

**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÈCES  
DETACHÉES**

**6C '96 (6H6)**  
**6D '96 (6H8)**  
**8C '96 (6G1)**

## FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

6C '96 (6H6), 6D '96 (6H8), 8C '96 (6G1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

### 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

|       |                                                  |         |                         |
|-------|--------------------------------------------------|---------|-------------------------|
| "UR"  | Use specified parts number.                      | "M"     | Manual start model      |
| "UN"  | Use as many as needed.                           | "E"     | Electric start model    |
| "AP"  | Alternate Parts                                  | "PTT"   | Power Trim & Tilt model |
| "LM"  | Local Made<br>(Parts need to be ordered locally) | "H/T"   | Hydro Tilt model        |
| "O/S" | Over Size                                        | "M/T"   | Manual Tilt model       |
|       |                                                  | "T.H/D" | Tiller Handle model     |

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

#### EXAMPLE

CARBURETOR ASSY  
. JET, PILOT  
. NOZZLE, MAIN

### 4. Number of component for assembly

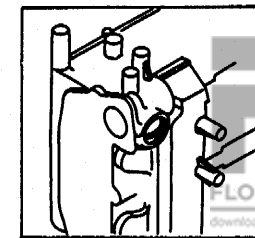
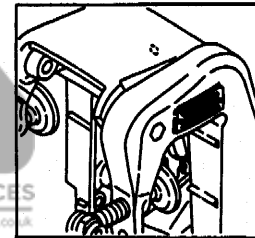
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

#### EXAMPLE

| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 6E0-85500-70    | C.D.I. MAGNETO ASSY | 1    |         |
| 6E0-85550-70    | . ROTOR ASSY        | 1    |         |
| 6E0-15723-00-94 | .. PULLY, STARTER   | 1    |         |

### 5. Applicable Serial No. and Color Code

| Engine Serial No. |      |        |   |
|-------------------|------|--------|---|
| 6CM               | S :  | 030589 | ~ |
|                   | L :  | 319132 | ~ |
| 6CEM              | S :  | 100787 | ~ |
|                   | L :  | 401307 | ~ |
| 6DM               | S :  | 002687 | ~ |
|                   | L :  | 300748 | ~ |
| 6DEM              | S :  | 100447 | ~ |
|                   | L :  | 400356 | ~ |
| 8CM               | S :  | 056590 | ~ |
|                   | L :  | 340981 | ~ |
|                   | UL : | 702817 | ~ |
| 8CEM              | S :  | 102231 | ~ |
|                   | L :  | 403196 | ~ |



| Color Code | Color Name                  | Abbreviation |
|------------|-----------------------------|--------------|
| 4D         | DARK BLuish GRAY METALLIC 2 | DBNM2        |

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

## AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

6C '96 (6H6), 6D '96 (6H8), 8C '96 (6G1)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.  
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

|         |                                                                        |
|---------|------------------------------------------------------------------------|
| "UR"    | Utiliser le numéro des pièces.                                         |
| "UN"    | Utiliser autant que nécessaire.                                        |
| "AP"    | Pièces de substitution                                                 |
| "OS"    | Cote Réparation                                                        |
| "LM"    | Fabrication locale<br>(les pièces doivent être commandées localement.) |
| "M"     | Modèle à démarrage manuel                                              |
| "E"     | Modèle à démarrage électrique                                          |
| "PTT"   | Modèle à assiette et relevage assistés                                 |
| "H/T"   | Modèle à relevage hydraulique                                          |
| "M/T"   | Modèle à relevage manuel                                               |
| "T.H/D" | Modèle à commande par barre franche                                    |

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE      ENS CARBURATEUR  
                 . GICLEUR, ralenti  
                 . PUIXS D'AIGUILLE

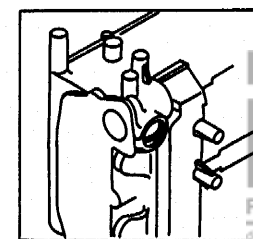
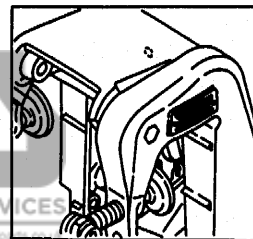
### 4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

| Référence       | Description             | Qté | Remarques |
|-----------------|-------------------------|-----|-----------|
| 6E0-85500-70    | MAGNETO C.D.I CPLT      | 1   |           |
| 6E0-85550-70    | . ROTOR CPLT            | 1   |           |
| 6E0-15723-00-94 | . . POULIE DE DEMARREUR | 1   |           |

### 5. Applications No de série et code couleur correspondants

| No de série du moteur |      |        |   |
|-----------------------|------|--------|---|
| 6CM                   | S :  | 030589 | ~ |
|                       | L :  | 319132 | ~ |
| 6CEM                  | S :  | 100787 | ~ |
|                       | L :  | 401307 | ~ |
| 6DM                   | S :  | 002687 | ~ |
|                       | L :  | 300748 | ~ |
| 6DEM                  | S :  | 100447 | ~ |
|                       | L :  | 400356 | ~ |
| 8CM                   | S :  | 056590 | ~ |
|                       | L :  | 340981 | ~ |
|                       | UL : | 702817 | ~ |
| 8CEM                  | S :  | 102231 | ~ |
|                       | L :  | 403196 | ~ |



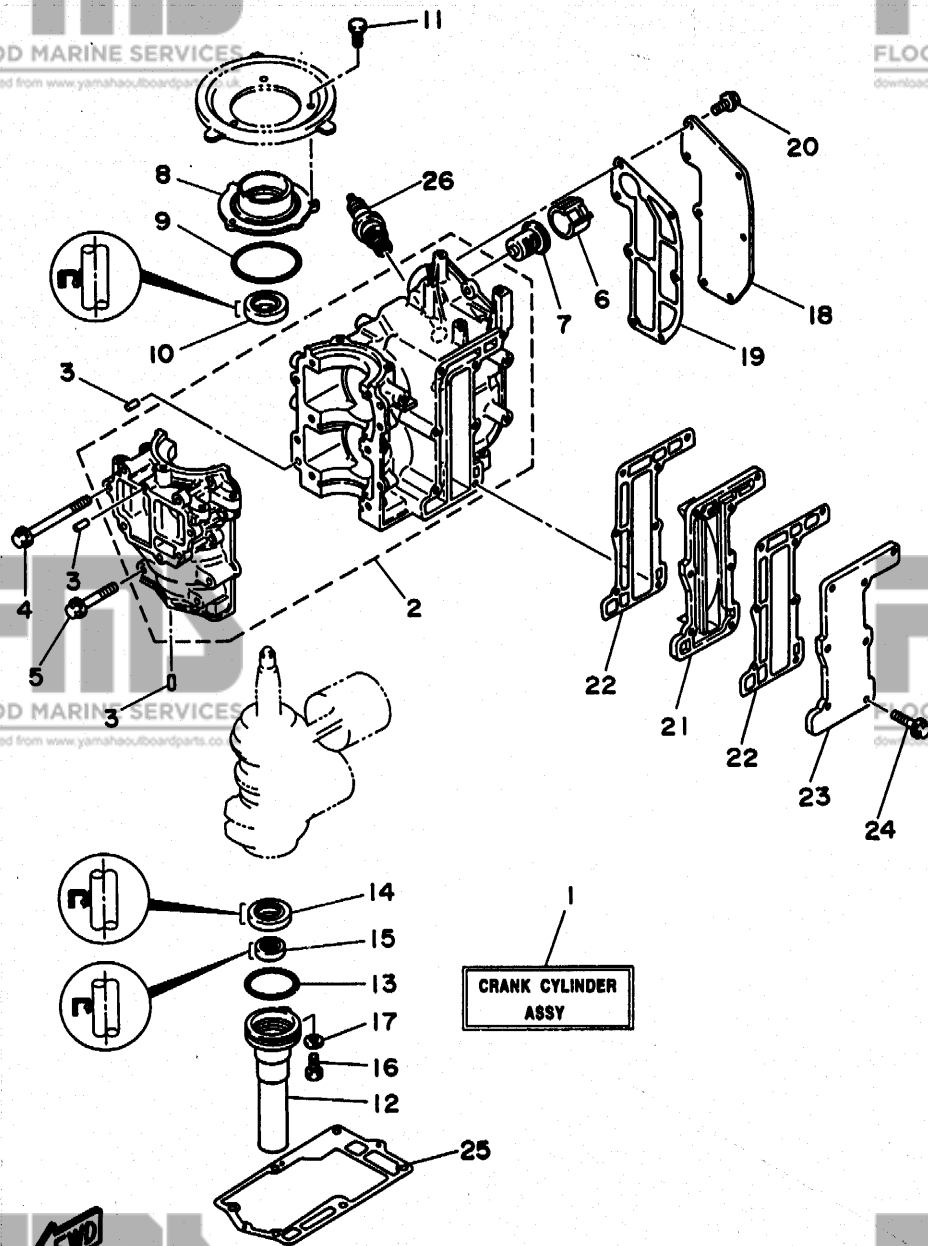
| Code couleur | Nom de couleur              | Abréviation |
|--------------|-----------------------------|-------------|
| 4D           | DARK BLUISH GRAY METALLIC 2 | DBNM2       |

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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**FIG. 1 CYLINDER. CRANKCASE**

**CYLINDRE. CARTER**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                                                          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------------------------------------------|----------|-------------------|
| 1        | 6G1-W0090-04-2D     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)<br>(REF.NO. 2 ~ 25,<br>FIG. 2, REF.NO. 1 ~ 19) | 1        |                   |
| 2        | 6G1-15100-00-94     | CRANKCASE ASSY                                                                                   | 1        |                   |
| 3        | 93604-08062         | CARTER DE MOTEUR COMPLET<br>PIN, DOWEL<br>CLAVETTE                                               | 4        |                   |
| 4        | 90105-06M26         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE                                                      | 6        |                   |
| 5        | 90105-06M25         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE                                                      | 4        |                   |
| 6        | 90387-22M50         | COLLAR<br>COLLERETTE                                                                             | 1        |                   |
| 7        | 6E5-12411-01        | THERMOSTAT<br>THERMOSTAT                                                                         | 1        |                   |
| 8        | 6G1-15359-01-94     | HOUSING, OIL SEAL<br>LOGEMENT, BAGUE D'ETANCHEITE                                                | 1        |                   |
| 9        | 93210-54M54         | O-RING<br>JOINT TORIQUE                                                                          | 1        |                   |
| 10       | 93102-20M25         | OIL SEAL<br>JOINT SPY                                                                            | 1        |                   |
| 11       | 97095-06016         | BOLT<br>BOULON                                                                                   | 3        |                   |
| 12       | 6G1-15396-02-5B     | HOUSING, OIL SEAL<br>LOGEMENT DE JOINT SPY                                                       | 1        |                   |
| 13       | 93210-42159         | O-RING<br>JOINT TORIQUE                                                                          | 1        |                   |
| 14       | 93101-20M29         | OIL SEAL<br>JOINT SPY                                                                            | 1        |                   |
| 15       | 93101-12M26         | OIL SEAL<br>JOINT SPY                                                                            | 1        |                   |
| 16       | 97095-06016         | BOLT<br>BOULON                                                                                   | 1        |                   |
| 17       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                                                                 | 1        |                   |
| 18       | 6G1-11191-01-9M     | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1                                                   | 1        |                   |
| 19       | 6G1-11193-A1        | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1                                            | 1        |                   |
| 20       | 90105-06M14         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE                                                      | 7        |                   |
| 21       | 6G1-41111-01-9M     | INNER COVER, EXHAUST<br>PLAQUE, ECHAPPEMENT                                                      | 1        |                   |
| 22       | 6G1-41112-A1        | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT                                       | 2        |                   |
| 23       | 6G1-41113-01-9M     | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                                                   | 1        |                   |
| 24       | 90105-06M24         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE                                                      | 7        |                   |
| 25       | 6G1-45113-A1        | GASKET, UPPER CASING<br>JOINT, TUBE D'ARBRE                                                      | 1        |                   |
| 26       | 94702-00271         | PLUG, SPARK (NGK BR7HS 10)<br>BOUGIE D'ALLUMAGE (NGK BR7HS 10)                                   | 2        | UR 6C/8C          |
|          | 94702-00274         | PLUG, SPARK (NGK BR6HS 10)<br>BOUGIE D'ALLUMAGE (NGK BR6HS 10)                                   | 2        | UR 6D             |

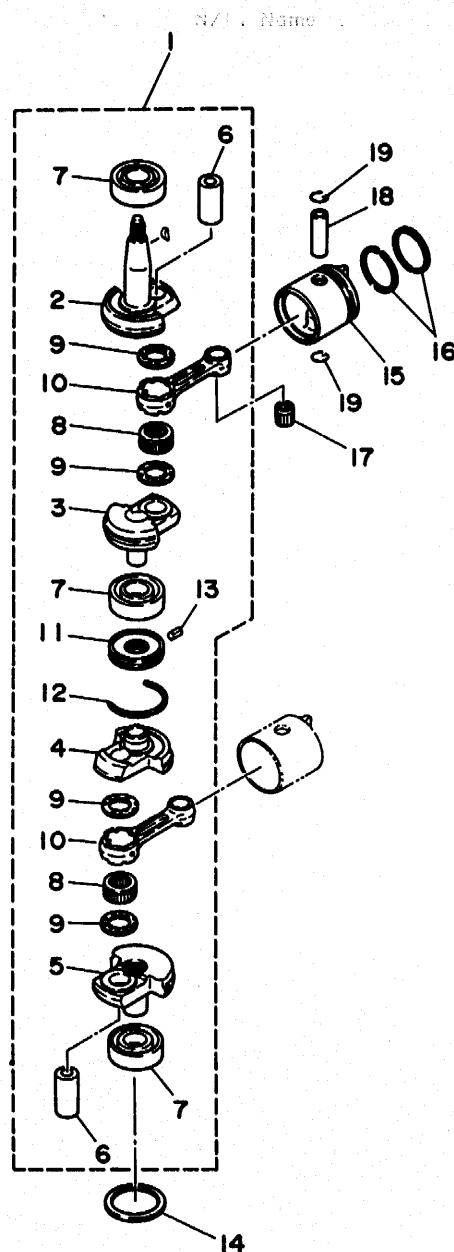


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------|----------|-------------------|
| 1        | 6G1-11400-01        | CRANKSHAFT ASSY VILEBREQUIN COMPLET         | 1        |                   |
| 2        | 6G1-11412-01        | .CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1       | 1        |                   |
| 3        | 6G1-11422-01        | .CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2       | 1        |                   |
| 4        | 6G1-11432-01        | .CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3       | 1        |                   |
| 5        | 6G1-11442-01        | .CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4       | 1        |                   |
| 6        | 6G1-11681-00        | .PIN, CRANK 1 .MANETON, VILEBREQUIN 1       | 2        |                   |
| 7        | 93306-204U0         | .BEARING .ROULEMENT                         | 3        |                   |
| 8        | 93310-418V1         | .BEARING, CYLINDRICAL .ROULEMENT            | 2        |                   |
| 9        | 90209-18112         | .WASHER .RONDELLE                           | 4        |                   |
| 10       | 6G1-11651-01        | .ROD, CONNECTING .BIELLE NUE                | 2        |                   |
| 11       | 6G1-11515-01        | .SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1     | 1        |                   |
| 12       | 93440-47055         | .CIRCLIP .CIRCLIP                           | 1        |                   |
| 13       | 91609-20008         | .PIN, SPRING .AXE DE RESSORT                | 1        |                   |
| 14       | 90201-41528         | WASHER, PLATE .RONDELLE, PLATE              | 1        |                   |
| 15       | 6G1-11631-00-98     | PISTON (STD) PISTON (STD)                   | 2        |                   |
| 16       | 6G1-11610-00        | PISTON RING SET (STD) JEU DE SEGMENTS (STD) | 2        |                   |
| 17       | 93310-112V0         | BEARING, CYLINDRICAL .ROULEMENT             | 2        |                   |
| 18       | 6G1-11633-00        | PIN, PISTON .AXE, PISTON                    | 2        |                   |
| 19       | 93450-13022         | CIRCLIP .CIRCLIP                            | 4        |                   |

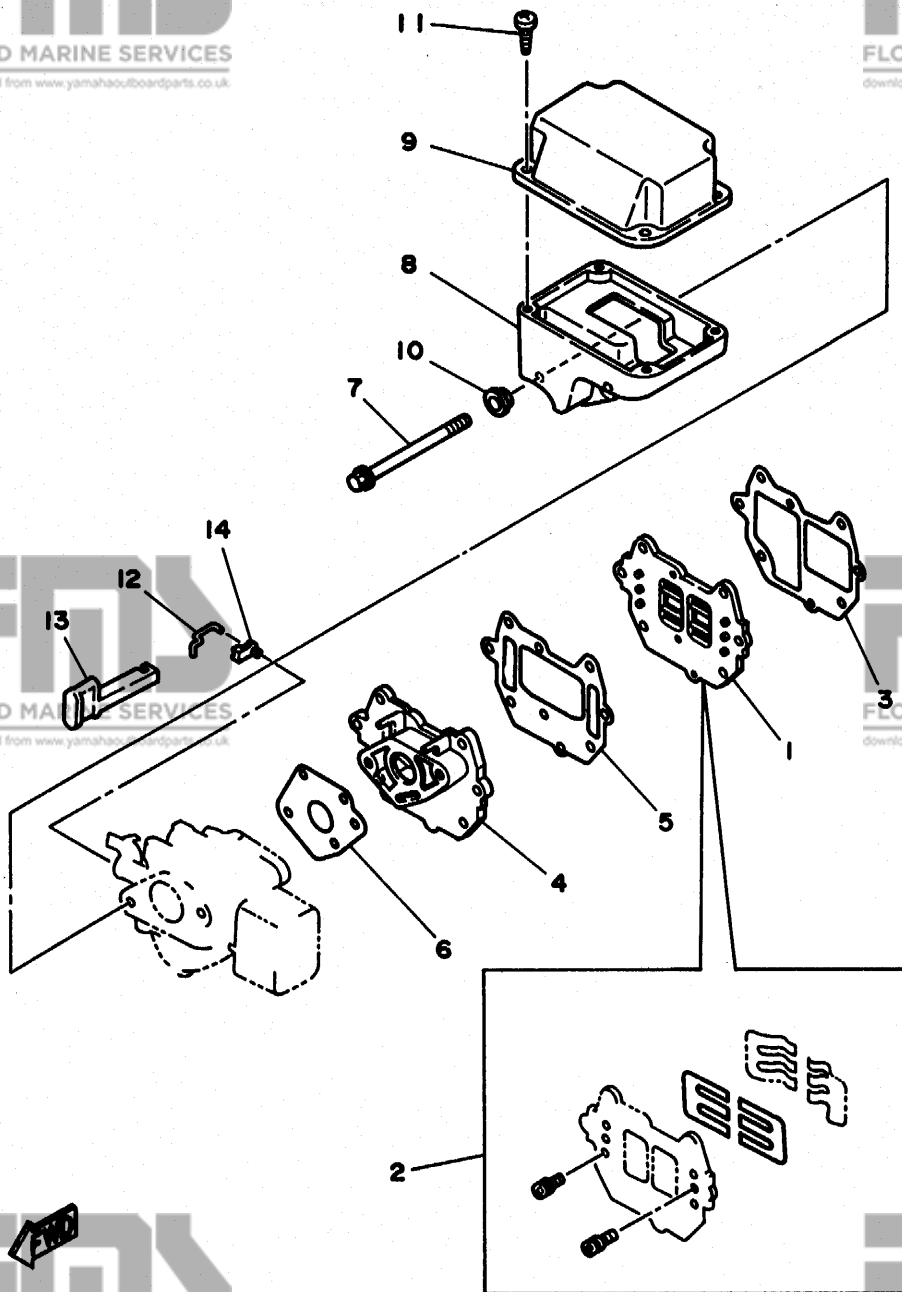


FIG. 3 INTAKE

ADMISSION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------|----------|-------------------|
| 1        | 6G1-13610-01        | REED VALVE ASSY<br>CLAPET COMPLET                | 1        |                   |
| 2        | 6G1-W0004-00        | .REED SET<br>.JEU DE CLAPETS                     | 1        |                   |
| 3        | 6G1-13621-A1        | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET     | 1        |                   |
| 4        | 6G1-13641-00-94     | MANIFOLD 1<br>TUBULURE 1                         | 1        |                   |
| 5        | 6G1-13645-A1        | GASKET, MANIFOLD 1<br>JOINT, TUBULURE 1          | 1        |                   |
| 6        | 6G1-14198-A1        | GASKET<br>JOINT                                  | 1        |                   |
| 7        | 95895-06085         | BOLT, FLANGE<br>BOULON                           | 2        |                   |
| 8        | 6G1-14417-00        | COVER 1<br>COUVERCLE 1                           | 1        |                   |
| 9        | 6G1-14418-00        | COVER 2<br>COUVERCLE 2                           | 1        |                   |
| 10       | 90387-06M70         | COLLAR<br>COLLERETTE                             | 2        |                   |
| 11       | 97780-50514         | SCREW, TAPPING<br>VIS, TETE BOMBEE               | 4        |                   |
| 12       | 6G1-41256-00        | ROD, CHOKE 1<br>TRINGLE 1, STARTER               | 1        |                   |
| 13       | 6G1-41271-00        | KNOB, CHOKE<br>BOUTON DE STARTER                 | 1        |                   |
| 14       | 6G1-41262-02        | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER | 1        |                   |

