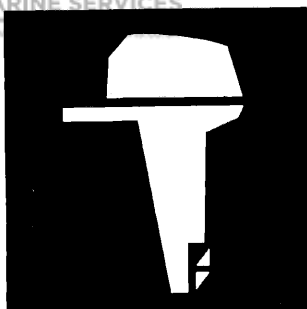




PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

1/2cylinder for '96 model
1/2cylindre pour modele 1996



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25N**

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15F**

6C/6D/8C

**4AC/4AS
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2B



2B(6A1)

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FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

2B'96 (6A1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

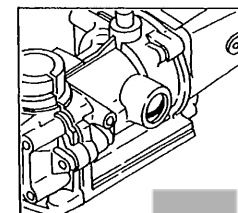
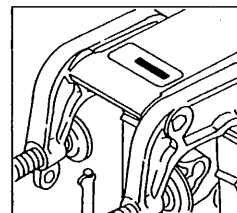
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	2B : 173865 ~
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Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

2B '96 (6A1)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

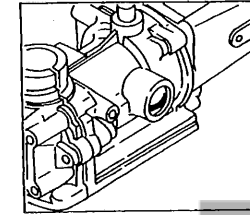
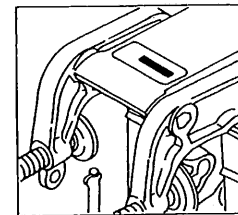
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	2B : 173865 ~
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Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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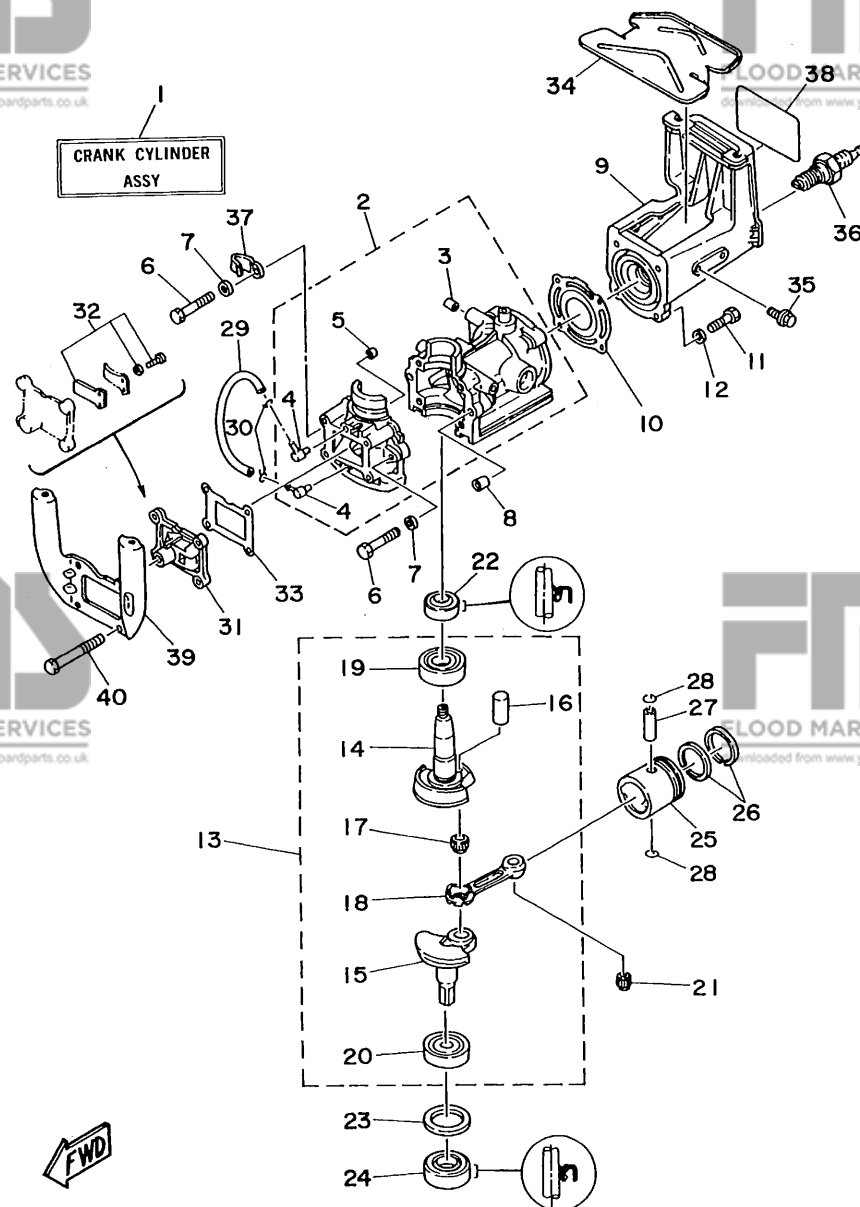


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-W0090-13	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	REF.NO. 2 ~ 35
2	6A1-15100-61-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	90336-06001	.PLUG, TAPER .PLOT, CONIQUE	1	
4	650-14485-02	.PIPE, JOINT .DURITE	2	
5	624-11379-00	.VALVE, CHECK .CLAPET	1	
6	97313-06040	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
9	6A1-11111-02-94	HEAD, CYLINDER 1 CULASSE	1	
10	6A1-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
11	97095-06025	BOLT BOULON	4	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
13	6A1-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
14	646-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
15	6A1-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
16	646-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
17	93310-31439	.BEARING, CYLINDRICAL .ROULEMENT	1	
18	646-11651-02	.ROD, CONNECTING .BIELLE NUE	1	
19	93306-00409	.BEARING .ROULEMENT	1	
20	93306-30204	.BEARING .ROULEMENT	1	
21	93310-210V1	BEARING, CYLINDRICAL ROULEMENT	1	
22	93102-20108	OIL SEAL JOINT SPY	1	
23	90201-35300	WASHER, PLATE RONDELLE, PLATE	1	
24	93102-15M32	OIL SEAL JOINT SPY	1	
25	646-11631-01-98	PISTON (STD) PISTON (STD)	1	
	646-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	1	AP
	646-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	1	AP
26	646-11601-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	

A6

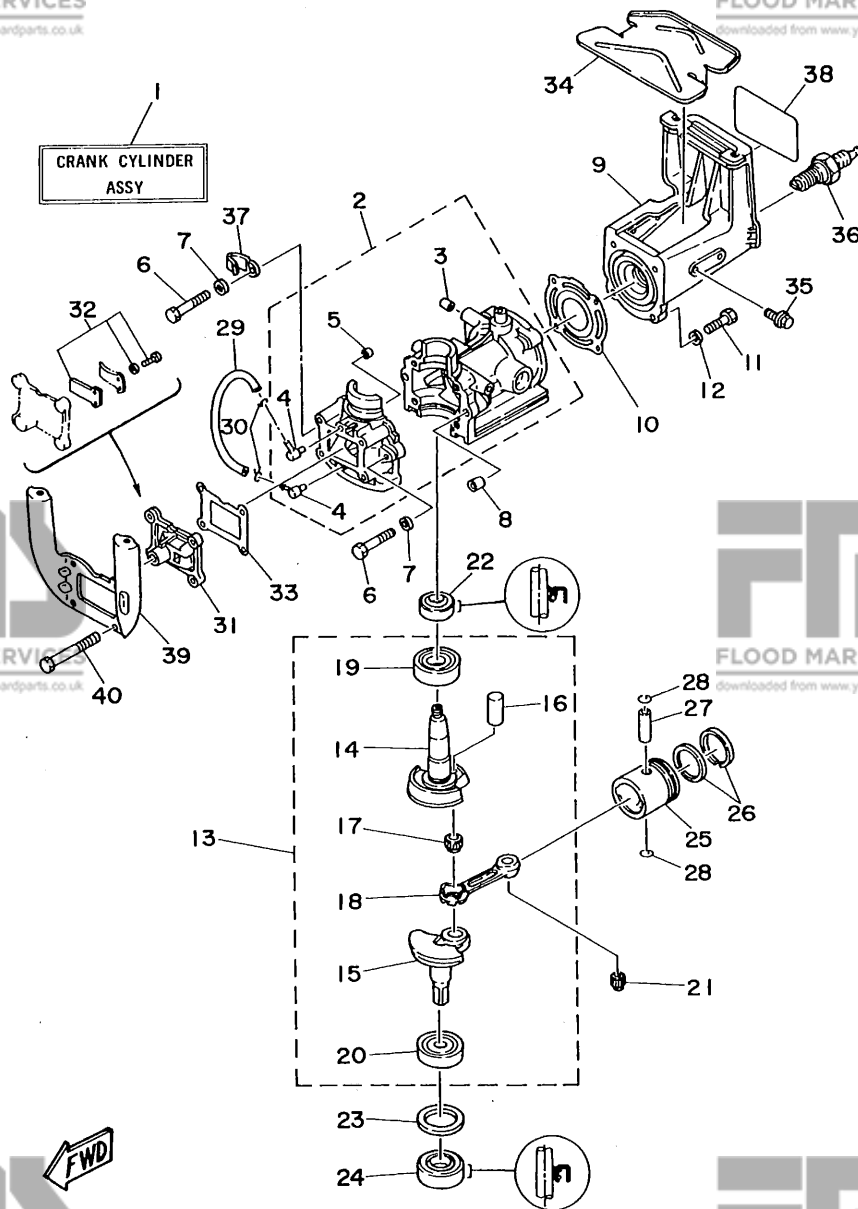


FIG. 1 CYLINDER. CRANKCASE

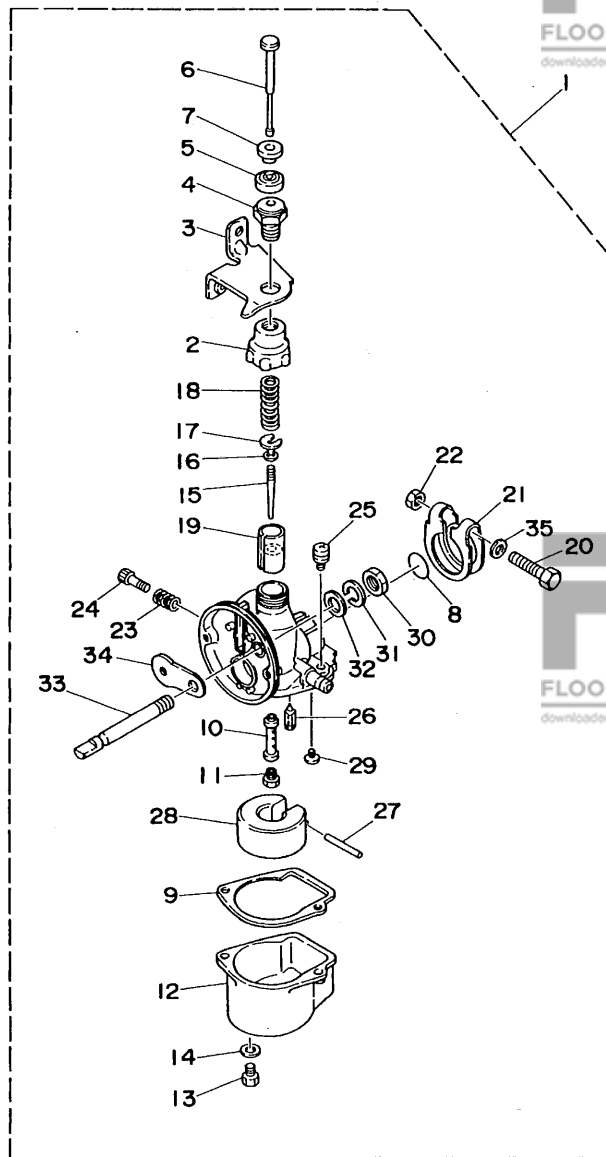
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	646-11601-11	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	1 AP	
	646-11601-21	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	1 AP	
27	646-11633-00	PIN, PISTON AXE, PISTON	1	
28	93450-11021	CIRCLIP CIRCLIP	2	
29	90445-07M51	HOSE DURITE	1	
30	90467-06016	CLIP JONC	2	
31	6A1-13610-00	REED VALVE ASSY CLAPET COMPLET	1	
32	6A1-W0004-00	.REED SET .JEU DE CLAPETS	1	
33	6A1-13621-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
34	6A1-24141-00	PROTECTOR, FUEL TANK PROTECTEUR, RESERV A ESSENCE	1	
35	95895-06010	BOLT, FLANGE BOULON	2	
36	94702-00249	PLUG, SPARK (NGK BR5HS) BOUGIE D'ALLUMAGE (NGK BR5HS)	1	
37	90465-08028	CLAMP BRIDE	1	
38	6A1-42678-11	GRAPHIC, REAR ADHESIF, ARRIERE	1	
39	6A1-15771-00	STAY 1 SUPPORT 1	1	
40	97313-06060	BOLT BOULON	4	

FIG. 2 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6A1-14301-03	CARBURETOR ASSY 1	1	
2	646-14158-00	CARBURATEUR COMPLET	1	
3	6A1-14497-00	.TOP, MIXING CHAMBER	1	
4	646-14321-00	.DESSUS, CHAMBRE DE MELANGE	1	
5	626-14373-10	.STAY, THROTTLE WIRE	1	
6	6A1-14314-00	.SUPPORT, CABLE D'ACCELERATION	1	
7	6A1-14163-00	.SCREW, THROTTLE	1	
8	646-14229-01	.VIS, ACCELERATEUR	1	
9	6A1-14384-00	.COVER, PLUNGER CAP	1	
10	6A1-14341-01	.COUVERCLE DE PLONGEUR	1	
11	6A1-14343-48	.BAR, THROTTLE	1	
12	6A1-14381-02	.TRINGLE, ACCELERATEUR	1	
13	97890-05006	.SPACER	1	
14	646-14198-01	.ENTRETOISE	1	
15	6A1-14116-10	.O-RING	1	
16	646-14137-00	.JOINT TORIQUE	1	
17	646-14136-00	.GASKET, FLOAT CHAMBER	1	
18	646-14331-01	.JOINT, CUVE DE FLOTTEUR	1	
19	646-14312-08	.NOZZLE, MAIN	1	
20	646-14125-01	.PUITS D'AIGUILLE	1	
21	6A1-14127-01	.JET, MAIN (# 96)	1	
22	6A1-14358-01	.GICLEUR, PRINCIPAL (# 96)	1	
23	6A1-14212-00	.BODY, FLOAT CHAMBER	1	
24	646-14211-02	.CORPS, CUVE DE FLOTTEUR	1	
25	97980-04110	.SCREW, PAN HEAD	1	
26	6A1-14392-00	.VIS, CRUCIFORME	1	
27	6A1-14386-00	.GASKET	1	
28	6A1-14385-00	.JOINT	1	
29		.NEEDLE	1	
30		.AIGUILLE	1	
31		.CLIP	1	
32		.JONC	1	
33		.SEAT, SPRING	1	
34		.SIEGE, RESSORT	1	
35		.SPRING, THROTTLE VALVE	1	
		.RESSORT, BOISSEAU	1	
		.VALVE, THROTTLE 1	1	
		.BOISSEAU 1	1	
		.SCREW	1	
		.VIS	1	
		.CLIP	1	
		.JONC	1	
		.NUT	1	
		.ECROU	1	
		.SPRING, PILOT ADJUSTING	1	
		.RESSORT, VIS DE RALENTI	1	
		.SCREW, PILOT ADJUSTING	1	
		.VIS, REGLAGE DE RALENTI	1	
		.SCREW, WITH WASHER	2	
		.VIS, AVEC RONDELLE	1	
		.VALVE, NEEDLE	1	
		.POINTEAU	1	
		.PIN, FLOAT	1	
		.AXE, FLOTTEUR	1	
		.FLOAT	1	
		.FLOTTEUR	1	



B1

FIG. 2 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	98580-03006	.SCREW, PAN HEAD	1	
		.VIS		
30	646-14358-00	.NUT	1	
		.ECROU		
31	6A1-14356-00	.WASHER, SPRING	1	
		.RONDELLE		
32	646-14357-00	.WASHER, PLAIN	1	
		.RONDELLE PLATE		
33	6A1-14448-00	.LEVER, CHOKE VALVE	1	
		.LEVIER, VOLET DE STARTER		
34	6A1-14217-01	.VALVE, CHOKE	1	
		.CLAPET DE STARTER		
35	92990-05600	.WASHER, PLATE	1	
		.RONDELLE, PLATE		

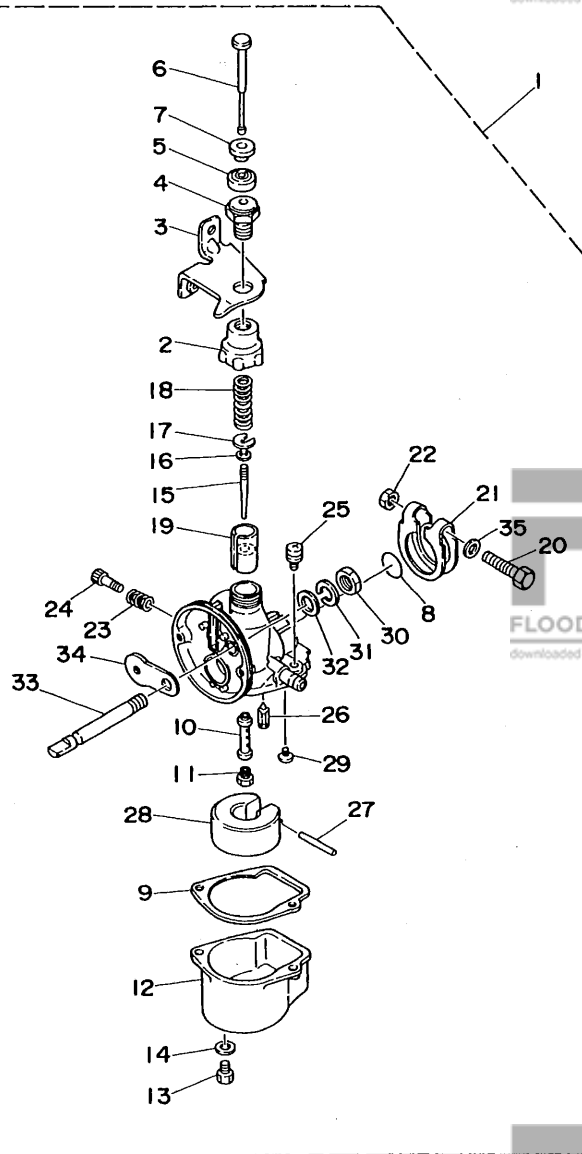


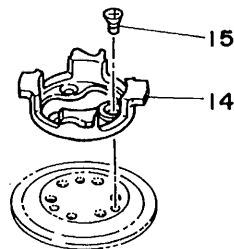
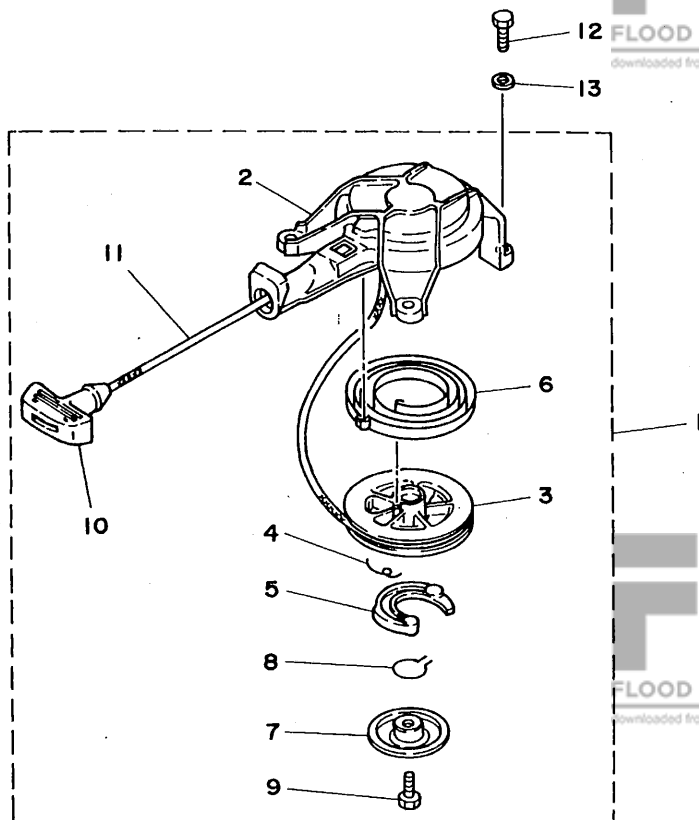
FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-15710-00	STARTER ASSY DEMARREUR COMPLET	1	
2	6A1-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6A1-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6A1-15767-00	.SPRING .RESSORT	1	
5	6A1-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
6	6A1-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
7	7G5-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
9	97013-06012	.BOLT .BOULON	1	
10	6A1-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
11	*	.WIRE (L:1300MM) .FIL (L:1300MM)	1	
12	97095-06016	BOLT BOULON	3	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
14	6A1-15723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
15	98703-06012	SCREW, FLAT HEAD VIS	3	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.3M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.3M.



B3

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2B

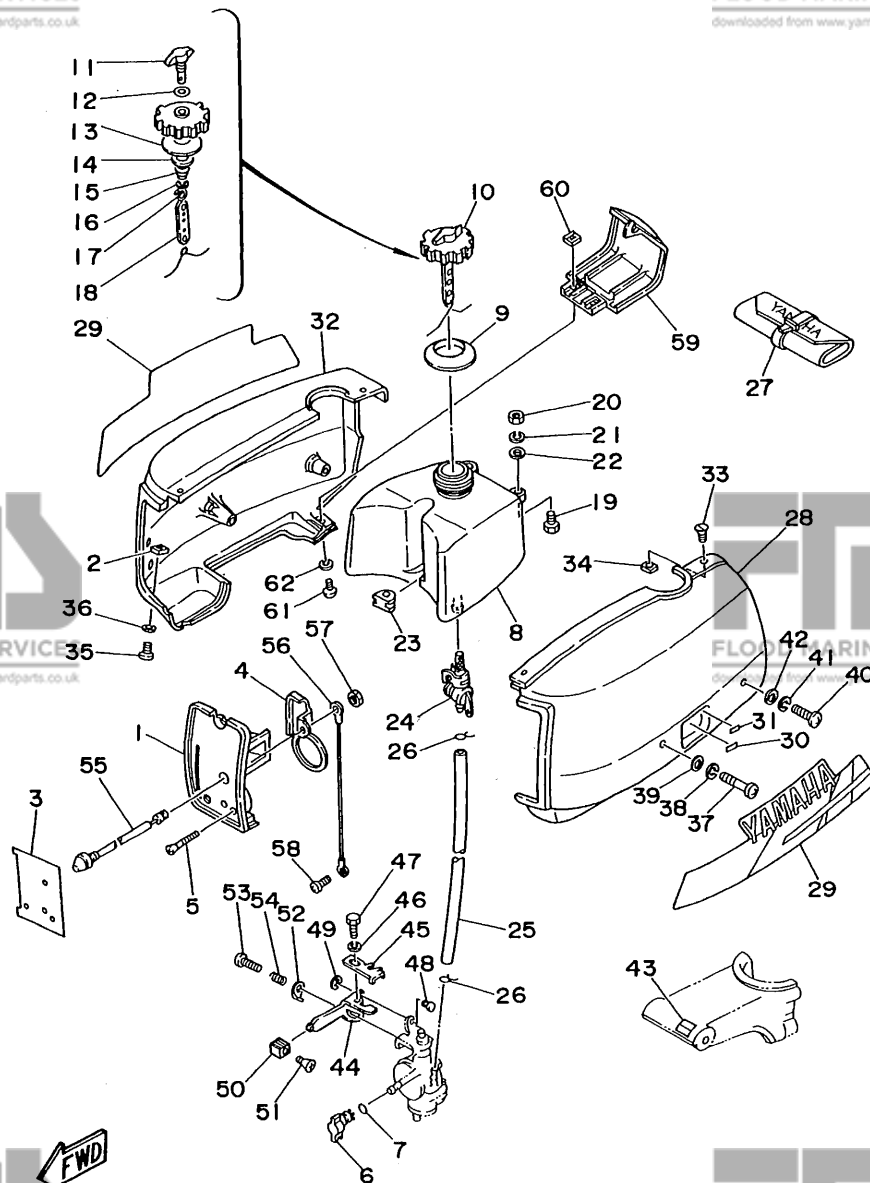


FIG. 4 COWLING. FUEL

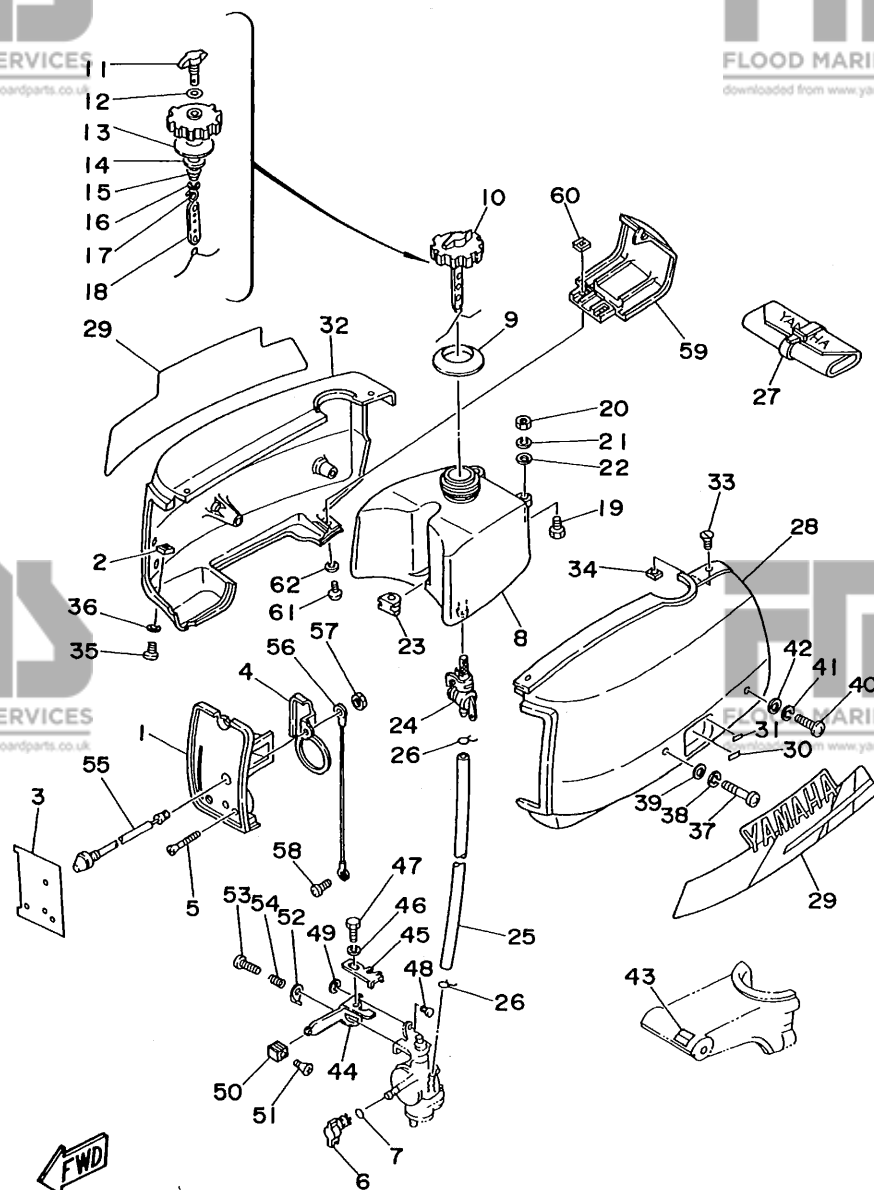
CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-14441-02	SILENCER, INTAKE 2 SILENCIEUX 2, ADMISSION	1	
2	90173-05M00	NUT, SQUARE ECROU, CARRE	2	
3	6A1-42677-01	GRAPHIC, FRONT ADHESIF, AVANT	1	
4	6A1-14442-00	SPACER ENTRETOISE	1	
5	98780-04035	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
6	6A1-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
7	93210-08M29	O-RING JOINT TORIQUE	1	
8	6A1-24110-01	FUEL TANK COMP. RESERVOIRE A ESSENCE	1	
9	6A1-24198-00	SEAT, RUBBER SIEGE, CAOUTCHOUC	1	
10	6A1-24610-01	CAP ASSY BOUCHON	1	
11	6A1-24631-00	.SCREW, AIR .VIS, AIR	1	
12	90430-04005	.GASKET .JOINT	1	
13	90430-14117	.GASKET .JOINT	1	
14	646-24615-01	.GASKET, PLATE 1 .JOINT 1, PLAQUE	1	
15	90501-10374	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
16	92907-04200	.WASHER .RONDELLE	1	
17	90501-10260	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
18	646-24241-00	.INDICATOR 1 .INDICATEUR 1	1	
19	97080-06018	BOLT BOULON	2	
20	95380-06600	NUT ECROU	2	
21	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
22	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2	
23	6A1-24181-00	DAMPER, LOCATING 1 SILENT-BLOC	1	
24	6A1-24500-02	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	
25	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
26	90467-08004	CLIP JONG	2	
27	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
28	6A1-42741-11	APRON CAPOT LATERAL	1	

B4

FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION



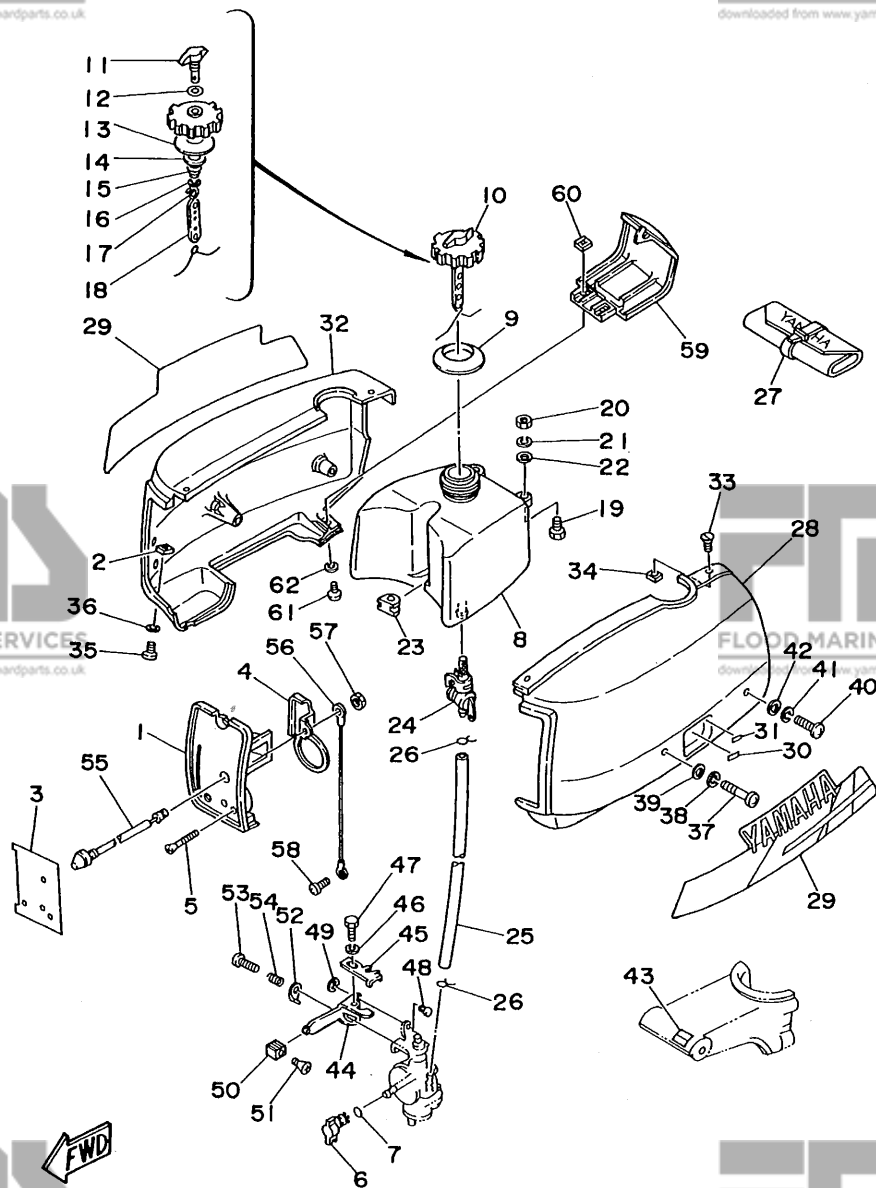
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A1-W0070-50	GRAPHIC SET	1	
30	6A1-24153-50	JEU DIEMBLEMES	1	FOR EUROPE
31	6A1-24154-50	INDICATOR, COCK	1	FOR EUROPE
32	6A1-42771-11	INDICATEUR, ROBINET	1	
33	98780-05012	INDICATOR, SHIFT	1	
34	90183-05M00	TEMOIN, INVERSION	1	
35	98580-05010	APRON	1	
36	92990-05600	CAPOT LATERAL	2	
37	98580-06040	SCREW, FLAT HEAD	2	
38	92995-06100	VIS A TETE FRAISEE	2	
39	92990-06600	NUT, SPRING	2	
40	98580-06025	ECROU, RESSORT	2	
41	92995-06100	SCREW, PAN HEAD	2	
42	92990-06600	VIS	2	
43	6A1-42792-01	WASHER, PLATE	2	
44	6A1-41212-01	RONDELLE, PLATE	2	
45	6A1-41211-00	SCREW, PAN HEAD	2	
46	92990-05100	VIS	1	
47	97095-05010	WASHER, SPRING	1	
48	6A1-14365-00	RONDELLE, GROWER	1	
49	99080-04600	WASHER, PLATE	1	
50	6A1-41637-00	RONDELLE, PLATE	1	
51	98780-03010	SCREW, PAN HEAD	1	
52	6A1-41223-00	VIS	1	
53	97895-05025	WASHER, SPRING	1	
54	90501-12M16	RONDELLE, GROWER	1	
55	6A1-82550-02	BIELLE, ACCELERATION	1	
56	6A1-82541-00	WASHER, SPRING	1	

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FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	95380-08700	NUT	1	
58	97980-05108	ECROU	1	
		SCREW, WITH WASHER		
		VIS, AVEC RONDELLE		
59	6A1-82375-11	COVER, PLUG CAP	1	
		COUVERCLE, CAPUCHON BOUGIE		
60	90183-05M00	NUT, SPRING	2	
61	98580-05010	ECROU, RESSORT	2	
		SCREW, PAN HEAD		
		VIS		
62	92990-05600	WASHER, PLATE	2	
		RONDELLE, PLATE		



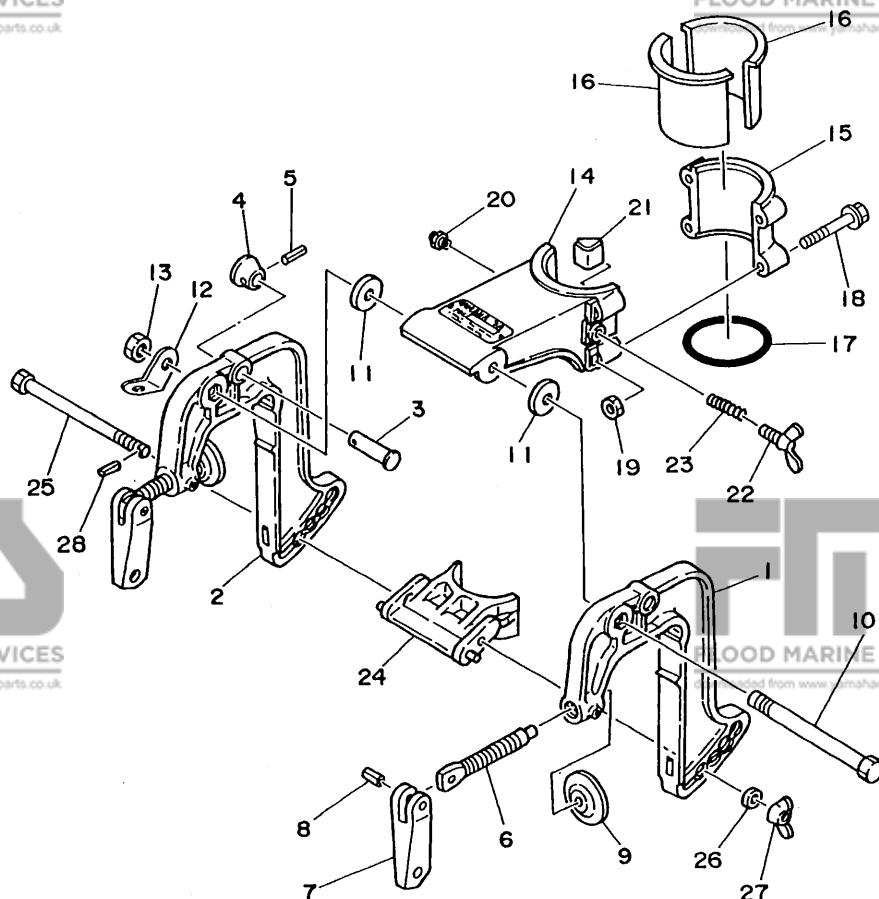


FIG. 5 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6A1-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	6A1-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
4	6A1-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
5	91690-30014	PIN, SPRING AGRAFFE	1	
6	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
7	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
8	90243-04M01	PIN GOUPILLE	2	
9	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
10	90101-08217	BOLT BOULON	1	
11	90202-08022	WASHER, PLATE RONDELLE, PLATE	2	
12	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	95380-08600	NUT ECROU	1	
14	6A1-43311-02-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
15	6A1-43312-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
16	646-42537-01	BUSHING, PIVOT SHAFT COUSSINET	2	
17	93210-46044	O-RING JOINT TORIQUE	1	
18	90119-06M98	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
19	95380-06600	NUT ECROU	4	
20	93700-06M03	NIPPLE, GREASE PION	1	
21	646-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	90122-06004	BOLT, WING BOULON, A OREILLES	1	
23	90501-12272	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
24	6A1-43351-00	RECEIVER, THRUST SILENT-BLOC, BUTEE	1	
25	6A1-43371-00	BOLT, RECEIVER BOULON, RECEPTEUR	1	
26	90201-06040	WASHER, PLATE RONDELLE, PLATE	1	
27	90175-06008	NUT, WING ECROU, A OREILLES	1	
28	91690-20006	PIN, SPRING AGRAFFE	1	

B7

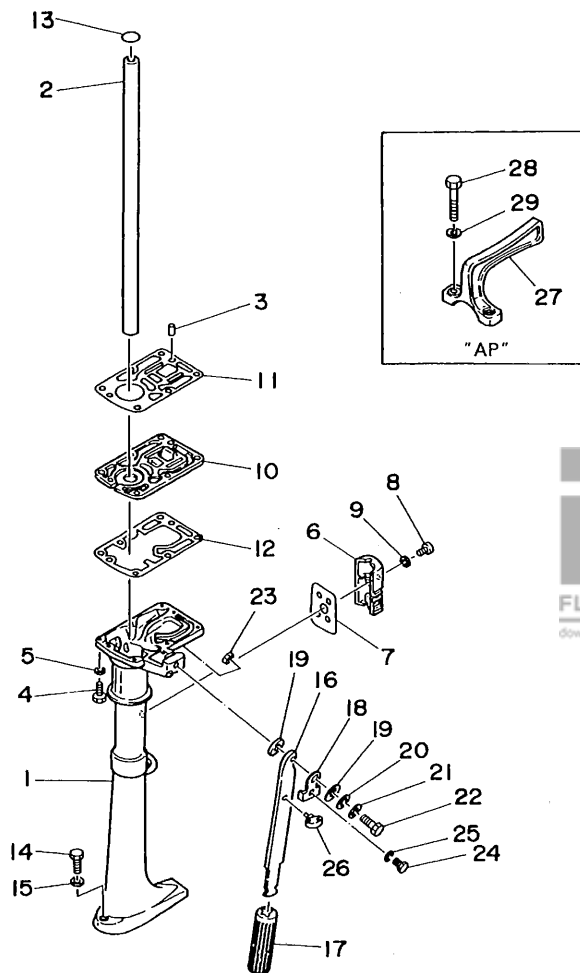


FIG. 6 UPPER CASING

FOURREAU

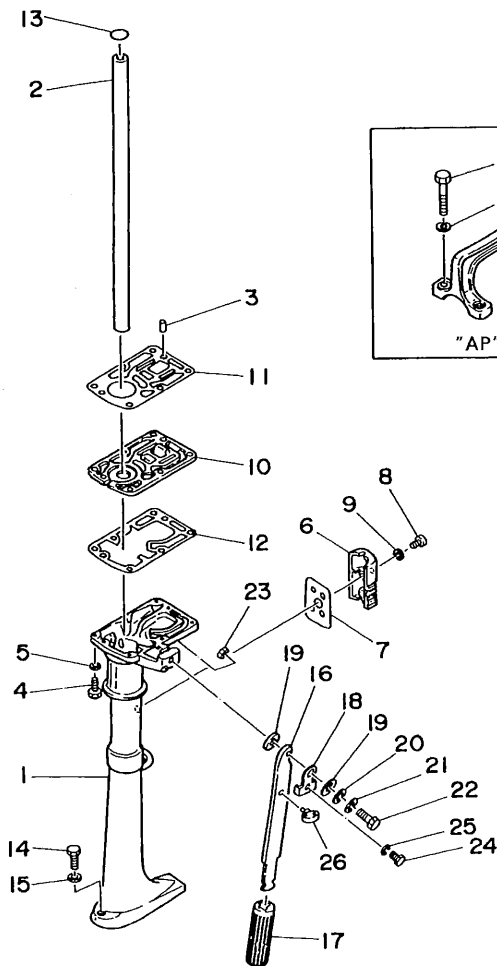
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-45111-02-40	CASING, UPPER FOURREAU	1	
2	6A1-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
3	93605-15065	PIN, DOWEL AXE	2	
4	97095-06025	BOLT BOULON	6	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
6	6A1-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
7	6A1-45115-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	98580-06016	SCREW, PAN HEAD VIS	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	6A1-41137-00-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
11	6A1-14613-A0	GASKET, EXHAUST PIPE JOINT DE COUDE D'ECHAPPEMENT	1	
12	646-14623-A1	GASKET, EXHAUST PIPE JOINT	1	
13	93210-19123	O-RING JOINT TORIQUE	1	
14	97095-06030	BOLT BOULON	1	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
16	6A1-42111-00-4D	HANDLE, STEERING POIGNEE	1	
17	646-42119-02	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
18	6A1-42181-00	WASHER RONDELLE	1	
19	90201-09117	WASHER, PLATE RONDELLE, PLATE	2	
20	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
21	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
22	90101-08M11	BOLT BOULON	1	
23	95380-08600	NUT ECROU	1	
24	97095-06010	BOLT BOULON	1	
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
26	646-42591-00	HOLDER, SHEAR PIN RATELIER A GOUPILLES	1	
27	646-42121-00-94	BRACKET SUPPORT	1 AP	
28	97395-06055	BOLT BOULON	2 AP	

C1

FIG. 6 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92995-06100	WASHER, SPRING RONDELLE, GROWER	2 AP	



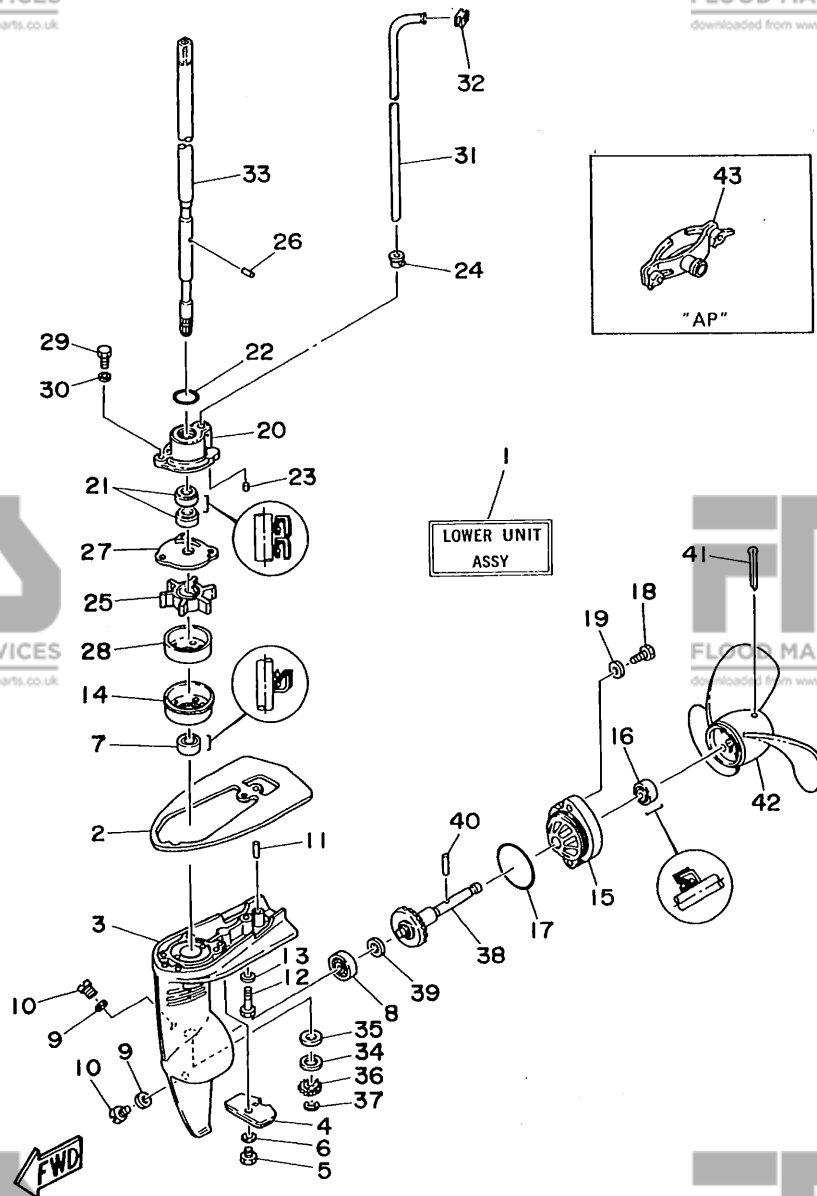
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2B

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 3 ~ 10, 14 ~ 30, 33 ~ 39)	1	
2	6A1-45181-00-4D	PLATE PLAQUETTE	1	
3	6A1-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
4	6L5-45251-02	ANODE ANODE	1	
5	95895-06012	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	93103-11051	OIL SEAL JOINT SPY	1	
8	93306-00001	BEARING ROULEMENT	1	
9	90430-08020	GASKET JOINT	2	
10	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
11	93605-18M04	PIN, DOWEL AXE	2	
12	97095-06030	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	6A1-44325-00	PROTECTOR, OIL SEAL PROTECTEUR, JOINT D'HUILE	1	
15	6A1-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
16	93103-10052	OIL SEAL JOINT SPY	1	
17	93210-42101	O-RING JOINT TORIQUE	1	
18	97095-06014	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6A1-44312-01-94	COVER, WATER PUMP HOUSING COUVERCLE	1	
21	93101-11M44	OIL SEAL JOINT SPY	2	
22	93210-19123	O-RING JOINT TORIQUE	1	
23	93604-09068	PIN, DOWEL CLAVETTE	2	
24	646-44366-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
25	646-44352-01	IMPELLER TURBINE	1	
26	93604-09066	PIN, DOWEL CLAVETTE	1	

C3

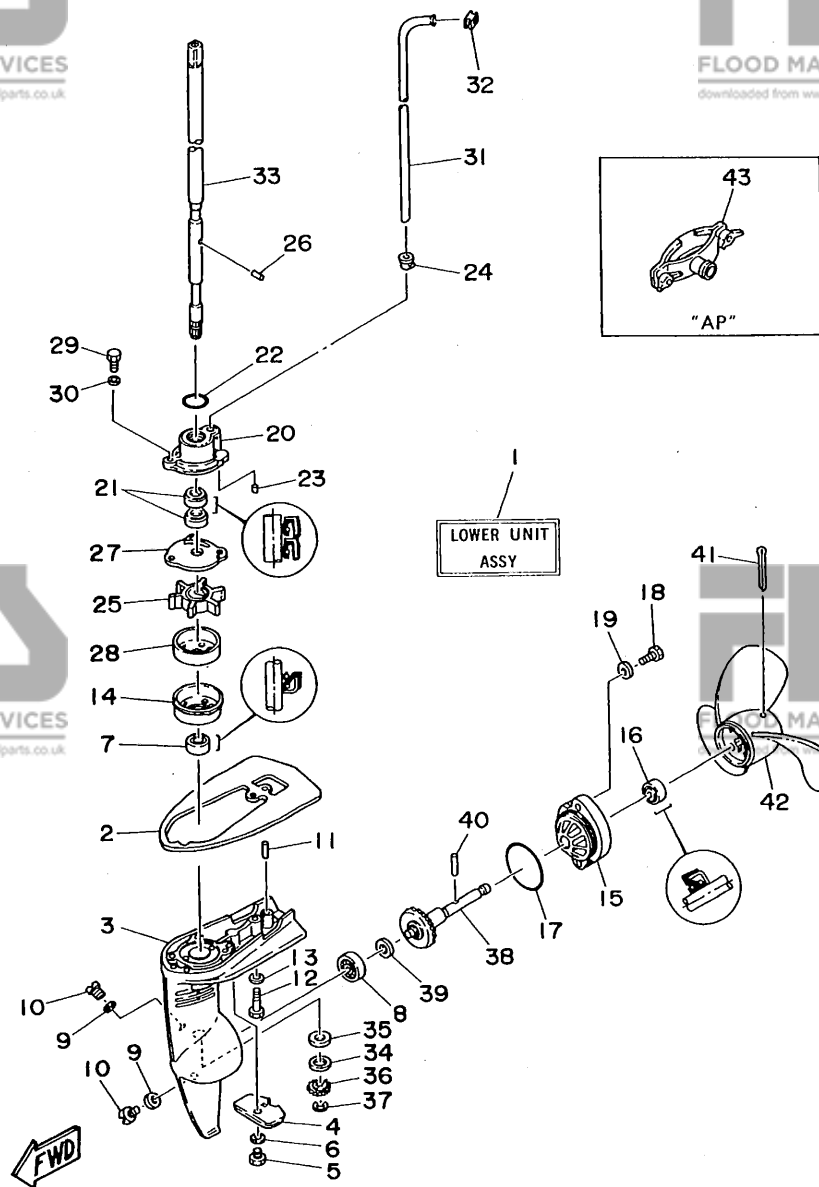
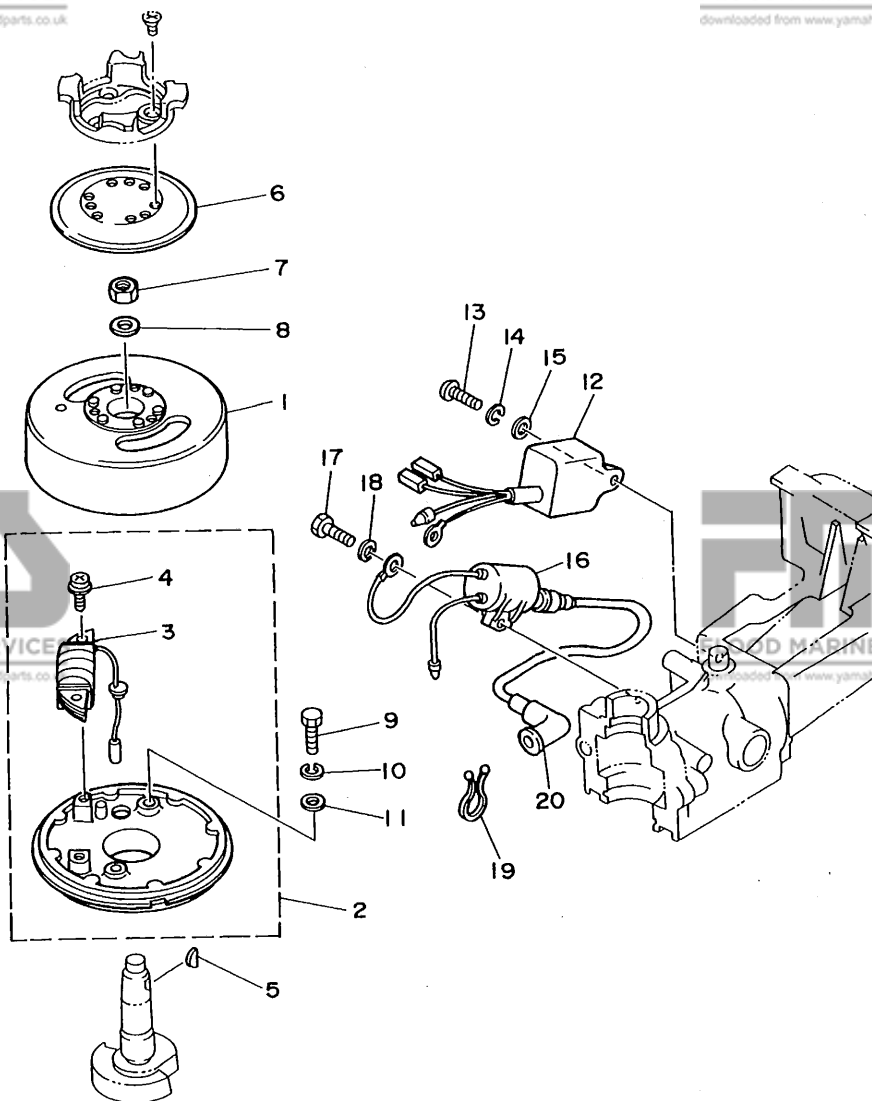


FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	646-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
28	646-44322-00	INSERT, CARTRIDGE CUVETTE	1	
29	97095-05016	BOLT BOULON	2	
30	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
31	6A1-44361-00	TUBE, WATER TUBE D'EAU	1	
32	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
33	6A1-45510-01	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	
34	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	
35	646-45534-00-03	SHIM (T:0.3MM) CALE (T:0.3MM)	1 UR	
	646-45534-00-04	SHIM (T:0.4MM) CALE (T:0.4MM)	1 UR	
	646-45534-00-05	SHIM (T:0.5MM) CALE (T:0.5MM)	1 UR	
36	646-45551-00	PINION PIGNON D'ATTAQUE	1	
37	99009-06600	CIRCLIP CIRCLIP	1	
38	646-45560-00	GEAR PIGNON	1	
39	646-45567-00-03	SHIM (T:0.3MM) CALE (T:0.3MM)	1 UR	
	646-45567-00-04	SHIM (T:0.4MM) CALE (T:0.4MM)	1 UR	
	646-45567-00-05	SHIM (T:0.5MM) CALE (T:0.5MM)	1 UR	
40	90250-03M10	PIN, STRAIGHT GOUPILLE, DROITE	1	
41	91490-30045	PIN, COTTER GOUPILLE	1	
42	6A1-45943-00	PROPELLER (3X7-1/4"X4"-A) HELICE (3X7-1/4"X4"-A)	1 UR	
	646-45942-01-EL	PROPELLER (3X7-1/4"X5-1/2"-A) HELICE (3X7-1/4"X5-1/2"-A)	1 UR	
	646-45944-01-EL	PROPELLER (3X7-1/4"X4-1/2"-A) HELICE (3X7-1/4"X4-1/2"-A)	1 UR	
43	646-28193-00	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP	



FWD

FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE
1	6A1-85550-00	ROTOR ASSY	1
2	6A1-85560-00	ROTOR CPLT	1
3	6A1-85520-00	BASE ASSY	1
4	97885-05020	ENS. FLASQUE	1
5	90280-04M06	.COIL, CHARGE	1
6	6A1-81362-00	.BOBINE, CHARGE	1
7	90170-10M33	.SCREW, PAN HEAD	2
8	92990-10100	.VIS, TETE TRONCONIQUE	1
9	92995-06030	KEY, WOODRUFF	1
10	92995-06100	CLAVETTE, DEMI-LUNE	1
11	92990-06600	COVER, HOLE	1
12	6A1-85540-00	COUVERCLE, TROU	1
13	97885-06016	NUT	1
14	92995-06100	ECROU	1
15	92990-06600	WASHER, SPRING	1
16	6A1-85570-00	RONDELLE, GROWER	1
17	97095-06020	BOLT	2
18	92990-06600	BOULON	2
19	90465-18147	WASHER, SPRING	2
20	6G1-82370-20	RONDELLE, GROWER	2
		WASHER, PLATE	2
		RONDELLE, PLATE	2
		C.D.I. UNIT ASSY	1
		BLOC C.D.I.	1
		SCREW, PAN HEAD	1
		VIS, TETE TRONCONIQUE	1
		WASHER, SPRING	1
		RONDELLE, GROWER	1
		WASHER, PLATE	1
		RONDELLE, PLATE	1
		IGNITION COIL ASSY	1
		BOBINE D'ALLUMAGE (ENS.)	1
		BOLT	1
		BOULON	1
		WASHER, PLATE	1
		RONDELLE, PLATE	1
		CLAMP	1
		BRIDE	1
		PLUG CAP ASSY	1
		ANTIPARASITE	1

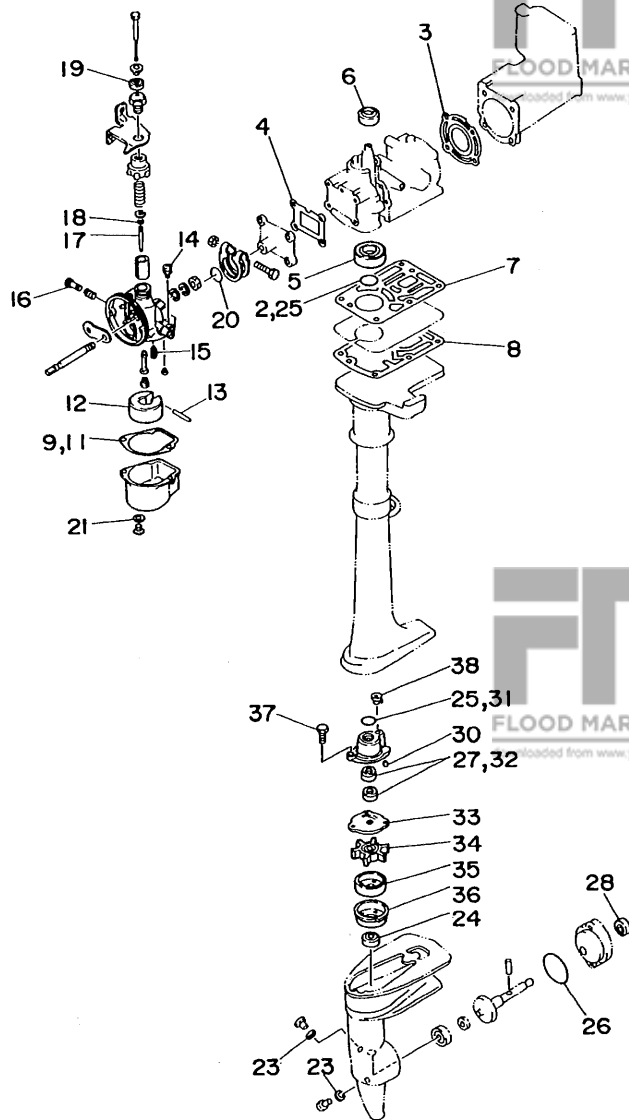


FIG. 9 REPAIR KIT

KITS DE REPARATION

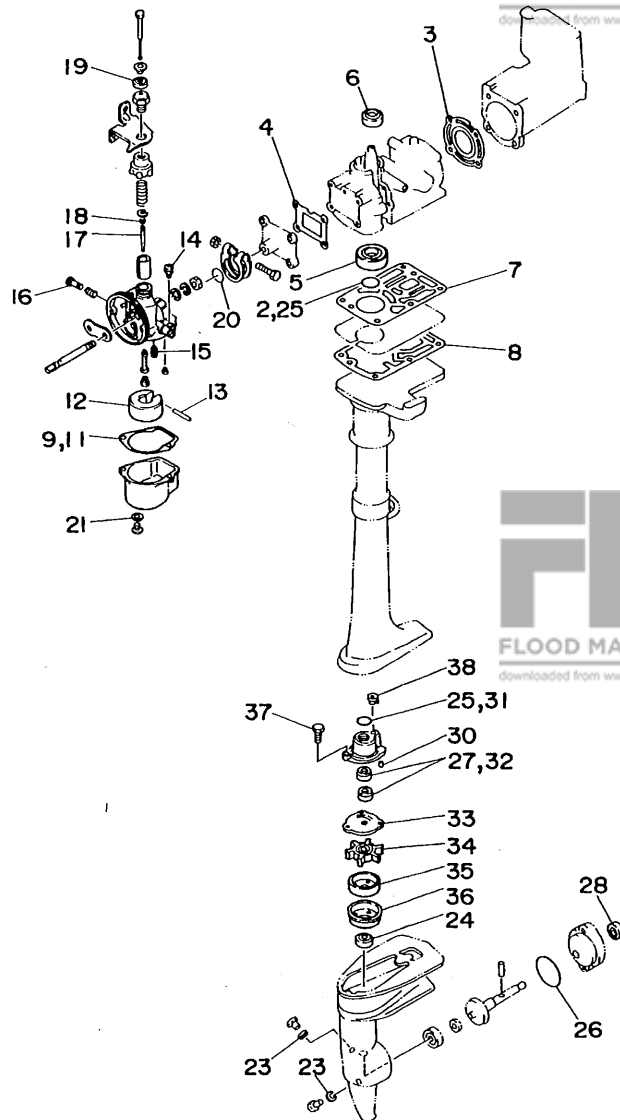
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-W0001-02	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	
2	93210-08M29	.O-RING .JOINT TORIQUE	1	
3	6A1-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	6A1-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
5	93102-20108	.OIL SEAL .JOINT SPY	1	
6	93102-15M32	.OIL SEAL .JOINT SPY	1	
7	646-14623-A1	.GASKET, EXHAUST PIPE .JOINT	1	
8	6A1-14613-A0	.GASKET, EXHAUST PIPE .JOINT DE COUDE D'ECHAPPEMENT	1	
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
10	6A1-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
11	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
12	6A1-14385-00	.FLOAT .FLOTTEUR	1	
13	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
14	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
15	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1	
16	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1	
17	6A1-14116-10	.NEEDLE .AIGUILLE	1	
18	646-14137-00	.CLIP .JONC	1	
19	626-14373-00	.COVER PLUNGER CAP .COUVERCLE DE PLONGEUR	1	
20	646-14229-01	.O-RING .JOINT TORIQUE	1	
21	646-14198-01	.GASKET .JOINT	1	
22	6A1-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
23	90430-08020	.GASKET .JOINT	2	
24	93103-11051	.OIL SEAL .JOINT SPY	1	
25	93210-19123	.O-RING .JOINT TORIQUE	2	
26	93210-42101	.O-RING .JOINT TORIQUE	1	
27	93101-11M44	.OIL SEAL .JOINT SPY	2	
28	93103-10052	.OIL SEAL .JOINT SPY	1	

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FIG. 9 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A1-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
30	93604-09068	.PIN, DOWEL .CLAVETTE	2	
31	93210-19123	.O-RING .JOINT TORIQUE	1	
32	93101-11M44	.OIL SEAL .JOINT SPY	2	
33	646-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
34	646-44352-01	.IMPELLER .TURBINE	1	
35	646-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
36	6A1-44325-00	.PROTECTOR, OIL SEAL .PROTECTEUR, JOINT D'HUILE	1	
37	97090-05016	.BOLT .BOULON	2	
38	646-44366-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	



FWD

C7



3A(6L5)

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FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

3A'96 (6L5)

- Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

- Number of component for assembly

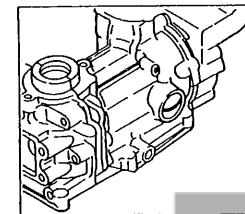
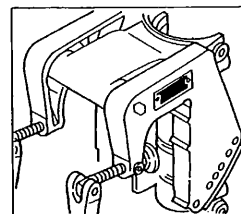
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	3A S : 051737 ~ L : 310461 ~
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Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

- Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	INTAKE	B1, B2
FIG. 3	STARTER	B3
FIG. 4	COWLING. FUEL	B4, B5
FIG. 5	UPPER CASING. BRACKET	B6~C1
FIG. 6	CONTROL	C2, C3
FIG. 7	LOWER CASING. DRIVE 1	C4~C6
FIG. 8	GENERATOR	C7
FIG. 9	ELECTRIC PARTS	D1
FIG. 10	REPAIR KIT	D2, D3
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FIG. 2	ADMISSION	B1, B2
FIG. 3	DEMARREUR	B3
FIG. 4	CAPOT, SECTION D'ALIMENTATION	B4, B5
FIG. 5	FOURREAU, SUPPORT	B6~C1
FIG. 6	COMMANDE	C2, C3
FIG. 7	BOITIER D'HELICE, TRANSMISSION 1	C4~C6
FIG. 8	GENERATRICE	C7
FIG. 9	PIECES ELECTRIQUE	D1
FIG. 10	KITS DE REPARATION	D2, D3
	INDEX NUMERIQUE	

CRANK CYLINDER
ASSY

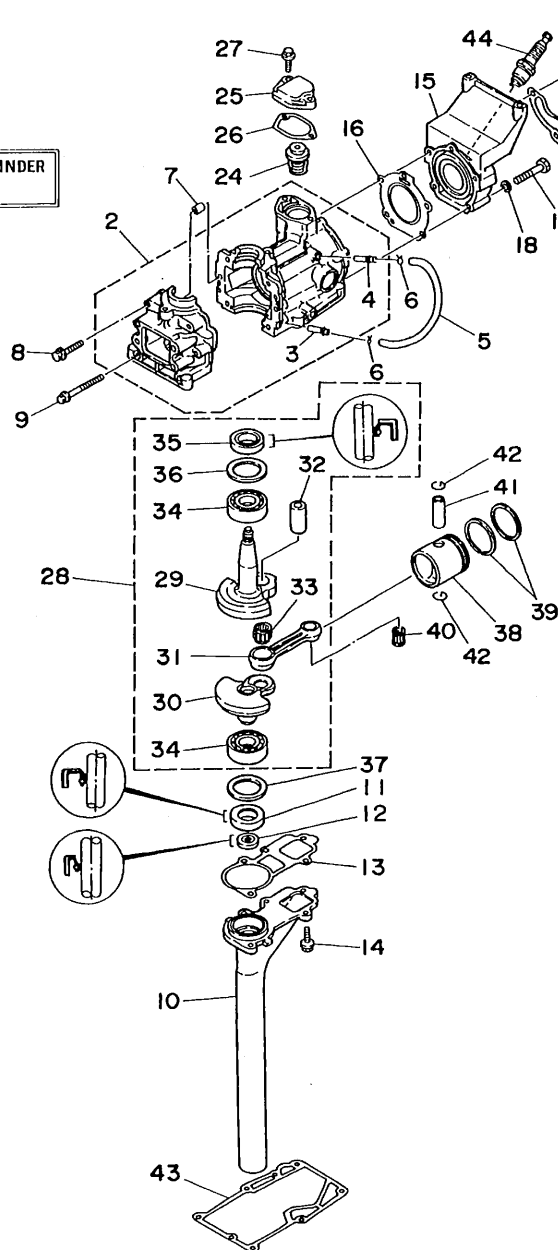


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	REF. NO. 2 ~ 43
2	6L5-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT	1	
4	6E5-11372-00	.DURITE	1	
5	90445-07M29	.NIPPLE, HOSE	1	
6	90467-06016	.RACCORD, TUYAU	1	
7	90445-07M29	HOSE	1	
8	90467-06016	DURITE	1	
9	93606-12019	CLIP	2	
10	90105-06M16	JONC	2	
11	90105-06M40	PIN, DOWEL GOUPILLE	2	
12	6L5-15396-00-94	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
13	93101-20M29	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
14	93101-09M42	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
15	6L5-15369-A0	OIL SEAL JOINT SPY	1	
16	97595-06520	OIL SEAL JOINT SPY	1	
17	6L5-11111-00-94	JOINT SPY	1	
18	6L5-11181-A1	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
19	97313-06028	BOLT, WITH WASHER VIS HEXAGONAL	5	
20	6L5-11191-00-9M	HEAD, CYLINDER 1 CULASSE	1	
21	6L5-11193-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
22	97313-06050	BOLT BOULON	3	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
24	6E5-12411-01	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
25	6L5-12413-00-9M	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
26	6L5-12414-A1	BOLT, WITH WASHER VIS HEXAGONAL	1	
27	97595-06520	BOLT BOULON	2	
28	6L5-11400-00	WASHER, PLATE RONDELLE, PLATE	2	
		THERMOSTAT THERMOSTAT	1	
		COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
		GASKET, COVER JOINT, COUVERCLE	1	
		BOLT, WITH WASHER VIS HEXAGONAL	2	
		CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	

A6

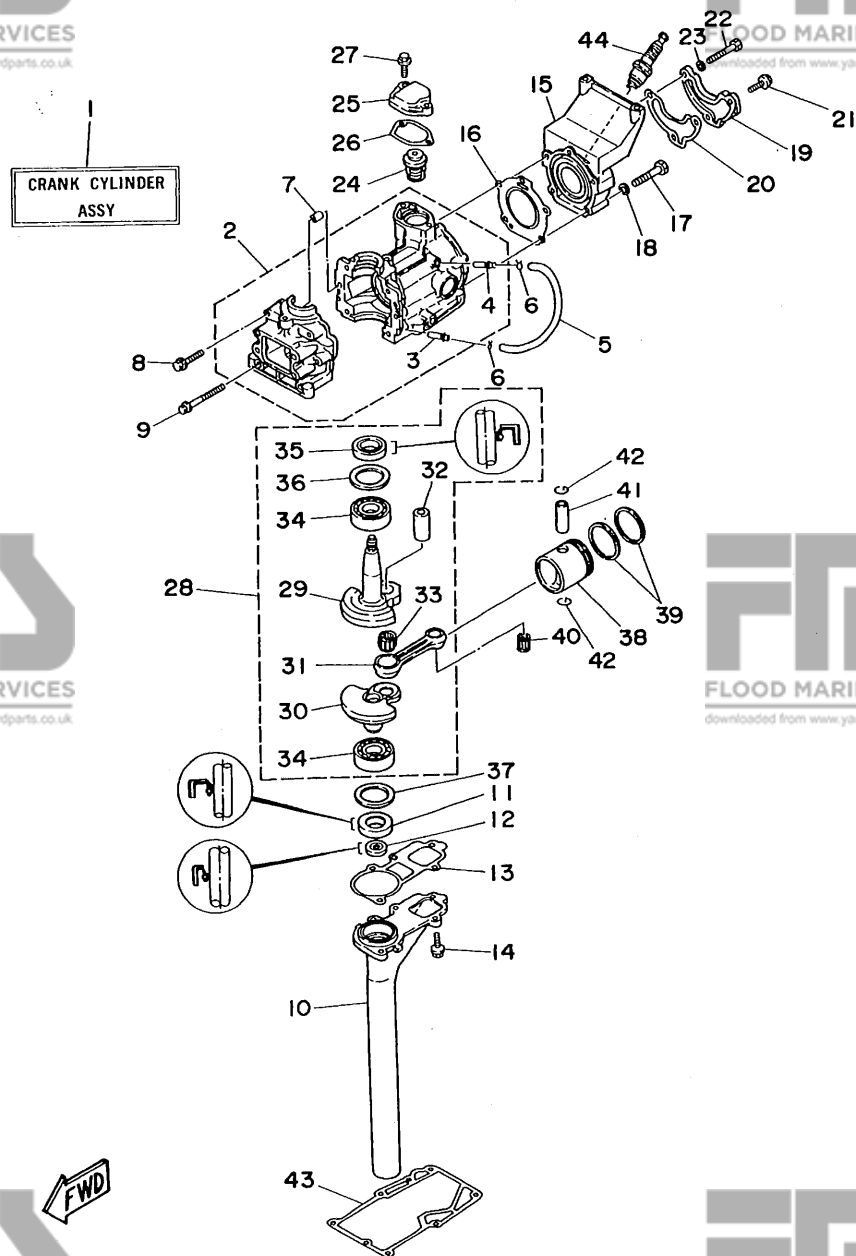


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L5-11412-00	.CRANK 1	1	
30	6L5-11422-00	.MASSOLOTTE DE VILEBREQUIN 1	1	
31	6L5-11651-00	.CRANK 2	1	
32	6L5-11681-00	.MASSOLOTTE DE VILEBREQUIN 2	1	
33	93310-416N7	.ROD, CONNECTING	1	
34	93306-204U0	.BIELLE NUE	1	
35	93101-20M29	.PIN, CRANK 1	1	
36	90201-32M00	.MANETON, VILEBREQUIN 1	1	
37	90201-32M01	.BEARING, CYLINDRICAL	1	
38	6L5-11631-00-96	.ROULEMENT	1	
39	6L5-11635-00	.BEARING	2	
40	93310-112U0	.ROULEMENT	1	
41	6L5-11633-00	.OIL SEAL	1	
42	93450-13022	.JOINT SPY	1	
43	6L5-45113-A1	.WASHER, PLATE	1	
44	94702-00274	.RONDELLE, PLATE	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	1	
		.PISTON (STD)	1	
		.PISTON (STD)	1	
		.PISTON (0.25MM O/S)	1	AP
		.PISTON (0.25MM O/S)	1	AP
		.PISTON (0.50MM O/S)	1	AP
		.PISTON (0.50MM O/S)	1	AP
		.PISTON RING SET (STD)	1	
		.JEU DE SEGMENTS (STD)	1	
		.PISTON RING SET (0.25MM O/S)	1	AP
		.JEU DE SEGMENTS (0.25MM O/S)	1	AP
		.PISTON RING SET (0.50MM O/S)	1	AP
		.JEU DE SEGMENTS (0.50MM O/S)	1	AP
		.BEARING, CYLINDRICAL	1	
		.ROULEMENT	1	
		.PIN, PISTON	1	
		.AXE, PISTON	2	
		.CIRCLIP	1	
		.CIRCLIP	1	
		.GASKET, UPPER CASING	1	
		.JOINT, TUBE D'ARBRE	1	
		.PLUG SPARK (NGK BR6HS-10)	1	
		.BOUGIE D, ALLUMAGE	1	

