

**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

25B'95 (62U)

50G'95 (62F)

60F'95 (6H2)

70B'95 (6H3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25B'95 (62U), 50G'95 (62F)
60F'95 (6H2), 70B'95 (6H3)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

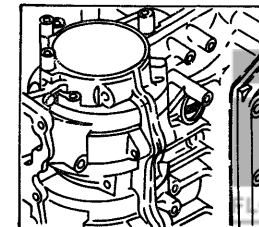
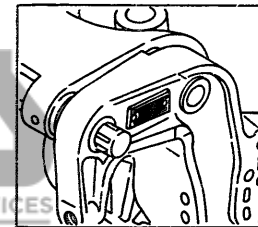
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.		
25BEO	L	: 400151 ~
25BETO	L	: 300956 ~
50GEO	S	: 100178 ~
	L	: 400540 ~
50GETO	S	: 200176 ~
	L	: 501147 ~
60FEO	S	: 100815 ~
	L	: 406547 ~
60FETO	S	: 150673 ~
	L	: 466457 ~
70BEO	S	: 100216 ~
	L	: 401822 ~
70BETO	S	: 150349 ~
	L	: 485142 ~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

25B'95(62U), 50G'95(62F)
60F'95(6H2), 70B'95(6H3)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

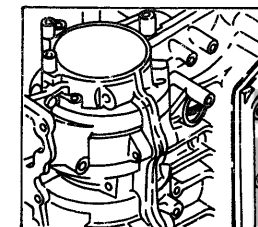
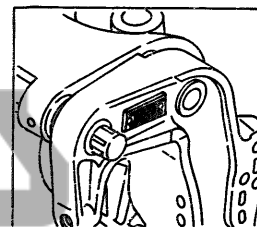
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur		
25BEO	L : 400151	~
25BETO	L : 300956	~
50GEO	S : 100178	~
	L : 400540	~
50GETO	S : 200176	~
	L : 501147	~
60FEO	S : 100815	~
	L : 406547	~
60FETO	S : 150673	~
	L : 466457	~
70BEO	S : 100216	~
	L : 401822	~
70BETO	S : 150349	~
	L : 485142	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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Feuille 2/2 (Fig. 18 ~ Fig. 25)

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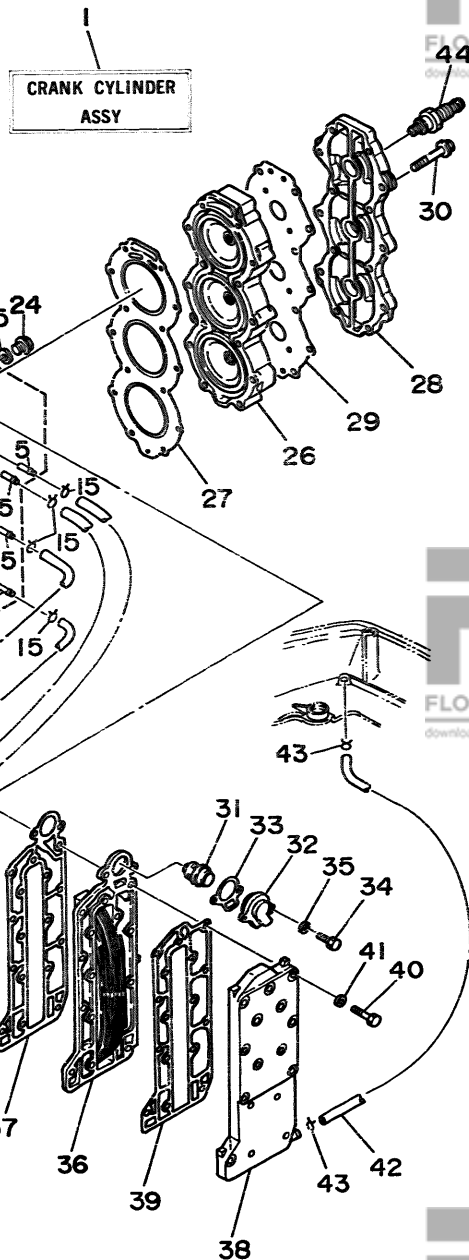


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0090-41-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1 UR	
	62F-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1 UR 50G	
2	6H3-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1 UR	
	62F-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1 UR 50G	
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
5	624-14485-00	.PIPE, JOINT .DURITE	5	
6	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT	1	
7	93608-12063	PIN, DOWEL AXE	2	
8	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
9	90119-08M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
10	90445-07M44	HOSE DURITE	1	
11	90467-06016	CLIP JONC	2	
12	90445-07M02	HOSE DURITE	2	
13	90445-07M45	HOSE DURITE	1	
14	90445-07M82	HOSE DURITE	1	
15	90467-06016	CLIP JONC	8	
16	90464-07M05	CLAMP BRIDE	1	
17	6H3-11325-00	ANODE ANODE	2	
18	6H3-11327-00-94	COVER, ANODE COUVERCLE	2	
19	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	688-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
23	97313-08020	BOLT BOULON	2	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	

A6

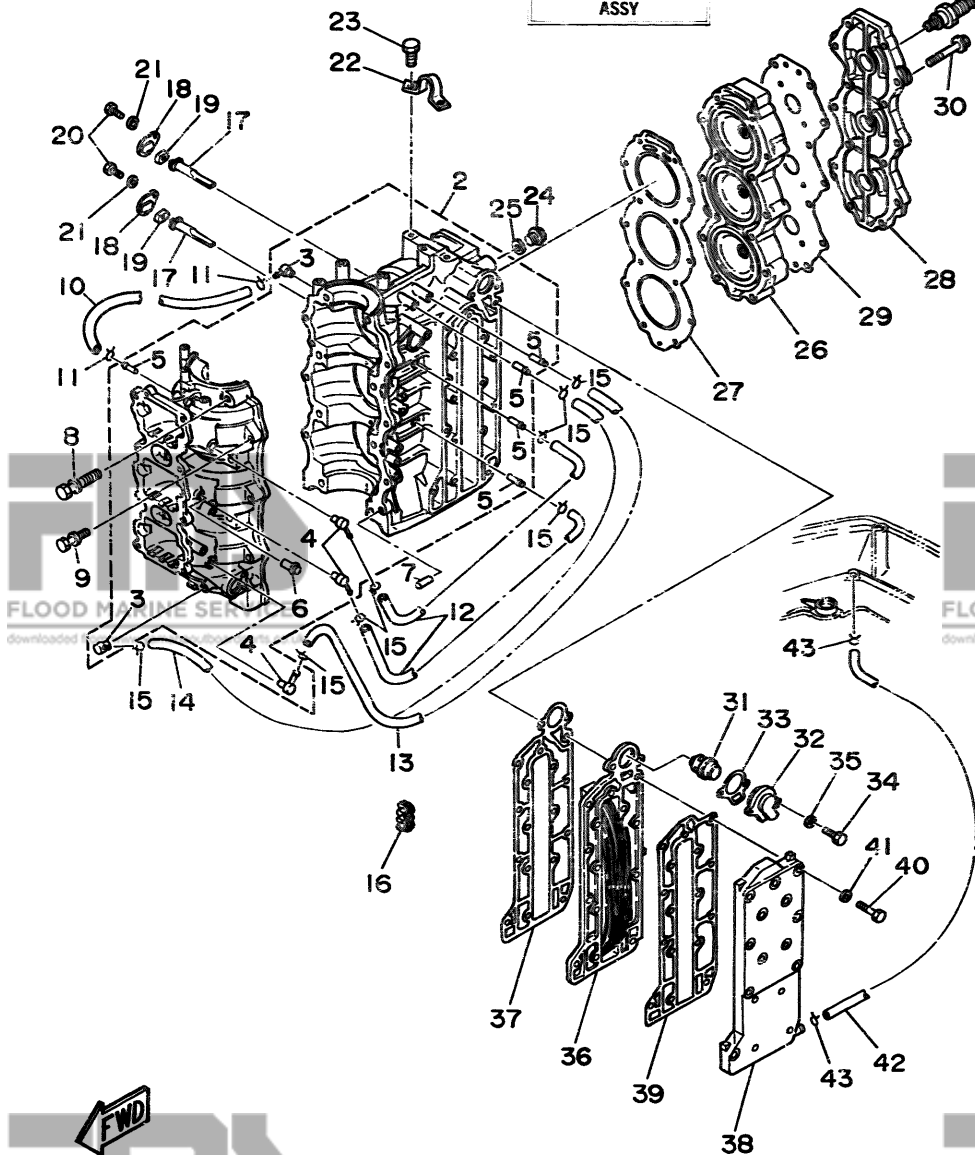


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90430-1411:	GASKET JOINT	1	
26	6H3-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR
	62F-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	UR 50G
27	5H3-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
28	6H3-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
29	6H3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
30	90119-08M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
31	6H3-12411-10	THERMOSTAT THERMOSTAT	1	
32	6H3-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
33	6H3-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
34	97095-06025	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	6H3-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
37	6H3-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
38	6H3-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
39	6H3-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
40	97013-06035	BOLT BOULON	16	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	16	
42	663-24312-01	PIPE 2 DURITE 2	1	
43	90467-08004	CLIP JONC	2	
44	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	

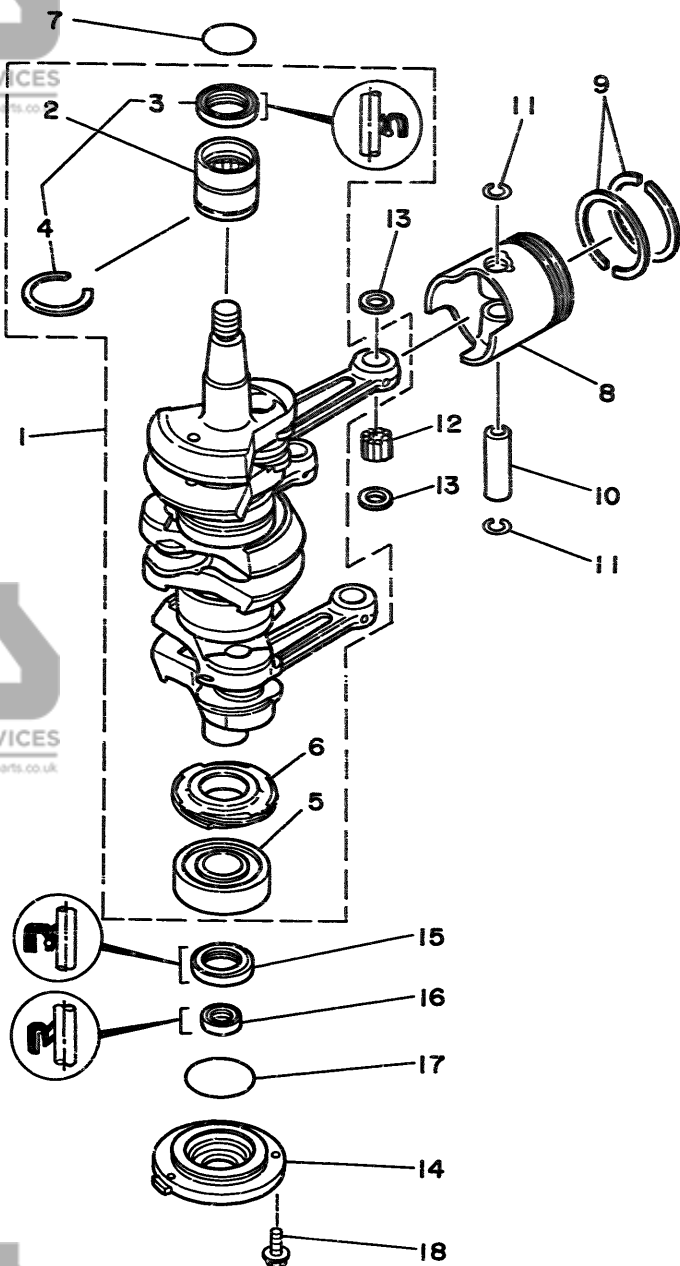


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-11400-11	CRANKSHAFT ASSY	1	
2	93311-636U6	VILEBREQUIN COMPLET	1	
3	93102-36M24	.BEARING, CYLINDRICAL	1	
4	93440-49M04	..OIL SEAL	1	
5	93306-306V1	..JOINT SPY	1	
6	6H3-11536-00	..CIRCLIP	1	
7	93210-46M16	..CIRCLIP	1	
8	6H3-11631-01-96	.BEARING	1	
9	6H3-11635-01	.ROULEMENT	1	
10	6H3-11636-01	.GEAR, DRIVE	1	
11	6H3-11633-00	.PIGNON SECONDAIRE	1	
12	6H3-11634-10	O-RING	1	
13	6H3-11635-01	JOINT TORIQUE	3	
14	6H3-11636-01	PISTON (STD)	3	
15	6H3-11636-01	PISTON (STD)	3	
16	6H3-11636-01	PISTON (0.25MM O/S)	3	AP
17	6H3-11636-01	PISTON (0.25MM O/S)	3	AP
18	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
19	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
20	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
21	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
22	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
23	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
24	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
25	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
26	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
27	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
28	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
29	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
30	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
31	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
32	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
33	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
34	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
35	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
36	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
37	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
38	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
39	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
40	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
41	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
42	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
43	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
44	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
45	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
46	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
47	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
48	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
49	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
50	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
51	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
52	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
53	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
54	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
55	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
56	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
57	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
58	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
59	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
60	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
61	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
62	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
63	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
64	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
65	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
66	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
67	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
68	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
69	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
70	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
71	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
72	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
73	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
74	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
75	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
76	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
77	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
78	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
79	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
80	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
81	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
82	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
83	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
84	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
85	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
86	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
87	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
88	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
89	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
90	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
91	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
92	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
93	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
94	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
95	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
96	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
97	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
98	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
99	6H3-11636-01	PISTON (0.50MM O/S)	3	AP
100	6H3-11636-01	PISTON (0.50MM O/S)	3	AP

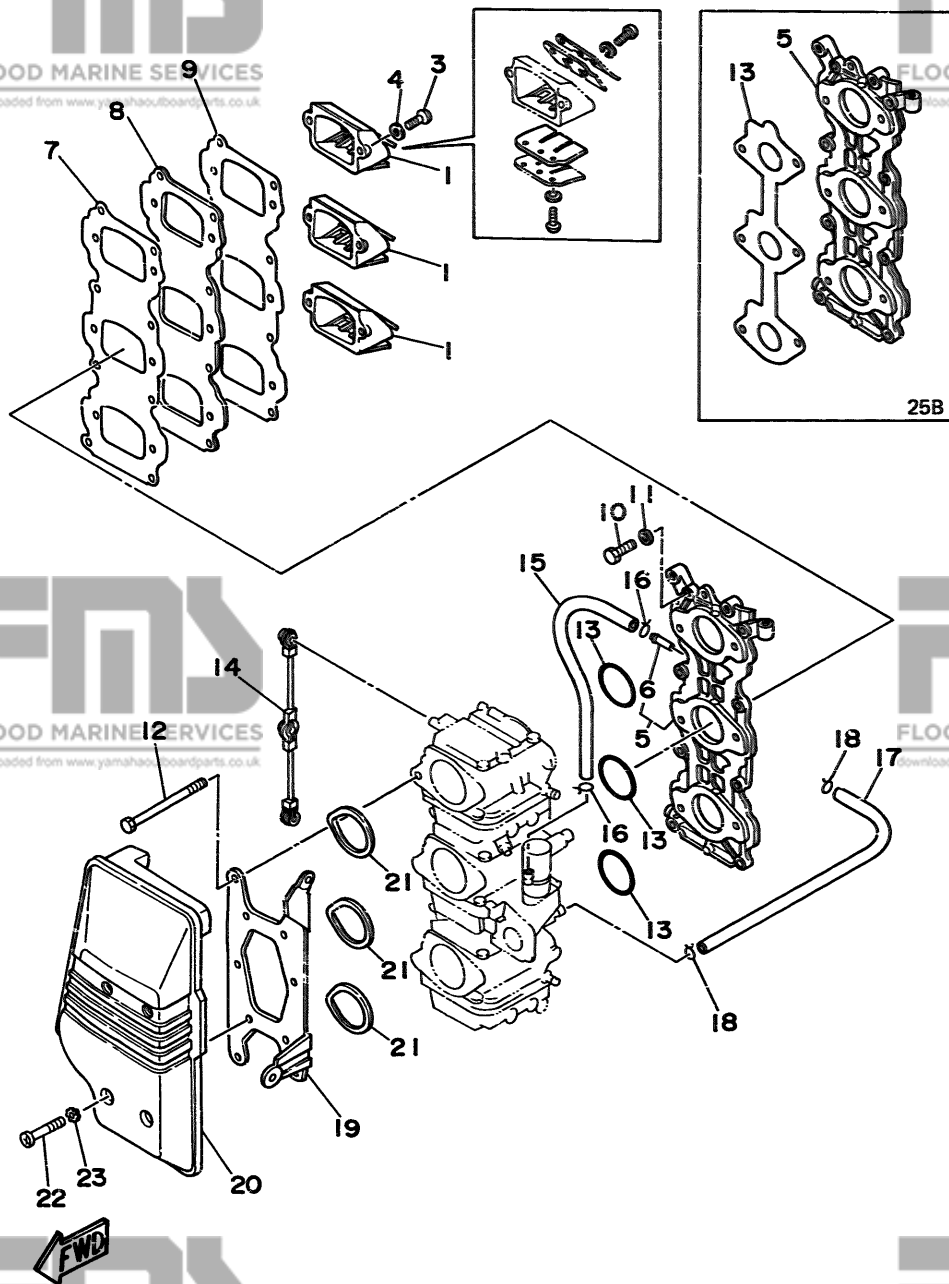


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-13610-00	REED VALVE ASSY CLAPET COMPLET	3	UR 25B/70B
	6H2-13610-00	REED VALVE ASSY CLAPET COMPLET	3	UR 50G/60F
2	688-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6H3-13641-13-94	MANIFOLD 1 TUBULURE 1	1	UR 60F/70B
	62F-13641-10-94	MANIFOLD 1 TUBULURE 1	1	UR 50G
	62U-13640-10-94	MANIFOLD 1 TUBULURE 1	1	UR 25B
6	6H1-14485-00	.PIPE, JOINT .DURITE	4	
7	6H3-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	50G/60F/70B
8	6H3-13624-00-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	50G/60F/70B
9	6H3-13622-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
10	97095-06025	BOLT BOULON	8	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
12	97395-06095	BOLT BOULON	6	
13	93210-39ME4	O-RING JOINT TORIQUE	3	UR 25B/60F/70B
	6H4-14198-01	GASKET JOINT	3	UR 50G
	62U-14198-A0	GASKET JOINT	1	UR 25B
14	6H3-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
15	90445-07M02	HOSE DURITE	1	
16	90467-06016	CLIP JONC	2	
17	6H3-14349-00	PIPE DURITE	1	
18	90467-08004	CLIP JONC	2	
19	6H3-14413-10	STAY SUPPORT	1	
20	6H3-14440-02	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
21	6H3-14457-01	SEAL JOINT	3	
22	97885-06045	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
23	90209-06M05	WASHER RONDELLE	4	

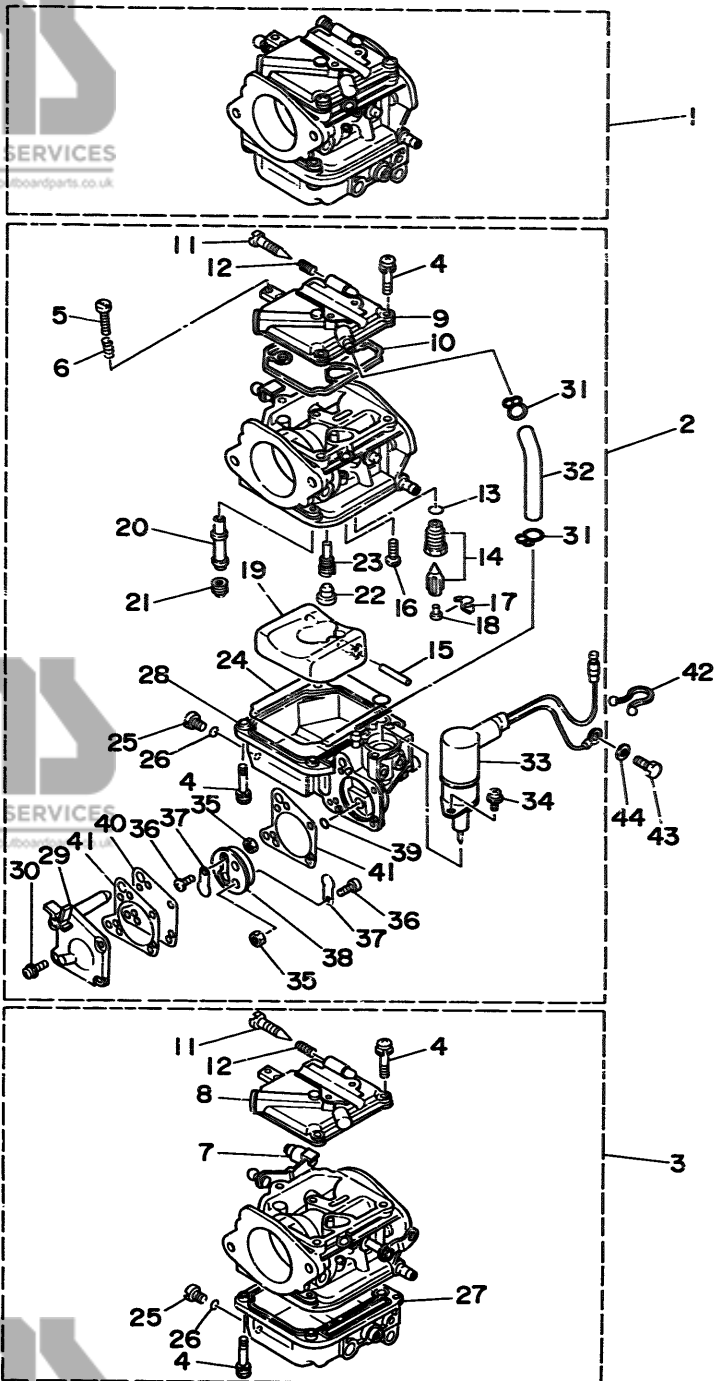


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-14301-0A	CARBURETOR ASSY 1	1	UR 70B
	6H2-14301-0A	CARBURETEUR COMPLET 1	1	UR 60F
	62F-14301-00	CARBURETOR ASSY 1	1	UR 50G
	62U-14301-00	CARBURETEUR COMPLET 1	1	UR 25B
2	6H3-14302-0A	CARBURETOR ASSY 2	1	UR 70B
	6H2-14302-0A	CARBURETEUR COMPLET 2	1	UR 60F
	62F-14302-00	CARBURETOR ASSY 2	1	UR 50G
	62U-14302-00	CARBURETEUR COMPLET 2	1	UR 25B
3	6H3-14303-0A	CARBURETOR ASSY 3	1	UR 70B
	6H2-14303-0A	CARBURETEUR COMPLET 3	1	UR 60F
	62F-14303-00	CARBURETOR ASSY 3	1	UR 50G
	62U-14303-00	CARBURETEUR COMPLET 3	1	UR 25B
4	97980-04114	.SCREW, WITH WASHER	21	
5	6H1-14523-00	.VIS, AVEC RONDELLE	1	CENTER
6	90501-10326	.SCREW, STOP	1	CENTER
7	6H2-14578-00	.VIS, BUTEE	1	LOWER
8	6H4-14146-00	.SPRING, COMPRESSION	2	UR UPPER/LOWER
9	6H3-14146-10	.RESSORT, COMPRESSION	1	UR CENTER
10	6H4-14147-00	.COLLAR	3	
11	692-14923-00	.COLLERETTE	3	
12	697-14555-00	.PLATE	3	
13	93210-04228	.PLAQUE	3	
14	6H3-14590-00	.PLATE	3	
	6H4-14590-00	.PLAQUE	3	
15	6H4-14548-00	.O-RING	3	
16	98580-04008	.JOINT TORIQUE	3	
17	663-14159-00	.SCREW, PILOT	3	
18	676-14186-00	.VIS, RALENTI	3	
		.SPRING	3	
		.RESSORT	3	
		.O-RING	3	
		.JOINT TORIQUE	3	
		.NEEDLE VALVE ASSY	3	UR 25B/60F/70B
		.POINTEAU	3	
		.NEEDLE VALVE ASSY	3	UR 50G
		.POINTEAU	3	
		.PIN, FLOAT ARM	3	
		.AXE, BRAS DE FLOTTEUR	3	
		.SCREW, PAN HEAD	3	
		.VIS	3	
		.CLIP	3	
		.JONC	3	
		.PIN, FLOAT	3	
		.AXE, FLOTTEUR	3	

B3

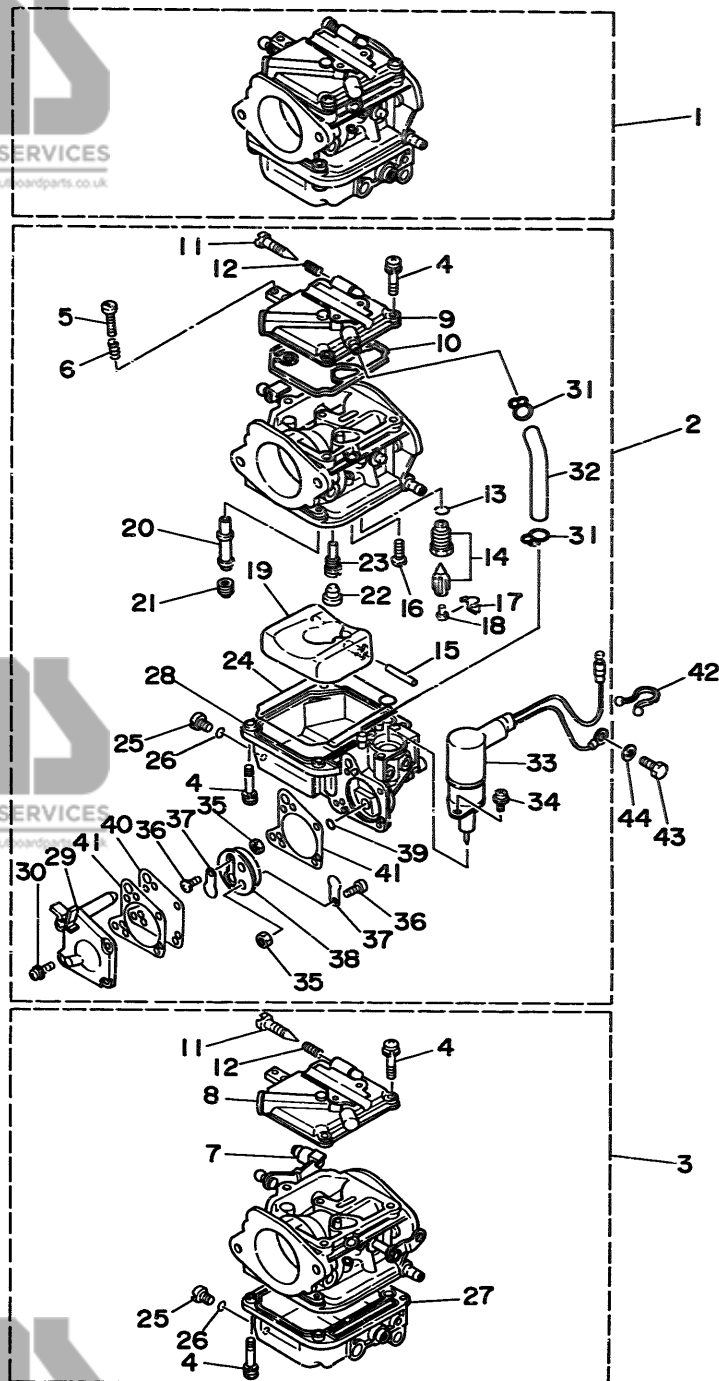


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	6H4-14985-01	.FLOAT .FLOTTEUR	3	
20	6H3-14947-71	.JET, NEEDLE .GICLÉUR DE STARTER	3	UR 25B/70B
	6H2-14947-71	.JET, NEEDLE .GICLÉUR DE STARTER	3	UR 60F
	62F-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	3	UR 50G
21	6H3-14943-37	.JET, MAIN (#150) .GICLÉUR, PRINCIPAL (#150)	3	UR 70B
	6H3-14943-35	.JET, MAIN (#140) .GICLÉUR, PRINCIPAL (#140)	2	UR 60F UPPER/CENTER
	6H3-14943-36	.JET, MAIN (#145) .GICLÉUR, PRINCIPAL (#145)	1	UR 60F LOWER
	676-14943-32	.JET, MAIN (#125) .GICLÉUR, PRINCIPAL (#125)	3	UR 50G
	676-14943-34	.JET, MAIN (#135) .GICLÉUR, PRINCIPAL (#135)	3	UR 25B
22	676-14966-00	.CAP .CAPUCHON	3	
23	6H3-14948-17	.JET (#75) .GICLÉUR (#75)	3	UR 25B/70B
	6H3-14948-13	.JET (#65) .GICLÉUR (#65)	3	UR 60F
	6H4-14948-13	.JET (#65) .GICLÉUR (#65)	3	UR 50G
24	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
25	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	
26	93210-04230	.O-RING .JOINT TORIQUE	3	
27	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	UR UPPER/LOWER
28	6H3-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	UR CENTER
29	6H3-24452-10	.COVER .COUVERCLE	1	CENTER
30	6H4-14567-00	.SCREW .VIS	4	CENTER
31	6H3-14137-00	.CLIP .JONC	2	CENTER
32	6H3-14349-00	.PIPE .DURITE	1	CENTER
33	6H3-14380-00	.STARTER ASSY .DEMARREUR COMPLET	1	CENTER
34	98580-04010	.SCREW, PAN HEAD .VIS	2	CENTER
35	95380-03600	.NUT .ECROU	2	CENTER
36	98980-03006	.SCREW, BIND .VIS	2	CENTER
37	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	CENTER
38	6H4-24413-00	.BODY 2 .CORPS 2	1	CENTER

