

**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

6C '96 (6H6)
6D '96 (6H8)
8C '96 (6G1)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

6C '96 (6H6), 6D '96 (6H8), 8C '96 (6G1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

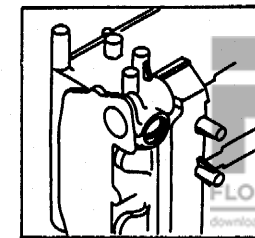
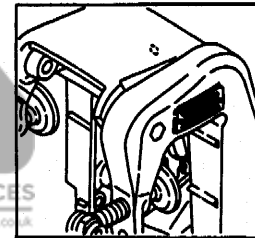
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
6CM	S :	030589	~
	L :	319132	~
6CEM	S :	100787	~
	L :	401307	~
6DM	S :	002687	~
	L :	300748	~
6DEM	S :	100447	~
	L :	400356	~
8CM	S :	056590	~
	L :	340981	~
	UL :	702817	~
8CEM	S :	102231	~
	L :	403196	~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

6C '96 (6H6), 6D '96 (6H8), 8C '96 (6G1)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

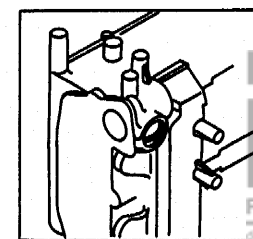
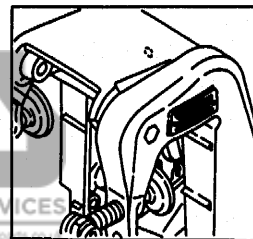
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
6CM	S :	030589	~
	L :	319132	~
6CEM	S :	100787	~
	L :	401307	~
6DM	S :	002687	~
	L :	300748	~
6DEM	S :	100447	~
	L :	400356	~
8CM	S :	056590	~
	L :	340981	~
	UL :	702817	~
8CEM	S :	102231	~
	L :	403196	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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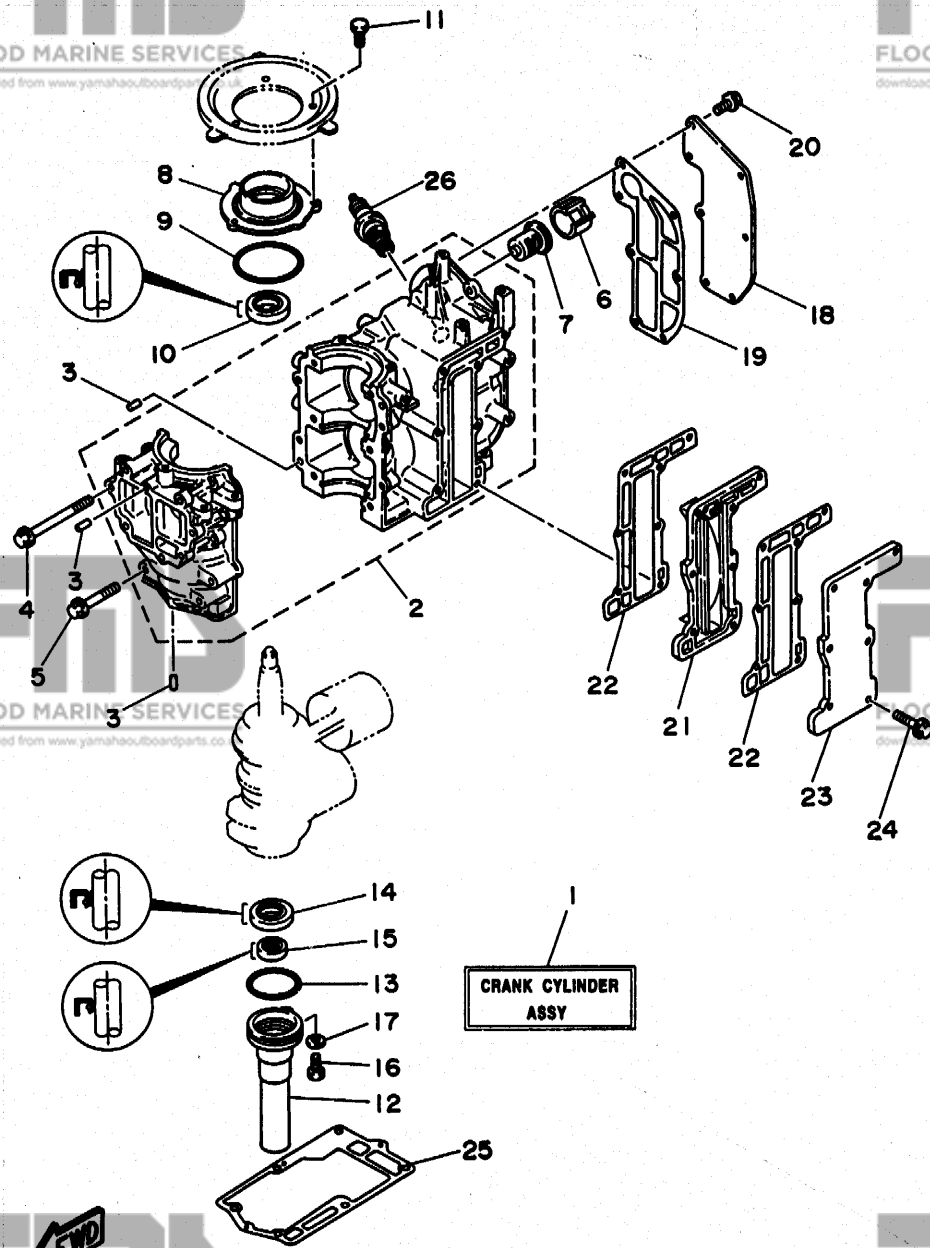


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 25, FIG. 2, REF.NO. 1 ~ 19)	1	
2	6G1-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	93604-08062	PIN, DOWEL CLAVETTE	4	
4	90105-06M26	BOLT, WASHER BASED BOULON, AVEC RONDELLE	6	
5	90105-06M25	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	90387-22M50	COLLAR COLLERETTE	1	
7	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
8	6G1-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
9	93210-54M54	O-RING JOINT TORIQUE	1	
10	93102-20M25	OIL SEAL JOINT SPY	1	
11	97095-06016	BOLT BOULON	3	
12	6G1-15396-02-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
13	93210-42159	O-RING JOINT TORIQUE	1	
14	93101-20M29	OIL SEAL JOINT SPY	1	
15	93101-12M26	OIL SEAL JOINT SPY	1	
16	97095-06016	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6G1-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
19	6G1-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
20	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
21	6G1-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
22	6G1-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
23	6G1-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
24	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
25	6G1-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
26	94702-00271	PLUG, SPARK (NGK BR7HS 10)	2	UR 6C/8C
	94702-00274	BOUGIE D'ALLUMAGE (NGK BR7HS 10) PLUG, SPARK (NGK BR6HS 10) BOUGIE D'ALLUMAGE (NGK BR6HS 10)	2	UR 6D

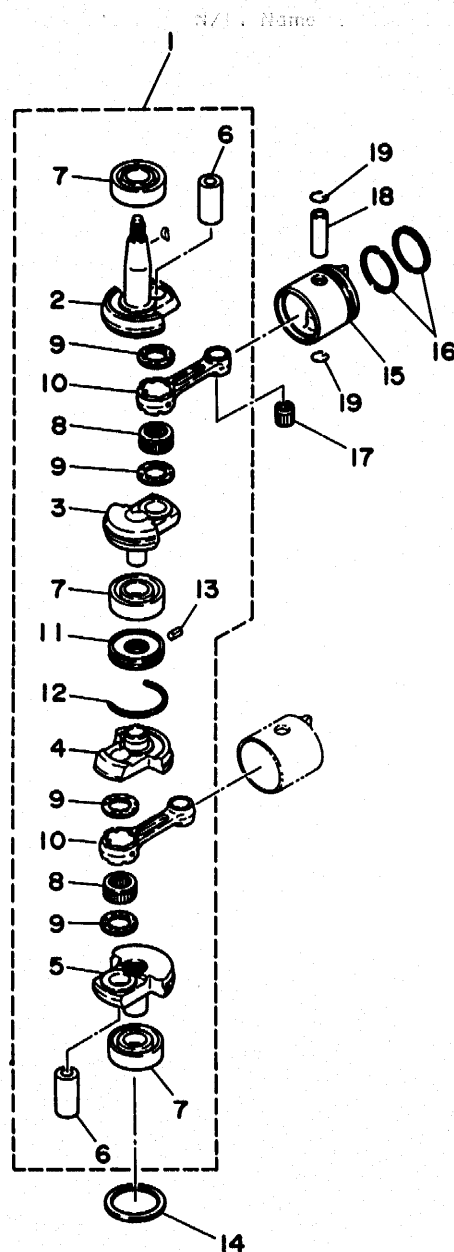


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-11400-01	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	6G1-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
3	6G1-11422-01	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
4	6G1-11432-01	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	
5	6G1-11442-01	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	
6	6G1-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	
7	93306-204U0	.BEARING .ROULEMENT	3	
8	93310-418V1	.BEARING, CYLINDRICAL .ROULEMENT	2	
9	90209-18112	.WASHER .RONDELLE	4	
10	6G1-11651-01	.ROD, CONNECTING .BIELLE NUE	2	
11	6G1-11515-01	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	
12	93440-47055	.CIRCLIP .CIRCLIP	1	
13	91609-20008	.PIN, SPRING .AXE DE RESSORT	1	
14	90201-41528	WASHER, PLATE .RONDELLE, PLATE	1	
15	6G1-11631-00-98	PISTON (STD) PISTON (STD)	2	
16	6G1-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2	
17	93310-112V0	BEARING, CYLINDRICAL .ROULEMENT	2	
18	6G1-11633-00	PIN, PISTON .AXE, PISTON	2	
19	93450-13022	CIRCLIP .CIRCLIP	4	

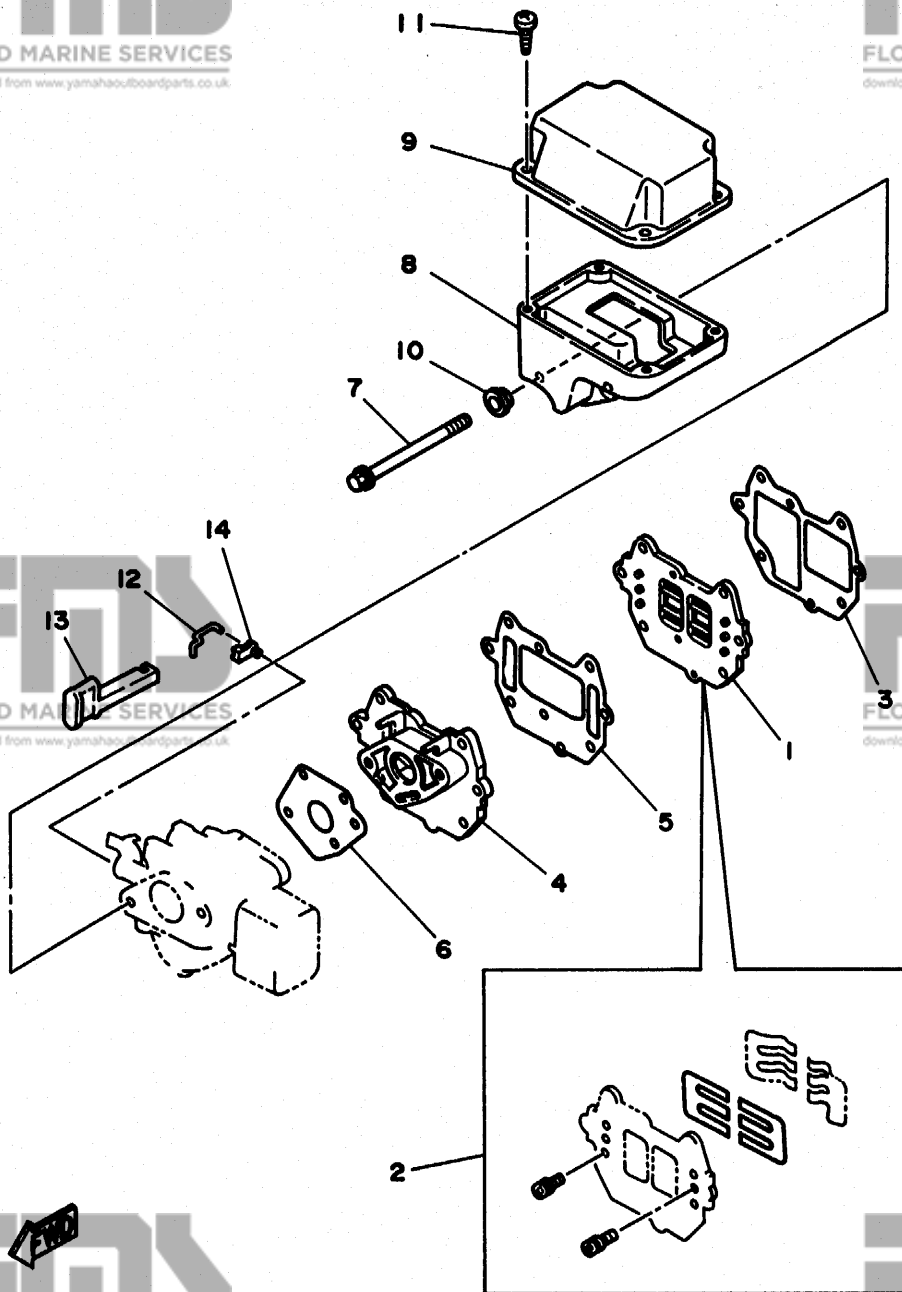


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-13610-01	REED VALVE ASSY CLAPET COMPLET	1	
2	6G1-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6G1-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	6G1-13641-00-94	MANIFOLD 1 TUBULURE 1	1	
5	6G1-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
6	6G1-14198-A1	GASKET JOINT	1	
7	95895-06085	BOLT, FLANGE BOULON	2	
8	6G1-14417-00	COVER 1 COUVERCLE 1	1	
9	6G1-14418-00	COVER 2 COUVERCLE 2	1	
10	90387-06M70	COLLAR COLLERETTE	2	
11	97780-50514	SCREW, TAPPING VIS, TETE BOMBEE	4	
12	6G1-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
13	6G1-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
14	6G1-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	

