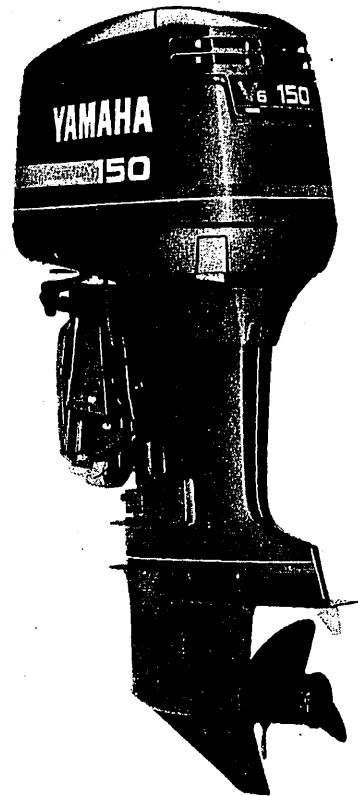


PARTS CATALOGUE



150TRU (64C)

175TRU (64D)

200TRU (64E)

L150TRU (64G)

L200TRU (64H)

YAMAHA
GENUINE
Parts & Accessories

A1

I.U64D-100E1



FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

150TRU(64C) , 175TRU(64D) , 200TRU(64E)
L150TRU(64G) , L200TRU(64H)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
"S/W"	Saltwater series	"T.H/D"	Tiller Handle model
		"N.S/W"	Non. Saltwater series

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

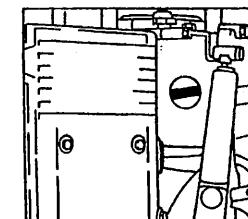
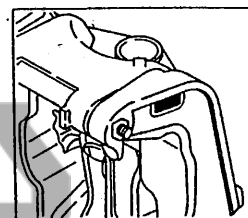
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	
150TLRU	: 350101 ~
150TXRU	: 500103 ~
175TLRU	: 350101 ~
175TXRU	: 500103 ~
200TLRU	: 350101 ~
200TXRU	: 500101 ~
L150TXRU	: 500101 ~
L200TXRU	: 500103 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Sheet 1/2 (Fig. 1 to Fig. 19)

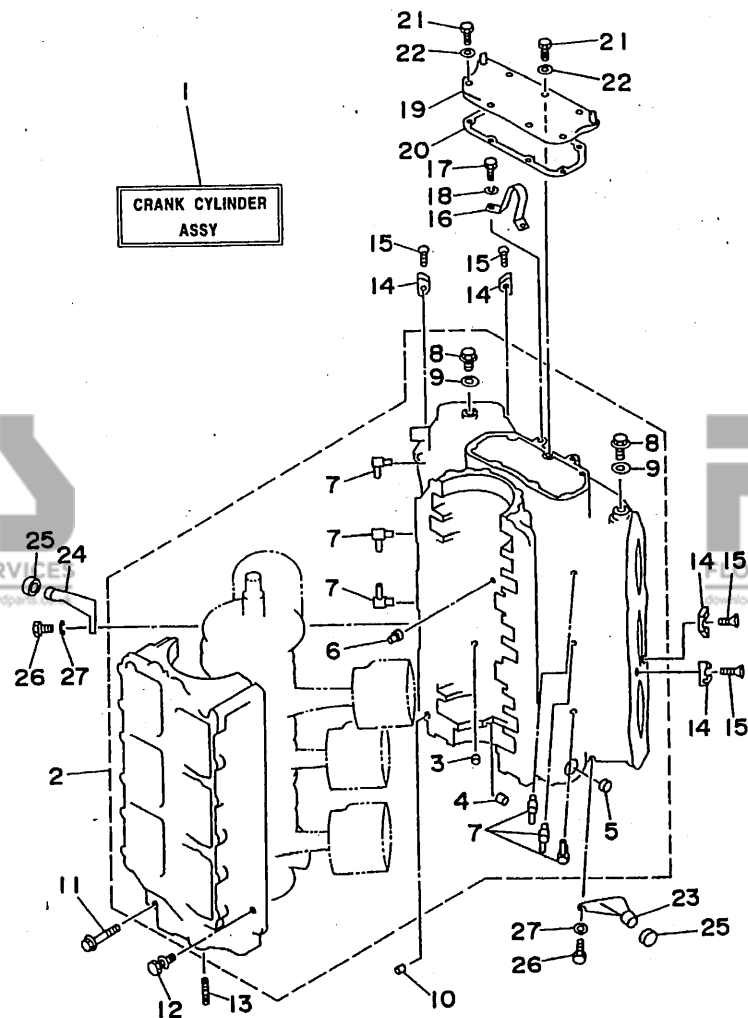
FIG. 1	CYLINDER. CRANKCASE 1 - 1	A4, A5
FIG. 2	CYLINDER. CRANKCASE 1 - 2 (200/L200 : SALTWATER SERIES)	A6, A7
FIG. 3	CYLINDER. CRANKCASE 2	B1, B2
FIG. 4	CRANKSHAFT. PISTON	B3, B4
FIG. 5	INTAKE 1	B5, B6
FIG. 6	INTAKE 2 (200/L200 : SALTWATER SERIES)	B7, C1
FIG. 7	CARBURETOR	C2, C3
FIG. 8	OIL PUMP 1	C4, C5
FIG. 9	OIL PUMP 2 (200/L200 : SALTWATER SERIES)	C6
FIG. 10	OIL TANK	C7, D1
FIG. 11	FUEL 1	D2, D3
FIG. 12	FUEL 2 (200/L200 : SALTWATER SERIES)	D4, D5
FIG. 13	TOP COWLING	D6, D7
FIG. 14	BOTTOM COWLING	E1, E2
FIG. 15	BRACKET 1	E3, E4
FIG. 16	BRACKET 2	E5, E6
FIG. 17	POWER TRIM & TILT ASSY 1	E7~F2
FIG. 18	CONTROL	F3~F5
FIG. 19	UPPER CASING	F6, F7
NUMERICAL INDEX		

Sheet 2/2 (Fig. 18 to Fig. 29)

FIG. 20	LOWER CASING. DRIVE 1 (150/175/200)	A4~A7
FIG. 21	LOWER CASING. DRIVE 2 (150/175/200)	B1, B2
FIG. 22	LOWER CASING. DRIVE 3 (L150/L200)	B3~B6
FIG. 23	LOWER CASING. DRIVE 4 (L150/L200)	B7
FIG. 24	GENERATOR	C1
FIG. 25	STARTING MOTOR	C2
FIG. 26	ELECTRICAL 1	C3, C4
FIG. 27	ELECTRICAL 2	C5~C7
FIG. 28	REPAIR KIT 1 - 1	D1, D2
FIG. 29	REPAIR KIT 1 - 2 (200/L200 : SALTWATER SERIES)	D3, D4
FIG. 30	REPAIR KIT 2	D5, D6
NUMERICAL INDEX		

FIG. 1 CYLINDER. CRANKCASE 1-1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-W0090-10-4D	CRANK CYLINDER ASSY (REF. NO. 2 TO 27, FIG. 3, REF. NO. 1 TO 30 AND FIG. 4, REF. NO. 1 TO 9, 11 TO 28)	1	UR 175
	64C-W0090-10-4D	CRANK CYLINDER ASSY (REF. NO. 2 TO 27, FIG. 3, REF. NO. 1 TO 30 AND FIG. 4, REF. NO. 1 TO 9, 11 TO 28)	1	UR 150/L150
	64E-W0090-10-4D	CRANK CYLINDER ASSY (REF. NO. 2 TO 27, FIG. 3, REF. NO. 1 TO 30 AND FIG. 4, REF. NO. 1 TO 9, 11 TO 28)	1	UR 200-N.S/W
2	64D-15100-00-94	CRANKCASE ASSY	1	UR 175
	64C-15100-00-94	CRANKCASE ASSY	1	UR 150/L150
	64E-15100-00-94	CRANKCASE ASSY	1	UR 200-N.S/W
3	624-11379-00	.VALVE, CHECK	2	
4	90384-06M07	.BUSH, BIMETAL FORMED	1	
5	90384-14M09	.BUSH, BIMETAL FORMED	1	
6	663-11518-01	.LOCK, BEARING	2	
7	646-11370-00	.CHECK VALVE ASSY	6	
8	90340-14M00	.PLUG, STRAIGHT SCREW	2	
9	90430-14115	.GASKET	2	
10	93608-12063	PIN, DOWEL	2	
11	90105-10M20	BOLT, WASHER BASED	8	
12	90119-08M23	BOLT, WITH WASHER	12	



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FIG. 1 CYLINDER. CRANKCASE 1-1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
13	90116-08M45	BOLT, STUD	2	
14	6E5-11325-00	ANODE	8	
15	98780-04015	SCREW, FLAT HEAD	8	
16	6E9-11119-00	HANGER, ENGINE	1	
17	97013-08020	BOLT	2	
18	92990-08100	WASHER, SPRING	2	
19	6K7-11371-01-9M	COVER	1	
20	6E5-11381-A2	GASKET 1	1	
21	97013-06020	BOLT	7	
22	92990-06600	WASHER, PLATE	7	
23	6E5-42761-00-94	STOPPER	1	
24	6E5-42762-00-94	STOPPER	1	
25	663-44533-00	DAMPER, UPPER MOUNT RUBBER	2	
26	97013-06020	BOLT	4	
27	92990-06600	WASHER, PLATE	4	

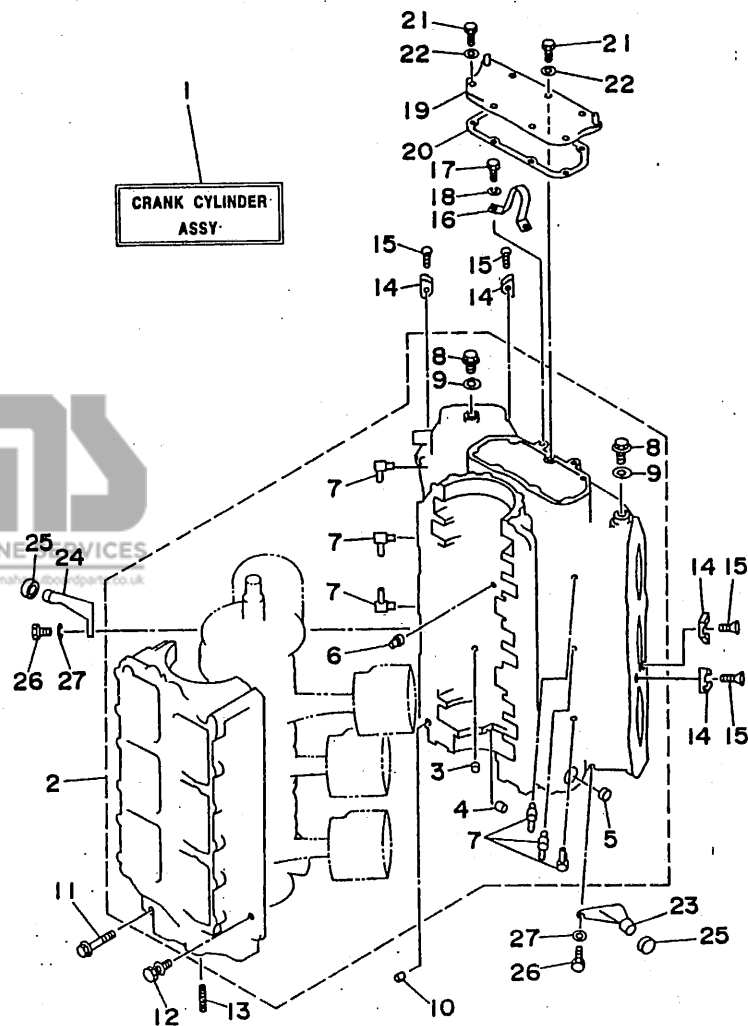
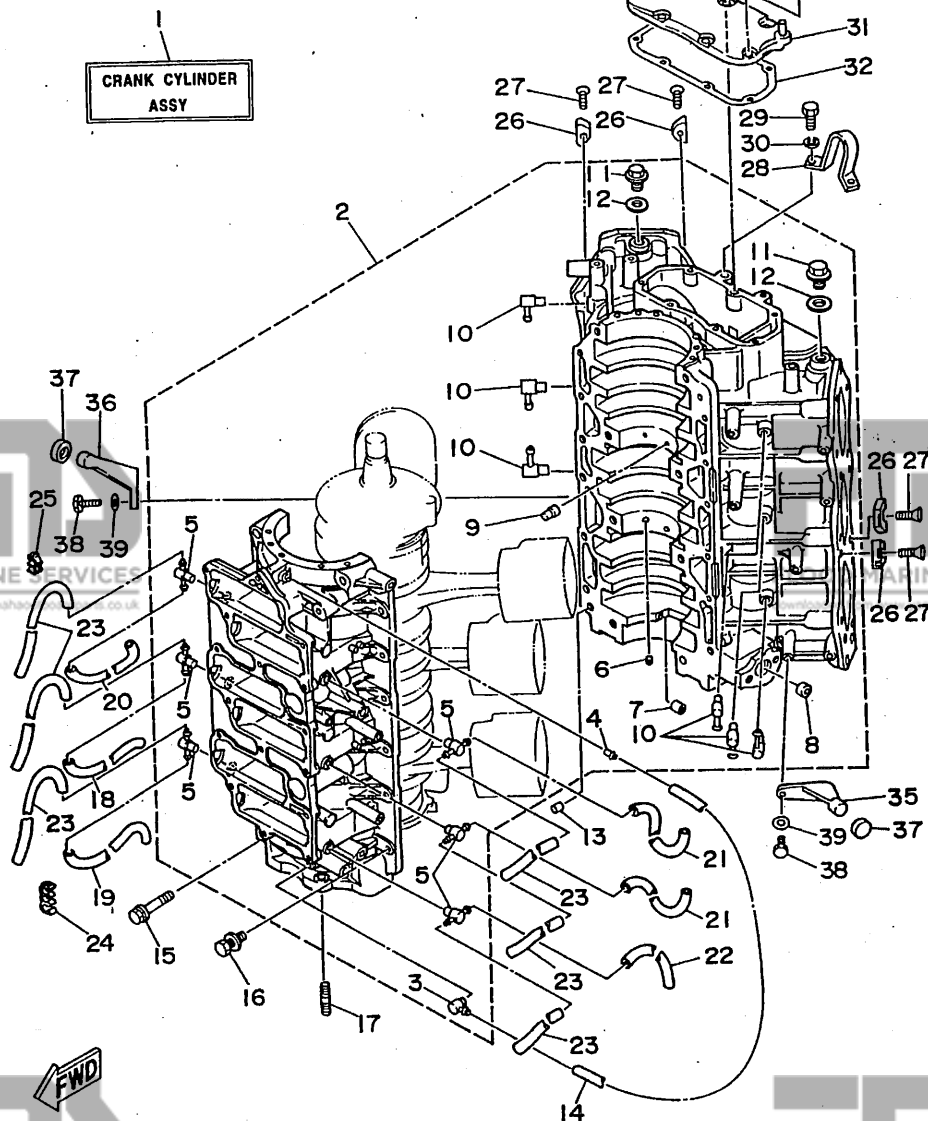


FIG. 2 CYLINDER. CRANKCASE 1-2 (200/L200:SALTWATER SERIES)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64E-W0090-S0-4D	CRANK CYLINDER ASSY		(REF.NO. 2 TO 39, FIG. 3, REF.NO. 1 TO 30 AND FIG. 4, REF.NO. 1 TO 9, 11 TO 28)
2	64E-15100-S0-94	CRANKCASE ASSY	1	
3	6E5-11372-00	.NIPPLE, HOSE	1	
4	624-14485-00	.PIPE, JOINT	1	
5	6F6-11372-00	.NIPPLE, HOSE	6	
6	624-11379-00	.VALVE, CHECK	2	
7	90384-06M07	.BUSH, BIMETAL FORMED	1	
8	90384-14M09	.BUSH, BIMETAL FORMED	1	
9	663-11518-01	.LOCK, BEARING	2	
10	646-11370-00	.CHECK VALVE ASSY	6	
11	90340-14M00	.PLUG, STRAIGHT SCREW	2	
12	90430-14115	.GASKET	2	
13	93608-12063	PIN, DOWEL	2	
14	90445-07M10	HOSE	1	
15	90105-10M20	BOLT, WASHER BASED	8	
16	90119-08M23	BOLT, WITH WASHER	12	
17	90116-08M45	BOLT, STUD	2	
18	90445-07M11	HOSE	1	
19	90445-07M09	HOSE	1	
20	90445-07240	HOSE	1	
21	90445-07M08	HOSE	2	
22	90445-07M90	HOSE	1	
23	90445-07M34	HOSE	6	
24	90464-07M05	CLAMP	1	

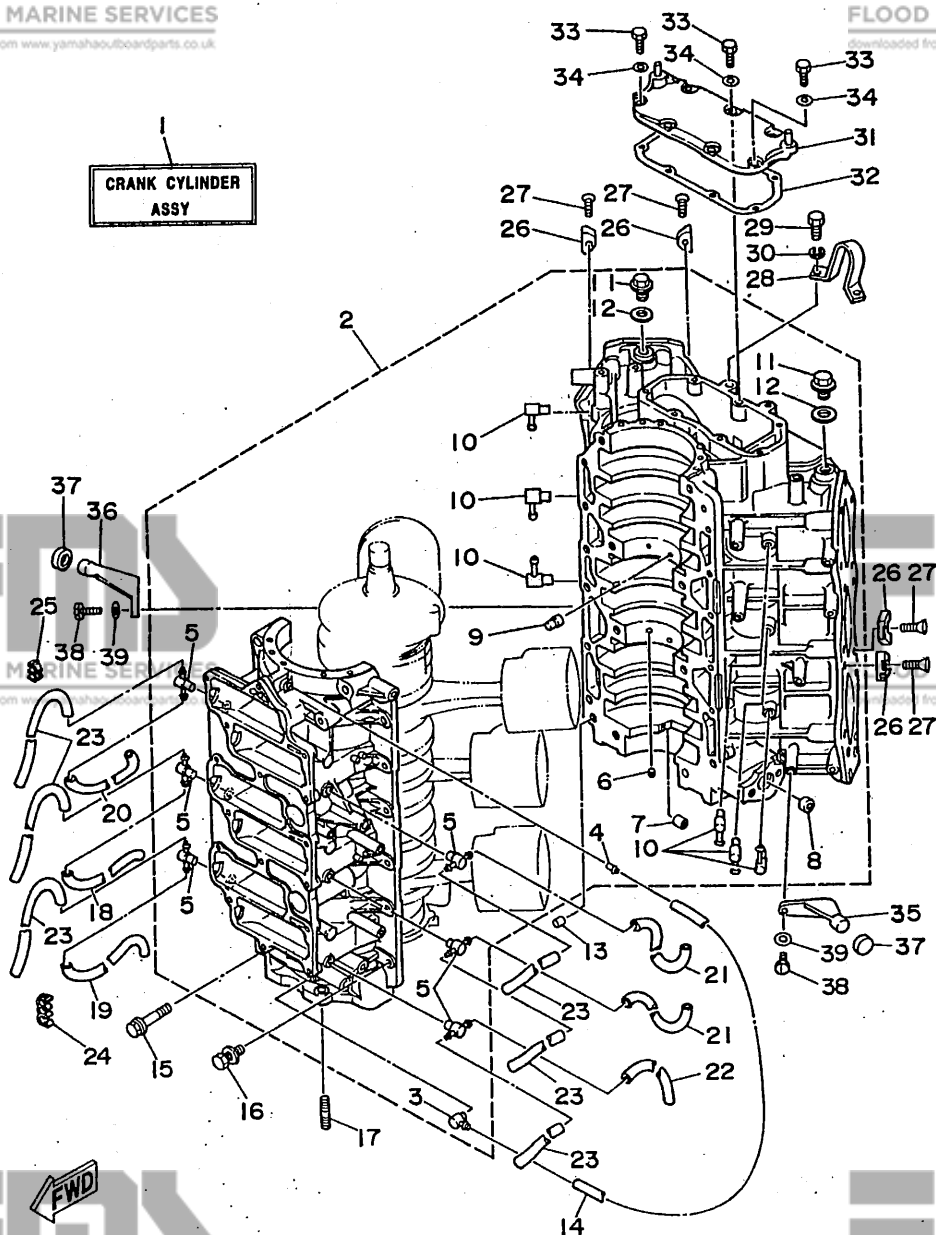


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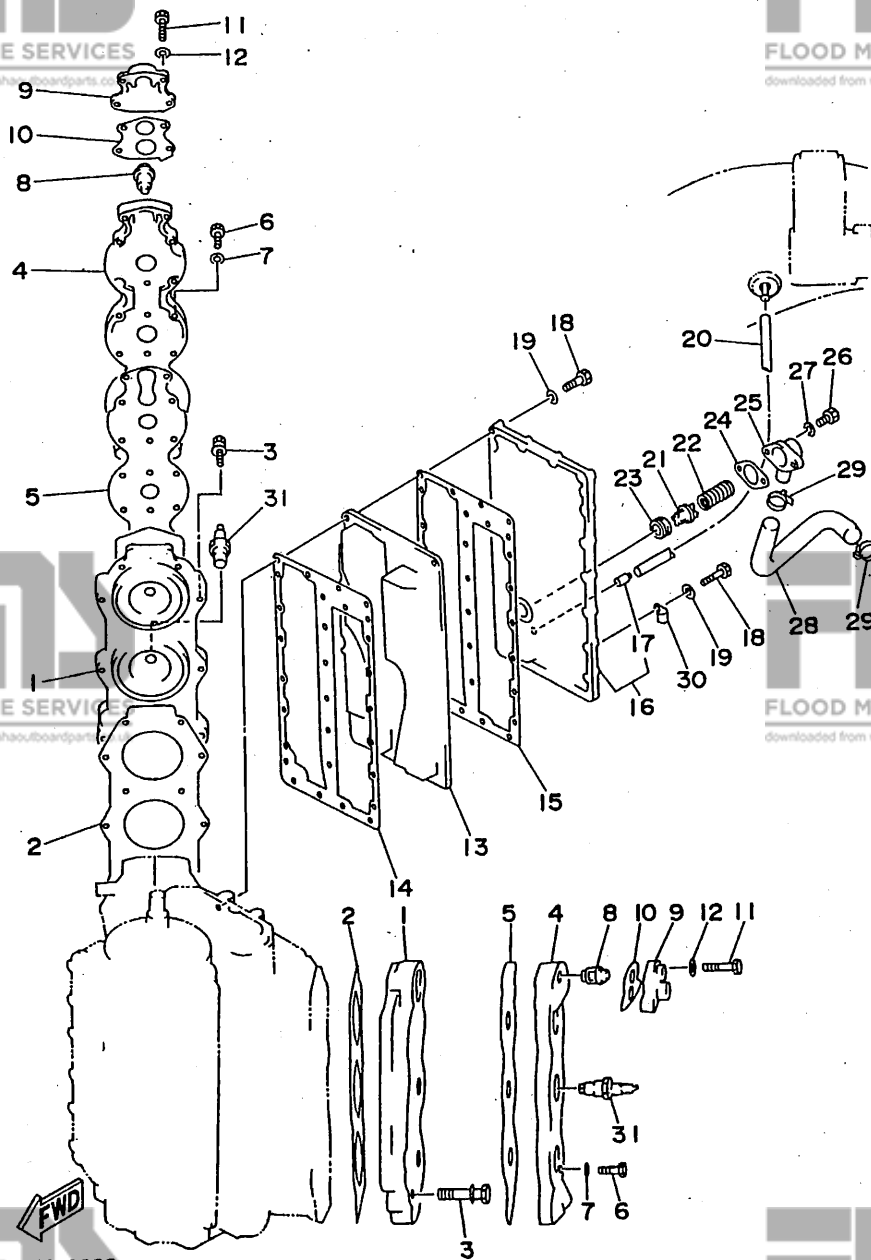
A6

FIG. 2 CYLINDER. CRANKCASE 1-2 (200/L200:SALTWATER SERIES)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	90464-07M20	CLAMP	1	
26	6E5-11325-00	ANODE	8	
27	98780-04015	SCREW, FLAT HEAD	8	
28	6E9-11119-00	HANGER, ENGINE	1	
29	97013-08020	BOLT	2	
30	92990-08100	WASHER, SPRING	2	
31	6K7-11371-01-9M	COVER	1	
32	6E5-11381-A2	GASKET 1	1	
33	97013-06020	BOLT	7	
34	92990-06600	WASHER, PLATE	7	
35	6E5-42761-00-94	STOPPER	1	
36	6E5-42762-00-94	STOPPER	1	
37	663-44533-00	DAMPER, UPPER MOUNT RUBBER	2	
38	97013-06020	BOLT	4	
39	92990-06600	WASHER, PLATE	4	



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FIG. 3 CYLINDER. CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G5-11111-04-94	HEAD, CYLINDER 1	2	UR 150/175/L150
	64E-11111-00-94	HEAD, CYLINDER 1	1	UR 200/L200
2	6G5-11181-A1	GASKET, CYLINDER HEAD 1	2	
3	90119-08M21	BOLT, WITH WASHER	28	
4	6G5-11191-00-9M	COVER, CYLINDER HEAD 1	2	
5	6G5-11193-A0	GASKET, HEAD COVER 1	2	
6	97095-06030	BOLT	36	
7	92990-06600	WASHER, PLATE	36	
8	6E5-12411-20	THERMOSTAT	2	
9	688-12413-00-9M	COVER, THERMOSTAT	2	
10	688-12414-A1	GASKET, COVER	2	
11	97013-06045	BOLT	8	
12	92990-06600	WASHER, PLATE	8	
13	64D-41111-00-9M	INNER COVER, EXHAUST	1	
14	6G5-41112-A1	GASKET, EXHAUST INNER COVER	1	
15	6G5-41112-A1	GASKET, EXHAUST INNER COVER	1	
16	6R3-41113-00-9M	OUTER COVER, EXHAUST	1	
17	652-24461-00	.PIPE, JOINT	1	
18	97014-06035	BOLT	29	
19	92990-06600	WASHER, PLATE	29	
20	90445-09226	HOSE	1	
21	6G5-12416-00	VALVE, PRESSURE CONTROL	1	
22	90501-16M11	SPRING, COMPRESSION	1	
23	90480-20M05	GROMMET	1	
24	6G5-11382-A1	GASKET 2	1	
25	6G5-11372-00-5B	COVER, BYPASS 2	1	
26	97013-06020	BOLT	2	
27	92990-06600	WASHER, PLATE	2	

B1

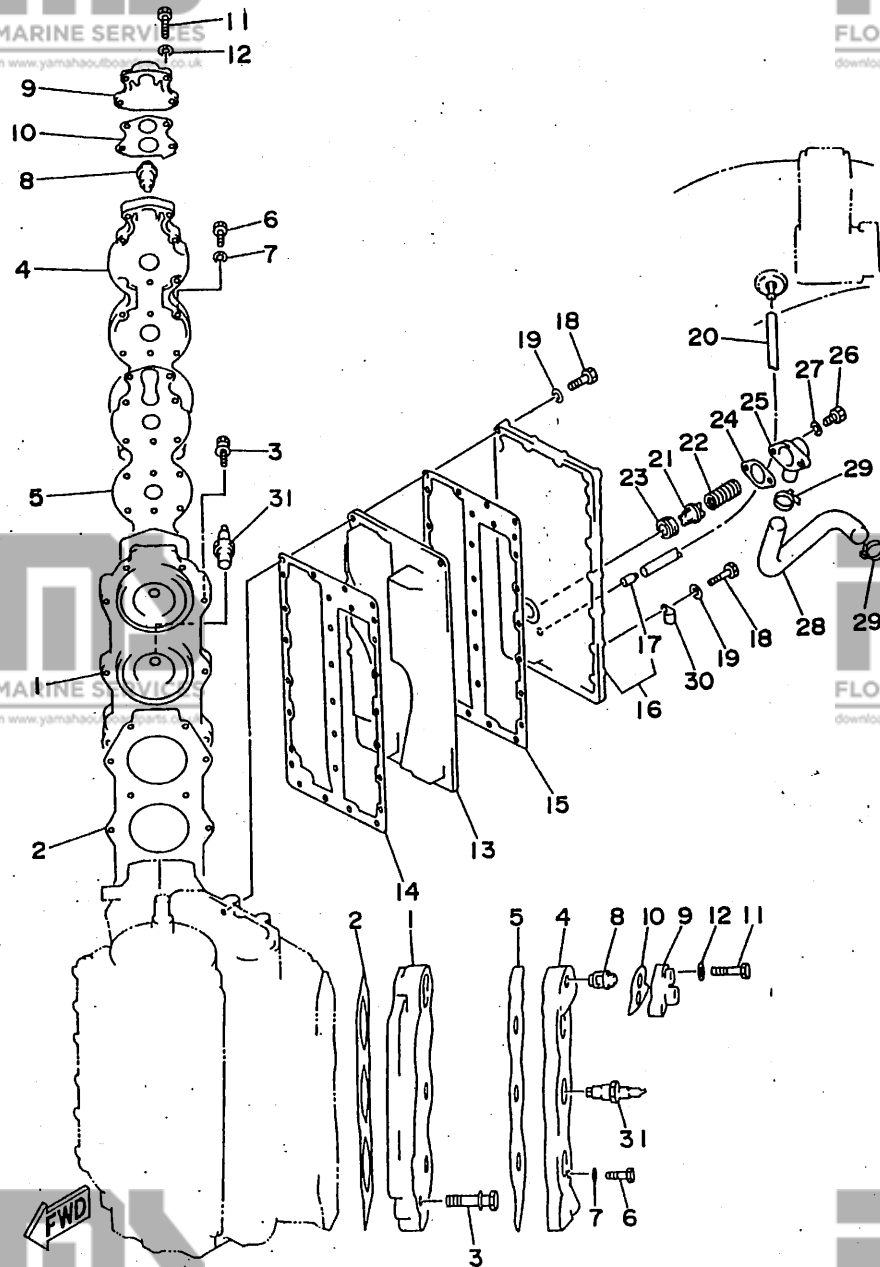
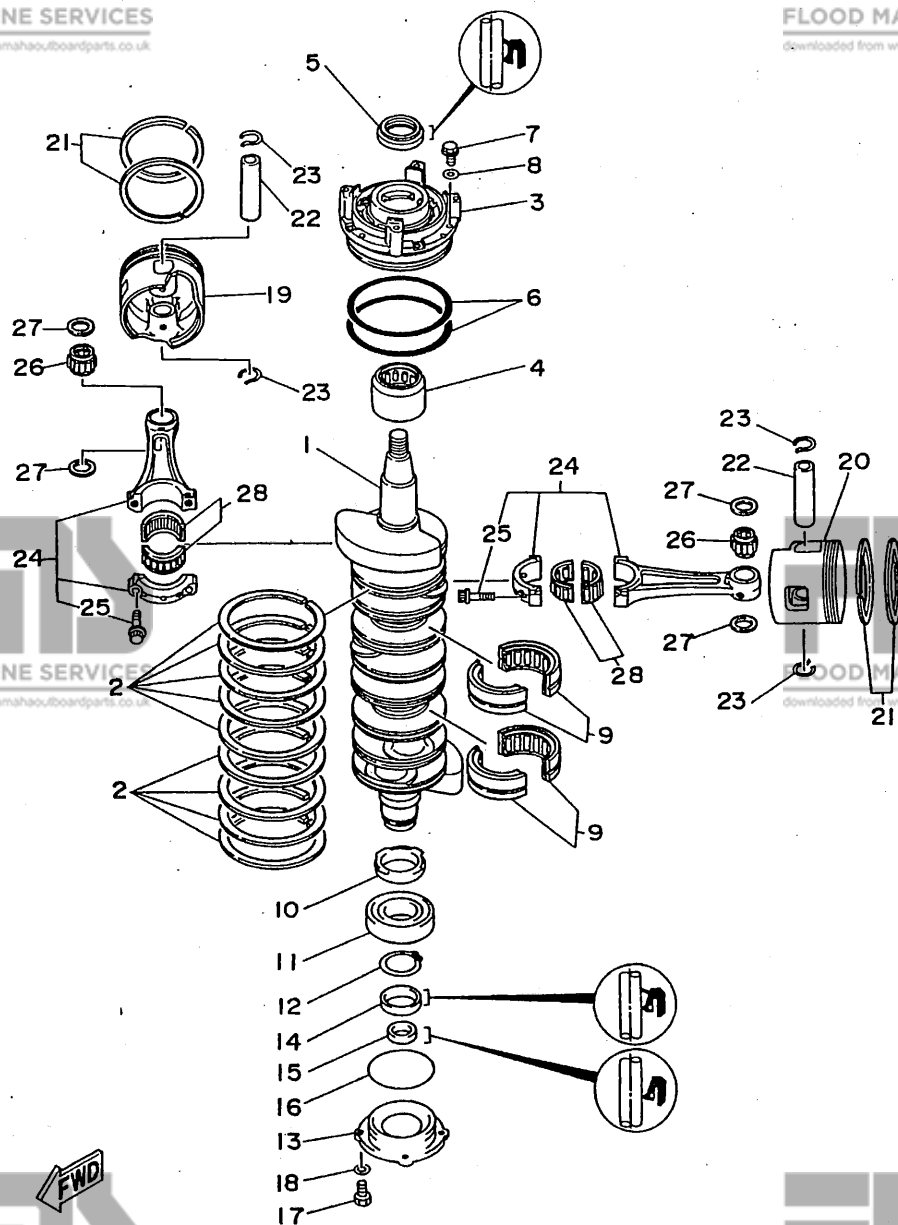


FIG. 3 CYLINDER. CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	6G5-12576-00	HOSE 1	1	
29	90465-13M36	CLAMP	2	
30	90465-08028	CLAMP	2	
31	94702-00247	PLUG, SPARK (NGK BR8HS-10)	6	UR 175/200/L200
	94702-00271	PLUG, SPARK (NGK BR7HS-10)	6	UR 150/L150

FIG. 4 CRANKSHAFT. PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G5-11411-01	CRANKSHAFT	1	
2	6E5-11447-00	SEAL, CRANK	9	
3	6R3-15163-00-94	HOUSING, BEARING 1	1	
4	93311-940U3	BEARING, CYLINDRICAL	1	
5	93102-40M38	OIL SEAL	1	
6	93211-04384	O-RING	2	
7	97013-06020	BOLT	3	
8	92990-06600	WASHER, PLATE	3	
9	93310-954U1	BEARING, CYLINDRICAL	2	
10	6R3-11536-00	GEAR, DRIVE	1	
11	93306-208U0	BEARING	1	
12	93410-40M03	CIRCLIP	1	
13	6G5-15359-00-94	HOUSING, OIL SEAL	1	
14	93102-35M13	OIL SEAL	1	
15	93101-22M15	OIL SEAL	1	
16	93210-74M35	O-RING	1	
17	97095-06020	BOLT	4	
18	92990-06600	WASHER, PLATE	4	
19	64D-11631-00-90	PISTON (STD)	3	
	64D-11635-00	PISTON (0.25MM O/S)	3	AP FOR CANADA
	64D-11636-00	PISTON (0.50MM O/S)	3	AP
20	64D-11642-00-90	PISTON 2 (STD)	3	
	64D-11645-00	PISTON 2 (0.25MM O/S)	3	AP FOR CANADA
	64D-11646-00	PISTON 2 (0.50MM O/S)	3	AP
21	64D-11603-00	PISTON RING SET (STD)	6	
	64D-11604-00	PISTON RING SET (0.25MM O/S)	6	AP FOR CANADA
	64D-11605-00	PISTON RING SET (0.50MM O/S)	6	AP
22	6R5-11633-10	PIN, PISTON	6	

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FIG. 4 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	6R5-11634-10	CLIP, PISTON PIN	12	
24	6R5-11650-10	CONNECTING ROD ASSY	6	
25	90109-08M61	.BOLT	2	
26	93310-323V6	BEARING, CYLINDRICAL	6	
27	90201-23M01	WASHER, PLATE	12	
28	93310-836V2	BEARING, CYLINDRICAL	6	

