



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

50G'96 (62F)

60F'96 (6H2)

70B'96 (6H3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

50G '96 (62F), 60F '96 (6H2), 70B '96 (6H3)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

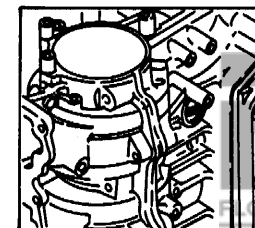
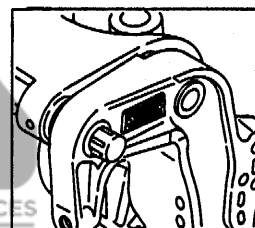
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	50GEO	S : 100212	~
		L : 400787	~
	50GETO	S : 200181	~
		L : 501521	~
	60FEO	S : 100825	~
		L : 406709	~
	60FETO	S : 150688	~
		L : 467727	~
	70BEO	S : —	~
		L : 401862	~
	70BETO	S : 150366	~
		L : 487236	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

50G '96 (62F), 60F '96 (6H2), 70B '96 (6H3)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

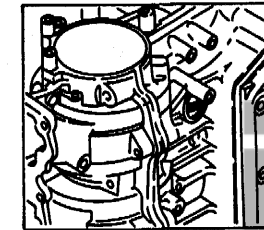
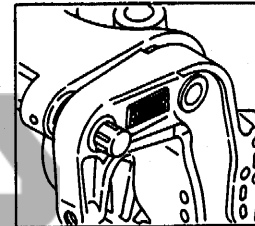
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
50GEO	S	: 100212	~
	L	: 400787	~
50GETO	S	: 200181	~
	L	: 501521	~
60FEO	S	: 100825	~
	L	: 406709	~
60FETO	S	: 150688	~
	L	: 467727	~
70BEO	S	: —	~
	L	: 401862	~
70BETO	S	: 150366	~
	L	: 487236	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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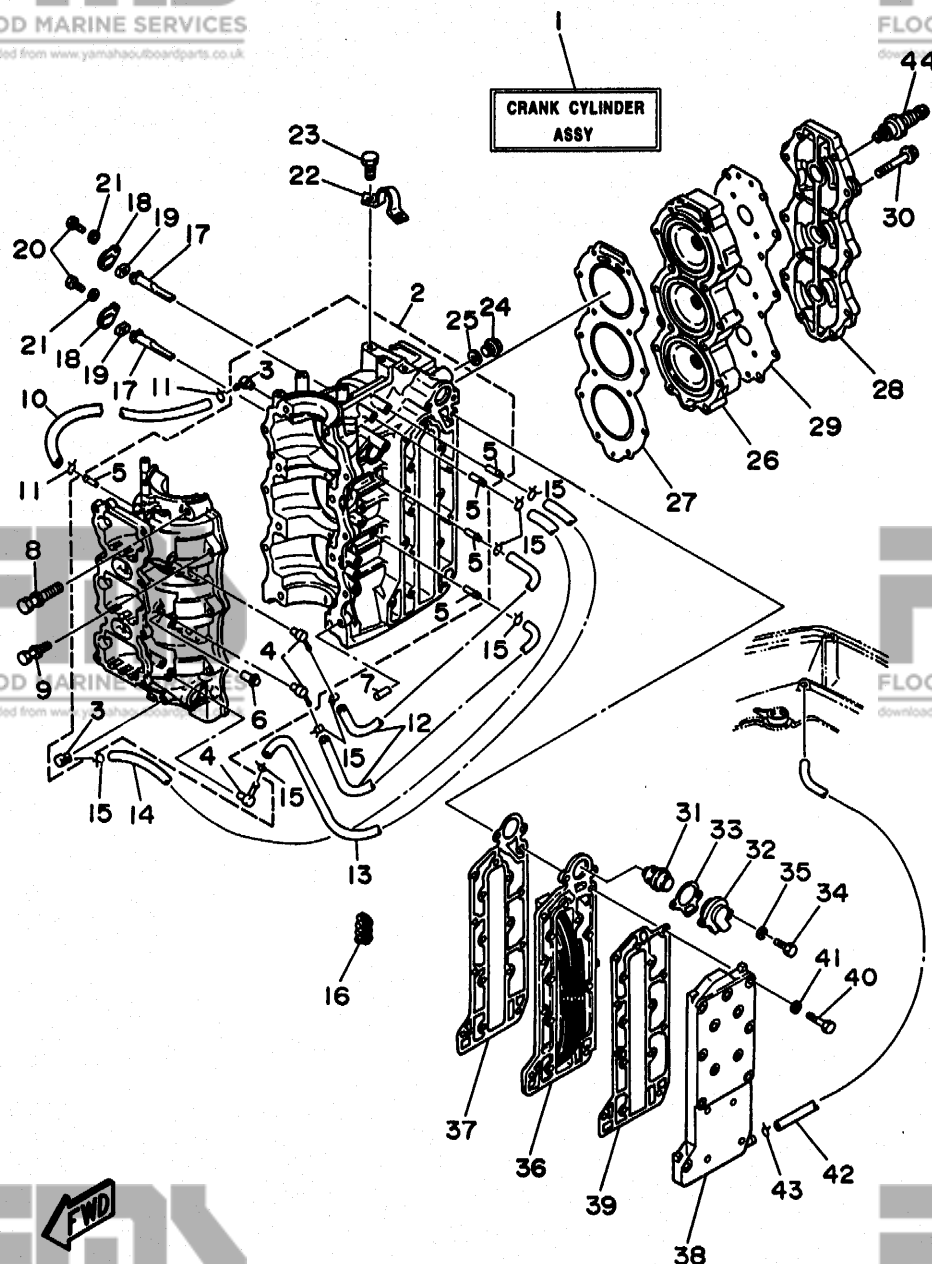


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0090-41-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1 UR	
	62F-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1 UR 50G	
2	6H3-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1 UR	
	62F-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1 UR 50G	
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
5	624-14485-00	.PIPE, JOINT .DURITE	5	
6	652-24461-00	.PIPE, JOINT .DURITE RACCORDEMENT	1	
7	93608-12063	PIN, DOWEL AXE	2	
8	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
9	90119-08M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
10	90445-07M44	HOSE DURITE	1	
11	90467-06016	CLIP JONC	2	
12	90445-07M02	HOSE DURITE	2	
13	90445-07M45	HOSE DURITE	1	
14	90445-07M82	HOSE DURITE	1	
15	90467-06016	CLIP JONC	8	
16	90464-07M05	CLAMP BRIDE	1	
17	6H3-11325-01	ANODE ANODE	2	
18	6H3-11327-00-94	COVER, ANODE COUVERCLE	2	
19	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	688-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
23	97313-08020	BOLT BOULON	2	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	

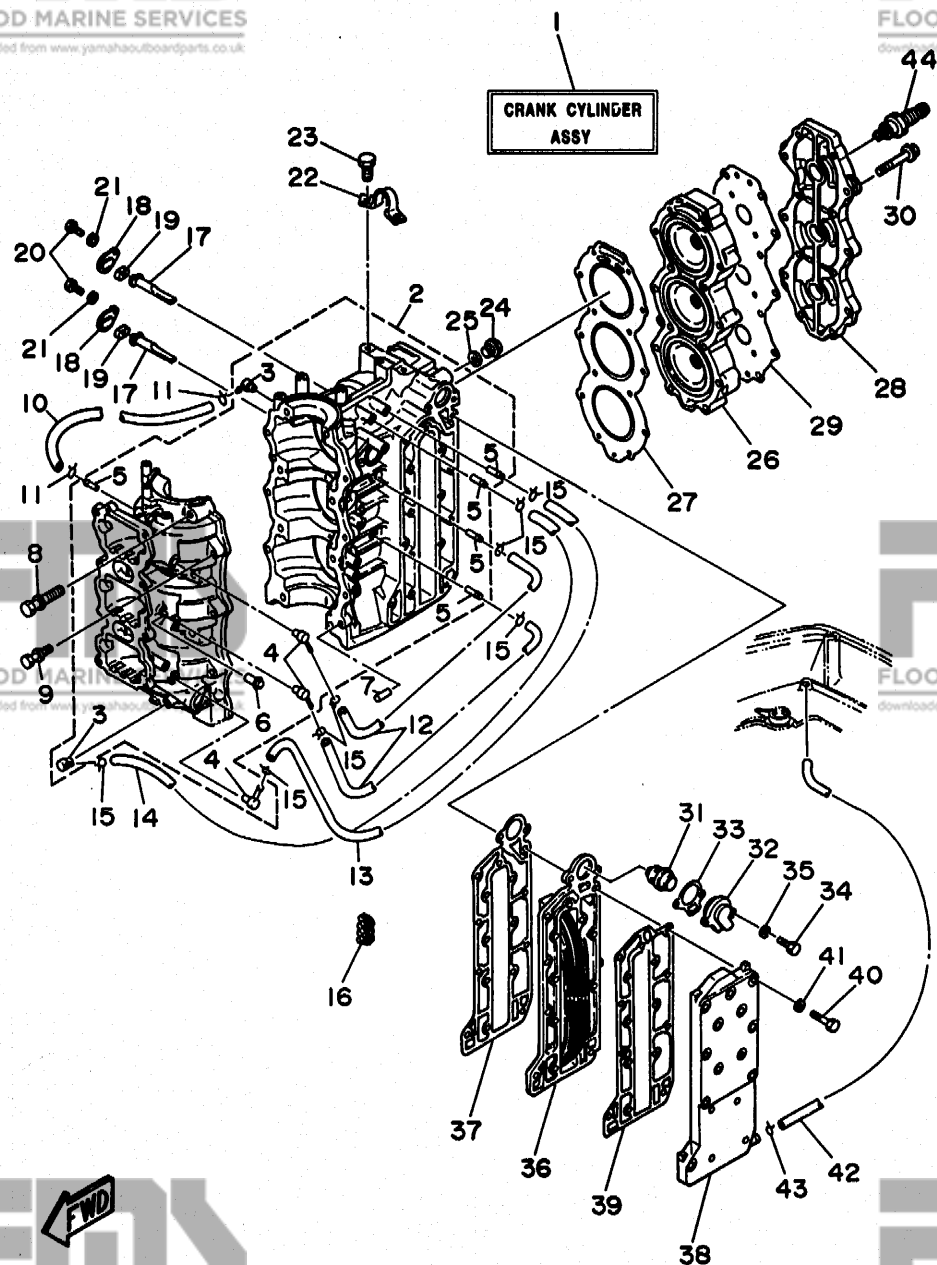


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90430-14115	GASKET JOINT	1	
26	6H3-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR
	62F-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	UR 50G
27	6H3-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
28	6H3-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
29	6H3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
30	90119-08M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
31	6H3-12411-10	THERMOSTAT THERMOSTAT	1	
32	6H3-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
33	6H3-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
34	97095-06025	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	6H3-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
37	6H3-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
38	6H3-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
39	6H3-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
40	97014-06035	BOLT BOULON	16	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	16	
42	663-24312-01	PIPE 2 DURITE 2	1	
43	90467-08004	CLIP JONC	1	
44	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	

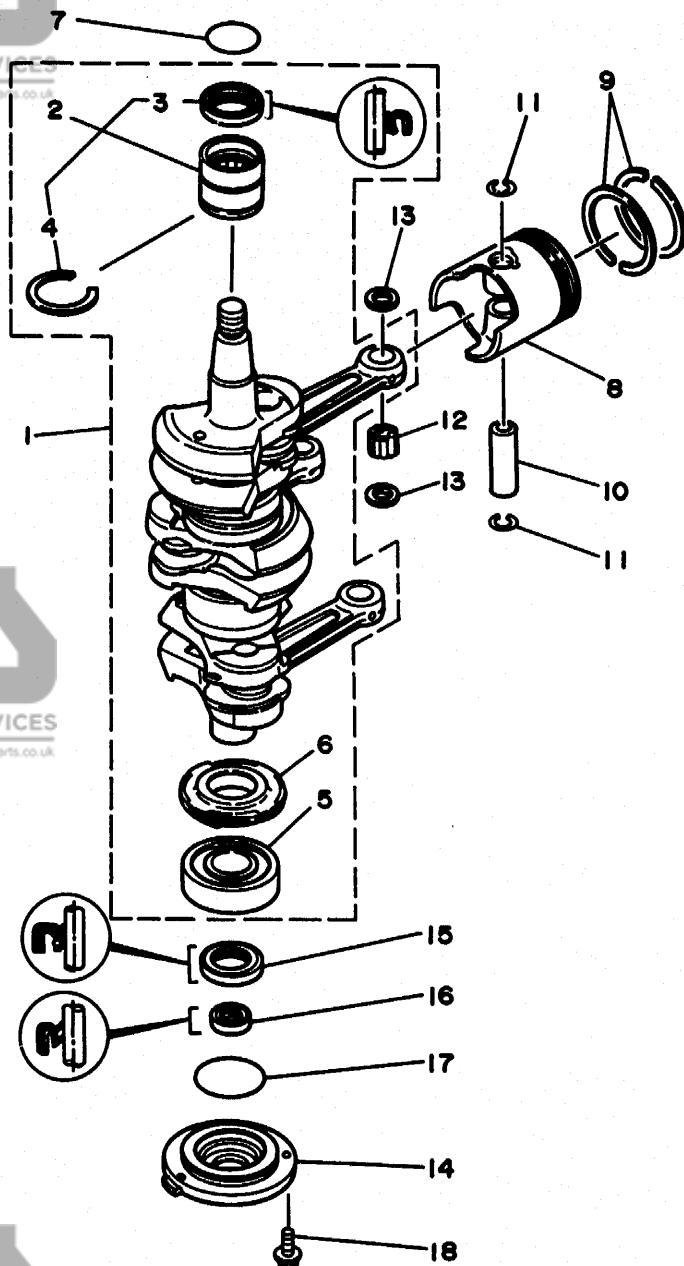


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-11400-11	CRANKSHAFT ASSY	1	
2	93311-636U6	VILEBREQUIN COMPLET	1	
3	93102-36M24	.BEARING, CYLINDRICAL	1	
4	93440-49M04	.OIL SEAL	1	
5	93306-306V1	.JOINT SPY	1	
6	6H3-11536-00	.CIRCLIP	1	
7	93210-46M16	.CIRCLIP	1	
8	6H3-11631-01-96	.BEARING	1	
9	6K5-11601-02	.ROULEMENT	1	
10	6H3-11635-01	.GEAR, DRIVE	1	
11	6H3-11636-01	.PIGNON SECONDAIRE	1	
12	93603-18M09	O-RING	1	
13	90201-20417	JOINT TORIQUE	1	
14	6H3-15359-00-94	PISTON (STD)	3	
15	93102-30M23	PISTON (STD)	3	
16	93106-18M01	PISTON (0.25MM O/S)	3	AP
17	93210-65M50	PISTON (0.25MM O/S)	3	AP
18	97595-06520	PISTON (0.50MM O/S)	3	AP
		PISTON (0.50MM O/S)	3	AP
		PISTON RING SET (STD)	3	
		JEU DE SEGMENTS (STD)	3	
		PISTON RING SET (0.25MM O/S)	3	AP
		JEU DE SEGMENTS (0.25MM O/S)	3	AP
		PISTON RING SET (0.50MM O/S)	3	AP
		JEU DE SEGMENTS (0.50MM O/S)	3	AP
		PIN, PISTON	3	
		AXE, PISTON	3	
		CLIP, PISTON PIN	6	
		AGRAFE, AXE DE PISTON	6	
		PIN, DOWEL	84	
		CLAVETTE	6	
		WASHER, PLATE	6	
		RONDELLE, PLATE	6	
		HOUSING, OIL SEAL	1	
		LOGEMENT, BAGUE D'ETANCHEITE	1	
		OIL SEAL	1	
		JOINT SPY	1	
		OIL SEAL	1	
		JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT, WITH WASHER	3	
		VIS HEXAGONAL	3	

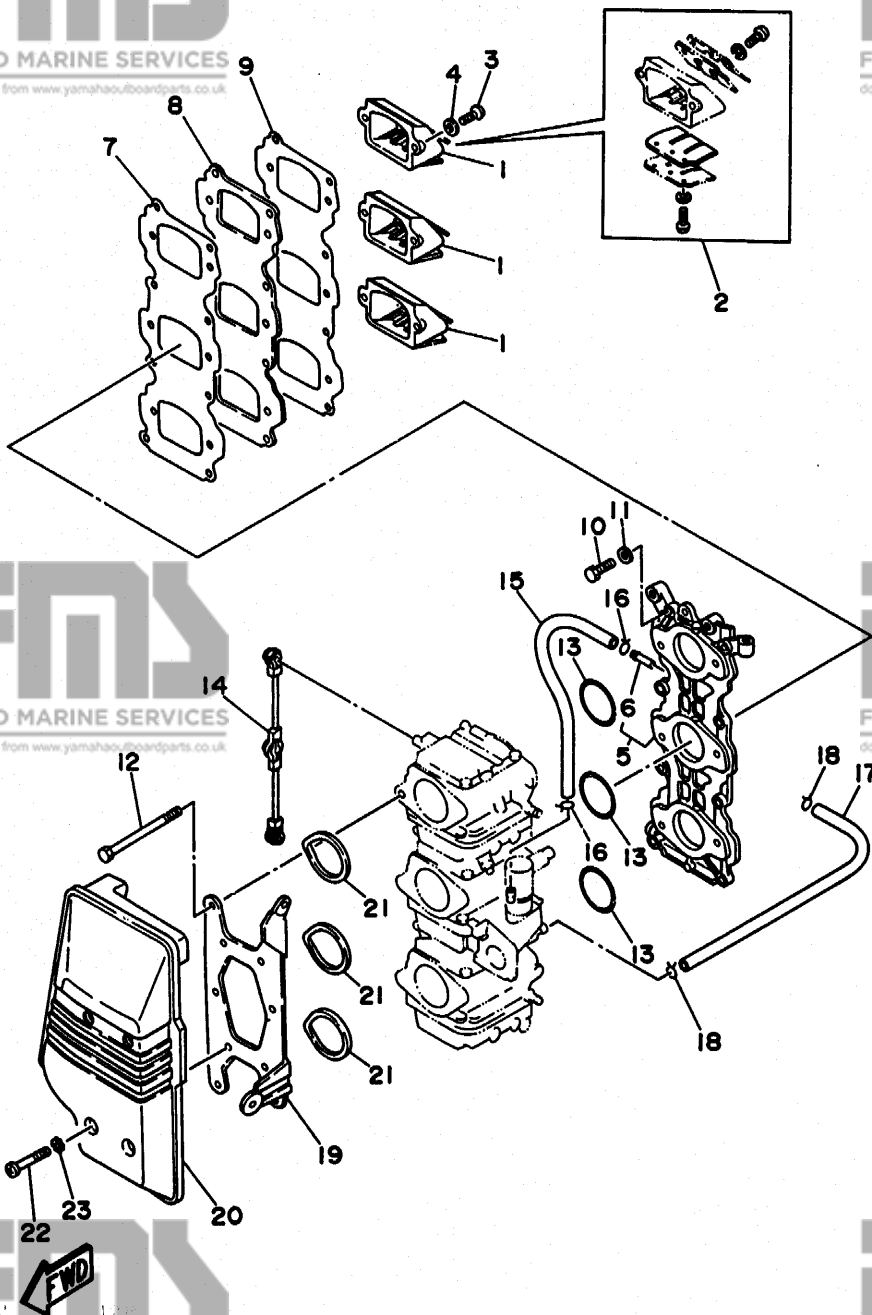


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-13610-00	REED VALVE ASSY	3	UR 70B
	6H2-13610-00	CLAPET COMPLET	3	UR 50G/60F
2	688-W0004-00	REED VALVE ASSY	1	
		CLAPET COMPLET		
3	98580-05016	.REED SET	6	
		.JEU DE CLAPETS		
4	92990-05600	SCREW, PAN HEAD	6	
		VIS		
5	6H3-13641-13-94	WASHER, PLATE	1	UR 60F/70B
		RONDELLE, PLATE		
	62F-13641-10-94	MANIFOLD 1	1	UR 50G
		TUBULURE 1		
6	6H1-14485-00	MANIFOLD 1	4	
		TUBULURE 1		
7	6H3-13621-A1	.PIPE, JOINT	1	
		.DURITE		
8	6H3-13624-00-94	GASKET, VALVE SEAT	1	
		JOINT, SIEGE DE CLAPET		
9	6H3-13622-A1	PLATE, REED VALVE	1	
		PLAQUE DE CLAPET		
10	97095-06025	GASKET, VALVE SEAT	1	
		JOINT, SIEGE DE CLAPET		
11	92990-06600	BOLT	8	
		BOULON		
12	97095-06095	WASHER, PLATE	8	
		RONDELLE, PLATE		
13	93210-39ME4	BOLT	6	
		BOULON		
	6H4-14198-01	O-RING	3	UR 60F/70B
		JOINT TORIQUE		
14	6H3-41217-00	GASKET	3	UR 50G
		JOINT		
15	90445-07M02	ROD, ACCEL. LEVER	1	
		TIGE, LEVIER ACCELERATION		
16	90467-06016	HOSE	1	
		DURITE		
17	6H3-14349-00	CLIP	2	
		JONC		
18	90467-08004	PIPE	1	
		DURITE		
19	680-14413-00	CLIP	2	
		JONC		
20	6H3-14440-02	STAY	1	
		SUPPORT		
21	6H3-14457-01	SILENCER ASSY, INTAKE	1	
		SIENCIEUX D'ADMISSION		
22	97885-06045	SEAL	3	
		JOINT		
23	90209-06M05	SCREW, PAN HEAD	4	
		VIS, TETE TRONCONIQUE		
		WASHER	4	
		RONDELLE		

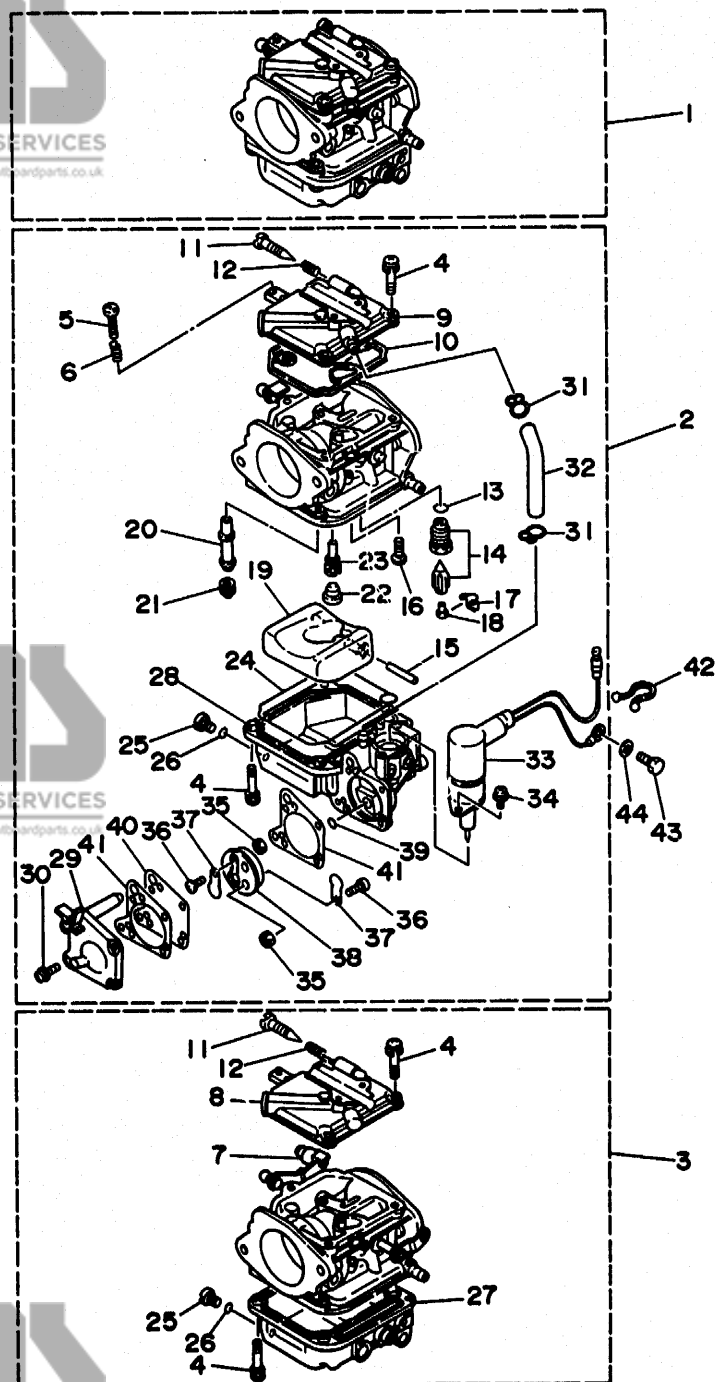


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-14301-0A	CARBURETOR ASSY 1	1	UR 70B
	6H2-14301-0A	CARBURETEUR COMPLET 1	1	UR 60F
	62F-14301-00	CARBURETOR ASSY 1	1	UR 50G
2	6H3-14302-0A	CARBURETOR ASSY 2	1	UR 70B
	6H2-14302-0A	CARBURETEUR COMPLET 2	1	UR 60F
	62F-14302-00	CARBURETOR ASSY 2	1	UR 50G
3	6H3-14303-0A	CARBURETOR ASSY 3	1	UR 70B
	6H2-14303-0A	CARBURETEUR COMPLET 3	1	UR 60F
	62F-14303-00	CARBURETOR ASSY 3	1	UR 50G
4	97980-04114	.SCREW, WITH WASHER	21	
5	63V-14523-00	.VIS, AVEC RONDELLE	1	CENTER
6	90501-10326	.SCREW, STOP	1	CENTER
7	6H2-14578-00	.SPRING, COMPRESSION	1	CENTER
8	6H4-14146-00	.RESSORT, COMPRESSION	1	LOWER
9	6H3-14146-10	.COLLAR	2	UR UPPER/LOWER
10	6H4-14147-00	.COLLERETTE	1	UR CENTER
11	692-14923-00	.PLATE	3	
12	697-14555-00	.PLAQUE	3	
13	93210-04228	.O-RING	3	
14	6H3-14590-00	.JOINT TORIQUE	3	UR 60F/70B
	6H4-14590-00	.NEEDLE VALVE ASSY	3	UR 50G
15	6H4-14548-00	.POINTEAU	3	
16	98580-04008	.PIN, FLOAT ARM	3	
17	663-14159-00	.AXE, BRAS DE FLOTTEUR	3	
18	676-14186-00	.SCREW, PAN HEAD	3	
19	6H4-14985-01	.VIS	3	
20	6H3-14947-71	.CLIP	3	UR 70B
	6H2-14947-71	.JONG	3	UR 60F
		.PIN, FLOAT	3	
		.AXE, FLOTTEUR	3	
		.FLOTTEUR	3	
		.JET, NEEDLE	3	UR 70B
		.GICLEUR DE STARTER	3	UR 60F
		.JET, NEEDLE	3	UR 60F
		.GICLEUR DE STARTER	3	UR 60F

