

**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

2B'95 (6A1)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

2B '95 (6A1)

5. Applicable Serial No. and Color Code

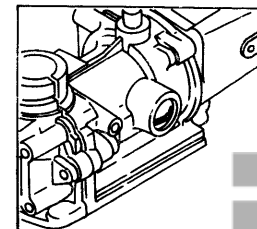
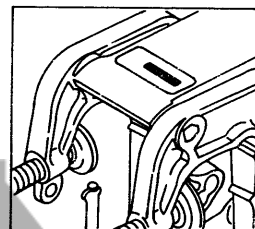
Engine Serial No. 2B : 170254 ~

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model



3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

2B'95 (6A1)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

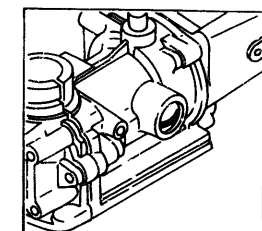
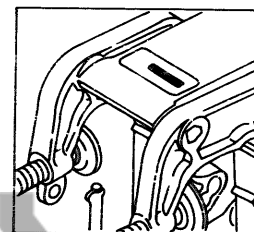
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	2B : 170254 ~
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Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
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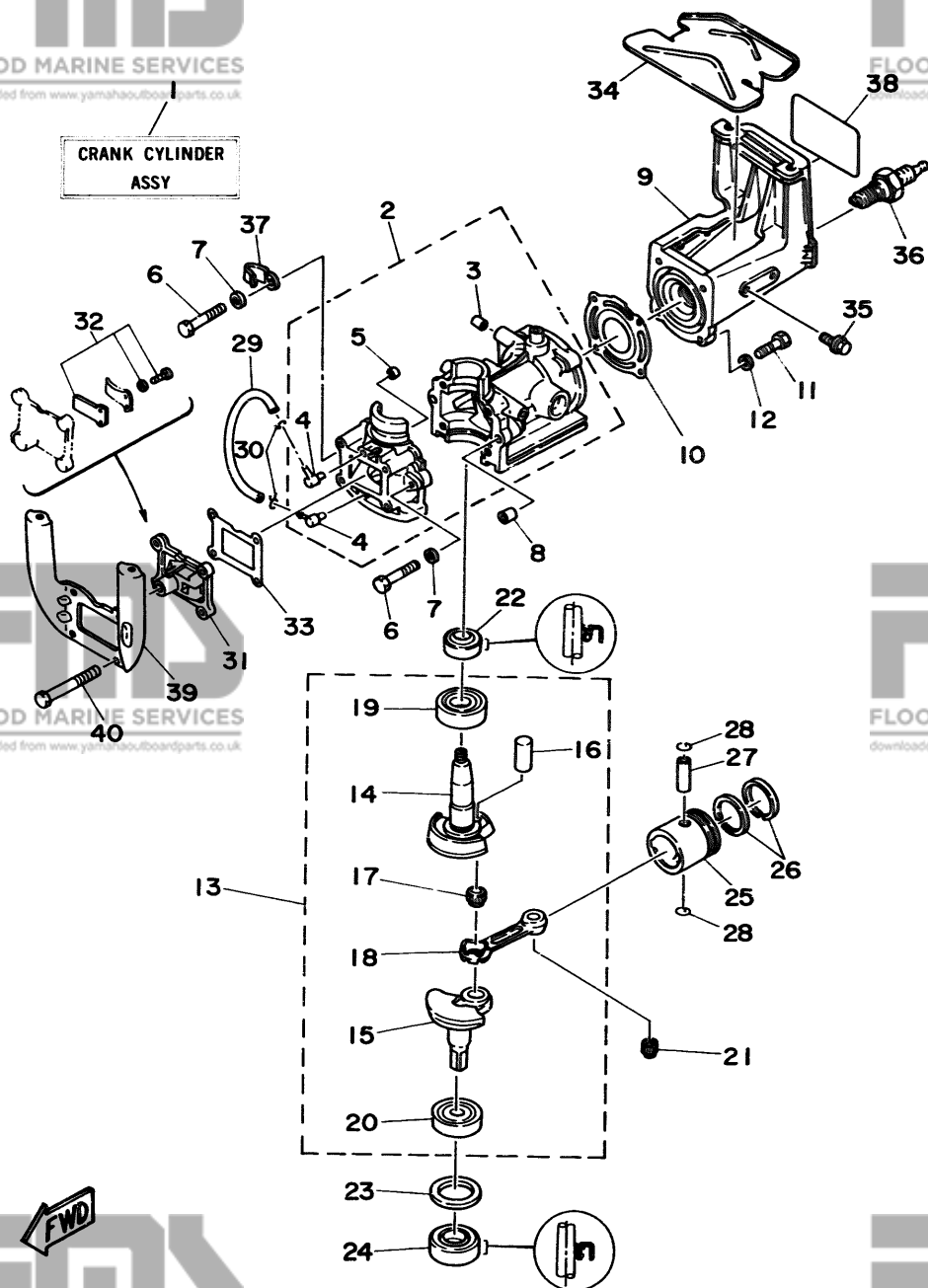


