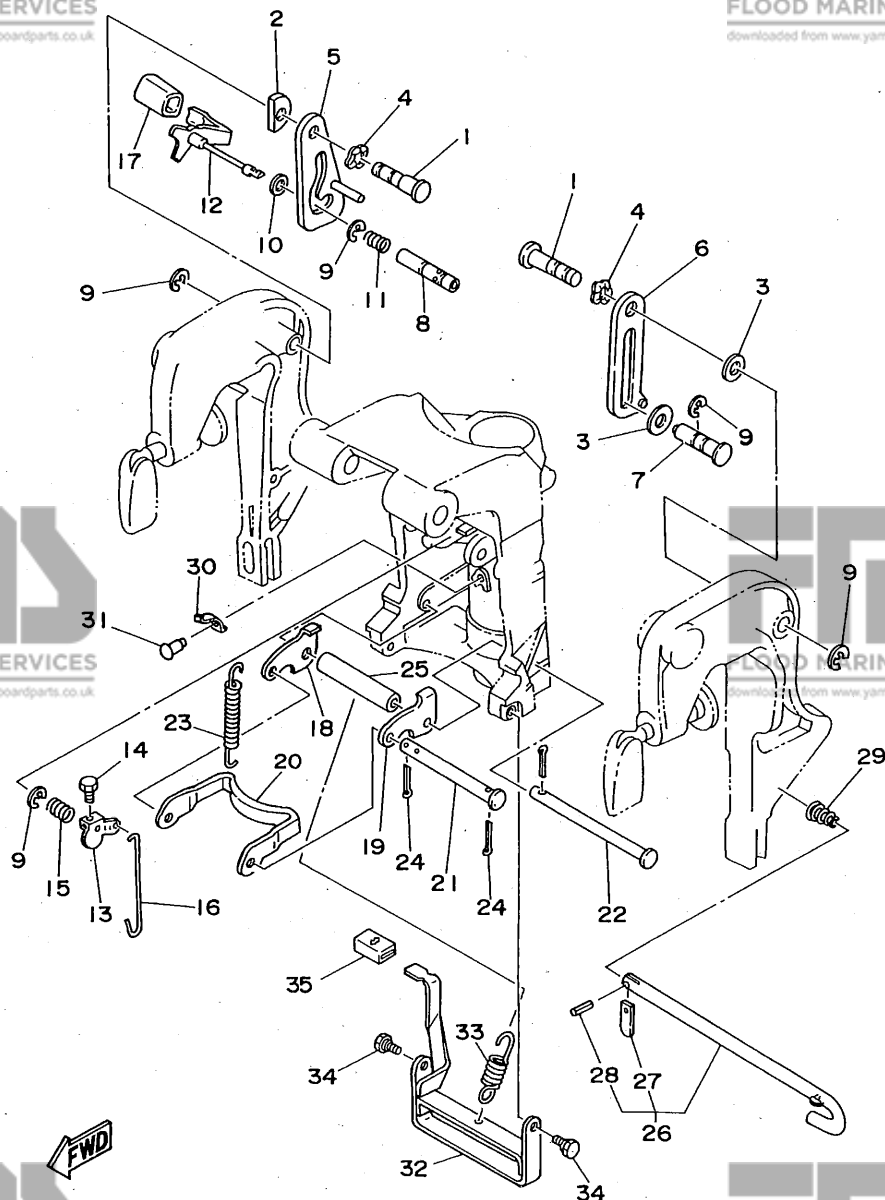
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	676-44518-00	BRACKET COMP. SUPPORT COMPLET	1	
58	97095-06025	BOLT BOULON	2	
59	95380-06600	NUT ECROU	2	
60	676-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR	2	
61	676-44512-00-94	COVER, UPPER MOUNT COUVERCLE	2	
62	97095-08050	BOLT BOULON	4	
63	95380-08600	NUT ECROU	4	
64	676-44521-00	SEAL JOINT	2	
65	676-44522-01	SEAL JOINT	2	
66	90465-11M52	CLAMP BRIDE	2	
67	90101-10M58	BOLT BOULON	4	
68	92990-10600	WASHER, PLATE RONDELLE, PLATE	8	
69	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
70	95380-10600	NUT ECROU	8	

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FIG. 10 BRACKET 2

SUPPORT 2



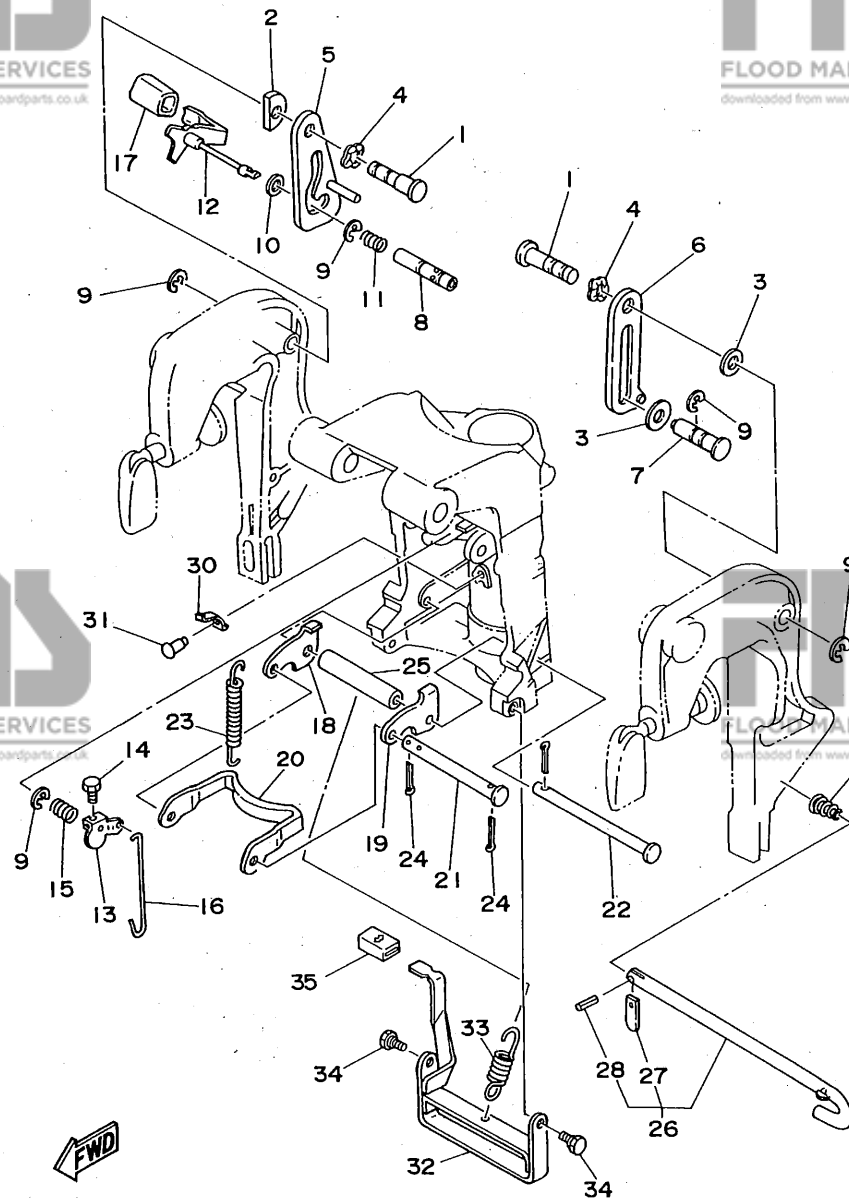
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90249-12M27	PIN GOUPILLE	2	
2	676-43132-00	WASHER, FRICTION RONDELLE, FRICTION	1	
3	90202-12M01	WASHER, PLATE RONDELLE, PLATE	2	
4	90206-12M00	WASHER, WAVE RONDELLE, ONDULEE	2	
5	6F5-43627-80	STOPPER PLAQUETTE	1	
6	6F5-43628-80	STOPPER PLAQUETTE	1	
7	90249-12M13	PIN GOUPILLE	1	
8	676-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
9	93430-10M00	CIRCLIP CLIPS	5	
10	90202-06M00	WASHER, PLATE RONDELLE, PLATE	1	
11	90501-14M05	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
12	6F5-43630-80	TILT LEVER ASSY LEVIER D'INCLINAISON	1	
13	676-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
14	97095-05010	BOLT BOULON	1	
15	90508-14M00	SPRING, TORSION RESSORT, TORSION	1	
16	676-43616-00	ROD, TILT LOCK TIGE	1	
17	663-43318-00	COVER CAPUCHON	1	
18	676-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
19	676-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
20	676-43613-00	ARM, TILT LOCK GUIDE	1	
21	90249-07M01	PIN GOUPILLE	1	
22	90249-07M02	PIN GOUPILLE	1	
23	90506-30M00	SPRING, TENSION RESSORT, TENSION	2	
24	91490-20015	PIN, COTTER GOUPILLE	4	
25	90387-07M04	COLLAR COLLERETTE	1	
26	676-43160-02	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
27	676-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
28	91690-30010	PIN, SPRING AGRAFFE	1	

D2

FIG. 10 BRACKET 2

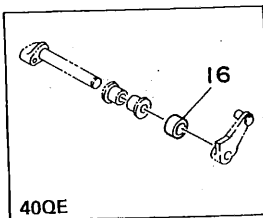
SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90502-10M04	SPRING, CONICAL	1	
30	676-43643-00	RESSORT, CONIQUE	1	
31	90269-04M00	SPRING	1	
		RESSORT		
		RIVET	1	
32	6R6-43681-00	RIVET	1	AP
		LEVER, SHALLOW WATER DRIVE 1		
33	90506-23M32	LEVIER, PEU PROFOND D'EAU 1	1	AP
		SPRING, TENSION		
34	90109-06M18	RESSORT, TENSION	2	AP
		BOLT		
35	682-43318-01	BOULON	1	AP
		COVER		
		CAPUCHON		



D3

COMMANDE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES		QTE	REMARQUES
1	676-41611-00	RETAINER, MAGNETO BASE	1	
2	689-41612-01	FLASQUE, PLATEAU D'AVANCE	1	
3	98580-06012	RETAINER, MAGNETO BASE	1	
4	676-41613-00	FLASQUE, PLATEAU D'AVANCE	1	
5	98580-05012	SCREW, PAN HEAD	4	
6	92990-05100	VIS	1	
7	6E9-41615-00	PLATE, BASE FRICTION	1	
8	97095-06010	PLAQUE, FRICTION DE BASE	1	
9	92990-06600	SCREW, PAN HEAD	4	
10	679-41606-00	VIS	4	
11	97095-06016	WASHER, SPRING	4	
12	92995-06100	RONDELLE, GROWER	1	
13	90157-06M13	STOPPER, MAGNETO BASE	1	
14	663-44194-00	BUTEE, PLATEAU D'AVANCE	1	
15	95380-06700	BOLT	2	
16	90387-10M01	BOULON	2	
17	6E9-41213-01	WASHER, PLATE	2	
18	90206-10M04	RONDELLE, PLATE	1	
19	97095-06030	STOPPER MAGNETO BASE COMP. 2	1	
20	90387-06M29	PLAQUETTE	1	
21	6E9-41211-00	BOLT	2	
22	6H1-41237-00	BOULON	2	
23	95380-05600	WASHER, SPRING	1	
24	685-41237-00	RONDELLE, GROWER	1	
25	682-41238-01	SCREW, PAN HEAD	1	
26	682-41237-00	VIS, TETE TRONCONIQUE	1	
27	95380-05600	CAP	1	
28	663-85518-00	CAPUCHON	1	
		NUT	1	
		ECROU	1	
		COLLAR	1	40QE
		COLLERETTE	1	
		CAM, ACCEL.	1	
		CAME, ACCELERATION	1	
		WASHER, WAVE	1	
		RONDELLE, ONDULEE	1	
		BOLT	1	
		BOULON	1	
		COLLAR	1	
		COLLERETTE	1	
		LINK, ACCEL.	1	
		BIELLETTE, ACCELERATION	1	
		JOINT, LINK	1	
		RACCORD	1	
		NUT	1	
		ECROU	1	
		JOINT, LINK	1	
		RACCORD	1	
		JOINT, LINK	1	
		RACCORD	1	
		NUT	1	
		ECROU	1	
		JOINT, BALL	1	
		JOINT SPHERIQUE	1	

D4

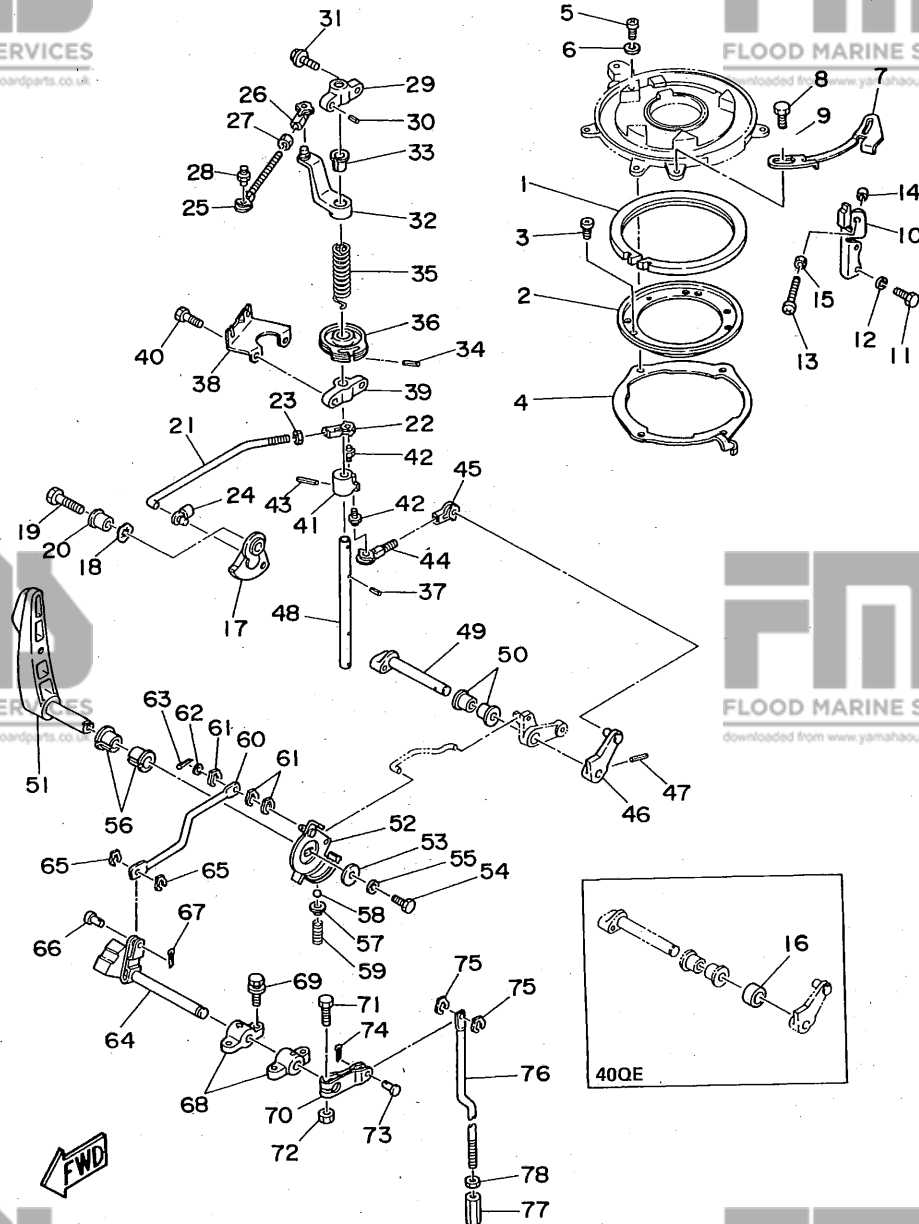


FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	676-41661-00	BRACKET SUPPORT	1	
30	91690-40010	PIN, SPRING	1	
31	97595-06520	AGRAFFE BOLT, WITH WASHER	1	
32	676-41631-00-94	VIS HEXAGONAL LEVER, MAGNETO CONTROL	1	
33	90386-10009	LEVIER, COMMANDE D'AVANCE BUSH	1	
34	91690-30018	DOUILLE PIN, SPRING	1	
35	90508-20M01	AGRAFFE SPRING, TORSION	1	
36	679-41638-00	RESSORT, TORSION PULLEY	1	
37	91690-30018	POULIE PIN, SPRING	1	
38	676-14497-00	AGRAFFE STAY, THROTTLE WIRE	1	
39	676-41662-00	SUPPORT DE BOISSEAU BRACKET	1	
40	97095-06020	SUPPORT BOLT	2	
41	6E9-41632-00-94	BOULON LEVER, MAGNETO CONTROL	1	
42	663-85518-00	LEVIER, COMMANDE D'AVANCE JOINT, BALL	2	
43	91690-30018	JOINT SPHERIQUE PIN, SPRING	1	
44	679-41241-01	AGRAFFE ROD, LINK	1	
45	6H1-41237-00	BIELLETTA JOINT, LINK	1	
46	676-42154-00-94	RACCORD LEVER, THROTTLE CONTROL	1	
47	91690-40022	LEVIER DE COMMANDE D'AVANCE PIN, SPRING	1	
48	676-41635-00	AGRAFFE SHAFT, LINK CONNECTING	1	
49	676-42153-01-94	AXE, RACCORD SHAFT, THROTTLE CONTROL	1	
50	90386-10009	AXE, COMMANDE D'ACCELERATION BUSH	2	
51	6A0-44111-01-40	DOUILLE HANDLE, GEAR SHIFT	1	
52	6A0-44113-00	POIGNEE, LEVIER D'EMBRAYAGE CAM PLATE, HANDLE	1	
53	90201-06M02	CAME, VERROUILLAGE WASHER, PLATE	1	
54	97095-06012	RONDELLE, PLATE BOLT	1	
55	92995-06100	BOULON WASHER, SPRING	1	
56	90386-13M38	RONDELLE, GROWER BUSH	2	
		DOUILLE		

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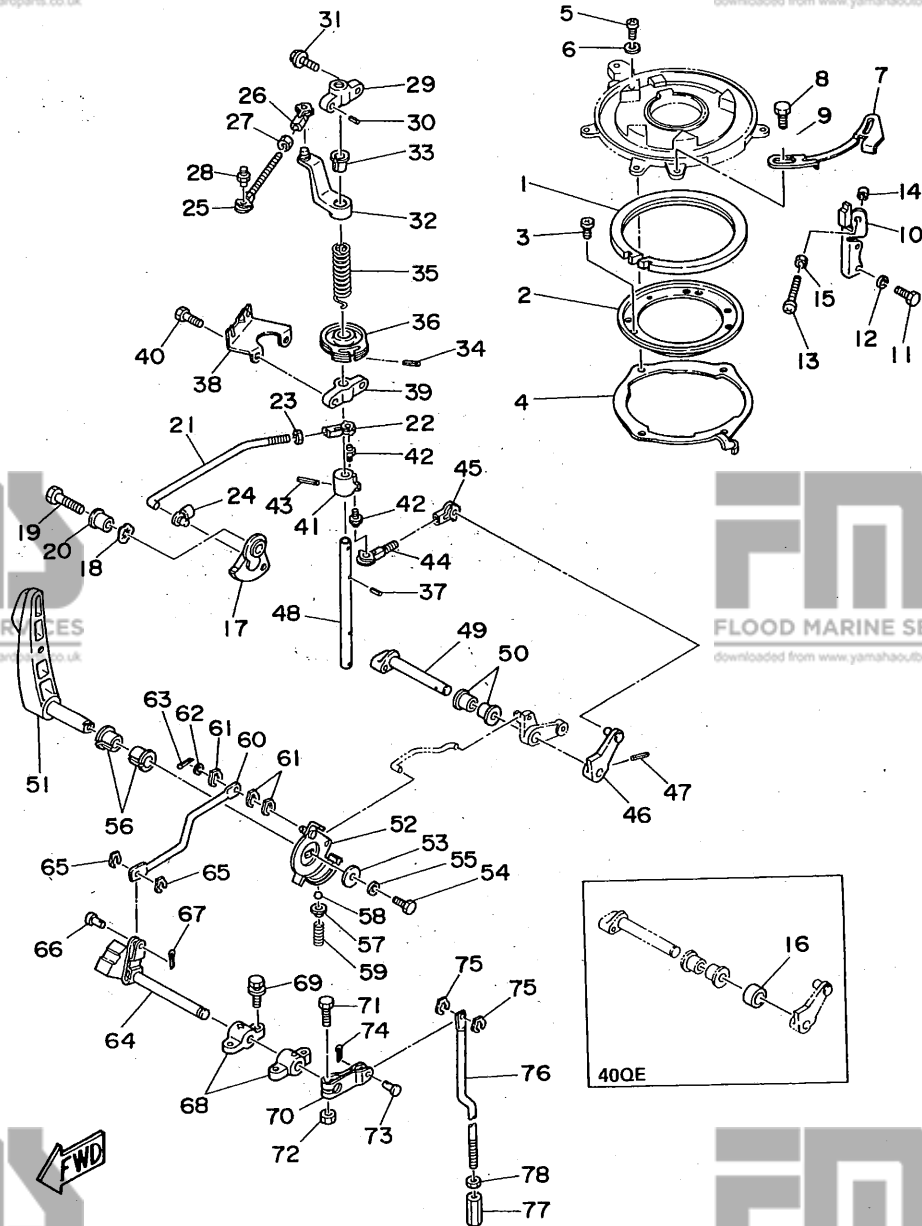


FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	676-42715-00	BUSHING COUSSINET	1	
58	93505-16024	BALL BILLE ROULEMENT	1	
59	90501-12274	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
60	6E9-44142-00	JOINT 1 JOINT	1	
61	676-44188-00	WASHER RONDELLE	3	
62	92990-05600	WASHER; PLATE RONDELLE, PLATE	1	
63	91490-16010	PIN, COTTER GOUPILLE	1	
64	6E9-44119-00	SHAFT, CHANGE ARBRE, SELECTION	1	
65	676-44188-00	WASHER RONDELLE	2	
66	91790-05014	PIN, CLEVIS AXE D'ARTICULATION	1	
67	91490-16010	PIN, COTTER GOUPILLE	1	
68	676-41662-00	BRACKET SUPPORT	2	
69	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
70	676-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
71	97095-06020	BOLT BOULON	1	
72	95313-06700	NUT ECROU, HEXAGONAL	1	
73	91790-05014	PIN, CLEVIS AXE D'ARTICULATION	1	
74	91490-16010	PIN, COTTER GOUPILLE	1	
75	676-44188-00	WASHER RONDELLE	2	
76	676-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
77	648-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
78	90170-07021	NUT ECROU	1	

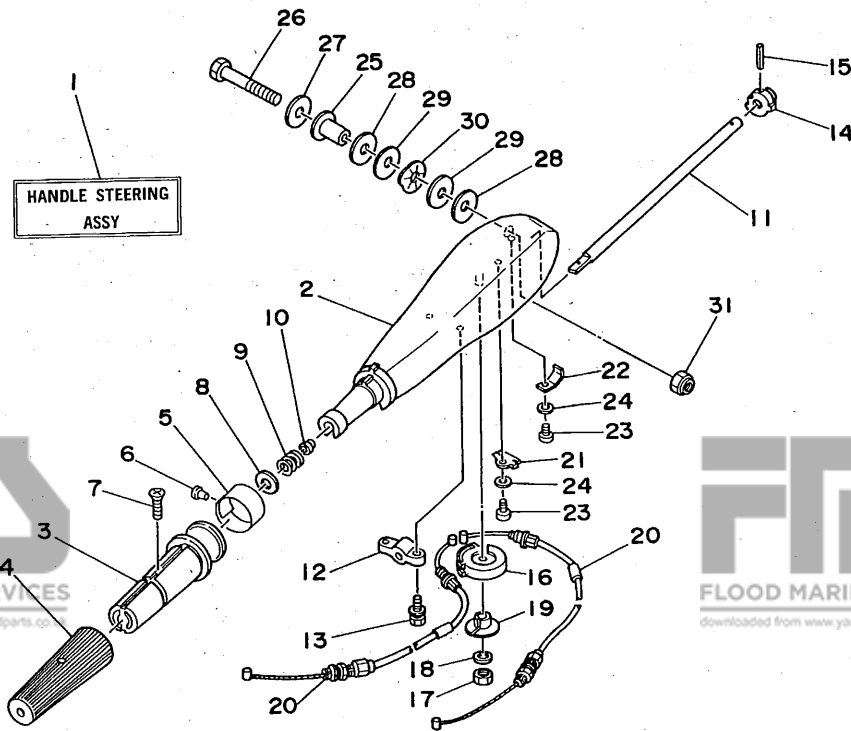


FIG. 12 STEERING (40QM)

DIRECTION (40QM)

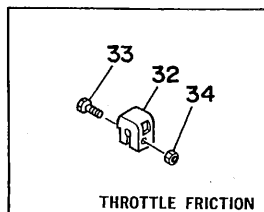
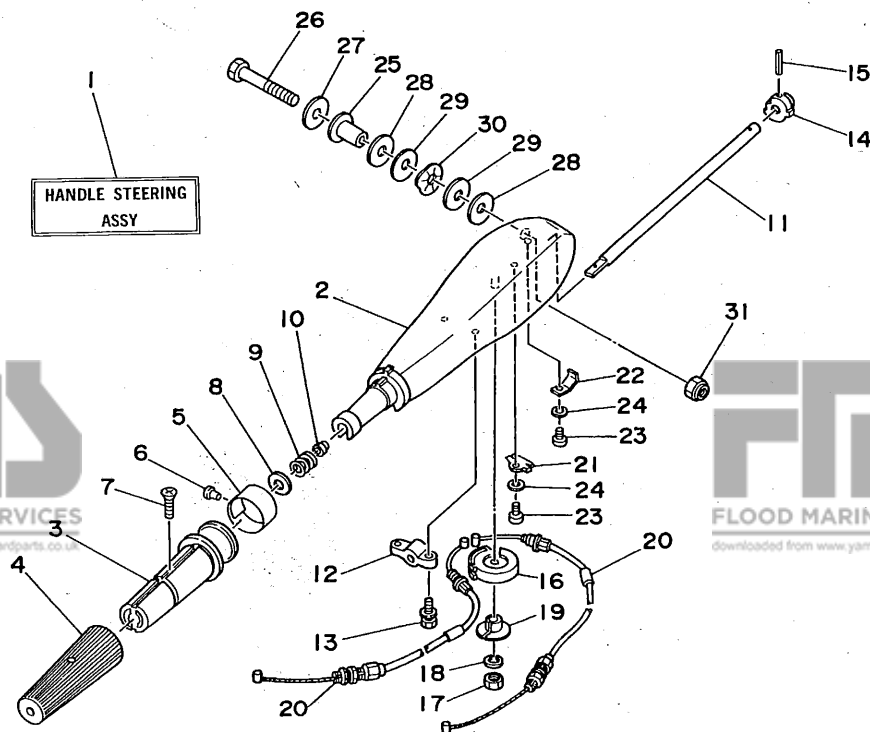
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R6-W0084-01-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	REF. NO. 20-34
2	676-42111-02-4D	HANDLE, STEERING POIGNEE	1	
3	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
4	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
5	6R6-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
6	90269-02M09	RIVET RIVET	1	
7	90149-05M13	SCREW VIS	1	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
9	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
10	90386-08032	BUSH DOUILLE	1	
11	676-42115-00	SHAFT, STEERING HANDLE AXE, BARRE FRANCHE	1	
12	676-42159-00	STAY SUPPORT	1	
13	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
14	650-42152-00-94	GEAR PIGNON	1	
15	91690-30025	PIN, SPRING AGRAFFE	1	
16	676-42151-00-94	PINION PIGNON D'ATTAQUE	1	
17	95380-06600	NUT ECROU	1	
18	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
19	90386-08M00	BUSH DOUILLE	1	
20	6E9-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2	
21	676-26391-00	CLIP, CABLE JONC, CABLE	1	
22	676-26392-00	CLIP, CABLE 2 JONC DE CABLE	1	
23	97095-05010	BOLT BOULON	2	
24	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
25	90386-12089	BUSH DOUILLE	1	
26	90101-12M37	BOLT BOULON	1	
27	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1	
28	90202-12092	WASHER, PLATE RONDELLE, PLATE	2	

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FIG. 12 STEERING (40QM)

DIRECTION (40QM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90201-12537	WASHER, PLATE RONDELLE, PLATE	2	
30	90206-12054	WASHER, WAVE RONDELLE, ONDULEE	1	
31	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
32	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
33	97095-06020	BOLT BOULON	1	
34	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	



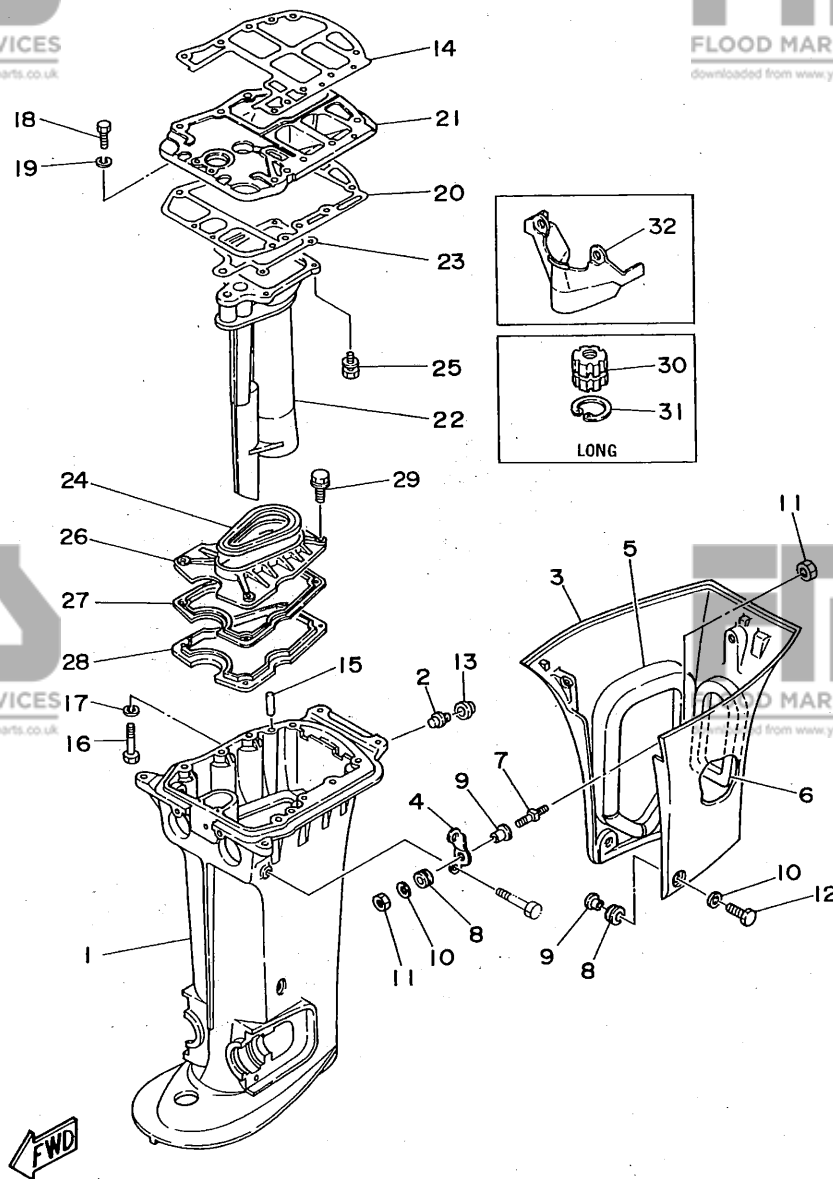


FIG. 13 UPPER CASING

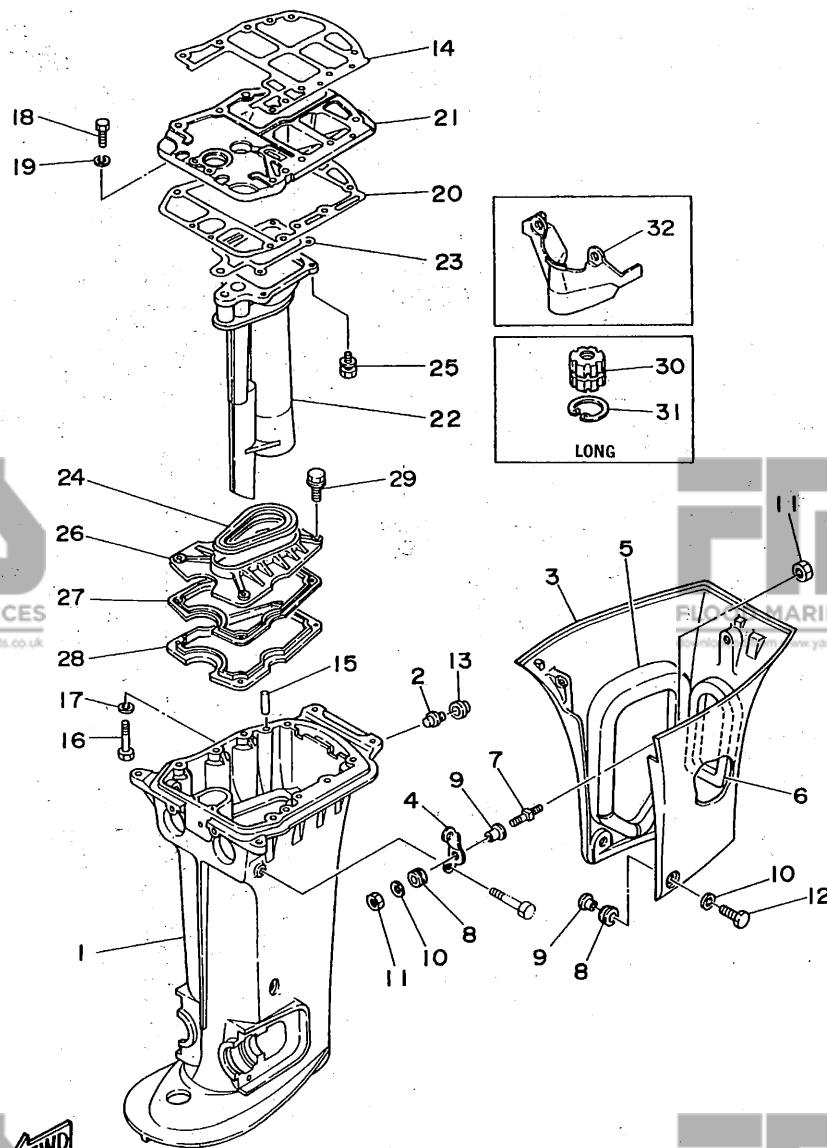
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A0-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG
	6A0-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
2	6A0-42761-00	STOPPER PLAQUETTE	1	
3	6A0-42741-01-4D	APRON CAPOT LATERAL	1	
4	6A0-42744-00	STAY SUPPORT	2	
5	6A0-42768-00	DAMPER AMORTISSEUR	2	
6	6A0-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	
7	6A0-42742-00	BOLT BOULON	2	
8	90480-12M11	GROMMET PASSE-FIL	4	
9	6A0-42758-00	COLLAR ENTRETOISE	4	
10	90201-06M31	WASHER, PLATE RONDELLE, PLATE	4	
11	95380-06600	NUT ECROU	4	
12	97395-06022	BOLT BOULON	2	
13	663-42662-00	DAMPER AMORTISSEUR	1	
14	6F5-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
15	93606-25M00	PIN, DOWEL GOUILLE	2	
16	97095-08040	BOLT BOULON	8	
17	92990-08100	WASHER, SPRING RONDELLE, GROWER	8	
18	97095-06025	BOLT BOULON	3	
19	92995-06100	WASHER, SPRING RONDELLE, GROWER	3	
20	676-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
21	676-41137-04-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
22	6E9-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
23	676-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
24	676-45127-00	SEAL JOINT	1	
25	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	4	
26	676-41116-00-5B	PROTECTOR PROTECTEUR	1	
27	676-45128-00	SEAL 2 JOINT 2	1	

E2

FIG. 13 UPPER CASING

FOURREAU



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	676-45126-00-5B	PLATE, SEAL DAMPER PLAQUETTE	1	
29	90105-06M01	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
30	6A0-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1 LONG	
31	93420-36M01	CIRCLIP CIRCLIP TYPE R	1 LONG	
32	676-45151-10-4D	COVER, UPPER CASING CAPUCHON, FOURREAU	1 UR LONG	
	676-45151-00-4D	COVER, UPPER CASING CAPUCHON, FOURREAU	1 UR SHORT	

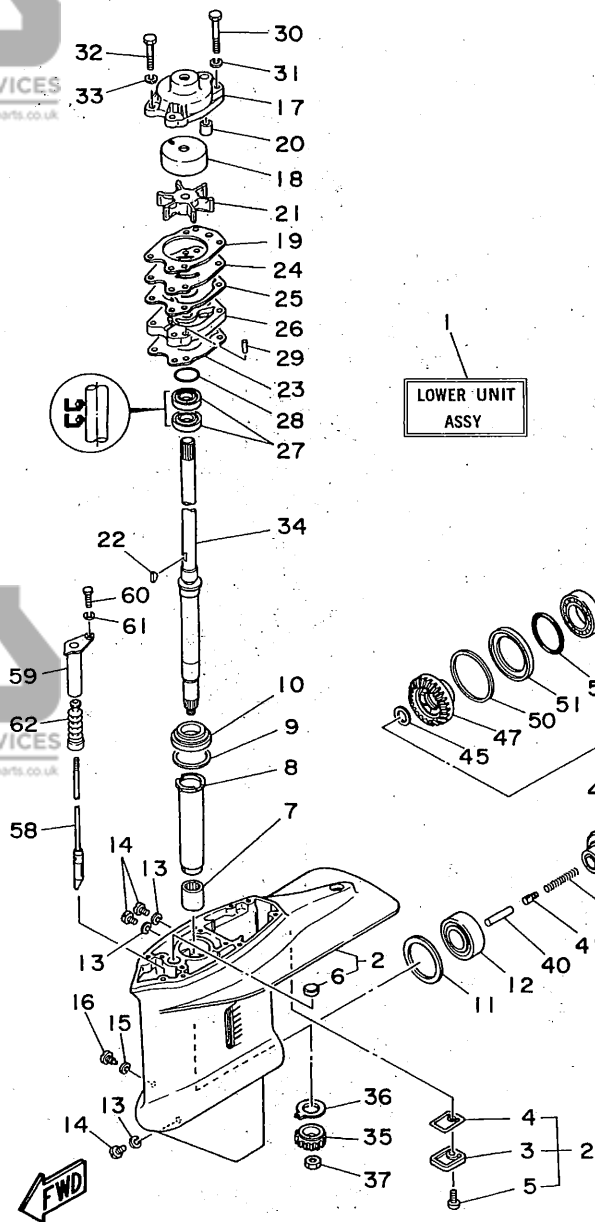


FIG. 14 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E9-45300-13-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR LONG
	6E9-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR SHORT
2	6J4-W4531-01-4D	CASING LOWER BOITIER D'HELICE	1	
3	679-45321-02	.PLATE .PLAQUETTE	1	
4	679-45315-A1	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
5	98580-06016	.SCREW, PAN HEAD .VIS	1	
6	90338-22168	.PLUG .PLOT	1	
7	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
8	679-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
9	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
10	93332-00001	BEARING ROULEMENT	1	
11	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
12	93332-00003	BEARING ROULEMENT	1	
13	90430-08020	GASKET JOINT	3	
14	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	

E4

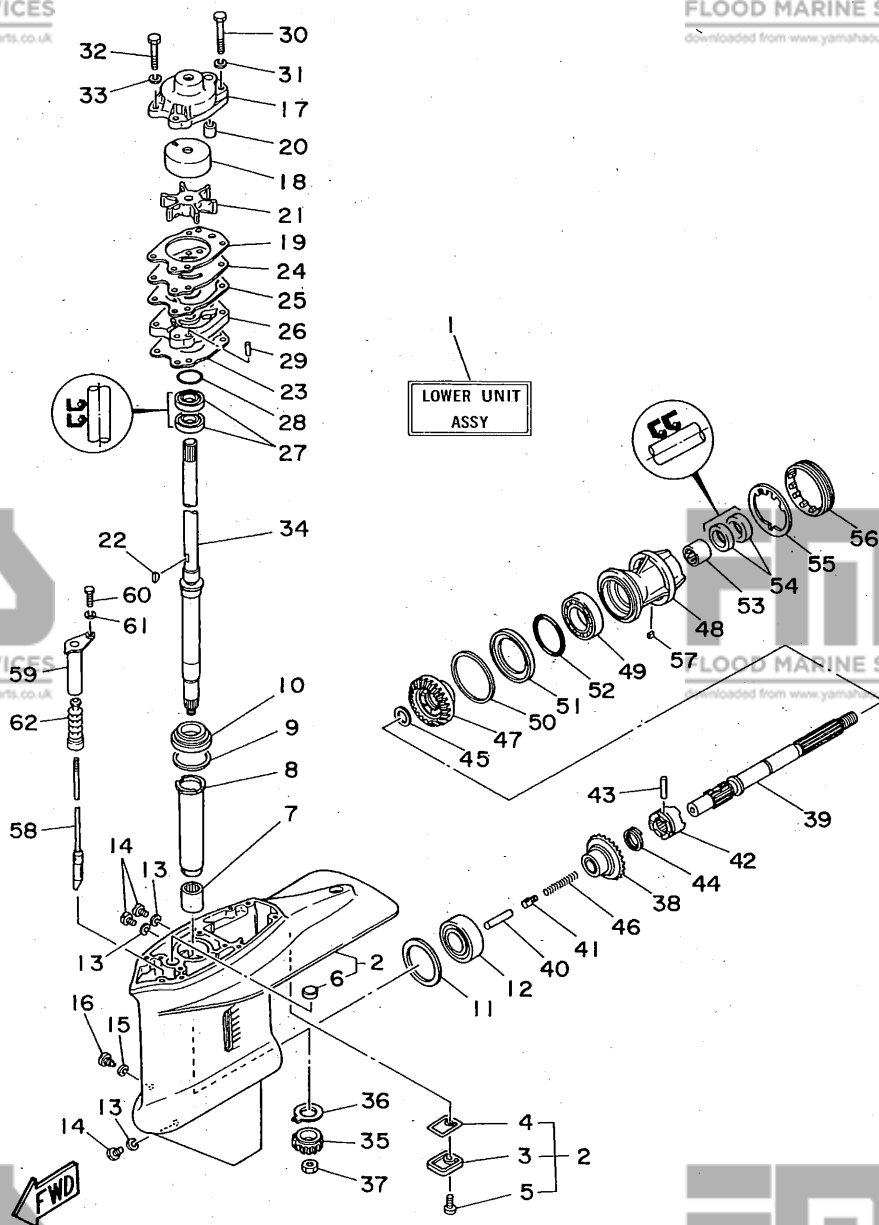


FIG. 14 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	90430-06M03	GASKET JOINT	1	
16	90149-06M00	SCREW VIS	1	
17	676-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
18	676-44322-00	INSERT, CARTRIDGE CUVETTE	1	
19	676-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
20	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
21	6F5-44352-00	IMPELLER TURBINE	1	
22	90280-04M00	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
23	679-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
24	676-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
25	676-44324-A0	GASKET, CARTRIDGE JOINT	1	
26	679-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
27	93101-22067	OIL SEAL JOINT SPY	2	
28	93210-41042	O-RING JOINT TORIQUE	1	
29	93604-08062	PIN, DOWEL CLAVETTE	2	
30	97095-08055	BOLT BOULON	2	
31	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
32	97095-08045	BOLT BOULON	2	
33	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
34	679-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	679-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
35	6H9-45551-00	PINION PIGNON D'ATTAQUE	1	
36	663-45552-00	BEARING, PLAIN COUSSINET, PLAT	1	
37	90170-12138	NUT ECROU	1	
38	679-45560-00	GEAR PIGNON	1	
39	679-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
40	676-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
41	663-45634-00	SLIDE, SHIFT CONTRE-POUSSOIR	1	

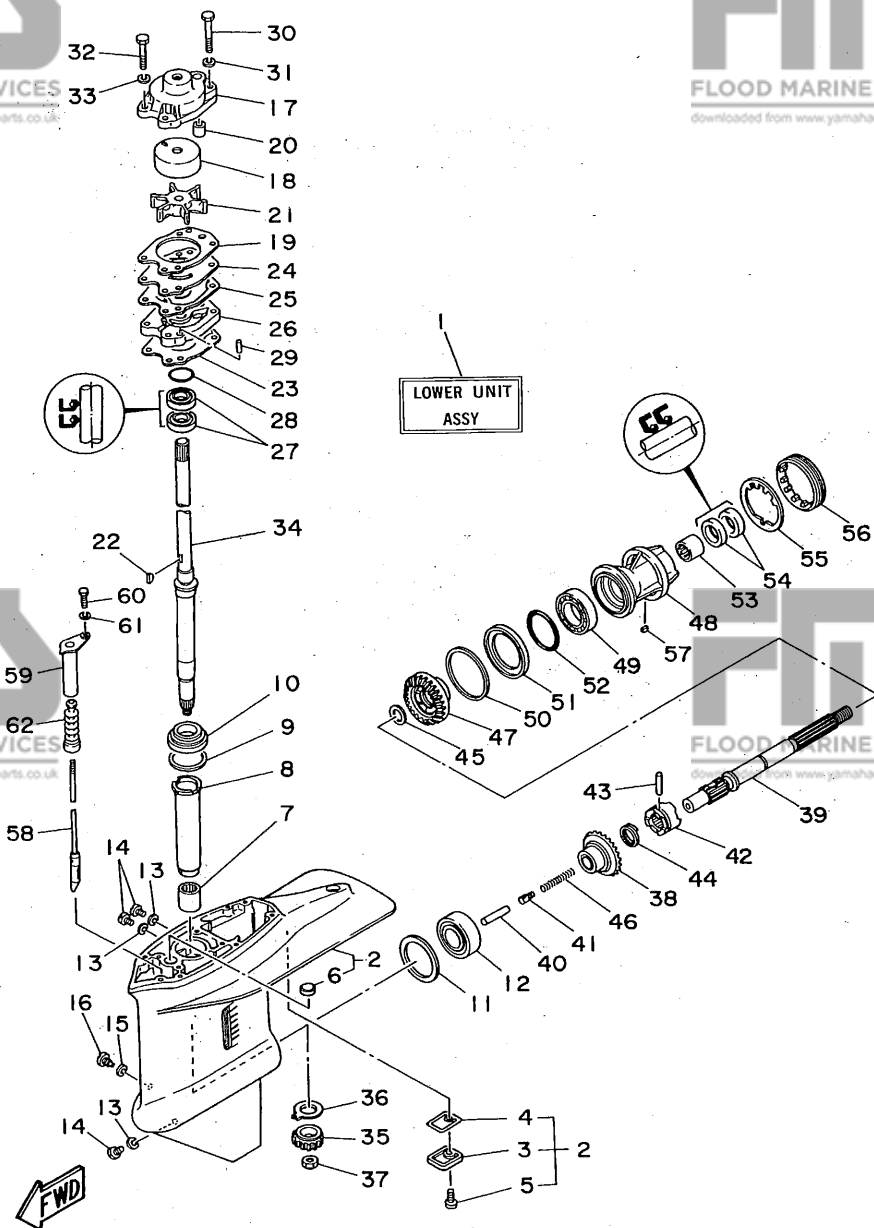


FIG. 14 LOWER CASING. DRIVE 1

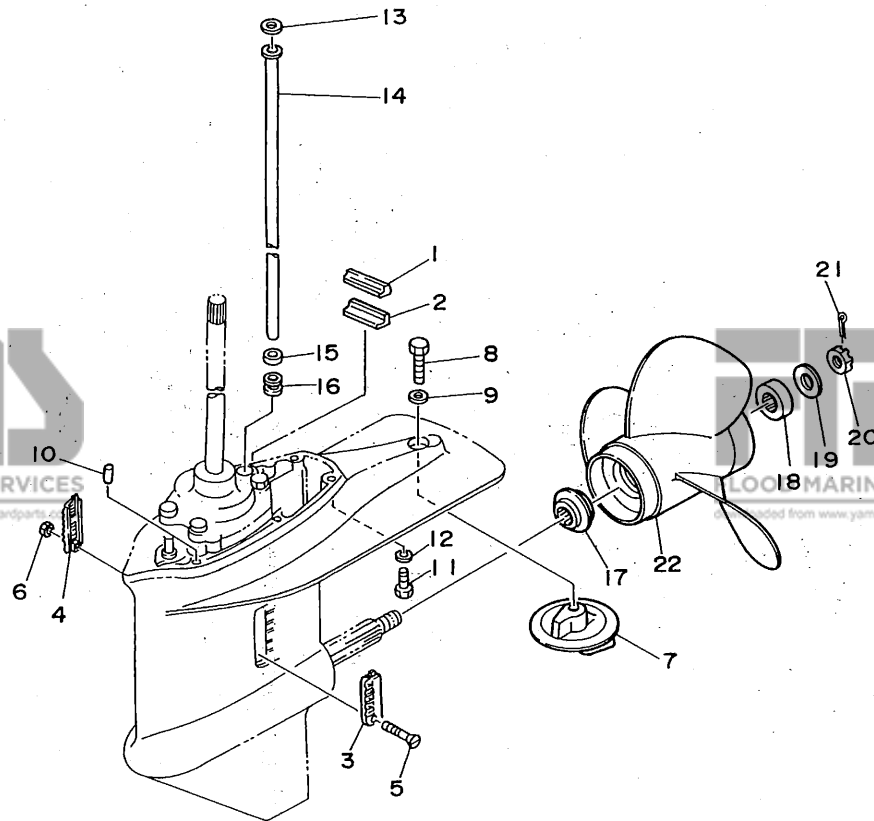
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	663-45631-01	CLUTCH, DOG CRABOT	1	
43	90250-06023	PIN, STRAIGHT GOUILLE, DROITE	1	
44	663-45633-00	RING, CROSS PIN JONC, GOUILLE CRABOT	1	
45	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	
46	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
47	679-45571-00	GEAR PIGNON	1	
48	679-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
49	93306-00702	BEARING ROULEMENT	1	
50	663-45577-01-10	SHIM (T:0.10MM)	1	UR
	663-45577-01-12	CALE (T:0.10MM)	1	UR
	663-45577-01-15	SHIM (T:0.12MM)	1	UR
	663-45577-01-18	CALE (T:0.12MM)	1	UR
	663-45577-01-30	SHIM (T:0.15MM)	1	UR
	663-45577-01-40	CALE (T:0.15MM)	1	UR
	663-45577-01-50	SHIM (T:0.18MM)	1	UR
	663-45577-01-50	CALE (T:0.18MM)	1	UR
	663-45577-01-50	SHIM (T:0.30MM)	1	UR
	663-45577-01-50	CALE (T:0.30MM)	1	UR
	663-45577-01-50	SHIM (T:0.40MM)	1	UR
	663-45577-01-50	CALE (T:0.40MM)	1	UR
	663-45577-01-50	SHIM (T:0.50MM)	1	UR
	663-45577-01-50	CALE (T:0.50MM)	1	UR
51	663-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
52	93210-66M98	O-RING	1	
53	93317-22204	JOINT TORIQUE	1	
54	93101-22067	BEARING, CYLINDRICAL PIECE	1	
55	90214-48M03	OIL SEAL	2	
56	697-45384-00	JOINT SPY	1	
57	90282-04010	WASHER, CLAW RONDELLE, A GRIFFES	1	
58	679-44150-10	NUT	1	
	679-44150-00	ECROU	1	
	679-44150-00	KEY, STRAIGHT CLAVETTE, DROITE	1	
	679-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
	679-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
59	679-44152-00	SHIFT CAM ASSY CAME D'INVERSION	1	
60	97080-06018	BUSHING, SHIFT CAM DOUILLE, BARILLET	1	
61	92990-06600	BOLT BOULON	1	
62	650-44147-00	WASHER, PLATE RONDELLE, PLATE	1	
		BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	

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FIG. 15 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

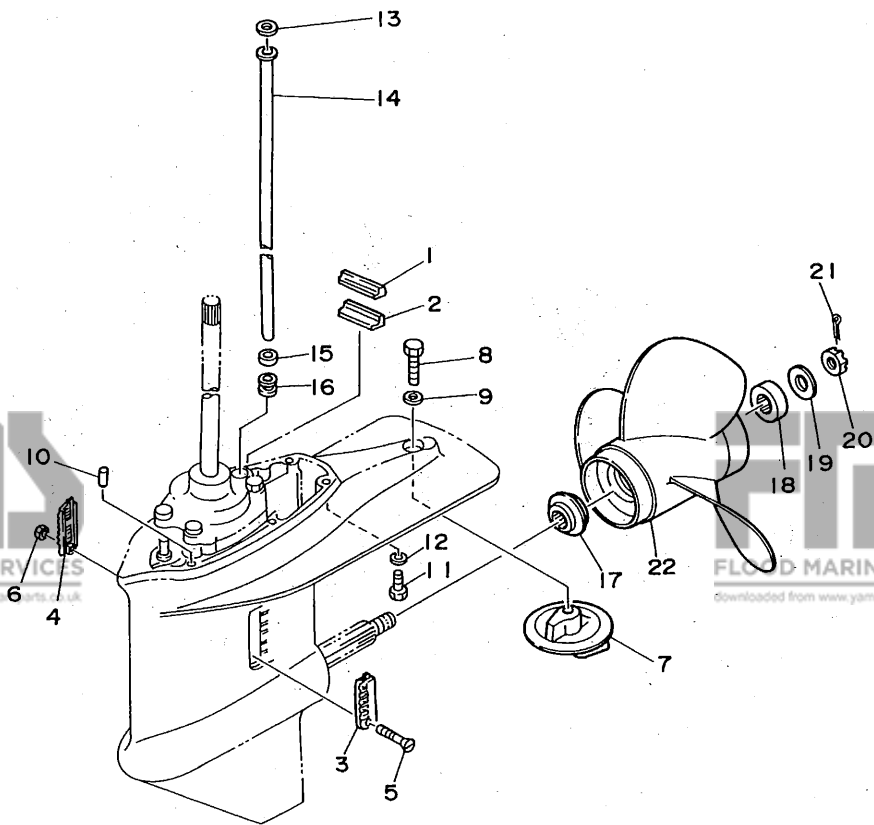


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
2	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
3	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	90142-05M05	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
6	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	679-45371-00	TAB-TRIM ANODE DERIVE	1	
8	97095-10030	BOLT BOULON	1	
9	92990-10100	WASHER, SPRING RONDELLE, GROWER	1	
10	93606-12019	PIN, DOWEL GOUPILLE	2	
11	97095-08030	BOLT BOULON	6	
12	92990-08100	WASHER, SPRING RONDELLE, GROWER	6	
13	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
14	676-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	676-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
15	90430-12072	GASKET JOINT	1	
16	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
17	663-45987-02	SPACER ENTRETOISE	1	
18	670-45997-02	SPACER ENTRETOISE	1	
19	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
20	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
21	91490-30030	PIN, COTTER GOUPILLE	1	
22	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	UR
	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1	UR
	663-45943-02-EL	PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G)	1	UR
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1	UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1	UR
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	UR

FIG. 15 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G)	1 UR	
	663-45956-01-EL	HELICE (3X11-3/4"X10"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X12-1/4"X9"-G)	1 UR	
		HELICE (3X12-1/4"X9"-G)		
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G)	1 UR	
		HELICE (3X11-1/4"X14"-G)		
		STAINLESS STEEL PROPELLER		
		ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1 UR	
		HELICE (3X11-3/4"X12"-G)		
	663-45972-60-98	PROPELLER (3X12"X11"-G)	1 UR	
		HELICE (3X12"X11"-G)		
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1 UR	
		HELICE (3X11-1/2"X13"-G)		
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1 UR	
		HELICE (3X10-1/4"X14"-G)		
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1 UR	
		HELICE (3X10-1/4"X15"-G)		
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1 UR	
		HELICE (3X10-1/4"X16"-G)		



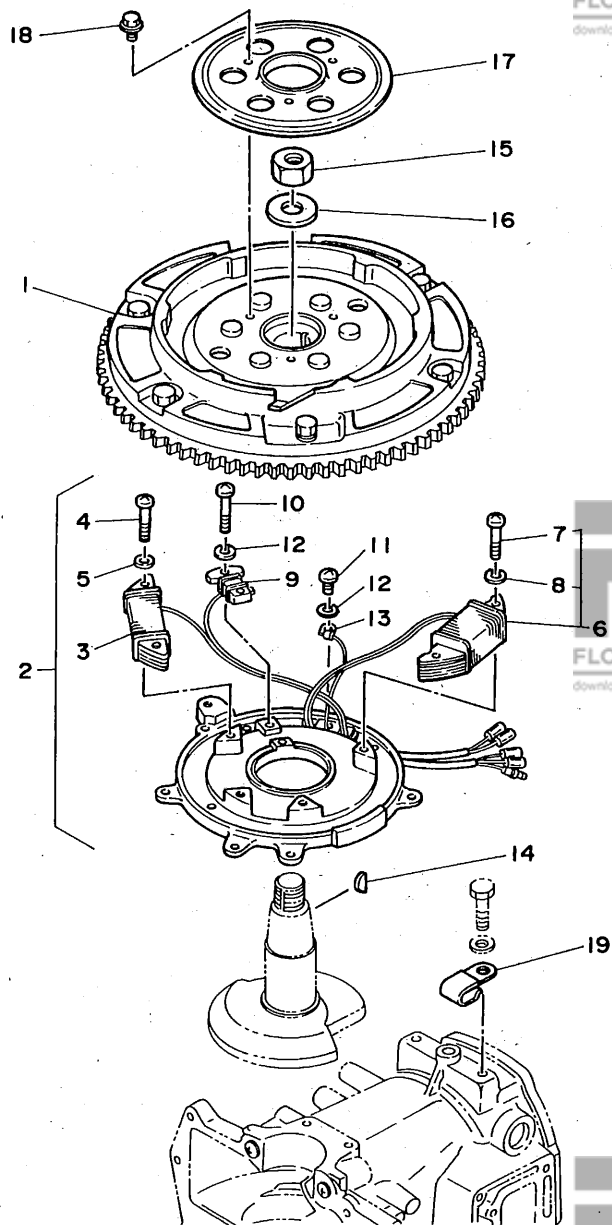


FIG. 16 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A0-85550-A0	ROTOR ASSY ROTOR CPLT	1	
2	6A0-85560-A2	BASE ASSY ENS. FLASQUE	1	
3	689-81311-40	.COIL, IGNITION 1 .BOBINE, ALLUMAGE 1	1	
4	98580-05525	.SCREW, PAN HEAD .VIS	2	
5	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	2	
6	6A0-81303-A0	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	
7	98580-05525	.SCREW, PAN HEAD .VIS	2	
8	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	2	
9	689-85580-40	.COIL, PULSER .BOBINE, PULSEUR	1	
10	98517-04025	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	
11	98507-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	
12	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	3	
13	689-81315-40	.LEAD WIRE ASSY .FIL	1	
14	90280-05049	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
15	90170-20137	NUT ECROU	1	
16	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	
17	6A0-81362-00	COVER, HOLE COUVERCLE, TROU	1	
18	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	
19	90465-08M29	CLAMP BRIDE	1	

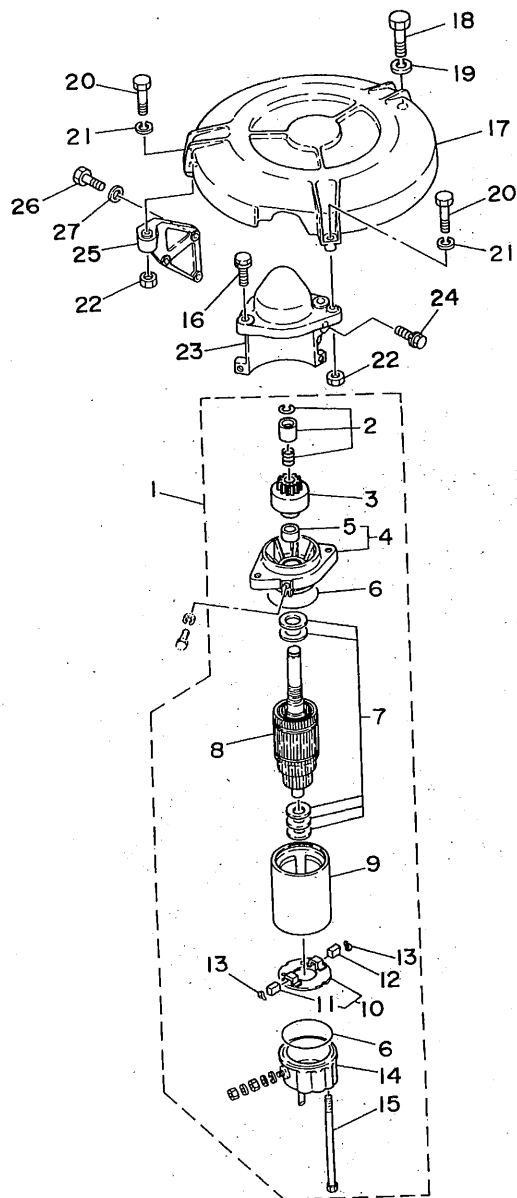


FIG. 17 STARTING MOTOR (40QE)

DEMARREUR ELECTRIQUE (40QE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81800-13	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET	1	
3	689-81807-12	.BUTEE PIGNON	1	
4	689-81830-11	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
5	689-81831-00	.FRONT BRACKET ASSY	1	
6	689-81847-11	.SUPPORT AVANT	1	
7	689-81809-11	.METAL, FRONT .METAL, AVANT	1	
8	689-81850-12	.O-RING	2	
9	689-81810-11	.JOINT TORIQUE	1	
10	689-81840-11	.WASHER KIT	1	
11	689-81812-11	.JEU DE RONDELLES	1	
12	689-81811-11	.ARMATURE ASSY	1	
13	689-81813-10	.INDUIT	1	
14	689-81820-11	.STATOR ASSY	1	
15	689-81826-10	.STATOR COMPLET	1	
16	90105-08M22	.BRUSH HOLDER ASSY	1	
17	6E9-81337-00-94	.SUPPORT DE CHARBON	1	
18	97095-08040	..BRUSH 2	1	
19	92990-08100	..CHARBON 2	1	
20	97095-06030	.BRUSH 1	1	
21	92995-06100	.CHARBON 1	1	
22	95380-06600	.SPRING, BRUSH	2	
23	6E9-15771-40-94	.RESSORT, DE CHARBON	1	
24	90119-08M25	.REAR BRACKET ASSY	1	
25	676-15772-00-94	.SUPPORT ARRIERE COMPLET	2	
26	97095-06025	.BOLT	2	
27	92990-06600	.BOULON	2	
		BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
		COVER, FLYWHEEL COUVERCLE, VOLANT	1	
		BOLT	1	
		BOULON	1	
		WASHER, SPRING	1	
		RONDELLE, GROWER	2	
		BOLT	2	
		BOULON	2	
		WASHER, SPRING	2	
		RONDELLE, GROWER	2	
		NUT	2	
		ECROU	1	
		STAY 1	1	
		SUPPORT 1	1	
		BOLT, WITH WASHER	3	
		BOULON, AVEC RONDELLE	1	
		STAY 2	1	
		SUPPORT 2	3	
		BOLT	3	
		BOULON	3	
		WASHER, PLATE	3	
		RONDELLE, PLATE	3	

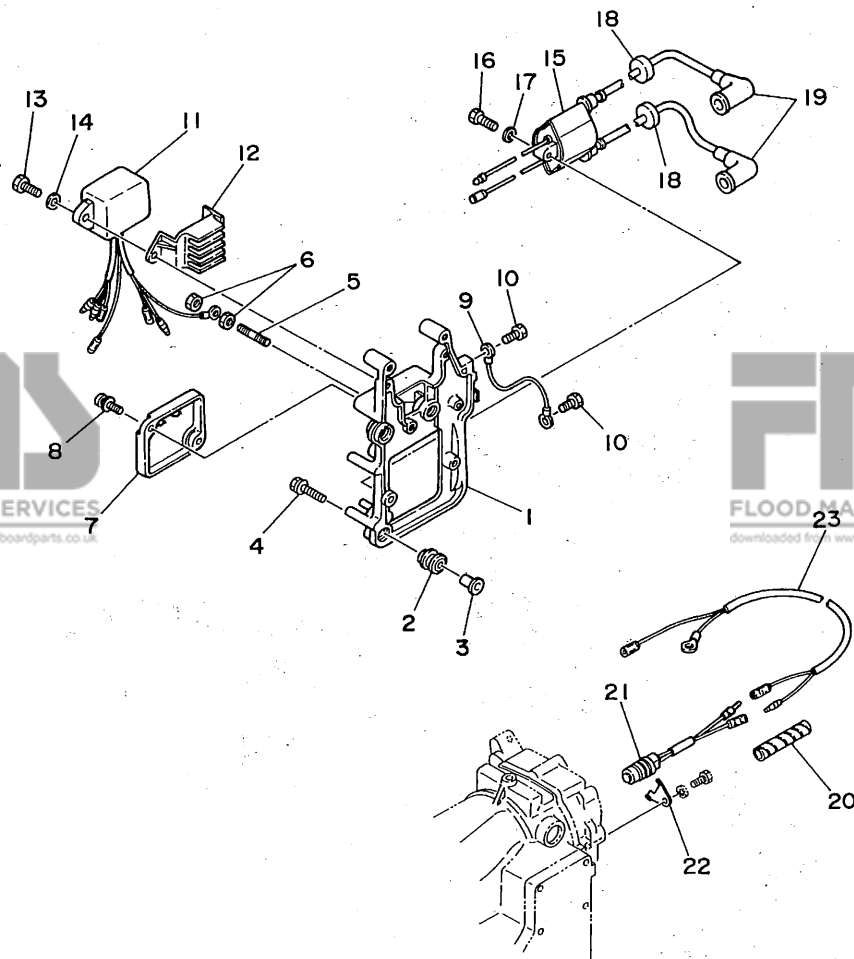
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40Q

FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R6-85542-00-94	BRACKET SUPPORT	1	
2	6A0-82317-00	DAMPER, IGNITION COIL	3	
3	624-42542-00	PIPE	3	
4	90119-06M44	BOLT, WITH WASHER	3	
5	90116-06M07	BOULON, AVEC RONDELLE	1	
6	95380-06600	BOLT, STUD	2	
7	6A0-81916-00	GOUJON	1	
8	97985-05216	NUT	2	
9	662-82519-00	ECROU	1	
10	97095-06012	COVER, TERMINAL	2	
11	689-85540-20	COUVERCLE, BORNE	1	
12	97985-05216	SCREW, WITH WASHER	2	
13	662-82519-00	VIS, AVEC RONDELLE	1	
14	97095-06012	WIRE, EARTH LEAD	2	
15	689-85540-20	FIL, MASSE	1	
16	97095-06012	BOLT	2	
17	689-85540-20	BOULON	1	
18	6A0-85548-00	C.D.I. UNIT ASSY	1	
19	97095-06025	BLOC C.D.I.	1	
20	92990-06600	HOLDER	1	
21	97095-06025	SUPPORT	2	
22	92990-06600	BOLT	2	
23	689-85570-20	BOULON	2	
24	92990-06600	WASHER, PLATE	2	
25	689-85570-20	RONDELLE, PLATE	1	
26	97095-06025	IGNITION COIL ASSY	2	
27	92990-06600	BOBINE D'ALLUMAGE (ENS.)	2	
28	90480-25161	BOLT	2	
29	6G1-82370-20	BOULON	2	
30	90446-10M02	WASHER, PLATE	1	40QE
31	6E9-82560-00	RONDELLE, PLATE	1	40QE
32	6E9-82588-00	GROMMET	1	40QE
33	6R6-82531-00	RONDELLE CAOUTCHOUC	1	40Q
34		PLUG CAP ASSY	1	
35		ANTIPARASITE	1	
36		HOSE	1	
37		DURITE	1	
38		THERMO SWITCH ASSY	1	
39		THERMO-CONTACT COMPLET	1	
40		PLATE	1	
41		PLAQUE	1	
42		WIRE, LEAD	1	
43		FIL	1	

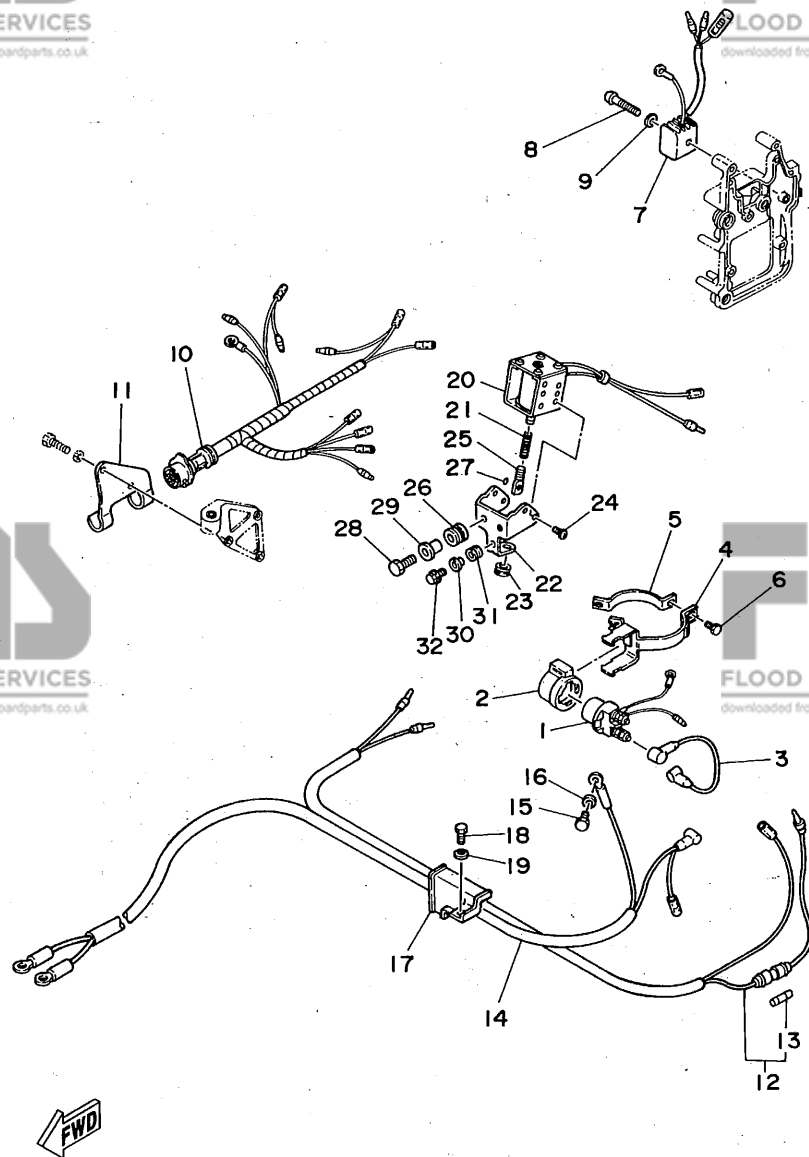


FIG. 19 ELECTRICAL 2 (40QE)

PARTIE ÉLECTRIQUE 2 (40QE)

REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6E9-82117-00	WIRE, LEAD FIL	1	
4	6E9-81945-01	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
5	6E9-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
6	97095-06016	BOLT BOULON	2	
7	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
8	98580-05525	SCREW, PAN HEAD VIS	1	
9	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
10	6E9-82590-11	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
11	6A0-82594-01	CLAMP BRIDE	1	
12	6E9-81971-00	WIRE, LEAD FIL	1	
13	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
14	6E9-82105-11	WIRE HARNESS FAISCEAU DE FILS	1	
15	97380-08012	BOLT BOULON, HEXAGONAL	1	
16	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
17	6A0-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1	
18	97095-06012	BOLT BOULON	1	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
20	6E9-86111-01	COIL, SOLENOID BOBINE	1	
21	682-86116-00	WIRE, PULL CABLE, TENSION	1	
22	6E9-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
23	90480-10155	GROMMET PASSE-FIL	1	
24	97980-05108	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
25	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
26	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
27	93210-03261	O-RING JOINT TORIQUE	1	
28	97095-06025	BOLT BOULON	2	

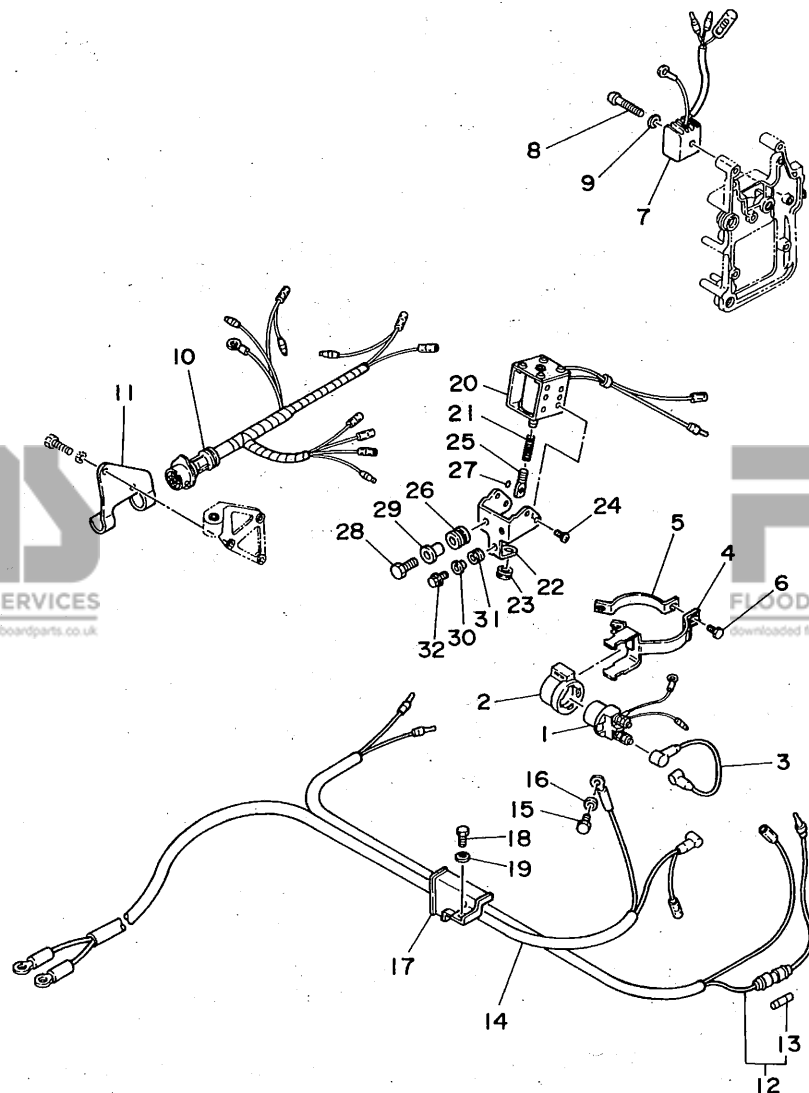


F5

FIG. 19 ELECTRICAL 2 (40QE)

PARTIE ELECTRIQUE 2 (40QE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	624-42542-00	PIPE TUYAU	2	
30	90387-06M43	COLLAR COLLERETTE	1	
31	90480-13M24	GROMMET PASSE-FIL	1	
32	95895-06016	BOLT, FLANGE BOULON	1	



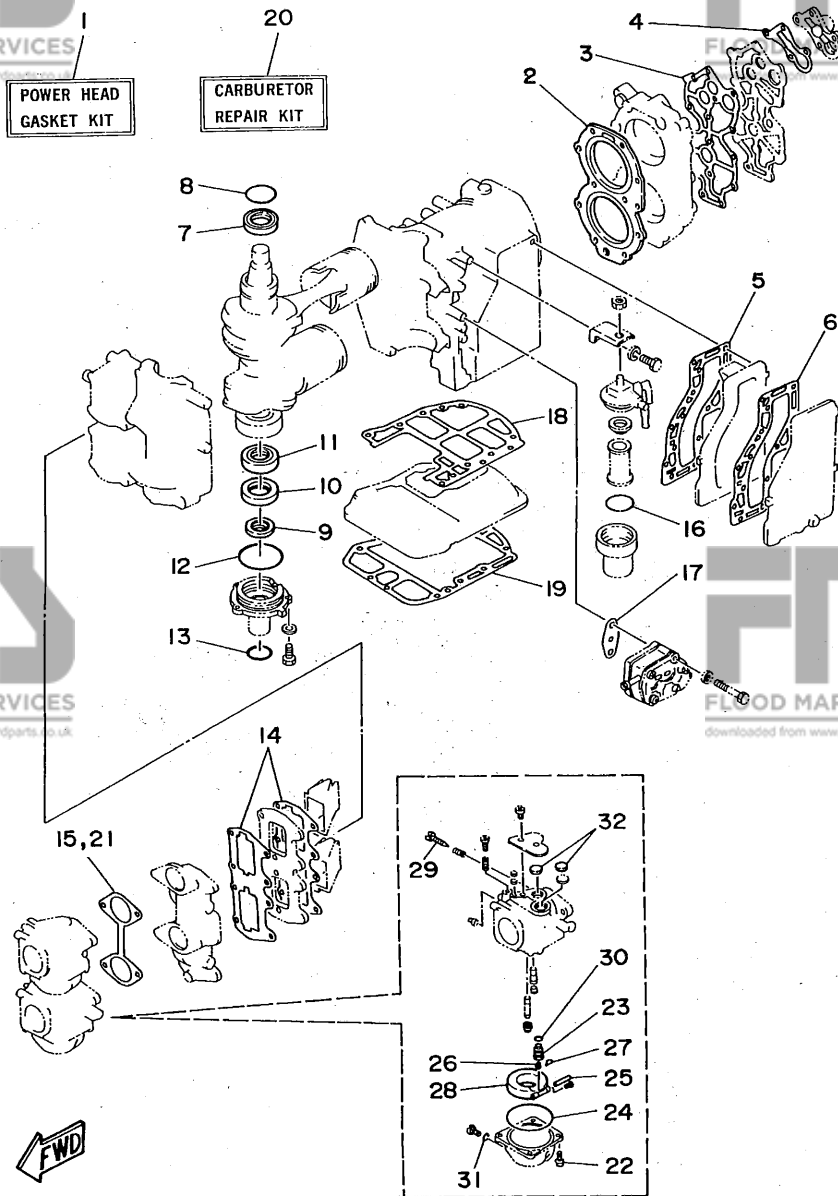


FIG. 20 REPAIR KIT 1

KITS DE REPARATION 1

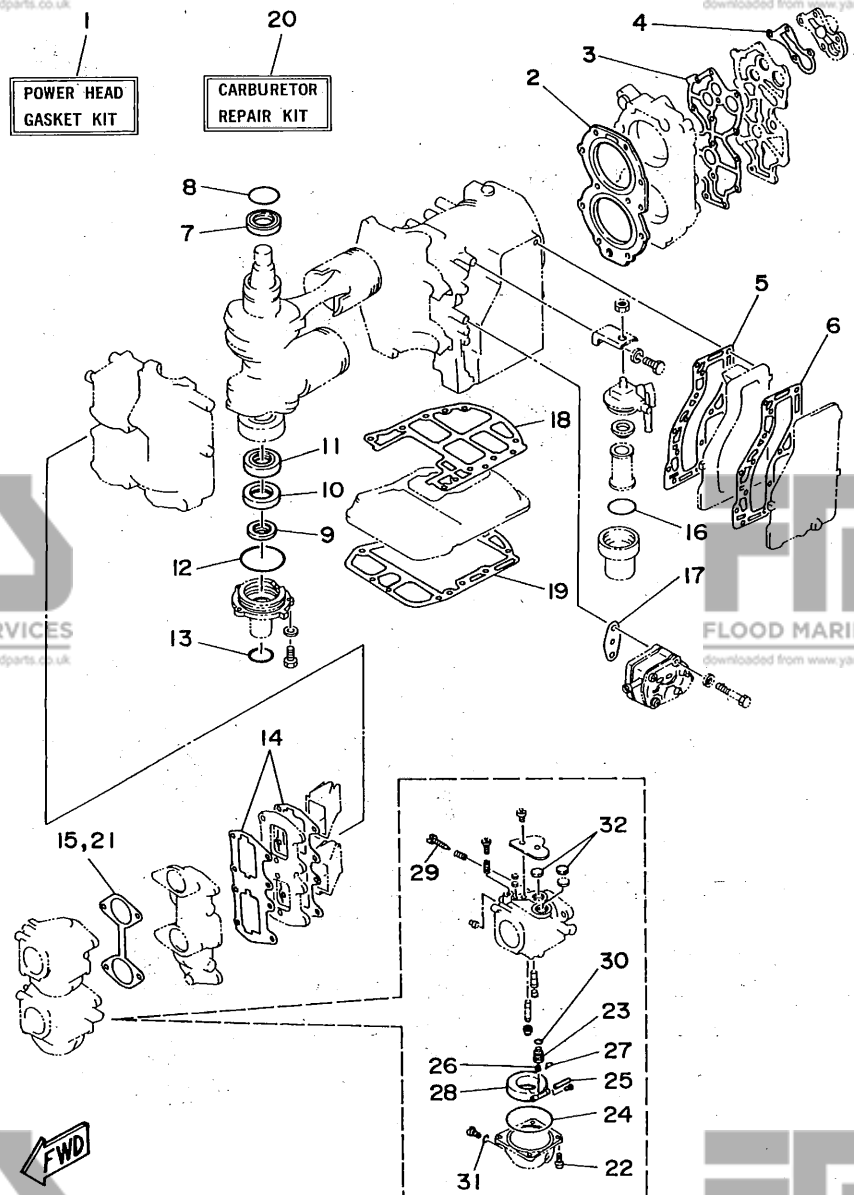
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R6-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	676-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
3	6E9-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
4	6E9-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
5	676-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
6	6E9-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
7	93102-32M07	.OIL SEAL .JOINT SPY	1	
8	93210-42159	.O-RING .JOINT TORIQUE	1	
9	93104-16M01	.OIL SEAL .JOINT SPY	1	
10	93101-28M19	.OIL SEAL .JOINT SPY	1	
11	93102-28M08	.OIL SEAL .JOINT SPY	1	
12	93210-62269	.O-RING .JOINT TORIQUE	1	
13	93210-22M02	.O-RING .JOINT TORIQUE	1	
14	676-13646-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	
15	6E9-14198-A0	.GASKET .JOINT	1	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	6F5-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	676-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
20	6E9-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
21	6E9-14198-A0	.GASKET .JOINT	1	
22	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
23	6E9-14590-00	.NEEDLE VALVE ASSY .POINTEAU	2	
24	676-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
25	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	2	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	2	
27	663-14159-00	.CLIP .JONC	2	
28	676-14985-01	.FLOAT .FLOTTEUR	2	

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FIG. 20 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	692-14923-00	.SCREW, PILOT	2	
30	93210-04228	.VIS, RALENTI	2	
31	93210-04230	.O-RING	2	
32	688-14126-00	.JOINT TORIQUE	2	
		.O-RING	2	
		.JOINT TORIQUE	2	
		.GASKET	4	
		.JOINT		



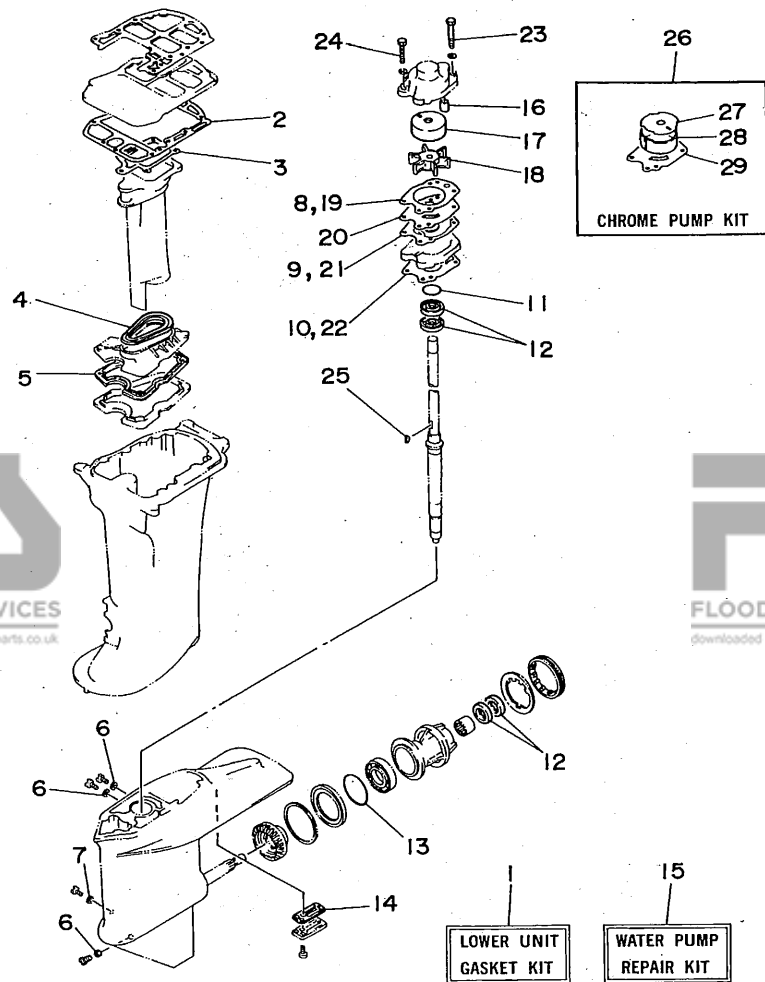


FIG. 21 REPAIR KIT 2

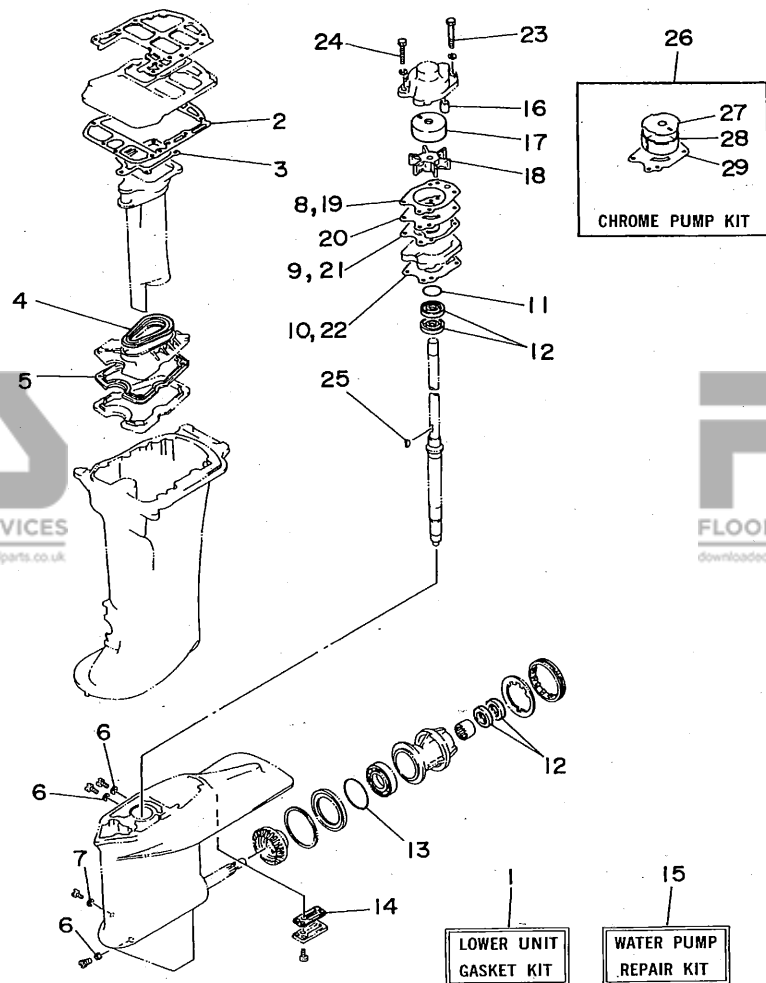
KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A0-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	676-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	676-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
4	676-45127-00	.SEAL .JOINT	1	
5	676-45128-00	.SEAL 2 .JOINT 2	1	
6	90430-08020	.GASKET .JOINT	3	
7	90430-06M03	.GASKET .JOINT	1	
8	676-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
9	676-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
10	679-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
11	93210-41042	.O-RING .JOINT TORIQUE	1	
12	93101-22067	.OIL SEAL .JOINT SPY	4	
13	93210-66M98	.O-RING .JOINT TORIQUE	1	
14	679-45315-A1	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
15	679-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
16	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
17	676-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
18	6F5-44352-00	.IMPELLER .TURBINE	1	
19	676-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
20	676-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
21	676-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
22	679-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
23	97095-08055	.BOLT .BOULON	2	
24	97095-08045	.BOLT .BOULON	2	
25	90280-04M00	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	676-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
27	676-44321-40	.INNER PLATE, CARTRIDGE .CUVETTE	1	
28	676-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	

FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	676-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	





55B(697)

55B

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

55B'97(697)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

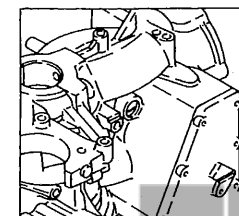
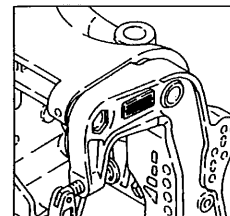
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	55BE S : ——— L : 330501 ~ 55BET L : 723482 ~ 55BEM L : 502630 ~
-------------------	--



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

55B'97(697)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

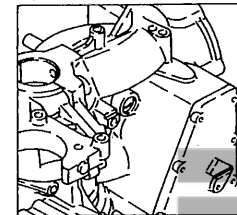
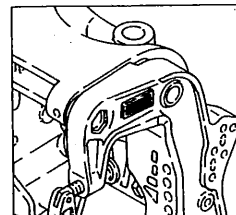
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	55BE	S : ———
		L : 330501 ~
	55BET	L : 723482 ~
	55BEM	L : 502630 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig. 18)

FIG. 1	CYLINDER. CRANKCASE	A6~B1
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FIG. 3	FUEL	B5, B6
FIG. 4	TOP COWLING	B7
FIG. 5	BOTTOM COWLING	C1, C2
FIG. 6	BRACKET 1 (55BE / 55BEM)	C3~C6
FIG. 7	BRACKET 2 (55BE / 55BEM)	C7
FIG. 8	CONTROL	D1~D3
FIG. 9	STEERING (55BEM)	D4, D5
FIG. 10	UPPER CASING	D6
FIG. 11	LOWER CASING. DRIVE 1	D7~E2
FIG. 12	LOWER CASING. DRIVE 2	E3, E4
FIG. 13	GENERATOR	E5
FIG. 14	STARTING MOTOR	E6, E7
FIG. 15	ELECTRICAL 1	F1, F2
FIG. 16	ELECTRICAL 2 (55BEM)	F3
FIG. 17	ALTERNATE 1 (BRACKET 1 : 55BET)	F4, F5
FIG. 18	ALTERNATE 2 (BRACKET 2 : 55BET)	F6, F7

NUMERICAL INDEX

Sheet 2/2 (Fig. 19 to Fig. 22)

FIG. 19	ALTERNATE 3 (POWER TRIM & TILT ASSY : 55BET)	A6~B1
FIG. 20	ALTERNATE 4 (ELECTRICAL : 55BET)	B2
FIG. 21	REPAIR KIT 1	B3, B4
FIG. 22	REPAIR KIT 2	B5, B6

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FIG. 3	CARBURANT	B5, B6
FIG. 4	CAPOT SUPERIEUR	B7
FIG. 5	CAPOT INFERIEUR	C1, C2
FIG. 6	SUPPORT 1 (55BE / 55BEM)	C3~C6
FIG. 7	SUPPORT 2 (55BE / 55BEM)	C7
FIG. 8	COMMANDE	D1~D3
FIG. 9	DIRECTION (55BEM)	D4, D5
FIG. 10	FOURREAU	D6
FIG. 11	BOITIER D'HELICE, TRANSMISSION 1	D7~E2
FIG. 12	BOITIER D'HELICE, TRANSMISSION 2	E3, E4
FIG. 13	GENERATRICE	E5
FIG. 14	DEMARREUR ELECTRIQUE	E6, E7
FIG. 15	PARTIE ELECTRIQUE 1	F1, F2
FIG. 16	PARTIE ELECTRIQUE 2 (55BEM)	F3
FIG. 17	OPTIONNELLES 1 (SUPPORT 1 : 55BET)	F4, F5
FIG. 18	OPTIONNELLES 2 (SUPPORT 2 : 55BET)	F6, F7

INDEX NUMERIQUE

Feuille 2/2 (Fig. 19 ~ Fig. 22)

FIG. 19	OPTIONNELLES 3 (PUISSANCE PARER ET INCLINER (ENS.) : 55BET)	A6~B1
FIG. 20	OPTIONNELLES 4 (PARTIE ELECTRIQUE : 55BET)	B2
FIG. 21	KITS DE REPARATION 1	B3, B4
FIG. 22	KITS DE REPARATION 2	B5