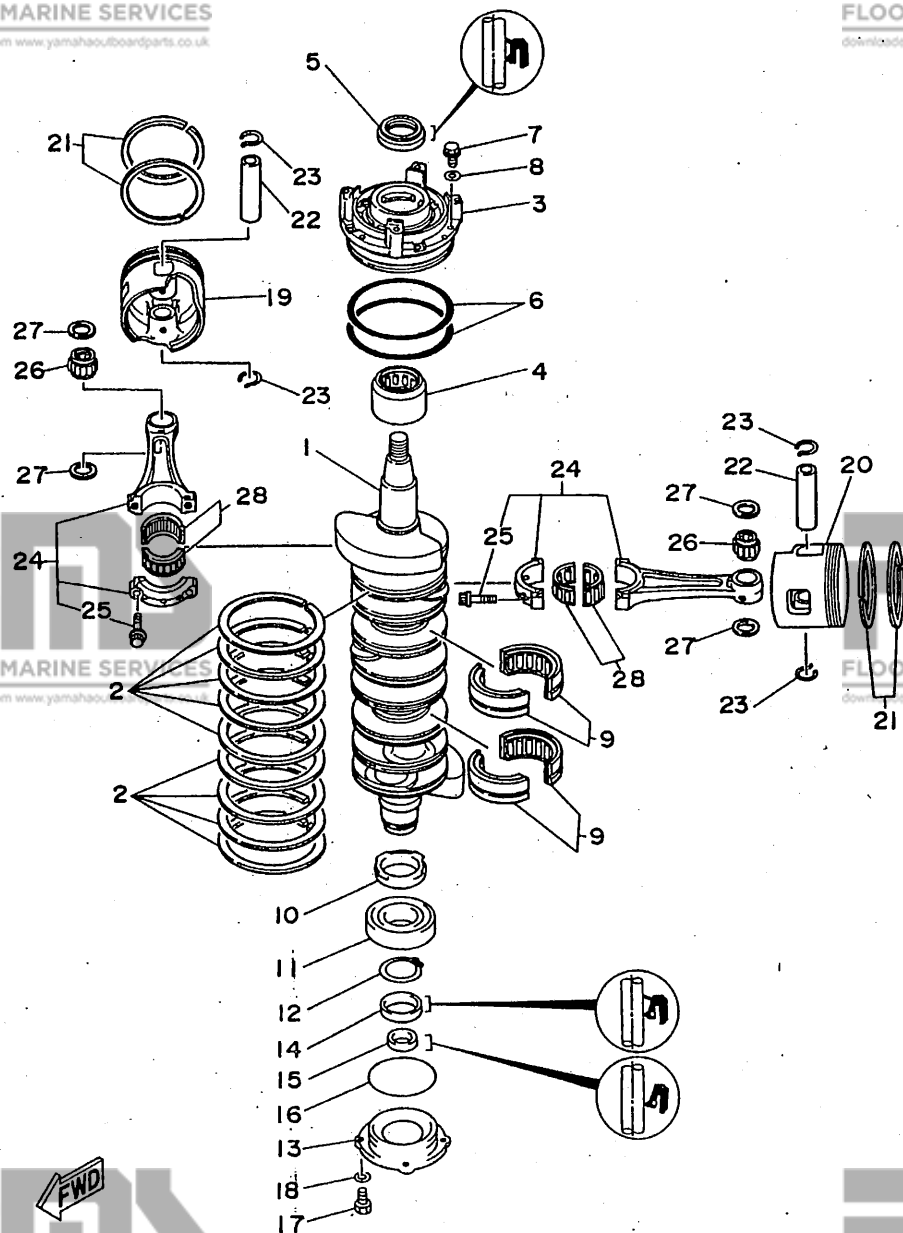
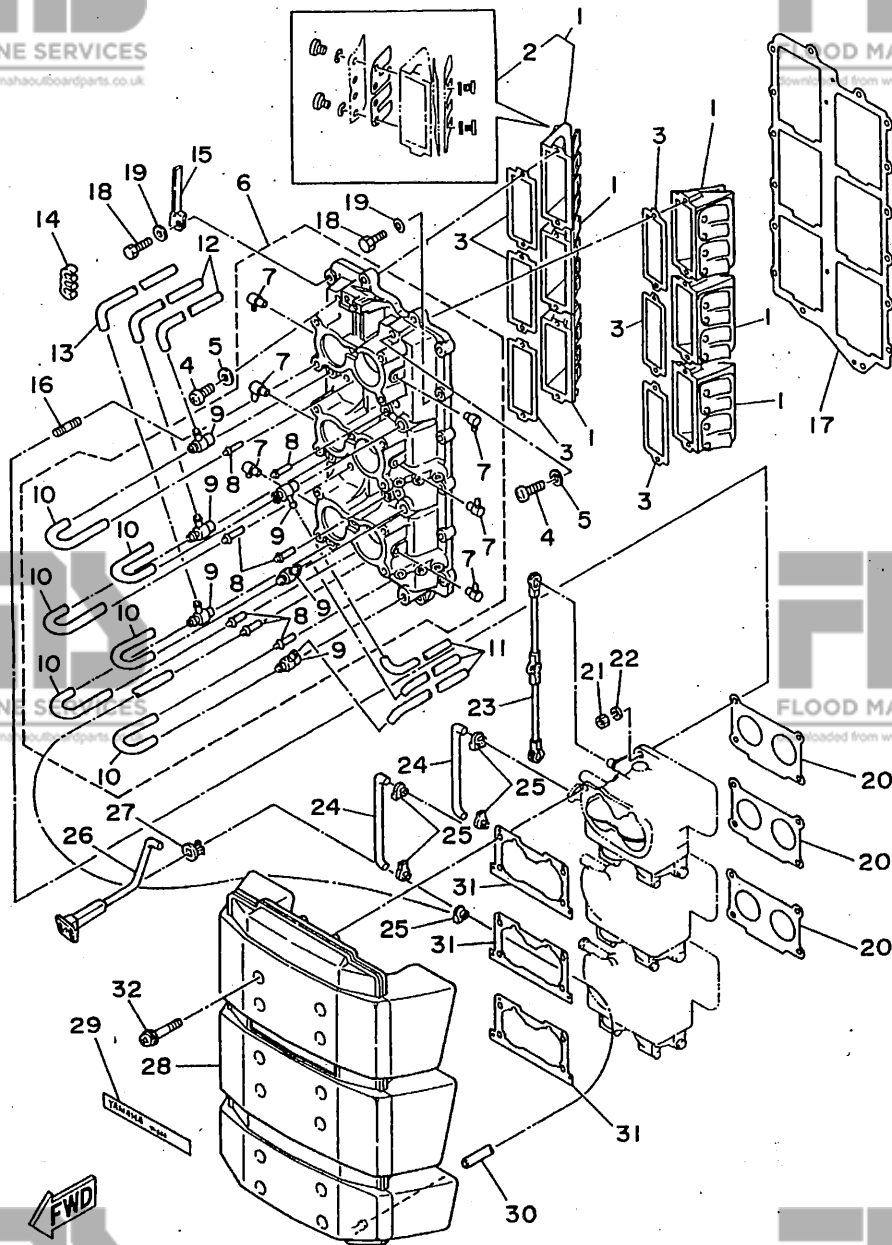


FIG. 5 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-13610-00	REED VALVE ASSY	6	
2	6E5-W0004-00	.REED SET	1	
3	6E5-13621-A1	GASKET, VALVE SEAT	6	
4	98580-05016	SCREW, PAN HEAD	12	
5	92990-05600	WASHER, PLATE	12	
6	6G5-13641-11-94	MANIFOLD 1	1	
7	6E5-13552-00	.NOZZLE	6	
8	624-14485-00	.PIPE, JOINT	7	
9	6E5-11370-00	.CHECK VALVE ASSY	6	
10	90445-07M28	.HOSE	6	
11	90445-07M45	HOSE	3	
12	90445-07M46	HOSE	2	
13	90445-07M59	HOSE	1	
14	90464-07M05	CLAMP	2	
15	90465-07M20	CLAMP	2	
16	90116-06M30	BOLT, STUD	12	
17	6G5-13645-A1	GASKET, MANIFOLD 1	1	
18	97013-06025	BOLT	16	
19	92990-06600	WASHER, PLATE	16	
20	6E5-14198-A2	GASKET	3	
21	95380-06600	NUT	12	
22	92995-06100	WASHER, SPRING	12	
23	6G5-41217-01	ROD, ACCEL. LEVER	1	
24	6E5-41256-01	ROD, CHOKE 1	2	
25	661-41262-02	JOINT, CHOKE LEVER	5	
26	6R3-41271-00	KNOB, CHOKE	1	
27	689-41273-00	GROMMET	1	
28	6R3-14440-01	SILENCER ASSY, INTAKE	1	UR N.S/W



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FIG. 5 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	64D-14440-00	SILENCER ASSY, INTAKE	1	UR 150,175,L150-S/W
29	6G5-1441K-00	EMBLEM	1	UR N.S/W
30	90445-07MA3	HOSE	1	
31	6K7-14483-00	GASKET	3	
32	90159-06M14	SCREW, WITH WASHER	12	UR N.S/W
	90159-06M08	SCREW, WITH WASHER	12	UR 150,175,L150-S/W

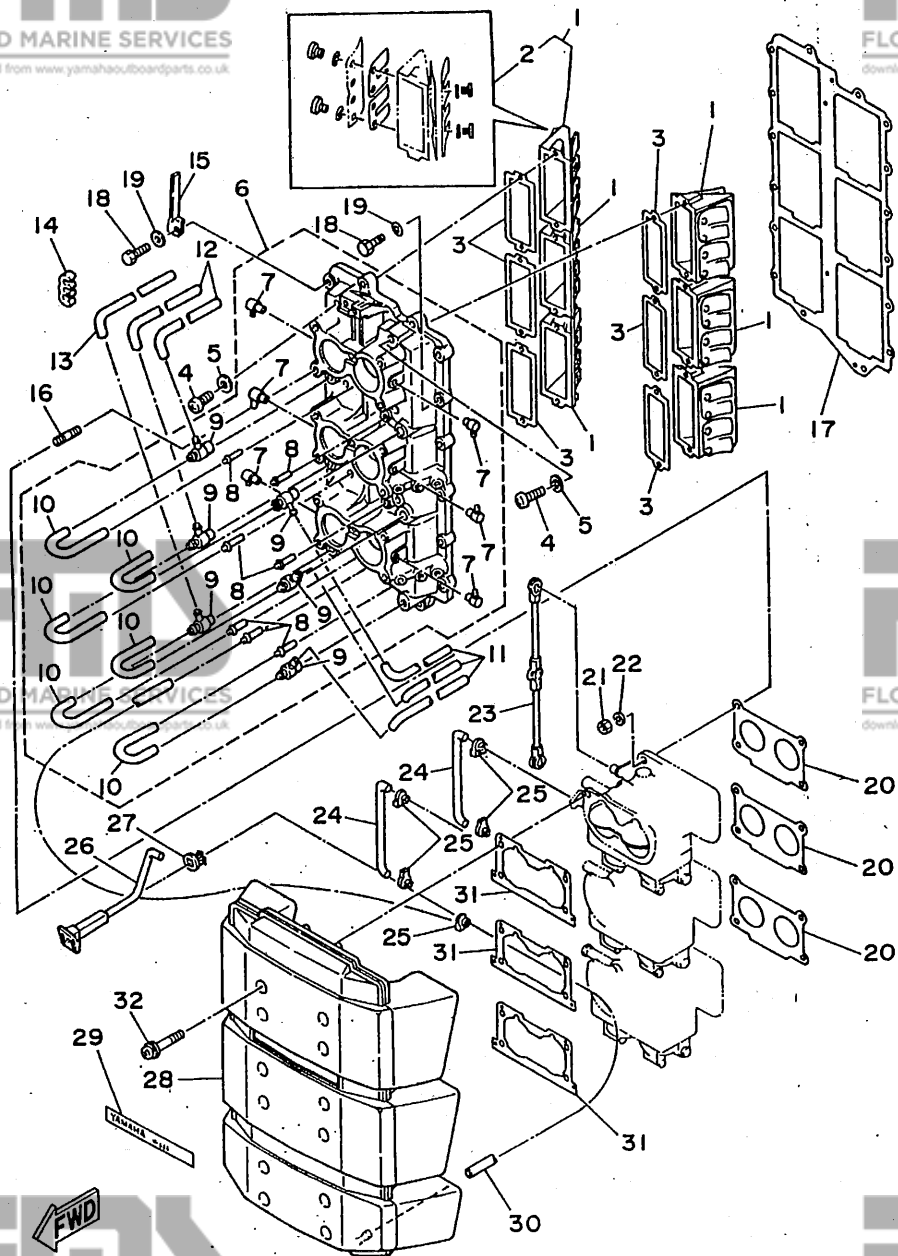
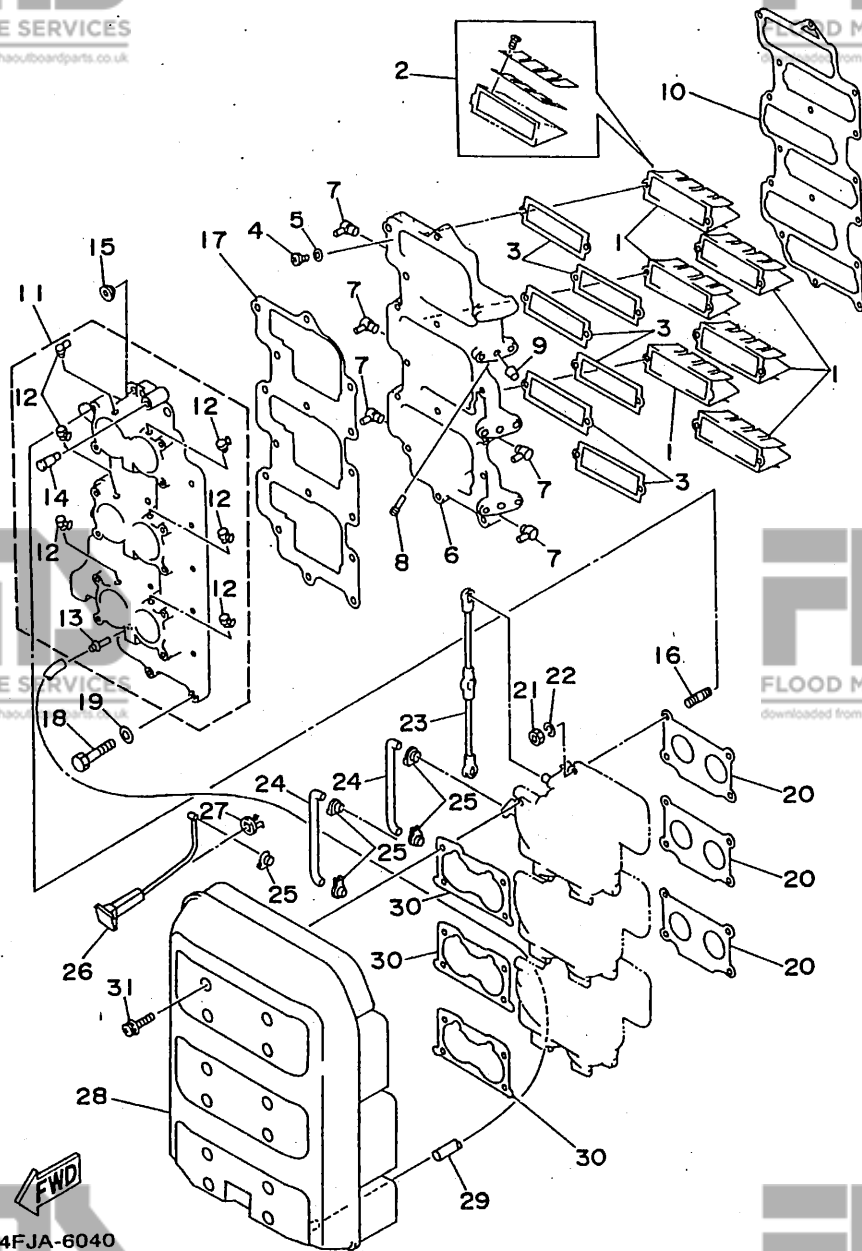


FIG. 6 INTAKE 2 (200/L200:SALTWATER SERIES)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6K7-13610-00	REED VALVE ASSY	6	
2	6E5-W0004-00	.REED SET	1	
3	6K7-13621-A1	GASKET, VALVE SEAT	6	
4	98580-05016	SCREW, PAN HEAD	12	
5	92990-05600	WASHER, PLATE	12	
6	64E-13624-00-94	PLATE, REED VALVE	1	
7	6H4-11372-00	NIPPLE HOSE	5	
8	6R5-14485-00	PIPE, JOINT	1	
9	90336-08M06	PLUG, TAPER	1	
10	6K7-13646-A2	GASKET, MANIFOLD 2	1	
11	64E-13641-00-94	MANIFOLD 1	1	
12	6E5-13552-00	.NOZZLE	6	
13	624-14485-00	.PIPE, JOINT	1	
14	6K7-81338-01	.CLAMP, LEAD	1	
15	90480-10M28	GROMMET	6	
16	90116-06M30	BOLT, STUD	12	
17	64E-13645-A0	GASKET, MANIFOLD 1	1	
18	97013-06050	BOLT	16	
19	92990-06600	WASHER, PLATE	16	
20	6E5-14198-A2	GASKET	3	
21	95380-06600	NUT	12	
22	92995-06100	WASHER, SPRING	12	
23	6G5-41217-01	ROD, ACCEL. LEVER	1	
24	6E5-41256-01	ROD, CHOKE 1	2	
25	661-41262-02	JOINT, CHOKE LEVER	5	
26	61H-41271-10	KNOB, CHOKE	1	
27	689-41273-00	GROMMET	1	
28	64D-14440-00	SILENCER ASSY, INTAKE	1	

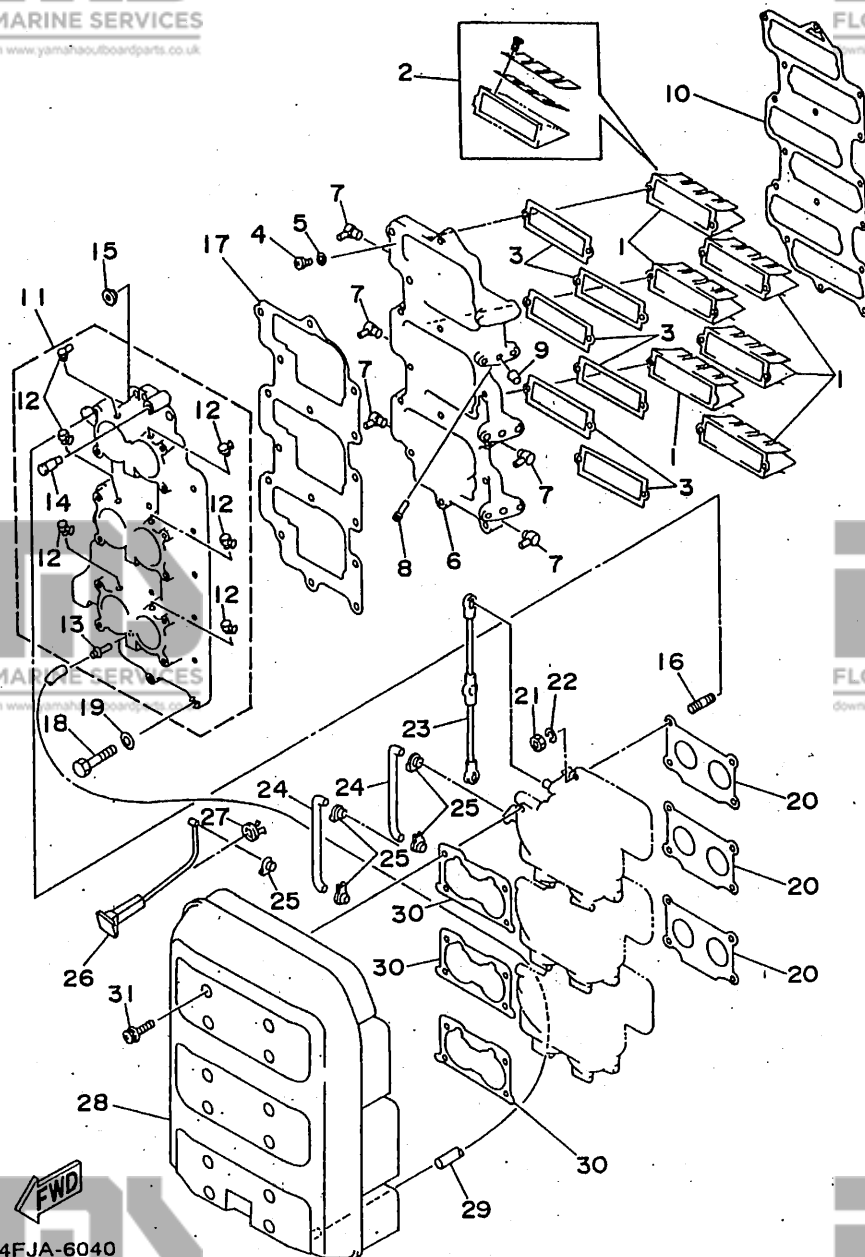


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FIG. 6 INTAKE 2 (200/L200:SALTWATER SERIES)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90445-07MA3	HOSE	1	
30	6K7-14483-00	GASKET	3	
31	90159-06M08	SCREW, WITH WASHER	12	



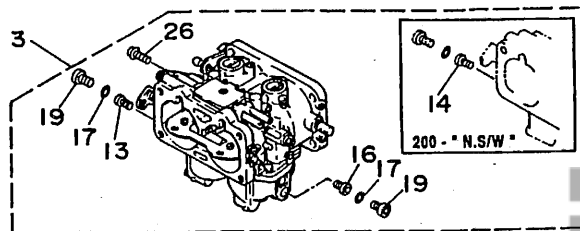
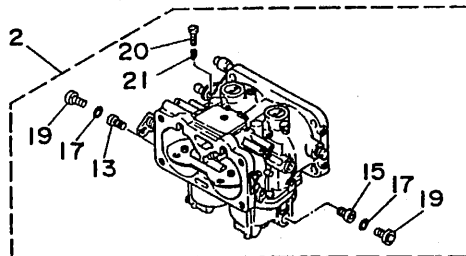
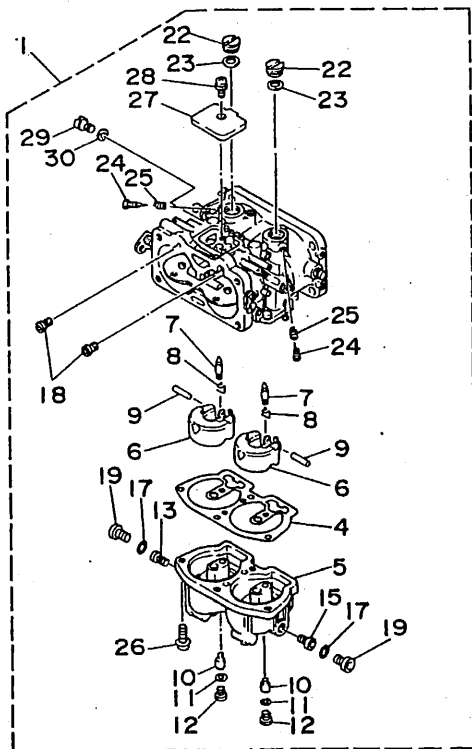


FIG. 7 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-14301-00	CARBURETOR ASSY 1	1	UR 175-N.S/W
	64D-14301-S0	CARBURETOR ASSY 1	1	UR 175-S/W
	64C-14301-00	CARBURETOR ASSY 1	1	UR 150-N.S/W
	64C-14301-S0	CARBURETOR ASSY 1	1	UR 150,L150-S/W
	64E-14301-00	CARBURETOR ASSY 1	1	UR 200-N.S/W
	64E-14301-S0	CARBURETOR ASSY 1	1	UR 200,L200-S/W
2	64D-14302-00	CARBURETOR ASSY 2	1	UR 175-N.S/W
	64D-14302-S0	CARBURETOR ASSY 2	1	UR 175-S/W
	64C-14302-00	CARBURETOR ASSY 2	1	UR 150-N.S/W
	64C-14302-S0	CARBURETOR ASSY 2	1	UR 150,L150-S/W
	64E-14302-00	CARBURETOR ASSY 2	1	UR 200-N.S/W
	64E-14302-S0	CARBURETOR ASSY 2	1	UR 200,L200-S/W
3	64D-14303-00	CARBURETOR ASSY 3	1	UR 175-N.S/W
	64D-14303-S0	CARBURETOR ASSY 3	1	UR 175-S/W
	64C-14303-00	CARBURETOR ASSY 3	1	UR 150-N.S/W
	64C-14303-S0	CARBURETOR ASSY 3	1	UR 150,L150-S/W
	64E-14303-00	CARBURETOR ASSY 3	1	UR 200-N.S/W
	64E-14303-S0	CARBURETOR ASSY 3	1	UR 200,L200-S/W
4	64D-14384-00	.GASKET, FLOAT CHAMBER	3	
5	64D-14381-00	.BODY, FLOAT CHAMBER	3	UR N.S/W
	64D-14381-10	.BODY, FLOAT CHAMBER	3	UR S/W
6	6E5-14385-02	.FLOAT	6	
7	6E5-14546-00	.VALVE, NEEDLE	6	
8	6E5-14159-00	.CLIP	6	
9	6E5-14386-02	.PIN, FLOAT	6	
10	64D-1492F-42	.JET, AIR SLOW (#84)	6	
11	61U-14959-00	.GASKET	6	
12	64D-14394-00	.VALVE, DRAIN	6	

C2

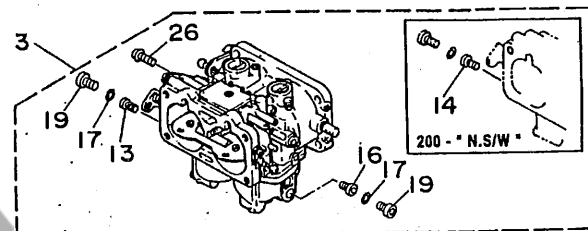
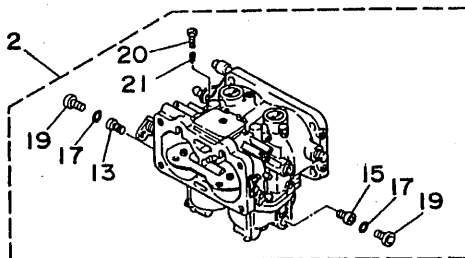
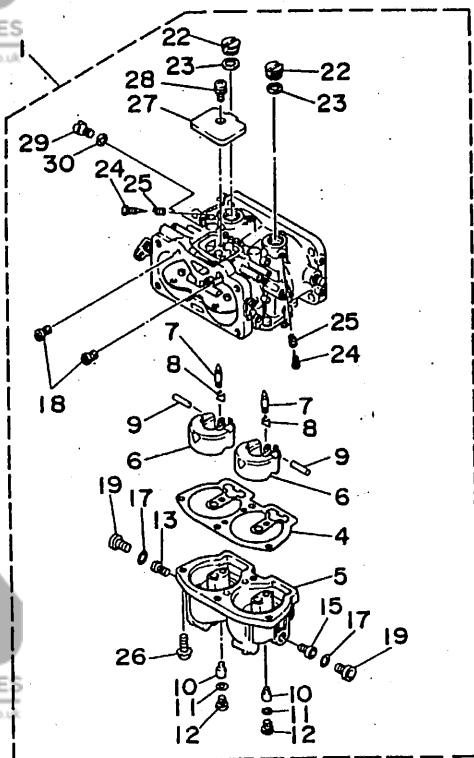


FIG. 7 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
13	64D-1492E-75	.JET, MAIN (#150)	3	UR 150/175-N.S/W
	64D-1492E-71	.JET, MAIN (#142)	3	UR 150,175,L150-S/W
	64D-1492E-73	.JET, MAIN (#146)	3	UR 200,L200-S/W
	64D-1492E-75	.JET, MAIN (#150)	2	UR 200-N.S/W
14	64D-1492E-76	.JET, MAIN (#152)	1	UR 200-N.S/W
15	64D-1492E-77	.JET, MAIN (#154)	2	UR N.S/W
	64D-1492E-71	.JET, MAIN (#142)	2	UR 150,175,L150-S/W
	64D-1492E-73	.JET, MAIN (#146)	2	UR 200,L200-S/W
16	64D-1492E-79	.JET, MAIN (#158)	1	UR N.S/W
	64D-1492E-71	.JET, MAIN (#142)	1	UR 150,175,L150-S/W
	64D-1492E-73	.JET, MAIN (#146)	1	UR 200,L200-S/W
17	6E5-14398-01	.GASKET	6	
18	61A-1492H-12	.JET, SLOW AIR BLEED (#60)	6	
19	61A-14383-01	.SCREW, DRAIN	6	
20	6E5-14321-00	.SCREW, THROTTLE	1	CENTER
21	6J8-14334-00	.SPRING, THROTTLE	1	CENTER
22	6E5-14328-01	.PLUG	6	
23	6E5-14979-00	.GASKET	6	
24	6E5-14323-03	.SCREW, AIR ADJUSTING	6	
25	6E5-14223-00	.SPRING, AIR ADJUSTING	6	
26	97980-05116	.SCREW, WITH WASHER	13	UR 150/175-N.S/W
	97980-05116	.SCREW, WITH WASHER	12	UR S/W,200-N.S/W
27	6E5-14527-01	.PLATE	3	
28	97980-05108	.SCREW, WITH WASHER	3	
29	6E5-14324-00	.SCREW, FLAT HEAD	3	
30	6J8-14995-00	.GASKET	3	

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FIG. 8 OIL PUMP 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-14276-01	LEVER	1	
2	91690-30016	PIN, SPRING	1	
3	6R4-13200-00	OIL INJECTION PUMP ASSY	1	UR 150/175/L150
	6R5-13200-10	OIL INJECTION PUMP ASSY	1	UR 200-N.S/W
4	716-24444-00	.SCREW	1	
5	1YU-13187-00	.GASKET, BREATHER BOLT	1	
6	93210-19MA7	.O-RING	1	
7	90109-06M40	BOLT	2	
8	6R3-13416-00	PIPE, OIL 1	1	
9	90465-11M10	CLAMP	2	
10	90445-07M72	HOSE	2	
11	90445-07M89	HOSE	1	
12	90445-07M83	HOSE	3	
13	6R3-13183-10	VALVE, CHECK	6	
14	90445-07M87	HOSE	3	
15	90446-07M36	HOSE	3	
16	90464-07M05	CLAMP	2	
17	90468-07M02	CLIP	24	
18	90465-07M20	CLAMP	2	
19	6R3-11537-00	GEAR, DRIVEN	1	
20	6R3-13117-00	COLLAR, DISTANCE	1	
21	93210-13595	O-RING	1	
22	90202-08M44	WASHER, PLATE	1	
23	6R3-41241-00	ROD, LINK	1	
24	6H1-41237-00	JOINT, LINK	1	
25	95380-05600	NUT	1	
26	6R5-41237-00	JOINT, LINK	1	
27	90468-05M03	CLIP	1	

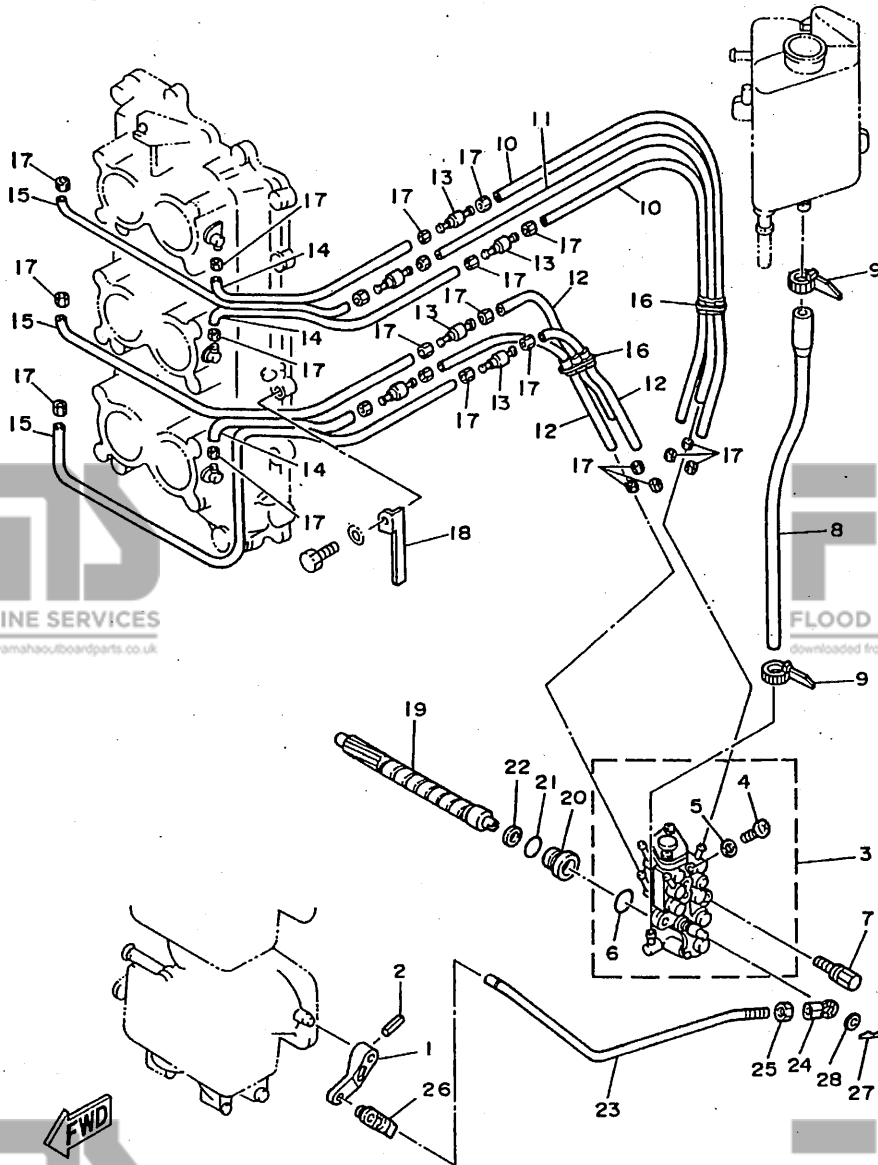
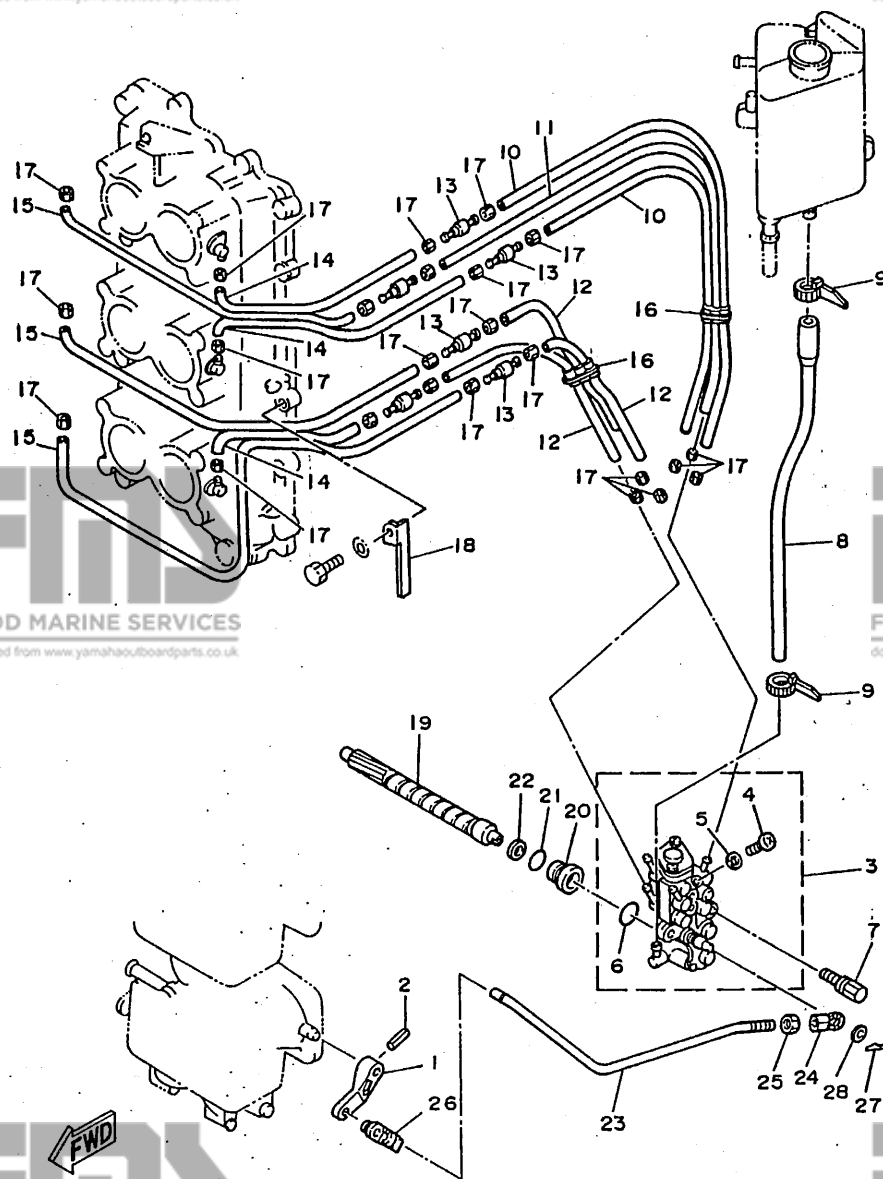


FIG. 8 OIL PUMP 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	90202-05088	WASHER, PLATE	1	

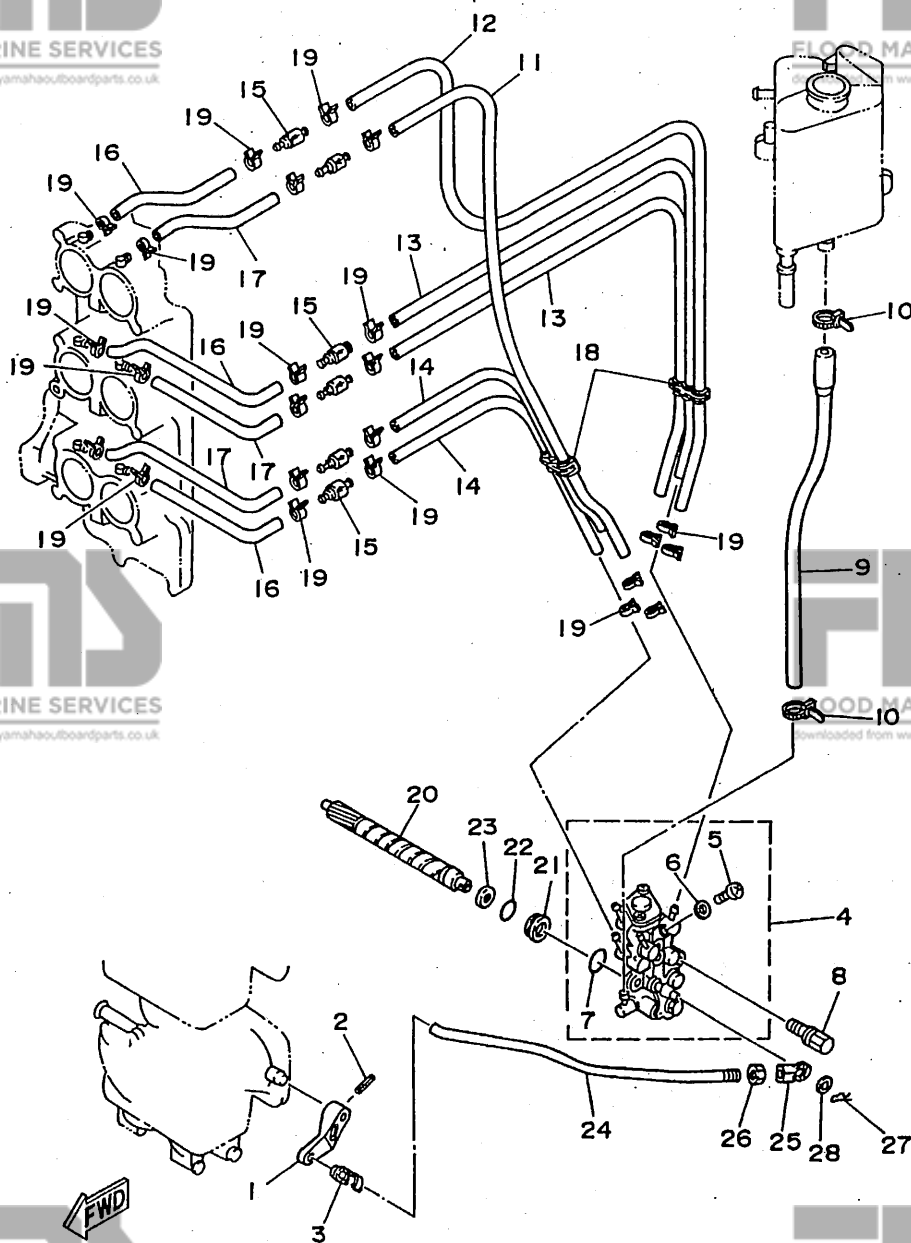


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FIG. 9 OIL PUMP 2 (200/L200:SALTWATER SERIES)