B3

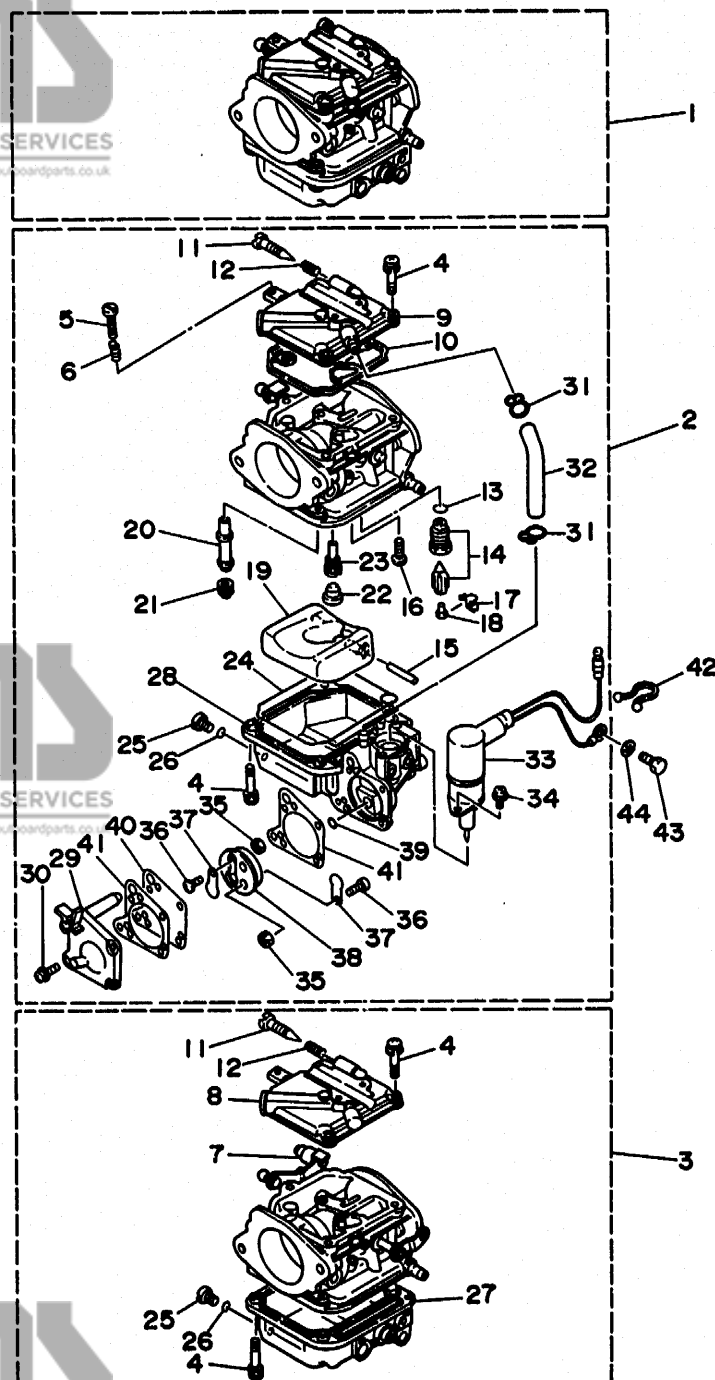


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	62F-14947-00	.JET, NEEDLE .GICLÉUR DE STARTER	3 UR 50G	
21	6H3-14943-37	.JET, MAIN (#150) .GICLÉUR, PRINCIPAL (#150)	3 UR 70B	
	6H3-14943-35	.JET, MAIN (#140) .GICLÉUR, PRINCIPAL (#140)	2 UR 60F UPPER/CENTER	
	6H3-14943-36	.JET, MAIN (#145) .GICLÉUR, PRINCIPAL (#145)	1 UR 60F LOWER	
	676-14943-32	.JET, MAIN (#125) .GICLÉUR, PRINCIPAL (#125)	3 UR 50G	
22	676-14965-00	.CAP .CAPUCHON	3	
23	6H3-14948-17	.JET (#75) .GICLÉUR (#75)	3 UR 70B	
	6H3-14948-13	.JET (#65) .GICLÉUR (#65)	3 UR 60F	
	6H4-14948-13	.JET (#65) .GICLÉUR (#65)	3 UR 50G	
24	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
25	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	
26	93210-04230	.O-RING .JOINT TORIQUE	3	
27	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2 UR UPPER/LOWER	
28	6H3-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1 UR CENTER	
29	6H3-24452-10	.COVER .COUVERCLE	1 CENTER	
30	6H4-14567-00	.SCREW .VIS	4 CENTER	
31	6H3-14137-00	.CLIP .JONC	2 CENTER	
32	6H3-14349-00	.PIPE .DURITE	1 CENTER	
33	6H3-14380-00	.STARTER ASSY .DEMARREUR COMPLET	1 CENTER	
34	98580-04010	.SCREW, PAN HEAD .VIS	2 CENTER	
35	95380-03600	.NUT .ECROU	2 CENTER	
36	98980-03006	.SCREW, BIND .VIS	2 CENTER	
37	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2 CENTER	
38	6H4-24413-00	.BODY 2 .CORPS 2	1 CENTER	
39	6H4-24486-00	.O-RING .JOINT TORIQUE	1 CENTER	
40	6H3-24411-10	.DIAPHRAGM .DIAPHRAGME	1 CENTER	
41	6H3-24434-10	.GASKET, BODY .JOINT, CORPS	2 CENTER	
42	90465-18147	.CLAMP .BRIDE	1	

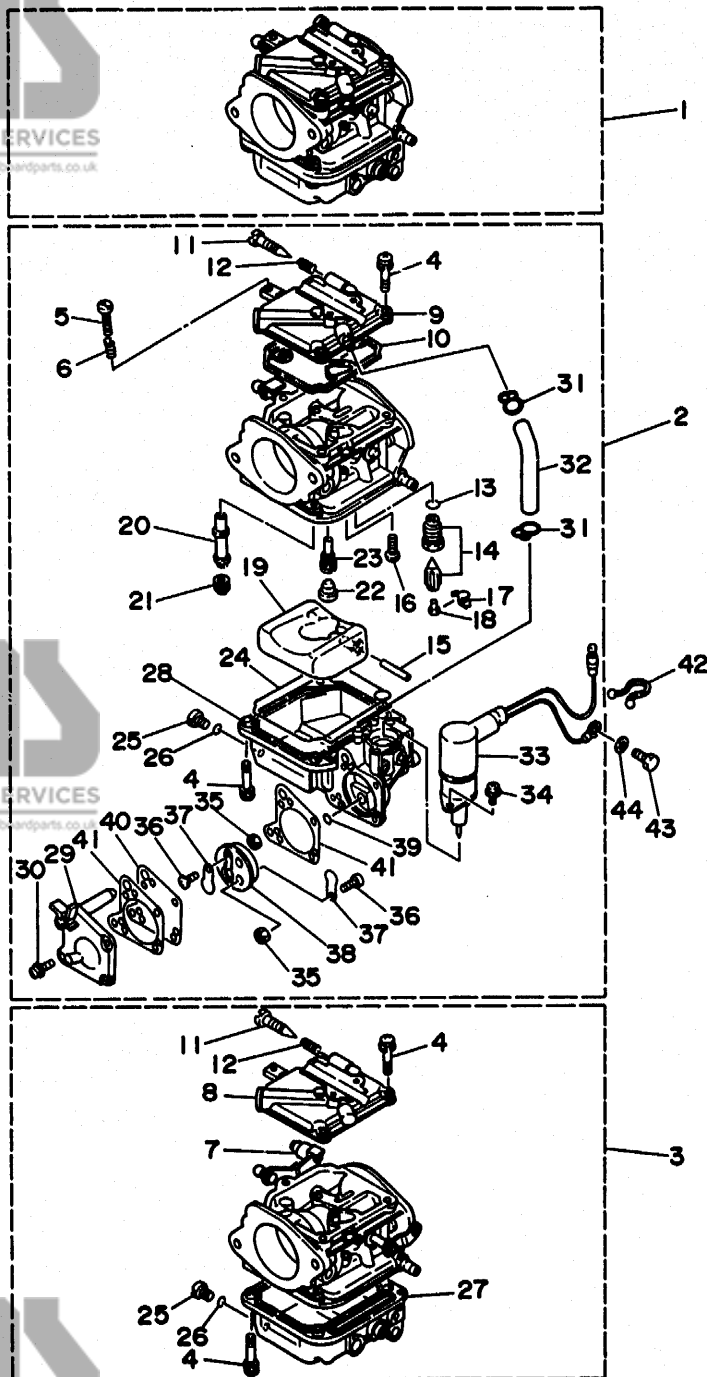


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
43	97013-06012	BOLT BOULON	1	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

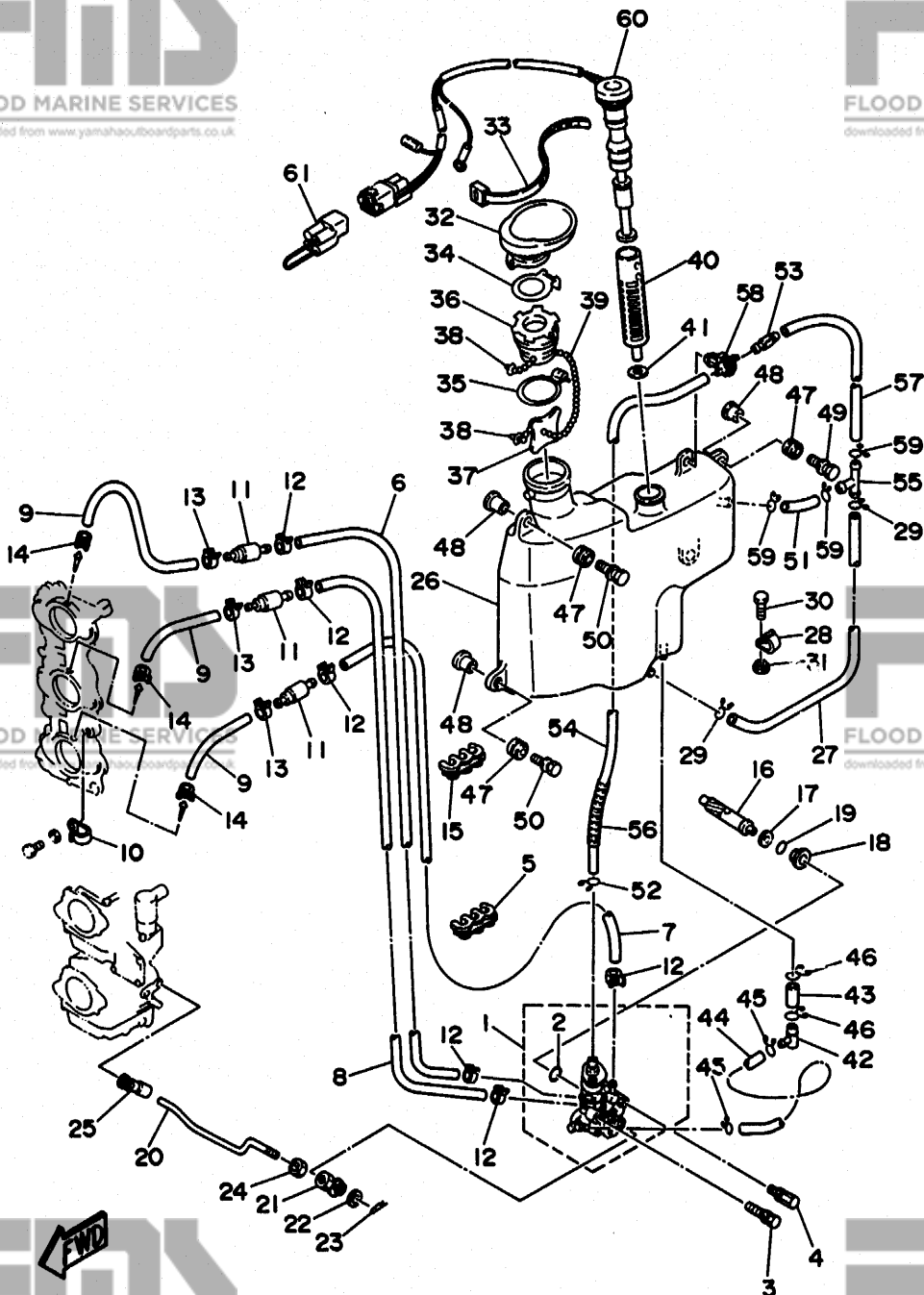


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-13200-02	OIL INJECTION PUMP ASSY	1	UR
	62F-13200-00	VIEUX OIL INJECTION PUMP ASSY	1	UR 50G
2	93210-19MA7	.O-RING	1	
3	90109-06M39	BOLT	1	
4	90109-06M40	BOULON	1	
5	90464-07M05	CLAMP	1	
6	90445-07M44	BRIDE	1	
7	90445-07M23	HOSE	1	
8	90445-07MA5	DURITE	1	
9	90445-07M87	HOSE	3	
10	90465-08028	DURITE	1	
11	6E9-13183-70	CLAMP	1	
12	90468-07M02	BRIDE	3	
13	90468-07M02	VALVE, CHECK	6	
14	90468-07M02	CLAPET ANTI RETOUR	3	
15	90464-07M05	CLIP	3	
16	6H3-11537-01	JONC	3	
17	90201-08M93	CLIP	3	
18	6H1-13117-01	JONC	1	
19	93210-13595	CLAMP	1	
20	6H3-41241-01	BRIDE	1	
21	6H1-41237-00	GEAR, DRIVEN	1	
22	90202-05088	PIGNON SECONDAIRE	1	
23	90468-05M03	WASHER, PLATE	1	
24	95380-05600	RONDELLE, PLATE	1	
25	6R5-41237-00	CLIP	1	
26	6H3-21707-06	JONC	1	
27	90445-11M03	NUT	1	
		ECROU	1	
		JOINT, LINK	1	
		RACCORD	1	
		OIL TANK COMP.	1	
		RESERVOIR A PETROLE COMP.	1	
		HOSE	1	
		DURITE	1	

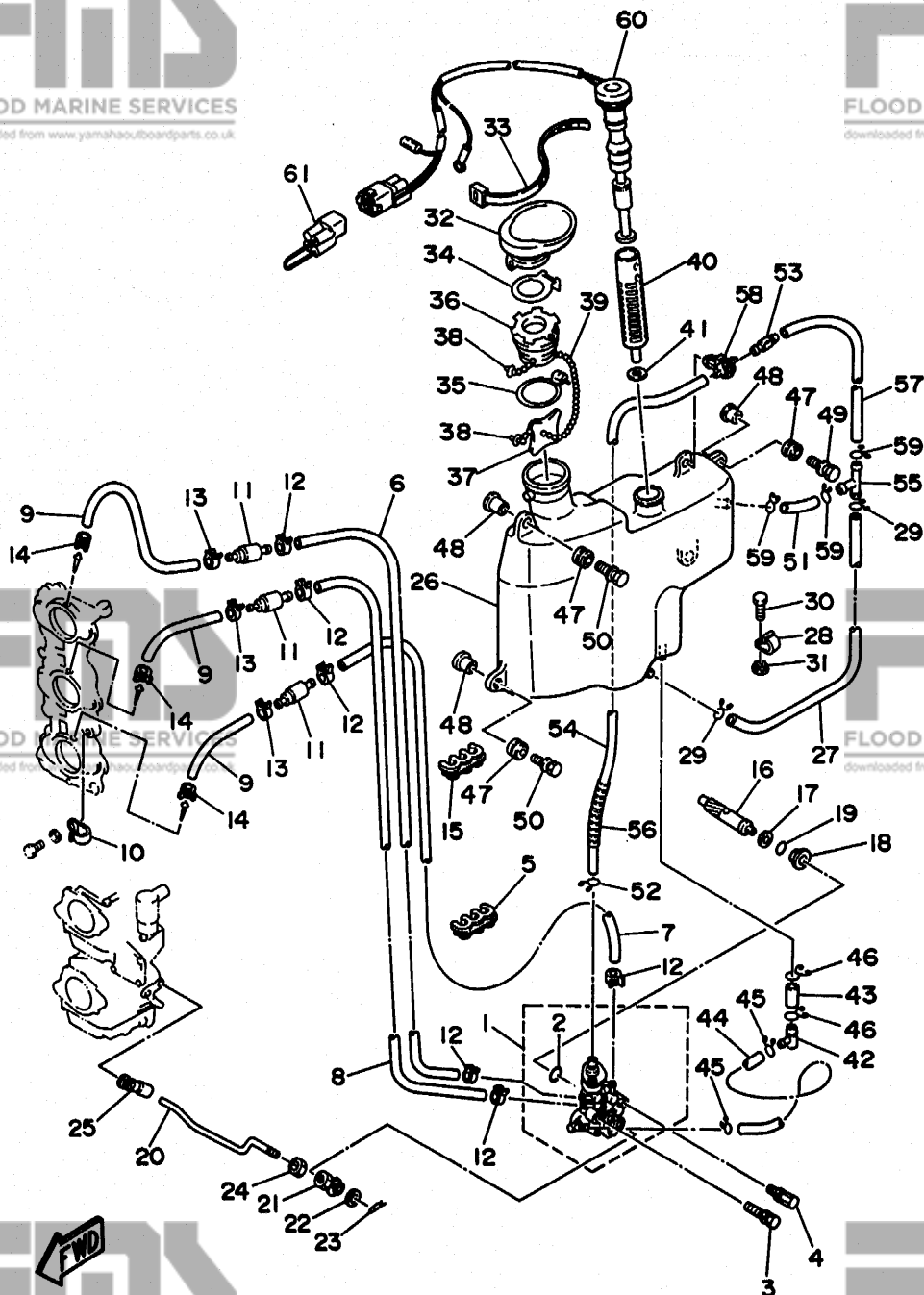


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90465-11M27	CLAMP	1	
29	90467-11M08	BRIDE	2	
30	97095-06016	CLIP	1	
31	90387-06M31	JONC	1	
32	6H3-21752-00	BOLT BOULON	1	
33	90465-13M36	COLLAR COLLAR	1	
34	63D-2176M-00	COLLERETTE	1	
35	63D-2175R-00	TUBE, FILLER 1	1	
36	6H4-21770-00	DURITE	1	
37	6J8-21758-00	CLAMP	1	
38	6H1-21757-00	BRIDE	1	
39	6H1-24633-00	HOOK	1	
40	6J8-13411-00	CROCHET	1	
41	6J8-13414-00	HOOK, BAND	1	
42	6H1-13435-00	CROCHET, BANDE	1	
43	90445-08M01	OIL TANK CAP ASSY	1	
44	6H1-21766-01	CABOCHON DE RESERVOIR A HUILE	1	
45	90467-08004	WASHER, SPECIAL 2	1	
46	90467-12M11	RONDELLE, SPECIALE 2	1	
47	6A0-82317-00	WASHER, SPECIAL 1	2	
48	624-42542-00	RONDELLE, SPECIALE 1	1	
49	90119-06M65	CHAIN, BALL	1	
50	90119-06M88	CHANE DE BALLE	1	
51	90445-11M21	STRAINER, OIL	1	
52	90467-10M04	FILTRE, HUILE	1	
53	6J8-21744-00	GASKET, STRAINER COVER	1	
54	90445-11M15	JOINT, COUVERCLE DE FILTRE	1	
55	6E5-24378-00	NIPPLE	1	
		RACCORD	1	
		HOSE	1	
		DURITE	1	
		PIPE, OIL	1	
		DURITE A HUILE	2	
		CLIP	2	
		JONC	2	
		CLIP	2	
		JONC	2	
		DAMPER, IGNITION COIL	4	
		AMORTISSEUR, BOBINE D'ALLUM	4	
		PIPE	4	
		TUYAU	4	
		BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE	2	
		BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE	2	
		HOSE	1	
		DURITE	1	
		CLIP	1	
		JONC	1	
		BREATHER	1	
		RENIFLARD	1	
		HOSE	1	
		DURITE	1	
		PIPE, JOINT 4	1	
		DURITE RACCORDEMENT 4	1	

FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90446-10M01	HOSE	1	
57	90445-11M02	DURITE	1	
58	90464-11M23	HOSE	1	
59	90467-11M08	DURITE	1	
60	6H3-85720-16	CLAMP	3	
61	6R5-82582-B0	BRIDE	3	
		CLIP	3	
		JONC	3	
		OIL LEVEL GAUGE ASSY	1	
		JAUGE A HUILE CPLT	1	
		COVER, WIRE HARNESS	1	AP
		COUVERCLE, FAISCEAU	1	

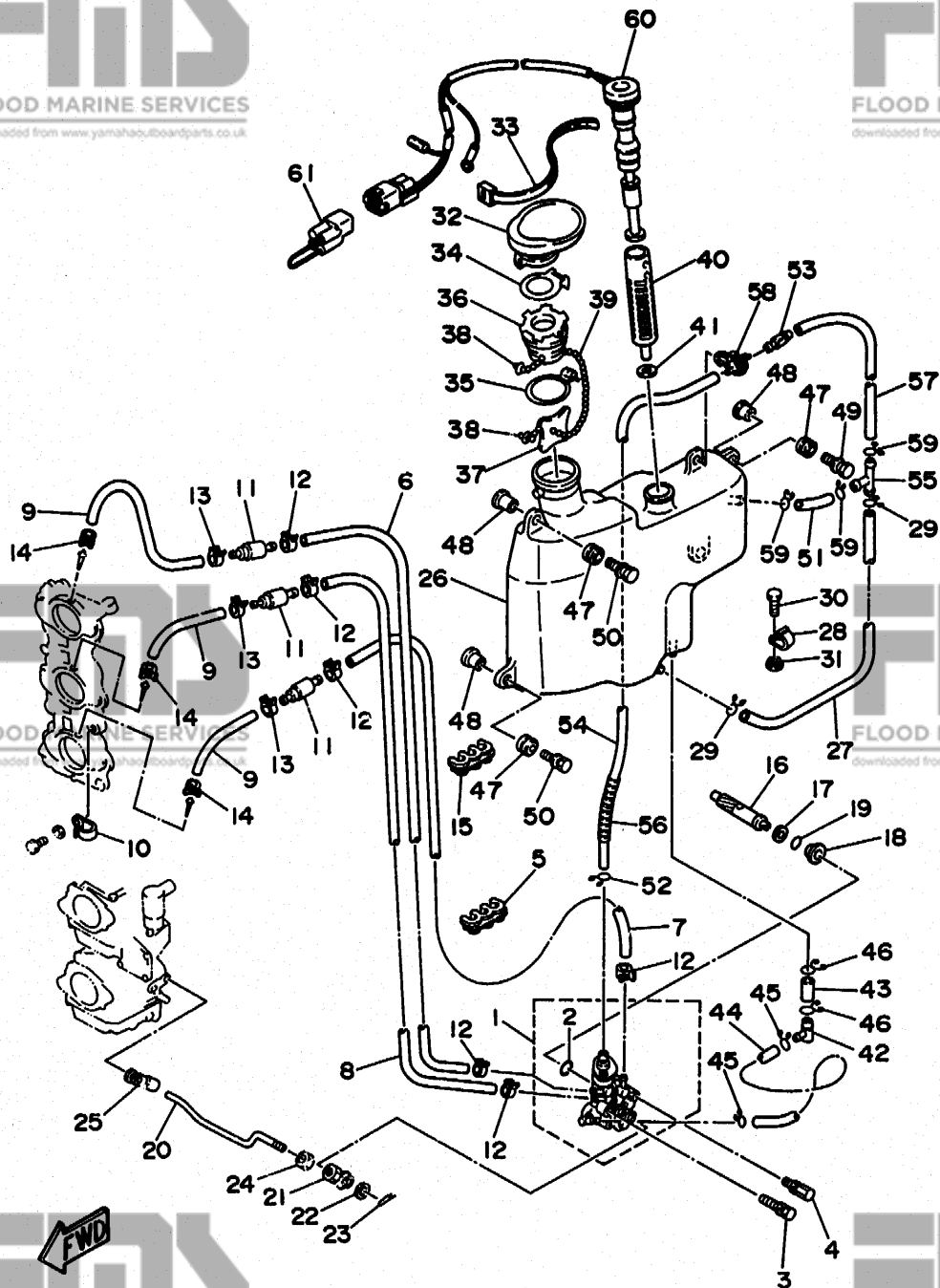


FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMENT. A ESSENCE	1	
3	92990-06600	BOULON	1	
4	90445-09M75	WASHER, PLATE	1	
5	90467-08004	HOSE	1	
6	61N-24560-00	DURITE	2	
7	61N-24563-00	CLIP	1	
8	61N-24521-00	JONC	1	
9	93210-32738	FILTER ASSY	1	
10	648-24566-01	ENS FILTRE	1	
11	95380-08600	ELEMENT, FILTER	1	
12	97313-06014	ELEMENT, FILTRE	1	
13	90445-09072	CUP, FILTER	1	
14	90467-08004	CUVETTE, FILTRE	1	
15	692-24410-00	O-RING	1	
16	648-24413-01	JOINT TORIQUE	1	
17	692-24411-00	BRACKET, FILTER	1	
18	648-24434-01	SUPPORT, FILTRE	1	
19	95380-03600	NUT	1	
20	663-24411-00	ECROU	1	
21	648-24435-02	BOLT	1	
22	98580-05530	BOULON	1	
23	92990-05100	HOSE	1	
24	6A0-24421-01	DURITE	2	
25	6A0-14325-00	CLIP	2	
26	6A0-24412-02	JONC	1	
27	650-24431-A0	FUEL PUMP ASSY	1	
28	97095-06040	POMPE A ESSENCE	1	
29		BODY 2	1	
30		CORPS 2	1	
31		DIAPHRAGM	1	
32		DIAPHRAGME	1	
33		GASKET, BODY	2	
34		JOINT, CORPS	2	
35		NUT	2	
36		ECROU	1	
37		DIAPHRAGM	1	
38		DIAPHRAGME	1	
39		GASKET, BODY 2	1	
40		JOINT, CORPS 2	3	
41		SCREW, PAN HEAD	3	
42		VIS	2	
43		WASHER, SPRING	3	
44		RONDELLE, GROWER	2	
45		VALVE, CHECK	2	
46		SOUPAPE, RETENUE	2	
47		SCREW, PAN HEAD	2	
48		VIS TETE CONIQUE	1	
49		BODY 1	1	
50		CORPS 1	1	
51		GASKET, FUEL PUMP 1	1	
52		JOINT 1 DE POMPE A ESSENCE	2	
53		BOLT		
54		BOULON		