B4

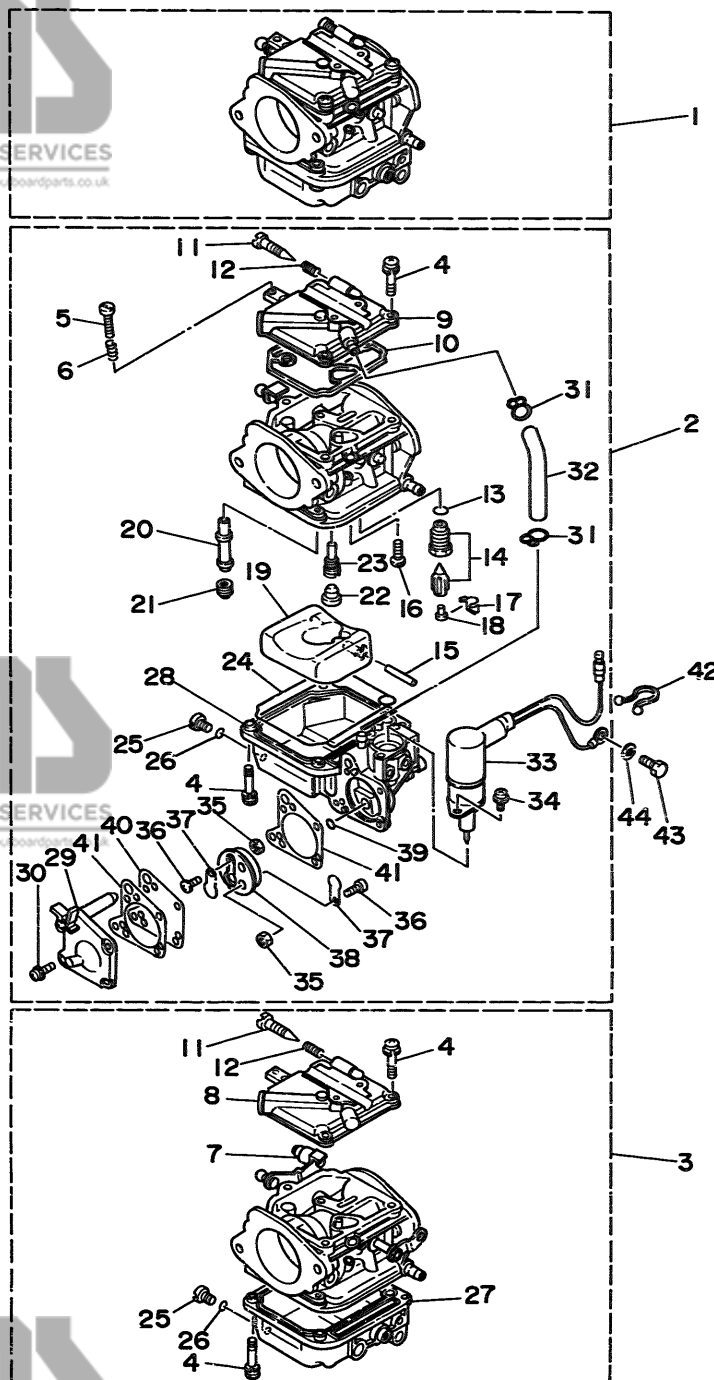


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
39	6H4-24486-00	.O-RING	1	CENTER
40	6H3-24411-10	.JOINT TORIQUE	1	CENTER
41	6H3-24434-10	.DIAPHRAGM	1	CENTER
42	90465-18147	.DIAPHRAGME	2	CENTER
43	97013-06012	.GASKET, BODY	1	
44	92990-06600	.JOINT, CORPS	1	
		CLAMP	1	
		BRIDE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

B5

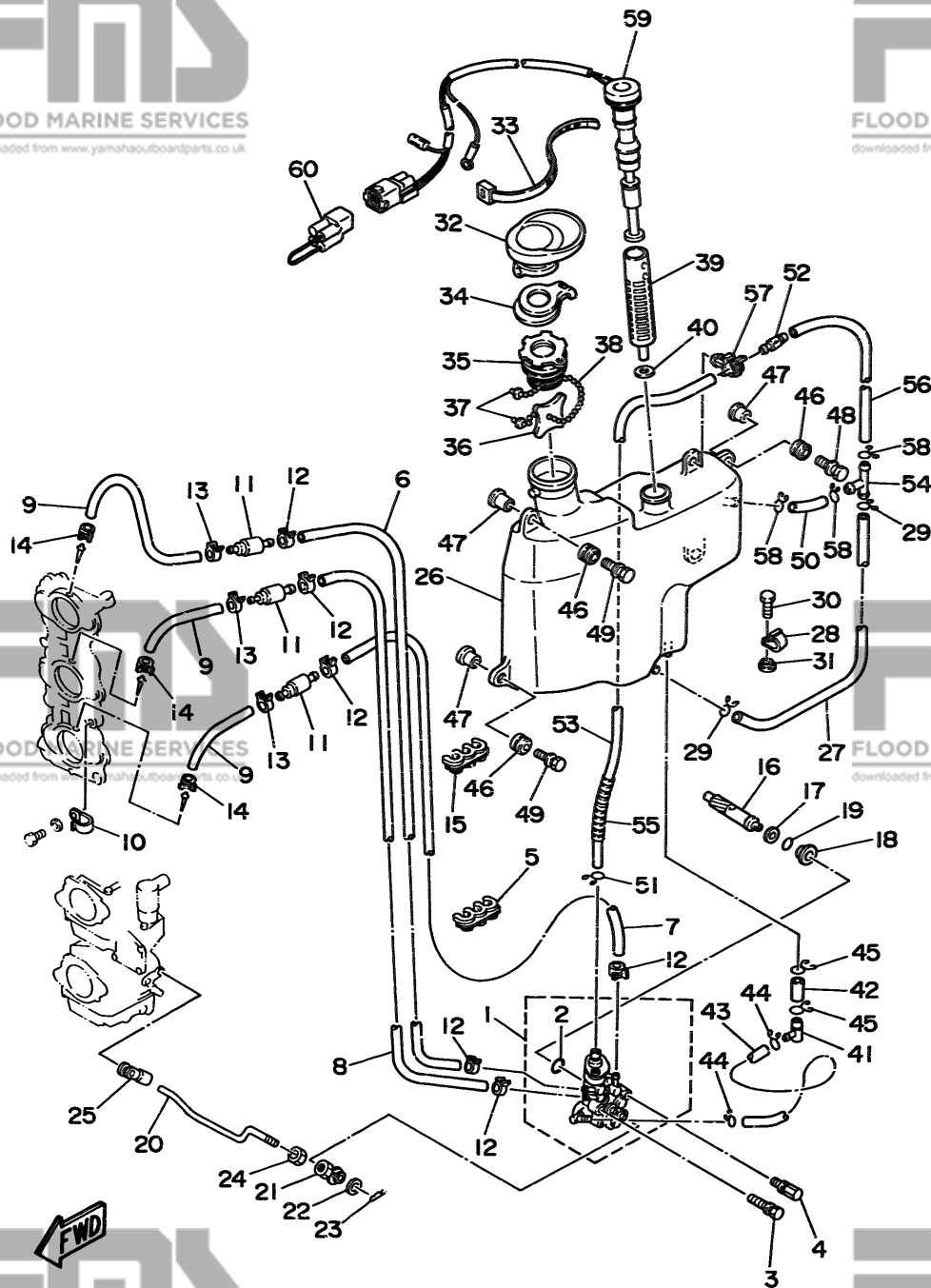


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-13200-02	OIL INJECTION PUMP ASSY	1	UR
	62F-13200-00	VIEUX OIL INJECTION PUMP ASSY	1	UR 50G
2	93210-19MA7	.O-RING	1	
3	90109-06M39	.JOINT TORIQUE	1	
4	90109-06M40	BOLT BOULON	1	
5	90464-07M05	BOLT BOULON	1	
6	90445-07M44	CLAMP BRIDE	1	
7	90445-07M23	HOSE DURITE	1	
8	90445-07MA5	HOSE DURITE	1	
9	90445-07M87	HOSE DURITE	3	
10	90465-08028	CLAMP BRIDE	1	
11	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
12	90468-07M02	CLIP JONC	6	
13	90468-07M02	CLIP JONC	3	
14	90468-07M02	CLIP JONC	3	
15	90464-07M05	CLAMP BRIDE	1	
16	6H3-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
17	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
18	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
19	93210-13595	O-RING	1	
20	6H3-41241-01	JOINT TORIQUE	1	
21	6H1-41237-00	ROD, LINK BIELLETTE	1	
22	90202-05088	JOINT, LINK RACCORD	1	
23	90468-05M03	WASHER, PLATE RONDELLE, PLATE	1	
24	95380-05600	CLIP JONC	1	
25	6R5-41237-00	NUT ECROU	1	
26	6H3-21707-06	JOINT, LINK RACCORD	1	
27	90445-11M03	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
		HOSE DURITE	1	

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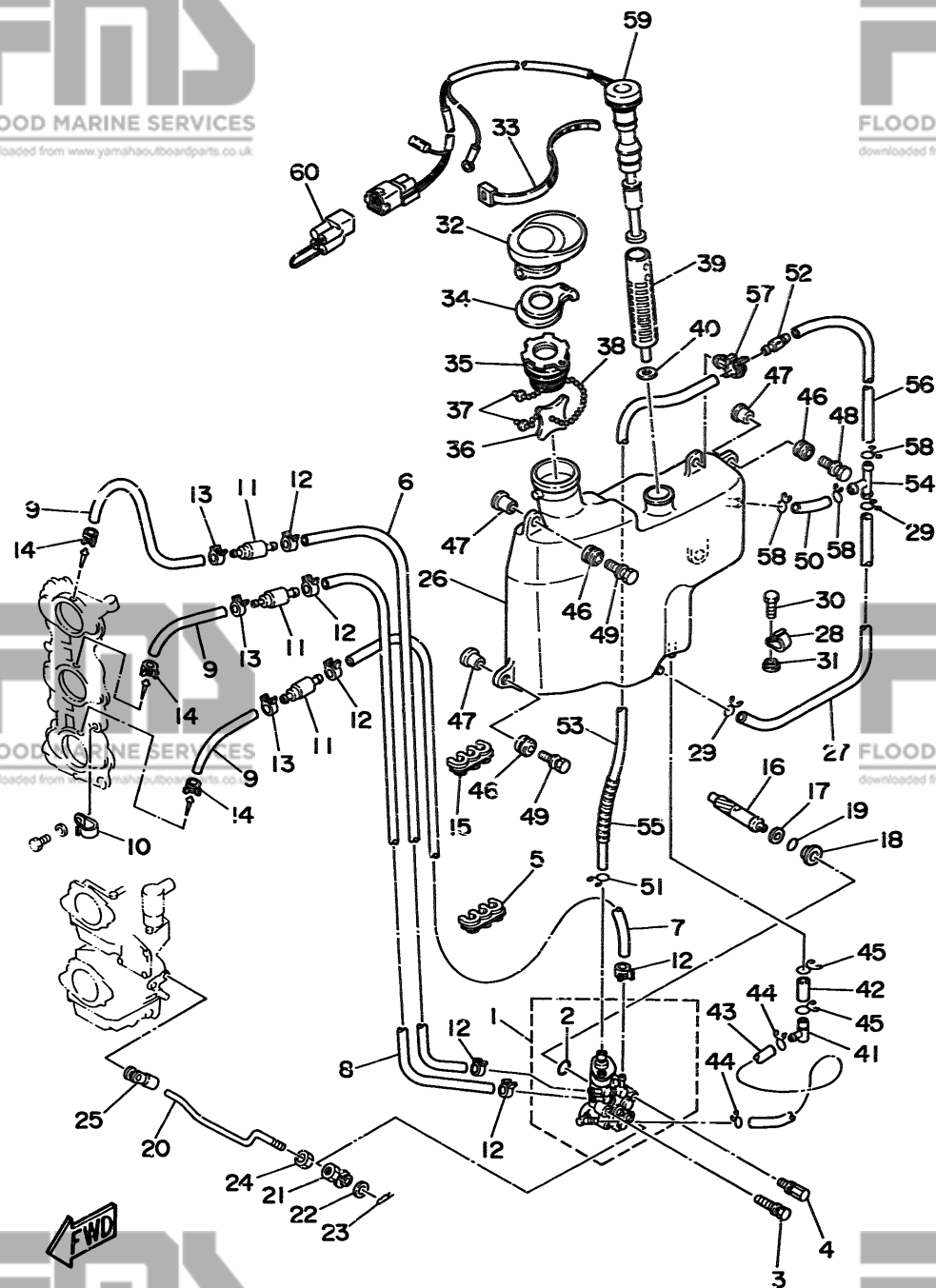


FIG. 5 OIL PUMP

POMPE A HUILE

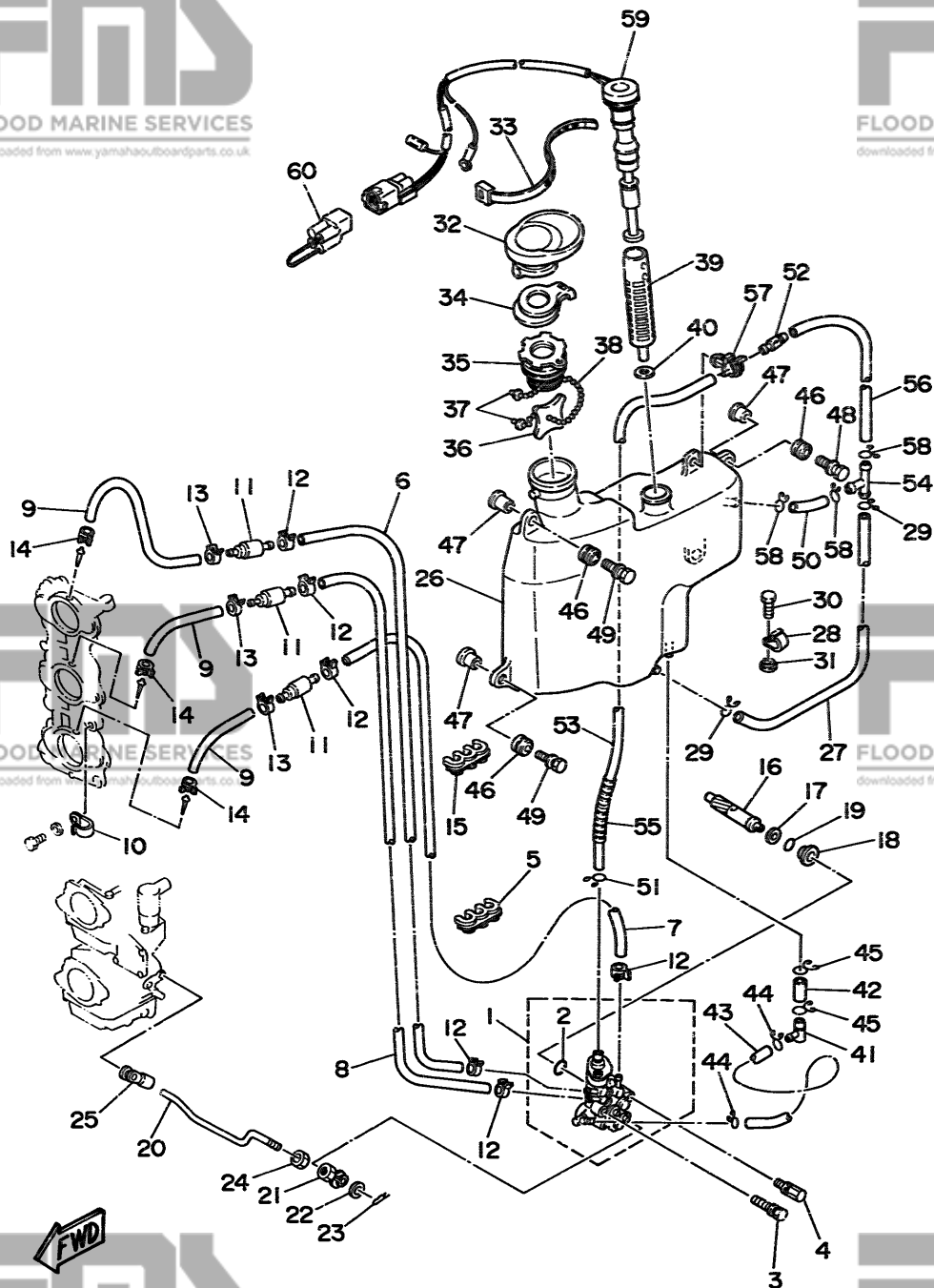
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90465-11M27	CLAMP	1	
29	90467-11M08	BRIDE	2	
30	97095-06016	CLIP	1	
31	90387-06M31	JONC	1	
32	6H3-21752-00	BOLT	1	
33	90465-13M36	BOULON	1	
34	6H1-2176M-01	COLLAR	1	
35	6H4-21770-00	COLLERETTE	1	
36	6J8-21758-00	TUBE, FILLER 1	1	
37	6H1-21757-00	DURITE	1	
38	6H1-24633-00	CLAMP	1	
39	6J8-13411-00	BRIDE	1	
40	6J8-13414-00	HOOK	1	
41	6H1-13435-00	CROCHET	1	
42	90445-08M01	OIL TANK CAP ASSY	1	
43	6H1-21766-01	CABOCHON DE RESERVOIR A HUILE	1	
44	90467-08004	WASHER, SPECIAL 2	1	
45	90467-12M11	RONDELLE, SPECIALE 2	1	
46	6A0-82317-00	WASHER, SPECIAL 1	2	
47	624-42542-00	RONDELLE, SPECIALE 1	1	
48	90119-06M65	CHAIN, BALL	1	
49	90119-06M88	CHANE DE BALLE	1	
50	90445-11M21	STRAINER, OIL	1	
51	90467-10M04	FILTRE, HUILE	1	
52	6J8-21744-00	GASKET, STRAINER COVER	1	
53	90445-11M15	JOINT, COUVERCLE DE FILTRE	1	
54	6E5-24378-00	NIPPLE	1	
55	90445-10M01	RACCORD	1	
56		HOSE	1	
57		DURITE	1	
58		PIPE, OIL	1	
59		DURITE A HUILE	1	
60		CLIP	2	
		JONC	2	
		CLIP	2	
		JONC	4	
		DAMPER, IGNITION COIL	4	
		AMORTISSEUR, BOBINE D'ALLUM	4	
		PIPE	4	
		TUYAU	2	
		BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE	2	
		BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE	1	
		HOSE	1	
		DURITE	1	
		CLIP	1	
		JONC	1	
		BREATHER	1	
		RENIFLARD	1	
		HOSE	1	
		DURITE	1	
		PIPE, JOINT 4	1	
		DURITE RACCORDEMENT	1	
		HOSE	1	
		DURITE	1	

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FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90445-11M02	HOSE	1	
57	90464-11M23	DURITE	1	
58	90467-11M08	CLAMP	1	
59	6H3-85720-16	BRIDE	3	
59	6H3-85720-16	CLIP	3	
59	6H3-85720-16	JONC	1	
60	6R5-82582-B0	OIL LEVEL GAUGE ASSY	1	
		JAUGE A HUILE CPLT		
		COVER, WIRE HARNESS	1	AP
		COUVERCLE, FAISCEAU		



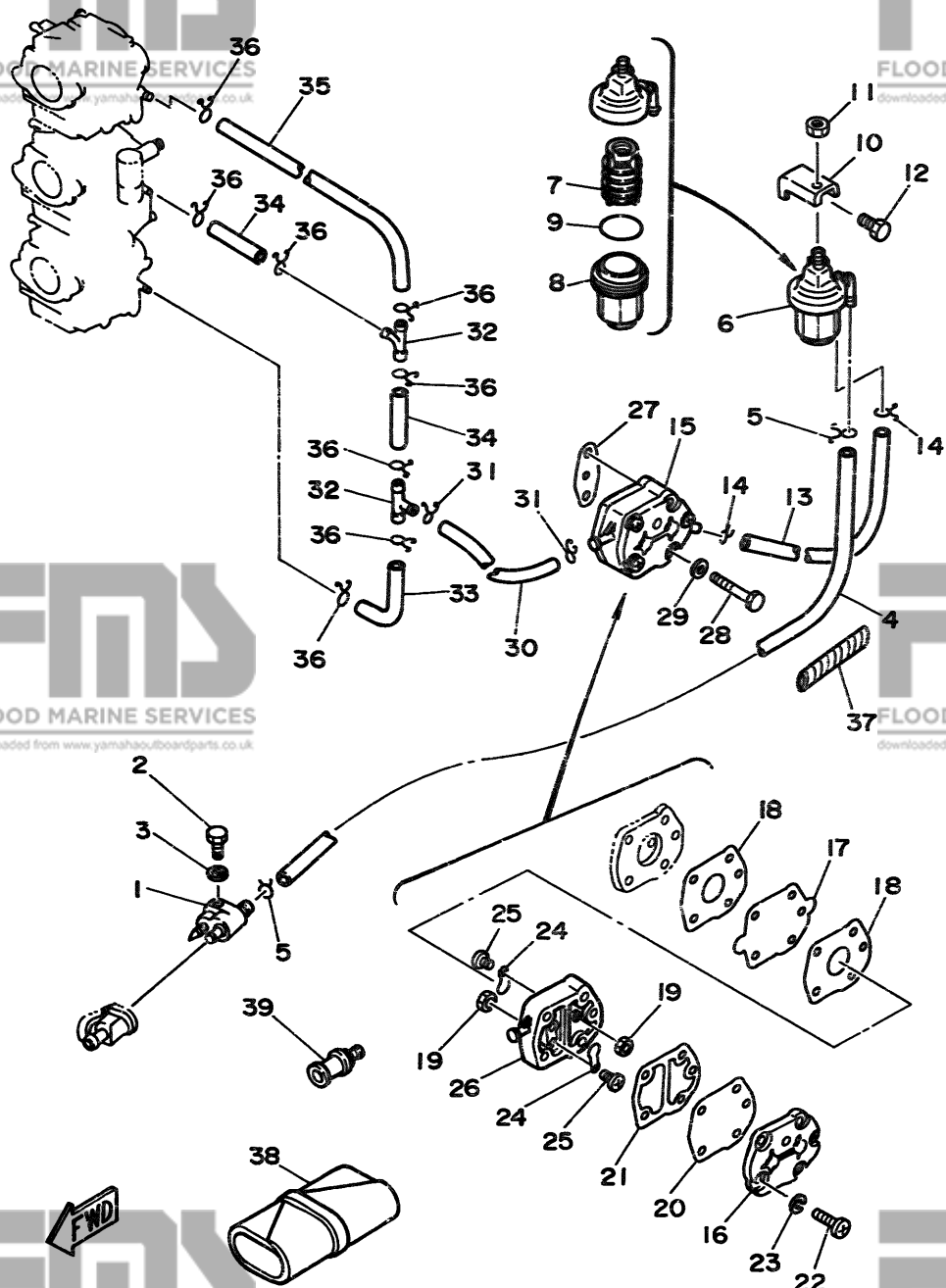


FIG. 6 FUEL 1

CARBURANT 1

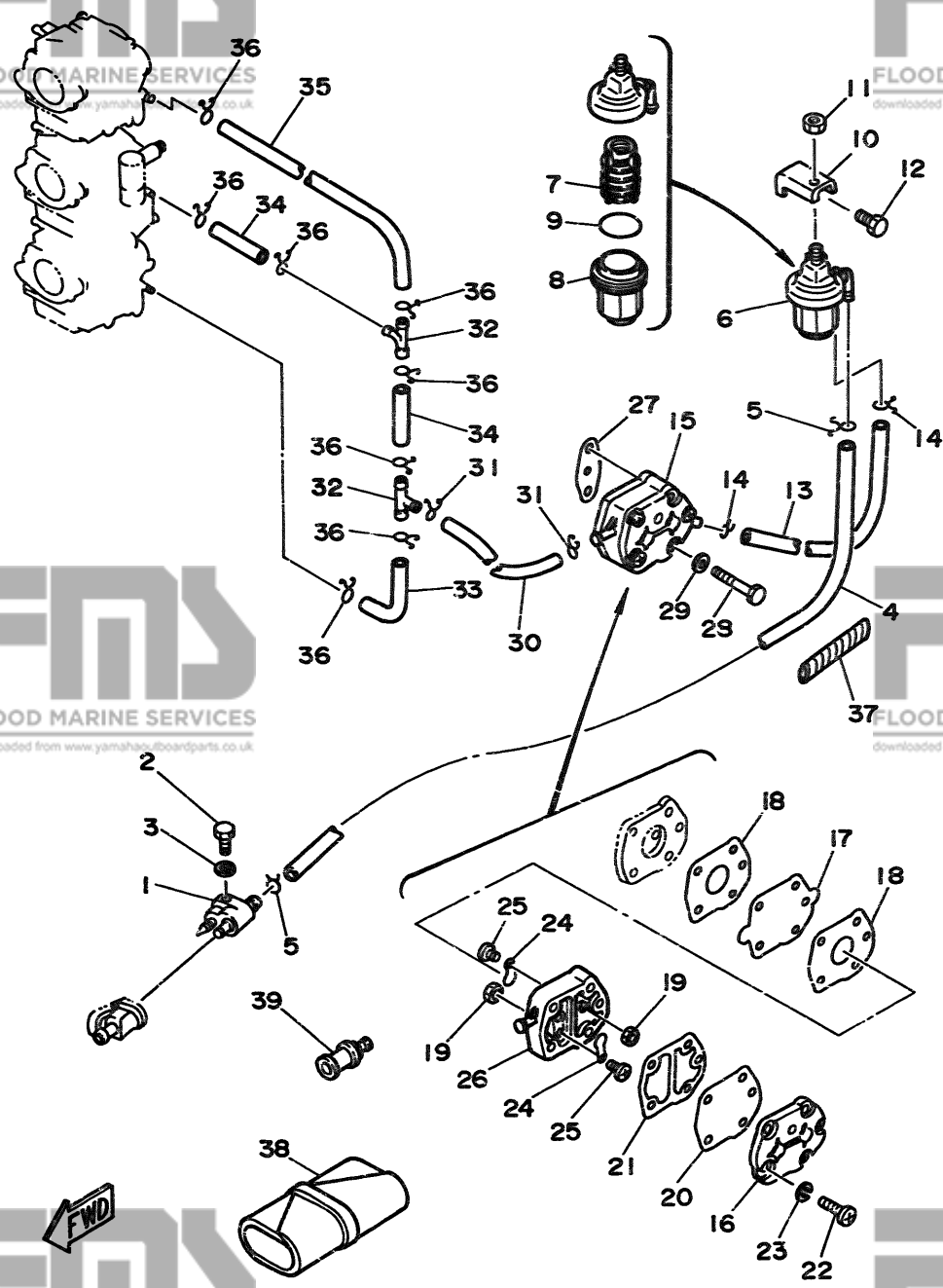
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	90445-09M75	WASHER, PLATE RONDELLE, PLATE	1	
5	90467-08004	HOSE DURITE	1	
6	61N-24560-00	CLIP JONC	2	
7	61N-24563-00	FILTER ASSY ENS FILTRE	1	
8	61N-24521-00	ELEMENT, FILTER ELEMENT, FILTRE	1	
9	93210-32738	CUP, FILTER CUVETTE, FILTRE	1	
10	648-24566-01	O-RING JOINT TORIQUE	1	
11	95380-08600	BRACKET, FILTER SUPPORT, FILTRE	1	
12	97313-06014	NUT ECROU	1	
13	90445-09072	BOLT BOULON	1	
14	90467-08004	HOSE DURITE	1	
15	692-24410-00	CLIP JONC	2	
16	648-24413-01	FUEL PUMP ASSY POMPE A ESSENCE	1	
17	692-24411-00	BODY 2 CORPS 2	1	
18	648-24434-01	DIAPHRAGM DIAPHRAGME	1	
19	95380-03600	GASKET, BODY JOINT, CORPS	2	
20	663-24411-00	NUT ECROU	2	
21	648-24435-02	DIAPHRAGM DIAPHRAGME	1	
22	98580-05530	GASKET, BODY 2 JOINT, CORPS 2	1	
23	92990-05100	SCREW, PAN HEAD VIS	3	
24	6A0-24421-01	WASHER, SPRING RONDELLE, GROWER	3	
25	6A0-14325-00	VALVE, CHECK SOUPAPE, RETENUE	2	
26	6A0-24412-02	SCREW, PAN HEAD VIS TETE CONIQUE	2	
27	650-24431-A0	BODY 1 CORPS 1	1	
28	97095-06040	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	
		BOLT BOULON	2	

C2

FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	90445-09072	HOSE	1	
31	90467-08004	DURITE CLIP JONC	2	
32	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT	2	
33	6H3-24313-00	PIPE 3 DURITE 3	1	
34	90445-09220	HOSE DURITE	2	
35	6H3-24314-00	PIPE 4 DURITE 4	1	
36	90467-08004	CLIP JONC	8	
37	90446-10M01	HOSE DURITE	1	
38	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
39	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 D:12.5	