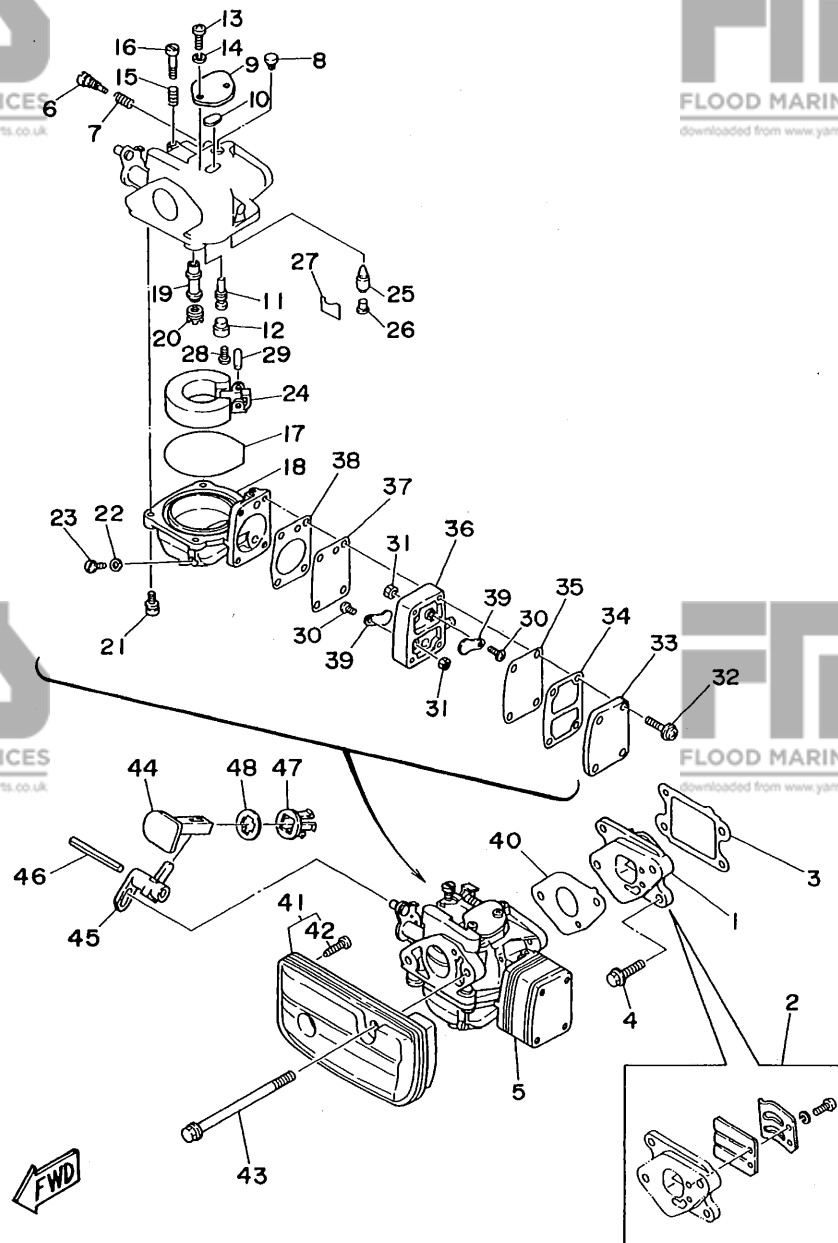


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-13610-02	REED VALVE ASSY CLAPET COMPLET	1	
2	6L5-W0004-02	.REED SET .JEU DE CLAPETS	1	
3	6L5-13621-A2	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	95895-06016	BOLT, FLANGE BOULON	2	
5	6L5-14301-03	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	
6	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
7	679-14555-00	.SPRING .RESSORT	1	
8	6G1-14966-00	.CAP .CAPUCHON	1	
9	6G1-14527-00	.PLATE .PLAQUE	1	
10	6G1-14126-00	.GASKET .JOINT	1	
11	6L5-14948-03	.JET (#40) .GICLEUR (#40)	1	
12	676-14966-00	.CAP .CAPUCHON	1	
13	98580-04010	.SCREW, PAN HEAD .VIS	2	
14	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
15	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
16	6H1-14523-00	.SCREW, STOP .VIS, BUTEE	1	
17	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
18	6G1-14980-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
19	6L5-14947-01	.JET, NEEDLE .GICLEUR DE STARTER	1	
20	676-14943-14	.JET, MAIN (#68) .GICLEUR, PRINCIPAL (#68)	1	
21	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
22	6G1-14398-00	.WASHER .RONDELLE	1	
23	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
24	6G1-14985-00	.FLOAT .FLOTTEUR	1	
25	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
27	663-14159-00	.CLIP .JONC	1	
28	98580-04008	.SCREW, PAN HEAD .VIS	1	

B1

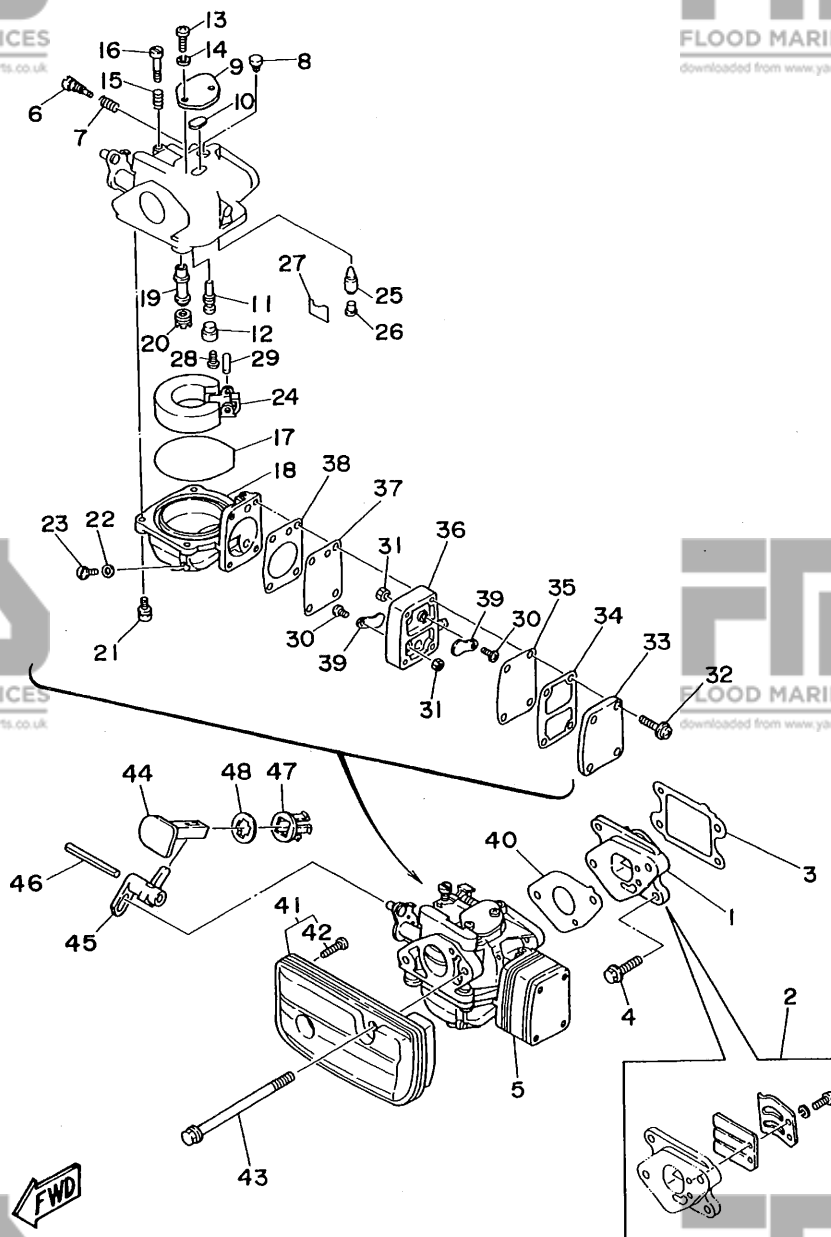


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-14548-00	.PIN, FLOAT ARM	1	
30	98580-03006	.AXE, BRAS DE FLOTTEUR	2	
31	95380-03600	.SCREW, PAN HEAD	2	
32	97980-04125	.VIS	2	
33	661-24452-00	.NUT	4	
34	661-24432-00	.ECROU	1	
35	661-24471-00	.SCREW, WITH WASHER	1	
36	661-24412-01	.VIS, AVEC RONDELLE	1	
37	661-24411-00	.COVER	1	
38	661-24431-01	.COUVERCLE	1	
39	6L5-24421-00	.GASKET, FUEL PUMP 2	1	
40	6L5-14198-A1	.JOINT 2 DE POMPE A ESSENCE	1	
41	6L5-14440-00	.DIAPHRAGM	1	
42	97780-40716	.DIAPHRAGME	1	
43	95895-06095	.BODY 1	1	
44	6L5-41271-20	.CORPS 1	1	
45	6L5-41252-00	.DIAPHRAGM	1	
46	91690-40048	.DIAPHRAGME	1	
47	689-41273-00	.GASKET, FUEL PUMP 1	1	
48	6J8-41274-00	.JOINT 1 DE POMPE A ESSENCE	2	
		.VALVE, CHECK	1	
		.SOUPAPE, RETENUE	1	
		GASKET	1	
		JOINT	1	
		SILENCER ASSY, INTAKE	1	
		SIENCIEUX D'ADMISSION	3	
		.SCREW, TAPPING	2	
		.VIS, TETE BOMBEE	1	
		BOLT, FLANGE	1	
		BOULON	1	
		KNOB, CHOKE	1	
		BOUTON DE STARTER	1	
		LEVER, CHOKE 1	1	
		LEVIER 1	1	
		PIN, SPRING	1	
		AGRAFFE	1	
		GROMMET	1	
		PASSE-FIL	1	
		GROMMET 2	1	
		PASSE-FIL 2		

B2

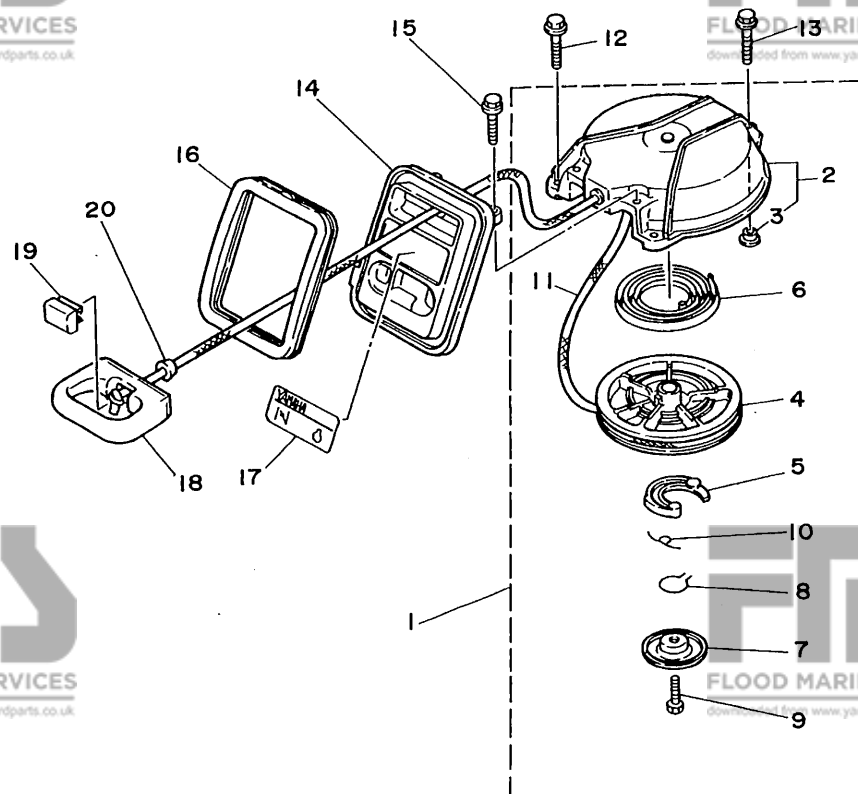


FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-15710-00	STARTER ASSY DEMARREUR COMPLET	1	
2	6L5-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	90387-06M70	..COLLAR ..COLLERETTE	1	
4	6L5-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
5	6L5-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
6	6L5-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
7	6L5-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
9	97013-06012	.BOLT .BOULON	1	
10	6A1-15767-00	.SPRING .RESSORT	1	
11	*	.WIRE (L:1650MM) .FIL (L:1650MM)	1	
12	95895-06020	BOLT, FLANGE BOULON	2	
13	95895-06035	BOLT, FLANGE BOULON	1	
14	6L5-15758-00-98	GUIDE, ROPE GUIDE DE CABLE	1	
15	95895-06016	BOLT, FLANGE BOULON	2	
16	6L5-15761-00	SEAL, RUBBER 1 JOINT CAOUTCHOUC 1	1	
17	6L5-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6L5-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
19	6L5-15779-00	COVER COUVERCLE	1	
20	6L5-15789-00	DAMPER AMORTISSEUR	1	

* CUT FROM 50M ROLLS, PART NO. 90790-77002, CUTTING LENGTH 1.65M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90790-77002, LONGUEUR DE COUPE 1.65M.



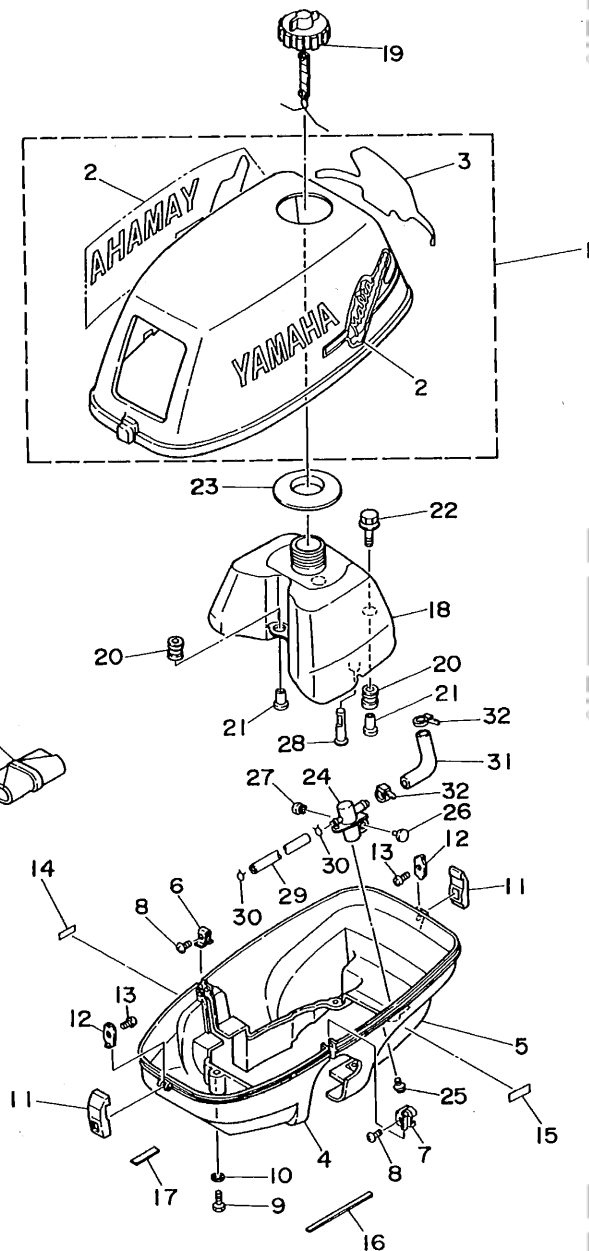


FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-42610-53	TOP COWLING ASSY CAPOT (ENS.)	1	
2	6L5-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
3	6L5-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
4	6L5-42711-11	COWLING, BOTTOM CUVETTE	1	
5	6L5-42712-12	COWLING, BOTTOM CUVETTE	1	
6	6L5-42774-00	STAY, APRON 1 COUSSINET	1	
7	6L5-42775-00	STAY, APRON 2 COUSSINET	1	
8	98580-05010	SCREW, PAN HEAD VIS	2	
9	97095-06016	BOLT BOULON	4	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
11	6L5-42647-00	HOLDER, CLAMP BAND SUPPORT, SANDOW DE SERRAGE	2	
12	6L5-42823-00	PLATE, STOP PLAQUE	2	
13	90167-03M02	SCREW, TAPPING VIS, TETE FRAISEE	2	
14	6L5-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
15	6L5-24591-00	EMBLEM, FUEL COCK ADHESIF	1	
16	6L5-42662-00	DAMPER AMORTISSEUR	1	
17	6L5-42663-00	DAMPER AMORTISSEUR	1	
18	6L5-24111-02	TANK, FUEL RESERVOIR, A ESSENCE	1	
19	6L5-24610-20	CAP ASSY BOUCHON	1	
20	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
21	624-42542-00	PIPE TUYAU	3	
22	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
23	6L5-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	
24	6L5-24500-60	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	
25	90159-06M10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
26	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
27	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
28	6L5-24251-00	STRAINER 1 FILTRE 1	1	

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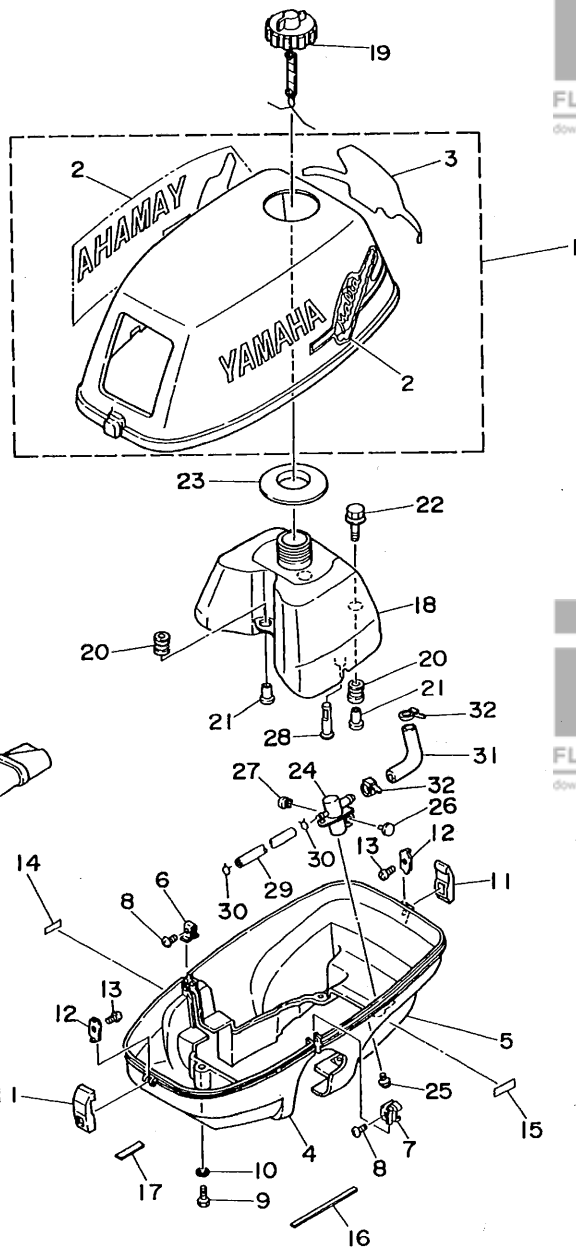


FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L5-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
30	90467-08004	CLIP JONC	2	
31	6L5-24312-00	PIPE 2 DURITE 2	1	
32	90465-13M11	CLAMP BRIDE	2	
33	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

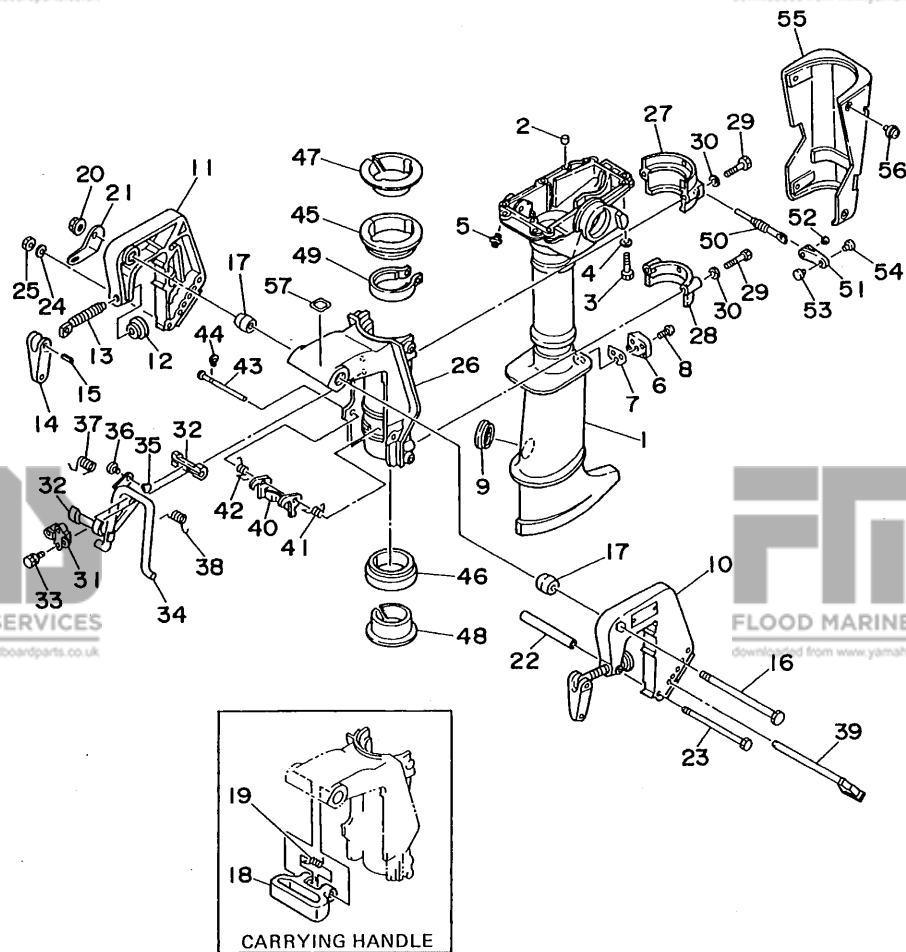


FIG. 5 UPPER CASING. BRACKET FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-45111-01-4D	CASING, UPPER FOURREAU	1	
2	93604-10M03	PIN, DOWEL CLAVETTE	2	
3	97095-06030	BOLT BOULON	6	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
5	93700-06M03	NIPPLE, GREASE PION	1	
6	6L5-45152-00	COVER, UPPER CASING 2 CAPUCHON, FOURREAU 2	1	
7	6L5-45115-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90149-05M08	SCREW VIS	1	
9	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
10	6L5-43111-01-4D	BRACKET, CLAMP PRESSE	1	
11	6L5-43112-00-4D	BRACKET, CLAMP PRESSE	1	
12	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
13	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
14	6E0-43118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
15	90243-04M01	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
16	90101-08M10	BOLT BOULON	1	
17	6G8-43136-00	PIECE, FRICTION FRICTION	2	
18	6L5-42121-00	BRACKET SUPPORT	1	
19	90508-16M30	SPRING, TORSION RESSORT, TORSION	1	
20	95780-08300	NUT, FLANGE ECRU	1	
21	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
22	90387-06M11	COLLAR COLLERETTE	1	
23	90101-06335	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	95380-06600	NUT ECRU	1	
26	6L5-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	6L5-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
28	6L5-44553-00-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	1	

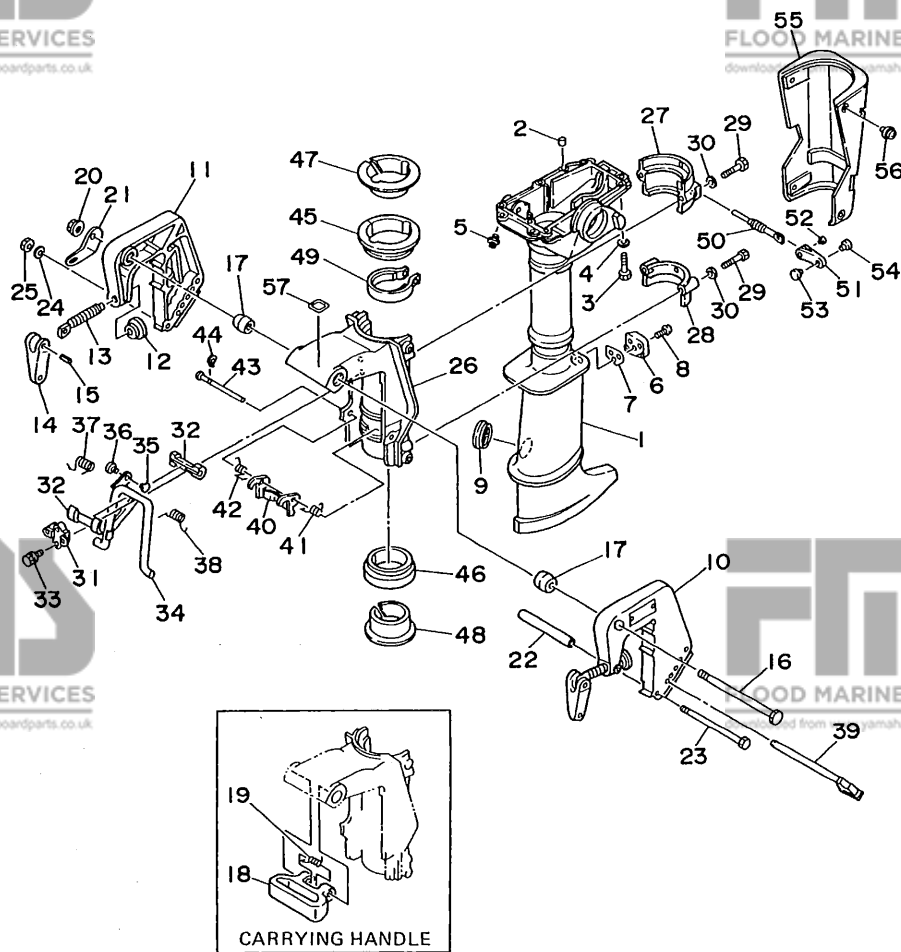


FIG. 5 UPPER CASING. BRACKET

FOURREAU, SUPPORT

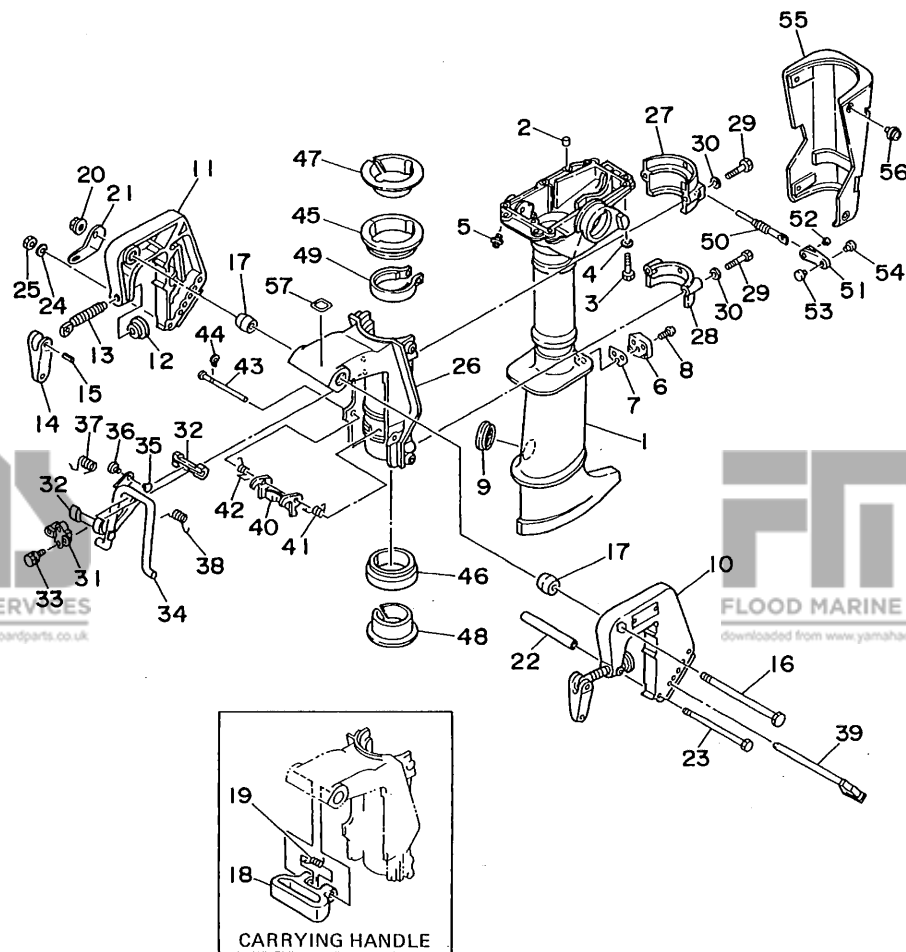
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06035	BOLT BOULON	4	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
31	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
32	620-43189-00	BUSHING COUSSINET	2	
33	95895-06020	BOLT, FLANGE BOULON	2	
34	6L5-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
36	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
37	90508-16020	SPRING, TORSION RESSORT, TORSION	1	
38	90508-16021	SPRING, TORSION RESSORT, TORSION	1	
39	6L5-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
40	6L5-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHÉ AR	1	
41	90508-08M26	SPRING, TORSION RESSORT, TORSION	1	
42	90508-08M27	SPRING, TORSION RESSORT, TORSION	1	
43	6L5-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHÉ AR	1	
44	99080-05600	CIRCLIP CIRCLIP	1	
45	6L5-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
46	6L5-42538-00	BUSHING, PIVOT SHAFT COUSSINET	1	
47	6L5-42539-00	BUSHING, PIVOT SHAFT COUSSINET	1	
48	6L5-42549-00	BUSHING, PIVOT SHAFT COUSSINET	1	
49	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1	
50	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
51	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1	
52	90266-04M05	RIVET RIVET	1	
53	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
54	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
55	6L5-43318-11	COVER CAPUCHON	1	
56	90159-06M10	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	

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FIG. 5 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	



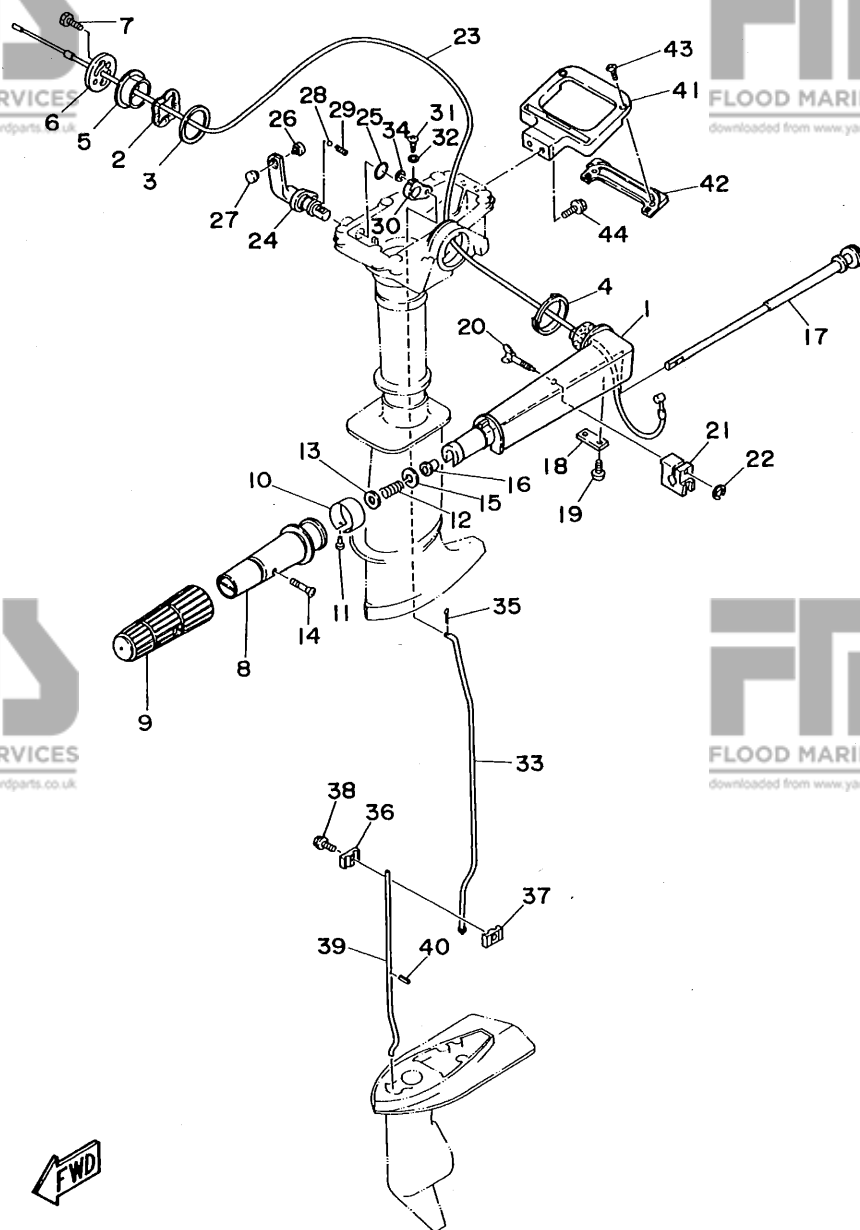


FIG. 6 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-04-4D	HANDLE, STEERING POIGNEE	1	
2	90206-35M20	WASHER, WAVE RONDELLE, ONDULEE	1	
3	90202-35M24	WASHER, PLATE RONDELLE, PLATE	1	
4	90386-43M79	BUSH DOUILLE	1	
5	90386-34M40	BUSH DOUILLE	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06016	BOLT BOULON	1	
8	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
9	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
10	6L5-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
11	90269-02M09	RIVET RIVET	1	
12	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
13	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
14	90149-05M13	SCREW VIS	1	
15	90209-08M17	WASHER RONDELLE	1	
16	90386-08032	BUSH DOUILLE	1	
17	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
18	6E0-42159-02	STAY SUPPORT	1	
19	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
20	6L5-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	
21	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
22	99080-03600	CIRCLIP CIRCLIP	1	
23	6L5-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
24	6L5-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	93210-12790	O-RING JOINT TORIQUE	1	
26	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
27	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
28	93505-16024	BALL BILLE ROULEMENT	1	

C2

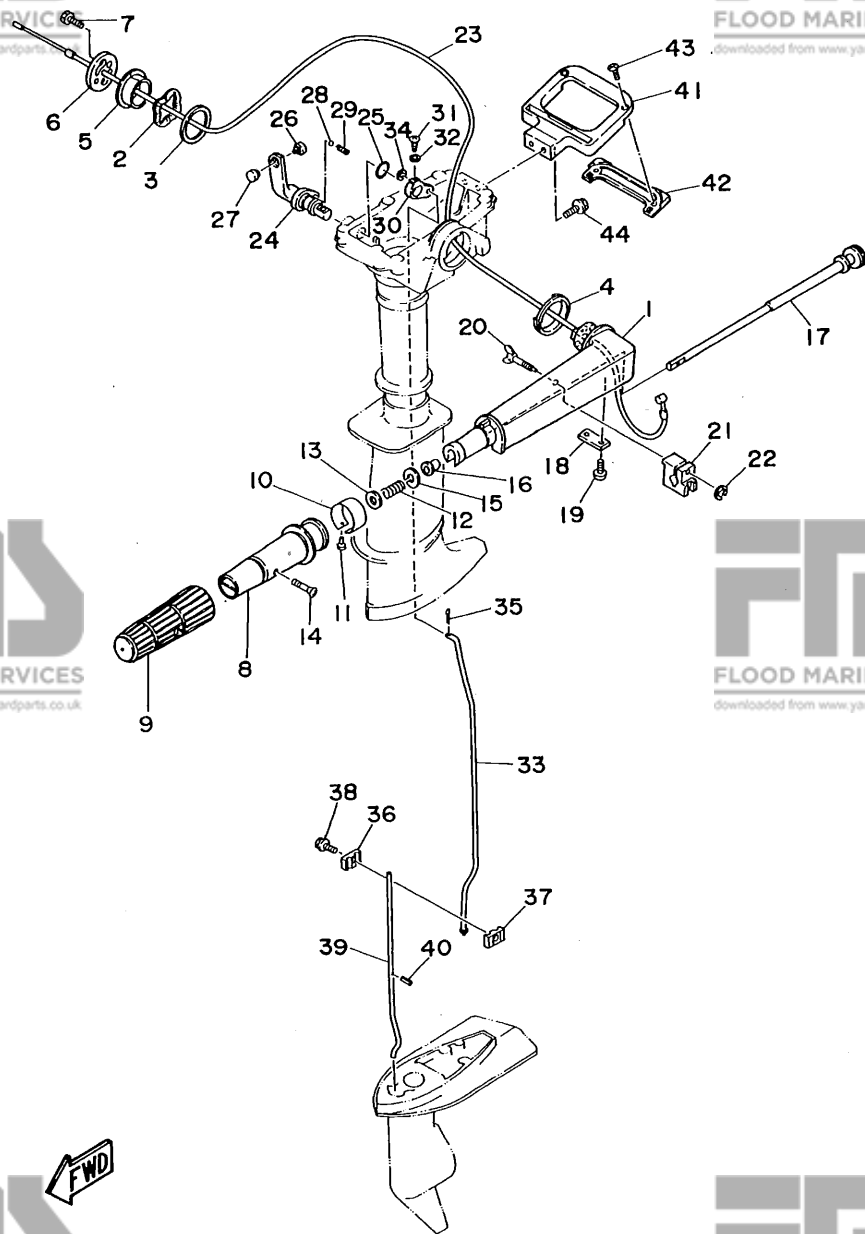


FIG. 6 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90501-12274	SPRING, COMPRESSION	1	
30	6L5-44121-00	RESSORT, COMPRESSION	1	
31	97780-40120	LEVER, SHIFT ROD	1	
32	92990-04600	LEVIER, TIGE D'INVERSION	1	
33	6L5-44143-00	SCREW, TAPPING	1	
34	92990-05600	VIS, TETE BOMBEE	1	
35	91490-16010	WASHER, PLATE	1	
36	6E0-44145-00	RONDELLE, PLATE	1	
37	6E0-44146-00	ROD, SHIFT	1	
38	95895-06020	TIGE D'EMBRAYAGE	1	
39	6L5-44144-00	WASHER, PLATE	1	UR SHORT
40	91609-25014	RONDELLE, PLATE	1	UR LONG
41	6L5-42731-00-4D	PIN, COTTER	1	
42	6L5-42735-20	GOUPILLE	1	
43	90161-04M02	CONNECTOR, SHIFT ROD	2	
44	97595-06520	CONNECTEUR, TIGE D'INVERSION	2	
		CONNECTEUR, TIGE D'INVERSION		
		BOLT, FLANGE		
		BOULON		
		ROD, SHIFT		
		TIGE D'EMBRAYAGE		
		ROD, SHIFT		
		TIGE D'EMBRAYAGE		
		PIN, SPRING		
		AXE DE RESSORT		
		CARRYING HANDLE		
		POIGNEE DE PORTAGE		
		PROTECTOR		
		PROTECTEUR		
		SCREW, TAPPING		
		VIS, TETE FRAISEE		
		BOLT, WITH WASHER		
		VIS HEXAGONAL		

C3

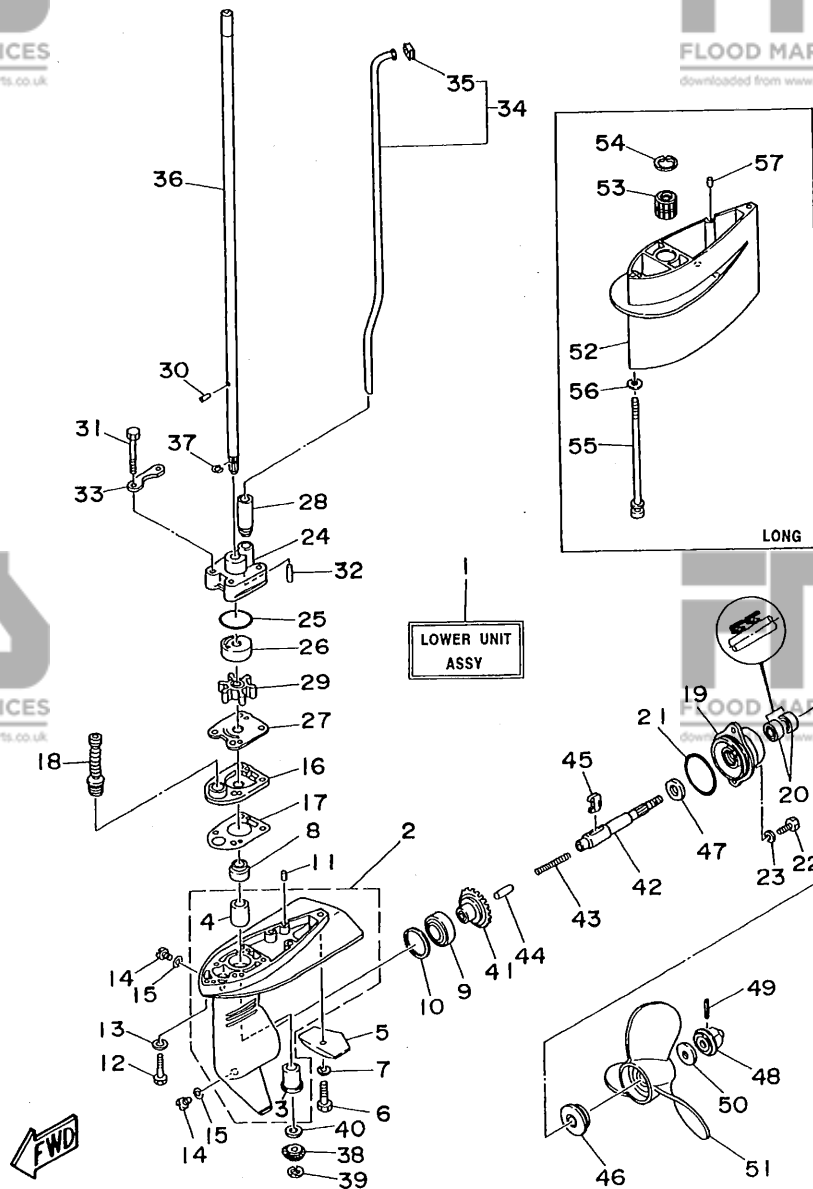


FIG. 7 LOWER CASING. DRIVE 1

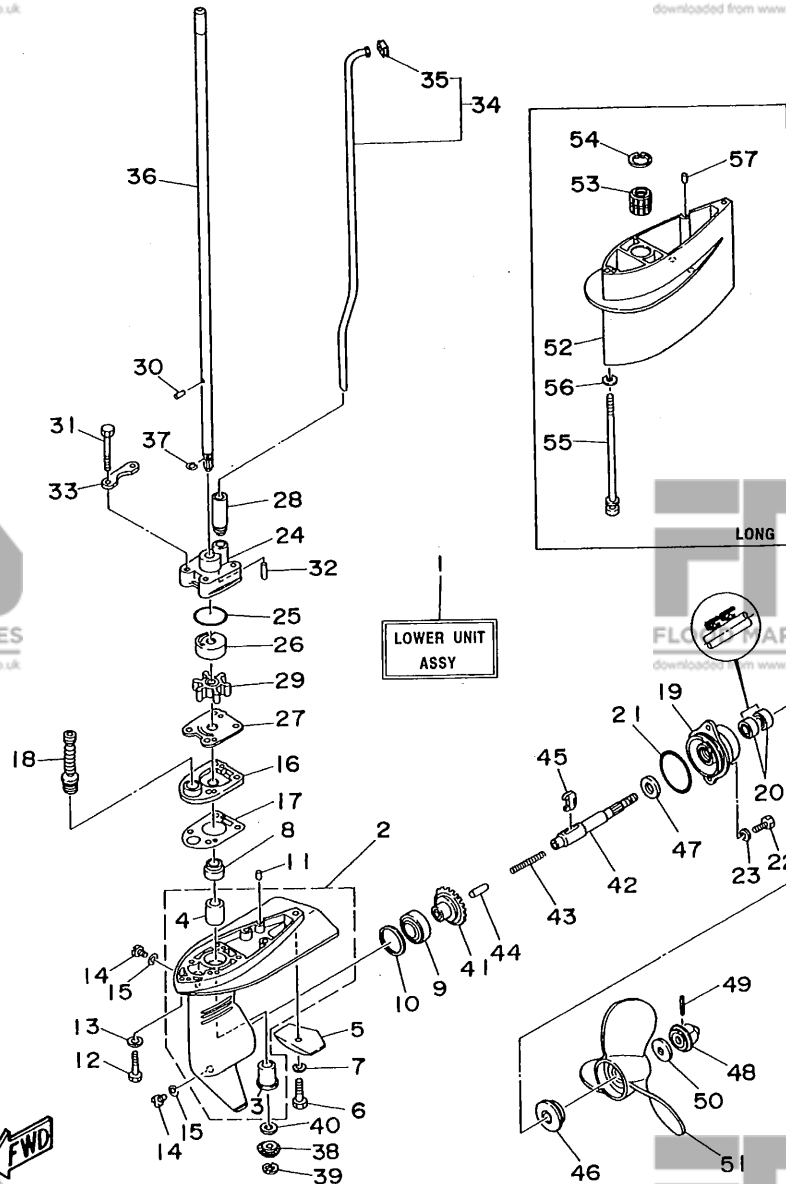
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-45300-01-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 10, 14 ~ 33, 36 ~ 45, 47)	1	UR SHORT
	6L5-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 10, 14 ~ 33, 36 ~ 45, 47)	1	UR LONG
2	6L5-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6L5-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
4	6L5-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
5	6L5-45251-02	ANODE	1	
6	95895-06030	BOLT, FLANGE BOULON	1	UR SHORT
	90101-06M18	BOLT BOULON	1	UR LONG
7	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
8	93103-09M41	OIL SEAL JOINT SPY	1	
9	93316-003U0	BEARING, CYLINDRICAL ROULEMENT	1	
10	6L5-45567-00	SHIM CALE	1	UN
11	93604-10M03	PIN, DOWEL CLAVETTE	2	
12	97095-06030	BOLT BOULON	3	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
14	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
15	90430-08020	GASKET JOINT	2	
16	6L5-45321-00-5B	PLATE PLAQUETTE	1	
17	6L5-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
18	6L2-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
19	6L5-45361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
20	93101-13M12	OIL SEAL JOINT SPY	2	
21	93210-48214	O-RING JOINT TORIQUE	1	
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6L5-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

C4

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



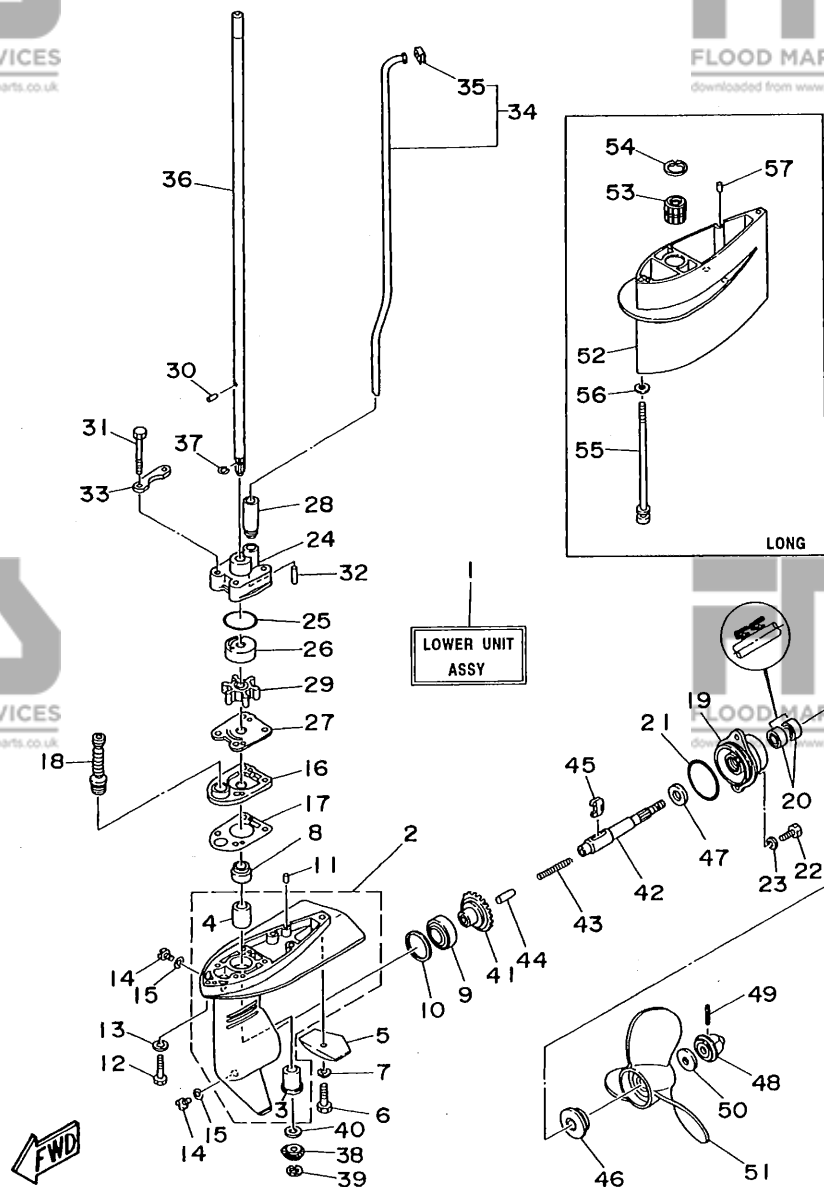
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93210-33M85	O-RING	1	
26	6L5-44322-00	JOINT TORIQUE	1	
27	6L5-44323-00	INSERT, CARTRIDGE	1	
28	6E0-44366-00	CUVETTE	1	
29	6L5-44352-00	OUTER PLATE, CARTRIDGE	1	
30	93604-07M13	PLAQUE EXTERIEURE	1	
31	97095-06040	DAMPER, WATER SEAL	1	
32	93604-18080	JOINT, TUBE D'EAU	1	
33	6L5-44328-00	IMPELLER	1	
34	6L5-44360-01	TURBINE	1	
35	646-44365-00	PIN, DOWEL	1	
36	6L5-45511-00	CLAVETTE	4	
37	90467-07M12	BOULON	2	
38	6L5-45511-10	PIN, DOWEL	2	
39	99009-06600	CLAVETTE	2	
40	6L5-45533-00-20	PLATE	1	UR SHORT
41	6L5-45533-00-21	PLAQUETTE	1	UR LONG
42	6L5-45533-00-22	WATER TUBE ASSY	1	
43	6L5-45533-00-23	TUYAU,EAU	1	
44	6L5-45533-00-24	WATER TUBE ASSY	1	
45	6L5-45533-00-25	TUYAU,EAU	1	
46	6L5-45560-00	.DAMPER, WATER SEAL	1	
47	6L5-45611-00	.JOINT, TUBE D'EAU	1	
48	90501-10064	SHAFT, DRIVE	1	UR SHORT
49	6L5-45635-00	ARBRE, MOTEUR	1	UR LONG
50	6L5-45631-00	SHAFT, DRIVE	1	
51	90201-13198	ARBRE, MOTEUR	1	
52	90201-13198	CLIP	1	
53	90201-13198	JONC	1	
54	90201-13198	PINTON	1	
55	90201-13198	PIGNON D'ATTAQUE	1	
56	90201-13198	CIRCLIP	1	
57	90201-13198	CIRCLIP	1	
58	90201-13198	SHIM (T:2.0MM)	1	UR
59	90201-13198	CALE (T:2.0MM)	1	UR
60	90201-13198	SHIM (T:2.1MM)	1	UR
61	90201-13198	CALE (T:2.1MM)	1	UR
62	90201-13198	SHIM (T:2.2MM)	1	UR
63	90201-13198	CALE (T:2.2MM)	1	UR
64	90201-13198	SHIM (T:2.3MM)	1	UR
65	90201-13198	CALE (T:2.3MM)	1	UR
66	90201-13198	GEAR	1	
67	90201-13198	PIGNON	1	
68	90201-13198	SHAFT, PROPELLER	1	
69	90201-13198	ARBRE, HELICE	1	
70	90201-13198	SPRING, COMPRESSION	1	
71	90201-13198	RESSORT, COMPRESSION	1	
72	90201-13198	PLUNGER, SHIFT	1	
73	90201-13198	POUSOIR D'EMBRAYAGE	1	
74	90201-13198	CLUTCH, DOG	1	
75	90201-13198	CRABOT	1	
76	90201-13198	SPACER	1	
77	90201-13198	ENTRETOISE	1	
78	90201-13198	WASHER, PLATE	1	
79	90201-13198	RONDELLE, PLATE	1	

C5

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6L5-45616-00	NUT, PROPELLER	1	
49	91490-25030	CONE, HELICE	1	
		PIN, COTTER	1	
50	90201-08M54	GOUPILLE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
51	6L5-45943-00-EL	PROPELLER (3X7-1/4"X6"-BS)	1	UR
		HELICE (3X7-1/4"X6"-BS)	1	
	6L5-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-BS)	1	UR
		HELICE (3X7-1/4"X7-1/4"-BS)	1	
	6L5-45947-00-EL	PROPELLER (3X7-1/4"X8-1/4"-BS)	1	UR
		HELICE (3X7-1/4"X8-1/4"-BS)	1	
	6L5-45949-00-EL	PROPELLER (3X7-1/4"X5"-BS)	1	UR
		HELICE (3X7-1/4"X5"-BS)	1	
52	6L5-45211-00-4D	EXTENSION	1	LONG
		EXTENSION	1	
53	6L5-45318-00	BUSHING, DRIVE SHAFT	1	LONG
		DOUILLE, ARBRE MOTEUR	1	
54	93420-22M03	CIRCLIP	1	LONG
		CIRCLIP TYPE R	1	
55	90101-06M18	BOLT	3	LONG
		BOULON	3	
56	92990-06600	WASHER, PLATE	3	LONG
		RONDELLE, PLATE	3	
57	93604-10M03	PIN, DOWEL	2	LONG
		CLAVETTE	2	



C6

FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-85550-M0	ROTOR ASSY ROTOR CPLT	1	
2	6L5-85560-M1	BASE ASSY ENS. FLASQUE	1	
3	6E0-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
4	6L5-85595-M0	.COIL, PULSER .BOBINE, PULSEUR	1	
5	6L5-85592-M0	.PULSER COIL ASSY .PULSATION BOBINE (ENS.)	1	
6	6E0-81336-70	.GROMMET .OEUillet CAOUTCHOUC	1	
7	6E0-81328-70	.CLAMP .COLLIER	1	
8	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
9	90159-05037	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
10	90159-04036	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
11	90159-04035	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
12	6L5-15771-01-94	.STAY 1 .SUPPORT 1	1	
13	90446-10M01	.HOSE .DURITE	1	
14	98580-05008	.SCREW, PAN HEAD .VIS	1	
15	90465-10M34	.CLAMP .BRIDE	1	
16	95895-06016	BOLT, FLANGE BOULON	2	
17	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
18	90170-10113	NUT ECROU	1	
19	90201-102G9	WASHER, PLATE RONDELLE, PLATE	1	

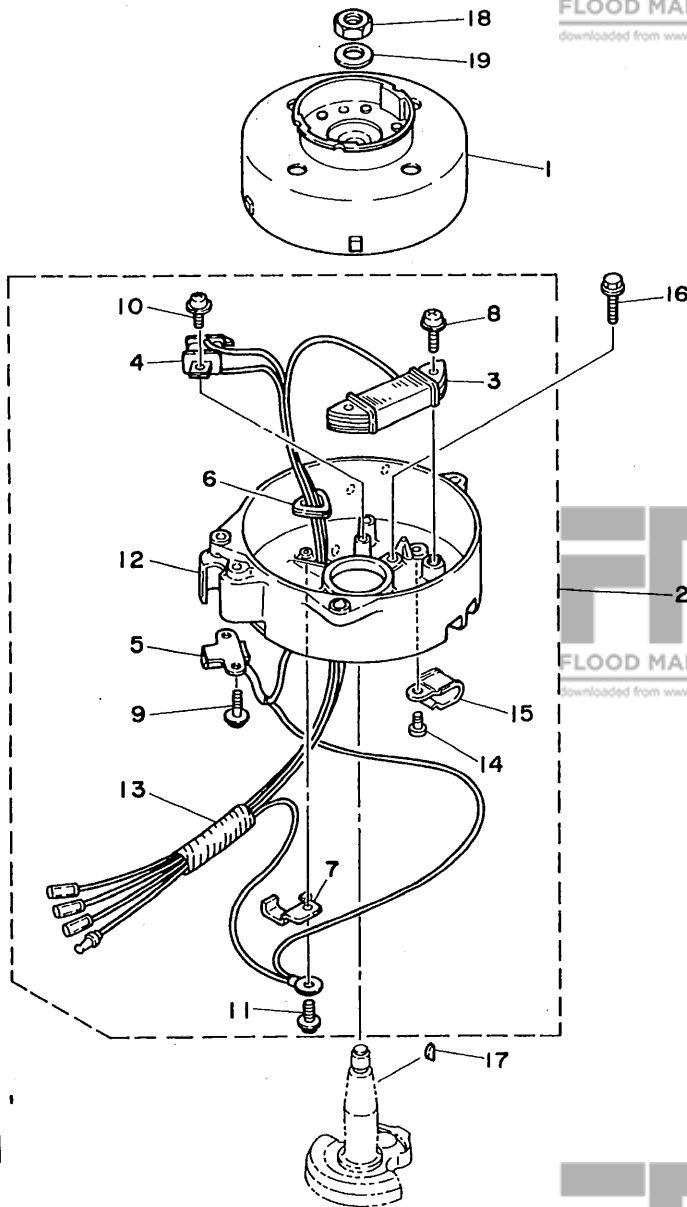
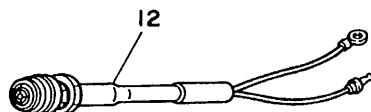
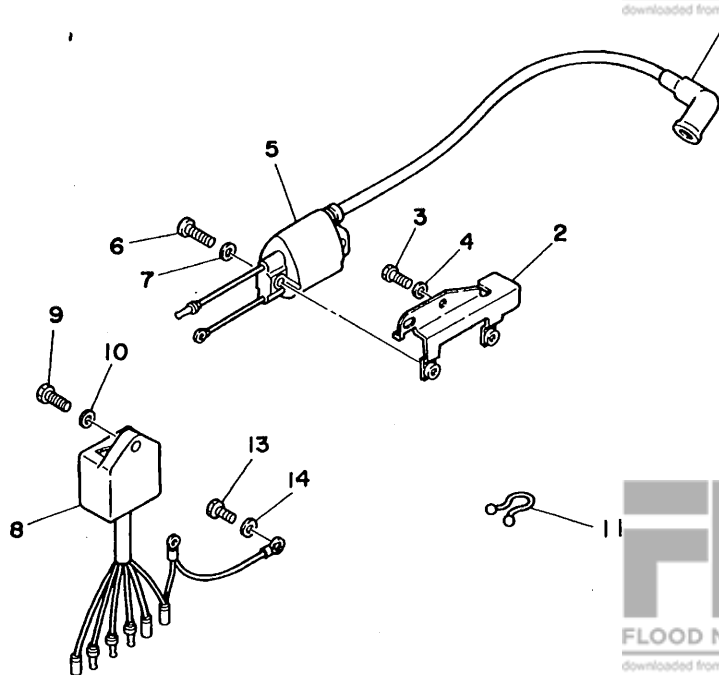




FIG. 9 ELECTRIC PARTS

PIECES ELECTRIQUE

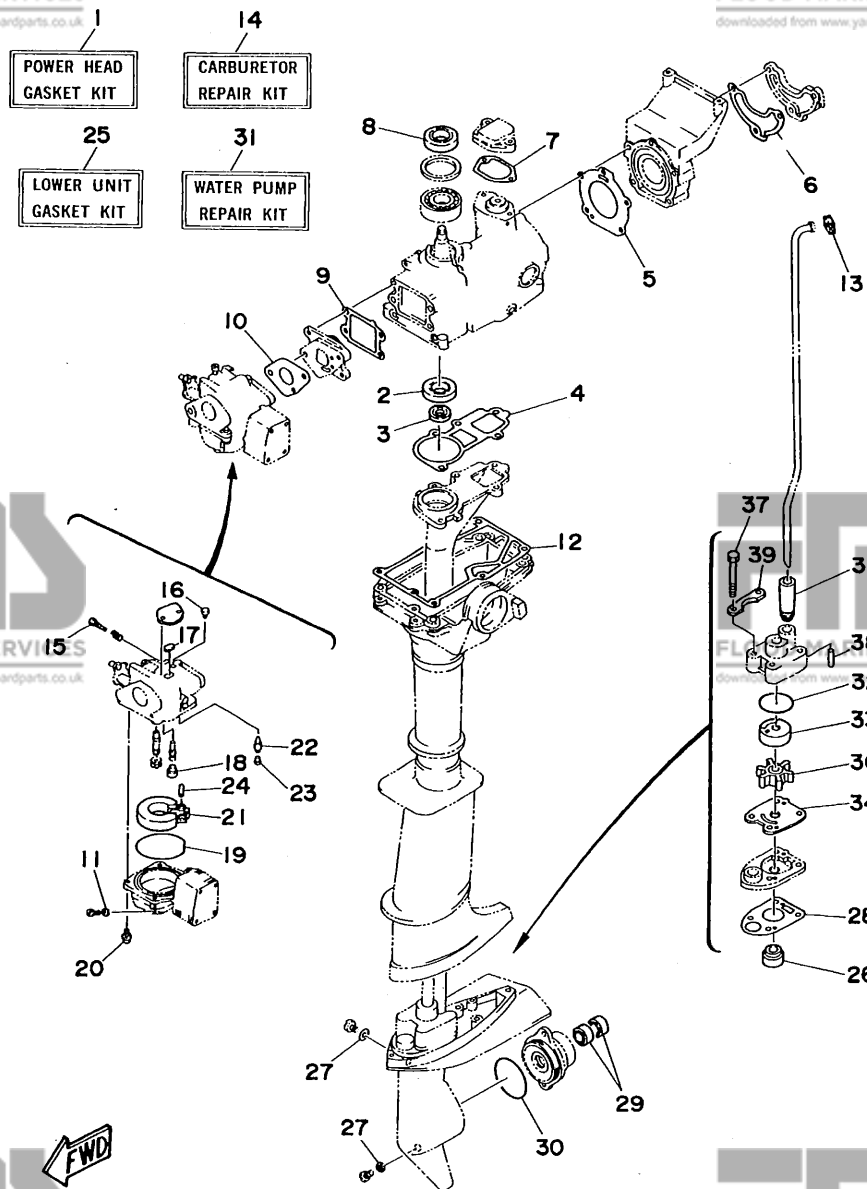
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	1	
2	6L5-82316-00	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	
3	97095-06016	BOLT BOULON	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	6L5-85570-N0	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
6	98580-06016	SCREW, PAN HEAD VIS	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6L5-85540-M0	C.D.I. UNIT ASSY BLOC C.D.I.	1	
9	97095-06016	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90465-18147	CLAMP BRIDE	1	
12	6G9-82550-00	ENGINE STOP SWITCH ASSY COMMUTEUR D'ARRET CPLT	1	
13	97095-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	



D1

FIG. 10 REPAIR KIT

KITS DE REPARATION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-W0001-A1	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	93101-20M29	.OIL SEAL .JOINT SPY	1	
3	93101-09M42	.OIL SEAL .JOINT SPY	1	
4	6L5-15369-A0	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
5	6L5-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L5-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	6L5-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
8	93101-20M29	.OIL SEAL .JOINT SPY	1	
9	6L5-13621-A2	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
10	6L5-14198-A1	.GASKET .JOINT	1	
11	6G1-14398-00	.WASHER .RONDELLE	1	
12	6L5-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
13	646-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
14	6G1-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
15	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
16	6G1-14966-00	.CAP .CAPUCHON	1	
17	6G1-14126-00	.GASKET .JOINT	1	
18	676-14966-00	.CAP .CAPUCHON	1	
19	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
20	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
21	6G1-14985-00	.FLOAT .FLOTTEUR	1	
22	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
23	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
24	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
25	6L5-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
26	93103-09M41	.OIL SEAL .JOINT SPY	1	
27	90430-08020	.GASKET .JOINT	2	
28	6L5-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	

D2

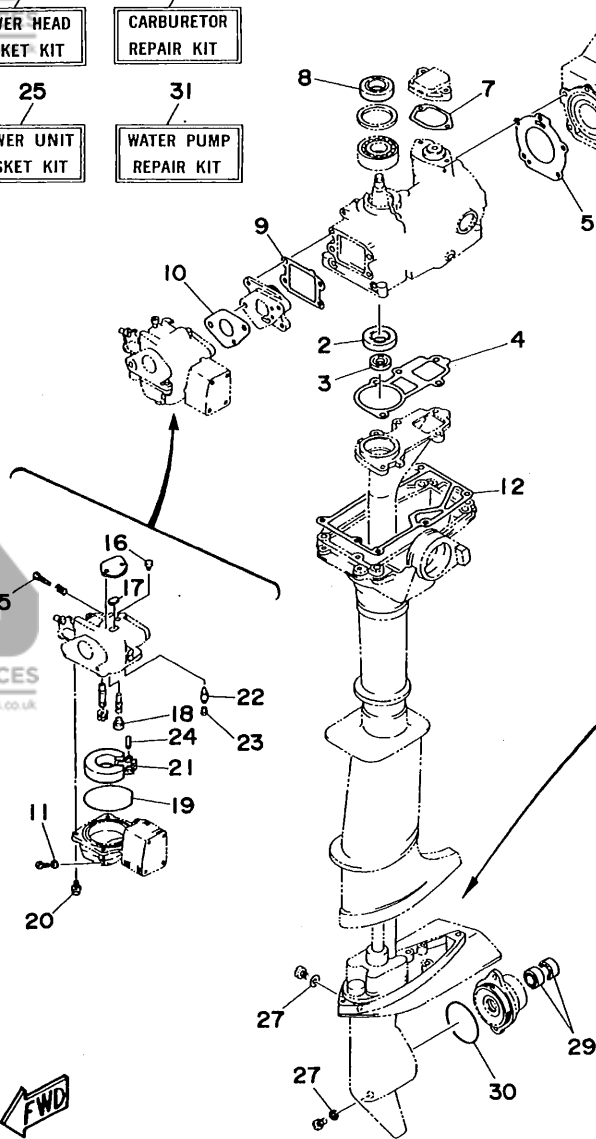
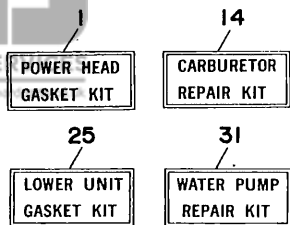


FIG. 10 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93101-13M12	.OIL SEAL	2	
30	93210-48214	.JOINT SPY	1	
31	6L5-W0078-00	.O-RING	1	
32	93210-33M85	.JOINT TORIQUE	1	
33	6L5-44322-00	WATER PUMP REPAIR KIT	1	
34	6L5-44323-00	KIT DE REPARATION DE LA POMPE	1	
35	6E0-44366-00	.O-RING	1	
36	6L5-44352-00	.JOINT TORIQUE	1	
37	97095-06040	.INSERT, CARTRIDGE	1	
38	93604-18080	.CUVETTE	1	
39	6L5-44328-00	.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	
		.DAMPER, WATER SEAL	1	
		.JOINT, TUBE D'EAU	1	
		.IMPELLER	1	
		.TURBINE	1	
		.BOLT	4	
		.BOULON	2	
		.PIN, DOWEL	2	
		.CLAVETTE	2	
		.PLATE	2	
		.PLAQUETTE		

4AC(6E0)

4AS(6E1)

5C(6E3)

5CS(6E4)

**4AC/4AS
5C/5CS**

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

4AC'96 (6E0), 4AS'96 (6E1)
5C'96 (6E3), 5CS'96 (6E4)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

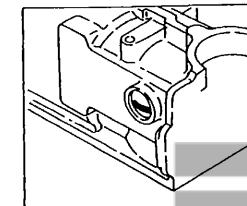
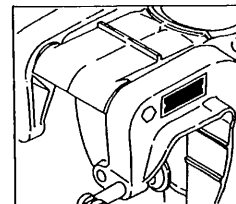
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	4AC	S : 154091	~
		L : 350738	~
	4AS	S : 240201	~
		L : 515871	~
	5C	S : 016208	~
		L : 311662	~
	5CS	S : 174924	~
		L : 444170	~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

4AC'96 (6E0), 4AS'96 (6E1)
5C'96 (6E3), 5CS'96 (6E4)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

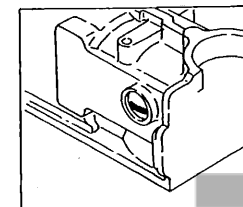
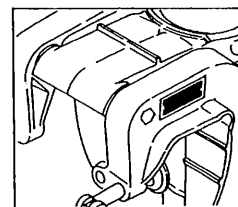
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
4AC	S : 154091 ~ L : 350738 ~
4AS	S : 240201 ~ L : 515871 ~
5C	S : 016208 ~ L : 311662 ~
5CS	S : 174924 ~ L : 444170 ~



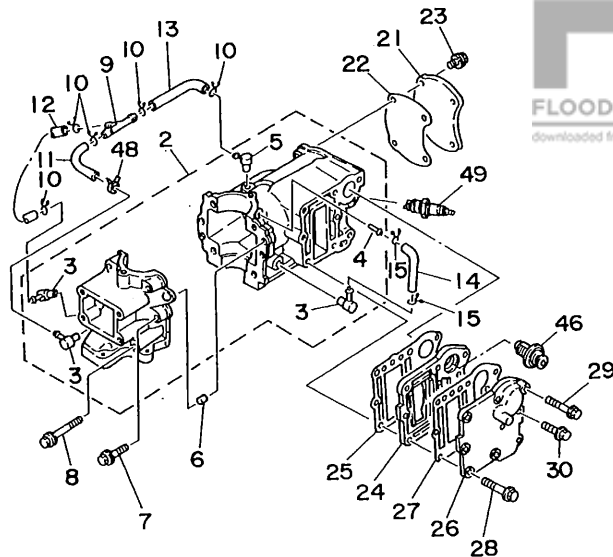
Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6~B1
FIG. 2	INTAKE	B2, B3
FIG. 3	STARTER	B4
FIG. 4	TOP COWLING	B5
FIG. 5	BOTTOM COWLING	B6, B7
FIG. 6	UPPER CASING. BRACKET	C1, C2
FIG. 7	CONTROL	C3, C4
FIG. 8	LOWER CASING. DRIVE 1	C5~C7
FIG. 9	GENERATOR	D1
FIG. 10	ELECTRICAL 1	D2
FIG. 11	REPAIR KIT	D3, D4
	NUMERICAL INDEX	

TABLE DES MATIERES

FIG. 1	CYLINDRE. CARTER	A6~B1
FIG. 2	ADMISSION	B2, B3
FIG. 3	DEMARREUR	B4
FIG. 4	CAPOT SUPERIEUR	B5
FIG. 5	CAPOT INFERIEUR	B6, B7
FIG. 6	FOURREAU, SUPPORT	C1, C2
FIG. 7	COMMANDE	C3, C4
FIG. 8	BOITIER D'HELICE, TRANSMISSION 1	C5~C7
FIG. 9	GENERATRICE	D1
FIG. 10	PARTIE ELECTRIQUE 1	D2
FIG. 11	KITS DE REPARATION	D3, D4
	INDEX NUMERIQUE	



CRANK CYLINDER
ASSY

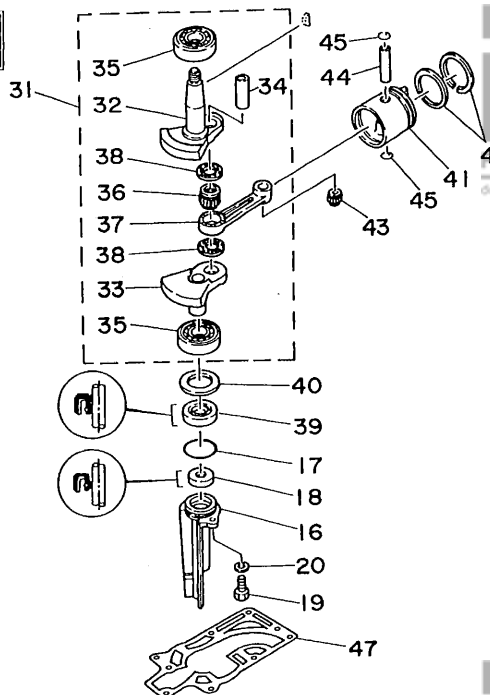
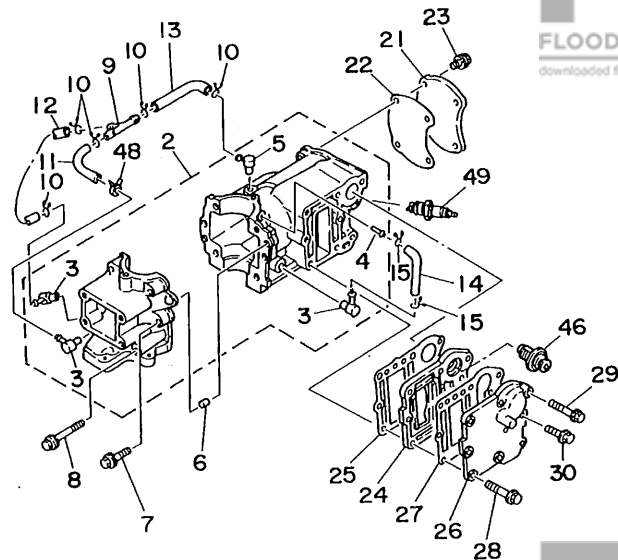


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6E0-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 48)	1	UR 4AC/4AS
	6E3-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 48)	1	UR 5C/5CS
2	6E0-15100-01-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 4AC/4AS
	6E3-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 5C/5CS
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
4	624-14485-00	.PIPE, JOINT .DURITE	1	
5	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	93604-08062	PIN, DOWEL CLAVETTE	2	
7	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
8	90105-06M17	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
9	6E0-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
10	90467-06016	CLIP JONC	5	
11	90445-07M00	HOSE DURITE	1	
12	90445-07M28	HOSE DURITE	1	
13	90445-07M32	HOSE DURITE	1	
14	90445-07M28	HOSE DURITE	1	
15	90467-06016	CLIP JONC	2	
16	6E0-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
17	93210-31114	O-RING JOINT TORIQUE	1	
18	93101-10M25	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
21	6E0-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	UR 4AC/4AS
	6E3-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	UR 5C/5CS
22	6E0-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	UR 4AC/4AS
	6E3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	UR 5C/5CS
23	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	

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CRANK CYLINDER
ASSY

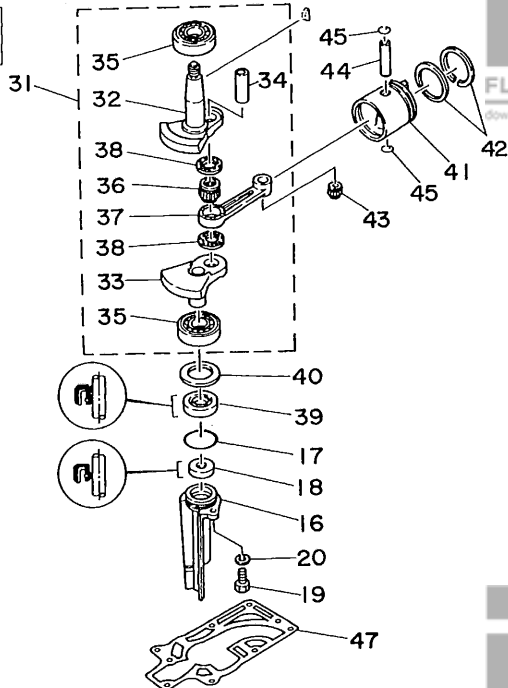
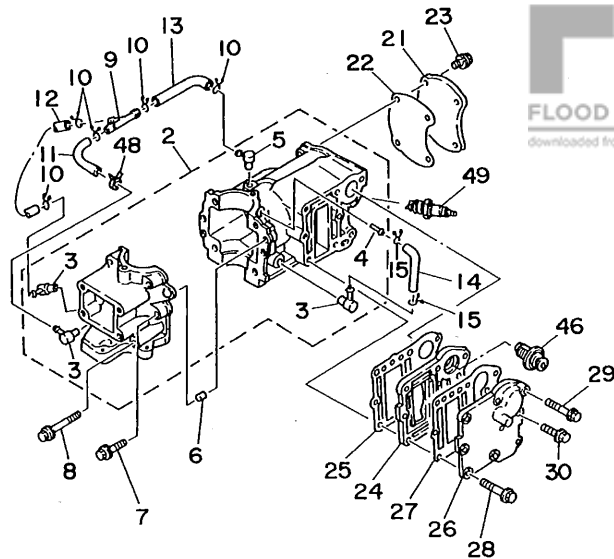


