



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

**9.9F'98 (63V)
15F '98 (63W)**

2W63V-300F1

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

9.9F'98(63V), 15F'98(63W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.	"M" Manual start model
"UN" Use as many as needed.	"E" Electric start model
"AP" Alternate Parts	"PTT" Power Trim & Tilt model
"LM" Local Made (Parts need to be ordered locally)	"H/T" Hydro Tilt model
"O/S" Over Size	"M/T" Manual Tilt model
	"T.H/D" Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

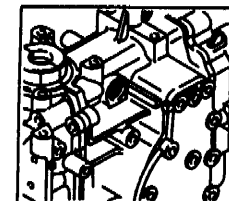
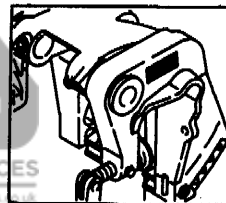
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.		
9.9FMH	S : 158582	~
	L : 458780	~
9.9FWH	S : 700501	~
	L : 601462	~
9.9FWC	S : 630272	~
	L : 660198	~
15FMH	S : 411130	~
	L : 156538	~
15FWC	S : 380354	~
	L : 650282	~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALL'C ?	D8NM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

9.9F*98(63V), 15F*98(63W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AGUILLE

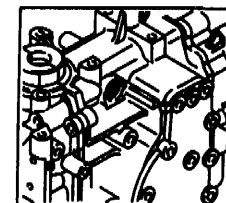
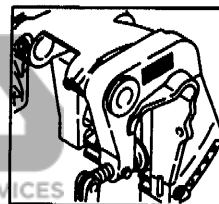
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur		
9.9FMH	S : 158582 ~	
	L : 458780 ~	
9.9FWH	S : 700501 ~	
	L : 601462 ~	
9.9FWC	S : 630272 ~	
	L : 660198 ~	
15FMH	S : 411130 ~	
	L : 156538 ~	
15FWC	S : 380354 ~	
	L : 650282 ~	



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

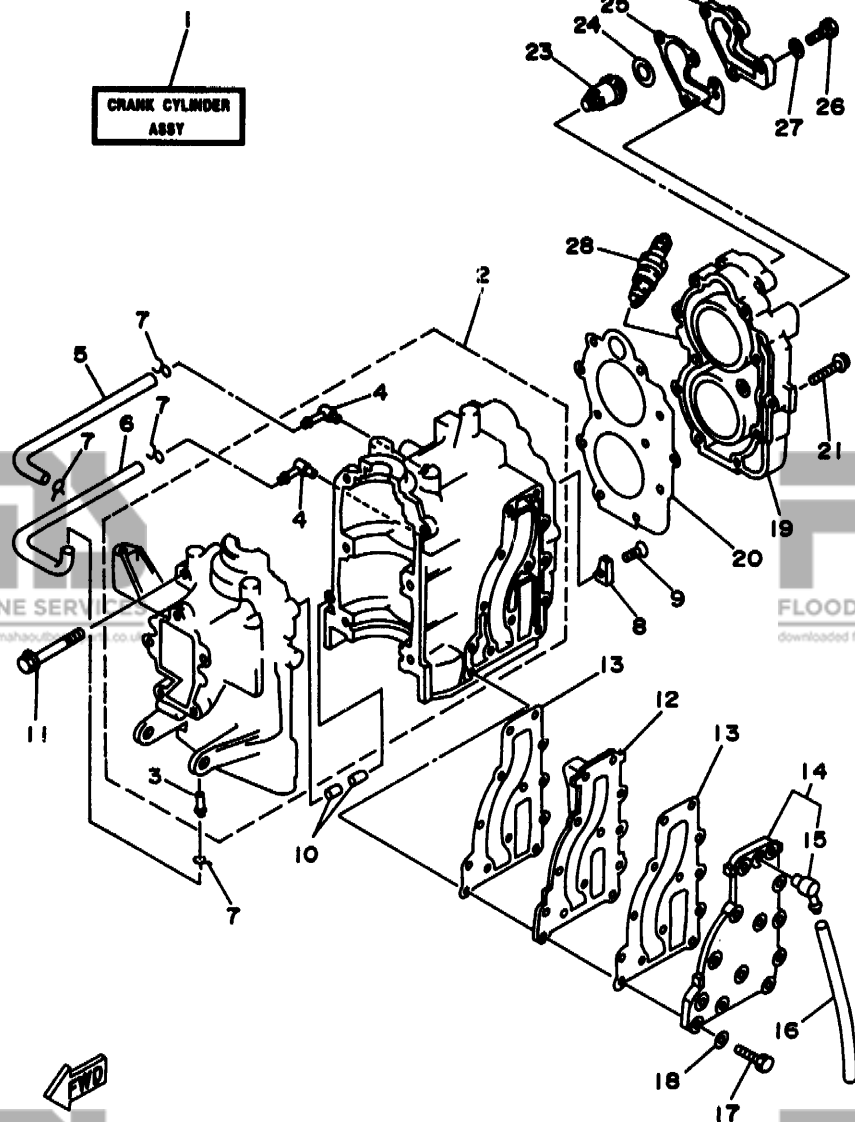
FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	STARTER	B6, B7
FIG. 6	FUEL	C1
FIG. 7	TOP COWLING	C2
FIG. 8	BOTTOM COWLING	C3
FIG. 9	BRACKET 1	C4, C5
FIG. 10	BRACKET 2	C6
FIG. 11	STEERING	C7, D1
FIG. 12	CONTROL 1	D2, D3
FIG. 13	CONTROL 2 (9.9FWC / 15FWC)	D4
FIG. 14	STEERING GUIDE (9.9FWC / 15FWC)	D5
FIG. 15	UPPER CASING	D6
FIG. 16	LOWER CASING. DRIVE 1	D7 ~ E2
FIG. 17	LOWER CASING. DRIVE 2	E3, E4
FIG. 18	GENERATOR	E5
FIG. 19	STARTING MOTOR (9.9FWC,WH / 15FWC)	E6
FIG. 20	ELECTRICAL 1	E7
FIG. 21	ELECTRICAL 2 (9.9FWH)	F1
FIG. 22	ELECTRICAL 3 (9.9FWC / 15FWC)	F2
FIG. 23	REPAIR KIT 1	F3
FIG. 24	REPAIR KIT 2	F4

NUMERICAL INDEX

TABLE DES MATIERES

FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON.....	B1, B2
FIG. 3	ADMISSION	B3
FIG. 4	CARBURATEUR.....	B4, B5
FIG. 5	DEMARREUR	B6, B7
FIG. 6	CARBURANT	C1
FIG. 7	CAPOT SUPERIEUR.....	C2
FIG. 8	CAPOT INFERIEUR	C3
FIG. 9	SUPPORT 1	C4, C5
FIG. 10	SUPPORT 2	C6
FIG. 11	DIRECTION	C7, D1
FIG. 12	COMMANDE 1	D2, D3
FIG. 13	COMMANDE 2 (9.9FWC / 15FWC)	D4
FIG. 14	FIXATION DE DIRECTION (9.9FWC / 15FWC)	D5
FIG. 15	FOURREAU	D8
FIG. 16	BOITIER D'HELICE, TRANSMISSION 1	D7 ~ E2
FIG. 17	BOITIER D'HELICE, TRANSMISSION 2	E3, E4
FIG. 18	GENERATRICE	E5
FIG. 19	DEMARREUR ELECTRIQUE (9.9FWC,WH / 15FWC)	E6
FIG. 20	PARTIE ELECTRIQUE 1	E7
FIG. 21	PARTIE ELECTRIQUE 2 (9.9FWH).....	F1
FIG. 22	PARTIE ELECTRIQUE 3 (9.9FWC / 15FWC)	F2
FIG. 23	KITS DE REPARATION 1	F3
FIG. 24	KITS DE REPARATION 2	F4

INDEX NUMERIQUE



63VJA-5011

FIG. 1 CYLINDER, CRANKCASE

CYLINDRE, CARTER

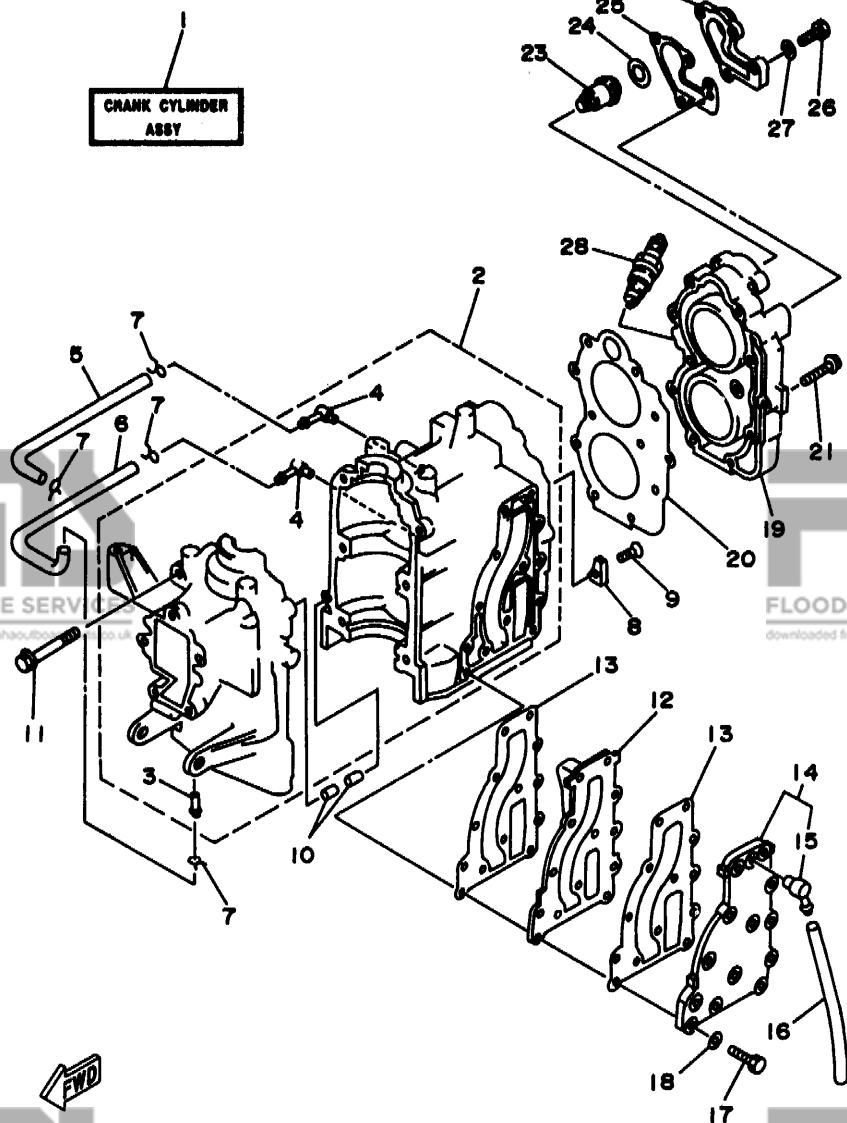
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0090-02-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO.2 ~ 27, FIG.2,REF.NO.1 ~ 26)	1	
2	63V-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT .DURITE	1	
4	650-14485-02	.PIPE, JOINT .DURITE	2	
5	90445-07M08	HOSE DURITE	1	
6	90445-07M08	HOSE DURITE	1	
7	90467-06016	CLIP JONC	4	
8	682-11325-00	ANODE ANODE	1	
9	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
10	93606-12019	PIN, DOWEL GOUILLE	2	
11	90119-08M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
12	63V-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
13	63V-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
14	63V-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
15	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
16	90445-093J2	HOSE DURITE	1	
17	97095-06030	BOLT BOULON	13	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	13	
19	6E7-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	
20	63V-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
21	90105-07M05	BOLT, WASHER BASED BOULON, AVEC RONDELLE	11	
22	682-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
23	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
24	90201-16M03	WASHER, PLATE RONDELLE, PLATE	1	
25	682-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
26	97013-06020	BOLT BOULON	4	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	



FWD
63VJA-5011

A7

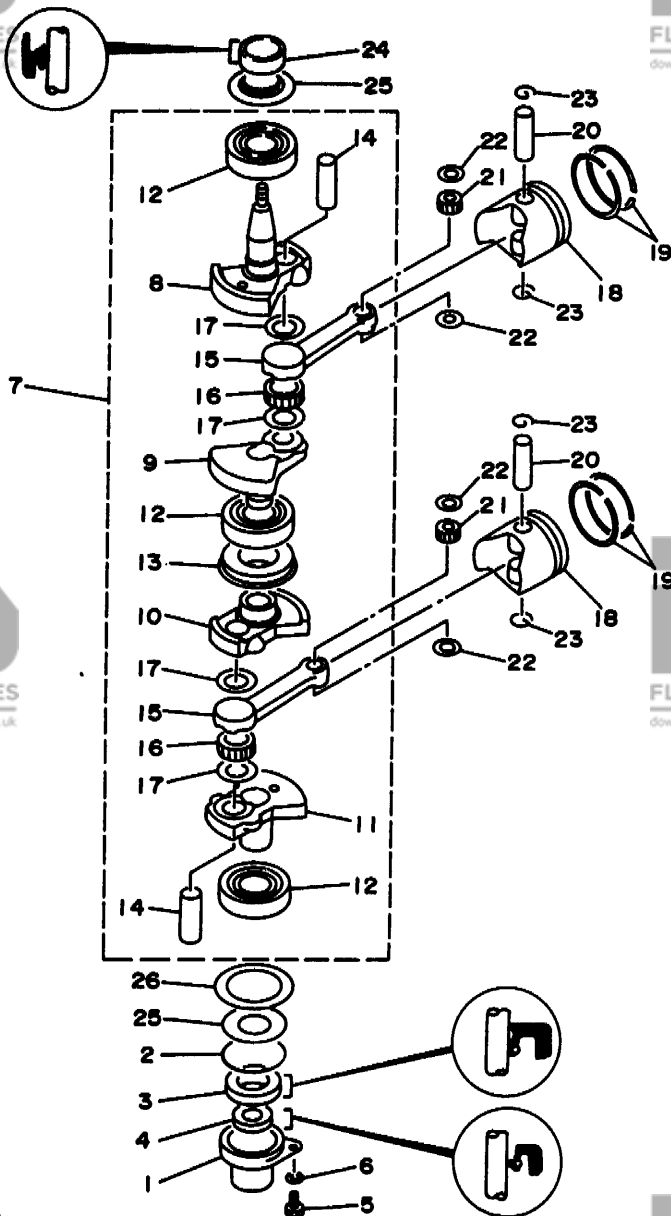


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-15396-00	HOUSING, OIL SEAL	1	
2	93210-46M16	LOGEMENT DE JOINT SPY	1	
3	93102-25M48	O-RING	1	
4	93101-13M11	JOINT TORIQUE	1	
5	97095-06016	JOINT SPY	1	
6	92990-06600	OIL SEAL	1	
7	63V-11400-00	JOINT SPY	1	
8	63V-11412-00	BOLT	1	
9	63V-11422-00	BOULON	1	
10	63V-11432-00	WASHER, PLATE	1	
11	63V-11442-00	RONDELLE, PLATE	1	
12	93306-205U7	CRANKSHAFT ASSY	1	
13	63V-11515-01	VILEBREQUIN COMPLET	1	
14	682-11681-00	.CRANK 1	1	
15	650-11651-04	.MASSOLOTTE DE VILEBREQUIN 1	1	
16	93310-620V5	.CRANK 2	1	
17	90209-20159	.MASSOLOTTE DE VILEBREQUIN 2	1	
18	6E7-11631-00-97	.CRANK 3	1	
19	682-11610-01	.MASSOLOTTE DE VILEBREQUIN 3	1	
20	634-11633-00	.CRANK 4	1	
21	93602-14104	.MASSOLOTTE DE VILEBREQUIN 4	1	
22	90201-14377	.BEARING	3	
23	93450-15023	.ROULEMENT	1	
24	93110-23M00	.SEAL, LABYRINTH 1	1	
		.JOINT, LABYRINTHE 1	1	
		.PIN, CRANK 1	2	
		.MANETON, VILEBREQUIN 1	2	
		.ROD, CONNECTING	2	
		.BIELLE NUE	2	
		.BEARING, CYLINDRICAL	2	
		.ROULEMENT	2	
		.WASHER	4	
		.RONDELLE	2	
		PISTON (STD)	2	
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON RING SET (STD)	2	
		JEU DE SEGMENTS (STD)	2	
		PISTON RING SET (0.25MM O/S)	2	AP
		JEU DE SEGMENTS (0.25MM O/S)	2	AP
		PISTON RING SET (0.50MM O/S)	2	AP
		JEU DE SEGMENTS (0.50MM O/S)	2	AP
		PIN, PISTON	2	
		AXE, PISTON	50	
		PIN, DOWEL	4	
		GOUJON	4	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	
		CIRCLIP	4	
		CIRCLIP	1	
		OIL SEAL	1	
		JOINT D'HUILE	1	