C3

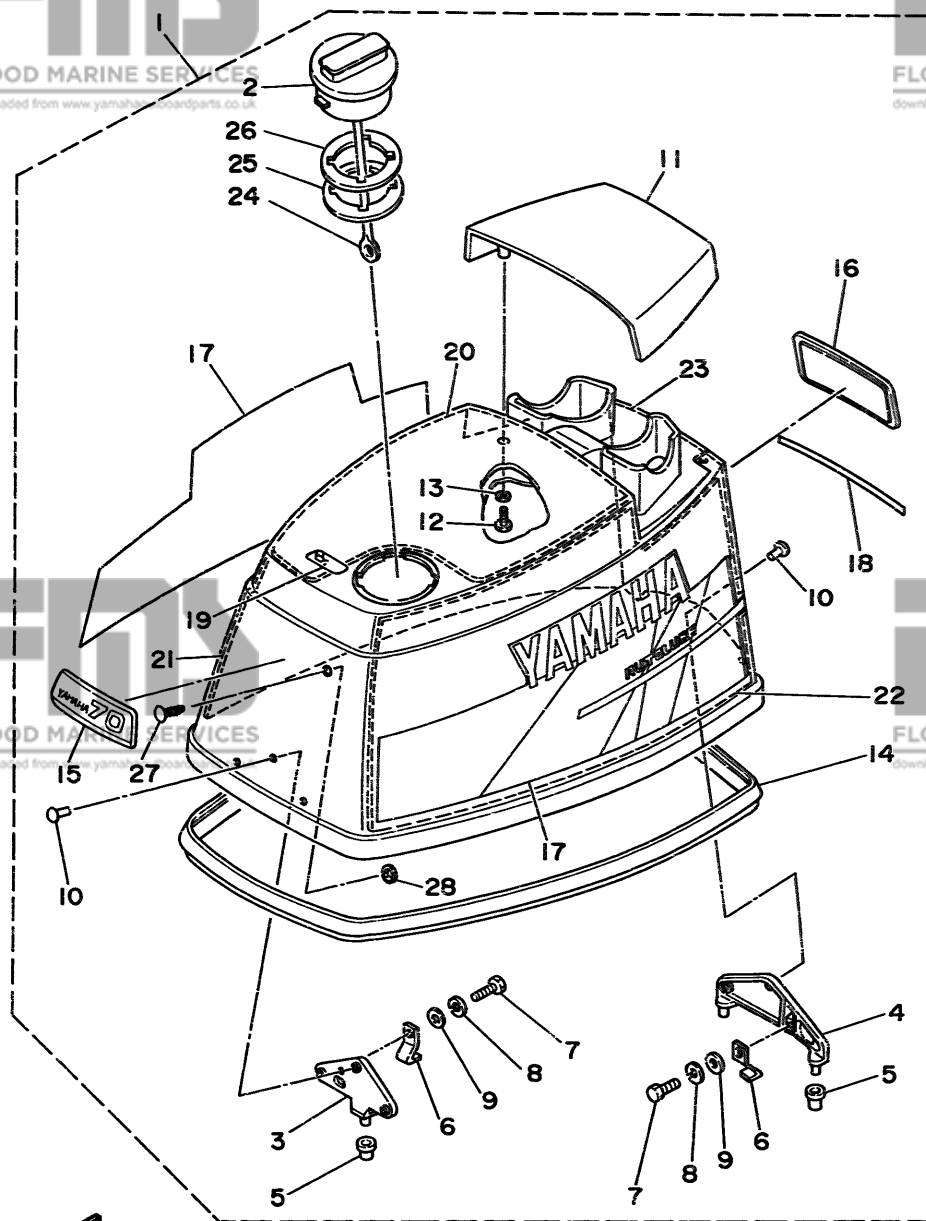


FIG. 7 TOP COWLING

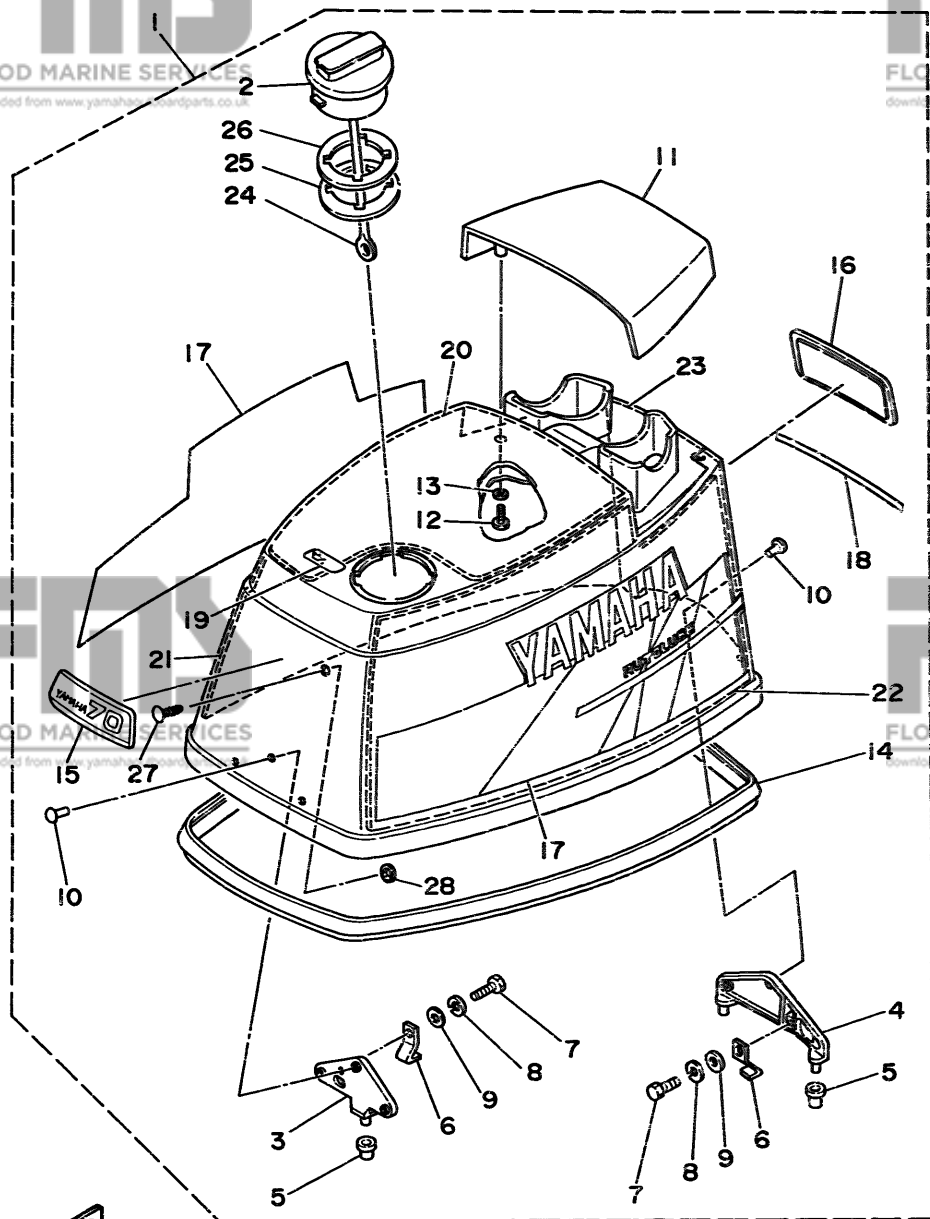
CAPOT SUPERIEUR

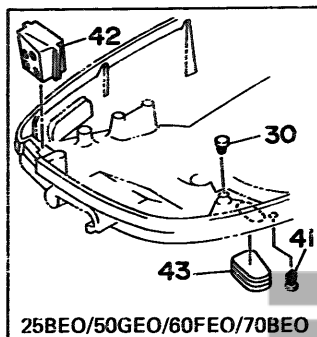
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-42610-A3-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 70B
	6H2-42610-A3-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 60F
	62F-42610-A1-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 50G
	62U-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25B
2	6H1-2177H-02	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	
3	6H3-42647-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	6H3-42649-00-94	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
5	663-42662-00	.DAMPER .AMORTISSEUR	3	
6	6H3-42652-00	.HOOK .CROCHET	2	
7	97095-06016	.BOLT .BOULON	2	
8	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	2	
9	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
10	90266-06M02	.RIVET .RIVET	6	
11	6H3-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
12	97095-06016	.BOLT .BOULON	4	
13	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
14	6H3-42615-00	.SEAL .JOINT	1	
15	6H3-42686-01	.EMBLEM, FRONT .EMBLEME, AVANT	1	UR 70B
	6H2-42686-01	.EMBLEM, FRONT .EMBLEME, AVANT	1	UR 60F
	61D-42686-00	.EMBLEM, FRONT .EMBLEME, AVANT	1	UR 50G
	62U-42686-00	.EMBLEM, FRONT .EMBLEME, AVANT	1	UR 25B
16	6H3-42687-01	.EMBLEM, REAR .EMBLEME, ARRIERE	1	UR 70B
	6H2-42687-01	.EMBLEM, REAR .EMBLEME, ARRIERE	1	UR 60F
	61D-42687-00	.EMBLEM, REAR .EMBLEME, ARRIERE	1	UR 50G
	62U-42687-00	.EMBLEM, REAR .EMBLEME, ARRIERE	1	UR 25B
17	6H3-W0070-A2	.GRAPHIC SET .JEU D'EMBLEMES	1	
18	6H3-4267A-A0	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
19	6H3-13436-00	.MARK .ADHESIF	1	

FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	689-W4266-20	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
21	689-W4266-40	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
22	689-W4266-40	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
23	689-W4266-10	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
24	6H1-42694-00	.BAND .COLLIER	1	
25	6H3-21732-00	.SEAL 1 .JOINT 1	1	
26	6H3-21735-00	.SEAL 2 .JOINT 2	1	
27	90338-05M12	.PLUG .PLOT	1	
28	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	





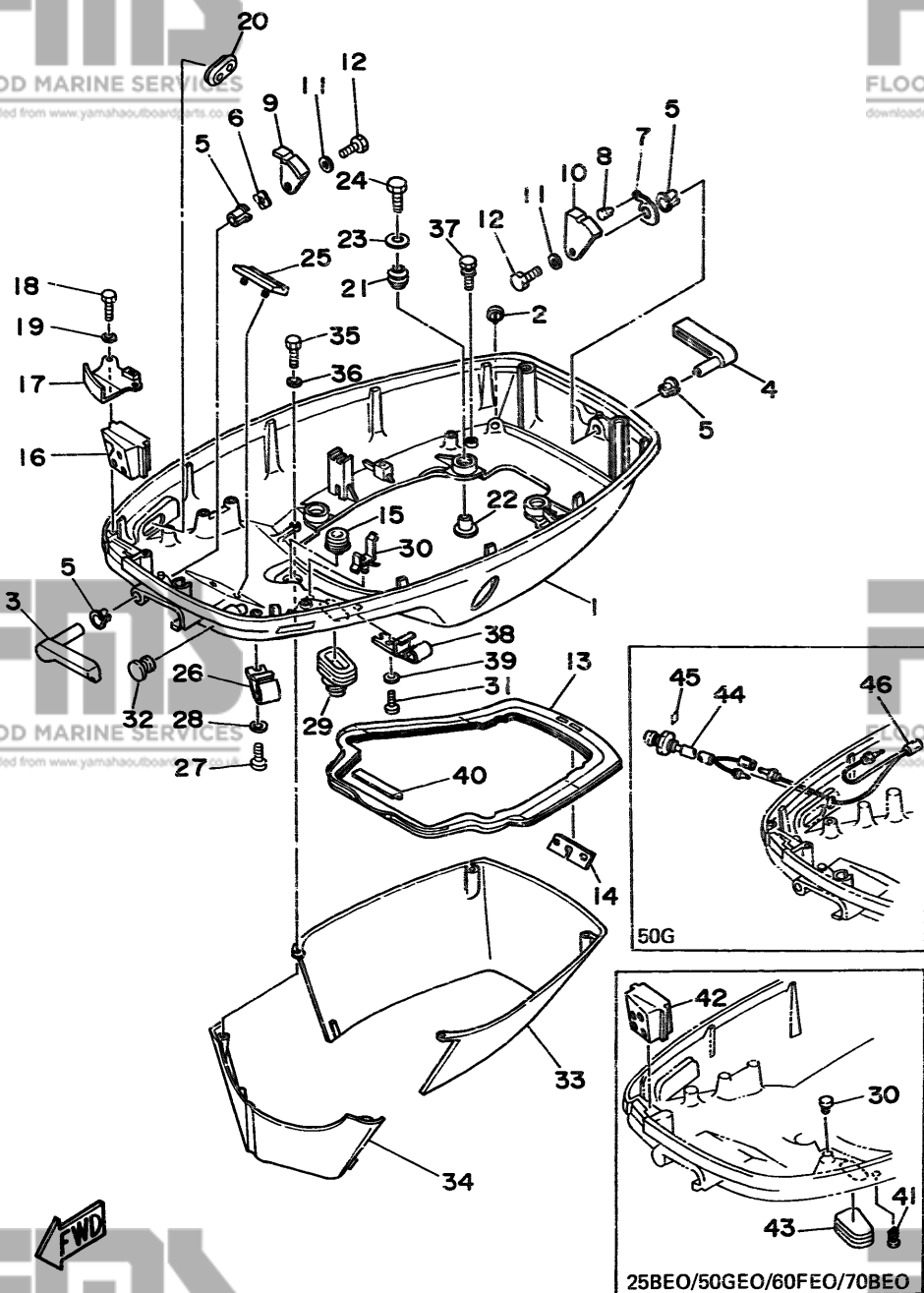
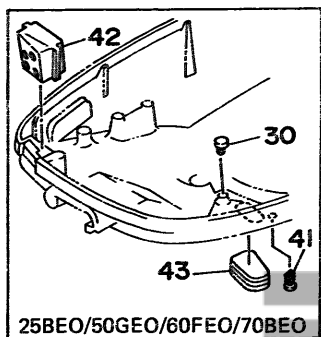
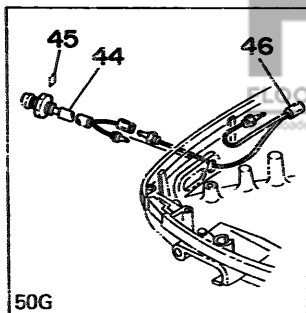


FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
27	90157-06M01	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
29	688-42726-10	GROMMET PASSE-FIL	1	
30	90464-15M08	CLAMP BRIDE	1	UR "ETO" MODEL
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR "EO" MODEL
31	90157-06M01	SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	1	
32	6G1-42748-00	GROMMET PASSE-FIL	1	
33	6H3-42741-00-4D	APRON CAPOT LATÉRAL	1	
34	6H3-42771-00-4D	APRON CAPOT LATÉRAL	1	
35	97095-06025	BOLT BOULON	2	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
37	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
38	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	6H3-42718-00	RUBBER, SEAL 3 JOINT	1	
41	90338-05M03	PLUG PLOT	1	"EO" MODEL
42	6H3-42725-00	GROMMET PASSE-FIL	1	"EO" MODEL
43	6H4-42726-00	GROMMET PASSE-FIL	1	"EO" MODEL
44	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	50G
45	6H4-85415-10	MARK, SIGNAL LIGHT ETIQUETTE	1	50G
46	6H3-82531-01	WIRE, LEAD FIL	1	50G



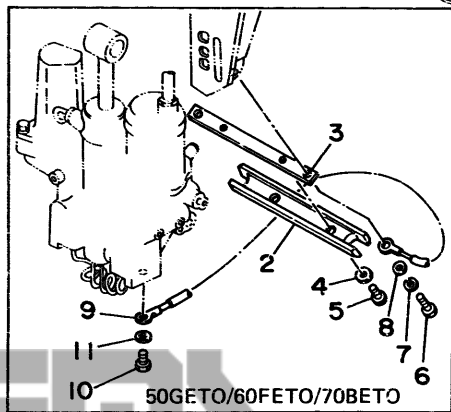
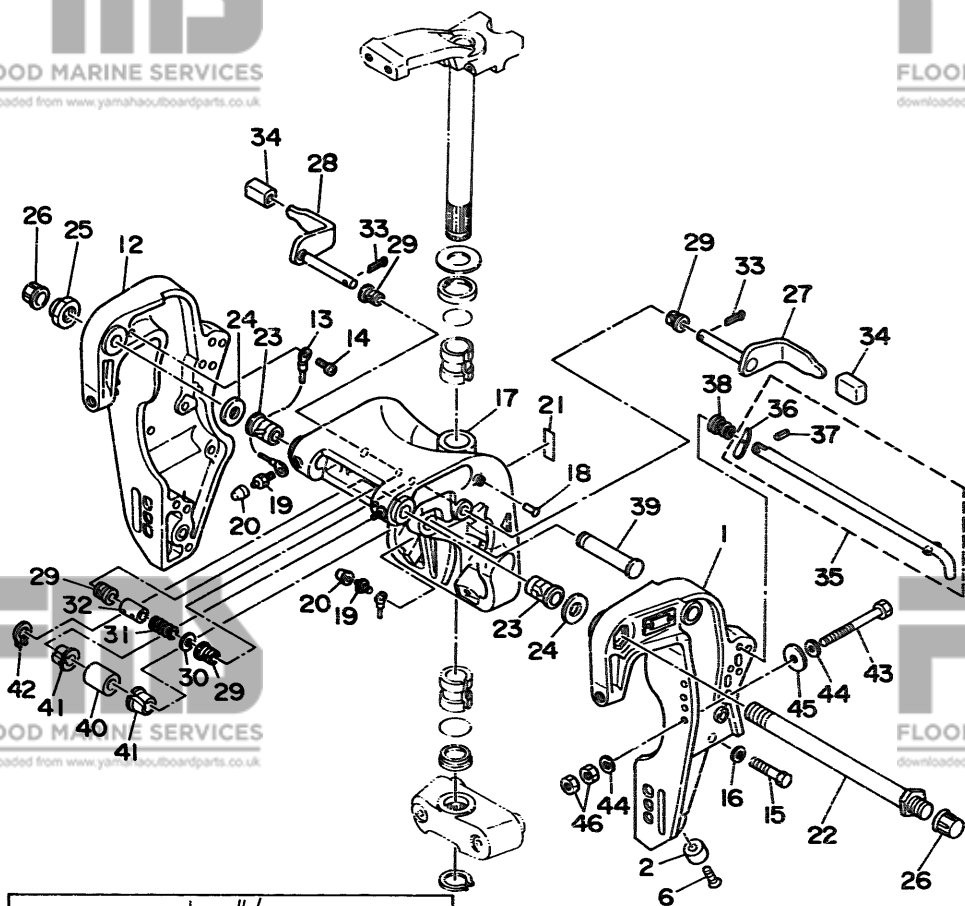


FIG. 9 BRACKET 1 (SHORT TRANSOM) SUPPORT 1 (COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	663-45251-00	ANODE	2	UR 50G,60F,70B "EO"
	6H1-45251-02	ANODE	1	UR 50G,60F,70B "ET0"
3	6H1-44526-00	PLATE PLAQUE	1	50G,60F,70B "ET0"
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	50G,60F,70B "ET0"
5	97095-06012	BOLT BOULON	2	50G,60F,70B "ET0"
6	92180-06025	SCREW, OVAL HEAD VIS	2	UR 50G,60F,70B "EO"
	97095-06016	BOLT BOULON	2	UR 50G,60F,70B "ET0"
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	50G,60F,70B "ET0"
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	50G,60F,70B "ET0"
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	50G,60F,70B "ET0"
10	97095-06010	BOLT BOULON	1	50G,60F,70B "ET0"
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	50G,60F,70B "ET0"
12	697-43112-03-4D	BRACKET, CLAMP PRESSE	1	
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97395-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	697-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	90269-03010	RIVET RIVET	1	
19	93700-06M03	NIPPLE, GREASE PION	3	
20	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
21	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	50G,60F,70B "EO"
22	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
23	90386-22M15	BUSH DOUILLE	2	
24	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	
26	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	

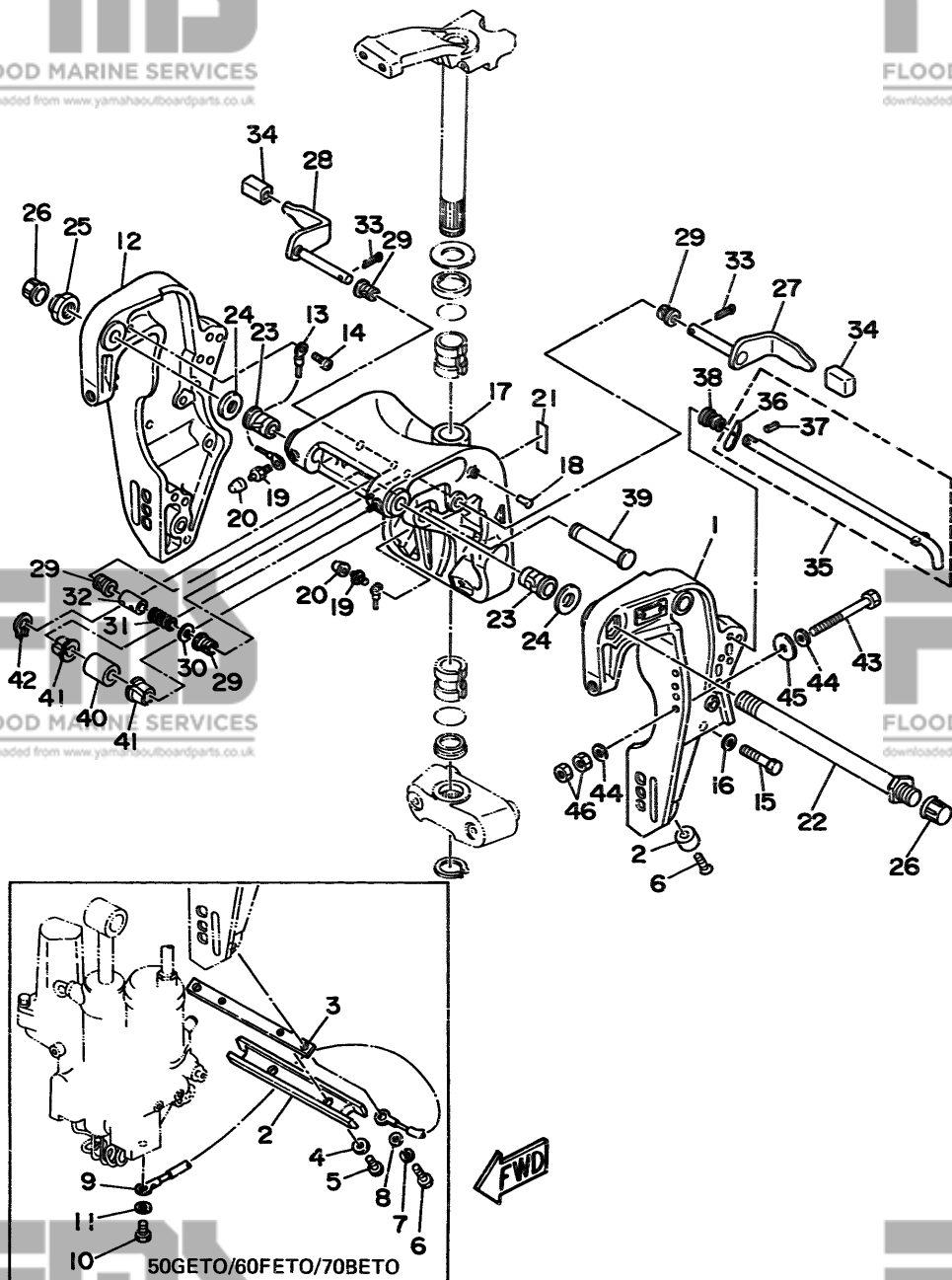


FIG. 9 BRACKET 1 (SHORT TRANSOM) SUPPORT 1 (COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	688-43181-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
28	688-43185-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
29	90386-10M16	BUSH DOUILLE	4	
30	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
31	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
32	90387-10M38	COLLAR COLLERETTE	1	
33	91490-30030	PIN, COTTER GOUPILLE	2	
34	663-43318-00	COVER CAPUCHON	2	
35	697-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
36	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
37	91690-30012	.PIN, SPRING .AGRAFFE	1	
38	90502-20M03	SPRING, CONICAL RESSORT, CONIQUE	1	
39	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
40	90386-18M21	BUSH DOUILLE	1	UR 50G,60F,70B "EO"
	90386-18M63	BUSH DOUILLE	2	UR 50G,60F,70B "ETO"
41	90386-18M35	BUSH DOUILLE	2	
42	93410-18M02	CIRCLIP CLIPS	1	
43	90101-12M65	BOLT BOULON	4	
44	92995-12200	WASHER RONDELLE	8	
45	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
46	95380-12600	NUT ECROU	8	

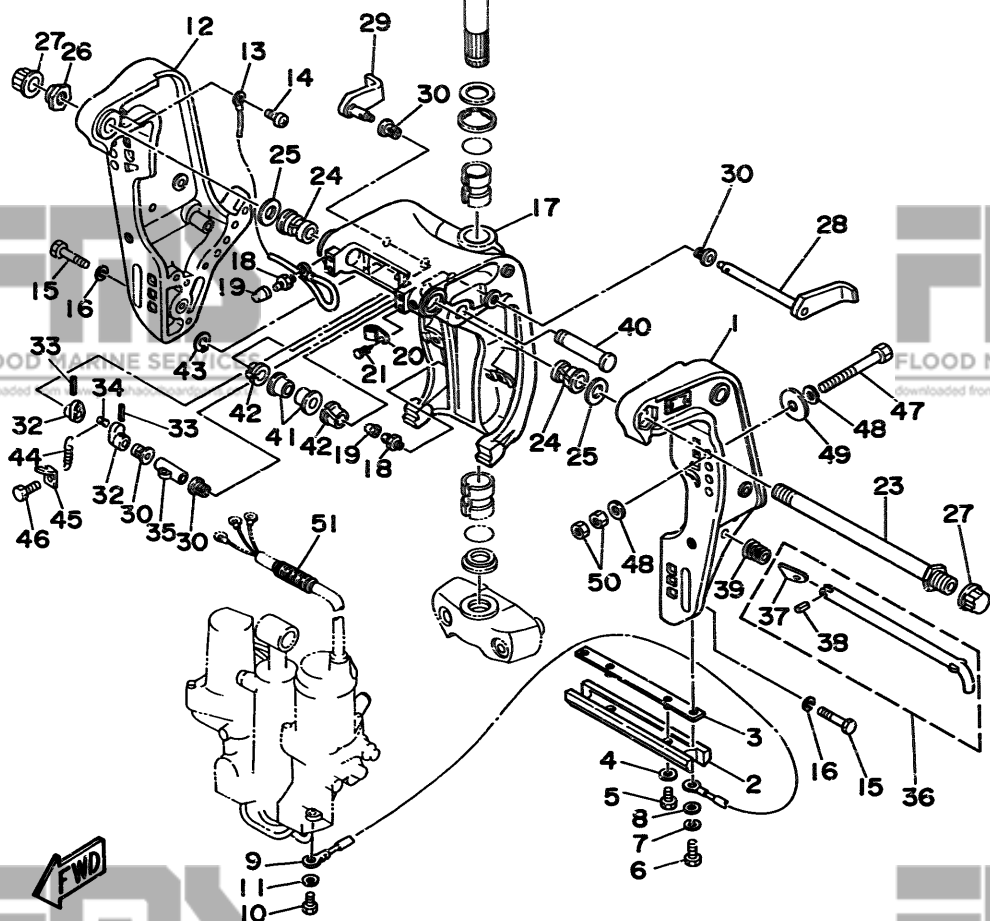
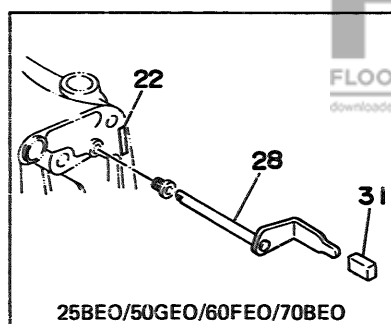
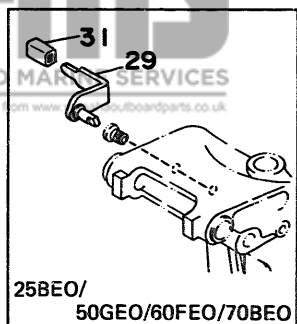


FIG. 10 BRACKET 1 (LONG TRANSOM)

SUPPORT 1 (LONG TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43111-00-4D	BRACKET, CLAMP PRESSE	1	UR "ETO" MODEL
	688-43111-12-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
2	6H1-45251-02	ANODE ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
5	97095-06012	BOLT BOULON	2	
6	97095-06016	BOLT BOULON	2	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	"ETO" MODEL
10	97095-06010	BOLT BOULON	1	"ETO" MODEL
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	"ETO" MODEL
12	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1	UR "ETO" MODEL
	688-43112-12-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97395-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	93700-06M03	NIPPLE, GREASE PION	3	
19	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
20	90464-11M18	CLAMP BRIDE	1	25B/60F/70B
21	90338-05M03	PLUG PLOT	1	25B/60F/70B
22	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	"EO" MODEL
23	688-43131-03	BOLT, CLAMP BOULON, PRESSE	1	
24	90386-22M15	BUSH DOUILLE	2	
25	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
26	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	

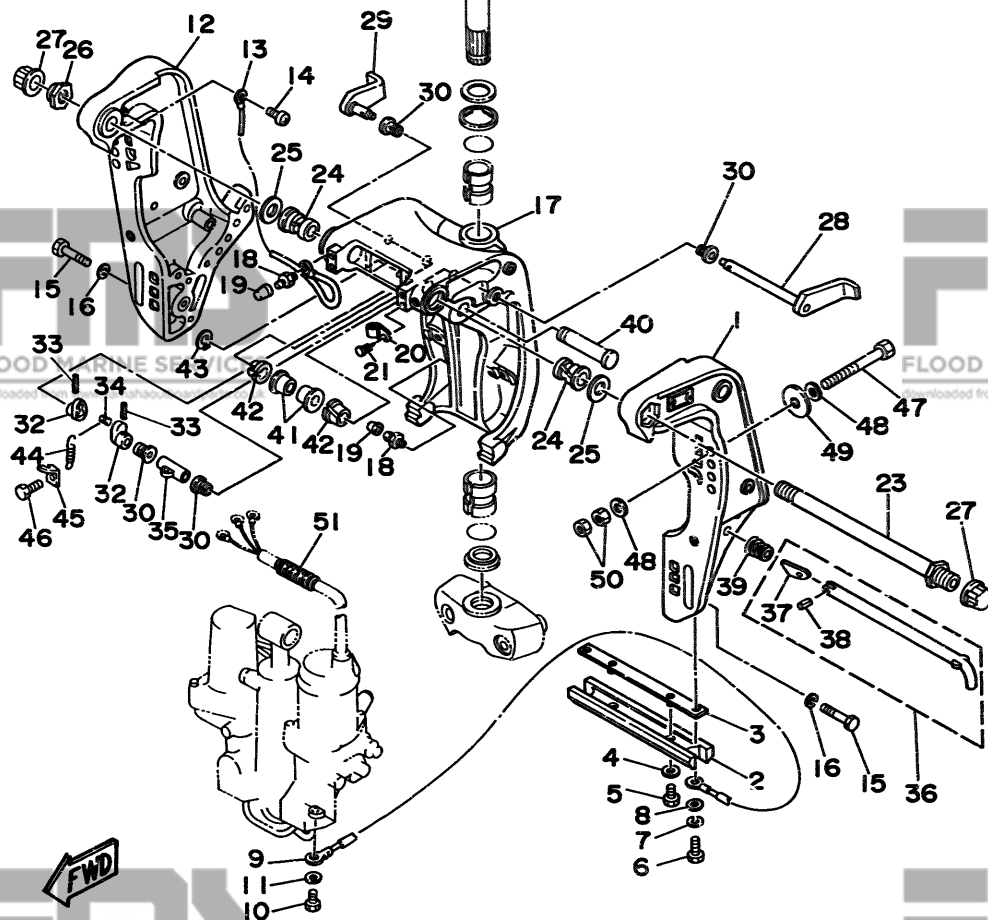
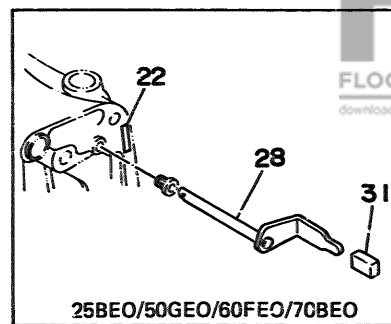
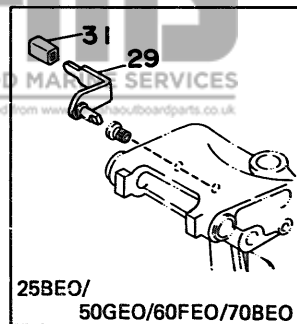