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E0-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 5C/5CS
25	6E0-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	UR 5C/5CS
26	6E0-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR 5C/5CS
27	6E0-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 5C/5CS
28	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
29	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR 4AC/4AS
	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR 5C/5CS
30	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
31	6E0-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	UR 4AC/4AS
	6E3-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	UR 5C/5CS
32	6E0-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	UR 4AC/4AS
	6E3-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	UR 5C/5CS
33	6E0-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	UR 4AC/4AS
	6E3-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	UR 5C/5CS
34	6G1-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
35	93306-204U0	.BEARING .ROULEMENT	2	
36	93310-418V1	.BEARING, CYLINDRICAL .ROULEMENT	1	
37	6E0-11651-01	.ROD, CONNECTING .BIELLE NUE	1	
38	90209-18112	.WASHER .RONDELLE	2	
39	93101-20M29	OIL SEAL JOINT SPY	1	
40	676-45567-00-09	SHIM (T:0.9MM) CALE	1	
41	6E0-11631-00-98	PISTON (STD)	1	UR 4AC/4AS
	6E3-11631-00-98	PISTON (STD)	1	UR 5C/5CS
42	6G1-11610-00	PISTON (STD) PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	UR 4AC/4AS

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CRANK CYLINDER
ASSY

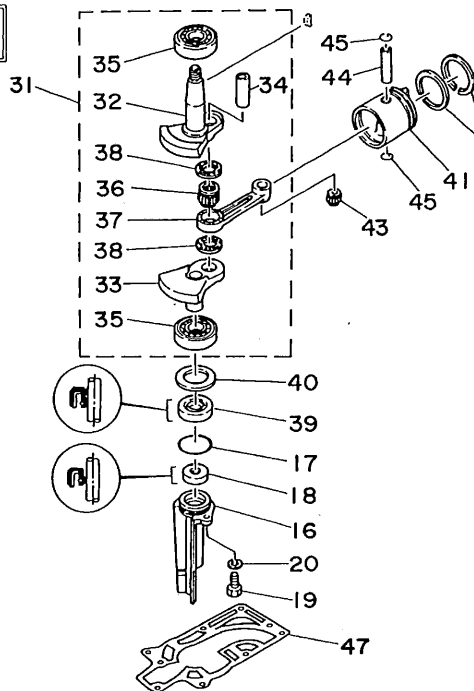


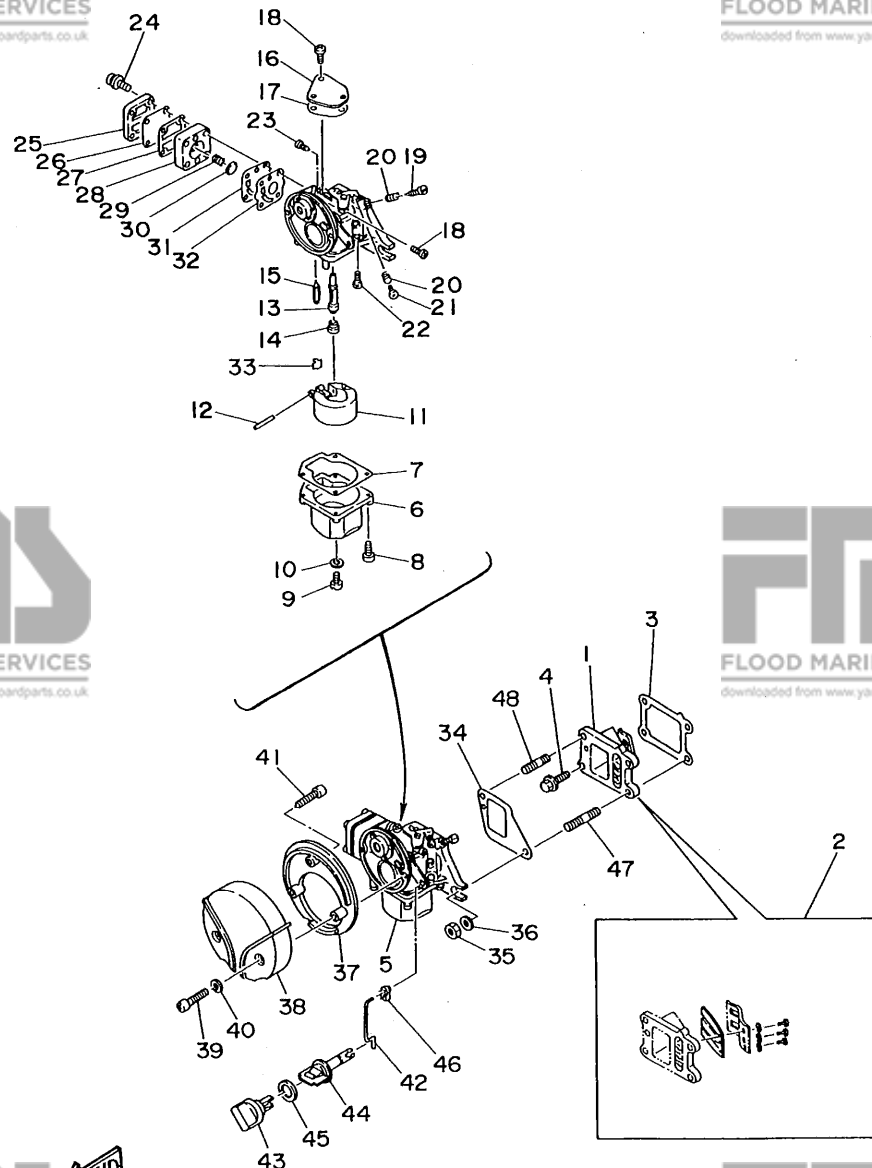
FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6J1-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	UR 5C/5CS
43	93310-112V0	BEARING, CYLINDRICAL ROULEMENT	1	
44	6G1-11633-00	PIN, PISTON AXE, PISTON	1	
45	93450-13022	CIRCLIP CIRCLIP	2	
46	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
47	6E0-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
48	90468-07M02	CLIP JONC	1	
49	94701-00110	PLUG, SPARK (NGK BR7HS) BOUGIE D'ALLUMAGE (NGK BR7HS)	1	



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FWD

FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-13610-00	REED VALVE ASSY CLAPET COMPLET	1	
2	6E0-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E0-13621-A2	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	95895-06016	BOLT, FLANGE BOULON	2	
5	6E0-14301-05	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	UR 4AC/4AS
	6E3-14301-05	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	UR 5C/5CS
6	6E0-14381-02	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
7	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
8	97980-04116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
9	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
10	646-14198-01	.GASKET .JOINT	1	
11	6E7-14385-01	.FLOAT .FLOTTEUR	1	
12	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
13	6E0-14341-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 4AC/4AS
	6E3-14341-02	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 5C/5CS
14	648-14343-40	.JET, MAIN (# 80) .GICLEUR, PRINCIPAL (# 80)	1	
15	6F5-14392-00	.VALVE, NEEDLE .POINTEAU	1	
16	6E0-14157-00	.COVER, PLATE .COUVERCLE	1	
17	6E0-14227-00	.GASKET .JOINT	1	
18	97890-04007	.SCREW, PAN HEAD .VIS, CRUCIFORME	4	
19	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
20	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	2	
21	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
22	648-14342-23	.JET, PILOT (# 46) .GICLEUR, RALENTI (# 46)	1	UR 4AC/4AS
	648-14342-26	.JET, PILOT (# 52) .GICLEUR, RALENTI (# 52)	1	UR 5C/5CS
23	647-14326-00	.SCREW, GUIDE .GUIDE DE VIS	1	
24	97980-04120	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
25	6E0-24413-00	.COVER .CAPUCHON	1	

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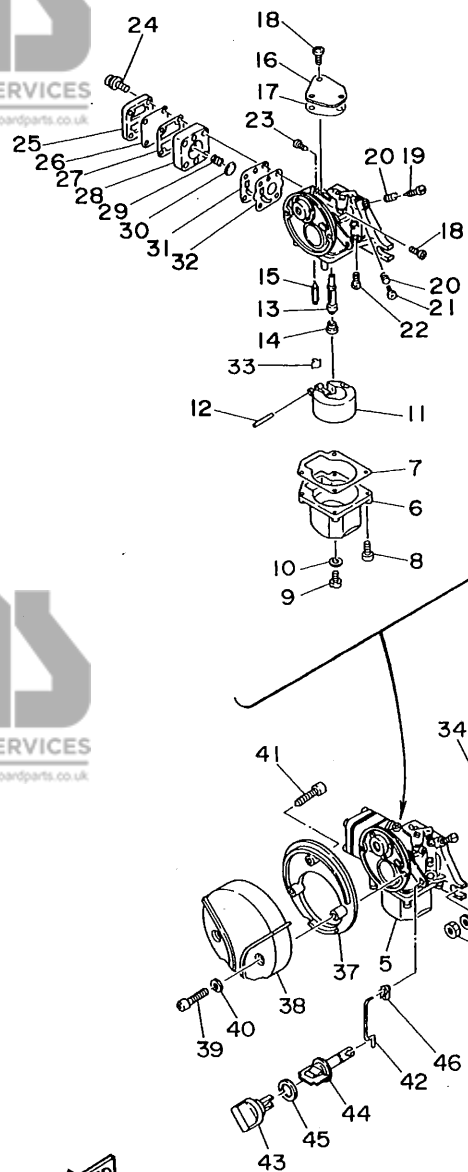


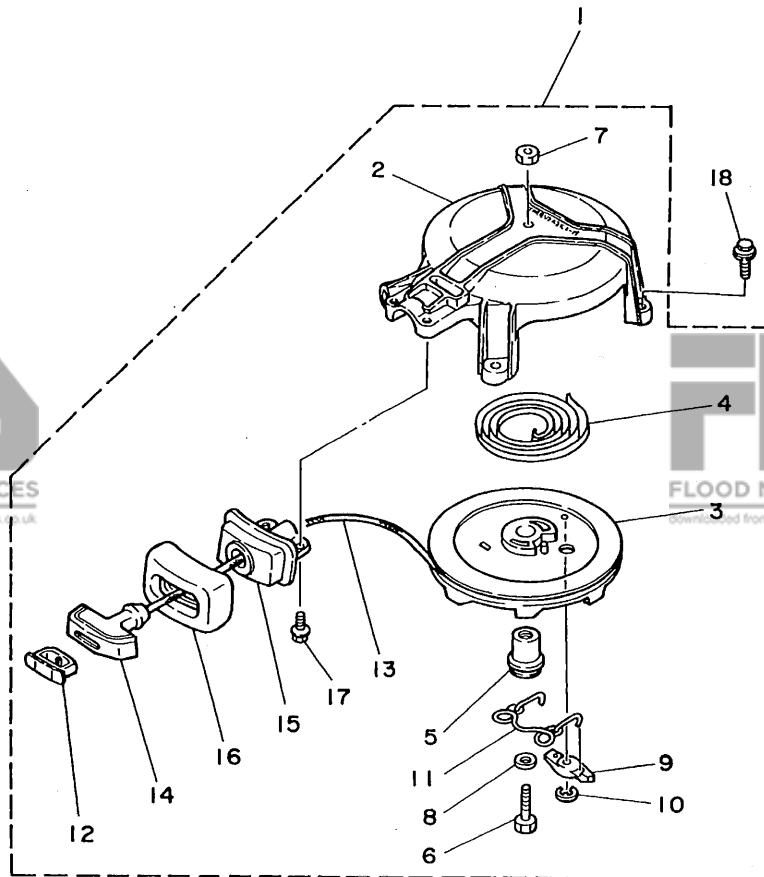
FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E0-24471-00	.DIAPHRAGM	1	
27	6E0-24435-00	.DIAPHRAGME	1	
28	6E0-24412-00	.GASKET, BODY 2	1	
29	6E0-24423-00	.JOINT, CORPS 2	1	
30	6E0-14346-00	.BODY 1	1	
31	6E0-24411-00	.CORPS 1	1	
32	6E0-24434-00	.SPRING, DIAPHRAGM	1	
33	6E0-14159-00	.RESSORT, DIAPHRAGME	1	
34	6E0-14198-A0	.PLATE	1	
35	95380-06700	.PLAQUE	1	
36	92990-06600	.DIAPHRAGM	1	
37	6E0-14417-00	.DIAPHRAGME	1	
38	6E0-14418-00	.GASKET, BODY	1	
39	98580-05525	.JOINT, CORPS	1	
40	92990-05600	.CLIP	1	
41	97780-40320	.JONC	1	
42	6E0-41256-00	GASKET	1	
43	6E0-41271-00	JOINT	1	
44	6E0-41272-00	NUT	2	
45	90202-12M16	ECROU	2	
46	661-41262-02	WASHER, PLATE	2	
47	95627-06325	RONDELLE, PLATE	1	
48	90116-06M08	COVER 1	1	
		COUVERCLE 1	1	
		COVER 2	1	
		COUVERCLE 2	1	
		SCREW, PAN HEAD	2	
		VIS	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	
		ROD, CHOKE 1	1	
		TRINGLE 1, STARTER	1	
		KNOB, CHOKE	1	
		BOUTON DE STARTER	1	
		KNOB, CHOKE	1	
		CONTRE ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		JOINT, CHOKE LEVER	1	
		RACCORD, LEVIER DE STARTER	1	
		BOLT, STUD	1	
		GOUJON	1	
		BOLT, STUD	1	
		GOUJON	1	

FIG. 3 STARTER

DEMARREUR



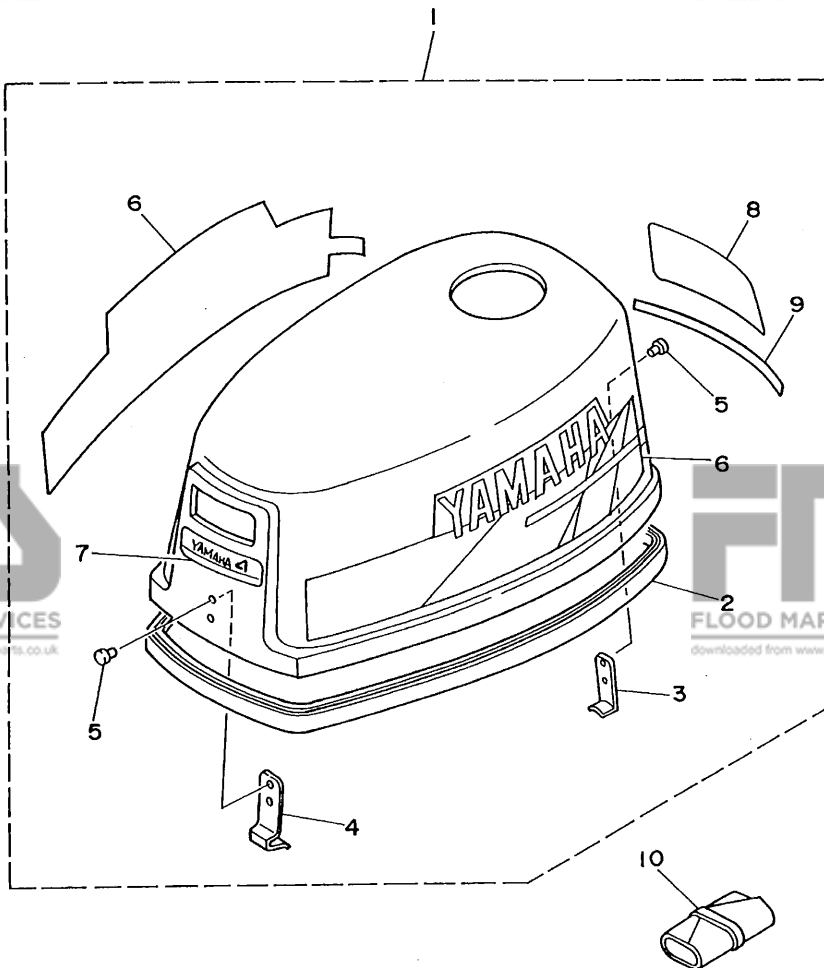
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-15710-03-94	STARTER ASSY	1	UR 4AC/4AS
	6E3-15710-03-94	DEMARREUR COMPLET		
	6E3-15710-03-94	STARTER ASSY	1	UR 5C/5CS
	6E3-15710-03-94	DEMARREUR COMPLET		
2	6E4-15711-71-94	.CASE, STARTER	1	
	6E4-15711-71-94	.CARTER DE DEMARREUR		
3	6E0-15714-01	.DRUM, SHEAVE	1	
	6E0-15714-01	.TAMBOUR, POULIE		
4	90510-08M03	.SPRING, SPIRAL	1	
	90510-08M03	.RESSORT, HELICOIDAL		
5	6E0-15717-00	.SHAFT, STARTER	1	
	6E0-15717-00	.AXE DE DEMARREUR		
6	97014-06035	.BOLT	1	
	97014-06035	.BOULON		
7	95380-06600	.NUT	1	
	95380-06600	.ECROU		
8	90201-06M30	.WASHER, PLATE	1	
	90201-06M30	.RONDELLE, PLATE		
9	677-15741-01	.PAWL, DRIVE	1	
	677-15741-01	.CLIQUET, ENTRAINEMENT		
10	93430-06M02	.CIRCLIP	1	
	93430-06M02	.CLIPS		
11	6E0-15705-00	.SPRING, DRIVE PAWL	1	
	6E0-15705-00	.RESSORT DE CLIQUET		
12	6G1-15779-00	.COVER	1	
	6G1-15779-00	.COUVERCLE		
13	*	.WIRE (L1850)	1	
	*	.FIL (L1850)		
14	6G1-15755-00	.HANDLE, STARTER	1	
	6G1-15755-00	.POIGNEE, DE DEMARREUR		
15	6E0-15758-01	.GUIDE, ROPE	1	UR 4AC/4AS
	6E0-15758-01	.GUIDE DE CABLE		
	6E3-15758-01	.GUIDE, ROPE	1	UR 5C/5CS
	6E3-15758-01	.GUIDE DE CABLE		
16	6E0-15761-00	.SEAL, RUBBER 1	1	
	6E0-15761-00	.JOINT CAOUTCHOUC 1		
17	95895-06016	.BOLT, FLANGE	2	
	95895-06016	.BOULON		
18	95895-06020	BOLT, FLANGE	3	
	95895-06020	BOULON		

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M.

FIG. 4 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 4AC
	6E1-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 4AS
	6E3-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 5C
	6E4-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 5CS
2	6E0-42615-00	.SEAL .JOINT	1	
3	6E0-42647-01	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	6E0-42651-02	.HOOK .CROCHET	1	
5	90266-04M00	.RIVET .RIVET	4	
6	6E0-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
7	6E0-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 4AC/4AS
	6E3-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 5C/5CS
8	6E0-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 4AC/4AS
	6E3-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 5C/5CS
9	6E0-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
10	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	



FWD

B5

4AS/5CS

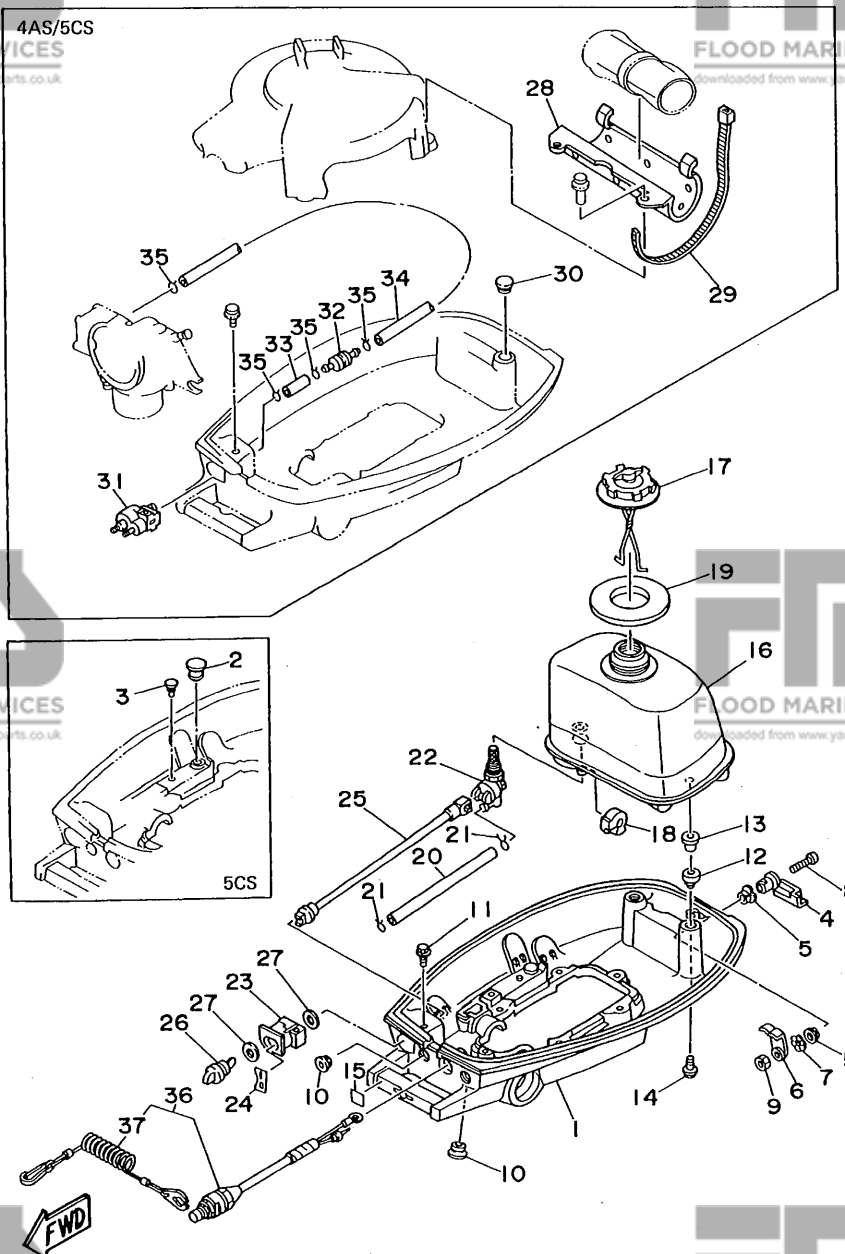


FIG. 5 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42711-05-4D	COWLING, BOTTOM CUVETTE	1	UR
	6E4-42711-83-4D	COWLING, BOTTOM CUVETTE	1	UR 5CS
2	90480-14M18	GROMMET PASSE-FIL	1	5CS
3	90480-06M19	GROMMET PASSE-FIL	1	5CS
4	6E0-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-12069	BUSH DOUILLE	2	
6	6E0-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
7	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
8	97885-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
9	95380-06700	NUT ECROU	1	
10	90480-14M14	GROMMET PASSE-FIL	2	
11	95895-06020	BOLT, FLANGE BOULON	1	
12	6E0-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	UR 4AC
	6E3-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	UR 5C
13	6E0-42542-00	PIPE TUYAU	2	4AC/5C
14	95895-06025	BOLT, FLANGE BOULON	2	4AC/5C
15	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	4AC/5C
16	6E0-24110-01-4D	FUEL TANK COMP. RESERVOIRE A ESSENCE	1	4AC/5C
17	6E0-24610-02	CAP ASSY BOUCHON	1	4AC/5C
18	6E0-24181-00	DAMPER, LOCATING 1 SILENT-BLOC	2	4AC/5C
19	6E0-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	UR 4AC
	6E3-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	UR 5C
20	90445-09M37	HOSE DURITE	1	4AC/5C
21	90467-08004	CLIP JONC	2	4AC/5C
22	6E0-24500-00	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	4AC/5C
23	6E0-24571-00	BUSHING COUSSINET	1	4AC/5C
24	6E0-24591-00	GRAPHIC ADHESIF	1	4AC/5C
25	6E0-24572-00	SHAFT, FUEL CHANGE LEVIER, ROBINET D'ESSENCE	1	4AC/5C

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4AS/5CS

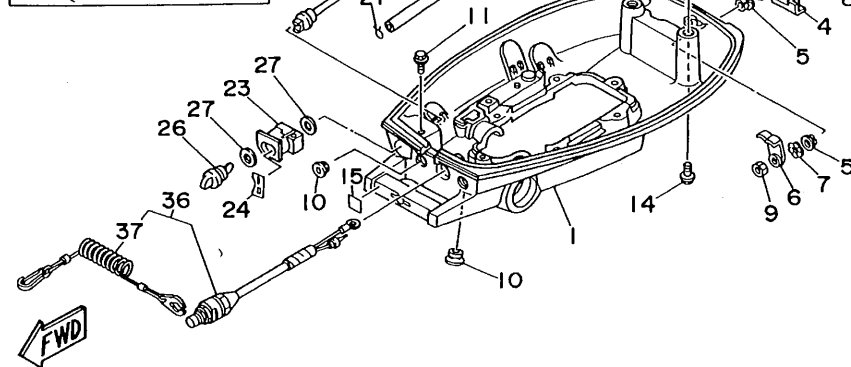
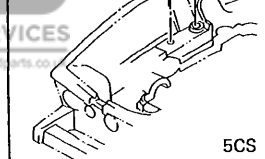
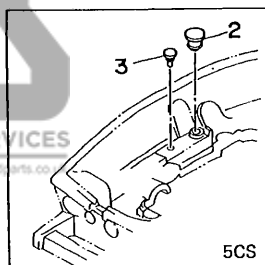
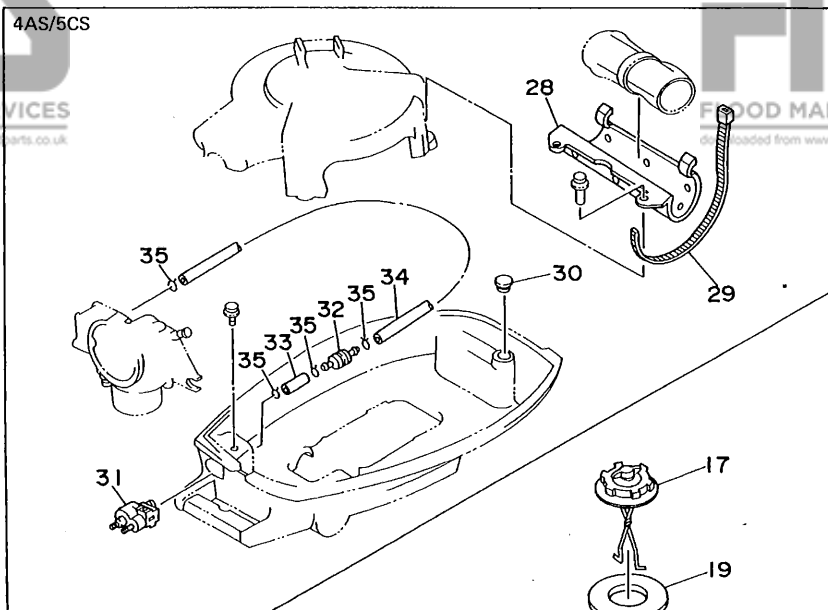


FIG. 5 BOTTOM COWLING

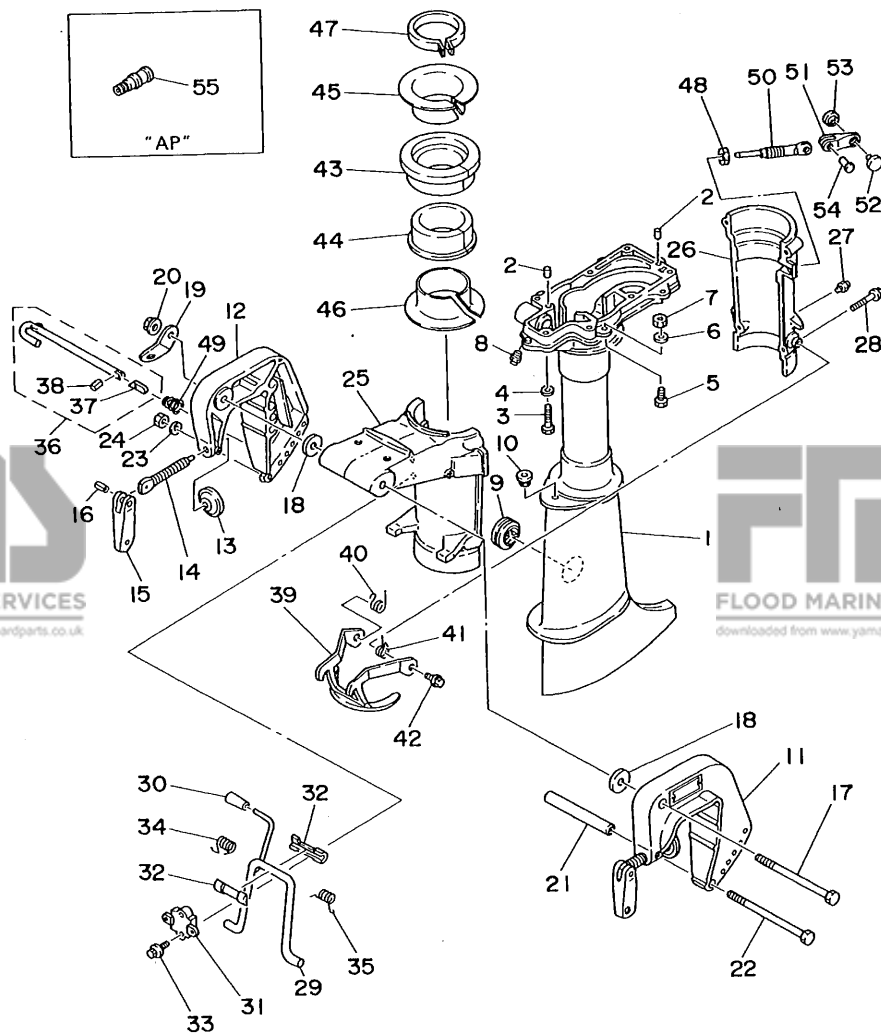
CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E0-24575-01	LEVER, FUEL CHANGE LEVIER, D'ESSENCE	1	4AC/5C
27	90202-12M17	WASHER, PLATE RONDELLE, PLATE	2	4AC/5C
28	6E1-42643-01	PLATE, CLAMP PLAQUE, PRESSE	1	4AS/5CS
29	6E1-42694-00	BAND COLLIER	1	4AS/5CS
30	6E1-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	4AS/5CS
31	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	4AS/5CS
32	646-24251-02	STRAINER 1 FILTRE 1	1	4AS/5CS
33	90445-09057	HOSE DURITE	1	4AS/5CS
34	688-24313-00	PIPE 3 DURITE 3	1	4AS/5CS
35	90467-08004	CLIP JONC	4	4AS/5CS
36	6E0-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
37	682-82556-00	STOPPER .STOPPER .PLAQUETTE	1	

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FIG. 6 UPPER CASING. BRACKET

FOURREAU, SUPPORT



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6E0-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	97095-06030	BOLT BOULON	7	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
5	97095-06016	BOLT BOULON	4	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
7	95380-06700	NUT ECROU	4	
8	93700-06M03	NIPPLE, GREASE PION	1	
9	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
10	90480-10M13	GROMMET PASSE-FIL	1	
11	6E0-43111-02-4D	BRACKET, CLAMP PRESSE	1	
12	6E0-43112-01-4D	BRACKET, CLAMP PRESSE	1	
13	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
14	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
15	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
16	90243-04M01	PIN GOUPILLE	2	
17	90101-08M07	BOLT BOULON	1	
18	90201-08M03	WASHER, PLATE RONDELLE, PLATE	2	
19	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
20	95780-08300	NUT, FLANGE ECROU	1	
21	90387-06M11	COLLAR COLLERETTE	1	
22	90101-06335	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	95380-06600	NUT ECROU	1	
25	6E0-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
26	6E0-43312-02-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	1	

C1

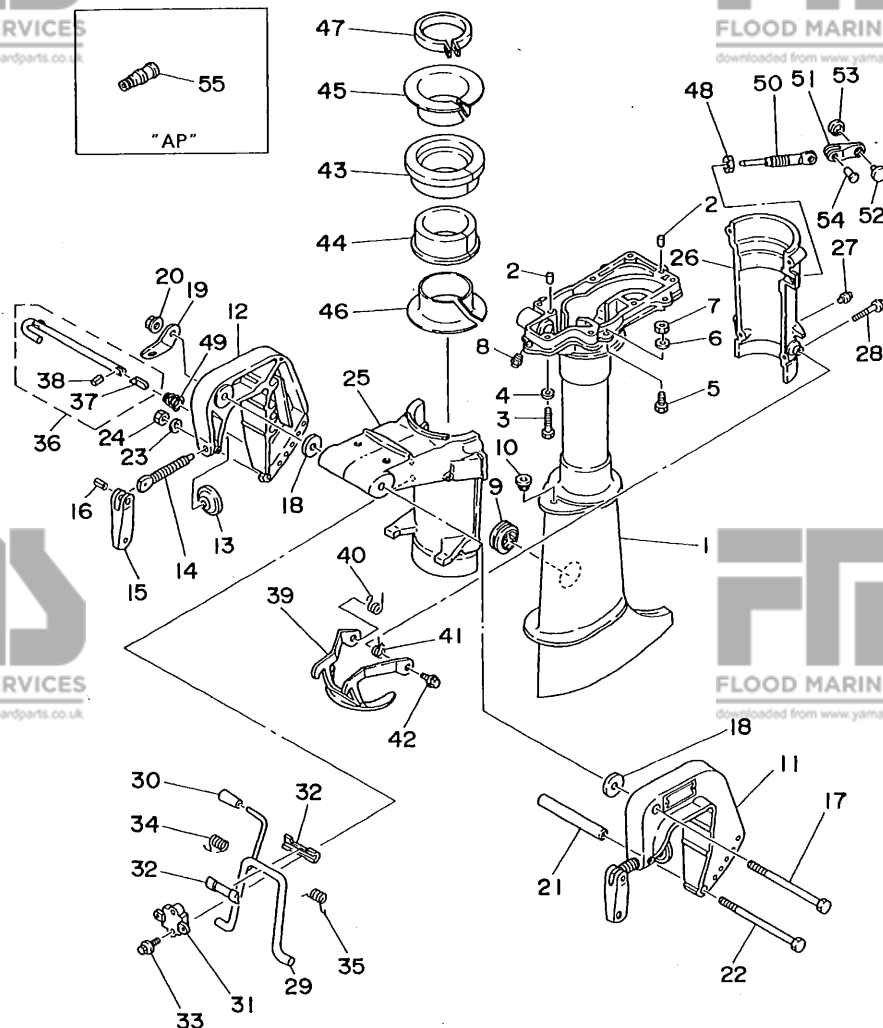
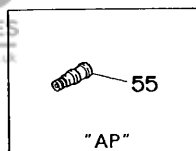


FIG. 6 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	95895-06035	BOLT, FLANGE BOULON	4	
29	6E0-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
30	6E0-43632-00	KNOB, TILT POIGNEE, LEVIER DE RELEVAGE	1	
31	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
32	620-43189-00	BUSHING COUSSINET	2	
33	95895-06020	BOLT, FLANGE BOULON	2	
34	90508-16020	SPRING, TORSION RESSORT, TORSION	1	
35	90508-16021	SPRING, TORSION RESSORT, TORSION	1	
36	6E0-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
37	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
38	91690-30008	.PIN, SPRING .AGRAFFE	1	
39	6E0-43614-00-5B	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
40	90508-14M10	SPRING, TORSION RESSORT, TORSION	1	
41	90508-14M11	SPRING, TORSION RESSORT, TORSION	1	
42	95895-06010	BOLT, FLANGE BOULON	2	
43	6E0-42537-02	BUSHING, PIVOT SHAFT COUSSINET	1	
44	6E0-42538-02	BUSHING, PIVOT SHAFT COUSSINET	1	
45	6E0-42539-00	BUSHING, PIVOT SHAFT COUSSINET	1	
46	6E0-42549-00	BUSHING, PIVOT SHAFT COUSSINET	1	
47	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1	
48	95380-08600	NUT ECROU	1	
49	90502-08M05	SPRING, CONICAL RESSORT, CONIQUE	1	
50	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
51	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1	
52	6L5-44196-00	INDICATOR 3 INDICATEUR 3	1	
53	6L5-44197-00	INDICATOR 4 INDICATEUR 4	1	
54	90266-04M05	RIVET RIVET	1	
55	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5

C2

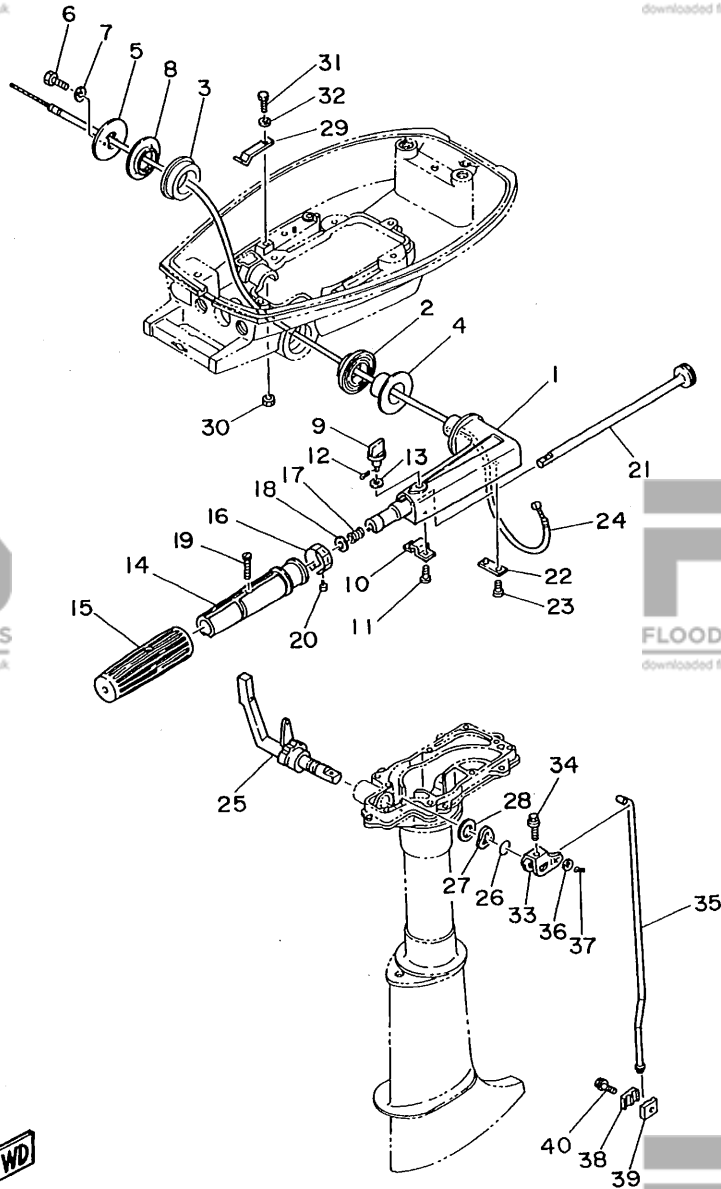


FIG. 7 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42111-02-40	HANDLE, STEERING POIGNEE	1	
2	6E0-42129-02	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
3	6E4-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
4	90386-26M30	BUSH DOUILLE	1	
5	6E0-42131-02-94	COVER, HANDLE STEERING COUVERCLE	1	
6	97313-05020	BOLT BOULON	2	
7	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
8	90386-26M33	BUSH DOUILLE	1	
9	6E0-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	
10	6E0-42134-02	COVER, THROTTLE LEVER CAPOT, CREMAILLE	1	
11	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
12	91490-12012	PIN, COTTER GOUILLE	1	
13	90202-07M22	WASHER, PLATE RONDELLE, PLATE	1	
14	6E0-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
15	6E0-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
16	6E0-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90201-10119	WASHER, PLATE RONDELLE, PLATE	1	
19	90149-05M13	SCREW VIS	1	
20	90269-02M09	RIVET RIVET	1	
21	6E0-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
22	6E0-42159-02	STAY SUPPORT	1	
23	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
24	6E0-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
25	6E0-44111-02	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
26	93210-12790	O-RING JOINT TORIQUE	1	
27	90206-16M06	WASHER, WAVE RONDELLE, ONDULEE	1	
28	90202-16061	WASHER, PLATE RONDELLE, PLATE	1	

C3

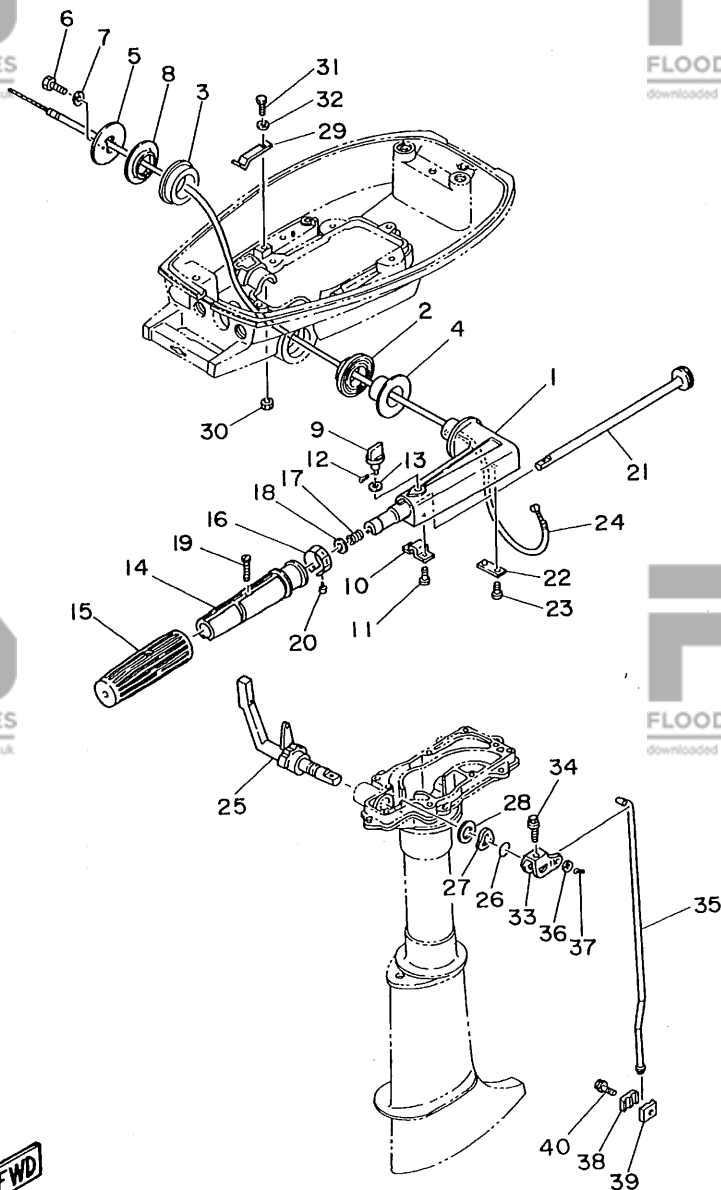


FIG. 7 CONTROL

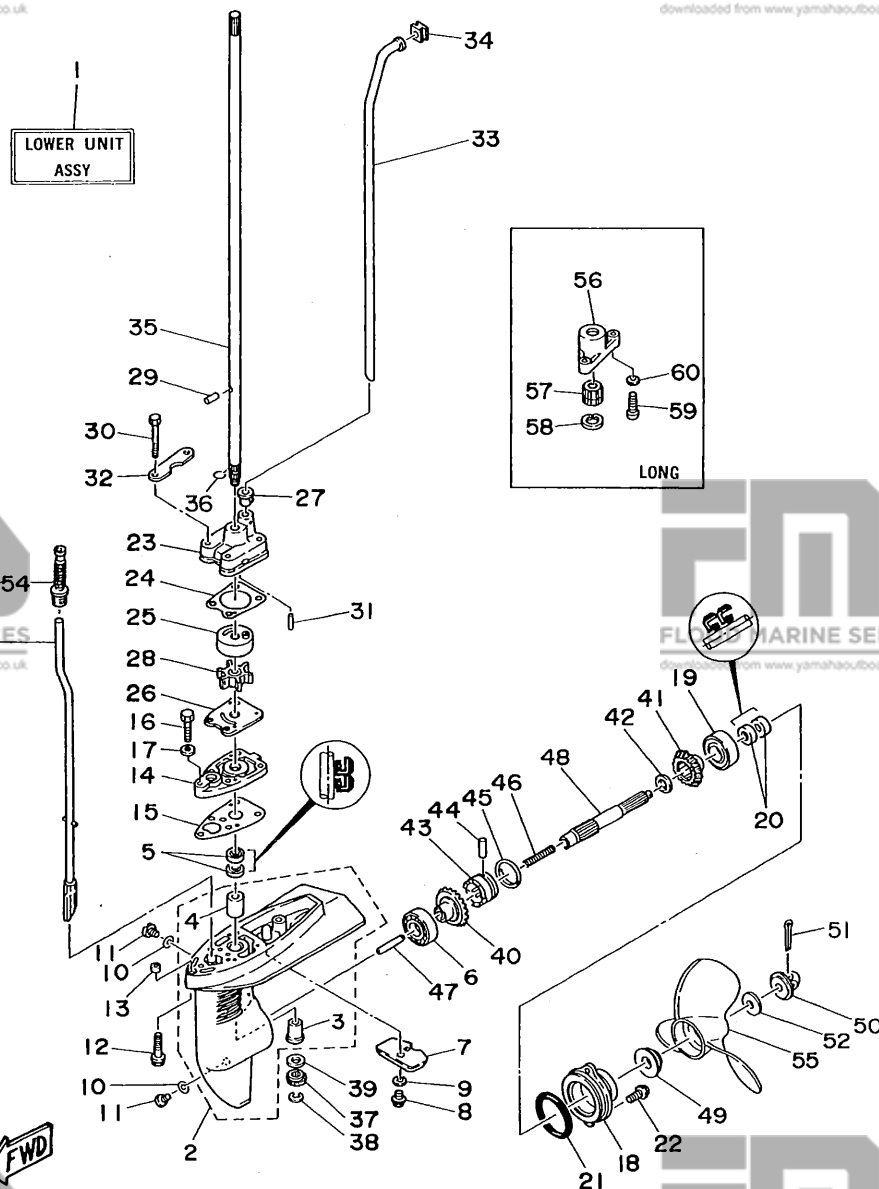
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E0-44116-00	SPRING RESSORT	1	
30	95380-06700	NUT ECROU	1	
31	97095-06012	BOLT BOULON	1	
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
33	6E0-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
34	95895-06025	BOLT, FLANGE BOULON	1	
35	6E0-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
	6E0-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR LONG
36	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
37	91490-16010	PIN, COTTER GOUPILLE	1	
38	6E0-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
39	6E0-44146-00	CONNECTOR, SHIFT ROD (M6X1.0) CONNECTEUR, TIGE D'INVERSION (M6X1.0)	1	
40	95895-06020	BOLT, FLANGE BOULON	1	

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FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-45300-03-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 11, 14 ~ 32, 35 ~ 48, 53, 54)	1	UR SHORT
	6E0-45300-13-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 11, 14 ~ 32, 35 ~ 48, 53, 54)	1	UR LONG
2	6E0-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6E0-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
4	6E0-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
5	93101-10M14	OIL SEAL JOINT SPY	2	
6	93306-00426	BEARING ROULEMENT	1	
7	6L5-45251-02	ANODE ANODE	1	
8	95895-06012	BOLT, FLANGE BOULON	1	
9	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
10	90430-08020	GASKET JOINT	3	
11	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
12	90119-06M40	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
13	90387-06M14	COLLAR COLLERETTE	2	
14	6E0-45321-01-5B	PLATE PLAQUETTE	1	
15	6E0-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
16	97095-06025	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6E0-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
19	93306-00426	BEARING ROULEMENT	1	
20	93101-13M12	OIL SEAL JOINT SPY	2	
21	93210-48214	O-RING JOINT TORIQUE	1	
22	95895-06016	BOLT, FLANGE BOULON	2	
23	6E0-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

LOWER UNIT
ASSY

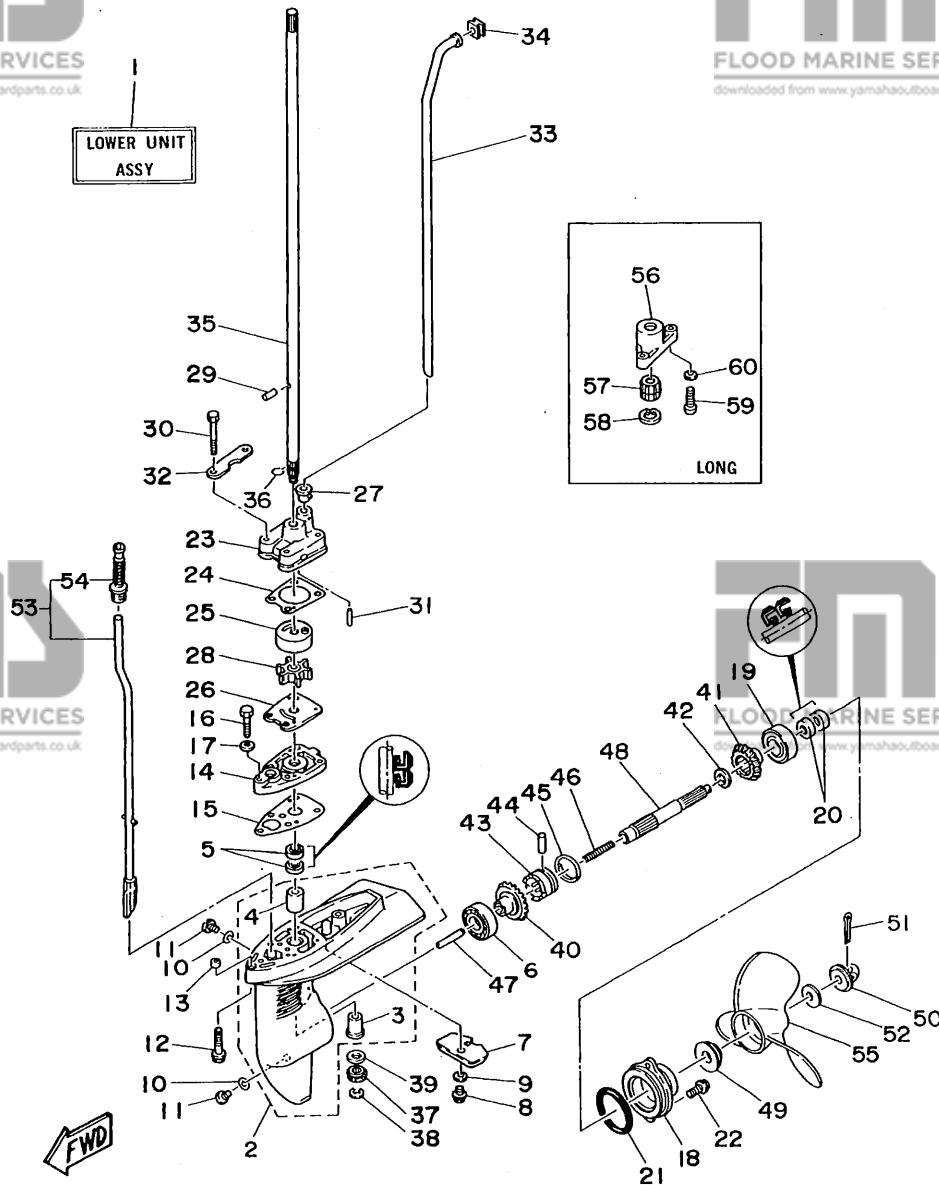


FIG. 8 LOWER CASING. DRIVE 1

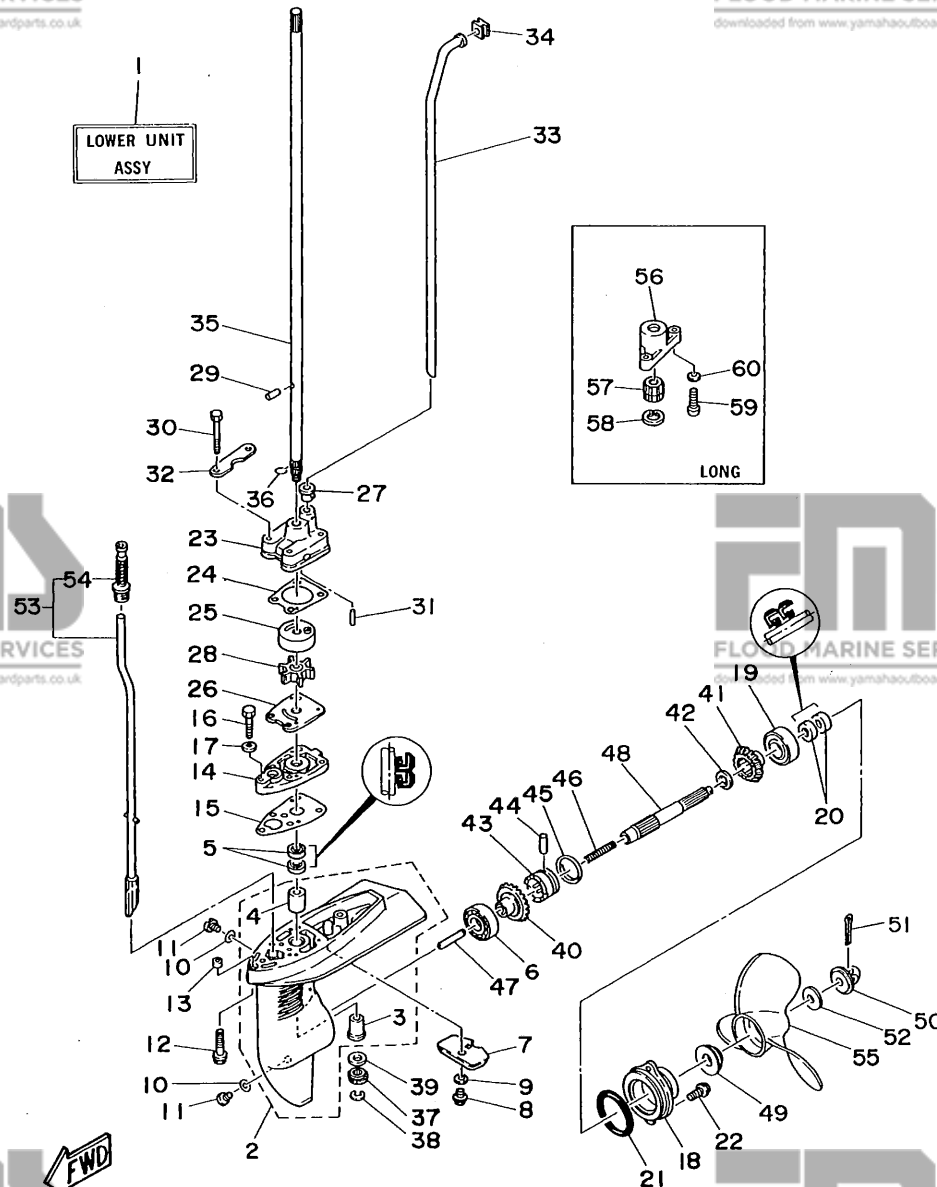
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E0-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
25	6E0-44322-02	INSERT, CARTRIDGE CUVETTE	1	
	6E0-44322-40	INSERT, CARTRIDGE CUVETTE	1	AP CHROMATE
26	6E0-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
	6E0-44323-40	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	AP CHROMATE
27	6E0-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
28	6E0-44352-00	IMPELLER TURBINE	1	
29	93604-09066	PIN, DOWEL CLAVETTE	1	
30	97095-06045	BOLT BOULON	4	
31	93604-18080	PIN, DOWEL CLAVETTE	2	
32	6E0-44328-00	PLATE PLAQUETTE	2	
33	6E0-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6E0-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
34	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
35	6E0-45511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	UR SHORT
	6E0-45511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	UR LONG
36	90467-08M01	CLIP JONC	1	
37	6E0-45551-00	PINION PIGNON D'ATTAQUE	1	
38	99009-06600	CIRCLIP CIRCLIP	1	
39	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	
40	6E0-45560-00	GEAR PIGNON	1	
41	6E0-45570-00	GEAR PIGNON	1	
42	90201-13M50	WASHER, PLATE RONDELLE, PLATE	1	
43	6E0-45631-00	CLUTCH, DOG CRABOT	1	
44	90250-05046	PIN, STRAIGHT GOUPILLE, DROITE	1	
45	654-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
46	90501-10064	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
47	654-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	

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FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6E0-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
49	6L5-45987-01	SPACER ENTRETOISE	1	
50	6L5-45616-00	NUT, PROPELLER CONE, HELICE	1	
51	91490-25030	PIN, COTTER GOUPILLE	1	
52	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	
53	6E0-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6E0-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
54	6G1-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	
55	6E0-45943-01-EL	PROPELLER (3X7-1/2"X7"-BA)	1	UR
	6E0-45941-01-EL	HELICE (3X7-1/2"X7"-BA)	1	UR
	6E0-45949-00-EL	PROPELLER (3X7-1/2"X8"-BA)	1	UR
	6E0-45949-00-EL	HELICE (3X7-1/2"X8"-BA)	1	UR
56	6E0-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	LONG
57	6E0-45318-01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	LONG
58	93420-22M03	CIRCLIP	1	LONG
59	98580-05525	CIRCLIP TYPE R SCREW, PAN HEAD	2	LONG
60	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	LONG

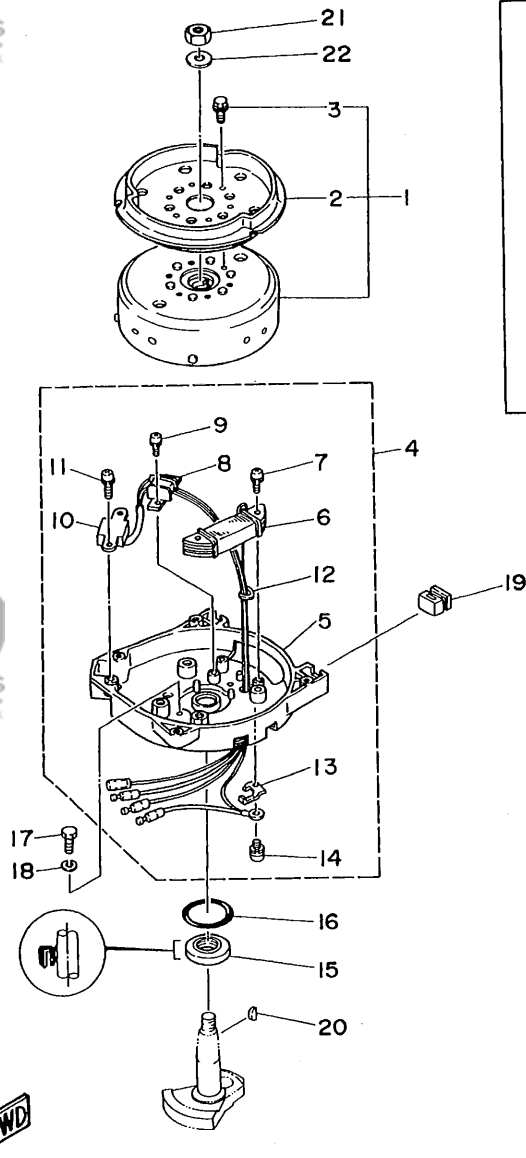


FIG. 9 GENERATOR

GENERATRICE

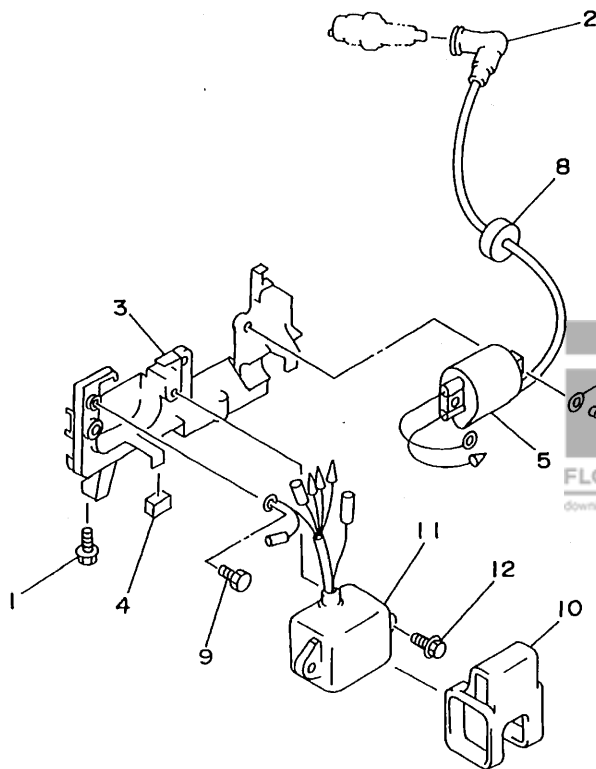
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6E0-85550-71	ROTOR ASSY ROTOR CPLT	1	
2	6E0-15723-00-94	.PULLEY, STARTER .POULIE DE DEMARREUR	1	
3	90105-06M14	.BOLT, WASHER BASED .BOULON, AVEC RONDELLE	3	
4	6E0-85560-70	BASE ASSY ENS. FLASQUE	1	
5	6E0-15359-00-94	.HOUSING, OIL SEAL .LOGEMENT, BAGUE D'ETANCHEITE	1	
6	6E0-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
7	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
8	6E0-85595-70	.COIL, PULSER .BOBINE, PULSEUR	1	
9	90159-04036	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
10	6E0-85592-70	.PULSER COIL ASSY .PULSATION BOBINE (ENS.)	1	
11	90159-05037	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
12	6E0-81336-70	.GROMMET .OEILLET CAOUTCHOUC	1	
13	6E0-81328-70	.CLAMP .COLLIER	1	
14	90159-04035	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
15	93102-20M25	OIL SEAL JOINT SPY	1	
16	93210-42159	O-RING JOINT TORIQUE	1	
17	97095-06016	BOLT BOULON	2	
18	92995-06100	WASHER, SPRING RONDELLE, GROUVER	2	
19	6E0-24183-00	DAMPER, LOCATING 3 SILENT-BLOC	2	
20	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
21	90170-10113	NUT ECROU	1	
22	90201-10269	WASHER, PLATE RONDELLE, PLATE	1	
23	6E0-81303-80	LIGHTING COIL ASSY (60W) BOBINE D'ECLAIRAGE	1	AP
24	90159-05040	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	

D1

FIG. 10 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	95895-06016	BOLT, FLANGE BOULON	2	
2	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	1	UR 4AC/4AS
	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	1	UR 5C/5CS
3	6E0-82316-01-94	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	
4	6E0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
5	6E0-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
6	97095-06030	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	90480-25161	GROMMET PASSE-FIL	1	
9	97095-06010	BOLT BOULON	1	
10	6E0-85548-00	HOLDER SUPPORT	1	
11	6E0-85540-71	C.D.I. UNIT ASSY BLOC C.D.I.	1	
12	95895-06020	BOLT, FLANGE BOULON	2	



FWD

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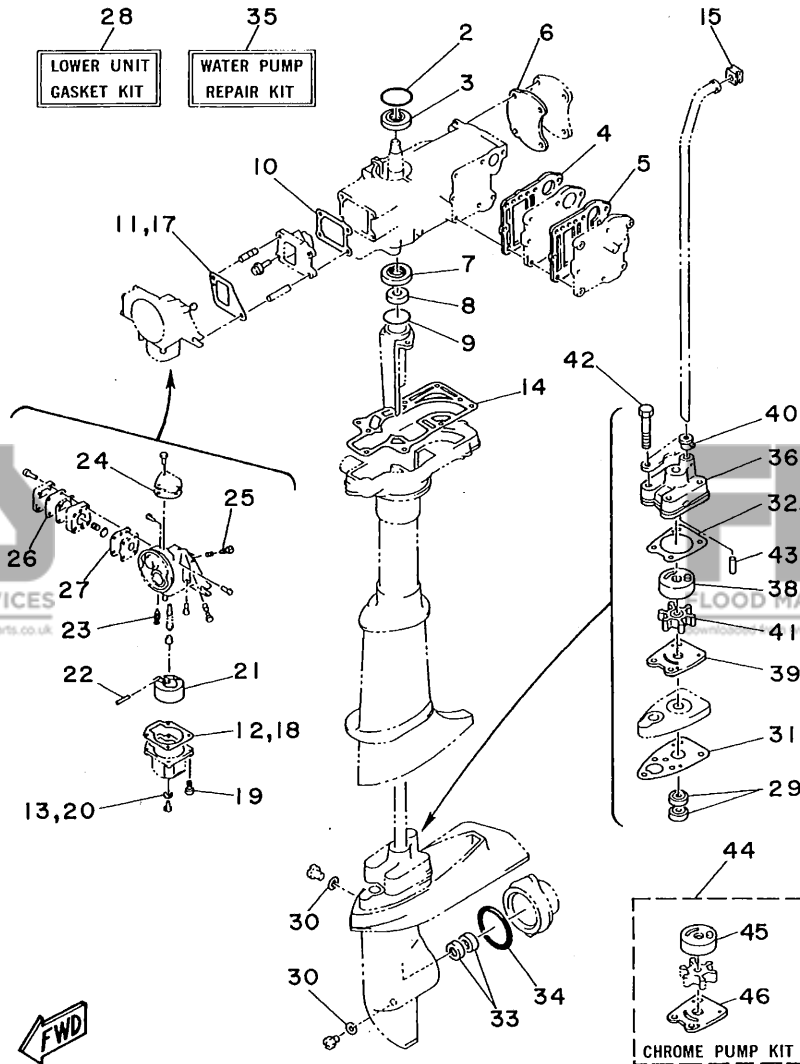
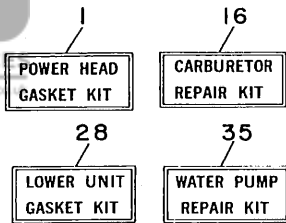


FIG. 11 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-W0001-A3	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	UR 4AC/4AS
	6E3-W0001-A3	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	UR 5C/5CS
2	93210-42159	.O-RING .JOINT TORIQUE	1	
3	93102-20M25	.OIL SEAL .JOINT SPY	1	
4	6E0-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	UR 5C/5CS
5	6E0-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 5C/5CS
6	6E0-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	UR 4AC/4AS
	6E3-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	UR 5C/5CS
7	93101-20M29	.OIL SEAL .JOINT SPY	1	
8	93101-10M25	.OIL SEAL .JOINT SPY	1	
9	93210-31114	.O-RING .JOINT TORIQUE	1	
10	6E0-13621-A2	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
11	6E0-14198-A0	.GASKET .JOINT	1	
12	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
13	6A1-14398-00	.GASKET .JOINT	1	
14	6E0-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	646-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	6E0-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
17	6E0-14198-A0	.GASKET .JOINT	1	
18	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
19	98580-04016	.SCREW, PAN HEAD .VIS	1	
20	6A1-14398-00	.GASKET .JOINT	1	
21	6E7-14385-01	.FLOAT .FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	6F5-14392-00	.VALVE, NEEDLE .POINTEAU	1	
24	6E0-14227-00	.GASKET .JOINT	1	

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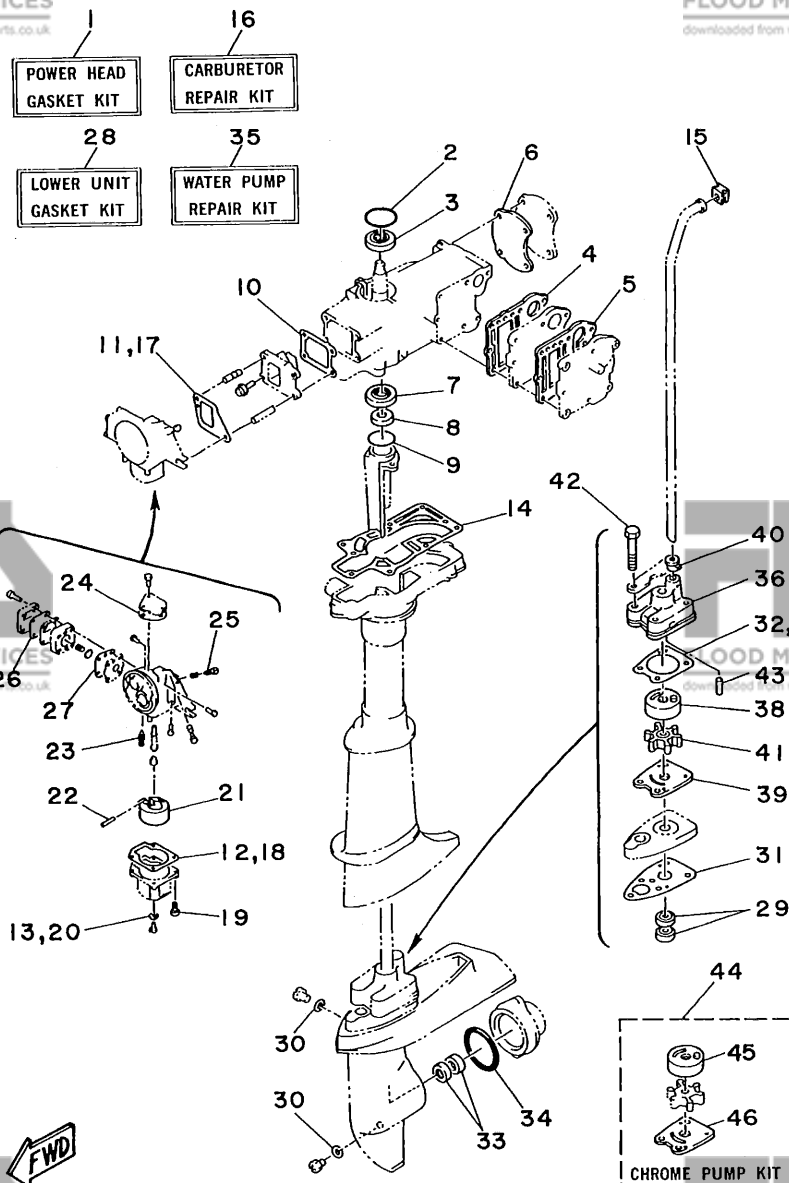


FIG. 11 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
26	6E0-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
27	6E0-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
28	6E0-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
29	93101-10M14	.OIL SEAL .JOINT SPY	2	
30	90430-08020	.GASKET .JOINT	3	
31	6E0-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
32	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
33	93101-13M12	.OIL SEAL .JOINT SPY	2	
34	93210-48214	.O-RING .JOINT TORIQUE	1	
35	6E0-W0078-A2	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
36	6E0-44311-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	
37	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
38	6E0-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	
39	6E0-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
40	6E0-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
41	6E0-44352-00	.IMPELLER .TURBINE	1	
42	97095-06045	.BOLT .BOULON	4	
43	93604-09066	.PIN, DOWEL .CLAVETTE	1	
44	6E0-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
45	6E0-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	CHROMATE
46	6E0-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	CHROMATE



6C(6H6)
6D(6H8)
8C(6G1)

6C/6D/8C

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

6C '96 (6H6), 6D '96 (6H8), 8C '96 (6G1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

. JET, PILOT

. NOZZLE, MAIN

4. Number of component for assembly

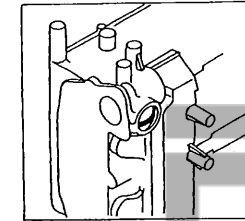
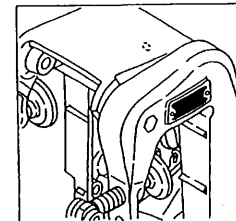
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
6CM	S	: 030589	~
	L	: 319132	~
6CEM	S	: 100787	~
	L	: 401307	~
6DM	S	: 002687	~
	L	: 300748	~
6DEM	S	: 100447	~
	L	: 400356	~
8CM	S	: 056590	~
	L	: 340981	~
	UL	: 702817	~
8CEM	S	: 102231	~
	L	: 403196	~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

6C '96 (6H6) , 6D '96 (6H8) , 8C '96 (6G1)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

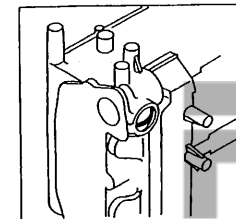
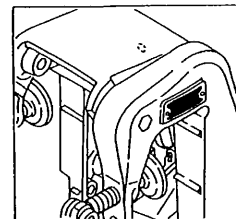
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur				
6CM	S :	030589	~	
	L :	319132	~	
6CEM	S :	100787	~	
	L :	401307	~	
6DM	S :	002687	~	
	L :	300748	~	
6DEM	S :	100447	~	
	L :	400356	~	
8CM	S :	056590	~	
	L :	340981	~	
	UL :	702817	~	
8CEM	S :	102231	~	
	L :	403196	~	



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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FIG. 20	KITS DE REPARATION	E4, E5
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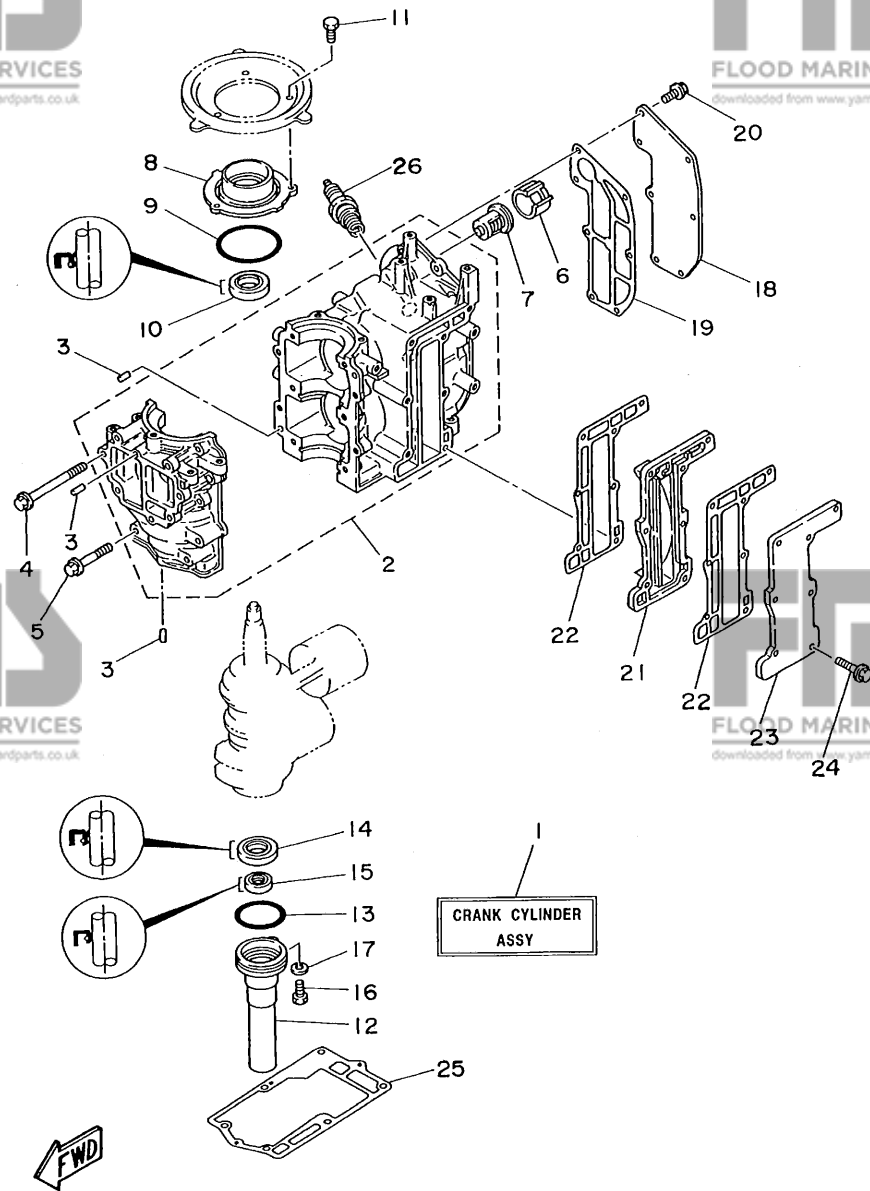