FIG. 1 CYLINDER. CRANKCASE

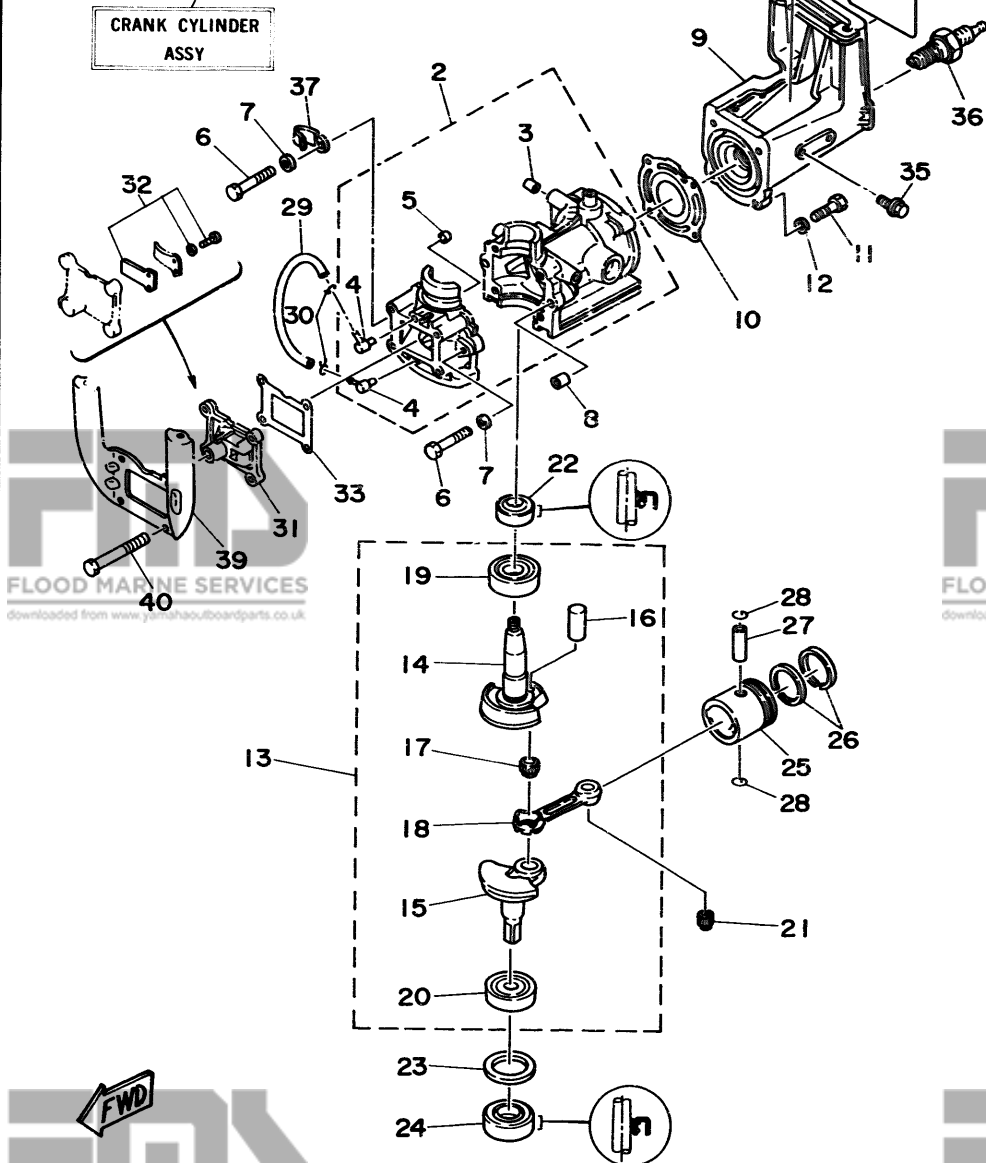
CYLINDRE. CARTER

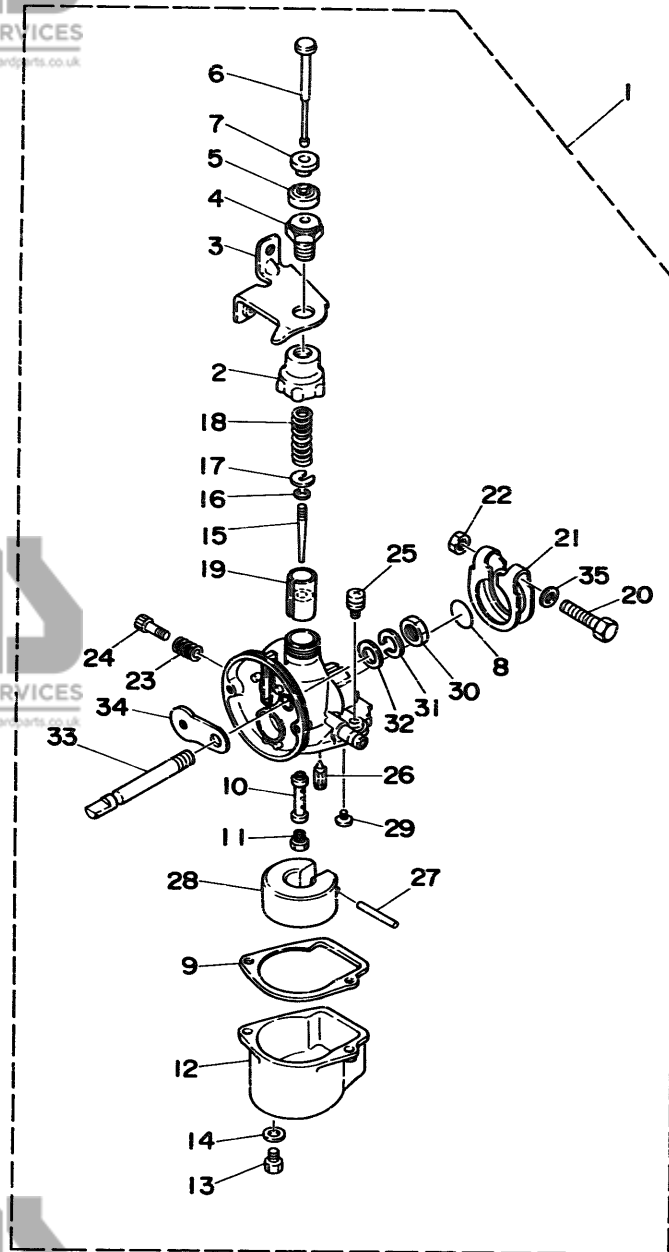
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-W0090-13	CRANK CYLINDER ASSY	1	REF.NO. 2 ~ 35
2	6A1-15100-61-94	EMBIELLAGE CYLINDRE (ENS.)	1	
3	90336-06001	CRANKCASE ASSY	1	
4	650-14485-02	CARTER DE MOTEUR COMPLET	1	
5	624-11379-00	.PLUG, TAPER	1	
6	97313-06040	.PLOT, CONIQUE	2	
7	92990-06600	.PIPE, JOINT	1	
8	99530-10014	.DURITE	1	
9	6A1-11111-02-94	.VALVE, CHECK	1	
10	6A1-11181-A0	.CLAPET	1	
11	97095-06025	BOLT	2	
12	92990-06600	BOULON	2	
13	6A1-11400-00	WASHER, PLATE	2	
14	646-11412-01	RONDELLE, PLATE	2	
15	6A1-11422-00	PIN, DOWEL	2	
16	646-11681-00	GOUJON, D'ASSEMBLAGE	1	
17	93310-31439	HEAD, CYLINDER 1	1	
18	646-11651-02	CULASSE	1	
19	93306-00409	GASKET, CYLINDER HEAD 1	1	
20	93306-30204	JOINT, DE CULASSE 1	1	
21	93310-210V1	BOLT	4	
22	93102-20108	BOULON	4	
23	90201-35300	WASHER, PLATE	4	
24	93102-15M32	RONDELLE, PLATE	4	
25	646-11631-01-98	CRANKSHAFT ASSY	1	
26	646-11635-01	VILEBREQUIN COMPLET	1	
27	646-11636-01	.CRANK 1	1	
28	646-11601-01	.MASSOLOTTE DE VILEBREQUIN	1	
29		.CRANK 2	1	
30		.MASSOLOTTE DE VILEBREQUIN	1	
31		.PIN, CRANK 1	1	
32		.MANETON, VILEBREQUIN 1	1	
33		.BEARING, CYLINDRICAL	1	
34		.ROULEMENT	1	
35		.ROD, CONNECTING	1	
36		.BIELLE NUE	1	
37		.BEARING	1	
38		.ROULEMENT	1	
39		.BEARING	1	
40		.ROULEMENT	1	
		OIL SEAL	1	
		JOINT SPY	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		OIL SEAL	1	
		JOINT SPY	1	
		PISTON (STD)	1	
		PISTON (STD)	1	
		PISTON (0.25MM O/S)	1	AP
		PISTON (0.25MM O/S)	1	AP
		PISTON (0.50MM O/S)	1	AP
		PISTON (0.50MM O/S)	1	AP
		PISTON RING SET (STD)	1	
		JEU DE SEGMENTS (STD)	1	

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	646-11601-11	PISTON RING SET (0.25MM O/S)	1	
	646-11601-21	JEU DE SEGMENTS (0.25MM O/S)	1	AP
27	646-11633-00	PIN, PISTON	1	
28	93450-11021	AXE, PISTON	2	
29	90445-07M51	CIRCLIP	1	
30	90467-06016	CIRCLIP	2	
31	6A1-13610-00	HOSE	1	
32	6A1-W0004-00	DURITE	1	
33	6A1-13621-A0	CLIP	2	
34	6A1-24141-00	JONC	1	
35	95895-06010	REED VALVE ASSY	1	
36	94702-00249	CLAPET COMPLET	1	
37	90465-08028	.REED SET	1	
38	6A1-42678-11	.JEU DE CLAPETS	1	
39	6A1-15771-00	GASKET, VALVE SEAT	1	
40	97313-06060	JOINT, SIEGE DE CLAPET	1	
		PROTECTOR, FUEL TANK	1	
		PROTECTEUR, RESERV A ESSENCE	2	
		BOLT, FLANGE	1	
		BOULON	1	
		PLUG, SPARK (NGK BR5HS)	1	
		BOUGIE D'ALLUMAGE (NGK BR5HS)	1	
		CLAMP	1	
		BRIDE	1	
		GRAPHIC, REAR	1	
		ADHESIF, ARRIERE	1	
		STAY 1	1	
		SUPPORT 1	4	
		BOLT		
		BOULON		





FWD

FIG. 2 CARBURETOR

CARBUREATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-14301-03	CARBURETOR ASSY 1 CARBUREATEUR COMPLET	1	
2	646-14158-00	.TOP, MIXING CHAMBER .DESSUS, CHAMBRE DE MELANGE	1	
3	6A1-14497-00	.STAY, THROTTLE WIRE .SUPPORT, CABLE D'ACCELERATION	1	
4	646-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
5	646-14169-00	.CAP .COUVERCLE	1	
6	6A1-14314-00	.BAR, THROTTLE .TRINGLE, ACCELERATEUR	1	
7	6A1-14163-00	.SPACER .ENTRETOISE	1	
8	646-14229-01	.O-RING .JOINT TORIQUE	1	
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
10	6A1-14341-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	
11	6A1-14343-48	.JET, MAIN (# 96) .GICLUR, PRINCIPAL (# 96)	1	
12	6A1-14381-02	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
13	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
14	646-14198-01	.GASKET .JOINT	1	
15	6A1-14116-10	.NEEDLE .AIGUILLE	1	
16	646-14137-00	.CLIP .JONC	1	
17	646-14136-00	.SEAT, SPRING .SIEGE, RESSORT	1	
18	646-14331-01	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	1	
19	646-14312-08	.VALVE, THROTTLE 1 .BOISSEAU 1	1	
20	646-14125-01	.SCREW .VIS	1	
21	6A1-14127-01	.CLIP .JONC	1	
22	6A1-14358-01	.NUT .ECROU	1	
23	6A1-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	
24	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1	
25	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
26	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1	
27	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
28	6A1-14385-00	.FLOAT .FLOTTEUR	1	