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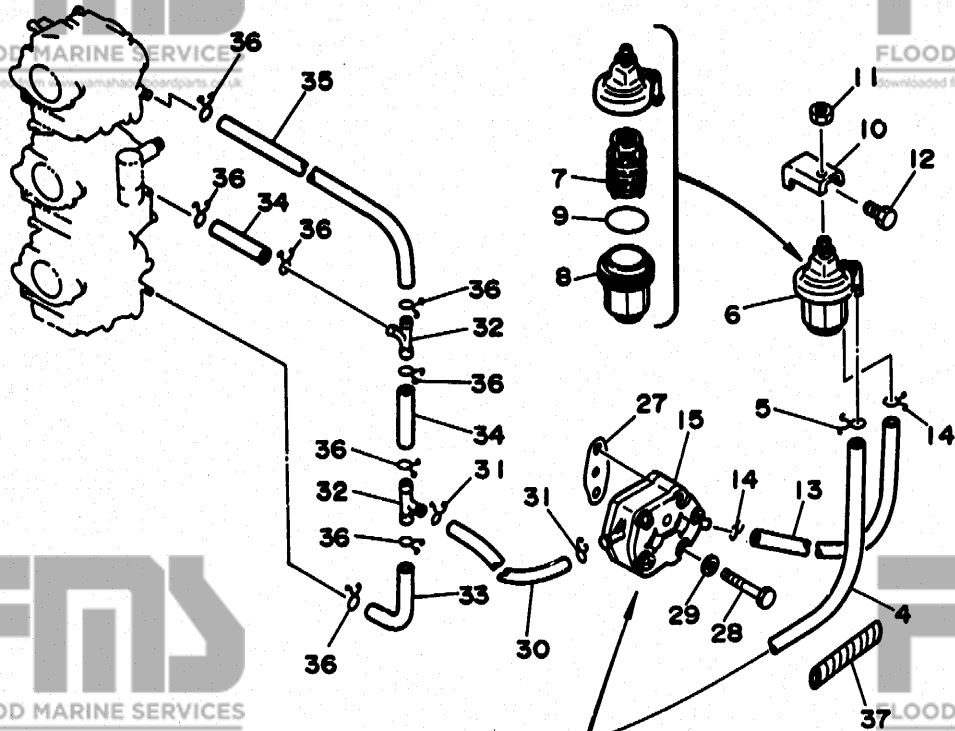
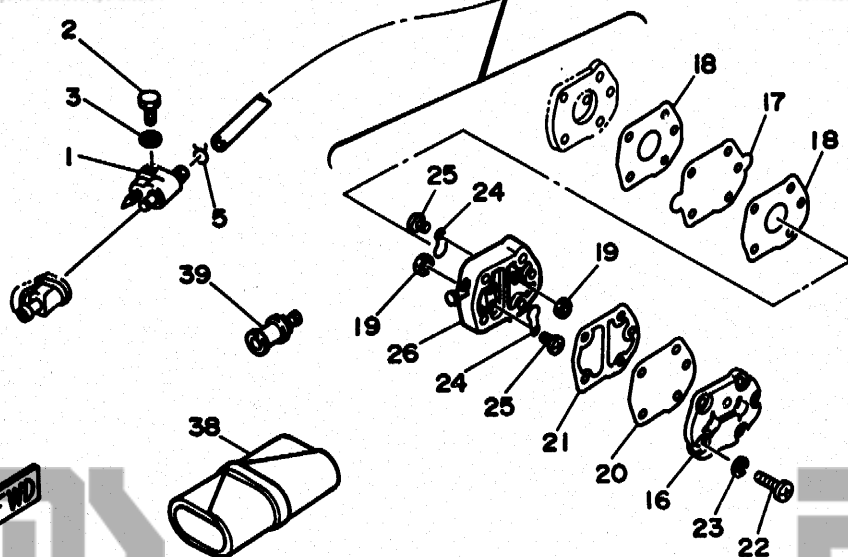


FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	90445-09072	HOSE DURITE	1	
31	90467-08004	CLIP JONC	2	
32	688-24378-00	PIPE, JOINT 4 DURITE RACCORDMENT 4	2	
33	6H3-24313-00	PIPE 3	1	
34	90445-09220	HOSE DURITE	2	
35	6H3-24314-00	PIPE 4	1	
36	90467-08004	CLIP JONC	8	
37	90446-10M01	HOSE DURITE	1	
38	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
39	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 D:12.5	



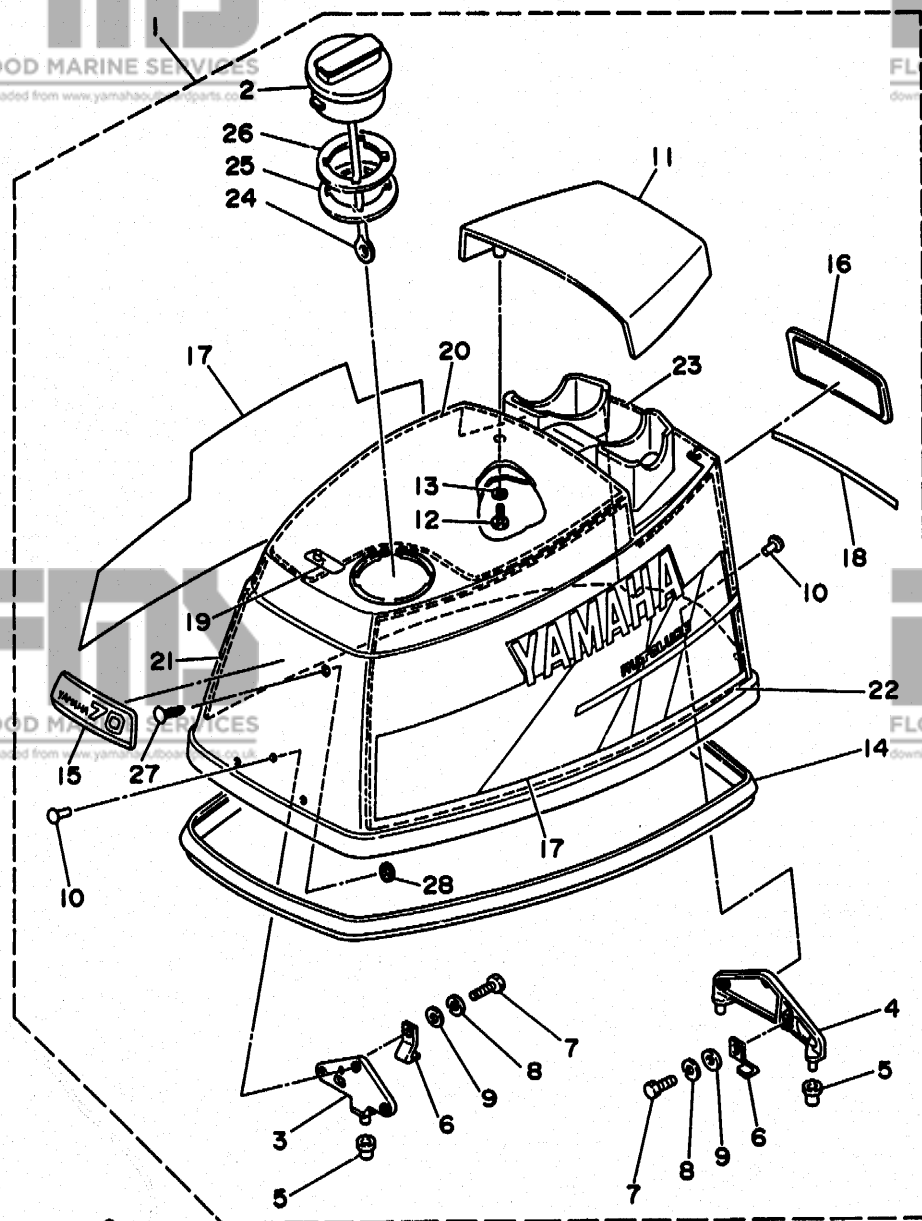


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-42610-A4-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 70B
	6H2-42610-A4-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 60F
	62F-42610-A2-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 50G
2	63D-2177H-00	.DISK CAP 2	1	
3	6H3-42647-00-94	.BOUCHON DE DISQUE 2	1	
4	6H3-42649-00-94	.HOLDER, CLAMP BAND	1	
5	663-42662-00	.SUPPORT, SANDOW DE SERRAGE	1	
6	6H3-42652-00	.HOLDER, CLAMP BAND	1	
7	97095-06016	.SUPPORT, SANDOW DE SERRAGE	3	
8	92995-06100	.DAMPER	2	
9	92990-06600	.AMORTISSEUR	2	
10	90266-06M02	.HOOK	2	
11	6H3-42613-00-4D	.CROCHET	2	
12	97095-06016	.BOLT	2	
13	92990-06600	.BOULON	2	
14	6H3-42615-00	.WASHER, SPRING	2	
15	6H3-42677-40	.RONDELLE, GROWER	2	
16	6H2-42677-40	.WASHER, PLATE	2	
17	6H3-W0070-A2	.RONDELLE, PLATE	6	
18	6H3-4267A-A0	.RIVET	1	
19	6H3-13436-00	.RIVET	1	
20	689-W4266-20	.MOLDING, AIR DUCT	1	
21	689-W4266-40	.MANCHON A AIR	4	
22	689-W4266-40	.BOLT	4	
23	689-W4266-40	.BOULON	4	
24	689-W4266-40	.WASHER, PLATE	4	
25	689-W4266-40	.RONDELLE, PLATE	1	
26	689-W4266-40	.SEAL	1	
27	689-W4266-40	.JOINT	1	
28	689-W4266-40	.GRAPHIC, FRONT	1	UR 70B
	6H2-42677-40	.ADHESIF, AVANT	1	UR 60F
	62X-42677-10	.GRAPHIC, FRONT	1	UR 50G
	6H3-42678-40	.ADHESIF, AVANT	1	UR 70B
	6H2-42678-40	.GRAPHIC, REAR	1	UR 60F
	62X-42678-10	.ADHESIF, ARRIERE	1	UR 50G
	6H3-W0070-A2	.GRAPHIC, REAR	1	
	6H3-4267A-A0	.ADHESIF, ARRIERE	1	
	6H3-13436-00	.GRAPHIC SET	1	
	689-W4266-20	.JEU DIEMBLEMES	1	
	689-W4266-40	.GRAPHIC, REAR 2	1	
	689-W4266-40	.ADHESIF, ARRIERE 2	1	
	689-W4266-40	.MARK	1	
	689-W4266-40	.ADHESIF	1	
	689-W4266-40	.DAMPER, FORM	1	
	689-W4266-40	.BOURRELET, CAOUTCHOUC	1	
	689-W4266-40	.DAMPER, FORM	1	
	689-W4266-40	.BOURRELET, CAOUTCHOUC	1	
	689-W4266-40	.DAMPER, FORM	1	
	689-W4266-40	.BOURRELET, CAOUTCHOUC	1	

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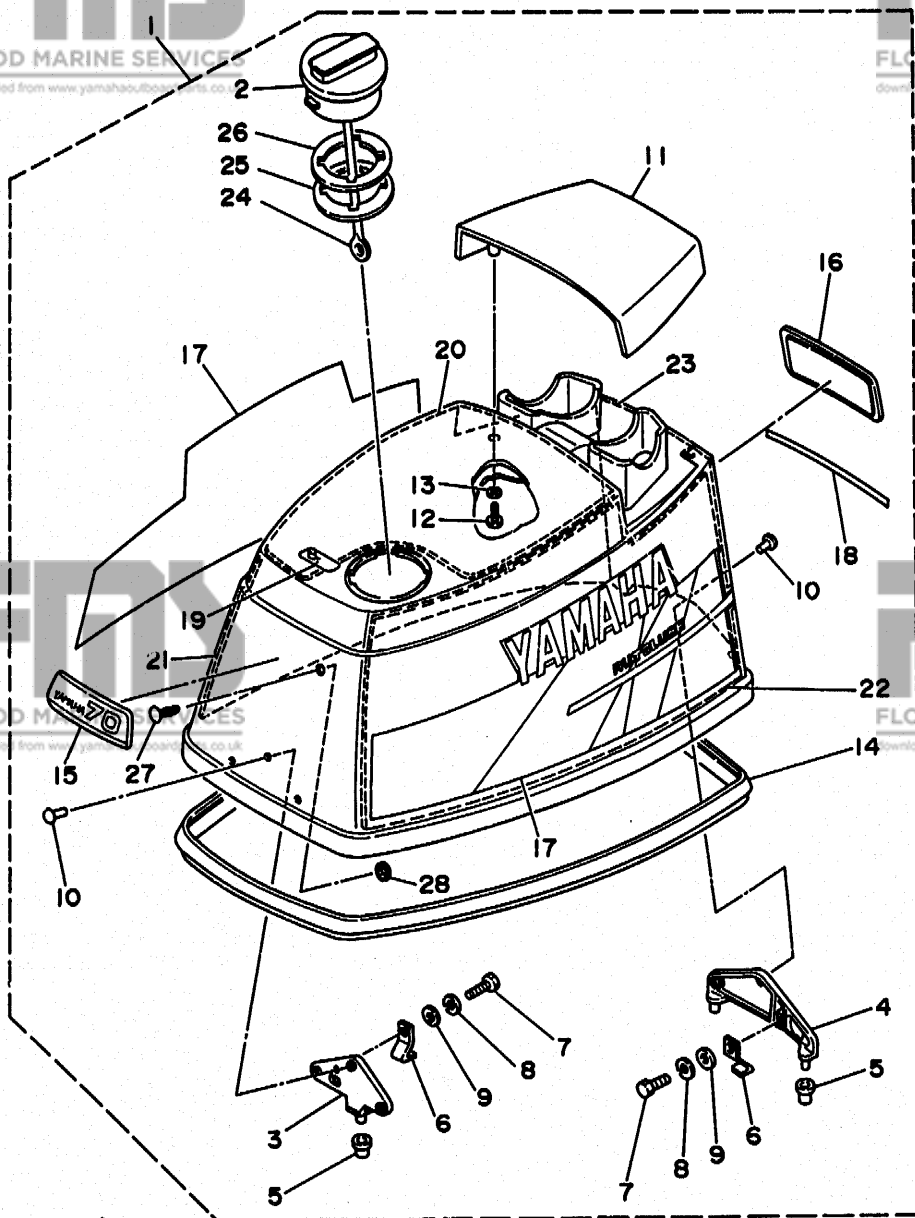


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	689-W4266-10	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
24	6H1-42694-00	.BAND	1	
25	6H3-21732-00	.COLLIER	1	
26	6H3-21735-00	.SEAL 1 .JOINT 1	1	
27	90338-05M03	.SEAL 2 .JOINT 2	1	
28	90183-05M06	.PLUG .LOT	1	
		.NUT, SPRING .ECROU, RESSORT	1	

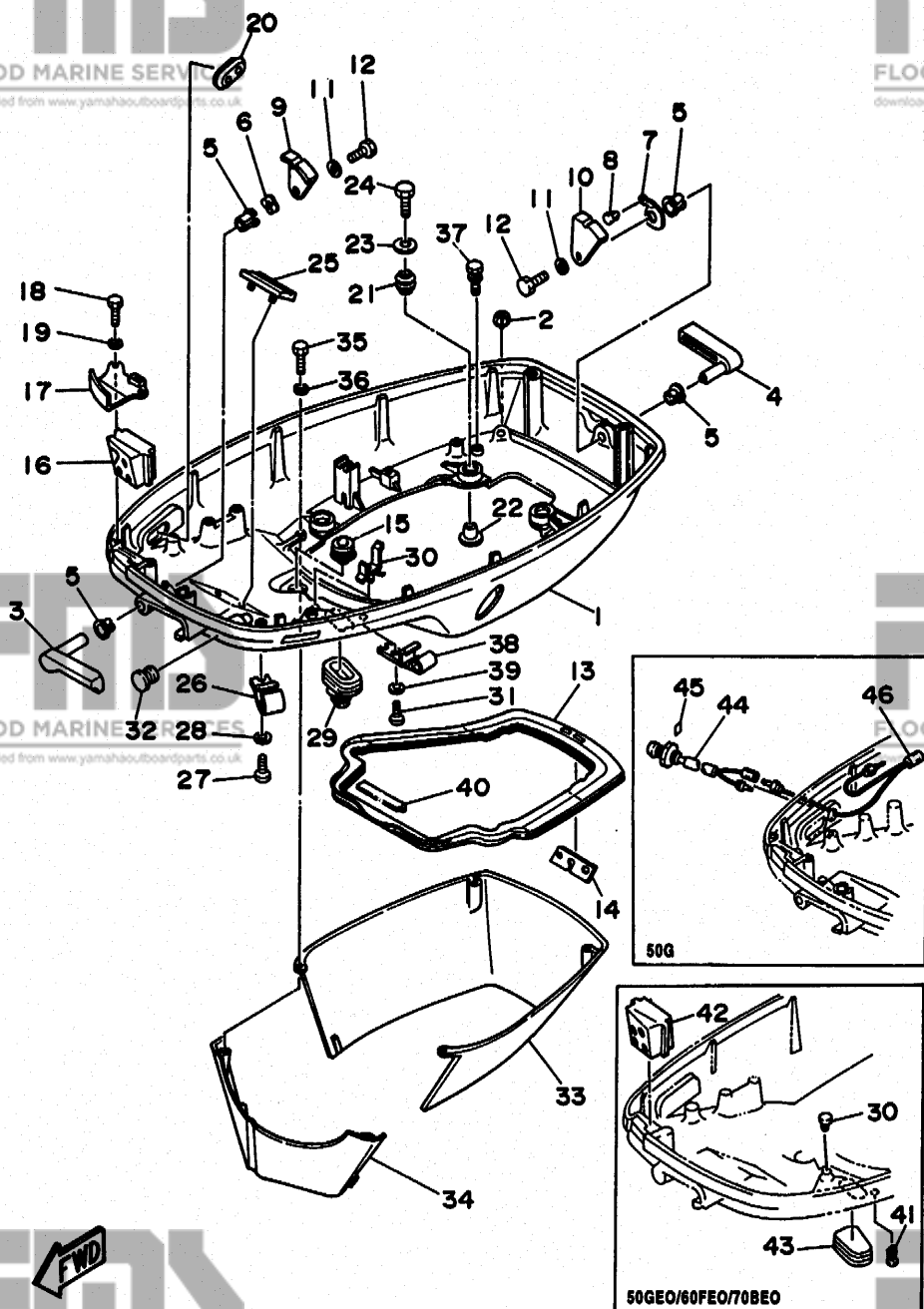


FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-42711-05-4D	COWLING, BOTTOM CUVETTE	1	UR 60F,70B "EO"
	6H3-42711-24-4D	COWLING, BOTTOM CUVETTE	1	UR 60F,70B "ETO"
	6H3-42711-14-4D	COWLING, BOTTOM CUVETTE	1	UR 50GEO
	6H3-42711-32-4D	COWLING, BOTTOM CUVETTE	1	UR 50GETO
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	6H3-42815-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	6H3-42817-01-4D	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-13M38	BUSH DOUILLE	4	
6	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	
7	6H3-42813-00	SPRING, CLAMP LEVER RESSORT	1	
8	90269-04M03	RIVET RIVET	1	
9	6H3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	6H3-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	
11	90201-06M02	WASHER, PLATE RONDELLE, PLATE	2	
12	97013-06012	BOLT BOULON	2	
13	6H3-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
14	6K5-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	
15	6E5-42724-00	GROMMET PASSE-FIL	1	
16	6H3-42725-10	GROMMET PASSE-FIL	1	
17	6H3-42738-01-5B	PLATE, FITTING ETRIER	1	
18	97095-06016	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6H3-42727-00	GROMMET PASSE-FIL	1	
21	90480-09M12	GROMMET RONDELLE CAOUTCHOUC	4	
22	90387-06M69	COLLAR COLLERETTE	4	
23	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
24	97095-06030	BOLT BOULON	4	
25	6H3-42768-00	DAMPER AMORTISSEUR	1	

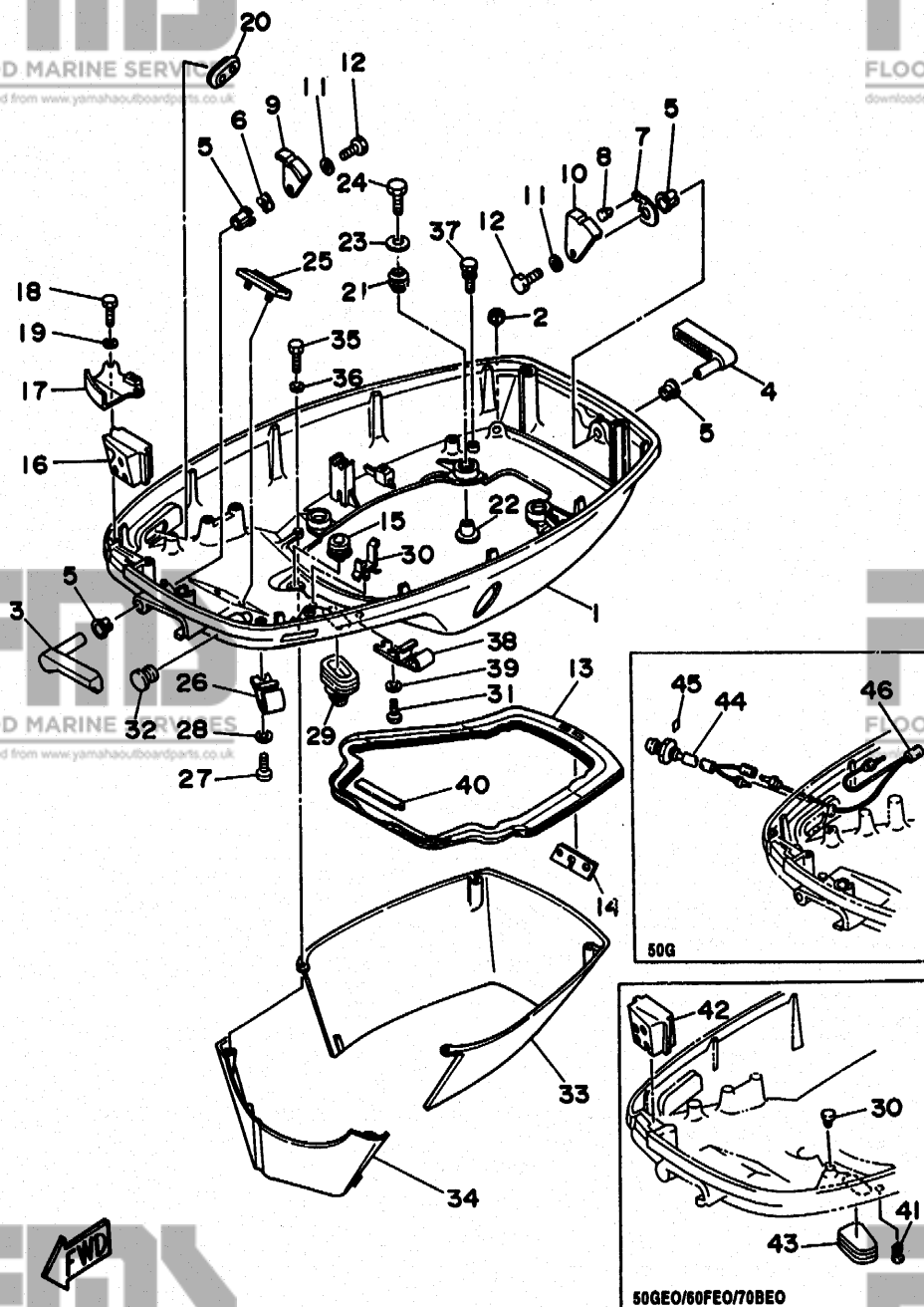


FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
27	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
29	688-42726-10	GROMMET PASSE-FIL	1	
30	90464-15M08	CLAMP BRIDE	1	UR "ETO" MODEL
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR "EO" MODEL
31	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
32	6G1-42748-00	GROMMET PASSE-FIL	1	
33	6H3-42741-01-4D	APRON CAPOT LATERAL	1	
34	6H3-42771-01-4D	APRON CAPOT LATERAL	1	
35	97095-06025	BOLT BOULON	2	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
37	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
38	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	6H3-42718-00	RUBBER, SEAL 3 JOINT	1	
41	90338-05M03	PLUG PLOT	1	"EO" MODEL
42	6H3-42725-00	GROMMET PASSE-FIL	1	"EO" MODEL
43	6H4-42726-00	GROMMET PASSE-FIL	1	"EO" MODEL
44	6J8-85410-00	EMARGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	50G
45	6H4-85415-10	MARK, SIGNAL LIGHT ETIQUETTE	1	50G
46	6H3-82531-01	WIRE, LEAD FIL	1	50G

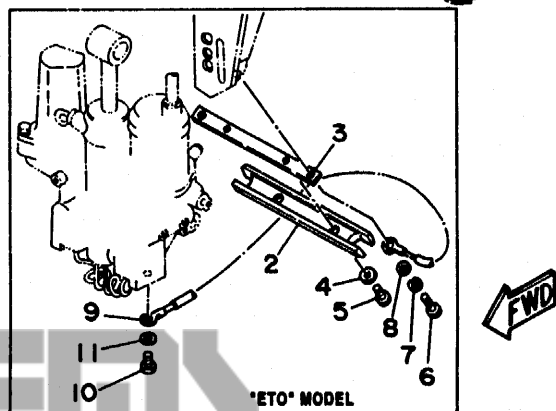
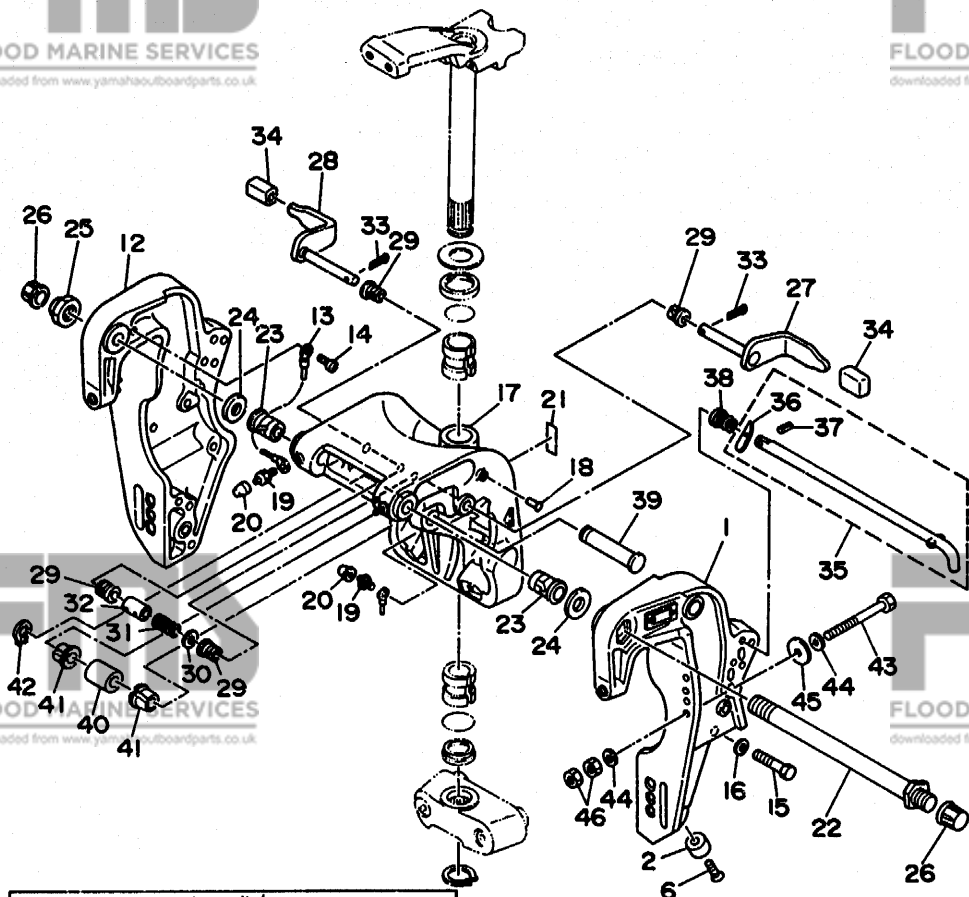


