



PARTS CATALOGUE

9.9MHV/E(H/R)V (63V)

15MHV/EHV (63W)

9.9FMH '97 (63V)

15FMH '97 (63W)



FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

9.9MHV/EHV/ERV(63V),15MHV/EHV(63W)
9.9FMH'97(63V),15FMH'97(63W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.	"M" Manual start model
"UN" Use as many as needed.	"E" Electric start model
"AP" Alternate Parts	"PTT" Power Trim & Tilt model
"LM" Local Made	"H/T" Hydro Tilt model
(Parts need to be ordered locally)	"M/T" Manual Tilt model
"O/S" Over Size	"T.H/D" Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

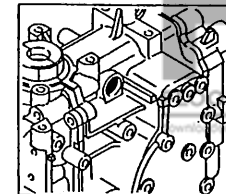
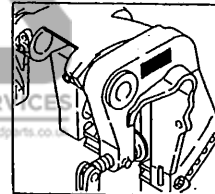
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	
9.9MSHV : 155562 ~	
9.9MLHV : 455181 ~	
9.9ESHV : 700301 ~	
9.9ELHV : 600791 ~	
9.9ELRV : 690256 ~	
15MSHV : 405268 ~	
15MLHV : 153352 ~	
15ESHV : 300231 ~	
15ELHV : 600511 ~	
9.9FMHS : 155562 ~	
9.9FMHL : 455181 ~	
15FMHS : 405268 ~	
15FMHL : 153352 ~	

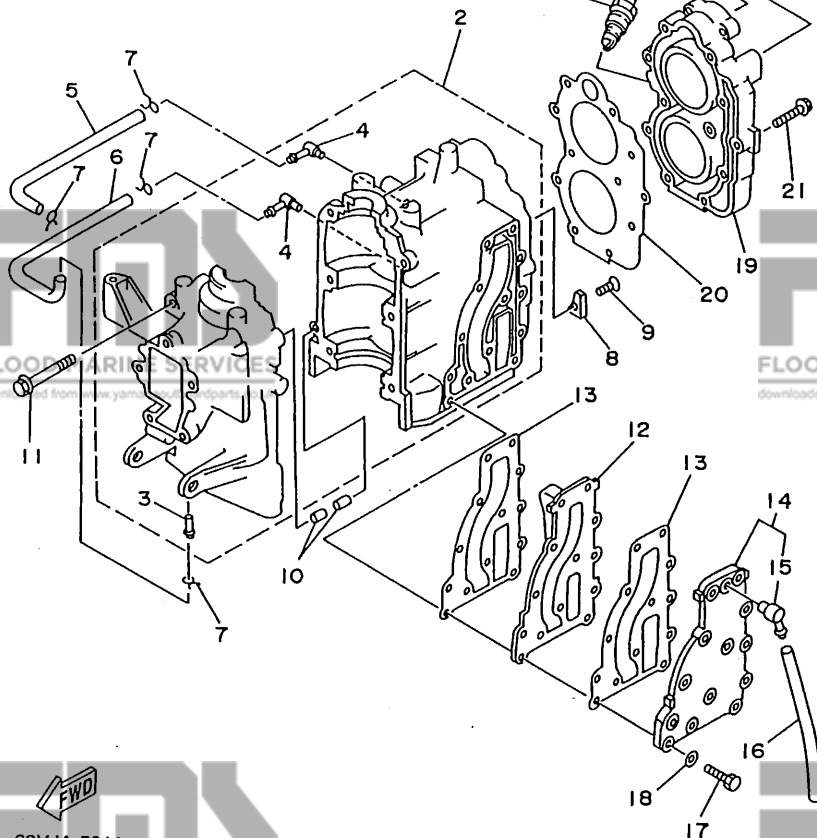


Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

FIG. 1	CYLINDER, CRANKCASE	A4, A5
FIG. 2	CRANKSHAFT, PISTON	A6, A7
FIG. 3	INTAKE	B1
FIG. 4	CARBURETOR	B2, B3
FIG. 5	STARTER	B4, B5
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FIG. 8	BOTTOM COWLING	C1
FIG. 9	BRACKET 1	C2, C3
FIG. 10	BRACKET 2	C4
FIG. 11	STEERING	C5, C6
FIG. 12	CONTROL 1	C7, D1
FIG. 13	CONTROL 2 (9.9ER)	D2
FIG. 14	STEERING GUIDE	D3
FIG. 15	UPPER CASING	D4
FIG. 16	LOWER CASING, DRIVE 1	D5~D7
FIG. 17	LOWER CASING, DRIVE 2	E1, E2
FIG. 18	GENERATOR	E3
FIG. 19	STARTING MOTOR (ELECTRIC START)	E4
FIG. 20	ELECTRICAL 1	E5
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FIG. 22	REPAIR KIT 1	E7
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	NUMERICAL INDEX	

CRANK CYLINDER
ASSY



FWD
63VJA-5011

FIG. 1 CYLINDER. CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-W0090-02-4D	CRANK CYLINDER ASSY (REF.NO. 2 TO 27 AND FIG. 2, REF.NO. 1 TO 26)	1	
2	63V-15100-02-94	CRANKCASE ASSY	1	
3	624-14485-00	.PIPE, JOINT	1	
4	650-14485-02	.PIPE, JOINT	2	
5	90445-07M08	HOSE	1	
6	90445-07M08	HOSE	1	
7	90467-06016	CLIP	4	
8	682-11325-00	ANODE	1	
9	98780-05016	SCREW, FLAT HEAD	1	
10	93606-12019	PIN, DOWEL	2	
11	90119-08M07	BOLT, WITH WASHER	6	
12	63V-41111-00-9M	INNER COVER, EXHAUST	1	
13	63V-41112-A0	GASKET, EXHAUST INNER COVER	2	
14	63V-41113-00-9M	OUTER COVER, EXHAUST	1	
15	676-11372-00	.NIPPLE, HOSE	1	
16	90445-093J2	HOSE	1	
17	97095-06030	BOLT	13	
18	92990-06600	WASHER, PLATE	13	
19	6E7-11111-01-94	HEAD, CYLINDER 1	1	
20	63V-11181-A1	GASKET, CYLINDER HEAD 1	1	
21	90105-07M05	BOLT, WASHER BASED	11	
22	682-12413-00-9M	COVER, THERMOSTAT	1	
23	6E5-12411-20	THERMOSTAT	1	
24	90201-16M03	WASHER, PLATE	1	
25	682-12414-A1	GASKET, COVER	1	
26	97013-06020	BOLT	4	

A4

CRANK CYLINDER
ASSY

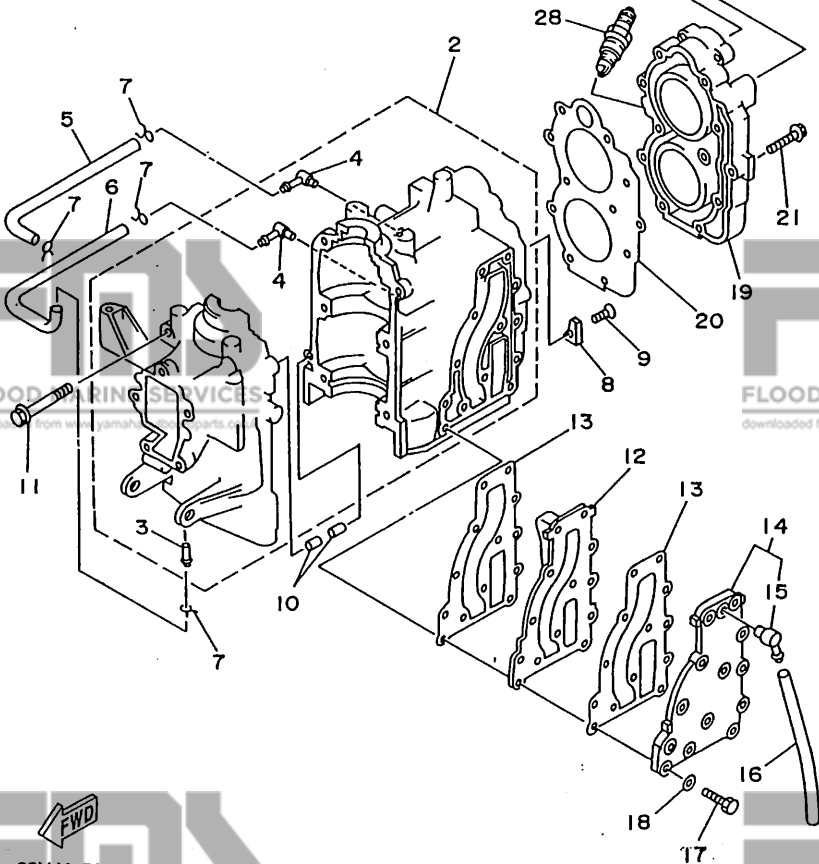
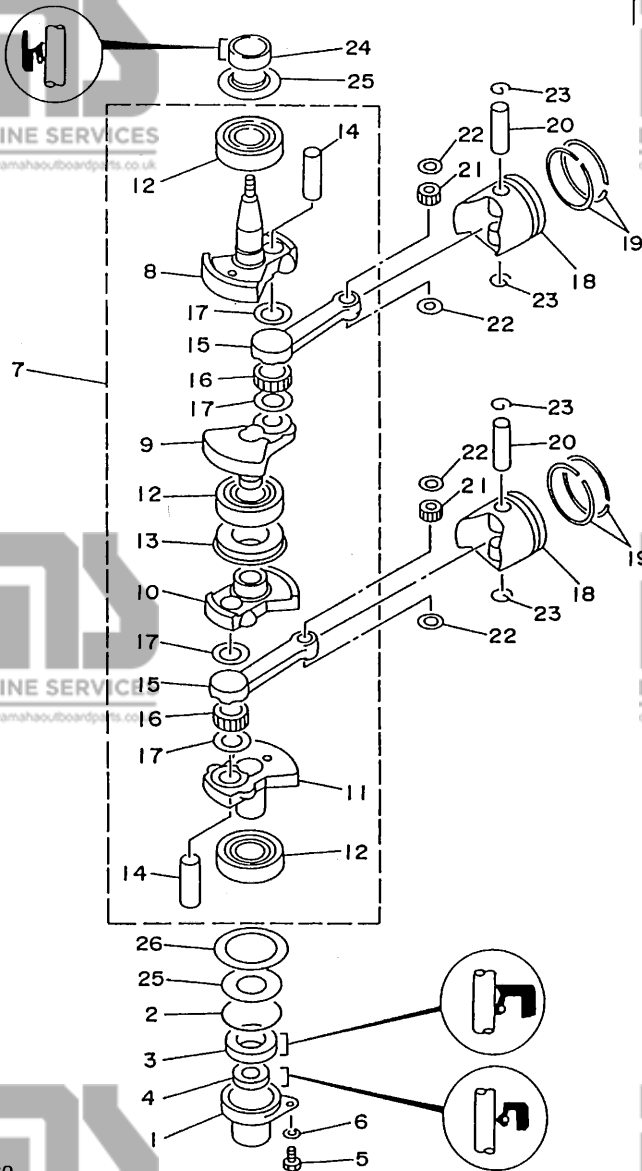


FIG. 1 CYLINDER. CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	92990-06600	WASHER, PLATE	4	
28	94701-00217	PLUG, SPARK (NGK B7HS-10)	2	UR USA, AUSTRALIA, NEW ZEALAND
	94702-00271	PLUG, SPARK (NGK BR7HS-10)	2	UR CANADA

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A5



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FIG. 2 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-15396-00	HOUSING, OIL SEAL	1	
2	93210-46M16	O-RING	1	
3	93102-25M48	OIL SEAL	1	
4	93101-13M11	OIL SEAL	1	
5	97095-06016	BOLT	1	
6	92990-06600	WASHER, PLATE	1	
7	63V-11400-00	CRANKSHAFT ASSY	1	
8	63V-11412-00	.CRANK 1	1	EXCEPT USA,CANADA
9	63V-11422-00	.CRANK 2	1	EXCEPT USA,CANADA
10	63V-11432-00	.CRANK 3	1	EXCEPT USA,CANADA
11	63V-11442-00	.CRANK 4	1	EXCEPT USA,CANADA
12	93306-205U7	.BEARING	3	
13	63V-11515-00	.SEAL, LABYRINTH 1	1	EXCEPT USA,CANADA
14	682-11681-00	.PIN, CRANK 1	2	EXCEPT USA,CANADA
15	650-11651-04	.ROD, CONNECTING	2	EXCEPT USA,CANADA
16	93310-620V5	.BEARING, CYLINDRICAL	2	EXCEPT USA,CANADA
17	90209-20159	.WASHER	4	EXCEPT USA,CANADA
18	6E7-11631-00-97	PISTON (STD)	2	
	6E7-11635-00	PISTON (0.25MM O/S)	2	AP EXCEPT USA
	6E7-11636-00	PISTON (0.50MM O/S)	2	AP
19	682-11610-01	PISTON RING SET (STD)	2	
	682-11610-11	PISTON RING SET (0.25MM O/S)	2	AP EXCEPT USA
	682-11610-21	PISTON RING SET (0.50MM O/S)	2	AP
20	634-11633-00	PIN, PISTON	2	
21	93602-14104	PIN, DOWEL	50	
22	90201-14377	WASHER, PLATE	4	
23	93450-15023	CIRCLIP	4	
24	93110-23M00	OIL SEAL	1	

A6

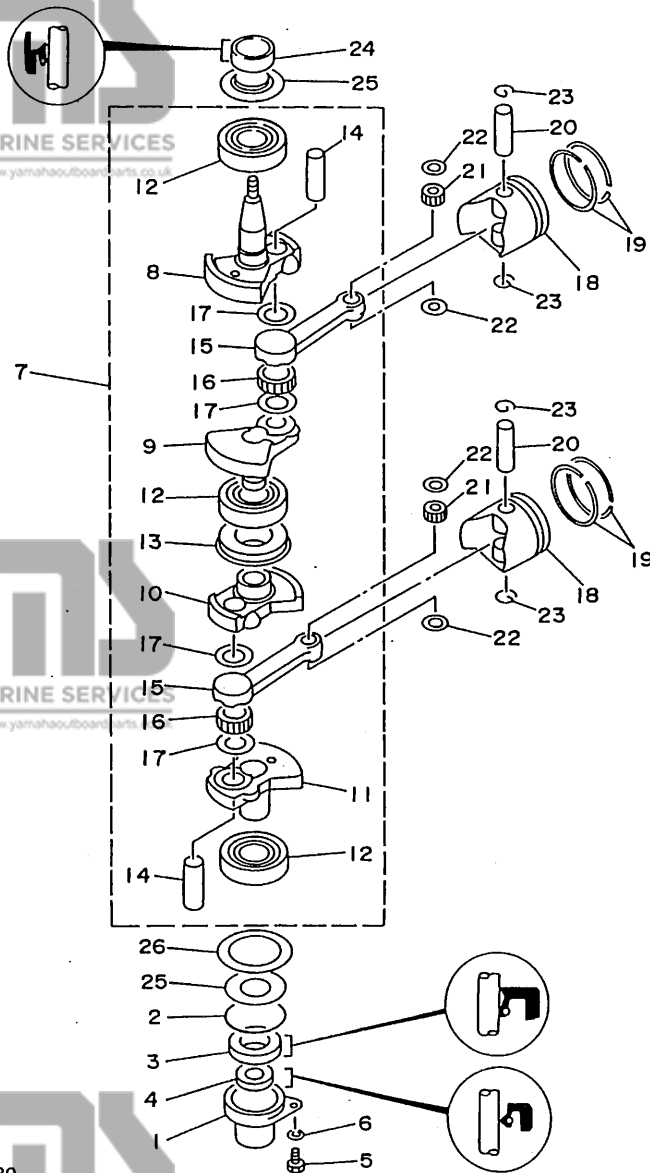


FIG. 2 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	63V-11445-00	SPACER	2	
26	90201-46M29	WASHER, PLATE	1	