B1

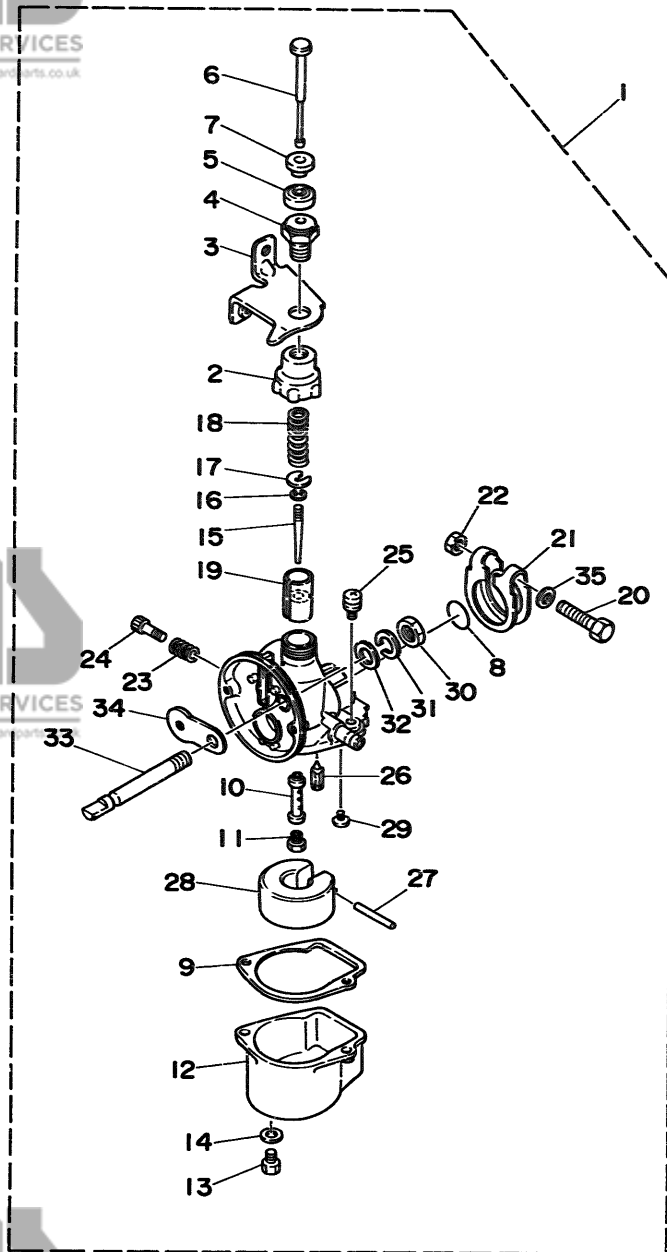


FIG. 2 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	98580-03005	.SCREW, PAN HEAD	1	
30	646-14358-00	.VIS	1	
31	6A1-14356-00	.NUT	1	
32	646-14357-00	.ECROU	1	
33	6A1-14448-00	.WASHER, SPRING	1	
34	6A1-14217-01	.RONDELLE	1	
35	92990-05600	.WASHER, PLAIN	1	
		.RONDELLE PLATE	1	
		.LEVER, CHOKE VALVE	1	
		.LEVIER, VOLET DE STARTER	1	
		.VALVE, CHOKE	1	
		.CLAPET DE STARTER	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	1	

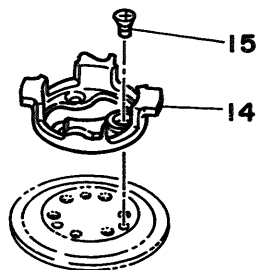
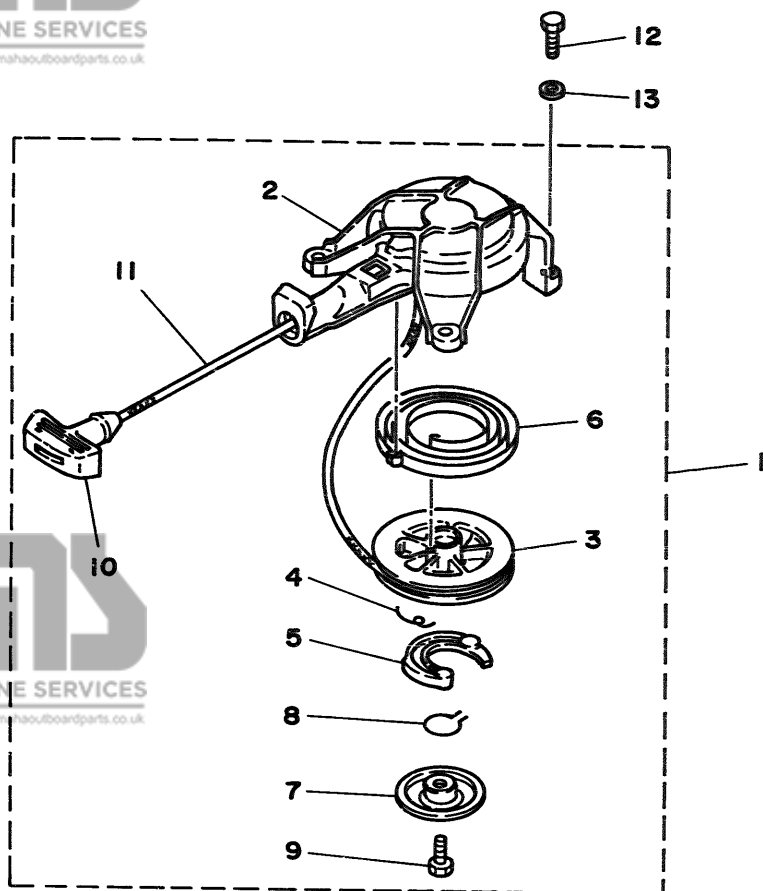


FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-15710-00	STARTER ASSY DEMARREUR COMPLET	1	
2	6A1-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6A1-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6A1-15767-00	.SPRING .RESSORT	1	
5	6A1-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
6	6A1-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
7	7G5-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
9	97013-06012	.BOLT .BOULON	1	
10	6A1-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
11	*	.WIRE (L:1300MM) .FIL (L:1300MM)	1	
12	97095-06016	BOLT BOULON	3	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
14	6A1-15723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
15	98703-06012	SCREW, FLAT HEAD VIS	3	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.3M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.3M.

