



**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHÉES**

150FETO	'96	(64C)
175DETO	'96	(64D)
200FETO	'96	(64E)
L150FETO	'96	(64G)
L200FETO	'96	(64H)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

150FETO '96 (64C) , 175DETO '96 (64D) , 200FETO '96 (64E)
L150FETO '96 (64G) , L200FETO '96 (64H)

- Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

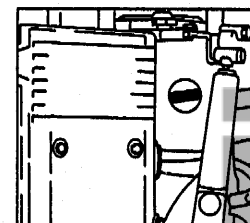
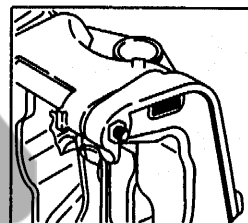
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.		
150FETO	L : 350101	~
	UL : 500103	~
175DETO	L : 350101	~
	UL : 500103	~
200FETO	L : 350101	~
	UL : 500101	~
L150FETO	L : 350101	~
	UL : 500101	~
L200FETO	L : 350101	~
	UL : 500103	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

- Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

150FETO'96 (64C), 175DETO'96 (64D), 200FETO'96 (64E)
L150FETO'96 (64G), L200FETO'96 (64H)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

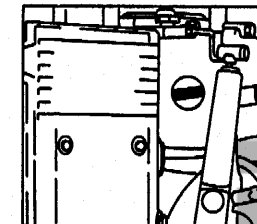
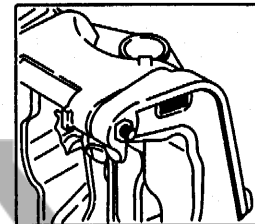
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur				
150FETO	L	: 350101	~	
	UL	: 500103	~	
175DETO	L	: 350101	~	
	UL	: 500103	~	
200FETO	L	: 350101	~	
	UL	: 500101	~	
L150FETO	L	: 350101	~	
	UL	: 500101	~	
L200FETO	L	: 350101	~	
	UL	: 500103	~	



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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FIG. 1	CYLINDER. CRANKCASE 1	A6, A7
FIG. 2	CYLINDER. CRANKCASE 2	B1, B2
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FIG. 4	INTAKE	B5, B6
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FIG. 6	OIL PUMP	C2, C3
FIG. 7	OIL TANK	C4, C5
FIG. 8	FUEL	C6, C7
FIG. 9	TOP COWLING	D1
FIG. 10	BOTTOM COWLING	D2, D3
FIG. 11	BRACKET 1	D4, D5
FIG. 12	BRACKET 2	D6, D7
FIG. 13	POWER TRIM & TILT ASSY 1	E1~E3
FIG. 14	CONTROL	E4~E6
FIG. 15	UPPER CASING	E7, F1
FIG. 16	LOWER CASING. DRIVE 1 (150/175/200)	F2~F5
FIG. 17	LOWER CASING. DRIVE 2 (150/175/200)	F6, F7

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FIG. 18	LOWER CASING. DRIVE 3 (L150/L200)	A6~B2
FIG. 19	LOWER CASING. DRIVE 4 (L150/L200)	B3, B4
FIG. 20	GENERATOR	B5
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FIG. 22	ELECTRICAL 1	B7, C1
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NUMERICAL INDEX

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FIG. 4	ADMISSION	B5, B6
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FIG. 6	POMPE A HUILE	C2, C3
FIG. 7	RESERVOIR A PETROLE	C4, C5
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FIG. 10	CAPOT INFERIEUR	D2, D3
FIG. 11	SUPPORT 1	D4, D5
FIG. 12	SUPPORT 2	D6, D7
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1	E1~E3
FIG. 14	COMMANDE	E4~E6
FIG. 15	FOURREAU	E7, F1
FIG. 16	BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)	F2~F5
FIG. 17	BOITIER D'HELICE, TRANSMISSION 2 (150/175/200)	F6, F7
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Feuille 2/2 (Fig. 18 ~ Fig. 25)

FIG. 18	BOITIER D'HELICE, TRANSMISSION 3 (L150/L200)	A6~B2
FIG. 19	BOITIER D'HELICE, TRANSMISSION 4 (L150/L200)	B3, B4
FIG. 20	GENERATRICE	B5
FIG. 21	DEMARREUR ELECTRIQUE	B6
FIG. 22	PARTIE ELECTRIQUE 1	B7, C1
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FIG. 24	KITS DE REPARATION 1	C4, C5
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INDEX NUMERIQUE		

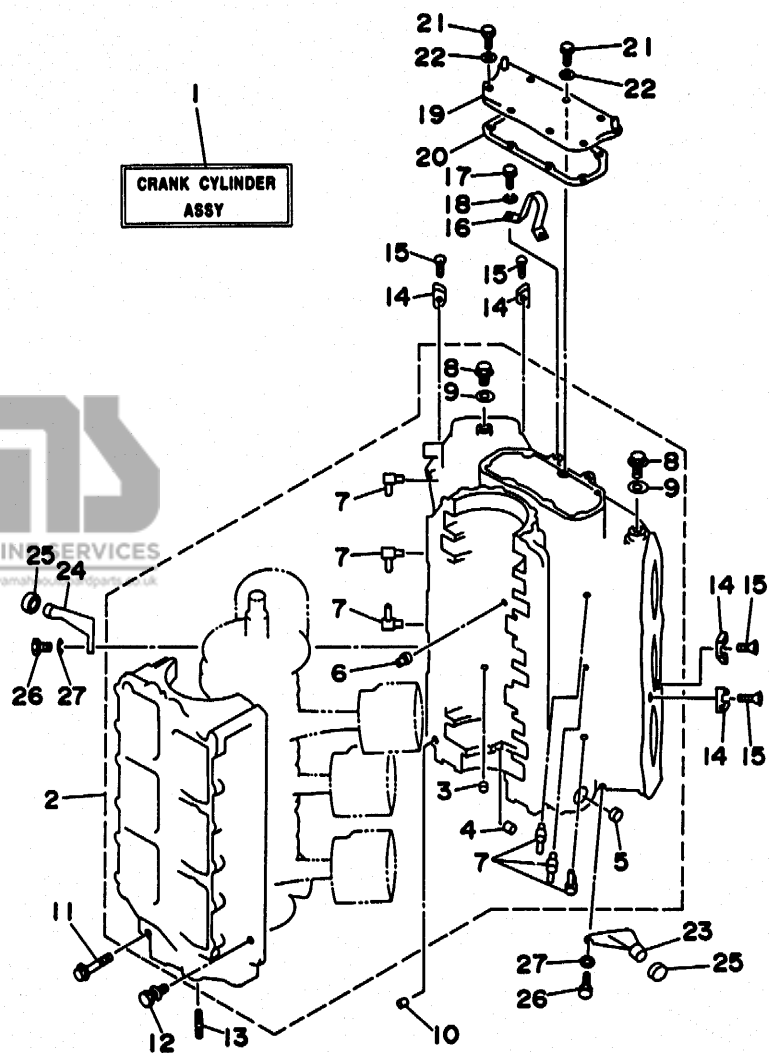


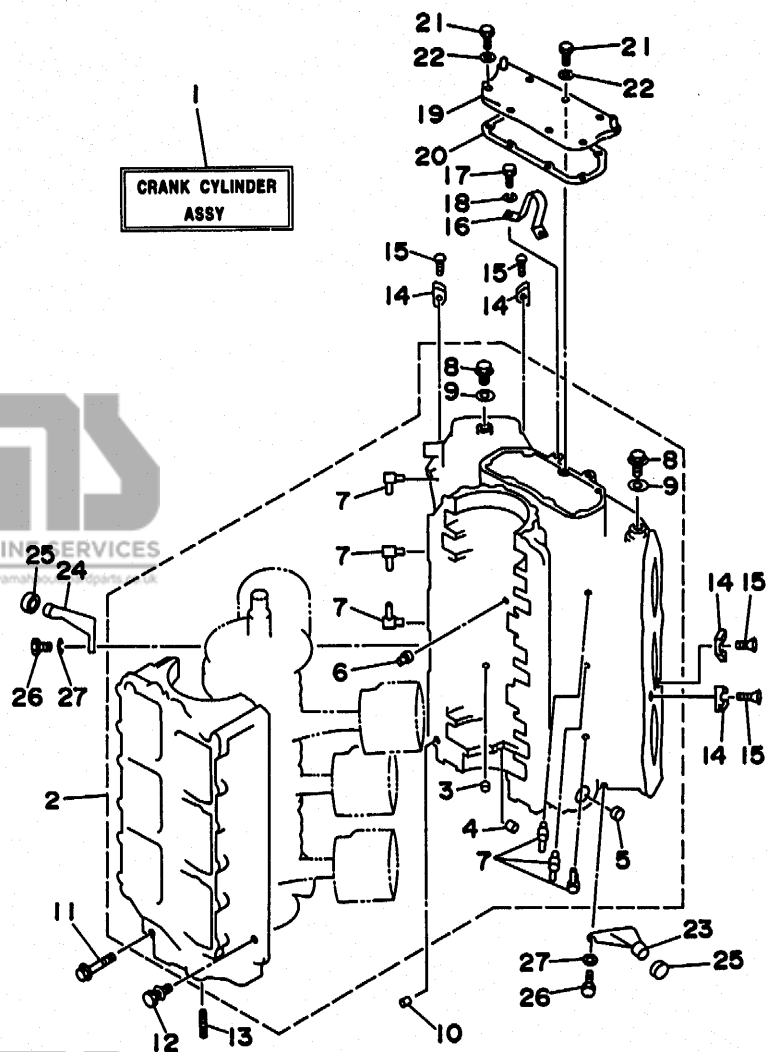
FIG. 1 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

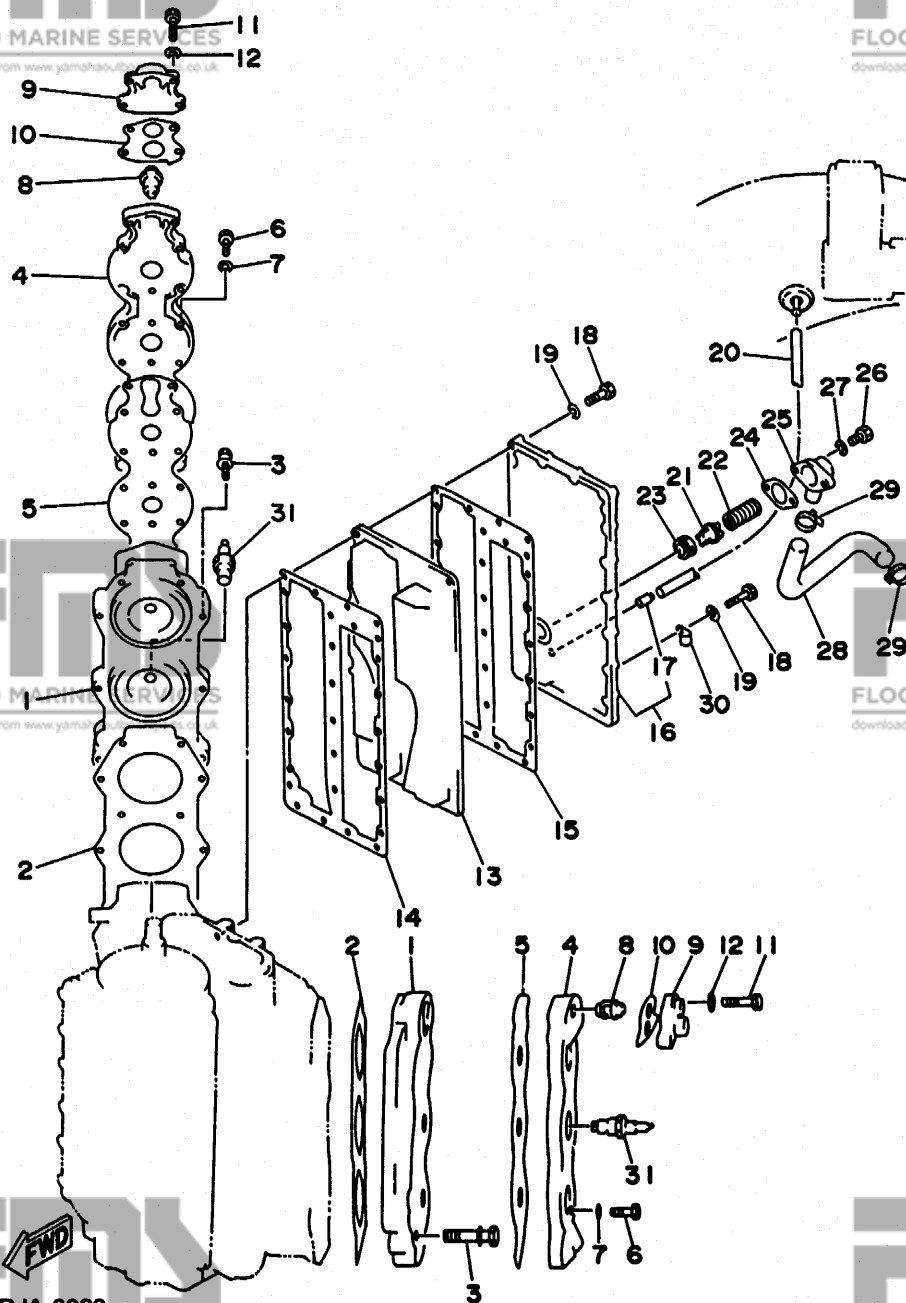
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64D-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 27, FIG. 2, REF.NO. 1 ~ 30, FIG. 3, REF.NO. 1 ~ 9, 11 ~ 28)	1	UR 175
	64C-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 27, FIG. 2, REF.NO. 1 ~ 30, FIG. 3, REF.NO. 1 ~ 9, 11 ~ 28)	1	UR 150/L150
	64E-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 27, FIG. 2, REF.NO. 1 ~ 30, FIG. 3, REF.NO. 1 ~ 9, 11 ~ 28)	1	UR 200/L200
2	64D-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 175
	64C-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 150/L150
	64E-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 200/L200
3	624-11379-00	.VALVE, CHECK	2	
4	90384-06M07	.CLAPET	1	
5	90384-14M09	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	
6	663-11518-01	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	2	
7	646-11370-00	.LOCK, BEARING .CENTREUR, ROULEMENT	6	
8	90340-14M00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
9	90430-14115	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	
10	93608-12063	.GASKET .JOINT	2	
11	90105-10M20	PIN, DOWEL AXE	8	
12	90119-08M23	BOLT, WASHER BASED BOULON, AVEC RONDELLE	12	
13	90116-08M45	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
14	6E5-11325-00	BOLT, STUD GOIJON	8	
15	98780-04015	ANODE ANODE	8	
16	6E9-11119-00	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
17	97013-08020	HANGER, ENGINE ANNEAU, LEVAGE	2	
18	92990-08100	BOLT BOULON	2	
		WASHER, SPRING RONDELLE, GROWER	2	

FIG. 1 CYLINDER. CRANKCASE 1

CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	6K7-11371-01-9M	COVER COUVERCLE	1	
20	6E5-11381-A2	GASKET 1 JOINT 1	1	
21	97013-06020	BOLT BOULON	7	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
23	6E5-42761-00-94	STOPPER PLAQUETTE	1	
24	6E5-42762-00-94	STOPPER PLAQUETTE	1	
25	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	
26	97013-06020	BOLT BOULON	4	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	



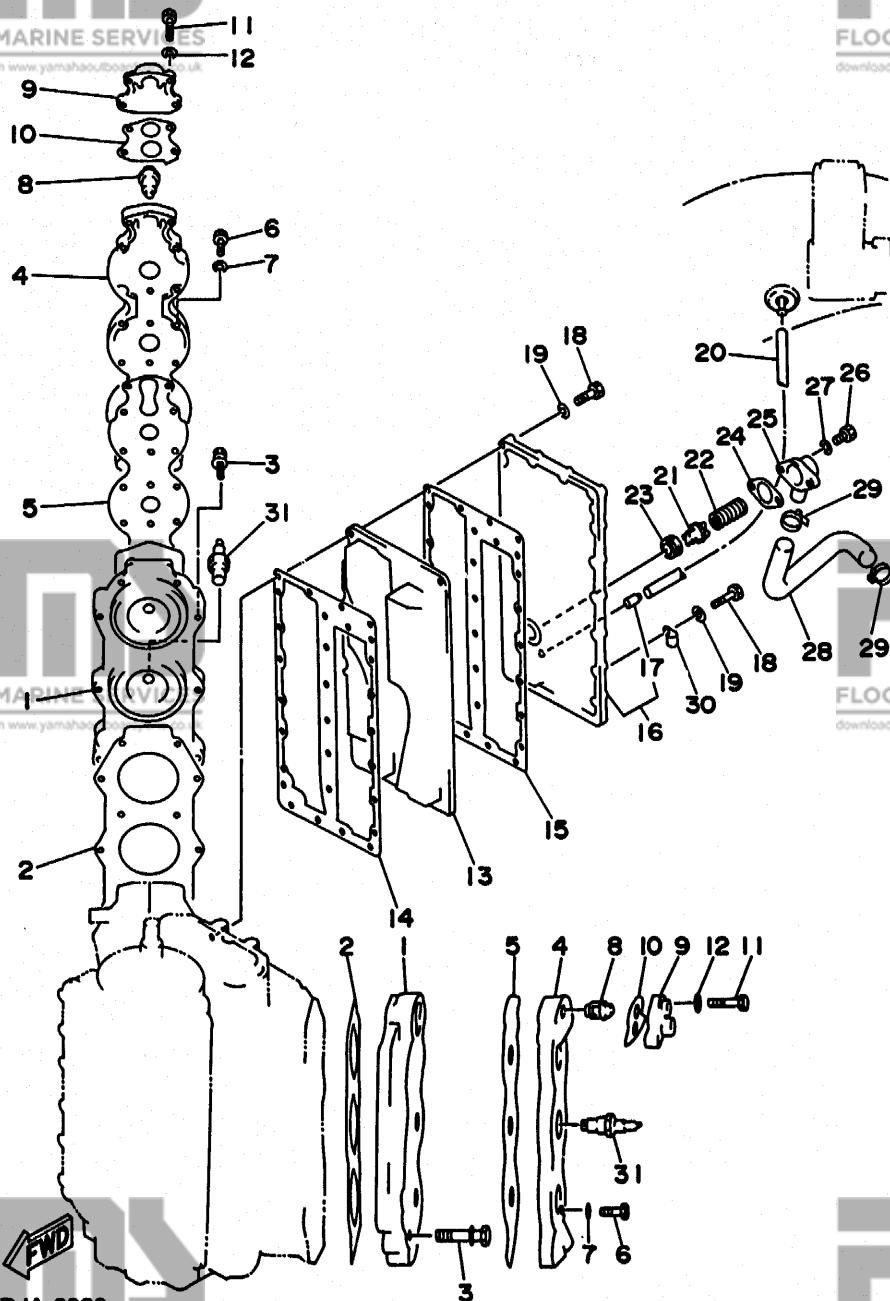


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FIG. 2 CYLINDER. CRANKCASE 2

CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-11111-04-94	HEAD, CYLINDER 1 CULASSE	2	UR 150/175/L150
	64E-11111-00-94	HEAD, CYLINDER 1 CULASSE	2	UR 200/L200
2	6G5-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	
3	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	28	
4	6G5-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	2	
5	6G5-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	
6	97095-06030	BOLT BOULON	36	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	36	
8	6E5-12411-20	THERMOSTAT THERMOSTAT	2	
9	688-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	
10	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	2	
11	97013-06045	BOLT BOULON	8	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
13	64D-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
14	6G5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
15	6G5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
16	6R3-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
17	652-24461-00	.PIPE, JOINT .DURITE, RACCORDEMENT	1	
18	97014-06035	BOLT BOULON	29	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	29	
20	90445-09226	HOSE DURITE	1	
21	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	
22	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
23	90480-20M05	GROMMET PASSE-FIL	1	
24	6G5-11382-A1	GASKET 2 JOINT 2	1	
25	6G5-11372-00-5B	COVER, BYPASS 2 CONVERCLE	1	
26	97013-06020	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	



64DJA-8020

FIG. 2 CYLINDER. CRANKCASE 2

CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G5-12576-00	HOSE 1 TUYAU 1	1	
29	90465-13M36	CLAMP BRIDE	2	
30	90465-08028	CLAMP BRIDE	2	
31	94702-00247	PLUG, SPARK (NGK BR8HS-10)	6	UR 175/200/L200
	94702-00271	BOUGIE D'ALLUMAGE (NGK BR8HS-10) PLUH, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	6	UR 150/L150

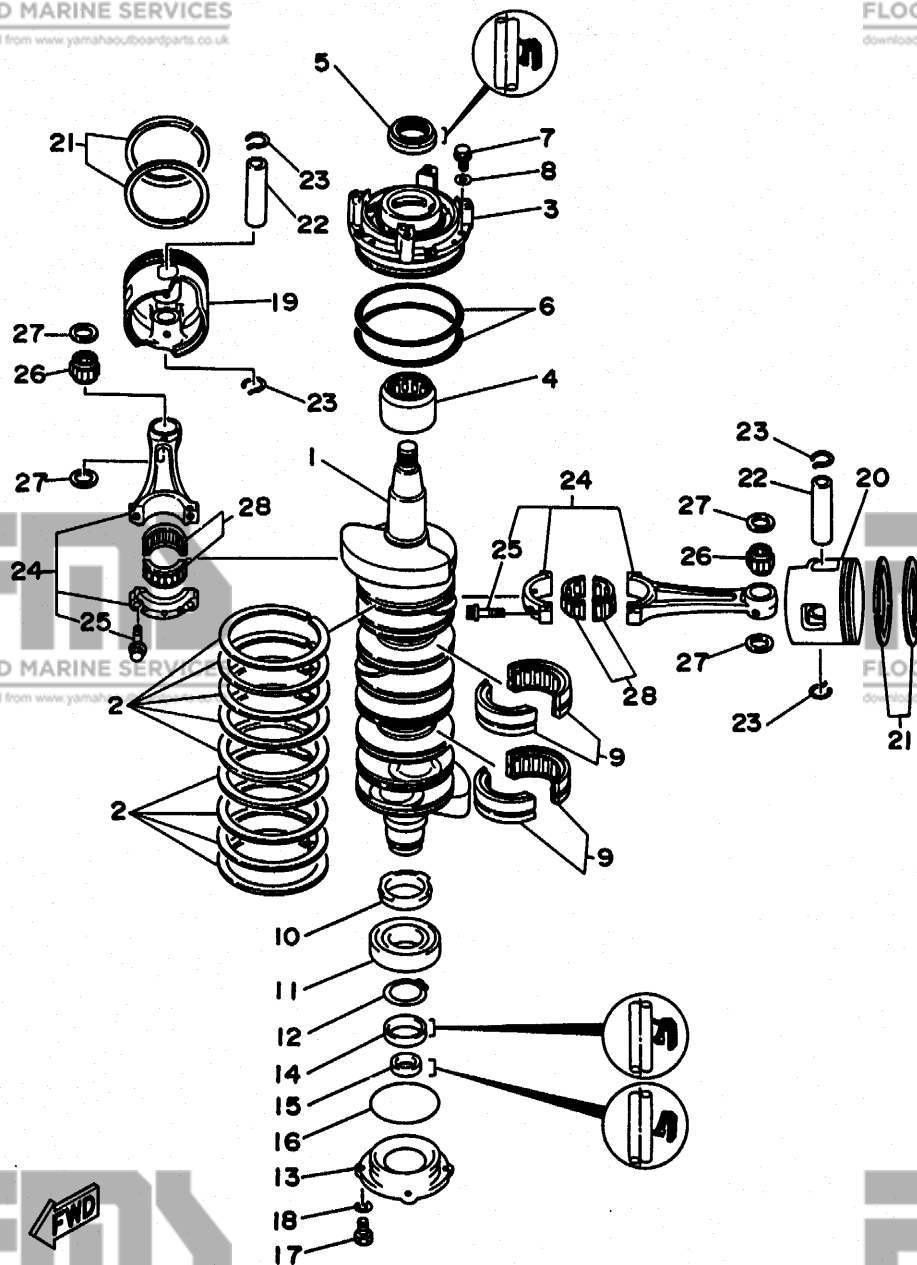


FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1	
2	6E5-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	9	
3	6R3-15163-00-94	HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1	1	
4	93311-940U3	BEARING, CYLINDRICAL ROULEMENT	1	
5	93102-40M38	OIL SEAL JOINT SPY	1	
6	93211-04384	O-RING JOINT TORIQUE	2	
7	97013-06020	BOLT BOULON	3	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
9	93310-954U1	BEARING, CYLINDRICAL ROULEMENT	2	
10	6R3-11536-00	GEAR, DRIVE PIGNON SECONDAIRE	1	
11	93306-208U0	BEARING ROULEMENT	1	
12	93410-40M03	CIRCLIP CLIPS	1	
13	6G5-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
14	93102-35M13	OIL SEAL JOINT SPY	1	
15	93101-22M15	OIL SEAL JOINT SPY	1	
16	93210-74M35	O-RING JOINT TORIQUE	1	
17	97095-06020	BOLT BOULON	4	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
19	64D-11631-00-90	PISTON (STD) PISTON (STD)	3	
	64D-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3 AP	
	64D-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3 AP	
20	64D-11642-00-90	PISTON 2 (STD) PISTON 2 (STD)	3	
	64D-11645-00	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	3 AP	
	64D-11646-00	PISTON 2 (0.50MM O/S) PISTON 2 (0.50MM O/S)	3 AP	
21	64D-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	6	
	64D-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	6 AP	
	64D-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	6 AP	
22	6R5-11633-10	PIN, PISTON AXE, PISTON	6	

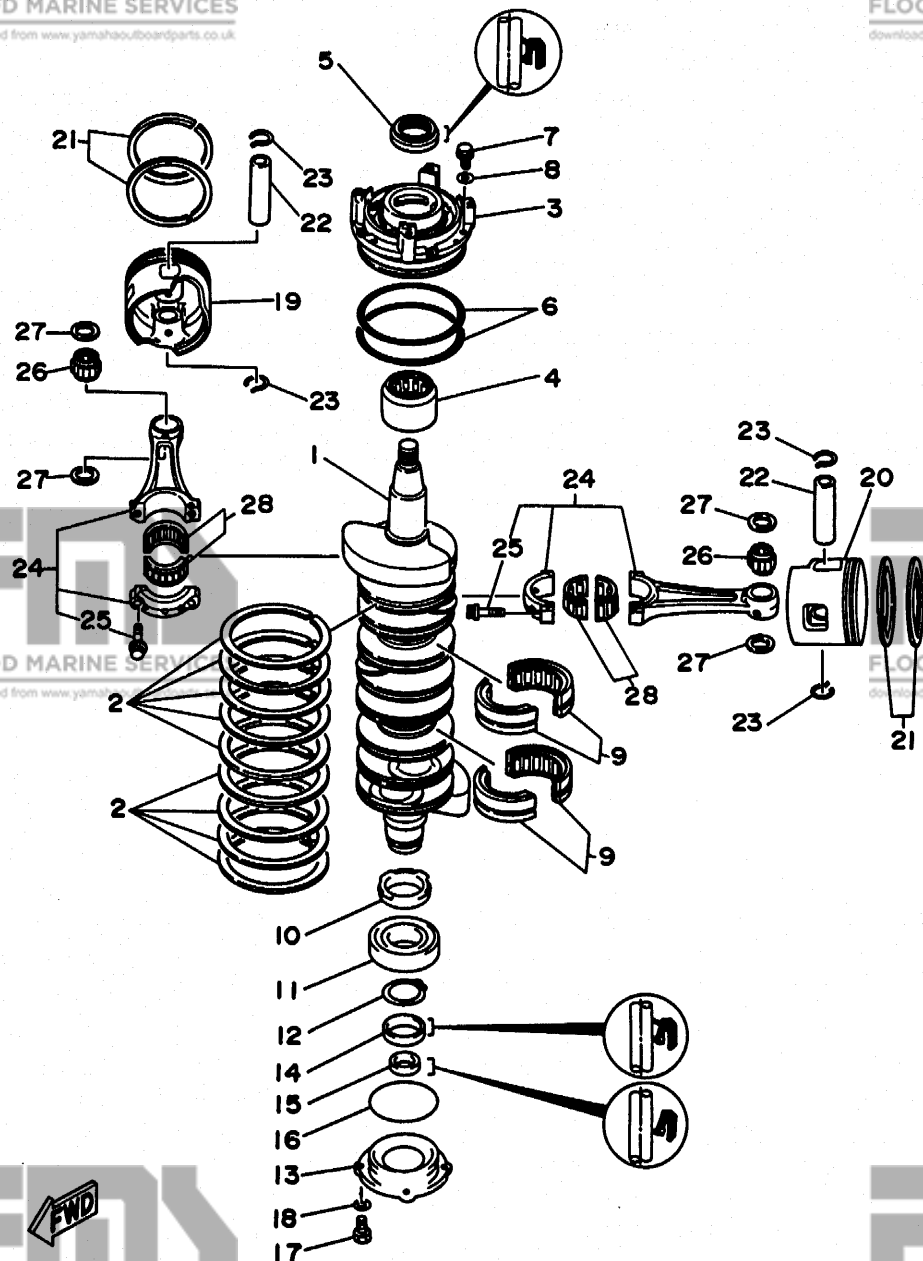


FIG. 3 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	6R5-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	12	
24	6R5-11650-10	CONNECTING ROD ASSY BIELLE COMPLETE	6	
25	90109-08M61	.BOLT .BOULON	2	
26	93310-323V6	BEARING, CYLINDRICAL ROULEMENT	6	
27	90201-23M01	WASHER, PLATE RONDELLE, PLATE	12	
28	93310-836V2	BEARING, CYLINDRICAL ROULEMENT	6	