N/I, Name

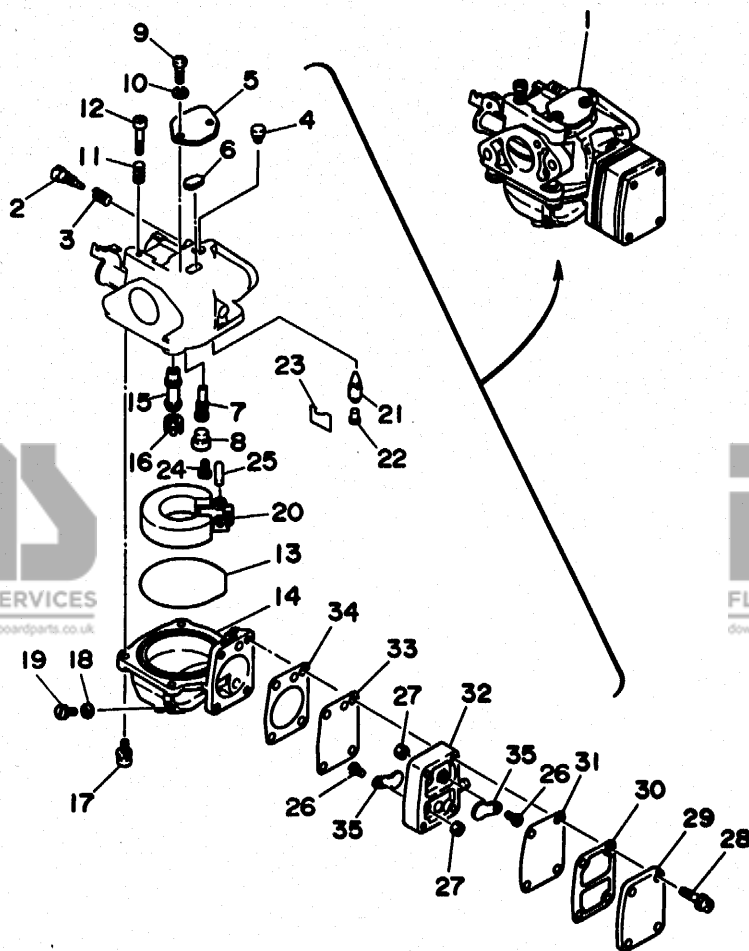


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1 UR 8C	
	6H6-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1 UR 6C	
	6H8-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1 UR 6D	
2	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
3	679-14555-00	.SPRING .RESSORT	1	
4	6G1-14966-00	.CAP .CAPUCHON	1	
5	6G1-14527-00	.PLATE .PLAQUE	1	
6	6G1-14126-00	.GASKET .JOINT	1	
7	6G1-14948-05	.JET (#45) .GICLEUR (#45)	1	
8	676-14966-00	.CAP .CAPUCHON	1	
9	98580-04010	.SCREW, PAN HEAD .VIS	2	
10	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
11	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
12	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	
13	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
14	6G1-14980-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
15	6G1-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1 UR 8C	
	6H6-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1 UR 6C	
	6H8-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1 UR 6D	
16	676-14943-26	.JET, MAIN (#98) .GICLEUR, PRINCIPAL (#98)	1 UR 6C/8C	
	676-14943-27	.JET, MAIN (#100) .GICLEUR, PRINCIPAL (#100)	1 UR 6D	
17	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
18	6G1-14398-00	.WASHER .RONDELLE	1	
19	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
20	6G1-14985-00	.FLOAT .FLOTTEUR	1	
21	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
22	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	663-14159-00	.CLIP .JONC	1	

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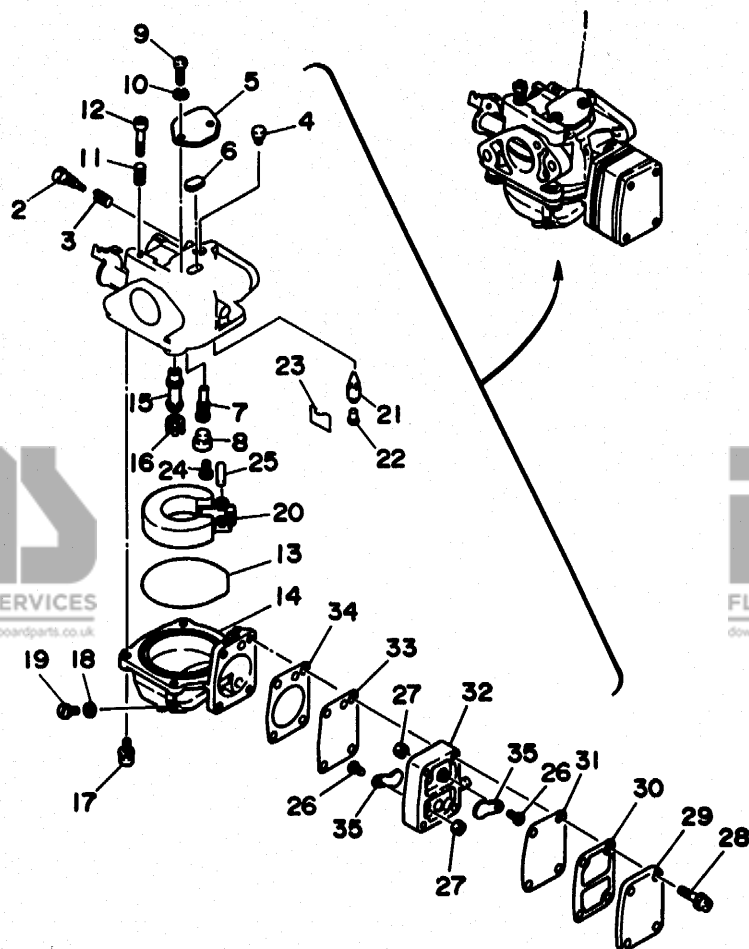


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	98580-04008	.SCREW, PAN HEAD	1	
25	688-14548-00	.VIS	1	
26	98580-03006	.PIN, FLOAT ARM	1	
27	95380-03600	.AXE, BRAS DE FLOTTEUR	2	
28	97980-04125	.SCREW, PAN HEAD	2	
29	6G1-24452-00	.VIS	2	
30	6G1-24432-00	.NUT	4	
31	6G1-24471-00	.ECROU	1	
32	6G1-24412-01	.SCREW, WITH WASHER	1	
33	6G1-24411-00	.VIS, AVEC RONDELLE	1	
34	6G1-24431-01	.COVER	1	
35	6G1-24421-00	.COUVERCLE	1	
		.GASKET, FUEL PUMP 2	1	
		.JOINT 2 DE POMPE A ESSENCE	1	
		.DIAPHRAGM	1	
		.DIAPHRAGME	1	
		.BODY 1	1	
		.CORPS 1	1	
		.DIAPHRAGM	1	
		.DIAPHRAGME	1	
		.GASKET, FUEL PUMP 1	1	
		.JOINT 1 DE POMPE A ESSENCE	1	
		.VALVE, CHECK	2	
		.SOUPAPE, RETENUE		

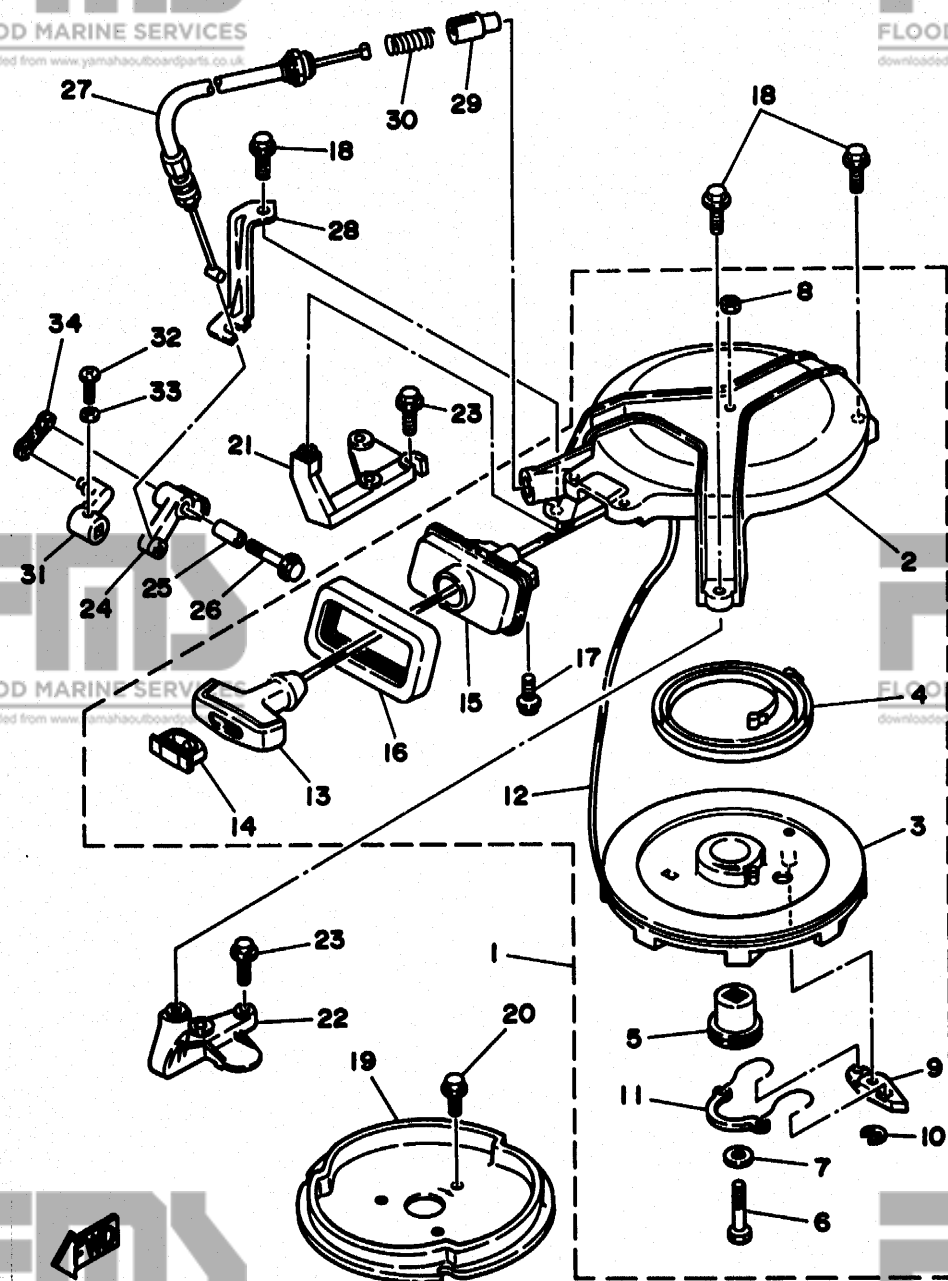


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-15710-81	STARTER ASSY DEMARREUR COMPLET	1	
2	6G1-15711-80-94	CASE, STARTER CARTE DE DEMARREUR	1	
3	6G1-15714-00	DRUM, SHEAVE TAMBOUR, POULIE	1	
4	90510-08M03	SPRING, SPIRAL RESSORT, HELICOIDAL	1	
5	6G1-15717-00	SHAFT, STARTER AXE DE DEMARREUR	1	
6	97014-06035	BOLT BOULON	1	
7	90201-06M30	WASHER, PLATE RONDELLE, PLATE	1	
8	95380-06600	NUT ECROU	1	
9	677-15741-01	PAWL, DRIVE CLIQUET, ENTRAINEMENT	1	
10	93430-06M02	CIRCLIP CLIPS	1	
11	6G1-15705-00	SPRING, DRIVE PAWL RESSORT DE CLIQUET	1	
12	*	WIRE (L1850) FIL (L1850)	1	
13	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
14	6G1-15779-00	COVER COUVERCLE	1	
15	6G1-15758-00	GUIDE, ROPE GUIDE DE CABLE	1	
16	6G1-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	
17	95895-06016	BOLT, FLANGE BOULON	2	
18	95895-06020	BOLT, FLANGE BOULON	3	
19	6G1-15723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
20	90105-06M29	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	
21	6G1-15771-00-94	STAY 1 SUPPORT 1	1	
22	6G1-15772-00-94	STAY 2 SUPPORT 2	1	
23	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
24	6G1-15746-81	ARM BRAS	1	
25	6G1-15764-00	COLLAR 1 COLLERETTE 1	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M.