FIG. 9 BRACKET 1 (SHORT TRANSON) SUPPORT 1 (COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-05-4D	BRACKET, CLAMP PRESSE	1	
2	663-45251-00	ANODE	2	UR "EO" MODEL
	6H1-45251-02	ANODE	1	UR "ETO" MODEL
3	6H1-44526-00	PLATE PLAQUE	1	"ETO" MODEL
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	"ETO" MODEL
5	97095-06012	BOLT BOULON	2	"ETO" MODEL
6	92180-06025	SCREW, OVAL HEAD VIS	2	UR "EO" MODEL
	97095-06016	BOLT BOULON	2	UR "ETO" MODEL
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	"ETO" MODEL
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	"ETO" MODEL
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	"ETO" MODEL
10	97095-06010	BOLT BOULON	1	"ETO" MODEL
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	"ETO" MODEL
12	697-43112-03-4D	BRACKET, CLAMP PRESSE	1	
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97395-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	697-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	90269-03010	RIVET	1	
19	93700-06M03	NIPPLE, GREASE PION	3	
20	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
21	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	"EO" MODEL
22	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
23	90386-22M15	BUSH DOUILLE	2	
24	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
26	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	

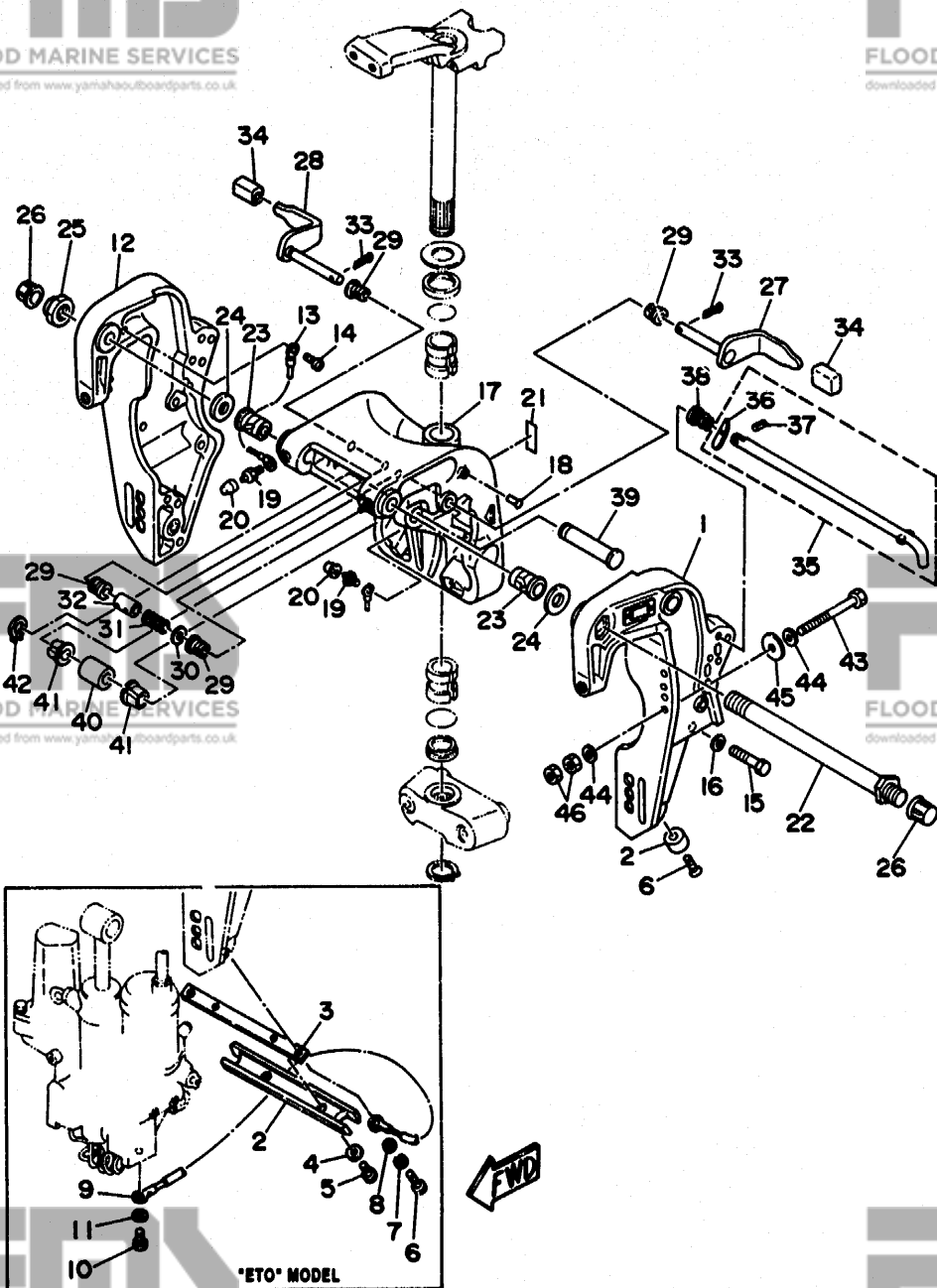


FIG. 9 BRACKET 1 (SHORT TRANSOM) SUPPORT 1 (COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	688-43181-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
28	688-43185-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
29	90386-10M16	BUSH DOUILLE	4	
30	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
31	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
32	90387-10M38	COLLAR COLLERETTE	1	
33	91490-30030	PIN, COTTER GOUPILLE	2	
34	663-43318-00	COVER CAPUCHON	2	
35	697-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
36	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
37	91690-30012	.PIN, SPRING .AGRAFFE	1	
38	90502-20M03	SPRING, CONICAL RESSORT, CONIQUE	1	
39	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
40	90386-18M21	BUSH	1	UR "EO" MODEL
	90386-18M63	DOUILLE	2	UR "ETO" MODEL
41	90386-18M35	BUSH	2	
42	93410-18M02	DOUILLE	1	
43	90101-12M65	CIRCLIP CLIPS	4	
44	92995-12200	BOLT BOULON	8	
45	90201-12426	WASHER RONDELLE	4	
46	95380-12600	WASHER, PLATE RONDELLE, PLATE	8	
		NUT ECROU		

FIG. 10 BRACKET 1 (LONG TRANSOM)

SUPPORT 1 (LONG TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43111-01-4D	BRACKET, CLAMP PRESSE	1	UR "ETO" MODEL
	688-43111-13-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
2	6H1-45251-02	ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
5	97095-06012	BOLT BOULON	2	
6	97095-06016	BOLT BOULON	2	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	"ETO" MODEL
10	97095-06010	BOLT BOULON	1	"ETO" MODEL
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	"ETO" MODEL
12	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1	UR "ETO" MODEL
	688-43112-12-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97095-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	93700-06M03	NIPPLE, GREASE PION	3	
19	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
20	90464-11M18	CLAMP BRIDE	1	60F/70B
21	90338-05M03	PLUG PLOT	1	60F/70B
22	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	"EO" MODEL
23	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
24	90386-22M15	BUSH DOUILLE	2	
25	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
26	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

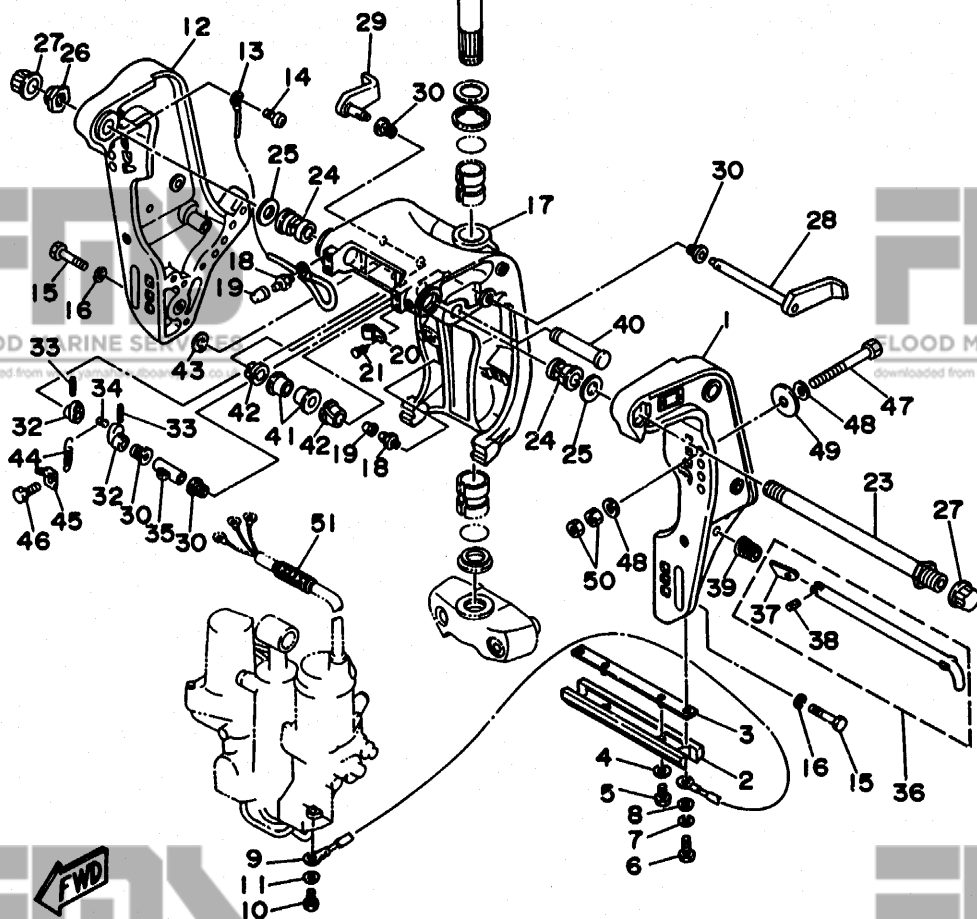
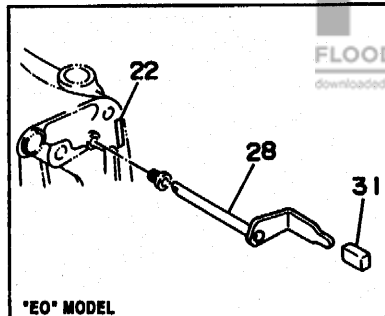
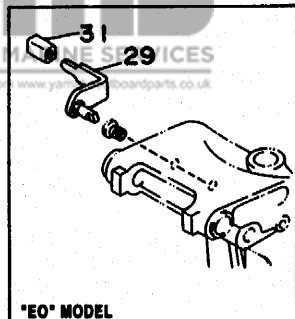
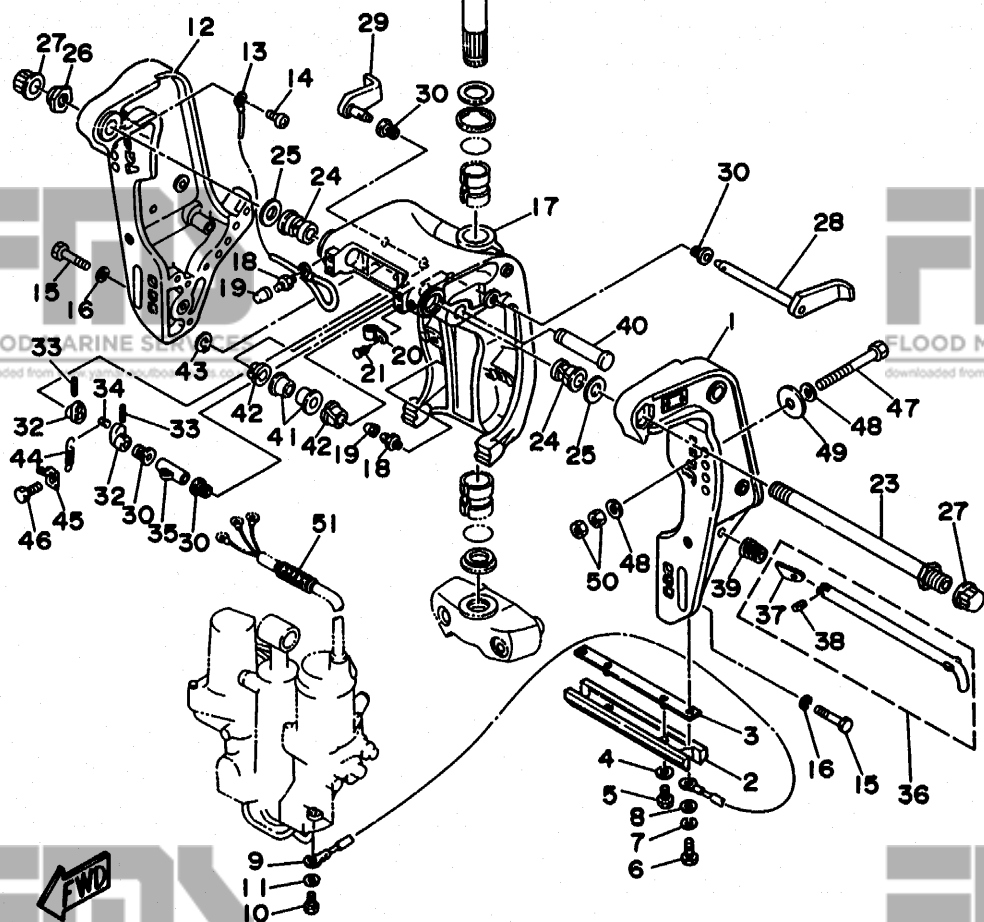
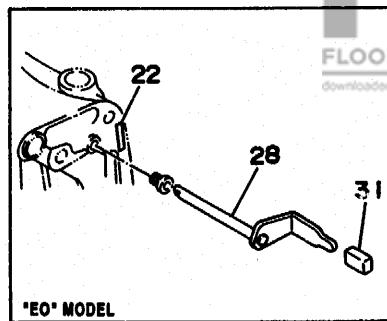
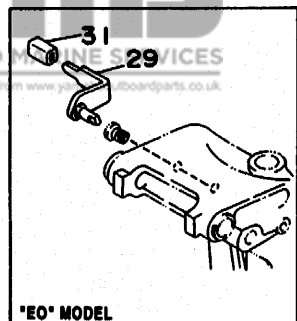


FIG. 10 BRACKET 1 (LONG TRANSOM)

SUPPORT 1 (LONG TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6G5-43145-00	CAP, CLAMP BRACKET	2	
28	688-43181-10	CAPUCHON, PRESSE	1	UR "EO" MODEL
	6H1-43181-01	LEVER, TILT STOP	1	UR "ETO" MODEL
29	688-43185-10	LEVIER, VERROUILLAGE RELEVAGE	1	UR "EO" MODEL
	6H1-43185-01	LEVIER, TILT STOP	1	UR "ETO" MODEL
30	90386-10M16	BUSH	4	
31	663-43318-00	DOUILLE	2	"EO" MODEL
32	6G5-43148-00	COVER	2	
33	91690-30020	CAPUCHON	2	
34	90249-06M19	COLLAR, DISTANCE	1	
35	90387-10M02	ENTRETOISE	1	
36	688-43160-01	PIN, SPRING	1	
37	688-43165-00	AGRAFFE	1	
38	91690-30012	PIN	1	
39	90502-16M02	GOUPILLE	1	
40	6E5-43126-02	COLLAR	1	
41	90386-18M63	COLLERETTE	2	UR "ETO" MODEL
	90386-18M21	TILT ROD ASSY	1	UR "EO" MODEL
42	90386-18M35	BROCHE D'INCLINAISON (ENS.)	2	
43	93410-18M02	.PLATE, TILT LOCK	1	
44	90506-14M24	.TAQUET, BROCHE INCLINAISON	1	
45	6G5-43144-00	.PIN, SPRING	1	
46	97095-06010	.AGRAFFE	1	
47	90101-12M65	SPRING, CONICAL	4	
48	92995-12200	RESSORT, CONIQUE	8	
49	90201-12426	PIN, UPPER SHOCK MOUNT	4	
50	95380-12600	AXE, SUPERIEUR AMORTISSEUR	8	
51	90440-14M00	BUSH	1	"ETO" MODEL
		DOUILLE		
		BUSH		
		DOUILLE		
		BUSH		
		DOUILLE		
		CIRCLIP		
		CLIPS		
		SPRING, TENSION		
		RESSORT, TENSION		
		HOOK, SPRING		
		CROCHET		
		BOLT		
		BOULON		
		BOLT		
		BOULON		
		WASHER		
		RONDELLE		
		WASHER, PLATE		
		RONDELLE, PLATE		
		NUT		
		ECROU		
		PIPE		
		DURITE		



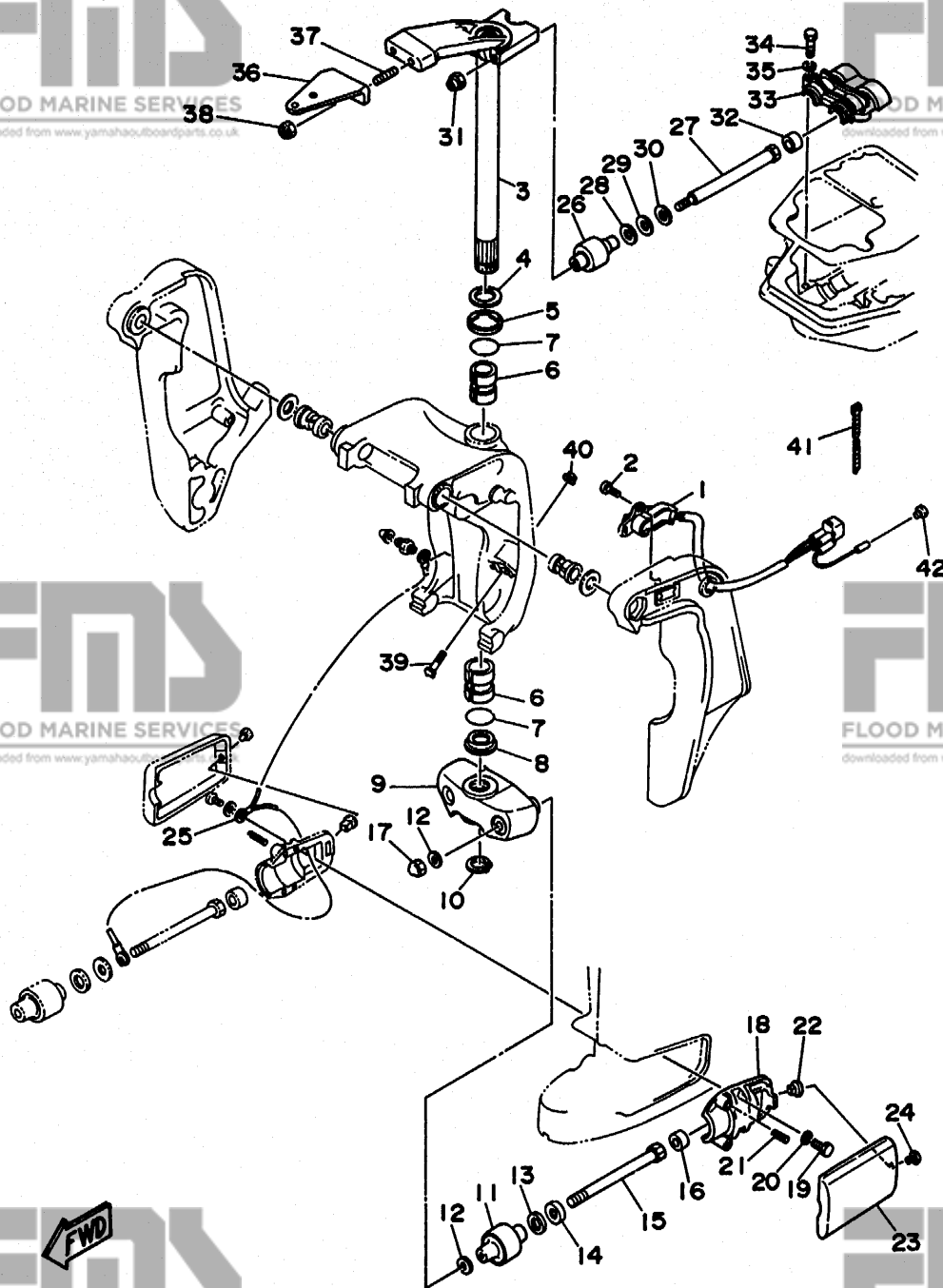


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-83672-01	TRIM SENDER (SHORT)	1	UR "ETO" MODEL
	6H1-83672-11	INCLINER RACCORD (COURTE)	1	UR "ETO" MODEL
		TRIM SENDER (LONG)	1	UR "ETO" MODEL
		INCLINER RACCORD (LONG)	1	UR "ETO" MODEL
2	97885-06016	SCREW, PAN HEAD	2	"ETO" MODEL
		VIS		
3	6H3-42510-02-4D	STEERING BRACKET ASSY	1	UR SHORT
		DIRECTION SUPPORT (ENS.)		
	6H3-42510-12-4D	STEERING BRACKET ASSY	1	UR LONG
		DIRECTION SUPPORT (ENS.)		
4	90201-30M00	WASHER, PLATE	1	
		RONDELLE, PLATE		
5	90386-30M78	BUSH	1	
		DOUILLE		
6	90386-30M77	BUSH	2	
		DOUILLE		
7	93210-29M94	O-RING	2	
		JOINT TORIQUE		
8	90386-30M60	BUSH	1	
		DOUILLE		
9	6H3-44551-01-4D	HOUSING, LOWER MOUNT RUBBER	1	
		BOITIER, SILENT-BLOC INFERIEUR		
10	93410-28M06	CIRCLIP	1	
		CLIPS		
11	687-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	
		SILENT-BLOC, INFERIEUR LATERAL		
12	90201-12M16	WASHER, PLATE	4	
		RONDELLE, PLATE		
13	90202-25M04	WASHER, PLATE	2	
		RONDELLE, PLATE		
14	90201-13M19	WASHER, PLATE	2	
		RONDELLE, PLATE		
15	90109-12M21	BOLT	2	
		BOULON		
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	
		SILENT-BLOC, INFERIEUR		
17	95380-12800	NUT, CROWN	2	
		ECROU, BORGNE		
18	6H3-44552-02-94	HOUSING, LOWER MOUNT RUBBER	2	
		BOITIER, SILENT-BLOC INFERIEUR		
19	97095-08025	BOLT	4	
		BOULON		
20	92990-08100	WASHER, SPRING	4	
		RONDELLE, GROWER		
21	90501-14M08	SPRING, COMPRESSION	4	
		RESSORT, COMPRESSION		
22	90179-06066	NUT	2	
		ECROU		
23	6H3-44553-01-4D	COVER, LOWER MOUNT	2	
		COUVERCLE, SUSPENSION INFERIEUR		
24	97885-06016	SCREW, PAN HEAD	2	
		VIS		
25	697-82127-01	WIRE, LEAD 2	1	UR SHORT
		FIL 2		
	688-82127-02	WIRE, LEAD 2	1	UR LONG
		FIL 2		

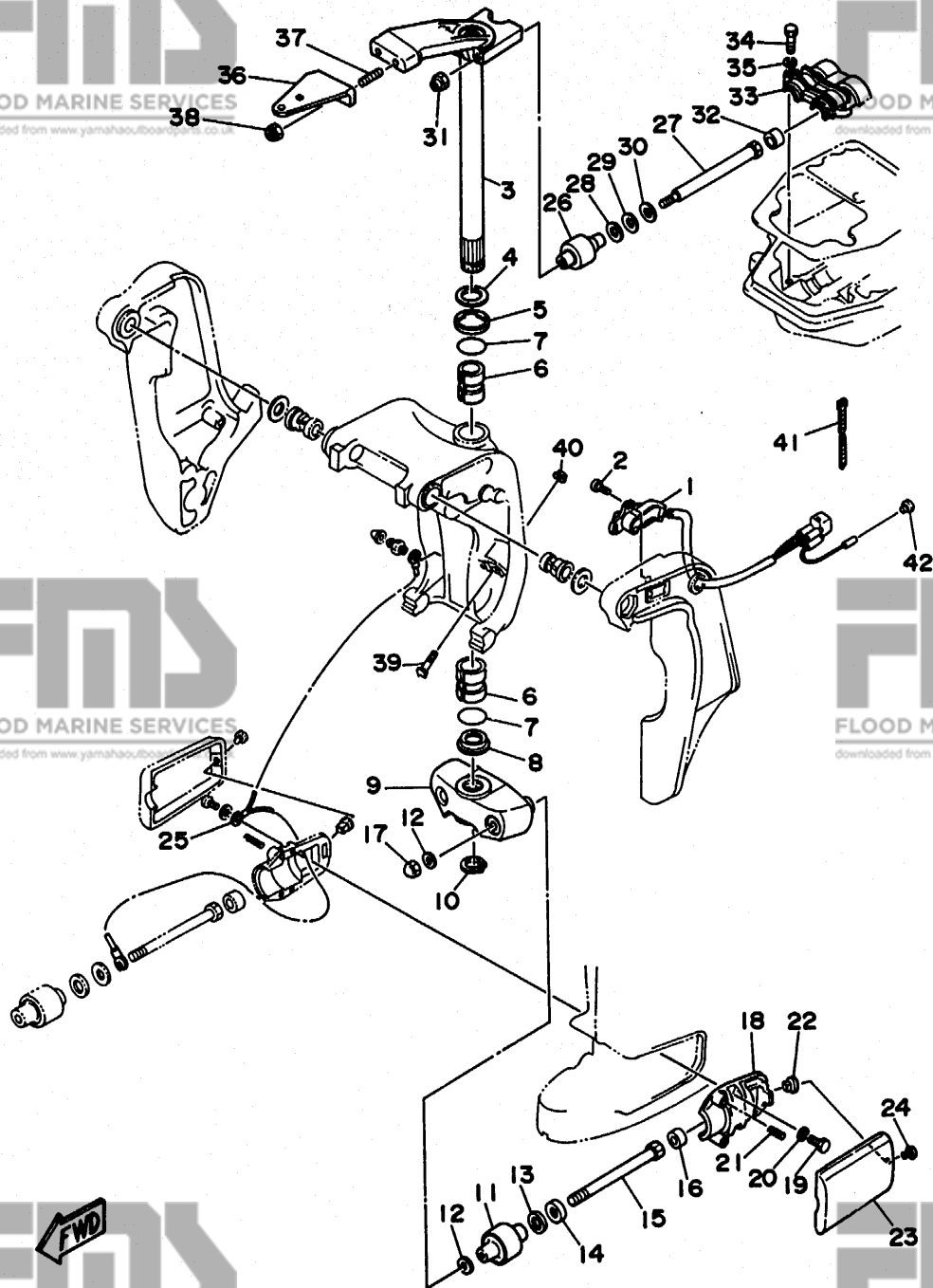


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	688-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
27	90101-10M49	BOLT BOULON	2	
28	90201-20M21	WASHER, PLATE RONDELLE, PLATE	2	
29	90202-20M06	WASHER, PLATE RONDELLE, PLATE	2	
30	90201-11M22	WASHER, PLATE RONDELLE, PLATE	2	
31	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
32	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
33	688-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
34	97090-08035	BOLT BOULON	3	
35	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
36	688-48511-01-4D	HOOK, STEERING ATTACHE, DIRECTION	1	UR BALL POST TYPE
	6H3-48511-51-4D	HOOK, STEERING ATTACHE, DIRECTION	1	UR STEERING GUIDE TYPE
37	90116-10175	BOLT, STUD GOUJON	2	
38	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
39	688-43376-01	BOLT, THRUST RECEIVER (SHORT) BOULON (COURTE)	2	UR "ETO" MODEL
	6H1-43376-00	BOLT, THRUST RECEIVER (LONG) BOULON (LONG)	2	UR "ETO" MODEL
40	95780-08300	NUT, FLANGE ECROU	2	"ETO" MODEL
41	90465-11M10	CLAMP BRIDE	3	"ETO" MODEL
42	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	"ETO" MODEL

