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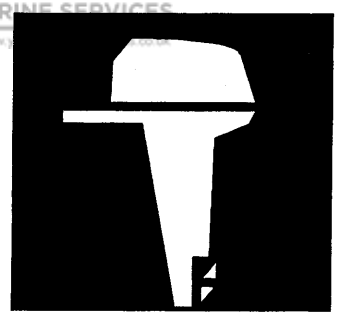

PARTS CATALOGUE
CATALOGO DE REPUESTOS

150A '95 (6G4)
175A '95 (6G5)
200A '95 (6G6)
L150A '95 (6K0)
L200A '95 (6K1)

YAMAHA GENUINE Parts & Accessories

1T6G5-200S1

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FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

150A '95 (6G4) , 175A '95 (6G5)
200A '95 (6G6) , L150A '95 (6K0) , L200A '95 (6K1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

   EXAMPLE
   CARBURETOR ASSY
   . JET, PILOT
   . NOZZLE, MAIN

4. Number of component for assembly

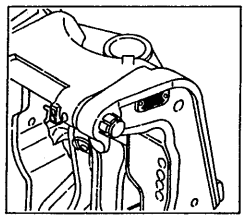
   The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

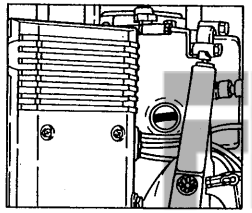
   EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	150AET	L : 302511 ~
		UL : 700982 ~
	175AET	L : 302044 ~
		UL : 700695 ~
	200AET	L : 306354 ~
		UL : 703184 ~
	L150AET	UL : 750245 ~
	L200AET	UL : 751135 ~





Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

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PROLOGO

Este Catálogo de Respuetos corresponde a las piezas para el(los) modelo(s) del recuadro siguiente. Al formular el pedido de repuestos, se ruega citar este Catálogo de Repuestos y especificar correctamente los números de parte y los nombres de parte.

150A '95 (6G4) , 175A '95 (6G5) 200A '95 (6G6) , L150A '95 (6K0) , L200A '95 (6K1)

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios Yamaha.

2. Abreviaciones

   En este Catálogo de Repuestos se emplean las siguientes abreviaciones.

"UR"	Usar el número de partes especificado
"UN"	Usar la cantidad necesaria
"AP"	Piezas sustitutivas
"OS"	Sobre Tamaño
"LM"	Fabricación local (Partes necesarias que se pedirán localmente)
"M"	Modelo de arranque manual
"E"	Modelo de arranque eléctrico
"PTT"	Modelo de asiento e inclinación asistidos
"H/T"	Modelo de inclinación hidráulica
"M/T"	Modelo de inclinación manual
"T.H/D"	Modelo de control de caña de timon

3. Las piezas suministradas como conjunto se describen con un punto (.) que precede al nombre de la pieza como se indica a continuación.

   EJEMPLO
   CONJUNTO CARBURADOR
   . INYECTOR, piloto
   . BOQUILLA, principal

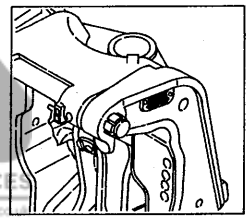
4. Cantidad de componentes de un conjunto
   La numeración que aparece a la derecha de cada descripción, indica la cantidad de piezas por cada unidad de conjunto.

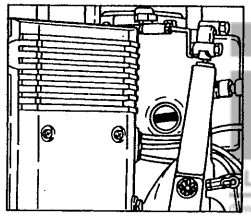
   EJEMPLO

PIEZAS NO.	DESCRIPCION	CANT.	OBSERVACION
6E0-85500-70	MAGNETO C.D.I COMPLETO	1	
6E0-85550-70	. ROTOR COMPLETO	1	
6E0-15723-00-94	. . POLEA DE ARRANQUE	1	

5. Números de Serie y Códigos de Color aplicables

No. de Serie del motor	150AET	L	: 302511	~
		UL	: 700982	~
	175AET	L	: 302044	~
		UL	: 700695	~
	200AET	L	: 306354	~
		UL	: 703184	~
	L150AET	UL	: 750245	~
	L200AET	UL	: 751135	~





Código de Color	Nombre del Color	Abreviación
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6 Debe tenerse en cuenta que las ilustraciones sirven como guia para la búsqueda de las referencias y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de Taller correspondiente.

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		INDICE NUMERICO	

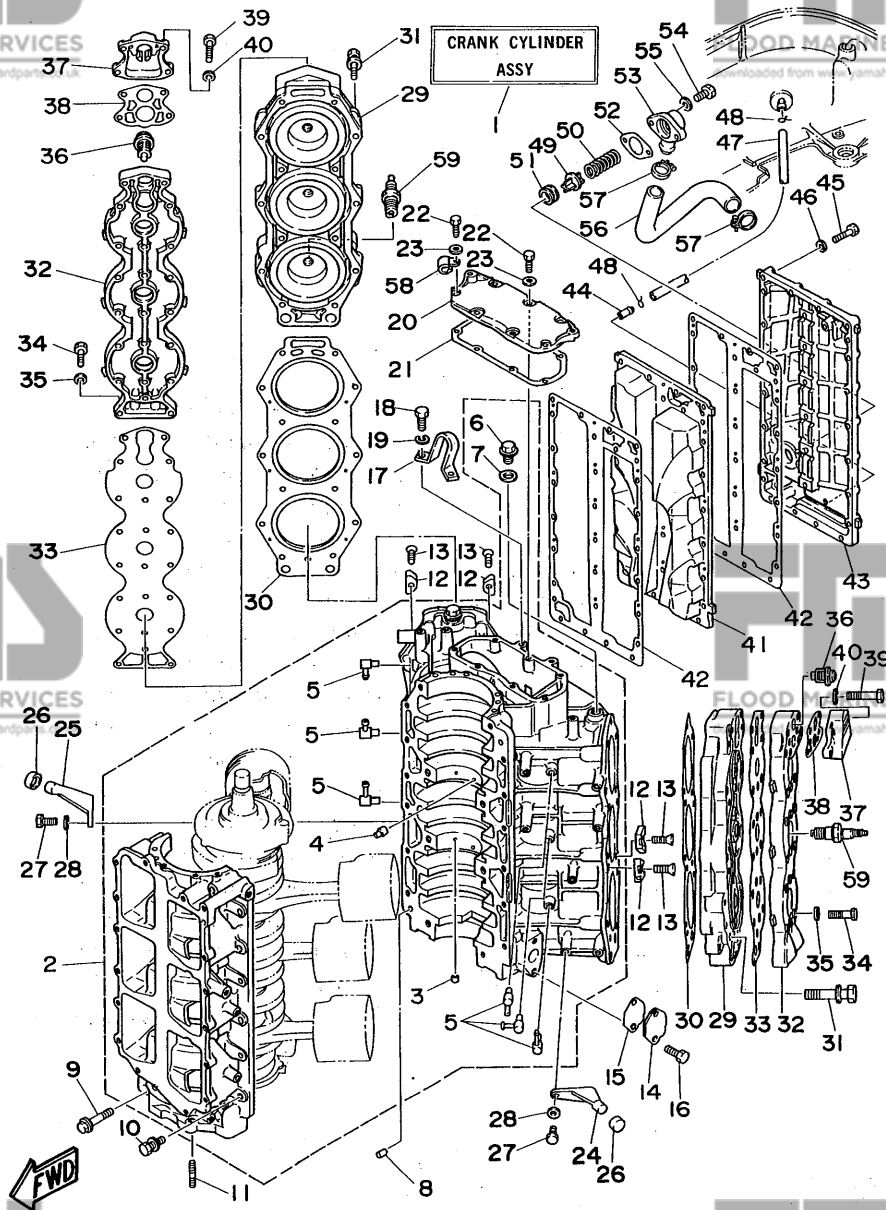

FIG. 1 CYLINDER. CRANKCASE — CYLINDRO. CARTER

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G4-W0090-31-4D	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO (REF.NO. 2 ~ 58, FIG. 2, REF.NO. 1 ~ 27)	1	UR 150A/L150A
	6G6-W0090-07-4D	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO (REF.NO. 2 ~ 58, FIG. 2, REF.NO. 1 ~ 27)	1	UR 175A/200A/L200A
2	6R2-15100-00-94	CRANKCASE ASSY CARTER COMPLETO	1	UR 150A/L150A
	6R3-15100-00-94	CRANKCASE ASSY CARTER COMPLETO	1	UR 175A/200A/L200A
3	624-11379-00	.VALVE, CHECK .VALVULA DE CONTROL	2	
4	663-11518-01	.LOCK, BEARING .SEGURO BALERO	2	
5	646-11370-00	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	6	
6	90340-14M00	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	2	
7	90430-14115	.GASKET .JUNTA	2	
8	93608-12063	PIN, DOWEL PASADOR DE CLAVIJA	2	
9	90105-10M20	BOLT, WASHER BASED TORNILLO CON ARANDELA	8	
10	90119-08M23	BOLT, WITH WASHER TORNILLO CON ARANDELA	12	
11	90116-08M45	BOLT, STUD ESPARRAGO	2	
12	6E5-11325-00	ANODE ANODO	8	
13	98780-04015	SCREW, FLAT HEAD TORNILLO CABEZA PLANA	8	
14	6R3-1131M-00	COVER CUBIERTA	1	
15	6R3-11397-01	GASKET EMPAQUE	1	
16	97095-06016	BOLT PERNO	2	
17	6E5-11119-00	HANGER, ENGINE SOPORTE DEL MOTOR	1	
18	97313-08020	BOLT TORNILLO DE HEXAGONAL	2	
19	92990-08100	WASHER, SPRING ARANDELA PLANA	2	
20	6E5-11371-00-9M	COVER CUBIERTA 1	1	
21	6E5-11381-00	GASKET 1 EMPAQUE 1	1	
22	97095-06020	BOLT PERNO	7	
23	92990-06600	WASHER, PLATE ARANDELA PLANA	7	
24	6E5-42761-00-94	STOPPER RETEN 1	1	

A6

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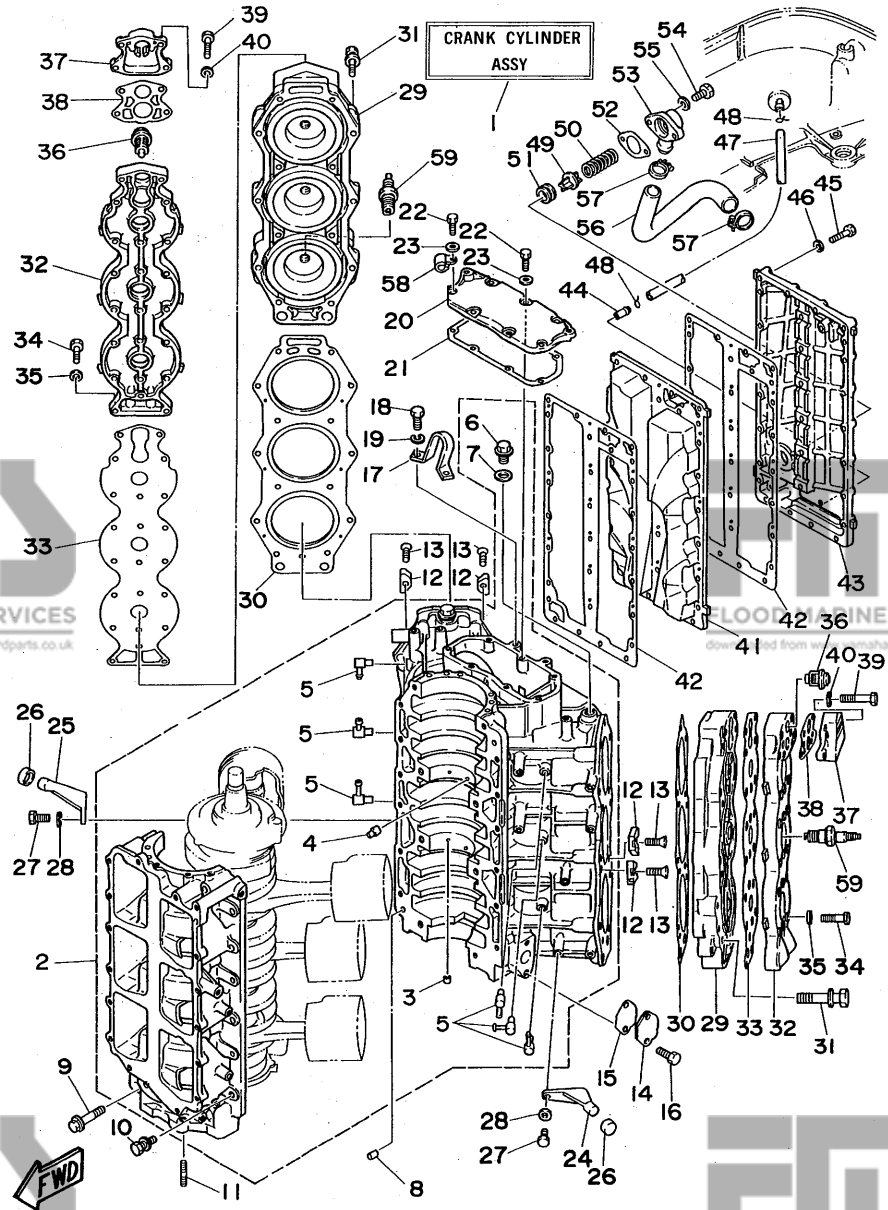

FIG. 1 CYLINDER. CRANKCASE — CYLINDRO. CARTER

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
25	6E5-42762-00-94	STOPPER RETEN 2	1	
26	663-44533-00	DAMPER, UPPER MOUNT RUBBER AMORTIGUADOR SUPERIOR	2	
27	97095-06020	BOLT PERNO	4	
28	92990-06600	WASHER, PLATE ARANDELA PLANA	4	
29	6G4-11111-02-94	HEAD, CYLINDER 1 CULATA CILINDRO 1	2	UR 150A/L150A
	6G5-11111-03-94	HEAD, CYLINDER 1 CULATA CILINDRO 1	2	UR 175A/200A/L200A
30	6G5-11181-A0	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	2	
31	90119-08M21	BOLT, WITH WASHER TORNILLO CON ARANDELA	28	
32	6G5-11191-00-9M	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	2	
33	6G5-11193-A0	GASKET, HEAD COVER 1 EMPAQUE	2	
34	97095-06030	BOLT PERNO	36	
35	92990-06600	WASHER, PLATE ARANDELA PLANA	36	
36	6E5-12411-20	THERMOSTAT TERMOSTAT	2	
37	6G5-12413-00-9M	COVER, THERMOSTAT CUBIERTA TERMOSTATO	2	
38	688-12414-A1	GASKET, COVER EMPAQUE	2	
39	97313-06045	BOLT TORNILLO DE HEXAGONAL	8	
40	92990-06600	WASHER, PLATE ARANDELA PLANA	8	
41	6G5-41111-00-9M	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	
42	6G5-41112-A1	GASKET, EXHAUST INNER COVER EMPAQUE	2	
43	6R3-41113-00-9M	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	
44	650-24378-00	PIPE, JOINT 4 TUBO DE UNION 4	1	
45	97013-06035	BOLT PERNO	29	
46	92990-06600	WASHER, PLATE ARANDELA PLANA	29	
47	6E5-24312-00	PIPE 2 TUBO 2	1	
48	90467-08004	CLIP PRESILLA	2	
49	6G5-12416-00	VALVE, PRESSURE CONTROL VALVULA DE CONTROL DE PRESION	1	
50	90501-16M11	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
51	90480-20M05	GROMMET TAPON	1	

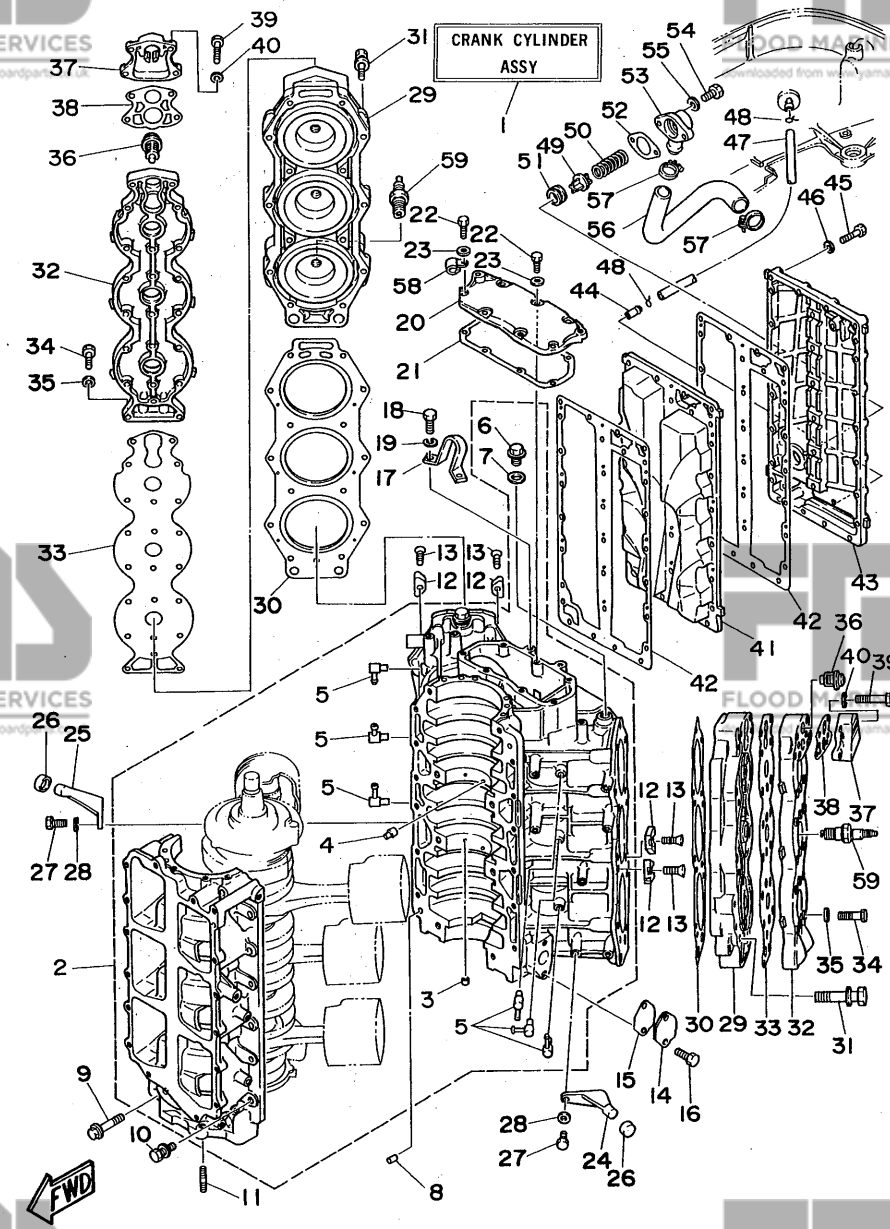

FIG. 1 CYLINDER. CRANKCASE — CYLINDRO. CARTER

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
52	6G5-11382-A1	GASKET 2 EMPAQUE 2	1	
53	6G5-11372-00-5B	COVER, BYPASS 2 CUBIERTA	1	
54	97095-06020	BOLT PERNO	2	
55	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
56	6G5-12576-00	HOSE 1 MANGUERA 1	1	
57	90465-13M36	CLAMP BRIDA	2	
58	90465-08028	CLAMP BRIDA	3	
59	94701-00160	PLUG, SPARK (NGK B8HS-10) BUJIA (NGK B8HS-10)	6	

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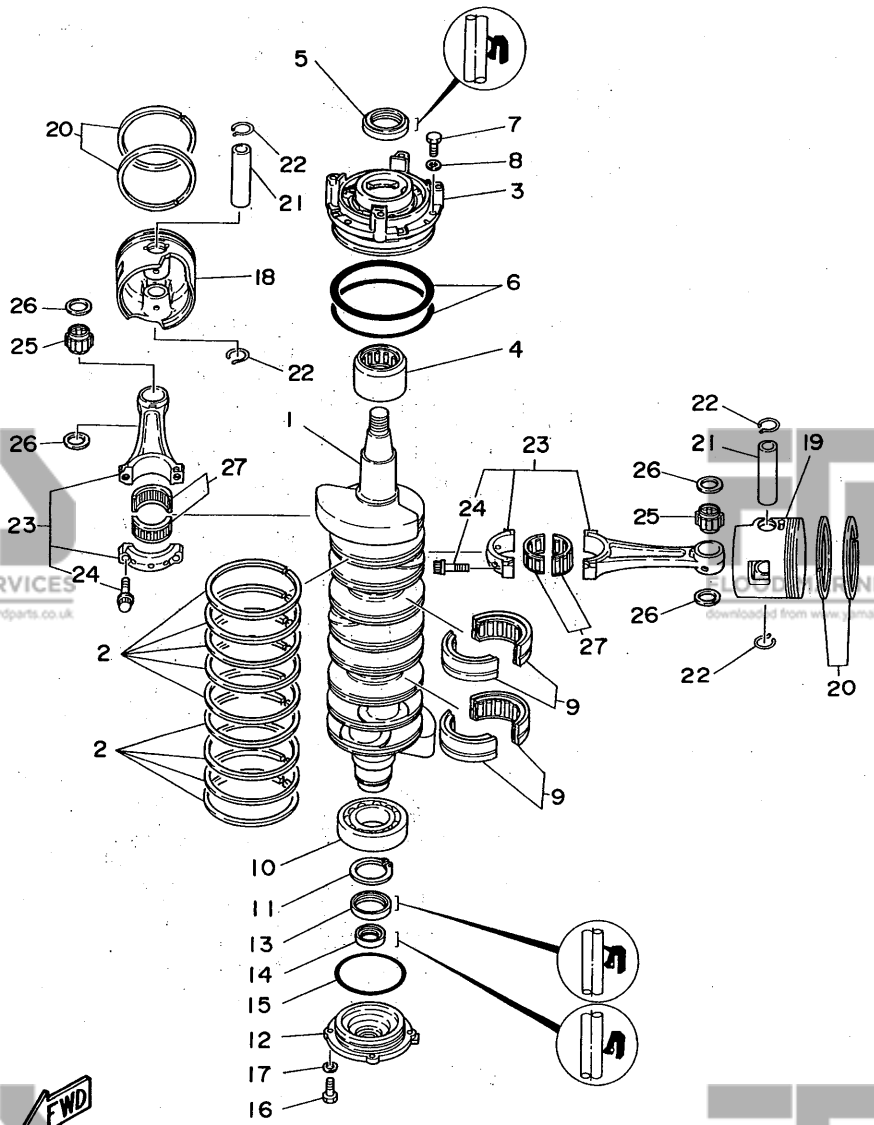

FIG. 2 CRANKSHAFT. PISTON CIGUENAL. PISTON

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G5-11411-00	CRANKSHAFT CIGUENAL	1	
2	6E5-11447-00	SEAL, CRANK SELLO MANIVELA	9	
3	6E5-15163-00-94	HOUSING, BEARING 1 CAJA DE COJINETE 1	1	
4	93311-940U3	BEARING, CYLINDRICAL COJINETE DE RODILLOS	1	
5	93102-40M38	OIL SEAL RETEN DE ACEITE	1	
6	93211-04384	O-RING ANILLO EN O	2	
7	97095-06020	BOLT PERNO	4	
8	92990-06600	WASHER, PLATE ARANDELA PLANA	4	
9	93310-954V3	BEARING, CYLINDRICAL COJINETE DE RODILLOS	2	
10	93306-208U0	BEARING COJINETE	1	
11	93410-40M03	CIRCLIP SEGURO	1	
12	6G5-15359-00-94	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	
13	93102-35M13	OIL SEAL RETEN DE ACEITE	1	
14	93101-22M15	OIL SEAL RETEN DE ACEITE	1	
15	93210-74M35	O-RING JUNTA TORICA	1	
16	97095-06020	BOLT PERNO	4	
17	92990-06600	WASHER, PLATE ARANDELA PLANA	4	
18	6R5-11631-11-93	PISTON (STD) PISTON (STD)	3	
	6R5-11635-11	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	AP
	6R5-11636-11	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	AP
19	6R5-11642-11-93	PISTON 2 (STD) PISTON 2	3	
	6R5-11645-11	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	3	AP
	6R5-11646-11	PISTON 2 (0.50MM O/S) PISTON 2 (0.50MM O/S)	3	AP
20	6R5-11603-00	PISTON RING SET (STD) JUEGO DE ANILLOS (ESTD)	6	
	6R5-11604-00	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	6	AP
	6R5-11605-00	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	6	AP
21	6R5-11633-10	PIN, PISTON PASADOR, PISTON	6	
22	6R5-11634-10	CLIP, PISTON PIN PRESILLA, BULON DE PISTON	12	

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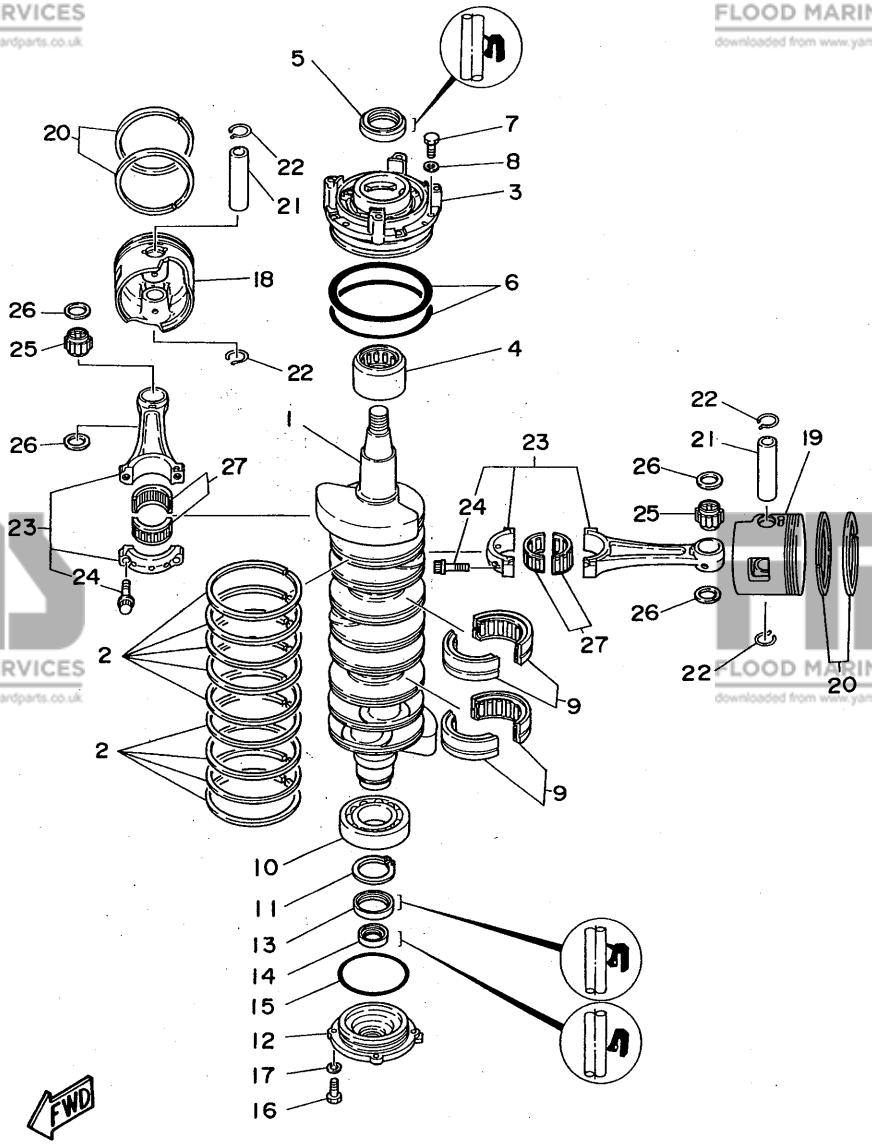

FIG. 2 CRANKSHAFT. PISTON — CIGUENAL. PISTON

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
23	6R5-11650-10	CONNECTING ROD ASSY BIELA COMPLETA	6	
24	90109-08M61	.BOLT .PERNO	2	
25	93310-323V6	BEARING, CYLINDRICAL COJINETE DE RODILLOS	6	
26	90201-23M01	WASHER, PLATE ARANDELA PLANA	12	
27	93310-836V2	BEARING, CYLINDRICAL COJINETE DE RODILLOS	6	