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 25, FIG. 2, REF.NO. 1 ~ 19)	1	
2	6G1-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	93604-08062	PIN, DOWEL CLAVETTE	4	
4	90105-06M26	BOLT, WASHER BASED BOULON, AVEC RONDELLE	6	
5	90105-06M25	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	90387-22M50	COLLAR COLLERETTE	1	
7	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
8	6G1-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
9	93210-54M54	O-RING JOINT TORIQUE	1	
10	93102-20M25	OIL SEAL JOINT SPY	1	
11	97095-06016	BOLT BOULON	3	
12	6G1-15396-02-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
13	93210-42159	O-RING JOINT TORIQUE	1	
14	93101-20M29	OIL SEAL JOINT SPY	1	
15	93101-12M26	OIL SEAL JOINT SPY	1	
16	97095-06016	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6G1-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
19	6G1-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
20	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
21	6G1-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
22	6G1-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
23	6G1-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
24	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
25	6G1-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
26	94702-00271	PLUG, SPARK (NGK BR7HS 10) BOUGIE D'ALLUMAGE (NGK BR7HS 10)	2	UR 6C/8C
	94702-00274	PLUG, SPARK (NGK BR6HS 10) BOUGIE D'ALLUMAGE (NGK BR6HS 10)	2	UR 6D

A6

1

6C-8C

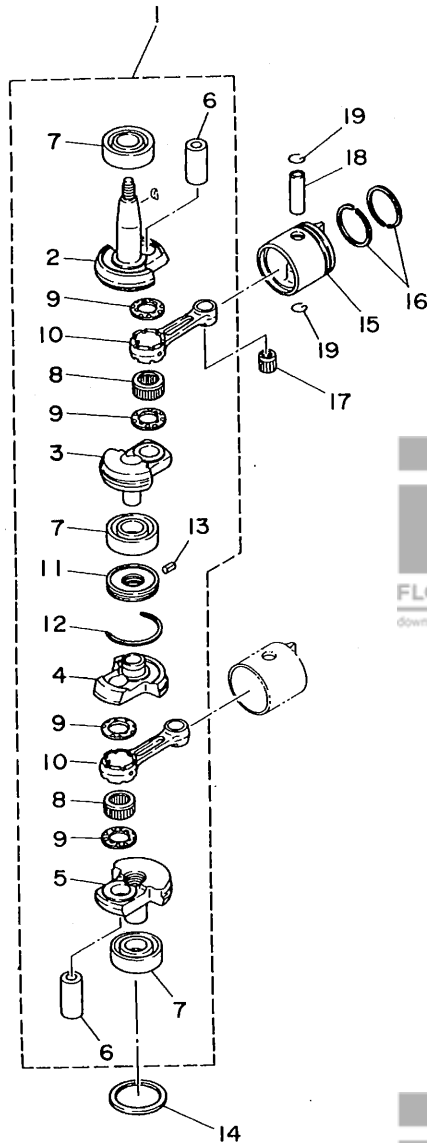


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-11400-01	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	6G1-11412-01	.CRANK 1	1	
3	6G1-11422-01	.MASSOLOTTE DE VILEBREQUIN 1	1	
4	6G1-11432-01	.CRANK 2	1	
5	6G1-11442-01	.MASSOLOTTE DE VILEBREQUIN 2	1	
6	6G1-11681-00	.CRANK 3	1	
7	93306-204U0	.MASSOLOTTE DE VILEBREQUIN 3	1	
8	93310-418V1	.CRANK 4	1	
9	90209-18112	.MASSOLOTTE DE VILEBREQUIN 4	1	
10	6G1-11651-01	.PIN, CRANK 1	2	
11	6G1-11515-01	.MANETON, VILEBREQUIN 1	3	
12	93440-47055	.BEARING	2	
13	91609-20008	.ROULEMENT	2	
14	90201-41528	.BEARING, CYLINDRICAL	4	
15	6G1-11631-00-98	.ROULEMENT	2	
16	6G1-11610-00	.WASHER	1	
17	93310-112V0	.RONDELLE	2	
18	6G1-11633-00	.ROD, CONNECTING	1	
19	93450-13022	.BIELLE NUE	1	
		.SEAL, LABYRINTH 1	1	
		.JOINT, LABYRINTHE 1	1	
		.CIRCLIP	1	
		.PIN, SPRING	1	
		.AXE DE RESSORT	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	2	
		.PISTON (STD)	2	
		.PISTON RING SET (STD)	2	
		.JEU DE SEGMENTS (STD)	2	
		.BEARING, CYLINDRICAL	2	
		.ROULEMENT	2	
		.PIN, PISTON	2	
		.AXE, PISTON	4	
		.CIRCLIP		

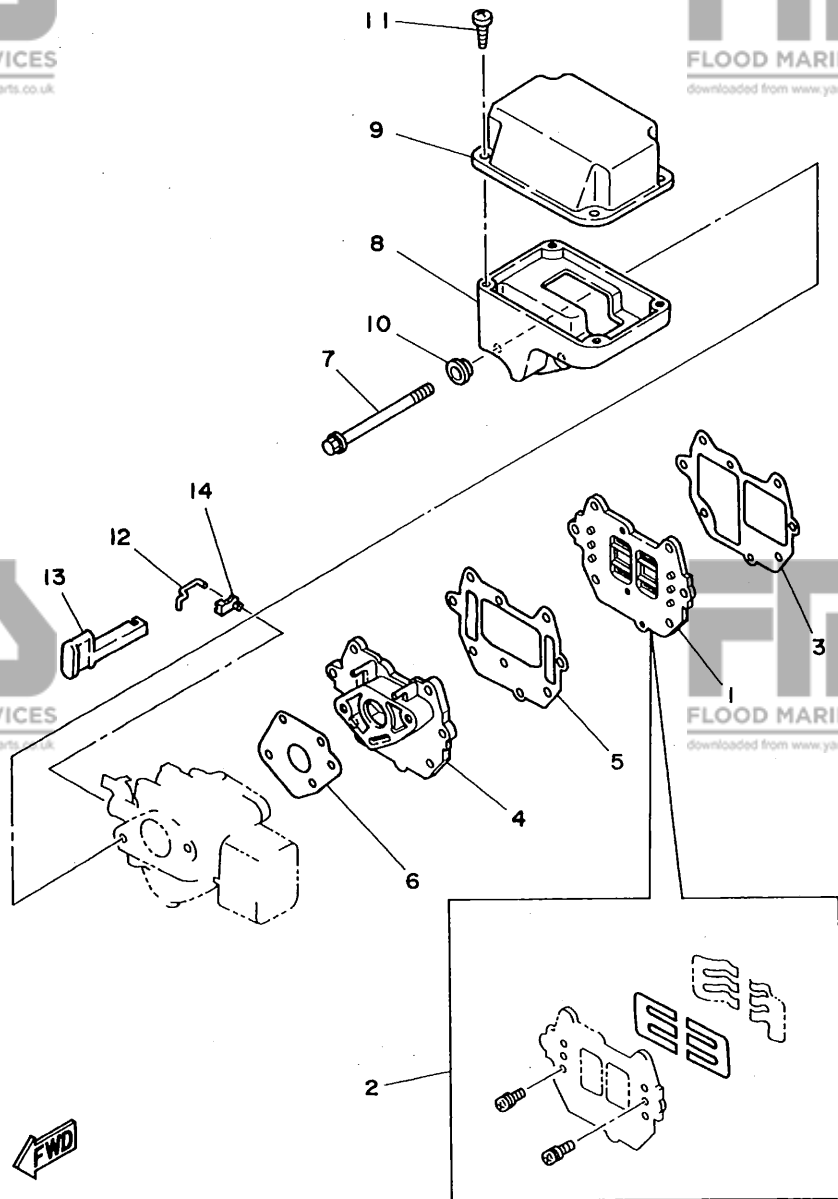


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-13610-01	REED VALVE ASSY CLAPET COMPLET	1	
2	6G1-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6G1-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	6G1-13641-00-94	MANIFOLD 1 TUBULURE 1	1	
5	6G1-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
6	6G1-14198-A1	GASKET JOINT	1	
7	95895-06085	BOLT, FLANGE BOULON	2	
8	6G1-14417-00	COVER 1 COUVERCLE 1	1	
9	6G1-14418-00	COVER 2 COUVERCLE 2	1	
10	90387-06M70	COLLAR COLLERETTE	2	
11	97780-50514	SCREW, TAPPING VIS, TETE BOMBEE	4	
12	6G1-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
13	6G1-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
14	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	

B1

3

6C-8C

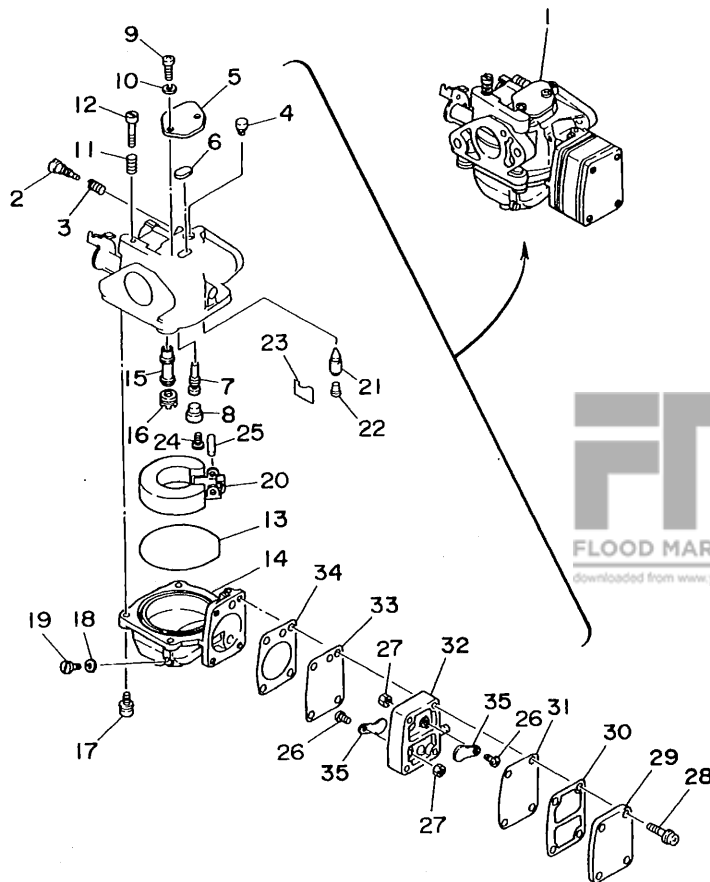


FIG. 4 CARBURETOR

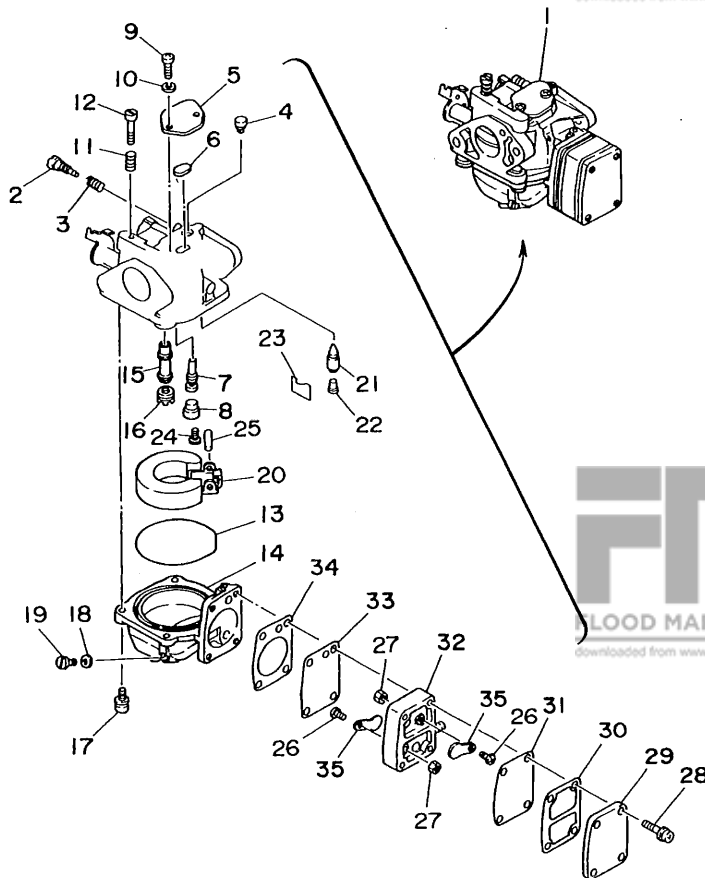
CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 8C
	6H6-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 6C
	6H8-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 6D
2	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
3	679-14555-00	.SPRING .RESSORT	1	
4	6G1-14966-00	.CAP .CAPUCHON	1	
5	6G1-14527-00	.PLATE .PLAQUE	1	
6	6G1-14126-00	.GASKET .JOINT	1	
7	6G1-14948-05	.JET (#45) .GICLEUR (#45)	1	
8	676-14966-00	.CAP .CAPUCHON	1	
9	98580-04010	.SCREW, PAN HEAD .VIS	2	
10	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
11	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
12	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	
13	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
14	6G1-14980-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
15	6G1-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1	UR 8C
	6H6-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1	UR 6C
	6H8-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1	UR 6D
16	676-14943-26	.JET, MAIN (#98) .GICLEUR, PRINCIPAL (#98)	1	UR 6C/8C
	676-14943-27	.JET, MAIN (#100) .GICLEUR, PRINCIPAL (#100)	1	UR 6D
17	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
18	6G1-14398-00	.WASHER .RONDELLE	1	
19	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
20	6G1-14985-00	.FLOAT .FLOTTEUR	1	
21	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
22	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	663-14159-00	.CLIP .JONC	1	

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	98580-04008	.SCREW, PAN HEAD .VIS	1	
25	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
26	98580-03006	.SCREW, PAN HEAD .VIS	2	
27	95380-03600	.NUT .ECROU	2	
28	97980-04125	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
29	6G1-24452-00	.COVER .COUVERCLE	1	
30	6G1-24432-00	.GASKET, FUEL PUMP 2 .JOINT 2 DE POMPE A ESSENCE	1	
31	6G1-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
32	6G1-24412-01	.BODY 1 .CORPS 1	1	
33	6G1-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
34	6G1-24431-01	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
35	6G1-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	



B3

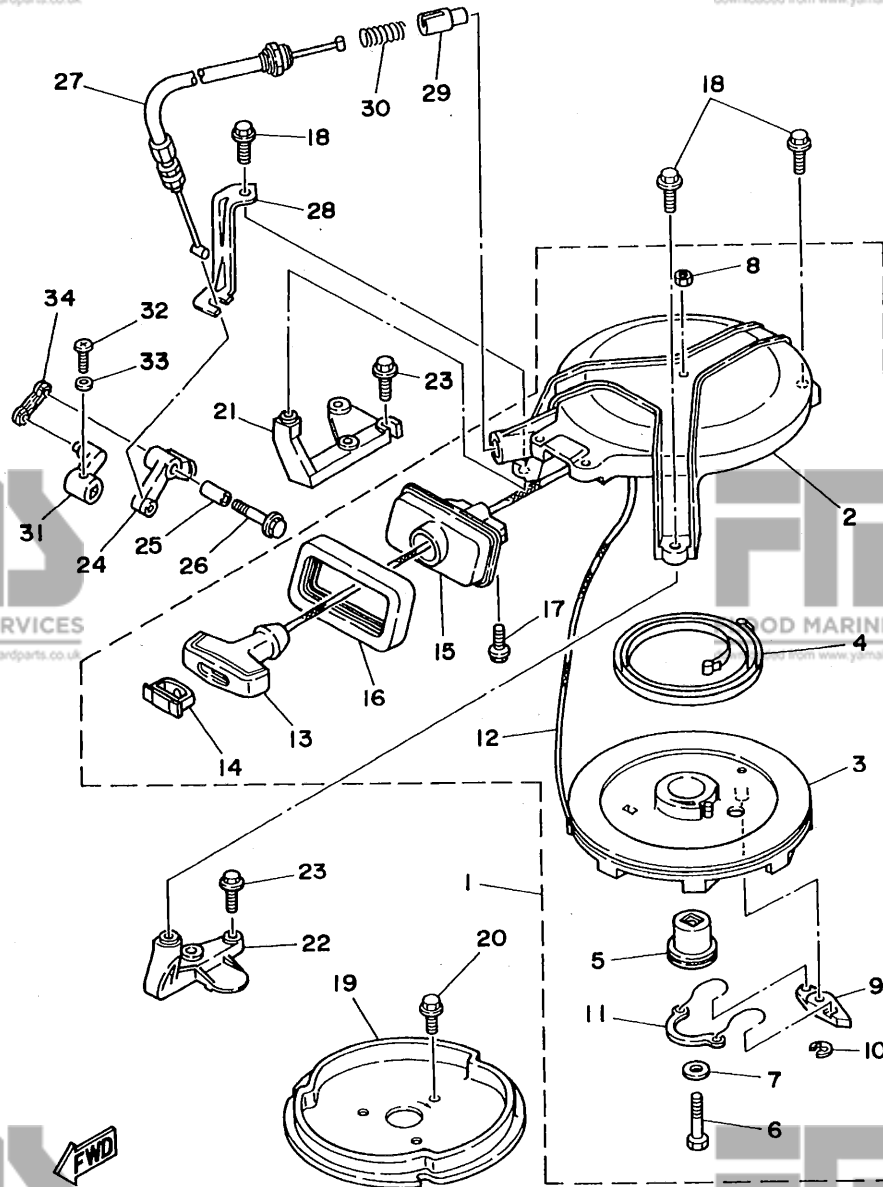


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE
1	6G1-15710-81	STARTER ASSY DEMARREUR COMPLET	1
2	6G1-15711-80-94	CASE, STARTER CARTER DE DEMARREUR	1
3	6G1-15714-00	DRUM, SHEAVE TAMBOUR, POULIE	1
4	90510-08M03	SPRING, SPIRAL RESSORT, HELICOIDAL	1
5	6G1-15717-00	SHAFT, STARTER AXE DE DEMARREUR	1
6	97014-06035	BOLT BOULON	1
7	90201-06M30	WASHER, PLATE RONDELLE, PLATE	1
8	95380-06600	NUT ECROU	1
9	677-15741-01	PAWL, DRIVE CLIQUET, ENTRAINEMENT	1
10	93430-06M02	CIRCLIP CLIPS	1
11	6G1-15705-00	SPRING, DRIVE PAWL RESSORT DE CLIQUET	1
12	*	WIRE (L1850) FIL (L1850)	1
13	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1
14	6G1-15779-00	COVER COUVERCLE	1
15	6G1-15758-00	GUIDE, ROPE GUIDE DE CABLE	1
16	6G1-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1
17	95895-06016	BOLT, FLANGE BOULON	2
18	95895-06020	BOLT, FLANGE BOULON	3
19	6G1-15723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1
20	90105-06M29	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3
21	6G1-15771-00-94	STAY 1 SUPPORT 1	1
22	6G1-15772-00-94	STAY 2 SUPPORT 2	1
23	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4
24	6G1-15746-81	ARM BRAS	1
25	6G1-15764-00	COLLAR 1 COLLERETTE 1	1

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.

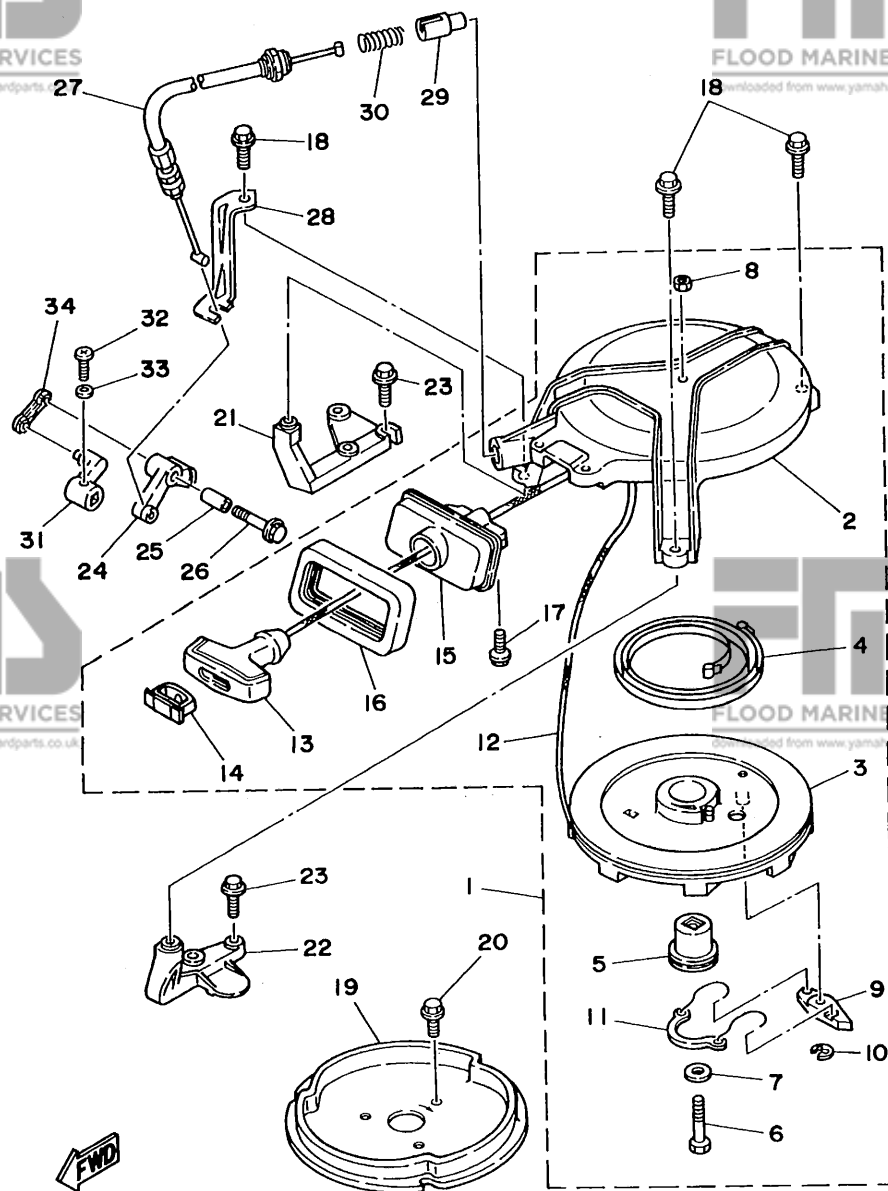
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M.

B4

FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	95895-06025	BOLT, FLANGE BOULON	1	
27	6G1-15770-81	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
28	6G1-15774-81	STAY 4 SUPPORT 4	1	
29	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
30	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
31	6G1-44125-80	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
32	98580-05016	SCREW, PAN HEAD VIS	1	
33	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
34	6G1-15747-80	LINK BIELLETTE	1	



B5

7

6C-8C



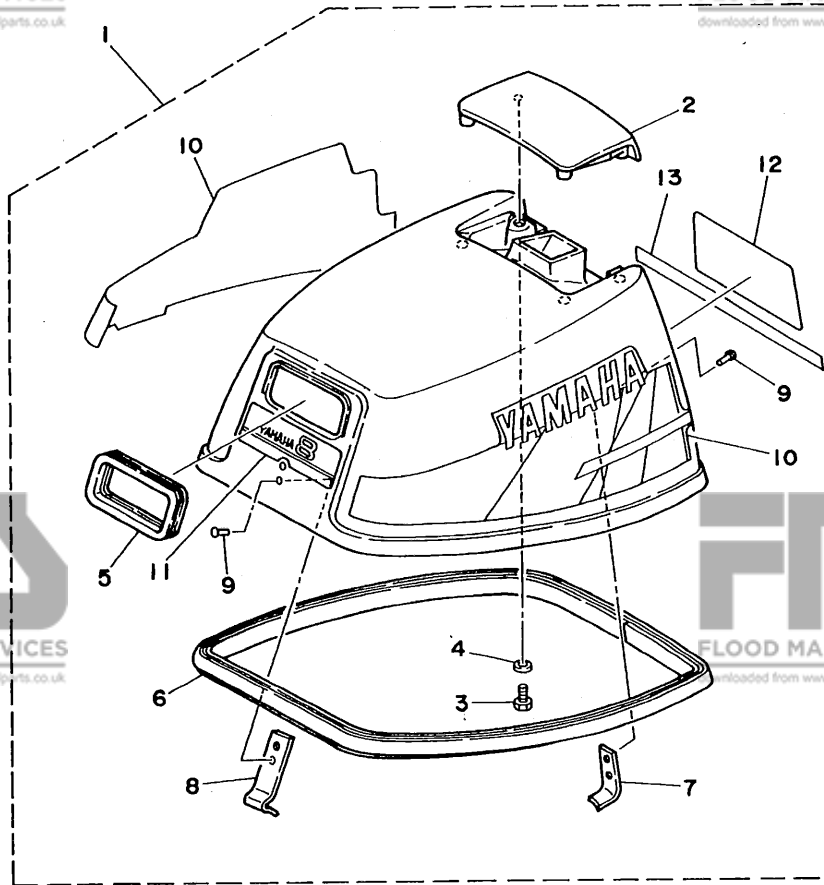
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FIG. 7 TOP COWLING

CAPOT SUPERIEUR

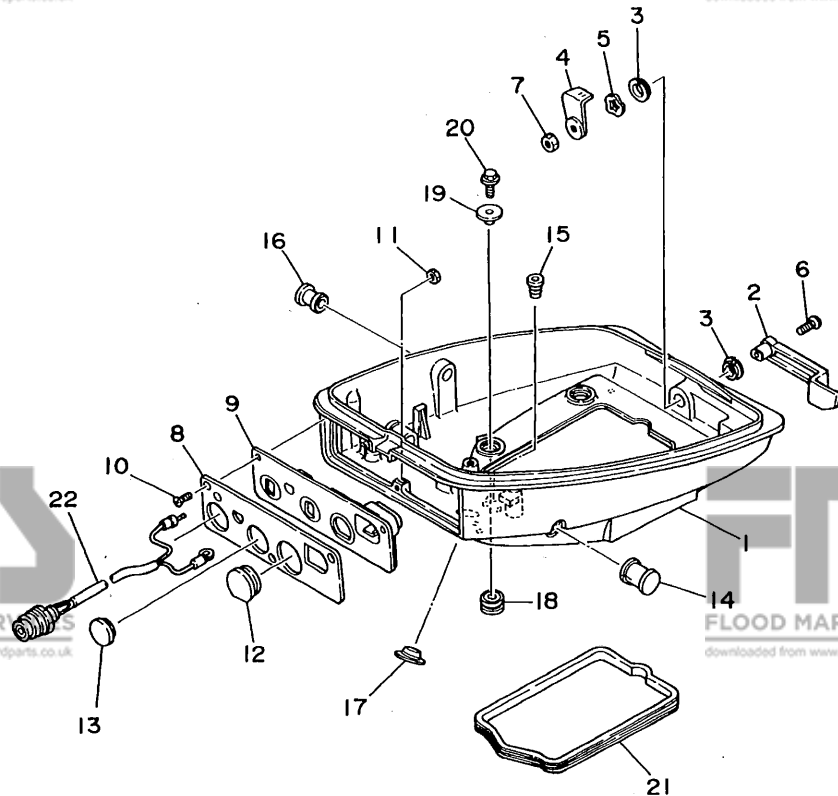
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 8C	
	6H6-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 6C/6D	
2	6G1-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
3	97095-06016	.BOLT .BOULON	4	
4	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
5	6G1-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	
6	6G1-42615-00	.SEAL .JOINT	1	
7	6G1-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
8	6G1-42651-02	.HOOK .CROCHET	1	
9	90266-04M00	.RIVET .RIVET	4	
10	6G1-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
11	6G1-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 8C	
	6H6-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 6C/6D	
12	6G1-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 8C	
	6H6-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 6C/6D	
13	6G1-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	



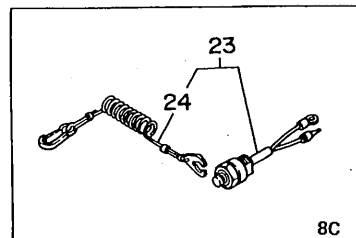
B7

FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR



REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42711-01-40	COWLING, BOTTOM CUVETTE	1	
2	6G1-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12M45	BUSH DOUILLE	2	
4	6E0-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97885-06030	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	
7	95380-06700	NUT ECROU	1	
8	6G1-42719-81	PANEL, FRONT LOWER PANNEAU, AVANT INFÉRIEUR	1	
9	6G1-42767-00	BRACKET SUPPORT	1	
10	90149-05M02	SCREW VIS	3	
11	95380-05700	NUT ECROU	1	
12	6G1-42724-00	GROMMET PASSE-FIL	1	
13	6G1-42725-00	GROMMET PASSE-FIL	1	
14	6G1-42726-00	GROMMET PASSE-FIL	1	
15	6G1-42727-00	GROMMET PASSE-FIL	1	
16	6G1-42748-00	GROMMET PASSE-FIL	1	
17	6G1-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	
18	90480-15M31	GROMMET RONDELLE CAOUTCHOUC	4	
19	90387-06M52	COLLAR COLLERETTE	4	
20	95895-06020	BOLT, FLANGE BOULON	4	
21	6G1-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
22	6A0-82550-01	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	UR 6C/6D
23	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	UR 8C
24	682-82556-00	STOPPER PLAQUETTE	1	



FWD

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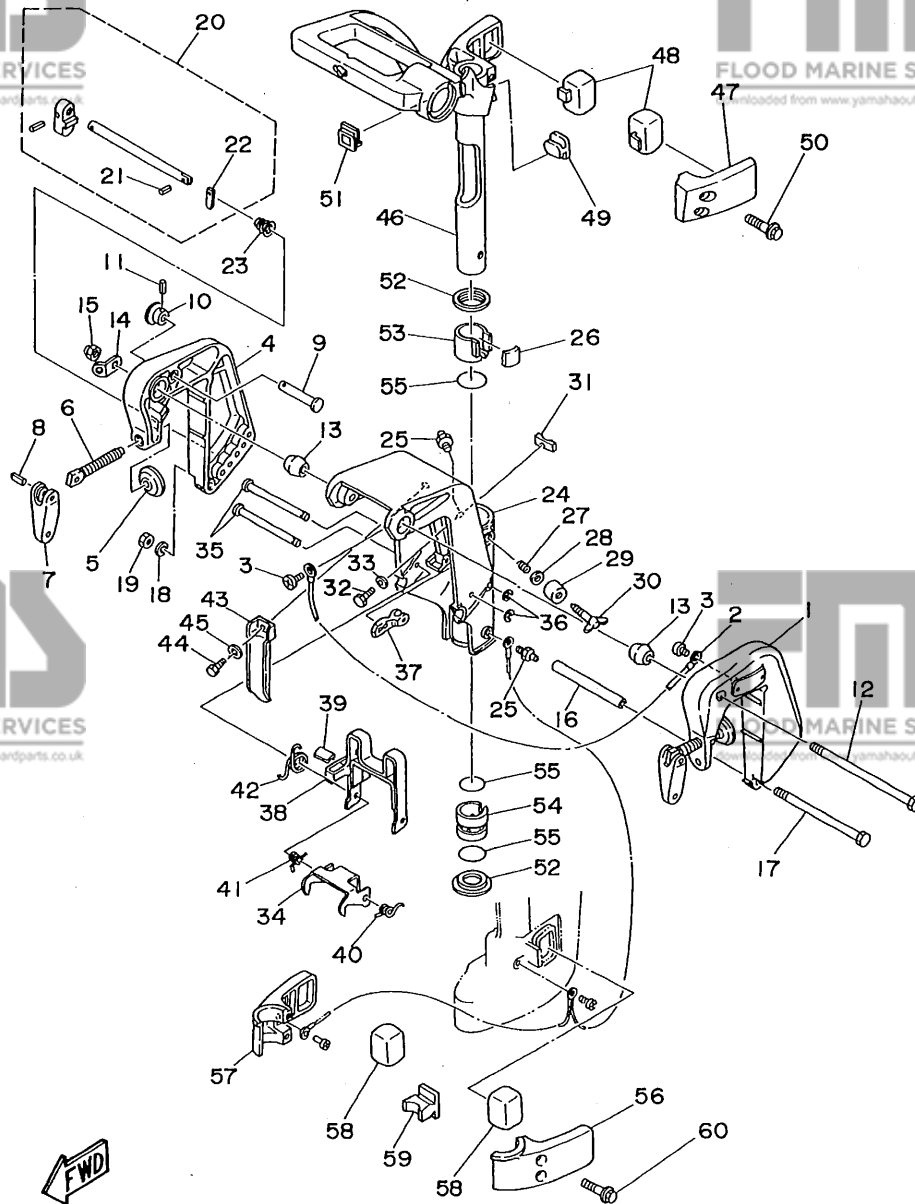


FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
3	97885-06008	SCREW, PAN HEAD VIS	2	
4	661-43112-01-4D	BRACKET, CLAMP PRESSE	1	
5	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
6	677-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
7	6E0-43118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
8	90243-04M01	PIN RIVET	2	
9	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
10	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
11	91690-30016	PIN, SPRING AGRASSE	1	
12	90101-08M08	BOLT BOULON	1	
13	668-43136-00	PIECE, FRICTION FRICTION	2	
14	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
15	95780-08300	NUT, FLANGE EROU	1	
16	90387-06M13	COLLAR COLLERETTE	1	
17	97095-06135	BOLT BOULON	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	95380-06600	NUT EROU	1	
20	661-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
21	91690-30008	.PIN, SPRING .AGRASSE	1	
22	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
23	90502-10M06	SPRING, CONICAL RESSORT, CONIQUE	1	
24	661-43311-13-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
25	93700-06M03	NIPPLE, GREASE PION	2	
26	661-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
27	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

C2

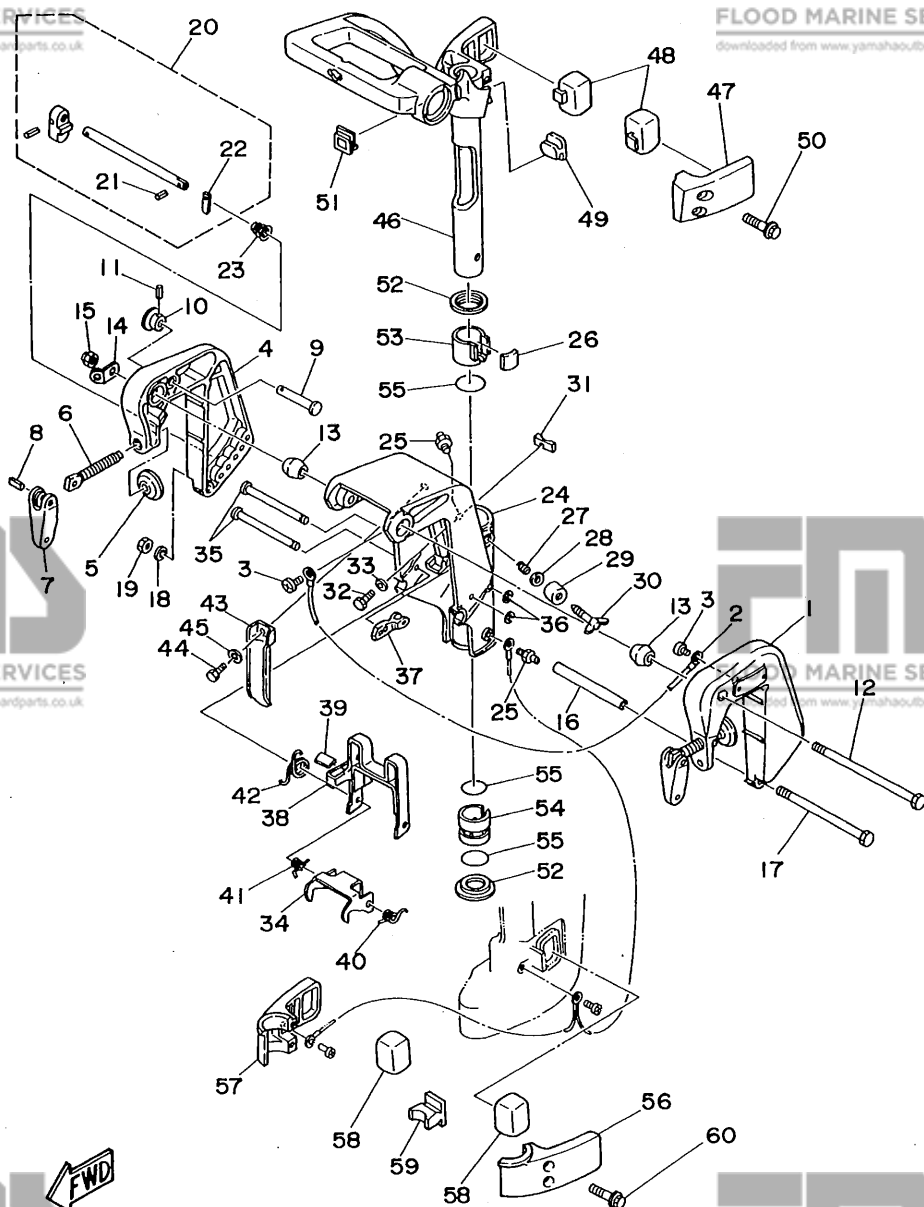


FIG. 9 BRACKET 1

SUPPORT 1

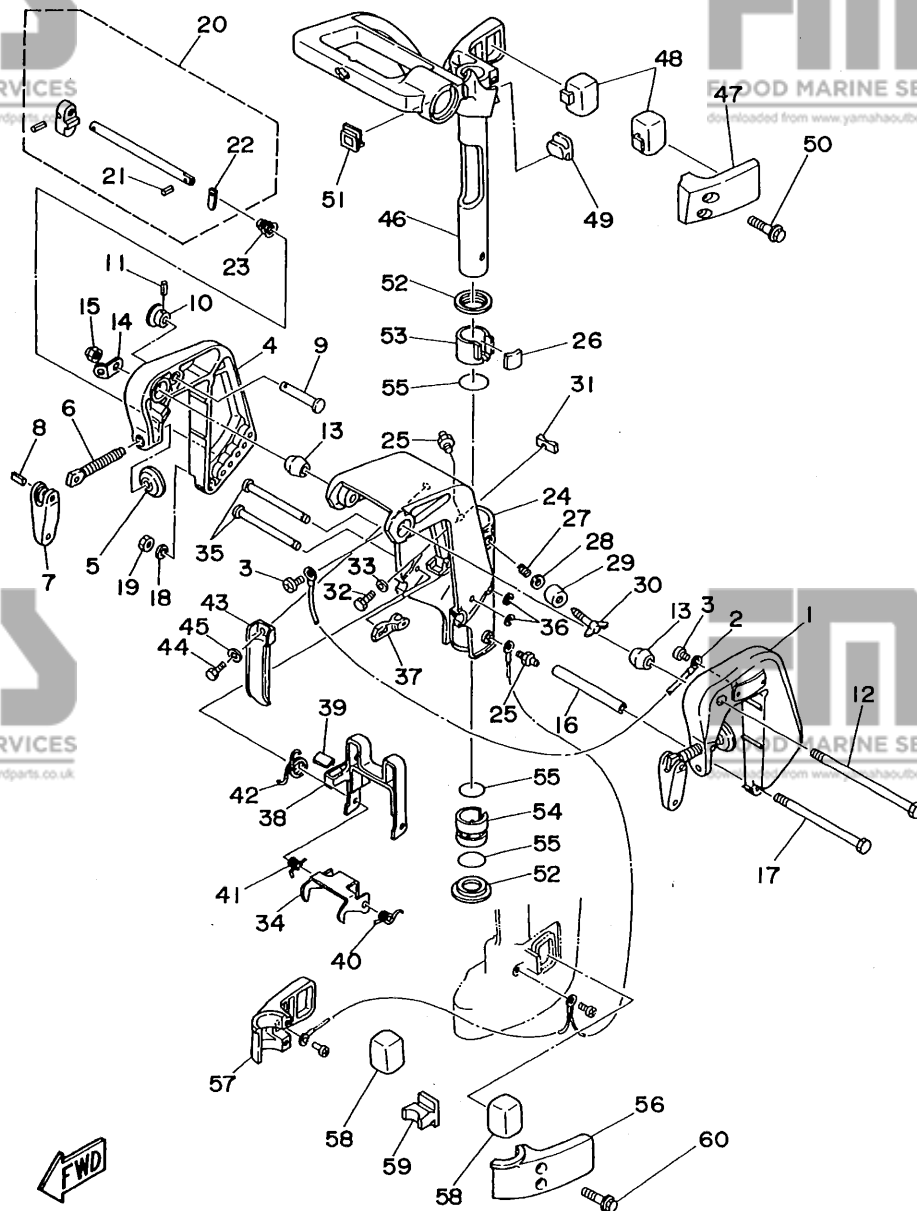
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G1-43373-00	SEAL, DAMPER JOINT	1	
30	6G1-42529-00	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
31	6G1-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
32	97095-06010	BOLT BOULON	1	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
34	6G1-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
35	6G1-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	2	
36	99080-05600	CIRCLIP CIRCLIP	2	
37	6G1-43615-01	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
38	6G1-43681-00	LEVER, SHALLOW WATER DRIVE LEVIER	1	
39	6G1-43318-01	COVER CAPUCHON	1	
40	90508-10M15	SPRING, TORSION RESSORT, TORSION	1	
41	90508-10M16	SPRING, TORSION RESSORT, TORSION	1	
42	90508-14M17	SPRING, TORSION RESSORT, TORSION	1	
43	6G1-42731-00	CARRYING HANDLE POIGNEE DE PORTAGE	1	
44	97395-08016	BOLT BOULON	1	
45	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
46	6G1-42511-04-4D	BRACKET, STEERING CADRE, DIRECTION	1	
47	6G1-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR	1	
48	6G1-44514-00	MOUNT DAMPER, UPPER SIDE MOUNT DAMPER, SUPERIEUR LATERAL	2	
49	6G1-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1	
50	95895-06035	BOLT, FLANGE BOULON	2	
51	6G1-42551-00	GROMMET PASSE-FIL	1	
52	6G1-42535-00	WASHER, THRUST RONDELLE DE CALAGE	2	
53	6G1-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
54	6G1-42538-01	BUSHING, PIVOT SHAFT COUSSINET	1	
55	93210-30M31	O-RING JOINT TORIQUE	3	
56	6G1-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	

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FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6G1-44552-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
58	6G1-44555-A0	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	
59	6G1-44557-A0	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	
60	95895-06035	BOLT, FLANGE BOULON	2	



C4

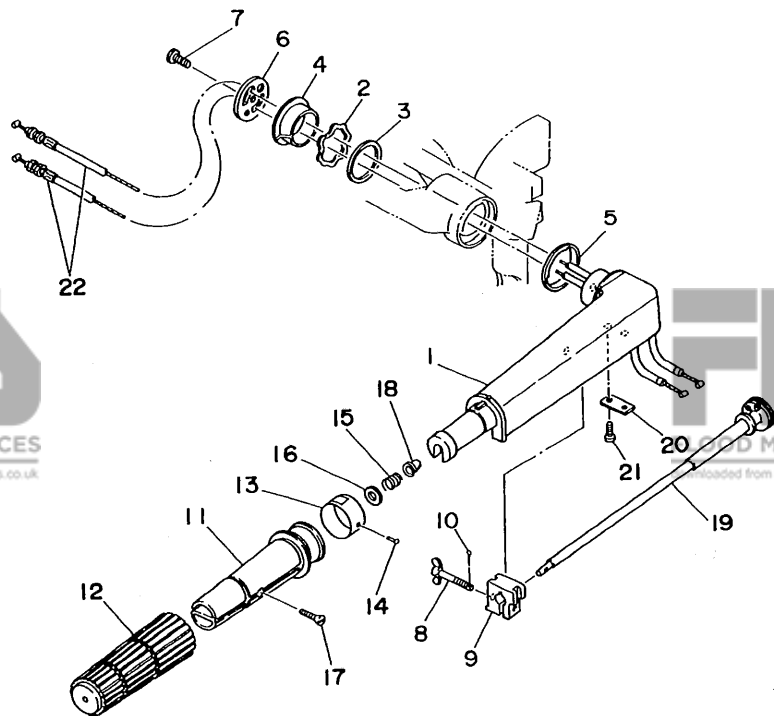


FIG. 10 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-04-4D	HANDLE, STEERING POIGNEE	1	
2	90206-35M20	WASHER, WAVE RONDELLE, ONDULEE	1	
3	90202-35M24	WASHER, PLATE RONDELLE, PLATE	1	
4	90386-34M40	BUSH DOUILLE	1	
5	90386-43M79	BUSH DOUILLE	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06016	BOLT BOULON	1	
8	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
10	91490-16010	PIN, COTTER GOUPILLE	1	
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
12	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
13	6G1-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
14	90269-02M09	RIVET RIVET	1	
15	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
16	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
17	90149-05M13	SCREW VIS	1	
18	90386-08032	BUSH DOUILLE	1	
19	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
20	6E0-42159-02	STAY SUPPORT	1	
21	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
22	6G1-26301-02	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	

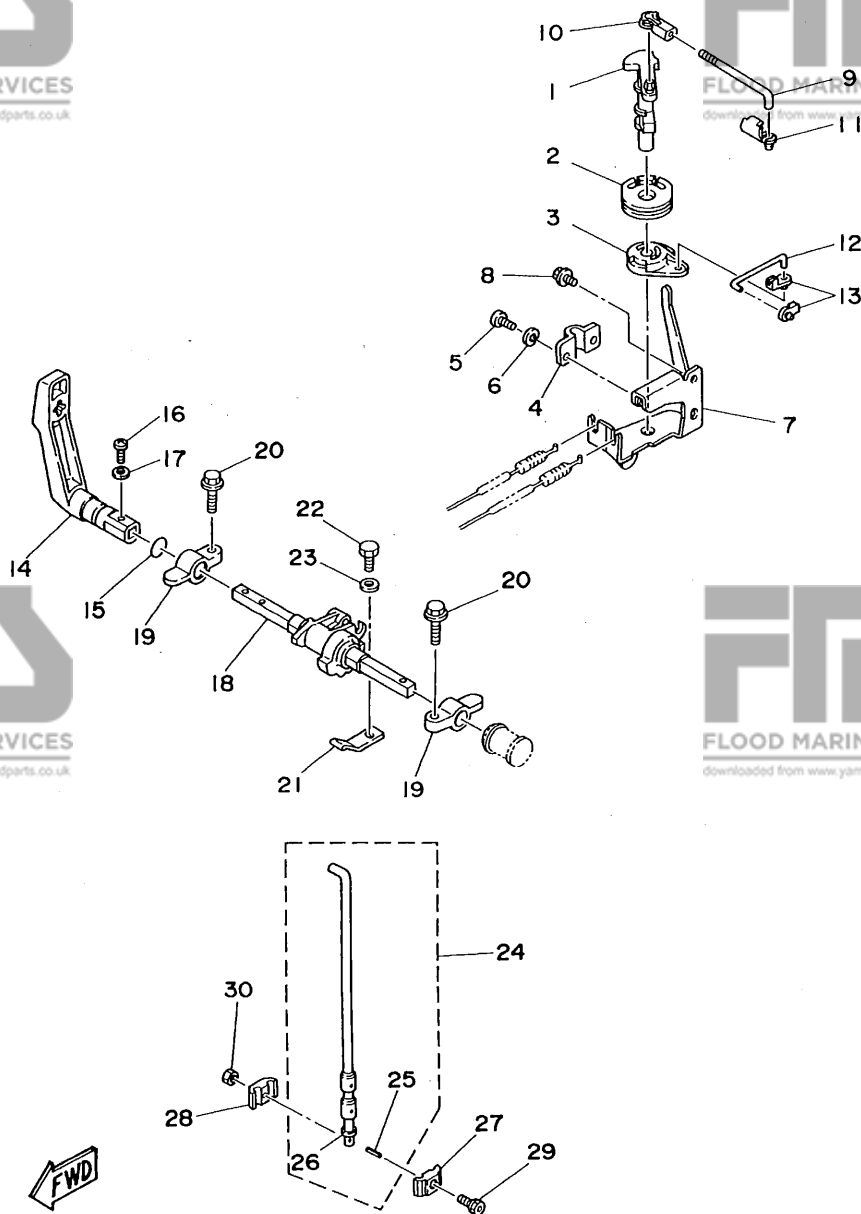


FIG. 11 CONTROL

COMMANDE

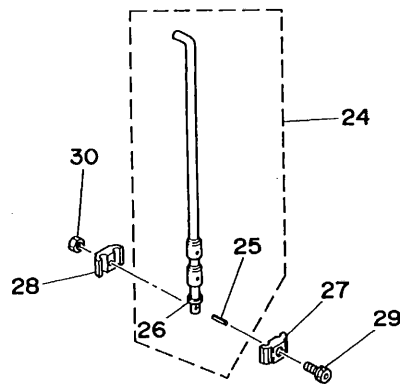
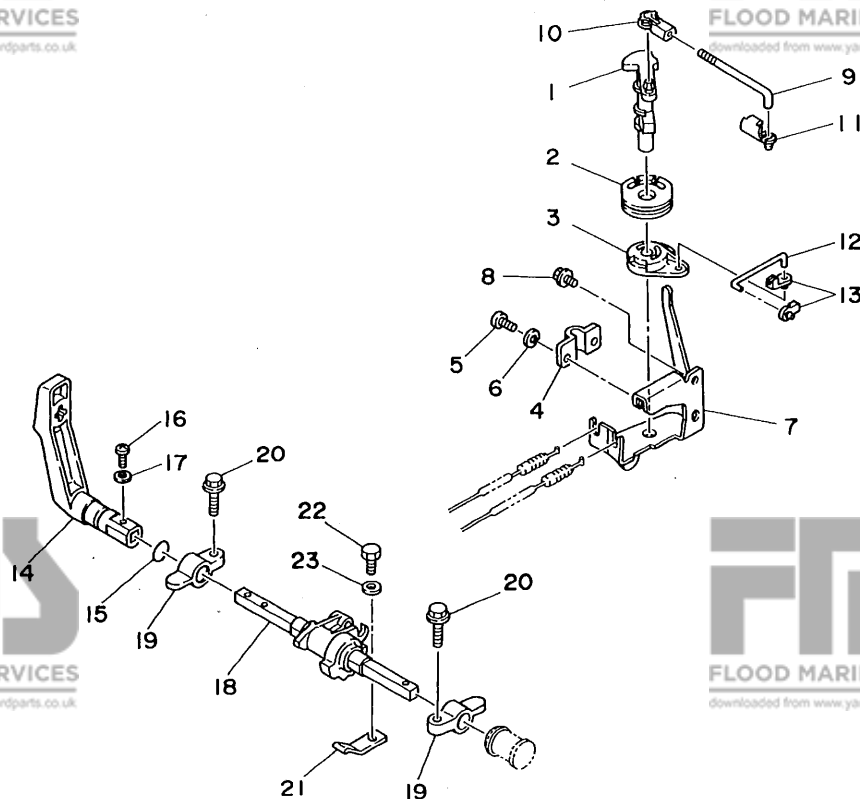
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
2	6G1-41638-00	PULLEY POULIE	1	
3	6G1-41283-01	LEVER, FREE ACCEL. LEVIER	1	
4	6G1-41661-00	BRACKET SUPPORT	1	
5	98580-05010	SCREW, PAN HEAD VIS	2	
6	92990-05100	WASHER, SPRING RONDELLE, GROWER	2	
7	6G1-14497-80	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
8	95895-06010	BOLT, FLANGE BOULON	2	
9	6G1-41238-00	JOINT, LINK RACCORD	1	
10	6H1-41237-00	JOINT, LINK RACCORD	1	
11	6R5-41237-00	JOINT, LINK RACCORD	1	
12	6G1-41211-00	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	
13	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
14	6G1-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
15	93210-12790	O-RING JOINT TORIQUE	1	
16	98580-05016	SCREW, PAN HEAD VIS	1	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
18	6G1-44121-02-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
19	6G1-41662-01-94	BRACKET SUPPORT	2	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
21	6G1-44116-01	SPRING RESSORT	1	
22	97095-06012	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	6G1-44110-00	SHIFT ROD ASSY TIGE D'INVERSION (ENS.)	1	
25	91690-20010	.PIN, SPRING .AGRAFFE	1	
26	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	1	
27	6G1-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
28	6G1-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	

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FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90109-06M17	BOLT BOULON	1	
30	95380-06600	NUT ECROU	1	



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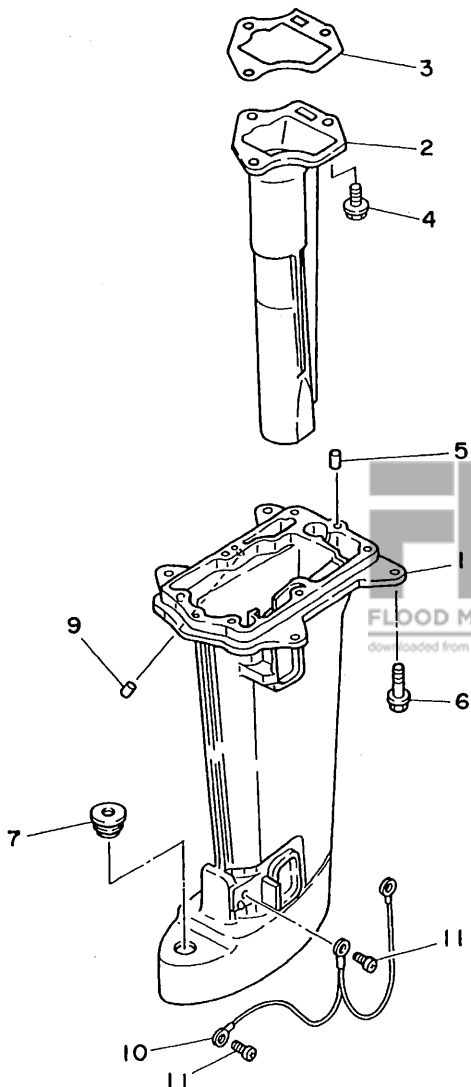
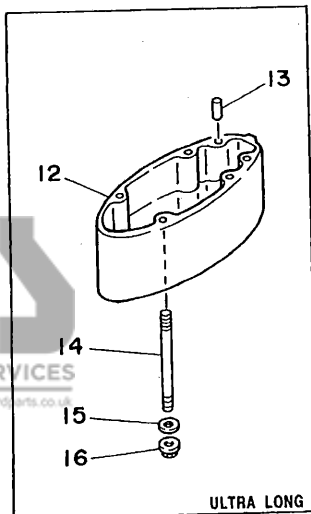
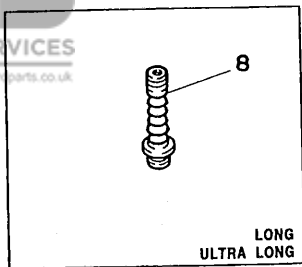


FIG. 12 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6G1-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG/ULTRA LONG
2	6G1-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 8C
	6H6-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 6C
	6H8-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 6D
3	6G1-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
4	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
5	93604-08062	PIN, DOWEL CLAVETTE	2	
6	95895-06030	BOLT, FLANGE BOULON	6	
7	90480-20M29	GROMMET RONDELLE CAOUTCHOUC	1	
8	6G1-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	LONG/ULTRA LONG
9	6G1-45135-00	PIPE TUYAU	1	
10	6G1-82149-00	WIRE, LEAD 3 FIL 3	1	
11	97885-06008	SCREW, PAN HEAD VIS	2	
12	6G1-45211-20-4D	EXTENSION EXTENSION	1	ULTRA LONG
13	93604-08062	PIN, DOWEL CLAVETTE	2	ULTRA LONG
14	90116-06M18	BOLT, STUD GOUJON	4	ULTRA LONG
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	ULTRA LONG
16	95780-06300	NUT, FLANGE ECROU	4	ULTRA LONG

D1

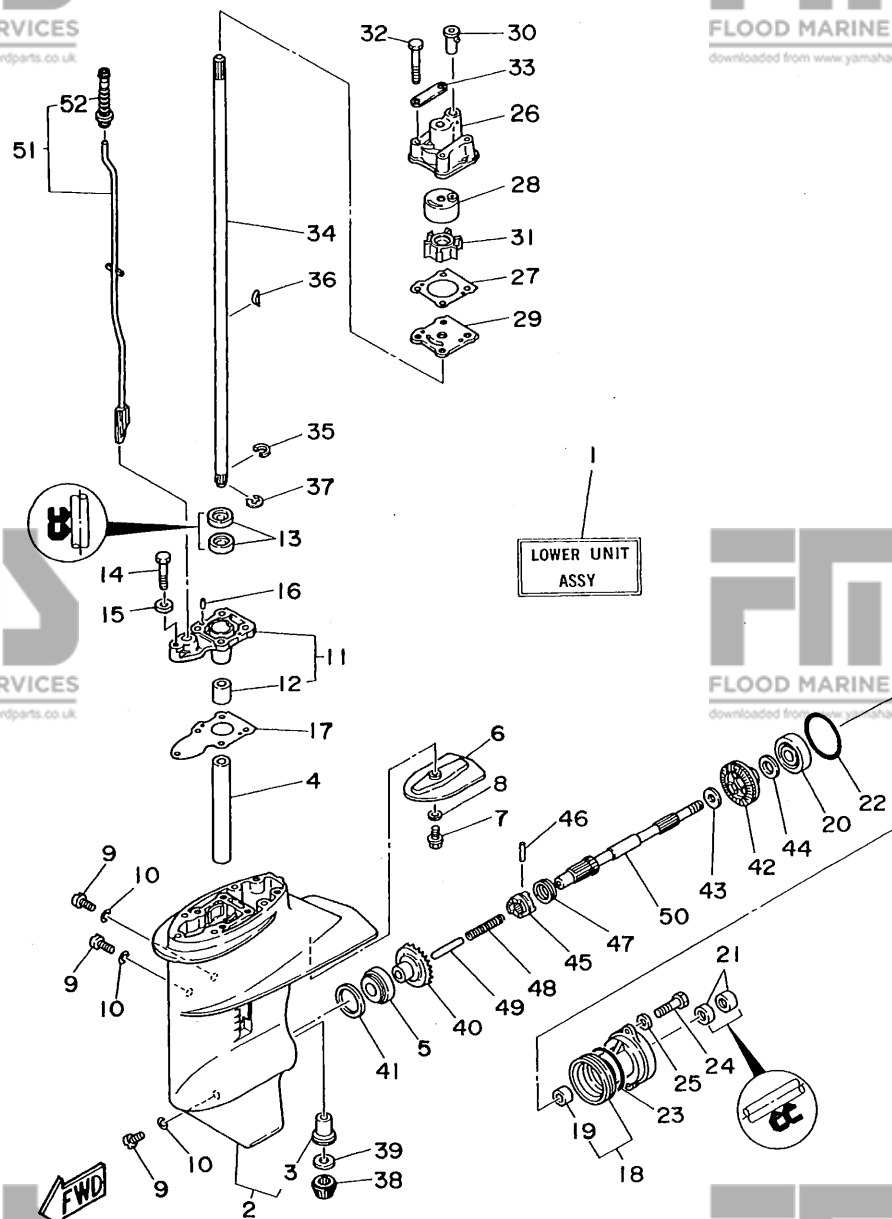


FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-45300-03-40	LOWER UNIT ASSY (REF.NO. 2 ~ 52)	1	UR SHORT
	6G1-45300-13-40	UNITE INFERIEURE (ENS.)		
	6G1-45300-13-40	LOWER UNIT ASSY (REF.NO. 2 ~ 52)	1	UR LONG
		UNITE INFERIEURE (ENS.)		
2	6G1-45311-02-40	CASING, LOWER BOITIER D'HELICE	1	
3	6G1-45317-09	.BUSHING, DRIVE SHAFT	1	
4	90387-14M49	.DOUILLE, ARBRE MOTEUR	1	
		COLLAR COLLERETTE		
5	93332-000U4	BEARING ROULEMENT	1	
6	6G1-45251-03	ANODE	1	
7	97095-06016	ANODE BOLT BOULON	1	
8	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
10	90430-08020	GASKET JOINT	3	
11	6G1-45331-01-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
12	6G1-45316-09	.BUSHING, DRIVE SHAFT	1	
13	93101-11M23	.DOUILLE, ARBRE MOTEUR	2	
		OIL SEAL JOINT SPY		
14	97095-06030	BOLT BOULON	1	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
16	93604-08062	PIN, DOWEL CLAVETTE	2	
17	6G1-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
18	6G1-45361-01-40	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
19	6G1-45362-09	.BUSHING .COUSSINET	1	
20	93306-00426	BEARING ROULEMENT	1	
21	93101-15074	OIL SEAL JOINT SPY	2	
22	93210-49046	O-RING JOINT TORIQUE	1	
23	93210-53679	O-RING JOINT TORIQUE	1	
24	97095-06016	BOLT BOULON	2	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
26	6G1-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
27	6G1-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	

D2

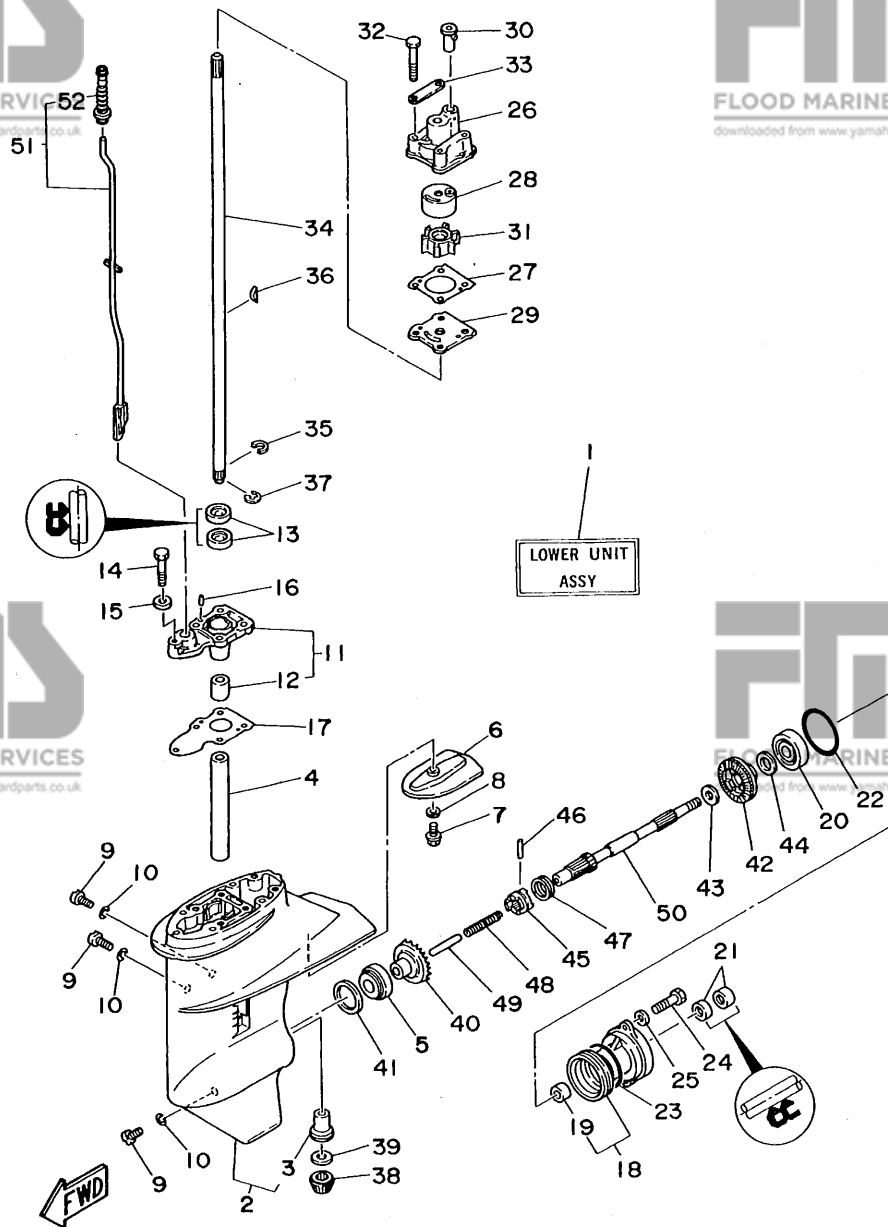


FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G1-44322-00	INSERT, CARTRIDGE CUVETTE	1	
	6G1-44322-40	INSERT, CARTRIDGE CUVETTE	1	AP CHROMATE
29	6G1-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
	6G1-44323-40	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	AP CHROMATE
30	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
31	6G1-44352-00	IMPELLER TURBINE	1	
32	97095-06045	BOLT BOULON	4	
33	6G1-44328-00	PLATE PLAQUETTE	2	
34	6G1-45511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	UR SHORT
	6G1-45511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	UR LONG
	6G1-45511-20	SHAFT, DRIVE ARBRE, MOTEUR	1	UR ULTRA LONG
35	90467-09M05	CLIP JONG	1	
36	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
37	99009-06600	CIRCLIP CIRCLIP	1	
38	6G1-45551-00	PINION PIGNON D'ATTAQUE	1	
39	6G1-45533-00-19	SHIM (T:1.9MM) CALE (T:1.9MM)	1	UR
	6G1-45533-00-20	SHIM (T:2.0MM) CALE (T:2.0MM)	1	UR
	6G1-45533-00-21	SHIM (T:2.1MM) CALE (T:2.1MM)	1	UR
	6G1-45533-00-22	SHIM (T:2.2MM) CALE (T:2.2MM)	1	UR
40	6G1-45560-00	GEAR PIGNON	1	
41	664-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
42	6G1-45571-00	GEAR PIGNON	1	

D3

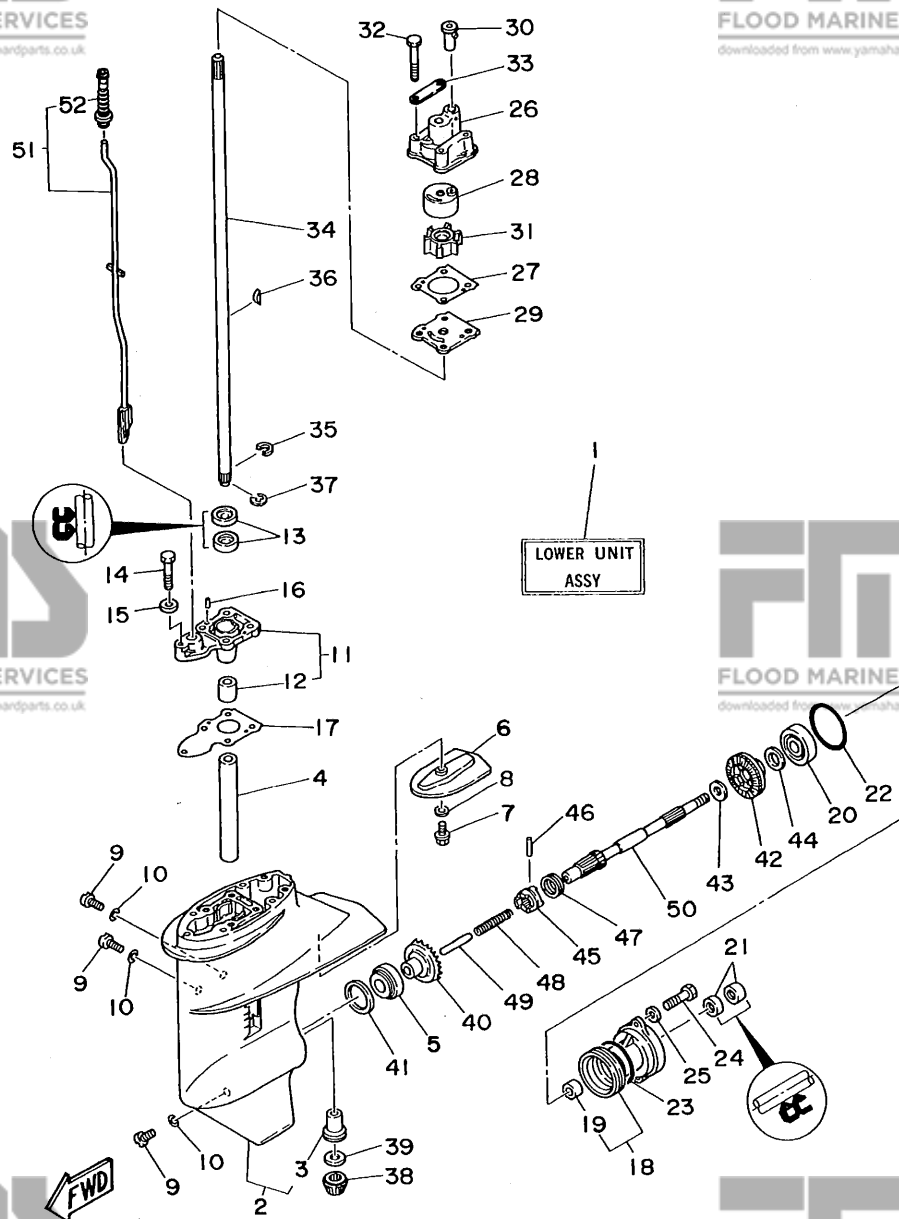


FIG. 13 LOWER CASING. DRIVE 1

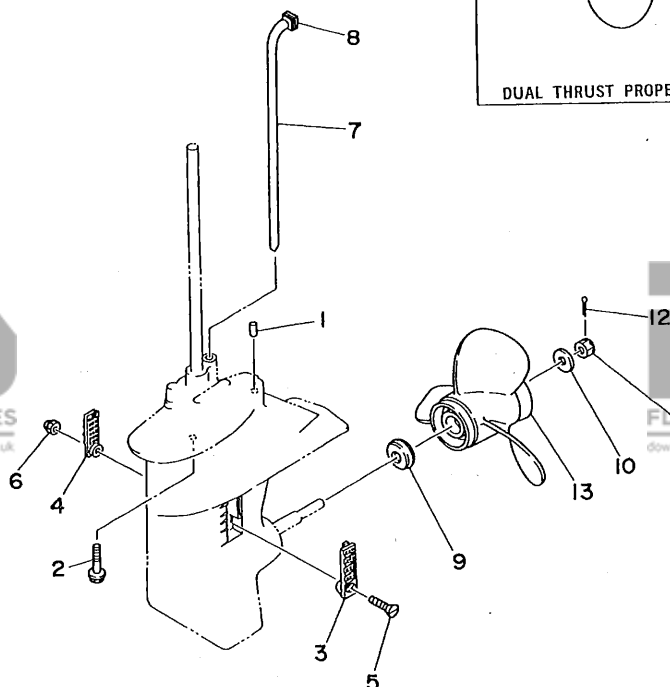
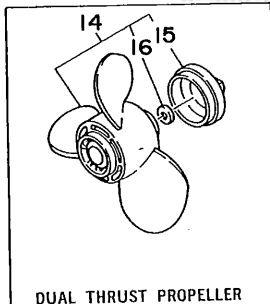
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
43	90201-15M89	WASHER, PLATE RONDELLE, PLATE	1	
44	647-45567-00	SHIM CALE	1	UN
45	6G1-45631-00	CLUTCH, DOG CRABOT	1	
46	6G1-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1	
47	654-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
48	90501-12M38	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	6G1-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
50	6G1-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
51	6G1-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6G1-44150-11	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
	6G1-44150-21	SHIFT CAM ASSY CAME D'INVERSION	1	UR ULTRA LONG
52	6G1-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	

FIG. 14 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93604-08062	PIN, DOWEL CLAVETTE	2	
2	95895-06030	BOLT, FLANGE BOULON	4	
3	6G1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	6G1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	98180-05020	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
6	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	6G1-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6G1-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	6G1-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
8	6G1-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
9	6G1-45987-02	SPACER ENTRETOISE	1	
10	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	
11	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	
12	91490-30020	PIN, COTTER GOUPILLE	1	
13	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N)	1	UR
	6G1-45943-00-EL	HELICE (3X8-1/2"X8-1/2"-N)	1	UR
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N)	1	UR
	6G1-45947-00-EL	HELICE (3X8-1/2"X7-1/2"-N)	1	UR
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N)	1	UR
	6G1-45947-00-EL	HELICE (3X8-1/2"X6-1/2"-N)	1	UR
14	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N)	1	UR DUAL THRUST PROP.
	6G1-W4592-00-EL	HELICE (3X9"X7"-N)	1	UR DUAL THRUST PROP.
	6G1-W4592-00-EL	PROPELLER (3X9"X5"-N)	1	UR DUAL THRUST PROP.
	6G1-W4592-00-EL	HELICE (3X9"X5"-N)	1	UR DUAL THRUST PROP.
15	6G1-45616-01	.NUT, PROPELLER .CONE, HELICE	1	
16	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	



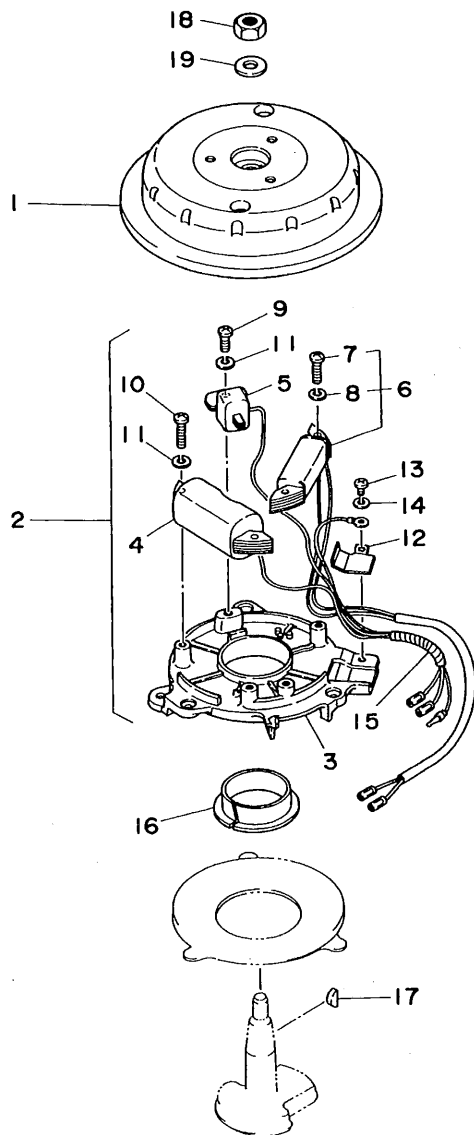


FIG. 15 GENERATOR

REF. NO. PART NO. NO. PIECES

DESCRIPTION DESCRIPTION

Q'TY QTE

REMARKS REMARQUES

1	6G1-85550-71	ROTOR ASSY	1	
2	6G1-85560-F0	ROTOR CPLT	1	
3	6G1-85509-70	BASE ASSY	1	
4	6E7-85520-70	ENS. FLASQUE	1	
5	6E7-85580-70	.BASE, MAGNETO	1	
6	6E7-81303-A0	.BASE, MAGNETO	1	
7	98580-05525	.COIL, CHARGE	1	
8	92990-05100	.BOBINE, CHARGE	1	
9	98580-05016	.COIL, PULSER	1	
10	98511-05020	.BOBINE, PULSEUR	1	
11	92990-05100	.LIGHTING COIL ASSY	1	
12	6G1-85548-70	.BOBINE D'ECLAIRAGE	1	
13	98580-04008	.SCREW, PAN HEAD	2	
14	92990-04100	.VIS	2	
15	6G1-85515-70	.WASHER, SPRING	2	
16	90386-44M42	.RONDELLE, GROWER	1	
17	90280-04M06	.SCREW, PAN HEAD	1	
18	90170-10113	.VIS	2	
19	90201-102G9	.WASHER, SPRING	3	
		.RONDELLE, GROWER	1	
		.HOLDER	1	
		.SUPPORT	1	
		.SCREW, PAN HEAD	1	
		.VIS	1	
		.WASHER, SPRING	1	
		.RONDELLE, GROWER	1	
		.LEAD WIRE ASSY	1	
		.FIL	1	
		BUSH	1	
		DOUILLE	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