B1

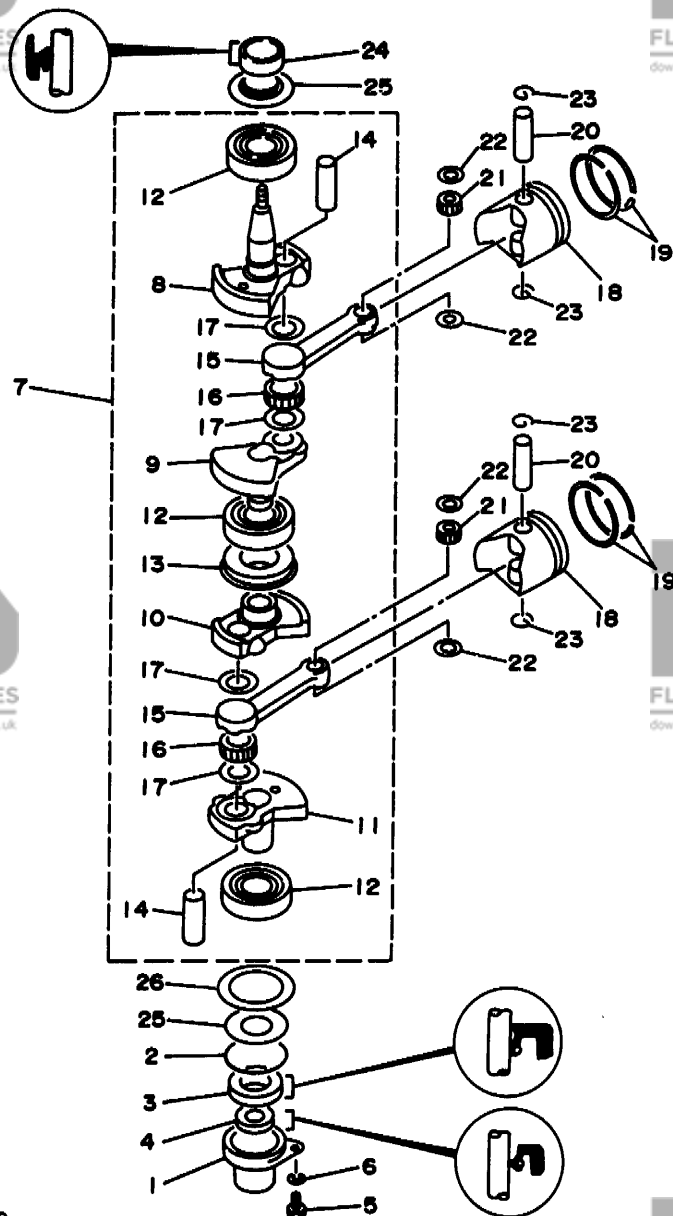


FIG. 2 CRANKSHAFT. PISTON

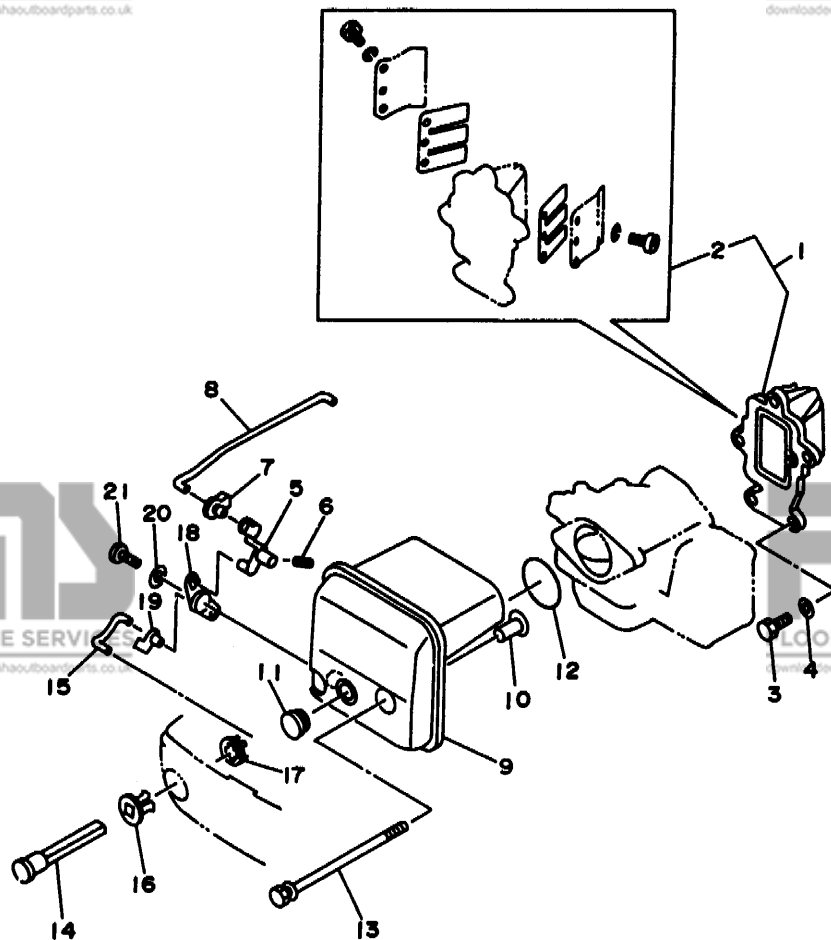
VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	63V-11445-00	SPACER ENTRETOISE	2	
26	90201-46M29	WASHER, PLATE RONDELLE, PLATE	1	

B2

FIG. 3 INTAKE

ADMISSION



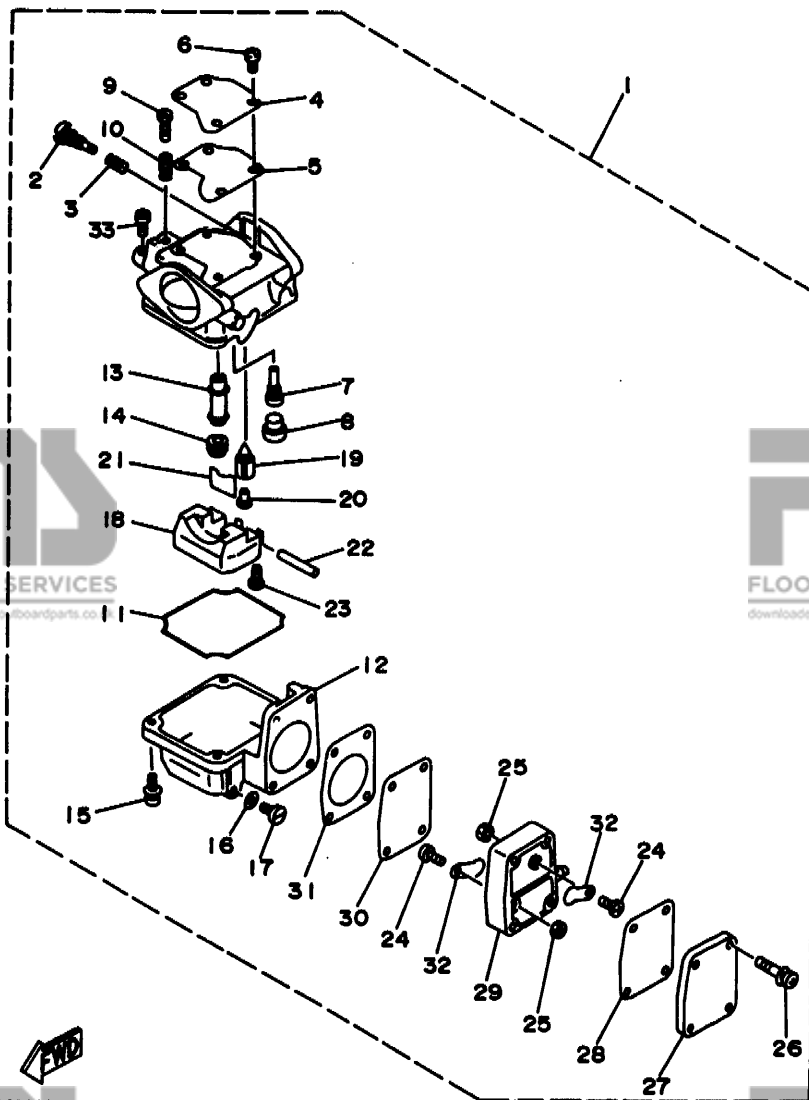
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
1	63V-13610-10	REED VALVE ASSY	1	UR 9.9F
	63W-13610-00	CLAPET COMPLET		
2	682-W0004-00	REED VALVE ASSY	1	UR 9.9F(NORWAY)/15F
		CLAPET COMPLET		
3	97095-06020	.REED SET	1	
		.JEU DE CLAPETS		
4	92990-06600	BOLT	3	
		BOULON		
5	63V-41253-00	WASHER, PLATE	3	
		RONDELLE, PLATE		
6	91690-20010	LEVER, CHOKE	1	
		LEVIER		
7	63V-41262-00	PIN, SPRING	1	
		AGRAFFE		
8	63V-41257-00	JOINT, CHOKE LEVER	1	
		RACCORD, LEVIER DE STARTER		
9	63V-14440-00	ROD, CHOKE 2	1	
		TRINGLE 2, STARTER		
10	90387-06M15	SILENCER ASSY, INTAKE	1	
		SIENCIEUX D'ADMISSION		
11	90480-12M25	COLLAR	2	
		COLLERETTE		
12	93210-35M86	GROMMET	1	
		PASSE-FIL		
13	90119-06M94	O-RING	1	
		JOINT TORIQUE		
14	6H4-41271-01	BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE		
15	63V-41256-00	KNOB, CHOKE	1	
		BOUTON DE STARTER		
16	689-41273-00	ROD, CHOKE 1	1	
		TRINGLE 1, STARTER		
17	6J8-41274-00	GROMMET	1	
		PASSE-FIL		
18	63V-41252-00	GROMMET 2	1	
		PASSE-FIL 2		
19	661-41262-02	LEVER, CHOKE 1	1	
		LEVIER 1		
20	90201-05M09	JOINT, CHOKE LEVER	1	
		RACCORD, LEVIER DE STARTER		
21	90164-05M03	WASHER, PLATE	1	
		RONDELLE, PLATE		
		SCREW, TAPPING	1	
		VIS, TETE FRAISEE		



63VJA-5031

FIG. 4 CARBURETOR

CARBURETEUR



63VJA-5040

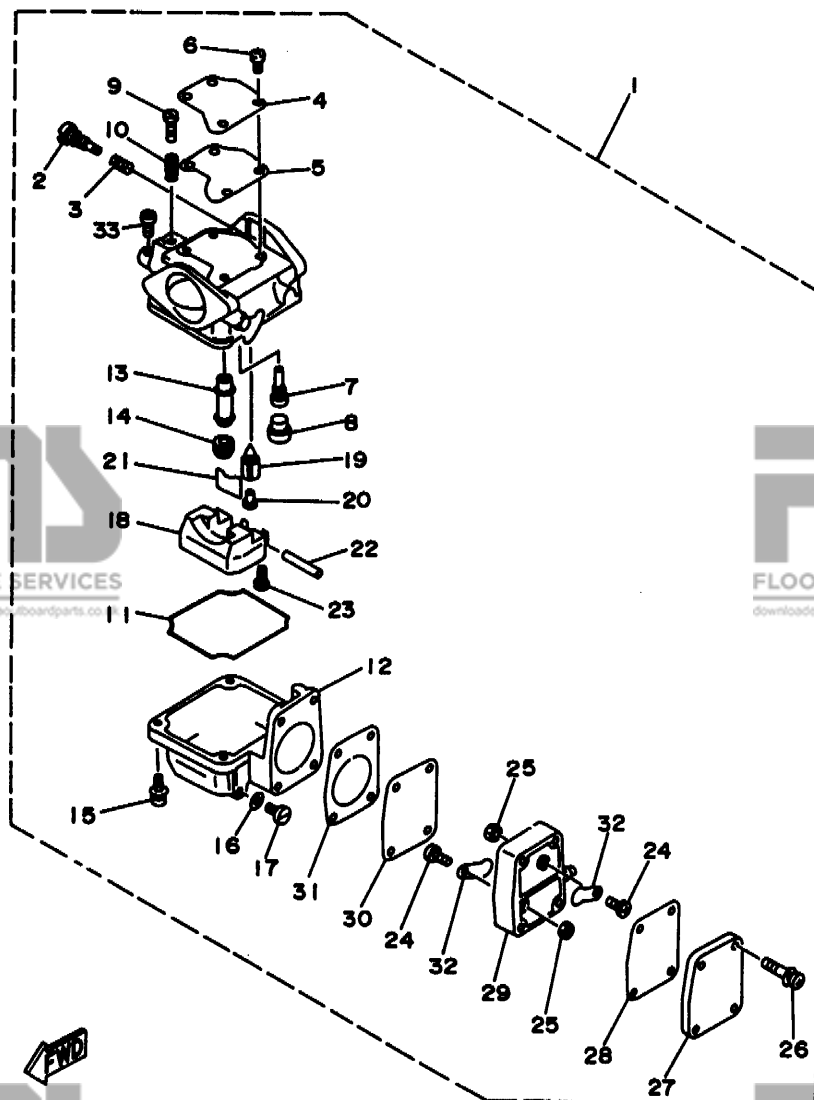
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARQUES
1	63V-14301-00	CARBURETOR ASSY 1	1	
2	679-14923-00	CARBURETEUR COMPLET 1	1	
3	679-14555-00	.SCREW, PILOT	1	
4	63V-14527-00	.VIS, RALENTI	1	
5	63V-14126-00	.SPRING	1	
6	98580-04010	.RESSORT	1	
7	63V-14948-06	.PLATE	1	
8	679-14966-00	.PLAQUE	1	
9	63V-14523-00	.GASKET	1	
10	90501-10326	.JOINT	1	
11	63V-14984-00	.SCREW, PAN HEAD	4	
12	63V-14980-00	.VIS	1	
13	63V-14947-00	.JET (#48)	1	
14	676-14943-29	.GICLEUR (#48)	1	
15	97980-04114	.RUBBER CAP	1	
16	661-14398-00	.CAOUTCHOUC CASQUILLO	1	
17	661-14992-00	.SCREW, STOP	1	
18	63V-14985-00	.VIS, BUTEE	1	
19	661-14546-00	.SPRING, COMPRESSION	1	
20	676-14186-00	.RESSORT, COMPRESSION	1	
21	663-14159-00	.GASKET, FLOAT CHAMBER	1	
22	6H4-14548-00	.JOINT, CUVE DE FLOTTEUR	1	
23	98580-04008	.BODY, FLOAT CHAMBER	1	
24	98980-03006	.CORPS, CUVE DE FLOTTEUR	1	
25	95380-03600	.JET, NEEDLE	1	
26	63V-24411-00	.GICLEUR DE STARTER	1	
27	661-24452-00	.JET, MAIN (#110)	1	
28	63V-24411-00	.GICLEUR, PRINCIPAL (#110)	1	
29	63V-24411-00	.SCREW, WITH WASHER	4	
30	63V-24411-00	.VIS, AVEC RONDELLE	1	
31	63V-24411-00	.WASHER	1	
32	63V-24411-00	.RONDELLE	1	
33	63V-24411-00	.SCREW, DRAIN	1	
34	63V-24411-00	.BOUCHON, PURGE	1	
35	63V-24411-00	.FLOAT	1	
36	63V-24411-00	.FLOTTEUR	1	
37	63V-24411-00	.VALVE, NEEDLE	1	
38	63V-24411-00	.POINTEAU	1	
39	63V-24411-00	.PIN, FLOAT	1	
40	63V-24411-00	.AXE, FLOTTEUR	1	
41	63V-24411-00	.CLIP	1	
42	63V-24411-00	.JONC	1	
43	63V-24411-00	.PIN, FLOAT ARM	1	
44	63V-24411-00	.AXE, BRAS DE FLOTTEUR	1	
45	63V-24411-00	.SCREW, PAN HEAD	1	
46	63V-24411-00	.VIS	1	
47	63V-24411-00	.SCREW, BIND	2	
48	63V-24411-00	.VIS	2	
49	63V-24411-00	.NUT	2	
50	63V-24411-00	.ECROU	2	
51	63V-24411-00	.SCREW, WITH WASHER	4	
52	63V-24411-00	.VIS, AVEC RONDELLE	1	
53	63V-24411-00	.COVER	1	
54	63V-24411-00	.COUVERCLE	1	
55	63V-24411-00	.DIAPHRAGM	1	
56	63V-24411-00	.DIAPHRAGME	1	

B4

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G1-24412-01	.BODY 1 .CORPS 1	1	
30	6G1-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
31	6G1-24431-01	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
32	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	
33	98580-04006	.SCREW, PAN HEAD .VIS	1	

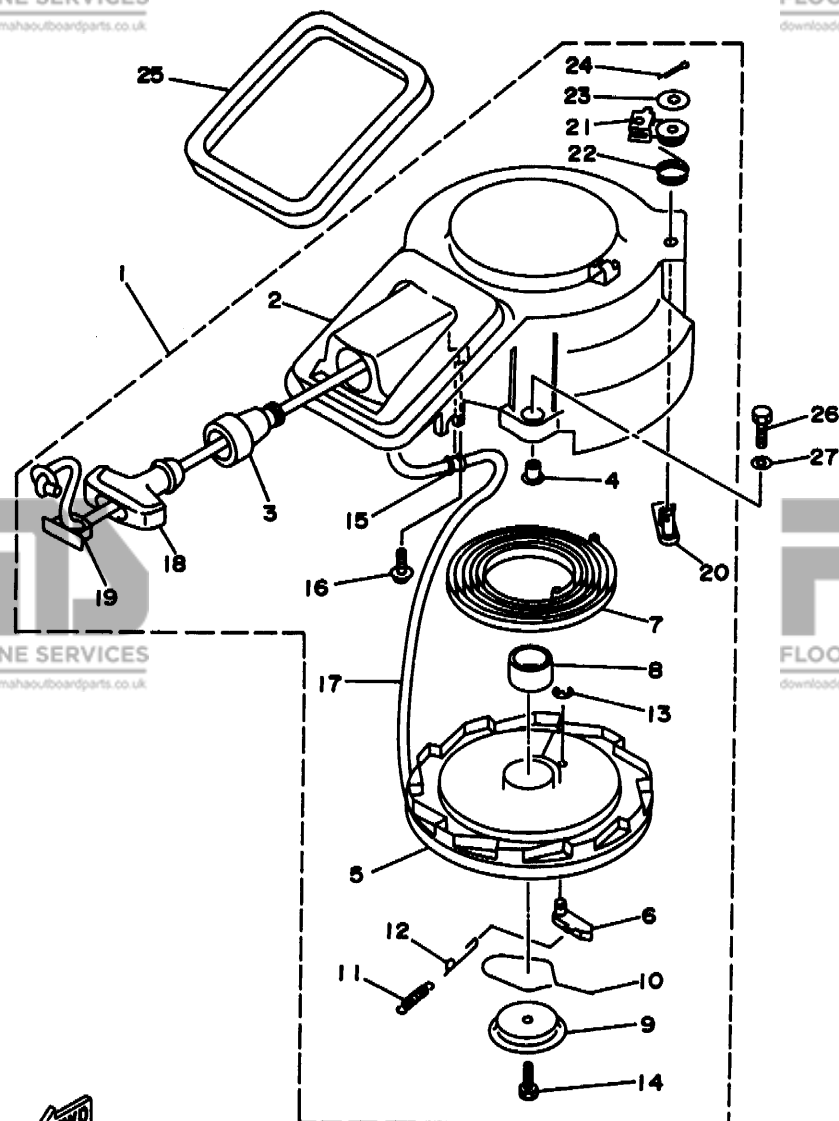


FWD
63VJA-5040

B5

FIG. 5 STARTER

DEMARREUR



REF. NO.	REV. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1		63V-15710-12	STARTER ASSY DEMARREUR COMPLET	1	
2		63V-15711-01	.CASE, STARTER .CARTER DE DEMARREUR	1	
3		63V-15795-01	.GUIDE, ROPE .GUIDE DE CABLE	1	
4		90387-06M05	.COLLAR .COLLERETTE	3	
5		63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
6		63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
7		63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
8		63V-15753-00	.BUSH .CHARBON	1	
9		63V-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
10		63V-15705-01	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
11		63V-15767-01	.SPRING .RESSORT	1	
12		63V-15784-01	.SPRING, RETURN .RESSORT, RAPPEL	1	
13		63V-15744-00	.CIRCLIP .CIRCLIP	1	
14		63V-15768-00	.BOLT .BOULON	1	
15		63V-15764-00	.COLLAR 1 .COLLERETTE 1	1	
16		63V-15793-00	.SCREW .VIS	1	
17		*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1	
18		6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
19		6G1-15779-00	.COVER .COUVERCLE	1	
20		63V-15794-00	.STOPPER .BUTEE	1	
21		63V-15748-00	.PLUNGER, STARTER STOP .PLONGEUR, BOUTE DE DEMAR	1	
22		63V-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
23		63V-15726-00	.WASHER, FLAT .RONDELLE, PLATE	1	
24		91490-16020	.PIN, COTTER .GOUPILLE	1	
25		63V-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.8M.