N/I, Name

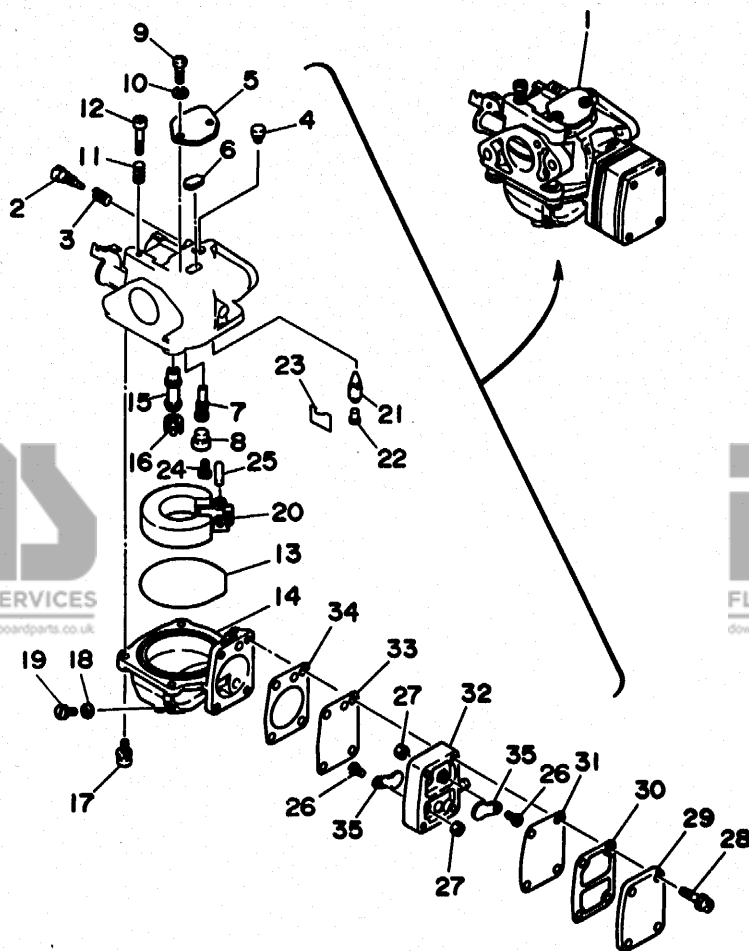


FIG. 4 CARBURETOR

CARBURETEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                          | Q'TY QTE   | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------|------------|-------------------|
| 1        | 6G1-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1       | 1 UR 8C    |                   |
|          | 6H6-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1       | 1 UR 6C    |                   |
|          | 6H8-14301-01        | CARBURETOR ASSY 1<br>CARBURETEUR COMPLET 1       | 1 UR 6D    |                   |
| 2        | 679-14923-00        | .SCREW, PILOT<br>.VIS, RALENTI                   | 1          |                   |
| 3        | 679-14555-00        | .SPRING<br>.RESSORT                              | 1          |                   |
| 4        | 6G1-14966-00        | .CAP<br>.CAPUCHON                                | 1          |                   |
| 5        | 6G1-14527-00        | .PLATE<br>.PLAQUE                                | 1          |                   |
| 6        | 6G1-14126-00        | .GASKET<br>.JOINT                                | 1          |                   |
| 7        | 6G1-14948-05        | .JET (#45)<br>.GICLEUR (#45)                     | 1          |                   |
| 8        | 676-14966-00        | .CAP<br>.CAPUCHON                                | 1          |                   |
| 9        | 98580-04010         | .SCREW, PAN HEAD<br>.VIS                         | 2          |                   |
| 10       | 92990-04100         | .WASHER, SPRING<br>.RONDELLE, GROWER             | 2          |                   |
| 11       | 90501-10326         | .SPRING, COMPRESSION<br>.RESSORT, COMPRESSION    | 1          |                   |
| 12       | 63V-14523-00        | .SCREW, STOP<br>.VIS, BUTEE                      | 1          |                   |
| 13       | 6G1-14984-00        | .O-RING<br>.JOINT TORIQUE                        | 1          |                   |
| 14       | 6G1-14980-01        | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR | 1          |                   |
| 15       | 6G1-14947-00        | .JET, NEEDLE<br>.GICLEUR DE STARTER              | 1 UR 8C    |                   |
|          | 6H6-14947-00        | .JET, NEEDLE<br>.GICLEUR DE STARTER              | 1 UR 6C    |                   |
|          | 6H8-14947-00        | .JET, NEEDLE<br>.GICLEUR DE STARTER              | 1 UR 6D    |                   |
| 16       | 676-14943-26        | .JET, MAIN (#98)<br>.GICLEUR, PRINCIPAL (#98)    | 1 UR 6C/8C |                   |
|          | 676-14943-27        | .JET, MAIN (#100)<br>.GICLEUR, PRINCIPAL (#100)  | 1 UR 6D    |                   |
| 17       | 97980-04114         | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE       | 4          |                   |
| 18       | 6G1-14398-00        | .WASHER<br>.RONDELLE                             | 1          |                   |
| 19       | 6G1-14992-00        | .SCREW, DRAIN<br>.BOUCHON, PURGE                 | 1          |                   |
| 20       | 6G1-14985-00        | .FLOAT<br>.FLOTTEUR                              | 1          |                   |
| 21       | 6G1-14546-00        | .VALVE, NEEDLE<br>.POINTEAU                      | 1          |                   |
| 22       | 676-14186-00        | .PIN, FLOAT<br>.AXE, FLOTTEUR                    | 1          |                   |
| 23       | 663-14159-00        | .CLIP<br>.JONC                                   | 1          |                   |

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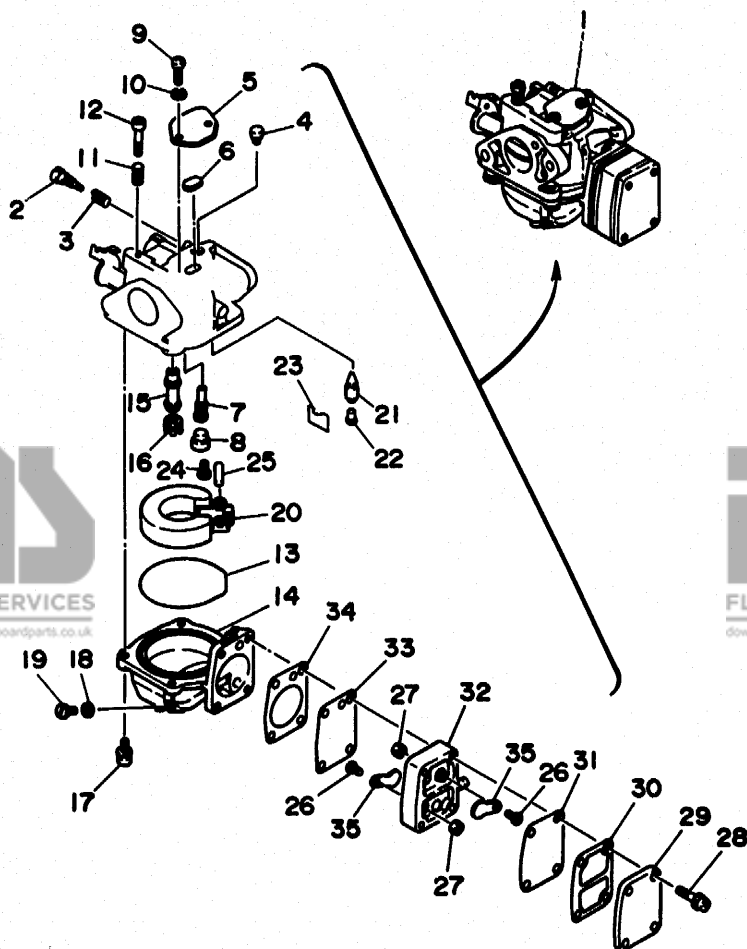


FIG. 4 CARBURETOR

CARBURETEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------|----------|-------------------|
| 24       | 98580-04008         | .SCREW, PAN HEAD            | 1        |                   |
| 25       | 688-14548-00        | .VIS                        | 1        |                   |
| 26       | 98580-03006         | .PIN, FLOAT ARM             | 1        |                   |
| 27       | 95380-03600         | .AXE, BRAS DE FLOTTEUR      | 2        |                   |
| 28       | 97980-04125         | .SCREW, PAN HEAD            | 2        |                   |
| 29       | 6G1-24452-00        | .VIS                        | 2        |                   |
| 30       | 6G1-24432-00        | .NUT                        | 4        |                   |
| 31       | 6G1-24471-00        | .ECROU                      | 1        |                   |
| 32       | 6G1-24412-01        | .SCREW, WITH WASHER         | 1        |                   |
| 33       | 6G1-24411-00        | .VIS, AVEC RONDELLE         | 1        |                   |
| 34       | 6G1-24431-01        | .COVER                      | 1        |                   |
| 35       | 6G1-24421-00        | .COUVERCLE                  | 1        |                   |
|          |                     | .GASKET, FUEL PUMP 2        | 1        |                   |
|          |                     | .JOINT 2 DE POMPE A ESSENCE | 1        |                   |
|          |                     | .DIAPHRAGM                  | 1        |                   |
|          |                     | .DIAPHRAGME                 | 1        |                   |
|          |                     | .BODY 1                     | 1        |                   |
|          |                     | .CORPS 1                    | 1        |                   |
|          |                     | .DIAPHRAGM                  | 1        |                   |
|          |                     | .DIAPHRAGME                 | 1        |                   |
|          |                     | .GASKET, FUEL PUMP 1        | 1        |                   |
|          |                     | .JOINT 1 DE POMPE A ESSENCE | 1        |                   |
|          |                     | .VALVE, CHECK               | 2        |                   |
|          |                     | .SOUPAPE, RETENUE           |          |                   |

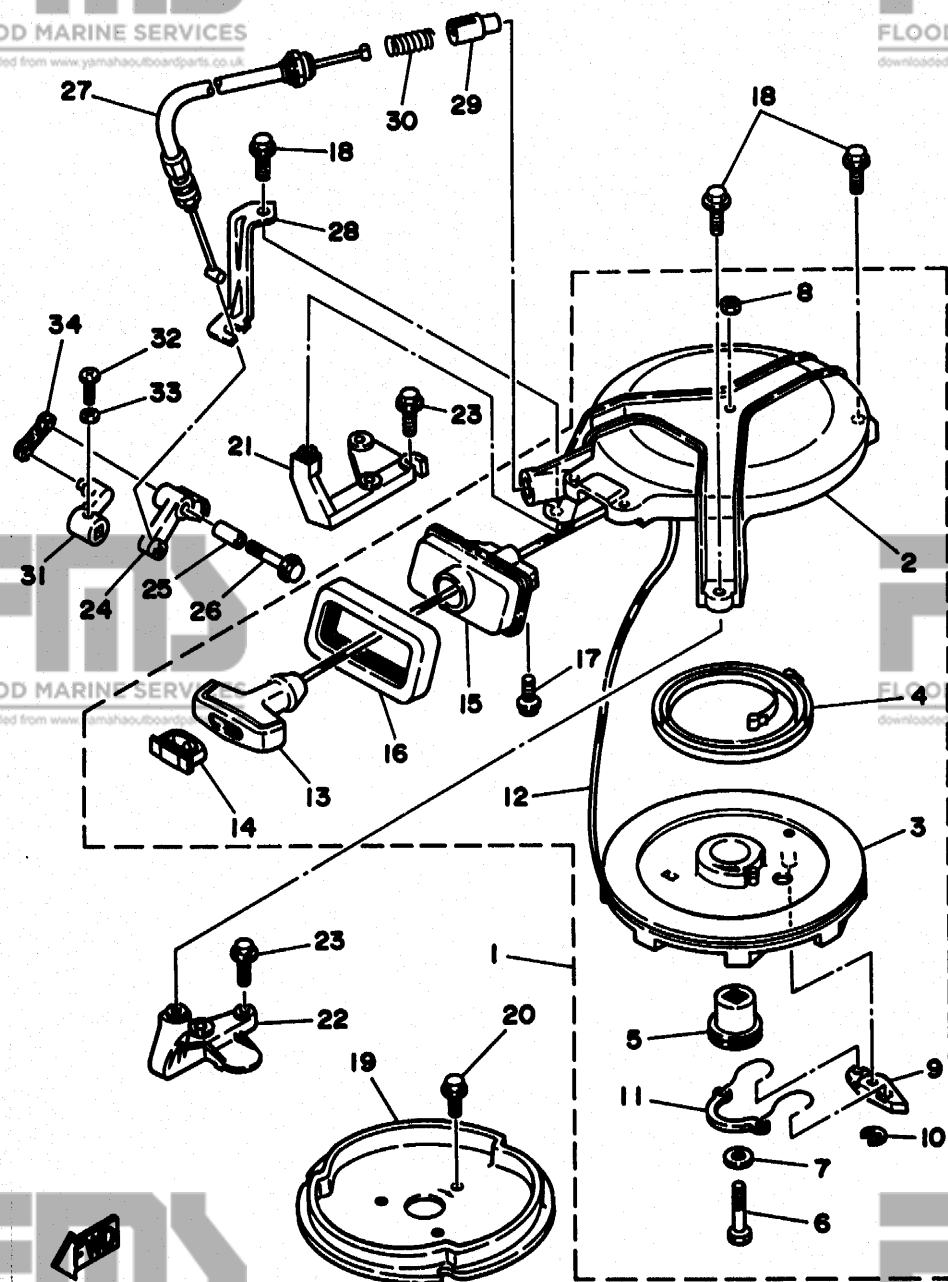


FIG. 5 STARTER

DEMARREUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------|----------|-------------------|
| 1        | 6G1-15710-81        | STARTER ASSY<br>DEMARREUR COMPLET           | 1        |                   |
| 2        | 6G1-15711-80-94     | CASE, STARTER<br>CARTE DE DEMARREUR         | 1        |                   |
| 3        | 6G1-15714-00        | DRUM, SHEAVE<br>TAMBOUR, POULIE             | 1        |                   |
| 4        | 90510-08M03         | SPRING, SPIRAL<br>RESSORT, HELICOIDAL       | 1        |                   |
| 5        | 6G1-15717-00        | SHAFT, STARTER<br>AXE DE DEMARREUR          | 1        |                   |
| 6        | 97014-06035         | BOLT<br>BOULON                              | 1        |                   |
| 7        | 90201-06M30         | WASHER, PLATE<br>RONDELLE, PLATE            | 1        |                   |
| 8        | 95380-06600         | NUT<br>ECROU                                | 1        |                   |
| 9        | 677-15741-01        | PAWL, DRIVE<br>CLIQUET, ENTRAINEMENT        | 1        |                   |
| 10       | 93430-06M02         | CIRCLIP<br>CLIPS                            | 1        |                   |
| 11       | 6G1-15705-00        | SPRING, DRIVE PAWL<br>RESSORT DE CLIQUET    | 1        |                   |
| 12       | *                   | WIRE (L1850)<br>FIL (L1850)                 | 1        |                   |
| 13       | 6G1-15755-00        | HANDLE, STARTER<br>POIGNEE, DE DEMARREUR    | 1        |                   |
| 14       | 6G1-15779-00        | COVER<br>COUVERCLE                          | 1        |                   |
| 15       | 6G1-15758-00        | GUIDE, ROPE<br>GUIDE DE CABLE               | 1        |                   |
| 16       | 6G1-15762-00        | SEAL, RUBBER 2<br>JOINT CAOUTCHOUC 2        | 1        |                   |
| 17       | 95895-06016         | BOLT, FLANGE<br>BOULON                      | 2        |                   |
| 18       | 95895-06020         | BOLT, FLANGE<br>BOULON                      | 3        |                   |
| 19       | 6G1-15723-00-94     | PULLEY, STARTER<br>POULIE DE DEMARREUR      | 1        |                   |
| 20       | 90105-06M29         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE | 3        |                   |
| 21       | 6G1-15771-00-94     | STAY 1<br>SUPPORT 1                         | 1        |                   |
| 22       | 6G1-15772-00-94     | STAY 2<br>SUPPORT 2                         | 1        |                   |
| 23       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL          | 4        |                   |
| 24       | 6G1-15746-81        | ARM<br>BRAS                                 | 1        |                   |
| 25       | 6G1-15764-00        | COLLAR 1<br>COLLERETTE 1                    | 1        |                   |

\* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.

\* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M.