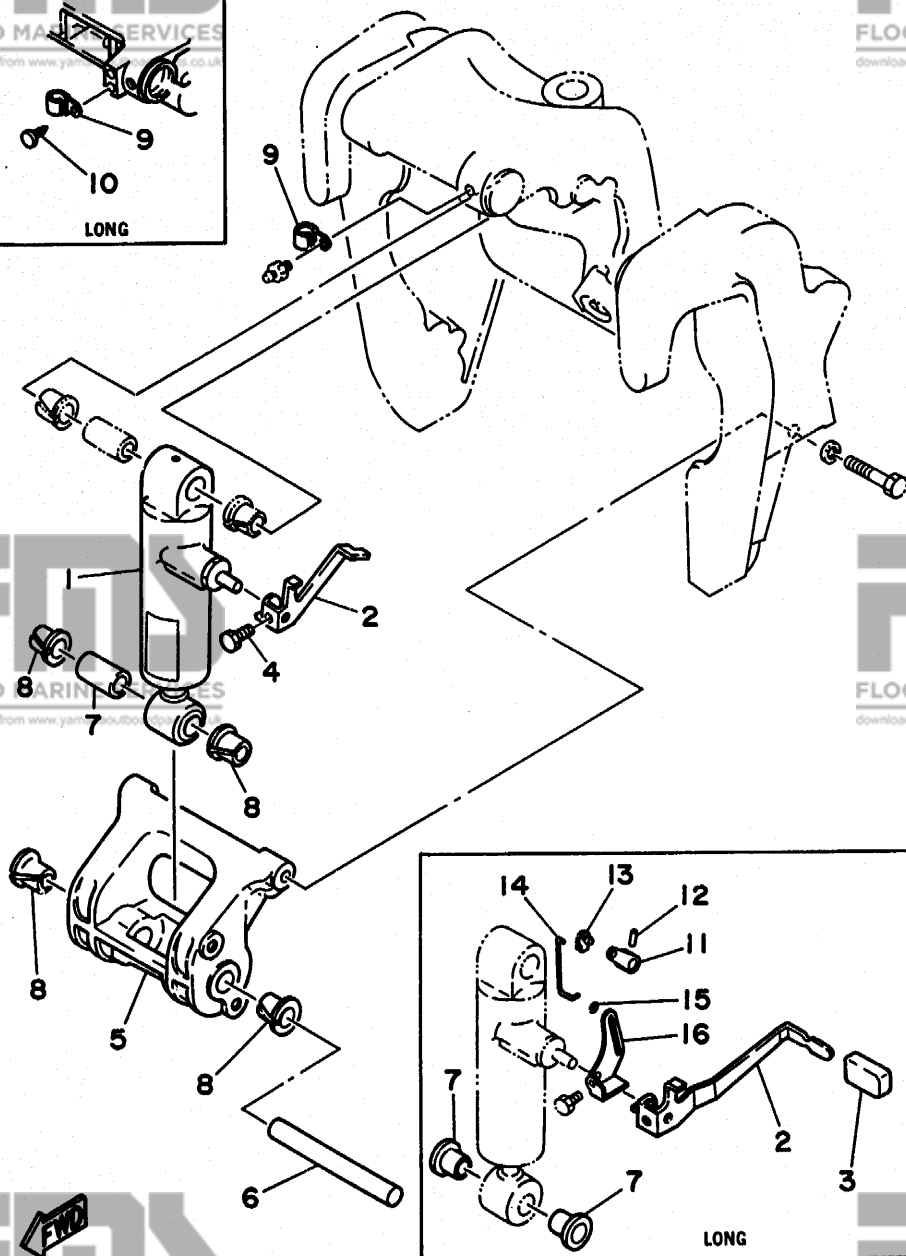
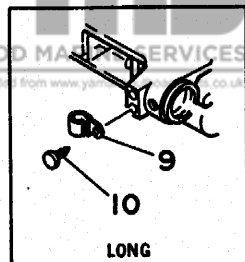


FIG. 12 MANUAL TILT

INCLINER MANUEL

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43170-03-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR SHORT
	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR LONG
2	688-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	UR SHORT
	688-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	UR LONG
3	682-43318-01	COVER CAPUCHON	1	
4	97095-06010	BOLT BOULON	1	
5	697-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR SHORT
	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR LONG
6	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFÉRIEUR AMORTISSEUR	1	
7	90386-18M21	BUSH DOUILLE	1	UR SHORT
	90386-18M63	BUSH DOUILLE	2	UR LONG
8	90386-18M35	BUSH DOUILLE	4	
9	90465-08028	CLAMP BRIDE	1	UR SHORT 60F/70B
	90464-11M18	CLAMP BRIDE	1	UR LONG 60F/70B
10	90338-05M03	PLUG PLOT	1	LONG 60F/70B
11	688-43186-00	LEVER LEVIER	1	LONG
12	91690-30020	PIN, SPRING AGRAFFE	1	LONG
13	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	LONG
14	688-43616-00	ROD, TILT LOCK TIGE	1	LONG
15	90202-03M51	WASHER, PLATE RONDELLE, PLATE	1	LONG
16	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH	1	LONG

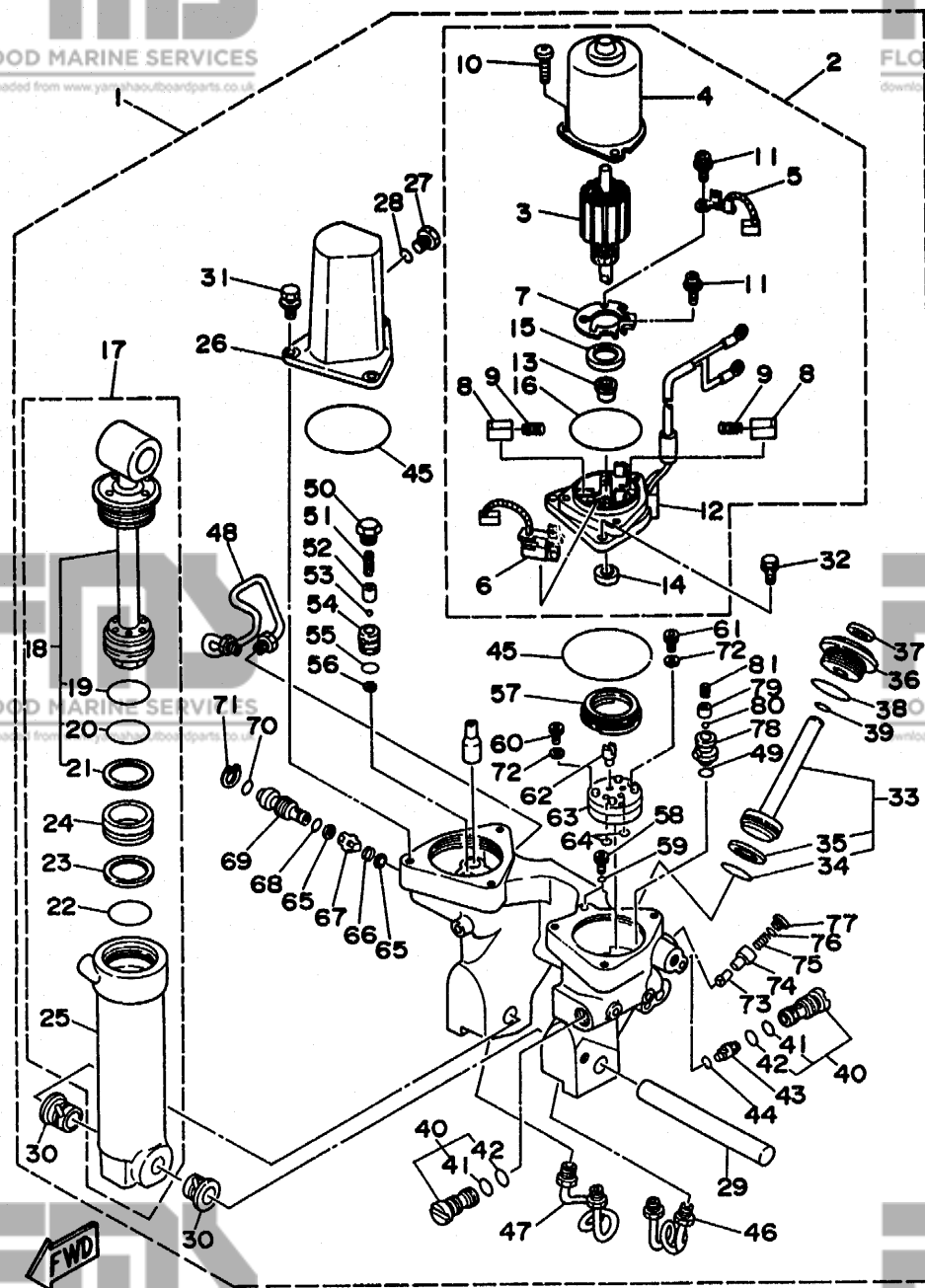


FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H3-43800-08-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	MOTOR ASSY MOTEUR (ENS.)	1	
3	6H1-43805-10	ARMATURE ASSY INDUIT (ENS.)	1	
4	6H1-43804-10	STATOR ASSY STATOR (ENS.)	1	
5	6H1-43891-10	BRUSH 1 BALAI 1	1	
6	6H1-43892-10	BRUSH 2 BALAI 2	1	
7	6H1-4380F-10	PLATE, BRUSH HOLDER PLAQUE	1	
8	6H1-4380J-10	HOLDER, BRUSH PORTE-BALAI	2	
9	6H1-4386K-10	SPRING, BRUSH RESSORT, BALAI	2	
10	97885-05016	SCREW, PAN HEAD VIS TETE TRONCONIQUE	3	
11	97607-04310	SCREW, PAN HEAD WITH WASHER VIS HEXAGONAL	2	
12	6H1-43881-10	FRAME, END BATI	1	
13	6H1-4380H-10	METAL METAL	1	
14	93102-08M43	OIL SEAL JOINT SPY	1	
15	6H1-4380G-10	PLATE PLAQUE	1	
16	6H1-43865-10	O-RING JOINT TORIQUE	1	
17	697-4380E-01	TILT CYLINDER ASSY INCLINAISON CYLINDRE (ENS.)	1	
18	697-43810-02	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	
19	6E5-43861-00	O-RING JOINT TORIQUE	1	
20	6E5-43862-00	O-RING JOINT TORIQUE	1	
21	6E5-43872-00	RING, BACK UP RESSORT	1	
22	6E5-43862-00	O-RING JOINT TORIQUE	1	
23	6E5-43872-00	RING, BACK UP RESSORT	1	
24	6E5-43814-01	PISTON, FREE PISTON	1	
25	6E5-43813-02	CYLINDER, TILT CYLINDRE	1	
26	6E5-43828-00	BODY, RESERVOIR CORPS	1	
27	6E5-43829-00	PLUG, RESERVOIR BOUCHON	1	
28	6E5-43863-00	O-RING JOINT TORIQUE	1	

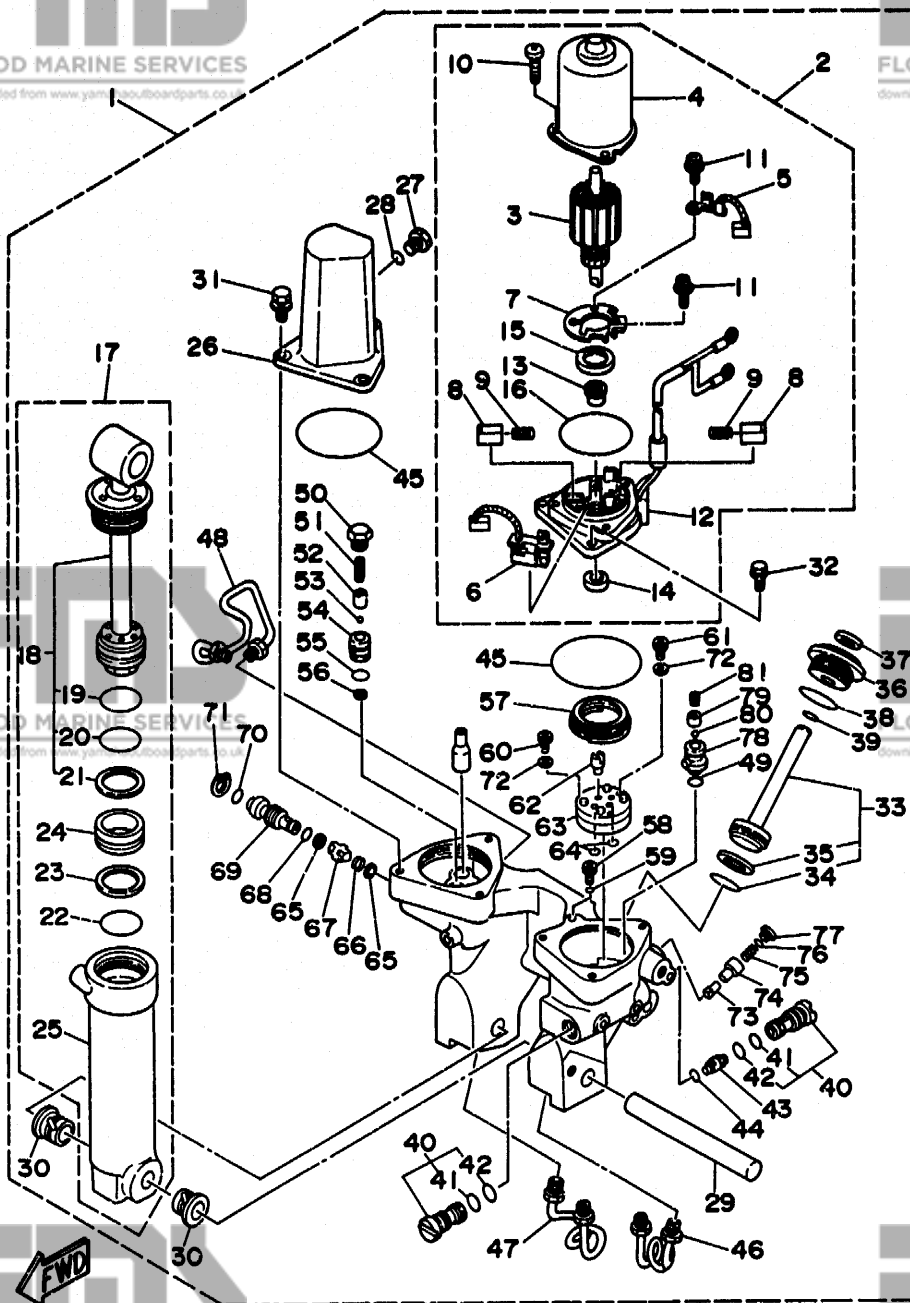


FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARE ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	1	
30	90386-18M14	.BUSH .DOUILLE	2	
31	90119-06M42	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
32	90119-06M71	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
33	6E5-43820-03	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	
34	6E5-43864-00	.O-RING	1	
35	6E5-43874-01	.JOINT TORIQUE	1	
36	6E5-43821-01	.RING, BACK UP .RESSORT	1	
37	6E5-43822-01	.SCREW, TRIM CYLINDER END .VIS	2	
38	6E5-43862-00	.SEAL, TRIM DUST .JOINT	2	
39	6E5-43865-00	.O-RING	2	
40	6E5-43802-01	.JOINT TORIQUE	2	
41	6E5-43802-01	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
42	6E5-43866-00	.O-RING	1	
43	6E5-43867-00	.JOINT TORIQUE	1	
44	6E5-43841-02	.O-RING	1	
45	6E5-43868-00	.PISTON, SHUTTLE .PISTON	1	
46	6E5-43869-00	.O-RING	1	
47	6E5-43833-01	.JOINT TORIQUE	2	
48	6E5-43834-01	.PIPE .TUYAU	1	
49	6E5-43835-00	.PIPE .TUYAU	1	
50	6E5-43883-00	.PIPE .TUYAU	1	
51	6E5-43843-00	.O-RING	1	
52	6E5-43855-00	.JOINT TORIQUE	1	
53	6E5-43843-00	.SCREW, VALVE LOCK .VIS	1	
54	6H3-43855-00	.SPRING, UP RELIEF .RESSORT	1	
55	6E5-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
56	6E5-43877-01	.BALL .BILLE	1	
57	6E5-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	
58	6E5-43896-00	.O-RING	1	
59	6E5-43816-10	.JOINT TORIQUE .FILTRE 1 .FILTRE 1	1	

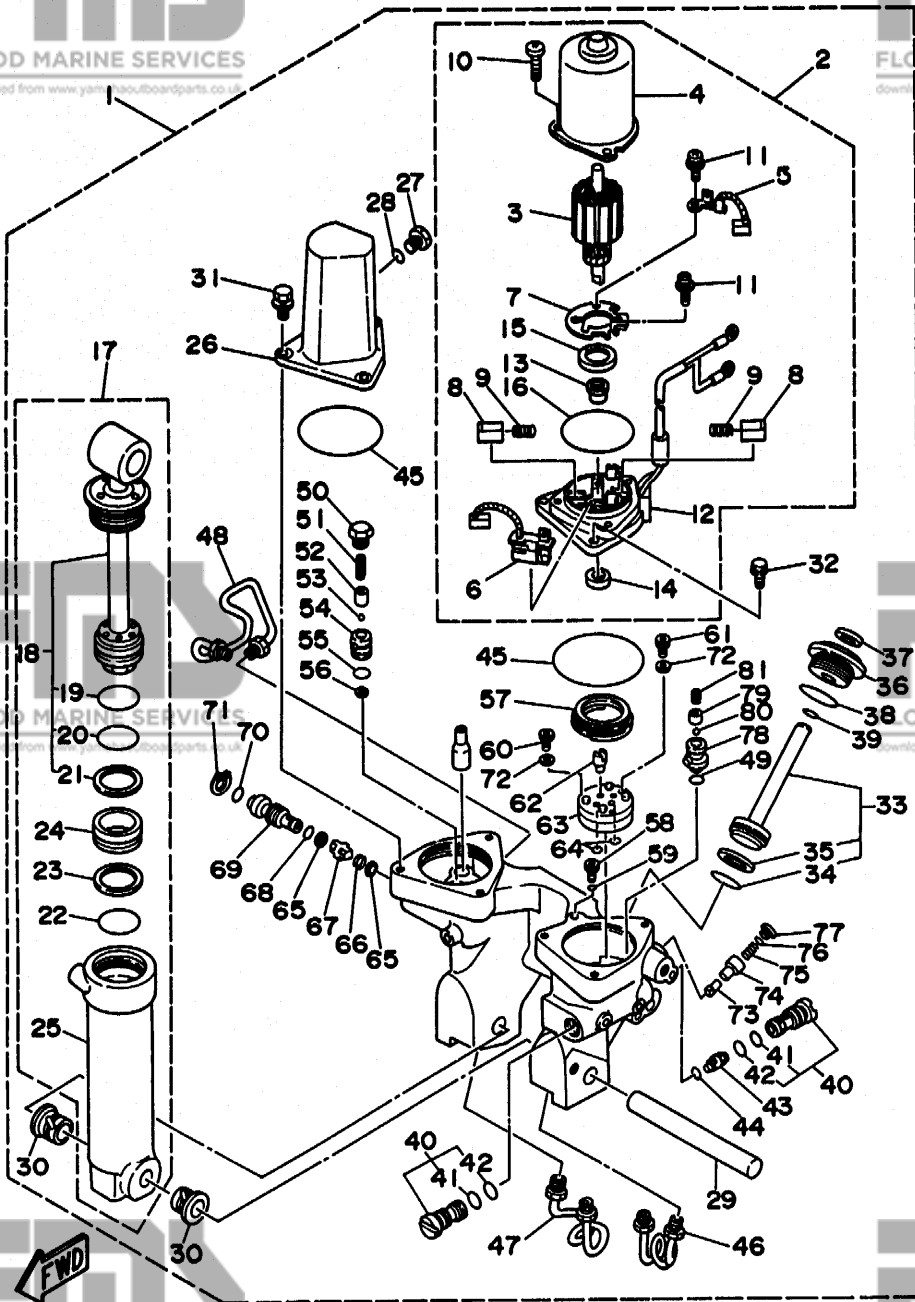


FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6E5-43817-10	.FILTER 2 .FILTRE 2	1	
58	90109-06M21	.BOLT .BOULON	1	
59	6E5-43897-00	.O-RING .JOINT TORIQUE	1	
60	6E5-43878-01	.BOLT, SOCKET .BOULON	2	
61	6E5-43888-01	.BOLT, SOCKET .BOULON	1	
62	6E5-43831-00	.CONNECTOR, SHAFT .RACCORD	1	
63	6E5-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
64	93210-07M78	.O-RING .JOINT TORIQUE	2	
65	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
66	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
67	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
68	93210-10M74	.O-RING .JOINT TORIQUE	1	
69	6E5-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
70	93210-18M75	.O-RING .JOINT TORIQUE	1	
71	6E5-43875-00	.RING, SNAP .RESSORT	1	
72	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
73	6E5-4381A-00	.SHAFT .AXE	1	
74	6E5-43849-01	.PIN, VALVE SUPPORT .GOUPILLE	1	
75	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
76	93210-06M77	.O-RING .JOINT TORIQUE	1	
77	6E5-43842-00	.SCREW, VALVE SEAT .VIS	1	
78	6E5-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	
79	6E5-43844-02	.PIN, VALVE SUPPORT .GOUPILLE	1	
80	6E5-43858-00	.BALL 1 .BILLE 1	1	
81	6E5-43856-01	.SPRING, DOWN RELIEF .RESSORT	1	

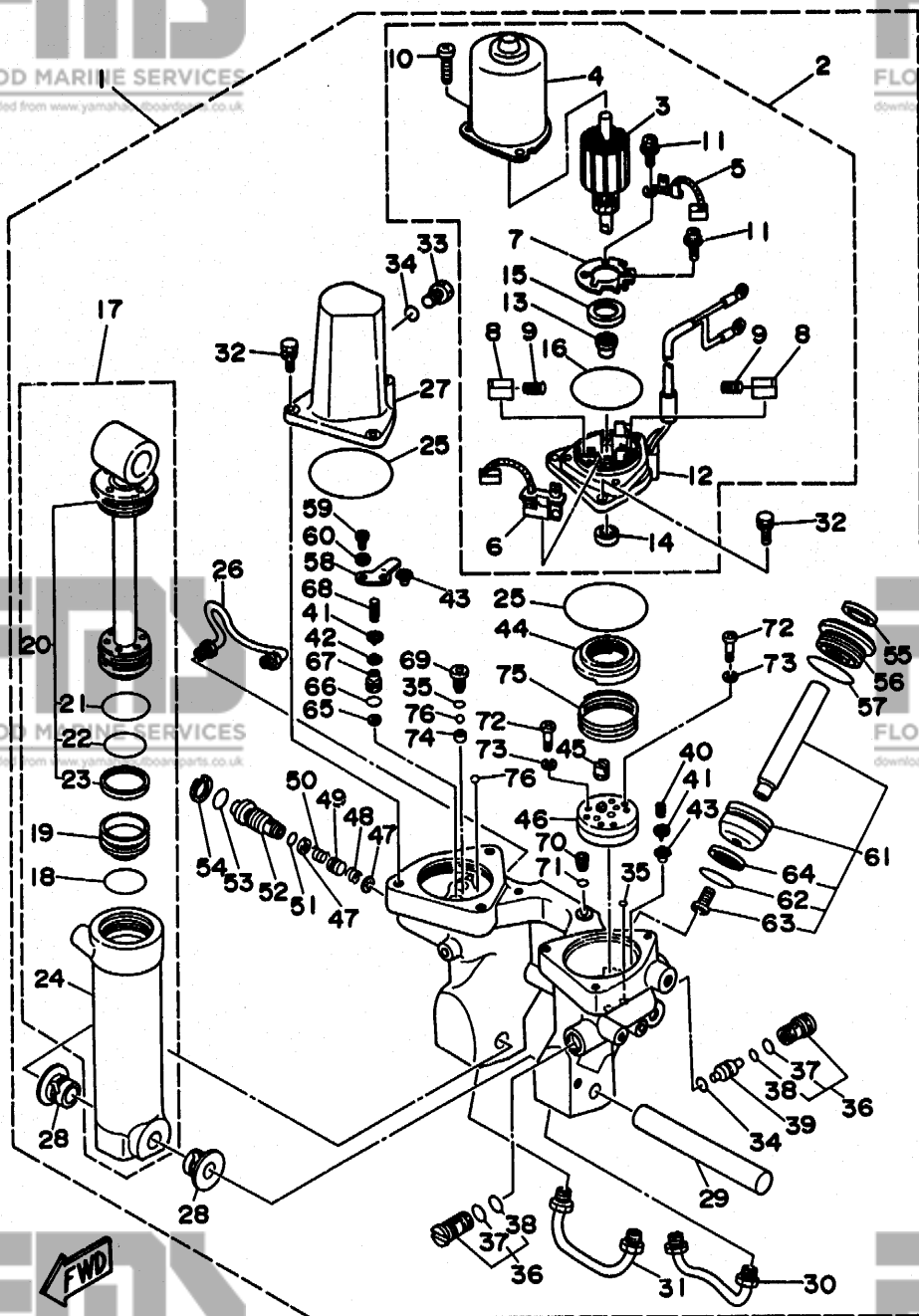


FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARET ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43800-13-4D	POWER TRIM & TILT ASSY PUISSANCE PARET ET INCLINER (ENS.)	1	UR
	62F-43800-00-4D	POWER TRIM & TILT ASSY PUISSANCE PARET ET INCLINER (ENS.)	1	UR 50G
2	6H1-43880-02	MOTOR ASSY MOTEUR (ENS.)	1	
3	6H1-43805-10	ARMATURE ASSY INDUIT (ENS.)	1	
4	6H1-43804-10	STATOR ASSY STATOR (ENS.)	1	
5	6H1-43891-10	BRUSH 1 BALAI 1	1	
6	6H1-43892-10	BRUSH 2 BALAI 2	1	
7	6H1-4380F-10	PLATE, BRUSH HOLDER PLAQUE	1	
8	6H1-4380J-10	HOLDER, BRUSH PORTE-BALAI	2	
9	6H1-4386K-10	SPRING, BRUSH RESSORT, BALAI	2	
10	97885-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	
11	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
12	6H1-43881-10	FRAME, END BATI	1	
13	6H1-4380H-10	METAL METAL	1	
14	93102-08M43	OIL SEAL JOINT SPY	1	
15	6H1-4380G-10	PLATE PLAQUE	1	
16	6H1-43865-10	O-RING JOINT TORIQUE	1	
17	6H1-43840-11	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	
18	6H1-43861-10	O-RING JOINT TORIQUE	1	
19	6H1-43814-11	PISTON, FREE PISTON	1	
20	6H1-43810-11	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	
21	6H1-43861-00	O-RING JOINT TORIQUE	1	
22	6H1-43861-10	O-RING JOINT TORIQUE	1	
23	6H1-43871-10	RING, BACK UP SEGMENT	1	
24	6H1-43813-10	CYLINDER, TILT CYLINDRE	1	
25	93210-65752	O-RING JOINT TORIQUE	2	
26	6H1-43835-10	PIPE TUYAU	1	
27	6H1-43828-10	BODY, RESERVOIR CORPS	1	

