

**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHEES**

**40V '96 (63B, 63C, 63D)
50H '96 (63G, 62W)**

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V'96 (63B, 63C, 63D) , 50H'96 (63G, 62W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

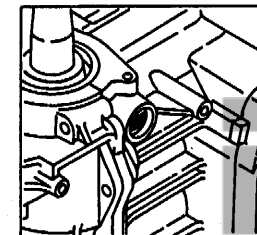
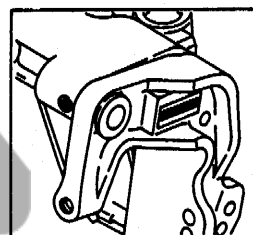
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	40VMHO	S : 190616 ~
		L : 490590 ~
	40VRO	S : 290141 ~
		L : 860181 ~
	40VEO	S : 110323 ~
		L : 840949 ~
	40VETO	S : 880161 ~
		L : 541747 ~
	50HRO	S : 260121 ~
	50HRDO	L : 560141 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V'96 (63B, 63C, 63D) , 50H'96 (63G, 62W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIITS D'AIGUILLE

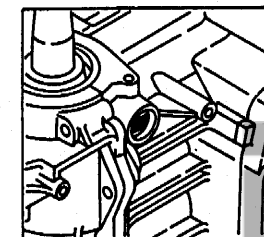
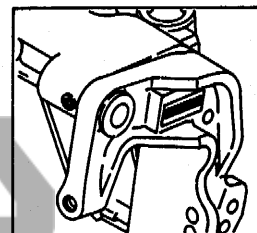
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
40VMHO	S	: 190616	~
	L	: 490590	~
40VRO	S	: 290141	~
	L	: 860181	~
40VEO	S	: 110323	~
	L	: 840949	~
40VETO	S	: 880161	~
	L	: 541747	~
50HRO	S	: 260121	~
50HRDO	L	: 560141	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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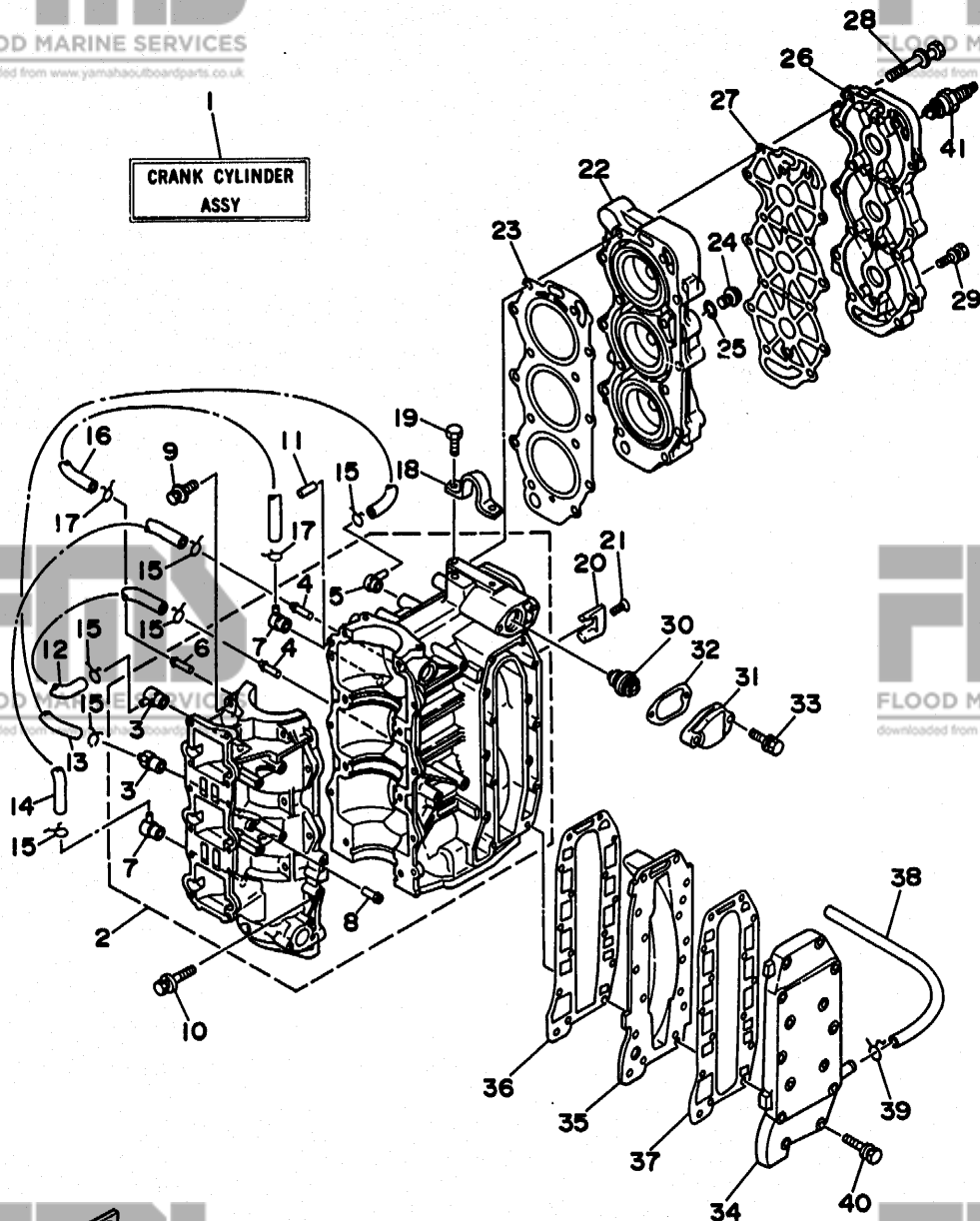


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	63D-W0090-10-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	UR E
	63D-W0090-30-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	UR M
2	6H4-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR E
	6H4-15100-30-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR M
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	624-14485-00	.PIPE, JOINT .DURITE	2	
5	6H4-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	
7	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
8	652-24461-00	.PIPE, JOINT .DURITE, RACCORDEMENT	1	E
9	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
10	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
11	93606-12019	PIN, DOWEL GOUPILLE	2	
12	90445-07M46	HOSE DURITE	1	
13	90445-07M27	HOSE DURITE	1	
14	90445-07M24	HOSE DURITE	1	
15	90467-06016	CLIP JONC	6	
16	90445-07MA3	HOSE DURITE	1	
17	90467-06016	CLIP JONC	2	
18	6H4-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
19	97313-06014	BOLT BOULON	2	
20	688-11325-00	ANODE ANODE	2	
21	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
22	63D-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
23	63D-11181-A0	GASKET, CYLINDER 1 JOINT, DE CULASSE 1	1	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	

CRANK CYLINDER
ASSY

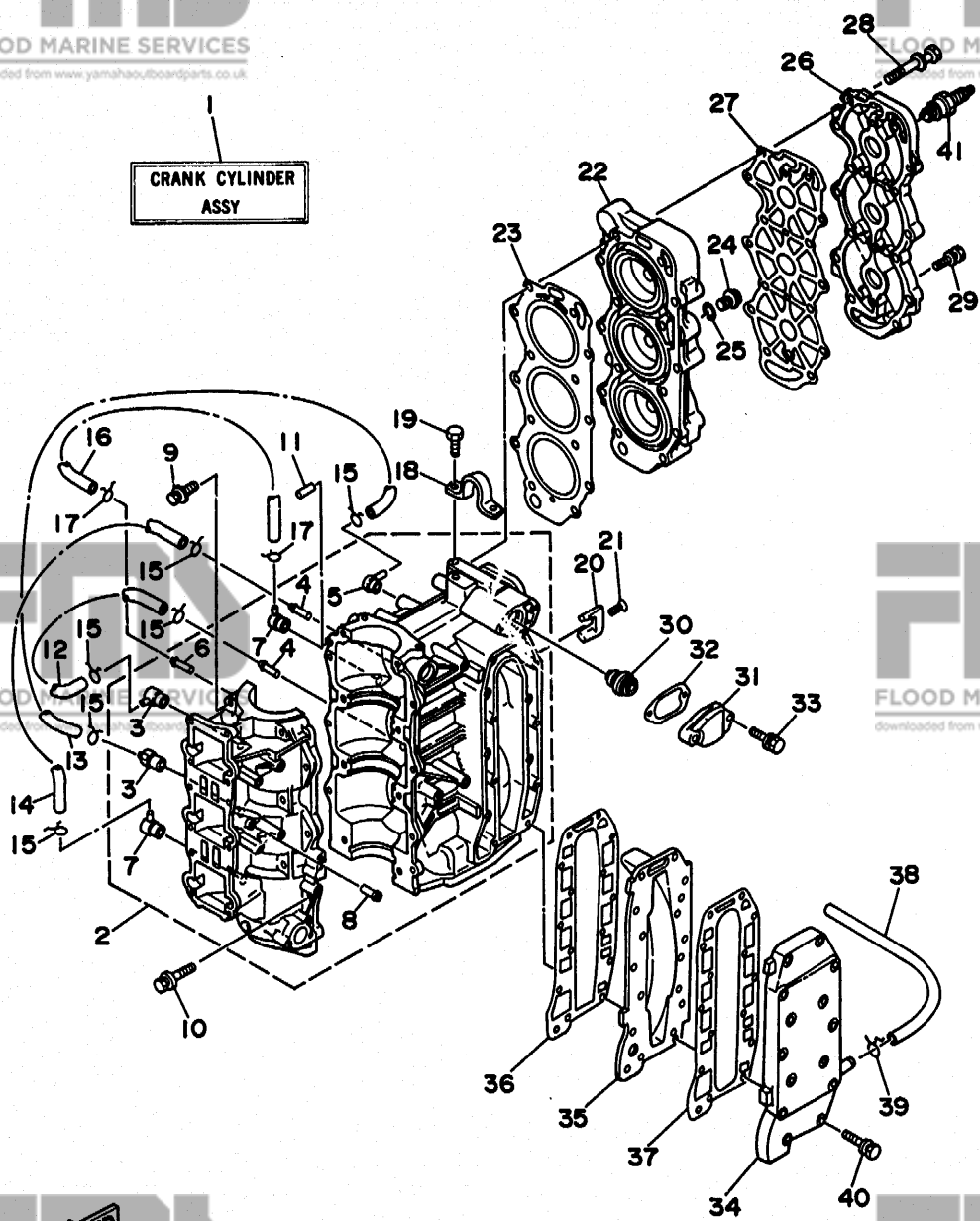


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90430-14115	GASKET JOINT	1	
26	63D-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
27	63D-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
28	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
29	97513-06225	BOLT, WITH WASHER VIS HEXAGONAL	4	
30	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
31	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
32	61A-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
33	97513-06225	BOLT, WITH WASHER VIS HEXAGONAL	2	
34	6H4-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
35	6H4-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
36	6H4-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
37	6H4-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
38	90445-09M37	HOSE DURITE	1	
39	90467-08004	CLIP JONC	1	
40	97513-06235	BOLT, WITH WASHER VIS HEXAGONAL	13	
41	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	3	UR 40
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	UR 50

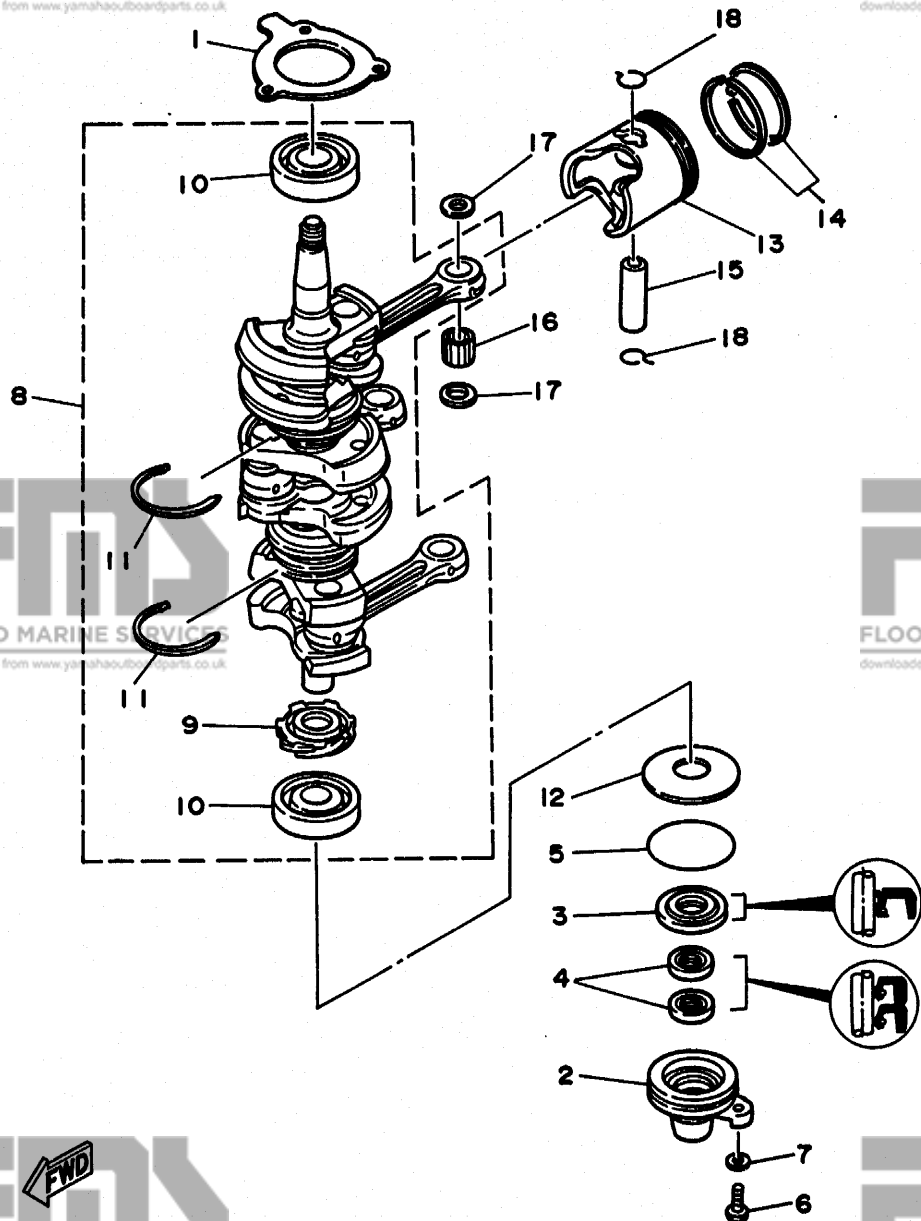


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-15369-A1	GASKET, OIL SEAL HOUSING	1	
2	6H4-15396-03-5B	JOINT SPY DE LOGEMENT	1	
3	93102-25M28	HOUSING, OIL SEAL	1	
4	93101-16M36	LOGEMENT DE JOINT SPY	1	
5	93210-57M09	OIL SEAL	1	
6	97095-06020	JOINT SPY	2	
7	92990-06600	OIL SEAL	1	
8	6H4-11400-14	JOINT SPY	1	
9	6H4-11536-00	0-RING	1	
10	93306-305U8	JOINT TORIQUE	1	
11	93440-62057	BOLT	1	
12	90201-50306	BOULON	1	
13	6H4-11631-01-95	WASHER, PLATE	1	
14	63D-11603-00	RONDELLE, PLATE	1	
15	648-11633-00	CRANKSHAFT ASSY	1	
16	93602-20M02	VILEBREQUIN COMPLET	1	
17	6H4-11641-00	.GEAR, DRIVE	1	
18	6H4-11634-01	.PIGNON SECONDAIRE	1	
19	93306-305U8	.BEARING	2	
20	93440-62057	.ROULEMENT	2	
21	90201-50306	.CIRCLIP	2	
22	90201-50306	.CIRCLIP	1	
23	6H4-11631-01-95	WASHER, PLATE	3	
24	6H4-11635-01	PISTON (STD)	3	AP
25	6H4-11635-01	PISTON (0.25MM O/S)	3	AP
26	6H4-11636-01	PISTON (0.25MM O/S)	3	AP
27	6H4-11636-01	PISTON (0.50MM O/S)	3	AP
28	63D-11603-00	PISTON (0.50MM O/S)	3	
29	63D-11604-00	PISTON RING SET (STD)	3	
30	63D-11604-00	JUE DE SEGMENTS (STD)	3	AP
31	63D-11605-00	PISTON RING SET (0.25MM O/S)	3	
32	63D-11605-00	JUE DE SEGMENTS (0.25MM O/S)	3	AP
33	63D-11605-00	PISTON RING SET (0.50MM O/S)	3	
34	63D-11605-00	JUE DE SEGMENTS (0.50MM O/S)	3	AP
35	648-11633-00	PIN, PISTON	3	
36	93602-20M02	AXE, PISTON	93	
37	6H4-11641-00	PIN, DOWEL	6	
38	6H4-11634-01	GOUJON	6	
39	6H4-11641-00	WASHER, PISTON PIN	6	
40	6H4-11634-01	RONDELLE, AXE DE PISTON	6	
41	6H4-11634-01	CLIP, PISTON PIN	6	
42	6H4-11634-01	AGRAFE, AXE DE PISTON	6	

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B1

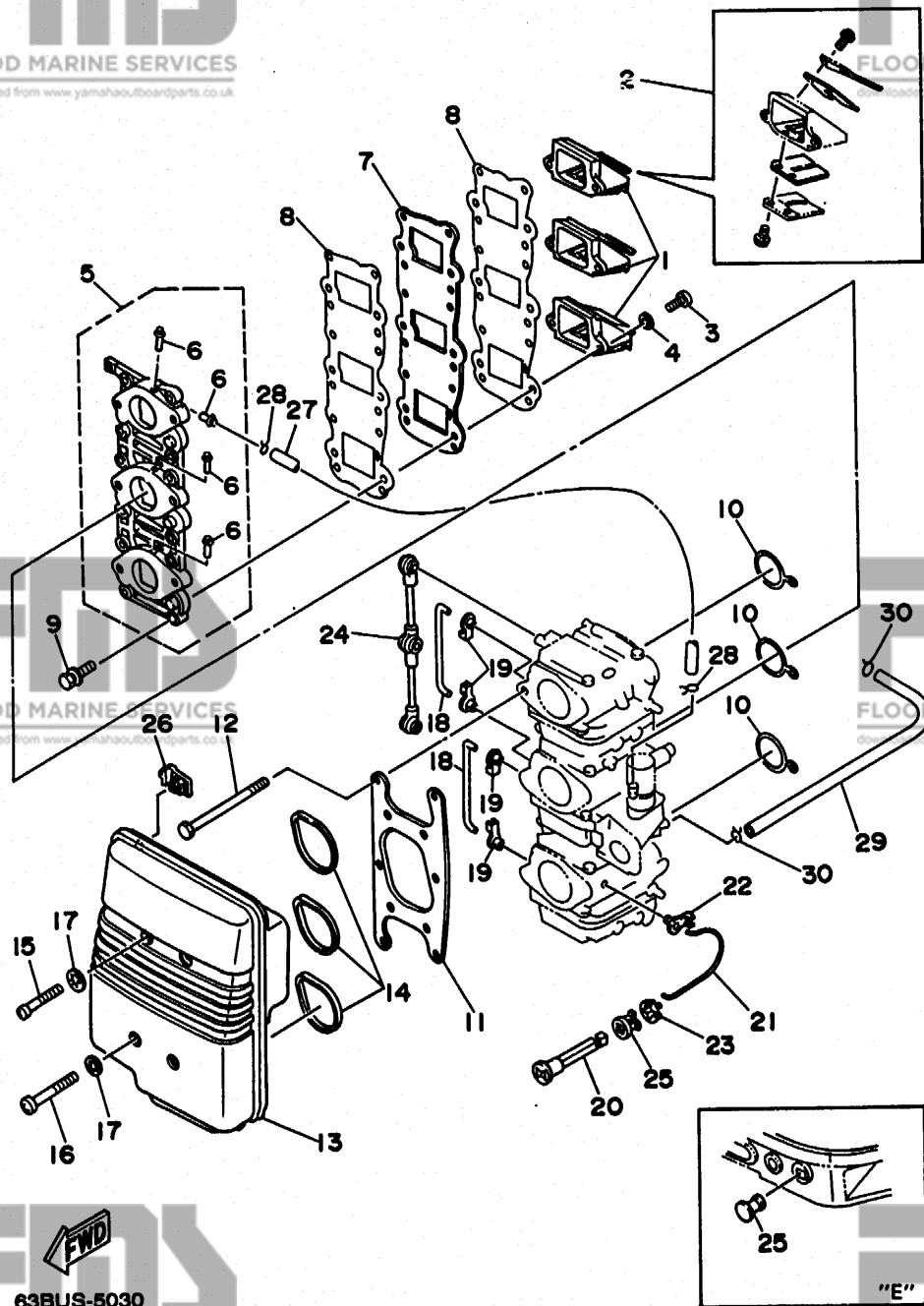


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-13610-00	REED VALVE ASSY CLAPET COMPLET	3	
2	6H4-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	97880-05014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6H4-13641-12-94	MANIFOLD 1 TUBULURE 1	1 UR E	
	6H4-13641-30-94	MANIFOLD 1 TUBULURE 1	1 UR M	
6	6H1-14485-00	.PIPE, JOINT .DURITE	4 UR E	
	6H1-14485-00	.PIPE, JOINT .DURITE	3 UR M	
7	6H4-13624-01-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	
8	6H4-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	12	
10	6H4-14198-01	GASKET JOINT	3	
11	6H4-14406-00	HINGE PENTURE	1	
12	97095-06095	BOLT BOULON	6	
13	6H4-14431-02	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1 UR E	
	6H4-14431-13	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1 UR M	
14	6H3-14457-01	SEAL JOINT	3	
15	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
16	97885-06055	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
17	90209-06M05	WASHER RONDELLE	4	
18	6H4-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	2 M	
19	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	4 M	
20	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1 M	
21	6H4-41259-01	ROD, CHOKE 3 TRINGLE 3, STARTER	1 M	
22	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1 M	
23	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1 M	
24	6H4-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
25	689-41273-00	GROMMET PASSE-FIL	1 UR M	

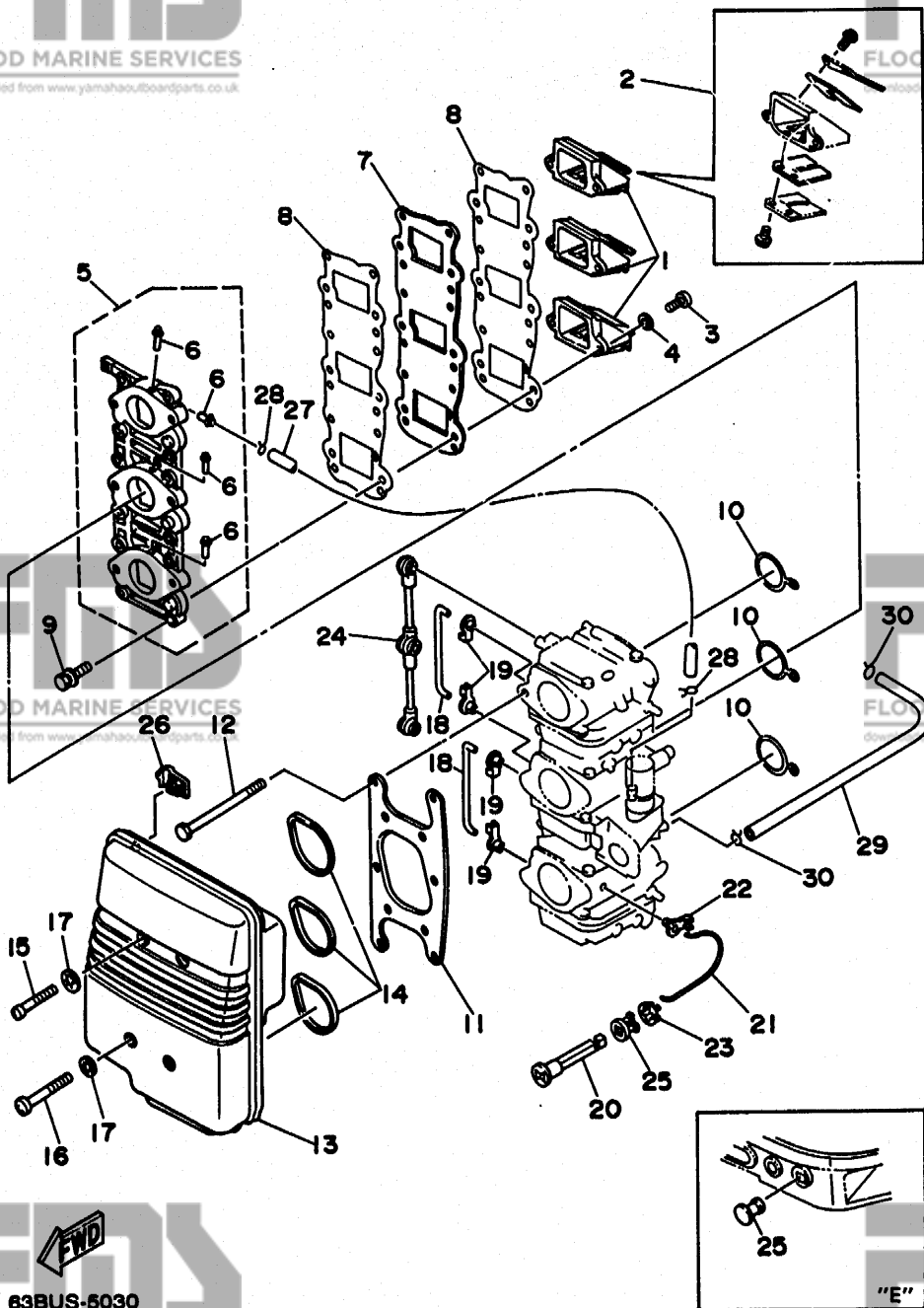


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6G1-42748-00	GROMMET PASSE-FIL	1 UR E	
26	90464-06M19	CLAMP BRIDE	1 M	
27	90445-07MA5	HOSE DURITE	1 E	
28	90467-06016	CLIP JONC	2 E	
29	6H3-14349-00	PIPE DURITE	1 E	
30	90467-08004	CLIP JONC	2 E	

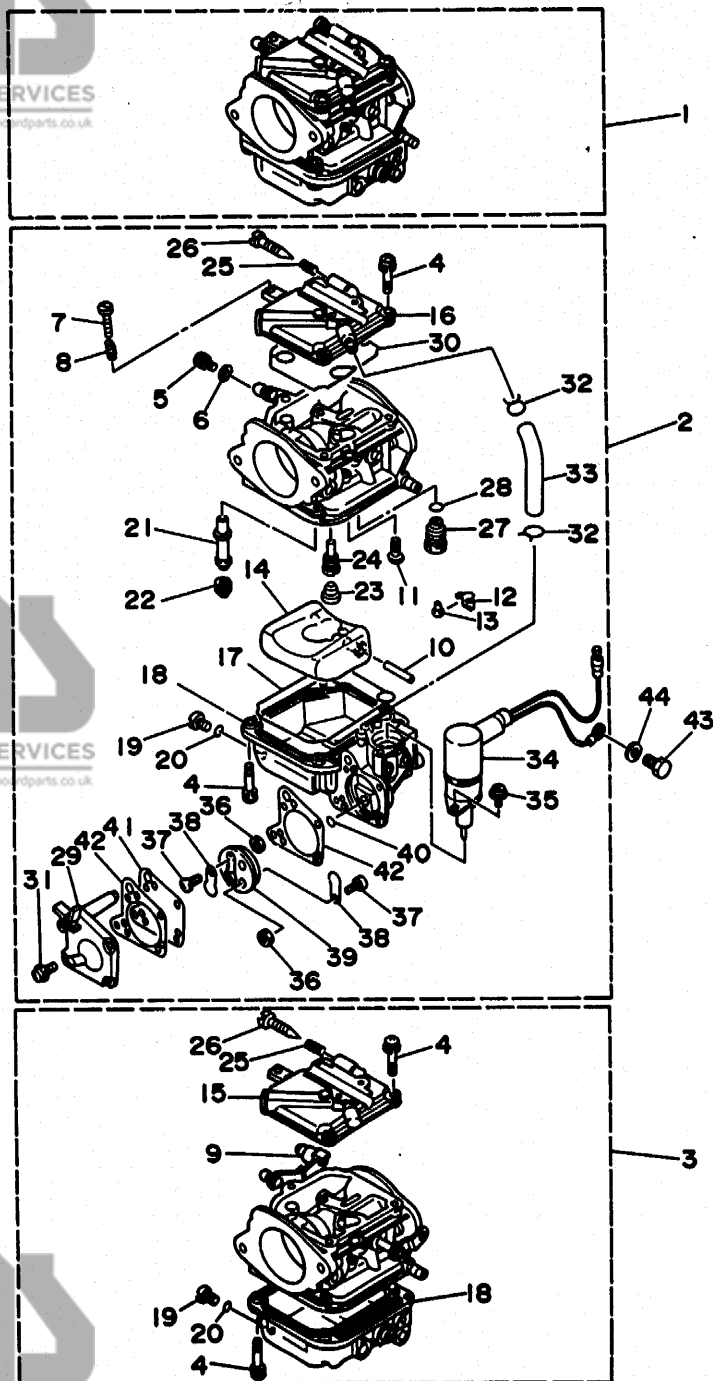


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-14301-00	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1	UR 40-E
	63B-14301-00	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1	UR 40-M
	62W-14301-00	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1	UR 50-M
2	63D-14302-00	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2	1	UR 40-E
	63B-14302-00	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2	1	UR 40-M
	62W-14302-00	CARBURETOR ASSY 2 CARBURETEUR COMPLET 2	1	UR 50-M
3	63D-14303-00	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3	1	UR 40-E
	63B-14303-00	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3	1	UR 40-M
	62W-14303-00	CARBURETOR ASSY 3 CARBURETEUR COMPLET 3	1	UR 50-M
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	
5	6K5-14592-00	.SCREW .VIS	3	
6	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	3	
7	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	#2
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	#2
9	6H2-14578-00	.COLLAR .COLLERETTE	1	#3
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
11	98580-04008	.SCREW, PAN HEAD .VIS	3	
12	663-14159-00	.CLIP .JONC	3	
13	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
14	6H4-14985-01	.FLOAT .FLOTTEUR	3	
15	6H4-14146-10	.PLATE .PLAQUE	2	UR #1,3
16	6H3-14146-10	.PLATE .PLAQUE	1	UR E-#2
	6H4-14146-00	.PLATE .PLAQUE	1	UR M-#2
17	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
18	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	UR E-#1,3
	6H4-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	UR E-#2
	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	UR M
19	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	