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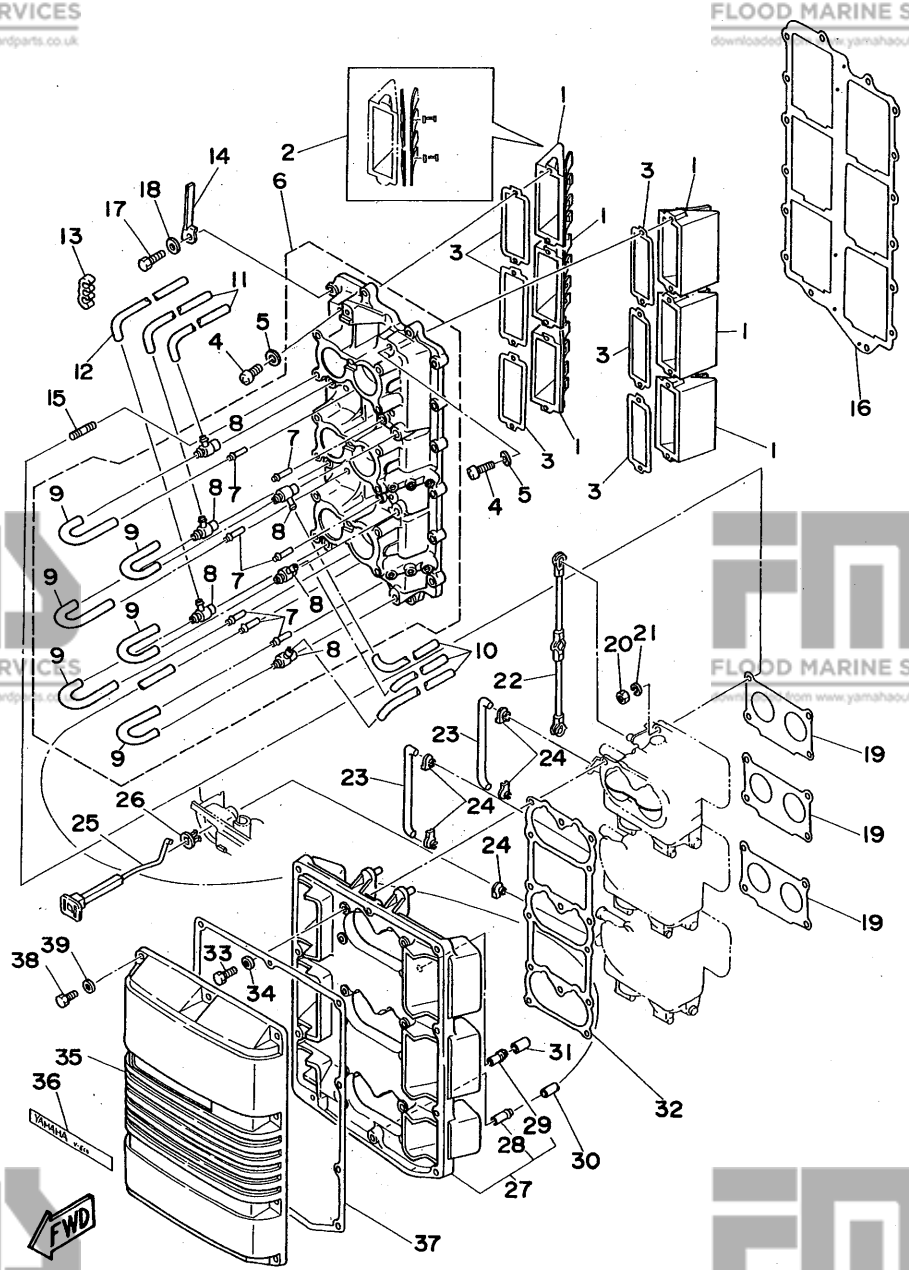

FIG. 3 INTAKE — ADMISION

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G5-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	6	UR 150A/L150A
	6E5-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	6	UR 175A/200A/L200A
2	6E5-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	
3	6E5-13621-00	GASKET, VALVE SEAT JUNTA, DE VALV.DE LCIM	6	
4	98580-05016	SCREW, PAN HEAD TORNILLO DE CABEZA CRUZADA	12	
5	92990-05600	WASHER, PLATE ARANDELA PLANA	12	
6	6G5-13641-00-94	MANIFOLD 1 MULTIPLE 1	1	
7	624-14485-00	.PIPE, JOINT .TUBO DE UNION	7	
8	6E5-11370-00	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	6	
9	90445-07M28	.HOSE .TUBO	6	
10	90445-07M45	HOSE TUBO	3	
11	90445-07M46	HOSE TUBO	2	
12	90445-07M59	HOSE TUBO	1	
13	90464-07M05	CLAMP BRIDA	2	
14	90465-07M20	CLAMP BRIDA	2	
15	90116-06M30	BOLT, STUD ESPARRAGO	12	
16	6G5-13645-A1	GASKET, MANIFOLD 1 EMPAQUE	1	
17	97095-06025	BOLT PERNO	16	
18	92990-06600	WASHER, PLATE ARANDELA PLANA	16	
19	6E5-14198-A1	GASKET EMPAQUE	3	
20	95380-06600	NUT TUERCA	12	
21	92995-06100	WASHER, SPRING ARANDELA	12	
22	6G5-41217-01	ROD, ACCEL. LEVER VARILLA PALANCA ACELERADOR	1	
23	6E5-41256-01	ROD, CHOKE 1 VARILLA DE AHOGADOR	2	
24	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	5	
25	6E5-41271-02	KNOB, CHOKE PERILLA AHOGADOR	1	
26	689-41273-00	GROMMET TAPON PROTECTOR	1	
27	6G5-14417-10-94	COVER 1 CUBIERTA 1	1	

B4

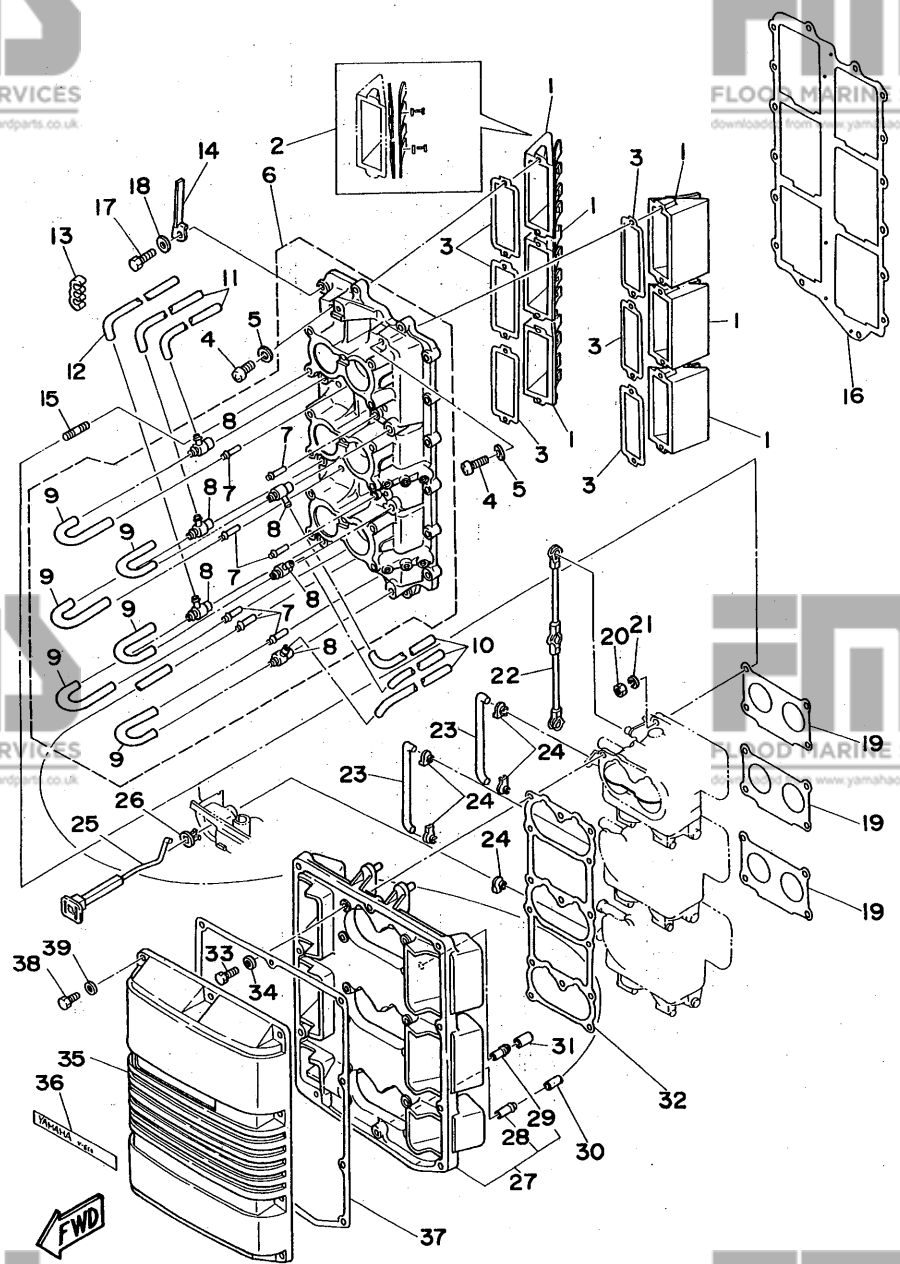

FIG. 3 INTAKE		ADMISION		
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
28	624-14485-00	.PIPE, JOINT .TUBO DE UNION	1	
29	6E5-14485-00	.PIPE, JOINT .TUBO DE UNION	1	
30	90445-07M23	HOSE TUBO	1	
31	647-14395-60	CAP, OVERFLOW PIPE TAPA DE TUBO REBOSAMIENTO	1	
32	6G5-14483-01	GASKET EMPAQUE	1	
33	97095-06020	BOLT PERNO	12	
34	92990-06600	WASHER, PLATE ARANDELA PLANA	12	
35	6G5-14418-00	COVER 2 CUBIERTA 2	1	
36	6G5-1441K-00	EMBLEM EMBLEMA	1	
37	6G5-14416-A1	GASKET, AIR CLEANER EMPAQUE	1	
38	97095-06020	BOLT PERNO	10	
39	92990-06600	WASHER, PLATE ARANDELA PLANA	10	

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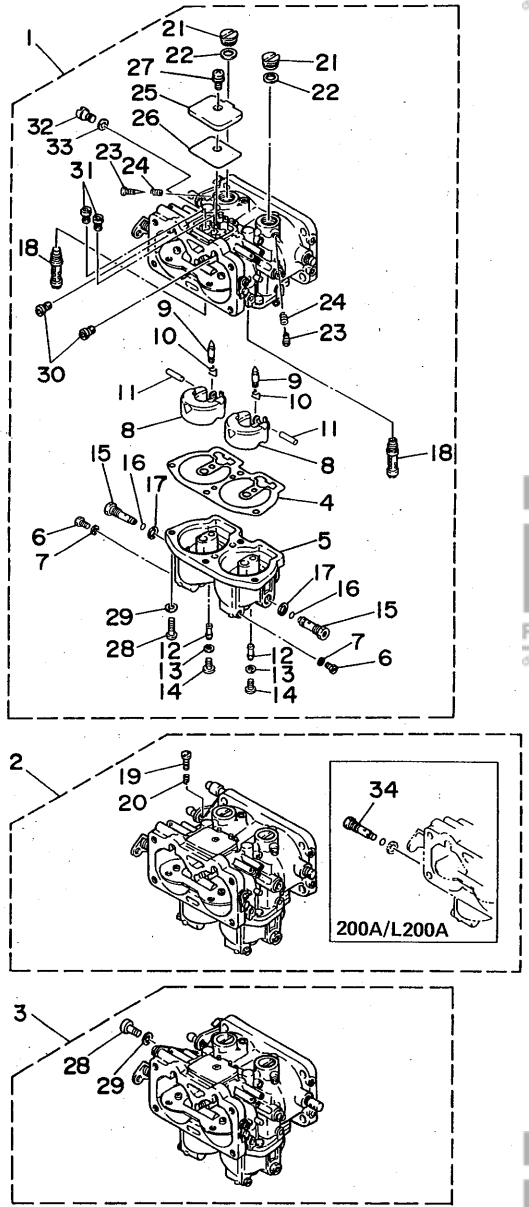

FIG. 4 CARBURETOR — CARBURADOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6R2-14301-01	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	UR 150A/L150A
	6R3-14301-01	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	UR 175A
	6R4-14301-01	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	UR 200A/L200A
2	6R2-14302-01	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2	1	UR 150A/L150A
	6R3-14302-01	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2	1	UR 175A
	6R4-14302-01	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2	1	UR 200A/L200A
3	6R2-14303-01	CARBURETOR ASSY 3 CARBURADOR COMPLETO 3	1	UR 150A/L150A
	6R3-14303-01	CARBURETOR ASSY 3 CARBURADOR COMPLETO 3	1	UR 175A
	6R4-14303-01	CARBURETOR ASSY 3 CARBURADOR COMPLETO 3	1	UR 200A/L200A
4	6E5-14384-03	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA	3	
5	6E5-14381-03	.BODY, FLOAT CHAMBER .CUERPO DE CAMARA DE BOIA	3	
6	6E5-14383-01	.SCREW, DRAIN .TORNILLO DE DRENAJE	6	
7	6J8-14995-00	.GASKET .SOPORTE	6	
8	6E5-14385-02	.FLOAT .BOIA	6	
9	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	6	
10	6E5-14159-00	.CLIP .PRESILLA	6	
11	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA	6	
12	6E5-1492F-40	.JET, AIR SLOW (#80) .ESPREA (#80)	6	UR 150A/L150A
	6E5-1492F-38	.JET, AIR SLOW (#76) .ESPREA (#76)	6	UR 175A
	6E5-1492F-42	.JET, AIR SLOW (#84) .ESPREA (#84)	6	UR 200A/L200A
13	6E5-14397-00	.GASKET .EMPAQUE	6	
14	6E5-14394-00	.PLUG, SLOW JET .VALVULA DE DRENAJE	6	
15	6E5-1492E-62	.JET, MAIN (#124) .INYECTOR, PRINCIPAL (#124)	6	UR 150A/L150A
	6E5-1492E-63	.JET, MAIN (#126) .ESPREA, PRINCIPAL (#126)	6	UR 175A
	6E5-1492E-77	.JET, MAIN (#154) .ESPREA, PRINCIPAL (#154)	5	UR 200A/L200A
16	6E5-14997-00	.O-RING .SELLO	6	
17	6E5-14398-01	.GASKET .EMPAQUE	6	
18	6G5-1492A-00	.NOZZLE, MAIN .BOQUILLA, PRINCIPAL	6	UR 150A/L150A

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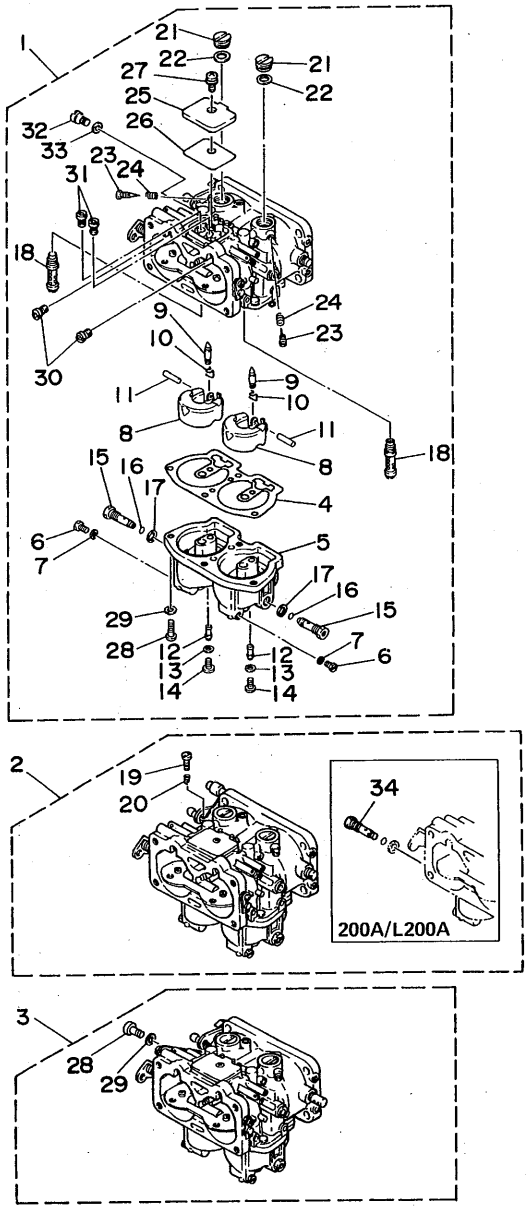

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FIG. 4 CARBURETOR		CARBURADOR		
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
18	6J9-1492A-00	.NOZZLE, MAIN .BOQUILLA, PRINCIPAL	6	UR 175A
	6G6-1492A-00	.NOZZLE, MAIN .BOQUILLA, PRINCIPAL	6	UR 200A/L200A
19	6E5-14321-00	.SCREW, THROTTLE .TORNILLO DE OBTURADOR	1	CENTER
20	6J8-14334-00	.SPRING, THROTTLE .RESORTE DE AJUSTADOR DE AIRE	1	CENTER
21	6E5-14328-01	.PLUG .TORNILLO TOPE DE PILOTO	6	
22	6E5-14979-00	.GASKET .EMPAQUE DE ARRANQUE	6	
23	6E5-14323-03	.SCREW, AIR ADJUSTING .TORNILLO DE AJUSTE DE AIRE	6	
24	6E5-14223-00	.SPRING, AIR ADJUSTING .RESORTE, AJUSTE DE AIRE	6	
25	6E5-14527-01	.PLATE .PLACA	3	
26	6E5-14959-01	.GASKET .EMPAQUE	3	
27	97980-05108	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	3	
28	98580-05016	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	13	
29	92990-05100	.WASHER, SPRING .ARANDELA PLANA	13	
30	61A-1492H-12	.JET, SLOW AIR BLEED .ESPREA AIRE	6	
31	61A-1492G-42	.JET, MAIN AIR BLEED .INYECTOR, PRINCIPAL AIRE	6	UR 150A/L150A
	61A-1492G-40	.JET, MAIN AIR BLEED .INYECTOR, PRINCIPAL AIRE	6	UR 175A
	61A-1492G-58	.JET, MAIN AIR BLEED .INYECTOR, PRINCIPAL AIRE	6	UR 200A/L200A
32	6E5-14324-00	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA	3	
33	6J8-14995-00	.GASKET .SOPORTE	3	
34	6E5-1492E-79	.JET, MAIN (#158) .INYECTOR, PRINCIPAL (#158)	1	UR 200A/L200A

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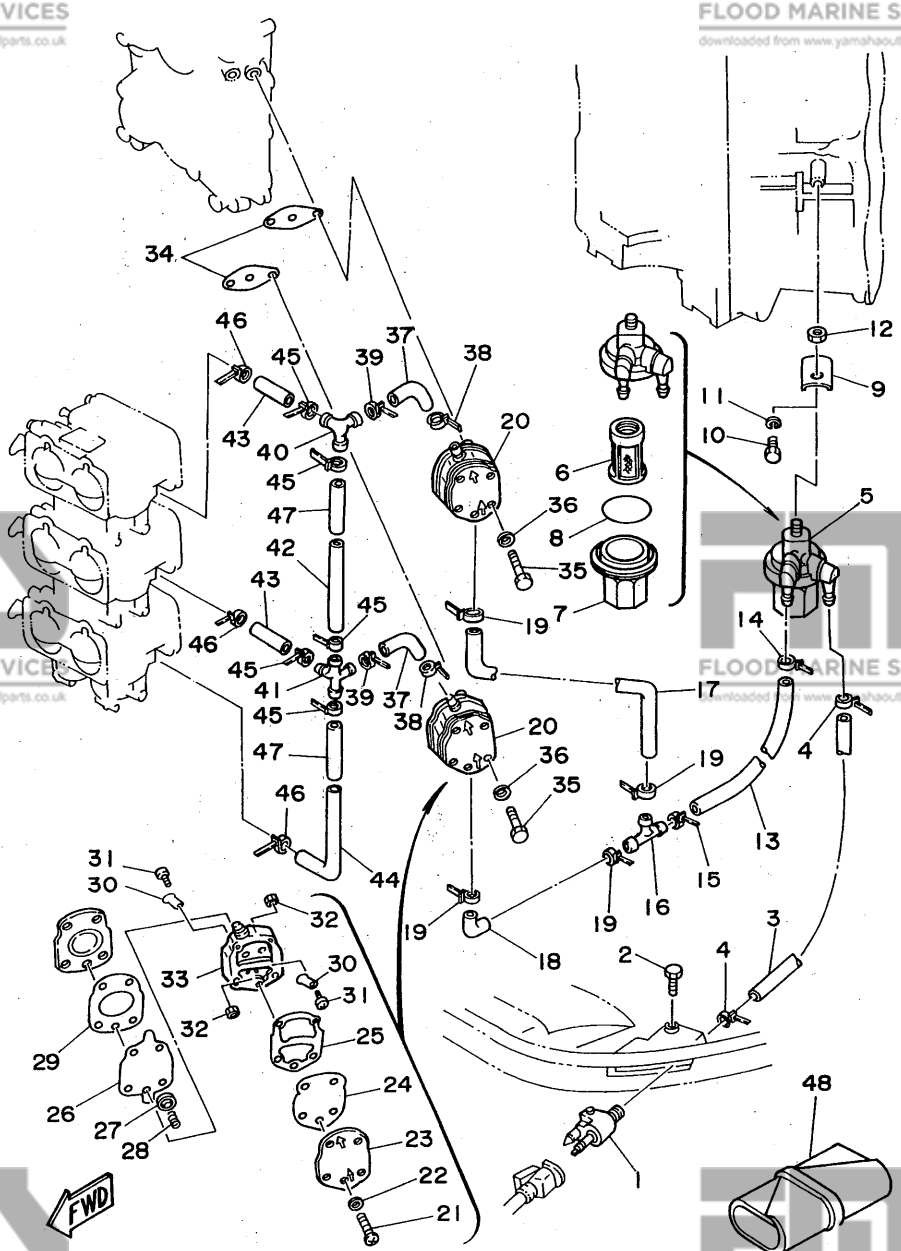

FIG. 5 FUEL — COMBUSTIBLE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-24304-10	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1	
2	97095-06028	BOLT PERNO	1	
3	6G5-24313-00	PIPE 3 TUBO 3	1	
4	90465-11M10	CLAMP BRIDA	2	
5	6R3-24560-00	FILTER ASSY FILTRO COMPLETO	1	
6	6R3-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	
7	61N-24521-00	.CUP, FILTER .COPA DE FILTRO	1	
8	93210-32738	.O-RING .JUNTA TORICA	1	
9	648-24566-01	BRACKET, FILTER SOPORTE DEL FILTRO	1	
10	97313-06014	BOLT TORNILLO DE HEXAGONAL	1	
11	92995-06100	WASHER, SPRING ARANDELA	1	
12	95380-08600	NUT TUERCA	1	
13	6G5-24314-00	PIPE 4 TUBO 4	1	
14	90465-11M10	CLAMP BRIDA	1	
15	90465-11M10	CLAMP BRIDA	1	
16	6E5-24378-00	PIPE, JOINT 4 TUBO DE UNION 4	1	
17	6G5-24315-00	PIPE 5 TUBO DE DESAGUE	1	
18	6E5-24315-00	PIPE 5 TUBO DE DESAGUE	1	
19	90465-11M10	CLAMP BRIDA	4	
20	6E5-24410-03	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	2	
21	98580-05035	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	3	
22	92990-05600	.WASHER, PLATE .ARANDELA PLANA	3	
23	6E5-24413-00	.BODY 2 .CUERPO 2	1	
24	6E5-24471-00	.DIAPHRAGM .DIAFRAGMA	1	
25	6E5-24435-00	.GASKET, BODY 2 .EMPAQUE	1	
26	6E5-24411-00	.DIAPHRAGM .DIAFRAGMA	1	
27	648-24424-00	.SEAT, SPRING .PLACA DE RESORTE	1	
28	6E5-24423-00	.SPRING, DIAPHRAGM .RESORTE DE DIAFRAGMA	1	

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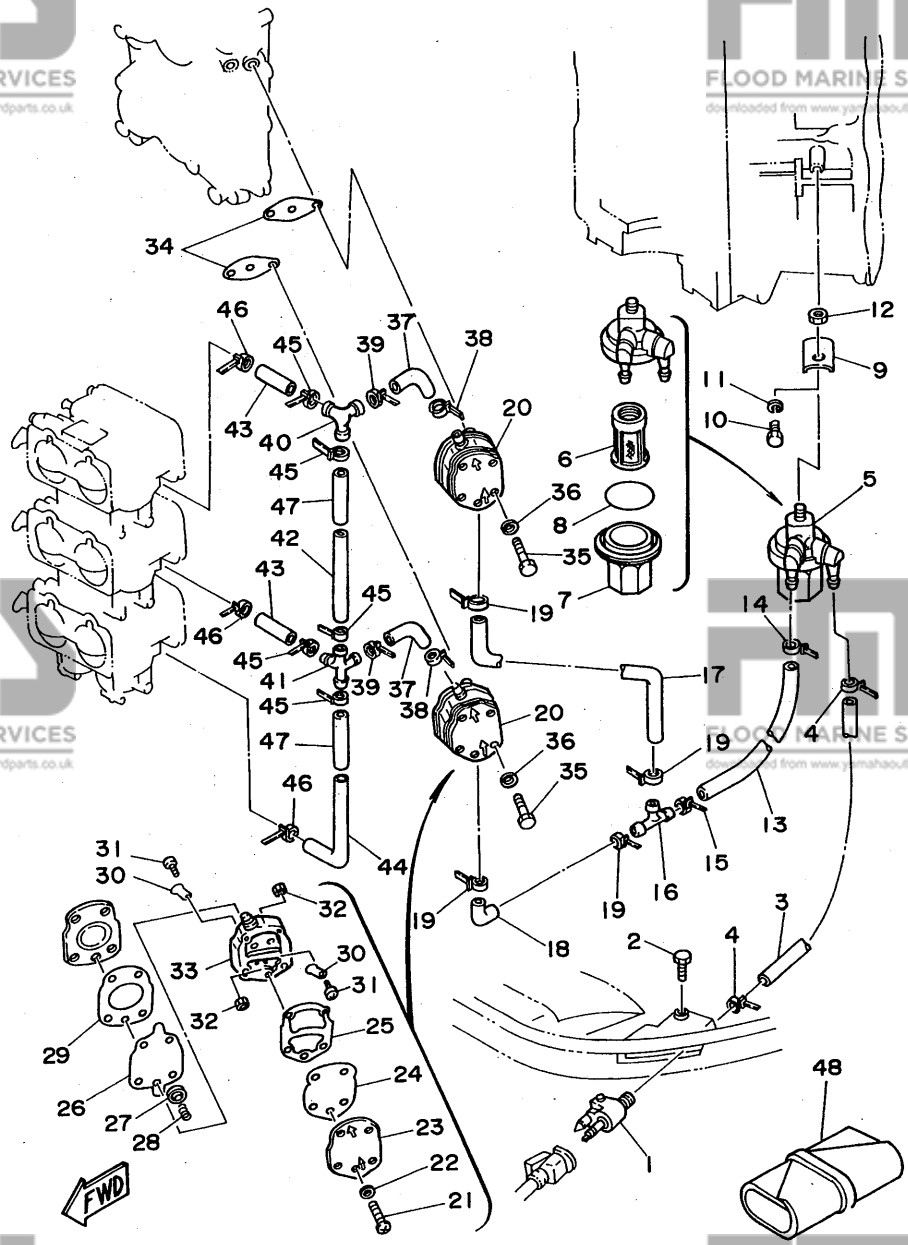

FIG. 5 FUEL — COMBUSTIBLE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	6E5-24434-02	.GASKET, BODY .EMPAQUE	1	
30	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	4	
31	6A0-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	4	
32	95380-03600	.NUT .TUERCA	4	
33	6E5-24412-02	.BODY 1 .CUERPO 1	1	
34	650-24431-A0	GASKET, FUEL PUMP 1 EMPAQUE BOMBA COMBUST 1	2	
35	97395-06050	BOLT TORNILLO	4	
36	92990-06600	WASHER, PLATE ARANDELA PLANA	4	
37	6G5-24316-10	PIPE 6 TUBO 6	2	
38	90465-11M10	CLAMP BRIDA	2	
39	90465-11M10	CLAMP BRIDA	2	
40	6G5-24376-00	PIPE, JOINT 1 TUBO DE UNION 1	1	
41	6G5-24377-00	PIPE, JOINT 3 TUBO DE UNION 3	1	
42	6G5-24317-01	PIPE 7 TUBO 7	1	
43	6G5-24318-10	PIPE, OVERFLOW TUBO DE REBOSAMIENTO	2	
44	6G5-24319-10	PIPE, OIL TUBO DE ACEITE	1	
45	90465-11M10	CLAMP BRIDA	5	
46	90465-11M10	CLAMP BRIDA	3	
47	90446-15M07	HOSE TUBO RESEIRADERO	2	
48	656-W2810-02	TOOL KIT JUEGO DE HERRAMIENTAS	1	