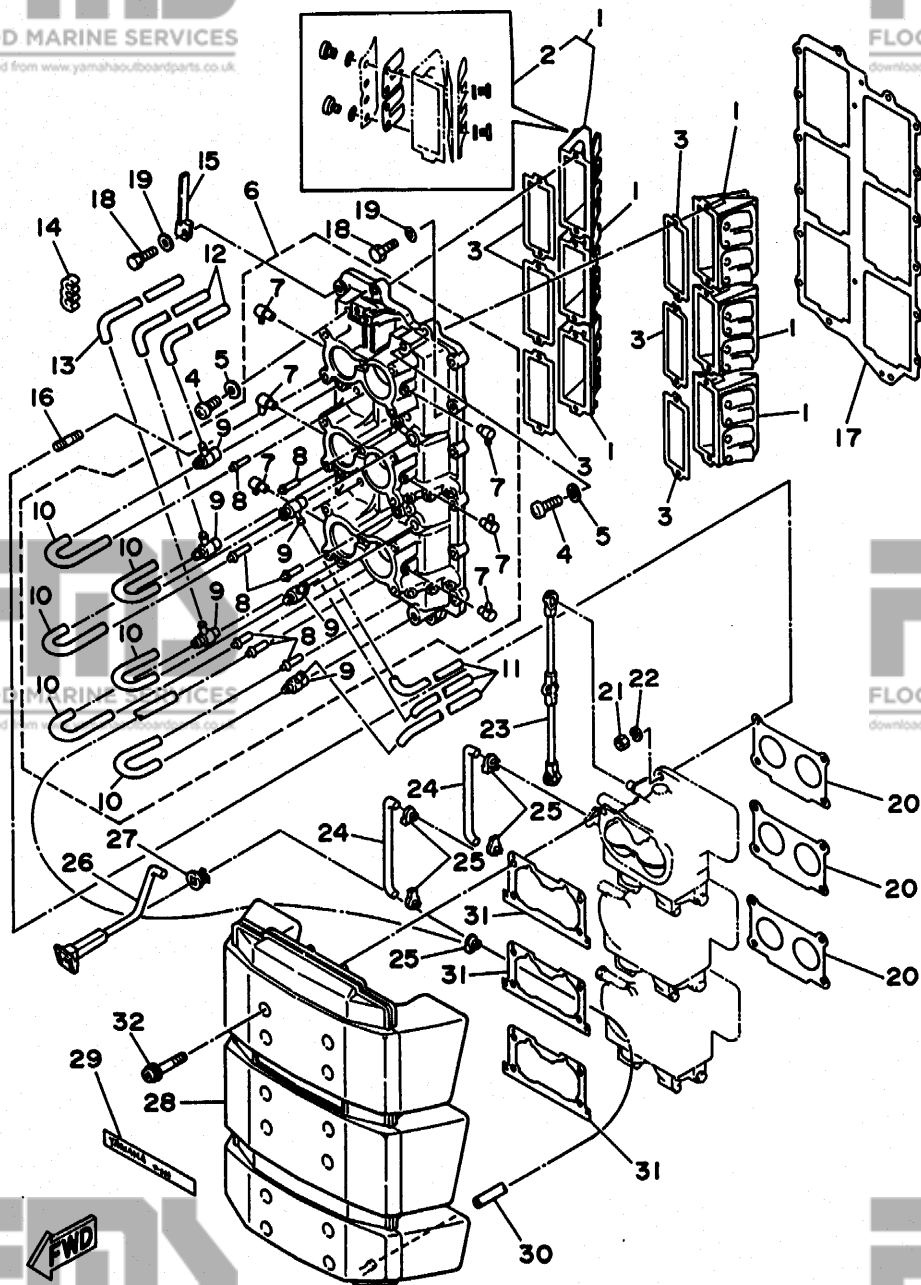


FIG. 4 INTAKE

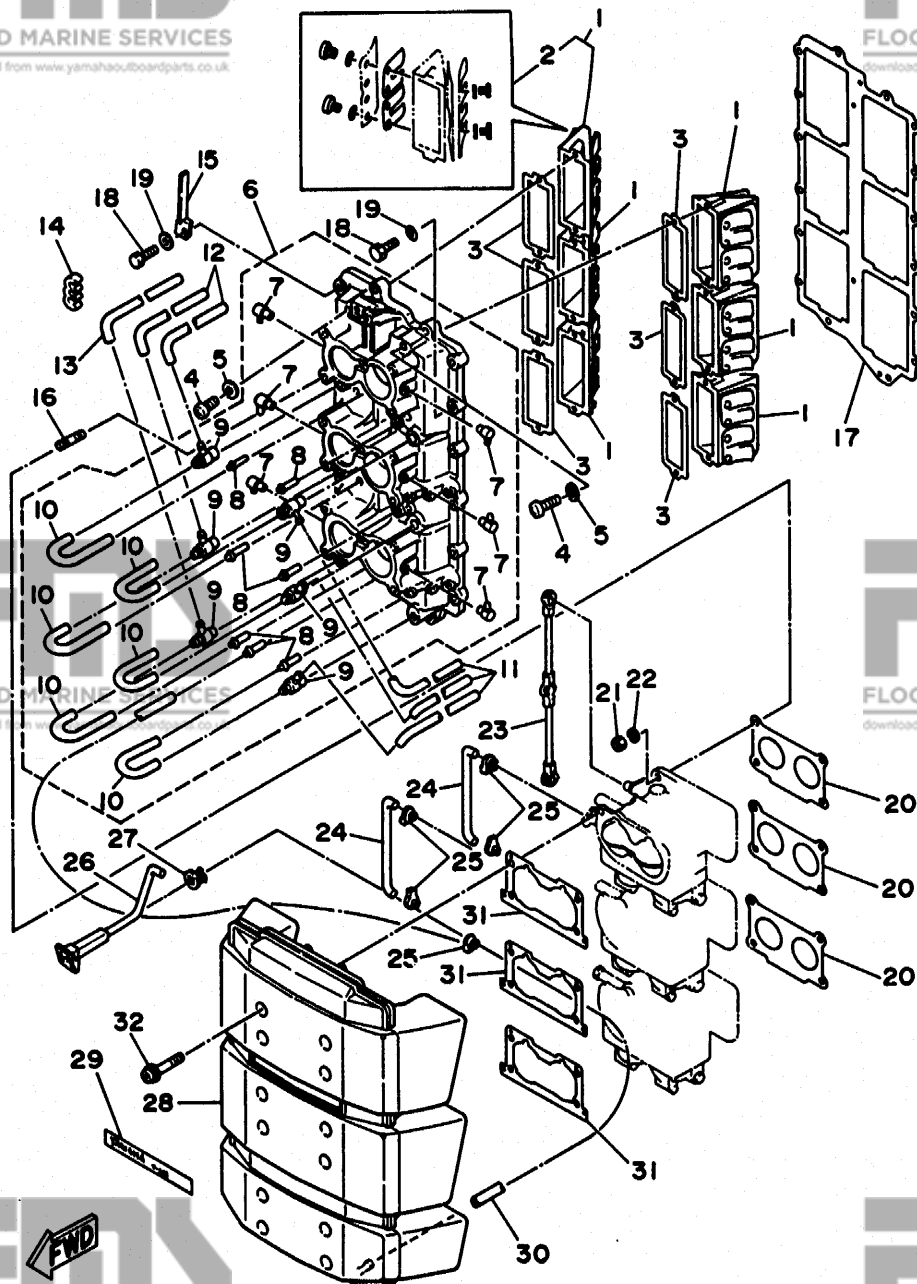
ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-13610-00	REED VALVE ASSY CLAPET COMPLET	6	
2	6E5-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E5-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	6	
4	98580-05016	SCREW, PAN HEAD VIS	12	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	12	
6	6G5-13641-11-94	MANIFOLD 1 TUBULURE 1	1	
7	6E5-13552-00	.NOZZLE .GICLEUR	6	
8	624-14485-00	.PIPE, JOINT .DURITE	7	
9	6E5-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	6	
10	90445-07M28	.HOSE .DURITE	6	
11	90445-07M45	HOSE DURITE	3	
12	90445-07M46	HOSE DURITE	2	
13	90445-07M59	HOSE DURITE	1	
14	90464-07M05	CLAMP BRIDE	2	
15	90465-07M20	CLAMP BRIDE	2	
16	90116-06M30	BOLT, STUD GOUJON	12	
17	6G5-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
18	97013-06025	BOLT BOULON	16	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	16	
20	6E5-14198-A2	GASKET JOINT	3	
21	95380-06600	NUT ECROU	12	
22	92995-06100	WASHER, SPRING RONDELLE, GROWER	12	
23	6G5-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
24	6E5-41256-01	ROD, CHOKE 1 TRINGLE 1, STARTER	2	
25	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	5	
26	6R3-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
27	689-41273-00	GROMMET PASSE-FIL	1	
28	6R3-14440-01	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	

FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G5-1441K-00	EMBLEM EMBLEME	1	
30	90445-07MA3	HOSE DURITE	1	
31	6K7-14483-00	GASKET JOINT	3	
32	90159-06M14	SCREW, WITH WASHER VIS, AVEC RONDELLE	12	



64DJA-6040

B6

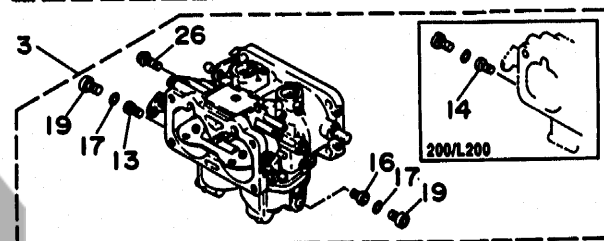
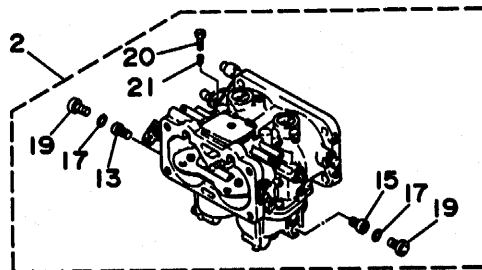
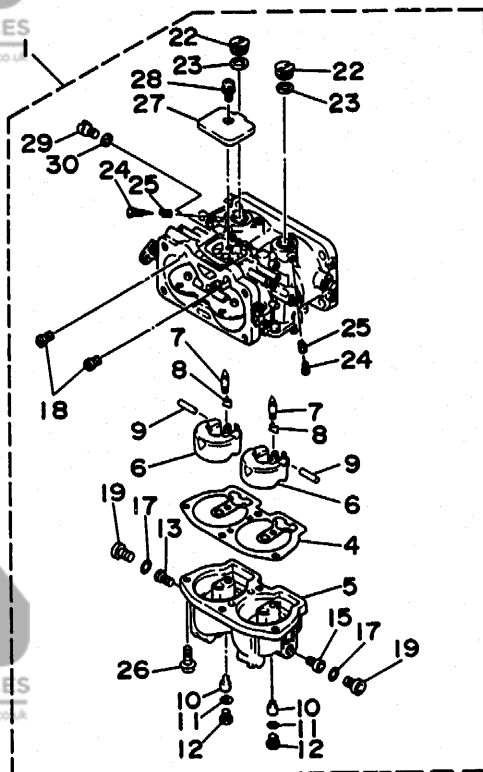


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64D-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 175
	64C-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 150/L150
	64E-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 200/L200
2	64D-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 175
	64C-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 150/L150
	64E-14302-00	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 200/L200
3	64D-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 175
	64C-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 150/L150
	64E-14303-00	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 200/L200
4	64D-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
5	64D-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	
6	6E5-14385-02	.FLOAT .FLOTTEUR	6	
7	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	6	
8	6E5-14159-00	.CLIP .JONC	6	
9	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	6	
10	64D-1492F-42	.JET, AIR SLOW (#84) .GICLEUR, AIR (#84)	6	
11	61U-14959-00	.GASKET .JOINT	6	
12	64D-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	6	
13	64D-1492E-75	.JET, MAIN (#150) .GICLEURPRINCIPAL (#150)	3	UR 150/175/L150
	64D-1492E-75	.JET, MAIN (#150) .GICLEURPRINCIPAL (#150)	2	UR 200/L200
14	64D-1492E-76	.JET, MAIN (#152) .GICLEURPRINCIPAL (#152)	1	UR 200/L200
15	64D-1492E-77	.JET, MAIN (#154) .GICLEURPRINCIPAL (#154)	2	
16	64D-1492E-79	.JET, MAIN (#158) .GICLEURPRINCIPAL (#158)	1	
17	6E5-14398-01	.GASKET .JOINT	6	
18	61A-1492H-12	.JET, SLOW AIR BLEED (#60) .GICLEUR, AIR (#60)	6	
19	61A-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	6	
20	6E5-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	CENTER
21	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1	CENTER

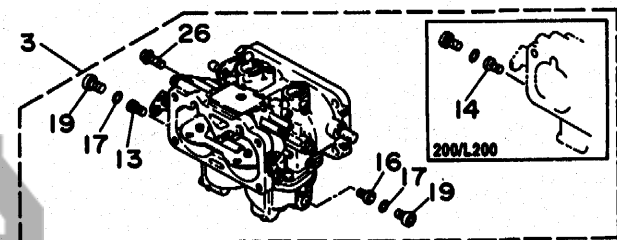
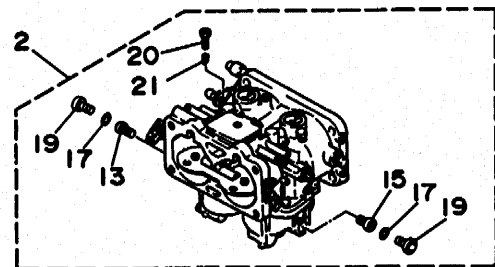
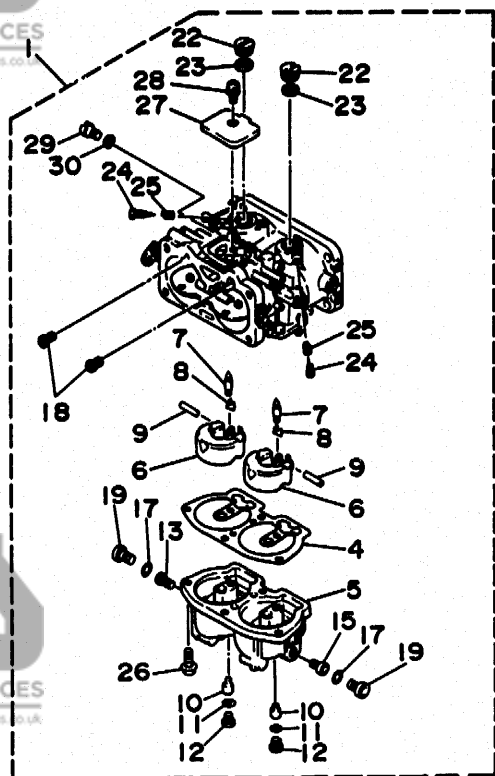


FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	6E5-14328-01	.PLUG .PLOT	6	
23	6E5-14979-00	.GASKET .JOINT	6	
24	6E5-14323-03	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	6	
25	6E5-14223-00	.SPRING, AIR ADJUSTING .RESSORT, DOSAGE DE L'AIR	6	
26	97980-05116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	13	UR 150/175/L150
	97980-05116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	12	UR 200/L200
27	6E5-14527-01	.PLATE .PLAQUE	3	
28	97980-05108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	
29	6E5-14324-00	.SCREW, FLAT HEAD .VIS TETE PLATE	3	
30	6J8-14995-00	.GASKET .JOINT	3	

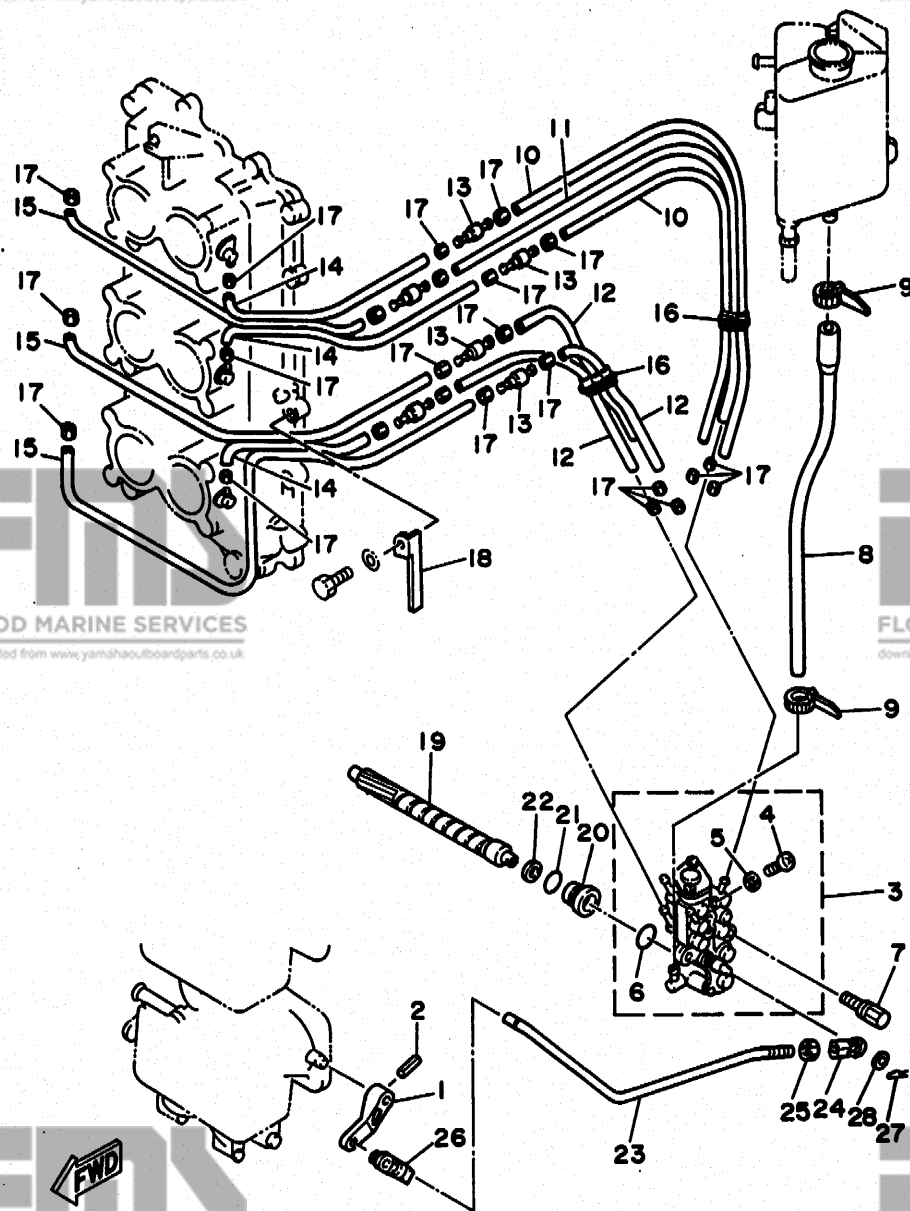


FIG. 6 OIL PUMP

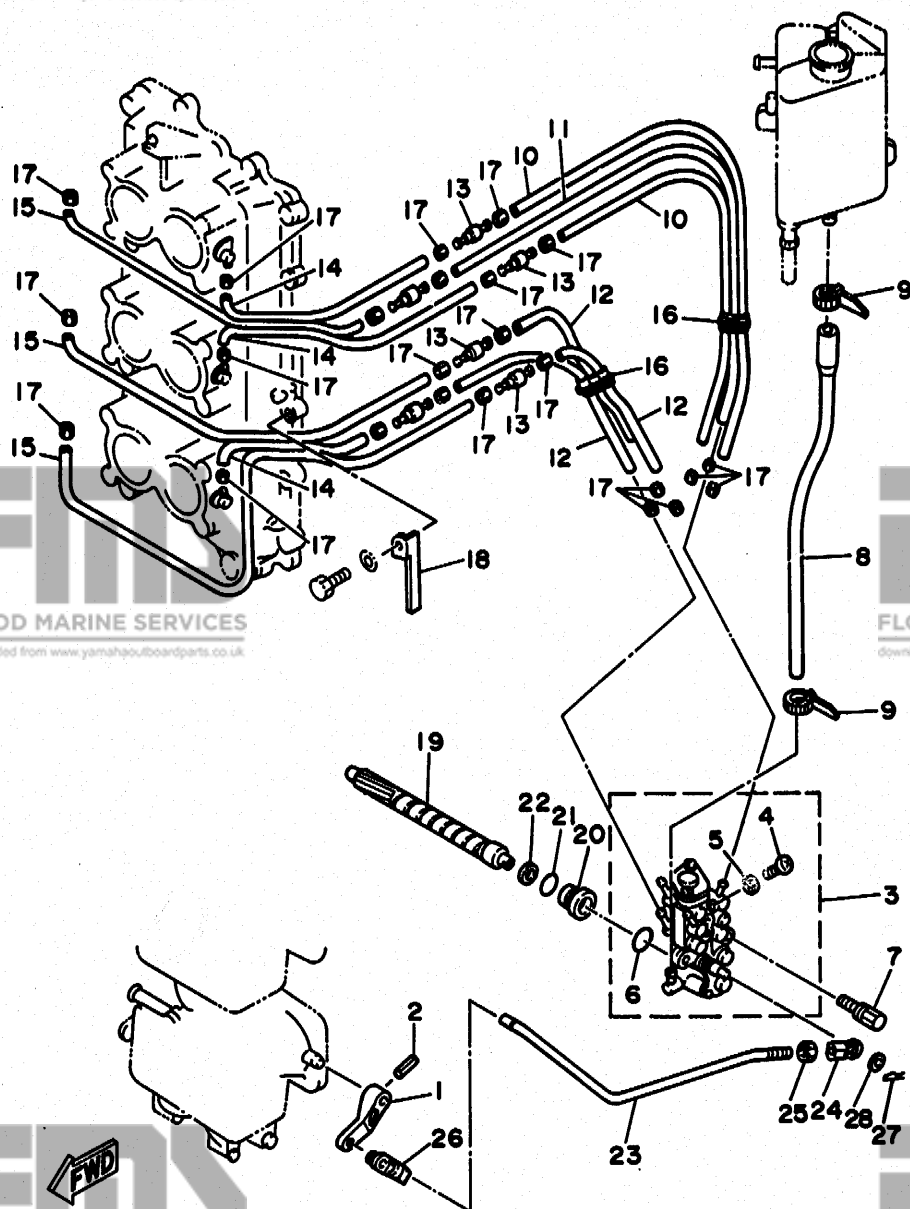
POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-14276-01	LEVER LEVIER	1	
2	91690-30016	PIN, SPRING AGRAFFE	1	
3	6R4-13200-00	OIL INJECTION PUMP ASSY VIEUX	1	UR 150/175/L150
	6R5-13200-10	OIL INJECTION PUMP ASSY VIEUX	1	UR 200/L200
4	716-24444-00	.SCREW .VIS	1	
5	1YU-13187-00	.GASKET, BREATHER BOLT .JOINT, BOULON DE RENIFLARD	1	
6	93210-19MA7	.O-RING .JOINT TORIQUE	1	
7	90109-06M40	BOLT BOULON	2	
8	6R3-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
9	90465-11M10	CLAMP BRIDE	2	
10	90445-07M72	HOSE DURITE	2	
11	90445-07M89	HOSE DURITE	1	
12	90445-07M83	HOSE DURITE	3	
13	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	6	
14	90445-07M87	HOSE DURITE	3	
15	90446-07M36	HOSE DURITE	3	
16	90464-07M05	CLAMP BRIDE	2	
17	90468-07M02	CLIP JONC	24	
18	90465-07M20	CLAMP BRIDE	2	
19	6R3-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	
20	6R3-13117-00	COLLAR, DISTANCE ENTRETOISE	1	
21	93210-13595	O-RING JOINT TORIQUE	1	
22	90202-08M44	WASHER, PLATE RONDELLE, PLATE	1	
23	6R3-41241-00	ROD, LINK BIELLETTE	1	
24	6H1-41237-00	JOINT, LINK RACCORD	1	
25	95380-05600	NUT ECROU	1	
26	6R5-41237-00	JOINT, LINK RACCORD	1	
27	90468-05M03	CLIP JONC	1	

FIG. 6 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	



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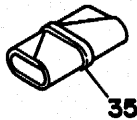
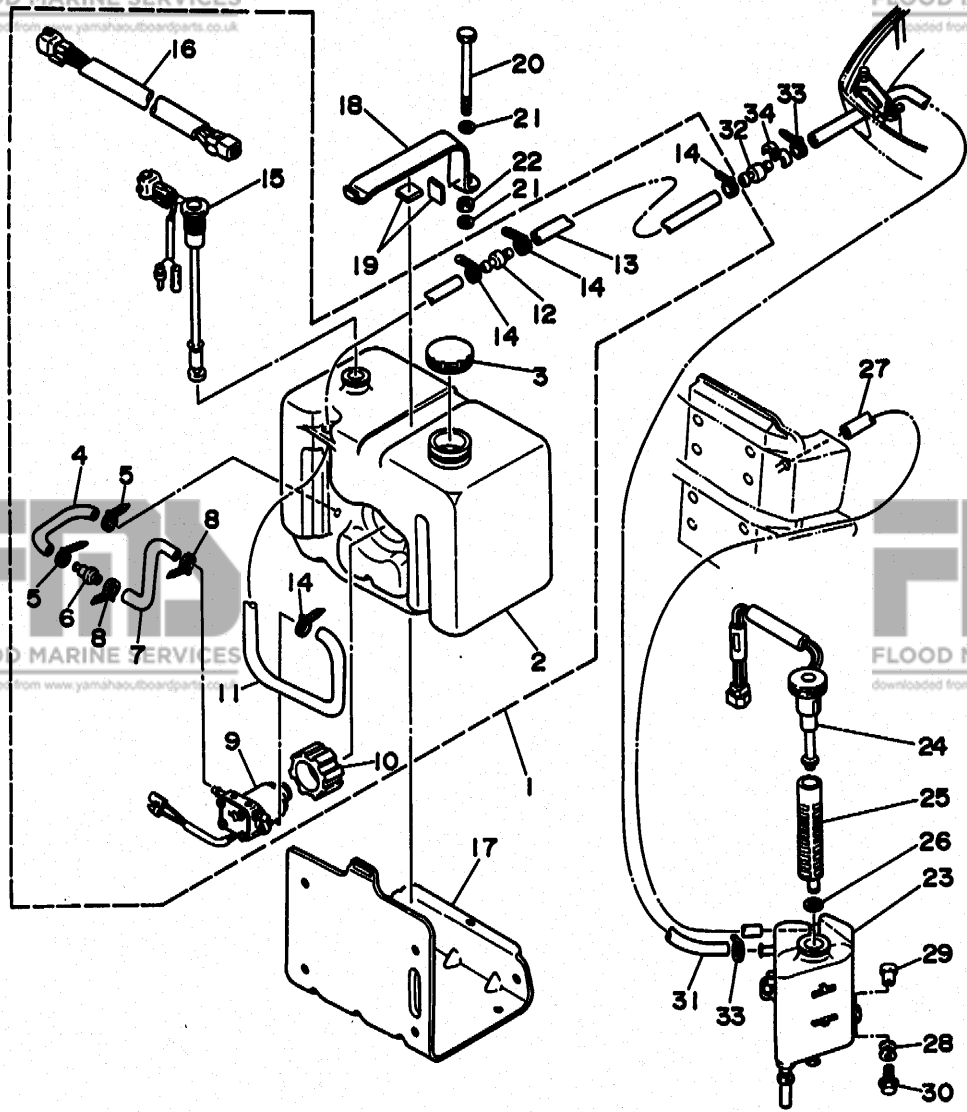


FIG. 7 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-21708-08	OIL TANK SUB ASSY	1	UR 150/175/200
	6K1-21708-04	RESERVOIR A PETROLE (ENS.)	1	UR L150/L200
2	6E5-21733-02	OIL TANK SUB ASSY	1	
3	6E5-21770-03	RESERVOIR A PETROLE (ENS.)	1	
4	6E5-24322-00	.SUB TANK, OIL	1	
5	90465-11M10	.RESERVOIR A HUILE SECOURS	2	
6	646-24251-02	.OIL TANK CAP ASSY	1	
7	6E5-24319-01	.CABOCHON DE RESERVOIR A HUILE	1	
8	90465-11M10	.PIPE 11	1	
9	6E5-81900-01	.DURITE	1	
10	6E5-81922-00	.CLAMP	2	
11	6E5-24321-01	.BRIDE	1	
12	6E5-24379-00	.STRAINER 1	1	
13	90445-11M81	.FILTRE 1	1	
14	90445-11M00	.PIPE, OIL	1	
15	6E5-85720-04	.DURITE A HUILE	1	
16	6R3-85721-30	.CLAMP	2	
17	6E5-21734-01-33	.BRIDE	1	
18	6E5-21798-01-33	.OIL FEED PUMP ASSY	1	
19	6E5-21746-00	.VIEUX	1	
20	97080-06100	.GROMMET	1	
21	92990-06600	.OEILLET CAOUTCHOUC	1	
22	95380-06600	.PIPE 10	1	
23	6E5-21750-05	.DURITE	1	
24	6R3-85730-02	.PIPE, JOINT 4	1	
25	6E5-13411-00	.DURITE RACCORDEMENT	1	
26		.HOSE (L:3000)	1	UR 150/175/200
27		.HOSE (L:8000)	1	UR L150/L200
28		.HOSE (L:8000)	1	
29		.CLAMP	4	
30		.BRIDE	1	
31		.OIL LEVEL GAUGE ASSY	1	
32		.JAUGE A HUILE CPLT	1	UR 150/175/200
33		.WIRE, LEAD	1	UR L150/L200
34		.FIL, SECONDAIRE	1	
35		.WIRE, LEAD	1	
		.FIL, SECONDAIRE	1	
		HOLDER, OIL SUB TANK	1	
		SUPPORT, RESERV AUXIL A HUILE	1	
		BRACKET, DAMPER	1	
		SUPPORT, AMORTISSEUR	2	
		DAMPER	1	
		AMORTISSEUR	1	
		BOLT	2	
		BOULON	1	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		NUT	1	
		ECROU	1	
		OIL TANK ASSY	1	
		RESERVOIR A HUILE	1	
		OIL LEVEL GAUGE ASSY	1	
		VIEUX	1	
		STRAINER, OIL	1	
		FILTRE, HUILE	1	

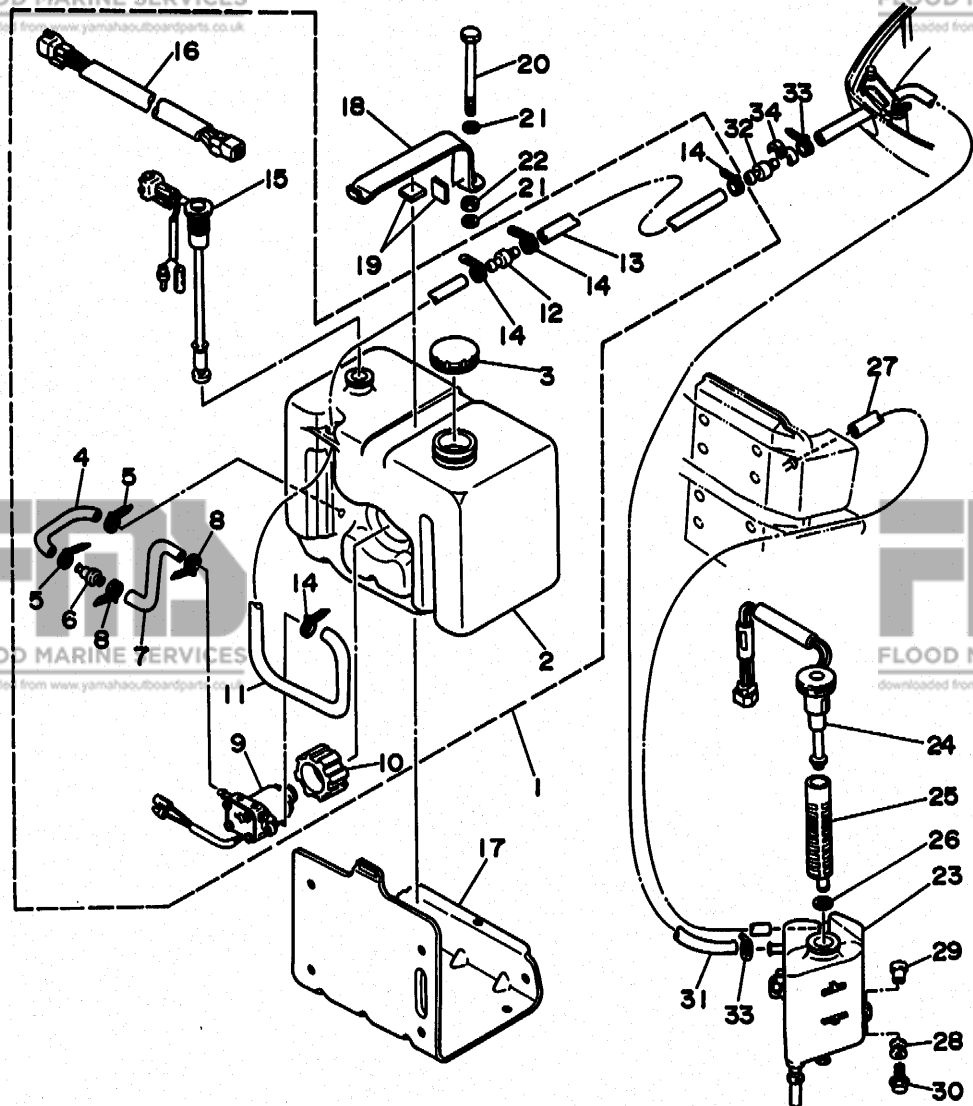


FIG. 7 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
27	90445-05M02	HOSE DURITE	1	
28	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
29	624-42542-00	PIPE TUYAU	3	
30	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
31	6R3-24323-01	PIPE 12 DURITE	1	
32	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	
33	90465-11M10	CLAMP BRIDE	2	
34	90464-13M34	CLAMP BRIDE	1	
35	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