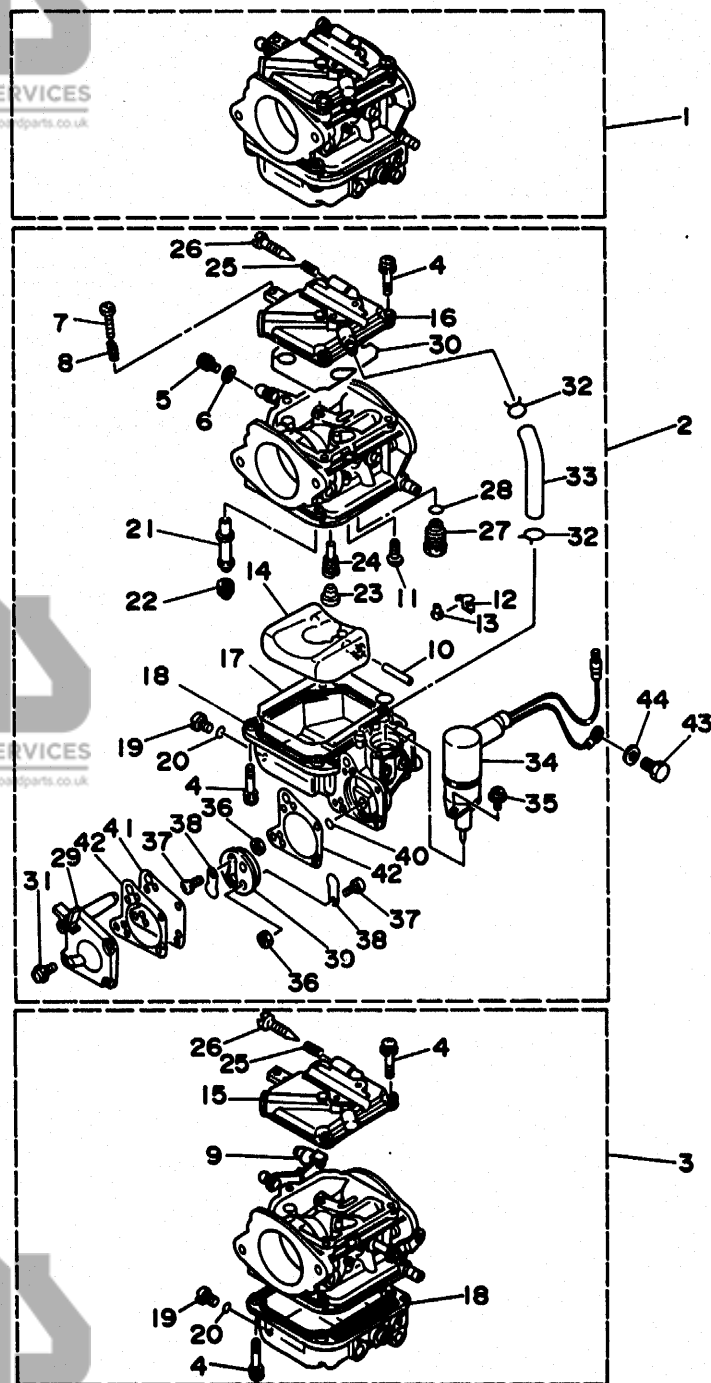


FIG. 4 CARBURETOR

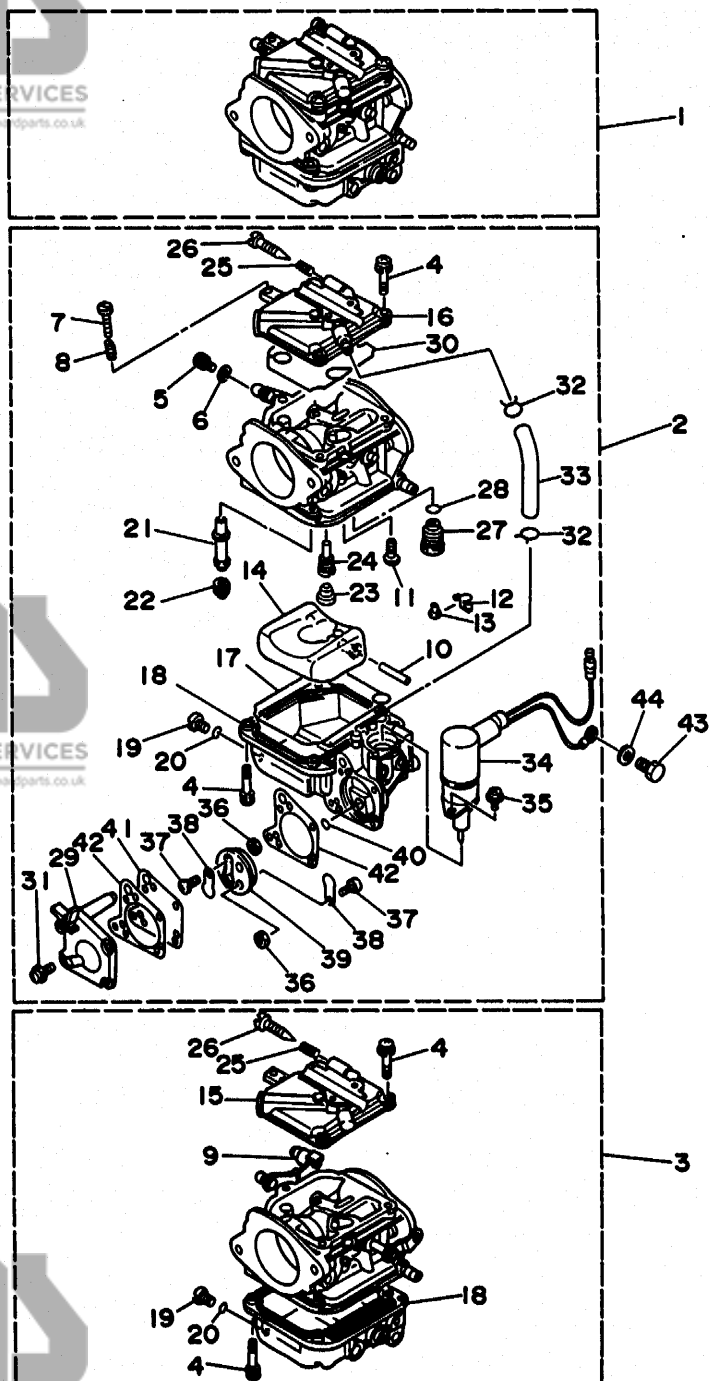
CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	93210-04230	.O-RING	3	
21	63D-14947-00	.JOINT TORIQUE	3	UR 40
	62W-14947-00	.JET, NEEDLE	3	UR 50-M
22	676-14943-30	.GICLEUR DE STARTER	2	UR 40-#1,3
	63D-14943-81	.JET, NEEDLE	1	UR 40-#2
	676-14943-32	.GICLEUR DE STARTER	3	UR 50-M
23	676-14966-00	.JET, MAIN (#115)	3	
24	6H4-14948-11	.GICLEUR, PRINCIPAL (#115)	3	UR 40
	62X-14948-12	.JET, MAIN (#118)	3	UR 50
25	679-14555-00	.GICLEUR, PRINCIPAL (#118)	3	
26	692-14923-00	.JET, MAIN (#125)	3	
27	6H4-14590-00	.GICLEUR, PRINCIPAL (#125)	3	
28	93210-04228	.CAP	3	
29	6H3-24452-10	.CAPUCHON	1	E
30	6H4-14147-00	.JET (#60)	3	
31	6H4-14567-00	.JET (#62)	4	E
32	6H3-14137-00	.GICLEUR (#62)	2	E
33	6H3-14349-00	.SPRING	1	E
34	63D-14380-00	.RESSORT	1	E
35	98580-04010	.SCREW, PILOT	2	E
36	95380-03600	.VIS, RALENTI	2	E
37	98980-03006	.NEEDLE VALVE ASSY	2	E
38	6L5-24421-00	.POINTEAU	2	E
39	6H4-24413-00	.O-RING	1	E
40	6H4-24486-00	.JOINT TORIQUE	1	E
41	6H3-24411-10	.COVER	1	E
42	6H3-24434-10	.COUVERCLE	2	E
43	97013-06012	.O-RING	1	E
		.JOINT TORIQUE	1	E
		.SCREW	1	E
		.VIS	1	E
		.CLIP	1	E
		.JONC	1	E
		.PIPE	1	E
		.DURITE	1	E
		.PRIME STARTER ASSY	1	E
		.DEMARREUR D'AMARCAGE ENS.	1	E
		.SCREW, PAN HEAD	2	E
		.VIS	2	E
		.NUT	2	E
		.ECROU	2	E
		.SCREW, BIND	2	E
		.VIS	2	E
		.VALVE, CHECK	2	E
		.SOUPAPE, RETENUE	1	E
		.BODY 2	1	E
		.CORPS 2	1	E
		.O-RING	1	E
		.JOINT TORIQUE	1	E
		.DIAPHRAGM	1	E
		.DIAPHRAGME	1	E
		.GASKET, BODY	2	E
		.JOINT, CORPS	1	E
		.BOLT	1	E
		.BOULON	1	E

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1 E	



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B6

FIG. 5 OIL PUMP 1 (MANUAL START)

POMPE A HUILE 1 (DEMARRAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-13200-00	OIL INJECTION PUMP ASSY VIEUX	1	
2	93210-19MA7	O-RING	1	
3	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
4	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
5	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
6	93210-13595	O-RING	1	
7	90109-06M39	JOINT TORIQUE	1	
8	90109-06M40	BOLT BOULON	1	
9	90445-07M44	BOLT BOULON	1	
10	90445-07M23	HOSE DURITE	1	
11	90445-07MA6	HOSE DURITE	1	
12	90468-07M02	CLIP JONC	3	
13	90468-07M02	CLIP JONC	3	
14	90464-07M20	CLAMP BRIDE	1	
15	6H4-41241-01	ROD, LINK BIELLE	1	
16	6H1-41237-00	JOINT, LINK RACCORD	1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
18	90468-05M03	CLIP JONC	1	
19	95380-05600	NUT ECROU	1	
20	6R5-41237-00	JOINT, LINK RACCORD	1	
21	63D-21707-10	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
22	90445-11M15	HOSE DURITE	1	
23	90467-11M08	CLIP JONC	2	
24	63D-2175R-00	HOOK, BAND CROCHET, BANDE	1	
25	63D-2176M-00	HOOK CROCHET	1	
26	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
27	6H4-24633-00	CHAIN, BALL CHANE DE BALLE	1	
28	90445-11M23	HOSE DURITE	1	

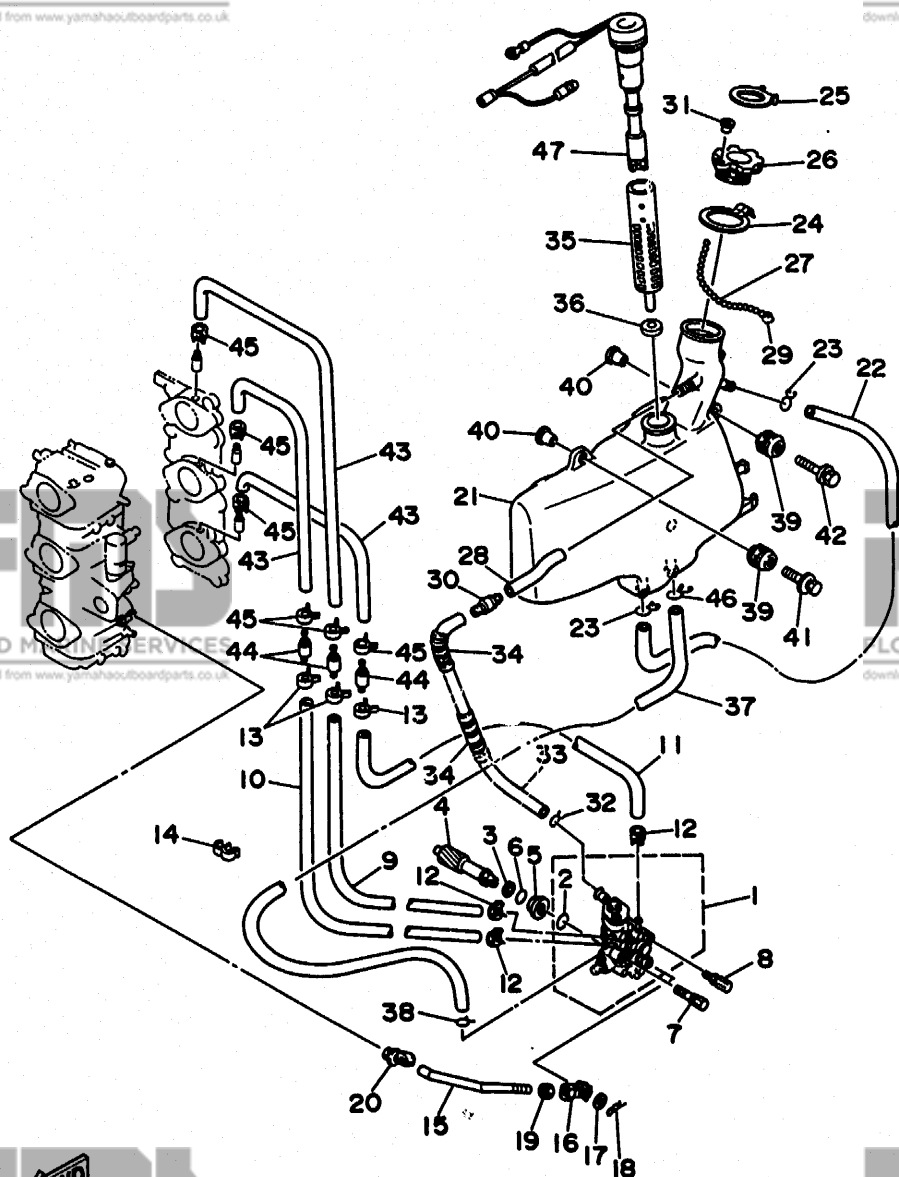


FIG. 5 OIL PUMP 1 (MANUAL START) POMPE A HUILE 1 (DEMARRAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	1	
30	63D-21744-00	BREATHER RENIFLARD	1	
31	6H4-24634-00	HOOK, CHAIN BALL CROCHET-CHAINE A BILLE	1	
32	90467-10M04	CLIP JONC	1	
33	90445-11M15	HOSE DURITE	1	
34	90446-10M01	HOSE DURITE	2	
35	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
36	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
37	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
38	90467-08004	CLIP JONC	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
40	624-42542-00	PIPE TUYAU	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
42	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
43	90445-07M87	HOSE DURITE	3	
44	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
45	90468-07M02	CLIP JONC	6	
46	90467-11M08	CLIP JONC	1	
47	63D-85720-10	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

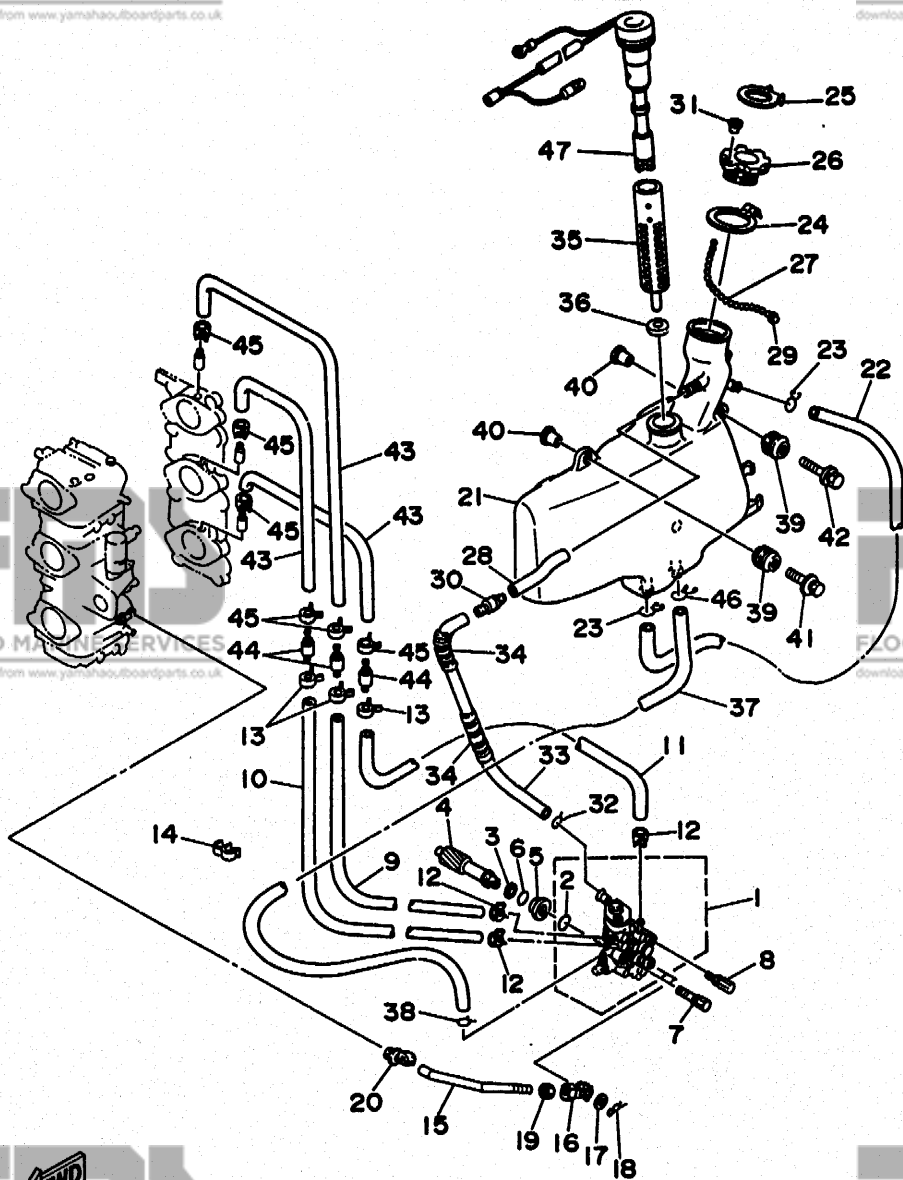


FIG. 6 OIL PUMP 2 (ELECTRIC START) POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-13200-00	OIL INJECTION PUMP ASSY	1	
2	93210-19MA7	VIEUX	1	
3	90201-08M93	.O-RING	1	
4	6H4-11537-01	JOINT TORIQUE	1	
5	6H1-13117-01	WASHER, PLATE	1	
6	93210-13595	RONDELLE, PLATE	1	
7	90109-06M39	GEAR, DRIVEN	1	
8	90109-06M40	PIGNON SECONDAIRE	1	
9	90445-07M44	COLLAR, DISTANCE	1	
10	90445-07M23	ENTRETOISE	1	
11	90445-07MA6	O-RING	1	
12	90468-07M02	JOINT TORIQUE	1	
13	90468-07M02	BOLT	1	
14	90464-07M20	BOULON	1	
15	6H4-41241-01	BOULON	1	
16	6H1-41237-00	HOSE	1	
17	90202-05088	DURITE	1	
18	90468-05M03	DURITE	1	
19	95380-05600	CLIP	3	
20	6R5-41237-00	JONC	3	
21	63D-21707-00	JONC	1	
22	90445-11M15	CLAMP	1	
23	90467-11M08	BRIDE	1	
24	6H4-21752-00	ROD, LINK	1	
25	90465-13M36	BIELLE	1	
26	63D-2175R-00	JOINT, LINK	1	
27	63D-2176M-00	RACCORD	1	
28	6H4-21770-00	WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CLIP	1	
		JONC	1	
		NUT	1	
		ECROU	1	
		JOINT, LINK	1	
		RACCORD	1	
		OIL TANK COMP.	1	
		RESERVOIR A PETROLE COMP.	1	
		HOSE	1	
		DURITE	1	
		CLIP	2	
		JONC	1	
		TUBE, FILLER 1	1	
		DURITE	1	
		CLAMP	1	
		BRIDE	1	
		HOOK, BAND	1	
		CROCHET, BANDE	1	
		HOOK	1	
		CROCHET	1	
		OIL TANK CAP ASSY	1	
		CABOCHON DE RESERVOIR A HUILE	1	

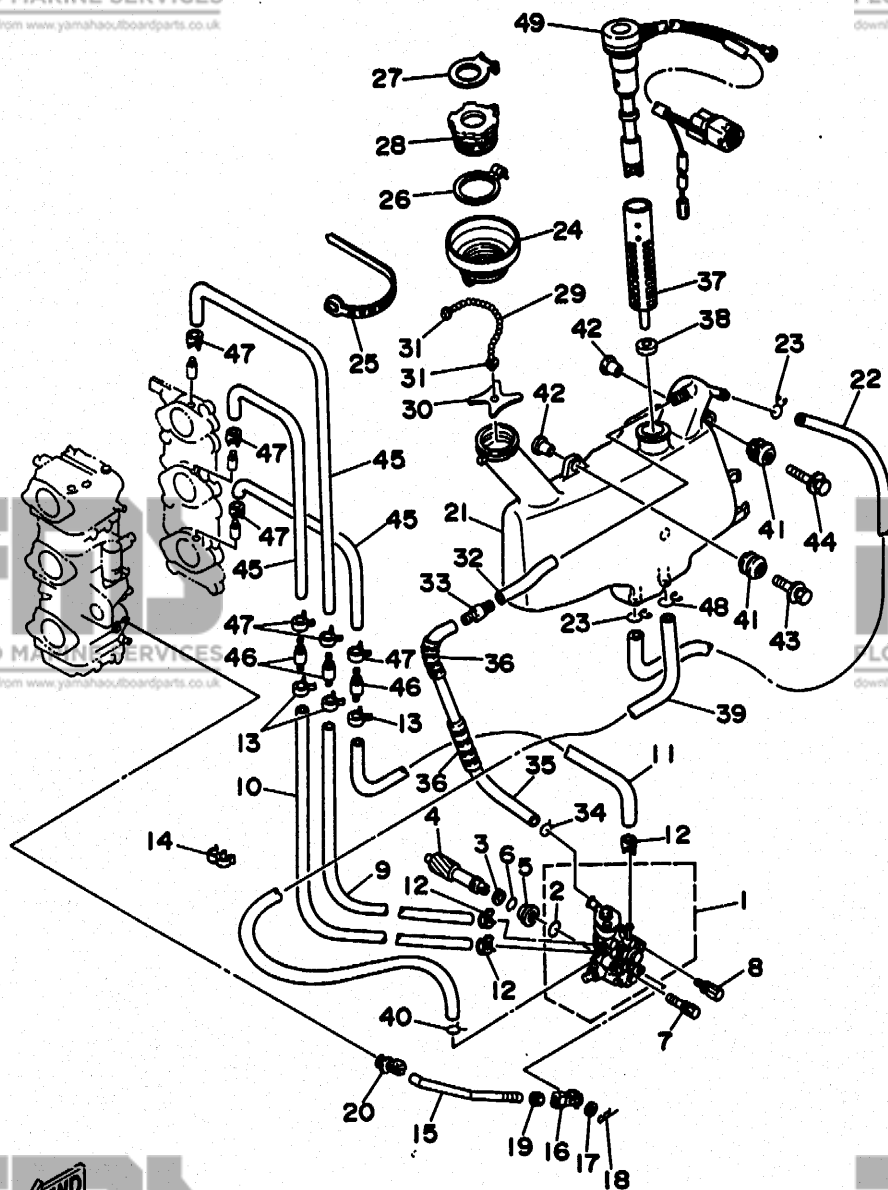


FIG. 6 OIL PUMP 2 (ELECTRIC START) POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1	
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
32	90445-11M23	HOSE DURITE	1	
33	63D-21744-00	BREATHER RENIFLARD	1	
34	90467-10M04	CLIP JONC	1	
35	90445-11M15	HOSE DURITE	1	
36	90446-10M01	HOSE DURITE	2	
37	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
38	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
39	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
40	90467-08004	CLIP JONC	1	
41	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
42	624-42542-00	PIPE TUYAU	3	
43	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
44	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
45	90445-07M87	HOSE DURITE	3	
46	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
47	90468-07M02	CLIP JONC	6	
48	90467-11M08	CLIP JONC	1	
49	63D-85720-00	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

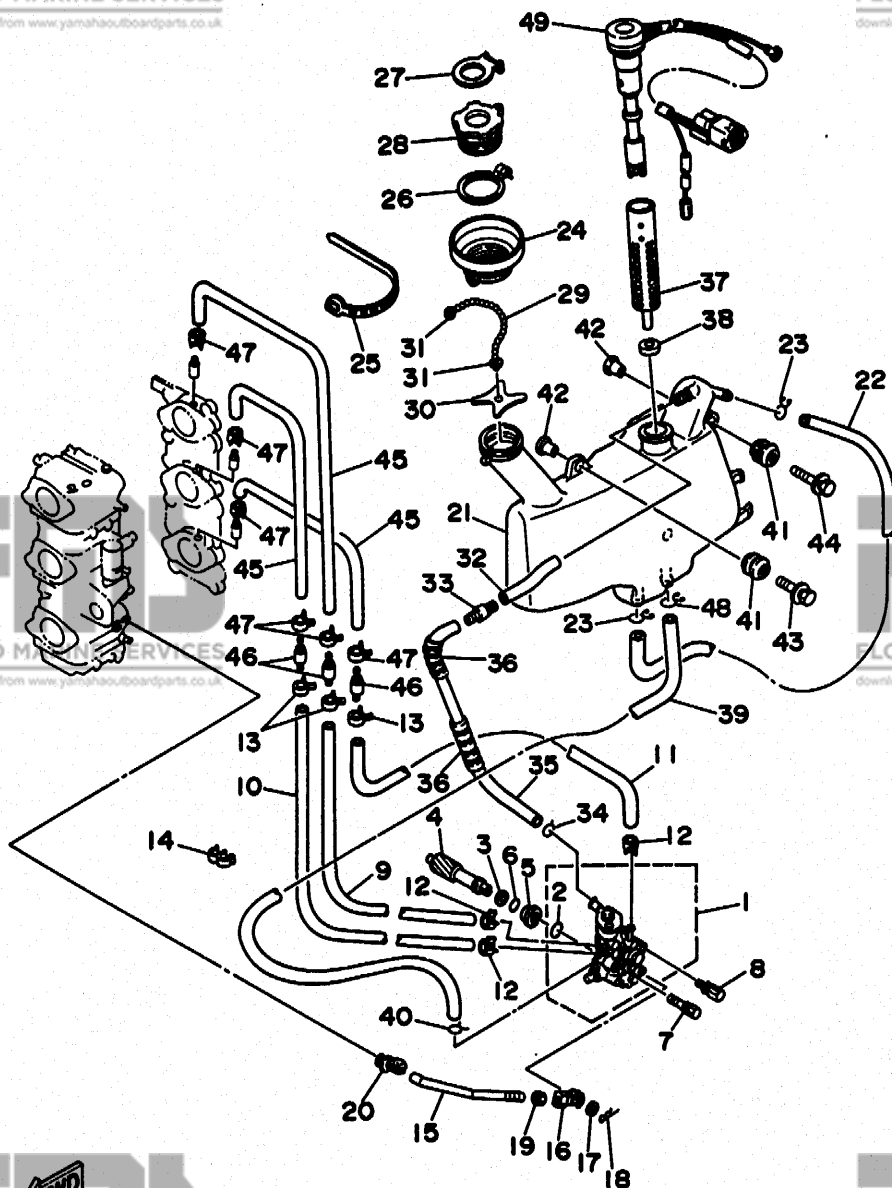


FIG. 7 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-15710-04-4D	STARTER ASSY DEMARREUR COMPLET	1	
2	6H4-15711-02-94	CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40018	PIN, SPRING .AGRAFFE	1	
4	6H4-15758-01-4D	GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	BOLT .BOULON	2	
6	92990-06600	WASHER, PLATE .RONDELLE, PLATE	2	
7	6H4-15762-00	SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	6A0-15789-00	DAMPER .AMORTISSEUR	1	
9	6F5-15752-00	ROLLER, WIRE .GALET, CABLE	1	
10	90387-06M69	COLLAR .COLLERETTE	1	
11	97095-06030	BOLT .BOULON	1	
12	92995-06100	WASHER, SPRING .RONDELLE, GROWER	1	
13	92990-06600	WASHER, PLATE .RONDELLE, PLATE	1	
14	95380-06600	NUT .ECROU	1	
15	6H4-15787-01	STAY .SUPPORT	1	
16	689-15755-01	HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
17	6F5-15779-02	COVER .COUVERCLE	1	
18	*	WIRE (L:2095MM) .FIL (L:2095MM)	1	
19	6H4-15714-00	DRUM, SHEAVE .TAMBOUR, POULIE	1	
20	90510-08002	SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
21	6H4-15717-01	SHAFT, STARTER .AXE DE DEMARREUR	1	
22	90201-065F3	WASHER, PLATE .RONDELLE, PLATE	1	
23	97095-06020	BOLT .BOULON	1	
24	95380-06600	NUT .ECROU	1	
25	676-15741-03	PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