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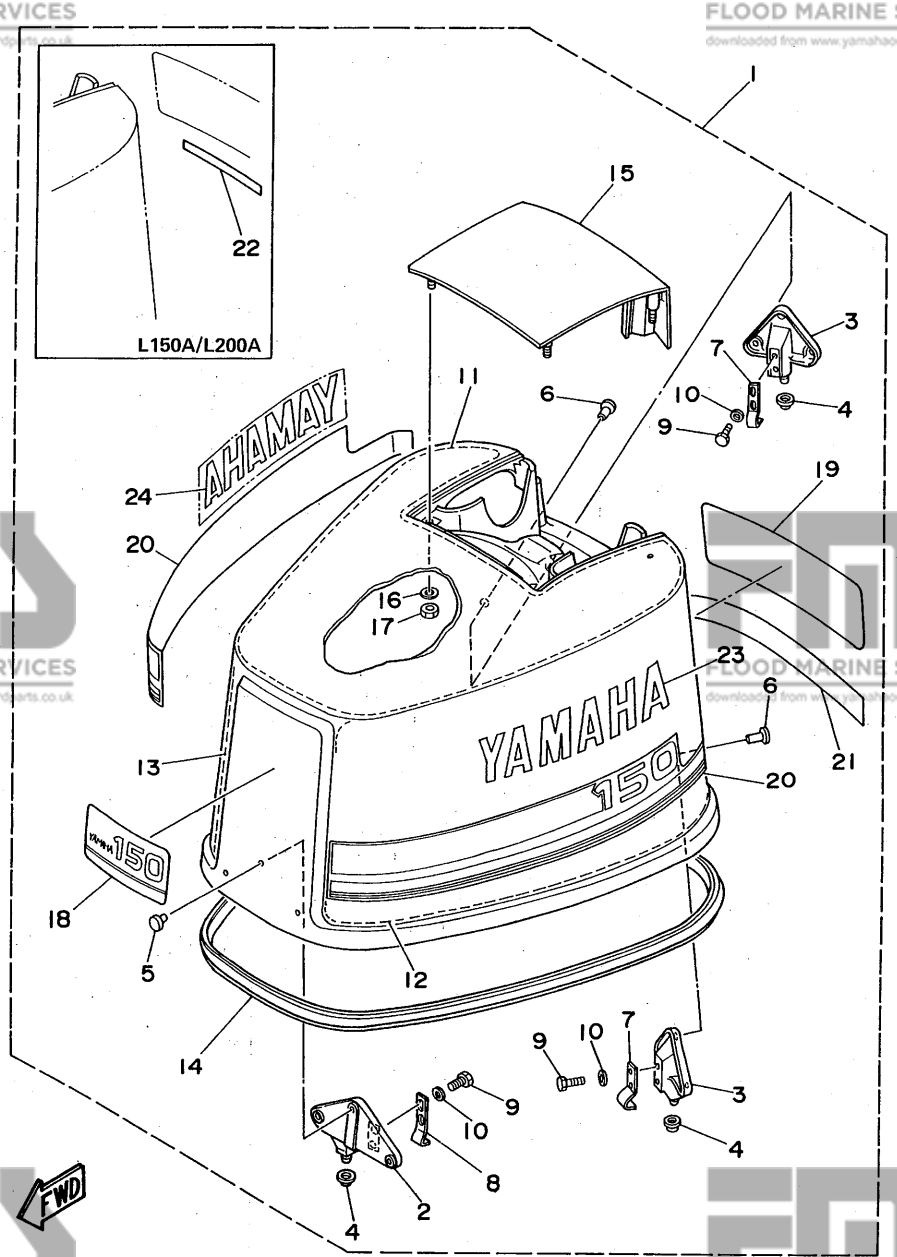

FIG. 6 TOP COWLING — CUBIERTA SUPERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G4-42610-30-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	UR 150A
	6G5-42610-30-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	UR 175A
	6G6-42610-30-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	UR 200A
	6K0-42610-30-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	UR L150A
	6K1-42610-30-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	UR L200A
2	6E5-42647-00-94	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	1	
3	6E5-42649-01-94	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	2	
4	663-42662-00	.DAMPER .AMORTIGUADOR	3	
5	90266-06M02	.RIVET .REMACHE	3	
6	90266-06M02	.RIVET .REMACHE	6	
7	6E5-42652-00	.HOOK .GANCHO	2	
8	688-42652-10	.HOOK .GANCHO	1	
9	97095-06016	.BOLT .PERNO	6	
10	92990-06600	.WASHER, PLATE .ARANDELA PLANA	6	
11	6E5-42617-00	.DAMPER, FORM .HULE DE FORMA	1	
12	689-W4266-50	.DAMPER, FORM .HULE DE FORMA	1	PORT SIDE
13	689-W4266-50	.DAMPER, FORM .HULE DE FORMA	1	STARBORD SIDE
14	6E5-42615-00	.SEAL .SELLO	1	
15	6G5-42613-00-4D	.MOLDING, AIR DUCT .MOLDURA CONDUCTO AIRE	1	
16	92990-06600	.WASHER, PLATE .ARANDELA PLANA	4	
17	95380-06600	.NUT .TUERCA	4	
18	6G4-42677-30	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	UR 150A/L150A
	6G5-42677-30	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	UR 175A
	6G6-42677-30	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	UR 200A/L200A
19	6G4-42678-30	.GRAPHIC, REAR .CALCAMONIA TRASERA	1	UR 150A/L150A
	6G5-42678-30	.GRAPHIC, REAR .CALCAMONIA TRASERA	1	UR 175A
	6G6-42678-30	.GRAPHIC, REAR .CALCAMONIA TRASERA	1	UR 200A/L200A
20	6G4-W0070-30	.GRAPHIC SET .JUEGO DE EMBLEMA	1	UR 150A/L150A

C3

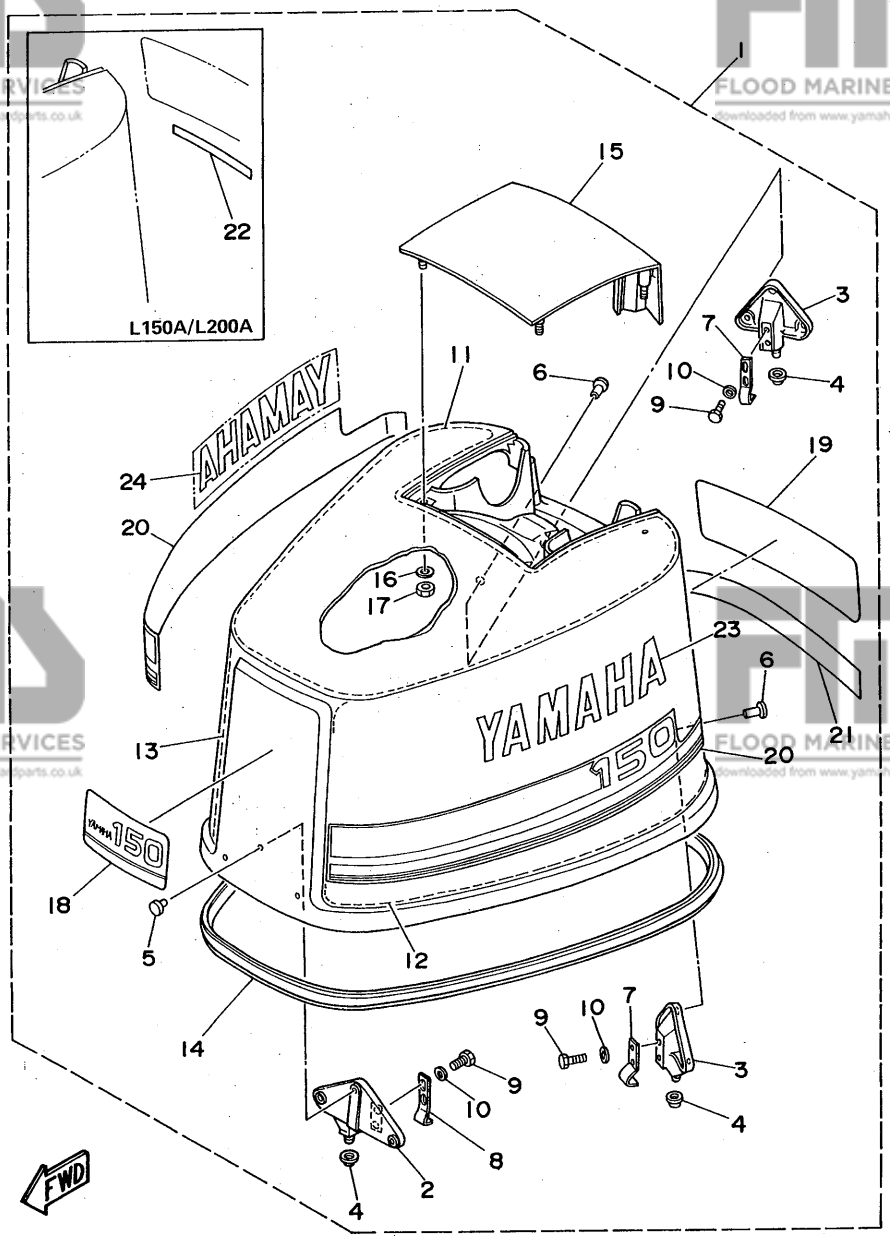

FIG. 6 TOP COWLING — CUBIERTA SUPERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
20	6G5-W0070-30	.GRAPHIC SET .JUEGO DE EMBLEMA	1	UR 175A
	6G6-W0070-30	.GRAPHIC SET .JUEGO DE EMBLEMA	1	UR 200A/L200A
21	6G5-4267A-30	.GRAPHIC, REAR 2 .CALCAMONIA TRASERA 2	1	
22	6R1-42678-G0	.GRAPHIC, REAR .CALCAMONIA TRASERA	1	UR L150A/L200A
23	6G5-42681-30	.MARK, COWLING .MARCA DE CUBIERTA	1	
24	6G5-42682-30	.MARK, COWLING .MARCA DE CUBIERTA	1	

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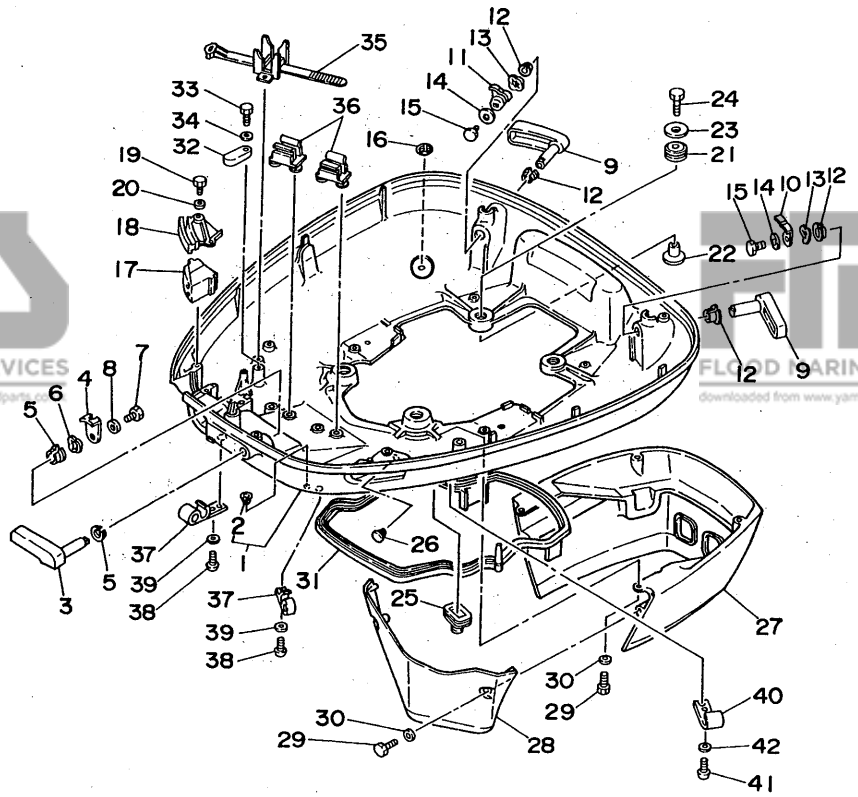

FIG. 7 BOTTOM COWLING — CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-W4271-04-4D	COWLING, BOTTOM CUBIERTA INFERIOR	1	
2	6H4-42748-00	.GROMMET .TAPON	1	
3	688-42815-00-4D	LEVER, CLAMP PALANCA ABRAZADERA	1	
4	688-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	
5	90386-13M38	BUSH BUJE	2	
6	90206-13M10	WASHER, WAVE ARANDELA ONDULADA	1	
7	97095-06012	BOLT PERNO	1	
8	90201-06M02	WASHER, PLATE ARANDELA PLANA	1	
9	6E5-42817-00-4D	LEVER, CLAMP PALANCA ABRAZADERA	2	
10	6G5-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	
11	6E5-42816-01	LEVER, CLAMP PALANCA ABRAZADERA	1	
12	90386-13M38	BUSH BUJE	4	
13	90206-13M10	WASHER, WAVE ARANDELA ONDULADA	2	
14	90201-06M02	WASHER, PLATE ARANDELA PLANA	2	
15	97095-06012	BOLT PERNO	2	
16	6E5-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	
17	6E5-42725-00	GROMMET TAPON	1	
18	6E5-42738-00-5B	PLATE, FITTING PLACA DE AJUSTE	1	
19	97095-06016	BOLT PERNO	2	
20	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
21	90480-22M15	GROMMET TAPON	4	
22	90387-08M37	COLLAR CASQUILLO CON VALONA	4	
23	90201-08M54	WASHER, PLATE ARANDELA PLANA	4	
24	97090-08035	BOLT PERNO	4	
25	6H1-42726-10	GROMMET TAPON	1	
26	90480-10M36	GROMMET TAPON	1	
27	6E5-42741-00-4D	APRON MANDIL	1	
28	6E5-42771-00-4D	APRON MANDIL	1	

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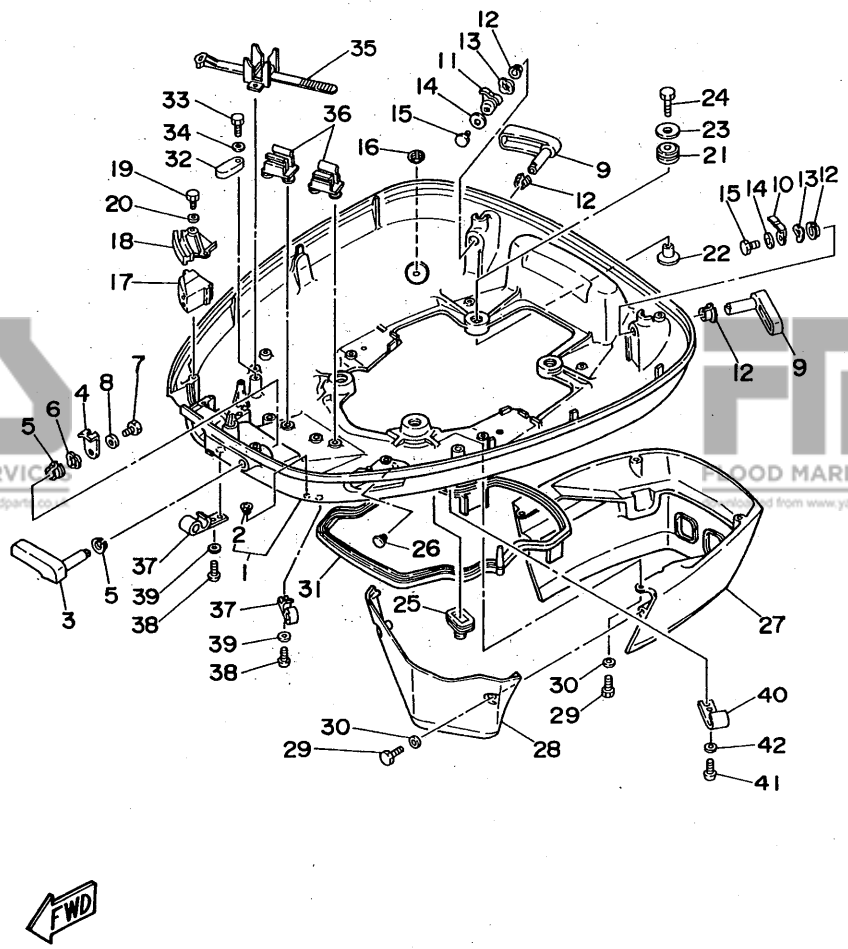
FIG. 7 BOTTOM COWLING — CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	97095-06020	BOLT PERNO	6	
30	92990-06600	WASHER, PLATE ARANDELA PLANA	6	
31	6E5-42716-00	RUBBER, SEAL 1 HULE	1	
32	6E5-82588-00	PLATE PLACA	1	
33	97095-06020	BOLT PERNO	1	
34	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
35	688-82594-00	CLAMP GRAMPA	1	
36	6E5-82594-00	CLAMP GRAMPA	2	
37	6E5-24367-01	CLAMP, FUEL PIPE 2 GRAMPA DE TUBO DE COMBUST.2	2	
38	90157-06M01	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	2	
39	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
40	6E5-24367-10	CLAMP, FUEL PIPE 2 GRAMPA DE TUBO DE COMBUST.2	1	
41	90157-06M01	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	
42	92990-06600	WASHER, PLATE ARANDELA PLANA	1	



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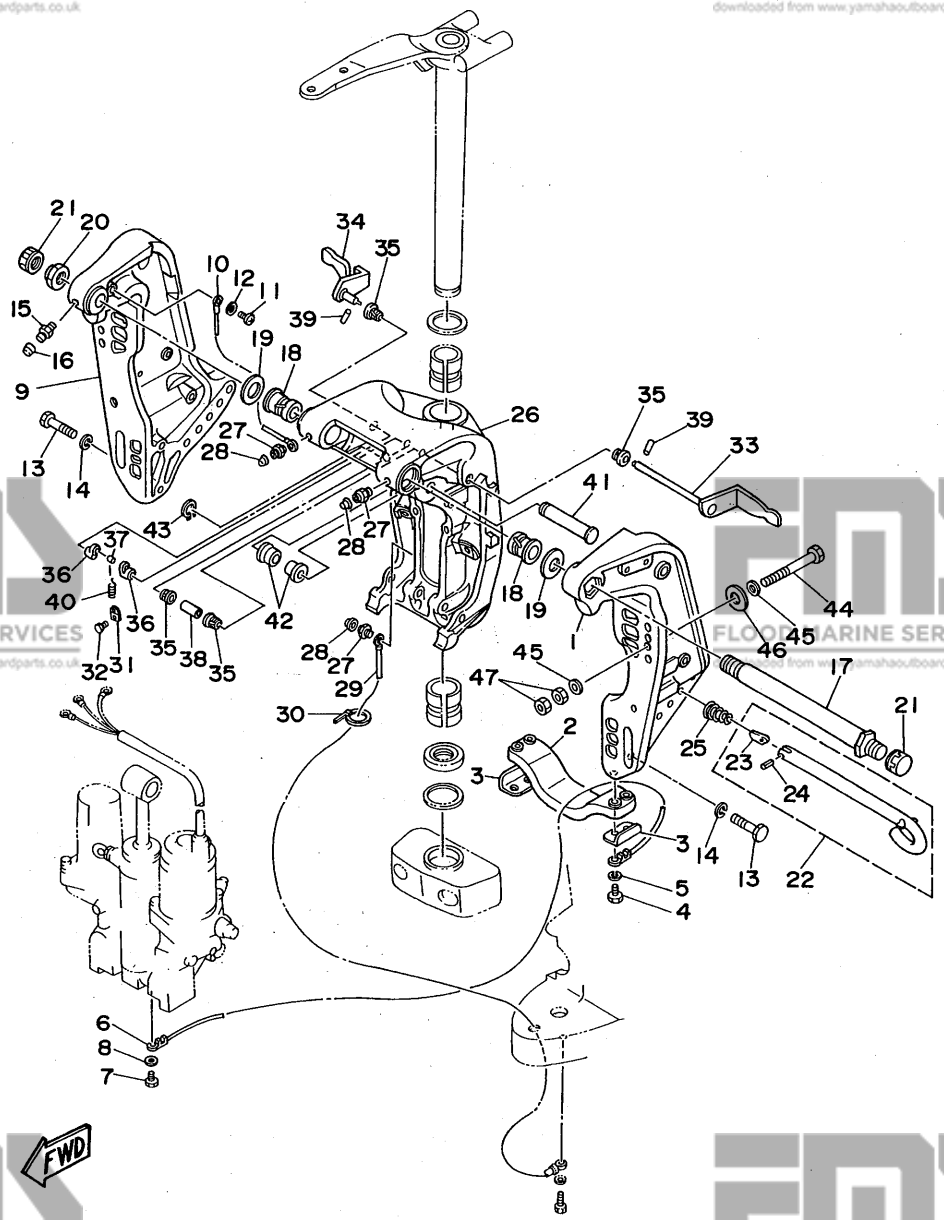

FIG. 8 BRACKET 1 SOPORTE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-43111-03-4D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1	
2	6G5-45251-01	ANODE CATODE	1	
3	6G5-44526-00	PLATE PLACA 1	2	
4	97095-06030	BOLT PERNO	4	
5	92995-06100	WASHER, SPRING ARANDELA	4	
6	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	
7	97095-06010	BOLT PERNO	1	
8	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
9	6E5-43112-04-4D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1	
10	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	
11	98580-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CRUZADA	1	
12	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
13	97395-10045	BOLT TORNILLO	6	
14	92990-10100	WASHER, SPRING ARANDELA PLANA	6	
15	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	
16	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA	1	AP
17	6R3-43131-00	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	
18	90386-25M31	BUSH BUJE	2	
19	90201-26M59	WASHER, PLATE ARANDELA PLANA	2	
20	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	
21	6G5-43145-00	CAP, CLAMP BRACKET TAPA	2	
22	6E5-43160-10	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1	
23	688-43165-00	.PLATE, TILT LOCK .PLACA DE TOPE, VARILLA SEGURI	1	
24	91690-30014	.PIN, SPRING .PASADOR DE RESORTE	1	
25	90502-20M03	SPRING, CONICAL RESORTE CONICO	1	
26	6E5-43311-03-4D	BRACKET, SWIVEL SOPORTE GIRATORIO	1	UR LONG
	6E5-43311-23-4D	BRACKET, SWIVEL SOPORTE GIRATORIO	1	UR ULTRA LONG
27	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	3	

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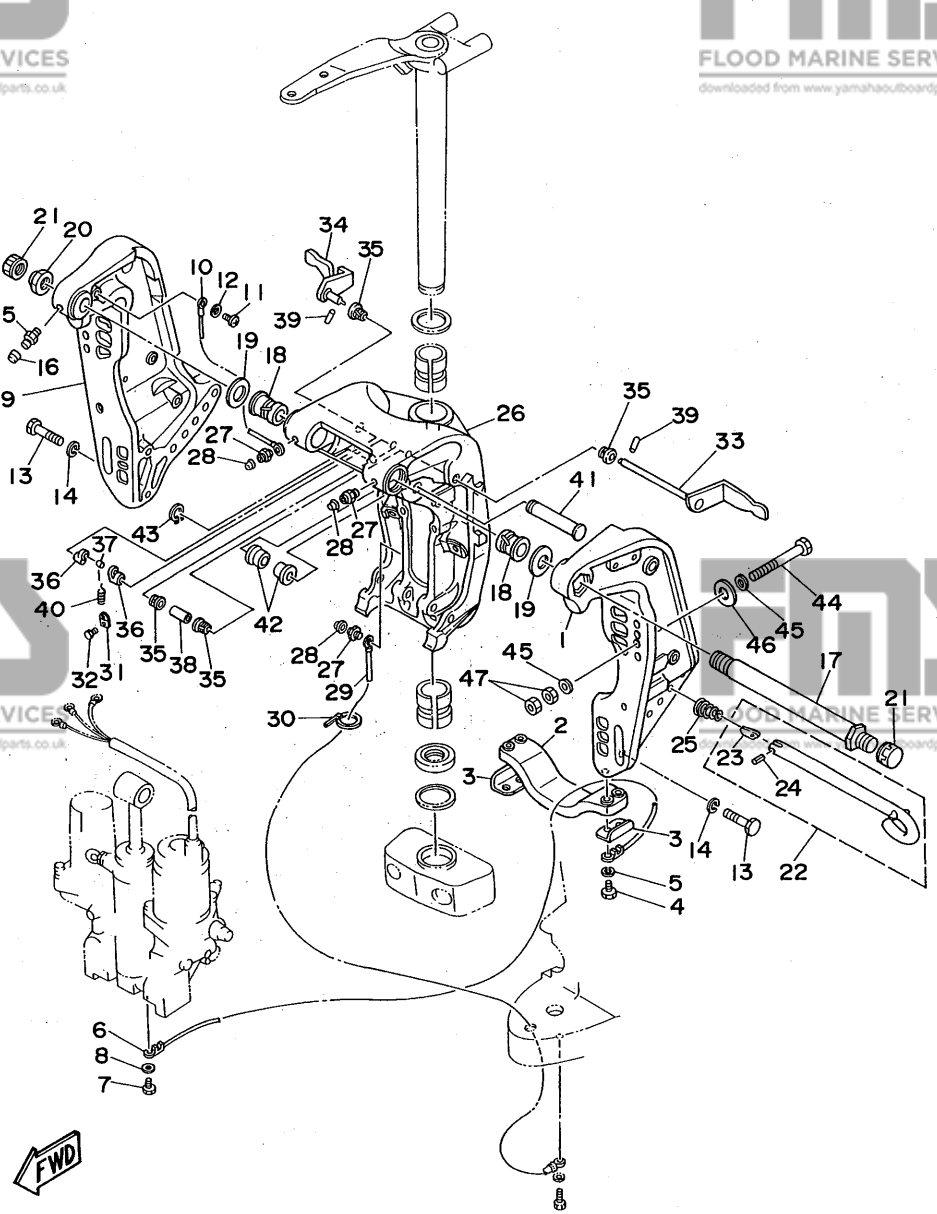

FIG. 8 BRACKET 1 — SOPORTE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
28	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA	3	AP
29	6E5-82147-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	UR LONG
	6E5-82147-20	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	UR ULTRA LONG
30	90465-13M11	CLAMP BRIDA	1	
31	6G5-43144-00	HOOK, SPRING GANCHO	1	
32	97095-06010	BOLT PERNO	1	
33	61U-43181-00	LEVER, TILT STOP PALANCA TOPE INCLINACION	1	
34	61U-43185-00	LEVER, TILT STOP PALANCA TOPE INCLINACION	1	
35	90386-10M16	BUSH BUJE	4	
36	6G5-43148-00	COLLAR, DISTANCE COLLAR	2	
37	90249-06M19	PIN PASADOR	1	
38	90387-10M05	COLLAR CASQUILLO CON VALONA	1	
39	91690-30020	PIN, SPRING PASADOR DE RESORTE	2	
40	90506-14M24	SPRING, TENSION RESORTE DE TENSION	1	
41	6E5-43126-02	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERI	1	
42	90386-18M44	BUSH BUJE	2	
43	93410-18M02	CIRCLIP SEGURO	1	
44	90101-12M03	BOLT (L:115MM) TORNILLO (L:115MM)	4	
45	90201-13M01	WASHER, PLATE ARANDELA PLANA	8	
46	90201-12M05	WASHER, PLATE ARANDELA PLANA	4	
47	95380-12600	NUT TUERCA	8	