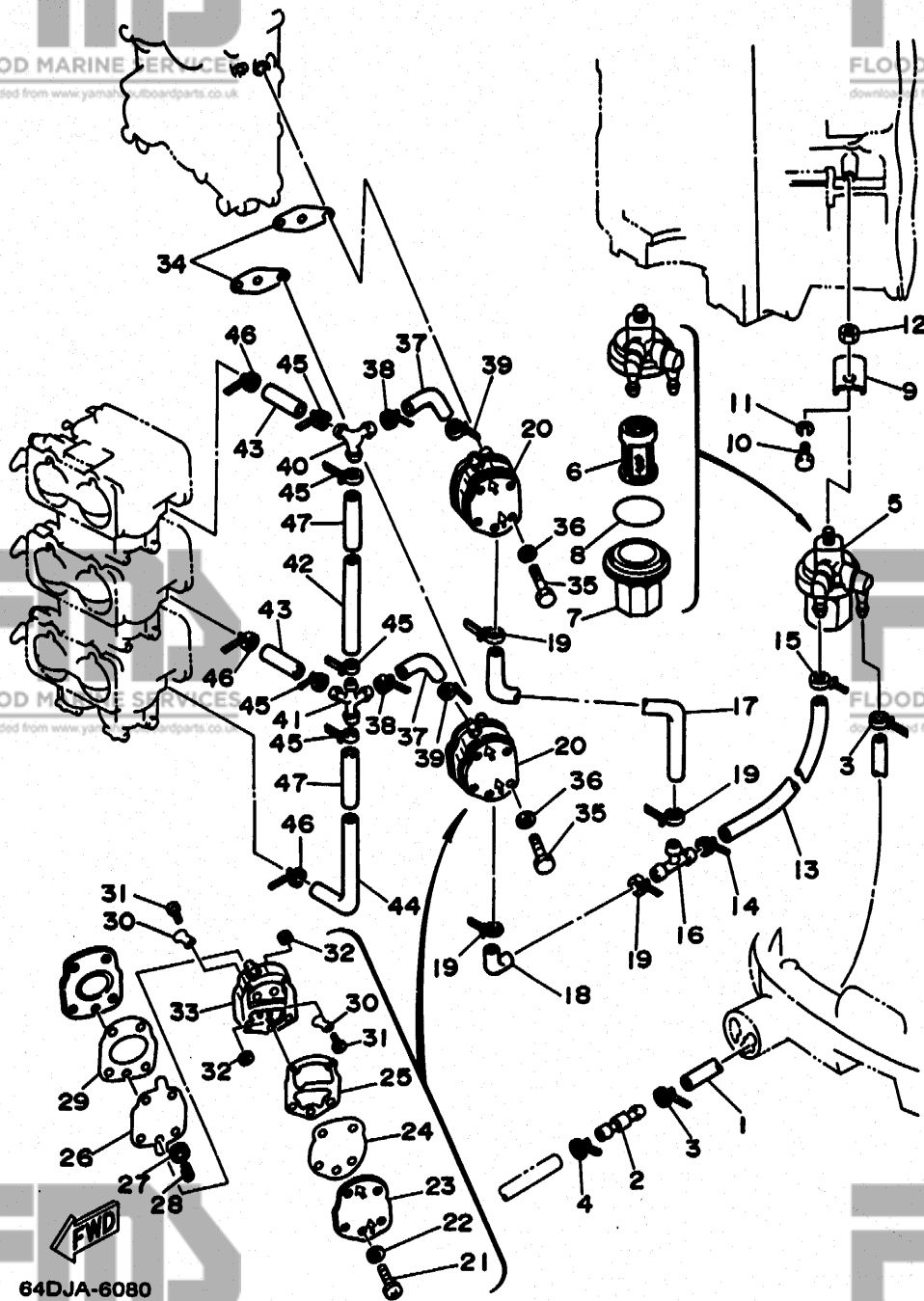


FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-24313-01	PIPE 3 DURITE 3	1	
2	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	
3	90465-11M10	CLAMP BRIDE	2	
4	90465-11M10	CLAMP BRIDE	1	
5	6R3-24560-00	FILTER ASSY ENS FILTRE	1	
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
8	93210-32738	.O-RING .JOINT TORIQUE	1	
9	648-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1	
10	97313-06014	BOLT BOULON	1	
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
12	95380-08600	NUT ECROU	1	
13	6G5-24314-00	PIPE 4 DURITE 4	1	
14	90465-11M10	CLAMP BRIDE	1	
15	90465-11M10	CLAMP BRIDE	1	
16	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
17	6G5-24315-00	PIPE 5 DURITE 5	1	
18	6E5-24315-00	PIPE 5 DURITE 5	1	
19	90465-11M10	CLAMP BRIDE	4	
20	6E5-24410-03	FUEL PUMP ASSY POMPE A ESSENCE	2	
21	98580-05035	.SCREW, PAN HEAD .VIS	3	
22	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	3	
23	6E5-24413-00	.BODY 2 .CORPS 2	1	
24	6E5-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
25	6E5-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	
26	6E5-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
27	648-24424-00	.SEAT, SPRING .SIEGE, RESSORT	1	
28	6E5-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	

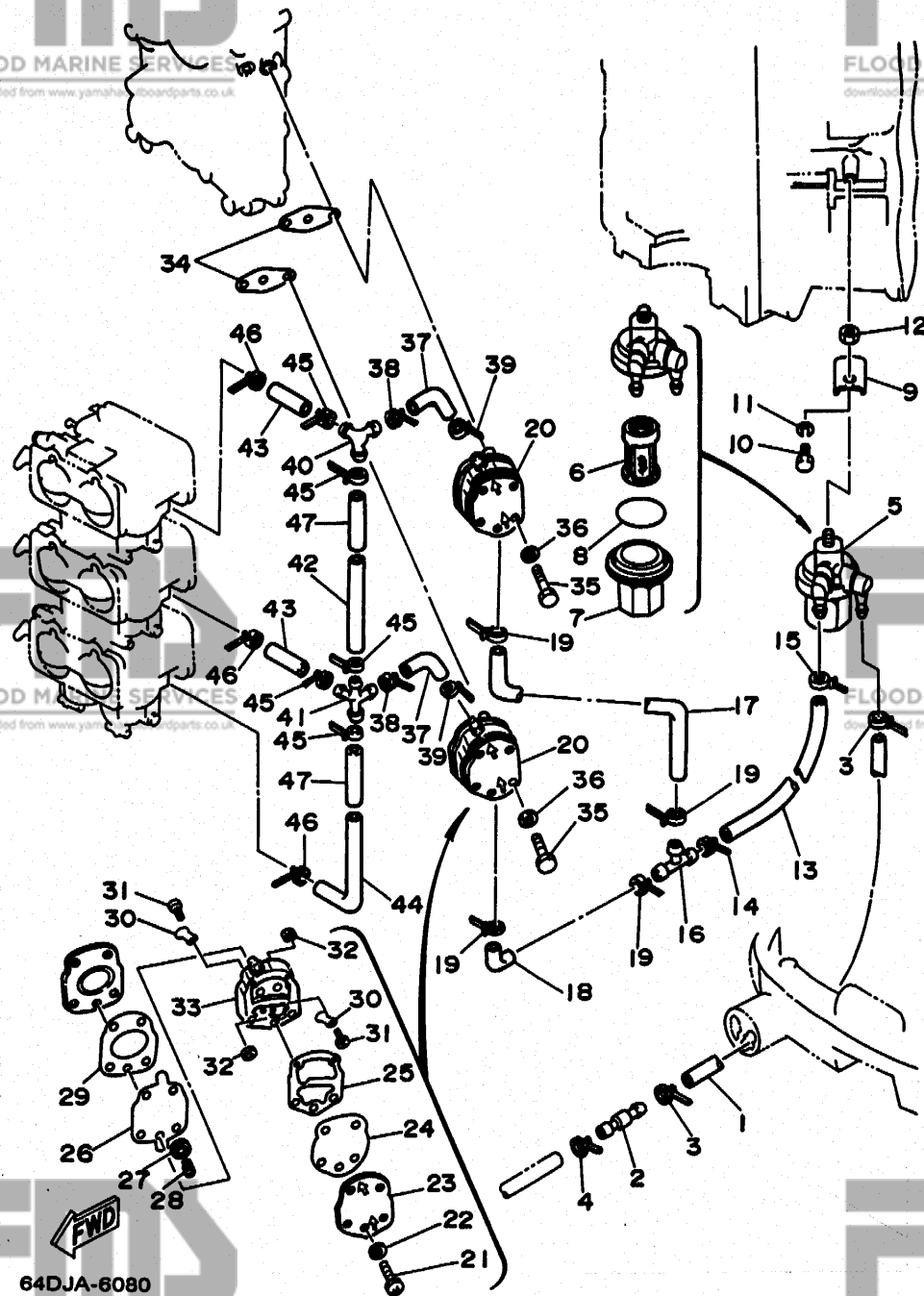


FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-24434-02	.GASKET, BODY .JOINT, CORPS	1	
30	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	4	
31	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	4	
32	95380-03600	.NUT .ECROU	4	
33	6E5-24412-02	.BODY 1 .CORPS 1	1	
34	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	2	
35	97095-06050	BOLT BOULON	4	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
37	6G5-24316-10	PIPE 6 DURITE 6	2	
38	90465-11M10	CLAMP BRIDE	2	
39	90465-11M10	CLAMP BRIDE	2	
40	6G5-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
41	6G5-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	
42	6G5-24317-01	PIPE 7 DURITE 7	1	
43	6G5-24318-10	PIPE, OVERFLOW DURITE, REFOULEMENT	2	
44	6G5-24319-10	PIPE, OIL DURITE A HUILE	1	
45	90465-11M10	CLAMP BRIDE	5	
46	90465-11M10	CLAMP BRIDE	3	
47	90446-15M07	HOSE DURITE	2	

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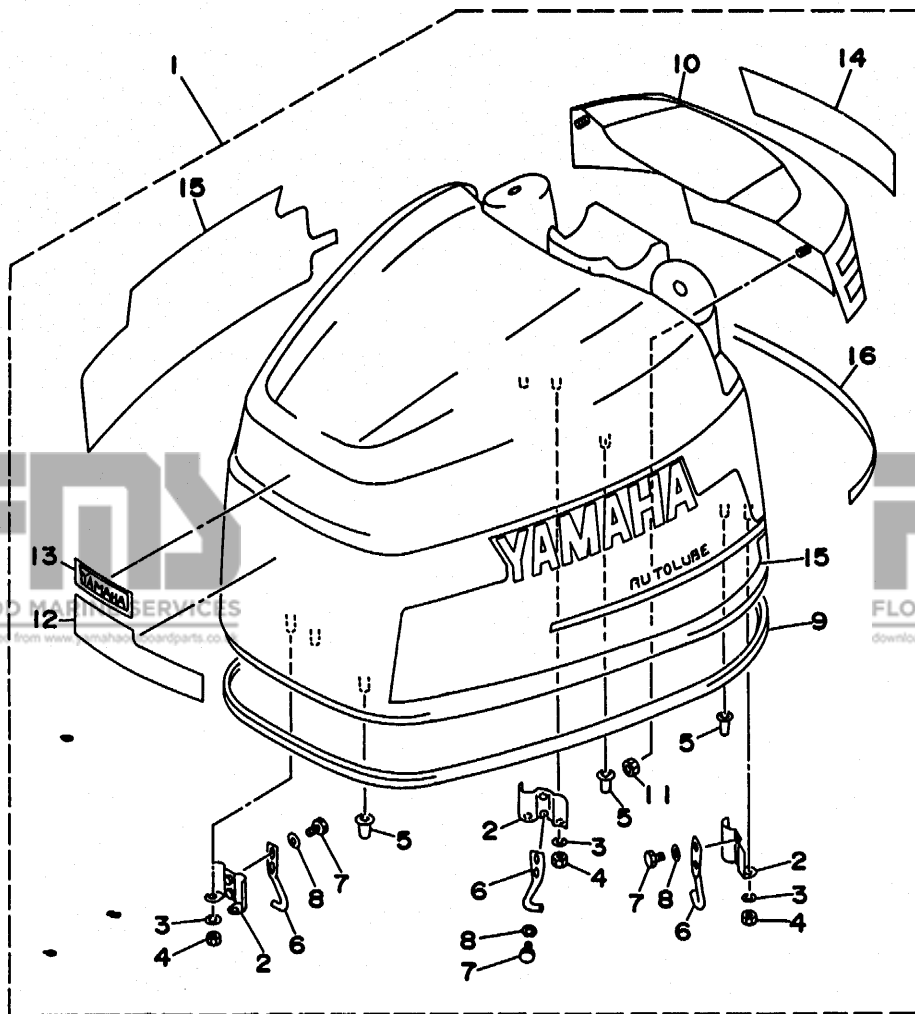


FIG. 9 TOP COWLING

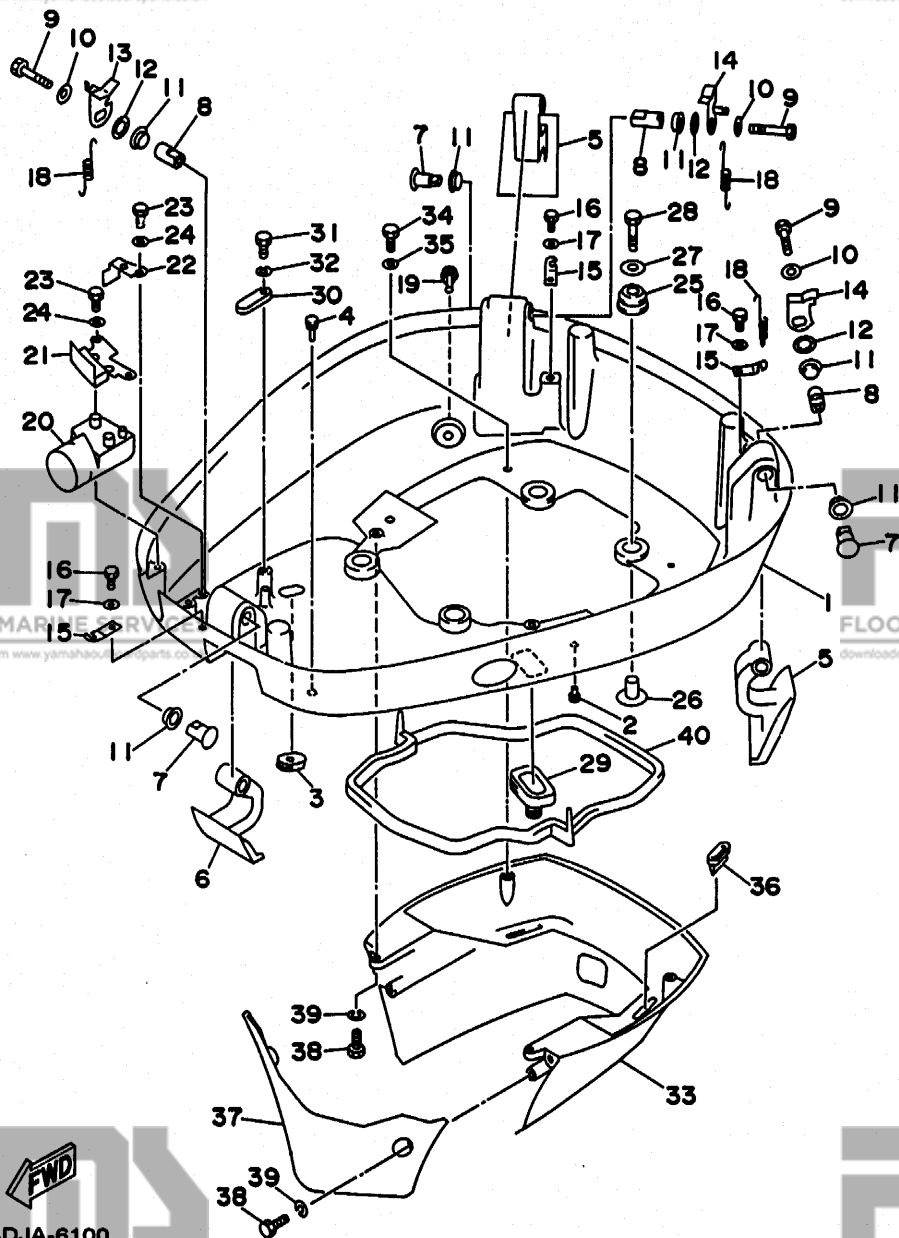
CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64D-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 175
	64C-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 150/L150
	64E-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 200/L200
2	6R3-42647-00	.HOLDER, CLAMP BAND	3	
3	92995-06100	.SUPPORT, SANDOW DE SERRAGE	6	
4	95380-06600	.WASHER, SPRING	6	
5	6R3-42662-00	.RONDELLE, GROWER	6	
6	64D-42814-00	.NUT	3	
7	97095-06012	.ECROU	3	
8	92990-06600	.DAMPER	3	
9	64D-42615-00	.AMORTISSEUR	3	
10	64D-42613-00-4D	.HOOK, CLAMP	6	
11	90179-06M24	.CROCHET DE BRIDE	6	
12	64D-42677-40	.BOLT	1	
13	64C-42677-40	.BOULON	4	
14	64E-42677-40	.WASHER, PLATE	1	
15	64D-42677-A0	.RONDELLE, PLATE	1	
16	64D-42687-00	.SEAL	1	
17	64C-42687-00	.JOINT	1	
18	64E-42687-00	.MOLDING, AIR DUCT	1	
19	64D-42677-A0	.MANCHON A AIR	1	
20	64D-42677-A0	.NUT	1	
21	64D-42677-A0	.ECROU	1	
22	64D-42677-A0	.GRAPHIC, FRONT	1	UR 175
23	64D-42677-A0	.ADHESIF, AVANT	1	UR 150/L150
24	64D-42677-A0	.GRAPHIC, FRONT	1	UR 200/L200
25	64D-42677-A0	.ADHESIF, AVANT	1	
26	64D-42677-A0	.GRAPHIC, FRONT	1	
27	64D-42677-A0	.ADHESIF, AVANT	1	
28	64D-42687-00	.EMBLEM, REAR	1	UR 175
29	64C-42687-00	.EMBLEM, ARRIERE	1	UR 150/L150
30	64E-42687-00	.EMBLEM, ARRIERE	1	UR 200/L200
31	64D-42677-A0	.EMBLEM, REAR	1	
32	64D-42677-A0	.EMBLEM, ARRIERE	1	
33	64D-42677-A0	.GRAPHIC SET	1	
34	64D-42677-A0	.JEU DIEMBLEMES	1	
35	64D-42677-A0	.GRAPHIC, REAR 2	1	
36	64D-42677-A0	.ADHESIF, ARRIERE 2	1	

FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q' TY QTE	REMARKS REMARQUES
1	64D-42711-00-8D	COWLING, BOTTOM CUVETTE	1	
2	90480-06M19	GROMMET PASSE-FIL	1	
3	61A-42727-00	GROMMET PASSE-FIL	1	
4	6H4-42748-00	GROMMET PASSE-FIL	1	
5	64D-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	2	
6	64D-42816-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
7	64D-42835-00	PIN, SET 1 GOUPILLE, ELASTIQUE	3	
8	64D-42836-00	PIN, SET 1 GOUPILLE, ELASTIQUE	3	
9	97095-06040	BOLT BOULON	3	
10	90201-06M02	WASHER, PLATE RONDELLE, PLATE	3	
11	90386-15M73	BUSH DOUILLE	6	
12	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	3	
13	64D-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	
14	64D-42818-10	LEVER, CLAMP LEVIER, PRESSE	2	
15	64D-43144-00	HOOK, SPRING CROCHET	3	
16	97090-06012	BOLT BOULON	3	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
18	90506-16M34	SPRING, TENSION RESSORT, TENSION	3	
19	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
20	64D-42725-20	GROMMET PASSE-FIL	1	
21	64D-42738-00-5B	PLATE, FITTING ETRIER	1	
22	64D-42738-10-5B	PLATE, FITTING ETRIER	1	
23	97095-06016	BOLT BOULON	3	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
25	90480-22M15	GROMMET PASSE-FIL	4	
26	90387-08M37	COLLAR COLLERETTE	4	
27	90201-08M54	WASHER, PLATE RONDELLE, PLATE	4	
28	97075-08035	BOLT BOULON	4	

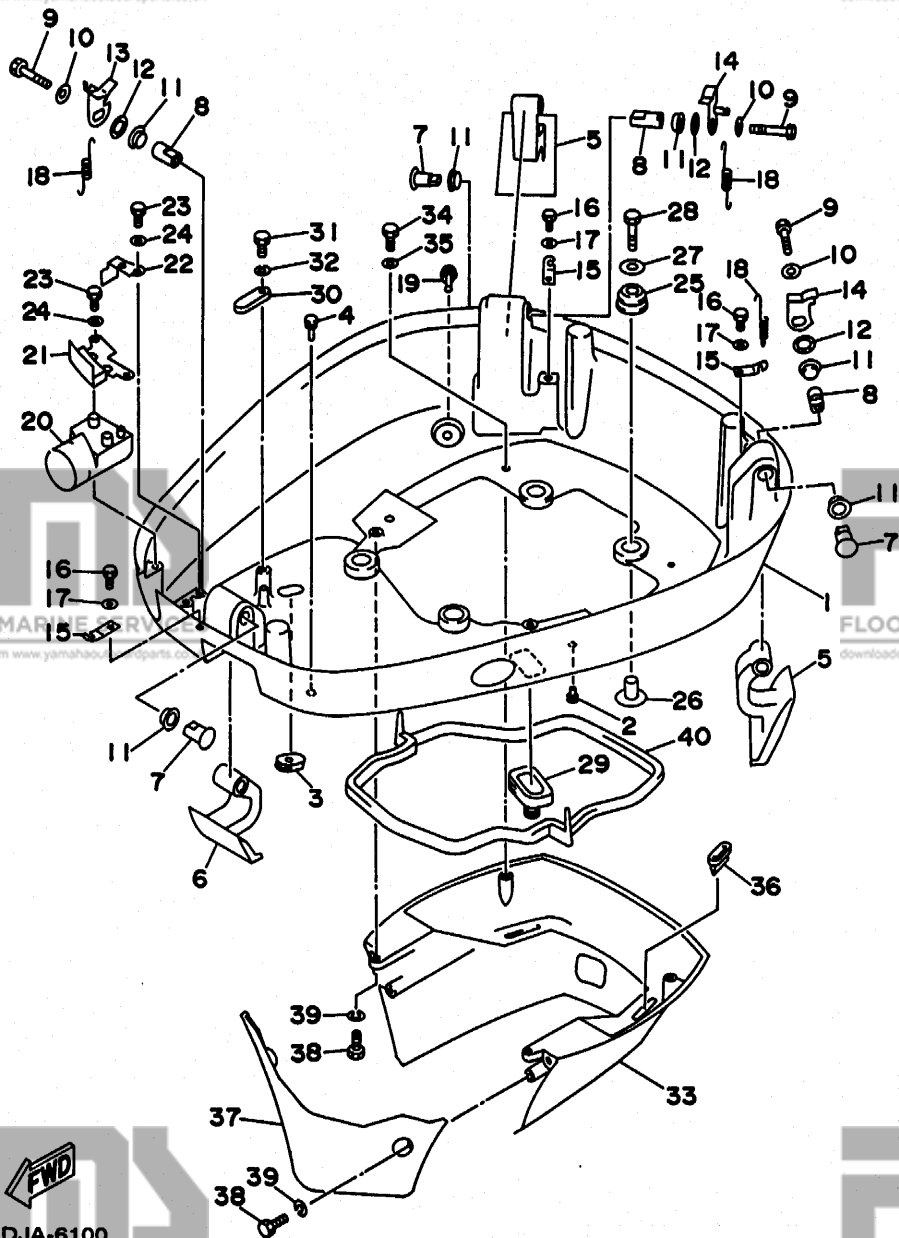


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FIG. 10 BOTTOM COMING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-42726-10	GROMMET PASSE-FIL	1	
30	6E5-82588-00	PLATE PLAQUE	1	
31	97095-06020	BOLT BOULON	1	
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
33	6R3-42741-02-8D	APRON CAPOT LATERAL	1	
34	97095-06020	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	64D-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	2	
37	6R3-42771-01-8D	APRON CAPOT LATERAL	1	
38	97095-06020	BOLT BOULON	4	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
40	6E5-42716-10	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	



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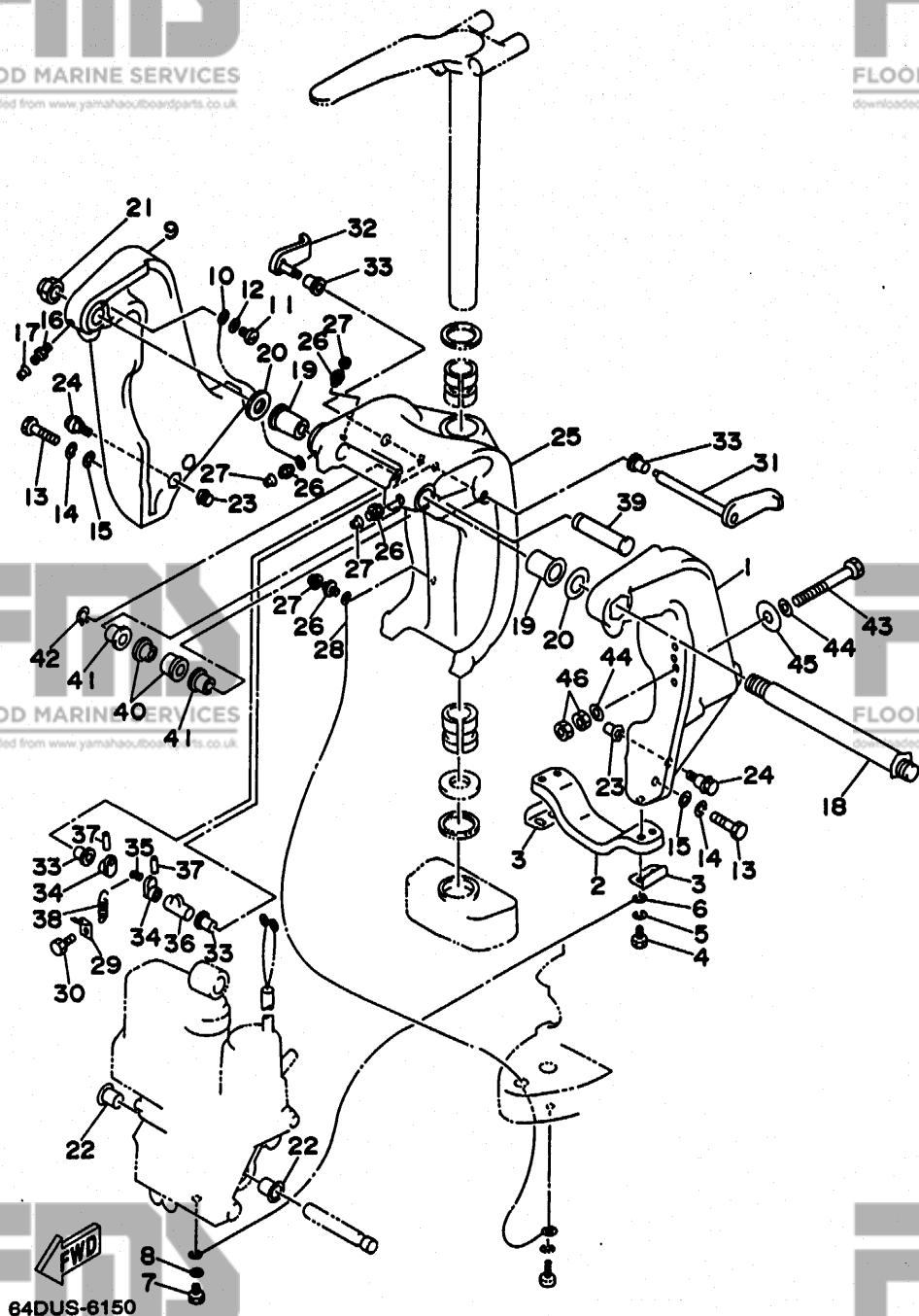


FIG. 11 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-43111-02-8D	BRACKET, CLAMP PRESSE	1	
2	6G5-45251-01	ANODE	1	
3	6G5-44526-00	ANODE PLATE PLAQUE	2	
4	97095-06030	BOLT BOULON	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
7	97095-06010	BOLT BOULON	1	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
9	6G5-43112-02-8D	BRACKET, CLAMP PRESSE	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
11	98580-06012	SCREW, PAN HEAD VIS	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	97095-10050	BOLT BOULON	6	
14	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
15	92990-10600	WASHER, PLATE RONDELLE, PLATE	6	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
18	6R3-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
19	90386-25M31	BUSH DOUILLE	2	
20	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	
21	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
22	90386-18M14	BUSH DOUILLE	2	
23	6G5-43164-00	ROD, TILT LOCK TIGE	2	
24	90109-12M35	BOLT BOULON	2	
25	6G5-43311-00-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	6G5-43311-20-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR ULTRA LONG
26	93700-06M03	NIPPLE, GREASE PION	5	
27	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	