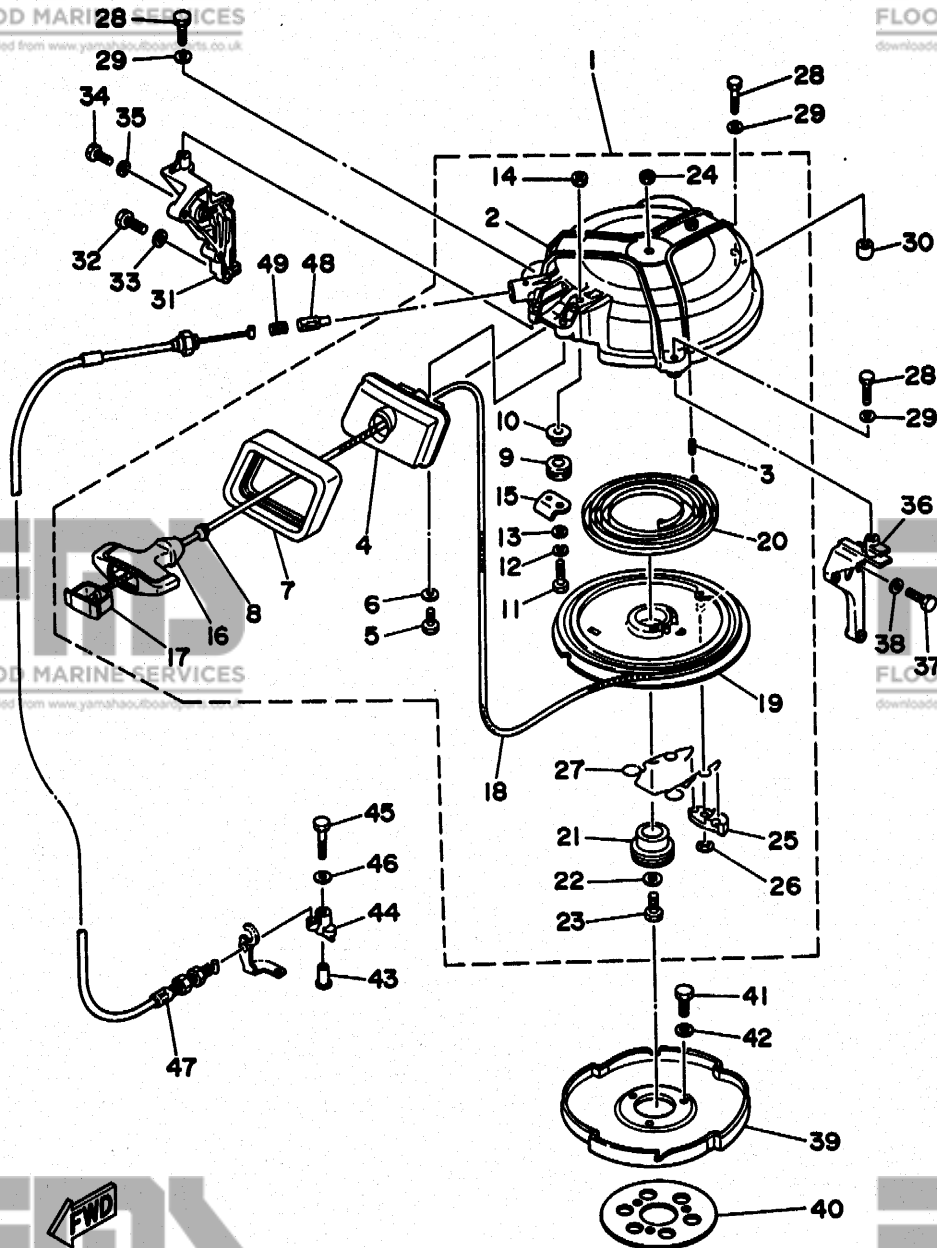


FIG. 7 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	93430-06M02	.CIRCLIP	1	
27	6H4-15705-00	.CLIPS	1	
28	97095-06035	.SPRING, DRIVE PAWL	1	
29	92990-06600	.RESSORT DE CLIQUET	1	
30	99530-10014	BOLT	3	
31	63D-15771-00-4D	BOULON	3	
32	97013-08025	WASHER, PLATE	3	
33	92990-08600	RONDELLE, PLATE	1	
34	97095-06020	PIN, DOWEL	1	
35	92990-06600	GOUJON, D'ASSEMBLAGE	1	
36	6H4-15772-02-94	STAY 1	1	
37	97095-06025	SUPPORT 1	2	
38	92990-08600	BOLT	2	
39	6H4-15723-01-94	BOULON	2	
40	6J8-81365-A0	WASHER, PLATE	1	
41	97313-08020	RONDELLE, PLATE	1	
42	92990-08600	BOLT	1	
43	90387-06M66	BOULON	1	
44	63D-15746-00	WASHER, PLATE	1	
45	97095-06040	RONDELLE, PLATE	1	
46	92990-06600	STAY 2	3	
47	63D-15770-00	SUPPORT 2	3	
48	656-15748-00	BOLT	3	
49	90501-10227	BOULON	3	
		WASHER, PLATE	3	
		RONDELLE, PLATE	1	
		COLLAR	1	
		COLLERETTE	1	
		ARM	1	
		BRAS	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CABLE COMP., STARTER STOP	1	
		CABLE, BUTEE DE DEMAR	1	
		PLUNGER, STARTER STOP	1	
		PLONGEUR, BOUTE DE DEMAR	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	

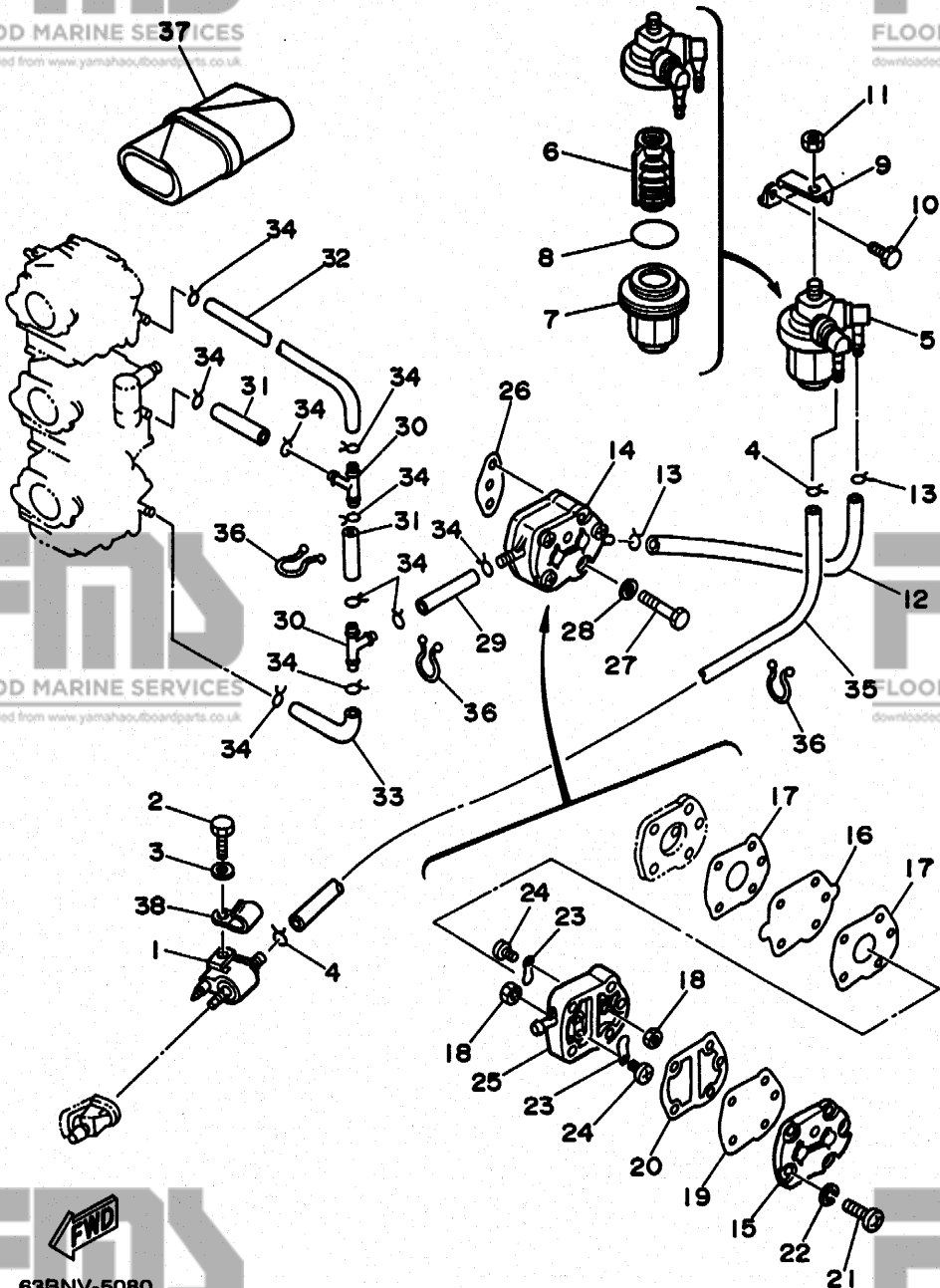


FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	90467-08004	WASHER, PLATE RONDELLE, PLATE	1	
5	61N-24560-00	CLIP JONC	2	
6	61N-24563-00	FILTER ASSY ENS FILTRE	1	
7	61N-24521-00	ELEMENT, FILTER .ELEMENT, FILTRE	1	
8	93210-32738	CUP, FILTER .CUVETTE, FILTRE	1	
9	6H4-24566-01	O-RING .JOINT TORIQUE	1	
10	97313-06014	BRACKET, FILTER SUPPORT, FILTRE	1	
11	95380-08600	BOLT BOULON	1	
12	6H4-24314-00	NUT ECROU	1	
13	90467-08004	PIPE 4 DURITE 4	2	
14	692-24410-00	CLIP JONC	1	
15	648-24413-01	FUEL PUMP ASSY POMPE A ESSENCE	1	
16	692-24411-00	BODY 2 .CORPS 2	1	
17	648-24434-01	DIAPHRAGM .DIAPHRAGME	2	
18	95380-03600	GASKET, BODY .JOINT, CORPS	2	
19	663-24411-00	NUT ECROU	1	
20	648-24435-02	DIAPHRAGM .DIAPHRAGME	1	
21	98580-05530	GASKET, BODY 2 .JOINT, CORPS 2	3	
22	92990-05100	SCREW, PAN HEAD .VIS	3	
23	6A0-24421-01	WASHER, SPRING .RONDELLE, GROUVER	2	
24	6A0-14325-00	VALVE, CHECK .SOUPAPE, RETENUE	2	
25	6A0-24412-02	SCREW, PAN HEAD .VIS TETE CONIQUE	1	
26	650-24431-A0	BODY 1 .CORPS 1	1	
27	97095-06040	GASKET, FUEL PUMP 1	2	
28	92990-06600	JOINT 1 DE POMPE A ESSENCE	2	
		BOLT BOULON		
		WASHER, PLATE RONDELLE, PLATE	2	

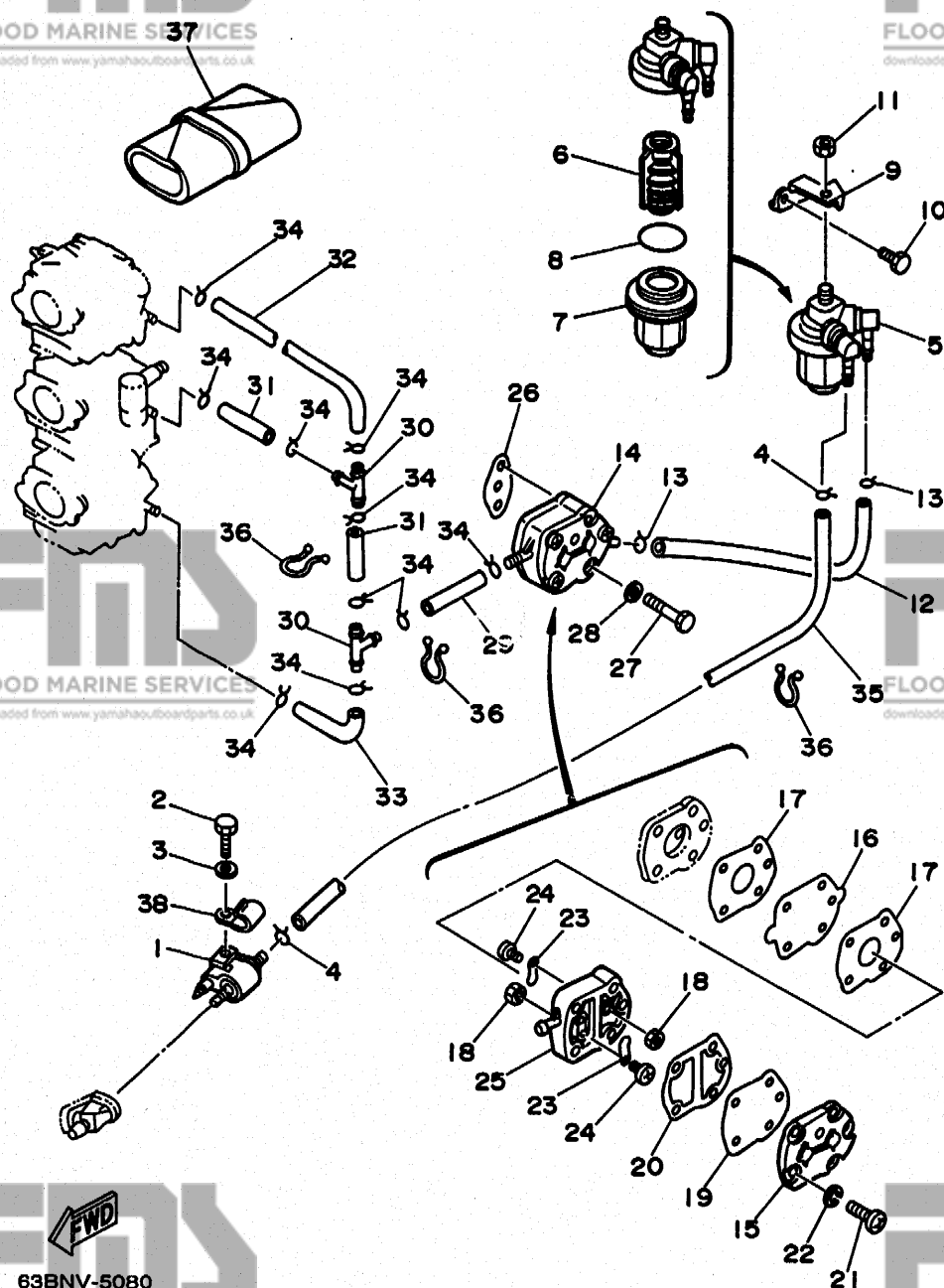


FIG. 8 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90445-09078	HOSE	1	
30	688-24378-00	DURITE		
		PIPE, JOINT 4	2	
		DURITE, RACCORDEMENT 4		
31	90445-09057	HOSE	2	
32	6H4-24313-00	DURITE		
		PIPE 3	1	
33	6H4-24312-00	DURITE 3		
		PIPE 2	1	
		DURITE 2		
34	90467-08004	CLIP	10	
		JONC		
35	6H4-24311-00	PIPE, FUEL 1	1	
36	90464-16039	DURITE A ESSENCE		
		CLAMP	3	
		BRIDE		
37	656-W2810-02	TOOL KIT	1	
		TROUSSE A OUTILS		
38	90465-08028	CLAMP	1	UR
		BRIDE		



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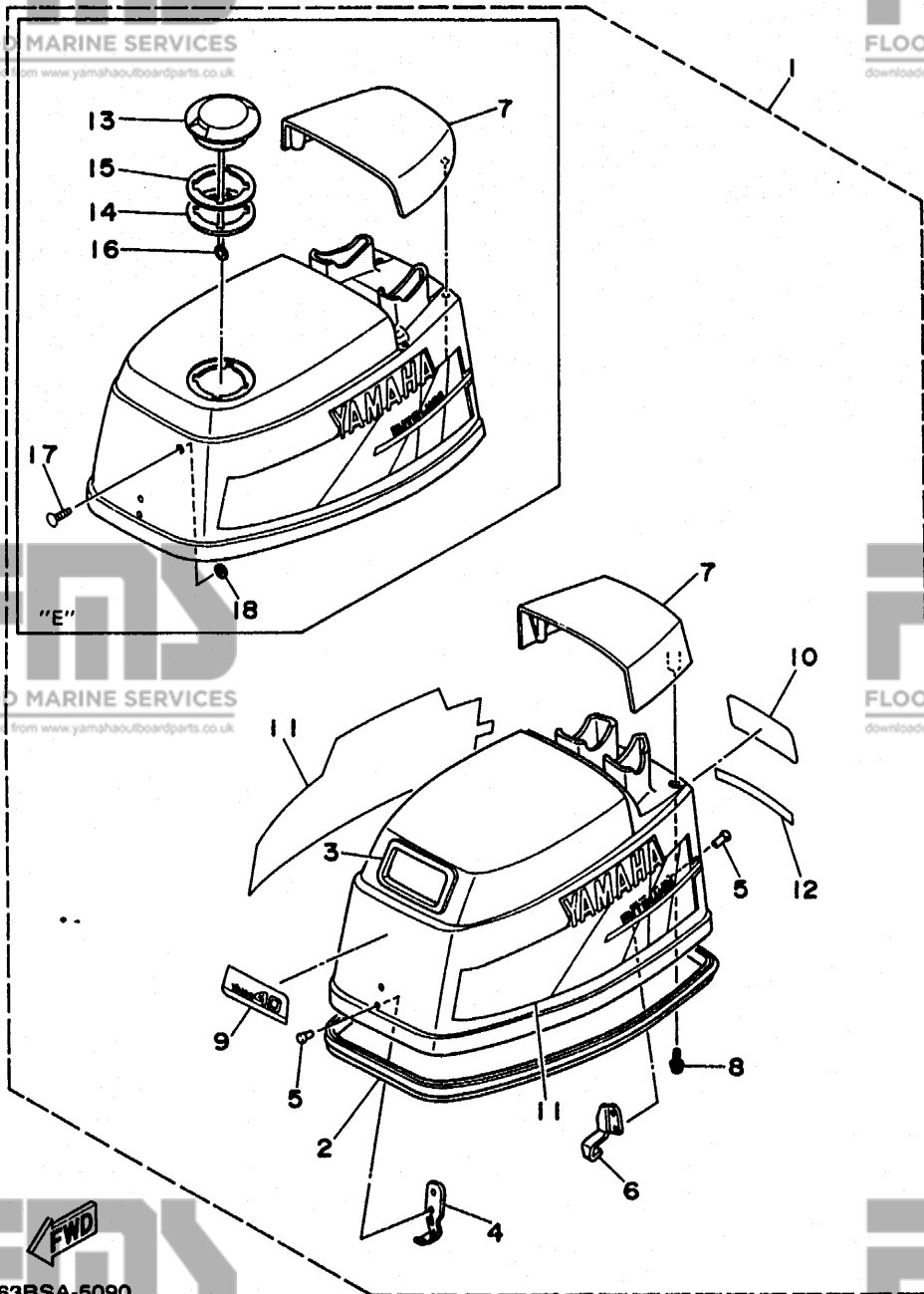


FIG. 9 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42610-62-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40VMHO/RO
	6H4-42610-A6-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40VE0/ETO
	6H5-42610-62-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 50H
2	6H4-42615-00	.SEAL .JOINT	1	
3	6H4-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	M
4	6H4-42651-00	.HOOK .CROCHET	1	
5	90266-04M01	.RIVET .RIVET	4	
6	6H4-42652-00	.HOOK .CROCHET	1	
7	6H4-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	UR M
	6H4-42613-10-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	UR E
8	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
9	63D-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 40
	62X-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 50
10	63D-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 40
	62X-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 50
11	6H4-W0070-A2	.GRAPHIC SET .JEU DIEMBLEMES	1	
12	6H4-4267A-60	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
13	63D-2177H-00	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	E
14	6H3-21732-00	.SEAL 1 .JOINT 1	1	E
15	6H3-21735-00	.SEAL 2 .JOINT 2	1	E
16	6H1-42694-00	.BAND .COLLIER	1	E
17	90338-05M03	.PLUG .PLOT	1	E
18	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	E

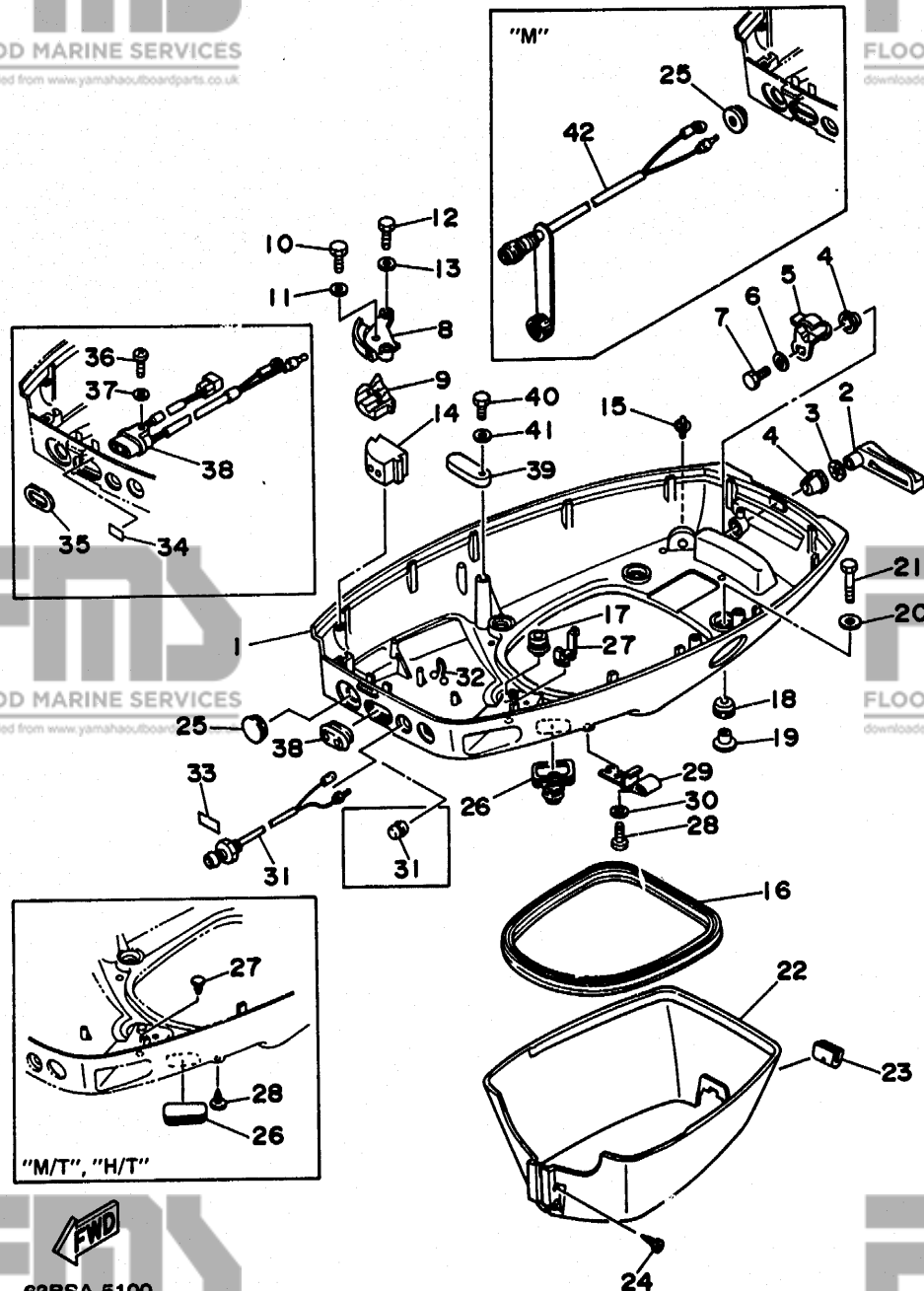


FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42711-07-4D	COWLING, BOTTOM CUVETTE	1 UR	
	6H4-42711-25-4D	COWLING, BOTTOM CUVETTE	1 UR PTT	
2	6H4-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
3	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90386-12069	BUSH DOUILLE	2	
5	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
6	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
7	97313-06010	BOLT BOULON	1	
8	6H4-48531-11-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
9	6H4-48532-11-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	
10	97095-05016	BOLT BOULON	1	
11	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
12	97095-06020	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	6H4-42724-20	GROMMET PASSE-FIL	1 UR	
	6H4-42724-00	GROMMET PASSE-FIL	1 UR M	
15	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
16	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
17	6E5-42724-00	GROMMET PASSE-FIL	1	
18	90480-09M21	GROMMET PASSE-FIL	4	
19	90387-06M41	COLLAR COLLERETTE	4	
20	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
21	97095-06030	BOLT BOULON	4	
22	63D-42741-00-4D	APRON CAPOT LATERAL	1	
23	63D-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	
24	97780-60525	SCREW, TAPPING VIS, TETE BOMBEE	2	
25	676-42726-00	GROMMET PASSE-FIL	1 UR	
	6H4-42726-40	GROMMET PASSE-FIL	1 UR M	

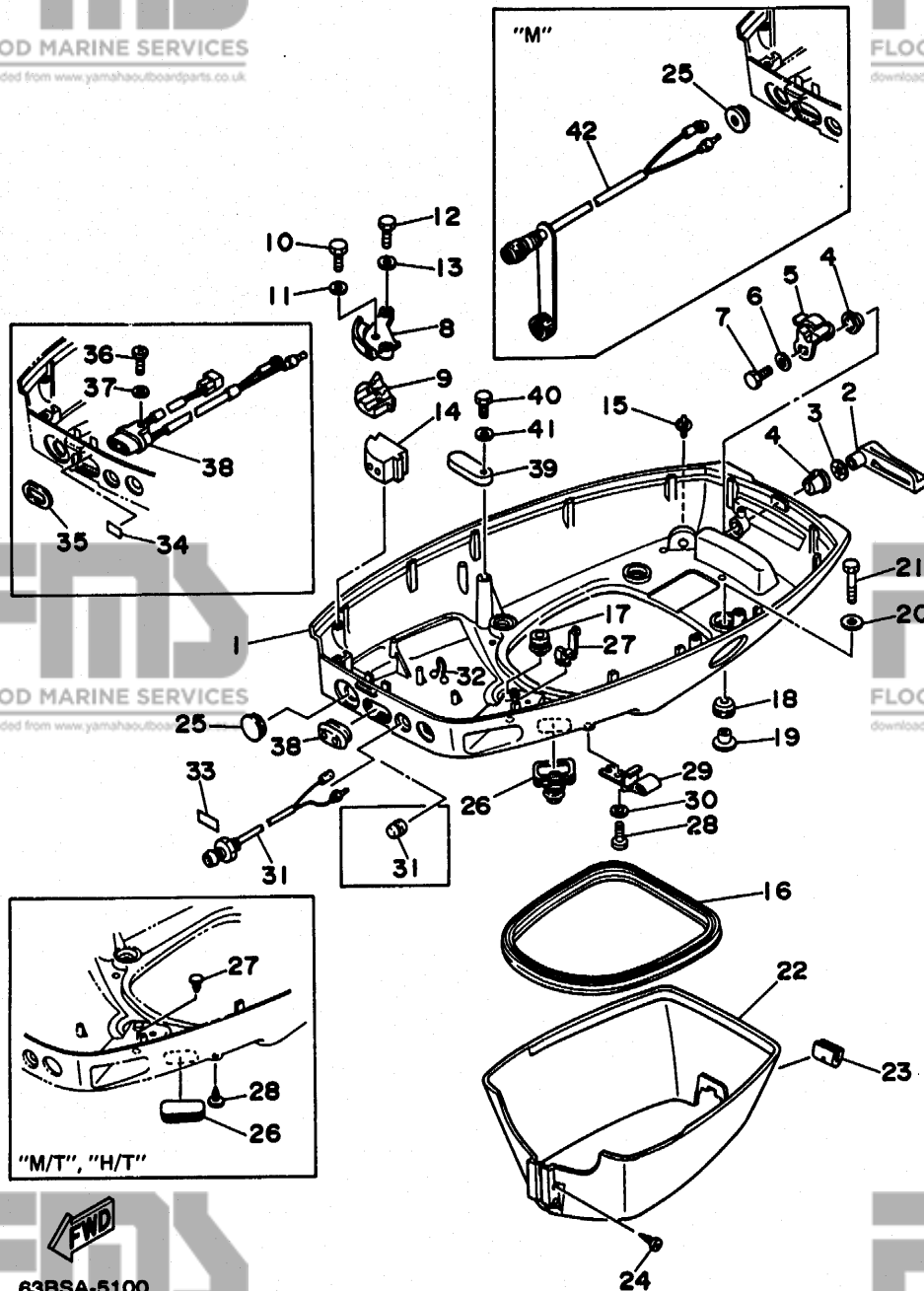


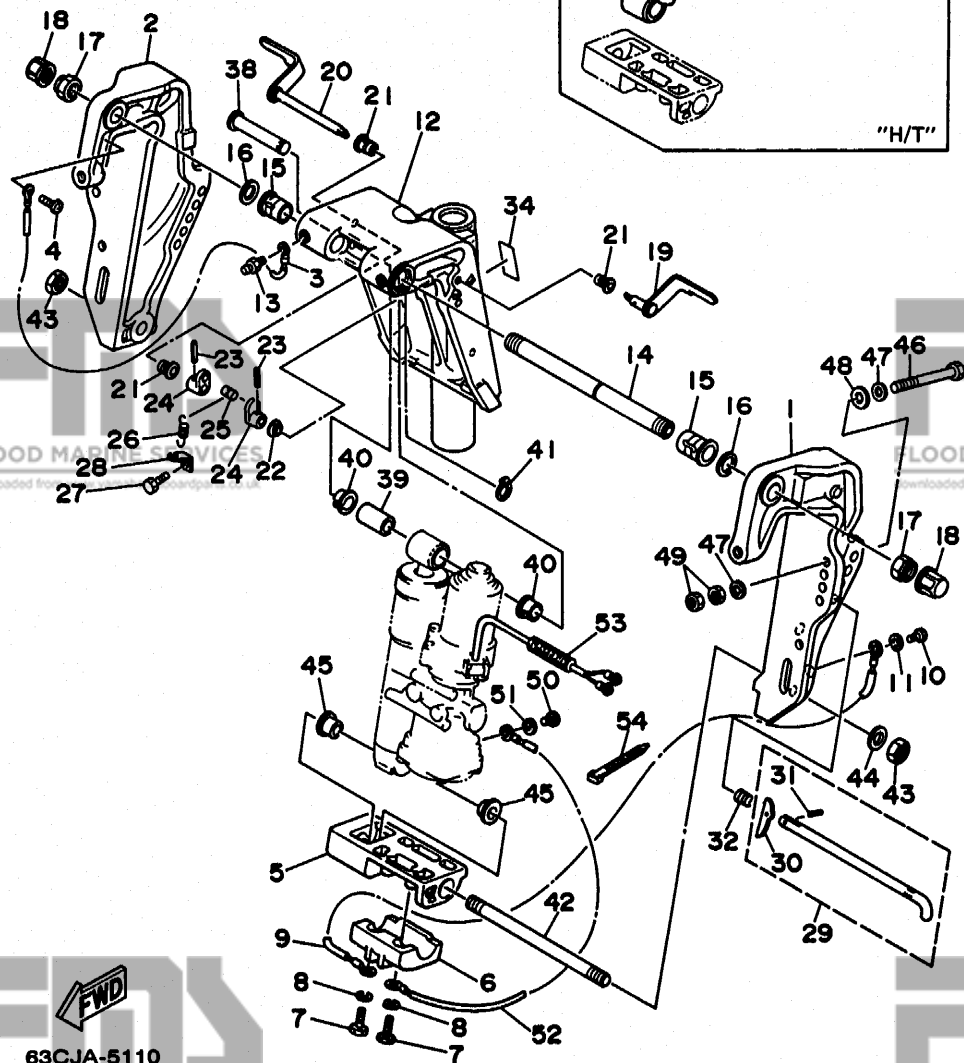
FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	688-42726-10	GROMMET PASSE-FIL	1 UR PTT	
	6H4-42726-00	GROMMET PASSE-FIL	1 UR M/T, H/T	
27	90464-15M08	CLAMP BRIDE	1 UR PTT	
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1 UR M/T, H/T	
28	90157-06M01	SCREW, PAN HEAD	1 UR PTT	
	90338-05M03	VIS, TETE TRONCONIQUE PLUG PLOT	1 UR M/T, H/T	
29	6E5-24367-01	CLAMP, FUEL PIPE 2	1 PTT	
30	92990-06600	COLLIER DE DURITE A ESSENCE WASHER, PLATE	1 PTT	
31	6H4-42725-00	RONDELLE, PLATE GROMMET	1 UR	
	6J8-85410-00	PASSE-FIL EMERGENCY SIGNAL LIGHT ASSY	1 UR	
32	90465-18147	FEU DE DETRESSE CLAMP BRIDE	1 UR	
33	6H4-85415-10	MARK, SIGNAL LAMP	1 UR	
34	63D-84342-00	ETIQUETTE SEAT, EMBLEM	1 UR	
35	6H4-93589-00	SIEGE, EMBLEME GASKET	1 UR	
36	97880-06014	GARNITURE SCREW, PAN HEAD	1 UR	
37	92990-06600	VIS, TETE TRONCONIQUE WASHER, PLATE	1 UR	
38	63D-84301-00	RONDELLE, PLATE PILOT LIGHT ASSY 1	1 UR	
	6H3-42727-00	LAMPE-TEMOIN 1 GROMMET	1 UR	
39	6E5-82588-00	PASSE-FIL PLATE PLAQUE	1	
40	97095-06020	BOLT BOULON	1	
41	92990-06600	WASHER, PLATE	1	
42	6F5-84340-00	RONDELLE, PLATE SOCKET CORD ASSY 1	1 FOR 701 REMO-CON	
		CORDON DE FIL CPLT		