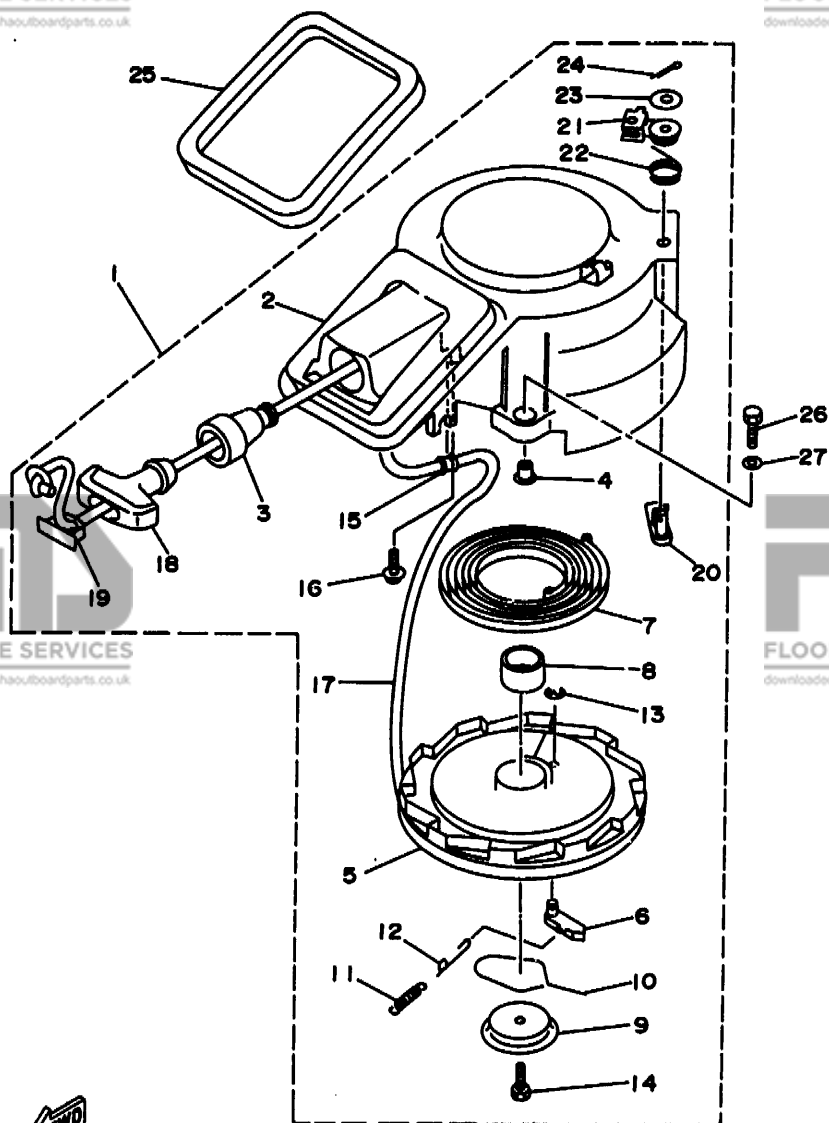
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M.

B6

FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06020	BOLT BOULON	3	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	



63VJA-5051

B7

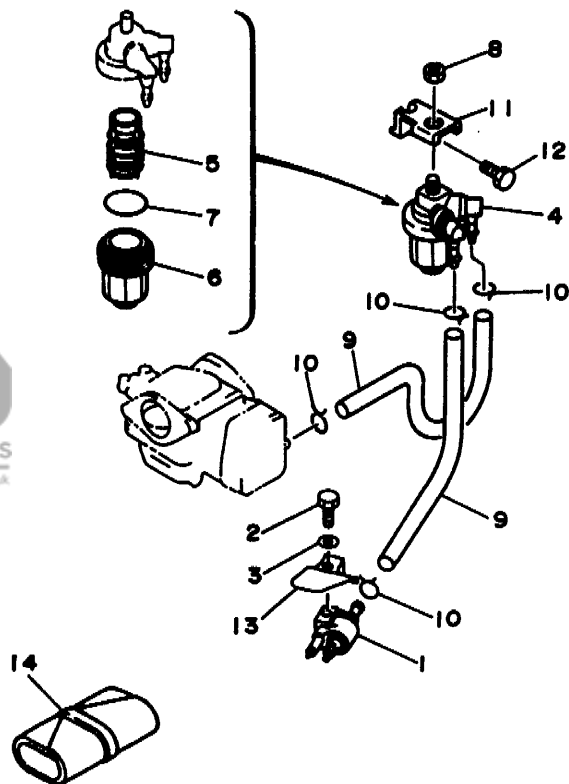


FIG. 6 FUEL

CARBURANT

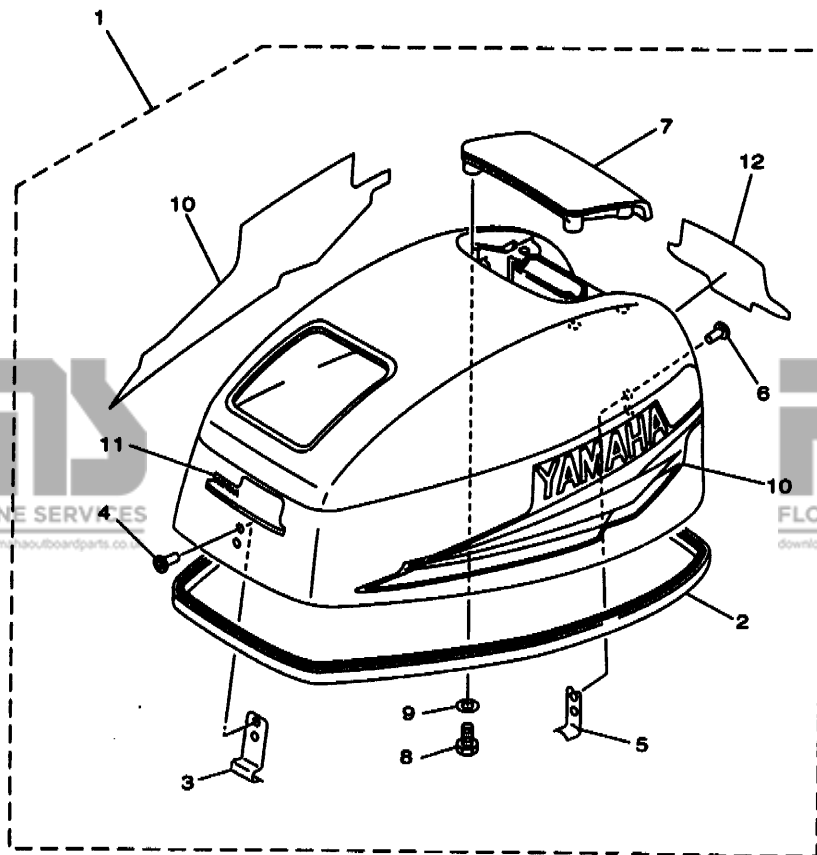
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06020	BOLT	1	
3	92990-06600	WASHER, PLATE	1	
4	61N-24560-00	FILTER ASSY	1	
5	61N-24563-00	ELEMENT, FILTER	1	
6	61N-24521-00	CUP, FILTER	1	
7	93210-32738	HOSE, FILTER	1	
8	95380-08600	NUT	1	
9	90445-09M00	HOSE	2	
10	90467-08004	CLIP	4	
11	682-24566-00	BRACKET, FILTER	1	
12	97013-06010	BOLT	1	
13	63V-24396-00	PLATE	1	
14	656-W2810-02	TOOL KIT	1	

C1

FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	VIC. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-42610-11-4D	TOP COWLING ASSY CAPOT (ENS.)	TOP COWLING ASSY CAPOT (ENS.)	1	UR 9.9F
	63W-42610-11-4D	TOP COWLING ASSY CAPOT (ENS.)	TOP COWLING ASSY CAPOT (ENS.)	1	UR 15F
2	63V-42615-00	.SEAL .JOINT	.SEAL .JOINT	1	
3	661-42651-02	.HOOK .CROCHET	.HOOK .CROCHET	1	
4	90266-04M04	.RIVET .RIVET	.RIVET .RIVET	2	
5	6L2-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
6	90266-04M04	.RIVET .RIVET	.RIVET .RIVET	2	
7	661-42613-01-4D	.MOLDING, AIR DUCT .MANCHON A AIR	.MOLDING, AIR DUCT .MANCHON A AIR	1	
8	97095-06016	.BOLT .BOULON	.BOLT .BOULON	4	
9	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	.WASHER, PLATE .RONDELLE, PLATE	4	
10	63V-W0070-11	.GRAPHIC SET .JEU DIEMBLEMES	.GRAPHIC SET .JEU DIEMBLEMES	1	
11	63V-42677-11	.GRAPHIC, FRONT .ADHESIF, AVANT	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 9.9F
	63W-42677-11	.GRAPHIC, FRONT .ADHESIF, AVANT	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 15F
12	63V-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 9.9F
	63W-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 15F

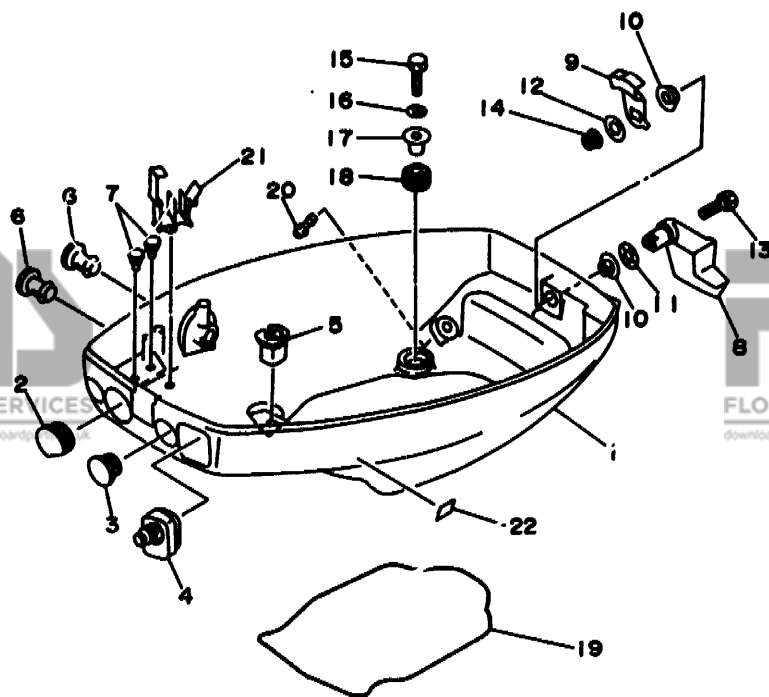


63VJA-8070

C2

FIG. 8 BOTTOM COWLING

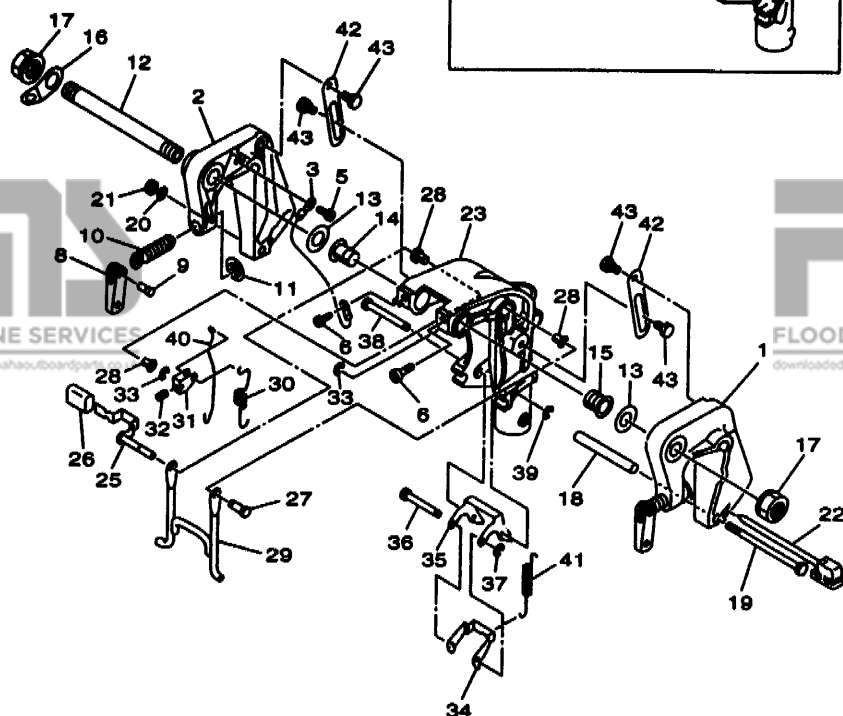
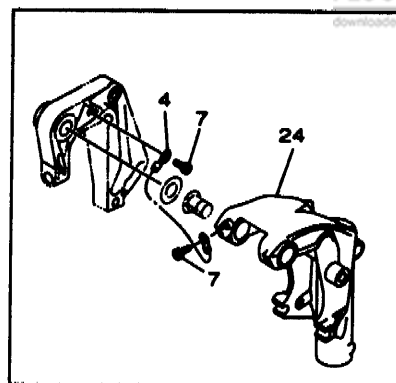
CAPOT INFÉRIEUR



REF. NO.	SERVICE NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-42711-03-4D	COWLING, BOTTOM CUVETTE		1	
2	682-42724-40	GROMMET PASSE-FIL		1	9.9FMH
3	682-42725-02	GROMMET PASSE-FIL		1	EXCEPT 9.9FMH
4	63V-42726-00	GROMMET PASSE-FIL		1	
5	682-42727-00	GROMMET PASSE-FIL		1	
6	661-42748-00	GROMMET PASSE-FIL		2	9.9FMH, WH/15FMH
7	90480-06M19	GROMMET PASSE-FIL		2	9.9FMH, WH/15FMH
8	63V-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE		1	
9	6E7-42816-00	LEVER, CLAMP LEVIER, PRESSE		1	
10	90386-12M45	BUSH DOUILLE		2	
11	90206-12052	WASHER, WAVE RONDELLE, ONDULEE		1	
12	90201-06M02	WASHER, PLATE RONDELLE, PLATE		1	
13	97095-06025	BOLT BOULON		1	
14	95380-06700	NUT ECROU		1	
15	97095-06025	BOLT BOULON		4	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE		4	
17	90387-06M52	COLLAR COLLERETTE		4	
18	90480-15M31	GROMMET PASSE-FIL		4	
19	63V-42716-01	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1		1	
20	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE		1	
21	90465-25M57	CLAMP BRIDE		1	
22	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)		1	

FIG. 9 BRACKET 1

SUPPORT 1



REF. NO.	VIC PART NO.	DESCRIPTION	Q'TY QTE	REMARKS
1	63V-43111-02-4D	BRACKET, CLAMP PRESSE	1	
2	63V-43112-03-4D	BRACKET, CLAMP PRESSE	1	
3	66M-82148-00	WIRE, LEAD 4 FIL 4	1	
4	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
5	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
6	97885-08010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
7	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
8	6E0-43118-01	HANDLE, TRANSOM CLAMP	2	
9	90243-04M01	POIGNEE DE VIS DE PRESSE PIN	2	
10	6E7-43116-00	GOUPILLE SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
11	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
12	63V-43131-10	BOLT, CLAMP BRACKET	1	
13	90202-22M54	BOULON, PRESSE WASHER, PLATE	2	
14	90386-22M94	RONDELLE, PLATE BUSH	1	
15	90386-22M94	DOUILLE BUSH	1	
16	6J8-43113-01	DOUILLE PLATE, CLAMP BRACKET	1	
17	63V-43145-00	PLAQUETTE, PRESSE CAP, CLAMP BRACKET	2	
18	90387-06M13	CAPUCHON, PRESSE COLLAR	1	
19	90101-06M29	COLLERETTE BOLT	1	
20	92990-06600	BOULON WASHER, PLATE	1	
21	95380-06700	RONDELLE, PLATE NUT	1	
22	6L2-43160-00	ECROU TILT ROD ASSY	1	
		BROCHE D'INCLINAISON (ENS.)		