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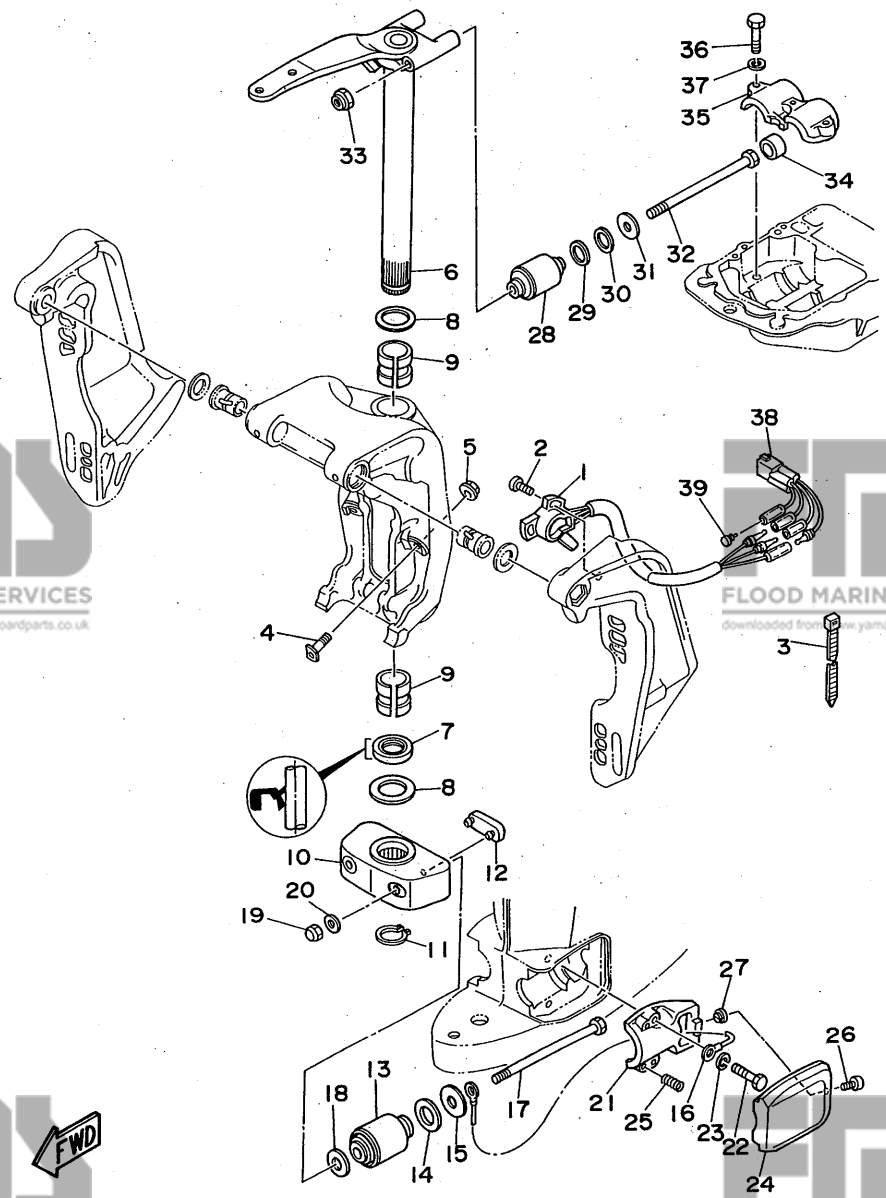

FIG. 9 BRACKET 2 SOPORTE 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-83672-10	TRIM SENDER TRANSMISOR DE INCLINADOR	1	
2	98580-06016	SCREW, PAN HEAD TORNILLO DE CABEZA CRUZADA	2	
3	90465-11M10	CLAMP BRIDA	3	
4	6E5-43376-01	BOLT, THRUST RECEIVER TORNILLO RECEPTOR	2	
5	95780-08300	NUT, FLANGE TUERCA	2	
6	6E5-42510-04-4D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	UR LONG
	6E5-42510-24-4D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	UR ULTRA LONG
7	93109-38M02	OIL SEAL RETEN DE ACEITE	1	
8	90201-38M60	WASHER, PLATE ARANDELA PLANA	2	
9	90386-38M32	BUSH BUJE	2	
10	6G5-44551-00-4D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	1	
11	93410-37M04	CIRCLIP SEGURO	1	
12	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	1	
13	6G5-44555-00-94	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	
14	90202-32M19	WASHER, PLATE ARANDELA DE PLANA	2	
15	90201-16M55	WASHER, PLATE ARANDELA PLANA	2	
16	6E5-82149-00	WIRE, LEAD 3 CABLE CONDUCTOR 3	1	
17	90109-14M34	BOLT PERNO	2	
18	90201-15M58	WASHER, PLATE ARANDELA PLANA	2	
19	95380-14800	NUT TUERCA	2	
20	92990-14600	WASHER ARANDELA PLANA	2	
21	6E5-44552-00-94	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	2	
22	97395-10045	BOLT TORNILLO	4	
23	92990-10100	WASHER, SPRING ARANDELA PLANA	4	
24	6E5-44553-00-4D	COVER, LOWER MOUNT CUBIERTA,AMORTIGUADOR INFERIOR	2	
25	90501-16M28	SPRING, COMPRESSION RESORTE DE COMPRESION	4	
26	98580-06016	SCREW, PAN HEAD TORNILLO DE CABEZA CRUZADA	2	
27	90179-06066	NUT TUERCA	2	

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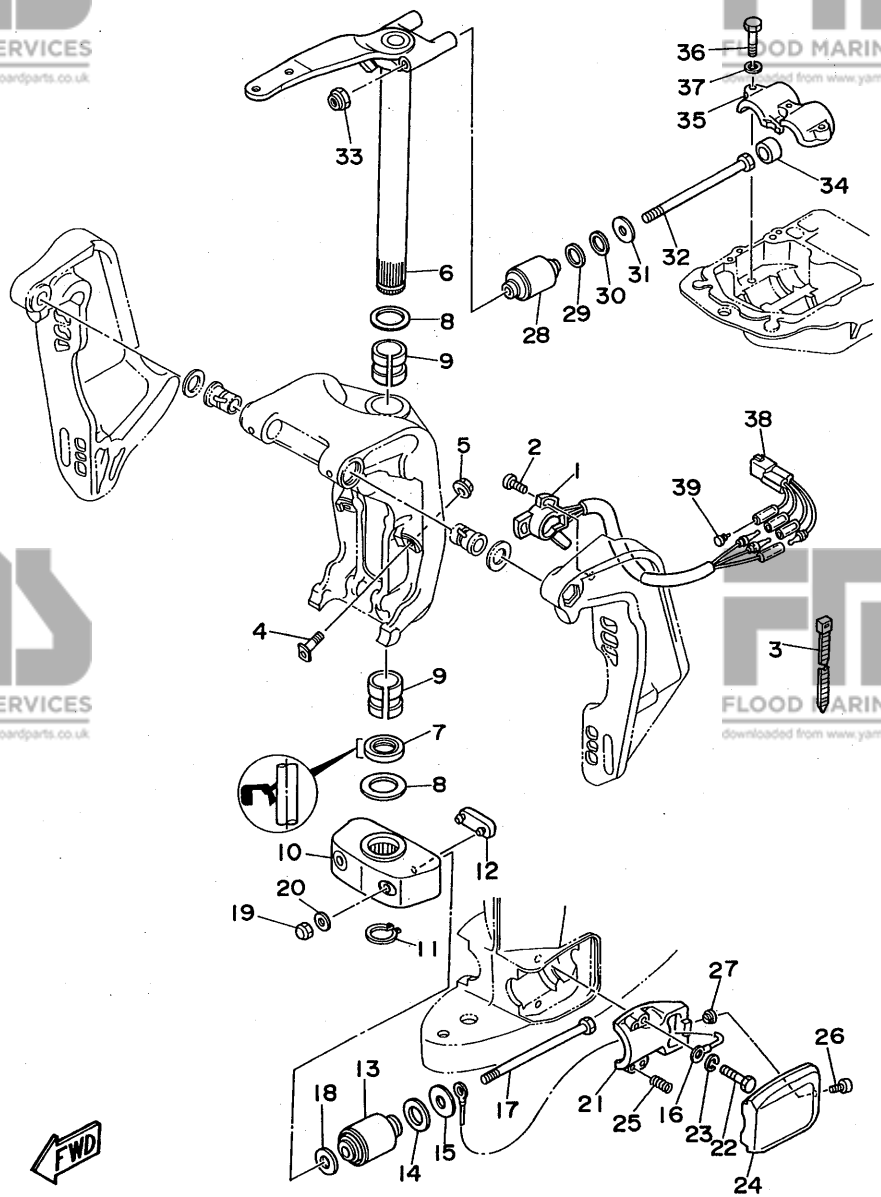

FIG. 9 BRACKET 2 — SOPORTE 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
28	6G5-44514-00-94	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	2	
29	90201-26M57	WASHER, PLATE ARANDELA PLANA	2	
30	90202-26M18	WASHER, PLATE ARANDELA DE PLANA	2	
31	90201-14M56	WASHER, PLATE ARANDELA PLANA	2	
32	90109-12M37	BOLT PERNO	2	
33	90185-12058	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	
34	663-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	2	
35	6E5-44511-00-5B	COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR	1	
36	97395-10045	BOLT TORNILLO	3	
37	92990-10100	WASHER, SPRING ARANDELA PLANA	3	
38	6N7-82541-00	WIRE, LEAD CABLE CONDUCTOR	1	
39	703-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	1	

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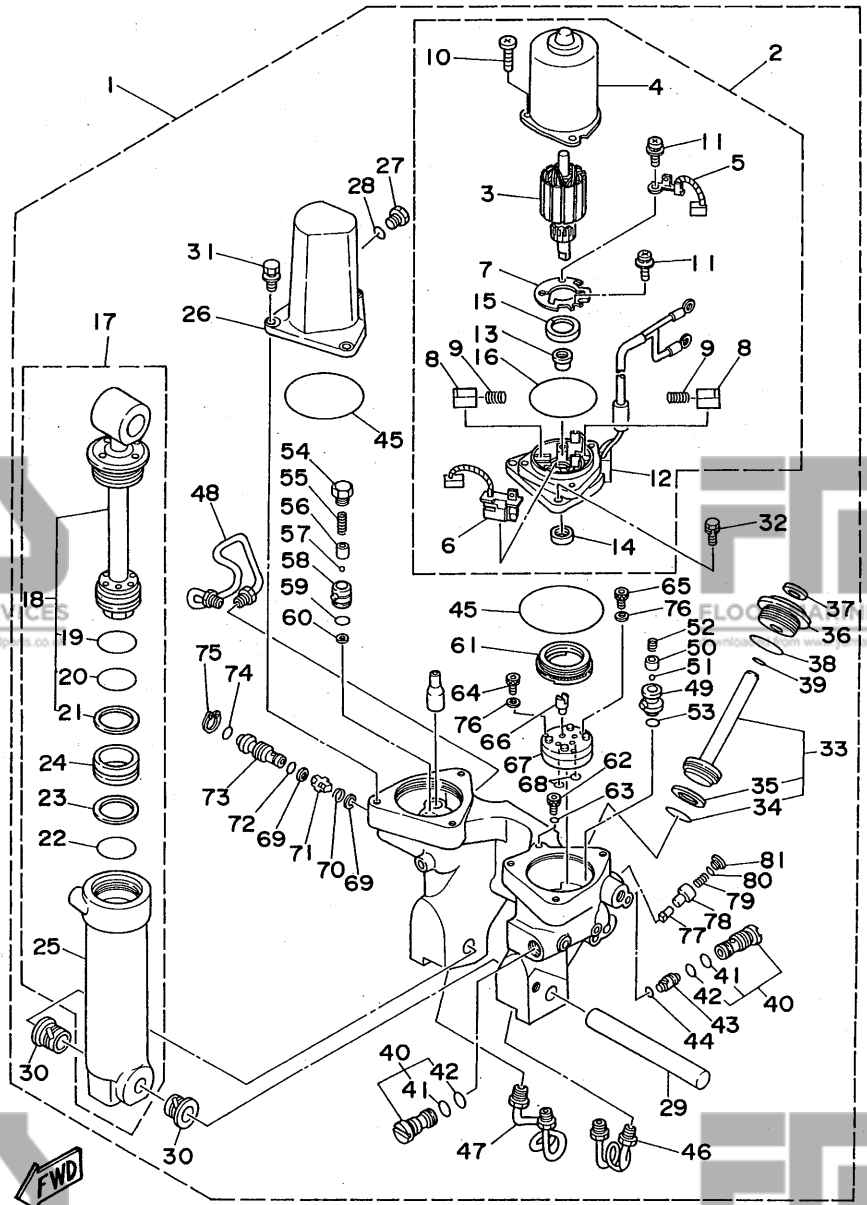

FIG. 10 POWER TRIM & TILT ASSY 1 COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-43800-07-4D	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL	1	
2	6E5-43880-03	.MOTOR ASSY .MOTOR COMPL.	1	
3	6H1-43805-10	..ARMATURE ASSY ..INDUCIDO COMPL.	1	
4	6H1-43804-10	..STATOR ASSY ..ESTATOR COMPL	1	
5	6H1-43891-10	..BRUSH 1 ..ESCOBILLA 1	1	
6	6H1-43892-10	..BRUSH 2 ..ESCOBILLA 2	1	
7	6H1-4380F-10	..PLATE, BRUSH HOLDER ..PLACA	1	
8	6H1-4380J-10	..HOLDER, BRUSH ..PORTAESCOBILLA	2	
9	6H1-4386K-10	..SPRING, BRUSH ..RESORTE, ESCOBILLA	2	
10	97885-05016	..SCREW, PAN HEAD ..TORNILLO DE CABEZA CON PLAN	3	
11	97607-04310	..SCREW, PAN HEAD WITH WASHER ..TORNILLO CAB CON PLANA C/ARA	2	
12	6H1-43881-10	..FRAME, END ..CUADRO EXTERMO	1	
13	6H1-4380H-10	..METAL ..METAL	1	
14	93102-08M43	..OIL SEAL ..RETEN DE ACEITE	1	
15	6H1-4380G-10	..PLATE ..PLACA	1	
16	6H1-43865-10	..O-RING ..ANILLO EN O 5	1	
17	6E5-4380E-02	.TILT CYLINDER ASSY .CYLINDRO DE INCLINACION COMPL	1	
18	6E5-43810-03	..PISTON SUB ASSY ..SUB-PISTON COMPL	1	
19	6E5-43861-00	...O-RING ...ANILLO EN O 1	1	
20	6E5-43862-00	...O-RING ...ANILLO EN O 2	1	
21	6E5-43872-00	...RING, BACK UP ...ANILLO	1	
22	6E5-43862-00	..O-RING ..ANILLO EN O 2	1	
23	6E5-43872-00	..RING, BACK UP ..ANILLO	1	
24	6E5-43814-02	..PISTON, FREE ..PISTON LIBRE	1	
25	6E5-43813-02	..CYLINDER, TILT ..CILINDRO INCLINACION	1	
26	6E5-43828-00	.BODY, RESERVOIR .CUERPO DEPOSITO	1	
27	6E5-43829-00	.PLUG, RESERVOIR .TAPON DEPOSITO	1	
28	6E5-43863-00	.O-RING .ANILLO EN O 3	1	

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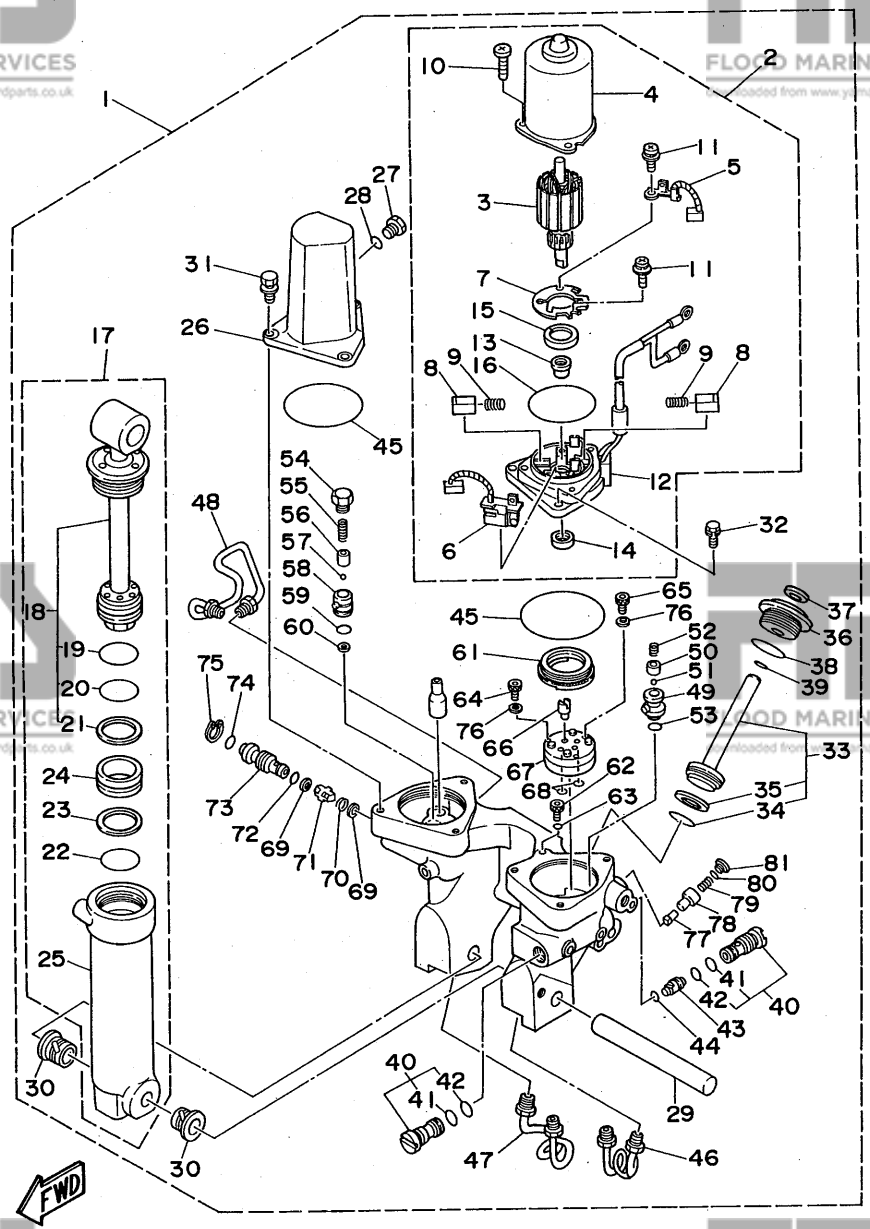
FIG. 10 POWER TRIM & TILT ASSY 1 COMPONER Y PODER VARILLA 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .PASADOR AMORTIGUADOR INFERIOR	1	
30	90386-18M14	.BUSH .BUJE	2	
31	90119-06M42	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	3	
32	90119-06M71	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	3	
33	6E5-43820-03	.PISTON SUB ASSY .PISTON COMPL.	2	
34	6E5-43864-00	..O-RING ..ANILLO EN O 4	1	
35	6E5-43874-01	..RING, BACK UP ..ANILLO	1	
36	6E5-43821-01	.SCREW, TRIM CYLINDER END .TORNILLO CILINDURO EXTREMO	2	
37	6E5-43822-01	.SEAL, TRIM DUST .SELLO DE POLVO	2	
38	6E5-43862-00	.O-RING .ANILLO EN O 2	2	
39	6E5-43865-00	.O-RING .ANILLO EN O 5	2	
40	6E5-43802-00	.VALVE SUB ASSY .VALVULA PRINCIPAL COMPL.	2	
41	6E5-43866-00	..O-RING ..ANILLO EN O 6	1	
42	6E5-43867-00	..O-RING ..ANILLO EN O 7	1	
43	6E5-43841-01	.PISTON, SHUTTLE .PISTON	1	
44	6E5-43868-00	.O-RING .ANILLO EN O 8	1	
45	6E5-43869-00	.O-RING .ANILLO EN O 9	2	
46	6E5-43833-01	.PIPE .TUBO 1	1	
47	6E5-43834-01	.PIPE .TUBO 2	1	
48	6E5-43835-01	.PIPE .TUBO 3	1	
49	6G5-43851-00	.SEAT, RELIEF VALVE .ASIENTO VALVULA DE DESCARGA	1	
50	6E5-43844-02	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	
51	6E5-43858-00	.BALL .ESFERA	1	
52	6E5-43856-01	.SPRING, DOWN RELIEF .RESORTE SEGURIDAD	1	
53	6E5-43883-00	.O-RING .ANILLO EN O 10	1	
54	6E5-43843-00	.SCREW, VALVE LOCK .TORNILLO	1	
55	6E5-43855-00	.SPRING, UP RELIEF .RESORTE SEGURIDAD SUPERIOR	1	
56	6E5-43859-00	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	

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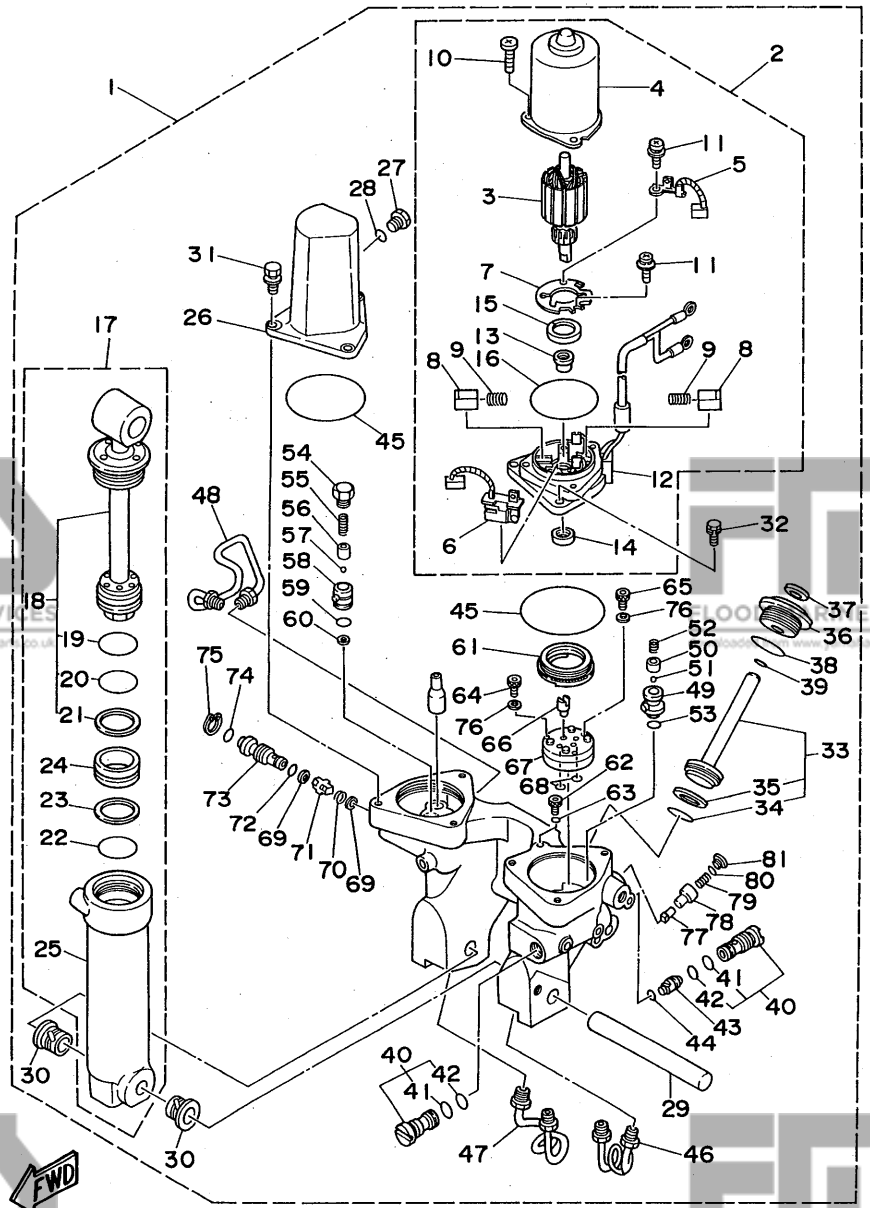

FIG. 10 POWER TRIM & TILT ASSY 1 COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
57	6E5-43877-01	.BALL .ESFERA	1	
58	6E5-43895-00	.SEAT, RELIEF VALVE .ASIENTO	1	
59	6E5-43896-00	.O-RING .ANILLO EN O	1	
60	6E5-43816-10	.FILTER 1 .FIELTRO 1	1	
61	6E5-43817-10	.FILTER 2 .FIELTRO 2	1	
62	90109-06M21	.BOLT .PERNO	1	
63	6E5-43897-00	.O-RING .ANILLO EN O	1	
64	6E5-43878-01	.BOLT, SOCKET .TORNILLO ENCASTRE	2	
65	6E5-43888-01	.BOLT, SOCKET .TORNILLO ENCASTRE	1	
66	6E5-43831-00	.CONNECTOR, SHAFT .CONEXION EJE	1	
67	6E5-43830-00	.GEAR PUMP ASSY .ENGRANAJE BOMBA COMPL.	1	
68	93210-07M78	.O-RING .JUNTA TORICA	2	
69	6E5-43847-00	.SEAT, MANUAL VALVE .ASIENTO VALVULA MANUAL	2	
70	6E5-43854-01	.SPRING, MANUAL RELEASE .RESORTE DESCOPLO MANUAL	1	
71	6E5-4382A-00	.ADAPTOR 1 .ADAPTADOR 1	1	
72	93210-10M74	.O-RING .JUNTA TORICA	1	
73	6E5-43845-01	.SCREW, MANUAL RELEASE .TORNILLO DESCOPLO MANUAL	1	
74	93210-18M75	.O-RING .JUNTA TORICA	1	
75	6E5-43875-00	.RING, SNAP .ANILLO	1	
76	90201-05M00	.WASHER, PLATE .ARANDELA PLANA	3	
77	6E5-4381A-00	.SHAFT .EJE	1	
78	6E5-43849-01	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	
79	6E5-43824-01	.SPRING, COMPRESSION .RESORTE DE COMPRESION	1	
80	93210-06M77	.O-RING .JUNTA TORICA	1	
81	6E5-43842-00	.SCREW, VALVE SEAT .GRAMPA	1	

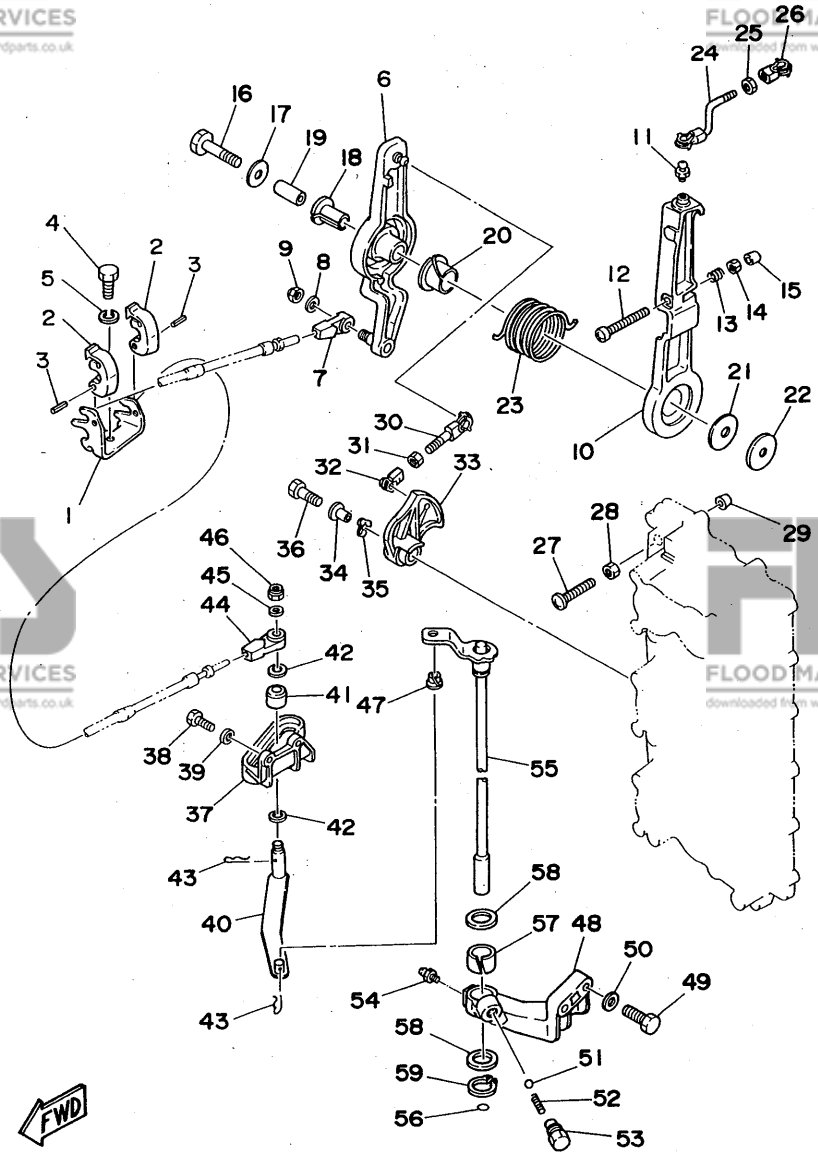

FIG. 11 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-48531-00	BRACKET, REMOTE CONTROL 1 SOPORTE DE CONTROL REMOTO	1	
2	6E5-48538-00	CLAMP, CABLE 1 GRAMPA DE CABLE	2	
3	91690-30012	PIN, SPRING PASADOR DE RESORTE	2	
4	97095-08020	BOLT PERNO	1	
5	92990-08100	WASHER, SPRING ARANDELA PLANA	1	
6	61H-41632-01-94	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	
7	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	
8	92990-06200	WASHER, PLAIN ARANDELA PLANA	1	
9	90185-06M07	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	
10	6G5-41631-01-94	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	
11	663-85518-00	JOINT, BALL CONECTOR	1	
12	90157-06013	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	
13	90501-16M12	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
14	95380-06600	NUT TUERCA	1	
15	688-44194-00	CAP TAPA	1	
16	97313-08045	BOLT TORNILLO DE HEXAGONAL	1	
17	90201-08M54	WASHER, PLATE ARANDELA PLANA	1	
18	90386-12089	BUSH BUJE	1	
19	90387-08M16	COLLAR CASQUILLO CON VALONA	1	
20	90386-22M13	BUSH BUJE	1	
21	90202-12092	WASHER, PLATE ARANDELA DE PLANA	1	
22	90201-08M13	WASHER, PLATE ARANDELA PLANA	1	
23	90508-29M12	SPRING, TORSION RESORTE DE TORSION	1	
24	6G5-41636-01	ROD, MAGNETO CONTROL VARILLA DE CONTROL MAGNETO	1	
25	95380-05600	NUT TUERCA	1	
26	6H1-41237-00	JOINT, LINK CONECTOR	1	
27	90157-06M00	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	
28	95380-06600	NUT TUERCA	1	