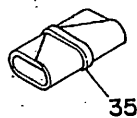
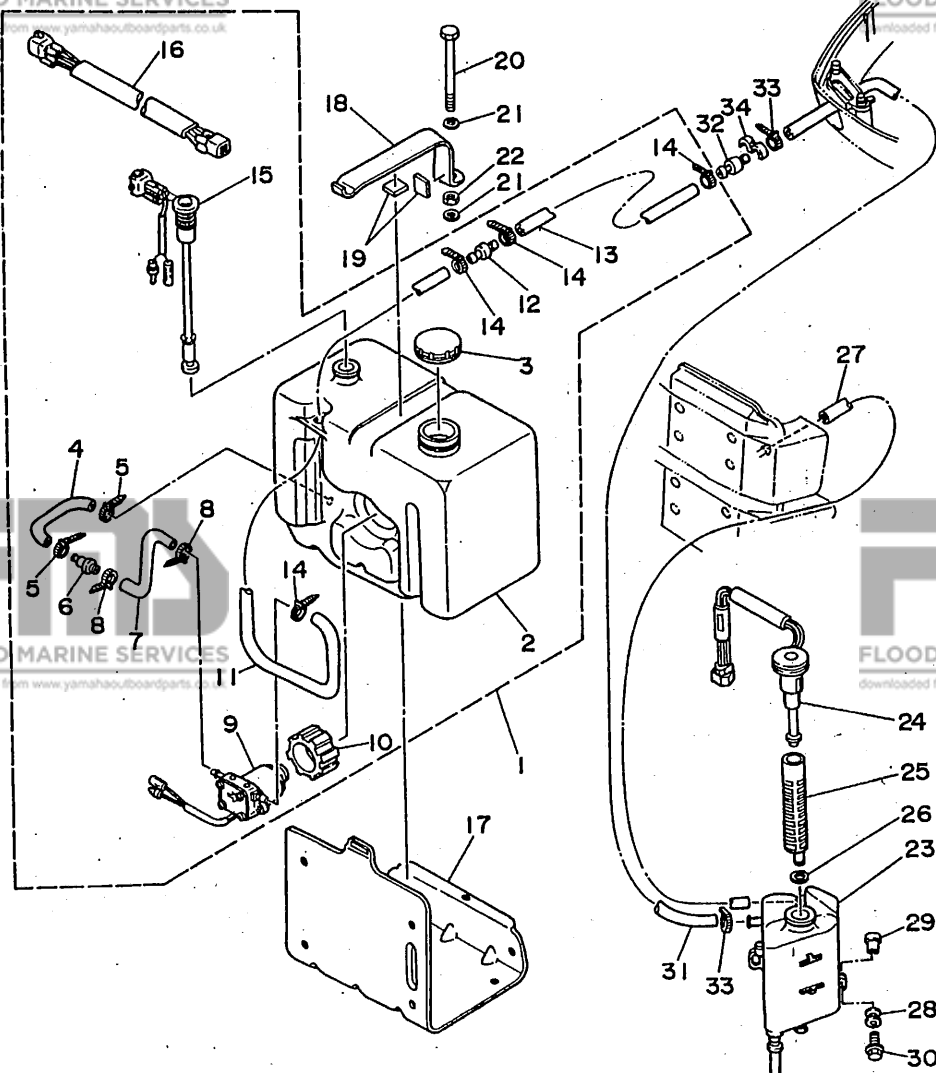
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-14276-01	LEVER	1	
2	91690-30016	PIN, SPRING	1	
3	6R5-41237-00	JOINT, LINK	1	
4	6R5-13200-10	OIL INJECTION PUMP ASSY	1	
5	716-24444-00	.SCREW	1	
6	1YU-13187-00	.GASKET, BREATHER BOLT	1	
7	93210-19MA7	.O-RING	1	
8	90109-06M40	BOLT	2	
9	6R3-13416-00	PIPE, OIL 1	1	
10	90465-11M10	CLAMP	2	
11	90445-07M77	HOSE	1	
12	90445-07M85	HOSE	1	
13	90445-07M72	HOSE	2	
14	90445-07M02	HOSE	2	
15	6R3-13183-10	VALVE, CHECK	6	
16	90445-07M87	HOSE	3	
17	90445-07M07	HOSE	3	
18	90464-07M05	CLAMP	2	
19	90468-07M02	CLIP	24	
20	6R3-11537-00	GEAR, DRIVEN	1	
21	6R3-13117-00	COLLAR, DISTANCE	1	
22	93210-13595	O-RING	1	
23	90202-08M44	WASHER, PLATE	1	
24	6R5-41241-00	ROD, LINK	1	
25	6H1-41237-00	JOINT, LINK	1	
26	95380-05600	NUT	1	
27	90468-05M03	CLIP	1	
28	90202-05088	WASHER, PLATE	1	



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FIG. 10 OIL TANK

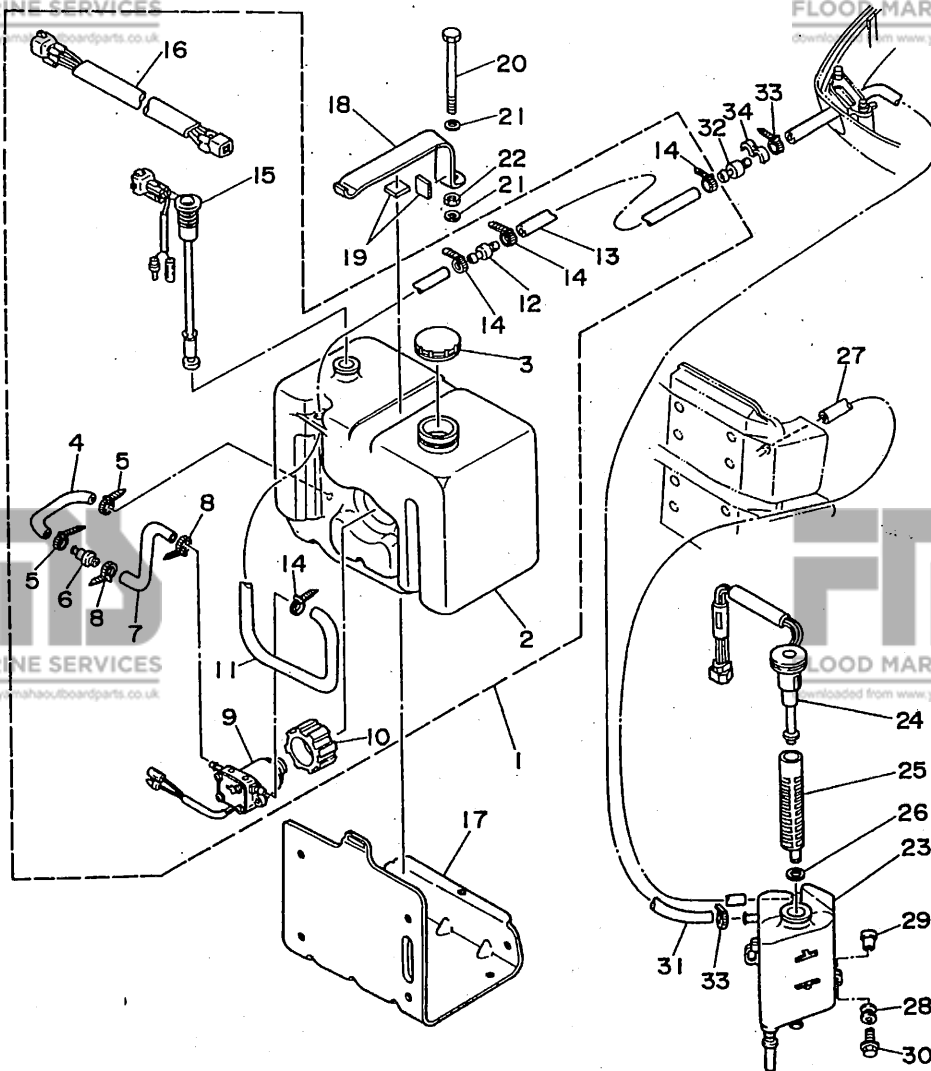
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-21708-08	OIL TANK SUB ASSY	1	UR 150/175/200
	6K1-21708-04	OIL TANK SUB ASSY	1	UR L150/L200
2	6E5-21733-02	.SUB TANK, OIL	1	
3	6E5-21770-03	.OIL TANK CAP ASSY	1	
4	6E5-24322-00	.PIPE 11	1	
5	90465-11M10	.CLAMP	2	
6	646-24251-02	.STRAINER 1	1	
7	6E5-24319-01	.PIPE, OIL	1	
8	90465-11M10	.CLAMP	2	
9	6E5-81900-01	.OIL FEED PUMP ASSY	1	
10	6E5-81922-00	.GROMMET	1	
11	6E5-24321-01	.PIPE 10	1	
12	6E5-24379-00	.PIPE, JOINT 4	1	
13	90445-11M81	.HOSE (L:3000)	1	UR 150/175/200
	90445-11M00	.HOSE (L:8000)	1	UR L150/L200
14	90465-11M10	.CLAMP	4	
15	6E5-85720-04	.OIL LEVEL GAUGE ASSY	1	
16	6R3-85721-30	.WIRE, LEAD	1	UR 150/175/200
	6R3-85721-80	.WIRE, LEAD	1	UR L150/L200
17	6E5-21734-01-33	HOLDER, OIL SUB TANK	1	
18	6E5-21798-01-33	BRACKET, DAMPER	1	
19	6E5-21746-00	DAMPER	2	
20	97080-06100	BOLT	1	
21	92990-06600	WASHER, PLATE	2	
22	95380-06600	NUT	1	
23	6E5-21750-05	OIL TANK ASSY	1	
24	6R3-85730-02	OIL LEVEL GAUGE ASSY	1	
25	6E5-13411-00	STRAINER, OIL	1	



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FIG. 10 OIL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	6E5-13414-00	GASKET, STRAINER COVER	1	
27	90445-05M02	HOSE	1	
28	6A0-82317-00	DAMPER, IGNITION COIL	3	
29	624-42542-00	PIPE	3	
30	90119-06M65	BOLT, WITH WASHER	3	
31	6R3-24323-01	PIPE 12	1	
32	6E5-24379-00	PIPE, JOINT 4	1	
33	90465-11M10	CLAMP	2	
34	90464-13M34	CLAMP	1	
35	656-W2810-02	TOOL KIT	1	

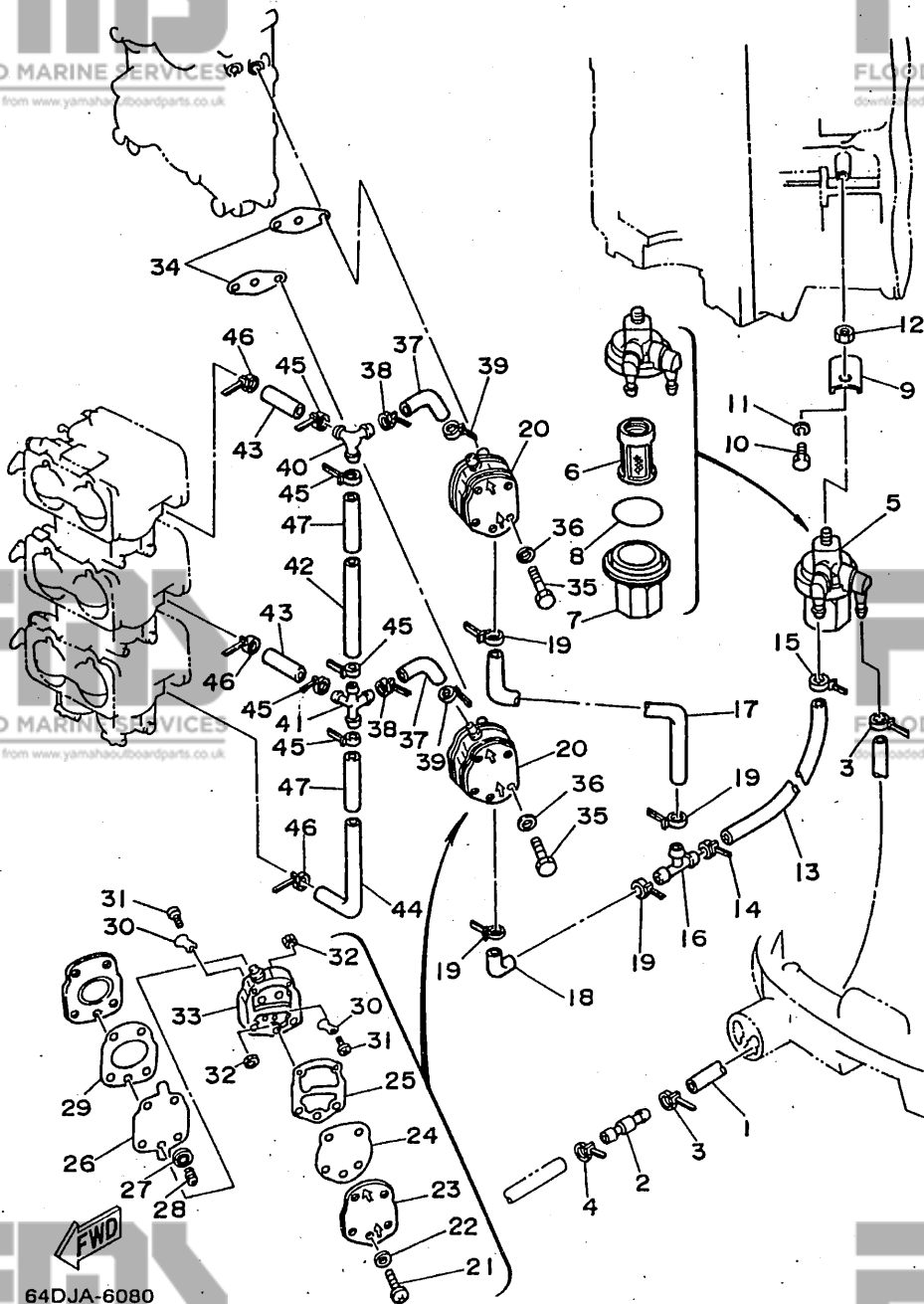


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FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R3-24313-01	PIPE 3	1	
2	6R3-24377-00	PIPE, JOINT 3	1	
3	90465-11M10	CLAMP	2	
4	90465-11M10	CLAMP	1	
5	6R3-24560-00	FILTER ASSY	1	
6	61N-24563-00	.ELEMENT, FILTER	1	
7	61N-24521-00	.CUP, FILTER	1	
8	93210-32738	.O-RING	1	
9	648-24566-01	BRACKET, FILTER	1	
10	97313-06014	BOLT	1	
11	92995-06100	WASHER, SPRING	1	
12	95380-08600	NUT	1	
13	6G5-24314-00	PIPE 4	1	
14	90465-11M10	CLAMP	1	
15	90465-11M10	CLAMP	1	
16	6E5-24378-00	PIPE, JOINT 4	1	
17	6G5-24315-00	PIPE 5	1	
18	6E5-24315-00	PIPE 5	1	
19	90465-11M10	CLAMP	4	
20	6E5-24410-03	FUEL PUMP ASSY	2	
21	98580-05035	.SCREW, PAN HEAD	3	
22	92990-05600	.WASHER, PLATE	3	
23	6E5-24413-00	.BODY 2	1	
24	6E5-24471-00	.DIAPHRAGM	1	
25	6E5-24435-00	.GASKET, BODY 2	1	
26	6E5-24411-00	.DIAPHRAGM	1	
27	648-24424-00	.SEAT, SPRING	1	
28	6E5-24423-00	.SPRING, DIAPHRAGM	1	

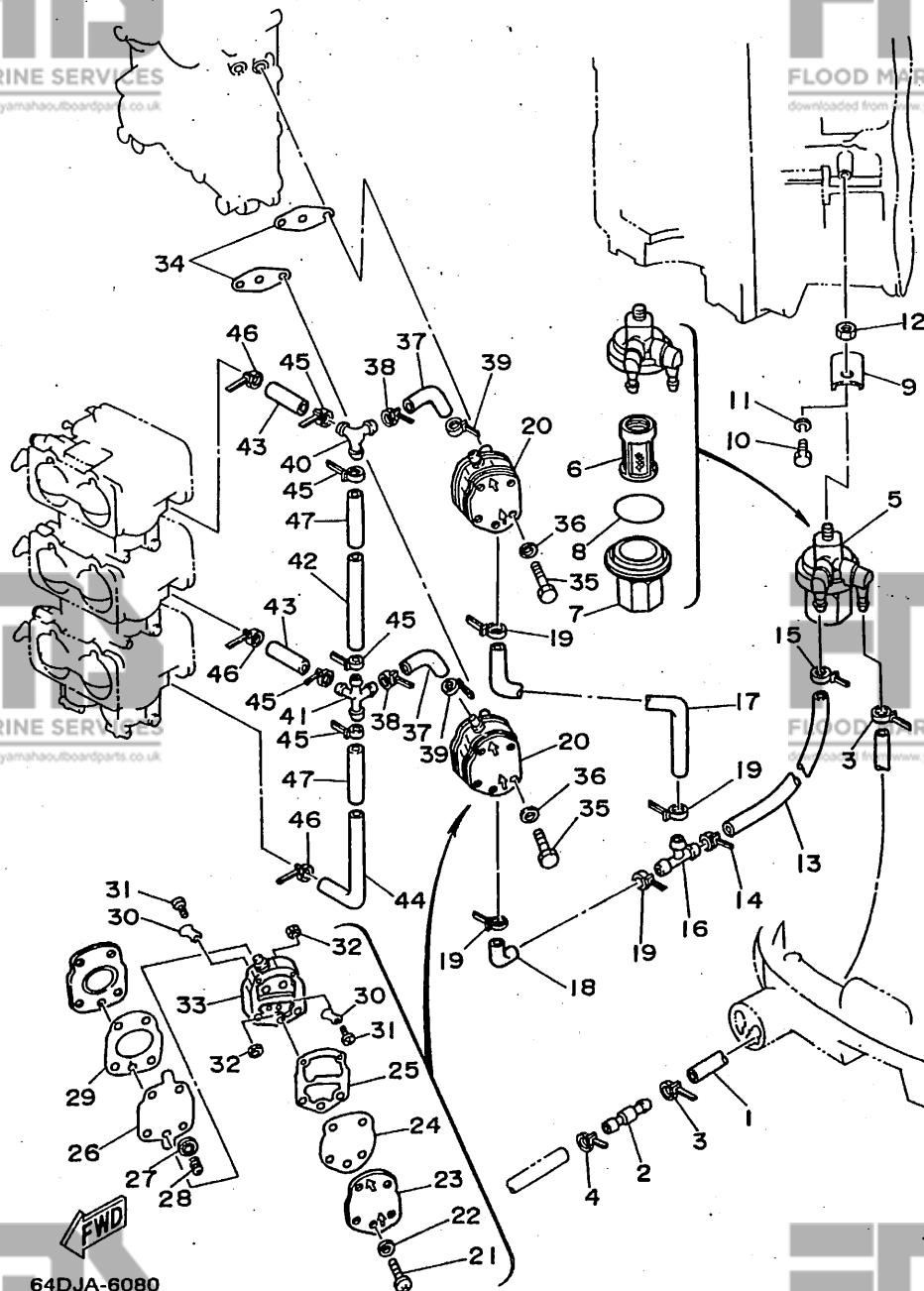


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D2

FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6E5-24434-02	.GASKET, BODY	1	
30	6A0-24421-01	.VALVE, CHECK	4	
31	6A0-14325-00	.SCREW, PAN HEAD	4	
32	95380-03600	.NUT	4	
33	6E5-24412-02	.BODY 1	1	
34	650-24431-A0	GASKET, FUEL PUMP 1	2	
35	97095-06050	BOLT	4	
36	92990-06600	WASHER, PLATE	4	
37	6G5-24316-10	PIPE 6	2	
38	90465-11M10	CLAMP	2	
39	90465-11M10	CLAMP	2	
40	6G5-24376-00	PIPE, JOINT 1	1	
41	6G5-24377-00	PIPE, JOINT 3	1	
42	6G5-24317-01	PIPE 7	1	
43	6G5-24318-10	PIPE, OVERFLOW	2	
44	6G5-24319-10	PIPE, OIL	1	
45	90465-11M10	CLAMP	5	
46	90465-11M10	CLAMP	3	
47	90446-15M07	HOSE	2	

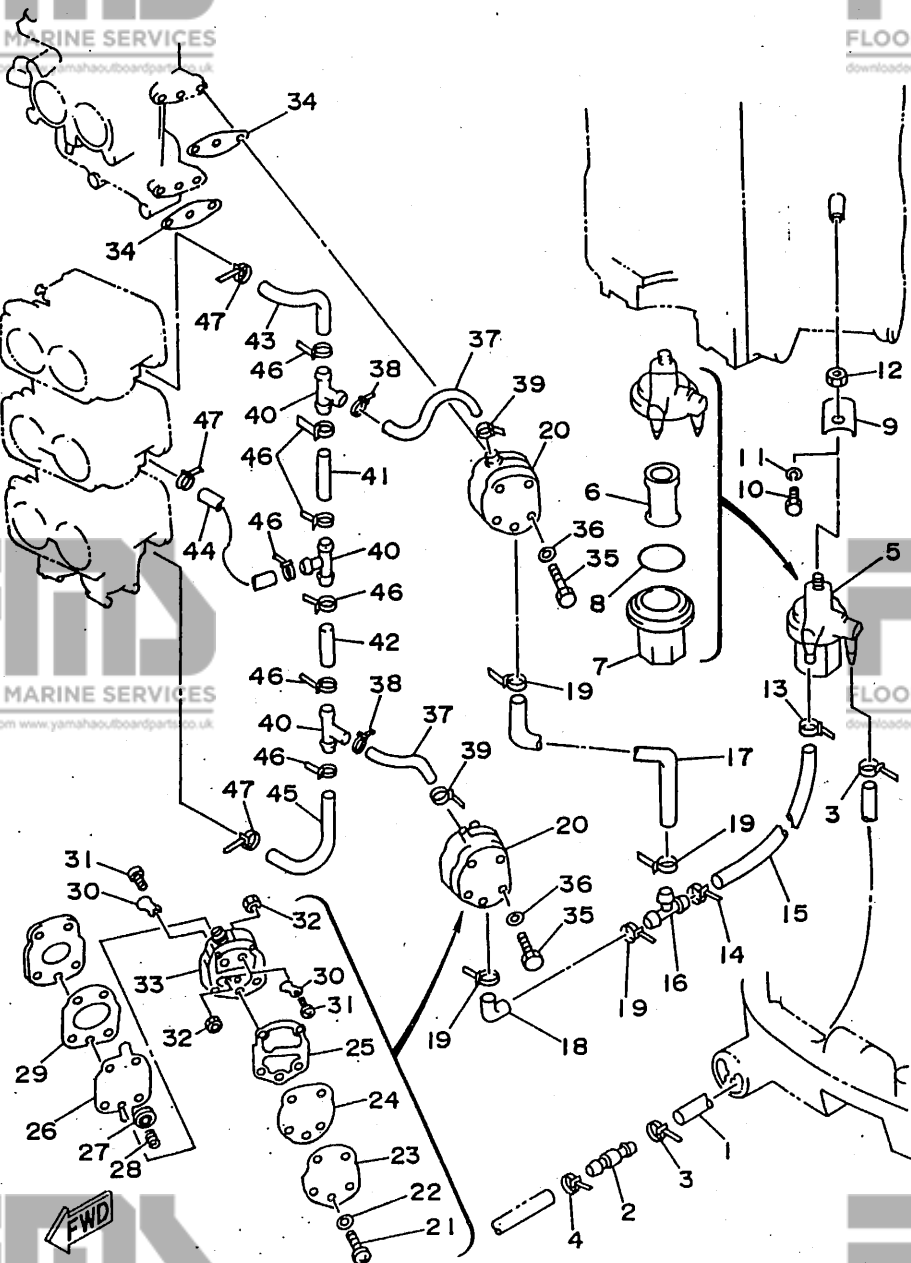


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D3

FIG. 12 FUEL 2 (200/L200:SALTWATER SERIES)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R3-24313-01	PIPE 3	1	
2	6R3-24377-00	PIPE, JOINT 3	1	
3	90465-11M10	CLAMP	2	
4	90465-11M10	CLAMP	1	
5	6R3-24560-00	FILTER ASSY	1	
6	61N-24563-00	.ELEMENT, FILTER	1	
7	61N-24521-00	.CUP, FILTER	1	
8	93210-32738	.O-RING	1	
9	648-24566-01	BRACKET, FILTER	1	
10	97313-06014	BOLT	1	
11	92995-06100	WASHER, SPRING	1	
12	95380-08600	NUT	1	
13	90465-11M10	CLAMP	1	
14	90465-11M10	CLAMP	1	
15	6E5-24314-00	PIPE 4	1	
16	6E5-24378-00	PIPE, JOINT 4	1	
17	6K7-24315-00	PIPE 5	1	
18	6E5-24315-00	PIPE 5	1	
19	90465-11M10	CLAMP	4	
20	6E5-24410-03	FUEL PUMP ASSY	2	
21	98580-05035	.SCREW, PAN HEAD	3	
22	92990-05600	.WASHER, PLATE	3	
23	6E5-24413-00	.BODY 2	1	
24	6E5-24471-00	.DIAPHRAGM	1	
25	6E5-24435-00	.GASKET, BODY 2	1	
26	6E5-24411-00	.DIAPHRAGM	1	
27	648-24424-00	.SEAT, SPRING	1	
28	6E5-24423-00	.SPRING, DIAPHRAGM	1	

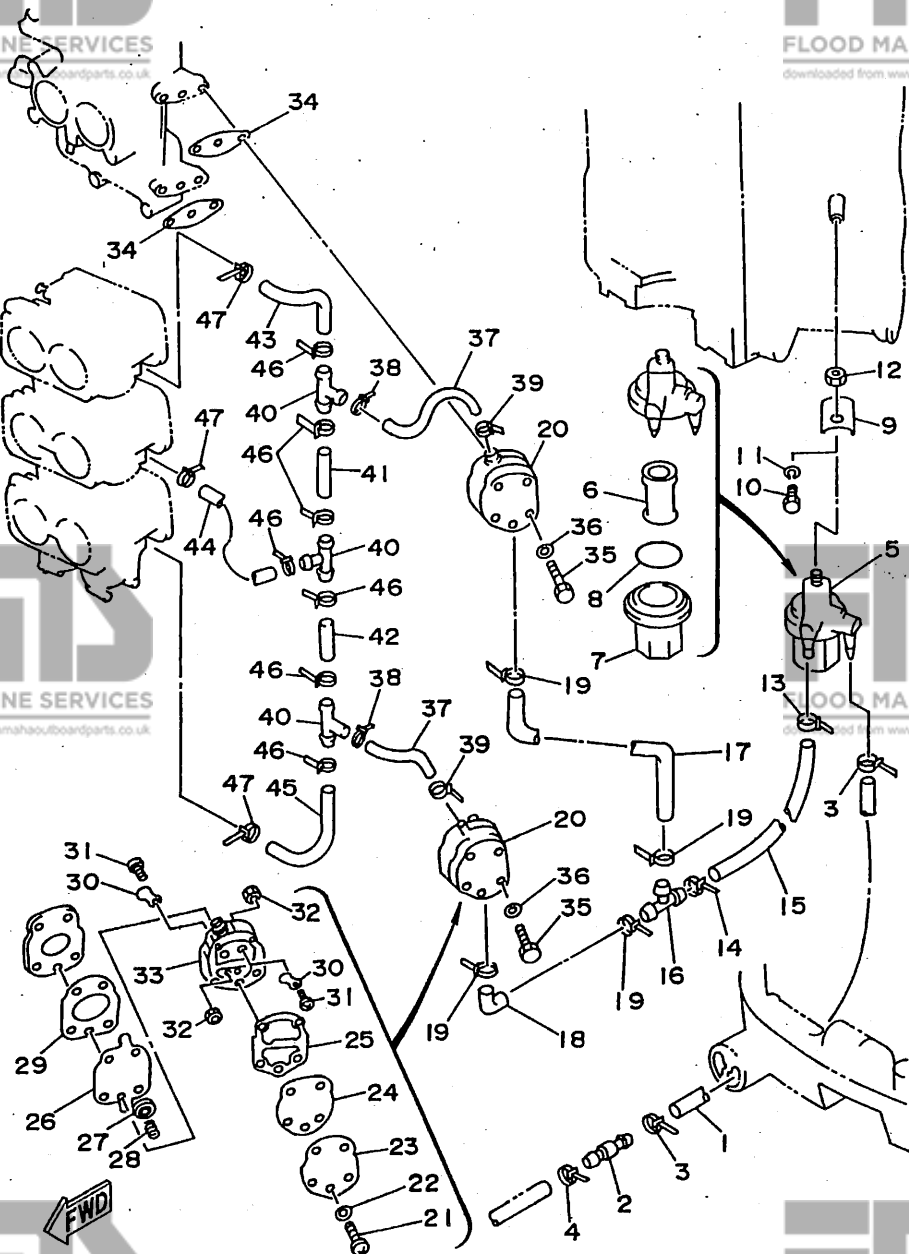


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FIG. 12 FUEL 2 (200/L200:SALTWATER SERIES)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6E5-24434-02	.GASKET, BODY	1	
30	6A0-24421-01	.VALVE, CHECK	4	
31	6A0-14325-00	.SCREW, PAN HEAD	4	
32	95380-03600	.NUT	4	
33	6E5-24412-02	.BODY 1	1	
34	650-24431-A0	GASKET, FUEL PUMP 1	2	
35	97095-06050	BOLT	4	
36	92990-06600	WASHER, PLATE	4	
37	6G5-24316-10	PIPE 6	2	
38	90465-11M10	CLAMP	2	
39	90465-11M10	CLAMP	2	
40	6E5-24378-00	PIPE, JOINT 4	3	
41	90445-13M03	HOSE	1	
42	90445-13M02	HOSE	1	
43	6K7-24317-00	PIPE 7	1	
44	6K7-24318-00	PIPE, OVERFLOW	1	
45	6K7-24319-00	PIPE, OIL	1	
46	90465-11M10	CLAMP	7	
47	90465-11M10	CLAMP	3	



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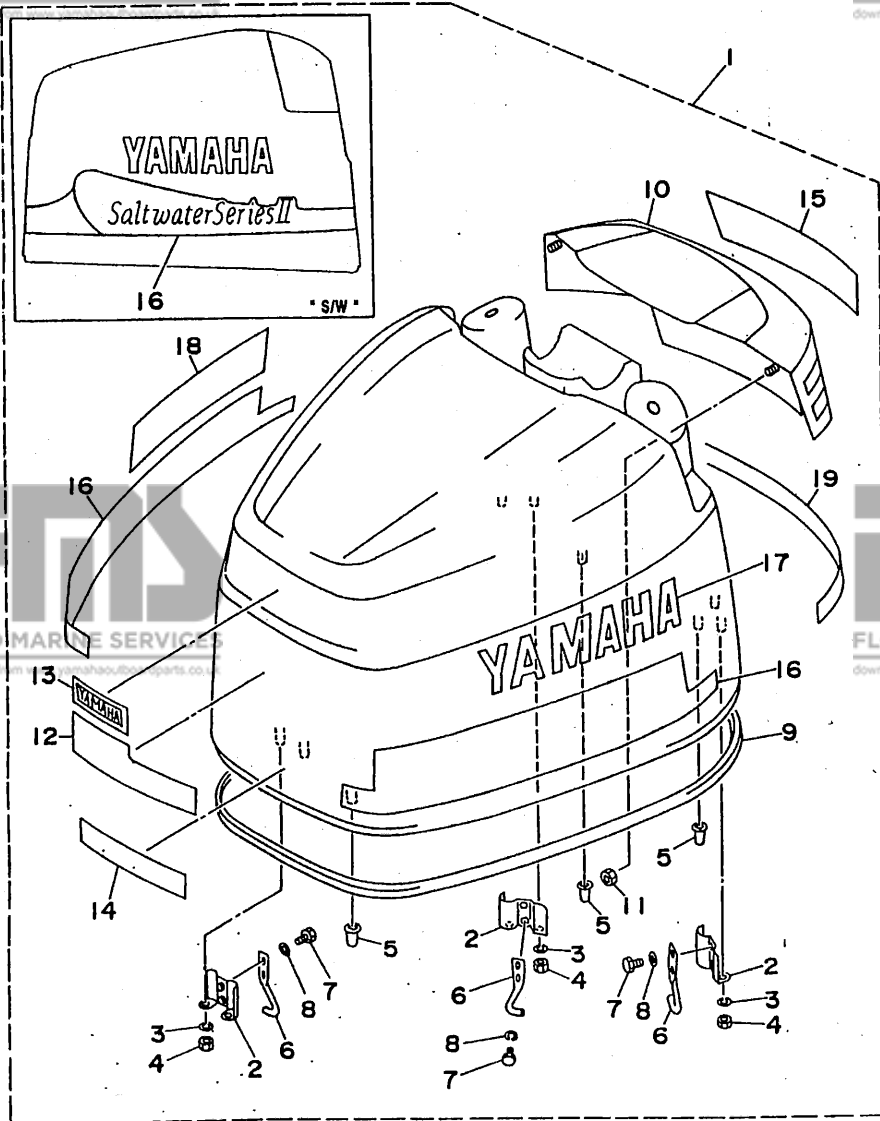
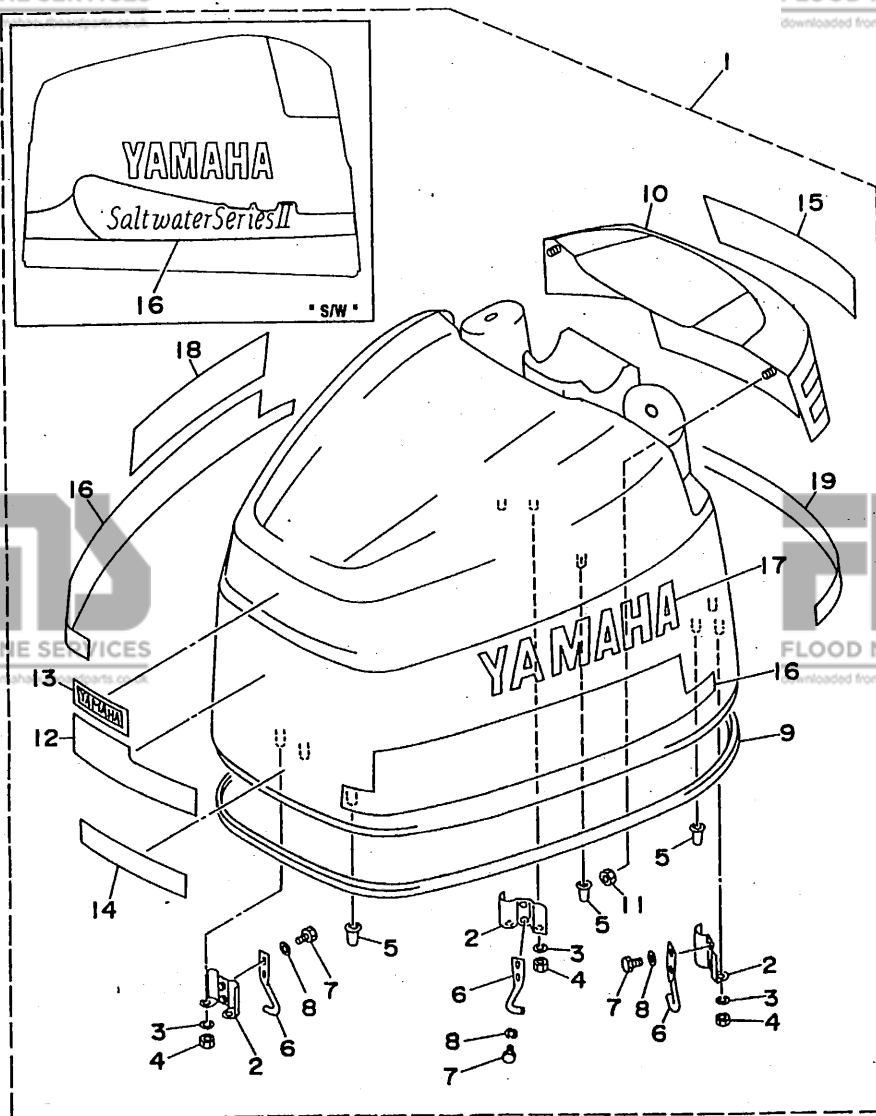


FIG. 13 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-42610-40-4D	TOP COWLING ASSY	1	UR 175-N.S/W
	64D-42610-S0-4D	TOP COWLING ASSY	1	UR 175-S/W
	64C-42610-40-4D	TOP COWLING ASSY	1	UR 150-N.S/W
	64C-42610-S0-4D	TOP COWLING ASSY	1	UR 150,L150-S/W
	64E-42610-40-4D	TOP COWLING ASSY	1	UR 200-N.S/W
	64E-42610-S0-4D	TOP COWLING ASSY	1	UR 200,L200-S/W
	64E-42610-R0-4D	TOP COWLING ASSY	1	UR JET DRIVE
2	6R3-42647-00	.HOLDER, CLAMP BAND	3	
3	92995-06100	.WASHER, SPRING	6	
4	95380-06600	.NUT	6	
5	6R3-42662-00	.DAMPER	3	
6	64D-42814-00	.HOOK, CLAMP	3	
7	97095-06012	.BOLT	6	
8	92990-06600	.WASHER, PLATE	6	
9	64D-42615-00	.SEAL	1	
10	64D-42613-00-4D	.MOLDING, AIR DUCT	1	
11	90179-06M24	.NUT	4	
12	64D-42677-40	.GRAPHIC, FRONT	1	UR 175
	64C-42677-40	.GRAPHIC, FRONT	1	UR 150/L150
	64E-42677-40	.GRAPHIC, FRONT	1	UR 200/L200
	64E-42677-R0	.GRAPHIC, FRONT	1	UR JET DRIVE
13	64D-42677-A0	.GRAPHIC, FRONT	1	
14	6R2-42677-41	.GRAPHIC, FRONT	1	UR N.S/W
	64D-42677-S0	.GRAPHIC, FRONT	1	UR S/W
15	64D-42687-00	.EMBLEM, REAR	1	UR 175
	64C-42687-00	.EMBLEM, REAR	1	UR 150/L150
	64E-42687-00	.EMBLEM, REAR	1	UR 200/L200
	64E-42687-R0	.EMBLEM, REAR	1	UR JET DRIVE