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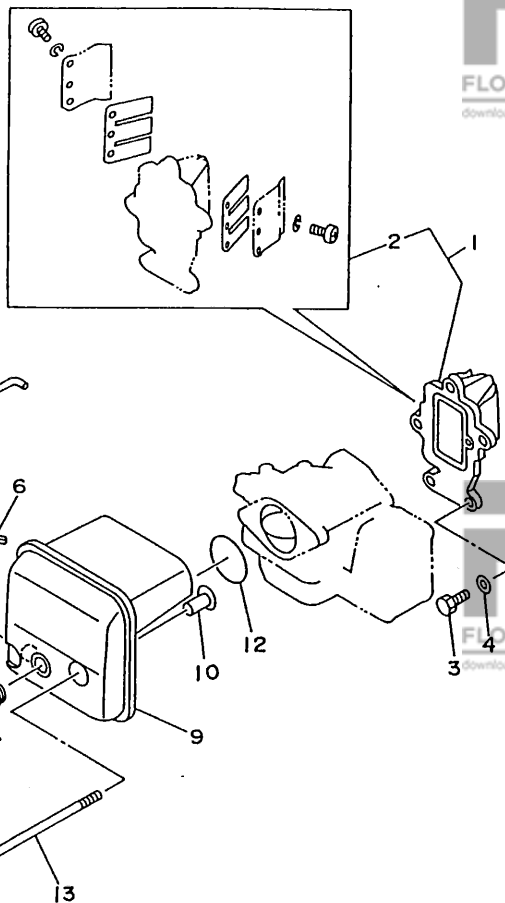


FIG. 3 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-13610-00	REED VALVE ASSY	1	UR 9.9
	63W-13610-00	REED VALVE ASSY	1	UR 15
2	682-W0004-00	.REED SET	1	
3	97095-06020	BOLT	3	
4	92990-06600	WASHER, PLATE	3	
5	63V-41253-00	LEVER, CHOKE	1	
6	91690-20010	PIN, SPRING	1	
7	63V-41262-00	JOINT, CHOKE LEVER	1	
8	63V-41257-00	ROD, CHOKE 2	1	
9	63V-14440-00	SILENCER ASSY, INTAKE	1	
10	90387-06M15	COLLAR	2	
11	90480-12M25	GROMMET	1	
12	93210-35M86	O-RING	1	
13	90119-06M94	BOLT, WITH WASHER	2	
14	6H4-41271-01	KNOB, CHOKE	1	
15	63V-41256-00	ROD, CHOKE 1	1	
16	689-41273-00	GROMMET	1	
17	6J8-41274-00	GROMMET 2	1	
18	63V-41252-00	LEVER, CHOKE 1	1	
19	661-41262-02	JOINT, CHOKE LEVER	1	
20	90201-05M09	WASHER, PLATE	1	
21	90164-05M03	SCREW, TAPPING	1	



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FIG. 4 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-14301-00	CARBURETOR ASSY 1	1	
2	679-14923-00	.SCREW, PILOT	1	
3	679-14555-00	.SPRING	1	
4	63V-14527-00	.PLATE	1	
5	63V-14126-00	.GASKET	1	
6	98580-04010	.SCREW, PAN HEAD	4	
7	63V-14948-06	.JET (#48)	1	
8	679-14966-00	.RUBBER CAP	1	
9	63V-14523-00	.SCREW, STOP	1	
10	90501-10326	.SPRING, COMPRESSION	1	
11	63V-14984-00	.GASKET, FLOAT CHAMBER	1	
12	63V-14980-00	.BODY, FLOAT CHAMBER	1	
13	63V-14947-00	.JET, NEEDLE	1	
14	676-14943-29	.JET, MAIN (#110)	1	
15	97980-04114	.SCREW, WITH WASHER	4	
16	661-14398-00	.WASHER	1	
17	661-14992-00	.SCREW, DRAIN	1	
18	63V-14985-00	.FLOAT	1	
19	661-14546-00	.VALVE, NEEDLE	1	
20	676-14186-00	.PIN, FLOAT	1	
21	663-14159-00	.CLIP	1	
22	6H4-14548-00	.PIN, FLOAT ARM	1	
23	98580-04008	.SCREW, PAN HEAD	1	
24	98980-03006	.SCREW, BIND	2	
25	95380-03600	.NUT	2	
26	97980-04125	.SCREW, WITH WASHER	4	
27	661-24452-00	.COVER	1	
28	63V-24411-00	.DIAPHRAGM	1	

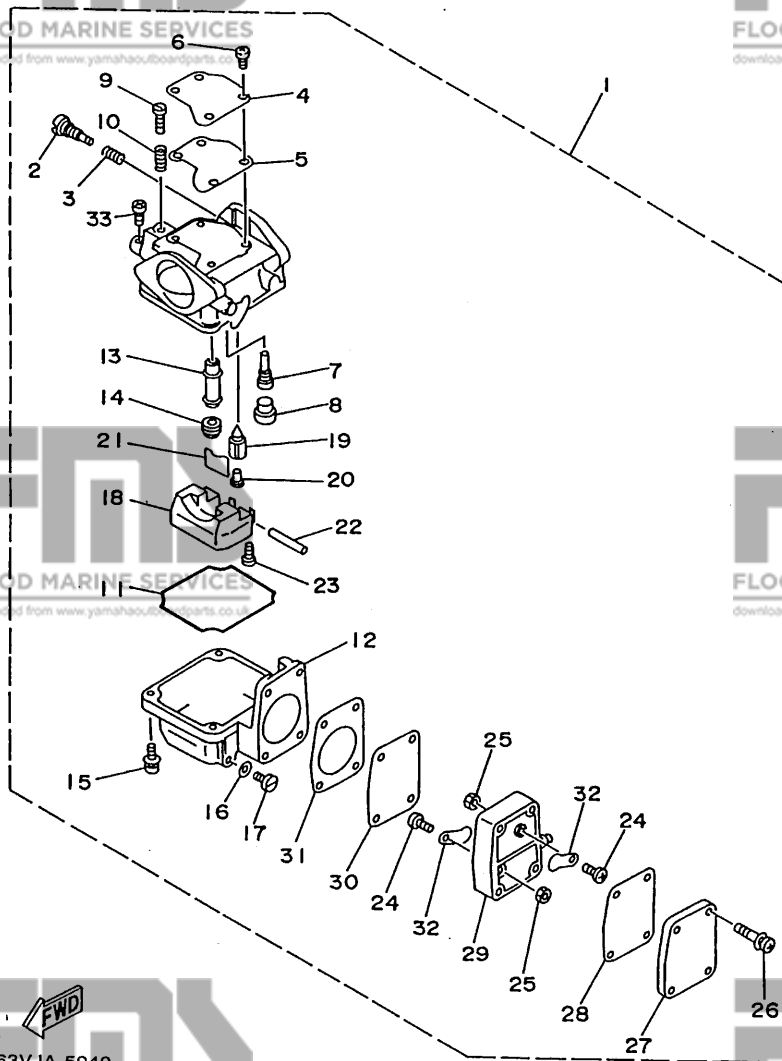
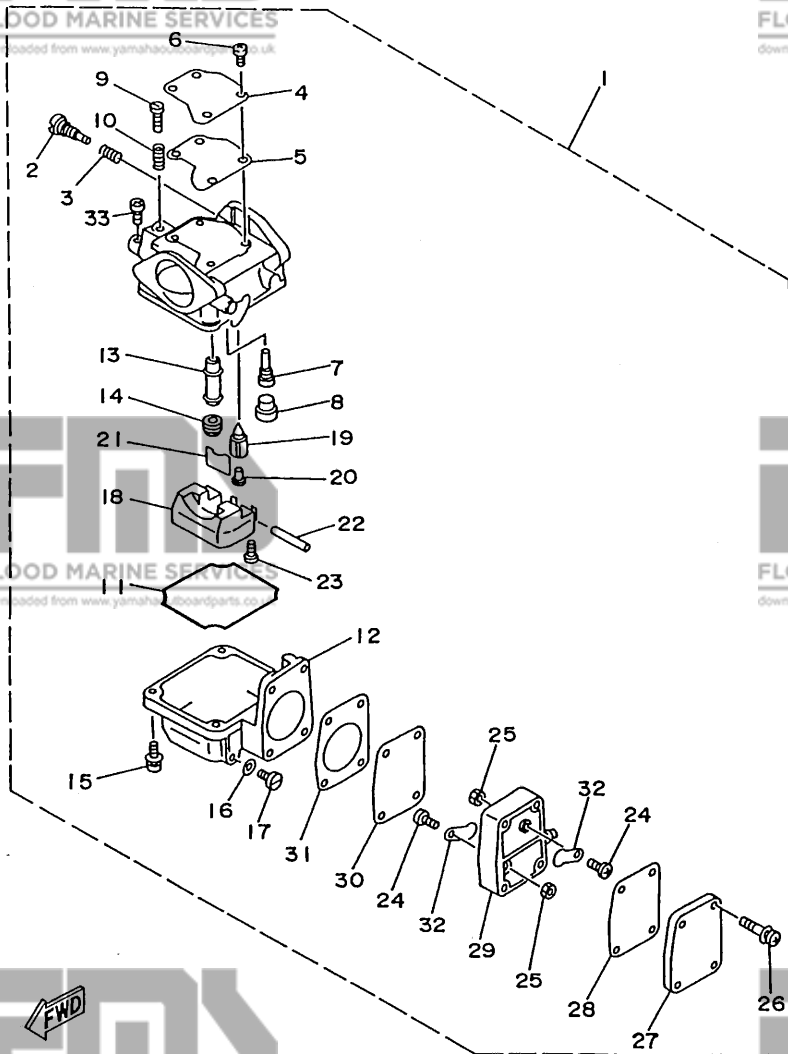
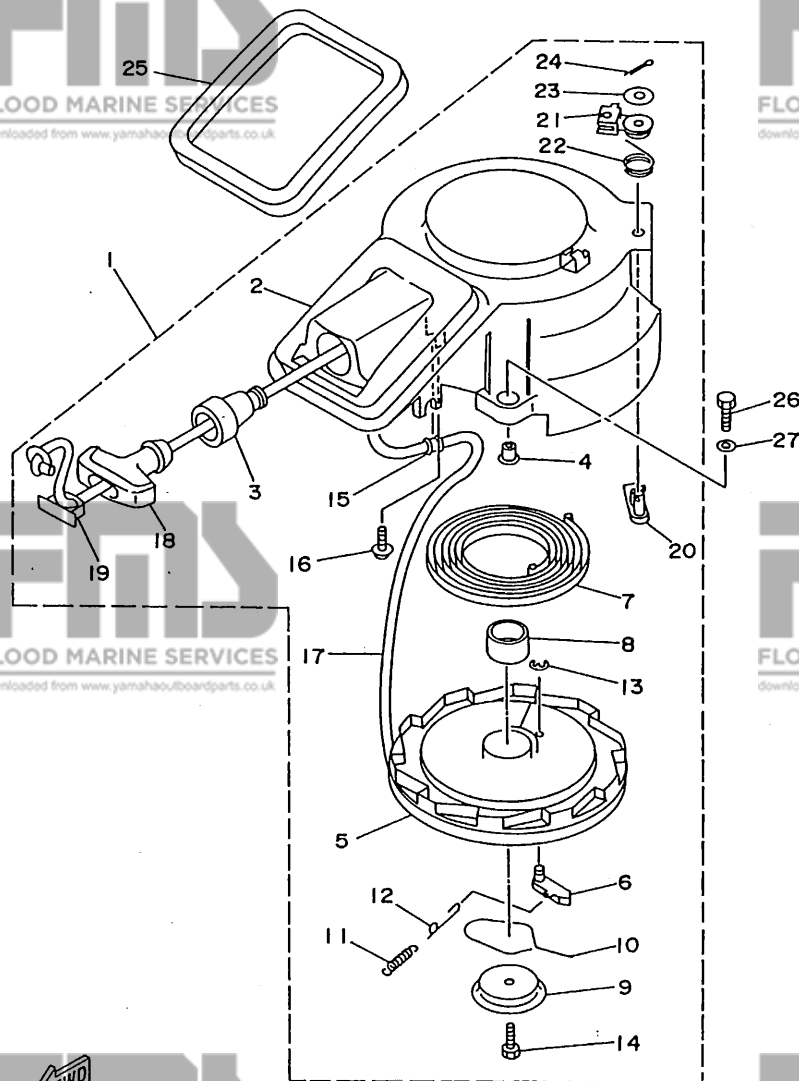


FIG. 4 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6G1-24412-01	.BODY 1	1	
30	6G1-24411-00	.DIAPHRAGM	1	
31	6G1-24431-01	.GASKET, FUEL PUMP 1	1	
32	6L5-24421-00	.VALVE, CHECK	2	
33	98580-04006	.SCREW, PAN HEAD	1	



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FIG. 5 STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-15710-12	STARTER ASSY	1	
2	63V-15711-01	.CASE, STARTER	1	
3	63V-15795-01	.GUIDE, ROPE	1	
4	90387-06M05	.COLLAR	3	
5	63V-15714-00	.DRUM, SHEAVE	1	
6	63V-15741-00	.PAWL, DRIVE	1	
7	63V-15713-00	.SPRING, STARTER	1	
8	63V-15753-00	.BUSH	1	
9	63V-15716-00	.PLATE, DRIVE	1	
10	63V-15705-01	.SPRING, DRIVE PAWL	1	
11	63V-15767-01	.SPRING	1	
12	63V-15784-01	.SPRING, RETURN	1	
13	63V-15744-00	.CIRCLIP	1	
14	63V-15768-00	.BOLT	1	
15	63V-15764-00	.COLLAR 1	1	
16	63V-15793-00	.SCREW	1	
17	*	.WIRE, STARTER (L:1800MM)	1	
18	6G1-15755-00	.HANDLE, STARTER	1	
19	6G1-15779-00	.COVER	1	
20	63V-15794-00	.STOPPER	1	
21	63V-15748-00	.PLUNGER, STARTER STOP	1	
22	63V-15734-00	.SPRING, RETURN	1	
23	63V-15726-00	.WASHER, FLAT	1	
24	91490-16020	.PIN, COTTER	1	
25	63V-15762-00	SEAL, RUBBER 2	1	

CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.8M.