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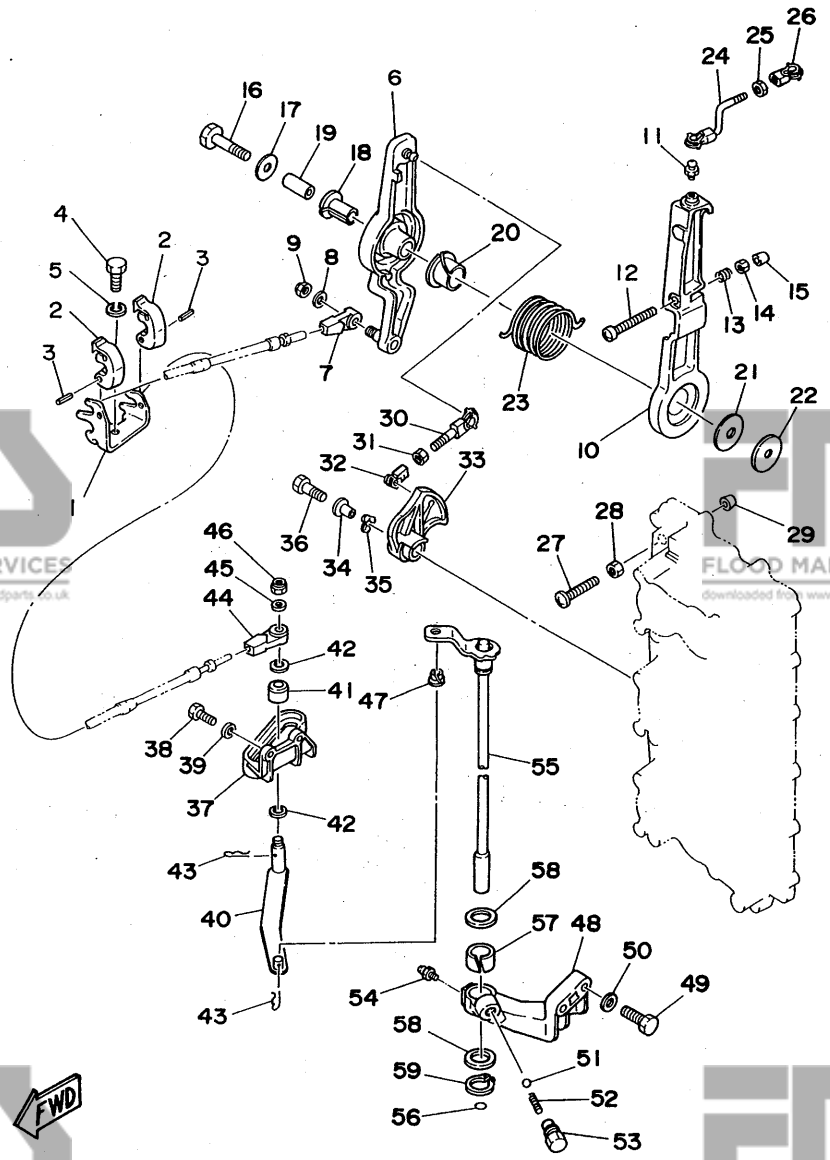

FIG. 11 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	688-44194-00	CAP TAPA	1	
30	6G5-41211-01	LINK, ACCEL. ESLABON, ACELERADOR	1	
31	95380-05600	NUT TUERCA	1	
32	6H1-41237-00	JOINT, LINK CONECTOR	1	
33	6G5-41213-00	CAM, ACCEL. LEVA ACELERADOR	1	
34	90387-06M29	COLLAR CASQUILLO CON VALONA	1	
35	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	
36	97095-06025	BOLT PERNO	1	
37	6E5-44117-00-94	BRACKET SOPORTE	1	
38	97095-06020	BOLT PERNO	2	
39	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
40	6E5-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	
41	6E5-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	
42	90202-08M20	WASHER, PLATE ARANDELA DE PLANA	2	
43	90468-18008	CLIP PRESILLA	2	
44	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	
45	92990-06200	WASHER, PLAIN ARANDELA PLANA	1	
46	90185-06M07	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	
47	90386-06M12	BUSH BUJE	1	
48	6E5-44118-01-94	BRACKET SOPORTE	1	
49	97313-08030	BOLT TORNILLO DE HEXAGONAL	2	
50	92990-08600	WASHER, PLATE ARANDELA PLANA	2	
51	93501-04M02	BALL ESFERA	1	
52	90501-12082	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
53	648-42715-00	BUSHING BUJE	1	
54	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	
55	6E5-44120-03	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	UR LONG
	6E5-44120-23	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	UR ULTRA LONG

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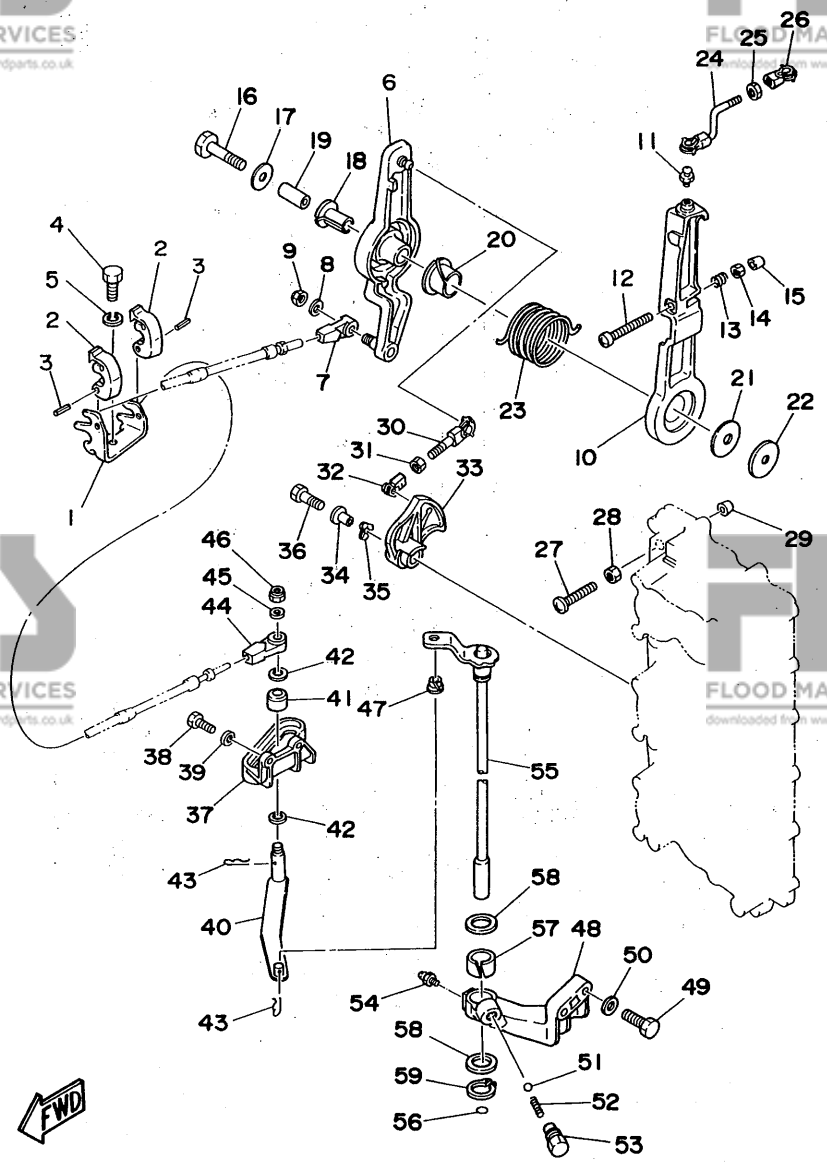

FIG. 11 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
56	93210-09350	O-RING JUNTA TORICA	1	
57	90386-16M66	BUSH BUJE	1	
58	90202-16061	WASHER, PLATE ARANDELA DE PLANA	2	
59	99009-16400	CIRCLIP PRESILLA REDONDA	1	

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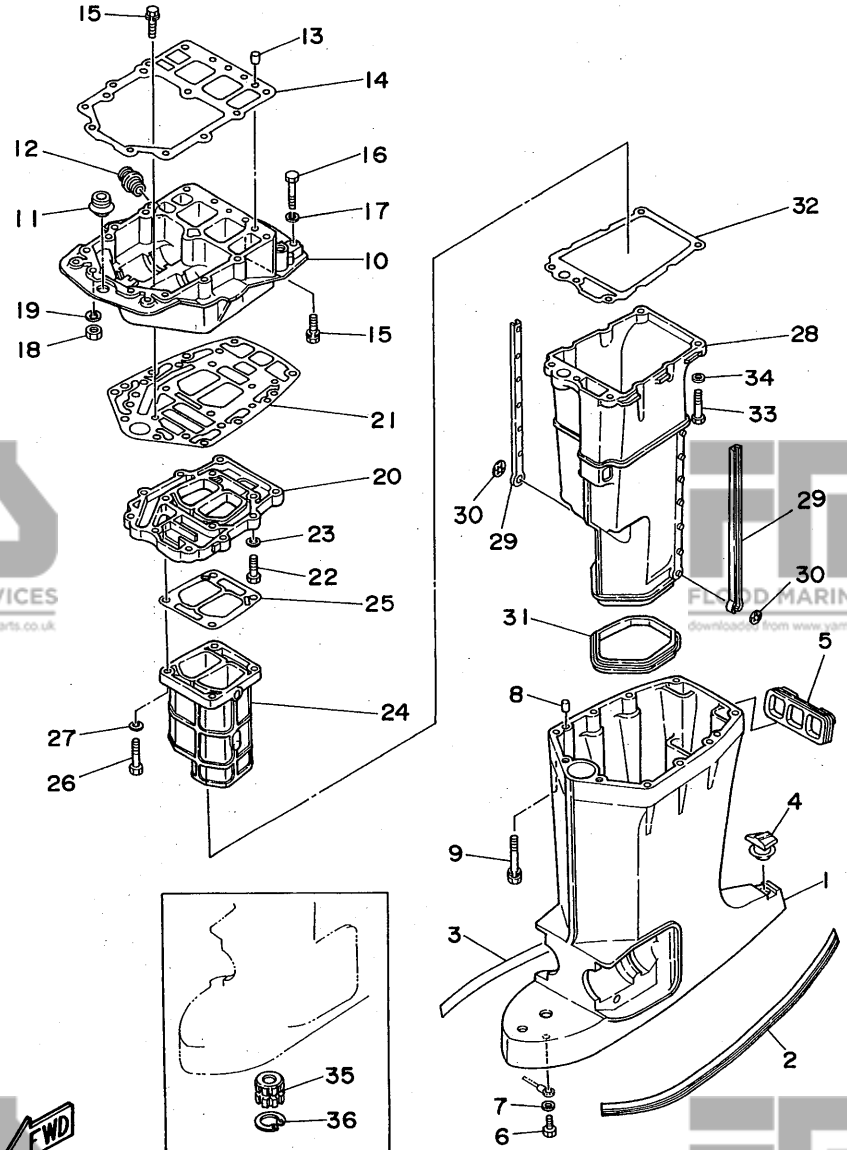

FIG. 12 UPPER CASING — FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-45111-00-4D	CASING, UPPER CAJA SUPERIOR	1	UR LONG
	6E5-45111-20-4D	CASING, UPPER CAJA SUPERIOR	1	UR ULTRA LONG
2	6R3-42791-41	MARK 1 MARCA 1	1	
3	6R3-42792-41	MARK MARCA 2	1	
4	6E5-45155-00	CAP TAPA	1	
5	6E5-42769-00	SEAL, RUBBER SELLO DE GOMA	1	
6	97095-06010	BOLT PERNO	1	
7	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
8	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	
9	90119-08M78	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	
10	6G5-41137-01-94	GUIDE, EXHAUST GUIA DE ESCAPE	1	
11	6E5-42724-00	GROMMET TAPON	1	
12	6G5-12581-00	JOINT, HOSE 1 CONEXION	1	
13	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	
14	6G5-45113-A0	GASKET, UPPER CASING EMPAQUE	1	
15	90119-08M79	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	
16	97395-08045	BOLT TORNILLO	2	
17	92990-08100	WASHER, SPRING ARANDELA PLANA	2	
18	95380-08700	NUT TUERCA	2	
19	92990-08100	WASHER, SPRING ARANDELA PLANA	2	
20	6G5-41131-00-5B	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	
21	6G5-45114-A0	GASKET, UPPER CASING EMPAQUE	1	
22	97395-08030	BOLT TORNILLO	4	
23	92990-08600	WASHER, PLATE ARANDELA PLANA	4	
24	6G5-41132-00-5B	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	
25	6G5-41134-A0	GASKET, EXHAUST MANIFOLD EMPAQUE	1	
26	97395-08045	BOLT TORNILLO	4	
27	92990-08600	WASHER, PLATE ARANDELA PLANA	4	

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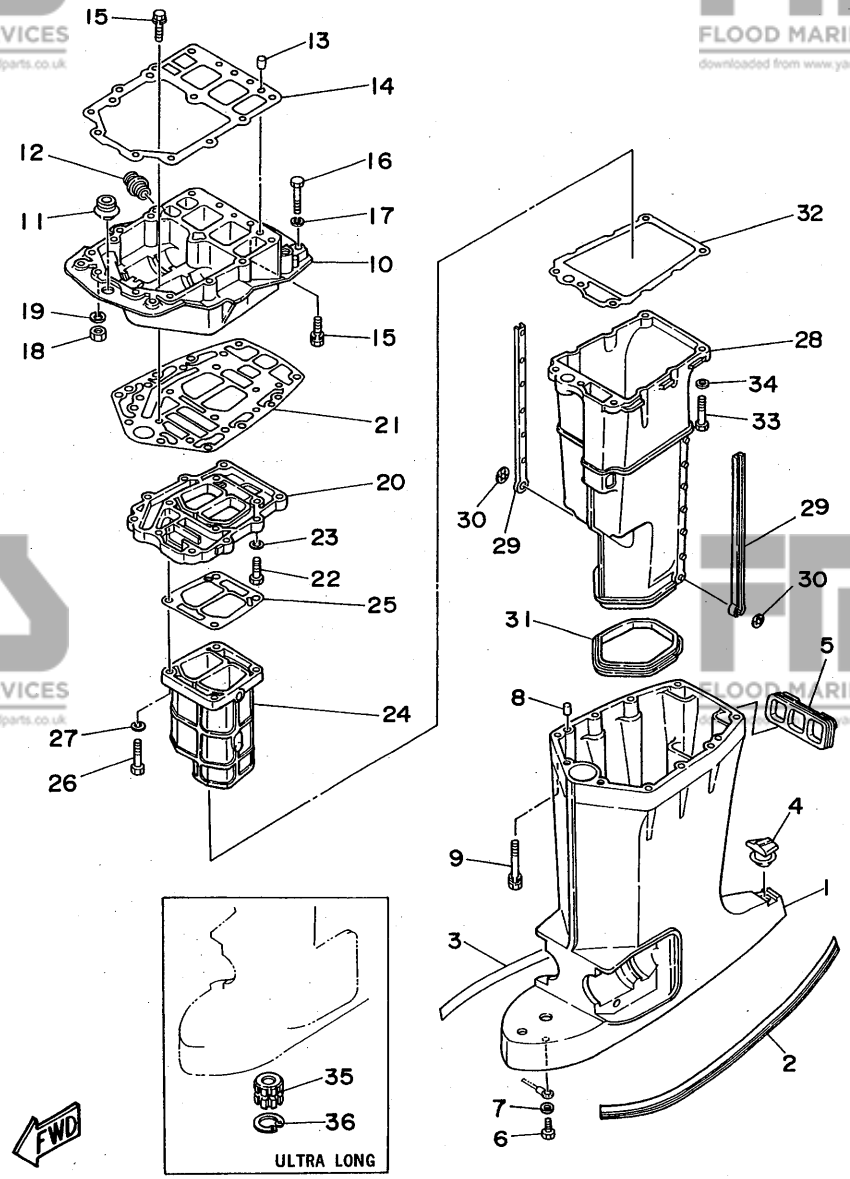

FIG. 12 UPPER CASING — FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
28	6E5-14711-01-5B	MUFFLER 1 SILENCIADOR 1	1	
29	6E5-14737-00	DAMPER, MUFFLER AMORTIGUADOR DE SILENCIADOR	2	
30	90183-05M02	NUT, SPRING TUERCA DE RESORTE	2	
31	6E5-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	
32	6E5-41135-A0	GASKET, EXHAUST MANIFOLD EMPAQUE	1	
33	97395-08045	BOLT TORNILLO	5	
34	92990-08600	WASHER, PLATE ARANDELA PLANA	5	
35	6E5-45318-00	BUSHING, DRIVE SHAFT BUJE, EJE DE MANDO	1	ULTRA LONG
36	93420-36M01	CIRCLIP SEGURO	1	ULTRA LONG

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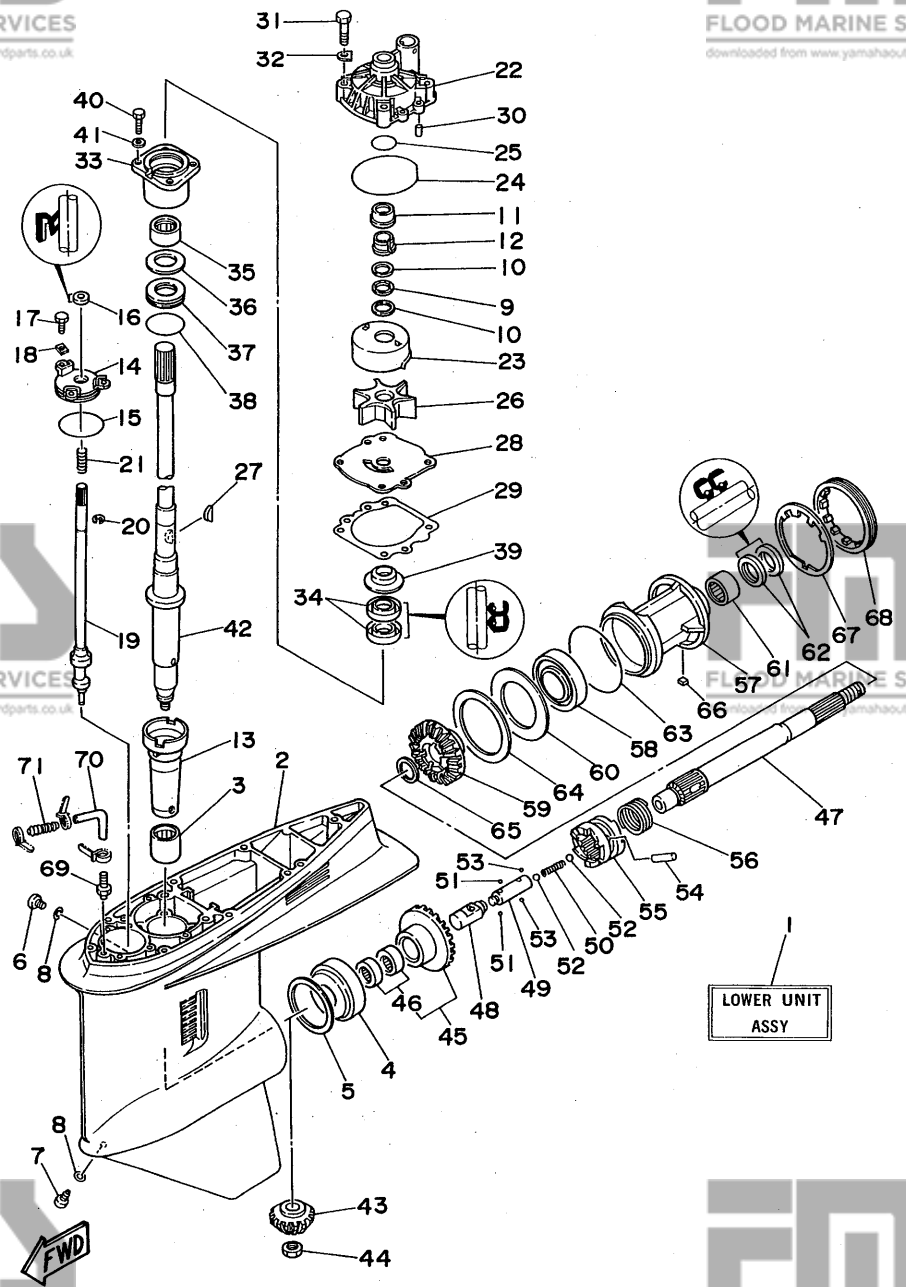

FIG. 13 LOWER CASING. DRIVE 1 (150A/175A/200A)
FIG. 13 IMPULSOR E INFERIOR 1 (150A/175A/200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G5-45300-14-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR (REF.NO. 2 ~ 71)	1	UR LONG
	6G5-45300-24-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR (REF.NO. 2 ~ 71)	1	UR ULTRA LONG
2	6J9-45301-01-4D	CASING, LOWER FUNDA INFERIOR COMPLETA	1	
3	93311-928U5	BEARING, CYLINDRICAL COJINETE DE RODILLOS	1	
4	93332-000V3	BEARING COJINETE DE RODILLOS AHUSADO	1	
5	6G5-45567-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	UR
	6G5-45567-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	UR
	6G5-45567-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	UR
	6G5-45567-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	UR
	6G5-45567-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	UR
	6G5-45567-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	UR
	6G5-45567-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	UR
6	90340-08M04	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	
7	688-45341-00	PLUG, DRAIN TAPON, DREN	1	
8	90430-08020	GASKET JUNTA	2	
9	90206-22M19	WASHER, WAVE ARANDELA ONDULADA	1	
10	90201-22M01	WASHER, PLATE ARANDELA PLANA	2	
11	61A-45527-00	COLLAR, DRIVE SHAFT COLLAR EJE FLECHA DE PROPULSIO	1	
12	61A-45538-00	SPACER 1 ESPACIADOR 1	1	
13	6G5-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	
14	6E5-45321-00	PLATE PLACA	1	
15	93210-58677	O-RING JUNTA TORICA	1	
16	93106-09014	OIL SEAL RETEN DE ACEITE	1	
17	97095-06020	BOLT PERNO	3	
18	90209-06M04	WASHER ARANDELA DE SEPARACION	3	
19	6G5-44150-01	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	
20	99001-08600	CIRCLIP PRESILLA REDONDA	1	

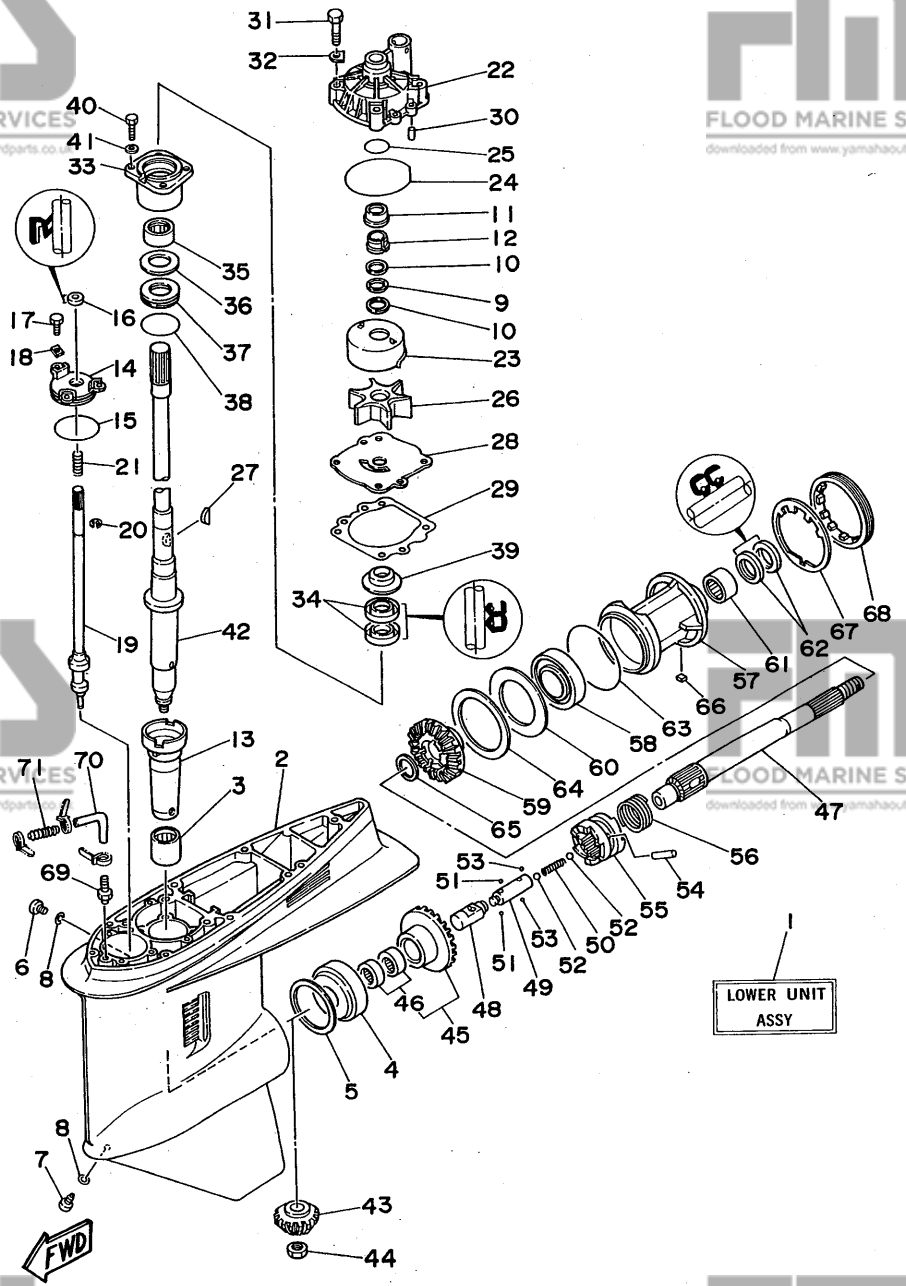

FIG. 13 LOWER CASING. DRIVE 1 (150A/175A/200A)
FIG. 13 IMPULSOR E INFERIOR 1 (150A/175A/200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
21	90501-11M10	SPRING, COMPRESSIOO RESORTE DE COMPRESION	1	
22	61A-44311-00	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	
23	61A-44322-00	INSERT, CARTRIDGE CARTUCHO	1	
24	93210-86M38	O-RING JUNTA TORICA	1	
25	93210-37M67	O-RING JUNTA TORICA	1	
26	6E5-44352-00	IMPELLER IMPULSOR	1	
27	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF	1	
28	6G5-44323-00	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	
29	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE	1	
30	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	
31	97395-08045	BOLT TORNILLO	4	
32	90209-08M02	WASHER ARANDELA DE SEPARACION	4	
33	6E5-45331-00-94	HOUSING, BEARING CAJA DE COJINETE	1	
34	93101-28M16	OIL SEAL RETEN DE ACEITE	2	
35	93315-430V5	BEARING, CYLINDRICAL COJINETE DE RODILLOS	1	
36	6E5-45587-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	UR
	6E5-45587-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	UR
	6E5-45587-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	UR
	6E5-45587-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	UR
37	93341-930U0	BEARING, THRUST COJINETES CON RODAMIENTOS	1	
38	93210-54534	O-RING JUNTA TORICA	1	
39	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1	
40	97395-08025	BOLT TORNILLO	4	
41	92990-08600	WASHER, PLATE ARANDELA PLANA	4	
42	6G5-45501-01	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	UR LONG