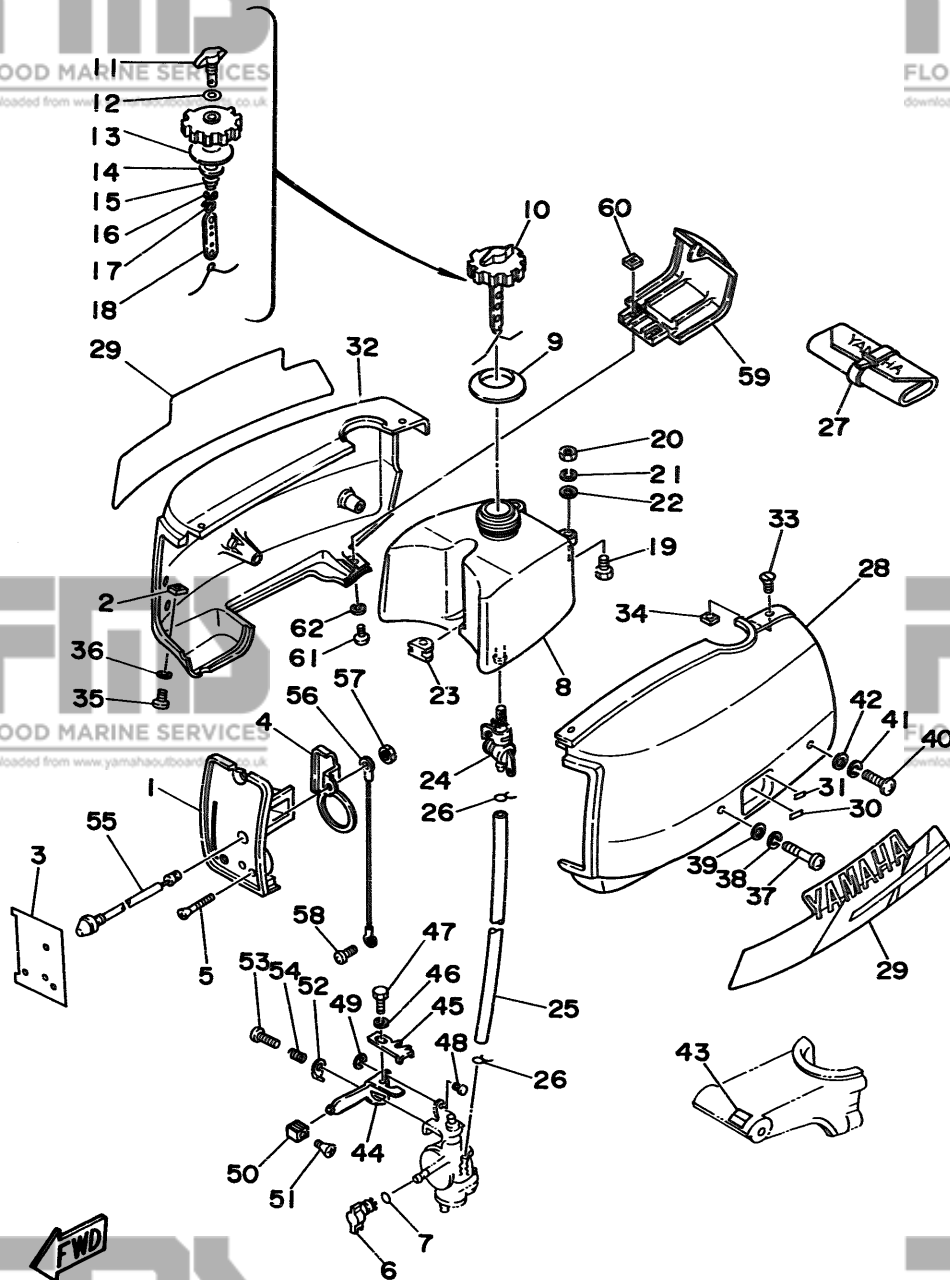


FIG. 4 COMLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-14441-02	SILENCER, INTAKE 2	1	
2	90173-05M00	SILENCIEUX 2, ADMISSION	2	
3	6A1-42677-01	NUT, SQUARE	1	
4	6A1-14442-00	ECROU, CARRE	1	
5	98780-04035	GRAPHIC, FRONT	1	
6	6A1-41271-00	ADHESIF, AVANT	1	
7	93210-08M29	SPACER	1	
8	6A1-24110-01	ENTRETOISE	2	
9	6A1-24198-00	SCREW, FLAT HEAD	1	
10	6A1-24610-01	VIS A TETE FRAISEE	1	
11	6A1-24631-00	NOB, CHOKE	1	
12	90430-04005	BOUTON DE STARTER	1	
13	90430-14117	O-RING	1	
14	646-24615-01	JOINT TORIQUE	1	
15	90501-10374	FUEL TANK COMP.	1	
16	92907-04200	RESERVOIRE A ESSENCE	1	
17	90501-10260	SEAT, RUBBER	1	
18	646-24241-00	SIEGE, CAOUTCHOUC	1	
19	97080-06018	CAP ASSY	1	
20	95380-06600	BOUCHON	1	
21	92995-06100	.SCREW, AIR	1	
22	90201-06M30	.VIS, AIR	1	
23	6A1-24181-00	.GASKET	1	
24	6A1-24500-02	.JOINT	1	
25	6A1-24311-00	.GASKET	1	
26	90467-08004	.JOINT	1	
27	656-W281C-02	.GASKET, PLATE 1	1	
28	6A1-42741-11	.JOINT 1, PLAQUE	1	
29		.SPRING, COMPRESSION	1	
30		.RESSORT, COMPRESSION	1	
31		.WASHER	1	
32		.RONDELLE	1	
33		.SPRING, COMPRESSION	1	
34		.RESSORT, COMPRESSION	1	
35		.INDICATOR 1	1	
36		.INDICATEUR 1	1	
37		BOLT	2	
38		BOULON	2	
39		NUT	2	
40		ECROU	2	
41		WASHER, SPRING	2	
42		RONDELLE, GROWER	2	
43		WASHER, PLATE	2	
44		RONDELLE, PLATE	1	
45		DAMPER, LOCATING 1	1	
46		SILENT-BLOC	1	
47		FUEL COCK ASSY 1	1	
48		ROBINET A ESSENCE	1	
49		PIPE, FUEL 1	1	
50		DURITE A ESSENCE	2	
51		CLIP	1	
52		JONC	1	
53		TOOL KIT	1	
54		TROUSSE A OUTILS	1	
55		APRON	1	
56		CAPOT LATERAL	1	

B4

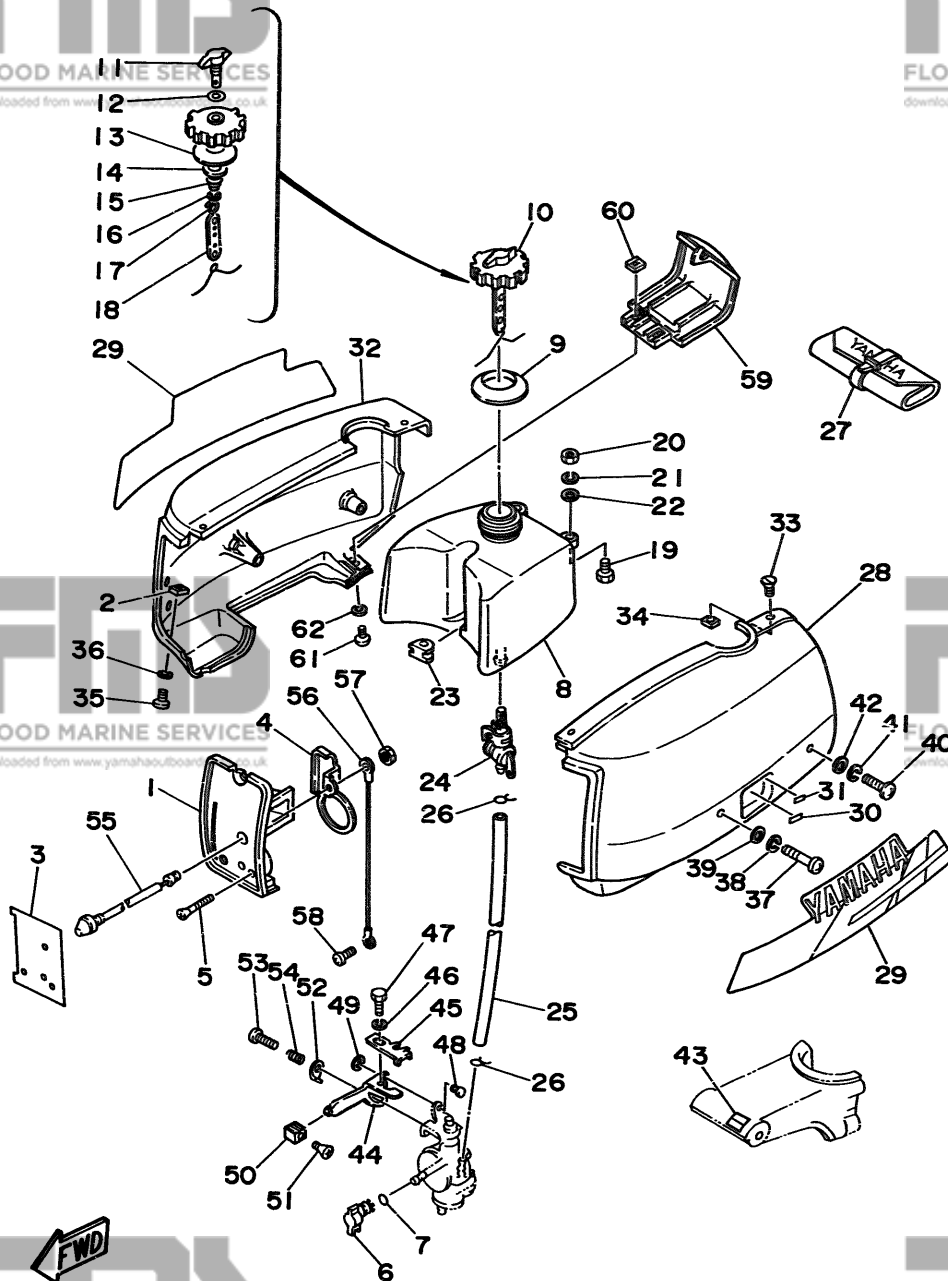


FIG. 4 COMLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A1-W0070-50	GRAPHIC SET	1	
30	6A1-24153-50	JEU DIEMBLEMES		
31	6A1-24154-50	INDICATOR, COCK	1	FOR EUROPE
32	6A1-42771-11	INDICATEUR, ROBINET		
33	98780-05012	INDICATOR, SHIFT	1	FOR EUROPE
34	90183-05M00	TEMOIN, INVERSION		
35	98580-05010	APRON	1	
36	92990-05600	CAPOT LATERAL		
37	98580-06040	SCREW, FLAT HEAD	2	
38	92995-06100	VIS A TETE FRAISEE		
39	92990-06600	NUT, SPRING	2	
40	98580-06025	ECROU, RESSORT		
41	92995-06100	SCREW, PAN HEAD	2	
42	92990-06600	VIS		
43	6A1-42792-01	WASHER, PLATE	2	
44	6A1-41212-01	RONDELLE, PLATE	2	
45	6A1-41211-00	SCREW, PAN HEAD	2	
46	92990-05100	VIS		
47	97095-05010	WASHER, SPRING	2	
48	6A1-14365-00	RONDELLE, GROWER	1	
49	99080-04600	WASHER, PLATE	1	
50	6A1-41637-00	RONDELLE, PLATE	1	
51	98780-03010	MARK (100 : 1)	1	
52	6A1-41223-00	ETIQUETTE (100 : 1)	1	
53	97895-05025	ARM, ACCEL.	1	
54	90501-12M16	BRAS	1	
55	6A1-82550-02	LINK, ACCEL.	1	
56	6A1-82541-00	BIELLE, ACCELERATION	1	