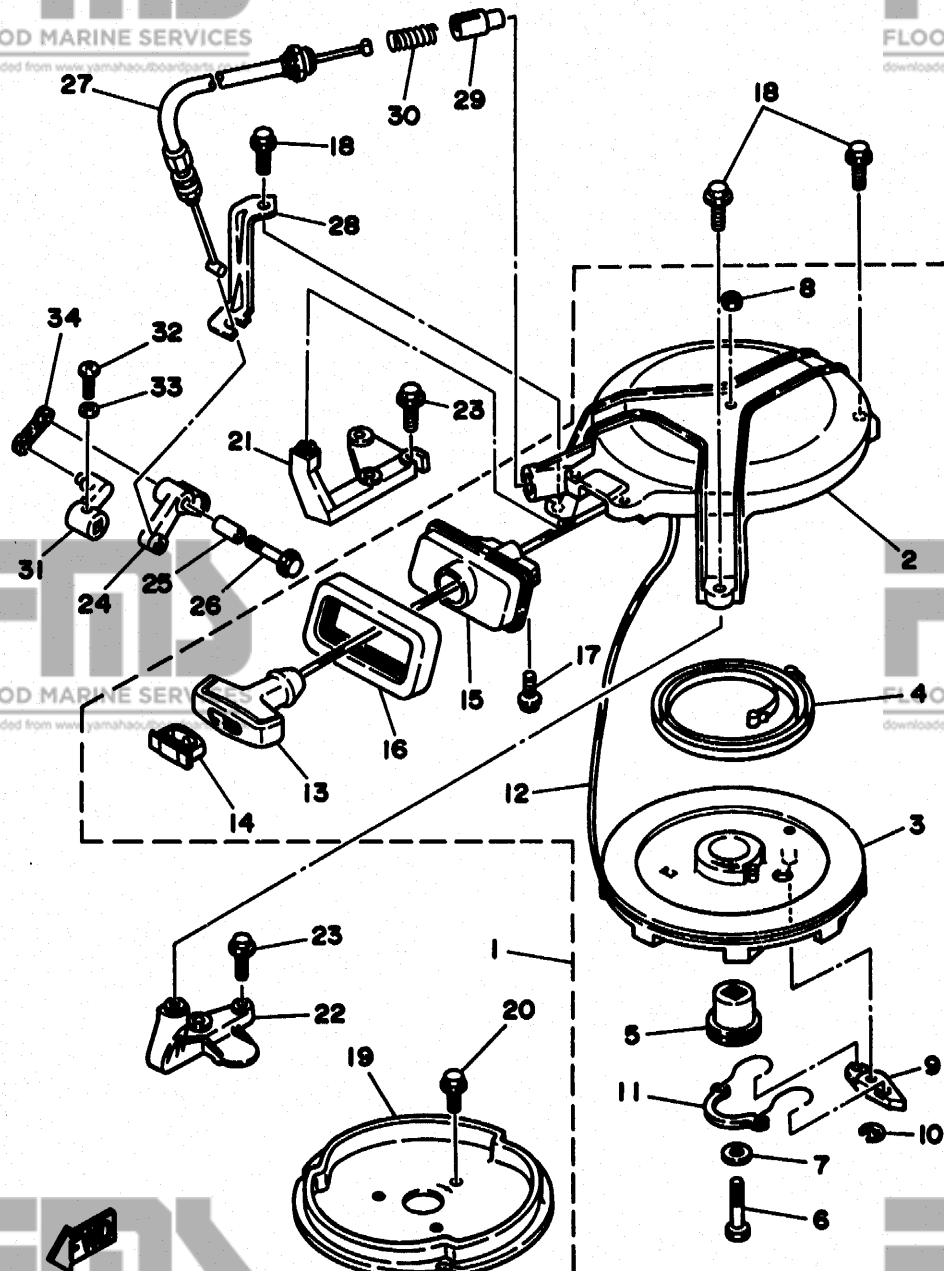


FIG. 5 STARTER

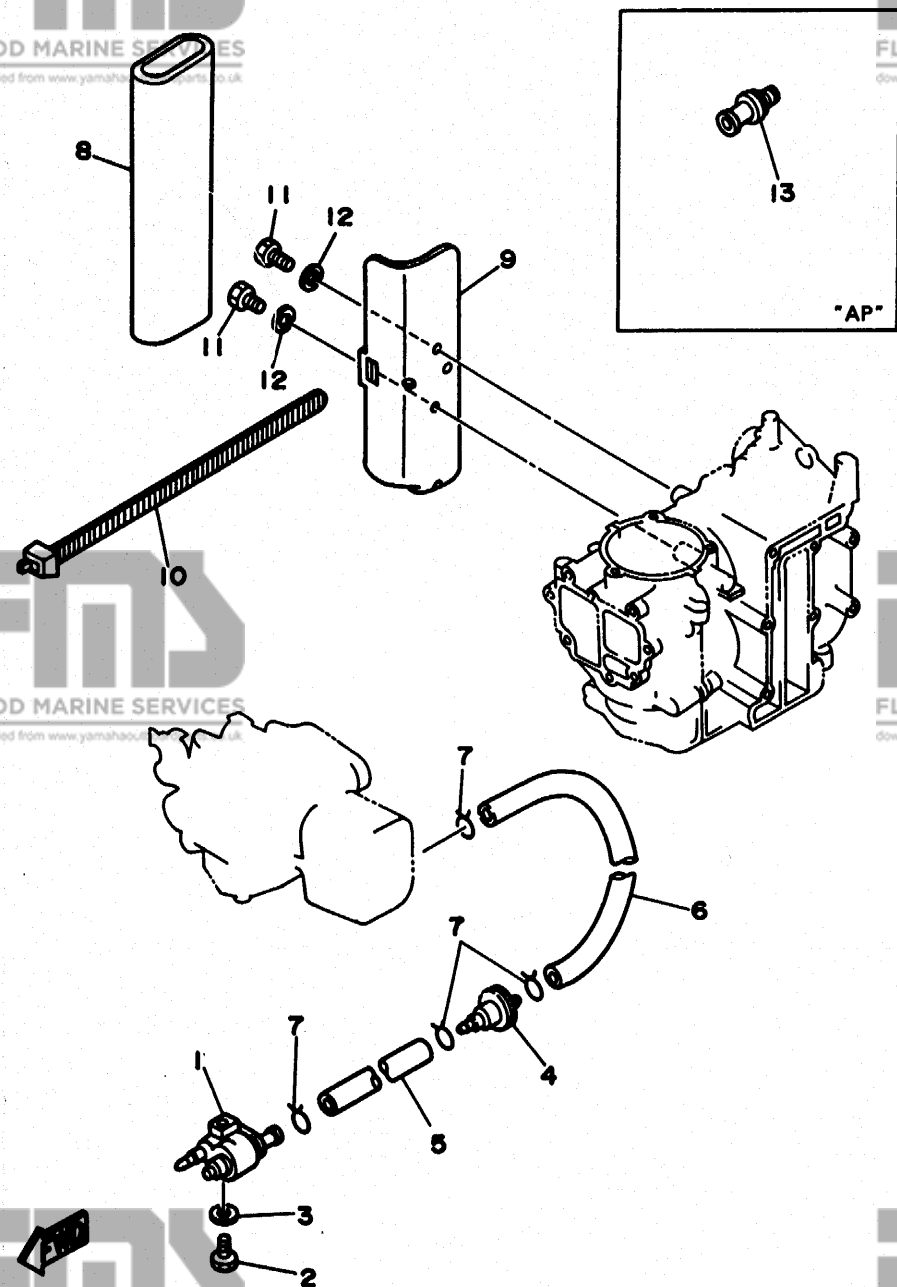
DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	95895-06025	BOLT, FLANGE BOULON	1	
27	6G1-15770-81	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
28	6G1-15774-81	STAY 4 SUPPORT 4	1	
29	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
30	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
31	6G1-44125-80	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
32	98580-05016	SCREW, PAN HEAD VIS	1	
33	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
34	6G1-15747-80	LINK BIELLE	1	

FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMENT. A ESSENCE	1	
2	97095-06025	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	646-24251-02	STRAINER 1 FILTRE 1	1	
5	90445-09094	HOSE DURITE	1	
6	90445-09220	HOSE DURITE	1	
7	90467-08004	CLIP JONC	4	
8	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
9	6G1-28170-00	TOOL, HOLDER OUTIL	1	
10	6E1-42694-00	BAND COLLIER	1	
11	97095-06012	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP	



N/I, Name

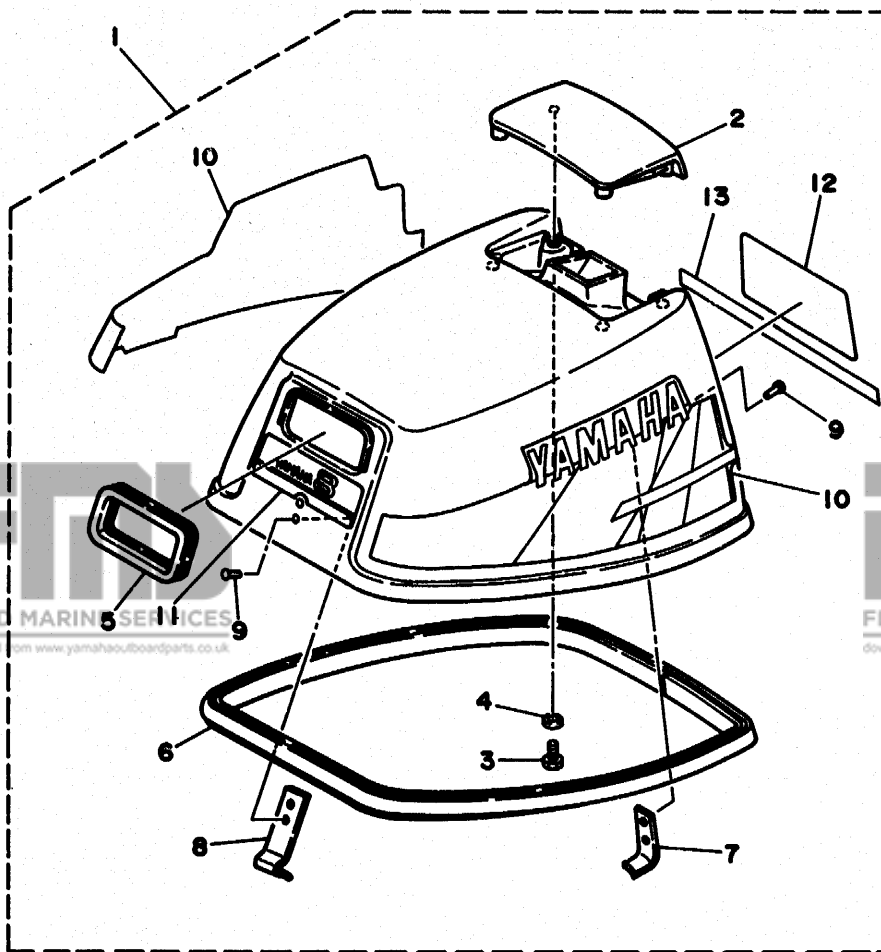


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 8C
	6H6-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 6C/6D
2	6G1-42613-00-4D	MOLDING, AIR DUCT .MANCHON A AIR	1	
3	97095-06016	BOLT .BOULON	4	
4	92990-06600	WASHER, PLATE .RONDELLE, PLATE	4	
5	6G1-15761-00	SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	
6	6G1-42615-00	SEAL .JOINT	1	
7	6G1-42647-00	HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
8	6G1-42651-02	HOOK .CROCHET	1	
9	90266-04M00	RIVET .RIVET	4	
10	6G1-W0070-50	GRAPHIC SET .JEU DIEMBLEMES	1	
11	6G1-42677-10	GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 8C
	6H6-42677-10	GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 6C/6D
12	6G1-42678-11	GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 8C
	6H6-42678-11	GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 6C/6D
13	6G1-4267A-50	GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	

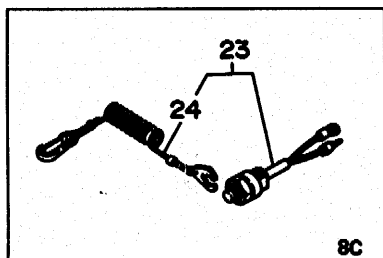
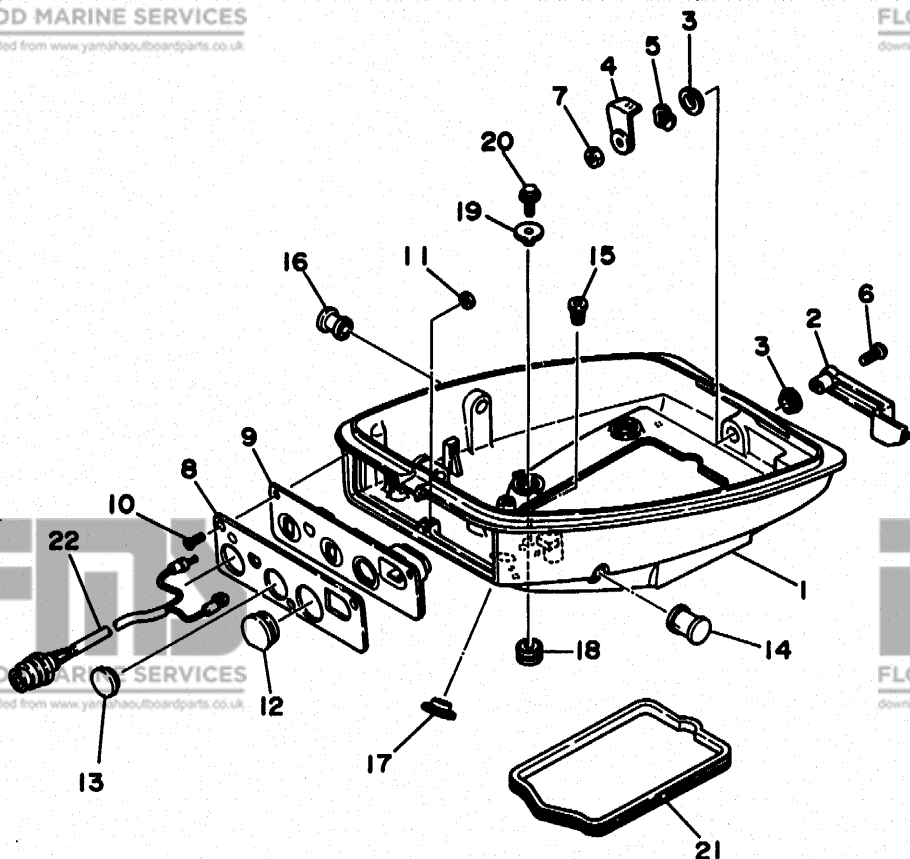


FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42711-01-4D	COWLING, BOTTOM CUVETTE	1	
2	6G1-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12M45	BUSH DOUILLE	2	
4	6E0-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97885-06030	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	
7	95380-06700	NUT ECROU	1	
8	6G1-42719-81	PANEL, FRONT LOWER PANNEAU, AVANT INFÉRIEUR	1	
9	6G1-42767-00	BRACKET SUPPORT	1	
10	90149-05M02	SCREW VIS	3	
11	95380-05700	NUT ECROU	1	
12	6G1-42724-00	GROMMET PASSE-FIL	1	
13	6G1-42725-00	GROMMET PASSE-FIL	1	
14	6G1-42726-00	GROMMET PASSE-FIL	1	
15	6G1-42727-00	GROMMET PASSE-FIL	1	
16	6G1-42748-00	GROMMET PASSE-FIL	1	
17	6G1-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	
18	90480-15M31	GROMMET RONDELLE CAOUTCHOUC	4	
19	90387-06M52	COLLAR COLLERETTE	4	
20	95895-06020	BOLT, FLANGE BOULON	4	
21	6G1-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
22	6A0-82550-01	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	UR 6C/6D
23	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	UR 8C
24	682-82556-00	.STOPPER .PLAQUETTE	1	

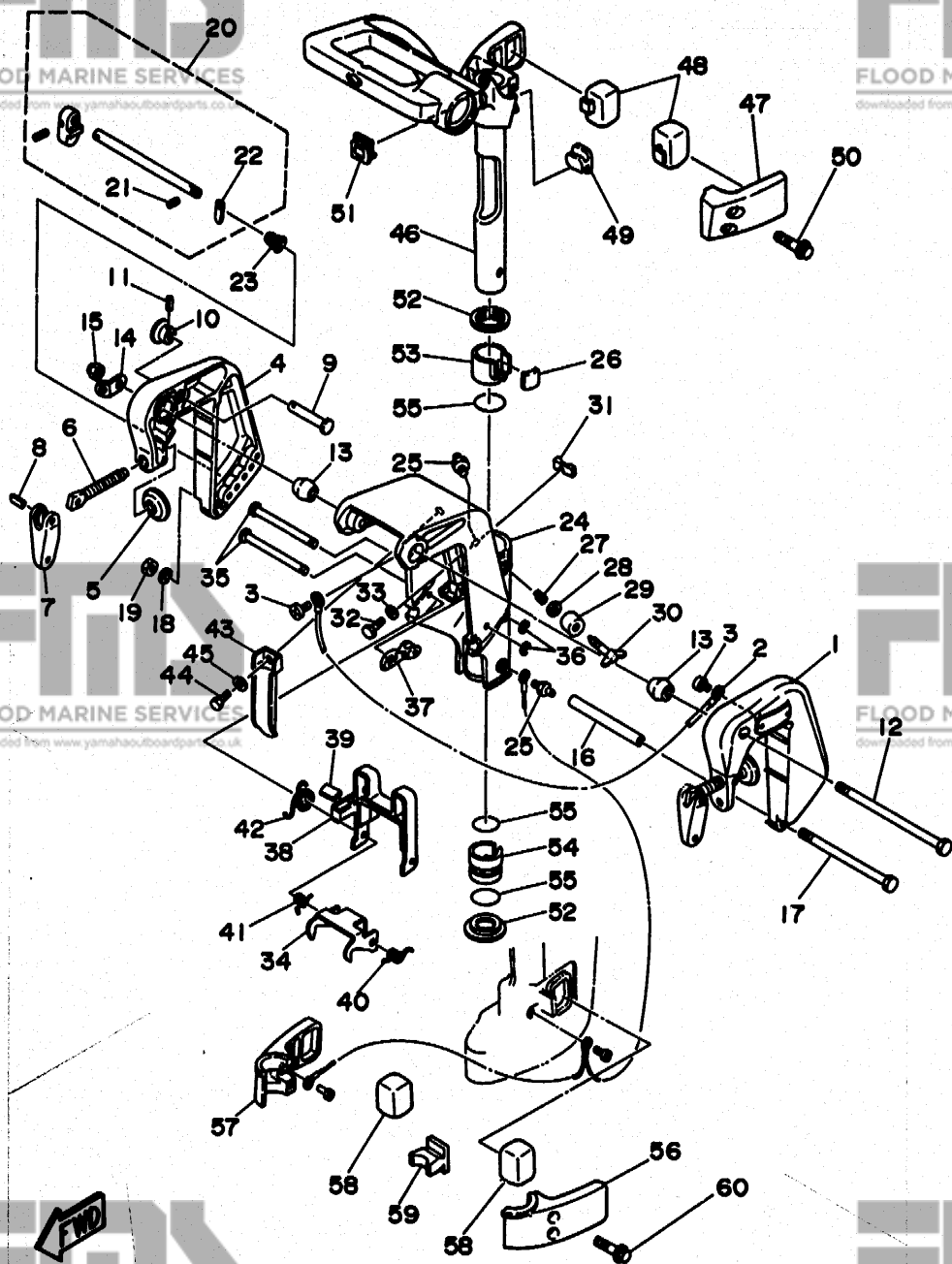


FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
3	97885-06008	SCREW, PAN HEAD VIS	2	
4	6G1-43112-01-4D	BRACKET, CLAMP PRESSE	1	
5	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
6	677-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
7	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
8	90243-04M01	PIN RIVET	2	
9	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
10	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
11	91690-30016	PIN, SPRING AGRAFFE	1	
12	90101-08M08	BOLT BOULON	1	
13	6G8-43136-00	PIECE, FRICTION FRICTION	2	
14	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
15	95780-08300	NUT, FLANGE ECROU	1	
16	90387-06M13	COLLAR COLLERETTE	1	
17	97095-06135	BOLT BOULON	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	95380-06600	NUT ECROU	1	
20	6G1-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
21	91690-30008	.PIN, SPRING .AGRAFFE	1	
22	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
23	90502-10M06	SPRING, CONICAL RESSORT, CONIQUE	1	
24	6G1-43311-13-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
25	93700-06M03	NIPPLE, GREASE PION	2	
26	6G1-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
27	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