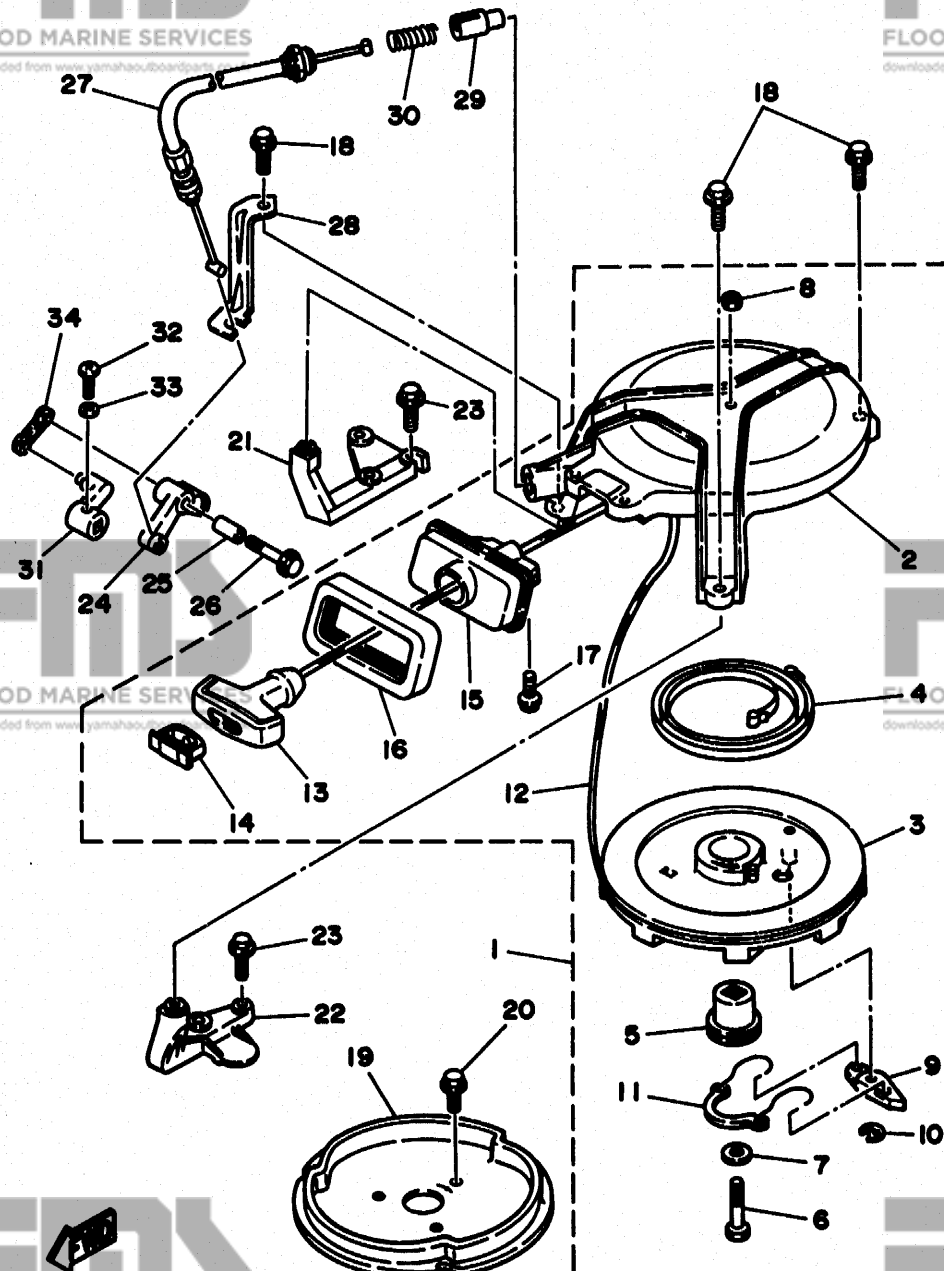


FIG. 5 STARTER

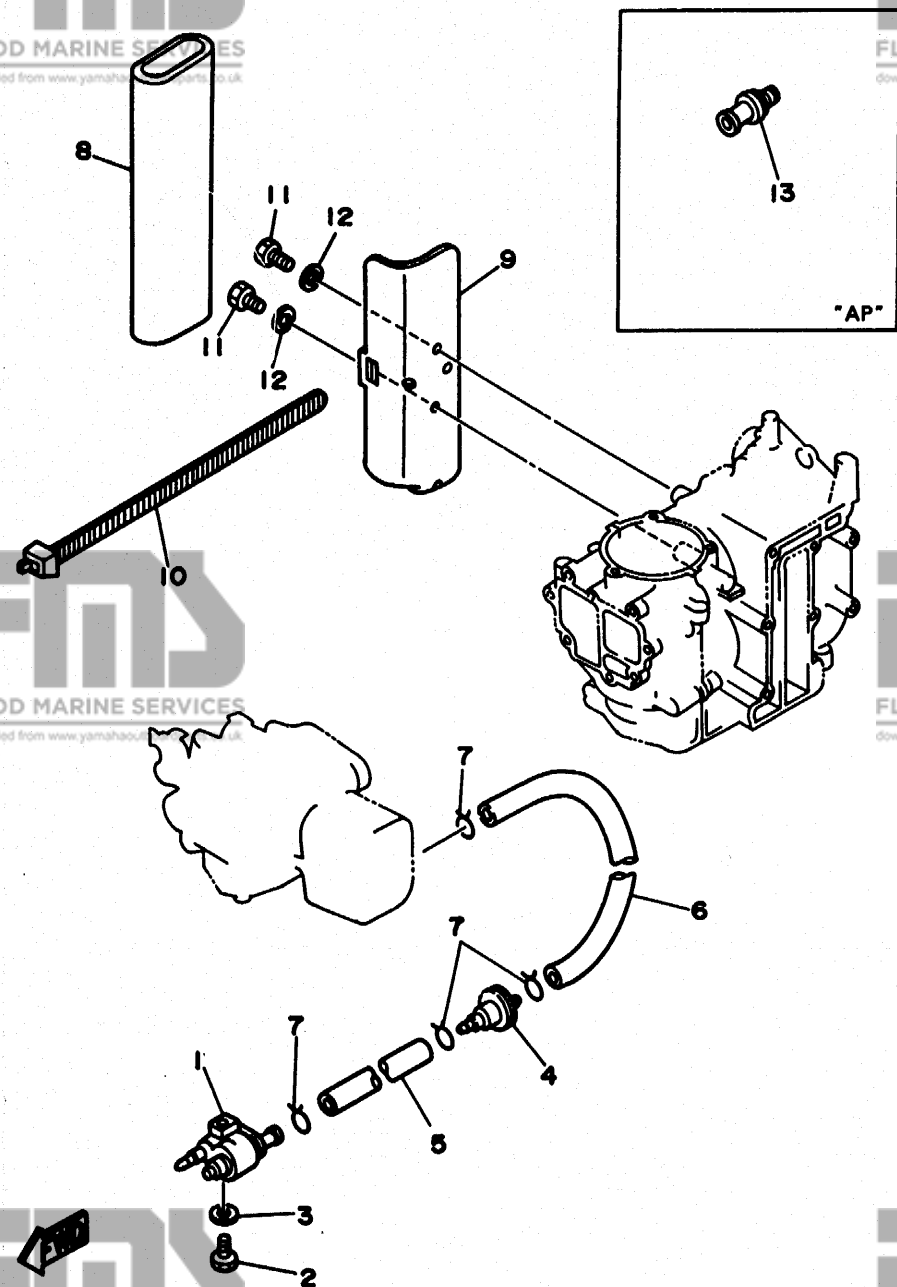
DEMARREUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                         | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------|----------|-------------------|
| 26       | 95895-06025         | BOLT, FLANGE BOULON                             | 1        |                   |
| 27       | 6G1-15770-81        | CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR | 1        |                   |
| 28       | 6G1-15774-81        | STAY 4 SUPPORT 4                                | 1        |                   |
| 29       | 656-15748-00        | PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR  | 1        |                   |
| 30       | 90501-10227         | SPRING, COMPRESSION RESSORT, COMPRESSION        | 1        |                   |
| 31       | 6G1-44125-80        | LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION       | 1        |                   |
| 32       | 98580-05016         | SCREW, PAN HEAD VIS                             | 1        |                   |
| 33       | 92990-05600         | WASHER, PLATE RONDELLE, PLATE                   | 1        |                   |
| 34       | 6G1-15747-80        | LINK BIELLETTE                                  | 1        |                   |

FIG. 6 FUEL

CARBURANT

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                   | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------------------|----------|-------------------|
| 1        | 6G1-24304-02        | FUEL PIPE JOINT COMP. 1<br>DURITE RACCORDEMENT. A ESSENCE | 1        |                   |
| 2        | 97095-06025         | BOLT<br>BOULON                                            | 1        |                   |
| 3        | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                          | 1        |                   |
| 4        | 646-24251-02        | STRAINER 1<br>FILTRE 1                                    | 1        |                   |
| 5        | 90445-09094         | HOSE<br>DURITE                                            | 1        |                   |
| 6        | 90445-09220         | HOSE<br>DURITE                                            | 1        |                   |
| 7        | 90467-08004         | CLIP<br>JONC                                              | 4        |                   |
| 8        | 656-W2810-02        | TOOL KIT<br>TROUSSE A OUTILS                              | 1        |                   |
| 9        | 6G1-28170-00        | TOOL, HOLDER<br>OUTIL                                     | 1        |                   |
| 10       | 6E1-42694-00        | BAND<br>COLLIER                                           | 1        |                   |
| 11       | 97095-06012         | BOLT<br>BOULON                                            | 2        |                   |
| 12       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                          | 2        |                   |
| 13       | 6E0-28193-00-94     | PLUG, WATER CHECK<br>BOUCHON, CONTROLE D'EAU              | 1 AP     |                   |



N/I, Name

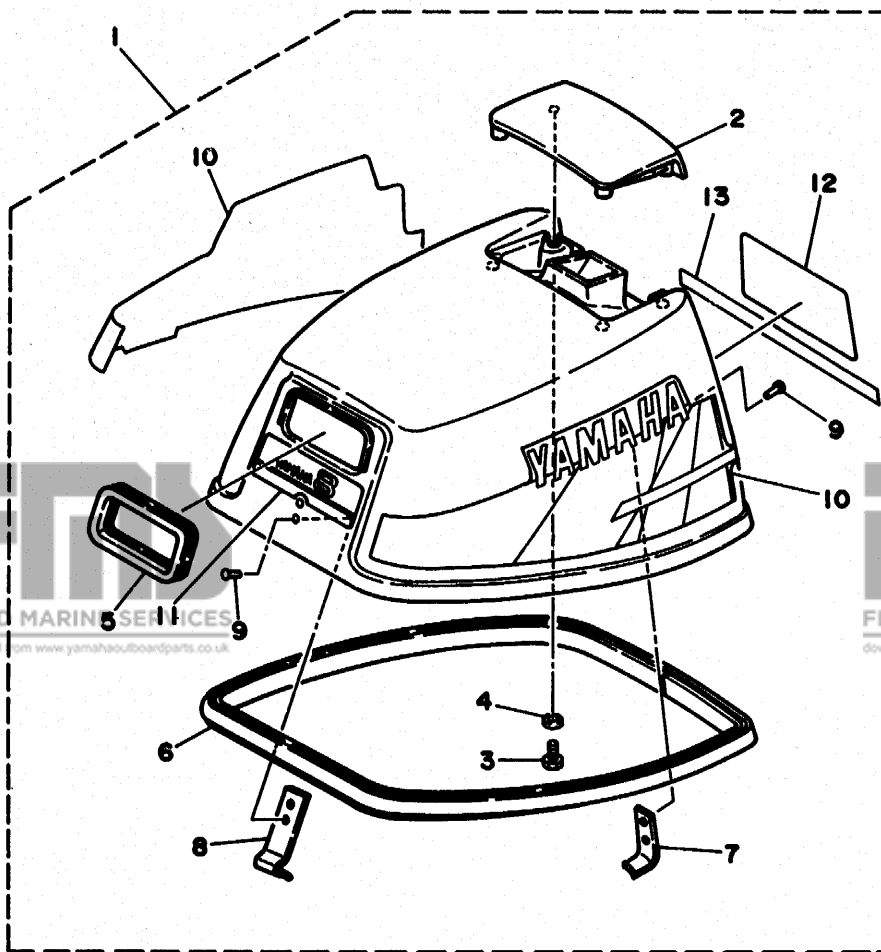


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                           | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|----------|-------------------|
| 1        | 6G1-42610-50-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                  | 1        | UR 8C             |
|          | 6H6-42610-50-4D     | TOP COWLING ASSY<br>CAPOT (ENS.)                  | 1        | UR 6C/6D          |
| 2        | 6G1-42613-00-4D     | MOLDING, AIR DUCT<br>.MANCHON A AIR               | 1        |                   |
| 3        | 97095-06016         | BOLT<br>.BOULON                                   | 4        |                   |
| 4        | 92990-06600         | WASHER, PLATE<br>.RONDELLE, PLATE                 | 4        |                   |
| 5        | 6G1-15761-00        | SEAL, RUBBER 1<br>.JOINT CAOUTCHOUC 1             | 1        |                   |
| 6        | 6G1-42615-00        | SEAL<br>.JOINT                                    | 1        |                   |
| 7        | 6G1-42647-00        | HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 1        |                   |
| 8        | 6G1-42651-02        | HOOK<br>.CROCHET                                  | 1        |                   |
| 9        | 90266-04M00         | RIVET<br>.RIVET                                   | 4        |                   |
| 10       | 6G1-W0070-50        | GRAPHIC SET<br>.JEU DIEMBLEMES                    | 1        |                   |
| 11       | 6G1-42677-10        | GRAPHIC, FRONT<br>.ADHESIF, AVANT                 | 1        | UR 8C             |
|          | 6H6-42677-10        | GRAPHIC, FRONT<br>.ADHESIF, AVANT                 | 1        | UR 6C/6D          |
| 12       | 6G1-42678-11        | GRAPHIC, REAR<br>.ADHESIF, ARRIERE                | 1        | UR 8C             |
|          | 6H6-42678-11        | GRAPHIC, REAR<br>.ADHESIF, ARRIERE                | 1        | UR 6C/6D          |
| 13       | 6G1-4267A-50        | GRAPHIC, REAR 2<br>.ADHESIF, ARRIERE 2            | 1        |                   |

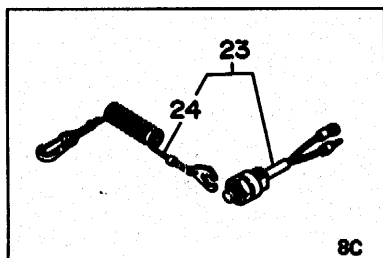
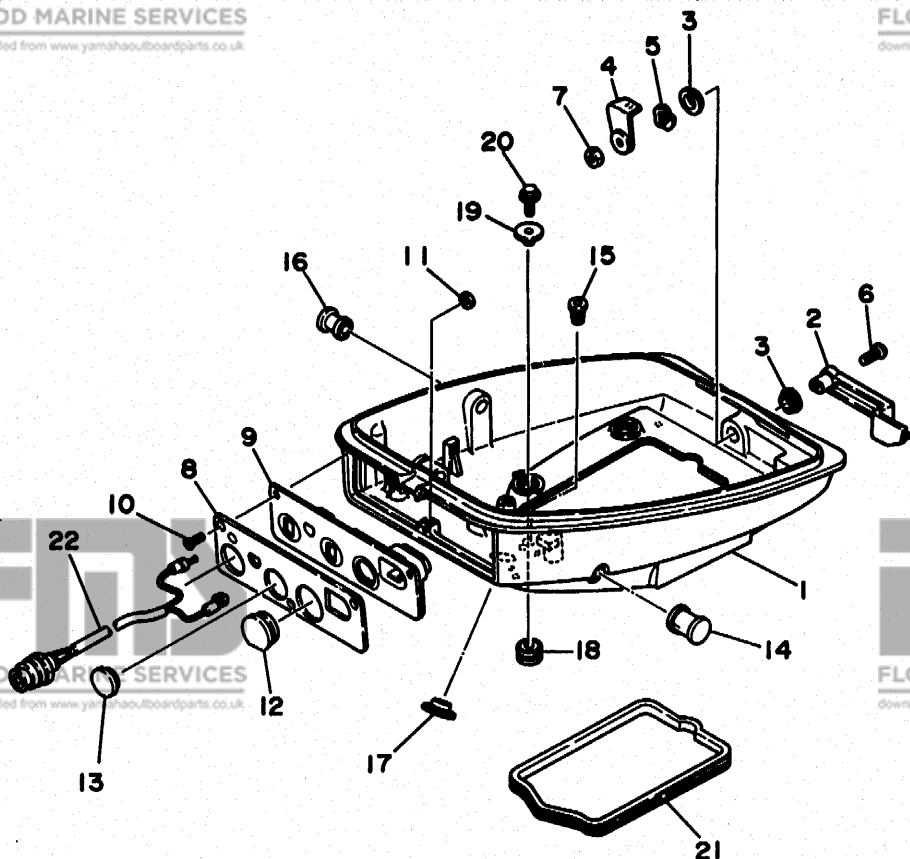


FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR

| REF. NO. | PART NO. NO. PIÈCES | DESCRIPTION DESCRIPTION                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------|----------|-------------------|
| 1        | 6G1-42711-01-4D     | COWLING, BOTTOM CUVETTE                     | 1        |                   |
| 2        | 6G1-42815-00-4D     | LEVER, CLAMP LEVIER, PRESSE                 | 1        |                   |
| 3        | 90386-12M45         | BUSH DOUILLE                                | 2        |                   |
| 4        | 6E0-42816-00        | LEVER, CLAMP LEVIER, PRESSE                 | 1        |                   |
| 5        | 90206-12052         | WASHER, WAVE RONDELLE, ONDULEE              | 1        |                   |
| 6        | 97885-06030         | SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE       | 1        |                   |
| 7        | 95380-06700         | NUT ECROU                                   | 1        |                   |
| 8        | 6G1-42719-81        | PANEL, FRONT LOWER PANNEAU, AVANT INFÉRIEUR | 1        |                   |
| 9        | 6G1-42767-00        | BRACKET SUPPORT                             | 1        |                   |
| 10       | 90149-05M02         | SCREW VIS                                   | 3        |                   |
| 11       | 95380-05700         | NUT ECROU                                   | 1        |                   |
| 12       | 6G1-42724-00        | GROMMET PASSE-FIL                           | 1        |                   |
| 13       | 6G1-42725-00        | GROMMET PASSE-FIL                           | 1        |                   |
| 14       | 6G1-42726-00        | GROMMET PASSE-FIL                           | 1        |                   |
| 15       | 6G1-42727-00        | GROMMET PASSE-FIL                           | 1        |                   |
| 16       | 6G1-42748-00        | GROMMET PASSE-FIL                           | 1        |                   |
| 17       | 6G1-26326-00        | GROMMET RONDELLE CAOUTCHOUC                 | 1        |                   |
| 18       | 90480-15M31         | GROMMET RONDELLE CAOUTCHOUC                 | 4        |                   |
| 19       | 90387-06M52         | COLLAR COLLERETTE                           | 4        |                   |
| 20       | 95895-06020         | BOLT, FLANGE BOULON                         | 4        |                   |
| 21       | 6G1-42716-00        | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1        | 1        |                   |
| 22       | 6A0-82550-01        | ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT  | 1        | UR 6C/6D          |
| 23       | 6E9-82575-02        | ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT  | 1        | UR 8C             |
| 24       | 682-82556-00        | .STOPPER .PLAQUETTE                         | 1        |                   |