INDEX NUMERIQUE

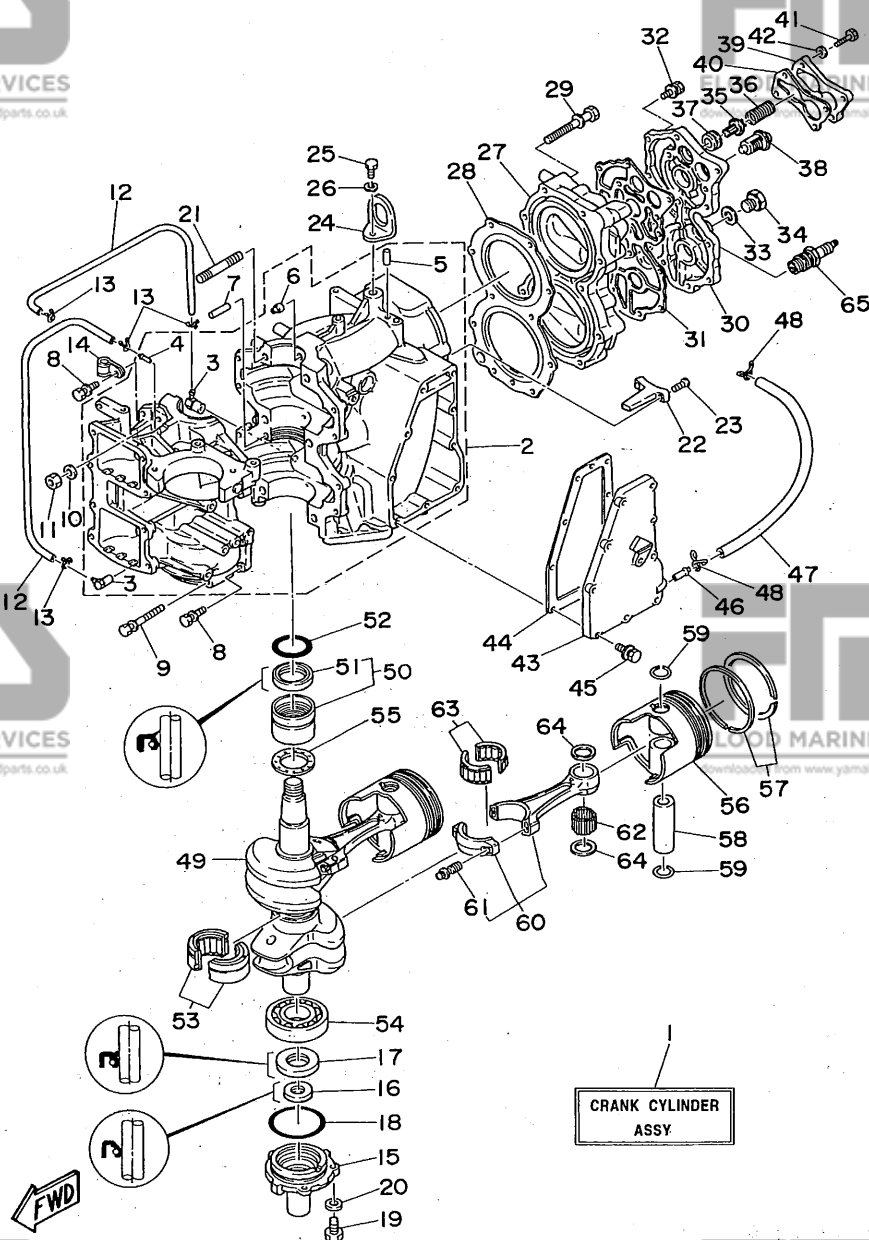


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-W0090-05-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 64)	1	
2	697-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	624-14485-00	.PIPE, JOINT .DURITE	1	
5	93604-08062	.PIN, DOWEL .CLAVETTE	1	
6	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	2	
7	93608-12063	PIN, DOWEL AXE	1	
8	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
9	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
10	90201-100F7	WASHER, PLATE RONDELLE, PLATE	2	
11	95314-10600	NUT ECROU	2	
12	90445-07240	HOSE DURITE	2	
13	90467-06016	CLIP JONC	4	
14	90461-04011	CLAMP BRIDE	1	
15	663-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
16	93104-18049	OIL SEAL JOINT SPY	1	
17	93102-28135	OIL SEAL JOINT SPY	1	
18	93210-62269	O-RING JOINT TORIQUE	1	
19	97095-06016	BOLT BOULON	3	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
21	90116-10177	BOLT, STUD GOUJON	2	
22	663-11325-00	ANODE ANODE	1	
23	98780-04015	SCREW, FLAT HEAD VIS A TETE FRATSEE	2	
24	697-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
25	97013-08025	BOLT BOULON	1	
26	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
27	663-11111-02-94	HEAD, CYLINDER 1 CULASSE	1	

A6

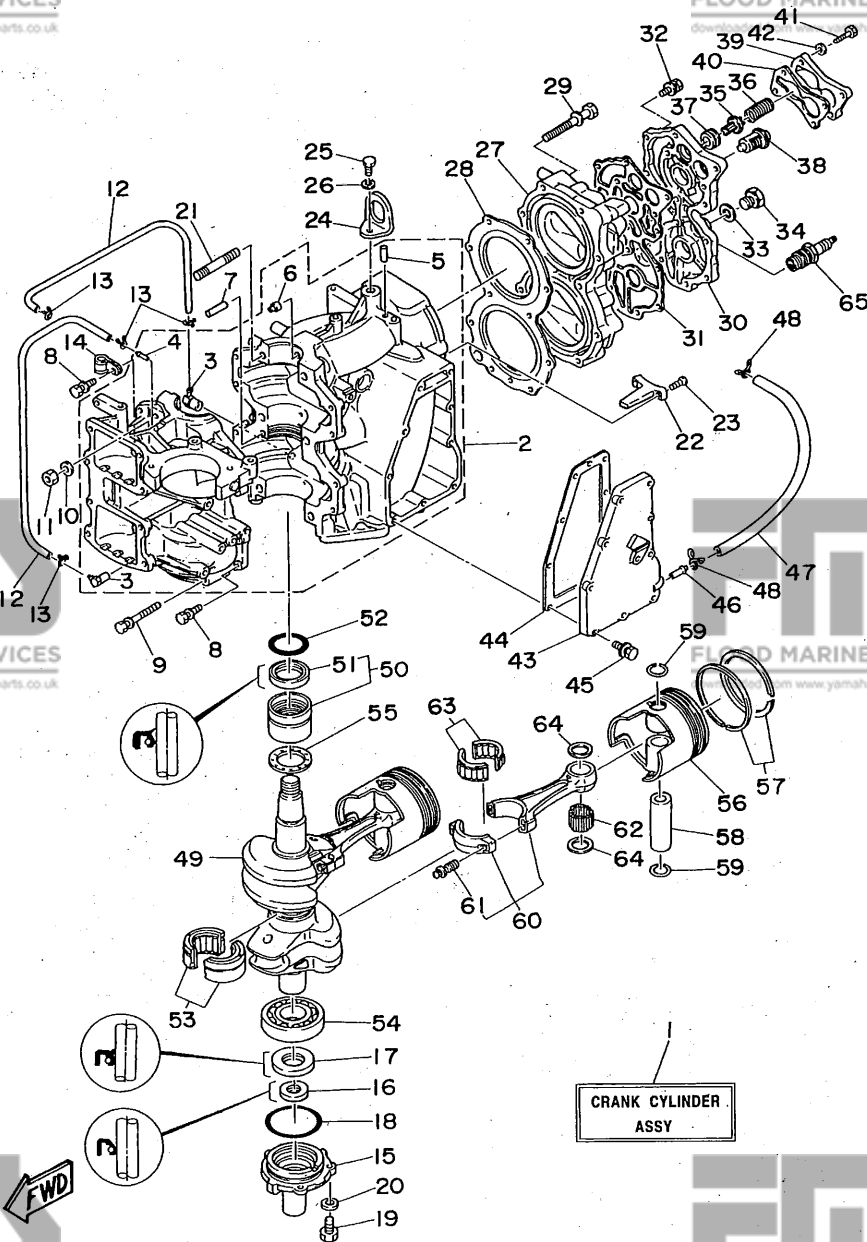


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	697-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
29	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
30	663-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
31	663-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
32	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	12	
33	90430-14115	GASKET JOINT	1	
34	90340-14036	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
35	663-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	
36	90501-14234	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
37	90480-18065	GROMMET PASSE-FIL	1	
38	6F5-12411-02	THERMOSTAT THERMOSTAT	1	
39	663-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
40	663-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
41	97095-06030	BOLT BOULON	4	
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
43	663-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
44	663-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
45	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	9	
46	652-24461-00	PIPE, JOINT DURITE RACCORDEMENT	1	
47	663-24312-01	PIPE 2 DURITE 2	1	
48	90467-08004	CLIP JONC	2	
49	663-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1	
50	93311-632U1	BEARING, CYLINDRICAL ROULEMENT	1	
51	93102-32M07	OIL SEAL JOINT SPY	1	
52	93210-42159	O-RING JOINT TORIQUE	1	
53	93311-832U4	BEARING, CYLINDRICAL ROULEMENT	1	
54	93306-206U4	BEARING ROULEMENT	1	
55	663-11561-00	SHIM, CRANK 1 CALE, VILEBREQUIN 1	1	

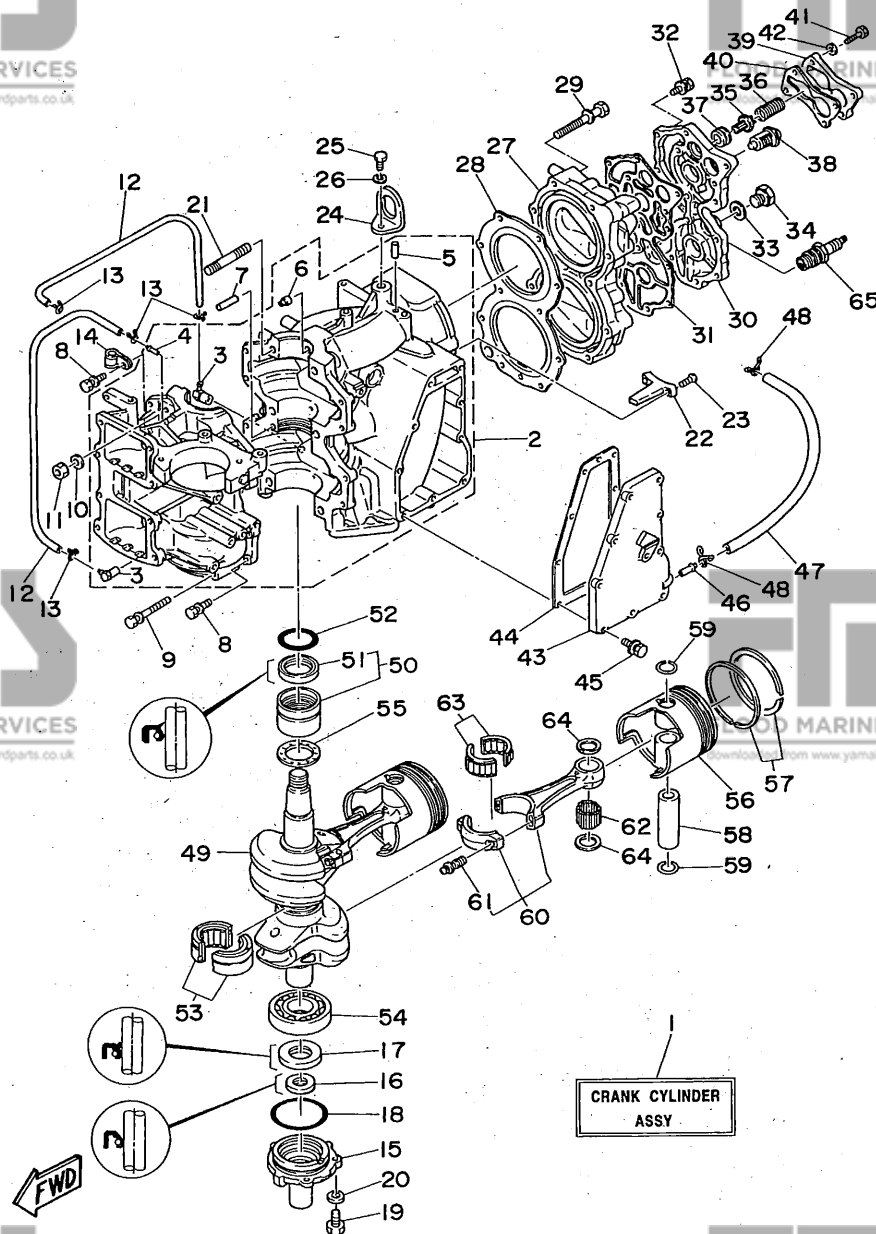


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	688-11631-03-94	PISTON (STD)	2	
	688-11635-03	PISTON (0.25MM O/S)	2	AP
	688-11636-03	PISTON (0.50MM O/S)	2	AP
	688-11603-A0	PISTON RING SET (STD)	2	
	688-11604-A0	JUE DE SEGMENTS (0.25MM O/S)	2	AP
	688-11605-A0	JUE DE SEGMENTS (0.50MM O/S)	2	AP
57	688-11603-A0	PISTON RING SET (STD)	2	
	688-11604-A0	JUE DE SEGMENTS (0.25MM O/S)	2	AP
	688-11605-A0	JUE DE SEGMENTS (0.50MM O/S)	2	AP
58	663-11633-00	PIN, PISTON	2	
59	688-11634-00	CLIP, PISTON PIN	4	
60	688-11650-03	AGRAFE, AXE DE PISTON	2	
61	90109-08M61	CONNECTING ROD ASSY	2	
62	93603-21111	BIELLE COMPLETE	2	
63	93310-730V8	.BOLT	2	
64	90201-20417	.BOULON	56	
65	94702-00247	PIN, DOWEL	2	
		CLAVETTE	2	
		BEARING, CYLINDRICAL	4	
		ROULEMENT	2	
		WASHER, PLATE	2	
		RONDILLE, PLATE	2	
		PLUG, SPARK (NGK BR8HS-10)	2	
		BOUGIE D'ALLUMAGE (NGK BR8HS-10)	2	

B1

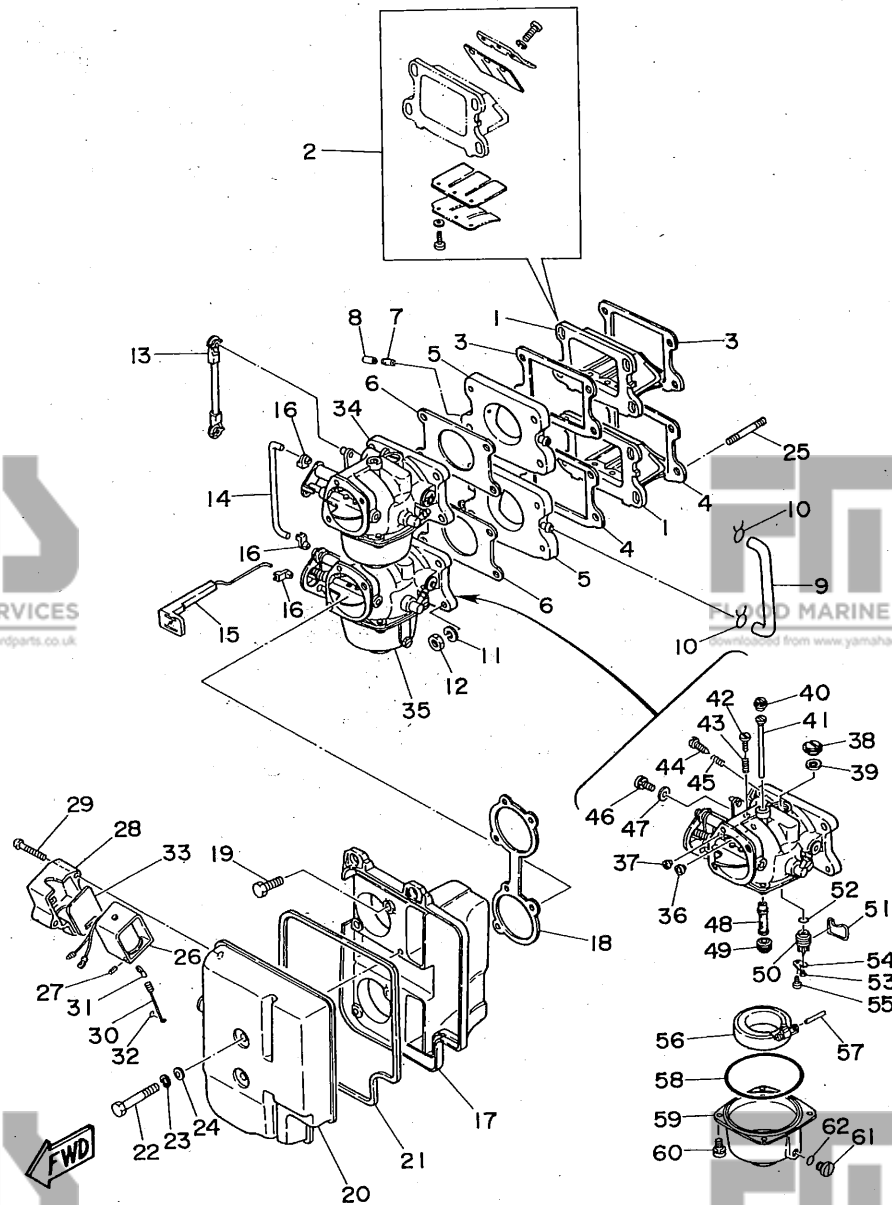


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-13610-00	REED VALVE ASSY CLAPET COMPLET	2	
2	692-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	663-13621-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	
4	663-13622-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	
5	663-13641-02-94	MANIFOLD 1 TUBULURE 1	2	
6	663-14198-A0	GASKET JOINT	2	
7	624-14485-00	PIPE, JOINT DURITE	2	
8	647-14395-60	CAP, OVERFLOW PIPE COUVRE DE DURITE REFOULEMENT	1	
9	663-24321-00	PIPE 10 DURITE 10	1	
10	90467-08004	CLIP JONC	2	
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	8	
12	95380-06600	NUT ECROU	8	
13	697-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
14	663-41257-02	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
15	663-41256-01	ROD, CHOKE 1 TRINGLE 1, STARTER	1	UR 55BE(T)
	663-41256-41	ROD, CHOKE 1 TRINGLE 1, STARTER	1	UR 55BEM
16	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	
17	697-14417-00-94	COVER 1 COUVERCLE 1	1	
18	663-14483-A0	GASKET JOINT	1	
19	97095-06025	BOLT BOULON	4	
20	697-14418-00-94	COVER 2 COUVERCLE 2	1	
21	697-14416-00	GASKET, AIR CLEANER JOINT, FILTRE A AIR	1	
22	97095-06045	BOLT BOULON	2	
23	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	90116-06176	BOLT, STUD GOUJON	8	
26	663-86110-02	SOLENOID SOLENOID	1	55BE(T)
27	91690-30010	PIN, SPRING AGRAFFE	1	55BE(T)

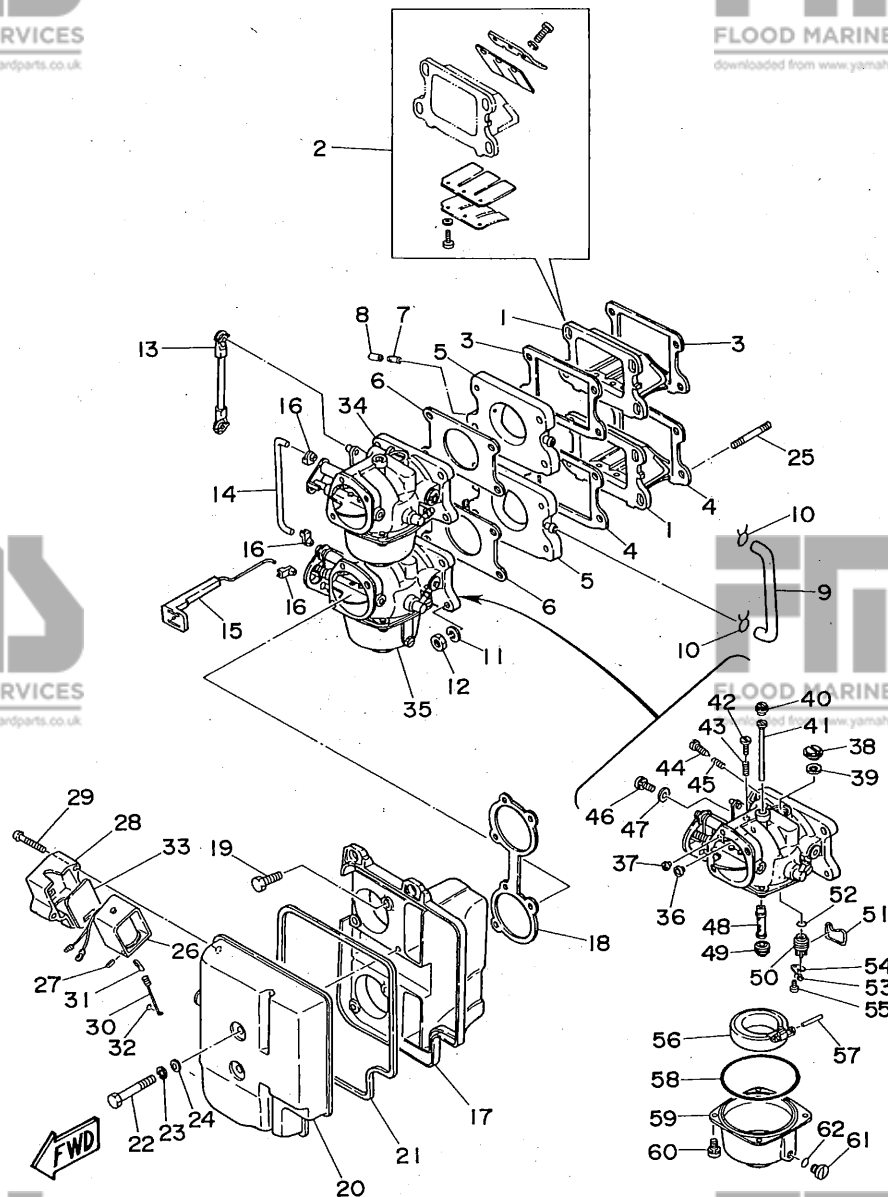


FIG. 2 INTAKE

ADMISSION

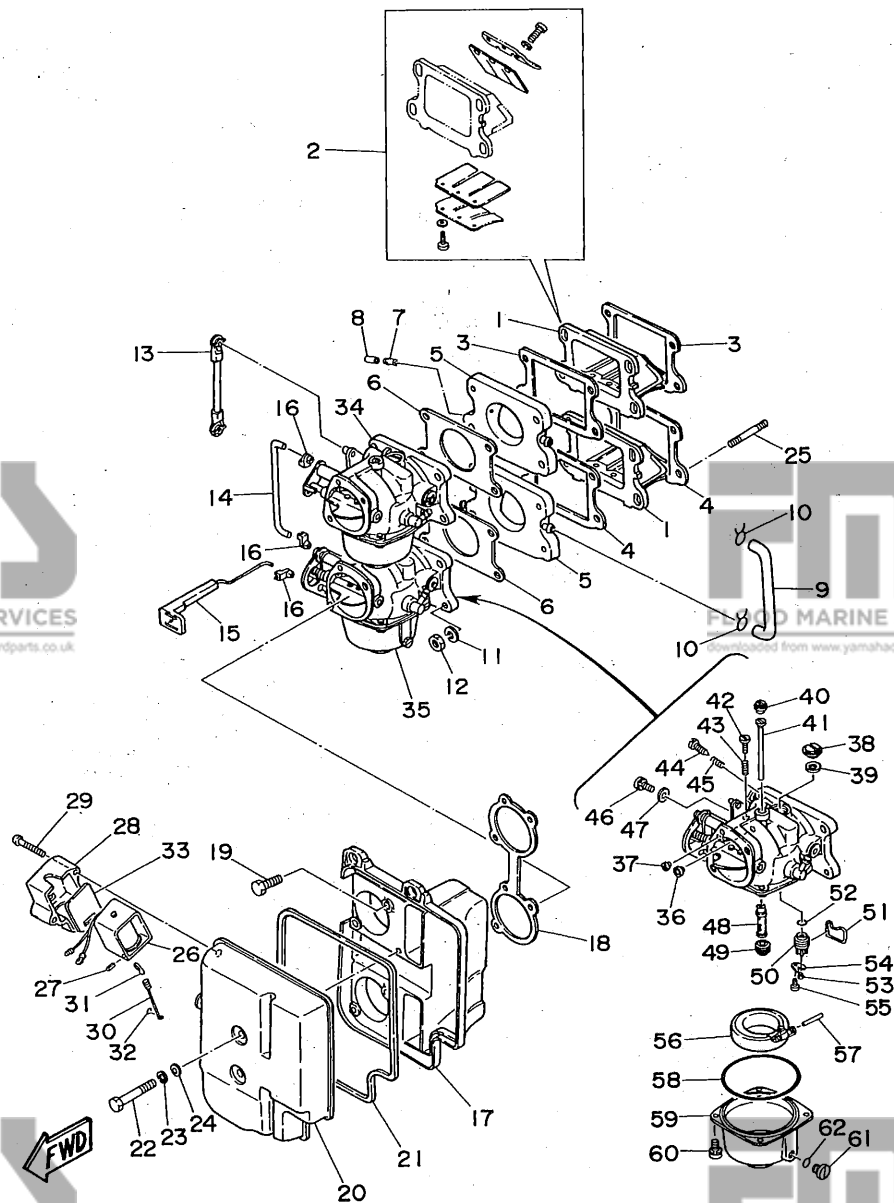
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	663-86115-00	HOLDER, SOLENOID	1	55BE(T)
29	98580-05530	SUPPORT, SOLENOIDE	2	55BE(T)
30	663-86116-01	SCREW, PAN HEAD	1	55BE(T)
31	676-86117-00	WIRE, PULL	1	55BE(T)
32	93210-03261	CABLE, TENSION	1	55BE(T)
33	663-86118-00	HOOK, WIRE PULL	1	55BE(T)
34	697-14501-04	CROCHET, TENSION DE CABLE	1	55BE(T)
35	697-14502-04	O-RING	1	55BE(T)
36	663-14950-27	JOINT TORIQUE	1	55BE(T)
37	663-14945-32	DAMPER	1	55BE(T)
38	697-14991-00	AMORTISSEUR	1	55BE(T)
39	679-14557-00	CARBURETOR ASSY 1	1	55BE(T)
40	663-14567-01	CARBURETEUR COMPLET 1	1	55BE(T)
41	663-14942-19	CARBURETOR ASSY 2	1	55BE(T)
42	63V-14523-00	CARBURETEUR COMPLET 2	1	55BE(T)
43	90501-10326	.PILOT, AIR JET	2	55BE(T)
44	663-14923-00	.GICLEUR, AIR RALENTI	2	55BE(T)
45	90501-08214	.JET (#125)	2	55BE(T)
46	6K5-14592-00	.GICLEUR (#125)	2	55BE(T)
47	90201-05652	.SCREW	2	55BE(T)
48	663-14947-01	.VIS	2	55BE(T)
49	663-14943-39	.WASHER	2	55BE(T)
50	696-14590-00	.RONDELLE	2	55BE(T)
51	663-14159-00	.SCREW	2	55BE(T)
52	93210-07229	.VIS	2	55BE(T)
53	676-14186-00	.JET, PILOT	2	55BE(T)
54	371-14919-60	.GICLEUR, RALENTI	2	55BE(T)
55	98580-04006	.SCREW, STOP	1	55BE(T)
		.VIS, BUTEE	1	55BE(T)
		.SPRING, COMPRESSION	1	55BE(T)
		.RESSORT, COMPRESSION	2	55BE(T)
		.SCREW, PILOT	2	55BE(T)
		.VIS, RALENTI	2	55BE(T)
		.SPRING, COMPRESSION	2	55BE(T)
		.RESSORT, COMPRESSION	1	55BE(T)
		.SCREW	1	55BE(T)
		.VIS	1	55BE(T)
		.WASHER, PLATE	1	55BE(T)
		.RONDELLE, PLATE	2	55BE(T)
		.JET, NEEDLE	2	55BE(T)
		.GICLEUR DE STARTER	2	55BE(T)
		.JET, MAIN (#160)	2	55BE(T)
		.GICLEUR, PRINCIPAL (#160)	2	55BE(T)
		.NEEDLE VALVE ASSY	2	55BE(T)
		.POINTEAU	2	55BE(T)
		.CLIP	2	55BE(T)
		.JONC	2	55BE(T)
		.O-RING	2	55BE(T)
		.JOINT TORIQUE	2	55BE(T)
		.PIN, FLOAT	2	55BE(T)
		.AXE, FLOTTEUR	2	55BE(T)
		.CLIP	2	55BE(T)
		.JONC	2	55BE(T)
		.SCREW, PAN HEAD	2	55BE(T)
		.VIS	2	55BE(T)

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FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	6F0-14985-00	.FLOAT .FLOTTEUR	2	
57	663-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	2	
58	93210-64272	.O-RING .JOINT TORIQUE	2	
59	663-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	
60	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	8	
61	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	2	
62	93210-04230	.O-RING .JOINT TORIQUE	2	



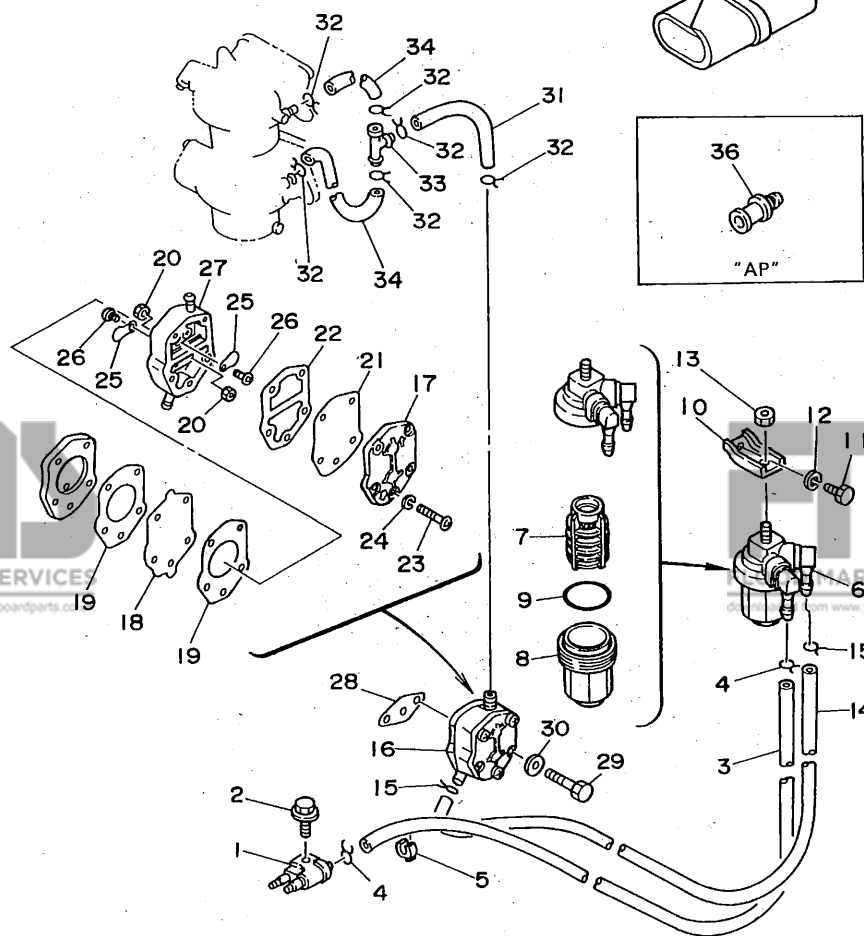


FIG. 3 FUEL

CARBURANT

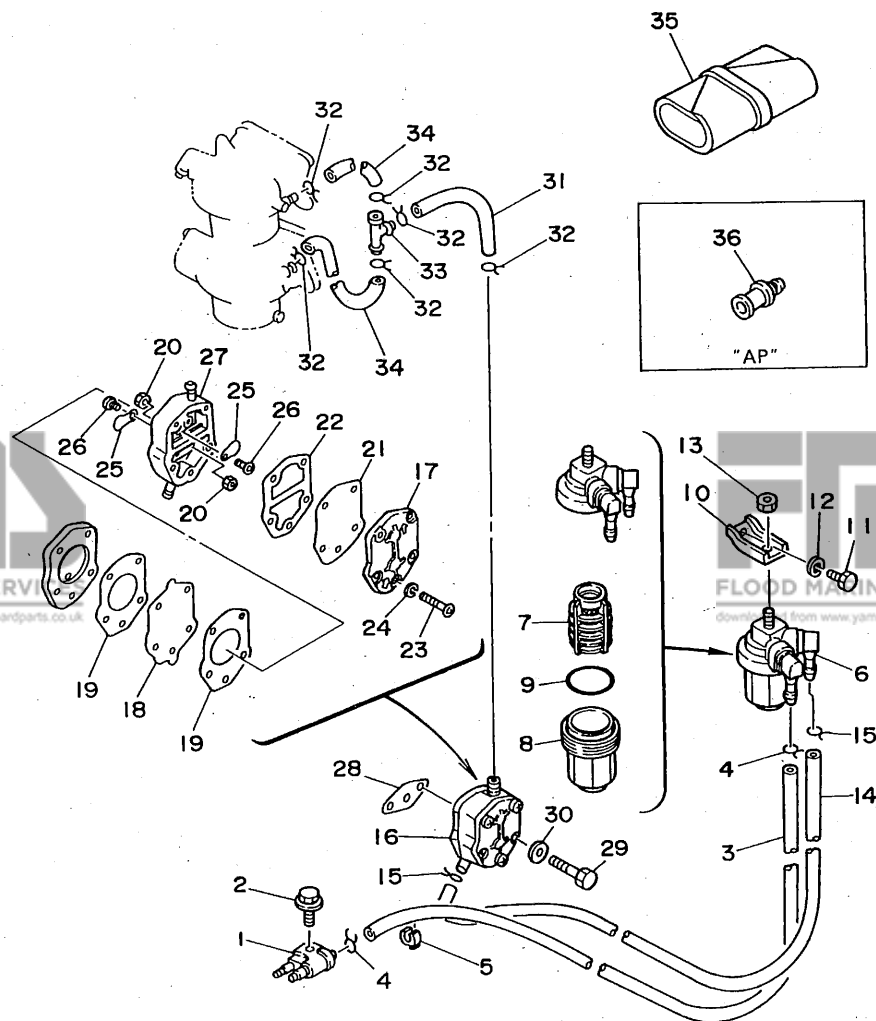
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97595-06520	DURITE RACCORDEMT. A ESSENCE	1	
3	90445-097F7	BOLT, WITH WASHER	1	
4	90467-08004	VIS HEXAGONAL	1	
5	90464-04011	HOSE	1	
6	61N-24560-00	DURITE	1	
7	61N-24563-00	CLIP	2	
8	61N-24521-00	JONC	1	
9	93210-32738	CLAMP	1	
10	6E9-24566-70	BRIDE	1	
11	97095-06014	FILTER ASSY	1	
12	92995-06100	ENS FILTRE	1	
13	95380-08600	ELEMENT, FILTER	1	
14	90445-097F7	ELEMENT, FILTRE	1	
15	90467-08004	CUP, FILTER	1	
16	692-24410-00	CUVETTE, FILTRE	1	
17	648-24413-01	O-RING	1	
18	692-24411-00	JOINT TORIQUE	1	
19	648-24434-01	BRACKET, FILTER	1	
20	95380-03600	SUPPORT, FILTRE	1	
21	663-24411-00	BOLT	1	
22	648-24435-02	BOULON	1	
23	98580-05530	WASHER, SPRING	1	
24	92990-05100	RONDELLE, GROWER	1	
25	6A0-24421-01	NUT	1	
26	6A0-14325-00	ECROU	1	
27	6A0-24412-02	HOSE	1	
28	650-24431-A0	DURITE	1	
29		CLIP	2	
30		JONC	1	
31		FUEL PUMP ASSY	1	
32		POMPE A ESSENCE	1	
33		BODY 2	1	
34		CORPS 2	1	
35		DIAPHRAGM	1	
36		DIAPHRAGME	1	
37		GASKET, BODY	2	
38		JOINT, CORPS	2	
39		NUT	2	
40		ECROU	1	
41		DIAPHRAGM	1	
42		DIAPHRAGME	1	
43		GASKET, BODY 2	1	
44		JOINT, CORPS 2	1	
45		SCREW, PAN HEAD	3	
46		VIS	3	
47		WASHER, SPRING	3	
48		RONDELLE, GROWER	2	
49		VALVE, CHECK	2	
50		SOUPAPE, RETENUE	2	
51		SCREW, PAN HEAD	2	
52		VIS TETE CONQUE	1	
53		BODY 1	1	
54		CORPS 1	1	
55		GASKET, FUEL PUMP 1	1	
56		JOINT 1 DE POMPE A ESSENCE	1	

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FIG. 3 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06040	BOLT BOULON	2	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE.	2	
31	90445-09078	HOSE DURITE	1	
32	90467-08004	CLIP JONC	6	
33	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
34	90445-09061	HOSE DURITE	2	
35	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
36	626-28193-01-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:15



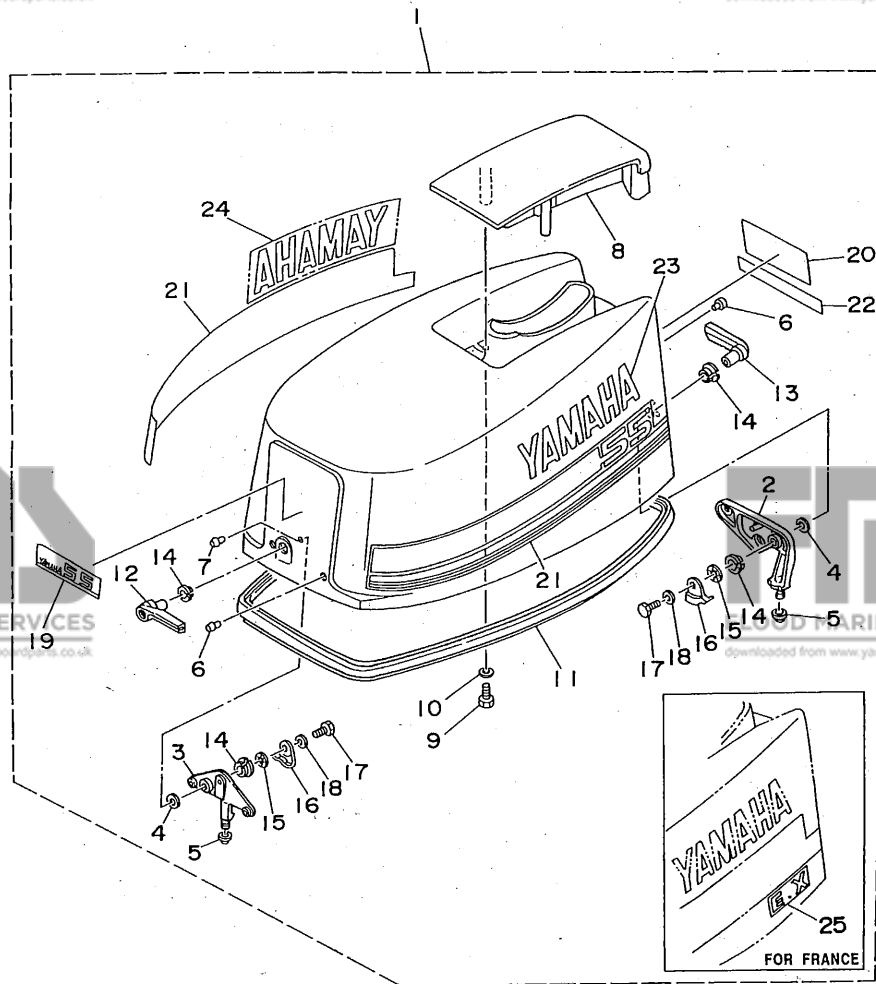


FIG. 4 TOP COWLING

CAPOT SUPERIEUR

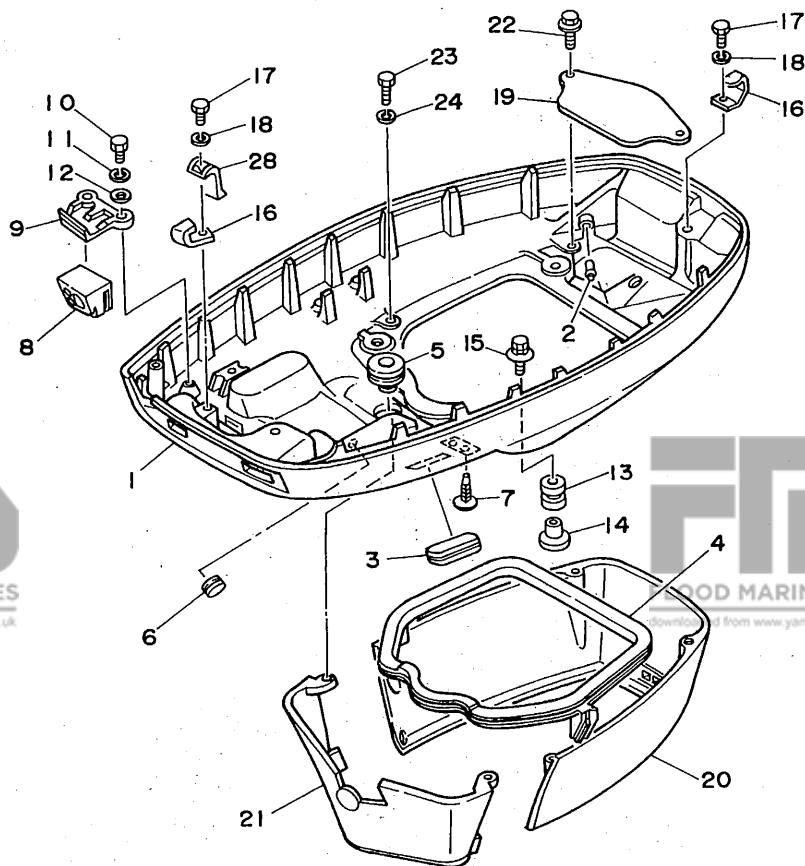
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-42610-31-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR	
	697-42610-E1-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR	FOR FRANCE
2	697-42647-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
3	697-42649-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	90202-19M10	.WASHER, PLATE .RONDELLE, PLATE	2	
5	663-42662-00	.DAMPER .AMORTISSEUR	2	
6	90266-06M02	.RIVET .RIVET	5	
7	90266-06M02	.RIVET .RIVET	1	
8	697-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
9	97095-06016	.BOLT .BOULON	4	
10	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
11	663-42615-02	.SEAL .JOINT	1	
12	697-42815-11-98	.LEVER, CLAMP .LEVIER, PRESSE	1	
13	697-42817-10-98	.LEVER, CLAMP .LEVIER, PRESSE	1	
14	90386-13M38	.BUSH .DOUILLE	4	
15	90206-13019	.WASHER, WAVE .RONDELLE, ONDULEE	2	
16	663-42816-02	.LEVER, CLAMP .LEVIER, PRESSE	2	
17	97095-06012	.BOLT .BOULON	2	
18	90201-06M02	.WASHER, PLATE .RONDELLE, PLATE	2	
19	697-42677-01	.GRAPHIC, FRONT .ADHESIF, AVANT	1	
20	697-42678-02	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
21	697-W0070-30	.GRAPHIC SET .JEU DIEMBLEMES	1	
22	697-4267A-30	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
23	697-42681-30	.MARK, COWLING .ADHESIF, CAPOT	1	
24	697-42682-30	.MARK, COWLING .ADHESIF, CAPOT	1	
25	61R-42683-D0	.MARK, COWLING .ADHESIF, CAPOT	2	FOR FRANCE

FWD

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FIG. 5 BOTTOM COWLING

CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-42711-02-4D	COWLING, BOTTOM CUVETTE	1	
2	663-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
3	6H4-42726-00	GROMMET PASSE-FIL	1	UR 55BE(M)
	688-42726-10	GROMMET PASSE-FIL	1	UR 55BET
4	663-42716-01	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
5	663-42724-00	GROMMET PASSE-FIL	1	
6	90480-12004	GROMMET PASSE-FIL	1	
7	90338-05M03	PLUG PLOT	1	55BE(M)
8	663-42725-01	GROMMET PASSE-FIL	1	
9	663-42738-03-94	PLATE, FITTING ETRIER	1	
10	97095-06016	BOLT BOULON	2	
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	90480-09M12	GROMMET PASSE-FIL	4	
14	90387-06M03	COLLAR COLLERETTE	4	
15	90119-06M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
16	663-42744-02	STAY SUPPORT	2	
17	97095-06014	BOLT BOULON	2	
18	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
19	663-42723-01-94	COVER, BOTTOM COUVERCLE	1	
20	663-42741-00-4D	APRON CAPOT LATERAL	1	
21	663-42771-02-4D	APRON CAPOT LATERAL	1	
22	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	2	
23	97095-06025	BOLT BOULON	2	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
25	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	55BET
26	6E5-24367-10	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	55BET
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	55BET

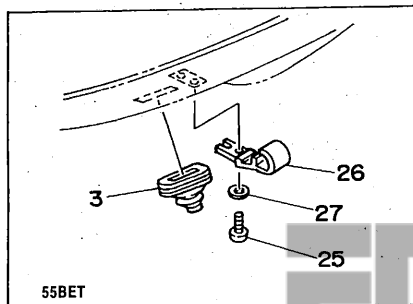
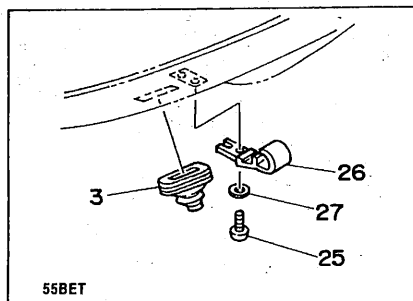
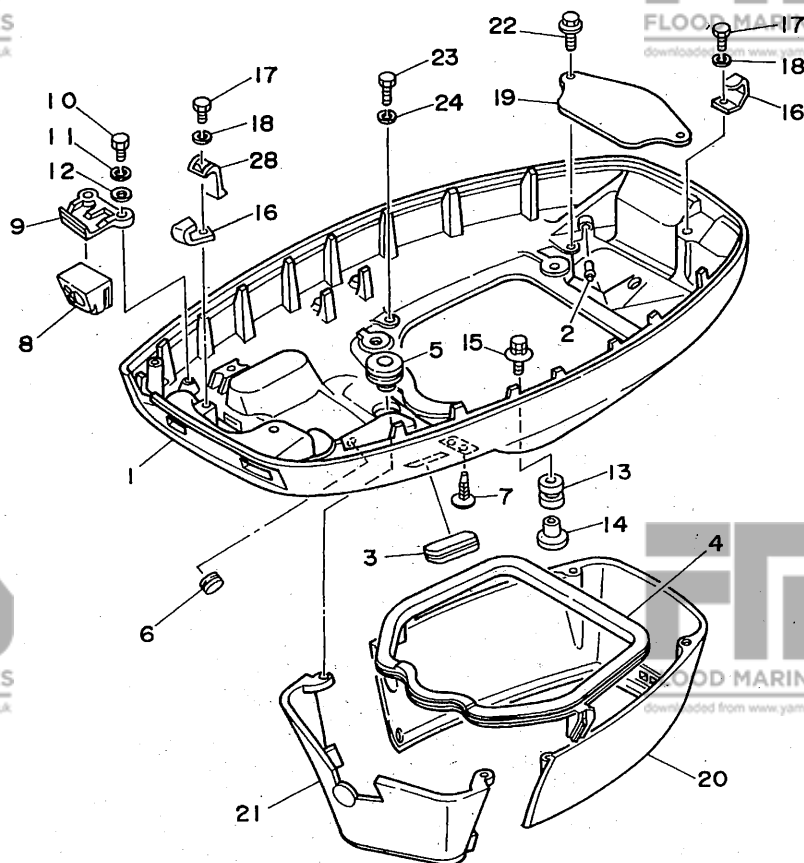


FIG. 5 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	663-82594-03	CLAMP BRIDE	1	



FWD

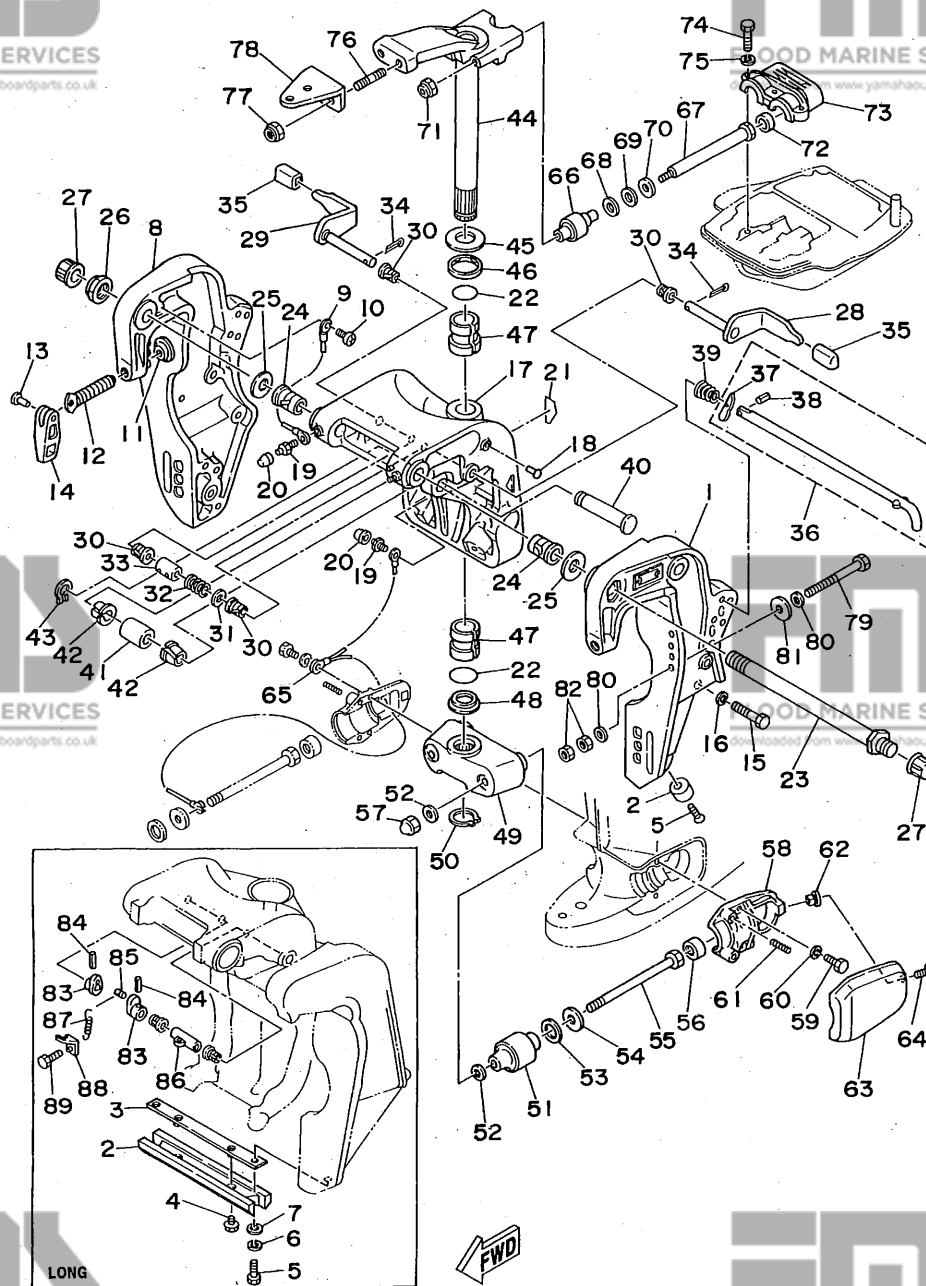


FIG. 6 BRACKET 1 (55BE/55BEM)

SUPPORT 1 (55BE/55BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-05-4D	BRACKET, CLAMP PRESSE	1	UR SHORT
	688-43111-13-4D	BRACKET, CLAMP PRESSE	1	UR LONG
2	663-45251-00	ANODE	2	UR SHORT
	6H1-45251-02	ANODE	1	UR LONG
3	6H1-44526-00	PLATE PLAQUE	1	LONG
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	LONG
5	92180-06025	SCREW, OVAL HEAD VIS	2	UR SHORT
	97095-06016	BOLT BOULON	2	UR LONG
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	LONG
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	LONG
8	697-43112-03-4D	BRACKET, CLAMP PRESSE	1	UR SHORT
	688-43112-12-4D	BRACKET, CLAMP PRESSE	1	UR LONG
9	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
10	98580-06012	SCREW, PAN HEAD VIS	1	
11	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
12	663-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
13	90243-04007	PIN GOUILLE	2	
14	663-43118-01-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
15	97095-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	697-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
18	90269-03010	RIVET RIVET	1	SHORT
19	93700-06M03	NIPPLE, GREASE PION	3	
20	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP
21	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	
22	93210-29M94	O-RING	2	
23	688-43131-03	JOINT TORIQUE BOLT, CLAMP BRACKET BOULON, PRESSE	1	

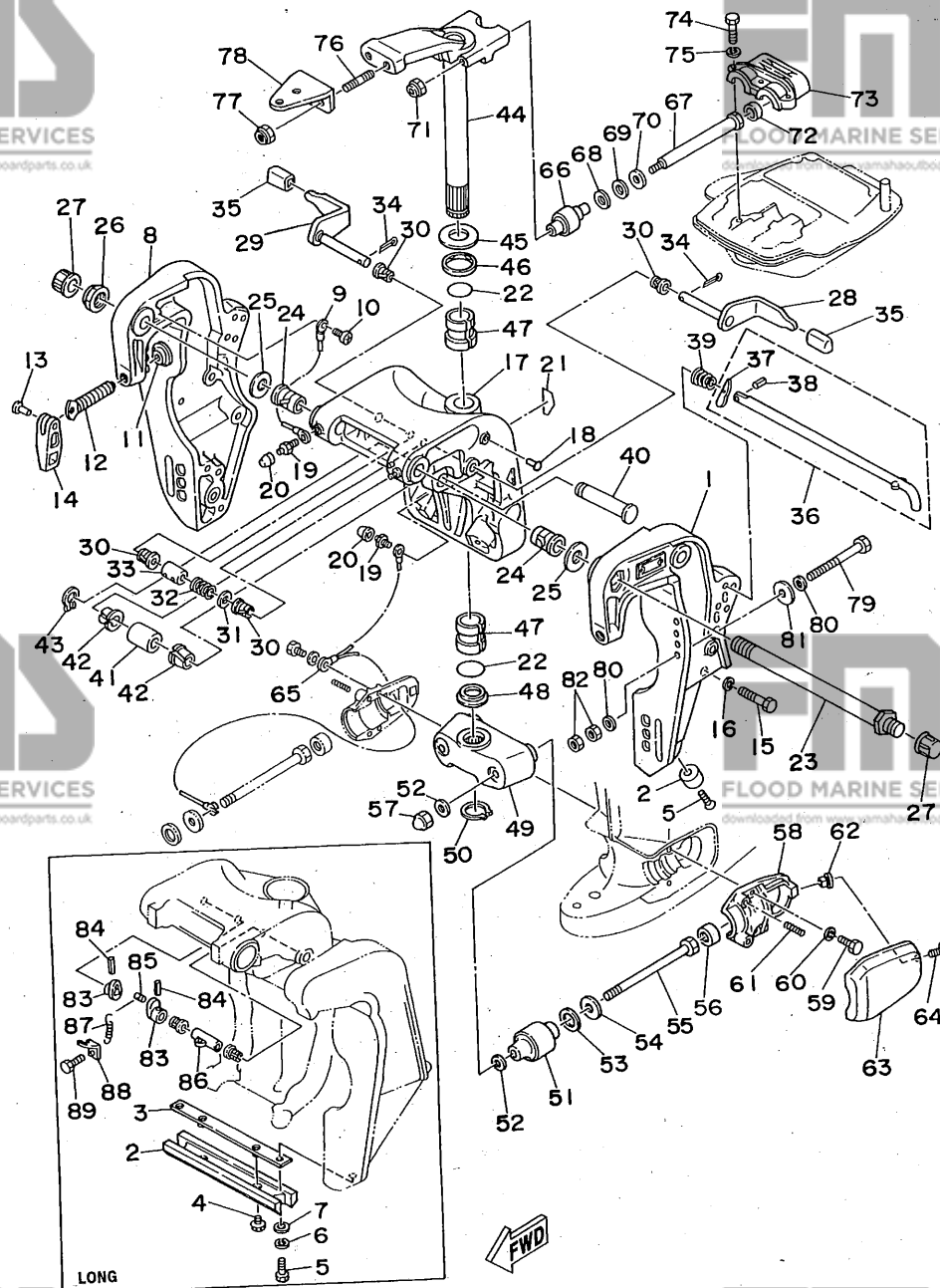


FIG. 6 BRACKET 1 (55BE/55BEM)

SUPPORT 1 (55BE/55BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	90386-22M15	BUSH	2	
25	90201-22M67	DOUILLE	2	
26	90185-22M11	WASHER, PLATE	1	
27	665-43145-00	RONDILLE, PLATE	2	
28	688-43181-04	NUT, SELF-LOCKING	1	UR SHORT
28	688-43181-10	ECROU, AUTO-BLOCCANT	1	UR LONG
29	688-43185-04	CAP, CLAMP BRACKET	1	UR SHORT
29	688-43185-10	CAPUCHON, PRESSE	1	UR LONG
30	90386-10M16	LEVER, TILT STOP	4	
31	92990-10600	LEVIER, VERROUILLAGE RELEVAGE	1	SHORT
32	90501-10M21	LEVIER, TILT STOP	1	SHORT
33	90387-10M38	LEVIER, VERROUILLAGE RELEVAGE	1	SHORT
34	91490-30030	LEVER, TILT STOP	2	SHORT
35	663-43318-00	GOUPILLE	2	
36	697-43160-00	COVER	1	UR SHORT
37	688-43160-01	CAPUCHON	1	UR LONG
38	91690-30012	TILT ROD ASSY	1	
39	90502-20M03	BROCHE D'INCLINAISON (ENS.)	1	
40	6E5-43126-02	TILT ROD ASSY	1	
41	90386-18M21	BROCHE D'INCLINAISON (ENS.)	1	
42	90386-18M35	.PLATE, TILT LOCK	2	
43	93410-18M02	.TAQUET, BROCHE INCLINAISON	1	
44	663-42510-03-4D	.PIN, SPRING	1	UR SHORT
45	90201-30M00	.AGRAFFE	1	
46	90386-30M78	SPRING, CONICAL	1	
		RESSORT, CONIQUE	1	UR LONG
		RESSORT, CONIQUE	1	
		PIN, UPPER SHOCK MOUNT	1	
		AXE, SUPERIEUR AMORTISSEUR	1	
		BUSH	1	
		DOUILLE	2	
		BUSH	1	
		DOUILLE	1	
		CIRCLIP	1	
		CLIPS	1	UR SHORT
		STEERING BRACKET ASSY	1	
		DIRECTION SUPPORT (ENS.)	1	UR LONG
		STEERING BRACKET ASSY	1	
		DIRECTION SUPPORT (ENS.)	1	
		WASHER, PLATE	1	
		RONDILLE, PLATE	1	
		BUSH	1	
		DOUILLE	1	

C4

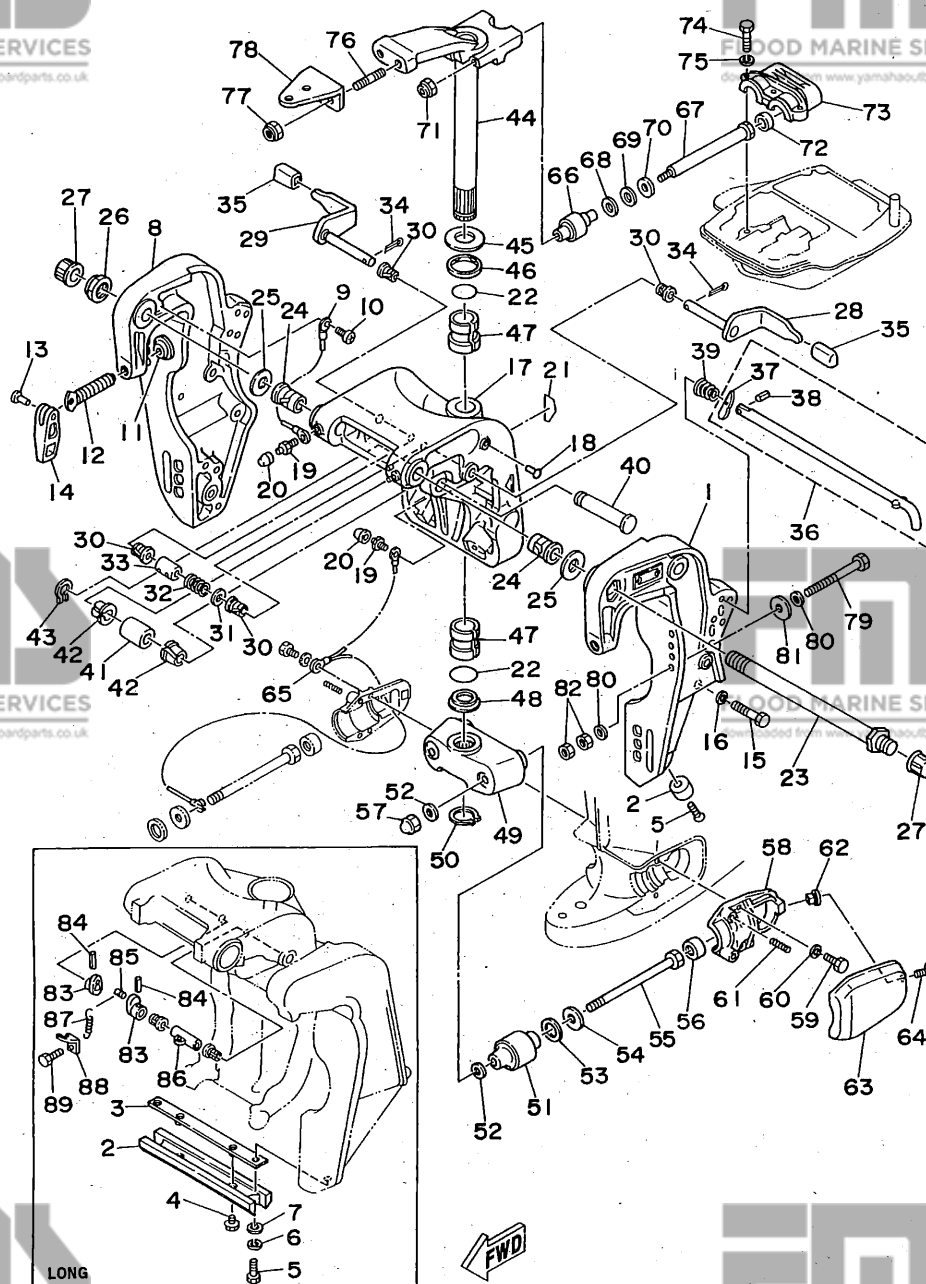


FIG. 6 BRACKET 1 (55BE/55BEM)

SUPPORT 1 (55BE/55BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
47	90386-30M77	BUSH DOUILLE	2	
48	90386-30M60	BUSH DOUILLE	1	
49	663-44551-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
50	93410-28M06	CIRCLIP CLIPS	1	
51	687-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	
52	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	
53	90202-25M04	WASHER, PLATE RONDELLE, PLATE	2	
54	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	
55	90109-12261	BOLT BOULON	2	
56	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
57	95380-12800	NUT, CROWN ECROU, BORGNE	2	
58	687-44552-02-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	
59	97095-08025	BOLT BOULON	4	
60	92990-08100	WASHER, SPRING RONDELLE, GROWER	4	
61	90501-14M08	SPRING, COMPRESSION RESSORT, COMPRESSION	4	
62	90179-06066	NUT ECROU	2	
63	663-44553-01-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	
64	97885-06016	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	2	
65	697-82127-01	WIRE, LEAD 2 FIL 2	1	UR SHORT
	688-82127-02	WIRE, LEAD 2 FIL 2	1	UR LONG
66	670-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	2	
67	90109-08262	BOLT BOULON	2	
68	90201-15423	WASHER, PLATE RONDELLE, PLATE	2	
69	90202-15065	WASHER, PLATE RONDELLE, PLATE	2	
70	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	
71	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
72	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFÉRIEUR	2	
73	663-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPÉRIEUR	1	

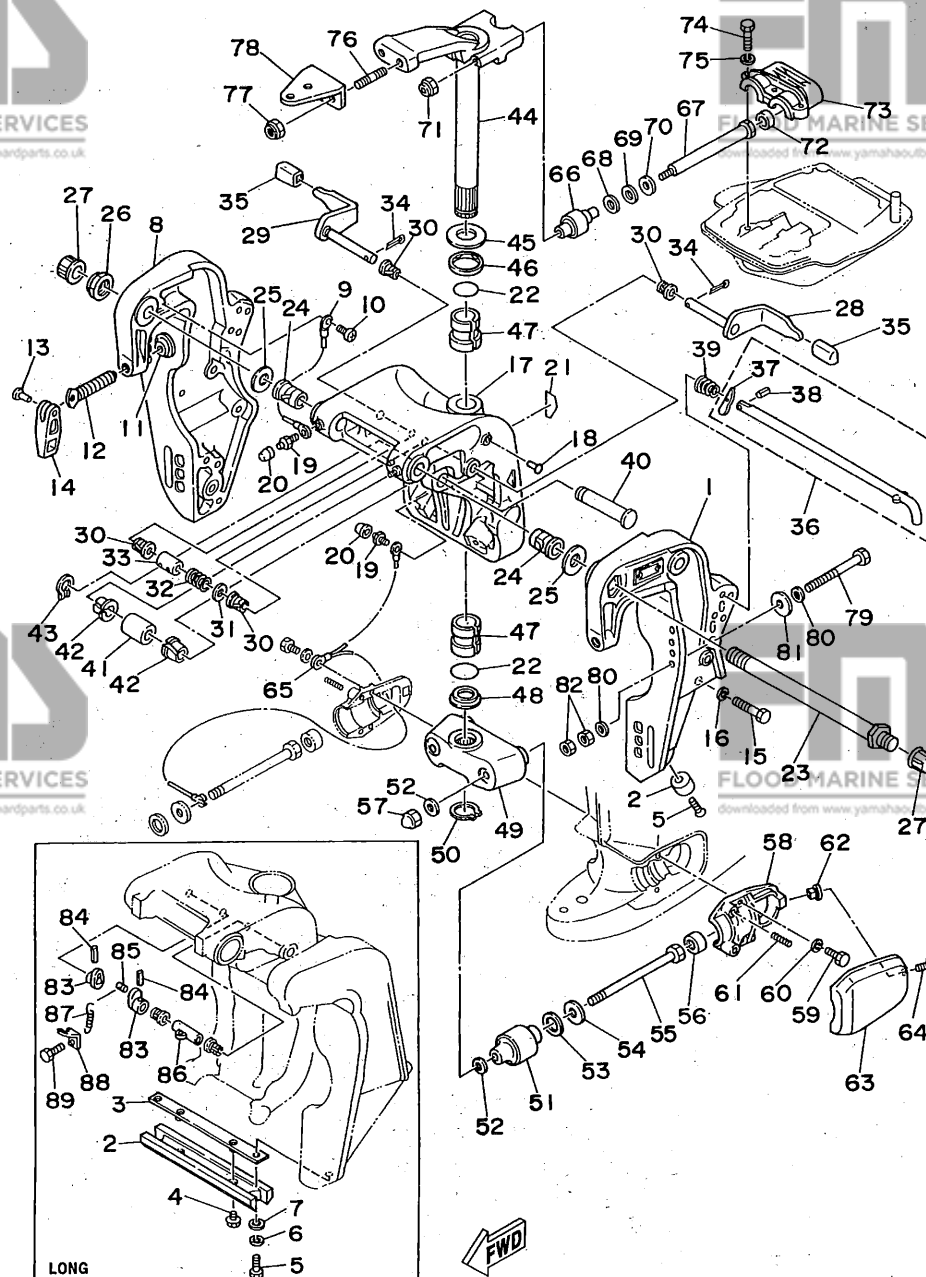


FIG. 6 BRACKET 1 (55BE/55BEM)

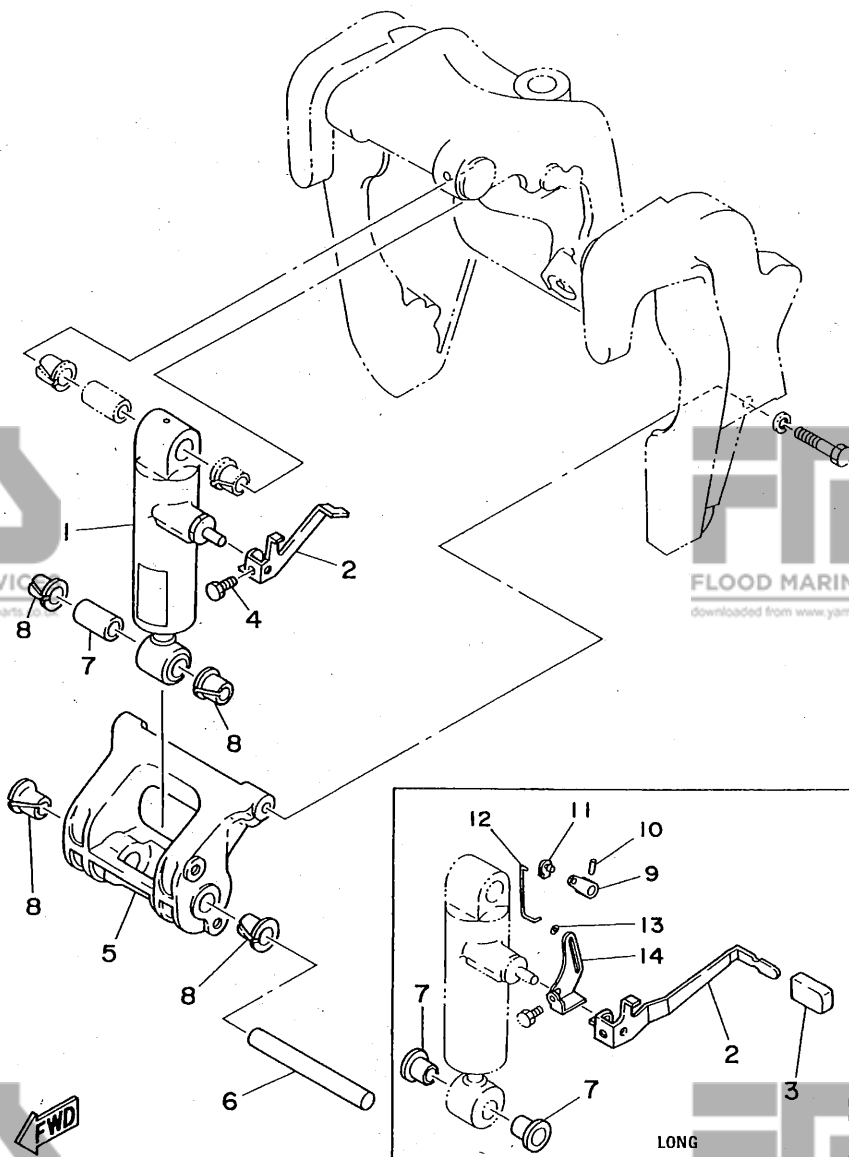
SUPPORT 1 (55BE/55BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
74	97095-08035	BOLT BOULON	3	
75	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
76	90116-10175	BOLT, STUD GOIJON	2	
77	90185-10051	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	2	
78	688-48511-01-40	HOOK, STEERING ATTACHE, DIRECTION	1	UR BALL POST TYPE
	688-48511-51-40	HOOK, STEERING ATTACHE, DIRECTION	1	UR STEERING GUIDE TYPE
79	90101-12M51	BOLT BOULON	4	
80	92990-12200	WASHER, PLAIN RONDELLE, PLATE	8	
81	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
82	95380-12600	NUT ECRU	8	
83	665-43148-00	COLLAR, DISTANCE ENTRETOISE	2	LONG
84	91690-30020	PIN, SPRING AGRAFFE	2	LONG
85	90249-06M19	PIN GOUPILLE	1	LONG
86	90387-10M02	COLLAR COLLERETTE	1	LONG
87	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	LONG
88	665-43144-00	HOOK, SPRING CROCHET	1	LONG
89	97095-06010	BOLT BOULON	1	LONG

FIG. 7 BRACKET 2 (55BE/55BEM)

SUPPORT 2 (55BE/55BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43170-03-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR SHORT
	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR LONG
2	688-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	UR SHORT
	688-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	UR LONG
3	682-43318-01	COVER CAPUCHON	1	LONG
4	97095-06010	BOLT BOULON	1	
5	697-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR SHORT
	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR LONG
6	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	
7	90386-18M21	BUSH DOUILLE	1	UR SHORT
	90386-18M63	BUSH DOUILLE	2	UR LONG
8	90386-18M35	BUSH DOUILLE	4	
9	688-43186-00	LEVER LEVIER	1	LONG
10	91690-30020	PIN, SPRING AGRAFFE	1	LONG
11	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	LONG
12	688-43616-00	ROD, TILT LOCK TIGE	1	LONG
13	90202-03M51	WASHER, PLATE RONDELLE, PLATE	1	LONG
14	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH	1	LONG



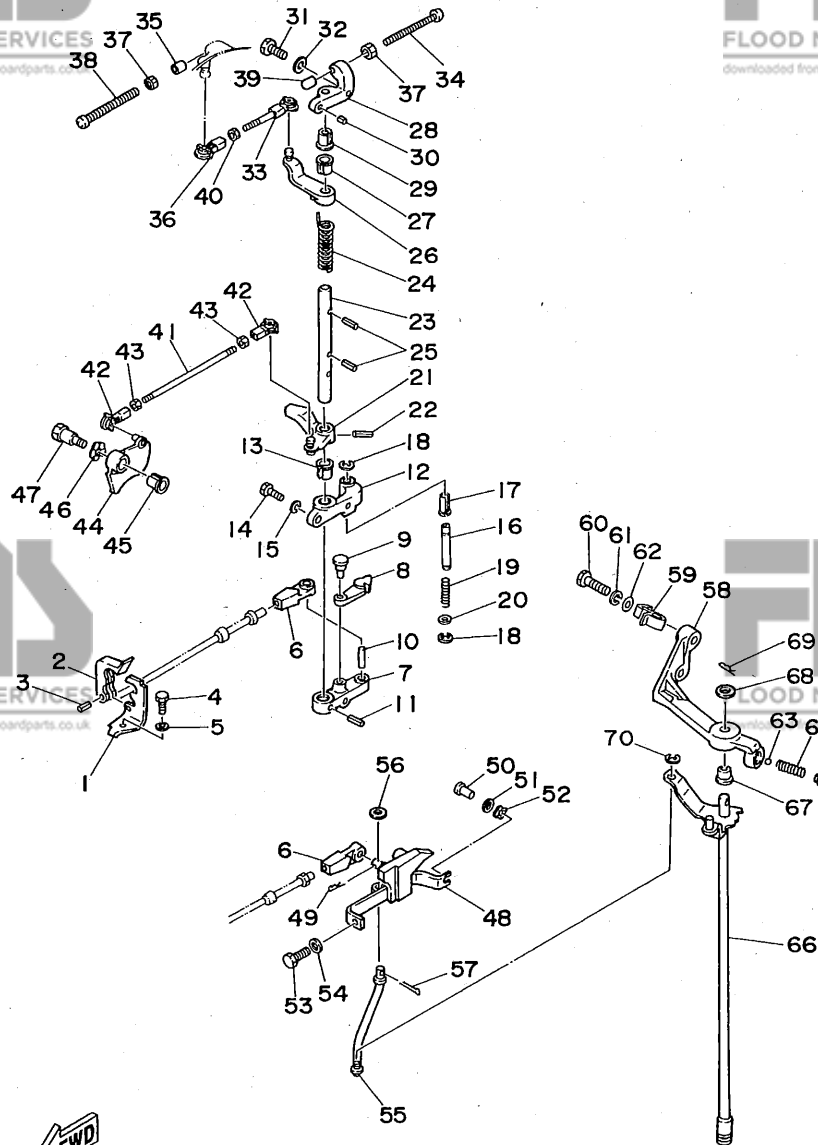


FIG. 8 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	663-48538-00	ETRIER 1, COMMANDE A DISTANCE	1	
3	91690-30012	CLAMP, CABLE 1	1	
4	97095-08016	COLLIER	1	
5	92995-08100	PIN, SPRING	1	
6	663-48344-00	AGRAFFE	1	
7	663-41632-00-94	BOLT	1	
8	663-41282-00	BOULON	1	
9	90249-05125	WASHER	1	
10	93607-23110	RONDELLE	1	
11	91690-30018	CABLE END, REMOTE CONTROL	2	
12	663-41662-00-94	CHAPE CABLE	1	
13	90386-10009	LEVER, MAGNETO CONTROL	1	
14	97080-06018	LEVIER, COMMANDE D'AVANCE	1	
15	92990-06600	STOPPER, FREE ACCEL. LINK	1	
16	663-44114-00	VERROU	1	
17	90386-06M39	PIN	1	
18	99080-05600	GOUPILLE	1	
19	90501-08232	PIN, DOWEL	1	
20	92990-06600	CENTREUR	1	
21	663-41633-00-94	PIN, SPRING	1	
22	91690-30018	AGRAFFE	1	
23	663-41635-00	BRACKET	1	
24	90508-20169	SUPPORT	1	
25	91690-30018	BUSH	1	
26	663-41631-00-94	DOUILLE	1	
27	90386-10009	BOLT	2	
28	663-41661-00-94	BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		STOPPER	1	
		PLAQUETTE	1	
		BUSH	1	
		DOUILLE	1	
		CIRCLIP	2	
		CIRCLIP	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		LEVER, MAGNETO CONTROL	1	
		LEVIER, COMMANDE D'AVANCE	1	
		PIN, SPRING	1	
		AGRAFFE	1	
		SHAFT, LINK CONNECTING	1	
		AXE, RACCORD	1	
		SPRING, TORSION	1	
		RESSORT, TORSION	1	
		PIN, SPRING	2	
		AGRAFFE	1	
		LEVER, MAGNETO CONTROL	1	
		LEVIER, COMMANDE D'AVANCE	1	
		BUSH	1	
		DOUILLE	1	
		BRACKET	1	
		SUPPORT	1	

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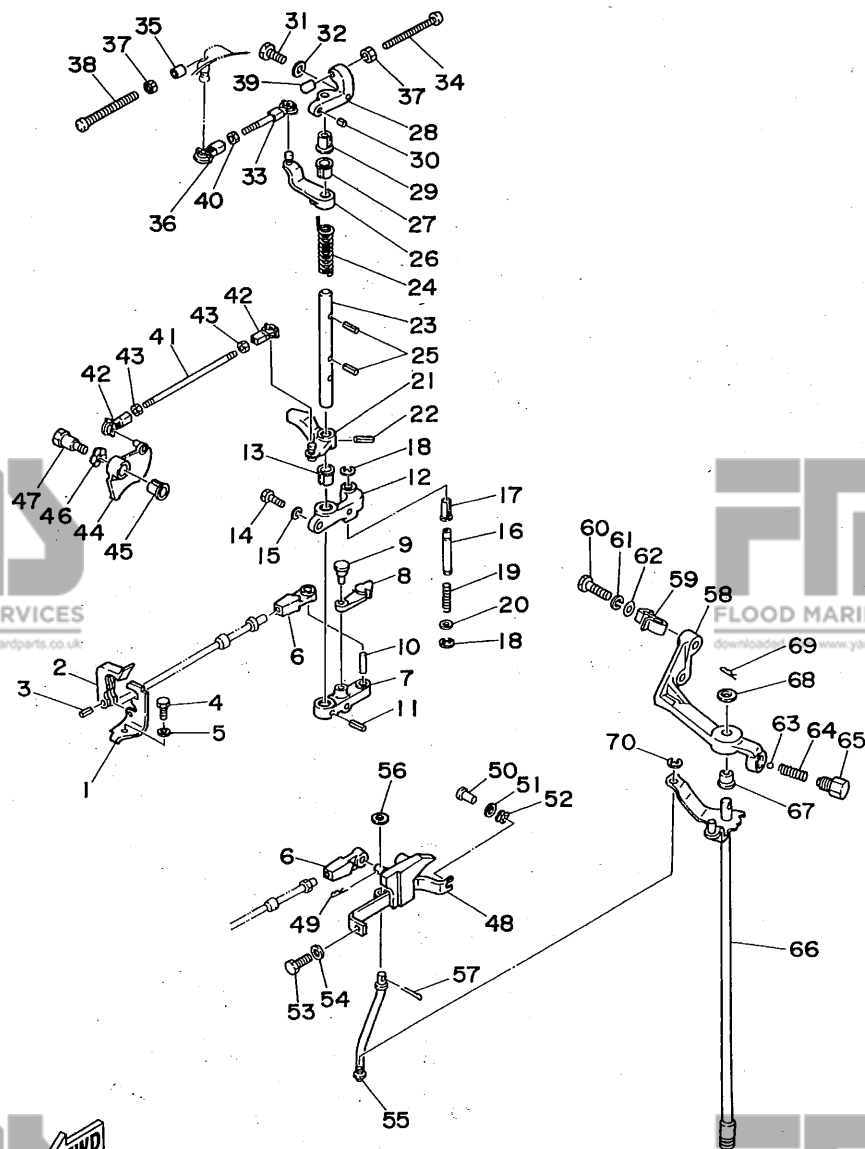


FIG. 8 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90386-10009	BUSH DOUILLE	1	
30	91690-40010	PIN, SPRING AGRAFFE	1	
31	97080-06018	BOLT BOULON	1	
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
33	688-41636-00	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	
34	90157-06M12	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
35	688-44194-00	CAP CAPUCHON	1	
36	6H1-41237-00	JOINT, LINK RACCORD	1	
37	95380-06700	NUT ECROU	2	
38	90157-06M11	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
39	663-44194-00	CAP CAPUCHON	1	
40	95380-05600	NUT ECROU	1	
41	697-41211-00	LINK, ACCEL. BIELLETTE, ACCELERATION	1	
42	6H4-41237-00	JOINT, LINK RACCORD	2	
43	95380-05600	NUT ECROU	2	
44	663-41213-01-94	CAM, ACCEL. CAME, ACCELERATION	1	
45	90386-10009	BUSH DOUILLE	1	
46	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
47	90109-06260	BOLT BOULON	1	
48	663-44117-01	BRACKET SUPPORT	1	
49	90468-18008	CLIP JONC	1	
50	90241-06M00	PIN GOUILLE	1	
51	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
52	90206-06040	WASHER, WAVE RONDELLE, ONDULEE	1	
53	97313-06018	BOLT BOULON	1	
54	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
55	663-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
56	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

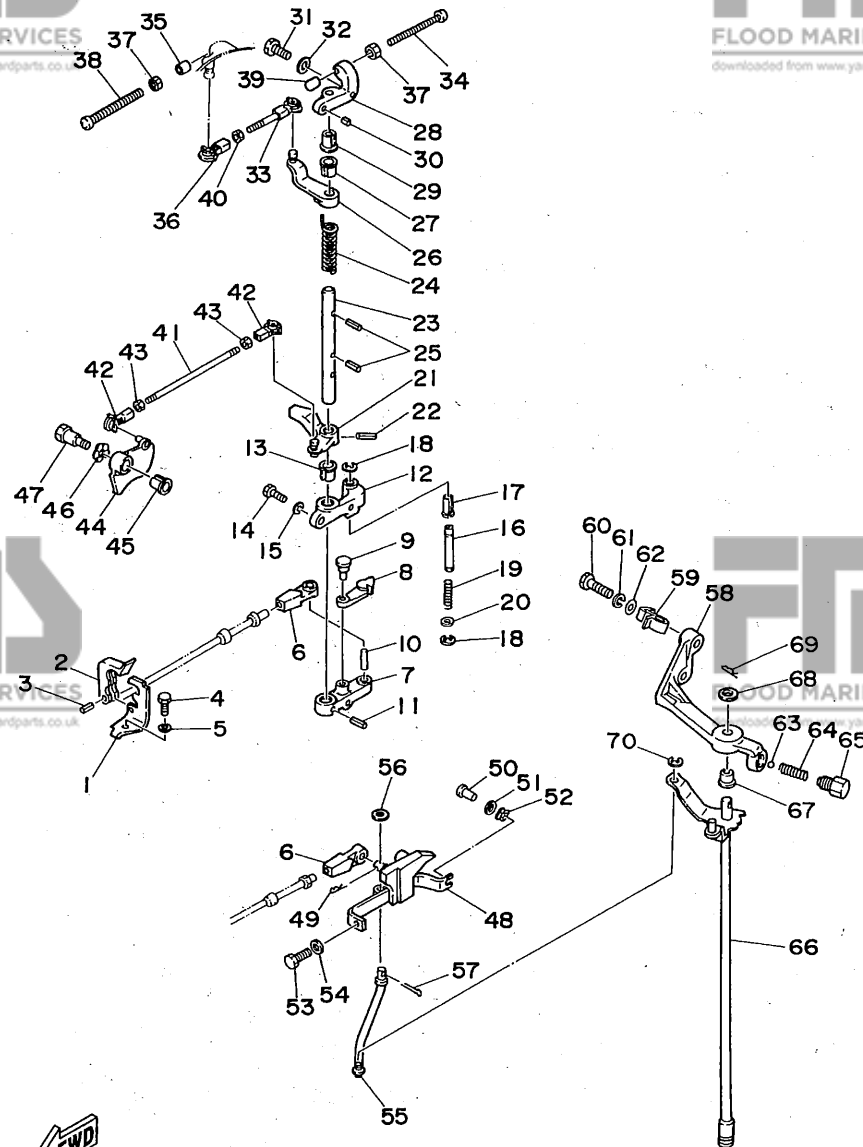


FIG. 8 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	91490-16020	PIN, COTTER GOUPILLE	1	
58	688-44118-00-94	BRACKET SUPPORT	1	
59	90462-05M02	CLAMP BRIDE	1	
60	97013-08030	BOLT BOULON	2	
61	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
62	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	WITHOUT NEUTRAL SWITCH
63	93501-04M02	BALL BILLE	1	
64	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
65	648-42715-00	BUSHING COUSSINET	1	
66	697-44120-02	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
	697-44120-12	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG
67	90386-08006	BUSH DOUILLE	1	
68	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
69	90468-18008	CLIP JONC	1	
70	99080-05600	CIRCLIP CIRCLIP	1	

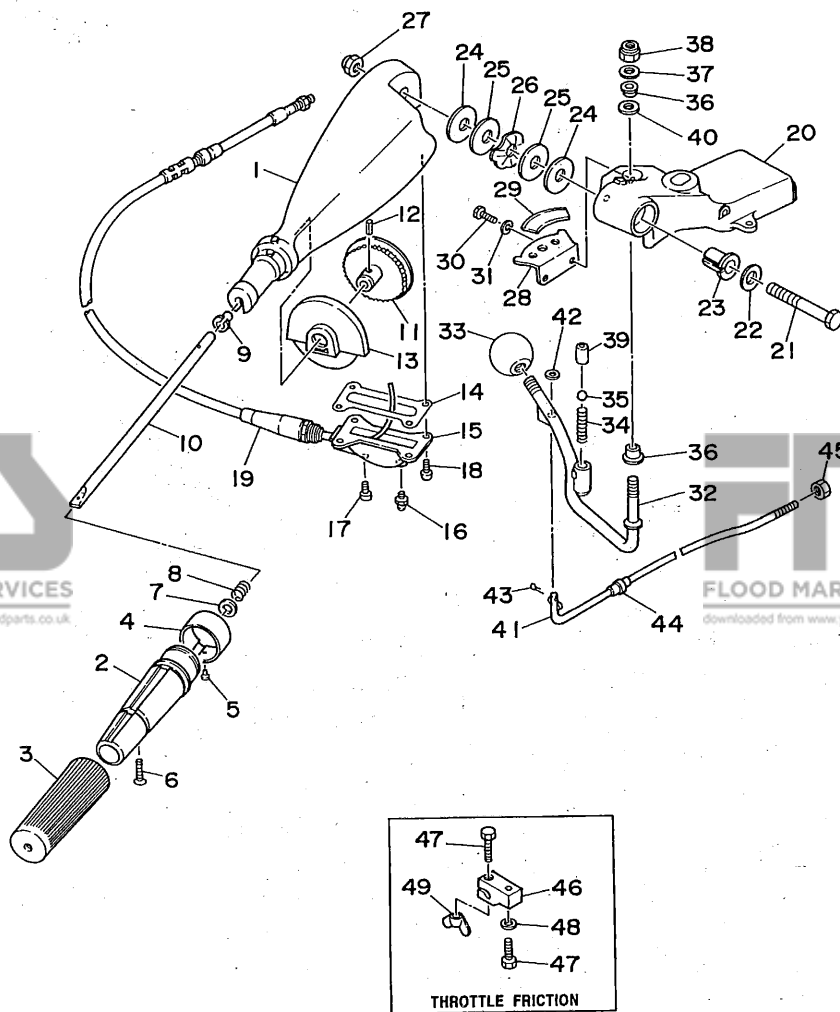


FIG. 9 STEERING (55BEM)

DIRECTION (55BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-42111-02-4D	HANDLE, STEERING POIGNEE	1	
2	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
3	661-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
4	697-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
5	90269-02M09	RIVET	1	
6	90149-05M13	RIVET SCREW	1	
7	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
8	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
9	90386-08032	BUSH DOUILLE	1	
10	663-42115-00	SHAFT, STEERING HANDLE AXE, BARRE FRANCHE	1	
11	663-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
12	91690-30216	PIN, SPRING AGRAFFE	1	
13	663-42135-01	HOUSING, THROTTLE LEVER BOITIER, CREMAILLE	1	
14	663-42133-01	GASKET JOINT	1	
15	663-42134-03-94	COVER, THROTTLE LEVER CAPOT, CREMAILLE	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
18	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
19	692-26301-03	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
20	697-42121-00-4D	BRACKET SUPPORT	1	
21	90101-12M06	BOLT BOULON	1	
22	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1	
23	90386-12089	BUSH DOUILLE	1	
24	90202-12092	WASHER, PLATE RONDELLE, PLATE	2	
25	90201-12537	WASHER, PLATE RONDELLE, PLATE	2	
26	90206-12054	WASHER, WAVE RONDELLE, ONDULEE	1	
27	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
28	697-44113-00	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	

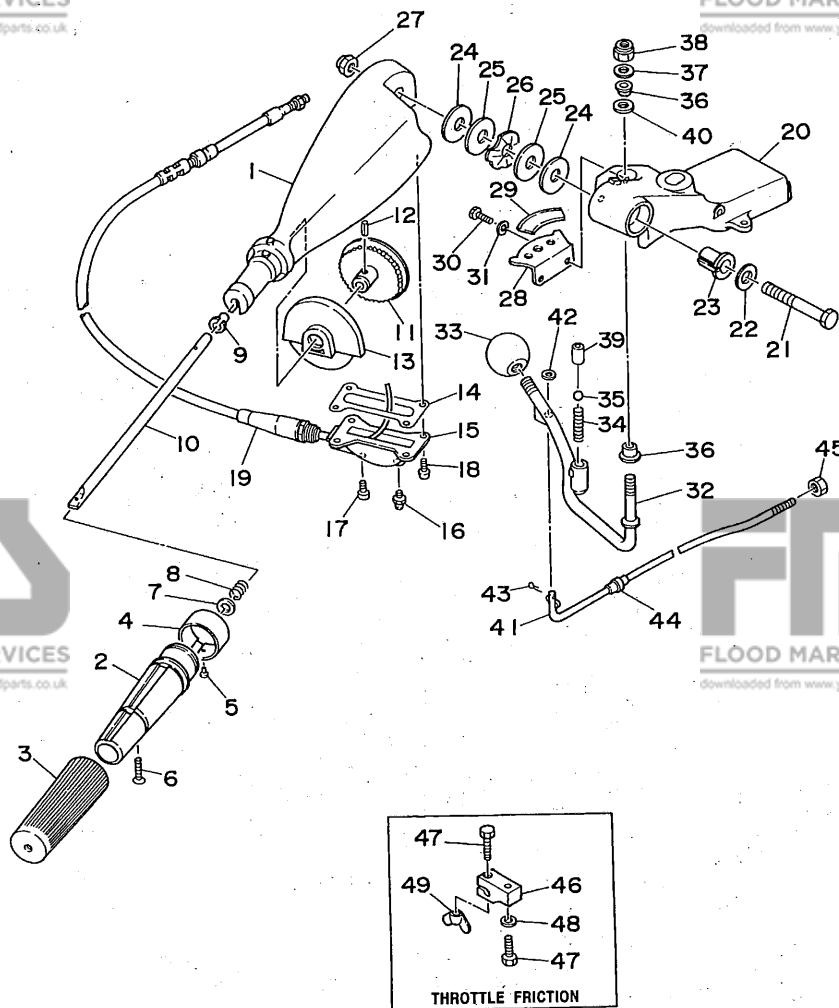


FIG. 9 STEERING (55BEM)

DIRECTION (55BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6K5-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
30	97095-06016	BOLT BOULON	2	
31	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
32	697-44159-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
33	663-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	
34	90501-16M17	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
35	93515-32M01	BALL BILLE	1	
36	90386-10009	BUSH DOUILLE	2	
37	90201-10120	WASHER, PLATE RONDELLE, PLATE	1	
38	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
39	90387-12M30	COLLAR COLLERETTE	1	
40	90201-12M34	WASHER, PLATE RONDELLE, PLATE	1	
41	663-42164-00	ROD, MANUAL SHIFT TIGE, INVERSION MANUELLE	1	
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
43	91490-25012	PIN, COTTER GOUPILLE	1	
44	90386-06088	BUSH DOUILLE	1	
45	700-48339-00	NUT, CABLE END ECROU, CABLE COMMANDE DISTANCE	1	
46	663-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
47	97095-06025	BOLT BOULON	2	
48	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
49	90175-06003	NUT, WING ECROU, A OREILLES	1	