FIG. 10 BRACKET 1 (LONG TRANSOM)

SUPPORT 1 (LONG TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
28	688-43181-i0	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "EO" MODEL
	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "ETO" MODEL
29	688-43185-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "EO" MODEL
	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "ETO" MODEL
30	90386-10M15	BUSH DOUILLE	4	
31	663-43318-00	COVER CAPUCHON	2	"EO" MODEL
32	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
33	91690-30020	PIN, SPRING AGRAFFE	2	
34	90249-06M19	PIN GOUILLE	1	
35	90387-10M02	COLLAR COLLERETTE	1	
36	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
37	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
38	91690-30012	.PIN, SPRING .AGRAFFE	1	
39	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
40	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
41	90386-18M63	BUSH DOUILLE	2	UR "ETO" MODEL
	90386-18M21	BUSH DOUILLE	1	UR "EO" MODEL
42	90386-18M35	BUSH DOUILLE	2	
43	93410-18M02	CIRCLIP CLIPS	1	
44	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
45	6G5-43144-00	HOOK, SPRING CROCHET	1	
46	97095-06010	BOLT BOULON	1	
47	90101-12M65	BOLT BOULON	4	
48	92995-12200	WASHER RONDELLE	8	
49	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
50	95380-12600	NUT ECROU	8	
51	90440-14M00	PIPE DURITE	1	"ETO" MODEL

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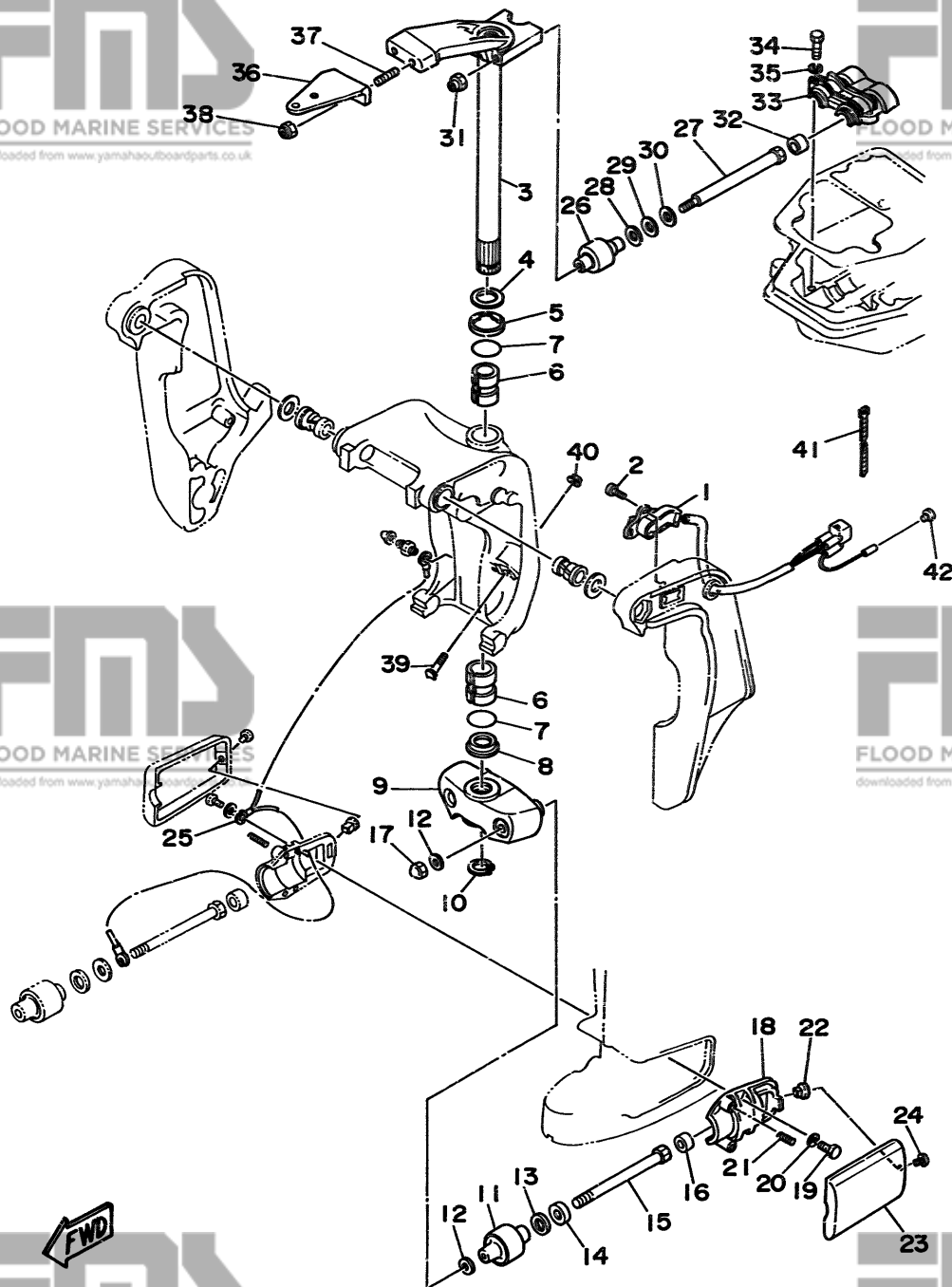


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-83672-01	TRIM SENDER (SHORT)	1	UR 50G, 60F, 70B "ETO"
	6H1-83672-11	TRIM SENDER (LONG)	1	UR "ETO" MODEL
2	98580-06016	INCLINER RACCORD (LONG)	2	"ETO" MODEL
3	6H3-42510-02-4D	SCREW, PAN HEAD		
	6H3-42510-12-4D	VIS		
4	90201-30M00	STEERING BRACKET ASSY	1	UR SHORT
	6H3-42510-12-4D	DIRECTION SUPPORT (ENS.)	1	UR LONG
5	90201-30M00	STEERING BRACKET ASSY		
6	90386-30M78	DIRECTION SUPPORT (ENS.)		
7	90201-30M00	WASHER, PLATE	1	
8	90386-30M78	RONDELLE, PLATE		
9	90386-30M77	BUSH	1	
10	90386-30M77	DOUILLE	2	
11	93210-29M94	BUSH	2	
12	93210-29M94	DOUILLE		
13	90386-30M60	O-RING	2	
14	90386-30M60	JOINT TORIQUE		
15	6H3-44551-00-4D	BUSH	1	
16	93410-28M06	DOUILLE		
17	687-44555-00-94	HOUSING, LOWER MOUNT RUBBER	1	
18	90201-12M16	BOITIER, SILENT-BLOC INFERIEUR		
19	90202-25M04	CIRCLIP	1	
20	90201-13M19	CLIPS	2	
21	90109-12M21	MOUNT DAMPER, LOWER SIDE	2	
22	663-44575-00	SILENT-BLOC, INFERIEUR LATERAL	4	
23	95380-12800	WASHER, PLATE	2	
24	6H3-44552-01-94	RONDELLE, PLATE	2	
25	97395-08025	WASHER, PLATE	2	
26	92990-08100	RONDELLE, PLATE	2	
27	90501-14236	WASHER, PLATE	2	
28	90179-06066	WASHER, PLATE	2	
29	6H3-44553-00-4D	WASHER, PLATE	2	
30	98580-06016	RONDELLE, PLATE	2	
31	697-82127-01	BOLT	1	UR SHORT
32	688-82127-02	BOULON	1	UR LONG
33		DAMPER, LOWER MOUNT RUBBER		
34		SILENT-BLOC, INFERIEUR		
35		NUT, CROWN		
36		ECROU, BORGNE		
37		HOUSING, LOWER MOUNT RUBBER		
38		BOITIER, SILENT-BLOC INFERIEUR		
39		BOLT		
40		BOULON		
41		WASHER, SPRING		
42		RONDELLE, GROWER		

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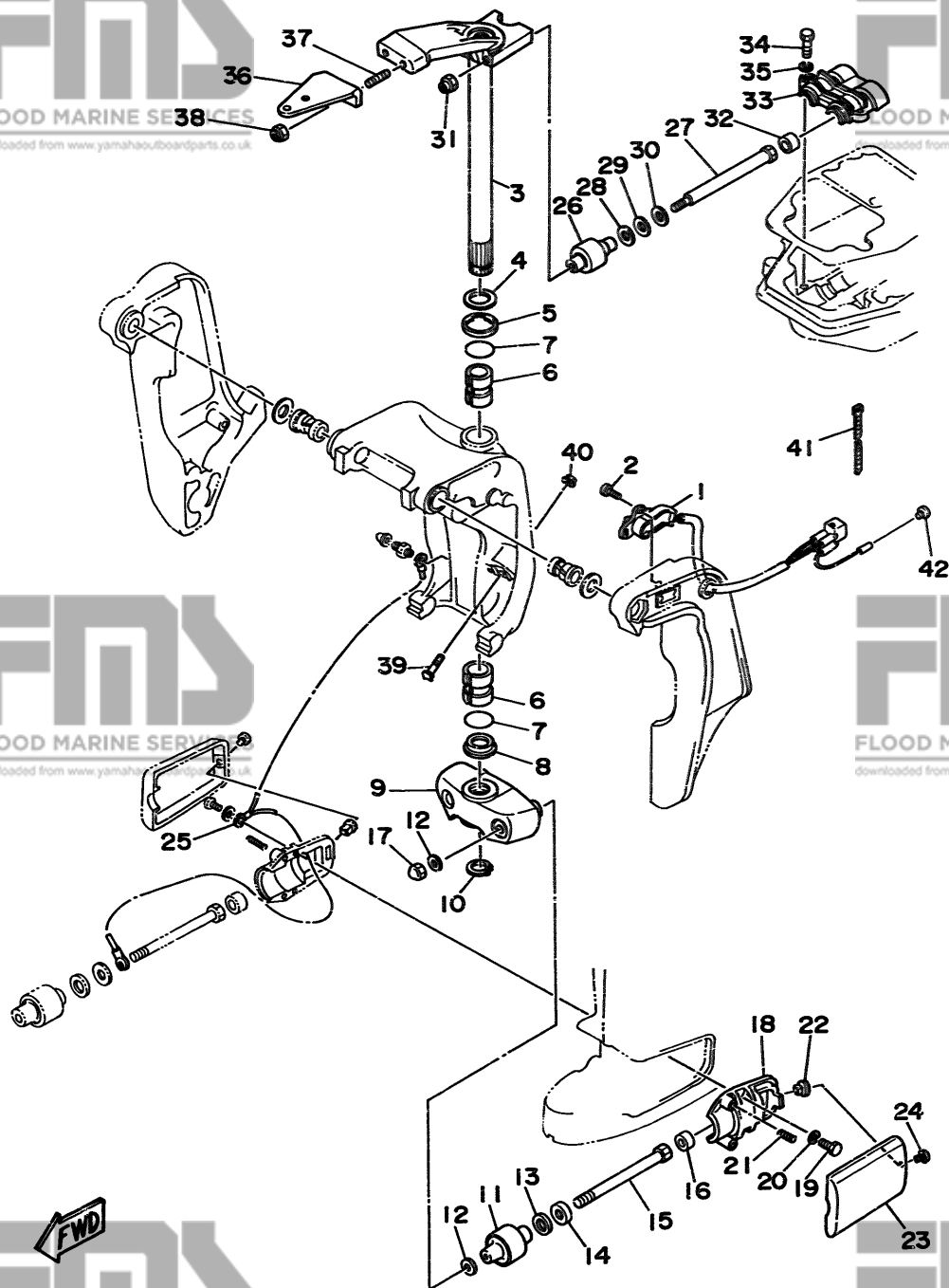


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	688-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	
27	90101-10M49	SILENT-BLOC, SUPERIEUR LATERAL	2	
		BOULON		
28	90201-20M21	WASHER, PLATE	2	
		RONDELLE, PLATE		
29	90202-20M06	WASHER, PLATE	2	
		RONDELLE, PLATE		
30	90201-11M22	WASHER, PLATE	2	
		RONDELLE, PLATE		
31	90185-10051	NUT, SELF-LOCKING	2	
		ECROU, AUTO-BLOCANT		
32	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	
33	688-44511-00-94	SILENT-BLOC, INFÉRIEUR	1	
		COVER, UPPER MOUNT		
34	97090-08035	COUVERCLE, SUSPENSION SUPERIEUR	3	
		BOLT		
35	92990-08100	BOULON	3	
		WASHER, SPRING		
		RONDELLE, GROWER		
36	688-48511-01-4D	HOOKE, STEERING	1	UR BALL POST TYPE
		ATTACHE, DIRECTION		
	6H3-48511-51-4D	HOOKE, STEERING	1	UR STEERING GUIDE TYPE
		ATTACHE, DIRECTION		
37	90116-10175	BOLT, STUD	2	
		GOUJON		
38	90185-10051	NUT, SELF-LOCKING	2	
		ECROU, AUTO-BLOCANT		
39	688-43376-01	BOLT, THRUST RECEIVER (SHORT)	2	UR 50G,60F,70B "ETO"
		BOULON (COURTE)		
	6H1-43376-00	BOLT, THRUST RECEIVER (LONG)	2	UR "ETO" MODEL
		BOULON (LONG)		
40	95780-08300	NUT, FLANGE	2	"ETO" MODEL
		ECROU		
41	90465-11M10	CLAMP	3	"ETO" MODEL
		BRIDE		
42	703-82119-00	COVER, LEAD WIRE	1	"ETO" MODEL
		GARNITURE, FIL		

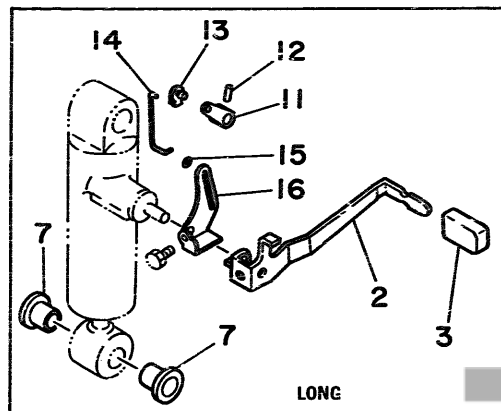
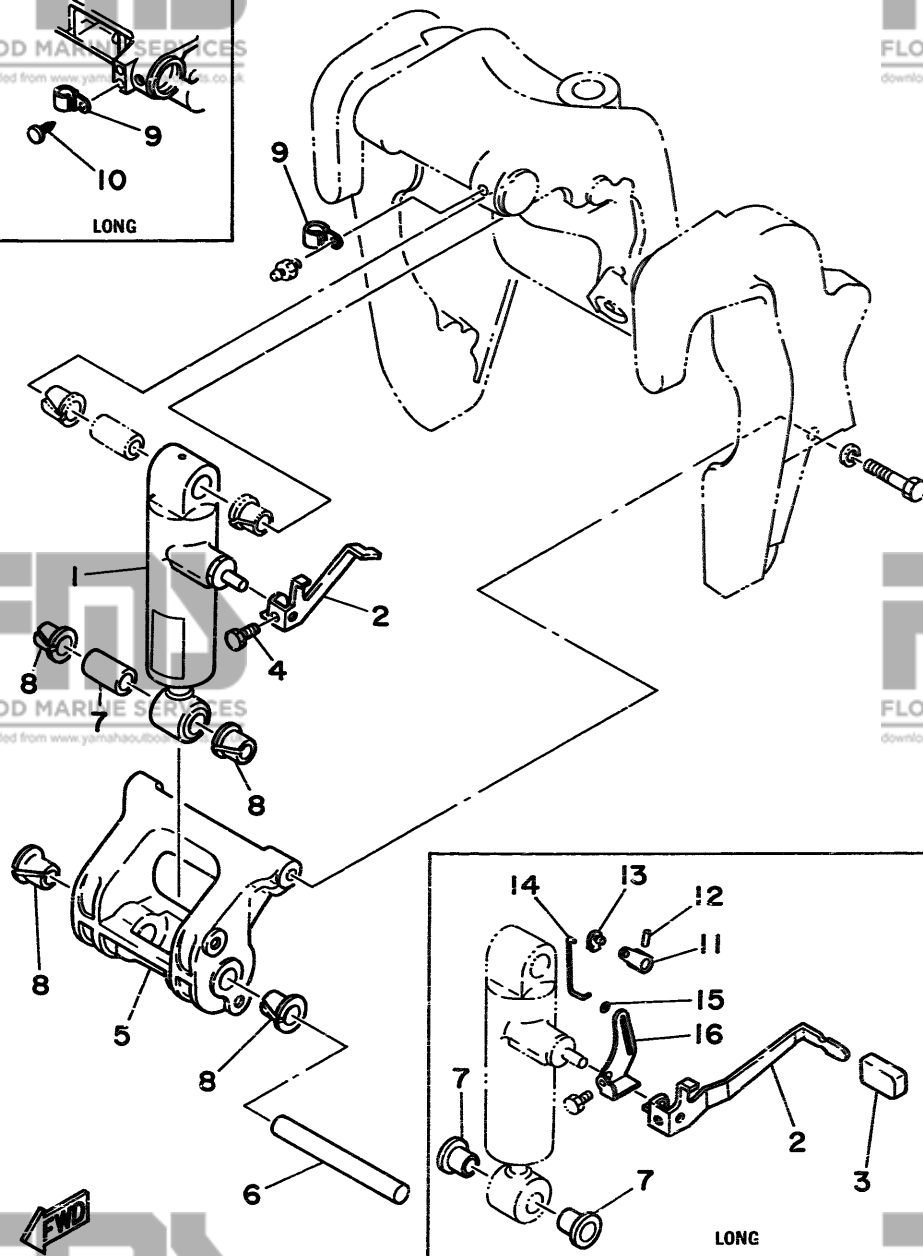
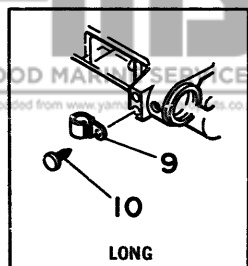


FIG. 12 MANUAL TILT

INCLINER MANUEL

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43170-03-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR SHORT
	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR LONG
2	688-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	UR SHORT
	688-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	UR LONG
3	682-43318-01	COVER CAPUCHON	1	
4	97095-06010	BOLT BOULON	1	
5	697-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	U/R SHORT
	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR LONG
6	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	
7	90386-18M21	BUSH DOUILLE	1	UR SHORT
	90386-18M63	BUSH DOUILLE	2	UR LONG
8	90386-18M35	BUSH DOUILLE	4	
9	90465-08028	CLAMP BRIDE	1	UR SHORT 60F/70B
	90464-11M18	CLAMP BRIDE	1	UR LONG 25B/60F/70B
10	90338-05M03	PLUG PLOT	1	LONG 25B/60F/70B
11	688-43186-00	LEVER LEVIER	1	LONG
12	91690-30020	PIN, SPRING AGRAFFE	1	LONG
13	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	LONG
14	688-43616-00	ROD, TILT LOCK TIGE	1	LONG
15	90202-03M51	WASHER, PLATE RONDELLE, PLATE	1	LONG
16	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH	1	LONG

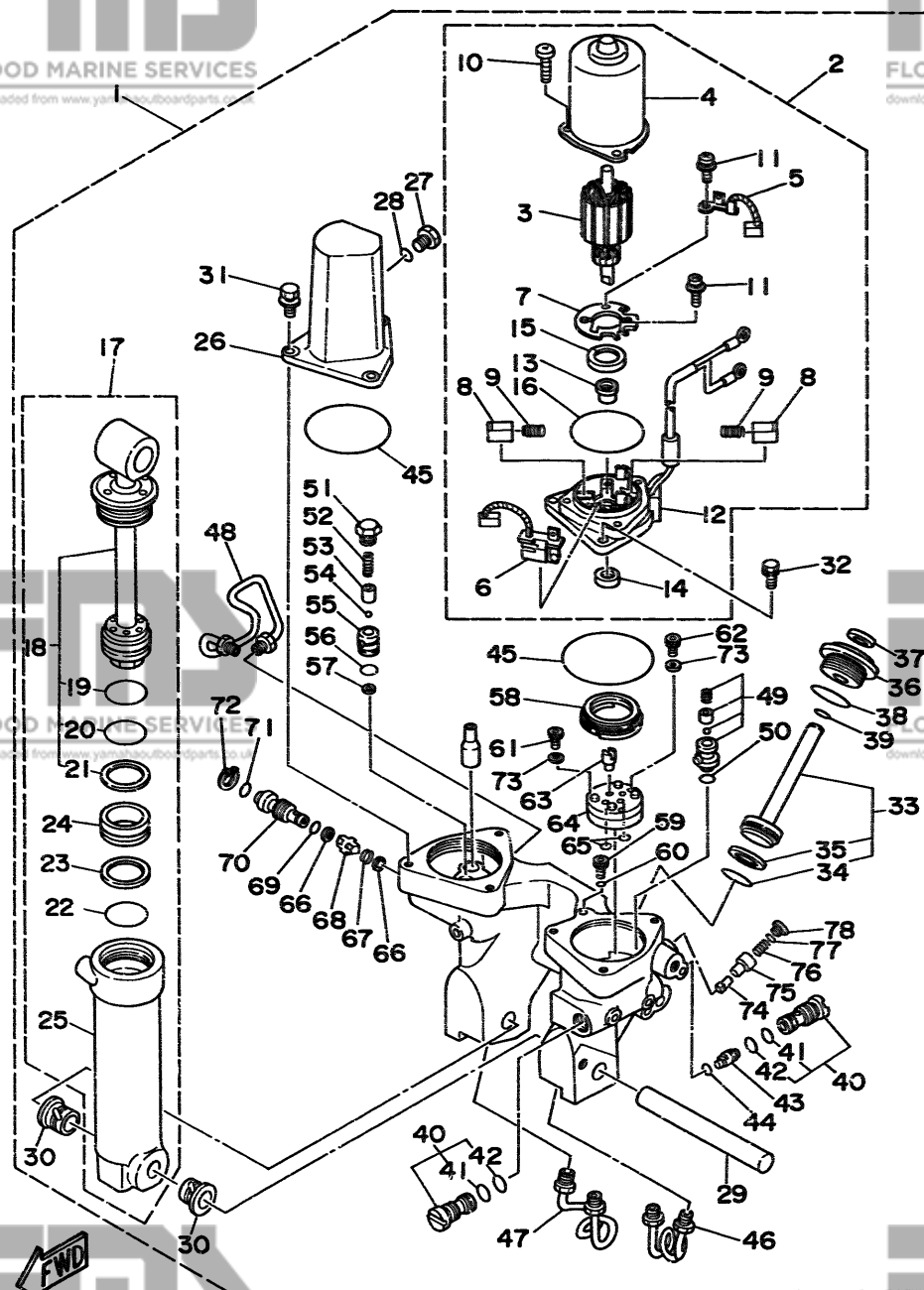


FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H3-43800-07-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	MOTOR ASSY MOTEUR (ENS.)	1	
3	6H1-43805-10	ARMATURE ASSY INDUIT (ENS.)	1	
4	6H1-43804-10	STATOR ASSY STATOR (ENS.)	1	
5	6H1-43891-10	BRUSH 1 BALAI 1	1	
6	6H1-43892-10	BRUSH 2 BALAI 2	1	
7	6H1-4380F-10	PLATE, BRUSH HOLDER PLAQUE	1	
8	6H1-4380J-10	HOLDER, BRUSH PORTE-BALAI	2	
9	6H1-4386K-10	SPRING, BRUSH RESSORT, BALAI	2	
10	97885-05016	SCREW, PAN HEAD VIS TETE TRONCONIQUE	3	
11	97607-04310	SCREW, PAN HEAD WITH WASHER VIS HEXAGONAL	2	
12	6H1-43881-10	FRAME, END BATI	1	
13	6H1-4380H-10	METAL METAL	1	
14	93102-08M43	OIL SEAL JOINT SPY	1	
15	6H1-4380G-10	PLATE PLAQUE	1	
16	6H1-43865-10	O-RING JOINT TORIQUE	1	
17	697-4380E-01	TILT CYLINDER ASSY INCLINAISON CYLINDRE (ENS.)	1	
18	697-43810-02	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	
19	6E5-43861-00	O-RING JOINT TORIQUE	1	
20	6E5-43862-00	O-RING JOINT TORIQUE	1	
21	6E5-43872-00	RING, BACK UP RESSORT	1	
22	6E5-43862-00	O-RING JOINT TORIQUE	1	
23	6E5-43872-00	RING, BACK UP RESSORT	1	
24	6E5-43814-01	PISTON, FREE PISTON	1	
25	6E5-43813-02	CYLINDER, TILT CYLINDRE	1	
26	6E5-43828-00	BODY, RESERVOIR CORPS	1	
27	6E5-43829-00	PLUG, RESERVOIR BOUCHON	1	
28	6E5-43863-00	O-RING JOINT TORIQUE	1	

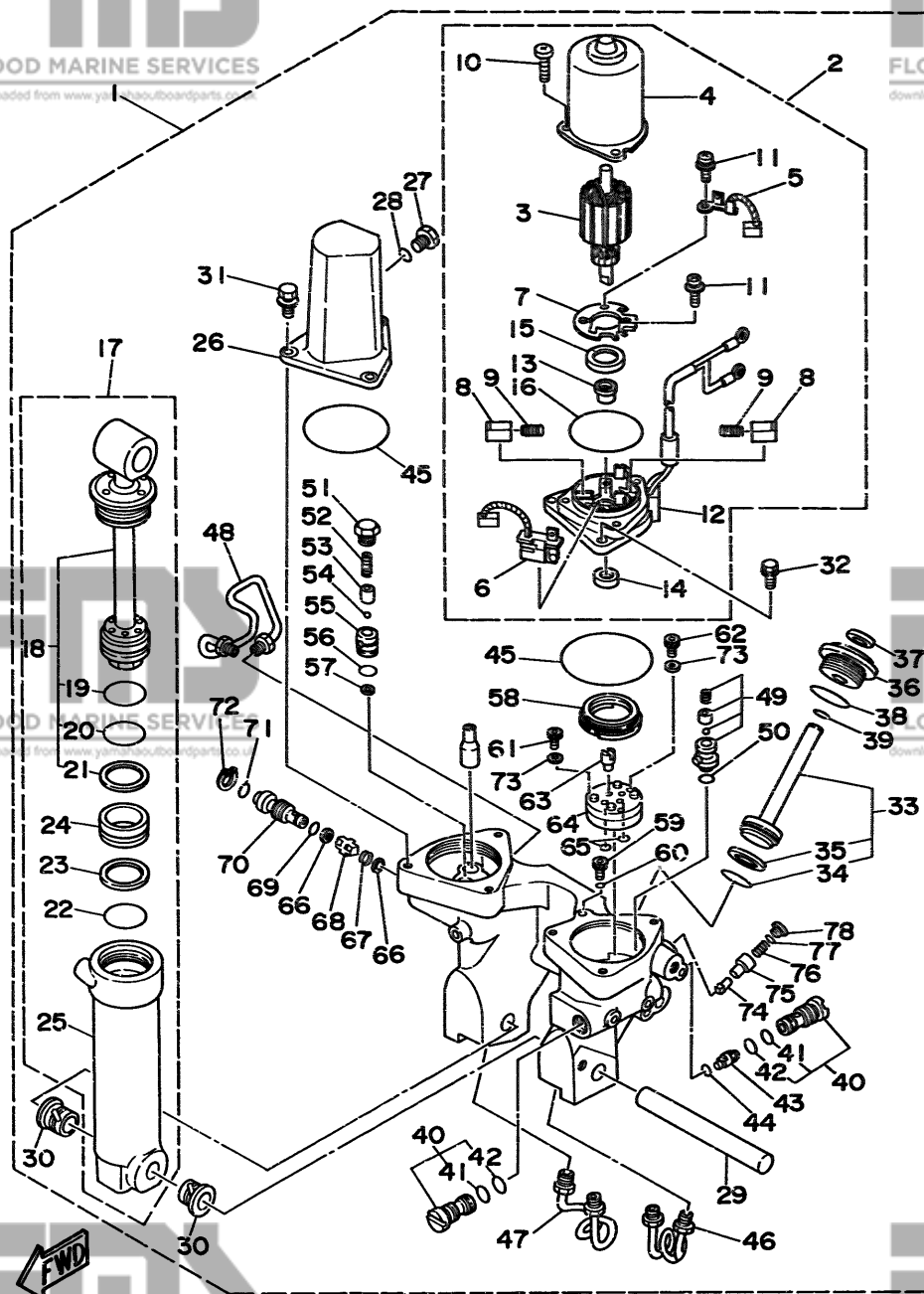
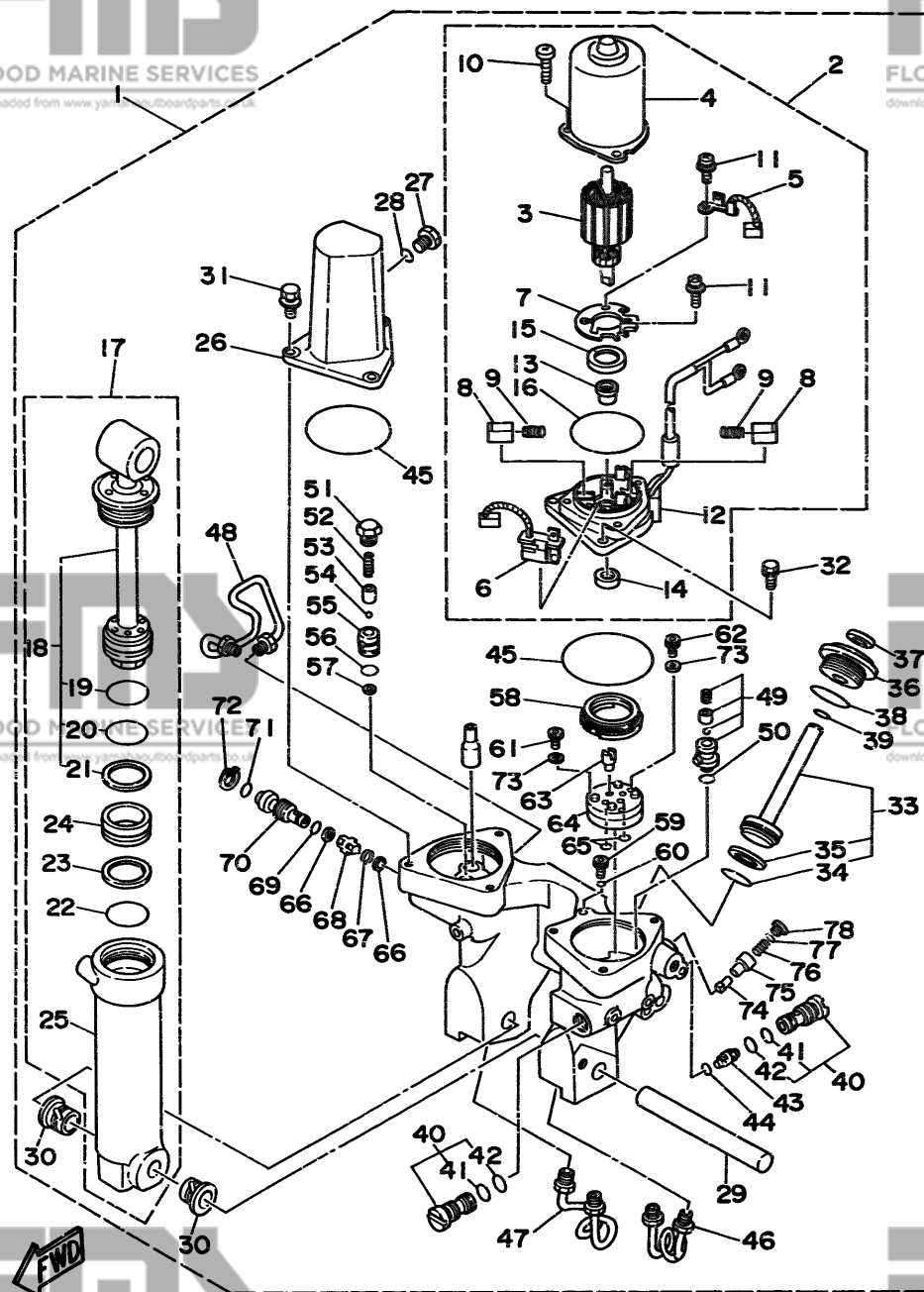


FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43818-00	.PIN, LOWER SHOCK MOUNT	1	
30	90386-18M14	.AXE, INFERIEUR AMORTISSEUR		
31	90119-06M42	.BUSH	2	
32	90119-06M71	.DOUILLE		
33	6E5-43820-03	.BOLT, WITH WASHER	3	
34	6E5-43864-00	.BOULON, AVEC RONDELLE		
35	6E5-43874-01	.BOLT, WITH WASHER	3	
36	6E5-43821-01	.BOULON, AVEC RONDELLE		
37	6E5-43822-01	.PISTON SUB ASSY	2	
38	6E5-43862-00	.PISTON AUXILIAIRE (ENS.)		
39	6E5-43865-00	..O-RING	1	
40	6E5-43802-00	..JOINT TORIQUE		
41	6E5-43866-00	..RING, BACK UP	1	
42	6E5-43867-00	..RESSORT		
43	6E5-43841-01	.SCREW, TRIM CYLINDER END	2	
44	6E5-43868-00	.VIS		
45	6E5-43869-00	.SEAL, TRIM DUST	2	
46	6E5-43833-01	.JOINT		
47	6E5-43834-01	.O-RING	2	
48	6E5-43835-C1	.JOINT TORIQUE		
49	6E5-43808-02	.O-RING	2	
50	6E5-43883-00	.JOINT TORIQUE		
51	6E5-43843-00	.VALVE SUB ASSY	2	
52	6H3-43855-00	.CLAPET AUXILIAIRE (ENS.)		
53	6E5-43859-00	..O-RING	1	
54	6E5-43877-01	..JOINT TORIQUE		
55	6E5-43895-00	..O-RING	1	
56	6E5-43896-00	..JOINT TORIQUE		
57	6E5-43844-01	.PISTON, SHUTTLE	1	
58	6E5-43845-01	.PISTON	1	
59	6E5-43846-01	.O-RING	1	
60	6E5-43847-01	.JOINT TORIQUE		
61	6E5-43848-01	.O-RING	2	
62	6E5-43849-01	.JOINT TORIQUE		
63	6E5-43850-01	.PIPE	1	
64	6E5-43851-01	.TUYAU	1	
65	6E5-43852-01	.PIPE	1	
66	6E5-43853-01	.TUYAU	1	
67	6E5-43854-01	.PIPE	1	
68	6E5-43855-01	.TUYAU	1	
69	6E5-43856-01	.PIPE	1	
70	6E5-43857-01	.TUYAU	1	
71	6E5-43858-01	.PIPE	1	
72	6E5-43859-01	.TUYAU	1	
73	6E5-43860-01	.PIPE	1	
74	6E5-43861-01	.TUYAU	1	
75	6E5-43862-01	.PIPE	1	
76	6E5-43863-01	.TUYAU	1	
77	6E5-43864-01	.PIPE	1	
78	6E5-43865-01	.TUYAU	1	

FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6E5-43816-10	.FILTER 1 .FILTRE 1	1	
58	6E5-43817-10	.FILTER 2 .FILTRE 2	1	
59	90109-06M21	.BOLT .BOULON	1	
60	6E5-43897-00	.O-RING .JOINT TORIQUE	1	
61	6E5-43878-01	.BOLT, SOCKET .BOULON	2	
62	6E5-43888-01	.BOLT, SOCKET .BOULON	1	
63	6E5-43831-00	.CONNECTOR, SHAFT .RACCORD	1	
64	6E5-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
65	93210-07M78	.O-RING .JOINT TORIQUE	2	
66	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
67	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
68	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
69	93210-10M74	.O-RING .JOINT TORIQUE	1	
70	6E5-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
71	93210-18M75	.O-RING .JOINT TORIQUE	1	
72	6E5-43875-00	.RING, SNAP .RESSORT	1	
73	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
74	6E5-4381A-00	.SHAFT .AXE	1	
75	6E5-43849-01	.PIN, VALVE SUPPORT .GOUPILLE	1	
76	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
77	93210-06M77	.O-RING .JOINT TORIQUE	1	
78	6E5-43842-00	.SCREW, VALVE SEAT .VIS	1	

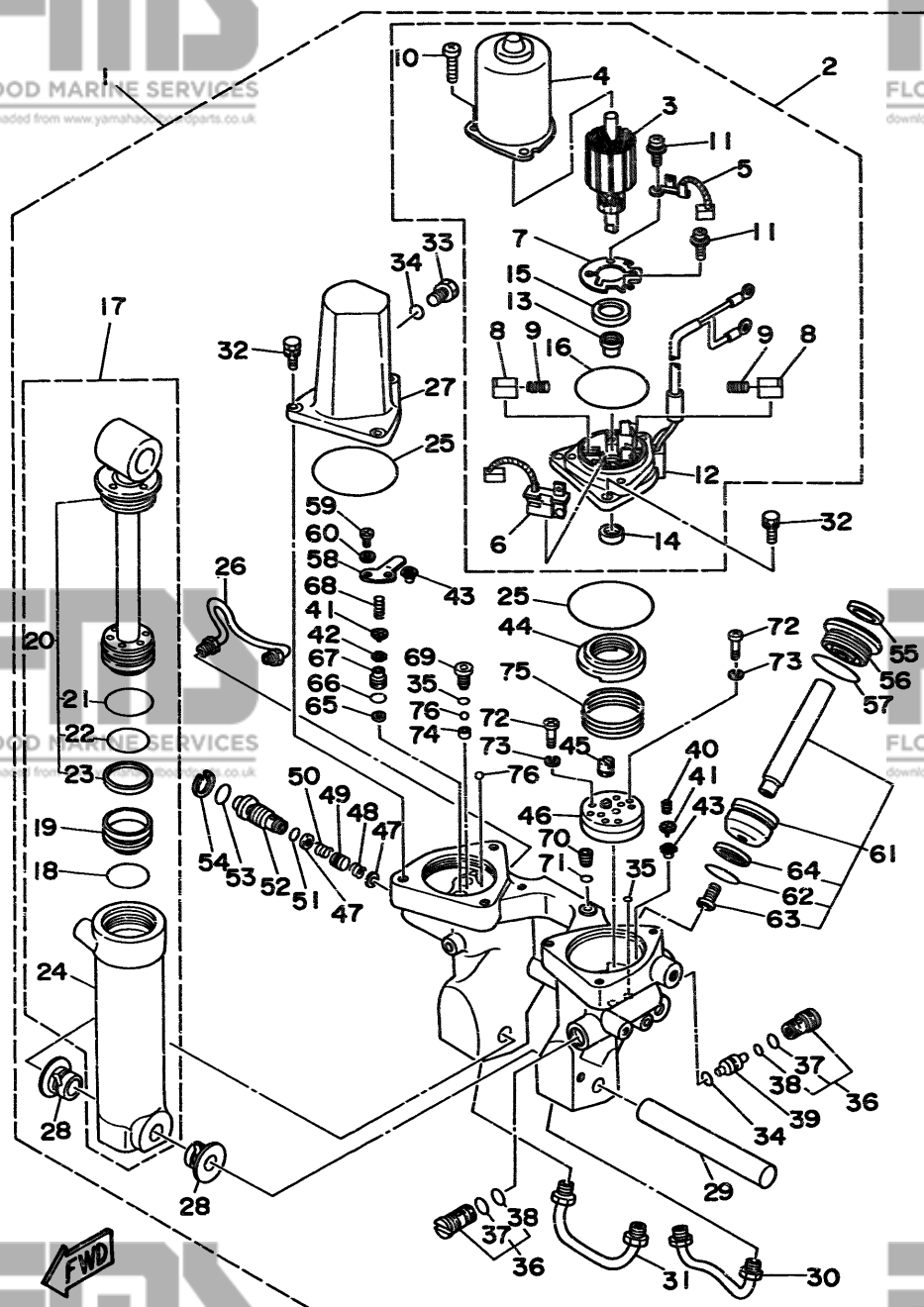
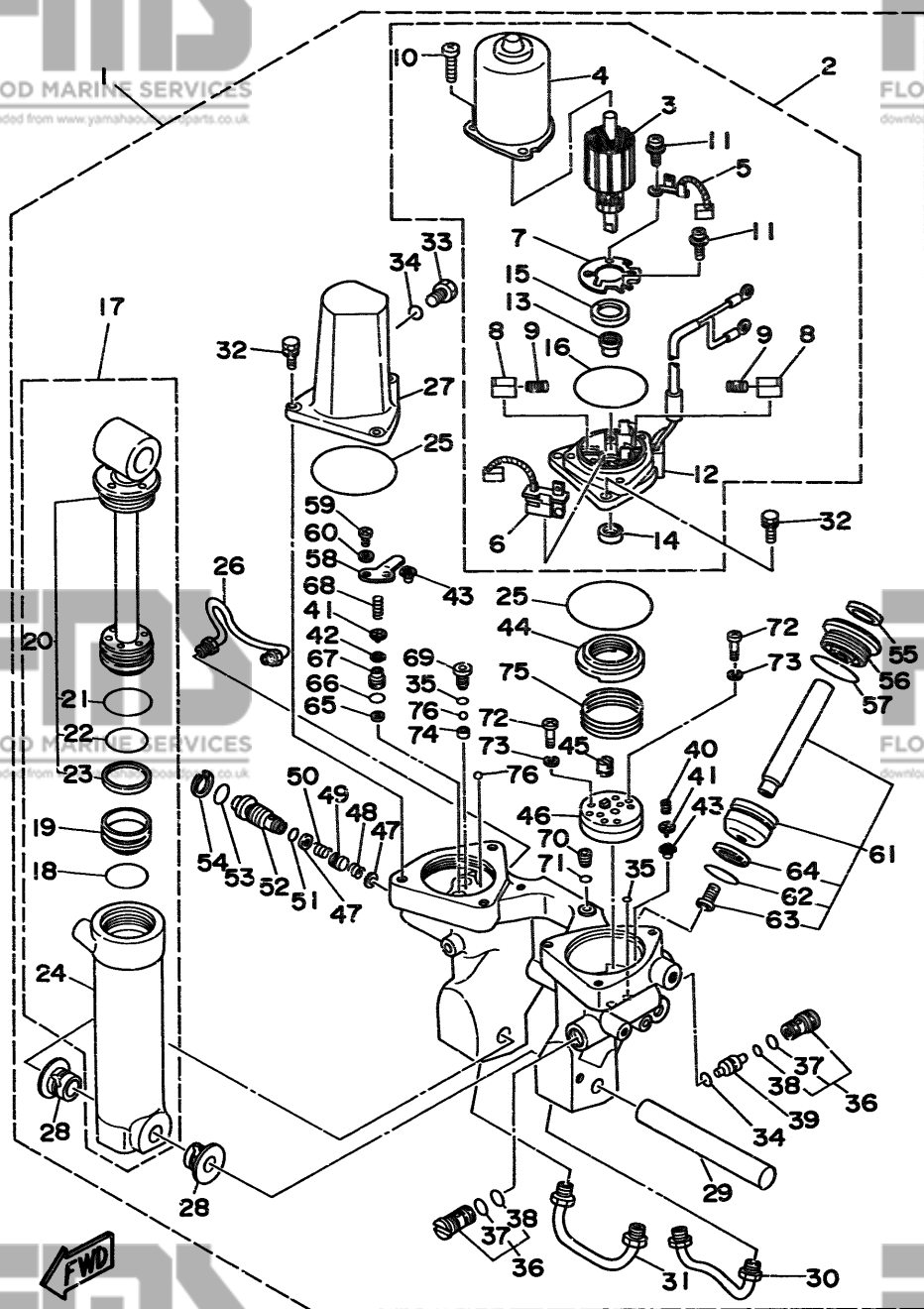


FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43800-13-4D	POWER TRIM & TILT ASSY	1	UR
	62F-43800-00-4D	PUISSANCE PARER ET INCLINER (ENS.)	1	UR 50G
2	6H1-43880-02	MOTOR ASSY	1	
		MOTEUR (ENS.)		
3	6H1-43805-10	ARMATURE ASSY	1	
		INDUIT (ENS.)		
4	6H1-43804-10	STATOR ASSY	1	
		STATOR (ENS.)		
5	6H1-43891-10	BRUSH 1	1	
		BALAI 1		
6	6H1-43892-10	BRUSH 2	1	
		BALAI 2		
7	6H1-4380F-10	PLATE, BRUSH HOLDER	1	
		PLAQUE		
8	6H1-4380J-10	HOLDER, BRUSH	2	
		PORTE-BALAI		
9	6H1-4386K-10	SPRING, BRUSH	2	
		RESSORT, BALAI		
10	97885-05016	SCREW, PAN HEAD	3	
		VIS, TETE TRONCONIQUE		
11	97607-04310	SCREW, PAN HEAD WITH WASHER	2	
		VIS HEXAGONAL		
12	6H1-43881-10	FRAME, END	1	
		BATI		
13	6H1-4380H-10	METAL	1	
		METAL		
14	93102-08M43	OIL SEAL	1	
		JOINT SPY		
15	6H1-4380G-10	PLATE	1	
		PLAQUE		
16	6H1-43865-10	O-RING	1	
		JOINT TORIQUE		
17	6H1-43840-11	POWER TILT ASSY	1	
		PUISSANCE INCLINER (ENS.)		
18	6H1-43861-10	O-RING	1	
		JOINT TORIQUE		
19	6H1-43814-11	PISTON, FREE	1	
		PISTON		
20	6H1-43810-11	PISTON SUB ASSY	1	
		PISTON AUXILIAIRE (ENS.)		
21	6H1-43861-00	O-RING	1	
		JOINT TORIQUE		
22	6H1-43861-10	O-RING	1	
		JOINT TORIQUE		
23	6H1-43871-10	RING, BACK UP	1	
		SEGMENT		
24	6H1-43813-10	CYLINDER, TILT	1	
		CYLINDRE		
25	93210-65752	O-RING	2	
		JOINT TORIQUE		
26	6H1-43835-10	PIPE	1	
		TUYAU		
27	6H1-43828-10	BODY, RESERVOIR	1	
		CORPS		

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FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90386-18M14	.BUSH .DOUILLE	2	
29	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	1	
30	6H1-43833-10	.PIPE .TUYAU	1	
31	6H1-43834-00	.PIPE .TUYAU	1	
32	97595-06420	.BOLT, WITH WASHER .VIS HEXAGONAL	6	
33	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
34	93210-09350	.O-RING .JOINT TORIQUE	2	
35	93210-06519	.O-RING .JOINT TORIQUE	3	
36	6T4-43802-01	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
37	6H1-43866-00	..O-RING ..JOINT TORIQUE	1	
38	6H1-43867-00	..O-RING ..JOINT TORIQUE	1	
39	6H1-43841-10	.PISTON, SHUTTLE .PISTON	1	
40	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
41	6H1-43844-10	.PIN, VALVE SUPPORT .GOUILLE	2	
42	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
43	61A-4384F-00	.SEAL, MAIN VALVE .JOINT	2	
44	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
45	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
46	6H1-43830-11	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
47	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
48	6H1-43899-00	.SPRING, MANUAL RELEASE .RESSORT	1	
49	6H1-4382A-10	.ADAPTOR 1 .ADAPTEUR 1	1	
50	6H1-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	
51	93210-10M74	.O-RING .JOINT TORIQUE	1	
52	6H1-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
53	93210-18M75	.O-RING .JOINT TORIQUE	1	
54	6H1-43875-00	.RING, SNAP .RESSORT	1	
55	6H1-43822-10	.SEAL, TRIM DUST .JOINT	2	

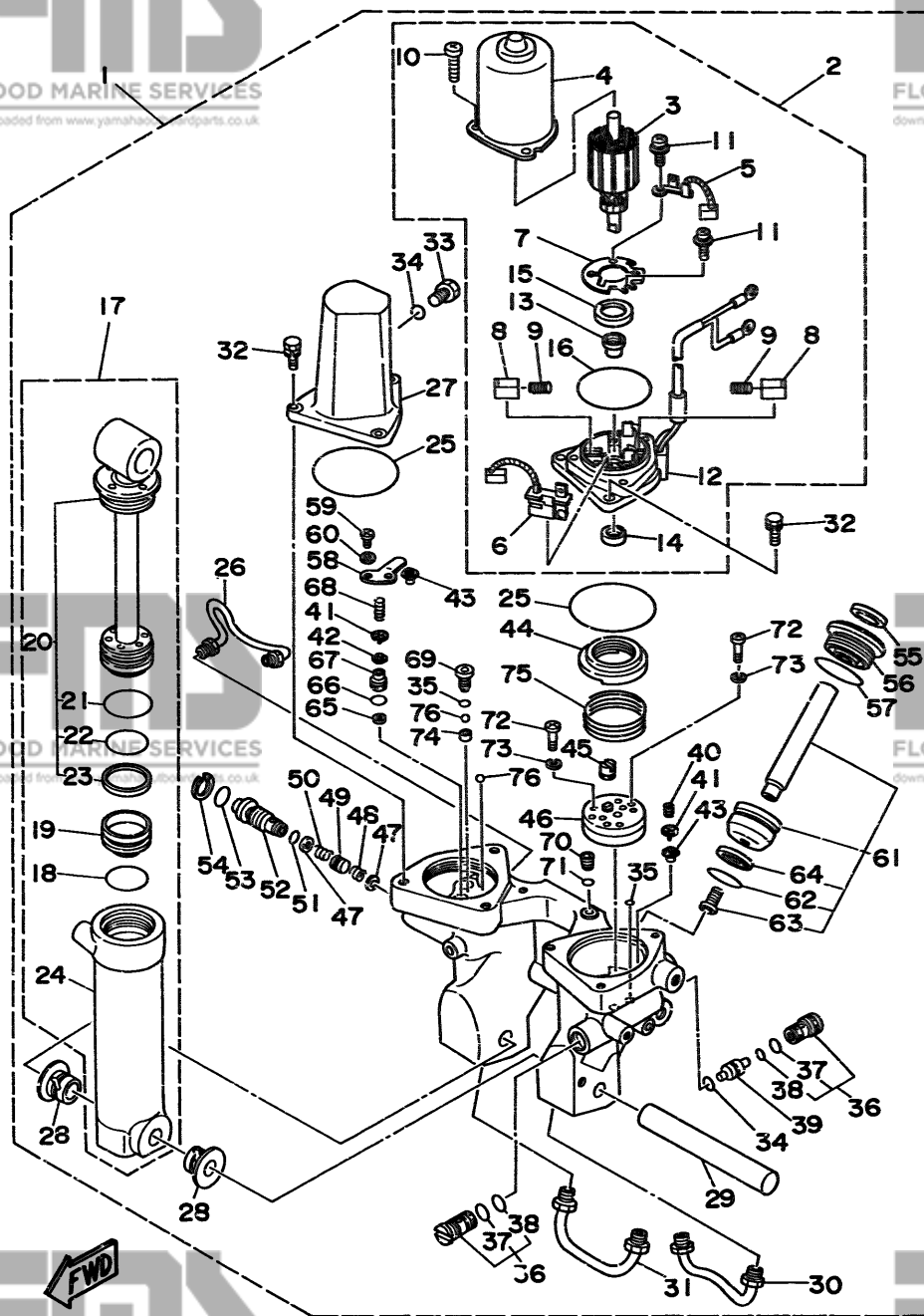


FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PAYER ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	6H1-43821-11	.SCREW, TRIM CYLINDER END .VIS	2	
57	6H1-43861-10	.O-RING .JOINT TORIQUE	2	
58	6H1-4384E-20	.SPRING, TRIM .RESSORT	1	
59	98507-05010	.SCREW, PAN HEAD .VIS	2	
60	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	2	
61	6H1-43820-11	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	
62	6H1-43864-00	.O-RING .JOINT TORIQUE	1	
63	91316-08016	.BOLT .BOULON	1	
64	6H1-43874-00	.RING, BACK UP .RESSORT	1	
65	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
66	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
67	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
68	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	UR
62F	43855-00	.SPRING, UP RELIEF .RESSORT	1	UR 50G
69	6H1-43843-11	.SCREW, VALVE LOCK .VIS	1	
70	6H1-4388E-11	.PLUG, TAPER SCREW .BOUCHON	1	
71	6H1-43868-00	.O-RING .JOINT TORIQUE	1	
72	98511-04025	.SCREW, PAN HEAD .VIS	4	
73	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
74	6H1-4387J-00	.WASHER, SPECIAL 2 .RONDELLE	1	
75	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
76	93505-32038	.BALL .BILLE ROULEMENT	2	

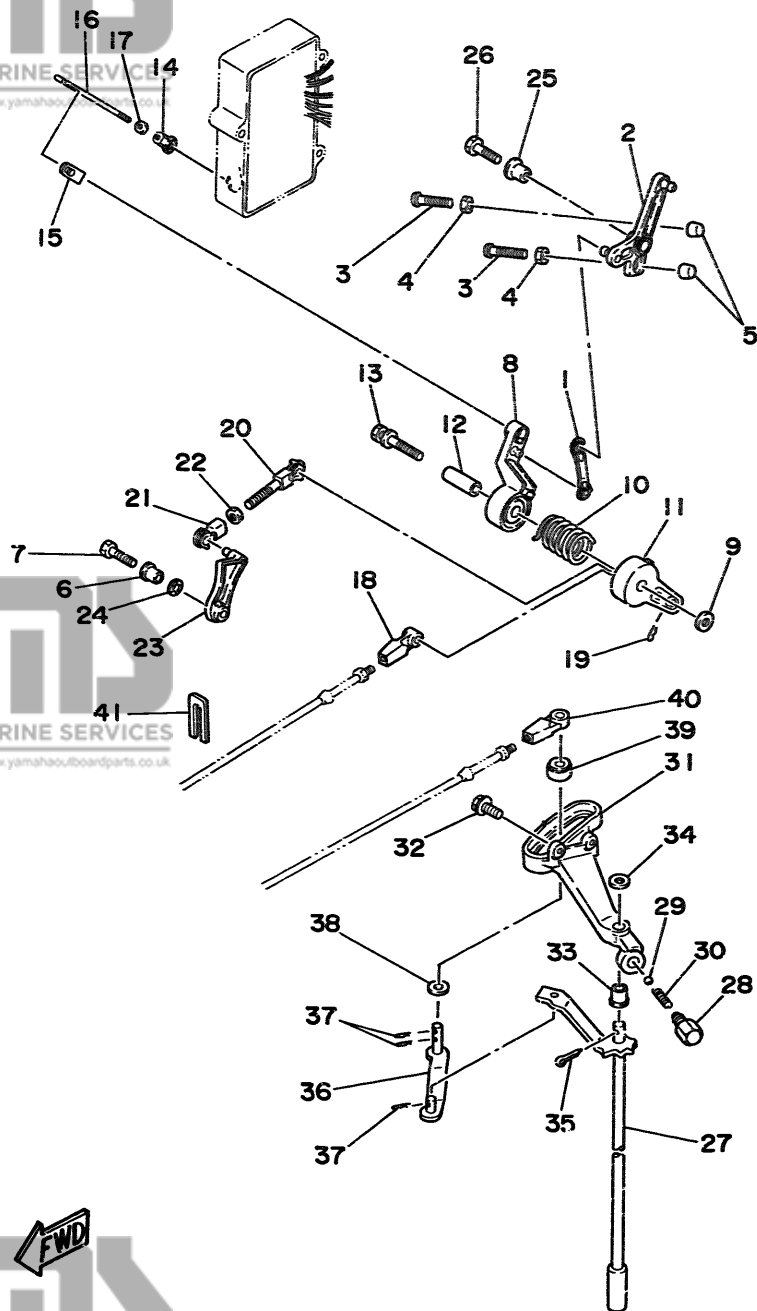


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	682-41238-51	JOINT, LINK RACCORD	1	
2	6H3-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
3	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
4	95380-06600	NUT ECROU	2	
5	688-44194-00	CAP CAPUCHON	2	
6	90387-06M60	COLLAR COLLERETTE	1	
7	97095-06025	BOLT BOULON	1	
8	6H3-41632-10	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
9	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
10	90508-29M19	SPRING, TORSION RESSORT, TORSION	1	
11	6H3-41633-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
12	90387-06M59	COLLAR COLLERETTE	1	
13	90119-06M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
14	6H1-41237-00	JOINT, LINK RACCORD	1	
15	6F5-41237-00	JOINT, LINK RACCORD	1	
16	6H3-41636-00-94	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	
17	95380-05600	NUT ECROU	1	
18	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
19	90468-18008	CLIP JONC	1	
20	682-41237-50	JOINT, LINK RACCORD	1	
21	6H1-41237-00	JOINT, LINK RACCORD	1	
22	95380-05600	NUT ECROU	1	
23	6H3-41213-01	CAM, ACCEL. CAME, ACCELERATION	1	
24	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
25	90387-06M60	COLLAR COLLERETTE	1	
26	97095-06025	BOLT BOULON	1	
27	6H3-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
	6H3-44120-11	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG

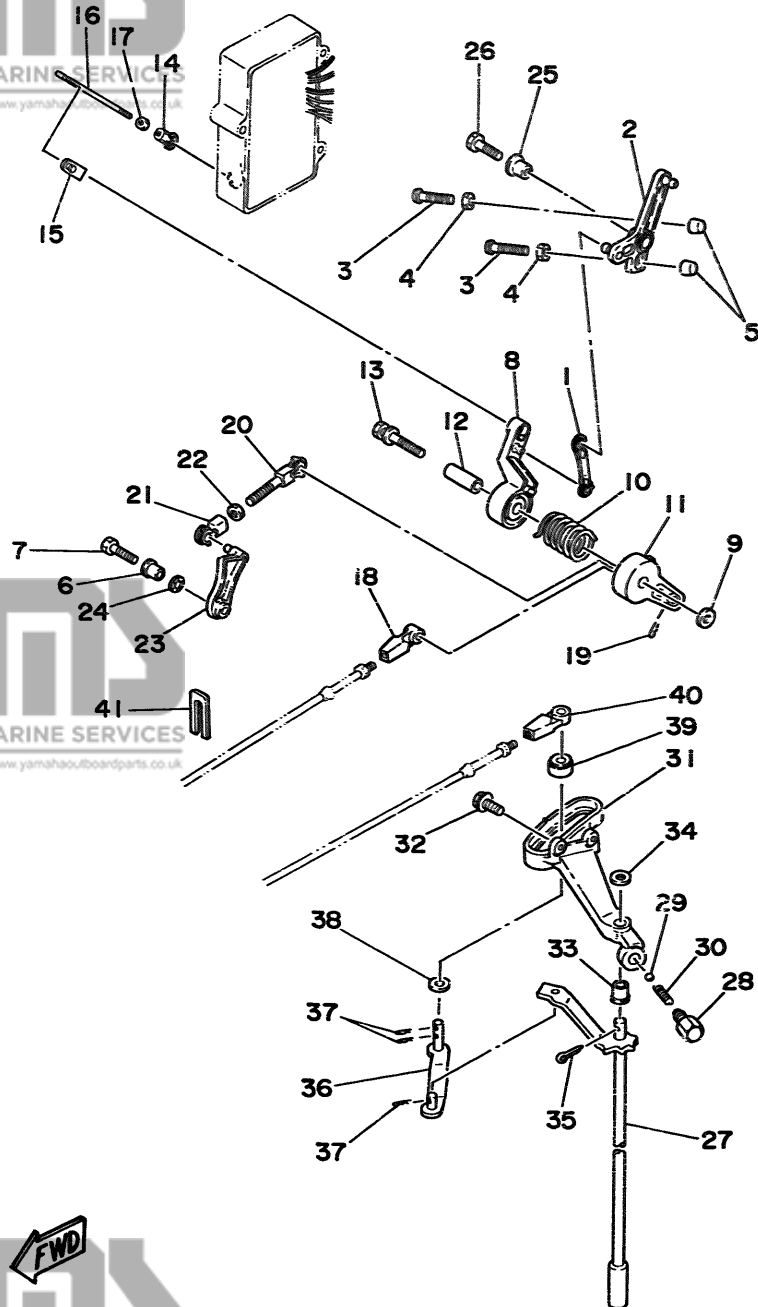


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	648-42715-00	BUSHING COUSSINET	1	
29	93501-04M02	BALL BILLE	1	
30	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
31	6H3-44117-00-94	BRACKET SUPPORT	1	UR
	6J2-44117-01-94	BRACKET SUPPORT	1	UR 50G
32	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
33	90386-07M58	BUSH DOUILLE	1	
34	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
35	91490-20015	PIN, COTTER GOUPILLE	1	
36	6H3-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
37	90468-18008	CLIP JONC	3	
38	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
39	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
40	663-49344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
41	6H3-48538-00	CLAMP, CABLE 1 COLLIER	1	