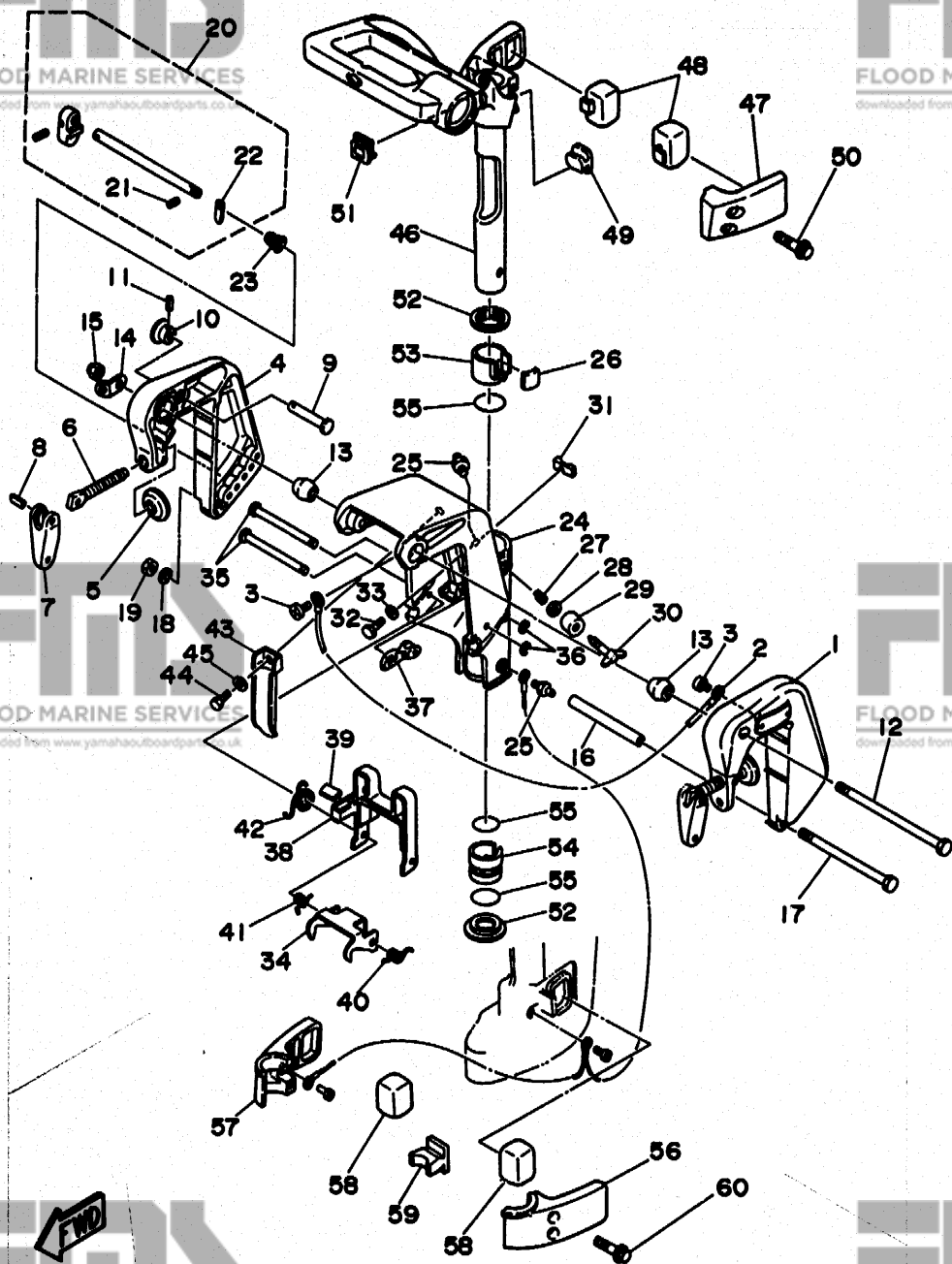


FIG. 9 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|----------|-------------------|
| 1        | 6G1-43111-03-4D     | BRACKET, CLAMP PRESSE                          | 1        |                   |
| 2        | 6E5-82148-00        | WIRE, LEAD 4 FIL 4                             | 1        |                   |
| 3        | 97885-06008         | SCREW, PAN HEAD VIS                            | 2        |                   |
| 4        | 6G1-43112-01-4D     | BRACKET, CLAMP PRESSE                          | 1        |                   |
| 5        | 648-43114-01        | PAD, TRANSOM CLAMP RONDELLE D'APPUI            | 2        |                   |
| 6        | 677-43116-01        | SCREW, TRANSOM CLAMP VIS DE PRESSE             | 2        |                   |
| 7        | 6E0-43118-01        | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE | 2        |                   |
| 8        | 90243-04M01         | PIN RIVET                                      | 2        |                   |
| 9        | 689-43191-00        | SHAFT, STOPPER AXE, BUTEE                      | 1        |                   |
| 10       | 689-43192-01        | KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE        | 1        |                   |
| 11       | 91690-30016         | PIN, SPRING AGRAFFE                            | 1        |                   |
| 12       | 90101-08M08         | BOLT BOULON                                    | 1        |                   |
| 13       | 6G8-43136-00        | PIECE, FRICTION FRICTION                       | 2        |                   |
| 14       | 6A1-43113-01        | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE         | 1        |                   |
| 15       | 95780-08300         | NUT, FLANGE ECRU                               | 1        |                   |
| 16       | 90387-06M13         | COLLAR COLLERETTE                              | 1        |                   |
| 17       | 97095-06135         | BOLT BOULON                                    | 1        |                   |
| 18       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                  | 1        |                   |
| 19       | 95380-06600         | NUT ECRU                                       | 1        |                   |
| 20       | 6G1-43160-00        | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)      | 1        |                   |
| 21       | 91690-30008         | .PIN, SPRING .AGRAFFE                          | 1        |                   |
| 22       | 689-43165-00        | .PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON  | 1        |                   |
| 23       | 90502-10M06         | SPRING, CONICAL RESSORT, CONIQUE               | 1        |                   |
| 24       | 6G1-43311-13-4D     | BRACKET, SWIVEL SUPPORT, PIVOT                 | 1        |                   |
| 25       | 93700-06M03         | NIPPLE, GREASE PION                            | 2        |                   |
| 26       | 6G1-42528-00        | PLATE, FRICTION PLAQUE, FRICTION               | 1        |                   |
| 27       | 90501-18M00         | SPRING, COMPRESSION RESSORT, COMPRESSION       | 1        |                   |
| 28       | 92990-08600         | WASHER, PLATE RONDELLE, PLATE                  | 1        |                   |

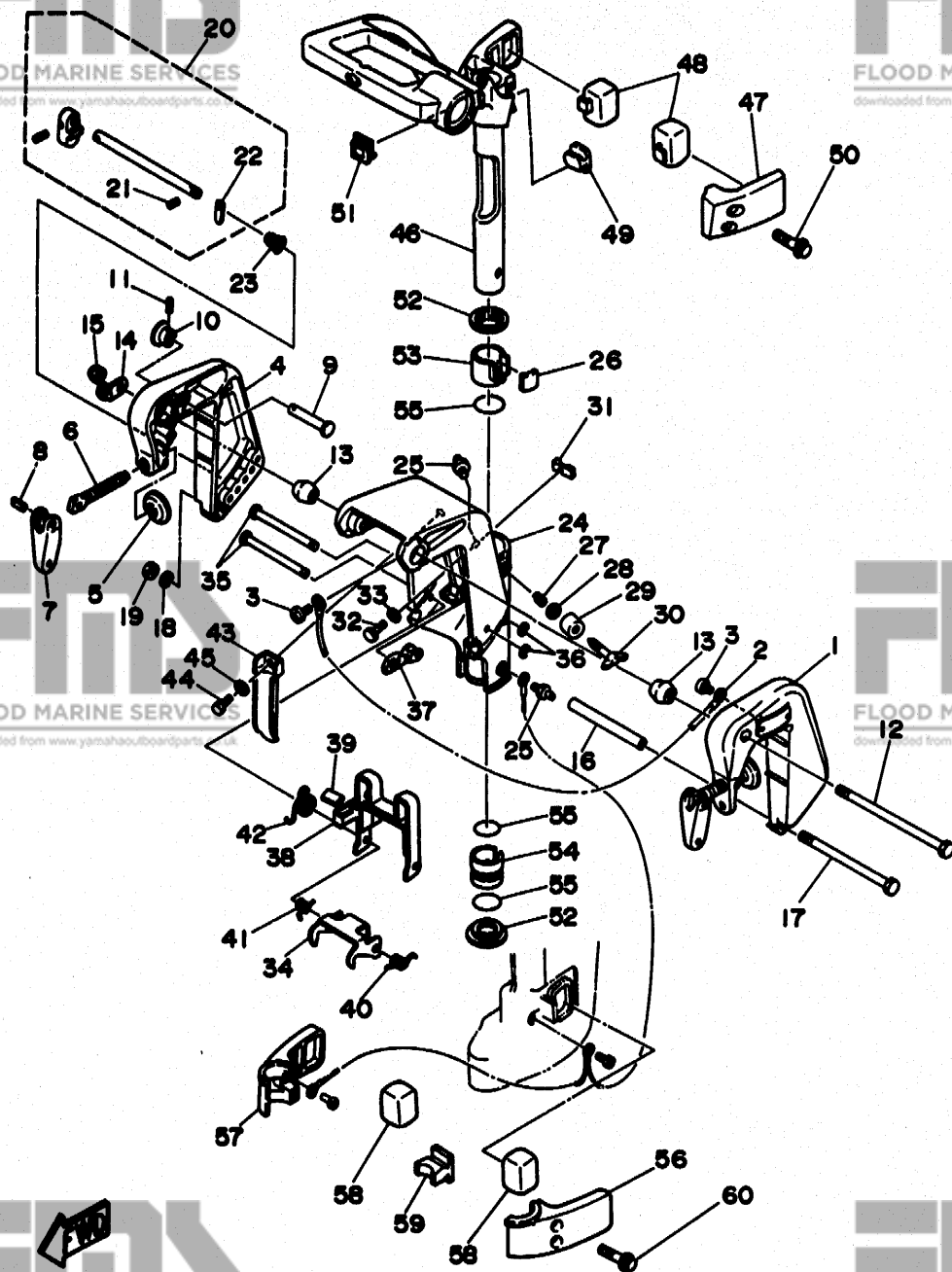


FIG. 9 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|----------|-------------------|
| 29       | 6G1-43373-00        | SEAL, DAMPER JOINT                                         | 1        |                   |
| 30       | 6G1-42529-00        | SCREW, FRICTION PIECE VIS, PIECE DE FRICTION               | 1        |                   |
| 31       | 6G1-44532-00        | STOPPER, UPPER MOUNT PLAQUETTE                             | 1        |                   |
| 32       | 97095-06010         | BOLT BOULON                                                | 1        |                   |
| 33       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                              | 1        |                   |
| 34       | 6G1-43614-00        | PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHÉ AR            | 1        |                   |
| 35       | 6G1-43659-00        | SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHÉ AR            | 2        |                   |
| 36       | 99080-05600         | CIRCLIP CIRCLIP                                            | 2        |                   |
| 37       | 6G1-43615-01        | PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHÉ AR            | 1        |                   |
| 38       | 6G1-43681-00        | LEVER, SHALLOW WATER DRIVE LEVIER                          | 1        |                   |
| 39       | 6G1-43318-01        | COVER CAPUCHON                                             | 1        |                   |
| 40       | 90508-10M15         | SPRING, TORSION RESSORT, TORSION                           | 1        |                   |
| 41       | 90508-10M16         | SPRING, TORSION RESSORT, TORSION                           | 1        |                   |
| 42       | 90508-14M17         | SPRING, TORSION RESSORT, TORSION                           | 1        |                   |
| 43       | 6G1-42731-00        | CARRYING HANDLE POIGNEE DE PORTAGE                         | 1        |                   |
| 44       | 97395-08016         | BOLT BOULON                                                | 1        |                   |
| 45       | 92990-08600         | WASHER, PLATE RONDELLE, PLATE                              | 1        |                   |
| 46       | 6G1-42511-04-4D     | BRACKET, STEERING CADRE, DIRECTION                         | 1        |                   |
| 47       | 6G1-44511-00-4D     | COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR         | 1        |                   |
| 48       | 6G1-44514-00        | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL    | 2        |                   |
| 49       | 6G1-44516-00        | MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT     | 1        |                   |
| 50       | 95895-06035         | BOLT, FLANGE BOULON                                        | 2        |                   |
| 51       | 6G1-42551-00        | GROMMET PASSE-FIL                                          | 1        |                   |
| 52       | 6G1-42535-00        | WASHER, THRUST RONDELLE DE CALAGE                          | 2        |                   |
| 53       | 6G1-42537-00        | BUSHING, PIVOT SHAFT COUSSINET                             | 1        |                   |
| 54       | 6G1-42538-01        | BUSHING, PIVOT SHAFT COUSSINET                             | 1        |                   |
| 55       | 93210-30M31         | O-RING JOINT TORIQUE                                       | 3        |                   |
| 56       | 6G1-44551-01-4D     | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR | 1        |                   |

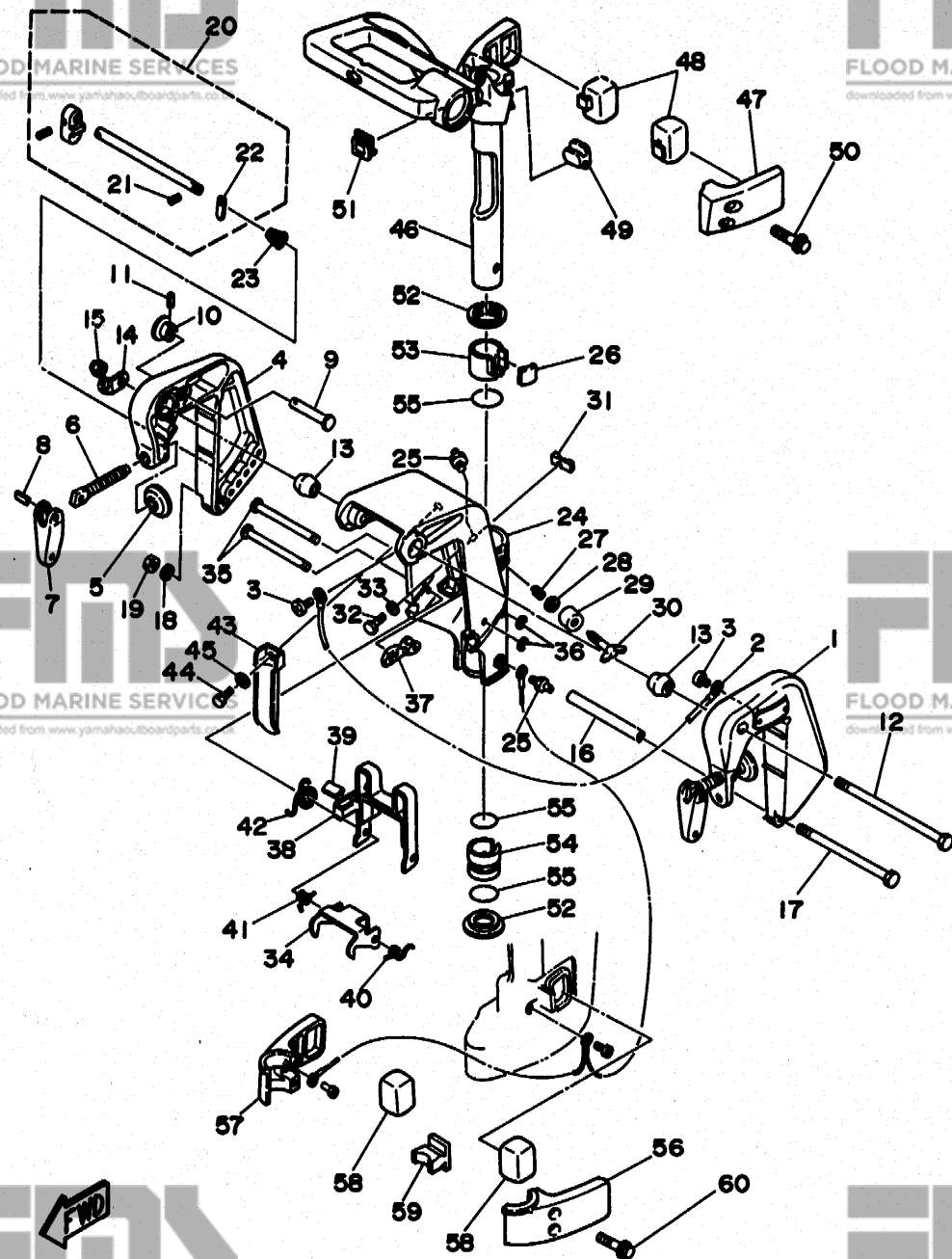
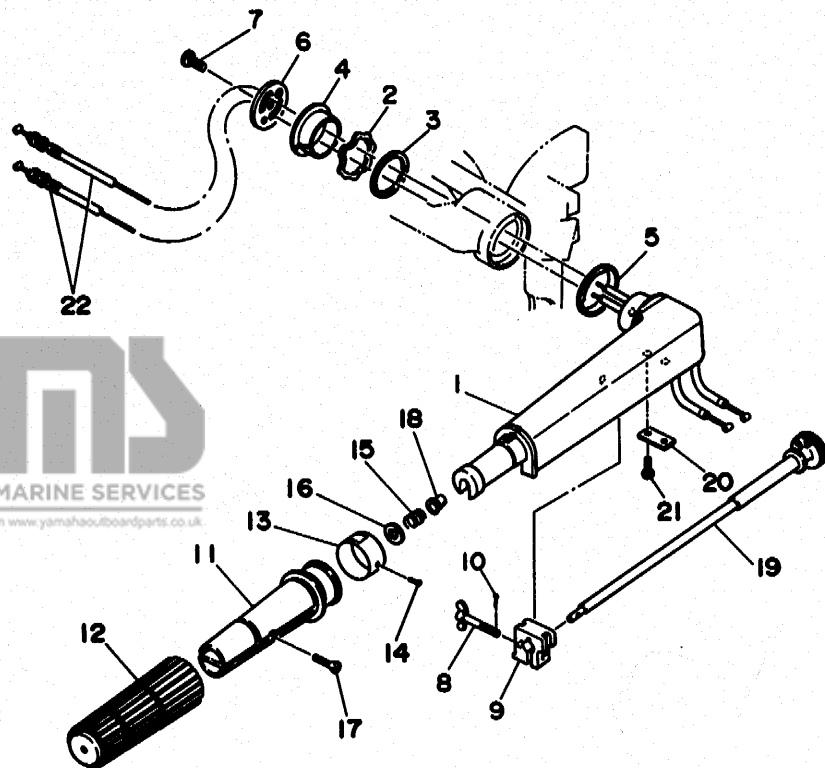


FIG. 9 BRACKET 1

SUPPORT 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------|----------|-------------------|
| 57       | 6G1-44552-02-4D     | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFÉRIEUR | 1        |                   |
| 58       | 6G1-44555-A0        | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFÉRIEUR LATÉRAL    | 2        |                   |
| 59       | 6G1-44557-A0        | MOUNT DAMPER, LOWER FRONT<br>SILENT-BLOC, INFÉRIEUR AVANT     | 1        |                   |
| 60       | 95895-06035         | BOLT, FLANGE<br>BOULON                                        | 2        |                   |

N/A, Name



**FIG. 10 STEERING**

**DIRECTION**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|----------|-------------------|
| 1        | 6G1-42111-04-4D     | HANDLE, STEERING POIGNEE                                     | 1        |                   |
| 2        | 90206-35M20         | WASHER, WAVE RONDELLE, ONDULEE                               | 1        |                   |
| 3        | 90202-35M24         | WASHER, PLATE RONDELLE, PLATE                                | 1        |                   |
| 4        | 90386-34M40         | BUSH DOUILLE                                                 | 1        |                   |
| 5        | 90386-43M79         | BUSH DOUILLE                                                 | 1        |                   |
| 6        | 6G1-42131-01        | COVER, HANDLE STEERING COUVERCLE                             | 1        |                   |
| 7        | 97095-06016         | BOLT BOULON                                                  | 1        |                   |
| 8        | 6G1-42125-01        | BOLT, FRICTION ADJUSTING BOULON                              | 1        |                   |
| 9        | 6G1-42126-00        | FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION | 1        |                   |
| 10       | 91490-16010         | PIN, COTTER GOUPILLE                                         | 1        |                   |
| 11       | 664-42119-00        | GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE                 | 1        |                   |
| 12       | 6G1-42177-00        | RUBBER, HANDLE CAOUTCHOUC, POIGNEE                           | 1        |                   |
| 13       | 6G1-42137-10        | INDICATOR, THROTTLE INDICATEUR, ACCELERATION                 | 1        |                   |
| 14       | 90269-02M09         | RIVET RIVET                                                  | 1        |                   |
| 15       | 90501-23215         | SPRING, COMPRESSION RESSORT, COMPRESSION                     | 1        |                   |
| 16       | 92990-10600         | WASHER, PLATE RONDELLE, PLATE                                | 1        |                   |
| 17       | 90149-05M13         | SCREW VIS                                                    | 1        |                   |
| 18       | 90386-08032         | BUSH DOUILLE                                                 | 1        |                   |
| 19       | 6G1-42138-01        | LEVER, THROTTLE LEVIER, ACCELERATEUR                         | 1        |                   |
| 20       | 6E0-42159-02        | SUPPORT STAY                                                 | 1        |                   |
| 21       | 97895-05012         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE                        | 2        |                   |
| 22       | 6G1-26301-02        | THROTTLE CABLE ASSY CABLE D'ACCELERATEUR                     | 2        |                   |