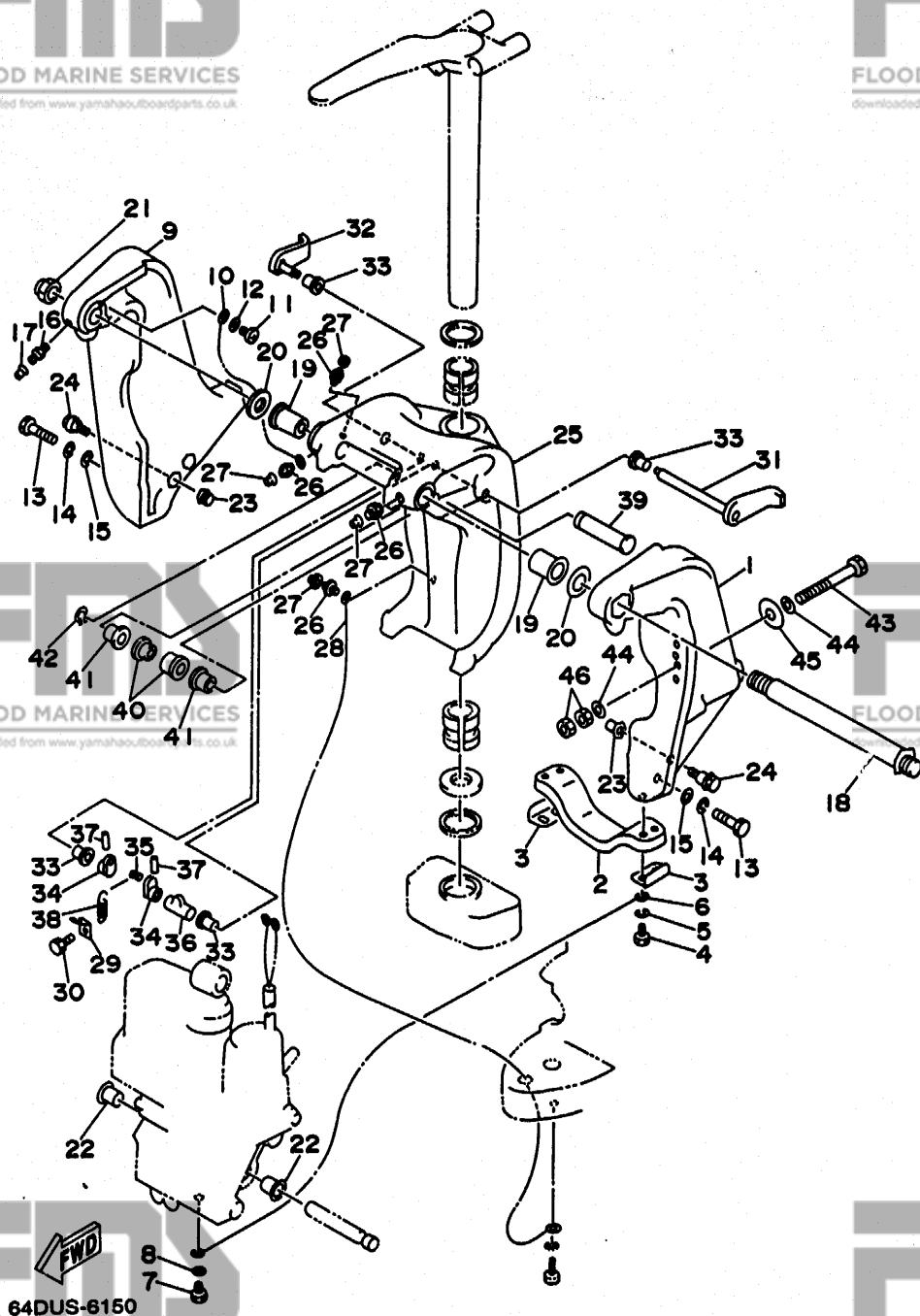


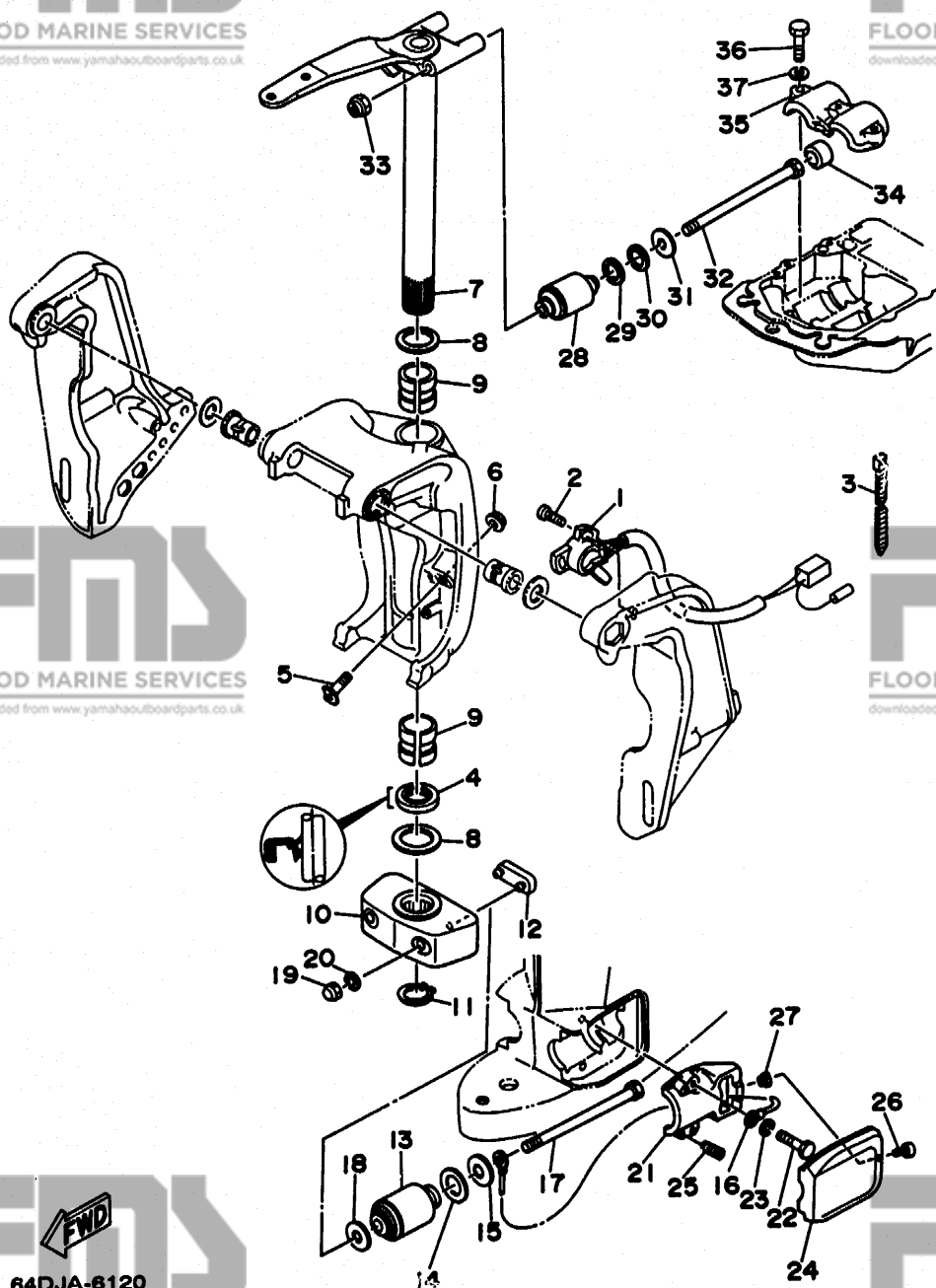
FIG. 11 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-82147-00	WIRE, LEAD 4 FIL 4	1	UR LONG
	6E5-82147-20	WIRE, LEAD 4 FIL 4	1	UR ULTRA LONG
29	6G5-43144-00	HOOK, SPRING CROCHET	1	
30	97095-06010	BOLT BOULON	1	
31	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
32	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
33	90386-10M16	BUSH DOUILLE	4	
34	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
35	90249-06M19	PIN GOUPILLE	1	
36	90387-10M02	COLLAR COLLERETTE	1	
37	91690-30020	PIN, SPRING AGRAFFE	2	
38	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
39	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
40	90386-18M63	BUSH DOUILLE	2	
41	90386-18M14	BUSH DOUILLE	2	
42	93410-18M02	CIRCLIP CLIPS	1	
43	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4	
44	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	
45	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	
46	95380-12600	NUT ECROU	8	

FIG. 12 BRACKET 2

SUPPORT 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64D-83672-00	TRIM SENDER	1	
2	97885-06016	INCLINER RACCORD	2	
3	90465-11M10	SCREW, PAN HEAD	3	
4	93109-38M02	VIS, TETE TRONCONIQUE	1	
5	6G5-43376-00	CLAMP	2	
6	95780-10300	BRIDE	2	
7	6E5-42510-A0-8D	OIL SEAL	1	UR LONG
8	90201-38M60	JOINT SPY	2	UR ULTRA LONG
9	90386-38M32	BOLT, THRUST RECEIVER	2	
10	6G5-44551-01-8D	BOULON	1	
11	93410-37M04	NUT, FLANGE	1	
12	6E5-42510-B0-8D	ECROU	1	
13	6G5-44555-00-94	STEERING BRACKET ASSY	2	
14	90202-32M19	DIRECTION SUPPORT (ENS.)	2	
15	90201-16M55	STEERING BRACKET ASSY	2	
16	6E5-82149-00	DIRECTION SUPPORT (ENS.)	1	
17	90109-14M34	WASHER, PLATE	2	
18	90201-15M58	RONDELLE, PLATE	2	
19	95380-14800	BUSH	2	
20	92995-14600	DOUILLE	2	
21	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2	
22	92990-10100	BOITIER, SILENT-BLOC INFERIEUR	4	
23	6E5-44553-01-8D	CIRCLIP	4	
24	90501-16M28	CLIPS	4	
25	97885-06016	DAMPER, LOWER MOUNT RUBBER	2	
26	90179-06066	SILENT-BLOC, INFERIEUR	2	
27		MOUNT DAMPER, LOWER SIDE	2	
		SILENT-BLOC, INFERIEUR LATERAL	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		WIRE, LEAD 3	1	
		FIL 3	1	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		NUT	2	
		ECROU	2	
		WASHER	2	
		RONDELLE	2	
		HOUSING, LOWER MOUNT RUBBER	2	
		BOITIER, SILENT-BLOC INFERIEUR	4	
		BOLT	4	
		BOULON	4	
		WASHER, SPRING	4	
		RONDELLE, GROWER	4	
		COVER, LOWER MOUNT	2	
		COUVERCLE, SUSPENSION INFERIEU	2	
		SPRING, COMPRESSION	4	
		RESSORT, COMPRESSION	4	
		SCREW, PAN HEAD	2	
		VIS, TETE TRONCONIQUE	2	
		NUT	2	
		ECROU	2	

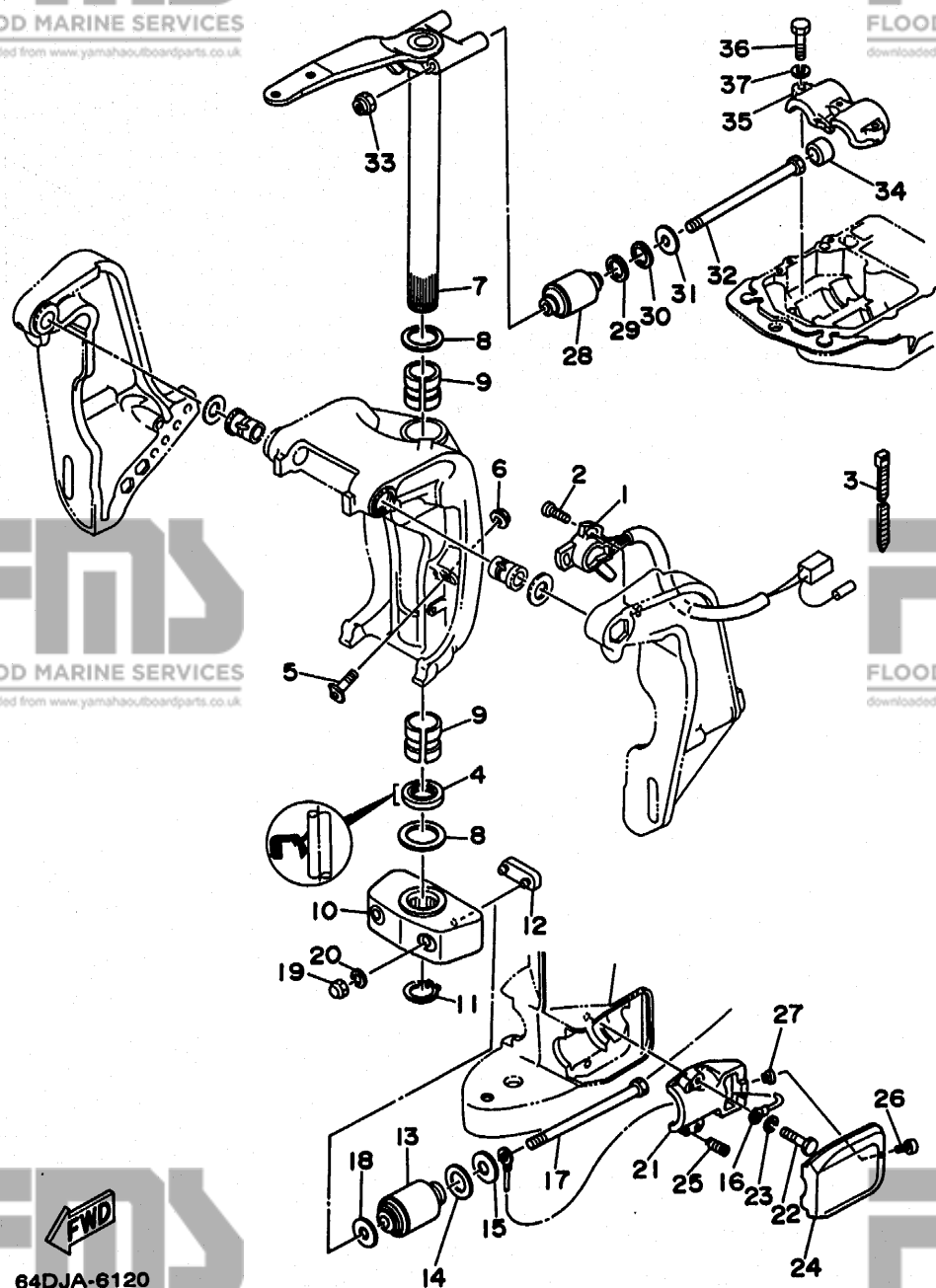
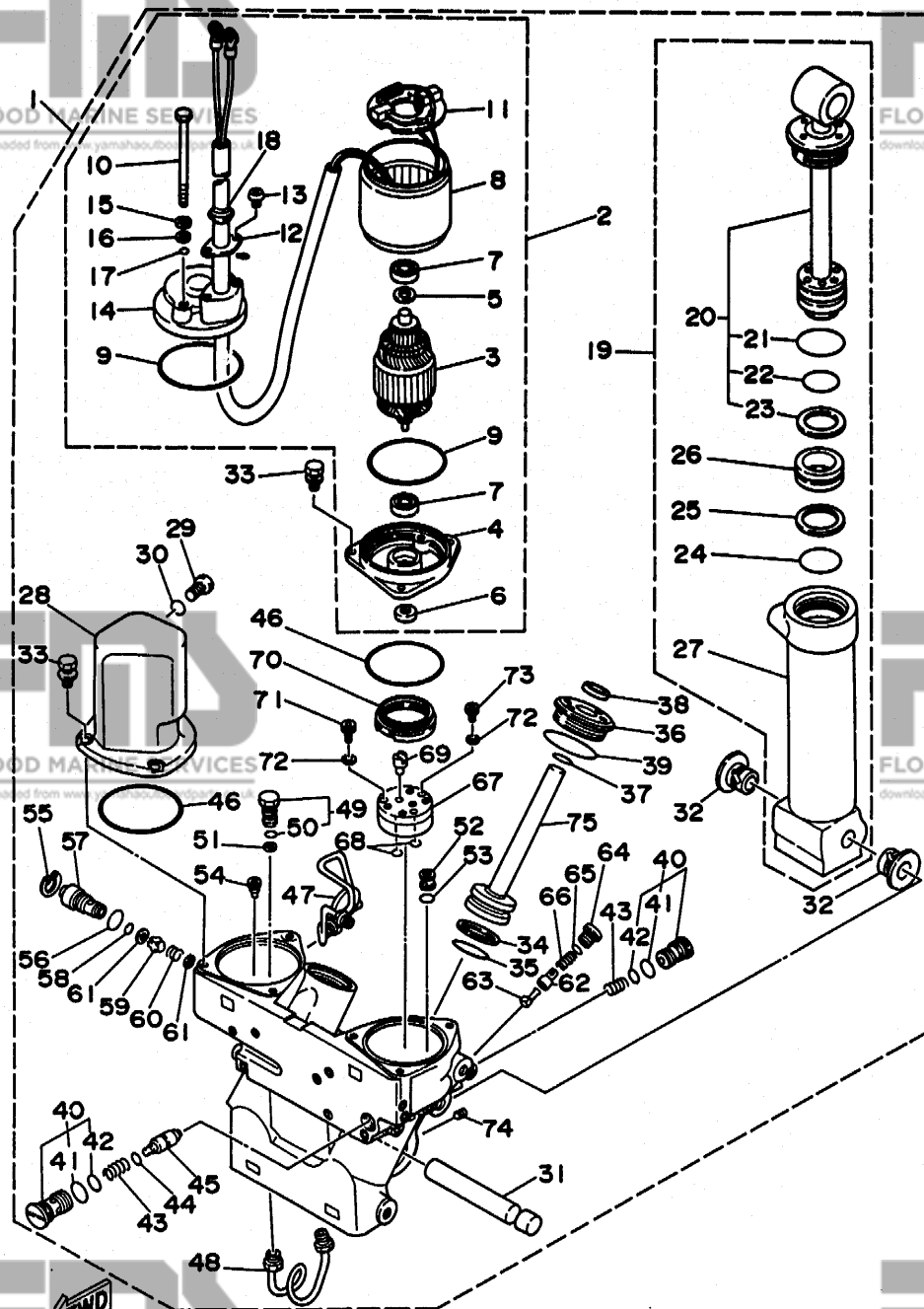


FIG. 12 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G5-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
29	90201-26M57	WASHER, PLATE RONDELLE, PLATE	2	
30	90202-26M18	WASHER, PLATE RONDELLE, PLATE	2	
31	90201-14M56	WASHER, PLATE RONDELLE, PLATE	2	
32	90109-12M37	BOLT BOULON	2	
33	90185-12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
34	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
35	6E5-44511-00-5B	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
36	97095-10045	BOLT BOULON	3	
37	92990-10100	WASHER, SPRING RONDELLE, GROWER	3	

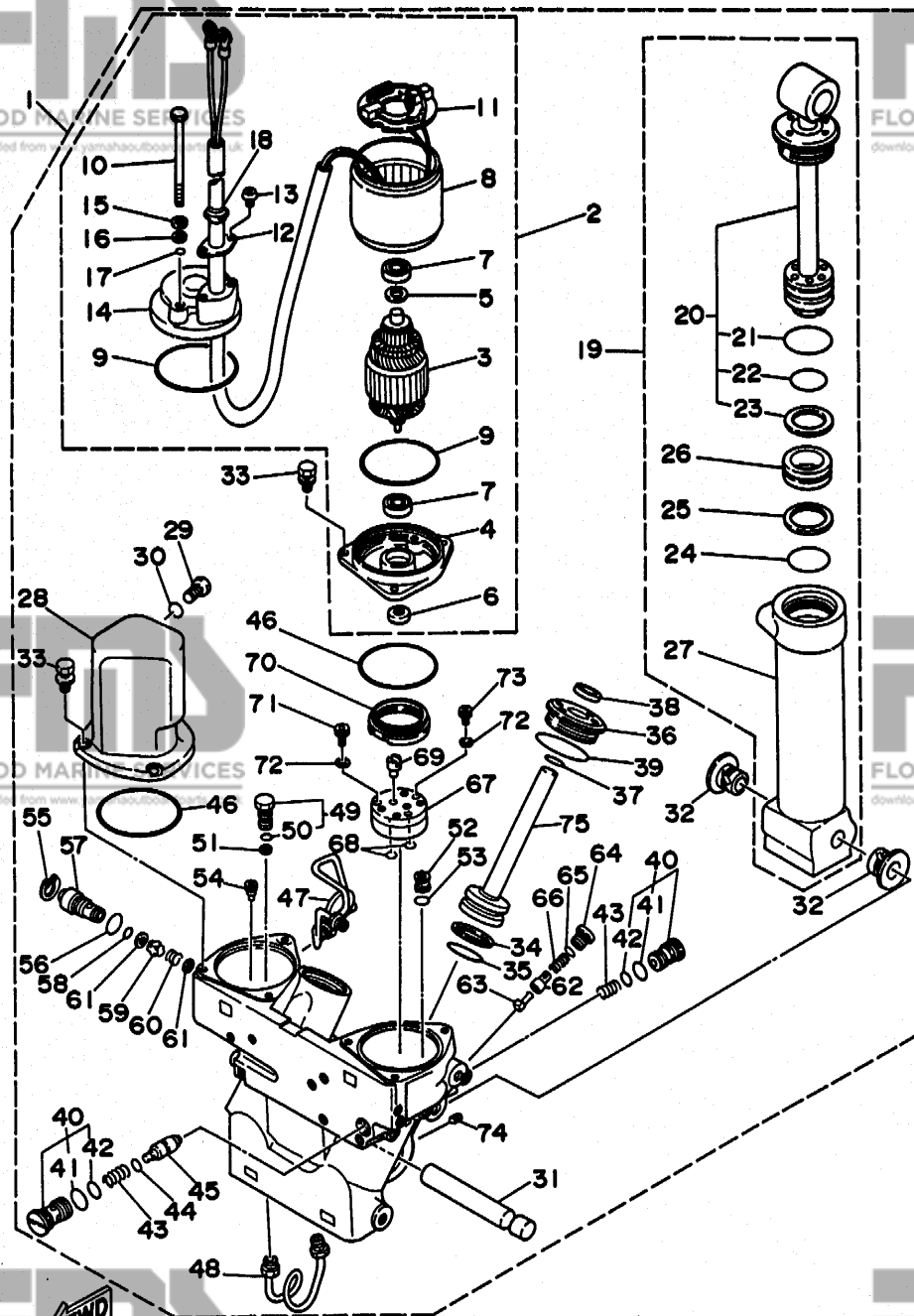


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FIG. 13 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-43800-11-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6G5-43880-10	..MOTOR ASSY ..MOTEUR (ENS.)	1	
3	6G5-43805-10	..ARMATURE ASSY ..INDUIT (ENS.)	1	
4	6G5-43881-10	..FRAME, END ..BATI	1	
5	6G5-4387G-10	..WASHER ..RONDELLE	1	
6	93102-08M43	..OIL SEAL ..JOINT SPY	1	
7	93300-608U0	..BEARING ..ROULEMENT	2	
8	6G5-43804-00	..STATOR ASSY ..STATOR (ENS.)	1	
9	6G5-43865-00	..O-RING ..JOINT TORIQUE	2	
10	6G5-43887-00	..BOLT, THROUGH ..BOULON	2	
11	6G5-43806-10	..BRUSH HOLDER ASSY ..PORTE-BALAI (ENS.)	1	
12	6G5-43899-00	..PLATE STOPPER ..PLAQUETTE	1	
13	6G5-43886-00	..BOLT ..BOULON	2	
14	6G5-43884-00	..FRAME, COMMUTATOR END ..BATI	1	
15	6G5-43893-00	..WASHER ..RONDELLE	2	
16	6G5-43889-10	..PLATE SEAT ..PLAQUETTE	2	
17	6G5-43867-00	..O-RING ..JOINT TORIQUE	2	
18	6G5-43885-00	..GROMMET ..PASSE-FIL	1	
19	6G5-4380E-01	..TILT CYLINDER ASSY ..INCLINAISON CYLINDRE (ENS.)	1	
20	6G5-43810-00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	
21	6E5-43861-00	..O-RING ..JOINT TORIQUE	1	
22	6G5-43862-00	..O-RING ..JOINT TORIQUE	1	
23	6E5-43872-00	..RING, BACK UP ..RESSORT	1	
24	6G5-43862-00	..O-RING ..JOINT TORIQUE	1	
25	6E5-43872-00	..RING, BACK UP ..RESSORT	1	
26	6E5-43814-02	..PISTON, FREE ..PISTON	1	
27	6G5-43813-00	..CYLINDER, TILT ..CYLINDRE	1	
28	6G5-43828-00	..BODY, RESERVOIR ..CORPS	1	



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FIG. 13 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
30	6E5-43863-00	.O-RING	1	
31	6G5-43818-00	.JOINT TORIQUE .PIN, LOWER SHOCK MOUNT .AXE, INFERIEUR AMORTISSEUR	1	
32	90386-18M14	.BUSH .DOUILLE	2	
33	90119-06M42	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	6	
34	6G5-43874-00	.RING, BACK UP .RESSORT	2	
35	6G5-43864-00	.O-RING	2	
36	6G5-43821-01	.JOINT TORIQUE .SCREW, TRIM CYLINDER END .VIS	2	
37	6E5-43865-00	.O-RING	2	
38	6E5-43822-01	.JOINT TORIQUE .SEAL, TRIM DUST .JOINT	2	
39	6G5-43861-00	.O-RING	2	
40	6G5-43802-02	.JOINT TORIQUE .VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
41	6E5-43866-00	..O-RING	1	
42	6E5-43867-00	..JOINT TORIQUE ..O-RING	1	
43	6G5-43894-01	..JOINT TORIQUE .SPRING, SHUTTLE RETURN .RESSORT	2	
44	6G5-43868-00	.O-RING	1	
45	6G5-43841-01	.JOINT TORIQUE .PISTON, SHUTTLE .PISTON	1	
46	6E5-43869-00	.O-RING	2	
47	6G5-43835-00	.JOINT TORIQUE .PIPE .TUYAU	1	
48	6G5-43833-00	.PIPE .TUYAU	1	
49	6G5-43809-01	.SEAT VALVE COMP. 2 .SIEGE VALVE COMP. 2	1	
50	6E5-43896-00	..O-RING	1	
51	6G5-43816-00	..JOINT TORIQUE .FILTER 1 .FILTRE 1	1	
52	6G5-43808-02	.SEAT VALVE COMP. 1 .SIEGE VALVE COMP. 1	1	
53	6E5-43883-00	.O-RING	1	
54	6G5-43803-00	.JOINT TORIQUE .CASE VALVE COMP. .CARTER VALVE COMP.	1	
55	6H1-43875-00	.RING, SNAP .RESSORT	1	
56	93210-18M75	.O-RING .JOINT TORIQUE	1	

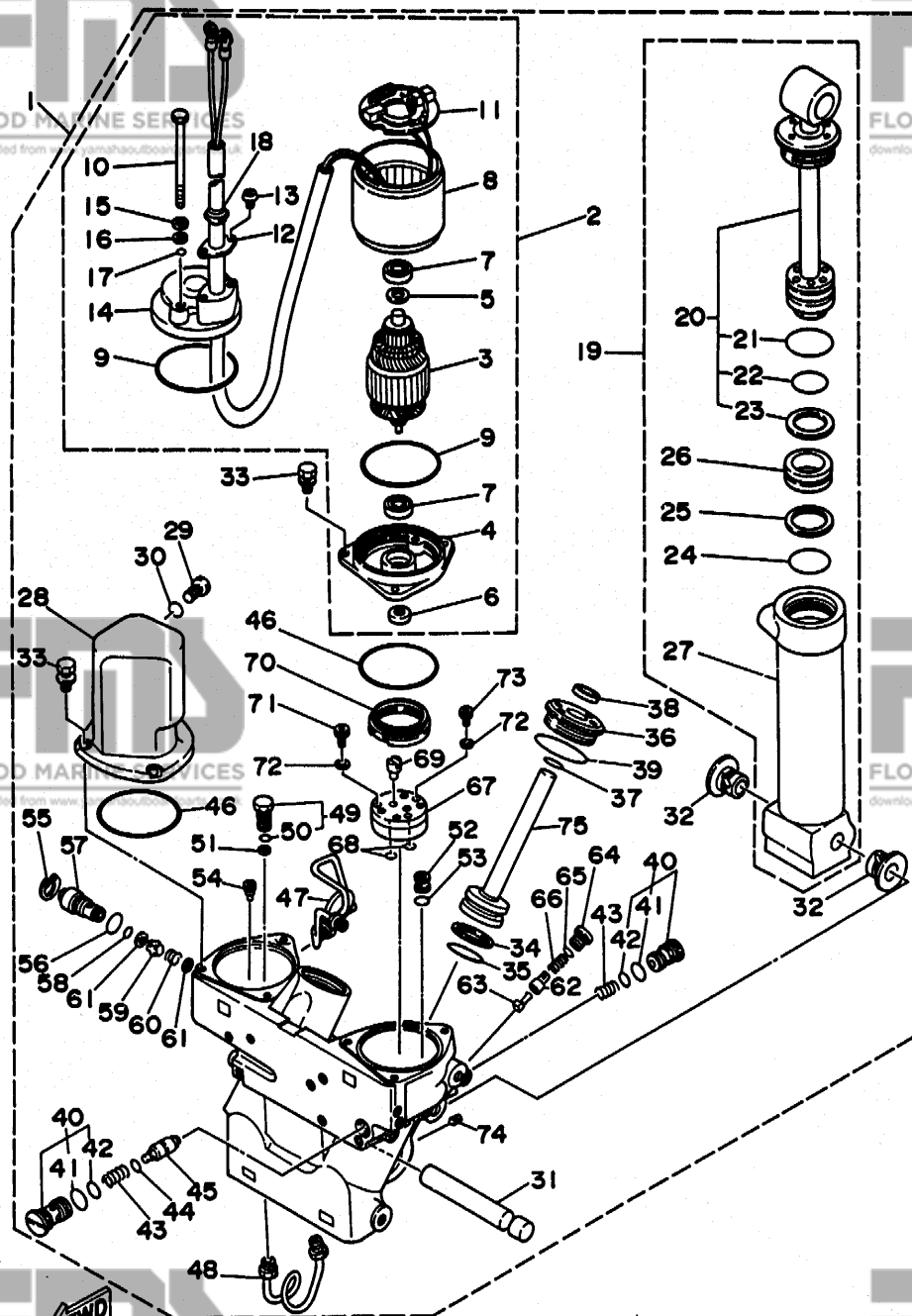


FIG. 13 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6G5-43845-00	.SCREW, MANUAL RELEASE .VIS	1	
58	93210-10M74	.O-RING .JOINT TORIQUE	1	
59	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
60	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
61	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
62	6G5-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
63	6G5-4381A-00	.SHAFT .AXE	1	
64	6G5-43842-00	.SCREW, VALVE SEAT .VIS	1	
65	6G5-43866-00	.O-RING .JOINT TORIQUE	1	
66	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
67	6G5-43830-01	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
68	6G5-43863-00	.O-RING .JOINT TORIQUE	2	
69	6G5-43831-01	.CONNECTOR, SHAFT .RACCORD	1	
70	6G5-43817-00	.FILTER 2 .FILTRE 2	1	
71	6G5-43878-01	.BOLT, SOCKET .BOULON	2	
72	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
73	6G5-43888-01	.BOLT, SOCKET .BOULON	1	
74	6G5-43878-10	.BOLT, SOCKET .BOULON	1	
75	6G5-43820-01	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	

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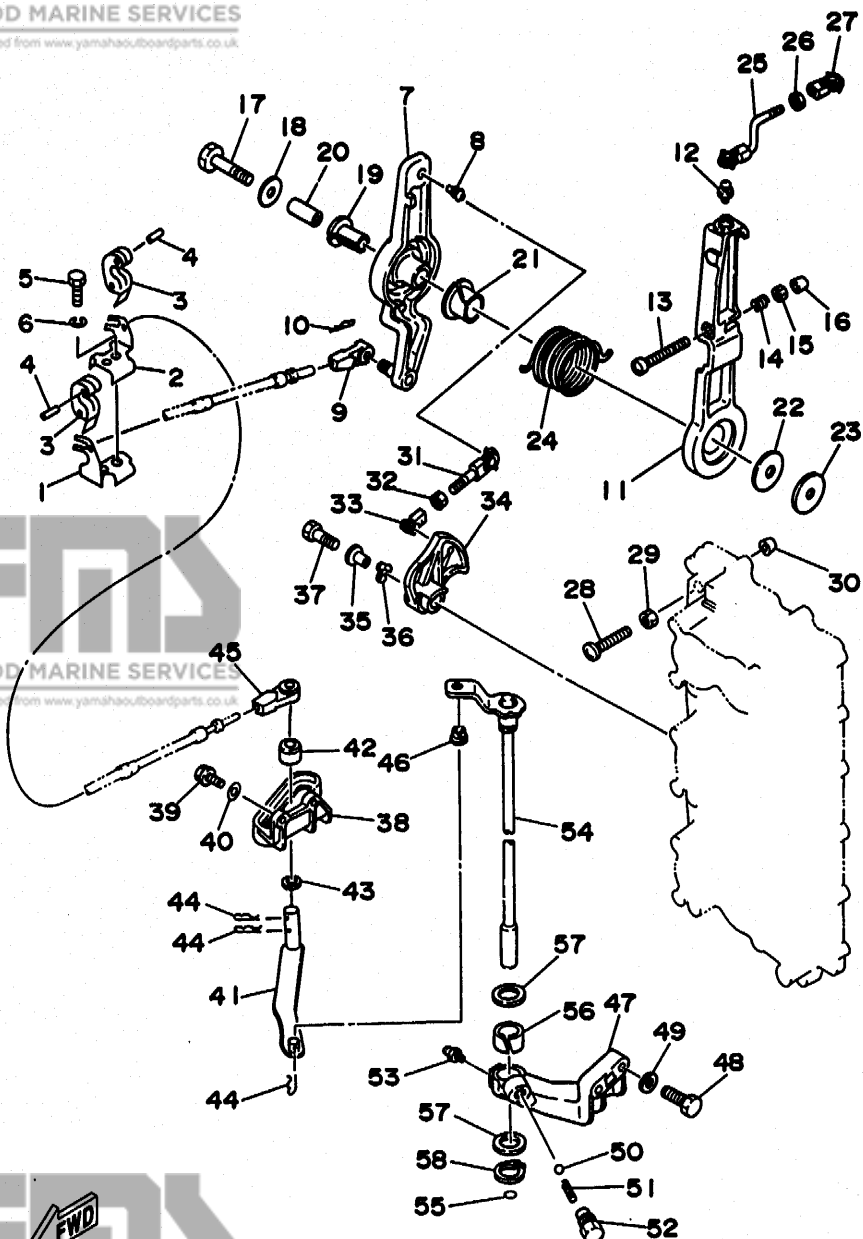