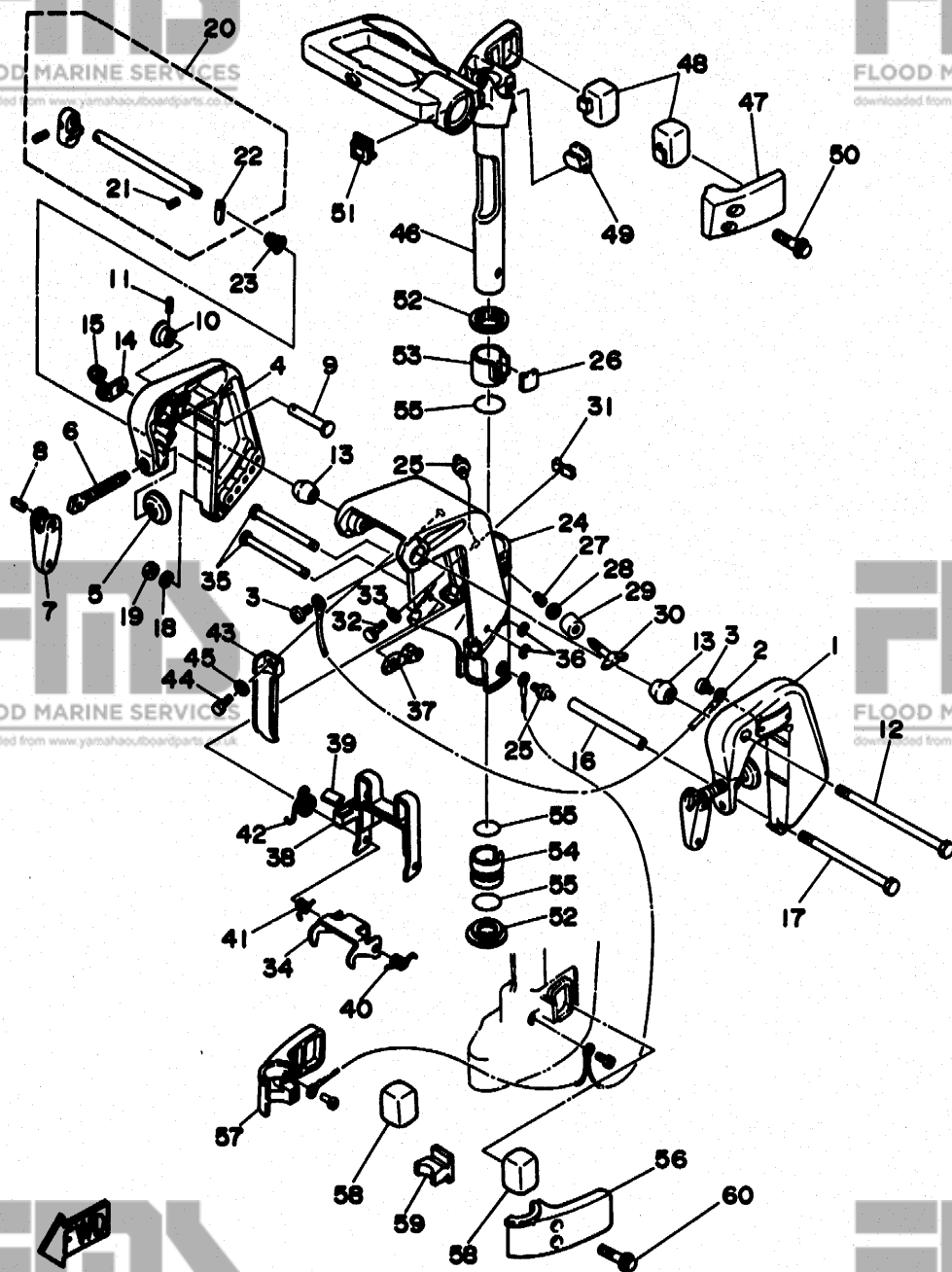


FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G1-43373-00	SEAL, DAMPER JOINT	1	
30	6G1-42529-00	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
31	6G1-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
32	97095-06010	BOLT BOULON	1	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
34	6G1-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHÉ AR	1	
35	6G1-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHÉ AR	2	
36	99080-05600	CIRCLIP CIRCLIP	2	
37	6G1-43615-01	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHÉ AR	1	
38	6G1-43681-00	LEVER, SHALLOW WATER DRIVE LEVIER	1	
39	6G1-43318-01	COVER CAPUCHON	1	
40	90508-10M15	SPRING, TORSION RESSORT, TORSION	1	
41	90508-10M16	SPRING, TORSION RESSORT, TORSION	1	
42	90508-14M17	SPRING, TORSION RESSORT, TORSION	1	
43	6G1-42731-00	CARRYING HANDLE POIGNEE DE PORTAGE	1	
44	97395-08016	BOLT BOULON	1	
45	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
46	6G1-42511-04-4D	BRACKET, STEERING CADRE, DIRECTION	1	
47	6G1-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR	1	
48	6G1-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
49	6G1-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1	
50	95895-06035	BOLT, FLANGE BOULON	2	
51	6G1-42551-00	GROMMET PASSE-FIL	1	
52	6G1-42535-00	WASHER, THRUST RONDELLE DE CALAGE	2	
53	6G1-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
54	6G1-42538-01	BUSHING, PIVOT SHAFT COUSSINET	1	
55	93210-30M31	O-RING JOINT TORIQUE	3	
56	6G1-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	

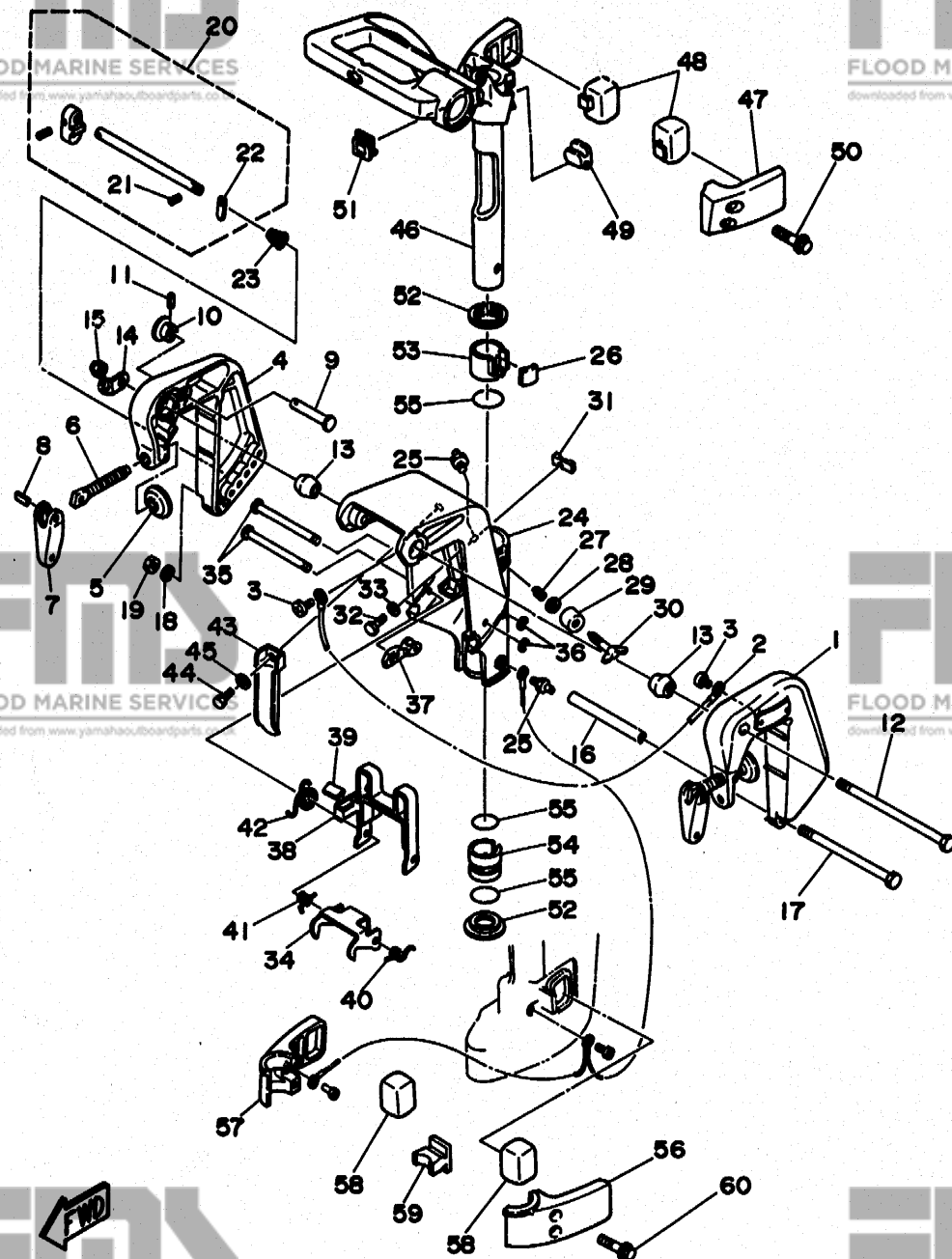


FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6G1-44552-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
58	6G1-44555-A0	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	
59	6G1-44557-A0	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	
60	95895-06035	BOLT, FLANGE BOULON	2	

N/A, Name

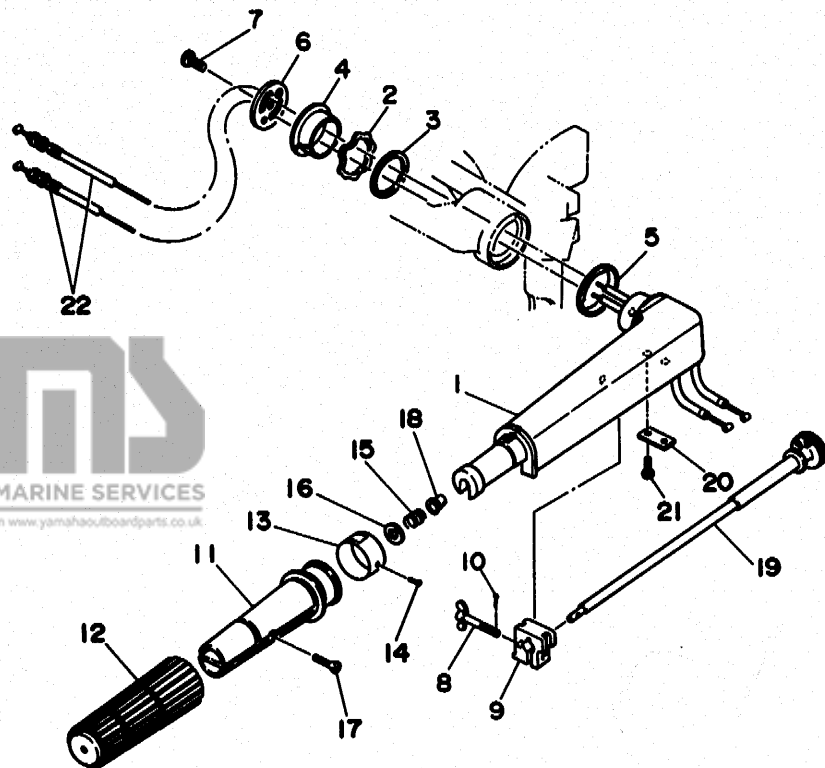


FIG. 10 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-04-4D	HANDLE, STEERING POIGNEE	1	
2	90206-35M20	WASHER, WAVE RONDELLE, ONDULEE	1	
3	90202-35M24	WASHER, PLATE RONDELLE, PLATE	1	
4	90386-34M40	BUSH DOUILLE	1	
5	90386-43M79	BUSH DOUILLE	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06016	BOLT BOULON	1	
8	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
10	91490-16010	PIN, COTTER GOUPILLE	1	
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
12	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
13	6G1-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
14	90269-02M09	RIVET RIVET	1	
15	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
16	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
17	90149-05M13	SCREW VIS	1	
18	90386-08032	BUSH DOUILLE	1	
19	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
20	6E0-42159-02	SUPPORT SUPPORT	1	
21	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
22	6G1-26301-02	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	

FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
2	6G1-41638-00	PULLEY POULIE	1	
3	6G1-41283-01	LEVER, FREE ACCEL. LEVIER	1	
4	6G1-41661-00	BRACKET SUPPORT	1	
5	98580-05010	SCREW, PAN HEAD VIS	2	
6	92990-05100	WASHER, SPRING RONDELLE, GROWER	2	
7	6G1-14497-80	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
8	95895-06010	BOLT, FLANGE BOULON	2	
9	6G1-41238-00	JOINT, LINK RACCORD	1	
10	6H1-41237-00	JOINT, LINK RACCORD	1	
11	6R5-41237-00	JOINT, LINK RACCORD	1	
12	6G1-41211-00	LINK, ACCEL. BIELLE, ACCELERATION	1	
13	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
14	6G1-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
15	93210-12790	O-RING JOINT TORIQUE	1	
16	98580-05016	SCREW, PAN HEAD VIS	1	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
18	6G1-44121-02-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
19	6G1-41662-01-94	BRACKET SUPPORT	2	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
21	6G1-44116-01	SPRING RESSORT	1	
22	97095-06012	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	6G1-44110-00	SHIFT ROD ASSY TIGE D'INVERSION (ENS.)	1	
25	91690-20010	.PIN, SPRING .AGRAFFE	1	
26	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	1	
27	6G1-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
28	6G1-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	