B5

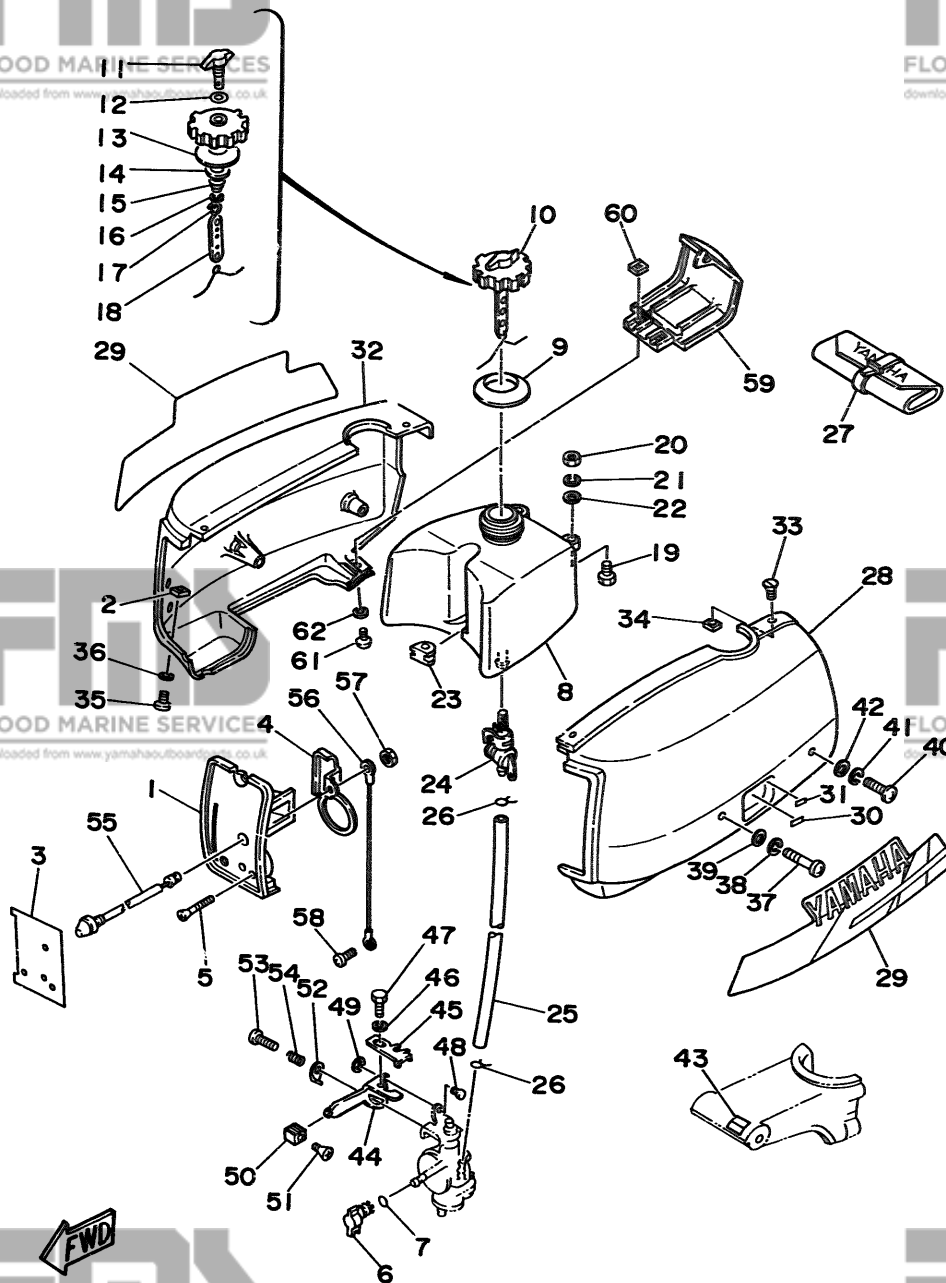


FIG. 4 COWLING. FUEL

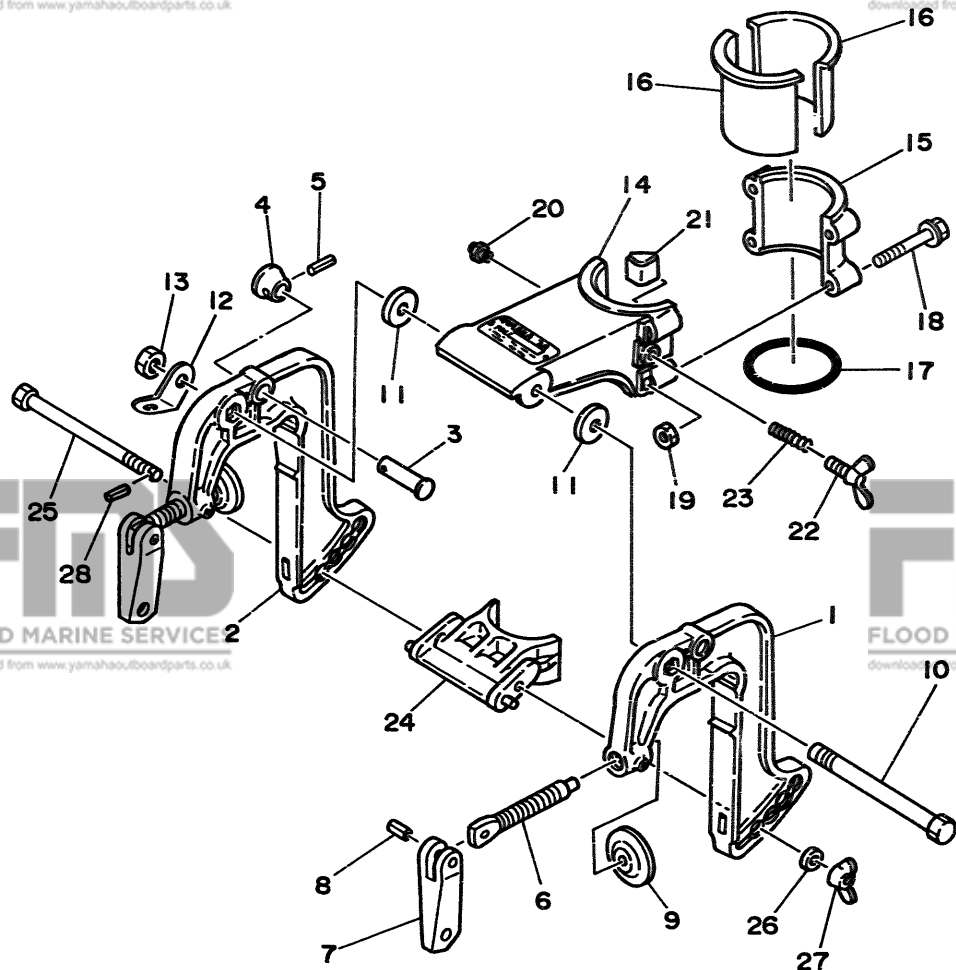
CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	95380-08700	NUT	1	
58	97980-05108	ECROU		
		SCREW, WITH WASHER	1	
59	6A1-82375-11	VIS, AVEC RONDELLE		
		COVER, PLUG CAP	1	
60	90183-05M00	COUVERCLE, CAPUCHON BOUGIE		
		NUT, SPRING	2	
61	98580-05010	ECROU, RESSORT		
		SCREW, PAN HEAD	2	
62	92990-05600	VIS		
		WASHER, PLATE	2	
		RONDELLE, PLATE		

FIG. 5 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6A1-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	6A1-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
4	6A1-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
5	91690-30014	PIN, SPRING AGRAFFE	1	
6	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
7	6E0-43118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
8	90254-04M00	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
9	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
10	90101-08217	BOLT BOULON	1	
11	90202-08022	WASHER, PLATE RONDELLE, PLATE	2	
12	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	95380-08600	NUT ECROU	1	
14	6A1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
15	6A1-43312-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
16	646-42537-01	BUSHING, PIVOT SHAFT COUSSINET	2	
17	93210-46044	O-RING JOINT TORIQUE	1	
18	90119-06M98	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
19	95380-06600	NUT ECROU	4	
20	93700-06M03	NIPPLE, GREASE PION	1	
21	646-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	90122-06004	BOLT, WING BOULON, A OREILLES	1	
23	90501-12272	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
24	6A1-43351-00	RECEIVER, THRUST SILENT-BLOC, BUTEE	1	
25	6A1-43371-00	BOLT, RECEIVER BOULON, RECEPTEUR	1	
26	90201-06040	WASHER, PLATE RONDELLE, PLATE	1	
27	90175-06008	NUT, WING ECROU, A OREILLES	1	
28	91690-20006	PIN, SPRING AGRAFFE	1	