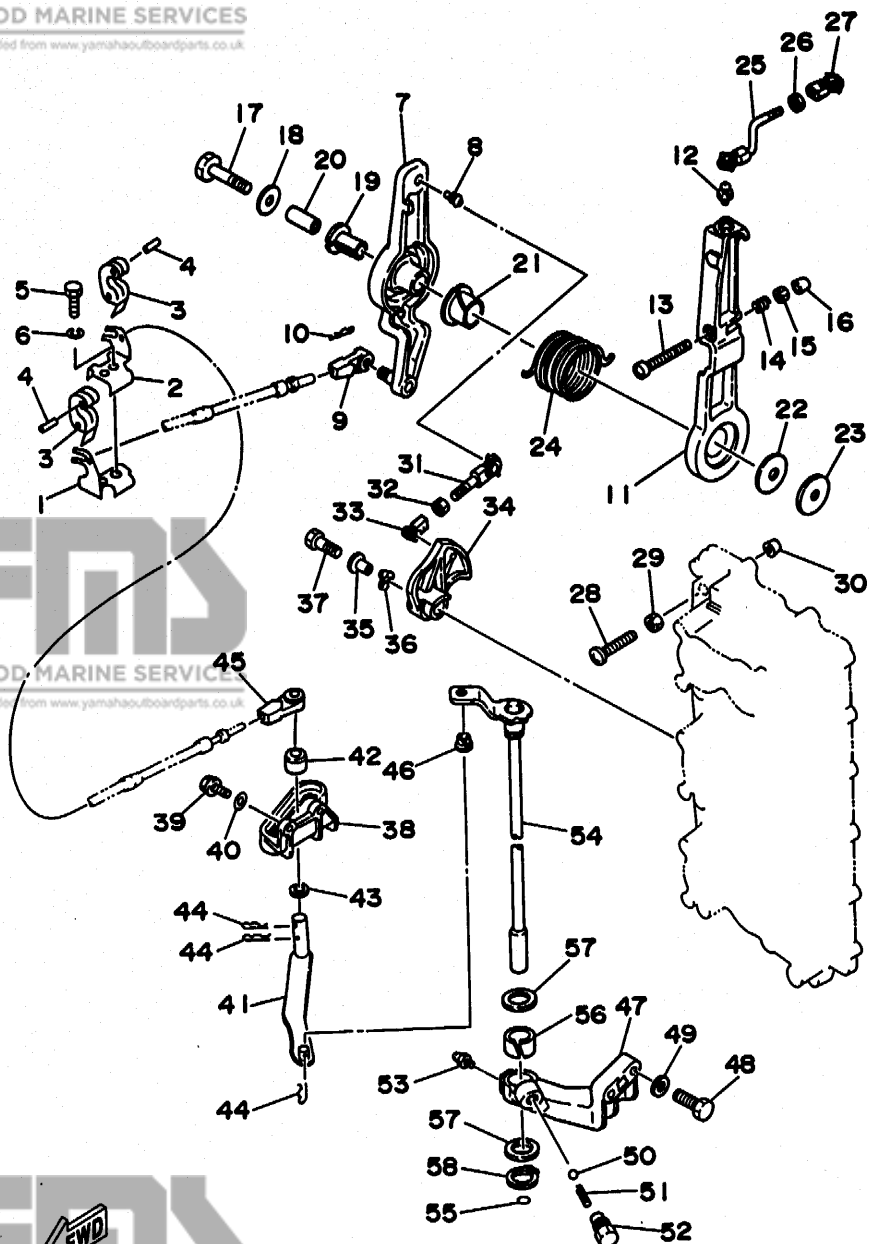
FIG. 14 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64D-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
2	64D-48532-00	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	
3	6E5-48538-00	CLAMP, CABLE 1 COLLIER	2	
4	91690-30012	PIN, SPRING AGRAFFE	2	
5	97095-08020	BOLT BOULON	1	
6	92995-08100	WASHER RONDELLE	1	
7	61H-41632-02-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
8	662-41214-01	JOINT 1 RACCORD 1	1	
9	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
10	90468-18008	CLIP JONG	1	
11	6G5-41631-01-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
12	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	
13	90157-06M11	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
14	90501-16M12	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
15	95380-06600	NUT ECROU	1	
16	688-44194-00	CAP CAPUCHON	1	
17	97013-08045	BOLT BOULON	1	
18	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	
19	90386-12089	BUSH DOUILLE	1	
20	90387-08M16	COLLAR COLLERETTE	1	
21	90386-22M13	BUSH DOUILLE	1	
22	90202-12092	WASHER, PLATE RONDELLE, PLATE	1	
23	90201-08M13	WASHER, PLATE RONDELLE, PLATE	1	
24	90508-29M12	SPRING, TORSION RESSORT, TORSION	1	
25	6G5-41636-01	ROD, MAGNETO CONTROL BIELLE, COMMANDE D'AVANCE	1	
26	95380-05600	NUT ECROU	1	
27	6H1-41237-00	JOINT, LINK RACCORD	1	
28	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	

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FIG. 14 CONTROL

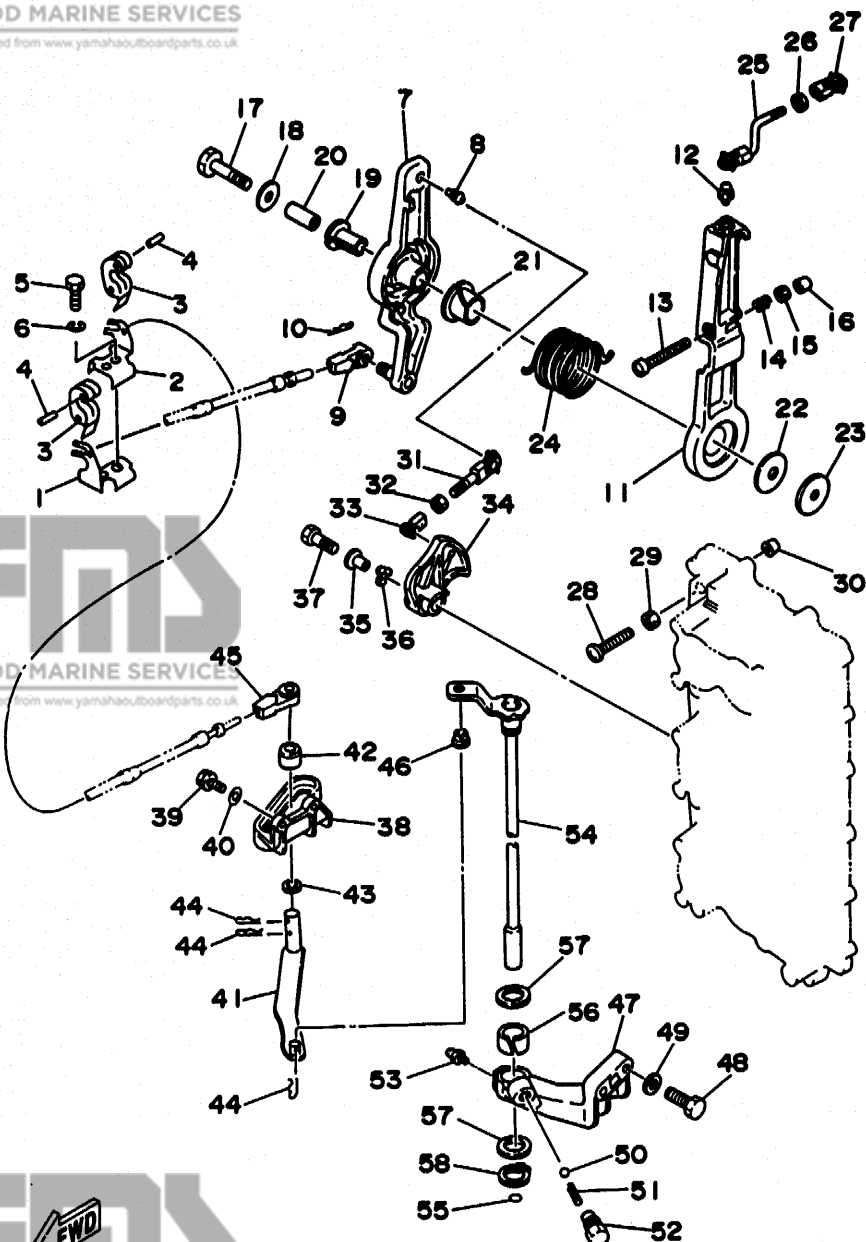
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	95380-06600	NUT ECROU	1	
30	688-44194-00	CAP CAPUCHON	1	
31	6G5-41211-01	LINK, ACCEL. BIELLETTE, ACCELERATION	1	
32	95380-05600	NUT ECROU	1	
33	6H1-41237-00	JOINT, LINK RACCORD	1	
34	6G5-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
35	90387-06M29	COLLAR COLLERETTE	1	
36	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
37	97095-06025	BOLT BOULON	1	
38	6E5-44117-00-94	BRACKET SUPPORT	1	
39	97013-06020	BOLT BOULON	2	
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
41	6E5-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
42	6E5-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
43	90202-08M20	WASHER, PLATE RONDELLE, PLATE	1	
44	90468-18008	CLIP JONC	3	
45	6E5-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
46	90386-06M12	BUSH DOUILLE	1	
47	6E5-44118-01-94	BRACKET SUPPORT	1	
48	97013-08030	BOLT BOULON	2	
49	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
50	93501-04M02	BALL BILLE	1	
51	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
52	648-42715-00	BUSHING COUSSINET	1	
53	93700-06M03	NIPPLE, GREASE PION	1	
54	6E5-44120-03	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG
	6E5-44120-23	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR ULTRA LONG
55	93210-09350	O-RING JOINT TORIQUE	1	

FIG. 14 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90386-16M66	BUSH DOUILLE	1	
57	90202-16061	WASHER, PLATE RONDELLE, PLATE	2	
58	99009-16400	CIRCLIP CIRCLIP	1	



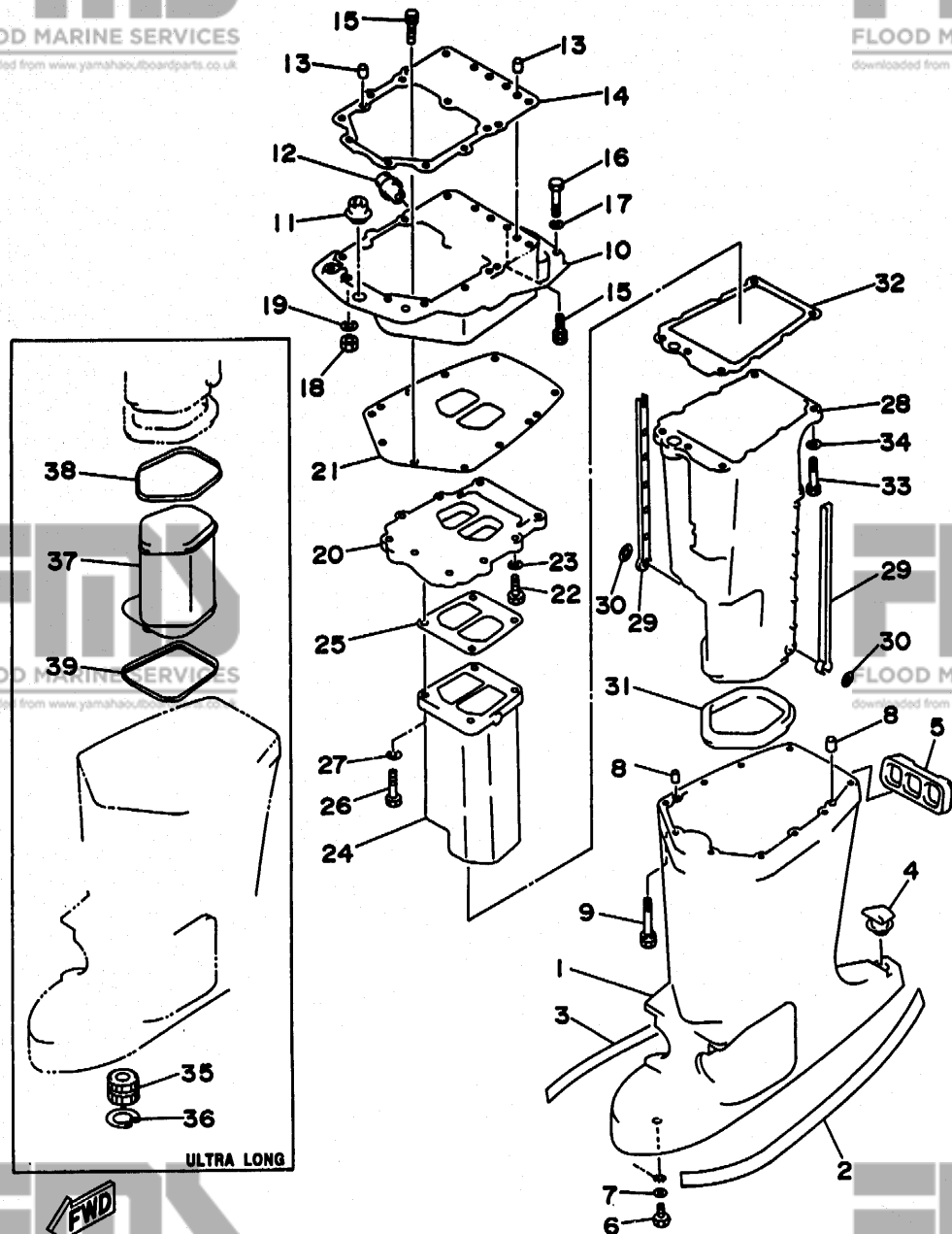
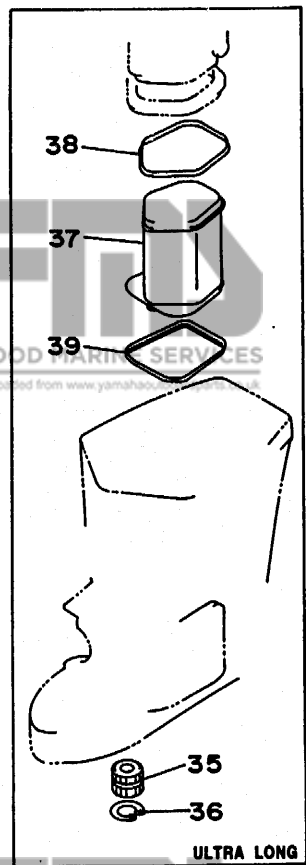


FIG. 15 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-45111-01-8D	CASING, UPPER FOURREAU	1	UR LONG
	6E5-45111-22-8D	CASING, UPPER FOURREAU	1	UR ULTRA LONG
2	6R3-42791-A0	MARK 1 ETIQUETTE 1	1	
3	6R3-42792-A0	MARK ETIQUETTE	1	
4	6E5-45155-00	CAP CAPUCHON	1	
5	6E5-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	
6	97095-06010	BOLT BOULON	1	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
8	93608-12M05	PIN, DOWEL AXE	2	
9	90119-08M78	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
10	6G5-41137-02-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
11	6E5-42724-00	GROMMET PASSE-FIL	1	
12	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	
13	93608-12M05	PIN, DOWEL AXE	2	
14	6G5-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
15	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
16	97095-08045	BOLT BOULON	2	
17	92995-08100	WASHER RONDELLE	2	
18	95380-08700	NUT ECROU	2	
19	92995-08100	WASHER RONDELLE	2	
20	6G5-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
21	6G5-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
22	97095-08030	BOLT BOULON	4	
23	92995-08600	WASHER RONDELLE	4	
24	64D-41132-00-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	
25	6G5-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
26	97095-08045	BOLT BOULON	4	
27	92995-08600	WASHER RONDELLE	4	

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28	6E5-14711-01-5B	MUFFLER 1 POT D'ECHAPPEMENT 1
29	6E5-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPEMENT
30	90183-05M02	NUT, SPRING ECROU, RESSORT
31	6E5-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE
32	6E5-41135-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT
33	97095-08045	BOLT BOULON
34	92995-08600	WASHER RONDELLE
35	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR
36	93420-36M01	CIRCLIP CIRCLIP TYPE R
37	64D-14721-20-5B	MUFFLER 2 POT D'ECHAPPEMENT 2
38	64D-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE
39	64D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC

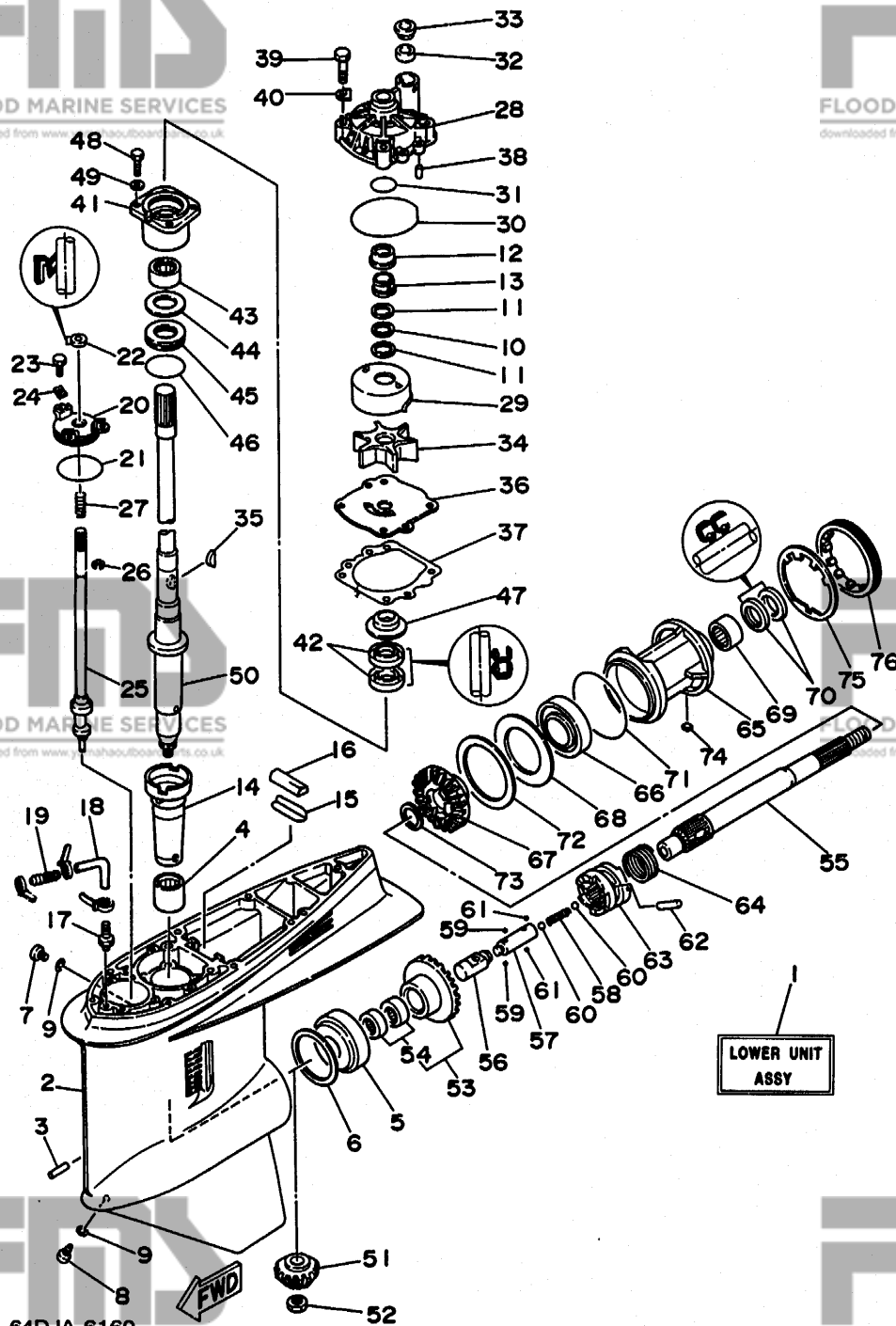


FIG. 16 LOWER CASING, DRIVE 1 (150/175/200)
FIG. 16 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64D-45300-00-8D	LOWER UNIT ASSY (150/175) UNITE INFERIEURE (ENS.) (150/175) (REF.NO. 2 ~ 76)	1	UR LONG
	64E-45300-00-8D	LOWER UNIT ASSY (200) UNITE INFERIEURE (ENS.) (200) (REF.NO. 2 ~ 76)	1	UR LONG
	64D-45300-20-8D	LOWER UNIT ASSY (150/175) UNITE INFERIEURE (ENS.) (150/175) (REF.NO. 2 ~ 76)	1	UR ULTRA LONG
	64E-45300-20-8D	LOWER UNIT ASSY (200) UNITE INFERIEURE (ENS.) (200) (REF.NO. 2 ~ 76)	1	UR ULTRA LONG
2	6J9-45301-03-8D	CASING, LOWER BEQUILLE	1	
3	91690-30016	PIN, SPRING AGRAFFE	1	
4	93311-928U5	BEARING, CYLINDRICAL ROULEMENT	1	
5	93332-000V3	BEARING ROULEMENT	1	
6	6G5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6G5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6G5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6G5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6G5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6G5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6G5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
9	90430-08020	GASKET JOINT	2	
10	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	
11	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	
12	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	
13	61A-45538-00	SPACER 1 ENTRETOISE	1	
14	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
15	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	UR LONG
	64D-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	UR ULTRA LONG
16	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	

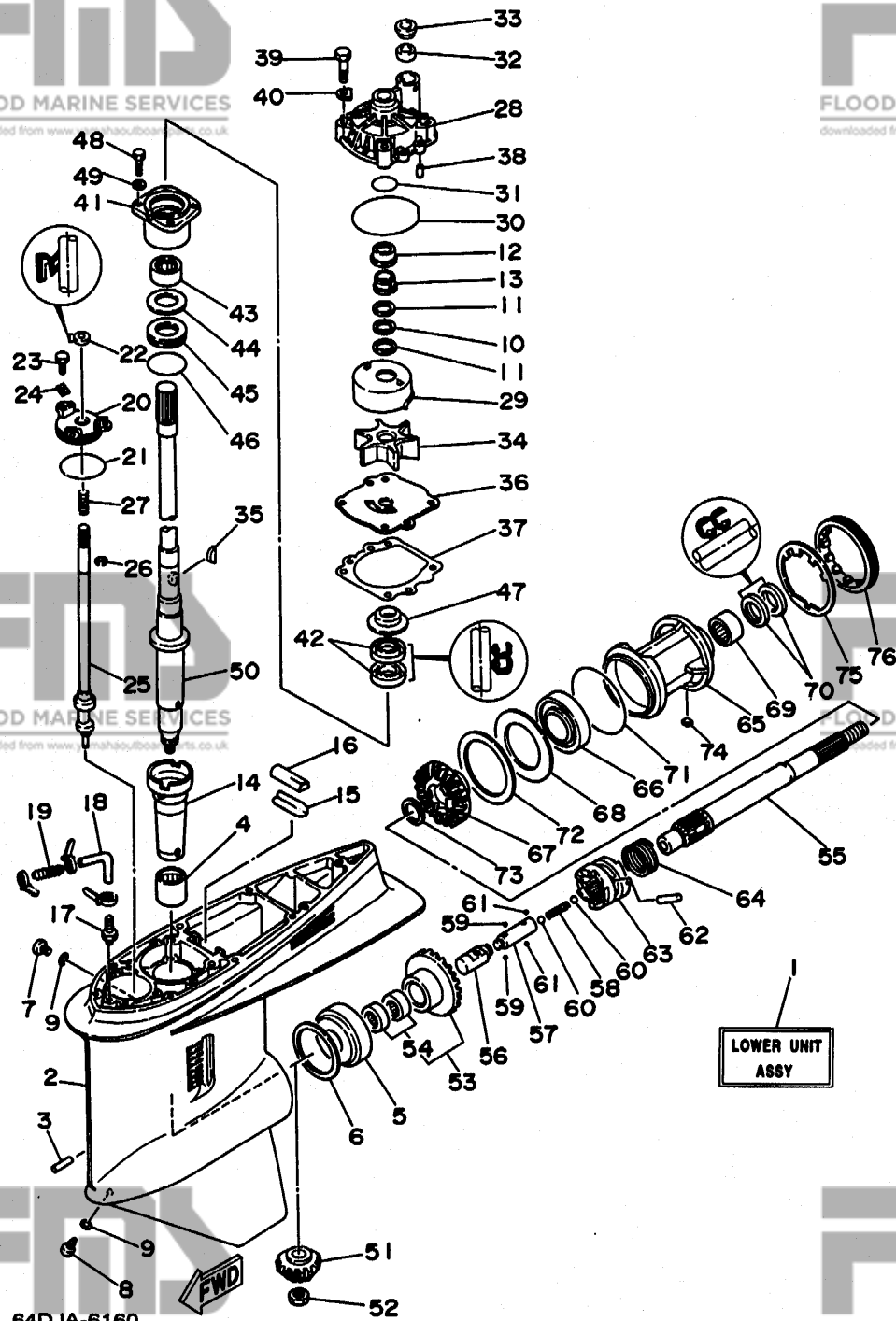


FIG. 16 LOWER CASING. DRIVE 1 (150/175/200)
FIG. 16 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
18	90445-07ME8	HOSE DURITE	1	UR LONG
	90445-07ME9	HOSE DURITE	1	UR ULTRA LONG
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
20	6E5-45321-00	PLATE PLAQUETTE	1	
21	93210-58677	O-RING JOINT TORIQUE	1	
22	93106-09014	OIL SEAL JOINT SPY	1	
23	97095-06020	BOLT BOULON	3	
24	90209-06M04	WASHER RONDELLE	3	
25	6G5-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	
26	99001-08600	CIRCLIP CIRCLIP	1	
27	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
29	61A-44322-01	INSERT, CARTRIDGE CUVETTE	1	
30	93210-86M38	O-RING JOINT TORIQUE	1	
31	93210-37M67	O-RING JOINT TORIQUE	1	
32	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
33	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
34	6E5-44352-00	IMPELLER TURBINE	1	
35	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
36	6G5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
37	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
38	93606-12019	PIN, DOWEL GOUPILLE	2	
39	97095-08045	BOLT BOULON	4	
40	90209-08M02	WASHER RONDELLE	4	
41	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
42	93101-28M16	OIL SEAL JOINT SPY	2	
43	93315-430V5	BEARING, CYLINDRICAL ROULEMENT	1	

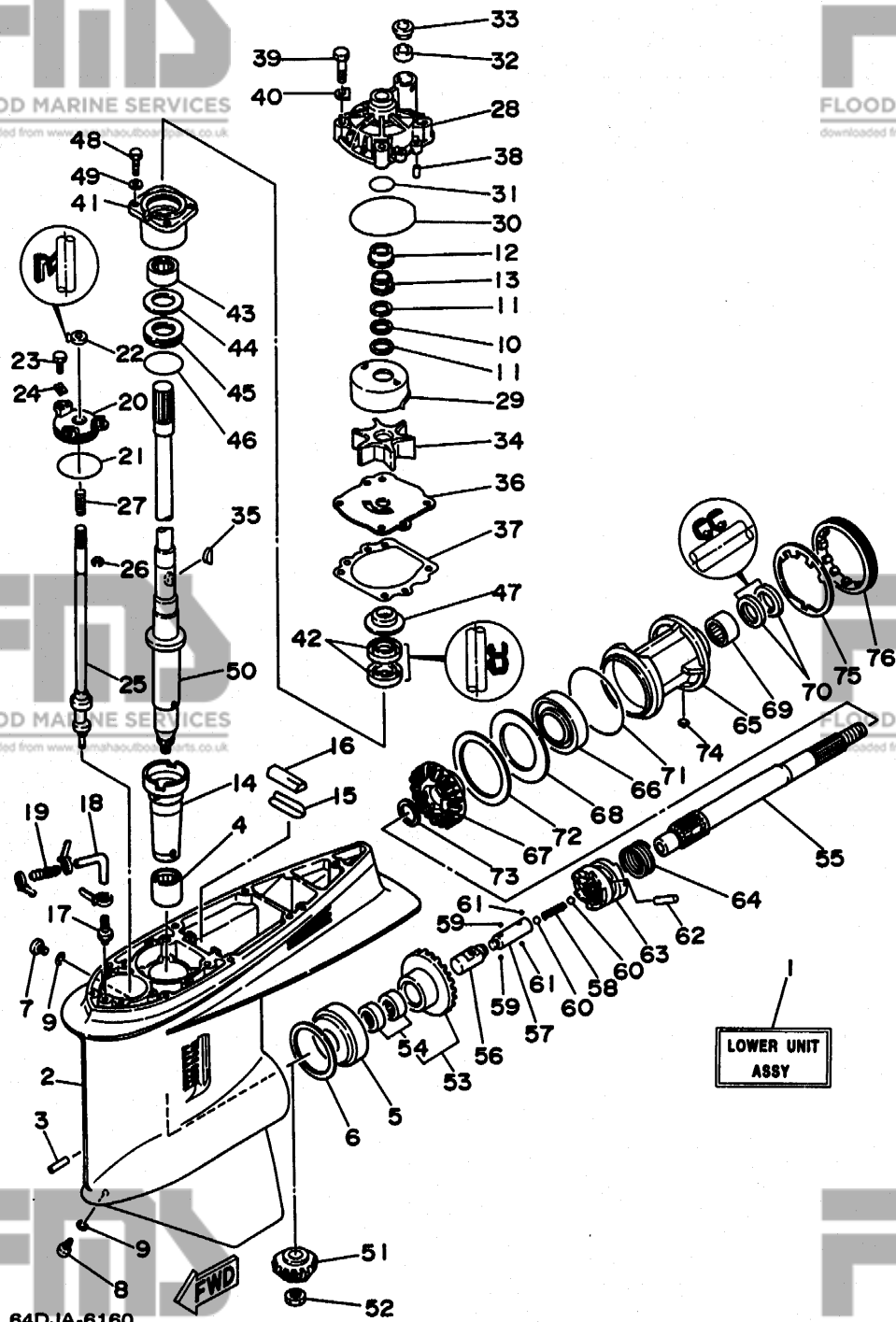


FIG. 16 LOWER CASING, DRIVE 1 (150/175/200)
FIG. 16 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
45	93341-930V2	BEARING, THRUST CERVEAUX DE DIRECTION	1	
46	93210-54534	O-RING JOINT TORIQUE	1	
47	6E5-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	
48	97095-08025	BOLT BOULON	4	
49	92995-08600	WASHER RONDELLE	4	
50	6G5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1 UR LONG	
	6G5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1 UR ULTRA LONG	
51	6G5-45551-01	PINION PIGNON D'ATTAQUE	1 UR 150/175	
	6G5-45551-10	PINION PIGNON D'ATTAQUE	1 UR 200	
52	90170-16M01	NUT ECROU	1	
53	6G5-45560-01	GEAR PIGNON	1 UR 150/175	
	6G5-45560-10	GEAR PIGNON	1 UR 200	
54	93315-425V3	BEARING, CYLINDRICAL ROULEMENT	2	
55	6J9-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
56	6E5-45641-01	SHIFTER EMBRAYAGE	1	
57	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSSOIR	1	
58	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
59	93507-32031	BALL BILLE	2	
60	93511-32027	BALL BILLES	2	
61	93503-16010	BALL BILLE	2	
62	90250-08M07	PIN, STRAIGHT GOUILLE, DROITE	1	