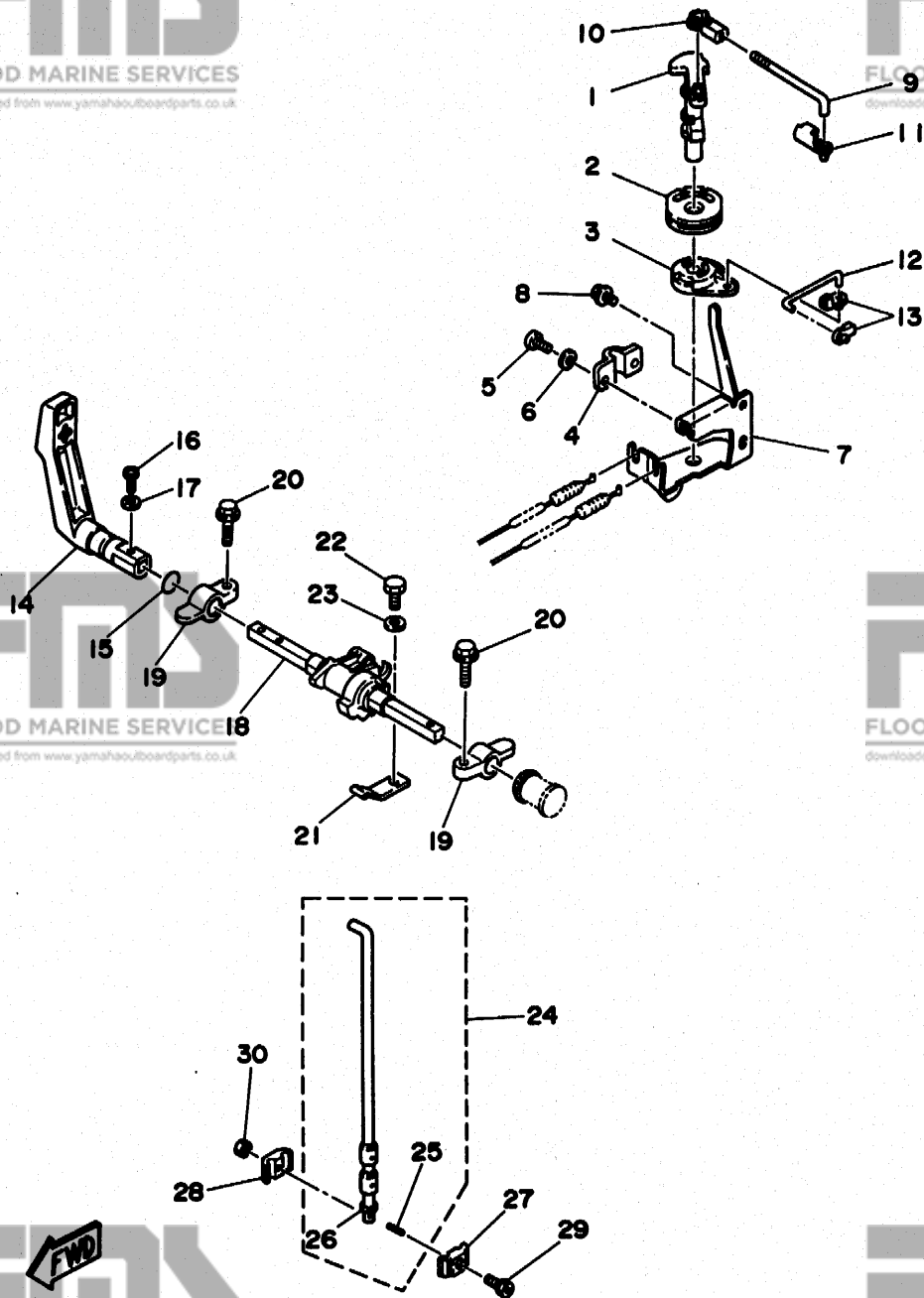
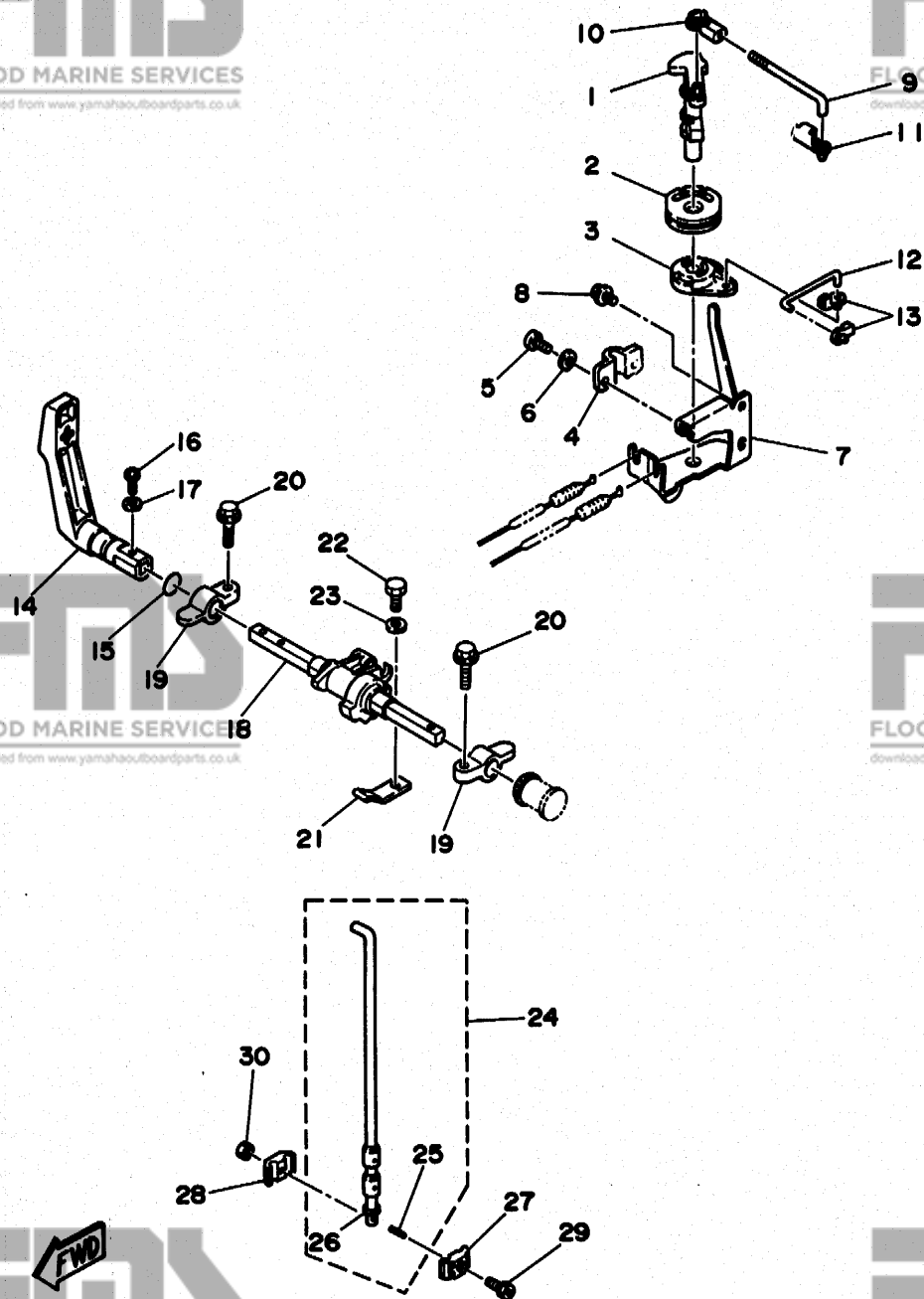


FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90109-06M17	BOLT BOULON	1	
30	95380-06600	NUT NUT ECROU	1	



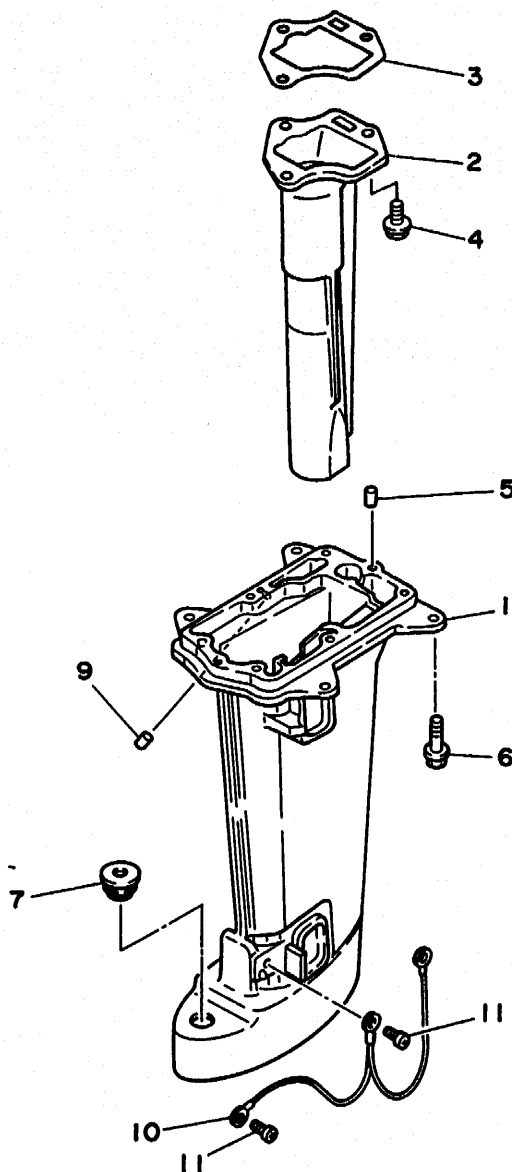
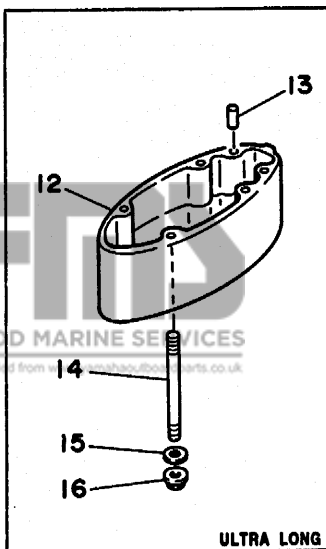
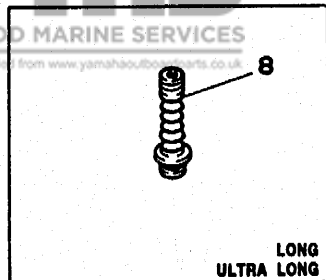


FIG. 12 UPPER CASING

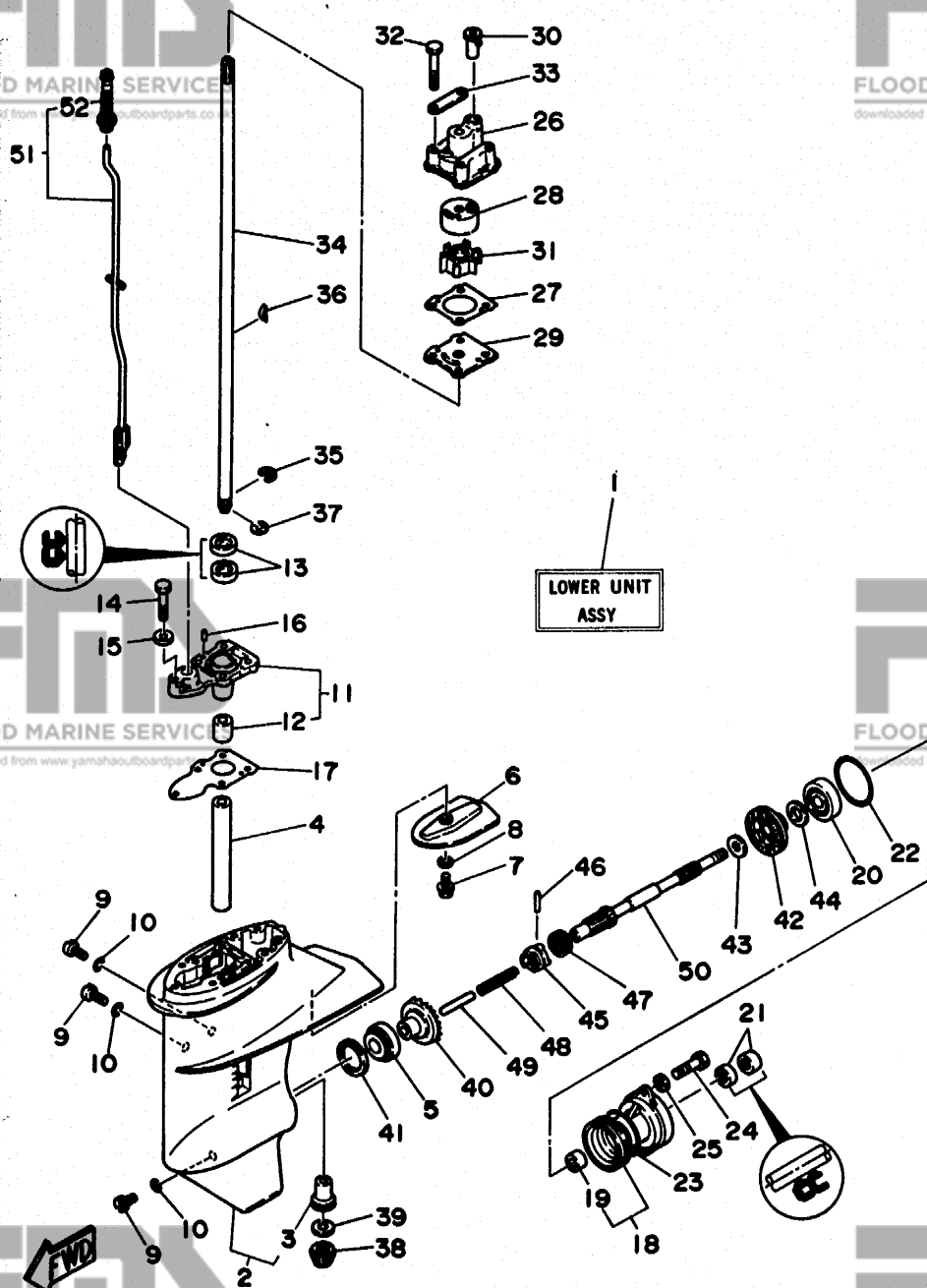
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6G1-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG/ULTRA LONG
2	6G1-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 8C
	6H6-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 6C
	6H8-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 6D
3	6G1-41133-A0	GASKET, EXHAUST MANIFOLD 1	1	
4	97595-06520	JOINT, PIPE D'ECHAPPEMENT BOLT, WITH WASHER	3	
5	93604-08062	VIS HEXAGONAL	2	
6	95895-06030	PIN, DOWEL CLAVETTE	6	
7	90480-20M29	BOLT, FLANGE BOULON	1	
8	6G1-44147-00	GROMMET RONDELLE CAOUTCHOUC	1	LONG/ULTRA LONG
9	6G1-45135-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
10	6G1-82149-00	PIPE TUYAU	1	
11	97885-06008	WIRE, LEAD 3 FIL 3	2	
12	6G1-45211-20-4D	SCREW, PAN HEAD VIS	1	ULTRA LONG
13	93604-08062	EXTENSION EXTENSION	2	ULTRA LONG
14	90116-06M18	PIN, DOWEL CLAVETTE	4	ULTRA LONG
15	92990-06600	BOLT, STUD GOUJON	4	ULTRA LONG
16	95780-06300	WASHER, PLATE RONDELLE, PLATE	4	ULTRA LONG
		NUT, FLANGE ECROU	4	ULTRA LONG