9.9FMH S:159298~	9.9FWC S:630277~	9.9FWH S:700526~
9.9FMH L:459840~	9.9FWC L:660198~	L:601662~
15FMH S:413013~	15FWC S:380379~	
15FMH L:157338~	15FWC L:660282~	
9.9FMH S:~159297	9.9FWC S:~630276	9.9FWH S:~700525
9.9FMH L:~459839	9.9FWC L:~660197	L:~601661
15FMH S:~413012	15FWC S:~380378	
15FMH L:~157338	15FWC L:~660281	

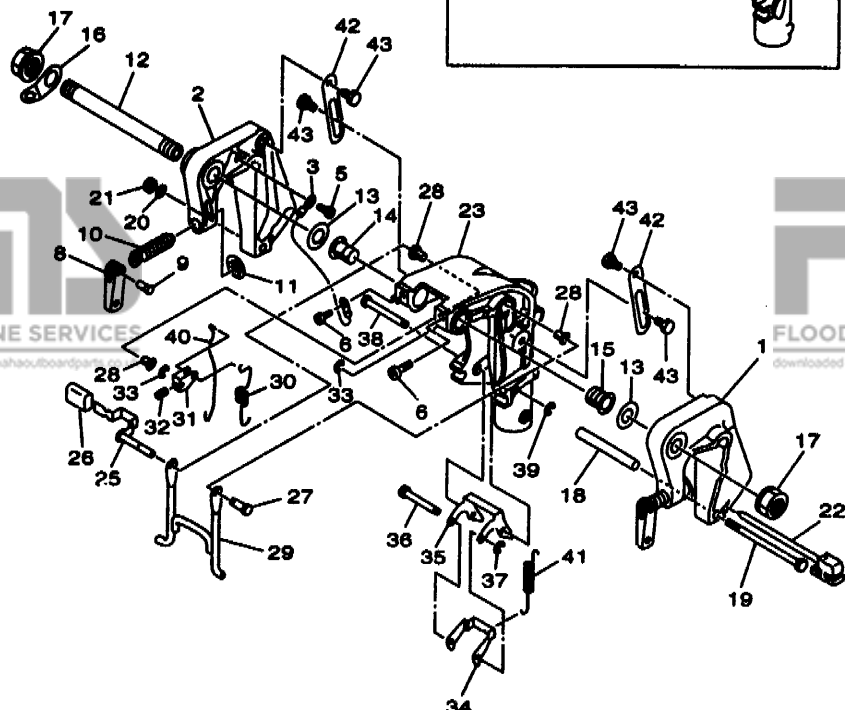
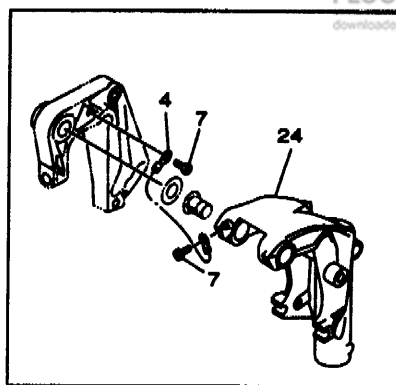


63WSA-8090

C4

FIG. 9 BRACKET 1

SUPPORT 1



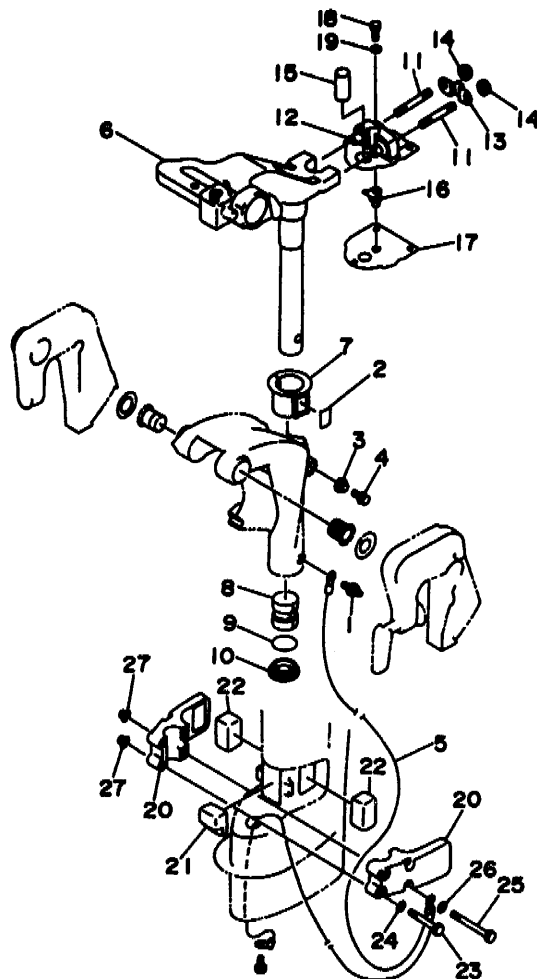
REF. NO.	VIC	PART NO.	DESCRIPTION	Q'TY	REMARKS
		NO. PIECES	DESCRIPTION	QTE	
23		63V-43311-02-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	
24		63V-43311-01-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	
25		63V-43630-00	TILT LEVER ASSY LEVIER D'INCLINAISON	1	
26		682-43318-01	COVER CAPUCHON	1	
27		63V-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
28		90386-07M95	BUSH DOUILLE	3	
29		63V-43350-00	RECEIVER ASSY RECEIVER ASSY	1	
30		90507-20M00	SPRING, TENSION RESSORT, TENSION	1	
31		63V-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
32		91690-30012	PIN, SPRING AGRAFFE	1	
33		99080-05600	CIRCLIP CIRCLIP	2	
34		63V-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
35		63V-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
36		63V-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
37		99080-05600	CIRCLIP CIRCLIP	1	
38		63V-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
39		99080-05600	CIRCLIP CIRCLIP	1	
40		63V-43617-00	ROD, TILT LOCK TIGE	1	
41		90507-26M00	SPRING, TENSION RESSORT, TENSION	1	
42		63V-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	2	
43		90109-06M69	BOLT BOULON	4	

9.9FMH S:159228~	9.9FWC S:630277~	9.9FWH S:700526~
9.9FMH L:450840~	9.9FWC L:660198~	L:601662~
15FMH S:413013~	15FWC S:380378~	
15FMH L:157338~	15FWC L:650282~	
9.9FMH S:~159297	9.9FWC S:~630278	9.9FWH S:~700625
9.9FMH L:~450839	9.9FWC L:~660197	L:~601661
15FMH S:~413012	15FWC S:~380378	
15FMH L:~157338	15FWC L:~650281	



63WSA-8090

C5



63VJA-5101

FIG. 10 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE PION	1	
2	63V-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
3	689-43373-01	SEAL, DAMPER JOINT	1	
4	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	63V-82127-00	WIRE, LEAD 2 FIL 2	1	
6	63V-42511-03-40	BRACKET, STEERING CADRE, DIRECTION	1	
7	63V-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
8	90386-30048	BUSH DOUILLE	1	
9	93210-29M94	O-RING JOINT TORIQUE	1	
10	90386-30M60	BUSH DOUILLE	1	
11	90116-08M54	BOLT, STUD GOUJON	2	
12	63V-44514-00-5B	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	
13	63V-44526-00	PLATE PLAQUE	1	
14	95380-08600	NUT ECROU	2	
15	90387-16M01	COLLAR COLLERETTE	1	
16	63V-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
17	63V-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
18	97095-06018	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	63V-44551-01-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	2	
21	63V-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEUR AVANT	1	
22	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEUR LATERAL	2	
23	97075-06055	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	97075-06075	BOLT BOULON	2	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
27	90179-06M28	NUT ECROU	4	

C6

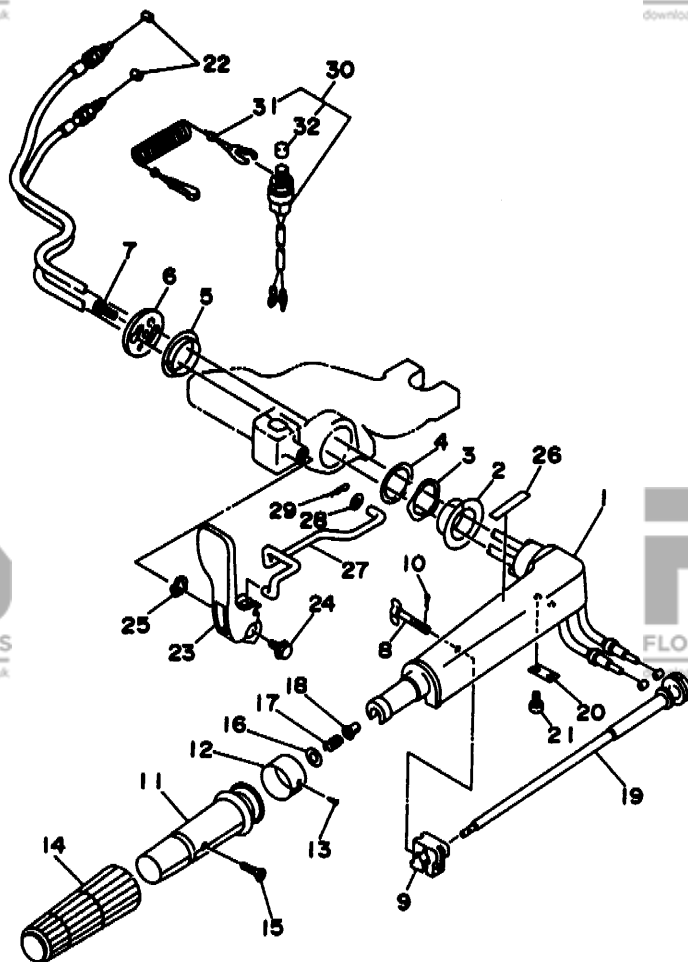


FIG. 11 STEERING

DIRECTION

REF. NO. PART NO. NO. PIECES

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
		DESCRIPTION	QTE	REMARKS
1	6G1-42111-11-40	HANDLE, STEERING	1	
2	90386-34M97	POIGNEE	1	
3	90206-36M21	BUSH	1	
4	90202-36M55	DOUILLE	1	
5	90386-33M96	WASHER, WAVE	1	
6	6G1-42131-01	RONDELLE, ONDULEE	1	
7	97095-06020	WASHER, PLATE	1	
8	6G1-42125-01	RONDELLE, PLATE	1	
9	6G1-42126-00	BUSH	1	
10	91490-16010	DOUILLE	1	
11	664-42119-00	COVER, HANDLE STEERING	1	
12	6H2-42137-00	COUVERCLE	1	
13	90269-02M09	BOLT	1	
14	6G1-42177-00	BOULON	1	
15	90149-05M13	BOLT, FRICTION ADJUSTING	1	
16	92990-10600	BOULON	1	
17	90501-23215	FRICTION, STEERING HANDLE GRIP	1	
18	90386-08032	CUVETTE, POIGNEE DE DIRECTION	1	
19	6G1-42138-01	PIN, COTTER	1	
20	6E0-42159-02	GOUPILLE	1	
21	97885-05012	GRIP, STEERING HANDLE	1	
22	6L2-26301-00	POIGNEE, BARRE FRANCHE	1	
23	63V-44111-01	INDICATOR, THROTTLE	1	
24	90119-06M09	INDICATEUR, ACCELERATION	1	
25	90206-13M10	RIVET	1	
26	6E0-44191-11	RIVET	1	
27	63V-44124-01	RUBBER, HANDLE	1	
28	90202-06009	CAOUTCHOUC, POIGNEE	1	
29		SCREW	1	
30		VIS	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		BUSH	1	
		DOUILLE	1	
		LEVER, THROTTLE	1	
		LEVIER, ACCELERATEUR	1	
		STAY	1	
		SUPPORT	1	
		SCREW, PAN HEAD	2	
		VIS, TETE TRONCONIQUE	2	
		THROTTLE CABLE ASSY	1	
		CABLE D'ACCELERATEUR	1	
		HANDLE, GEAR SHIFT	1	
		POIGNEE, LEVIER D'EMBRAYAGE	1	
		BOLT, WITH WASHER	1	
		BOULON, AVEC RONDELLE	1	
		WASHER, WAVE	1	
		RONDELLE, ONDULEE	1	
		INDICATOR, SHIFT	1	
		ETIQUETTE, EMBRAYAGE	1	
		LINK, SHIFT ROD	1	
		BIELLETTTE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

C7

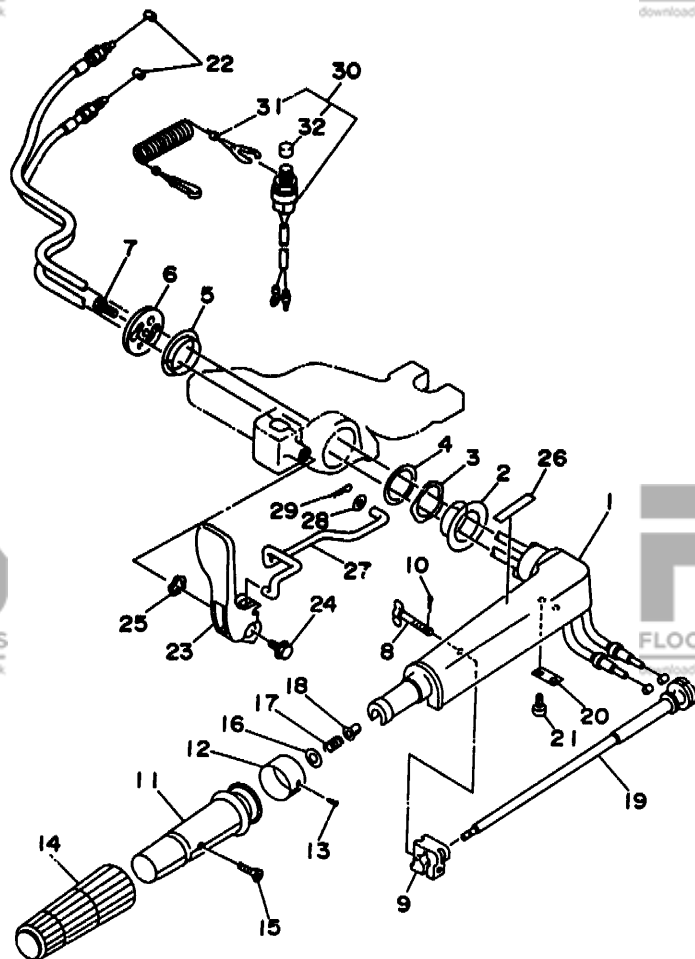


FIG. 11 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90468-18008	CLIP JONC	1	
30	63V-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	9.9FMH,WH/15FMH
31	682-82556-00	.STOPPER .PLAQUETTE	1	
32	689-8257Y-00	.CAP .CHAPEAU	1	