FIG. 13 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
16	6R3-W0070-41	.GRAPHIC SET	1	UR 175-N.S/W
	6R2-W0070-41	.GRAPHIC SET	1	UR 150-N.S/W
	6R4-W0070-41	.GRAPHIC SET	1	UR 200-N.S/W
	64D-W0070-S0	.GRAPHIC SET	1	UR S/W
	64E-W0070-R0	.GRAPHIC SET	1	UR JET DRIVE
17	64D-42681-40	.MARK, COWLING	1	
18	64D-42682-40	.MARK, COWLING	1	
19	64D-4267A-40	.GRAPHIC, REAR 2	1	UR N.S/W
	64D-4267A-S0	.GRAPHIC, REAR 2	1	UR S/W
	64E-4267A-R0	.GRAPHIC, REAR 2	1	UR JET DRIVE

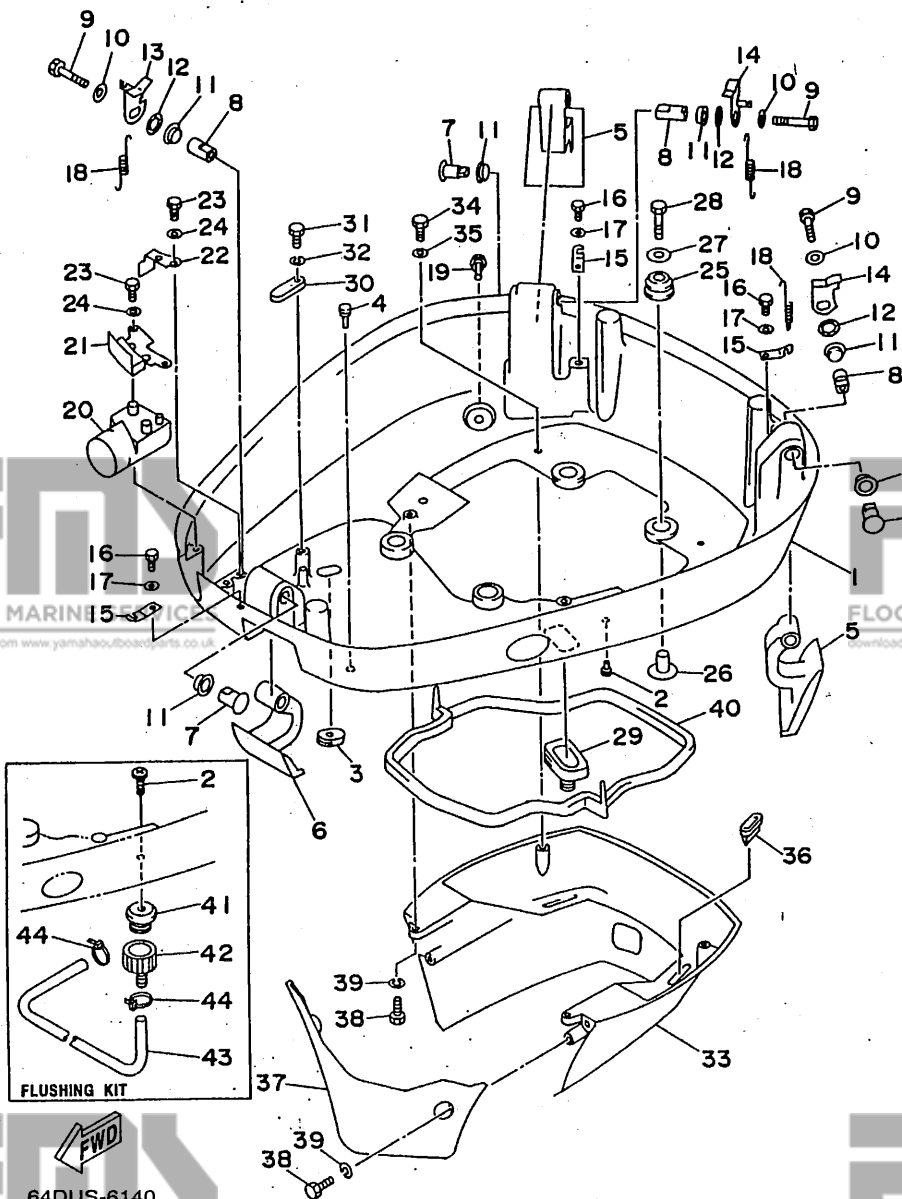


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FIG. 14 BOTTOM COWLING

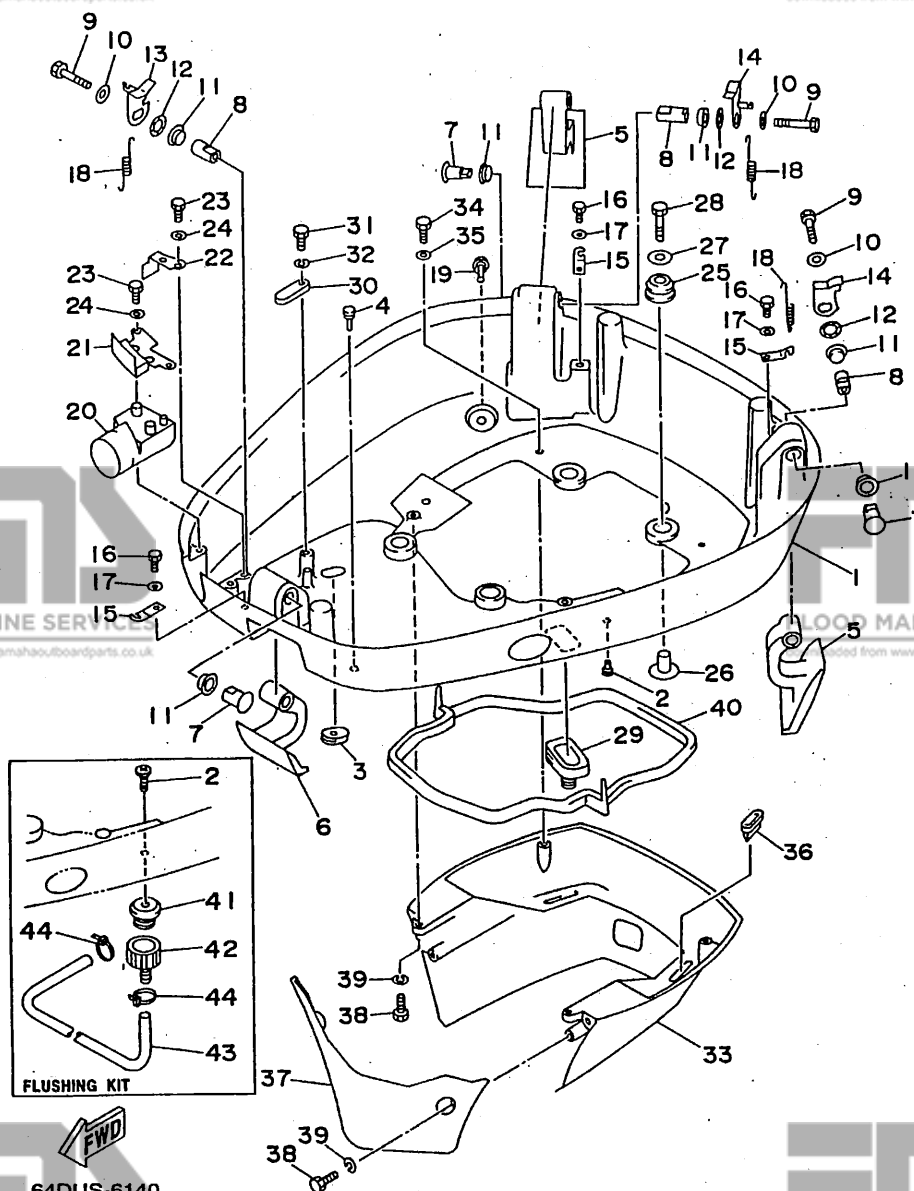
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-42711-00-8D	COWLING, BOTTOM	1	
2	90480-06M19	GROMMET	1	UR
	90169-05M00	SCREW, TRUSS HEAD TAPPING	1	UR FLUSHING KIT
3	61A-42727-00	GROMMET	1	
4	6H4-42748-00	GROMMET	1	
5	64D-42815-00-4D	LEVER, CLAMP	2	
6	64D-42816-00-4D	LEVER, CLAMP	1	
7	64D-42835-00	PIN, SET 1	3	
8	64D-42836-00	PIN, SET	3	
9	97095-06040	BOLT	3	
10	90201-06M02	WASHER, PLATE	3	
11	90386-15M73	BUSH	6	
12	90206-15M18	WASHER, WAVE	3	
13	64D-42818-00	LEVER, CLAMP	1	
14	64D-42818-10	LEVER, CLAMP	2	
15	64D-43144-00	HOOK, SPRING	3	
16	97090-06012	BOLT	3	
17	92990-06600	WASHER, PLATE	3	
18	90506-16M34	SPRING, TENSION	3	
19	6E5-44391-00	NIPPLE, HOSE	1	
20	64D-42725-20	GROMMET	1	
21	64D-42738-00-5B	PLATE, FITTING	1	
22	64D-42738-10-5B	PLATE, FITTING	1	
23	97095-06016	BOLT	3	
24	92990-06600	WASHER, PLATE	3	
25	90480-22M15	GROMMET	4	
26	90387-08M37	COLLAR	4	
27	90201-08M54	WASHER, PLATE	4	



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FIG. 14 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	97075-08035	BOLT	4	
29	688-42726-10	GROMMET	1	
30	6E5-82588-00	PLATE	1	
31	97095-06020	BOLT	1	
32	92990-06600	WASHER, PLATE	1	
33	6R3-42741-02-80	APRON	1	
34	97095-06020	BOLT	2	
35	92990-06600	WASHER, PLATE	2	
36	64D-42717-00	RUBBER, SEAL 2	2	
37	6R3-42771-01-80	APRON	1	
38	97095-06020	BOLT	4	
39	92990-06600	WASHER, PLATE	4	
40	6E5-42716-10	RUBBER, SEAL 1	1	
41	6R3-12572-00	ADAPTER	1	FLUSHING KIT
42	6R3-12580-00	JOINT ASSY	1	FLUSHING KIT
43	90445-11M35	HOSE	1	FLUSHING KIT
44	90465-11M10	CLAMP	2	FLUSHING KIT



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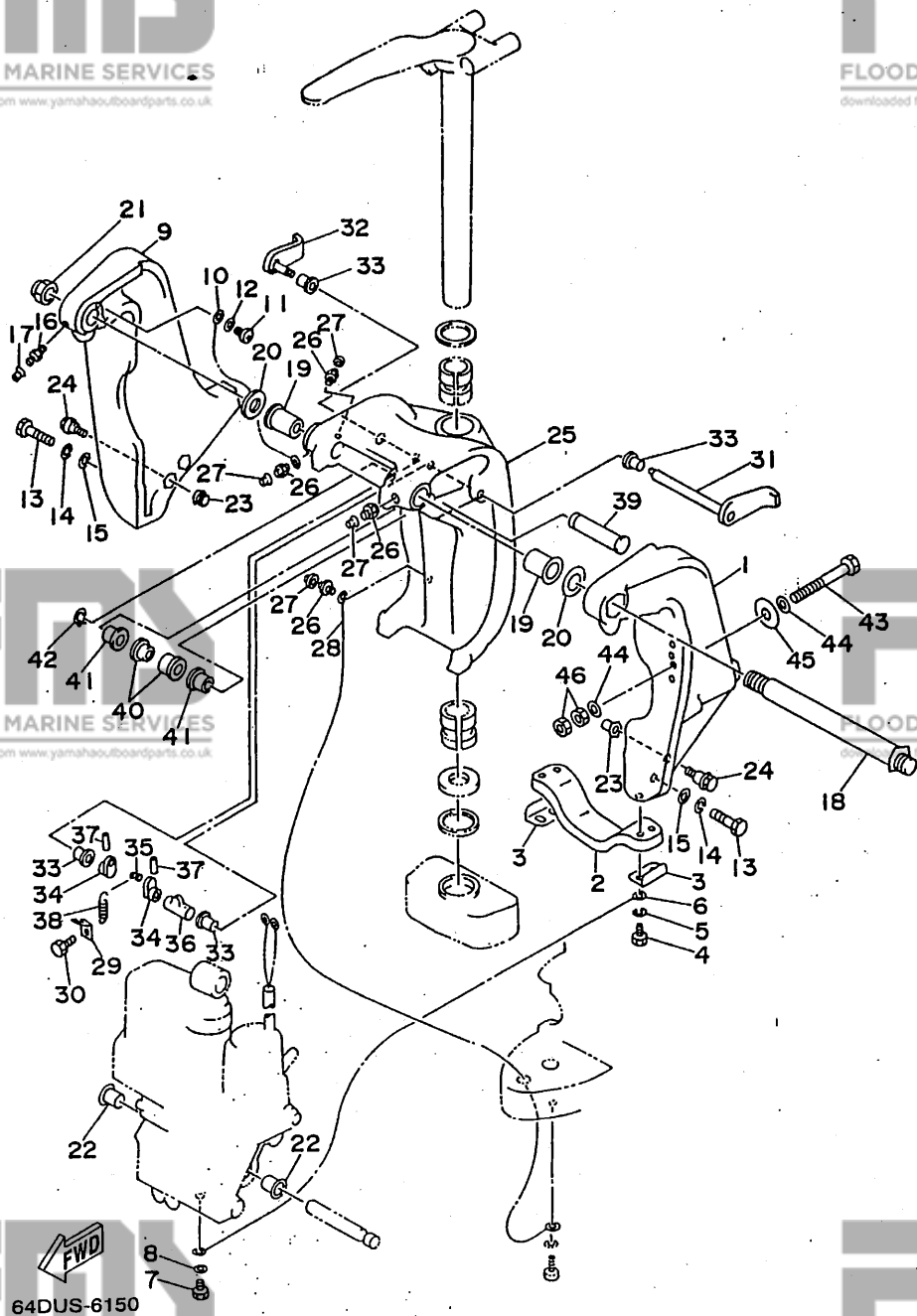
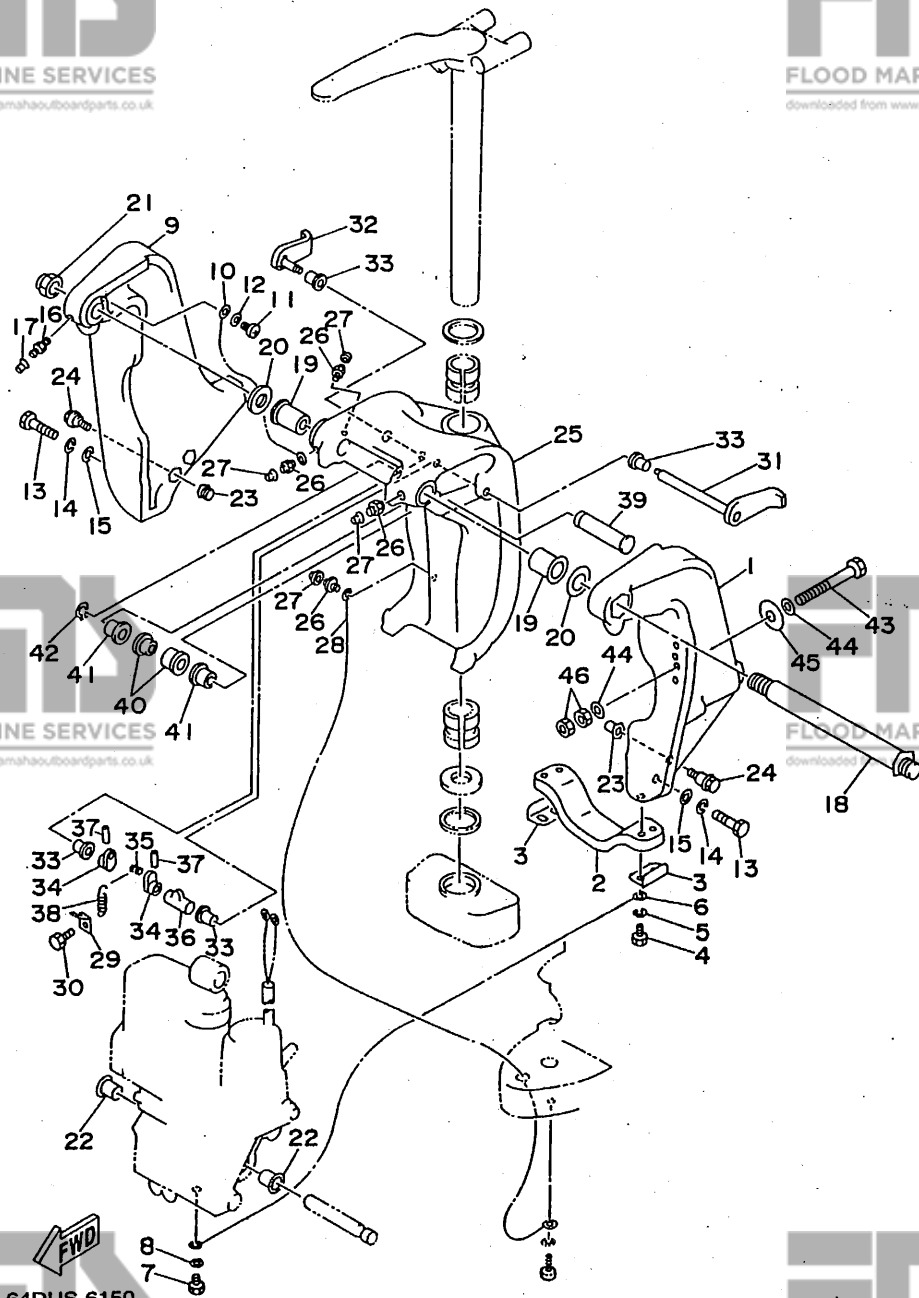


FIG. 15 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G5-43111-02-8D	BRACKET, CLAMP	1	
2	6G5-45251-01	ANODE	1	
3	6G5-44526-00	PLATE	2	
4	97095-06030	BOLT	4	
5	92995-06100	WASHER, SPRING	4	
6	6E5-82148-00	WIRE, LEAD 4	1	
7	97095-06010	BOLT	1	
8	92990-06600	WASHER, PLATE	1	
9	6G5-43112-02-8D	BRACKET, CLAMP	1	
10	6E5-82148-00	WIRE, LEAD 4	1	
11	98580-06012	SCREW, PAN HEAD	1	
12	92990-06600	WASHER, PLATE	1	
13	97095-10050	BOLT	6	
14	92990-10100	WASHER, SPRING	6	
15	92990-10600	WASHER, PLATE	6	
16	93700-06M03	NIPPLE, GREASE	1	
17	663-45119-00	CAP, GREASE NIPPLE	1	
18	6R3-43131-00	BOLT, CLAMP BRACKET	1	
19	90386-25M31	BUSH	2	
20	90201-26M59	WASHER, PLATE	2	
21	90185-22M11	NUT, SELF-LOCKING	1	
22	90386-18M14	BUSH	2	
23	6G5-43164-00	ROD, TILT LOCK	2	
24	90109-12M35	BOLT	2	
25	6G5-43311-00-8D	BRACKET, SWIVEL	1	UR LONG
	6G5-43311-20-8D	BRACKET, SWIVEL	1	UR ULTRA LONG
26	93700-06M03	NIPPLE, GREASE	5	
27	663-45119-00	CAP, GREASE NIPPLE	5	

FIG. 15 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	6E5-82147-00	WIRE, LEAD 4	1	UR LONG
	6E5-82147-20	WIRE, LEAD 4	1	UR ULTRA LONG
29	6G5-43144-00	HOOK, SPRING	1	
30	97095-06010	BOLT	1	
31	6G5-43181-02	LEVER, TILT STOP	1	
32	6G5-43185-02	LEVER, TILT STOP	1	
33	90386-10M16	BUSH	4	
34	6G5-43148-00	COLLAR, DISTANCE	2	
35	90249-06M19	PIN	1	
36	90387-10M02	COLLAR	1	
37	91690-30020	PIN, SPRING	2	
38	90506-14M24	SPRING, TENSION	1	
39	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	
40	90386-18M63	BUSH	2	
41	90386-18M14	BUSH	2	
42	93410-18M02	CIRCLIP	1	
43	90101-12M03	BOLT (L:115MM)	4	
44	90201-13M01	WASHER, PLATE	8	
45	90201-12M05	WASHER, PLATE	4	
46	95380-12600	NUT	8	



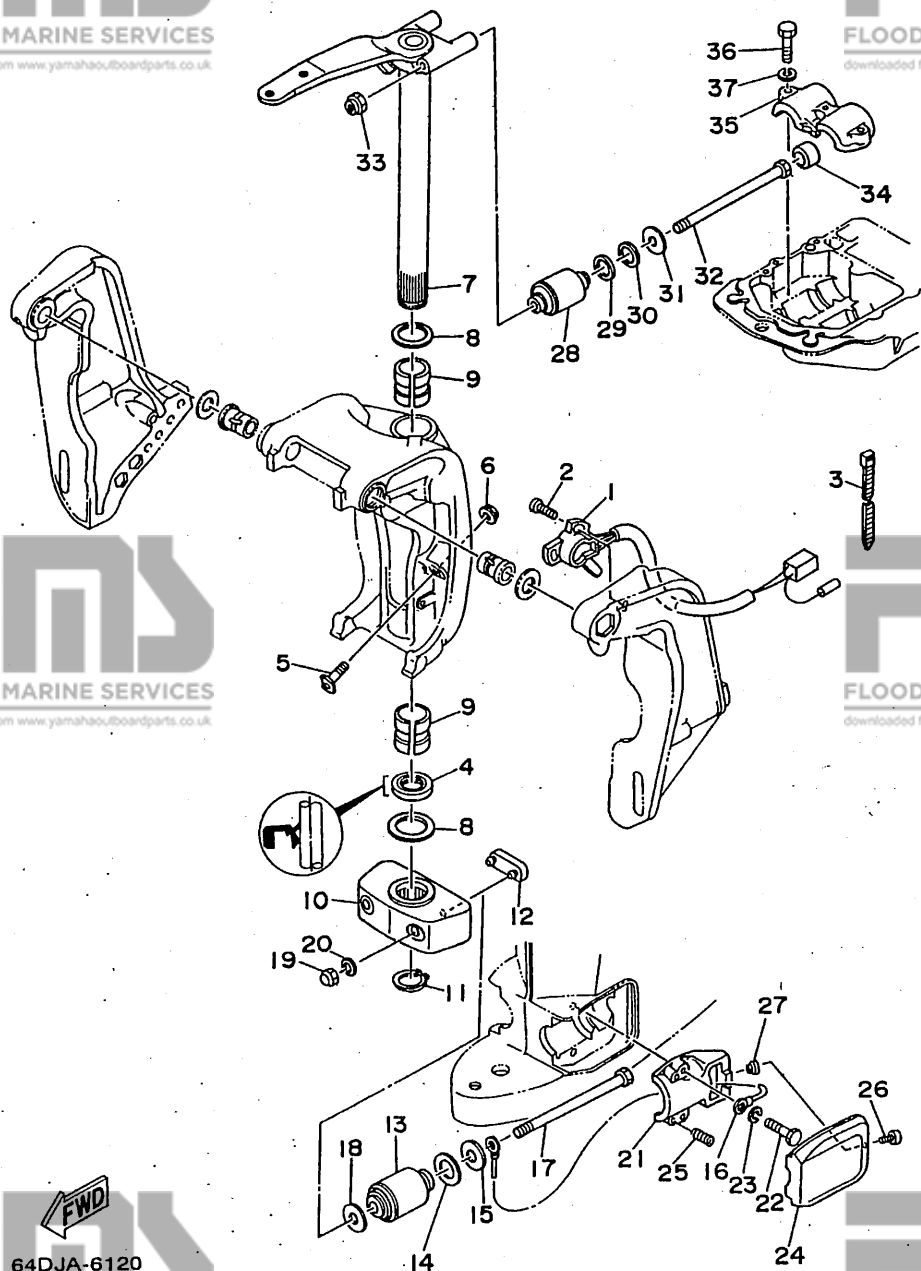


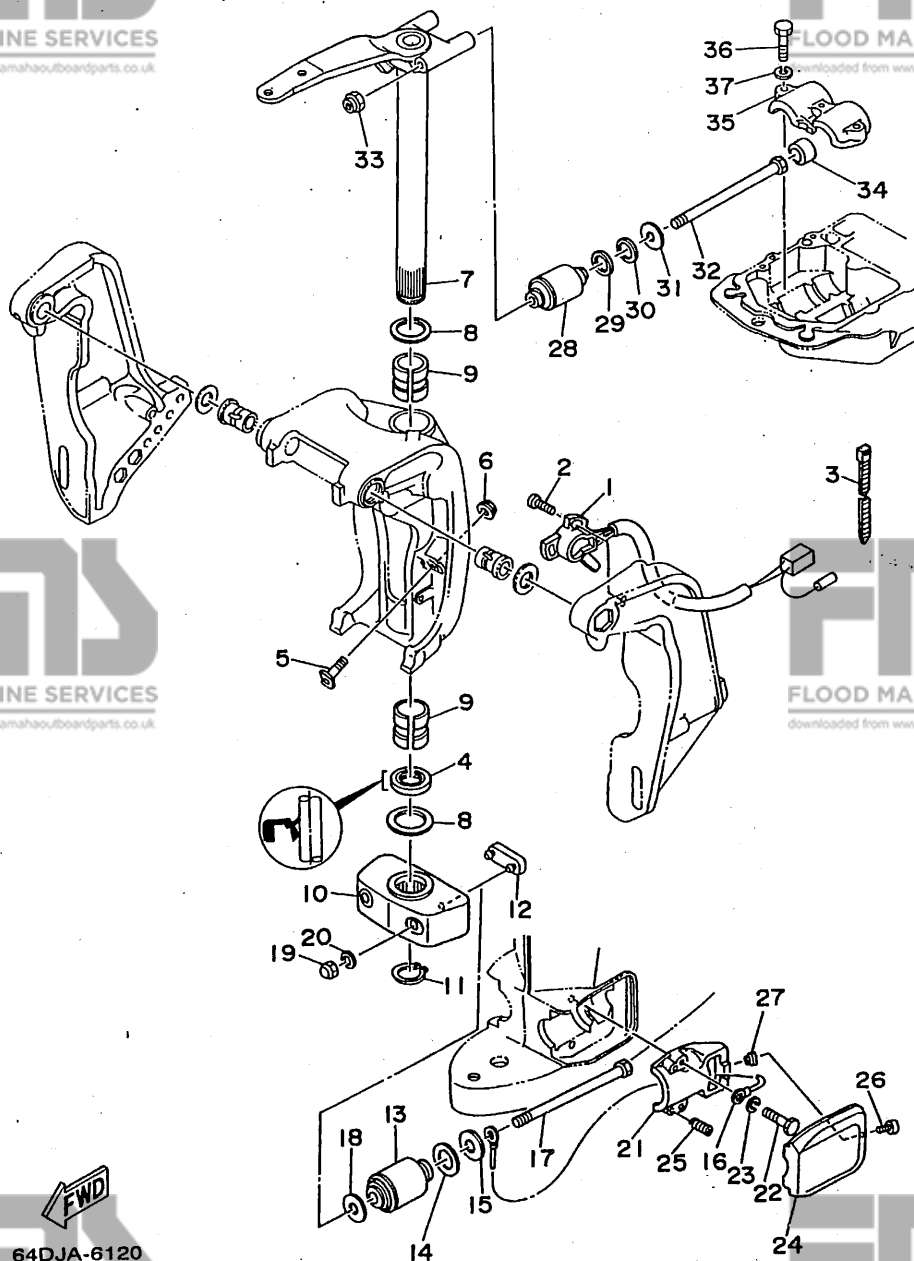
FIG. 16 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	640-83672-00	TRIM SENDER	1	
2	97885-06016	SCREW, PAN HEAD	2	
3	90465-11M10	CLAMP	3	
4	93109-38M02	OIL SEAL	1	
5	6G5-43376-00	BOLT, THRUST RECEIVER	2	
6	95780-10300	NUT, FLANGE	2	
7	6E5-42510-A0-8D	STEERING BRACKET ASSY	1	UR LONG
	6E5-42510-B0-8D	STEERING BRACKET ASSY	1	UR ULTRA LONG
8	90201-38M60	WASHER, PLATE	2	
9	90386-38M32	BUSH	2	
10	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER	1	
11	93410-37M04	CIRCLIP	1	
12	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER	1	
13	6G5-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	
14	90202-32M19	WASHER, PLATE	2	
15	90201-16M55	WASHER, PLATE	2	
16	6E5-82149-00	WIRE, LEAD 3	1	
17	90109-14M34	BOLT	2	
18	90201-15M58	WASHER, PLATE	2	
19	95380-14800	NUT	2	
20	92995-14600	WASHER	2	
21	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2	
22	97095-10045	BOLT	4	
23	92990-10100	WASHER, SPRING	4	
24	6E5-44553-01-8D	COVER, LOWER MOUNT	2	
25	90501-16M28	SPRING, COMPRESSION	4	
26	97885-06016	SCREW, PAN HEAD	2	
27	90179-06066	NUT	2	

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FIG. 16' BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	6G5-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	
29	90201-26M57	WASHER, PLATE	2	
30	90202-26M18	WASHER, PLATE	2	
31	90201-14M56	WASHER, PLATE	2	
32	90109-12M37	BOLT	2	
33	90185-12M12	NUT, SELF-LOCKING	2	
34	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	
35	6E5-44511-00-5B	COVER, UPPER MOUNT	1	
36	97095-10045	BOLT	3	
37	92990-10100	WASHER, SPRING	3	

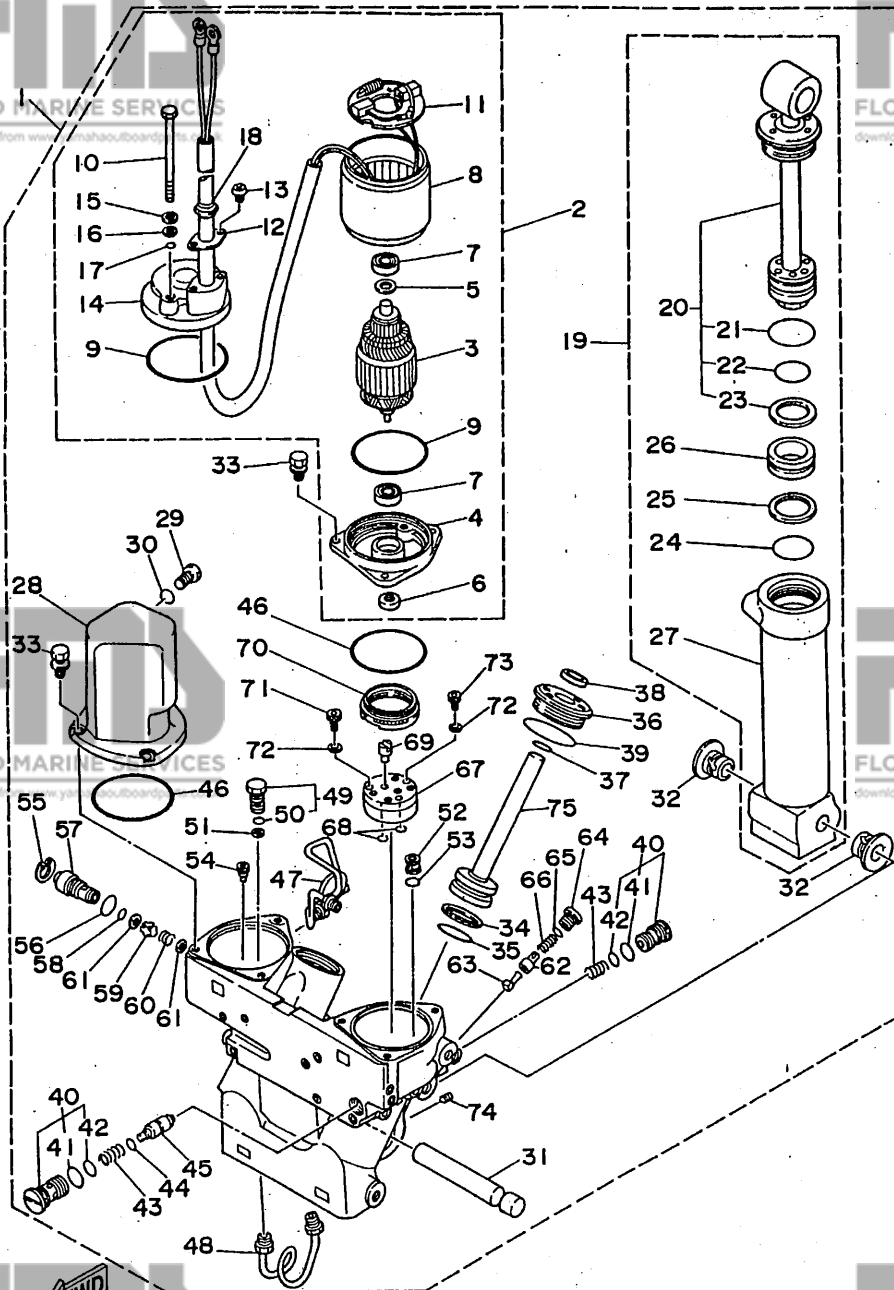


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FIG. 17 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G5-43800-10-4D	POWER TRIM & TILT ASSY	1	
2	6G5-43880-10	..MOTOR ASSY	1	
3	6G5-43805-10	..ARMATURE ASSY	1	
4	6G5-43881-10	..FRAME, END	1	
5	6G5-4387G-10	..WASHER	1	
6	93102-08M43	..OIL SEAL	1	
7	93300-608U0	..BEARING	2	
8	6G5-43804-00	..STATOR ASSY	1	
9	6G5-43865-00	..O-RING	2	
10	6G5-43887-00	..BOLT, THROUGH	2	
11	6G5-43806-10	..BRUSH HOLDER ASSY	1	
12	6G5-43899-00	..PLATE STOPPER	1	
13	6G5-43886-00	..BOLT	2	
14	6G5-43884-00	..FRAME, COMMUTATOR END	1	
15	6G5-43893-00	..WASHER	2	
16	6G5-43889-10	..PLATE SEAT	2	
17	6G5-43867-00	..O-RING	2	
18	6G5-43885-00	..GROMMET	1	
19	6G5-4380E-01	..TILT CYLINDER ASSY	1	
20	6G5-43810-00	..PISTON SUB ASSY	1	
21	6E5-43861-00	...O-RING	1	
22	6G5-43862-00	...O-RING	1	
23	6E5-43872-00	...RING, BACK UP	1	
24	6G5-43862-00	..O-RING	1	
25	6E5-43872-00	..RING, BACK UP	1	
26	6E5-43814-02	..PISTON, FREE	1	
27	6G5-43813-00	..CYLINDER, TILT	1	
28	6G5-43828-00	..BODY, RESERVOIR	1	

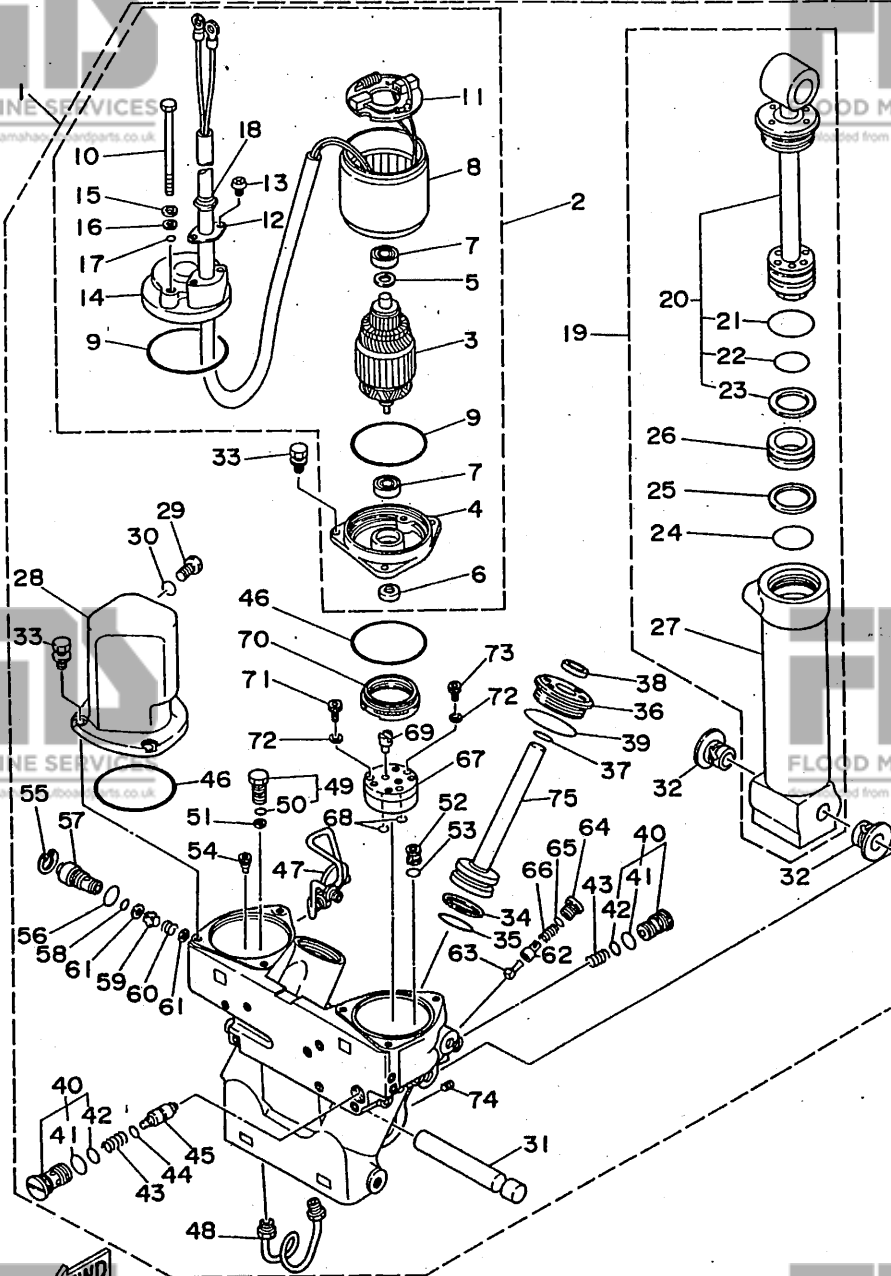


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FIG. 17 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6E5-43829-00	.PLUG, RESERVOIR	1	
30	6E5-43863-00	.O-RING	1	
31	6G5-43818-00	.PIN, LOWER SHOCK MOUNT	1	
32	90386-18M14	.BUSH	2	
33	90119-06M42	.BOLT, WITH WASHER	6	
34	6G5-43874-00	.RING, BACK UP	2	
35	6G5-43864-00	.O-RING	2	
36	6G5-43821-01	.SCREW, TRIM CYLINDER END	2	
37	6E5-43865-00	.O-RING	2	
38	6E5-43822-01	.SEAL, TRIM DUST	2	
39	6G5-43861-00	.O-RING	2	
40	6G5-43802-01	.VALVE SUB ASSY	2	
41	6E5-43866-00	..O-RING	1	
42	6E5-43867-00	..O-RING	1	
43	6G5-43894-00	.SPRING, SHUTTLE RETURN	2	
44	6E5-43868-00	.O-RING	1	
45	6G5-43841-00	.PISTON, SHUTTLE	1	
46	6E5-43869-00	.O-RING	2	
47	6G5-43835-00	.PIPE	1	
48	6G5-43833-00	.PIPE	1	
49	6G5-43809-01	.SEAT VALVE COMP. 2	1	
50	6E5-43896-00	..O-RING	1	
51	6G5-43816-00	.FILTER 1	1	
52	6G5-43808-02	.SEAT VALVE COMP. 1	1	
53	6E5-43883-00	.O-RING	1	
54	6G5-43803-00	.CASE VALVE COMP.	1	
55	6H1-43875-00	.RING, SNAP	1	
56	93210-18M75	.O-RING	1	