B4

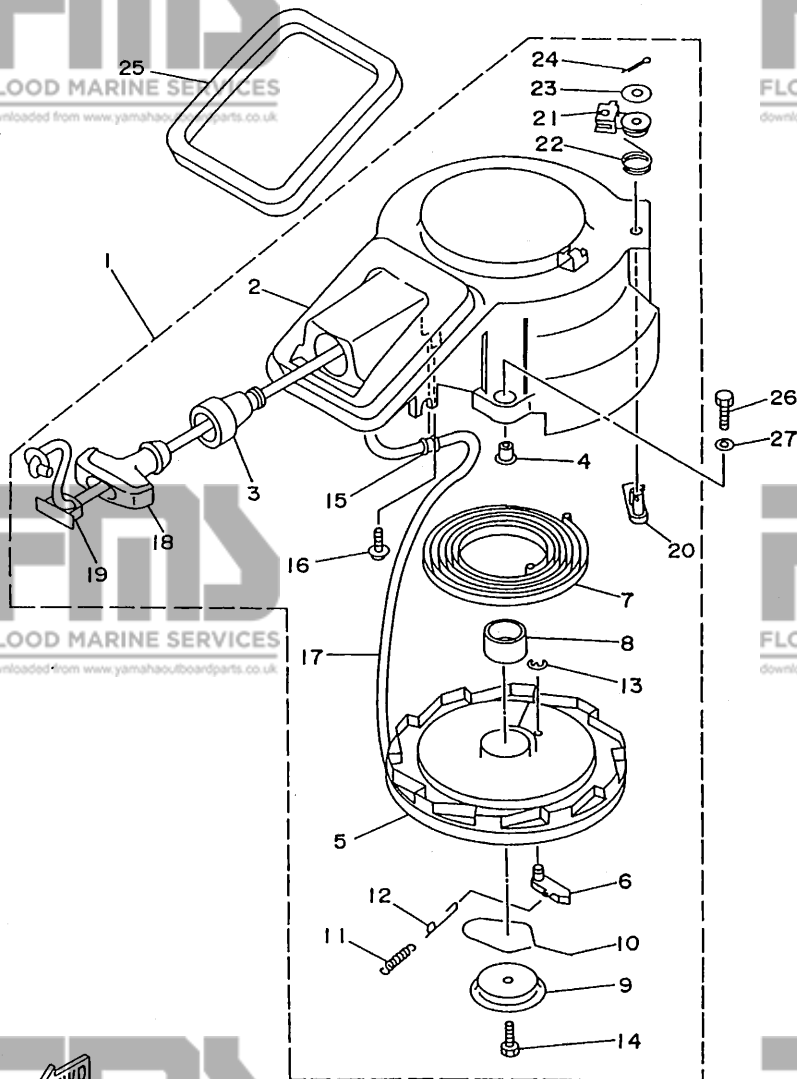
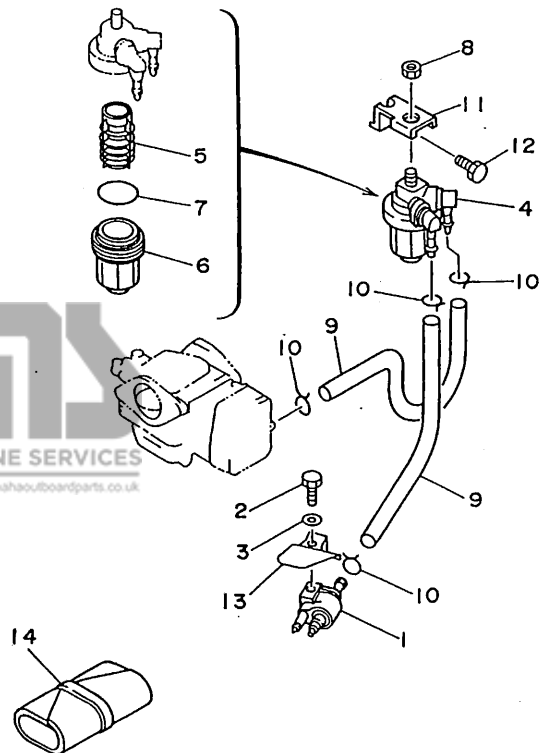


FIG. 5 STARTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	97095-06020	BOLT	3	
27	92990-06600	WASHER, PLATE	3	

B5



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FIG. 6 FUEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06020	BOLT	1	
3	92990-06600	WASHER, PLATE	1	
4	61N-24560-00	FILTER ASSY	1	
5	61N-24563-00	.ELEMENT, FILTER	1	
6	61N-24521-00	.CUP, FILTER	1	
7	93210-32738	.O-RING	1	
8	95380-08600	NUT	1	
9	90445-09M00	HOSE	2	
10	90467-08004	CLIP	4	
11	682-24566-00	BRACKET, FILTER	1	
12	97013-06010	BOLT	1	
13	63V-24396-00	PLATE	1	
14	656-W2810-02	TOOL KIT	1	

B6

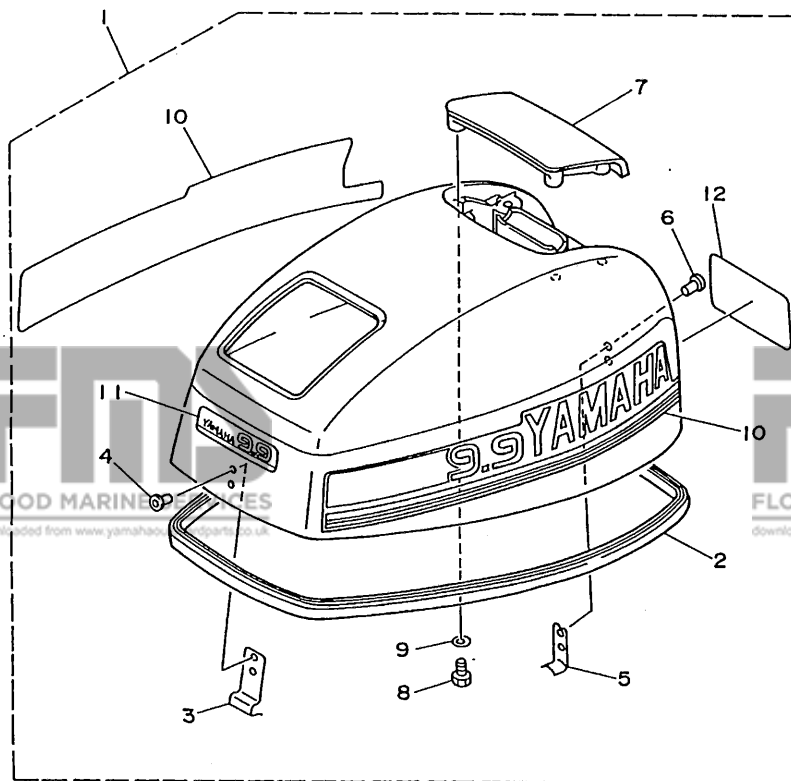
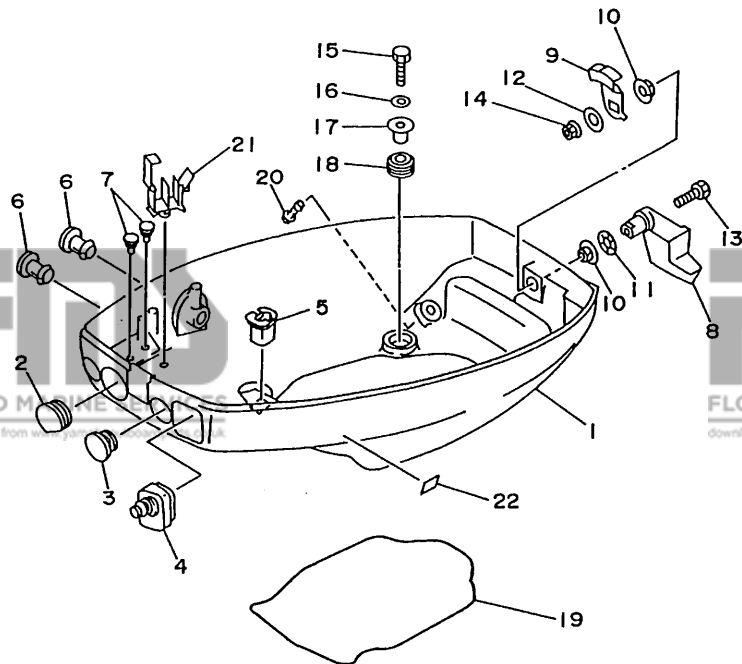


FIG. 7 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-42610-10-4D	TOP COWLING ASSY	1	UR 9,9
	63W-42610-10-4D	TOP COWLING ASSY	1	UR 15
2	63V-42615-00	.SEAL	1	
3	6G1-42651-02	.HOOK	1	
4	90266-04M04	.RIVET	2	
5	6L2-42647-00	.HOLDER, CLAMP BAND	1	
6	90266-04M04	.RIVET	2	
7	6G1-42613-00-4D	.MOLDING, AIR DUCT	1	
8	97095-06016	.BOLT	4	
9	92990-06600	.WASHER, PLATE	4	
10	63V-W0070-10	.GRAPHIC SET	1	UR 9,9
	63W-W0070-10	.GRAPHIC SET	1	UR 15
11	63V-42677-10	.GRAPHIC, FRONT	1	UR 9,9
	63W-42677-10	.GRAPHIC, FRONT	1	UR 15
12	6E7-42678-11	.GRAPHIC, REAR	1	UR 9,9
	6E8-42678-11	.GRAPHIC, REAR	1	UR 15

FIG. 8 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-42711-02-4D	COWLING, BOTTOM	1	
2	682-42724-00	GROMMET	1	UR WITHOUT 2P CONCENT (M)
	682-42724-40	GROMMET	1	UR WITHOUT 2P CONCENT (E)
3	682-42725-02	GROMMET	1	EXCEPT 9.9EH/15EH
4	63V-42726-00	GROMMET	1	UR
	63V-42726-10	GROMMET	1	UR 9.9ER
5	682-42727-00	GROMMET	1	
6	6G1-42748-00	GROMMET	2	EXCEPT 9.9ER
7	90480-06M19	GROMMET	2	EXCEPT 9.9ER
8	63V-42815-00-4D	LEVER, CLAMP	1	
9	6E7-42816-00	LEVER, CLAMP	1	
10	90386-12M45	BUSH	2	
11	90206-12Q52	WASHER, WAVE	1	
12	90201-06M02	WASHER, PLATE	1	
13	97095-06025	BOLT	1	
14	95380-06700	NUT	1	
15	97095-06025	BOLT	4	
16	92990-06600	WASHER, PLATE	4	
17	90387-06M52	COLLAR	4	
18	90480-15M31	GROMMET	4	
19	63V-42716-01	RUBBER, SEAL 1	1	
20	6H3-44391-01	NIPPLE, HOSE	1	
21	90465-25M57	CLAMP	1	
22	6A1-42792-01	MARK (100 : 1)	1	



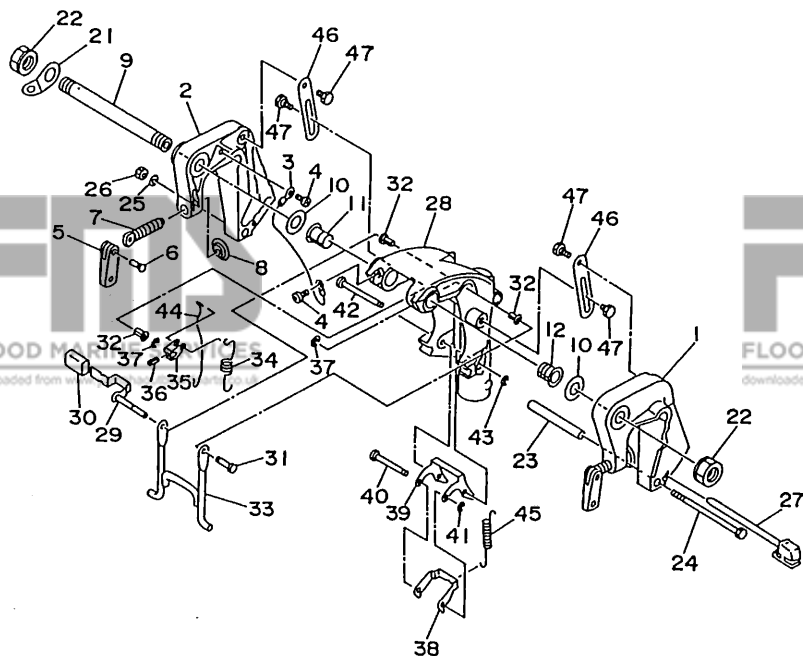
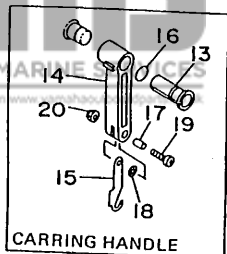


FIG. 9 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-43111-01-40	BRACKET, CLAMP	1	
2	63V-43112-02-40	BRACKET, CLAMP	1	
3	6E5-82148-00	WIRE, LEAD 4	1	
4	97885-06008	SCREW, PAN HEAD	2	
5	6E0-43118-01	HANDLE, TRANSOM CLAMP	2	
6	90243-04M01	PIN	2	
7	6E7-43116-00	SCREW, TRANSOM CLAMP	2	
8	648-43114-01	PAD, TRANSOM CLAMP	2	
9	63V-43131-00	BOLT, CLAMP BRACKET	1	UR
	63V-43131-10	BOLT, CLAMP BRACKET	1	UR 9.9EH(USA)/15EH
10	90202-22M54	WASHER, PLATE	2	
11	90386-22M94	BUSH	1	
12	90386-22M94	BUSH	1	
13	90386-22M69	BUSH	1	CARRYING HANDLE
14	63V-42731-00-40	CARRYING HANDLE	1	CARRYING HANDLE
15	63V-43676-00	HOOK	1	CARRYING HANDLE
16	93210-20M65	O-RING	1	CARRYING HANDLE
17	90387-06M75	COLLAR	1	CARRYING HANDLE
18	90206-08010	WASHER, WAVE	1	CARRYING HANDLE
19	97885-06025	SCREW, PAN HEAD	1	CARRYING HANDLE
20	95780-06300	NUT, FLANGE	1	CARRYING HANDLE
21	6J8-43113-01	PLATE, CLAMP BRACKET	1	
22	63V-43145-00	CAP, CLAMP BRACKET	2	
23	90387-06M13	COLLAR	1	
24	90101-06M29	BOLT	1	
25	92990-06600	WASHER, PLATE	1	
26	95380-06700	NUT	1	
27	6L2-43160-00	TILT ROD ASSY	1	

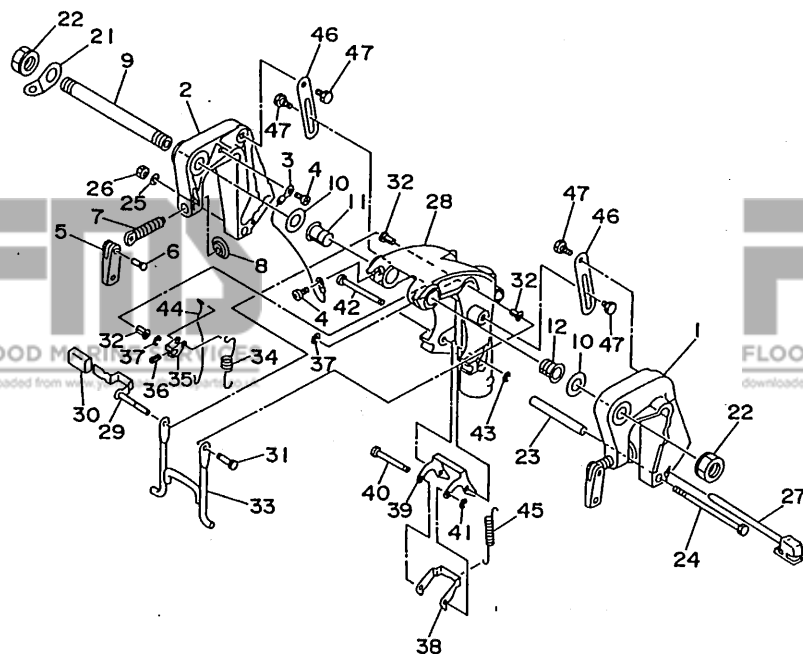
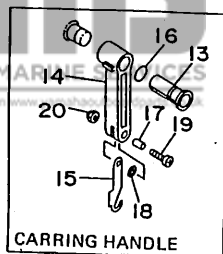
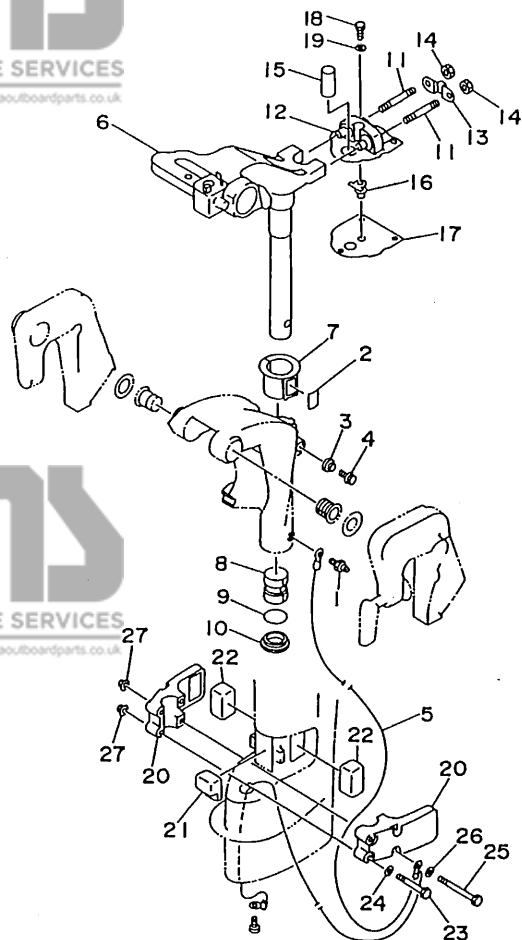