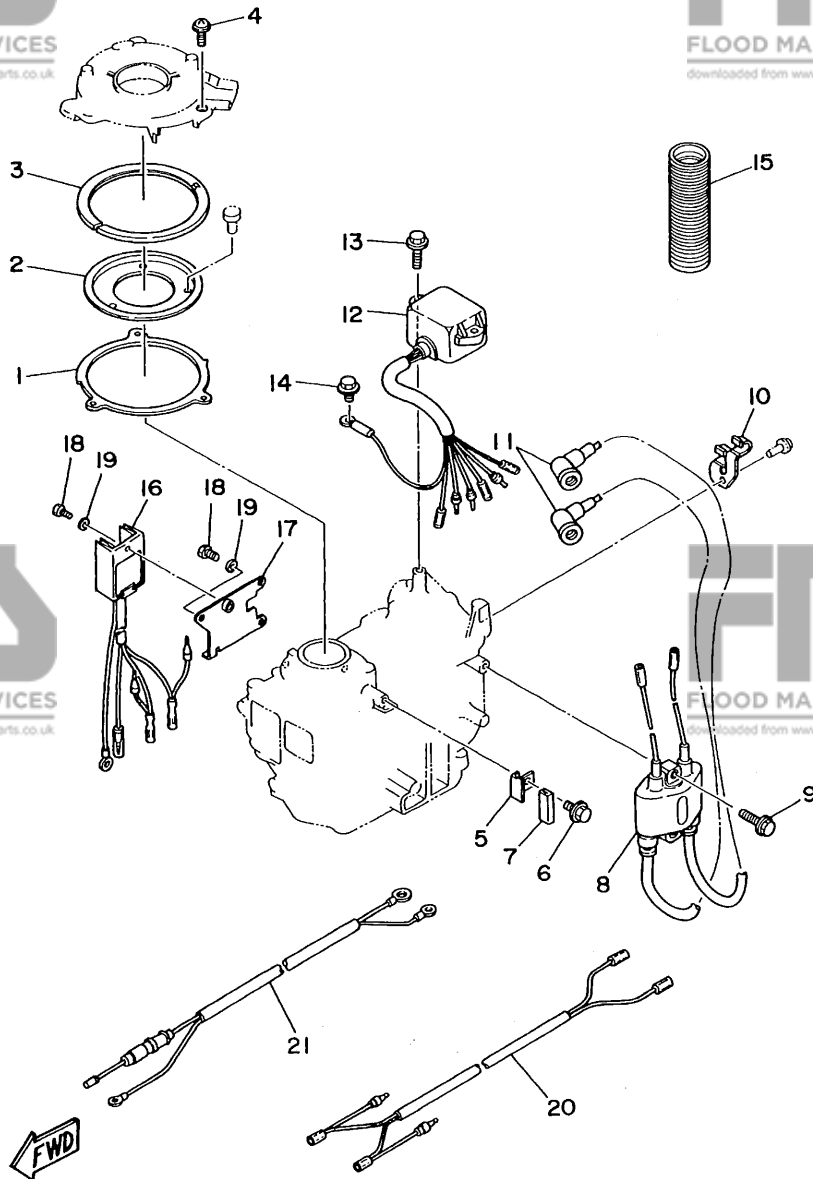
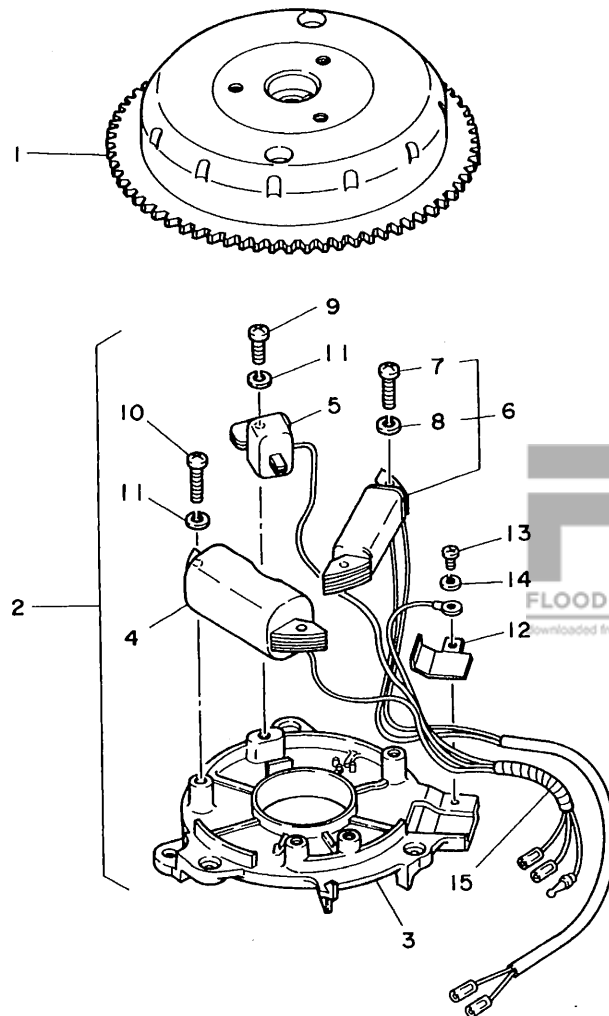


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
2	6G1-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
3	695-41613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	
4	97985-05210	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	
5	6G1-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
6	95895-06010	BOLT, FLANGE BOULON	1	
7	6G1-44194-00	CAP CAPUCHON	1	
8	6G1-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
9	95895-06025	BOLT, FLANGE BOULON	2	
10	90465-08M17	CLAMP BRIDE	1	
11	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
12	696-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	
13	95895-06020	BOLT, FLANGE BOULON	2	
14	95895-06010	BOLT, FLANGE BOULON	1	
15	6G1-83557-00	TUBE TUBE	1	
16	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
17	6G1-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	
18	97095-06012	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6G1-82553-10	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	
21	6J8-82105-00	WIRE HARNESS FAISCEAU DE FILS	1 AP	

FIG. 17 ALTERNATE 1 (6CEM/6DEM/8CEM) OPTIONNELLES 1 (6CEM/6DEM/8CEM)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-85550-A0	ROTOR ASSY ROTOR CPLT	1	
2	6G1-85560-F0	BASE ASSY ENS. FLASQUE	1	
3	6G1-85509-70	.BASE, MAGNETO	1	
4	6E7-85520-70	.BASE, MAGNETO .COIL, CHARGE	1	
5	6E7-85580-70	.BOBINE, CHARGE .COIL, PULSER	1	
6	6E7-81303-A0	.BOBINE, PULSEUR .LIGHTING COIL ASSY	1	
7	98580-05525	.BOBINE D'ECLAIRAGE ..SCREW, PAN HEAD	2	
8	92990-05100	..VIS ..WASHER, SPRING	2	
9	98580-05016	..RONDELLE, GROWER .SCREW, PAN HEAD	1	
10	98511-05020	.VIS .SCREW, PAN HEAD	2	
11	92990-05100	.VIS .WASHER, SPRING	3	
12	6G1-85548-70	.RONDELLE, GROWER .HOLDER	1	
13	98580-04008	.SUPPORT .SCREW, PAN HEAD	1	
14	92990-04100	.VIS .WASHER, SPRING	1	
15	6G1-85515-70	.RONDELLE, GROWER .LEAD WIRE ASSY .FIL	1	



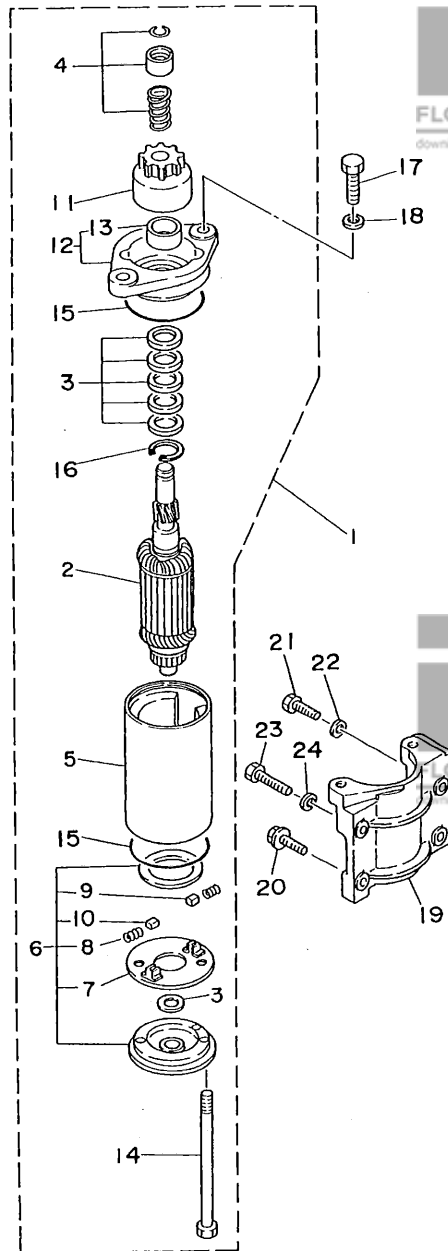


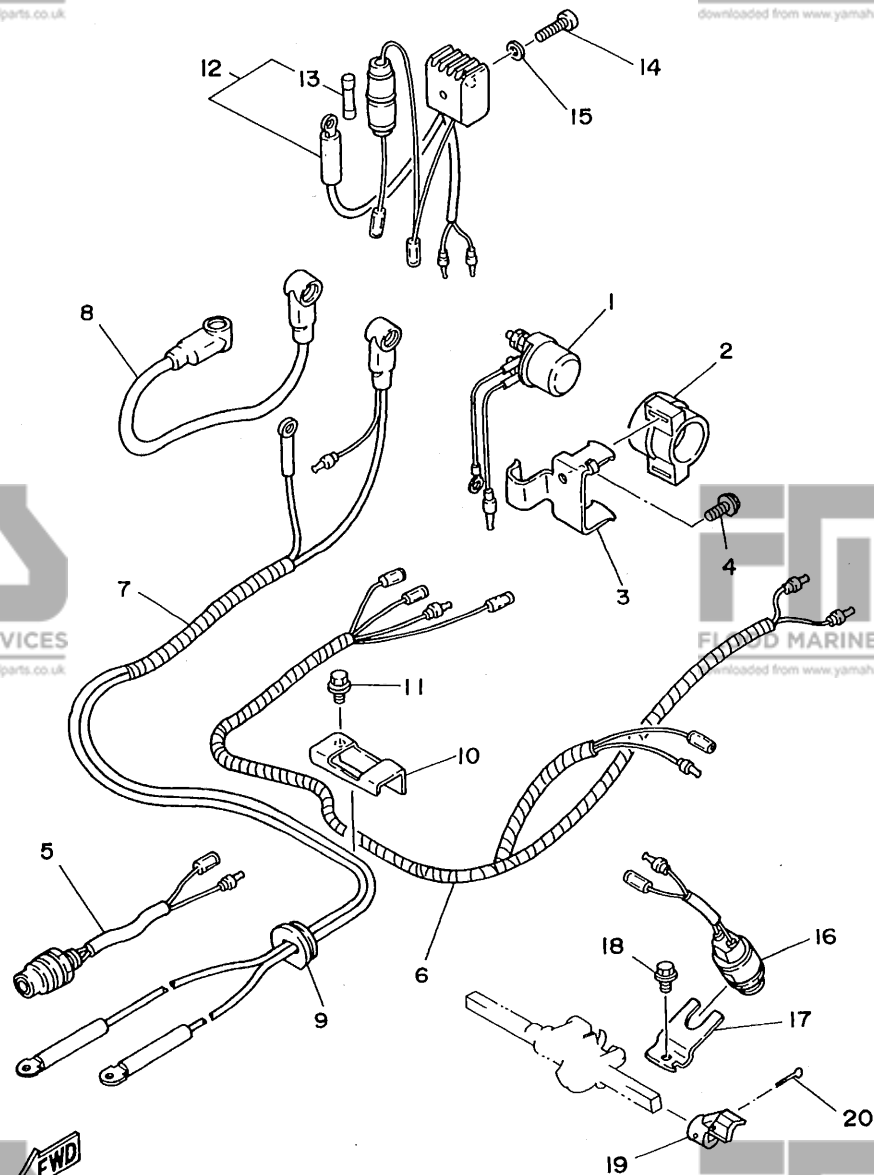
FIG. 18 ALTERNATE 2 (6CEM/6DEM/8CEM) OPTIONNELLES 2 (6CEM/6DEM/8CEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	682-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	682-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
9	682-81811-10	.BRUSH 1 .CHARBON	1	
10	682-81812-10	.BRUSH 2 .CHARBON	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	.METAL, FRONT .METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
19	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
21	97095-06025	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	97095-06030	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	



E2

FIG. 19 ALTERNATE 3 (6CEM/6DEM/8CEM) OPTIONNELLES 3 (6CEM/6DEM/8CEM)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G1-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
4	95895-06016	BOLT, FLANGE BOULON	1	
5	689-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1	
6	6G1-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
7	6G1-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
8	6G1-82117-00	WIRE, LEAD FIL	1	
9	682-42724-40	GROMMET PASSE-FIL	1	
10	6G1-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1	
11	95895-06010	BOLT, FLANGE BOULON	1	
12	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
13	6G1-82151-00	.FUSE .FUSIBLE	1	
14	98580-05525	SCREW, PAN HEAD VIS	1	
15	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
16	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
17	6G1-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
18	95895-06010	BOLT, FLANGE BOULON	1	
19	6G1-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
20	91490-25020	PIN, COTTER GOUPILLE	1	

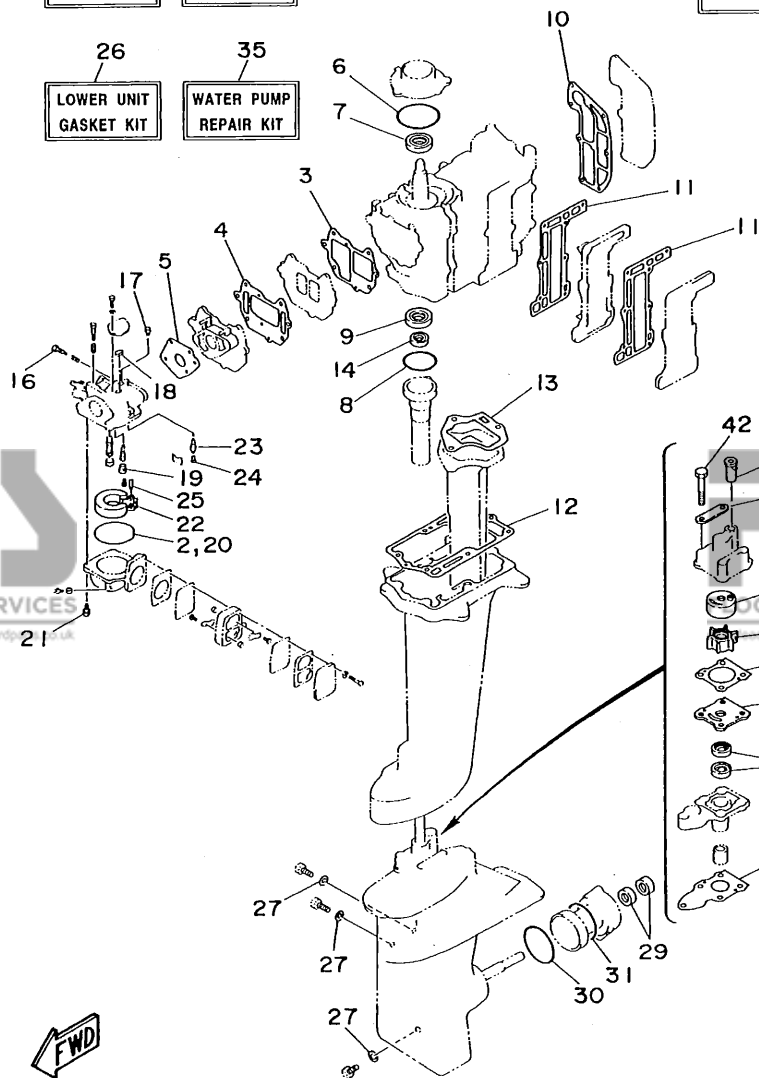
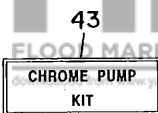
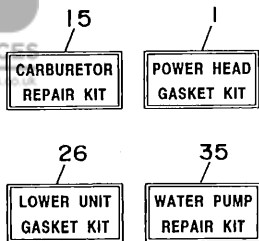


FIG. 20 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	6G1-14984-00	.O-RING	1	
3	6G1-13621-A1	.JOINT TORIQUE	1	
4	6G1-13645-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
5	6G1-14198-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
6	93210-54M54	.GASKET	1	
7	93102-20M25	.JOINT .O-RING	1	
8	93210-42159	.JOINT TORIQUE	1	
9	93101-20M29	.OIL SEAL .JOINT SPY	1	
10	6G1-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
11	6G1-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
12	6G1-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
13	6G1-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
14	93101-12M26	.OIL SEAL .JOINT SPY	1	
15	6G1-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
16	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
17	6G1-14966-00	.CAP .CAPUCHON	1	
18	6G1-14126-00	.GASKET .JOINT	1	
19	676-14966-00	.CAP .CAPUCHON	1	
20	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
21	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
22	6G1-14985-00	.FLOAT .FLOTTEUR	1	
23	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
25	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
26	6G1-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS	1	
27	90430-08020	.GASKET .JOINT	3	
28	93101-11M23	.OIL SEAL .JOINT SPY	2	

E4

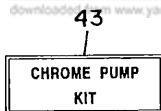
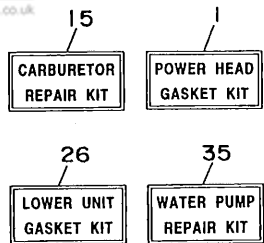
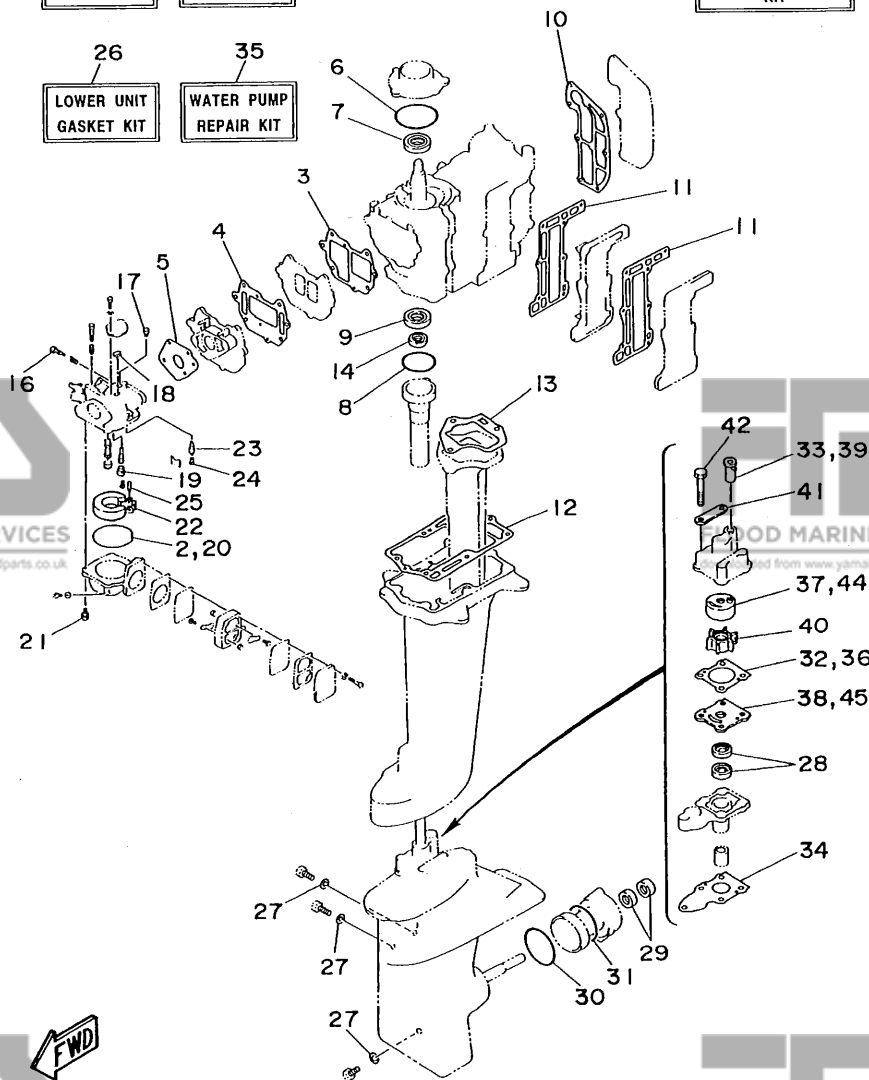


FIG. 20 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93101-15074	.OIL SEAL .JOINT SPY	2	
30	93210-49046	.O-RING .JOINT TORIQUE	1	
31	93210-53679	.O-RING .JOINT TORIQUE	1	
32	6G1-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
33	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
34	6G1-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
35	6G1-W0078-A1	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
36	6G1-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
37	6G1-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
38	6G1-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
39	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
40	6G1-44352-00	.IMPELLER .TURBINE	1	
41	6G1-44328-00	.PLATE .PLAQUETTE	2	
42	97095-06045	.BOLT .BOULON	4	
43	6G1-W0078-0A	CHROME PUMP KIT KIT DE REPARATION DE LA POMPE	1	
44	6G1-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
45	6G1-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	





9.9F (63V)
15F (63W)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

9.9F '96 (63V), 15F '96 (63W)

- Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

- Number of component for assembly

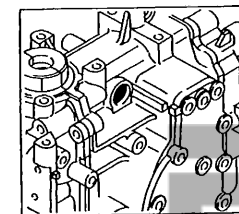
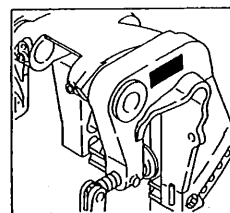
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.		
9.9FMH	S : 151835	~
	L : 451753	~
9.9FEMHR	S : 630152	~
	L : 660131	~
15FMH	S : 401255	~
	L : 150924	~
15FEMHR	S : 380165	~
	L : 650141	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

- Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

9.9F '96 (63V), 15F '96 (63W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

- "UR" Utiliser le numéro des pièces.
- "UN" Utiliser autant que nécessaire.
- "AP" Pièces de substitution
- "OS" Cote Réparation
- "LM" Fabrication locale
(les pièces doivent être commandées localement.)
- "M" Modèle à démarrage manuel
- "E" Modèle à démarrage électrique
- "PTT" Modèle à assiette et relevage assistés
- "H/T" Modèle à relevage hydraulique
- "M/T" Modèle à relevage manuel
- "T.H/D" Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

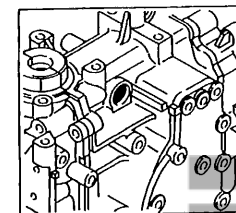
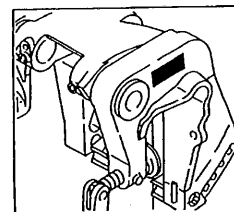
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	9.9FMH	S : 151835 ~
		L : 451753 ~
	9.9FEMHR	S : 630152 ~
		L : 660131 ~
	15FMH	S : 401255 ~
		L : 150924 ~
	15FEMHR	S : 380165 ~
		L : 650141 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

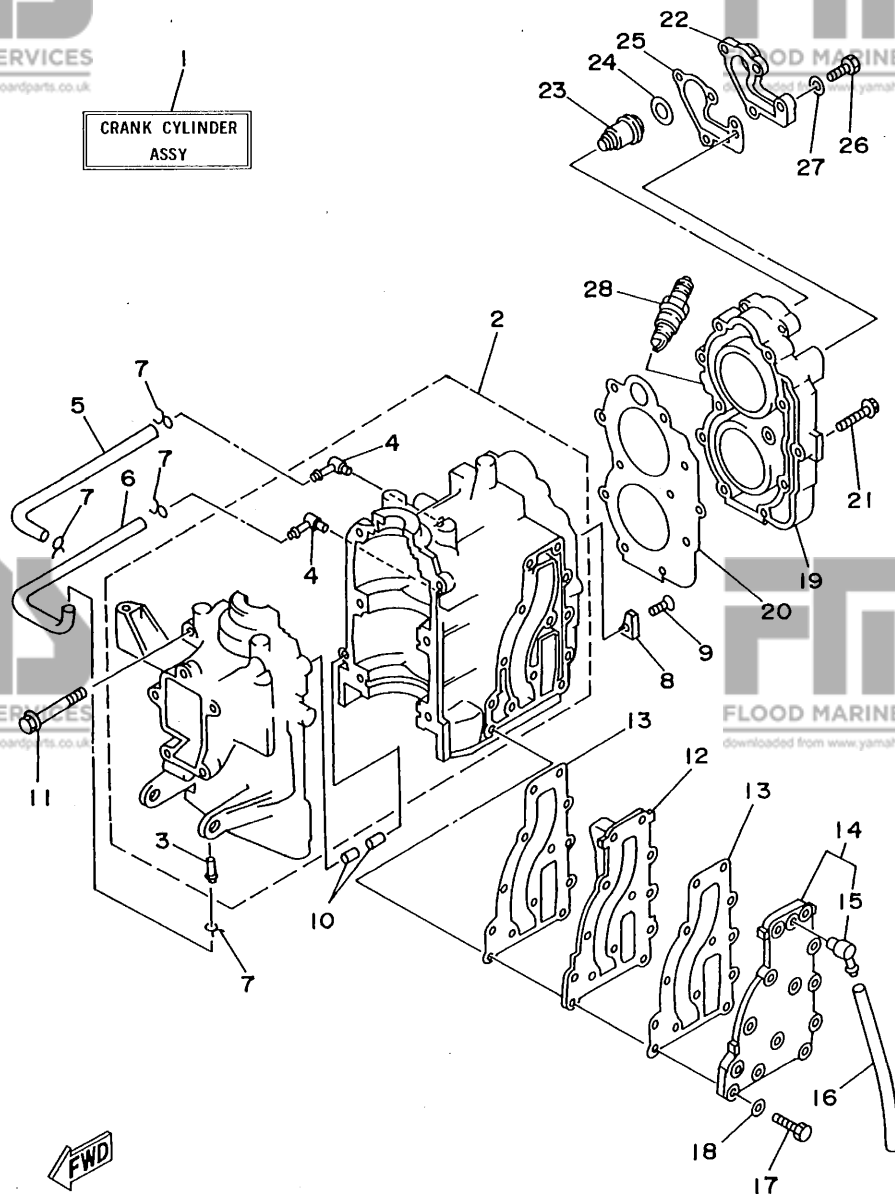
6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	STARTER	B6, B7
FIG. 6	FUEL	C1
FIG. 7	TOP COWLING	C2
FIG. 8	BOTTOM COWLING	C3
FIG. 9	BRACKET 1	C4, C5
FIG. 10	BRACKET 2	C6
FIG. 11	STEERING	C7, D1
FIG. 12	CONTROL 1	D2, D3
FIG. 13	CONTROL 2 (9.9FEMHR/15FEMHR)	D4
FIG. 14	STEERING GUIDE	D5
FIG. 15	UPPER CASING	D6
FIG. 16	LOWER CASING. DRIVE 1	D7~E2
FIG. 17	LOWER CASING. DRIVE 2	E3, E4
FIG. 18	GENERATOR	E5
FIG. 19	STARTING MOTOR (9.9FEMHR/15FEMHR)	E6
FIG. 20	ELECTRICAL 1	E7
FIG. 21	ELECTRICAL 2 (9.9FEMHR/15FEMHR)	F1
FIG. 22	REPAIR KIT 1	F2
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FIG. 15	FOURREAU	D6
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FIG. 17	BOITIER D'HELICE, TRANSMISSION 2	E3, E4
FIG. 18	GENERATRICE	E5
FIG. 19	DEMARREUR ELECTRIQUE (9.9FEMHR/15FEMHR)	E6
FIG. 20	PARTIE ELECTRIQUE 1	E7
FIG. 21	PARTIE ELECTRIQUE 2 (9.9FEMHR/15FEMHR)	F1
FIG. 22	KITS DE REPARATION 1	F2
FIG. 23	KITS DE REPARATION 2	F3
	INDEX NUMERIQUE	

CRANK CYLINDER
ASSY



63VJA-5010

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO.2 ~ 27, FIG.2,REF.NO. 1 ~ 26)	1	
2	63V-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT .DURITE	1	
4	650-14485-02	.PIPE, JOINT .DURITE	2	
5	90445-07M08	HOSE DURITE	1	
6	90445-07M08	HOSE DURITE	1	
7	90467-06016	CLIP JONC	4	
8	682-11325-00	ANODE ANODE	1	
9	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
10	93606-12019	PIN, DOWEL GOUPILLE	2	
11	90119-08M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
12	63V-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
13	63V-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
14	63V-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
15	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
16	90445-09105	HOSE DURITE	1	
17	97095-06030	BOLT BOULON	13	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	13	
19	6E7-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	
20	63V-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
21	90105-07M05	BOLT, WASHER BASED BOULON, AVEC RONDELLE	11	
22	682-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
23	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
24	90201-16M03	WASHER, PLATE RONDELLE, PLATE	1	
25	682-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
26	97013-06020	BOLT BOULON	4	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

A6

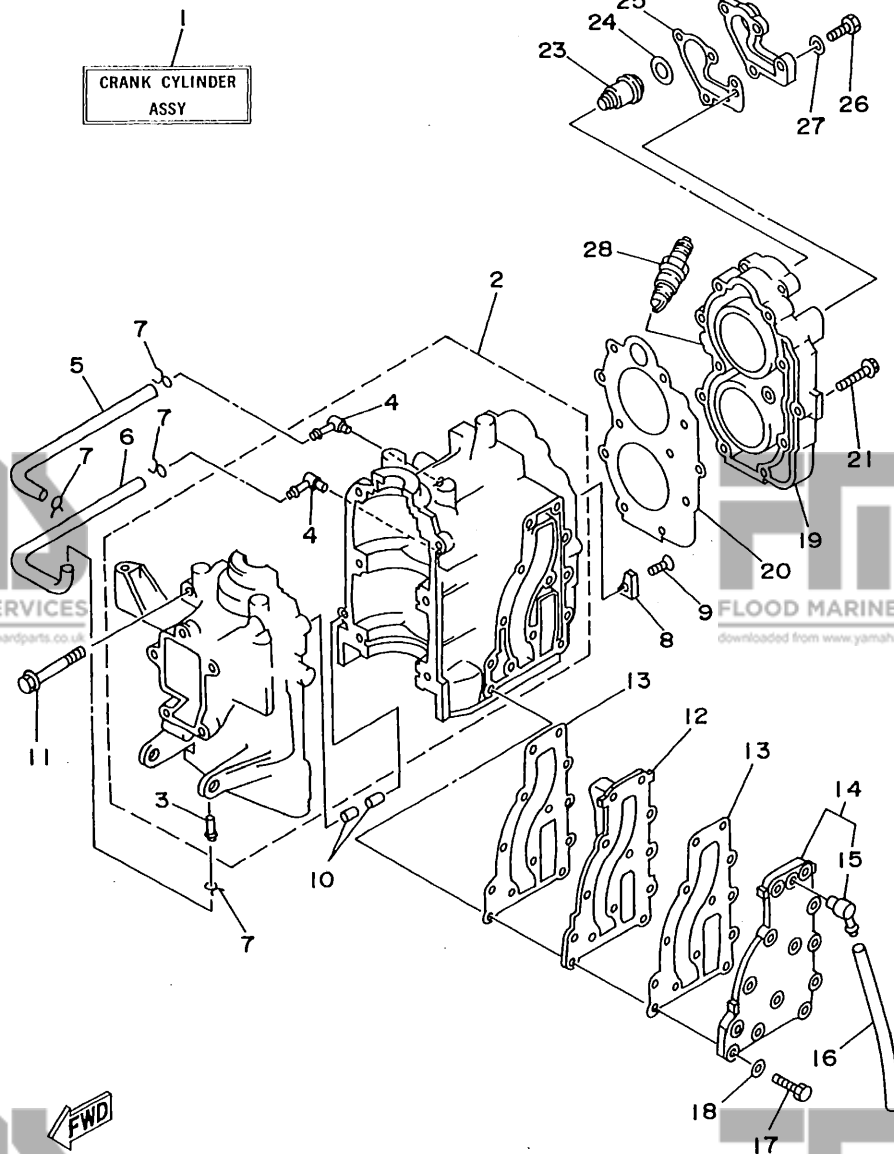
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FIG. 1 CYLINDER. CRANKCASE

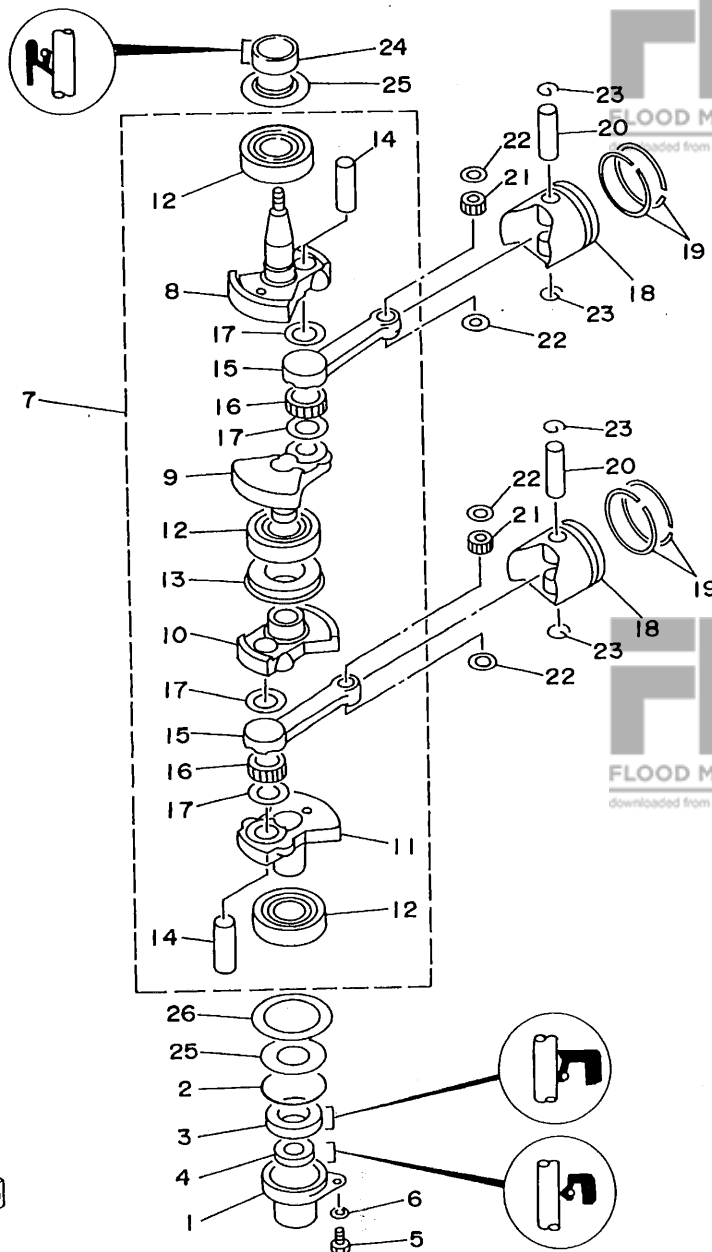
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	



FWD
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A7



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FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

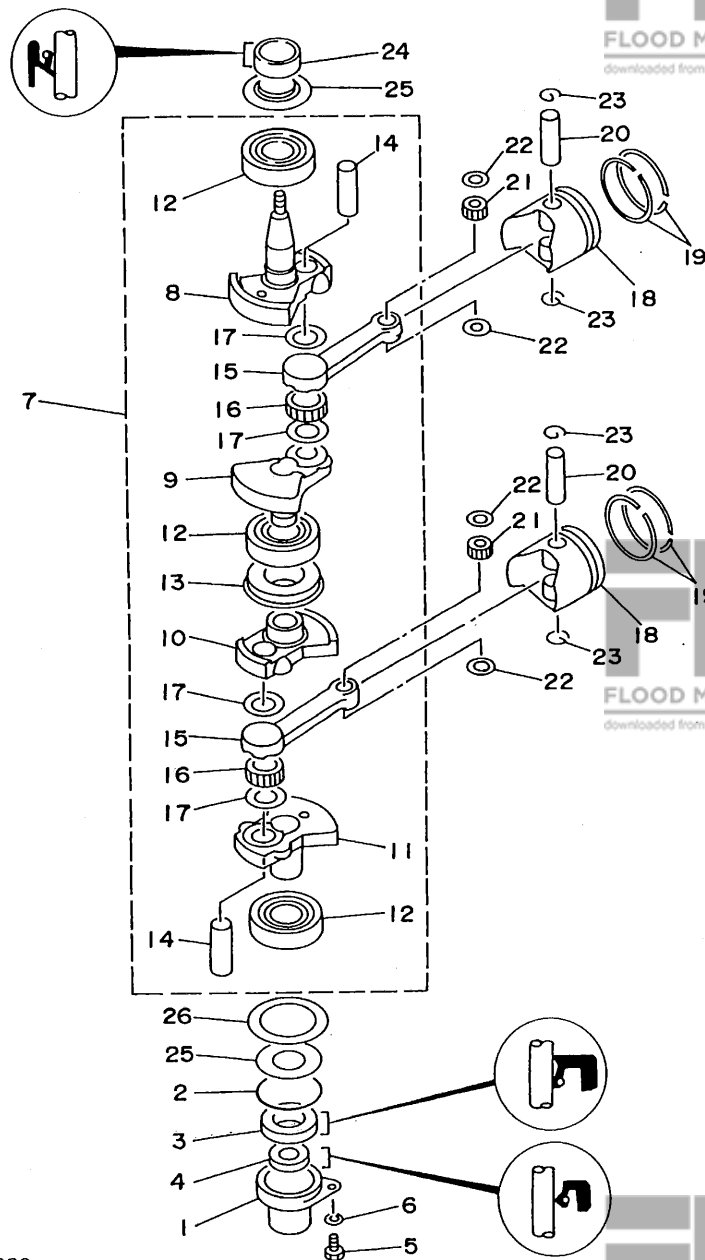
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-15396-00	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
2	93210-46M16	O-RING	1	
3	93102-25M44	JOINT TORIQUE	1	
4	93101-13M11	OIL SEAL	1	
5	97095-06016	JOINT SPY	1	
6	92990-06600	OIL SEAL	1	
7	63V-11400-00	JOINT SPY	1	
8	63V-11412-00	BOLT BOULON	1	
9	63V-11422-00	WASHER, PLATE RONDELLE, PLATE	1	
10	63V-11432-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
11	63V-11442-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
12	93306-205U7	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
13	63V-11515-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	
14	682-11681-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	
15	650-11651-04	.BEARING .ROULEMENT	3	
16	93310-620V5	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	
17	90209-20159	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	
18	6E7-11631-00-97	.ROD, CONNECTING .BIELLE NUE	2	
19	682-11610-01	.BEARING, CYLINDRICAL .ROULEMENT	2	
20	634-11633-00	.WASHER .RONDELLE	4	
21	93602-14104	PISTON (STD)	2	
22	90201-14377	PISTON (0.25MM O/S)	2	AP
23	93450-15023	PISTON (0.25MM O/S)	2	AP
24	93110-23M00	PISTON (0.50MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON RING SET (STD)	2	
		JEU DE SEGMENTS (STD)	2	
		PISTON RING SET (0.25MM O/S)	2	AP
		JEU DE SEGMENTS (0.25MM O/S)	2	AP
		PISTON RING SET (0.50MM O/S)	2	AP
		JEU DE SEGMENTS (0.50MM O/S)	2	AP
		PIN, PISTON	2	
		AXE, PISTON	2	
		PIN, DOWEL	50	
		GOIJON	4	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	
		CIRCLIP	4	
		CIRCLIP	1	
		OIL SEAL	1	
		JOINT D'HUILE	1	

B1

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	63V-11445-00	SPACER ENTRETOISE	2	
26	90201-46M29	WASHER, PLATE RONDELLE, PLATE	1	



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B2

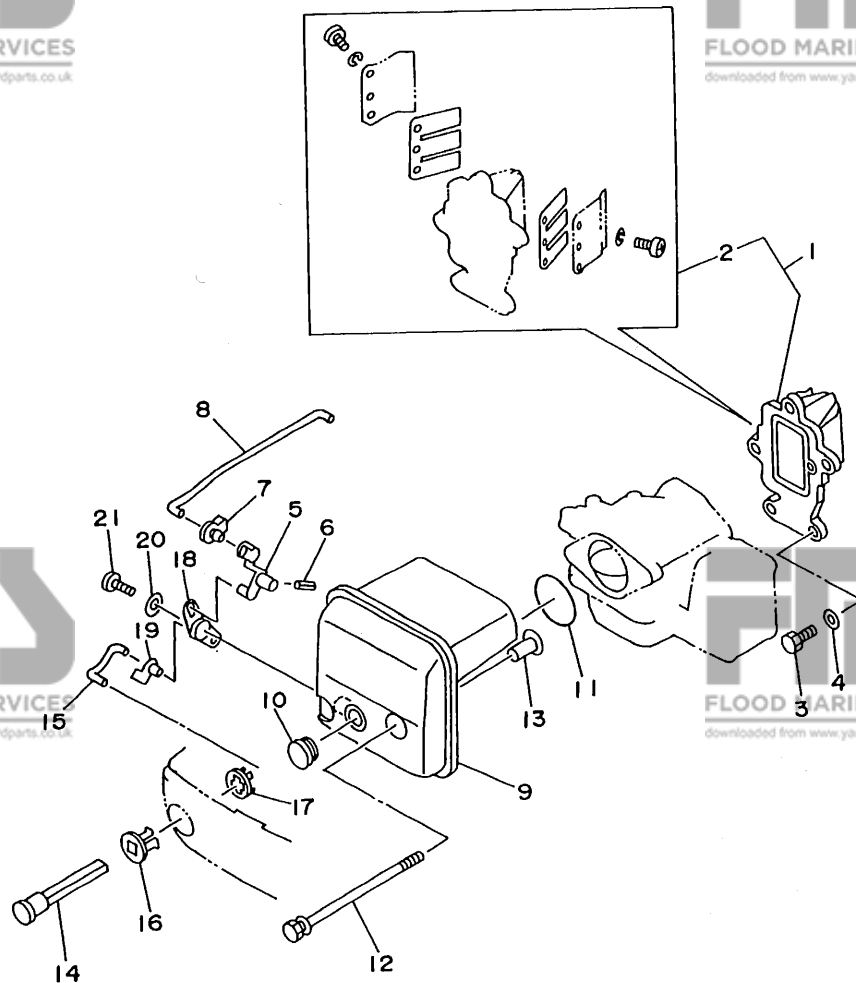


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	63V-13610-10	REED VALVE ASSY CLAPET COMPLET	1 UR 9.9F	
	63W-13610-00	REED VALVE ASSY CLAPET COMPLET	1 UR 15F	
2	682-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	97095-06020	BOLT BOULON	3	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
5	63V-41253-00	LEVER, CHOKE LEVIER	1	
6	91690-20010	PIN, SPRING AGRAFFE	1	
7	63V-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
8	63V-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
9	63V-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
10	90480-12M25	GROMMET PASSE-FIL	1	
11	93210-35M86	O-RING	1	
12	90119-06M94	JOINT TORIQUE	2	
13	90387-06M15	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
14	6H4-41271-01	COLLAR COLLERETTE	1	
15	63V-41256-00	KNOB, CHOKE BOUTON DE STARTER	1	
16	689-41273-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
17	6J8-41274-00	GROMMET PASSE-FIL	1	
18	63V-41252-00	GROMMET 2 PASSE-FIL 2	1	
19	661-41262-02	LEVER, CHOKE 1 LEVIER 1	1	
20	90201-05M09	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
21	90164-05M03	WASHER, PLATE RONDELLE, PLATE	1	
		SCREW, TAPPING VIS, TETE FRAISEE	1	



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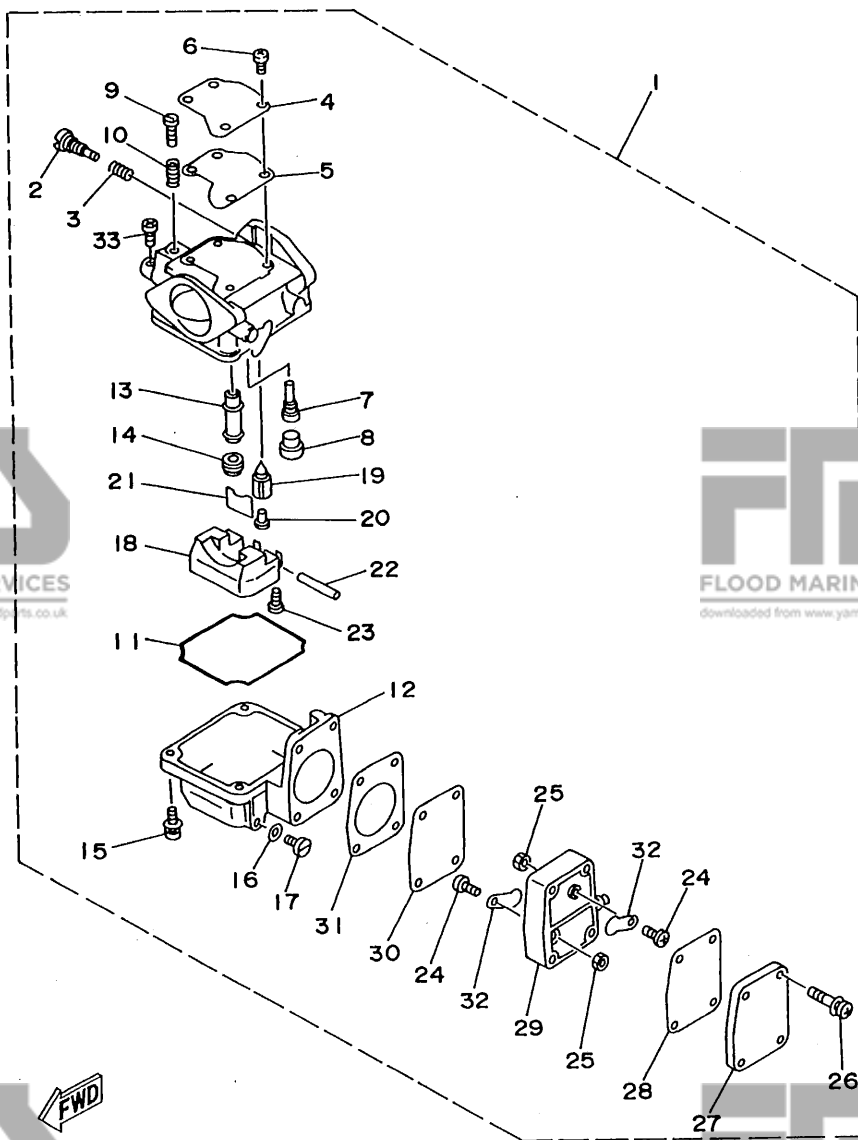
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FIG. 4 CARBURETOR

CARBURATEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	
2	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
3	679-14555-00	.SPRING .RESSORT	1	
4	63V-14527-00	.PLATE .PLAQUE	1	
5	63V-14126-00	.GASKET .JOINT	1	
6	98580-04010	.SCREW, PAN HEAD .VIS	4	
7	63V-14948-06	.JET (#48) .GICLEUR (#48)	1	
8	679-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1	
9	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	
10	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
11	63V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
12	63V-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
13	63V-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1	
14	676-14943-29	.JET, MAIN (#110) .GICLEUR, PRINCIPAL (#110)	1	
15	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
16	6G1-14398-00	.WASHER .RONDELLE	1	
17	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
18	63V-14985-00	.FLOAT .FLOTTEUR	1	
19	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
20	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
21	663-14159-00	.CLIP .JONC	1	
22	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
23	98580-04008	.SCREW, PAN HEAD .VIS	1	
24	98980-03006	.SCREW, BIND .VIS	2	
25	95380-03600	.NUT .ECROU	2	
26	97980-04125	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
27	6G1-24452-00	.COVER .COUVERCLE	1	
28	63V-24411-00	.DIAPHRAGM .DIAPHRAGME	1	

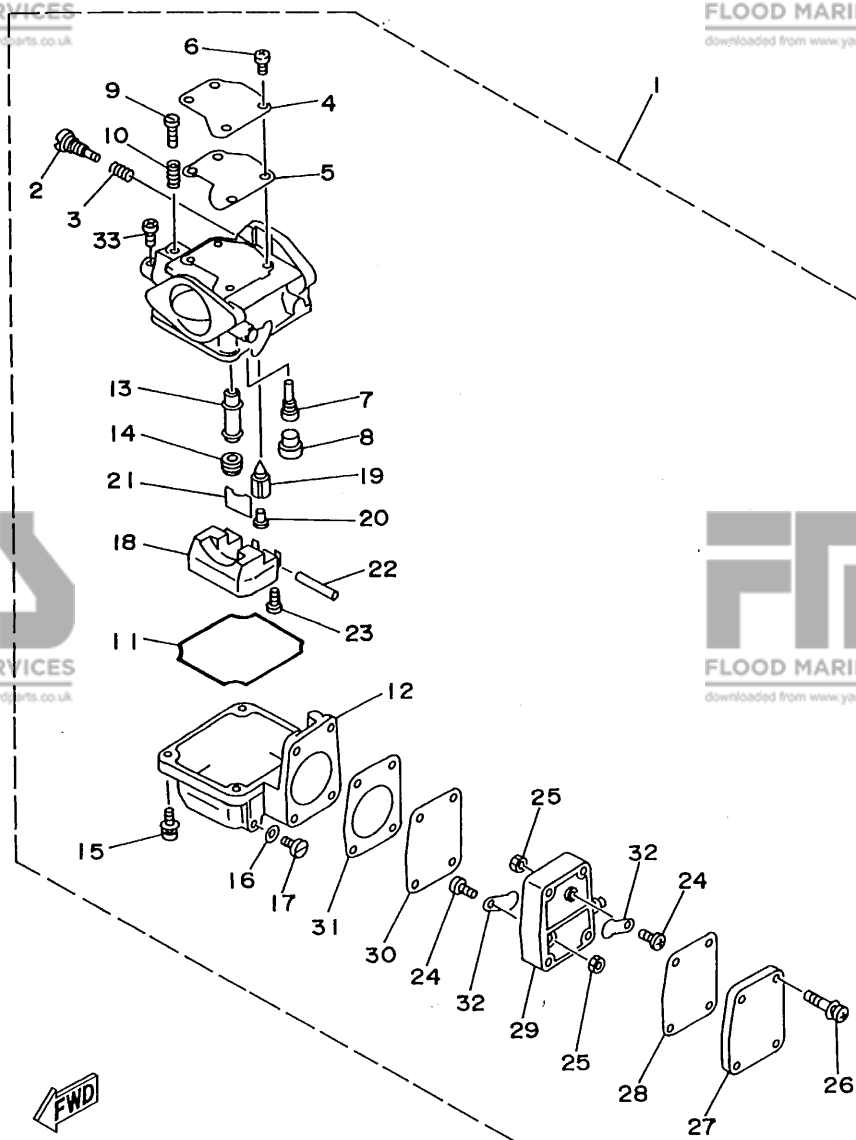
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FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G1-24412-01	.BODY 1 .CORPS 1	1	
30	6G1-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
31	6G1-24431-01	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
32	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	
33	98580-04006	.SCREW, PAN HEAD .VIS	1	



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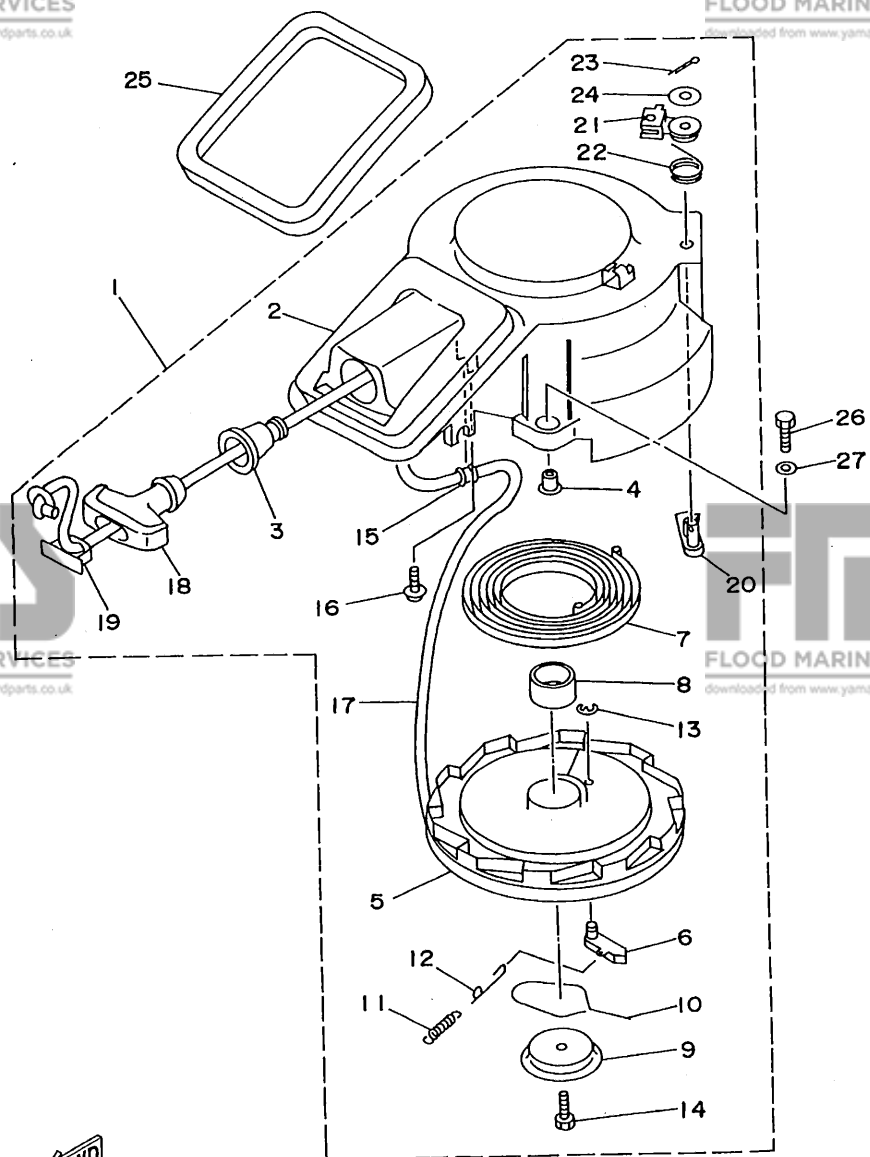


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-15710-10	STARTER ASSY DEMARREUR COMPLET	1	
2	63V-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	63V-15795-00	.GUIDE, ROPE .GUIDE DE CABLE	1	
4	90387-06M05	.COLLAR .COLLERETTE	3	
5	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
6	63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
7	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
8	63V-15753-00	.BUSH .CHARBON	1	
9	63V-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
10	63V-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
11	63V-15767-00	.SPRING .RESSORT	1	
12	63V-15784-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
13	63V-15744-00	.CIRCLIP .CIRCLIP	1	
14	63V-15768-00	.BOLT .BOULON	1	
15	63V-15764-00	.COLLAR 1 .COLLERETTE 1	1	
16	63V-15793-00	.SCREW .VIS	1	
17	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1	
18	661-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
19	661-15779-00	.COVER .COUVERCLE	1	
20	63V-15794-00	.STOPPER .BUTEE	1	
21	63V-15748-00	.PLUNGER, STARTER STOP .PLONGEUR, BOUTE DE DEMAR	1	
22	63V-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
23	91490-16020	.PIN, COTTER .GOUPILLE	1	
24	63V-15726-00	.WASHER, FLAT .RONDELLE, PLATE	1	
25	63V-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.8M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M.

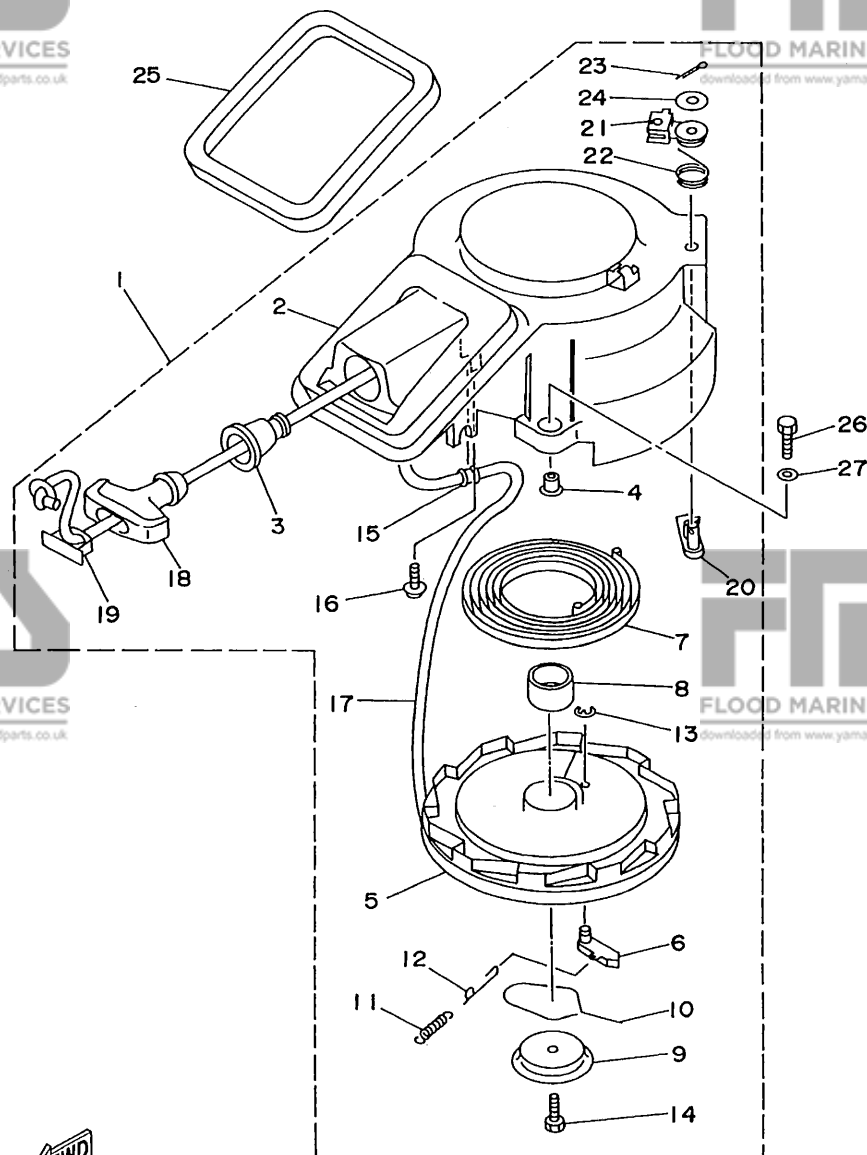
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FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06020	BOLT BOULON	3	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	



63VJA-5050

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FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	
2	97095-06020	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	61N-24560-00	FILTER ASSY ENS FILTRE	1	
5	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
6	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
7	93210-32738	.O-RING .JOINT TORIQUE	1	
8	95380-08600	NUT ECROU	1	
9	90445-09M00	HOSE DURITE	2	
10	90467-08004	CLIP JONC	4	
11	682-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	
12	97013-06010	BOLT BOULON	1	
13	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

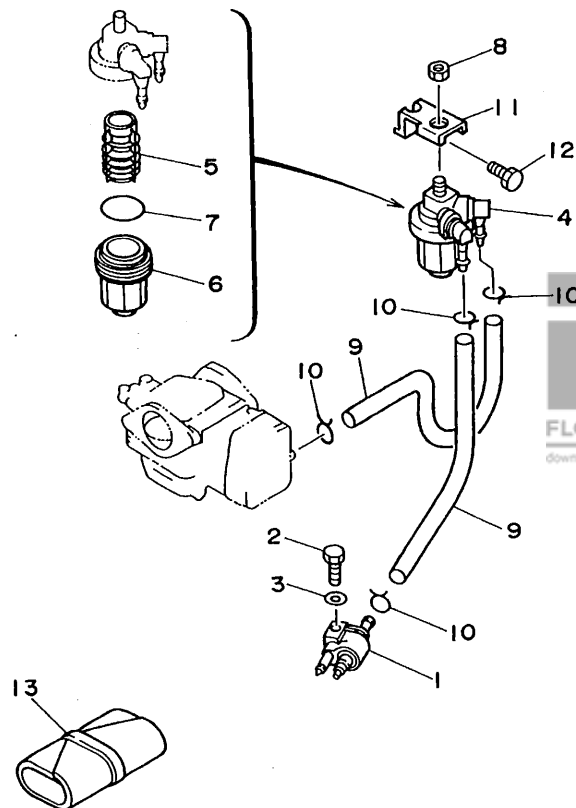
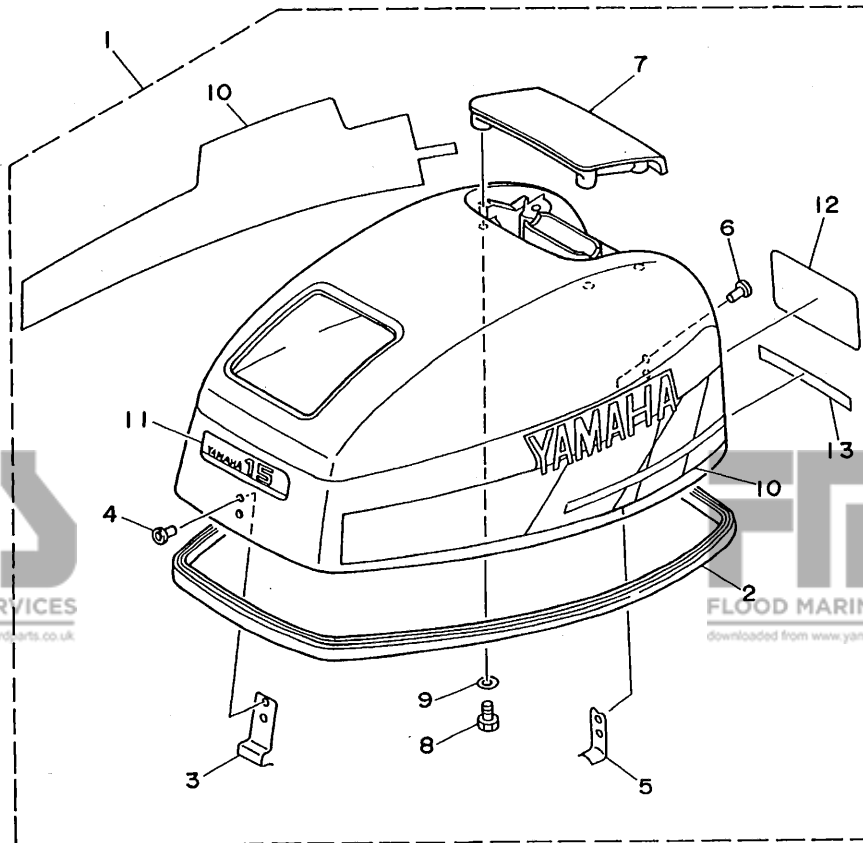


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 9.9F
	63W-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 15F
2	63V-42615-00	.SEAL .JOINT	1	
3	6G1-42651-02	.HOOK .CROCHET	1	
4	90266-04M04	.RIVET .RIVET	2	
5	6L2-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
6	90266-04M04	.RIVET .RIVET	2	
7	6G1-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
8	97095-06016	.BOLT .BOULON	4	
9	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
10	63V-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
11	63V-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 9.9F
	63W-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 15F
12	6E7-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 9.9F
	6E8-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 15F
13	63V-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	



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C2

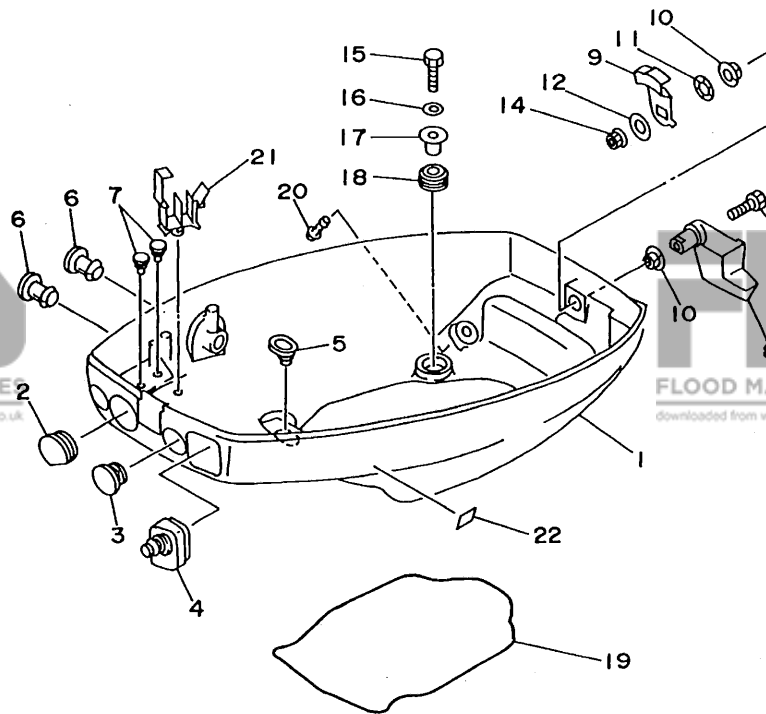
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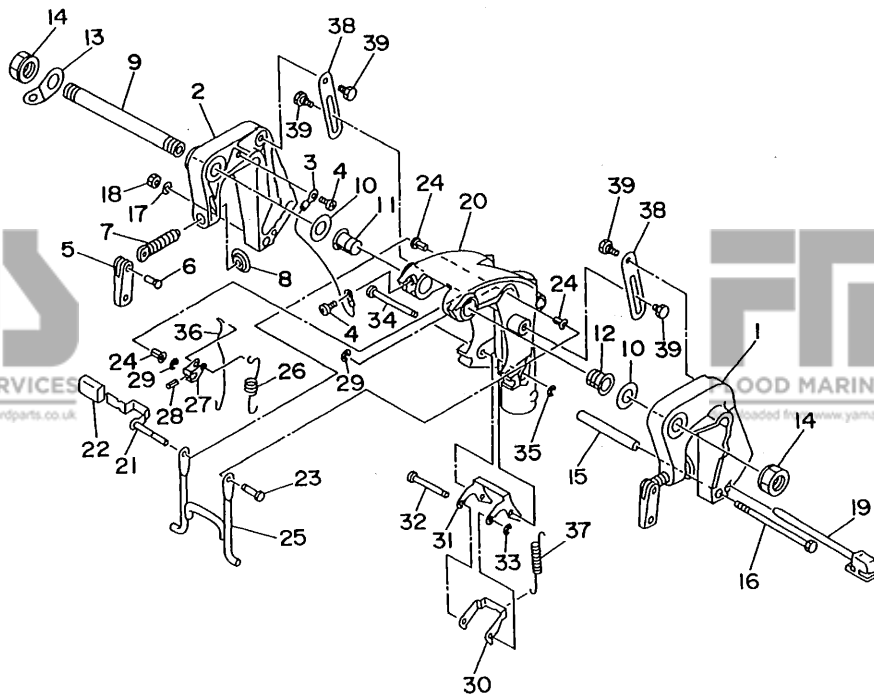
9.9/15F

FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-42711-01-4D	COWLING, BOTTOM CUVETTE	1	
2	682-42724-00	GROMMET PASSE-FIL	1	WITHOUT 2P CONCENT
3	682-42725-02	GROMMET PASSE-FIL	1	
4	63V-42726-00	GROMMET PASSE-FIL	1	
5	682-42727-00	GROMMET PASSE-FIL	1	
6	6G1-42748-00	GROMMET PASSE-FIL	2	9.9FMH/15FMH
7	90480-06M19	GROMMET PASSE-FIL	2	9.9FMH/15FMH
8	63V-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
9	6E7-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90386-12M45	BUSH DOUILLE	2	
11	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
12	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
13	97095-06025	BOLT BOULON	1	
14	95380-06700	NUT ECROU	1	
15	97095-06025	BOLT BOULON	4	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
17	90387-06M52	COLLAR COLLERETTE	4	
18	90480-15M31	GROMMET PASSE-FIL	4	
19	63V-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
20	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
21	90465-25M57	CLAMP BRIDE	1	
22	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	





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FIG. 9 BRACKET 1

SUPPORT 1

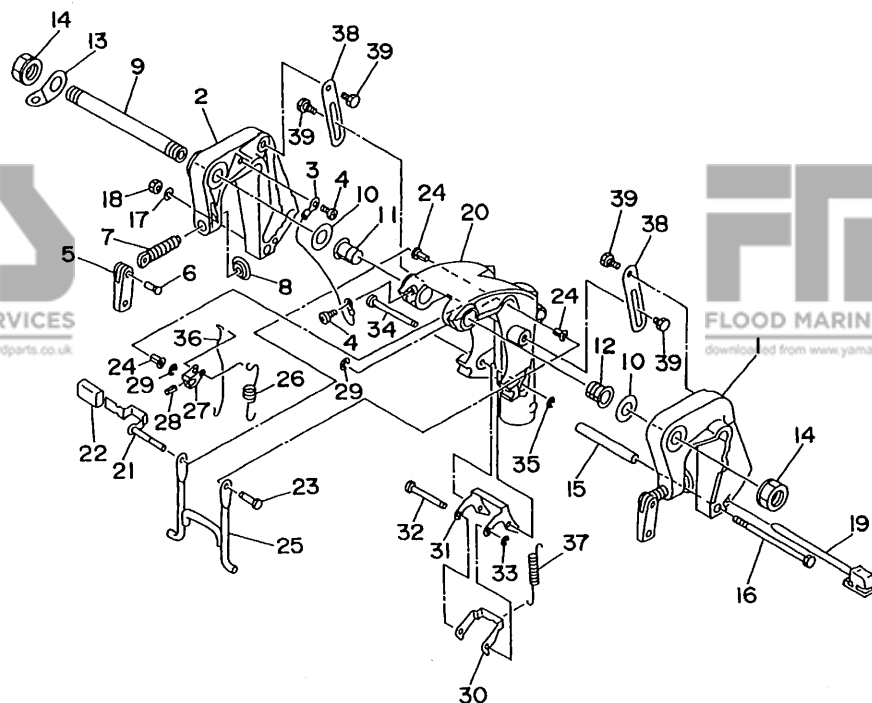
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	63V-43112-01-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
5	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILLE	2	
7	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	63V-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	UR 9.9FMH/15FMH
	63V-43131-10	BOLT, CLAMP BRACKET BOULON, PRESSE	1	UR 9.9FEMHR/15FEMHR
10	90202-22M54	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-22M94	BUSH DOUILLE	1	
12	90386-22M94	BUSH DOUILLE	1	
13	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
14	63V-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90387-06M13	COLLAR COLLERETTE	1	
16	90101-06M29	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-06700	NUT ECROU	1	
19	6L2-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
20	63V-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
21	63V-43630-00	TILT LEVER ASSY LEVIER D'INCLINAISON	1	
22	682-43318-01	COVER CAPUCHON	1	
23	63V-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
24	90386-07M95	BUSH DOUILLE	3	
25	63V-43350-00-4D	RECEIVER ASSY RECEIVER ASSY	1	
26	90507-20M00	SPRING, TENSION RESSORT, TENSION	1	
27	63V-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	

C4

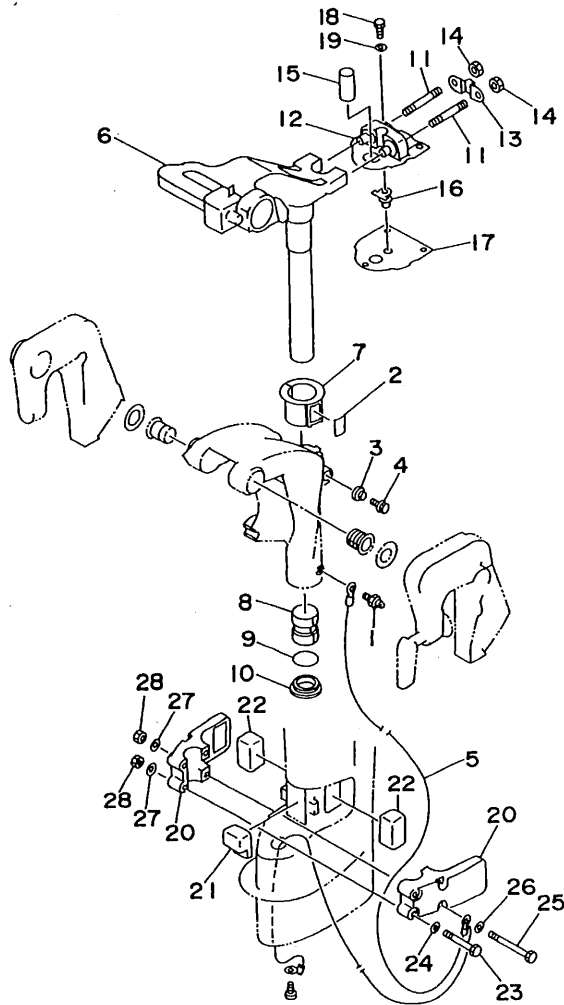
FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	91690-30012	PIN, SPRING	1	
29	99080-05600	AGRAFFE	2	
30	63V-43614-00	CIRCLIP	1	
31	63V-43615-00	CIRCLIP	1	
32	63V-43611-00	PLATE, TILT LOCK	1	
33	99080-05600	ETRIER, VERROUILLAGE MARCHE AR	1	
34	63V-43659-00	PLATE, TILT LOCK	1	
35	99080-05600	ETRIER, VERROUILLAGE MARCHE AR	1	
36	63V-43617-00	SHAFT, TILT LOCK	1	
37	90507-26M00	AXE, VERROUILLAGE MARCHE AR	1	
38	63V-43181-00	CIRCLIP	1	
39	90109-06M69	CIRCLIP	1	
		SHAFT, REVERSE LOCK	1	
		AXE, VERROUILLAGE MARCHE AR	1	
		CIRCLIP	1	
		CIRCLIP	1	
		ROD, TILT LOCK	1	
		TIGE	1	
		SPRING, TENSION	1	
		RESSORT, TENSION	1	
		LEVER, TILT STOP	2	
		LEVIER, VERROUILLAGE RELEVAGE	2	
		BOLT	4	
		BOULON	4	