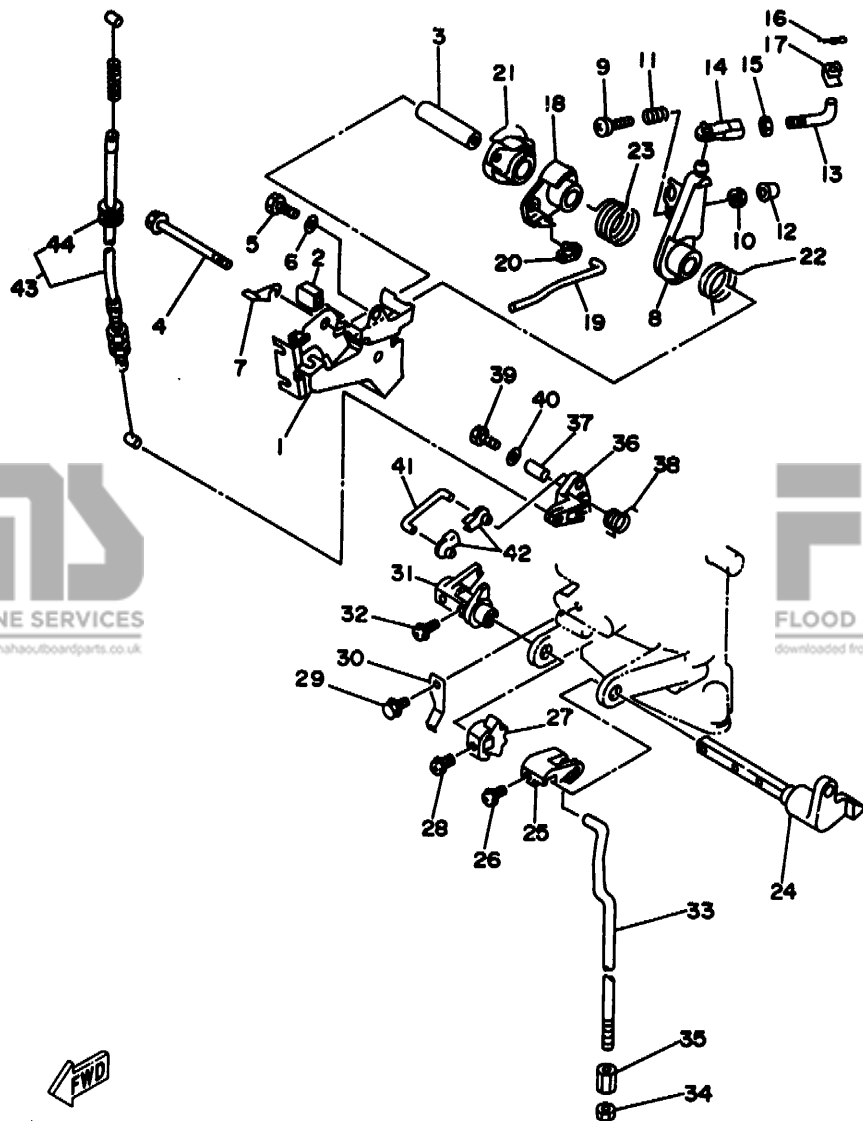


63V:A-5113

D1

FIG. 12 CONTROL 1

COMMANDE 1

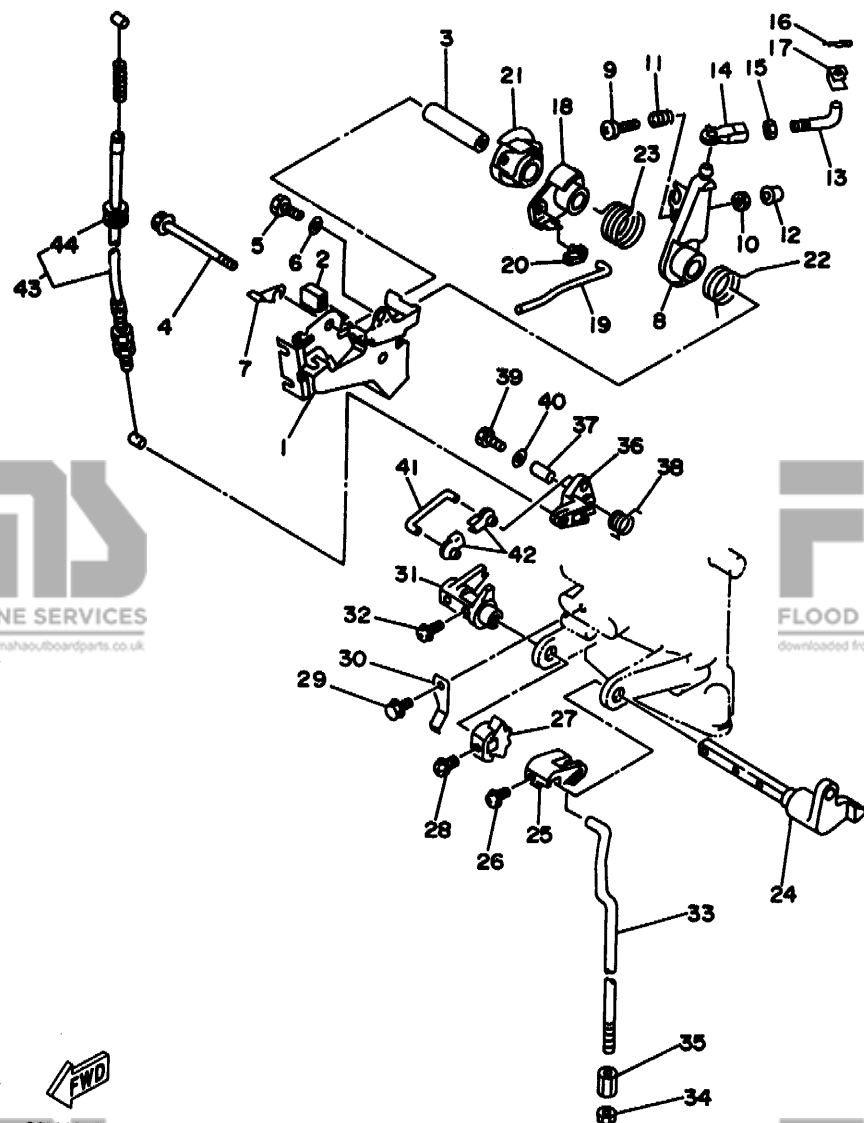


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
1	63V-14497-01	STAY, THROTTLE WIRE	1	
2	689-44194-00	SUPPORT DE BOISSEAU	1	
3	90387-06M50	CAP	1	
4	95895-06065	CAPUCHON	1	
5	97095-06012	COLLAR	1	
6	92990-06600	COLLERETTE	1	
7	63V-41282-00	BOLT, FLANGE	1	
8	63V-41631-00	BOULON	1	
9	97885-06030	BOLT	1	
10	95380-06600	BOULON	1	
11	90501-12M16	WASHER, PLATE	1	
12	688-44194-00	RONDELLE, PLATE	1	
13	63V-41238-00	STOPPER, FREE ACCEL. LINK	1	9.9F
14	6H4-41237-00	VERROU	1	
15	95380-05700	LEVER, MAGNETO CONTROL	1	
16	90468-10005	LEVIER, COMMANDE D'AVANCE	1	
17	63V-41223-00	SCREW, PAN HEAD	1	
18	63V-41283-01	VIS, TETE TRONCONIQUE	1	
19	63V-41211-00	NUT	1	
20	661-41262-02	ECROU	1	
21	63V-41638-00	SPRING, COMPRESSION	1	
22	90508-16M37	RESSORT, COMPRESSION	1	
23	90508-20M38	CAP	1	
24	63V-44123-01	CAPUCHON	1	
25	63V-44121-01	JOINT, LINK	1	
26	90159-05M25	RACCORD	1	
27	63V-44125-00	JOINT, LINK	1	
28	90159-05M25	RACCORD	1	
29		NUT	1	
30		ECROU	1	
31		CLIP	1	
32		JONC	1	
33		WASHER, LOCK 1	1	
34		RONDELLE, FREIN 1	1	
35		LEVER, FREE ACCEL.	1	
36		LEVIER	1	
37		LINK, ACCEL.	1	
38		BIELLETTE, ACCELERATION	1	
39		JOINT, CHOKE LEVER	1	
40		RACCORD, LEVIER DE STARTER	1	
41		PULLEY	1	
42		POULIE	1	
43		SPRING, TORSION	1	
		RESSORT, TORSION	1	
		SPRING, TORSION	1	
		RESSORT, TORSION	1	
		ARM, SHIFT ROD	1	
		BRAS, TIGE D'INVERSION	1	
		LEVER, SHIFT ROD	1	
		LEVIER, TIGE D'INVERSION	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		LEVER, SHIFT ROD 2	1	
		LEVIER, TIGE D'INVERSION 2	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	

D2

FIG. 12 CONTROL 1

COMMANDE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97595-06512	BOLT, WITH WASHER VIS HEXAGONAL	1	
30	63V-44116-00	SPRING RESSORT	1	
31	63V-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
32	90159-05M25	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
33	63V-44143-01	ROD, SHIFT TIGE D'EMBRAYAGE	1	
34	95380-06700	NUT ECROU	1	
35	90170-06015	NUT ECROU	1	
36	63V-15746-10	ARM BRAS	1	
37	90387-06M06	COLLAR COLLERETTE	1	
38	90508-08M39	SPRING, TORSION RESSORT, TORSION	1	
39	97095-06020	BOLT BOULON	1	
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
41	6L2-15747-00	LINK BIELLETTTE	1	
42	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
43	63V-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
44	90480-10M16	.GROMMET .PASSE-FIL	1	

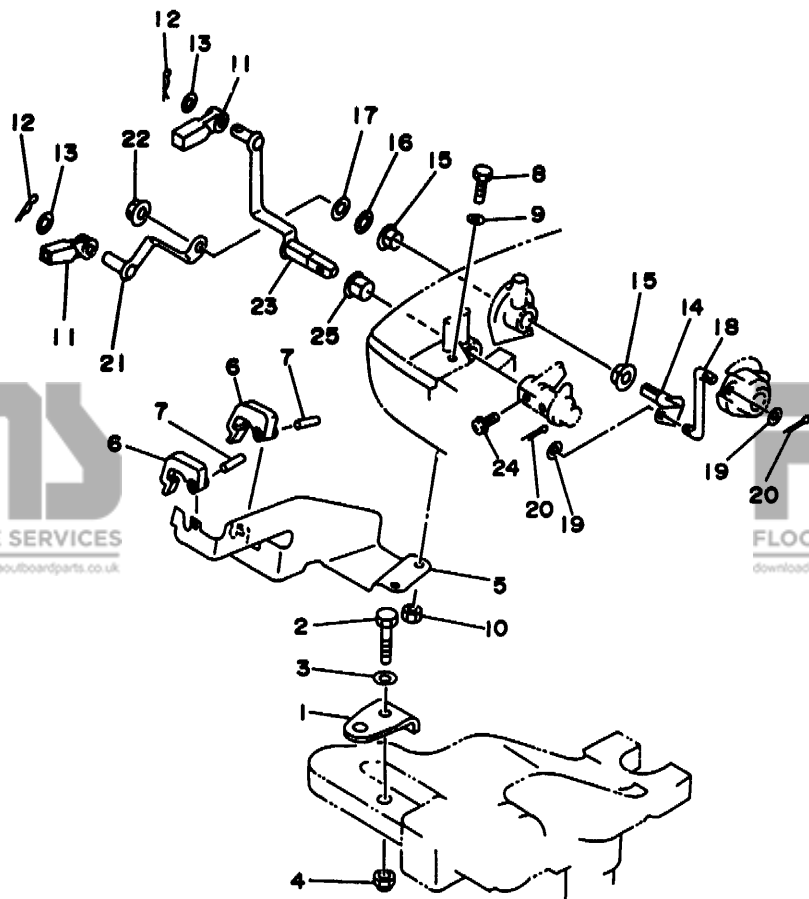


63VJA-5123

D3

FIG. 13 CONTROL 2 (9.9FMC/15FMC)

COMMANDE 2 (9.9FMC/15FMC)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-48511-01	HOOK, STEERING	1	
2	97075-08035	ATTACHE, DIRECTION	1	
3	92995-08600	BOLT	1	
4	95780-08300	BOULON	1	
5	63V-48531-00	WASHER	1	
6	682-48538-50	RONDELLE	1	
7	91690-30012	NUT, FLANGE	1	
8	97095-06016	ECROU	1	
9	92990-06600	BRACKET, REMOTE CONTROL 1	1	
10	95380-06600	ETRIER 1, COMMANDE A DISTANCE	1	
11	663-48344-00	CLAMP, CABLE 1	2	
12	90468-18008	COLLIER	2	
13	90201-08M12	PIN, SPRING	2	
14	63V-42154-00	AGRAFFE	2	
15	90386-10025	BOLT	2	
16	90206-10M04	BOULON	2	
17	90201-10M02	WASHER, PLATE	2	
18	63V-42192-00	RONDELLE, PLATE	2	
19	90201-04M06	NUT	2	
20	91490-20010	ECROU	2	
21	63V-48534-00	CABLE END, REMOTE CONTROL	2	
22	95780-08300	CHAPE CABLE	2	
23	63V-48544-00	CLIP	2	
24	90159-05M25	JONC	2	
25	90386-10009	WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		LEVER, THROTTLE CONTROL	1	
		LEVIER DE COMMANDE D'AVANCE	1	
		BUSH	2	
		DOUILLE	1	
		WASHER, WAVE	1	
		RONDELLE, ONDULEE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		ROD 2	1	
		TRINGLE 2	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		PIN, COTTER	2	
		GOUPILLE	2	
		THROTTLE LEVER, CONTROL	1	
		LEVIER D'ACCELERATION	1	
		NUT, FLANGE	1	
		ECROU	1	
		LEVER, SHIFTCONTROL	1	
		POIGNEE, INVERSION	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		BUSH	1	
		DOUILLE	1	



63VNV-5131

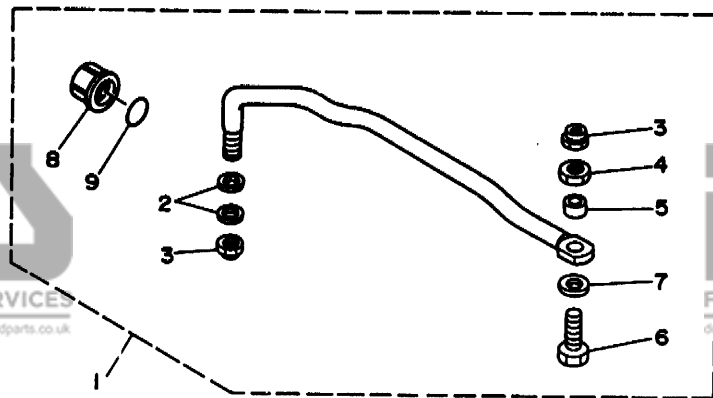
D4

20

9.9/15F

FIG. 14 STEERING GUIDE (9.9FWC/15FWC)
FIG. 14 FIXATION DE DIRECTION (9.9FWC/15FWC)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
3	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	
4	90170-G9M03	.NUT .ECROU	1	
5	90387-10M42	.COLLAR .COLLERETTE	1	
6	6E5-61355-00	.BOLT .BOULON	1	
7	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
8	6E5-43145-01	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
9	93210-16275	.O-RING .JOINT TORIQUE	1	



63VNV-5140

D5

21

9.9/15F

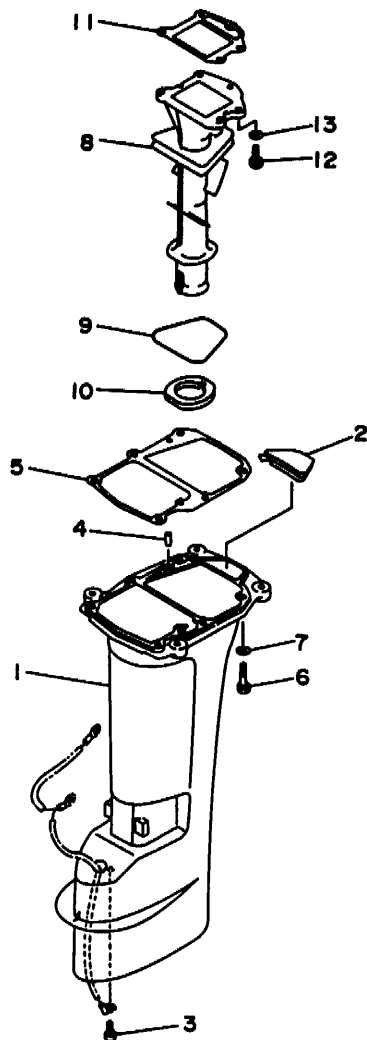


FIG. 15 UPPER CASING

FOURREAU

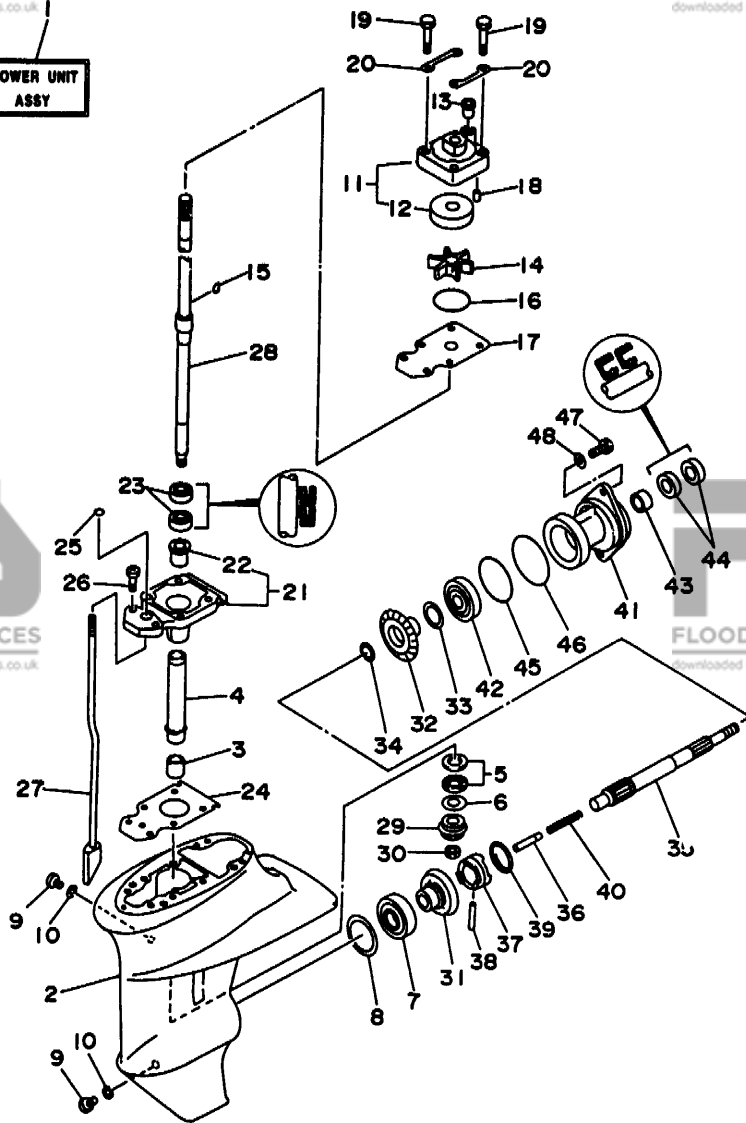
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-45111-04-4D	CASING, UPPER FOURREAU	1	UR SHORT
	63V-45111-14-4D	CASING, UPPER FOURREAU	1	UR LONG
2	63V-45126-00	PLATE, SEAL DAMPER PLAQUETTE	1	
3	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
4	93606-12019	PIN, DOWEL GOUILLE	2	
5	63V-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
6	97095-08030	BOLT BOULON	6	
7	92995-08600	WASHER RONDELLE	6	
8	63V-41131-02-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
9	93210-71MH6	O-RING JOINT TORIQUE	1	
10	63V-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
11	63V-41133-A1	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	97095-06020	BOLT BOULON	5	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	