FIG. 9 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	63V-43311-00-40	BRACKET, SWIVEL	1	
29	63V-43630-00	TILT LEVER ASSY	1	
30	682-43318-01	COVER	1	
31	63V-43191-00	SHAFT, STOPPER	1	
32	90386-07M95	BUSH	3	
33	63V-43350-00	RECEIVER ASSY	1	
34	90507-20M00	SPRING, TENSION	1	
35	63V-43641-00	LEVER, TILT	1	
36	91690-30012	PIN, SPRING	1	
37	99080-05600	CIRCLIP	2	
38	63V-43614-00	PLATE, TILT LOCK	1	
39	63V-43615-00	PLATE, TILT LOCK	1	
40	63V-43611-00	SHAFT, TILT LOCK	1	
41	99080-05600	CIRCLIP	1	
42	63V-43659-00	SHAFT, REVERSE LOCK	1	
43	99080-05600	CIRCLIP	1	
44	63V-43617-00	ROD, TILT LOCK	1	
45	90507-26M00	SPRING, TENSION	1	
46	63V-43181-00	LEVER, TILT STOP	2	
47	90109-06M69	BOLT	4	



63VJA-5101

FIG. 10 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	93700-06M03	NIPPLE, GREASE	1	
2	63V-42528-00	PLATE, FRICTION	1	
3	689-43373-01	SEAL, DAMPER	1	
4	90105-06M07	BOLT, WASHER BASED	1	
5	63V-82127-00	WIRE, LEAD 2	1	
6	63V-42511-02-4D	BRACKET, STEERING	1	
7	63V-42537-00	BUSHING, PIVOT SHAFT	1	
8	90386-30048	BUSH	1	
9	93210-29M94	O-RING	1	
10	90386-30M60	BUSH	1	
11	90116-08M54	BOLT, STUD	2	
12	63V-44514-00-5B	MOUNT DAMPER, UPPER SIDE	1	
13	63V-44526-00	PLATE	1	
14	95380-08600	NUT	2	
15	90387-16M01	COLLAR	1	
16	63V-44366-00	DAMPER, WATER SEAL	1	
17	63V-45114-A0	GASKET, UPPER CASING	1	
18	97095-06018	BOLT	3	
19	92990-06600	WASHER, PLATE	3	
20	63V-44551-00-4D	HOUSING, LOWER MOUNT RUBBER	2	
21	63V-44557-00	MOUNT DAMPER, LOWER FRONT	1	
22	682-44555-00	MOUNT DAMPER, LOWER SIDE	2	
23	97075-06055	BOLT	2	
24	92990-06600	WASHER, PLATE	2	
25	97075-06075	BOLT	2	
26	92990-06600	WASHER, PLATE	2	
27	90179-06M28	NUT	4	

C4

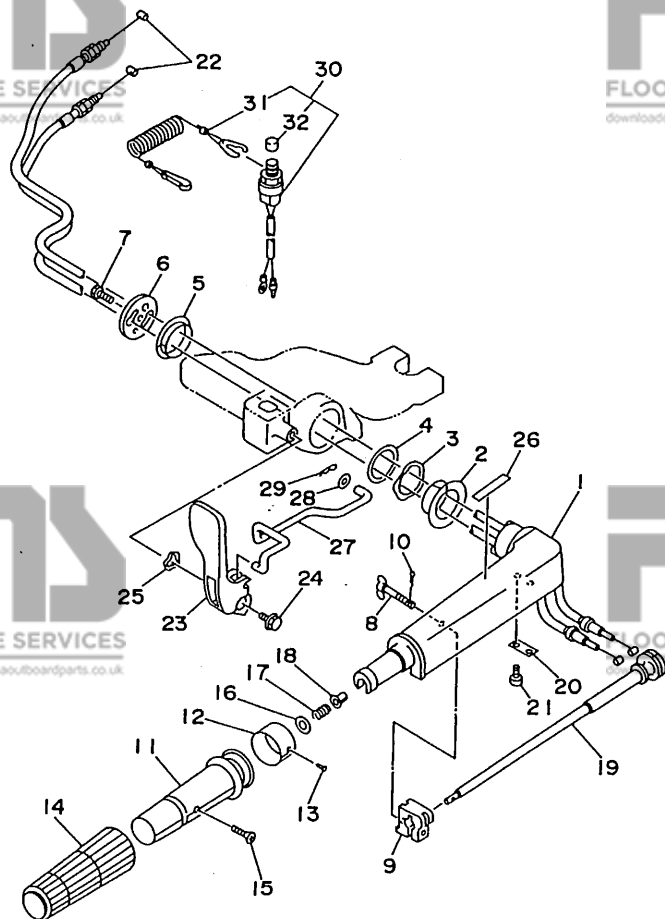


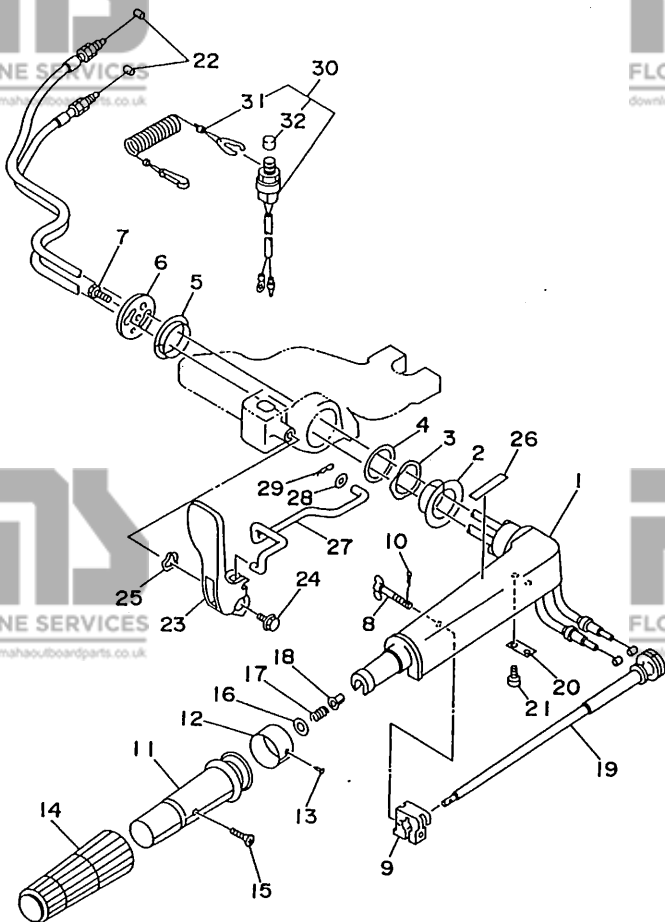
FIG. 11 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G1-42111-11-4D	HANDLE, STEERING	1	
2	90386-34M97	BUSH	1	
3	90206-36M21	WASHER, WAVE	1	
4	90202-36M55	WASHER, PLATE	1	
5	90386-33M96	BUSH	1	
6	6G1-42131-01	COVER, HANDLE STEERING	1	
7	97095-06020	BOLT	1	
8	6G1-42125-01	BOLT, FRICTION ADJUSTING	1	
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP	1	
10	91490-16010	PIN, COTTER	1	
11	664-42119-00	GRIP, STEERING HANDLE	1	
12	6H2-42137-00	INDICATOR, THROTTLE	1	
13	90269-02M09	RIVET	1	
14	6G1-42177-00	RUBBER, HANDLE	1	
15	90149-05M13	SCREW	1	
16	92990-10600	WASHER, PLATE	1	
17	90501-23215	SPRING, COMPRESSION	1	
18	90386-08032	BUSH	1	
19	6G1-42138-01	LEVER, THROTTLE	1	
20	6E0-42159-02	STAY	1	
21	97885-05012	SCREW, PAN HEAD	2	
22	6L2-26301-00	THROTTLE CABLE ASSY	2	
23	63V-44111-01	HANDLE, GEAR SHIFT	1	
24	90119-06M09	BOLT, WITH WASHER	1	
25	90206-13M10	WASHER, WAVE	1	
26	6E0-44191-11	INDICATOR, SHIFT	1	
27	63V-44124-01	LINK, SHIFT ROD	1	
28	90202-06009	WASHER, PLATE	1	

C5

FIG. 11 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90468-18008	CLIP	1	
30	6H4-82575-02	ENGINE STOP SWITCH ASSY	1	
31	682-82556-00	.STOPPER	1	
32	689-8257Y-00	.CAP	1	



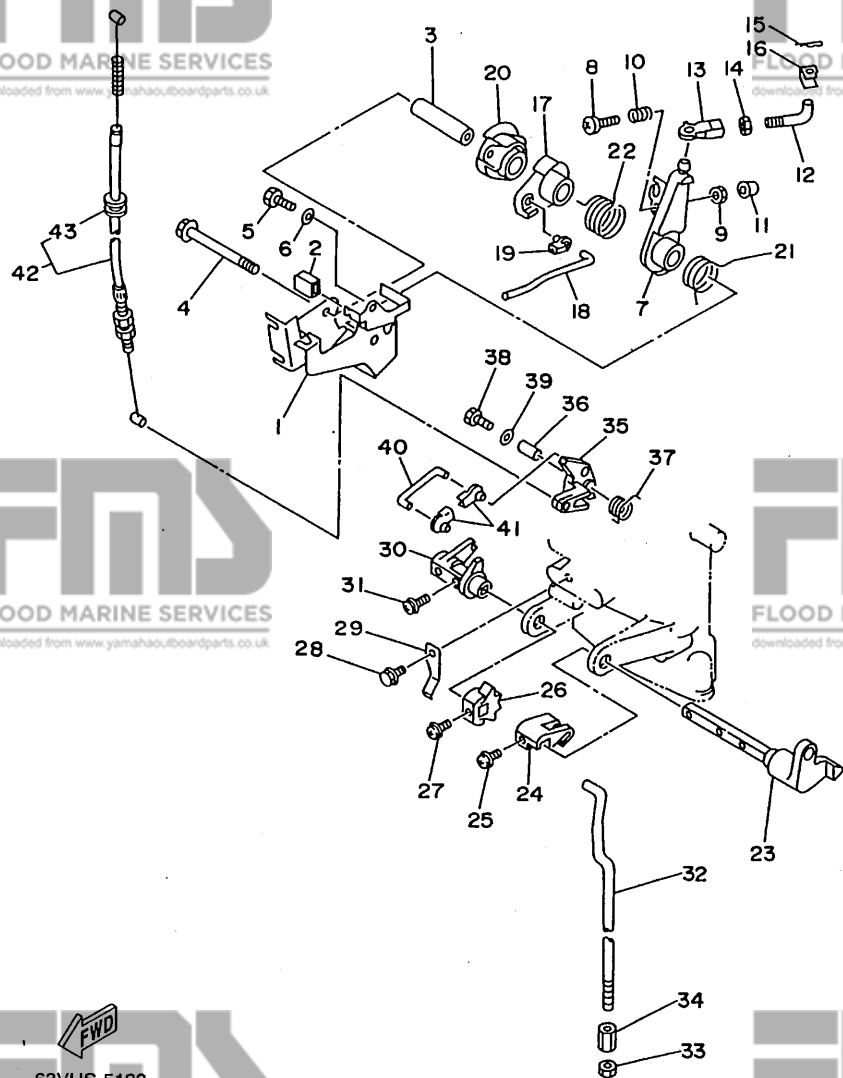


FIG. 12 CONTROL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-14497-00	STAY, THROTTLE WIRE	1	
2	689-44194-00	CAP	1	
3	90387-06M50	COLLAR	1	
4	95895-06065	BOLT, FLANGE	1	
5	97095-06012	BOLT	1	
6	92990-06600	WASHER, PLATE	1	
7	63V-41631-00	LEVER, MAGNETO CONTROL	1	
8	97885-06030	SCREW, PAN HEAD	1	
9	95380-06600	NUT	1	
10	90501-12M16	SPRING, COMPRESSION	1	
11	688-44194-00	CAP	1	
12	63V-41238-00	JOINT, LINK	1	
13	6H4-41237-00	JOINT, LINK	1	
14	95380-05700	NUT	1	
15	90468-10005	CLIP	1	
16	63V-41223-00	WASHER, LOCK 1	1	
17	63V-41283-00	LEVER, FREE ACCEL.	1	
18	63V-41211-00	LINK, ACCEL.	1	
19	661-41262-02	JOINT, CHOKE LEVER	1	
20	63V-41638-00	PULLEY	1	
21	90508-16M37	SPRING, TORSION	1	
22	90508-20M38	SPRING, TORSION	1	
23	63V-44123-01	ARM, SHIFT ROD	1	
24	63V-44121-01	LEVER, SHIFT ROD	1	
25	90195-05M25	SCREW, WITH WASHER	1	
26	63V-44125-00	CAM PLATE, HANDLE	1	
27	90159-05M25	SCREW, WITH WASHER	1	
28	97595-06512	BOLT, WITH WASHER	1	

C7

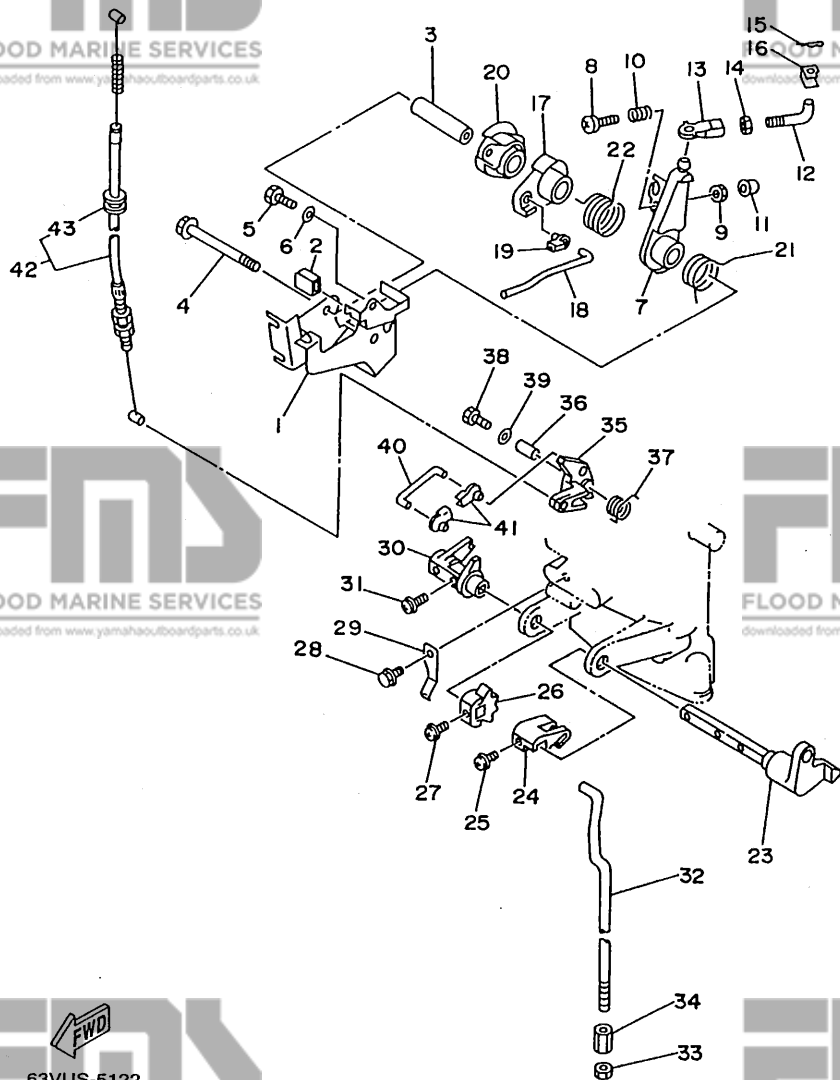


FIG. 12 CONTROL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	63V-44116-00	SPRING	1	
30	63V-44122-00	BUSHING, SHIFT ROD LEVER	1	
31	90159-05M25	SCREW, WITH WASHER	1	
32	63V-44143-01	ROD, SHIFT	1	
33	95380-06700	NUT	1	
34	90170-06015	NUT	1	
35	63V-15746-00	ARM	1	
36	90387-06M06	COLLAR	1	
37	90508-08M39	SPRING, TORSION	1	
38	97095-06020	BOLT	1	
39	92990-06600	WASHER, PLATE	1	
40	6L2-15747-00	LINK	1	
41	661-41262-02	JOINT, CHOKE LEVER	2	
42	63V-15770-00	CABLE COMP., STARTER STOP	1	
43	90480-10M16	.GROMMET	1	