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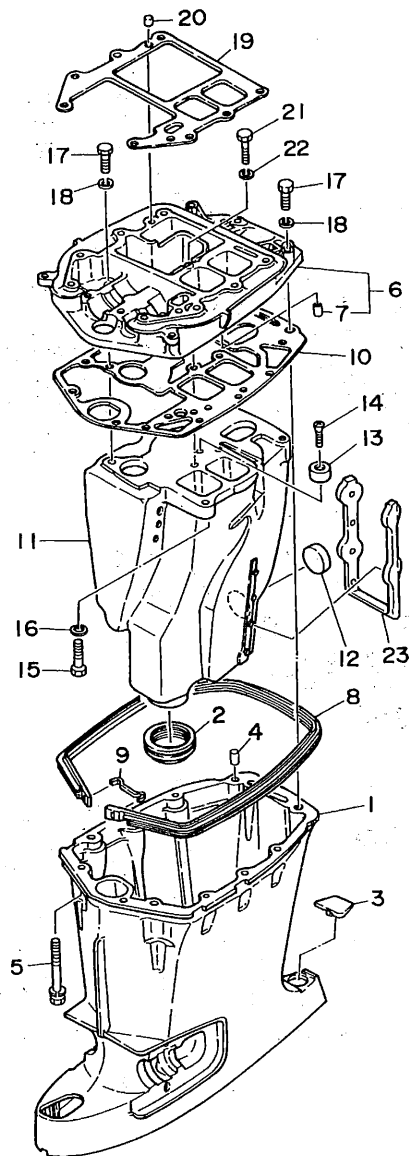


FIG. 10 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	691-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
	691-45111-13-4D	CASING, UPPER FOURREAU	1	UR LONG
2	663-45123-00	GASKET, MUFFLER	1	
3	663-45155-10	JOINT, POT DE DETENTE	1	
4	93606-12019	CAP	1	
5	90119-08M82	CAPUCHON	1	
6	663-41137-04-5B	PIN, DOWEL	2	
7	90386-02M04	GOUPILLE	1	
8	663-45127-00	BOLT, WITH WASHER	8	
9	663-41137-04-5B	BOULON, AVEC RONDELLE	1	
10	90386-02M04	GUIDE, EXHAUST	1	
11	663-45127-00	COLLECTEUR D'ECHAPPEMENT	1	
12	663-45129-00	.BUSH	1	
13	663-45127-00	.DOUILLE	1	
14	663-45129-00	SEAL	1	
15	663-45129-00	JOINT	1	
16	697-45114-A0	HOOK, DAMPER SEAL	1	
17	663-14711-02-5B	CROCHET	1	
18	663-14711-12-5B	GASKET, UPPER CASING	1	
19	90334-30017	JOINT, TUBE D'ARBRE	1	
20	663-14711-02-5B	MUFFLER 1	1	UR SHORT
21	663-14711-12-5B	POT D'ECHAPPEMENT 1	1	UR LONG
22	90334-30017	MUFFLER 1	1	
23	663-45251-00	POT D'ECHAPPEMENT 1	1	
24	92180-06025	PLUG, STRAIGHT	1	
25	97095-08035	PLOT, DROIT	1	
26	92990-08100	ANODE	1	
27	92180-06025	ANODE	1	
28	97095-08035	SCREW, OVAL HEAD	1	
29	92990-08100	VIS	1	
30	97095-08030	BOLT	1	
31	92990-08100	BOULON	1	
32	97095-08030	WASHER, SPRING	1	
33	92990-08100	RONDELLE, GROWER	1	
34	696-45113-A0	BOLT	6	
35	92990-08100	BOULON	6	
36	93606-12019	WASHER, SPRING	1	
37	97095-08040	RONDELLE, GROWER	1	
38	92990-08100	GASKET, UPPER CASING	1	
39	663-14737-00	JOINT, TUBE D'ARBRE	1	
40	97095-08040	PIN, DOWEL	2	
41	92990-08100	GOUPILLE	1	
42	663-14737-10	BOLT	1	
43	92990-08100	BOULON	1	
44	663-14737-10	WASHER, SPRING	1	
45	92990-08100	RONDELLE, GROWER	1	
46	663-14737-10	DAMPER, MUFFLER	1	UR SHORT
47	92990-08100	AMORTISSEUR DE POT D'ECHAPPT	1	UR LONG
48	663-14737-10	DAMPER, MUFFLER	1	UR LONG
49	92990-08100	AMORTISSEUR DE POT D'ECHAPPT	1	

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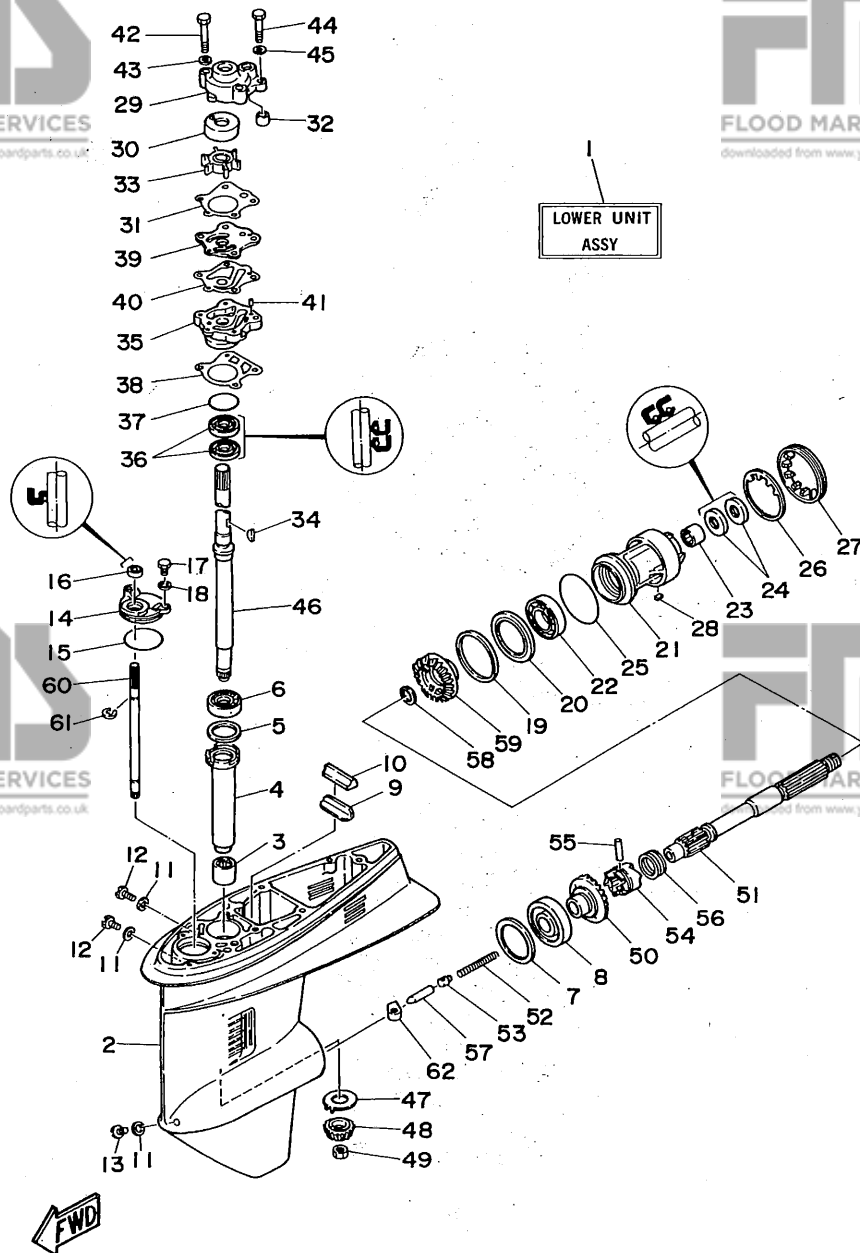


FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-45300-01-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR SHORT
	697-45300-12-40	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR LONG
2	697-45311-02-40	CASING, LOWER BOITIER D'HELICE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	663-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-00003	BEARING ROULEMENT	1	
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
10	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
11	90430-08020	GASKET JOINT	3	
12	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
13	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
14	663-45321-00	PLATE PLAQUETTE	1	

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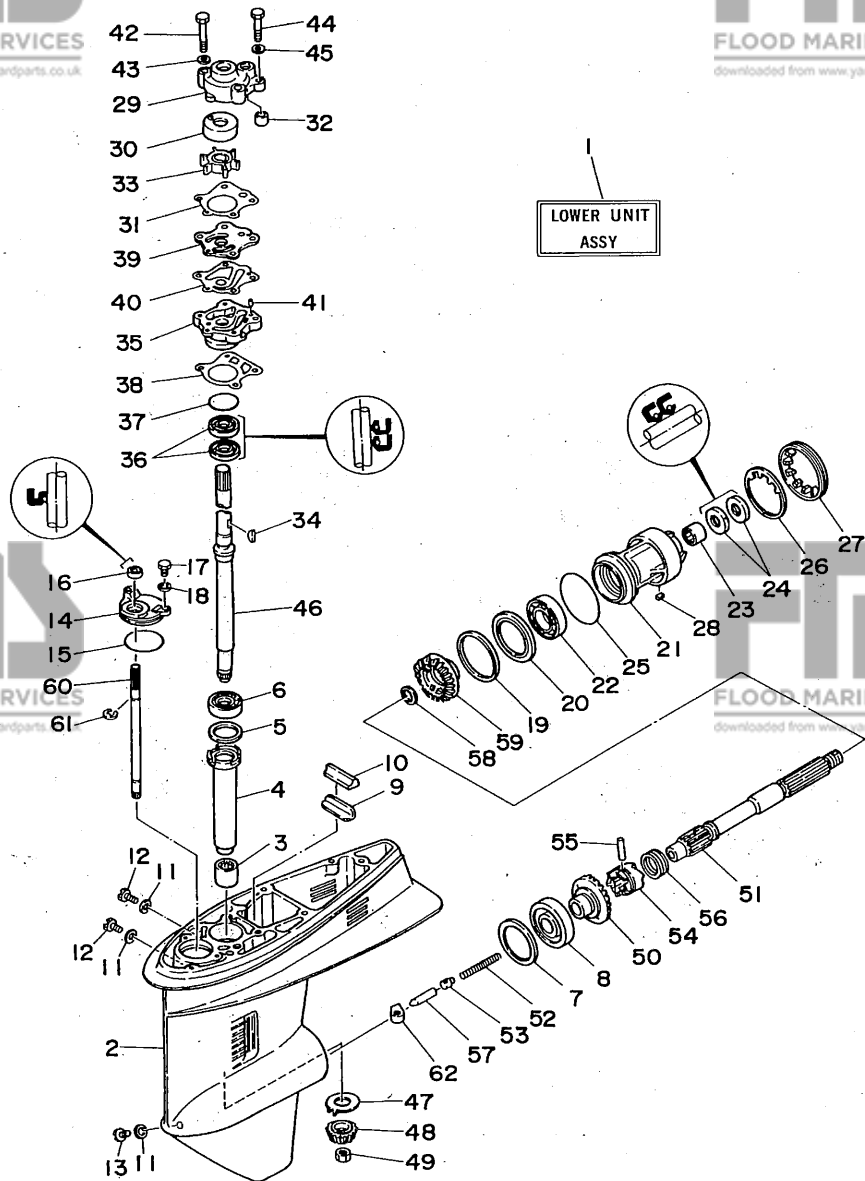


FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	93210-49046	O-RING	1	
16	93106-09014	JOINT TORIQUE	1	
17	97095-06016	OIL SEAL	1	
18	92990-06600	JOINT SPY	2	
19	663-45577-01-10	BOLT	2	
	663-45577-01-12	BOULON	2	
	663-45577-01-15	WASHER, PLATE	1	UR
	663-45577-01-18	RONDELLE, PLATE	1	UR
	663-45577-01-30	SHIM (T:0.10MM)	1	UR
	663-45577-01-40	CALE (T:0.10MM)	1	UR
	663-45577-01-50	SHIM (T:0.12MM)	1	UR
	663-45577-01-50	CALE (T:0.12MM)	1	UR
	663-45577-01-50	SHIM (T:0.15MM)	1	UR
	663-45577-01-50	CALE (T:0.15MM)	1	UR
	663-45577-01-50	SHIM (T:0.18MM)	1	UR
	663-45577-01-50	CALE (T:0.18MM)	1	UR
	663-45577-01-50	SHIM (T:0.30MM)	1	UR
	663-45577-01-50	CALE (T:0.30MM)	1	UR
	663-45577-01-50	SHIM (T:0.40MM)	1	UR
	663-45577-01-50	CALE (T:0.40MM)	1	UR
	663-45577-01-50	SHIM (T:0.50MM)	1	UR
	663-45577-01-50	CALE (T:0.50MM)	1	UR
20	663-45576-00	WASHER, THRUST	1	
21	663-45331-00-94	RONDELLE DE CALAGE	1	
22	93306-00702	HOUSING, BEARING	1	
23	93317-22204	FLASQUE, ROULEMENT	1	
24	93101-22067	BEARING	1	
25	93210-66M98	ROULEMENT	1	
26	90214-48M03	BEARING, CYLINDRICAL	1	
27	697-45384-00	PIECE	1	
28	90282-04010	OIL SEAL	2	
29	663-44311-02	JOINT SPY	1	
30	663-44322-00	O-RING	1	
31	663-44315-A0	JOINT TORIQUE	1	
32	663-44366-00	WASHER, CLAW	1	
33	697-44352-00	RONDELLE, A GRIFFES	1	
34	90280-03M03	NUT	1	
35	663-44341-00-94	ECROU	1	
36	93101-23070	KEY, STRAIGHT	1	
		CLAVETTE, DROITE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		INSERT, CARTRIDGE	1	
		CUVETTE	1	
		GASKET, WATER PUMP	1	
		JOINT, POMPE A EAU	1	
		DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU	1	
		IMPELLER	1	
		TURBINE	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		OIL SEAL	2	
		JOINT SPY	2	

E1

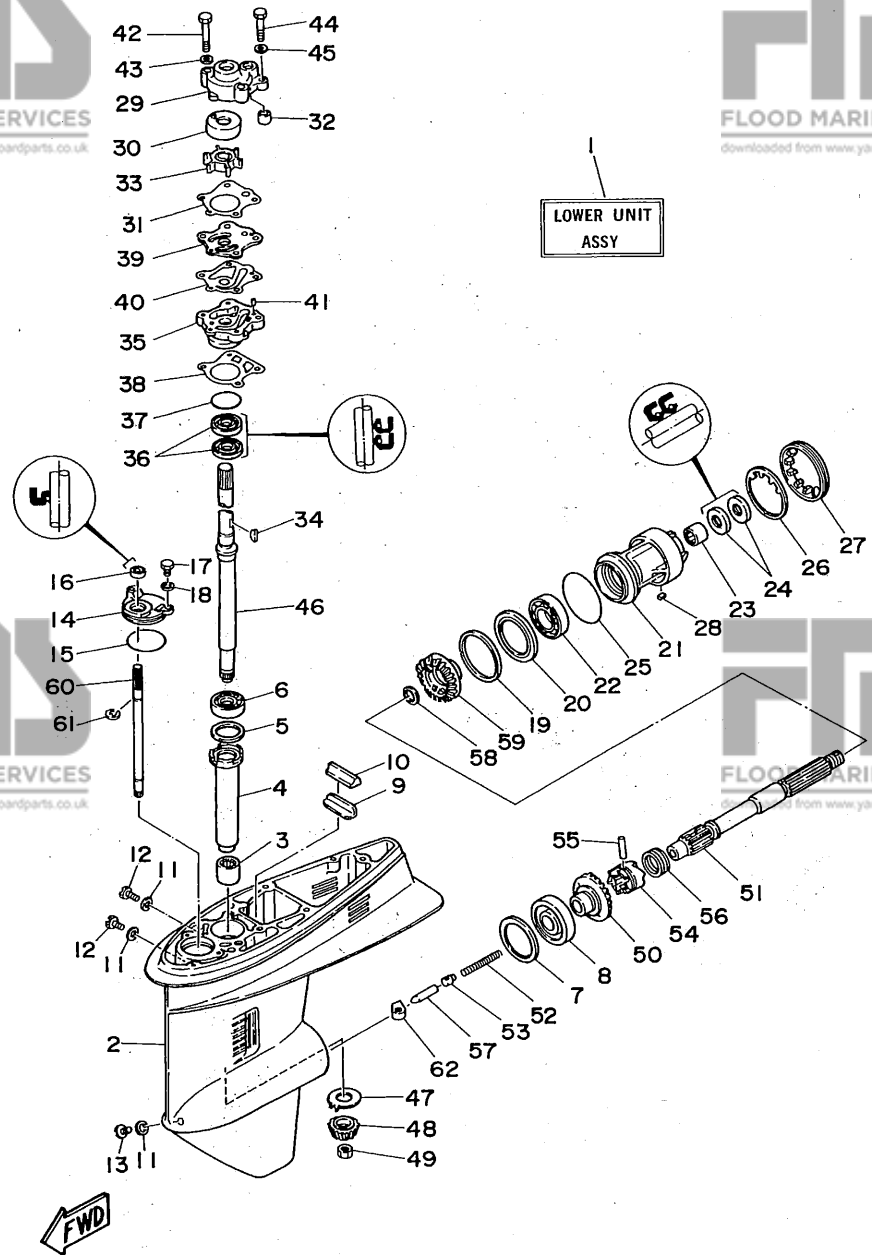


FIG. 11 LOWER CASING. DRIVE 1

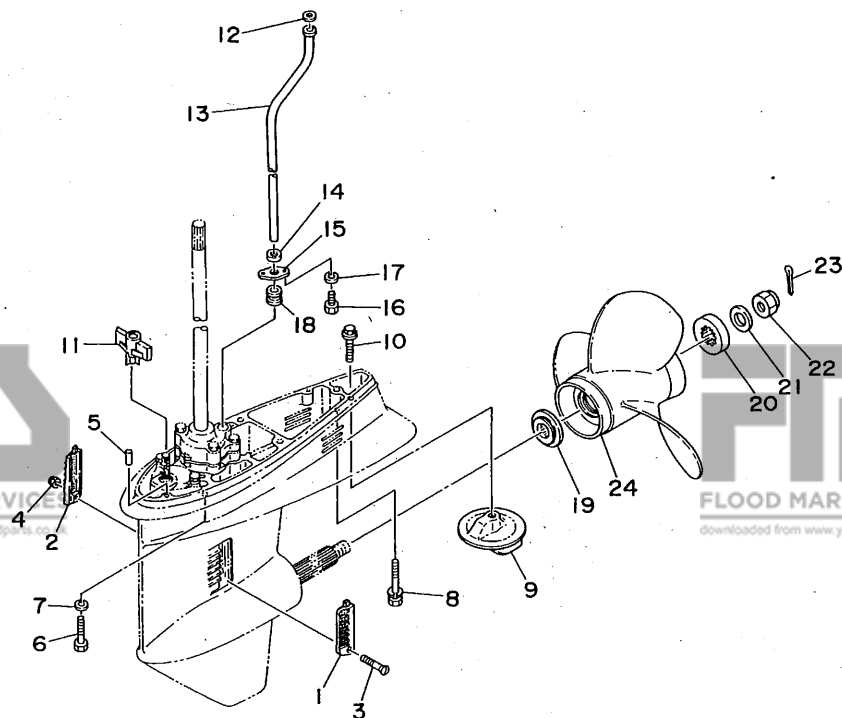
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
37	93210-41042	O-RING	1	
38	663-44316-A0	JOINT TORIQUE	1	
39	663-44323-00	GASKET, WATER PUMP	1	
40	663-44324-A0	JOINT, POMPE A EAU	1	
41	93604-08062	OUTER PLATE, CARTRIDGE	1	
42	97095-08055	PLAQUE EXTERIEURE	1	
43	92990-08600	GASKET, CARTRIDGE	1	
44	97095-08045	JOINT	1	
45	92990-08600	PIN, DOWEL	2	
46	663-45510-01	CLAVETTE	2	
47	663-45510-11	BOLT	2	
48	697-45551-00	BOULON	2	
49	90170-12138	WASHER, PLATE	2	
50	697-45560-00	RONDELLE, PLATE	2	
51	697-45611-00	BOLT	2	
52	90501-16233	BOULON	2	
53	663-45634-00	WASHER, PLATE	2	
54	663-45631-01	RONDELLE, PLATE	2	
55	90250-06023	DRIVE SHAFT ASSY	1	UR SHORT
56	663-45633-00	ARBRE MOTEUR (ENS.)	1	UR LONG
57	688-45635-00	DRIVE SHAFT ASSY	1	
58	90201-22429	ARBRE MOTEUR (ENS.)	1	
59	697-45571-00	BEARING, PLAIN	1	
60	663-44144-01	COUSSINET, PLAT	1	
61	99001-08600	PINION	1	
62	663-44151-00	PIGNON D'ATTAQUE	1	

E2

FIG. 12 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
2	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
3	98780-05540	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
4	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	97075-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
9	679-45371-00	TAB-TRIM ANODE DERIVE	1	
10	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
11	697-43662-00	GUIDE, REVERSE ROD GUIDE, TIGE DE VERROUILLAGE	1	
12	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
13	663-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	663-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
14	90430-12072	GASKET JOINT	1	
15	663-44373-00	SET PLATE, WATER TUBE BRIDE, TUBE D'EAU	1	
16	97095-06012	BOLT BOULON	2	
17	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
18	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
19	663-45987-02	SPACER ENTRETOISE	1	
20	670-45997-02	SPACER ENTRETOISE	1	
21	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
22	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
23	91490-40030	PIN, COTTER GOUPILLE	1	
24	663-45943-02-EL	PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G)	1	UR
	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1	UR
	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	UR
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1	UR

FWD

E3

FIG. 12 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1 UR	
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1 UR	
	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G) HELICE (3X11-3/4"X10"-G)	1 UR	
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
		STAINLESS STEEL PROPELLER ACTIER INOXYDABLE HERICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1 UR	
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	

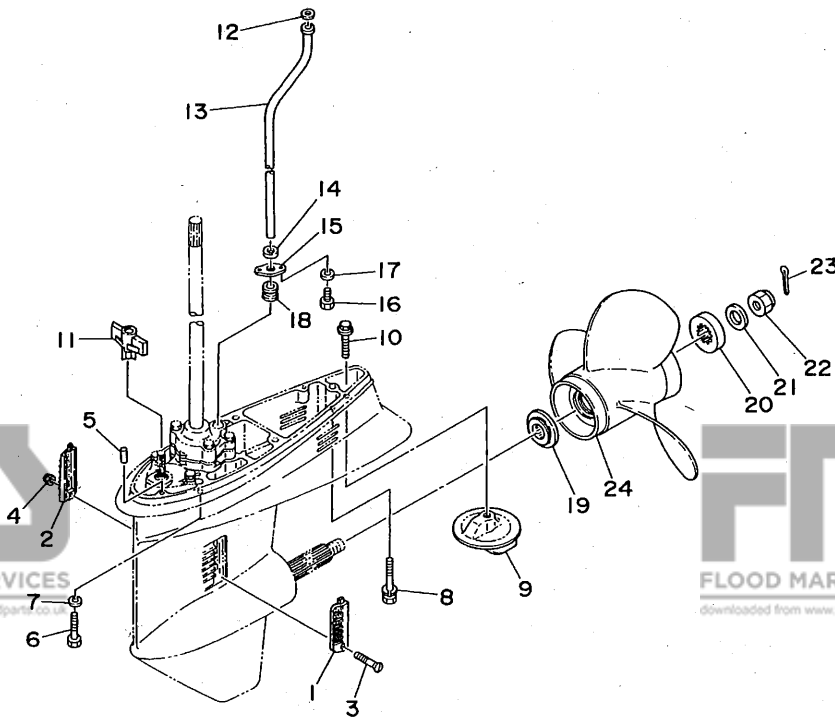
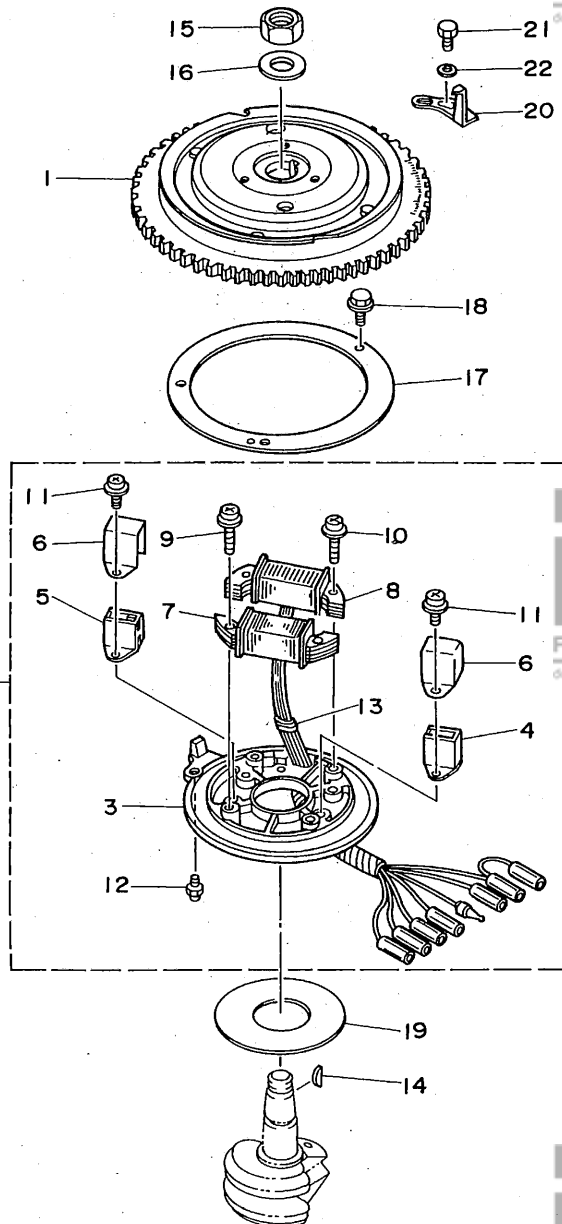


FIG. 13 GENERATOR

GENERATRICE

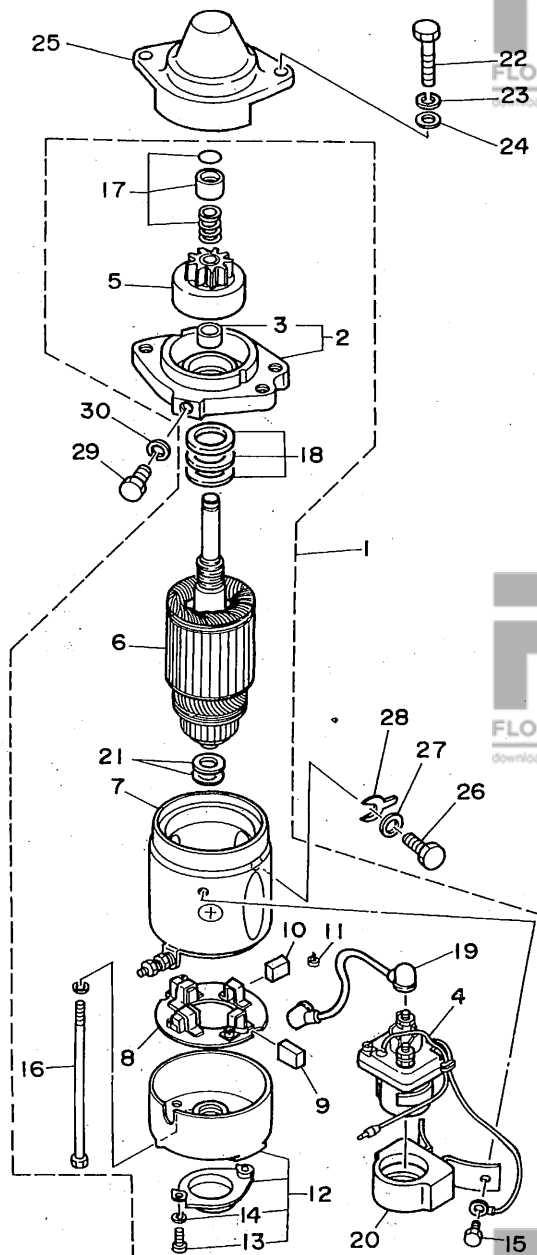


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-85550-00	ROTOR ASSY ROTOR CPLT	1	
2	697-85560-00	BASE ASSY ENS. FLASQUE	1	
3	697-85561-00	.BASE, MAGNETO	1	
4	697-85580-00	.COIL, PULSER	1	
5	697-85580-10	.BOBINE, PULSEUR	1	
6	6F0-85599-A0	.COVER .COUVERCLE	2	
7	697-85520-01	.COIL, CHARGE	1	
8	697-85533-00	.BOBINE, CHARGE	1	
9	98507-05030	.COIL, LIGHTING	1	
10	97602-05132	.BOBINE, ECLAIRAGE	2	
11	97602-05114	.SCREW, PAN HEAD	2	
12	663-85518-00	.VIS, TETE TRONCONIQUE	4	
13	90480-06158	.SCREW, PAN HEAD WITH WASHER	1	
14	90280-05049	.VIS	1	
15	90170-20137	.SCREW, PAN HEAD WITH WASHER	1	
16	90201-21M18	.VIS	1	
17	663-41612-00	.JOINT, BALL	1	
18	97595-06520	.JOINT SPHERIQUE	1	
19	663-41619-00	.GROMMET	1	
20	697-81332-00	.PASSE-FIL	1	
21	97095-06016	KEY, WOODRUFF	1	
22	92990-06600	CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	3	
		BOLT, WITH WASHER	1	
		VIS HEXAGONAL	1	
		WASHER, MAGNETO	1	
		RONDELLE, PLATEAU D'AVANCE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

FIG. 14 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	676-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
3	688-81831-00	..METAL, FRONT ..METAL, AVANT	1	
4	682-81941-11	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	
5	663-81832-11	.PINION ASSY .PIGNON D'ATTAQUE (ENS.)	1	
6	676-81850-11	.ARMATURE ASSY .INDUIT	1	
7	663-81810-11	.STATOR ASSY .STATOR COMPLET	1	
8	663-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
9	663-81811-11	.BRUSH 1 .CHARBON 1	2	
10	663-81812-11	.BRUSH 2 .CHARBON 2	2	
11	663-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	4	
12	663-81820-12	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
13	98580-04012	..SCREW, PAN HEAD ..VIS	2	
14	92901-04100	..WASHER, SPRING ..RONDELLE, GROWER	2	
15	97095-06010	.BOLT .BOULON	2	
16	663-81826-10	.BOLT .BOULON	2	
17	697-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
18	697-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
19	697-81815-10	.CORD, STARTER MOTOR .FIL, DEMARREUR ELECTRIQUE	1	
20	697-81952-10	.HOLDER, RELAY .SUPPORT, RELAIS	1	
21	688-81824-00	.WASHER 2 .RONDELLE 2	2	
22	97013-08040	BOLT BOULON	2	
23	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
24	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
25	663-81842-00-94	COVER COUVERCLE	1	
26	97013-08025	BOLT BOULON	1	
27	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
28	663-81162-00	WASHER, PLAIN RONDELLE, PLATE	1	



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FIG. 14 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97313-08016	BOLT BOULON	1	
30	92990-08100	WASHER, SPRING RONDELLE, GROVER	1	

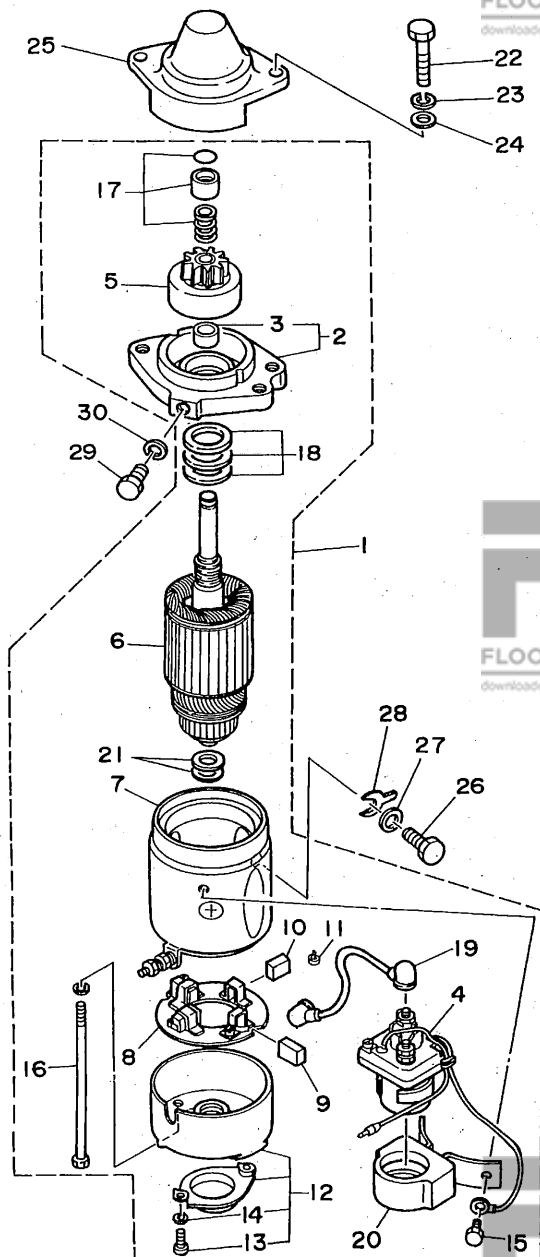
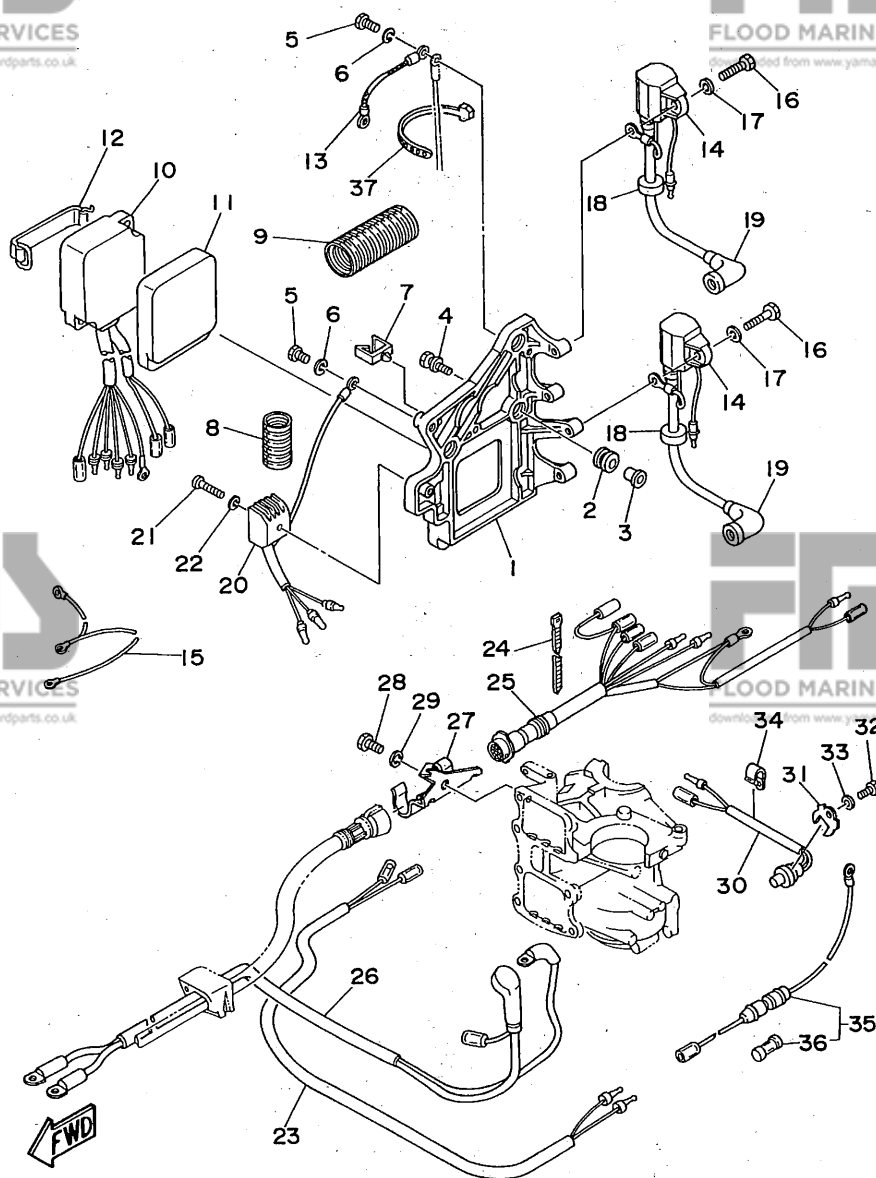


FIG. 15 ELECTRICAL 1

PARTIE ELECTRIQUE 1

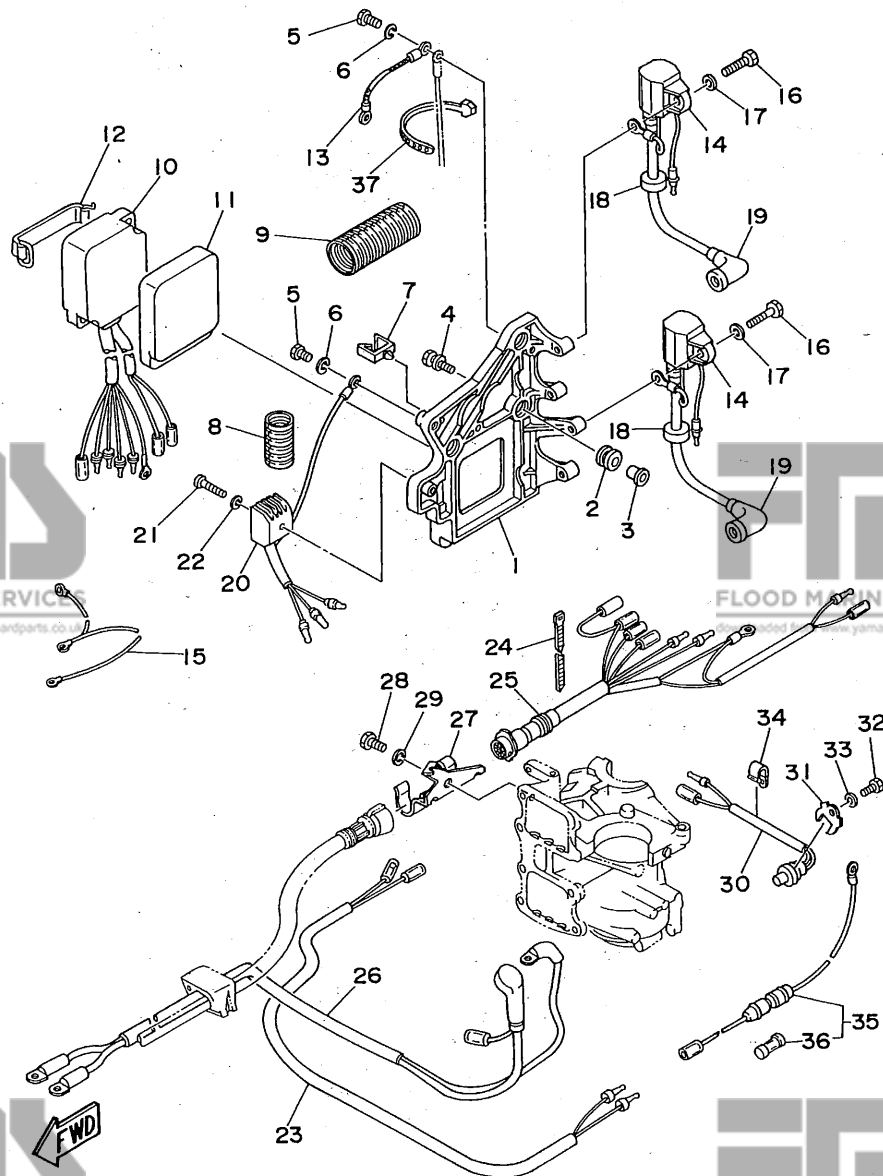


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-85542-01-94	BRACKET SUPPORT	1	
2	6A0-82317-00	DAMPER, IGNITION COIL	3	
3	624-42542-00	AMORTISSEUR, BOBINE D'ALLUM	3	
4	90119-06M90	PIPE TUYAU	3	
5	97095-06012	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
6	92995-06100	BOLT BOULON	2	
7	90464-07M10	WASHER, SPRING RONDELLE, GROWER	1	
8	665-83557-00	CLAMP BRIDE	1	
9	697-83557-00	TUBE TUBE	1	
10	697-85540-00	TUBE TUBE	1	
11	697-85547-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
12	663-82131-01	DAMPER AMORTISSEUR	1	
13	662-82519-00	BAND, BATTERY BAND, DE BATTERIE	1	
14	697-85570-00	WIRE, EARTH LEAD FIL, MASSE	2	
15	697-82519-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
16	97095-06020	WIRE, EARTH LEAD FIL, MASSE	2	
17	92990-06600	BOLT BOULON	2	
18	90480-25161	WASHER, PLATE RONDELLE, PLATE	2	
19	661-82370-20	GROMMET PASSE-FIL	2	
20	664-81970-61	PLUG CAP ASSY ANTIPARASITE	1	
21	98580-05530	RECTIFIER ASSY REDRESSEUR COMPLET	1	
22	92990-05100	SCREW, PAN HEAD VIS	1	
23	697-81971-01	WASHER, SPRING RONDELLE, GROWER	1	UR 55BE
	697-81971-11	WIRE, LEAD FIL	1	UR 55BET
24	90465-13M11	WIRE, LEAD FIL	2	55BET
25	697-82590-12	CLAMP BRIDE	1	UR 55BE(M)
	697-82590-21	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 55BET
26	697-82105-12	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 55BE(M)

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FIG. 15 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	697-82105-20	WIRE HARNESS FAISCEAU DE FILS	1	UR 55BET
27	697-82594-00	CLAMP BRIDE	1	
28	97095-08016	BOLT BOULON	1	
29	92995-08600	WASHER RONDELLE	1	
30	688-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	55BE(T)
31	663-82588-00	PLATE PLAQUE	1	55BE(T)
32	97095-06010	BOLT BOULON	1	55BE(T)
33	92995-06100	WASHER, SPRING RONDELLE, GROUPE	1	55BE(T)
34	90465-08028	CLAMP BRIDE	1	55BE(T)
35	682-82150-10	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
36	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
37	90465-13M39	CLAMP BRIDE	1	

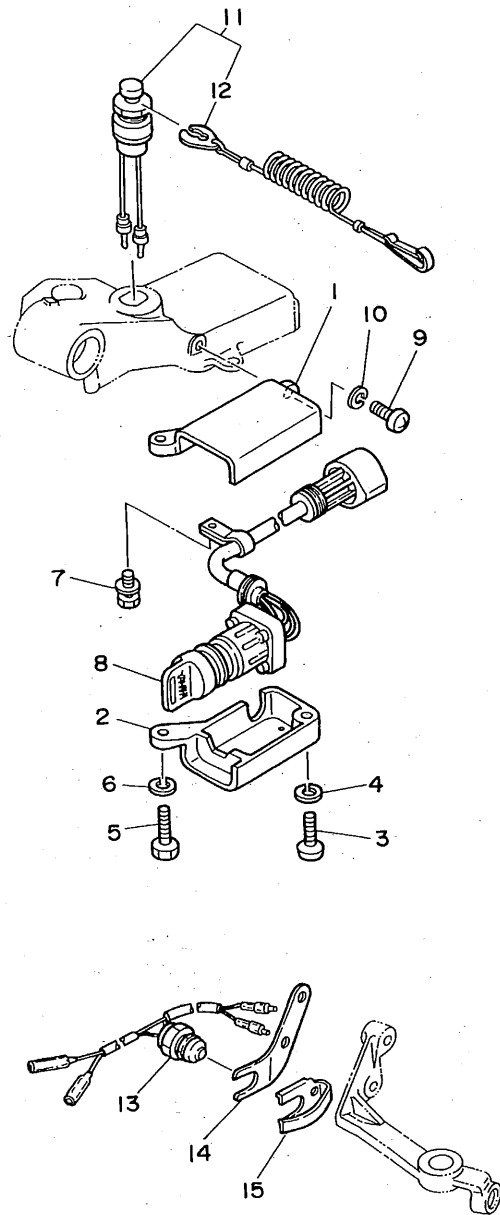


FIG. 16 ELECTRICAL 2 (55BEM)

PARTIE ELECTRIQUE 2 (55BEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-8252E-01-4D	COVER, MAIN SWITCH COUVERCLE	1	
2	697-8252F-01-4D	COVER, MAIN SWITCH COUVERCLE	1	
3	98580-06025	SCREW, PAN HEAD VIS	1	
4	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
5	97095-06030	BOLT BOULON	1	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
7	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	1	
8	6H3-82510-02	MAIN SWITCH ASSY CONTACTEUR A CLEF COMPLET	1	
9	98580-06012	SCREW, PAN HEAD VIS	1	
10	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
11	688-82575-01	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
12	682-82556-00	.STOPPER .PLAQUETTE	1	
13	697-82540-02	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
14	663-82554-01	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
15	663-82555-01	DAMPER, MAIN SWITCH 1 AMORTISSEUR 1, CONTACT A CLEF	1	

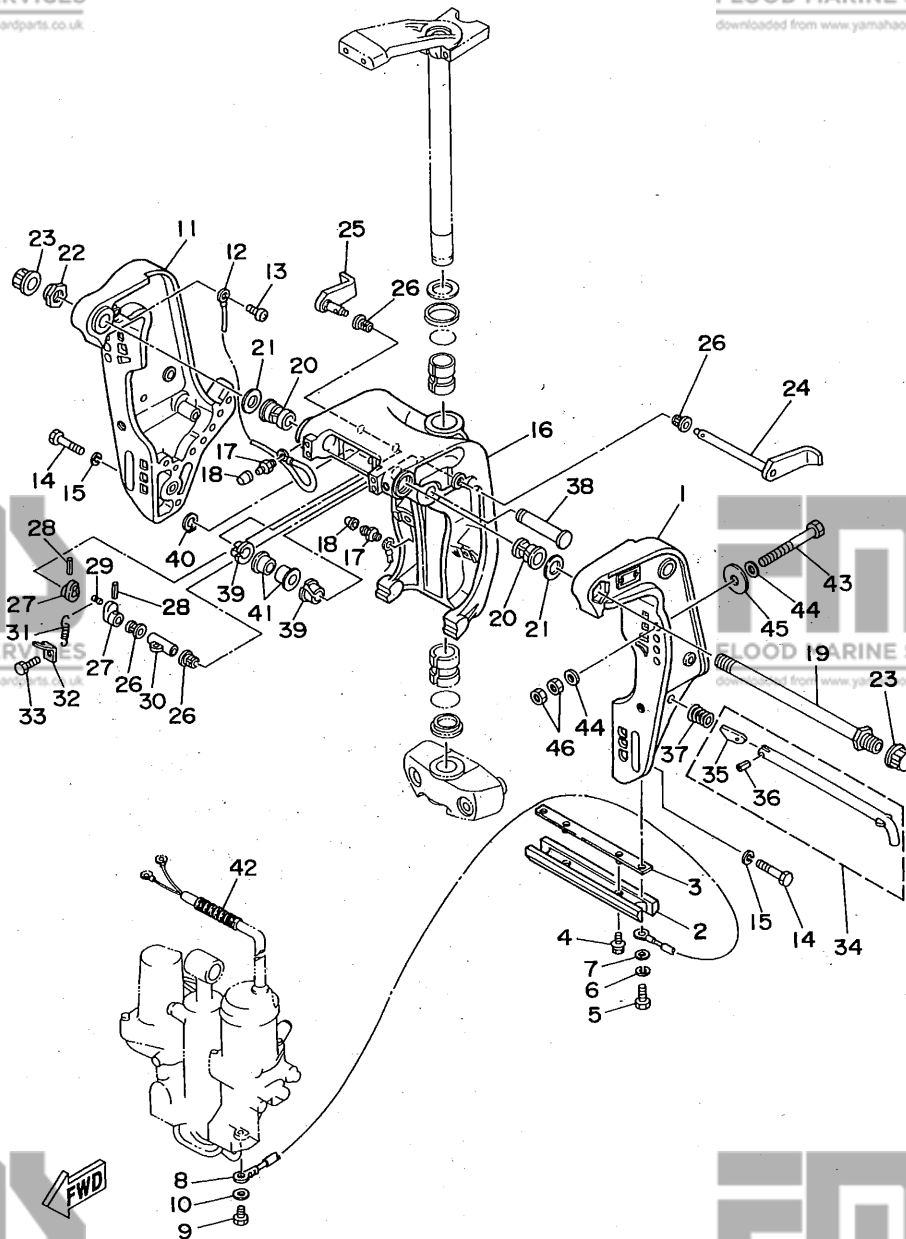
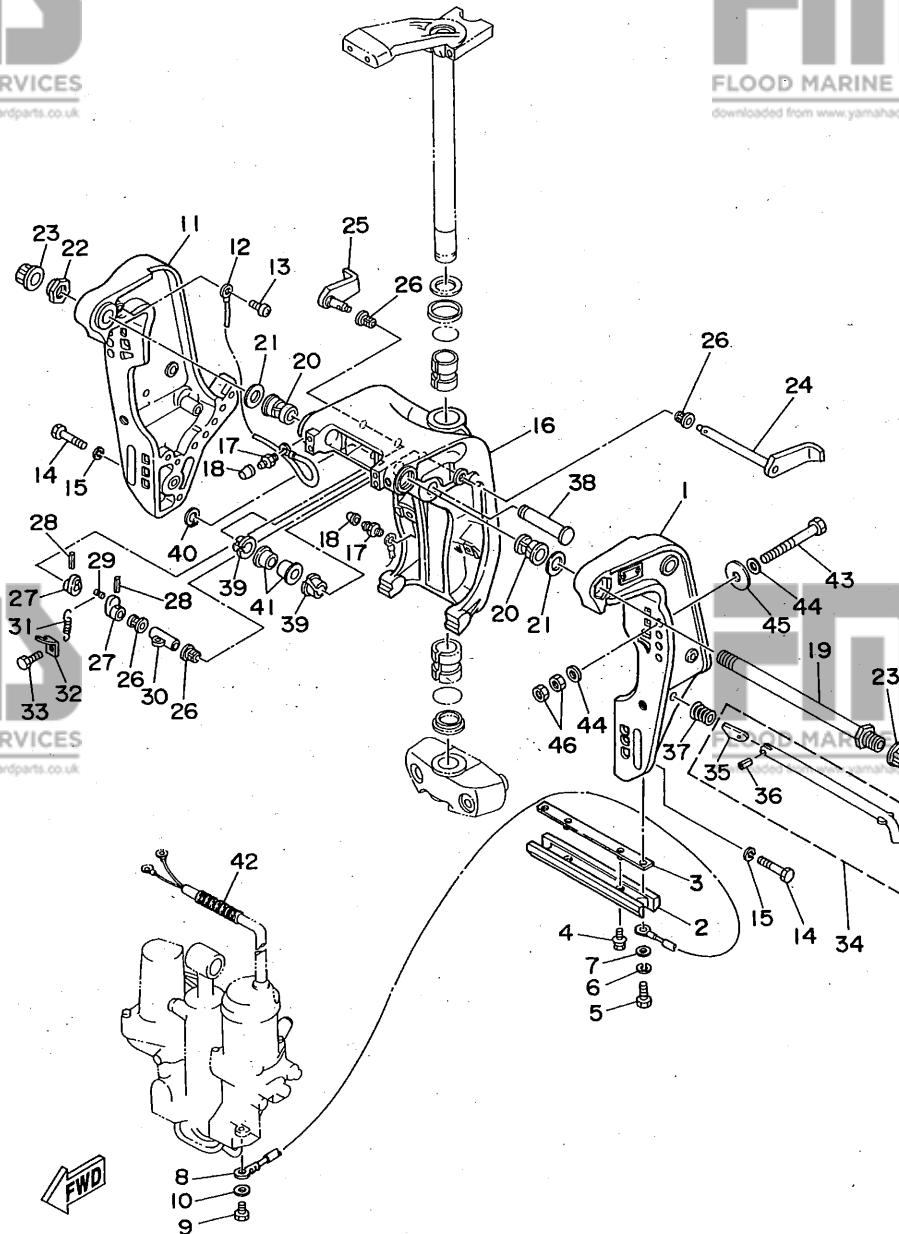


FIG. 17 ALTERNATE 1 (BRACKET 1:55BET)
FIG. 17 OPTIONNELLES 1 (SUPPORT 1:55BET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43111-01-4D	BRACKET, CLAMP PRESSE	1	
2	6H1-45251-02	ANODE ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
5	97095-06016	BOLT BOULON	2	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
9	97095-06010	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1	
12	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
13	98580-06012	SCREW, PAN HEAD VIS	1	
14	97095-10045	BOLT BOULON	6	
15	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
16	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
17	93700-06M03	NIPPLE, GREASE PION	3	
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP
19	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
20	90386-22M15	BUSH DOUILLE	2	
21	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
22	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	
23	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
24	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
25	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
26	90386-10M16	BUSH DOUILLE	4	
27	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
28	91690-30020	PIN, SPRING AGRAFFE	2	

FIG. 17 ALTERNATE 1 (BRACKET 1:55BET)
FIG. 17 OPTIONNELLES 1 (SUPPORT 1:55BET)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90249-06M19	PIN GOUPILLE	1	
30	90387-10M02	COLLAR COLLAR	1	
31	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
32	6G5-43144-00	HOOKE, SPRING CROCHET	1	
33	97095-06010	BOLT BOULON	1	
34	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
35	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
36	91690-30012	.PIN, SPRING .AGRAFFE	1	
37	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M35	BUSH DOUILLE	2	
40	93410-18M02	CIRCLIP CLIPS	1	
41	90386-18M63	BUSH DOUILLE	2	
42	90440-14M00	PIPE DURITE	1	
43	90101-12M51	BOLT BOULON	4	
44	92990-12200	WASHER, PLAIN RONDELLE, PLATE	8	
45	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
46	95380-12600	NUT ECROU	8	

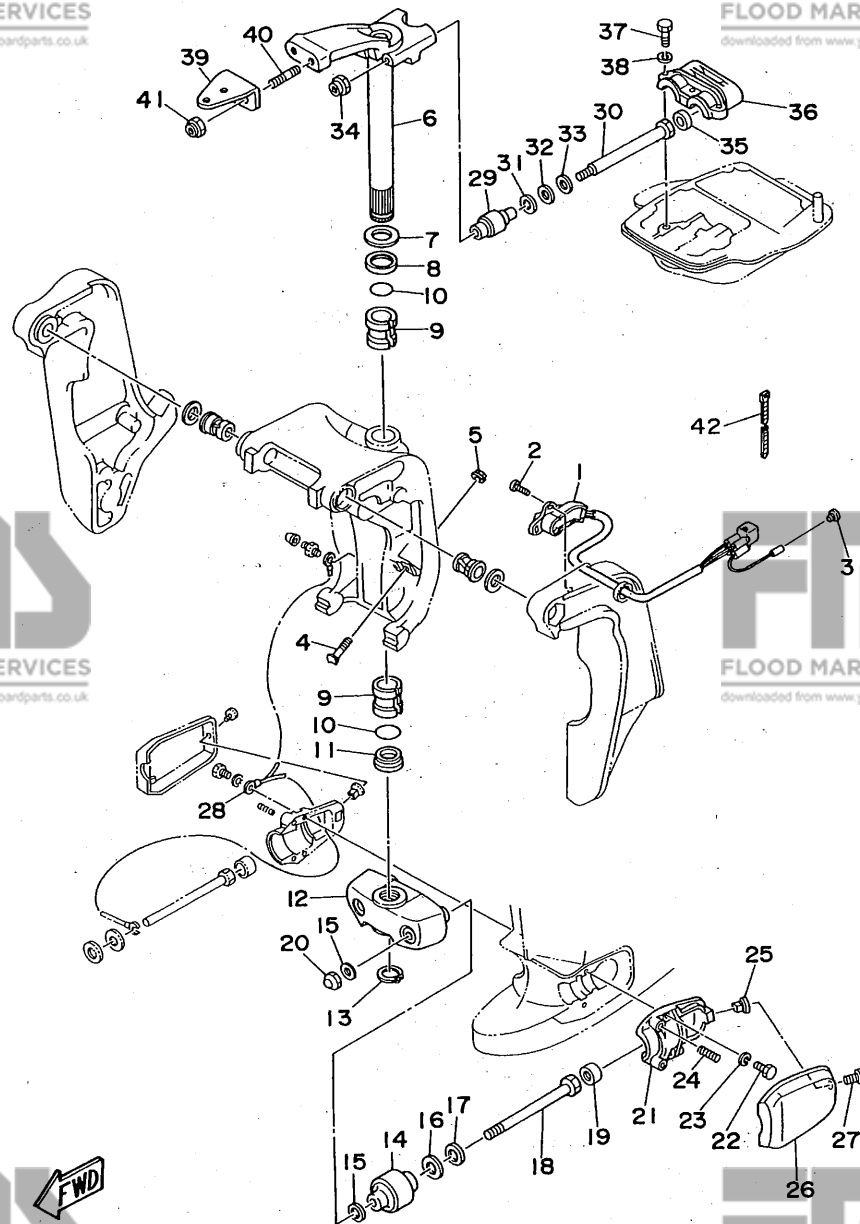


FIG. 18 ALTERNATE 2 (BRACKET 2:55BET)
FIG. 18 OPTIONNELLES 2 (SUPPORT 2:55BET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-83672-11	TRIM SENDER	1	
2	98580-05016	INCLINER RACCORD	1	
3	703-82119-00	SCREW, PAN HEAD VIS	1	
4	6H1-43376-00	COVER, LEAD WIRE GARNITURE, FIL	1	
5	95780-08300	BOLT, THRUST RECEIVER BOULON	2	
6	663-42510-13-40	NUT, FLANGE ECROU	2	
7	90201-30M00	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
8	90386-30M78	WASHER, PLATE RONDELLE, PLATE	1	
9	90386-30M77	BUSH DOUILLE	1	
10	93210-29M94	BUSH DOUILLE	2	
11	90386-30M60	O-RING O-RING	2	
12	663-44551-02-40	JOINT TORIQUE	1	
13	93410-28M06	BUSH DOUILLE	1	
14	687-44555-00-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
15	90201-12M16	CIRCLIP CLIPS	1	
16	90202-25M04	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	
17	90201-13M19	WASHER, PLATE RONDELLE, PLATE	4	
18	90109-12261	WASHER, PLATE RONDELLE, PLATE	2	
19	663-44575-00	WASHER, PLATE RONDELLE, PLATE	2	
20	95380-12800	WASHER, PLATE RONDELLE, PLATE	2	
21	687-44552-02-94	BOLT BOULON	2	
22	97095-08025	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
23	92990-08100	NUT, CROWN ECROU, BORGNE	2	
24	90501-14M08	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	
25	90179-06066	BOLT BOULON	4	
26	663-44553-01-40	WASHER, SPRING RONDELLE, GROWER	4	
27	97885-06016	SPRING, COMPRESSION RESSORT, COMPRESSION	4	
28	688-82127-02	NUT ECROU	2	
		COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFÉRIEUR	2	
		SCREW, PAN HEAD VIS, TÊTE TRONCÓNIQUE	2	
		WIRE, LEAD 2 FIL 2	1	

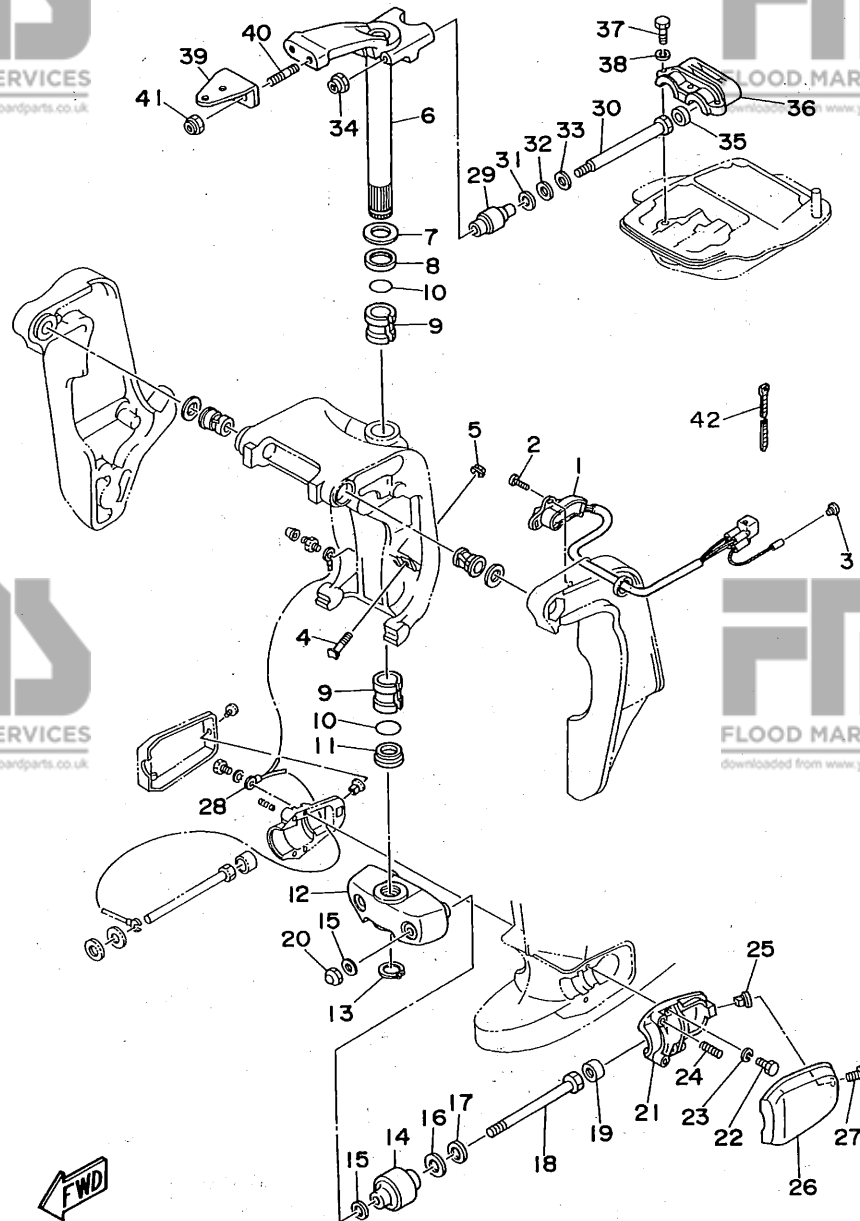
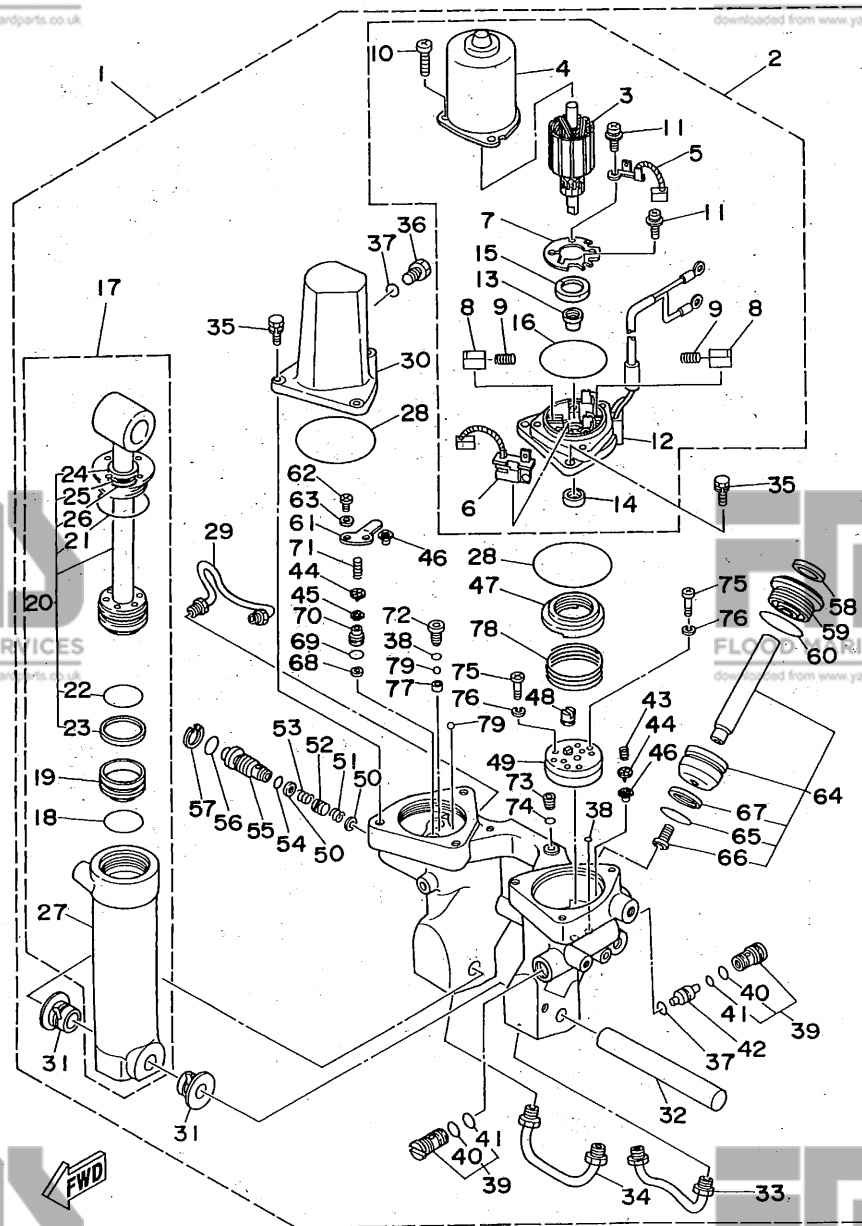


FIG. 18 ALTERNATE 2 (BRACKET 2:55BET)
FIG. 18 OPTIONNELLES 2 (SUPPORT 2:55BET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	670-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
30	90109-08262	BOLT BOULON	2	
31	90201-15423	WASHER, PLATE RONDELLE, PLATE	2	
32	90202-15065	WASHER, PLATE RONDELLE, PLATE	2	
33	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	
34	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
35	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	
36	663-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
37	97095-08035	BOLT BOULON	3	
38	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
39	688-48511-01-4D	HOOK, STEERING ATTACHE, DIRECTION	1	UR BALL POST TYPE
	688-48511-51-4D	HOOK, STEERING ATTACHE, DIRECTION	1	UR STEERING GUIDE TYPE
40	90116-10175	BOLT, STUD GOUJON	2	
41	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
42	90465-11M10	CLAMP BRIDE	3	

FIG. 19 ALTERNATE 3 (POWER TRIM & TILT ASSY:55BET)
FIG. 19 OPTIONNELLES 3 (PUISSANCE PARER ET INCLINER (ENS.):55BET)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62F-43800-02-40	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	MOTOR ASSY MOTEUR (ENS.)	1	
3	6H1-43805-10	ARMATURE ASSY INDUIT (ENS.)	1	
4	6H1-43804-10	STATOR ASSY STATOR (ENS.)	1	
5	6H1-43891-10	BRUSH 1 BALAI 1	1	
6	6H1-43892-10	BRUSH 2 BALAI 2	1	
7	6H1-4380F-10	PLATE, BRUSH HOLDER PLAQUE	1	
8	6H1-4380J-10	HOLDER, BRUSH PORTE-BALAI	2	
9	6H1-4386K-10	SPRING, BRUSH RESSORT, BALAI	2	
10	97885-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	
11	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
12	6H1-43881-10	FRAME, END BÂTI	1	
13	6H1-4380H-10	METAL METAL	1	
14	93102-08M43	OIL SEAL JOINT SPY	1	
15	6H1-4380G-10	PLATE PLAQUE	1	
16	6H1-43865-10	O-RING JOINT TORIQUE	1	
17	6H1-43840-11	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	
18	6H1-43861-10	O-RING JOINT TORIQUE	1	
19	6H1-43814-11	PISTON, FREE PISTON	1	
20	6H1-43810-11	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	
21	6H1-43861-00	O-RING JOINT TORIQUE	1	
22	6H1-43861-10	O-RING JOINT TORIQUE	1	
23	6H1-43871-10	RING, BACK UP RESSORT	1	
24	6H1-43812-00	SEAL, DUST JOINT	1	
25	6H1-43872-10	RING, BACK UP RESSORT	1	
26	93210-18397	O-RING JOINT TORIQUE	1	
27	6H1-43813-10	CYLINDER, TILT CYLINDRE	1	
28	93210-65752	O-RING JOINT TORIQUE	2	

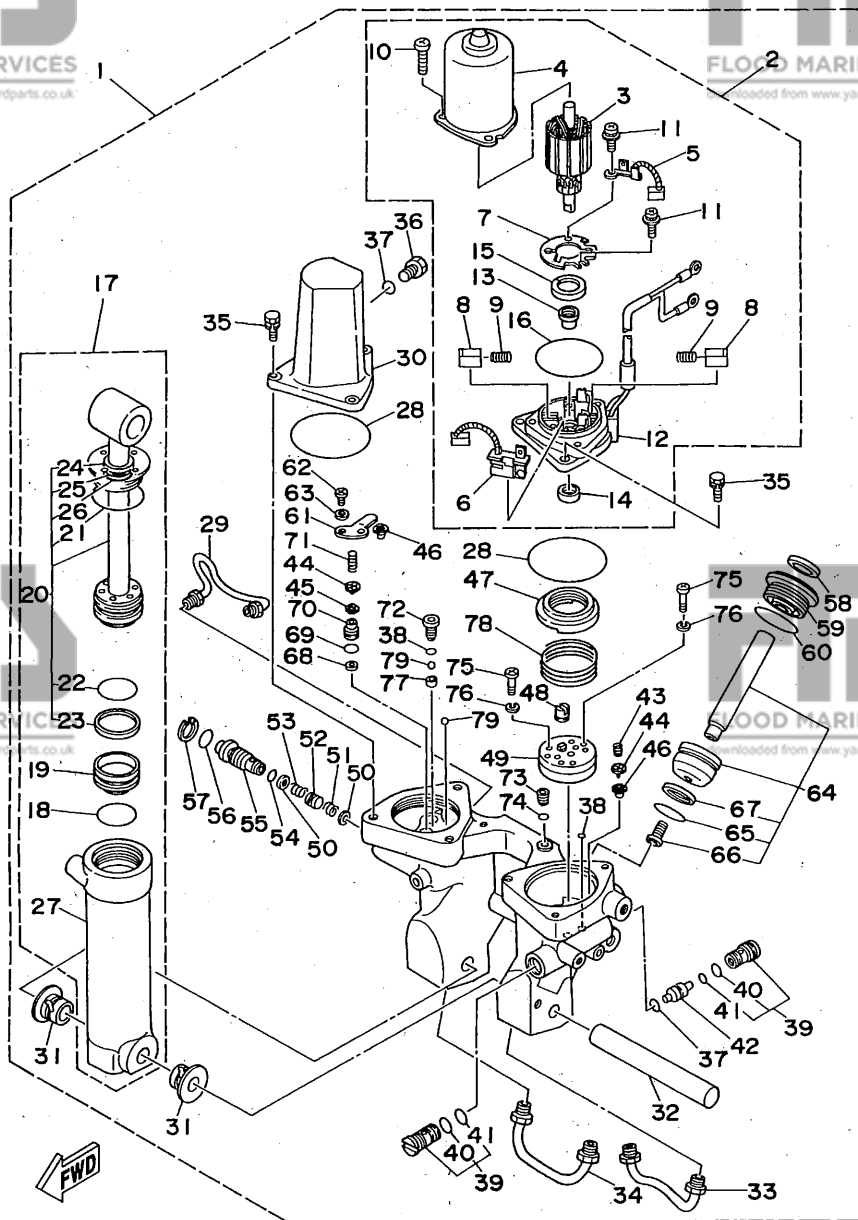


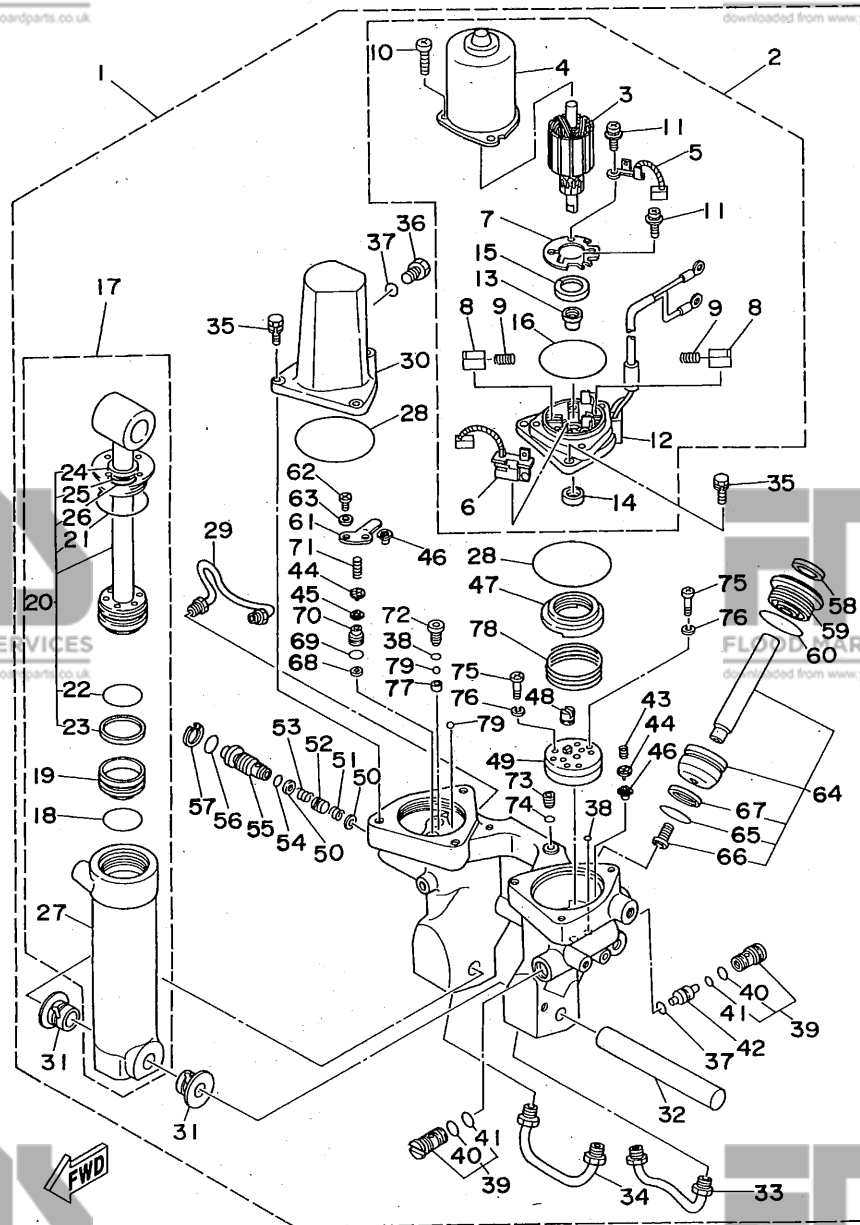
FIG. 19 ALTERNATE 3 (POWER TRIM & TILT ASSY:55BET)
FIG. 19 OPTIONNELLES 3 (PUISSANCE PARER ET INCLINER (ENS.):55BET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H1-43835-10	.PIPE .TUYAU	1	
30	6H1-43828-10	.BODY, RESERVOIR .CORPS	1	
31	90386-18M14	.BUSH .DOUVILLE	2	
32	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFERIEUR AMORTISSEUR	1	
33	6H1-43833-10	.PIPE .TUYAU	1	
34	6H1-43834-00	.PIPE .TUYAU	1	
35	97595-06420	.BOLT, WITH WASHER .VIS HEXAGONAL	6	
36	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
37	93210-09350	.O-RING .JOINT TORIQUE	2	
38	93210-064A5	.O-RING .JOINT TORIQUE	3	
39	6T4-43802-02	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
40	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
41	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
42	6H1-43841-10	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
44	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
45	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
46	61A-4384F-00	.SEAL, MAIN VALVE .JOINT	2	
47	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
48	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
49	6H1-43830-11	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
50	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
51	6H1-43899-00	.SPRING, MANUAL RELEASE .RESSORT	1	
52	6H1-4382A-10	.ADAPTOR 1 .ADAPTEUR 1	1	
53	6H1-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	
54	93210-10M74	.O-RING .JOINT TORIQUE	1	
55	6H1-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
56	93210-18M75	.O-RING .JOINT TORIQUE	1	

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FIG. 19 ALTERNATE 3 (POWER TRIM & TILT ASSY:55BET)

FIG. 19 OPTIONNELLES 3 (PUISSANCE PAYER ET INCLINER (ENS.):55BET)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6H1-43875-00	.RING, SNAP	1	
		.RESSORT		
58	6H1-43822-10	.SEAL, TRIM DUST	2	
		.JOINT		
59	6H1-43821-11	.SCREW, TRIM CYLINDER END	2	
		.VIS		
60	6H1-43861-10	.O-RING	2	
		.JOINT TORIQUE		
61	6H1-4384E-20	.SPRING, TRIM	1	
		.RESSORT		
62	98507-05010	.SCREW, PAN HEAD	2	
		.VIS, TETE TRONCONIQUE		
63	92990-05200	.WASHER, PLAIN	2	
		.RONDELLE, PLATE		
64	6H1-43820-11	.PISTON SUB ASSY	2	
		.PISTON AUXILIAIRE (ENS.)		
65	6H1-43864-00	.O-RING	1	
		.JOINT TORIQUE		
66	91317-08016	.BOLT, SOCKET HEAD	1	
		.BOULON		
67	6H1-43874-00	.RING, BACK UP	1	
		.RESSORT		
68	6H1-43816-00	.FILTER 1	1	
		.FILTRE 1		
69	6H1-43896-00	.O-RING	1	
		.JOINT TORIQUE		
70	6H1-43895-11	.SEAT, RELIEF VALVE	1	
		.SIEGE		
71	62F-43855-00	.SPRING, UP RELIEF	1	
		.RESSORT		
72	6H1-43843-11	.SCREW, VALVE LOCK	1	
		.VIS		
73	6H1-4388E-11	.PLUG, TAPER SCREW	1	
		.BOUCHON		
74	6H1-43868-00	.O-RING	1	
		.JOINT TORIQUE		
75	98517-04025	.SCREW, PAN HEAD	4	
		.VIS, TETE TRONCONIQUE		
76	92901-04100	.WASHER, SPRING	4	
		.RONDELLE, GROWER		
77	6H1-4387J-00	.WASHER, SPECIAL 2	1	
		.RONDELLE		
78	6H1-4385H-00	.SPRING, SEAL	1	
		.RESSORT		
79	93505-32038	.BALL	2	
		.BILLE ROULEMENT		

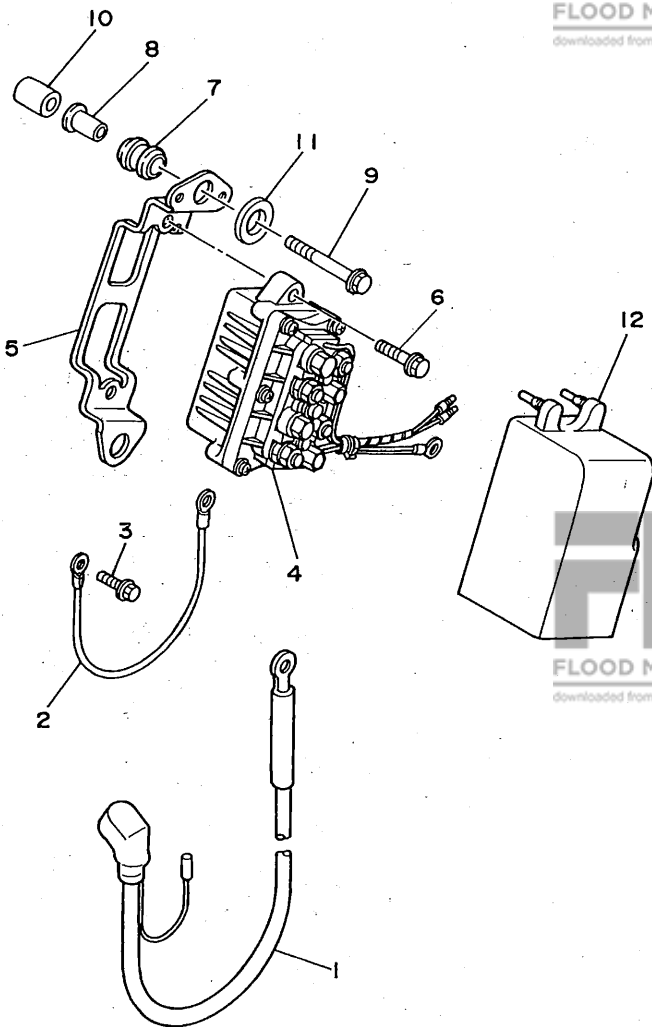
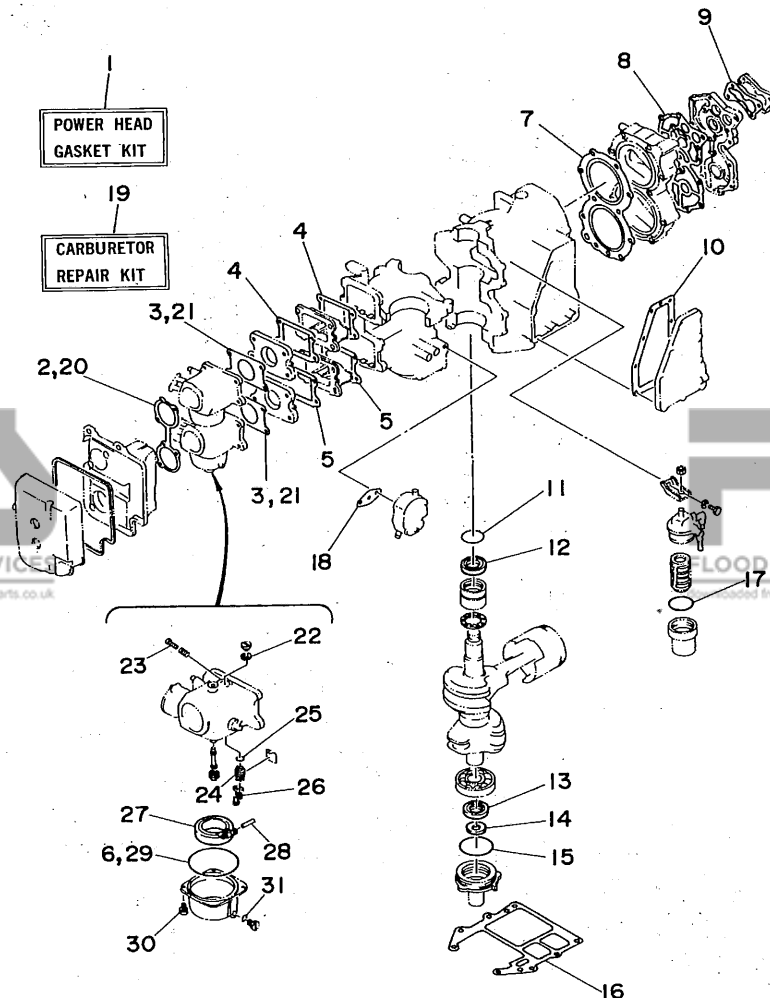


FIG. 20 ALTERNATE 4 (ELECTRICAL:55BET)
FIG. 20 OPTIONNELLES 4 (PARTIE ELECTRIQUE:55BET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-82117-00	WIRE, LEAD FIL	1	
2	6H2-81949-11	WIRE, LEAD FIL	1	
3	97513-06212	BOLT, WITH WASHER VIS HEXAGONAL	1	
4	697-81950-00	RELAY ASSY RELAIS COMPLET	1	
5	697-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
6	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
7	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
8	624-42542-00	PIPE TUYAU	2	
9	95895-06045	BOLT, FLANGE BOULON	2	
10	90387-06M38	COLLAR COLLERETTE	2	
11	90201-12M16	WASHER, PLATE RONDELLE, PLATE	2	
12	697-82154-00	CASE CAISSE	1	

FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	663-14483-A0	.GASKET .JOINT	1	
3	663-14198-A0	.GASKET .JOINT	2	
4	663-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	
5	663-13622-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	
6	93210-64272	.O-RING .JOINT TORIQUE	2	
7	697-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
8	663-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
9	663-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
10	663-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
11	93210-42159	.O-RING .JOINT TORIQUE	1	
12	93102-32M07	.OIL SEAL .JOINT SPY	1	
13	93102-28135	.OIL SEAL .JOINT SPY	1	
14	93104-18049	.OIL SEAL .JOINT SPY	1	
15	93210-62269	.O-RING .JOINT TORIQUE	1	
16	696-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
17	93210-32738	.O-RING .JOINT TORIQUE	1	
18	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
19	696-W0093-02	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	663-14483-A0	.GASKET .JOINT	1	
21	663-14198-A0	.GASKET .JOINT	2	
22	679-14557-00	.WASHER .RONDELLE	2	
23	663-14923-00	.SCREW, PILOT .VIS, RALENTI	2	
24	696-14590-00	.NEEDLE VALVE ASSY .POINTEAU	2	
25	93210-07229	.O-RING .JOINT TORIQUE	2	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	2	
27	6F0-14985-00	.FLOAT .FLOTTEUR	2	
28	663-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	2	

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FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-64272	.O-RING	2	
30	97980-04112	.SCREW, WITH WASHER	2	
31	93210-04230	.O-RING	2	
		.JOINT TORIQUE		
		.VIS, AVEC RONDELLE		
		.JOINT TORIQUE		

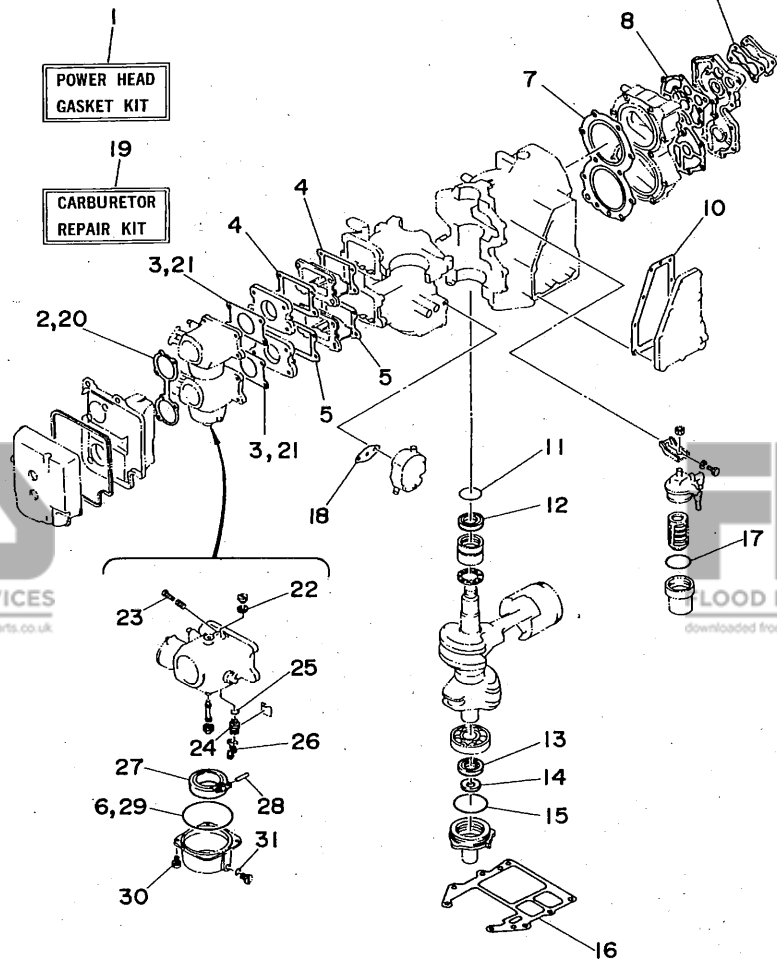
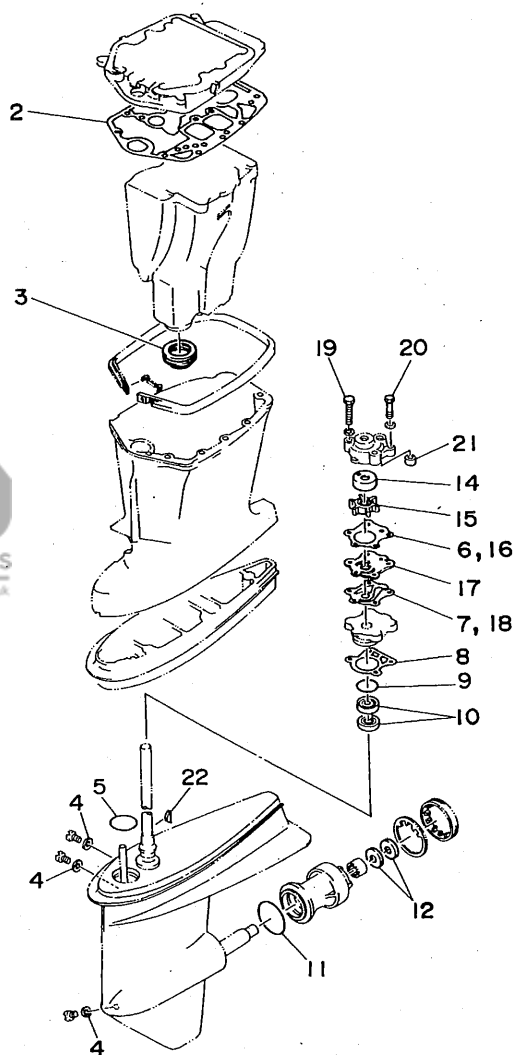


FIG. 22 REPAIR KIT 2

KITS DE REPARATION 2



1
LOWER UNIT
GASKET KIT

13
WATER PUMP
REPAIR KIT

23
CHROME PUMP KIT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	698-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	697-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
4	90430-08020	.GASKET .JOINT	3	
5	93210-49046	.O-RING .JOINT TORIQUE	1	
6	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
7	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
8	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
9	93210-41042	.O-RING .JOINT TORIQUE	1	
10	93101-23070	.OIL SEAL .JOINT SPY	2	
11	93210-66M98	.O-RING .JOINT TORIQUE	1	
12	93101-22067	.OIL SEAL .JOINT SPY	2	
13	663-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
14	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
15	697-44352-00	.IMPELLER .TURBINE	1	
16	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
17	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
18	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
19	97095-08055	.BOLT .BOULON	2	
20	97095-08045	.BOLT .BOULON	2	
21	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
22	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
23	6H4-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
24	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
25	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
26	670-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	



75A(692)
85A(688)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

75A'97(692), 85A'97(688)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

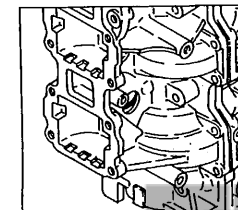
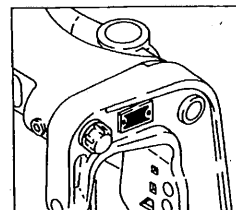
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	75AM L : 530146 ~
	75AE L : 305197 ~
	75AET L : 411931 ~
	85AE L : 317679 ~
	85AET L : 434124 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

75A'97(692), 85A'97(688)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

- "UR" Utiliser le numéro des pièces.
- "UN" Utiliser autant que nécessaire.
- "AP" Pièces de substitution
- "OS" Cote Réparation
- "LM" Fabrication locale
(les pièces doivent être commandées localement.)
- "M" Modèle à démarrage manuel
- "E" Modèle à démarrage électrique
- "PTT" Modèle à assiette et relevage assistés
- "H/T" Modèle à relevage hydraulique
- "M/T" Modèle à relevage manuel
- "T.H/D" Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE .ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

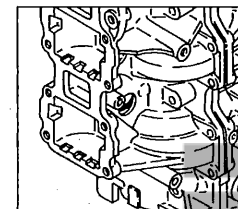
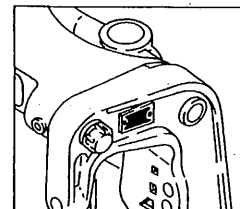
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
75AM	L : 530146 ~
75AE	L : 305197 ~
75AET	L : 411931 ~
85AE	L : 317679 ~
85AET	L : 434124 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3, B4
FIG. 4	CARBURETOR	B5, B6
FIG. 5	STARTER (75AM)	B7~C2
FIG. 6	FUEL	C3, C4
FIG. 7	TOP COWLING 1 (75A)	C5, C6
FIG. 8	TOP COWLING 2 (85A)	C7
FIG. 9	BOTTOM COWLING	D1, D2
FIG. 10	BRACKET 1 (75AM/75AE/85AE)	D3, D4
FIG. 11	BRACKET 2 (75AET/85AET)	D5, D6
FIG. 12	BRACKET 3	D7, E1
FIG. 13	BRACKET 4 (75AM/75AE/85AE)	E2
FIG. 14	POWER TRIM & TILT. ASSY 1 (75AET/85AET)	E3~E5
FIG. 15	CONTROL	E6, E7
FIG. 16	STEERING (75AM)	F1, F2
FIG. 17	UPPER CASING	F3
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FIG. 21	STARTING MOTOR (75AE(T)/85AE(T))	B1
FIG. 22	ELECTRICAL 1 (75AM)	B2
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FIG. 4	CARBURATEUR	B5, B6
FIG. 5	DEMARREUR (75AM)	B7~C2
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FIG. 7	CAPOT SUPERIEUR 1 (75A)	C5, C6
FIG. 8	CAPOT SUPERIEUR 2 (85A)	C7
FIG. 9	CAPOT INFERIEUR	D1, D2
FIG. 10	SUPPORT 1 (75AM/75AE/85AE)	D3, D4
FIG. 11	SUPPORT 2 (75AET/85AET)	D5, D6
FIG. 12	SUPPORT 3	D7, E1
FIG. 13	SUPPORT 4 (75AM/75AE/85AE)	E2
FIG. 14	PUISSANCE PARER ET INCLINER (ENS.) 1 (75AET/85AET)	E3~E5
FIG. 15	COMMANDE	E6, E7
FIG. 16	DIRECTION (75AM)	F1, F2
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FIG. 18	BOITIER D'HELICE, TRANSMISSION 1	F4~F6
FIG. 19	BOITIER D'HELICE, TRANSMISSION 2	F7

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Feuille 2/2 (Fig. 19 ~ Fig. 26)