63VUS-5130

D6

LOWER UNIT
ASSY



63VJA-5142

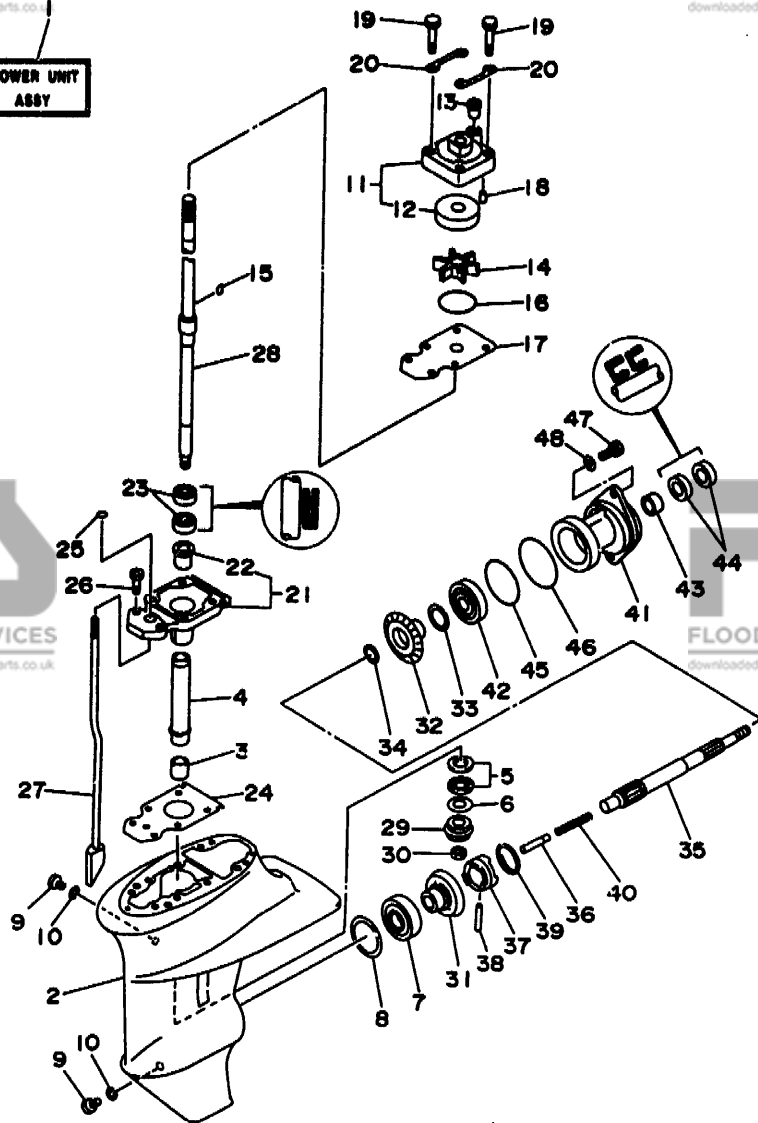
FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARQUES
1	63V-45300-02-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 48)	1	UR SHORT
	63V-45300-12-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 48)	1	UR LONG
2	63V-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-314V8	BEARING, CYLINDRICAL ROULEMENT	1	
4	63V-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	93341-414V1	BEARING, THRUST CERVAUX DE DIRECTION	1	
6	6E8-45587-00-13	SHIM (T:1.13MM) CALE (T:1.13MM)	1	UR
	6E8-45587-00-20	SHIM (T:1.20MM) CALE (T:1.20MM)	1	UR
7	93332-00005	BEARING ROULEMENT	1	
8	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	90430-08020	GASKET JOINT	2	
11	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS)	1	
12	63V-44322-00	INSERT, CARTRIDGE CUVETTE	1	
13	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
14	63V-44352-00	IMPELLER TURBINE	1	
15	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	
16	93210-44704	O-RING JOINT TORIQUE	1	
17	63V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
18	93604-10M03	PIN, DOWEL CLAVETTE	2	
19	97080-08045	BOLT BOULON	4	

D7

LOWER UNIT
ASSY



63VJA-5142

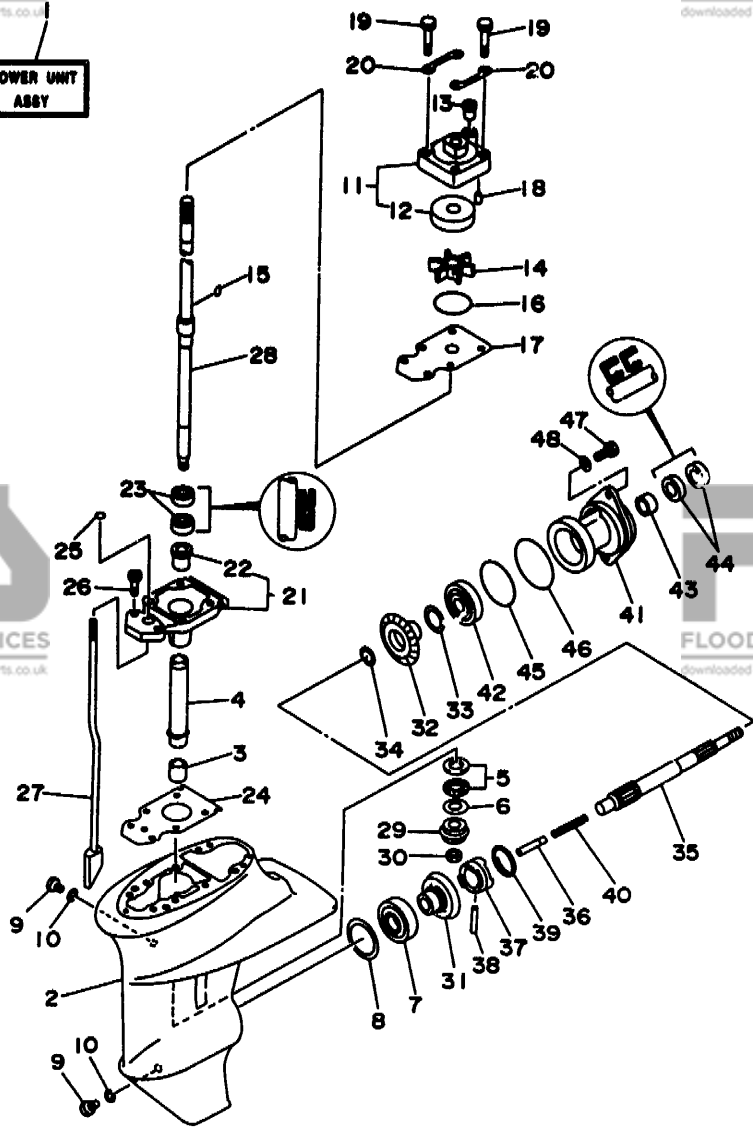
FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES	DESCRIPTION	QTE	REMARKS
20	63V-44328-00	PLATE PLAQUETTE	2	
21	63V-45331-00-58	HOUSING, BEARING FLASQUE, ROULEMENT	1	
22	626-45316-09	BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
23	93101-20048	OIL SEAL JOINT SPY	2	
24	63V-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
25	93210-06ME6	O-RING	1	
26	98980-08025	JOINT TORIQUE SCREW, BIND VIS	2	
27	63V-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	63V-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
28	63V-45510-01	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
	63V-45510-11	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
29	63V-45551-00	PINION PIGNON D'ATTAQUE	1	
30	90179-08M06	NUT ECROU	1	
31	6E7-45560-00	GEAR PIGNON	1	
32	6E7-45571-00	GEAR PIGNON	1	
33	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
34	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
35	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
36	650-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
37	682-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
40	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
41	683-45361-02-40	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
42	93306-00519	BEARING ROULEMENT	1	
43	93315-317U2	BEARING, CYLINDRICAL ROULEMENT	1	

E1

LOWER UNIT
ASSY



63VJA-5142

FIG. 16 LOWER CASING, DRIVE 1

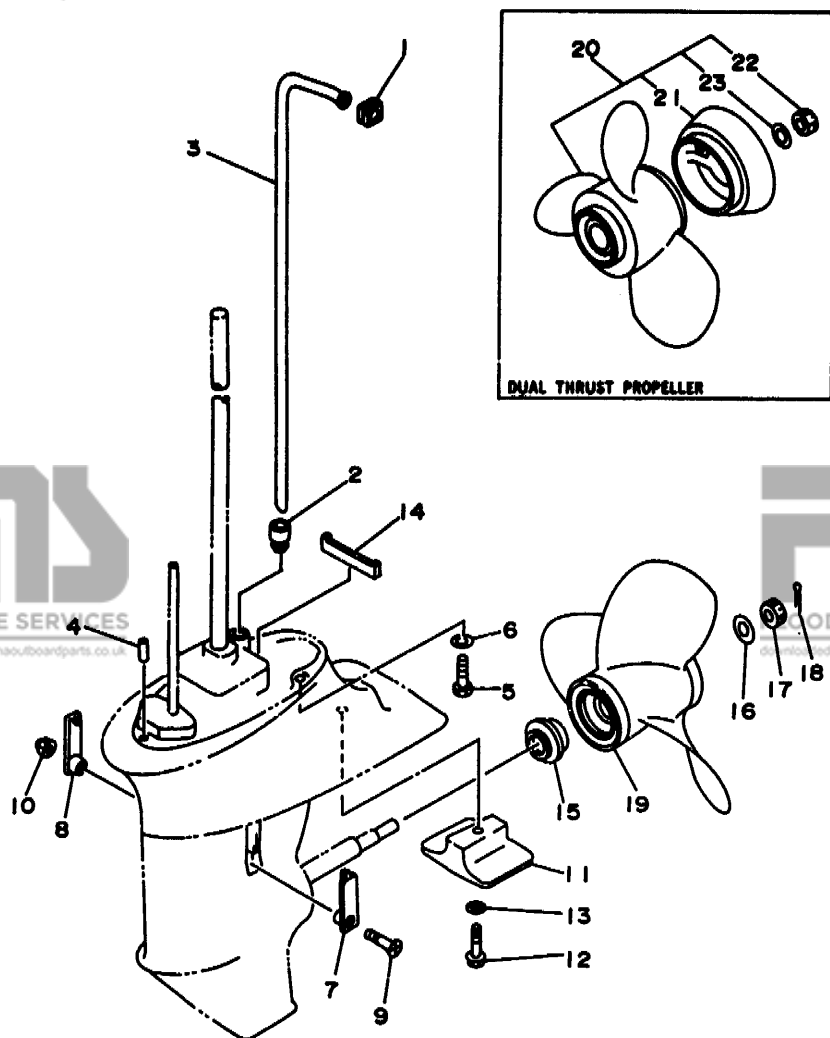
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	93101-17054	OIL SEAL	2	
45	93210-57M09	JOINT SPY	1	
46	93210-56M80	O-RING	1	
47	97095-06020	JOINT TORIQUE	1	
48	92990-06500	BOLT	2	
		BOULON	2	
		WASHER, PLATE		
		RONDELLE, PLATE		

E2

FIG. 17 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



FWD
63VJA-5150

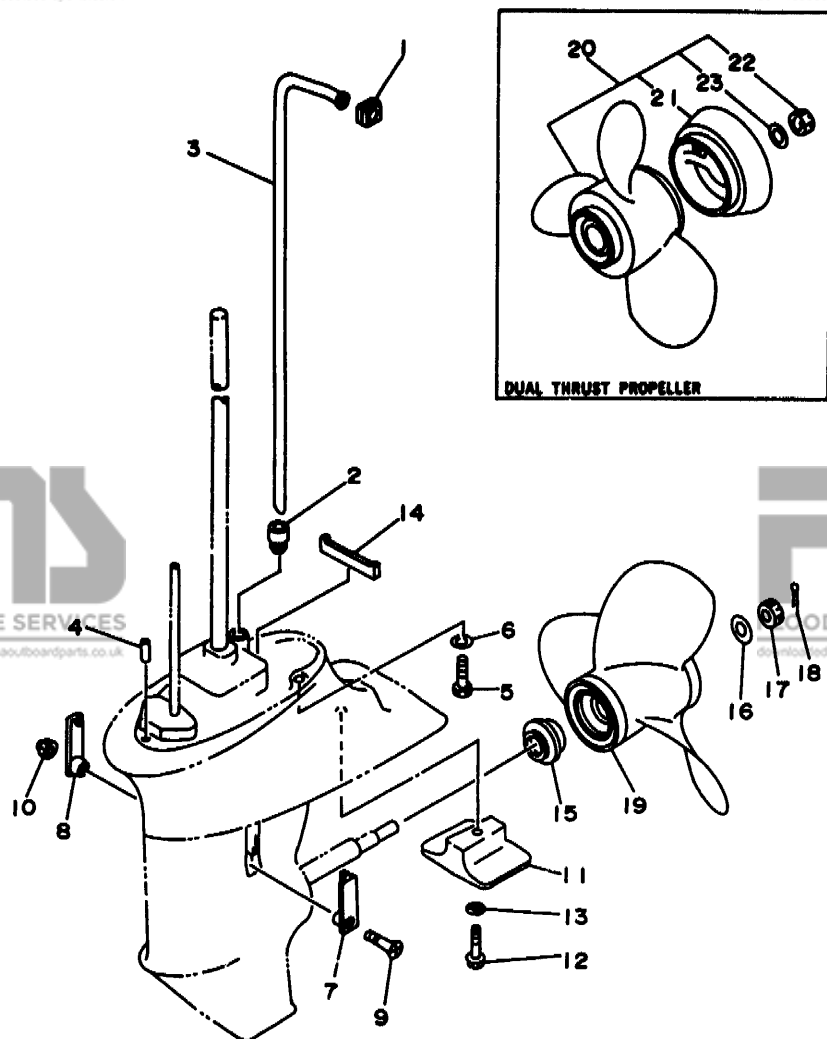
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-44365-10	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
2	63V-44368-00	RUBBER, WATER SEAL 4 CAOUTCHOUC EAU JUNTA 4	1	
3	63V-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	63V-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
4	93604-10M03	PIN, DOWEL CLAVETTE	2	
5	97075-08030	BOLT BOULON	4	
6	92995-08600	WASHER RONDELLE	4	
7	661-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
8	63V-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	98780-05525	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
10	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
11	61N-45251-00	ANODE ANODE	1	
12	95895-06030	BOLT, FLANGE BOULON	1	
13	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
14	63V-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
15	6E7-45987-01	SPACER ENTRETOISE	1	
16	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	
17	90171-10M01	NUT, CASTLE NUT, CASTLE	1	
18	91490-30020	ECROU, CRENELE PIN, COTTER	1	
19	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1	UR
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J) HELICE (3X9-1/4"X8"-J)	1	UR
	683-45949-00-EL	PROPELLER (3X9-1/2"X6-1/2"-J) HELICE (3X9-1/2"X6-1/2"-J)	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1	UR
20	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J) HELICE (3X9-3/4"X8"-J)	1	UR DUAL THRUST PROP.
	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J) HELICE (3X9-3/4"X6-1/2"-J)	1	UR DUAL THRUST PROP.
21	6E7-45986-00	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	

E3

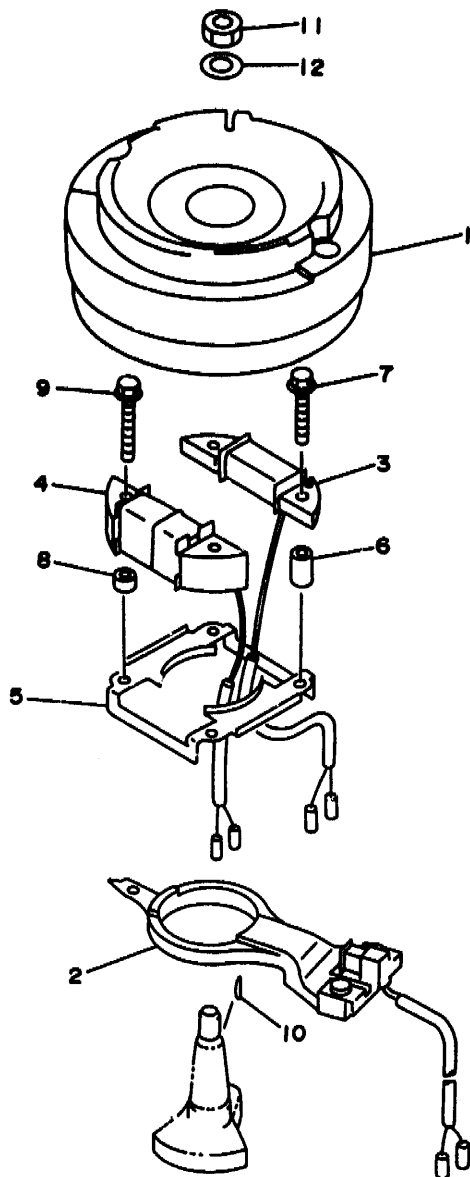
FIG. 17 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	90171-10M07	.NUT, CASTLE .ECROU, CRENELE	1	
23	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	



DUAL THRUST PROPELLER



FWD
63VJA-5160

FIG. 18 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-85550-10	ROTOR ASSY	1	UR 9.9FMH/15FMH
	63V-85550-00	ROTOR CPLT		
2	63V-85580-00	ROTOR ASSY	1	UR 9.9FWH,WC/15FWC
		ROTOR CPLT		
3	63V-85520-00	COIL, PULSER	1	
		BOBINE, PULSEUR		
4	63V-85533-00	COIL, CHARGE	1	
		BOBINE, CHARGE		
5	63V-41611-00	COIL, LIGHTING	1	
		BOBINE, ECLAIRAGE		
6	90327-06M53	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE		
7	90105-06M68	COLLAR	2	
		COLLERETTE		
8	90387-06M24	BOLT, WASHER BASED	2	
		BOULON, AVEC RONDELLE		
9	90105-06M69	COLLAR	2	
		COLLERETTE		
10	90280-16053	BOLT, WASHER BASED	2	
		BOULON, AVEC RONDELLE		
11	90170-12066	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
12	90201-12472	NUT	1	
		ECROU		
		WASHER, PLATE	1	
		RONDELLE, PLATE		