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63VJA-5100

FIG. 10 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE PION	1	
2	63V-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
3	689-43373-01	SEAL, DAMPER JOINT	1	
4	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	63V-82127-00	WIRE, LEAD 2 FIL 2	1	
6	63V-42511-01-40	BRACKET, STEERING CADRE, DIRECTION	1	
7	63V-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
8	90386-30048	BUSH DOUILLE	1	
9	93210-29M94	O-RING JOINT TORIQUE	1	
10	90386-30M60	BUSH DOUILLE	1	
11	90116-08M54	BOLT, STUD GOUJON	2	
12	63V-44514-00-5B	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	
13	63V-44526-00	PLATE PLAQUE	1	
14	95380-08600	NUT ECROU	2	
15	90387-16M01	COLLAR COLLERETTE	1	
16	63V-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
17	63V-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
18	97095-06018	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	63V-44551-00-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	2	
21	63V-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEUR AVANT	1	
22	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEUR LATERAL	2	
23	97075-06055	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	97075-06075	BOLT BOULON	2	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
28	95380-06600	NUT ECROU	4	

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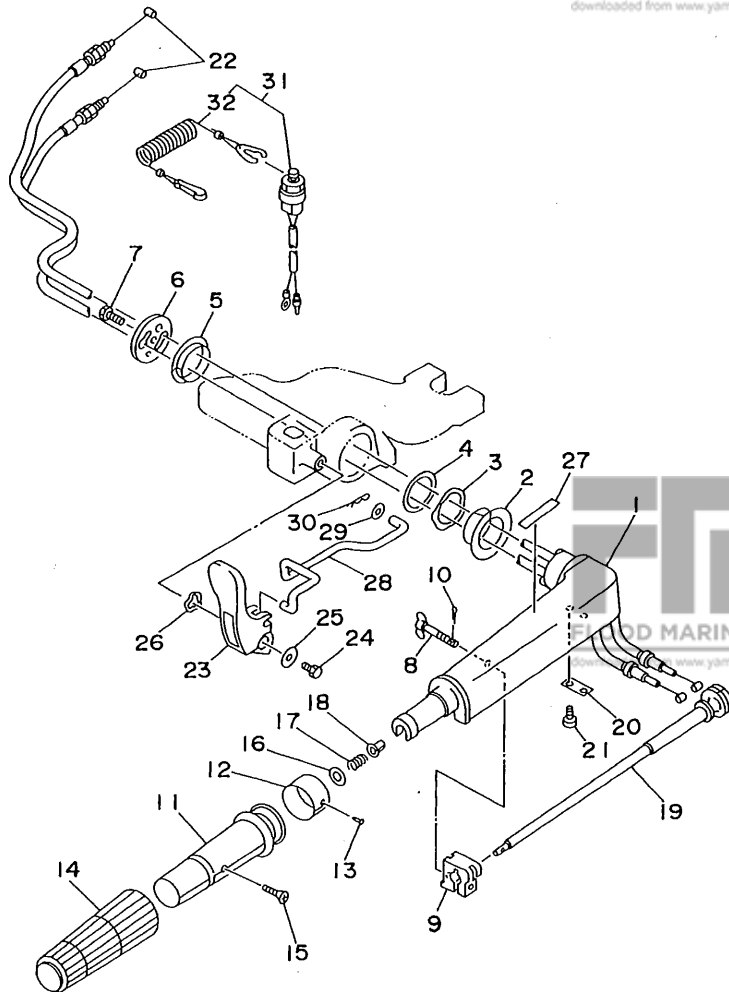


FIG. 11 STEERING

DIRECTION

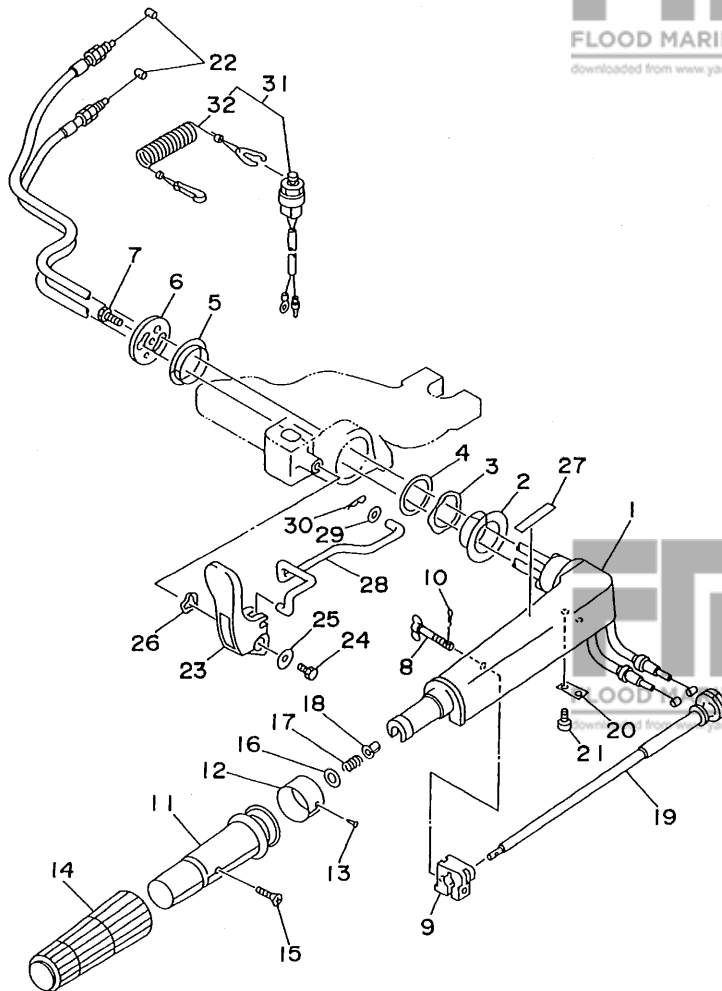
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-10-40	HANDLE, STEERING POIGNEE	1	
2	90386-34M97	BUSH DOUILLE	1	
3	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	
5	90386-33M96	BUSH DOUILLE	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06020	BOLT BOULON	1	
8	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
10	91490-16010	PIN, COTTER GOUPILLE	1	
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
12	6H2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
13	90269-02M09	RIVET RIVET	1	
14	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
15	90149-05M13	SCREW VIS	1	
16	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90386-08032	BUSH DOUILLE	1	
19	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
20	6E0-42159-02	STAY SUPPORT	1	
21	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
22	6L2-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
23	63V-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
24	97095-06012	BOLT BOULON	1	
25	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
26	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	
27	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
28	63V-44124-00	LINK, SHIFT ROD BIELLE	1	

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FIG. 11 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90202-06009	WASHER, PLATE	1	
30	90468-10003	RONDELLE, PLATE	1	
31	6H4-82575-02	CLIP JONC	1	
32	682-82556-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT .STOPPER .PLAQUETTE	1	

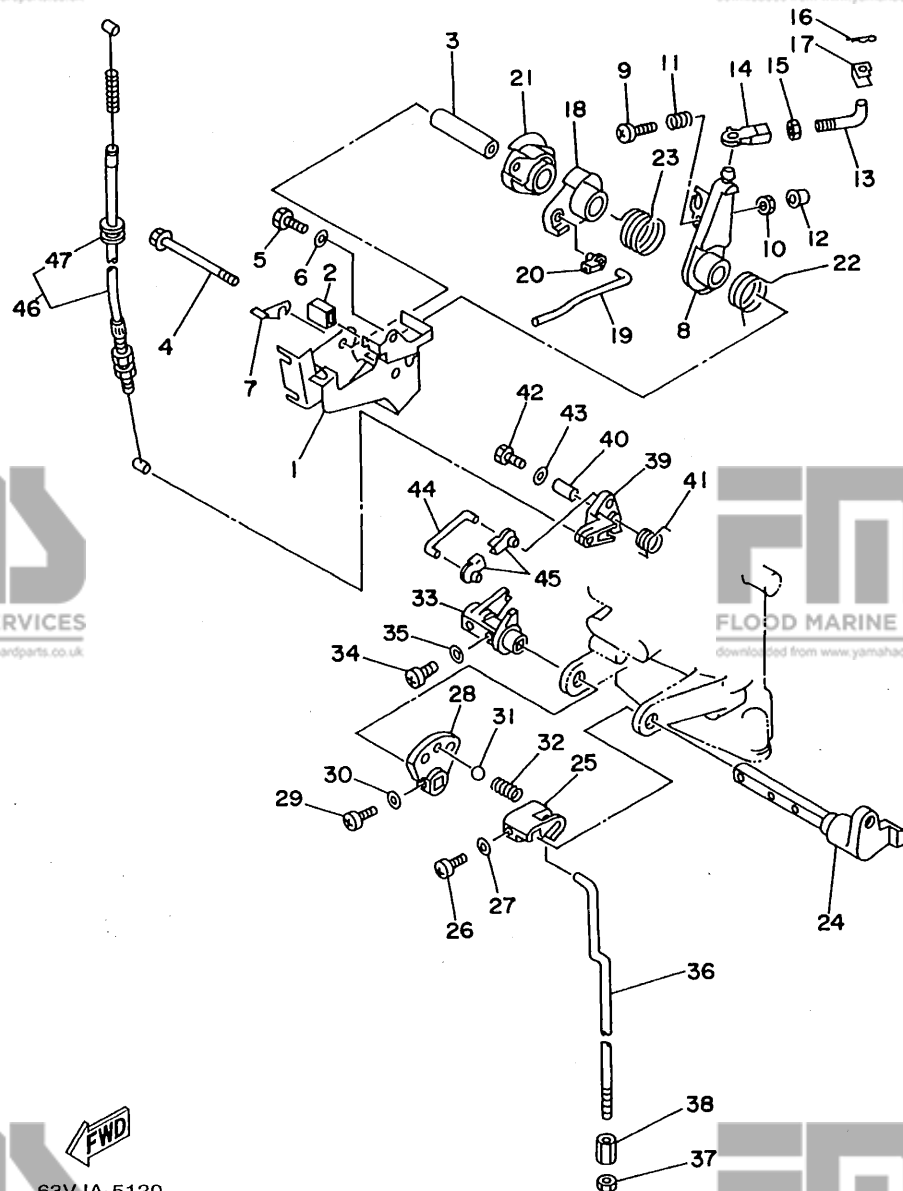


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FIG. 12 CONTROL 1

COMMANDE 1

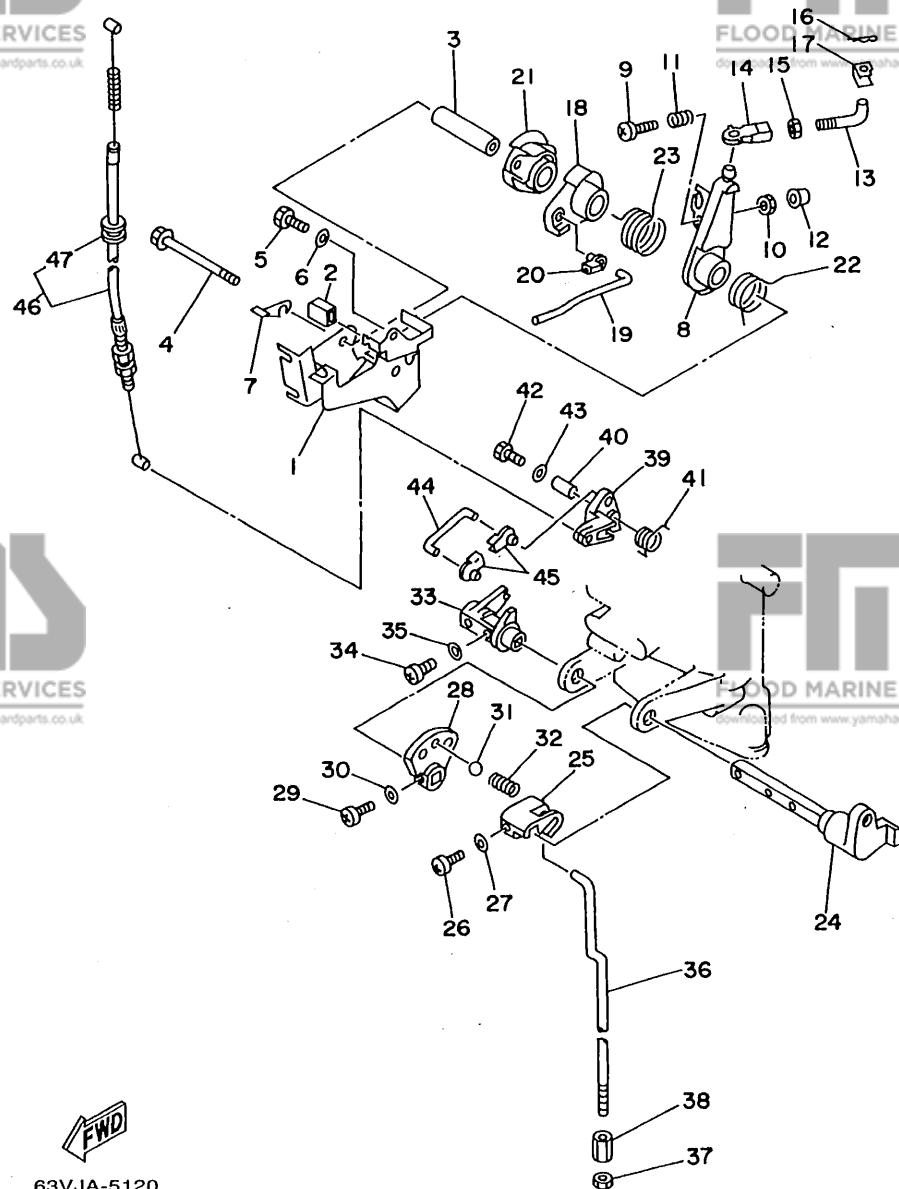


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	689-44194-00	CAP CAPUCHON	1	
3	90387-06M50	COLLAR COLLERETTE	1	
4	95895-06065	BOLT, FLANGE BOULON	1	
5	97095-06012	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	63V-41282-00	STOPPER, FREE ACCEL. LINK VERROU	1	
8	63V-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
9	97885-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
10	95380-06600	NUT ECROU	1	
11	90501-12M16	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
12	688-44194-00	CAP CAPUCHON	1	
13	63V-41238-00	JOINT, LINK RACCORD	1	
14	6H4-41237-00	JOINT, LINK RACCORD	1	
15	95380-05700	NUT ECROU	1	
16	90468-10005	CLIP JONC	1	
17	63V-41223-00	WASHER, LOCK 1 RONDELLE, FREIN 1	1	
18	63V-41283-00	LEVER, FREE ACCEL. LEVIER	1	
19	63V-41211-00	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	
20	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
21	63V-41638-00	PULLEY POULIE	1	
22	90508-16M37	SPRING, TORSION RESSORT, TORSION	1	
23	90508-20M38	SPRING, TORSION RESSORT, TORSION	1	
24	63V-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
25	63V-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
26	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
27	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
28	63V-44113-00	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	

D2

FIG. 12 CONTROL 1

COMMANDE 1

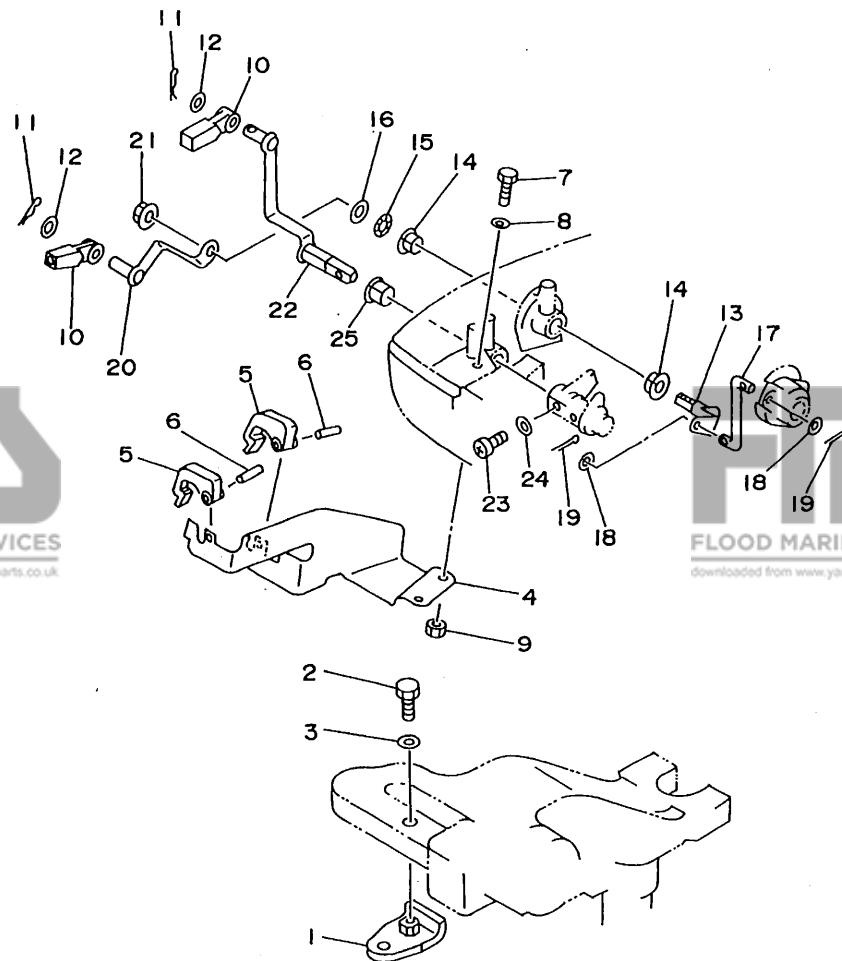


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97885-05012	SCREW, PAN HEAD	1	
30	92990-05600	VIS, TETE TRONCONIQUE	1	
31	93505-16024	WASHER, PLATE	1	
32	90501-12274	RONDELLE, PLATE	1	
33	63V-44122-00	BALL	1	
34	97885-05012	BILLE ROULEMENT	1	
35	92990-05600	SPRING, COMPRESSION	1	
36	63V-44143-01	RESSORT, COMPRESSION	1	
37	95380-06700	BUSHING, SHIFT ROD LEVER	1	
38	90170-06015	DOUILLE, LEVIER D'EMBRAYAGE	1	
39	63V-15746-10	SCREW, PAN HEAD	1	
40	90387-06M06	VIS, TETE TRONCONIQUE	1	
41	90508-08M39	WASHER, PLATE	1	
42	97095-06020	RONDELLE, PLATE	1	
43	92990-06600	ROD, SHIFT	1	
44	6L2-15747-00	TIGE D'EMBRAYAGE	1	
45	661-41262-02	NUT	1	
46	63V-15770-00	ECROU	1	
47	90480-10M16	ECROU	1	
		ARM	1	
		BRAS	1	
		COLLAR	1	
		COLLERETTE	1	
		SPRING, TORSION	1	
		RESSORT, TORSION	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		LINK	1	
		BIELLE	1	
		JOINT, CHOKE LEVER	2	
		RACCORD, LEVIER DE STARTER	1	
		CABLE COMP., STARTER STOP	1	
		CABLE, BUTEE DE DEMAR	1	
		.GROMMET	1	
		.PASSE-FIL	1	

FWD
63VJA-5120

D3

FIG. 13 CONTROL 2 (9.9FEMHR/15FEMHR) COMMANDE 2 (9.9FEMHR/15FEMHR)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-48511-00	HOOK, STEERING ATTACHE, DIRECTION	1	
2	97095-08020	BOLT BOULON	1	
3	92995-08600	WASHER RONDELLE	1	
4	63V-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
5	682-48538-50	CLAMP, CABLE 1 COLLIER	2	
6	91690-30012	PIN, SPRING AGRAFFE	2	
7	97095-06016	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	95380-06600	NUT ECROU	2	
10	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	2	
11	90468-18008	CLIP JONG	2	
12	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
13	63V-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
14	90386-10025	BUSH DOUILLE	2	
15	90206-10M04	WASHER, WAVE RONDELLE, ONDULEEE	1	
16	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	
17	63V-42192-00	ROD 2 TRINGLE 2	1	
18	90201-04M06	WASHER, PLATE RONDELLE, PLATE	2	
19	91490-20010	PIN, COTTER GOUPILLE	2	
20	63V-48534-00	THROTTLE LEVER, CONTROL LEVIER D'ACCELERATION	1	
21	95780-08300	NUT, FLANGE ECROU	1	
22	63V-48544-00	LEVER, SHIFTCONTROL POIGNEE, INVERSION	1	
23	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
24	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
25	90386-10009	BUSH DOUILLE	1	

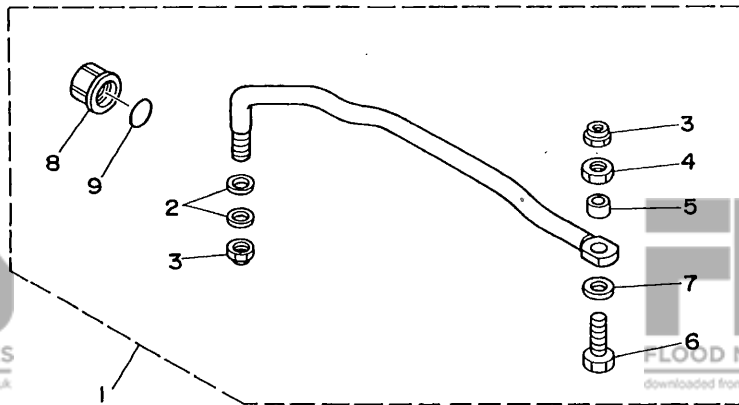
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63VNV-5130

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FIG. 14 STEERING GUIDE

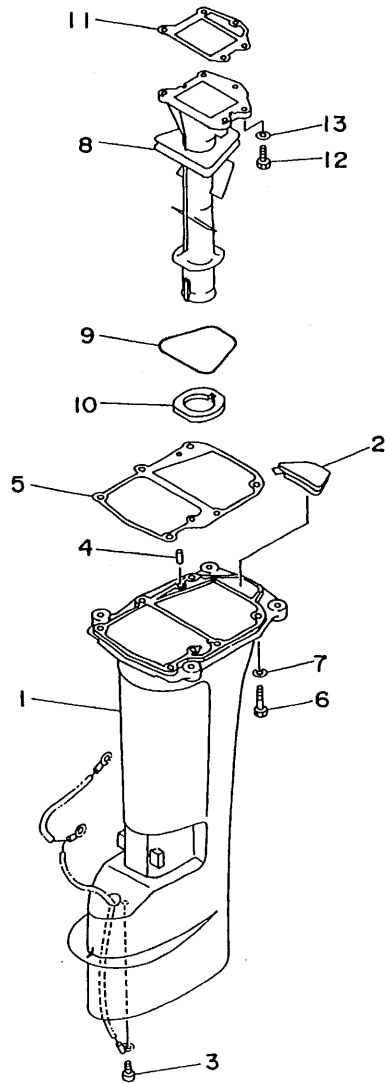
FIXATION DE DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
3	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	
4	90170-09M03	.NUT .ECROU	1	
5	90387-10M42	.COLLAR .COLLERETTE	1	
6	6E5-61355-00	.BOLT .BOULON	1	
7	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
8	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
9	93210-16275	.O-RING .JOINT TORIQUE	1	



63VNV-5140

D5



63VUS-5130

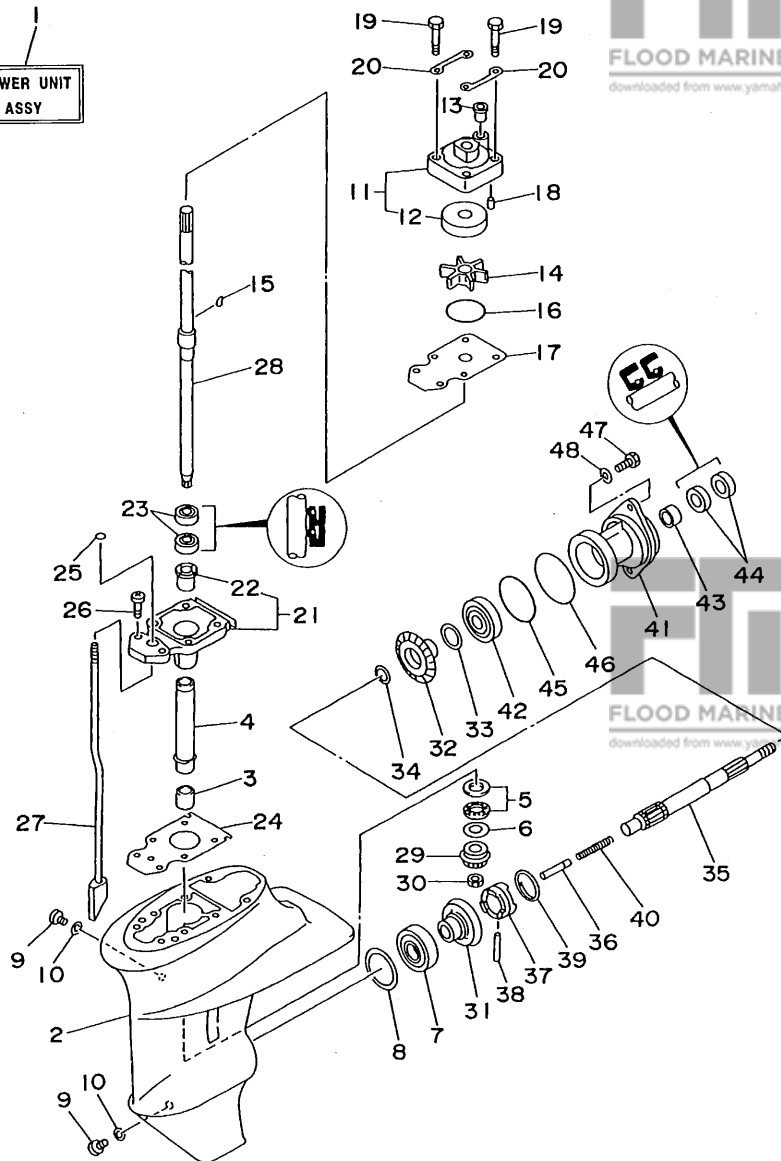
FIG. 15 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
	63V-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG
2	63V-45126-00	PLATE, SEAL DAMPER PLAQUETTE	1	
3	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
4	93606-12019	PIN, DOWEL GOUPILLE	2	
5	63V-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
6	97095-08030	BOLT BOULON	6	
7	92995-08600	WASHER RONDELLE	6	
8	63V-41131-00-58	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
9	93210-71MH6	O-RING JOINT TORIQUE	1	
10	63V-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
11	63V-41133-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	97095-06020	BOLT BOULON	5	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	

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LOWER UNIT
ASSY



63VJA-5141

FIG. 16 LOWER CASING. DRIVE 1

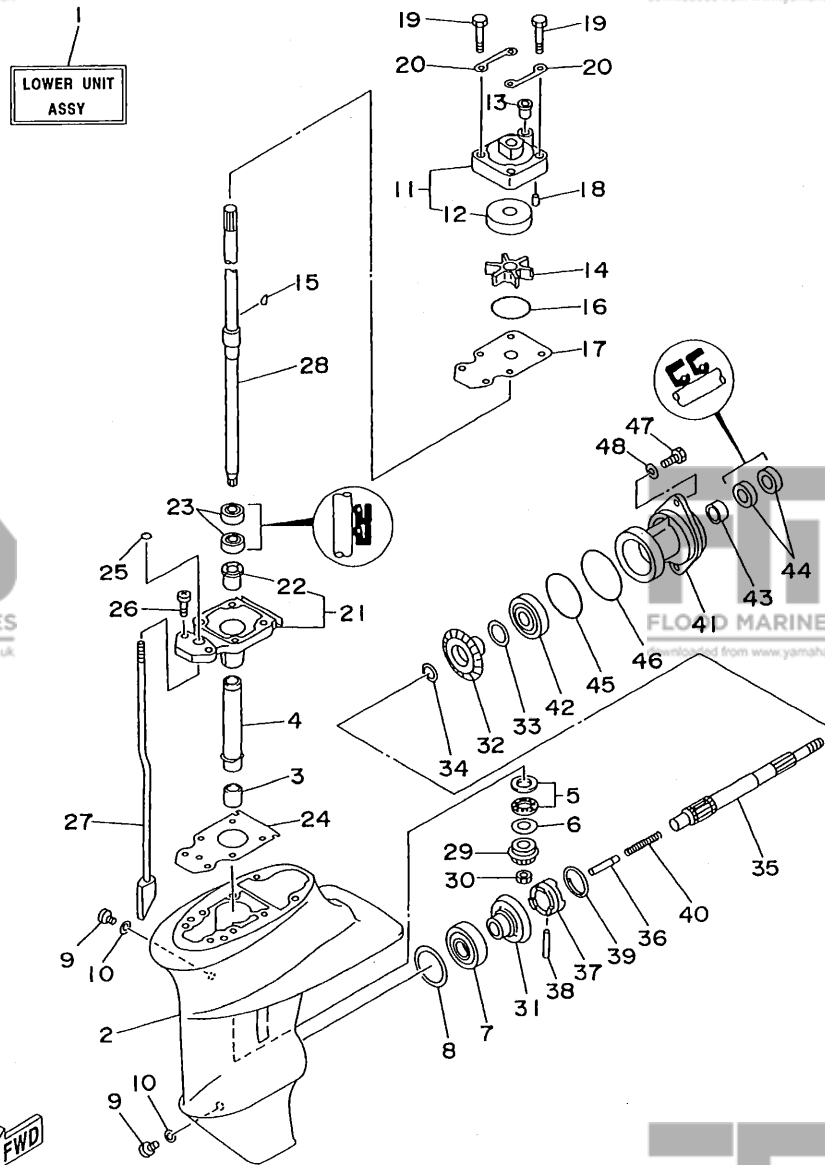
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-45300-00-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 48)	1	UR SHORT
	63V-45300-10-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 48)	1	UR LONG
2	63V-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-314V8	BEARING, CYLINDRICAL ROULEMENT	1	
4	63V-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	93341-414V1	BEARING, THRUST CERVEAUX DE DIRECTION	1	
6	6E8-45587-00-13	SHIM (T:1.13MM) CALE (T:1.13MM)	1	UR
	6E8-45587-00-20	SHIM (T:1.20MM) CALE (T:1.20MM)	1	UR
7	93332-00005	BEARING ROULEMENT	1	
8	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	90430-08020	GASKET JOINT	2	
11	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS.)	1	
12	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
13	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
14	63V-44352-00	IMPELLER TURBINE	1	
15	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	
16	93210-44704	O-RING JOINT TORIQUE	1	
17	63V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
18	93604-10M03	PIN, DOWEL CLAVETTE	2	
19	97080-08045	BOLT BOULON	4	

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FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

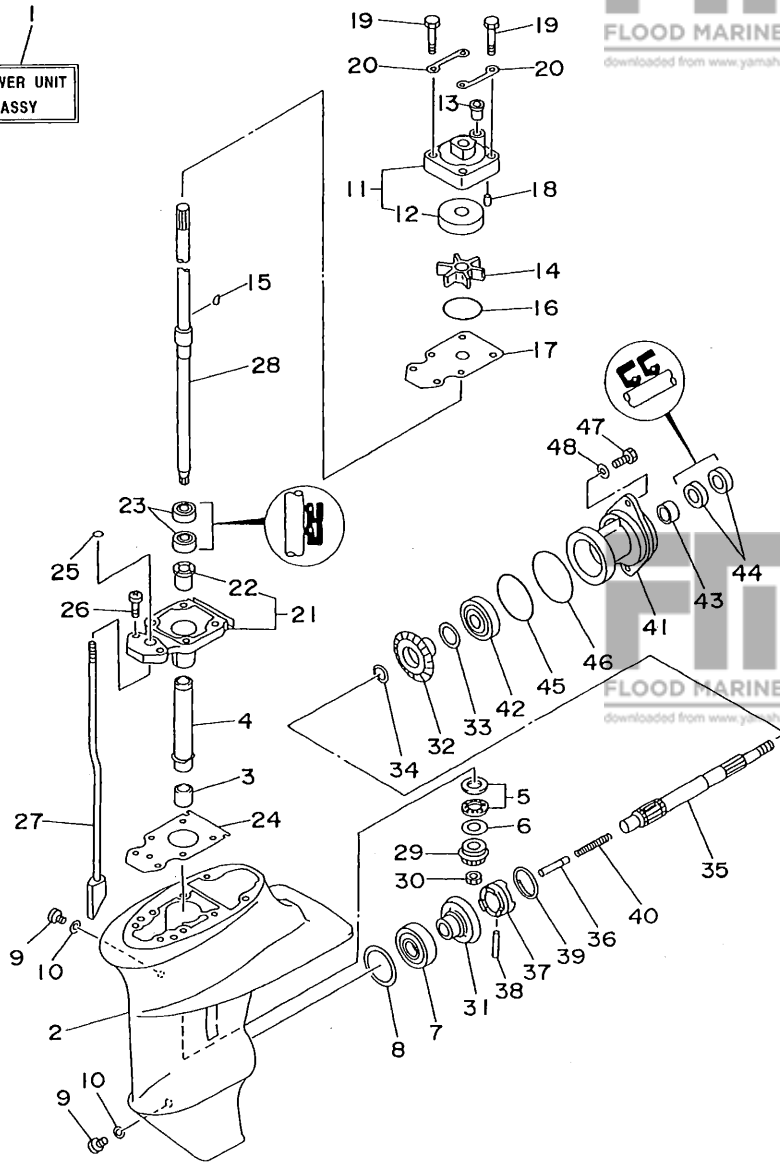


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	63V-44328-00	PLATE PLAQUETTE	2	
21	63V-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
22	626-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
23	93101-20048	OIL SEAL JOINT SPY	2	
24	63V-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
25	93210-06ME6	O-RING	1	
26	98980-08025	JOINT TORIQUE SCREW, BIND VIS	2	
27	63V-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	63V-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
28	63V-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
	63V-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
29	6E7-45551-00	PINION PIGNON D'ATTAQUE	1	
30	90179-08M06	NUT ECROU	1	
31	6E7-45560-00	GEAR PIGNON	1	
32	6E7-45571-00	GEAR PIGNON	1	
33	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
34	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
35	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
36	650-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
37	682-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONC, GOUPILE CRABOT	1	
40	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
41	683-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
42	93306-00519	BEARING ROULEMENT	1	
43	93315-317U2	BEARING, CYLINDRICAL ROULEMENT	1	

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LOWER UNIT
ASSY



63VJA-5141

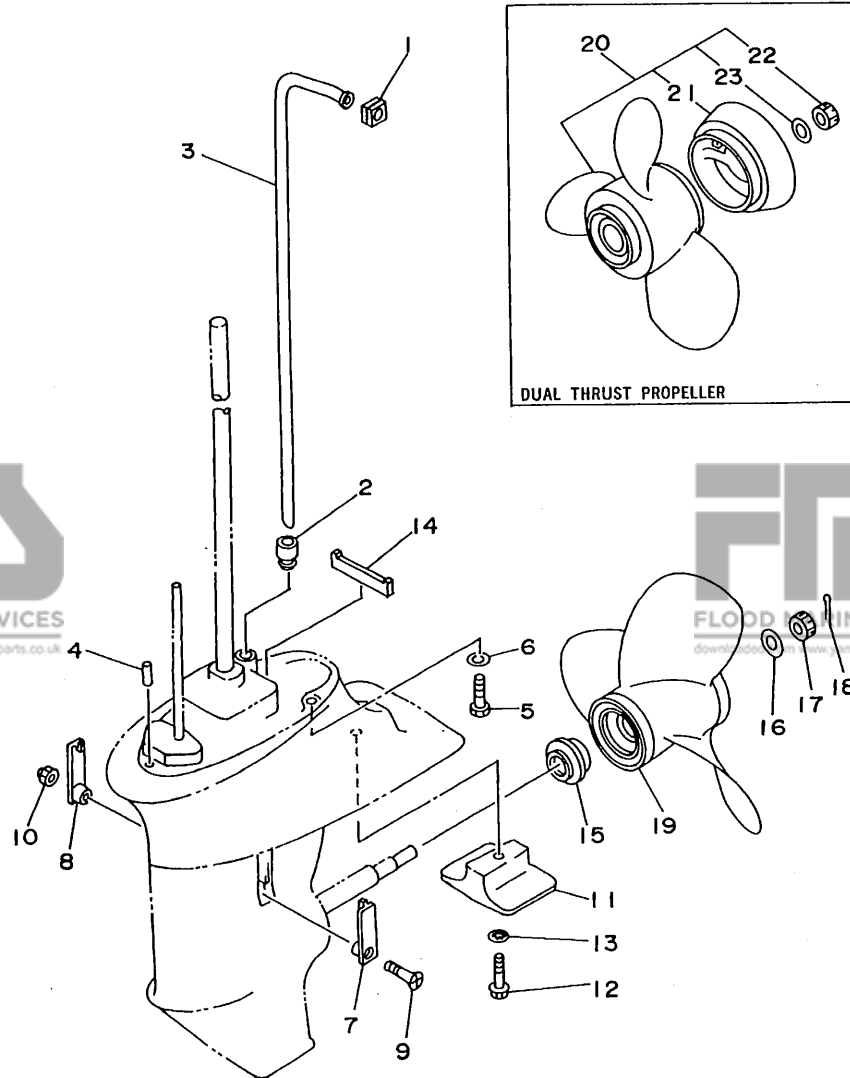
FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	93101-17054	OIL SEAL	2	
45	93210-57M09	JOINT SPY	1	
46	93210-56M80	JOINT TORIQUE	1	
47	97095-06020	O-RING	1	
48	92990-06600	JOINT TORIQUE	2	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE		

FIG. 17 LOWER CASING. DRIVE 2

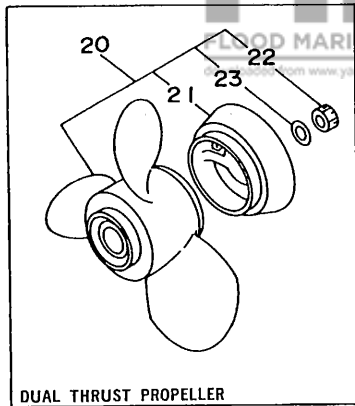
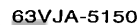
BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-44365-10	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
2	63V-44368-00	RUBBER, WATER SEAL 4 CAOUTCHOUC EAU JUNTA 4	1	
3	63V-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	63V-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
4	93604-10M03	PIN, DOWEL CLAVETTE	2	
5	97075-08030	BOLT BOULON	4	
6	92995-08600	WASHER RONDELLE	4	
7	6G1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
8	63V-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	98780-05525	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
10	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
11	61N-45251-00	ANODE ANODE	1	
12	95895-06035	BOLT, FLANGE BOULON	1	
13	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
14	63V-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
15	6E7-45987-01	SPACER ENTRETOISE	1	
16	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	
17	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	
18	91490-30020	PIN, COTTER GOUPILLE	1	
19	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1	UR
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J) HELICE (3X9-1/4"X8"-J)	1	UR
	683-45949-00-EL	PROPELLER (3X9-1/2"X6-1/2"-J) HELICE (3X9-1/2"X6-1/2"-J)	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1	UR
20	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J) HELICE (3X9-3/4"X8"-J)	1	UR DUAL THRUST PROP.
	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J) HELICE (3X9-3/4"X6-1/2"-J)	1	UR DUAL THRUST PROP.
21	6E7-45986-00	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	

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BOITIER D'HELICE, TRANSMISSION 2

FLOOD MARINE SERVICES
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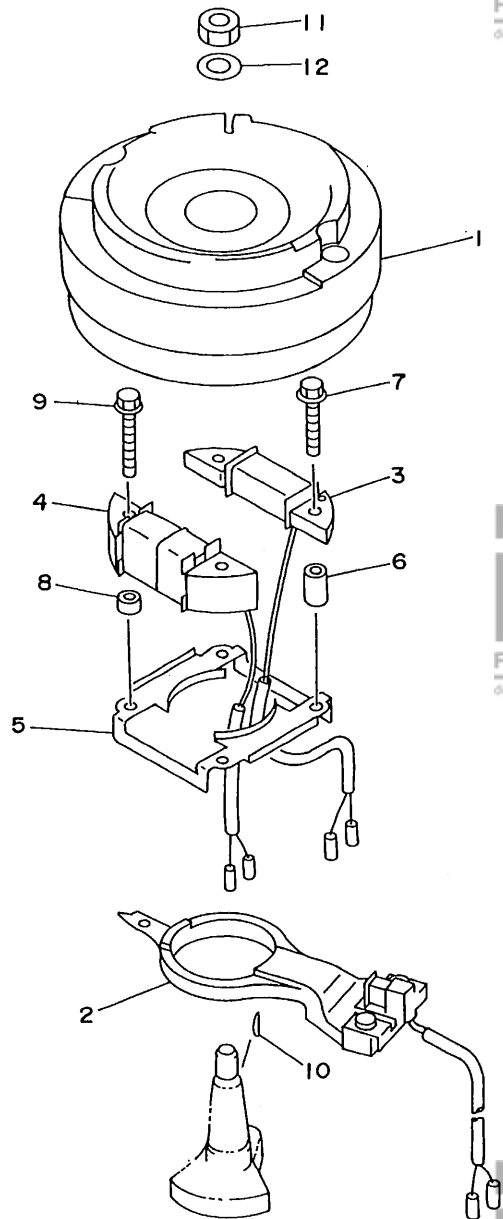


FIG. 18 GENERATOR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-85550-10	ROTOR ASSY	1	UR 9.9FMH/15FMH
	63V-85550-00	ROTOR CPLT	1	UR 9.9FEMHR/15FEMHR
2	63V-85580-00	ROTOR ASSY	1	
		ROTOR CPLT	1	
3	63V-85520-00	COIL, PULSER	1	
		BOBINE, PULSEUR	1	
4	63V-85533-00	COIL, CHARGE	1	
		BOBINE, CHARGE	1	
5	63V-41611-00	COIL, LIGHTING	1	
		BOBINE, ECLAIRAGE	1	
6	90387-06M53	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
7	90105-06M68	COLLAR	2	
		COLLERETTE	2	
8	90387-06M24	BOLT, WASHER BASED	2	
		BOULON, AVEC RONDELLE	2	
9	90105-06M69	COLLAR	2	
		COLLERETTE	2	
10	90280-16053	BOLT, WASHER BASED	2	
		BOULON, AVEC RONDELLE	2	
11	90170-12066	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
12	90201-12472	NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

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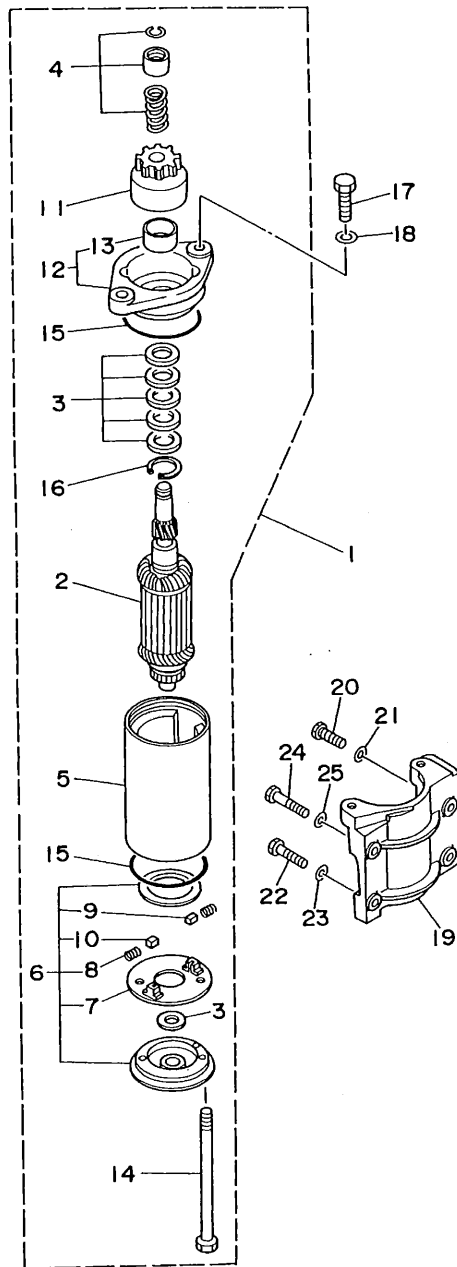


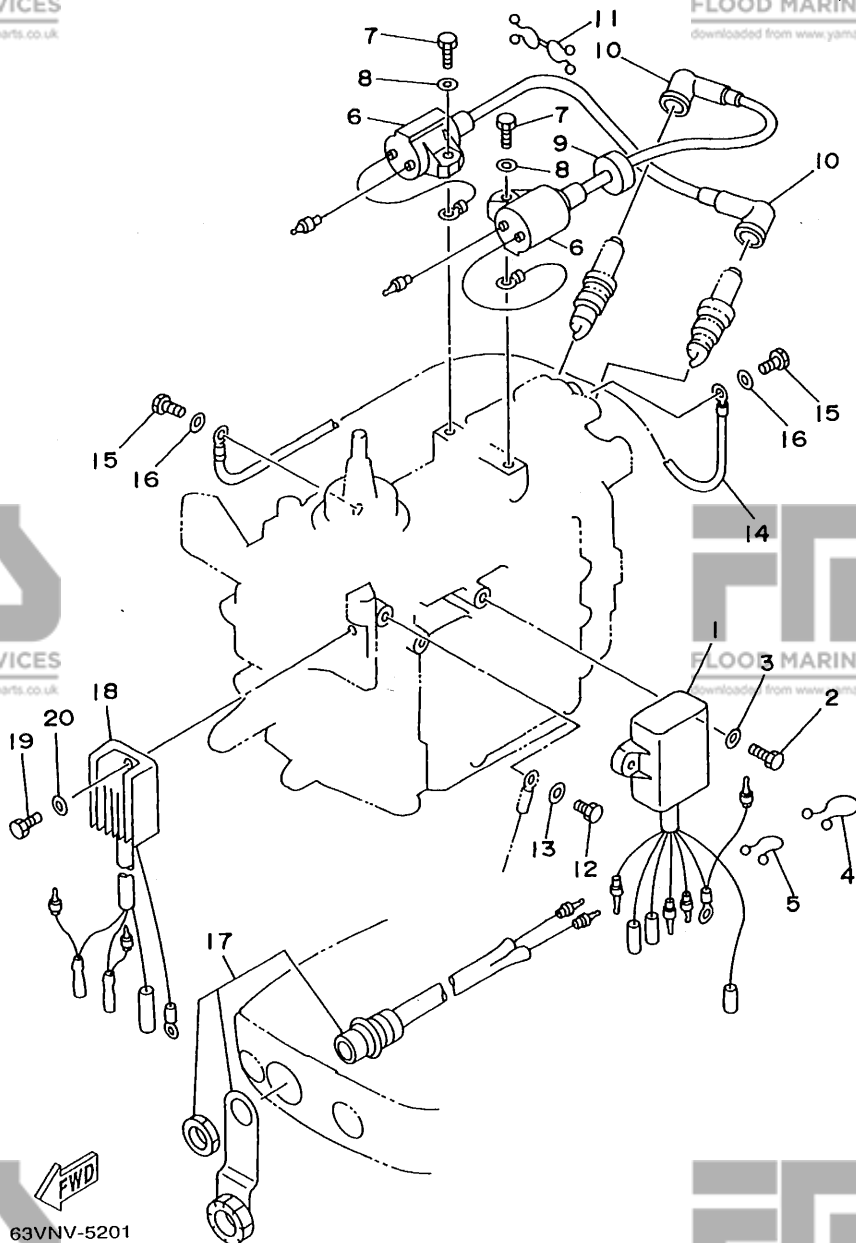
FIG. 19 STARTING MOTOR (9.9FEMHR/15FEMHR)
FIG. 19 DEMARREUR ELECTRIQUE (9.9FEMHR/15FEMHR)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	682-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	682-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
9	682-81811-10	.BRUSH 1 .CHARBON 1	1	
10	682-81812-10	.BRUSH 2 .CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	.METAL, FRONT .METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
19	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
20	97095-06020	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	97095-06025	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	97075-06030	BOLT BOULON	1	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

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FIG. 20 ELECTRICAL 1

PARTIE ELECTRIQUE 1



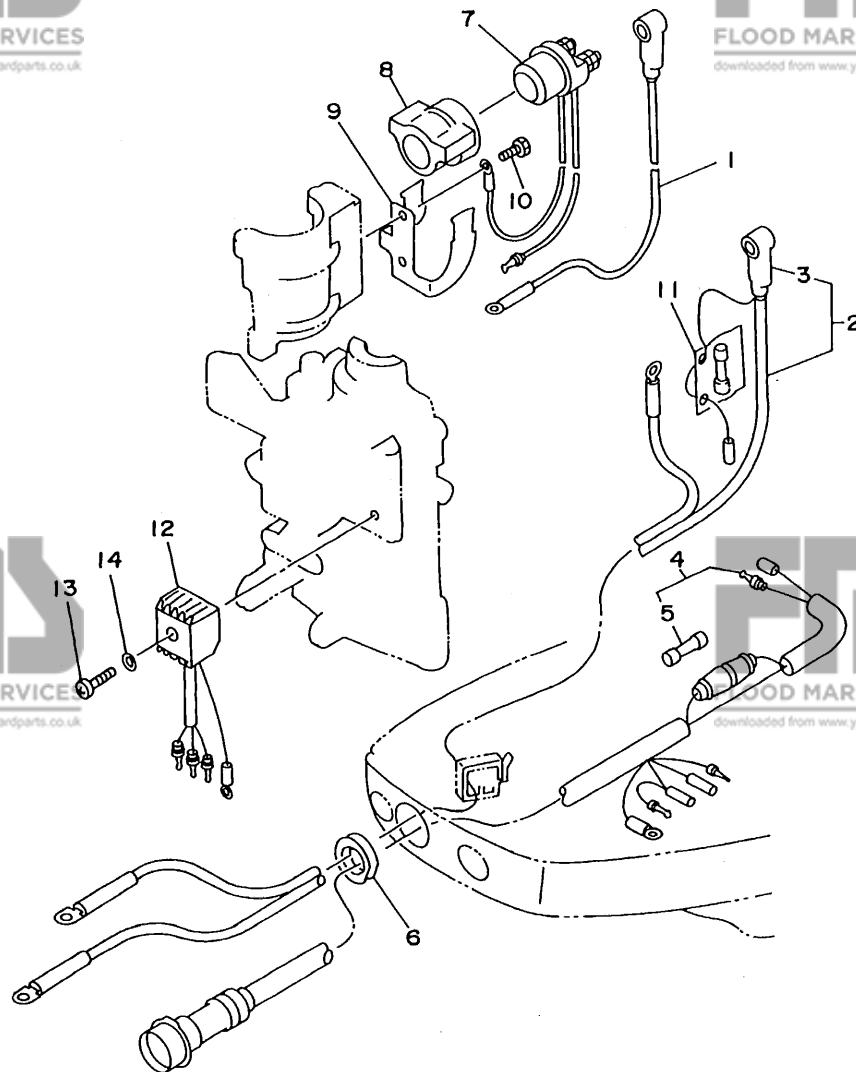
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97095-06020	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	90464-16039	CLAMP BRIDE	1	
5	90465-08M61	CLAMP BRIDE	1	
6	63V-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
7	97095-06018	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	90480-25161	GROMMET PASSE-FIL	1	
10	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
11	90464-08M02	CLAMP BRIDE	1	
12	97095-06012	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
15	97095-06012	BOLT BOULON	2	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
17	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	AP
18	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	AP
19	97095-06016	BOLT BOULON	1	AP
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	AP

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FIG. 21 ELECTRICAL 2 (9.9FEMHR/15FEMHR)
FIG. 21 PARTIE ELECTRIQUE 2 (9.9FEMHR/15FEMHR)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-82117-00	WIRE, LEAD FIL	1	
2	6E7-82105-11	WIRE HARNESS FAISCEAU DE FILS	1	
3	682-82119-01	.COVER, LEAD WIRE .GARNITURE, FIL	1	
4	63V-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
5	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
6	682-42724-50	GROMMET PASSE-FIL	1	
7	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
8	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
9	6E7-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
10	97095-06014	BOLT BOULON	2	
11	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
12	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
13	98580-05525	SCREW, PAN HEAD VIS	1	
14	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	



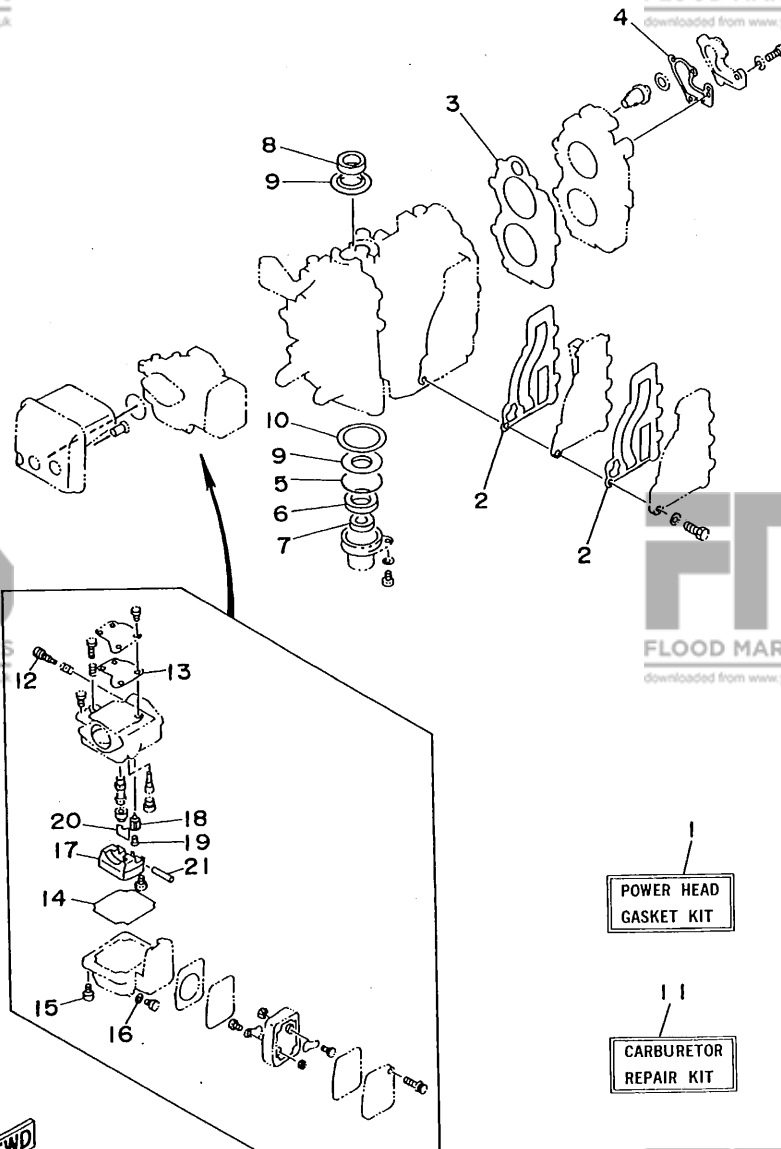
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FIG. 22 REPAIR KIT 1

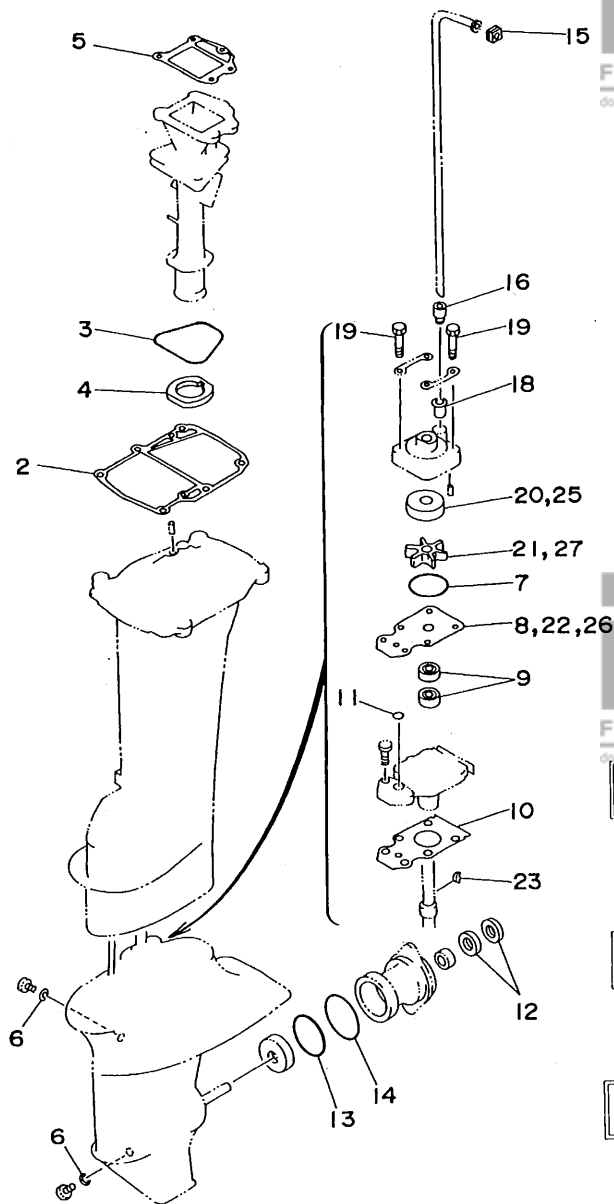
KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	63V-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
3	63V-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	682-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
5	93210-46M16	.O-RING .JOINT TORIQUE	1	
6	93102-25M44	.OIL SEAL .JOINT SPY	1	
7	93101-13M11	.OIL SEAL .JOINT SPY	1	
8	93110-23M00	.OIL SEAL .JOINT D'HUILE	1	
9	63V-11445-00	.SPACER .ENTRETOISE	2	
10	90201-46M29	.WASHER, PLATE .RONDELLE, PLATE	1	
11	63V-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
12	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
13	63V-14126-00	.GASKET .JOINT	1	
14	63V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
15	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
16	6G1-14398-00	.WASHER .RONDELLE	1	
17	63V-14985-00	.FLOAT .FLOTTEUR	1	
18	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
19	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
20	663-14159-00	.CLIP .JONC	1	
21	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	



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63VJA-5210

FIG. 23 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	63V-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	93210-71MH6	.O-RING .JOINT TORIQUE	1	
4	63V-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
5	63V-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	90430-08020	.GASKET .JOINT	2	
7	93210-44MH5	.O-RING .JOINT TORIQUE	1	
8	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
9	93101-20048	.OIL SEAL .JOINT SPY	2	
10	63V-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
11	93210-06ME6	.O-RING .JOINT TORIQUE	1	
12	93101-17054	.OIL SEAL .JOINT SPY	2	
13	93210-57M09	.O-RING .JOINT TORIQUE	1	
14	93210-56M80	.O-RING .JOINT TORIQUE	1	
15	6G1-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	63V-44368-00	.RUBBER, WATER SEAL 4 .CAOUTCHOUC EAU JUNTA 4	1	
17	63V-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	97080-08045	.BOLT .BOULON	4	
20	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
21	63V-44352-00	.IMPELLER .TURBINE	1	
22	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
23	664-44338-00	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
24	63V-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
25	63V-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
26	63V-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
27	63V-44352-00	.IMPELLER .TURBINE	1	

LOWER UNIT
GASKET KIT

17
WATER PUMP
REPAIR KIT

24
CHROME PUMP
KIT

F3

20D(6L3) 25N(6L2)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

20D'96(6L3), 25N'96(6L2)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

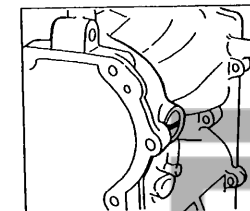
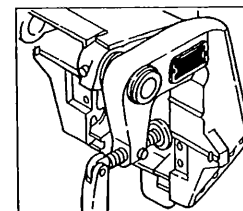
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
20DMO	S	: 105967	~
	L	: 402666	~
20DEO	S	: 154741	~
	L	: 451577	~
20DERO	S	: 180968	~
	L	: 480658	~
25NMO	S	: 110954	~
	L	: 405104	~
25NEO	S	: 151142	~
	L	: 451840	~
25NERO	S	: 280331	~
	L	: 480966	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

20D'96 (6L3), 25N'96 (6L2)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

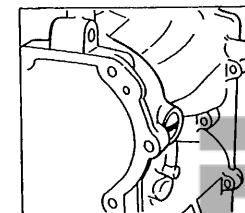
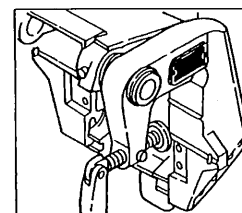
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur				
20DMO	S :	105967	~	
	L :	402666	~	
20DEO	S :	154741	~	
	L :	451577	~	
20DERO	S :	180968	~	
	L :	480658	~	
25NMO	S :	110954	~	
	L :	405104	~	
25NEO	S :	151142	~	
	L :	451840	~	
25NERO	S :	280331	~	
	L :	480966	~	



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	OIL PUMP	B6, B7
FIG. 6	STARTER	C1, C2
FIG. 7	FUEL	C3
FIG. 8	TOP COWLING	C4
FIG. 9	BOTTOM COWLING	C5, C6
FIG. 10	BRACKET 1	C7, D1
FIG. 11	BRACKET 2	D2, D3
FIG. 12	STEERING	D4, D5
FIG. 13	CONTROL	D6, D7
FIG. 14	UPPER CASING	E1
FIG. 15	LOWER CASING. DRIVE 1	E2~E4
FIG. 16	LOWER CASING. DRIVE 2	E5, E6
FIG. 17	GENERATOR	E7
FIG. 18	ELECTRICAL 1	F1
FIG. 19	ALTERNATE 1 (20DE(R)O/25NE(R)O)	F2
FIG. 20	ALTERNATE 2 (20DE(R)O/25NE(R)O)	F3, F4
FIG. 21	REPAIR KIT 1	F5
FIG. 22	REPAIR KIT 2	F6
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FIG. 5	POMPE A HUILE	B6, B7
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FIG. 7	CARBURANT	C3
FIG. 8	CAPOT SUPERIEUR	C4
FIG. 9	CAPOT INFERIEUR	C5, C6
FIG. 10	SUPPORT 1	C7, D1
FIG. 11	SUPPORT 2	D2, D3
FIG. 12	DIRECTION	D4, D5
FIG. 13	COMMANDE	D6, D7
FIG. 14	FOURREAU	E1
FIG. 15	BOITIER D'HELICE, TRANSMISSION 1	E2~E4
FIG. 16	BOITIER D'HELICE, TRANSMISSION 2	E5, E6
FIG. 17	GENERATRICE	E7
FIG. 18	PARITIE ELECTRIQUE 1	F1
FIG. 19	OPTIONNELLES 1 (20DE(R)O/25NE(RO)	F2
FIG. 20	OPTIONNELLES 2 (20DE(R)O/25NE(RO)	F3, F4
FIG. 21	KITS DE REPARATION 1	F5
FIG. 22	KITS DE REPARATION 2	F6
	INDEX NUMERIQUE	

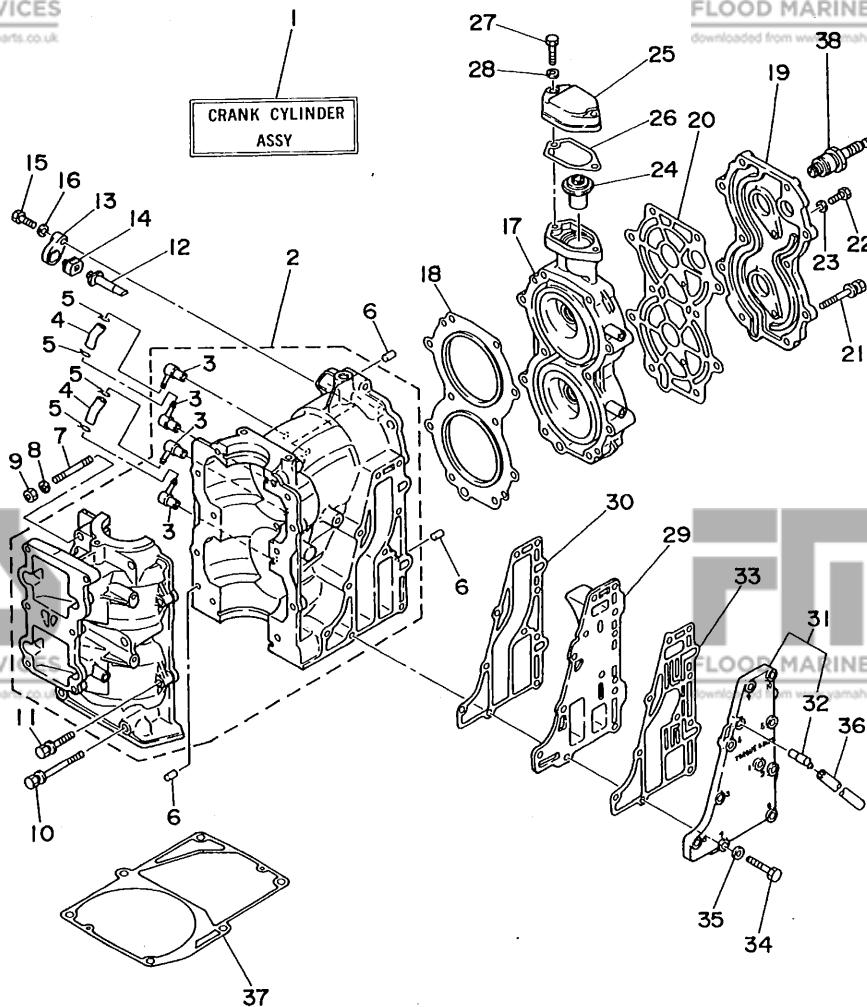


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0090-11-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 37, FIG. 2, REF.NO. 1 ~ 29)	1	
2	6L2-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	4	
4	90445-07M15	HOSE DURITE	2	
5	90467-06016	CLIP JONC	4	
6	93604-10M03	PIN, DOWEL CLAVETTE	4	
7	95617-08645	BOLT, STUD GOUJON	2	
8	90201-08086	WASHER, PLATE RONDELLE, PLATE	2	
9	95333-08600	NUT ECROU	2	
10	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
11	90119-06M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	6L2-11111-01-94	HEAD, CYLINDER 1 CULASSE 1	1	
18	6L2-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
19	6L2-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
20	6L2-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
21	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
25	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	61A-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
27	97095-06025	BOLT BOULON	2	

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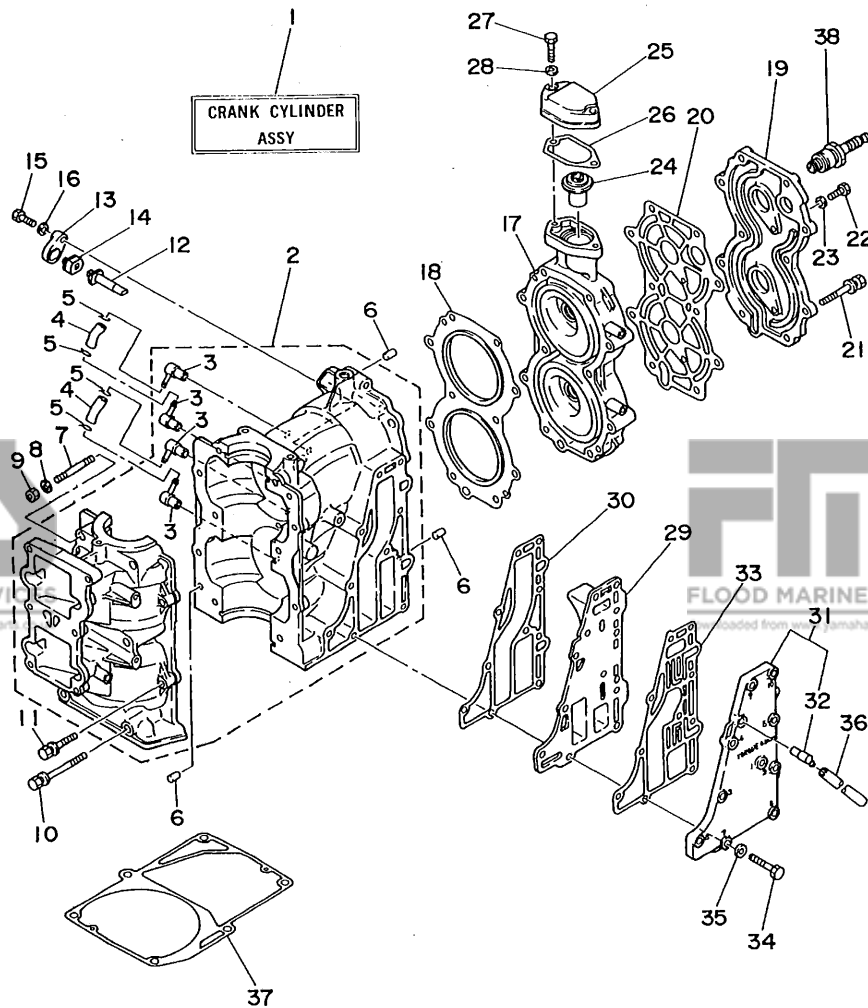


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
29	6L2-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
30	6L2-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
31	6L2-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
32	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
33	6L2-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
34	97095-06030	BOLT BOULON	10	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
36	90445-10M40	HOSE DURITE	1	
37	6L2-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
38	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	

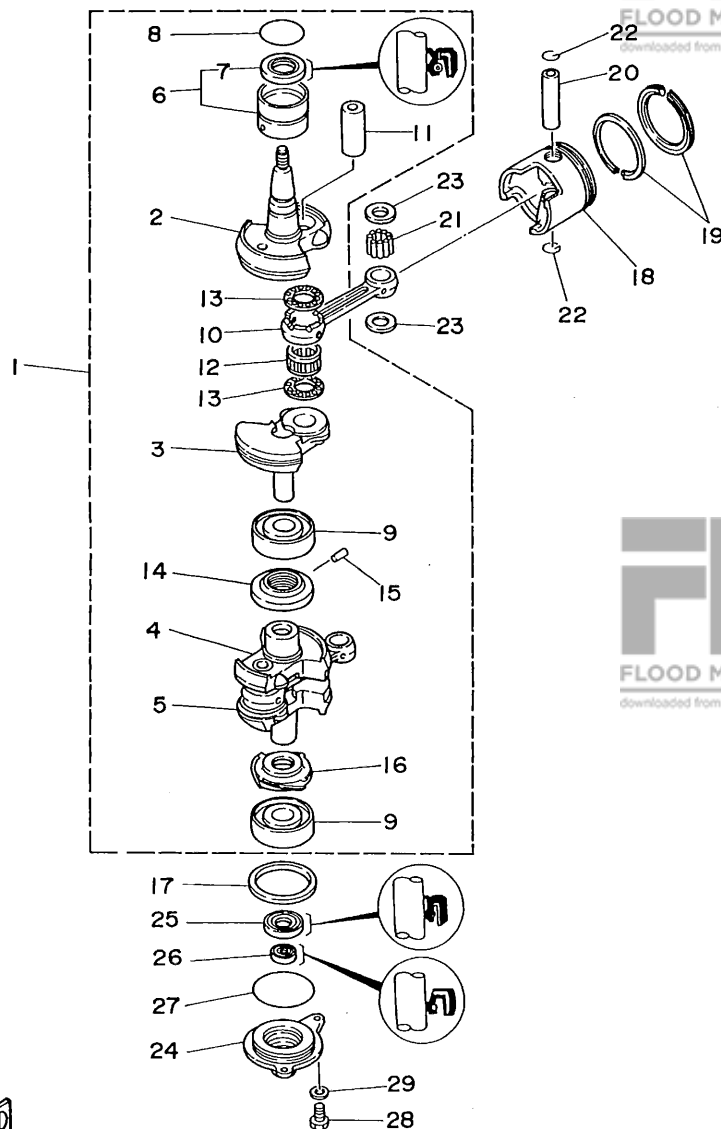


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-11400-10	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	6L2-11412-00	.CRANK 1	1	
3	6L2-11422-00	.MASSOLOTTE DE VILEBREQUIN 1	1	
4	6L2-11432-00	.CRANK 2	1	
5	6L2-11442-00	.MASSOLOTTE DE VILEBREQUIN 2	1	
6	6L2-11432-00	.CRANK 3	1	
7	6L2-11442-00	.MASSOLOTTE DE VILEBREQUIN 3	1	
8	6L2-11442-00	.CRANK 4	1	
9	6L2-11442-00	.MASSOLOTTE DE VILEBREQUIN 4	1	
10	93311-632U7	BEARING, CYLINDRICAL ROULEMENT	1	
11	93102-26M27	OIL SEAL JOINT SPY	1	
12	93210-42159	.O-RING	1	
13	93306-305U3	.JOINT TORIQUE	1	
14	93306-305U3	.BEARING	2	
15	6L2-11651-00	.ROULEMENT	2	
16	6L2-11651-00	.ROD, CONNECTING	2	
17	6L2-11681-00	.BIELLE NUE	2	
18	6L2-11681-00	.PIN, CRANK 1	2	
19	93310-424W9	.MANETON, VILEBREQUIN 1	2	
20	93310-424W9	.BEARING, CYLINDRICAL	2	
21	90209-24M15	.ROULEMENT	4	
22	6L2-11515-00	.WASHER	1	
23	6L2-11515-00	.RONDELLE	1	
24	91690-30010	.SEAL, LABYRINTH 1	1	
25	91690-30010	.JOINT, LABYRINTHE 1	1	
26	6J8-11536-00	.PIN, SPRING	1	
27	6J8-11536-00	.AGRAFFE	1	
28	90201-50306	.GEAR, DRIVE	1	
29	90201-50306	.PIGNON SECONDAIRE	1	
30	6L2-11631-00-97	WASHER, PLATE RONDELLE, PLATE	2	
31	6L2-11635-00	PISTON (STD)	2	
32	6L2-11635-00	PISTON (0.25MM O/S)	2	AP
33	6L2-11636-00	PISTON (0.25MM O/S)	2	AP
34	6L2-11636-00	PISTON (0.50MM O/S)	2	AP
35	6L2-11610-00	PISTON (0.50MM O/S)	2	AP
36	6L2-11610-00	PISTON RING SET (STD)	2	
37	6L2-11610-10	JEU DE SEGMENTS (STD)	2	AP
38	6L2-11610-10	PISTON RING SET (0.25MM O/S)	2	AP
39	6L2-11610-20	JEU DE SEGMENTS (0.25MM O/S)	2	AP
40	6L2-11610-20	PISTON RING SET (0.50MM O/S)	2	AP
41	6L2-11610-20	JEU DE SEGMENTS (0.50MM O/S)	2	AP
42	648-11633-00	PIN, PISTON	2	
43	93602-18M12	AXE, PISTON	62	
44	93450-20026	PIN, DOWEL	4	
45	90201-18522	GOUJON	4	
46	6L2-15396-00-5B	CIRCLIP	1	
47	6L2-15396-00-5B	CIRCLIP	1	
48	6L2-15396-00-5B	WASHER, PLATE	1	
49	6L2-15396-00-5B	RONDELLE, PLATE	1	
50	6L2-15396-00-5B	HOUSING, OIL SEAL	1	
51	6L2-15396-00-5B	LOGEMENT DE JOINT SPY	1	