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FIG. 17 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	6G5-43845-00	.SCREW, MANUAL RELEASE	1	
58	93210-10M74	.O-RING	1	
59	6E5-4382A-00	.ADAPTOR 1	1	
60	6E5-43854-01	.SPRING, MANUAL RELEASE	1	
61	6E5-43847-00	.SEAT, MANUAL VALVE	2	
62	6G5-43849-00	.PIN, VALVE SUPPORT	1	
63	6G5-4381A-00	.SHAFT	1	
64	6G5-43842-00	.SCREW, VALVE SEAT	1	
65	6G5-43866-00	.O-RING	1	
66	6E5-43824-01	.SPRING, COMPRESSION	1	
67	6G5-43830-01	.GEAR PUMP ASSY	1	
68	6G5-43863-00	.O-RING	2	
69	6G5-43831-01	.CONNECTOR, SHAFT	1	
70	6G5-43817-00	.FILTER 2	1	
71	6G5-43878-01	.BOLT, SOCKET	2	
72	90201-05M00	.WASHER, PLATE	3	
73	6G5-43888-01	.BOLT, SOCKET	1	
74	6G5-43878-10	.BOLT, SOCKET	1	
75	6G5-43820-01	.PISTON SUB ASSY	2	

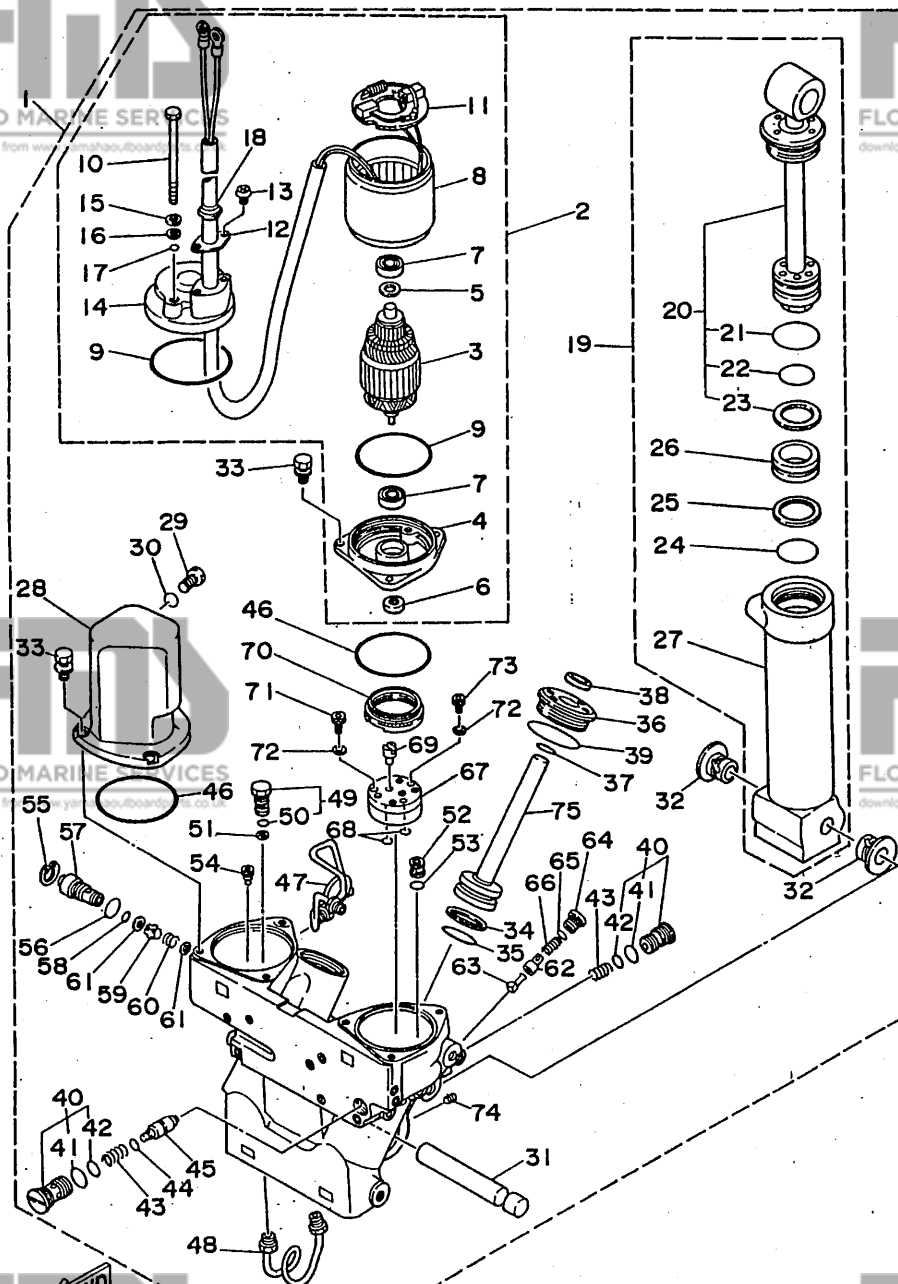
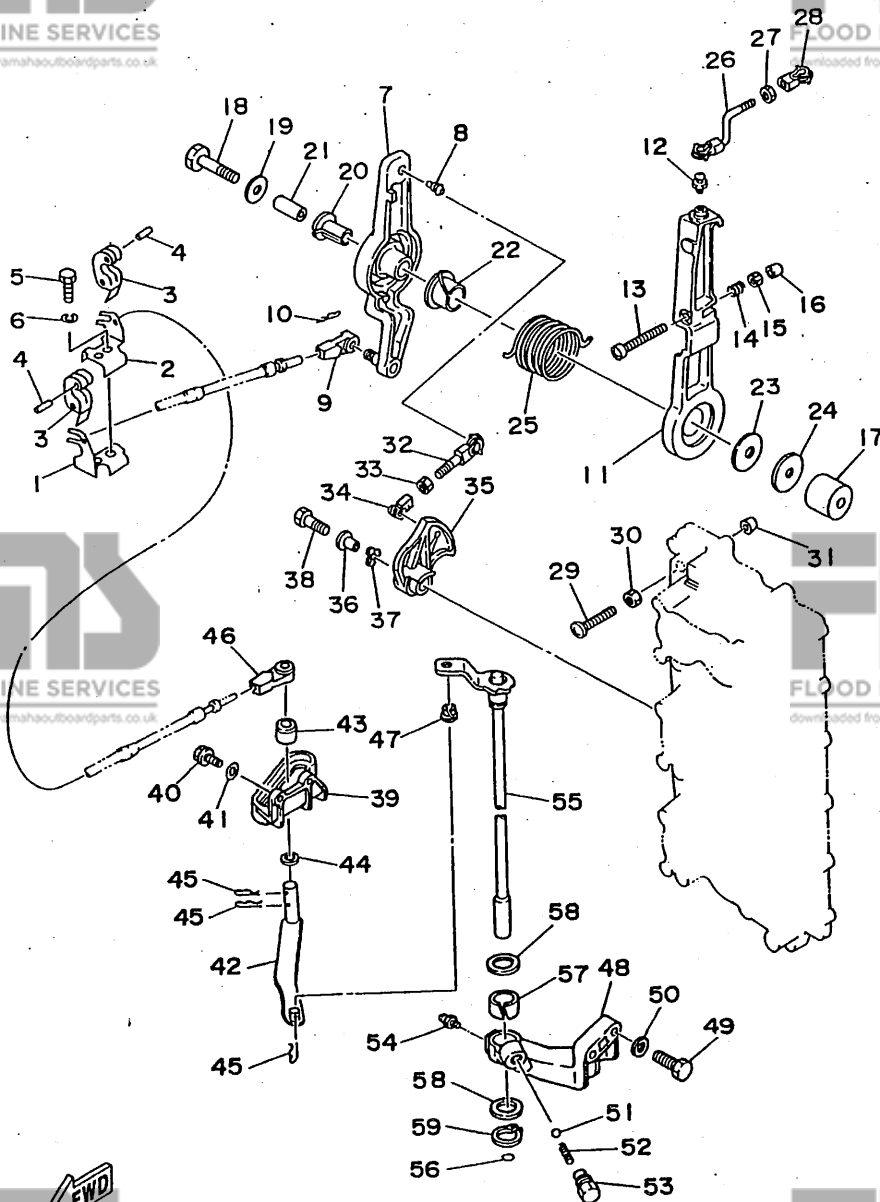


FIG. 18 CONTROL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	64D-48532-00	BRACKET, REMOTE CONTROL 2	1	
3	6E5-48538-00	CLAMP, CABLE 1	2	
4	91690-30012	PIN, SPRING	2	
5	97095-08020	BOLT	1	
6	92995-08100	WASHER	1	
7	61H-41632-02-94	LEVER, MAGNETO CONTROL	1	
8	662-41214-01	JOINT 1	1	
9	6E5-48344-00	CABLE END, REMOTE CONTROL	1	
10	90468-18008	CLIP	1	
11	6G5-41631-01-94	LEVER, MAGNETO CONTROL	1	
12	663-85518-00	JOINT, BALL	1	
13	90157-06013	SCREW, PAN HEAD	1	
14	90501-16M12	SPRING, COMPRESSION	1	
15	95380-06600	NUT	1	
16	688-44194-00	CAP	1	
17	90387-08M17	COLLAR	1	200,L200-S/W
18	97013-08045	BOLT	1	UR
	90101-08M14	BOLT	1	UR 200,L200-S/W
19	90201-08M54	WASHER, PLATE	1	
20	90386-12089	BUSH	1	
21	90387-08M16	COLLAR	1	
22	90386-22M13	BUSH	1	
23	90202-12092	WASHER, PLATE	1	
24	90201-08M13	WASHER, PLATE	1	
25	90508-29M12	SPRING, TORSION	1	
26	6G5-41636-01	ROD, MAGNETO CONTROL	1	
27	95380-05600	NUT	1	



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FIG. 18 CONTROL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	6H1-41237-00	JOINT, LINK	1	
29	90157-06M00	SCREW, PAN HEAD	1	UR
	90157-06M07	SCREW, PAN HEAD	1	UR 200,L200-S/W
30	95380-06600	NUT	1	
31	688-44194-00	CAP	1	
32	6G5-41211-01	LINK, ACCEL.	1	UR
	682-41237-50	JOINT, LINK	1	UR 200,L200-S/W
33	95380-05600	NUT	1	
34	6H1-41237-00	JOINT, LINK	1	
35	6G5-41213-00	CAM, ACCEL.	1	UR
	61H-41213-00	CAN, ACCEL.	1	UR 200,L200-S/W
36	90387-06M29	COLLAR	1	
37	90206-10M04	WASHER, WAVE	1	
38	97095-06025	BOLT	1	
39	6E5-44117-00-94	BRACKET	1	
40	97013-06020	BOLT	2	
41	92990-06600	WASHER, PLATE	2	
42	6E5-44121-01	LEVER, SHIFT ROD	1	
43	6E5-44122-00	BUSHING, SHIFT ROD LEVER	1	
44	90202-08M20	WASHER, PLATE	1	
45	90468-18008	CLIP	3	
46	6E5-48344-00	CABLE END, REMOTE CONTROL	1	
47	90386-06M12	BUSH	1	
48	6E5-44118-01-94	BRACKET	1	
49	97013-08030	BOLT	2	
50	92990-08600	WASHER, PLATE	2	
51	93501-04M02	BALL	1	
52	90501-12082	SPRING, COMPRESSION	1	

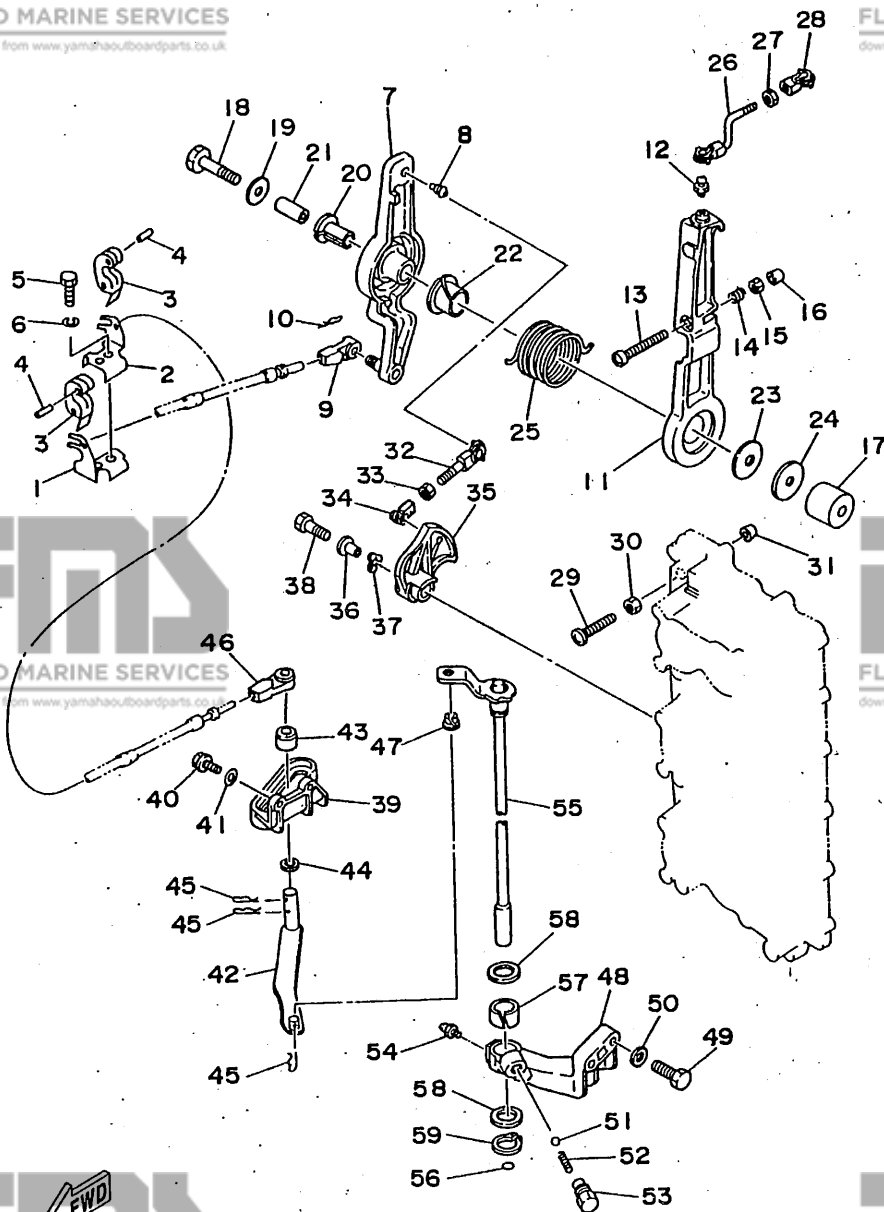
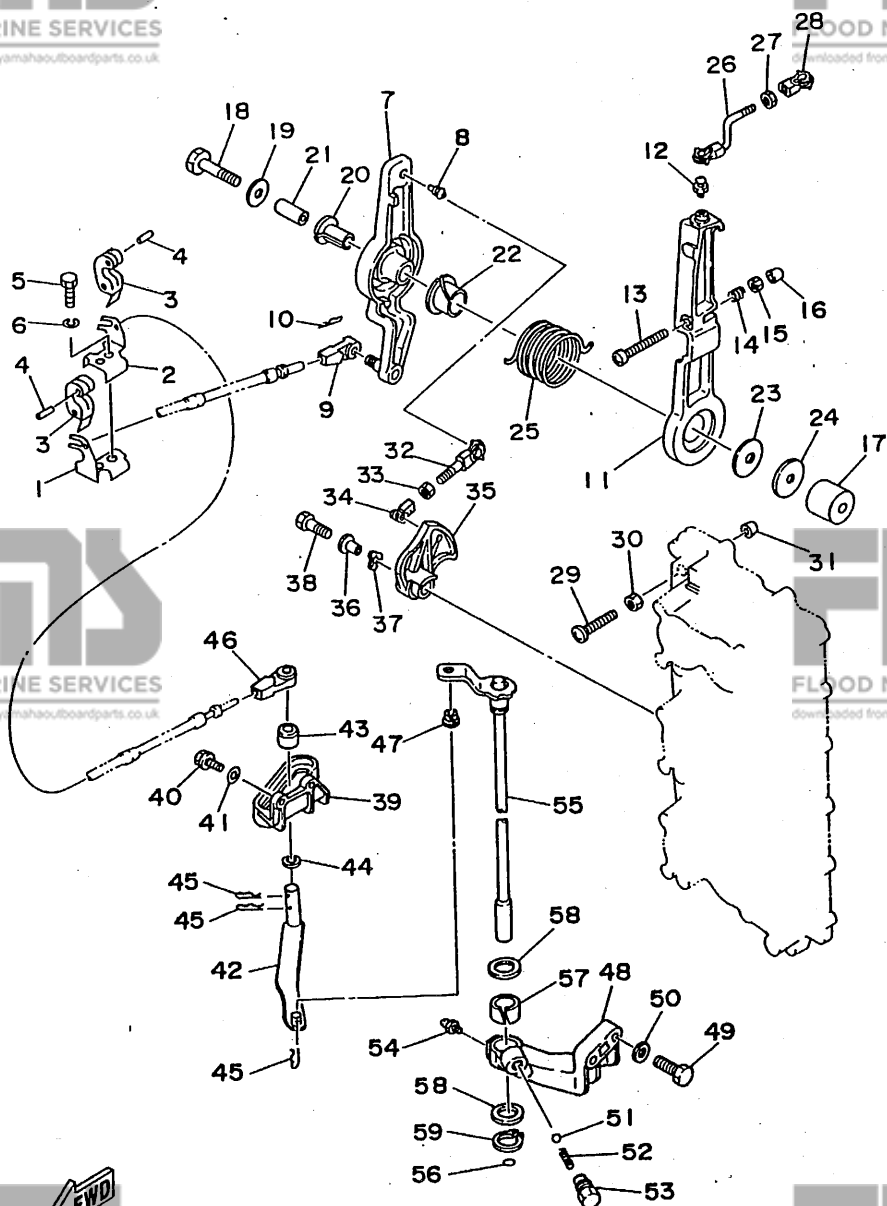


FIG. 18 CONTROL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
53	648-42715-00	BUSHING	1	
54	93700-06M03	NIPPLE, GREASE	1	
55	6E5-44120-03	HANDLE GEAR SHIFT ASSY	1	UR LONG
	6E5-44120-23	HANDLE GEAR SHIFT ASSY	1	UR ULTRA LONG
56	93210-09350	O-RING	1	
57	90386-16M66	BUSH	1	
58	90202-16061	WASHER, PLATE	2	
59	99009-16400	CIRCLIP	1	

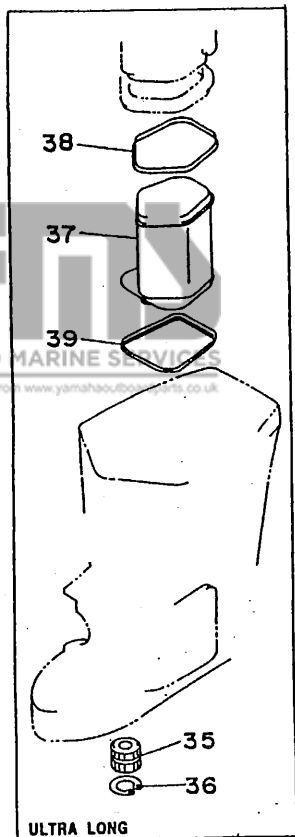
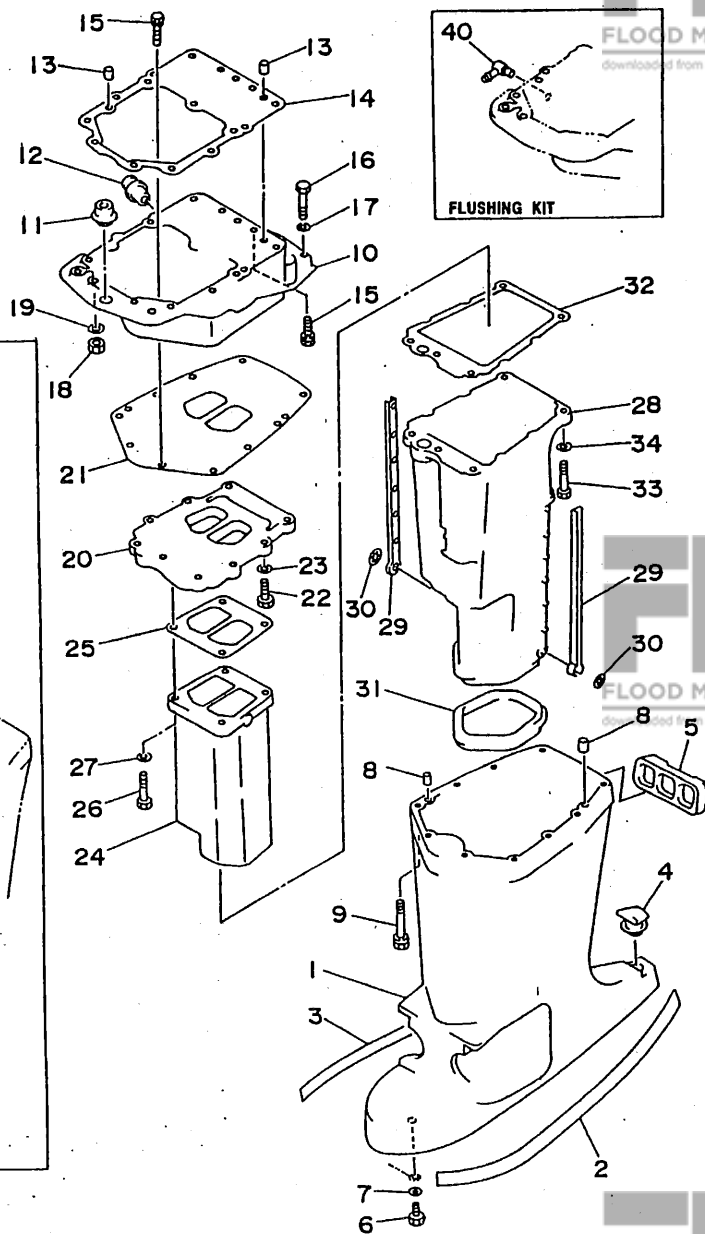


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FIG. 19 UPPER CASING

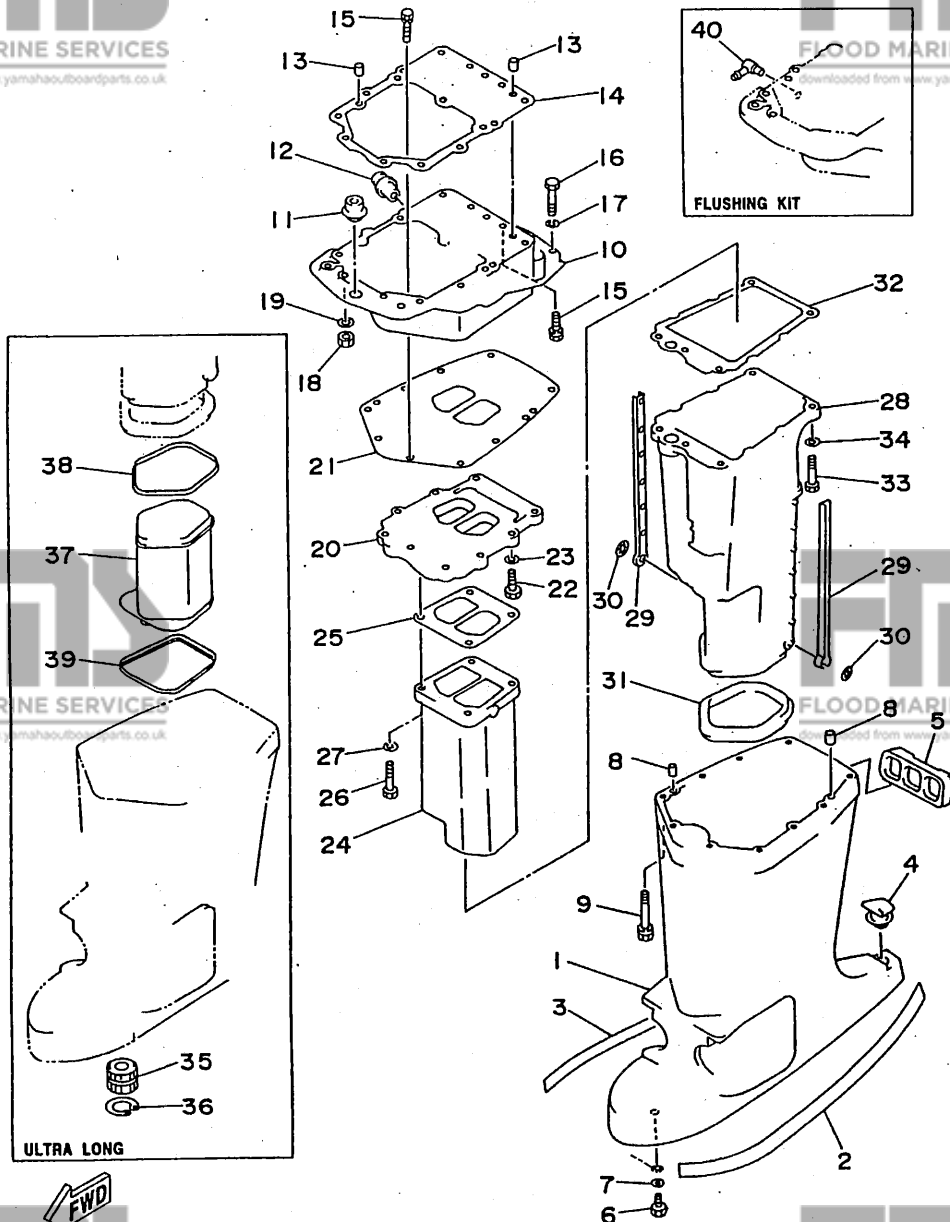
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-45111-01-8D	CASING, UPPER	1	UR LONG
	6E5-45111-22-8D	CASING, UPPER	1	UR ULTRA LONG
2	6R3-42792-41	MARK 1	1	
3	6R3-42792-41	MARK	1	
4	6E5-45155-00	CAP	1	
5	6E5-42769-00	SEAL, RUBBER	1	
6	97095-06010	BOLT	1	
7	92990-06600	WASHER, PLATE	1	
8	93608-12M05	PIN, DOWEL	2	
9	90119-08M78	BOLT, WITH WASHER	6	
10	6G5-41137-02-94	GUIDE, EXHAUST	1	UR
	6G5-41137-11-94	GUIDE, EXHAUST	1	UR FLUSHING KIT
11	6E5-42724-00	GROMMET	1	
12	6G5-12581-00	JOINT, HOSE 1	1	
13	93608-12M05	PIN, DOWEL	2	
14	6G5-45113-A1	GASKET, UPPER CASING	1	
15	90119-08M79	BOLT, WITH WASHER	6	
16	97095-08045	BOLT	2	
17	92995-08100	WASHER	2	
18	95380-08700	NUT	2	
19	92995-08100	WASHER	2	
20	6G5-41131-01-5B	MANIFOLD, EXT. 1	1	
21	6G5-45114-A0	GASKET, UPPER CASING	1	
22	97095-08030	BOLT	4	
23	92995-08600	WASHER	4	
24	64D-41132-00-5B	MANIFOLD, EXHAUST	1	
25	6G5-41134-A0	GASKET, EXHAUST MANIFOLD	1	
26	97095-08045	BOLT	4	



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FIG. 19 UPPER CASING

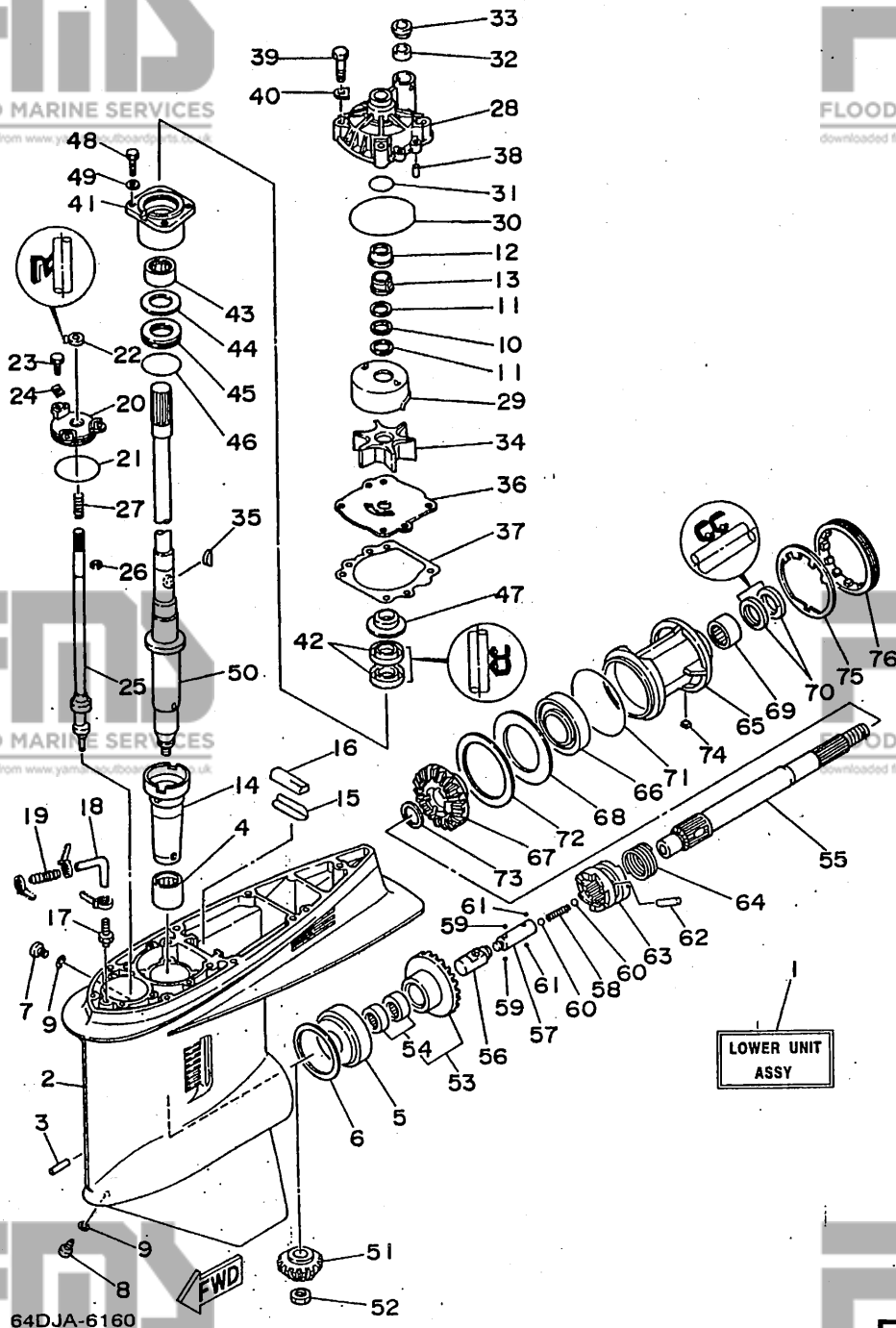
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	92995-08600	WASHER	4	
28	6E5-14711-01-5B	MUFFLER 1	1	
29	6E5-14737-00	DAMPER, MUFFLER	2	
30	90183-05M02	NUT, SPRING	2	
31	6E5-45123-00	GASKET, MUFFLER	1	
32	6E5-41135-A0	GASKET, EXHAUST MANIFOLD	1	
33	97095-08045	BOLT	5	
34	92995-08600	WASHER	5	
35	6E5-45318-00	BUSHING, DRIVE SHAFT	1	ULTRA LONG
36	93420-36M01	CIRCLIP	1	ULTRA LONG
37	64D-14721-20-5B	MUFFLER 2	1	ULTRA LONG
38	64D-45123-00	GASKET, MUFFLER	1	ULTRA LONG
39	64D-45375-00	DAMPER, SEAL	1	ULTRA LONG
40	6H1-11372-00	NIPPLE, HOSE	1	FLUSHING KIT



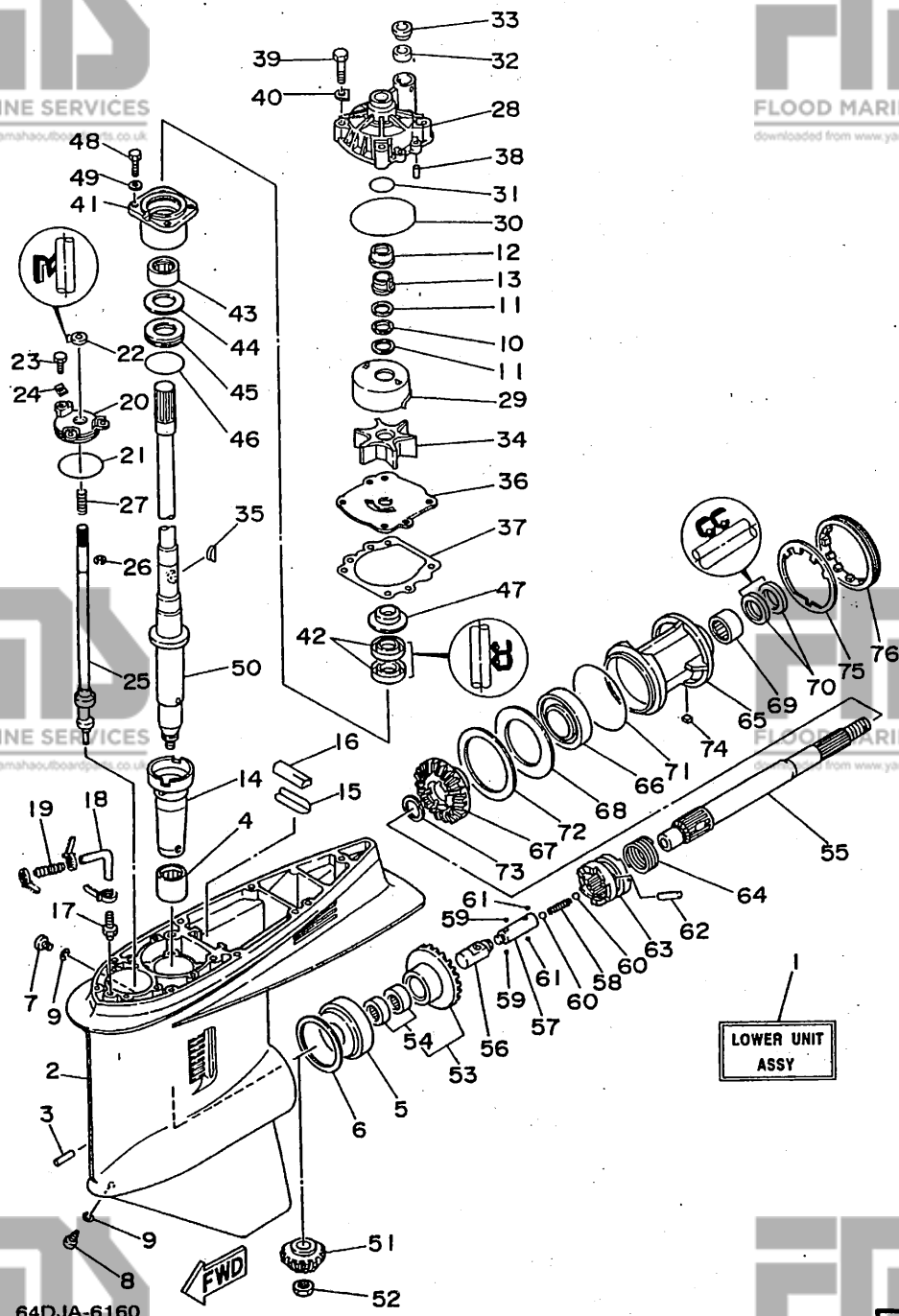
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FIG. 20 LOWER CASING. DRIVE 1 (150/175/200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-45300-00-8D	LOWER UNIT ASSY (LONG)		
		(REF. NO. 2 TO 76)	1	UR 150/175
	64E-45300-00-8D	LOWER UNIT ASSY (LONG)		
		(REF. NO. 2 TO 76)	1	UR 200
	64D-45300-20-8D	LOWER UNIT ASSY (ULTRA LONG)		
		(REF. NO. 2 TO 76)	1	UR 150/175
	64E-45300-20-8D	LOWER UNIT ASSY (ULTRA LONG)		
		(REF. NO. 2 TO 76)	1	UR 200
2	6J9-45301-03-8D	CASING, LOWER	1	
3	91690-30016	PIN, SPRING	1	
4	93311-928U5	BEARING, CYLINDRICAL	1	
5	93332-000V3	BEARING	1	
6	665-45567-01-10	SHIM (T:0.10MM)	1	UR
	665-45567-01-12	SHIM (T:0.12MM)	1	UR
	665-45567-01-15	SHIM (T:0.15MM)	1	UR
	665-45567-01-18	SHIM (T:0.18MM)	1	UR
	665-45567-01-30	SHIM (T:0.30MM)	1	UR
	665-45567-01-40	SHIM (T:0.40MM)	1	UR
	665-45567-01-50	SHIM (T:0.50MM)	1	UR
7	90340-08M04	PLUG, STRAIGHT SCREW	1	
8	688-45341-00	PLUG, DRAIN	1	
9	90430-08020	GASKET	2	
10	90206-22M19	WASHER, WAVE	1	
11	90201-22M01	WASHER, PLATE	2	
12	61A-45527-00	COLLAR, DRIVE SHAFT	1	
13	61A-45538-00	SPACER 1	1	
14	6G5-45536-01	SLEEVE, DRIVE SHAFT	1	
15	663-45376-00-94	GUIDE, SEAL DAMPER	1	UR LONG