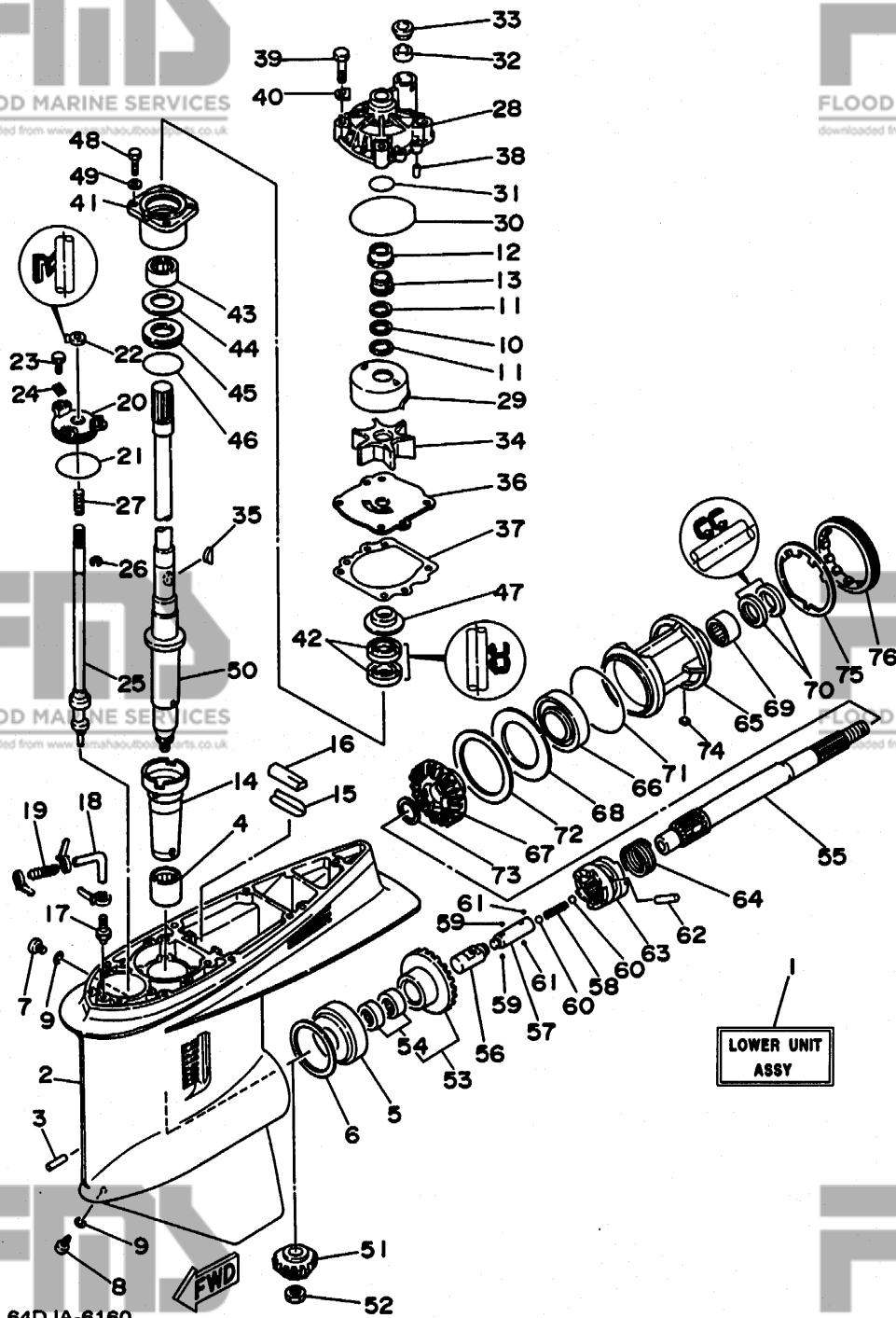


FIG. 16 LOWER CASING. DRIVE 1 (150/175/200)
FIG. 16 BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
63	6G5-45631-00	CLUTCH, DOG CRABOT	1	UR 150/175
	6G5-45631-10	CLUTCH, DOG CRABOT	1	UR 200
64	6E5-45633-01	RING, CROSS PIN JONC, GOUPILE CRABOT	1	
65	6J9-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
66	93306-209U0	BEARING ROULEMENT	1	
67	6G5-45571-02	GEAR PIGNON	1	
68	6G5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
69	93315-430U8	BEARING, CYLINDRICAL ROULEMENT	1	
70	93101-30M17	OIL SEAL JOINT SPY	2	
71	93210-97M55	O-RING JOINT TORIQUE	1	
72	6G5-45577-02-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6G5-45577-02-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6G5-45577-02-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6G5-45577-02-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6G5-45577-02-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6G5-45577-02-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6G5-45577-02-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
73	90201-30M92	WASHER, PLATE RONDELLE, PLATE	1	
74	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE	1	
75	6G5-45383-01	WASHER, CLAW FREIN D'ECROU	1	
76	6G5-45384-00	NUT ECROU	1	

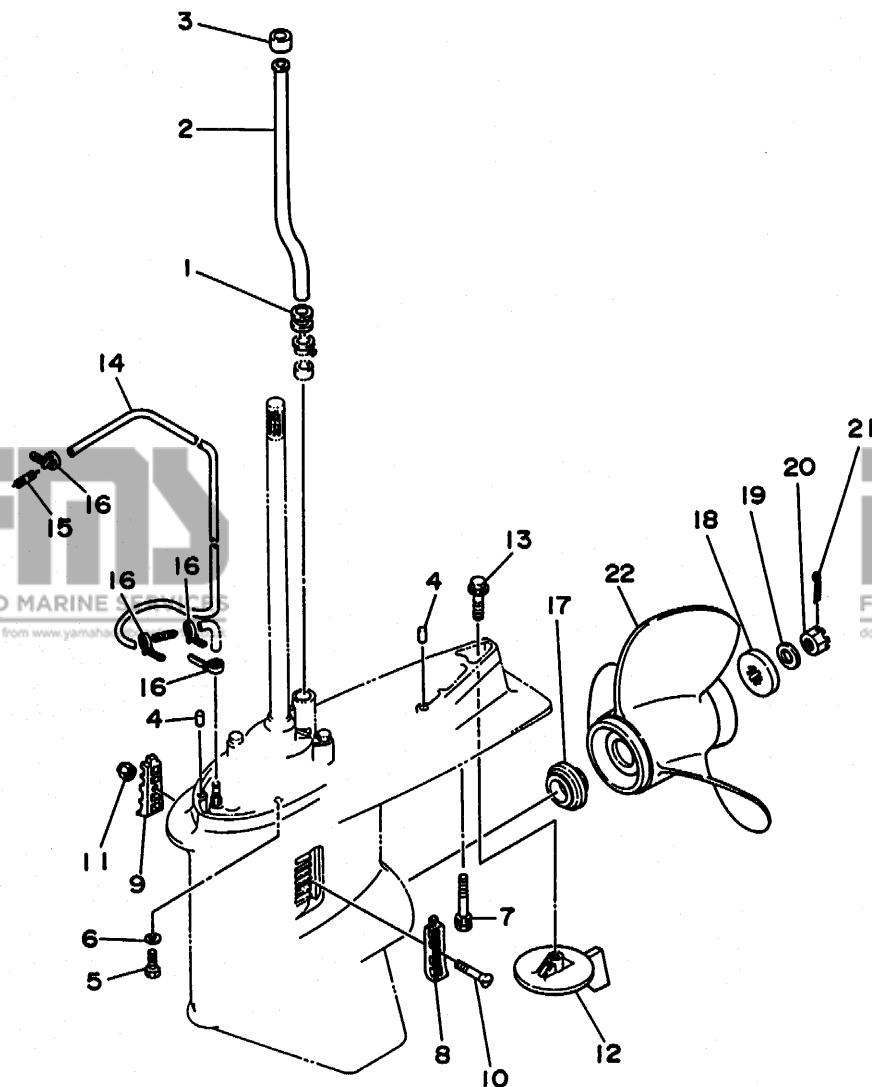
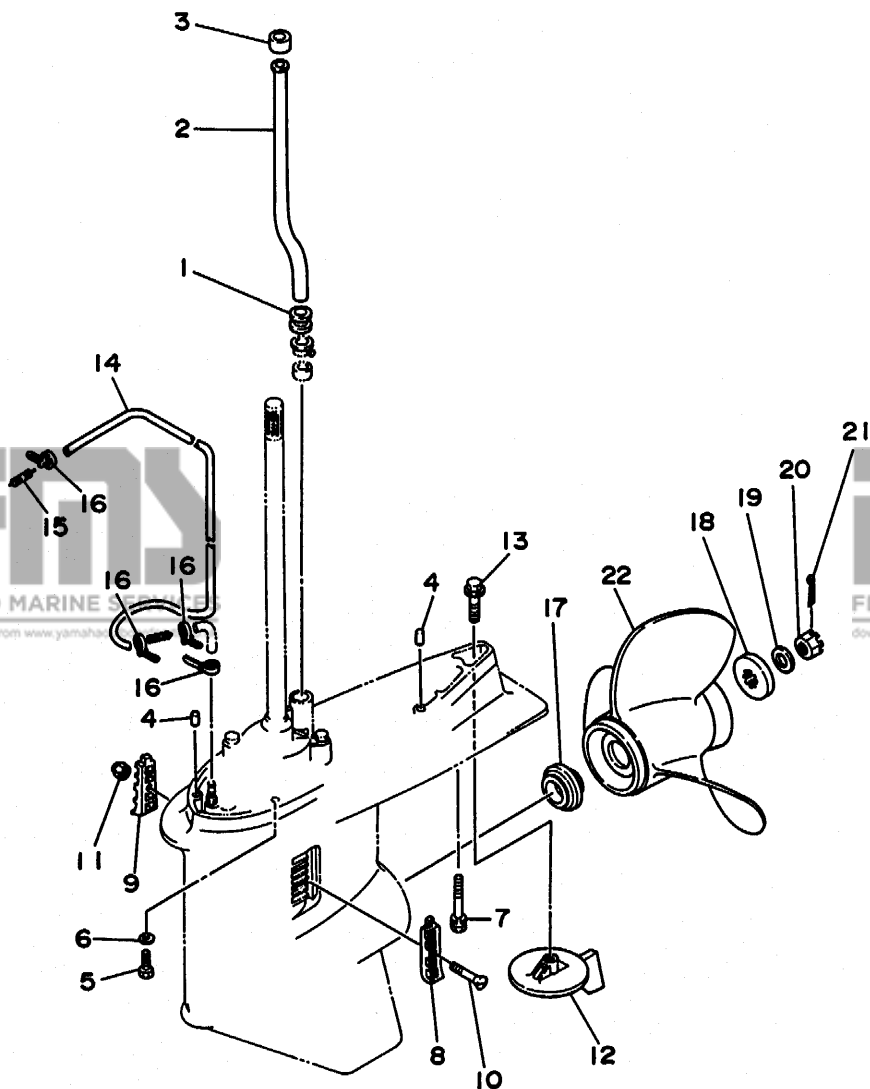


FIG. 17 LOWER CASING. DRIVE 2 (150/175/200)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 2 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
2	6E5-44361-00	TUBE, WATER TUBE D'EAU	1	UR LONG
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
4	93608-12M05	PIN, DOWEL AXE	2	
5	97075-10045	BOLT BOULON	6	
6	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
8	6J9-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	6J9-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
10	90142-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
11	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
12	6J9-45371-01	TAB-TRIM ANODE DERIVE	1	
13	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
14	90445-07M33	HOSE DURITE	1	
15	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
16	90465-11M10	CLAMP BRIDE	4	
17	6E5-45987-01	SPACER ENTRETOISE	1	
18	688-45997-01	SPACER ENTRETOISE	1	
19	92990-18200	WASHER RONDELLE, PLATE	1	
20	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	
21	91490-40030	PIN, COTTER GOUPILLE	1	
22	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1	UR
	6G5-45943-01-98	HELICE (3X15-1/4"X15"-M)	1	UR
	6G5-45945-01-98	PROPELLER (3X13-3/4"X21"-M)	1	UR
	6G5-45947-01-98	HELICE (3X13-3/4"X21"-M)	1	UR
	6G5-45949-00-98	PROPELLER (3X14"X19"-M)	1	UR
	6G5-45952-00-98	HELICE (3X14"X19"-M)	1	UR
	6G5-45952-00-98	PROPELLER (3X14-1/2"X17"-M)	1	UR
	6G5-45952-00-98	HELICE (3X14-1/2"X17"-M)	1	UR
	6G5-45952-00-98	PROPELLER (3X13-1/2"X23"-M)	1	UR
	6G5-45952-00-98	HELICE (3X13-1/2"X23"-M)	1	UR
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1	UR
	6G5-45952-00-98	HELICE (3X14-5/8"X16"-M)	1	UR

FIG. 17 LOWER CASING. DRIVE 2 (150/175/200)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 2 (150/175/200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M) HELICE (3X13-3/8"X25"-M)	1 UR	
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M) HELICE (3X15-3/4"X13"-M)	1 UR	
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) HELICE (3X15-1/4"X15"-M)	1 UR	
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) HELICE (3X13-3/4"X21"-M)	1 UR	
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2) HELICE (3X13-3/4"X19"-M2)	1 UR	
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M) HELICE (3X13-3/8"X23"-M)	1 UR	
	6G5-45978-02-98	PROPELLER (3X13-3/4"X17"-M) HELICE (3X13-3/4"X17"-M)	1 UR	
	6R4-45970-A0	PROPELLER (3X15-1/4"X19"-M) HELICE (3X15-1/4"X19"-M)	1 UR	
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M) HELICE (3X14-7/8"X21"-M)	1 UR	
	6R4-45974-A0	PROPELLER (3X14-7/8"X23"-M) HELICE (3X14-7/8"X23"-M)	1 UR	
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M) HELICE (3X15-1/4"X17"-M)	1 UR	
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M) HELICE (3X14-1/2"X15"-M)	1 UR	



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90445-07MA3	4-30
90445-07ME8	16-18
90445-07ME9	16-18
90445-07M28	4-10
90445-07M33	17-14
90445-07M45	4-11
90445-07M46	4-12
90445-07M59	4-13
90445-07M72	6-10
90445-07M83	6-12
90445-07M87	6-14
90445-07M89	6-11
90445-09226	2-20
90445-11M00	7-13
90445-11M81	7-13
90446-07M36	6-15
90446-15M07	8-47
90464-07M05	4-14
	6-16
90464-13M34	7-34
90464-16039	20- 7
	22-12
90465-07M20	4-15

PART NO. NO. PIECES	REF. NO.
90465-07M20	6-18
90465-08M33	22-18
	23-11
90465-08M51	22-11
90465-08028	2-30
	20- 4
	23-21
90465-10M14	23-12
90465-11M10	6- 9
	7- 5
	7- 8
	7-14
	7-33
	8- 3
	8- 4
	8-14
	8-15
	8-19
	8-38
	8-39
	8-45
	8-46
	12- 3
	17-16
90465-12M25	23-49
90465-13M36	2-29
	23-43
90468-05M03	6-27
90468-07M02	6-17
90468-18008	14-10
	14-44
90480-06M19	10- 2
90480-09M12	22-21
90480-20M05	2-23
90480-22M15	10-25
90480-25161	23- 5
90501-11M10	16-27
	18-26
90501-12082	14-51
90501-16M11	2-22
90501-16M12	14-14
90501-16M28	12-25
90501-16M37	16-58
	18-57
90506-14M24	11-38
90506-16M34	10-18
90508-29M12	14-24
91490-40030	17-21

PART NO. NO. PIECES	REF. NO.
91490-40030	19-18
91690-30012	14- 4
91690-30016	6- 2
	16- 3
	18- 3
91690-30020	11-37
92990-05600	4- 5
	8-22
92990-06600	1-22
	1-27
	2- 7
	2-12
	2-19
	2-27
	3- 8
	3-18
	4-19
	7-21
	8-36
	9- 8
	10-17
	10-24
	10-32
	10-35
	10-39
	11- 8
	11-12
	14-40
	15- 7
	20-12
	20-18
	22- 8
	22-10
	22-14
	22-17
	22-29
	23- 4
	23-14
	23-17
	23-23
	23-26
	23-41
	23-48
	23-51
92990-08100	1-18
92990-08600	14-49
92990-10100	11-14
	12-23

PART NO. NO. PIECES	REF. NO.
92990-10100	12-37
	17- 6
	19- 6
92990-10600	11-15
	23-20
92990-18200	17-19
	19-16
92995-06100	4-22
	8-11
	9- 3
	11- 5
92995-08100	14- 6
	15-17
	15-19
92995-08600	15-23
	15-27
	15-34
	16-49
	18-48
	21-20
92995-14600	12-20
93101-22M15	3-15
	24-12
93101-28M16	16-42
	18-41
	25-14
93101-30M17	16-70
	18-71
	25-17
93102-08M43	13- 6
93102-35M13	3-14
	24-11
93102-40M38	3- 5
	24- 9
93106-09014	16-22
	18-21
	25-10
93109-38M02	12- 4
93210-03261	23-27
93210-09350	14-55
93210-10M74	13-58
93210-13595	6-21
93210-18M75	13-56
93210-19MA7	6- 6
93210-32738	8- 8
93210-37M67	16-31
	18-30
	25-12

PART NO. NO. PIECES	REF. NO.
93210-37M67	25-21
93210-54534	16-46
	18-45
	25-15
93210-58677	16-21
	18-20
	25- 9
93210-74M35	3-16
	24-13
93210-86M38	16-30
	18-29
	25-11
	25-20
93210-97M55	16-71
	18-72
	25-16
93211-04384	3- 6
	24-10
93300-608U0	13- 7
93306-208U0	3-11
93306-209U0	16-66
93310-323V6	3-26
93310-836V2	3-28
93310-954U1	3- 9
93311-928U5	16- 4
	18- 4
93311-940U3	3- 4
93315-425V3	16-54
	18-53
93315-430U8	16-69
	18-70
93315-430V5	16-43
	18-42
93332-000V3	16- 5
93332-00048	18-65
93341-440U5	18-68
93341-465U4	18- 6
93341-930V2	16-45
	18-44
93390-000U2	18- 5
93410-18M02	11-42
93410-37M04	12-11
93410-40M03	3-12
93420-36M01	15-36
93501-04M02	14-50
93503-16010	16-61
	18-60
93507-32031	16-59

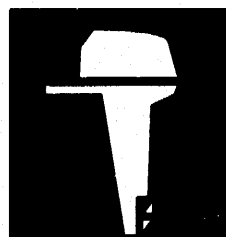
PART NO. NO. PIECES	REF. NO.
93507-32031	18-58
93511-32027	16-60
	18-59
93606-12019	16-38
	18-37
	25-25
93608-12M05	15- 8
	15-13
	17- 4
	19- 4
93608-12063	1-10
93700-06M03	11-16
	11-26
	14-53
94702-00247	2-31
94702-00271	2-31
95380-03600	8-32
95380-05600	6-25
	14-26
	14-32
95380-06600	4-21
	7-22
	9- 4
	14-15
	14-29
95380-08600	8-12
95380-08700	15-18
95380-12600	11-46
95380-14800	12-19
95780-10300	12- 6
97013-06012	22- 9
	22-13
97013-06020	1-21
	1-26
	2-26
	3- 7
	14-39
97013-06025	4-18
97013-06045	2-11
97013-06055	22- 7
97013-06070	20-11
97013-08020	1-17
97013-08030	14-48
97013-08045	14-17
97014-06035	2-18
97075-08035	10-28
97075-10045	17- 5
	19- 5

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PART NO. NO. PIECES	REF. NO.
97080-06100	7-20
97090-06012	10-16
97095-06010	11- 7
	11-30
	15- 6
97095-06012	9- 7
	22-28
	23-13
	23-22
	23-31
	23-50
97095-06016	10-23
	23-25
	23-40
97095-06020	3-17
	10-31
	10-34
	10-38
	16-23
	18-22
	23- 3
	23-16
	23-47
97095-06025	14-37
97095-06030	2- 6
	11- 4
97095-06040	10- 9
97095-06050	8-35
97095-08016	21-19
97095-08020	14- 5
97095-08025	16-48
	18-47
97095-08030	15-22
97095-08045	15-16
	15-26
	15-33
	16-39
	18-38
	25-26
97095-10045	12-22
	12-36
97095-10050	11-13
97313-06014	8-10
97880-06018	20-15
97885-06016	12- 2
	12-26
97980-05108	5-28
97980-05116	5-26

PART NO. NO. PIECES	REF. NO.
97980-05116	5-26
97985-06210	20-17
98580-05012	20- 6
98580-05016	4- 4
98580-05035	8-21
98580-06012	11-11
98580-06020	22-16
98780-04015	1-15
99001-08600	16-26
	18-25
99009-16400	14-58

PART NO. NO. PIECES	REF. NO.
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**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

150FETO	'96	(64C)
175DETO	'96	(64D)
200FETO	'96	(64E)
L150FETO	'96	(64G)
L200FETO	'96	(64H)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

150FETO '96 (64C) ,175DETO '96 (64D) ,200FETO '96 (64E)
L150FETO '96 (64G),L200FETO '96 (64H)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

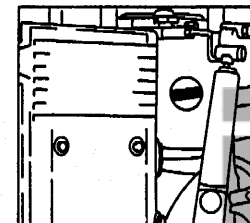
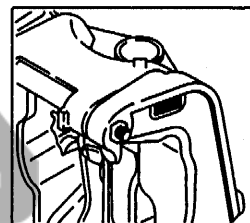
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
150FETO	L	: 350101	~
	UL	: 500103	~
175DETO	L	: 350101	~
	UL	: 500103	~
200FETO	L	: 350101	~
	UL	: 500101	~
L150FETO	L	: 350101	~
	UL	: 500101	~
L200FETO	L	: 350101	~
	UL	: 500103	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

150FETO '96 (64C), 175DETO '96 (64D), 200FETO '96 (64E)
L150FETO '96 (64G), L200FETO '96 (64H)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

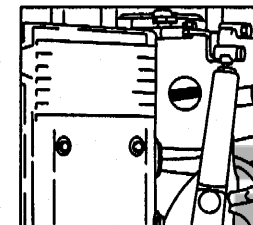
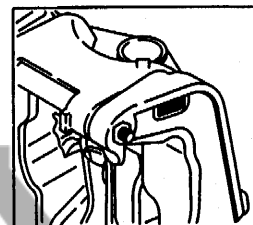
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
150FETO	L	: 350101	~
	UL	: 500103	~
175DETO	L	: 350101	~
	UL	: 500103	~
200FETO	L	: 350101	~
	UL	: 500101	~
L150FETO	L	: 350101	~
	UL	: 500101	~
L200FETO	L	: 350101	~
	UL	: 500103	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig. 17)

FIG. 1	CYLINDER. CRANKCASE 1	A6, A7
FIG. 2	CYLINDER. CRANKCASE 2	B1, B2
FIG. 3	CRANKSHAFT. PISTON	B3, B4
FIG. 4	INTAKE	B5, B6
FIG. 5	CARBURETOR	B7, C1
FIG. 6	OIL PUMP	C2, C3
FIG. 7	OIL TANK	C4, C5
FIG. 8	FUEL	C6, C7
FIG. 9	TOP COWLING	D1
FIG. 10	BOTTOM COWLING	D2, D3
FIG. 11	BRACKET 1	D4, D5
FIG. 12	BRACKET 2	D6, D7
FIG. 13	POWER TRIM & TILT ASSY 1	E1~E3
FIG. 14	CONTROL	E4~E6
FIG. 15	UPPER CASING	E7, F1
FIG. 16	LOWER CASING. DRIVE 1 (150/175/200)	F2~F5
FIG. 17	LOWER CASING. DRIVE 2 (150/175/200)	F6, F7
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Sheet 2/2 (Fig. 18 to Fig. 25)

FIG. 18	LOWER CASING. DRIVE 3 (L150/L200)	A6~B2
FIG. 19	LOWER CASING. DRIVE 4 (L150/L200)	B3, B4
FIG. 20	GENERATOR	B5
FIG. 21	STARTING MOTOR	B6
FIG. 22	ELECTRICAL 1	B7, C1
FIG. 23	ELECTRICAL 2	C2, C3
FIG. 24	REPAIR KIT 1	C4, C5
FIG. 25	REPAIR KIT 2	C6, C7
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TABLE DES MATIERES

Feuille 1/2 (Fig. 1 ~ Fig. 17)

FIG. 1	CYLINDRE. CARTER 1	A6, A7
FIG. 2	CYLINDRE. CARTER 2	B1, B2
FIG. 3	VILEBREQUIN. PISTON	B3, B4
FIG. 4	ADMISSION	B5, B6
FIG. 5	CARBURATEUR	B7, C1
FIG. 6	POMPE A HUILE	C2, C3
FIG. 7	RESERVOIR A PETROLE	C4, C5
FIG. 8	CARBURANT	C6, C7
FIG. 9	CAPOT SUPERIEUR	D1
FIG. 10	CAPOT INFERIEUR	D2, D3
FIG. 11	SUPPORT 1	D4, D5
FIG. 12	SUPPORT 2	D6, D7
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1	E1~E3
FIG. 14	COMMANDE	E4~E6
FIG. 15	FOURREAU	E7, F1
FIG. 16	BOITIER D'HELICE, TRANSMISSION 1 (150/175/200)	F2~F5
FIG. 17	BOITIER D'HELICE, TRANSMISSION 2 (150/175/200)	F6, F7

INDEX NUMERIQUE

Feuille 2/2 (Fig. 18 ~ Fig. 25)

FIG. 18	BOITIER D'HELICE, TRANSMISSION 3 (L150/L200)	A6~B2
FIG. 19	BOITIER D'HELICE, TRANSMISSION 4 (L150/L200)	B3, B4
FIG. 20	GENERATRICE	B5
FIG. 21	DEMARREUR ELECTRIQUE	B6
FIG. 22	PARTIE ELECTRIQUE 1	B7, C1
FIG. 23	PARTIE ELECTRIQUE 2	C2, C3
FIG. 24	KITS DE REPARATION 1	C4, C5
FIG. 25	KITS DE REPARATION 2	C6, C7

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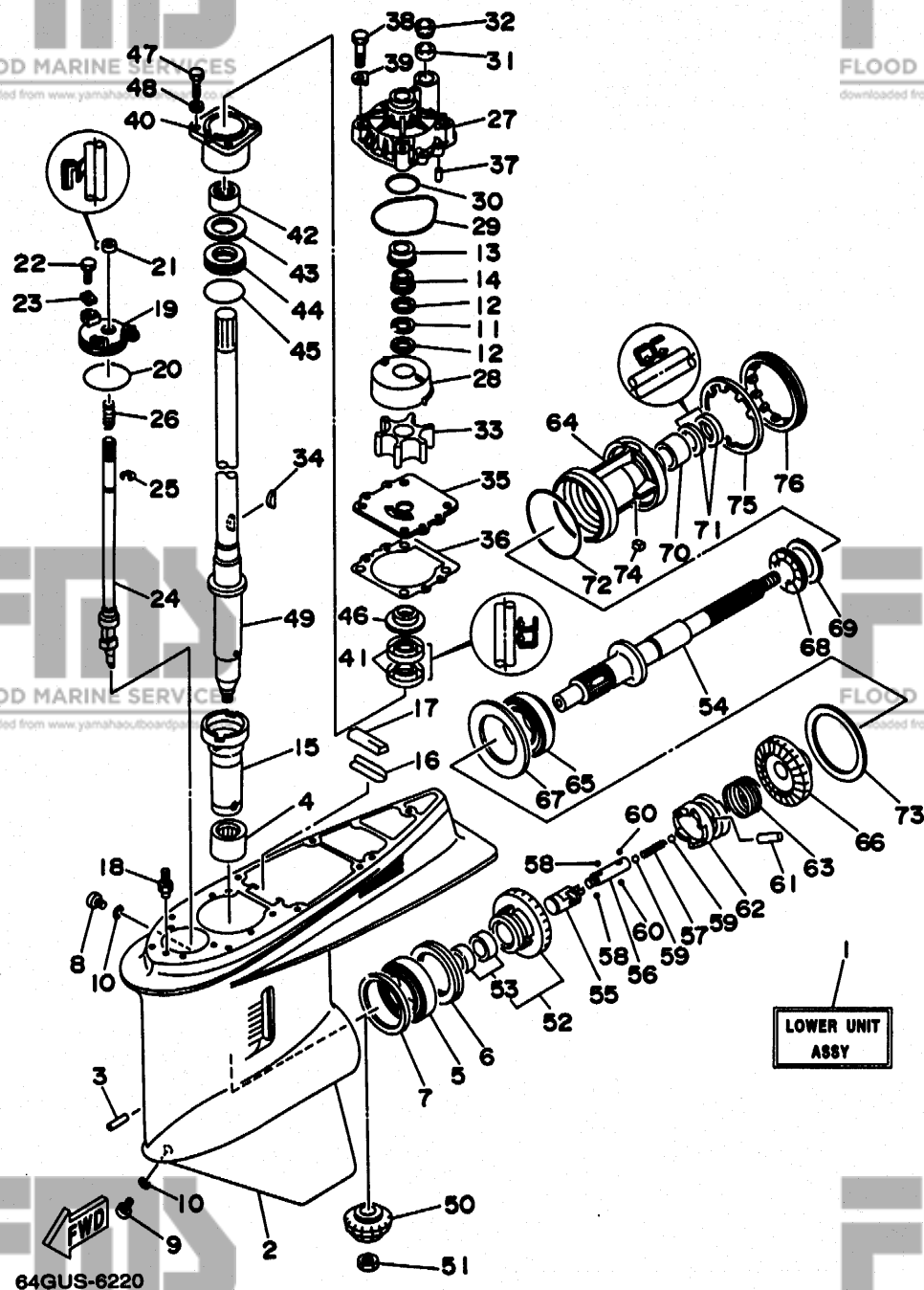


FIG. 18 LOWER CASING, DRIVE 3 (L150/L200)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 3 (L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64G-45300-00-8D	LOWER UNIT ASSY (L150) UNITE INFERIEURE (ENS.) (L150) (REF.NO. 2 ~ 76)	1	UR LONG
	64H-45300-00-8D	LOWER UNIT ASSY (L200) UNITE INFERIEURE (ENS.) (L200) (REF.NO. 2 ~ 76)	1	UR LONG
	64G-45300-20-8D	LOWER UNIT ASSY (L150) UNITE INFERIEURE (ENS.) (L150) (REF.NO. 2 ~ 76)	1	UR ULTRA LONG
	64H-45300-20-8D	LOWER UNIT ASSY (L200) UNITE INFERIEURE (ENS.) (L200) (REF.NO. 2 ~ 76)	1	UR ULTRA LONG
2	6J9-45301-03-8D	CASING, LOWER BEQUILLE		
3	91690-30016	PIN, SPRING AGRAFFE	1	
4	93311-928U5	BEARING, CYLINDRICAL ROULEMENT	1	
5	93390-000U2	BEARING ROULEMENT	1	
6	93341-465U4	BEARING, THRUST CERVEAUX DE DIRECTION	1	
7	6G5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6G5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6G5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6G5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6G5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6G5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6G5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	90430-08020	GASKET JOINT	2	
11	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	
12	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	
13	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	
14	61A-45538-00	SPACER 1 ENTRETOISE	1	
15	6G5-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
16	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	UR LONG
	64D-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	UR ULTRA LONG