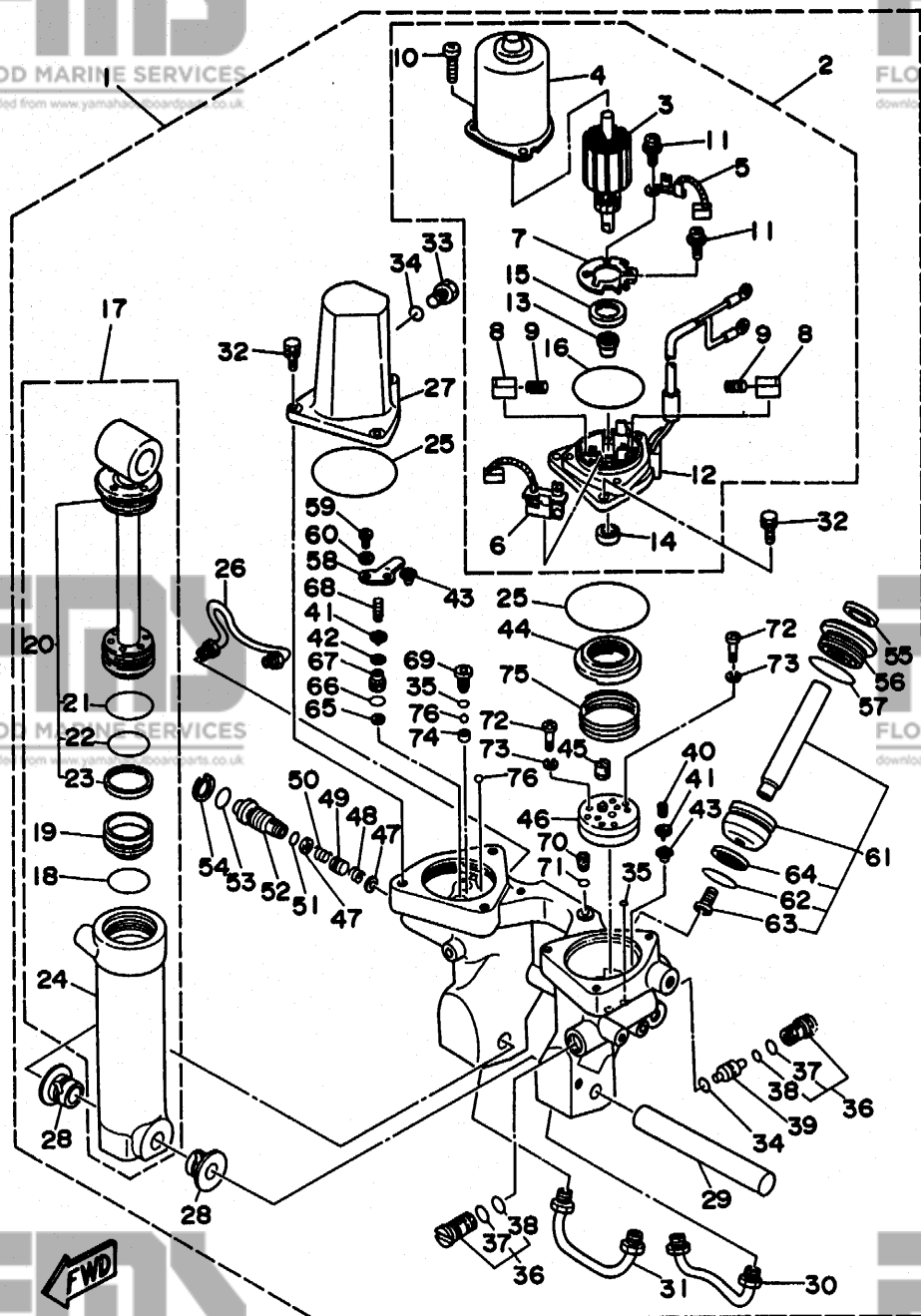


FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90386-18M14	.BUSH .DOUILLE	2	
29	6E5-43818-00	.PIN, LOWER SHOCK MOUNT .AXE, INFERIEUR AMORTISSEUR	1	
30	6H1-43833-10	.PIPE .TUYAU	1	
31	6H1-43834-00	.PIPE .TUYAU	1	
32	97595-06420	.BOLT, WITH WASHER .VIS HEXAGONAL	6	
33	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
34	93210-09350	.O-RING .JOINT TORIQUE	2	
35	93210-06519	.O-RING .JOINT TORIQUE	3	
36	6T4-43802-01	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
37	6H1-43866-00	.O-RING .JOINT TORIQUE	1	
38	6H1-43867-00	.O-RING .JOINT TORIQUE	1	
39	6H1-43841-10	.PISTON, SHUTTLE .PISTON	1	
40	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
41	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
42	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
43	61A-4384F-00	.SEAL, MAIN VALVE .JOINT	2	
44	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
45	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
46	6H1-43830-11	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
47	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
48	6H1-43899-00	.SPRING, MANUAL RELEASE .RESSORT	1	
49	6H1-4382A-10	.ADAPTOR 1 .ADAPTEUR 1	1	
50	6H1-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	
51	93210-10M74	.O-RING .JOINT TORIQUE	1	
52	6H1-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
53	93210-18M75	.O-RING .JOINT TORIQUE	1	
54	6H1-43875-00	.RING, SNAP .RESSORT	1	
55	6H1-43822-10	.SEAL, TRIM DUST .JOINT	2	

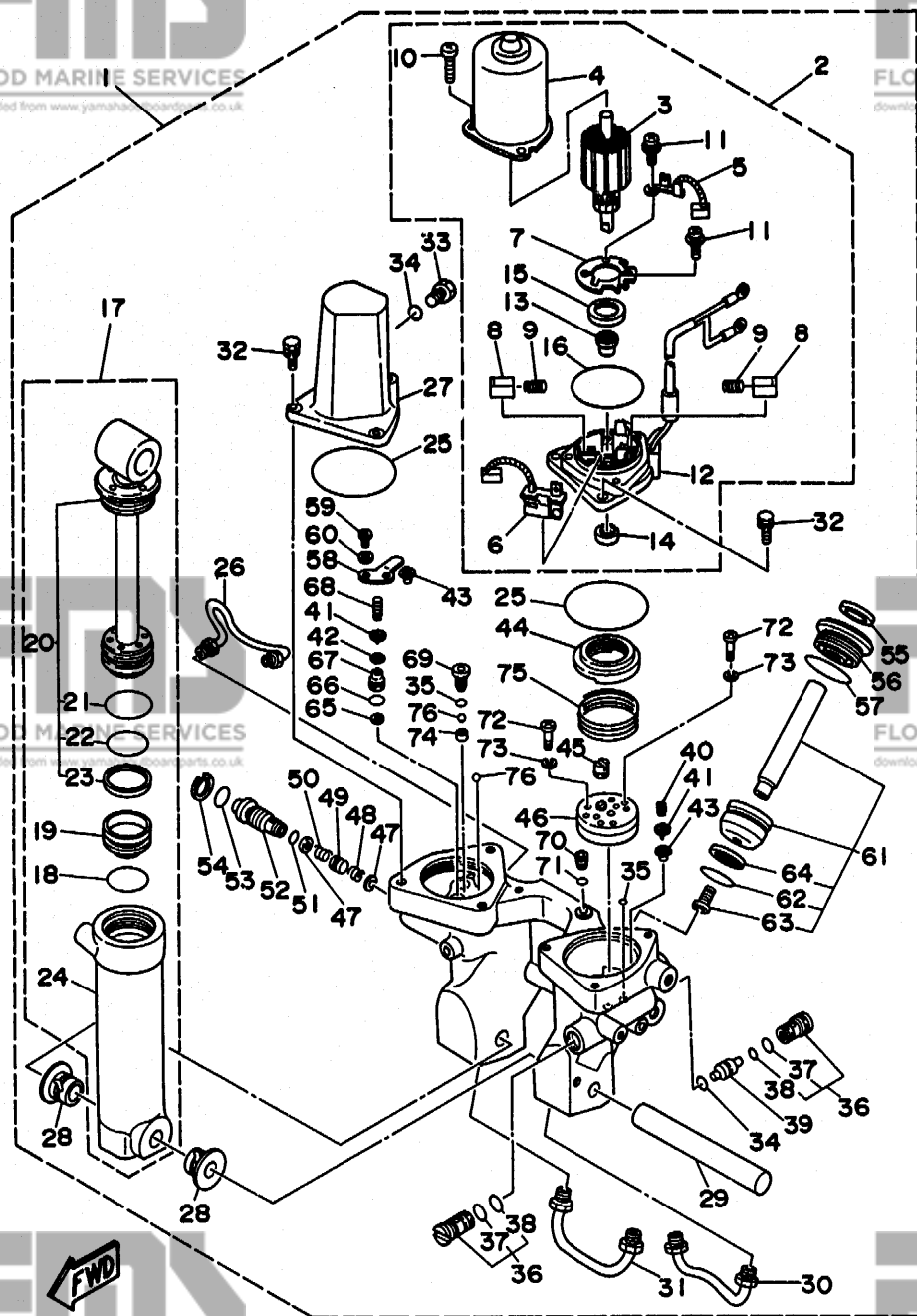


FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	6H1-43821-11	.SCREW, TRIM CYLINDER END	2	
57	6H1-43861-10	.VIS	2	
58	6H1-4384E-20	.O-RING	2	
59	98507-05010	.JOINT TORIQUE	1	
60	92990-05200	.SPRING, TRIM	1	
61	6H1-43820-11	.RESSORT	2	
62	6H1-43864-00	.SCREW, PAN HEAD	2	
63	91317-08016	.VIS, TETE TRONCONIQUE	2	
64	6H1-43874-00	.WASHER, PLAIN	2	
65	6H1-43816-00	.RONDELLE, PLATE	2	
66	6H1-43896-00	.PISTON SUB ASSY	1	
67	6H1-43895-11	.PISTON AUXILIAIRE (ENS.)	1	
68	6H1-43855-11	..O-RING	1	
69	62F-43855-00	..JOINT TORIQUE	1	
70	6H1-4388E-11	..BOLT, SOCKET HEAD	1	
71	6H1-43858-00	..BOULON	1	
72	98517-04025	..RING, BACK UP	4	
73	92901-04100	..RESSORT	4	
74	6H1-4387J-00	.FILTER 1	1	
75	6H1-4385H-00	.FILTRE 1	1	
76	93505-32038	.O-RING	2	
77		.JOINT TORIQUE	1	
78		.SEAT, RELIEF VALVE	1	
79		.SIEGE	1	
80		.SPRING, UP RELIEF	1	UR
81		.RESSORT	1	
82		.SPRING, UP RELIEF	1	UR 50G
83		.RESSORT	1	
84		.SCREW, VALVE LOCK	1	
85		.VIS	1	
86		.PLUG, TAPER SCREW	1	
87		.BOUCHON	1	
88		.O-RING	1	
89		.JOINT TORIQUE	1	
90		.SCREW, PAN HEAD	4	
91		.VIS, TETE TRONCONIQUE	4	
92		.WASHER, SPRING	4	
93		.RONDELLE, GROWER	1	
94		.WASHER, SPECIAL 2	1	
95		.RONDELLE	1	
96		.SPRING, SEAL	1	
97		.RESSORT	1	
98		.BALL	2	
99		.BILLE ROULEMENT	2	

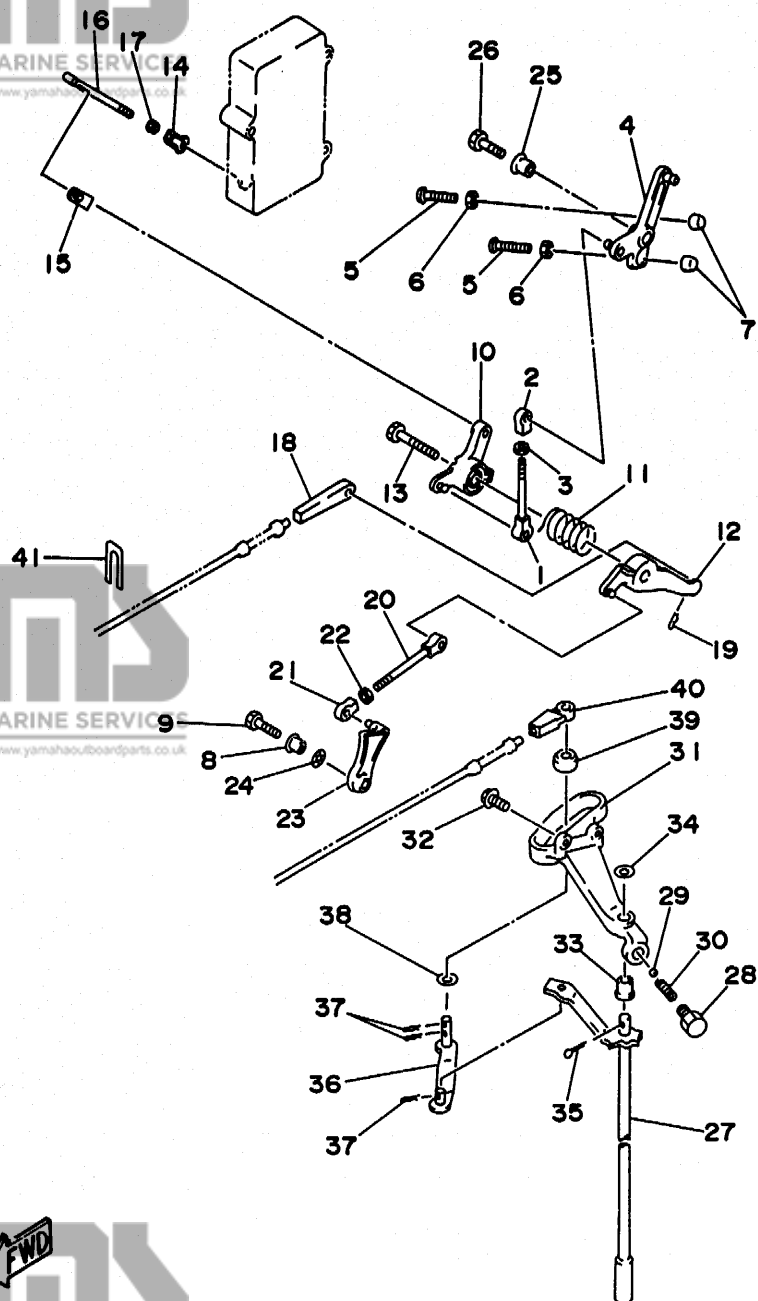


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-42169-01	JOINT AXE	1	
2	682-41237-00	JOINT, LINK RACCORD	1	
3	95380-05600	NUT ECROU	1	
4	6H3-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
5	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
6	95380-06600	NUT ECROU	2	
7	688-44194-00	CAP CAPUCHON	2	
8	90387-06M60	COLLAR COLLERETTE	1	
9	97095-06025	BOLT BOULON	1	
10	6H3-41632-20	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
11	90508-26M35	SPRING, TORSION RESSORT, TORSION	1	
12	6H3-41633-10	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
13	90119-06M43	BOLT BOULON	1	
14	6H1-41237-00	JOINT, LINK RACCORD	1	
15	6F5-41237-00	JOINT, LINK RACCORD	1	
16	6H3-41636-10-94	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	
17	95380-05600	NUT ECROU	1	
18	6H3-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
19	90468-18008	CLIP JONC	1	
20	689-42169-01	JOINT AXE	1	
21	6H4-41237-00	JOINT, LINK RACCORD	1	
22	95380-05600	NUT ECROU	1	
23	6H3-41213-10	CAM, ACCEL. CAME, ACCELERATION	1	
24	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
25	90387-06M60	COLLAR COLLERETTE	1	
26	97095-06025	BOLT BOULON	1	
27	6H3-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
	6H3-44120-11	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG

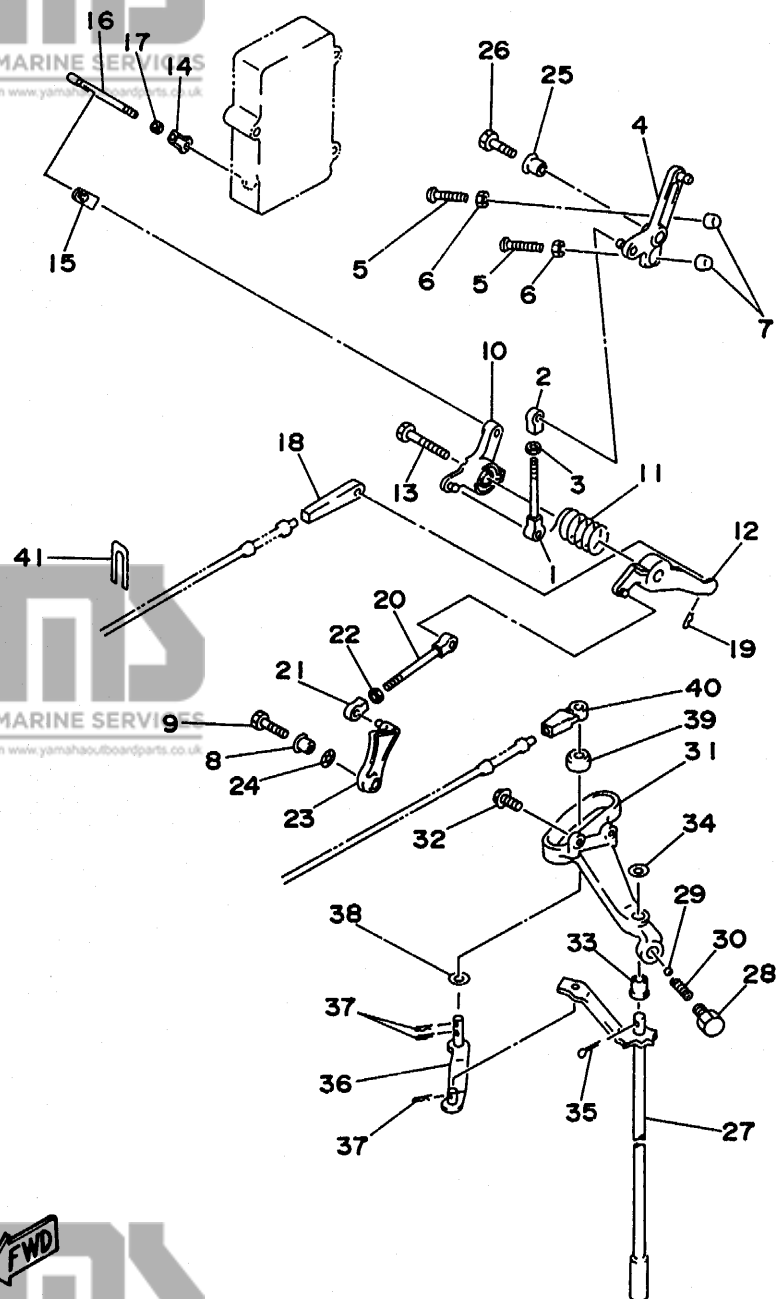


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	648-42715-00	BUSHING COUSSINET	1	
29	93501-04M02	BALL BILLE	1	
30	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
31	6H3-44117-00-94	BRACKET SUPPORT	1	UR
	6J2-44117-01-94	BRACKET SUPPORT	1	UR 50G
32	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
33	90386-07M58	BUSH DOUILLE	1	
34	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
35	91490-20015	PIN, COTTER GOUPILE	1	
36	6H3-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
37	90468-18008	CLIP JONC	3	
38	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
39	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
40	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
41	6H3-48538-00	CLAMP, CABLE 1 COLLIER	1	

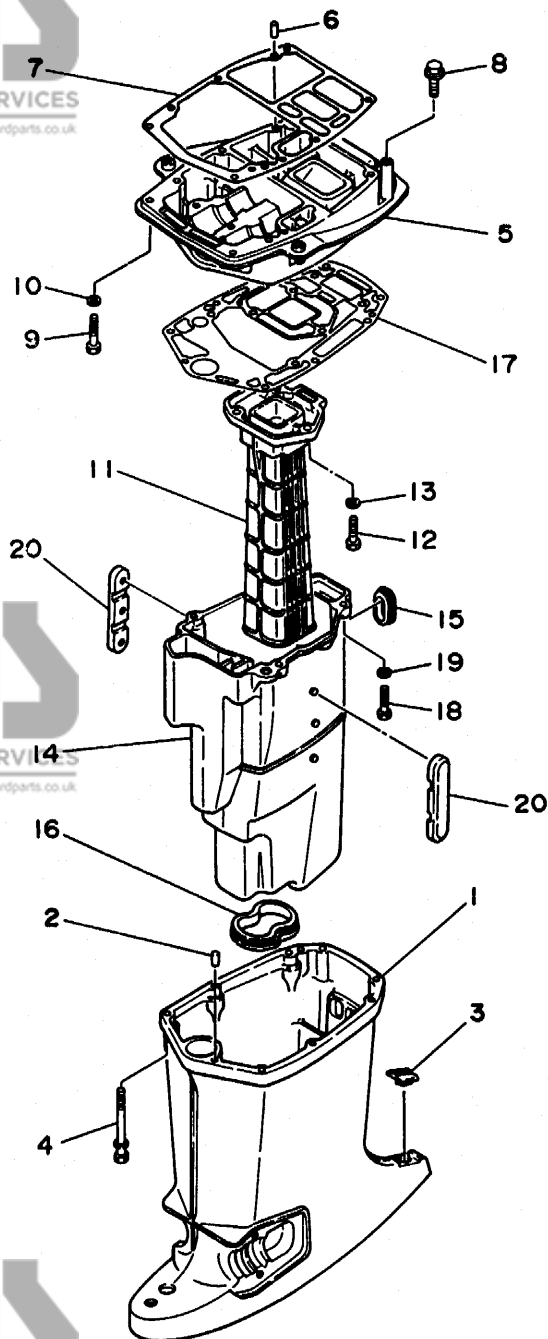


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6H3-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	6H3-45155-00	CAP CAPUCHON	1	
4	90119-08M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
5	6H3-41137-01-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
6	93606-12019	PIN, DOWEL GOUPILLE	2	
7	6H3-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
9	97090-08035	BOLT BOULON	2	
10	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
11	6H3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 70B
	6H2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 50G/60F
12	97095-08030	BOLT BOULON	3	
13	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
14	6H3-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
	6H3-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
15	6H3-45127-00	SEAL JOINT	1	
16	6H3-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
17	6H3-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
18	97095-08030	BOLT BOULON	4	
19	92990-08100	WASHER, SPRING RONDELLE, GROWER	4	
20	6H3-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR SHORT
	6H3-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR LONG