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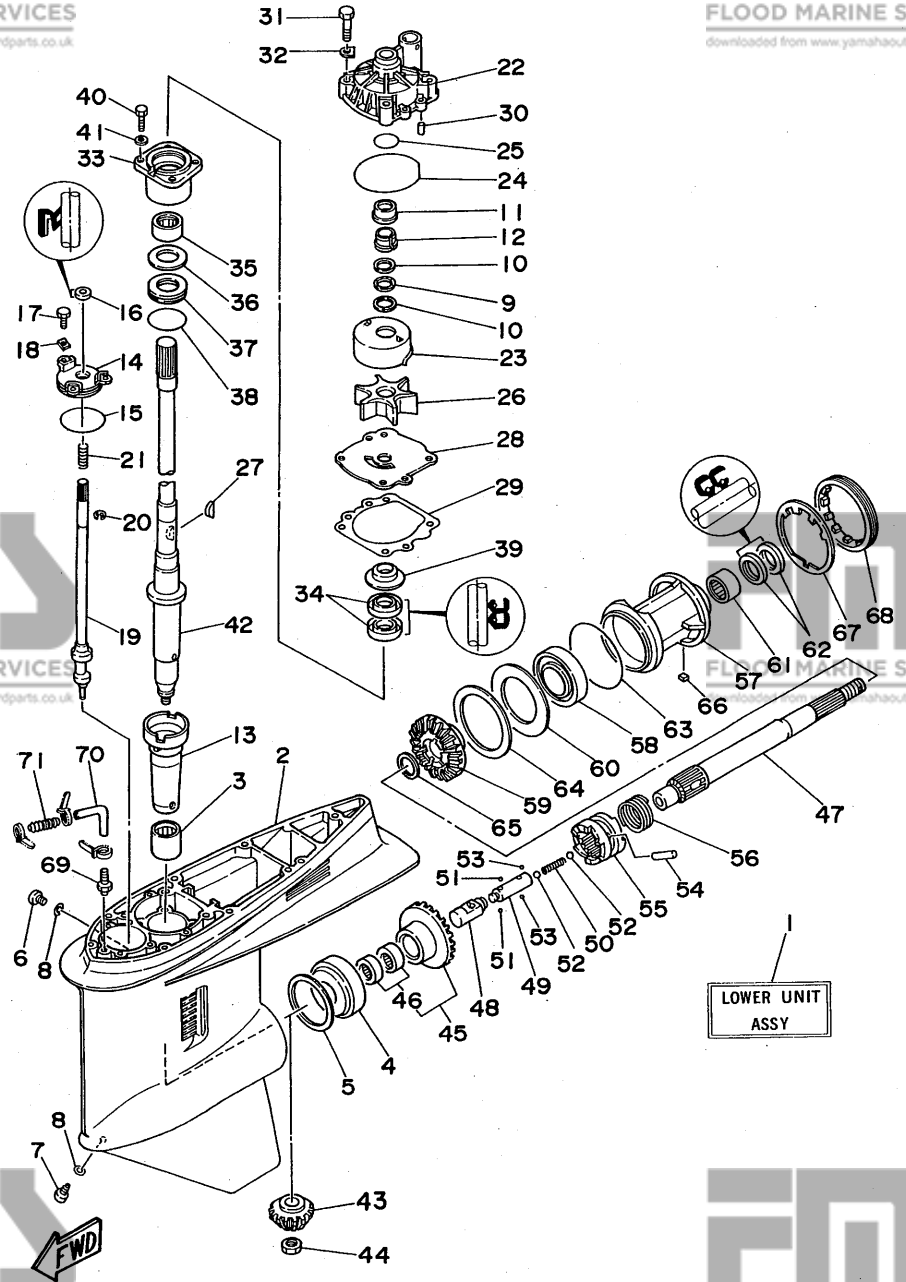

FIG. 13 LOWER CASING. DRIVE 1 (150A/175A/200A)
FIG. 13 IMPULSOR E INFERIOR 1 (150A/175A/200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
42	6G5-45501-21	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	UR ULTRA LONG
43	6G5-45551-01	PINION PINON	1	
44	90170-16M01	NUT TUERCA	1	
45	6G5-45560-01	GEAR ENGRANE COMPLE 1	1	
46	93315-425V3	.BEARING, CYLINDRICAL .COJINETE DE RODILLOS	2	
47	6J9-45611-01	SHAFT, PROPELLER EJE PROPUSOR	1	
48	6E5-45641-01	SHIFTER CAMBIO	1	
49	6E5-45634-01	SLIDE, SHIFT DESLIZADOR, CAMBIO	1	
50	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
51	93507-32031	BALL ESFERA	2	
52	93511-32027	BALL ESFERA	2	
53	93503-16010	BALL ESFERA	2	
54	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO	1	
55	6G5-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1	
56	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR	1	
57	6J9-45332-00-94	HOUSING, BEARING CAJA BALERO 2	1	
58	93306-209U0	BEARING COJINETE	1	
59	6G5-45571-02	GEAR ENGRANAJE	1	
60	6G5-45576-00	WASHER, THRUST ARANDELA DE EMPUJE AXIAL	1	
61	93315-430U8	BEARING, CYLINDRICAL COJINETE DE RODILLOS	1	
62	93101-30M17	OIL SEAL RETEN DE ACEITE	2	
63	93210-97M55	O-RING JUNTA TORICA	1	
64	6G5-45577-02-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	UR
	6G5-45577-02-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	UR
	6G5-45577-02-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	UR
	6G5-45577-02-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	UR
	6G5-45577-02-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	UR
	6G5-45577-02-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	UR

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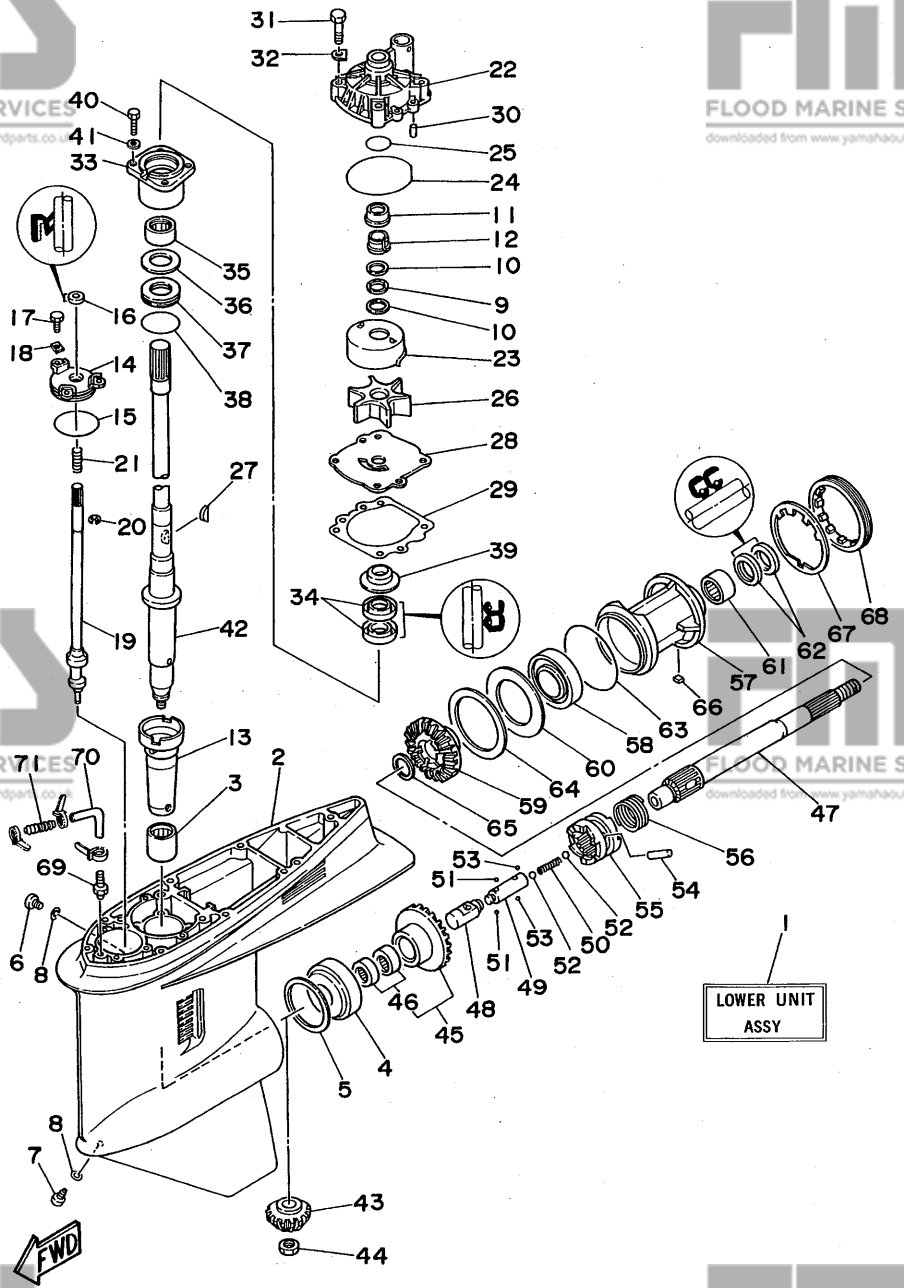

FIG. 13 LOWER CASING. DRIVE 1 (150A/175A/200A)
FIG. 13 IMPULSOR E INFERIOR 1 (150A/175A/200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
64	6G5-45577-02-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	UR
65	90201-30M92	WASHER, PLATE ARANDELA PLANA	1	
66	90282-04M00	KEY, STRAIGHT CHAVETA, RECTA	1	
67	6G5-45383-01	WASHER, CLAW ARANDELA DE UNA	1	
68	6G5-45384-00	NUT TUERCA	1	
69	6E5-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1	
70	90445-07ME8	HOSE TUBO	1	UR LONG
	90445-07ME9	HOSE TUBO	1	UR ULTRA LONG
71	6E5-83558-10	END, NIPPLE EXTREMO DE NIPLE	1	

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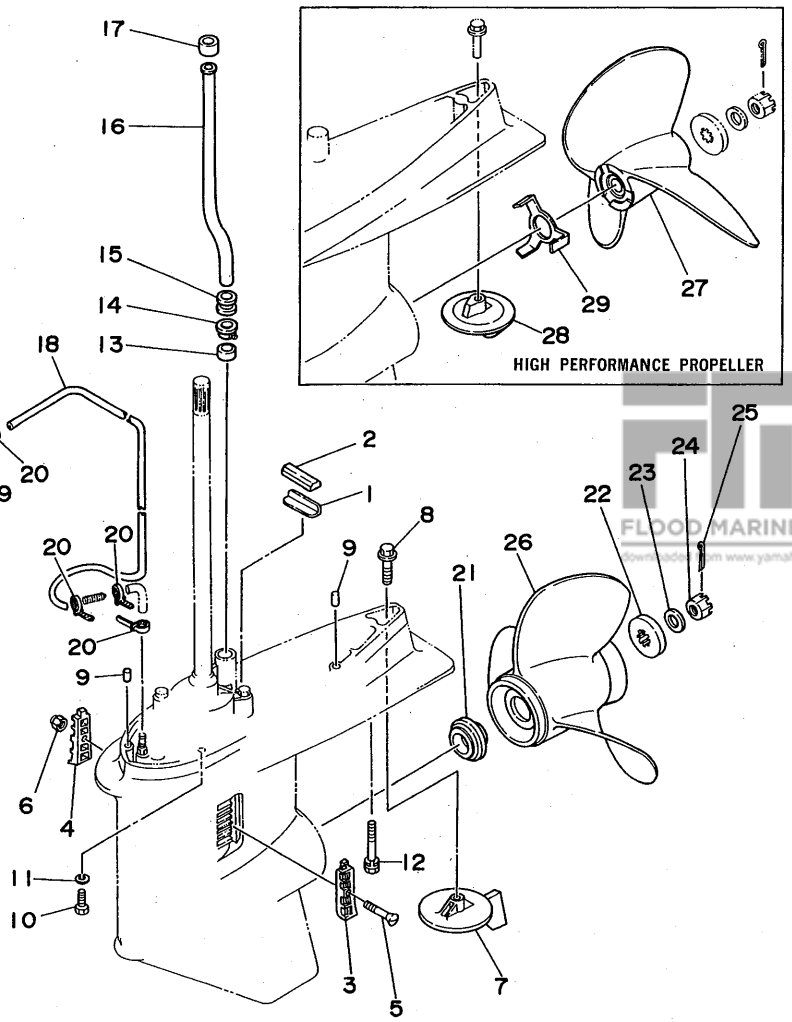
FIG. 14 LOWER CASING. DRIVE 2 (150A/175A/200A)
FIG. 14 IMPULSOR E INFERIOR 2 (150A/175A/200A)



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
* 1	663-45376-00-94	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	
* 2	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1	
3	6J9-45214-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	
4	6J9-45215-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	
5	90142-05M04	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	
6	90185-05002	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	
7	6J9-45371-01	TAB-TRIM QUILLA ESTABILIZADOR	1	
8	90105-10M67	BOLT, WASHER BASED TORNILLO CON ARANDELA	1	
9	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	
10	97395-10045	BOLT TORNILLO	6	
11	92990-10100	WASHER, SPRING ARANDELA PLANA	6	
12	90119-10M89	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	
* 13	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1	
* 14	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1	
15	6E5-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1	
16	6E5-44361-00	TUBE, WATER TUBO DE AGUA	1	UR LONG
	6E5-44361-20	TUBE, WATER TUBO DE AGUA	1	UR ULTRA LONG
17	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1	
18	90445-07MF0	HOSE TUBO	1	
19	6E5-83558-00	END, NIPPLE EXTREMO DE NIPLE	1	
20	90465-11M10	CLAMP BRIDA	4	
21	6E5-45987-01	SPACER ESPACIADOR	1	
22	688-45997-01	SPACER ESPACIADOR	1	
23	92990-18200	WASHER ARANDELA PLANA	1	
24	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1	

* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6G5-45300-14-4D, 6G5-45300-24-4D)
* CONTENIDO DEL CONJUNTO UNIDAD INFERIOR. (PARTS NUMERO 6G5-45300-14-4D, 6G5-45300-24-4D)

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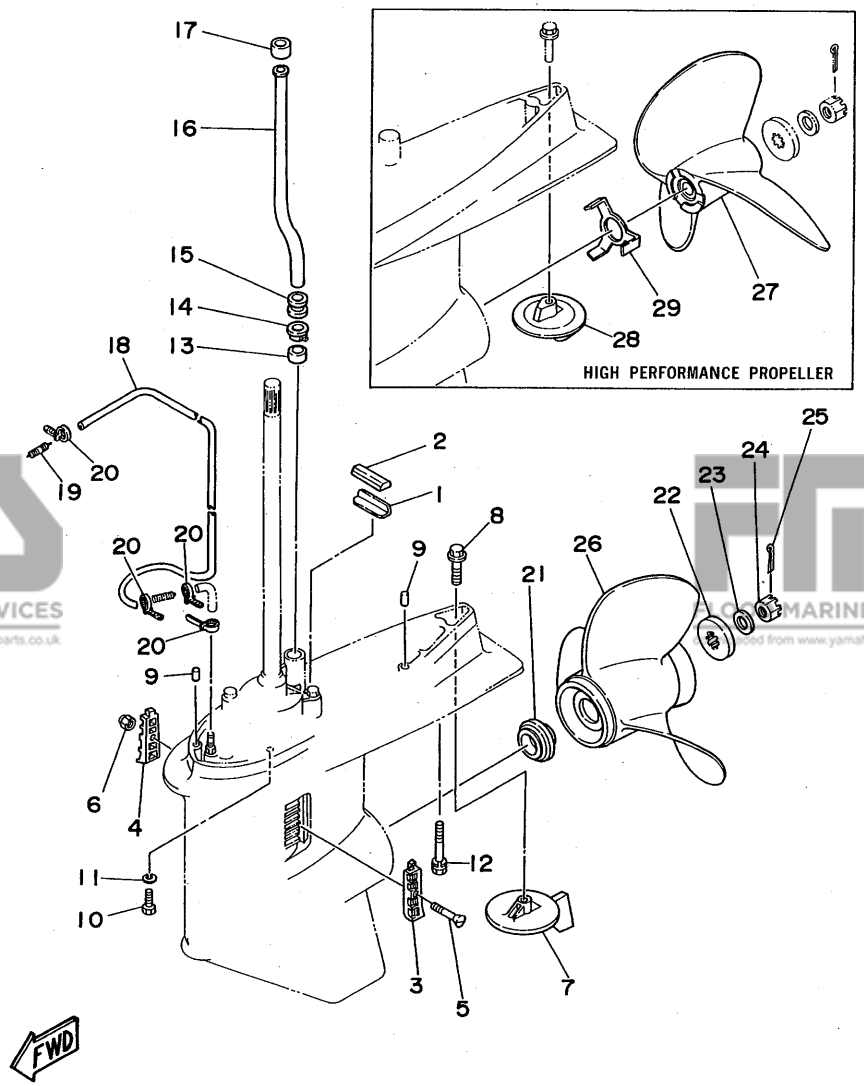

FIG. 14 LOWER CASING. DRIVE 2 (150A/175A/200A)
FIG. 14 IMPULSOR E INFERIOR 2 (150A/175A/200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.		REMARKS OBSERVACION
25	91490-40030	PIN, COTTER CHAVETA	1		
26	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1	UR	
	6G5-45945-01-98	PROPELLER (3X14"X19"-M) PROPELA (3X14"X19"-M)	1	UR	
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M) PROPELA (3X14-1/2"X17"-M)	1	UR	
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M) PROPELA (3X13-1/2"X23"-M)	1	UR	
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M) PROPELA (3X14-5/8"X16"-M)	1	UR	
		STAINLESS STEEL PROPELLER **LIMPIO-ACERO DEL PROPELA**			
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1	UR	
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M) PROPELA (3X13-3/4"X21"-M)	1	UR	
	6G5-45974-02-98	PROPELLER (3X13-3/4"X19"-M) PROPELA (3X13-3/4"X19"-M)	1	UR	
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M) PROPELA (3X13-3/8"X23"-M)	1	UR	
	6G5-45978-02-98	PROPELLER (3X13-3/4"X17"-M) PROPELA (3X13-3/4"X17"-M)	1	UR	
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M) PROPELA (3X13-3/8"X25"-M)	1	UR	
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M) PROPELA (3X15-3/4"X13"-M)	1	UR	
		HIGH PERFORMANCE PROPELLER **ALTO COMPOSICION DEL PROPELA**			
27	6E5-45970-10	PROPELLER (3X14"X20"-P) PROPELA (3X14"X20"-P)	1	UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) PROPELA (3X14"X24"-P)	1	UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) PROPELA (3X14"X28"-P)	1	UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) PROPELA (3X14"X22"-P)	1	UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) PROPELA (3X14"X26"-P)	1	UR	
28	6E5-45371-10	TAB-TRIM QUILLA ESTABILIZADOR	1		
29	6E5-45994-10	PLATE, TOOTH PLACA	1		

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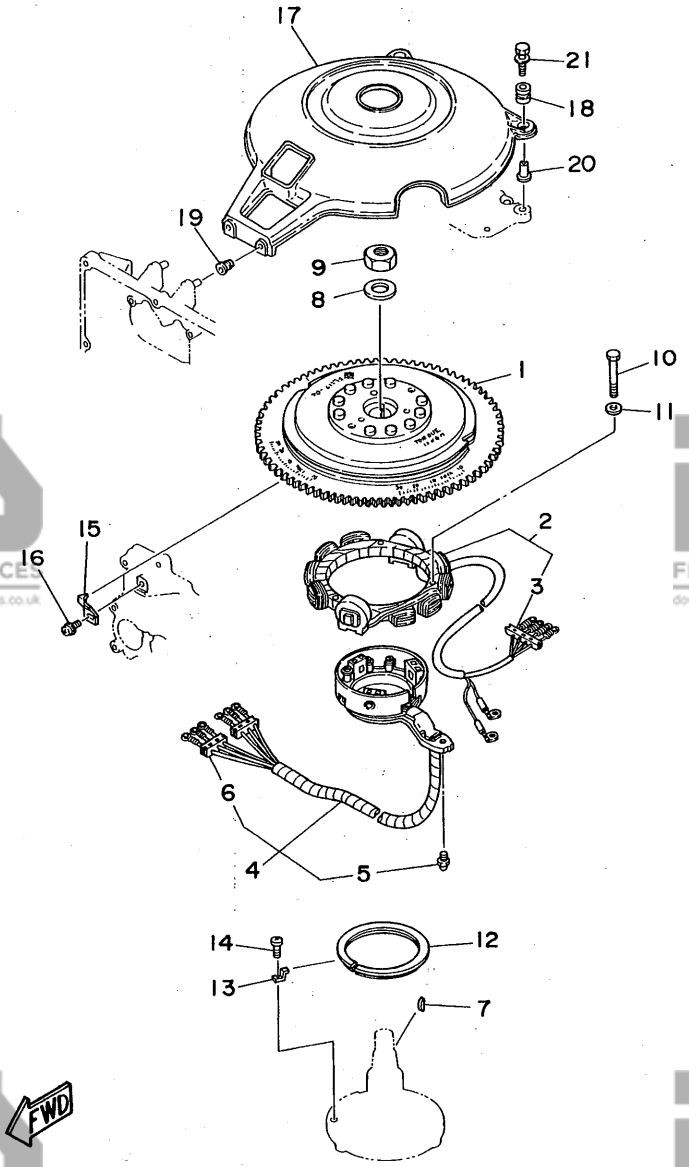

FIG. 15 GENERATOR — GENERADOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G5-85550-12	ROTOR ASSY ROTOR COMPLETO	1	
2	6G5-85510-11	STATOR ASSY UNIDAD CDI	1	
3	90480-06M16	.GROMMET .TAPON	1	
4	6G5-85580-13	COIL, PULSER BOBINA DE PULSACION	1	
5	663-85518-00	.JOINT, BALL .CONECTOR	1	
6	90480-06M16	.GROMMET .TAPON	1	
7	90280-05049	KEY, WOODRUFF CUNA WOODRUFF	1	
8	90201-21M18	WASHER, PLATE ARANDELA PLANA	1	
9	90170-20137	NUT TUERCA	1	
10	97395-06055	BOLT TORNILLO	3	
11	92990-06600	WASHER, PLATE ARANDELA PLANA	3	
12	688-41611-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	1	
13	688-41612-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	4	
14	97880-06018	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	4	
15	6E5-81332-00	PLATE, TIMING PLACA REGULADOR DE TIEMPO	1	
16	97985-06210	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	
17	6E5-81337-00	COVER, FLYWHEEL CUBIERTA DE VOLANTE	1	
18	6G5-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	2	
19	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	2	
20	624-42542-00	PIPE TUBO	2	
21	90119-06M59	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	

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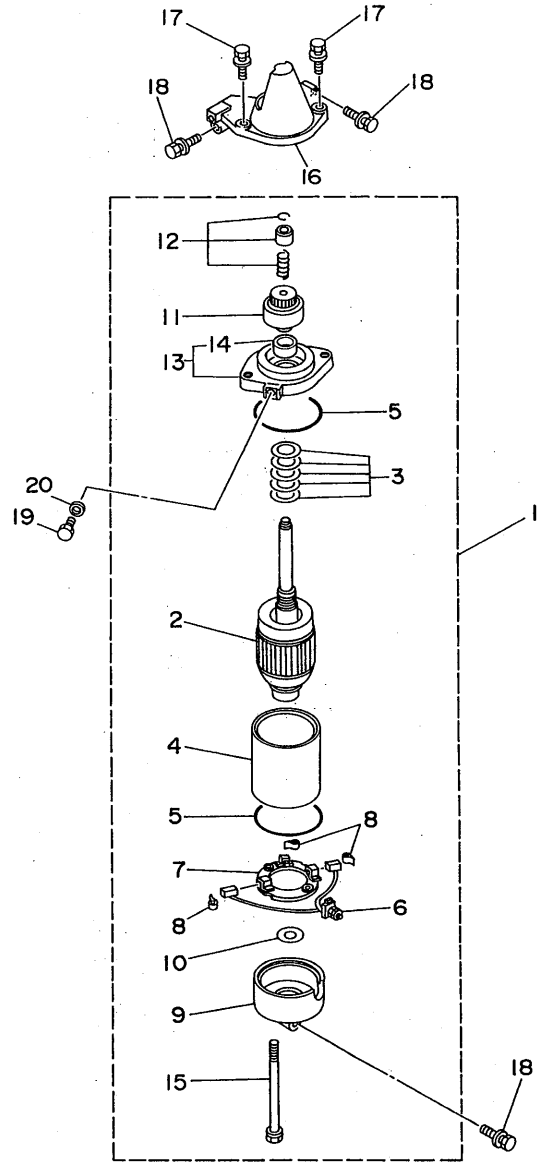

FIG. 16 STARTING MOTOR — MOTOR DE ARRANQUE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-81800-12	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	
2	6E5-81850-11	.ARMATURE ASSY .INDUCIDO COMPLETO	1	
3	6E5-81809-10	.WASHER KIT .JUEGO DE ARANDELA	1	
4	6E5-81810-10	.STATOR ASSY .ESTATOR COMPLETO	1	
5	6E5-81847-10	.O-RING .ANILLO GOMA	2	
6	6E5-81801-10	.BRUSH SET .JUEGO DE ESCOBILLA	1	
7	6E5-81840-10	.BRUSH HOLDER ASSY .SOSTEN DE ESCOBILLA COMPLETO	1	
8	6E5-81813-10	.SPRING, BRUSH .RESORTE DE ESCOBILLA	3	
9	6E5-81820-11	.REAR BRACKET ASSY .CUBIERTA TRASERA COMPL	1	
10	6E5-81824-00	.WASHER 2 .ARANDELA 2	1	
11	6E5-81807-11	.GEAR ASSY, STARTING MOTOR .PINON CONJUNTO	1	
12	61H-81857-00	.RETAINER .SEGURO	1	
13	6E5-81830-10	.FRONT BRACKET ASSY .SOPORTE DELANTERO COMPLETO	1	
14	688-81831-00	..METAL, FRONT ..METAL, DELANTERO	1	
15	6E5-81826-10	.BOLT .PERNO	2	
16	6E5-81822-02-98	BRACKET, STARTING MOTOR SOPORTE DE MOTOR DE ARRANQUE	1	
17	90119-08M76	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	
18	90119-08M77	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	
19	97395-08016	BOLT TORNILLO	1	
20	92990-08600	WASHER, PLATE ARANDELA PLANA	1	

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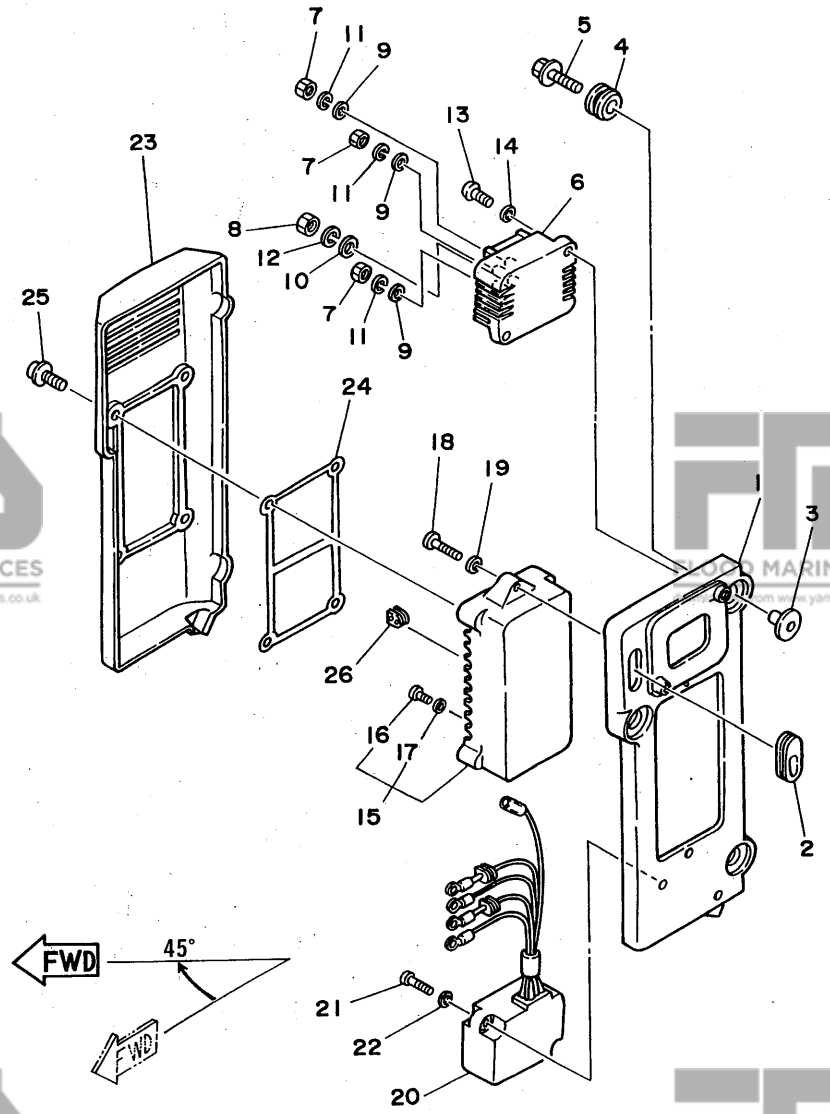