FIG. 19	BOITIER D'HELICE, TRANSMISSION 2	A6
FIG. 20	GENERATRICE	A7
FIG. 21	DEMARREUR ELECTRIQUE (75AE(T)/85AE(T))	B1
FIG. 22	PARTIE ELECTRIQUE 1 (75AM)	B2
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FIG. 25	KITS DE REPARATION 1	B7, C1
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INDEX NUMERIQUE

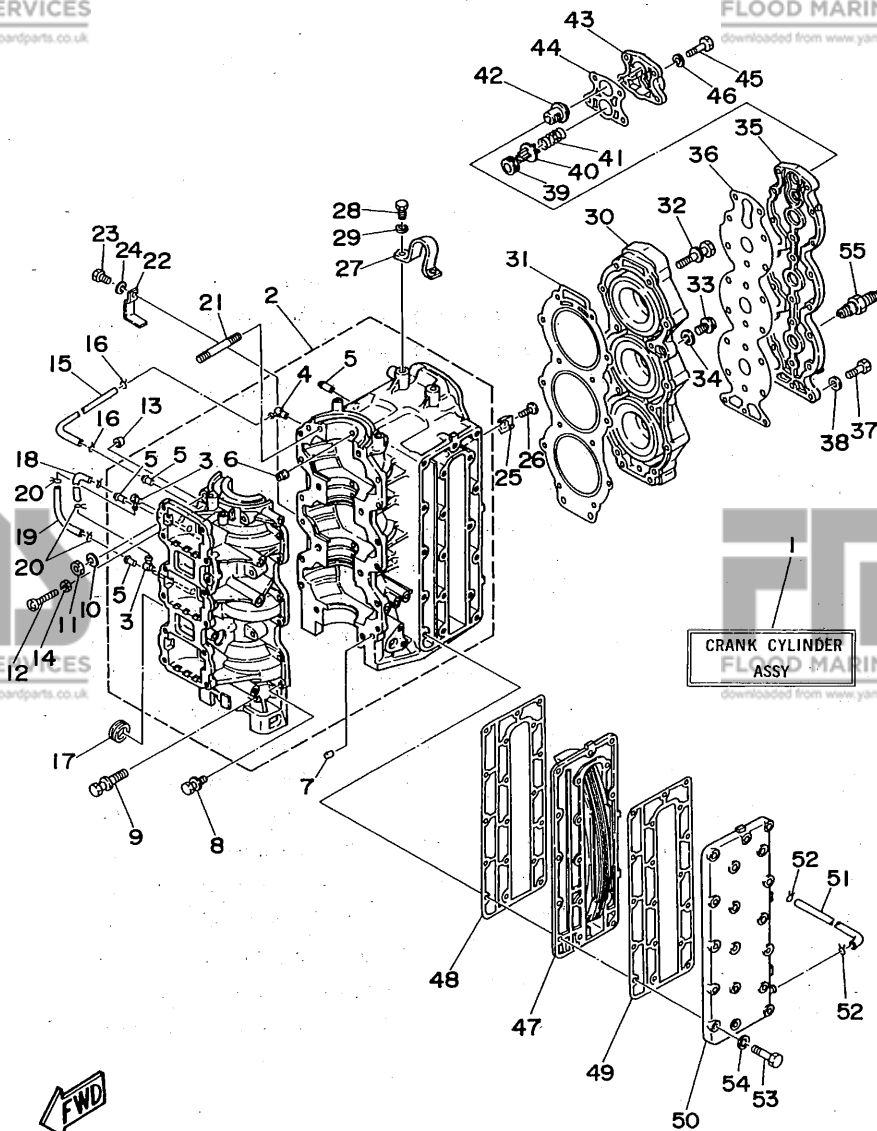


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-W0090-83-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 54, FIG. 2, REF.NO. 1 ~ 25)	1	
2	688-15100-05-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
5	624-14485-00	.PIPE, JOINT .DURITE	4	
6	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	3	
7	93608-12063	PIN, DOWEL AXE	2	
8	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	
9	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
10	90201-100F7	WASHER, PLATE RONDELLE, PLATE	2	
11	95314-10600	NUT	2	
12	90157-06M12	ECROU SCREW, PAN HEAD	1	
13	688-44194-00	VIS, TETE TRONCONIQUE CAP	1	
14	95380-06700	CAPUCHON NUT	1	
15	90445-07260	ECROU HOSE	1	
16	90467-06016	DURITE CLIP	2	
17	90480-24M04	JONC GROMMET	1	
18	90445-07M00	PASSE-FIL HOSE	1	
19	90445-07M23	DURITE HOSE	1	
20	90467-06016	DURITE CLIP	4	
21	90116-10M06	JONC BOLT, STUD	2	
22	90465-12M03	GOUJON CLAMP	1	
23	97095-06012	BRIDE BOLT	1	
24	92995-06100	BOULON WASHER, SPRING	1	
25	688-11325-00	RONDELLE, GROWER ANODE	2	
26	98780-04015	ANODE SCREW, FLAT HEAD	2	
27	688-11119-00	VIS A TETE FRAISEE HANGER, ENGINE	1	
		ANNEAU, LEVAGE		

A6

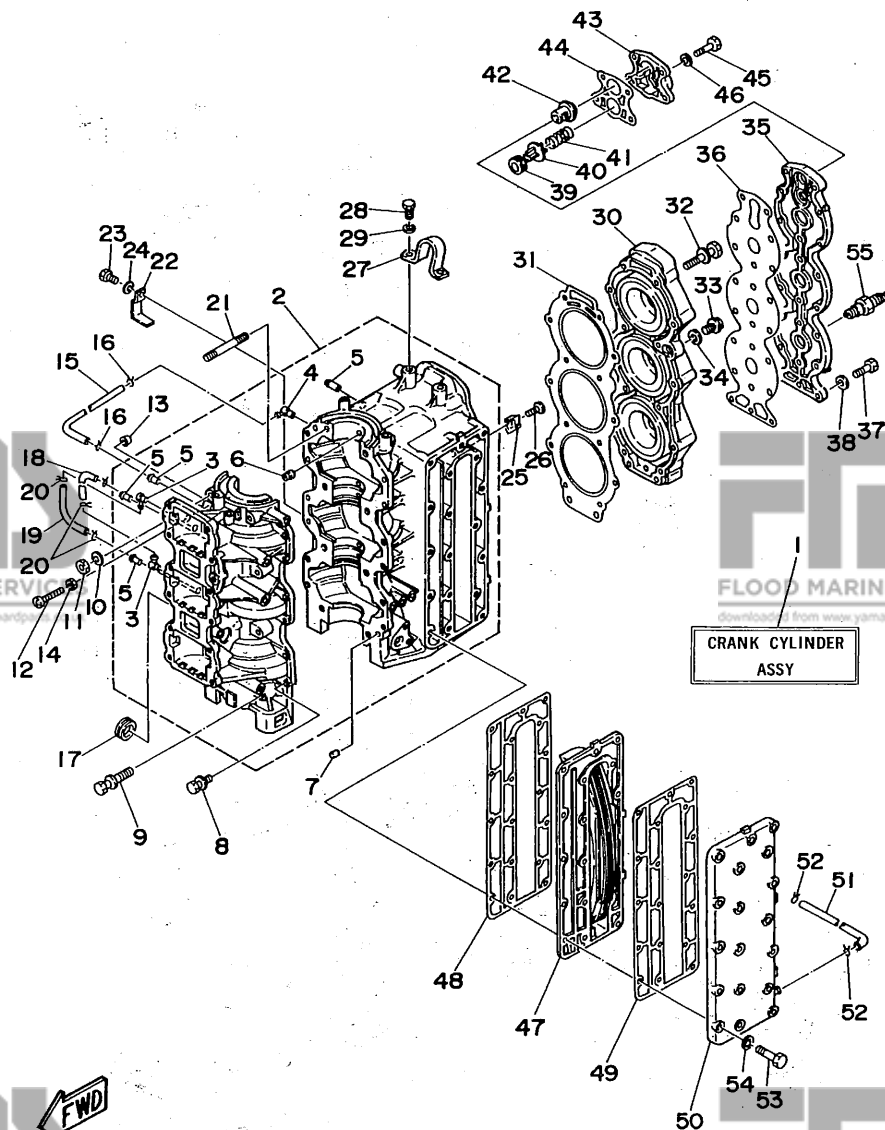


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	97013-08020	BOLT BOULON	2	
29	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
30	688-11111-02-94	HEAD, CYLINDER 1 CULASSE	1	
31	688-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
32	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
33	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
34	90430-14115	GASKET JOINT	1	
35	688-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
36	688-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
37	97095-06025	BOLT BOULON	18	
38	92990-06600	WASHER, PLATE RONDELLE, PLATE	18	
39	90480-20M05	GROMMET PASSE-FIL	1	
40	688-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	
41	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
42	688-12411-10	THERMOSTAT THERMOSTAT	1	
43	688-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
44	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
45	97014-06035	BOLT BOULON	4	
46	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
47	688-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
48	688-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
49	688-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
50	688-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
51	663-24312-01	PIPE 2 DURITE 2	1	
52	90467-08004	CLIP JONC	2	
53	97013-08040	BOLT BOULON	18	
54	92990-08600	WASHER, PLATE RONDELLE, PLATE	18	
55	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	

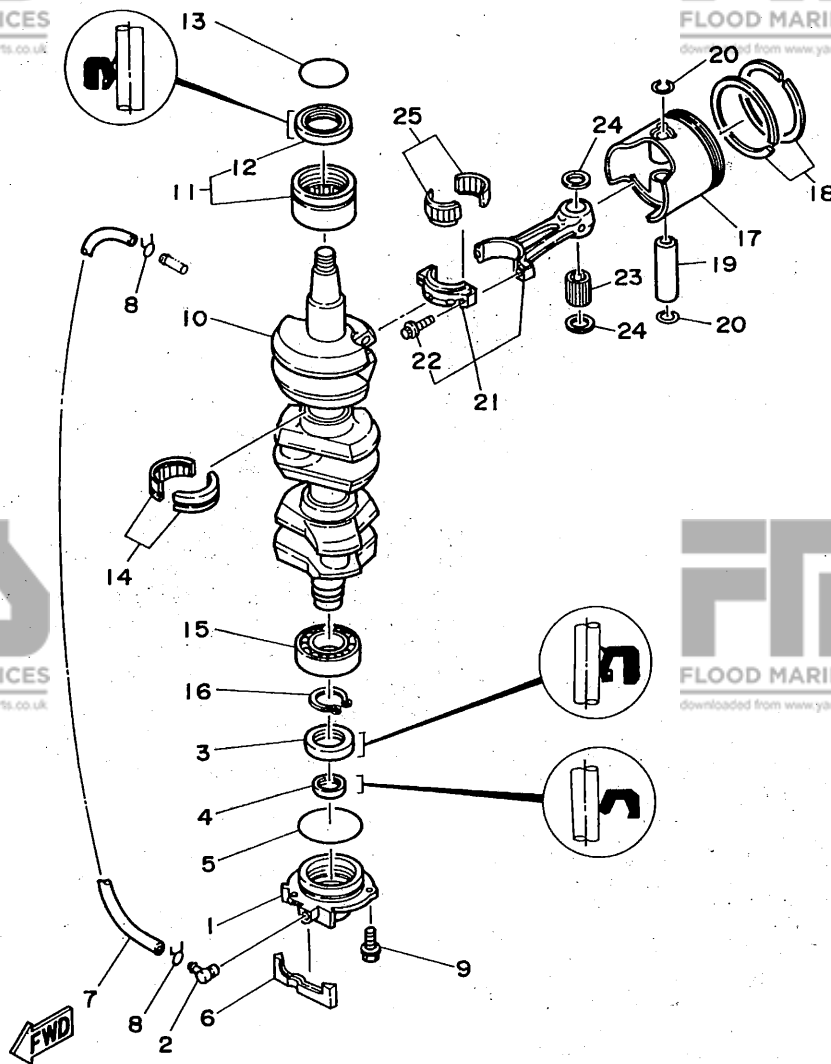


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

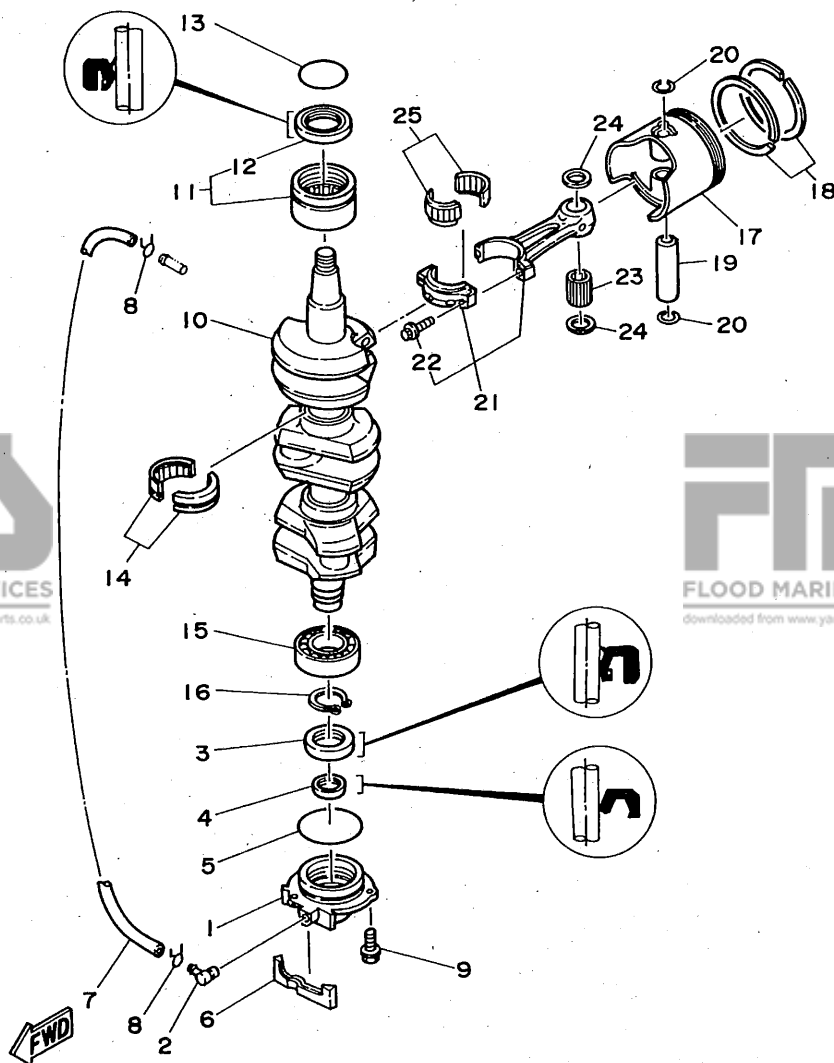
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
2	688-11370-00	CHECK VALVE ASSY CLAPET (ENS.)	1	
3	93102-30M05	OIL SEAL JOINT SPY	1	
4	93104-20M02	OIL SEAL JOINT SPY	1	
5	93210-62269	O-RING JOINT TORIQUE	1	
6	688-15379-00	SEAL, CRANKCASE JOINT SPY DE CARTER DE MOTEUR	1	
7	90445-07M86	HOSE DURITE	1	
8	90467-06016	CLIP JONC	2	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
10	688-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1	
11	93310-636U4	BEARING, CYLINDRICAL ROULEMENT	1	
12	93102-36M24	OIL SEAL JOINT SPY	1	
13	93210-46M16	O-RING JOINT TORIQUE	1	
14	93310-835U8	BEARING, CYLINDRICAL ROULEMENT	2	
15	93306-206U5	BEARING ROULEMENT	1	
16	93410-32M00	CIRCLIP CLIPS	1	
17	6H1-11631-03-95	PISTON (STD) PISTON (STD)	3	
	6H1-11635-03	PISTON (0.25MM O/S)	3	AP
	6H1-11636-03	PISTON (0.50MM O/S)	3	AP
	6H1-11636-03	PISTON (0.50MM O/S)	3	AP
18	688-11603-A0	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	3	
	688-11604-A0	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3	AP
	688-11605-A0	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	3	AP
19	663-11633-00	PIN, PISTON AXE, PISTON	3	
20	688-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	
21	688-11650-03	CONNECTING ROD ASSY BIELLE COMPLETE	3	
22	90109-08M61	BOLT BOULON	2	
23	93603-21111	PIN, DOWEL CLAVETTE	84	
24	90201-20417	WASHER, PLATE RONDELLE, PLATE	6	

B1

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93310-730V8	BEARING, CYLINDRICAL ROULEMENT	3	



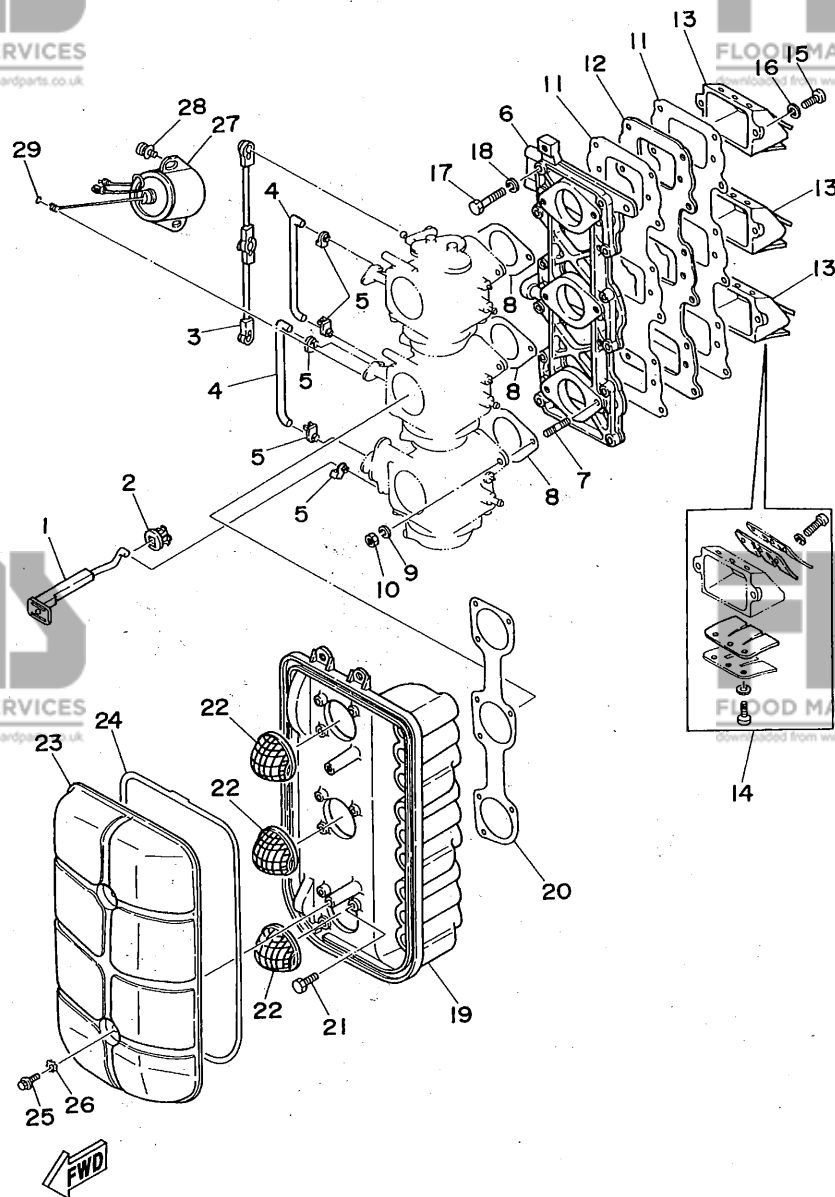


FIG. 3 INTAKE

ADMISSION

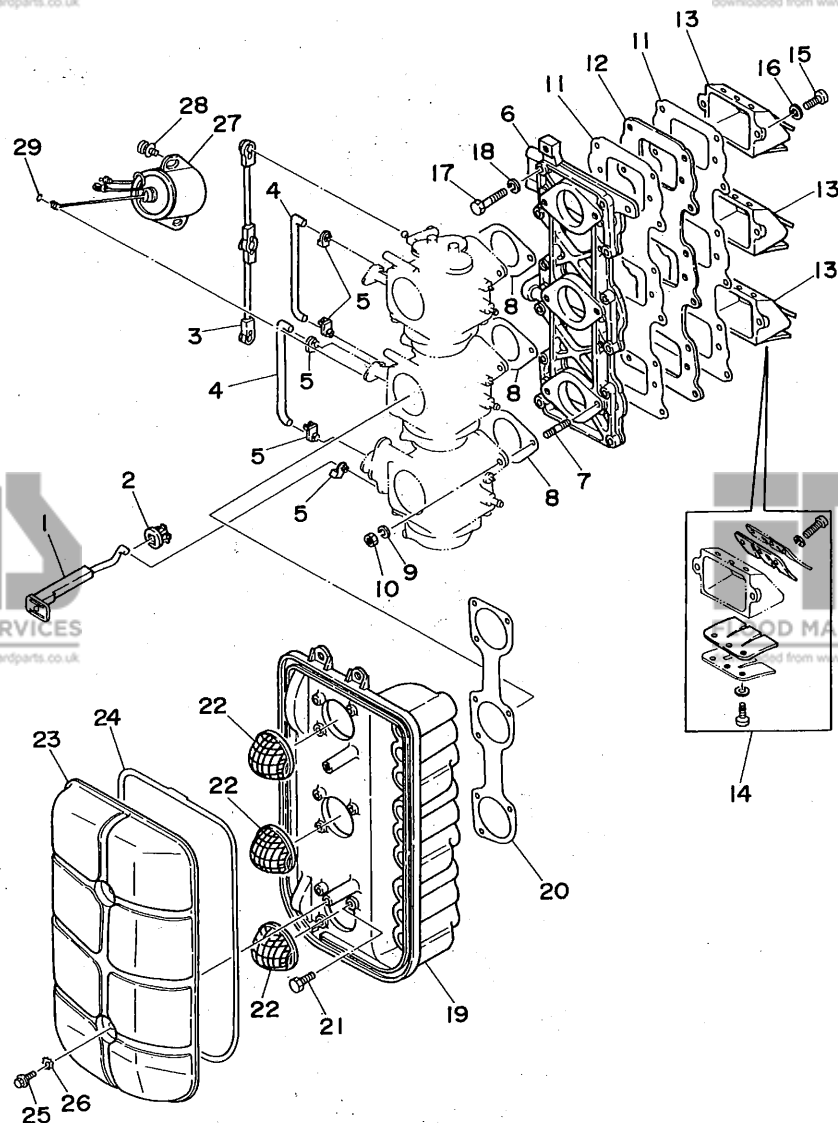
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	692-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
2	689-41273-00	GROMMET PASSE-FIL	1	
3	688-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
4	688-41257-01	ROD, CHOKE 2 TRINGLE 2, STARTER	2	
5	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	5	
6	688-13641-00-94	MANIFOLD 1 TUBULURE 1	1	
7	90116-06M30	BOLT, STUD GOIJON	6	
8	688-14198-A1	GASKET JOINT	3	
9	92995-06100	WASHER, SPRING RONDELLE, GROWER	6	
10	95380-06600	NUT ECROU	6	
11	688-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	
12	688-13624-00	PLATE, REED VALVE PLAQUE DE CLAPET	1	
13	688-13610-00	REED VALVE ASSY CLAPET COMPLET	3	
14	688-W0004-00	.REED SET .JEU DE CLAPETS	1	
15	97880-05020	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6	
16	92990-05100	WASHER, SPRING RONDELLE, GROWER	6	
17	97095-06030	BOLT BOULON	12	
18	92995-06100	WASHER, SPRING RONDELLE, GROWER	12	
19	688-14417-01-94	COVER 1 COUVERCLE 1	1	
20	688-14483-A0	GASKET JOINT	1	
21	97313-06018	BOLT BOULON	6	
22	688-14481-00	CAP, CARBURETOR COUVERCLE DE CARBURATEUR	3	
23	688-14418-01	COVER 2 COUVERCLE 2	1	
24	688-14416-01	GASKET, AIR CLEANER JOINT, FILTRE A AIR	1	
25	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
26	90209-06M05	WASHER RONDELLE	2	
27	688-86110-01	SOLENOID SOLENOID	1	75AE(T)/85AE(T)
28	90159-06M19	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	75AE(T)/85AE(T)

B3

FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-03261	O-RING JOINT TORIQUE	1	75AE(T)/85AE(T)



B4

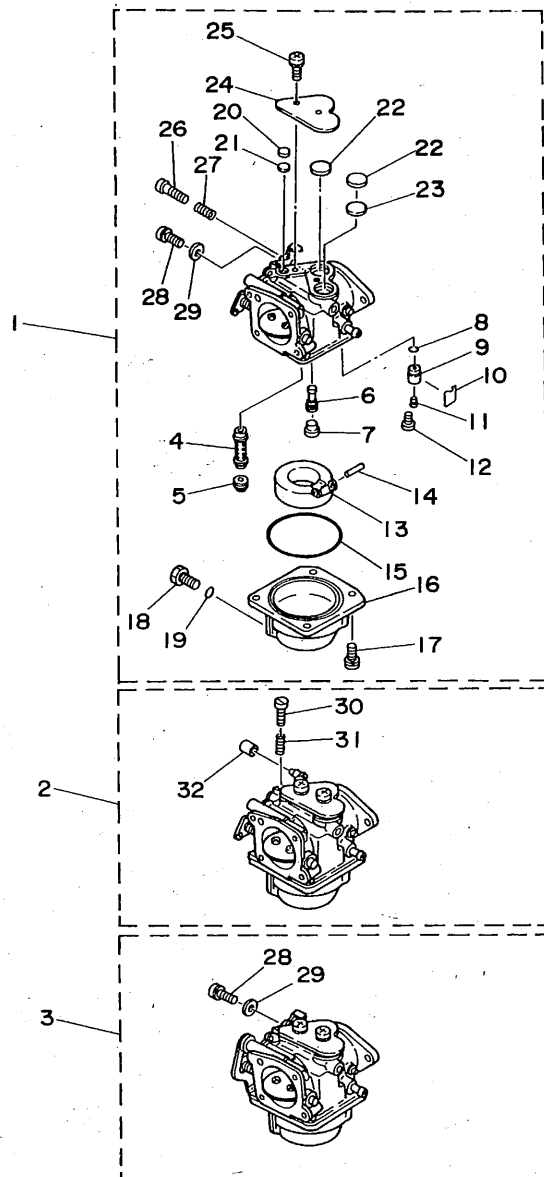


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-14301-14	CARBURETOR ASSY 1	1	UR 85A
	692-14301-34	CARBURATEUR COMPLET 1	1	UR 75A
2	688-14302-14	CARBURETOR ASSY 2	1	UR 85A
	692-14302-34	CARBURATEUR COMPLET 2	1	UR 75A
3	688-14303-14	CARBURETOR ASSY 3	1	UR 85A
	692-14303-34	CARBURATEUR COMPLET 3	1	UR 75A
4	688-14947-00	.JET, NEEDLE	3	UR 85A
	692-14947-10	.GICLEUR DE STARTER	3	UR 75A
5	676-14943-40	.JET, MAIN (#165)	3	UR 85A
	676-14943-39	.GICLEUR, PRINCIPAL (#165)	3	UR 75A
6	676-14948-18	.JET (#78)	3	UR 85A
	676-14948-19	.GICLEUR (#78)	3	UR 75A
7	676-14966-00	.CAP	3	
8	93210-04228	.O-RING	3	
9	692-14590-00	.JOINT TORIQUE	3	
10	663-14159-00	.NEEDLE VALVE ASSY	3	
11	676-14186-00	.POINTEAU	3	
12	98580-04008	.CLIP	3	
13	676-14985-01	.JONG	3	
14	688-14548-00	.PIN, FLOAT	3	
15	676-14984-00	.AXE, FLOTTEUR	3	
16	688-14980-00	.SCREW, PAN HEAD	3	
17	97980-04114	.VIS	12	
18	6H3-14992-00	.FLOTTEUR	3	
19	93210-04230	.PIN, FLOAT ARM	3	
20	663-14126-00	.AXE, BRAS DE FLOTTEUR	3	
21	663-14527-00	.GASKET, FLOAT CHAMBER	3	
22	688-14126-00	.JOINT, CUVE DE FLOTTEUR	3	
		.BODY, FLOAT CHAMBER	3	
		.CORPS, CUVE DE FLOTTEUR	3	
		.SCREW, WITH WASHER	12	
		.VIS, AVEC RONDELLE	3	
		.SCREW, DRAIN	3	
		.BOUCHON, PURGE	3	
		.O-RING	3	
		.JOINT TORIQUE	3	
		.GASKET	3	
		.JOINT	3	
		.PLATE	3	
		.PLAQUE	3	
		.GASKET	6	
		.JOINT	6	

B5

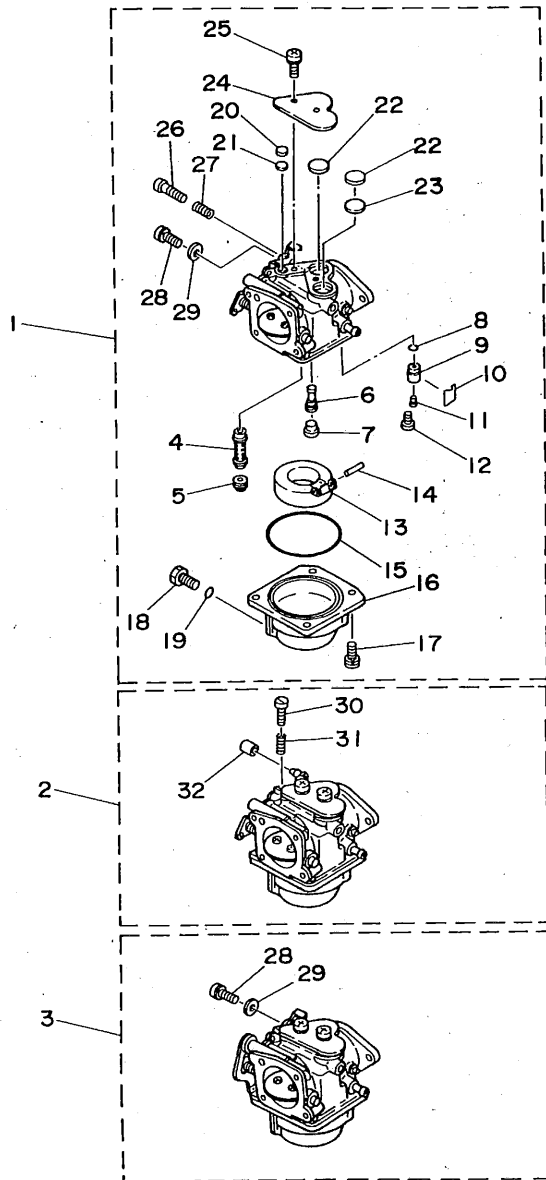


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	688-14527-00	.PLATE	3	
24	688-14572-01	.PLAQUE	3	
25	97980-05310	.SEAL	3	
26	692-14923-00	.PLAQUE, SUPPORT	6	
27	679-14555-00	.SCREW, WITH WASHER	3	
28	6K5-14592-00	.VIS, AVEC RONDELLE	3	
29	90201-05652	.SCREW, PILOT	3	
30	63V-14523-00	.VIS, RALENTI	3	
31	90501-10326	.SPRING	2	UPPER/LOWER
32	6H2-14578-00	.RESSORT	2	UPPER/LOWER
		.VIS	2	UPPER/LOWER
		.WASHER, PLATE	1	CENTER
		.RONDELLE, PLATE	1	CENTER
		.SCREW, STOP	1	CENTER
		.VIS, BUTEE	1	CENTER
		.SPRING, COMPRESSION	1	CENTER
		.RESSORT, COMPRESSION	1	CENTER
		.COLLAR		
		.COLLERETTE		

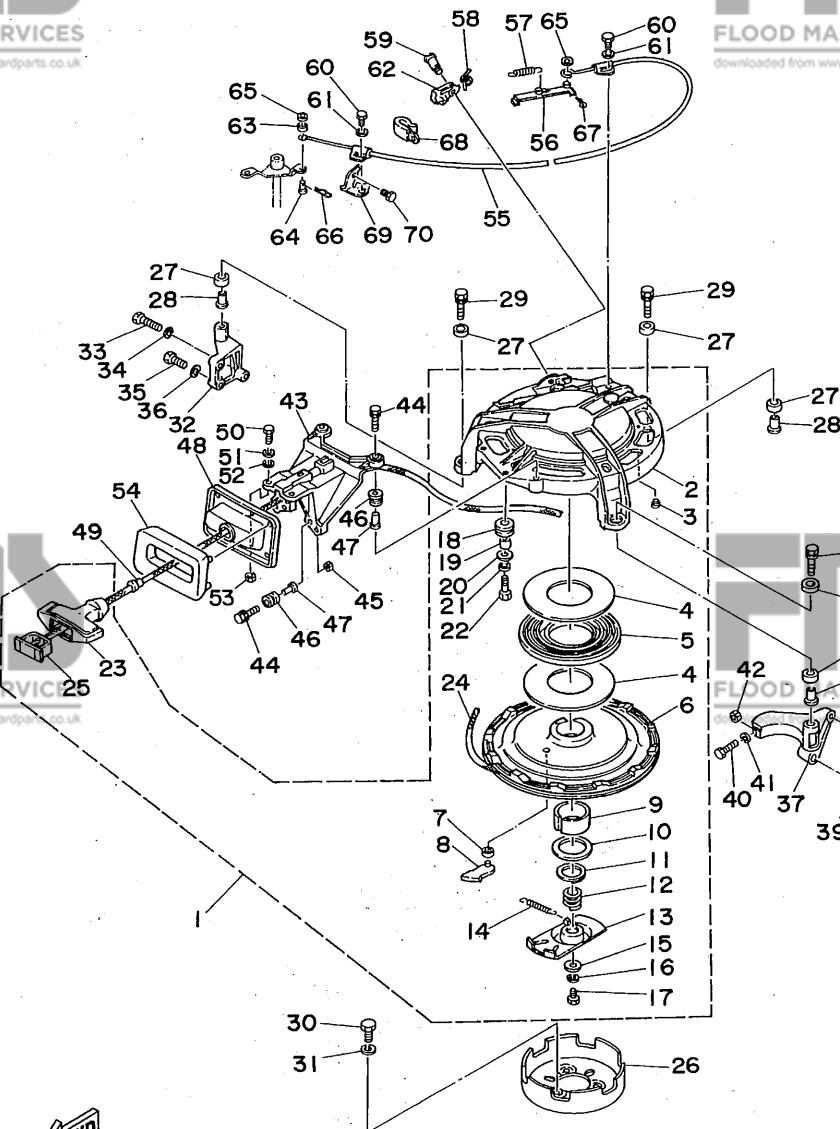


FIG. 5 STARTER (75AM)

DEMARREUR (75AM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	692-W1571-02	STARTER ASSY DEMARREUR COMPLET	1	
2	692-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	648-15773-00	.STAY 3 .SUPPORT 3	5	
4	663-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	2	
5	663-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
6	663-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
7	663-15764-00	.COLLAR 1 .COLLERETTE 1	1	
8	663-15741-02	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
9	663-15754-00	.BUSH 2 .BAGUE 2	1	
10	663-15726-01	.WASHER, FLAT .RONDELLE, PLATE	1	
11	663-15744-00	.CIRCLIP .CIRCLIP	1	
12	663-15715-00	.SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEM	1	
13	696-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
14	696-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
15	663-15719-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
16	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	1	
17	97095-06016	.BOLT .BOULON	1	
18	663-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
19	6F5-15753-00	.BUSH .CHARBON	1	
20	6F5-15791-00	.WASHER, LOCK .RONDELLE-FREIN	1	
21	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	1	
22	97017-06025	.BOLT .BOULON	1	
23	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
24	*	.WIRE (L:2300MM) .FIL (L:2300MM)	1	
25	6F5-15779-02	.COVER .COUVERCLE	1	

* CUT FROM 50M ROLLS, PARTS NO.90890-44374, CUTTING LENGTH 2.3M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.3M.

B7

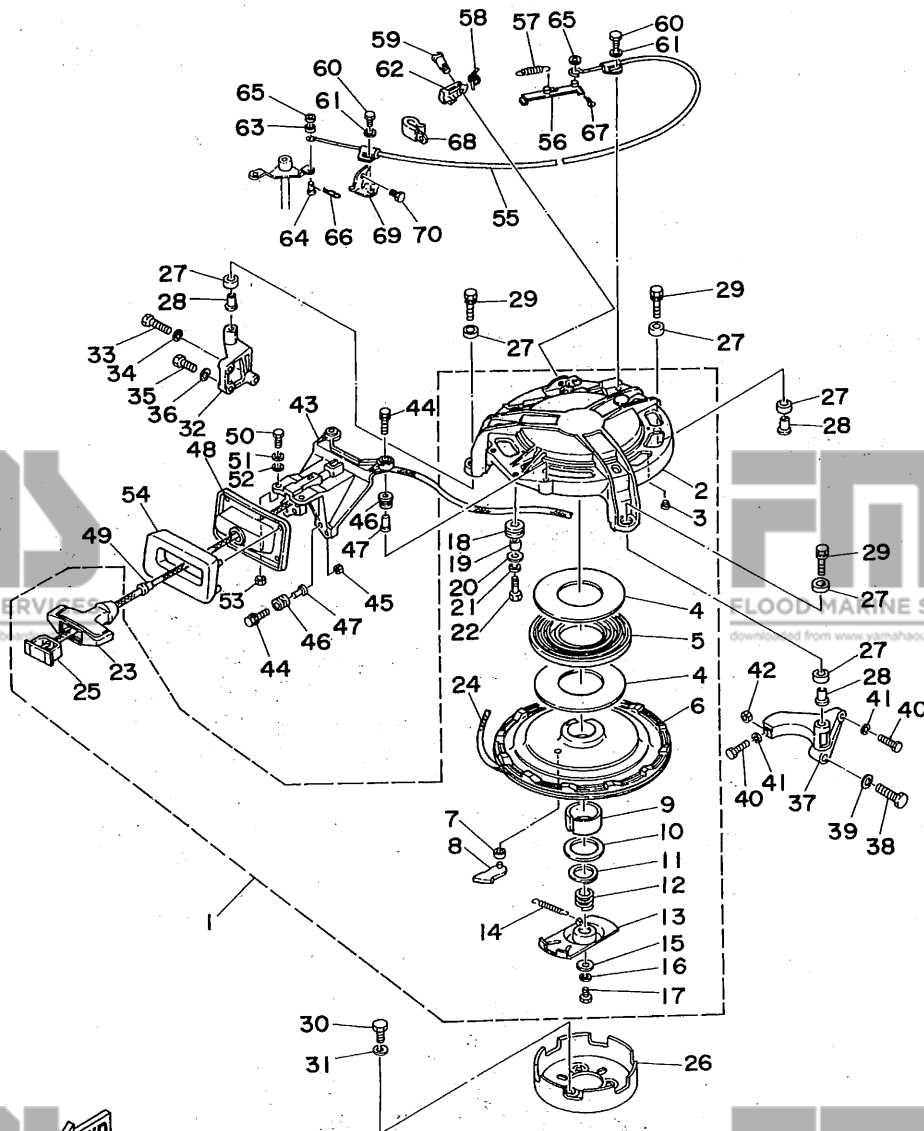


FIG. 5 STARTER (75AM)

DEMARREUR (75AM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6K5-15723-00	PULLEY, STARTER POULIE DE DEMARREUR	1	
27	90385-12M04	BUSH DOUILLE	6	
28	90387-08M05	COLLAR COLLERETTE	3	
29	90119-08M26	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
30	97013-08016	BOLT BOULON	3	
31	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
32	692-15771-00	STAY 1 SUPPORT 1	1	
33	97014-06035	BOLT BOULON	1	
34	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
35	97095-06025	BOLT BOULON	2	
36	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
37	692-15772-00	STAY 2 SUPPORT 2	1	
38	97013-08040	BOLT BOULON	1	
39	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
40	97095-06030	BOLT BOULON	2	
41	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
42	95380-06600	NUT ECROU	1	
43	697-15787-00-94	ADAPTOR ADAPTATEUR	1	
44	90119-06M30	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
45	95380-06600	NUT ECROU	2	
46	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	
47	624-42542-00	PIPE TUYAU	4	
48	692-15758-01-94	GUIDE, ROPE GUIDE DE CABLE	1	
49	697-15789-00	DAMPER AMORTISSEUR	1	
50	97095-06020	BOLT BOULON	2	
51	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
52	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
53	95380-06600	NUT ECROU	2	

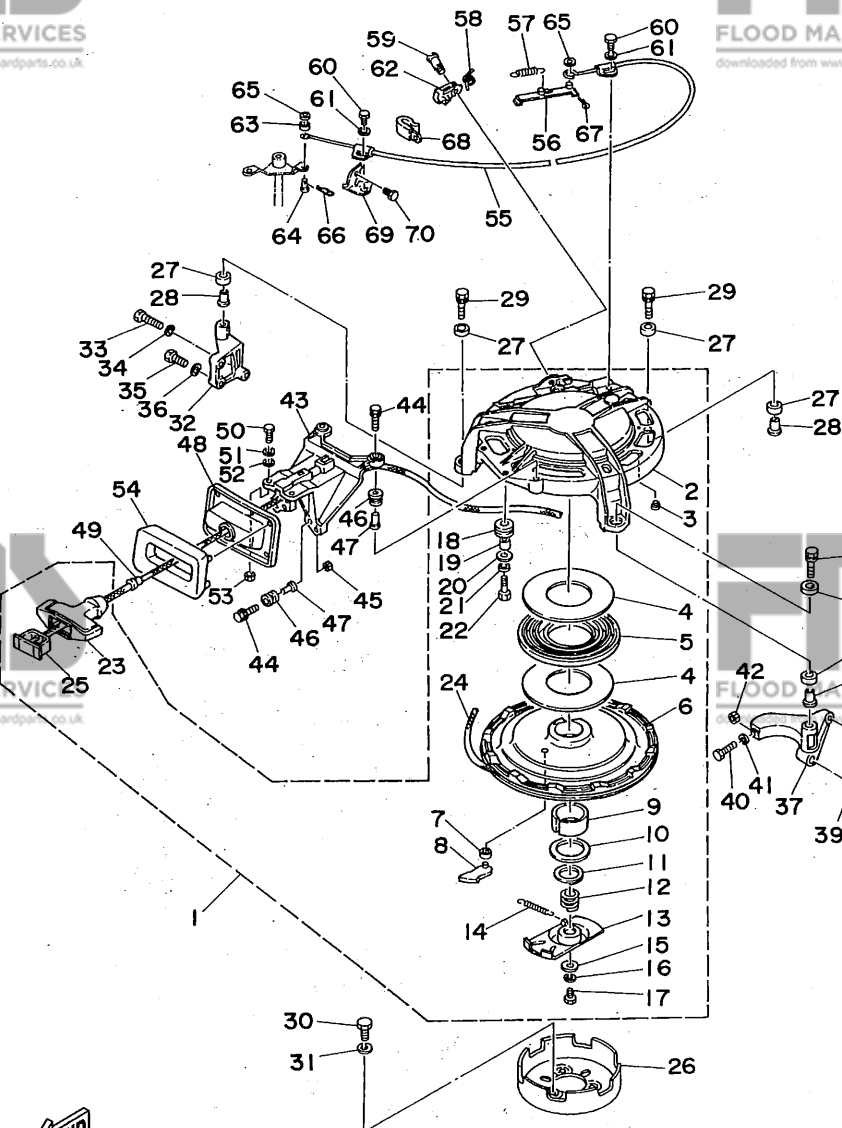


FIG. 5 STARTER (75AM)

DEMARREUR (75AM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
54	697-15762-00	SEAL, RUBBER 2	1	
55	692-15770-01	JOINT CAOUTCHOUC 2	1	
56	663-15735-01	CABLE COMP., STARTER STOP	1	
57	90506-08M23	CABLE, BUTEE DE DEMAR	1	
58	90508-12015	GUIDE, CAM	1	
59	90149-05095	COULISSEAU	1	
60	97095-06012	SPRING, TENSION	1	
61	92990-06600	RESSORT, TENSION	1	
62	663-15794-00	SPRING, TORSION	1	
63	663-15736-00	RESSORT, TORSION	1	
64	90240-06M18	SCREW	1	
65	92990-06200	VIS	1	
66	90468-18008	BOULON	2	
67	91490-16015	WASHER, PLATE	2	
68	90465-06M28	RONDELLE, PLATE	1	
69	663-15772-01	STOPPER	1	
70	97313-08012	BUTEE	1	
		RING, RETAINING 1	1	
		CIRCLIP 1	1	
		PIN, CLEVIS	1	
		BOULON, A GOUPILLE	1	
		WASHER, PLAIN	2	
		RONDELLE, PLATE	1	
		CLIP	1	
		JONC	1	
		PIN, COTTER	1	
		GOUPILLE	1	
		CLAMP	1	
		BRIDE	1	
		STAY 2	1	
		SUPPORT 2	1	
		BOLT	1	
		BOULON	1	



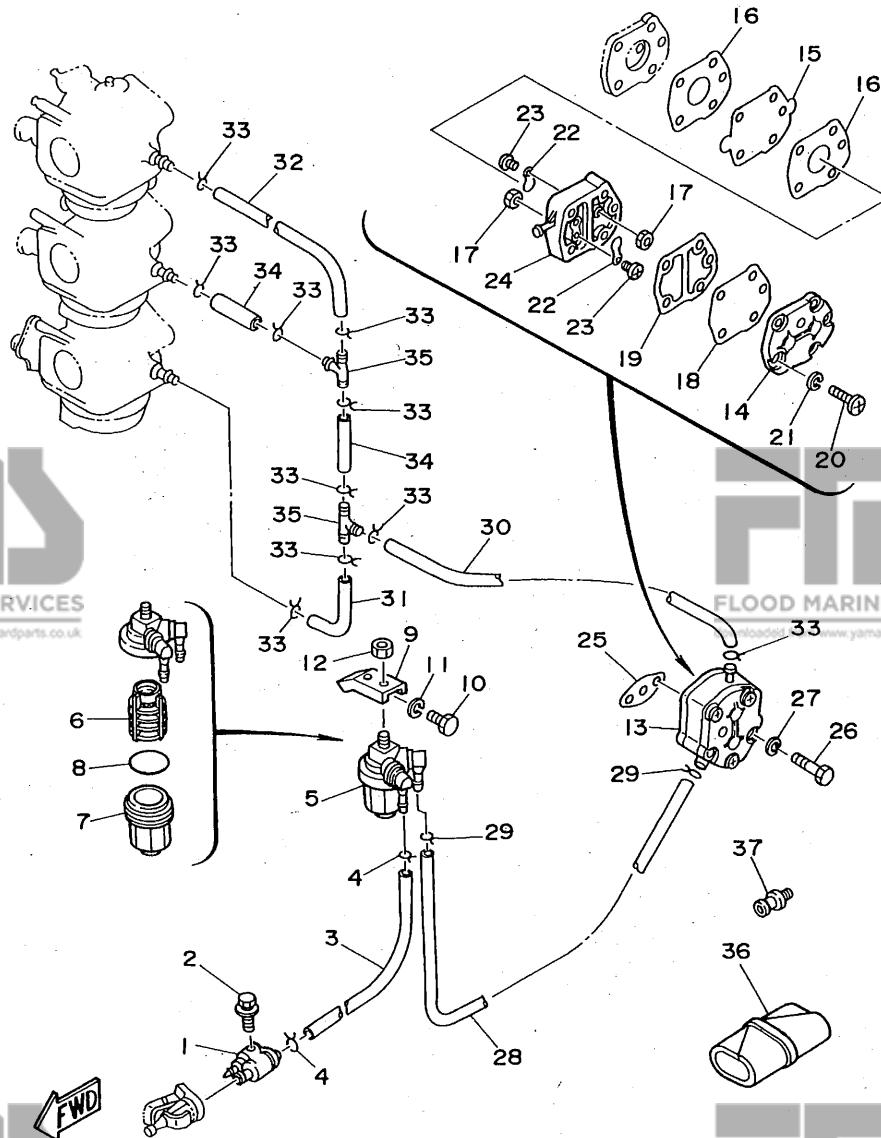


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
3	90445-09078	HOSE DURITE	1	
4	90467-08004	CLIP JONC	2	
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
8	93210-32738	.O-RING .JOINT TORIQUE	1	
9	648-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1	
10	97095-06014	BOLT BOULON	1	
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
12	95380-08600	NUT ECROU	1	
13	692-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
14	648-24413-01	.BODY 2 .CORPS 2	1	
15	692-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
16	648-24434-01	.GASKET, BODY .JOINT, CORPS	2	
17	95380-03600	.NUT .ECROU	2	
18	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
19	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	
20	98580-05530	.SCREW, PAN HEAD .VIS	3	
21	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	
22	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
23	6A0-14325-00	.SCREW, PAN HEAD .VIS	2	
24	6A0-24412-02	.BODY 1 .CORPS 1	1	
25	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	
26	97095-06040	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
28	90445-09094	HOSE DURITE	1	

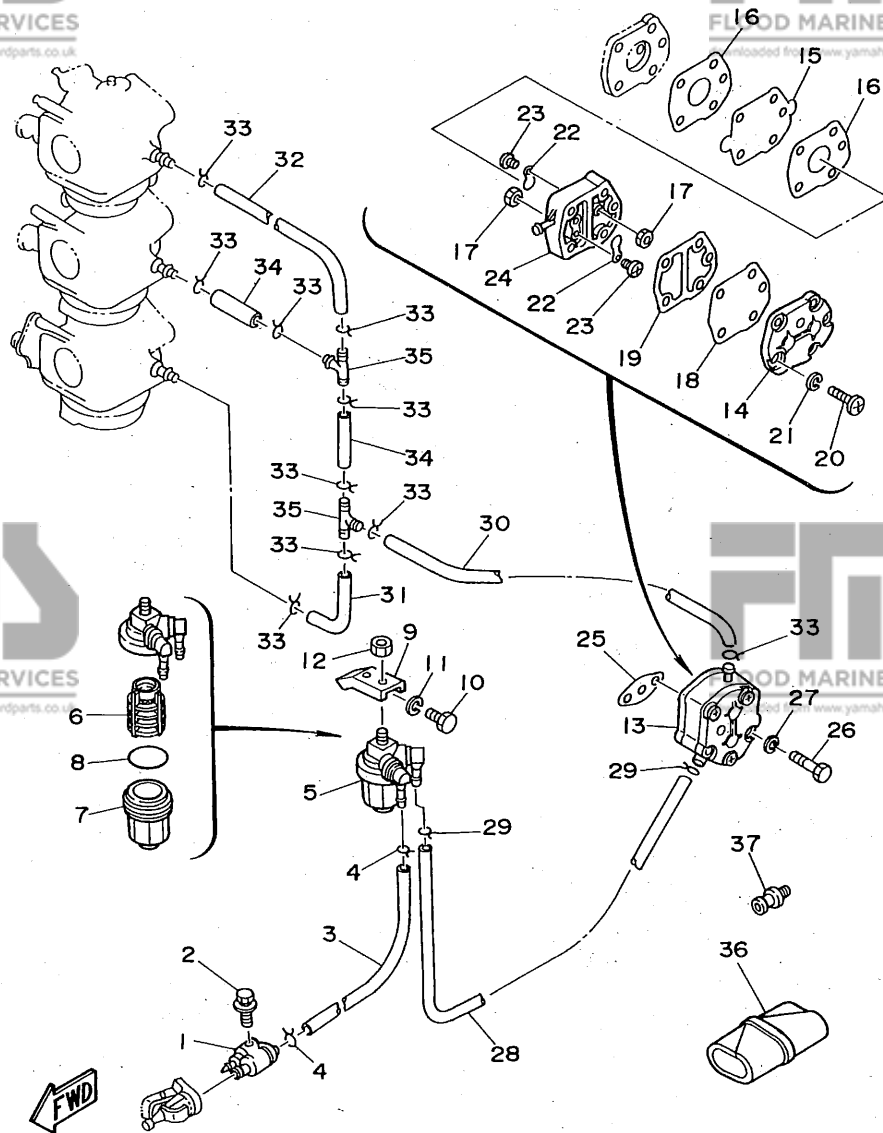


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90467-08004	CLIP JONC	2	
30	90445-097F7	HOSE DURITE	1	
31	688-24313-00	PIPE 3 DURITE 3	1	
32	688-24314-00	PIPE 4 DURITE 4	1	
33	90467-08004	CLIP JONC	10	
34	90445-09078	HOSE DURITE	2	
35	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	
36	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
37	6E0-28193-00-94	PLUG, WATER CHECK BUCHON, CONTROLE D'EAU	1 AP	

C4

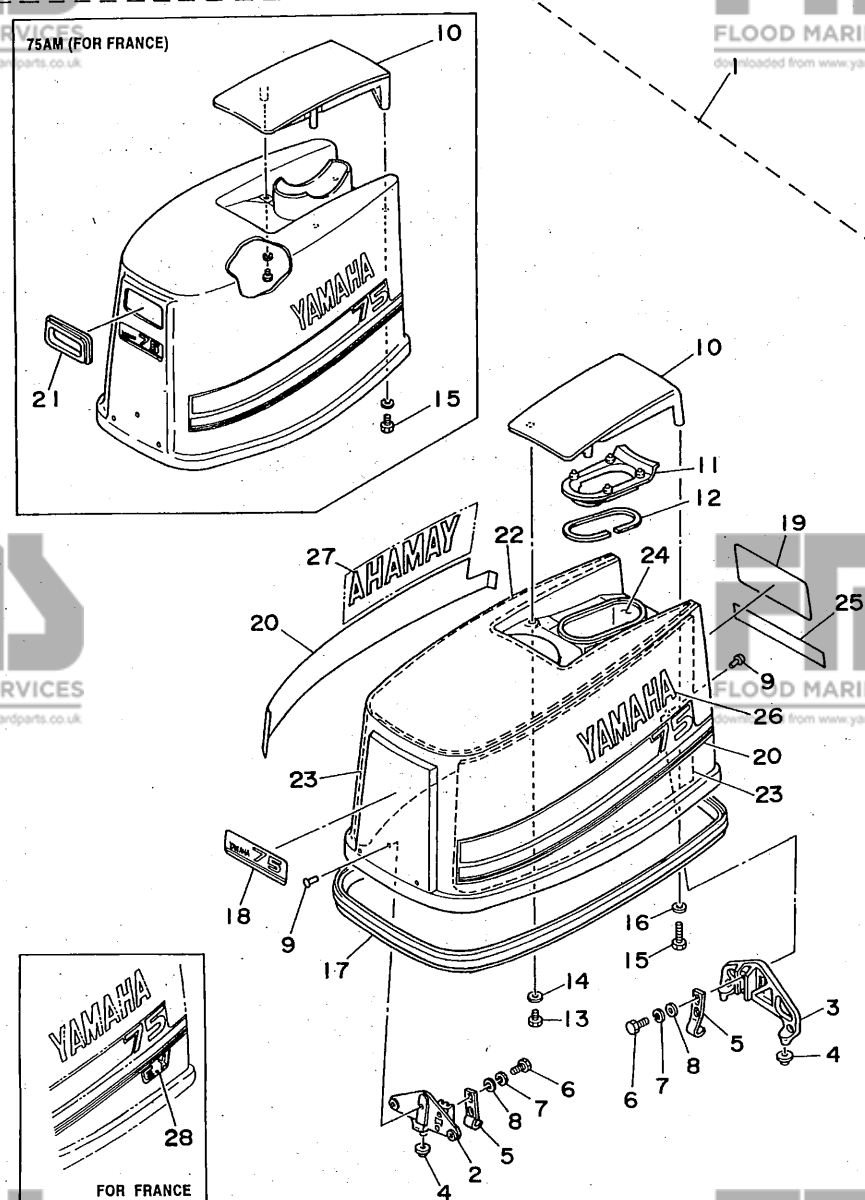


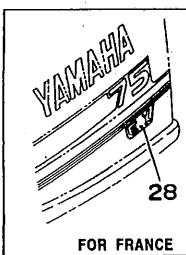
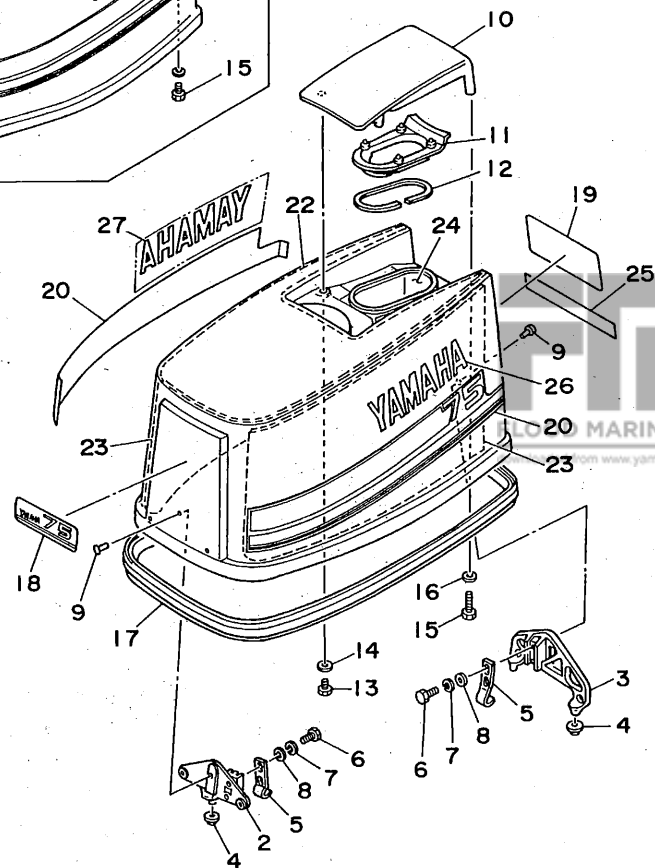
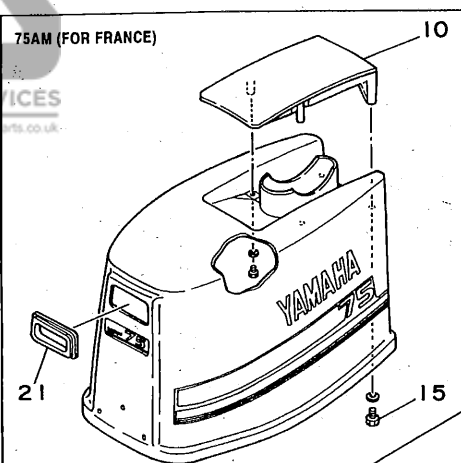
FIG. 7 TOP COWLING 1 (75A)

CAPOT SUPERIEUR 1 (75A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	692-42610-31-4D	TOP COWLING ASSY (75AE/ET)	1	UR
	692-42610-E1-4D	CAPOT (ENS.) (75AE/ET)	1	UR FOR FRANCE
	692-42610-D1-4D	TOP COWLING ASSY (75AM)	1	UR FOR FRANCE
2	688-42647-00-94	.HOLDER, CLAMP BAND	1	
3	688-42649-00-94	.SUPPORT, SANDOW DE SERRAGE	1	UR 75AE/ET
	692-42649-00-94	.HOLDER, CLAMP BAND	1	UR 75AM
4	663-42662-00	.DAMPER	3	
5	688-42652-10	.AMORTISSEUR	2	
6	97080-06018	.HOOK	2	UR 75AE/ET
	97080-06018	.CROCHET	4	UR 75AM
7	92995-06100	.BOLT	2	UR 75AE/ET
	92995-06100	.BOULON	4	UR 75AM
8	92990-06600	.WASHER, SPRING	2	UR 75AE/ET
	92990-06600	.RONDELLE, GROWER	4	UR 75AM
9	90266-06M02	.WASHER, SPRING	2	UR 75AE/ET
	90266-06M02	.RONDELLE, GROWER	4	UR 75AM
10	688-42613-01-4D	.WASHER, PLATE	1	UR 75AE/ET
	692-42613-01-4D	.RONDELLE, PLATE	1	UR 75AM
11	688-42618-00	.WASHER, PLATE	1	75AE/ET
12	688-42628-00	.RONDELLE, PLATE	1	75AE/ET
13	97095-06016	.RIVET	2	
14	92990-06600	.RIVET	2	
15	97095-06025	.MOLDING, AIR DUCT	2	UR 75AE/ET
	97095-06020	.MANCHON A AIR	2	UR 75AM
16	92990-06600	.MOLDING, AIR DUCT	2	
17	688-42615-00	.MANCHON A AIR	1	
18	692-42677-30	.AIR SHROUD, TOP COWLING	1	
19	692-42678-30	.DEFLECTEUR, CAPOT	1	
20	692-W0070-30	.SEAL	1	
		.JOINT	1	
		.GRAPHIC, FRONT	1	
		.ADHESIF, AVANT	1	
		.GRAPHIC, REAR	1	
		.ADHESIF, ARRIERE	1	
		.GRAPHIC SET	1	
		.JEU DIEMBLEMES	1	

C5

75AM (FOR FRANCE)



FOR FRANCE

FIG. 7 TOP COWLING 1 (75A)

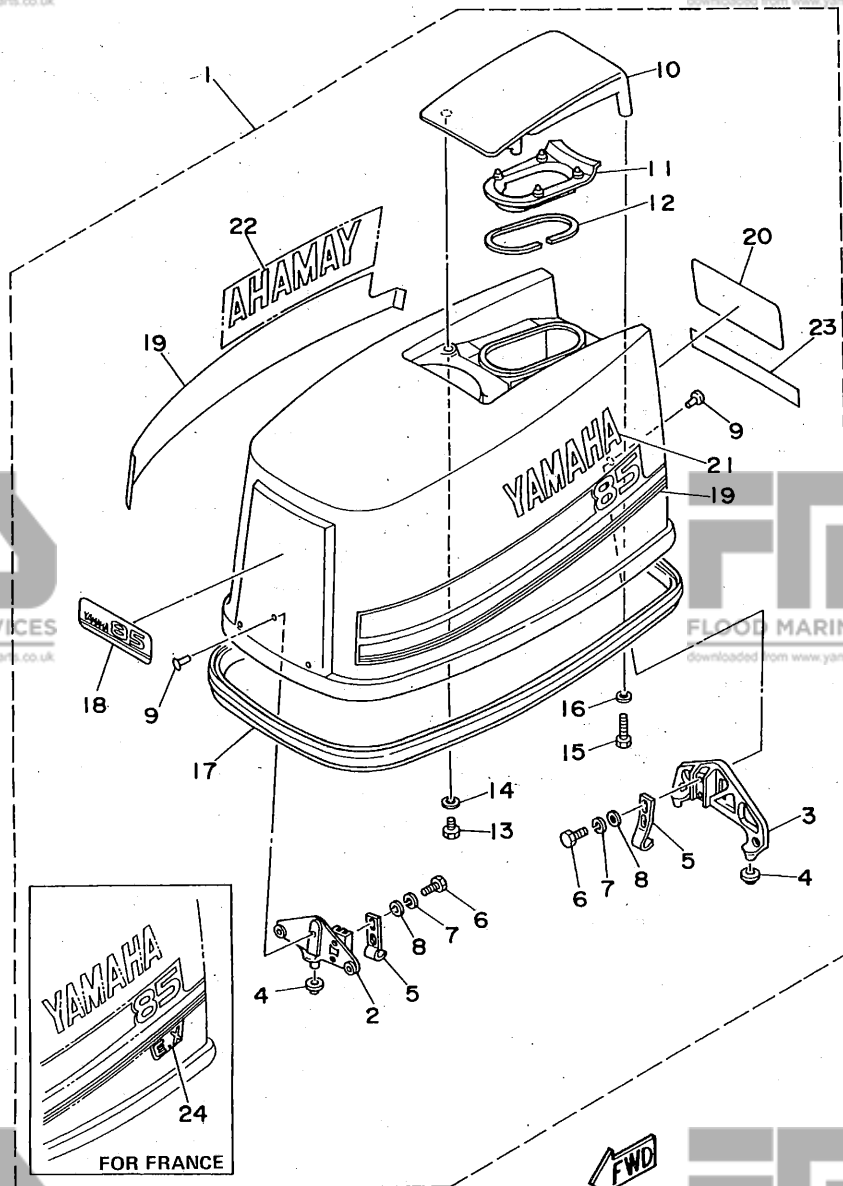
CAPOT SUPERIEUR 1 (75A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	697-15761-01	.SEAL, RUBBER 1	1	75AM
22	689-W4266-30	.JOINT CAOUTCHOUC 1	1	75AE/ET (EXCEPT FOR FRANCE)
23	689-W4266-40	.DAMPER, FORM	2	75AE/ET (EXCEPT FOR FRANCE)
24	689-W4266-10	.BOURRET, CAOUTCHOUC	1	75AE/ET (EXCEPT FOR FRANCE)
25	688-4267A-30	.DAMPER, FORM	2	
26	688-42681-30	.BOURRET, CAOUTCHOUC	1	
27	688-42682-30	.GRAPHIC, REAR 2	1	
28	61R-42683-D0	.ADHESIF, ARRIERE 2	2	FOR FRANCE

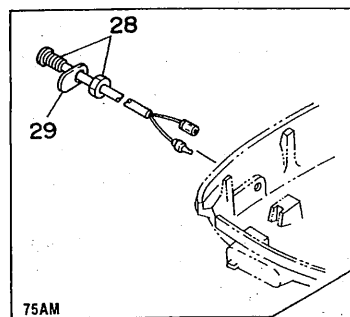
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FIG. 8 TOP COWLING 2 (85A)

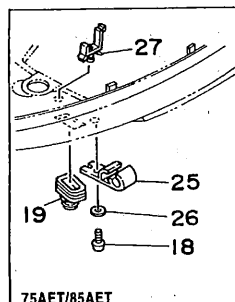
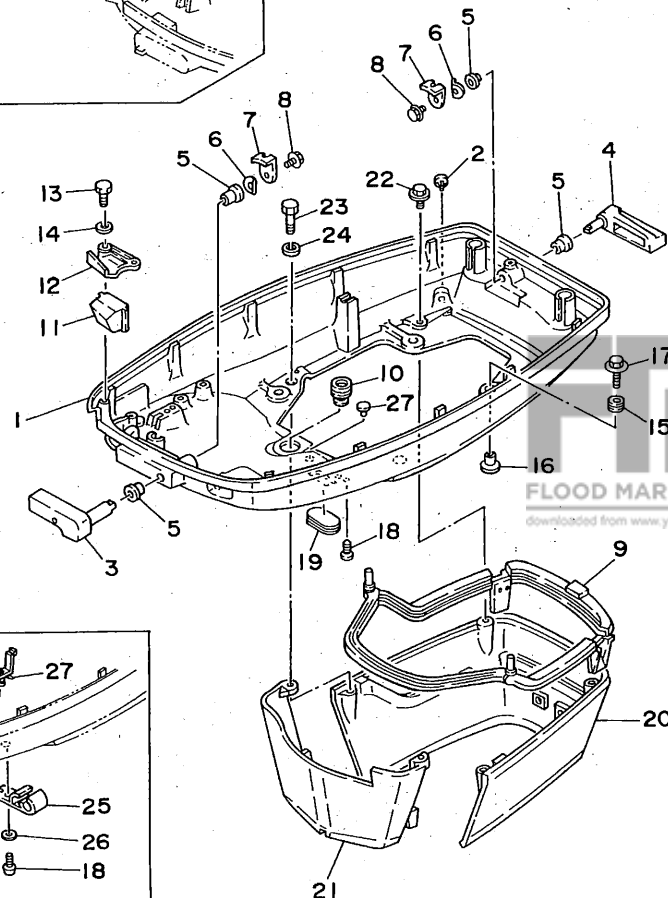
CAPOT SUPERIEUR 2 (85A)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-42610-C1-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR
	688-42610-E1-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR FOR FRANCE
2	688-42647-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
3	688-42649-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	663-42662-00	.DAMPER .AMORTISSEUR	3	
5	688-42652-10	.HOOK .CROCHET	2	
6	97095-06018	.BOLT .BOULON	2	
7	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	2	
8	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
9	90266-06M02	.RIVET .RIVET	6	
10	688-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
11	688-42618-00	.AIR SHROUD, TOP COWLING .DEFLECTEUR, CAPOT	1	
12	688-42628-00	.SEAL .JOINT	1	
13	97095-06016	.BOLT .BOULON	2	
14	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
15	97095-06025	.BOLT .BOULON	2	
16	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
17	688-42615-00	.SEAL .JOINT	1	
18	688-42677-30	.GRAPHIC, FRONT .ADHESIF, AVANT	1	
19	688-W0070-30	.GRAPHIC SET .JEU DIEMBLEMES	1	
20	688-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
21	688-42681-30	.MARK, COWLING .ADHESIF, CAPOT	1	
22	688-42682-30	.MARK, COWLING .ADHESIF, CAPOT	1	
23	688-4267A-30	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
24	61R-42683-D0	.MARK, COWLING .ADHESIF, CAPOT	2	FOR FRANCE



75AM



75AET/85AET



FIG. 9 BOTTOM COWLING

CAPOT INFÉRIEUR

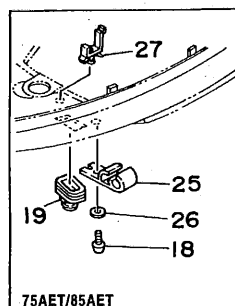
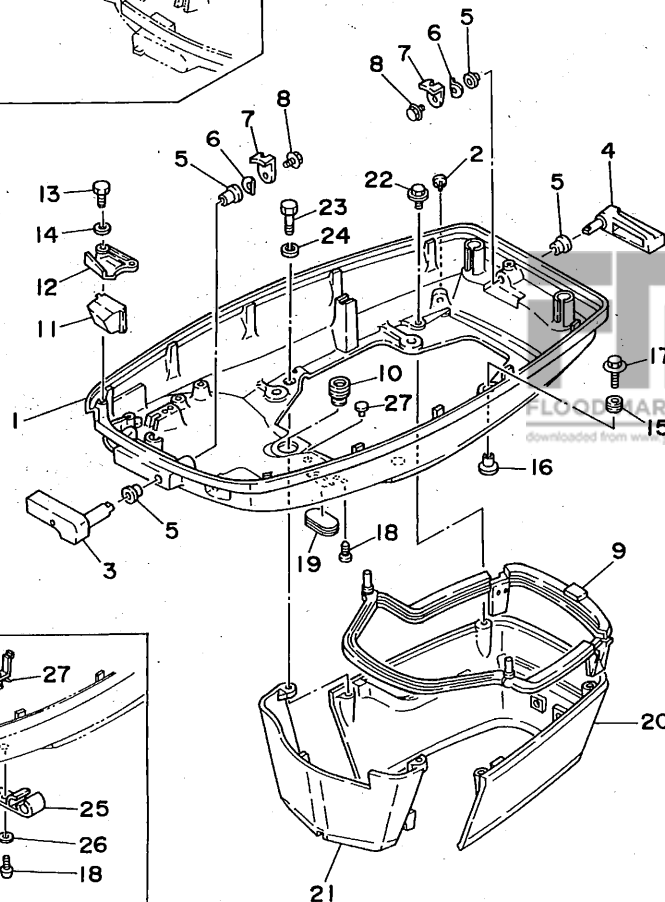
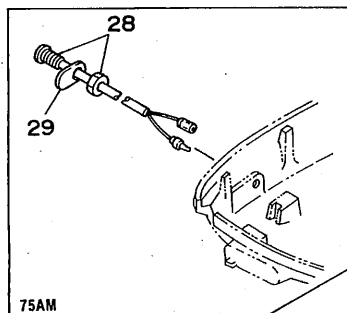
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-42711-04-4D	COWLING, BOTTOM CUVETTE	1	UR 75AE(T)/85AE(T)
	692-42711-02-4D	COWLING, BOTTOM CUVETTE	1	UR 75AM
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	688-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	688-42817-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-13M38	BUSH DOUILLE	4	
6	90206-13019	WASHER, WAVE RONDELLE, ONDULEE	2	
7	688-42816-00	LEVER, CLAMP LEVIER, PRESSE	2	
8	90119-06M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
9	688-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
10	663-42724-00	GROMMET PASSE-FIL	1	
11	688-42725-02	GROMMET PASSE-FIL	1	UR 75AE/85AE
	688-42725-10	GROMMET PASSE-FIL	1	UR 75AET/85AET
	692-42725-10	GROMMET PASSE-FIL	1	UR 75AM
12	688-42738-01-94	PLATE, FITTING ETRIER	1	
13	97095-06016	BOLT BOULON	2	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
15	90480-09M12	GROMMET PASSE-FIL	4	
16	90387-06M69	COLLAR COLLERETTE	4	
17	90119-06M61	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
18	90338-05M03	PLUG PLOT	1	UR
	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	UR 75AET/85AET
19	6H4-42726-00	GROMMET PASSE-FIL	1	UR
	688-42726-10	GROMMET PASSE-FIL	1	UR 75AET/85AET
20	688-42741-01-4D	APRON CAPOT LATERAL	1	
21	688-42771-01-4D	APRON CAPOT LATERAL	1	
22	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	2	
23	97095-06030	BOLT BOULON	2	

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FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	92995-06100	WASHER, SPRING RONDELLE, GROUVER	2	
25	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	75AET/85AET
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	75AET/85AET
27	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR
	90464-15M08	CLAMP BRIDE	1	UR 75AET/85AET
28	6H4-85411-00	OVERHEAT WARNING LAMP SURCHAUFFER LAMPE GRI	1	75AM
29	692-85415-00	MARK, SIGNAL LAMP ETIQUETTE	1	75AM



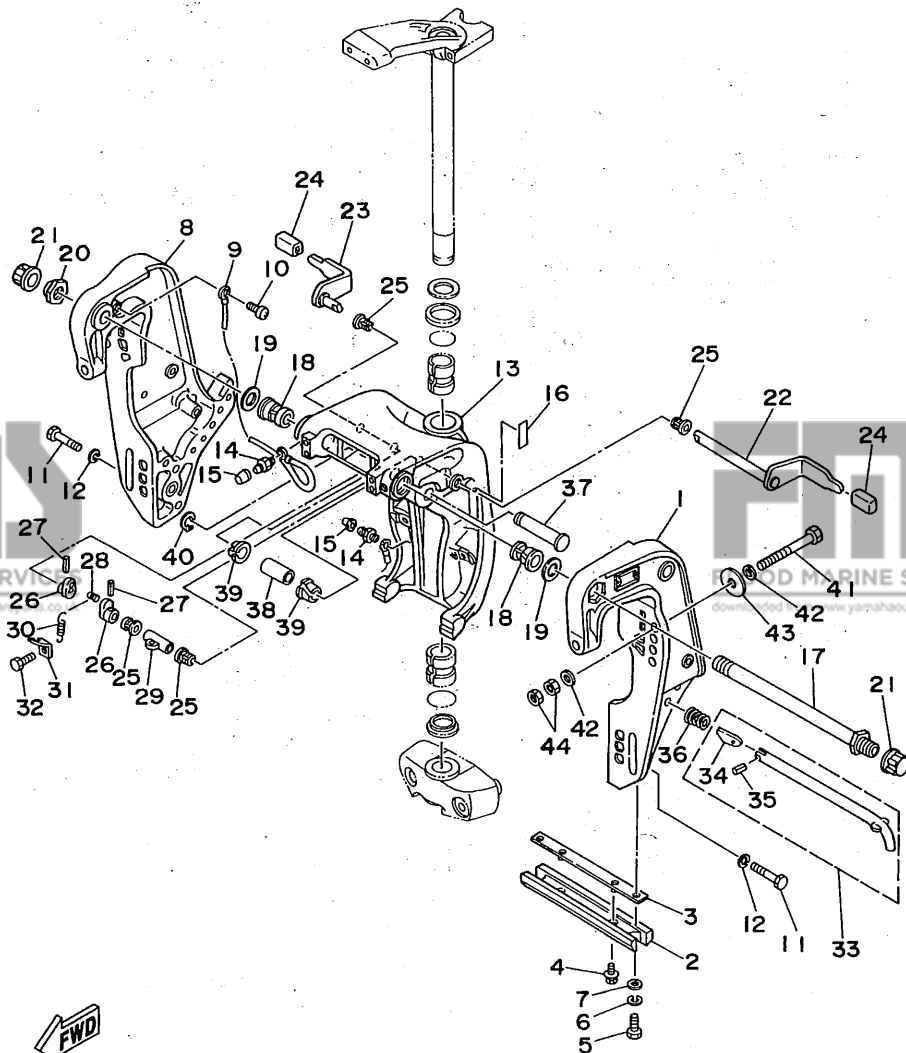


FIG. 10 BRACKET 1 (75AM/75AE/85AE)

SUPPORT 1 (75AM/75AE/85AE)

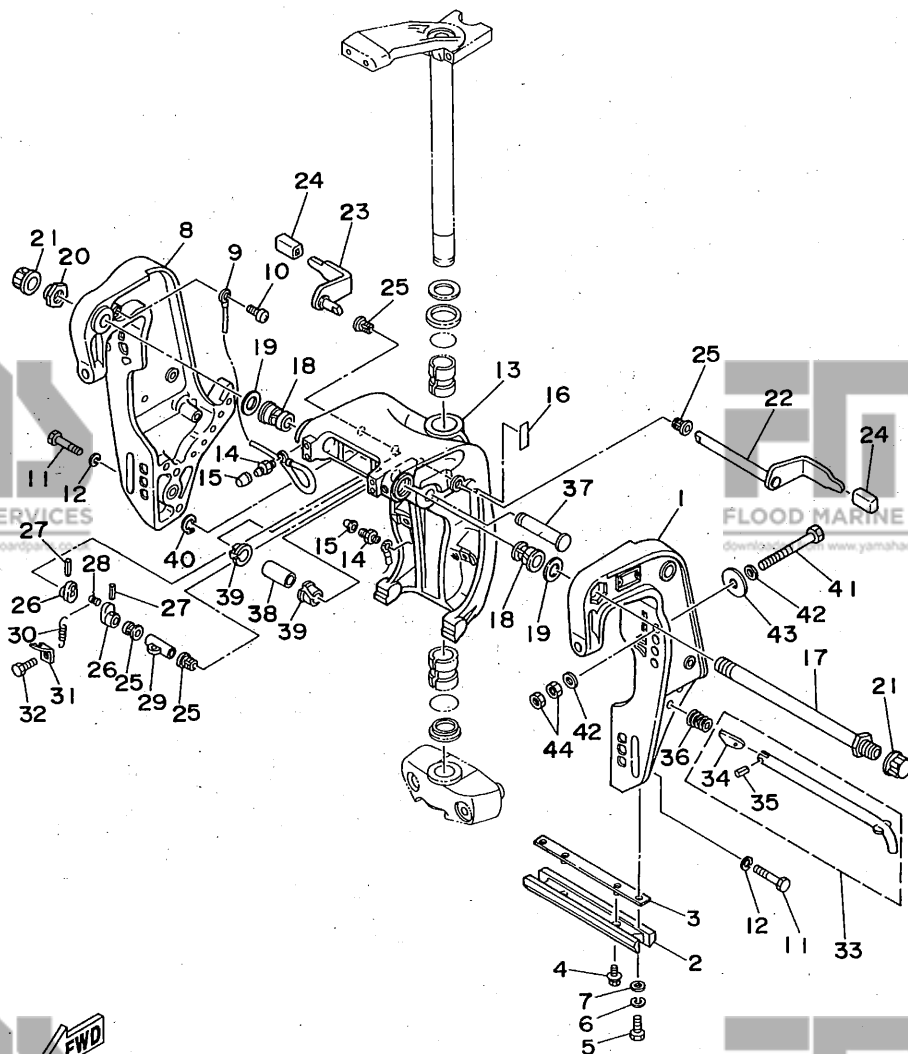
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-43111-13-4D	BRACKET, CLAMP PRESSE	1	
2	6H1-45251-02	ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
5	97095-06016	BOLT BOULON	2	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	688-43112-12-4D	BRACKET, CLAMP PRESSE	1	
9	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
10	98580-06012	SCREW, PAN HEAD VIS	1	
11	97095-10045	BOLT BOULON	6	
12	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
13	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
14	93700-06M03	NIPPLE, GREASE PION	3	
15	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3 AP	
16	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	
17	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
18	90386-22M15	BUSH DOUILLE	2	
19	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
20	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	
21	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
22	688-43181-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
23	688-43185-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
24	663-43318-00	COVER CAPUCHON	2	
25	90386-10M16	BUSH DOUILLE	4	
26	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
27	91690-30020	PIN, SPRING AGRAFFE	2	
28	90249-06M19	PIN GOUPILLE	1	

D3

FIG. 10 BRACKET 1 (75AM/75AE/85AE)

SUPPORT 1 (75AM/75AE/85AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90387-10M02	COLLAR COLLERETTE	1	
30	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
31	6G5-43144-00	HOOK, SPRING CROCHET	1	
32	97095-06010	BOLT BOULON	1	
33	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
34	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
35	91690-30012	.PIN, SPRING .AGRAFFE	1	
36	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
37	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
38	90386-18M21	BUSH DOUILLE	1	
39	90386-18M35	BUSH DOUILLE	2	
40	93410-18M02	CIRCLIP CLIPS	1	
41	90101-12M65	BOLT BOULON	4	
42	92990-12200	WASHER, PLAIN RONDELLE, PLATE	8	
43	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
44	95380-12600	NUT ECROU	8	



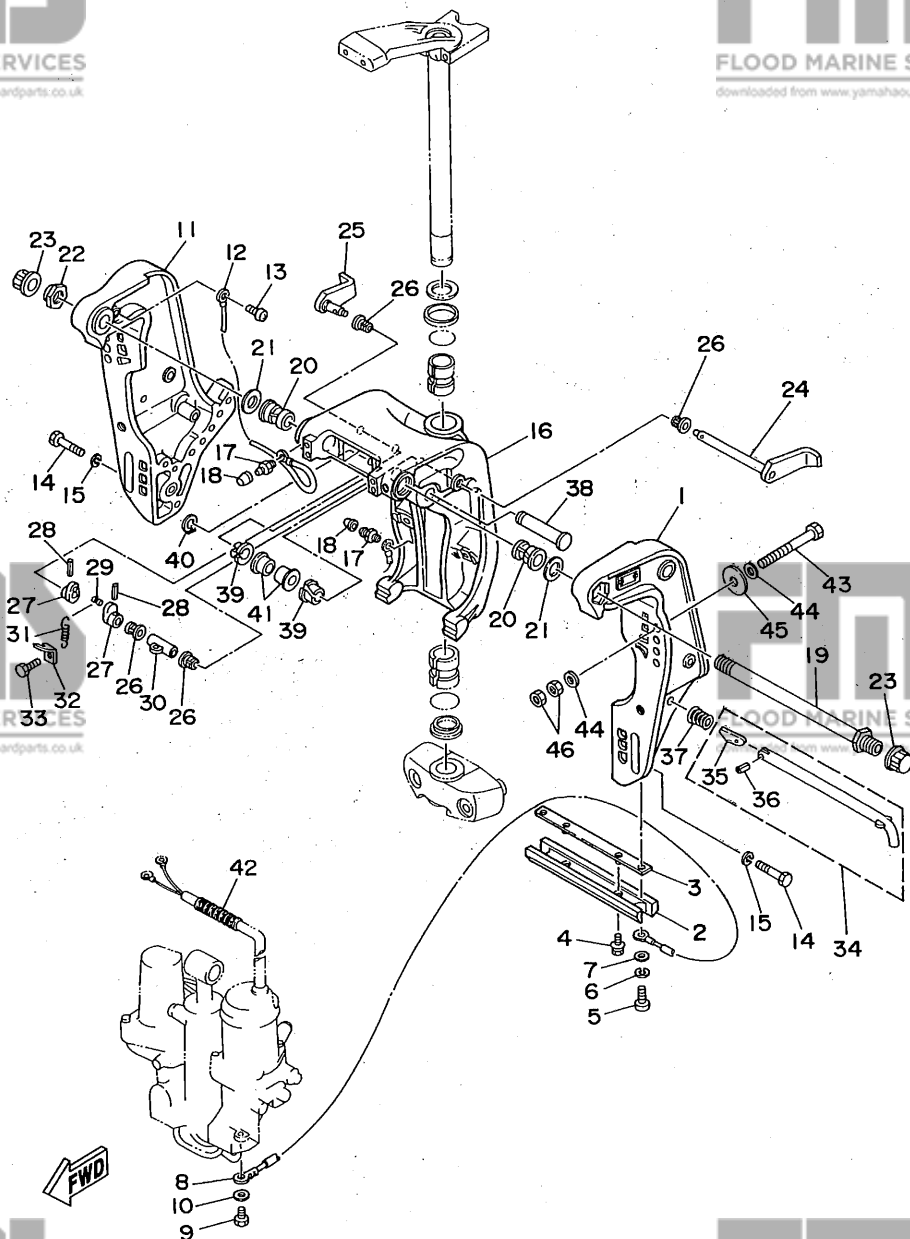


FIG. 11 BRACKET 2 (75AET/85AET)

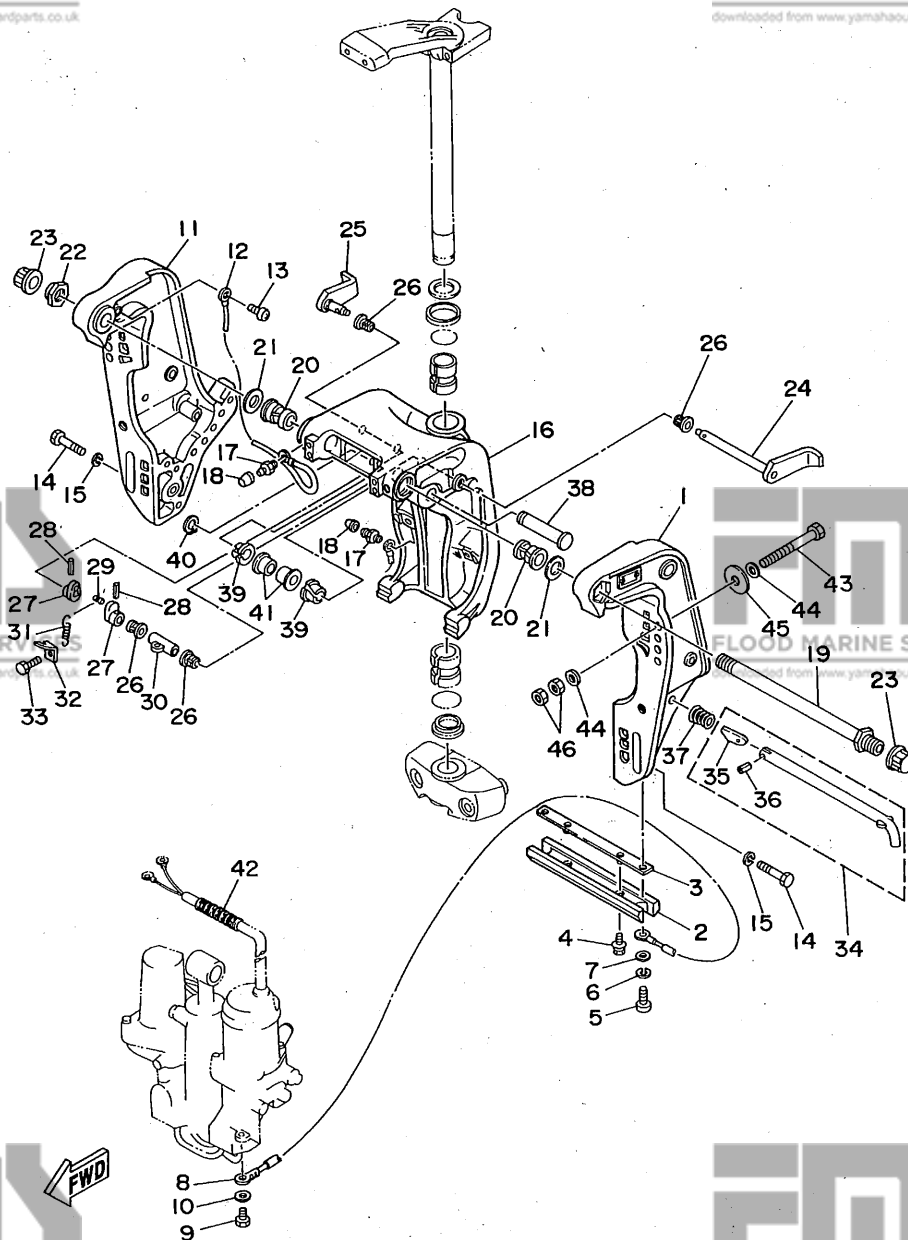
SUPPORT 2 (75AET/85AET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43111-01-40	BRACKET, CLAMP PRESSE	1	
2	6H1-45251-02	ANODE ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90119-06M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
5	97095-06016	BOLT BOULON	2	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
9	97095-06010	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	6H1-43112-00-40	BRACKET, CLAMP PRESSE	1	
12	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
13	98580-06012	SCREW, PAN HEAD VIS	1	
14	97095-10045	BOLT BOULON	6	
15	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
16	6H1-43311-01-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	
17	93700-06M03	NIPPLE, GREASE PION	3	
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	AP
19	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
20	90386-22M15	BUSH DOUILLE	2	
21	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
22	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	
23	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
24	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
25	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
26	90386-10M16	BUSH DOUILLE	4	
27	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
28	91690-30020	PIN, SPRING AGRAFFE	2	

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FIG. 11 BRACKET 2 (75AET/85AET)

SUPPORT 2 (75AET/85AET)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90249-06M19	PIN GOUPILLE	1	
30	90387-10M02	COLLAR COLLERETTE	1	
31	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
32	665-43144-00	HOOKE, SPRING CROCHET	1	
33	97095-06010	BOLT BOULON	1	
34	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
35	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
36	91690-30012	.PIN, SPRING .AGRAFFE	1	
37	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M35	BUSH DOUILLE	2	
40	93410-18M02	CIRCLIP CLIPS	1	
41	90386-18M63	BUSH DOUILLE	2	
42	90440-14M00	PIPE DURITE	1	
43	90101-12M65	BOLT BOULON	4	
44	92990-12200	WASHER, PLAIN RONDELLE, PLATE	8	
45	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
46	95380-12600	NUT ECROU	8	

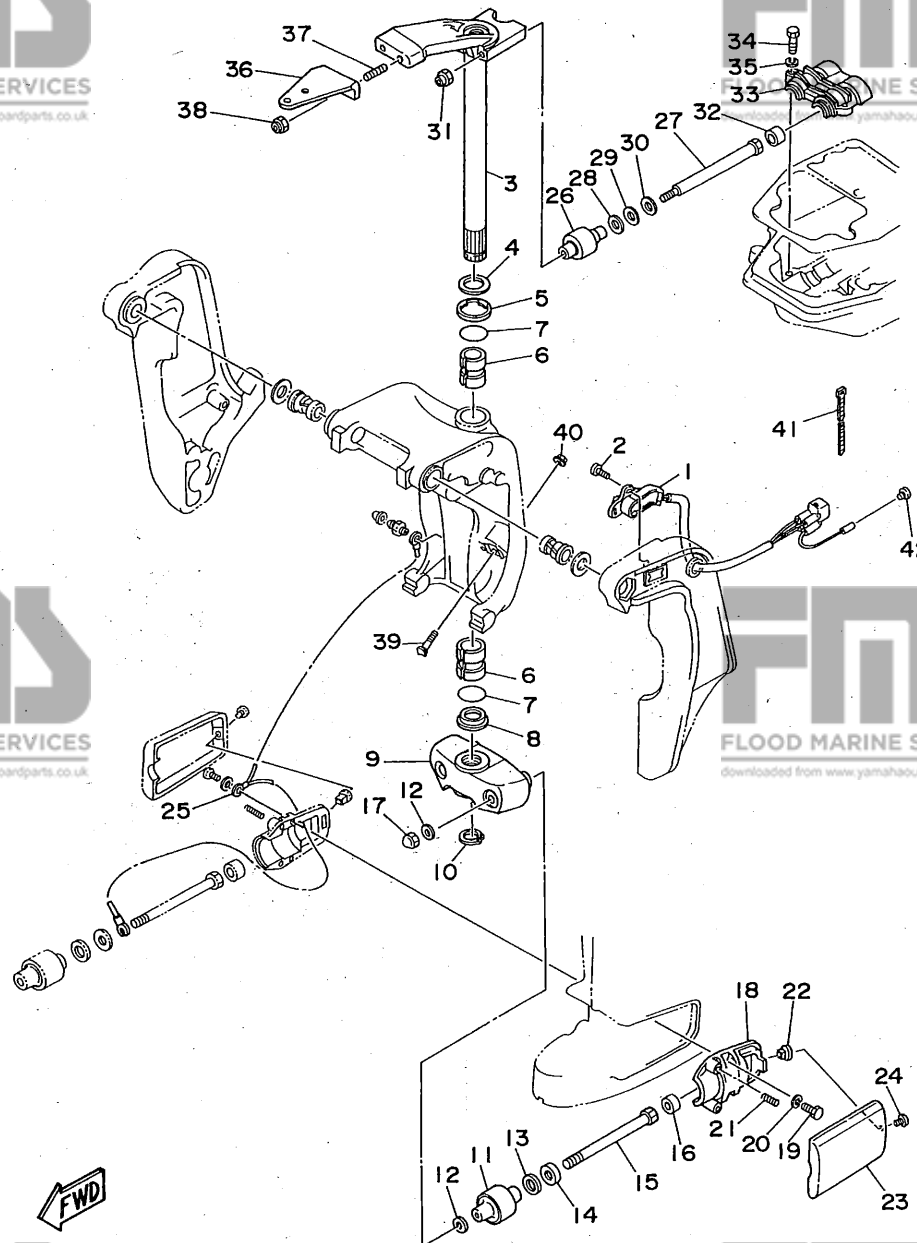


FIG. 12 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-83672-11	TRIM SENDER	1	75AET/85AET
2	97885-06016	INCLINER RACCORD	2	75AET/85AET
3	688-42510-02-4D	SCREW, PAN HEAD	1	
4	90201-30M00	VIS, TETE TRONCONIQUE	1	
5	90386-30M78	STEERING BRACKET ASSY	1	
6	90386-30M77	DIRECTION SUPPORT (ENS.)	1	
7	93210-29M94	WASHER, PLATE	2	
8	90386-30M60	RONDELLE, PLATE	1	
9	663-44551-02-4D	BUSH	1	
10	93410-28M06	DOUILLE	2	
11	687-44555-00-94	BUSH	1	
12	90201-12M16	DOUILLE	4	
13	90202-25M04	O-RING	2	
14	90201-13M19	JOINT TORIQUE	1	
15	90109-12261	BUSH	2	
16	663-44575-00	DOUILLE	2	
17	95380-12800	HOUSING, LOWER MOUNT RUBBER	2	
18	687-44552-02-94	BOITIER, SILENT-BLOC INFERIEUR	2	
19	97095-08025	CIRCLIP	4	
20	92990-08100	CLIPS	4	
21	90501-14M08	MOUNT DAMPER, LOWER SIDE	4	
22	90179-06066	SILENT-BLOC, INFERIEUR LATERAL	2	
23	663-44553-01-4D	WASHER, PLATE	2	
24	97885-06016	RONDELLE, PLATE	2	
25	688-82127-02	WASHER, PLATE	1	
26	688-44514-00-94	WASHER, PLATE	2	
27	90101-10M49	RONDELLE, PLATE	2	
28	90201-20M21	BOLT	2	
		BOULON	2	
		DAMPER, LOWER MOUNT RUBBER	2	
		SILENT-BLOC, INFERIEUR	2	
		NUT, CROWN	2	
		ECROU, BORGNE	2	
		HOUSING, LOWER MOUNT RUBBER	2	
		BOITIER, SILENT-BLOC INFERIEUR	2	
		BOLT	4	
		BOULON	4	
		WASHER, SPRING	4	
		RONDELLE, GROWER	4	
		SPRING, COMPRESSION	4	
		RESSORT, COMPRESSION	2	
		NUT	2	
		ECROU	2	
		COVER, LOWER MOUNT	2	
		COUVERCLE, SUSPENSION INFERIEU	2	
		SCREW, PAN HEAD	2	
		VIS, TETE TRONCONIQUE	1	
		WIRE, LEAD 2	2	
		FIL 2	2	
		MOUNT DAMPER, UPPER SIDE	2	
		SILENT-BLOC, SUPERIEUR LATERAL	2	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	