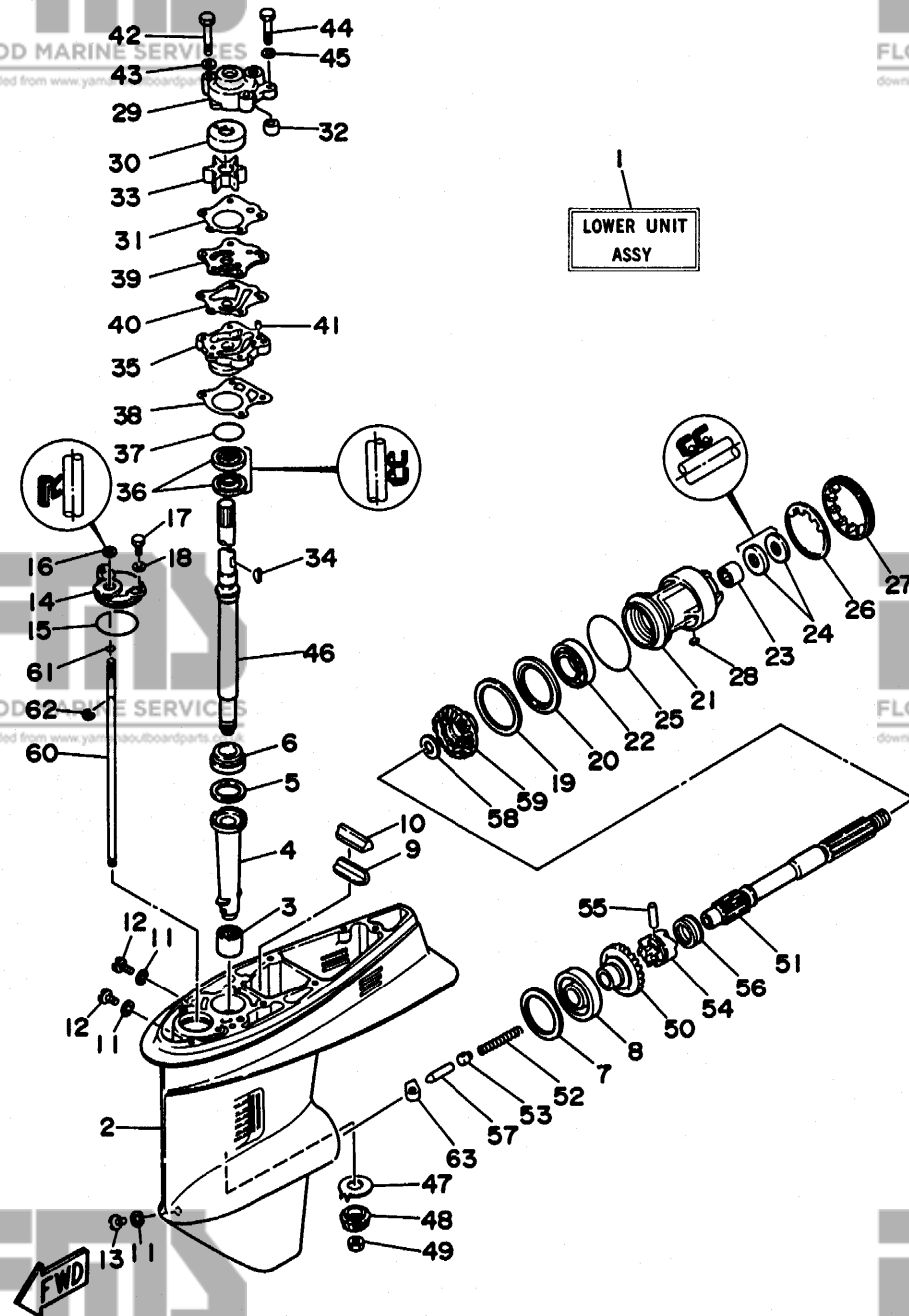


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62F-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR SHORT
	62F-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR LONG
2	697-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-322V2	BEARING, CYLINDRICAL ROULEMENT	1	
4	698-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00079	BEARING ROULEMENT	1	
	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-00003	BEARING ROULEMENT	1	
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
10	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
11	90430-08020	GASKET JOINT	3	
12	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
13	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
14	663-45321-00	PLATE PLAQUETTE	1	

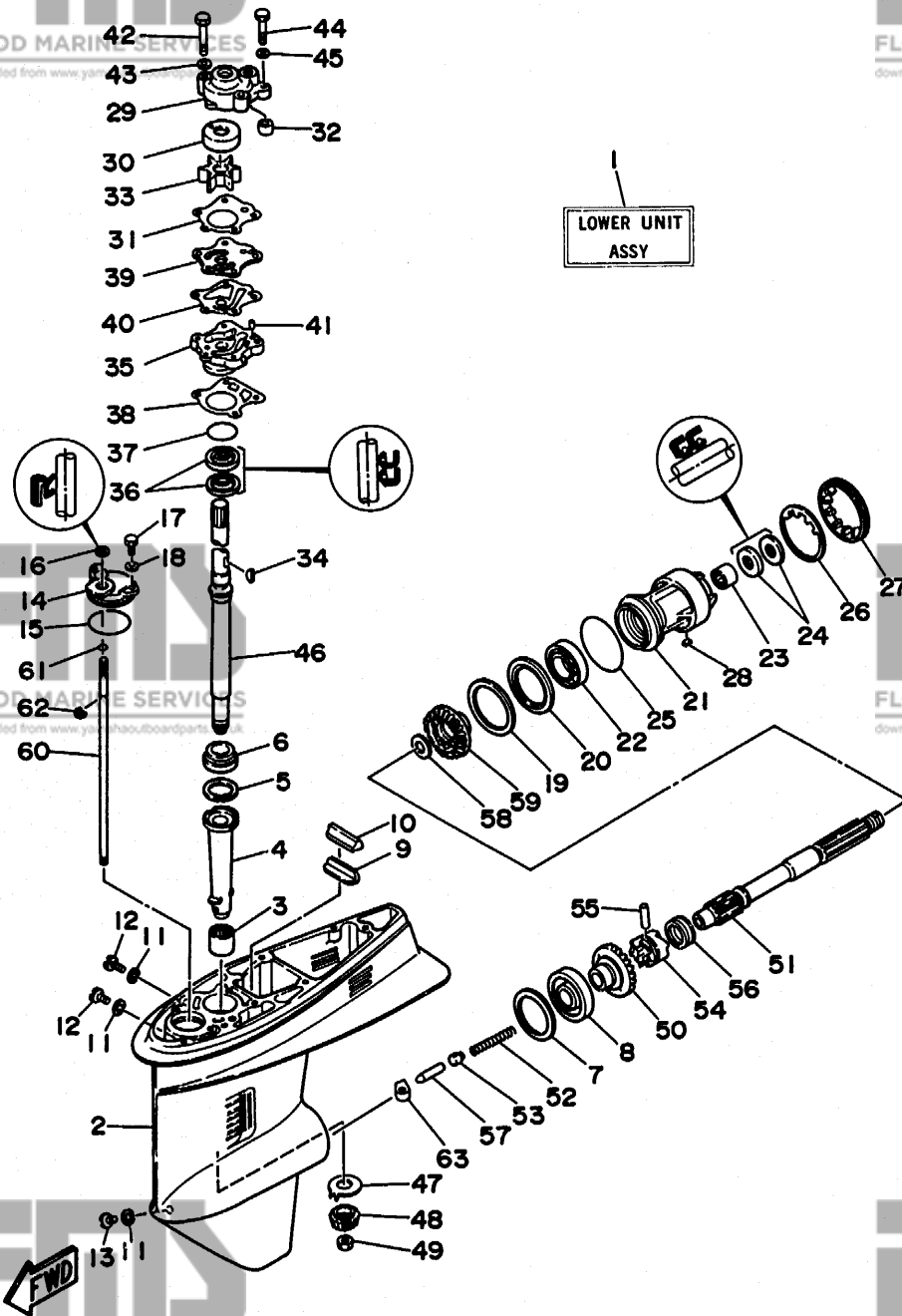


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	93210-49046	O-RING	1	
16	93106-09014	JOINT TORIQUE	1	
17	97095-06016	OIL SEAL	1	
18	92990-06600	JOINT SPY	2	
19	663-45577-01-10	BOLT	2	
	663-45577-01-12	BOULON	2	
	663-45577-01-15	WASHER, PLATE	1	UR
	663-45577-01-18	RONDELLE, PLATE	1	UR
	663-45577-01-30	SHIM (T:0.10MM)	1	UR
	663-45577-01-40	CALE (T:0.10MM)	1	UR
	663-45577-01-50	SHIM (T:0.12MM)	1	UR
		CALE (T:0.12MM)	1	UR
		SHIM (T:0.15MM)	1	UR
		CALE (T:0.15MM)	1	UR
		SHIM (T:0.18MM)	1	UR
		CALE (T:0.18MM)	1	UR
		SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)	1	UR
		SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)	1	UR
		SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)	1	UR
20	663-45576-00	WASHER, THRUST	1	
21	663-45331-00-94	RONDELLE DE CALAGE	1	
22	93306-00702	HOUSING, BEARING	1	
23	93317-22204	FLASQUE, ROULEMENT	1	
24	93101-22067	BEARING	1	
25	93210-66M98	ROULEMENT	2	
26	90214-48M03	BEARING, CYLINDRICAL	1	
27	697-45384-00	PIECE	1	
28	90282-04010	OIL SEAL	1	
29	663-44311-02	JOINT SPY	1	
30	663-44322-00	O-RING	1	
31	663-44315-A0	JOINT TORIQUE	1	
32	663-44366-00	WASHER, CLAW	1	
33	6H3-44352-00	RONDELLE, A GRIFFES	1	
34	90280-03M03	NUT	1	
35	663-44341-00-94	ECROU	1	
36	93101-23070	KEY, STRAIGHT	1	
		CLAVETTE, DROITE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		INSERT, CARTRIDGE	1	
		CUVETTE	1	
		GASKET, WATER PUMP	1	
		JOINT, POMPE A EAU	1	
		DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU	1	
		IMPELLER	1	
		TURBINE	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		OIL SEAL	2	
		JOINT SPY	2	

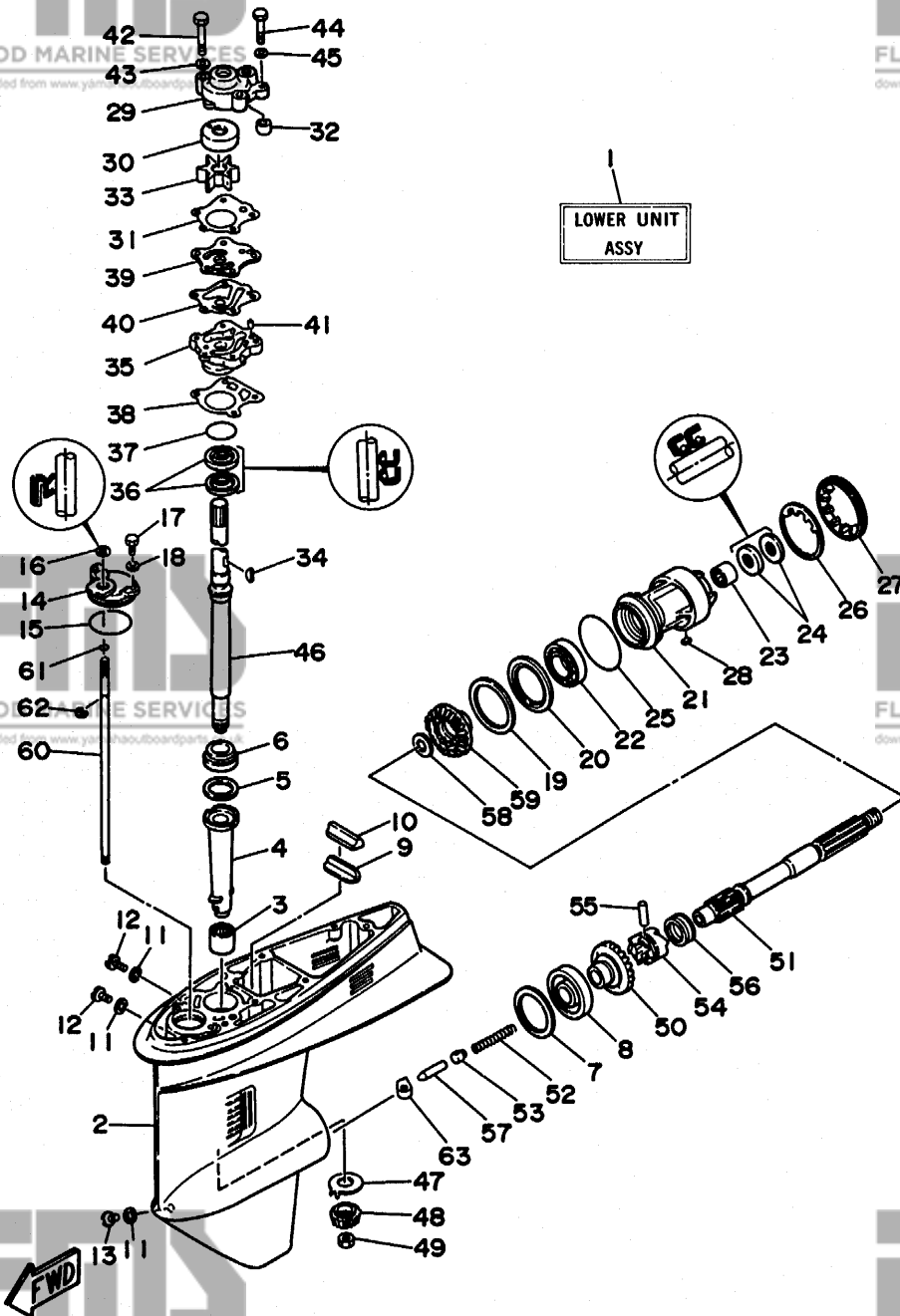


FIG. 17 LOWER CASING, DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
37	93210-41042	O-RING	1	
38	663-44316-A0	JOINT TORIQUE	1	
39	663-44323-00	GASKET, WATER PUMP	1	
40	663-44324-A0	JOINT, POMPE A EAU	1	
41	93604-08062	OUTER PLATE, CARTRIDGE	1	
42	97095-08055	PLAQUE EXTERIEURE	1	
43	92995-08600	GASKET, CARTRIDGE	1	
44	97095-08045	JOINT	1	
45	92995-08600	PIN, DOWEL	2	
46	6J2-45501-00	CLAVETTE	2	
47	663-45552-00	BOLT	2	
48	675-45551-00	BOULON	2	
49	90170-12138	WASHER	2	
50	675-45560-00	RONDELLE	2	
51	697-45611-00	BOLT	2	
52	90501-16233	BOULON	2	
53	663-45634-00	WASHER	2	
54	663-45631-01	RONDELLE	2	
55	90250-06023	DRIVE SHAFT COMP.	1	UR
56	663-45633-00	ARBRE MOTEUR COMP.	1	UR
57	688-45635-00	DRIVE SHAFT COMP.	1	UR
58	90201-22429	ARBRE MOTEUR COMP.	1	UR
59	675-45571-01	BEARING, PLAIN	1	
60	6K5-44144-00	COUSSINET, PLAT	1	
61	93210-07540	PINION	1	
62	99001-08600	PIGNON D'ATTAQUE	1	
63	663-44151-00	NUT	1	
64	663-44151-00	ECROU	1	
65	663-44151-00	GEAR	1	
66	663-44151-00	PIGNON	1	
67	663-44151-00	SHAFT, PROPELLER	1	
68	663-44151-00	ARBRE, HELICE	1	
69	663-44151-00	SPRING, COMPRESSION	1	
70	663-44151-00	RESSORT, COMPRESSION	1	
71	663-44151-00	SLIDE, SHIFT	1	
72	663-44151-00	CONTRE-POUSOIR	1	
73	663-44151-00	CLUTCH, DOG	1	
74	663-44151-00	CRABOT	1	
75	663-44151-00	PIN, STRAIGHT	1	
76	663-44151-00	GOUPILLE, DROITE	1	
77	663-44151-00	RING, CROSS PIN	1	
78	663-44151-00	JONG, GOUPILLE CRABOT	1	
79	663-44151-00	PLUNGER, SHIFT	1	
80	663-44151-00	POUSOIR D'EMBRAYAGE	1	
81	663-44151-00	WASHER, PLATE	1	
82	663-44151-00	RONDELLE, PLATE	1	
83	663-44151-00	GEAR	1	
84	663-44151-00	PIGNON	1	
85	663-44151-00	ROD, SHIFT	1	
86	663-44151-00	TIGE D'EMBRAYAGE	1	
87	663-44151-00	O-RING	1	
88	663-44151-00	JOINT TORIQUE	1	
89	663-44151-00	CIRCLIP	1	
90	663-44151-00	CIRCLIP	1	
91	663-44151-00	CAM, SHIFT	1	
92	663-44151-00	CAME, INVERSION	1	

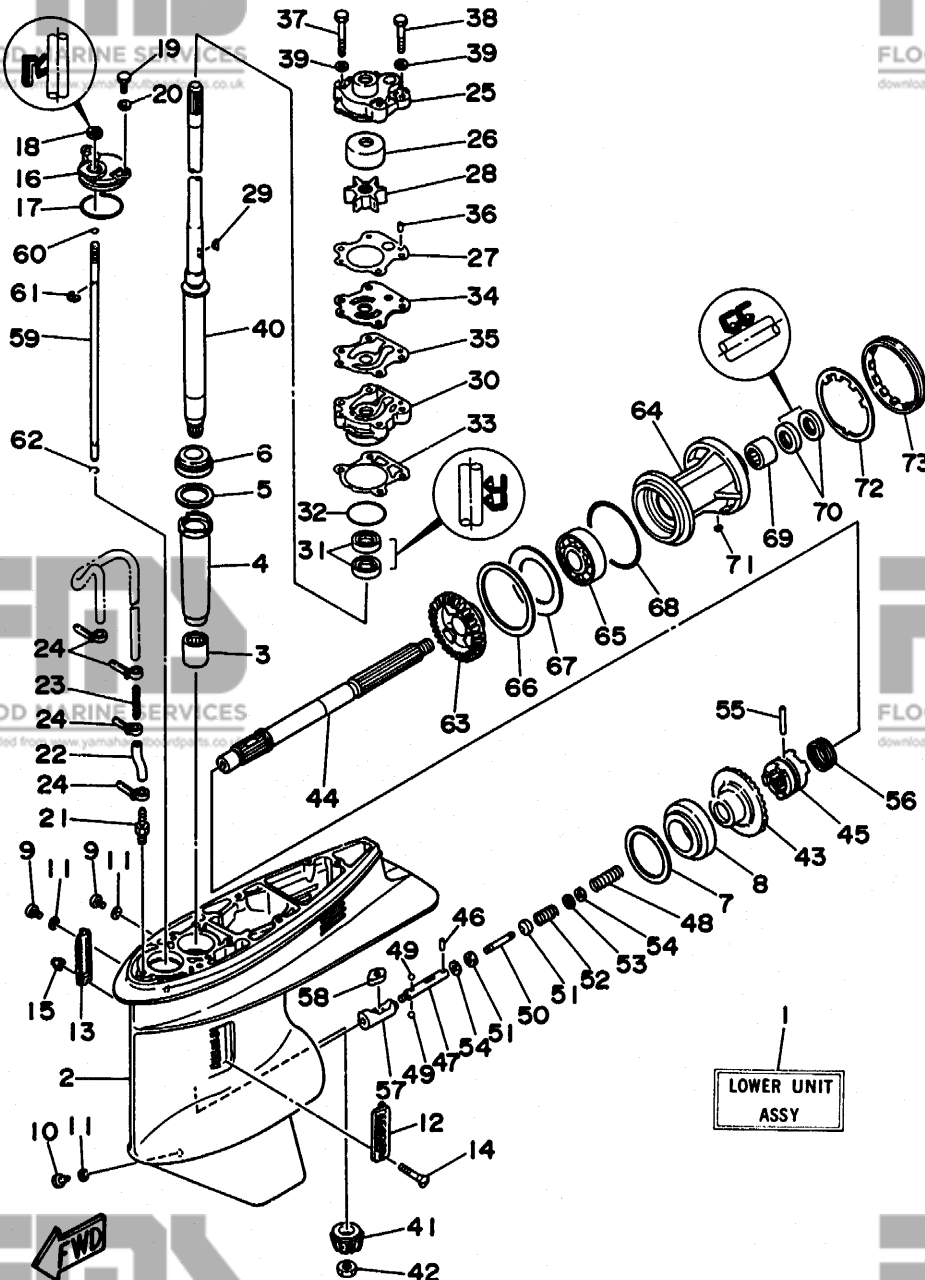


FIG. 18 LOWER CASING. DRIVE 1-2 (60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45300-04-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR SHORT
	6H3-45300-14-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR LONG
2	6H1-45301-02-4D	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000W7	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	3	
12	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	98780-05545	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	

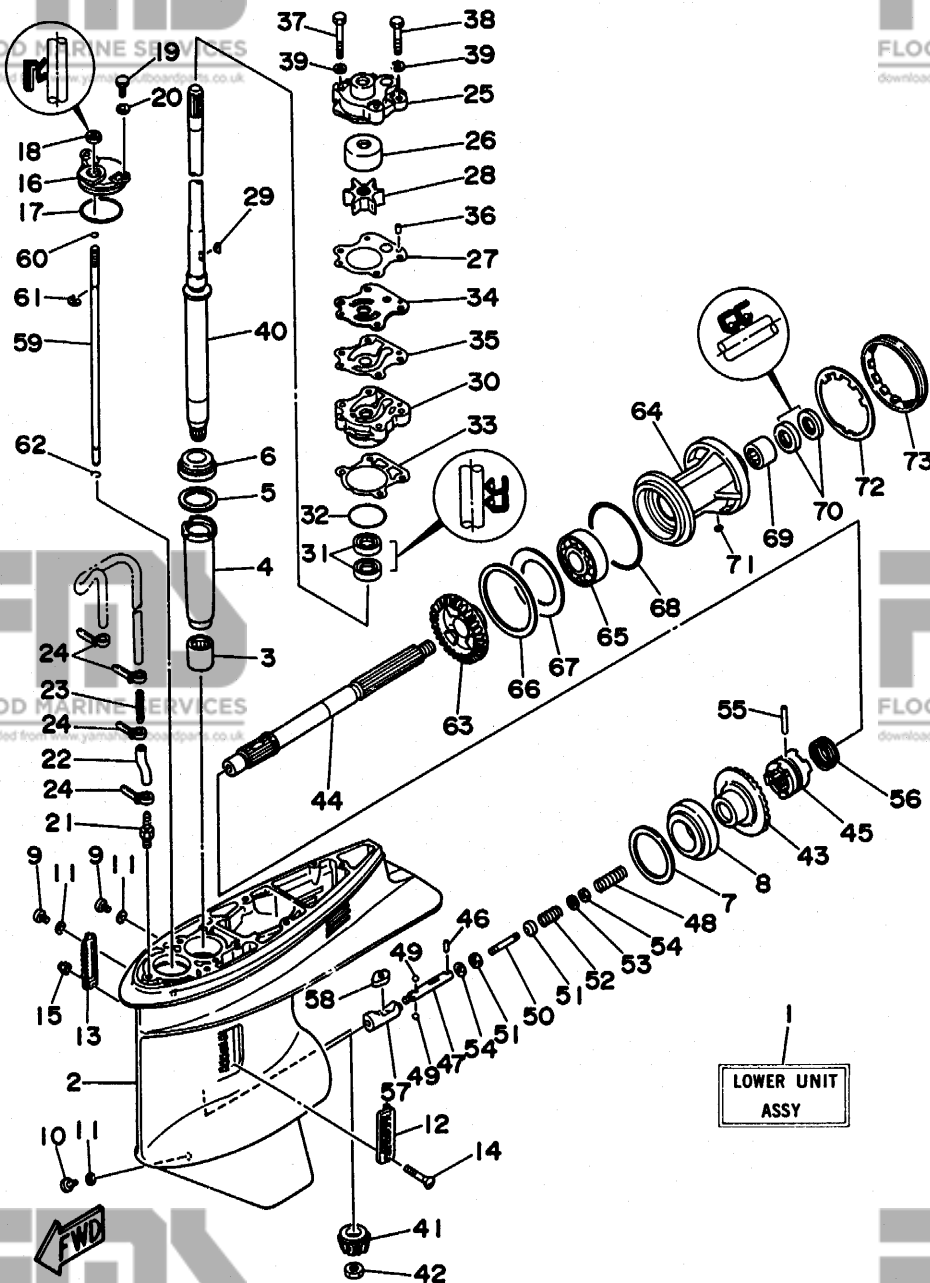


FIG. 18 LOWER CASING, DRIVE 1-2 (60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
16	688-45321-00	PLATE PLAQUETTE	1	
17	93210-49046	O-RING JOINT TORIQUE	1	
18	93106-09014	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	2	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
21	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
22	90445-07ME8	HOSE DURITE	1	UR SHORT
	90445-07ME9	HOSE DURITE	1	UR LONG
23	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
24	90465-11M10	CLAMP BRIDE	4	
25	6H3-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
26	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
27	6H3-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	6H3-44352-00	IMPELLER TURBINE	1	
29	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
30	6H3-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
31	93101-23070	OIL SEAL JOINT SPY	2	
32	93210-46044	O-RING JOINT TORIQUE	1	
33	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
34	6H3-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
35	6H3-44324-A0	GASKET, CARTRIDGE JOINT	1	
36	93604-10M03	PIN, DOWEL CLAVETTE	2	
37	97095-08055	BOLT BOULON	2	
38	97095-08045	BOLT BOULON	2	
39	90209-08M02	WASHER RONDELLE	4	
40	6H3-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6H3-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG

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6H3-W0001-02	24- 1
6H3-W0001-22	25- 1
62F-W0001-01	24- 1
62F-W0001-20	25- 1
688-W0004-00	3- 2
6H3-W0070-A2	7-17
6H3-W0078-0A	25-26
6H3-W0078-01	25-15
62F-W0078-00	25-15
6H3-W0090-41-4D	1- 1
62F-W0090-10-4D	1- 1
6H2-W0093-10	24-20
62F-W0093-00	24-20
656-W2810-02	6-38
689-W4266-10	7-23
689-W4266-20	7-20
689-W4266-40	7-21
	7-22
6H3-11111-01-94	1-26
62F-11111-00-94	1-26
688-11119-00	1-22
6H3-11181-A0	1-27
	24- 2
6H3-11191-00-9M	1-28
6H3-11193-A1	1-29
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6H3-11325-01	1-17
6H3-11327-00-94	1-18
6H3-11328-00	1-19
650-11370-00	1- 4
688-11370-00	1- 3
6H3-11400-11	2- 1
6H3-11536-00	2- 6
6H3-11537-01	5-16
6K5-11601-02	2- 9
6K5-11601-12	2- 9
6K5-11601-22	2- 9
6H3-11631-01-96	2- 8
6H3-11633-00	2-10
688-11634-10	2-11
6H3-11635-01	2- 8
6H3-11636-01	2- 8
6H3-12411-10	1-31
6H3-12413-00-9M	1-32
6H3-12414-A1	1-33
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6H1-13117-01	5-18
6E9-13183-70	5-11