FIG. 11 BRACKET 1 (POWER TRIM & TILT/HYDRO TILT)
FIG. 11 SUPPORT 1 (PUSSANCE PARER ET INCLINER/RELEVAGE HYDRAULIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	63D-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
6	63D-45251-00	ANODE ANODE	1	
7	97095-06025	BOLT BOULON	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
10	97095-06010	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	63D-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	63D-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
13	93700-06M03	NIPPLE, GREASE PION	3	
14	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M15	BUSH DOUILLE	2	
16	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
18	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
19	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
20	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	90386-10M16	BUSH DOUILLE	3	
22	90386-10025	BUSH DOUILLE	1	
23	91690-30020	PIN, SPRING AGRAFFE	2	
24	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
25	90249-06M19	PIN GOUPILLE	1	
26	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
27	97095-06010	BOLT BOULON	1	



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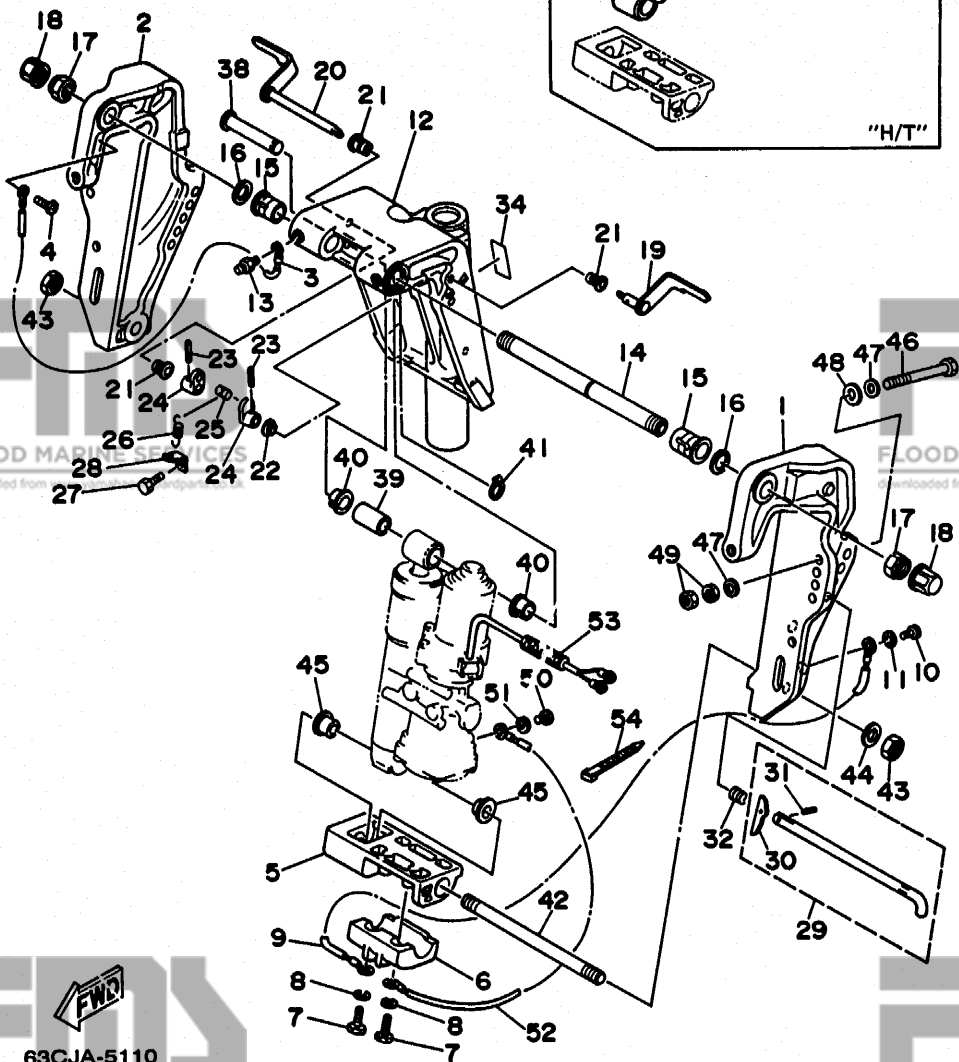


FIG. 11 BRACKET 1 (POWER TRIM & TILT/HYDRO TILT)
FIG. 11 SUPPORT 1 (PUISSANCE PARER ET INCLINER/RELEVAGE HYDRAULIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G5-43144-00	HOOK, SPRING CROCHET	1	
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
30	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
31	91690-30012	.PIN, SPRING .AGRAFFE	1	
32	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
33	62X-43170-10-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	LONG, H/T
34	63D-43691-00	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	H/T
35	63D-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	H/T
36	682-43318-01	COVER CAPUCHON	1	H/T
37	97095-06010	BOLT BOULON	1	H/T
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M92	BUSH DOUILLE	1	
40	90386-18M35	BUSH DOUILLE	2	
41	93410-18M02	CIRCLIP CLIPS	1	
42	90116-18M52	BOLT, STUD GOUJON	1	
43	90170-18M10	NUT ECROU	2	
44	92995-18600	WASHER RONDELLE, PLATE	1	
45	90386-18M44	BUSH DOUILLE	2	
46	90101-12M65	BOLT BOULON	4	AP
47	92990-12200	WASHER RONDELLE	8	AP
48	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	AP
49	95380-12600	NUT ECROU	8	AP
50	97095-06010	BOLT BOULON	1	PTT
51	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	PTT
52	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	PTT
53	90440-14M00	PIPE DURITE	1	PTT
54	90465-11M10	CLAMP BRIDE	3	PTT

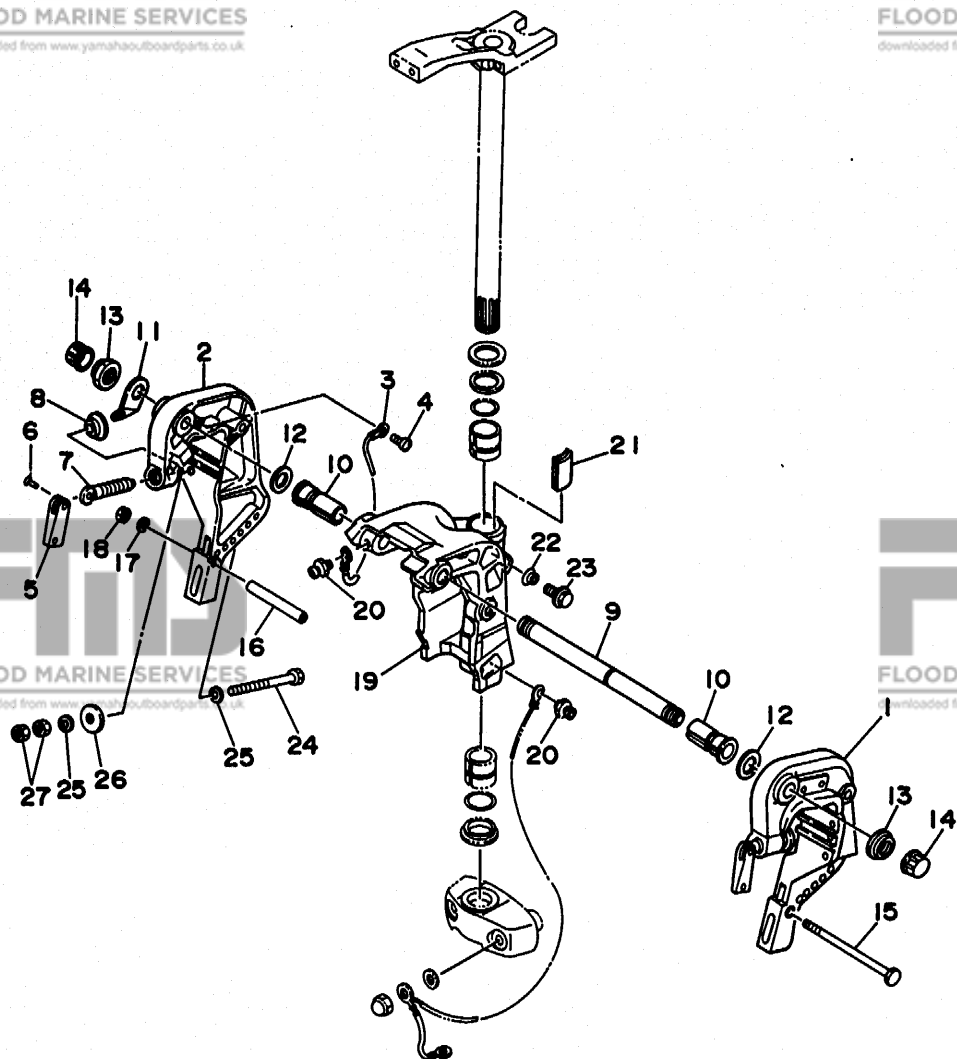


FIG. 12 BRACKET 2 (MANUAL TILT)

SUPPORT 2 (RELEVAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43111-05-4D	BRACKET, CLAMP PRESSE	1	
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	616-43118-01-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILLE	2	
7	90149-14M12	SCREW VIS	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M69	BUSH DOUILLE	2	
11	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
12	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90101-08339	BOLT BOULON	1	
16	90387-08M03	COLLAR COLLERETTE	1	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-08600	NUT ECROU	1	
19	6J8-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	6J8-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
20	93700-06M03	NIPPLE, GREASE PION	3	
21	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	689-43373-01	SEAL, DAMPER JOINT	1	
23	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
24	90101-10M58	BOLT BOULON	4	AP
25	92990-10600	WASHER, PLATE RONDELLE, PLATE	8	AP
26	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	AP
27	95380-10600	NUT ECROU	8	AP

FIG. 13 BRACKET 3 (MANUAL TILT)

SUPPORT 3 (RELEVAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
2	676-43165-00	.PLATE, TILT LOCK .PLAQUE, BROCHE INCLINAISON	1	
3	91690-30010	.PIN, SPRING .AGRAFFE	1	
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
6	682-43318-01	COVER CAPUCHON	1	
7	90506-12M25	SPRING, TENSION RESSORT, TENSION	1	
8	90249-12M28	PIN GOUPILLE	1	
9	93430-10M00	CIRCLIP CLIPS	1	
10	90202-12031	WASHER, PLATE RONDELLE, PLATE	3 UR LONG	
	90202-12031	WASHER, PLATE RONDELLE, PLATE	2 UR SHORT	
11	6J8-43627-00	STOPPER PLAQUETTE	2	
12	90249-12M27	PIN GOUPILLE	2	
13	93430-10M00	CIRCLIP CLIPS	2	
14	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2	
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1	
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
21	90387-07M64	COLLAR COLLERETTE	1	
22	93430-06M02	CIRCLIP CLIPS	1	
23	99080-05600	CIRCLIP CLIPS	1	
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2	
25	6H4-43674-00	WASHER RONDELLE	2 WITHOUT SHALLOW WATER DRIVE	
26	91490-20010	PIN, COTTER GOUPILLE	2	
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	

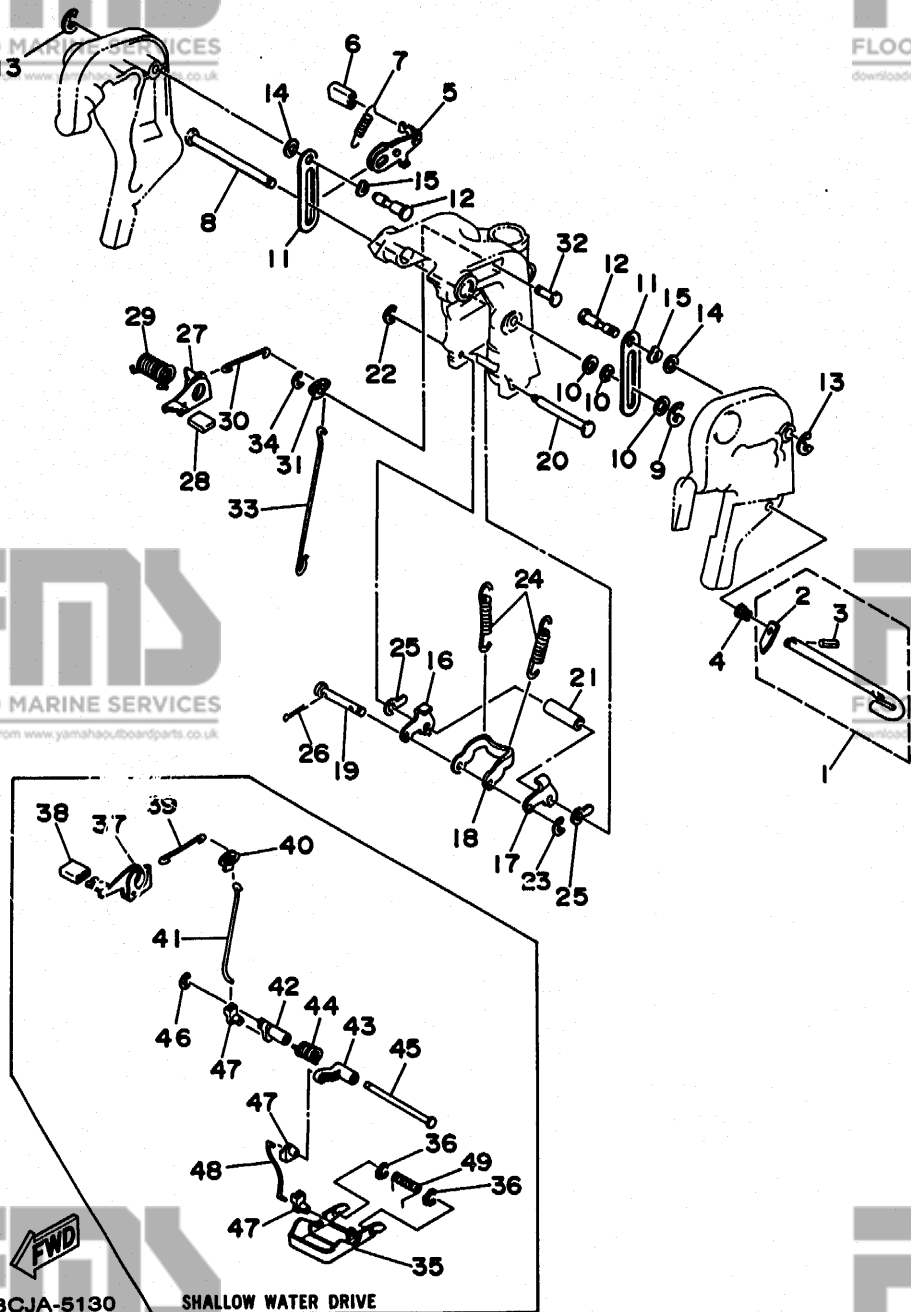
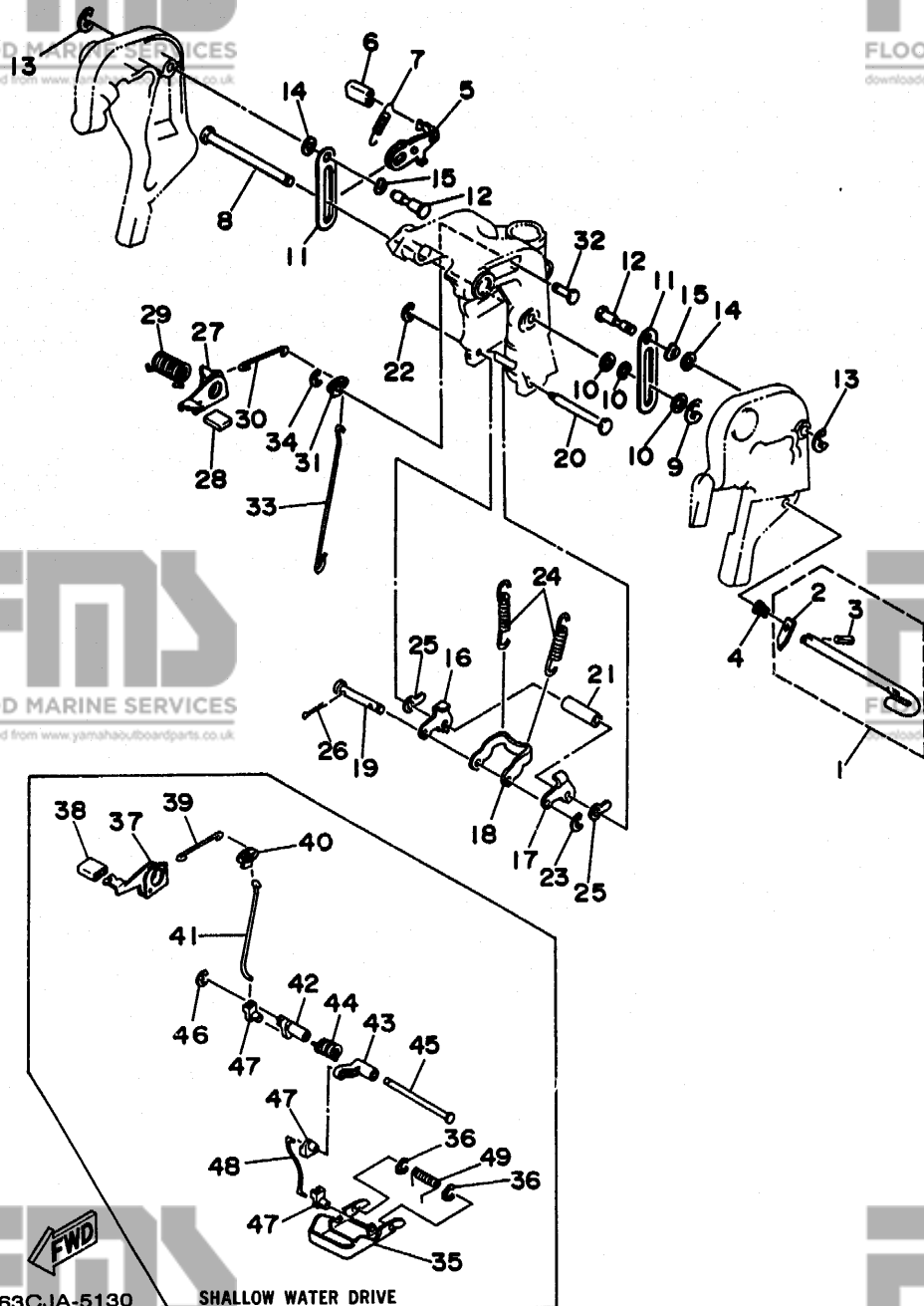


FIG. 13 BRACKET 3 (MANUAL TILT)

SUPPORT 3 (RELEVAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	
29	90508-18M24	SPRING, TORSION RESSORT, TORSION	1	UR
	90508-18M23	SPRING, TORSION RESSORT, TORSION	1	UR FOR SHALLOW WATER DRIVE
30	6H4-43616-00	ROD, TILT LOCK TIGE	1	
31	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
32	90249-06M23	PIN GOUPILLE	1	UR
	90249-06M24	PIN GOUPILLE	1	UR FOR SHALLOW WATER DRIVE
33	6J8-43617-00	ROD, TILT LOCK TIGE	1	
34	99080-05600	CIRCLIP CLIPS	1	
35	6J8-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	SHALLOW WATER DRIVE
36	6J8-43673-00	WASHER 1 RONDELLE	2	SHALLOW WATER DRIVE
37	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	SHALLOW WATER DRIVE
38	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	SHALLOW WATER DRIVE
39	6H4-43616-00	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
40	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	SHALLOW WATER DRIVE
41	6J8-43617-10	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
42	6J8-43186-00	LEVER LEVIER	1	SHALLOW WATER DRIVE
43	6J8-43187-00	LEVER 2 LEVIER	1	SHALLOW WATER DRIVE
44	90508-25M21	SPRING, TORSION RESSORT, TORSION	1	SHALLOW WATER DRIVE
45	90249-07M25	PIN GOUPILLE	1	SHALLOW WATER DRIVE
46	99080-05600	CIRCLIP CLIPS	1	SHALLOW WATER DRIVE
47	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	SHALLOW WATER DRIVE
48	6J8-43616-10	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
49	90508-20M22	SPRING, TORSION RESSORT, TORSION	1	SHALLOW WATER DRIVE

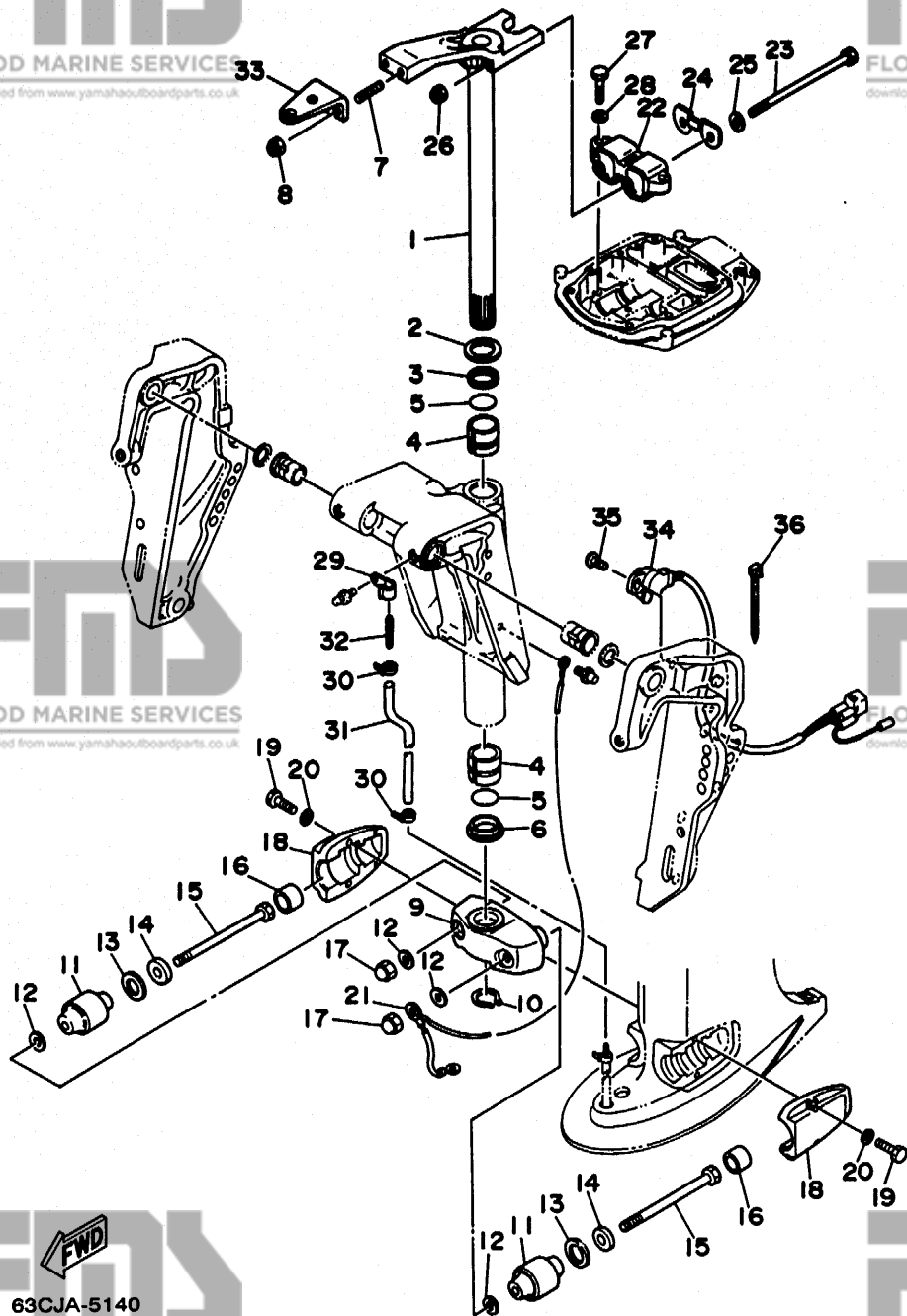


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SHALLOW WATER DRIVE

FIG. 14 BRACKET 4

SUPPORT 4

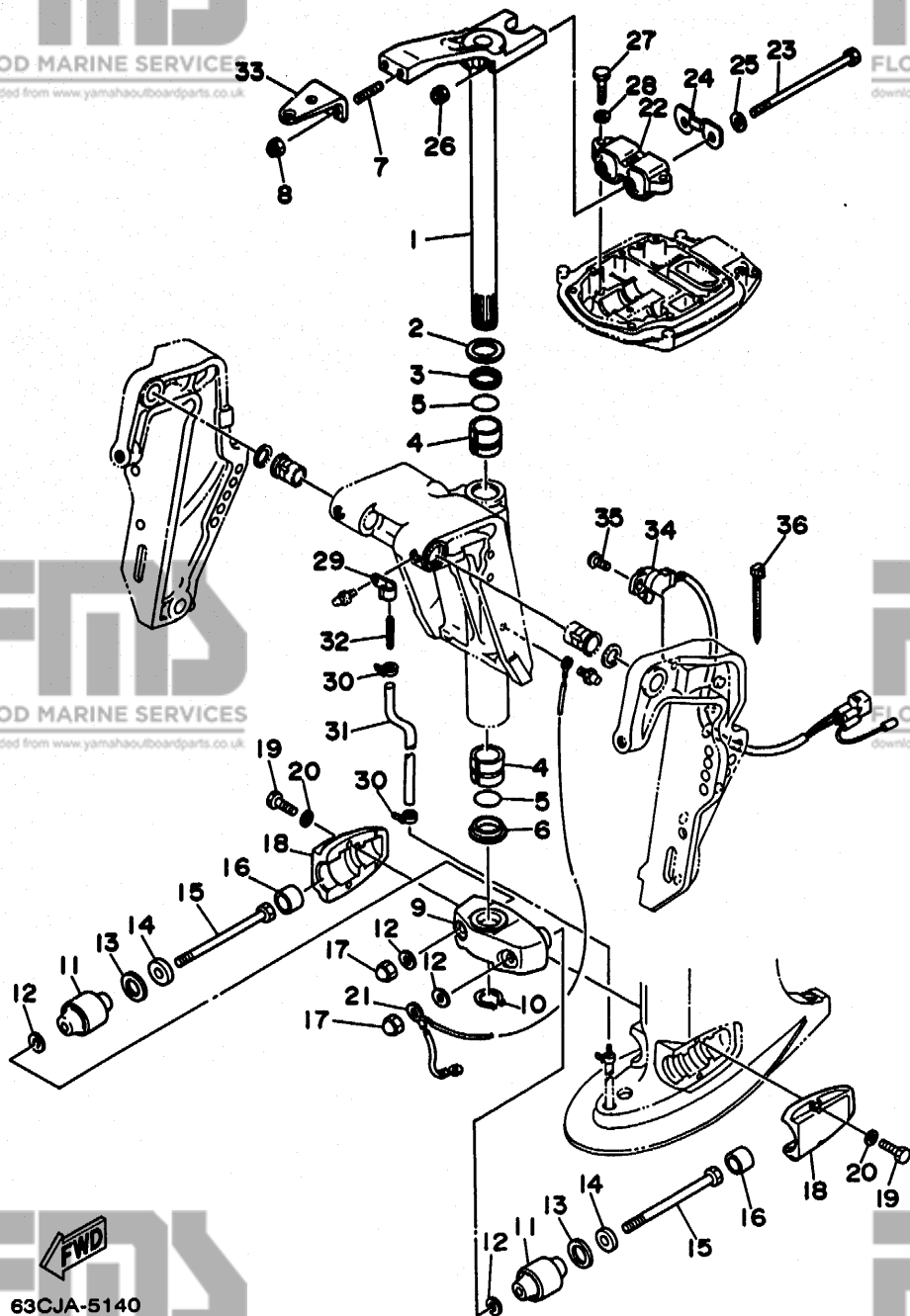


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-42510-10-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	UR LONG
	63D-42510-00-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	UR SHORT
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
3	90386-30M78	BUSH DOUILLE	1	
4	90386-30M77	BUSH DOUILLE	2	
5	93210-29M94	O-RING JOINT TORIQUE	2	
6	90386-30M60	BUSH DOUILLE	1	
7	90116-10175	BOLT, STUD GOUJON	2	
8	90185-10051	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	2	
9	63D-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
10	93410-28M06	CIRCLIP CLIPS	1	
11	63D-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	UR LONG
	687-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL	2	UR SHORT
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	
13	90202-25M04	WASHER, PLATE RONDELLE, PLATE	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	
15	90109-12M21	BOLT BOULON	2	
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
17	95380-12800	NUT, CROWN ECRU, BORGNE	2	
18	63D-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	2	
19	97095-08030	BOLT BOULON	4	
20	92995-08100	WASHER RONDELLE	4	
21	63D-82127-10	WIRE, LEAD 2 FIL 2	1	UR LONG
	63D-82127-00	WIRE, LEAD 2 FIL 2	1	UR SHORT
22	63D-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL	1	
23	90101-08M15	BOLT BOULON	2	
24	63D-44526-00	PLATE PLAQUE	1	
25	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	