FIG. 17 ELECTRICAL 1 — EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G5-85542-00-94	BRACKET SOPORTE	1	
2	90480-12M32	GROMMET TAPON	1	
3	90387-06M03	COLLAR CASQUILLO CON VALONA	3	
4	90480-09M12	GROMMET TAPON	3	
5	90119-06M60	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	
6	6G5-81960-A0	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	
7	95380-05600	NUT TUERCA	3	
8	95380-06600	NUT TUERCA	1	
9	92990-05200	WASHER, PLAIN ARANDELA PLANA	3	
10	92990-06200	WASHER, PLAIN ARANDELA PLANA	1	
11	92990-05100	WASHER, SPRING ARANDELA PLANA	3	
12	92995-06100	WASHER, SPRING ARANDELA	1	
13	98580-06020	SCREW, PAN HEAD TORNILLO DE CABEZA CRUZADA	2	
14	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
15	6G5-85540-12	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1	
16	98580-04008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	20	
17	92990-04200	.WASHER, PLAIN .ARANDELA PLANA	20	
18	97880-06030	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2	
19	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
20	6G5-85590-12	CONTROL UNIT ASSY UNIDAD DE CONTROL COMPLETA	1	
21	97880-06030	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2	
22	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
23	6G5-85537-00	COVER CUBIERTA	1	
24	6G5-85547-00	DAMPER AMORTIGUADOR	1	
25	90159-06M03	SCREW, WITH WASHER TORNILLO CON VALONA	4	
26	90480-06066	GROMMET TAPON	2	

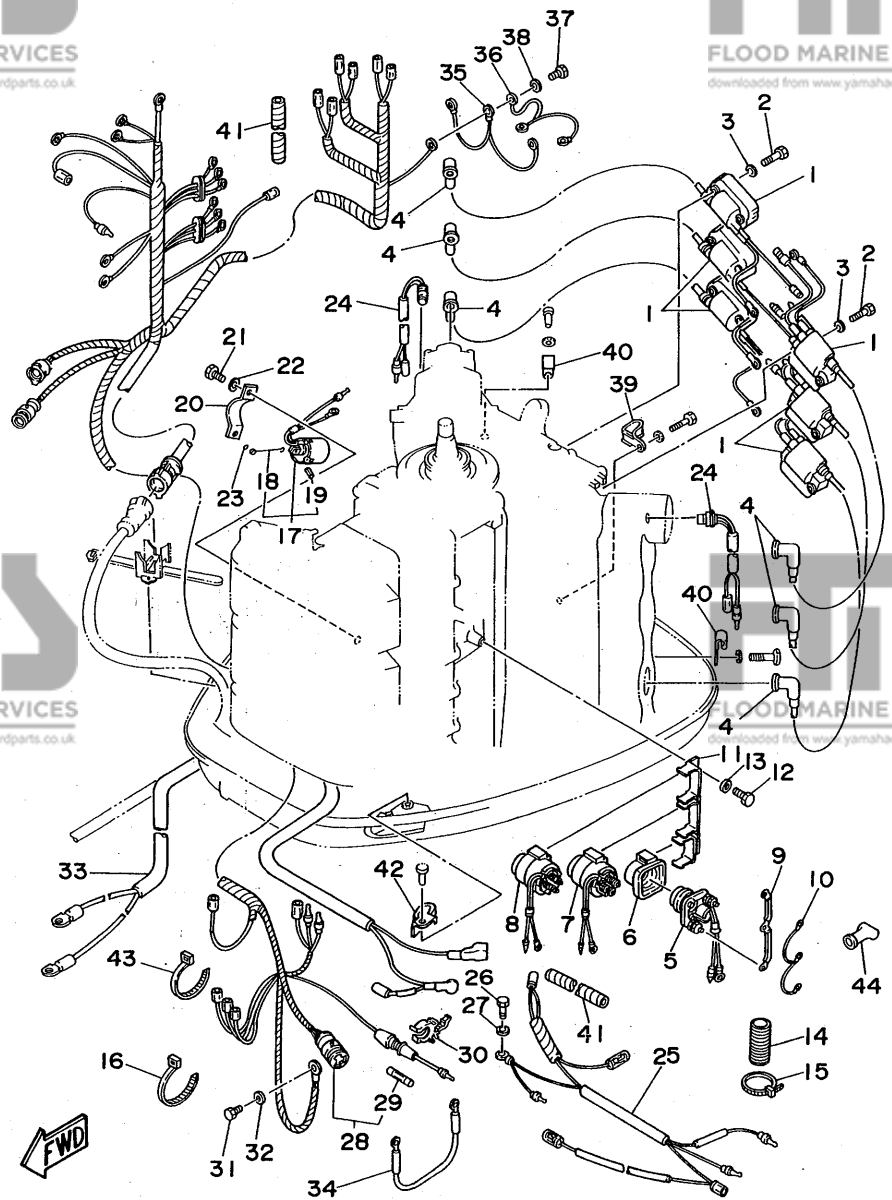

FIG. 18 ELECTRICAL 2 — EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6E5-85570-11	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	6	
2	97095-06030	BOLT PERNO	12	
3	92990-06600	WASHER, PLATE ARANDELA PLANA	12	
4	663-82370-01	PLUG CAP ASSY TAPON DE BUJIA COMPLT	6	
5	61A-81941-00	STARTER RELAY ASSY RELE DE ARRANQUE	1	
6	689-81952-10	HOLDER, RELAY SOSTEN DE RELE	1	
7	6E5-81950-00	RELAY ASSY RELE COMPLETO	1	
8	6E5-8195A-00	RELAY ASSY RELE COMPLETO	1	
9	6G5-87149-10	CONNECTOR CONECTOR	1	
10	6E5-82116-00	WIRE, MINUS LEAD CABLE CONDUCTOR NEGATIVO	1	
11	6G5-81948-11	BRACKET SOPORTE	1	
12	97095-06016	BOLT PERNO	2	
13	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
14	6E9-83557-70	TUBE ENCHUFE DE ACEITE	1	
15	90465-13M36	CLAMP BRIDA	1	
16	90465-11M10	CLAMP BRIDA	2	
17	6G5-86110-01	SOLENOID SOLENOIDE	1	
18	6G5-86119-00	.WIRE, PULL .CABLE DE ARRANQUE	1	
19	91690-30010	.PIN, SPRING .PASADOR DE RESORTE	1	
20	6G5-86115-00	HOLDER, SOLENOID TAPON PROTECTOR	1	
21	97095-06016	BOLT PERNO	2	
22	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
23	93210-03261	O-RING JUNTA TORICA	1	
24	688-82560-10	THERMO SWITCH ASSY INTER. DE TERMO	2	
25	6G5-82553-02	EXTENSION, WIRE LEAD CABLE	1	
26	97095-06012	BOLT PERNO	1	
27	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
28	6G5-82590-03	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	

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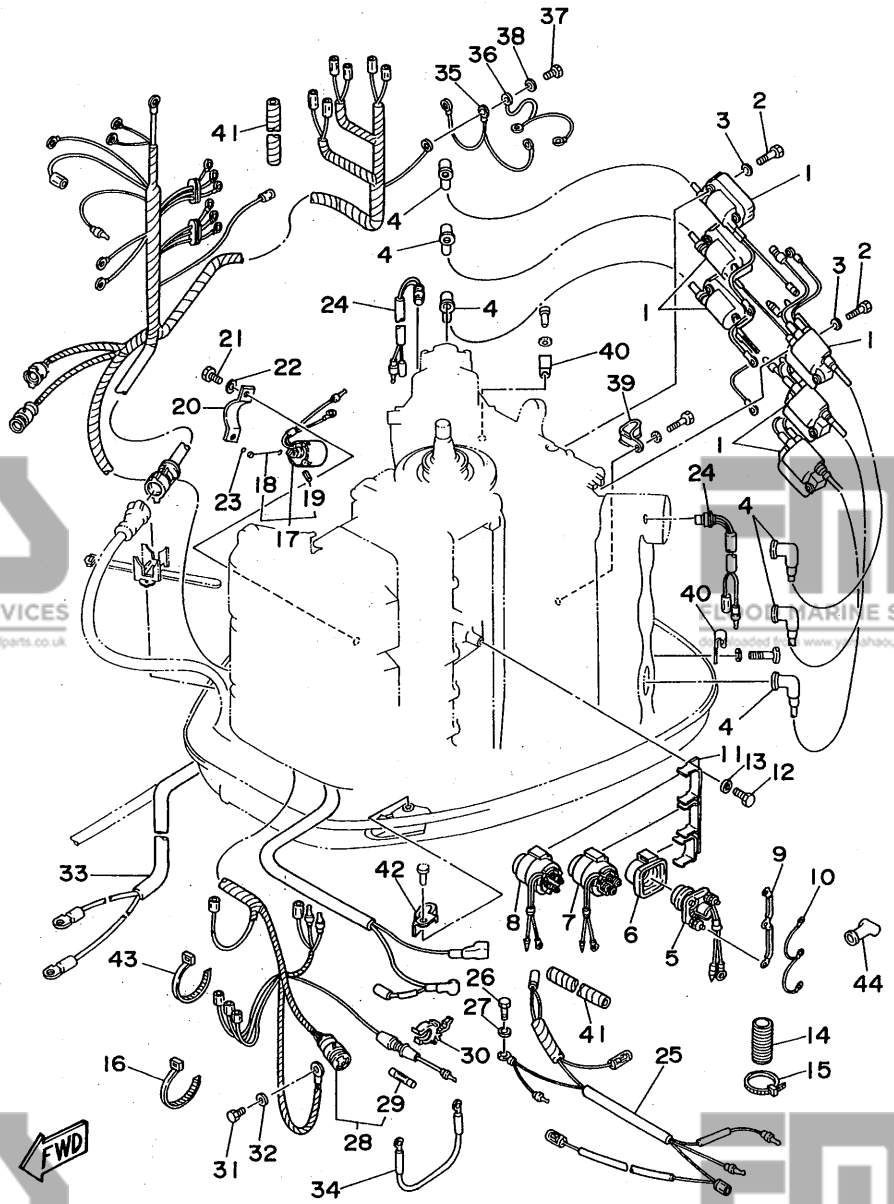

FIG. 18 ELECTRICAL 2 — EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
30	6G5-82152-00	HOLDER, FUSE PORTA-FUSIBLES	1	
31	97095-06012	BOLT PERNO	1	
32	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
33	6G5-82105-02	WIRE HARNESS ARNES DE CABLES	1	
34	6E5-82117-00	WIRE, LEAD CABLE CONDUCTOR	1	
35	6E5-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	1	
36	6E5-82531-00	WIRE, LEAD CABLE CONDUCTOR	1	
37	97095-06012	BOLT PERNO	3	
38	92990-06600	WASHER, PLATE ARANDELA PLANA	3	
39	90465-08M08	CLAMP BRIDA	2	
40	90465-08028	CLAMP BRIDA	6	
41	90446-10M01	HOSE TUBO RESEIRADERO	3	
42	90465-12M25	CLAMP BRIDA	1	
43	90465-13M36	CLAMP BRIDA	1	
44	6G5-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	2	

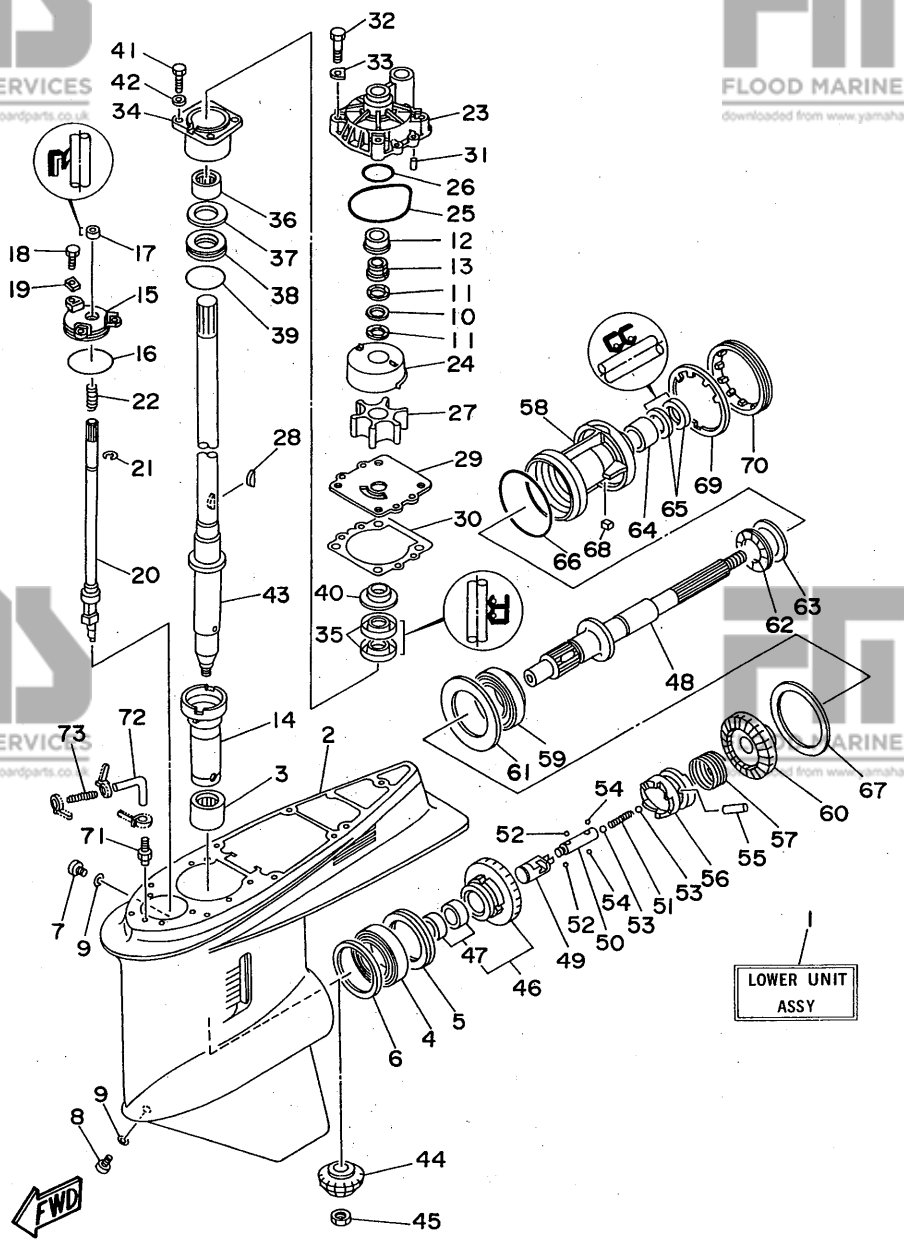

FIG. 19 ALTERNATE 1 (LOWER CASING. DRIVE 1 : L150A/L200A)
FIG. 19 OPCIONAL 1 (IMPULSOR E INFERIOR 1 : L150A/L200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6K1-45300-13-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR (REF.NO. 2 ~ 73)	1	UR LONG
	6K1-45300-23-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR (REF.NO. 2 ~ 73)	1	UR ULTRA LONG
2	6J9-45301-01-4D	CASING, LOWER FUNDA INFERIOR COMPLETA	1	
3	93311-928U5	BEARING, CYLINDRICAL COJINETE DE RODILLOS	1	
4	93390-000U2	BEARING COJINETE DE RODILLOS	1	
5	93341-465U4	BEARING, THRUST COJINETES CON RODAMIENTOS	1	
6	6G5-45567-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	UR
	6G5-45567-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	UR
	6G5-45567-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	UR
	6G5-45567-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	UR
	6G5-45567-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	UR
	6G5-45567-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	UR
	6G5-45567-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	UR
7	90340-08M04	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	
8	688-45341-00	PLUG, DRAIN TAPON, DREN	1	
9	90430-08020	GASKET JUNTA	2	
10	90206-22M19	WASHER, WAVE ARANDELA ONDULADA	1	
11	90201-22M01	WASHER, PLATE ARANDELA PLANA	2	
12	61A-45527-00	COLLAR, DRIVE SHAFT COLLAR EJE FLECHA DE PROPULSIO	1	
13	61A-45538-00	SPACER 1 ESPACIADOR 1	1	
14	6G5-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	
15	6E5-45321-00	PLATE PLACA	1	
16	93210-58677	O-RING JUNTA TORICA	1	
17	93106-09014	OIL SEAL RETEN DE ACEITE	1	
18	97095-06020	BOLT PERNO	3	
19	90209-06M04	WASHER ARANDELA DE SEPARACION	3	
20	6K1-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	

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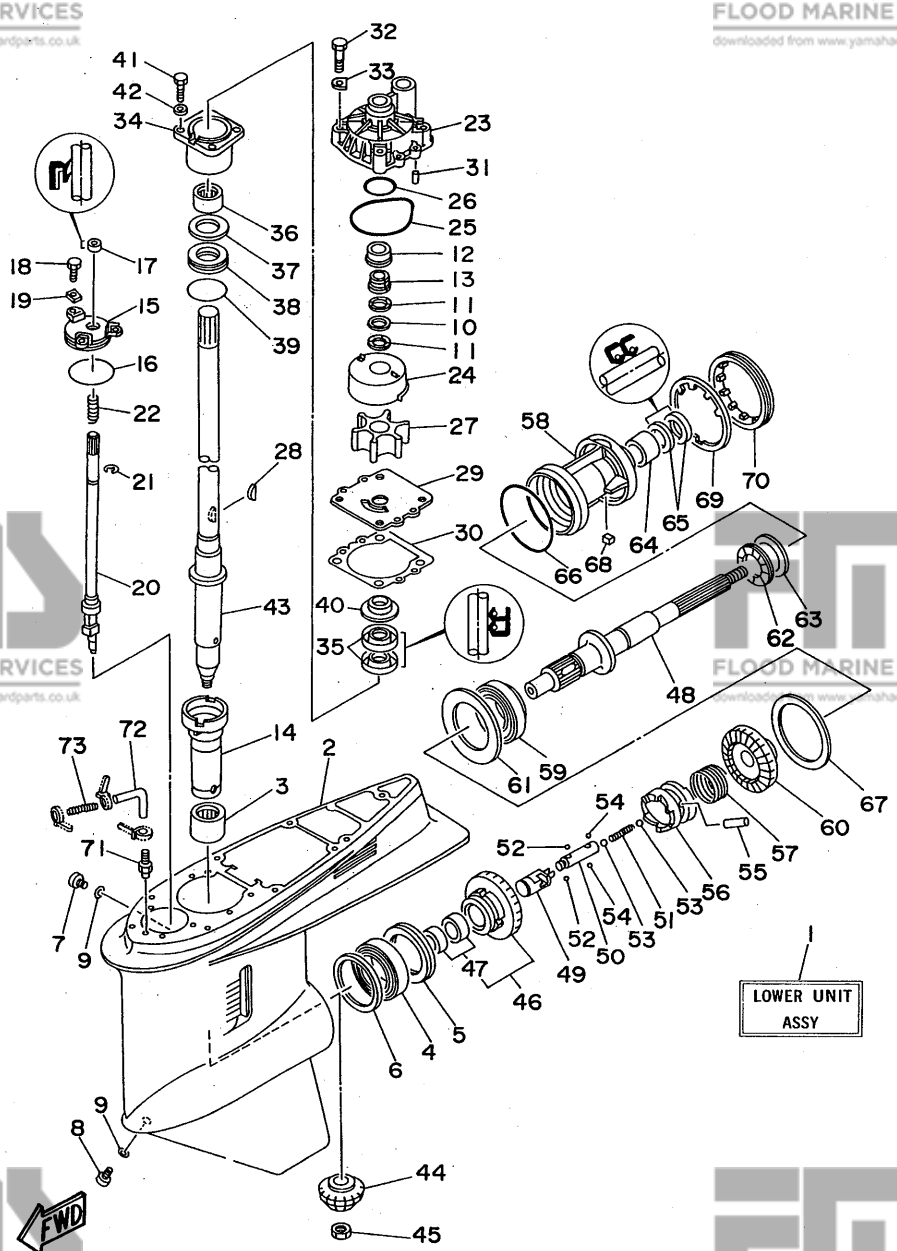

FIG. 19 ALTERNATE 1 (LOWER CASING. DRIVE 1 : L150A/L200A)
FIG. 19 OPCIONAL 1 (IMPULSOR E INFERIOR 1 : L150A/L200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
21	99001-08600	CIRCLIP PRESILLA REDONDA	1	
22	90501-11M10	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
23	61A-44311-00	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	
24	61A-44322-00	INSERT, CARTRIDGE CARTUCHO	1	
25	93210-86M38	O-RING JUNTA TORICA	1	
26	93210-37M67	O-RING JUNTA TORICA	1	
27	6E5-44352-00	IMPELLER IMPULSOR	1	
28	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF	1	
29	6G5-44323-00	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	
30	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE	1	
31	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	
32	97395-08045	BOLT TORNILLO	4	
33	90209-08M02	WASHER ARANDELA DE SEPARACION	4	
34	6E5-45331-00-94	HOUSING, BEARING CAJA DE COJINETE	1	
35	93101-28M16	OIL SEAL RETEN DE ACEITE	2	
36	93315-430V5	BEARING, CYLINDRICAL COJINETE DE RODILLOS	1	
37	6E5-45587-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	UR
	6E5-45587-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	UR
	6E5-45587-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	UR
	6E5-45587-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	UR
38	93341-930U0	BEARING, THRUST COJINETES CON RODAMIENTOS	1	
39	93210-54534	O-RING JUNTA TORICA	1	
40	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1	
41	97395-08025	BOLT TORNILLO	4	
42	92990-08600	WASHER, PLATE ARANDELA PLANA	4	

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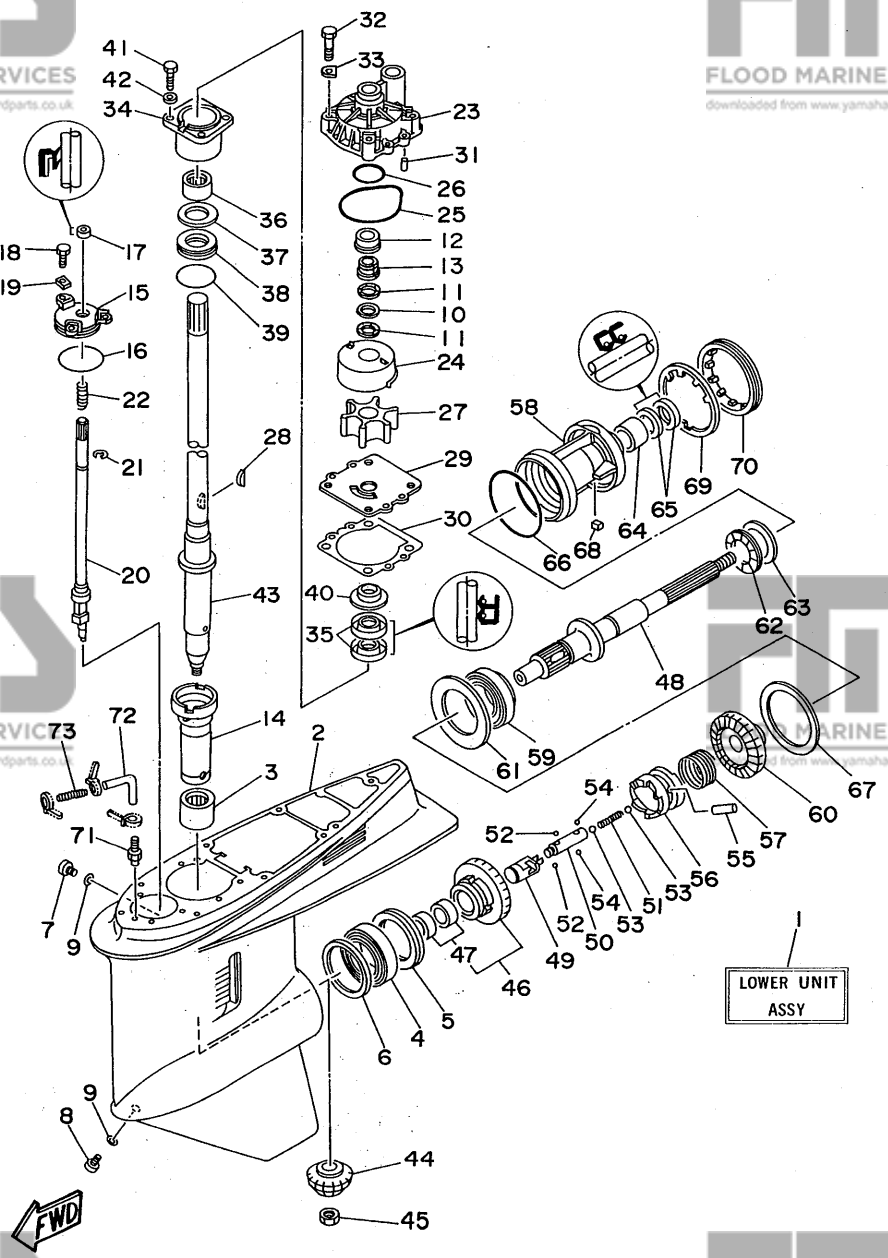

FIG. 19 ALTERNATE 1 (LOWER CASING. DRIVE 1 : L150A/L200A)
FIG. 19 OPCIONAL 1 (IMPULSOR E INFERIOR 1 : L150A/L200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
43	6G5-45501-01	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	UR LONG
	6G5-45501-21	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	UR ULTRA LONG
44	6G5-45551-01	PINION PINON	1	
45	90170-16M01	NUT TUERCA	1	
46	6K1-45560-01	GEAR ENGRANE COMPLE 1	1	
47	93315-425V3	.BEARING, CYLINDRICAL .COJINETE DE RODILLOS	2	
48	6K1-45611-10	SHAFT, PROPELLER EJE PROPUSOR	1	
49	6K1-45641-00	SHIFTER CAMBIO	1	
50	6E5-45634-01	SLIDE, SHIFT DESLIZADOR, CAMBIO	1	
51	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
52	93507-32031	BALL ESFERA	2	
53	93511-32027	BALL ESFERA	2	
54	93503-16010	BALL ESFERA	2	
55	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO	1	
56	6G5-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1	
57	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR	1	
58	6K1-45332-01-94	HOUSING, BEARING CAJA BALERO 2	1	
59	93332-00048	BEARING COJINETE DE RODILLOS AHUSADO	1	
60	6K1-45570-01	GEAR ENGRANE COMPL 2	1	
61	6K1-45576-00	WASHER, THRUST ARANDELA DE EMPUJE AXIAL	1	
62	93341-440U5	BEARING, THRUST COJINETES CON RODAMIENTOS	1	
63	6K1-45578-01-10	SHIM (T:0.10MM) LAMINA (T:0.10MM)	1	UR
	6K1-45578-01-12	SHIM (T:0.12MM) LAMINA (:0.12MM)	1	UR
	6K1-45578-01-15	SHIM (T:0.15MM) LAMINA (T:0.15MM)	1	UR
	6K1-45578-01-18	SHIM (T:0.18MM) LAMINA (T:0.18MM)	1	UR
	6K1-45578-01-30	SHIM (T:0.30MM) LAMINA (T:0.30MM)	1	UR
	6K1-45578-01-40	SHIM (T:0.40MM) LAMINA (T:0.40MM)	1	UR
	6K1-45578-01-50	SHIM (T:0.50MM) LAMINA (T:0.50MM)	1	UR