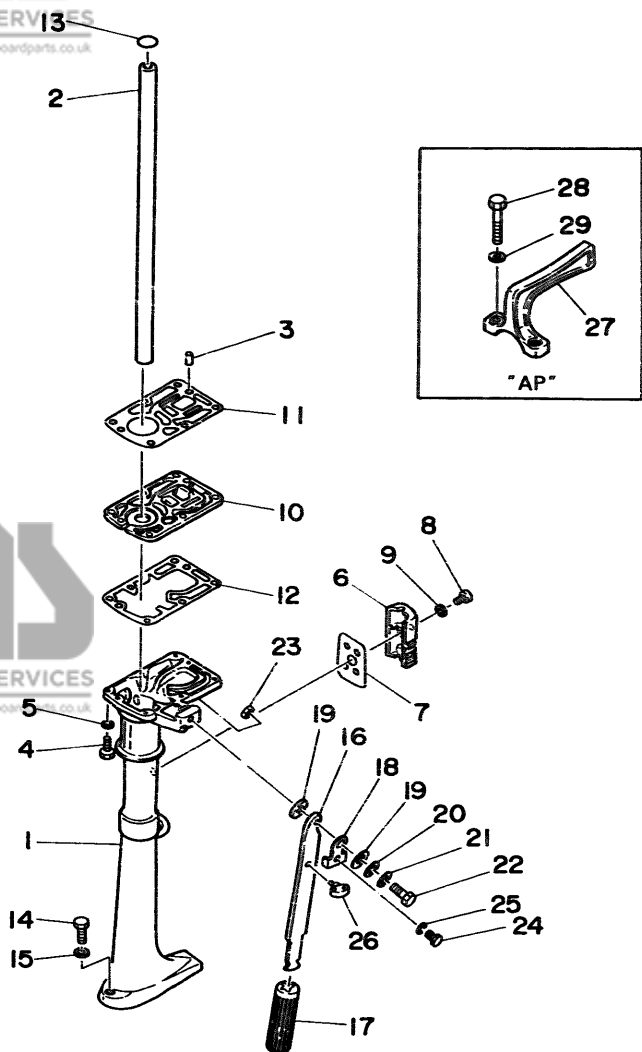


FIG. 6 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-45111-02-4D	CASING, UPPER FOURREAU	1	
2	6A1-45113-00	GASKET, UPPER CASING	1	
3	93605-15065	JOINT, TUBE D'ARBRE		
4	97095-06025	PIN, DOWEL	2	
5	92990-06600	AXE		
6	6A1-45151-00	BOLT	6	
7	6A1-45115-00	BOULON		
8	98580-06016	WASHER, PLATE	6	
9	92990-06600	RONDELLE, PLATE		
10	6A1-41137-00-5B	COVER, UPPER CASING	1	
11	6A1-41613-A0	CAPUCHON, FOURREAU		
12	646-14623-A1	GASKET, UPPER CASING	1	
13	93210-19123	JOINT, TUBE D'ARBRE		
14	97095-06030	JOINT TORIQUE	1	
15	92990-06600	BOLT	1	
16	6A1-42111-00-4D	BOULON		
17	646-42119-02	WASHER, PLATE	1	
18	6A1-42181-00	RONDELLE, PLATE		
19	90201-09117	WASHER, PLATE	2	
20	92990-08200	RONDELLE, PLATE		
21	92990-08100	WASHER, PLAIN	1	
22	90101-08M11	RONDELLE, PLATE		
23	95380-08600	WASHER, SPRING	1	
24	97095-06010	RONDELLE, GROWER		
25	92995-06100	BOLT	1	
26	646-42591-00	BOULON		
27	646-42121-00-94	NUT	1	
28	97395-06055	ECROU		

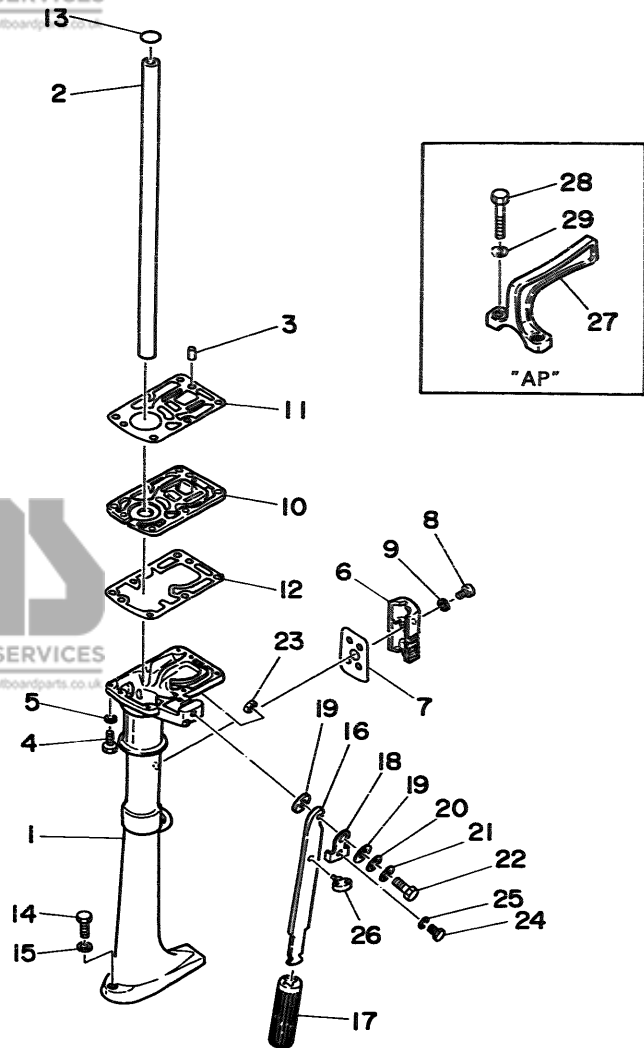


FIG. 6 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92995-06100	WASHER, SPRING RONDELLE, GROWER	2 AP	

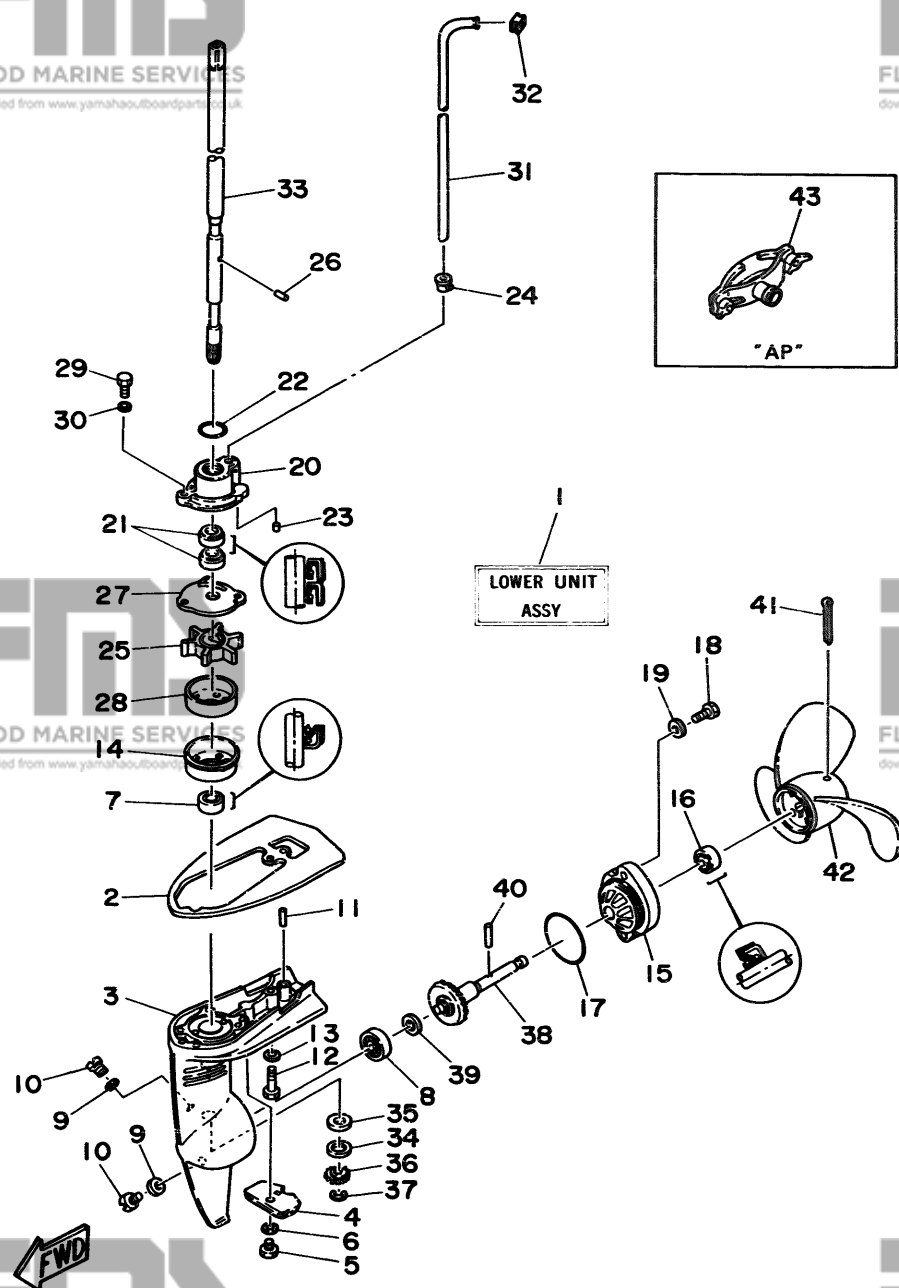


FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-45300-03-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 3 ~ 10, 14 ~ 30, 33 ~ 39)	1	
2	6A1-45181-00-4D	PLATE PLAQUETTE	1	
3	6A1-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
4	6L5-45251-02	ANODE	1	
5	95895-06012	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	93103-11051	OIL SEAL JOINT SPY	1	
8	93306-00001	BEARING ROULEMENT	1	
9	90430-08020	GASKET JOINT	2	
10	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
11	93605-18M04	PIN, DOWEL AXE	2	
12	97095-06030	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	6A1-44325-00	PROTECTOR, OIL SEAL PROTECTEUR, JOINT D'HUILE	1	
15	6A1-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
16	93103-10052	OIL SEAL JOINT SPY	1	
17	93210-42101	O-RING JOINT TORIQUE	1	
18	97390-06014	BOLT BOLT (624)	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6A1-44312-01-94	COVER, WATER PUMP HOUSING COUVERCLE	1	
21	93101-11M44	OIL SEAL JOINT SPY	2	
22	93210-19123	O-RING JOINT TORIQUE	1	
23	93604-09068	PIN, DOWEL CLAVETTE	2	
24	646-44366-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
25	646-44352-01	IMPELLER TURBINE	1	
26	93604-09066	PIN, DOWEL CLAVETTE	1	