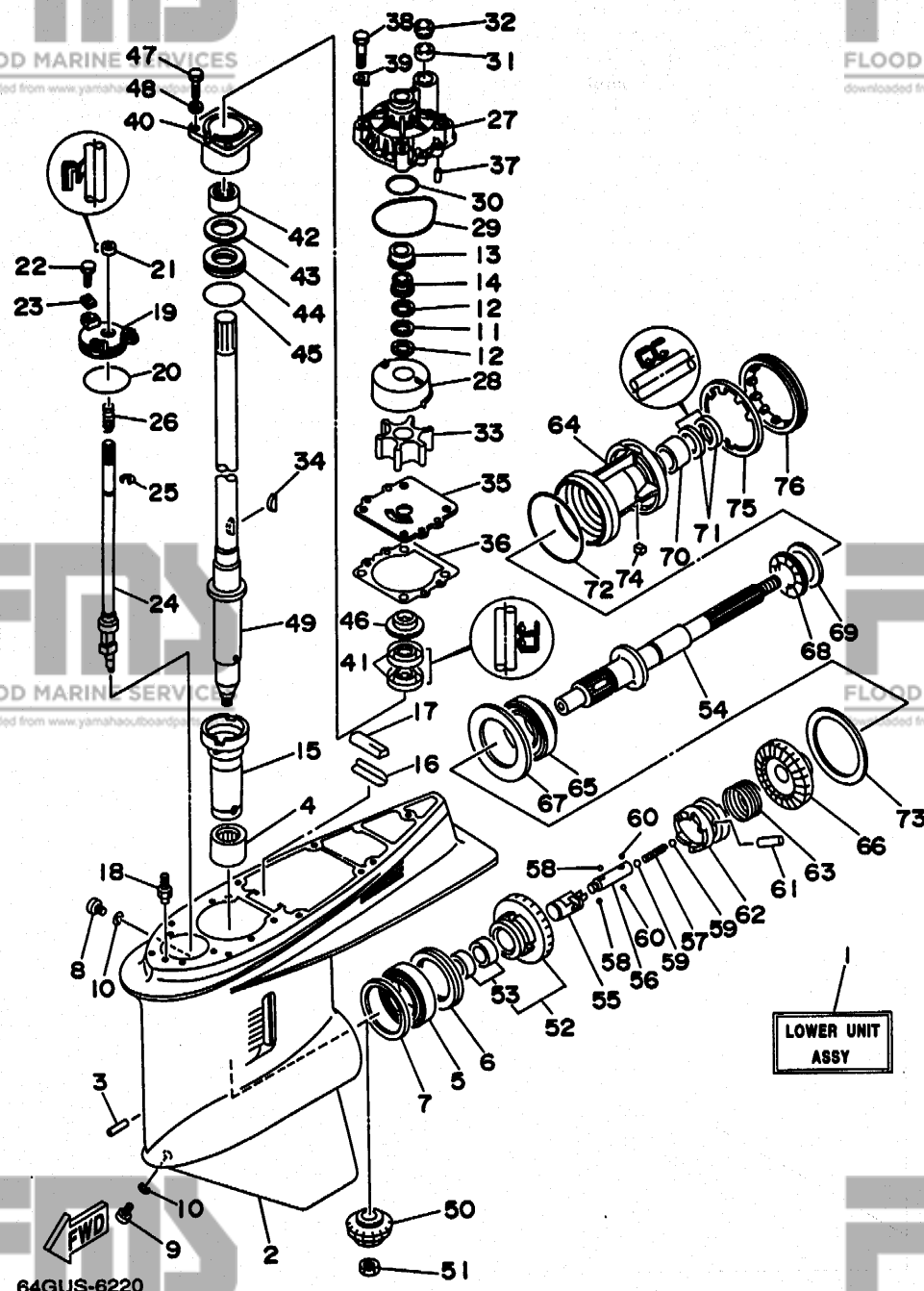
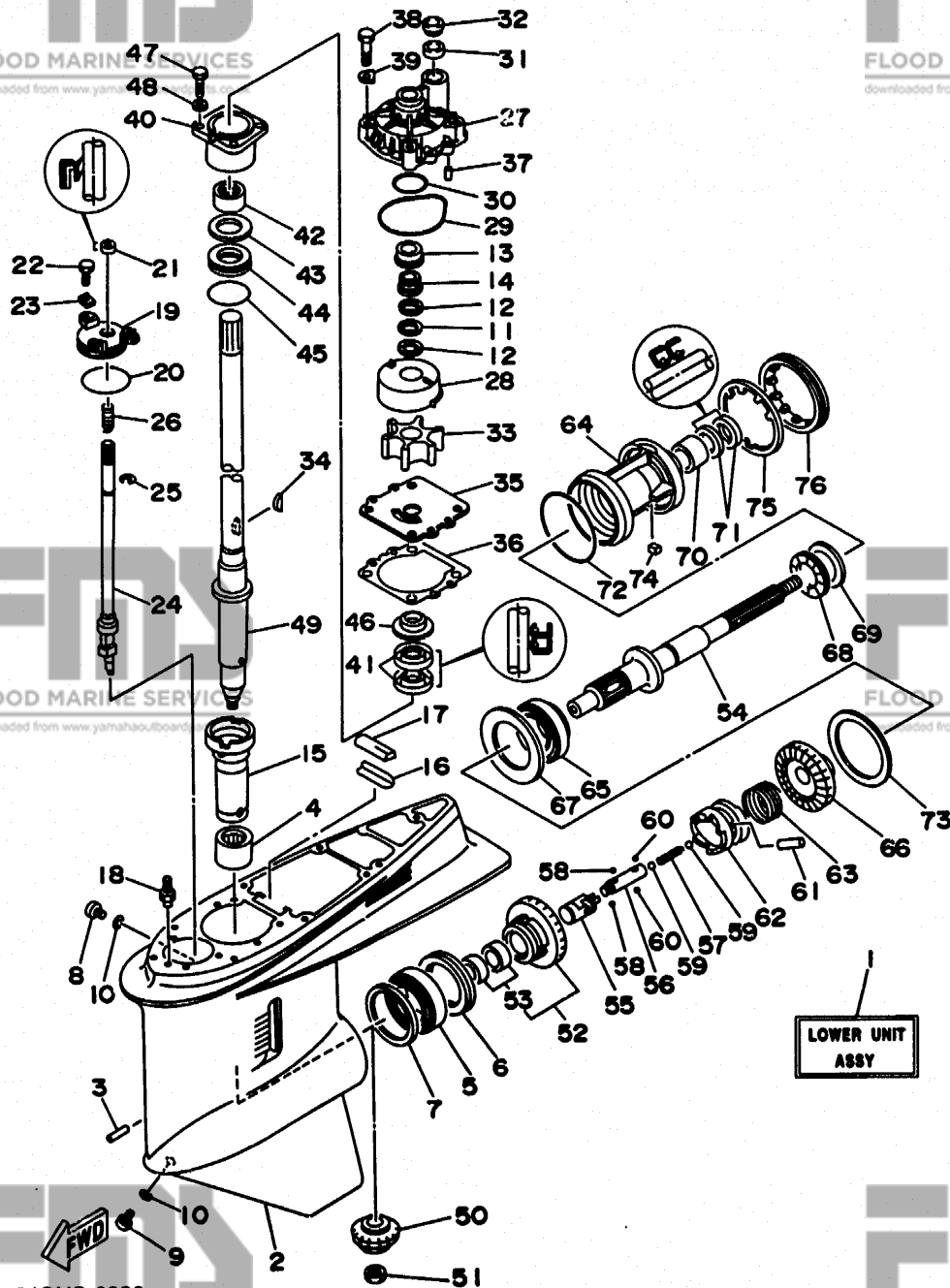


FIG. 18 LOWER CASING. DRIVE 3 (L150/L200)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 3 (L150/L200)

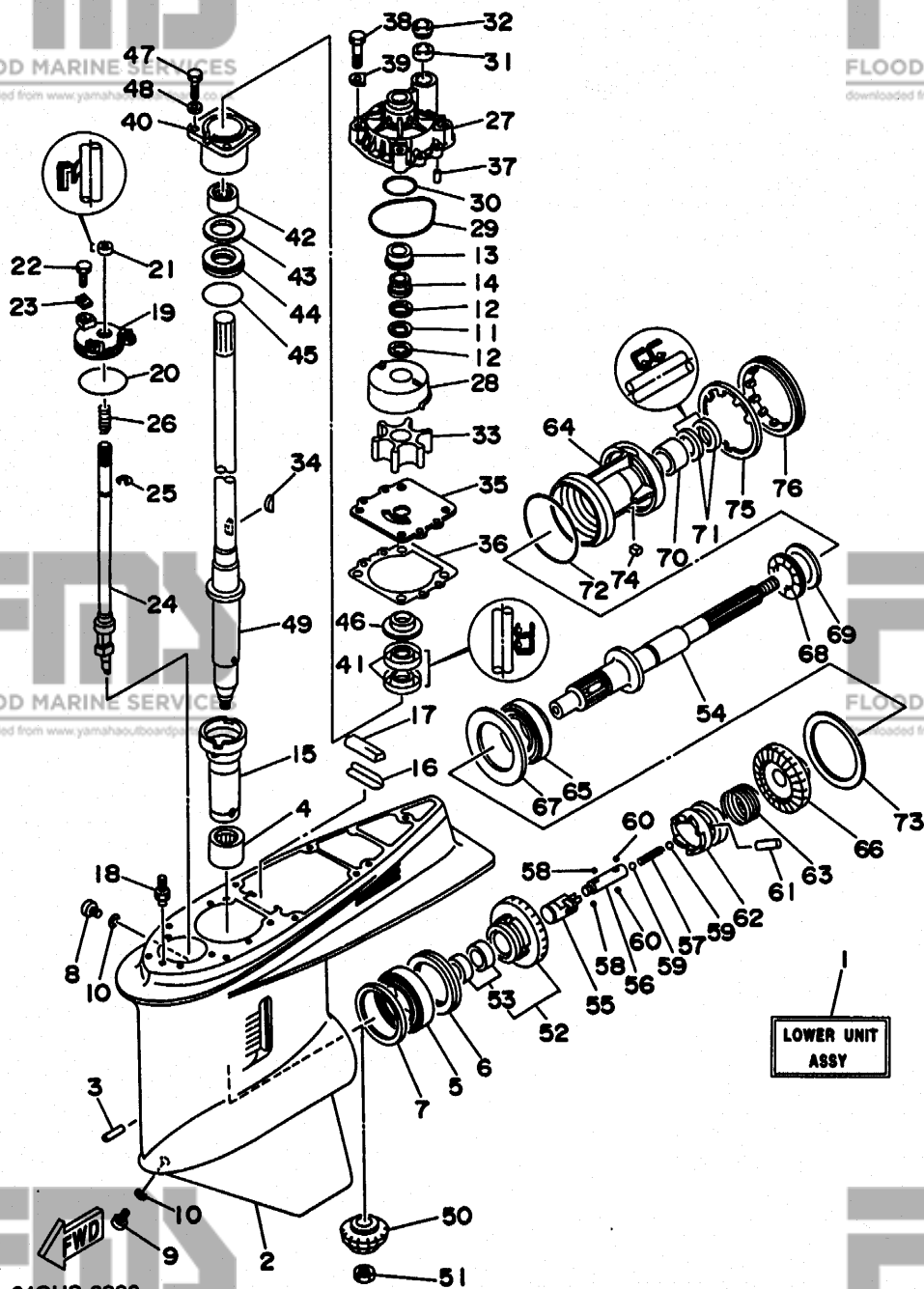
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
17	688-45375-00	DAMPER, SEAL	1	
18	6J8-45378-00	BOURRELET, CAOUTCHOUC	1	
19	6E5-45321-00	NIPPLE, HOSE	1	
20	93210-58677	RACCORD, TUYAU	1	
21	93106-09014	PLATE	1	
22	97095-06020	PLAQUETTE	1	
23	90209-06M04	O-RING	1	
24	6K1-44150-00	JOINT TORIQUE	1	
25	99001-08600	OIL SEAL	1	
26	90501-11M10	JOINT SPY	1	
27	61A-44311-01	BOLT	3	
28	61A-44322-01	BOULON	3	
29	93210-86M38	WASHER	3	
30	93210-37M67	RONDELLE	1	
31	6E5-44365-00	SHIFT CAM ASSY	1	
32	6E5-44312-00	CAME D'INVERSION	1	
33	6E5-44352-00	CIRCLIP	1	
34	90280-04M05	CIRCLIP	1	
35	6G5-44323-00	SPRING, COMPRESSION	1	
36	6E5-44315-A0	RESSORT, COMPRESSION	1	
37	93606-12019	HOUSING, WATER PUMP	1	
38	97095-08045	CORPS, POMPE A EAU	1	
39	90209-08M02	INSERT, CARTRIDGE	1	
40	6E5-45331-00-94	CUVETTE	1	
41	93101-28M16	O-RING	1	
42	93315-430V5	JOINT TORIQUE	1	
43	6E5-45587-01-10	O-RING	1	
	6E5-45587-01-12	JOINT TORIQUE	1	
		DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU	1	
		COVER, WATER PUMP HOUSING	1	
		COUVERCLE	1	
		IMPELLER	1	
		TURBINE	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		OUTER PLATE, CARTRIDGE	1	
		PLAQUE EXTERIEURE	1	
		GASKET, WATER PUMP	1	
		JOINT, POMPE A EAU	1	
		PIN, DOWEL	2	
		GOUPILLE	2	
		BOLT	4	
		BOULON	4	
		WASHER	4	
		RONDELLE	4	
		HOUSING, BEARING	1	
		FLASQUE, ROULEMENT	1	
		OIL SEAL	2	
		JOINT SPY	2	
		BEARING, CYLINDRICAL	1	
		ROULEMENT	1	
		SHIM (T:0.10MM)	1	UR
		CALE (T:0.10MM)	1	UR
		SHIM (T:0.12MM)	1	UR
		CALE (T:0.12MM)	1	UR



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FIG. 18 LOWER CASING, DRIVE 3 (L150/L200)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 3 (L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
43	6E5-45587-01-15	SHIM (T:0.15MM)	1	UR
	6E5-45587-01-18	CALE (T:0.15MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.18MM)	1	UR
	6E5-45587-01-40	CALE (T:0.18MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.30MM)	1	UR
	6E5-45587-01-50	CALE (T:0.30MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.40MM)	1	UR
	6E5-45587-01-50	CALE (T:0.40MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1	UR
	6E5-45587-01-50	CALE (T:0.50MM)	1	UR
44	93341-930V2	BEARING, THRUST	1	
45	93210-54534	CERVEAUX DE DIRECTION	1	
46	6E5-45344-00	O-RING	1	
47	97095-08025	JOINT TORIQUE	1	
48	92995-08600	COVER, OIL SEAL	1	
49	6G5-45501-01	FLASQUE, JOINT D'HUILE	1	
50	6G5-45551-01	BOLT	4	
51	90170-16M01	BOULON	4	
52	6K1-45560-01	WASHER	1	UR LONG
53	93315-425V3	RONDELLE	1	UR ULTRA LONG
54	6K1-45611-10	DRIVE SHAFT COMP.	1	
55	6K1-45641-00	ARBRE MOTEUR COMP.	1	
56	6E5-45634-01	DRIVE SHAFT COMP.	1	
57	90501-16M37	ARBRE MOTEUR COMP.	1	
58	93507-32031	PINION	1	UR L150
59	93511-32027	PIGNON D'ATTAQUE	1	
60	93503-16010	PINION	1	UR L200
61	90250-08M07	PIGNON D'ATTAQUE	1	
62	6G5-45631-00	NUT	1	
63	6G5-45631-10	ECROU	1	
64	6E5-45633-01	GEAR	1	
65	6E5-45633-01	PIGNON	1	
66	6E5-45633-01	BEARING, CYLINDRICAL	2	
67	6E5-45633-01	ROULEMENT	2	
68	6E5-45633-01	SHAFT, PROPELLER	1	
69	6E5-45633-01	ARBRE, HELICE	1	
70	6E5-45633-01	SHIFTER	1	
71	6E5-45633-01	EMBRAYAGE	1	
72	6E5-45633-01	SLIDE, SHIFT	1	
73	6E5-45633-01	CONTRE-POUSOIR	1	
74	6E5-45633-01	SPRING, COMPRESSION	1	
75	6E5-45633-01	RESSORT, COMPRESSION	1	
76	6E5-45633-01	BALL	2	
77	6E5-45633-01	BILLE	2	
78	6E5-45633-01	BALL	2	
79	6E5-45633-01	BILLE	2	
80	6E5-45633-01	PIN, STRAIGHT	1	
81	6E5-45633-01	GOUPILLE, DROITE	1	UR L150
82	6E5-45633-01	CLUTCH, DOG	1	
83	6E5-45633-01	CRABOT	1	UR L200
84	6E5-45633-01	CLUTCH, DOG	1	
85	6E5-45633-01	CRABOT	1	
86	6E5-45633-01	RING, CROSS PIN	1	
87	6E5-45633-01	JONG, GOUPILLE CRABOT	1	



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FIG. 18 LOWER CASING, DRIVE 3 (L150/L200)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 3 (L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
64	6K1-45332-01-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
65	93332-00048	BEARING ROULEMENT	1	
66	6K1-45570-01	GEAR PIGNON	1	UR L150
	6K1-45570-20	GEAR PIGNON	1	UR L200
67	6K1-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
68	93341-440U5	BEARING, THRUST CERVEAUX DE DIRECTION	1	
69	6K1-45578-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6K1-45578-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6K1-45578-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6K1-45578-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6K1-45578-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6K1-45578-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6K1-45578-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
70	93315-430U8	BEARING, CYLINDRICAL ROULEMENT	1	
71	93101-30M17	OIL SEAL JOINT SPY	2	
72	93210-97M55	O-RING JOINT TORIQUE	1	
73	6G5-45577-02-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6G5-45577-02-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6G5-45577-02-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6G5-45577-02-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6G5-45577-02-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6G5-45577-02-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6G5-45577-02-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
74	90282-04M00	KEY, STRAIGHT CLAVETTE, DROITE	1	
75	6G5-45383-01	WASHER, CLAW FREIN D'ECROU	1	
76	6G5-45384-00	NUT ECROU	1	

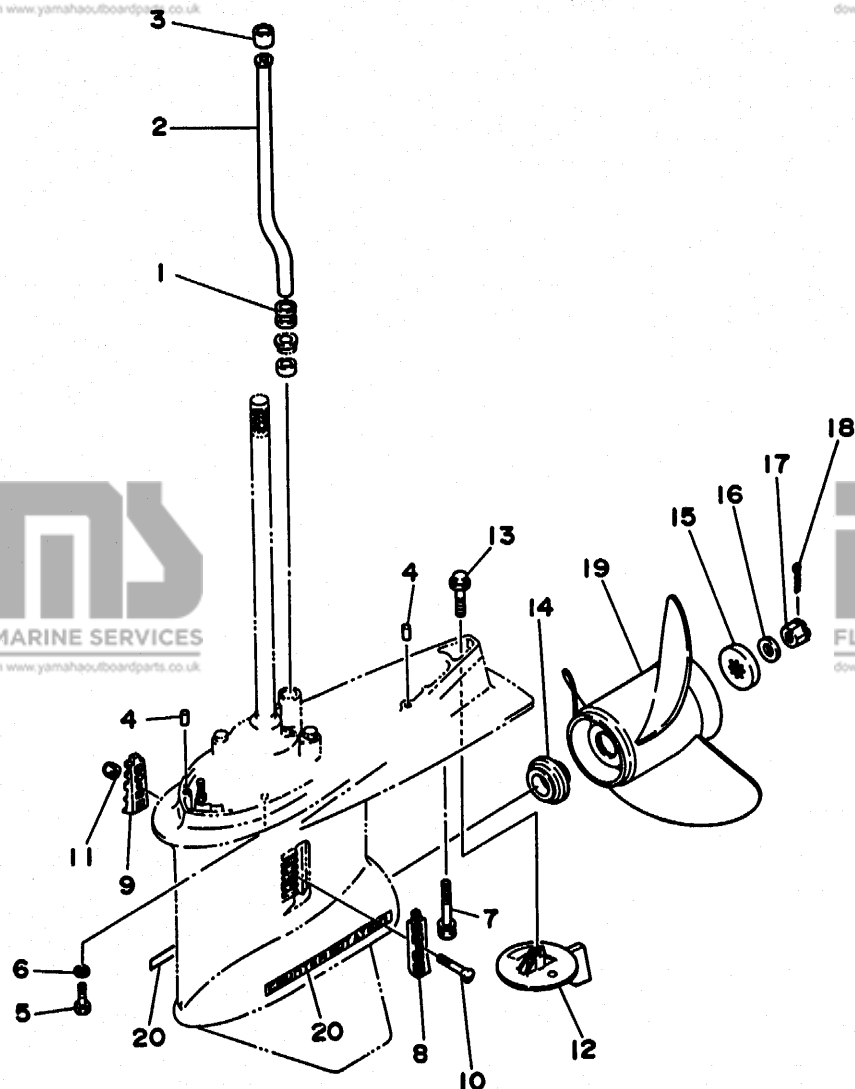
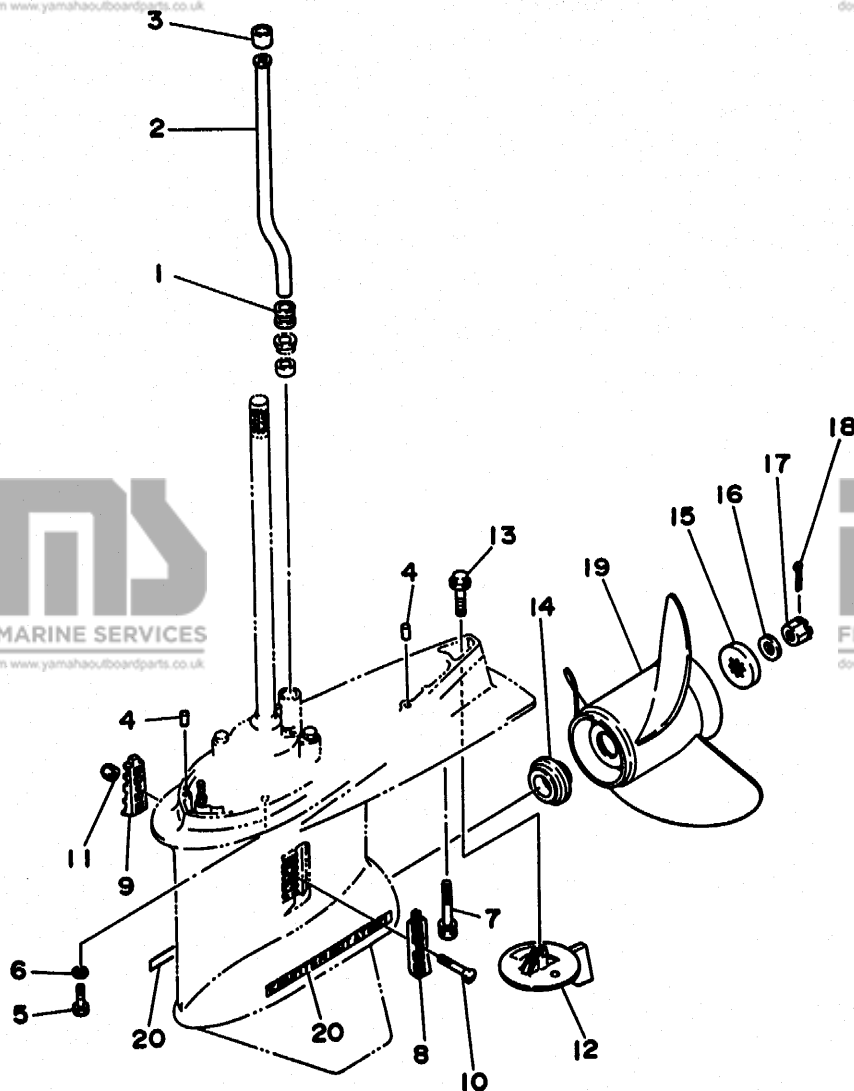


FIG. 19 LOWER CASING, DRIVE 4 (L150/L200)
FIG. 19 BOITIER D'HELICE, TRANSMISSION 4 (L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
2	6E5-44361-00	TUBE, WATER TUBE D'EAU	1	UR LONG
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
4	93608-12M05	PIN, DOWEL AXE	2	
5	97075-10045	BOLT BOULON	6	
6	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
7	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
8	6J9-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	6J9-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
10	90142-05M04	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
11	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
12	6K1-45371-02	TAB-TRIM ANODE DERIVE	1	
13	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
14	6E5-45987-01	SPACER ENTRETOISE	1	
15	688-45997-01	SPACER ENTRETOISE	1	
16	92990-18200	WASHER RONDELLE, PLATE	1	
17	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	
18	91490-40030	PIN, COTTER GOUPILLE	1	
19	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE (3X13-3/4"X21"-ML)	1	UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE (3X13-3/4"X19"-ML1)	1	UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE (3X13-3/4"X17"-ML1)	1	UR
	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE (3X15-1/4"X15"-ML)	1	UR
	6R1-45970-A0	PROPELLER (3X15-1/4"X19"-ML) HELICE (3X15-1/4"X19"-ML)	1	UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML) HELICE (3X14-7/8"X21"-ML)	1	UR
	6R1-45974-A0	PROPELLER (3X14-7/8"X23"-ML) HELICE (3X14-7/8"X23"-ML)	1	UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML) HELICE (3X15-1/4"X17"-ML)	1	UR
	6R1-45976-A0	PROPELLER (3X14-1/2"X15"-ML) HELICE (3X14-1/2"X15"-ML)	1	UR

FIG. 19 LOWER CASING, DRIVE 4 (L150/L200)
FIG. 19 BOITIER D'HELICE, TRANSMISSION 4 (L150/L200)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	6K1-45392-00	GRAPHIC, LOWER ADHESIF INFERIEUR	2	



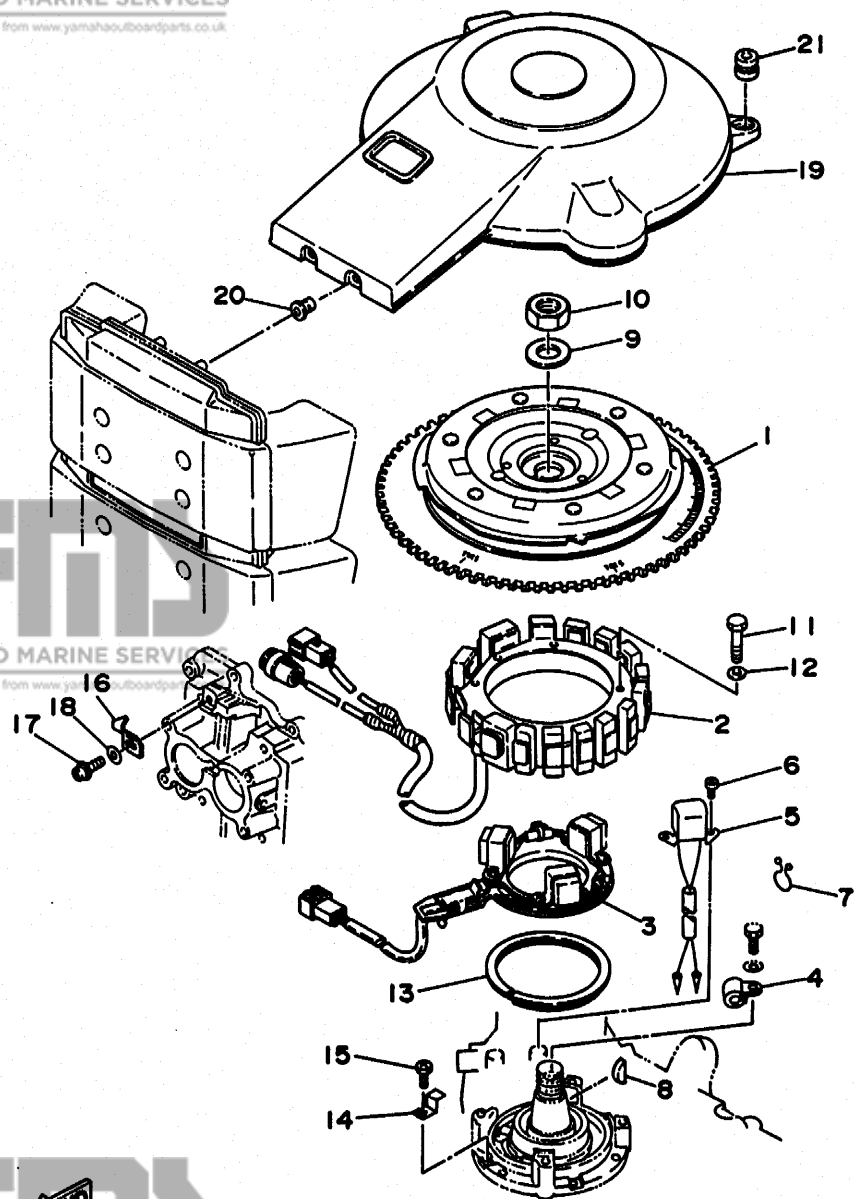


FIG. 20 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64D-85550-00	ROTOR ASSY ROTOR CPLT	1	
2	6R3-85510-00	STATOR ASSY STATOR CPLT	1	
3	64D-85580-00	COIL, PULSER BOBINE, PULSEUR	1	
4	90465-08028	CLAMP BRIDE	1	
5	6R5-85895-01	CRANK POSITION SENDER SONDE, REGLAGE DE VILEBREQUIN	1	
6	98580-05012	SCREW, PAN HEAD VIS	2	
7	90464-16039	CLAMP BRIDE	1	
8	90280-05049	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
9	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	
10	90170-20137	NUT	1	
11	97013-06070	ECROU BOLT	4	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
13	688-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
14	688-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	4	
15	97880-06018	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
16	6E5-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	
17	97985-06210	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	6R3-81337-00	COVER, FLYWHEEL COUVERCLE, VOLANT	1	
20	6G5-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
21	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	

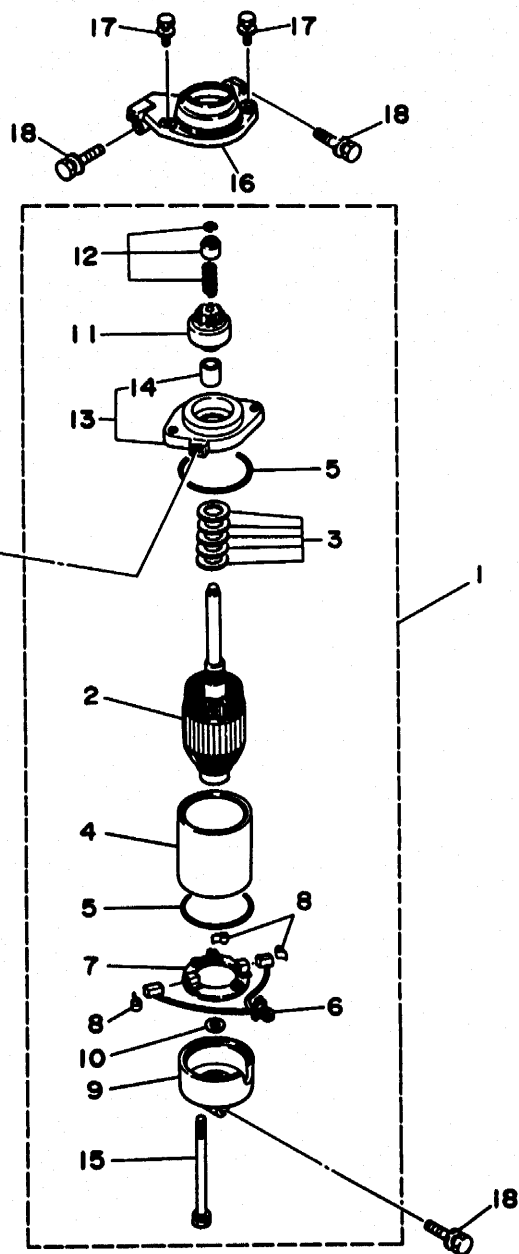


FIG. 21 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6E5-81850-11	.ARMATURE ASSY .INDUIT	1	
3	6E5-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6E5-81810-10	.STATOR ASSY .STATOR COMPLET	1	
5	6E5-81847-10	.O-RING .JOINT TORIQUE	2	
6	6E5-81801-10	.BRUSH SET .CHARBON	1	
7	6E5-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	6E5-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	3	
9	6E5-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
10	6E5-81824-00	.WASHER 2 .RONDELLE 2	1	
11	6E5-81807-11	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	61H-81857-00	.RETAINER .ARRETOIR	1	
13	6E5-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	688-81831-00	..METAL, FRONT ..METAL, AVANT	1	
15	6E5-81826-10	.BOLT .BOULON	2	
16	6R3-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
17	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
18	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
19	97095-08016	BOLT BOULON	1	
20	92995-08600	WASHER RONDELLE	1	