FIG. 11 CONTROL

COMMANDE

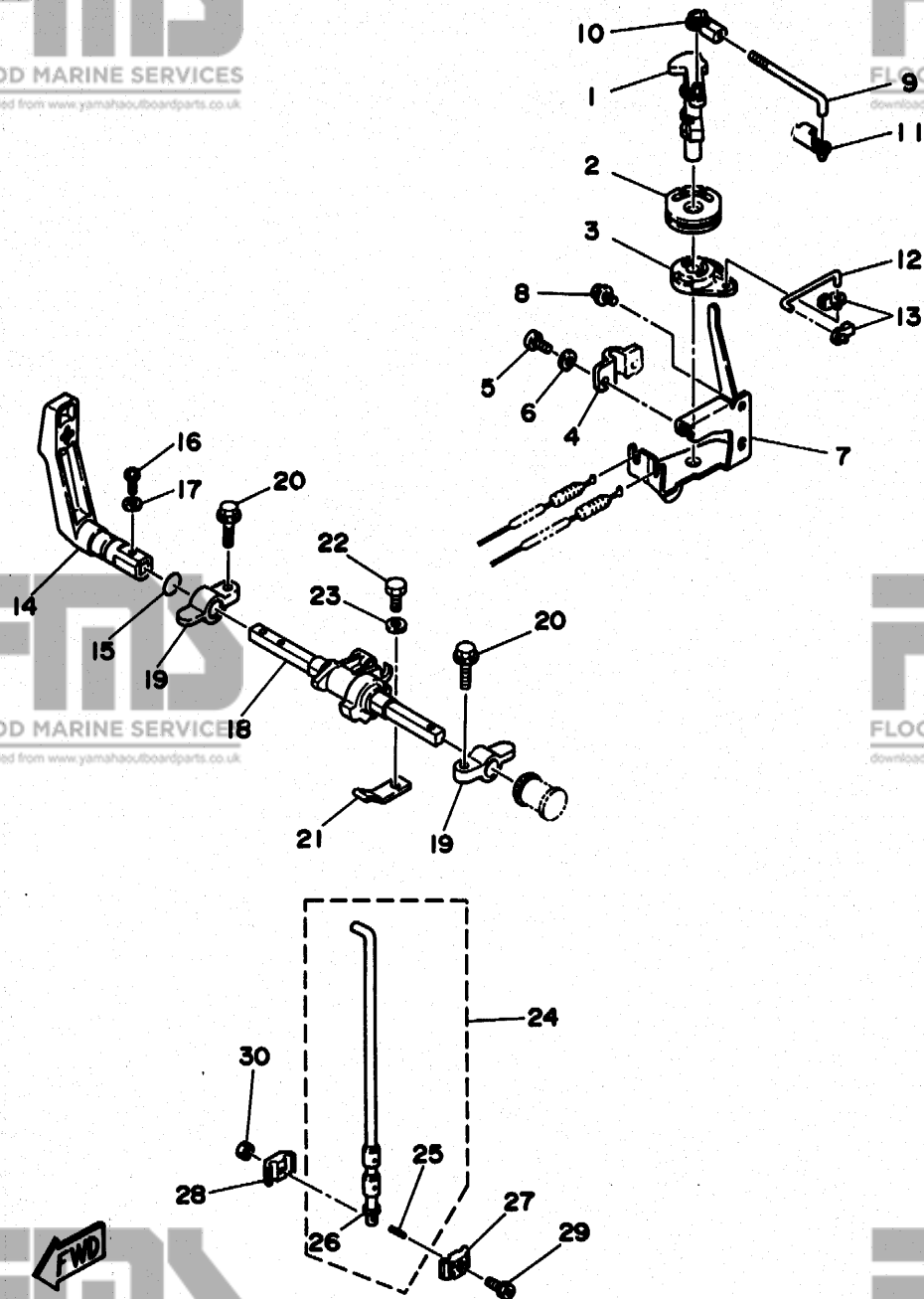
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|----------|-------------------|
| 1        | 6G1-41631-00        | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE  | 1        |                   |
| 2        | 6G1-41638-00        | PULLEY<br>POULIE                                     | 1        |                   |
| 3        | 6G1-41283-01        | LEVER, FREE ACCEL.<br>LEVIER                         | 1        |                   |
| 4        | 6G1-41661-00        | BRACKET<br>SUPPORT                                   | 1        |                   |
| 5        | 98580-05010         | SCREW, PAN HEAD<br>VIS                               | 2        |                   |
| 6        | 92990-05100         | WASHER, SPRING<br>RONDELLE, GROWER                   | 2        |                   |
| 7        | 6G1-14497-80        | STAY, THROTTLE WIRE<br>SUPPORT DE BOISSEAU           | 1        |                   |
| 8        | 95895-06010         | BOLT, FLANGE<br>BOULON                               | 2        |                   |
| 9        | 6G1-41238-00        | JOINT, LINK<br>RACCORD                               | 1        |                   |
| 10       | 6H1-41237-00        | JOINT, LINK<br>RACCORD                               | 1        |                   |
| 11       | 6R5-41237-00        | JOINT, LINK<br>RACCORD                               | 1        |                   |
| 12       | 6G1-41211-00        | LINK, ACCEL.<br>BIELLETTE, ACCELERATION              | 1        |                   |
| 13       | 661-41262-02        | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER     | 2        |                   |
| 14       | 6G1-44111-00        | HANDLE, GEAR SHIFT<br>POIGNEE, LEVIER D'EMBRAYAGE    | 1        |                   |
| 15       | 93210-12790         | O-RING<br>JOINT TORIQUE                              | 1        |                   |
| 16       | 98580-05016         | SCREW, PAN HEAD<br>VIS                               | 1        |                   |
| 17       | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE                     | 1        |                   |
| 18       | 6G1-44121-02-94     | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION         | 1        |                   |
| 19       | 6G1-41662-01-94     | BRACKET<br>SUPPORT                                   | 2        |                   |
| 20       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                   | 2        |                   |
| 21       | 6G1-44116-01        | SPRING<br>RESSORT                                    | 1        |                   |
| 22       | 97095-06012         | BOLT<br>BOULON                                       | 1        |                   |
| 23       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                     | 1        |                   |
| 24       | 6G1-44110-00        | SHIFT ROD ASSY<br>TIGE D'INVERSION (ENS.)            | 1        |                   |
| 25       | 91690-20010         | .PIN, SPRING<br>.AGRAFFE                             | 1        |                   |
| 26       | 92990-05600         | .WASHER, PLATE<br>.RONDELLE, PLATE                   | 1        |                   |
| 27       | 6G1-44145-00        | CONNECTOR, SHIFT ROD<br>CONNECTEUR, TIGE D'INVERSION | 1        |                   |
| 28       | 6G1-44146-00        | CONNECTOR, SHIFT ROD<br>CONNECTEUR, TIGE D'INVERSION | 1        |                   |

C6

FIG. 11 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 29       | 90109-06M17         | BOLT BOULON             | 1        |                   |
| 30       | 95380-06600         | NUT NUT<br>ECROU        | 1        |                   |



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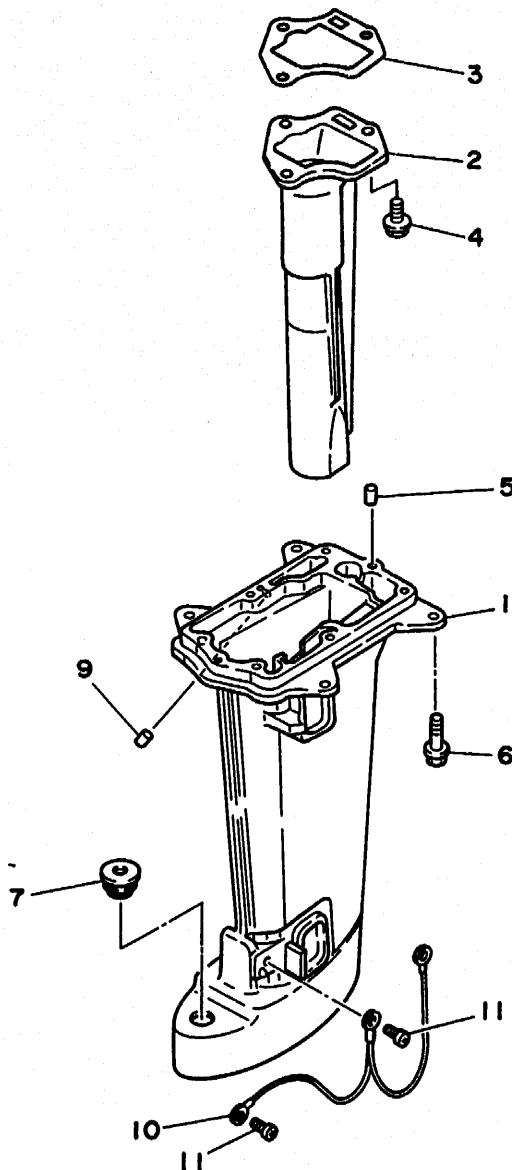
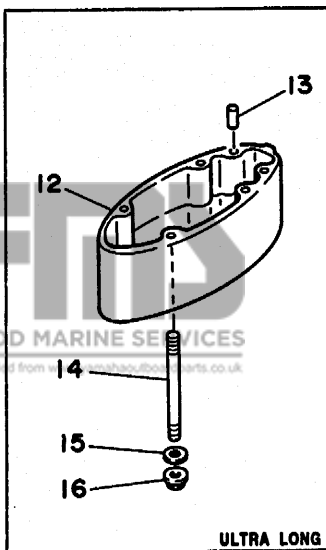
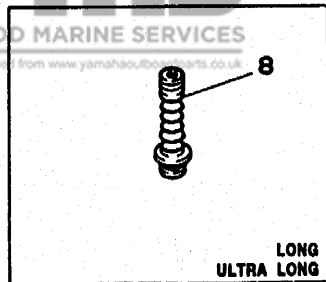
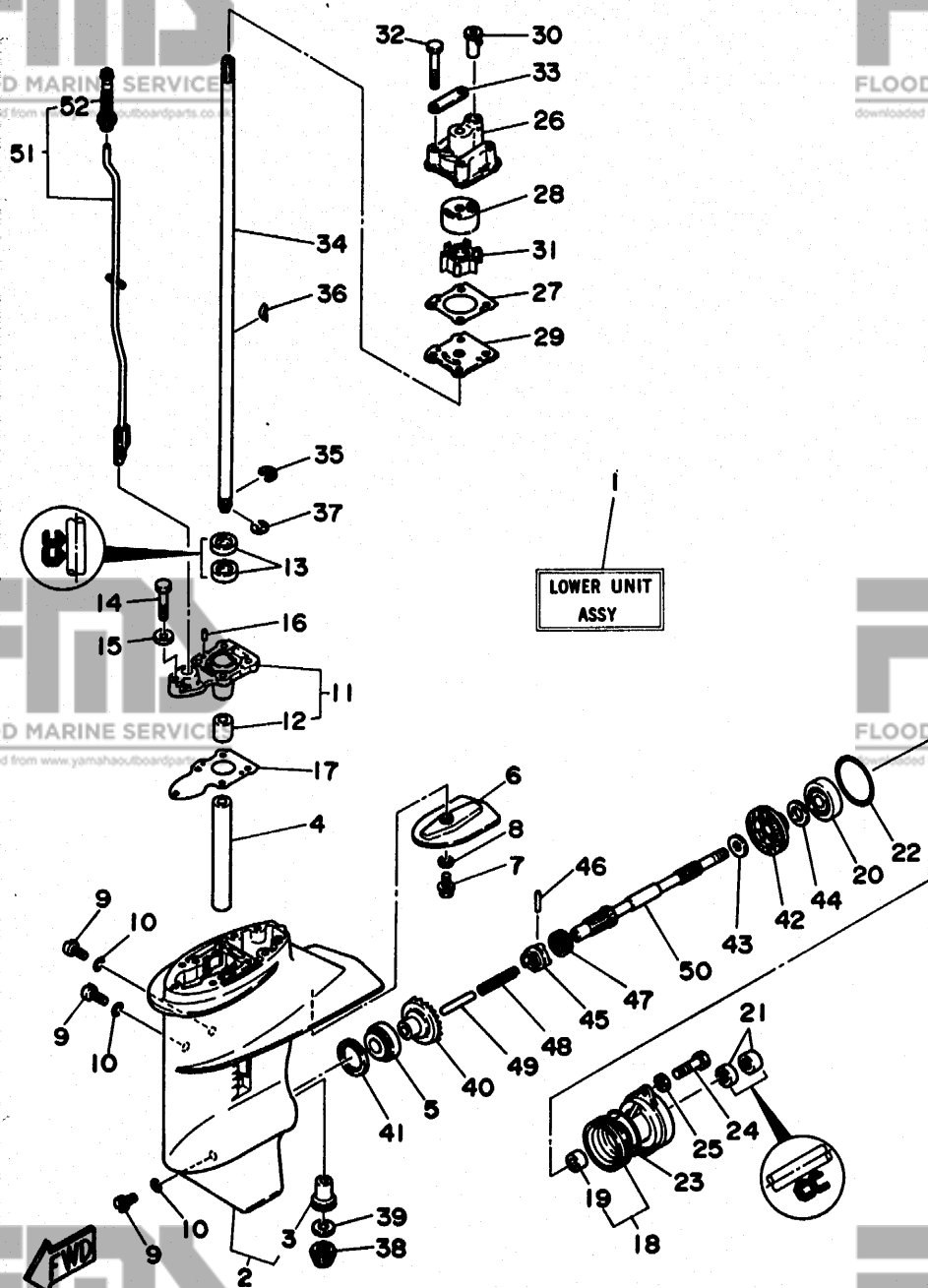


FIG. 12 UPPER CASING

FOURREAU

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                     | Q'TY QTE | REMARKS REMARQUES  |
|----------|---------------------|---------------------------------------------|----------|--------------------|
| 1        | 6G1-45111-01-4D     | CASING, UPPER FOURREAU                      | 1        | UR SHORT           |
|          | 6G1-45111-11-4D     | CASING, UPPER FOURREAU                      | 1        | UR LONG/ULTRA LONG |
| 2        | 6G1-41131-00-5B     | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT         | 1        | UR 8C              |
|          | 6H6-41131-00-5B     | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT         | 1        | UR 6C              |
|          | 6H8-41131-00-5B     | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT         | 1        | UR 6D              |
| 3        | 6G1-41133-A0        | GASKET, EXHAUST MANIFOLD 1                  | 1        |                    |
| 4        | 97595-06520         | JOINT, PIPE D'ECHAPPEMENT BOLT, WITH WASHER | 3        |                    |
| 5        | 93604-08062         | VIS HEXAGONAL                               | 2        |                    |
| 6        | 95895-06030         | PIN, DOWEL CLAVETTE                         | 6        |                    |
| 7        | 90480-20M29         | BOLT, FLANGE BOULON                         | 1        |                    |
| 8        | 6G1-44147-00        | GROMMET RONDELLE CAOUTCHOUC                 | 1        | LONG/ULTRA LONG    |
| 9        | 6G1-45135-00        | BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION  | 1        |                    |
| 10       | 6G1-82149-00        | PIPE TUYAU                                  | 1        |                    |
| 11       | 97885-06008         | WIRE, LEAD 3 FIL 3                          | 2        |                    |
| 12       | 6G1-45211-20-4D     | SCREW, PAN HEAD VIS                         | 1        | ULTRA LONG         |
| 13       | 93604-08062         | EXTENSION EXTENSION                         | 2        | ULTRA LONG         |
| 14       | 90116-06M18         | PIN, DOWEL CLAVETTE                         | 4        | ULTRA LONG         |
| 15       | 92990-06600         | BOLT, STUD GOUJON                           | 4        | ULTRA LONG         |
| 16       | 95780-06300         | WASHER, PLATE RONDELLE, PLATE               | 4        | ULTRA LONG         |
|          |                     | NUT, FLANGE ECROU                           | 4        | ULTRA LONG         |



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FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------|----------|-------------------|
| 1        | 6G1-45300-03-4D     | LOWER UNIT ASSY (REF.NO. 2 ~ 52) | 1        | UR SHORT          |
|          | 6G1-45300-13-4D     | UNITE INFERIEURE (ENS.)          | 1        | UR LONG           |
| 2        | 6G1-45311-02-4D     | LOWER UNIT ASSY (REF.NO. 2 ~ 52) | 1        | UR LONG           |
|          |                     | UNITE INFERIEURE (ENS.)          |          |                   |
| 2        | 6G1-45311-02-4D     | CASING, LOWER                    | 1        |                   |
| 3        | 6G1-45317-09        | BOITIER D'HELICE                 | 1        |                   |
| 3        | 6G1-45317-09        | .BUSHING, DRIVE SHAFT            | 1        |                   |
| 4        | 90387-14M49         | .DOUILLE, ARBRE MOTEUR           | 1        |                   |
| 4        | 90387-14M49         | COLLAR                           | 1        |                   |
| 5        | 93332-000U4         | COLLERETTE                       | 1        |                   |
| 5        | 93332-000U4         | BEARING                          | 1        |                   |
| 6        | 6G1-45251-03        | ROULEMENT                        | 1        |                   |
| 6        | 6G1-45251-03        | ANODE                            | 1        |                   |
| 7        | 97095-06016         | ANODE                            | 1        |                   |
| 7        | 97095-06016         | BOLT                             | 1        |                   |
| 8        | 92990-06300         | BOULON                           | 1        |                   |
| 8        | 92990-06300         | WASHER, INTERNAL TOOTH           | 1        |                   |
| 9        | 90340-08M04         | RONDELLE, DENTURE INTERNE        | 3        |                   |
| 9        | 90340-08M04         | PLUG, STRAIGHT SCREW             | 3        |                   |
| 10       | 90430-08020         | PLOT, FILETE DROIT               | 3        |                   |
| 10       | 90430-08020         | GASKET                           | 3        |                   |
| 11       | 6G1-45331-01-58     | JOINT                            | 1        |                   |
| 11       | 6G1-45331-01-58     | HOUSING, BEARING                 | 1        |                   |
| 12       | 6G1-45316-09        | FLASQUE, ROULEMENT               | 1        |                   |
| 12       | 6G1-45316-09        | .BUSHING, DRIVE SHAFT            | 1        |                   |
| 13       | 93101-11M23         | .DOUILLE, ARBRE MOTEUR           | 2        |                   |
| 13       | 93101-11M23         | OIL SEAL                         | 2        |                   |
| 14       | 97095-06030         | JOINT SPY                        | 1        |                   |
| 14       | 97095-06030         | BOLT                             | 1        |                   |
| 15       | 92990-06600         | BOULON                           | 1        |                   |
| 15       | 92990-06600         | WASHER, PLATE                    | 1        |                   |
| 16       | 93604-08062         | RONDELLE, PLATE                  | 2        |                   |
| 16       | 93604-08062         | PIN, DOWEL                       | 2        |                   |
| 17       | 6G1-45315-A0        | CLAVETTE                         | 1        |                   |
| 17       | 6G1-45315-A0        | PACKING, LOWER CASING            | 1        |                   |
| 18       | 6G1-45361-01-4D     | JOINT, BOITIER D'HELICE          | 1        |                   |
| 18       | 6G1-45361-01-4D     | CAP, LOWER CASING                | 1        |                   |
| 19       | 6G1-45362-09        | COUVERCLE, BOITIER D'HELICE      | 1        |                   |
| 19       | 6G1-45362-09        | .BUSHING                         | 1        |                   |
| 20       | 93306-00426         | .COUSSINET                       | 1        |                   |
| 20       | 93306-00426         | BEARING                          | 1        |                   |
| 21       | 93101-15074         | ROULEMENT                        | 2        |                   |
| 21       | 93101-15074         | OIL SEAL                         | 2        |                   |
| 22       | 93210-49046         | JOINT SPY                        | 1        |                   |
| 22       | 93210-49046         | O-RING                           | 1        |                   |
| 23       | 93210-53679         | JOINT TORIQUE                    | 1        |                   |
| 23       | 93210-53679         | O-RING                           | 1        |                   |
| 24       | 97095-06016         | JOINT TORIQUE                    | 2        |                   |
| 24       | 97095-06016         | BOLT                             | 2        |                   |
| 25       | 92990-06600         | BOULON                           | 2        |                   |
| 25       | 92990-06600         | WASHER, PLATE                    | 2        |                   |
| 26       | 6G1-44311-00        | RONDELLE, PLATE                  | 1        |                   |
| 26       | 6G1-44311-00        | HOUSING, WATER PUMP              | 1        |                   |
| 27       | 6G1-44315-A0        | CORPS, POMPE A EAU               | 1        |                   |
| 27       | 6G1-44315-A0        | GASKET, WATER PUMP               | 1        |                   |
|          |                     | JOINT, POMPE A EAU               |          |                   |