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FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93102-25142	OIL SEAL	1	
26	93101-13M37	JOINT SPY	1	
27	93210-56M80	O-RING	1	
28	97095-06016	JOINT TORIQUE	2	
29	92990-06600	BOLT BOULON	2	
		WASHER, PLATE RONDELLE, PLATE	2	

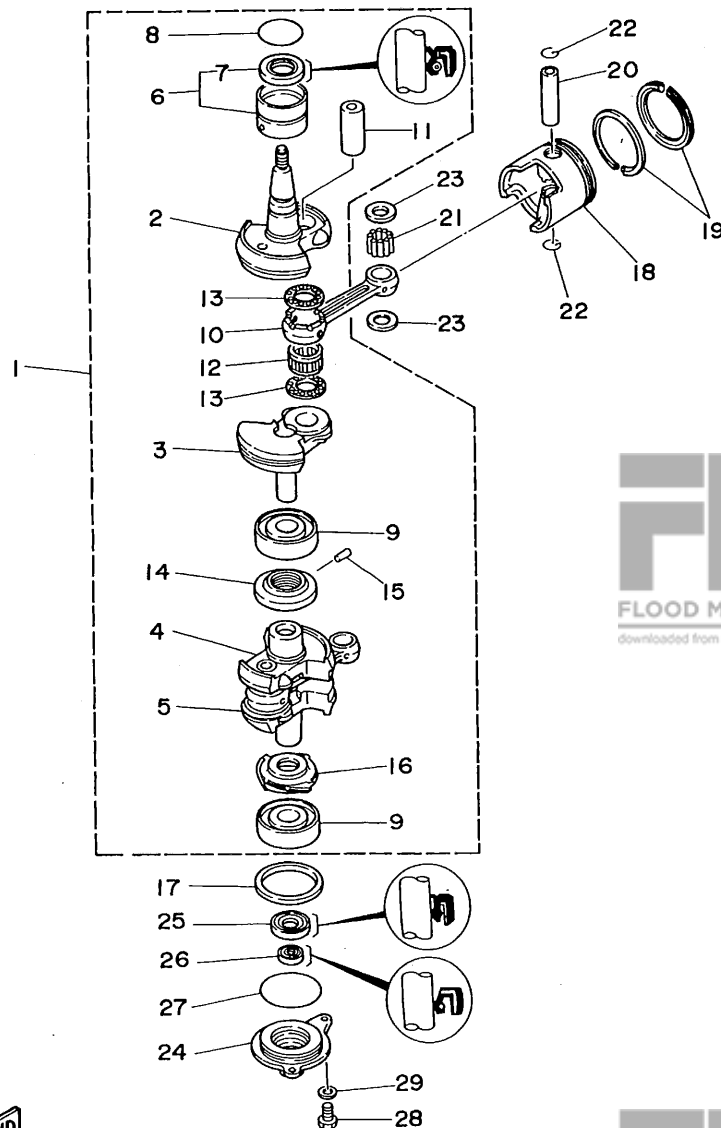
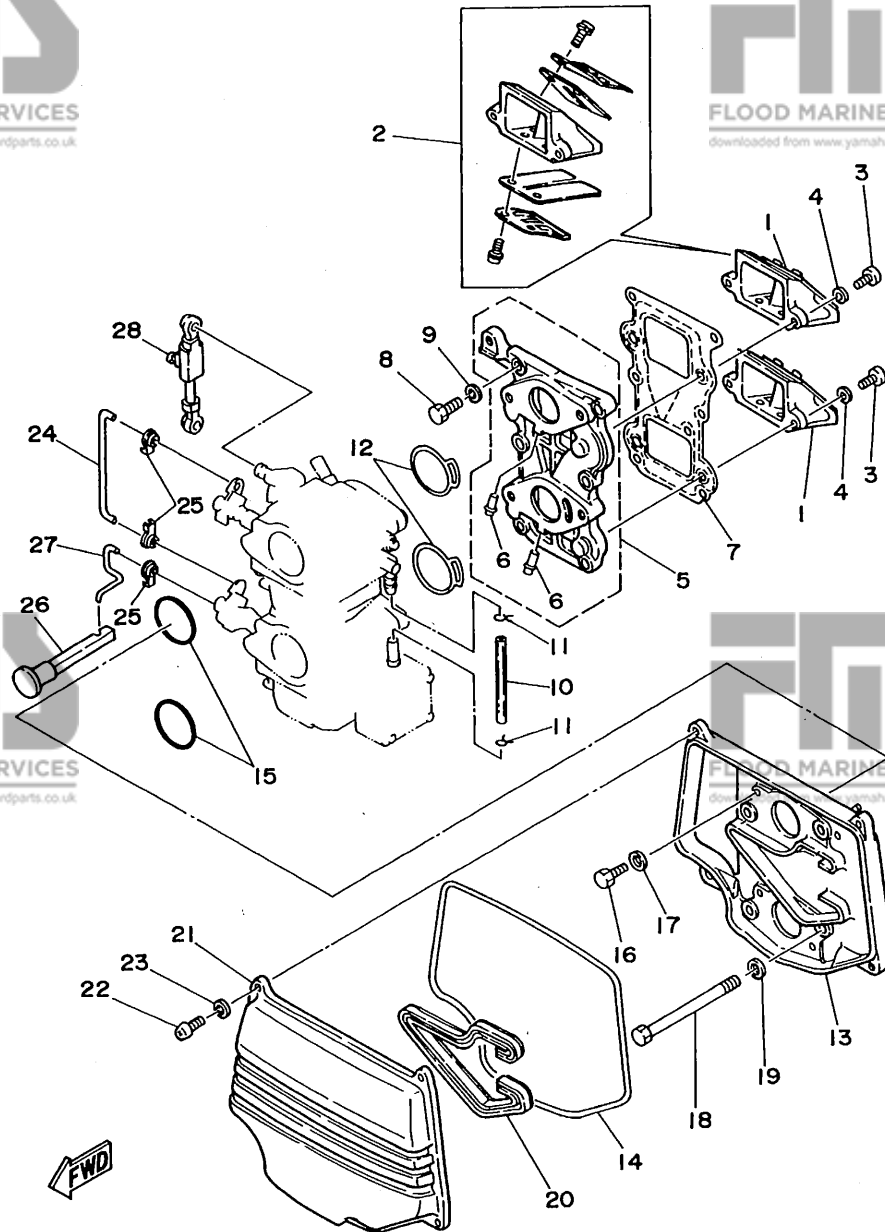


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-13610-00	REED VALVE ASSY	2	
2	6L2-W0004-00	CLAPET COMPLET	1	
3	98580-05016	.REED SET	4	
4	92990-05600	.JEU DE CLAPETS	4	
5	6L2-13641-10-94	SCREW, PAN HEAD	1	
6	676-14485-00	VIS	2	
7	6L2-13621-00	WASHER, PLATE	1	
8	97095-06025	RONDELLE, PLATE	6	
9	92990-06600	MANIFOLD 1	6	
10	90445-09012	TUBULURE 1	1	
11	90467-08004	.PIPE, JOINT	2	
12	6L2-14198-00	.DURITE	2	
13	6L2-14417-00-94	GASKET, VALVE SEAT	1	
14	6L2-14476-00	JOINT, SIEGE DE CLAPET	1	
15	93210-35M86	BOLT	2	
16	97013-05012	BOULON	4	
17	92990-05600	WASHER, PLATE	4	
18	97390-06085	RONDELLE, PLATE	4	
19	92990-06600	BOLT	4	
20	6L2-14476-11	WASHER, PLATE	1	
21	6L2-14418-00	JOINT SPY	1	
22	98580-05016	COVER 1	4	
23	92990-05600	COUVERCLE 1	4	
24	6J8-41259-00	SEAL	1	
25	661-41262-02	JOINT SPY	3	
26	6J8-41271-01	COVER 2	1	
27	6L2-41257-00	COUVERCLE 2	1	
28	6L2-41217-00	SCREW, PAN HEAD	1	
		VIS	1	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	
		ROD, CHOKE 3	1	
		TRINGLE 3, STARTER	1	
		JOINT, CHOKE LEVER	3	
		RACCORD, LEVIER DE STARTER	1	
		KNOB, CHOKE	1	
		BOUTON DE STARTER	1	
		ROD, CHOKE 2	1	
		TRINGLE 2, STARTER	1	
		ROD, ACCEL. LEVER	1	
		TIGE, LEVIER ACCELERATION	1	

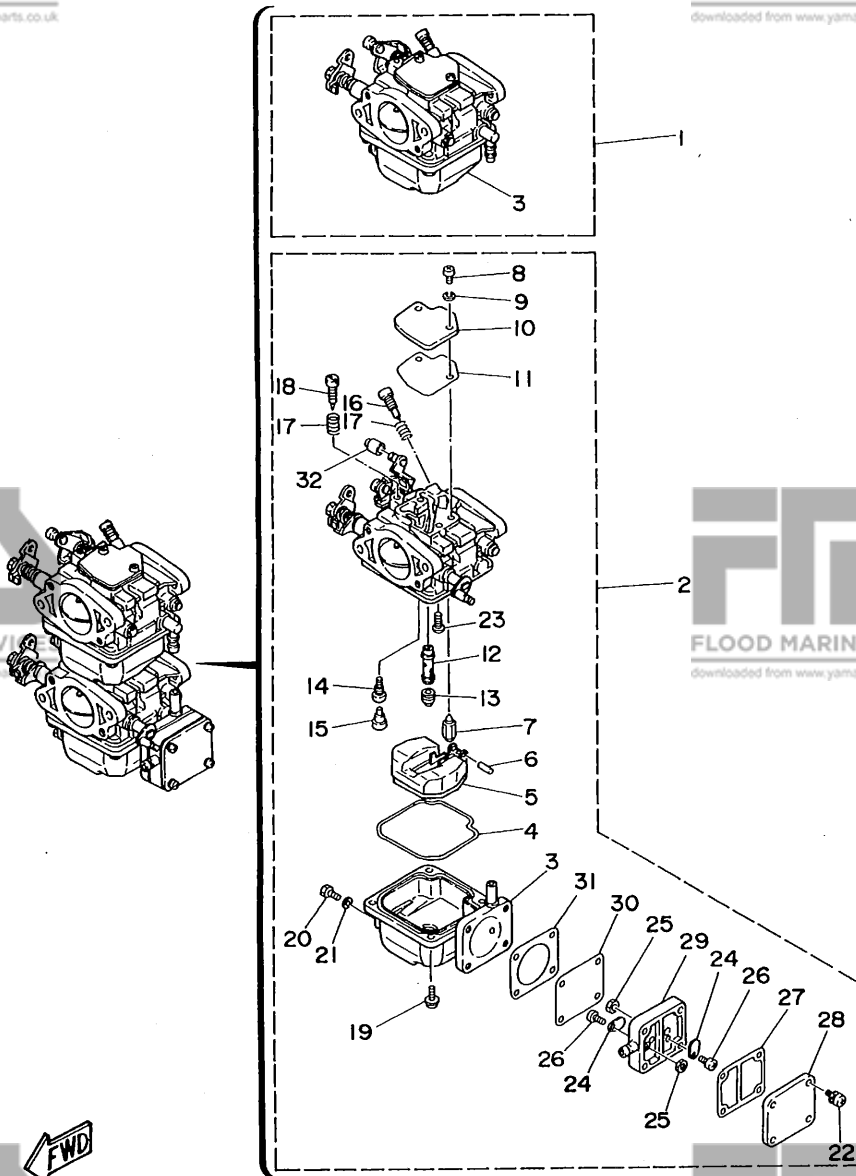


B3

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14301-01	CARBURETOR ASSY 1 (25N) CARBURATEUR COMPLET 1 (25N)	1	UR UPPER
	6L3-14301-00	CARBURETOR ASSY 1 (20D) CARBURATEUR COMPLET 1 (20D)	1	UR UPPER
2	6L2-14302-01	CARBURETOR ASSY 2 (25N) CARBURATEUR COMPLET 2 (25N)	1	UR LOWER
	6L3-14302-00	CARBURETOR ASSY 2 (20D) CARBURATEUR COMPLET 2 (20D)	1	UR LOWER
3	6L2-14381-00	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1	UR UPPER
	6L2-14383-00	.BODY, FLOAT CHAMBER 2 .CORPS, CUVE DE FLOTTEUR 2	1	UR LOWER
4	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
5	6L2-14385-00	.FLOAT .FLOTTEUR	2	
6	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
7	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
8	98580-04010	.SCREW, PAN HEAD .VIS	4	
9	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
10	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	2	
11	6L2-14399-00	.GASKET .JOINT	2	
12	6L2-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	2	
13	30X-14343-63	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	2	
14	6L2-14342-30	.JET, PILOT (# 60) .GICLEUR, RALENTI (# 60)	2	
15	50M-14355-00	.PLUG .PLOT	2	
16	6L2-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	2	
17	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	4	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	2	
19	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	8	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	2	
21	6L2-14398-00	.GASKET .JOINT	2	
22	677-24444-01	.SCREW .VIS	4	
23	98980-04006	.SCREW, BIND .VIS	2	
24	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
25	95380-03600	.NUT .ECROU	2	

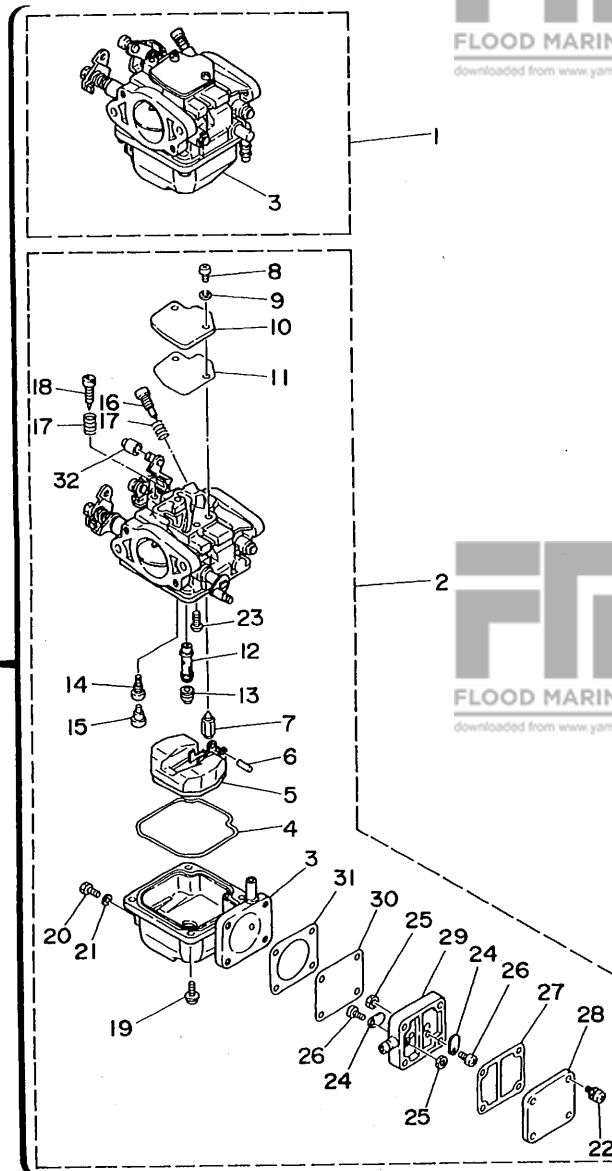
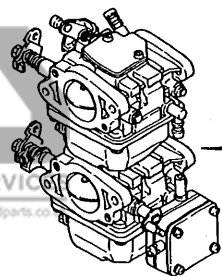


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FIG. 4 CARBURETOR

CARBURATEUR

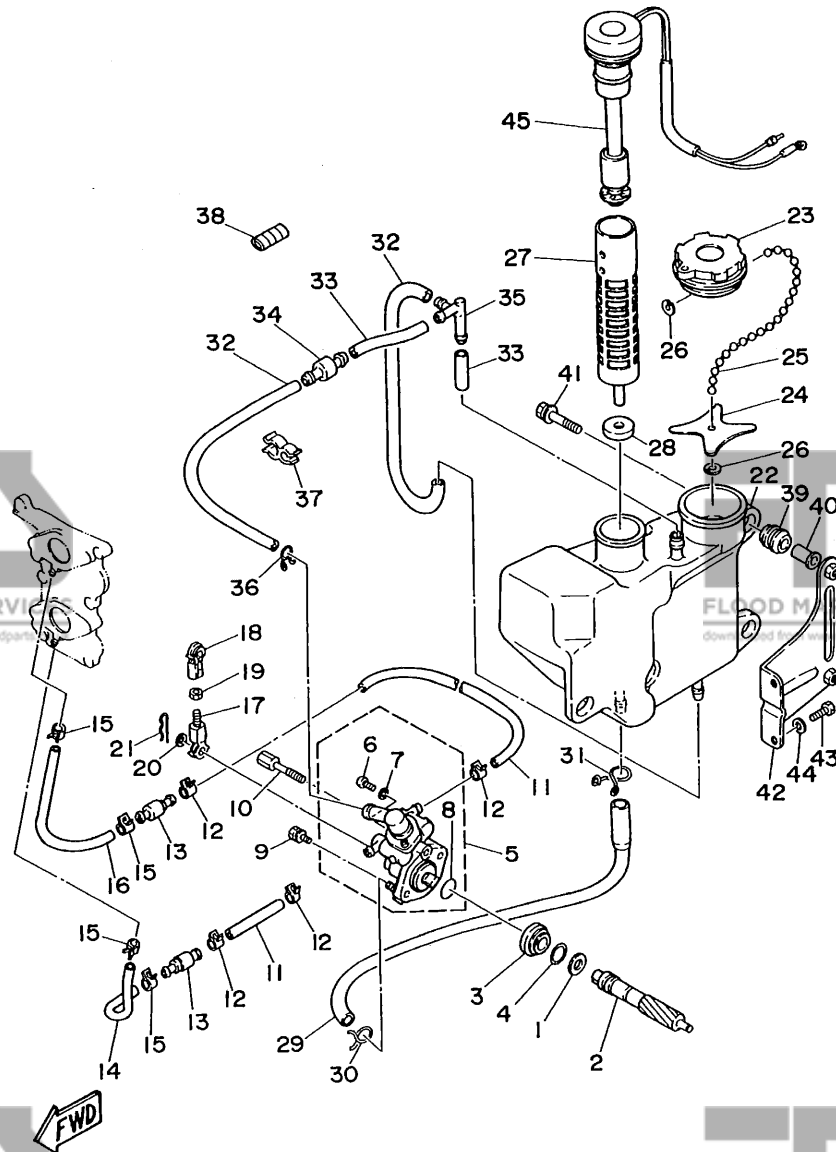
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
27	6L2-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	
28	6L2-24413-00	.BODY 2 .CORPS 2	1	
29	682-24412-00	.BODY 1 .CORPS 1	1	
30	677-24411-02	.DIAPHRAGM .DIAPHRAGME	1	
31	677-24434-02	.GASKET, BODY .JOINT, CORPS	1	
32	6L2-14578-00	.COLLAR .COLLERETTE	1	



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FIG. 5 OIL PUMP

POMPE A HUILE



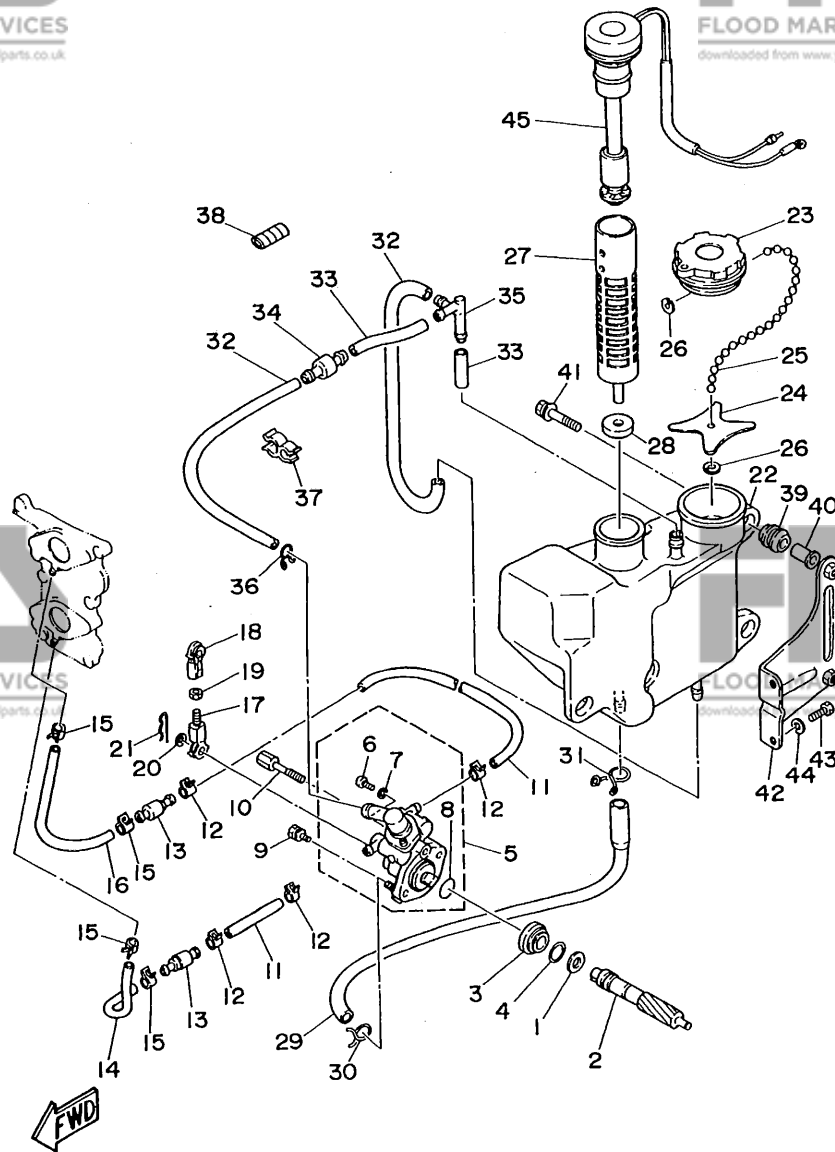
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1
2	6L2-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1
3	6J8-13117-00	COLLAR, DISTANCE ENTRETOISE	1
4	93210-13595	O-RING JOINT TORIQUE	1
5	6L2-13200-00	OIL INJECTION PUMP ASSY VIEUX	1
6	6L2-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1
7	1YU-13187-00	.GASKET, BREATHER BOLT .JOINT, BOULON DE RENIFLARD	1
8	93210-19M82	.O-RING .JOINT TORIQUE	1
9	97513-05218	BOLT, WITH WASHER VIS HEXAGONAL	1
10	90109-05M33	BOLT BOULON	1
11	90445-07M32	HOSE DURITE	2
12	90468-07M02	CLIP JONC	4
13	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	2
14	90445-07M04	HOSE DURITE	1
15	90468-07M02	CLIP JONC	4
16	90445-07M16	HOSE DURITE	1
17	682-41237-50	JOINT, LINK RACCORD	1
18	6H1-41237-00	JOINT, LINK RACCORD	1
19	95380-05700	NUT ECROU	1
20	90202-05088	WASHER, PLATE RONDELLE, PLATE	1
21	90468-05M03	CLIP JONC	1
22	6L2-21707-01	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1
23	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1
24	6L2-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1
25	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1
26	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2
27	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1
28	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1

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FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE 1	1	
30	90467-08004	CLIP JONC	1	
31	90467-11M08	CLIP JONC	1	
32	90445-11M03	HOSE DURITE	2	
33	90445-11M07	HOSE DURITE	2	
34	6J8-21744-00	BREATHER RENIFLARD	1	
35	6E5-24376-10	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
36	90467-10M04	CLIP JONC	1	
37	90464-11M24	CLAMP BRIDE	1	
38	90446-10M02	HOSE DURITE	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
40	624-42542-00	PIPE TUYAU	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
42	6L2-21798-00	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	
43	97095-06016	BOLT BOULON	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
45	6L2-85720-01	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	



B7

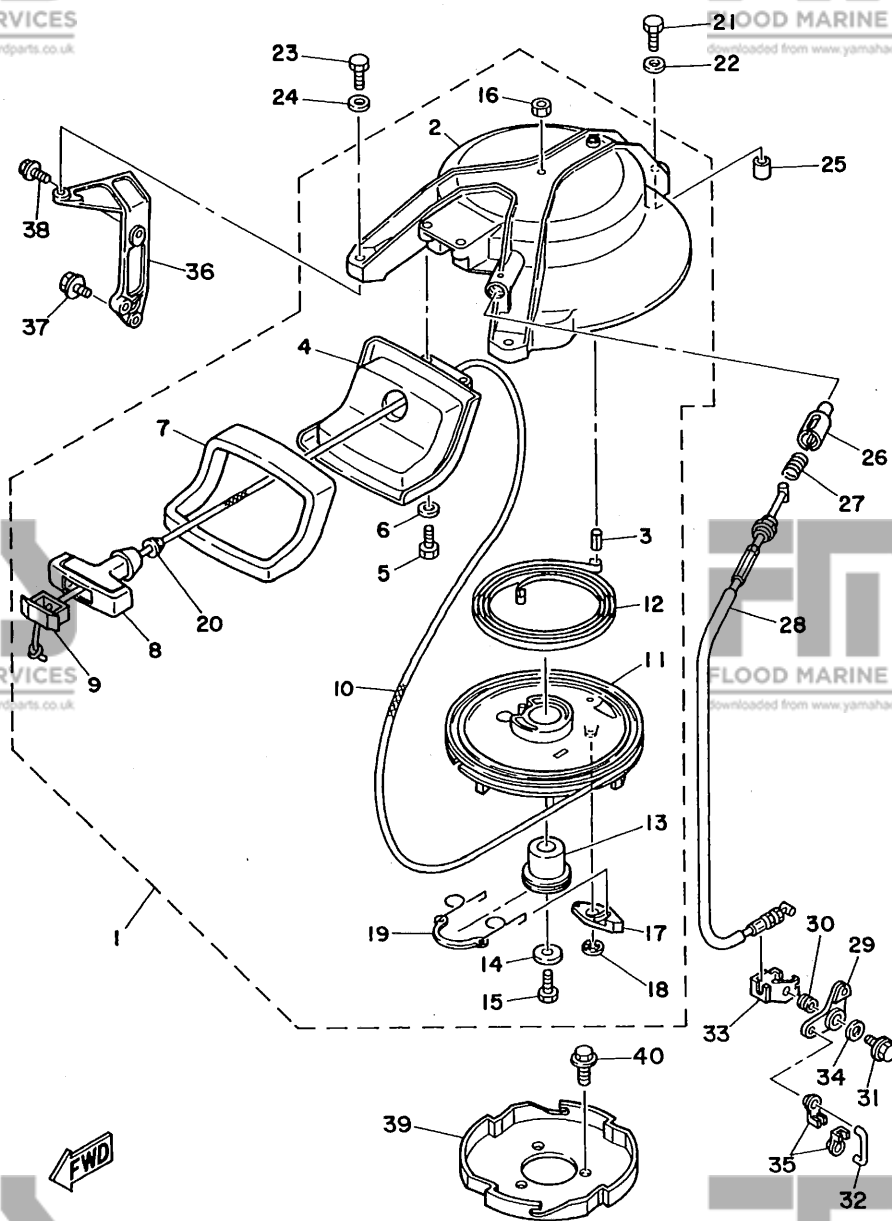


FIG. 6 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-15710-01	STARTER ASSY DEMARREUR COMPLET	1	
2	6L2-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40014	.PIN, SPRING .AGRAFFE	1	
4	6L2-15758-00-94	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6L2-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
9	6F5-15779-02	.COVER .COUVERCLE	1	
10	*	.WIRE (L1950) .FIL (L1950)	1	
11	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
12	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
13	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
14	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
15	97095-06025	.BOLT .BOULON	1	
16	95380-06700	.NUT .ECROU	1	
17	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
18	93430-06M02	.CIRCLIP .CLIPS	1	
19	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
20	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
21	97095-06035	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	97095-06025	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.95M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M.

C1

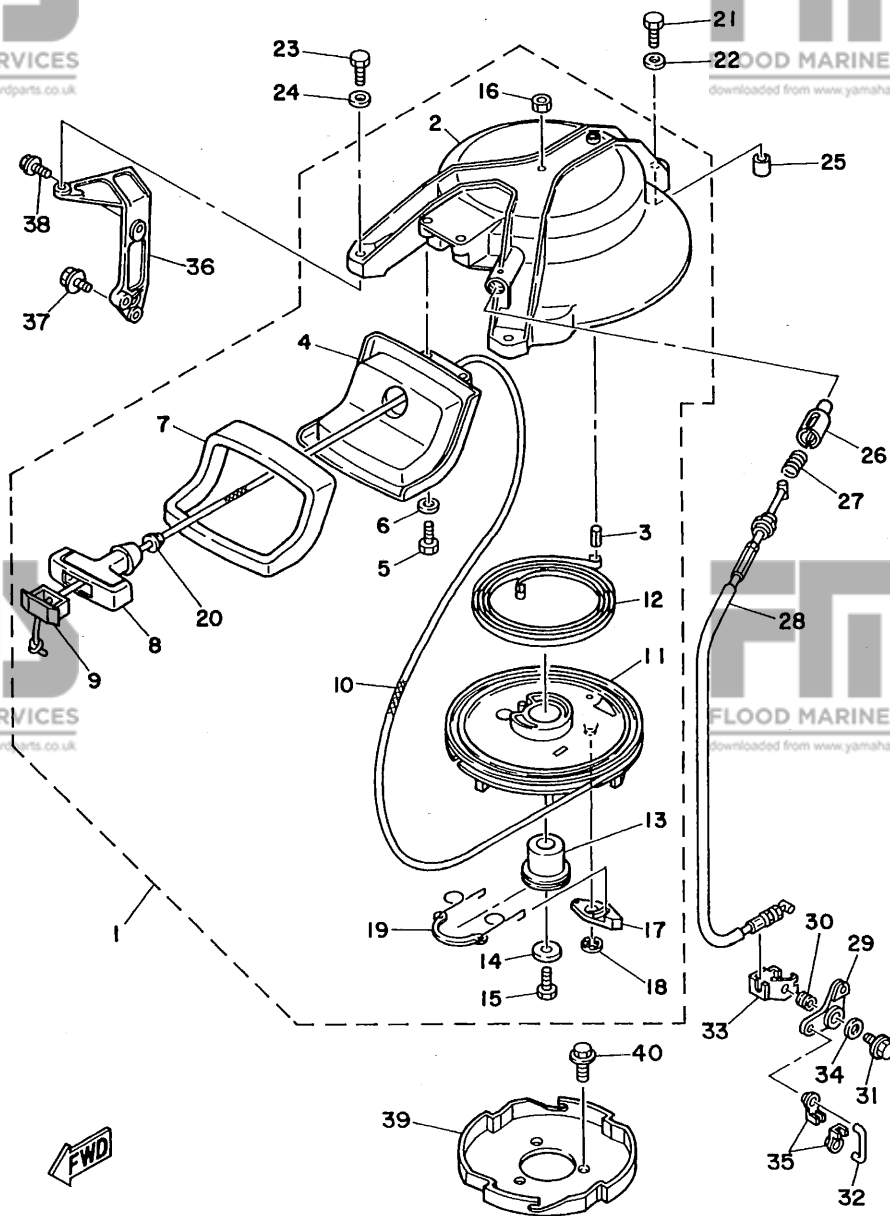


FIG. 6 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
27	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	6L2-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
29	6L2-15746-00	ARM BRAS	1	
30	90387-06M51	COLLAR COLLERETTE	1	
31	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	1	
32	6L2-15747-00	LINK BIELLE	1	
33	6L2-15774-00	STAY 4 SUPPORT 4	1	
34	90201-06M62	WASHER, PLATE RONDELLE, PLATE	1	
35	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
36	6L2-15772-00-94	STAY 2 SUPPORT 2	1	
37	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
38	97095-06020	BOLT BOULON	1	
39	6L2-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	
40	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	

C2

FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE 1	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
3	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE 1	1	
4	90445-09M25	HOSE DURITE	1	
5	90467-08004	CLIP JONC	4	
6	61N-24560-00	FILTER ASSY ENS FILTRE	1	
7	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
8	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
9	93210-32738	.O-RING .JOINT TORIQUE	1	
10	6L2-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	
11	97313-06014	BOLT BOULON	1	
12	95380-08600	NUT ECROU	1	
13	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

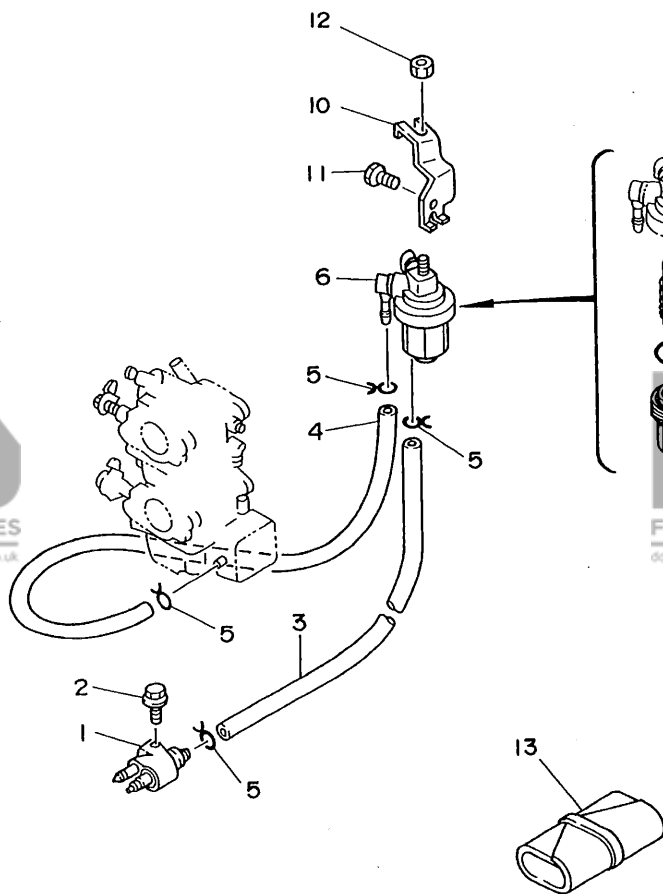
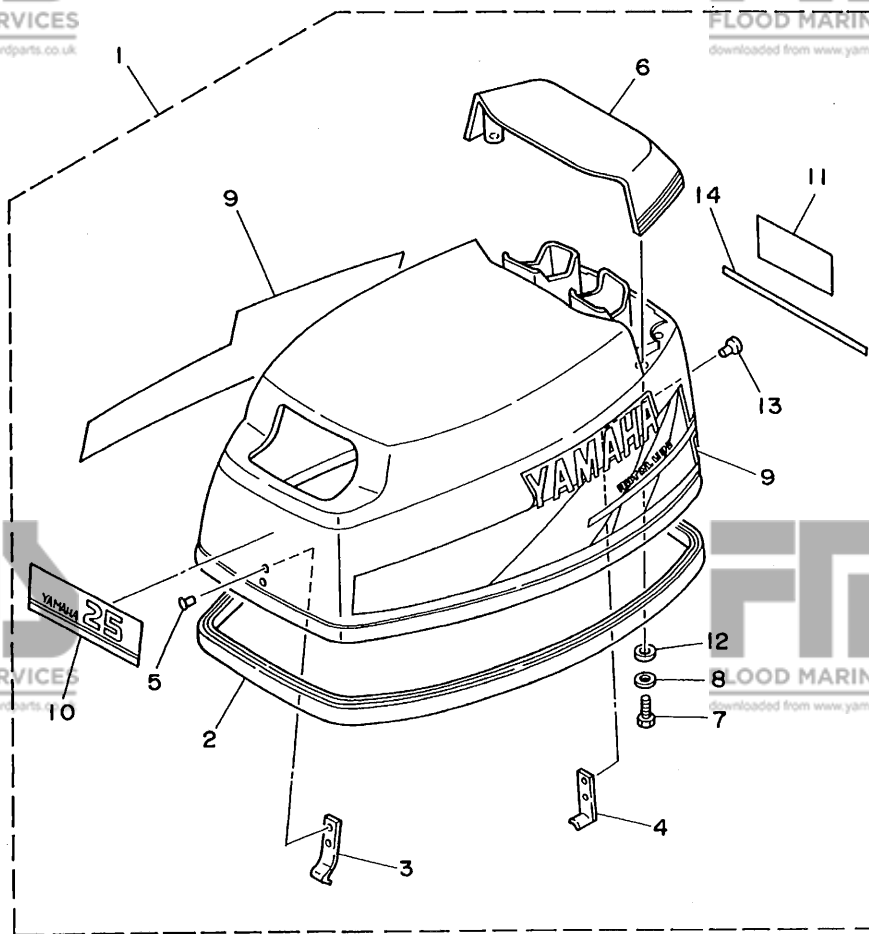


FIG. 8 TOP COWLING

CAPOT SUPERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25N
	6L3-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 20D
2	6L2-42615-00	.SEAL .JOINT	1	
3	6G1-42651-71	.HOOK .CROCHET	1	
4	6L2-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
5	90266-04M00	.RIVET .RIVET	2	
6	6L2-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	97095-06016	.BOLT .BOULON	4	
8	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
9	6L2-W0070-60	.GRAPHIC SET .JEU DIEMBLEMES	1	
10	6L2-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 25N
	6L3-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 20D
11	6L2-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 25N
	6L3-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 20D
12	90202-05M38	.WASHER, PLATE .RONDELLE, PLATE	4	
13	90266-04M04	.RIVET .RIVET	2	
14	6L2-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	

FWD

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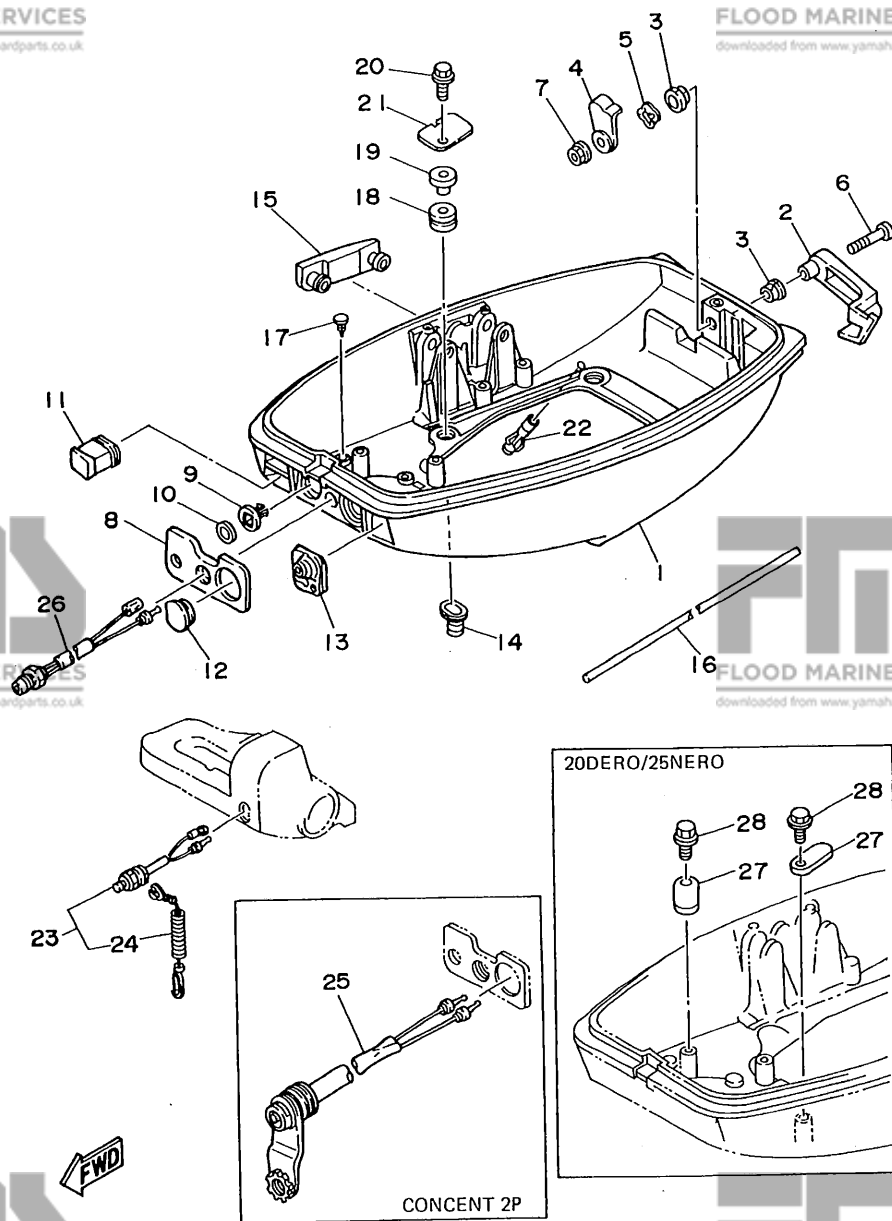


FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

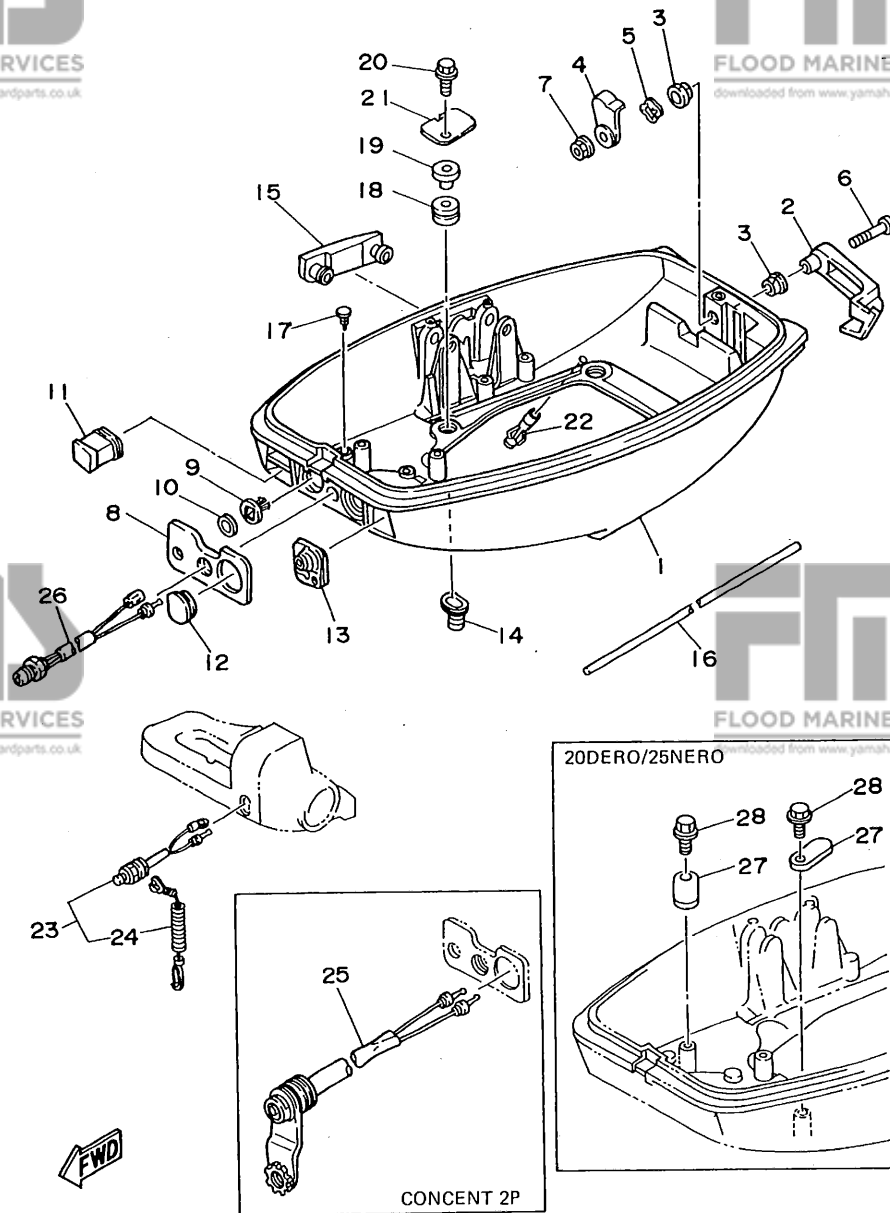
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42711-02-4D	COWLING, BOTTOM CUVETTE	1	
2	6L2-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12M45	BUSH DOUILLE	2	
4	6L2-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97880-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
7	95780-06300	NUT, FLANGE ECROU	1	
8	6L2-42719-A0	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
9	689-41273-00	GROMMET PASSE-FIL	1	
10	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
11	6L2-42725-00	GROMMET PASSE-FIL	1	20DMO/25NMO
12	661-42724-00	GROMMET PASSE-FIL	1	20DMO/25NMO
13	6L2-42726-01	GROMMET PASSE-FIL	1	UR
14	6L2-42726-10	GROMMET PASSE-FIL	1	UR 20DERO/25NERO
15	661-42727-00	GROMMET PASSE-FIL	1	
16	6L2-42748-01	GROMMET PASSE-FIL	1	
17	6L2-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
18	90338-05M03	PLUG PLOT	2	
19	90480-15M31	GROMMET RONDELLE CAOUTCHOUC	4	
20	90387-06M52	COLLAR COLLERETTE	4	
21	95895-06020	BOLT, FLANGE BOULON	4	
22	6L2-42738-01	PLATE, FITTING ETRIER	2	
23	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
24	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
25	682-82556-00	STOPPER .PLAQUETTE	1	
26	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	20DE(R)0/25NE(R)0
27	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	
28	6E5-82588-00	PLATE PLAQUE	2	20DERO/25NERO

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FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

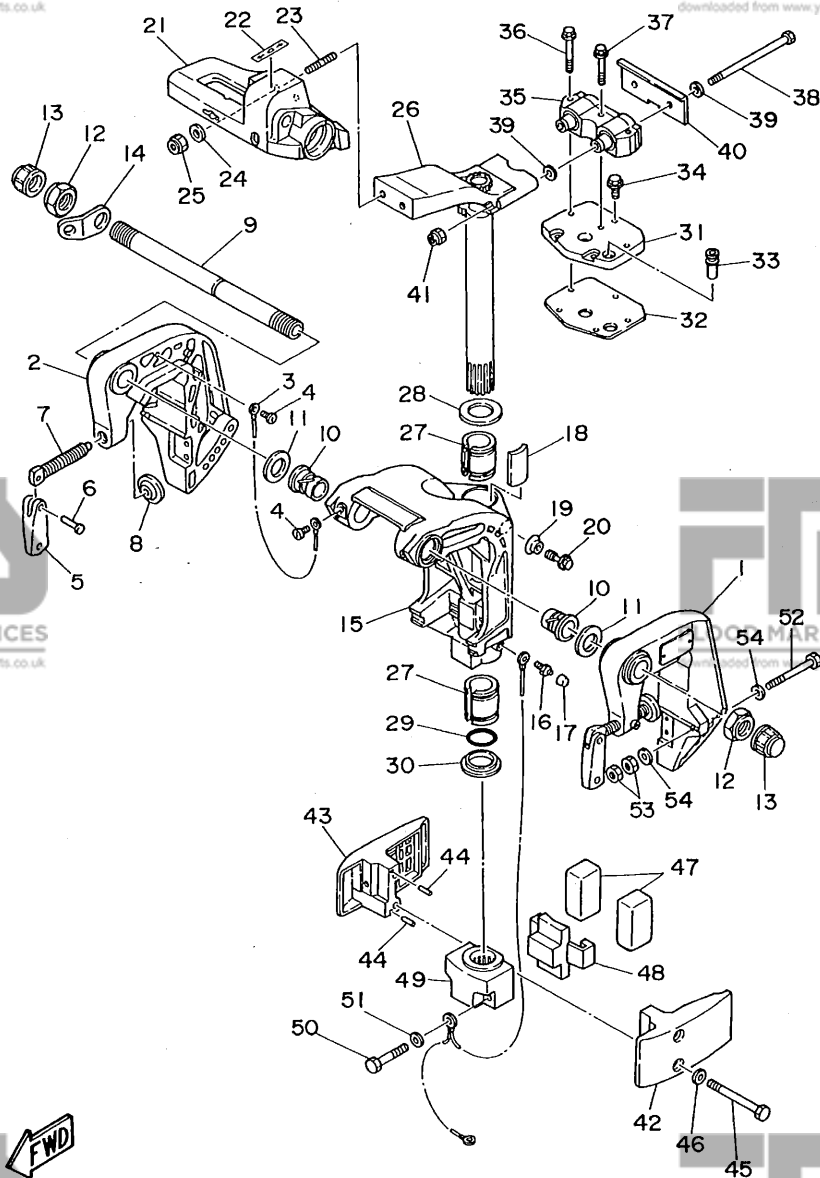
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	95895-06016	BOLT, FLANGE BOULON	2	20DERO/25NERO



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FIG. 10 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6L2-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
5	616-43118-01-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILE	2	
7	6L2-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M67	BUSH DOUILLE	2	
11	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
12	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
13	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
14	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
15	6L2-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
18	6H4-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
19	689-43373-01	SEAL, DAMPER JOINT	1	
20	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
21	6L2-42121-01-4D	BRACKET SUPPORT	1	
22	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
23	90116-10M28	BOLT, STUD GOUJON	2	
24	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
26	6L2-42510-00-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
27	90386-30M75	BUSH DOUILLE	2	
28	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	

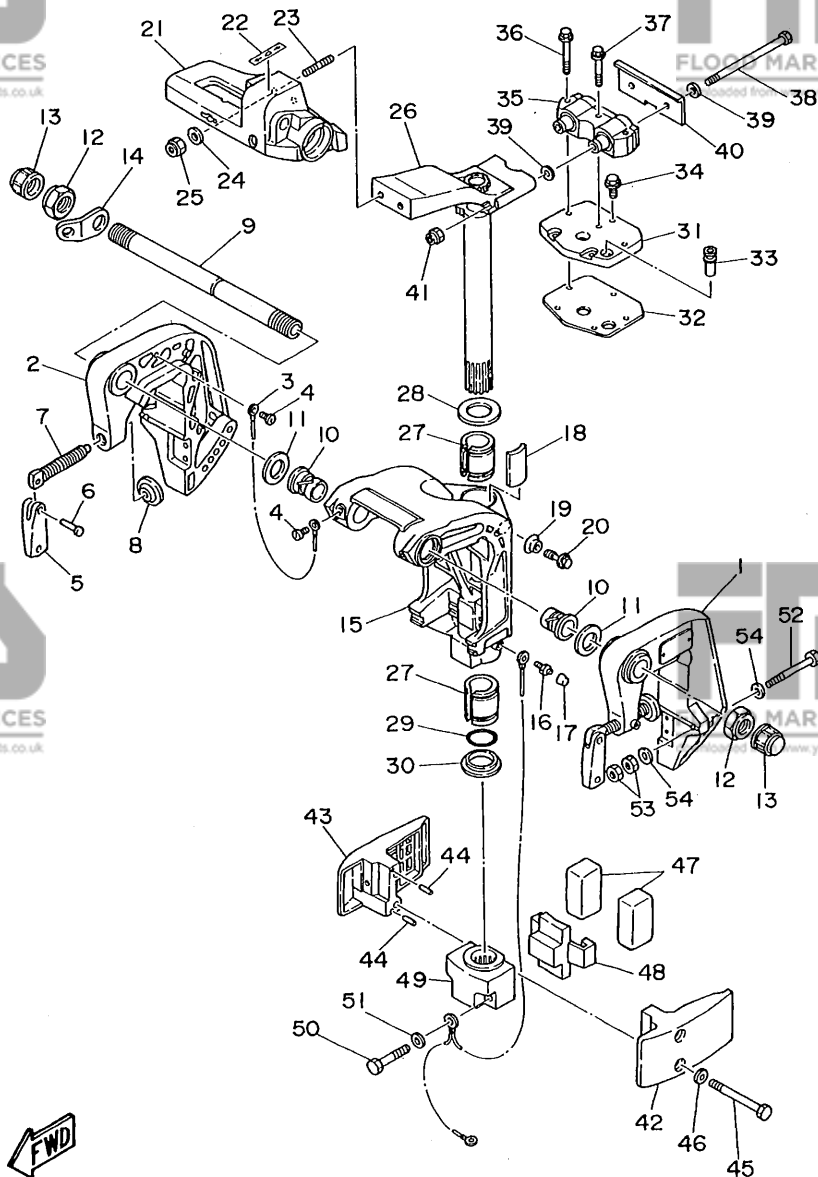


FIG. 10 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29375	O-RING	1	
		JOINT TORIQUE		
30	90386-30M60	BUSH	1	
		DOUILLE		
31	6L2-44512-00-40	COVER, UPPER MOUNT	1	
		COUVERCLE		
32	6L2-45114-A1	GASKET, UPPER CASING	1	
		JOINT, TUBE D'ARBRE		
33	6L2-44365-00	DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU		
34	97595-06520	BOLT, WITH WASHER	3	
		VIS HEXAGONAL		
35	6L2-44514-00	MOUNT DAMPER, UPPER SIDE	1	
		SILENT-BLOC, SUPERIEUR LATERAL		
36	90119-06M04	BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE		
37	90119-06M05	BOLT, WITH WASHER	1	
		BOULON, AVEC RONDELLE		
38	90101-08M09	BOLT	2	
		BOULON		
39	90201-08M01	WASHER, PLATE	4	
		RONDELLE, PLATE		
40	6L2-44526-00	PLATE	1	
		PLAQUE		
41	95780-08300	NUT, FLANGE	2	
		ECROU		
42	6L2-44551-00-40	HOUSING, LOWER MOUNT RUBBER	1	
		BOITIER, SILENT-BLOC INFÉRIEUR		
43	6L2-44552-00-40	HOUSING, LOWER MOUNT RUBBER	1	
		BOITIER, SILENT-BLOC INFÉRIEUR		
44	93604-10M03	PIN, DOWEL	2	
		CLAVETTE		
45	97095-08085	BOLT	2	
		BOULON		
46	92990-08600	WASHER, PLATE	2	
		RONDELLE, PLATE		
47	6L2-44555-00	MOUNT DAMPER, LOWER SIDE	2	
		SILENT-BLOC, INFÉRIEUR LATERAL		
48	6L2-44557-00	MOUNT DAMPER, LOWER FRONT	1	
		SILENT-BLOC, INFÉRIEUR AVANT		
49	6L2-44553-00-40	COVER, LOWER MOUNT	1	
		COUVERCLE, SUSPENSION INFÉRIEU		
50	97095-08045	BOLT	2	
		BOULON		
51	92990-08600	WASHER, PLATE	2	
		RONDELLE, PLATE		
52	97095-08070	BOLT	2	
		BOULON		
53	95380-08600	NUT	4	
		ECROU		
54	92990-08600	WASHER, PLATE	4	
		RONDELLE, PLATE		



D1

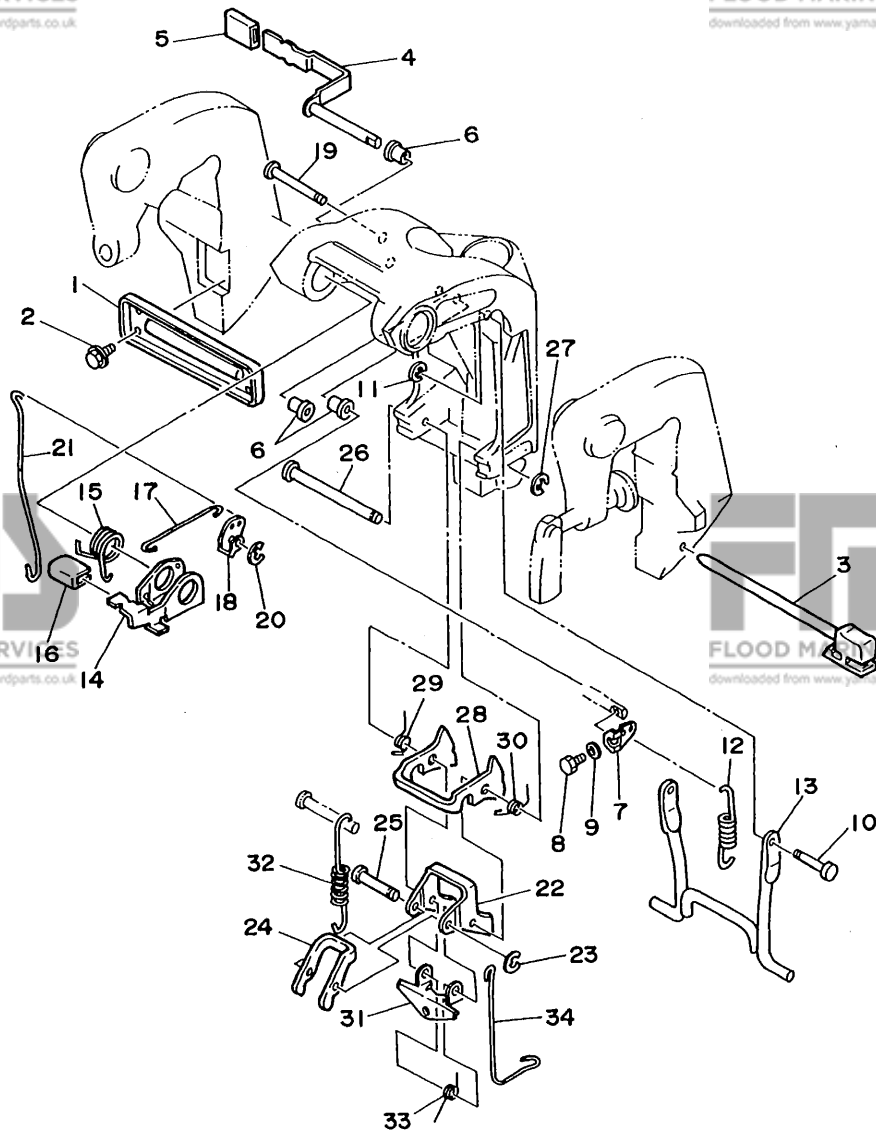


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43165-01	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
2	97590-06510	BOLT, WITH WASHER VIS HEXAGONAL	4	
3	6L2-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
4	6L2-43630-01	TILT LEVER ASSY LEVIER D'INCLINAISON	1	
5	682-43318-01	COVER CAPUCHON	1	
6	90386-08032	BUSH DOUILLE	3	
7	6L2-43682-01	LEVER, SHALLOW WATER DRIVE 2 LEVIER, PEU PROFOND D'EAU	1	
8	97095-05010	BOLT BOULON	1	
9	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
10	6L2-43191-01	SHAFT, STOPPER AXE, BUTEE	1	
11	99080-05600	CIRCLIP CIRCLIP	1	
12	90506-20M27	SPRING, TENSION RESSORT, TENSION	1	
13	6L2-43350-02	RECEIVER ASSY RECEIVER ASSY	1	
14	6L2-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
15	6L2-43188-00	SPRING RESSORT	1	
16	6L2-43633-10	COVER, TILT LEVER COUVERCLE	1	
17	6L2-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHÉ AR	1	
18	6L2-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
19	6L2-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHÉ AR	1	
20	99080-05600	CIRCLIP CIRCLIP	1	
21	6L2-43617-00	ROD, TILT LOCK TIGE	1	
22	6L2-43613-00	ARM, TILT LOCK GUIDE	1	
23	99080-05600	CIRCLIP CIRCLIP	1	
24	6L2-43624-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHÉ AR	1	
25	6L2-43336-00	PIN CLAVETTE	1	
26	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHÉ AR	1	
27	99080-05600	CIRCLIP CIRCLIP	1	
28	6L2-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHÉ AR	1	

D2

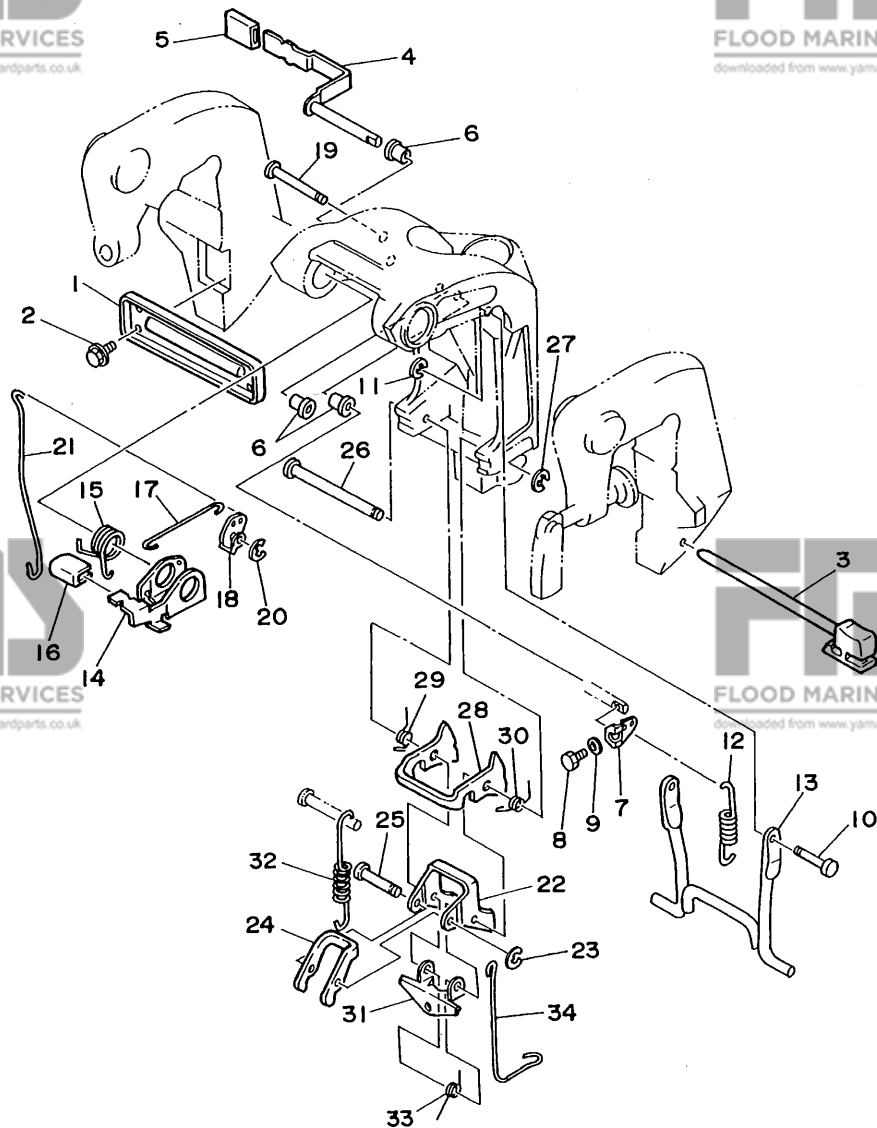


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-12M28	SPRING, TORSION	1	
30	90508-12M29	RESSORT, TORSION	1	
31	6L2-43615-00	SPRING, TORSION	1	
32	90506-23M11	PLATE, TILT LOCK	1	
33	6L2-43657-00	ETRIER, VERROUILLAGE MARCHE AR	1	
34	6L2-43676-00	SPRING, TENSION	1	
		RESSORT, TENSION	1	
		SPRING, LOCK	1	
		RESSORT, BLOCAGE	1	
		HOOK	1	
		CROCHET	1	



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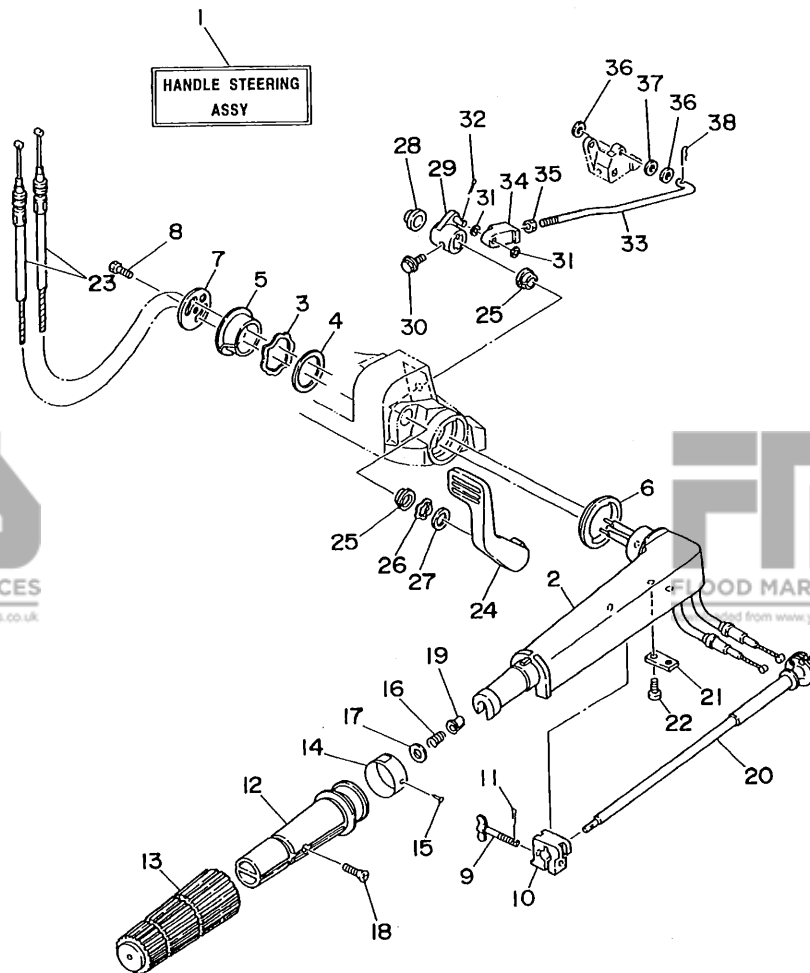


FIG. 12 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 23)	1	
2	6G1-42111-10-4D	HANDLE, STEERING POIGNEE	1	
3	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	
5	90386-33M96	BUSH DOUILLE	1	
6	90386-34M97	BUSH DOUILLE	1	
7	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
8	97095-06020	BOLT BOULON	1	
9	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
10	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
11	91490-16010	PIN, COTTER GOUPILLE	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
13	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
14	6L2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET RIVET	1	
16	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
18	90149-05M13	SCREW VIS	1	
19	90386-08032	BUSH DOUILLE	1	
20	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
21	6E0-42159-02	STAY SUPPORT	1	
22	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
23	6L2-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
24	6L2-44111-00-94	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	90386-15M73	BUSH DOUILLE	2	
26	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	1	
27	90202-15M37	WASHER, PLATE RONDELLE, PLATE	1	

D4

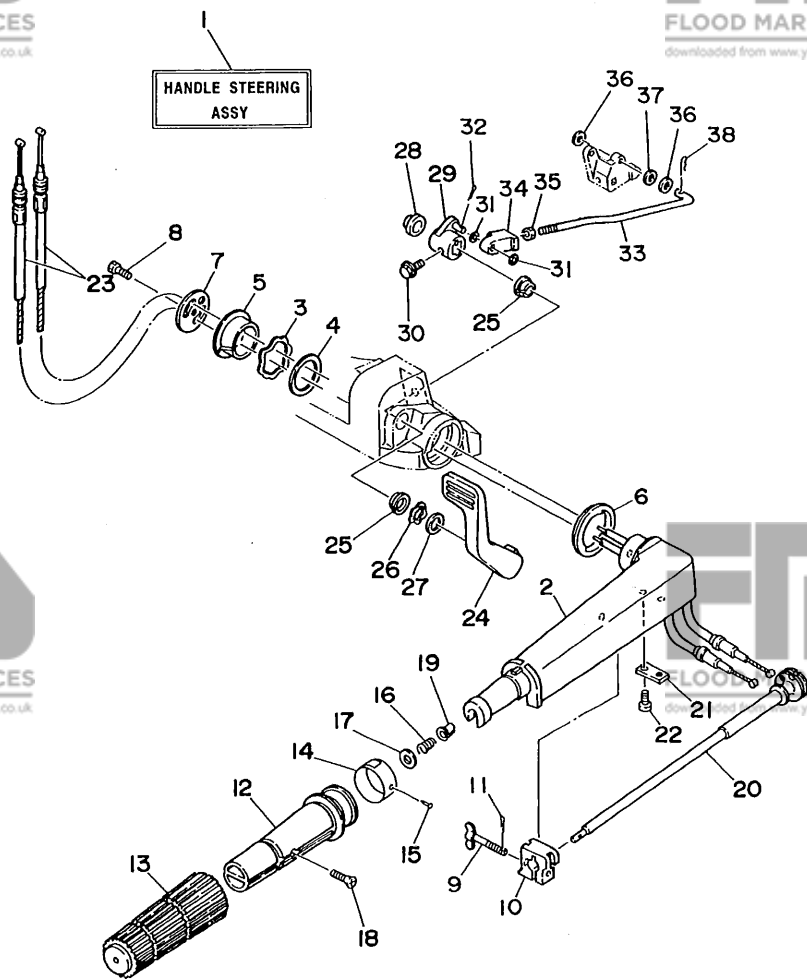


FIG. 12 STEERING

DIRECTION

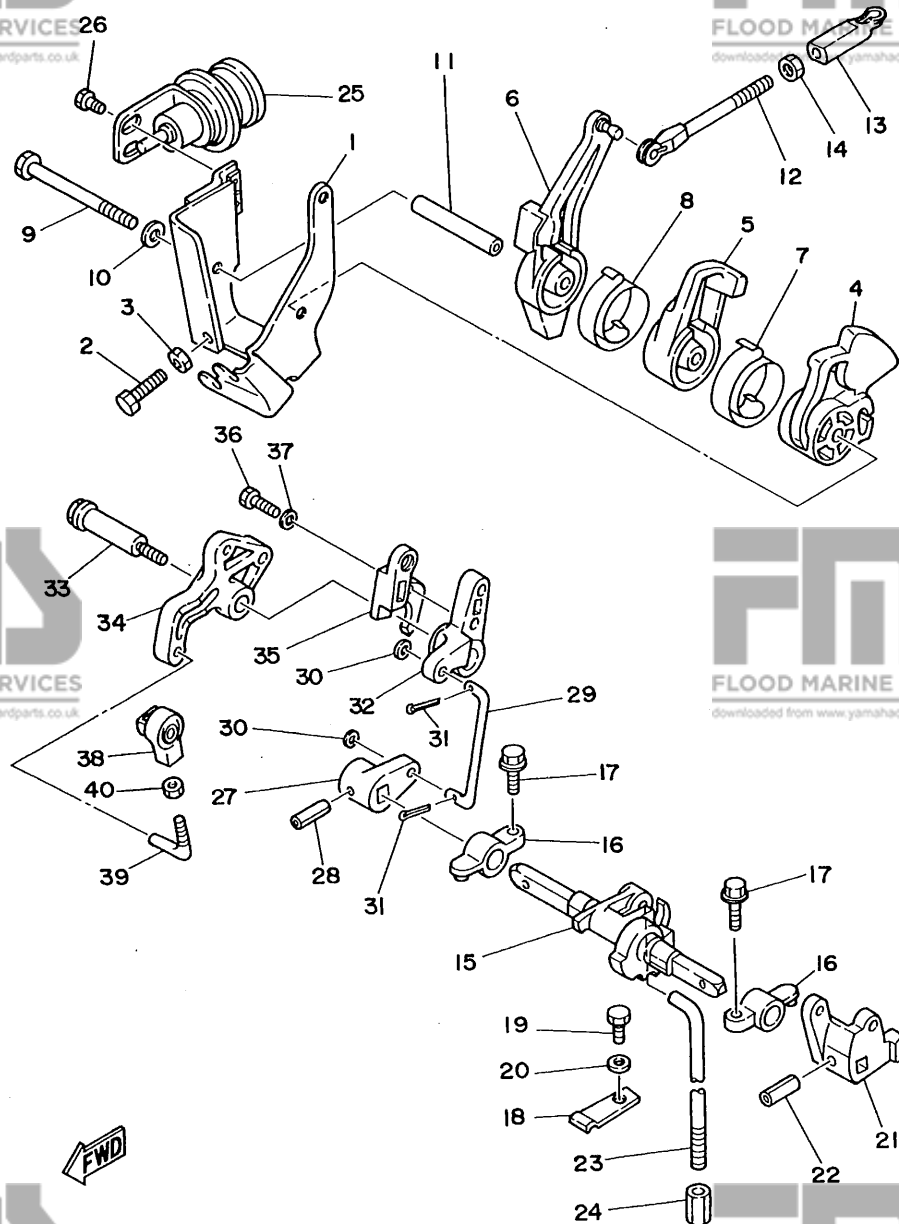
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90386-12M72	BUSH DOUILLE	1	
29	6L2-44125-00-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
30	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
31	90202-06009	WASHER, PLATE RONDELLE, PLATE	2	
32	91490-20010	PIN, COTTER GOUPILLE	1	
33	6L2-44124-00	LINK, SHIFT ROD BIELLETTE	1	
34	6L2-26363-00	END, CABLE EMBOUT DE CABLE	1	
35	95380-06700	NUT ECROU	1	
36	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	
37	90202-05M38	WASHER, PLATE RONDELLE, PLATE	1	
38	90468-05M03	CLIP JONC	1	



D5

FIG. 13 CONTROL

COMMANDE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	97095-06020	BOLT BOULON	1	
3	95380-06700	NUT ECROU	1	
4	6L2-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
5	6L2-41283-00	LEVER, FREE ACCEL. LEVIER	1	
6	6L2-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
7	6J8-42167-00	SPRING 1 RESSORT1	1	
8	6L2-42167-00	SPRING 1 RESSORT1	1	
9	97395-06075	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90387-06M18	COLLAR COLLERETTE	1	
12	689-42169-01	JOINT AXE	1	
13	6H1-41237-00	JOINT, LINK RACCORD	1	
14	95380-05600	NUT ECROU	1	
15	6L2-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
16	6G1-41662-01-94	BRACKET SUPPORT	2	
17	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
18	6J8-44116-00	SPRING RESSORT	1	
19	97095-06012	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
21	6L2-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
22	91690-30318	PIN, SPRING AGRAFFE	1	
23	6L2-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
24	90170-06015	NUT ECROU	1	
25	6L2-14368-00	DIAPHRAGM ASSY 1 DIAPHRAGME 1	1	
26	97095-06008	BOLT BOULON	2	
27	6L2-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
28	91690-30318	PIN, SPRING AGRAFFE	1	