FIG. 14 BRACKET 4

SUPPORT 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
27	97095-08030	BOLT BOULON	3	
28	92995-08100	WASHER RONDELLE	3	
29	90465-08028	CLAMP BRIDE	1 UR PTT	
30	90465-11M10	CLAMP BRIDE	2 UR PTT	
31	90445-07MF1	HOSE DURITE	1 UR PTT	
32	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1 UR PTT	
33	63D-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION	1	
34	63D-83672-00	TRIM SENDER INCLINER RACCORD	1 UR PTT	
35	97885-06016	SCREW, PAN HEAD VIS	2 UR PTT	
36	90465-13M11	CLAMP BRIDE	1 UR PTT	



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E3

FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62X-43800-00-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	62X-43840-00	..POWER TILT ASSY ..PUISSANCE INCLINER (ENS.)	1	
3	62X-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE	1	
4	62X-43810-00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	
5	62X-43861-00	...O-RING	1	
6	62X-43862-00	...JOINT TORIQUE	1	
7	93210-29375	...O-RING	1	
8	62X-43871-00	...JOINT TORIQUE	1	
9	93210-44383	...RING, BACK UP ...RESSORT	1	
10	93210-48214	..O-RING	1	
11	62X-4388A-00	..JOINT TORIQUE ..PISTON, TRIM ..PISTON	1	
12	62X-22471-00	..CYLINDER, SHOCK ABSORBER ..CYLINDRE, AMORTISSEUR	1	
13	99009-35500	..CIRCLIP ..CLIPS	1	
14	62X-43814-00	..PISTON, FREE ..PISTON	1	
15	6H1-4384G-11	..SEAL, RELIEF VALVE ..JOINT	1	
16	61A-43875-00	..RING, SNAP ..RESSORT	1	
17	62X-43899-00	..PLATE STOPPER ..PLAQUETTE	1	
18	3503-16010	..BALL ..BILLE	6	
19	62X-4384H-00	..SPRING ..RESSORT	2	
20	1UF-22434-00	..PLATE, VALVE 1 ..PLATEAU, SOUPAPE 1	1	
21	62X-43875-00	..RING, SNAP ..RESSORT	1	
22	91690-40010	..PIN, SPRING ..AGRAFFE	2	
23	93210-06519	..O-RING	2	
24	62X-43864-00	..JOINT TORIQUE ..O-RING	1	
25	93210-29375	..JOINT TORIQUE ..O-RING	1	
26	62X-43888-00	..BOLT, SOCKET ..BOULON	3	
27	62X-4380L-00	..HOUSING, TRIM & TILT SUB ASSY ..CARTER	1	
28	62X-4385M-00	..PLATE, RESERVOIR ..PLAQUETTE	1	

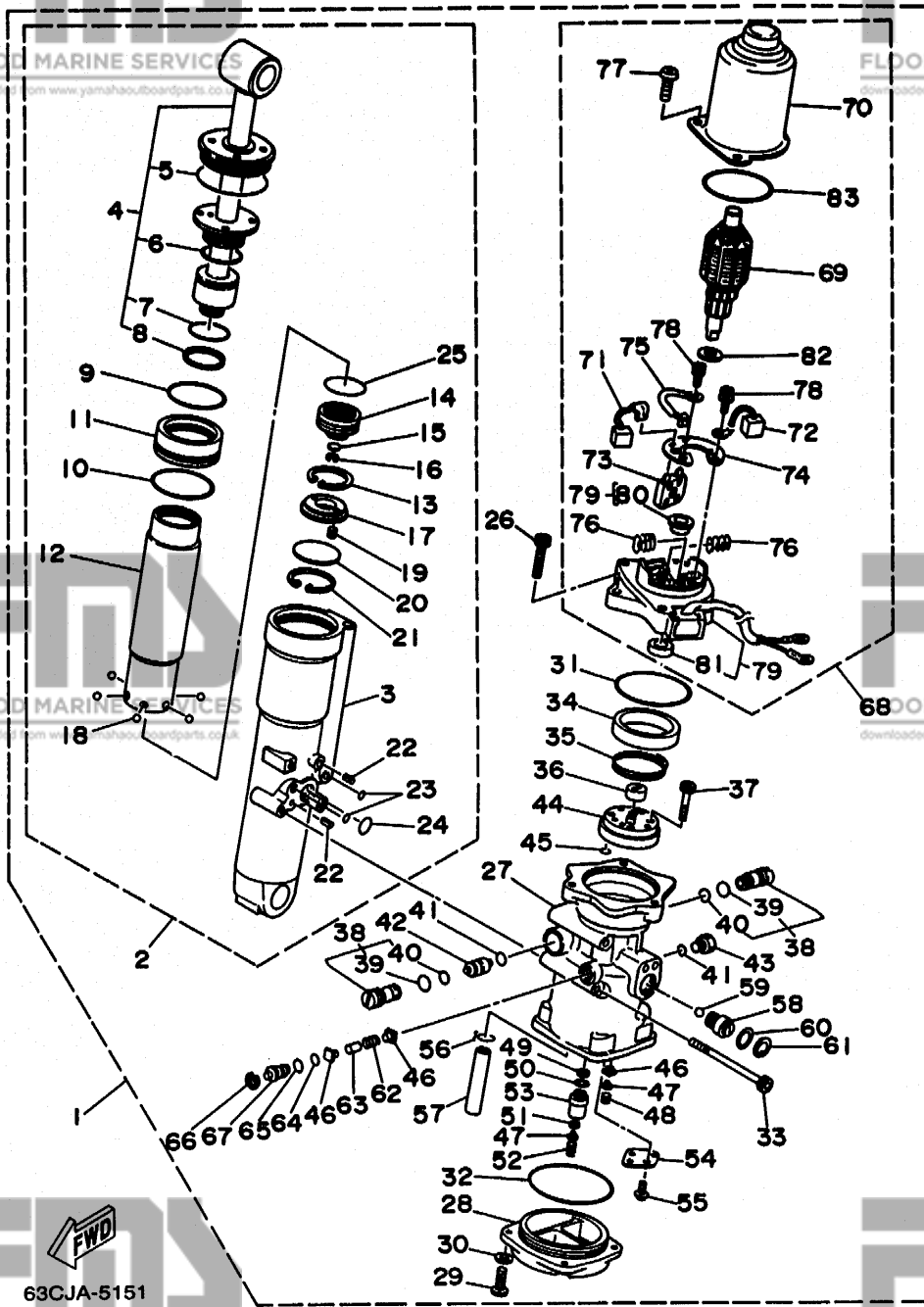
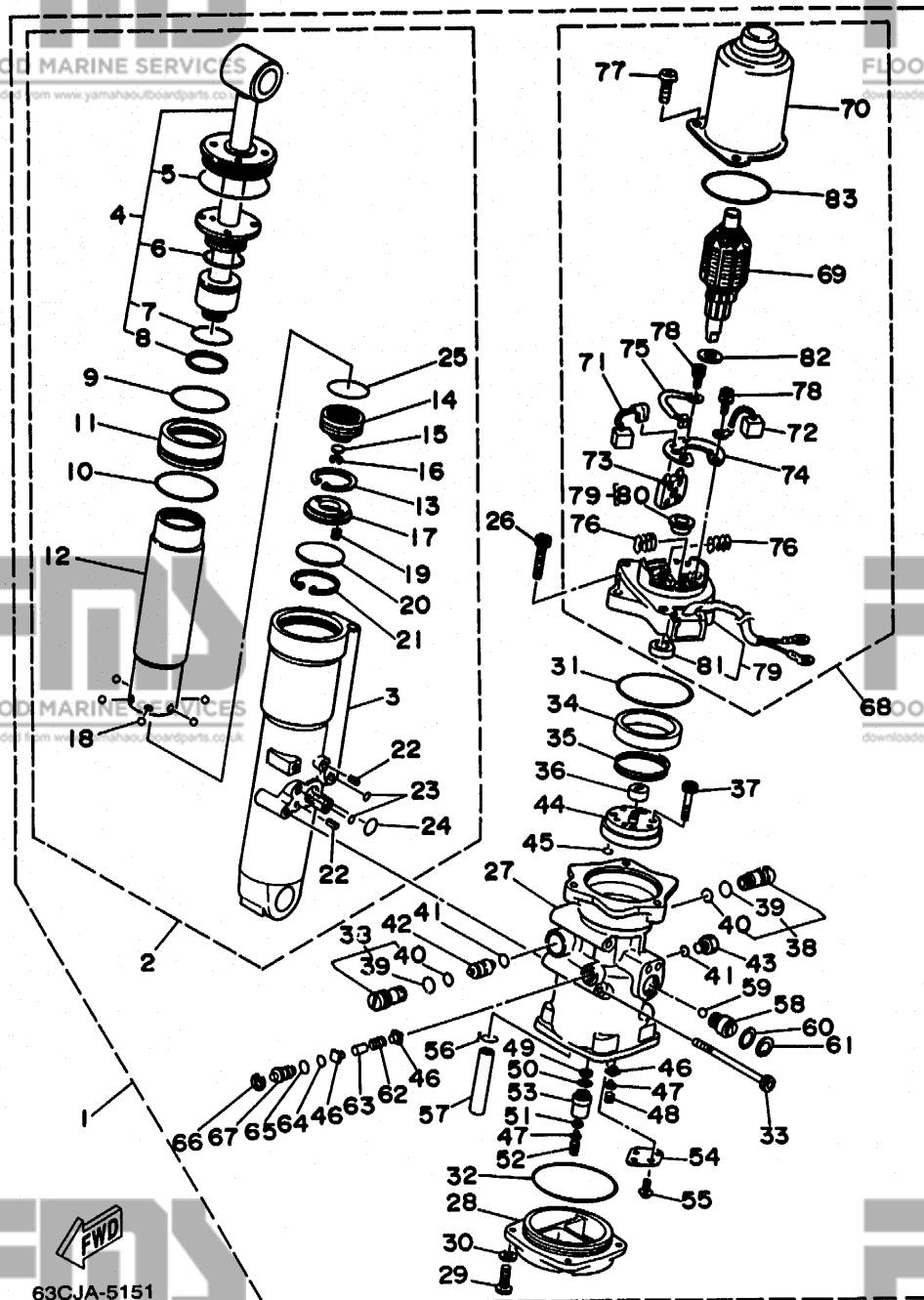


FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1



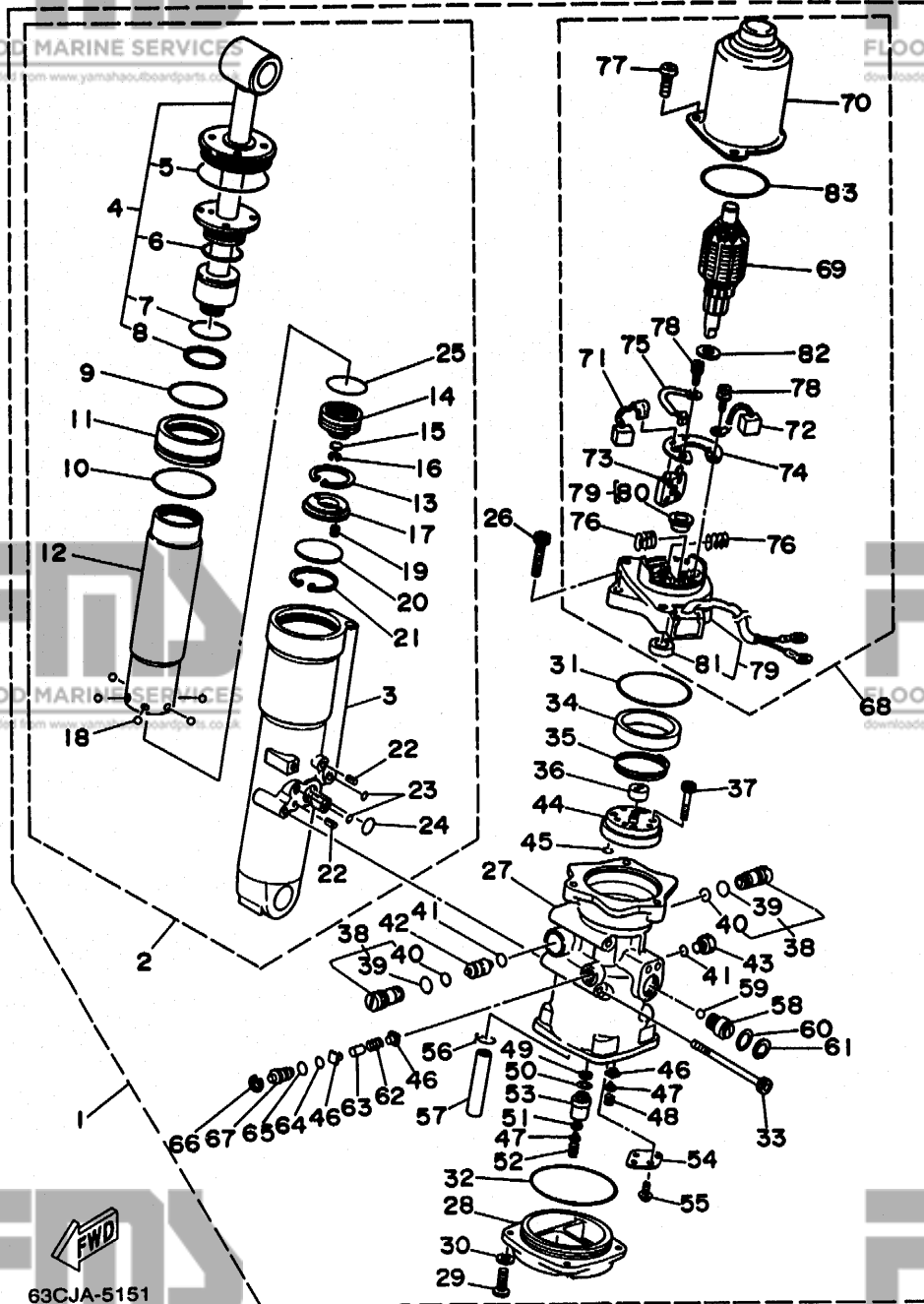
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06016	.BOLT .BOULON	4	
30	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	4	
31	62X-43865-00	.O-RING .JOINT TORIQUE	1	
32	62X-43866-00	.O-RING .JOINT TORIQUE	1	
33	62X-43878-00	.BOLT, SOCKET .BOULON	3	
34	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
35	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
36	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
37	91318-04025	.BOLT .BOULON	4	
38	6T4-43802-01	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
39	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
40	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
41	93210-09350	.O-RING .JOINT TORIQUE	2	
42	62X-43841-00	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
44	62X-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
45	93210-06519	.O-RING .JOINT TORIQUE	2	
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	3	
47	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
48	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
49	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
50	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
51	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
52	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	
53	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
54	62X-4382L-00	.CAP, RELIEF VALVE .CAPUCHON	1	
55	97607-05210	.SCREW, PAN HEAD WITH WASHER .VIS HEXAGONAL	2	
56	90467-11044	.CLIP .JONC	1	

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FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	62X-4383A-00	.HOSE	1	
58	62X-43860-00	.DURITE	1	
59	93505-32038	.MANUAL VALVE SUB-ASSY	1	
60	93210-18397	.SOUPAPE, MANUEL (ENS.)	1	
61	6H1-43875-00	.BALL	1	
62	61A-4385H-00	.BILLE ROULEMENT	1	
63	93210-06632	.O-RING	1	
64	93210-07540	.JOINT TORIQUE	1	
65	6T4-43876-00	.RING, SNAP	1	
66	6T4-43849-00	.RESSORT	1	
67	62X-43880-00	.SPRING, SEAL	1	
68	62X-43805-00	.RESSORT	1	
69	93605-10108	.PIN, DOWEL	1	
70	62X-43804-00	.AXE	1	
71	62X-43891-00	.O-RING	1	
72	62X-43892-00	.JOINT TORIQUE	1	
73	62X-82181-00	.O-RING	1	
74	62X-4380F-00	.JOINT TORIQUE	1	
75	62X-43807-00	.RING, SNAP	1	
76	62X-4386K-00	.RESSORT	1	
77	97880-05020	.PIN, VALVE SUPPORT	1	
78	98517-04012	.GOUPILLE	1	
79	62X-43881-00	.MOTOR ASSY	1	
80	62X-4380H-00	.MOTEUR (ENS.)	1	
81	93102-08414	.ARMATURE ASSY	1	
82	90201-083J8	.INDUIT (ENS.)	1	
83	93210-52449	.STATOR ASSY	1	
		.STATOR (ENS.)		
		.BRUSH 1	1	
		.BALAI 1	1	
		.BRUSH 2	1	
		.BALAI 2	1	
		.CIRCUIT BREAKER COMP.	1	
		.RUPTEUR COMPLET	1	
		.PLATE, BRUSH HOLDER	1	
		.PLAQUE	1	
		.WIRE SUB ASSY	1	
		.AUXILIAIRE CABLE (ENS.)	2	
		.SPRING, BRUSH	2	
		.RESSORT, BALAI	3	
		.SCREW, PAN HEAD	2	
		.VIS, TETE TRONCONIQUE	1	
		.SCREW, PAN HEAD	1	
		.VIS, TETE TRONCONIQUE	1	
		.FRAME, END	1	
		.BATI	1	
		...METAL	1	
		...METAL	1	
		...OIL SEAL	1	
		...JOINT SPY	1	
		..WASHER, PLATE	1	
		..RONDELLE, PLATE	1	
		..O-RING	1	
		..JOINT TORIQUE	1	

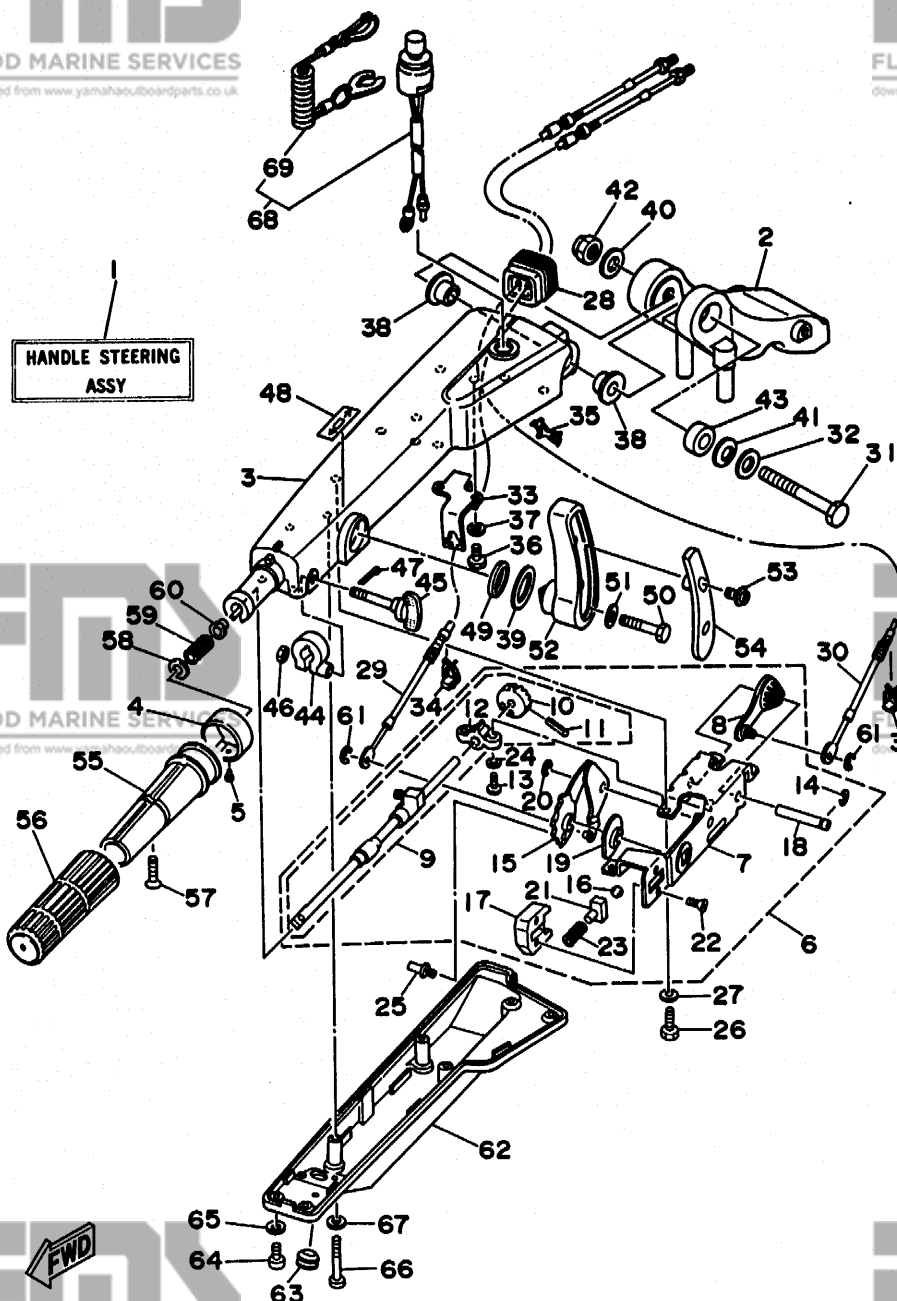
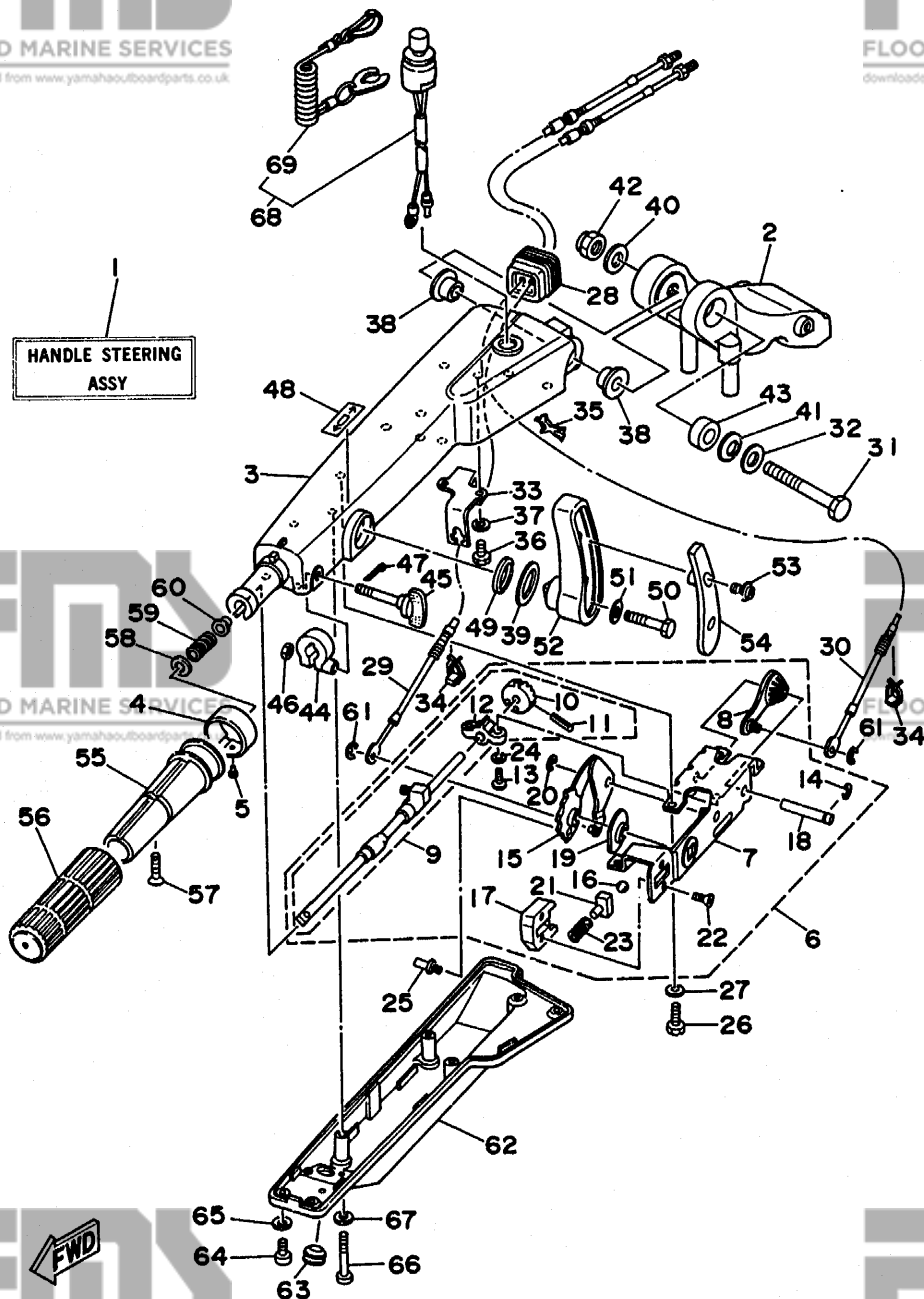


FIG. 16 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 24, 26 ~ 61)	1	
2	63D-42121-00-4D	BRACKET SUPPORT	1	
3	63D-42111-01-4D	HANDLE, STEERING POIGNEE	1	
4	6K5-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
5	90269-02M09	RIVET RIVET	1	
6	63D-44100-11	SHIFT LINK ASSY MAILLON DE SELECTEUR	1	
7	63D-44104-00	PLATE COMP. PLAQUE	1	
8	63D-48261-00	ARM, THROTTLE BRAS, ACCELERATION	1	
9	63D-42115-00	SHAFT, STEERING HANDLE AXE, BARRE FRANCHE	1	
10	650-42152-00-94	GEAR PIGNON	1	
11	91690-30025	PIN, SPRING AGRAFFE	1	
12	63D-42159-00	STAY SUPPORT	1	
13	98580-06016	SCREW, PAN HEAD VIS	2	
14	99001-08600	CIRCLIP CLIPS	1	
15	63D-44113-00	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	
16	63D-48236-00	ROLLER, DETENT POULIE	1	
17	63D-48119-00	COVER COQUILLE	1	
18	63D-42153-00	SHAFT, THROTTLE CONTROL AXE, COMMANDE D'ACCELERATION	1	
19	63D-44132-00	BUSHING COUSSINET	1	
20	63D-48118-00	CLIP, SHIFT LEVER ATTACHE, LEVIER DE CHANGER	1	
21	63D-48237-00	ADAPTOR ADAPTEUR	1	
22	98780-05014	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
23	63D-48238-00	SPRING, DETENT RESSORT	1	
24	63D-42181-00	WASHER RONDELLE	2	
25	63D-44114-00	STOPPER PLAQUETTE	1	UR
26	97095-06016	BOLT BOULON	4	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

HANDLE STEERING
ASSY



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FIG. 16 STEERING

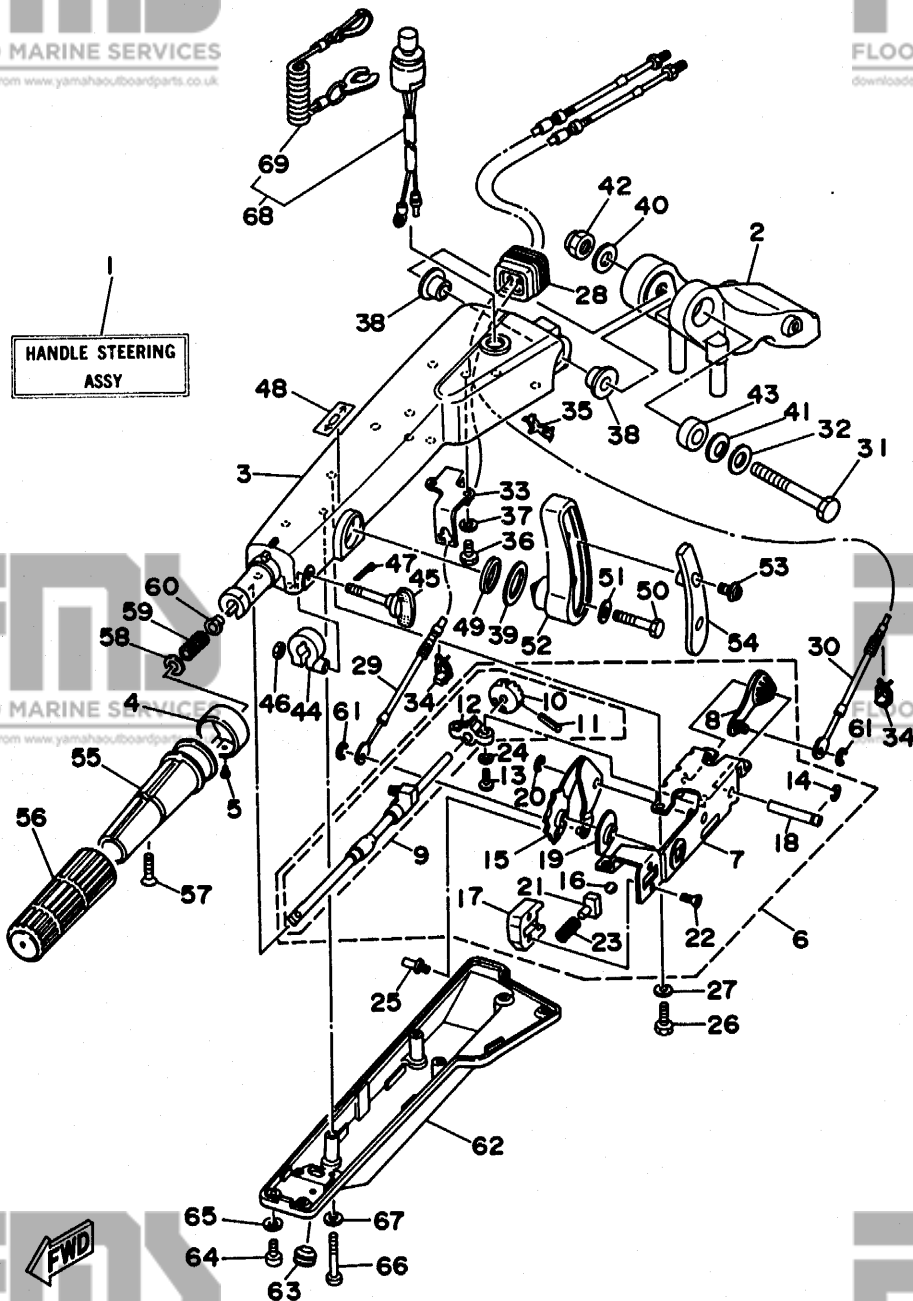
DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	63D-42725-00	GROMMET PASSE-FIL	1	
29	63D-48321-00	CABLE CABLE	1	
30	63D-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
31	90101-12M09	BOLT BOULON	1	
32	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1	
33	63D-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
34	63D-48538-00	CLAMP, CABLE 1 COLLIER	2	
35	90464-09M42	CLAMP BRIDE	1	
36	97095-06016	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	90386-12M93	BUSH DOUILLE	2	
39	90386-29M95	BUSH DOUILLE	1	
40	92990-12600	WASHER, PLATE RONDELLE, PLATE	1	
41	90206-12M22	WASHER, WAVE RONDELLE, ONDULEE	1	
42	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
43	90387-12M02	COLLAR COLLERETTE	1	
44	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
45	63D-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR	1	
46	95380-06600	NUT ECROU	1	
47	91490-20010	PIN, COTTER GOUPILLE	1	
48	668-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
49	90202-24M53	WASHER, PLATE RONDELLE, PLATE	1	
50	97095-08040	BOLT BOULON	1	
51	92995-08600	WASHER RONDELLE	1	
52	63D-44159-01	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
53	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
54	63D-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	
55	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	