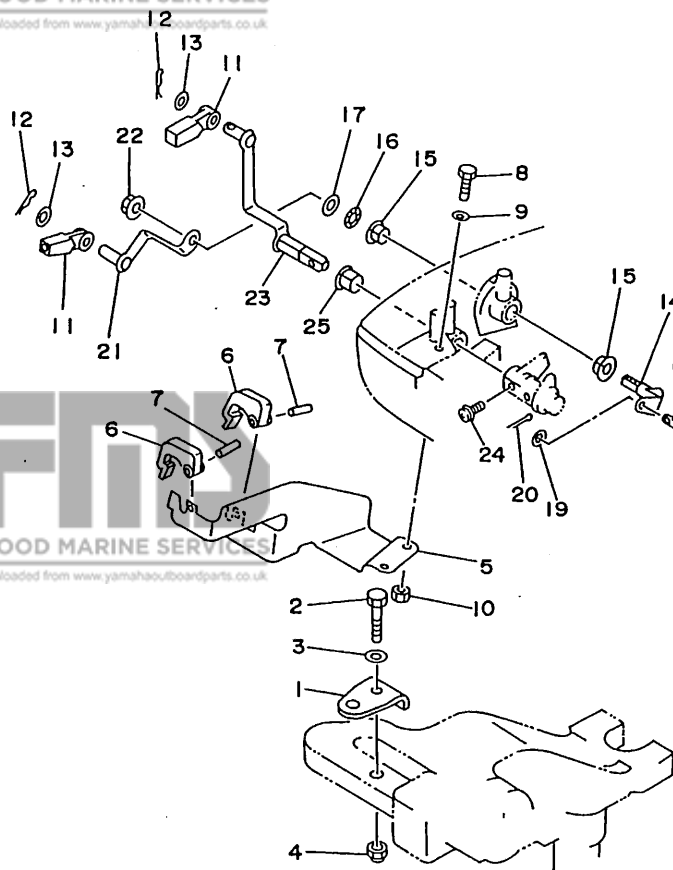
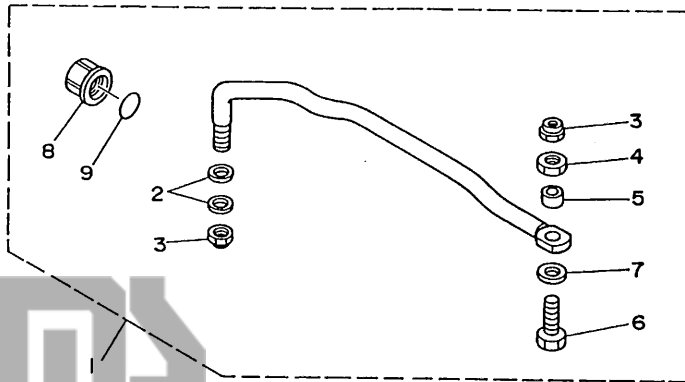


FIG. 13 CONTROL 2 (9.9ER)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-48511-01	HOOK, STEERING	1	
2	97075-08035	BOLT	1	
3	92995-08600	WASHER	1	
4	95780-08300	NUT, FRANG	1	
5	63V-48531-00	BRACKET, REMOTE CONTROL 1	1	
6	682-48538-50	CLAMP, CABLE 1	2	
7	91690-30012	PIN, SPRING	2	
8	97095-06016	BOLT	2	
9	92990-06600	WASHER, PLATE	2	
10	95380-06600	NUT	2	
11	663-48344-00	CABLE END, REMOTE CONTROL	2	
12	90468-18008	CLIP	2	
13	90201-08M12	WASHER, PLATE	2	
14	63V-42154-00	LEVER, THROTTLE CONTROL	1	
15	90386-10025	BUSH	2	
16	90206-10M04	WASHER, WAVE	1	
17	90201-10M02	WASHER, PLATE	1	
18	63V-42192-00	ROD 2	1	
19	90201-04M06	WASHER, PLATE	2	
20	91490-20010	PIN, COTTER	2	
21	63V-48534-00	THROTTLE LEVER, CONTROL	1	
22	95780-08300	NUT, FLANGE	1	
23	63V-48544-00	LEVER, SHIFTCONTROL	1	
24	90159-05M25	SCREW, WITH WASHER	1	
25	90386-10009	BUSH	1	

FIG. 14 STEERING GUIDE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-61350-00	STEERING GUIDE ATTACHMENT KIT	1	
2	90201-10M20	.WASHER, PLATE	2	
3	90185-09M01	.NUT, SELF-LOCKING	2	
4	90170-09M03	.NUT	1	
5	90387-10M42	.COLLAR	1	
6	6E5-61355-00	.BOLT	1	
7	90201-10M63	.WASHER, PLATE	1	
8	6E5-43145-00	.CAP, CLAMP BRACKET	1	
9	93210-16275	.O-RING	1	



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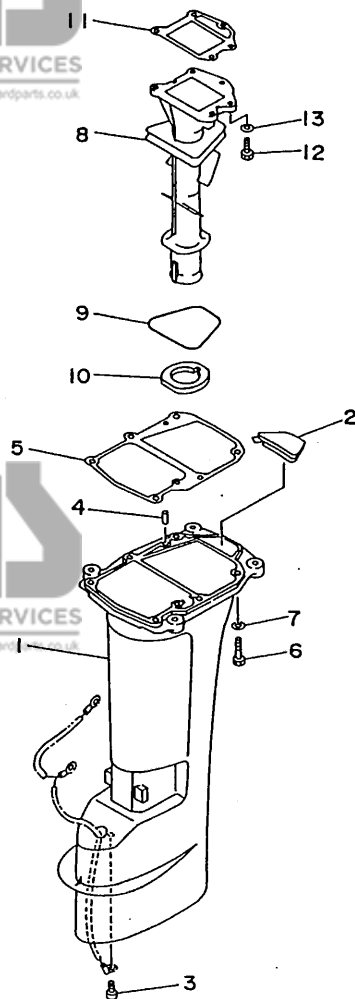


FIG. 15 UPPER CASING

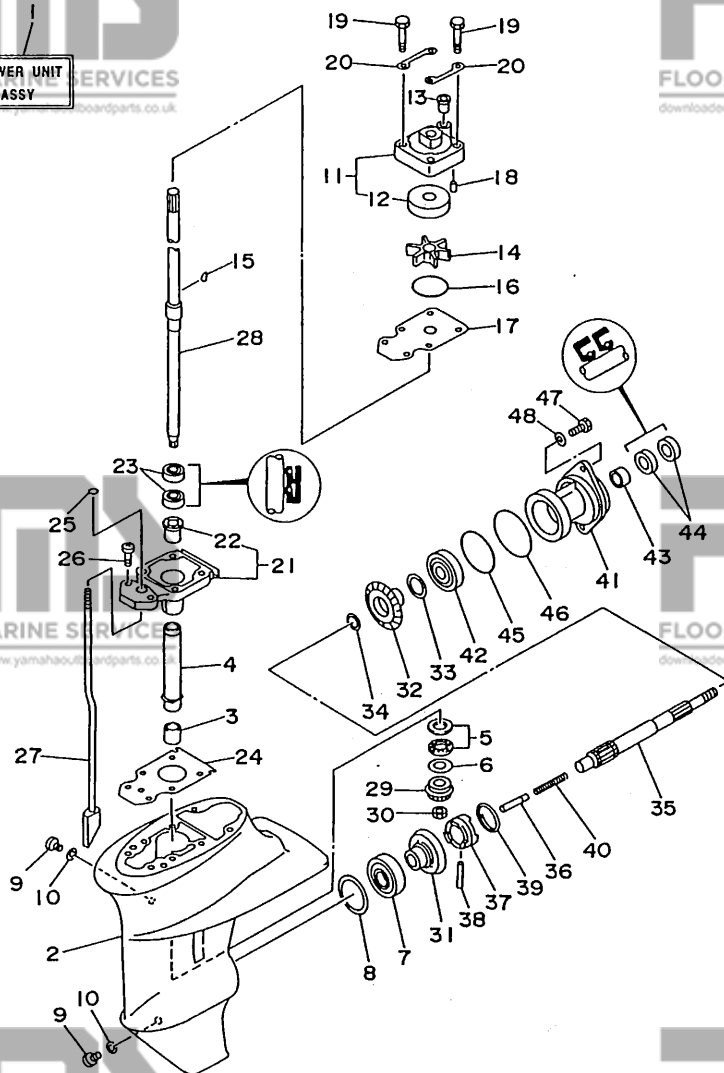
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-45111-03-4D	CASING, UPPER	1	UR SHORT
	63V-45111-13-4D	CASING, UPPER	1	UR LONG
2	63V-45126-00	PLATE, SEAL DAMPER	1	
3	90157-06M06	SCREW, PAN HEAD	1	
4	93606-12019	PIN, DOWEL	2	
5	63V-45113-A1	GASKET, UPPER CASING	1	
6	97095-08030	BOLT	6	
7	92995-08600	WASHER	6	
8	63V-41131-02-5B	MANIFOLD, EXT. 1	1	
9	93210-71MH6	O-RING	1	
10	63V-41135-00	GASKET, EXHAUST MANIFOLD	1	
11	63V-41133-A1	GASKET, EXHAUST MANIFOLD 1	1	
12	97095-06020	BOLT	5	
13	92990-06600	WASHER, PLATE	5	



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D4

LOWER UNIT
ASSY



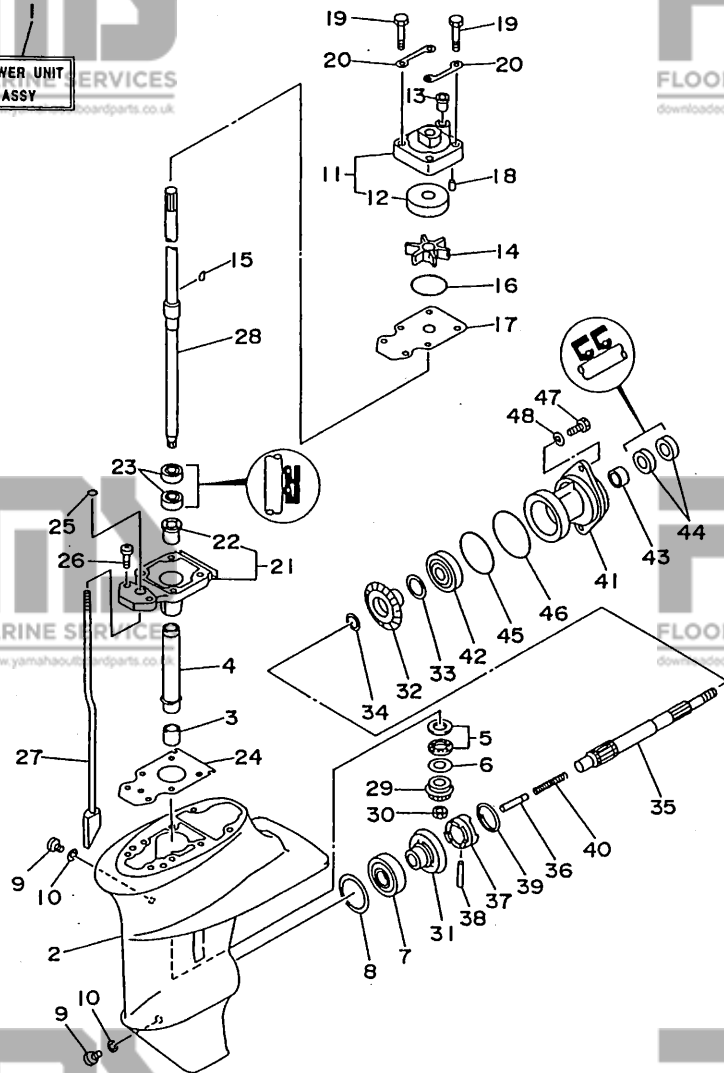
63VJA-5141

FIG. 16 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-45300-01-4D	LOWER UNIT ASSY (REF.NO. 2 TO 48)	1	UR SHORT
	63V-45300-11-4D	LOWER UNIT ASSY (REF.NO. 2 TO 48)	1	UR LONG
2	63V-45311-00-4D	CASING, LOWER	1	
3	93315-314V8	BEARING, CYLINDRICAL	1	
4	63V-45536-00	SLEEVE, DRIVE SHAFT	1	
5	93341-414V1	BEARING, THRUST	1	
6	6E8-45587-00-13	SHIM (T:1.13MM)	1	UR
	6E8-45587-00-20	SHIM (T:1.20MM)	1	UR
7	93332-00005	BEARING	1	
8	664-45567-01-10	SHIM (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM)	1	UR
9	90340-08M04	PLUG, STRAIGHT SCREW	2	
10	90430-08020	GASKET	2	
11	63V-44301-00	WATER PUMP HOUSING COMP.	1	
12	63V-44322-00	INSERT, CARTRIDGE	1	
13	647-44366-00	DAMPER, WATER SEAL	1	
14	63V-44352-00	IMPELLER	1	
15	664-44338-00	KEY, WOODRUFF	1	
16	93210-44704	O-RING	1	
17	63V-44323-00	OUTER PLATE, CARTRIDGE	1	
18	93604-10M03	PIN, DOWEL	2	
19	97080-08045	BOLT	4	
20	63V-44328-00	PLATE	2	