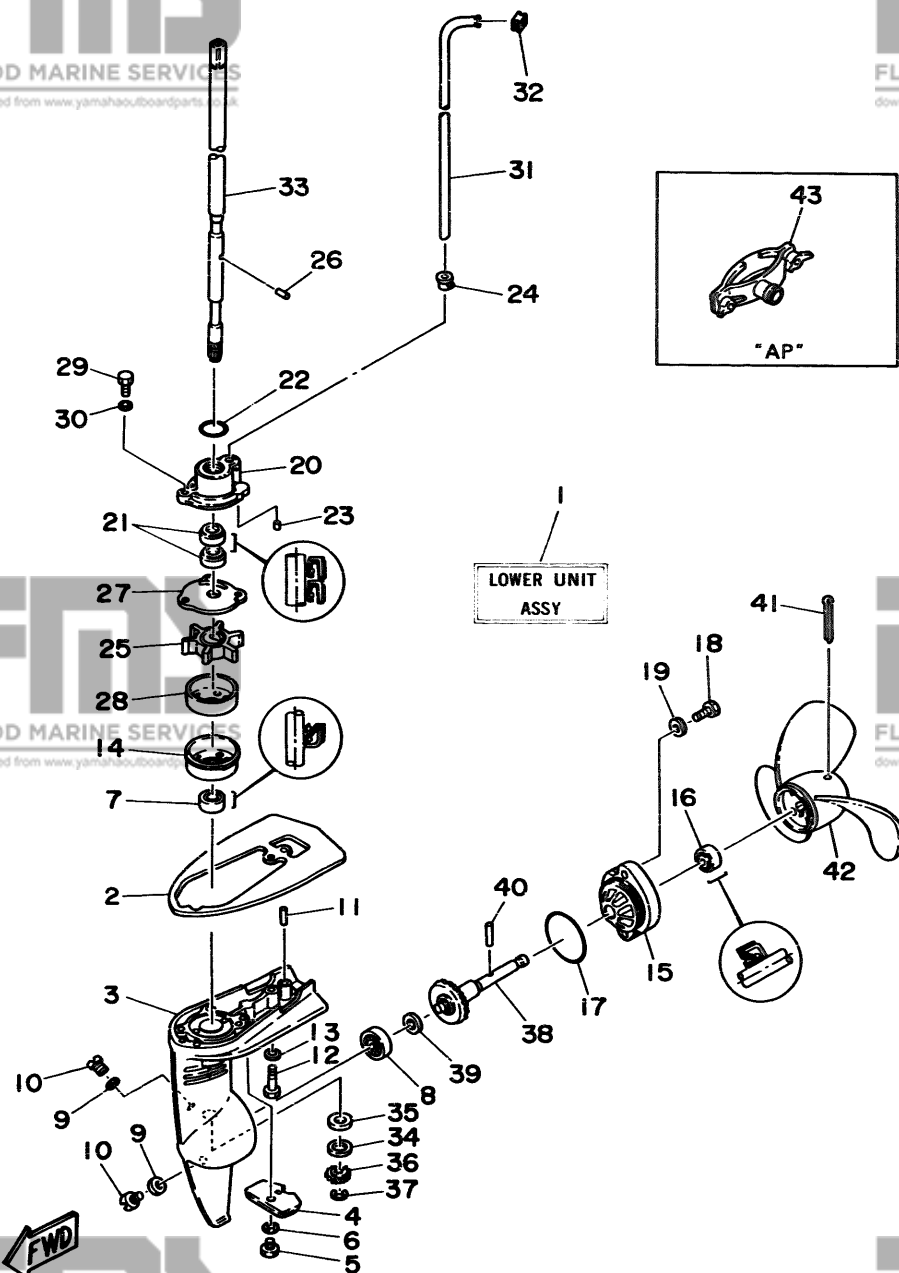


FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	646-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
28	646-44322-00	INSERT, CARTRIDGE CUVETTE	1	
29	97395-05016	BOLT BOULON	2	
30	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
31	6A1-44361-00	TUBE, WATER TUBE D'EAU	1	
32	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
33	6A1-45510-01	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	
34	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	
35	646-45534-00-03	SHIM (T:0.3MM) CALE (T:0.3MM)	1 UR	
	646-45534-00-04	SHIM (T:0.4MM) CALE (T:0.4MM)	1 UR	
	646-45534-00-05	SHIM (T:0.5MM) CALE (T:0.5MM)	1 UR	
36	646-45551-00	PINION PIGNON D'ATTAQUE	1	
37	99009-06600	CIRCLIP CIRCLIP	1	
38	646-45560-00	GEAR PIGNON	1	
39	646-45567-00-03	SHIM (T:0.3MM) CALE (T:0.3MM)	1 UR	
	646-45567-00-04	SHIM (T:0.4MM) CALE (T:0.4MM)	1 UR	
	646-45567-00-05	SHIM (T:0.5MM) CALE (T:0.5MM)	1 UR	
40	90250-03M10	PIN, STRAIGHT GOUPILLE, DROITE	1	
41	91490-30040	PIN, COTTER GOUPILLE	1	
42	6A1-45943-00	PROPELLER (3X7-1/4"X4"-A) HELICE (3X7-1/4"X4"-A)	1 UR	
	646-45942-01-EL	PROPELLER (3X7-1/4"X5-1/2"-A) HELICE (3X7-1/4"X5-1/2"-A)	1 UR	
	646-45944-01-EL	PROPELLER (3X7-1/4"X4-1/2"-A) HELICE (3X7-1/4"X4-1/2"-A)	1 UR	
43	646-28193-00	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP	