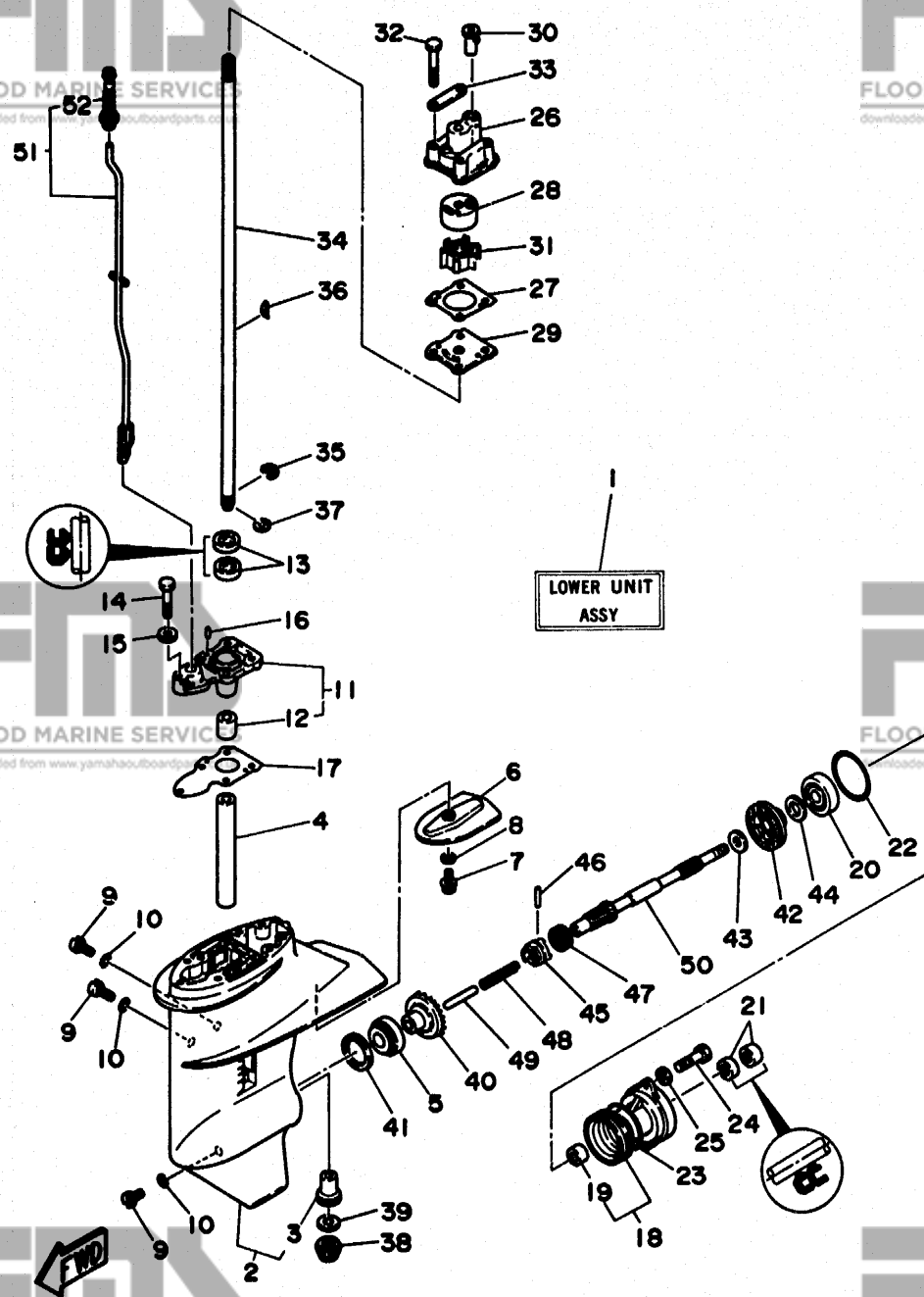


FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|----------|-------------------|
| 28       | 6G1-44322-00        | INSERT, CARTRIDGE CUVETTE                | 1        |                   |
|          | 6G1-44322-40        | INSERT, CARTRIDGE CUVETTE                | 1        | AP CHROMATE       |
| 29       | 6G1-44323-00        | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE | 1        |                   |
|          | 6G1-44323-40        | OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE | 1        | AP CHROMATE       |
| 30       | 647-44366-00        | DAMPER, WATER SEAL JOINT, TUBE D'EAU     | 1        |                   |
| 31       | 6G1-44352-00        | IMPELLER TURBINE                         | 1        |                   |
| 32       | 97095-06045         | BOLT BOULON                              | 4        |                   |
| 33       | 6G1-44328-00        | PLATE PLAQUETTE                          | 2        |                   |
| 34       | 6G1-45511-00        | SHAFT, DRIVE ARBRE, MOTEUR               | 1        | UR SHORT          |
|          | 6G1-45511-10        | SHAFT, DRIVE ARBRE, MOTEUR               | 1        | UR LONG           |
|          | 6G1-45511-20        | SHAFT, DRIVE ARBRE, MOTEUR               | 1        | UR ULTRA LONG     |
| 35       | 90467-09M05         | CLIP JONC                                | 1        |                   |
| 36       | 90280-03024         | KEY, WOODRUFF CLAVETTE, DEMI-LUNE        | 1        |                   |
| 37       | 99009-06600         | CIRCLIP CIRCLIP                          | 1        |                   |
| 38       | 6G1-45551-00        | PINION PIGNON D'ATTAQUE                  | 1        |                   |
| 39       | 6G1-45533-00-19     | SHIM (T:1.9MM) CALE (T:1.9MM)            | 1        | UR                |
|          | 6G1-45533-00-20     | SHIM (T:2.0MM) CALE (T:2.0MM)            | 1        | UR                |
|          | 6G1-45533-00-21     | SHIM (T:2.1MM) CALE (T:2.1MM)            | 1        | UR                |
|          | 6G1-45533-00-22     | SHIM (T:2.2MM) CALE (T:2.2MM)            | 1        | UR                |
| 40       | 6G1-45560-00        | GEAR PIGNON                              | 1        |                   |
| 41       | 664-45587-01-10     | SHIM (T:0.10MM) CALE (T:0.10MM)          | 1        | UR                |
|          | 664-45587-01-12     | SHIM (T:0.12MM) CALE (T:0.12MM)          | 1        | UR                |
|          | 664-45587-01-15     | SHIM (T:0.15MM) CALE (T:0.15MM)          | 1        | UR                |
|          | 664-45587-01-18     | SHIM (T:0.18MM) CALE (T:0.18MM)          | 1        | UR                |
|          | 664-45587-01-30     | SHIM (T:0.30MM) CALE (T:0.30MM)          | 1        | UR                |
|          | 664-45587-01-40     | SHIM (T:0.40MM) CALE (T:0.40MM)          | 1        | UR                |
|          | 664-45587-01-50     | SHIM (T:0.50MM) CALE (T:0.50MM)          | 1        | UR                |
| 42       | 6G1-45571-00        | GEAR PIGNON                              | 1        |                   |

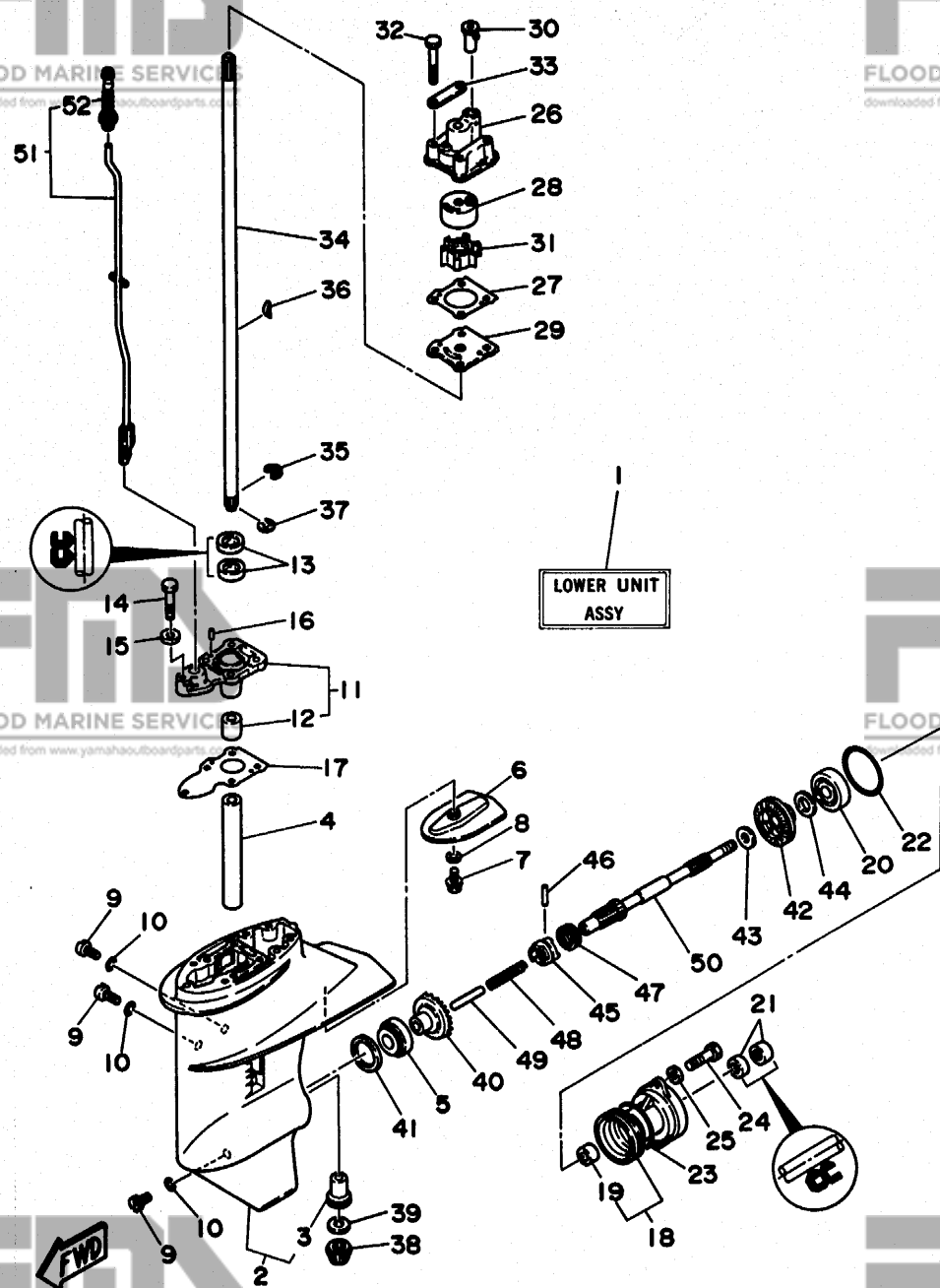


FIG. 13 LOWER CASING, DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                         | Q'TY QTE        | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------|-----------------|-------------------|
| 43       | 90201-15M89         | WASHER, PLATE<br>RONDELLE, PLATE                | 1               |                   |
| 44       | 647-45567-00        | SHIM<br>CALE                                    | 1 UN            |                   |
| 45       | 6G1-45631-00        | CLUTCH, DOG<br>CRABOT                           | 1               |                   |
| 46       | 6G1-45632-00        | PIN, CROSS<br>GOUPILLE DE CRABOT                | 1               |                   |
| 47       | 654-45633-00        | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT        | 1               |                   |
| 48       | 90501-12M38         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION     | 1               |                   |
| 49       | 6G1-45635-00        | PLUNGER, SHIFT<br>POUSOIR D'EMBRAYAGE           | 1               |                   |
| 50       | 6G1-45611-01        | SHAFT, PROPELLER<br>ARBRE, HELICE               | 1               |                   |
| 51       | 6G1-44150-01        | SHIFT CAM ASSY<br>CAME D'INVERSION              | 1 UR SHORT      |                   |
|          | 6G1-44150-11        | SHIFT CAM ASSY<br>CAME D'INVERSION              | 1 UR LONG       |                   |
|          | 6G1-44150-21        | SHIFT CAM ASSY<br>CAME D'INVERSION              | 1 UR ULTRA LONG |                   |
| 52       | 6G1-44147-00        | .BOOT, SHIFT ROD<br>.SOUFFLET, TIGE D'INVERSION | 1               |                   |

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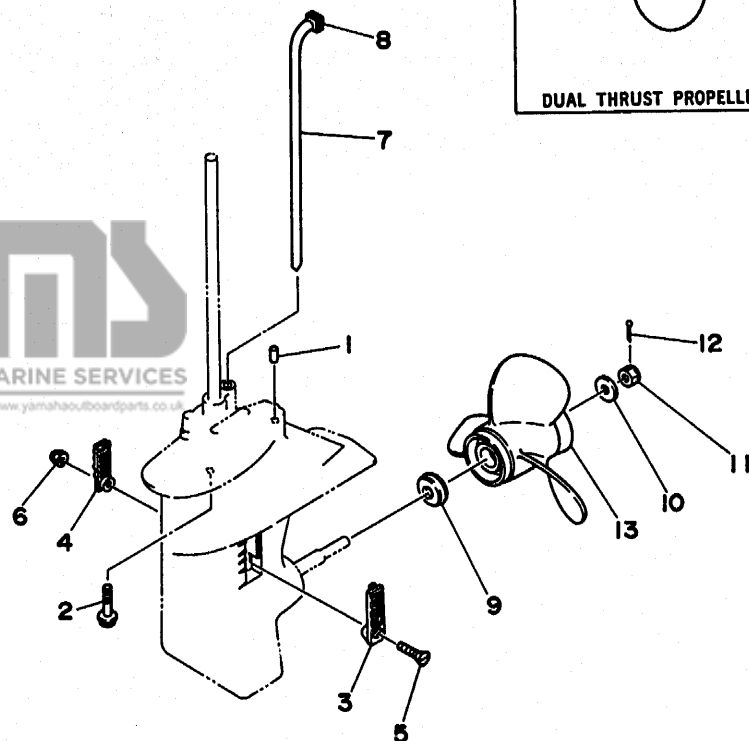
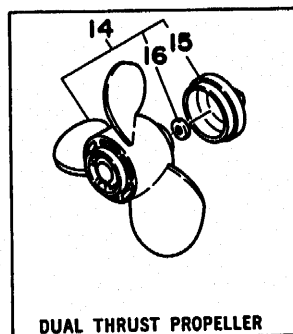


FIG. 14 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | Q'TY QTE | REMARKS REMARQUES    |
|----------|---------------------|-------------------------------------------------------------|----------|----------------------|
| 1        | 93604-08062         | PIN, DOWEL<br>CLAVETTE                                      | 2        |                      |
| 2        | 95895-06030         | BOLT, FLANGE<br>BOULON                                      | 4        |                      |
| 3        | 6G1-45214-00        | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU                  | 1        |                      |
| 4        | 6G1-45215-00        | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU                  | 1        |                      |
| 5        | 98180-05020         | SCREW, OVAL HEAD<br>VIS, TETE FRAISEE BOMBEE                | 1        |                      |
| 6        | 90185-05904         | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT                    | 1        |                      |
| 7        | 6G1-44361-00        | TUBE, WATER<br>TUBE D'EAU                                   | 1        | UR SHORT             |
|          | 6G1-44361-10        | TUBE, WATER<br>TUBE D'EAU                                   | 1        | UR LONG              |
|          | 6G1-44361-20        | TUBE, WATER<br>TUBE D'EAU                                   | 1        | UR ULTRA LONG        |
| 8        | 6G1-44365-00        | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU                     | 1        |                      |
| 9        | 6G1-45987-02        | SPACER<br>ENTRETOISE                                        | 1        |                      |
| 10       | 90201-10M01         | WASHER, PLATE<br>RONDELLE, PLATE                            | 1        |                      |
| 11       | 90171-10M01         | NUT, CASTLE<br>ECROU, CRENELE                               | 1        |                      |
| 12       | 91490-30020         | PIN, COTTER<br>GOUILLE                                      | 1        |                      |
| 13       | 6G1-45941-00-EL     | PROPELLER (3X8-1/2"X8-1/2"-N)<br>HELICE (3X8-1/2"X8-1/2"-N) | 1        | UR                   |
|          | 6G1-45943-00-EL     | PROPELLER (3X8-1/2"X7-1/2"-N)<br>HELICE (3X8-1/2"X7-1/2"-N) | 1        | UR                   |
|          | 6G1-45947-00-EL     | PROPELLER (3X8-1/2"X6-1/2"-N)<br>HELICE (3X8-1/2"X6-1/2"-N) | 1        | UR                   |
| 14       | 6G1-W4591-01-EL     | PROPELLER (3X9"X7"-N)<br>HELICE (3X9"X7"-N)                 | 1        | UR DUAL THRUST PROP. |
|          | 6G1-W4592-00-EL     | PROPELLER (3X9"X5"-N)<br>HELICE (3X9"X5"-N)                 | 1        | UR DUAL THRUST PROP. |
| 15       | 6G1-45616-01        | .NUT, PROPELLER<br>.CONE, HELICE                            | 1        |                      |
| 16       | 90201-10M02         | .WASHER, PLATE<br>.RONDELLE, PLATE                          | 1        |                      |

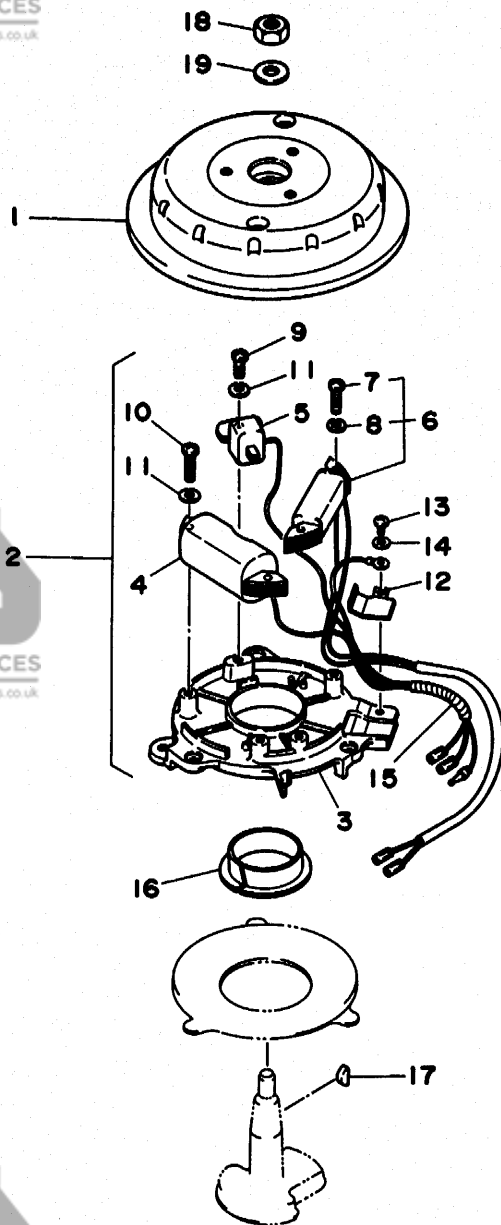
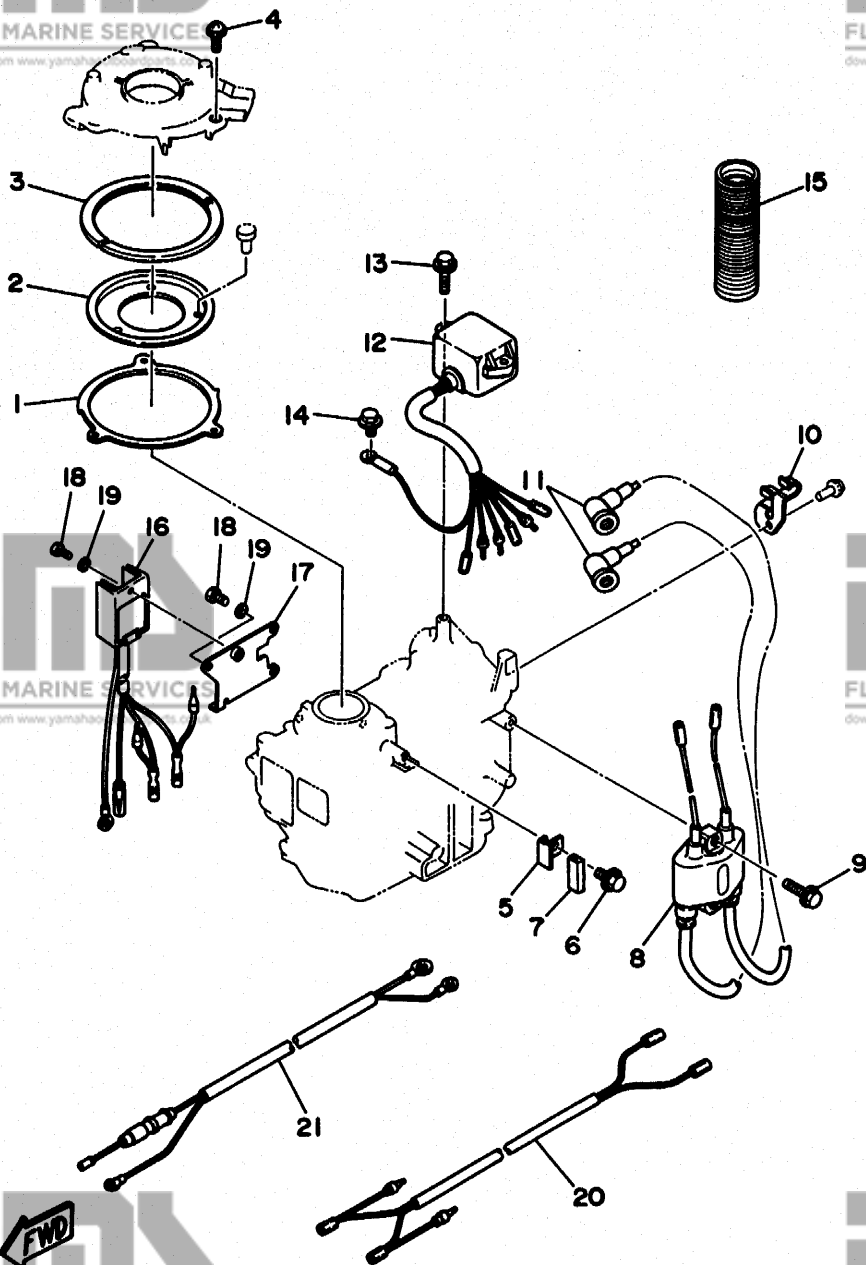