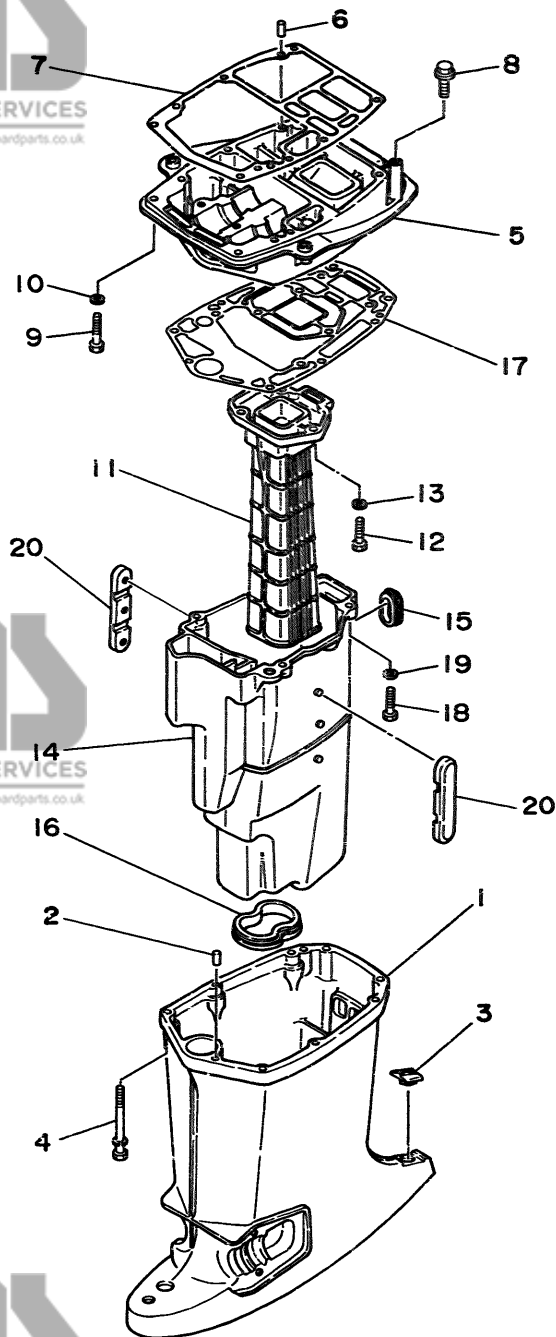


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45111-00-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6H3-45111-10-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	6H3-45155-00	CAP CAPUCHON	1	
4	90119-08M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
5	6H3-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
6	93606-12019	PIN, DOWEL GOUPILLE	2	
7	6H3-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
9	97090-08035	BOLT BOULON	2	
10	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
11	6H3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 25B/70B
	6H2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 50G/60F
12	97395-08030	BOLT BOULON	3	
13	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
14	6H3-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
	6H3-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
15	6H3-45127-00	SEAL JOINT	1	
16	6H3-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
17	6H3-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
18	97395-08030	BOLT BOULON	4	
19	92990-08100	WASHER, SPRING RONDELLE, GROWER	4	
20	6H3-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR SHORT
	6H3-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR LONG

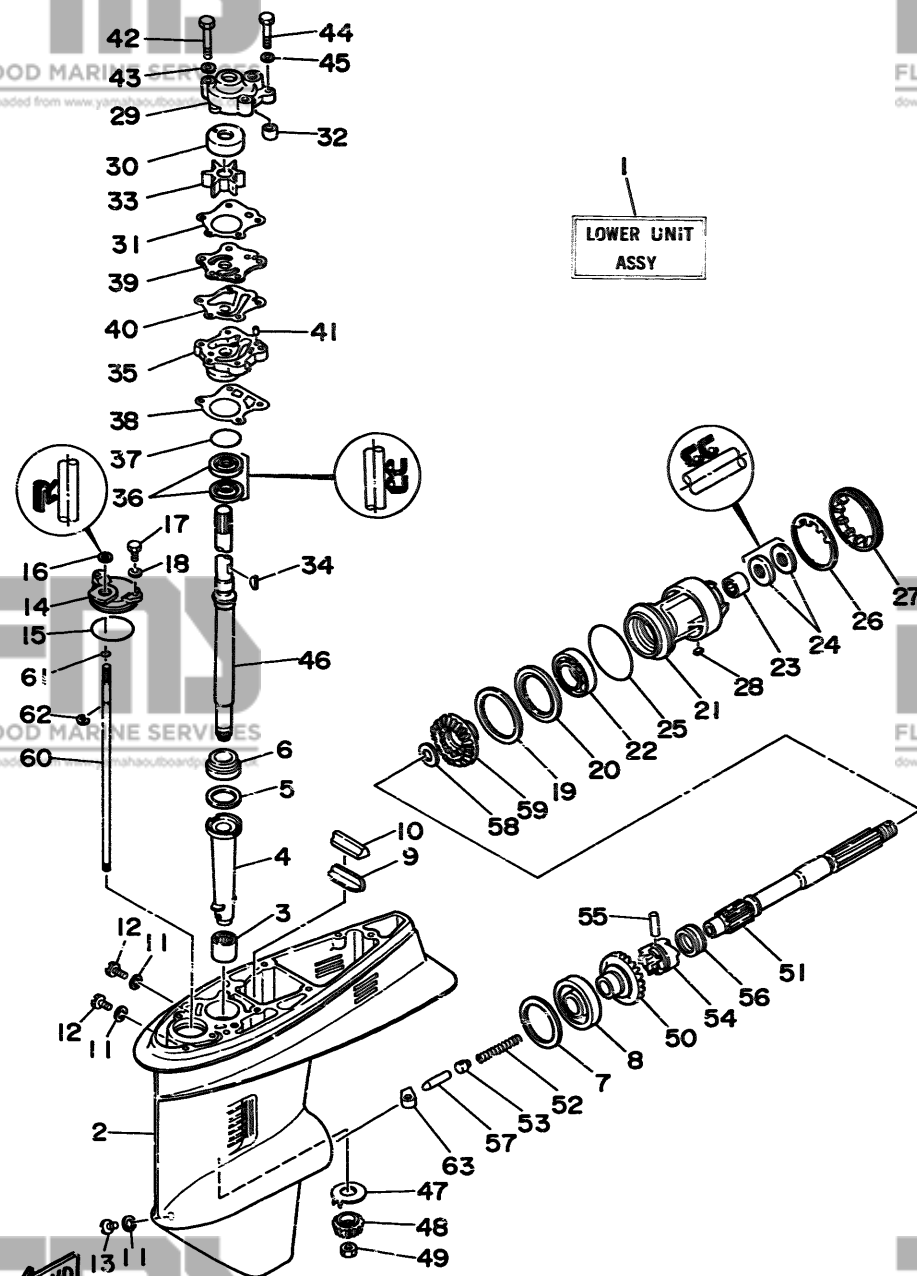


FIG. 17 LOWER CASING, DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62F-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR SHORT
	62F-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR LONG
2	697-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-322V2	BEARING, CYLINDRICAL ROULEMENT	1	
4	698-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-00003	BEARING ROULEMENT	1	
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
10	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
11	90430-08020	GASKET JOINT	3	
12	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
13	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
14	663-45321-00	PLATE PLAQUETTE	1	

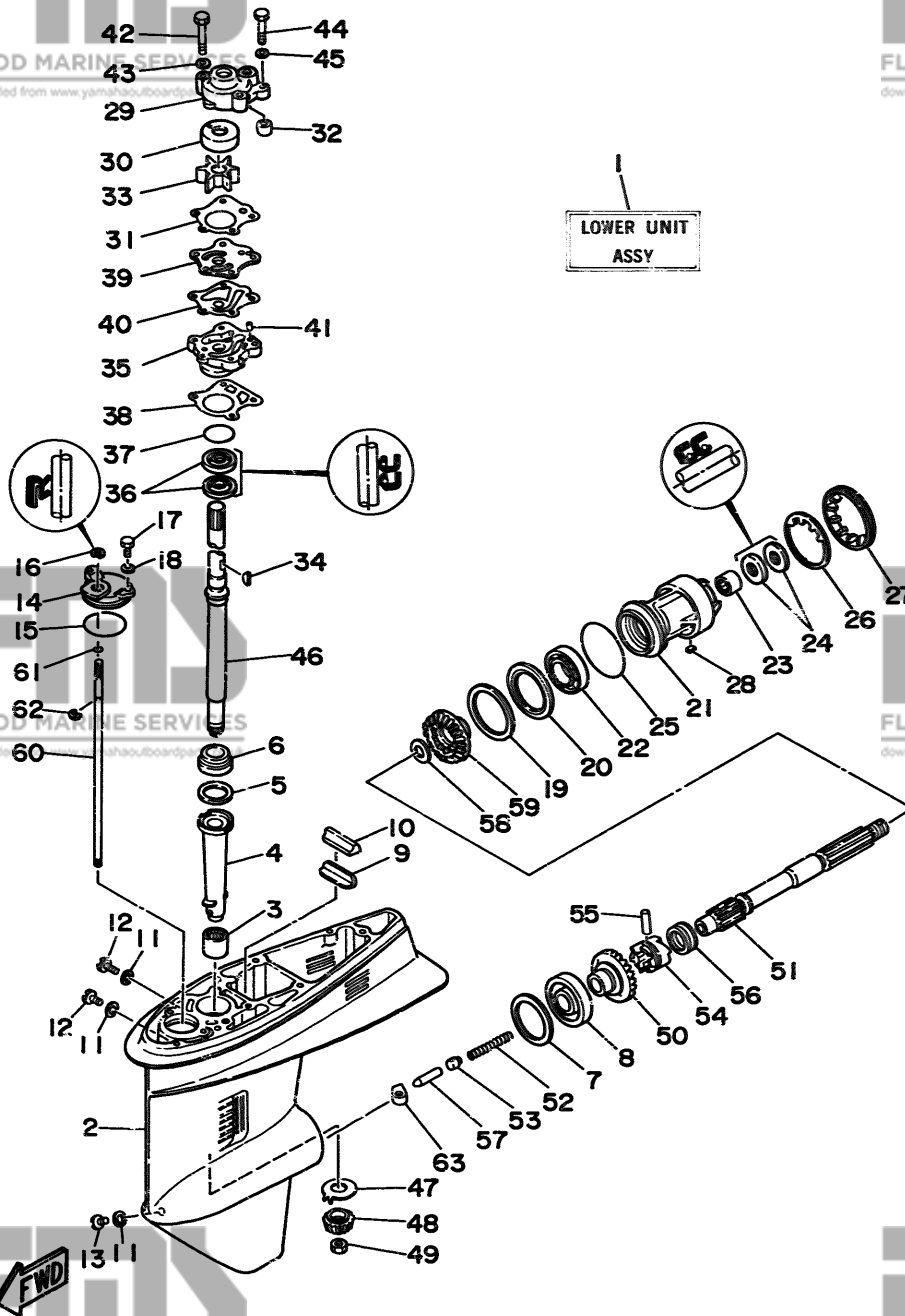


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	93210-49046	O-RING	1	
16	93106-09014	JOINT TORIQUE	1	
17	97095-06016	OIL SEAL	1	
18	92990-06600	JOINT SPY	2	
19	663-45577-01-10	BOLT	1	UR
	663-45577-01-12	BOULON	1	UR
	663-45577-01-15	WASHER, PLATE	1	UR
	663-45577-01-18	RONDELLE, PLATE	1	UR
	663-45577-01-30	SHIM (T:0.10MM)	1	UR
	663-45577-01-40	CALE (T:0.10MM)	1	UR
	663-45577-01-50	SHIM (T:0.12MM)	1	UR
	663-45577-01-50	CALE (T:0.12MM)	1	UR
	663-45577-01-50	SHIM (T:0.15MM)	1	UR
	663-45577-01-50	CALE (T:0.15MM)	1	UR
	663-45577-01-50	SHIM (T:0.18MM)	1	UR
	663-45577-01-50	CALE (T:0.18MM)	1	UR
	663-45577-01-50	SHIM (T:0.30MM)	1	UR
	663-45577-01-50	CALE (T:0.30MM)	1	UR
	663-45577-01-50	SHIM (T:0.40MM)	1	UR
	663-45577-01-50	CALE (T:0.40MM)	1	UR
	663-45577-01-50	SHIM (T:0.50MM)	1	UR
	663-45577-01-50	CALE (T:0.50MM)	1	UR
20	663-45576-00	WASHER, THRUST	1	
21	663-45331-00-94	RONDELLE DE CALAGE	1	
22	93306-00702	HOUSING, BEARING	1	
23	93317-22204	FLASQUE, ROULEMENT	1	
24	93101-22067	BEARING	1	
25	93210-66M98	ROULEMENT	1	
26	90214-48M03	BEARING, CYLINDRICAL	1	
27	697-45384-00	PIECE	1	
28	90282-04010	OIL SEAL	2	
29	663-44311-02	JOINT SPY	1	
30	663-44322-00	O-RING	1	
31	663-44315-A0	JOINT TORIQUE	1	
32	663-44365-00	WASHER, CLAW	1	
33	6H3-44352-00	RONDELLE, A GRIFFES	1	
34	90280-03M03	NUT	1	
35	663-44341-00-94	ECROU	1	
36	93101-23070	KEY, STRAIGHT	1	
		CLAVETTE, DROITE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		INSERT, CARTRIDGE	1	
		CUVETTE	1	
		GASKET, WATER PUMP	1	
		JOINT, POMPE A EAU	1	
		DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU	1	
		IMPELLER	1	
		TURBINE	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		OIL SEAL	2	
		JOINT SPY	2	

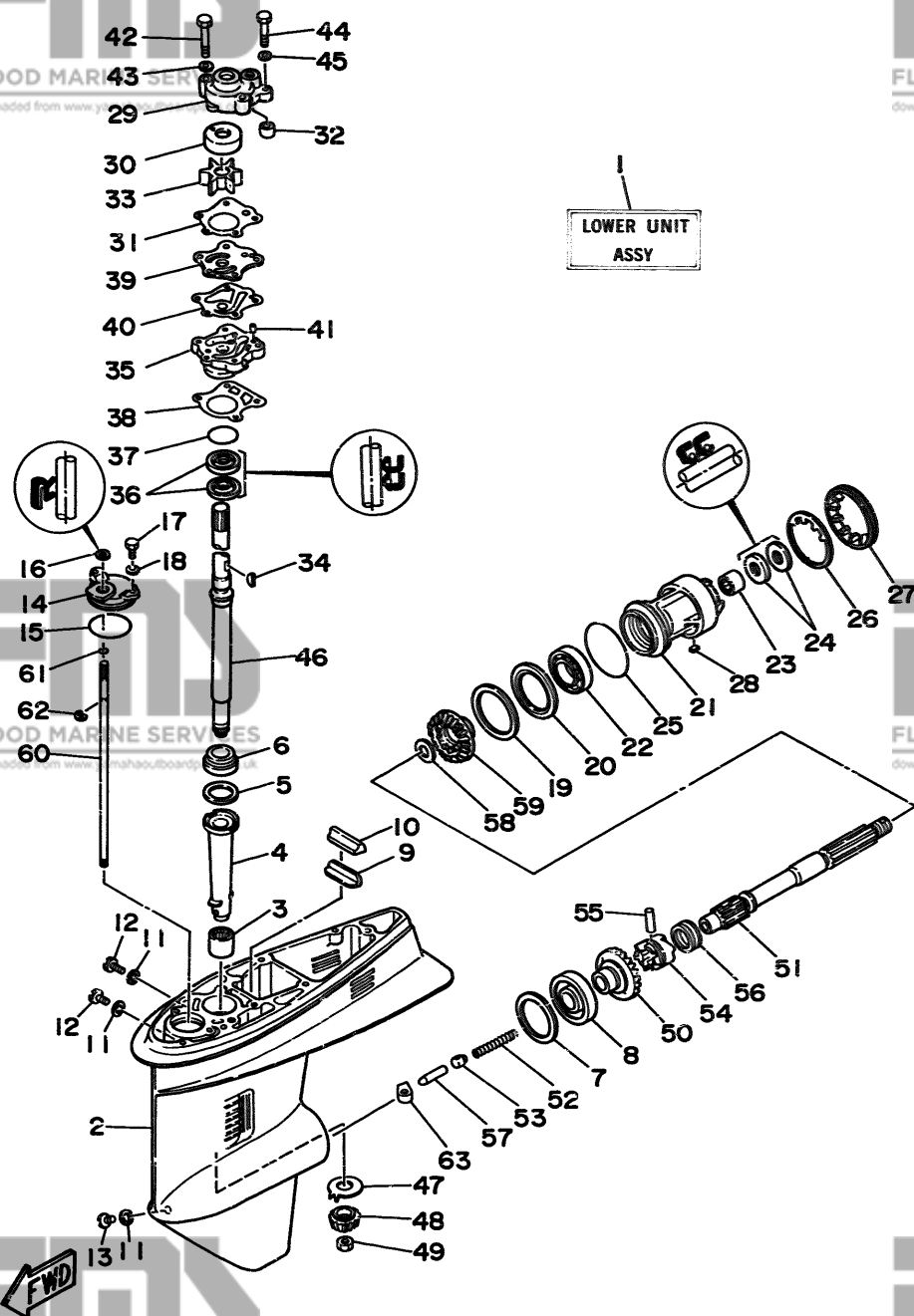


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOÎTIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
37	93210-41042	O-RING	1	
38	663-44316-A0	JOINT TORIQUE	1	
39	663-44323-00	GASKET, WATER PUMP	1	
40	663-44324-A0	JOINT, POMPE A EAU	1	
41	93604-08062	OUTER PLATE, CARTRIDGE	1	
42	97395-08055	PLAQUE EXTERIEURE	1	
43	92995-08600	GASKET, CARTRIDGE	1	
44	97395-08045	JOINT	1	
45	92995-08600	PIN, DOWEL	2	
46	6J2-45501-00	CLAVETTE	2	
47	663-45552-00	BOLT	2	
48	675-45551-00	BOULON	2	
49	90170-12138	WASHER	2	
50	675-45560-00	RONDELLE	2	
51	697-45611-00	BOLT	2	
52	90501-16233	BOULON	2	
53	663-45634-00	WASHER	2	
54	663-45631-01	RONDELLE	2	
55	90250-06023	DRIVE SHAFT COMP.	1	UR
56	663-45633-00	ARBRE MOTEUR COMP.	1	
57	688-45635-00	DRIVE SHAFT COMP.	1	UR
58	90201-22429	ARBRE MOTEUR COMP.	1	
59	675-45571-01	BEARING, PLAIN	1	
60	6K5-44144-00	COUSSINET, PLAT	1	
61	93210-07540	PINION	1	
62	99001-08600	PIGNON D'ATTAQUE	1	
63	663-44151-00	NUT	1	
		ECROU	1	
		GEAR	1	
		PIGNON	1	
		SHAFT, PROPELLER	1	
		ARBRE, HELICE	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		SLIDE, SHIFT	1	
		CONTRE-POUSOIR	1	
		CLUTCH, DOG	1	
		CRABOT	1	
		PIN, STRAIGHT	1	
		GOUPILLE, DROITE	1	
		RING, CROSS PIN	1	
		JONC, GOUPILLE CRABOT	1	
		PLUNGER, SHIFT	1	
		POUSOIR D'EMBRAYAGE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		GEAR	1	
		PIGNON	1	
		ROD, SHIFT	1	
		TIGE D'EMBRAYAGE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		CIRCLIP	1	
		CIRCLIP	1	
		CAM, SHIFT	1	
		CAME, INVERSION	1	

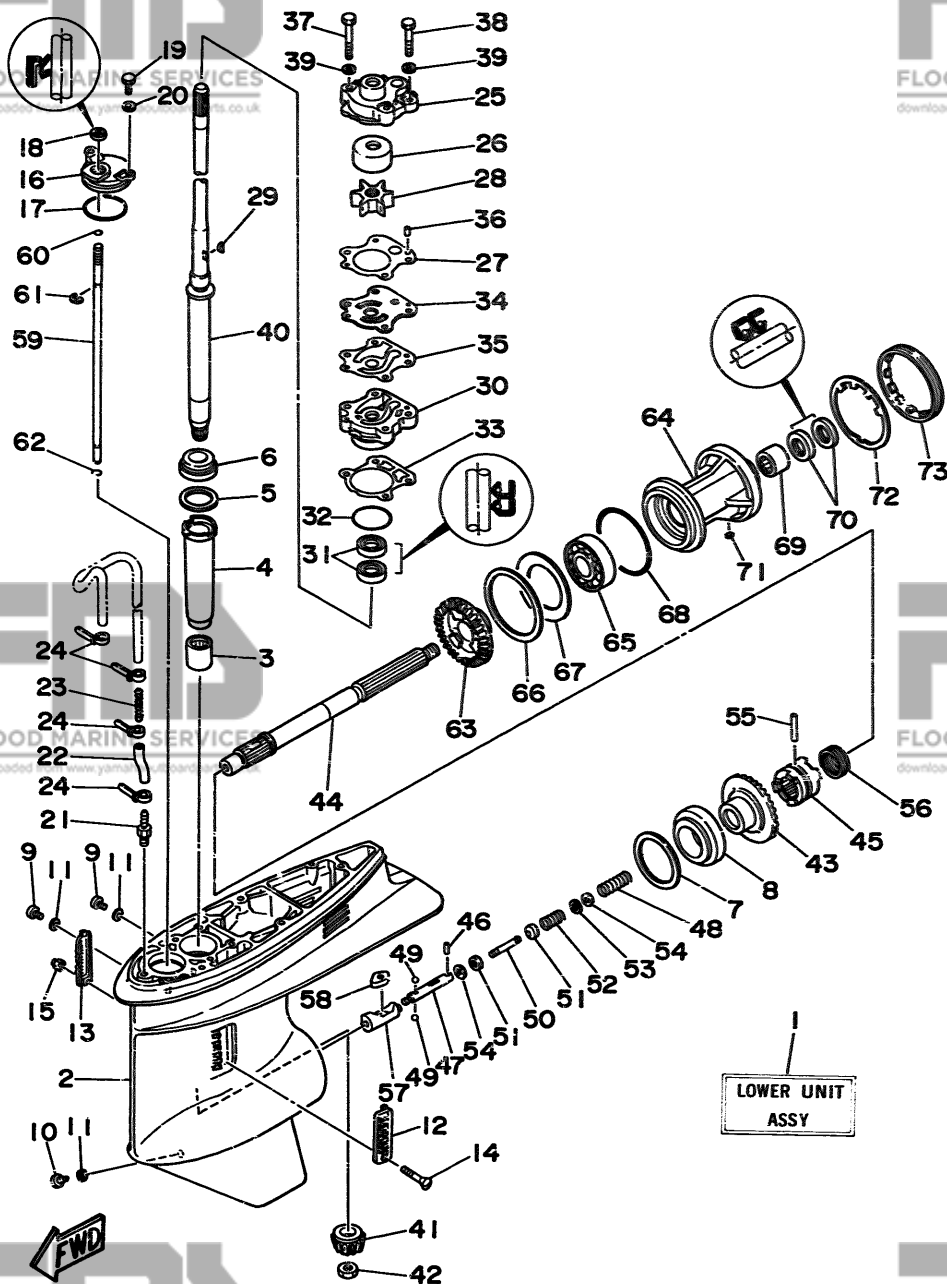


FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45300-04-4D	LOWER UNIT ASSY UNITE INFRIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR SHORT
	6H3-45300-14-4D	LOWER UNIT ASSY UNITE INFRIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR LONG
2	6H1-45301-02-4D	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000W7	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	3	
12	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	98680-05545	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	

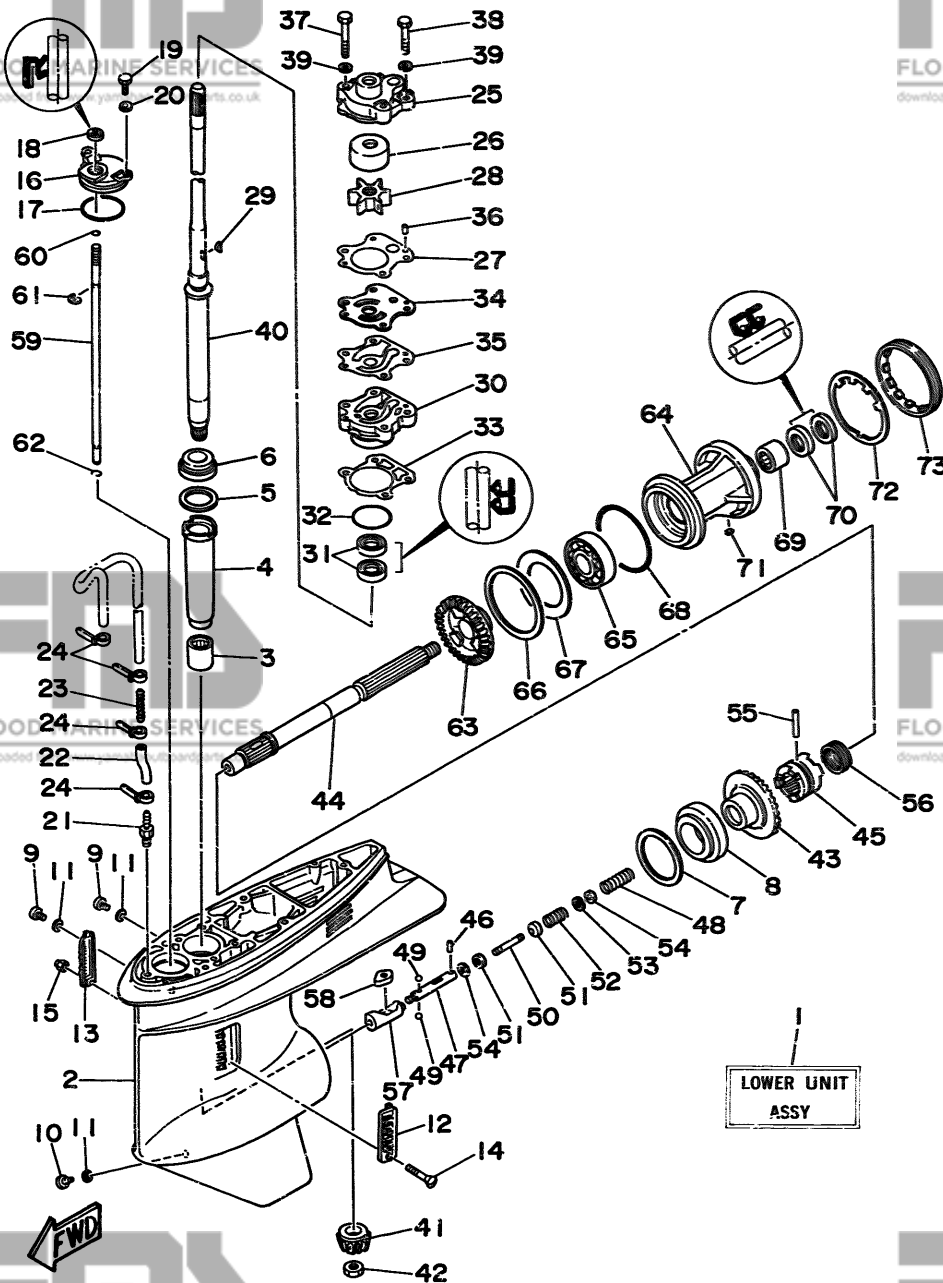


FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
16	688-45321-00	PLATE PLAQUETTE	1	
17	93210-49046	O-RING JOINT TORIQUE	1	
18	93106-09014	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	2	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
21	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
22	90445-07ME8	HOSE DURITE	1	UR SHORT
	90445-07ME9	HOSE DURITE	1	UR LONG
23	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
24	90465-11M10	CLAMP BRIDE	4	
25	6H3-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
26	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
27	6H3-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	6H3-44352-00	IMPELLER TURBINE	1	
29	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
30	6H3-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
31	93101-23070	OIL SEAL JOINT SPY	2	
32	93210-46044	O-RING JOINT TORIQUE	1	
33	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
34	6H3-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
35	6H3-44324-A0	GASKET, CARTRIDGE JOINT	1	
36	93604-10M03	PIN, DOWEL CLAVETTE	2	
37	97395-08055	BOLT BOULON	2	
38	97395-08045	BOLT BOULON	2	
39	90209-08M02	WASHER RONDELLE	4	
40	6H3-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6H3-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG

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6H3-W0001-02	24- 1
6H3-W0001-22	25- 1
62F-W0001-01	24- 1
62F-W0001-20	25- 1
688-W0004-00	3- 2
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6H3-W0078-0A	25-26
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62F-W0078-00	25-15
6H3-W0090-41-4D	1- 1
62F-W0090-10-4D	1- 1
6H2-W0093-10	24-20
62F-W0093-00	24-20
656-W2810-02	6-38
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6H2-14301-0A	4- 1
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62F-15100-10-94	1- 2
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6H3-21735-00	7-26
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6J8-21758-00	5-36