E5

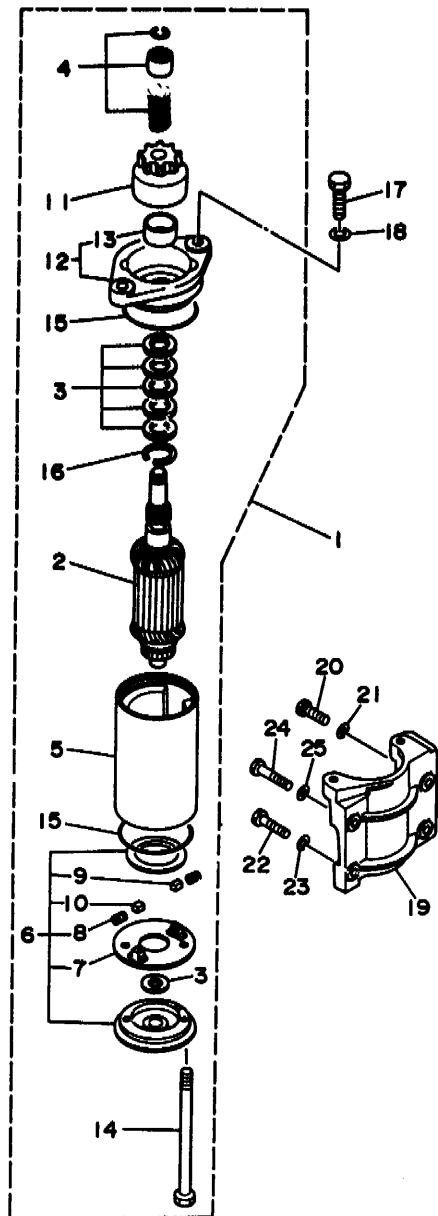


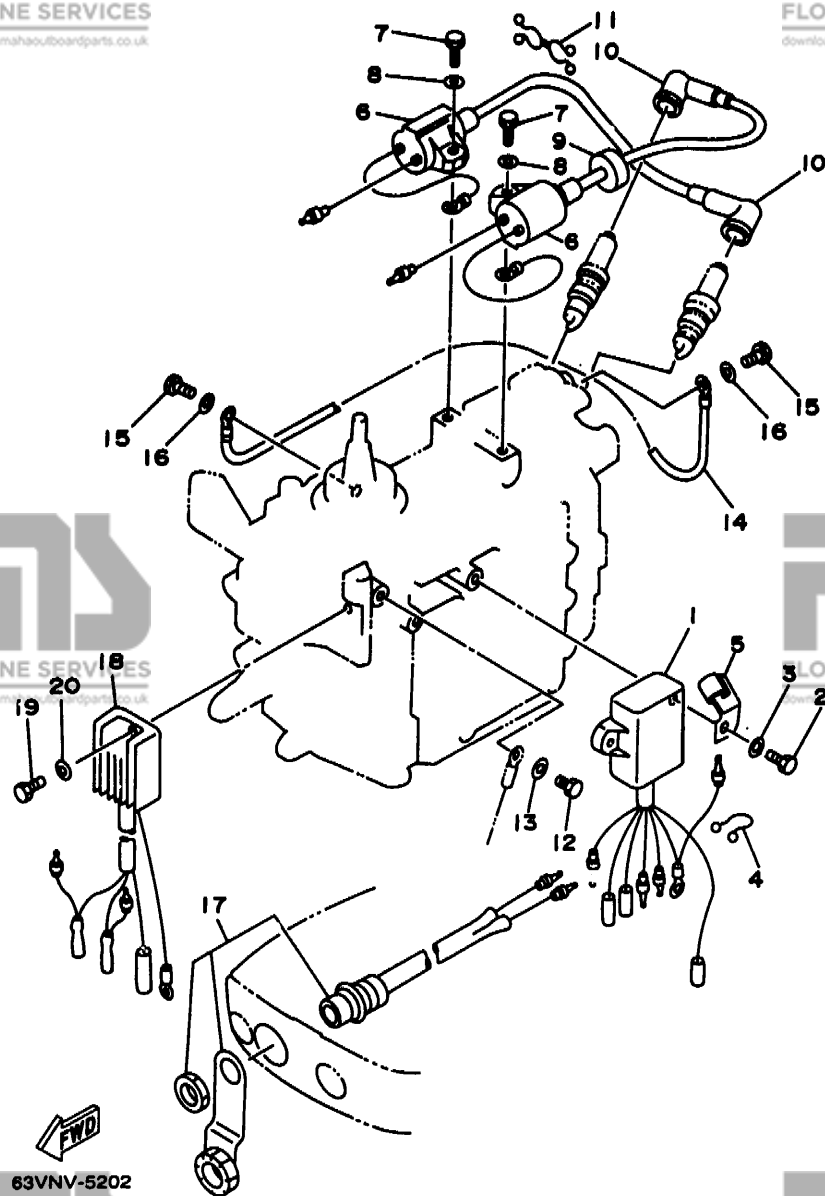
FIG. 19 STARTING MOTOR (9.9FWH,WC/15FWC)
FIG. 19 DEMARREUR ELECTRIQUE (9.9FWH,WC/15FWC)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6L2-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	682-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
9	682-81811-10	.BRUSH 1 .CHARBON 1	1	
10	682-81812-10	.BRUSH 2 .CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	.METAL, FRONT .METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
19	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
20	97095-06020	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	97095-06025	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	97075-06030	BOLT BOULON	1	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

E6

FIG. 20 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-85540-01	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97095-06020	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	90464-16039	CLAMP BRIDE	1	
5	90465-08M61	CLAMP BRIDE	1	
6	63V-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
7	97095-06018	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	90480-25161	GROMMET PASSE-FIL	1	
10	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
11	90464-08M02	CLAMP BRIDE	1	
12	97095-06012	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
15	97095-06012	BOLT BOULON	2	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
17	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	9.9FMH/15FMH
18	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	9.9FMH/15FMH
19	97095-06016	BOLT BOULON	1	9.9FMH/15FMH
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	9.9FMH/15FMH

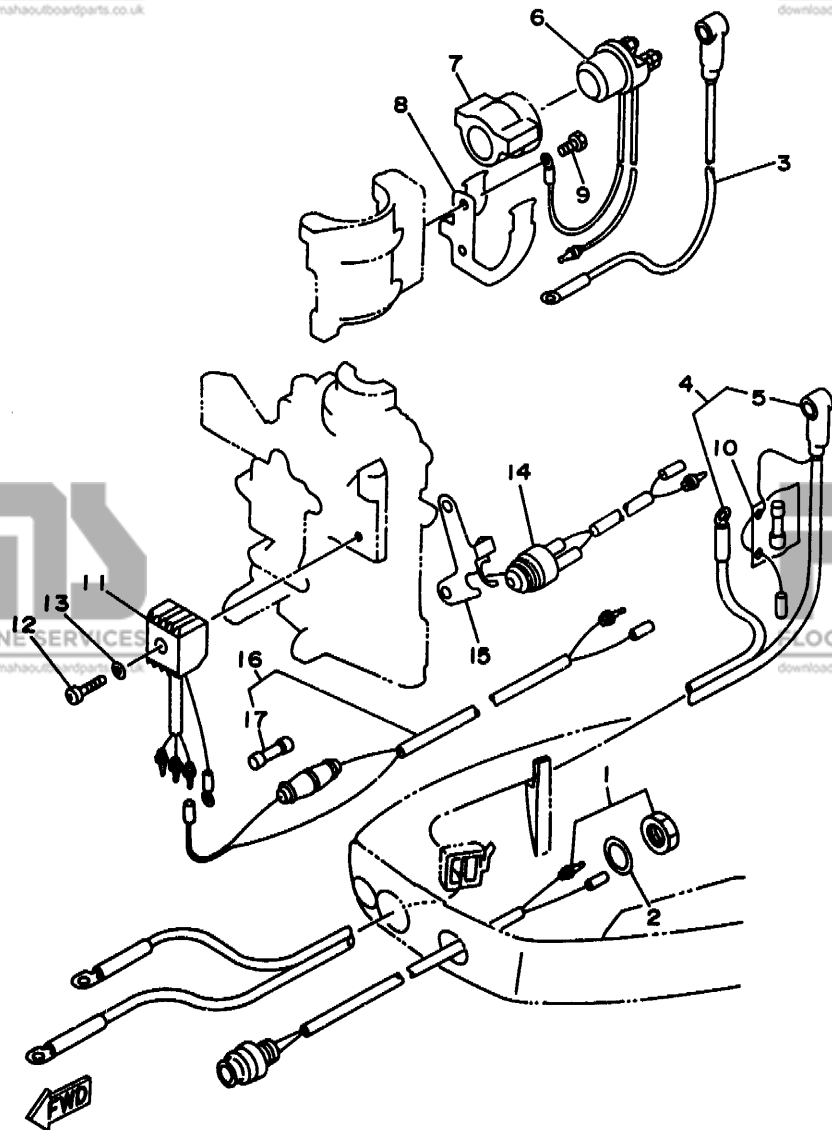
63VNV-5202

E7

FIG. 21 ELECTRICAL 2 (9.9FWH)

PARTIE ELECTRIQUE 2 (9.9FWH)

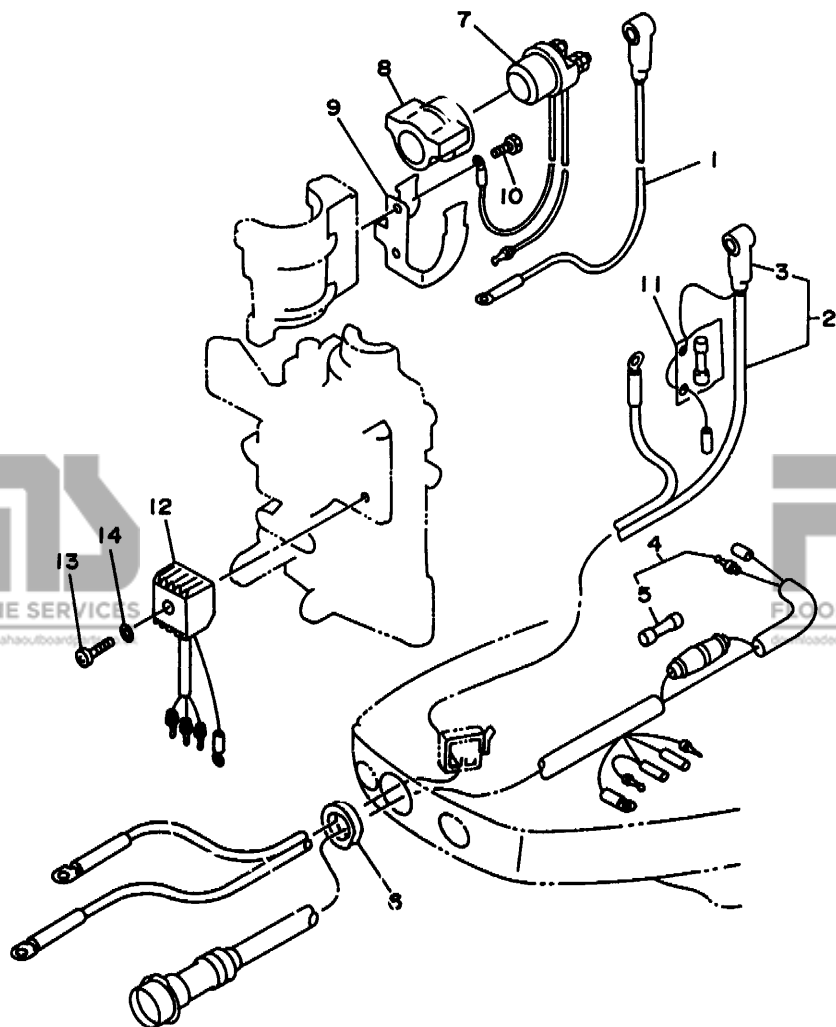
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81870-00	STARTING SWITCH ASSY	1	
2	90201-16M36	CONTACT A CLEF	1	
3	6E7-82117-00	WASHER, PLATE RONDELLE, PLATE	1	
4	6E7-82105-11	WIRE, LEAD FIL	1	
5	682-82119-01	WIRE HARNESS FAISCEAU DE FILS	1	
6	6G1-81941-10	.COVER, LEAD WIRE .GARNITURE, FIL	1	
7	6G1-81952-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
8	6E7-81945-00	HOLDER, RELAY SUPPORT, RELAIS	1	
9	97095-06014	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
10	682-82151-00	BOLT BOULON	2	
11	664-81970-61	FUSE (20A) FUSIBLE (20A)	1	
12	98580-05525	RECTIFIER ASSY REDRESSEUR COMPLET	1	
13	92990-05600	SCREW, PAN HEAD VIS	1	
14	688-82540-11	WASHER, PLATE RONDELLE, PLATE	1	
15	63V-82554-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
16	63V-82541-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
17	682-82151-00	WIRE, LEAD FIL	1	
		.FUSE (20A) .FUSIBLE (20A)	1	



63VJA-5190

F1

FIG. 22 ELECTRICAL 3 (9.9FWC/15FWC)
FIG. 22 PARTIE ELECTRIQUE 3 (9.9FWC/15FWC)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-82117-00	WIRE, LEAD FIL	1	
2	6E7-82105-11	WIRE HARNESS FAISCEAU DE FILS	1	
3	682-82119-01	.COVER, LEAD WIRE .GARNITURE, FIL	1	
4	63V-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
5	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
6	682-42724-50	GROMMET PASSE-FIL	1	
7	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
8	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
9	6E7-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
10	97095-06014	BOLT BOULON	2	
11	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
12	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
13	98580-05525	SCREW, PAN HEAD VIS	1	
14	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	

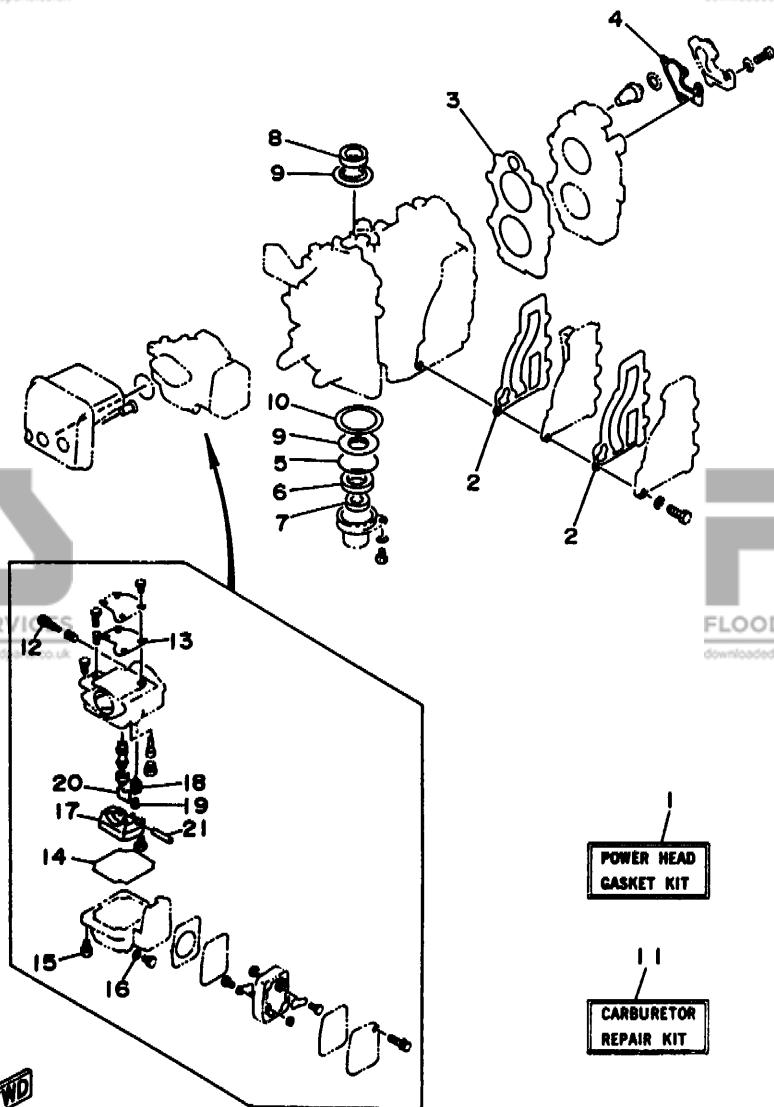


63VNV-5210

FIG. 23 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	63V-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
3	63V-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	682-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
5	93210-46M16	.O-RING .JOINT TORIQUE	1	
6	93102-25M48	.OIL SEAL .JOINT SPY	1	
7	93101-13M11	.OIL SEAL .JOINT SPY	1	
8	93110-23M00	.OIL SEAL .JOINT D'HUILE	1	
9	63V-11445-00	.SPACER .ENTRETOISE	2	
10	90201-46M29	.WASHER, PLATE .RONDELLE, PLATE	1	
11	63V-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
12	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
13	63V-14126-00	.GASKET .JOINT	1	
14	63V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
15	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
16	6G1-14398-00	.WASHER .RONDELLE	1	
17	63V-14985-00	.FLOAT .FLOTTEUR	1	
18	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
19	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
20	663-14159-00	.CLIP .JONC	1	
21	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	

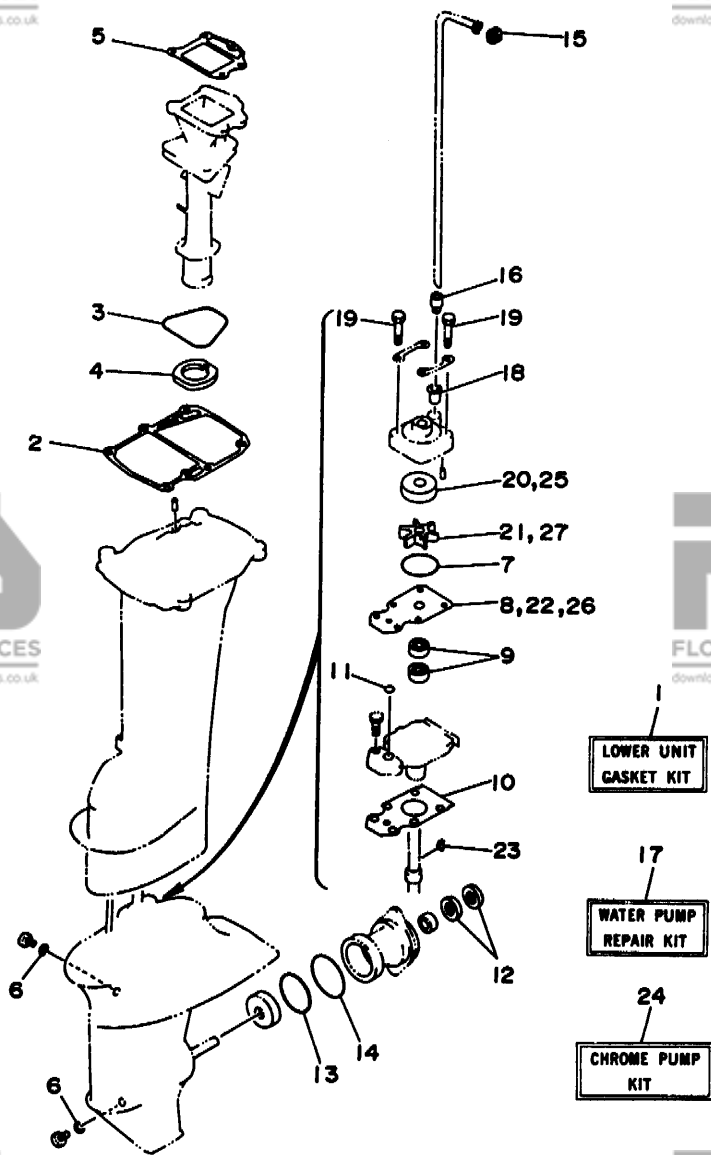


FWD
63VJA-5200

F3

FIG. 24 REPAIR KIT 2

KITS DE REPARATION 2



63VJA-5210

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	63V-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	93210-71MH6	.O-RING .JOINT TORIQUE	1	
4	63V-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
5	63V-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	90430-08020	.GASKET .JOINT	2	
7	93210-44704	.O-RING .JOINT TORIQUE	1	
8	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
9	93101-20048	.OIL SEAL .JOINT SPY	2	
10	63V-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
11	93210-06ME6	.O-RING .JOINT TORIQUE	1	
12	93101-17054	.OIL SEAL .JOINT SPY	2	
13	93210-57M09	.O-RING .JOINT TORIQUE	1	
14	93210-56M80	.O-RING .JOINT TORIQUE	1	
15	63V-44365-10	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	63V-44368-00	.RUBBER, WATER SEAL 4 .CAOUTCHOUC EAU JUNTA 4	1	
17	63V-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	97080-08045	.BOLT .BOULON	4	
20	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
21	63V-44352-00	.IMPELLER .TURBINE	1	
22	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
23	664-44338-00	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
24	63V-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
25	63V-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
26	63V-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
27	63V-44352-00	.IMPELLER .TURBINE	1	