FIG. 16 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
57	90149-05M13	SCREW VIS	1	
58	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
59	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
60	90386-08032	BUSH DOUILLE	1	
61	93430-04M03	CIRCLIP CLIPS	2	
62	63D-42131-00	COVER, HANDLE STEERING COUVERCLE	1	
63	90480-14M14	GROMMET PASSE-FIL	1	
64	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
65	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
66	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	
67	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
68	6K5-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
69	682-82556-00	.STOPPER .PLAQUETTE	1	





COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
2	90468-18008	CLIP JONC	1	
3	63D-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
4	90109-06M43	BOLT BOULON	1	
5	63D-41632-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
6	90508-26M35	SPRING, TORSION RESSORT, TORSION	1	
7	63D-41636-00	ROD, MAGNETO CONTROL BIELLETTTE, COMMANDE D'AVANCE	1	
8	6H4-41237-00	JOINT, LINK RACCORD	1	
9	95380-05600	NUT ECROU	1	
10	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
11	95380-06600	NUT ECROU	2	
12	688-44194-00	CAP CAPUCHON	2	
13	63D-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG
	63D-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
14	90468-18008	CLIP JONC	3	
15	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
16	63D-44117-00	BRACKET SUPPORT	1	
17	93501-04M02	BALL BILLE	1	
18	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
19	648-42715-00	BUSHING COUSSINET	1	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
21	97513-06245	BOLT, WITH WASHER VIS HEXAGONAL	1	
22	63D-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
23	90386-07M58	BUSH DOUILLE	1	
24	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
25	91490-20015	PIN, COTTER GOUPILLE	1	
26	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
27	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	UR E

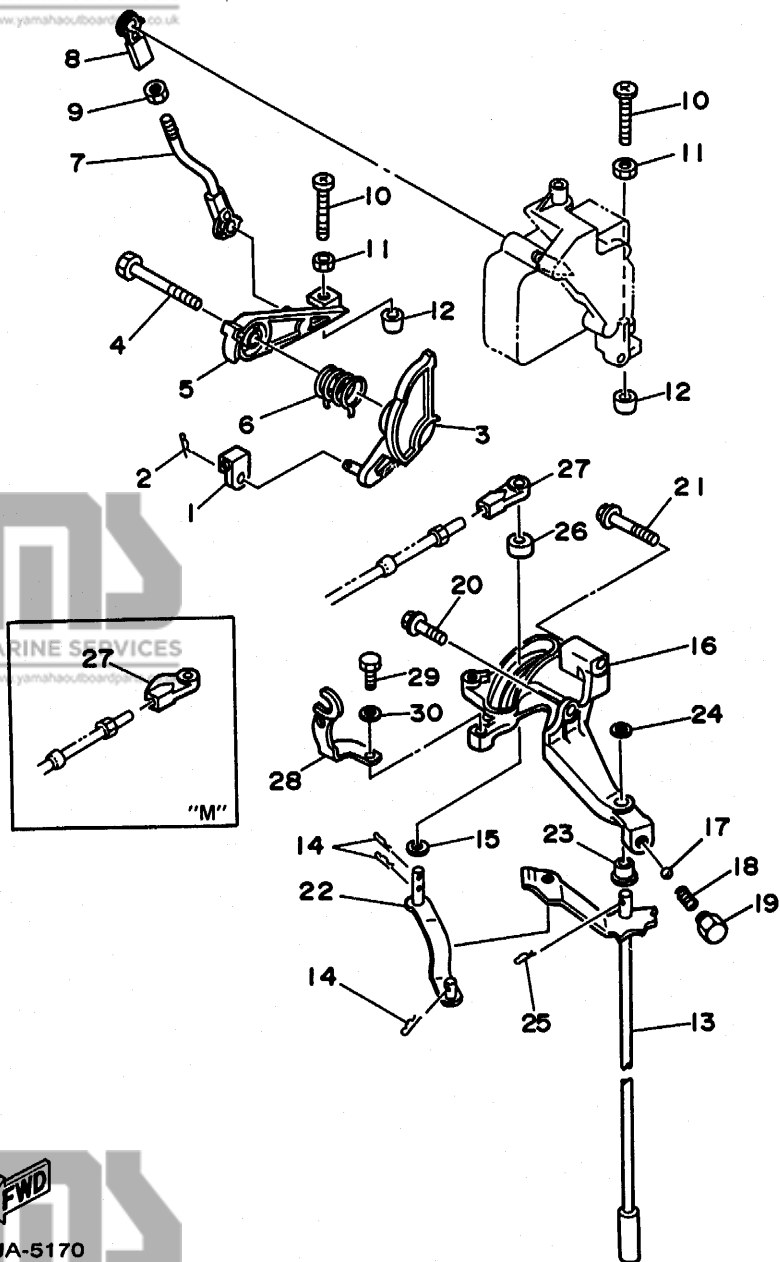


FIG. 17 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	63D-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1 UR M	
28	63D-15774-00	STAY 4	1	
29	97095-06016	SUPPORT 4	1	
30	92990-06600	BOLT BOULON	1	
		WASHER, PLATE RONDELLE, PLATE	1	

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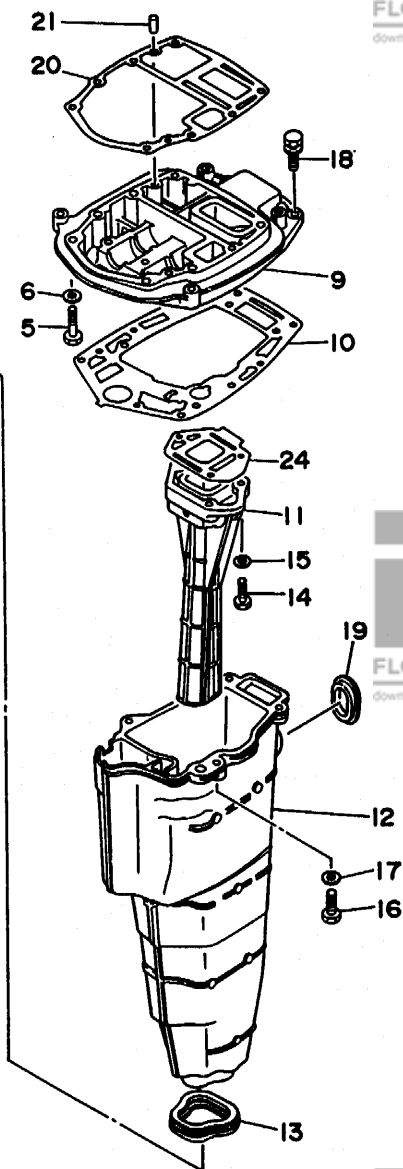
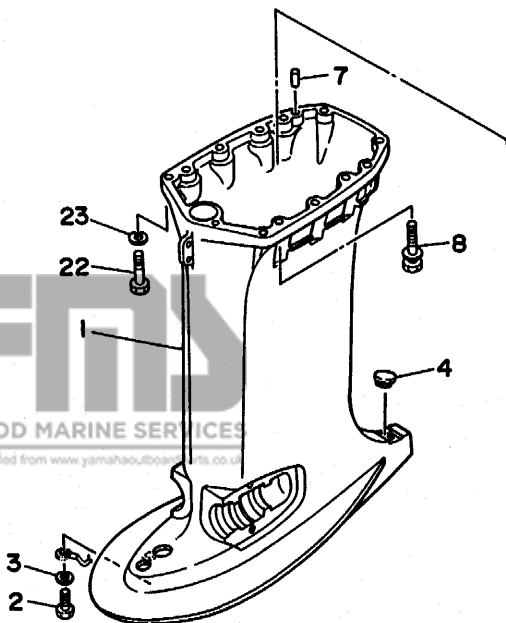
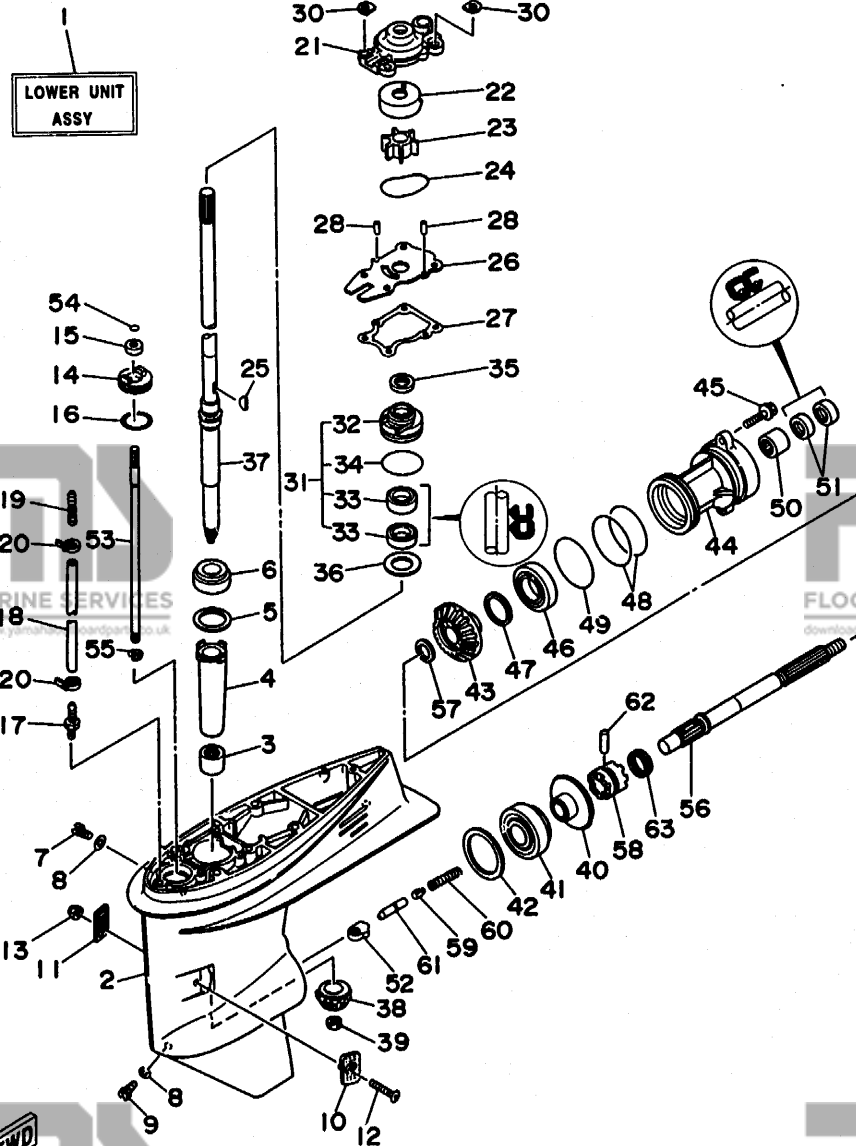


FIG. 18 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG
	63D-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
2	97095-06012	BOLT BOULON	1	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
4	63D-45155-00	CAP CAPUCHON	1	
5	97095-08045	BOLT BOULON	2	
6	92995-08100	WASHER RONDELLE	2	
7	93606-12019	PIN, DOWEL GOUPILLE	2	
8	90119-08M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
9	63D-41137-01-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
10	63D-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
11	6H4-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 40
	6H5-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 50
12	63D-14711-11-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
	63D-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
13	63D-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
14	97095-08030	BOLT BOULON	3	
15	92995-08600	WASHER RONDELLE	3	
16	97095-08030	BOLT BOULON	4	
17	92995-08600	WASHER RONDELLE	4	
18	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
19	6H3-45127-00	SEAL JOINT	1	
20	6H4-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
21	93606-12019	PIN, DOWEL GOUPILLE	2	
22	97095-08045	BOLT BOULON	2	
23	92995-08100	WASHER RONDELLE	2	
24	6H4-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	

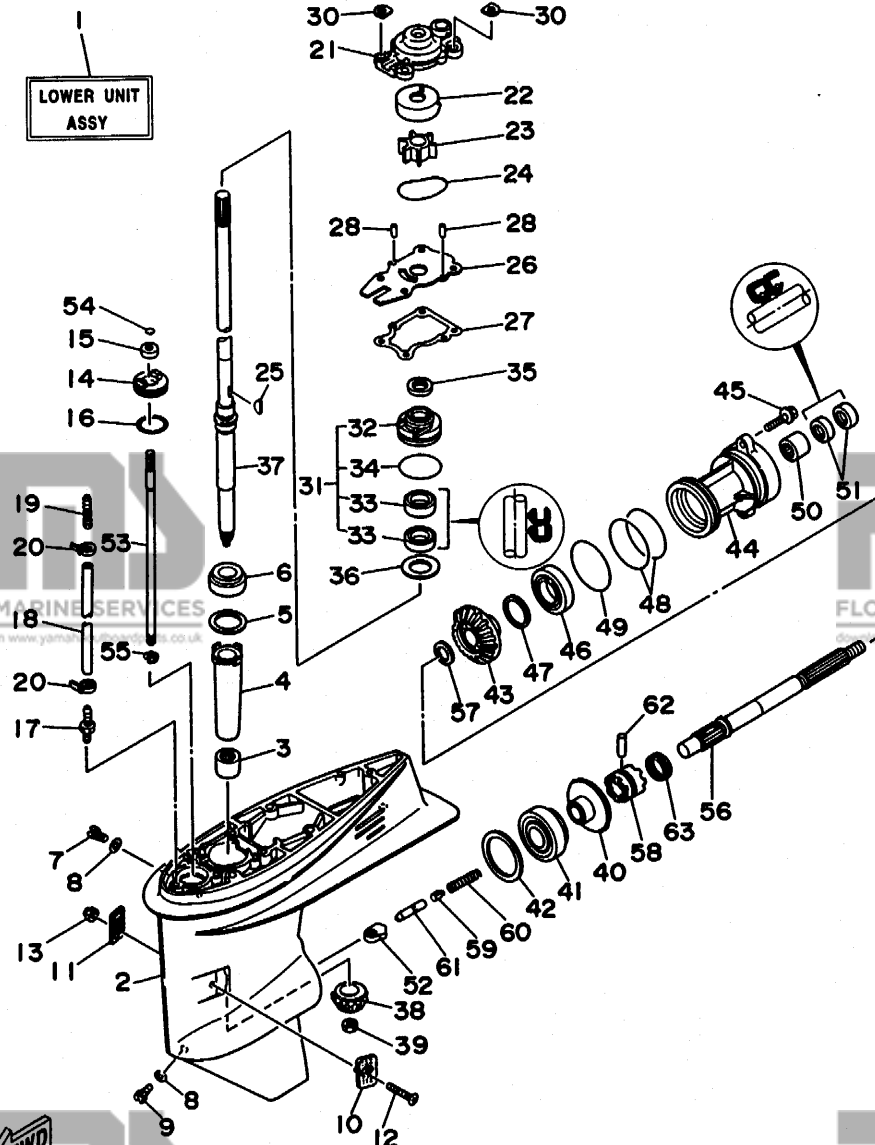


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FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR LONG
	63D-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR SHORT
2	63D-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00079	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	90430-08020	GASKET JOINT	2	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	63D-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	63D-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
13	95380-05600	NUT ECROU	1	
14	63D-45321-00	PLATE PLAQUETTE	1	
15	93106-09014	OIL SEAL JOINT SPY	1	
16	93210-33MG4	O-RING JOINT TORIQUE	1	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
18	90445-07M31	HOSE DURITE	1	UR LONG
	90445-07ME9	HOSE DURITE	1	UR SHORT
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	UR



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FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	UR PTT
20	90465-11M10	CLAMP BRIDE	2	
21	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	
23	6H3-44352-00	IMPELLER TURBINE	1	
24	93210-59MG7	O-RING JOINT TORIQUE	1	
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
27	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	93604-08062	PIN, DOWEL CLAVETTE	2	
29	97095-08030	BOLT BOULON	4	
30	90209-08M02	WASHER RONDELLE	4	
31	63D-W4434-00	WATER PUMP HOUSING ASSY CORPS ENS., POMPE A EAU	1	
32	63D-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
33	93101-25M57	OIL SEAL JOINT SPY	2	
34	93210-48MG8	O-RING JOINT TORIQUE	1	
35	63D-45344-00	COVER, OIL SEAL FLASQUE, JOINT D'HUILE	1	
36	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1	
37	63D-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	63D-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
38	6H4-45551-01	PINION PIGNON D'ATTAQUE	1	
39	90170-12138	NUT ECROU	1	
40	6H4-45560-01	GEAR PIGNON	1	
41	93332-00003	BEARING ROULEMENT	1	
42	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
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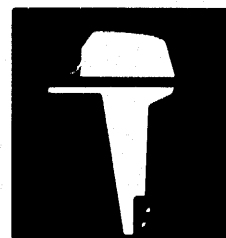
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**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

40V '96 (63B, 63C, 63D)
50H '96 (63G, 62W)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V'96 (63B, 63C, 63D) , 50H'96 (63G, 62W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

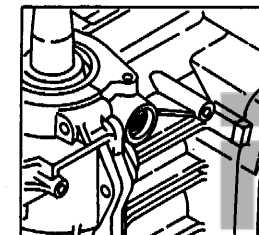
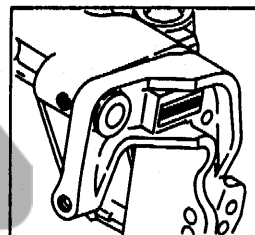
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	
40VMHO	S : 190616 ~ L : 490590 ~
40VRO	S : 290141 ~ L : 860181 ~
40VEO	S : 110323 ~ L : 840949 ~
40VETO	S : 880161 ~ L : 541747 ~
50HRO	S : 260121 ~
50HRDO	L : 560141 ~



Color Code	Color Name	Abbreviation
4D	DARK BLUIISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V'96(63B, 63C, 63D) , 50H'96(63G, 62W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

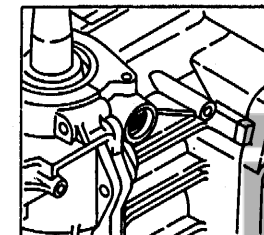
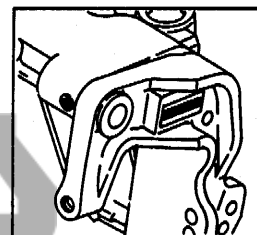
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
40VMHO	S	: 190616	~
	L	: 490590	~
40VRO	S	: 290141	~
	L	: 860181	~
40VEO	S	: 110323	~
	L	: 840949	~
40VETO	S	: 880161	~
	L	: 541747	~
50HRO	S	: 260121	~
50HRDO	L	: 560141	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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FIG. 19	BOITIER D'HELICE, TRANSMISSION 1	F6, F7
	INDEX NUMERIQUE	

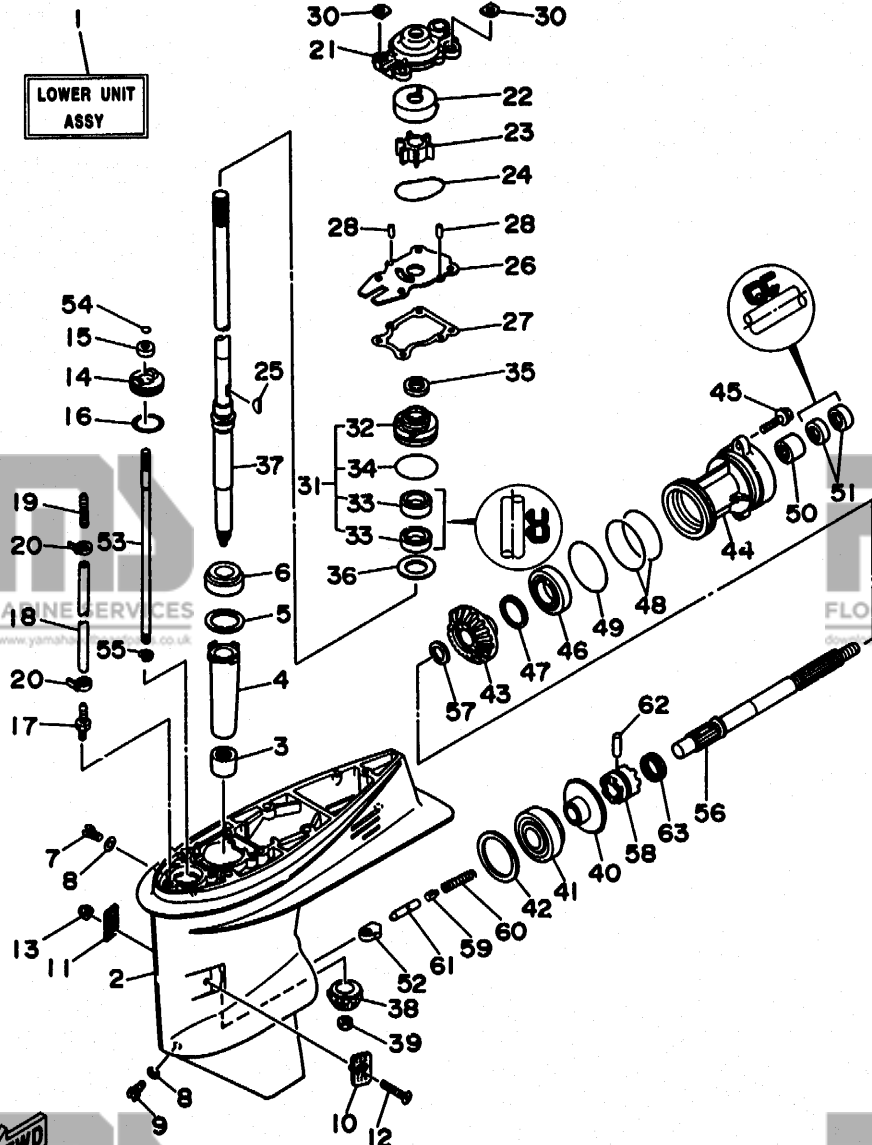
Feuille 2/2 (Fig. 19 ~ Fig. 28)

FIG. 19	BOITIER D'HELICE, TRANSMISSION 1	A6, A7
FIG. 20	BOITIER D'HELICE, TRANSMISSION 2	B1, B2
FIG. 21	GENERATRICE	B3
FIG. 22	DEMARREUR ELECTRIQUE	B4
FIG. 23	PARTIE ELECTRIQUE 1	B5
FIG. 24	PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE)	B6, B7
FIG. 25	OPTIONNELLES 1 (FIXATIONS DE DIRECTION)	C1
FIG. 26	OPTIONNELLES 2 (DEMARRAGE MANUEL)	C2
FIG. 27	KITS DE REPARATION 1	C3, C4
FIG. 28	KITS DE REPARATION 2	C5, C6
	INDEX NUMERIQUE	

FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	663-45567-01-30	SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)		
	663-45567-01-40	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
	663-45567-01-50	SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
43	6H4-45571-01	GEAR	1	
		PIGNON		
44	63D-45361-01-4D	CAP, LOWER CASING	1	
		COUVERCLE, BOITIER D'HELICE		
45	90105-08M61	BOLT, WASHER BASED	2	
		BOULON, AVEC RONDELLE		
46	93306-001U1	BEARING	1	
		ROULEMENT		
47	63D-45577-00-10	SHIM (T:0.10MM)	1	UR
		CALE (T:0.10MM)		
	63D-45577-00-12	SHIM (T:0.12MM)	1	UR
		CALE (T:0.12MM)		
	63D-45577-00-15	SHIM (T:0.15MM)	1	UR
		CALE (T:0.15MM)		
	63D-45577-00-18	SHIM (T:0.18MM)	1	UR
		CALE (T:0.18MM)		
	63D-45577-00-30	SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)		
	63D-45577-00-40	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
	63D-45577-00-50	SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
48	93210-74MG5	O-RING	2	
		JOINT TORIQUE		
49	93210-69MG6	O-RING	1	
		JOINT TORIQUE		
50	93317-22204	BEARING, CYLINDRICAL	1	
		PIECE		
51	93101-22067	OIL SEAL	2	
		JOINT SPY		
52	663-44151-00	CAM, SHIFT	1	
		CAME, INVERSION		
53	63D-44144-00	ROD, SHIFT	1	
		TIGE D'EMBRAYAGE		
54	93210-07540	O-RING	1	
		JOINT TORIQUE		
55	99001-08600	CIRCLIP	1	
		CLIPS		
56	63D-45611-00	SHAFT, PROPELLER	1	
		ARBRE, HELICE		
57	90201-22429	WASHER, PLATE	1	
		RONDELLE, PLATE		
58	63D-45631-00	CLUTCH, DOG	1	
		CRABOT		
59	663-45634-00	SLIDE, SHIFT	1	
		CONTRE-POUSOIR		
60	90501-16M01	SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION		
61	63D-45635-00	PLUNGER, SHIFT	1	
		POUSOIR D'EMBRAYAGE		



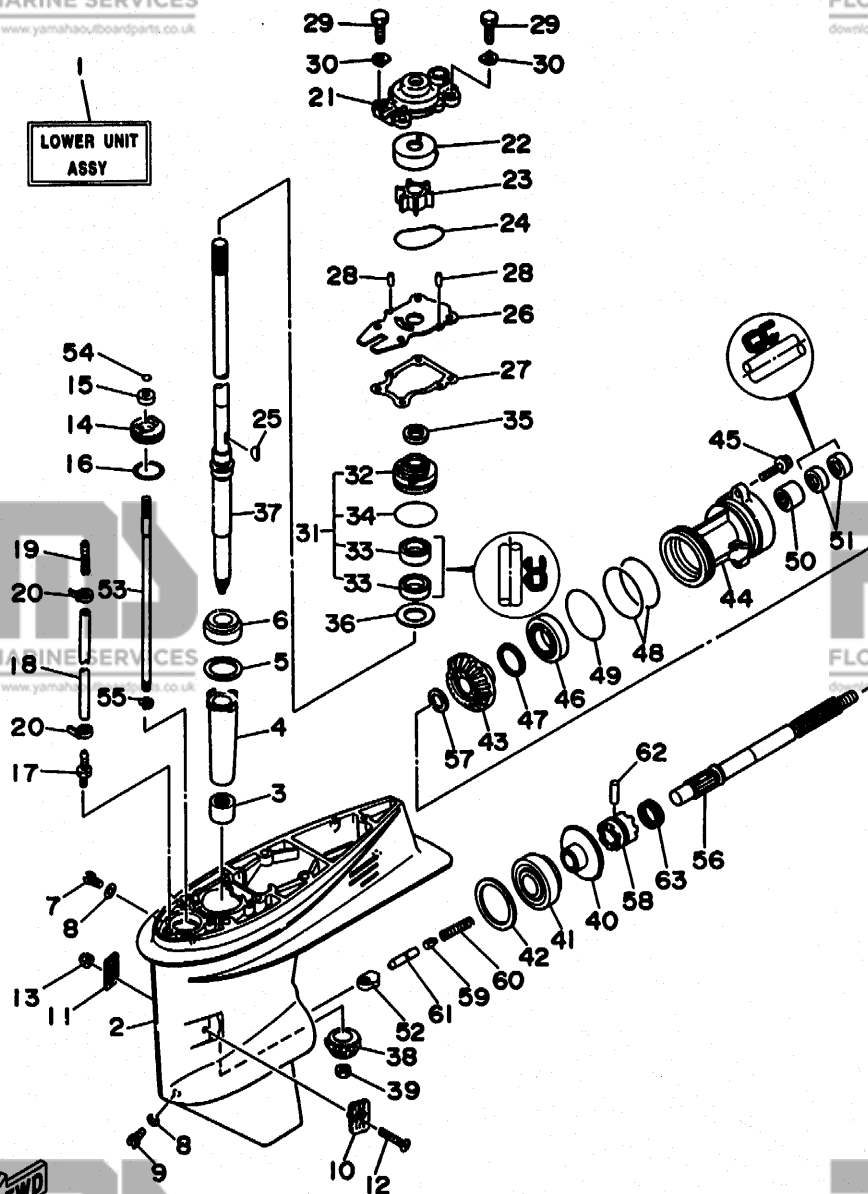
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A6

FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
62	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	
63	663-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	