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663-24411-00	6-20
692-24411-00	6-17
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92995-12200	9-44		25-10
	10-48		25-22
93101-22067	17-24	93210-49046	17-15
	25-12		18-17
93101-23070	17-36		25- 5
	18-31	93210-65M50	2-17
	25-11		24-12
93101-25M03	18-70	93210-65752	14-25
	25-12	93210-66M98	17-25
93102-08M43	13-14		25-13
	14-14	93210-85M97	18-68
93102-30M23	2-15		25-13
	24-10	93306-00702	17-22
93102-36M24	2- 3	93306-207U0	18-65
	24- 8	93306-306V1	2- 5
93106-09014	17-16	93311-636U6	2- 2
	18-18	93315-322V2	17- 3
	25- 6	93315-325V1	18- 3
93106-18M01	2-16	93317-22204	17-23
	24-11	93317-325U0	18-69
93210-04228	4-13	93332-000U3	18- 6
	24-22	93332-000W7	18- 8
93210-04230	4-26	93332-00001	17- 6
	24-29	93332-00003	17- 8
93210-06M77	13-77	93410-18M02	9-42
93210-06519	14-35		10-43
93210-07M78	13-65	93410-28M06	11-10
93210-07540	17-61	93440-49M04	2- 4
	18-60	93450-07M00	18-62
93210-09350	14-34	93501-04M02	15-29
93210-10M74	13-69	93503-16010	18-49
	14-51	93505-32038	14-76
93210-13595	5-19	93603-12M11	18-46
93210-18M75	13-71	93603-18M09	2-12

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
93604-08062	17-41	97095-06025	1-34
93604-10M03	18-36		3-10
93606-12019	16- 2		6- 2
	16- 6		8-35
	19- 5		15- 7
	20- 5		15-26
93608-12063	1- 7		21- 9
93700-06M03	9-19		22-18
	10-18		23-41
94702-00247	1-44	97095-06030	8-24
95380-03600	4-35	97095-06035	21- 7
	6-19	97095-06040	6-28
95380-05600	5-24	97313-06014	6-12
	15-17	97313-08016	22-20
	15-22	97313-08020	1-23
95380-06600	15- 4	97313-08035	22-16
95380-06700	23- 6	97395-05012	21- 6
95380-08600	6-11	97395-06050	23-10
95380-12600	9-46	97395-06095	3-12
	10-50	97395-08025	11-19
95380-12800	11-17	97395-08030	16-12
95780-08300	11-40		16-18
97013-06012	4-43	97395-08045	17-44
	8-12		18-38
	23-12		25-23
	23-36	97395-08055	17-42
97013-06035	1-40		18-37
97090-08035	11-34		25-24
	16- 9	97395-10040	19- 6
97095-06010	9-10		20- 6
	10-10	97395-10045	9-15
	10-46		10-15
	12- 4	97595-06420	14-32
97095-06012	9- 5	97595-06520	2-18
	10- 5		8-37
97095-06016	1-20		15-32
	5-30	97607-04310	13-11
	7- 7		14-11
	7-12	97885-05016	13-10
	8-18		14-10
	9- 6	97885-06016	21-18
	10- 6	97885-06045	3-22
	17-17	97980-04114	4- 4
	18-19	97985-06210	21-15
	23-15	98507-05010	14-59
	23-28	98511-04025	14-72
	23-50	98580-04008	4-16
97095-06020	23-24	98580-04010	4-34



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PART NO. NO. PIECES	REF. NO.
98580-05016	3- 3
98580-05530	6-22
98580-06012	9-14
	10-14
98580-06016	11- 2
	11-24
98680-05540	19- 3
98680-05545	18-14
98980-03006	4-36
99001-08600	17-62
	18-61



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INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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PART NO. NO. PIECES	REF. NO.
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PART NO. NO. PIECES	REF. NO.
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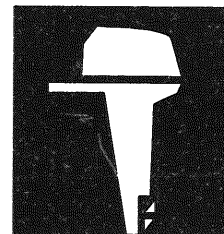
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**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHEES**

25B'95 (62U)

50G'95 (62F)

60F'95 (6H2)

70B'95 (6H3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25B '95 (6ZU), 50G '95 (62F)
60F '95 (6H2), 70B '95 (6H3)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

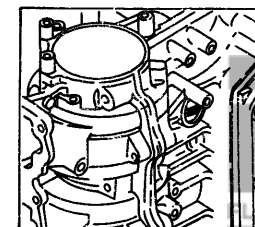
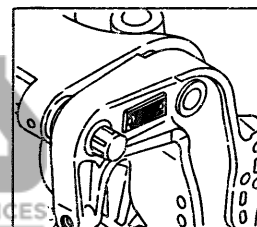
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.		
25BEO	L	: 400151 ~
25BETO	L	: 300956 ~
50GEO	S	: 100178 ~
	L	: 400540 ~
50GETC	S	: 200176 ~
	L	: 501147 ~
60FEO	S	: 100815 ~
	L	: 406547 ~
60FETO	S	: 150673 ~
	L	: 466457 ~
70BEO	S	: 100216 ~
	L	: 401822 ~
70BETO	S	: 150349 ~
	L	: 485142 ~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

25B'95(62U), 50G'95(62F)
60F'95(6H2), 70B'95(6H3)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

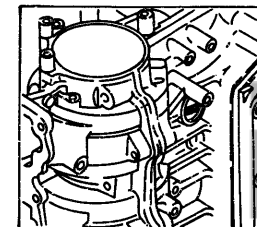
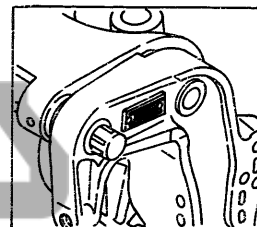
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur		
25BEO	L : 400151	~
25BETO	L : 300956	~
50GEO	S : 100178	~
	L : 400540	~
50GETO	S : 200176	~
	L : 501147	~
60FEO	S : 100815	~
	L : 406547	~
60FETO	S : 150673	~
	L : 466457	~
70BEO	S : 100216	~
	L : 401822	~
70BETO	S : 150349	~
	L : 485142	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig. 18)

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2
FIG. 4	CARBURETOR	B3~B5
FIG. 5	OIL PUMP	B6~C1
FIG. 6	FUEL 1	C2, C3
FIG. 7	TOP COWLING	C4, C5
FIG. 8	BOTTOM COWLING	C6, C7
FIG. 9	BRACKET 1 (SHORT TRANSON)	D1, D2
FIG. 10	BRACKET 1 (LONG TRANSON)	D3, D4
FIG. 11	BRACKET 2	D5, D6
FIG. 12	MANUAL TILT	D7
FIG. 13	POWER TRIM & TILT ASSY 1 (SHORT)	E1~E3
FIG. 14	POWER TRIM & TILT ASSY 2 (LONG)	E4~E6
FIG. 15	CONTROL	E7, F1
FIG. 16	UPPER CASING	F2
FIG. 17	LOWER CASING. DRIVE 1-1 (50G)	F3~F5
FIG. 18	LOWER CASING. DRIVE 1-2 (25B/60F/70B)	F6, F7
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Sheet 2/2 (Fig. 18 to Fig. 25)

FIG. 18	LOWER CASING. DRIVE 1-2 (25B/60F/70B)	A6, A7
FIG. 19	LOWER CASING. DRIVE 2-1 (50G)	B1, B2
FIG. 20	LOWER CASING. DRIVE 2-2 (25B/60F/70B)	B3, B4
FIG. 21	GENERATOR	B5
FIG. 22	STARTING MOTOR	B6
FIG. 23	ELECTRICAL 1	B7, C1
FIG. 24	REPAIR KIT 1	C2, C3
FIG. 25	REPAIR KIT 2	C4, C5
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TABLE DES MATIERES

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FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2
FIG. 4	CARBURATEUR	B3~B5
FIG. 5	POMPE A HUILE	B6~C1
FIG. 6	CARBURANT 1	C2, C3
FIG. 7	CAPOT SUPERIEUR	C4, C5
FIG. 8	CAPOT INFERIEUR	C6, C7
FIG. 9	SUPPORT 1 (COURTE TRAVERSE)	D1, D2
FIG. 10	SUPPORT 1 (LONG TRAVERSE)	D3, D4
FIG. 11	SUPPORT 2	D5, D6
FIG. 12	INCLINER MANUEL	D7
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)	E1~E3
FIG. 14	PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)	E4~E6
FIG. 15	COMMANDE	E7, F1
FIG. 16	FOURREAU	F2
FIG. 17	BOITIER D'HELICE, TRANSMISSION 1-1 (50G)	F3~F5
FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)	F6, F7
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Feuille 2/2 (Fig. 18 ~ Fig. 25)

FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)	A6, A7
FIG. 19	BOITIER D'HELICE, TRANSMISSION 2-1 (50G)	B1, B2
FIG. 20	BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)	B3, B4
FIG. 21	GENERATRICE	B5
FIG. 22	DEMARREUR ELECTRIQUE	B6
FIG. 23	PARTIE ELECTRIQUE 1	B7, C1
FIG. 24	KITS DE REPARATION 1	C2, C3
FIG. 25	KITS DE REPARATION 2	C4, C5
INDEX NUMERIQUE		

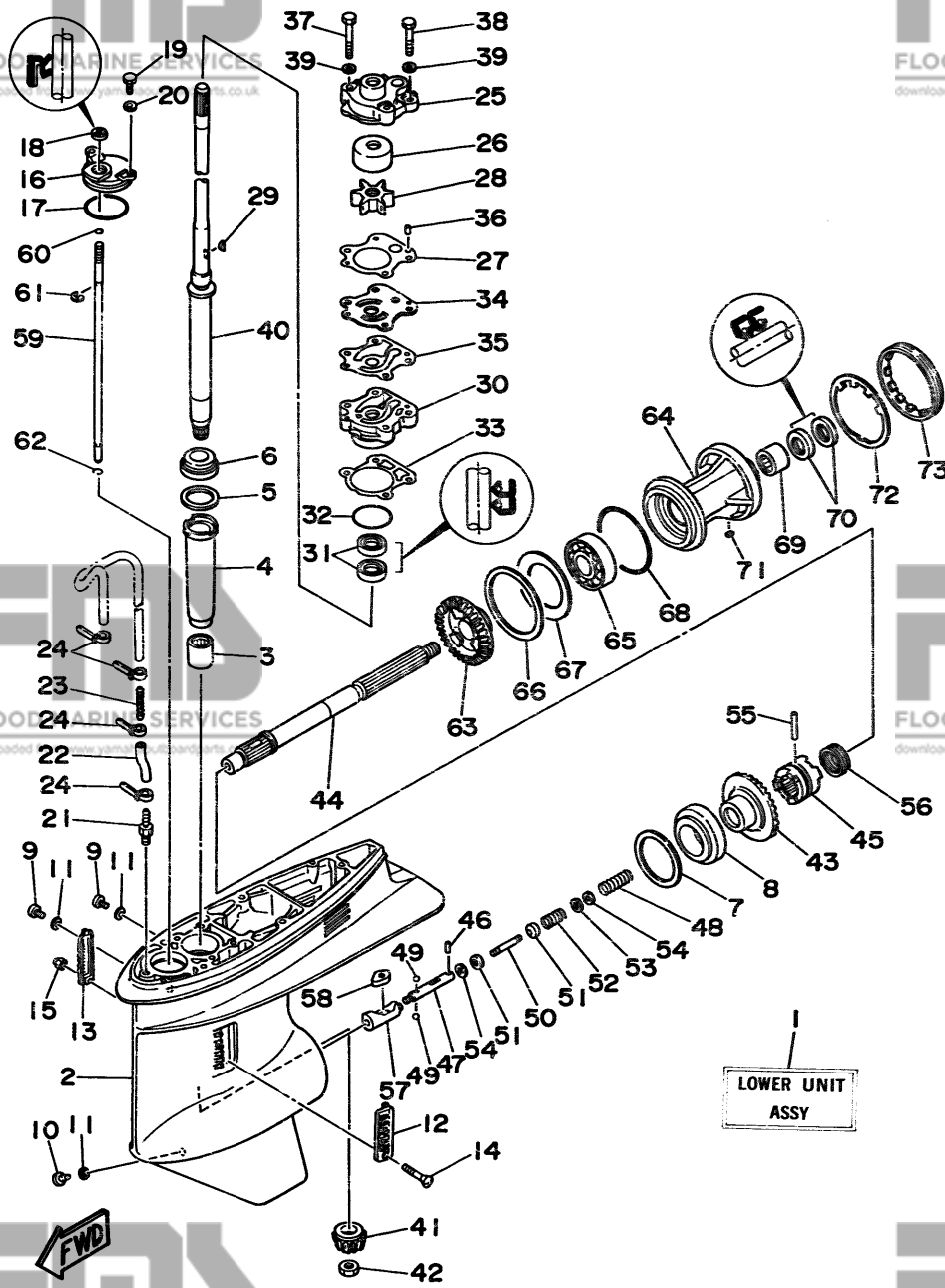


FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
 FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
41	6K5-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1	
42	90170-16M01	NUT ECROU	1	
43	6K5-45560-00	GEAR (28T) PIGNON (28D)	1	
44	6H1-45611-02	SHAFT, PROPELLER ARBRE, HELICE	1	
45	6H1-45631-01	CLUTCH, DOG CRABOT	1	
46	93603-12M11	PIN, DOWEL CLAVETTE	1	
47	6H1-45634-02	SLIDE, SHIFT CONTRE-POUSOIR	1	
48	90501-16M65	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	93503-16010	BALL BILLE	2	
50	6H1-45668-00	SHAFT, FREE AXE	1	
51	6H1-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2	
52	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
53	90201-03313	WASHER, PLATE RONDELLE, PLATE	1	
54	90183-02M03	NUT, SPRING ECROU, RESSORT	2	
55	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	
56	688-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	
57	6H1-45641-01	SHIFTER EMBRAYAGE	1	
58	6H1-44151-00	CAM, SHIFT CAME, INVERSION	1	
59	6H1-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
60	93210-07540	O-RING JOINT TORIQUE	1	
61	99001-08600	CIRCLIP CIRCLIP	1	
62	93450-07M00	CIRCLIP CIRCLIP	1	
63	6H3-45571-00	GEAR PIGNON	1	
64	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
65	93306-207U0	BEARING ROULEMENT	1	
66	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	

A6

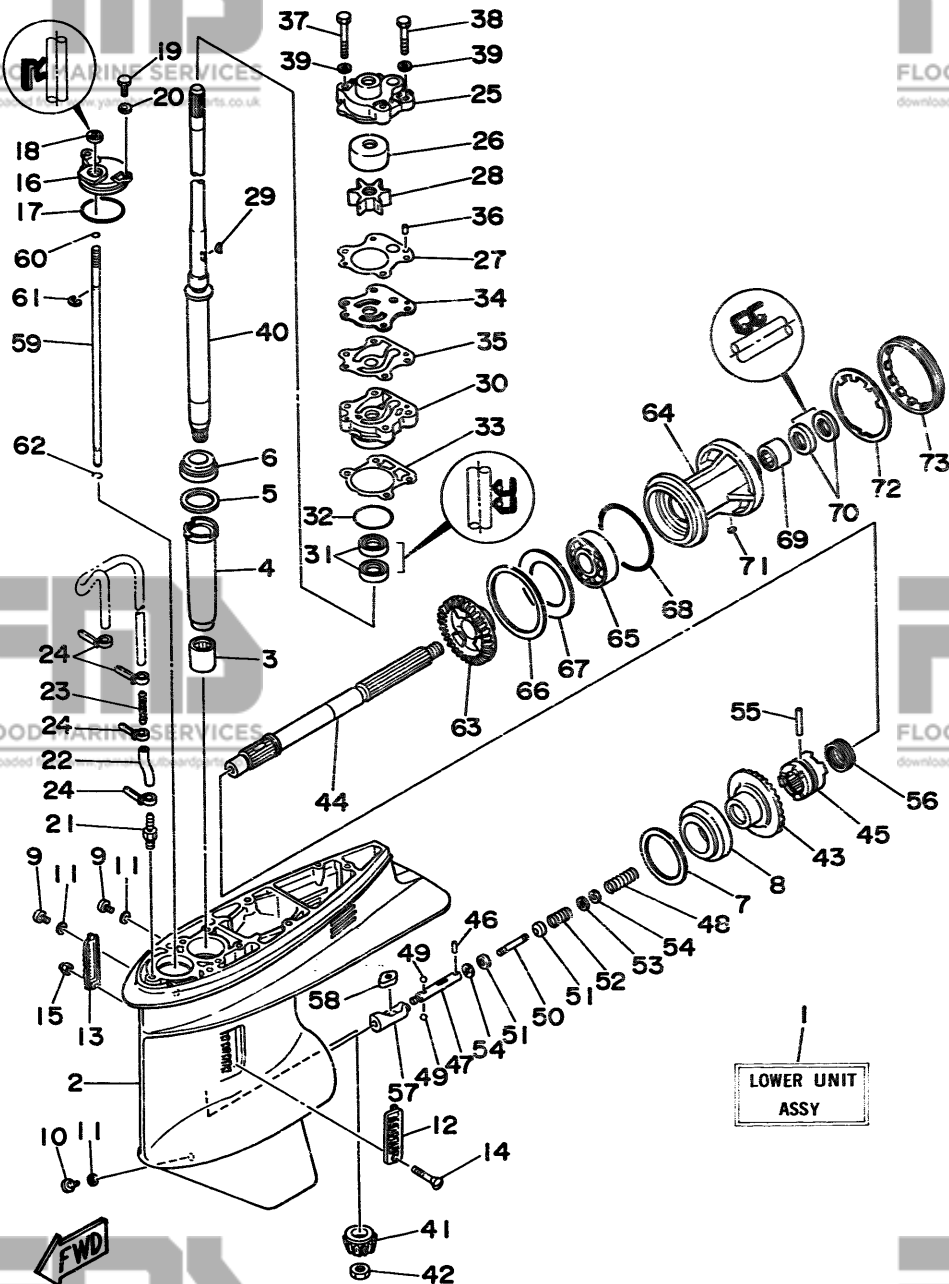


FIG. 18 LOWER CASING, DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
66	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
67	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
68	93210-85M97	O-RING JOINT TORIQUE	1	
69	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
70	93101-25M03	OIL SEAL JOINT SPY	2	
71	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
72	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	
73	688-45384-00	NUT ECROU	1	

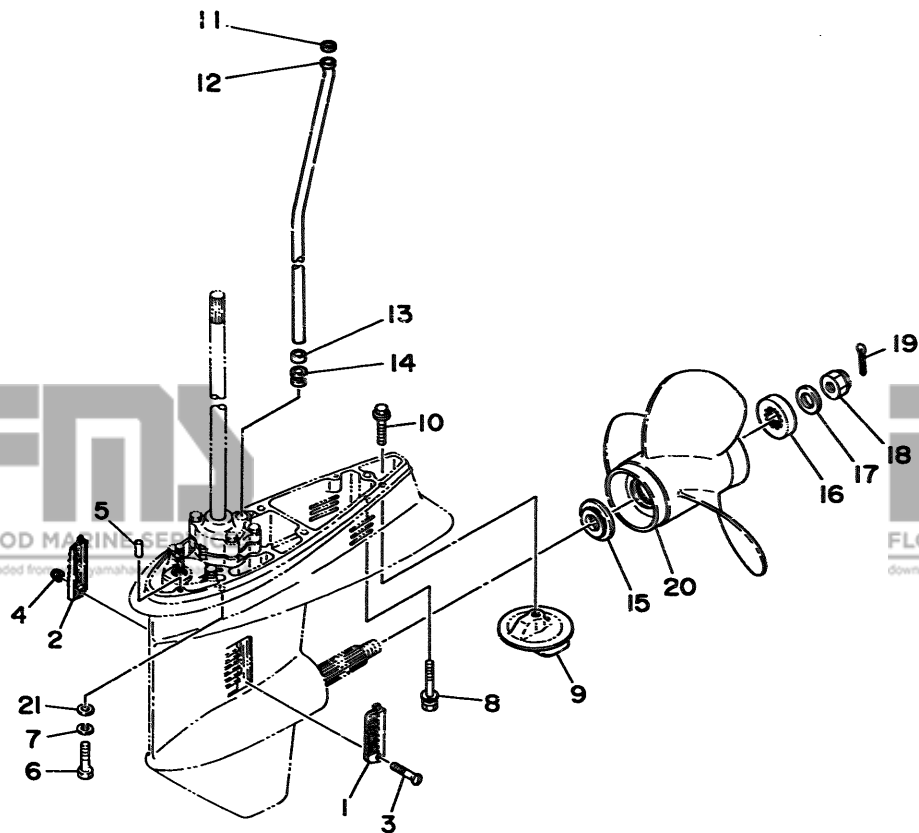


FIG. 19 LOWER CASING. DRIVE 2-1 (50G)
FIG. 19 DOITIER D'HELICE. TRANSMISSION 2-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
2	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
3	98680-05540	SCREW, OVAL HEAD	1	
4	90185-05002	VIS, TETE FRAISEE BOMBEE NUT, SELF-LOCKING	1	
5	93606-12019	ECROU, AUTO-BLOCANT	1	
6	97395-10040	PIN, DOWEL GOUPILLE	2	
7	92990-10100	BOLT BOULON	4	
8	90119-08M84	WASHER, SPRING RONDELLE, GROWER	4	
9	679-45371-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	90105-10M67	TAB-TRIM ANODE DERIVE	1	
11	90202-12060	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
12	6H3-44361-00	WASHER, PLATE RONDELLE, PLATE	1	UR SHORT
13	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
14	90430-12072	TUBE, WATER TUBE D'EAU	1	
15	663-44367-00	GASKET JOINT	1	
16	663-45987-02	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
17	670-45997-02	SPACER ENTRETOISE	1	
18	92990-16200	SPACER ENTRETOISE	1	
19	90171-16011	WASHER, PLAIN RONDELLE, PLATE	1	
20	91490-40030	NUT, CASTLE ECROU, CRENELE	1	
21	663-45952-02-EL	PIN, COTTER GOUPILLE	1	
22	663-45945-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	UR
23	6H5-45943-00-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	UR
24	6H5-45958-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	UR
25	663-45970-60-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	UR
26	663-45930-00-98	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE	1	UR
27	663-45972-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1	UR
28	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	UR
29	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	UR

FIG. 19 LOWER CASING. DRIVE 2-1 (50G)
FIG. 19 DOITIER D'HELICE, TRANSMISSION 2-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	
21	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	



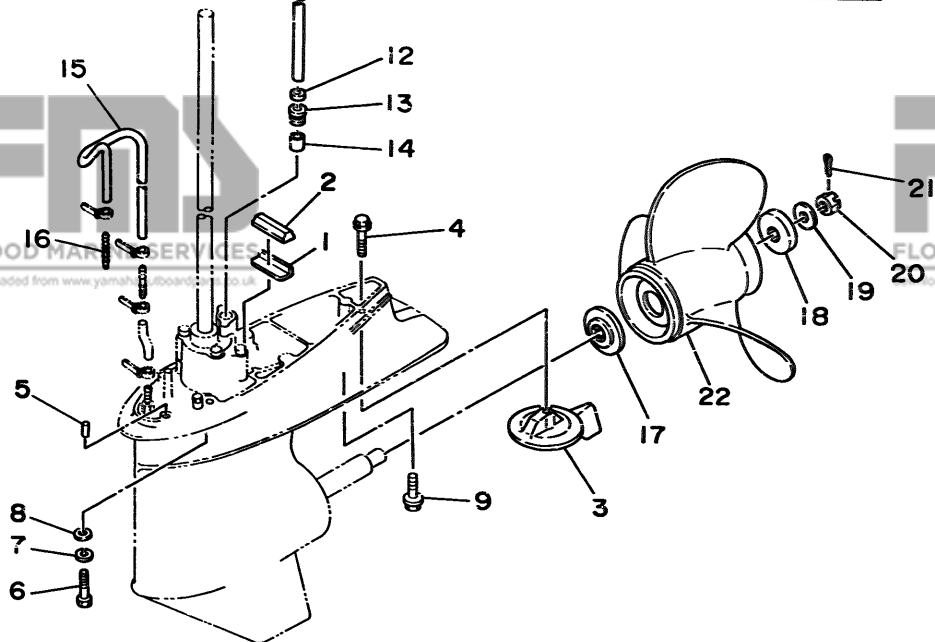
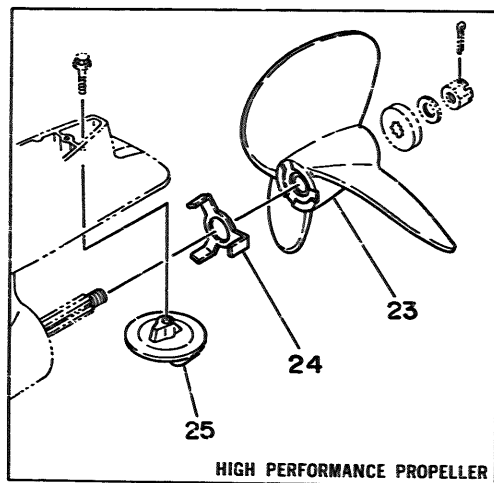


FIG. 20 LOWER CASING. DRIVE 2-2 (25B/60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45371-02	TAB-TRIM ANODE DERIVE	1	
4	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	97395-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	6H3-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	90430-12072	GASKET JOINT	1	
13	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	90445-07MF1	HOSE DURITE	1	
16	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
17	688-45987-02	SPACER ENTRETOISE	1	
18	688-45997-01	SPACER ENTRETOISE	1	
19	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	
20	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
21	91490-40030	PIN, COTTER GOUPILLE	1	
22	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	UR

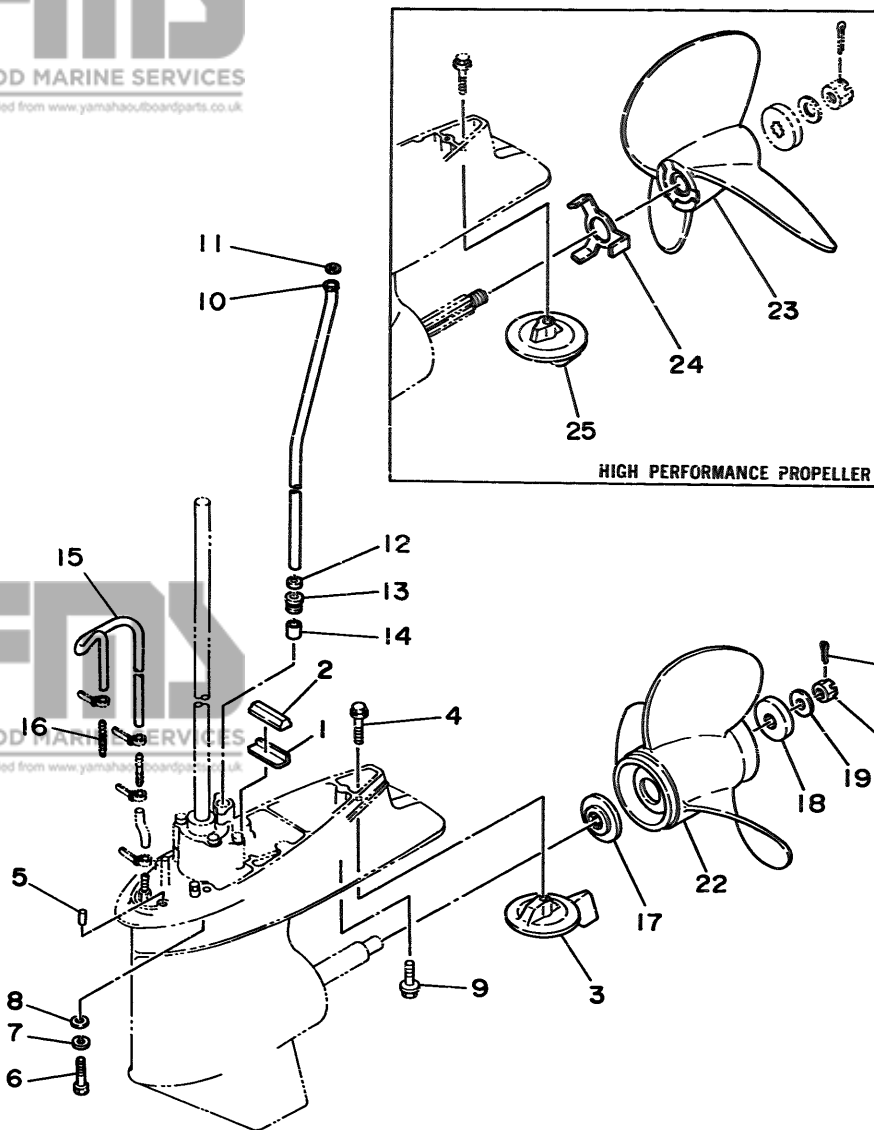


FIG. 20 LOWER CASING. DRIVE 2-2 (25B/60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE			
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
	688-45930-01-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
	HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR			
23	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
24	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	
25	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	

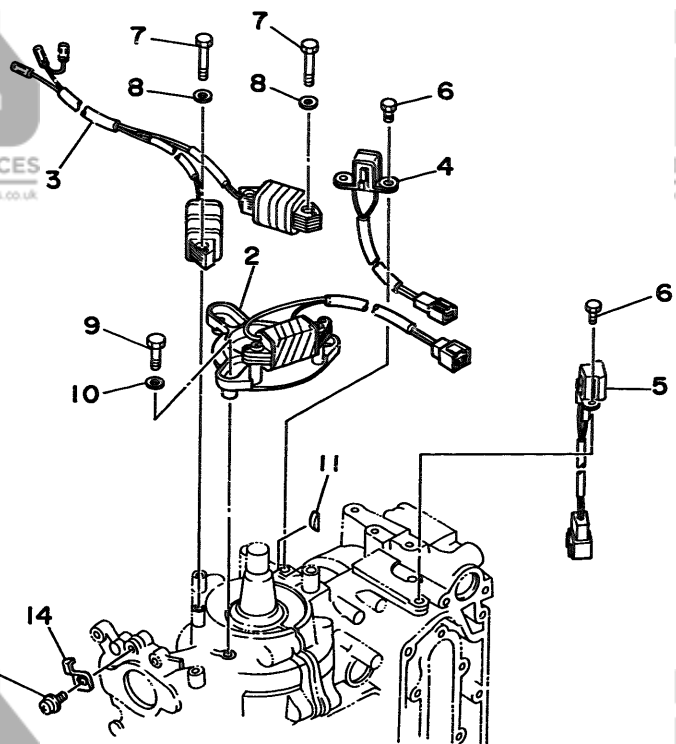
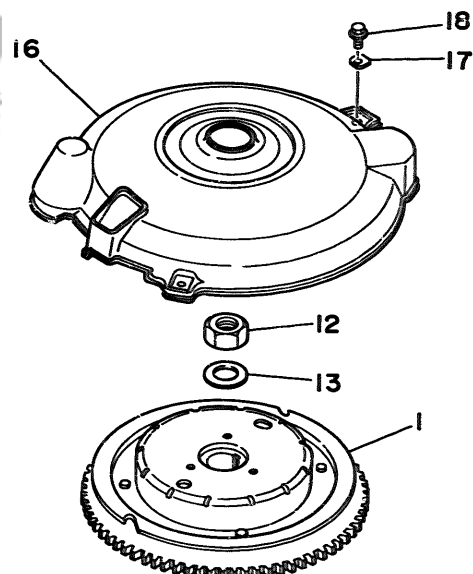