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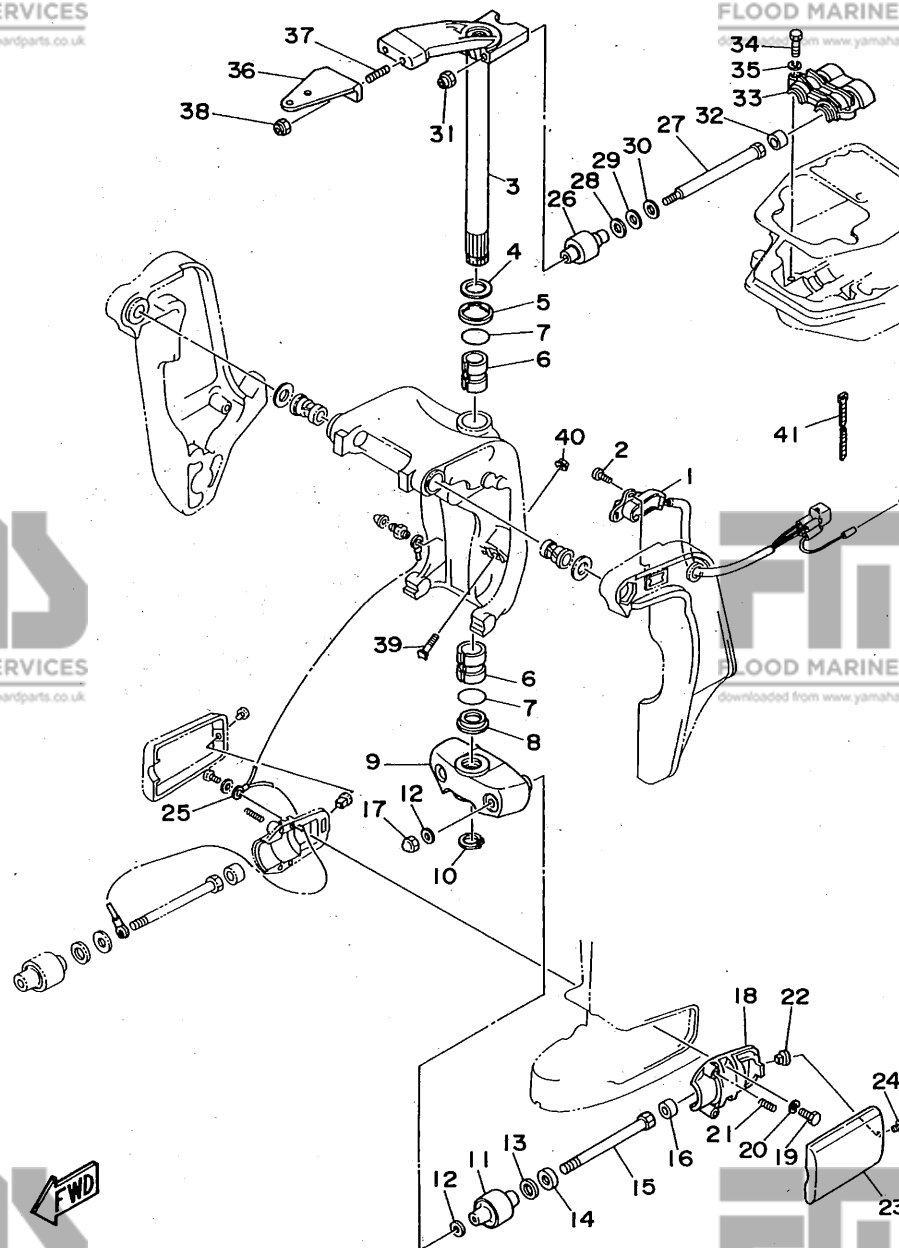


FIG. 12 BRACKET 3

SUPPORT 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90202-20M06	WASHER, PLATE RONDELLE, PLATE	2	
30	90201-11M22	WASHER, PLATE RONDELLE, PLATE	2	
31	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
32	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
33	688-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPÉRIEUR	1	
34	97095-08035	BOLT BOULON	3	
35	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
36	688-48511-01-40	HOOK, STEERING ATTACHE, DIRECTION	1	UR BALL POST TYPE
	688-48511-11-40	HOOK, STEERING ATTACHE, DIRECTION	1	UR STEERING GUIDE TYPE
37	90116-10175	BOLT, STUD GOUJON	2	
38	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
39	6H1-43376-00	BOLT, THRUST RECEIVER BOULON	2	75AET/85AET
40	95780-08300	NUT, FLANGE ECROU	2	75AET/85AET
41	90465-11M10	CLAMP BRIDE	3	75AET/85AET
42	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	75AET/85AET

FIG. 13 BRACKET 4 (75AM/75AE/85AE)

SUPPORT 4 (75AM/75AE/85AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	
2	688-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	
3	682-43318-01	COVER CAPUCHON	1	
4	97095-06010	BOLT BOULON	1	
5	688-43186-00	LEVER LEVIER	1	
6	91690-30020	PIN, SPRING AGRAFFE	1	
7	638-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
8	688-43616-00	ROD, TILT LOCK TIGE	1	
9	90202-03M51	WASHER, PLATE RONDELLE, PLATE	1	
10	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH	1	
11	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
12	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	
13	90386-18M63	BUSH DOUILLE	2	
14	90386-18M35	BUSH DOUILLE	4	

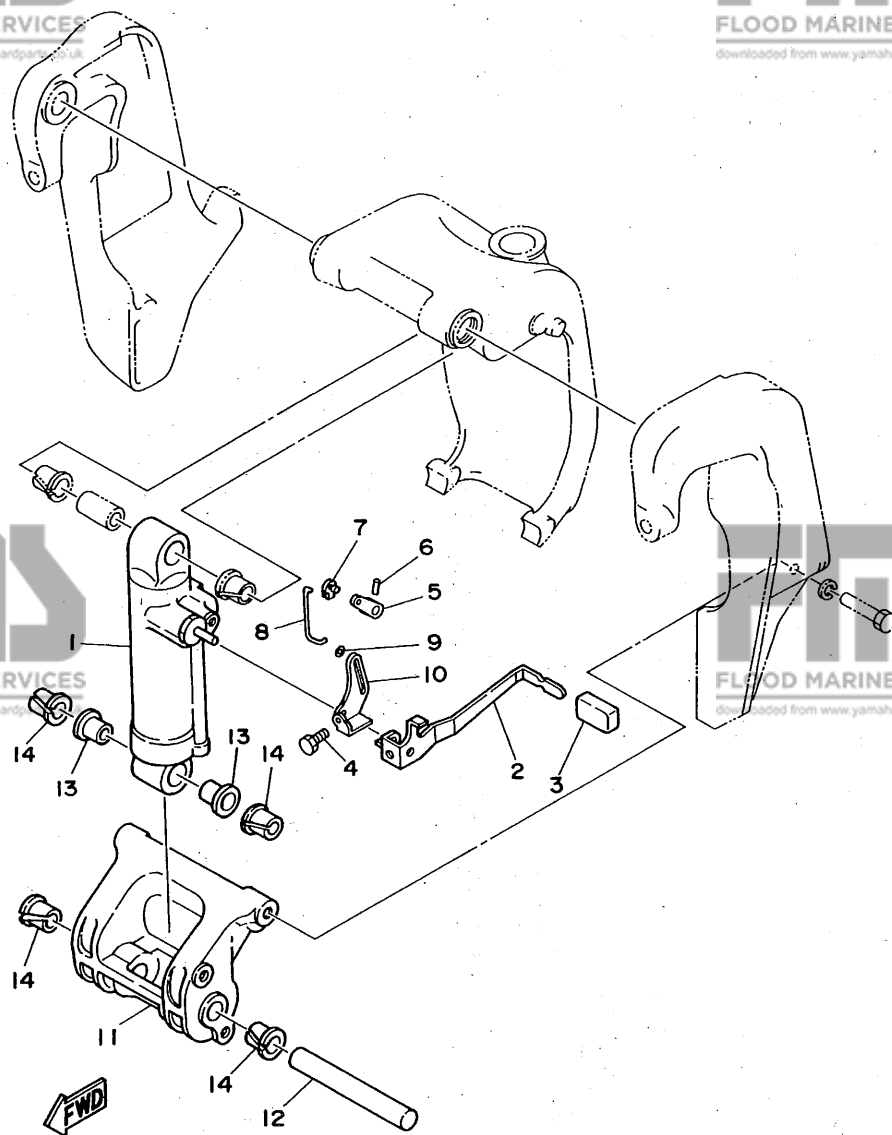
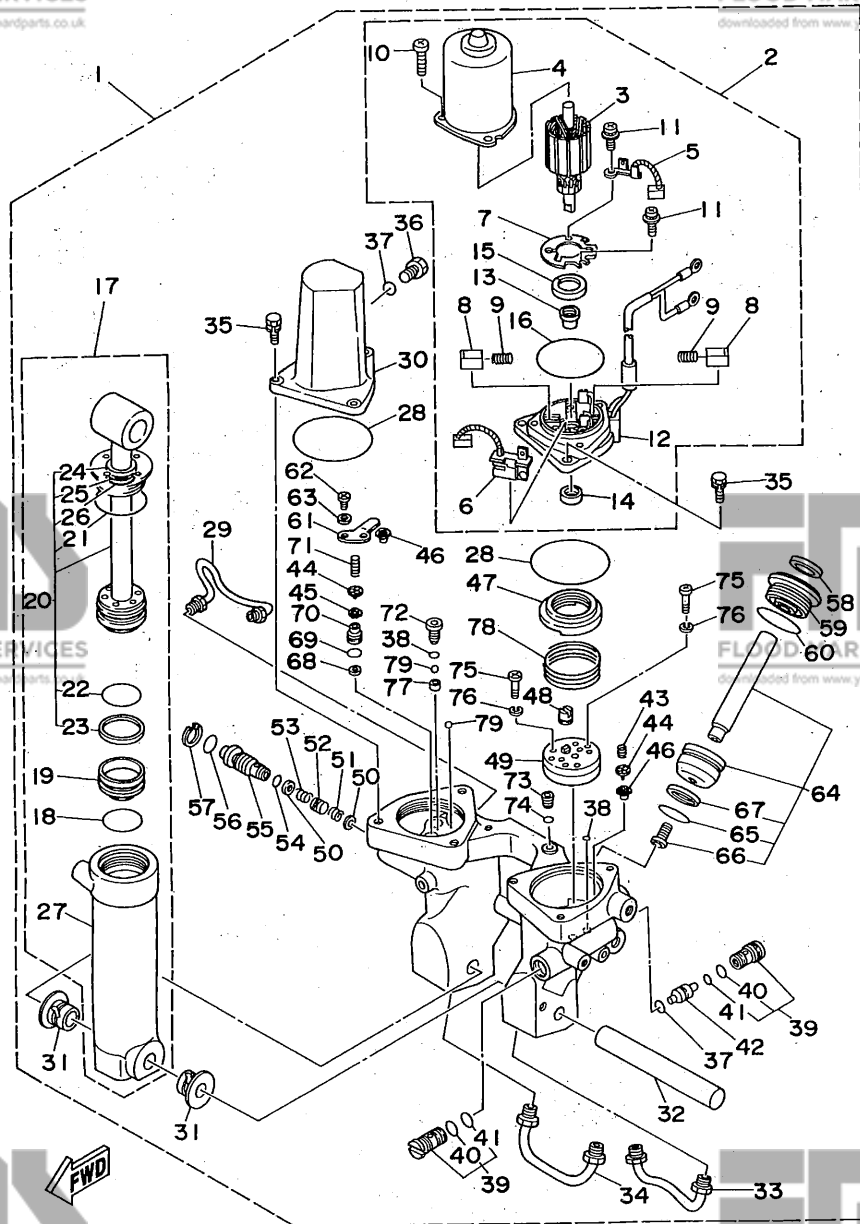


FIG. 14 POWER TRIM & TILT ASSY 1 (75AET/85AET)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 1 (75AET/85AET)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43800-15-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	MOTOR ASSY MOTEUR (ENS.)	1	
3	6H1-43805-10	ARMATURE ASSY INDUIT (ENS.)	1	
4	6H1-43804-10	STATOR ASSY STATOR (ENS.)	1	
5	6H1-43891-10	BRUSH 1 BALAI 1	1	
6	6H1-43892-10	BRUSH 2 BALAI 2	1	
7	6H1-4380F-10	PLATE, BRUSH HOLDER PLAQUE	1	
8	6H1-4380J-10	HOLDER, BRUSH PORTE-BALAI	2	
9	6H1-4386K-10	SPRING, BRUSH RESSORT, BALAI	2	
10	97885-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	
11	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
12	6H1-43881-10	FRAME, END BATTI	1	
13	6H1-4380H-10	METAL METAL	1	
14	93102-08M43	OIL SEAL JOINT SPY	1	
15	6H1-4380G-10	PLATE PLAQUE	1	
16	6H1-43865-10	O-RING JOINT TORIQUE	1	
17	6H1-43840-11	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	
18	6H1-43861-10	O-RING JOINT TORIQUE	1	
19	6H1-43814-11	PISTON, FREE PISTON	1	
20	6H1-43810-11	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	
21	6H1-43861-00	O-RING JOINT TORIQUE	1	
22	6H1-43861-10	O-RING JOINT TORIQUE	1	
23	6H1-43871-10	RING, BACK UP RESSORT	1	
24	6H1-43812-00	SEAL, DUST JOINT	1	
25	6H1-43872-10	RING, BACK UP RESSORT	1	
26	93210-18397	O-RING JOINT TORIQUE	1	
27	6H1-43813-10	CYLINDER, TILT CYLINDRE	1	
28	93210-65752	O-RING JOINT TORIQUE	2	

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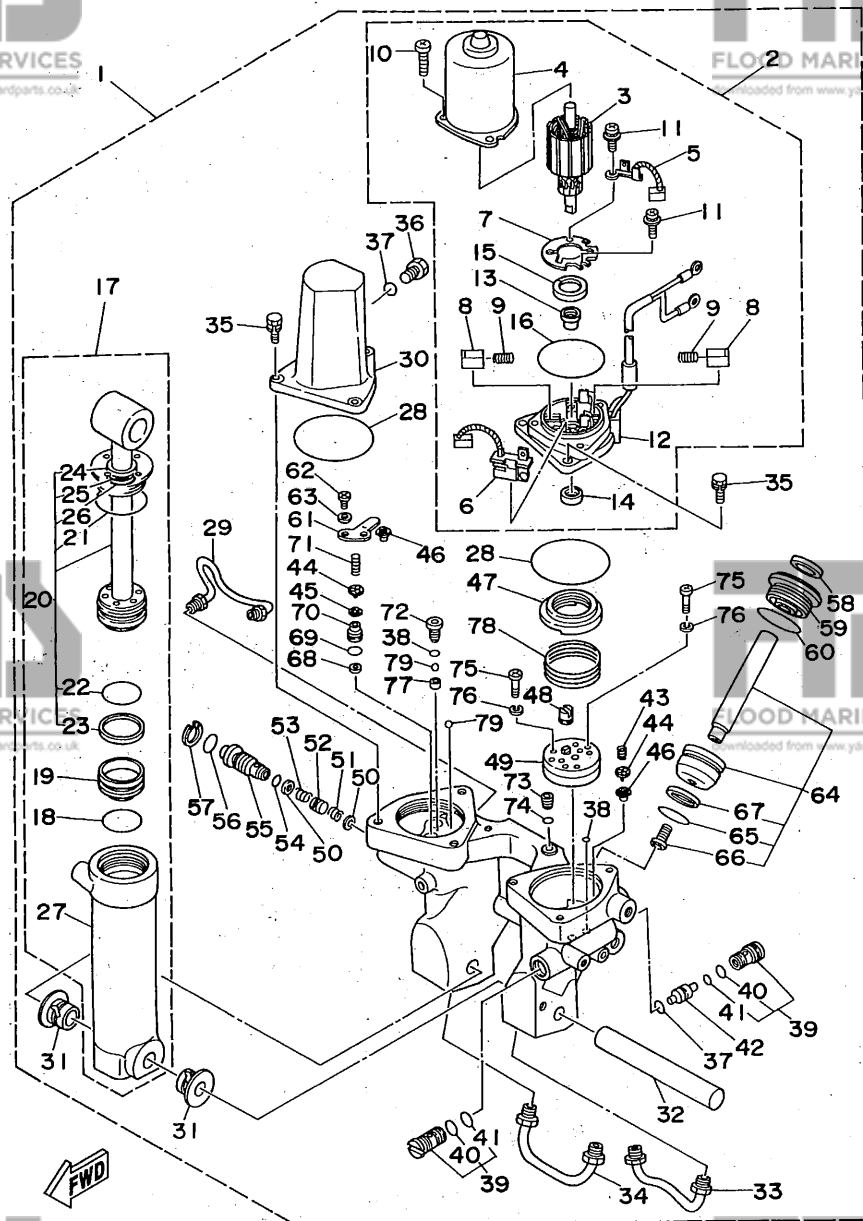


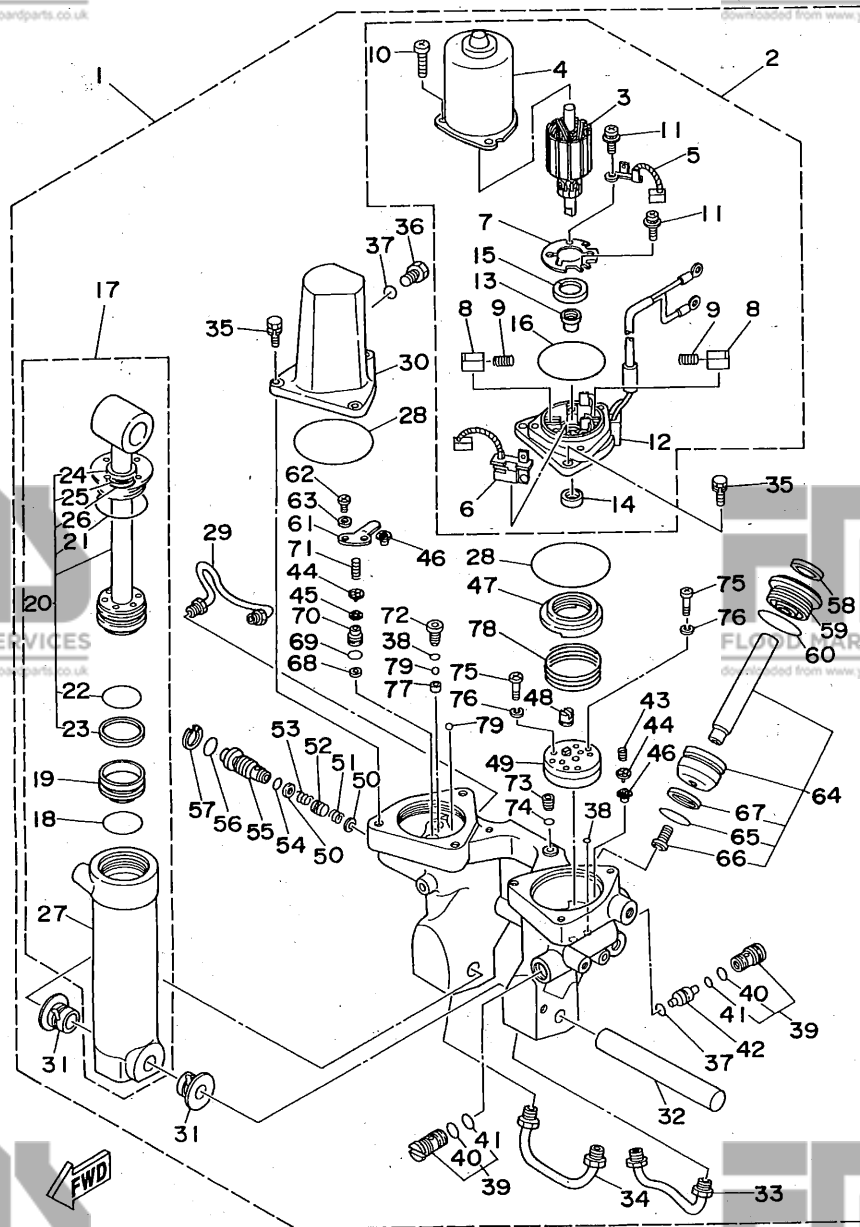
FIG. 14 POWER TRIM & TILT ASSY 1 (75AET/85AET)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 1 (75AET/85AET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H1-43835-10	.PIPE .TUYAU	1	
30	6H1-43828-10	.BODY, RESERVOIR .CORPS	1	
31	90386-18M14	.BUSH .DOUVILLE	2	
32	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFERIEUR AMORTISSEUR	1	
33	6H1-43833-10	.PIPE .TUYAU	1	
34	6H1-43834-00	.PIPE .TUYAU	1	
35	97595-06420	.BOLT, WITH WASHER .VIS HEXAGONAL	6	
36	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
37	93210-09350	.O-RING .JOINT TORIQUE	2	
38	93210-064A5	.O-RING .JOINT TORIQUE	3	
39	6T4-43802-02	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
40	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
41	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
42	6H1-43841-10	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
44	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
45	6H1-43846-11	.SEAL, RELIEF VALVE .JOINT	1	
46	61A-4384F-00	.SEAL, MAIN VALVE .JOINT	2	
47	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
48	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
49	6H1-43830-11	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
50	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
51	6H1-43899-00	.SPRING, MANUAL RELEASE .RESSORT	1	
52	6H1-4382A-10	.ADAPTOR 1 .ADAPTEUR 1	1	
53	6H1-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	
54	93210-10M74	.O-RING .JOINT TORIQUE	1	
55	6H1-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
56	93210-18M75	.O-RING .JOINT TORIQUE	1	

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FIG. 14 POWER TRIM & TILT ASSY 1 (75AET/85AET)

FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 1 (75AET/85AET)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6H1-43875-00	.RING, SNAP .RESSORT	1	
58	6H1-43822-10	.SEAL, TRIM DUST .JOINT	2	
59	6H1-43821-11	.SCREW, TRIM CYLINDER END .VIS	2	
60	6H1-43861-10	.O-RING .JOINT TORIQUE	2	
61	6H1-4384E-20	.SPRING, TRIM .RESSORT	1	
62	98507-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	
63	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	2	
64	6H1-43820-11	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	
65	6H1-43864-00	.O-RING .JOINT TORIQUE	1	
66	91317-08016	.BOLT, SOCKET HEAD .BOULON	1	
67	6H1-43874-00	.RING, BACK UP .RESSORT	1	
68	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
69	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
70	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
71	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	
72	6H1-43843-11	.SCREW, VALVE LOCK .VIS	1	
73	6H1-4388E-11	.PLUG, TAPER SCREW .BOUCHON	1	
74	6H1-43868-00	.O-RING .JOINT TORIQUE	1	
75	98517-04025	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	4	
76	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
77	6H1-4387J-00	.WASHER, SPECIAL 2 .RONDELLE	1	
78	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
79	93505-32038	.BALL .BILLE ROULEMENT	2	

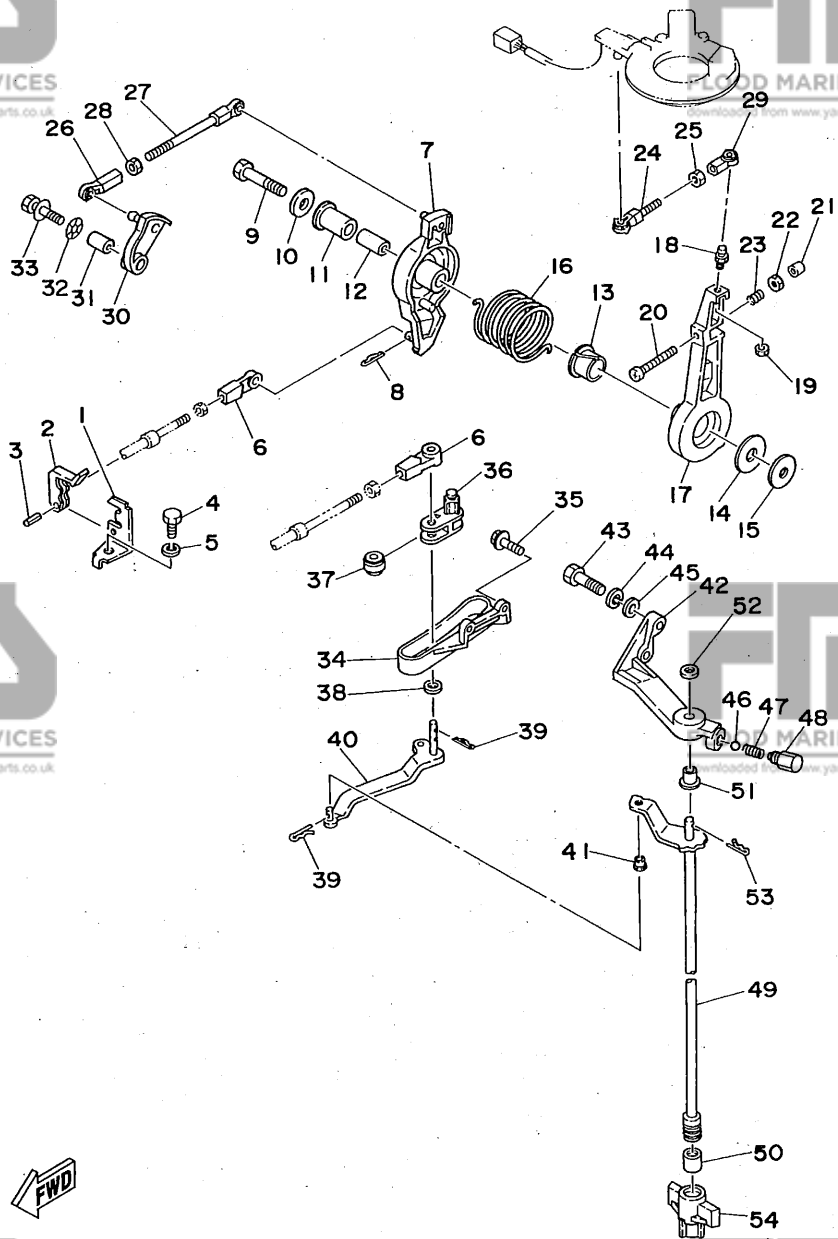


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	663-48538-00	ETRIER 1, COMMANDE A DISTANCE	1	
3	91690-30012	CLAMP, CABLE 1	1	
4	97095-08016	COLLIER	1	
5	92995-08100	PIN, SPRING	1	
6	663-48344-00	AGRAFFE	1	
7	688-41632-01-94	BOLT	1	
8	90468-18008	BOULON	1	
9	97095-08045	WASHER	1	
10	90201-08M54	RONDELLE	1	
11	90386-12089	CABLE END, REMOTE CONTROL	2	
12	90387-08M16	CHAPE CABLE	1	
13	90386-22M13	LEVER, MAGNETO CONTROL	1	
14	90202-12092	LEVIER, COMMANDE D'AVANCE	1	
15	90201-08M13	CLIP	1	
16	90508-29M05	JONC	1	
17	688-41631-01-94	BOLT	1	
18	663-85518-00	BOULON	1	
19	95303-05700	WASHER, PLATE	1	
20	90157-06M11	RONDELLE, PLATE	1	
21	688-44194-00	BUSH	1	
22	95380-06600	DOUILLE	1	
23	90501-16M12	COLLAR	1	
24	682-41237-50	COLLERETTE	1	
25	95380-05600	BUSH	1	
26	682-41237-00	DOUILLE	1	
27	688-41211-01	WASHER, PLATE	1	
28	95380-05600	RONDELLE, PLATE	1	
		SPRING, TORSION	1	
		RESSORT, TORSION	1	
		LEVER, MAGNETO CONTROL	1	
		LEVIER, COMMANDE D'AVANCE	1	
		JOINT, BALL	1	
		JOINT SPHERIQUE	1	
		NUT	1	
		ECROU	1	
		SCREW, PAN HEAD	1	
		VIS, TETE TRONCONIQUE	1	
		CAP	1	
		CAPUCHON	1	
		NUT	1	
		ECROU	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		JOINT, LINK	1	
		RACCORD	1	
		NUT	1	
		ECROU	1	
		JOINT, LINK	1	
		RACCORD	1	
		LINK, ACCEL.	1	
		BIELLE, ACCELERATION	1	
		NUT	1	
		ECROU	1	

E6

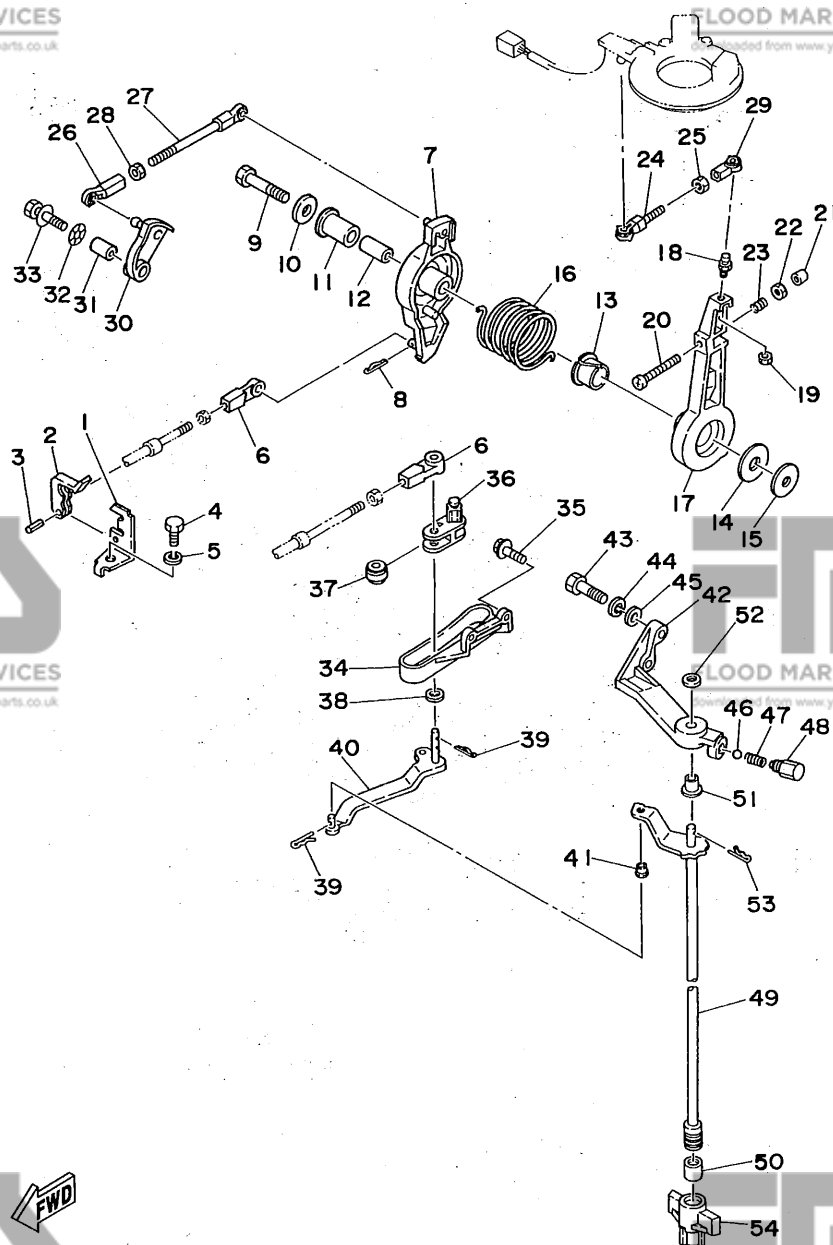


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-41237-00	JOINT, LINK RACCORD	1	
30	688-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
31	90387-06M17	COLLAR COLLERETTE	1	
32	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
33	90119-06M24	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
34	688-44117-00-94	BRACKET SUPPORT	1	
35	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
36	688-44124-00	LINK, SHIFT ROD BIELLETTTE	1	
37	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
38	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
39	90468-18008	CLIP JONC	3	
40	688-44121-02	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
41	90386-06M12	BUSH DOUILLE	1	
42	688-44118-00-94	BRACKET SUPPORT	1	
43	97013-08030	BOLT BOULON	2	
44	92990-08100	WASHER, SPRING RONDELLE, GROVER	2	
45	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
46	93501-04M02	BALL BILLE	1	
47	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
48	648-42715-00	BUSHING COUSSINET	1	
49	688-44120-12	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	
50	696-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
51	90386-08006	BUSH DOUILLE	1	
52	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
53	90468-18008	CLIP JONC	1	
54	697-43662-00	GUIDE, REVERSE ROD GUIDE, TIGE DE VERROUILLAGE	1	

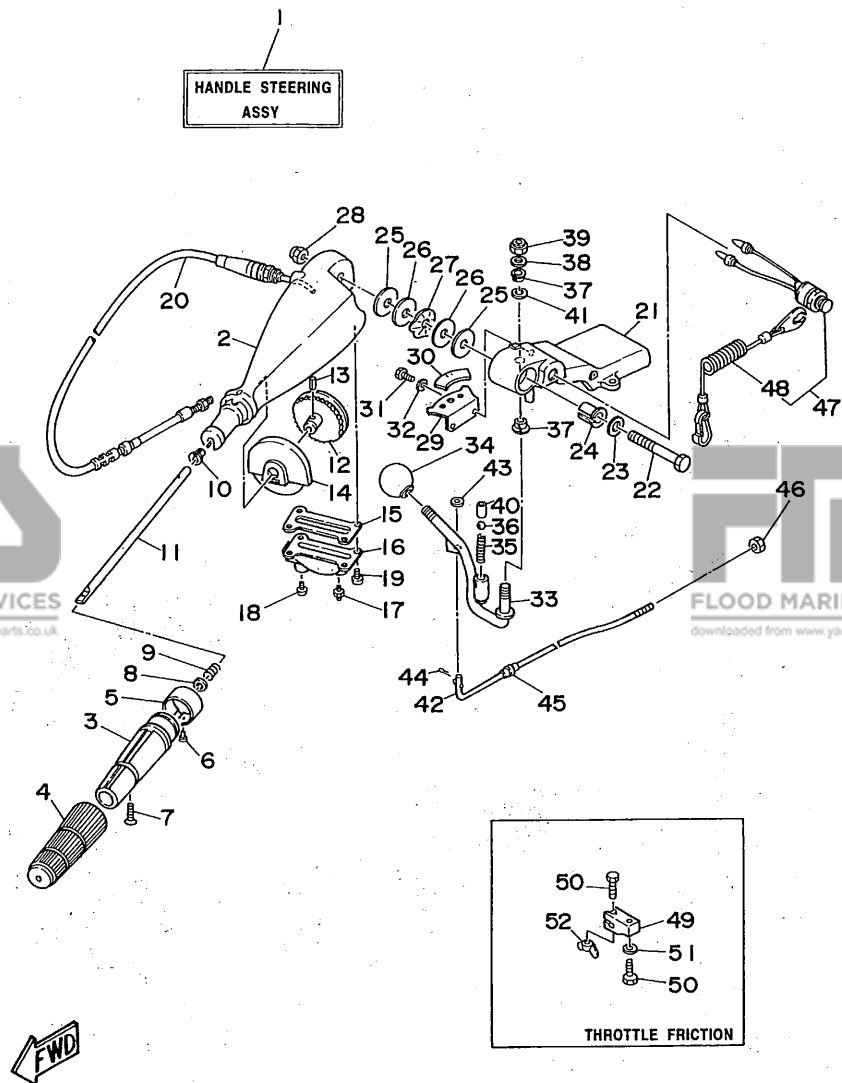


FIG. 16 STEERING (75AM)

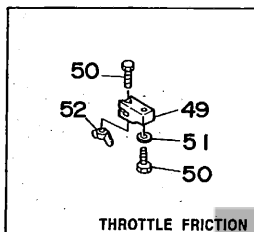
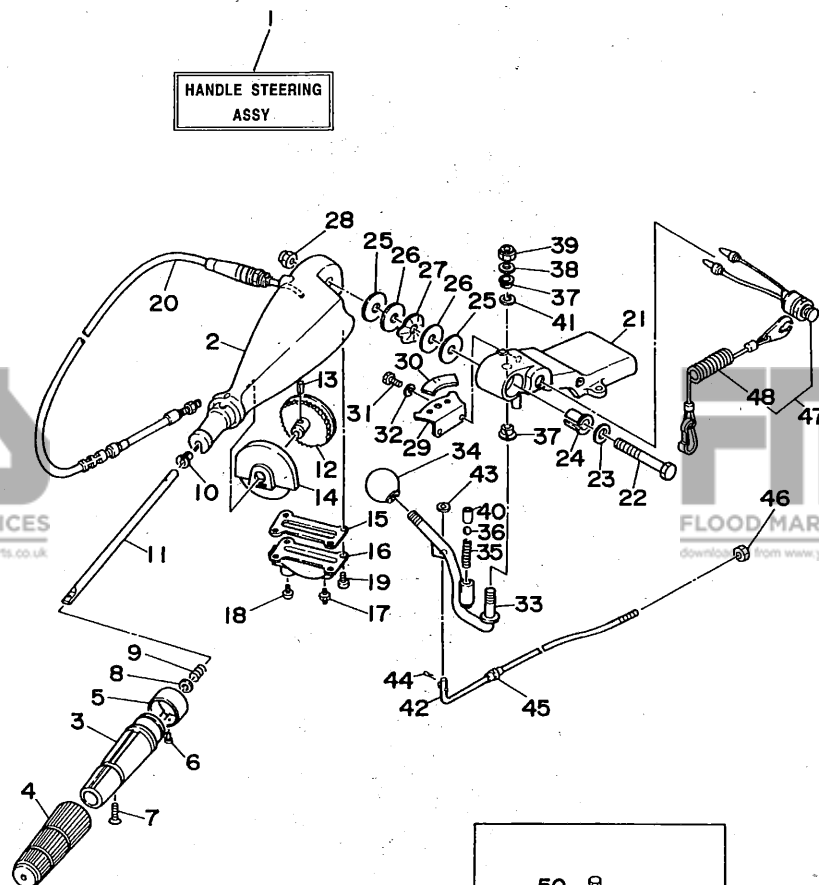
DIRECTION (75AM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	692-W0084-11-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	REF. NO. 2 ~ 45
2	692-42111-12-4D	HANDLE, STEERING POIGNEE	1	
3	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
4	661-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
5	6H2-42137-02	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
6	90269-02M09	RIVET	1	
7	90149-05M13	RIVET SCREW VIS	1	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
9	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
10	90386-08032	BUSH DOUILLE	1	
11	692-42115-00	SHAFT, STEERING HANDLE AXE, BARRE FRANCHE	1	
12	663-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
13	91690-30216	PIN, SPRING AGRAFFE	1	
14	692-42135-00	HOUSING, THROTTLE LEVER BOITIER, CREMAILLERE	1	
15	663-42133-01	GASKET JOINT	1	
16	692-42134-03-94	COVER, THROTTLE LEVER CAPOT, CREMAILLERE	1	
17	93700-06M03	NIPPLE, GREASE PION	1	
18	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
19	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
20	692-26301-03	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
21	692-42121-01-4D	BRACKET SUPPORT	1	
22	90101-12M06	BOLT BOULON	1	
23	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1	
24	90386-12089	BUSH DOUILLE	1	
25	90202-12092	WASHER, PLATE RONDELLE, PLATE	2	
26	90201-12537	WASHER, PLATE RONDELLE, PLATE	2	
27	90206-12054	WASHER, WAVE RONDELLE, ONDULEE	1	
28	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

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DIRECTION (75AM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	697-44113-00	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	
30	6K5-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
31	97095-06016	BOLT BOULON	2	
32	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
33	692-44159-01	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
34	663-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	
35	90501-16M17	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
36	93515-32M01	BALL BILLE	1	
37	90386-10009	BUSH DOUILLE	2	
38	90201-10120	WASHER, PLATE RONDELLE, PLATE	1	
39	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
40	90387-12M30	COLLAR COLLERETTE	1	
41	90201-12M34	WASHER, PLATE RONDELLE, PLATE	1	
42	692-42164-00	ROD, MANUAL SHIFT TIGE, INVERSION MANUELLE	1	
43	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
44	91490-25020	PIN, COTTER GOUPILE	1	
45	90386-06088	BUSH DOUILLE	1	
46	700-48339-00	NUT, CABLE END ECROU, CABLE COMMANDE DISTANCE	1	
47	688-82575-01	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
48	682-82556-00	.STOPPER .PLAQUETTE	1	
49	663-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
50	97095-06025	BOLT BOULON	2	
51	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
52	90175-06003	NUT, WING ECROU, A OREILLES	1	



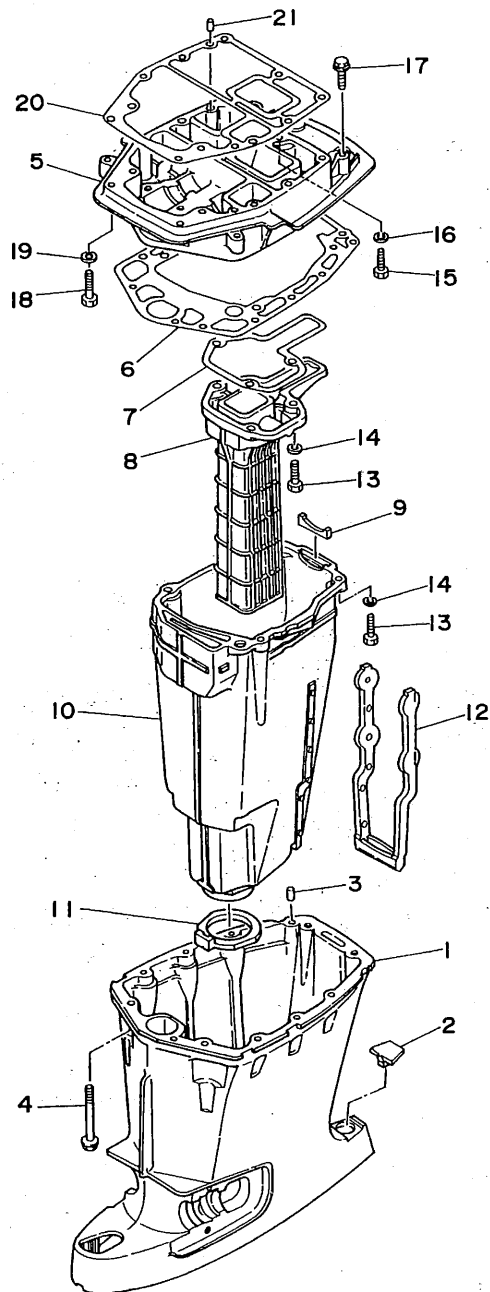


FIG. 17 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-45111-04-4D	CASING, UPPER FOURREAU	1	
2	663-45155-10	CAP	1	
3	93606-12019	PIN, DOWEL GOUPILLE	2	
4	90119-08M80	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
5	688-41137-03-94	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	
6	688-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
7	688-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT	1	
8	688-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	UR 85A
	692-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	UR 75A
9	688-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	
10	688-14711-01-5B	MUFFLER 1 POT D'ÉCHAPPEMENT 1	1	
11	688-45123-00	GASKET, MUFFLER JOINT, POT DE DÉTENTE	1	
12	663-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ÉCHAPPT	1	
13	97095-08030	BOLT BOULON	7	
14	92990-08100	WASHER, SPRING RONDELLE, GROWER	7	
15	97095-08025	BOLT BOULON	1	
16	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
17	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
18	97095-08035	BOLT BOULON	2	
19	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
20	688-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
21	93606-12019	PIN, DOWEL GOUPILLE	2	

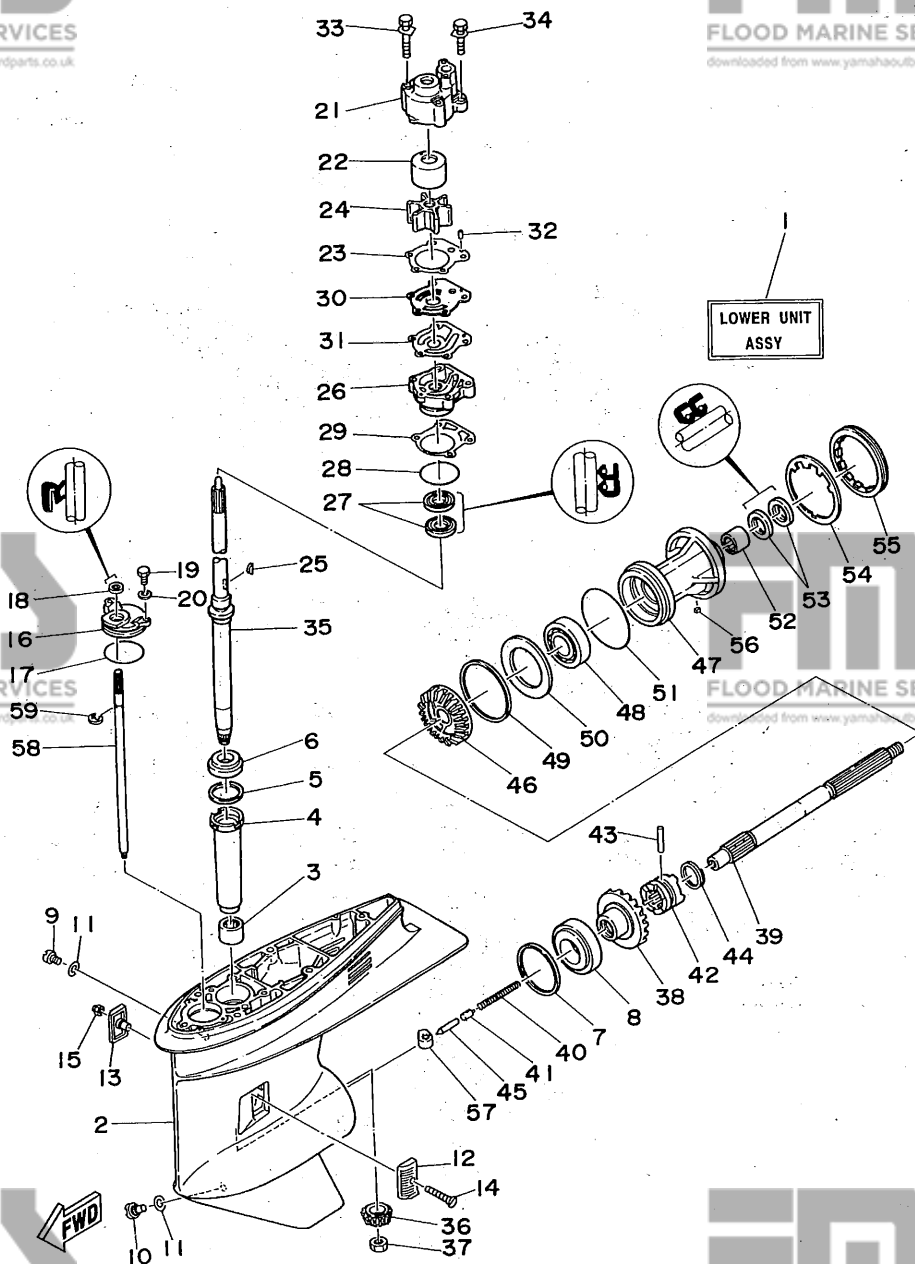


FIG. 18 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	692-45300-14-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	REF.NO. 2 ~ 59
2	688-45311-06-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000W7	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	2	
12	6H1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	6H1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	90151-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
15	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
16	688-45321-00	PLATE PLAQUETTE	1	

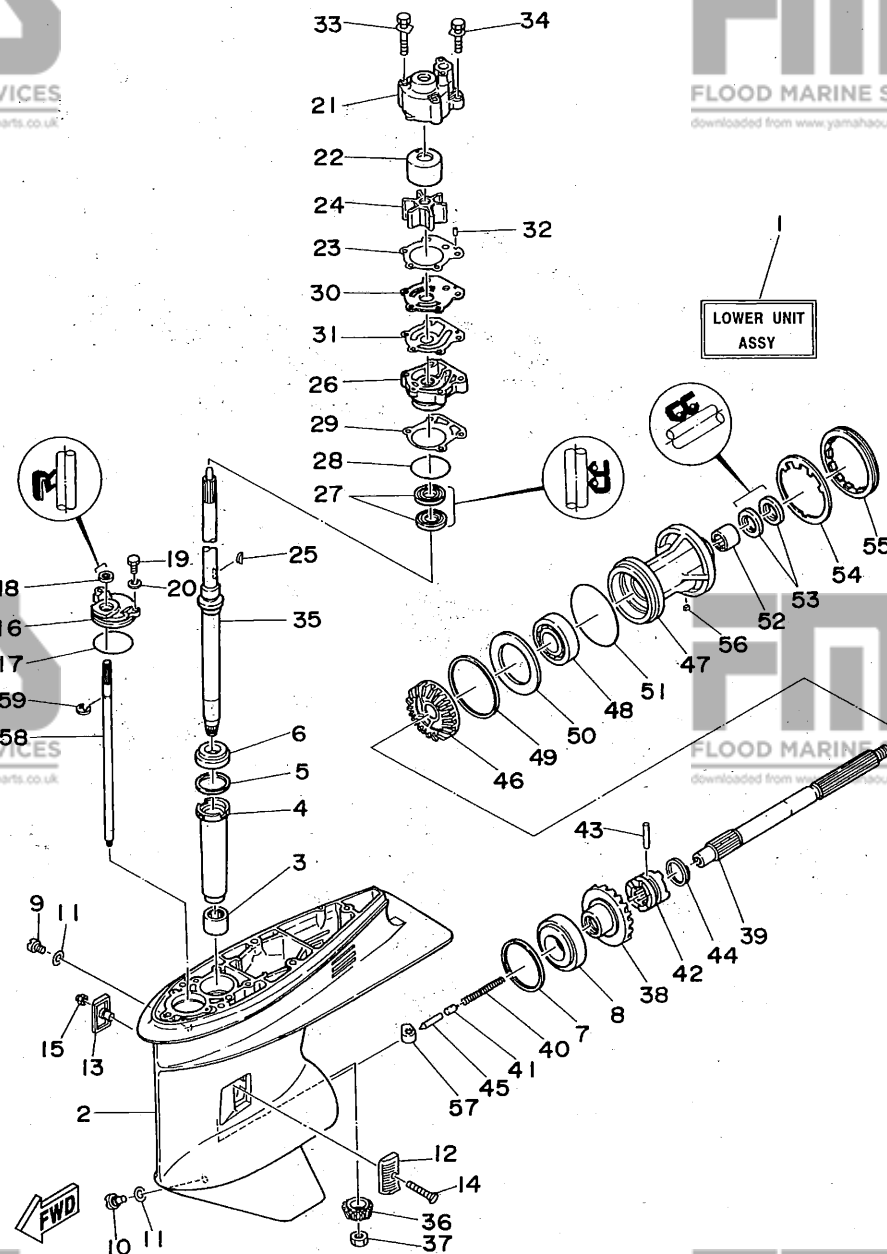


FIG. 18 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
17	93210-49046	O-RING	1	
18	93106-09014	JOINT TORIQUE	1	
19	97095-06016	OIL SEAL	1	
20	92990-06600	JOINT SPY	2	
21	688-44311-01	BOLT	2	
22	688-44322-00	BOULON	2	
23	688-44315-A0	WASHER, PLATE	2	
24	688-44352-03	RONDELLE, PLATE	1	
25	90280-04M04	HOUSING, WATER PUMP	1	
26	688-44341-00-94	CORPS, POMPE A EAU	1	
27	93101-25M03	INSERT, CARTRIDGE	1	
28	93210-46044	CUVETTE	1	
29	688-44316-A0	GASKET, WATER PUMP	1	
30	688-44323-00	JOINT, POMPE A EAU	1	
31	688-44324-A0	IMPELLER	1	
32	93604-10M03	TURBINE	2	
33	90119-08M16	KEY, WOODRUFF	1	
34	90119-08M13	CLAVETTE, DEMI-LUNE	1	
35	688-45501-11	HOUSING, WATER PUMP	1	
36	688-45551-01	CORPS, POMPE A EAU	1	
37	90170-16M01	OIL SEAL	1	
38	688-45560-00	JOINT SPY	1	
39	688-45611-01	O-RING	1	
40	90501-16233	JOINT TORIQUE	1	
41	688-45634-00	GASKET, WATER PUMP	1	
42	688-45631-01	JOINT, POMPE A EAU	1	
43	90250-07M02	OUTER PLATE, CARTRIDGE	1	
44	688-45633-00	PLAQUE EXTERIEURE	1	
45		GASKET, CARTRIDGE	1	
46		JOINT	2	
47		PIN, DOWEL	2	
48		CLAVETTE	1	
49		BOLT, WITH WASHER	2	
50		BOULON, AVEC RONDELLE	2	
51		BOLT, WITH WASHER	2	
52		BOULON, AVEC RONDELLE	2	
53		DRIVE SHAFT COMP.	1	
54		ARBRE MOTEUR COMP.	1	
55		PINION	1	
56		PIGNON D'ATTAQUE	1	
57		NUT	1	
58		ECROU	1	
59		GEAR	1	

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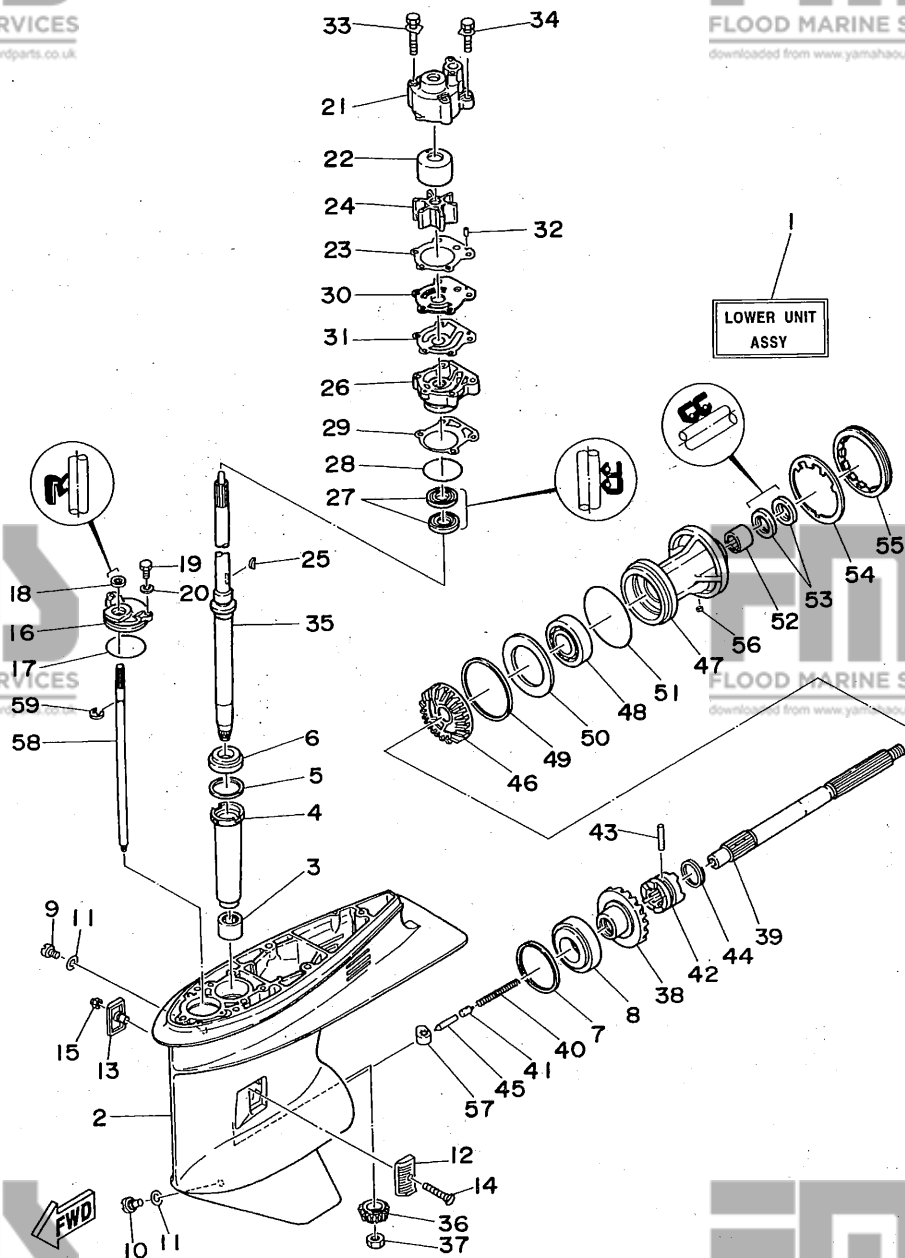


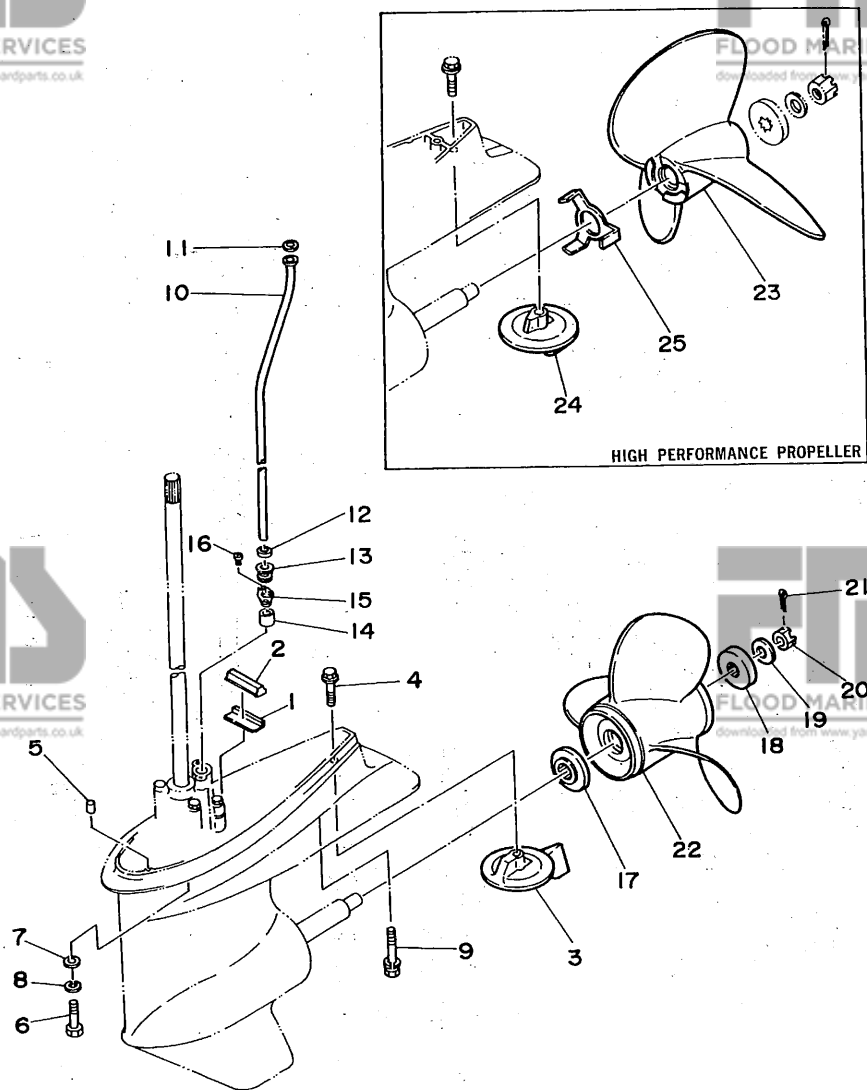
FIG. 18 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	688-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
46	688-45571-01	GEAR PIGNON	1	
47	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
48	93306-207U0	BEARING ROULEMENT	1	
49	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
50	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
51	93210-85M97	O-RING JOINT TORIQUE	1	
52	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
53	93101-25M03	OIL SEAL JOINT SPY	2	
54	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	
55	688-45384-00	NUT ECROU	1	
56	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
57	663-44151-00	CAM, SHIFT CAME, INVERSION	1	
58	663-44144-01	ROD, SHIFT TIGE D'EMBRAYAGE	1	
59	99001-08600	CIRCLIP CIRCLIP	1	

FIG. 19. LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

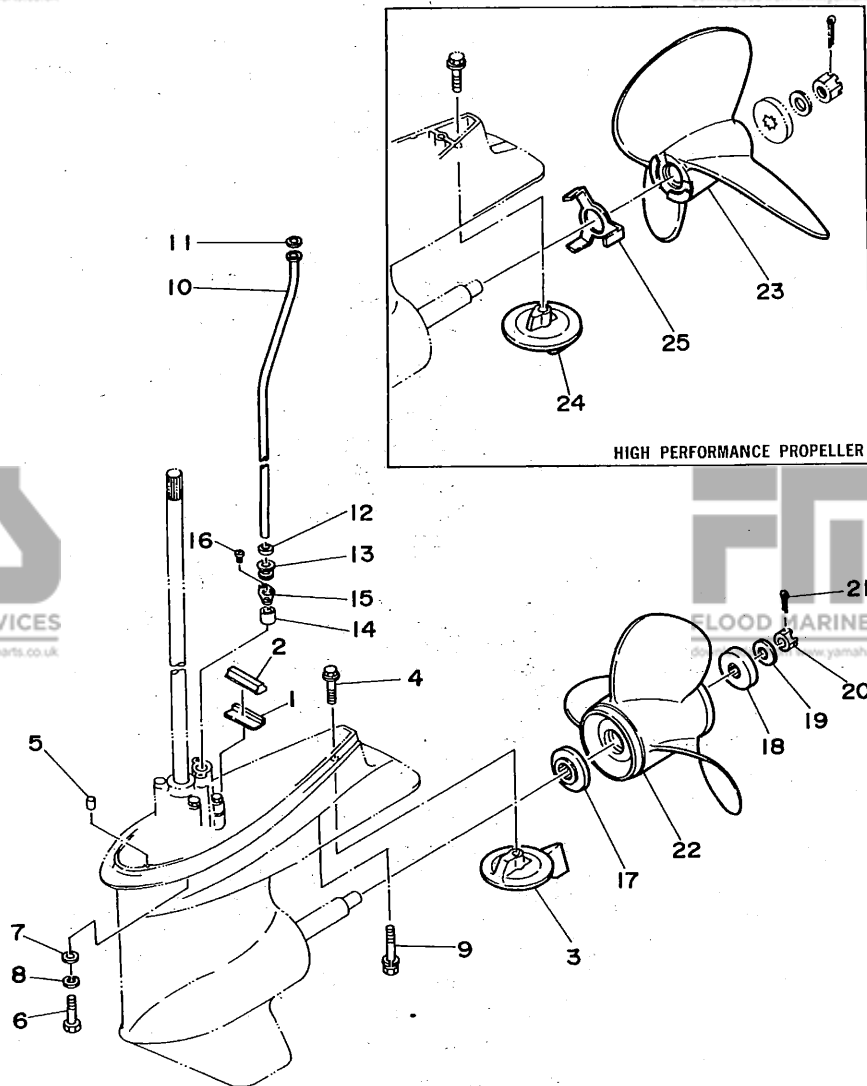


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOU	1	
2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOU	1	
3	688-45371-02	TAB-TRIM ANODE DERIVE	1	
4	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	97075-10040	BOLT BOULON	4	
7	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
8	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	688-44361-10	TUBE, WATER TUBE D'EAU	1	
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	90430-12072	GASKET JOINT	1	
13	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	90480-19M06	GROMMET PASSE-FIL	1	
16	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	2	
17	688-45987-01	SPACER ENTRETOISE	1	
18	688-45997-01	SPACER ENTRETOISE	1	
19	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	
20	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
21	91490-40030	PIN, COTTER GOUPILLE	1	
22	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1 UR	
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1 UR	
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1 UR	
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1 UR	
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	

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FIG. 19 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
STAINLESS STEEL PROPELLER ACIER INOXYDABLE HERICE				
22	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
	688-45930-01-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR				
23	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
24	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	
25	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	

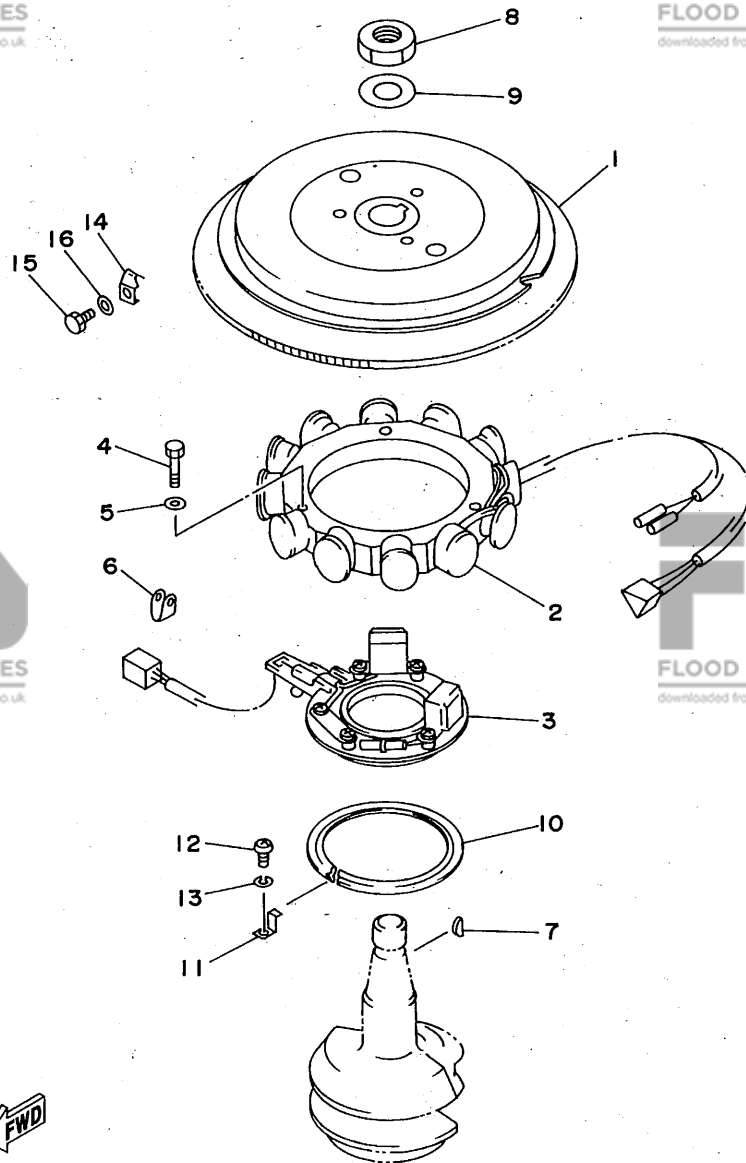
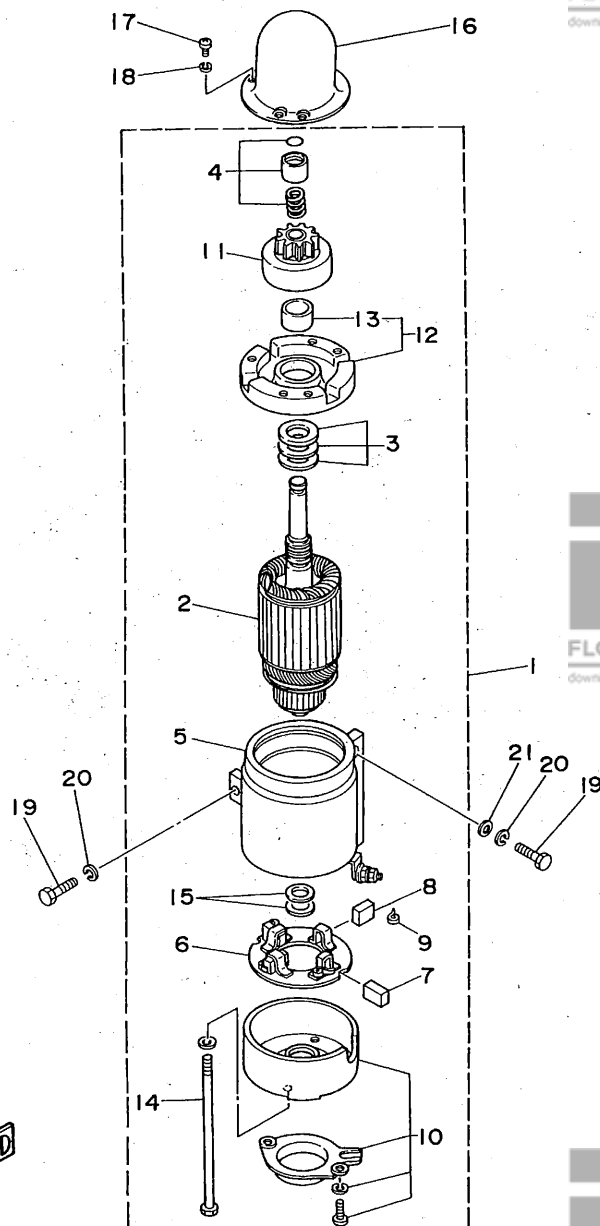


FIG. 20 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-85550-00	ROTOR ASSY	1	UR 75AE(T)/85AE(T)
	692-85550-00	ROTOR CPLT	1	UR 75AM
2	688-85510-00	STATOR ASSY	1	
3	688-85580-00	STATOR CPLT	1	
4	97095-06030	COIL, PULSER	1	
5	92990-06600	BOBINE, PULSEUR	3	
6	90464-12M00	BOLT	3	
7	90280-05049	BOULON	3	
8	90170-20137	WASHER, PLATE	1	
9	90201-21M18	RONDELLE, PLATE	1	
10	688-41611-00	CLAMP	1	
11	688-41612-00	BRIDE	1	
12	98580-06012	KEY, WOODRUFF	1	
13	92995-06100	CLAVETTE, DEMI-LUNE	1	
14	688-81332-01	NUT	1	
15	97095-06010	ECROU	1	
16	92990-06600	WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	3	
		RETAINER, MAGNETO BASE	3	
		FLASQUE, PLATEAU D'AVANCE	3	
		SCREW, PAN HEAD	3	
		VIS	3	
		WASHER, SPRING	1	
		RONDELLE, GROWER	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

FIG. 21 STARTING MOTOR (75AE(T)/85AE(T))
FIG. 21 DEMARREUR ELECTRIQUE (75AE(T)/85AE(T))



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	676-81850-11	.ARMATURE ASSY .INDUIT	1	
3	676-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	676-81857-10	.PINION STOPPER SET .BUTEE PIGNON	1	
5	688-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	663-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
7	663-81811-11	.BRUSH 1 .CHARBON 1	2	
8	663-81812-11	.BRUSH 2 .CHARBON 2	2	
9	663-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	4	
10	663-81820-12	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
11	663-81832-11	.PINION ASSY .PIGNON D'ATTAQUE (ENS.)	1	
12	688-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	688-81831-00	.METAL, FRONT .METAL, AVANT	1	
14	663-81826-10	.BOLT .BOULON	2	
15	688-81824-00	.WASHER 2 .RONDELLE 2	2	
16	688-81842-00	COVER COUVERCLE	1	
17	98580-04010	SCREW, PAN HEAD VIS	3	
18	92990-04600	WASHER, PLATE RONDELLE, PLATE	3	
19	97013-08030	BOLT BOULON	3	
20	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
21	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	

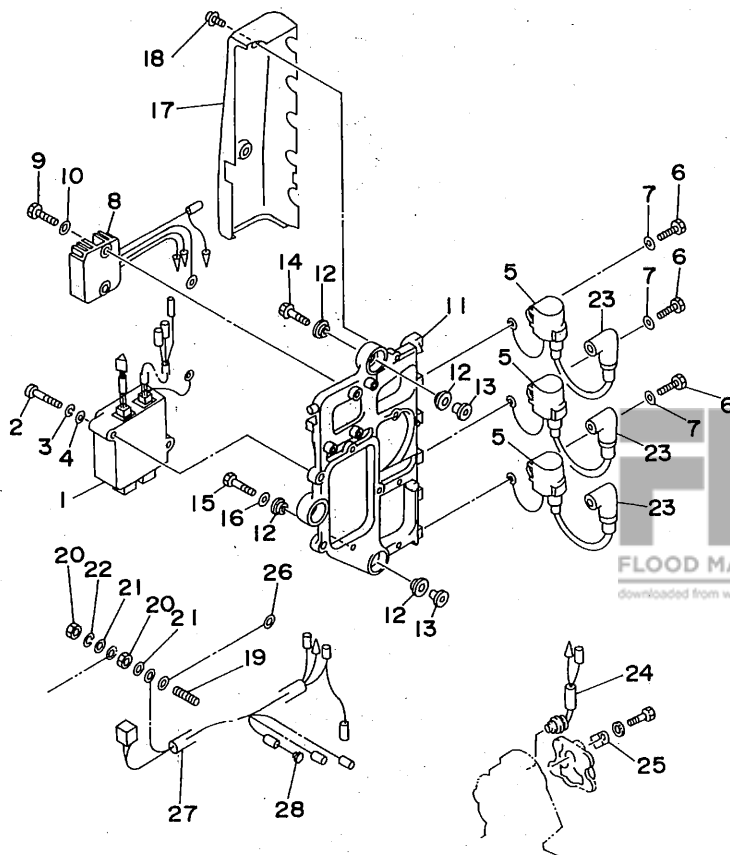


FIG. 22 ELECTRICAL 1 (75AM)

PARTIE ELECTRIQUE 1 (75AM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	98580-06540	SCREW, PAN HEAD VIS	2	
3	92995-06600	WASHER, SPRING RONDELLE, GROWER	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	697-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
6	97095-06020	BOLT BOULON	3	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
8	6H0-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
9	97095-06020	BOLT BOULON	2	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
11	6H1-85542-00-94	BRACKET SUPPORT	1	
12	90480-09M25	GROMMET PASSE-FIL	6	
13	90387-06M03	COLLAR COLLERETTE	3	
14	90119-06M75	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
15	90109-06M39	BOLT BOULON	1	
16	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
17	6H1-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
18	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
19	90116-06M22	BOLT, STUD GOUJON	1	
20	95380-06700	NUT ECROU	2	
21	92990-06200	WASHER, PLAIN RONDELLE, PLATE	2	
22	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
23	661-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
24	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
25	688-82588-01	PLATE PLAQUE	1	
26	61A-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
27	692-82590-00	WIRE, HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
28	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	

B2

FIG. 23 ELECTRICAL 2 (75AE/85AE)

PARTIE ELECTRIQUE 2 (75AE/85AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	98580-06540	SCREW, PAN HEAD VIS	2	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	697-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
6	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
7	6H0-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
8	97095-06012	BOLT BOULON	1	
9	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
10	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
11	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
12	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
13	6E9-81945-70	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
14	97014-06016	BOLT BOULON	1	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
16	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
17	6H1-85542-00-94	BRACKET SUPPORT	1	
18	90480-09M25	GROMMET PASSE-FIL	6	
19	90387-06M03	COLLAR COLLERETTE	3	
20	90119-06M75	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
21	90109-06M39	BOLT BOULON	1	
22	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
23	6H1-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
24	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
25	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
26	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
27	688-82588-01	PLATE PLAQUE	1	
28	688-82590-04	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	

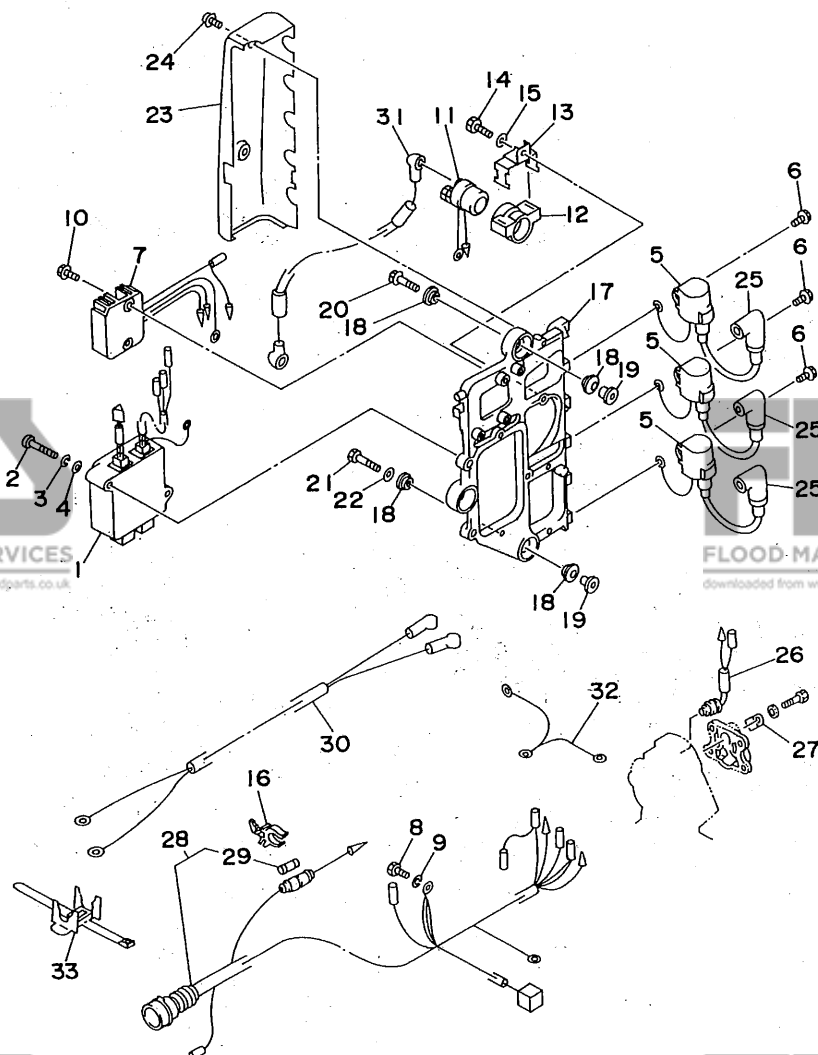


FIG. 23 ELECTRICAL 2 (75AE/85AE)

PARTIE ELECTRIQUE 2 (75AE/85AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-82151-00	FUSE (20A) .FUSIBLE (20A)	1	
30	6H0-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	
31	6H0-82117-00	WIRE, LEAD FIL	1	
32	697-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
33	688-82594-00	CLAMP BRIDE	1	

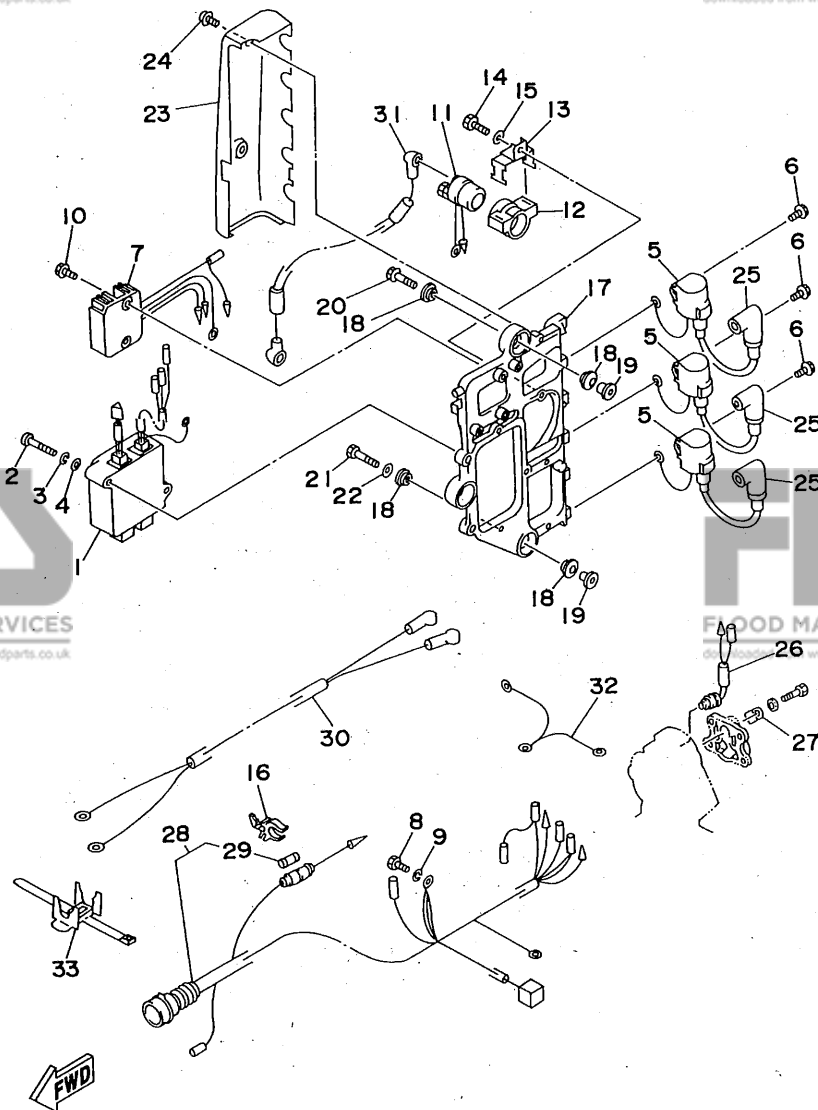


FIG. 24 ELECTRICAL 3 (75AET/85AET)

PARTIE ELECTRIQUE 3 (75AET/85AET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	98580-06540	SCREW, PAN HEAD VIS	2	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	697-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
6	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
7	6H0-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
8	97095-06012	BOLT BOULON	1	
9	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
10	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
11	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
12	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
13	6E9-81945-70	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
14	97014-06016	BOLT BOULON	1	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
16	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
17	6H1-85542-00-94	BRACKET SUPPORT	1	
18	90480-09M25	GROMMET PASSE-FIL	6	
19	90387-06M03	COLLAR COLLERETTE	3	
20	90119-06M75	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
21	90109-06M39	BOLT BOULON	1	
22	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
23	6H1-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
24	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
25	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
26	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
27	688-82588-01	PLATE PLAQUE	1	
28	688-82590-17	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	

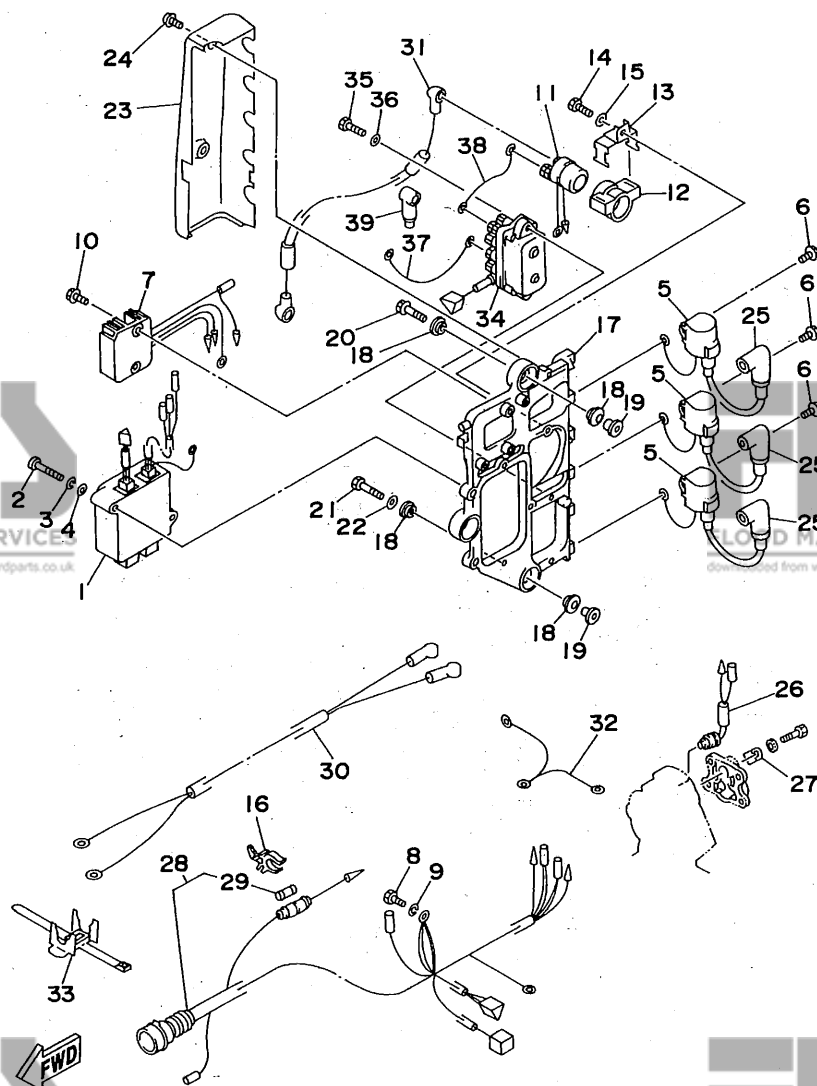


FIG. 24 ELECTRICAL 3 (75AET/85AET)

PARTIE ELECTRIQUE 3 (75AET/85AET)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
30	6H0-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	
31	6H0-82117-00	WIRE, LEAD FIL	1	
32	697-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
33	688-82594-00	CLAMP BRIDE	1	
34	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	
35	97095-06025	BOLT BOULON	2	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
37	6H2-81949-11	WIRE, LEAD FIL	1	
38	6H2-81949-01	WIRE, LEAD FIL	1	
39	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	3	

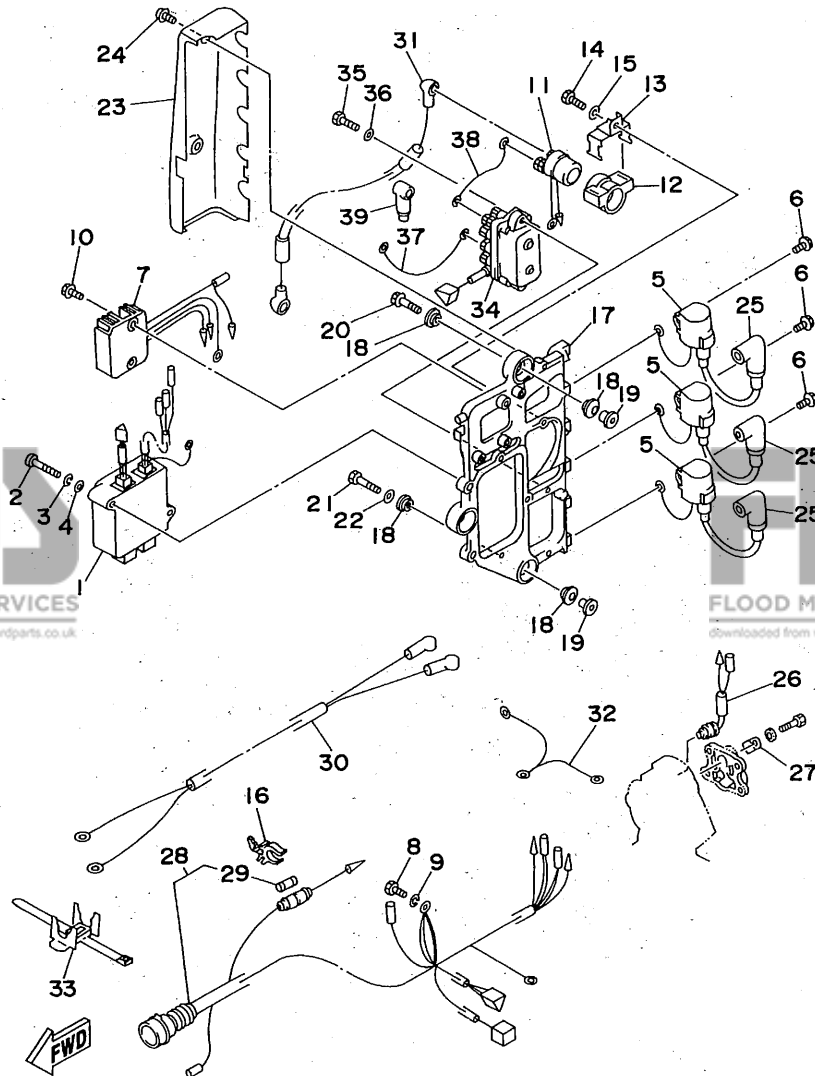
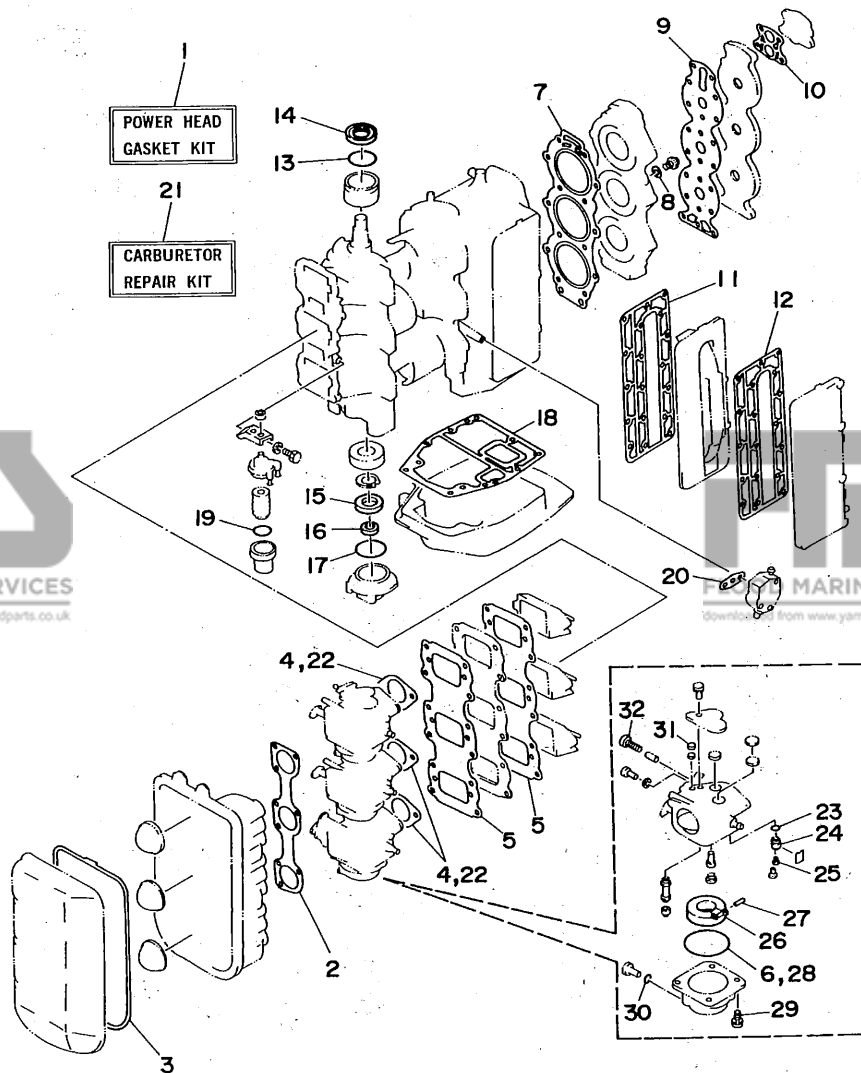


FIG. 25 REPAIR KIT 1

KITS DE REPARATION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	688-14483-A0	.GASKET .JOINT	1	
3	688-14416-01	.GASKET, AIR CLEANER .JOINT, FILTRE A AIR	1	
4	688-14198-A1	.GASKET .JOINT	3	
5	688-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	
6	676-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
7	688-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
8	90430-14115	.GASKET .JOINT	1	
9	688-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
10	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
11	688-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
12	688-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
13	93210-46M16	.O-RING .JOINT TORIQUE	1	
14	93102-36M24	.OIL SEAL .JOINT SPY	1	
15	93102-30M05	.OIL SEAL .JOINT SPY	1	
16	93104-20M02	.OIL SEAL .JOINT SPY	1	
17	93210-62269	.O-RING .JOINT TORIQUE	1	
18	688-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	93210-32738	.O-RING .JOINT TORIQUE	1	
20	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
21	6H1-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
22	688-14198-A1	.GASKET .JOINT	3	
23	93210-04228	.O-RING .JOINT TORIQUE	3	
24	692-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	
25	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
26	676-14985-01	.FLOAT .FLOTTEUR	3	
27	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
28	676-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	