D6

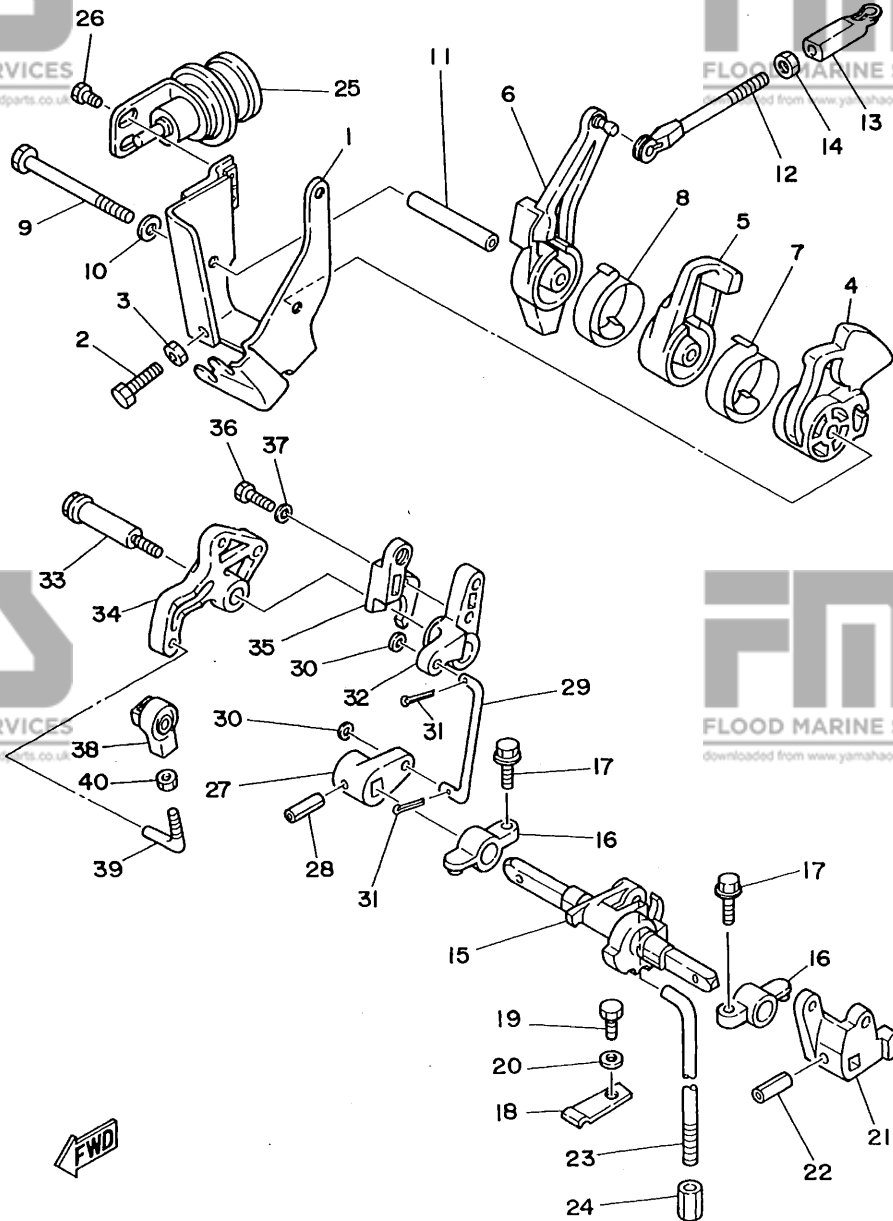


FIG. 13 CONTROL

COMMANDE

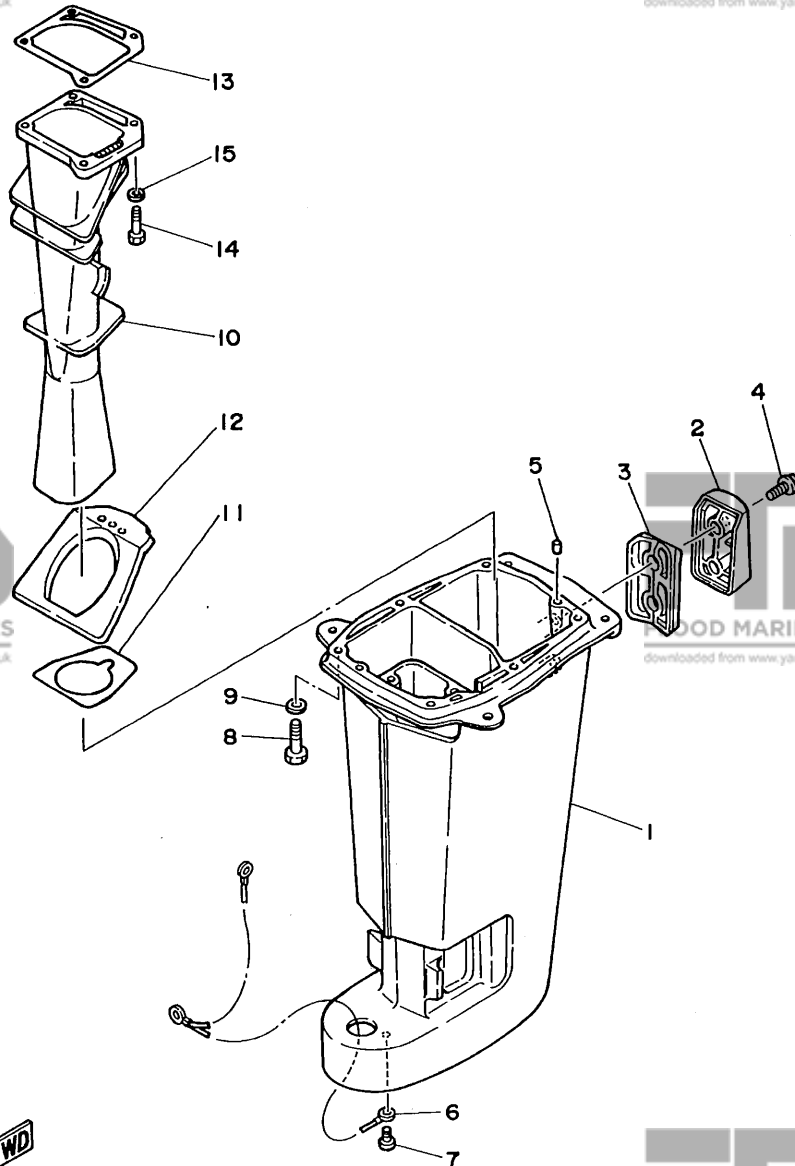
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L2-42192-00	ROD 2	1	
30	90202-05088	TRINGLE 2	2	
31	91490-20010	WASHER, PLATE	2	
32	6L2-44141-01	RONDELLE, PLATE	1	
33	90109-06M28	PIN, COTTER	1	
34	6L2-41212-00	GOUPILLE	1	
35	6L2-44141-10-94	LINK, SHIFT ROD	1	
36	97313-05016	BIELLETTA	1	
37	92990-05600	BOLT	1	
38	6L2-41237-00	BOULON	1	
39	6L2-41238-00	ARM, ACCEL.	1	
40	95380-05700	BRAS	1	
		LINK, SHIFT ROD	1	
		BIELLETTA	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		JOINT, LINK	1	
		RACCORD	1	
		JOINT, LINK	1	
		RACCORD	1	
		NUT	1	
		ECROU	1	

D7

FIG. 14 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6L2-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG
2	6L2-45151-01-4D	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
3	6L2-45115-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
4	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
5	93604-10M03	PIN, DOWEL CLAVETTE	2	
6	6L2-82127-00	WIRE, LEAD 2 FIL 2	1	
7	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
8	97095-08030	BOLT BOULON	6	
9	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
10	6L2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 25N
	6L3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 20D
11	6L2-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	6L2-45123-01	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
13	6L2-41133-A1	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT 1	1	
14	97095-06020	BOLT BOULON	4	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	



E1

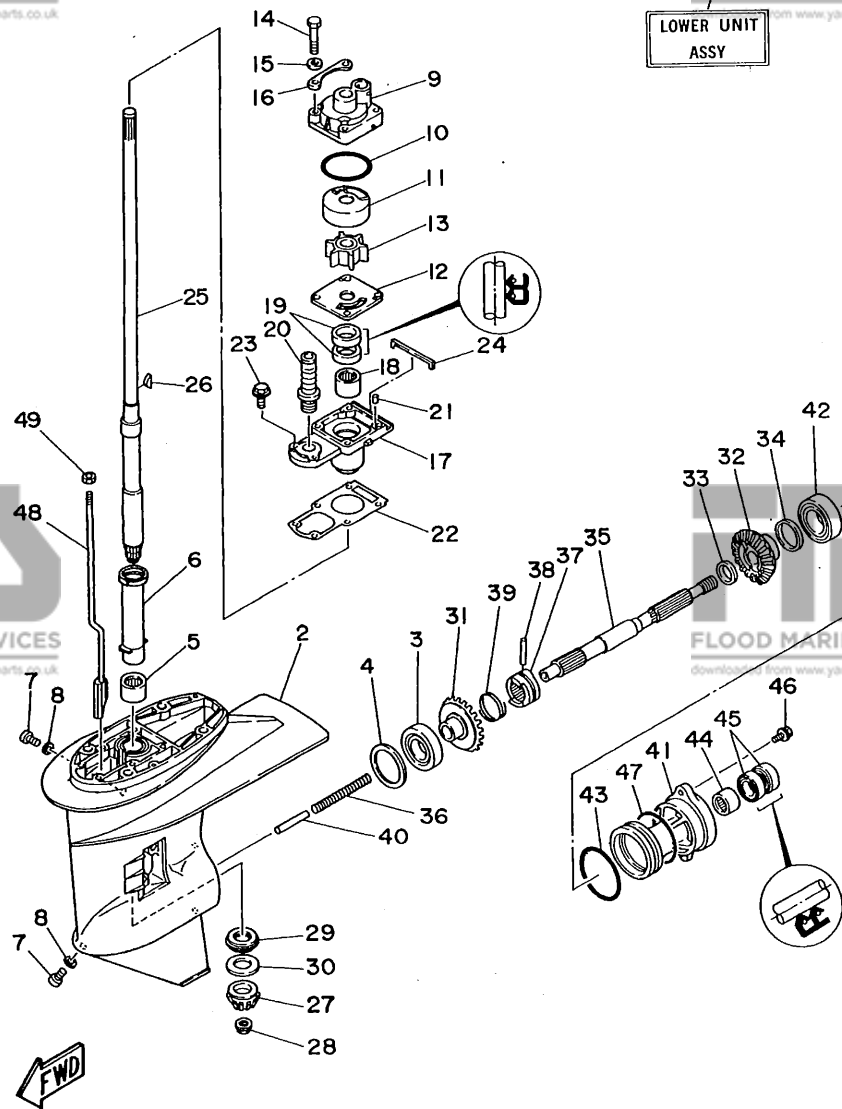


FIG. 15 LOWER CASING. DRIVE 1

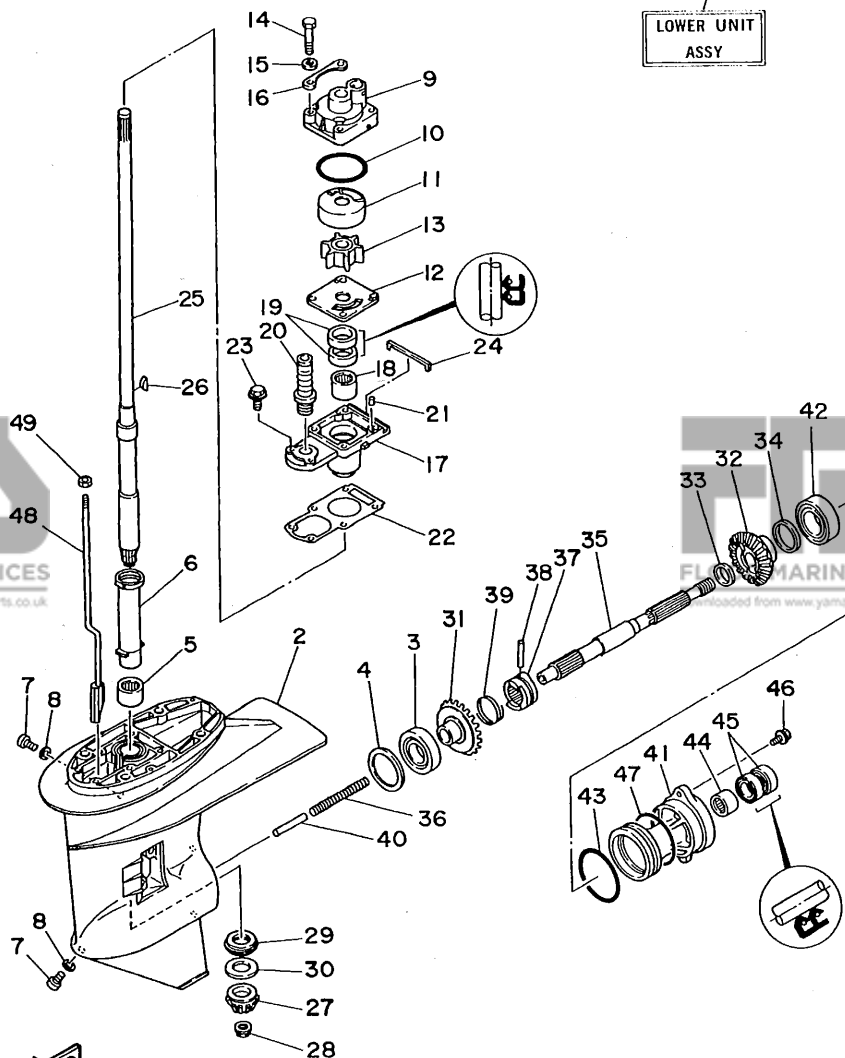
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45300-02-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 49)	1	UR SHORT
	6L2-45300-12-4D	UNITE INFERIEURE (ENS.)		
	6L2-45300-12-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 49)	1	UR LONG
		UNITE INFERIEURE (ENS.)		
2	6L2-45311-01-4D	CASING, LOWER	1	
3	93332-00005	BOITIER D'HELICE	1	
		BEARING		
		ROULEMENT		
4	6L2-45567-00-10	SHIM (T:1.0MM)	1	UR
		CALE (T:1.0MM)		
	6L2-45567-00-11	SHIM (T:1.1MM)	1	UR
		CALE (T:1.1MM)		
	6L2-45567-00-12	SHIM (T:1.2MM)	1	UR
		CALE (T:1.2MM)		
	6L2-45567-00-14	SHIM (T:1.4MM)	1	UR
		CALE (T:1.4MM)		
5	93315-220V9	BEARING, CYLINDRICAL	1	
		ROULEMENT		
6	6L2-45536-00	SLEEVE, DRIVE SHAFT	1	
		MANCHON, ARBRE MOTEUR		
7	90340-08M04	PLUG, STRAIGHT SCREW	2	
		PLOT, FILETE DROIT		
8	90430-08020	GASKET	2	
		JOINT		
9	6L2-44311-00	HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU		
10	93210-45161	O-RING	1	
		JOINT TORIQUE		
11	6L2-44322-00	INSERT, CARTRIDGE	1	
		CUVETTE		
12	6L2-44323-00	OUTER PLATE, CARTRIDGE	1	
		PLAQUE EXTERIEURE		
13	6L2-44352-00	IMPELLER	1	
		TURBINE		
14	97095-06040	BOLT	4	
		BOULON		
15	92990-06600	WASHER, PLATE	4	
		RONDELLE, PLATE		
16	6L2-44328-00	PLATE	2	
		PLAQUETTE		
17	6L2-45331-00-5B	HOUSING, BEARING	1	
		FLASQUE, ROULEMENT		
18	93315-22004	BEARING, CYLINDRICAL	1	
		ROULEMENT		
19	93101-20048	OIL SEAL	2	
		JOINT SPY		
20	6L2-44147-00	BOOT, SHIFT ROD	1	
		SOUFFLET, TIGE D'INVERSION		
21	93604-10M03	PIN, DOWEL	2	
		CLAVETTE		
22	6L2-45315-A0	PACKING, LOWER CASING	1	
		JOINT, BOITIER D'HELICE		
23	97595-06520	BOLT, WITH WASHER	2	
		VIS HEXAGONAL		
24	6L2-45375-00	DAMPER, SEAL	1	
		BOURRELET, CAOUTCHOUC		

E2

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



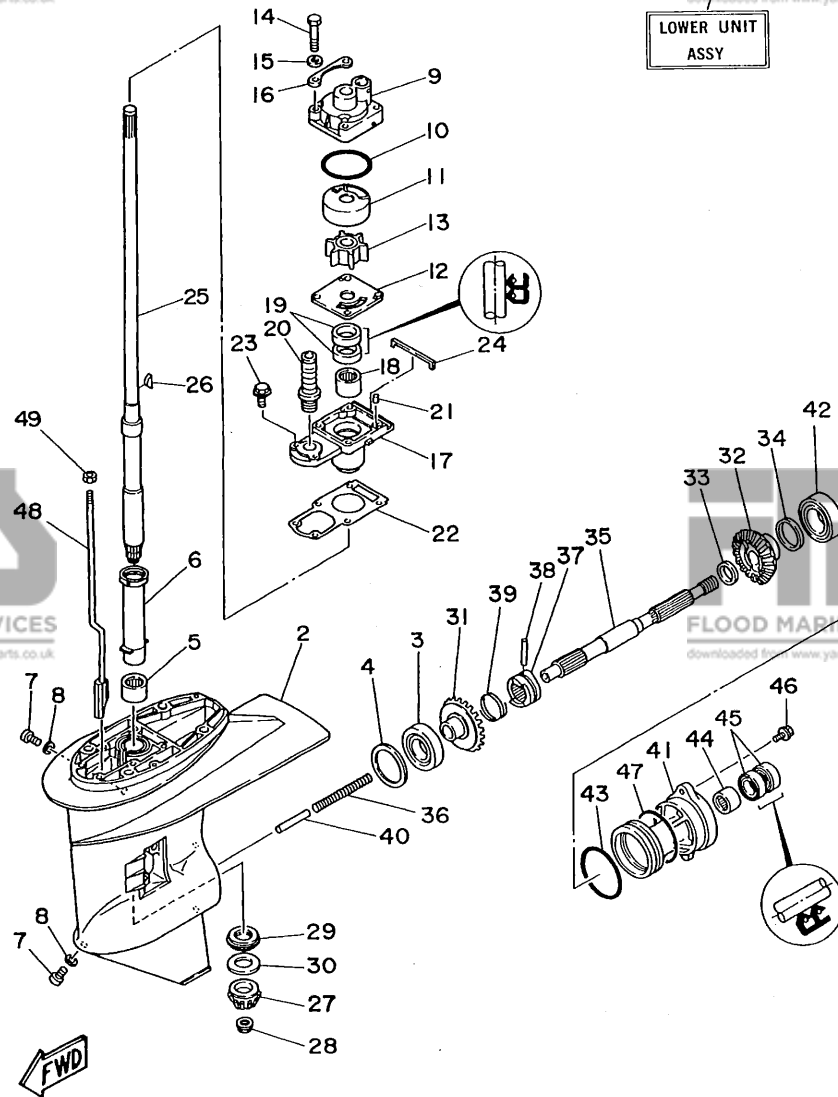
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6L2-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
	6L2-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
26	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
27	6L2-45551-01	PINION PIGNON D'ATTAQUE	1	
28	90179-10M14	NUT ECROU	1	
29	93341-320U0	BEARING, THRUST CERVEAUX DE DIRECTION	1	
30	6L2-45587-00-15	SHIM (T:1.5MM) CALE (T:1.5MM)	1	UR
	6L2-45587-00-16	SHIM (T:1.6MM) CALE (T:1.6MM)	1	UR
31	6L2-45560-00	GEAR PIGNON	1	
32	6L2-45571-00	GEAR PIGNON	1	
33	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	
34	6L2-45577-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45577-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45577-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR
	6L2-45577-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	UR
35	6L2-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
36	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
37	6L2-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	
40	648-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
41	6L2-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
42	93306-00612	BEARING ROULEMENT	1	
43	93210-60MA3	O-RING JOINT TORIQUE	1	
44	93315-22004	BEARING, CYLINDRICAL ROULEMENT	1	
45	93101-20M07	OIL SEAL JOINT SPY	2	
46	97595-06520	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
47	93210-60M99	O-RING JOINT TORIQUE	1	

E3

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6L2-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6L2-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
49	95380-06600	NUT ECROU	1	



E4

FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-44368-00	RUBBER, WATER SEAL 4 JOINT, TUBE D'EAU	1	
2	6L2-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6L2-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
3	6L2-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
4	93604-10M03	PIN, DOWEL CLAVETTE	2	
5	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
7	664-45371-01	TAB-TRIM ANODE DERIVE	1	
8	90105-08M02	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
9	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
10	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	98780-05530	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
13	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	6L2-45987-01	SPACER ENTRETOISE	1	
15	689-45997-00	SPACER ENTRETOISE	1	
16	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
17	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
18	91490-30030	PIN, COTTER GOUPILLE	1	
19	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F) HELICE (3X9-1/8"X13"-F)	1	UR
	664-45972-00-98	PROPELLER (3X9-1/8"X12"-F) HELICE (3X9-1/8"X12"-F)	1	UR

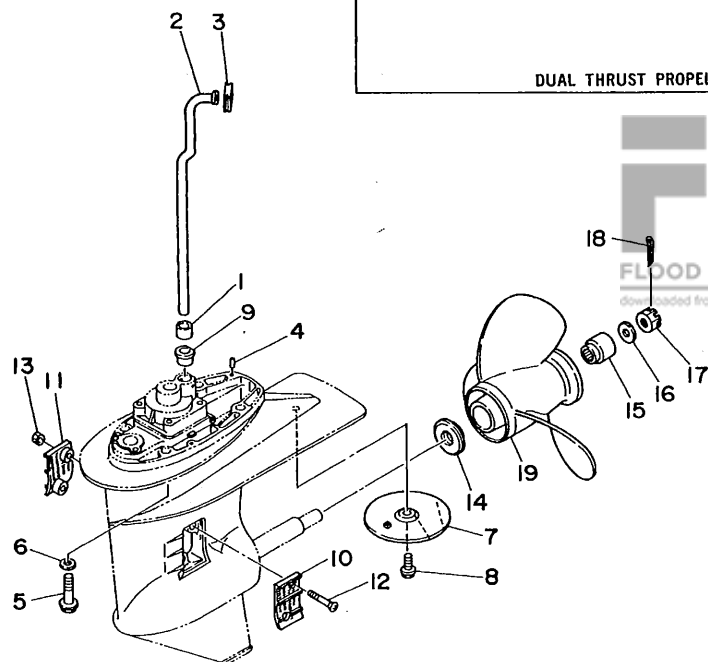
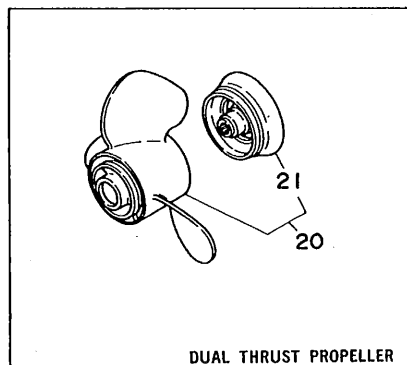
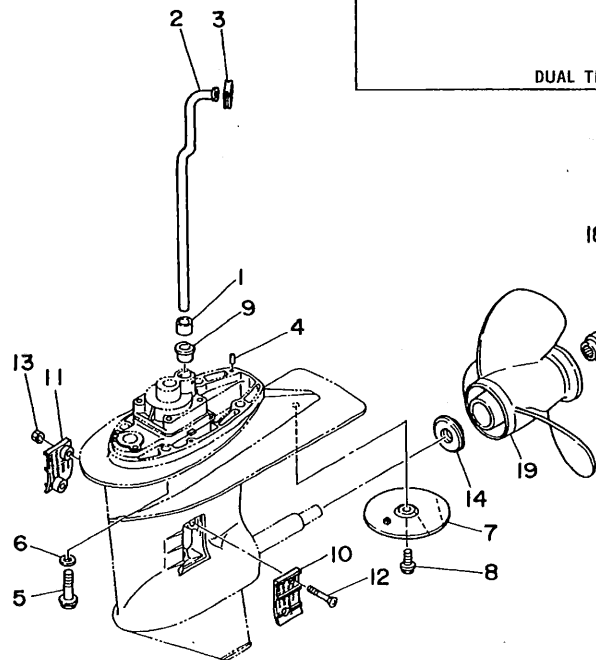
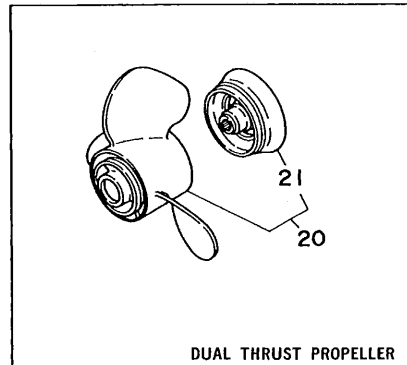


FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
		DUAL THRUST PROPELLER MOTEURS JUMES HELICE		
20	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F)	1	UR
21	6J8-45986-10-98	HELICE (3X10-5/8"X8-1/4"-F) .RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	

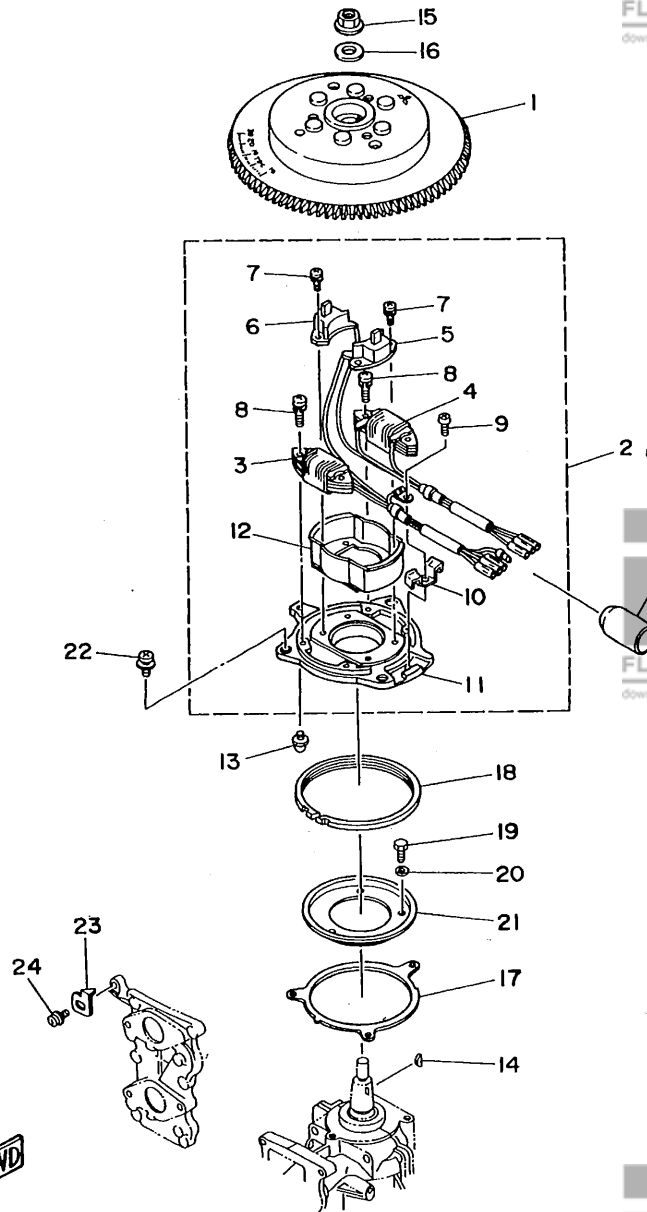


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FIG. 17 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-85550-00	ROTOR ASSY	1	UR 20DMO/25NMO
	6L2-85550-10	ROTOR CPLT	1	UR 20DE(R)O/25NE(R)O
2	6L2-85560-10	BASE ASSY	1	
3	6L2-85520-10	ENS. FLASQUE	1	
4	6L2-85533-10	.COIL, CHARGE	1	
5	6L2-85580-10	.BOBINE, CHARGE	1	
6	6L2-85580-20	.COIL, LIGHTING	1	
7	98517-04012	.BOBINE, ECLAIRAGE	1	
8	97607-06125	.COIL, PULSER	1	
9	98501-04006	.BOBINE, PULSEUR	1	
10	6E9-81328-70	.COIL, PULSER	1	
11	6L2-85561-10	.BOBINE, PULSEUR	1	
12	61N-85537-00	.SCREW, PAN HEAD	4	
13	663-85518-00	.VIS, TETE TRONCONIQUE	4	
14	90280-16053	.SCREW, PAN HEAD WITH WASHER	4	
15	90179-12M04	.VIS HEXAGONAL	1	
16	90201-13M42	.SCREW, PAN HEAD	1	
17	6G1-41611-00	.CLAMP	1	
18	695-41613-00	.COLLIER	1	
19	97095-06012	.BASE, MAGNETO	1	
20	92990-06600	.BASE, MAGNETO	1	
21	6G1-41612-00	.COVER	1	
22	97985-05210	.COUVERCLE	1	
23	6L2-81332-00	JOINT, BALL	1	
24	97985-05210	JOINT SPHERIQUE	1	
25	6L2-82599-01	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		PLATE, BASE FRICTION	1	
		PLAQUE, FRICTION DE BASE	3	
		BOLT	3	
		BOULON	3	
		WASHER, PLATE	3	
		RONDELLE, PLATE	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		SCREW, WITH WASHER	3	
		VIS, AVEC RONDELLE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		COVER, CONNECTER	1	
		COUVERCLE, CONNECTEUR	1	



E7

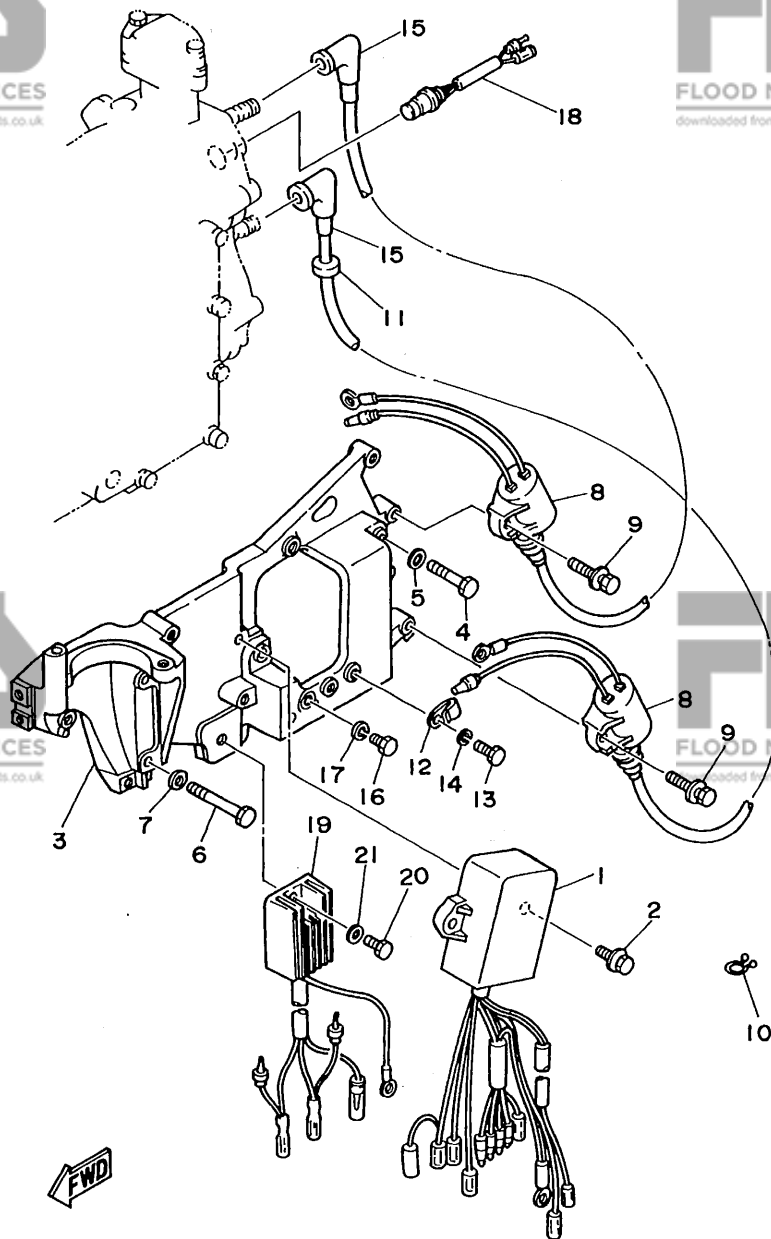


FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-85540-20	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
3	6L2-85542-02-94	BRACKET SUPPORT	1	
4	97095-06030	BOLT BOULON	3	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
6	90101-06M16	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	61N-85570-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
9	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	2	
10	90465-18147	CLAMP BRIDE	1	
11	90480-25161	GROMMET RONDELLE CAOUTCHOUC	1	
12	90465-08028	CLAMP BRIDE	1	
13	97095-06012	BOLT BOULON	1	
14	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
15	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
16	97095-06012	BOLT BOULON	2	
17	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
18	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
19	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
20	97095-06016	BOLT BOULON	1	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

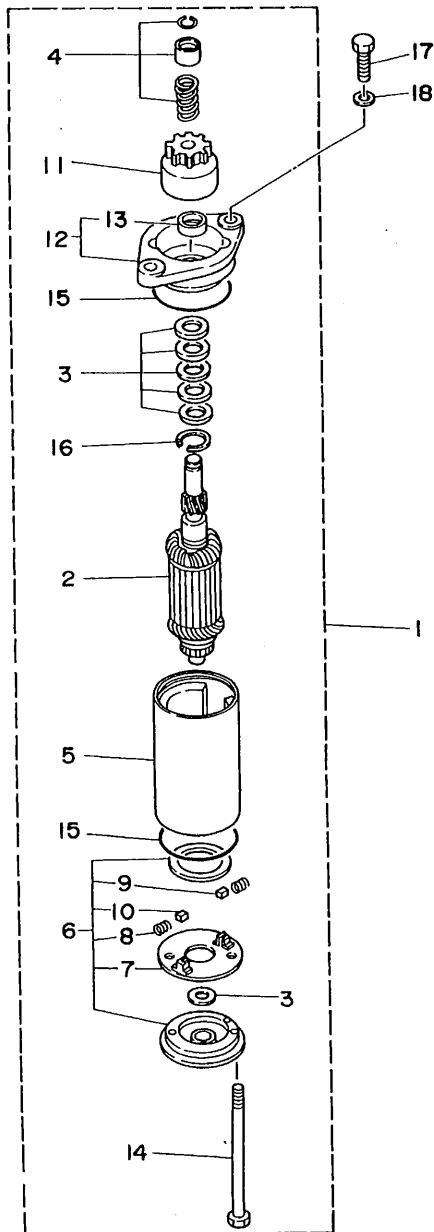


FIG. 19 ALTERNATE 1 (20DE(R)0/25NE(R)0)
FIG. 19 OPTIONNELLES 1 (20DE(R)0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6L2-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6L2-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	6L2-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	6L2-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	682-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
9	6L2-81811-10	.BRUSH 1 .CHARBON 1	1	
10	6L2-81812-10	.BRUSH 2 .CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	.METAL, FRONT .METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	

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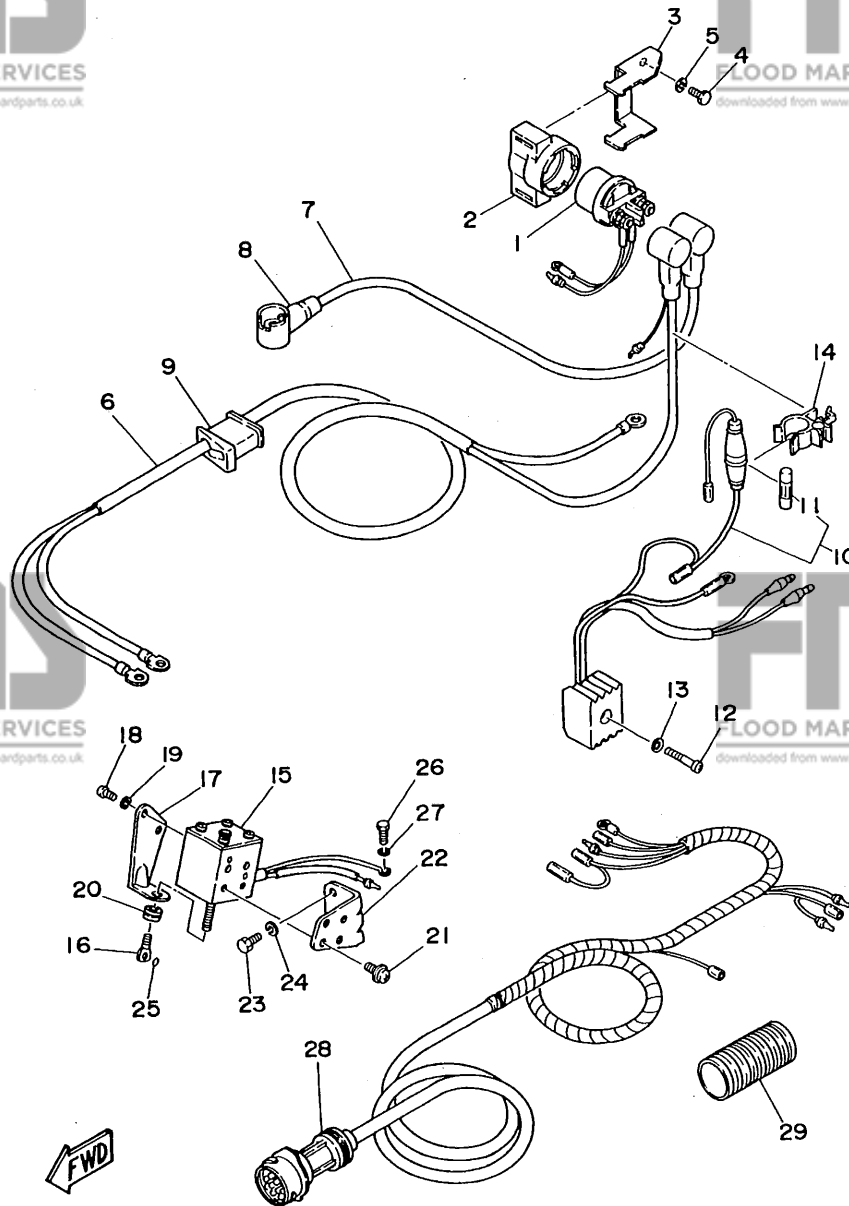


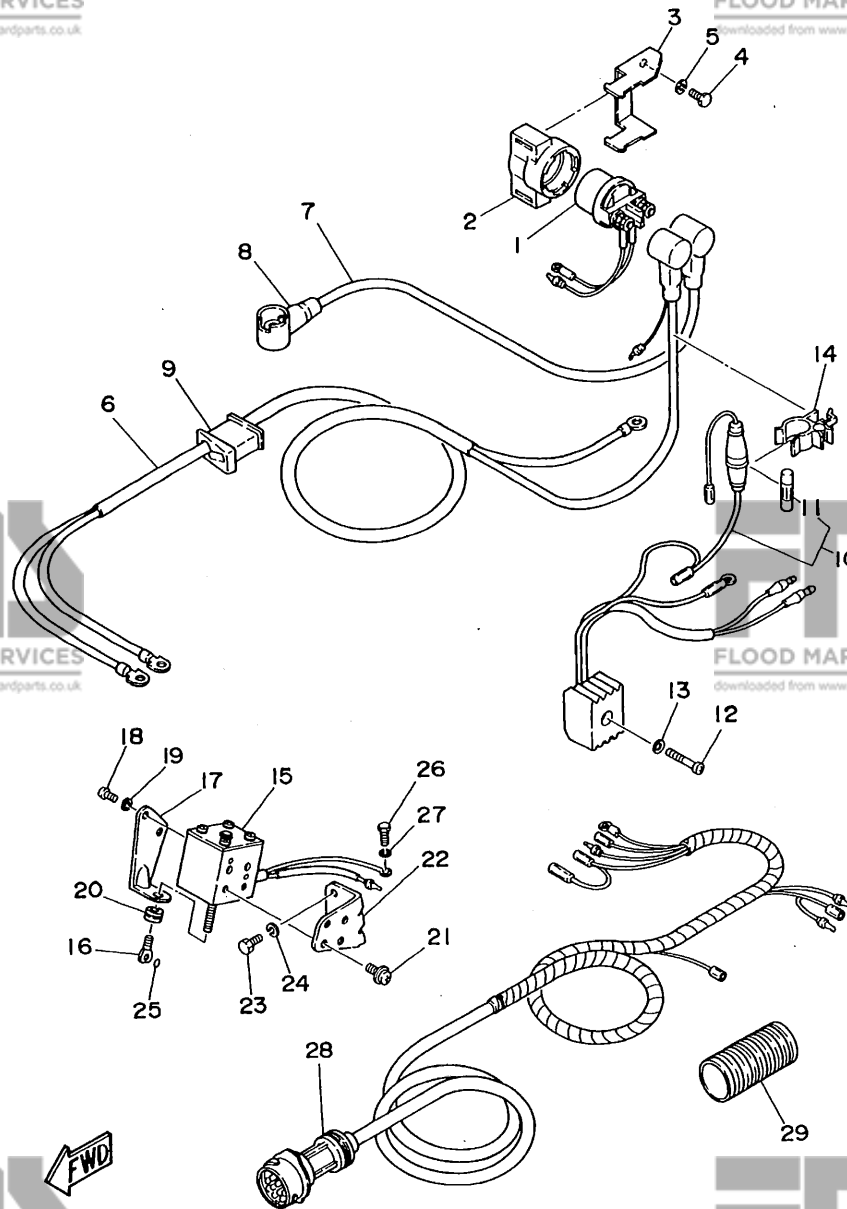
FIG. 20 ALTERNATE 2 (20DE(R)0/25NE(R)0)
FIG. 20 OPTIONNELLES 2 (20DE(R)0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6L2-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
4	97095-06012	BOLT BOULON	1	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
6	6G1-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
7	6G1-82117-00	WIRE, LEAD FIL	1	
8	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1	
9	6L2-42725-50	GROMMET PASSE-FIL	1	
10	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
11	6G1-82151-00	FUSE FUSIBLE	1	
12	98580-05525	SCREW, PAN HEAD VIS	1	
13	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
14	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
15	6L2-86111-00	COIL, SOLENOID BOBINE	1	
16	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
17	6L2-86115-00	HOLDER, SOLENOID SUPPORT, SOLENOIDE	1	
18	97980-05108	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
19	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
20	90480-10155	GROMMET RONDELLE CAOUTCHOUC	1	
21	97980-04208	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
22	6L2-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
23	97095-06012	BOLT BOULON	2	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
25	93210-03261	O-RING JOINT TORIQUE	1	
26	97095-06012	BOLT BOULON	1	
27	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
28	6L2-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	

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FIG. 20 ALTERNATE 2 (20DE(R)0/25NE(R)0)
FIG. 20 OPTIONNELLES 2 (20DE(R)0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6K3-83557-00	TUBE TUBE	1	



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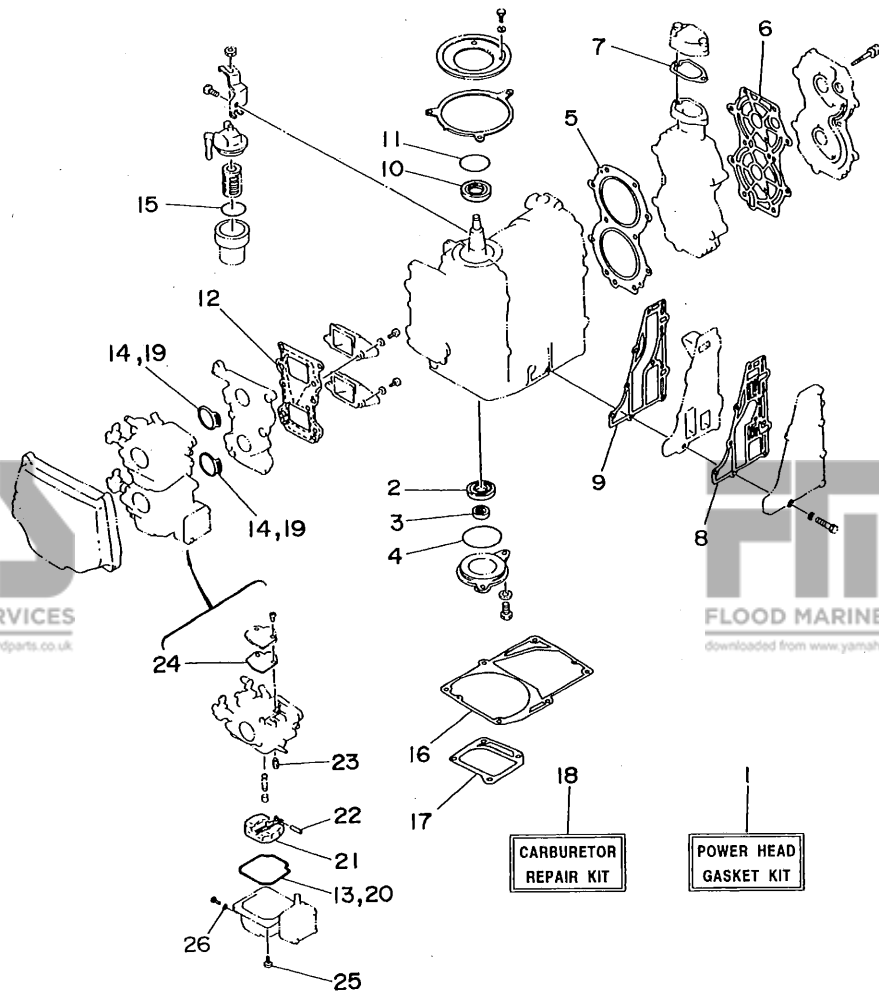


FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	93102-25142	.OIL SEAL .JOINT SPY	1	
3	93101-13M37	.OIL SEAL .JOINT SPY	1	
4	93210-56M80	.O-RING .JOINT TORIQUE	1	
5	6L2-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L2-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6L2-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
9	6L2-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
10	93102-26M27	.OIL SEAL .JOINT SPY	1	
11	93210-42159	.O-RING .JOINT TORIQUE	1	
12	6L2-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
14	6L2-14198-00	.GASKET .JOINT	2	
15	93210-32738	.O-RING .JOINT TORIQUE	1	
16	6L2-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
17	6L2-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT 1	1	
18	6L2-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	6L2-14198-00	.GASKET .JOINT	2	
20	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
21	6L2-14385-00	.FLOAT .FLOTTEUR	2	
22	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
23	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
24	6L2-14399-00	.GASKET .JOINT	2	
25	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
26	6L2-14398-00	.GASKET .JOINT	2	

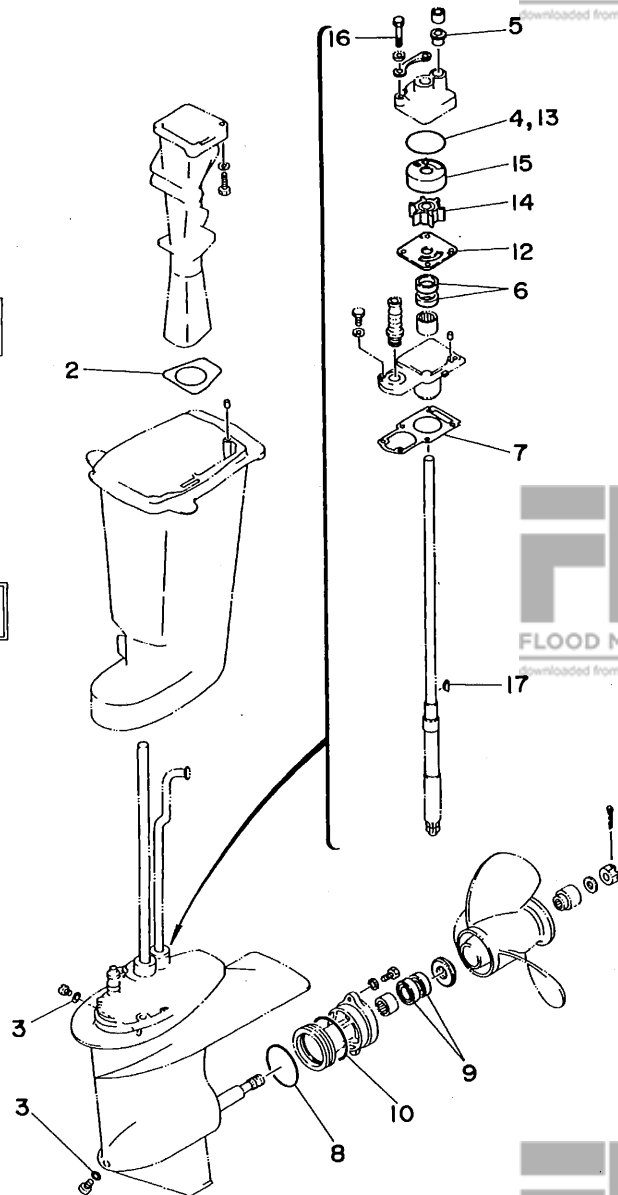
FIG. 22 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-C3	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6L2-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	90430-08020	.GASKET .JOINT	2	
4	93210-45161	.O-RING .JOINT TORIQUE	1	
5	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
6	93101-20048	.OIL SEAL .JOINT SPY	2	
7	6L2-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
8	93210-60MA3	.O-RING .JOINT TORIQUE	1	
9	93101-20M07	.OIL SEAL .JOINT SPY	2	
10	93210-60M99	.O-RING .JOINT TORIQUE	1	
11	6L2-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
12	6L2-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
13	93210-45161	.O-RING .JOINT TORIQUE	1	
14	6L2-44352-00	.IMPELLER .TURBINE	1	
15	6L2-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
16	97095-06040	.BOLT .BOULON	4	
17	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT



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NUMERICAL INDEX

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PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
6A1-W0001-02	2B	9- 1	6E0-W0090-04-4D	4A/5C	1- 1	6E3-11191-01-9M	4A/5C	1-21	6L5-11412-00	3A	1-29	682-11610-11	9.9/15F	2-19
6A1-W0001-23	2B	9-22	6E3-W0090-04-4D	4A/5C	1- 1	6G1-11191-01-9M	6C-8C	1-18	63V-11412-00	9.9/15F	2- 8	682-11610-21	9.9/15F	2-19
6E0-W0001-A3	4A/5C	11- 1	6G1-W0090-04-4D	6C-8C	1- 1	6L2-11191-00-9M	20D/25N	1-19	646-11412-01	2B	1-14	6E0-11631-00-98	4A/5C	1-41
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6L2-W0001-03	20D/25N	21- 1	6G1-W0093-00	3A	10-14	6G1-11193-A1	6C-8C	1-19	6L5-11422-00	3A	1-30	646-11631-01-98	2B	1-25
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6L5-W0001-21	3A	10-25	6L2-W0093-00	20D/25N	21-18	6L2-11193-A1	20D/25N	1-20	6G1-11432-01	6C-8C	2- 4		6C-8C	2-18
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6A1-W0004-00	2B	1-32		2B	4-27		10- 6		6G1-11442-01	6C-8C	2- 5	646-11633-00	2B	1-27
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6G1-W0004-00	6C-8C	3- 2		6C-8C	6- 8	682-11325-00	9.9/15F	1- 8	63V-11442-00	9.9/15F	2-11	6E7-11635-00	9.9/15F	2-18
6L2-W0004-00	20D/25N	3- 2		9.9/15F	6-13	6H3-11327-00-94	20D/25N	1-13	63V-11445-00	9.9/15F	2-25	6L2-11635-00	20D/25N	2-18
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682-W0004-00	9.9/15F	3- 2	6G1-W4591-01-EL	6C-8C	14-14	650-11370-00	4A/5C	1- 3	6G1-11515-01	6C-8C	2-11	646-11635-01	2B	1-25
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6A1-W0090-13	2B	1- 1	6E0-11191-01-9M	4A/5C	1-21	6L2-11412-00	20D/25N	2- 2	682-11610-01	9.9/15F	2-19	6E5-12411-01	6C-8C	1- 7

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6E5-12411-01	3A	1-24	6L5-13621-A2	3A	2- 3	6E0-14198-A0	4A/5C	11-17	664-14321-01	4A/5C	2-21	6E0-14384-00	4A/5C	2- 7
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6H4-12413-00-9M	20D/25N	1-25	6G1-13645-A1	6C-8C	3- 5			21-14			11-25			21-13
6L5-12413-00-9M	3A	1-25			20- 4			21-19	6E7-14325-00	20D/25N	4-26			21-20
682-12413-00-9M	9.9/15F	1-22	6A1-14116-10	2B	2-15	6L5-14198-A1	3A	2-40	647-14326-00	4A/5C	2-23	6A1-14385-00	2B	2-28
6L5-12414-A1	3A	1-26			9-17			10-10	646-14331-01	2B	2-18			9-12
	10- 7		646-14125-01	2B	2-20	646-14198-01	4A/5C	2-10	6A1-14341-01	2B	2-10	6E7-14385-01	4A/5C	2-11
61A-12414-A0	20D/25N	1-26	6G1-14126-00	3A	2-10			2B 2-14	6E0-14341-01	4A/5C	2-13			11-21
	21- 7			6C-8C	4- 6			9-21	6E3-14341-02	4A/5C	2-13	6L2-14385-00	20D/25N	4- 5
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6A1-41211-00	2B	4-45	661-41262-02	9.9/15F	12-45	6E0-42111-02-4D	4A/5C	7- 1	6E0-42138-01	4A/5C	7-21	6G1-42537-00	6C-8C	9-53	6E0-42138-01	3A	6-17
6G1-41211-00	6C-8C	11-12	6A1-41271-00	2B	4- 6	6G1-42111-04-4D	3A	6- 1		3A	6-17	6L5-42537-00	3A	5-45		3A	6-17
63V-41211-00	9.9/15F	12-19	6E0-41271-00	4A/5C	2-43		6C-8C	10- 1		6C-8C	10-19	63V-42537-00	9.9/15F	10- 7		6C-8C	10-19
6A1-41212-01	2B	4-44	6G1-41271-00	6C-8C	3-13	6G1-42111-10-4D	9.9/15F	11- 1		9.9/15F	11-19	646-42537-01	2B	5-16		9.9/15F	11-19
6L2-41212-00	20D/25N	13-34	6H4-41271-01	9.9/15F	3-14		20D/25N	12- 2		20D/25N	12-20	6E0-42538-02	4A/5C	6-44		20D/25N	12-20
6L2-41213-00	20D/25N	13- 4	6J8-41271-01	20D/25N	3-26	6E0-42119-00	4A/5C	7-14	63V-42154-00	9.9/15F	13-13	6G1-42538-01	6C-8C	9-54		9.9/15F	13-13
6L2-41217-00	20D/25N	3-28	6L5-41271-20	3A	2-44	646-42119-02	2B	6-17	6E0-42159-02	3A	6-18	6L5-42538-00	3A	5-46		3A	6-18
6A1-41223-00	2B	4-52	6E0-41272-00	4A/5C	2-44	664-42119-00	3A	6- 8		4A/5C	7-22	6E0-42539-00	4A/5C	6-45		4A/5C	7-22
63V-41223-00	9.9/15F	12-17	689-41273-00	3A	2-47		6C-8C	10-11		6C-8C	10-20	6L5-42539-00	3A	5-47		6C-8C	10-20
6H1-41237-00	20D/25N	5-18		9.9/15F	3-16		9.9/15F	11-11		9.9/15F	11-20	6E0-42542-00	4A/5C	5-13		9.9/15F	11-20
	6C-8C	11-10		20D/25N	9- 9		20D/25N	12-12		20D/25N	12-21	624-42542-00	3A	4-21		20D/25N	12-21
	20D/25N	13-13	6J8-41274-00	3A	2-48	6L2-42121-01-4D	20D/25N	10-21	6J8-42167-00	20D/25N	13- 7		20D/25N	5-40		20D/25N	13- 7
6H4-41237-00	9.9/15F	12-14		9.9/15F	3-17	6L5-42121-00	3A	5-18	6L2-42167-00	20D/25N	13- 8	6E0-42549-00	4A/5C	6-46		9.9/15F	12-14
6L2-41237-00	20D/25N	13-38		20D/25N	9-10	646-42121-00-94	2B	6-27	689-42169-01	20D/25N	13-12	6L5-42549-00	3A	5-48		20D/25N	13-38
6R5-41237-00	6C-8C	11-11	63V-41282-00	9.9/15F	12- 7	6E0-42125-00	4A/5C	7- 9	6E0-42177-00	4A/5C	7-15	6G1-42551-00	6C-8C	9-51		6C-8C	11-11
682-41237-50	20D/25N	5-17	6G1-41283-01	6C-8C	11- 3	6G1-42125-01	6C-8C	10- 8	6G1-42177-00	3A	6- 9	6L5-42561-00	3A	5-51		20D/25N	5-17
6G1-41238-00	6C-8C	11- 9	6L2-41283-00	20D/25N	13- 5		9.9/15F	11- 8		6C-8C	10-12		4A/5C	6-51		6C-8C	11- 9
6L2-41238-00	20D/25N	13-39	63V-41283-00	9.9/15F	12-18		20D/25N	12- 9		9.9/15F	11-14	646-42591-00	2B	6-26		20D/25N	13-39
63V-41238-00	9.9/15F	12-13	6G1-41611-00	6C-8C	16- 1	6L5-42125-00	3A	6-20		20D/25N	12-13	6E0-42610-50-4D	4A/5C	4- 1		9.9/15F	12-13
6L5-41252-00	3A	2-45		20D/25N	17-17	6G1-42126-00	3A	6-21	6A1-42181-00	2B	6-18	6E1-42610-50-4D	4A/5C	4- 1		3A	2-45
63V-41252-00	9.9/15F	3-18	63V-41611-00	9.9/15F	18- 5		6C-8C	10- 9	6L2-42192-00	20D/25N	13-29	6E3-42610-50-4D	4A/5C	4- 1		9.9/15F	3-18
63V-41253-00	9.9/15F	3- 5	6G1-41612-00	6C-8C	16- 2		9.9/15F	11- 9	63V-42192-00	9.9/15F	13-17	6E4-42610-50-4D	4A/5C	4- 1		9.9/15F	3- 5
6E0-41256-00	4A/5C	2-42		20D/25N	17-21		20D/25N	12-10	6L2-42510-00-4D	20D/25N	10-26	6G1-42610-50-4D	6C-8C	7- 1		4A/5C	2-42
6G1-41256-00	6C-8C	3-12	695-41613-00	6C-8C	16- 3	6E0-42129-02	4A/5C	7- 2	6G1-42511-04-4D	6C-8C	9-46	6H6-42610-50-4D	6C-8C	7- 1		6C-8C	3-12
63V-41256-00	9.9/15F	3-15		20D/25N	17-18	6E4-42129-00	4A/5C	7- 3	63V-42511-01-4D	9.9/15F	10- 6	6L2-42610-60-4D	20D/25N	8- 1		9.9/15F	3-15
6L2-41257-00	20D/25N	3-27	6G1-41615-00	6C-8C	16- 5	6E0-42131-02-94	4A/5C	7- 5	6E0-42528-03	3A	5-49	6L3-42610-60-4D	20D/25N	8- 1		20D/25N	3-27
63V-41257-00	9.9/15F	3- 8	6G1-41631-00	6C-8C	11- 1	6G1-42131-01	3A	6- 6		4A/5C	6-47	6L5-42610-53	3A	4- 1		9.9/15F	3- 8
6J8-41259-00	20D/25N	3-24	6L2-41631-00	20D/25N	13- 6		6C-8C	10- 6	6G1-42528-00	6C-8C	9-26	63V-42610-50-4D	9.9/15F	7- 1		20D/25N	3-24
63V-41262-00	9.9/15F	3- 7	63V-41631-00	9.9/15F	12- 8		9.9/15F	11- 6	6H4-42528-00	20D/25N	10-18	63W-42610-50-4D	9.9/15F	7- 1		9.9/15F	3- 7
661-41262-02	4A/5C	2-46	6A1-41637-00	2B	4-50		20D/25N	12- 7	63V-42528-00	9.9/15F	10- 2	6G1-42613-00-4D	6C-8C	7- 2		4A/5C	2-46
	6C-8C	3-14	6G1-41638-00	6C-8C	11- 2	6E0-42134-02	4A/5C	7-10	646-42528-00	2B	5-21		9.9/15F	7- 7		6C-8C	3-14
	9.9/15F	3-19	63V-41638-00	9.9/15F	12-21	6E0-42137-10	4A/5C	7-16	6G1-42529-00	6C-8C	9-30	6L2-42613-00-4D	20D/25N	8- 6		9.9/15F	3-19
	20D/25N	3-25	6G1-41661-00	6C-8C	11- 4	6G1-42137-10	6C-8C	10-13	6L5-42529-01	3A	5-50	6E0-42615-00	4A/5C	4- 2		20D/25N	3-25
	6-35		6G1-41662-01-94	6C-8C	11-19	6H2-42137-00	9.9/15F	11-12		4A/5C	6-50	6G1-42615-00	6C-8C	7- 6		6-35	
	6C-8C	11-13		20D/25N	13-16	6L2-42137-00	20D/25N	12-14	6G1-42535-00	6C-8C	9-52	6L2-42615-00	20D/25N	8- 2		6C-8C	11-13
	9.9/15F	12-20	6A1-42111-00-4D	2B	6-16	6L5-42137-20	3A	6-10	6E0-42537-02	4A/5C	6-43	63V-42615-00	9.9/15F	7- 2		9.9/15F	12-20

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
6E1-42643-01	4A/5C	5-28	6E1-42694-00	4A/5C	5-29	6G1-42748-00	6C-8C	8-16	6J8-43113-01	20D/25N	10-14	6L5-43181-00	3A	5-34
6E0-42647-01	4A/5C	4-3		6C-8C	6-10	6L2-42748-01	20D/25N	9-15	648-43114-01	2B	5-9	63V-43181-00	9.9/15F	9-38
6G1-42647-00	6C-8C	7-7	6E0-42711-05-4D	4A/5C	5-1	6G1-42767-00	6C-8C	8-9		3A	5-12	6L2-43188-00	20D/25N	11-15
6L2-42647-00	9.9/15F	7-5	6E4-42711-83-4D	4A/5C	5-1	6A1-42771-11	2B	4-32		4A/5C	6-13	620-43189-00	3A	5-32
	20D/25N	8-4	6G1-42711-01-4D	6C-8C	8-1	6L5-42774-00	3A	4-6		6C-8C	9-5		4A/5C	6-32
6L5-42647-00	3A	4-11	6L2-42711-02-4D	20D/25N	9-1	6L5-42775-00	3A	4-7		9.9/15F	9-8	6A1-43191-00	2B	5-3
6E0-42651-02	4A/5C	4-4	6L5-42711-11	3A	4-4	6A1-42792-01	2B	4-43		20D/25N	10-8	6L2-43191-01	20D/25N	11-10
6G1-42651-02	9.9/15F	7-3	63V-42711-01-4D	9.9/15F	8-1		4A/5C	5-15	6E0-43116-01	2B	5-6	63V-43191-00	9.9/15F	9-23
	6C-8C	7-8	6L5-42712-12	3A	4-5		3A	5-57		3A	5-13	689-43191-00	6C-8C	9-9
6G1-42651-71	20D/25N	8-3	6G1-42716-00	6C-8C	8-21		9.9/15F	8-22		4A/5C	6-14	6A1-43192-00	2B	5-4
6L5-42662-00	3A	4-16	6L2-42716-00	20D/25N	9-16	6E0-42815-00-4D	4A/5C	5-4	6E7-43116-00	9.9/15F	9-7	689-43192-01	6C-8C	9-10
6L5-42663-00	3A	4-17	63V-42716-00	9.9/15F	8-19	6G1-42815-00-4D	6C-8C	8-2	6L2-43116-00	20D/25N	10-7	6A1-43311-02-4D	2B	5-14
6E0-4267A-50	4A/5C	4-9	6G1-42719-81	6C-8C	8-8	6L2-42815-00-4D	20D/25N	9-2	677-43116-01	6C-8C	9-6	6E0-43311-04-4D	4A/5C	6-25
6G1-4267A-50	6C-8C	7-13	6L2-42719-A0	20D/25N	9-8	63V-42815-00-4D	9.9/15F	8-8	6E0-43118-00	3A	5-14	6G1-43311-13-4D	6C-8C	9-24
6L2-4267A-50	20D/25N	8-14	6G1-42724-00	6C-8C	8-12	6E0-42816-00	4A/5C	5-6	6E0-43118-01	2B	5-7	6L2-43311-04-4D	20D/25N	10-15
63V-4267A-50	9.9/15F	7-13		20D/25N	9-12		6C-8C	8-4		4A/5C	6-15	6L5-43311-01-4D	3A	5-26
6A1-42677-01	2B	4-3	682-42724-00	9.9/15F	8-2	6E7-42816-00	9.9/15F	8-9		6C-8C	9-7	63V-43311-00-4D	9.9/15F	9-20
6E0-42677-10	4A/5C	4-7	682-42724-40	6C-8C	19-9	6L2-42816-00	20D/25N	9-4	616-43118-00-4D	9.9/15F	9-5	6A1-43312-00-4D	2B	5-15
6E3-42677-10	4A/5C	4-7	682-42724-50	9.9/15F	21-6	6L5-42823-00	3A	4-12	616-43118-01-4D	20D/25N	10-5	6E0-43312-02-4D	4A/5C	6-26
6G1-42677-10	6C-8C	7-11	6G1-42725-00	6C-8C	8-13	6A1-43111-03-4D	2B	5-1	6J8-43131-01	20D/25N	10-9	6E0-43313-00-94	3A	5-31
6H6-42677-10	6C-8C	7-11	6L2-42725-00	20D/25N	9-11	6E0-43111-02-4D	4A/5C	6-11	63V-43131-00	9.9/15F	9-9		4A/5C	6-31
6L2-42677-10	20D/25N	8-10	6L2-42725-50	20D/25N	20-9	6G1-43111-03-4D	6C-8C	9-1	63V-43131-10	9.9/15F	9-9	6G1-43318-01	6C-8C	9-39
6L3-42677-10	20D/25N	8-10	682-42725-02	9.9/15F	8-3	6L2-43111-03-4D	20D/25N	10-1	6G8-43136-00	3A	5-17	6L5-43318-11	3A	5-55
6L5-42677-00	3A	3-17	6G1-42726-00	6C-8C	8-14	6L5-43111-01-4D	3A	5-10		6C-8C	9-13	682-43318-01	9.9/15F	9-22
63V-42677-10	9.9/15F	7-11	6L2-42726-01	20D/25N	9-13	63V-43111-00-4D	9.9/15F	9-1	6E5-43145-00	9.9/15F	14-8		20D/25N	11-5
63W-42677-10	9.9/15F	7-11	6L2-42726-10	20D/25N	9-13	6A1-43112-00-4D	2B	5-2	6G5-43145-00	20D/25N	10-13	6L2-43336-00	20D/25N	11-25
6A1-42678-11	2B	1-38	63V-42726-00	9.9/15F	8-4	6E0-43112-01-4D	4A/5C	6-12	63V-43145-00	9.9/15F	9-14	6L2-43350-02	20D/25N	11-13
6E0-42678-11	4A/5C	4-8	6G1-42727-00	6C-8C	8-15	6G1-43112-01-4D	6C-8C	9-4	6E0-43160-01	4A/5C	6-36	63V-43350-00-4D	9.9/15F	9-25
6E3-42678-11	4A/5C	4-8		20D/25N	9-14	6L2-43112-04-4D	20D/25N	10-2	6G1-43160-00	6C-8C	9-20	6A1-43351-00	2B	5-24
6E7-42678-11	9.9/15F	7-12	682-42727-00	9.9/15F	8-5	6L5-43112-00-4D	3A	5-11	6L2-43160-00	9.9/15F	9-19	6A1-43371-00	2B	5-25
6E8-42678-11	9.9/15F	7-12	6G1-42731-00	6C-8C	9-43	63V-43112-01-4D	9.9/15F	9-2		20D/25N	11-3	6G1-43373-00	6C-8C	9-29
6G1-42678-11	6C-8C	7-12	6L5-42731-00-4D	3A	6-41	6A1-43113-01	2B	5-12	6L5-43160-00	3A	5-39	689-43373-01	9.9/15F	10-3
6H6-42678-11	6C-8C	7-12	6L5-42735-20	3A	6-42		3A	5-21	6L2-43165-01	20D/25N	11-1		20D/25N	10-19
6L2-42678-10	20D/25N	8-11	6L2-42738-01	20D/25N	9-21		4A/5C	6-19	689-43165-00	4A/5C	6-37	6J8-43611-01	20D/25N	11-26
6L3-42678-10	20D/25N	8-11	6A1-42741-11	2B	4-28		6C-8C	9-14		6C-8C	9-22	6L2-43611-00	20D/25N	11-17
6L5-42678-50	3A	4-3	6G1-42748-00	9.9/15F	8-6	6J8-43113-01	9.9/15F	9-13	6E0-43181-00	4A/5C	6-29	63V-43611-00	9.9/15F	9-32

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
6L2-43613-00	20D/25N	11-22	6J8-44116-00	20D/25N	13-18	6E0-44150-10	4A/5C	8-53	6G1-44315-A0	6C-8C	20-36	6A1-44325-00	2B	7-14			
6E0-43614-00-5B	4A/5C	6-39	6E0-44121-00	4A/5C	7-33	6G1-44150-01	6C-8C	13-51	6E0-44322-02	4A/5C	8-25			9-36			
6G1-43614-00	6C-8C	9-34	6G1-44121-02-94	6C-8C	11-18	6G1-44150-11	6C-8C	13-51			11-38	6E0-44328-00	4A/5C	8-32			
6L2-43614-00	20D/25N	11-28	6L2-44121-00	20D/25N	13-15	6G1-44150-21	6C-8C	13-51	6E0-44322-40	4A/5C	8-25	6G1-44328-00	6C-8C	13-33			
6L5-43614-00	3A	5-40	6L5-44121-00	3A	6-30	6L2-44150-00	20D/25N	15-48			11-45			20-41			
63V-43614-00	9.9/15F	9-30	63V-44121-01	9.9/15F	12-25	6L2-44150-10	20D/25N	15-48	6G1-44322-00	6C-8C	13-28	6L2-44328-00	20D/25N	15-16			
6G1-43615-01	6C-8C	9-37	6L2-44122-00	20D/25N	13-27	63V-44150-00	9.9/15F	16-27			20-37	6L5-44328-00	3A	7-33			
6L2-43615-00	20D/25N	11-31	63V-44122-00	9.9/15F	12-33	63V-44150-10	9.9/15F	16-27	6G1-44322-40	6C-8C	13-28			10-39			
63V-43615-00	9.9/15F	9-31	6L2-44123-00	20D/25N	13-21	6E0-44191-11	20D/25N	10-22			20-44	63V-44328-00	9.9/15F	16-20			
6L2-43617-00	20D/25N	11-21	63V-44123-00	9.9/15F	12-24		9.9/15F	11-27	6L2-44322-00	20D/25N	15-11	664-44338-00	9.9/15F	16-15			
63V-43617-00	9.9/15F	9-36	6L2-44124-00	20D/25N	12-33	6L5-44191-00	3A	4-14			22-15			23-23			
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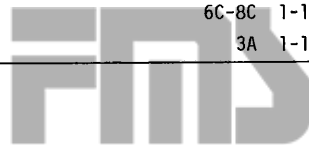
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97013-06010	9.9/15F 6-12		9.9/15F 20-12		6- 2	97095-06035	3A 5-29		20D/25N 6-37
97013-06012	2B 3- 9		20-15		20D/25N 6-38		20D/25N 6-21		3A 6-44
	3A 3- 9		20D/25N 20-23		2B 8-17	97095-06040	3A 7-31		20D/25N 7- 2
97013-06020	9.9/15F 1-26		20-26		9.9/15F 11- 7		10-37		10-34
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	9.9/15F 19-17	97095-06016	6C-8C 1-11		20D/25N 13- 2	97095-06045	4A/5C 8-30		20D/25N 12-30
97014-06035	4A/5C 3- 6		20D/25N 1-15		14-14		11-42		13-17
	6C-8C 5- 6		6C-8C 1-16		9.9/15F 15-12		6C-8C 13-32		15-23
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97075-06075	9.9/15F 10-25		9.9/15F 2- 5		20- 2	97095-08020	9.9/15F 13- 2		6C-8C 18-20
97075-08030	9.9/15F 17- 5		20D/25N 2-28	97095-06025	2B 1-11	97095-08030	20D/25N 14- 8	97607-06125	20D/25N 17- 8
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97090-05016	2B 9-37		4A/5C 6- 5		2B 6- 4	97095-08085	20D/25N 10-45	97780-50514	6C-8C 3-11
97095-05010	2B 4-47		20D/25N 6- 5		20D/25N 6-15	97313-05016	20D/25N 13-36	97880-06035	20D/25N 9- 6
	20D/25N 11- 8		3A 6- 7		6-23	97313-05020	4A/5C 7- 6	97885-05012	3A 6-19
97095-05016	2B 7-29		6C-8C 7- 3		9.9/15F 8-13	97313-06014	20D/25N 7-11		4A/5C 7-11
97095-06008	20D/25N 13-26		9.9/15F 7- 8		8-15	97313-06028	3A 1-17		7-23
97095-06010	2B 6-24		3A 7-22		4A/5C 8-16	97313-06040	2B 1- 6		9.9/15F 11-21
	6C-8C 9-32		20D/25N 8- 7		6C-8C 18-21	97313-06050	3A 1-22		20D/25N 12-22
	4A/5C 10- 9		3A 9- 3		9.9/15F 19-22	97313-06060	2B 1-40		9.9/15F 12-26
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	4A/5C 7-31		4A/5C 9-17		20D/25N 1-34	97395-06055	2B 6-28		12-34

PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.	PART NO. NO. PIECES	MODEL MODELE	REF. NO.
97885-05012	9.9/15F	13-23	98180-05020	6C-8C	14- 5	98580-05525	9.9/15F	21-13						
97885-05020	2B	8- 4	98501-04006	20D/25N	17- 9	98580-06016	2B	6- 8						
97885-06008	6C-8C	9- 3	98511-05020	6C-8C	15-10		3A	9- 6						
	9.9/15F	9- 4			17-10	98580-06025	2B	4-40						
	20D/25N	10- 4	98517-04012	20D/25N	17- 7	98580-06040	2B	4-37						
	6C-8C	12-11	98580-03006	2B	2-29	98703-06012	2B	3-15						
97885-06016	2B	8-13		3A	2-30	98780-03010	2B	4-51						
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	9.9/15F	12- 9	98580-04008	3A	2-28	98780-05016	9.9/15F	1- 9						
97890-04007	4A/5C	2-18		9.9/15F	4-23	98780-05525	9.9/15F	17- 9						
97890-05006	4A/5C	2- 9		6C-8C	4-24	98780-05530	20D/25N	16-12						
	2B	2-13			15-13	98980-03006	9.9/15F	4-24						
97895-05012	6C-8C	10-21			17-13	98980-04006	20D/25N	4-23						
97895-05025	2B	4-53	98580-04010	3A	2-13	98980-08025	9.9/15F	16-26						
97980-04110	2B	2-25		9.9/15F	4- 6	99009-06600	2B	7-37						
		9-14		20D/25N	4- 8		3A	7-39						
97980-04112	20D/25N	4-19		6C-8C	4- 9		4A/5C	8-38						
		21-25	98580-04016	4A/5C	11-19		6C-8C	13-37						
97980-04114	3A	2-21	98580-05008	3A	8-14	99080-03600	3A	6-22						
	9.9/15F	4-15	98580-05010	3A	4- 8	99080-04600	2B	4-49						
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	6C-8C	20-21		6C-8C	11- 5			9-33						
	9.9/15F	22-15	98580-05016	20D/25N	3- 3			9-35						
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97980-04120	4A/5C	2-24		6C-8C	5-32		20D/25N	11-11						
97980-04125	3A	2-32			11-16			11-20						
	9.9/15F	4-26			15- 9			11-23						
	6C-8C	4-28			17- 9			11-27						
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	20D/25N	20-18		6C-8C	15- 7									
97985-05210	6C-8C	16- 4			17- 7									
	20D/25N	17-22			19-14									
		17-24		20D/25N	20-12									

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