FIG. 15 GENERATOR

GENERATRICE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|----------|-------------------|
| 1        | 6G1-85550-71        | ROTOR ASSY<br>ROTOR CPLT                   | 1        |                   |
| 2        | 6G1-85560-F0        | BASE ASSY<br>ENS. FLASQUE                  | 1        |                   |
| 3        | 6G1-85509-70        | .BASE, MAGNETO<br>.BASE, MAGNETO           | 1        |                   |
| 4        | 6E7-85520-70        | .COIL, CHARGE<br>.BOBINE, CHARGE           | 1        |                   |
| 5        | 6E7-85580-70        | .COIL, PULSER<br>.BOBINE, PULSEUR          | 1        |                   |
| 6        | 6E7-81303-A0        | .LIGHTING COIL ASSY<br>.BOBINE D'ECLAIRAGE | 1        |                   |
| 7        | 98580-05525         | ..SCREW, PAN HEAD<br>..VIS                 | 2        |                   |
| 8        | 92990-05100         | ..WASHER, SPRING<br>..RONDELLE, GROWER     | 2        |                   |
| 9        | 98580-05016         | .SCREW, PAN HEAD<br>.VIS                   | 1        |                   |
| 10       | 98511-05020         | .SCREW, PAN HEAD<br>.VIS                   | 2        |                   |
| 11       | 92990-05100         | .WASHER, SPRING<br>.RONDELLE, GROWER       | 3        |                   |
| 12       | 6G1-85548-70        | .HOLDER<br>.SUPPORT                        | 1        |                   |
| 13       | 98580-04008         | .SCREW, PAN HEAD<br>.VIS                   | 1        |                   |
| 14       | 92990-04100         | .WASHER, SPRING<br>.RONDELLE, GROWER       | 1        |                   |
| 15       | 6G1-85515-70        | .LEAD WIRE ASSY<br>.FIL                    | 1        |                   |
| 16       | 90386-44M42         | BUSH<br>DOUILLE                            | 1        |                   |
| 17       | 90280-04M06         | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE       | 1        |                   |
| 18       | 90170-10113         | NUT<br>ECROU                               | 1        |                   |
| 19       | 90201-10269         | WASHER, PLATE<br>RONDELLE, PLATE           | 1        |                   |



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FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|----------|-------------------|
| 1        | 6G1-41611-00        | RETAINER, MAGNETO BASE<br>FLASQUE, PLATEAU D'AVANCE        | 1        |                   |
| 2        | 6G1-41612-00        | RETAINER, MAGNETO BASE<br>FLASQUE, PLATEAU D'AVANCE        | 1        |                   |
| 3        | 695-41613-00        | PLATE, BASE FRICTION<br>PLAQUE, FRICTION DE BASE           | 1        |                   |
| 4        | 97985-05210         | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE                   | 3        |                   |
| 5        | 6G1-41615-00        | STOPPER, MAGNETO BASE<br>BUTEE, PLATEAU D'AVANCE           | 1        |                   |
| 6        | 95895-06010         | BOLT, FLANGE<br>BOULON                                     | 1        |                   |
| 7        | 6G1-44194-00        | CAP<br>CAPUCHON                                            | 1        |                   |
| 8        | 6G1-85570-01        | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)             | 1        |                   |
| 9        | 95895-06025         | BOLT, FLANGE<br>BOULON                                     | 2        |                   |
| 10       | 90465-08M17         | CLAMP<br>BRIDE                                             | 1        |                   |
| 11       | 6G1-82370-20        | PLUG CAP ASSY<br>ANTIPARASITE                              | 2        |                   |
| 12       | 696-85540-11        | C.D.I. UNIT ASSY<br>BLOC C.D.I.                            | 1        |                   |
| 13       | 95895-06020         | BOLT, FLANGE<br>BOULON                                     | 2        |                   |
| 14       | 95895-06010         | BOLT, FLANGE<br>BOULON                                     | 1        |                   |
| 15       | 6G1-83557-00        | TUBE<br>TUBE                                               | 1        |                   |
| 16       | 6J8-81960-00        | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT   | 1        |                   |
| 17       | 6G1-81915-00        | PLATE, REGULATOR FITTING<br>PLAQUE, FIXATION DE REGULATEUR | 1        |                   |
| 18       | 97095-06012         | BOLT<br>BOULON                                             | 2        |                   |
| 19       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                           | 2        |                   |
| 20       | 6G1-82553-10        | EXTENSION, WIRE LEAD<br>EXTENSION, FAISCEAU                | 1        |                   |
| 21       | 6J8-82105-00        | WIRE HARNESS<br>FAISCEAU DE FILS                           | 1 AP     |                   |

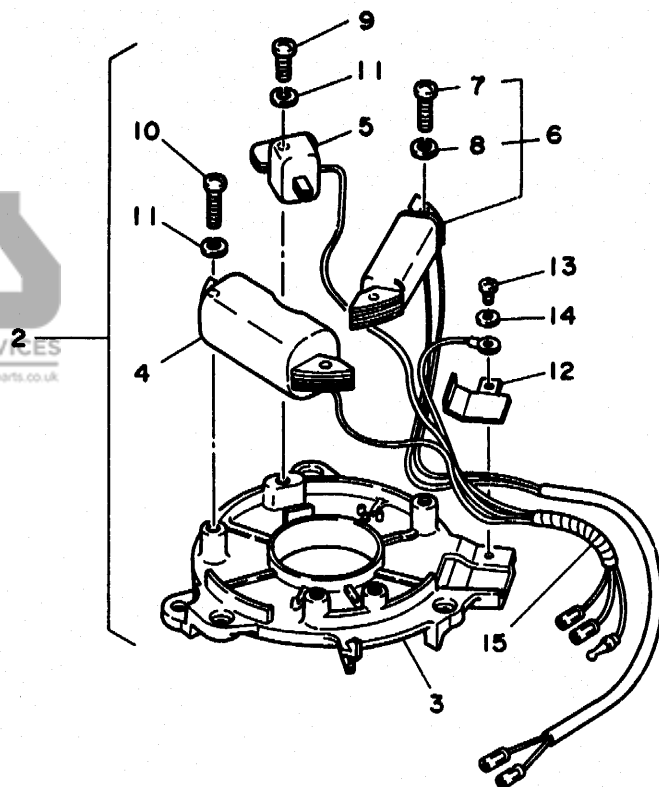
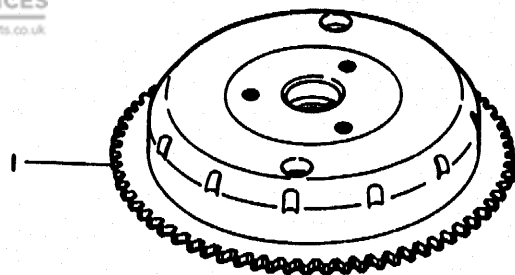


FIG. 17 ALTERNATE 1 (6CEM/6DEM/8CEM) OPTIONNELLES 1 (6CEM/6DEM/8CEM)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|----------|-------------------|
| 1        | 6G1-85550-A0        | ROTOR ASSY<br>ROTOR CPLT                   | 1        |                   |
| 2        | 6G1-85560-F0        | BASE ASSY<br>ENS. FLASQUE                  | 1        |                   |
| 3        | 6G1-85509-70        | .BASE, MAGNETO<br>.BASE, MAGNETO           | 1        |                   |
| 4        | 6E7-85520-70        | .COIL, CHARGE<br>.BOBINE, CHARGE           | 1        |                   |
| 5        | 6E7-85580-70        | .COIL, PULSER<br>.BOBINE, PULSEUR          | 1        |                   |
| 6        | 6E7-81303-A0        | .LIGHTING COIL ASSY<br>.BOBINE D'ECLAIRAGE | 1        |                   |
| 7        | 98580-05525         | ..SCREW, PAN HEAD<br>..VIS                 | 2        |                   |
| 8        | 92990-05100         | ..WASHER, SPRING<br>..RONDELLE, GROWER     | 2        |                   |
| 9        | 98580-05016         | .SCREW, PAN HEAD<br>.VIS                   | 1        |                   |
| 10       | 98511-05020         | .SCREW, PAN HEAD<br>.VIS                   | 2        |                   |
| 11       | 92990-05100         | .WASHER, SPRING<br>.RONDELLE, GROWER       | 3        |                   |
| 12       | 6G1-85548-70        | .HOLDER<br>.SUPPORT                        | 1        |                   |
| 13       | 98580-04008         | .SCREW, PAN HEAD<br>.VIS                   | 1        |                   |
| 14       | 92990-04100         | .WASHER, SPRING<br>.RONDELLE, GROWER       | 1        |                   |
| 15       | 6G1-85515-70        | .LEAD WIRE ASSY<br>.FIL                    | 1        |                   |

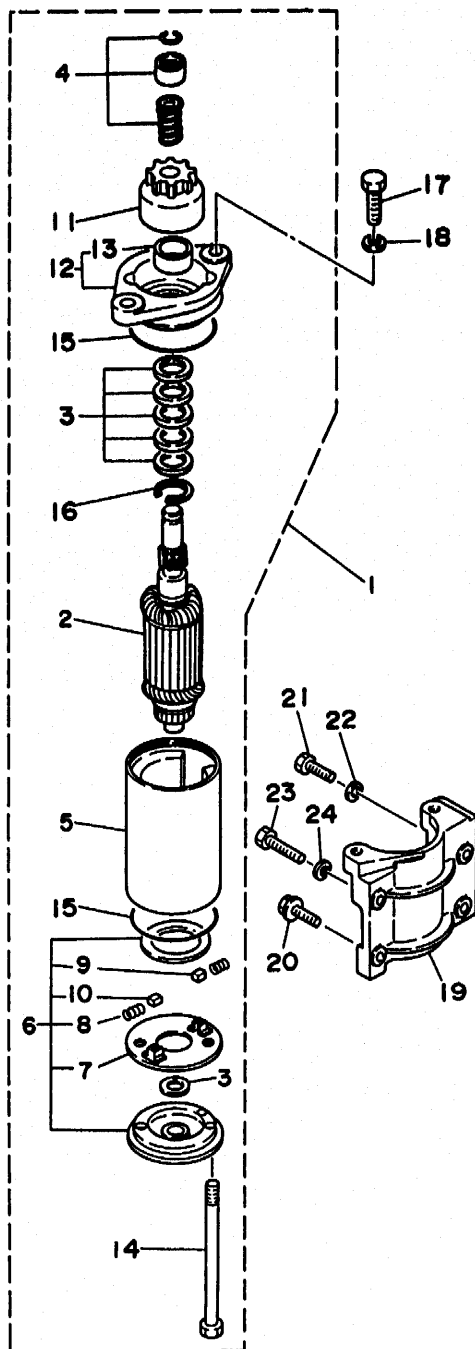
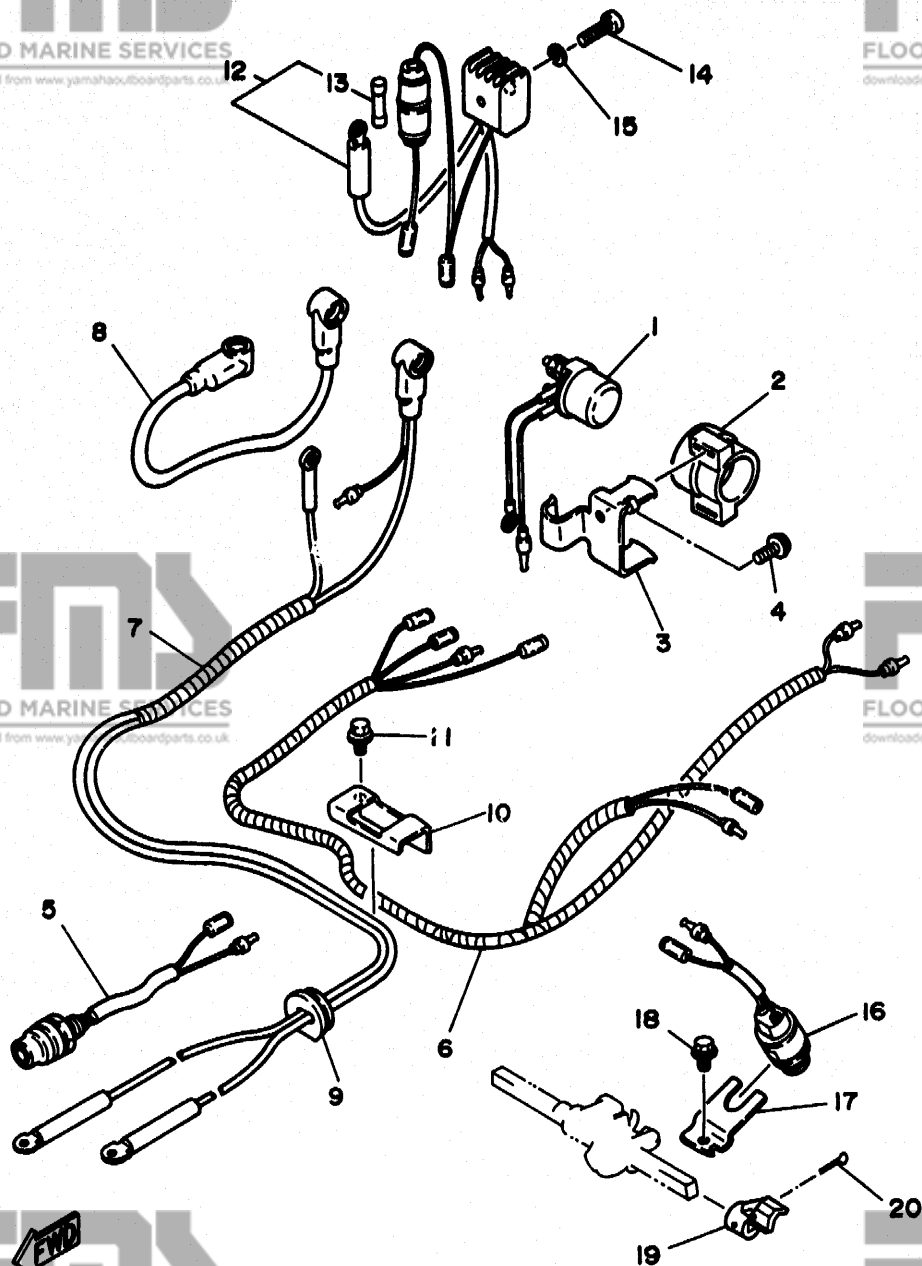


FIG. 18 ALTERNATE 2 (6CEM/6DEM/8CEM) OPTIONNELLES 2 (6CEM/6DEM/8CEM)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|----------|-------------------|
| 1        | 682-81800-12        | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET      | 1        |                   |
| 2        | 682-81850-11        | .ARMATURE ASSY<br>.INDUIT                                | 1        |                   |
| 3        | 682-81809-10        | .WASHER KIT<br>.JEU DE RONDELLES                         | 1        |                   |
| 4        | 682-81833-10        | .RING, STOP<br>.BAGUE, BUTEE                             | 1        |                   |
| 5        | 682-81810-11        | .STATOR ASSY<br>.STATOR COMPLET                          | 1        |                   |
| 6        | 682-81820-10        | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET           | 1        |                   |
| 7        | 682-81840-10        | ..BRUSH HOLDER ASSY<br>..SUPPORT DE CHARBON              | 1        |                   |
| 8        | 682-81813-10        | ..SPRING, BRUSH<br>..RESSORT, DE CHARBON                 | 2        |                   |
| 9        | 682-81811-10        | ..BRUSH 1<br>..CHARBON                                   | 1        |                   |
| 10       | 682-81812-10        | ..BRUSH 2<br>..CHARBON                                   | 1        |                   |
| 11       | 682-81832-10        | .CLUTCH, OVER RUN<br>.EMBAYAGE, ROUE LIBRE               | 1        |                   |
| 12       | 682-81830-10        | .FRONT BRACKET ASSY<br>.SUPPORT AVANT                    | 1        |                   |
| 13       | 682-81831-00        | ..METAL, FRONT<br>..METAL, AVANT                         | 1        |                   |
| 14       | 682-81826-10        | .BOLT<br>.BOULON                                         | 2        |                   |
| 15       | 682-81847-10        | .O-RING<br>.JOINT TORIQUE                                | 2        |                   |
| 16       | 682-81834-10        | .RING<br>.BAGUE                                          | 1        |                   |
| 17       | 97013-08025         | BOLT<br>BOULON                                           | 2        |                   |
| 18       | 92990-08600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 2        |                   |
| 19       | 682-81822-43-94     | BRACKET, STARTING MOTOR<br>SUPPORT, DEMARREUR ELECTRIQUE | 1        |                   |
| 20       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                       | 2        |                   |
| 21       | 97095-06025         | BOLT<br>BOULON                                           | 1        |                   |
| 22       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 1        |                   |
| 23       | 97095-06030         | BOLT<br>BOULON                                           | 1        |                   |
| 24       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 1        |                   |

FIG. 19 ALTERNATE 3 (6CEM/6DEM/8CEM) OPTIONNELLES 3 (6CEM/6DEM/8CEM)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                             | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------------|----------|-------------------|
| 1        | 6G1-81941-10        | STARTER RELAY ASSY<br>LANCEUR RELAIS (ENS.)         | 1        |                   |
| 2        | 6G1-81952-00        | HOLDER, RELAY<br>SUPPORT, RELAIS                    | 1        |                   |
| 3        | 6G1-81945-00        | PLATE, SWITCH FITTING<br>PLAQUE, FIXATION DU RELAIS | 1        |                   |
| 4        | 95895-06016         | BOLT, FLANGE<br>BOULON                              | 1        |                   |
| 5        | 689-81870-00        | STARTING SWITCH ASSY<br>CONTACT A CLEF              | 1        |                   |
| 6        | 6G1-82590-00        | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET       | 1        |                   |
| 7        | 6G1-82105-01        | WIRE HARNESS<br>FAISCEAU DE FILS                    | 1        |                   |
| 8        | 6G1-82117-00        | WIRE, LEAD<br>FIL                                   | 1        |                   |
| 9        | 682-42724-40        | GROMMET<br>PASSE-FIL                                | 1        |                   |
| 10       | 6G1-82362-00        | CLAMP, CORD 2<br>COLLIER, CABLE 2                   | 1        |                   |
| 11       | 95895-06010         | BOLT, FLANGE<br>BOULON                              | 1        |                   |
| 12       | 6G1-81970-61        | RECTIFIER ASSY<br>REDRESSEUR COMPLET                | 1        |                   |
| 13       | 6G1-82151-00        | FUSE<br>.FUSIBLE                                    | 1        |                   |
| 14       | 98580-05525         | SCREW, PAN HEAD<br>VIS                              | 1        |                   |
| 15       | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE                    | 1        |                   |
| 16       | 6H3-82540-00        | NEUTRAL SWITCH ASSY<br>CONTACTEUR DE POINT-MORT     | 1        |                   |
| 17       | 6G1-82554-00        | STAY, NEUTRAL SWITCH<br>SUPPORT, CONT DE POINT-MORT | 1        |                   |
| 18       | 95895-06010         | BOLT, FLANGE<br>BOULON                              | 1        |                   |
| 19       | 6G1-44125-00        | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION        | 1        |                   |
| 20       | 91490-25020         | PIN, COTTER<br>GOUPILLE                             | 1        |                   |