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FIG. 20 LOWER CASING. DRIVE 1 (150/175/200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15	64D-45376-00-94	GUIDE, SEAL DAMPER	1	UR ULTRA LONG
16	688-45375-00	DAMPER, SEAL	1	
17	6E5-45378-00	NIPPLE, HOSE	1	
18	90445-07ME8	HOSE	1	UR LONG
	90445-07ME9	HOSE	1	UR ULTRA LONG
19	6E5-83558-10	END, NIPPLE	1	
20	6E5-45321-00	PLATE	1	
21	93210-58677	O-RING	1	
22	93106-09014	OIL SEAL	1	
23	97095-06020	BOLT	3	
24	90209-06M04	WASHER	3	
25	6G5-44150-01	SHIFT CAM ASSY	1	
26	99001-08600	CIRCLIP	1	
27	90501-11M10	SPRING, COMPRESSION	1	
28	61A-44311-00	HOUSING, WATER PUMP	1	
29	61A-44322-00	INSERT, CARTRIDGE	1	
30	93210-86M38	O-RING	1	
31	93210-37M67	O-RING	1	
32	6E5-44365-00	DAMPER, WATER SEAL	1	
33	6E5-44312-00	COVER, WATER PUMP HOUSING	1	
34	6E5-44352-00	IMPELLER	1	
35	90280-04M05	KEY, WOODRUFF	1	
36	6G5-44323-00	OUTER PLATE, CARTRIDGE	1	
37	6E5-44315-A0	GASKET, WATER PUMP	1	
38	93606-12019	PIN, DOWEL	2	
39	97095-08045	BOLT	4	
40	90209-08M02	WASHER	4	
41	6E5-45331-00-94	HOUSING, BEARING	1	

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FIG. 20 LOWER CASING. DRIVE 1 (150/175/200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
42	93101-28M16	OIL SEAL	2	
43	93315-430V5	BEARING, CYLINDRICAL	1	
44	6E5-45587-01-10	SHIM (T:0.10MM)	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1	UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1	UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1	UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1	UR
45	93341-930V2	BEARING, THRUST	1	
46	93210-54534	O-RING	1	
47	6E5-45344-00	COVER, OIL SEAL	1	
48	97095-08025	BOLT	4	
49	92995-08600	WASHER	4	
50	6G5-45501-01	DRIVE SHAFT COMP.	1	UR LONG
	6G5-45501-21	DRIVE SHAFT COMP.	1	UR ULTRA LONG
51	6G5-45551-01	PINION	1	UR 150/175
	6G5-45551-10	PINION	1	UR 200
52	90170-16M01	NUT	1	
53	6G5-45560-01	GEAR	1	UR 150/175
	6G5-45560-10	GEAR	1	UR 200
54	93315-425V3	BEARING, CYLINDRICAL	2	
55	6J9-45611-01	SHAFT, PROPELLER	1	
56	6E5-45641-01	SHIFTER	1	
57	6E5-45634-01	SLIDE, SHIFT	1	
58	90501-16M37	SPRING, COMPRESSION	1	
59	93507-32031	BALL	2	
60	93511-32027	BALL	2	

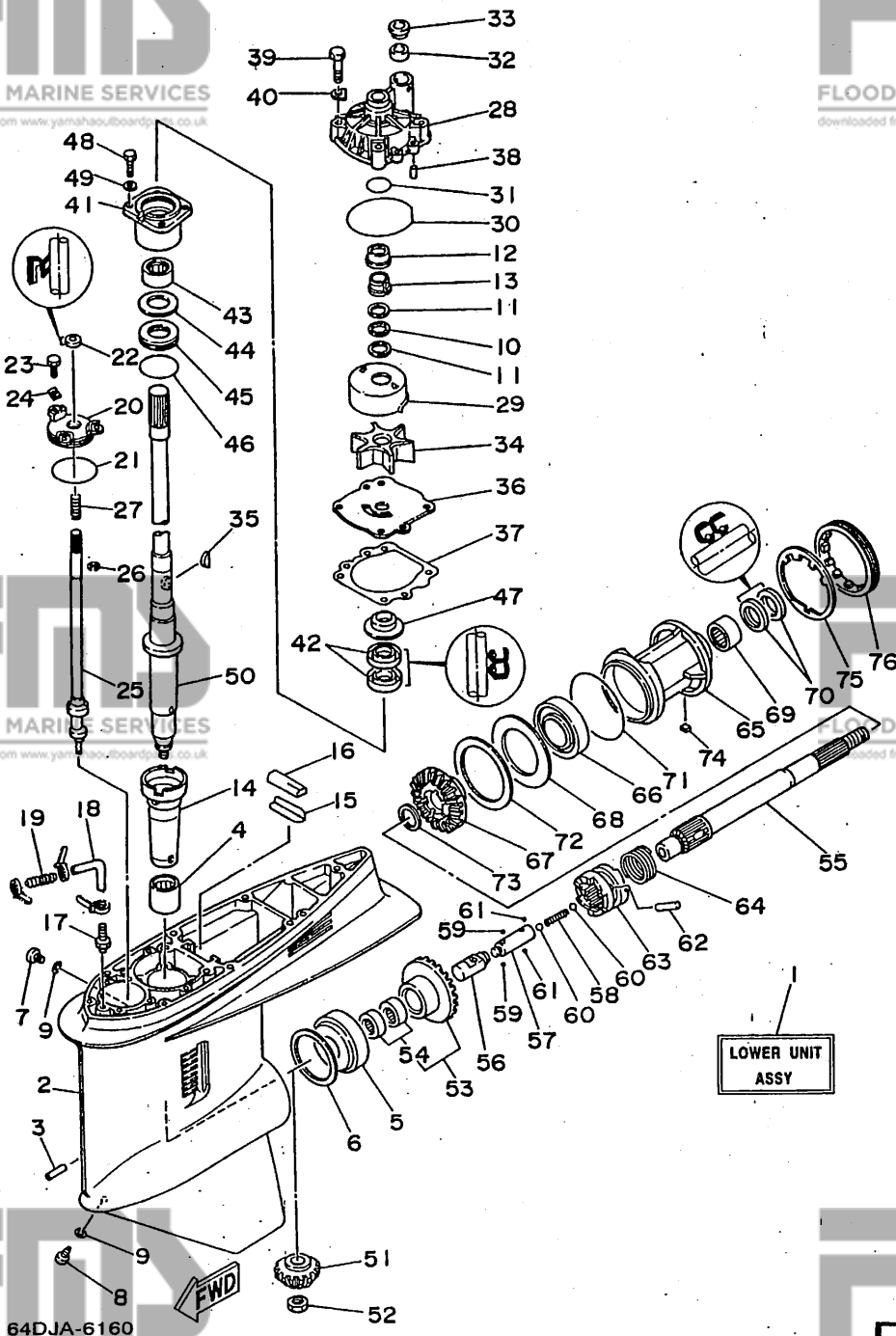


FIG. 20 LOWER CASING. DRIVE 1 (150/175/200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
61	93503-16010	BALL	2	
62	90250-08M07	PIN, STRAIGHT	1	
63	6G5-45631-00	CLUTCH, DOG	1	UR 150/175
	6G5-45631-10	CLUCH, DOG	1	UR 200
64	6E5-45633-01	RING, CROSS PIN	1	
65	6J9-45332-00-94	HOUSING, BEARING	1	
66	93306-209U0	BEARING	1	
67	6G5-45571-02	GEAR	1	
68	6G5-45576-00	WASHER, THRUST	1	
69	93315-430U8	BEARING, CYLINDRICAL	1	
70	93101-30M17	OIL SEAL	2	
71	93210-97M55	O-RING	1	
72	6G5-45577-02-10	SHIM (T:0.10MM)	1	UR
	6G5-45577-02-12	SHIM (T:0.12MM)	1	UR
	6G5-45577-02-15	SHIM (T:0.15MM)	1	UR
	6G5-45577-02-18	SHIM (T:0.18MM)	1	UR
	6G5-45577-02-30	SHIM (T:0.30MM)	1	UR
	6G5-45577-02-40	SHIM (T:0.40MM)	1	UR
	6G5-45577-02-50	SHIM (T:0.50MM)	1	UR
73	90201-30M92	WASHER, PLATE	1	
74	90282-04M00	KEY, STRAIGHT	1	
75	6G5-45383-01	WASHER, CLAW	1	
76	6G5-45384-00	NUT	1	

LOWER UNIT
ASSY

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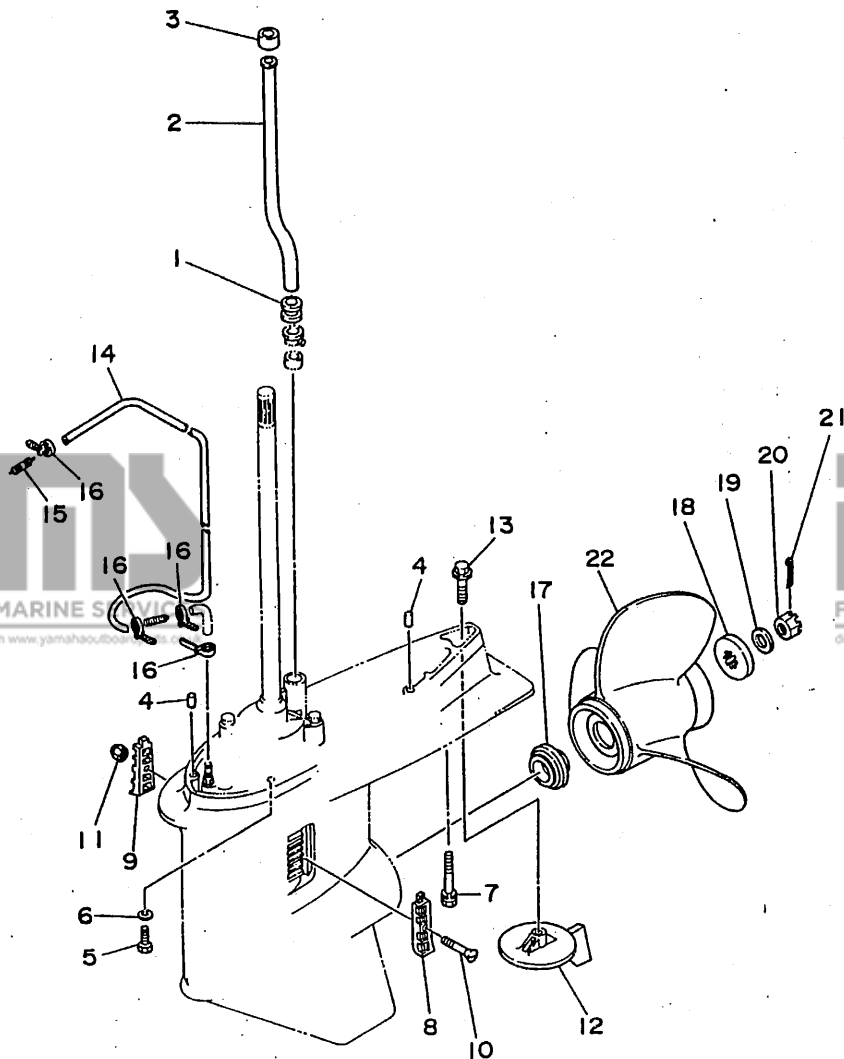
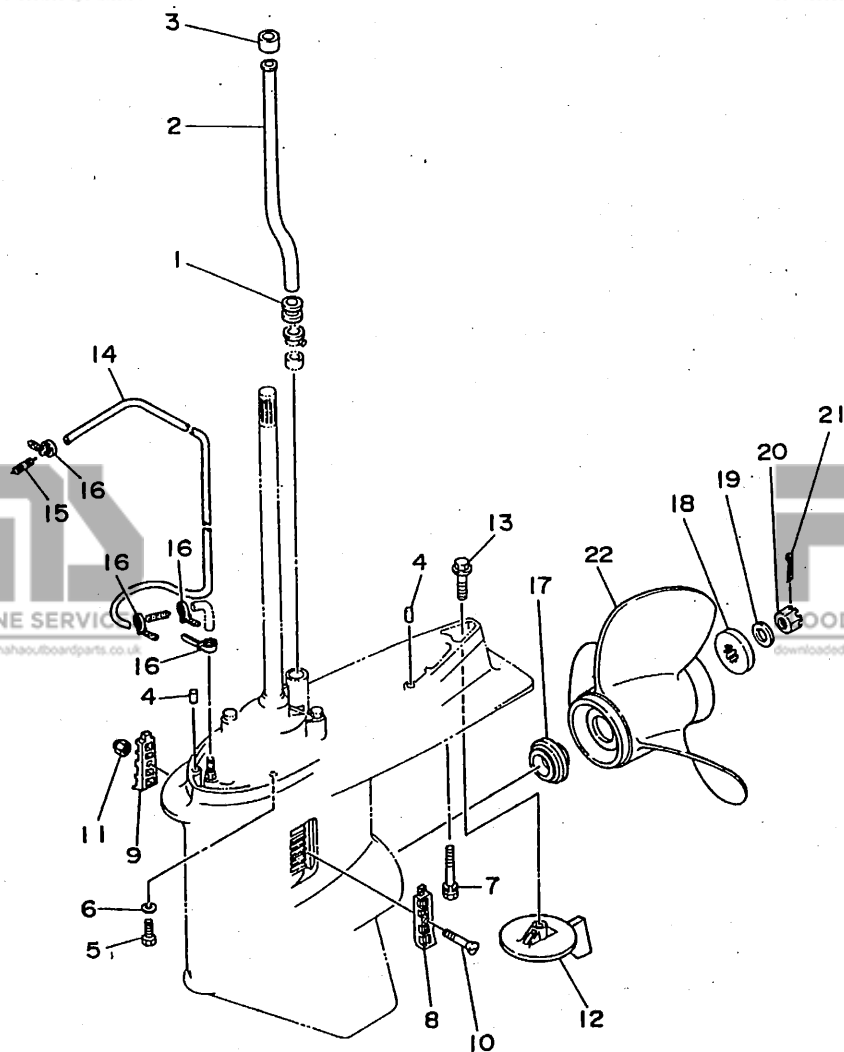


FIG. 21 LOWER CASING. DRIVE 2 (150/175/200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1	
2	6E5-44361-00	TUBE, WATER	1	UR LONG
	6E5-44361-20	TUBE, WATER	1	UR ULTRA LONG
3	6E5-44365-00	DAMPER, WATER SEAL	1	
4	93608-12M05	PIN, DOWEL	2	
5	97075-10045	BOLT	6	
6	92990-10100	WASHER, SPRING	6	
7	90119-10M89	BOLT, WITH WASHER	1	
8	6J9-45214-00	COVER, WATER INLET	1	
9	6J9-45215-00	COVER, WATER INLET	1	
10	90142-05M04	SCREW, COUNTERSUNK	1	
11	90185-05002	NUT, SELF-LOCKING	1	
12	6J9-45371-01	TAB-TRIM	1	
13	90105-10M67	BOLT, WASHER BASED	1	
14	90445-07M33	HOSE	1	
15	6E5-83558-00	END, NIPPLE	1	
16	90465-11M10	CLAMP	4	
17	6E5-45987-01	SPACER	1	
18	688-45997-01	SPACER	1	
19	92990-18200	WASHER	1	
20	90171-18M04	NUT, CASTLE	1	
21	91490-40030	PIN, COTTER	1	
22	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1	UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M)	1	UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M)	1	UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1	UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1	UR
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1	UR

FIG. 21 LOWER CASING. DRIVE 2 (150/175/200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1	UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1	UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1	UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1	UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1	UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1	UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1	UR
	6R4-45970-A0	PROPELLER (3X15-1/4"X19"-M)	1	UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M)	1	UR
	6R4-45974-A0	PROPELLER (3X14-7/8"X23"-M)	1	UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M)	1	UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M)	1	UR



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FIG. 22 LOWER CASING. DRIVE 3 (L150/L200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64G-45300-20-8D	LOWER UNIT ASSY (REF.NO. 2 TO 76)	1	UR L150
	64H-45300-20-8D	LOWER UNIT ASSY (REF.NO. 2 TO 76)	1	UR L200
2	6J9-45301-03-8D	CASING, LOWER	1	
3	91690-30016	PIN, SPRING	1	
4	93311-928U5	BEARING, CYLINDRICAL	1	
5	93390-000U2	BEARING	1	
6	93341-465U4	BEARING, THRUST	1	
7	6G5-45567-01-10	SHIM (T:0.10MM)	1	UR
	6G5-45567-01-12	SHIM (T:0.12MM)	1	UR
	6G5-45567-01-15	SHIM (T:0.15MM)	1	UR
	6G5-45567-01-18	SHIM (T:0.18MM)	1	UR
	6G5-45567-01-30	SHIM (T:0.30MM)	1	UR
	6G5-45567-01-40	SHIM (T:0.40MM)	1	UR
	6G5-45567-01-50	SHIM (T:0.50MM)	1	UR
8	90340-08M04	PLUG, STRAIGHT SCREW	1	
9	688-45341-00	PLUG, DRAIN	1	
10	90430-08020	GASKET	2	
11	90206-22M19	WASHER, WAVE	1	
12	90201-22M01	WASHER, PLATE	2	
13	61A-45527-00	COLLAR, DRIVE SHAFT	1	
14	61A-45538-00	SPACER 1	1	
15	6G5-45536-01	SLEEVE, DRIVE SHAFT	1	
16	64D-45376-00-94	GUIDE, SEAL DAMPER	1	
17	688-45375-00	DAMPER, SEAL	1	
18	6J8-45378-00	NIPPLE, HOSE	1	
19	6E5-45321-00	PLATE	1	
20	93210-58677	O-RING	1	
21	93106-09014	OIL SEAL	1	

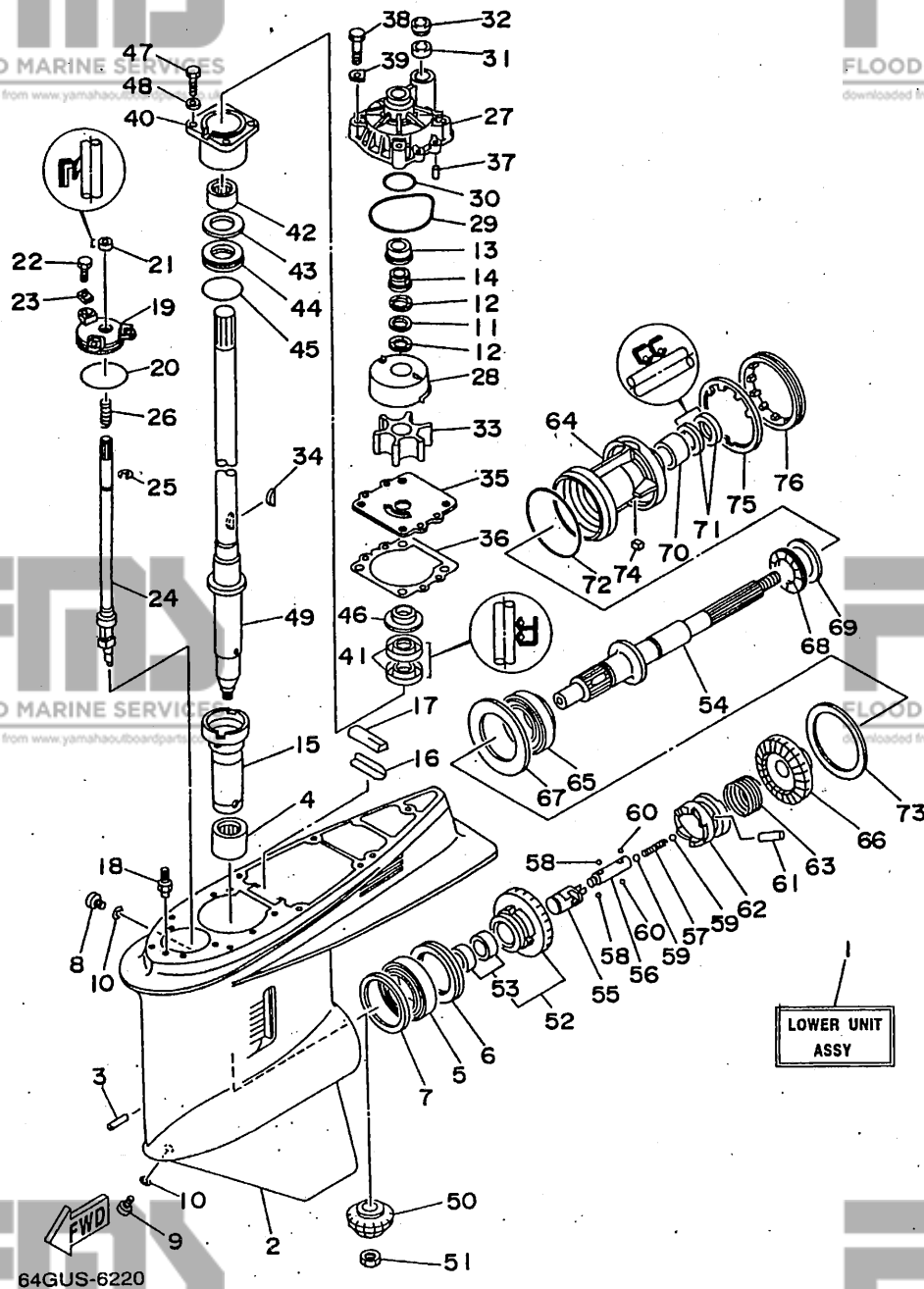
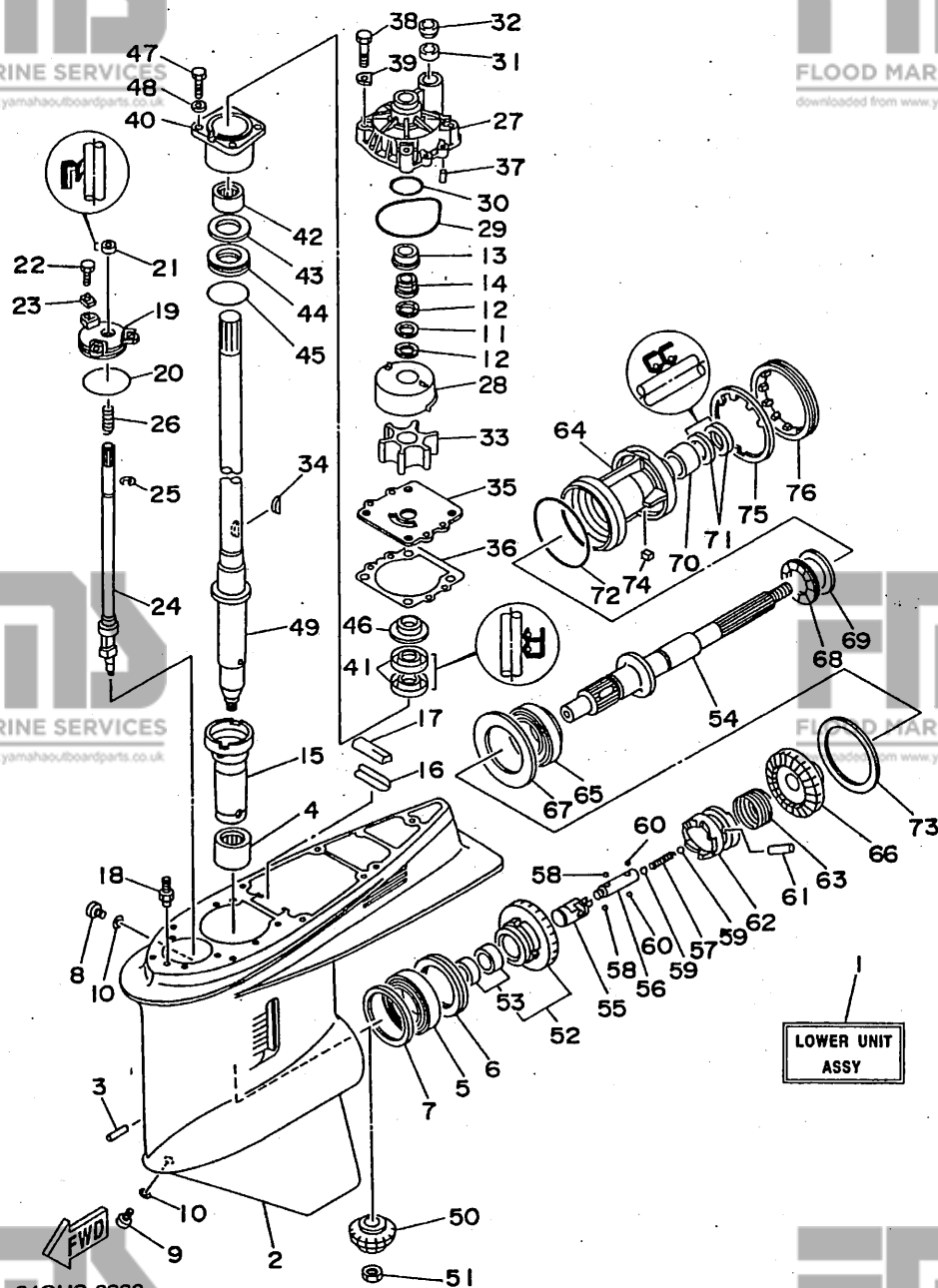


FIG. 22. LOWER CASING. DRIVE 3 (L150/L200)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22	97095-06020	BOLT	3	
23	90209-06M04	WASHER	3	
24	6K1-44150-00	SHIFT CAM ASSY	1	
25	99001-08600	CIRCLIP	1	
26	90501-11M10	SPRING, COMPRESSION	1	
27	61A-44311-00	HOUSING, WATER PUMP	1	
28	61A-44322-00	INSERT, CARTRIDGE	1	
29	93210-86M38	O-RING	1	
30	93210-37M67	O-RING	1	
31	6E5-44365-00	DAMPER, WATER SEAL	1	
32	6E5-44312-00	COVER, WATER PUMP HOUSING	1	
33	6E5-44352-00	IMPELLER	1	
34	90280-04M05	KEY, WOODRUFF	1	
35	6G5-44323-00	OUTER PLATE, CARTRIDGE	1	
36	6E5-44315-A0	GASKET, WATER PUMP	1	
37	93606-12019	PIN, DOWEL	2	
38	97095-08045	BOLT	4	
39	90209-08M02	WASHER	4	
40	6E5-45331-00-94	HOUSING, BEARING	1	
41	93101-28M16	OIL SEAL	2	
42	93315-43QV5	BEARING, CYLINDRICAL	1	
43	6E5-45587-01-10	SHIM (T:0.10MM)	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1	UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1	UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1	UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1	UR

FIG. 22 LOWER CASING. DRIVE 3 (L150/L200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
44	93341-930V2	BEARING, THRUST	1	
45	93210-54534	O-RING	1	
46	6E5-45344-00	COVER, OIL SEAL	1	
47	97095-08025	BOLT	4	
48	92995-08600	WASHER	4	
49	6G5-45501-21	DRIVE SHAFT COMP.	1	
50	6G5-45501-01	PINION	1	UR L150
	6G5-45551-10	PINION	1	UR L200
51	90170-16M01	NUT	1	
52	6K1-45560-01	GEAR	1	
53	93315-425V3	BEARING, CYLINDRICAL	2	
54	6K1-45611-10	SHAFT, PROPELLER	1	
55	6K1-45641-00	SHIFTER	1	
56	6E5-45634-01	SLIDE, SHIFT	1	
57	90501-16M37	SPRING, COMPRESSION	1	
58	93507-32031	BALL	2	
59	93511-32027	BALL	2	
60	93503-16010	BALL	2	
61	90250-08M07	PIN, STRAIGHT	1	
62	665-45631-00	CLUTCH, DOG	1	UR L150
	665-45631-10	CLUTCH, DOG	1	UR L200
63	6E5-45633-01	RING, CROSS PIN	1	
64	6K1-45332-01-94	HOUSING, BEARING	1	
65	93332-00048	BEARING	1	
66	6K1-45570-01	GEAR	1	UR L150
	6K1-45570-20	GEAR	1	UR L200
67	6K1-45576-00	WASHER, THRUST	1	
68	93341-440U5	BEARING, THRUST	1	

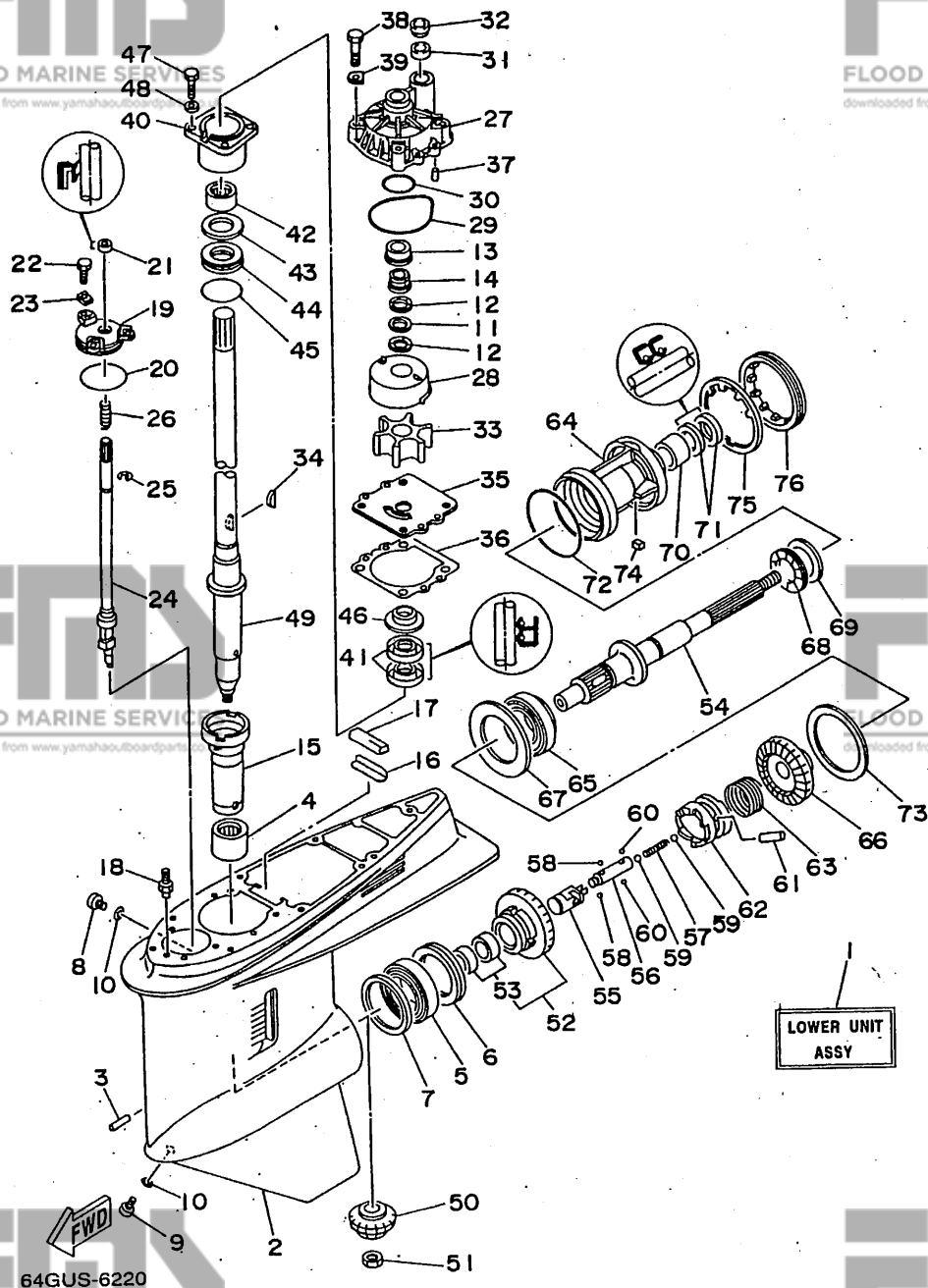
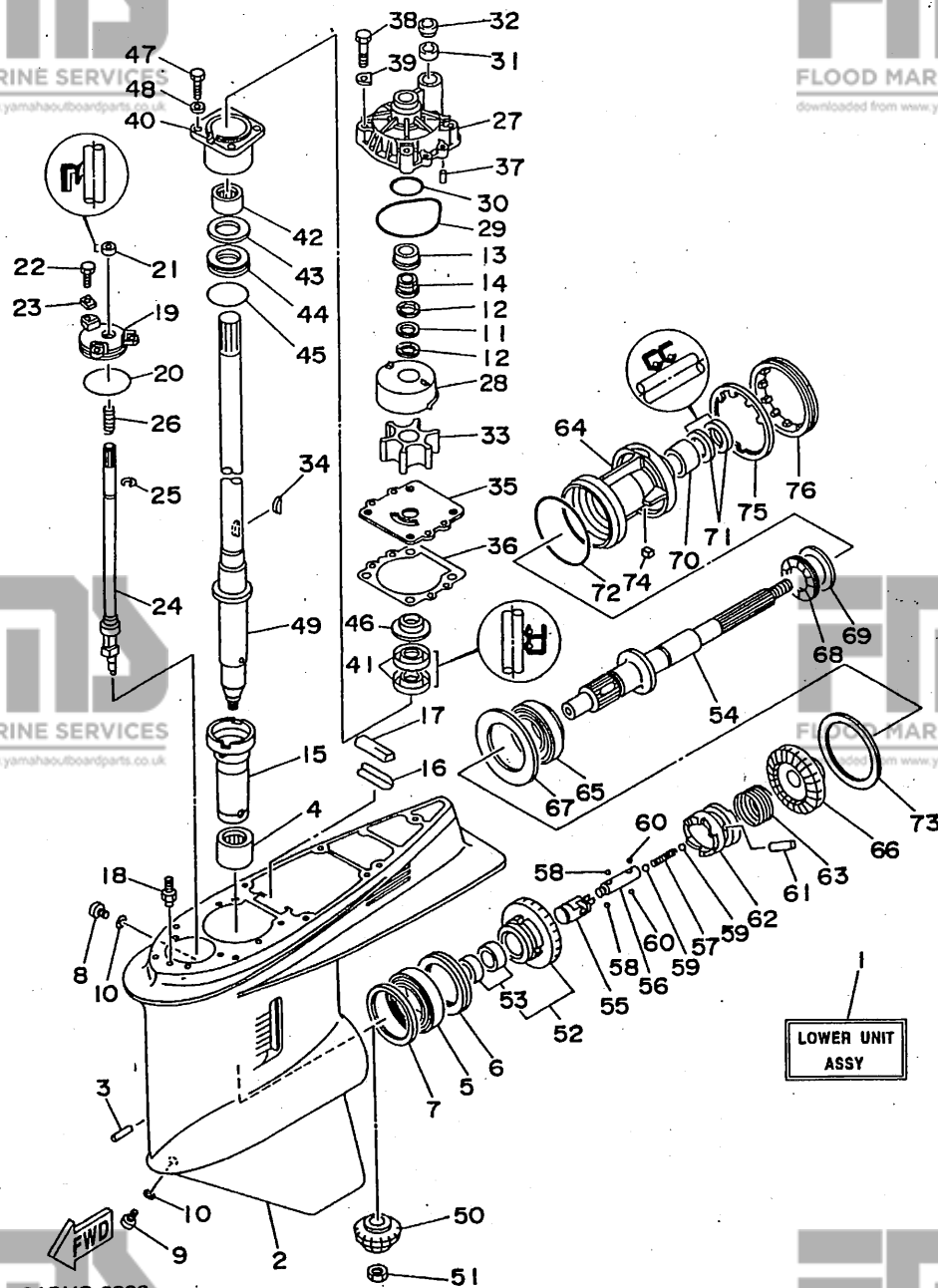


FIG. 22 LOWER CASING. DRIVE 3 (L150/L200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	6K1-45578-01-10	SHIM (T:0.10MM)	1	UR
	6K1-45578-01-12	SHIM (T:0.12MM)	1	UR
	6K1-45578-01-15	SHIM (T:0.15MM)	1	UR
	6K1-45578-01-18	SHIM (T:0.18MM)	1	UR
	6K1-45578-01-30	SHIM (T:0.30MM)	1	UR
	6K1-45578-01-40	SHIM (T:0.40MM)	1	UR
	6K1-45578-01-50	SHIM (T:0.50MM)	1	UR
70	93315-430U8	BEARING, CYLINDRICAL	1	
71	93101-30M17	OIL SEAL	2	
72	93210-97M55	O-RING	1	
73	6G5-45577-02-10	SHIM (T:0.10MM)	1	UR
	6G5-45577-02-12	SHIM (T:0.12MM)	1	UR
	6G5-45577-02-15	SHIM (T:0.15MM)	1	UR
	6G5-45577-02-18	SHIM (T:0.18MM)	1	UR
	6G5-45577-02-30	SHIM (T:0.30MM)	1	UR
	6G5-45577-02-40	SHIM (T:0.40MM)	1	UR
	6G5-45577-02-50	SHIM (T:0.50MM)	1	UR
74	90282-04M00	KEY, STRAIGHT	1	
75	6G5-45383-01	WASHER, CLAW	1	
76	6G5-45384-00	NUT	1	