D5

LOWER UNIT
ASSY



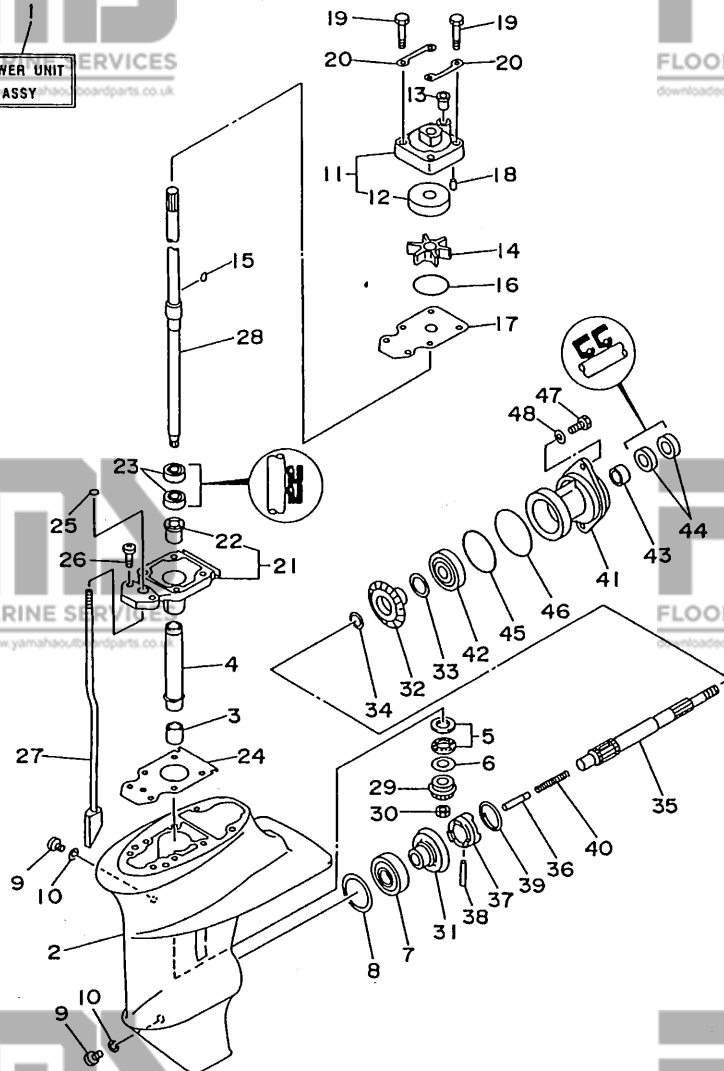
63VJA-5141

FIG. 16 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	63V-45331-00-5B	HOUSING, BEARING	1	
22	626-45316-09	.BUSHING, DRIVE SHAFT	1	
23	93101-20048	OIL SEAL	2	
24	63V-45315-A0	PACKING, LOWER CASING	1	
25	93210-06ME6	O-RING	1	
26	98980-08025	SCREW, BIND	2	
27	63V-44150-00	SHIFT CAM ASSY	1	UR SHORT
	63V-44150-10	SHIFT CAM ASSY	1	UR LONG
28	63V-45510-00	DRIVE SHAFT ASSY	1	UR SHORT
	63V-45510-10	DRIVE SHAFT ASSY	1	UR LONG
29	6E7-45551-00	PINION	1	
30	90179-08M06	NUT	1	
31	6E7-45560-00	GEAR	1	
32	6E7-45571-00	GEAR	1	
33	626-45577-00-01	SHIM (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM)	1	UR.
34	90201-17682	WASHER, PLATE	1	
35	683-45611-00	SHAFT, PROPELLER	1	
36	650-45635-00	PLUNGER, SHIFT	1	
37	682-45631-00	CLUTCH, DOG	1	
38	90250-05010	PIN, STRAIGHT	1	
39	648-45633-00	RING, CROSS PIN	1	
40	90501-14M06	SPRING, COMPRESSION	1	
41	683-45361-01-4D	CAP, LOWER CASING	1	
42	93306-00519	BEARING	1	
43	93315-317U2	BEARING, CYLINDRICAL	1	
44	93101-17054	OIL SEAL	2	

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LOWER UNIT
ASSY



63VJA-5141

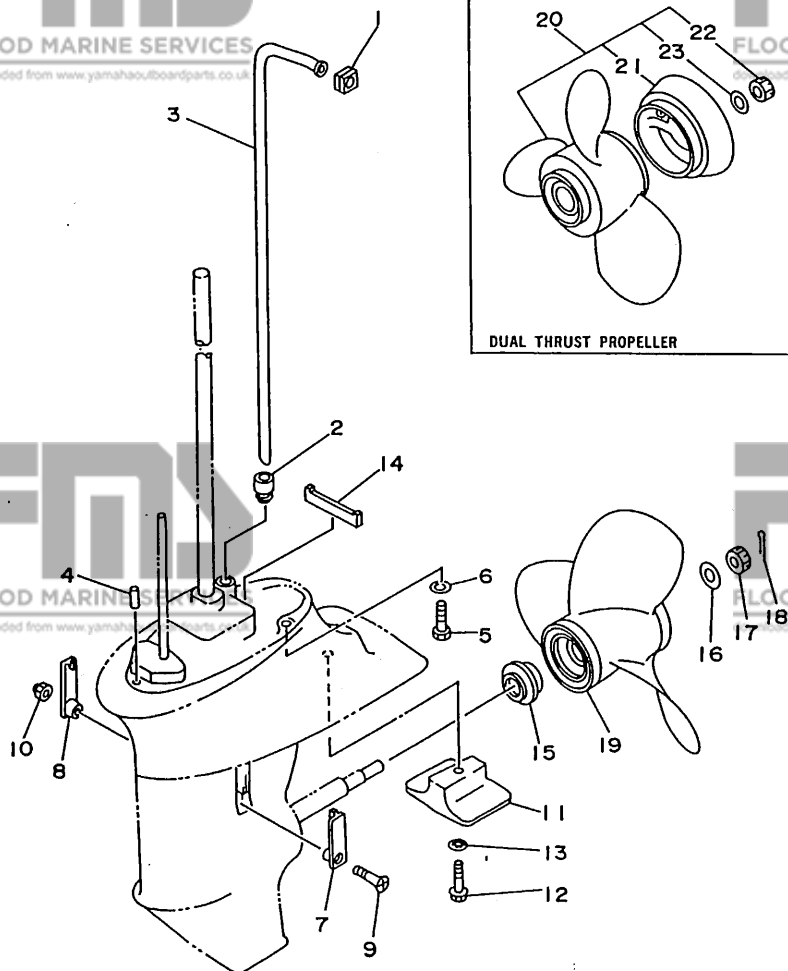
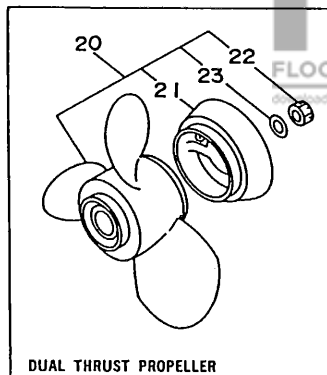
FIG. 16 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
45	93210-57M09	O-RING	1	
46	93210-56M80	O-RING	1	
47	97095-06020	BOLT	2	
48	92990-06600	WASHER, PLATE	2	

D7

FIG. 17 LOWER CASING. DRIVE 2

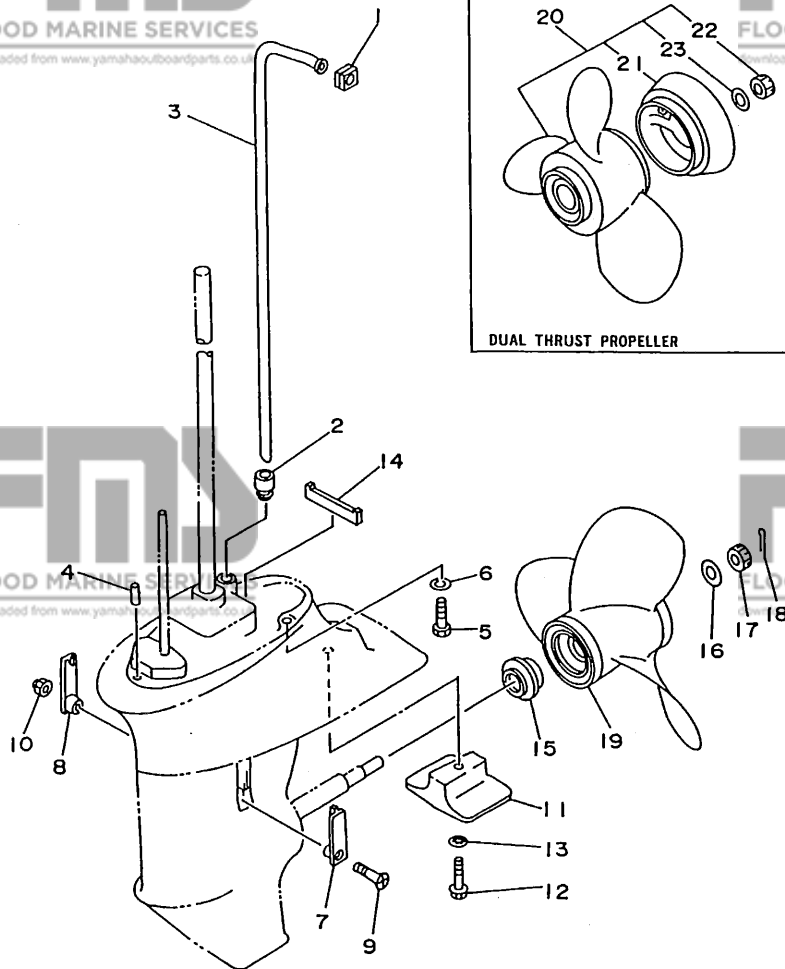
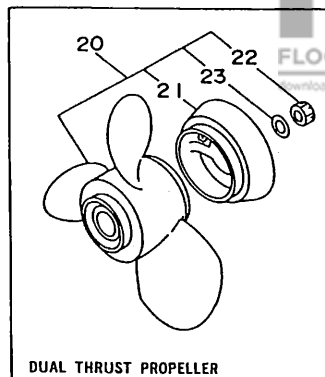
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-44365-10	DAMPER, WATER SEAL	1	
2	63V-44368-00	RUBBER, WATER SEAL 4	1	
3	63V-44361-00	TUBE, WATER	1	UR SHORT
	63V-44361-10	TUBE, WATER	1	UR LONG
4	93604-10M03	PIN, DOWEL	2	
5	97075-08030	BOLT	4	
6	92995-08600	WASHER	4	
7	661-45214-00	COVER, WATER INLET	1	
8	63V-45215-00	COVER, WATER INLET	1	
9	98780-05525	SCREW, FLAT HEAD	1	
10	90185-05904	NUT, SELF-LOCKING	1	
11	61N-45251-00	ANODE	1	
12	95895-06030	BOLT, FLANGE	1	
13	92990-06300	WASHER, INTERNAL TOOTH	1	
14	63V-45375-00	DAMPER, SEAL	1	
15	6E7-45987-01	SPACER	1	
16	90201-10M01	WASHER, PLATE	1	
17	90171-10M01	NUT, CASTLE	1	
18	91490-30020	PIN, COTTER	1	
19	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J)	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J)	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J)	1	UR
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J)	1	UR
	683-45949-00-EL	PROPELLER (3X9-1/2"X6-1/2"-J)	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J)	1	UR
20	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J)	1	UR DUAL THRUST PROP.
	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J)	1	UR DUAL THRUST PROP.
21	6E7-45986-00	.RING, DEFLECTOR	1	



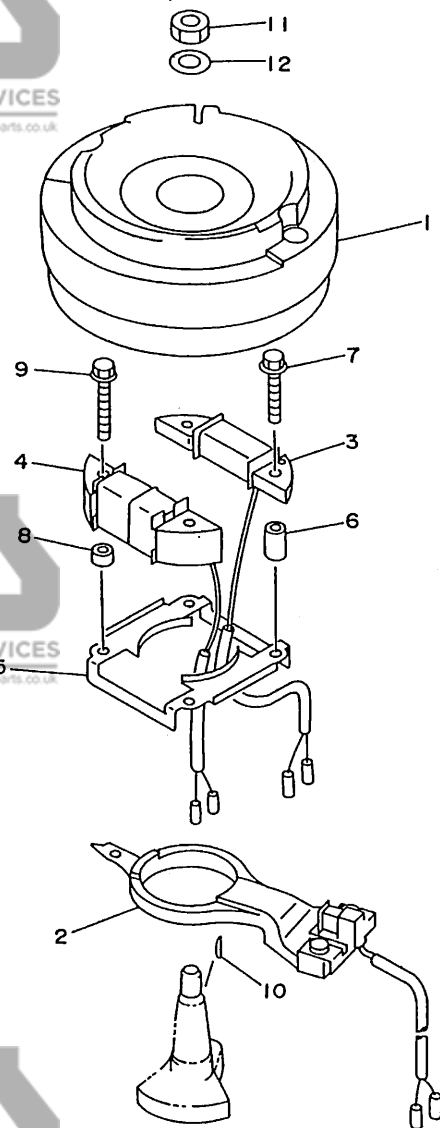
63VJA-5150

FIG. 17 LOWER CASING. DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22	90171-10M07	.NUT, CASTLE	1	
23	90201-10M02	.WASHER, PLATE	1	



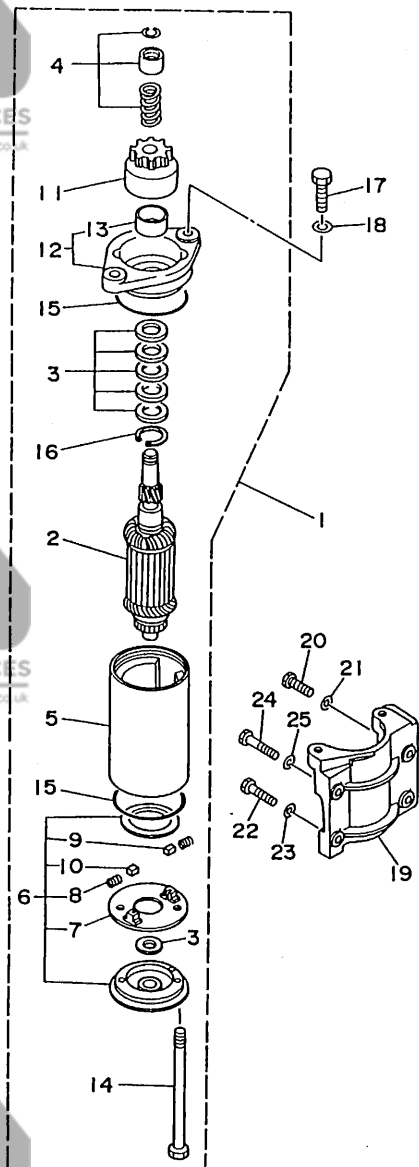
63VJA-5150



63VJA-5160

FIG. 18 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-85550-10	ROTOR ASSY	1	UR WITHOUT GEAR RING
	63V-85550-00	ROTOR ASSY	1	UR WITH GEAR RING
2	63V-85580-00	COIL, PULSER	1	
3	63V-85520-00	COIL, CHARGE	1	
4	63V-85533-00	COIL, LIGHTING	1	
5	63V-41611-00	RETAINER, MAGNETO BASE	1	
6	90387-06M53	COLLAR	2	
7	90105-06M68	BOLT, WASHER BASED	2	
8	90387-06M24	COLLAR	2	
9	90105-06M69	BOLT, WASHER BASED	2	
10	90280-16053	KEY, WOODRUFF	1	
11	90170-12066	NUT	1	
12	90201-12472	WASHER, PLATE	1	