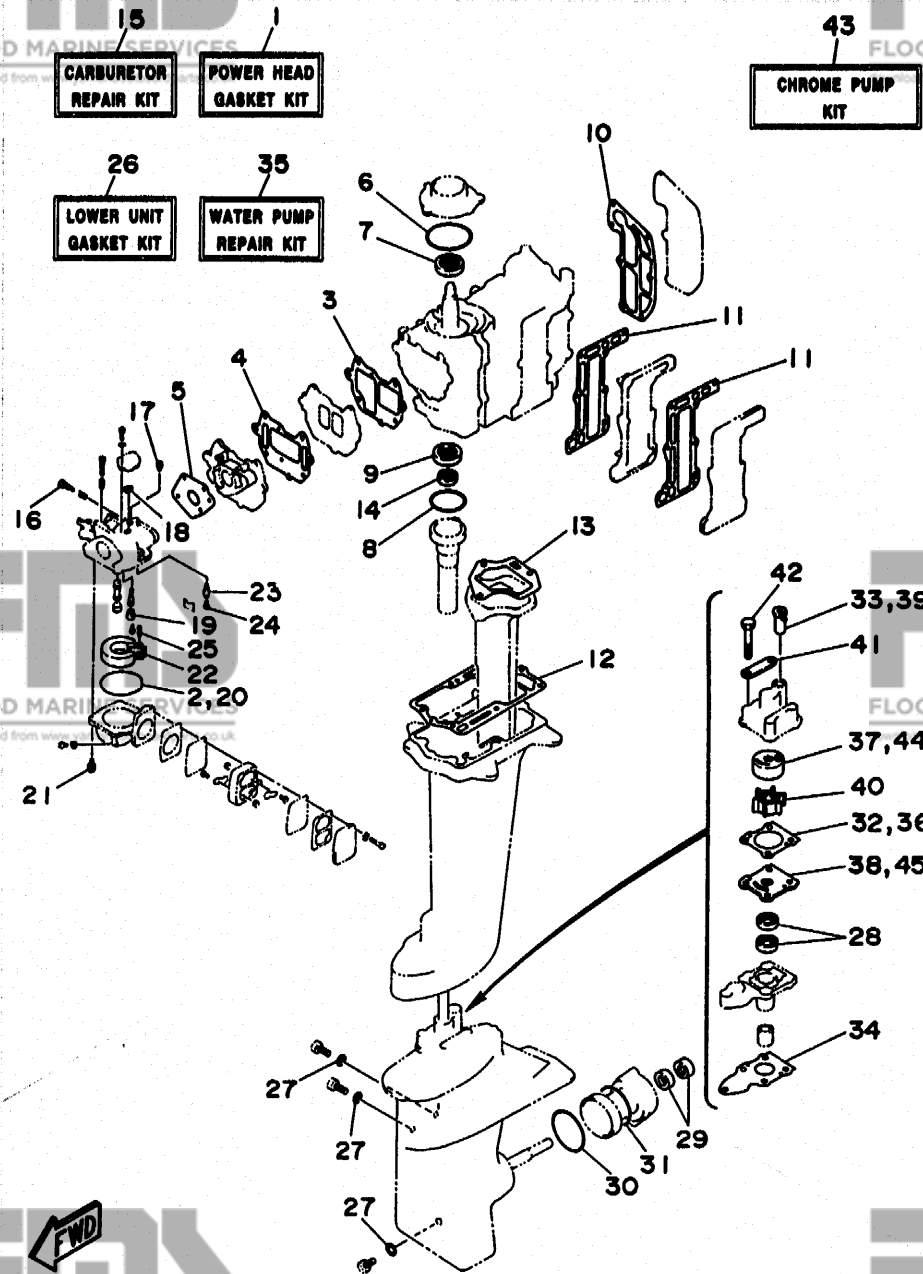
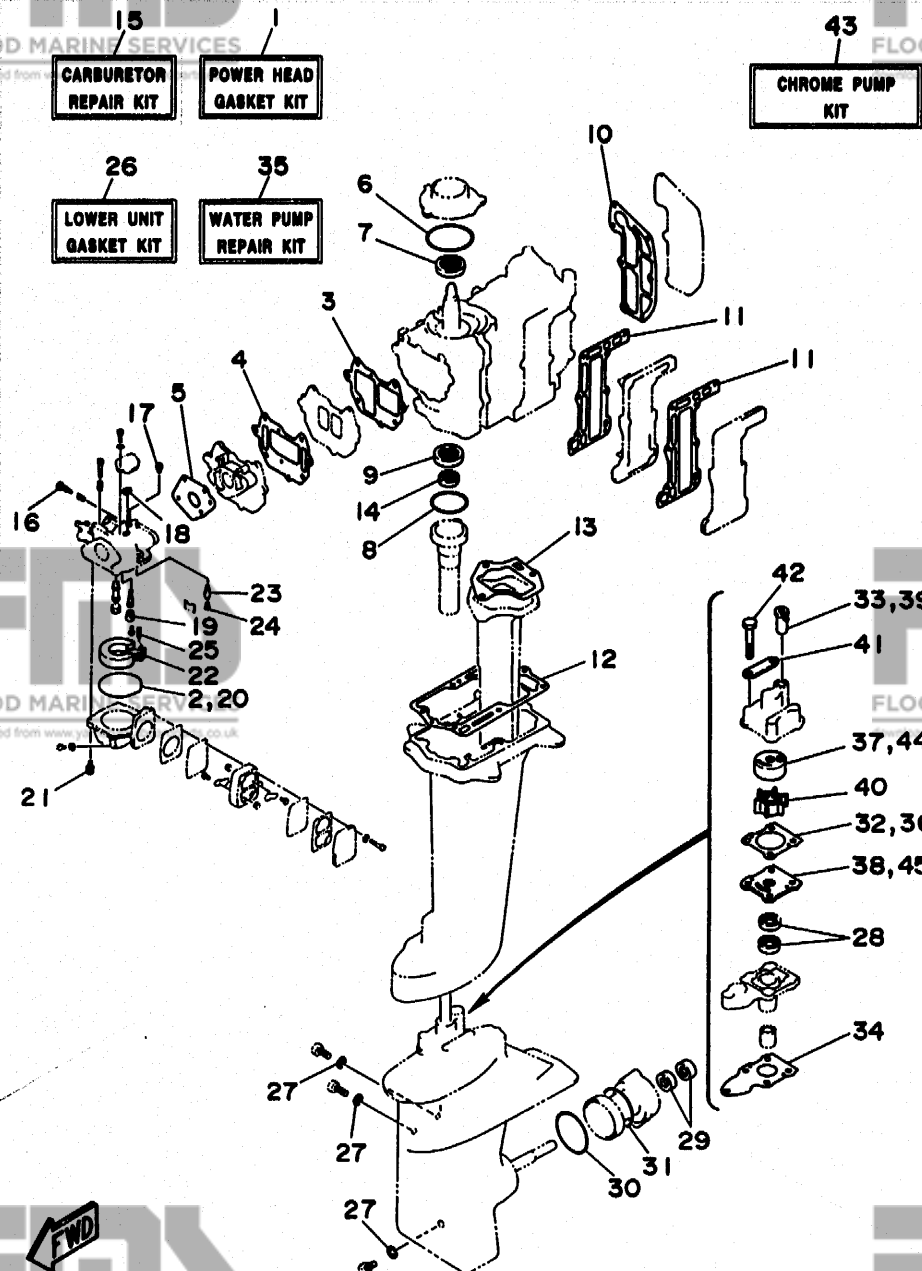


FIG. 20 REPAIR KIT

KITS DE REPARATION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|----------|-------------------|
| 1        | 6G1-W0001-02        | POWER HEAD GASKET KIT<br>POCHETTE DE JOINTS                  | 1        |                   |
| 2        | 6G1-14984-00        | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 3        | 6G1-13621-A1        | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET               | 1        |                   |
| 4        | 6G1-13645-A1        | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1                    | 1        |                   |
| 5        | 6G1-14198-A1        | .GASKET<br>.JOINT                                            | 1        |                   |
| 6        | 93210-54M54         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 7        | 93102-20M25         | .OIL SEAL<br>.JOINT SPY                                      | 1        |                   |
| 8        | 93210-42159         | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 9        | 93101-20M29         | .OIL SEAL<br>.JOINT SPY                                      | 1        |                   |
| 10       | 6G1-11193-A1        | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1      | 1        |                   |
| 11       | 6G1-41112-A1        | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT | 2        |                   |
| 12       | 6G1-45113-A1        | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE                | 1        |                   |
| 13       | 6G1-41133-A0        | .GASKET, EXHAUST MANIFOLD 1<br>.JOINT, PIPE D'ECHAPPEMENT    | 1        |                   |
| 14       | 93101-12M26         | .OIL SEAL<br>.JOINT SPY                                      | 1        |                   |
| 15       | 6G1-W0093-00        | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR       | 1        |                   |
| 16       | 679-14923-00        | .SCREW, PILOT<br>.VIS, RALENTI                               | 1        |                   |
| 17       | 6G1-14966-00        | .CAP<br>.CAPUCHON                                            | 1        |                   |
| 18       | 6G1-14126-00        | .GASKET<br>.JOINT                                            | 1        |                   |
| 19       | 676-14966-00        | .CAP<br>.CAPUCHON                                            | 1        |                   |
| 20       | 6G1-14984-00        | .O-RING<br>.JOINT TORIQUE                                    | 1        |                   |
| 21       | 97980-04114         | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE                   | 1        |                   |
| 22       | 6G1-14985-00        | .FLOAT<br>.FLOTTEUR                                          | 1        |                   |
| 23       | 6G1-14546-00        | .VALVE, NEEDLE<br>.POINTEAU                                  | 1        |                   |
| 24       | 676-14186-00        | .PIN, FLOAT<br>.AXE, FLOTTEUR                                | 1        |                   |
| 25       | 688-14548-00        | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR                    | 1        |                   |
| 26       | 6G1-W0001-C1        | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS                  | 1        |                   |
| 27       | 90430-08020         | .GASKET<br>.JOINT                                            | 3        |                   |
| 28       | 93101-11M23         | .OIL SEAL<br>.JOINT SPY                                      | 2        |                   |



**FIG. 20 REPAIR KIT**

**KITS DE REPARATION**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------|----------|-------------------|
| 29       | 93101-15074         | .OIL SEAL                     | 2        |                   |
| 30       | 93210-49046         | .JOINT SPY                    | 1        |                   |
| 31       | 93210-53679         | .O-RING                       | 1        |                   |
| 32       | 6G1-44315-A0        | .JOINT TORIQUE                | 1        |                   |
| 33       | 647-44366-00        | .O-RING                       | 1        |                   |
| 34       | 6G1-45315-A0        | .JOINT TORIQUE                | 1        |                   |
| 35       | 6G1-W0078-A1        | .GASKET, WATER PUMP           | 1        |                   |
| 36       | 6G1-44315-A0        | .JOINT, POMPE A EAU           | 1        |                   |
| 37       | 6G1-44322-00        | .DAMPER, WATER SEAL           | 1        |                   |
| 38       | 6G1-44323-00        | .JOINT, TUBE D'EAU            | 1        |                   |
| 39       | 647-44366-00        | .PACKING, LOWER CASING        | 1        |                   |
| 40       | 6G1-44352-00        | .JOINT, BOITIER D'HELICE      | 1        |                   |
| 41       | 6G1-44328-00        | WATER PUMP REPAIR KIT         | 1        |                   |
| 42       | 97095-06045         | KIT DE REPARATION DE LA POMPE | 1        |                   |
| 43       | 6GT-W0078-0A        | .GASKET, WATER PUMP           | 1        |                   |
| 44       | 6G1-44322-40        | .JOINT, POMPE A EAU           | 1        |                   |
| 45       | 6G1-44323-40        | .INSERT, CARTRIDGE            | 1        |                   |
|          |                     | .CUVETTE                      | 1        |                   |
|          |                     | .OUTER PLATE, CARTRIDGE       | 1        |                   |
|          |                     | .PLAQUE EXTERIEURE            | 1        |                   |
|          |                     | .DAMPER, WATER SEAL           | 1        |                   |
|          |                     | .JOINT, TUBE D'EAU            | 1        |                   |
|          |                     | .IMPELLER                     | 1        |                   |
|          |                     | .TURBINE                      | 1        |                   |
|          |                     | .PLATE                        | 2        |                   |
|          |                     | .PLAQUETTE                    | 4        |                   |
|          |                     | .BOLT                         | 4        |                   |
|          |                     | .BOULON                       | 1        |                   |
|          |                     | CHROME PUMP KIT               | 1        |                   |
|          |                     | KIT DE REPARATION DE LA POMPE | 1        |                   |
|          |                     | .INSERT, CARTRIDGE            | 1        |                   |
|          |                     | .CUVETTE                      | 1        |                   |
|          |                     | .OUTER PLATE, CARTRIDGE       | 1        |                   |
|          |                     | .PLAQUE EXTERIEURE            | 1        |                   |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6G1-W0001-C1           | 20-26       |
| 6G1-W0001-02           | 20- 1       |
| 6G1-W0004-00           | 3- 2        |
| 6G1-W0070-50           | 7-10        |
| 6G1-W0078-A1           | 20-35       |
| 6G1-W0078-OA           | 20-43       |
| 6G1-W0090-04-4D        | 1- 1        |
| 6G1-W0093-00           | 20-15       |
| 656-W2810-02           | 6- 8        |
| 6G1-W4591-01-EL        | 14-14       |
| 6G1-W4592-00-EL        | 14-14       |
| 6G1-11191-01-9M        | 1-18        |
| 6G1-11193-A1           | 1-19        |
|                        | 20-10       |
| 6G1-11400-01           | 2- 1        |
| 6G1-11412-01           | 2- 2        |
| 6G1-11422-01           | 2- 3        |
| 6G1-11432-01           | 2- 4        |
| 6G1-11442-01           | 2- 5        |
| 6G1-11515-01           | 2-11        |
| 6G1-11610-00           | 2-16        |
| 6G1-11631-00-98        | 2-15        |
| 6G1-11633-00           | 2-18        |
| 6G1-11651-01           | 2-10        |
| 6G1-11681-00           | 2- 6        |
| 6E5-12411-01           | 1- 7        |
| 6G1-13610-01           | 3- 1        |
| 6G1-13621-A1           | 3- 3        |
|                        | 20- 3       |
| 6G1-13641-00-94        | 3- 4        |
| 6G1-13645-A1           | 3- 5        |
|                        | 20- 4       |
| 6G1-14126-00           | 4- 6        |
|                        | 20-18       |
| 663-14159-00           | 4-23        |
| 676-14186-00           | 4-22        |
|                        | 20-24       |
| 6G1-14198-A1           | 3- 6        |
|                        | 20- 5       |
| 6G1-14301-01           | 4- 1        |
| 6H6-14301-01           | 4- 1        |
| 6H8-14301-01           | 4- 1        |
| 6G1-14398-00           | 4-18        |
| 6G1-14417-C0           | 3- 8        |
| 6G1-14418-00           | 3- 9        |
| 6G1-14497-80           | 11- 7       |
| 63V-14523-00           | 4-12        |
| 6G1-14527-00           | 4- 5        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6G1-14546-00           | 4-21        |
|                        | 20-23       |
| 688-14548-00           | 4-25        |
|                        | 20-25       |
| 679-14555-00           | 4- 3        |
| 679-14923-00           | 4- 2        |
|                        | 20-16       |
| 676-14943-26           | 4-16        |
| 676-14943-27           | 4-16        |
| 6G1-14947-00           | 4-15        |
| 6H6-14947-00           | 4-15        |
| 6H8-14947-00           | 4-15        |
| 6G1-14948-05           | 4- 7        |
| 6G1-14966-00           | 4- 4        |
|                        | 20-17       |
| 676-14966-00           | 4- 8        |
|                        | 20-19       |
| 6G1-14980-01           | 4-14        |
| 6G1-14984-00           | 4-13        |
|                        | 20- 2       |
|                        | 20-20       |
| 6G1-14985-00           | 4-20        |
|                        | 20-22       |
| 6G1-14992-00           | 4-19        |
| 6G1-15100-00-94        | 1- 2        |
| 6G1-15359-01-94        | 1- 8        |
| 6G1-15396-02-5B        | 1-12        |
| 6G1-15705-00           | 5-11        |
| 6G1-15710-81           | 5- 1        |
| 6G1-15711-80-94        | 5- 2        |
| 6G1-15714-00           | 5- 3        |
| 6G1-15717-00           | 5- 5        |
| 6G1-15723-00-94        | 5-19        |
| 677-15741-01           | 5- 9        |
| 6G1-15746-81           | 5-24        |
| 6G1-15747-80           | 5-34        |
| 656-15748-00           | 5-29        |
| 6G1-15755-00           | 5-13        |
| 6G1-15758-00           | 5-15        |
| 6G1-15761-00           | 7- 5        |
| 6G1-15762-00           | 5-16        |
| 6G1-15764-00           | 5-25        |
| 6G1-15770-81           | 5-27        |
| 6G1-15771-00-94        | 5-21        |
| 6G1-15772-00-94        | 5-22        |
| 6G1-15774-81           | 5-28        |
| 6G1-15779-00           | 5-14        |
| 646-24251-02           | 6- 4        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6G1-24304-02           | 6- 1        |
| 6G1-24411-00           | 4-33        |
| 6G1-24412-01           | 4-32        |
| 6G1-24421-00           | 4-35        |
| 6G1-24431-01           | 4-34        |
| 6G1-24432-00           | 4-30        |
| 6G1-24452-00           | 4-29        |
| 6G1-24471-00           | 4-31        |
| 6G1-26301-02           | 10-22       |
| 6G1-26326-00           | 8-17        |
| 6G1-28170-00           | 6- 9        |
| 6E0-28193-00-94        | 6-13        |
| 6G1-41111-01-9M        | 1-21        |
| 6G1-41112-A1           | 1-22        |
|                        | 20-11       |
| 6G1-41113-01-9M        | 1-23        |
| 6G1-41131-00-5B        | 12- 2       |
| 6H6-41131-00-5B        | 12- 2       |
| 6H8-41131-00-5B        | 12- 2       |
| 6G1-41133-A0           | 12- 3       |
|                        | 20-13       |
| 6G1-41211-00           | 11-12       |
| 6H1-41237-00           | 11-10       |
| 6R5-41237-00           | 11-11       |
| 6G1-41238-00           | 11- 9       |
| 6G1-41256-00           | 3-12        |
| 6G1-41262-02           | 3-14        |
|                        | 11-13       |
| 6G1-41271-00           | 3-13        |
| 6G1-41283-01           | 11- 3       |
| 6G1-41611-00           | 16- 1       |
| 6G1-41612-00           | 16- 2       |
| 695-41613-00           | 16- 3       |
| 6G1-41615-00           | 16- 5       |
| 6G1-41631-00           | 11- 1       |
| 6G1-41638-00           | 11- 2       |
| 6G1-41661-00           | 11- 4       |
| 6G1-41662-01-94        | 11-19       |
| 6G1-42111-04-4D        | 10- 1       |
| 664-42119-00           | 10-11       |
| 6G1-42125-01           | 10- 8       |
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