FIG. 25 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	
30	93210-04230	.O-RING .JOINT TORIQUE	3	
31	663-14126-00	.GASKET .JOINT	3	
32	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	

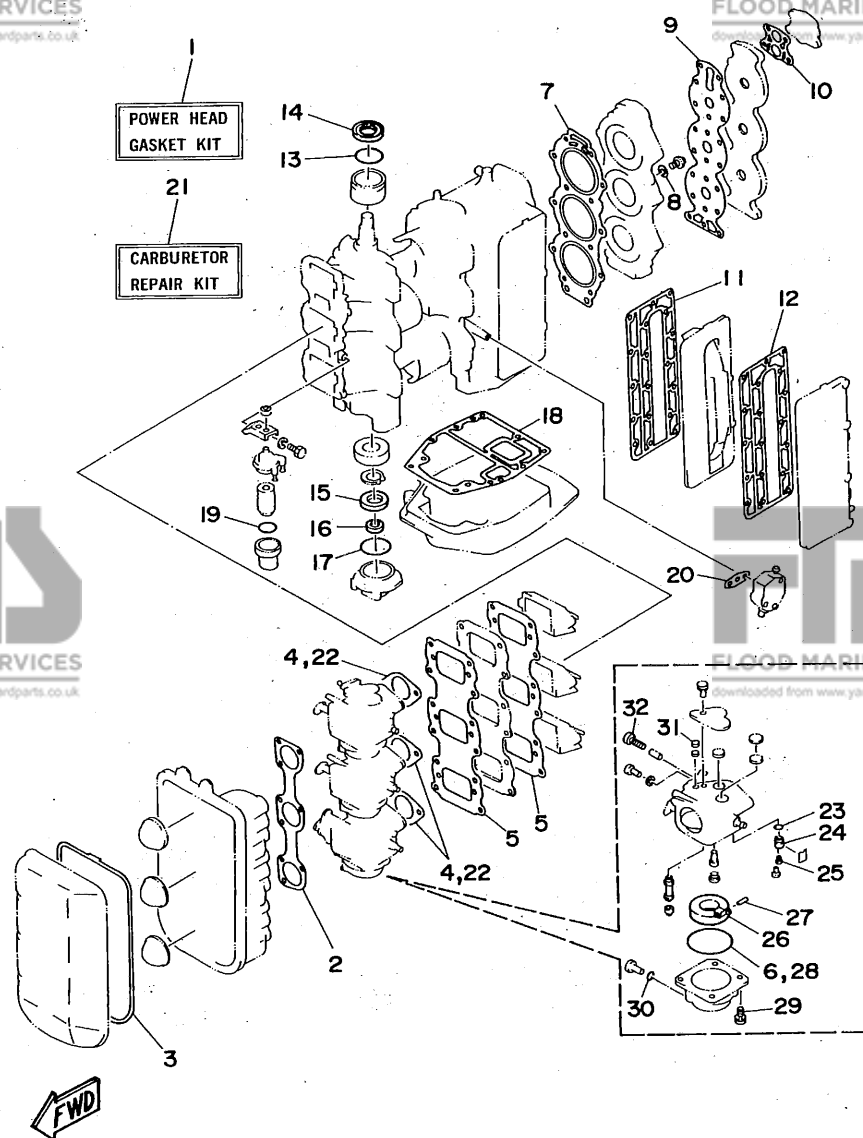
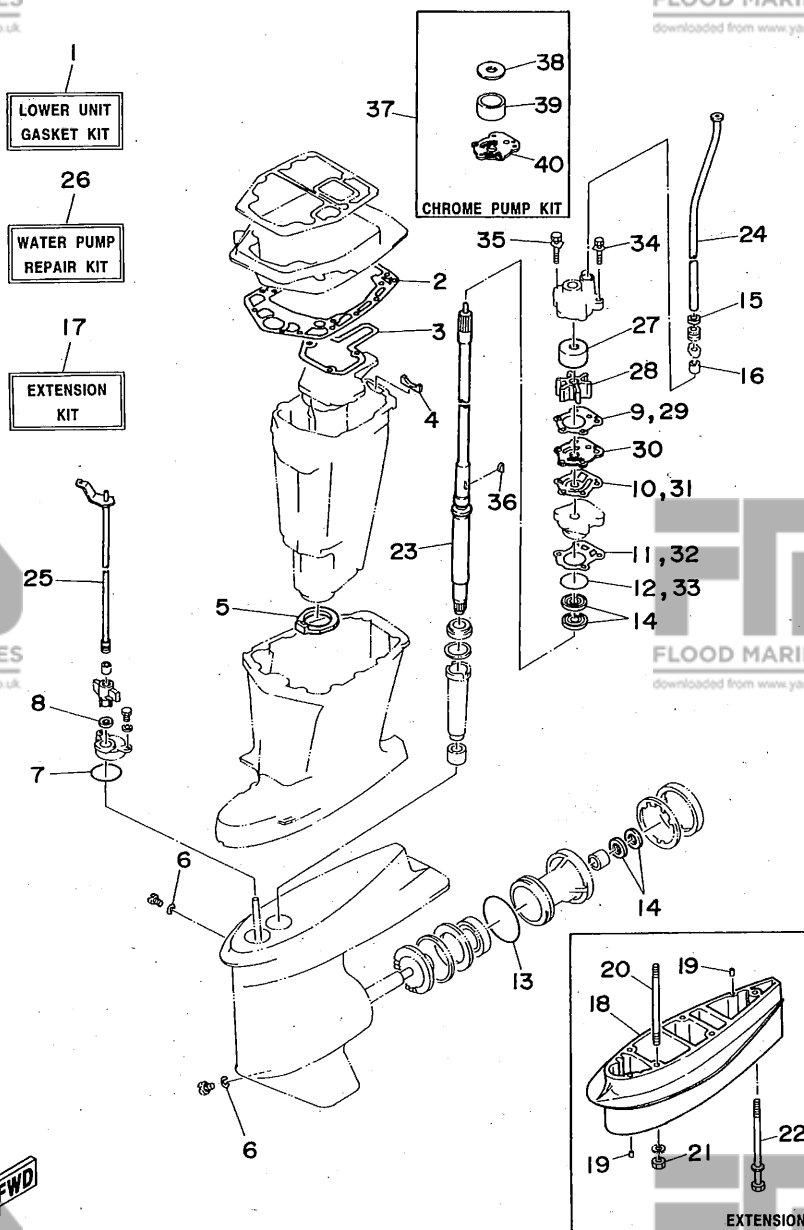


FIG. 26 REPAIR KIT 2

KITS DE REPARATION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	688-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	688-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
4	688-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
5	688-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
6	90430-08020	.GASKET .JOINT	2	
7	93210-49046	.O-RING .JOINT TORIQUE	1	
8	93106-09014	.OIL SEAL .JOINT SPY	1	
9	688-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
10	688-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
11	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
12	93210-46044	.O-RING .JOINT TORIQUE	1	
13	93210-85M97	.O-RING .JOINT TORIQUE	1	
14	93101-25M03	.OIL SEAL .JOINT SPY	2	
15	90430-12072	.GASKET .JOINT	1	
16	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
17	688-W0072-00-4D	EXTENSION KIT KIT D'EXTENSION	1	ULTRA LONG
18	688-45211-01-4D	.EXTENSION .EXTENSION	1	
19	93606-12019	.PIN, DOWEL .GOUPILLE	4	
20	90116-10M05	.BOLT, STUD .GOUJON	4	
21	95380-10600	.NUT .ECROU	4	
22	90119-08M86	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	1	
23	688-45501-22	.DRIVE/ SHAFT COMP. .ARBRE MOTEUR COMP.	1	
24	688-44361-20	.TUBE, WATER .TUBE D'EAU	1	
25	688-44120-21	.HANDLE GEAR SHIFT ASSY .LEVIER D'EMBRAYAGE	1	
26	692-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
27	688-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
28	688-44352-03	.IMPELLER .TURBINE	1	

FIG. 26 RÉPAIR KIT 2

KITS DE REPARATION 2

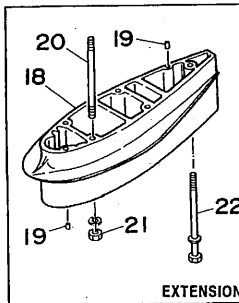
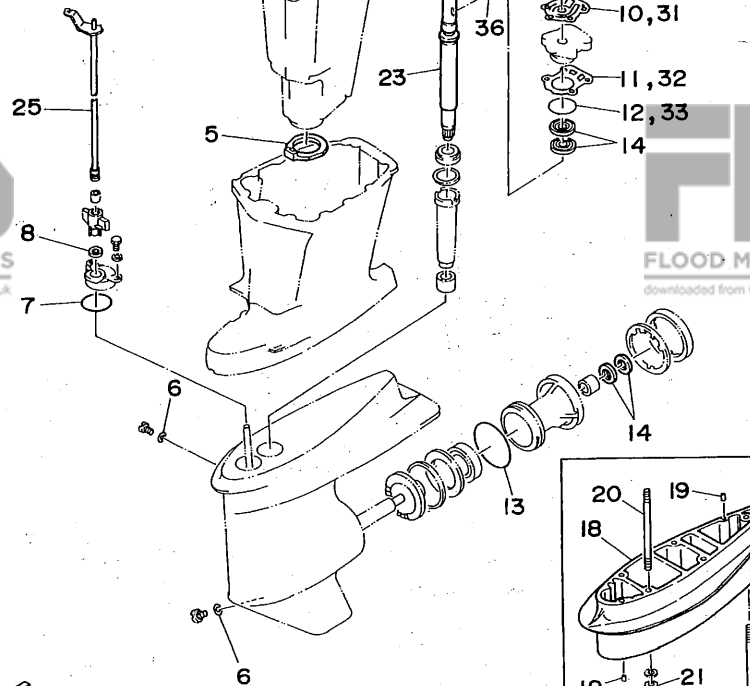
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
30	688-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
31	688-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
32	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
33	93210-46044	.O-RING .JOINT TORIQUE	1	
34	90119-08M16	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	
35	90119-08M13	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	
36	90280-04M04	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
37	688-W0078-1A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
38	688-44321-41	.INNER PLATE, CARTRIDGE .CUVETTE	1	
39	688-44322-41	.INSERT, CARTRIDGE .CUVETTE	1	
40	688-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

1
LOWER UNIT
GASKET KIT

26
WATER PUMP
REPAIR KIT

17
EXTENSION
KIT

38
39
40
CHROME PUMP KIT



115BETO (6E5)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

115BETO'97(6E5)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

. JET, PILOT

. NOZZLE, MAIN

4. Number of component for assembly

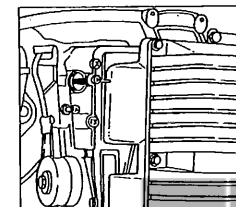
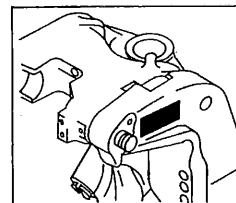
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	115BETO L : 040199 ~
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Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

115BETO'97(6E5)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

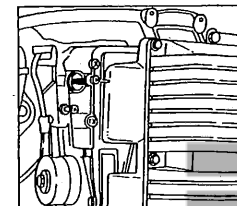
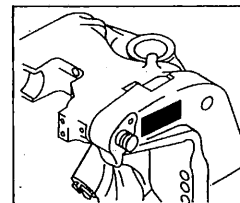
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	115BETO L : 040199 ~
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Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig: 21)

FIG. 1	CYLINDER. CRANKCASE 1	A6
FIG. 2	CYLINDER. CRANKCASE 2	A7, B1
FIG. 3	CRANKSHAFT. PISTON	B2, B3
FIG. 4	INTAKE	B4, B5
FIG. 5	CARBURETOR	B6
FIG. 6	OIL PUMP	B7
FIG. 7	OIL TANK	C1, C2
FIG. 8	FUEL	C3, C4
FIG. 9	TOP COWLING	C5
FIG. 10	BOTTOM COWLING	C6, C7
FIG. 11	BRACKET 1	D1, D2
FIG. 12	BRACKET 2	D3, D4
FIG. 13	POWER TRIM & TILT ASSY 1	D5, D6
FIG. 14	POWER TRIM & TILT ASSY 2	D7, E1
FIG. 15	CONTROL	E2, E3
FIG. 16	UPPER CASING	E4, E5
FIG. 17	LOWER CASING. DRIVE 1	E6~F2
FIG. 18	LOWER CASING. DRIVE 2	F3, F4
FIG. 19	GENERATOR	F5
FIG. 20	STARTING MOTOR	F6
FIG. 21	ELECTRICAL 1	F7

NUMERICAL INDEX

Sheet 2/2 (Fig. 22 to Fig: 24)

FIG. 22	ELECTRICAL 2	A6, A7
FIG. 23	REPAIR KIT 1	B1, B2
FIG. 24	REPAIR KIT 2	B3, B4

NUMERICAL INDEX

Feuille 1/2 (Fig. 1 ~ Fig. 21)

FIG. 1	CYLINDRE. CARTER 1	A6
FIG. 2	CYLINDRE. CARTER 2	A7, B1
FIG. 3	VILEBREQUIN. PISTON	B2, B3
FIG. 4	ADMISSION	B4, B5
FIG. 5	CARBURATEUR	B6
FIG. 6	POMPE A HUILE	B7
FIG. 7	RESERVOIR A PETROLE	C1, C2
FIG. 8	CARBURANT	C3, C4
FIG. 9	CAPOT SUPERIEUR	C5
FIG. 10	CAPOT INFERIEUR	C6, C7
FIG. 11	SUPPORT 1	D1, D2
FIG. 12	SUPPORT 2	D3, D4
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1	D5, D6
FIG. 14	PUISSANCE PARER ET INCLINER (ENS.) 2	D7, E1
FIG. 15	COMMANDE	E2, E3
FIG. 16	FOURREAU	E4, E5
FIG. 17	BOITIER D'HELICE, TRANSMISSION 1	E6~F2
FIG. 18	BOITIER D'HELICE, TRANSMISSION 2	F3, F4
FIG. 19	GENERATRICE	F5
FIG. 20	DEMARREUR ELECTRIQUE	F6
FIG. 21	PARTIE ELECTRIQUE 1	F7
INDEX NUMERIQUE		

Feuille 2/2 (Fig. 22 ~ Fig. 24)

FIG. 22	PARTIE ELECTRIQUE 2	A6, A7
FIG. 23	KITS DE REPARATION 1	B1, B2
FIG. 24	KITS DE REPARATION 2	B3, B4
INDEX NUMERIQUE		

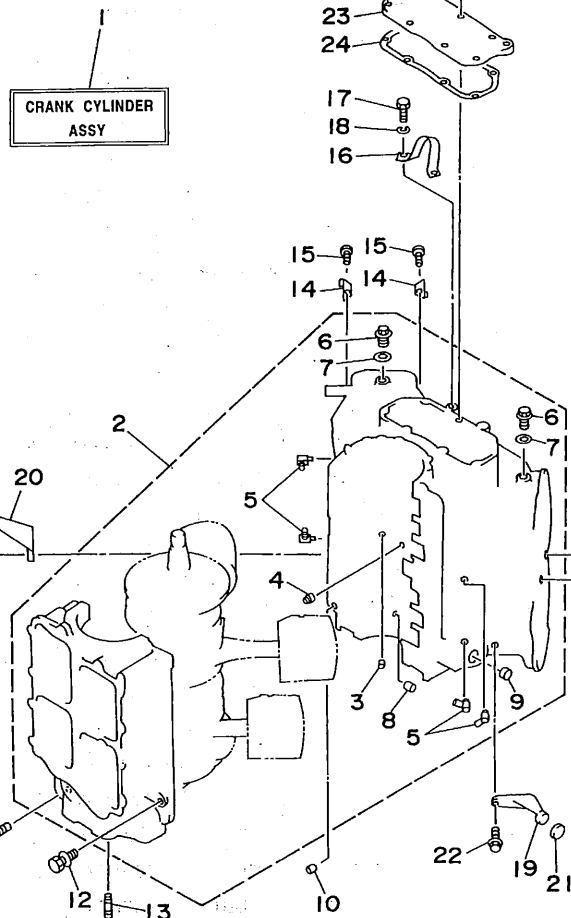


FIG. 1 CYLINDER. CRANKCASE 1

CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-W0090-52-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 26, FIG. 2, REF.NO. 1 ~ 28 FIG. 3, REF.NO. 1 ~ 26)	1	
2	6N6-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-11379-00	.VALVE, CHECK .CLAPET	1	
4	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	1	
5	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	4	
6	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	
7	90430-14115	.GASKET .JOINT	2	
8	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	
9	90384-14M09	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	
10	93608-12063	PIN, DOWEL AXE	2	
11	90105-10M20	BOLT, WASHER BASED BOULON, AVEC RONDELLE	6	
12	90119-08M23	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
13	90116-08M45	BOLT, STUD GOIJON	2	
14	6E5-11325-00	ANODE ANODE	4	
15	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	4	
16	6E5-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
17	97013-08020	BOLT BOULON	2	
18	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
19	6E5-42761-00-94	STOPPER PLAQUETTE	1	
20	6E5-42762-00-94	STOPPER PLAQUETTE	1	
21	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFRIEU	2	
22	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
23	6E5-11371-00-9M	COVER COUVERCLE	1	
24	6E5-11381-A2	GASKET 1 JOINT 1	1	
25	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	7	
26	90465-08028	CLAMP BRIDE	1	

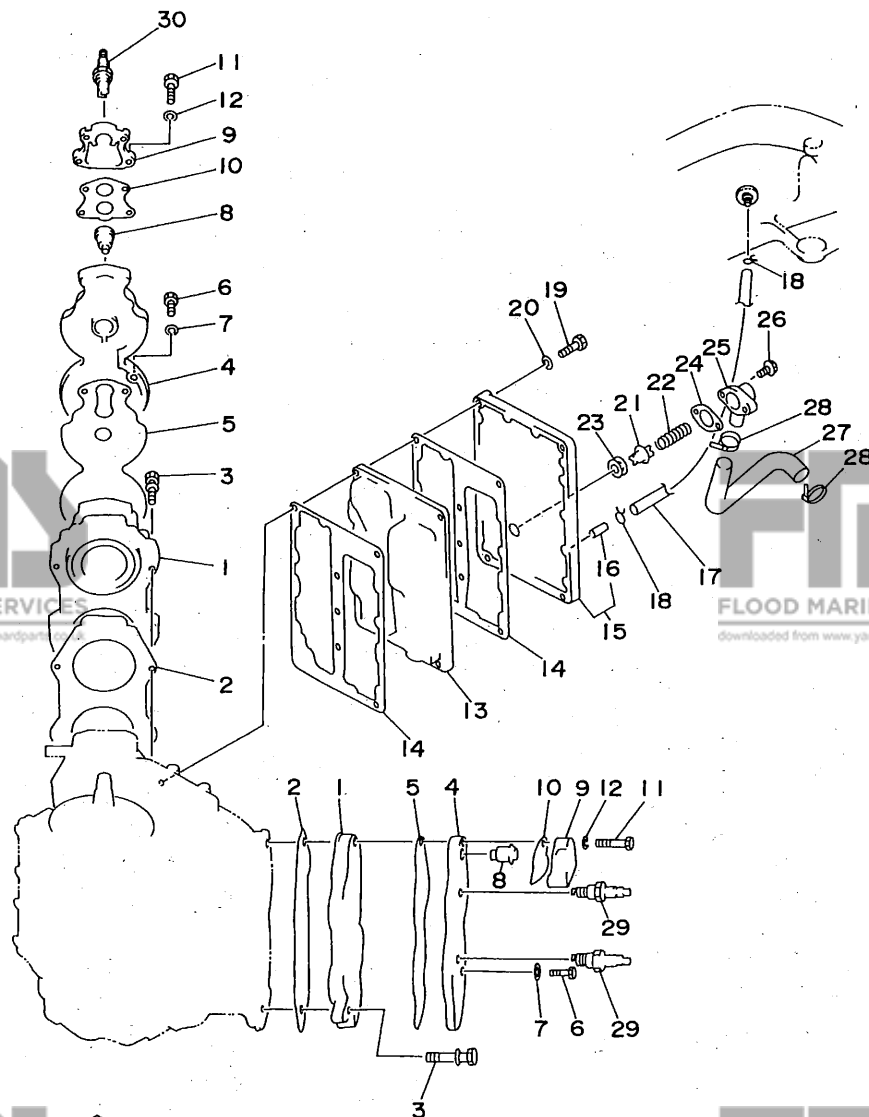


FIG. 2 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-11111-10-94	HEAD, CYLINDER 1 CULASSE	2	
2	6E5-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	
3	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	20	
4	6E5-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	2	
5	6E5-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	
6	97095-06030	BOLT BOULON	24	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	24	
8	6E5-12411-20	THERMOSTAT THERMOSTAT	2	
9	6G5-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	
10	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	2	
11	97095-06040	BOLT BOULON	8	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
13	6E5-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
14	6E5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
15	6N7-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
16	652-24461-00	.PIPE, JOINT .DURITE RACCORDEMENT	1	
17	6E5-24312-00	PIPE 2 DURITE 2	1	
18	90467-08004	CLIP JONC	2	
19	97014-06035	BOLT BOULON	23	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	23	
21	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	
22	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
23	90480-20M05	GROMMET PASSE-FIL	1	
24	6G5-11382-A1	GASKET 2 JOINT 2	1	
25	6G5-11372-00-5B	COVER, BYPASS 2 CONVERCLE	1	
26	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
27	6E5-12576-00	HOSE 1 TUYAU 1	1	
28	90465-13M36	CLAMP BRIDE	2	

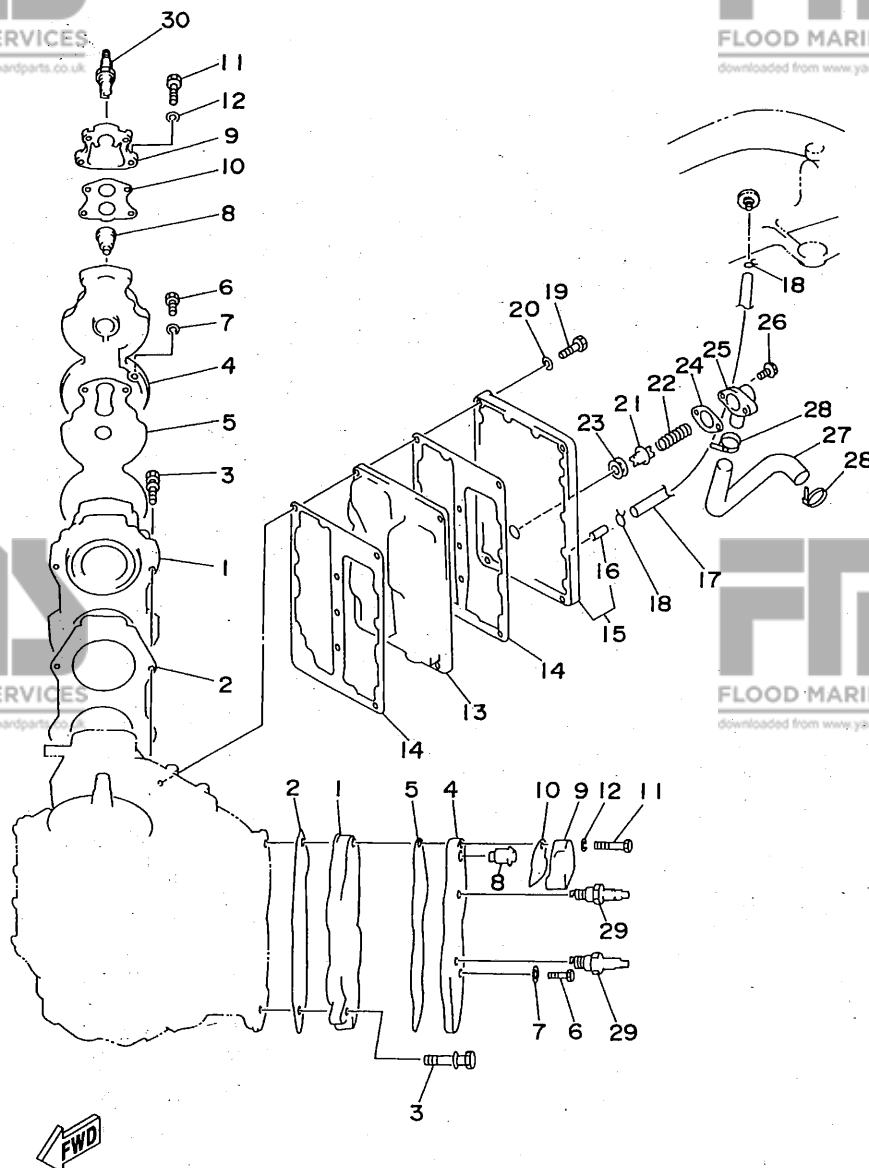


FIG. 2 CYLINDER. CRANKCASE 2

CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	4	

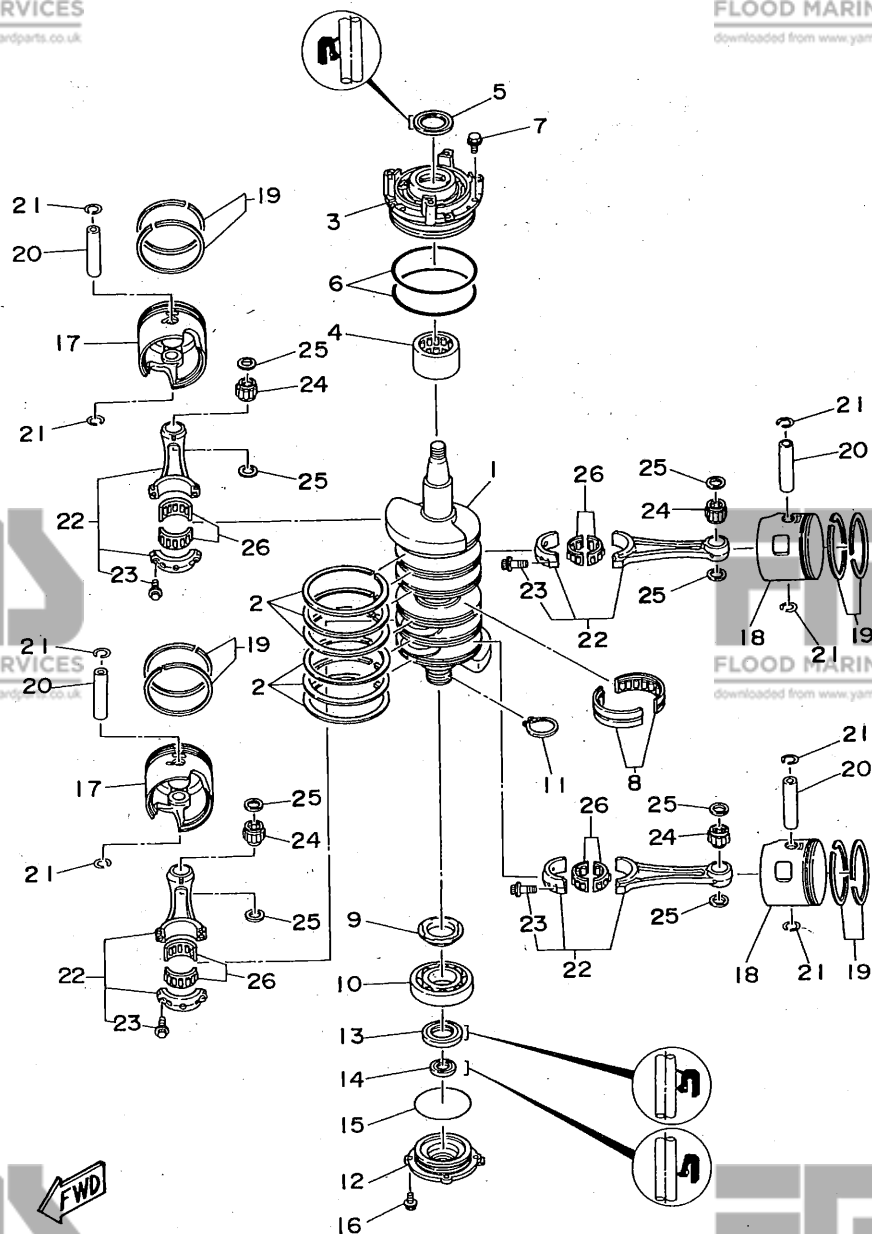


FIG. 3 CRANKSHAFT. PISTON

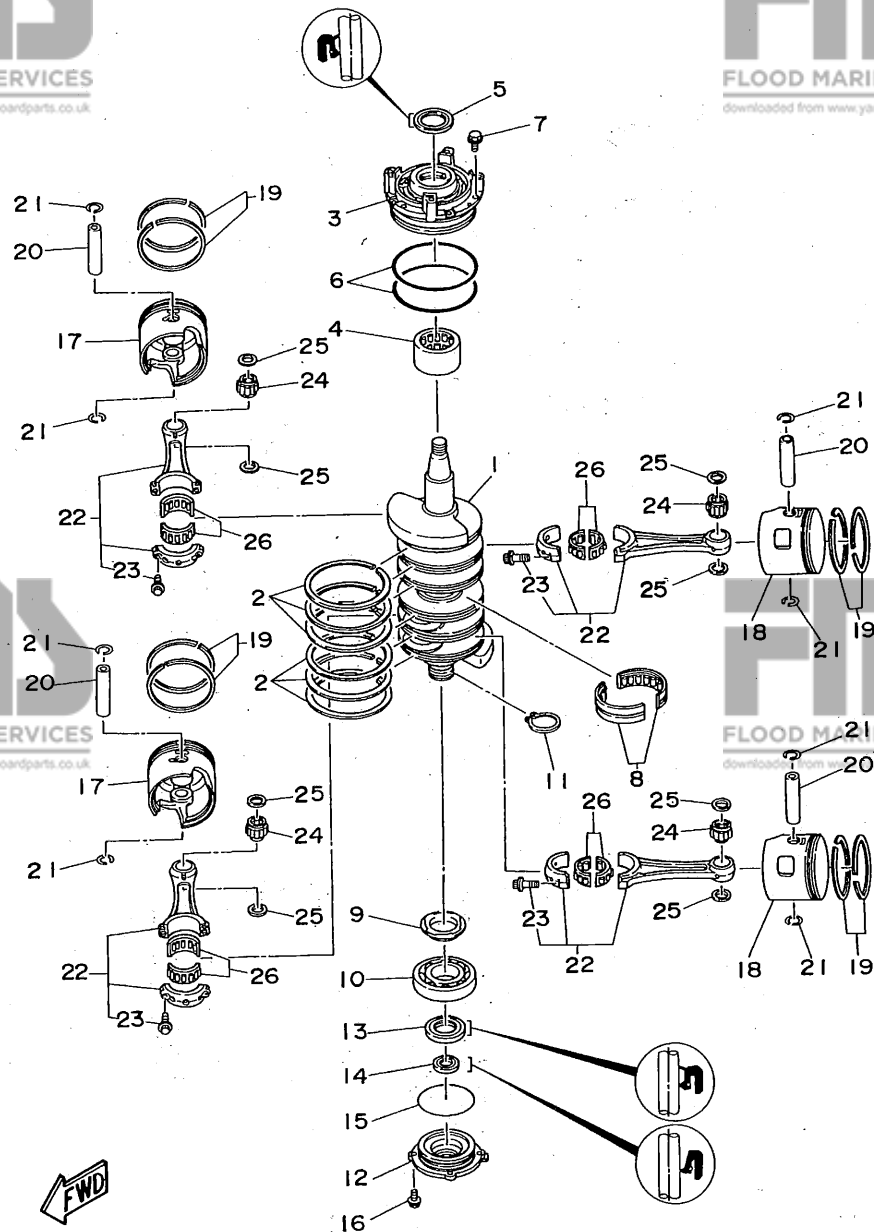
VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N7-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	
2	6E5-11447-00	SEAL, CRANK	6	
3	6E5-15163-00-94	JOINT, VILEBREQUIN HOUSING, BEARING 1	1	
4	93311-940U3	LOGEMENT, ROULEMENT 1 BEARING, CYLINDRICAL	1	
5	93102-40M38	ROULEMENT OIL SEAL	1	
6	93211-04384	JOINT SPY O-RING	2	
7	97595-06520	JOINT TORIQUE BOLT, WITH WASHER	4	
8	93310-954U1	VIS HEXAGONAL BEARING, CYLINDRICAL	1	
9	6R3-11536-00	ROULEMENT GEAR, DRIVE	1	
10	93306-208U0	PIGNON SECONDAIRE BEARING	1	
11	93410-40M03	ROULEMENT CIRCLIP	1	
12	6G5-15359-00-94	CLIPS HOUSING, OIL SEAL	1	
13	93102-35M13	LOGEMENT, BAGUE D'ETANCHEITE OIL SEAL	1	
14	93101-22M15	JOINT SPY OIL SEAL	1	
15	93210-74M35	JOINT SPY O-RING	1	
16	97595-06520	JOINT TORIQUE BOLT, WITH WASHER	4	
17	6R5-11631-11-93	VIS HEXAGONAL PISTON (STD)	2	
	6R5-11635-11	PISTON (STD) PISTON (0.25MM O/S)	2	AP
	6R5-11636-11	PISTON (0.25MM O/S) PISTON (0.50MM O/S)	2	AP
	6R5-11642-11-93	PISTON (0.50MM O/S) PISTON 2' (STD)	2	
	6R5-11645-11	PISTON 2 NU STD PISTON 2 (0.25MM O/S)	2	AP
	6R5-11646-11	PISTON 2 (0.25MM O/S) PISTON 2 (0.50MM O/S)	2	AP
19	64D-11603-01	PISTON 2 (0.50MM O/S) PISTON RING SET (STD)	4	
	64D-11604-01	JUE DE SEGMENTS (STD) PISTON RING SET (0.25MM O/S)	4	AP
	64D-11605-01	JUE DE SEGMENTS (0.25MM O/S) PISTON RING SET (0.50MM O/S)	4	AP
	64D-11605-01	JUE DE SEGMENTS (0.50MM O/S) PIN, PISTON	4	
20	6R5-11633-10	AXE, PISTON	4	
21	6R5-11634-10	CLIP, PISTON PIN	8	
22	6R5-11650-10	AGRAFE, AXE DE PISTON CONNECTING ROD ASSY	4	
		BIELLE COMPLETE		

FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	90109-08M71	.BOLT .BOULON	2	
24	93310-323V6	BEARING, CYLINDRICAL ROULEMENT	4	
25	90201-23M01	WASHER, PLATE RONDELLE, PLATE	8	
26	93310-836V2	BEARING, CYLINDRICAL ROULEMENT	4	



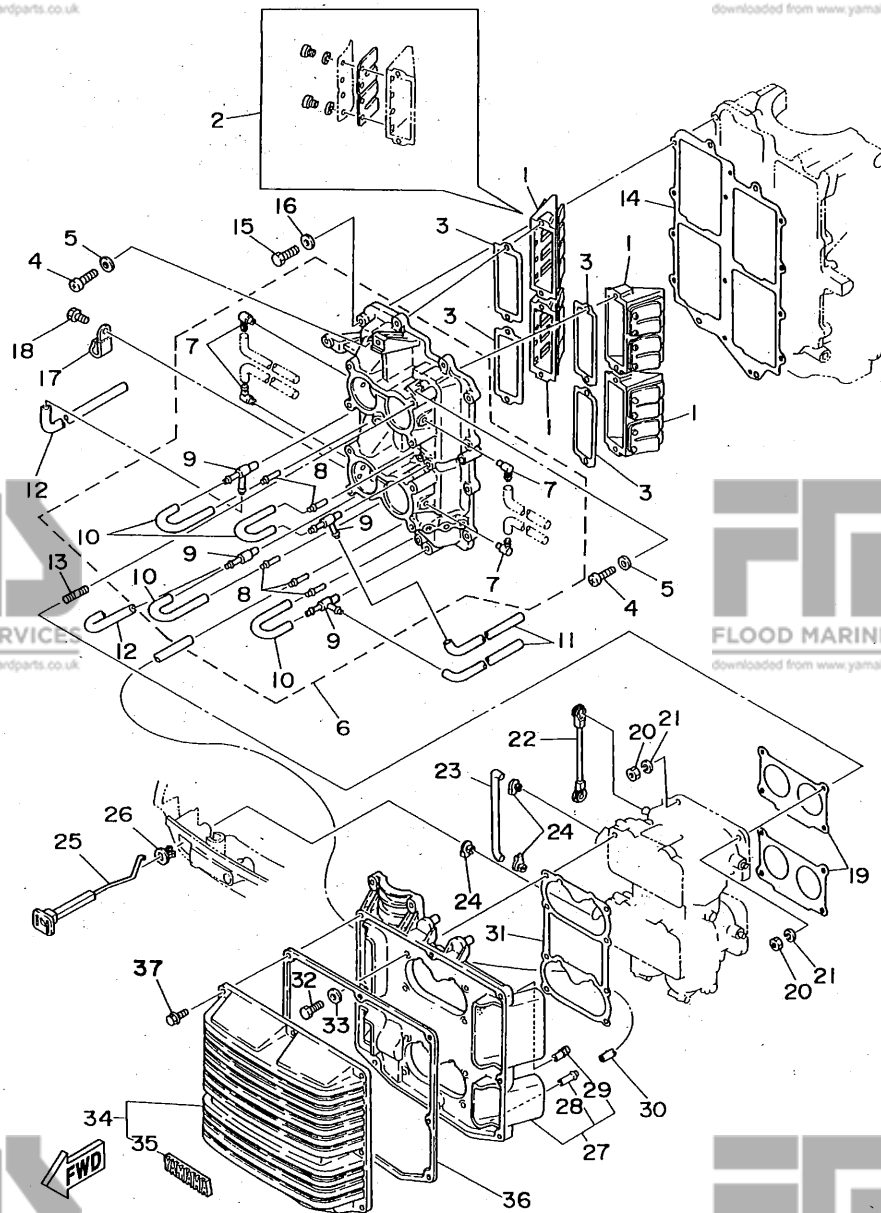


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-13610-00	REED VALVE ASSY CLAPET COMPLET	4	
2	6E5-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E5-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	4	
4	98580-05525	SCREW, PAN HEAD VIS	8	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	8	
6	6E5-13641-11-94	MANIFOLD 1 TUBULURE 1	1	
7	6E5-13552-00	.NOZZLE .GICLEUR	4	
8	624-14485-00	.PIPE, JOINT .DURITE	5	
9	6E5-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	4	
10	90445-07M28	.HOSE .DURITE	4	
11	90445-07M24	HOSE DURITE	2	
12	90445-07M46	HOSE DURITE	2	
13	90116-06M30	BOLT, STUD GOUJON	8	
14	6E5-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
15	97095-06025	BOLT BOULON	12	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	12	
17	90465-08028	CLAMP BRIDE	1	
18	97013-06012	BOLT BOULON	1	
19	6E5-14198-A2	GASKET JOINT	2	
20	95380-06600	NUT ECROU	8	
21	92995-06100	WASHER, SPRING RONDELLE, GROWER	8	
22	6E5-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
23	6E5-41256-01	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
24	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	
25	6E5-41271-02	KNOB, CHOKE BOUTON DE STARTER	1	
26	689-41273-00	GROMMET PASSE-FIL	1	
27	6E5-14417-10-94	COVER 1 COUVERCLE 1	1	
28	624-14485-00	.PIPE, JOINT .DURITE	1	

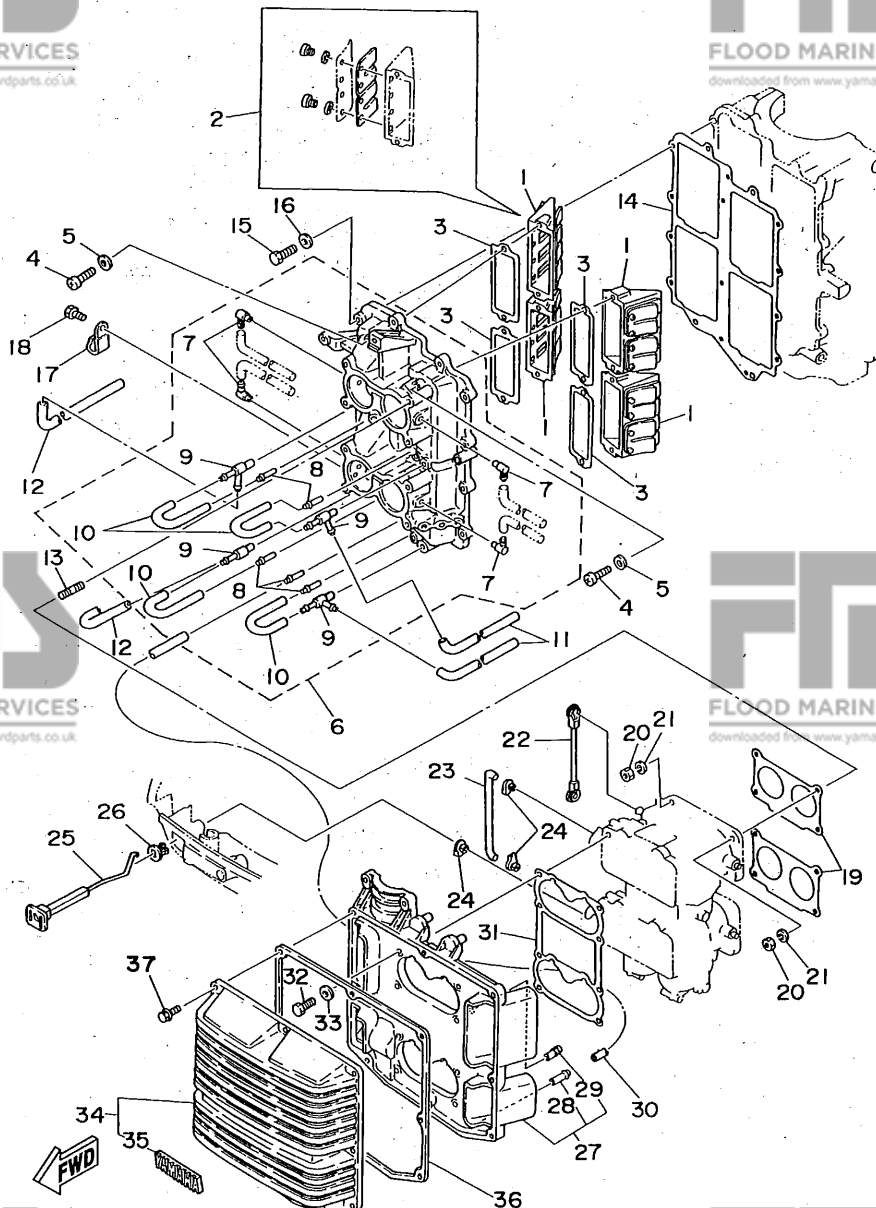


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-14485-00	.PIPE, JOINT .DURITE	1	
30	90445-07M23	HOSE	1	
31	6E5-14483-A1	DURITE GASKET	1	
32	97095-06020	JOINT BOLT BOULON	8	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
34	6E5-14418-00	COVER 2 COUVERCLE 2	1	
35	6E5-1441K-00	.EMBLEM .EMBLEME	1	
36	6E5-14416-A1	GASKET, AIR CLEANER JOINT, FILTRE A AIR	1	
37	90119-06M31	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	

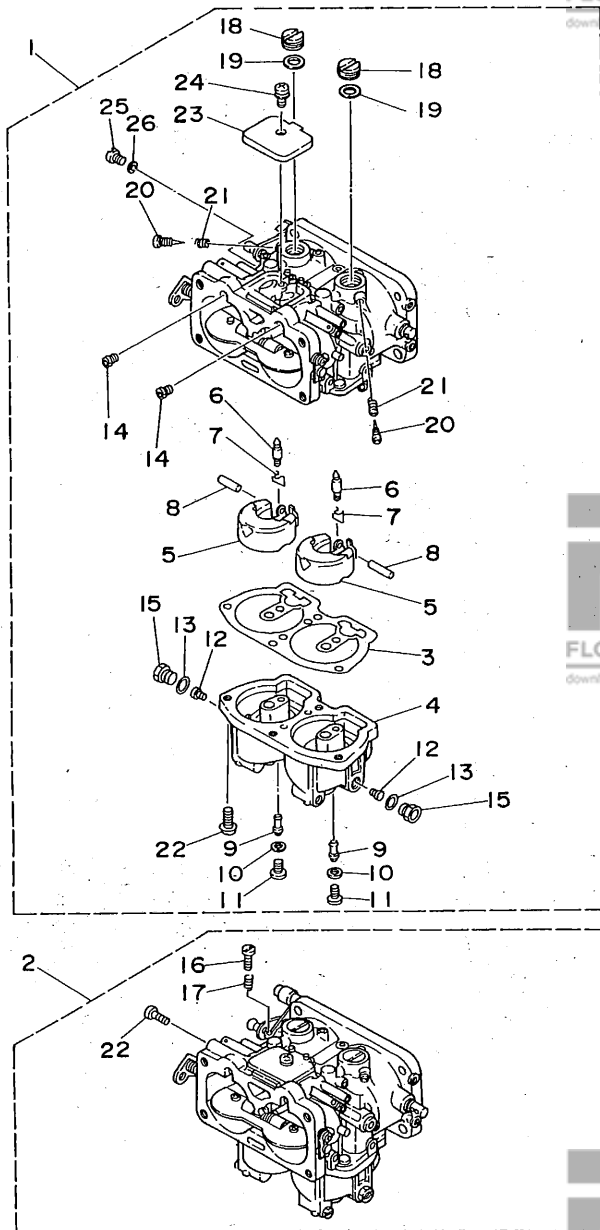


FIG. 5 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-14301-15	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	
2	6E5-14302-15	CARBURETOR ASSY 2 CARBURATEUR COMPLET	1	
3	64D-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
4	64D-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	
5	6E5-14385-02	.FLOAT .FLOTTEUR	4	
6	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	4	
7	6E5-14159-00	.CLIP .JONC	4	
8	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	4	
9	64D-1492F-39	.JET, AIR SLOW (#78) .GICLEUR (#78)	4	
10	61U-14959-00	.GASKET .JOINT	4	
11	64D-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	4	
12	64D-1492E-88	.JET, MAIN (#176) .GICLEUR, PRINCIPAL (#176)	4	
13	6E5-14398-00	.GASKET .JOINT	4	
14	61A-1492H-12	.JET, SLOW AIR BLEED (#60) .GICLEUR, AIR (#60)	4	
15	6E5-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	4	
16	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	LOWER
17	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1	LOWER
18	6E5-14328-01	.PLUG .PLOT	4	
19	6E5-14979-00	.GASKET .JOINT	4	
20	6E5-14323-03	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	4	
21	6E5-14223-00	.SPRING, AIR ADJUSTING .RESSORT, DOSAGE DE L'AIR	4	
22	97980-05116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	9	
23	6E5-14527-01	.PLATE .PLAQUE	2	
24	97980-05108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
25	6E5-14324-00	.SCREW, FLAT HEAD .VIS TETE PLATE	2	
26	6J8-14959-00	.GASKET .JOINT	2	

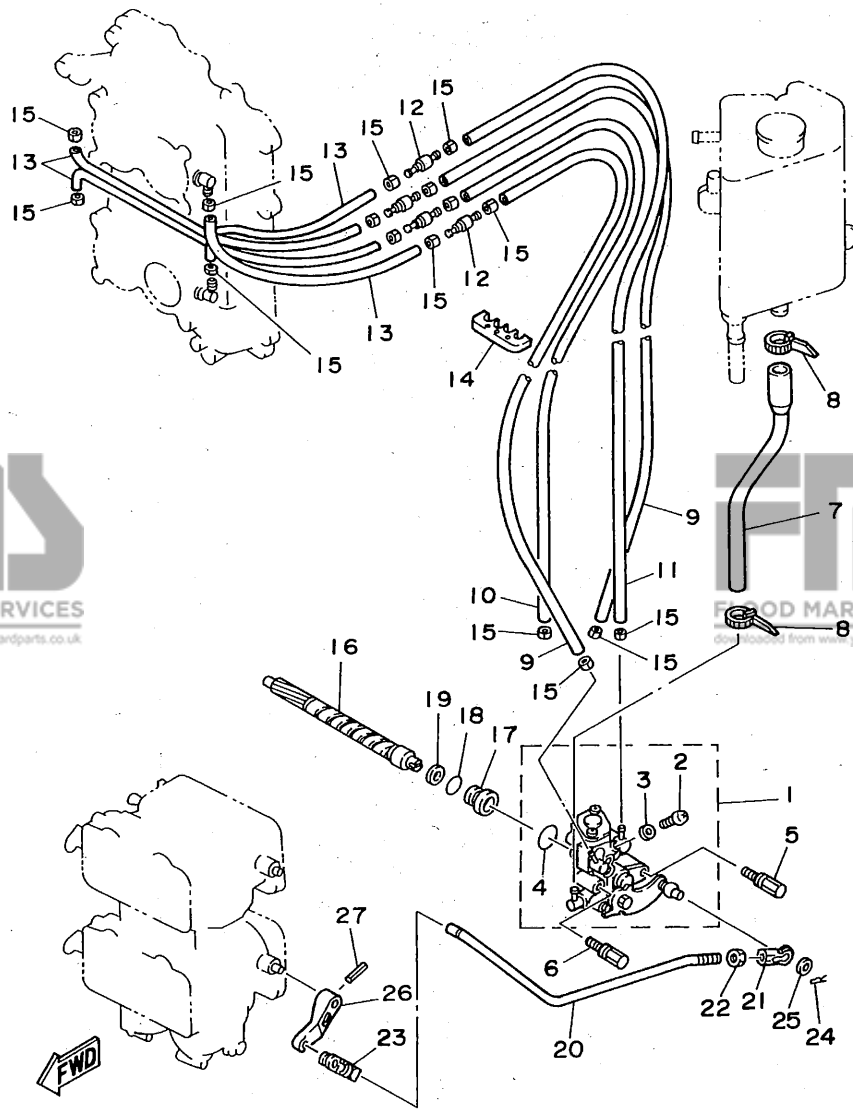


FIG. 6 OIL PUMP

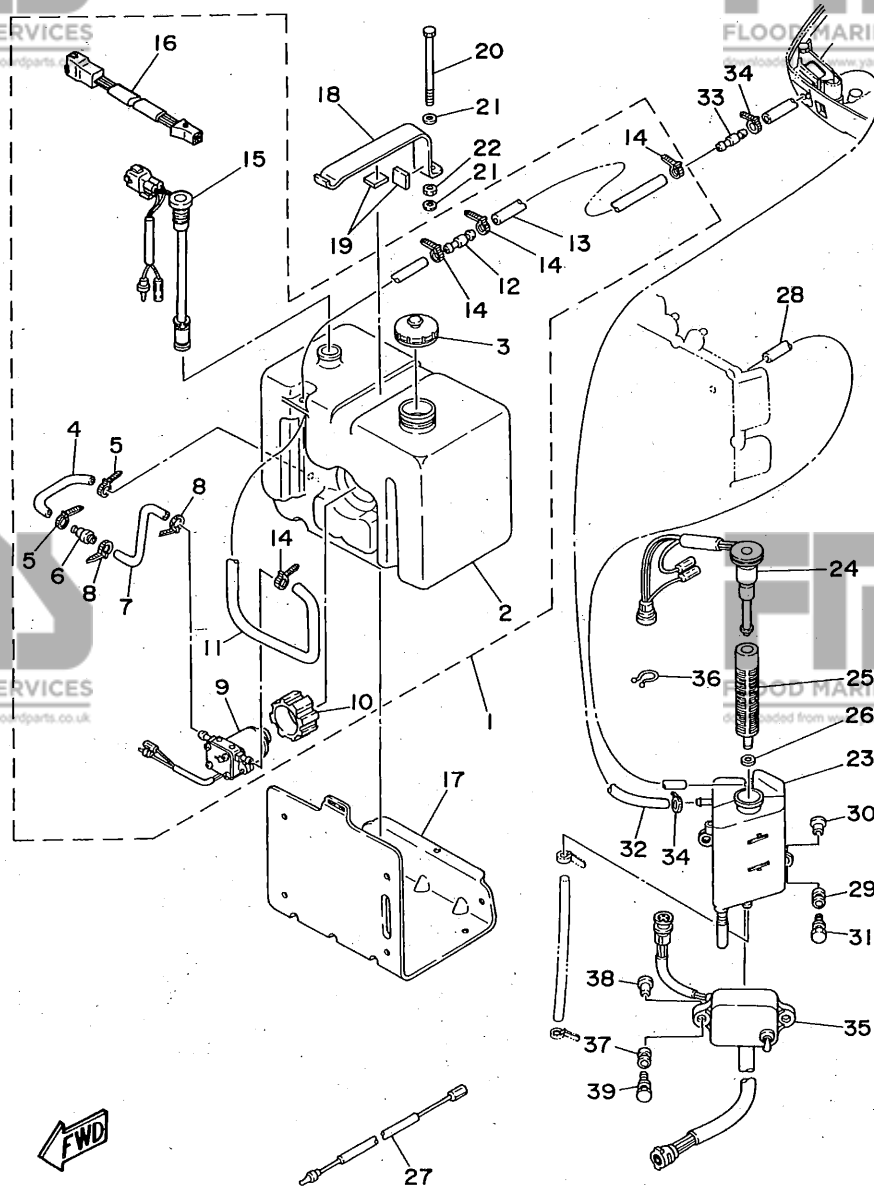
POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N6-13200-00	OIL INJECTION PUMP ASSY VIEUX	1	
2	716-24444-00	.SCREW .VIS	1	
3	1YU-13187-00	.GASKET, BREATHER BOLT .JOINT, BOULON DE RENIFLARD	1	
4	93210-19MA7	.O-RING .JOINT TORIQUE	1	
5	90109-06M40	BOLT BOULON	1	
6	90109-06M39	BOLT BOULON	1	
7	6N7-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
8	90465-11M10	CLAMP BRIDE	2	
9	90445-07M89	HOSE DURITE	2	
10	90445-07M02	HOSE DURITE	1	
11	90445-07M72	HOSE DURITE	1	
12	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	4	
13	90445-07M87	HOSE DURITE	4	
14	90464-07M06	CLAMP BRIDE	1	
15	90468-07M02	CLIP JONC	16	
16	6R3-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	
17	6R3-13117-00	COLLAR, DISTANCE ENTRETOISE	1	
18	93210-13595	O-RING	1	
19	90202-08M44	JOINT TORIQUE	1	
20	6R3-41241-00	WASHER, PLATE RONDELLE, PLATE	1	
21	6H1-41237-00	ROD, LINK BIELLETTE	1	
22	95380-05600	JOINT, LINK RACCORD	1	
23	6R5-41237-00	NUT ECROU	1	
24	90468-05M03	JOINT, LINK RACCORD	1	
25	90202-05088	CLIP JONC	1	
26	6E5-14276-01	WASHER, PLATE RONDELLE, PLATE	1	
27	91690-30016	LEVER LEVIER	1	
		PIN, SPRING AGRAFFE	1	

FIG. 7 OIL TANK

RESERVOIR A PETROLE

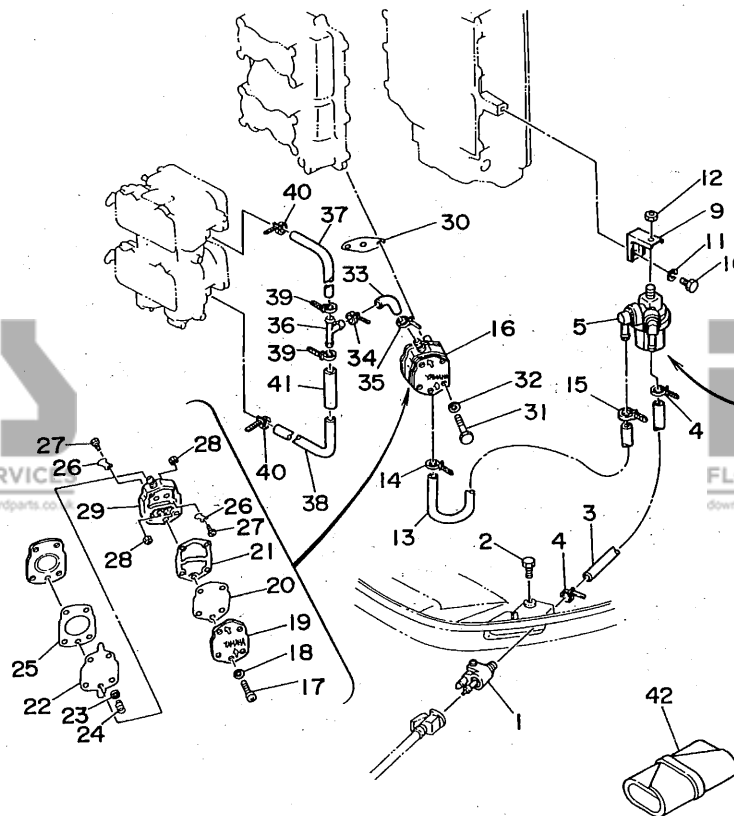
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
30	624-42542-00	PIPE TUYAU	3	
31	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
32	6E5-24323-00	PIPE 12 DURITE	1	
33	6E5-24461-00	PIPE, JOINT DURITE, RACCORDEMENT	1	
34	90465-11M10	CLAMP BRIDE	2	
35	6E5-85740-02	CONTROL UNIT ASSY UNITE DE CONTROLE COMPLETE	1	
36	90464-16039	CLAMP BRIDE	1	
37	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
38	624-42542-00	PIPE TUYAU	2	
39	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	



C2

FIG. 8 FUEL

CARBURANT



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-24304-10	FUEL PIPE JOINT COMP. 1	1	
2	97095-06028	DURITE RACCORDEMENT. A ESSENCE	1	
3	6E5-24313-00	BOULON	1	
4	90465-11M10	PIPE 3	1	
5	6R3-24560-00	DURITE 3	1	
6	61N-24563-00	CLAMP	2	
7	61N-24521-00	BRIDE	1	
8	93210-32738	FILTER ASSY	1	
9	6E5-24566-00	ENS FILTRE	1	
10	97095-06014	ELEMENT, FILTER	1	
11	92995-06100	ELEMENT, FILTRE	1	
12	95380-08600	CUP, FILTER	1	
13	6E5-24314-00	CUVETTE, FILTRE	1	
14	90465-11M10	O-RING	1	
15	90465-11M10	JOINT TORIQUE	1	
16	6E5-24410-03	BRACKET, FILTER	1	
17	98580-05035	SUPPORT, FILTRE	1	
18	92990-05600	BOULON	1	
19	6E5-24413-00	WASHER, SPRING	1	
20	6E5-24471-00	RONDELLE, GROWER	1	
21	6E5-24435-00	NUT	1	
22	6E5-24411-00	ECROU	1	
23	648-24424-00	PIPE 4	1	
24	6E5-24423-00	DURITE 4	1	
25	6E5-24434-02	CLAMP	1	
26	6A0-24421-01	BRIDE	1	
27	6A0-14325-00	CLAMP	1	
28	95380-03600	BRIDE	1	
29		FUEL PUMP ASSY	1	
30		POMPE A ESSENCE	1	
31		SCREW, PAN HEAD	3	
32		VIS	3	
33		WASHER, PLATE	3	
34		RONDELLE, PLATE	3	
35		BODY 2	1	
36		CORPS 2	1	
37		DIAPHRAGM	1	
38		DIAPHRAGME	1	
39		GASKET, BODY 2	1	
40		JOINT, CORPS 2	1	
41		DIAPHRAGM	1	
42		DIAPHRAGME	1	
43		SEAT, SPRING	1	
44		SIEGE, RESSORT	1	
45		SPRING, DIAPHRAGM	1	
46		RESSORT, DIAPHRAGME	1	
47		GASKET, BODY	1	
48		JOINT, CORPS	1	
49		VALVE, CHECK	4	
50		SOUPAPE, RETENUE	4	
51		SCREW, PAN HEAD	4	
52		VIS TETE CONIQUE	4	
53		NUT	4	
54		ECROU	4	

C3

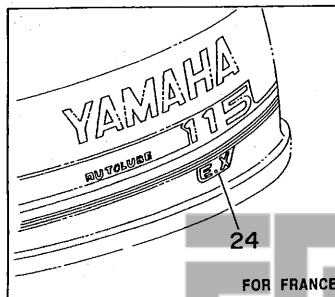
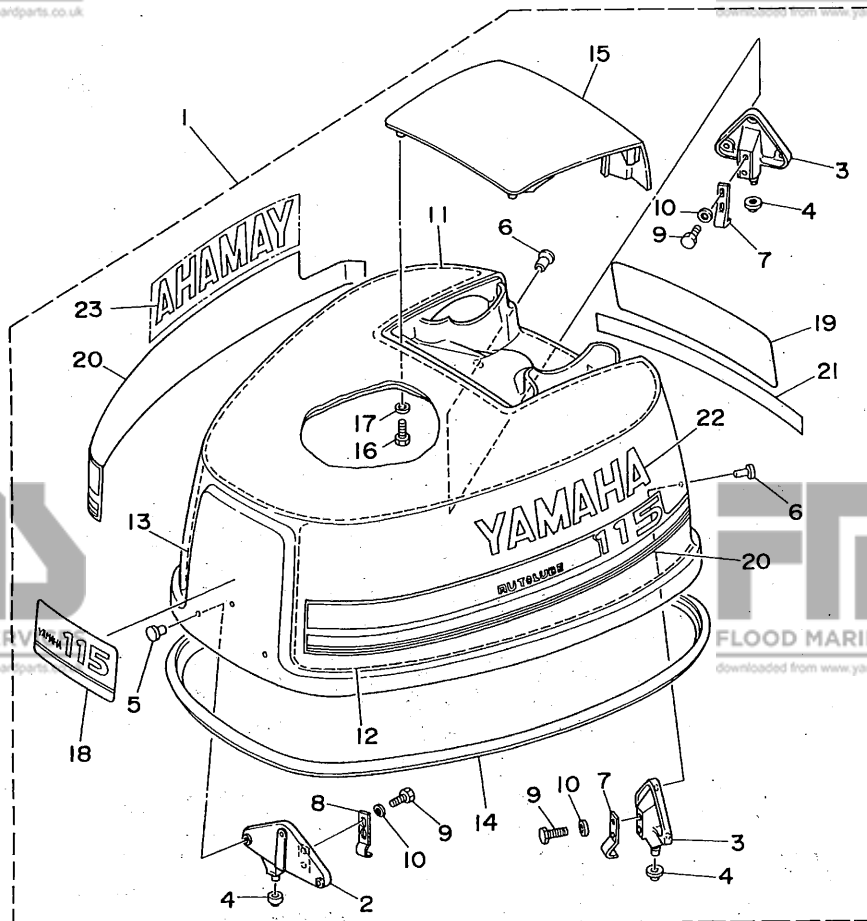


**REMARKS
REMARQUES**



FIG. 9 TOP COWLING

CAPOT SUPERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-42610-C0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR
	6E5-42610-E2-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR FOR FRANCE
2	6E5-42647-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
3	6E5-42649-01-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	2	
4	663-42662-00	.DAMPER .AMORTISSEUR	3	
5	90266-06M02	.RIVET	3	
6	90266-06M02	.RIVET	6	
7	6E5-42652-00	.HOOK .CROCHET	2	
8	688-42652-10	.HOOK .CROCHET	1	
9	97095-06016	.BOLT .BOULON	6	
10	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	6	
11	6E5-42617-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
12	6E5-42619-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
13	6E5-42627-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
14	6E5-42615-00	.SEAL .JOINT	1	
15	6E5-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
16	97095-06016	.BOLT .BOULON	4	
17	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
18	6E5-42677-30	.GRAPHIC, FRONT .ADHESIF, AVANT	1	
19	6E5-42678-30	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
20	6E5-W0070-C0	.GRAPHIC SET .JEU DIEMBLEMES	1	
21	6E5-4267A-30	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
22	6E5-42681-30	.MARK, COWLING .ADHESIF, CAPOT	1	
23	6E5-42682-30	.MARK, COWLING .ADHESIF, CAPOT	1	
24	61R-42683-00	.MARK, COWLING .ADHESIF, CAPOT	2	FOR FRANCE

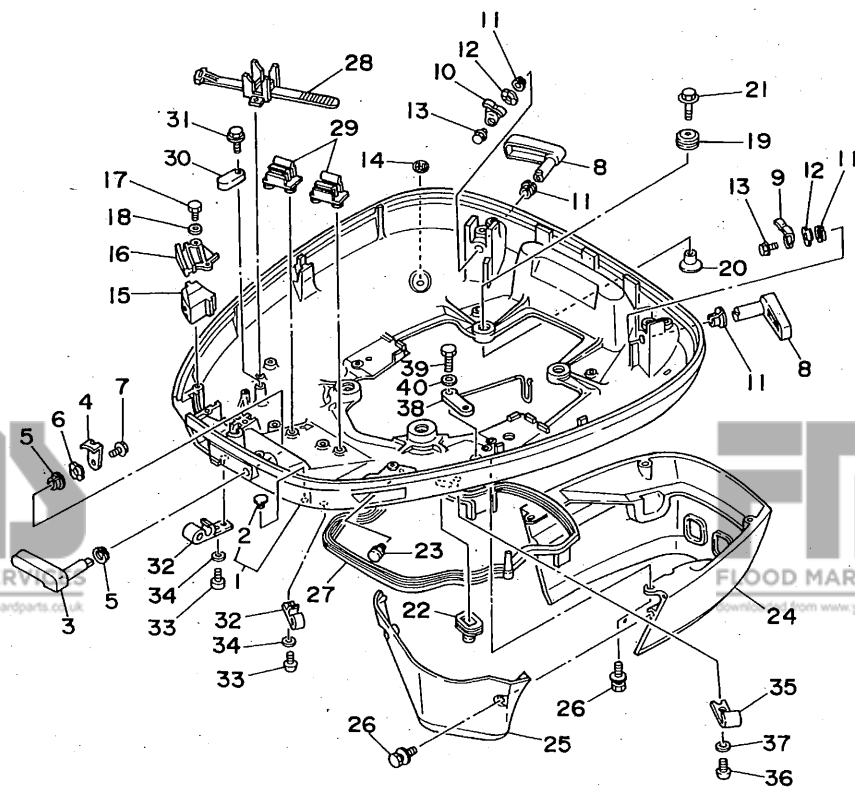


FIG. 10 BOTTOM COWLING

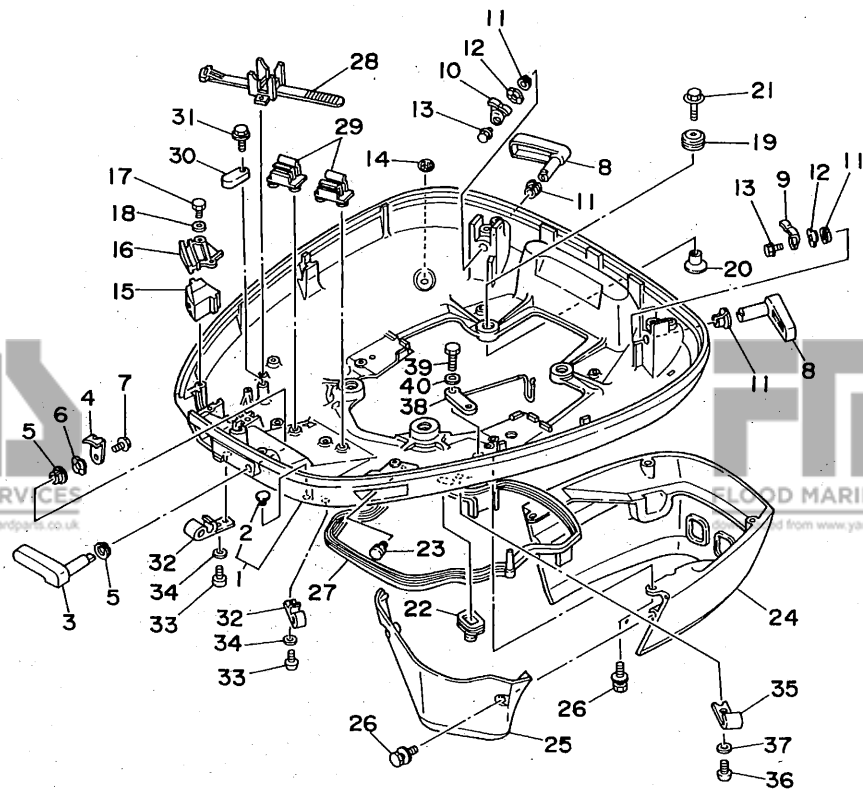
CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-W4271-05-4D	COWLING, BOTTOM CUVETTE	1	
2	6H4-42748-00	.GROMMET .PASSE-FIL	1	
3	688-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	688-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-13M38	BUSH DOUILLE	2	
6	90206-13M10	WASHER, WAVE RONDELLE, ONDULÉE	1	
7	90119-06M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
8	6E5-42817-01-4D	LEVER, CLAMP LEVIER, PRESSE	2	
9	6G5-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	6E5-42816-01	LEVER, CLAMP LEVIER, PRESSE	1	
11	90386-13M38	BUSH DOUILLE	4	
12	90206-13M10	WASHER, WAVE RONDELLE, ONDULÉE	2	
13	90119-06M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
14	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
15	6E5-42725-11	GROMMET PASSE-FIL	1	
16	6E5-42738-01-5B	PLATE, FITTING ETRIER	1	
17	97095-06016	BOLT BOULON	2	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
19	90480-22M15	GROMMET PASSE-FIL	4	
20	90387-08M37	COLLAR COLLERETTE	4	
21	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
22	688-42726-10	GROMMET PASSE-FIL	1	
23	90480-13M24	GROMMET PASSE-FIL	1	
24	6E5-42741-01-4D	APRON CAPOT LATÉRAL	1	
25	6E5-42771-01-4D	APRON CAPOT LATÉRAL	1	
26	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	6	
27	6E5-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
28	688-82594-00	CLAMP BRIDE	1	

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FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-82594-00	CLAMP BRIDE	2	
30	6E5-82588-00	PLATE PLAQUE	1	
31	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
32	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	2	
33	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	6E5-24367-10	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
36	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
38	6K7-82588-00	PLATE PLAQUE	1	
39	97095-06020	BOLT BOULON	1	
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

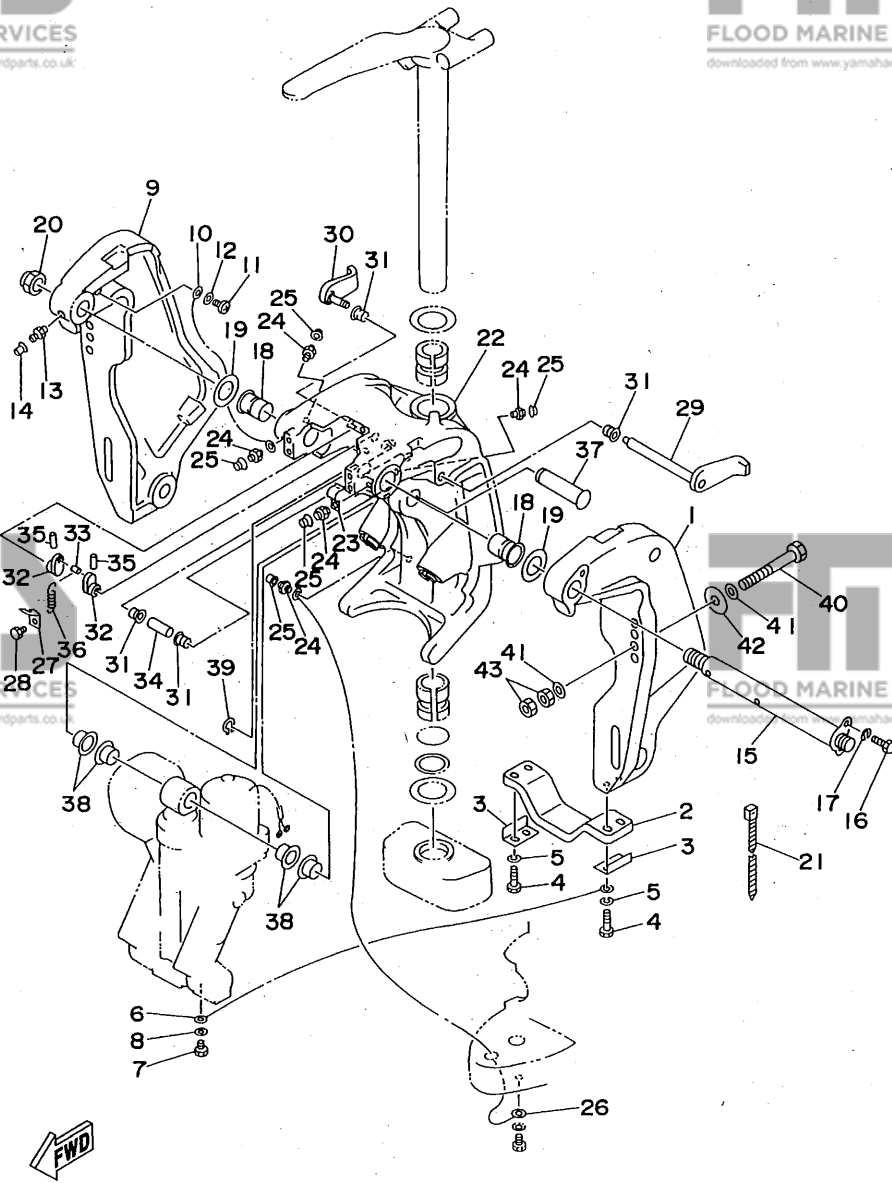


FIG. 11 BRACKET 1

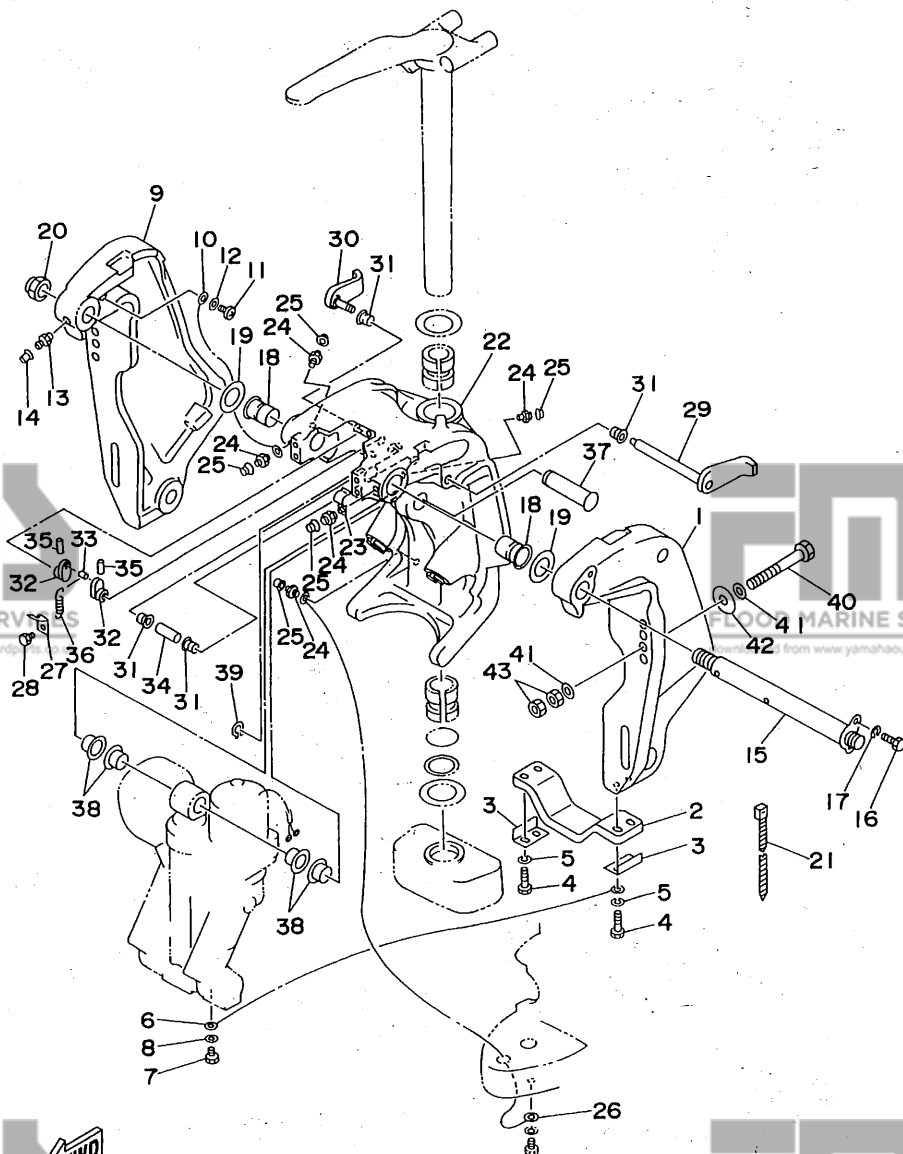
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64E-43111-00-8D	BRACKET, CLAMP PRESSE	1	
2	6G5-45251-01	ANODE ANODE	1	
3	6G5-44526-00	PLATE PLAQUE	2	
4	97095-06030	BOLT BOULON	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
7	97095-06010	BOLT BOULON	1	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
9	64E-43112-00-8D	BRACKET, CLAMP PRESSE	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
11	98580-06012	SCREW, PAN HEAD VIS	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	93700-06M03	NIPPLE, GREASE PION	1	
14	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1 AP	
15	64E-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
16	97095-08020	BOLT BOULON	1	
17	92995-08100	WASHER RONDELLE	1	
18	90386-25M31	BUSH DOUILLE	2	
19	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	
20	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
21	90465-11M10	CLAMP BRIDE	1	
22	64E-43311-10-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
23	90465-08M63	CLAMP BRIDE	1	
24	93700-06M03	NIPPLE, GREASE PION	5	
25	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5 AP	
26	6E5-82147-00	WIRE, LEAD 4 FIL 4	1	
27	6G5-43144-00	HOOKE, SPRING CROCHET	1	
28	97095-06010	BOLT BOULON	1	

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FIG. 11 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
30	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
31	90386-10M16	BUSH DOUILLE	4	
32	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
33	90249-06M19	PIN GOUPILLE	1	
34	90387-10M05	COLLAR COLLERETTE	1	
35	91690-30020	PIN, SPRING AGRAFFE	2	
36	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
37	64E-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
38	90386-22M98	BUSH DOUILLE	4	
39	93410-22M11	CIRCLIP CLIPS	1	
40	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4	
41	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	
42	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	
43	95380-12600	NUT ECROU	8	

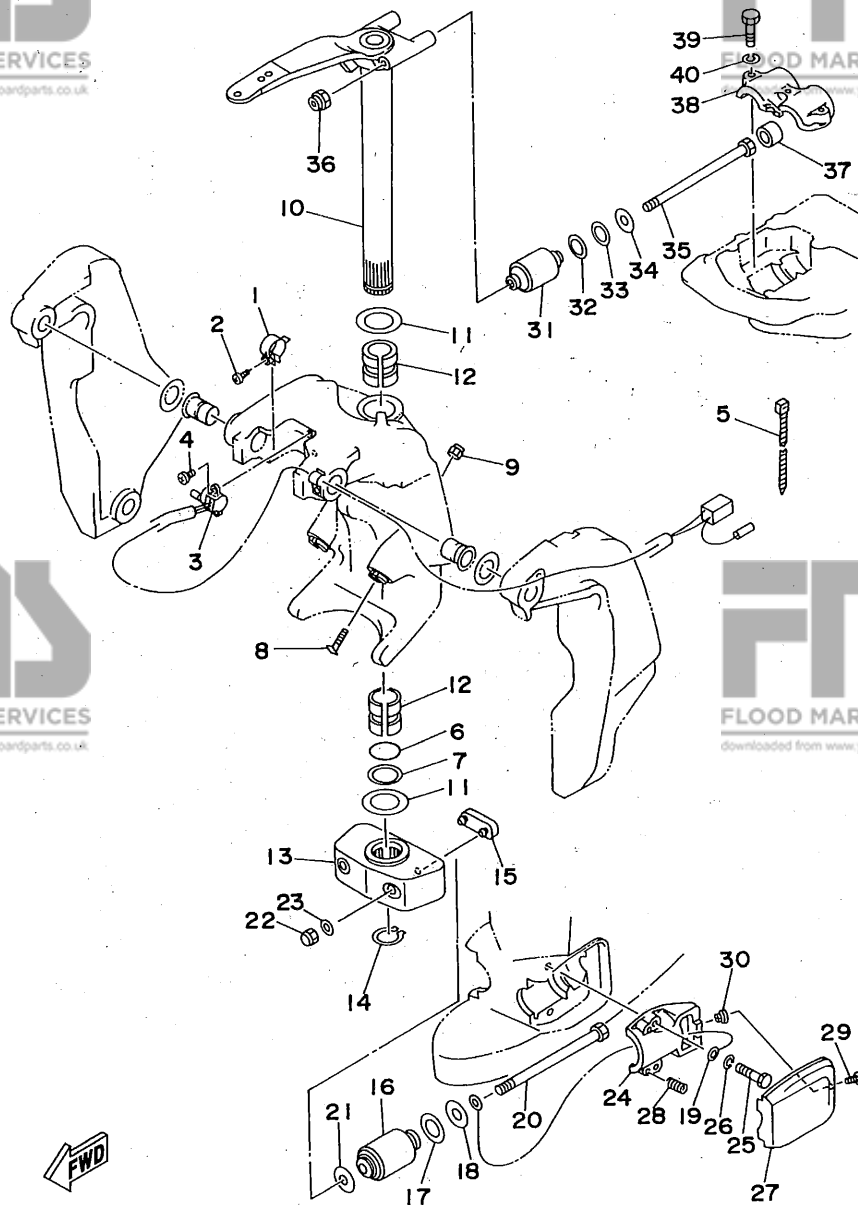


FIG. 12 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64E-43139-00	CAM, TRIM SENDER	1	
2	97780-60525	VILEBREQUIN TRUM	1	
3	64E-83672-00	VIS, TETE BOMBEE	1	
4	97885-06016	TRIM SENDER	2	
5	90465-11M10	INCLINER RACCORD	3	
6	93210-37MH7	SCREW, PAN HEAD	1	
7	90202-40M47	VIS, TETE TRONCONIQUE	1	
8	61A-43376-00	CLAMP	2	
9	95780-10300	BRIDE	2	
10	6E5-42510-05-80	O-RING	1	
11	90201-38M60	JOINT TORIQUE	2	
12	90386-38M32	WASHER, PLATE	2	
13	6G5-44551-01-80	RONDELLE, PLATE	2	
14	93410-37M04	BOLT, THRUST RECEIVER	1	
15	6E5-44575-00	BOULON	1	
16	6E5-44555-00-94	NUT, FLANGE	2	
17	90202-32M19	ECROU	2	
18	90201-16M55	STEERING BRACKET ASSY	2	
19	6E5-82149-00	DIRECTION SUPPORT (ENS.)	1	
20	90109-14M34	WASHER, PLATE	2	
21	90201-15M58	RONDELLE, PLATE	2	
22	95380-14800	WASHER, PLATE	2	
23	92995-14600	RONDELLE, PLATE	2	
24	6E5-44552-01-94	WIRE, LEAD 3	2	
25	97095-10045	FIL 3	4	
26	92990-10100	BOLT	4	
27	6E5-44553-01-80	BOULON	2	
28	90501-16M28	WASHER, SPRING	4	
29		RONDELLE, GROWER	2	
30		COVER, LOWER MOUNT	2	
31		COUVERCLE, SUSPENSION INFERIEU	4	
32		SPRING, COMPRESSION	4	
33		RESSORT, COMPRESSION	4	
34				
35				
36				
37				
38				
39				

D3

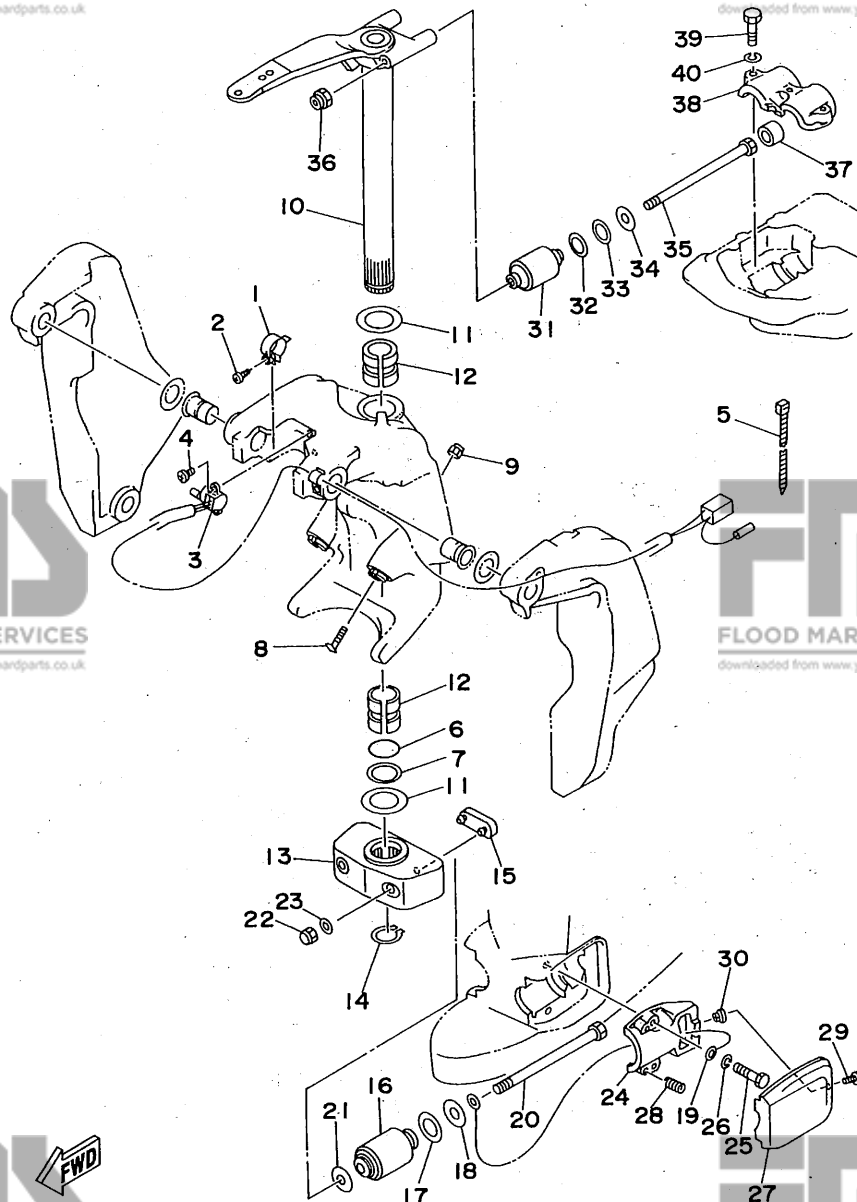


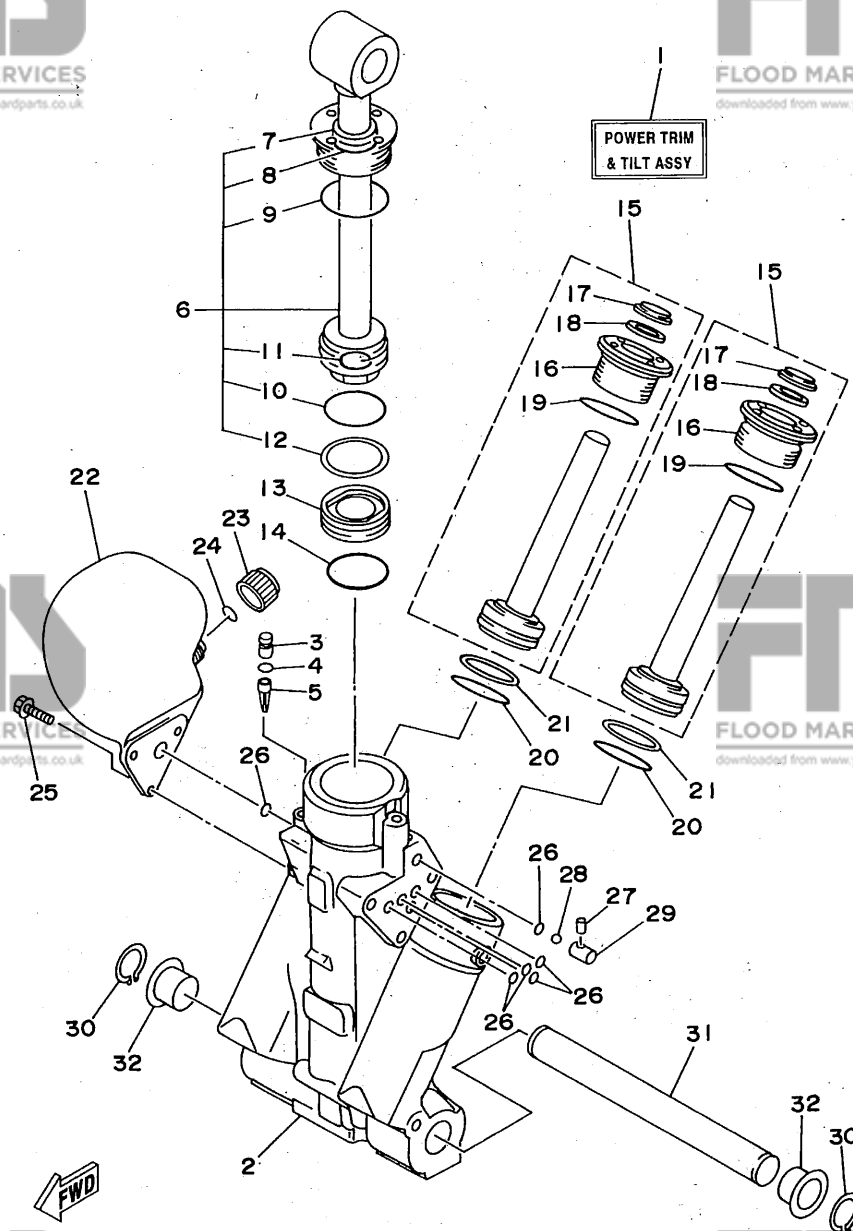
FIG. 12 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
30	90179-06066	NUT ECROU	2	
31	6E5-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
32	90201-26M57	WASHER, PLATE RONDELLE, PLATE	2	
33	90202-26M18	WASHER, PLATE RONDELLE, PLATE	2	
34	90201-14M56	WASHER, PLATE RONDELLE, PLATE	2	
35	90109-12M37	BOLT BOULON	2	
36	90185-12M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
37	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
38	6E5-44511-00-5B	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR	1	
39	97095-10045	BOLT BOULON	3	
40	92990-10100	WASHER, SPRING RONDELLE, GROWER	3	

FIG. 13 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64E-43800-00-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.) (REF.NO. 2 ~ 29, FIG. 14, REF.NO. 1 ~ 33)	1	
2	64E-43825-00	HOUSING, TRIM & TILT	1	
3	64E-4388J-00	CARTER PLUG 2	1	
4	93210-10M74	BOUCHON 2 O-RING	1	
5	64E-43817-00	JOINT TORIQUE FILTER 2	1	
6	64E-43810-00	FILTRE 2 PISTON SUB ASSY	1	
7	64E-43898-00	PISTON AUXILIAIRE (ENS.) .SEAL, DUST 2	1	
8	64E-43867-00	JOINT, ANTI-POUSSIERE .O-RING	1	
9	64E-43866-00	JOINT TORIQUE .O-RING	1	
10	6E5-43862-00	JOINT TORIQUE .O-RING	1	
11	64E-43883-00	JOINT TORIQUE .O-RING	1	
12	6E5-43872-00	JOINT TORIQUE .RING, BACK UP	1	
13	6E5-43814-02	.RESSORT PISTON, FREE	1	
14	6E5-43862-00	PISTON O-RING	1	
15	6E5-43820-01	JOINT TORIQUE PISTON SUB ASSY	2	
16	64E-43821-00	PISTON AUXILIAIRE (ENS.) .SCREW, TRIM CYLINDER END	1	
17	64E-43822-00	.VIS .SEAL, TRIM DUST	1	
18	64E-4384J-00	JOINT .SEAL, TRIM DOWN	1	
19	6G5-43864-00	JOINT .O-RING	1	
20	6E5-43864-00	JOINT TORIQUE O-RING	2	
21	6E5-43874-01	JOINT TORIQUE RING, BACK UP	2	
22	64E-43828-00	RESSORT BODY, RESERVOIR	1	
23	64E-43829-00	CORPS PLUG, RESERVOIR	1	
24	64E-43897-00	BOUCHON O-RING	1	
25	64E-4388E-00	JOINT TORIQUE BOLT, SCREW	3	
26	64E-43869-00	BOUCHON O-RING	6	
27	64E-4381G-00	JOINT TORIQUE PIN 1	1	
		GOUPILLE 1		

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FIG. 13 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-43858-00	BALL BILLE	1	
29	6E5-4382G-00	VALVE SEAT JEU DE POINTEAUX	1	
30	93410-22M11	CIRCLIP CLIPS	2	
31	64E-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	
32	90386-22M98	BUSH DOUILLE	2	