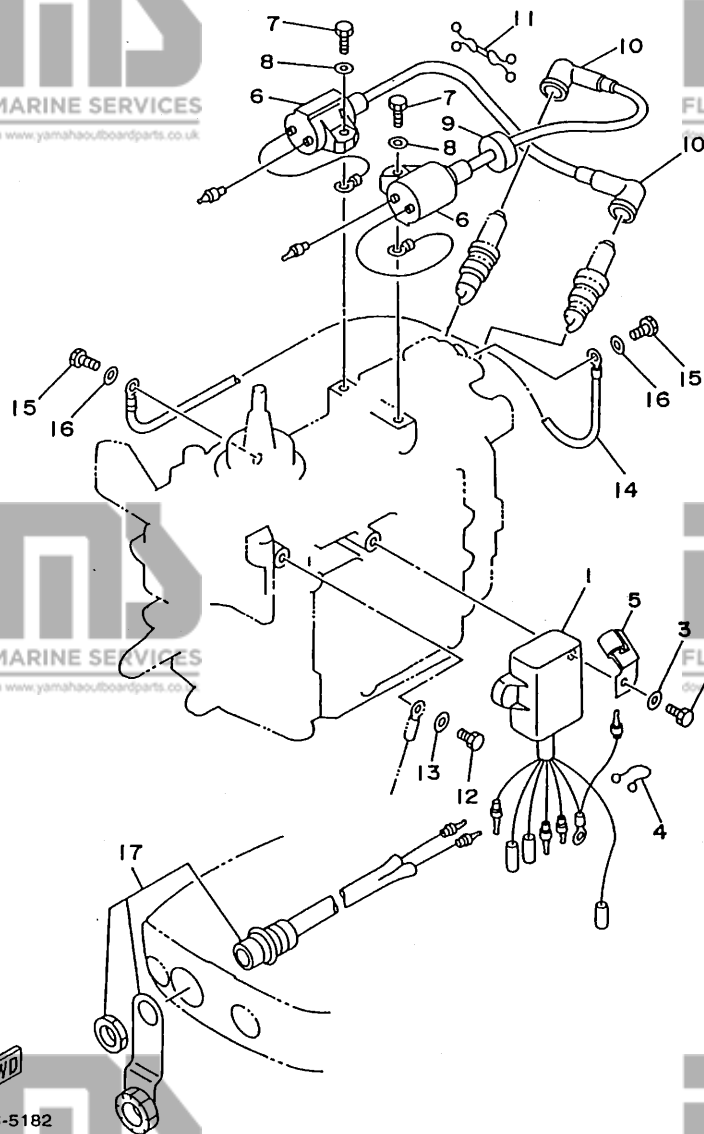


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63VJA-5170

FIG. 19 STARTING MOTOR (ELECTRIC START)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	682-81800-12	STARTING MOTOR ASSY	1	
2	682-81850-11	.ARMATURE ASSY	1	
3	682-81809-10	.WASHER KIT	1	
4	682-81833-10	.RING, STOP	1	
5	682-81810-11	.STATOR ASSY	1	
6	682-81820-10	.REAR BRACKET ASSY	1	
7	682-81840-10	..BRUSH HOLDER ASSY	1	
8	682-81813-10	..SPRING, BRUSH	2	
9	682-81811-10	..BRUSH 1	1	
10	682-81812-10	..BRUSH 2	1	
11	682-81832-10	.CLUTCH, OVER RUN	1	
12	682-81830-10	.FRONT BRACKET ASSY	1	
13	682-81831-00	..METAL, FRONT	1	
14	682-81826-10	.BOLT	2	
15	682-81847-10	.O-RING	2	
16	682-81834-10	.RING	1	
17	97013-08025	BOLT	2	
18	92990-08600	WASHER, PLATE	2	
19	682-81822-43-94	BRACKET, STARTING MOTOR	1	
20	97095-06020	BOLT	2	
21	92990-06600	WASHER, PLATE	2	
22	97095-06025	BOLT	1	
23	92990-06600	WASHER, PLATE	1	
24	97075-06030	BOLT	1	
25	92990-06600	WASHER, PLATE	1	

E4



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FIG. 20 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-85540-00	C.D.I. UNIT ASSY	1	
2	97095-06020	BOLT	2	
3	92990-06600	WASHER, PLATE	2	
4	90464-16039	CLAMP	1	
5	90465-08M61	CLAMP	1	
6	63V-85570-00	IGNITION COIL ASSY	2	
7	97095-06018	BOLT	2	
8	92990-06600	WASHER, PLATE	2	
9	90480-25161	GROMMET	1	
10	663-82370-01	PLUG CAP ASSY	2	UR USA, AUSTRALIA, NEW ZEALAND
	6E3-82370-20	PLUG CAP ASSY	2	UR CANADA
11	90464-08M02	CLAMP	1	
12	97095-06012	BOLT	1	
13	92990-06600	WASHER, PLATE	1	
14	662-82519-00	WIRE, EARTH LEAD	1	
15	97095-06012	BOLT	2	
16	92990-06600	WASHER, PLATE	2	
17	682-84381-00	2P CONCENT	1	EXCEPT USA, CANADA

E5

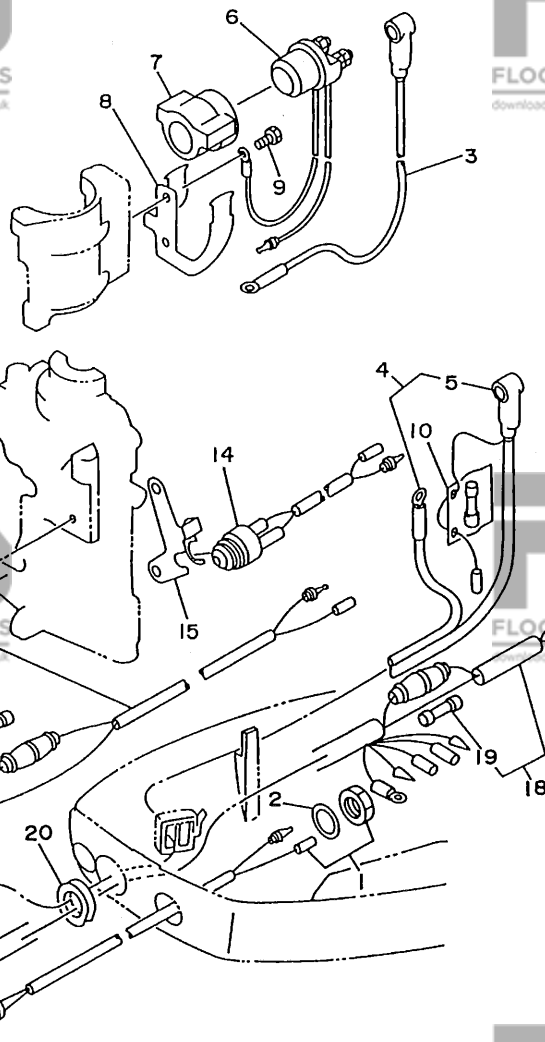
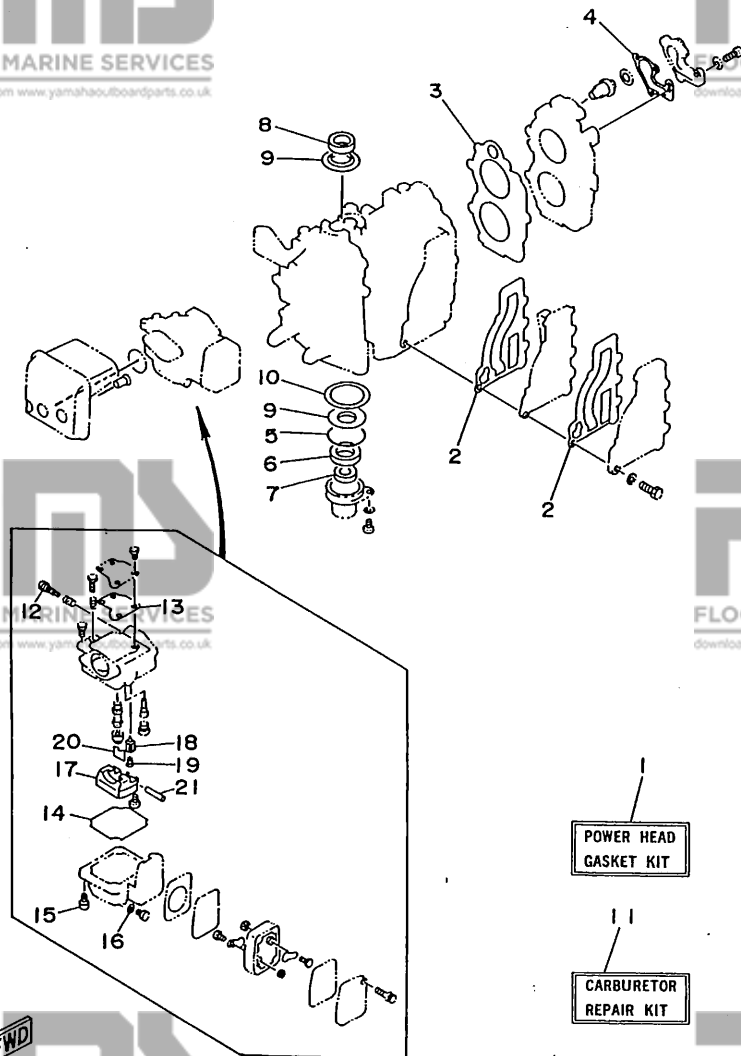


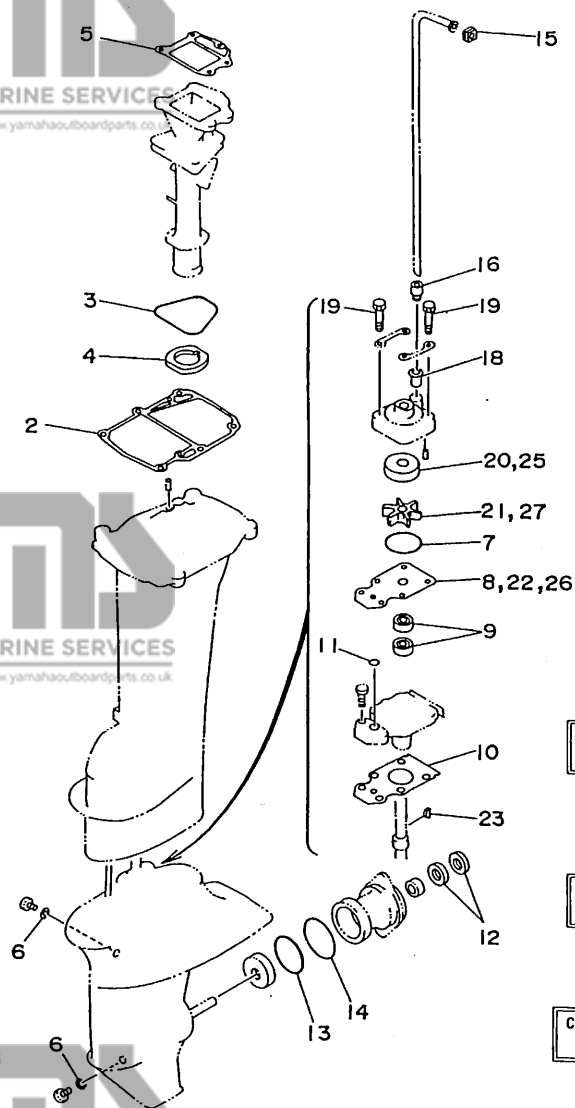
FIG. 21 ELECTRICAL 2 (ELECTRIC START)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	689-81870-00	STARTING SWITCH ASSY	1	FOR 9.9EH/15EH
2	90201-16M36	WASHER, PLATE	1	FOR 9.9EH/15EH
3	6E7-82117-00	WIRE, LEAD	1	
4	6E7-82105-11	WIRE HARNESS	1	
5	682-82119-01	.COVER, LEAD WIRE	1	
6	6G1-81941-10	STARTER RELAY ASSY	1	
7	6G1-81952-00	HOLDER, RELAY	1	
8	6E7-81945-00	PLATE, SWITCH FITTING	1	
9	97095-06014	BOLT	2	
10	682-82151-00	FUSE (20A)	1	
11	664-81970-61	RECTIFIER ASSY	1	
12	98580-05525	SCREW, PAN HEAD	1	
13	92990-05600	WASHER, PLATE	1	
14	688-82540-11	NEUTRAL SWITCH ASSY	1	FOR 9.9EH/15EH
15	63V-82554-00	STAY, NEUTRAL SWITCH	1	FOR 9.9EH/15EH
16	63V-82541-00	WIRE, LEAD	1	FOR 9.9EH/15EH
17	682-82151-00	.FUSE (20A)	1	FOR 9.9EH/15EH
18	63V-82590-A0	WIRE HARNESS ASSY	1	FOR 9.9ER
19	682-82151-00	.FUSE (20A)	1	FOR 9.9ER
20	682-42724-50	GROMMET	1	FOR 9.9ER

FIG. 22 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-W0001-01	POWER HEAD GASKET KIT	1	
2	63V-41112-A0	.GASKET, EXHAUST INNER COVER	2	
3	63V-11181-A1	.GASKET, CYLINDER HEAD 1	1	
4	682-12414-A1	.GASKET, COVER	1	
5	93210-46M16	.O-RING	1	
6	93102-25M48	.OIL SEAL	1	
7	93101-13M11	.OIL SEAL	1	
8	93110-23M00	.OIL SEAL	1	
9	63V-11445-00	.SPACER	2	
10	90201-46M29	.WASHER PLATE	1	
11	63V-W0093-00	CARBURETOR REPAIR KIT	1	
12	679-14923-00	.SCREW, PILOT	1	
13	63V-14126-00	.GASKET	1	
14	63V-14984-00	.GASKET, FLOAT CHAMBER	1	
15	97980-04114	.SCREW, WITH WASHER	4	
16	661-14398-00	.WASHER	1	
17	63V-14985-00	.FLOAT	1	
18	661-14546-00	.VALVE, NEEDLE	1	
19	676-14186-00	.PIN, FLOAT	1	
20	663-14159-00	.CLIP	1	
21	6H4-14548-00	.PIN, FLOAT ARM	1	





63VJA-5210

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT

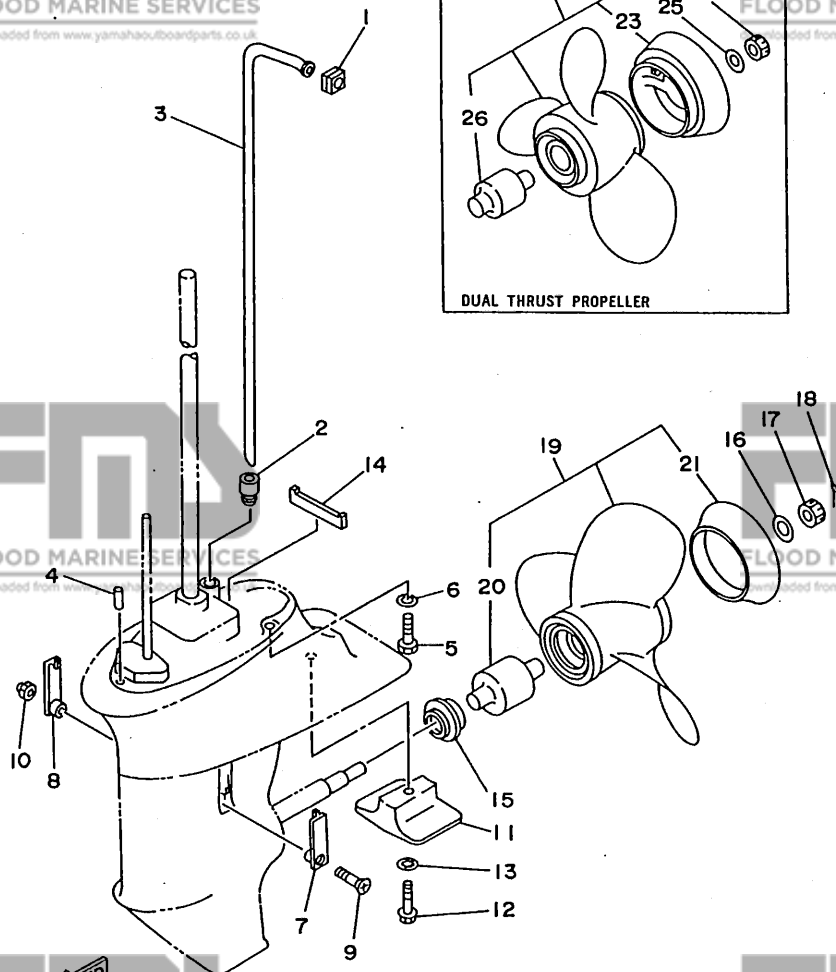
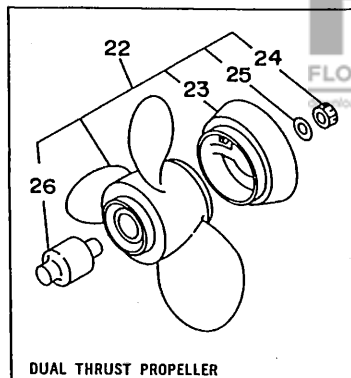
CHROME PUMP
KIT