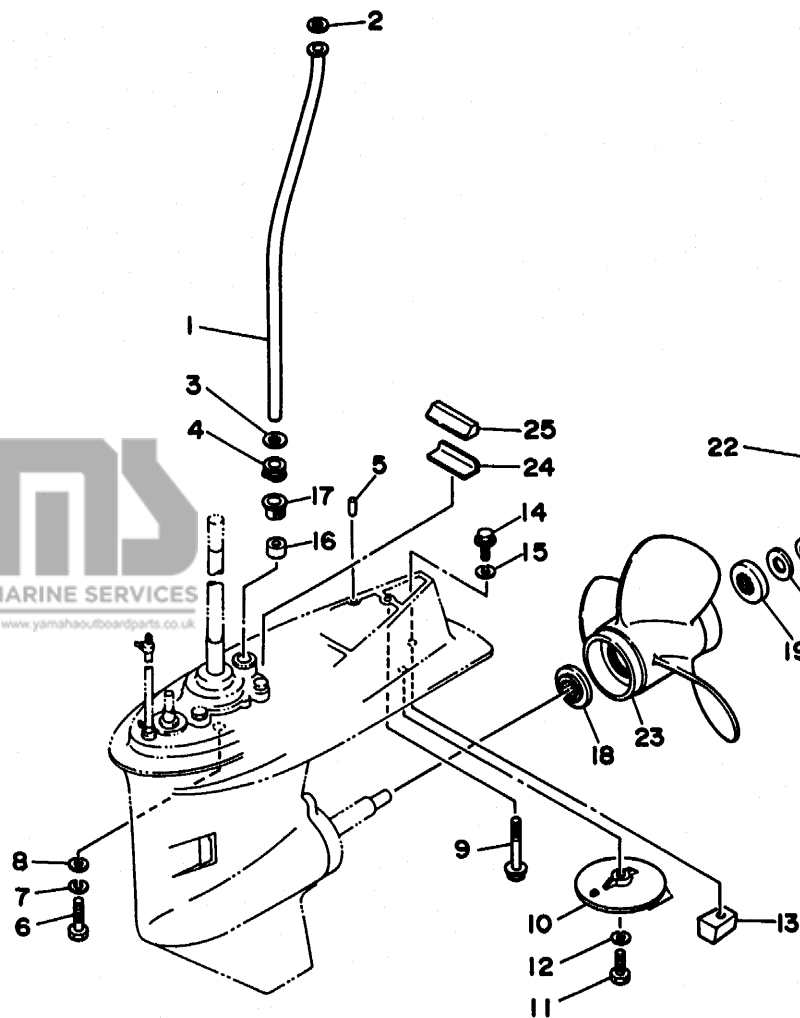


FIG. 20 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-44361-10	TUBE, WATER	1	UR LONG
	63D-44361-00	TUBE D'EAU		
	63D-44361-00	TUBE, WATER	1	UR SHORT
	63D-44361-00	TUBE D'EAU		
2	90202-12060	WASHER, PLATE	1	
	90202-12060	RONDELLE, PLATE		
3	90430-12072	GASKET	1	
	90430-12072	JOINT		
4	63D-44367-00	DAMPER, WATER SEAL	1	
	63D-44367-00	JOINT TUBE D'EAU		
5	93606-12019	PIN, DOWEL	2	
	93606-12019	GOUPILLE		
6	97095-10040	BOLT	4	
	97095-10040	BOULON		
7	92990-10100	WASHER, SPRING	4	
	92990-10100	RONDELLE, GROWER		
8	92990-10600	WASHER, PLATE	4	
	92990-10600	RONDELLE, PLATE		
9	90119-08M84	BOLT, WITH WASHER	1	
	90119-08M84	BOULON, AVEC RONDELLE		
10	664-45371-01	TAB-TRIM	1	
	664-45371-01	ANODE DERIVE		
11	97095-08025	BOLT	1	
	97095-08025	BOULON		
12	92995-08100	WASHER	1	
	92995-08100	RONDELLE		
13	63D-45251-10	ANODE	1	
	63D-45251-10	ANODE		
14	97095-08020	BOLT	1	
	97095-08020	BOULON		
15	92995-08100	WASHER	1	
	92995-08100	RONDELLE		
16	663-44366-00	DAMPER, WATER SEAL	1	
	663-44366-00	JOINT, TUBE D'EAU		
17	63D-44312-00	COVER, WATER PUMP HOUSING	1	
	63D-44312-00	COUVERCLE		
18	663-45987-02	SPACER	1	
	663-45987-02	ENTRETOISE		
19	670-45997-02	SPACER	1	
	670-45997-02	ENTRETOISE		
20	92990-16200	WASHER, PLAIN	1	
	92990-16200	RONDELLE, PLATE		
21	90171-16011	NUT, CASTLE	1	
	90171-16011	ECROU, CRENELE		
22	91490-30030	PIN, COTTER	1	
	91490-30030	GOUPILLE		
23	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G)	1	UR
	663-45945-02-EL	HELICE (3X11-1/8"X13"-G)		
	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G)	1	UR
	663-45954-01-EL	HELICE (3X11-3/4"X10"-G)		
	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1	UR
	663-45941-01-EL	HELICE (3X10-3/4"X17"-G)		
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G)	1	UR
	663-45947-02-EL	HELICE (3X11-5/8"X11"-G)		
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G)	1	UR
	663-45949-01-EL	HELICE (3X10-3/4"X16"-G)		

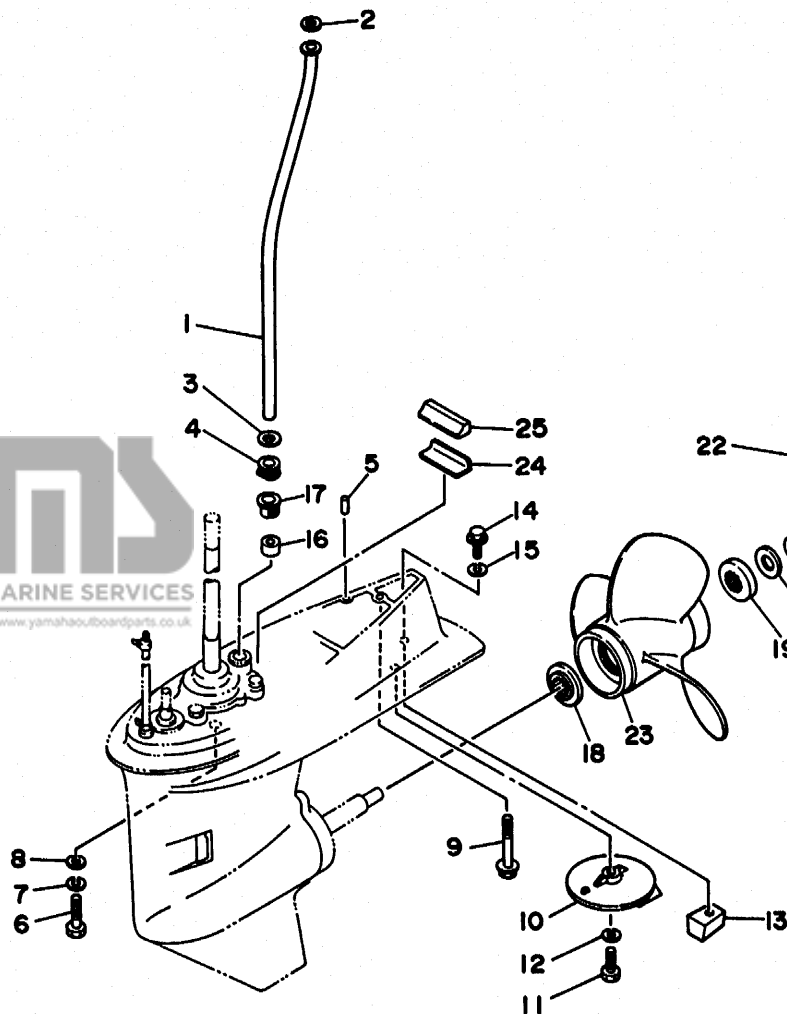


FIG. 20 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1 UR	
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1 UR	
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1 UR	
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1 UR	
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1 UR	
24	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
25	630-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	

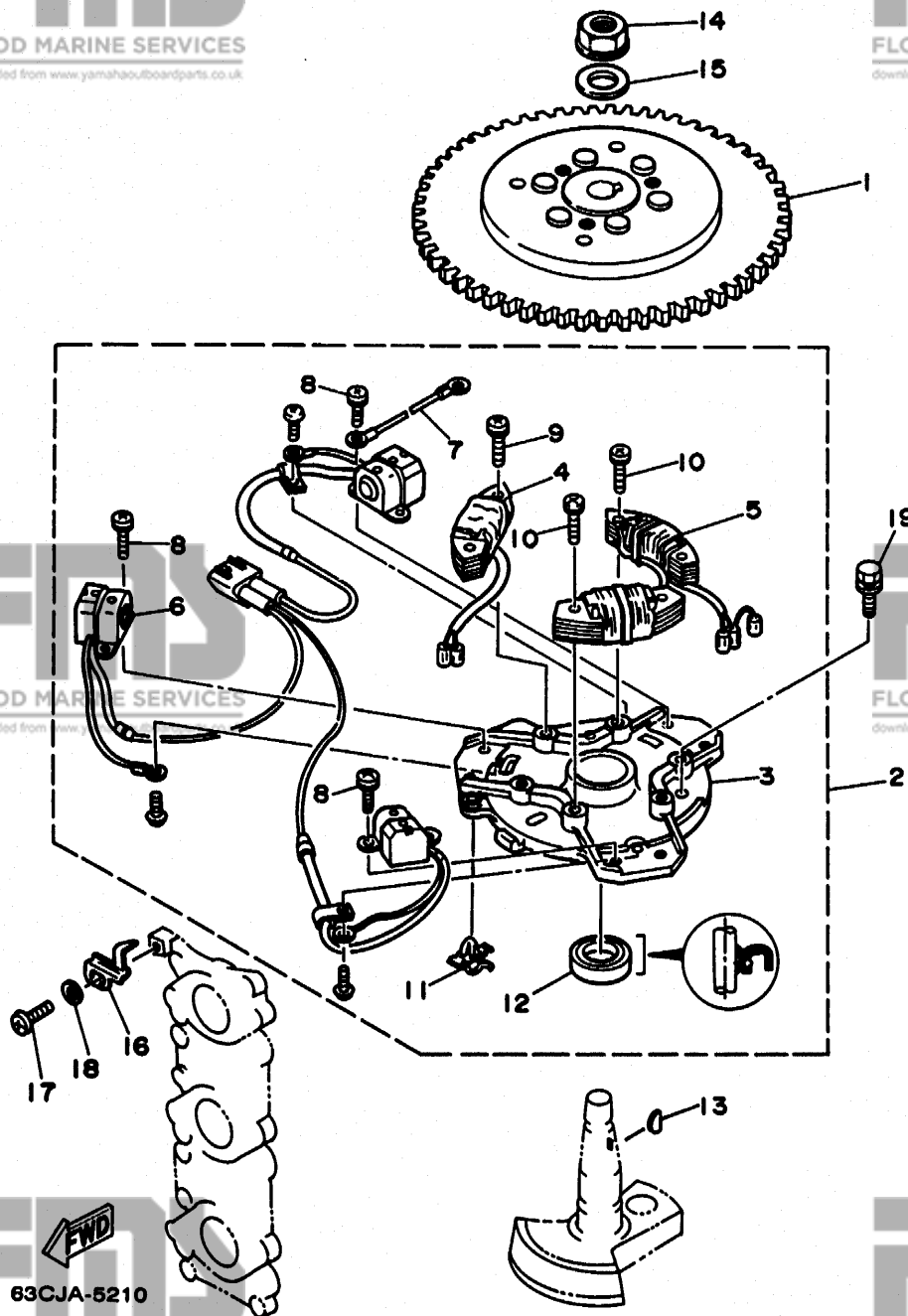


FIG. 21 GENERATOR

GENERATRICE

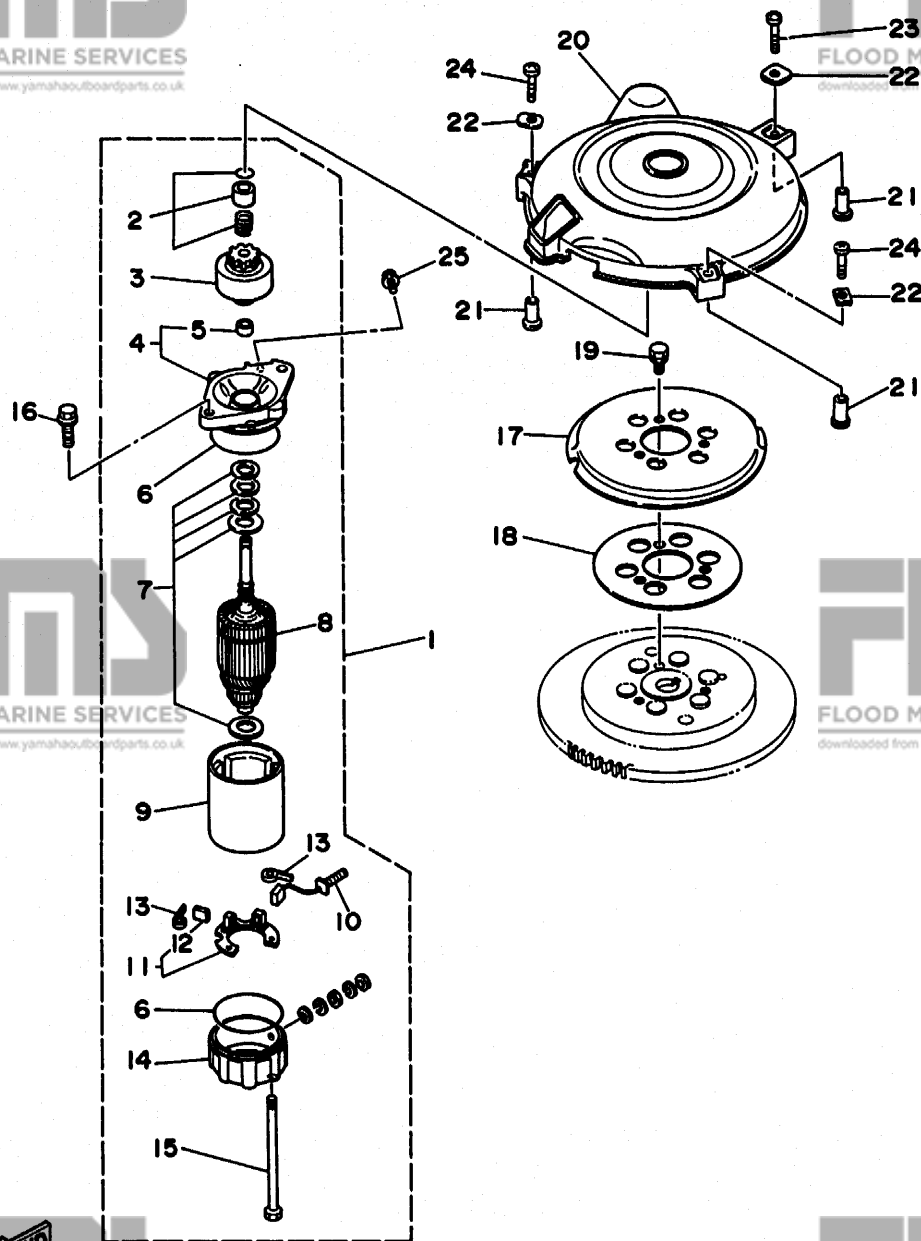
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-85550-00	ROTOR ASSY	1	UR E
	63D-85550-10	ROTOR CPLT	1	UR M
2	63D-85560-00	BASE ASSY	1	
3	6H4-15359-04-94	ENS. FLASQUE	1	
4	63D-85520-00	.HOUSING, OIL SEAL	1	
5	63D-85533-00	.LOGEMENT, BAGUE D'ETANCHEITE	1	
6	63D-85580-00	.COIL, CHARGE	1	
7	6H4-83354-00	.BOBINE, CHARGE	1	
8	63D-81345-00	.COIL, LIGHTING	1	
9	63D-81345-10	.BOBINE, ECLAIRAGE	1	
10	63D-81345-20	.COIL, PULSER	1	
11	90464-03M15	.BOBINE, PULSEUR	1	
12	93102-23096	.WIRE, EARTH LEAD 1	1	
13	6H4-11545-00	.FIL 1, MASSE	1	
14	90179-16M05	.SCREW, WITH WASHER (M5X12)	6	
15	90201-16M44	.VIS, AVEC RONDELLE (M5X12)	2	
16	6H4-81332-00	.SCREW, WITH WASHER (M6X25)	2	
17	97885-05010	.VIS, AVEC RONDELLE (M6X25)	4	
18	92990-05600	.SCREW, WITH WASHER (M6X30)	4	
19	97513-06218	.VIS, AVEC RONDELLE (M6X30)	1	
		.CLAMP	1	
		.BRIDE	1	
		.OIL SEAL	1	
		.JOINT SPY	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, PAN HEAD	1	
		VIS, TETE TRONCONIQUE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		BOLT, WITH WASHER	3	
		VIS HEXAGONAL		

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FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	
6	689-81847-11	.O-RING .JOINT TORIQUE	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	
9	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
10	689-81811-11	.BRUSH 1 .CHARBON 1	1	
11	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
12	689-81812-11	..BRUSH 2 ..CHARBON 2	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
14	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
15	689-81826-10	.BOLT .BOULON	2	
16	97513-08230	BOLT, WITH WASHER VIS HEXAGONAL	2	
17	6J8-15723-E1	PULLEY, STARTER POULIE DE DEMARREUR	1 E	
18	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1 E	
19	97513-08214	BOLT, WITH WASHER VIS HEXAGONAL	3 E	
20	6H4-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1 E	
21	90387-06M65	COLLAR COLLERETTE	3 E	
22	90209-06M04	WASHER RONDELLE	3 E	
23	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1 E	
24	97885-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2 E	
25	97513-08216	BOLT, WITH WASHER VIS HEXAGONAL	1 E	



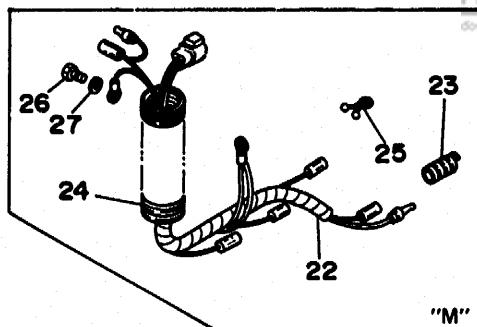
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B4

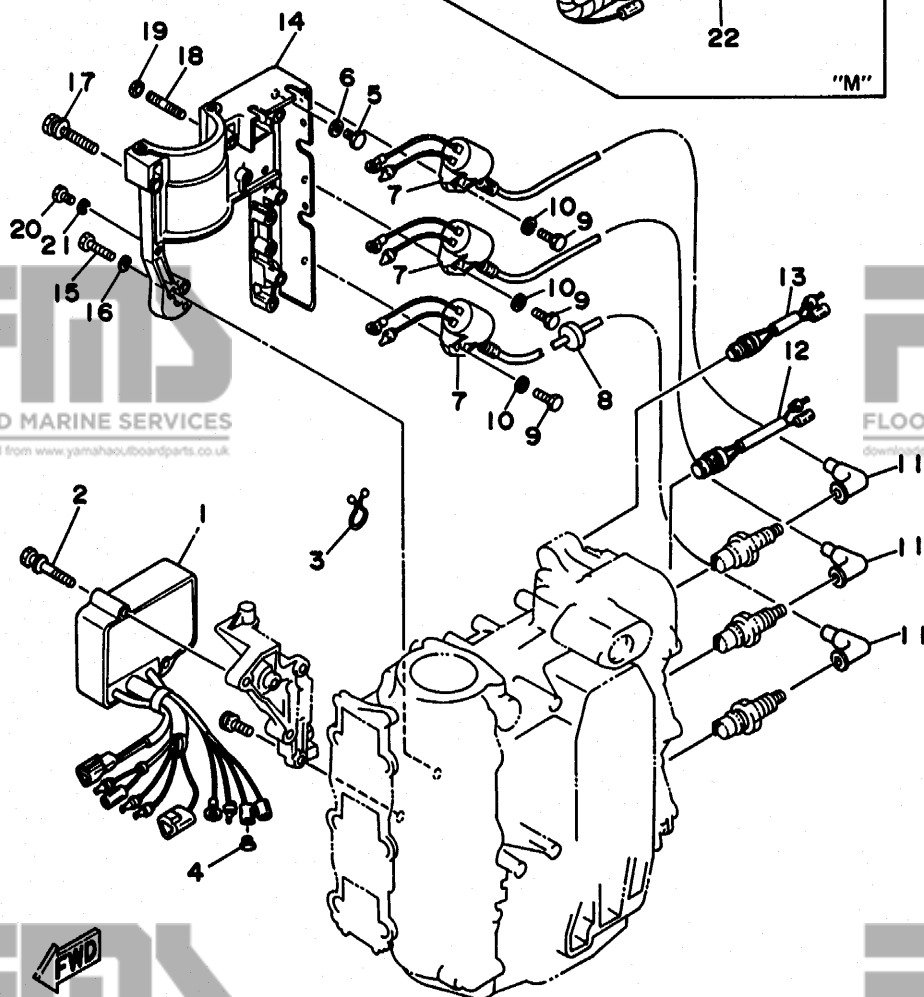
FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	90119-06M51	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
3	90464-16039	CLAMP BRIDE	1	
4	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	3 UR	
5	97095-06014	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
8	90480-25161	GROMMET PASSE-FIL	1	
9	97095-06020	BOLT BOULON	3	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
11	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
12	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
13	6H4-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
14	6H4-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1 E	
15	97095-06030	BOLT BOULON	4 E	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	4 E	
17	97513-08250	BOLT, WITH WASHER VIS HEXAGONAL	1 E	
18	95670-06640	BOLT, STUD GOIJON	1 E	
19	90179-06M24	NUT ECROU	1 E	
20	97095-06014	BOLT BOULON	2 E	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2 E	
22	63D-82531-00	WIRE, LEAD FIL	1 M	
23	90446-10M02	HOSE DURITE	1 M	
24	6G1-83557-00	TUBE TUBE	1 M	
25	90464-05M16	CLAMP BRIDE	1 M	
26	97095-06014	BOLT BOULON	1 M	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	1 M	



"M"



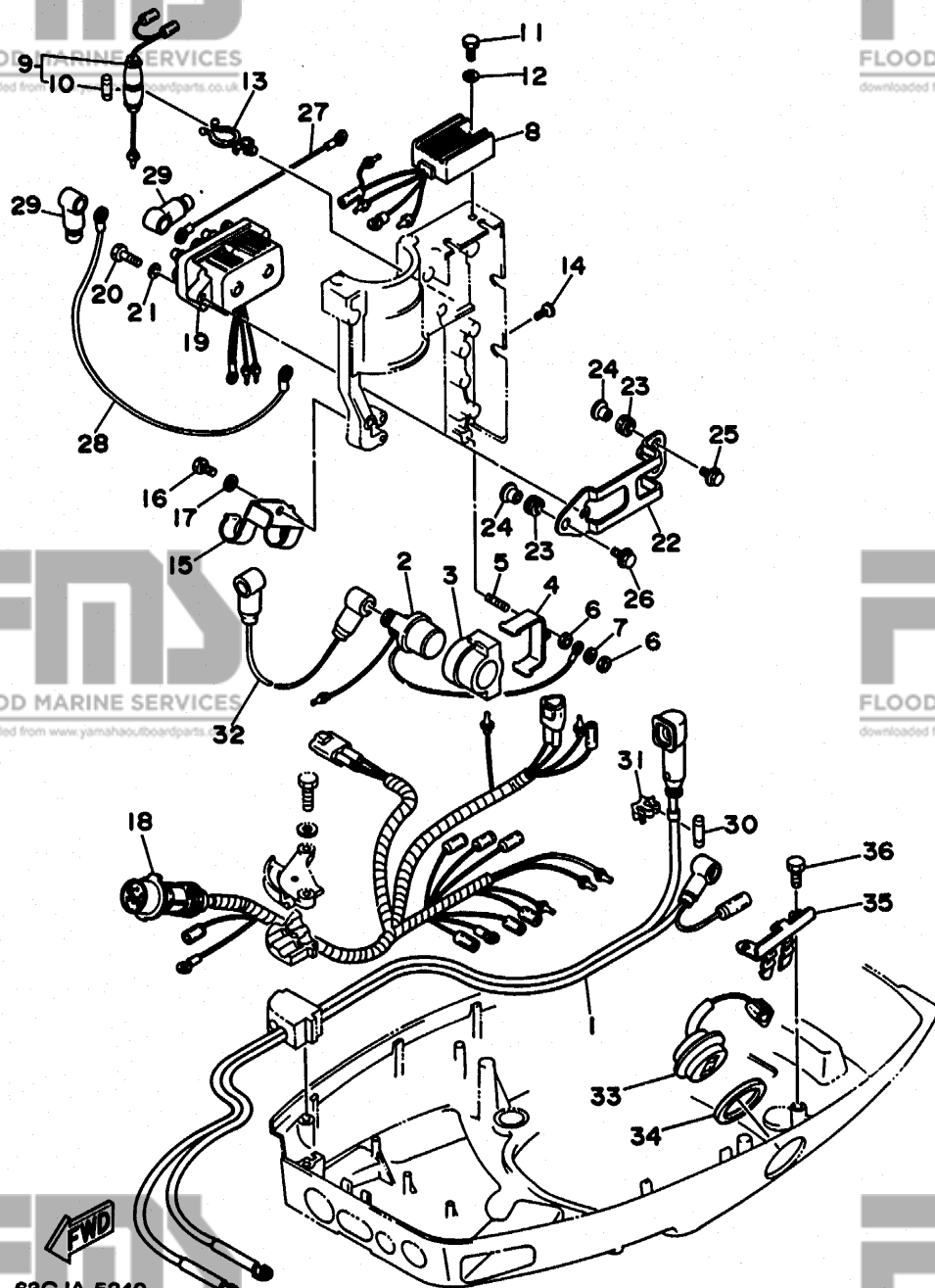
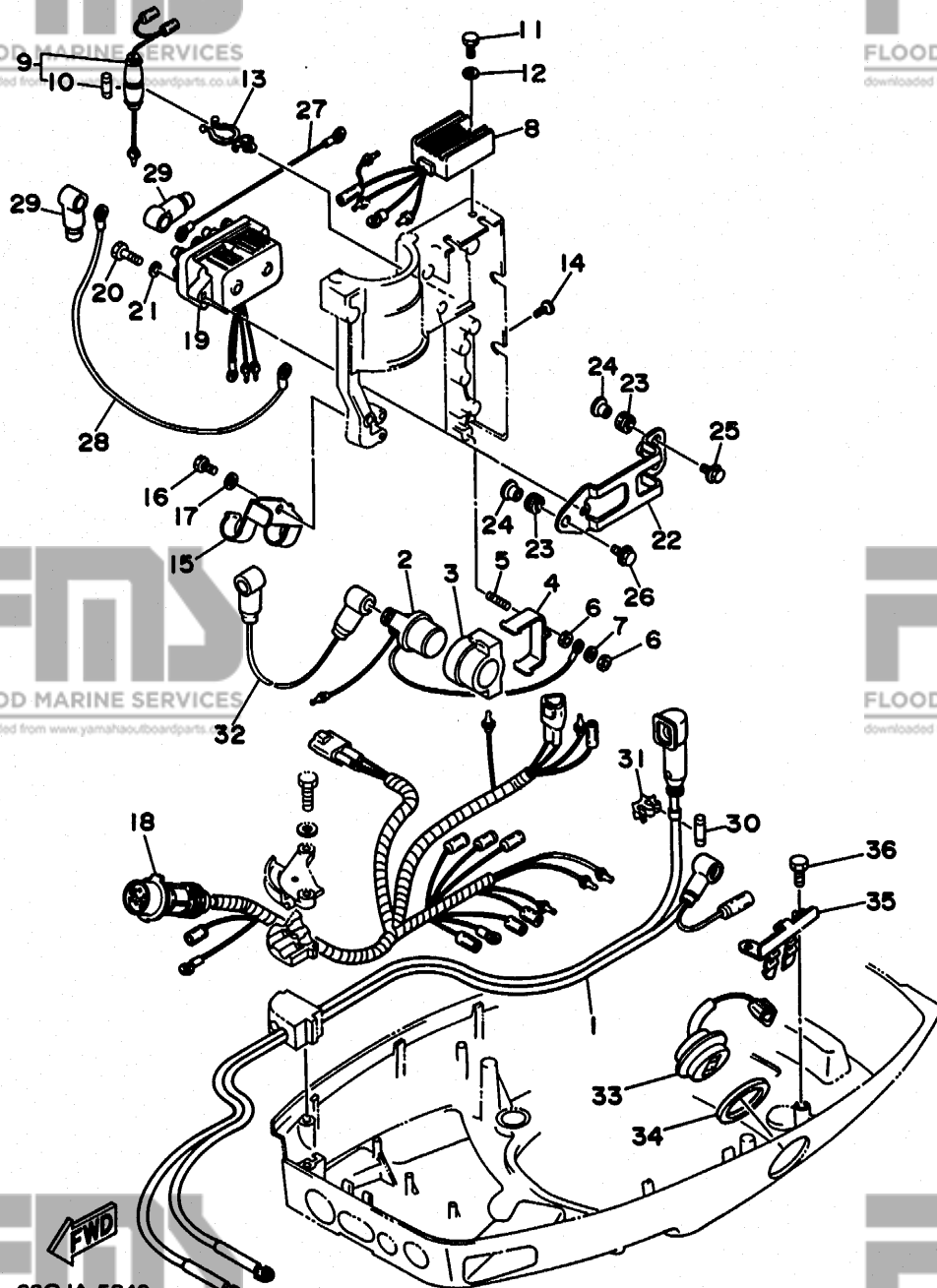


FIG. 24 ELECTRICAL 2 (ELECTRIC START) PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	
2	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
3	6H4-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
4	6H4-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
5	90116-06M22	BOLT, STUD GOUJON	1	
6	95380-06600	NUT ECROU	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
8	6H2-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
9	6H4-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
10	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
11	97095-06014	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	90464-15M27	CLAMP BRIDE	1	
14	90338-05M11	PLUG PLOT	2	
15	63D-82594-00	CLAMP BRIDE	1	
16	97095-06012	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	63D-82590-20	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR PTT,10P
	63D-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 10P
19	6H1-81950-00	RELAY ASSY RELAIS COMPLET	1	PTT
20	97095-06025	BOLT BOULON	2	PTT
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	PTT
22	6H4-81945-20	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	PTT
23	90480-13M24	GROMMET PASSE-FIL	3	PTT
24	90387-06M05	COLLAR COLLERETTE	3	PTT
25	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	PTT
26	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	PTT
27	6H5-81949-00	WIRE, LEAD FIL	1	PTT