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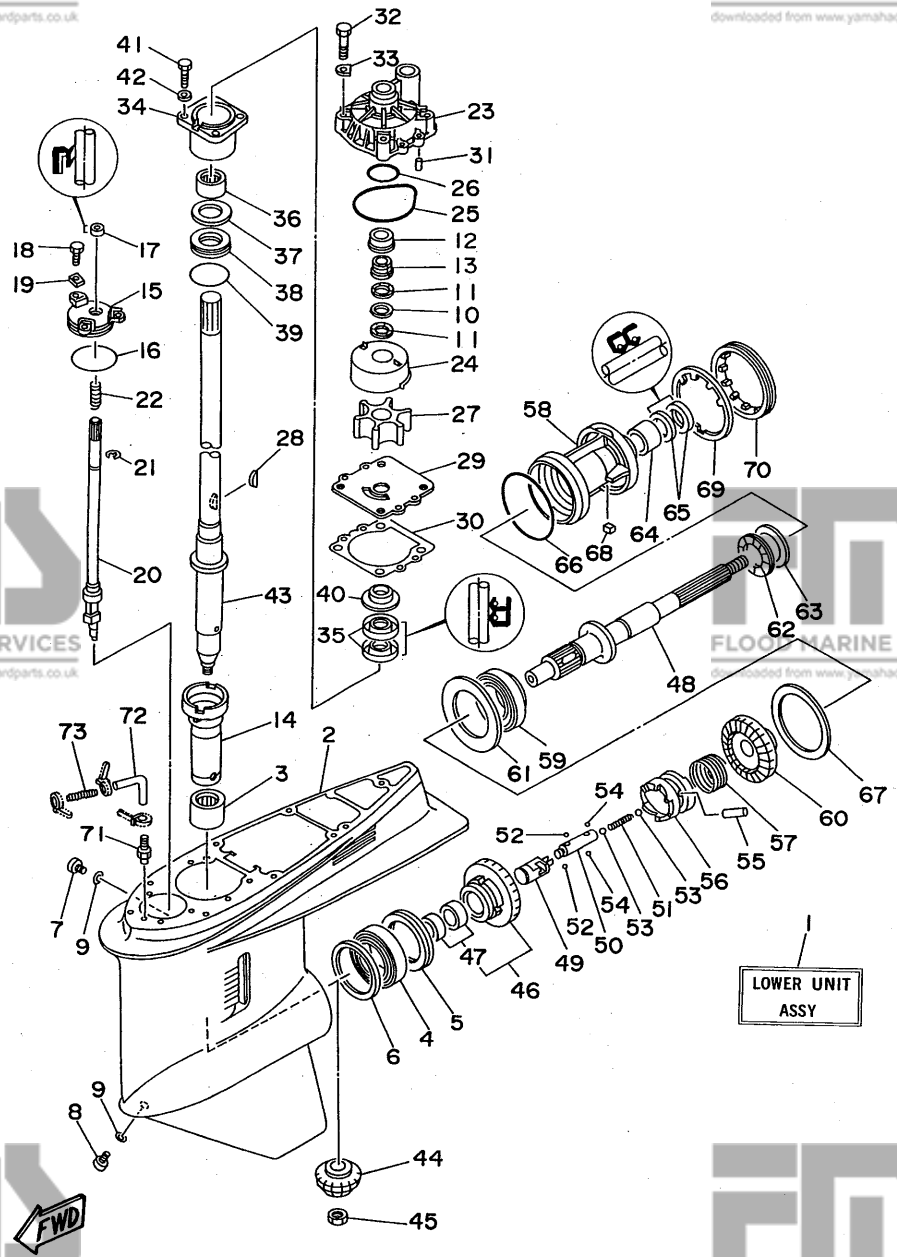

FIG. 19 ALTERNATE 1 (LOWER CASING. DRIVE 1 : L150A/L200A)
FIG. 19 OPCIONAL 1 (IMPULSOR E INFERIOR 1 : L150A/L200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
64	93315-430U8	BEARING, CYLINDRICAL COJINETE DE RODILLOS	1	
65	93101-30M17	OIL SEAL RETEN DE ACEITE	2	
66	93210-97M55	O-RING JUNTA TORICA	1	
67	6G5-45577-02-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	UR
	6G5-45577-02-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	UR
	6G5-45577-02-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	UR
	6G5-45577-02-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	UR
	6G5-45577-02-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	UR
	6G5-45577-02-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	UR
	6G5-45577-02-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	UR
68	90282-04M00	KEY, STRAIGHT CHAVETA, RECTA	1	
69	6G5-45383-01	WASHER, CLAW ARANDELA DE UNA	1	
70	6G5-45384-00	NUT TUERCA	1	
71	6J8-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1	UR
	6E5-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1	AP
72	90445-07ME8	HOSE TUBO	1	AP LONG
	90445-07ME9	HOSE TUBO	1	AP ULTRA LONG
73	6E5-83558-10	END, NIPPLE EXTREMO DE NIPLE	1	AP

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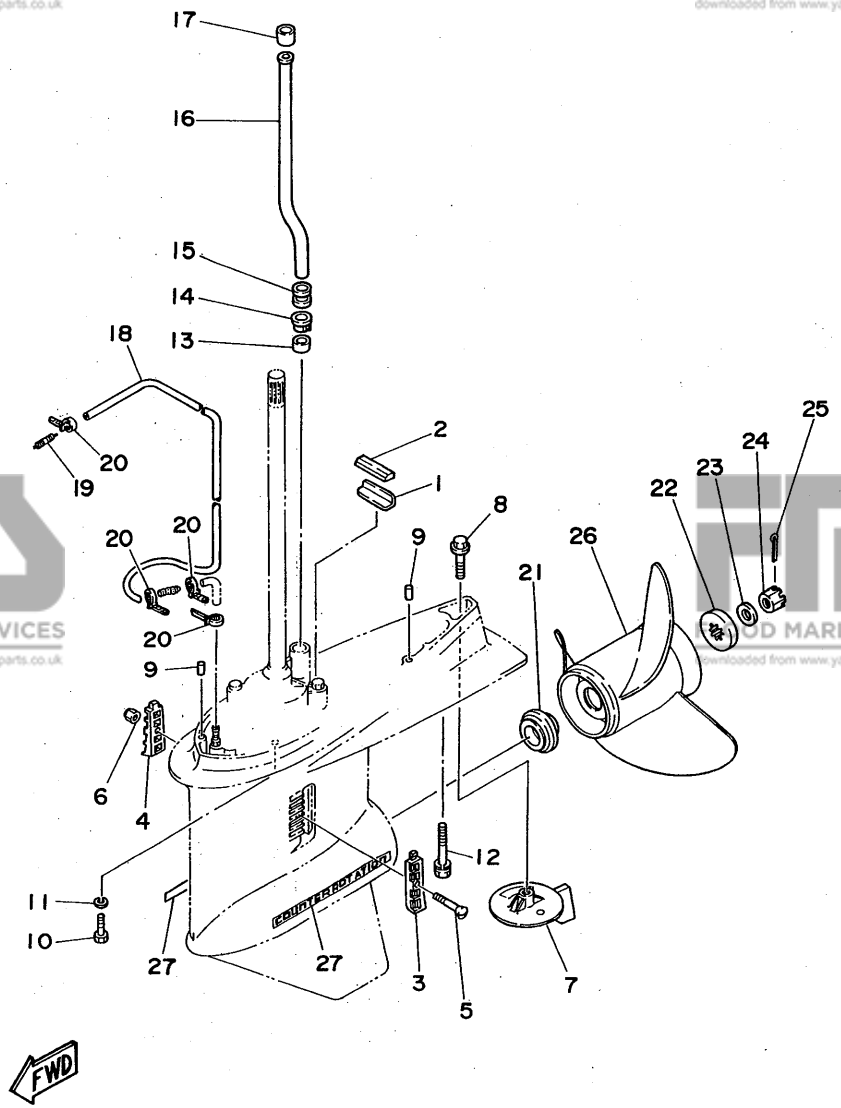

FIG. 20 ALTERNATE 2 (LOWER CASING. DRIVE 2 : L150A/L200A)
FIG. 20 OPCIONAL 2 (IMPULSOR E INFERIOR 2 : L150A/L200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
* 1	663-45376-00-94	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	
* 2	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1	
3	6J9-45214-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	
4	6J9-45215-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	
5	90142-05M04	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	
6	90185-05002	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	
7	6K1-45371-02	TAB-TRIM QUILLA ESTABILIZADOR	1	
8	90105-10M67	BOLT, WASHER BASED TORNILLO CON ARANDELA	1	
9	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	
10	97395-10045	BOLT TORNILLO	6	
11	92990-10100	WASHER, SPRING ARANDELA PLANA	6	
12	90119-10M89	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	
* 13	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1	
* 14	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1	
15	6E5-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1	
16	6E5-44361-00	TUBE, WATER TUBO DE AGUA	1	UR LONG
	6E5-44361-20	TUBE, WATER TUBO DE AGUA	1	UR ULTRA LONG
17	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1	
18	90445-07MF0	HOSE TUBO	1	AP
19	6E5-83558-00	END, NIPPLE EXTREMO DE NIPLE	1	AP
20	90465-11M10	CLAMP BRIDA	4	AP
21	6E5-45987-01	SPACER ESPACIADOR	1	
22	688-45997-01	SPACER ESPACIADOR	1	
23	92990-18200	WASHER ARANDELA PLANA	1	
24	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1	
25	91490-40030	PIN, COTTER CHAVETA	1	

* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6K1-45300-13-4D, 6K1-45300-23-4D)
* CONTENIDO DEL CONJUNTO UNIDAD INFERIOR. (PARTS NUMERO 6K1-45300-13-4D, 6K1-45300-23-4D)

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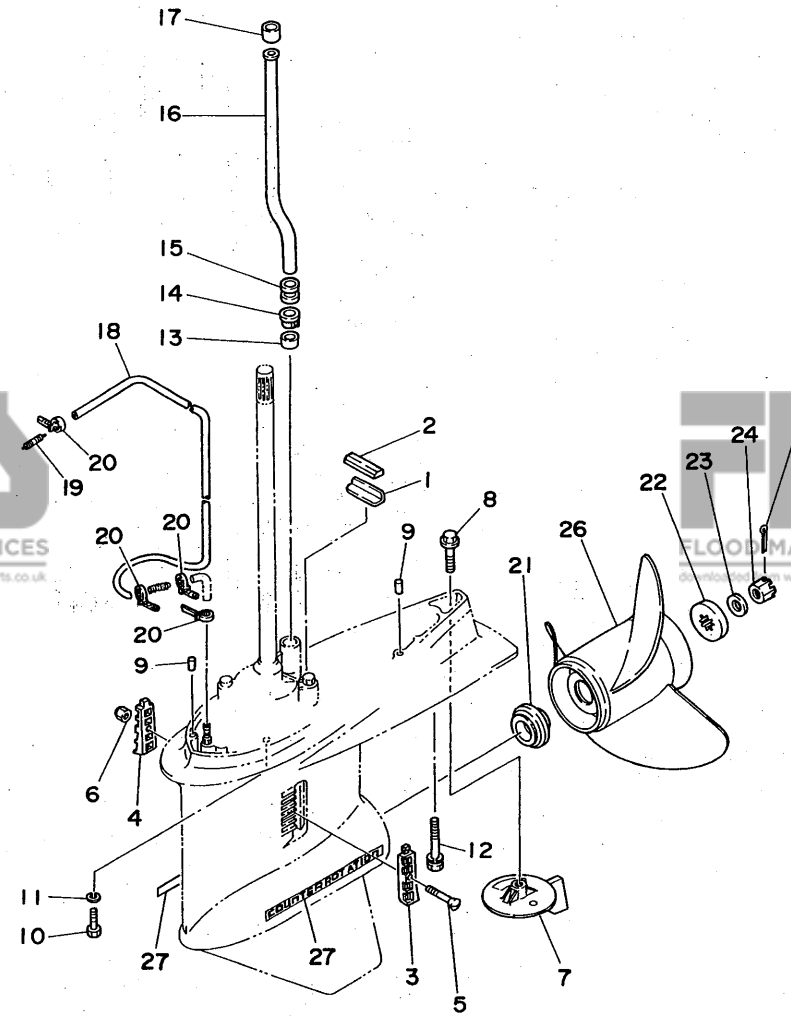
FIG. 20 ALTERNATE 2 (LOWER CASING. DRIVE 2 : L150A/L200A)
FIG. 20 OPCIONAL 2 (IMPULSOR E INFERIOR 2 : L150A/L200A)

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
26	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML) HELICE	1	UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1) HELICE	1	UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1) HELICE	1	UR
	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML) HELICE	1	UR
27	6K1-45392-00	GRAPHIC, LOWER CALCAMONIA, INFERIOR	2	



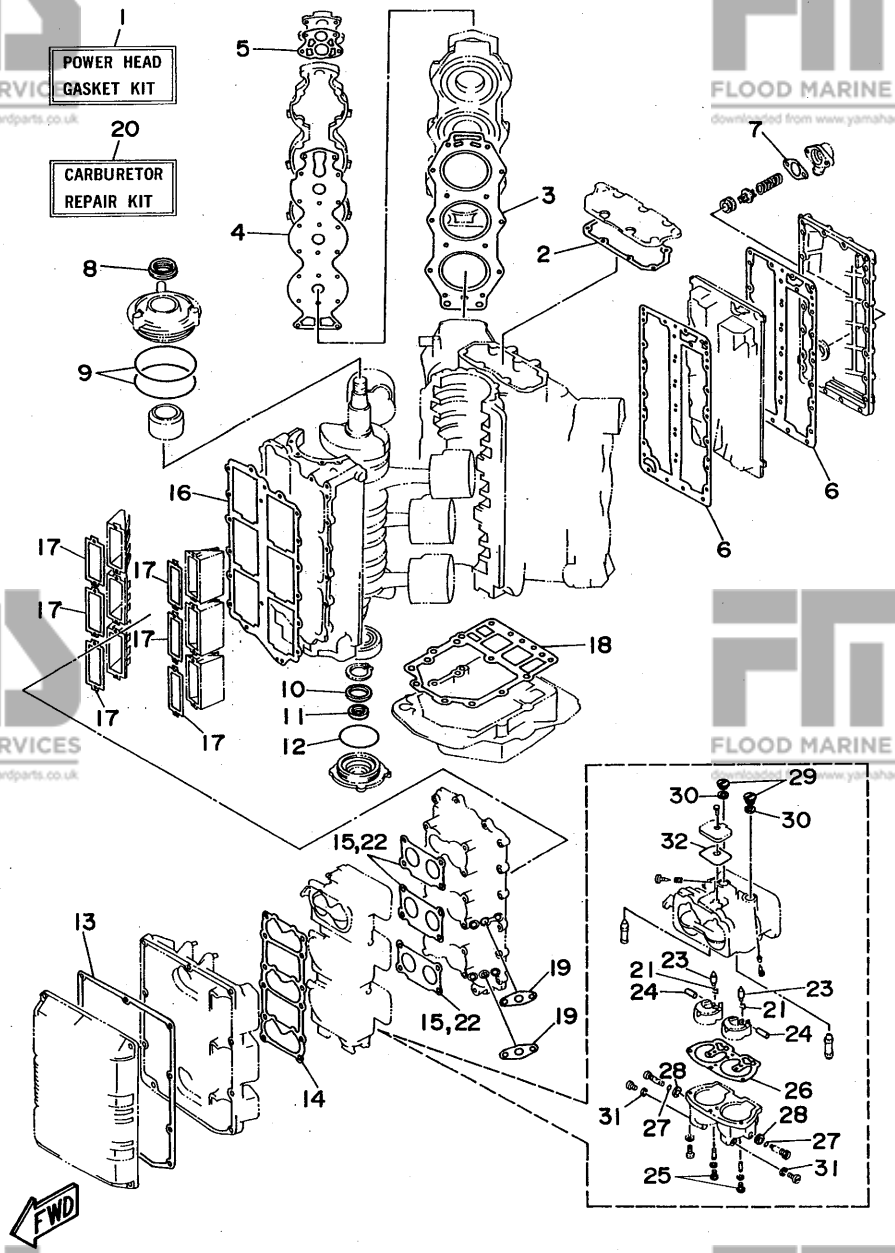


FIG. 21 REPAIR KIT 1 — ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G5-W0001-03	POWER HEAD GASKET KIT JUEGO DE EMPAQUE	1	
2	6E5-11381-00	.GASKET 1 .EMPAQUE 1	1	
3	6G5-11181-A0	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	2	
4	6G5-11193-A0	.GASKET, HEAD COVER 1 .EMPAQUE	2	
5	688-12414-A1	.GASKET, COVER .EMPAQUE	2	
6	6G5-41112-A1	.GASKET, EXHAUST INNER COVER .EMPAQUE	2	
7	6G5-11382-A1	.GASKET 2 .EMPAQUE 2	1	
8	93102-40M38	.OIL SEAL .RETEN DE ACEITE	1	
9	93211-04384	.O-RING .ANILLO EN O	2	
10	93102-35M13	.OIL SEAL .RETEN DE ACEITE	1	
11	93101-22M15	.OIL SEAL .RETEN DE ACEITE	1	
12	93210-74M35	.O-RING .JUNTA TORICA	1	
13	6G5-14416-A1	.GASKET, AIR CLEANER .EMPAQUE	1	
14	6G5-14483-01	.GASKET .EMPAQUE	1	
15	6E5-14198-A1	.GASKET .EMPAQUE	3	
16	6G5-13645-A1	.GASKET, MANIFOLD 1 .EMPAQUE	1	
17	6E5-13621-00	.GASKET, VALVE SEAT .JUNTA, DE VALV.DE LCIM	6	
18	6G5-45113-A0	.GASKET, UPPER CASING .EMPAQUE	1	
19	650-24431-A0	.GASKET, FUEL PUMP 1 .EMPAQUE BOMBA COMBUST 1	2	
20	6E5-W0093-06	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	
21	6E5-14159-00	.CLIP .PRESILLA	2	
22	6E5-14198-A1	.GASKET .EMPAQUE	1	
23	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	2	
24	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA	2	
25	6E5-14394-00	.PLUG, SLOW JET .VALVULA DE DRENAJE	2	
26	6E5-14384-03	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA	1	
27	6E5-14997-00	.O-RING .SELLO	2	
28	6E5-14398-01	.GASKET .EMPAQUE	2	

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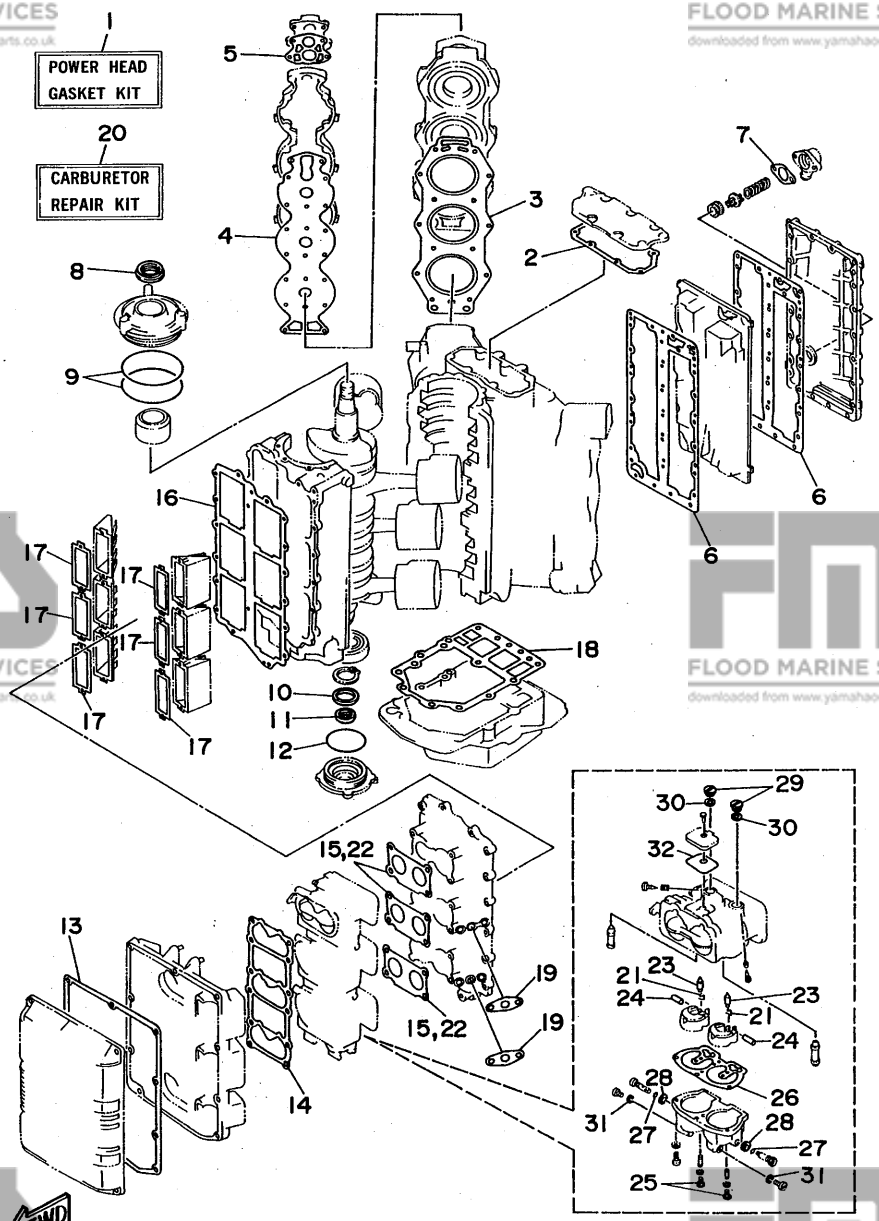
FIG. 21 REPAIR KIT 1 ESTUCHE REPARATION 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	6E5-14328-01	.PLUG .TORNILLO TOPE DE PILOTO	2	
30	6E5-14979-00	.GASKET .EMPAQUE DE ARRANQUE	2	
31	6J8-14995-00	.GASKET .SOPORTE	2	
32	6E5-14959-01	.GASKET .EMPAQUE	1	

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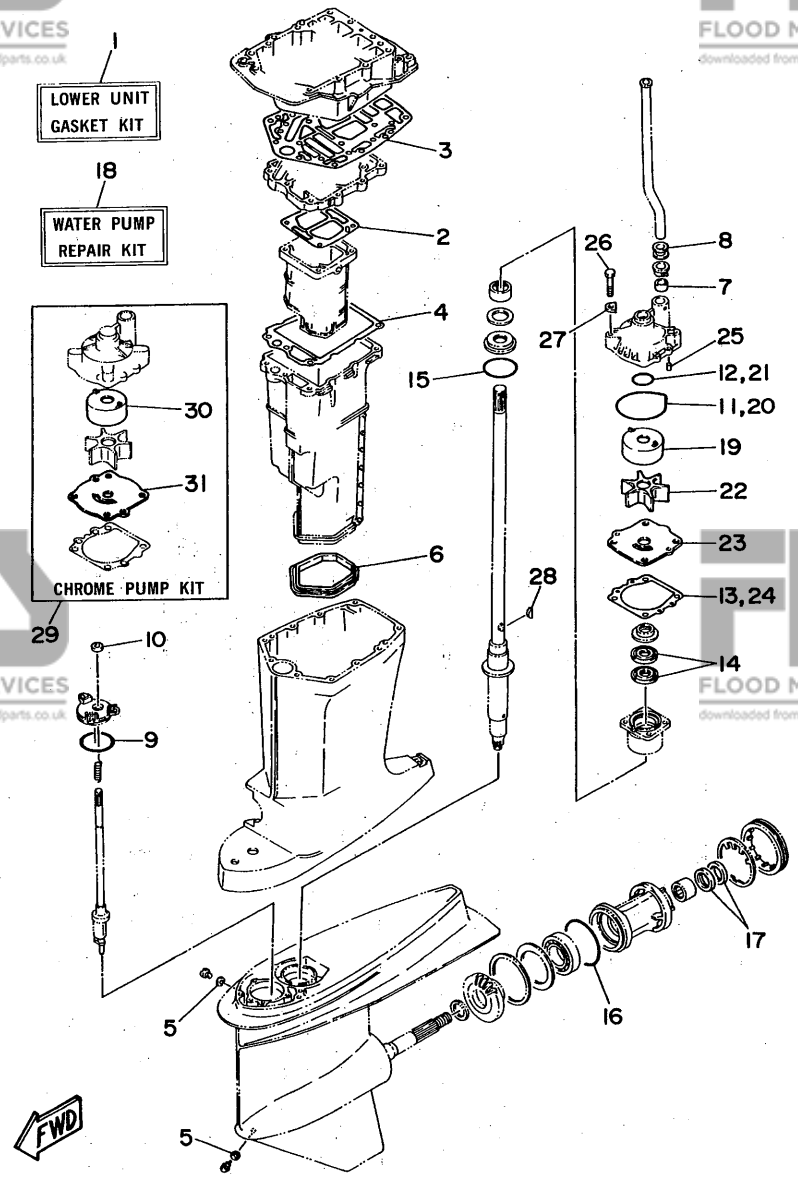

FIG. 22 REPAIR KIT 2 — ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G5-W0001-21	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	
2	6G5-41134-A0	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	
3	6G5-45114-A0	.GASKET, UPPER CASING .EMPAQUE	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	
5	90430-08020	.GASKET .JUNTA	2	
6	6E5-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	
7	6E5-44365-00	.DAMPER, WATER SEAL .HULE DE SELLO DE AGUA	1	
8	6E5-44366-00	.DAMPER, WATER SEAL .GOMA DEL SELLO DE AGUA	1	
9	93210-58677	.O-RING .JUNTA TORICA	1	
10	93106-09014	.OIL SEAL .RETEN DE ACEITE	1	
11	93210-86M38	.O-RING .JUNTA TORICA	1	
12	93210-37M67	.O-RING .JUNTA TORICA	1	
13	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	
14	93101-28M16	.OIL SEAL .RETEN DE ACEITE	2	
15	93210-54534	.O-RING .JUNTA TORICA	1	
16	93210-97M55	.O-RING .JUNTA TORICA	1	
17	93101-30M17	.OIL SEAL .RETEN DE ACEITE	2	
18	61A-W0078-01	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	
19	61A-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1	
20	93210-86M38	.O-RING .JUNTA TORICA	1	
21	93210-37M67	.O-RING .JUNTA TORICA	1	
22	6E5-44352-00	.IMPELLER .IMPULSOR	1	
23	6G5-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	
24	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	
25	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	1	
26	97395-08045	.BOLT .TORNILLO	4	
27	90209-08M02	.WASHER .ARANDELA DE SEPARACION	4	
28	90280-04M05	.KEY, WOODRUFF .CUNA WOODRUFF	1	

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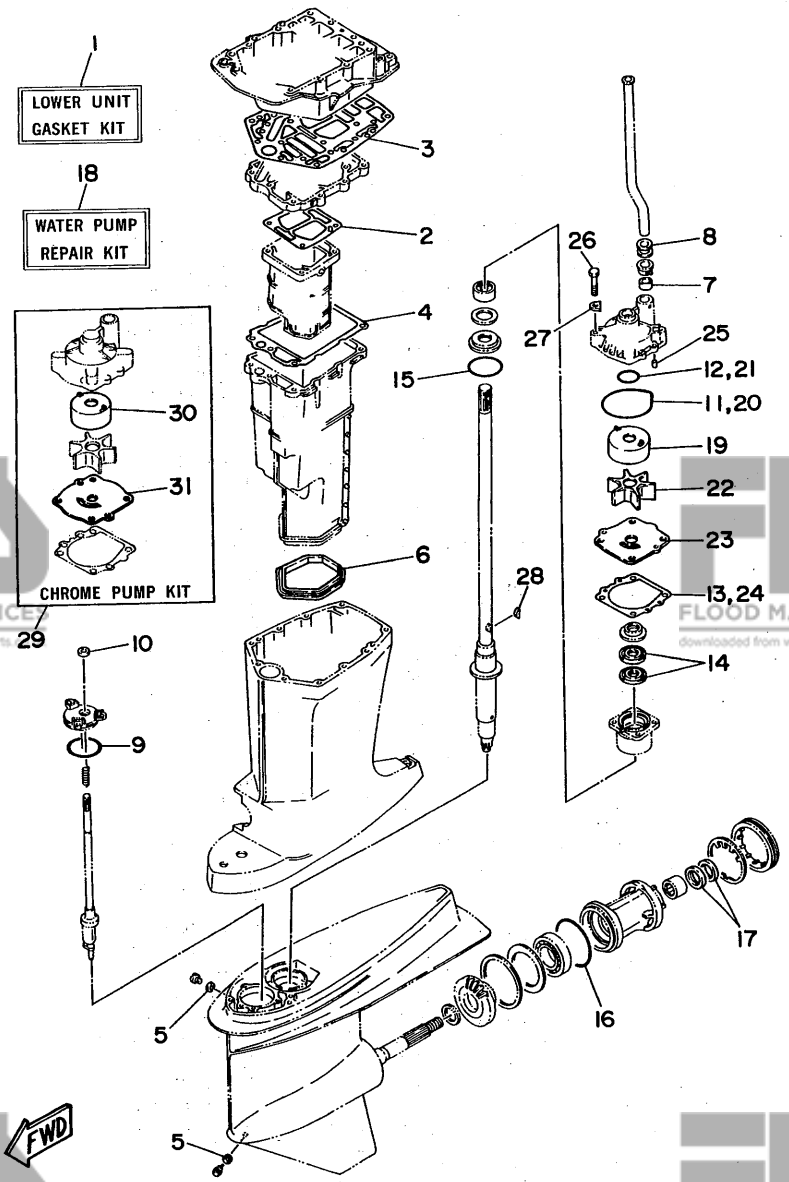

FIG. 22 REPAIR KIT 2 — ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	61A-W0078-0A	CHROME PUMP KIT ESTUCHE REPARACION BOMBA AGUA	1	
30	6R3-44322-40	.INSERT, CARTRIDGE .CARTUCHO	1	
31	6G5-44323-40	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	

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