FIG. 23 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-W0001-21	LOWER UNIT GASKET KIT	1	
2	63V-45113-A1	.GASKET, UPPER CASING	1	
3	93210-71MH6	.O-RING	1	
4	63V-41135-00	.GASKET, EXHAUST MANIFOLD	1	
5	63V-41133-A1	.GASKET, EXHAUST MANIFOLD 1	1	
6	90430-08020	.GASKET	2	
7	93210-44704	.O-RING	1	
8	63V-44323-00	.OUTER PLATE, CARTRIDGE	1	
9	93101-20048	.OIL SEAL	2	
10	63V-45315-A0	.PACKING, LOWER CASING	1	
11	93210-06ME6	.O-RING	1	
12	93101-17054	.OIL SEAL	2	
13	93210-57M09	.O-RING	1	
14	93210-56M80	.O-RING	1	
15	63V-44365-10	.DAMPER, WATER SEAL	1	
16	63V-44368-00	.RUBBER, WATER SEAL 4	1	
17	63V-W0078-00	WATER PUMP REPAIR KIT	1	
18	647-44366-00	.DAMPER, WATER SEAL	1	
19	97080-08045	.BOLT	4	
20	63V-44322-00	.INSERT, CARTRIDGE	1	
21	63V-44352-00	.IMPELLER	1	
22	63V-44323-00	.OUTER PLATE, CARTRIDGE	1	
23	664-44338-00	.KEY, WOODRUFF	1	
24	63V-W0078-0A	CHROME PUMP KIT	1	
25	63V-44322-40	.INSERT, CARTRIDGE	1	
26	63V-44323-40	.OUTER PLATE, CARTRIDGE	1	
27	63V-44352-00	.IMPELLER	1	

FIG. 17 LOWER CASING. DRIVE 2

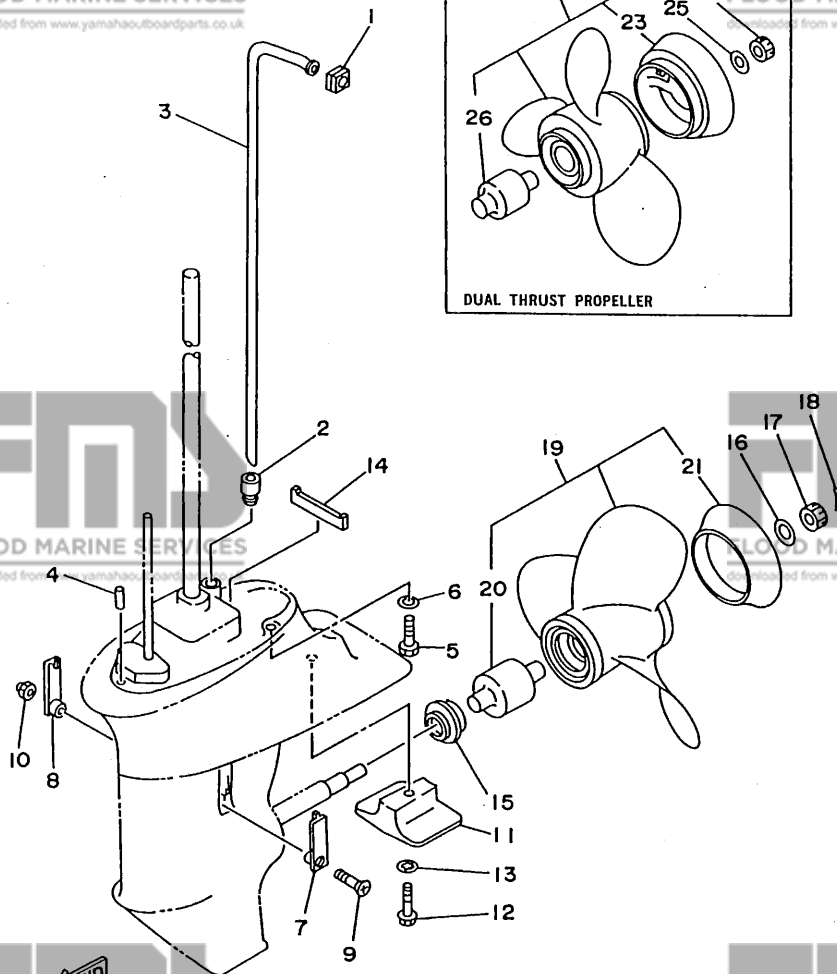
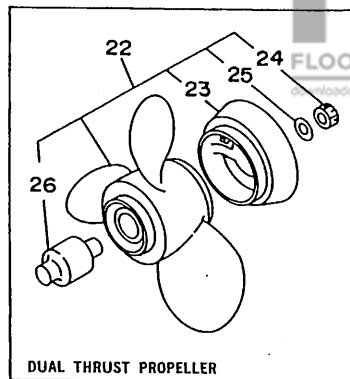
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63V-44365-10	DAMPER, WATER SEAL	1	
2	63V-44368-00	RUBBER, WATER SEAL 4	1	
3	63V-44361-00	TUBE, WATER	1	UR SHORT
	63V-44361-10	TUBE, WATER	1	UR LONG
4	93604-10M03	PIN, DOWEL	2	
5	97075-08030	BOLT	4	
6	92995-08600	WASHER	4	
7	661-45214-00	COVER, WATER INLET	1	
8	63V-45215-00	COVER, WATER INLET	1	
9	98780-05525	SCREW, FLAT HEAD	1	
10	90185-05904	NUT, SELF-LOCKING	1	
11	61N-45251-00	ANODE	1	
12	95895-06030	BOLT, FLANGE	1	
13	92990-06300	WASHER, INTERNAL TOOTH	1	
14	63V-45375-00	DAMPER, SEAL	1	
15	6E7-45987-01	SPACER	1	
16	90201-10M01	WASHER, PLATE	1	
17	90171-10M01	NUT, CASTLE	1	
18	91490-30020	PIN, COTTER	1	
19	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J)	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J)	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J)	1	UR
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J)	1	UR
	683-45949-00-EL	PROPELLER (3X9-1/2"X6-1/2"-J)	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J)	1	UR
20	683-45981-00	.DAMPER, PROPELLER	1	
21	683-45986-00	.RING, DEFLECTOR	1	
22	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J)	1	UR DUAL THRUST PROP.



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FIG. 17 LOWER CASING. DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J)	1	UR DUAL THRUST PROP.
23	6E7-45986-00	.RING, DEFLECTOR	1	
24	90171-10M07	.NUT, CASTLE	1	
25	90201-10M02	.WASHER, PLATE	1	
26	683-45981-00	.DAMPER, PROPELLER	1	



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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
63V-W0001-01	22- 1	661-14398-00	22-16	63V-15793-00	5-16	661-42131-01	11- 6	682-43318-01	9-30	63V-44514-00-5B	10-12
63V-W0001-21	23- 1	63V-14440-00	3- 9	63V-15794-00	5-20	6H2-42137-00	11-12	63V-43350-00	9-33	63V-44526-00	10-13
682-W0004-00	3- 2	624-14485-00	1- 3	63V-15795-01	5- 3	661-42138-01	11-19	689-43373-01	10- 3	63V-44551-00-4D	10-20
63V-W0070-10	7-10	650-14485-02	1- 4	661-24304-02	6- 1	63V-42154-00	13-14	63V-43611-00	9-40	682-44555-00	10-22
63V-W0070-10	7-10	63V-14497-00	12- 1	63V-24396-00	6-13	6E0-42159-02	11-20	63V-43614-00	9-38	63V-44557-00	10-21
63V-W0078-0A	23-24	63V-14523-00	4- 9	661-24411-00	4-30	661-42177-00	11-14	63V-43615-00	9-39	63V-45111-03-4D	15- 1
63V-W0078-00	23-17	63V-14527-00	4- 4	63V-24411-00	4-28	63V-42192-00	13-18	63V-43617-00	9-44	63V-45111-13-4D	15- 1
63V-W0090-02-4D	1- 1	661-14546-00	4-19	661-24412-01	4-29	63V-42511-02-4D	10- 6	63V-43630-00	9-29	63V-45113-A1	15- 5
63V-W0093-00	22-11		22-18	615-24421-00	4-32	63V-42528-00	10- 2	63V-43641-00	9-35		23- 2
656-W2810-02	6-14	6H4-14548-00	4-22	661-24431-01	4-31	63V-42537-00	10- 7	63V-43659-00	9-42	63V-45114-A0	10-17
683-W4591-02-EL	17-20		22-21	661-24452-00	4-27	63V-42610-10-4D	7- 1	63V-43676-00	9-15	63V-45126-00	15- 2
683-W4592-02-EL	17-20	679-14555-00	4- 3	61N-24521-00	6- 6	63V-42610-10-4D	7- 1	63V-44111-01	11-23	661-45214-00	17- 7
6E7-11111-01-94	1-19	679-14923-00	4- 2	61N-24560-00	6- 4	661-42613-00-4D	7- 7	63V-44116-00	12-29	63V-45215-00	17- 8
63V-11181-A1	1-20		22-12	61N-24563-00	6- 5	63V-42615-00	7- 2	63V-44121-01	12-24	61N-45251-00	17-11
	22- 3	676-14943-29	4-14	682-24566-00	6-11	6L2-42647-00	7- 5	63V-44122-00	12-30	63V-45300-01-4D	16- 1
682-11325-00	1- 8	63V-14947-00	4-13	612-26301-00	11-22	661-42651-02	7- 3	63V-44123-01	12-23	63V-45300-11-4D	16- 1
676-11372-00	1-15	63V-14948-06	4- 7	63V-41111-00-9M	1-12	63V-42677-10	7-11	63V-44124-01	11-27	63V-45311-00-4D	16- 2
63V-11400-00	2- 7	679-14966-00	4- 8	63V-41112-A0	1-13	63W-42677-10	7-11	63V-44125-00	12-26	63V-45315-A0	16-24
63V-11412-00	2- 8	63V-14980-00	4-12		22- 2	6E7-42678-11	7-12	63V-44143-01	12-32		23-10
63V-11422-00	2- 9	63V-14984-00	4-11	63V-41113-00-9M	1-14	6E8-42678-11	7-12	63V-44150-00	16-27	626-45316-09	16-22
63V-11432-00	2-10		22-14	63V-41131-02-5B	15- 8	63V-42711-02-4D	8- 1	63V-44150-10	16-27	63V-45331-00-5B	16-21
63V-11442-00	2-11	63V-14985-00	4-18	63V-41133-A1	15-11	63V-42716-01	8-19	6E0-44191-11	11-26	683-45361-01-4D	16-41
63V-11445-00	2-25		22-17		23- 5	682-42724-00	8- 2	688-44194-00	12-11	63V-45375-00	17-14
	22- 9	661-14992-00	4-17	63V-41135-00	15-10	682-42724-40	8- 2	689-44194-00	12- 2	63V-45510-00	16-28
63V-11515-00	2-13	63V-15100-02-94	1- 2		23- 4	682-42724-50	21-20	63V-44301-00	16-11	63V-45510-10	16-28
682-11610-01	2-19	63V-15396-00	2- 1	63V-41211-00	12-18	682-42725-02	8- 3	63V-44322-00	16-12	63V-45536-00	16- 4
682-11610-11	2-19	63V-15705-01	5-10	63V-41223-00	12-16	63V-42726-00	8- 4		23-20	6E7-45551-00	16-29
682-11610-21	2-19	63V-15710-12	5- 1	6H4-41237-00	12-13	63V-42726-10	8- 4	63V-44322-40	23-25	6E7-45560-00	16-31
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650-11651-04	2-15	63V-15726-00	5-23	63V-41257-00	3- 8	63V-42815-00-4D	8- 8	63V-44328-00	16-20	664-45567-01-30	16- 8
682-11681-00	2-14	63V-15734-00	5-22	63V-41262-00	3- 7	6E7-42816-00	8- 9	664-44338-00	16-15	664-45567-01-40	16- 8
6E5-12411-20	1-23	63V-15741-00	5- 6	661-41262-02	3-19	63V-43111-01-4D	9- 1		23-23	664-45567-01-50	16- 8
682-12413-00-9M	1-22	63V-15744-00	5-13		12-19	63V-43112-02-4D	9- 2	63V-44352-00	16-14	6E7-45571-00	16-32
682-12414-A1	1-25	63V-15746-00	12-35		12-41	6J8-43113-01	9-21		23-21	626-45577-00-01	16-33
	22- 4	6L2-15747-00	12-40	6H4-41271-01	3-14	648-43114-01	9- 8		23-27	626-45577-00-03	16-33
63V-13610-00	3- 1	63V-15748-00	5-21	689-41273-00	3-16	6E7-43116-00	9- 7	63V-44361-00	17- 3	626-45577-00-05	16-33
63V-13610-00	3- 1	63V-15753-00	5- 8	6J8-41274-00	3-17	6E0-43118-01	9- 5	63V-44361-10	17- 3	6E8-45587-00-13	16- 6
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	22-20	63V-15767-01	5-11	63V-41638-00	12-20	63V-43145-00	9-22	647-44366-00	16-13	648-45633-00	16-39
676-14186-00	4-20	63V-15768-00	5-14	661-42111-11-4D	11- 1	6L2-43160-00	9-27		23-18	650-45635-00	16-36
	22-19	63V-15770-00	12-42	664-42119-00	11-11	63V-43181-00	9-46	63V-44368-00	17- 2	683-45941-00-EL	17-19
63V-14301-00	4- 1	661-15779-00	5-19	661-42125-01	11- 8	63V-43191-00	9-31		23-16	683-45943-00-EL	17-19
661-14398-00	4-16	63V-15784-01	5-12	661-42126-00	11- 9	63V-43311-00-4D	9-28	6H3-44391-01	8-20	683-45945-00-EL	17-19

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PART NO.	REF. NO.
683-45947-00-EL	17-19
683-45949-00-EL	17-19
683-45952-00-EL	17-19
6E7-45986-00	17-21
6E7-45987-01	17-15
663-48344-00	13-11
63V-48511-01	13-1
63V-48531-00	13-5
63V-48534-00	13-21
682-48538-50	13-6
63V-48544-00	13-23
63V-61350-00	14-1
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682-81813-10	19-8
682-81820-10	19-6
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682-81826-10	19-14
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682-81831-00	19-13
682-81832-10	19-11
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682-81847-10	19-15
682-81850-11	19-2
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6G1-81941-10	21-6
6E7-81945-00	21-8
6G1-81952-00	21-7
664-81970-61	21-11
6E7-82105-11	21-4
6E7-82117-00	21-3
682-82119-01	21-5
63V-82127-00	10-5
6E5-82148-00	9-3
682-82151-00	21-10
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6E3-82370-20	20-10
663-82370-01	20-10
662-82519-00	20-14
688-82540-11	21-14
63V-82541-00	21-16

PART NO.	REF. NO.
63V-82554-00	21-15
682-82556-00	11-31
689-8257Y-00	11-32
6H4-82575-02	11-30
63V-82590-A0	21-18
682-84381-00	20-17
63V-85520-00	18-3
63V-85533-00	18-4
63V-85540-00	20-1
63V-85550-00	18-1
63V-85570-00	20-6
63V-85580-00	18-2
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90105-06M07	10-4
90105-06M68	18-7
90105-06M69	18-9
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90109-06M69	9-47
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90119-06M09	11-24
90119-06M94	3-13
90119-08M07	1-11
90149-05M13	11-15
90157-06M06	15-3
90159-05M25	12-27
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	13-24
90164-05M03	3-21
90170-06015	12-34
90170-09M03	14-4
90170-12066	18-11
90171-10M01	17-17
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