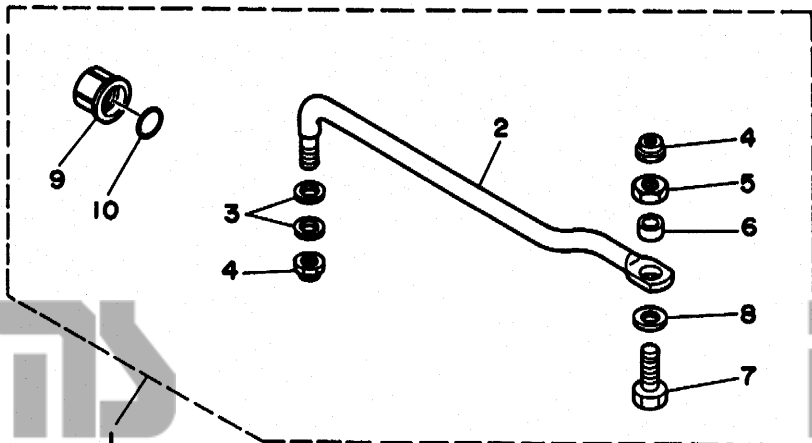
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FIG. 24 ELECTRICAL 2 (ELECTRIC START) PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	61A-81949-00	WIRE, LEAD	1 PTT	
29	682-82119-01	FIL	4 PTT	
30	6H3-82151-00	COVER, LEAD WIRE		
31	6H3-82151-00	GARNITURE, FIL	1	
32	6H4-82117-00	FUSE	1	
33	63D-82563-10	FUSIBLE	1	
34	6E5-82587-00	CLAMP	1	
35	6R3-83614-00	BRIDE	1	
36	97095-06016	WIRE, LEAD	1	
		FIL	1	
		TRIM & TILT SWITCH ASSY	1 PTT	
		INCLINER ET PARER COMMUTEUR	1 PTT	
		GASKET	1 PTT	
		JOINT	1 PTT	
		BRACKET	1 PTT	
		SUPPORT	1 PTT	
		BOLT	2 PTT	
		BOULON	2 PTT	

FIG. 25 ALTERNATE 1 (STEERING GUIDE ATTACHMENT)
FIG. 25 OPTIONNELLES 1 (FIXATIONS DE DIRECTION)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	63D-61351-00	.ROD, STEERING LINK .RENOI DE DIRECTION	1	
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	
5	90170-09M03	.NUT .ECROU	1	
6	90387-10M42	.COLLAR .COLLERETTE	1	
7	90101-09M01	.BOLT .BOULON	1	
8	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
9	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
10	93210-16275	.O-RING .JOINT TORIQUE	1	

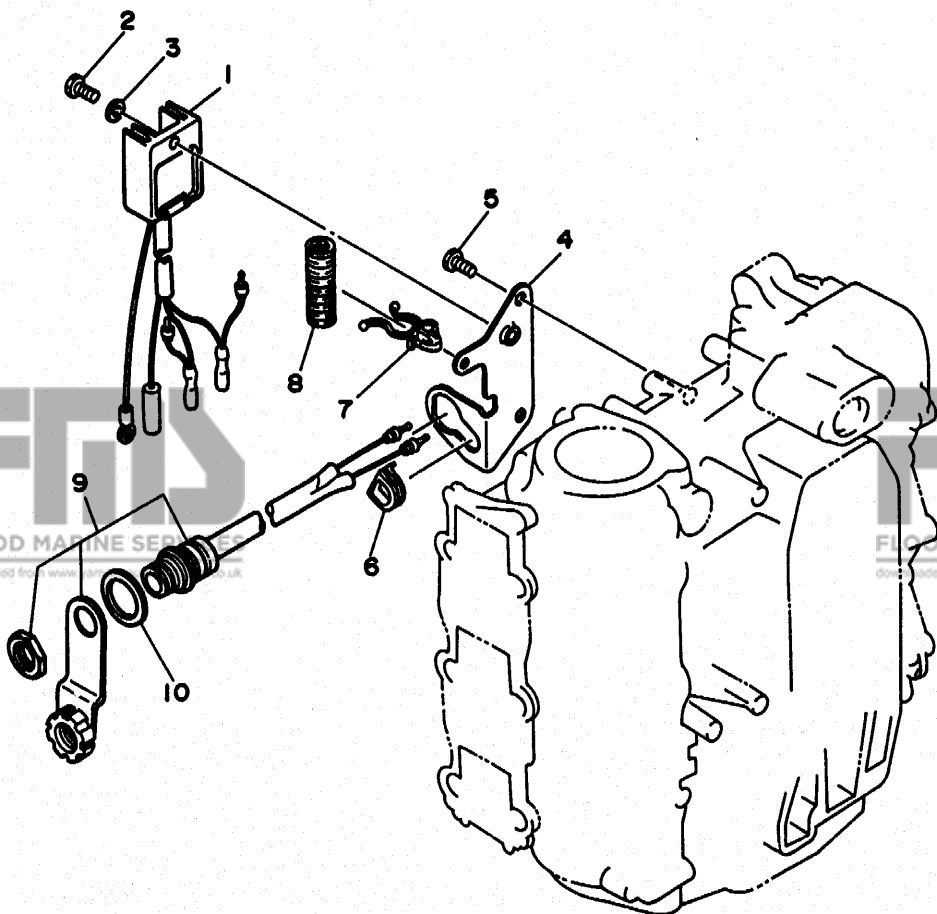


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FIG. 26 ALTERNATE 2 (MANUAL START) OPTIONNELLES 2 (DEMARRAGE MANUEL)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
2	97095-06012	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	6H4-81975-02	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	
5	97013-06012	BOLT BOULON	2	
6	6F5-81922-00	GROMMET OEUILLER CAOUTCHOUC	1	
7	90464-12M35	CLAMP BRIDE	1	
8	90440-14M00	PIPE DURITE	1	
9	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	
10	90202-26M45	WASHER, PLATE RONDELLE, PLATE	1	



**POWER HEAD
GASKET KIT**

**19
CARBURETOR
REPAIR KIT**

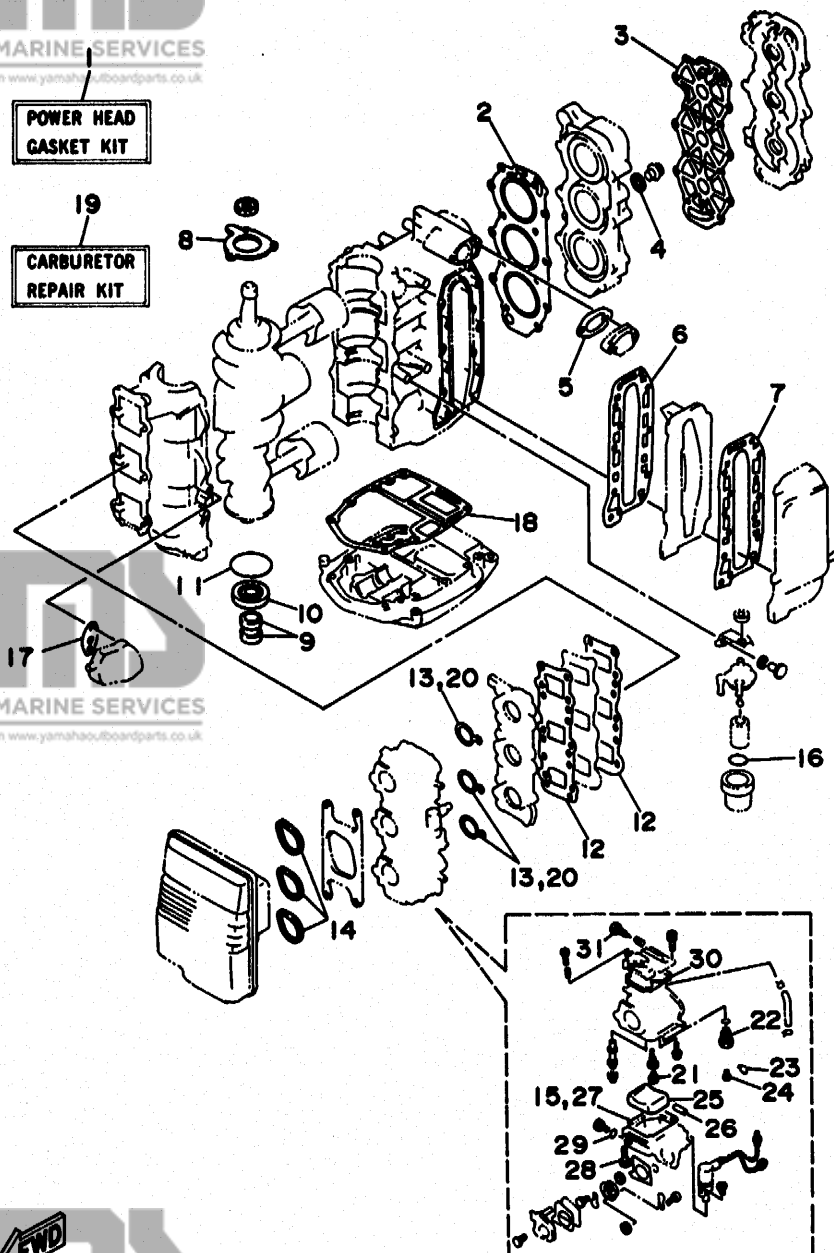


FIG. 27 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	63D-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
3	63D-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
4	90430-14115	.GASKET .JOINT	1	
5	61A-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
9	93101-16M36	.OIL SEAL .JOINT SPY	2	
10	93102-25M28	.OIL SEAL .JOINT SPY	1	
11	93210-57M09	.O-RING .JOINT TORIQUE	1	
12	6H4-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	
13	6H4-14198-01	.GASKET .JOINT	3	
14	6H3-14457-01	.SEAL .JOINT	3	
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	6H4-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	6H4-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6H4-14198-01	.GASKET .JOINT	3	
21	676-14966-00	.CAP .CAPUCHON	3	
22	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	
23	663-14159-00	.CLIP .JONG	3	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
25	6H4-14985-01	.FLOAT .FLOTTEUR	3	
26	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
28	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	

POWER HEAD
GASKET KIT

19
CARBURETOR
REPAIR KIT

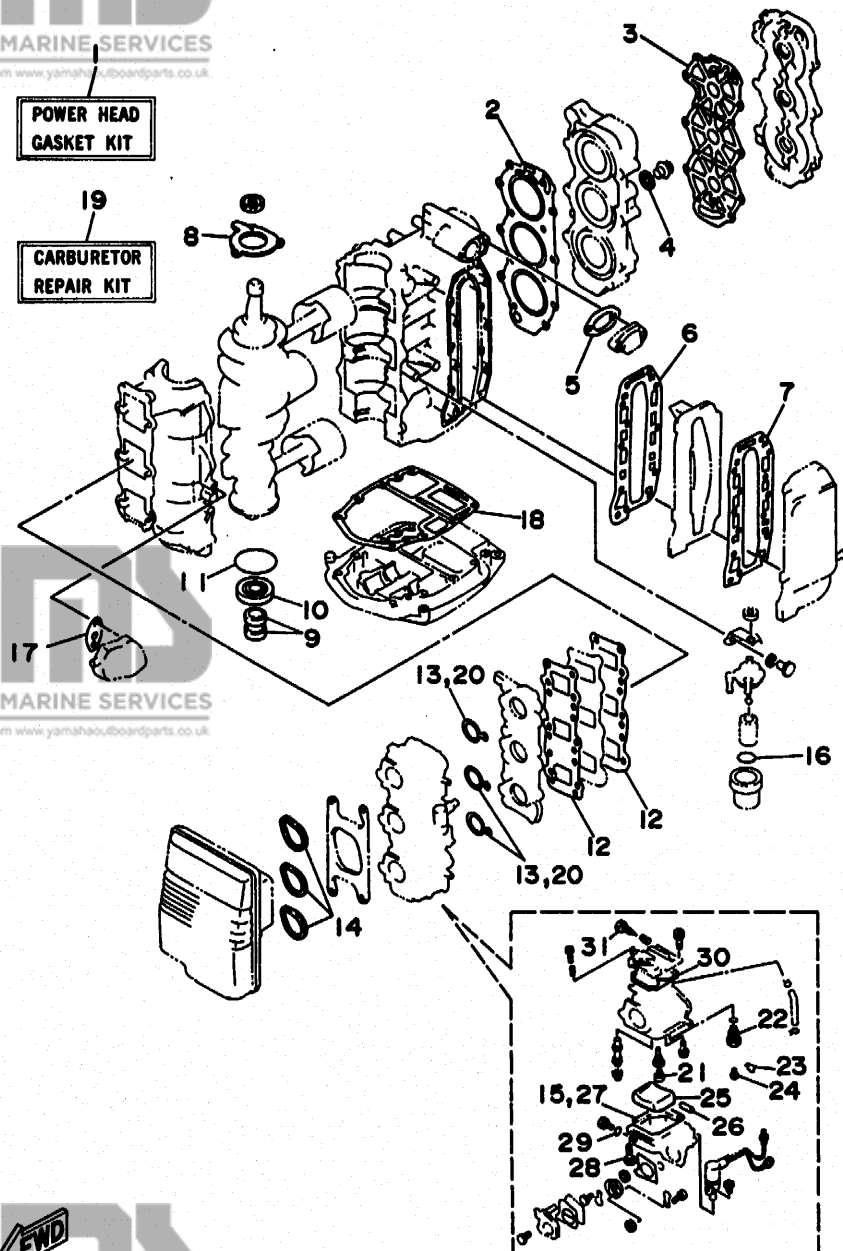


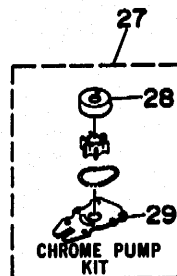
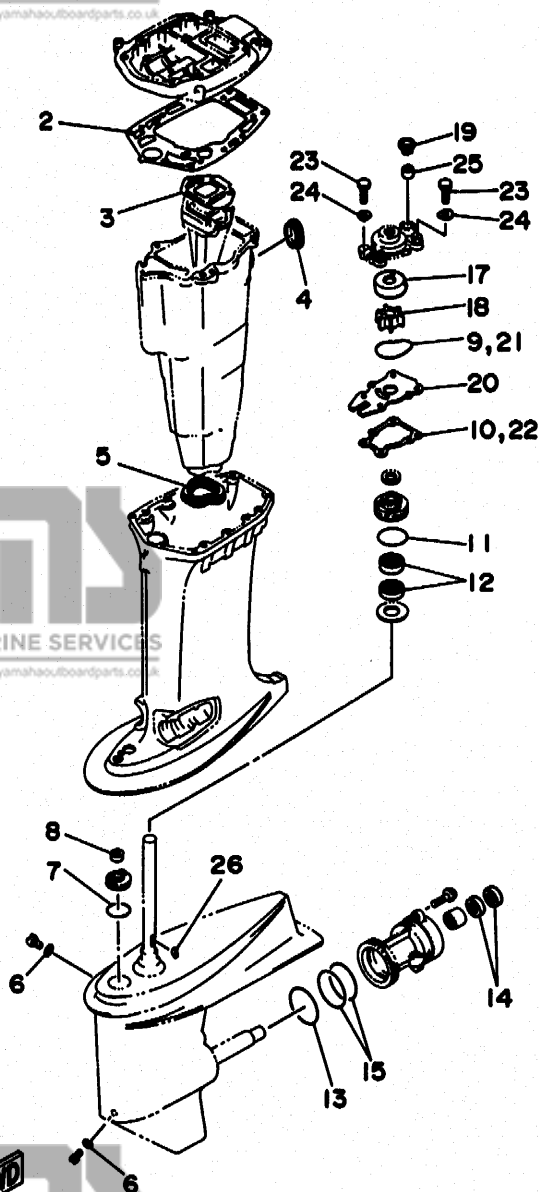
FIG. 27 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-04230	.O-RING	3	
30	6H4-14147-00	.JOINT TORIQUE	3	
31	692-14923-00	.O-RING	3	
		.JOINT TORIQUE		
		.SCREW, PILOT	3	
		.VIS, RALENTI		

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FIG. 28 REPAIR KIT 2

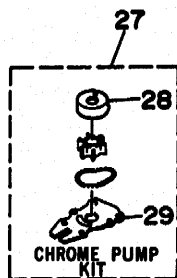
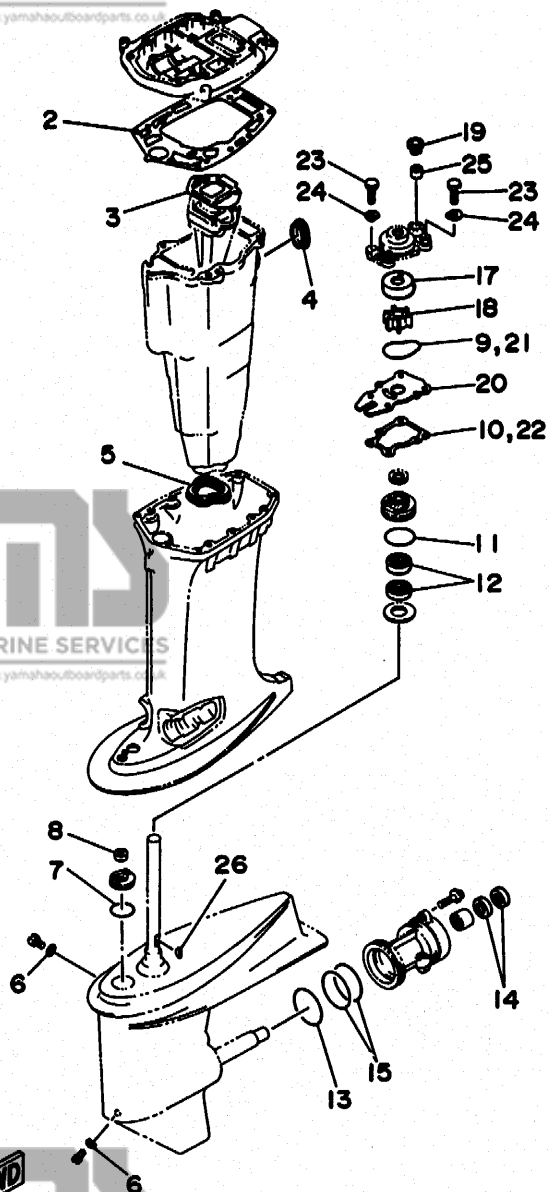
KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	63D-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
4	6H3-45127-00	.SEAL .JOINT	1	
5	63D-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
6	90430-08020	.GASKET .JOINT	3	
7	93210-33MG4	.O-RING .JOINT TORIQUE	1	
8	93106-09014	.OIL SEAL .JOINT SPY	1	
9	93210-59MG7	.O-RING .JOINT TORIQUE	1	
10	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
11	93210-48MG8	.O-RING .JOINT TORIQUE	1	
12	93101-25M57	.OIL SEAL .JOINT SPY	2	
13	93210-69MG6	.O-RING .JOINT TORIQUE	1	
14	93101-22067	.OIL SEAL .JOINT SPY	2	
15	93210-74MG5	.O-RING .JOINT TORIQUE	2	
16	63D-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
17	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
18	6H3-44352-00	.IMPELLER .TURBINE	1	
19	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
20	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
21	93210-59MG7	.O-RING .JOINT TORIQUE	1	
22	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
23	97095-08030	.BOLT .BOULON	4	
24	90209-08M02	.WASHER .RONDELLE	4	
25	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
26	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
27	63D-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
28	63D-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	

FIG. 28 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	63D-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	



PART NO.
NO. PIECES

REF.
NO.

63D-W0001-00 27- 1
63D-W0001-20 28- 1
6H4-W0004-00 3- 2
6H4-W0070-A2 9-11
63D-W0078-0A 28-27
63D-W0078-00 28-16
63D-W0084-00-4D 16- 1
63D-W0090-10-4D 1- 1
63D-W0090-30-4D 1- 1
6H4-W0093-03 27-19
656-W2810-02 8-37
63D-W4434-00 19-31
63D-11111-00-94 1-22
6H4-11119-00 1-18
63D-11181-A0 1-23
63D-11191-00-9M 27- 2
63D-11193-A0 1-26
688-11325-00 1-20
650-11370-00 1- 3
688-11370-00 1- 7
6H4-11372-00 1- 5
6H4-11300-14 2- 8
6H4-11536-00 2- 9
6H4-11537-01 5- 4
6H4-11545-00 6- 4
63D-11603-00 21-13
63D-11604-00 2-14
63D-11605-00 2-14
6H4-11631-01-95 2-13
648-11633-00 2-15
6H4-11634-01 2-18
6H4-11635-01 2-13
6H4-11636-01 2-13
6H4-11641-00 2-17
6E5-12411-20 1-30
6H4-12413-00-9M 1-31
61A-12414-A0 1-32
6H1-13117-01 27- 5
6E9-13183-70 5- 5
63D-13200-00 6- 5
6J8-13411-00 6-46
5- 1
6- 1
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PART NO.
NO. PIECES

REF.
NO.

6J8-13411-00 6-37
6J8-13414-00 5-36
6L2-13416-00 6-38
6H5-13610-00 5-37
6H4-13621-A1 6-39
6H4-13624-01-94 3- 1
6H4-13641-12-94 3- 8
6H4-13641-30-94 27-12
6H3-14137-00 3- 7
6H3-14146-10 3- 5
6H4-14146-00 3- 5
6H4-14146-10 4-32
6H4-14146-10 4-16
6H4-14146-10 4-16
6H4-14147-00 4-15
6H4-14147-00 4-30
663-14159-00 27-30
676-14186-00 4-12
676-14186-00 27-23
6H4-14198-01 4-13
62W-14301-00 27-24
63B-14301-00 3-10
63D-14301-00 27-13
62W-14302-00 27-20
63B-14302-00 4- 1
63D-14302-00 4- 1
63D-14302-00 4- 2
62W-14303-00 4- 2
63B-14303-00 4- 3
63D-14303-00 4- 3
6A0-14325-00 4- 3
6H3-14349-00 8-24
63D-14380-00 3-29
6H4-14406-00 4-33
6H4-14431-02 4-34
6H4-14431-13 3-11
6H3-14457-01 3-13
6H1-14485-00 3-13
624-14485-00 3-14
63V-14523-00 27-14
6H4-14548-00 3- 6
1- 4
1- 6
4- 7
4-10

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INDEX NUMERIQUE

PART NO.
NO. PIECES

REF.
NO.

6H4-14548-00 27-26
679-14555-00 4-25
6H4-14567-00 4-31
6H2-14578-00 4- 9
6H4-14590-00 4-27
6K5-14592-00 27-22
63D-14711-00-5B 4- 5
63D-14711-11-5B 18-12
692-14923-00 18-12
63D-14943-81 4-26
676-14943-30 27-31
676-14943-32 4-22
62W-14947-00 4-21
63D-14947-00 4-21
6H4-14948-11 4-24
62X-14948-12 4-24
676-14966-00 4-23
6H4-14980-00 27-21
6H4-14980-10 4-18
6H4-14984-00 4-18
6H4-14985-01 4-17
6H3-14992-00 27-15
6H4-15100-13-94 27-27
6H4-15100-30-94 4-14
6H4-15100-30-94 27-25
6H4-15100-30-94 4-19
6H4-15100-30-94 1- 2
6H4-15100-30-94 1- 2
6H4-15100-30-94 21- 3
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6H4-15100-30-94 27- 8
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6H4-15100-30-94 7- 2
6H4-15100-30-94 7-19
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6H4-15100-30-94 7-39
6J8-15123-E1 22-17
676-15141-03 7-25
63D-15146-00 7-44
656-15148-00 7-44
6F5-15152-00 7- 9
689-15155-01 7-16
6H4-15158-01-4D 7- 4

PART NO.
NO. PIECES

REF.
NO.

6H4-15761-00 9- 3
6H4-15762-00 7- 7
63D-15770-00 7-47
63D-15771-00-4D 7-31
6H4-15772-02-94 7-36
63D-15774-00 17-28
6F5-15779-02 7-17
6H4-15787-01 7-15
6A0-15789-00 7- 8
63D-21707-00 6-21
63D-21707-10 5-21
6H3-21732-00 9-14
6H3-21735-00 9-15
63D-21744-00 5-30
63D-2175R-00 6-33
6H4-21752-00 5-24
6H1-21757-00 6-26
6H4-21757-00 6-24
6J8-21758-00 6-31
63D-2176M-00 5-29
63D-2177H-00 6-30
6H4-21770-00 5-25
1UF-22434-00 6-27
62X-22471-00 9-13
6G1-24304-02 5-26
6H4-24311-00 6-28
6H4-24312-00 15-20
6H4-24313-00 15-12
6H4-24314-00 8- 1
6H4-24314-00 8-35
6H4-24312-00 8-33
6H4-24313-00 8-32
6H4-24314-00 8-12
6E5-24367-01 8-12
688-24378-00 10-29
692-24410-00 8-30
6H3-24411-10 8-14
663-24411-00 4-41
692-24411-00 8-19
6A0-24412-02 8-16
6H4-24413-00 8-25
648-24413-01 4-39
6A0-24421-01 8-15
6L5-24421-00 8-23
650-24431-A0 4-38
6H3-24434-10 8-26
648-24434-01 27-17
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PART NO.
NO. PIECES

REF.
NO.

648-24435-02 8-20
6H3-24452-10 4-29
652-24461-00 1- 8
6H4-24486-00 4-40
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61N-24560-00 8- 5
61N-24563-00 8- 6
6H4-24566-01 8- 9
6H4-24633-00 5-27
6H5-24633-00 6-29
6H4-24634-00 5-31
63D-26301-00 16-30
6H4-41111-00-9M 1-35
6H4-41112-A0 1-36
6H4-41113-00-9M 27- 6
6H4-41114-A0 1-34
5H4-41131-01-5B 1-37
6H5-41131-00-5B 27- 7
6H4-41134-A0 18-11
63D-41137-01-5B 18-11
63D-41213-00 18-24
6H4-41217-01 28- 3
6H1-41237-00 18- 9
6H4-41237-00 17- 3
6H4-41237-00 3-24
6H1-41237-00 5-16
6H4-41237-00 6-16
6R5-41237-00 17- 8
6H4-41241-01 5-20
6H4-41257-00 6-20
6H4-41259-01 5-15
6J8-41262-00 6-15
661-41262-02 3-18
6H4-41271-01 3-18
689-41273-00 3-21
6J8-41274-00 3-22
63D-41632-00 13-47
63D-41636-00 3-19
63D-42111-01-4D 3-20
63D-42115-00 3-25
664-42119-00 3-23
63D-42121-00-4D 17- 5
63D-42126-00 17- 7
63D-42131-00 16- 3
6H4-42610-A6-4D 16- 9
6H4-42610-62-4D 9- 1
6H5-42610-62-4D 9- 1
6H4-42613-00-4D 9- 7
6H4-42613-10-4D 9- 7
6H4-42615-00 9- 2
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6H4-42652-00 9- 6
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63D-42677-10 9- 9
62X-42678-10 9-10
63D-42678-10 9-10
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6H4-42711-07-4D 10- 1
6H4-42711-25-4D 10- 1
648-42715-00 17-19
6H4-42716-00 10-16
63D-42717-00 10-23
6E5-42724-00 10-17
6H4-42724-00 10-14
6H4-42724-20 10-14
6H4-42725-00 10-31
63D-42725-00 10-38
6H4-42726-00 10-26
6H4-42726-40 10-25
676-42726-00 10-25
688-42726-10 10-26
6H3-42727-00 10-38
63D-42741-00-4D 10-22
6G1-42748-00 3-25
6H4-42815-00 10- 2
6H4-42816-00 10- 5
6H4-43111-05-4D 12- 1
63D-43111-00-4D 11- 1
6H4-43112-04-4D 12- 2
63D-43112-00-4D 11- 2

PART NO. NO. PIECES	REF. NO.
6J8-43113-01	12-11
648-43114-01	12- 8
616-43118-01-4D	12- 5
6E5-43126-02	11-38
63D-43128-01-4D	11- 5
63D-43131-00	11-14
6G5-43144-00	11-28
6E5-43145-00	25- 9
6G5-43145-00	12-14
6G5-43148-00	11-24
6H4-43160-01	13- 1
688-43160-01	11-29
676-43165-00	13- 2
688-43165-00	11-30
62X-43170-10-4D	11-33
6H5-43181-03	11-19
6J8-43181-01	13- 5
6H5-43185-03	11-20
6J8-43186-00	13-42
6J8-43187-00	13-43
6J8-43311-04-4D	12-19
6J8-43311-10-4D	12-19
63D-43311-00-4D	11-12
63D-43311-10-4D	11-12
682-43318-01	11-36
689-43373-01	13- 6
6J8-43611-01	12-22
6J8-43613-01	13-20
6J8-43614-00	13-18
6J8-43614-01	13-16
6J8-43615-00	13-17
6H4-43616-00	13-30
6J8-43616-10	13-39
6J8-43617-00	13-48
6J8-43617-10	13-33
6J8-43617-10	13-41
6J8-43627-00	13-11
6J8-43631-00	13-27
6J8-43631-10	13-37
63D-43631-00	11-35
6J8-43633-00	13-28
6J8-43641-00	13-38
6H4-43659-00	13-31
6J8-43673-00	13-40
6J8-43673-00	13-36

PART NO. NO. PIECES	REF. NO.
6H4-43674-00	13-25
6J8-43681-01	13-35
63D-43691-00	11-34
62X-4380F-00	15-74
62X-4380H-00	15-80
62X-4380K-00	15- 3
62X-4380L-00	15-27
62X-43800-00-4D	15- 1
6T4-43802-01	15-38
62X-43804-00	15-70
62X-43805-00	15-69
62X-43807-00	15-75
62X-43810-00	15- 4
62X-43814-00	15-14
6H1-43816-00	15-49
6H1-43817-01	15-34
62X-4382L-00	15-54
6H1-43829-00	15-43
62X-4383A-00	15-57
62X-43830-00	15-44
6H1-43831-10	15-36
6H1-4384F-10	15-46
6H1-4384G-11	15-15
62X-4384H-00	15-51
62X-43840-00	15-19
62X-43841-00	15- 2
62X-43841-00	15-42
6H1-43844-10	15-47
6T4-43849-00	15-67
6H1-4385H-00	15-35
61A-4385H-00	15-62
62X-4385M-00	15-28
6H1-43855-11	15-52
6H1-43856-10	15-48
62X-4386K-00	15-76
62X-43860-00	15-58
62X-43861-00	15- 5
62X-43862-00	15- 6
62X-43864-00	15-24
62X-43865-00	15-31
6H1-43866-00	15-39
62X-43866-00	15-32
6H1-43867-00	15-40
62X-43871-00	15- 8
6H1-43875-00	15-61
61A-43875-00	15-16
62X-43875-00	15-21
6T4-43876-00	15-66

PART NO. NO. PIECES	REF. NO.
62X-43878-00	15-33
62X-4388A-00	15-11
62X-43880-00	15-68
62X-43881-00	15-79
62X-43888-00	15-26
62X-43891-00	15-71
62X-43892-00	15-72
6H1-43895-11	15-53
6H1-43896-00	15-50
62X-43899-00	15-17
63D-44100-11	16- 6
63D-44104-00	16- 7
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