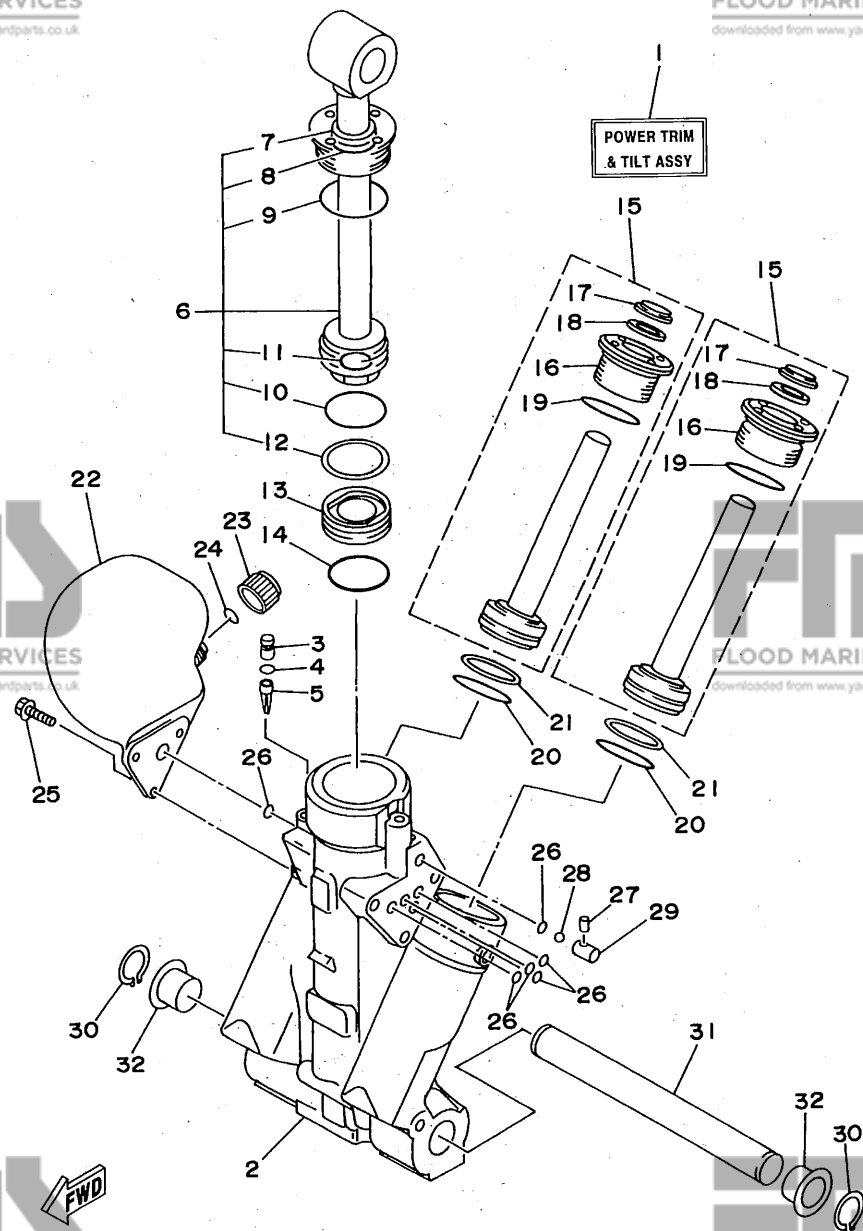
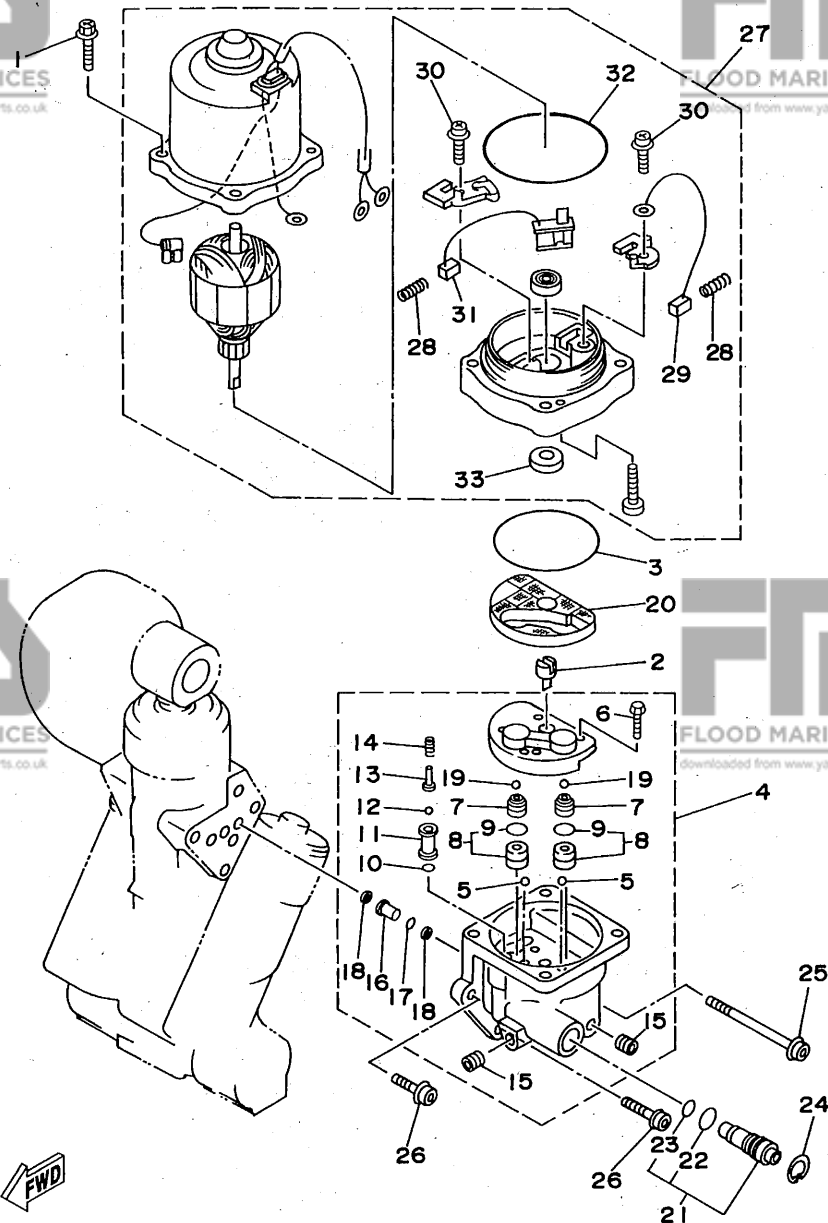


FIG. 14 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER (ENS.) 2

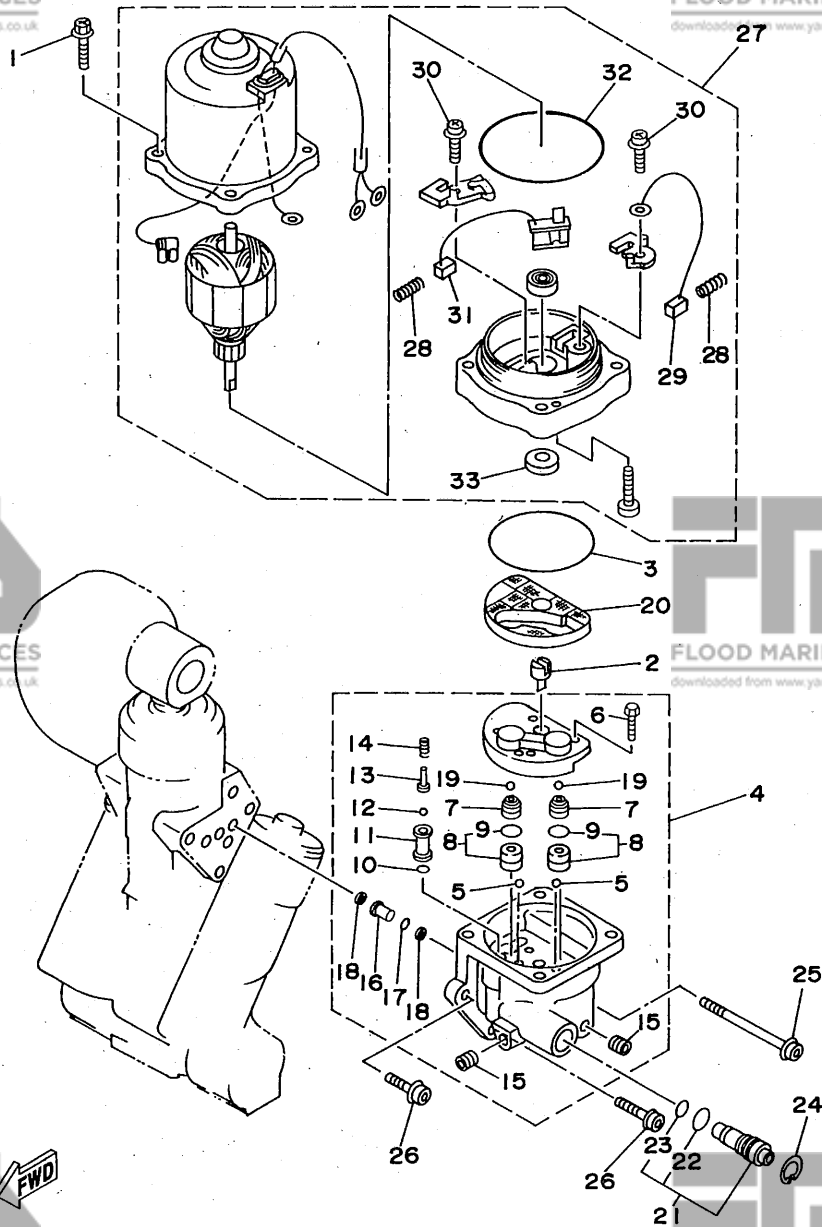


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64E-4388E-00	BOLT, SCREW BOUCHON	4	
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1	
3	64E-43868-00	O-RING	1	
4	64E-43830-00	JOINT TORIQUE GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	
5	72X-43858-00	.BALL .BILLE	2	
6	64E-43843-00	.SCREW, VALVE LOCK .VIS	4	
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2	
8	64E-43802-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
9	6E5-43896-00	.O-RING	1	
10	6G5-43863-00	.JOINT TORIQUE .O-RING	1	
11	64E-43851-00	.JOINT TORIQUE .SEAT, RELIEF VALVE .SIEGE	1	
12	64E-43858-00	.BALL .BILLE	1	
13	64E-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
14	64E-43855-00	.SPRING, UP RELIEF .RESSORT	1	
15	6E5-43826-01	.PLUG, TAPER SCREW .BOUCHON	2	
16	64E-43855-00	.SPRING, UP RELIEF .RESSORT	1	
17	64E-43865-00	.O-RING	1	
18	64E-43816-00	.JOINT TORIQUE .FILTER 1 .FILTRE 1	2	
19	64E-43858-00	.BALL .BILLE	2	
20	64E-43817-10	FILTER 2 FILTRE 2	1	
21	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1	
22	72X-85075-L0	.O-RING	1	
23	64E-43862-00	.JOINT TORIQUE .O-RING	1	
24	64E-43875-00	.JOINT TORIQUE RING, SNAP RESSORT	1	
25	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
26	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
27	64E-43880-00	MOTOR ASSY MOTEUR (ENS.)	1	
28	6H1-4386K-10	.SPRING, BRUSH .RESSORT, BALAI	2	

FIG. 14 POWER TRIM & TILT ASSY 2

PUISSANCE PARER ET INCLINER (ENS.) 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	64E-43891-00	.BRUSH 1 .BALAI 1	1	
30	98507-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	
31	64E-43892-00	.BRUSH 2 .BALAI 2	1	
32	6G5-43865-00	.O-RING .JOINT TORIQUE	1	
33	93102-08M43	.OIL SEAL .JOINT SPY	1	



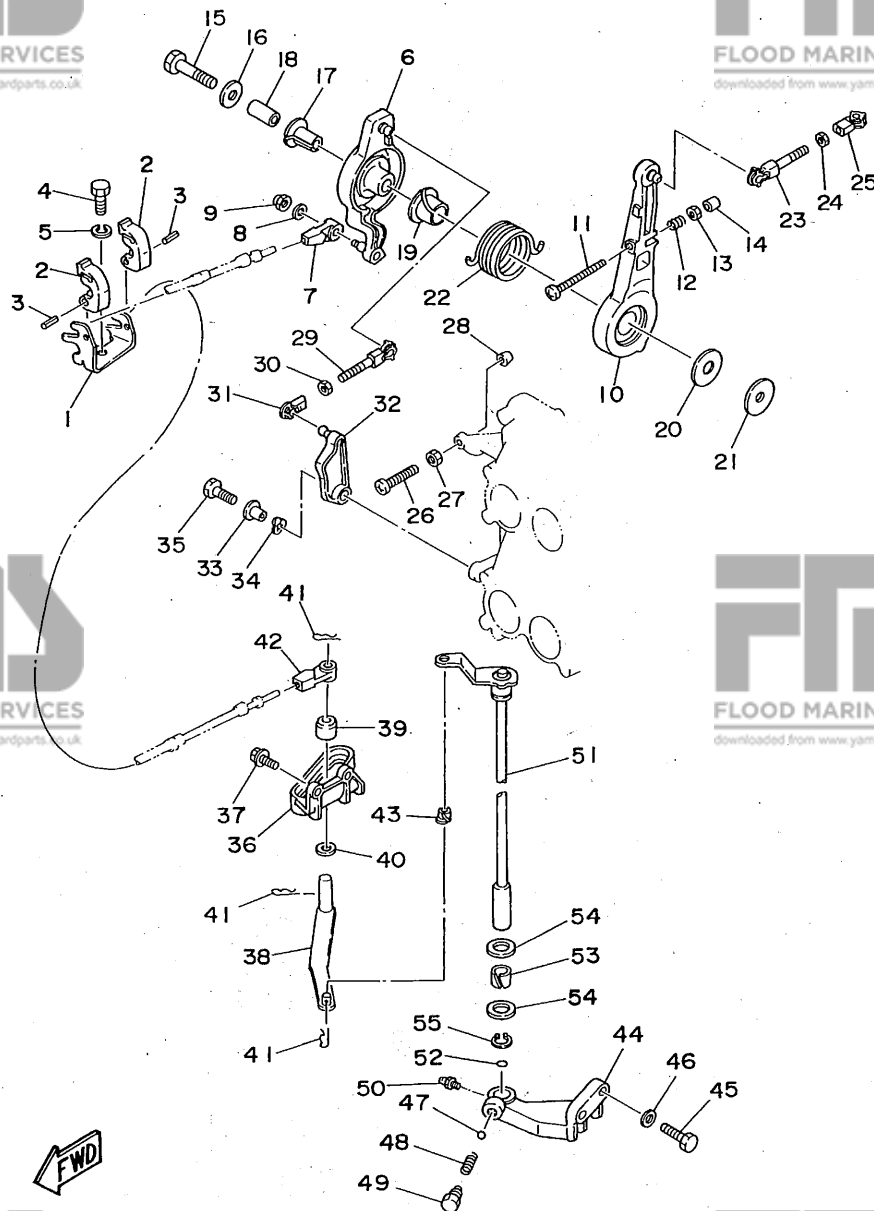


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	6E5-48538-00	ETRIER 1, COMMANDE A DISTANCE	2	
3	91690-30012	CLAMP, CABLE 1	2	
4	97095-08020	COLLIER	1	
5	92990-08100	PIN, SPRING	1	
6	6E5-41632-02-94	AGRAFFE	1	
7	6E5-48344-00	BOLT	1	
8	92990-06200	BOULON	1	
9	90185-06M07	WASHER, SPRING	1	
10	6E5-41631-01-94	RONDELLE, GROWER	1	
11	90157-06M11	LEVER, MAGNETO CONTROL	1	
12	90501-16M12	LEVIER, COMMANDE D'AVANCE	1	
13	95380-06600	CABLE END, REMOTE CONTROL	1	
14	688-44194-00	CHAPE CABLE	1	
15	97013-08045	WASHER, PLAIN	1	
16	90201-08M54	RONDELLE, PLATE	1	
17	90386-12089	NUT, SELF-LOCKING	1	
18	90387-08M16	ECROU, AUTO-BLOCANT	1	
19	90386-22M13	LEVER, MAGNETO CONTROL	1	
20	90202-12092	LEVIER, COMMANDE D'AVANCE	1	
21	90201-08M13	SCREW, PAN HEAD	1	
22	90508-29M12	VIS, TETE TRONCONIQUE	1	
23	6E5-41636-01	SPRING, COMPRESSION	1	
24	95380-05600	RESSORT, COMPRESSION	1	
25	6H1-41237-00	NUT	1	
26	90157-06M11	ECROU	1	
27	95380-06600	CAP	1	
28	688-44194-00	CAPUCHON	1	
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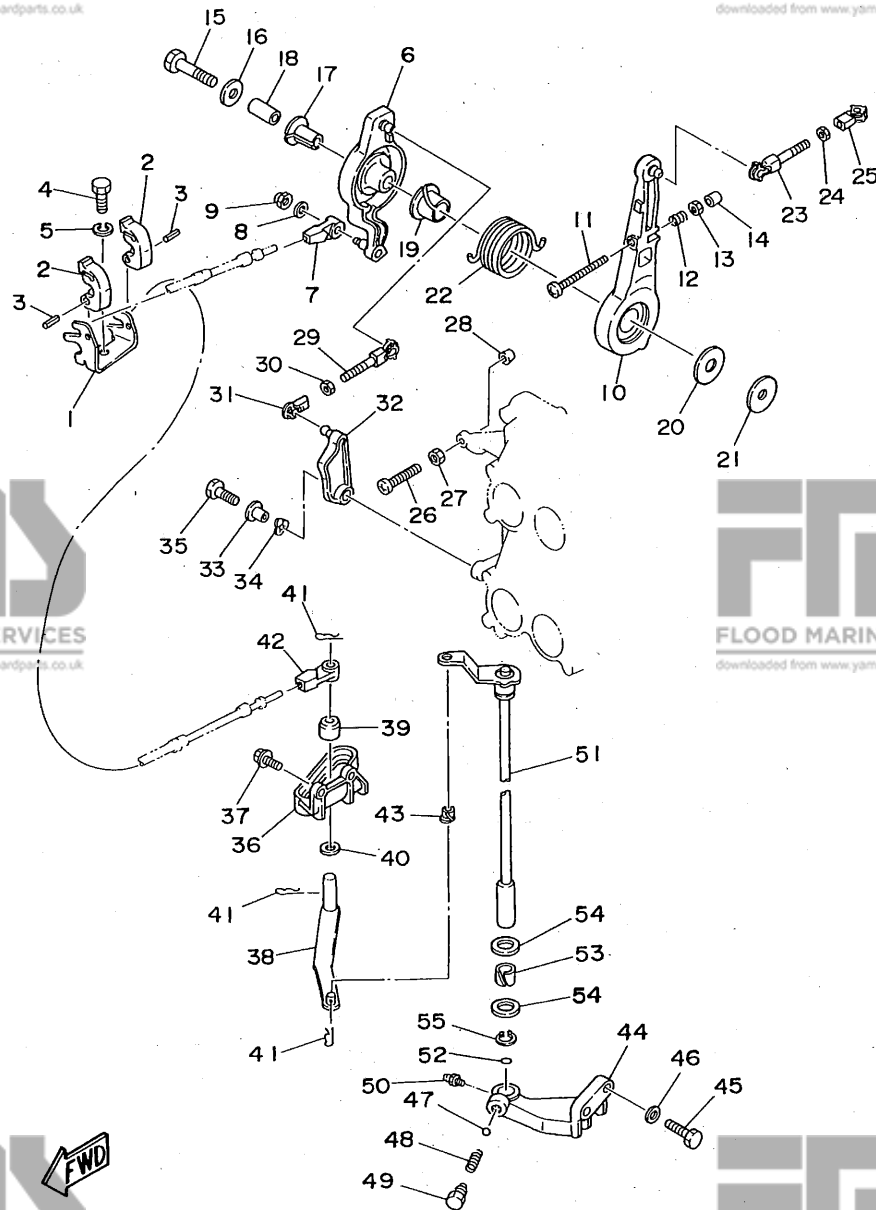


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-41636-00	ROD, MAGNETO CONTROL	1	
30	95380-05600	BIELLETTTE, COMMANDE D'AVANCE	1	
31	6H1-41237-00	NUT	1	
32	6E5-41213-00	ECROU	1	
33	90387-06M29	JOINT, LINK	1	
34	90206-10M04	RACCORD	1	
35	97095-06025	CAM, ACCEL.	1	
36	6E5-44117-00-94	CAME, ACCELERATION	1	
37	97595-06520	COLLAR	1	
38	6E5-44121-01	COLLERETTE	1	
39	6E5-44122-00	WASHER, WAVE	1	
40	90202-08M20	RONDELLE, ONDULEE	1	
41	90468-18008	BOLT	1	
42	6E5-48344-00	BOULON	1	
43	90386-06M12	BRACKET	1	
44	6E5-44118-01-94	SUPPORT	1	
45	97013-08030	BOLT, WITH WASHER	2	
46	92990-08600	VIS HEXAGONAL	1	
47	93501-04M02	LEVER, SHIFT ROD	1	
48	90501-12082	LEVIER, TIGE D'INVERSION	1	
49	648-42715-00	BUSHING, SHIFT ROD LEVER	1	
50	93700-06M03	DOUILLE, LEVIER D'EMBRAYAGE	1	
51	6E5-44120-03	WASHER, PLATE	1	
52	93210-09350	RONDELLE, PLATE	3	
53	90386-16M66	CLIP	1	
54	90202-16061	JONC	1	
55	99009-16400	CABLE END, REMOTE CONTROL	1	
		CHAPE CABLE	1	
		BUSH	1	
		DOUILLE	1	
		BRACKET	1	
		SUPPORT	1	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		BALL	1	
		BILLE	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		BUSHING	1	
		COUSSINET	1	
		NIPPLE, GREASE	1	
		PION	1	
		HANDLE GEAR SHIFT ASSY	1	
		LEVIER D'EMBRAYAGE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BUSH	1	
		DOUILLE	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		CIRCLIP	1	
		CIRCLIP	1	

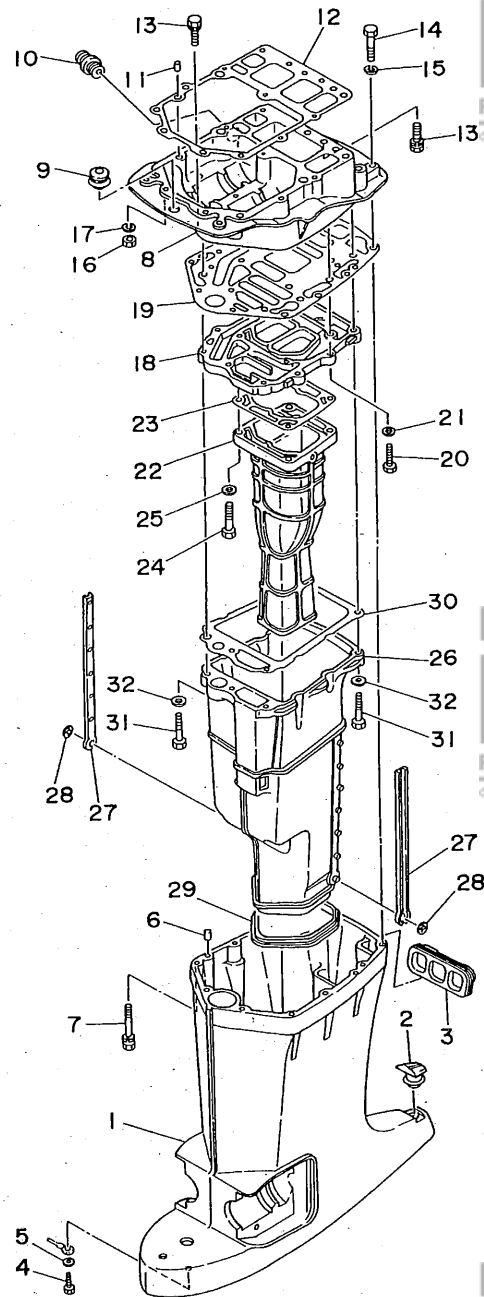


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-45111-01-8D	CASING, UPPER FOURREAU	1	
2	6E5-45155-00	CAP CAPUCHON	1	
3	6E5-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	
4	97095-06010	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	93608-12M05	PIN, DOWEL AXE	2	
7	90119-08M78	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
8	6G5-41137-02-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
9	6E5-42724-00	GROMMET PASSE-FIL	1	
10	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	
11	93608-12M05	PIN, DOWEL AXE	2	
12	6G5-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
13	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
14	97095-08045	BOLT BOULON	2	
15	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
16	95380-08700	NUT ECROU	2	
17	92995-08100	WASHER RONDELLE	2	
18	6G5-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
19	6G5-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
20	97095-08030	BOLT BOULON	4	
21	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
22	6E5-41132-10-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	
23	6E5-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
24	97095-08045	BOLT BOULON	4	
25	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
26	6E5-14711-01-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	
27	6E5-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	
28	90183-05M02	NUT, SPRING ECROU, RESSORT	2	

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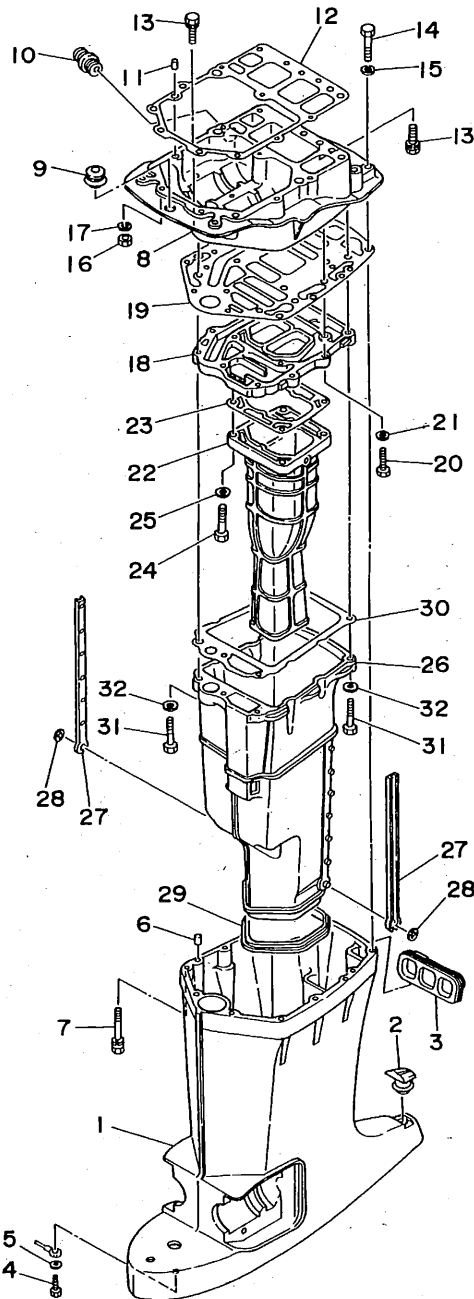


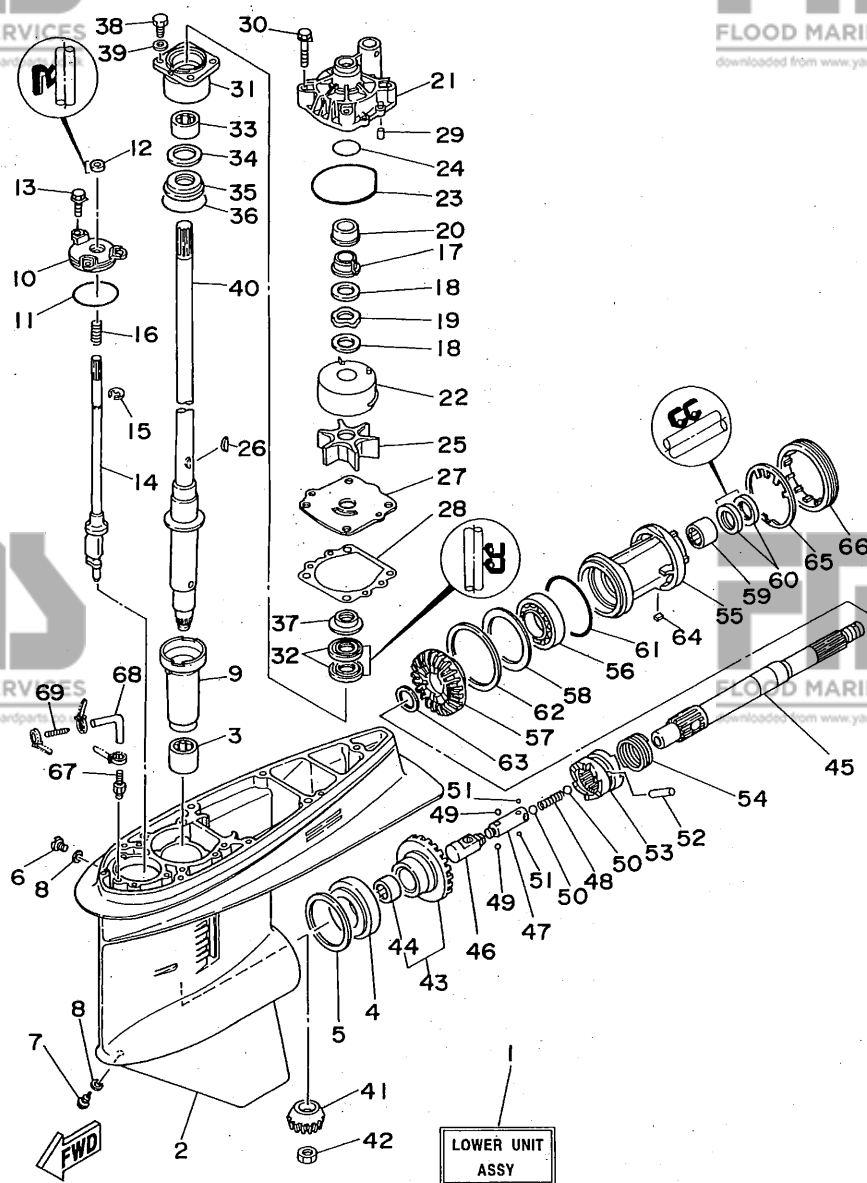
FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
30	6E5-41135-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
31	97095-08045	BOLT BOULON	5	
32	92990-08600	WASHER, PLATE RONDELLE, PLATE	5	

FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

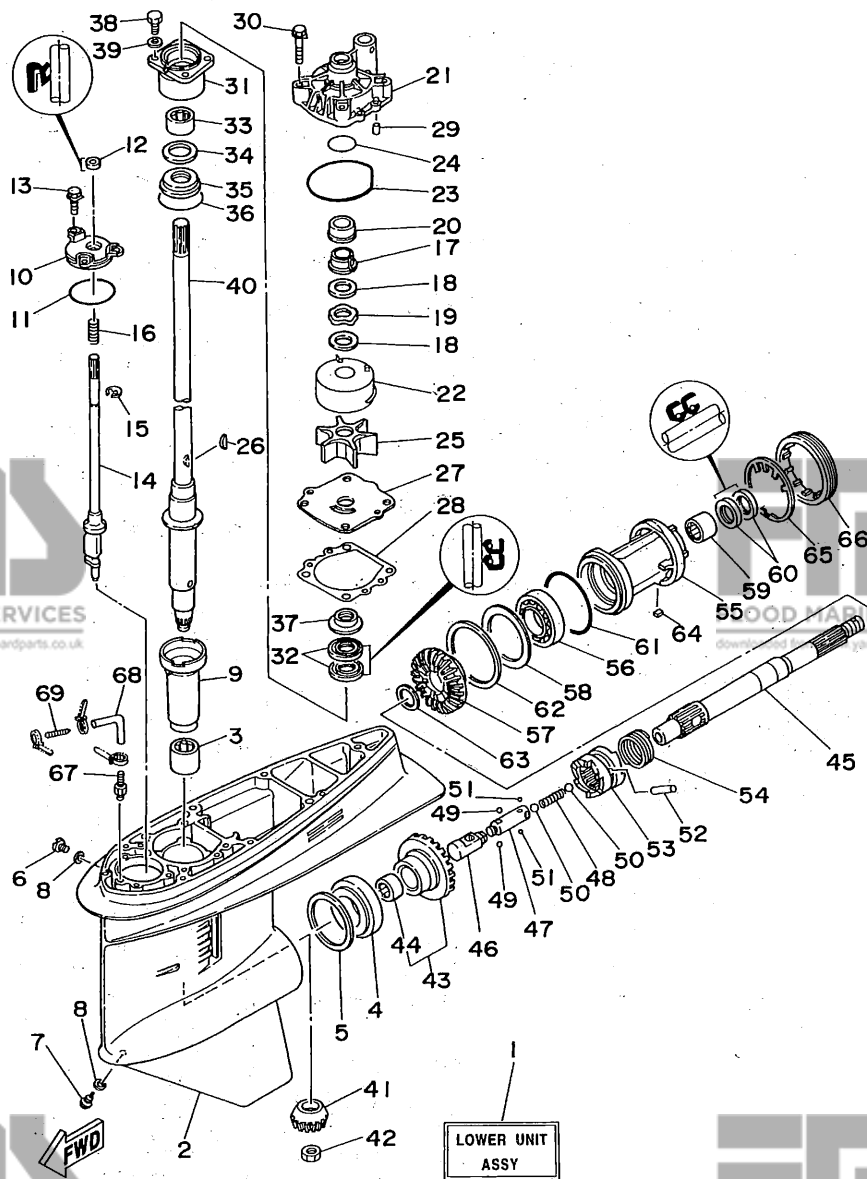


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-45300-15-80	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 69, FIG. 18, REF.NO. 8,9,19,20)	1	
2	6E5-45301-03-80	CASING, LOWER BEQUILLE	1	
3	93315-628U9	BEARING, CYLINDRICAL ROULEMENT	1	
4	93332-000U7	BEARING ROULEMENT	1	
5	6E5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6E5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6E5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6E5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6E5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6E5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6E5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
7	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
8	90430-08020	GASKET JOINT	2	
9	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
10	6E5-45321-00	PLATE PLAQUETTE	1	
11	93210-58677	O-RING JOINT TORIQUE	1	
12	93106-09014	OIL SEAL JOINT SPY	1	
13	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
14	6E5-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	
15	99001-08600	CIRCLIP CIRCLIP	1	
16	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	61A-45538-00	SPACER 1 ENTRETOISE	1	
18	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	
19	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	
20	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	
21	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

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FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	61A-44322-01	INSERT, CARTRIDGE CUVETTE	1	
23	93210-86M38	O-RING JOINT TORIQUE	1	
24	93210-37M67	O-RING JOINT TORIQUE	1	
25	6E5-44352-00	IMPELLER TURBINE	1	
26	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
27	6E5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
28	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
29	93606-12019	PIN, DOWEL GOUILLE	2	
30	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
31	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
32	93101-28M16	OIL SEAL JOINT SPY	2	
33	93315-430V5	BEARING, CYLINDRICAL PIECE	1	
34	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
35	93341-930U0	BEARING, THRUST CERVEAUX DE DIRECTION	1	
36	93210-54534	O-RING JOINT TORIQUE	1	
37	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	
38	97095-08025	BOLT BOULON	4	
39	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
40	6E5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
41	6E5-45551-02	PINION PIGNON D'ATTAQUE	1	
42	90170-16M01	NUT ECROU	1	
43	6E5-45560-01	GEAR PIGNON	1	

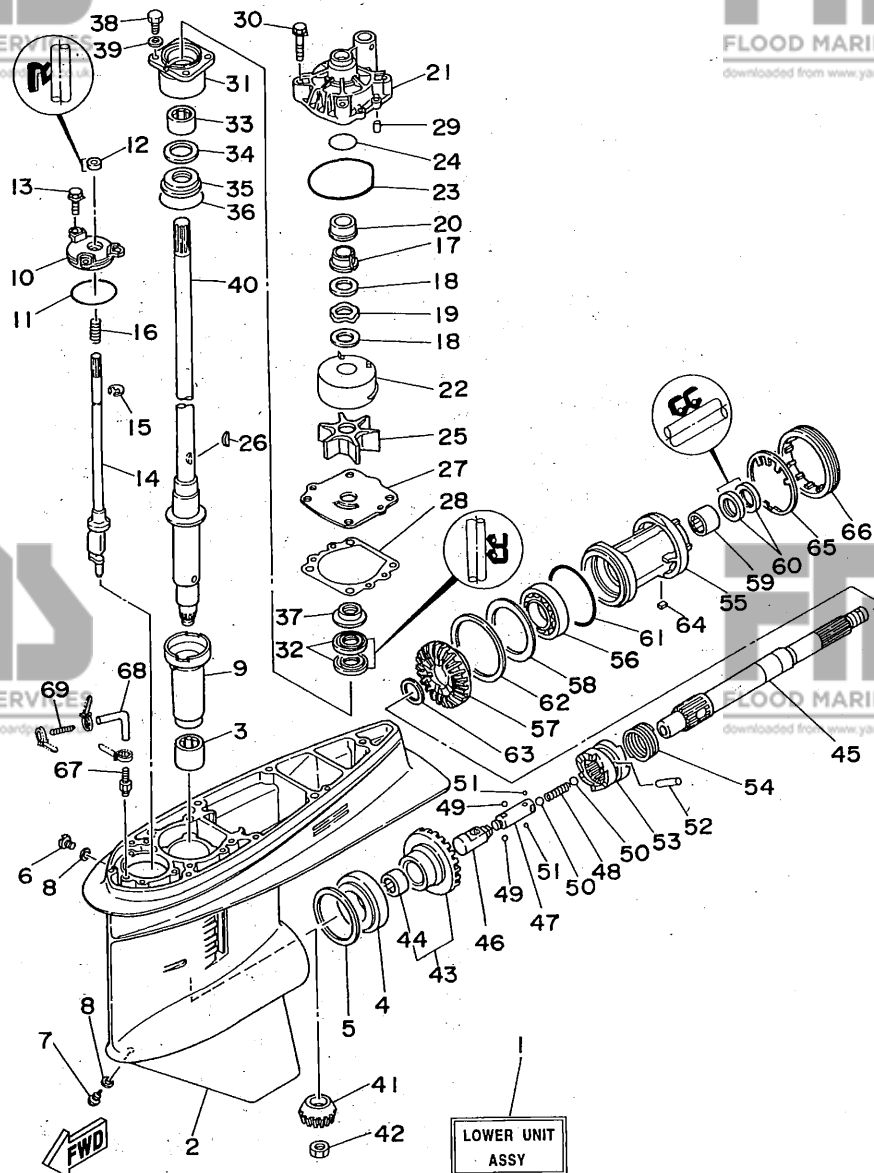


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	93315-425U7	.BEARING, CYLINDRICAL .ROULEMENT	1	
45	6E5-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
46	6E5-45641-01	SHIFTER EMBRAYAGE	1	
47	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1	
48	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	93507-32031	BALL BILLE	2	
50	93511-32027	BALL BILLES	2	
51	93503-16003	BALL BILLE	2	
52	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	
53	6E5-45631-01	CLUTCH, DOG CRABOT	1	
54	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
55	6E5-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
56	93306-208U0	BEARING ROULEMENT	1	
57	6E5-45571-01	GEAR PIGNON	1	
58	6E5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
59	93315-430U8	BEARING, CYLINDRICAL ROULEMENT	1	
60	93101-30M17	OIL SEAL JOINT SPY	2	
61	93210-86M39	O-RING JOINT TORIQUE	1	
62	6L6-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6L6-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6L6-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6L6-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6L6-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6L6-45577-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6L6-45577-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
63	90201-30M92	WASHER, PLATE RONDELLE, PLATE	1	
64	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
65	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	

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FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
66	688-45384-00	NUT ECROU	1	
67	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
68	90445-07ME8	HOSE DURITE	1	
69	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	

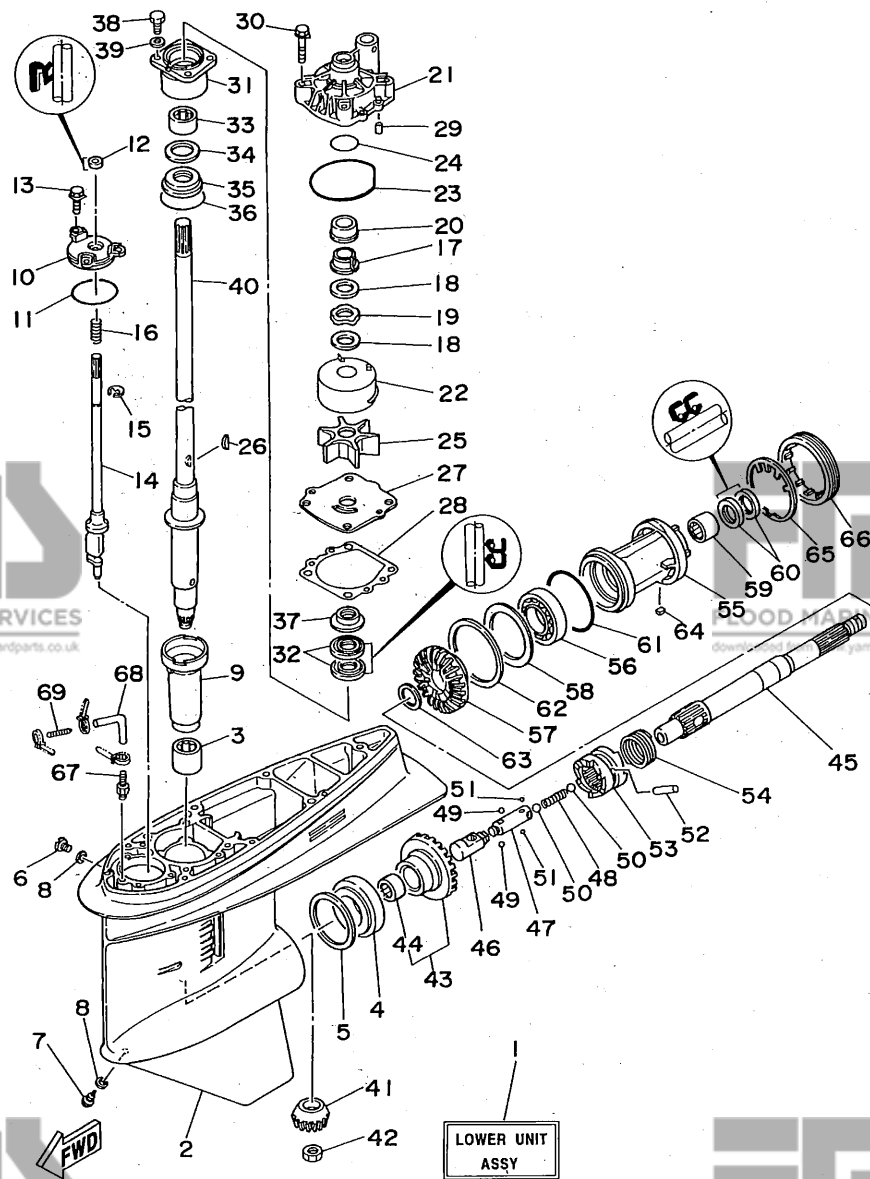
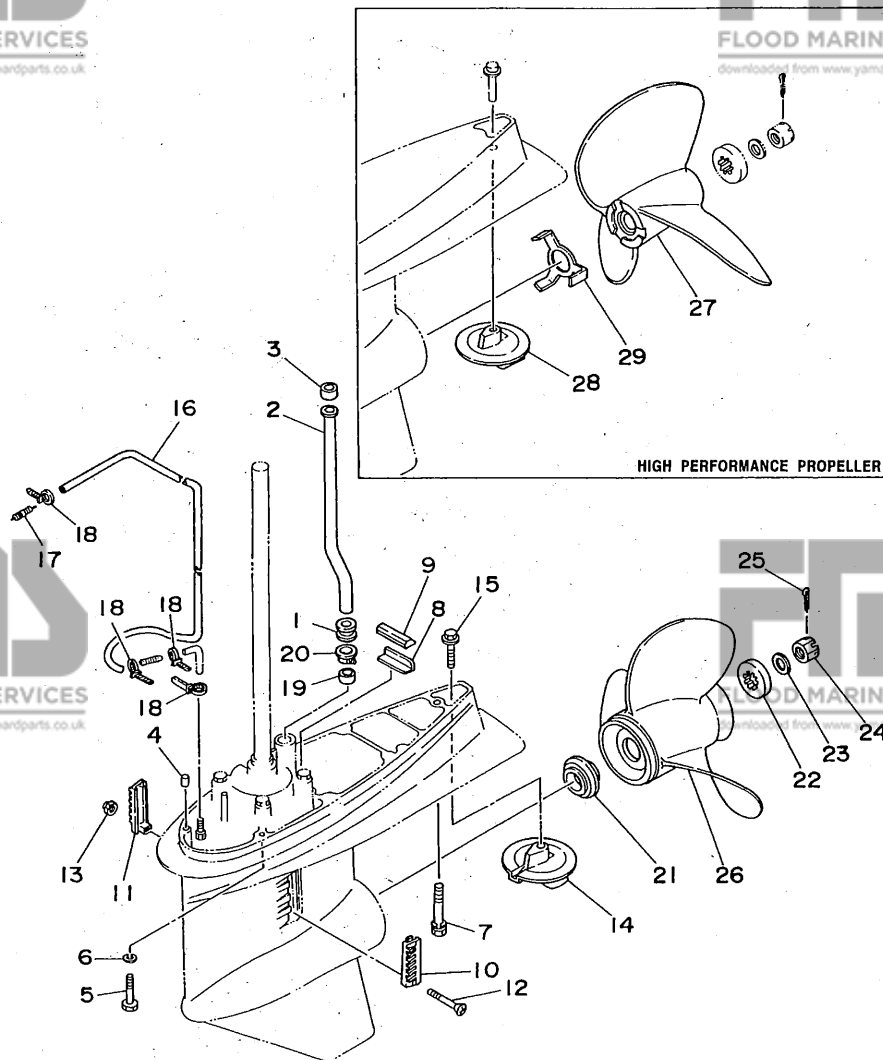


FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
2	6E5-44361-00	TUBE, WATER TUBE D'EAU	1	
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
4	93608-12M05	PIN, DOWEL AXE	2	
5	97095-10045	BOLT BOULON	6	
6	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
* 8	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
* 9	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
10	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	90142-05M03	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
13	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
14	6E5-45371-01	TAB-TRIM ANODE DERIVE	1	
15	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
16	90445-07MF0	HOSE DURITEE	1	
17	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
18	90465-11M10	CLAMP BRIDE	4	
* 19	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
* 20	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
21	6E5-45987-01	SPACER ENTRETOISE	1	
22	688-45997-01	SPACER ENTRETOISE	1	
23	92990-18200	WASHER RONDELLE, PLATE	1	
24	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	
25	91490-40030	PIN, COTTER GOUPILLE	1	

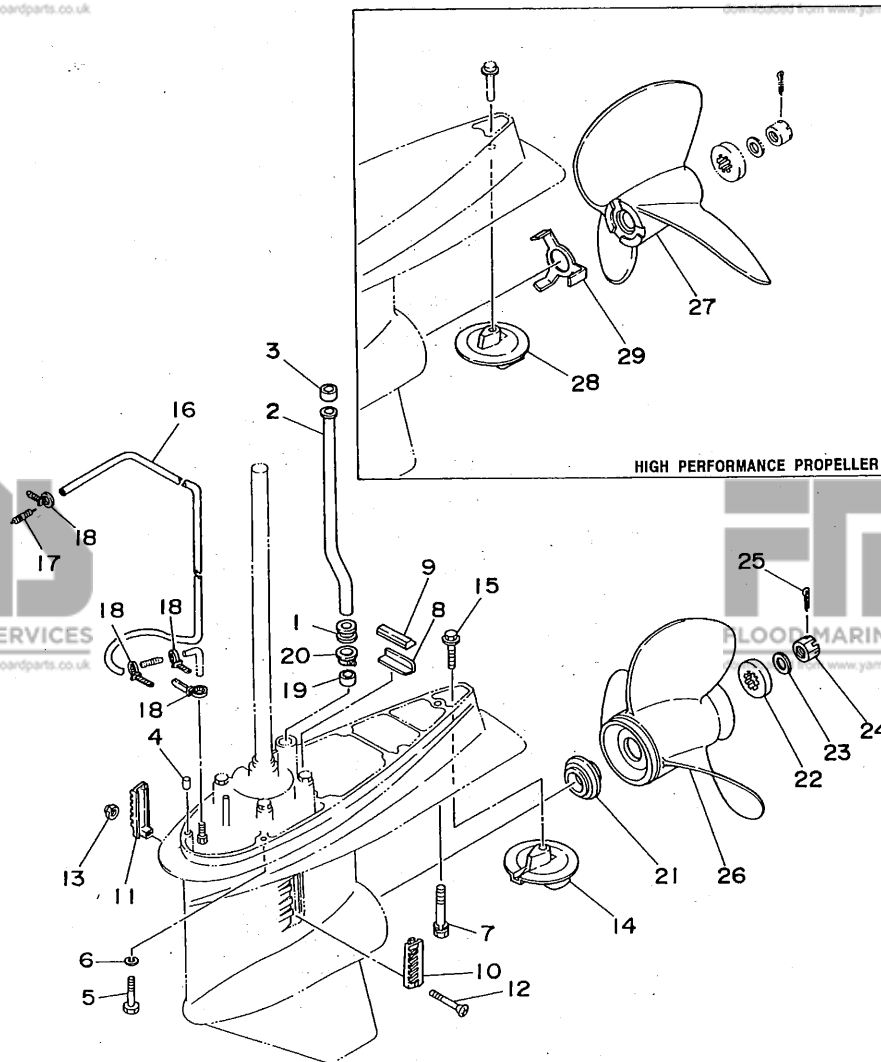
* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6E5-45300-15-8D)

* CONTENUE DE UNITE INFERIEURE (ENS.) (REFERENCE 6E5-45300-15-8D)

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FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1 UR	
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1 UR	
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1 UR	
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1 UR	
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HERICE			
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
	688-45930-01-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
	HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR			
27	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
28	6E5-45371-10	TAB-TRIM	1	
29	6E5-45994-10	ANODE DERIVE PLATE, TOOTH PLAQUETTE	1	

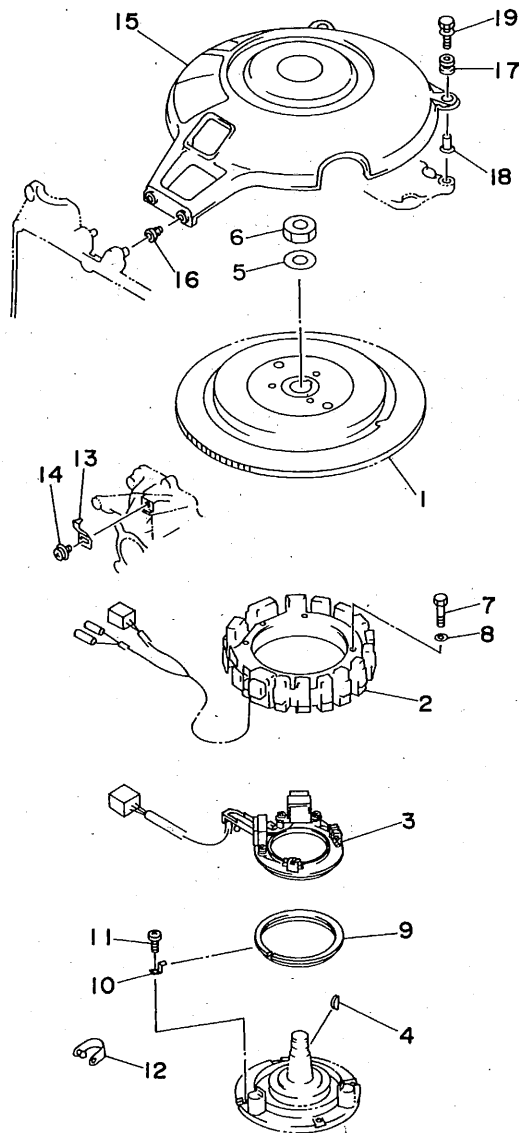


FIG. 19 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-85550-00	ROTOR ASSY	1	
2	6E5-85510-00	ROTOR CPLT	1	
3	6E5-85580-00	STATOR ASSY	1	
4	90280-05049	STATOR CPLT	1	
5	90201-21M18	COIL, PULSER	1	
6	90170-20137	BOBINE, PULSEUR	1	
7	97013-06060	KEY, WOODRUFF	1	
8	92990-06600	CLAVETTE, DEMI-LUNE	1	
9	688-41611-00	WASHER, PLATE	1	
10	688-41612-00	RONDELLE, PLATE	1	
11	97880-06018	NUT	1	
12	90464-12M00	ECROU	1	
13	6E5-81332-00	BOLT	3	
14	97985-06210	BOULON	3	
15	6E5-81337-01	WASHER, PLATE	3	
16	6G5-82317-00	RONDELLE, PLATE	3	
17	6A0-82317-00	RETAINER, MAGNETO BASE	1	
18	624-42542-00	FLASQUE, PLATEAU D'AVANCE	4	
19	90119-06M59	RETAINER, MAGNETO BASE	4	
		FLASQUE, PLATEAU D'AVANCE	4	
		SCREW, PAN HEAD	4	
		VIS, TETE TRONCONIQUE	1	
		CLAMP	1	
		BRIDE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT	2	
		DAMPER, IGNITION COIL	2	
		AMORTISSEUR, BOBINE D'ALLUM	2	
		DAMPER, IGNITION COIL	2	
		AMORTISSEUR, BOBINE D'ALLUM	2	
		PIPE	2	
		TUYAU	2	
		BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE	2	

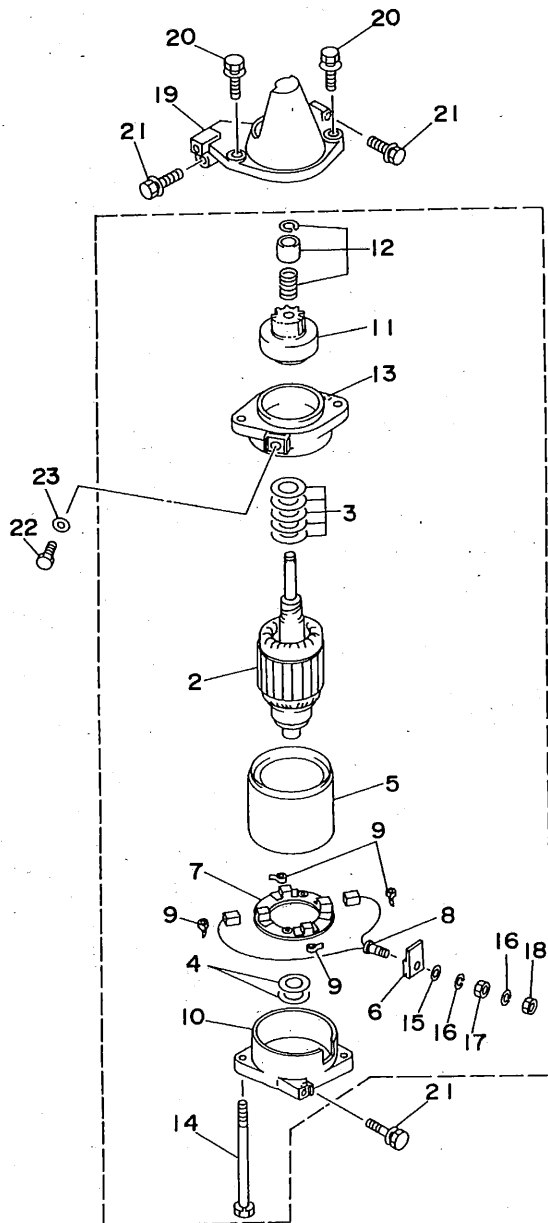


FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N7-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6N7-81850-00	.ARMATURE ASSY .INDUIT	1	
3	61A-81809-00	.WASHER KIT .JEU DE RONDELLES	1	
4	61A-81824-00	.WASHER 2 .RONDELLE 2	2	
5	6N7-81810-00	.STATOR ASSY .STATOR COMPLET	1	
6	6K7-81826-10	.BUSH, TERMINAL .DOUILLE	1	
7	6N7-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	6N7-81801-00	.BRUSH SET .CHARBON	1	
9	6N7-81813-00	.SPRING, BRUSH .RESSORT, DE CHARBON	4	
10	6N7-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
11	61H-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	61H-81857-00	.RETAINER .ARRETOIR	1	
13	6N7-81830-00	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	6K7-81826-10	.BOLT .BOULON	2	
15	6E5-8182E-10	.WASHER .RONDELLE	1	
16	6E5-8182F-10	.WASHER .RONDELLE	2	
17	6E5-8182A-10	.NUT .ECROU	1	
18	6E5-8182K-10	.NUT .ECROU	1	
19	6E5-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
20	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
21	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
22	97095-08016	BOLT BOULON	1	
23	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N7-85542-01-8D	BRACKET SUPPORT	1	
2	6A0-82317-00	DAMPER, IGNITION COIL	3	
3	624-42542-00	PIPE TUYAU	3	
4	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
5	97095-06012	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	6E5-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
8	98580-06540	SCREW, PAN HEAD VIS	2	
9	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
11	6N7-85537-00	COVER COUVERCLE	1	
12	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
13	6H0-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
14	97013-06045	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	90387-06M77	COLLAR COLLERETTE	2	
17	90201-06M05	WASHER, PLATE RONDELLE, PLATE	2	
18	6E5-81961-00	COVER COUVERCLE	1	
19	97095-06012	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

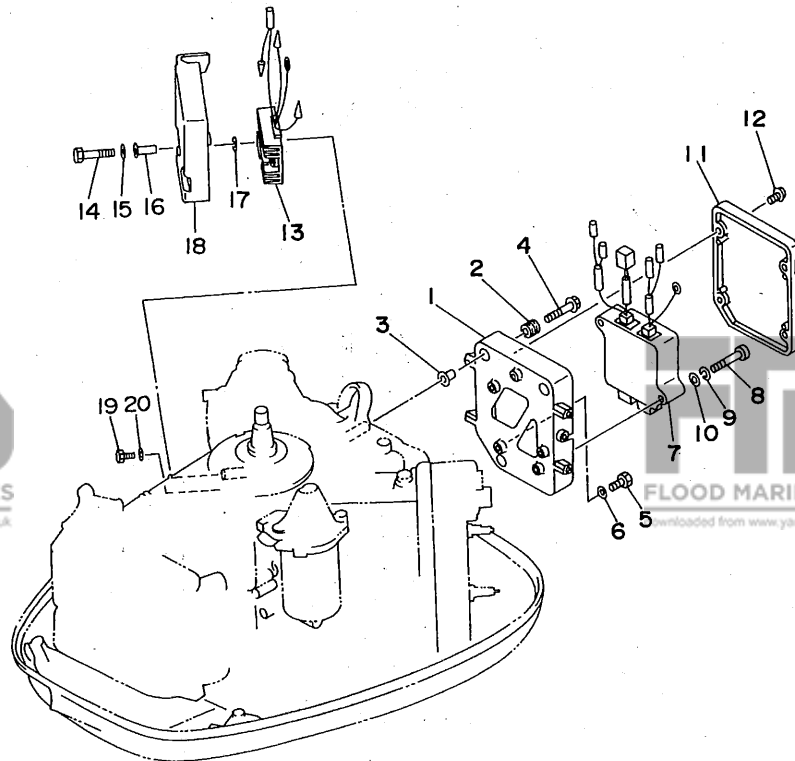
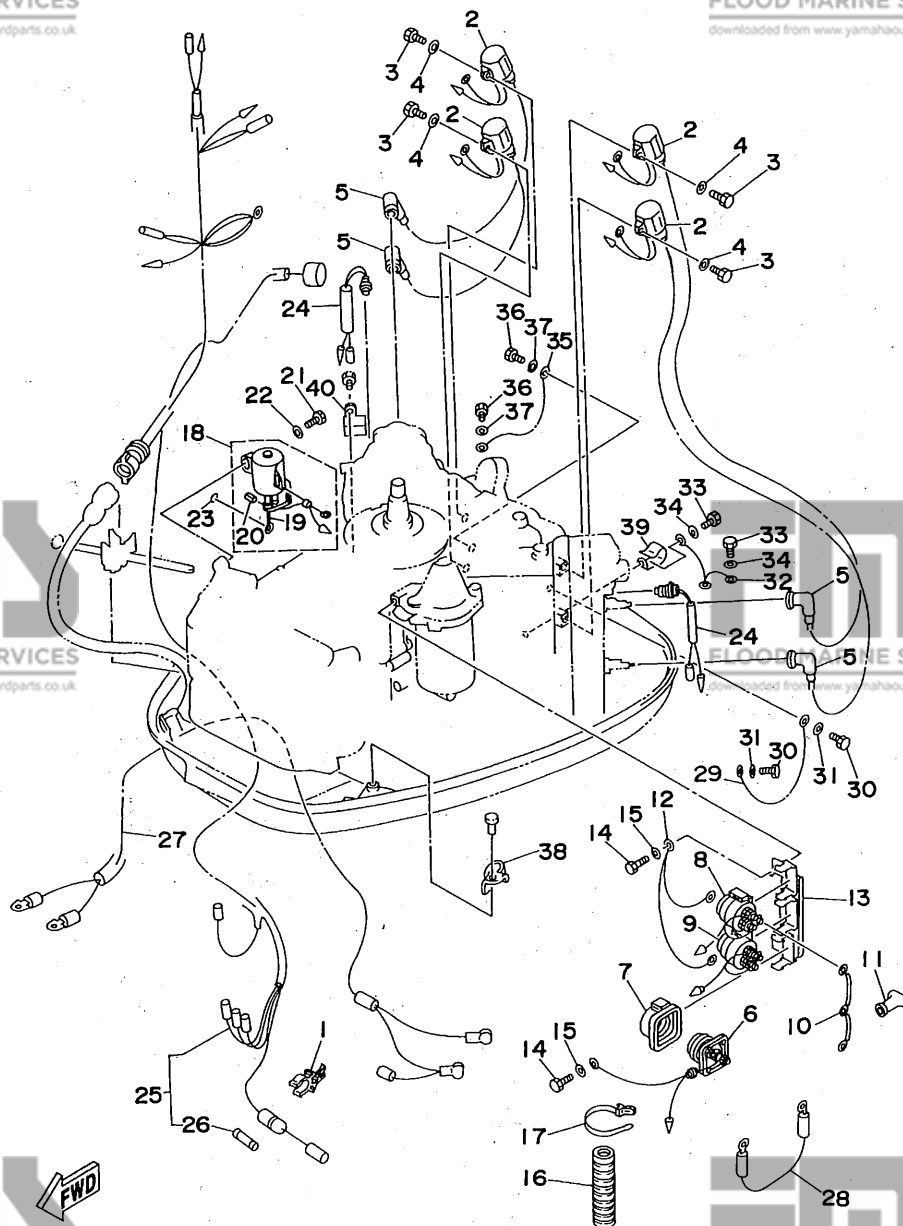


FIG. 22 ELECTRICAL 2

PARTIE ELECTRIQUE 2

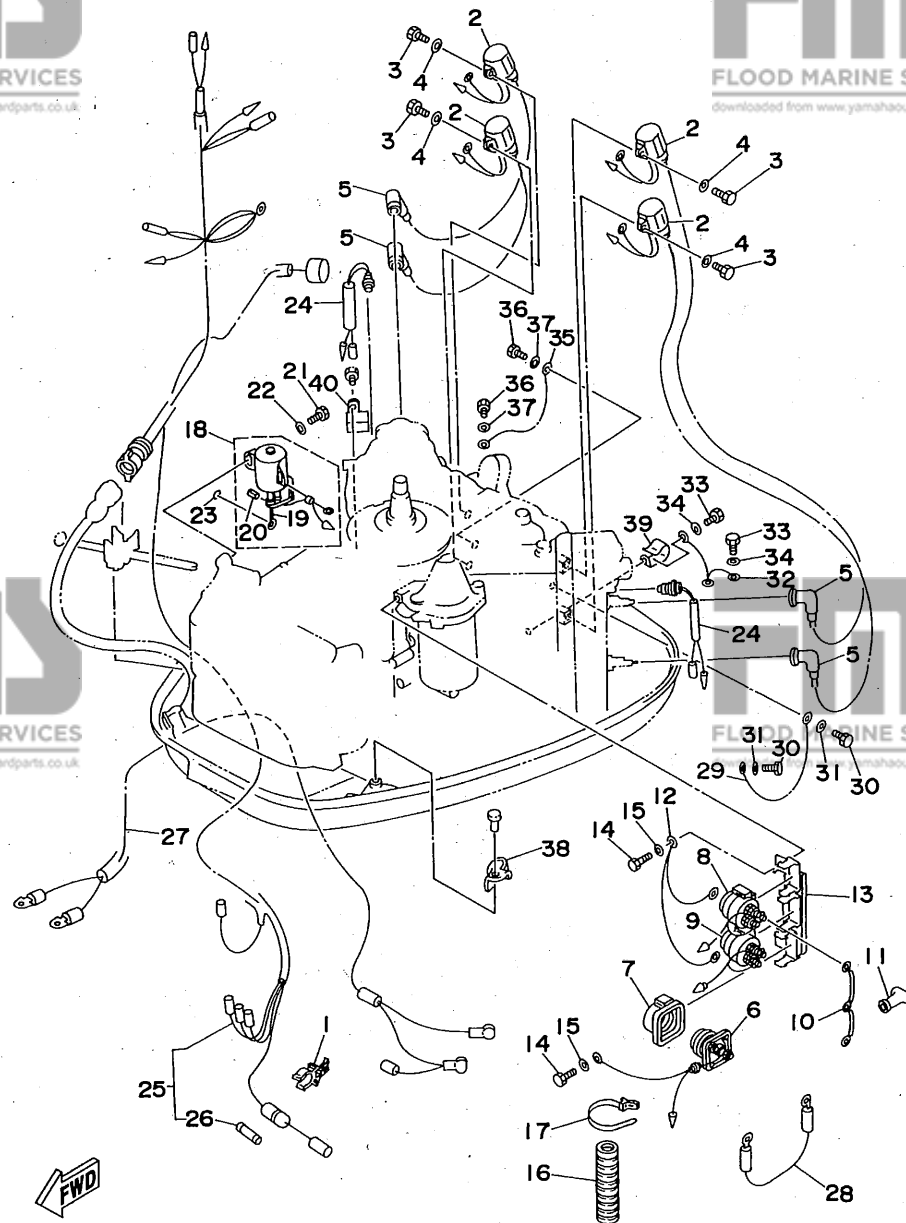


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
2	6R3-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	4	
3	97095-06020	BOLT BOULON	4	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
5	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	4	
6	61A-81941-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
7	689-81952-10	HOLDER, RELAY SUPPORT, RELAIS	1	
8	6E5-81950-00	RELAY ASSY RELAIS COMPLET	1	
9	6E5-8195A-00	RELAY ASSY RELAIS COMPLET	1	
10	6G5-87149-10	CONNECTOR RACCORD	1	
11	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	
12	6E5-82116-00	WIRE, MINUS LEAD FIL, NEGATIF	1	
13	6E5-81948-22	BRACKET JOINT TORIQUE	1	
14	97095-06016	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	6N7-83557-00	TUBE TUBE	1	
17	90465-13M36	CLAMP BRIDE	1	
18	6E5-86110-02	SOLENOID SOLENOID	1	
19	6E5-86116-01	.WIRE, PULL .CABLE, TENSION	1	
20	91609-30010	.PIN, SPRING .AXE DE RESSORT	1	
21	97095-06016	BOLT BOULON	2	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
23	93210-03261	O-RING JOINT TORIQUE	1	
24	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	
25	6E5-82590-15	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
26	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
27	6E5-82105-12	WIRE HARNESS FAISCEAU DE FILS	1	
28	6E5-82117-00	WIRE, LEAD FIL	1	

FIG. 22 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6R3-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
30	97095-06012	BOLT BOULON	2	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
32	6E5-82531-00	WIRE, LEAD FIL	1	
33	97095-06012	BOLT BOULON	2	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
36	97095-06012	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	90465-12M25	CLAMP BRIDE	1	
39	90465-08M33	CLAMP BRIDE	1	
40	90465-10M14	CLAMP BRIDE	1	



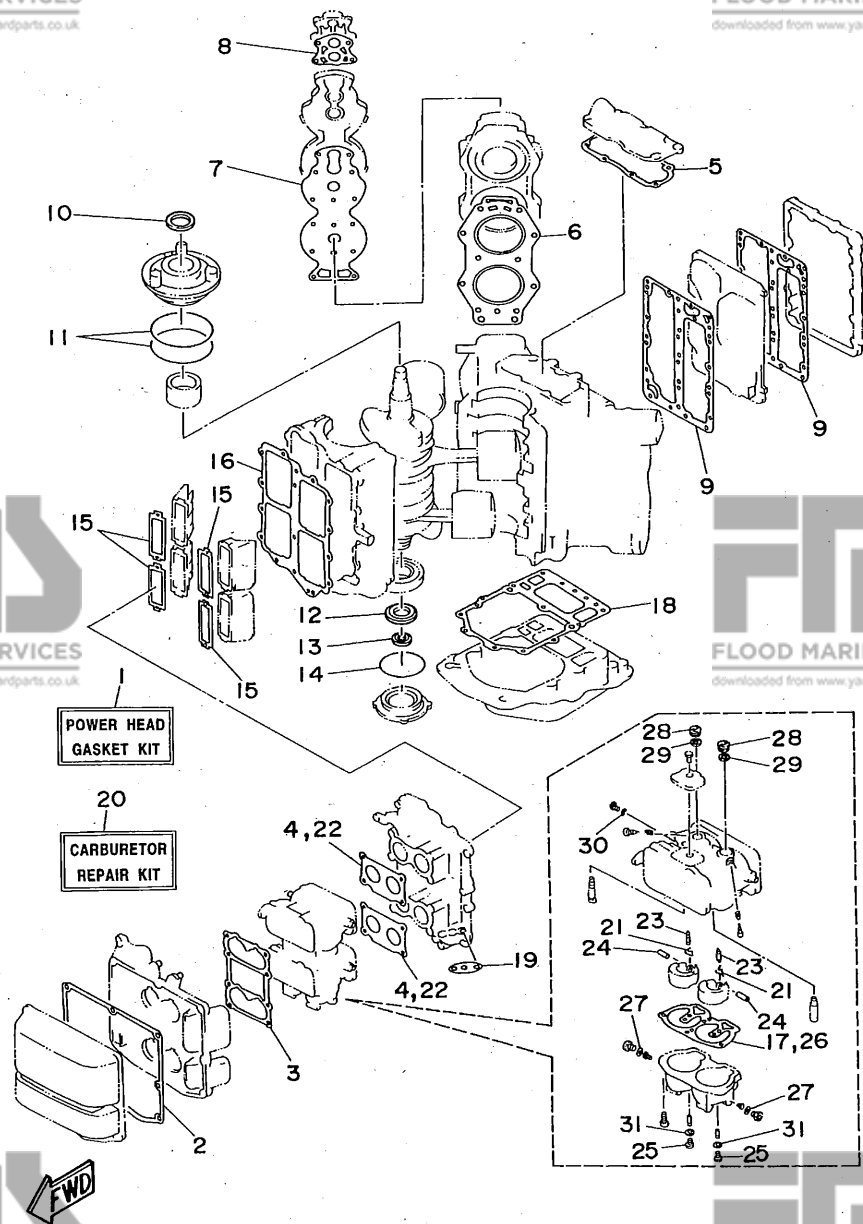


FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6F3-W0001-05	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6E5-14416-A1	.GASKET, AIR CLEANER .JOINT, FILTRE A AIR	1	
3	6E5-14483-A1	.GASKET .JOINT	1	
4	6E5-14198-A2	.GASKET .JOINT	2	
5	6E5-11381-A2	.GASKET 1 .JOINT 1	1	
6	6E5-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	
7	6E5-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	
8	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	2	
9	6E5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
10	93102-40M38	.OIL SEAL .JOINT SPY	1	
11	93211-04384	.O-RING .JOINT TORIQUE	2	
12	93102-35M13	.OIL SEAL .JOINT SPY	1	
13	93101-22M15	.OIL SEAL .JOINT SPY	1	
14	93210-74M35	.O-RING .JOINT TORIQUE	1	
15	6E5-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	4	
16	6E5-13645-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
17	64D-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
18	6G5-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
20	6E5-W0093-08	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
21	6E5-14159-00	.CLIP .JONG	2	
22	6E5-14198-A2	.GASKET .JOINT	1	
23	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	2	
24	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	2	
25	64D-14394-00	.PLUG, SLOW JET .PLOT	2	
26	64D-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
27	6E5-14398-00	.GASKET .JOINT	2	
28	6E5-14328-01	.PLUG .PLOT	2	

FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-14979-00	.GASKET .JOINT	2	
30	6J8-14959-00	.GASKET .JOINT	1	
31	61U-14959-00	.GASKET .JOINT	2	

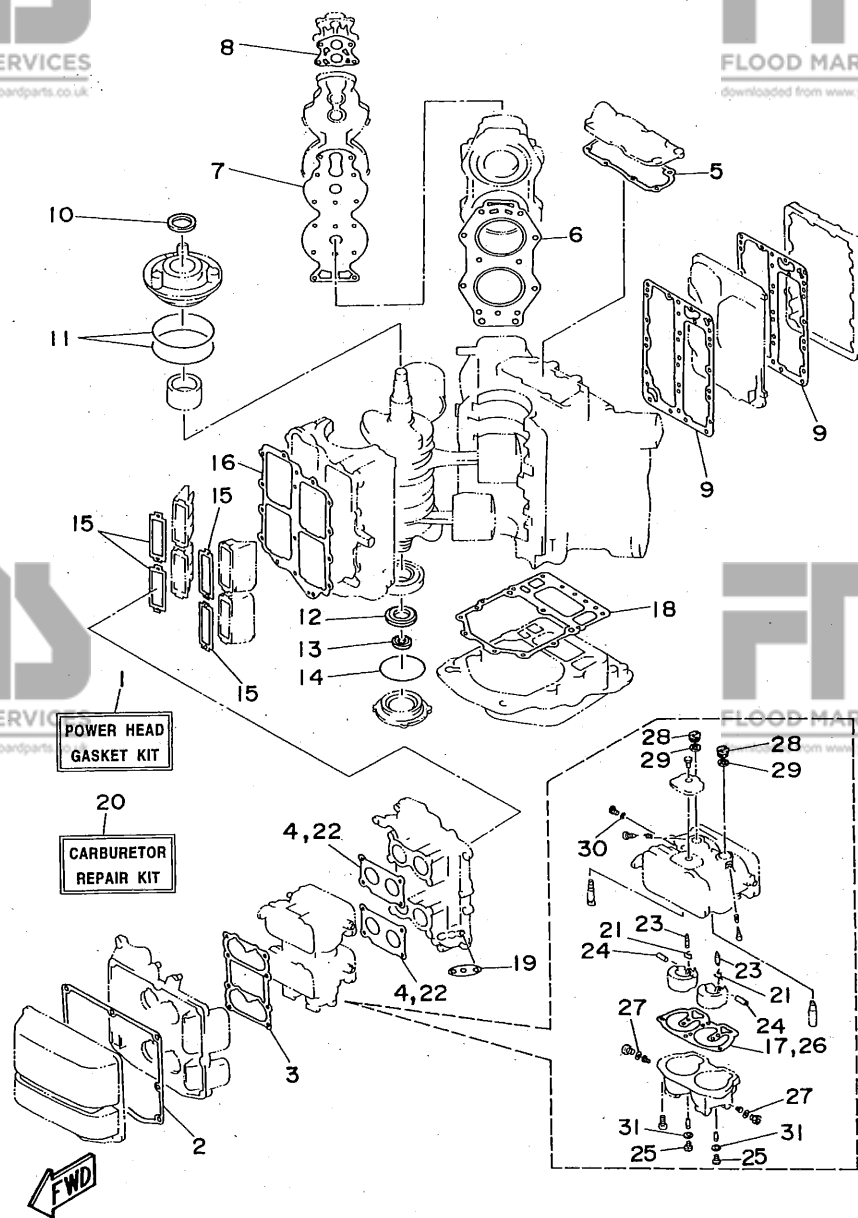
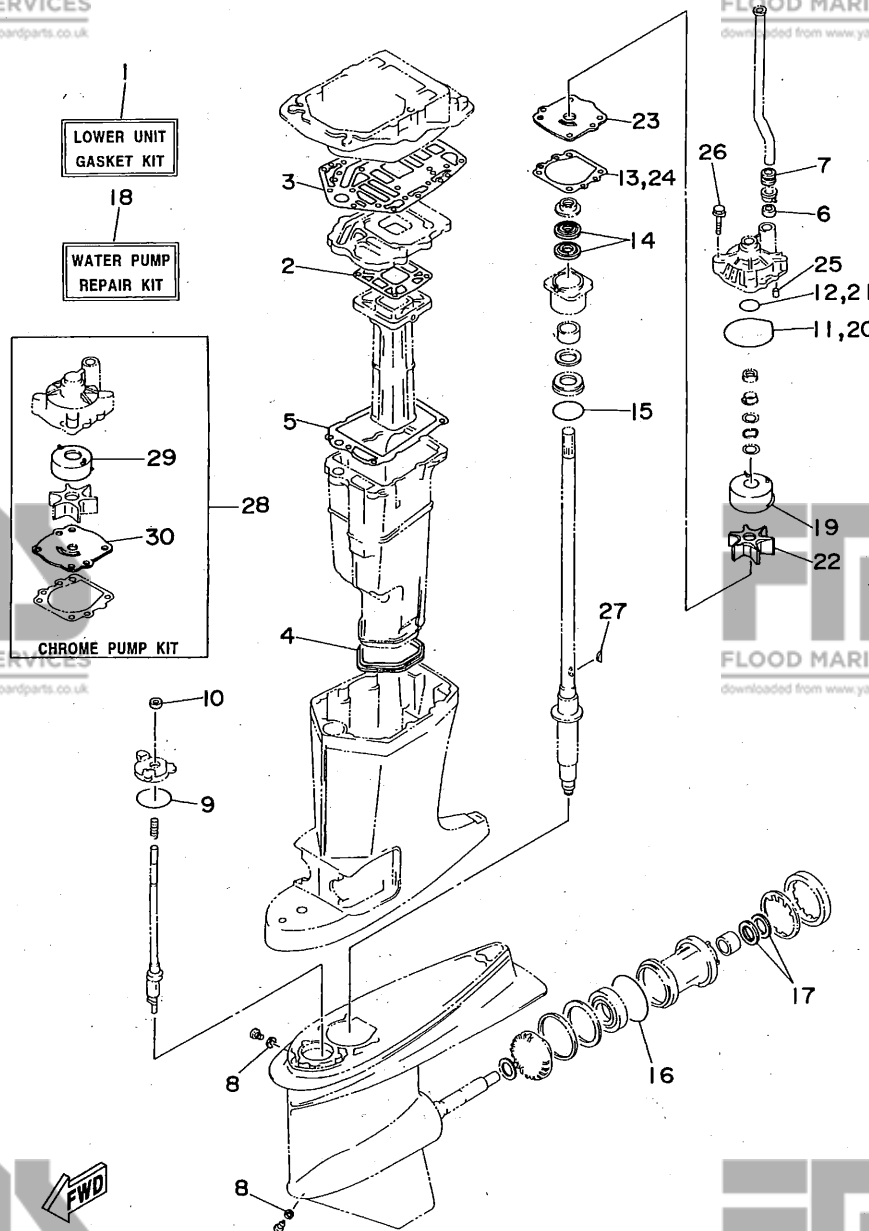


FIG. 24 REPAIR KIT 2

KITS DE REPARATION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-W0001-F1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS	1	
2	6E5-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	6G5-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
4	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
5	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
6	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
7	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
8	90430-08020	.GASKET .JOINT	2	
9	93210-58677	.O-RING .JOINT TORIQUE	1	
10	93106-09014	.OIL SEAL .JOINT SPY	1	
11	93210-86M38	.O-RING .JOINT TORIQUE	1	
12	93210-37M67	.O-RING .JOINT TORIQUE	1	
13	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
14	93101-28M16	.OIL SEAL .JOINT SPY	2	
15	93210-54534	.O-RING .JOINT TORIQUE	1	
16	93210-86M39	.O-RING .JOINT TORIQUE	1	
17	93101-30M17	.OIL SEAL .JOINT SPY	2	
18	6N6-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
19	61A-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
20	93210-86M38	.O-RING .JOINT TORIQUE	1	
21	93210-37M67	.O-RING .JOINT TORIQUE	1	
22	6E5-44352-00	.IMPELLER .TURBINE	1	
23	6E5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
24	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
25	93606-12019	.PIN, DOWEL .GOUILLE	2	
26	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
27	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
28	6E5-W0078-2A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	

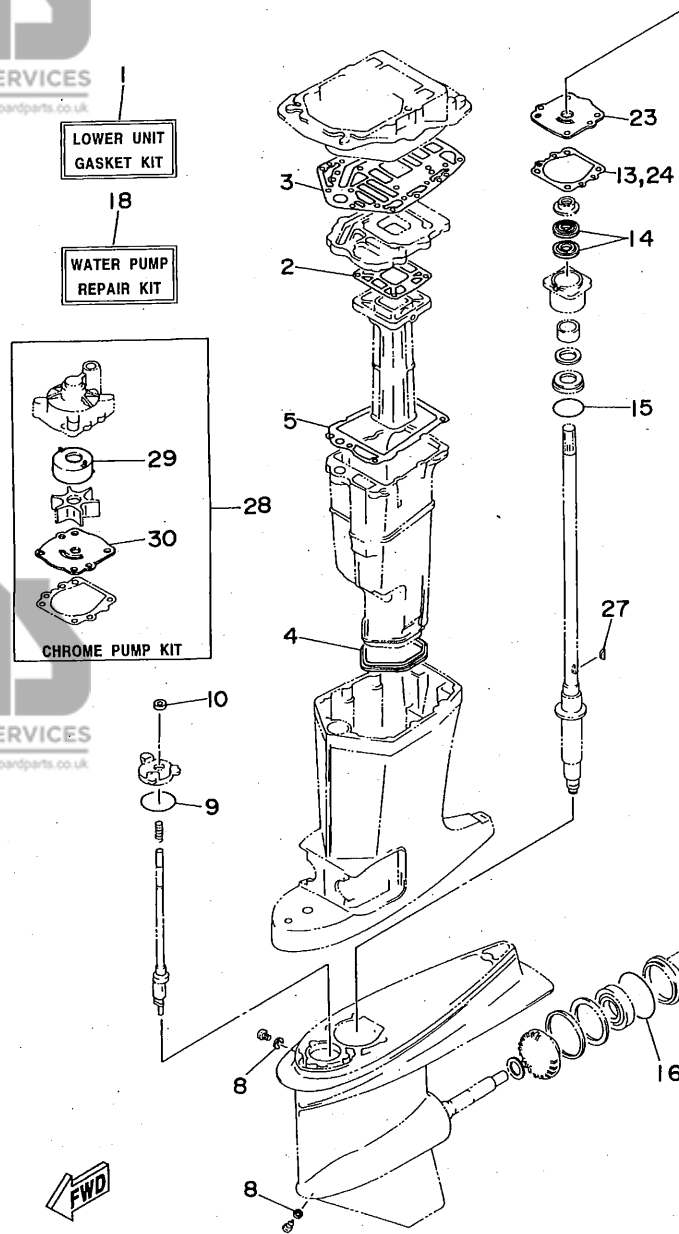


FIG. 24 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6R3-44322-41	.INSERT, CARTRIDGE .CUVETTE	1	
30	6E5-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

NUMERICAL INDEX

INDEX NUMERIQUE



PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
695-11442-00	20CM	2- 5	6H1-11631-03-95	75A/85A	2-17	6E9-11650-01	40Q	2-11	688-12414-A1	115B	2-10	688-13621-A1	75A/85A	3-11
	25DM	2- 5	6R5-11631-11-93	115B	3-17	6R5-11650-10	115B	3-22			23- 8			25- 5
6E5-11447-00	115B	3- 2	61N-11631-00-95	25V/30G	2-16	688-11650-03	55B	1-60		75A/85A	25-10	663-13622-A0	55B	2- 4
61N-11515-00	25V/30G	2-10	664-11631-80-96	20CM	2-22		75A/85A	2-21	6G5-12416-00	115B	2-21			21- 5
656-11515-00	20CM	2-13		25DM	2-22	648-11651-04	20CM	2- 6	663-12416-00	40Q	1-28	688-13624-00	75A/85A	3-12
	25DM	2-13	688-11631-03-94	55B	1-56		25DM	2- 6		55B	1-35	6E5-13641-11-94	115B	4- 6
663-11518-01	40Q	1- 3	6R5-11633-10	115B	3-20	689-11651-00	25V/30G	2-12	688-12416-00	75A/85A	1-40	6E9-13641-00-94	40Q	3- 7
	115B	1- 4	648-11633-00	20CM	2-25	648-11681-00	20CM	2- 7	6E5-12576-00	115B	2-27	61N-13641-00-94	25V/30G	3- 4
	55B	1- 6		25DM	2-25		25DM	2- 7	6G5-12581-00	115B	16-10	648-13641-01-94	20CM	3- 3
	75A/85A	1- 6	663-11633-00	55B	1-58	689-11681-01	25V/30G	2-13	6R3-13117-00	115B	6-17		25DM	3- 3
6R3-11536-00	115B	3- 9		75A/85A	2-19	6E5-12411-01	25V/30G	1-27	6R3-13183-10	115B	6-12	663-13641-02-94	55B	2- 5
6R3-11537-00	115B	6-16	676-11633-00	40Q	2- 9	6E5-12411-20	115B	2- 8	1YU-13187-00	115B	6- 3	688-13641-00-94	75A/85A	3- 6
663-11561-00	55B	1-55	689-11633-00	25V/30G	2-18	6F5-12411-02	20CM	1-21	6N6-13200-00	115B	6- 1	676-13642-00-94	40Q	3- 3
61N-11603-00	25V/30G	2-17	6R5-11634-10	115B	3-21		25DM	1-21	6E5-13411-00	115B	7-25	6E5-13645-A1	115B	4-14
64D-11603-01	115B	3-19	688-11634-00	55B	1-59		40Q	1-30	6E5-13414-00	115B	7-26			23-16
688-11603-A0	55B	1-57		40Q	2-10		55B	1-38	6N7-13416-00	115B	6- 7	648-13645-A0	25V/30G	3- 5
	75A/85A	2-18		25V/30G	2-20	688-12411-10	75A/85A	1-42	6E5-13552-00	115B	4- 7		20CM	3- 6
61N-11604-00	25V/30G	2-17	688-11634-10	75A/85A	2-20	6E9-12413-00-9M	40Q	1-31	6A0-13610-00	40Q	3- 1		25DM	3- 6
64D-11604-01	115B	3-19	6E9-11635-00	40Q	2- 7	6G5-12413-00-9M	115B	2- 9	6E5-13610-00	115B	4- 1		20CM	16- 4
688-11604-A0	55B	1-57	6H1-11635-03	75A/85A	2-17	655-12413-01-9M	20CM	1-22	61N-13610-00	25V/30G	3- 1		25DM	16- 4
	75A/85A	2-18	6R5-11635-11	115B	3-17		25DM	1-22	688-13610-00	75A/85A	3-13		25V/30G	20-10
61N-11605-00	25V/30G	2-17	61N-11635-00	25V/30G	2-16		25V/30G	1-29	689-13610-01	20CM	3- 1	676-13646-A0	40Q	3- 4
64D-11605-01	115B	3-19	664-11635-80	20CM	2-22	663-12413-00-9M	55B	1-39		25DM	3- 1			3-16
688-11605-A0	55B	1-57		25DM	2-22	688-12413-00-9M	75A/85A	1-43		25V/30G	3- 1			20-14
	75A/85A	2-18	688-11635-03	55B	1-56	6E9-12414-A0	40Q	1-32	697-13610-00	55B	2- 1	663-14126-00	75A/85A	4-20
664-11610-40	20CM	2-23	6E9-11636-00	40Q	2- 7		20- 4		6E5-13621-A1	115B	4- 3		40Q	4-22
	25DM	2-23	6H1-11636-03	75A/85A	2-17	655-12414-A1	20CM	1-23			23-15		75A/85A	25-31
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PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
650-24431-A0	25V/30G	20-17	61N-24560-00	40Q	6- 5	676-41111-01-9M	40Q	1-35	664-41131-01-94	25DM	11- 7	689-41142-00	25V/30G	12-12			
	55B	21-18		75A/85A	6- 5	688-41111-00-9M	75A/85A	1-47	688-41131-00-5B	75A/85A	17- 8		21-18				
	115B	23-19		25V/30G	6- 6	6E5-41112-A1	115B	2-14	692-41131-00-5B	75A/85A	17- 8	648-41210-01	20CM	3-24			
	75A/85A	25-20	61N-24563-00	55B	3- 7			23- 9	6E5-41132-10-5B	115B	16-22		25DM	3-25			
6E5-24434-02	115B	8-25		20CM	5- 6	676-41112-A0	40Q	1-36	664-41133-00	20CM	11- 7	6E9-41211-00	40Q	11-21			
648-24434-01	55B	3-19		25DM	5- 6			20- 5		25DM	11- 8	688-41211-01	75A/85A	15-27			
	20CM	5-17		40Q	6- 6	688-41112-A0	75A/85A	1-48	676-41133-A0	40Q	13-23	697-41211-00	55B	8-41			
	25DM	5-17		75A/85A	6- 6			25-11			21- 3	6A9-41213-00-94	20CM	14-23			
	75A/85A	6-16		25V/30G	6- 7	6N7-41113-00-9M	115B	2-15	688-41133-00	75A/85A	17- 9	6E5-41213-00	115B	15-32			
	40Q	6-18		115B	8- 6	663-41113-00-9M	55B	1-43			26- 4	6E9-41213-01	40Q	11-17			
	25V/30G	6-18	6E5-24566-00	115B	8- 9	664-41113-00-94	20CM	1-27	6E5-41134-A0	115B	16-23	61N-41213-00-94	25V/30G	16-26			
6E5-24435-00	115B	8-21	6E9-24566-70	55B	3-10			25DM			24- 2	663-41213-01-94	55B	8-44			
648-24435-02	55B	3-22	61N-24566-01	25V/30G	6-11	676-41113-02-9M	40Q	1-37	664-41134-A0	20CM	11-10	688-41213-00	75A/85A	15-30			
	20CM	5-20	648-24566-01	20CM	5- 9	688-41113-00-9M	75A/85A	1-50			25DM	11-11	695-41213-00-94	25DM	14- 1		
	25DM	5-20		25DM	5- 9	6E9-41114-A0	40Q	1-38			25V/30G	12- 6	61N-41216-00	25V/30G	4-17		
	75A/85A	6-19		40Q	6- 9			20- 6			20CM	17- 2	6E5-41217-01	115B	4-22		
	40Q	6-21		75A/85A	6- 9	663-41114-A0	55B	1-44			25DM	17- 2	688-41217-01	75A/85A	3- 3		
	25V/30G	6-21	692-26301-03	55B	9-19			21-10			25V/30G	21- 2	697-41217-01	55B	2-13		
716-24444-00	115B	6- 2		75A/85A	16-20	664-41114-A0	20CM	1-29	688-41134-A0	75A/85A	17- 7		40Q	3-39			
6E5-24461-00	115B	7-33	6E9-26311-00	40Q	12-20			25DM			26- 3	677-41226-00	25V/30G	4-15			
652-24461-00	40Q	1-39	61N-26311-00	25V/30G	10-20			20CM	6A8-41135-00	25V/30G	12-13	664-41231-00	20CM	3-32			
	55B	1-46	689-26311-03	20CM	9-21			25DM			21- 3		25DM	3-33			
	115B	2-16		25DM	9-21	688-41114-A0	75A/85A	1-49	6E5-41135-A0	115B	16-30	6H1-41237-00	115B	6-21			
6E5-24471-00	115B	8-20	61N-26326-00	25V/30G	10-23			25-12			24- 5		55B	8-36			
61N-24521-00	55B	3- 8	676-26326-00	40Q	8-19	676-41116-00-5B	40Q	13-26	664-41135-00	20CM	11- 8		20CM	10-10			
	20CM	5- 7	676-26391-00	40Q	12-21	6K8-41121-00-9M	25V/30G	1-32			25DM	11- 9		10-13			
	25DM	5- 7	676-26392-00	40Q	12-22	6K8-41122-A1	25V/30G	1-33	689-41135-00	25V/30G	12-13		25DM	10-15			
	40Q	6- 7	6E0-28193-00-94	20CM	5-32			20- 8			21- 3		25V/30G	11- 6			
	75A/85A	6- 7		25DM	5-32	61N-41123-00-9M	25V/30G	1-34	6G5-41137-02-94	115B	16- 8		11-11				
	25V/30G	6- 8		40Q	6-36	6K8-41124-A1	25V/30G	1-37	663-41137-04-5B	55B	10- 6		40Q	11-22			
	115B	8- 7		75A/85A	6-37			20- 9	676-41137-04-94	40Q	13-21		11-45				
6R3-24560-00	115B	8- 5	626-28193-01-94	55B	3-36	6A8-41131-10-5B	25V/30G	12- 5	688-41137-03-94	75A/85A	17- 5		115B	15-25			
61N-24560-00	55B	3- 6	6E5-41111-00-9M	115B	2-13	6E9-41131-00-5B	40Q	13-22	689-41137-00-94	25V/30G	12- 8		15-31				
	20CM	5- 5	664-41111-00	20CM	1-28	6G5-41131-01-5B	115B	16-18	689-41141-00	25V/30G	12-11	6H4-41237-00	55B	8-42			
	25DM	5- 5		25DM	1-28	664-41131-01-94	20CM	11- 6			21-17	6R5-41237-00	115B	6-23			