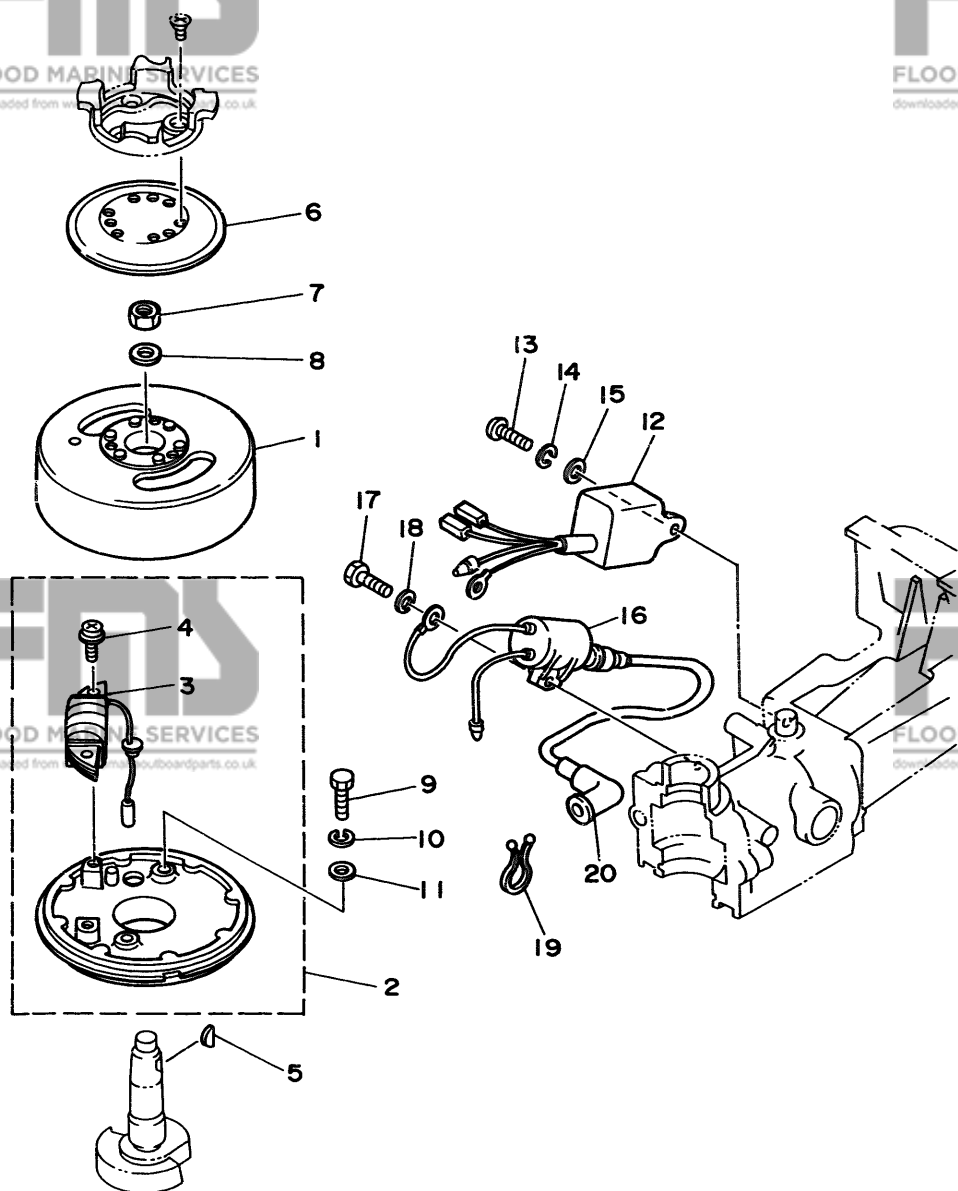


FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-85550-00	ROTOR ASSY	1	
2	6A1-85560-00	ROTOR CPLT	1	
3	6A1-85520-00	BASE ASSY	1	
4	97885-05020	ENS. FLASQUE	1	
5	90280-04M06	.COIL, CHARGE	1	
6	6A1-81362-00	.BOBINE, CHARGE	1	
7	90170-10M33	.SCREW, PAN HEAD	2	
8	92990-10100	.VIS, TETE TRONCONIQUE	1	
9	97095-06030	KEY, WOODRUFF	1	
10	92995-06100	CLAVETTE, DEMI-LUNE	1	
11	92990-06600	COVER, HOLE	1	
12	6A1-85540-00	COUVERCLE, TROU	1	
13	97885-06016	NUT	1	
14	92990-06600	ECROU	1	
15	92995-06100	WASHER, SPRING	1	
16	6A1-85570-00	RONDELLE, GROWER	1	
17	97095-06020	BOLT	2	
18	92995-06100	BOULON	2	
19	90465-18147	WASHER, SPRING	2	
20	6G1-82370-20	RONDELLE, GROWER	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		C.D.I. UNIT ASSY	1	
		BLOC C.D.I.	1	
		SCREW, PAN HEAD	1	
		VIS, TETE TRONCONIQUE	1	
		WASHER, SPRING	1	
		RONDELLE, GROWER	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		IGNITION COIL ASSY	1	
		BOBINE D'ALLUMAGE (ENS.)	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CLAMP	1	
		BRIDE	1	
		PLUG CAP ASSY	1	
		ANTIPARASITE	1	

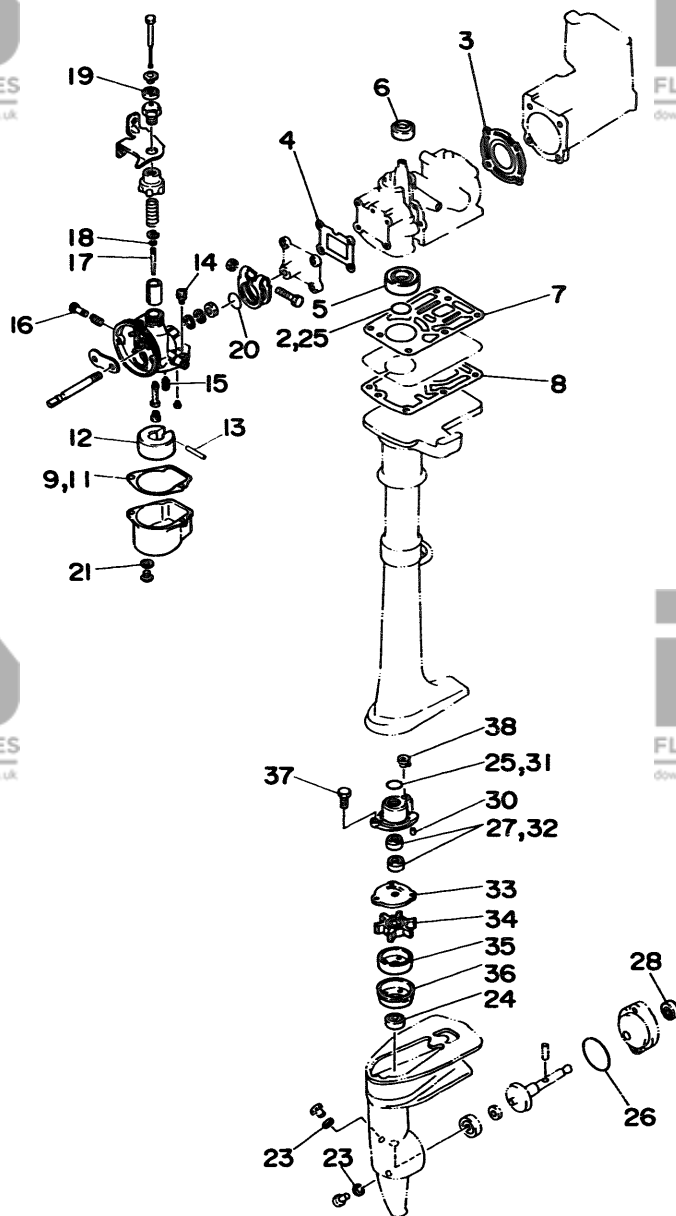


FIG. 9 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-W0001-02	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	
2	93210-08M29	.O-RING .JOINT TORIQUE	1	
3	6A1-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	6A1-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
5	93102-20108	.OIL SEAL .JOINT SPY	1	
6	93102-15M32	.OIL SEAL .JOINT SPY	1	
7	646-14623-A1	.GASKET, EXHAUST PIPE .JOINT	1	
8	6A1-14613-A0	.GASKET, EXHAUST PIPE .JOINT DE COUDE D'ECHAPPEMENT	1	
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
10	6A1-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
11	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
12	6A1-14385-00	.FLOAT .FLOTTEUR	1	
13	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
14	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
15	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1	
16	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1	
17	6A1-14116-10	.NEEDLE .AIGUILLE	1	
18	646-14137-00	.CLIP .JONC	1	
19	646-14169-00	.CAP .COUVERCLE	1	
20	646-14229-01	.O-RING .JOINT TORIQUE	1	
21	646-14198-01	.GASKET .JOINT	1	
22	6A1-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
23	90430-08020	.GASKET .JOINT	2	
24	93103-11051	.OIL SEAL .JOINT SPY	1	
25	93210-19123	.O-RING .JOINT TORIQUE	2	
26	93210-42101	.O-RING .JOINT TORIQUE	1	
27	93101-11M44	.OIL SEAL .JOINT SPY	2	
28	93103-10052	.OIL SEAL .JOINT SPY	1	

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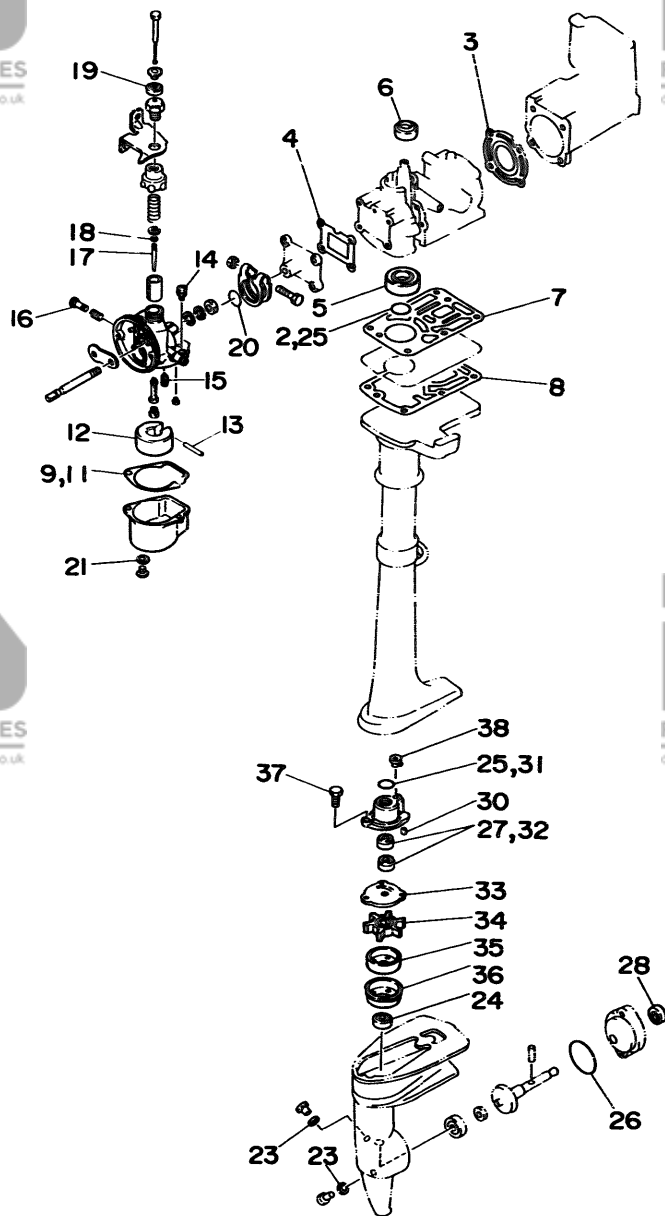


FIG. 9 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A1-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
30	93604-09068	.PIN, DOWEL .CLAVETTE	2	
31	93210-19123	.O-RING .JOINT TORIQUE	1	
32	93101-11M44	.OIL SEAL .JOINT SPY	2	
33	646-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
34	646-44352-01	.IMPELLER .TURBINE	1	
35	646-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
36	6A1-44325-00	.PROTECTOR, JIL SEAL .PROTECTEUR, JOINT D'HUILE	1	
37	97390-05016	.BOLT .BOLT (624)	2	
38	646-44366-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	

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