F4

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
63V-W0001-01	23- 1	63V-14440-00	3- 9	63V-15794-00	5-20	6G1-42131-01	11- 6	63V-43611-00	9-36	63V-44557-00	10-21		
63V-W0001-21	24- 1	624-14485-00	1- 3	63V-15795-01	5- 3	6H2-42137-00	11-12	63V-43614-00	9-34	63V-45111-04-4D	15- 1		
682-W0004-00	3- 2	650-14485-02	1- 4	6G1-24304-02	6- 1	6G1-42138-01	11-19	63V-43615-00	9-35	63V-45111-14-4D	15- 1		
63V-W0070-11	7-10	63V-14497-01	12- 1	63V-24396-00	6-13	63V-42154-00	13-14	63V-43617-00	9-40	63V-45113-A1	15- 5		
63V-W0078-0A	24-24	63V-14523-00	4- 9	6G1-24411-00	4-30	6E0-42159-02	11-20	63V-43630-00	9-25		24- 2		
63V-W0078-00	24-17	63V-14527-00	4- 4	63V-24411-00	4-28	6G1-42177-00	11-14	63V-43641-00	9-31	63V-45114-A0	10-17		
63V-W0090-02-4D	1- 1	6G1-14546-00	4-19	6G1-24412-01	4-29	63V-42192-00	13-18	63V-43659-00	9-38	63V-45126-00	15- 2		
63V-W0093-00	23-11		23-18	63V-24421-00	4-32	63V-42511-03-4D	10- 6	63V-44111-01	11-23	6G1-45214-00	17- 7		
656-W2810-02	6-14	6H4-14548-00	4-22	6G1-24431-01	4-31	63V-42528-00	10- 2	63V-44116-00	12-30	63V-45215-00	17- 8		
683-W4591-02-EL	17-20		23-21	6G1-24452-00	4-27	63V-42537-00	10- 7	63V-44121-01	12-25	61N-45251-00	17-11		
683-W4592-02-EL	17-20	679-14555-00	4- 3	61N-24521-00	6- 6	63V-42610-11-4D	7- 1	63V-44122-00	12-31	63V-45300-02-4D	16- 1		
6E7-11111-01-94	1-19	679-14923-00	4- 2	61N-24560-00	6- 4	63W-42610-11-4D	7- 1	63V-44123-01	12-24	63V-45300-12-4D	16- 1		
63V-11181-A1	1-20		23-12	61N-24563-00	6- 5	6G1-42613-01-4D	7- 7	63V-44124-01	11-27	63V-45311-01-4D	16- 2		
	23- 3	676-14943-29	4-14	682-24566-00	6-11	63V-42615-00	7- 2	63V-44125-00	12-27	63V-45315-A0	16-24		
682-11325-00	1- 8	63V-14947-00	4-13	6L2-26301-00	11-22	6L2-42647-00	7- 5	63V-44143-01	12-33		24-10		
676-11372-00	1-15	63V-14948-06	4- 7	63V-41111-00-9M	1-12	6G1-42651-02	7- 3	63V-44150-00	16-27	626-45316-09	16-22		
63V-11400-00	2- 7	679-14966-00	4- 8	63V-41112-A0	1-13	63V-42677-11	7-11	63V-44150-10	16-27	63V-45331-00-5B	16-21		
63V-11412-00	2- 8	63V-14980-00	4-12		23- 2	63V-42677-11	7-11	6E0-44191-11	11-26	683-45361-02-4D	16-41		
63V-11422-00	2- 9	63V-14984-00	4-11	63V-41113-00-9M	1-14	63V-42678-10	7-12	688-44194-00	12-12	63V-45375-00	17-14		
63V-11432-00	2-10		23-14	63V-41131-02-5B	15- 8	63W-42678-10	7-12	689-44194-00	12- 2	63V-45510-C1	16-28		
63V-11442-00	2-11	63V-14985-00	4-18	63V-41133-A1	15-11	63V-42711-03-4D	8- 1	63V-44301-00	16-11	63V-45510-11	16-28		
63V-11445-00	2-25		23-17		24- 5	63V-42716-01	8-19	63V-44322-00	16-12	63V-45536-00	16- 4		
	23- 9	6G1-14992-00	4-17	63V-41135-00	15-10	682-42724-40	8- 2		24-20	63V-45551-00	16-29		
63V-11515-01	2-13	63V-15100-02-94	1- 2		24- 4	682-42724-50	22- 6	63V-44322-40	24-25	6E7-45560-00	16-31		
682-11610-01	2-19	63V-15396-00	2- 1	63V-41211-00	12-19	682-42725-02	8- 3	63V-44323-00	16-17	664-45567-01-10	16- 8		
682-11610-11	2-19	63V-15705-01	5-10	63V-41223-00	12-17	63V-42726-00	8- 4		24- 8	664-45567-01-12	16- 8		
682-11610-21	2-19	63V-15710-12	5- 1	6H4-41237-00	12-14	682-42727-00	8- 5		24-22	664-45567-01-15	16- 8		
6E7-11631-00-97	2-18	63V-15711-01	5- 2	63V-41238-00	12-13	6G1-42748-00	8- 6	63V-44323-40	24-26	664-45567-01-18	16- 8		
634-11633-00	2-20	63V-15713-00	5- 7	63V-41252-00	3-18	6A1-42792-01	8-22	63V-44328-00	16-20	664-45567-01-30	16- 8		
6E7-11635-00	2-18	63V-15714-00	5- 5	63V-41253-00	3- 5	63V-42815-01-4D	8- 8	664-44338-00	16-15	664-45567-01-40	16- 8		
6E7-11636-00	2-18	63V-15716-00	5- 9	63V-41256-00	3-15	6E7-42816-00	8- 9		24-23	664-45567-01-50	16- 8		
650-11651-04	2-15	63V-15726-00	5-23	63V-41257-00	3- 8	63V-43111-02-4D	9- 1	63V-44352-00	16-14	6E7-45571-00	16-32		
682-11681-00	2-14	63V-15734-00	5-22	63V-41262-00	3- 7	63V-43112-03-4D	9- 2		24-21	626-45577-00-01	16-33		
6E5-12411-20	1-23	63V-15741-00	5- 6	661-41262-02	3-19	6J8-43113-01	9-16		24-27	626-45577-00-03	16-33		
682-12413-00-9M	1-22	63V-15744-00	5-13		12-20	648-43114-01	9-11	63V-44361-00	17- 3	626-45577-00-05	16-33		
682-12414-A1	1-25	63V-15746-10	12-36		12-42	6E7-43116-00	9-10	63V-44361-10	17- 3	6E8-45587-00-13	16- 6		
	23- 4	6L2-15747-00	12-41	6H4-41271-01	3-14	6E0-43118-01	9- 8	63V-44365-10	17- 1	6E8-45587-00-20	16- 6		
63V-13610-10	3- 1	63V-15748-00	5-21	689-41273-00	3-16	63V-43131-10	9-12		24-15	683-45611-00	16-35		
63V-13610-00	3- 1	63V-15753-00	5- 8	6J8-41274-00	3-17	6E5-43145-01	1- 8	63V-44366-00	10-16	682-45631-00	16-37		
63V-14126-00	4- 5	6G1-15755-00	5-18	63V-41282-00	12- 7	63V-43145-00	9-17	647-44366-00	16-13	648-45633-00	16-39		
	23-13	63V-15762-00	5-25	63V-41283-01	12-18	6L2-43160-00	9-22		24-18	650-45635-00	16-36		
663-14159-00	4-21	63V-15764-00	5-15	63V-41611-00	18- 5	63V-43181-00	9-42	63V-44368-00	17- 2	683-45941-00-EL	17-19		
	23-20	63V-15767-01	5-11	63V-41631-00	12- 8	63V-43191-00	9-27		24-16	683-45943-00-EL	17-19		
676-14186-00	4-20	63V-15768-00	5-14	63V-41638-00	12-21	63V-43311-01-4D	9-24	6H3-44391-01	8-20	683-45945-00-EL	17-19		
	23-19	63V-15770-00	12-43	6G1-42111-11-4D	11- 1	63V-43311-02-4D	9-23	63V-44514-00-5B	10-12	683-45947-00-EL	17-19		
63V-14301-00	4- 1	6G1-15779-00	5-19	664-42119-00	11-11	682-43318-01	9-26	63V-44526-00	10-13	683-45949-00-EL	17-19		
6G1-14398-00	4-16	63V-15784-01	5-12	6G1-42125-01	11- 8	63V-43350-00	9-29	63V-44551-01-4D	10-20	683-45952-00-EL	17-19		
	23-16	63V-15793-00	5-16	6G1-42126-00	11- 9	689-43373-01	10- 3	682-44555-00	10-22	6E7-45986-00	17-21		

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6E7-45987-01	17-15	682-82151-00	22-11	90201-10M01	17-16	90430-08020	16-10	92990-06600	9-20	93306-00519	16-42
663-48344-00	13-11	6E3-82370-20	20-10	90201-10M02	13-17		24- 6		10-19	93306-20507	2-12
63V-48511-01	13- 1	662-82519-00	20-14		17-23	90445-07M08	1- 5		10-24	93310-620V5	2-16
63V-48531-00	13- 5	688-82540-11	21-14	90201-10M20	14- 2		1- 6		10-26	93315-314V8	16- 3
63V-48534-00	13-21	63V-82541-00	21-16	90201-10M63	14- 7	90445-09M00	6- 9		12- 6	93315-317U2	16-43
682-48538-50	13- 6	63V-82554-00	21-15	90201-12472	18-12	90445-093J2	1-16		12-40	93332-00005	16- 7
63V-48544-00	13-23	682-82556-00	11-31	90201-14377	2-22	90464-08M02	20-11		13- 9	93341-414V1	16- 5
63V-61350-00	14- 1	689-8257Y-00	11-32	90201-16M03	1-24	90464-16039	20- 4		15-13	93450-15023	2-23
6E5-61355-00	14- 6	63V-82575-00	11-30	90201-16M36	21- 2	90465-06M61	20- 5		16-48	93602-14104	2-21
682-81800-12	19- 1	63V-82590-00	22- 4	90201-17682	16-34	90465-25M57	8-21		19-21	93604-10M03	16-18
682-81809-10	19- 3	682-84381-00	20-17	90201-46M29	2-26	90467-06016	1- 7		19-23		17- 4
682-81810-11	19- 5	63V-85520-00	18- 3		23-10	90467-08004	6-10		19-25	93606-12019	1-10
682-81811-10	19- 9	63V-85533-00	18- 4	90202-06009	11-28	90468-10005	12-16		20- 3		15- 4
682-81812-10	19-10	63V-85540-01	20- 1	90202-22M54	9-13	90468-18008	11-29		20- 8	93700-06M03	10- 1
682-81813-10	19- 8	63V-85550-00	18- 1	90202-36M55	11- 4		13-12		20-13	94702-00271	1-28
682-81820-10	19- 6	63V-85550-10	18- 1	90206-10M04	13-16	90480-06M19	8- 7		20-16	95380-03600	4-25
682-81822-43-94	19-19	63V-85570-00	20- 6	90206-12052	8-11	90480-10M16	12-44		20-20	95380-05700	12-15
682-81826-10	19-14	63V-85580-00	18- 2	90206-13M10	11-25	90480-12M25	3-11	92990-08600	19-18	95380-06600	12-10
682-81830-10	19-12	90101-06M29	9-19	90206-36421	11- 3	90480-15M31	8-18	92990-10600	11-16		13-10
682-81831-00	13-13	90105-06M07	10- 4	90209-20159	2-17	90501-10326	20- 9	92995-08600	13- 3	95380-06700	8-14
682-81832-10	19-11	90105-06M68	18- 7	90243-04M01	9- 9	90501-12M16	4-10		15- 7		9-21
682-81833-10	19- 4	90105-06M69	18- 9	90250-05010	16-38	90501-14M06	12-11		17- 6		12-34
682-81834-10	19-16	90105-07M05	1-21	90266-04M04	7- 4	90501-14M06	16-40	93101-13M11	2- 4	95380-08600	6- 8
682-81840-10	19- 7	90109-06M69	9-43		7- 6	90501-23215	11-17		23- 7	95780-08300	10-14
682-81847-10	19-15	90116-08M54	10-11	90269-02M09	11-13	90507-20M00	9-30	93101-17054	16-44		13- 4
6L2-81850-11	19- 2	90119-06M09	11-24	90280-16053	18-10	90507-26M00	9-41		24-12		13-22
689-81870-00	21- 1	90119-06M94	3-13	90340-08M04	16- 9	90508-08M39	12-38	93101-20048	16-23	95895-06030	17-12
6G1-81941-10	21- 6	90119-08M07	1-11	90386-07M95	9-28	90508-16M37	12-22		24- 9	95895-06065	12- 4
	22- 7	90149-05M13	11-15	90386-08032	11-18	90508-20M38	12-23	93102-25M48	2- 3	97013-06010	6-12
6E7-81945-00	21- 8	90157-06M06	15- 3	90386-10009	13-25	90890-44373	5-17		23- 6	97013-06020	1-26
	22- 9	90159-05M25	12-26	90386-10025	13-15	91490-16010	11-10	93110-23M00	2-24	97013-08025	19-17
6G1-81952-00	21- 7		12-28	90386-12M45	8-10	91490-16020	5-24		23- 8	97075-06030	19-24
	22- 8		12-32	90386-22M94	9-14	91490-20010	13-20	93210-06ME6	16-25	97075-06055	10-23
6J8-81960-00	20-18		13-24		9-15	91490-30020	17-18		24-11	97075-06075	10-25
664-81970-61	21-11	90164-05M03	3-21	90386-30M60	10-10	91690-20010	3- 6	93210-16275	14- 9	97075-08030	17- 5
	22-12	90170-06015	12-35	90386-30048	10- 8	91690-30012	9-32	93210-29M94	10- 9	97075-08035	13- 2
6E7-82105-11	21- 4	90170-09M03	14- 4	90386-33M96	11- 5		13- 7	93210-32738	6- 7	97080-08045	16-19
	22- 2	90170-12066	18-11	90386-34M97	11- 2	92990-05600	21-13	93210-35M86	3-12		24-19
6E7-82117-00	21- 3	90171-10M01	17-17	90387-06M05	5- 4		22-14	93210-44704	16-16	97095-06012	12- 5
	22- 1	90171-10M07	17-22	90387-06M06	12-37	92990-06300	17-13		24- 7		20-12
682-82119-01	21- 5	90179-06M28	10-27	90387-06M13	9-18	92990-06600	1-18	93210-46M16	2- 2		20-15
	22- 3	90179-08M06	16-30	90387-06M15	3-10		1-27		23- 5	97095-06014	21- 9
63V-82127-00	10- 5	90185-05904	17-10	90387-06M24	18- 8		2- 6	93210-56M80	16-46		22-10
6E5-82148-00	9- 4	90185-09M01	14- 3	90387-06M50	12- 3		3- 4		24-14	97095-06016	2- 5
66M-82148-00	9- 3	90201-04M06	13-19	90387-06M52	8-17		5-27	93210-57M09	16-45		7- 8
682-82151-00	21-10	90201-05M09	3-20	90387-06M53	18- 6		6- 3		24-13		13- 8
	21-17	90201-06M02	8-12	90387-10M42	14- 5		7- 9	93210-71MH6	15- 9		20-19
	22- 5	90201-08M12	13-13	90387-16M01	10-15		8-16		24- 3	97095-06018	10-18

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
97095-06018	20- 7										
97095-06020	3- 3										
	5-26										
	6- 2										
	11- 7										
	12-39										
	15-12										
	16-47										
	19-20										
	20- 2										
97095-06025	8-13										
	8-15										
	19-22										
97095-06030	1-17										
97095-08030	15- 6										
97595-06512	12-29										
97885-05012	11-21										
97885-06008	9- 5										
	9- 7										
97885-06030	12- 9										
97885-08010	9- 6										
97980-04114	4-15										
	23-15										
97980-04125	4-26										
98580-04006	4-33										
98580-04008	4-23										
98580-04010	4- 6										
98580-05525	21-12										
	22-13										
98780-05016	1- 9										
98780-05525	17- 9										
98980-03006	4-24										
98980-08025	16-26										
99080-05600	9-33										
	9-37										
	9-39										