FIG. 21 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H2-85550-00	ROTOR ASSY	1	
2	6H2-85520-01	ROTOR CPLT		
		COIL, CHARGE	1	
		BOBINE, CHARGE		
3	6H2-85533-00	COIL, LIGHTING	1	
		BOBINE, ECLAIRAGE		
4	6H2-85580-01	COIL, PULSER	1	
		BOBINE, PULSEUR		
5	6H2-85895-01	CRANK POSITION SENDER	1	
		SONDE, REGLAGE DE VILEBREQUIN		
6	97395-05012	BOLT	4	
		BOULON		
7	97095-06035	BOLT	4	
		BOULON		
8	92990-06600	WASHER, PLATE	4	
		RONDELLE, PLATE		
9	97095-06025	BOLT	3	
		BOULON		
10	92990-06600	WASHER, PLATE	3	
		RONDELLE, PLATE		
11	90280-05049	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
12	90170-20137	NUT	1	
		ECROU		
13	90201-21M18	WASHER, PLATE	1	
		RONDELLE, PLATE		
14	6E5-81332-00	PLATE, TIMING	1	
		PLATEAU, ALLUMAGE		
15	97985-06210	SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE		
16	6H3-81337-01	COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT		
17	90209-06M04	WASHER	3	
		RONDELLE		
18	97885-06016	SCREW, PAN HEAD	3	
		VIS, TETE TRONCONIQUE		

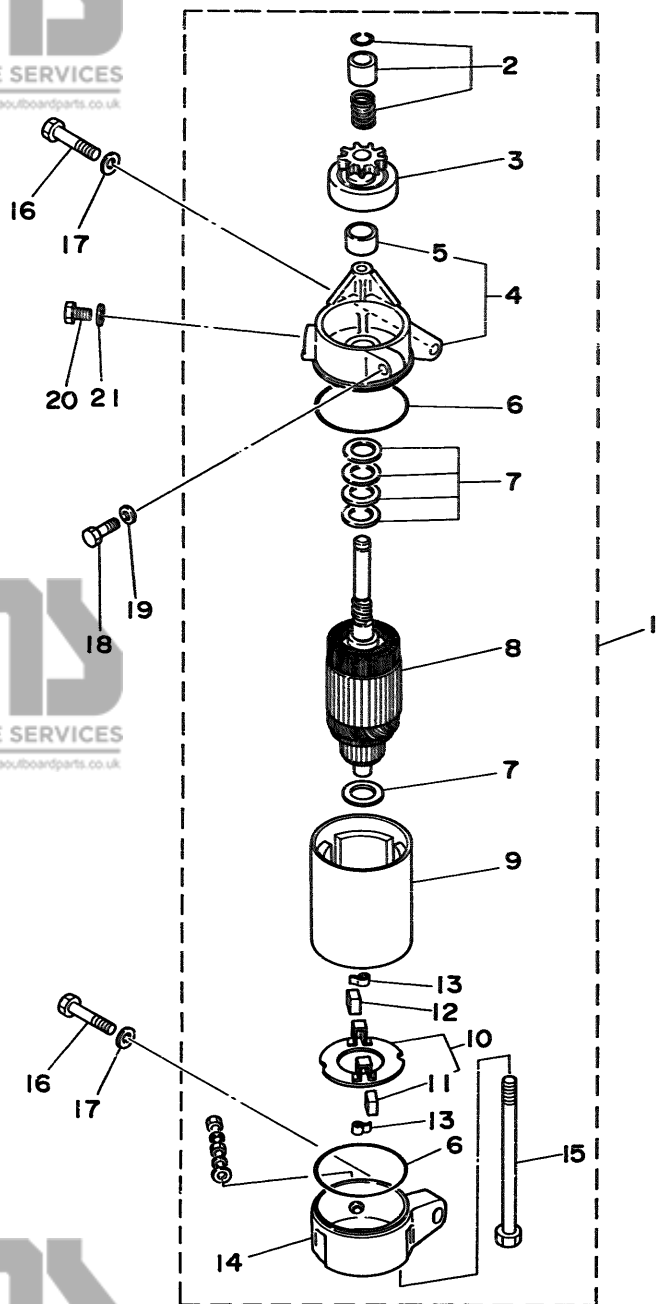


FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	6H3-81807-10	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6H3-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	
6	689-81847-11	.O-RING .JOINT TORIQUE	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	
9	6H3-81810-10	.STATOR ASSY .STATOR COMPLET	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
11	689-81812-11	..BRUSH 2 ..CHARBON	1	
12	689-81811-11	.BRUSH 1 ..CHARBON	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
14	6H3-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
15	689-81826-10	.BOLT ..BOULON	2	
16	97313-08035	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	97095-06025	BOLT BOULON	1	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
20	97313-08016	BOLT BOULON	1	
21	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

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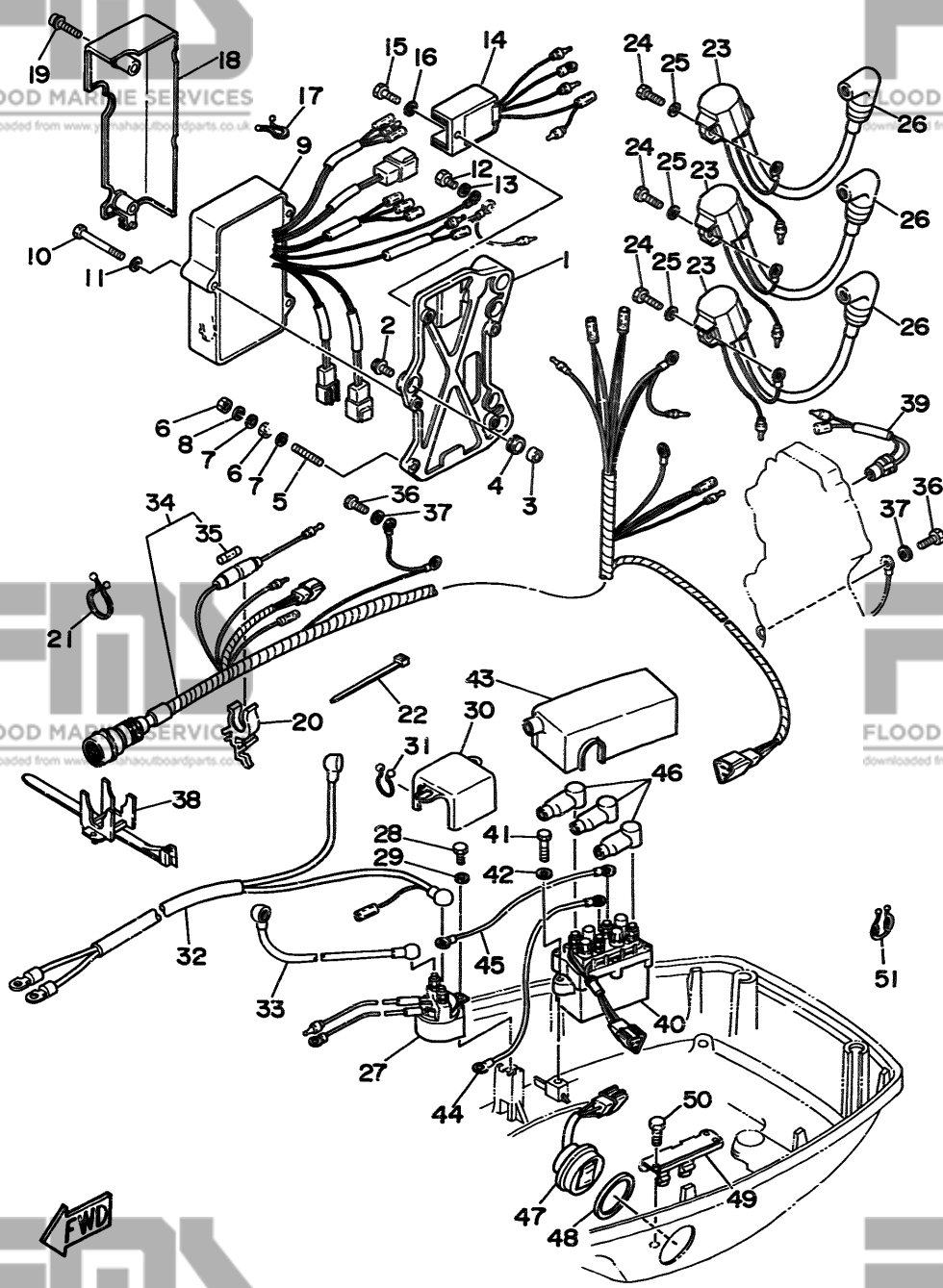


FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-85542-11-94	BRACKET SUPPORT	1	
2	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	
3	90387-06M43	COLLAR COLLERETTE	3	
4	90480-13M54	GROMMET RONDELLE CAOUTCHOUC	3	
5	90116-06M07	BOLT, STUD GOIJON	1	
6	95380-06700	NUT ECROU	2	
7	92990-06200	WASHER, PLAIN RONDELLE, PLATE	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
9	6H2-85540-03	C.D.I. UNIT ASSY BLOC C.D.I.	1	
10	97395-06050	BOLT BOULON	3	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
12	97013-06012	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	6H2-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	90464-05M16	CLAMP BRIDE	1	
18	6H3-81916-10	COVER, TERMINAL COUVERCLE, BORNE	1	
19	90159-06M01	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
20	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
21	90464-23M22	CLAMP BRIDE	1	
22	90465-13M11	CLAMP BRIDE	1	
23	697-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
24	97095-06020	BOLT BOULON	3	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
26	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
27	688-81950-10	RELAY ASSY RELAIS COMPLET	1	
28	97095-06016	BOLT BOULON	1	

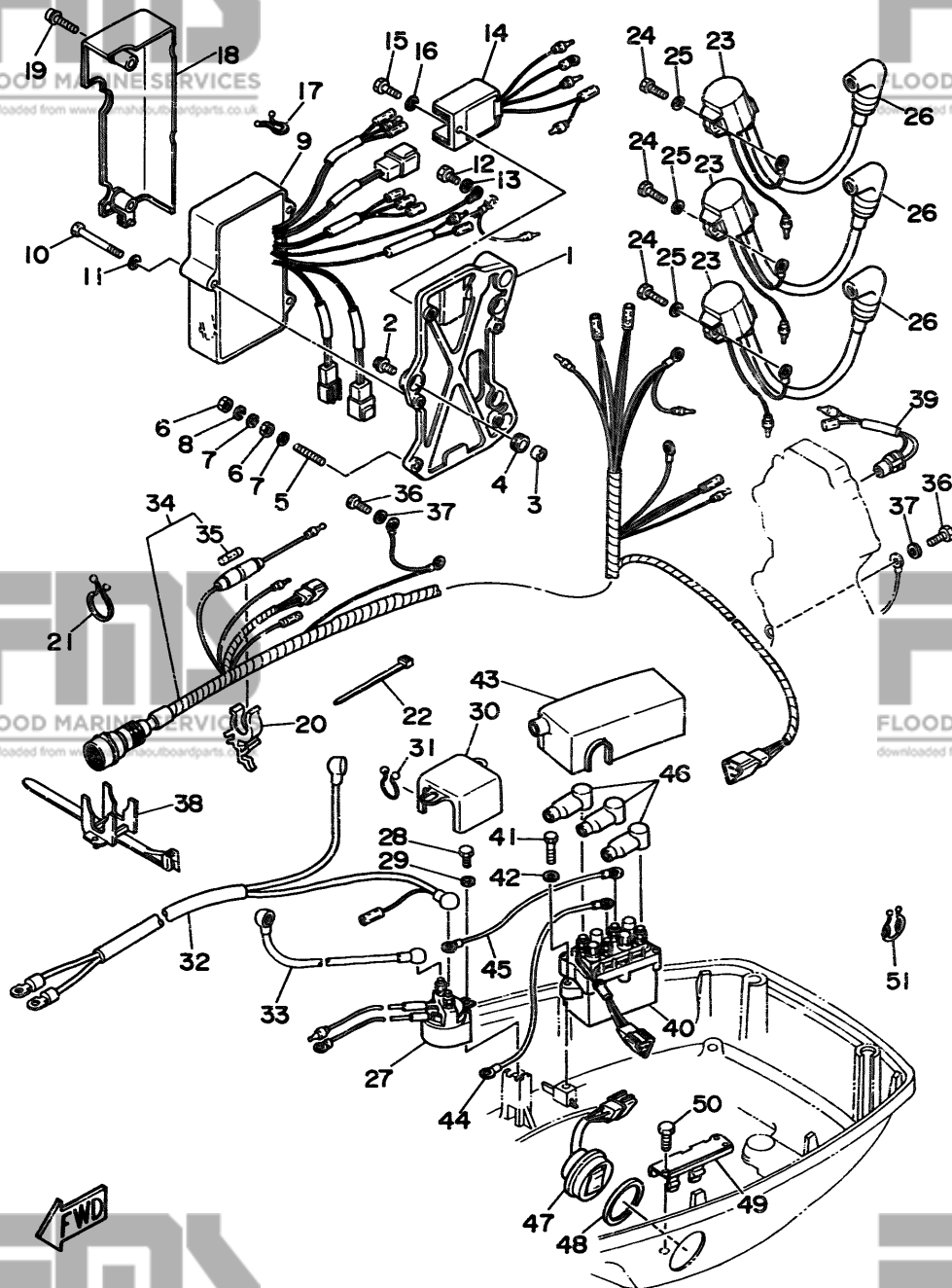


FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
30	6H3-82164-00	CASE 2 COUSSINET	1	
31	90464-16039	CLAMP BRIDE	1	
32	6H3-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
33	6H3-82117-00	WIRE, LEAD FIL	1	
34	6H2-82590-30	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR "EO" MODEL
	6H2-82590-12	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR "ETO" MODEL
35	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
36	97013-06012	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	688-82594-00	CLAMP BRIDE	1	
39	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
40	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	"ETO" MODEL
41	97095-06025	BOLT BOULON	2	"ETO" MODEL
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	"ETO" MODEL
43	6H3-82154-11	CASE CAISSE	1	"ETO" MODEL
44	6H2-81949-11	WIRE, LEAD FIL	1	"ETO" MODEL
45	6H2-81949-01	WIRE, LEAD FIL	1	"ETO" MODEL
46	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	3	"ETO" MODEL
47	6H1-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1	"ETO" MODEL
48	6E5-82587-00	GASKET JOINT	1	"ETO" MODEL
49	6E5-83614-01	BRACKET SUPPORT	1	"ETO" MODEL
50	97095-06016	BOLT BOULON	2	"ETO" MODEL
51	90464-18M14	CLAMP BRIDE	1	"ETO" MODEL

FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-02	POWER HEAD GASKET KIT KIT DE JOINTS TETE MOTRICE	1	UR 60F/70B
	62F-W0001-01	POWER HEAD GASKET KIT KIT DE JOINTS TETE MOTRICE	1	UR 25B/50G
2	6H3-11181-A0	.GASKET, CYLINDER HEAD 1	1	
3	90430-14115	.JOINT, DE CULASSE 1 .GASKET .JOINT	1	
4	6H3-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
5	6H3-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
6	6H3-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
7	6H3-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
8	93102-36M24	.OIL SEAL .JOINT SPY	1	
9	93210-46M16	.O-RING .JOINT TORIQUE	1	
10	93102-30M23	.OIL SEAL .JOINT SPY	1	
11	93106-18M01	.OIL SEAL .JOINT SPY	1	
12	93210-65M50	.O-RING .JOINT TORIQUE	1	
13	6H3-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	50G/60F/70B
14	93210-39ME4	.O-RING .JOINT TORIQUE	3	UR 60F/70B
	6H4-14198-01	.GASKET .JOINT	3	UR 50G
	62U-14198-A0	.GASKET .JOINT	1	UR 25B
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	6H3-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	6H3-13622-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
20	6H2-W0093-10	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR 25B/60F/70B
	62F-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR 50G
21	6H4-14147-00	.O-RING .JOINT TORIQUE	1	
22	93210-04228	.O-RING .JOINT TORIQUE	1	
23	6H3-14590-00	.NEEDLE VALVE ASSY .POINTEAU	1	UR 25B/60F/70B
	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	1	UR 50G

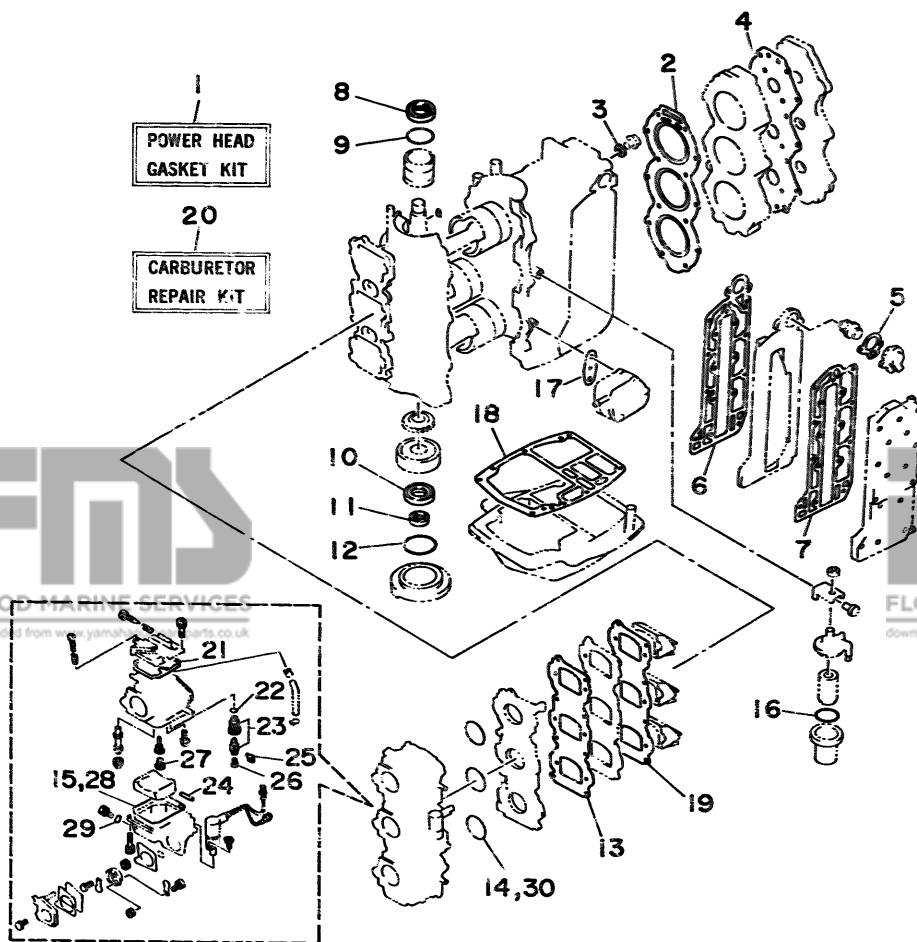
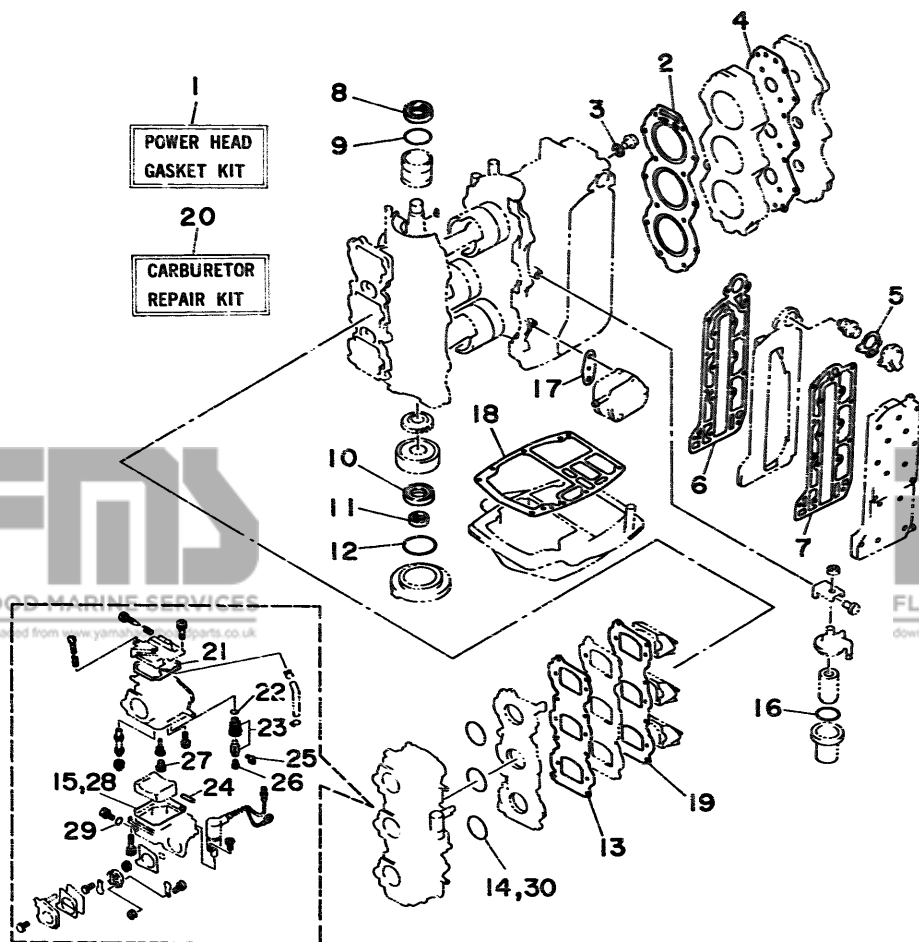


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6H4-14548-00	.PIN, FLOAT ARM	1	
25	663-14159-00	.AXE, BRAS DE FLOTTEUR	1	
26	676-14186-00	.CLIP	1	
27	676-14966-00	.JONC	1	
28	6H4-14984-00	.PIN, FLOAT	1	
29	93210-04230	.AXE, FLOTTEUR	1	
30	93210-39ME4	.CAP	1	
		.CAPUCHON	1	
		.GASKET, FLOAT CHAMBER	1	
		.JOINT, CUVE DE FLOTTEUR	1	
		.O-RING	1	
		.JOINT TORIQUE	1	UR 60F/70B
		.O-RING	1	
		.JOINT TORIQUE	1	UR 50G
		.GASKET	1	
		.JOINT	1	



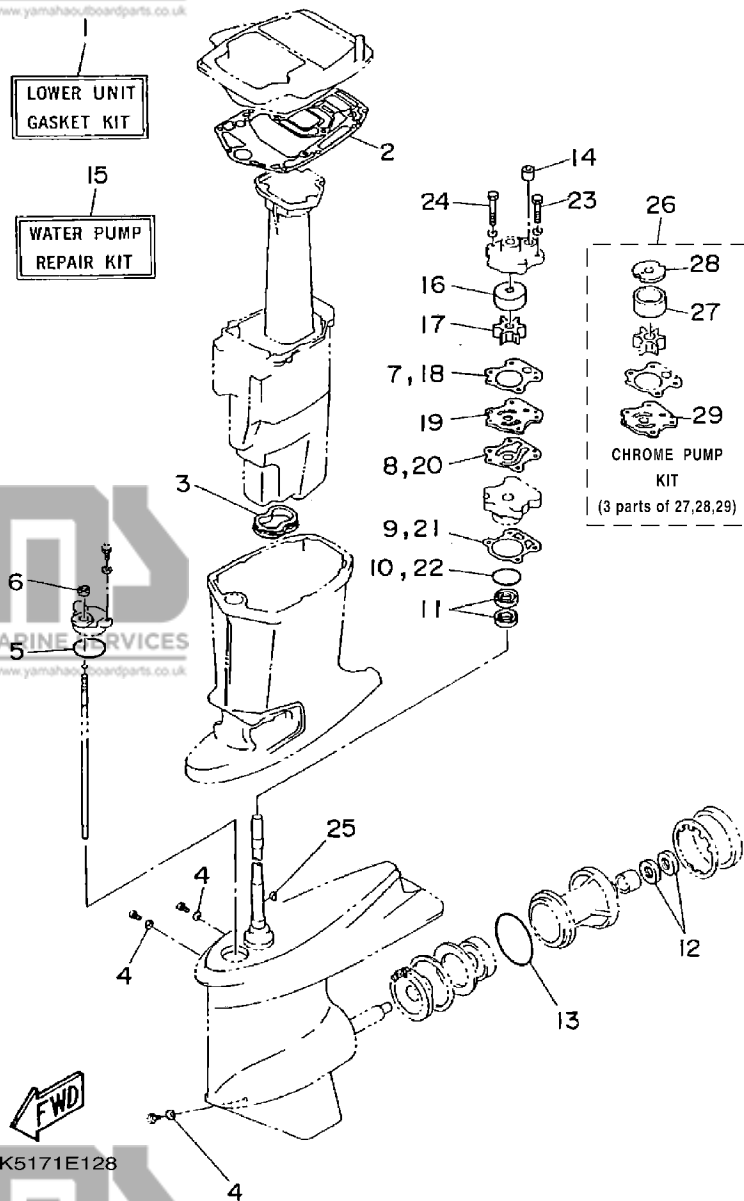


FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1 UR	
	62F-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1 UR 50G	
2	6H3-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H3-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
4	90430-08020	.GASKET .JOINT	3	
5	93210-49046	.O-RING .JOINT TORIQUE	1	
6	93106-09014	.OIL SEAL .JOINT SPY	1	
7	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
8	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR	
	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR 50G	
9	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
10	93210-46044	.O-RING .JOINT TORIQUE	1 UR	
	93210-41042	.O-RING .JOINT TORIQUE	1 UR 50G	
11	93101-23070	.OIL SEAL .JOINT SPY	2	
12	93101-25M03	.OIL SEAL .JOINT SPY	2 UR	
	93101-22067	.OIL SEAL .JOINT SPY	2 UR 50G	
13	93210-85M97	.O-RING .JOINT TORIQUE	1 UR	
	93210-66M98	.O-RING .JOINT TORIQUE	1 UR 50G	
14	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
15	6H3-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1 UR	
	62F-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1 UR 50G	
16	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
17	6H3-44352-00	.IMPELLER .TURBINE	1	
18	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
19	6H3-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1 UR	

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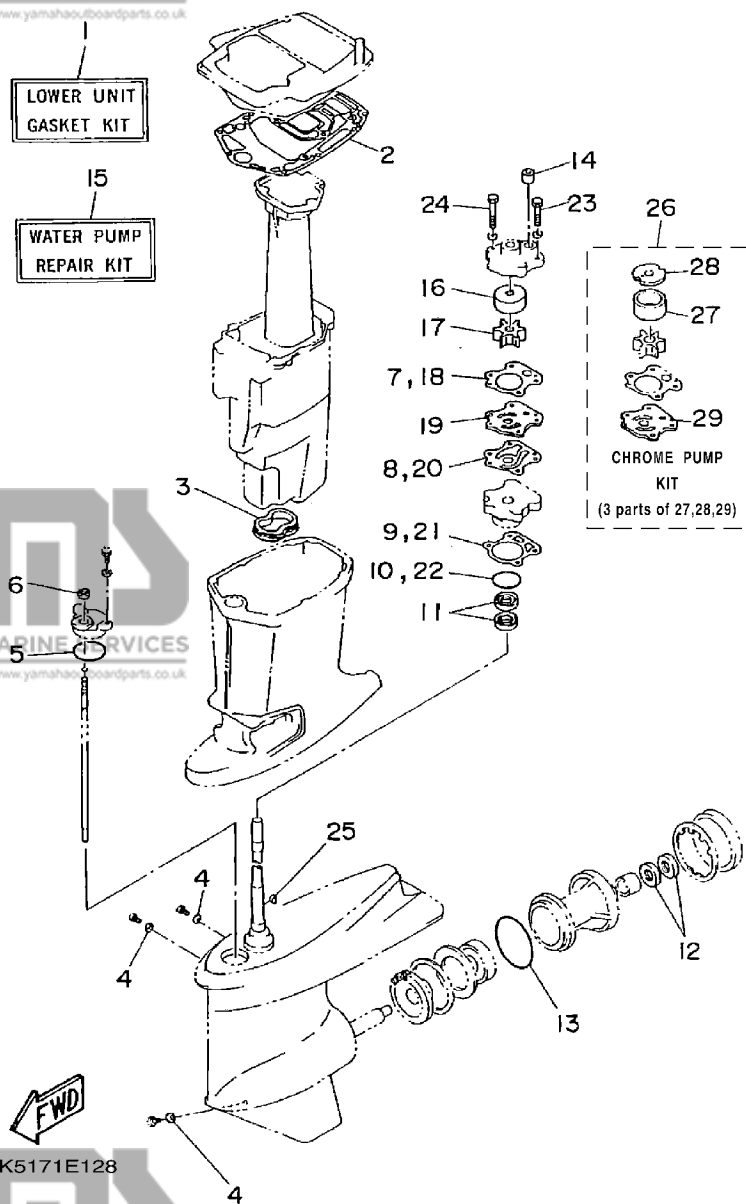


FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	663-44323-A0	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1 UR 50G	
20	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR	
	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR 50G	
21	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
22	93210-46044	.O-RING .JOINT TORIQUE	1 UR	
	93210-41042	.O-RING .JOINT TORIQUE	1 UR 50G	
23	97395-08045	.BOLT .BOULON	2	
24	97395-08055	.BOLT .BOULON	2	
25	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	5H3-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1 25B/60F/70B	
27	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
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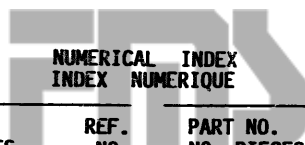
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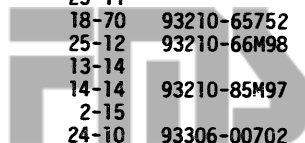
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