FIG. 13 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-45300-03-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 52)	1	UR SHORT
	6G1-45300-13-4D	UNITE INFERIEURE (ENS.)	1	UR LONG
2	6G1-45311-02-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 52)	1	UR LONG
		UNITE INFERIEURE (ENS.)		
3	6G1-45317-09	CASING, LOWER BOITIER D'HELICE	1	
4	90387-14M49	.BUSHING, DRIVE SHAFT	1	
5	93332-000U4	.DOUILLE, ARBRE MOTEUR	1	
6	6G1-45251-03	COLLAR COLLERETTE	1	
7	97095-06016	BEARING ROULEMENT	1	
8	92990-06300	ANODE ANODE	1	
9	90340-08M04	BOLT BOULON	1	
10	90430-08020	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
11	6G1-45331-01-58	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
12	6G1-45316-09	GASKET JOINT	3	
13	93101-11M23	HOUSING, BEARING FLASQUE, ROULEMENT	1	
14	97095-06030	.BUSHING, DRIVE SHAFT	1	
15	92990-06600	.DOUILLE, ARBRE MOTEUR	1	
16	93604-08062	OIL SEAL JOINT SPY	2	
17	6G1-45315-A0	BOLT BOULON	1	
18	6G1-45361-01-4D	WASHER, PLATE RONDELLE, PLATE	1	
19	6G1-45362-09	PIN, DOWEL CLAVETTE	2	
20	93306-00426	PACKING, LOWER CASING	1	
21	93101-15074	JOINT, BOITIER D'HELICE	1	
22	93210-49046	CAP, LOWER CASING	1	
23	93210-53679	COUVERCLE, BOITIER D'HELICE	1	
24	97095-06016	.BUSHING	1	
25	92990-06600	.COUSSINET	1	
26	6G1-44311-00	BEARING ROULEMENT	1	
27	6G1-44315-A0	OIL SEAL JOINT SPY	2	
		O-RING	1	
		JOINT TORIQUE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT BOULON	2	
		WASHER, PLATE RONDELLE, PLATE	2	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		GASKET, WATER PUMP	1	
		JOINT, POMPE A EAU	1	



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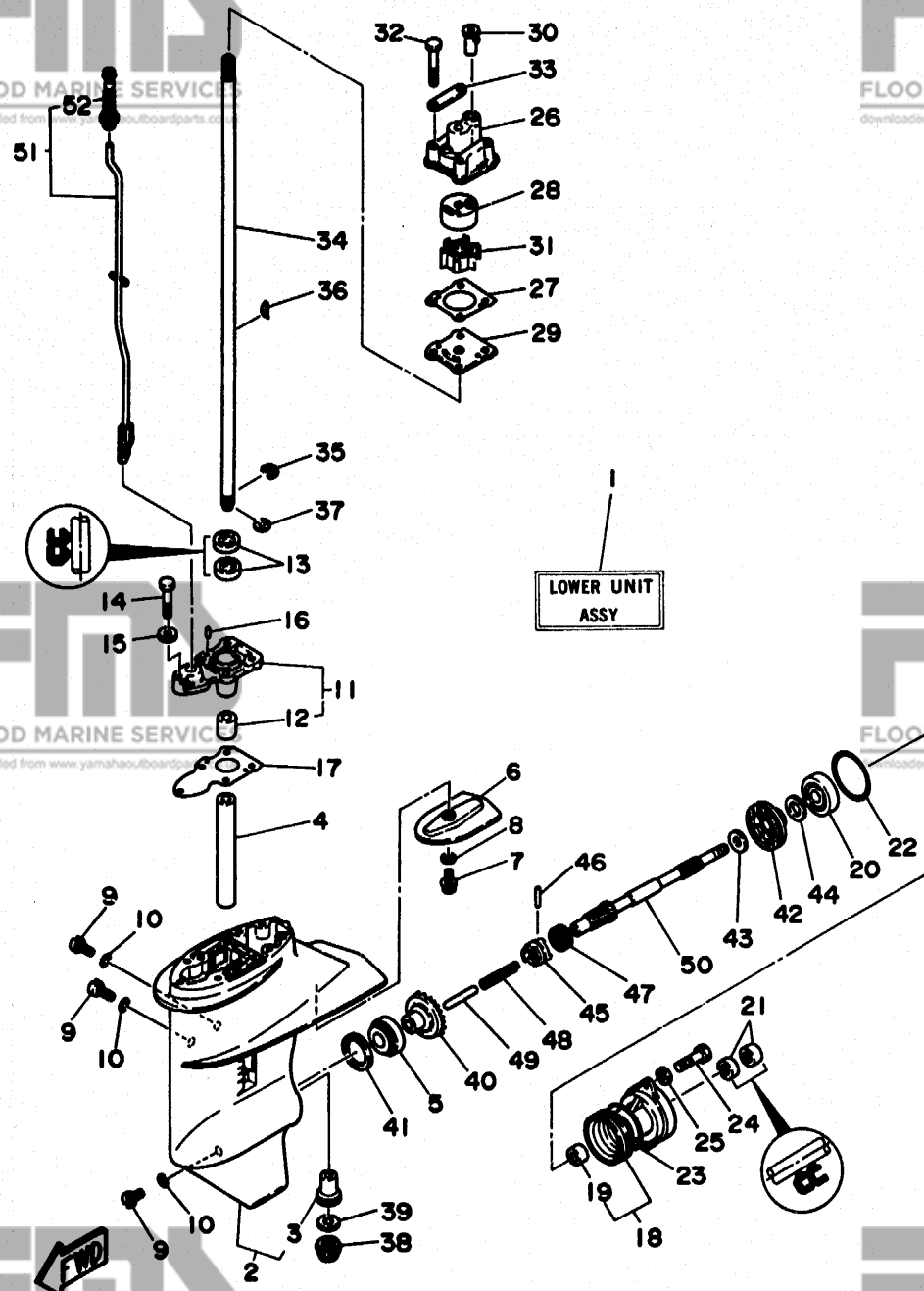


FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G1-44322-00	INSERT, CARTRIDGE CUVETTE	1	
	6G1-44322-40	INSERT, CARTRIDGE CUVETTE	1	AP CHROMATE
29	6G1-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
	6G1-44323-40	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	AP CHROMATE
30	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
31	6G1-44352-00	IMPELLER TURBINE	1	
32	97095-06045	BOLT BOULON	4	
33	6G1-44328-00	PLATE PLAQUETTE	2	
34	6G1-45511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	UR SHORT
	6G1-45511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	UR LONG
	6G1-45511-20	SHAFT, DRIVE ARBRE, MOTEUR	1	UR ULTRA LONG
35	90467-09M05	CLIP JONC	1	
36	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
37	99009-06600	CIRCLIP CIRCLIP	1	
38	6G1-45551-00	PINION PIGNON D'ATTAQUE	1	
39	6G1-45533-00-19	SHIM (T:1.9MM) CALE (T:1.9MM)	1	UR
	6G1-45533-00-20	SHIM (T:2.0MM) CALE (T:2.0MM)	1	UR
	6G1-45533-00-21	SHIM (T:2.1MM) CALE (T:2.1MM)	1	UR
	6G1-45533-00-22	SHIM (T:2.2MM) CALE (T:2.2MM)	1	UR
40	6G1-45560-00	GEAR PIGNON	1	
41	664-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
42	6G1-45571-00	GEAR PIGNON	1	

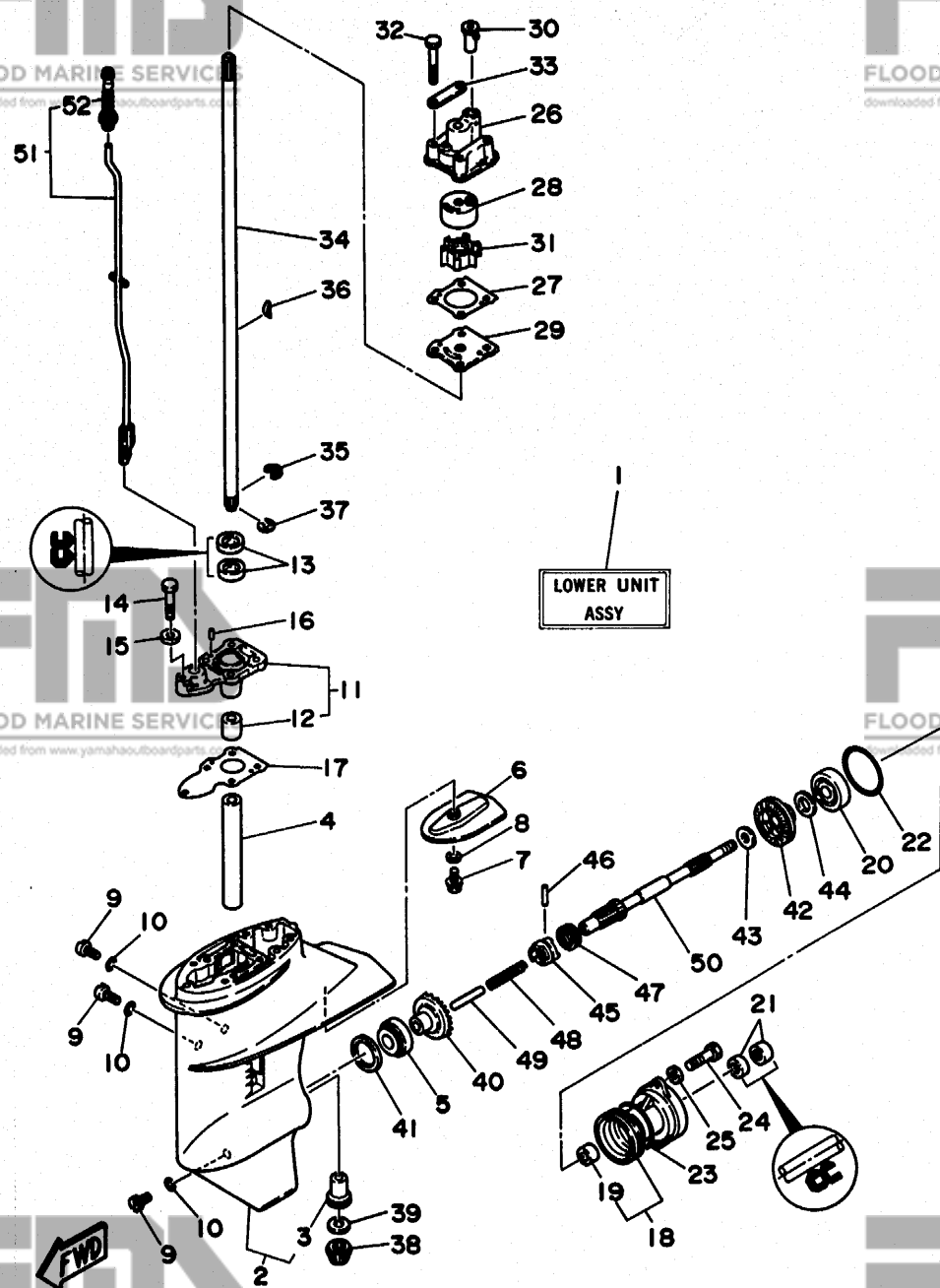


FIG. 13 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
43	90201-15M89	WASHER, PLATE RONDELLE, PLATE	1	
44	647-45567-00	SHIM CALE	1 UN	
45	6G1-45631-00	CLUTCH, DOG CRABOT	1	
46	6G1-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1	
47	654-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
48	90501-12M38	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	6G1-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
50	6G1-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
51	6G1-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1 UR SHORT	
	6G1-44150-11	SHIFT CAM ASSY CAME D'INVERSION	1 UR LONG	
	6G1-44150-21	SHIFT CAM ASSY CAME D'INVERSION	1 UR ULTRA LONG	
52	6G1-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	

N/1, Hout

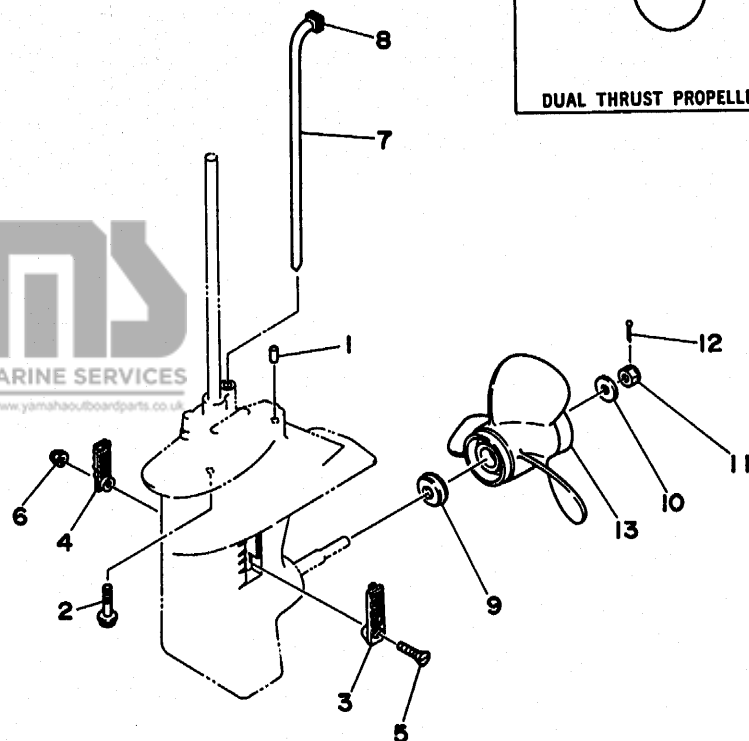
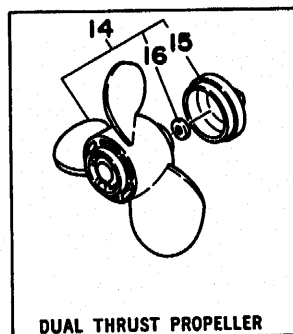