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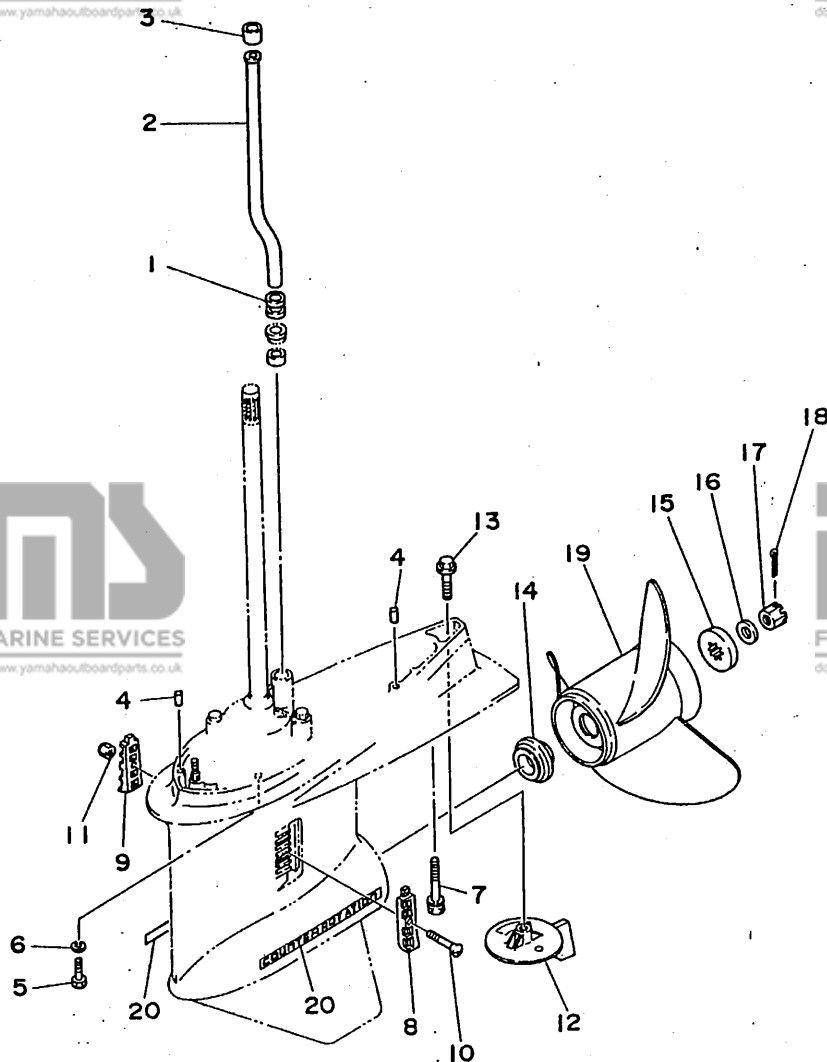
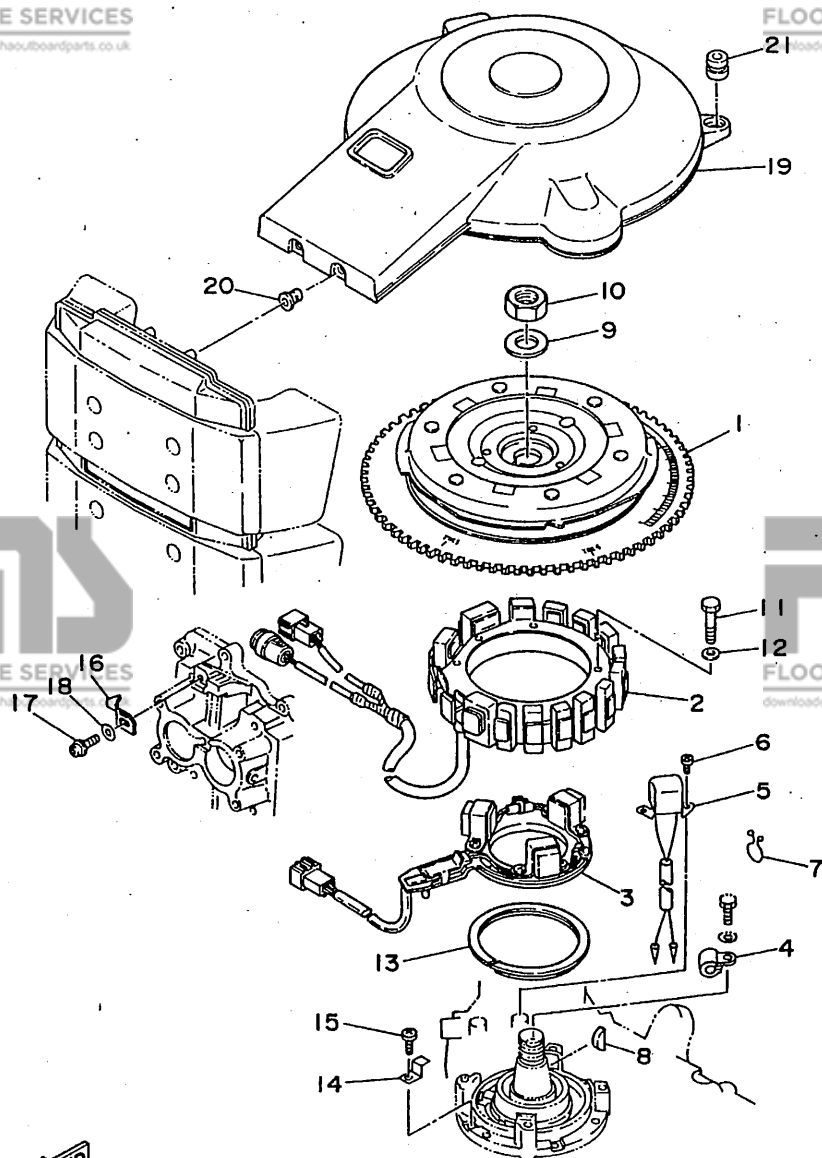


FIG. 23 LOWER CASING. DRIVE 4 (L150/L200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1	
2	6E5-44361-20	TUBE, WATER	1	
3	6E5-44365-00	DAMPER, WATER SEAL	1	
4	93608-12M05	PIN, DOWEL	2	
5	97075-10045	BOLT	6	
6	92990-10100	WASHER, SPRING	6	
7	90119-10M89	BOLT, WITH WASHER	1	
8	6J9-45214-00	COVER, WATER INLET	1	
9	6J9-45215-00	COVER, WATER INLET	1	
10	90142-05M04	SCREW, COUNTERSUNK	1	
11	90185-05002	NUT, SELF-LOCKING	1	
12	6K1-45371-02	TAB-TRIM	1	
13	90105-10M67	BOLT, WASHER BASED	1	
14	6E5-45987-01	SPACER	1	
15	688-45997-01	SPACER	1	
16	92990-18200	WASHER	1	
17	90171-18M04	NUT, CASTLE	1	
18	91490-40030	PIN, COTTER	1	
19	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML)	1	UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1)	1	UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1)	1	UR
	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML)	1	UR
	6R1-45970-A0	PROPELLER (3X15-1/4"X19"-ML)	1	UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML)	1	UR
	6R1-45974-A0	PROPELLER (3X14-7/8"X23"-ML)	1	UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML)	1	UR
	6R1-45976-A0	PROPELLER (3X14-1/2"X15"-ML)	1	UR
20	6K1-45392-00	GRAPHIC, LOWER	2	AP

FIG. 24 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-85550-00	ROTOR ASSY	1	
2	6R3-85510-00	STATOR ASSY	1	
3	64D-85580-00	COIL, PULSER	1	
4	90465-08028	CLAMP	1	
5	6R5-85895-01	CRANK POSITION SENDER	1	
6	98580-05012	SCREW, PAN HEAD	2	
7	90464-16039	CLAMP	1	
8	90280-05049	KEY, WOODRUFF	1	
9	90201-21M18	WASHER, PLATE	1	
10	90170-20137	NUT	1	
11	97013-06070	BOLT	4	
12	92990-06600	WASHER, PLATE	4	
13	688-41611-00	RETAINER, MAGNETO BASE	1	
14	688-41612-00	RETAINER, MAGNETO BASE	4	
15	97880-06018	SCREW, PAN HEAD	4	
16	6E5-81332-00	PLATE, TIMING	1	
17	97985-06210	SCREW, WITH WASHER	1	
18	92990-06600	WASHER, PLATE	1	
19	6R3-81337-00	COVER, FLYWHEEL	1	UR N.S/W
	64D-81337-00	COVER, FLYWHEEL	1	UR S/W
20	6G5-82317-00	DAMPER, IGNITION COIL	2	UR N.S/W
	90480-13M24	GROMMET	1	UR S/W
21	663-82317-01	DAMPER, IGNITION COIL	2	



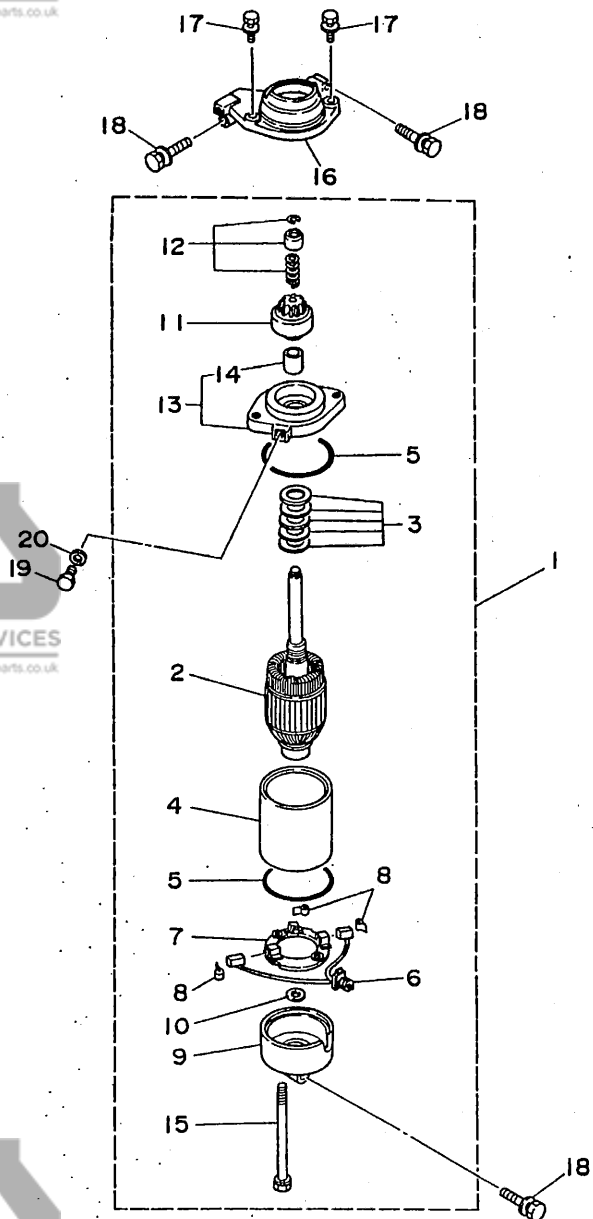


FIG. 25 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-81800-12	STARTING MOTOR ASSY	1	
2	6E5-81850-11	.ARMATURE ASSY	1	
3	6E5-81809-10	.WASHER KIT	1	
4	6E5-81810-10	.STATOR ASSY	1	
5	6E5-81847-10	.O-RING	2	
6	6E5-81801-10	.BRUSH SET	1	
7	6E5-81840-10	.BRUSH HOLDER ASSY	1	
8	6E5-81813-10	.SPRING, BRUSH	3	
9	6E5-81820-11	.REAR BRACKET ASSY	1	
10	6E5-81824-00	.WASHER 2	1	
11	6E5-81807-11	.GEAR ASSY, STARTING MOTOR	1	
12	61H-81857-00	.RETAINER	1	
13	6E5-81830-10	.FRONT BRACKET ASSY	1	
14	688-81831-00	.METAL, FRONT	1	
15	6E5-81826-10	.BOLT	2	
16	6R3-81822-00-94	BRACKET, STARTING MOTOR	1	UR
	6K7-81822-00-94	BLACKET, STARTING MOTOR	1	UR 200,L200-S/W
17	90119-08M76	BOLT, WITH WASHER	2	
18	90119-08M77	BOLT, WITH WASHER	3	
19	97095-08016	BOLT	1	
20	92995-08600	WASHER	1	

FIG. 26 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R3-81960-10	RECTIFIER & REGULATOR ASSY	1	
2	6R3-82150-00	FUSE HOLDER ASSY	1	
3	705-82151-00	.FUSE (30A)	1	
4	6G5-82152-00	HOLDER, FUSE	1	
5	64D-81942-00	COVER	1	
6	90387-06M66	COLLAR	2	
7	97013-06055	BOLT	2	
8	92990-06600	WASHER, PLATE	2	
9	97013-06012	BOLT	1	
10	92990-06600	WASHER, PLATE	1	
11	90465-08M51	CLAMP	1	
12	90464-16039	CLAMP	1	
13	97013-06012	BOLT	1	
14	92990-06600	WASHER, PLATE	1	
15	64D-85540-00	C.D.I. UNIT ASSY	1	UR
	64E-85540-00	C.D.I. UNIT ASSY	1	UR 200,L200-S/W
16	98580-06020	SCREW, PAN HEAD	4	
17	92990-06600	WASHER, PLATE	4	
18	90465-08M33	CLAMP	1	
19	6R3-85542-03-4D	BRACKET	1	
20	90387-06M03	COLLAR	3	
21	90480-09M12	GROMMET	3	
22	90119-06M60	BOLT, WITH WASHER	3	
23	64D-85537-00	COVER	1	
24	90159-06M11	SCREW, WITH WASHER	4	
25	6R3-8259E-00	SWITCH ASSY	1	
26	662-82519-00	WIRE, EARTH LEAD	1	
27	6R3-82519-00	WIRE, EARTH LEAD	1	

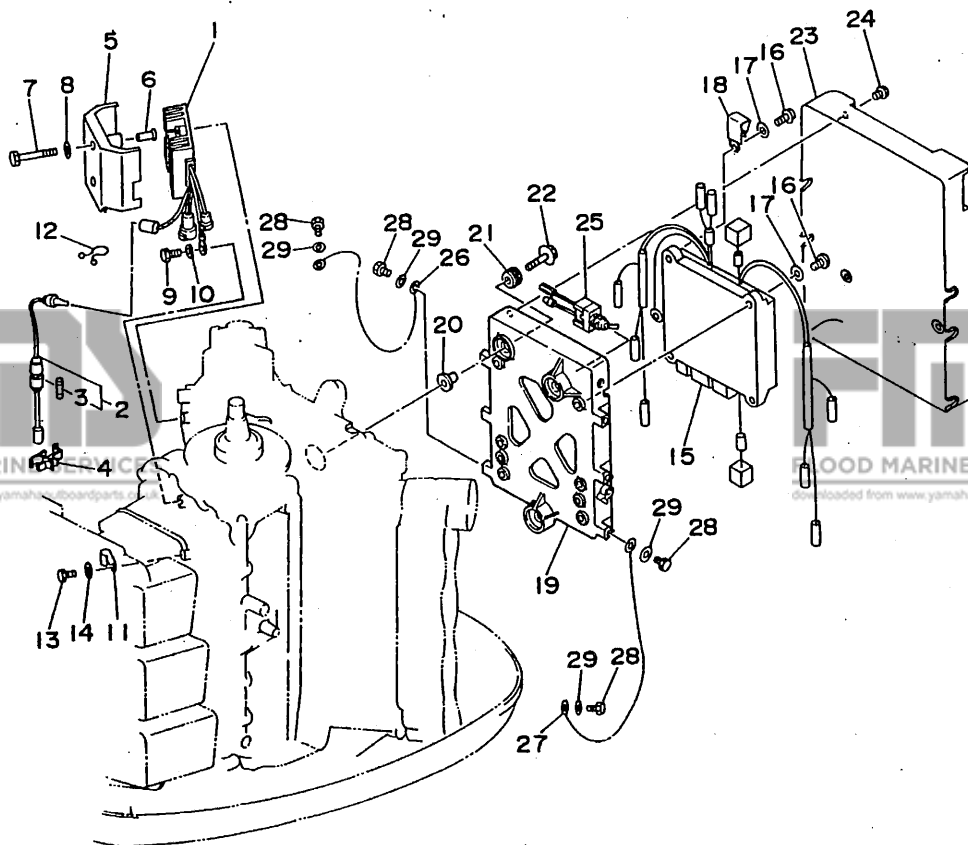
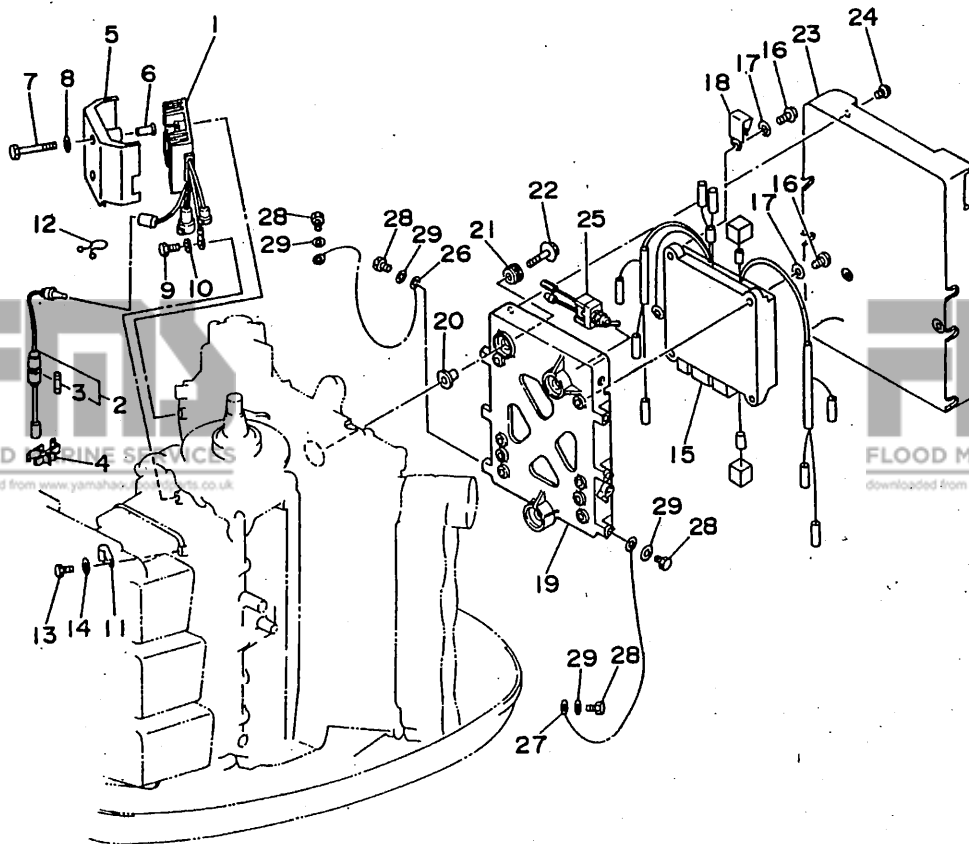


FIG. 26 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	97095-06012	BOLT	5	
29	92990-06600	WASHER, PLATE	5	

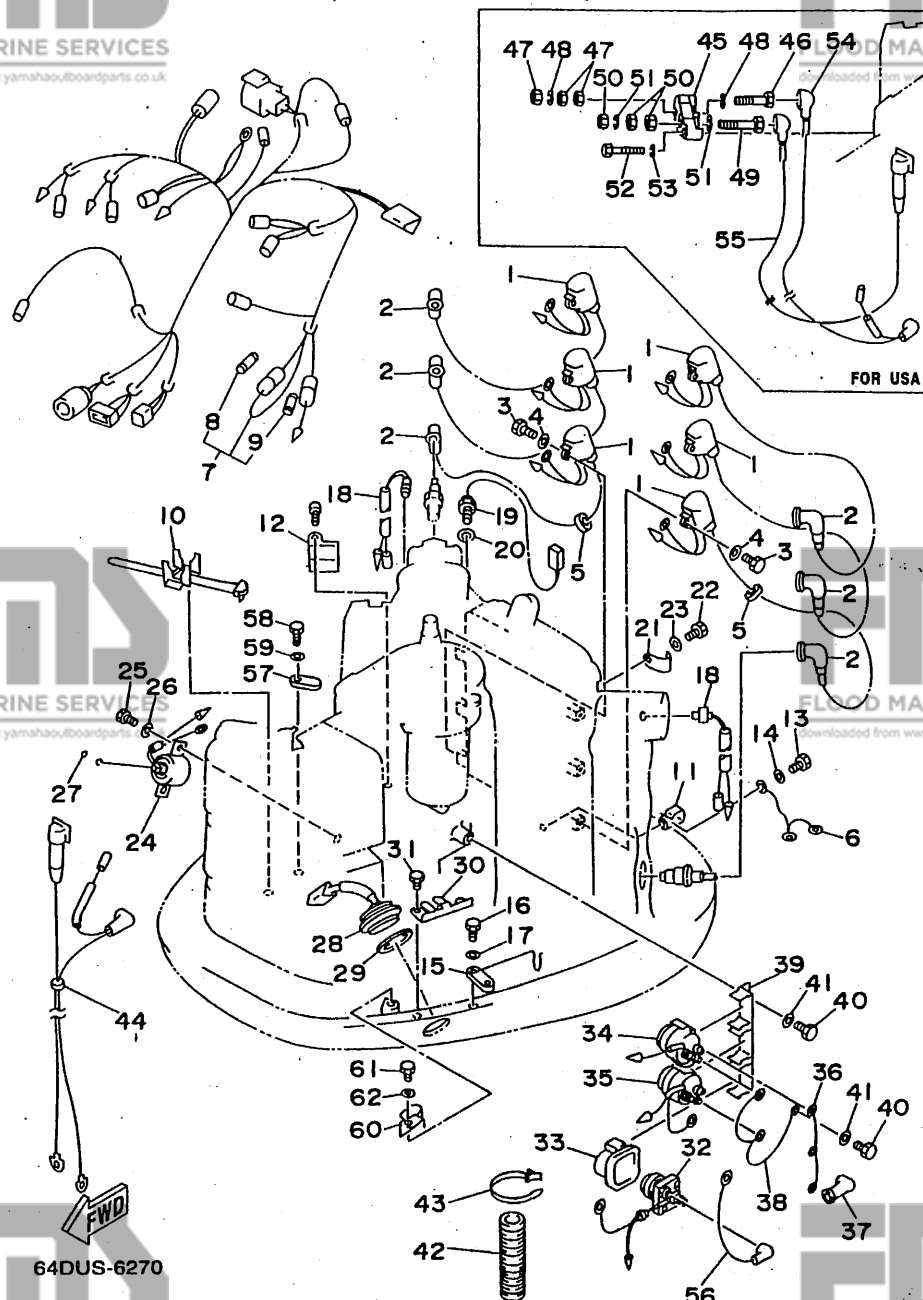


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FIG. 27 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R3-85570-01	IGNITION COIL ASSY	6	
2	6E3-82370-20	PLUG CAP ASSY	6	
3	97095-06020	BOLT	6	
4	92990-06600	WASHER, PLATE	6	
5	90480-25161	GROMMET	2	
6	6E5-82531-00	WIRE, LEAD	1	
7	640-82590-00	WIRE HARNESS ASSY	1	
8	682-82151-00	.FUSE (20A)	1	
9	705-82151-00	.FUSE (30A)	1	
10	688-82594-00	CLAMP	1	
11	90465-08M33	CLAMP	1	
12	90465-10M14	CLAMP	1	
13	97095-06012	BOLT	1	
14	92990-06600	WASHER, PLATE	1	
15	6K7-82588-00	PLATE	1	
16	97095-06020	BOLT	1	
17	92990-06600	WASHER, PLATE	1	
18	688-82560-10	THERMO SWITCH ASSY	2	
19	61A-85790-00	THERMOSENSOR ASSY	1	
20	92990-10600	WASHER, PLATE	1	
21	90465-08028	CLAMP	1	
22	97095-06012	BOLT	1	
23	92990-06600	WASHER, PLATE	1	
24	640-86110-00	SOLENOID	1	UR
	64E-86110-00	SOLENOID	1	UR 200,L200-S/W
25	97095-06016	BOLT	2	
26	92990-06600	WASHER, PLATE	2	
27	93210-03261	O-RING	1	



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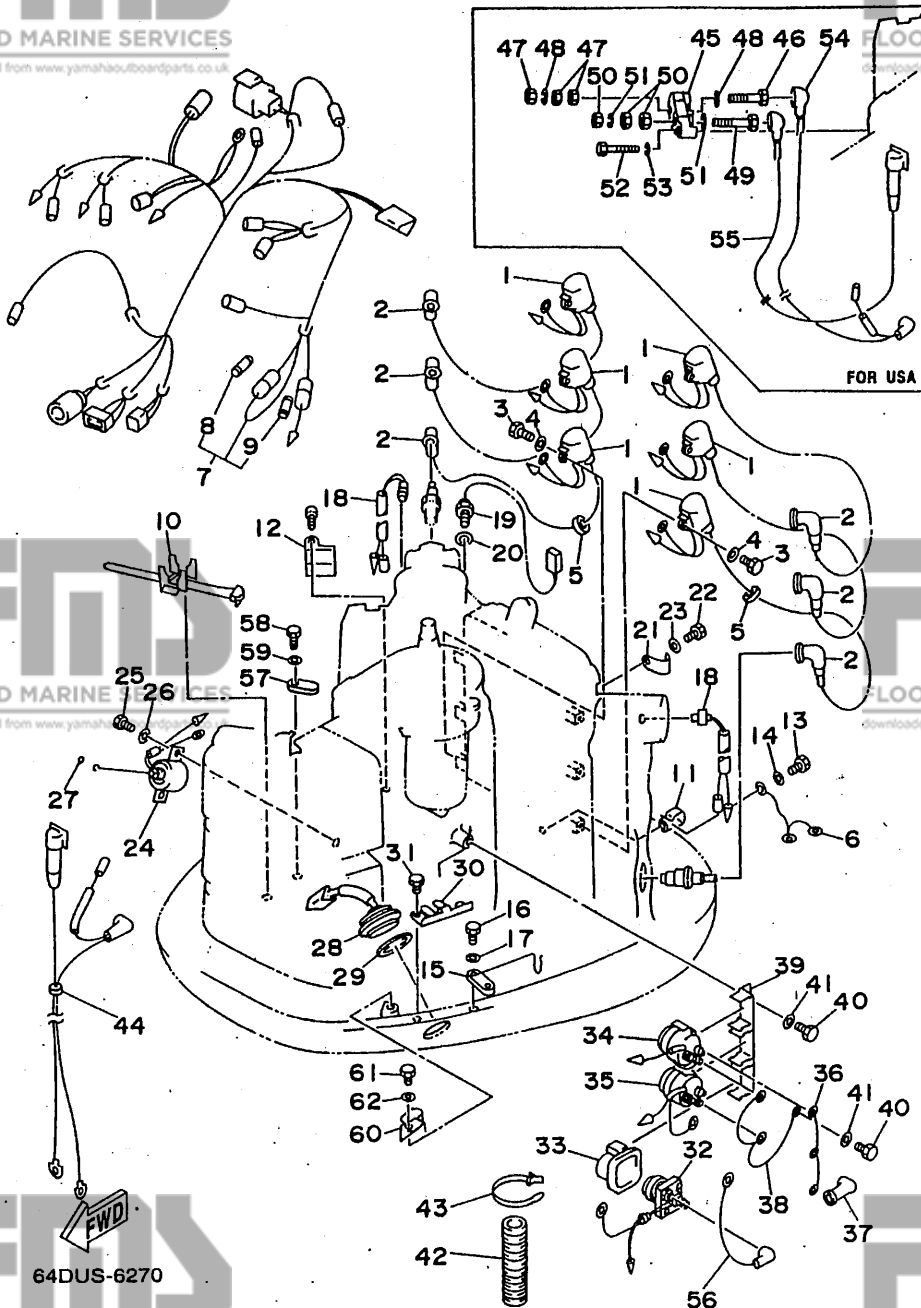
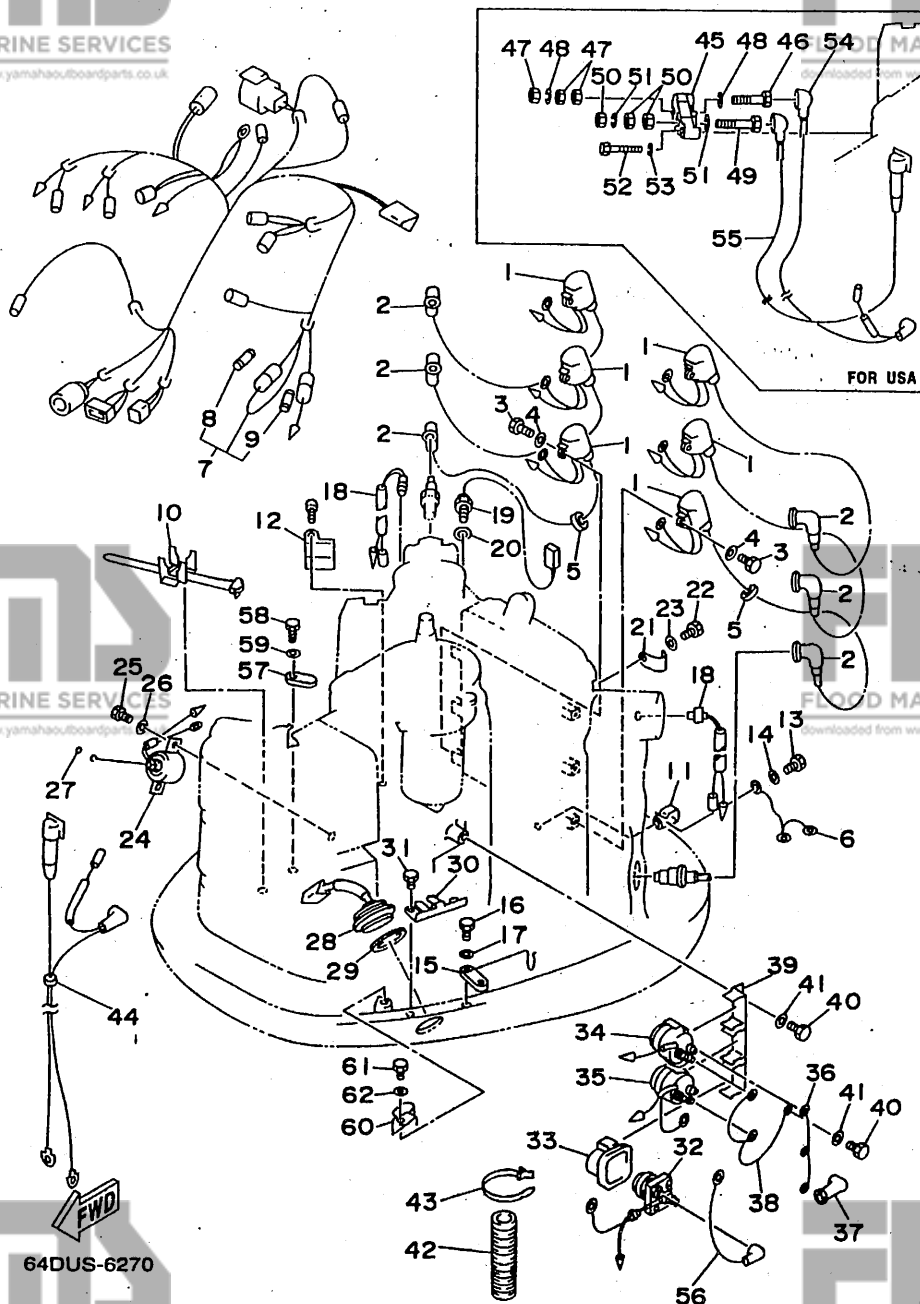


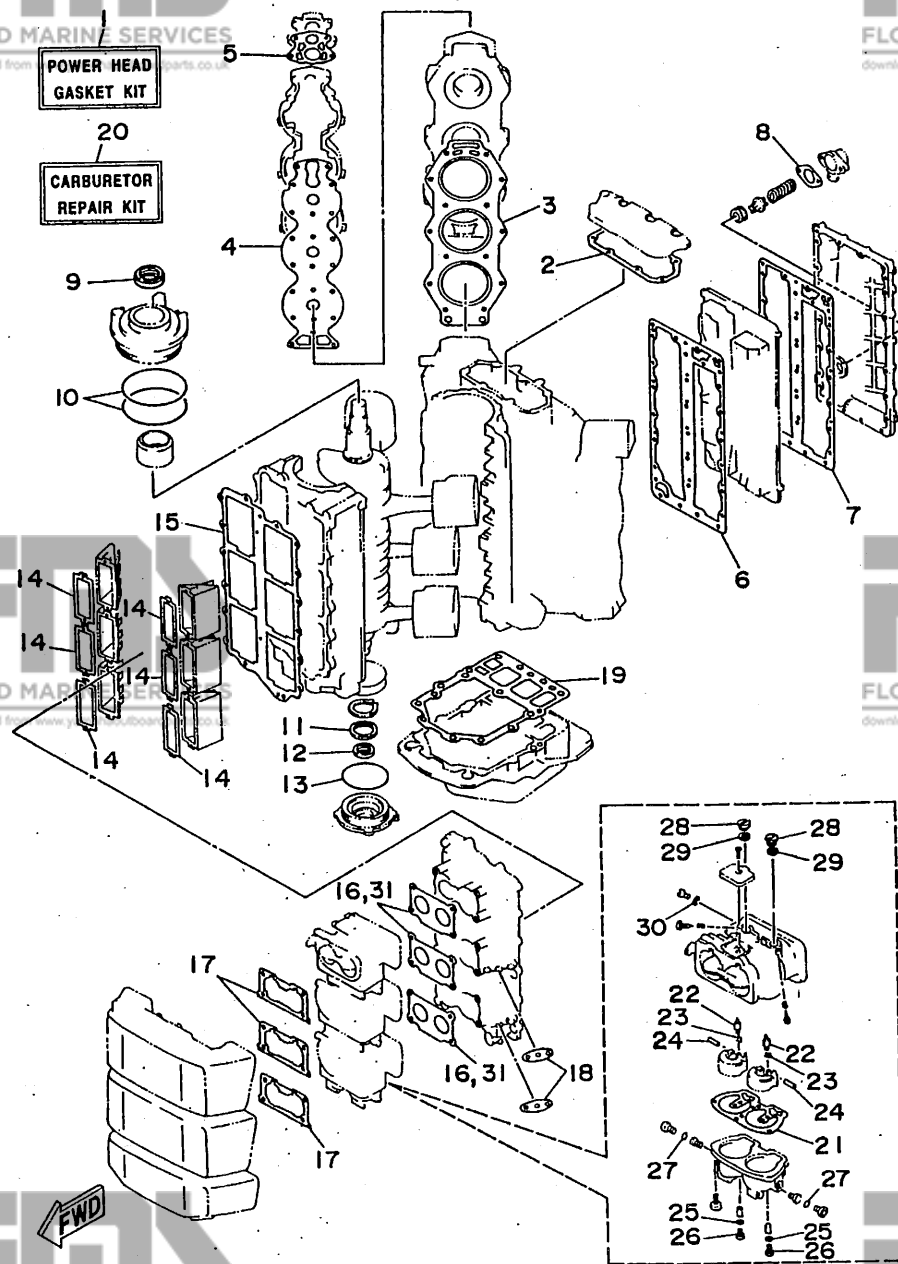
FIG. 27 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	6R3-82563-00	TRIM & TILT SWITCH ASSY	1	
29	6E5-82587-00	GASKET	1	
30	6R3-83614-00	BRACKET	1	
31	97095-06012	BOLT	2	
32	61A-81941-00	STARTER RELAY ASSY	1	
33	689-81952-10	HOLDER, RELAY	1	
34	6E5-81950-00	RELAY ASSY	1	
35	6E5-8195A-00	RELAY ASSY	1	
36	6G5-87149-10	CONNECTOR	1	
37	6G5-82119-00	COVER, LEAD WIRE	2	
38	6E5-82116-00	WIRE, MINUS LEAD	1	
39	6G5-81948-11	BRACKET	1	
40	97095-06016	BOLT	2	
41	92990-06600	WASHER, PLATE	2	
42	6E9-83557-70	TUBE	1	
43	90465-13M36	CLAMP	1	
44	64D-82105-00	WIRE HARNESS	1	UR USA
	6R3-82105-02	WIRE HARNESS	1	UR CANADA
45	64D-81920-00	TERMINAL ASSY	1	FOR USA
46	90101-08M26	BOLT	1	FOR USA
47	95380-08700	NUT	3	FOR USA
48	92990-08100	WASHER, SPRING	2	FOR USA
49	90101-06M24	BOLT	1	FOR USA
50	95380-06700	NUT	3	FOR USA
51	92995-06100	WASHER, SPRING	2	FOR USA
52	97095-06035	BOLT	2	FOR USA
53	92995-06100	WASHER, SPRING	2	FOR USA
54	64D-82117-00	WIRE, LEAD	1	FOR USA

FIG. 27 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
55	64D-82116-00	WIRE, MINUS LEAD	1	FOR USA
56	6E5-82117-00	WIRE, LEAD	1	
57	6E5-82588-00	PLATE	1	
58	97095-06020	BOLT	1	
59	92990-06600	WASHER, PLATE	1	
60	90465-12M25	CLAMP	1	
61	97095-06012	BOLT	1	
62	92990-06600	WASHER, PLATE	1	