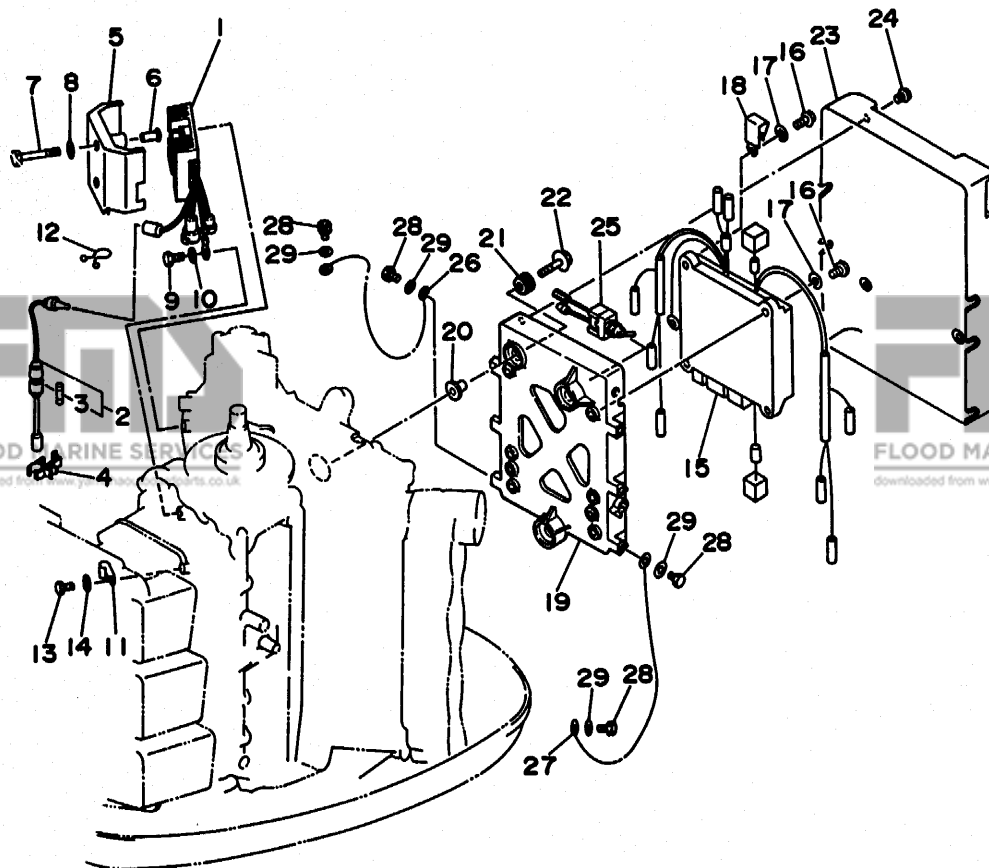


FIG. 22 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
2	6R3-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
3	705-82151-00	.FUSE (30A) .FUSIBLE (30A)	1	
4	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
5	64D-81942-00	COVER COUVERCLE	1	
6	90387-06M66	COLLAR COLLERETTE	2	
7	97013-06055	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	97013-06012	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90465-08M51	CLAMP BRIDE	1	
12	90464-16039	CLAMP BRIDE	1	
13	97013-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	64D-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
16	98580-06020	SCREW, PAN HEAD VIS	4	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
18	90465-08M33	CLAMP BRIDE	1	
19	6R3-85542-03-4D	BRACKET SUPPORT	1	
20	90387-06M03	COLLAR COLLERETTE	3	
21	90480-09M12	GROMMET PASSE-FIL	3	
22	90119-06M60	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
23	64D-85537-00	COVER COUVERCLE	1	
24	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
25	6R3-8259E-00	SWITCH ASSY COMMUTEUR	1	
26	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
27	6R3-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
28	97095-06012	BOLT BOULON	5	

FIG. 22 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	

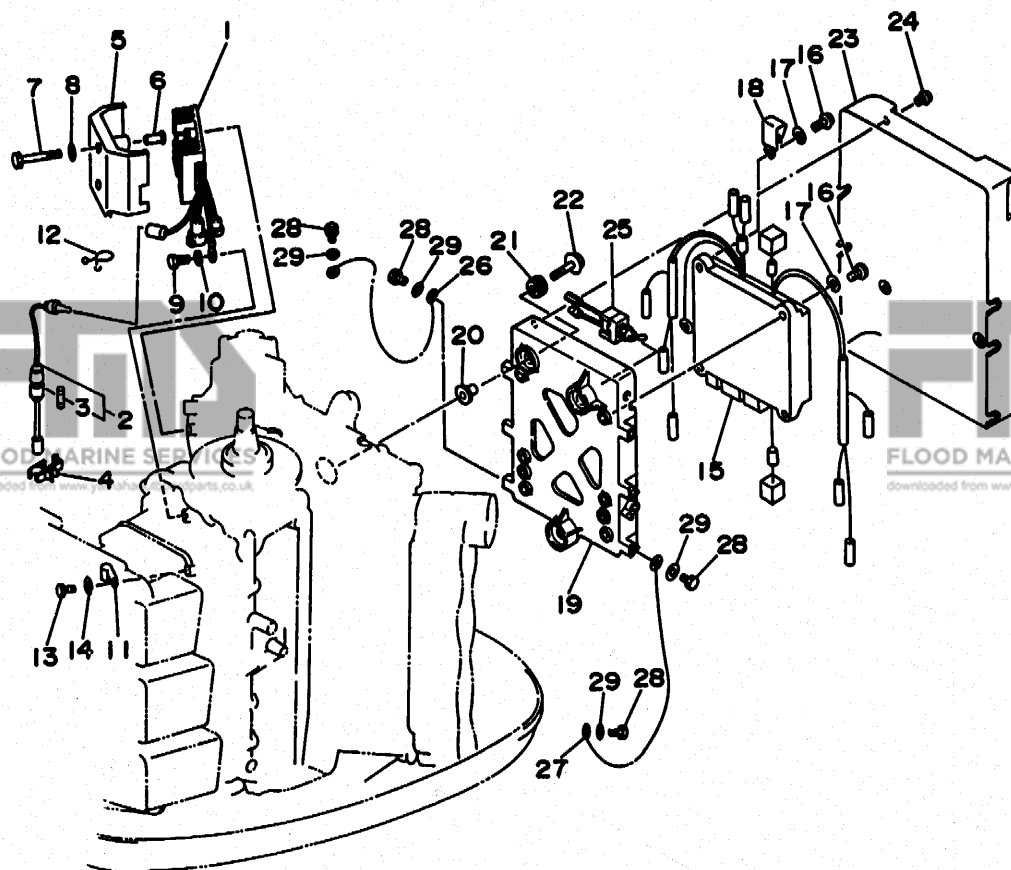
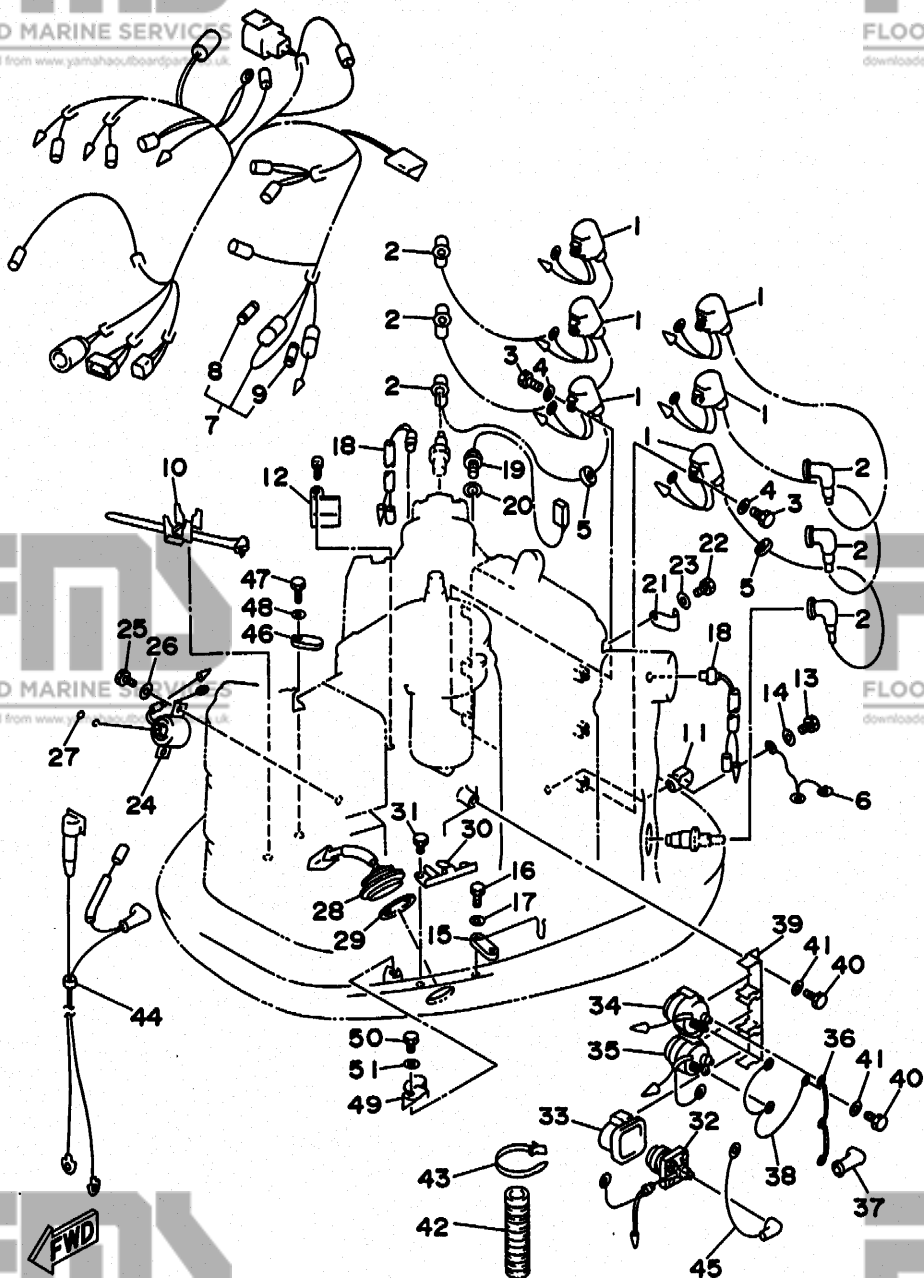


FIG. 23 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	6	
2	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	6	
3	97095-06020	BOLT BOULON	6	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
5	90480-25161	GROMMET PASSE-FIL	2	
6	6E5-82531-00	WIRE, LEAD FIL	1	
7	64D-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
8	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
9	705-82151-00	.FUSE (30A) .FUSIBLE (30A)	1	
10	688-82594-00	CLAMP BRIDE	1	
11	90465-08M33	CLAMP BRIDE	1	
12	90465-10M14	CLAMP BRIDE	1	
13	97095-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6K7-82588-00	PLATE PLAQUE	1	
16	97095-06020	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	
19	61A-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	
20	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
21	90465-08028	CLAMP BRIDE	1	
22	97095-06012	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	64D-86110-00	SOLENOID SOLENOID	1	
25	97095-06016	BOLT BOULON	2	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
27	93210-03261	O-RING JOINT TORIQUE	1	
28	6R3-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1	

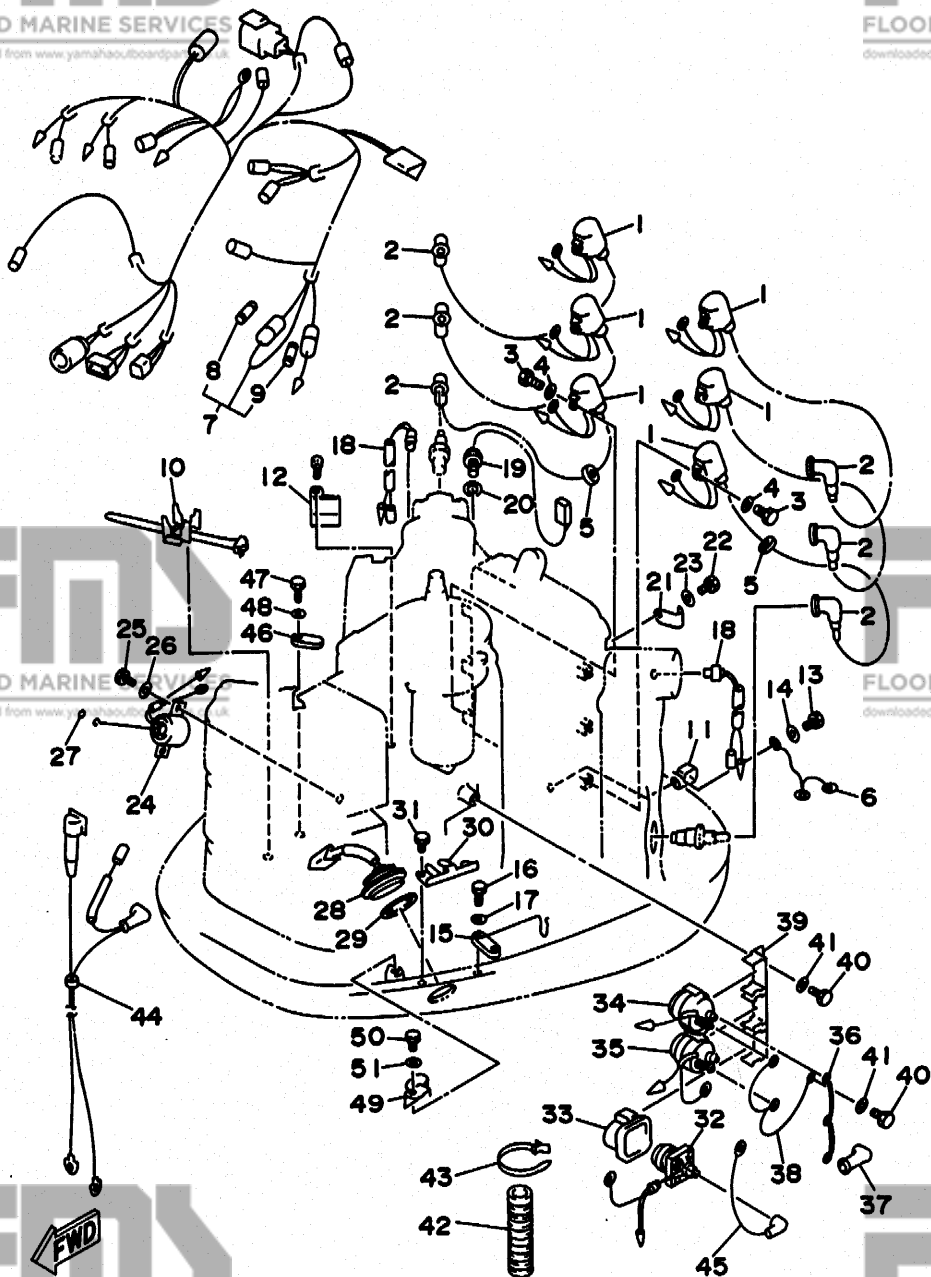


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FIG. 23 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-82587-00	GASKET	1	
30	6R3-83614-00	JOINT	1	
31	97095-06012	BRACKET	1	
32	61A-81941-00	SUPPORT	2	
33	689-81952-10	BOLT	1	
34	6E5-81950-00	BOULON	1	
35	6E5-8195A-00	STARTER RELAY ASSY	1	
36	6G5-87149-10	LANCEUR RELAIS (ENS.)	1	
37	6G5-82119-00	HOLDER, RELAY	1	
38	6E5-82116-00	SUPPORT, RELAIS	1	
39	6G5-81948-11	RELAY ASSY	1	
40	97095-06016	RELAIS COMPLET	1	
41	92990-06600	RELAY ASSY	1	
42	6E9-83557-70	RELAIS COMPLET	1	
43	90465-13M36	CONNECTOR	1	
44	6R3-82105-02	RACCORD	2	
45	6E5-82117-00	COVER, LEAD WIRE	1	
46	6E5-82588-00	GARNITURE, FIL	1	
47	97095-06020	WIRE, MINUS LEAD	1	
48	92990-06600	FIL, NEGATIF	1	
49	90465-12M25	BRACKET	1	
50	97095-06012	JOINT TORIQUE	1	
51	92990-06600	BOLT	2	
		BOULON	2	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		TUBE	1	
		TUBE	1	
		CLAMP	1	
		BRIDE	1	
		WIRE HARNESS	1	
		FAISCEAU DE FILS	1	
		WIRE, LEAD	1	
		FIL	1	
		PLATE	1	
		PLAQUE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CLAMP	1	
		BRIDE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	



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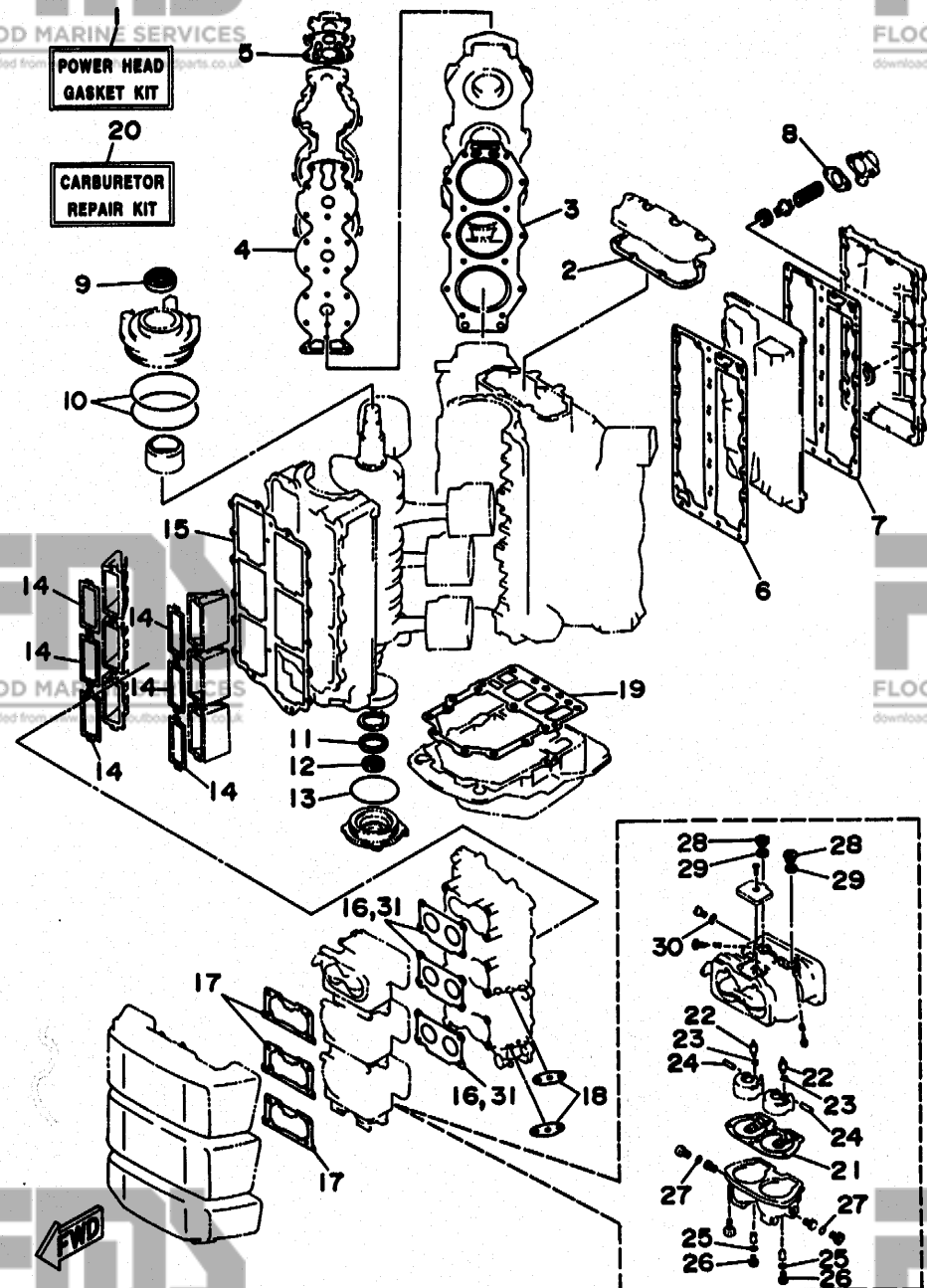


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6E5-11381-A2	.GASKET 1 .JOINT 1	1	
3	6G5-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	2	
4	6G5-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	
5	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	2	
6	6G5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
7	6G5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
8	6G5-11382-A1	.GASKET 2 .JOINT 2	1	
9	93102-40M38	.OIL SEAL .JOINT SPY	1	
10	93211-04384	.O-RING .JOINT TORIQUE	2	
11	93102-35M13	.OIL SEAL .JOINT SPY	1	
12	93101-22M15	.OIL SEAL .JOINT SPY	1	
13	93210-74M35	.O-RING .JOINT TORIQUE	1	
14	6E5-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	6	
15	6G5-13645-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
16	6E5-14198-A2	.GASKET .JOINT	3	
17	6K7-14483-00	.GASKET .JOINT	3	
18	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	2	
19	6G5-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
20	64D-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
21	64D-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
22	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	2	
23	6E5-14159-00	.CLIP .JONC	2	
24	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	2	
25	61U-14959-00	.GASKET .JOINT	2	
26	64D-14394-00	.VALVE, DRAIN .SOUPAPE, VIDANGE	2	
27	6E5-14398-01	.GASKET .JOINT	2	
28	6E5-14328-01	.PLUG .PLOT	2	

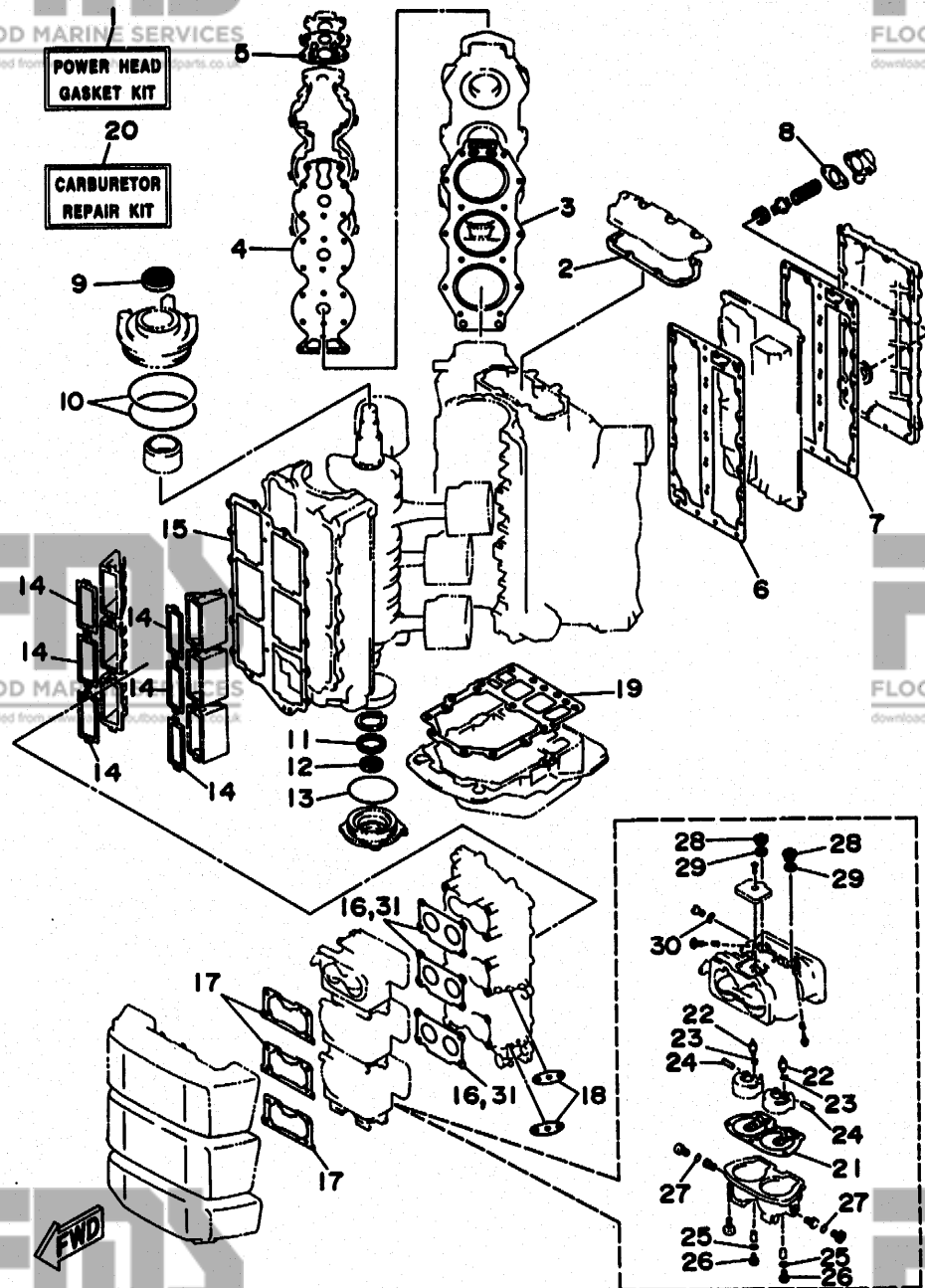
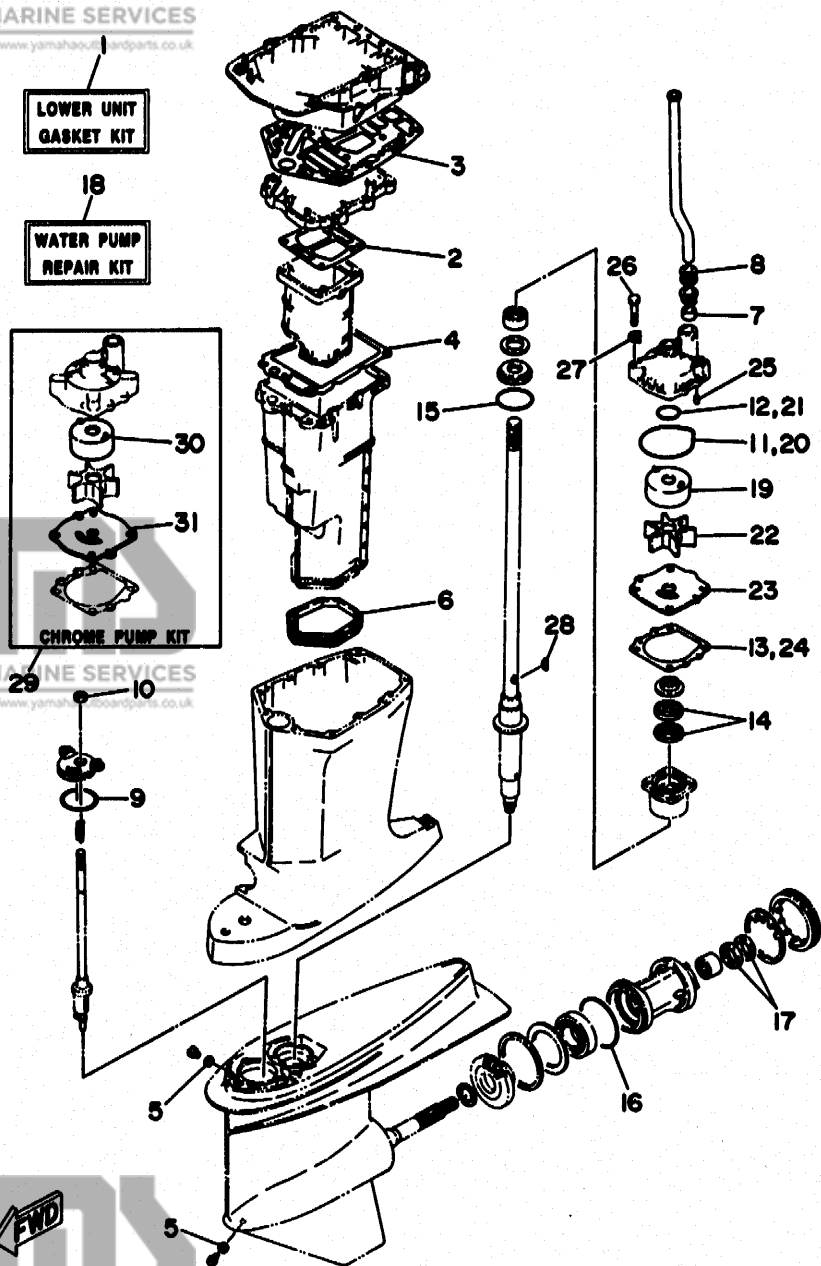


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-14979-00	.GASKET .JOINT	2	
30	6J8-14995-00	.GASKET .JOINT	1	
31	6E5-14198-A2	.GASKET .JOINT	1	



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FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

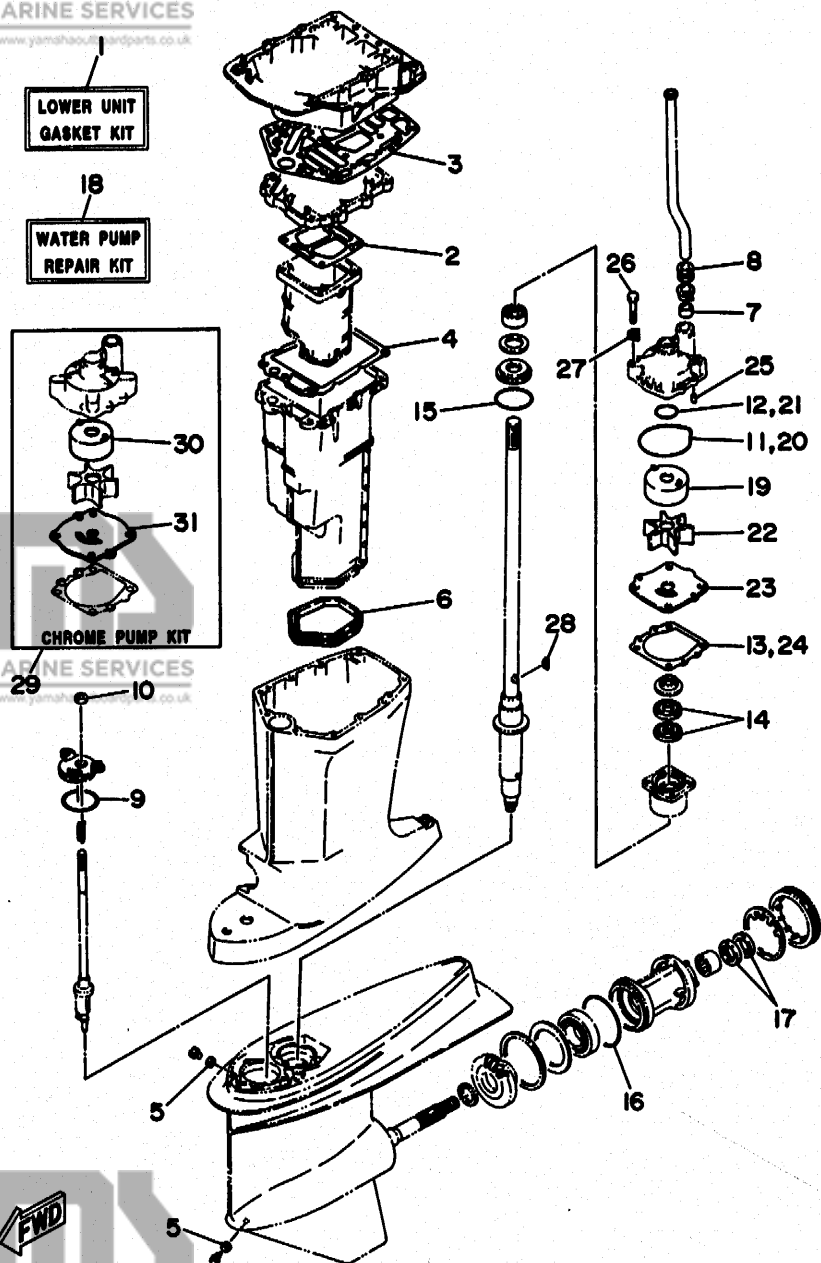
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-W0001-C1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6G5-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	6G5-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
5	90430-08020	.GASKET .JOINT	2	
6	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
7	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
8	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
9	93210-58677	.O-RING .JOINT TORIQUE	1	
10	93106-09014	.OIL SEAL .JOINT SPY	1	
11	93210-86M38	.O-RING .JOINT TORIQUE	1	
12	93210-37M67	.O-RING .JOINT TORIQUE	1	
13	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
14	93101-28M16	.OIL SEAL .JOINT SPY	2	
15	93210-54534	.O-RING .JOINT TORIQUE	1	
16	93210-97M55	.O-RING .JOINT TORIQUE	1	
17	93101-30M17	.OIL SEAL .JOINT SPY	2	
18	61A-W0078-A1	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
19	61A-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
20	93210-86M38	.O-RING .JOINT TORIQUE	1	
21	93210-37M67	.O-RING .JOINT TORIQUE	1	
22	6E5-44252-00	.IMPELLER .TURBINE	1	
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
24	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
25	93606-12019	.PIN, DOWEL .GOUPILLE	2	
26	97095-08045	.BOLT .BOULON	4	
27	90209-08M02	.WASHER .RONDELLE	4	
28	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	

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FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	61A-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
30	6R3-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
31	6G5-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	



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