FIG. 14 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93604-08062	PIN, DOWEL CLAVETTE	2	
2	95895-06030	BOLT, FLANGE BOULON	4	
3	6G1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	6G1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	98180-05020	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
6	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	6G1-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6G1-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	6G1-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
8	6G1-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
9	6G1-45987-02	SPACER ENTRETOISE	1	
10	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	
11	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	
12	91490-30020	PIN, COTTER GOUILLE	1	
13	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N) HELICE (3X8-1/2"X8-1/2"-N)	1	UR
	6G1-45943-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N) HELICE (3X8-1/2"X7-1/2"-N)	1	UR
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N) HELICE (3X8-1/2"X6-1/2"-N)	1	UR
14	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N) HELICE (3X9"X7"-N)	1	UR DUAL THRUST PROP.
	6G1-W4592-00-EL	PROPELLER (3X9"X5"-N) HELICE (3X9"X5"-N)	1	UR DUAL THRUST PROP.
15	6G1-45616-01	.NUT, PROPELLER .CONE, HELICE	1	
16	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	

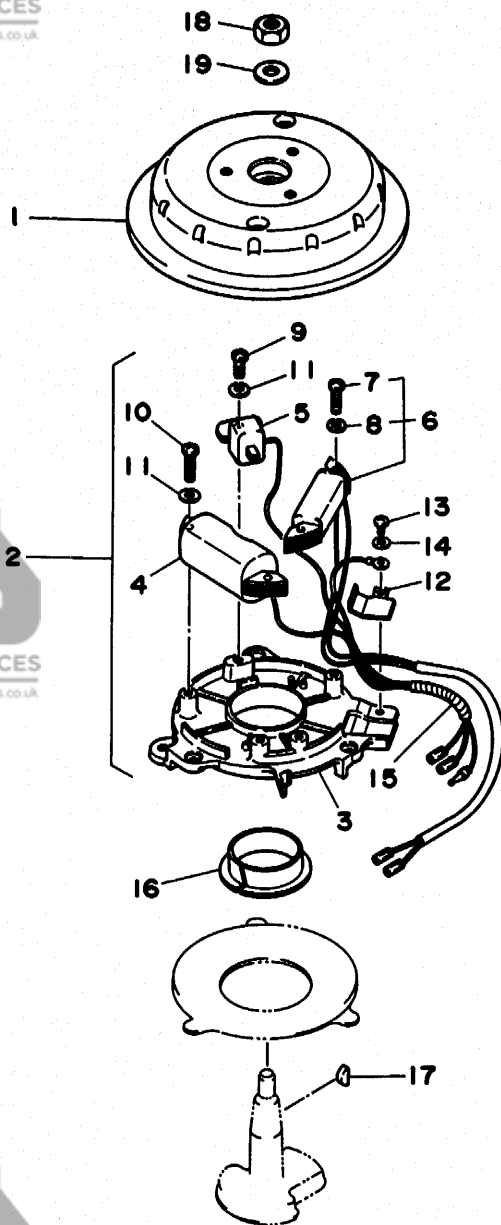
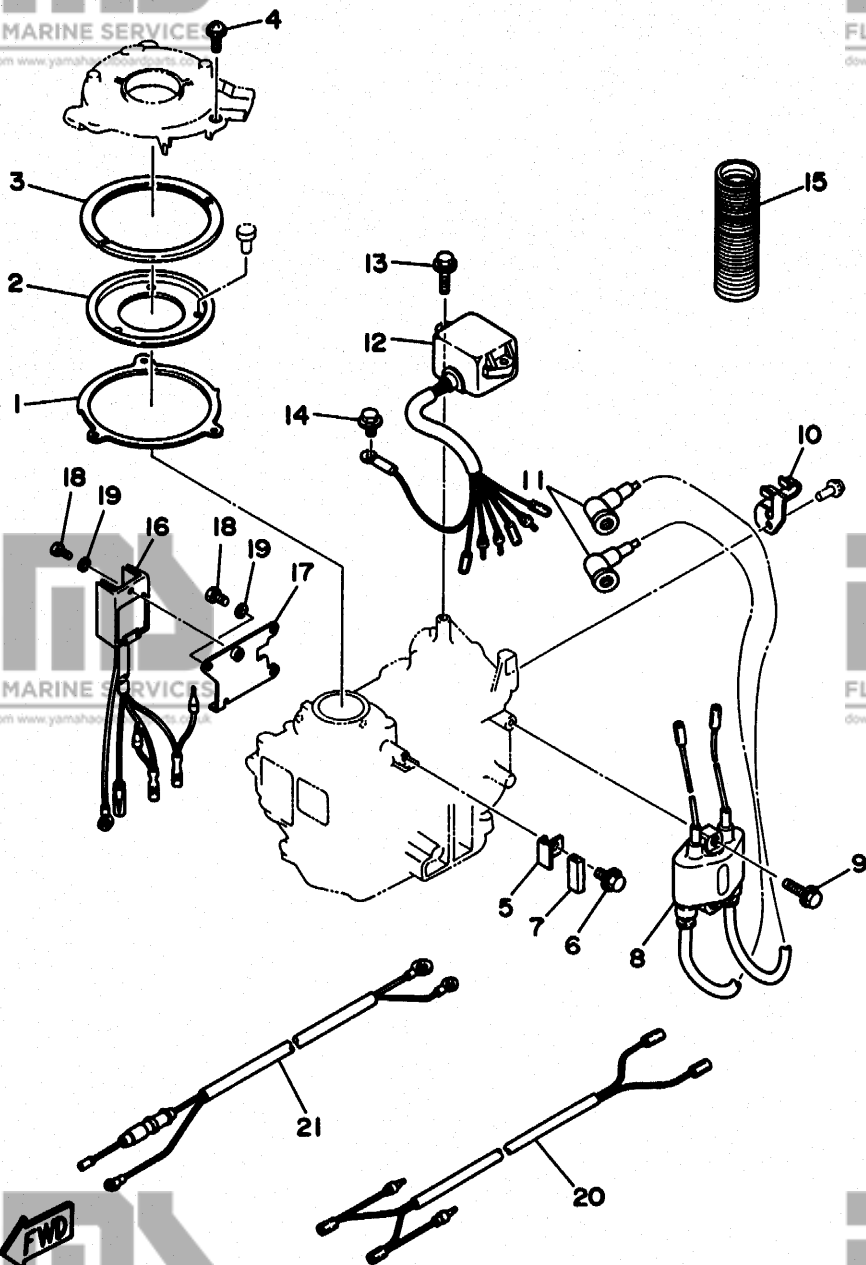


FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-85550-71	ROTOR ASSY ROTOR CPLT	1	
2	6G1-85560-F0	BASE ASSY ENS. FLASQUE	1	
3	6G1-85509-70	.BASE, MAGNETO .BASE, MAGNETO	1	
4	6E7-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
5	6E7-85580-70	.COIL, PULSER .BOBINE, PULSEUR	1	
6	6E7-81303-A0	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	
7	98580-05525	..SCREW, PAN HEAD ..VIS	2	
8	92990-05100	..WASHER, SPRING ..RONDELLE, GROWER	2	
9	98580-05016	.SCREW, PAN HEAD .VIS	1	
10	98511-05020	.SCREW, PAN HEAD .VIS	2	
11	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	
12	6G1-85548-70	.HOLDER .SUPPORT	1	
13	98580-04008	.SCREW, PAN HEAD .VIS	1	
14	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
15	6G1-85515-70	.LEAD WIRE ASSY .FIL	1	
16	90386-44M42	BUSH DOUILLE	1	
17	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
18	90170-10113	NUT ECROU	1	
19	90201-10269	WASHER, PLATE RONDELLE, PLATE	1	



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FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
2	6G1-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
3	695-41613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	
4	97985-05210	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	
5	6G1-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
6	95895-06010	BOLT, FLANGE BOULON	1	
7	6G1-44194-00	CAP CAPUCHON	1	
8	6G1-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
9	95895-06025	BOLT, FLANGE BOULON	2	
10	90465-08M17	CLAMP BRIDE	1	
11	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
12	696-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	
13	95895-06020	BOLT, FLANGE BOULON	2	
14	95895-06010	BOLT, FLANGE BOULON	1	
15	6G1-83557-00	TUBE TUBE	1	
16	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
17	6G1-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	
18	97095-06012	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6G1-82553-10	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	
21	6J8-82105-00	WIRE HARNESS FAISCEAU DE FILS	1 AP	

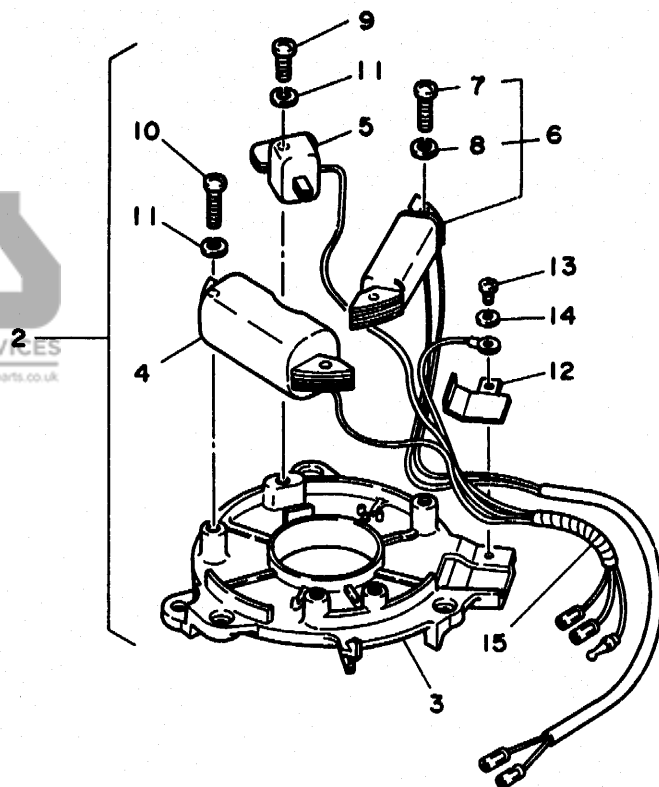
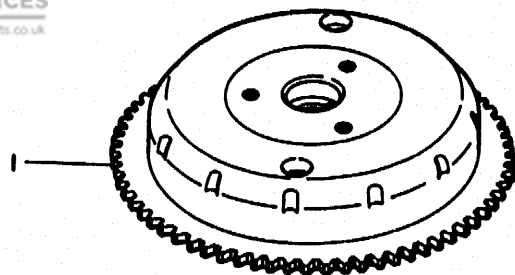


FIG. 17 ALTERNATE 1 (6CEM/6DEM/8CEM) OPTIONNELLES 1 (6CEM/6DEM/8CEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-85550-A0	ROTOR ASSY ROTOR CPLT	1	
2	6G1-85560-F0	BASE ASSY ENS. FLASQUE	1	
3	6G1-85509-70	.BASE, MAGNETO .BASE, MAGNETO	1	
4	6E7-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
5	6E7-85580-70	.COIL, PULSER .BOBINE, PULSEUR	1	
6	6E7-81303-A0	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	
7	98580-05525	..SCREW, PAN HEAD ..VIS	2	
8	92990-05100	..WASHER, SPRING ..RONDELLE, GROWER	2	
9	98580-05016	.SCREW, PAN HEAD .VIS	1	
10	98511-05020	.SCREW, PAN HEAD .VIS	2	
11	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	
12	6G1-85548-70	.HOLDER .SUPPORT	1	
13	98580-04008	.SCREW, PAN HEAD .VIS	1	
14	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
15	6G1-85515-70	.LEAD WIRE ASSY .FIL	1	

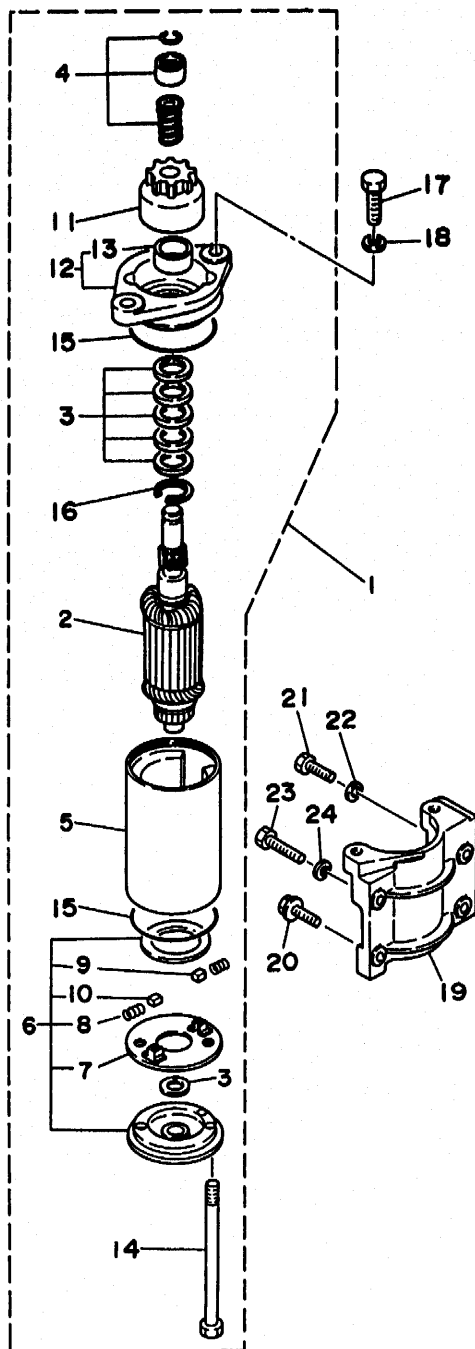
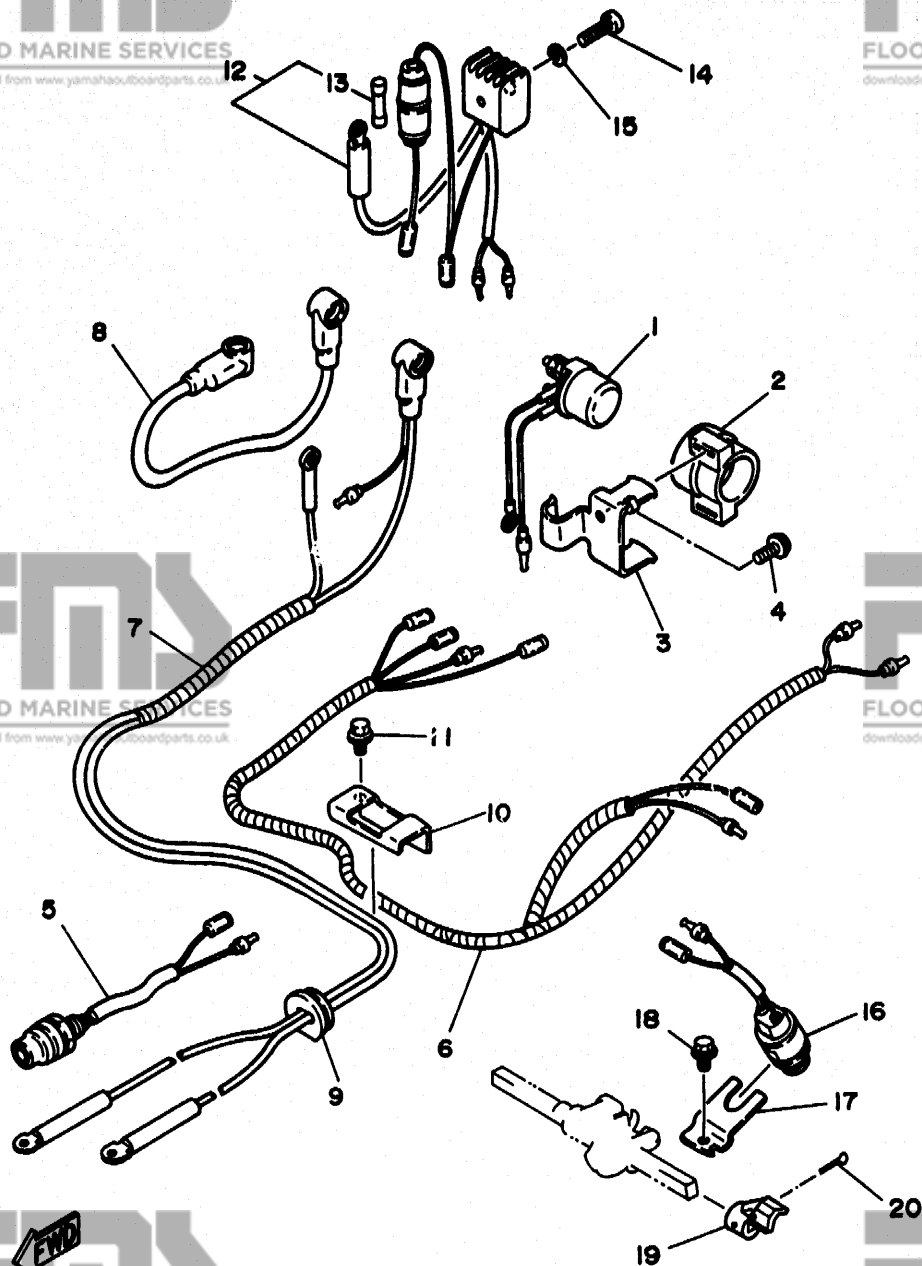