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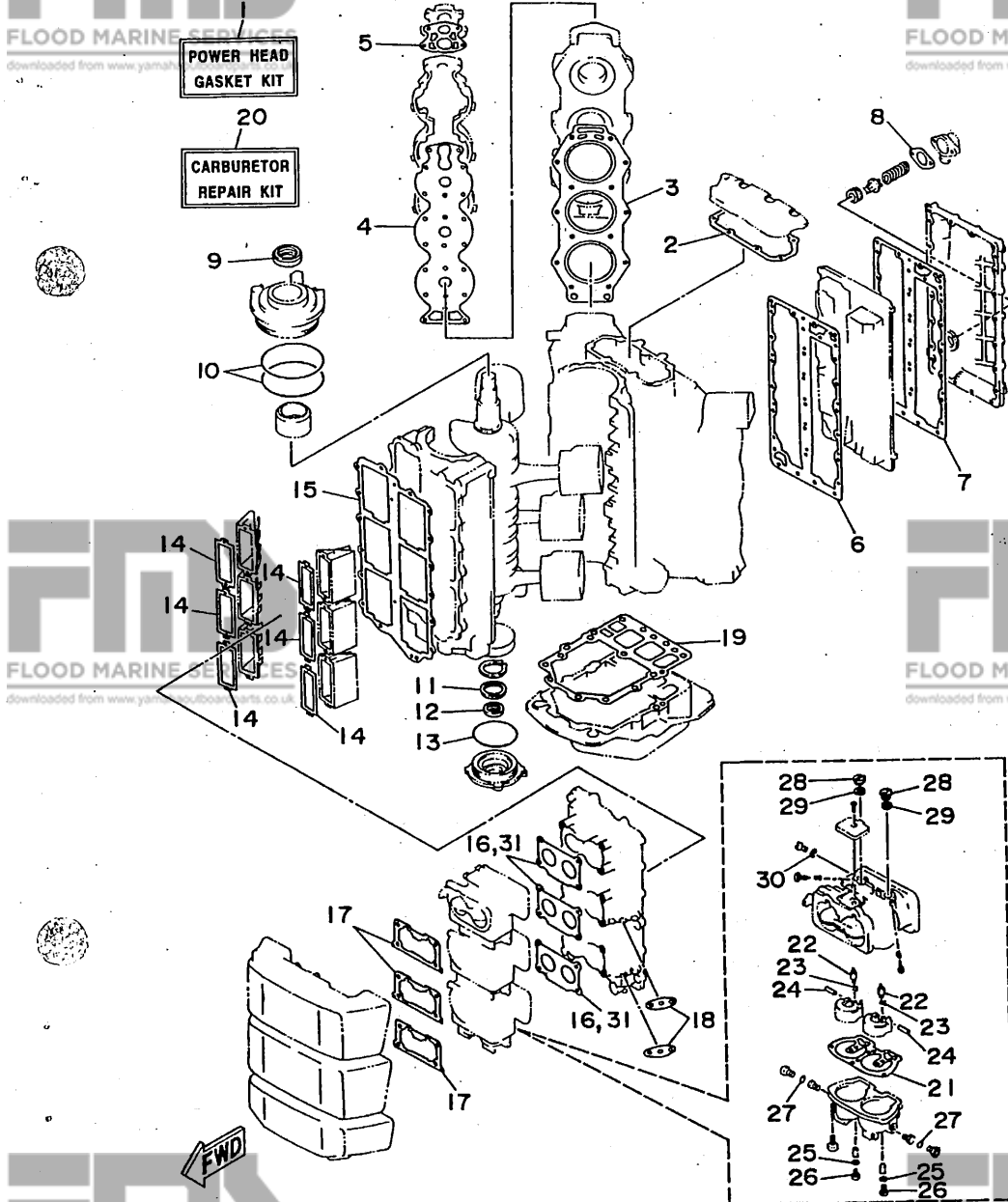
FIG. 28 REPAIR KIT 1-1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64D-W0001-00	POWER HEAD GASKET KIT	1	
2	6E5-11381-A2	.GASKET 1	1	
3	6G5-11181-A0	.GASKET, CYLINDER HEAD 1	2	
4	6G5-11193-A0	.GASKET, HEAD COVER 1	2	
5	688-12414-A1	.GASKET, COVER	2	
6	6G5-41112-A1	.GASKET, EXHAUST INNER COVER	1	
7	6G5-41112-A1	.GASKET, EXHAUST INNER COVER	1	
8	6G5-11382-A1	.GASKET 2	1	
9	93102-40M38	.OIL SEAL	1	
10	93211-04384	.O-RING	2	
11	93102-35M13	.OIL SEAL	1	
12	93101-22M15	.OIL SEAL	1	
13	93210-74M35	.O-RING	1	
14	6E5-13621-A1	.GASKET, VALVE SEAT	6	
15	6G5-13645-A1	.GASKET, MANIFOLD 1	1	
16	6E5-14198-A2	.GASKET	3	
17	6K7-14483-00	.GASKET	3	
18	650-24431-A0	.GASKET, FUEL PUMP 1	2	
19	6G5-45113-A1	.GASKET, UPPER CASING	1	
20	64D-W0093-00	CARBURETOR REPAIR KIT	1	
21	64D-14384-00	.GASKET, FLOAT CHAMBER	1	
22	6E5-14546-00	.VALVE, NEEDLE	2	
23	6E5-14159-00	.CLIP	2	
24	6E5-14386-02	.PIN, FLOAT	2	
25	61U-14959-00	.GASKET	2	
26	64D-14394-00	.VALVE, DRAIN	2	
27	6E5-14398-01	.GASKET	2	
28	6E5-14328-01	.PLUG	2	

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FIG. 28 REPAIR KIT 1-1

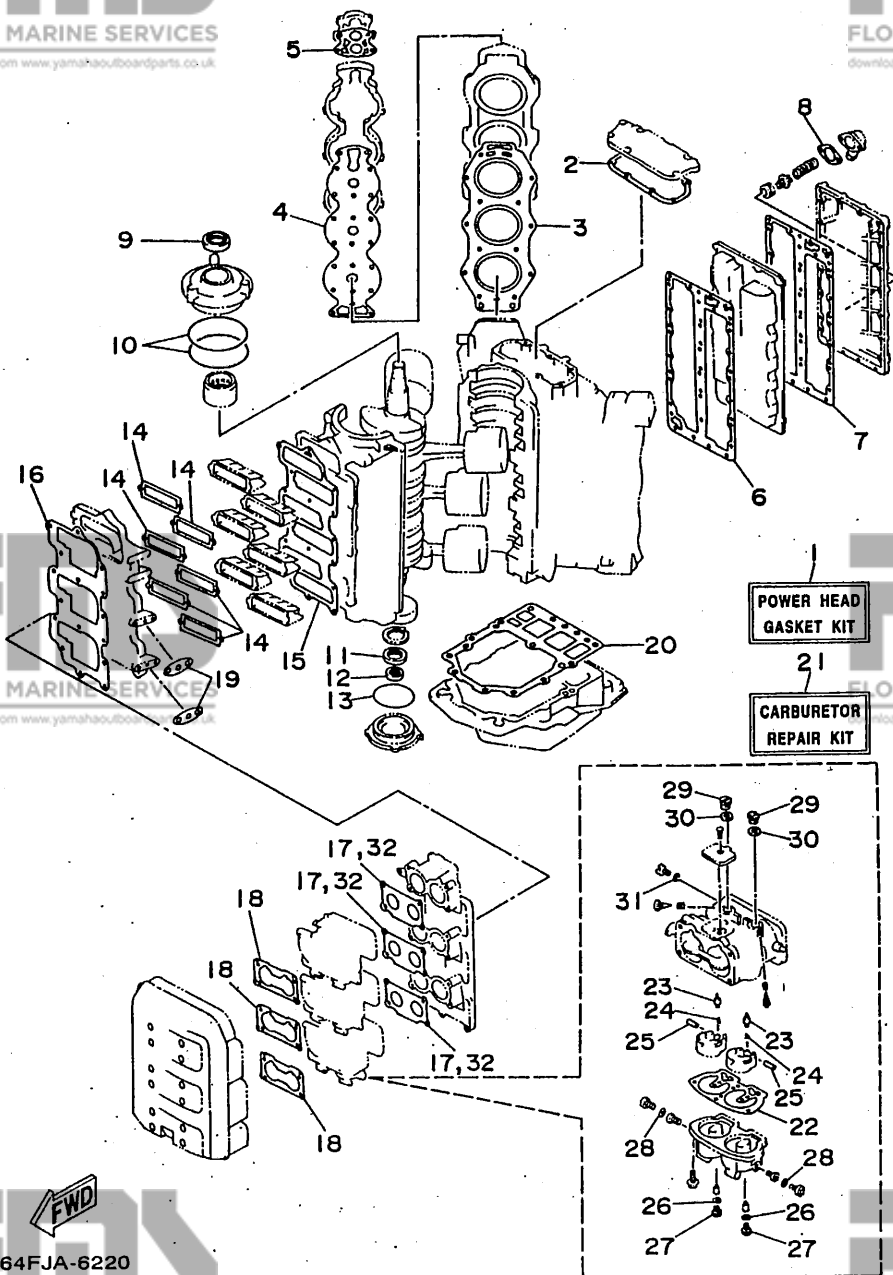
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6E5-14979-00	.GASKET	2	
30	6J8-14995-00	.GASKET	1	
31	6E5-14198-A2	.GASKET	1	



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FIG. 29 REPAIR KIT 1-2 (200/L200:SALTWATER SERIES)

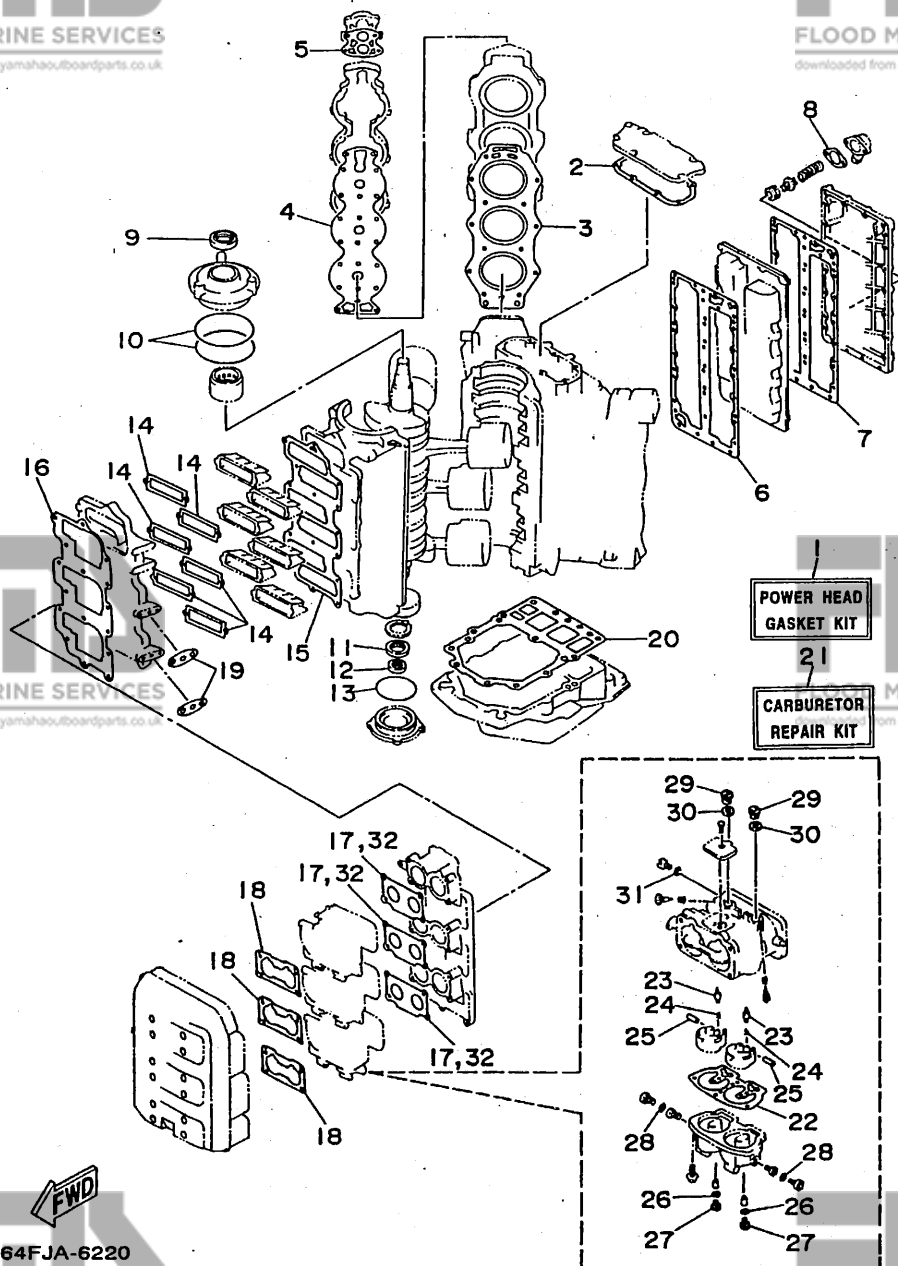
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	64H-W0001-00	POWER HEAD GASKET KIT	1	
2	6E5-11381-A2	.GASKET 1	1	
3	6G5-11181-A0	.GASKET, CYLINDER HEAD 1	2	
4	6G5-11193-A0	.GASKET, HEAD COVER 1	2	
5	688-12414-A1	.GASKET, COVER	2	
6	6G5-41112-A1	.GASKET, EXHAUST INNER COVER	1	
7	6G5-41112-A1	.GASKET, EXHAUST INNER COVER	1	
8	6G5-11382-A1	.GASKET 2	1	
9	93102-40M38	.OIL SEAL	1	
10	93211-04384	.O-RING	2	
11	93102-35M13	.OIL SEAL	1	
12	93101-22M15	.OIL SEAL	1	
13	93210-74M35	.O-RING	1	
14	6K7-13621-A1	.GASKET, VALVE SEAT	6	
15	6K7-13646-A2	.GASKET, MANIFOLD 2	1	
16	64E-13645-A0	.GASKET, MANIFOLD 1	1	
17	6E5-14198-A2	.GASKET	3	
18	6K7-14483-00	.GASKET	3	
19	650-24431-A0	.GASKET, FUEL PUMP 1	2	
20	6G5-45113-A1	.GASKET, UPPER CASING	1	
21	64D-W0093-00	CARBURETOR REPAIR KIT	1	
22	64D-14384-00	.GASKET, FLOAT CHAMBER	1	
23	6E5-14546-00	.VALVE, NEEDLE	2	
24	6E5-14159-00	.CLIP	2	
25	6E5-14386-02	.PIN, FLOAT	2	
26	61U-14959-00	.GASKET	2	
27	64D-14394-00	.VALVE, DRAIN	2	
28	6E5-14398-01	.GASKET	2	



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FIG. 29 REPAIR KIT 1-2 (200/L200:SALTWATER SERIES)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6E5-14328-01	.PLUG	2	
30	6E5-14979-00	.GASKET	2	
31	6J8-14995-00	.GASKET	1	
32	6E5-14198-A2	.GASKET	1	



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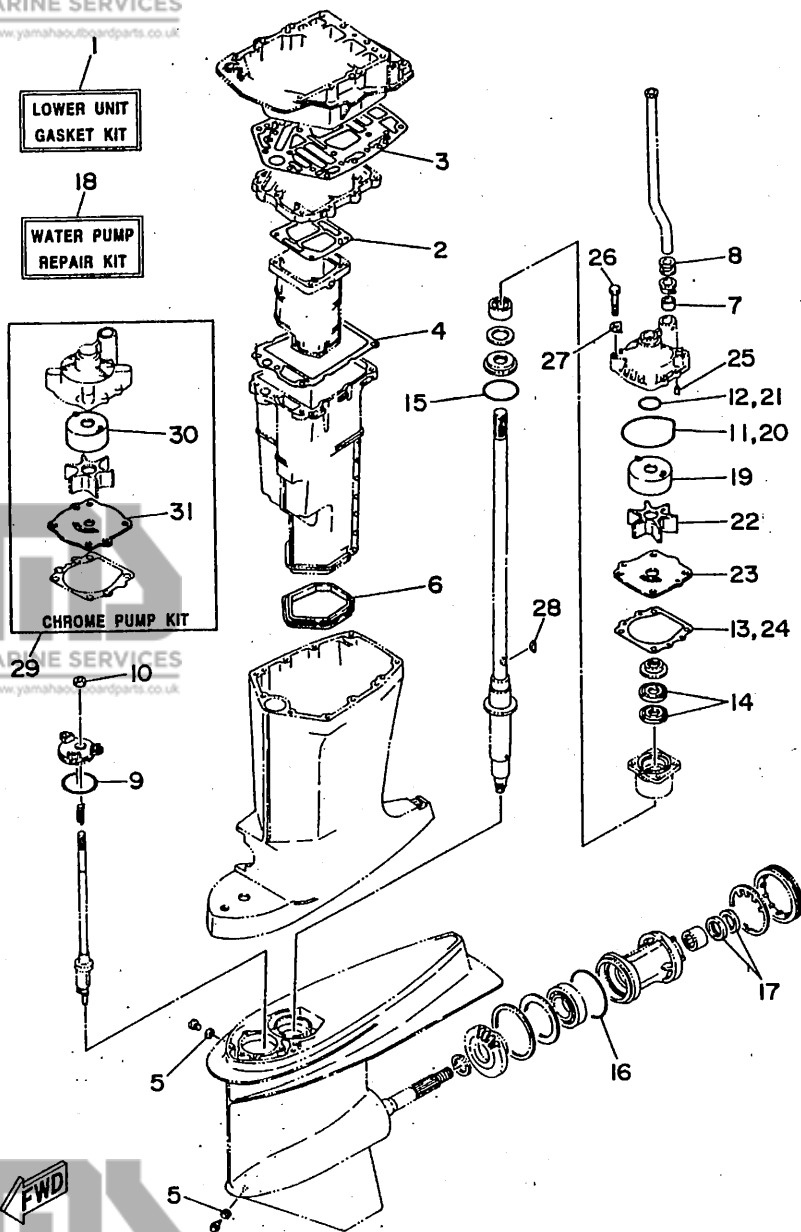
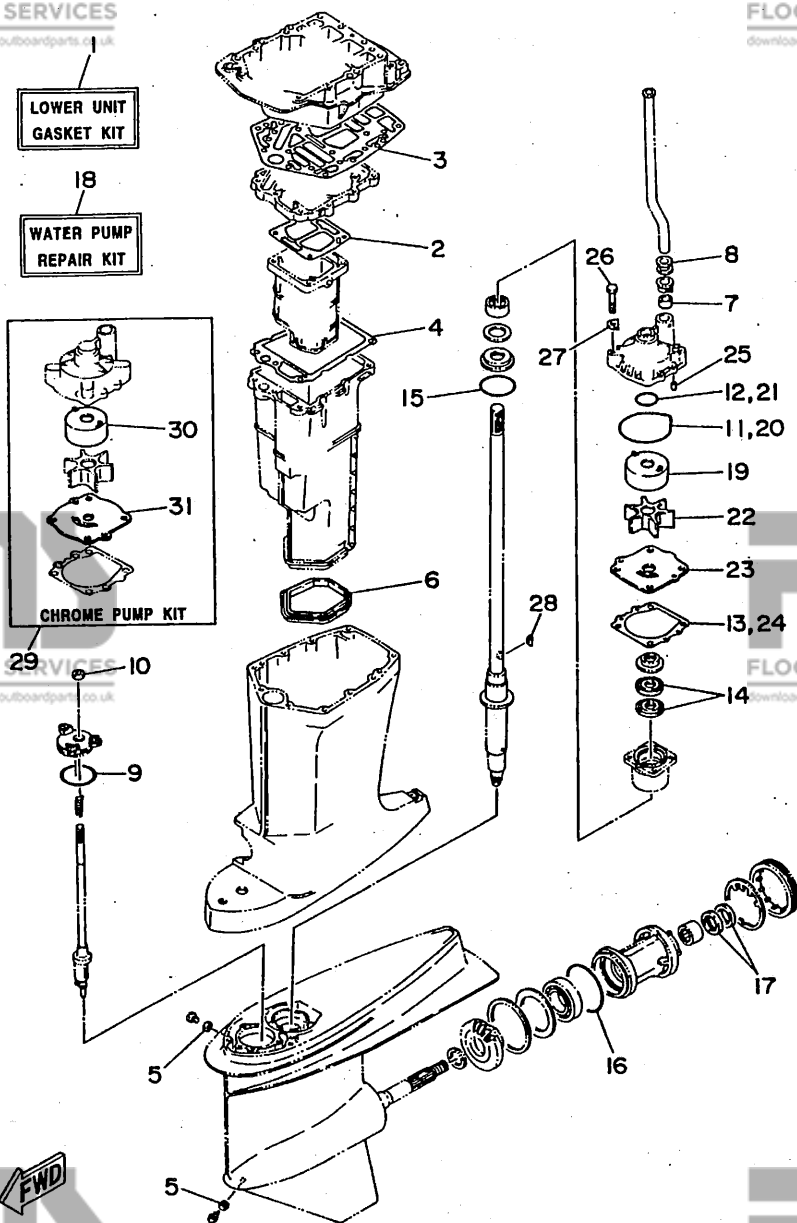


FIG. 30 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G5-W0001-C1	LOWER UNIT GASKET KIT	1	
2	6G5-41134-A0	.GASKET, EXHAUST MANIFOLD	1	
3	6G5-45114-A0	.GASKET, UPPER CASING	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD	1	
5	90430-08020	.GASKET	2	
6	6E5-45123-00	.GASKET, MUFFLER	1	
7	6E5-44365-00	.DAMPER, WATER SEAL	1	
8	6E5-44366-00	.DAMPER, WATER SEAL	1	
9	93210-58677	.O-RING	1	
10	93106-09014	.OIL SEAL	1	
11	93210-86M38	.O-RING	1	
12	93210-37M67	.O-RING	1	
13	6E5-44315-A0	.GASKET, WATER PUMP	1	
14	93101-28M16	.OIL SEAL	2	
15	93210-54534	.O-RING	1	
16	93210-97M55	.O-RING	1	
17	93101-30M17	.OIL SEAL	2	
18	61A-W0078-A1	WATER PUMP REPAIR KIT	1	
19	61A-44322-00	.INSERT, CARTRIDGE	1	
20	93210-86M38	.O-RING	1	
21	93210-37M67	.O-RING	1	
22	6E5-44352-00	.IMPELLER	1	
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE	1	
24	6E5-44315-A0	.GASKET, WATER PUMP	1	
25	93606-12019	.PIN, DOWEL	2	
26	97095-08045	.BOLT	4	
27	90209-08M02	.WASHER	4	
28	90280-04M05	.KEY, WOODRUFF	1	

FIG. 30 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	61A-W0078-0A	CHROME PUMP KIT	1	
30	6R3-44322-40	.INSERT, CARTRIDGE	1	
31	6G5-44323-40	.OUTER PLATE, CARTRIDGE	1	



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FIG. 21 LOWER CASING. DRIVE 2 (150/175/200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1	
2	6E5-44361-00	TUBE, WATER	1	UR LONG
	6E5-44361-20	TUBE, WATER	1	UR ULTRA LONG
3	6E5-44365-00	DAMPER, WATER SEAL	1	
4	93608-12M05	PIN, DOWEL	2	
5	97075-10045	BOLT	6	
6	92990-10100	WASHER, SPRING	6	
7	90119-10M89	BOLT, WITH WASHER	1	
8	6J9-45214-00	COVER, WATER INLET	1	
9	6J9-45215-00	COVER, WATER INLET	1	
10	90142-05M04	SCREW, COUNTERSUNK	1	
11	90185-05002	NUT, SELF-LOCKING	1	
12	6J9-45371-01	TAB-TRIM	1	
13	90105-10M67	BOLT, WASHER BASED	1	
14	90445-07M33	HOSE	1	
15	6E5-83558-00	END, NIPPLE	1	
16	90465-11M10	CLAMP	4	
17	6E5-45987-01	SPACER	1	
18	688-45997-01	SPACER	1	
19	92990-18200	WASHER	1	
20	90171-18M04	NUT, CASTLE	1	
21	91490-40030	PIN, COTTER	1	
22	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1	UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M)	1	UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M)	1	UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1	UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1	UR
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1	UR

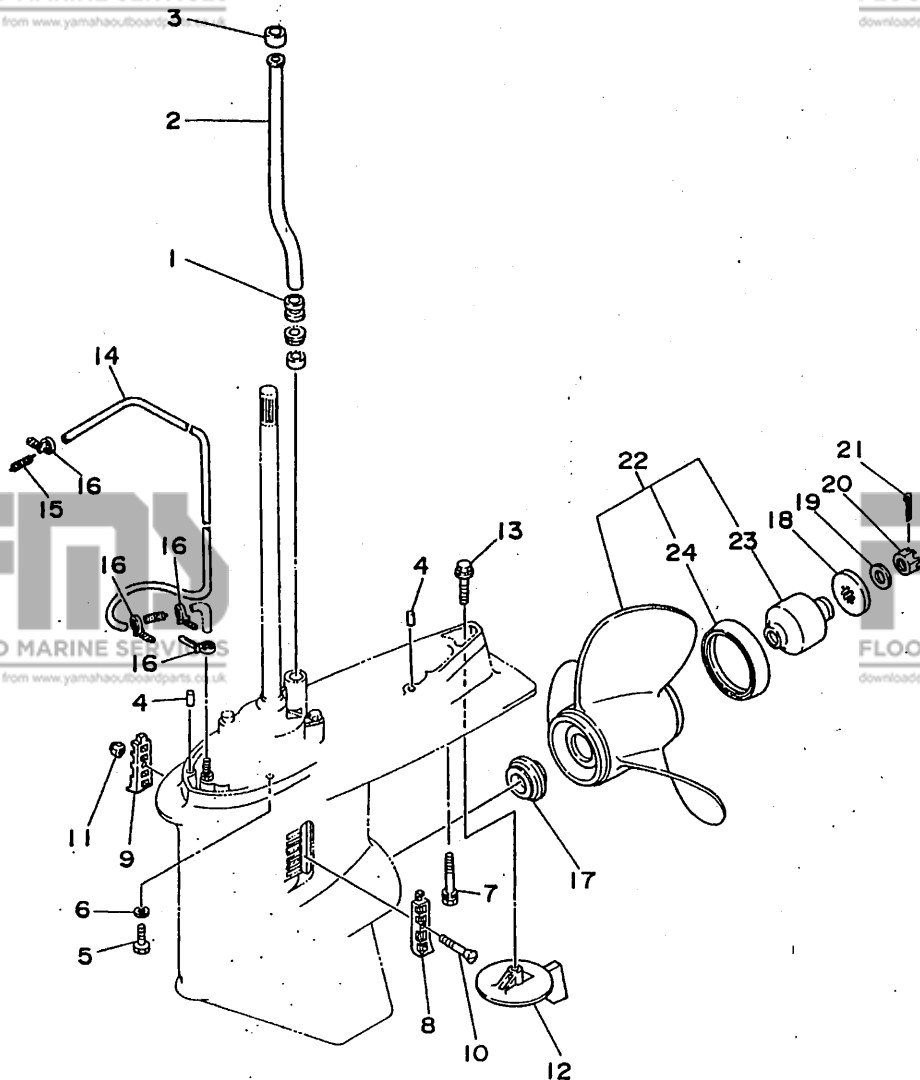
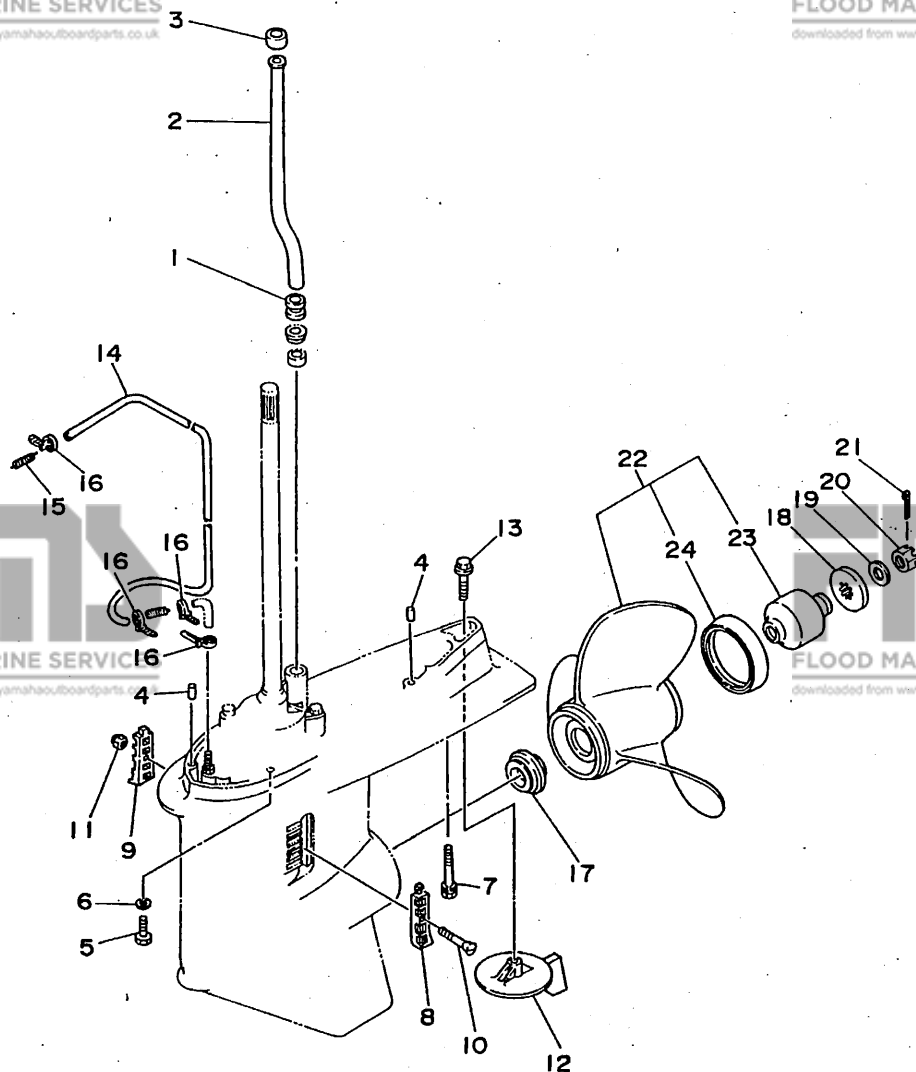


FIG. 21 LOWER CASING. DRIVE 2 (150/175/200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1	UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1	UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1	UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1	UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1	UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1	UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1	UR
	6R4-45970-A0	PROPELLER (3X15-1/4"X19"-M)	1	UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M)	1	UR
	6R4-45974-A0	PROPELLER (3X14-7/8"X23"-M)	1	UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M)	1	UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M)	1	UR
23	6G5-45981-00	.DAMPER, PROPELLER	1	
24	6G5-45986-00-94	.RING, DEFLECTOR	1	FOR ALUMI PROP.



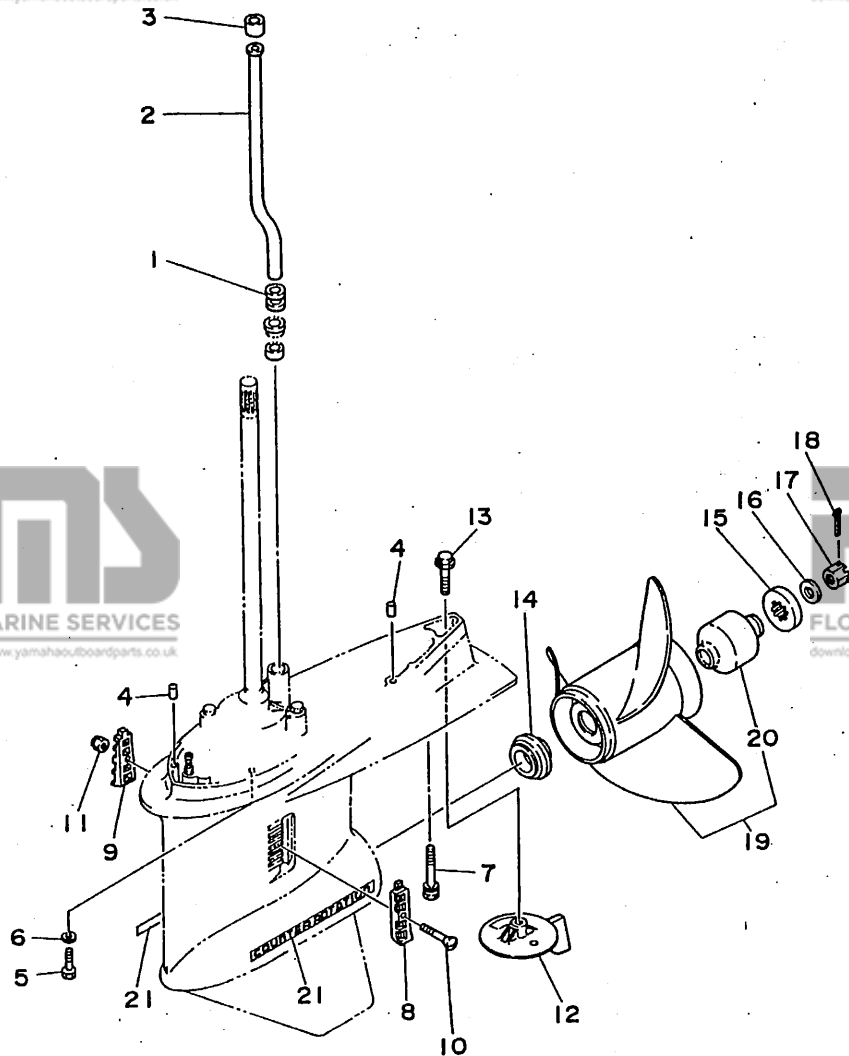
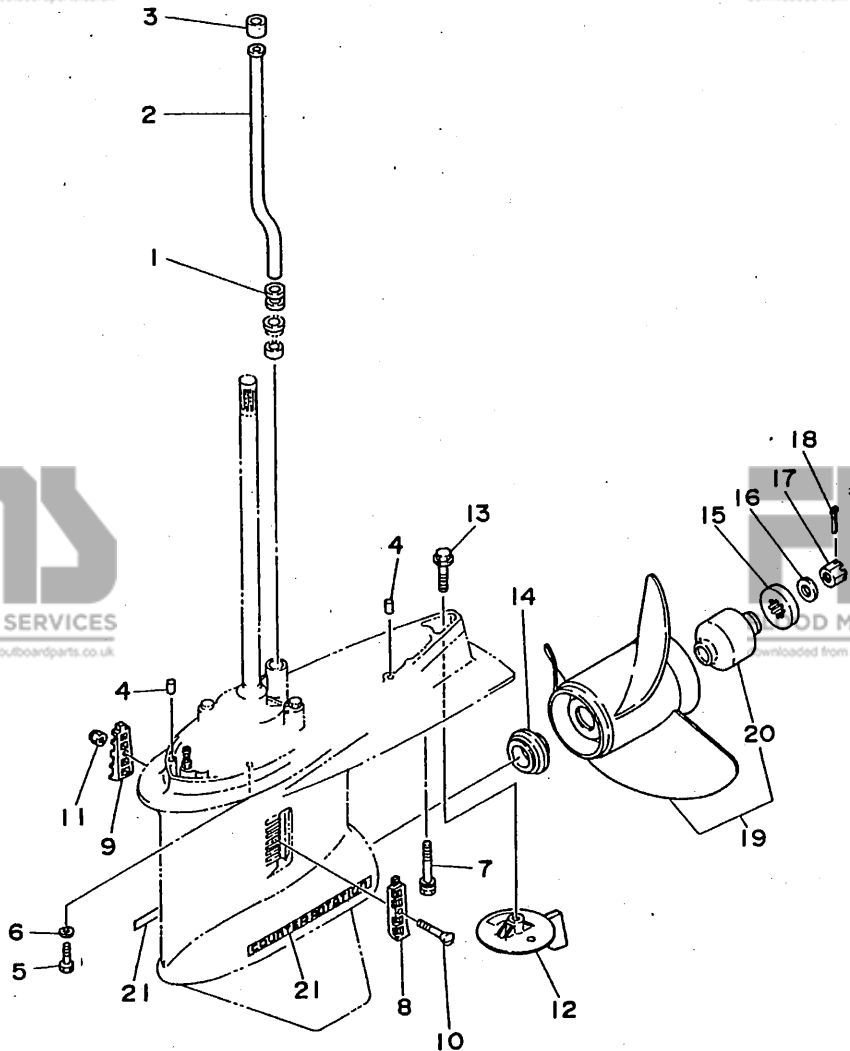


FIG. 23 LOWER CASING. DRIVE 4 (L150/L200)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1	
2	6E5-44361-20	TUBE, WATER	1	
3	6E5-44365-00	DAMPER, WATER SEAL	1	
4	93608-12M05	PIN, DOWEL	2	
5	97075-10045	BOLT	6	
6	92990-10100	WASHER, SPRING	6	
7	90119-10M89	BOLT, WITH WASHER	1	
8	6J9-45214-00	COVER, WATER INLET	1	
9	6J9-45215-00	COVER, WATER INLET	1	
10	90142-05M04	SCREW, COUNTERSUNK	1	
11	90185-05002	NUT, SELF-LOCKING	1	
12	6K1-45371-02	TAB-TRIM	1	
13	90105-10M67	BOLT, WASHER BASED	1	
14	6E5-45987-01	SPACER	1	
15	688-45997-01	SPACER	1	
16	92990-18200	WASHER	1	
17	90171-18M04	NUT, CASTLE	1	
18	91490-40030	PIN, COTTER	1	
19	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML)	1	UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1)	1	UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1)	1	UR
	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML)	1	UR
	6R1-45970-A0	PROPELLER (3X15-1/4"X19"-ML)	1	UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML)	1	UR
	6R1-45974-A0	PROPELLER (3X14-7/8"X23"-ML)	1	UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML)	1	UR
	6R1-45976-A0	PROPELLER (3X14-3/4"X15"-ML)	1	UR
20	6G5-45981-00	.DAMPER, PROPELLER	1	

FIG. 23 LOWER CASING. DRIVE 4 (L150/L200)

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21	6K1-45392-00	GRAPHIC; LOWER	2 AP	





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64D-W0090-10-4D	1- 1
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6F6-11372-00	2- 5
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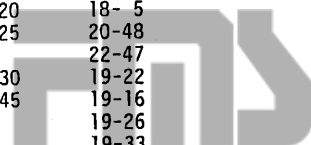
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