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
656-15749-00	25V/30G	5-42	6H7-15771-01-94	25V/30G	5-29	6E5-21733-02	115B	7- 2	6E5-24321-01	115B	7-11	692-24411-00	40Q	6-17
663-15752-00	75A/85A	5-18	692-15771-00	75A/85A	5-32	6E5-21734-01-33	115B	7-17	6E9-24321-00	40Q	3-15		25V/30G	6-17
6F5-15753-00	75A/85A	5-19	61T-15772-00-94	25V/30G	5-32	6E5-21746-00	115B	7-19	663-24321-00	55B	2- 9	6A0-24412-02	55B	3-27
6G0-15754-00	25V/30G	5- 9	656-15772-00-94	20CM	4-32	6E5-21750-05	115B	7-23	6E5-24322-00	115B	7- 4		20CM	5-25
663-15754-00	75A/85A	5- 9		25DM	4-32	6E5-21770-03	115B	7- 3	6E5-24323-00	115B	7-32		25DM	5-25
689-15755-01	20CM	4- 9		25V/30G	5-32	6E5-21798-01-33	115B	7-18	61N-24329-00	25V/30G	6- 2		75A/85A	6-24
	25DM	4- 9	663-15772-01	75A/85A	5-69	646-24251-02	115B	7- 6	6E5-24367-01	75A/85A	9-25		40Q	6-26
	25V/30G	5-14	676-15772-00-94	40Q	5-33	6E5-24304-10	115B	8- 1		115B	10-32		25V/30G	6-26
	40Q	5-18			17-25	6G1-24304-02	55B	3- 1	6E5-24367-10	55B	5-26	6E5-24412-02	115B	8-29
	75A/85A	5-23	692-15772-00	75A/85A	5-37		20CM	5- 1		115B	10-35	6A0-24413-00	25DM	5-15
6R6-15758-00-4D	40Q	5-20	648-15773-00	75A/85A	5- 3		25DM	5- 1	6E5-24376-10	115B	8-36	6E5-24413-00	115B	8-19
61N-15758-00-4D	25V/30G	5-18	676-15773-00	20CM	4-23		40Q	6- 1	663-24376-00	55B	5- 2	648-24413-01	55B	3-17
689-15758-01-94	20CM	4- 4		25DM	4-23		25V/30G	6- 1	676-24376-01	40Q	8- 2		20CM	5-15
	25DM	4- 4		40Q	5- 4		75A/85A	6- 1	688-24378-00	55B	3-33		75A/85A	6-14
692-15758-01-94	75A/85A	5-48	6A0-15774-00	40Q	5-40	6A1-24311-00	25V/30G	6-30		40Q	6-32		40Q	6-16
6A0-15761-00	40Q	7- 6	61T-15774-40-94	25V/30G	5-40	664-24311-00	20CM	5-12		75A/85A	6-35		25V/30G	6-16
689-15761-00	20CM	6- 5	656-15774-00	20CM	4-42		25DM	5-12	6E5-24379-00	115B	7-12	6A0-24421-01	55B	3-25
	25DM	6- 5		25DM	4-42	676-24311-00	40Q	6-13	6E5-24410-03	115B	8-16		20CM	5-23
697-15761-01	75A/85A	7-21	6F5-15779-02	20CM	4-24	689-24311-00	25V/30G	6-13	692-24410-00	55B	3-16		25DM	5-23
6A0-15762-00	40Q	5-23		25DM	4-24	6A0-24312-00	40Q	1-40		20CM	5-14		75A/85A	6-22
61N-15762-00	25V/30G	5-19		25V/30G	5-17	6E5-24312-00	115B	2-17		25DM	5-14		40Q	6-24
689-15762-01	20CM	4- 7		40Q	5-19	648-24312-01	20CM	5-29		75A/85A	6-13		25V/30G	6-24
	25DM	4- 7		75A/85A	5-25		25DM	5-29		40Q	6-15		115B	8-26
697-15762-00	75A/85A	5-54	697-15787-00-94	75A/85A	5-43	663-24312-01	55B	1-47		25V/30G	6-15	6E5-24423-00	115B	8-24
6F5-15764-00	25V/30G	5-15	6A0-15789-00	25V/30G	5-22		75A/85A	1-51	6E5-24411-00	115B	8-22	648-24424-00	115B	8-23
663-15764-00	75A/85A	5- 7		40Q	5-24	676-24312-00	40Q	1- 7	663-24411-00	55B	3-21	650-24431-A0	55B	3-28
61T-15770-00	25V/30G	5-37	689-15789-00	20CM	4- 8	6E5-24313-00	115B	8- 3		20CM	5-19		20CM	5-26
656-15770-00	20CM	4-37		25DM	4- 8	6E9-24313-00	40Q	6-30		25DM	5-19		25DM	5-26
	25DM	4-37	697-15789-00	75A/85A	5-49	688-24313-00	75A/85A	6-31		75A/85A	6-18		75A/85A	6-25
676-15770-00	40Q	5-39	6F5-15791-00	75A/85A	5-20	6E5-24314-00	115B	8-13		40Q	6-20		40Q	6-27
692-15770-01	75A/85A	5-55	663-15794-00	75A/85A	5-62	688-24314-00	75A/85A	6-32		25V/30G	6-20		25V/30G	6-27
6E9-15771-00-94	40Q	5-31	676-15799-01	20CM	4-18	6G5-24316-10	115B	8-33	692-24411-00	55B	3-18		115B	8-30
6E9-15771-40-94	40Q	17-23		25DM	4-18	6G5-24318-10	115B	8-37		20CM	5-16		20CM	16-18
6H7-15771-01-94	20CM	4-31		40Q	5- 7	6E5-24319-01	115B	7- 7		25DM	5-16		25DM	16-18
	25DM	4-31	6E5-21708-08	115B	7- 1	6G5-24319-10	115B	8-38		75A/85A	6-15		40Q	20-17

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
689-42511-01-4D	25V/30G	9-45	692-42610-E1-4D	75A/85A	7- 1	689-42647-00	20CM	6- 7	689-42677-10	25V/30G	7-12	6A0-42711-04-4D	40Q	8- 1			
676-42521-00-94	40Q	9-31	692-42610-31-4D	75A/85A	7- 1		25DM	6- 7	692-42677-30	75A/85A	7-18	688-42711-04-4D	75A/85A	9- 1			
689-42521-00-94	20CM	8-45	695-42610-D1-4D	25DM	6- 1		25V/30G	7- 3	695-42677-10	25DM	6-12	689-42711-03-4D	20CM	7- 1			
	25DM	8-45	697-42610-E1-4D	55B	4- 1	697-42647-00-94	55B	4- 2		25V/30G	7-12		25DM	7- 1			
	25V/30G	9-48	697-42610-31-4D	55B	4- 1	6E5-42649-01-94	115B	9- 3	697-42677-01	55B	4-19		25V/30G	8- 1			
647-42523-00	20CM	7-15	6A0-42613-01-4D	40Q	7- 2	688-42649-00-94	75A/85A	7- 3	6A9-42678-21	20CM	6-13	692-42711-02-4D	75A/85A	9- 1			
	25DM	7-16	6E5-42613-01-4D	115B	9-15			8- 3	6E5-42678-30	115B	9-19	697-42711-02-4D	55B	5- 1			
	25V/30G	8-15	6E9-42613-41-4D	40Q	7- 2	692-42649-00-94	75A/85A	7- 3	6J4-42678-20	40Q	7-15	648-42715-00	55B	8-65			
682-42525-00	25V/30G	18- 7	61N-42613-00-4D	25V/30G	7- 7	697-42649-00-94	55B	4- 3	688-42678-30	75A/85A	8-20		75A/85A	15-48			
648-42528-00	25DM	8-28	688-42613-01-4D	75A/85A	7-10	6E9-42651-01	40Q	7- 7	689-42678-11	25V/30G	7-13		115B	15-49			
	20CM	8-29			8-10	6G0-42651-02	20CM	6- 9	692-42678-30	75A/85A	7-19	664-42715-00	20CM	10-27			
	40Q	9-14	689-42613-00-4D	25DM	6- 2		25DM	6- 9	695-42678-11	25DM	6-13		25DM	10-29			
	25V/30G	9-29	689-42613-01-4D	20CM	6- 2		25V/30G	7- 5		25V/30G	7-13		25V/30G	11-17			
624-42542-00	75A/85A	5-47	692-42613-01-4D	75A/85A	7-10	6A0-42652-00	40Q	7- 9	697-42678-02	55B	4-20	676-42715-00	40Q	11-57			
	115B	7-30	697-42613-01-4D	55B	4- 8	6E5-42652-00	115B	9- 7	6E5-42681-30	115B	9-22	6E5-42716-00	115B	10-27			
		7-38	6E5-42615-00	115B	9-14	688-42652-10	75A/85A	7- 5	6R6-42681-10	40Q	7-17	6E9-42716-00	40Q	8-15			
	55B	15- 3	6E9-42615-00	40Q	7-11			8- 5	688-42681-30	75A/85A	7-26	663-42716-01	55B	5- 4			
	20CM	15- 3	6G0-42615-00	20CM	6- 6		115B	9- 8		8-21		688-42716-02	75A/85A	9- 9			
	25DM	15- 5		25DM	6- 6	626-42658-00	25V/30G	4-14	695-42681-10	20CM	6-14	689-42716-00	20CM	8-58			
	25V/30G	16- 7		25V/30G	7- 2	663-42662-00	55B	4- 5		25DM	6-14		25DM	8-58			
	40Q	18- 3	663-42615-02	55B	4-11		75A/85A	7- 4	697-42681-30	55B	4-23		25V/30G	9-65			
	115B	19-18	688-42615-00	75A/85A	7-17			8- 4	6E5-42682-30	115B	9-23	689-42718-00	20CM	8-62			
	40Q	19-29			8-17			115B	6R6-42682-10	40Q	7-18		25DM	8-62			
	55B	20- 8	6E5-42617-00	115B	9-11			40Q	62C-42682-10	25V/30G	7-14		25V/30G	9-62			
	115B	21- 3	688-42618-00	75A/85A	7-11	6E5-4267A-30	115B	9-21	688-42682-30	75A/85A	7-27	663-42723-01-94	55B	5-19			
6A9-42610-14-4D	20CM	6- 1			8-11	6R6-4267A-10	40Q	7-12		8-22		6A0-42724-00	40Q	8-14			
6E5-42610-C0-4D	115B	9- 1	6E5-42619-00	115B	9-12	688-4267A-30	75A/85A	7-25	695-42682-11	20CM	6-15	6E5-42724-00	115B	16- 9			
6E5-42610-E2-4D	115B	9- 1	6E5-42627-00	115B	9-13			8-23		25DM	6-15	663-42724-00	55B	5- 5			
6R6-42610-C1-4D	40Q	7- 1	6E9-42628-00	40Q	7- 6	695-4267A-10	20CM	6-16	697-42682-30	55B	4-24		75A/85A	9-10			
6R6-42610-D2-4D	40Q	7- 1	61N-42628-00	25V/30G	7-10		25DM	6-16	61R-42683-D0	55B	4-25	676-42724-40	40Q	8-19			
61R-42610-10-4D	25V/30G	7- 1	688-42628-00	75A/85A	7-12	697-4267A-30	55B	4-22		25DM	6-17	682-42724-00	25DM	7-14			
61T-42610-10-4D	25V/30G	7- 1			8-12	6A9-42677-20	20CM	6-12		40Q	7-16		25V/30G	8-20			
688-42610-C1-4D	75A/85A	8- 1	6E5-42647-00-94	115B	9- 2	6E5-42677-30	115B	9-18		75A/85A	7-28	689-42724-50	25V/30G	18- 4			
688-42610-E1-4D	75A/85A	8- 1	688-42647-00-94	75A/85A	7- 2	6J4-42677-20	40Q	7-14		8-24		6A0-42725-00	40Q	8-14			
692-42610-D1-4D	75A/85A	7- 1			8- 2	688-42677-30	75A/85A	8-18		115B	9-24	6E5-42725-11	115B	10-15			

PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.
6R5-41237-00	40Q 11-24	661-41262-02	40Q 3-36	6A9-41615-01	20CM 14-17	676-42111-02-4D	40Q 12- 2	695-42137-03	25DM 9-14
662-41237-01	25DM 10-12		20CM 3-52	6E9-41615-00	40Q 11- 7	689-42111-01-4D	20CM 9- 2	697-42137-10	55B 9- 4
682-41237-00	40Q 11-26		25DM 3-53	61N-41615-00	25V/30G 16- 1		25DM 9- 2	663-42138-00	55B 9-11
	75A/85A 15-26		115B 4-24	695-41615-00	25DM 14-20		25V/30G 10- 2		75A/85A 16-12
	15-29	6E5-41271-02	115B 4-25	695-41616-00	20CM 1-37	692-42111-12-4D	75A/85A 16- 2	689-42138-00	20CM 9-17
682-41237-50	75A/85A 15-24	682-41271-00	25V/30G 3-19		25DM 1-37	689-42112-01-4D	20CM 9- 7		25DM 9-17
682-41238-01	40Q 11-25		40Q 3-37	663-41619-00	55B 13-19		25DM 9- 7		25V/30G 10-19
6R3-41241-00	115B 6-20		20CM 3-47	6E5-41631-01-94	115B 15-10		25V/30G 10- 7	676-42151-00-94	40Q 12-16
656-41241-00	20CM 3-26		25DM 3-48	61N-41631-00-94	25V/30G 11- 2	663-42115-00	55B 9-10	650-42152-00-94	40Q 12-14
	25DM 3-27	689-41273-00	75A/85A 3- 2	663-41631-00-94	55B 8-26	676-42115-00	40Q 12-11	656-42153-00	25DM 10-18
679-41241-01	25V/30G 11- 8		25V/30G 3-20	664-41631-00-94	20CM 10- 1	692-42115-00	75A/85A 16-11	656-42153-00-94	20CM 10-16
	40Q 11-44		40Q 3-38		25DM 10- 3	664-42119-00	55B 9- 2		25V/30G 11-14
6E9-41252-00	40Q 3-32		20CM 3-48	676-41631-00-94	40Q 11-32		20CM 9-12	676-42153-01-94	40Q 11-49
689-41252-01	25V/30G 3-22		25DM 3-49	688-41631-01-94	75A/85A 15-17		25DM 9-12	6A9-42154-00-94	20CM 10-15
	20CM 3-49		115B 4-26	6E5-41632-02-94	115B 15- 6		25V/30G 10-11	676-42154-00-94	40Q 11-46
	25DM 3-50	6J8-41274-00	25V/30G 3-21	6E9-41632-00-94	40Q 11-41		40Q 12- 3	689-42154-80-94	25V/30G 11-13
6E5-41256-01	115B 4-23	663-41282-00	55B 8- 8	663-41632-00-94	55B 8- 7		75A/85A 16- 3	695-42154-00-94	25DM 10-17
6E9-41256-00	40Q 3-30	679-41606-00	40Q 11-10	688-41632-01-94	75A/85A 15- 7	692-42121-01-4D	75A/85A 16-21	676-42159-00	40Q 12-12
61N-41256-00	25V/30G 3-23	676-41611-00	40Q 11- 1	663-41633-00-94	55B 8-21	697-42121-00-4D	55B 9-20	663-42164-00	55B 9-41
663-41256-01	55B 2-15		25V/30G 11-40	648-41635-00	20CM 10- 7	656-42126-01	20CM 9-25	692-42164-00	75A/85A 16-42
663-41256-41	55B 2-15	688-41611-00	115B 19- 9		25DM 10- 9		25DM 9-25	689-42169-01	25V/30G 11-10
692-41256-00	75A/85A 3- 1		75A/85A 20-10	663-41635-00	55B 8-23		25V/30G 10-24	6F6-42177-A0	25DM 9-13
695-41256-00	20CM 3-51	695-41611-00-94	20CM 10-44	676-41635-00	40Q 11-48		40Q 12-32	661-42177-00	55B 9- 3
	25DM 3-52		25DM 10-44	6E5-41636-01	115B 15-23	663-42126-01	55B 9-46		20CM 9-13
663-41257-02	55B 2-14	663-41612-00	55B 13-17	664-41636-00	20CM 10- 6		75A/85A 16-49		25V/30G 10-12
	40Q 3-35	688-41612-00	115B 19-10		25DM 10- 8	663-42133-01	55B 9-14		40Q 12- 4
688-41257-01	75A/85A 3- 4		75A/85A 20-11	688-41636-00	55B 8-33		75A/85A 16-15		75A/85A 16- 4
6J8-41262-00	55B 7-11	689-41612-01	40Q 11- 2		115B 15-29	663-42134-03-94	55B 9-15	6E5-42510-05-8D	115B 12-10
	75A/85A 13- 7		25V/30G 15-17	679-41638-00	40Q 11-36	692-42134-03-94	75A/85A 16-16	663-42510-03-4D	55B 6-44
661-41262-02	55B 2-16	695-41612-00	25DM 10- 1	663-41661-00-94	55B 8-28	663-42135-01	55B 9-13	663-42510-13-4D	55B 6-44
	75A/85A 3- 5		20CM 10-42	676-41661-00	40Q 11-29	692-42135-00	75A/85A 16-14		18- 6
	25V/30G 3-24	676-41613-00	40Q 11- 4	663-41662-00-94	55B 8-12	6A9-42137-01	20CM 9-14	688-42510-02-4D	75A/85A 12- 3
	20CM 3-27		25V/30G 11-41	676-41662-00	40Q 11-39	6H2-42137-02	75A/85A 16- 5	676-42511-02-4D	40Q 9-25
	25DM 3-28	695-41613-00	25DM 10- 2		11-68	6R6-42137-00	40Q 12- 5	689-42511-01-4D	20CM 8-51
	40Q 3-31		20CM 10-43	663-42111-02-4D	55B 9- 1	689-42137-20	25V/30G 10-14		25DM 8-51

PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.
689-43192-01	25DM 8-14	676-43616-00	40Q 10-16	688-43691-01	55B 6-21	6H1-43817-01	55B 19-47	6H1-43834-00	55B 19-34
	25V/30G 9-14	688-43616-00	55B 7-12		75A/85A 10-16	64E-43817-00	115B 13- 5	6H1-43835-10	75A/85A 14-29
6H1-43311-01-4D	55B 6-17		75A/85A 13- 8	6H1-4380F-10	75A/85A 14- 7	64E-43817-10	115B 14-20		55B 19-29
	75A/85A 10-13	689-43616-00	20CM 8-35		55B 19- 7	6E5-43818-00	75A/85A 14-32	6H1-4384E-20	75A/85A 14-61
	11-16		25DM 8-35	6H1-4380G-10	75A/85A 14-15		55B 19-32		55B 19-61
	55B 17-16		25V/30G 9-35		55B 19-15	64E-43818-00	115B 13-31	61A-4384F-00	75A/85A 14-46
64E-43311-10-8D	115B 11-22	648-43617-00	20CM 8-38	6H1-4380H-10	75A/85A 14-13	6H1-4382A-10	75A/85A 14-52		55B 19-46
676-43311-02-4D	40Q 9-11		25DM 8-38		55B 19-13		55B 19-52	6H1-4384G-11	75A/85A 14-45
689-43311-03-4D	25DM 8-25		25V/30G 9-38	6H1-4380J-10	75A/85A 14- 8	6E5-4382G-00	115B 13-29		55B 19-45
	20CM 8-26	6F5-43627-80	40Q 10- 5		55B 19- 8	6E5-43820-01	115B 13-15	64E-4384J-00	115B 13-18
	25V/30G 9-26	6F5-43628-80	40Q 10- 6	6H1-43800-15-4D	75A/85A 14- 1	6H1-43820-11	75A/85A 14-64	6H1-43840-11	75A/85A 14-17
697-43311-03-4D	55B 6-17	6F5-43630-80	40Q 10-12	62F-43800-02-4D	55B 19- 1		55B 19-64		55B 19-17
663-43318-00	55B 6-35	676-43631-00	40Q 10-13	64E-43800-00-4D	115B 13- 1	6H1-43821-11	75A/85A 14-59	6H1-43841-10	75A/85A 14-42
	40Q 10-17	688-43631-00	55B 7- 2	6T4-43802-02	75A/85A 14-39		55B 19-59		55B 19-42
	75A/85A 10-24	688-43631-10	55B 7- 2		55B 19-39	64E-43821-00	115B 13-16	64E-43841-00	115B 14- 7
682-43318-01	55B 7- 3		75A/85A 13- 2	64E-43802-00	115B 14- 8	6H1-43822-10	75A/85A 14-58	6H1-43843-11	75A/85A 14-72
	40Q 10-35	689-43631-00	25DM 8-31	6H1-43804-10	75A/85A 14- 4		55B 19-58		55B 19-72
	75A/85A 13- 3		20CM 8-32		55B 19- 4	64E-43822-00	115B 13-17	64E-43843-00	115B 14- 6
	25V/30G 19- 2		25V/30G 9-32	6H1-43805-10	75A/85A 14- 3	64E-43825-00	115B 13- 2	6H1-43844-10	75A/85A 14-44
676-43373-00	40Q 9-16	689-43633-00	25DM 8-32		55B 19- 3	6E5-43826-01	115B 14-15		55B 19-44
689-43373-01	25DM 8-29		20CM 8-33	64E-4381G-00	115B 13-27	6H1-43828-10	75A/85A 14-30	6H1-43845-01	75A/85A 14-55
	20CM 8-30		25V/30G 9-33	6H1-43810-11	75A/85A 14-20		55B 19-30		55B 19-55
	25V/30G 9-30	648-43642-00	20CM 8-36		55B 19-20	64E-43828-00	115B 13-22	6H1-43847-00	75A/85A 14-50
6H1-43376-00	75A/85A 12-39		25DM 8-36	64E-43810-00	115B 13- 6	6H1-43829-00	75A/85A 14-36		55B 19-50
	55B 18- 4		25V/30G 9-36	6H1-43812-00	75A/85A 14-24		55B 19-36	6H1-4385H-00	75A/85A 14-78
					55B 19-24	64E-43829-00	115B 13-23		55B 19-78
61A-43376-00	115B 12- 8	676-43643-00	40Q 10-30	6H1-43813-10	75A/85A 14-27	6H1-43830-11	75A/85A 14-49	64E-43851-00	115B 14-11
676-43613-00	40Q 10-20	689-43643-00	25DM 8-33		55B 19-27		55B 19-49	6H1-43854-00	75A/85A 14-53
676-43614-00	40Q 10-18		20CM 8-34			64E-43830-00	115B 14- 4		55B 19-53
689-43614-00	20CM 8-40		25V/30G 9-34	6E5-43814-02	115B 13-13	6H1-43831-10	75A/85A 14-48	6H1-43855-11	75A/85A 14-71
	25DM 8-40	688-43651-00	55B 7-14	6H1-43814-11	75A/85A 14-19		55B 19-48	62F-43855-00	55B 19-71
	25V/30G 9-40		75A/85A 13-10		55B 19-19	64E-43831-00	115B 14- 2	64E-43855-00	115B 14-14
648-43615-00	20CM 8-41	697-43662-00	55B 12-11	6H1-43816-00	75A/85A 14-68	6H1-43833-10	75A/85A 14-33		14-16
	25DM 8-41		75A/85A 15-54		55B 19-68		55B 19-33	6H1-43856-10	75A/85A 14-43
	25V/30G 9-41	6R6-43681-00	40Q 10-32	64E-43816-00	115B 14-18				55B 19-43
676-43615-00	40Q 10-19	689-43681-01	25V/30G 19- 1	6H1-43817-01	75A/85A 14-47	6H1-43834-00	75A/85A 14-34		

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
663-42725-01	55B	5- 8	688-42771-01-4D	75A/85A	9-21	6H1-43112-00-4D	55B	17-11	688-43128-01-4D	75A/85A	13-11	688-43160-01	55B	17-34
688-42725-02	75A/85A	9-11	6A1-42792-01	40Q	8-24	64E-43112-00-8D	115B	11- 9	697-43128-01-4D	55B	7- 5	689-43160-00	20CM	8-22
688-42725-10	75A/85A	9-11	6G0-42796-00	20CM	7- 4	676-43112-04-4D	40Q	9- 6	6J8-43131-01	20CM	8- 7		25DM	8-22
689-42725-00	25DM	7-15		25DM	7- 4	688-43112-12-4D	55B	6- 8		25DM	8- 7		25V/30G	9-18
689-42725-01	20CM	7-14		25V/30G	8- 5		75A/85A	10- 8		25V/30G	9- 7	697-43160-00	55B	6-36
	25V/30G	8-14	676-42815-01-4D	40Q	8- 3	689-43112-02-4D	20CM	8- 2		40Q	9-19	656-43165-01	25DM	8-23
692-42725-10	75A/85A	9-11	688-42815-01-4D	75A/85A	9- 3		25DM	8- 2	64E-43131-00	115B	11-15	676-43165-00	40Q	10-27
6H4-42726-00	55B	5- 3		115B	10- 3		25V/30G	9- 2	688-43131-03	55B	6-23	688-43165-00	55B	6-37
	75A/85A	9-19	689-42815-00	20CM	7- 9	697-43112-03-4D	55B	6- 8		75A/85A	10-17		75A/85A	10-34
676-42726-00	40Q	8-16		25DM	7- 9	6J8-43113-01	20CM	8- 9			11-19			11-35
688-42726-10	55B	5- 3		25V/30G	8- 9		25DM	8- 9		55B	17-19		55B	17-35
	75A/85A	9-19	697-42815-11-98	55B	4-12		25V/30G	9-12	676-43132-00	40Q	10- 2	689-43165-00	20CM	8-23
	115B	10-22	6E5-42816-01	115B	10-10		40Q	9-23	64E-43139-00	115B	12- 1		25V/30G	9-19
676-42727-00	40Q	8-17	6G5-42816-00	115B	10- 9	648-43114-01	55B	6-11	665-43144-00	55B	6-88	688-43170-04-4D	55B	7- 1
6A0-42738-01-94	40Q	8-10	663-42816-02	55B	4-16		20CM	8- 6		75A/85A	10-31		75A/85A	13- 1
6E5-42738-01-5B	115B	10-16	682-42816-00	40Q	8- 6		25DM	8- 6		115B	11-27	697-43170-03-4D	55B	7- 1
663-42738-03-94	55B	5- 9	688-42816-00	75A/85A	9- 7		40Q	9- 2		75A/85A	11-32	6G5-43181-02	115B	11-29
688-42738-01-94	75A/85A	9-12		115B	10- 4		25V/30G	9- 6		55B	17-32	6H1-43181-01	75A/85A	11-24
6A0-42741-01-4D	40Q	13- 3	689-42816-00	20CM	7-12	6E7-43116-00	20CM	8- 5	665-43145-00	55B	6-27		55B	17-24
6E5-42741-01-4D	115B	10-24		25DM	7-12		25V/30G	9- 5		20CM	8-11	688-43181-04	55B	6-28
663-42741-00-4D	55B	5-20		25V/30G	8-12	663-43116-01	55B	6-12		25DM	8-11	688-43181-10	55B	6-28
688-42741-01-4D	75A/85A	9-20	6E5-42817-01-4D	115B	10- 8	676-43116-00	40Q	9- 3		25V/30G	9- 8		75A/85A	10-22
6A0-42742-00	40Q	13- 7	688-42817-01-4D	75A/85A	9- 4	6E0-43118-01	20CM	8- 3		40Q	9-24	6G5-43185-02	115B	11-30
6A0-42744-00	40Q	13- 4	697-42817-10-98	55B	4-13		25DM	8- 3		75A/85A	10-21	6H1-43185-01	75A/85A	11-25
663-42744-02	55B	5-16	6H1-43111-01-4D	75A/85A	11- 1		25V/30G	9- 3			11-23		55B	17-25
6H4-42748-00	115B	10- 2		55B	17- 1	663-43118-01-4D	55B	6-14		55B	17-23	688-43185-04	55B	6-29
6A0-42758-00	40Q	13- 9	64E-43111-00-8D	115B	11- 1		40Q	9- 4	665-43148-00	55B	6-83	688-43185-10	55B	6-29
6A0-42761-00	40Q	13- 2	676-43111-04-4D	40Q	9- 1	688-43124-02	55B	7- 6		75A/85A	10-26		75A/85A	10-23
6E5-42761-00-94	115B	1-19	688-43111-13-4D	55B	6- 1		75A/85A	13-12			11-27	688-43186-00	55B	7- 9
6E5-42762-00-94	115B	1-20		75A/85A	10- 1	6E5-43126-02	55B	6-40		115B	11-32		75A/85A	13- 5
6A0-42768-00	40Q	13- 5	689-43111-03-4D	20CM	8- 1		75A/85A	10-37		55B	17-27	676-43191-00	40Q	10- 8
6A0-42769-00	40Q	13- 6		25DM	8- 1			11-38	676-43160-02	40Q	10-26	689-43191-00	20CM	8-13
6E5-42769-00	115B	16- 3		25V/30G	9- 1		55B	17-38	688-43160-01	55B	6-36		25DM	8-13
6E5-42771-01-4D	115B	10-25	697-43111-05-4D	55B	6- 1	64E-43126-00	115B	11-37		75A/85A	10-33		25V/30G	9-13
663-42771-02-4D	55B	5-21	6H1-43112-00-4D	75A/85A	11-11	688-43128-01-4D	55B	7- 5			11-34	689-43192-01	20CM	8-14

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	
663-44311-02	55B	11-29	688-44316-A0	75A/85A	26-32	676-44323-00	40Q	21-20	663-44341-00-94	55B	11-35	6E5-44365-00	115B	18-19	
676-44311-00	40Q	14-17	689-44316-A0	20CM	12-25	676-44323-40	40Q	21-29	679-44341-00-94	40Q	14-26			24- 6	
688-44311-01	75A/85A	18-21		25DM	12-31	688-44323-00	75A/85A	18-30	688-44341-00-94	75A/85A	18-26	626-44365-01	20CM	13-13	
689-44311-03	20CM	12-11		20CM	17-11			26-30	6E5-44352-00	115B	17-25		25DM	13-13	
	25DM	12-15		25DM	17-11	688-44323-40	75A/85A	26-40			24-22		20CM	17-13	
	20CM	17-14		20CM	17-20	689-44323-03	20CM	12-14	6F5-44352-00	40Q	14-21		25DM	17-13	
	25DM	17-14		25DM	17-20		25DM	12-18			21-18	6E5-44366-00	115B	18- 1	
6E5-44312-00	115B	18-20	670-44321-00	55B	22-25		20CM	17-17	6H4-44352-02	25V/30G	13-14			24- 7	
689-44312-00-5B	20CM	12-48	676-44321-40	40Q	21-27		25DM	17-17			21-23	663-44366-00	55B	11-32	
689-44312-00-9M	25DM	12-54	688-44321-41	75A/85A	26-38	689-44323-43	20CM	17-25	688-44352-03	75A/85A	18-24		40Q	14-20	
689-44314-00	20CM	13-14	6R3-44322-41	115B	24-29		25DM	17-25			26-28		75A/85A	19-14	
	25DM	13-14	61A-44322-01	115B	17-22	663-44324-A0	55B	11-40	689-44352-02	20CM	12-16		40Q	21-16	
6E5-44315-A0	115B	17-28			24-19			22- 7			25DM	12-20		55B	22-21
	24-13		61N-44322-01	25V/30G	13-13			22-18			20CM	17-19		75A/85A	26-16
	24-24				21-22	676-44324-A0	40Q	14-25			25DM	17-19	689-44366-00	20CM	13- 2
663-44315-A0	55B	11-31	61N-44322-41	25V/30G	21-30			21- 9	697-44352-00	55B	11-33		25DM	13- 2	
	22- 6		663-44322-00	55B	11-30			21-21			22-15		25V/30G	14- 2	
	22-16				22-14	688-44324-A0	75A/85A	18-31	6E5-44361-00	115B	18- 2		20CM	17- 3	
676-44315-A0	40Q	14-19	670-44322-01	55B	22-24			26-10	61N-44361-00	25V/30G	14- 1		25DM	17- 3	
	21- 8		676-44322-00	40Q	14-18			26-31	61N-44361-10	25V/30G	14- 1		25V/30G	21- 4	
	21-19				21-17	689-44324-A0	20CM	12-15	663-44361-00	55B	12-13	6L2-44367-00	25V/30G	13-12	
688-44315-A0	75A/85A	18-23	676-44322-40	40Q	21-28			25DM 12-19	663-44361-10	55B	12-13		21- 6		
	26- 9		688-44322-00	75A/85A	18-22			20CM 17- 5	664-44361-00	20CM	13- 1		21-21		
	26-29				26-27			25DM 17- 5			25DM 13- 1	663-44367-00	55B	12-18	
689-44315-A0	20CM	12-23	688-44322-41	75A/85A	26-39			20CM 17-18	676-44361-00	40Q	15-14		40Q	15-16	
	25DM	12-29	6E5-44323-00	115B	17-27			25DM 17-18	676-44361-10	40Q	15-14		75A/85A	19-13	
	20CM	17- 8			24-23	689-44325-02-5B	20CM	12-20	688-44361-10	75A/85A	19-10	689-44367-01	20CM	12-13	
	25DM	17- 8	6E5-44323-40	115B	24-30	689-44325-02-9M	25DM	12-26	688-44361-20	75A/85A	26-24		25DM	12-17	
663-44316-A0	55B	11-38	61N-44323-00	25V/30G	13-16	61N-44328-00	25V/30G	13-19	689-44361-10	20CM	13- 1		20CM	17-24	
	22- 8				21-25	689-44328-03	20CM	13-23			25DM 13- 1		25DM	17-24	
679-44316-A0	40Q	14-23	61N-44323-40	25V/30G	21-31			25DM 13-23	61N-44362-00	25V/30G	13- 7	663-44373-00	55B	12-15	
	21-10		663-44323-00	55B	11-39	664-44338-00	20CM	12-17	61N-44362-10	25V/30G	13- 8	6E5-44391-00	115B	10-14	
	21-22				22-17			25DM 12-21	689-44362-00-94	20CM	13-22	6H3-44391-01	75A/85A	9- 2	
688-44316-A0	75A/85A	18-29	670-44323-00	55B	22-26			20CM 17-21			25DM 13-22	6E5-44511-00-5B	115B	12-38	
	26-11		676-44323-00	40Q	14-24			25DM 17-21	6E5-44365-00	115B	18- 3	663-44511-00-94	55B	6-73	

PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.
6E5-43858-00	115B 13-28	6H1-43868-00	75A/85A 14-74	64E-43892-00	115B 14-31	676-44121-01	40Q 11-70	695-44150-00	20CM 12-51
64E-43858-00	115B 14-12		55B 19-74	6H1-43895-11	75A/85A 14-70	688-44121-02	75A/85A 15-40	695-44150-10	25DM 12- 2
	14-19	64E-43868-00	115B 14- 3		55B 19-70	689-44121-01	20CM 10-31		20CM 12-51
72X-43858-00	115B 14- 5	64E-43869-00	115B 13-26	6E5-43896-00	115B 14- 9		25DM 10-33	663-44151-00	55B 11-62
64E-43859-00	115B 14-13	6H1-4387J-00	75A/85A 14-77	6H1-43896-00	75A/85A 14-69		25V/30G 11-29		75A/85A 18-57
6H1-4386K-10	75A/85A 14- 9		55B 19-77		55B 19-69	6E5-44122-00	115B 15-39	679-44152-00	40Q 14-59
	115B 14-28	6H1-43871-10	75A/85A 14-23	64E-43897-00	115B 13-24	688-44122-00	75A/85A 15-37	692-44159-01	75A/85A 16-33
	55B 19- 9		55B 19-23	64E-43898-00	115B 13- 7	688-44124-00	75A/85A 15-36	697-44159-00	55B .9-32
64E-43860-00	115B 14-21	6E5-43872-00	115B 13-12	6H1-43899-00	75A/85A 14-51	689-44125-00	20CM 10-33	664-44167-00	20CM 10-28
6H1-43861-00	75A/85A 14-21	6H1-43872-10	75A/85A 14-25		55B 19-51		25DM 10-35		25DM 10-30
	55B 19-21		55B 19-25	6A0-44111-01-4D	40Q 11-51		25V/30G 11-30		25V/30G 11-18
6H1-43861-10	75A/85A 14-18	6E5-43874-01	115B 13-21	689-44111-01-4D	20CM 10-19	6E9-44142-00	40Q 11-60	663-44173-00	55B 9-33
	14-22	6H1-43874-00	75A/85A 14-67		25DM 10-21	664-44142-00	20CM 10-21		75A/85A 16-34
	14-60		55B 19-67		25V/30G 11-21		25DM 10-23	61N-44176-00	25V/30G 13-20
	55B 19-18	6H1-43875-00	75A/85A 14-57	6A0-44113-00	40Q 11-52		25V/30G 11-24	689-44176-01	25DM 12- 4
	19-22		55B 19-57	664-44113-01	20CM 10-20	6G0-44143-00	20CM 10-36		20CM 12-53
	19-60	64E-43875-00	115B 14-24		25DM 10-22		25DM 10-38	676-44188-00	40Q 11-61
6E5-43862-00	115B 13-10	64E-43879-00	115B 14-26		25V/30G 11-22	61N-44143-00	25V/30G 11-34		11-65
	13-14	64E-43879-10	115B 14-25	697-44113-00	55B 9-28	676-44143-00	40Q 11-76		11-75
64E-43862-00	115B 14-23	6H1-4388E-11	75A/85A 14-73		75A/85A 16-29	663-44144-01	55B 11-60	6K5-44191-00	55B 9-29
6G5-43863-00	115B 14-10		55B 19-73	663-44114-00	55B 8-16		75A/85A 18-58		75A/85A 16-30
6E5-43864-00	115B 13-20	64E-4388E-00	115B 13-25	6E5-44117-00-94	115B 15-36	61N-44146-00	25V/30G 11-38	61N-44194-00	25V/30G 16- 2
6G5-43864-00	115B 13-19		14- 1	663-44117-01	55B 8-48	648-44146-00	20CM 10-40	61T-44194-00	25V/30G 16- 2
6H1-43864-00	75A/85A 14-65	64E-4388J-00	115B 13- 3	688-44117-00-94	75A/85A 15-34		25DM 10-42	663-44194-00	55B 8-39
	55B 19-65	6H1-43880-02	75A/85A 14- 2	6E5-44118-01-94	115B 15-44		40Q 11-77		40Q 11-14
6G5-43865-00	115B 14-32		55B 19- 2	688-44118-00-94	55B 8-58	650-44147-00	40Q 14-62	688-44194-00	75A/85A 1-13
6H1-43865-10	75A/85A 14-16	64E-43880-00	115B 14-27		75A/85A 15-42	664-44147-00	25DM 12- 3		55B 8-35
	55B 19-16	6H1-43881-10	75A/85A 14-12	6E9-44119-00	40Q 11-64		20CM 12-52		115B 15-14
64E-43865-00	115B 14-17		55B 19-12	6E5-44120-03	115B 15-51	696-44147-00	75A/85A 15-50		75A/85A 15-21
6H1-43866-00	75A/85A 14-40	64E-43883-00	115B 13-11	688-44120-12	75A/85A 15-49	6E5-44150-01	115B 17-14		115B 15-28
	55B 19-40	6H1-43891-10	75A/85A 14- 5	688-44120-21	75A/85A 26-25	61N-44150-00	25V/30G 13-60	695-44194-00	20CM 14-18
64E-43866-00	115B 13- 9		55B 19- 5	697-44120-02	55B 8-66	61N-44150-10	25V/30G 13-60		25DM 14-21
6H1-43867-00	75A/85A 14-41	64E-43891-00	115B 14-29	697-44120-12	55B 8-66	679-44150-00	40Q 14-58	61A-44311-01	115B 17-21
	55B 19-41	6H1-43892-10	75A/85A 14- 6	6E5-44121-01	115B 15-38	679-44150-10	40Q 14-58	61N-44311-01	25V/30G 13-11
64E-43867-00	115B 13- 8		55B 19- 6	663-44121-01	55B 8-55	695-44150-00	25DM 12- 2		21-20

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
6H1-45251-02	55B	17- 2	663-45331-00-94	55B	11-21	688-45383-02	75A/85A	18-54	697-45551-00	55B	11-48	664-45567-01-10	20CM	12- 7						
61N-45251-00	25V/30G	13-32	679-45331-00-94	40Q	14-48	664-45384-00	20CM	12-46	663-45552-00	55B	11-47		25DM	12-11						
663-45251-00	55B	6- 2	688-45331-00-94	75A/85A	18-47	664-45384-02	25DM	12-52		40Q	14-36	664-45567-01-12	20CM	12- 7						
		10-13	689-45331-01-94	20CM	12-38	688-45384-00	115B	17-66	6E5-45560-01	115B	17-43		25DM	12-11						
676-45251-00	40Q	1-12		25DM	12-44		75A/85A	18-55	61N-45560-00	25V/30G	13-43	664-45567-01-15	20CM	12- 7						
6E5-45300-15-8D	115B	17- 1	6E5-45332-00-94	115B	17-55	697-45384-00	55B	11-27	679-45560-00	40Q	14-38		25DM	12-11						
6E9-45300-03-4D	40Q	14- 1	688-45341-00	55B	11-13		40Q	14-56	688-45560-00	75A/85A	18-38	664-45567-01-18	20CM	12- 7						
6E9-45300-13-4D	40Q	14- 1		25V/30G	13-35	6E5-45501-01	115B	17-40	689-45560-00	20CM	12-29		25DM	12-11						
61N-45300-00-4D	25V/30G	13- 1		115B	17- 7	679-45501-00	40Q	14-34		25DM	12-35	664-45567-01-30	20CM	12- 7						
61N-45300-10-4D	25V/30G	13- 1		75A/85A	18-10	679-45501-10	40Q	14-34	697-45560-00	55B	11-50		25DM	12-11						
689-45300-06-4D	20CM	12- 1	6E5-45344-00	115B	17-37	688-45501-11	75A/85A	18-35	6E5-45567-01-10	115B	17- 5	664-45567-01-40	20CM	12- 7						
	25DM	12- 1	689-45344-00-94	20CM	12-24	688-45501-22	75A/85A	26-23	6E5-45567-01-12	115B	17- 5		25DM	12-11						
689-45300-16-4D	20CM	12- 1		25DM	12-30	689-45501-00	20CM	12-26	6E5-45567-01-15	115B	17- 5	664-45567-01-50	20CM	12- 7						
	25DM	12- 1	61N-45361-01-4D	25V/30G	13-53		25DM	12-32	6E5-45567-01-18	115B	17- 5		25DM	12-11						
692-45300-14-4D	75A/85A	18- 1	6E5-45371-01	115B	18-14	689-45501-10	20CM	12-26	6E5-45567-01-30	115B	17- 5	688-45567-01-10	75A/85A	18- 7						
697-45300-01-4D	55B	11- 1	6E5-45371-10	115B	18-28		25DM	12-32	6E5-45567-01-40	115B	17- 5	688-45567-01-12	75A/85A	18- 7						
697-45300-12-4D	55B	11- 1		75A/85A	19-24	61N-45510-00	25V/30G	13-37	6E5-45567-01-50	115B	17- 5	688-45567-01-15	75A/85A	18- 7						
6E5-45301-03-8D	115B	17- 2	61N-45371-00	25V/30G	14- 6	61N-45510-10	25V/30G	13-37	6L2-45567-00-10	25V/30G	13-42	688-45567-01-18	75A/85A	18- 7						
61N-45311-02-4D	25V/30G	13- 2	664-45371-01	20CM	13-11	663-45510-01	55B	11-46	6L2-45567-00-11	25V/30G	13-42	688-45567-01-30	75A/85A	18- 7						
688-45311-06-4D	75A/85A	18- 2		25DM	13-11	663-45510-11	55B	11-46	6L2-45567-00-12	25V/30G	13-42	688-45567-01-40	75A/85A	18- 7						
689-45311-04-4D	20CM	12- 2	679-45371-00	55B	12- 9	61A-45527-00	115B	17-20	6L2-45567-00-14	25V/30G	13-42	688-45567-01-50	75A/85A	18- 7						
	25DM	12- 6		40Q	15- 7	6E5-45536-00	115B	17- 9	663-45567-01-10	55B	11- 7	6E5-45571-01	115B	17-57						
697-45311-02-4D	55B	11- 2	688-45371-02	75A/85A	19- 3	61N-45536-00	25V/30G	13- 5		40Q	14-11	61N-45571-00	25V/30G	13-51						
61N-45315-00	25V/30G	13-28	61N-45375-00	25DM	11- 2	663-45536-00	55B	11- 4	663-45567-01-12	55B	11- 7	679-45571-00	40Q	14-47						
		21- 9		20CM	11-12	679-45536-00	40Q	14- 8		40Q	14-11	688-45571-01	75A/85A	18-46						
679-45315-A1	40Q	14- 4	663-45375-00	55B	11-10	688-45536-01	75A/85A	18- 4	663-45567-01-15	55B	11- 7	689-45571-00	20CM	12-37						
		21-14		40Q	15- 1	689-45536-00	20CM	12- 4		40Q	14-11		25DM	12-43						
6A0-45318-00	40Q	13-30	688-45375-00	115B	18- 9		25DM	12- 8	663-45567-01-18	55B	11- 7	697-45571-00	55B	11-59						
6E5-45321-00	115B	17-10		75A/85A	19- 2	61A-45538-00	115B	17-17		40Q	14-11	6E5-45576-00	115B	17-58						
61N-45321-00	25V/30G	13-21	663-45376-00-94	55B	11- 9	6E5-45551-02	115B	17-41	663-45567-01-30	55B	11- 7	663-45576-00	55B	11-20						
663-45321-00	55B	11-14		40Q	15- 2	6H9-45551-00	40Q	14-35		40Q	14-11		40Q	14-51						
679-45321-02	40Q	14- 3		115B	18- 8	61N-45551-00	25V/30G	13-39	663-45567-01-40	55B	11- 7	664-45576-00	20CM	12-41						
688-45321-00	75A/85A	18-16		75A/85A	19- 1	688-45551-01	75A/85A	18-36		40Q	14-11		25DM	12-47						
6E5-45331-00-94	115B	17-31	6E5-45378-00	115B	17-67	689-45551-00	20CM	12-27	663-45567-01-50	55B	11- 7	688-45576-00	75A/85A	18-50						
61N-45331-00-5B	25V/30G	13-25	688-45383-02	115B	17-65		25DM	12-33		40Q	14-11	6L2-45577-00-10	25V/30G	13-52						

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
663-44511-00-94	55B	18-36	663-44551-02-4D	75A/85A	12- 9	663-44575-00	75A/85A	12-16	689-45113-A1	20CM	16-16	688-45123-00	75A/85A	26- 5
676-44511-00-94	40Q	9-60		55B	18-12			12-32		25DM	16-16	676-45126-00-5B	40Q	13-28
688-44511-00-94	75A/85A	12-33	676-44551-01-4D	40Q	9-37		115B	12-37		25V/30G	20-14	61N-45127-00	25V/30G	13-27
676-44512-00-94	40Q	9-61	689-44551-01-4D	20CM	8-84		55B	18-19	696-45113-A0	55B	10-19	663-45127-00	55B	10- 8
6E5-44514-00-94	115B	12-31		25DM	8-84	676-44575-00	40Q	9-50		21-16		676-45127-00	40Q	13-24
664-44514-00-94	20CM	8-73		25V/30G	9-83	648-44591-A0	20CM	8-72	6G5-45114-A0	115B	16-19		21- 4	
	25DM	8-73	6E5-44552-01-94	115B	12-24		25DM	8-72		24- 3		689-45127-00	20CM	11- 5
	25V/30G	9-75	676-44552-01-4D	40Q	9-38		20CM	8-74	676-45114-A0	40Q	13-20		25DM	11- 6
670-44514-00-94	55B	6-66	687-44552-02-94	55B	6-58		25DM	8-74		20-19		676-45128-00	40Q	13-27
	18-29			75A/85A	12-18		25V/30G	9-69		21- 2			21- 5	
679-44514-00-94	40Q	9-51		55B	18-21		9-74		688-45114-A1	75A/85A	17- 6	663-45129-00	55B	10- 9
688-44514-00-94	75A/85A	12-26	689-44552-01-4D	20CM	8-85	664-44591-A0	20CM	8-78		26- 2		676-45151-00-4D	40Q	13-32
689-44516-00	20CM	8-67		25DM	8-85		25DM	8-78	697-45114-A0	55B	10-10	676-45151-10-4D	40Q	13-32
	25DM	8-67		25V/30G	9-85		25V/30G	9-76		22- 2		6E5-45155-00	115B	16- 2
	25V/30G	9-70	6E5-44553-01-8D	115B	12-27	6A0-45111-02-4D	40Q	13- 1	663-45119-00	55B	6-20	663-45155-10	55B	10- 3
648-44518-01-9M	25DM	8-55	663-44553-01-4D	55B	6-63	6A0-45111-12-4D	40Q	13- 1		20CM	8-17		75A/85A	17- 2
648-44518-01-94	20CM	8-55		75A/85A	12-23	6E5-45111-01-8D	115B	16- 1		25DM	8-17	688-45211-01-4D	75A/85A	26-18
	25V/30G	9-55		55B	18-26	688-45111-04-4D	75A/85A	17- 1		8-27		6H1-45214-00	75A/85A	18-12
676-44518-00	40Q	9-57	676-44553-01-4D	40Q	9-39	689-45111-03-4D	25DM	11- 1		20CM	8-28	6L2-45214-00	25V/30G	14- 8
648-44519-00-94	20CM	8-63	689-44553-00-94	20CM	8-80	689-45111-04-4D	20CM	11- 1		8-60		688-45214-02	55B	12- 1
	25DM	8-63		25DM	8-80		25V/30G	12- 1		25DM	8-60		40Q	15- 3
	25V/30G	9-57		25V/30G	9-79	689-45111-12-4D	25DM	11- 1		40Q	9-13		115B	18-10
676-44521-00	40Q	9-64	6E5-44555-00-94	115B	12-16	689-45111-13-4D	20CM	11- 1		25V/30G	9-17	689-45214-01	20CM	13- 3
676-44522-01	40Q	9-65	679-44555-00-94	40Q	9-40		25V/30G	12- 1		9-28			25DM	13- 3
6G5-44526-00	115B	11- 3	687-44555-00-94	55B	6-51	691-45111-01-4D	55B	10- 1		9-64		6H1-45215-00	75A/85A	18-13
6H1-44526-00	55B	6- 3		75A/85A	12-11	691-45111-13-4D	55B	10- 1		75A/85A	10-15	6L2-45215-00	25V/30G	14- 9
	75A/85A	10- 3		55B	18-14	6F5-45113-A0	40Q	13-14		115B	11-14	688-45215-02	55B	12- 2
	11- 3		689-44555-00	20CM	8-83		20-18			75A/85A	11-18		40Q	15- 4
	55B	17- 3		25DM	8-83	6G5-45113-A1	115B	16-12		115B	11-25		115B	18-11
663-44533-00	115B	1-21		25V/30G	9-84		23-18			55B	17-18	689-45215-01	20CM	13- 4
	55B	6-72	689-44557-00	20CM	8-79	688-45113-A0	75A/85A	17-20	6E5-45123-00	115B	16-29		25DM	13- 4
	18-35			25DM	8-79		25-18			24- 4		6G5-45251-01	115B	11- 2
676-44533-00	40Q	9-56		25V/30G	9-80	689-45113-A1	20CM	1-36	663-45123-00	55B	10- 2	6H1-45251-02	55B	6- 2
6G5-44551-01-8D	115B	12-13	6E5-44575-00	115B	12-15		25DM	1-36		22- 3			75A/85A	10- 2
663-44551-02-4D	55B	6-49	663-44575-00	55B	6-56		25V/30G	1-44	688-45123-00	75A/85A	17-11		11- 2	

PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.
6E5-45954-00-EL	115B 18-26	6E5-45978-10	75A/85A 19-23	663-48531-00	75A/85A 15- 1	689-81809-11	25V/30G 17- 7	6K7-81826-10	115B 20-14
	75A/85A 19-22	663-45978-00-98	55B 12-24	6E5-48538-00	115B 15- 2	697-81809-10	55B 14-18	663-81826-10	55B 14-16
663-45954-01-EL	55B 12-24		40Q 15-22	663-48538-00	55B 8- 2	6N7-81810-00	115B 20- 5		75A/85A 21-14
	40Q 15-22	688-45978-60-98	115B 18-26		75A/85A 15- 2	663-81810-11	55B 14- 7	689-81826-10	40Q 17-15
664-45954-00-EL	25V/30G 14-17		75A/85A 19-22	663-81162-00	55B 14-28	688-81810-11	75A/85A 21- 5		25V/30G 17-15
6E5-45956-00-EL	115B 18-26	6E5-45987-01	115B 18-21	6A0-81303-A0	40Q 16- 6	689-81810-11	40Q 17- 9	6N7-81830-00	115B 20-13
663-45956-01-EL	55B 12-24	6L2-45987-01	25V/30G 14-12	695-81303-A0	20CM 14- 8		25V/30G 17- 9	676-81830-10	55B 14- 2
	40Q 15-22	663-45987-02	55B 12-19		25DM 14-11	663-81811-11	55B 14- 9	688-81830-11	75A/85A 21-12
663-45958-01-EL	55B 12-24		40Q 15-17	689-81311-40	40Q 16- 3		75A/85A 21- 7	689-81830-11	40Q 17- 4
	40Q 15-22	664-45987-01	20CM 13-15	61N-81313-09	25V/30G 15- 4	689-81811-11	40Q 17-12		25V/30G 17- 4
6E5-45970-10	115B 18-27		25DM 13-15	6E5-81315-02	115B 7-27		25V/30G 17-12	688-81831-00	55B 14- 3
	75A/85A 19-23	688-45987-01	75A/85A 19-17	689-81315-40	40Q 16-13	663-81812-11	55B 14-10		75A/85A 21-13
663-45970-60-98	55B 12-24	6E5-45994-10	115B 18-29	6E9-81328-70	25V/30G 15- 7		75A/85A 21- 8	689-81831-00	40Q 17- 5
	40Q 15-22		75A/85A 19-25	6E5-81332-00	115B 19-13	689-81812-11	40Q 17-11		25V/30G 17- 5
688-45970-03-98	115B 18-26	670-45997-02	55B 12-20	688-81332-01	75A/85A 20-14		25V/30G 17-11	663-81832-11	55B 14- 5
	75A/85A 19-22		40Q 15-18	689-81332-01	20CM 4-52	6N7-81813-00	115B 20- 9		75A/85A 21-11
6E5-45972-10	115B 18-27	688-45997-01	115B 18-22		25DM 4-52	663-81813-10	55B 14-11	6N7-81840-00	115B 20- 7
	75A/85A 19-23		75A/85A 19-18	697-81332-00	55B 13-20		75A/85A 21- 9	663-81840-11	55B 14- 8
663-45972-60-98	55B 12-24	689-45997-00	20CM 13-16	6E5-81337-01	115B 19-15	689-81813-10	40Q 17-13		75A/85A 21- 6
	40Q 15-22		25DM 13-16	6E9-81337-00-94	40Q 17-17		25V/30G 17-13	689-81840-11	40Q 17-10
688-45972-02-98	115B 18-26		25V/30G 14-13	6A0-81362-00	40Q 16-17	697-81815-10	55B 14-19		25V/30G 17-10
	75A/85A 19-22	700-48339-00	55B 9-45	648-81362-00	20CM 14-11	6E5-8182A-10	115B 20-17	663-81842-00-94	55B 14-25
6E5-45974-10	115B 18-27		75A/85A 16-46		25DM 14-14	6E5-8182E-10	115B 20-15	688-81842-00	75A/85A 21-16
	75A/85A 19-23	6E5-48344-00	115B 15- 7	6N7-81800-00	115B 20- 1	6E5-8182F-10	115B 20-16	689-81847-11	40Q 17- 6
663-45974-60-98	55B 12-24		15-42	688-81800-12	75A/85A 21- 1	6K7-8182G-10	115B 20- 6		25V/30G 17- 6
	40Q 15-22	663-48344-00	55B 8- 6	689-81800-13	40Q 17- 1	6E5-8182K-10	115B 20-18	6N7-81850-00	115B 20- 2
688-45974-02-98	115B 18-26		75A/85A 15- 6		25V/30G 17- 1	6N7-81820-00	115B 20-10	676-81850-11	55B 14- 6
	75A/85A 19-22	688-48511-01-4D	55B 6-78	697-81800-12	55B 14- 1	663-81820-12	55B 14-12		75A/85A 21- 2
6E5-45976-10	115B 18-27		75A/85A 12-36	6N7-81801-00	115B 20- 8		75A/85A 21-10	689-81850-12	40Q 17- 8
	75A/85A 19-23		55B 18-39	61H-81807-00	115B 20-11	689-81820-11	40Q 17-14		25V/30G 17- 8
663-45976-00-98	55B 12-24	688-48511-11-4D	75A/85A 12-36	689-81807-12	40Q 17- 3		25V/30G 17-14	61H-81857-00	115B 20-12
	40Q 15-22	688-48511-51-4D	55B 6-78		25V/30G 17- 3	6E5-81822-02-98	115B 20-19	676-81857-10	75A/85A 21- 4
688-45976-01-98	115B 18-26		18-39	61A-81809-00	115B 20- 3	61A-81824-00	115B 20- 4	689-81857-11	40Q 17- 2
	75A/85A 19-22	6E5-48531-00	115B 15- 1	676-81809-10	75A/85A 21- 3	688-81824-00	55B 14-21		25V/30G 17- 2
6E5-45978-10	115B 18-27	663-48531-00	55B 8- 1	689-81809-11	40Q 17- 7		75A/85A 21-15	697-81857-11	55B 14-17

PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.	PART NO. NO. PIECES	MODEL REF. MODELE NO.
6L2-45577-00-11	25V/30G 13-52	664-45577-01-40	25DM 12-46	663-45587-01-40	55B 11- 5	664-45631-00	25V/30G 13-46	6E5-45943-00-EL	115B 18-26
6L2-45577-00-12	25V/30G 13-52	664-45577-01-50	20CM 12-40		40Q 14- 9	664-45631-01	20CM 12-32		75A/85A 19-22
6L2-45577-00-13	25V/30G 13-52		25DM 12-46	663-45587-01-50	55B 11- 5		25DM 12-38	663-45943-02-EL	55B 12-24
6L6-45577-00-10	115B 17-62	688-45577-01-10	75A/85A 18-49		40Q 14- 9	688-45631-01	75A/85A 18-42		40Q 15-22
6L6-45577-00-12	115B 17-62	688-45577-01-12	75A/85A 18-49	664-45587-01-10	20CM 12- 5	6E5-45633-01	115B 17-54	664-45943-01-EL	20CM 13-20
6L6-45577-00-15	115B 17-62	688-45577-01-15	75A/85A 18-49		25DM 12- 9	648-45633-00	20CM 12-34		25DM 13-20
6L6-45577-00-18	115B 17-62	688-45577-01-18	75A/85A 18-49	664-45587-01-12	20CM 12- 5		25DM 12-40		25V/30G 14-17
6L6-45577-00-30	115B 17-62	688-45577-01-30	75A/85A 18-49		25DM 12- 9		25V/30G 13-48	6E5-45945-01-EL	115B 18-26
6L6-45577-00-40	115B 17-62	688-45577-01-40	75A/85A 18-49	664-45587-01-15	20CM 12- 5	663-45633-00	55B 11-56		75A/85A 19-22
6L6-45577-00-50	115B 17-62	688-45577-01-50	75A/85A 18-49		25DM 12- 9		40Q 14-44	663-45945-02-EL	55B 12-24
663-45577-01-10	55B 11-19	6E5-45587-01-10	115B 17-34	664-45587-01-18	20CM 12- 5	688-45633-00	75A/85A 18-44		40Q 15-22
	40Q 14-50	6E5-45587-01-12	115B 17-34		25DM 12- 9	6E5-45634-01	115B 17-47	664-45945-00-EL	20CM 13-20
663-45577-01-12	55B 11-19	6E5-45587-01-15	115B 17-34	664-45587-01-30	20CM 12- 5	663-45634-00	55B 11-53		25DM 13-20
	40Q 14-50	6E5-45587-01-18	115B 17-34		25DM 12- 9		40Q 14-41		25V/30G 14-17
663-45577-01-15	55B 11-19	6E5-45587-01-30	115B 17-34	664-45587-01-40	20CM 12- 5	688-45634-00	75A/85A 18-41	6E5-45947-00-EL	115B 18-26
	40Q 14-50	6E5-45587-01-40	115B 17-34		25DM 12- 9	648-45635-00	20CM 12-35		75A/85A 19-22
663-45577-01-18	55B 11-19	6E5-45587-01-50	115B 17-34	664-45587-01-50	20CM 12- 5		25DM 12-41	663-45947-02-EL	55B 12-24
	40Q 14-50	61N-45587-00-07	25V/30G 13- 4		25DM 12- 9		25V/30G 13-45		40Q 15-22
663-45577-01-30	55B 11-19	61N-45587-00-10	25V/30G 13- 4	688-45587-01-10	75A/85A 18- 5	676-45635-00	40Q 14-40	664-45947-01-EL	20CM 13-20
	40Q 14-50	61N-45587-00-11	25V/30G 13- 4	688-45587-01-12	75A/85A 18- 5	688-45635-00	55B 11-57		25DM 13-20
663-45577-01-40	55B 11-19	61N-45587-00-12	25V/30G 13- 4	688-45587-01-15	75A/85A 18- 5		75A/85A 18-45		25V/30G 14-17
	40Q 14-50	61N-45587-00-13	25V/30G 13- 4	688-45587-01-18	75A/85A 18- 5	6E5-45641-01	115B 17-46	6E5-45949-00-EL	115B 18-26
663-45577-01-50	55B 11-19	61N-45587-00-14	25V/30G 13- 4	688-45587-01-30	75A/85A 18- 5	663-45930-00-98	55B 12-24		75A/85A 19-22
	40Q 14-50	61N-45587-00-15	25V/30G 13- 4	688-45587-01-40	75A/85A 18- 5		40Q 15-22	663-45949-01-EL	55B 12-24
664-45577-01-10	20CM 12-40	61N-45587-00-16	25V/30G 13- 4	688-45587-01-50	75A/85A 18- 5	688-45930-01-98	115B 18-26		40Q 15-22
	25DM 12-46	663-45587-01-10	55B 11- 5		6E5-45611-01		75A/85A 19-22	664-45949-02-EL	20CM 13-20
664-45577-01-12	20CM 12-40		40Q 14- 9	6L2-45611-00	25V/30G 13-44	688-45932-60-98	115B 18-26		25DM 13-20
	25DM 12-46	663-45587-01-12	55B 11- 5	679-45611-01	40Q 14-39		75A/85A 19-22		25V/30G 14-17
664-45577-01-15	20CM 12-40		40Q 14- 9	688-45611-01	75A/85A 18-39	6E5-45941-00-EL	115B 18-26	6E5-45952-00-EL	115B 18-26
	25DM 12-46	663-45587-01-15	55B 11- 5	689-45611-01	20CM 12-30		75A/85A 19-22		75A/85A 19-22
664-45577-01-18	20CM 12-40		40Q 14- 9		25DM 12-36	663-45941-01-EL	55B 12-24	663-45952-02-EL	55B 12-24
	25DM 12-46	663-45587-01-18	55B 11- 5	697-45611-00	55B 11-51		40Q 15-22		40Q 15-22
664-45577-01-30	20CM 12-40		40Q 14- 9	6E5-45631-01	115B 17-53	664-45941-01-EL	20CM 13-20	664-45952-00-EL	20CM 13-20
	25DM 12-46	663-45587-01-30	55B 11- 5	663-45631-01	55B 11-54		25DM 13-20		25DM 13-20
664-45577-01-40	20CM 12-40		40Q 14- 9		40Q 14-42		25V/30G 14-17		25V/30G 14-17

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
688-82590-04	75A/85A	23-28	695-85520-70	25DM	14- 7	61T-85550-10	25V/30G	15- 1	6R3-85721-30	115B	7-16
688-82590-17	75A/85A	24-28	697-85520-01	55B	13- 7	688-85550-00	75A/85A	20- 1	6E5-85730-14	115B	7-24
692-82590-00	75A/85A	22-27	697-85533-00	55B	13- 8	692-85550-00	75A/85A	20- 1	6E5-85740-02	115B	7-35
697-82590-12	55B	15-25	6N7-85537-00	115B	21-11	695-85550-A0	20CM	14- 1	6E5-86110-02	115B	22-18
697-82590-21	55B	15-25	61N-85537-00	25V/30G	15-13		25DM	14- 4	663-86110-02	55B	2-26
6A0-82594-01	40Q	19-11	6E5-85540-00	115B	21- 7	695-85550-40	25DM	14- 4	688-86110-01	75A/85A	3-27
6E5-82594-00	115B	10-29	61N-85540-10	25V/30G	16-13	697-85550-00	55B	13- 1	6E9-86111-01	40Q	19-20
663-82594-03	55B	5-28	688-85540-00	75A/85A	22- 1	6A0-85560-A2	40Q	16- 2	61T-86111-00	25V/30G	18-10
688-82594-00	115B	10-28			23- 1	61N-85560-10	25V/30G	15- 2	6E9-86112-00	40Q	19-22
	75A/85A	23-33			24- 1	695-85560-A0	25DM	14- 5	61T-86112-00	25V/30G	18-13
		24-33	689-85540-20	40Q	18-11	695-85560-40	20CM	14- 2	663-86115-00	55B	2-28
689-82594-00	25V/30G	18- 6	695-85540-11	20CM	15-11	697-85560-00	55B	13- 2	6E5-86116-01	115B	22-19
697-82594-00	55B	15-27		25DM	15-13	61N-85561-00	25V/30G	15-10	663-86116-01	55B	2-30
665-83557-00	55B	15- 8	697-85540-00	55B	15-10	695-85561-70	20CM	14- 3	682-86116-00	25V/30G	18-11
6N7-83557-00	115B	22-16	61N-85541-19	25V/30G	15- 3		25DM	14- 6		40Q	19-21
697-83557-00	55B	15- 9	6H1-85542-00-94	75A/85A	22-11	697-85561-00	55B	13- 3	676-86117-00	55B	2-31
6E5-83558-00	115B	18-17			23-17	6H5-85570-00	25V/30G	16-19	682-86117-00	25V/30G	18-12
6E5-83558-10	115B	17-69			24-17	6R3-85570-01	115B	22- 2		40Q	19-25
6H1-83672-11	75A/85A	12- 1	6N7-85542-01-8D	115B	21- 1	61N-85570-10	25V/30G	16-19	663-86118-00	55B	2-33
	55B	18- 1	6R6-85542-00-94	40Q	18- 1	680-85570-00	20CM	15-16	665-87149-10	115B	22-10
64E-83672-00	115B	12- 3	61N-85542-00-94	25V/30G	16- 5		25DM	15-18	90101-08M02	40Q	9-52
682-84381-00	20CM	7-19	663-85542-01-94	55B	15- 1	689-85570-20	40Q	18-15	90101-08339	20CM	8-18
	25V/30G	8-20	695-85542-00-94	20CM	15- 1	697-85570-00	55B	15-14		25DM	8-18
	115B	14-22		25DM	15- 3		75A/85A	22- 5		25V/30G	9-22
72X-85075-L0			61N-85543-09	25V/30G	15- 5		23- 5	90101-10M49	75A/85A	12-27	
6H4-85411-00	75A/85A	9-28	61N-85543-19	25V/30G	15- 6		24- 5	90101-10M58	40Q	9-67	
692-85415-00	75A/85A	9-29	689-85547-00	25DM	15- 2	6E5-85580-00	115B	19- 3	90101-12M01	40Q	9-45
6E5-85510-00	115B	19- 2		20CM	15-22	688-85580-00	75A/85A	20- 3	90101-12M03	115B	11-40
688-85510-00	75A/85A	20- 2	697-85547-00	55B	15-11	689-85580-40	40Q	16- 9	90101-12M06	55B	9-21
6E9-85516-70	25V/30G	15- 9	6A0-85548-00	40Q	18-12	695-85580-70	20CM	14- 5		75A/85A	16-22
663-85518-00	25V/30G	11- 9	689-85548-01	20CM	15-14		25DM	14- 8	90101-12M37	40Q	12-26
	40Q	11-28		25DM	15-16	697-85580-00	55B	13- 4	90101-12M51	55B	6-79
	11-42		6A0-85550-A0	40Q	16- 1	697-85580-10	55B	13- 5		17-43	
	55B	13-12	6E5-85550-00	115B	19- 1	6F0-85599-A0	55B	13- 6	90101-12M65	75A/85A	10-41
	75A/85A	15-18	61N-85550-10	25V/30G	15- 1	6E5-85720-04	115B	7-15		11-43	
695-85520-70	20CM	14- 4									

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
6E5-81900-01	115B	7- 9	6E9-81953-00	40Q	19- 5	688-82127-02	55B	18-28	6A0-82317-00	115B	21- 2	682-82556-00	25V/30G	8-17
61T-81915-00	25V/30G	16-30	6H0-81960-00	115B	21-13	697-82127-01	55B	6-65	6G5-82317-00	115B	19-16		40Q	8-26
695-81915-00	20CM	15-24		75A/85A	22- 8	663-82131-01	55B	15-12	61N-82317-00	25V/30G	16- 6		55B	16-12
6A0-81916-00	40Q	18- 7			23- 7	6E5-82147-00	115B	11-26	6A0-82362-00	40Q	19-17		75A/85A	16-48
6H1-81916-00	75A/85A	22-17			24- 7	6E5-82148-00	55B	6- 9	6G1-82370-20	55B	15-19	6E9-82560-00	40Q	18-21
		23-23	6J8-81960-00	20CM	15-23		75A/85A	10- 9		20CM	15-20	61T-82560-00	25V/30G	18-31
		24-23		25V/30G	16-29		115B	11- 6		25V/30G	16-25	688-82560-00	55B	15-30
6E5-81922-00	115B	7-10	6E5-81961-00	115B	21-18			11-10		40Q	18-19	688-82560-10	115B	22-24
6H3-81922-00	25V/30G	16-17	664-81970-61	55B	15-20		75A/85A	11-12		115B	22- 5		75A/85A	22-24
6G1-81940-00	25V/30G	18-19		25V/30G	18-24		55B	17-12		75A/85A	22-23			23-26
6G1-81941-10	25V/30G	18-20		40Q	19- 7	6H1-82148-00	75A/85A	11- 8			23-25			24-26
	40Q	19- 1	6E9-81971-00	40Q	19-12		55B	17- 8			24-25	689-8257Y-00	20CM	7-18
	75A/85A	23-11	697-81971-01	55B	15-23	6E5-82149-00	115B	12-19	663-82370-01	25DM	15-22		25DM	7-19
		24-11	697-81971-11	55B	15-23	682-82150-10	55B	15-35	6H3-82510-02	55B	16- 8		25V/30G	8-18
61A-81941-00	115B	22- 6	6E5-82105-12	115B	22-27		25V/30G	18-29	6R3-82519-00	115B	22-29		40Q	8-27
682-81941-11	55B	14- 4	6E9-82105-11	40Q	19-14	682-82151-00	55B	15-36	61A-82519-00	75A/85A	22-26	6E9-82575-02	25V/30G	8-16
6E9-81945-01	40Q	19- 4	6H0-82105-02	75A/85A	23-30		25V/30G	18-30	61N-82519-01	25V/30G	16-10		40Q	8-25
6E9-81945-70	75A/85A	23-13			24-30		40Q	19-13	662-82519-00	55B	15-13	688-82575-01	55B	16-11
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90202-25M04	55B 6-53		25DM 9- 6	90249-12M13	40Q 10- 7	90280-04M00	40Q 14-22		25DM 8-56
	75A/85A 12-13		25V/30G 10- 6	90249-12M27	40Q 10- 1		21-25		25V/30G 9-61
	55B 18-16	90209-06M05	75A/85A 3-26	90250-05010	20CM 12-33	90280-04M04	75A/85A 18-25	90384-06M07	115B 1- 8
90202-26M18	115B 12-33	90209-22248	20CM 2- 8		25DM 12-39		26-36	90384-14M09	115B 1- 9
90202-32M19	115B 12-17		25DM 2- 8		25V/30G 13-47	90280-04M05	115B 17-26	90385-12M04	75A/85A 5-27
90202-34043	20CM 9- 4	90209-24M03	25V/30G 2-15	90250-06023	55B 11-55		24-27	90386-02M04	55B 10- 7
	25DM 9- 4	90209-47016	20CM 8-46		40Q 14-43	90280-05013	25DM 14-17	90386-05002	20CM 3-29
	25V/30G 10- 4		25DM 8-46	90250-07M02	75A/85A 18-43	90280-05049	55B 13-14		25DM 3-30
90202-40M47	115B 12- 7		25V/30G 9-50	90250-08M07	115B 17-52		25V/30G 15-14		20CM 16-26
90206-05005	40Q 3-34	90209-52M00	40Q 9-32	90266-04M00	20CM 6-10		40Q 16-14		25DM 16-27
	20CM 4-49	90214-45M02	20CM 12-45		25DM 6-10		115B 19- 4	90386-06M12	75A/85A 15-41
	25DM 4-49		25DM 12-51		25V/30G 7- 6		75A/85A 20- 7		115B 15-43
	25V/30G 5-47	90214-48M03	55B 11-26	90266-04M01	20CM 6- 8	90280-16053	20CM 14-14	90386-06M39	55B 8-17
90206-06040	55B 8-52		40Q 14-55		25DM 6- 8	90282-04010	55B 11-28	90386-06088	55B 9-44
90206-08010	20CM 4-47	90240-05046	20CM 8-42		25V/30G 7- 4		20CM 12-47		75A/85A 16-45
	25DM 4-47		25DM 8-42		40Q 7-10		25DM 12-53	90386-08M00	40Q 12-19
	25V/30G 5-45		25V/30G 9-42	90266-04M04	40Q 7- 8		40Q 14-57	90386-08006	55B 8-67
90206-10M04	55B 8-46	90240-06M18	75A/85A 5-64	90266-06M02	55B 4- 6		115B 17-64		75A/85A 15-51
	40Q 11-18	90241-06M00	55B 8-50		4- 7		75A/85A 18-56	90386-08032	55B 9- 9
	75A/85A 15-32	90243-04M01	20CM 8- 4		75A/85A 7- 9	90334-30017	55B 10-12		20CM 9-20
	115B 15-34		25DM 8- 4		8- 9	90338-05M03	55B 5- 7		25DM 9-20
90206-12M00	40Q 10- 4		25V/30G 9- 4		115B 9- 5		75A/85A 9-18		25V/30G 10-18
90206-12052	20CM 7-10	90243-04007	55B 6-13		9- 6	90338-22168	40Q 14- 6		40Q 12-10

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90501-14M05	40Q	10-11	90506-08M23	75A/85A	5-57	91490-12012	20CM	10-26	91690-30008	20CM	8-24	91690-40016	20CM	10-34
90501-14M07	20CM	10-29	90506-14M24	55B	6-87		25V/30G	11-27		25DM	8-24		25DM	10-36
	25DM	10-31		75A/85A	10-30	91490-16010	20CM	4-51		25V/30G	9-20		25V/30G	11-33
	25V/30G	11-19			11-31		25DM	4-51	91690-30010	55B	2-27	91690-40018	20CM	10-18
90501-14M08	55B	6-61		115B	11-36		40Q	5-37		40Q	10-28		25DM	10-20
	75A/85A	12-21		55B	17-31		25V/30G	5-49	91690-30012	55B	6-38		25V/30G	11-16
	55B	18-24	90506-16M17	25V/30G	19- 4		20CM	8-43		8- 3		91690-40020	20CM	4- 3
90501-14234	55B	1-36	90506-23M32	40Q	10-33		25DM	8-43		75A/85A	10-35		25DM	4- 3
90501-16M01	40Q	14-46	90506-30M00	40Q	10-23		25V/30G	9-43			11-36		20CM	4-12
90501-16M11	75A/85A	1-41	90506-30M27	20CM	8-44		20CM	10-25		115B	15- 3		25DM	4-12
	115B	2-22		25DM	8-44		25DM	10-27		75A/85A	15- 3		40Q	5- 3
90501-16M12	115B	15-12		25V/30G	9-44		25V/30G	11-25		55B	17-36		5- 6	
	75A/85A	15-23	90508-12015	75A/85A	5-58		40Q	11-63	91690-30016	115B	6-27	91690-40022	40Q	11-47
90501-16M17	55B	9-34	90508-14M00	40Q	10-15			11-67		20CM	8-15	91690-40035	25V/30G	19- 5
	75A/85A	16-35	90508-14M13	20CM	10-32			11-74		25DM	8-15	91690-40048	25V/30G	3-25
90501-16M28	115B	12-28		25DM	10-34	91490-16015	75A/85A	5-67		25V/30G	9-15		20CM	3-50
90501-16M37	115B	17-48		25V/30G	11-31	91490-16020	55B	8-57	91690-30018	55B	8-11		25DM	3-51
90501-16233	55B	11-52	90508-20M01	40Q	11-35	91490-20010	20CM	10-39			8-22	91790-05014	40Q	11-66
	75A/85A	18-40	90508-20169	55B	8-24		25DM	10-41			8-25		11-73	
90501-18M00	40Q	9-15	90508-29M05	75A/85A	15-16		25V/30G	11-37		40Q	11-34	92180-06025	55B	6- 5
90501-23215	55B	9- 8	90508-29M12	115B	15-22	91490-20015	40Q	10-24			11-37		10-14	
	20CM	9-19	90510-09M00	20CM	4-13	91490-25012	55B	9-43			11-43	92880-10200	25DM	8-70
	25DM	9-19		25DM	4-13	91490-25020	75A/85A	16-44	91690-30020	55B	6-84		8-76	
	25V/30G	10-17		40Q	5- 8	91490-30022	25DM	13-19			7-10	92880-10700	25DM	8-77
	40Q	12- 9		20CM	9- 3	91490-30025	25DM	11-10		75A/85A	10-27	92901-04100	55B	14-14
	75A/85A	16- 9	90560-14076	25DM	9- 3	91490-30030	55B	6-34			11-28		75A/85A	14-76
90502-10M04	40Q	10-29		25V/30G	10- 3		20CM	11- 9		115B	11-35		40Q	16-12
90502-10M07	20CM	8-25	90890-44373	20CM	4-10		25V/30G	12-14		75A/85A	13- 6		55B	19-76
	25DM	8-34		25DM	4-10		20CM	13-19		55B	17-28	92903-05600	25DM	4-50
	25V/30G	9-21		25V/30G	5-13		25V/30G	14-16	91690-30025	40Q	12-15	92903-06100	25DM	1-12
90502-16M02	55B	6-39		40Q	5-17		40Q	15-21	91690-30216	55B	9-12	92903-06600	25DM	1-26
	75A/85A	10-36	90890-44374	75A/85A	5-24	91490-40030	55B	12-23		75A/85A	16-13		1-31	
		11-37	91317-08016	75A/85A	14-66		115B	18-25	91690-40010	55B	8-30		1-33	
	55B	17-37		55B	19-66		75A/85A	19-21		40Q	11-30		1-35	
90502-20M03	55B	6-39	91490-12010	25DM	10-28	91609-30010	115B	22-20	91690-40016	40Q	3-33		3- 8	



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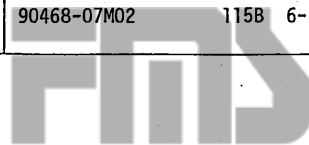
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PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
90445-07260	75A/85A	1-15	90465-08M13	25DM	15- 1	90465-13M39	55B	15-37	90468-18008	75A/85A	5-66	90480-19M06	75A/85A	19-15
90445-09M25	25DM	5- 3		20CM	15-21	90465-18147	25V/30G	18-18		55B	8-49	90480-20M05	75A/85A	1-39
90445-09M75	25V/30G	6- 4	90465-08M29	40Q	16-19	90467-06016	40Q	1- 8			8-69		115B	2-23
90445-09061	55B	3-34	90465-08M33	115B	22-39		55B	1-13		75A/85A	15- 8	90480-22M15	115B	10-19
90445-09078	55B	3-31	90465-08M51	25V/30G	3-26		20CM	1-15			15-39	90480-24M04	75A/85A	1-17
	75A/85A	6- 3	90465-08M63	115B	11-23		25DM	1-15		115B	15-41	90480-25161	55B	15-18
	40Q	6-33	90465-08028	115B	1-26		75A/85A	1-16		75A/85A	15-53		20CM	15-19
	75A/85A	6-34			4-17			1-20	90480-06158	55B	13-13		25DM	15-21
90445-09094	75A/85A	6-28		55B	15-34			2- 8	90480-09M12	55B	5-13		25V/30G	16-23
90445-09252	40Q	6- 3	90465-10M14	115B	22-40		40Q	3-13		75A/85A	9-15		40Q	18-18
90445-097F7	55B	3- 3	90465-11M10	115B	6- 8	90467-08004	55B	1-48	90480-09M21	40Q	8-20	90480-29045	20CM	8-54
		3-14			7- 5		75A/85A	1-52	90480-09M25	75A/85A	22-12		25DM	8-54
	20CM	5- 3			7- 8		55B	2-10			23-18		25V/30G	9-46
	75A/85A	6-30			7-14		115B	2-18			24-18	90501-08214	55B	2-45
90445-10M41	25V/30G	1-36			7-34		55B	3- 4	90480-10155	25V/30G	18-14	90501-08232	55B	8-19
90445-11M81	115B	7-13			8- 4			3-15		40Q	19-23	90501-09M08	20CM	10-30
90446-10M02	40Q	18-20			8-14			3-32	90480-12M11	40Q	13- 8		25DM	10-32
90446-15M07	115B	8-41			8-15		20CM	5- 4	90480-12M25	40Q	3-25		25V/30G	11-20
90461-04011	55B	1-14			8-34		25DM	5- 4	90480-12004	55B	5- 6	90501-10M21	55B	16-32
90461-06M01	20CM	3-53			8-35		20CM	5-13	90480-12156	20CM	9-24	90501-10065	20CM	12-31
		14-21			8-39		25DM	5-13		25DM	9-24		25DM	12-37
	25DM	14-24			8-40		20CM	5-30	90480-13M24	115B	10-23		25V/30G	13-49
90461-06015	25DM	3-54			11-21		25DM	5-30		40Q	19-31	90501-10227	20CM	4-41
90462-05M02	55B	8-59			12- 5		40Q	6- 4	90480-14M14	25V/30G	7- 9		25DM	4-41
90464-04011	55B	3- 5		75A/85A	12-41		75A/85A	6- 4	90480-15M06	20CM	7- 2		25V/30G	5-39
90464-07M06	115B	6-14		115B	18-18		25V/30G	6- 5		25DM	7- 2		40Q	5-43
90464-07M10	55B	15- 7		55B	18-42		40Q	6-14		25V/30G	8- 2	90501-10326	55B	2-43
90464-12M00	20CM	15-15	90465-11M52	40Q	9-66		25V/30G	6-14	90480-17M08	20CM	7-20		40Q	4-28
	25DM	15-17	90465-12M03	75A/85A	1-22		75A/85A	6-29		25DM	7-20		75A/85A	4-31
	115B	19-12	90465-12M25	115B	22-38		40Q	6-31		25V/30G	8-19	90501-11M10	115B	17-16
	75A/85A	20- 6	90465-13M11	40Q	3-19		25V/30G	6-31		18- 9		90501-12082	55B	8-64
90464-15M08	75A/85A	9-27		55B	15-24		75A/85A	6-33	90480-17165	40Q	8-18		75A/85A	15-47
90464-16039	115B	7-36		25V/30G	16-18		40Q	6-34		25V/30G	18- 5		115B	15-48
90465-06M15	40Q	8-13	90465-13M36	115B	2-28	90468-05M03	115B	6-24	90480-18065	40Q	1-27	90501-12274	40Q	11-59
90465-06M28	75A/85A	5-68			22-17	90468-07M02	115B	6-15		55B	1-37	90501-14M02	40Q	1-29



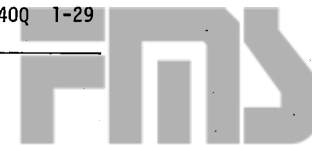
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92990-06600	75A/85A	16-51	92990-08100	75A/85A	5-39	92990-08600	20CM	7- 6	92990-10100	115B	18- 6	92995-06100	55B	2-11			
	55B	17- 7		55B	6-60		25DM	7- 6		75A/85A	19- 8			2-23			
		17-10			6-75		20CM	8-20	92990-10200	20CM	8-71		75A/85A	3- 9			
	40Q	17-27			8-61		25DM	8-20		25DM	8-71		55B	3-12			
		18-14		40Q	9- 9		55B	8-62		20CM	8-75		75A/85A	3-18			
		18-17			9-27		20CM	8-82		25DM	8-75		115B	4-21			
	75A/85A	18-20			9-30		25DM	8-82		25V/30G	9-68		55B	5-11			
	115B	19- 8			9-42		20CM	8-87			9-77		75A/85A	5-16			
	40Q	19-19		55B	10-16		25DM	8-87	92990-10600	55B	6-31		55B	5-18			
	75A/85A	20- 5			10-18		40Q	9-18			9- 7		75A/85A	5-21			
		20-16			10-22		20CM	11- 4		20CM	9-18		55B	5-24			
	115B	21- 6		75A/85A	12-20		25DM	11- 5		40Q	9-68		40Q	5-29			
		21-10			12-35		55B	11-43		25V/30G	10-16		75A/85A	5-34			
		21-15		40Q	13-17			11-45		40Q	12- 8			5-36			
		21-20		55B	14-23			14-24		20CM	13- 9			5-41			
	25V/30G	21-27			14-27		40Q	14-31		25DM	13- 9			5-51			
	115B	22- 4			14-30			14-33		25V/30G	14- 5		55B	6- 6			
	75A/85A	22- 4		115B	15- 5		75A/85A	15-45		75A/85A	16- 8		40Q	6-11			
		22- 7		40Q	15-12			15-46			19- 7		75A/85A	6-11			
		22-10		75A/85A	15-44			16-21	92990-12200	55B	6-80		40Q	7- 4			
				115B	16-15			16-25			9-22		75A/85A	7- 7			
	115B	22-15		75A/85A	17-14			16-32		75A/85A	10-42			7- 7			
		22-22			17-16		25V/30G	17-17			11-44			8- 7			
		22-31		40Q	17-19			17-19		40Q	12-27		40Q	8- 9			
		22-34		75A/85A	17-19			115B	17-39	75A/85A	16-23		115B	8-11			
		22-37		55B	18-23			20-23		55B	17-44		75A/85A	9-24			
	75A/85A	23- 4			18-38		75A/85A	21-21	92990-14200	20CM	13-17		55B	9-31			
		23-15		40Q	19-16			21-21		25DM	13-17		75A/85A	10- 6			
		24- 4		75A/85A	21-20	92990-10100	55B	6-16		25V/30G	14-14		115B	11- 5			
		24-15			21-20		75A/85A	10-12					75A/85A	11- 6			
		24-36	92990-08200	55B	8-68			11-15	92990-16200	55B	12-21		40Q	11-12			
92990-08100	115B	1-18		75A/85A	15-52		55B	12- 7		40Q	15-19			11-55			
	55B	1-26	92990-08600	40Q	1-18		115B	12-26	92990-18200	115B	18-23		55B	12-17			
	75A/85A	1-29		75A/85A	1-54			12-40	92995-05600	25DM	14- 3		40Q	12-18			
	40Q	5-26		20CM	4-26		40Q	15- 9	92995-06100	20CM	1-12			13-19			
	75A/85A	5-31		25DM	4-26		55B	17-15		75A/85A	1-24						



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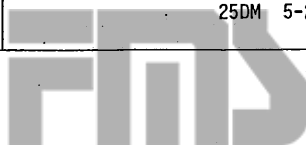
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92903-06600	25DM 3-10	92990-05600	20CM 10-24	92990-06600	115B 2-12	92990-06600	25V/30G 5-31	92990-06600	20CM 9-11
	4-34		25DM 10-26		2-20		5-34		75A/85A 9-14
	4-36		20CM 10-38		20CM 2-21		40Q 5-35		115B 9-17
	4-46		25DM 10-40		25DM 2-21		25V/30G 5-36		75A/85A 9-26
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92903-10600	25DM 9-18		11-36		55B 2-24		75A/85A 5-52		9-48
92990-04100	25DM 3-17		11-43		25V/30G 3- 7		5-61		25V/30G 9-60
	16-24		40Q 11-62		20CM 3- 8		20CM 6- 4		9-72
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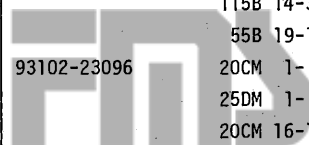
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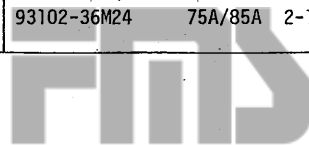
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	55B	10- 4		25DM	8-59		25V/30G	6-19		75A/85A	5-42
		10-20		40Q	9-12		115B	8-28			5-45
	20CM	11- 2		55B	9-16	95380-05600	115B	6-22			5-53



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PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
97395-08035	25DM	4-25	97595-06520	115B	15-37	97980-04112	20CM	3-16	98580-04008	75A/85A	4-12	98580-06016	25V/30G	12- 7
97395-08065	25DM	8-86		25V/30G	16-14		25V/30G	4-19	98580-04010	75A/85A	21-17		40Q	14- 5
97513-06212	55B	20- 3			16-20		20CM	16-23	98580-04012	25DM	3-16	98580-06025	55B	16- 3
97513-08530	40Q	5-32			16-24		55B	21-30		55B	14-13	98580-06540	115B	21- 8
97595-06420	55B	5-22		55B	20- 6	97980-04114	40Q	4- 3		25DM	16-23		75A/85A	22- 2
	75A/85A	9-22		75A/85A	23- 6		75A/85A	4-17	98580-04014	25DM	3-22			23- 2
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	75A/85A	14-35			24- 6		75A/85A	25-29		25V/30G	11-42	98780-04015	115B	1-15
	55B	16- 7			24-10	97980-05108	115B	5-24			18-16		55B	1-23
		19-35	97602-05114	55B	13-11		40Q	19-24	98580-05016	40Q	3- 5		75A/85A	1-26
97595-06520	115B	1-22	97602-05132	55B	13-10	97980-05116	115B	5-22		55B	18- 2	98780-05525	20CM	13- 5
	40Q	1-24	97607-06125	25V/30G	15-12	97980-05310	40Q	4-23	98580-05035	115B	8-17	98780-05530	25V/30G	14-10
	115B	1-25	97780-40112	75A/85A	19-16		75A/85A	4-25	98580-05525	115B	4- 4	98780-05540	55B	12- 3
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		1-45	97780-60525	115B	12- 2	97985-05216	40Q	18- 8		25V/30G	18-25	98780-06025	40Q	1-15
	75A/85A	2- 9	97880-05020	75A/85A	3-15	97985-06210	115B	19-14		40Q	19- 8	98980-04006	25V/30G	14-22
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	40Q	6- 2		55B	19-10		115B	14-30		25V/30G	6-22		20CM	8-39
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	75A/85A	15-35	97980-04112	55B	2-60	98580-04008	40Q	4-12	98580-06016	20CM	11-11			



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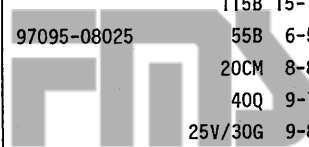


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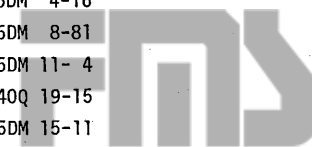
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97095-06020	25DM 8-68 20CM 9-10 25DM 9-10 20CM 9-26 25V/30G 9-71 10-25 115B 10-39 40Q 11-40 11-71 12-33 55B 15-16 115B 22- 3 75A/85A 22- 6 22- 9	97095-06025	20CM 15-12 15-17 115B 15-35 75A/85A 16-50 40Q 17-26 18-13 18-16 19-28 75A/85A 24-35 115B 8- 2 20CM 1-32 40Q 1-33 25V/30G 1-40 55B 1-41 115B 2- 6 75A/85A 3-17 20CM 4-28 40Q 5-28 25V/30G 5-33 75A/85A 5-40 40Q 8-11 75A/85A 9-23 115B 11- 4 40Q 11-19 55B 16- 5 40Q 17-20 75A/85A 20- 4 25V/30G 5-23 5-26 20CM 12-49 115B 2-11 55B 3-29 20CM 5-27 75A/85A 6-26 40Q 6-28	97095-06028	115B 8- 2	97095-06030	20CM 1-32 40Q 1-33 25V/30G 1-40 55B 1-41 115B 2- 6 75A/85A 3-17 20CM 4-28 40Q 5-28 25V/30G 5-33 75A/85A 5-40 40Q 8-11 75A/85A 9-23 115B 11- 4 40Q 11-19 55B 16- 5 40Q 17-20 75A/85A 20- 4 25V/30G 5-23 5-26 20CM 12-49 115B 2-11 55B 3-29 20CM 5-27 75A/85A 6-26 40Q 6-28	97095-06035	25V/30G 5-23 5-26 20CM 12-49 115B 2-11 55B 3-29 20CM 5-27 75A/85A 6-26 40Q 6-28	97095-06040	25V/30G 6-28 13-17 21-26 55B 2-22 115B 8-31 20CM 9- 8 25V/30G 10- 8 55B 8- 4 75A/85A 15- 4 55B 15-28 115B 20-22 115B 11-16 25V/30G 12- 9 115B 15- 4 55B 6-59 20CM 8-81 40Q 9-17 25V/30G 9-81 75A/85A 12-19 115B 17-38 55B 18-22 40Q 9-26 9-41 55B 10-17 20CM 11- 3 25V/30G 12- 3 40Q 15-11 115B 16-20 75A/85A 17-13 20CM 4-25 55B 6-74 40Q 9-29 55B 10-15 75A/85A 12-34	97095-08035	75A/85A 17-18 55B 18-37 40Q 5-25 55B 10-21 40Q 13-16 17-18 40Q 9-43 55B 11-44 40Q 14-32 75A/85A 15- 9 115B 16-14 16-24 16-31 40Q 21-24 55B 22-20 40Q 9-62 55B 11-42 40Q 14-30 21-23 55B 22-19 20CM 8-86 25V/30G 9-88 40Q 15- 8 55B 6-15 75A/85A 10-11 11-14 115B 12-25 12-39 55B 17-14 115B 18- 5 25DM 14-22 25DM 5-10 75A/85A 3-21 55B 8-53 25DM 1-11	97313-06020	25DM 1-25 1-38 25V/30G 1-24 25DM 1-30 3- 7 4-33 25DM 1-32 25DM 1-34 3- 9 25DM 4-35 25V/30G 3-12 75A/85A 5-70 55B 14-29 25DM 4-16 25DM 8-81 25DM 11- 4 40Q 19-15 25DM 15-11 25DM 18-65 25DM 4-43 14-25 25DM 10- 7 14-15 25DM 4-45 9-26 25V/30G 1-10 20CM 2-20 25DM 2-20 40Q 13-12 25DM 15-14 15-19 25DM 4-28 25DM 12-23 25DM 5-27 25DM 9- 8
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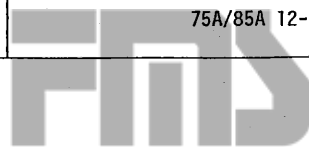
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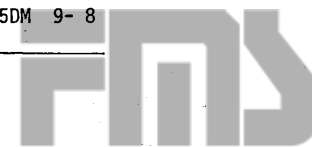
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