FIG. 18 ALTERNATE 2 (6CEM/6DEM/8CEM) OPTIONNELLES 2 (6CEM/6DEM/8CEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	682-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1	
8	682-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON	2	
9	682-81811-10	..BRUSH 1 ..CHARBON	1	
10	682-81812-10	..BRUSH 2 ..CHARBON	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	..METAL, FRONT ..METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
19	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
21	97095-06025	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	97095-06030	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

FIG. 19 ALTERNATE 3 (6CEM/6DEM/8CEM) OPTIONNELLES 3 (6CEM/6DEM/8CEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G1-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
4	95895-06016	BOLT, FLANGE BOULON	1	
5	689-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1	
6	6G1-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
7	6G1-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
8	6G1-82117-00	WIRE, LEAD FIL	1	
9	682-42724-40	GROMMET PASSE-FIL	1	
10	6G1-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1	
11	95895-06010	BOLT, FLANGE BOULON	1	
12	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
13	6G1-82151-00	FUSE .FUSIBLE	1	
14	98580-05525	SCREW, PAN HEAD VIS	1	
15	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
16	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
17	6G1-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
18	95895-06010	BOLT, FLANGE BOULON	1	
19	6G1-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
20	91490-25020	PIN, COTTER GOUPILLE	1	



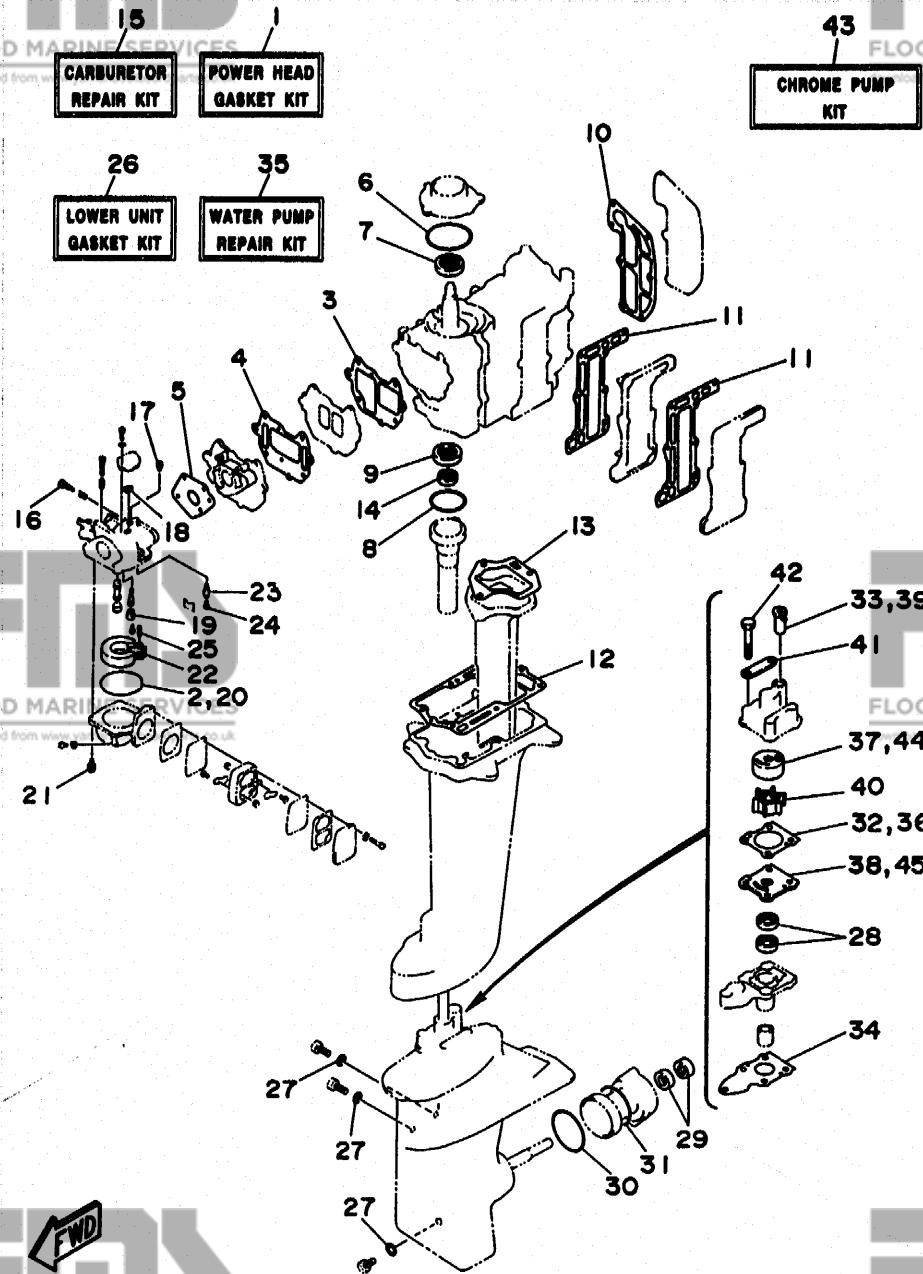


FIG. 20 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
3	6G1-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
4	6G1-13645-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
5	6G1-14198-A1	.GASKET .JOINT	1	
6	93210-54M54	.O-RING .JOINT TORIQUE	1	
7	93102-20M25	.OIL SEAL .JOINT SPY	1	
8	93210-42159	.O-RING .JOINT TORIQUE	1	
9	93101-20M29	.OIL SEAL .JOINT SPY	1	
10	6G1-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
11	6G1-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
12	6G1-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
13	6G1-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
14	93101-12M26	.OIL SEAL .JOINT SPY	1	
15	6G1-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
16	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
17	6G1-14966-00	.CAP .CAPUCHON	1	
18	6G1-14126-00	.GASKET .JOINT	1	
19	676-14966-00	.CAP .CAPUCHON	1	
20	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
21	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
22	6G1-14985-00	.FLOAT .FLOTTEUR	1	
23	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
25	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
26	6G1-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS	1	
27	90430-08020	.GASKET .JOINT	3	
28	93101-11M23	.OIL SEAL .JOINT SPY	2	

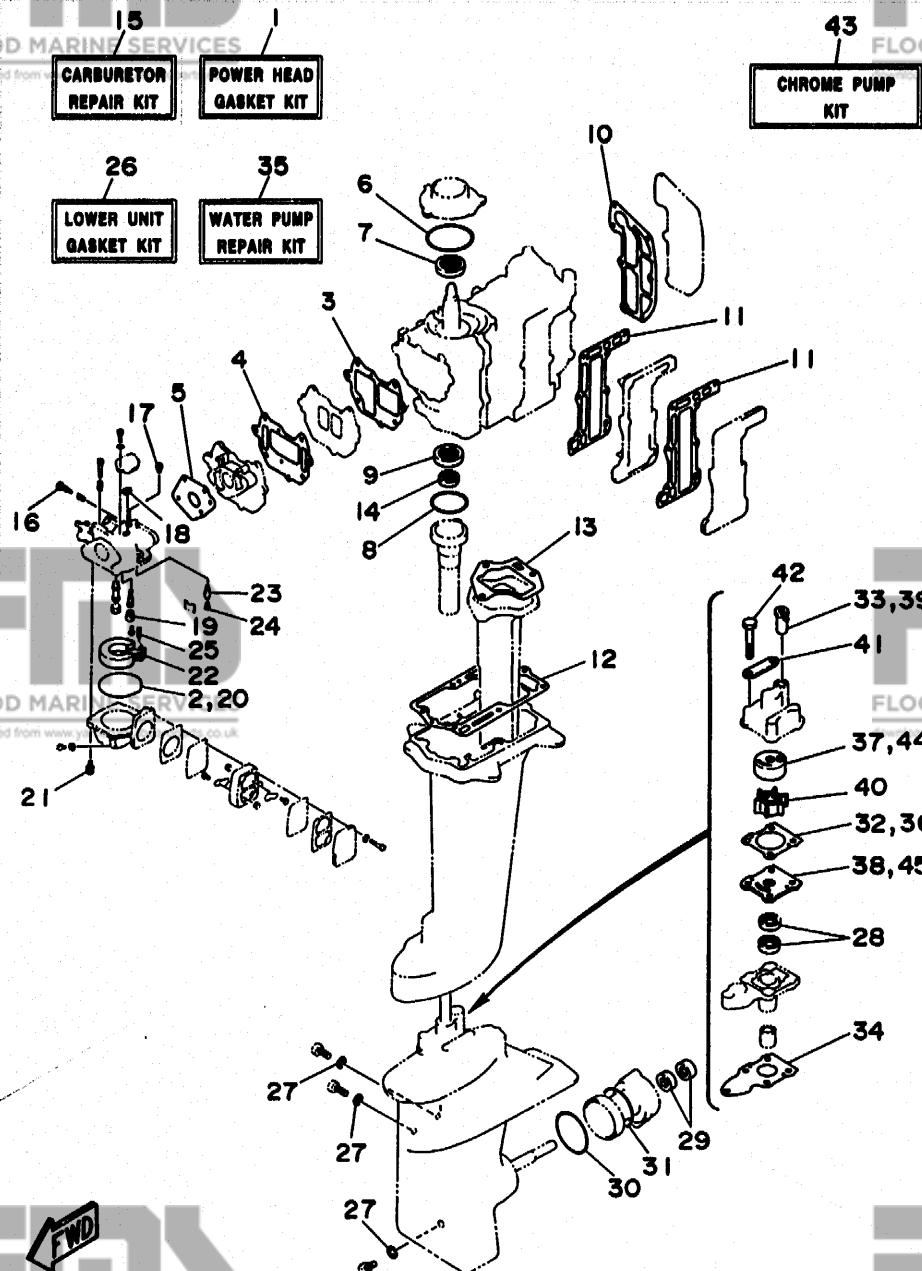


FIG. 20 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93101-15074	.OIL SEAL	2	
30	93210-49046	.JOINT SPY	1	
31	93210-53679	.O-RING	1	
32	6G1-44315-A0	.JOINT TORIQUE	1	
33	647-44366-00	.O-RING	1	
34	6G1-45315-A0	.JOINT TORIQUE	1	
35	6G1-W0078-A1	.GASKET, WATER PUMP	1	
36	6G1-44315-A0	.JOINT, POMPE A EAU	1	
37	6G1-44322-00	.DAMPER, WATER SEAL	1	
38	6G1-44323-00	.JOINT, TUBE D'EAU	1	
39	647-44366-00	.PACKING, LOWER CASING	1	
40	6G1-44352-00	.JOINT, BOITIER D'HELICE	1	
41	6G1-44328-00	WATER PUMP REPAIR KIT	1	
42	97095-06045	KIT DE REPARATION DE LA POMPE	1	
43	6GT-W0078-0A	.GASKET, WATER PUMP	1	
44	6G1-44322-40	.JOINT, POMPE A EAU	1	
45	6G1-44323-40	.INSERT, CARTRIDGE	1	
		.CUVETTE	1	
		.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	
		.DAMPER, WATER SEAL	1	
		.JOINT, TUBE D'EAU	1	
		.IMPELLER	1	
		.TURBINE	1	
		.PLATE	2	
		.PLAQUETTE	4	
		.BOLT	4	
		.BOULON	1	
		CHROME PUMP KIT	1	
		KIT DE REPARATION DE LA POMPE	1	
		.INSERT, CARTRIDGE	1	
		.CUVETTE	1	
		.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	

PART NO. NO. PIECES	REF. NO.
6G1-W0001-C1	20-26
6G1-W0001-02	20- 1
6G1-W0004-00	3- 2
6G1-W0070-50	7-10
6G1-W0078-A1	20-35
6G1-W0078-OA	20-43
6G1-W0090-04-4D	1- 1
6G1-W0093-00	20-15
656-W2810-02	6- 8
6G1-W4591-01-EL	14-14
6G1-W4592-00-EL	14-14
6G1-11191-01-9M	1-18
6G1-11193-A1	1-19
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6G1-11400-01	2- 1
6G1-11412-01	2- 2
6G1-11422-01	2- 3
6G1-11432-01	2- 4
6G1-11442-01	2- 5
6G1-11515-01	2-11
6G1-11610-00	2-16
6G1-11631-00-98	2-15
6G1-11633-00	2-18
6G1-11651-01	2-10
6G1-11681-00	2- 6
6E5-12411-01	1- 7
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6G1-13641-00-94	3- 4
6G1-13645-A1	3- 5
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6G1-14126-00	4- 6
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663-14159-00	4-23
676-14186-00	4-22
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6G1-14301-01	4- 1
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6H8-14301-01	4- 1
6G1-14398-00	4-18
6G1-14417-00	3- 8
6G1-14418-00	3- 9
6G1-14497-80	11- 7
63V-14523-00	4-12
6G1-14527-00	4- 5

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688-14548-00	4-25
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679-14555-00	4- 3
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676-14943-26	4-16
676-14943-27	4-16
6G1-14947-00	4-15
6H6-14947-00	4-15
6H8-14947-00	4-15
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6G1-14966-00	4- 4
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676-14966-00	4- 8
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6G1-14992-00	4-19
6G1-15100-00-94	1- 2
6G1-15359-01-94	1- 8
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6G1-15714-00	5- 3
6G1-15717-00	5- 5
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6G1-15771-00-94	5-21
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6G1-24412-01	4-32
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