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6H3-13200-02	5- 1
62F-13200-00	5- 1
6J8-13411-00	5-40
6J8-13414-00	5-41
6H1-13435-00	5-42
6H3-13436-00	7-19
6H2-13610-00	3- 1
6H3-13610-00	3- 1
6H3-13621-A1	3- 7
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6H3-13622-A1	3- 9
	24-19
6H3-13624-00-94	3- 8
6H3-13641-13-94	3- 5
62F-13641-10-94	3- 5
6H3-14137-00	4-31
6H3-14146-10	4- 9
6H4-14146-00	4- 8
6H4-14147-00	4-10
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663-14159-00	4-17
	24-25
676-14186-00	4-18
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6H4-14198-01	3-13
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6H2-14301-0A	4- 1
6H3-14301-0A	4- 1
62F-14301-00	4- 1
6H2-14302-0A	4- 2
6H3-14302-0A	4- 2
62F-14302-00	4- 2
6H2-14303-0A	4- 3
6H3-14303-0A	4- 3
62F-14303-00	4- 3
6A0-14325-00	6-25
6H3-14349-00	3-17
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6H3-14380-00	4-33
6B0-14413-00	3-19
6H3-14440-02	3-20
6H3-14457-01	3-21
6H1-14485-00	3- 6
624-14485-00	1- 5
63V-14523-00	4- 5
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697-14555-00	4-12
6H4-14567-00	4-30
6H2-14578-00	4- 7
6H3-14590-00	4-14
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6H4-14590-00	4-14
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6H3-14711-00-5B	16-14
6H3-14711-10-5B	16-14
6H3-14737-00	16-20
6H3-14737-10	16-20
692-14923-00	4-11
6H3-14943-35	4-21
6H3-14943-36	4-21
6H3-14943-37	4-21
676-14943-32	4-21
6H2-14947-71	4-20
6H3-14947-71	4-20
62F-14947-00	4-20
6H3-14948-13	4-23
6H3-14948-17	4-23
6H4-14948-13	4-23
676-14966-00	4-22
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6H3-14980-10	4-28
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6H4-14985-01	4-19
6H3-14992-00	4-25
6H3-15100-13-94	1- 2
62F-15100-10-94	1- 2
6H3-15359-00-94	2-14
6H3-21707-06	5-26
6H3-21732-00	7-25
6H3-21735-00	7-26
6J8-21744-00	5-53
63D-2175R-00	5-35
6H3-21752-00	5-32
6H1-21757-00	5-38
6J8-21758-00	5-37
63D-2176M-00	5-34
6H1-21766-01	5-44
63D-2177H-00	7- 2
6H4-21770-00	5-36
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6E5-24378-00	5-55
688-24378-00	6-32
692-24410-00	6-15
6H3-24411-10	4-40
663-24411-00	6-20
692-24411-00	6-17
6A0-24412-02	6-26
6H4-24413-00	4-38
648-24413-01	6-16
6A0-24421-01	6-24
6L5-24421-00	4-37
650-24431-A0	6-27
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6H3-24434-10	4-41
648-24434-01	6-18
648-24435-02	6-21
6H3-24452-10	4-29
652-24461-00	1- 6
6H4-24486-00	4-39
61N-24521-00	6- 8
61N-24560-00	6- 6
61N-24563-00	6- 7
648-24566-01	6-10
6H1-24633-00	5-39
6E0-28193-00-94	6-39
6H3-41111-00-9M	1-36
6H3-41112-A0	1-37
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6H3-41241-01	5-20
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689-42169-01	15- 1
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6H3-42649-00-94	7- 4
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663-42662-00	7- 5
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6H3-42711-05-4D	8- 1
6H3-42711-14-4D	8- 1
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648-42715-00	15-28
6H3-42716-02	8-13
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688-43111-13-4D	10- 1
697-43111-05-4D	9- 1
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688-43165-00	9-36
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6H1-43185-01	10-29
688-43185-04	9-28
688-43185-10	10-29
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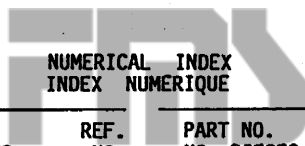
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97313-08035	22-16
97395-05012	21- 6
97395-10045	9-15
97595-06420	14-32
97595-06520	2-18
	8-37
	15-32
97607-04310	13-11
97885-05016	13-10
	14-10
97885-06016	11- 2
	11-24
	21-18
	3-22
	4- 4
	21-15
	14-11
	14-59
	14-72
	4-16
	4-34
	3- 3
	6-22
	9-14
	10-14
98680-05540	19- 3
98780-05545	18-14



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PART NO. NO. PIECES	REF. NO.
98980-03006	4-36
99001-08600	17-62
	18-61



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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
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PART NO. NO. PIECES	REF. NO.
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PART NO. NO. PIECES	REF. NO.
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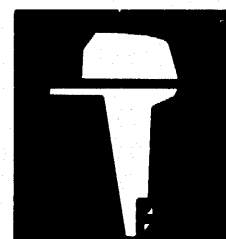
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**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHEES**

50G'96 (62F)

60F'96 (6H2)

70B'96 (6H3)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

50G '96 (62F), 60F '96 (6H2), 70B '96 (6H3)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

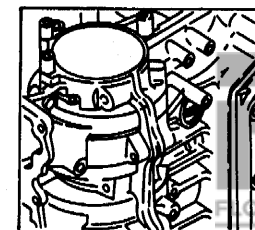
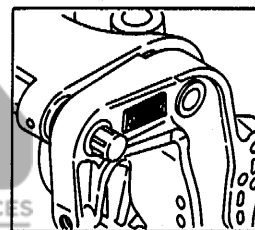
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.			
50GEO	S	: 100212	~
	L	: 400787	~
50GETO	S	: 200181	~
	L	: 501521	~
60FEO	S	: 100825	~
	L	: 406709	~
60FETO	S	: 150688	~
	L	: 467727	~
70BEO	S	: —	~
	L	: 401862	~
70BETO	S	: 150366	~
	L	: 487236	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

50G '96 (62F), 60F '96 (6H2), 70B '96 (6H3)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIS D'AIGUILLE

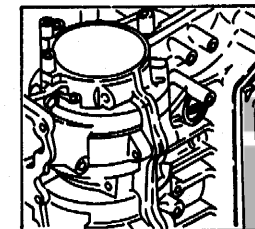
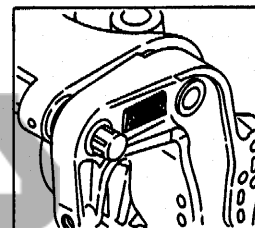
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
50GEO	S :	100212	~
	L :	400787	~
50GETO	S :	200181	~
	L :	501521	~
60FEO	S :	100825	~
	L :	406709	~
60FETO	S :	150688	~
	L :	467727	~
70BEO	S :	—	~
	L :	401862	~
70BETO	S :	150366	~
	L :	487236	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig. 18)

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2
FIG. 4	CARBURETOR	B3~B5
FIG. 5	OIL PUMP	B6~C1
FIG. 6	FUEL 1	C2, C3
FIG. 7	TOP COWLING	C4, C5
FIG. 8	BOTTOM COWLING	C6, C7
FIG. 9	BRACKET 1 (SHORT TRANSOM)	D1, D2
FIG. 10	BRACKET 1 (LONG TRANSOM)	D3, D4
FIG. 11	BRACKET 2	D5, D6
FIG. 12	MANUAL TILT	D7
FIG. 13	POWER TRIM & TILT ASSY 1 (SHORT)	E1~E3
FIG. 14	POWER TRIM & TILT ASSY 2 (LONG)	E4~E6
FIG. 15	CONTROL	E7, F1
FIG. 16	UPPER CASING	F2
FIG. 17	LOWER CASING. DRIVE 1-1 (50G)	F3~F5
FIG. 18	LOWER CASING. DRIVE 1-2 (60F/70B)	F6, F7

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Sheet 2/2 (Fig. 18 to Fig. 25)

FIG. 18	LOWER CASING. DRIVE 1-2 (60F/70B)	A6, A7
FIG. 19	LOWER CASING. DRIVE 2-1 (50G)	B1, B2
FIG. 20	LOWER CASING. DRIVE 2-2 (60F/70B)	B3, B4
FIG. 21	GENERATOR	B5
FIG. 22	STARTING MOTOR	B6
FIG. 23	ELECTRICAL 1	B7, C1
FIG. 24	REPAIR KIT 1	C2, C3
FIG. 25	REPAIR KIT 2	C4, C5

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TABLE DES MATIERES

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FIG. 3	ADMISSION	B2
FIG. 4	CARBURATEUR	B3~B5
FIG. 5	POMPE A HUILE	B6~C1
FIG. 6	CARBURANT 1	C2, C3
FIG. 7	CAPOT SUPERIEUR	C4, C5
FIG. 8	CAPOT INFERIEUR.....	C6, C7
FIG. 9	SUPPORT 1 (COURTE TRAVERSE)	D1, D2
FIG. 10	SUPPORT 1 (LONG TRAVERSE)	D3, D4
FIG. 11	SUPPORT 2	D5, D6
FIG. 12	INCLINER MANUEL.....	D7
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE).....	E1~E3
FIG. 14	PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)	E4~E6
FIG. 15	COMMANDE	E7, F1
FIG. 16	FOURREAU	F2
FIG. 17	BOITIER D'HELICE, TRANSMISSION 1-1 (50G)	F3~F5
FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B).....	F6, F7

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Feuille 2/2 (Fig. 18 ~ Fig. 25)

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FIG. 19	BOITIER D'HELICE, TRANSMISSION 2-1 (50G)	B1, B2
FIG. 20	BOITIER D'HELICE, TRANSMISSION 2-2 (60F/70B).....	B3, B4
FIG. 21	GENERATRICE	B5
FIG. 22	DEMARREUR ELECTRIQUE	B6
FIG. 23	PARTIE ELECTRIQUE 1	B7, C1
FIG. 24	KITS DE REPARATION 1	C2, C3
FIG. 25	KITS DE REPARATION 2	C4, C5

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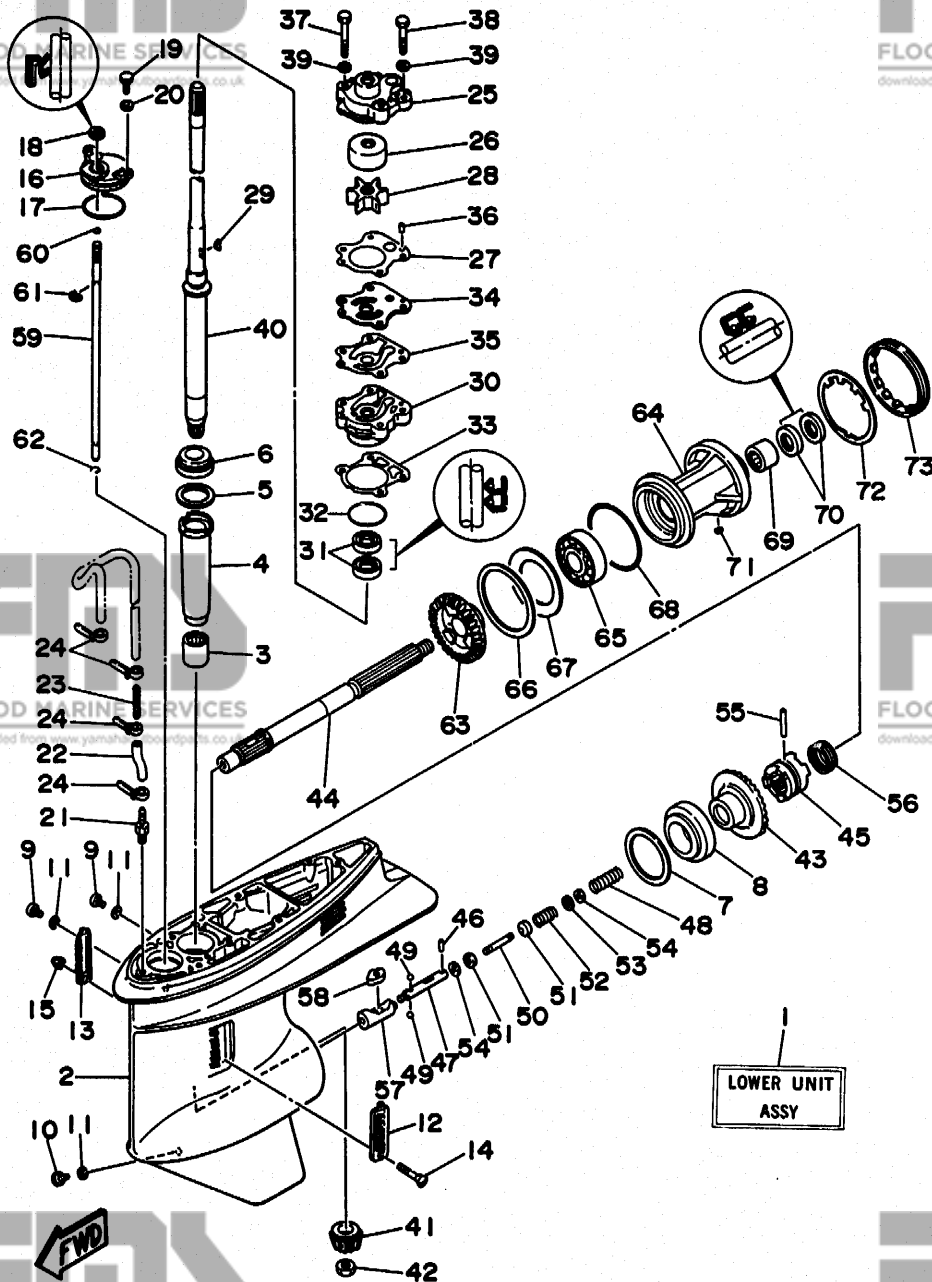


FIG. 18 LOWER CASING. DRIVE 1-2 (60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
41	6K5-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1	
42	90170-16M01	NUT ECROU	1	
43	6K5-45560-00	GEAR (28T) PIGNON (28D)	1	
44	6H1-45611-02	SHAFT, PROPELLER ARBRE, HELICE	1	
45	6H1-45631-01	CLUTCH, DOG CRABOT	1	
46	93603-12M11	PIN, DOWEL CLAVETTE	1	
47	6H1-45634-02	SLIDE, SHIFT CONTRE-POUSOIR	1	
48	90501-16M65	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	93503-16010	BALL BILLE	2	
50	6H1-45668-00	SHAFT, FREE AXE	1	
51	6H1-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2	
52	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
53	90201-03313	WASHER, PLATE RONDELLE, PLATE	1	
54	90183-02M03	NUT, SPRING ECROU, RESSORT	2	
55	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	
56	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
57	6H1-45641-01	SHIFTER EMBRAYAGE	1	
58	6H1-44151-00	CAM, SHIFT CAME, INVERSION	1	
59	6H1-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
60	93210-07540	O-RING JOINT TORIQUE	1	
61	99001-08600	CIRCLIP CIRCLIP	1	
62	93450-07M00	CIRCLIP CIRCLIP	1	
63	6H3-45571-00	GEAR PIGNON	1	
64	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
65	93306-207U0	BEARING ROULEMENT	1	
66	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	

FIG. 18 LOWER CASING, DRIVE 1-2 (60F/70B)
FIG. 18 BOITIER D'MELICE, TRANSMISSION 1-2 (60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
66	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
67	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
68	93210-85M97	O-RING JOINT TORIQUE	1	
69	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
70	93101-25M03	OIL SEAL JOINT SPY	2	
71	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
72	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	
73	688-45384-00	NUT ECROU	1	

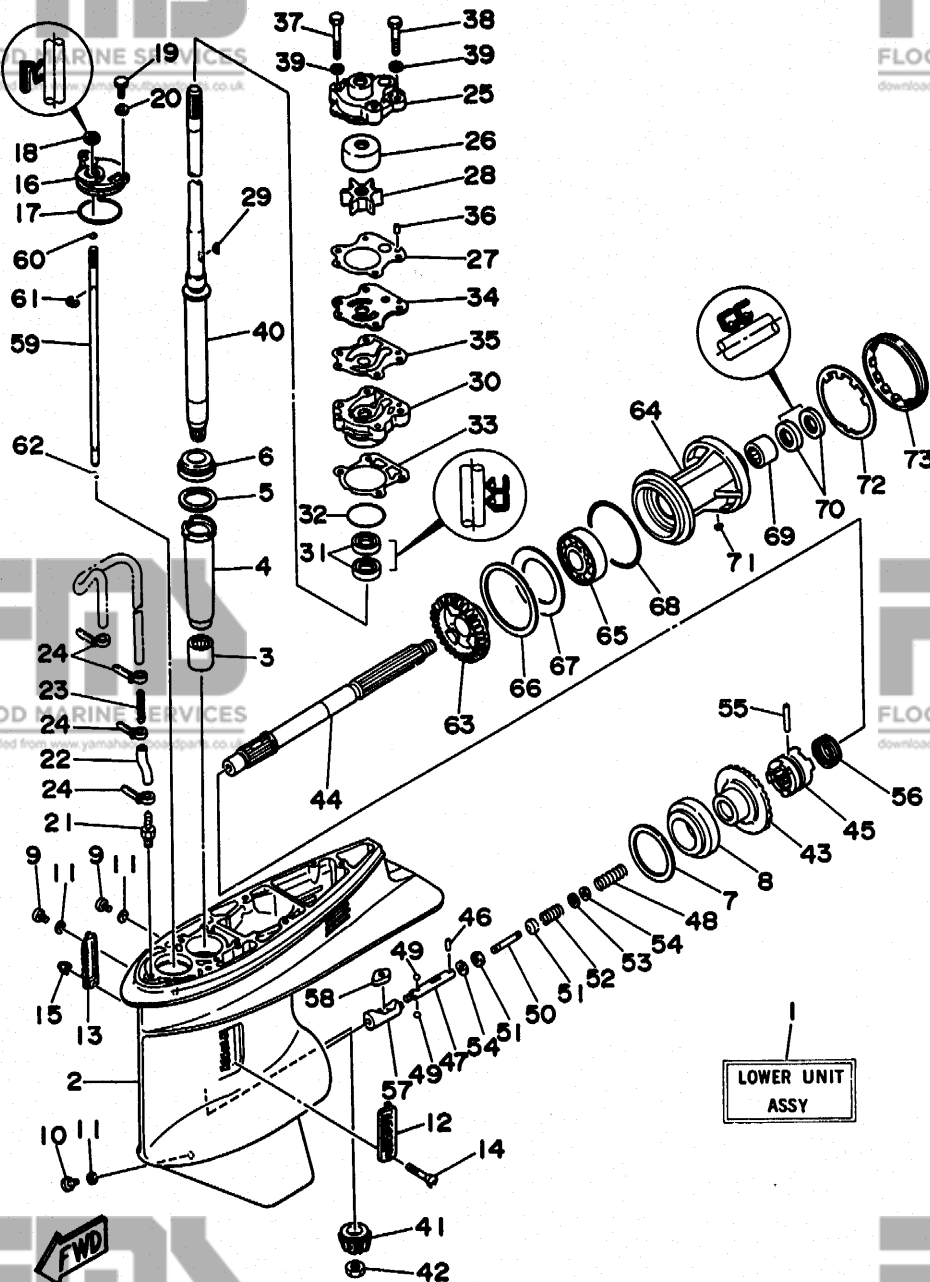


FIG. 19 LOWER CASING, DRIVE 2-1 (50G)
FIG. 19 DOITIER D'HELICE, TRANSMISSION 2-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
2	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
3	98680-05540	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
4	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
5	93606-12019	PIN, DOWEL GOUILLE	2	
6	97095-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
9	679-45371-00	TAB-TRIM ANODE DERIVE	1	
10	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	6H3-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
13	90430-12072	GASKET JOINT	1	
14	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
15	663-45987-02	SPACER ENTRETOISE	1	
16	670-45997-02	SPACER ENTRETOISE	1	
17	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
18	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
19	91490-40030	PIN, COTTER GOUILLE	1	
20	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	UR
	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	UR
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	UR
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1	UR
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	UR
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	UR

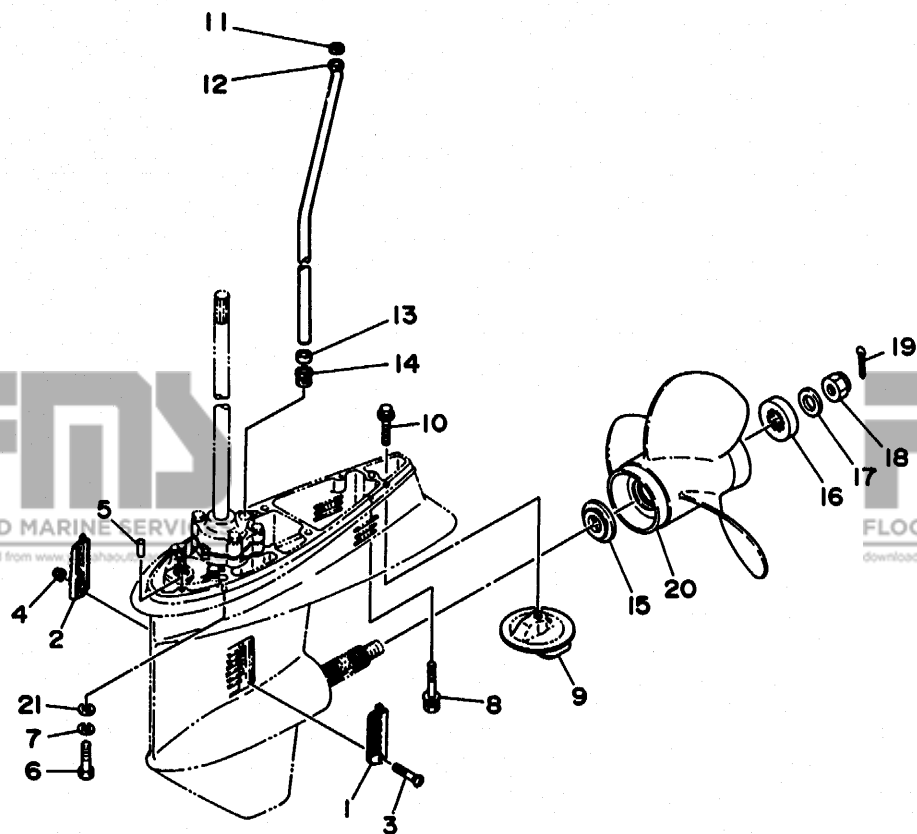


FIG. 19 LOWER CASING. DRIVE 2-1 (50G)
FIG. 19 DOITIER D'HELICE, TRANSMISSION 2-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1 UR	
	663-45974-60-98	HELICE (3X10-1/4"X15"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1 UR	
21	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	

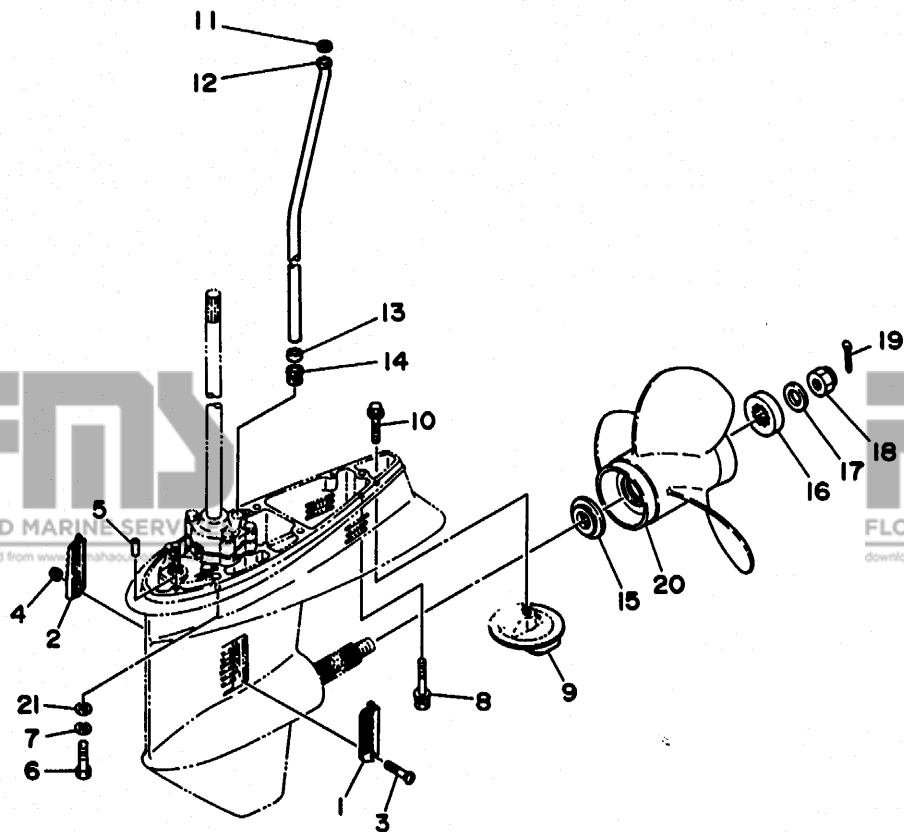


FIG. 20 LOWER CASING. DRIVE 2-2 (60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER	1	
2	688-45375-00	BUTEE, JOINT CAOUTCHOUC	1	
3	688-45371-02	DAMPER, SEAL	1	
4	90105-10M67	BOURRELET, CAOUTCHOUC	1	
5	93606-12019	TAB-TRIM	1	
6	97095-10040	ANODE DERIVE	1	
7	92990-10100	BOLT, WASHER BASED	1	
8	92990-10600	BOULON, AVEC RONDELLE	1	
9	90119-08M84	PIN, DOWEL	2	
10	6H3-44361-00	GOUPILLE	4	
11	90202-12060	BOLT	4	
12	90430-12072	BOULON	4	
13	663-44367-00	WASHER, SPRING	4	
14	663-44366-00	RONDELLE, GROWER	4	
15	90445-07MF1	WASHER, PLATE	1	
16	6E5-83558-00	RONDELLE, PLATE	1	
17	688-45987-02	GASKET	1	
18	688-45997-01	JOINT	1	
19	90201-17M00	DAMPER, WATER SEAL	1	
20	90171-16011	JOINT TUBE D'EAU	1	
21	91490-40030	DAMPER, WATER SEAL	1	
22	6E5-45941-00-EL	JOINT, TUBE D'EAU	1	
23	6E5-45943-00-EL	HOSE	1	
24	6E5-45945-01-EL	DURITE	1	
25	6E5-45947-00-EL	END, NIPPLE	1	
26	6E5-45949-00-EL	RACCORD DE NIPPLE	1	
27	6E5-45952-00-EL	SPACER	1	
28	6E5-45952-00-EL	ENTRETOISE	1	
29	6E5-45952-00-EL	SPACER	1	
30	6E5-45952-00-EL	ENTRETOISE	1	
31	6E5-45952-00-EL	WASHER, PLATE	1	
32	6E5-45952-00-EL	RONDELLE, PLATE	1	
33	6E5-45952-00-EL	NUT, CASTLE	1	
34	6E5-45952-00-EL	ECROU, CRENELE	1	
35	6E5-45952-00-EL	PIN, COTTER	1	
36	6E5-45952-00-EL	GOUPILLE	1	
37	6E5-45952-00-EL	PROPELLER (3X13"X19"-K)	1	UR
38	6E5-45952-00-EL	HELICE (3X13"X19"-K)	1	UR
39	6E5-45952-00-EL	PROPELLER (3X12-5/8"X21"-K)	1	UR
40	6E5-45952-00-EL	HELICE (3X12-5/8"X21"-K)	1	UR
41	6E5-45952-00-EL	PROPELLER (3X13-1/4"X17"-K)	1	UR
42	6E5-45952-00-EL	HELICE (3X13-1/4"X17"-K)	1	UR
43	6E5-45952-00-EL	PROPELLER (3X13-1/2"X15"-K)	1	UR
44	6E5-45952-00-EL	HELICE (3X13-1/2"X15"-K)	1	UR
45	6E5-45952-00-EL	PROPELLER (3X13-5/8"X13"-K)	1	UR
46	6E5-45952-00-EL	HELICE (3X13-5/8"X13"-K)	1	UR
47	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1	UR
48	6E5-45952-00-EL	HELICE (3X13"X23"-K)	1	UR

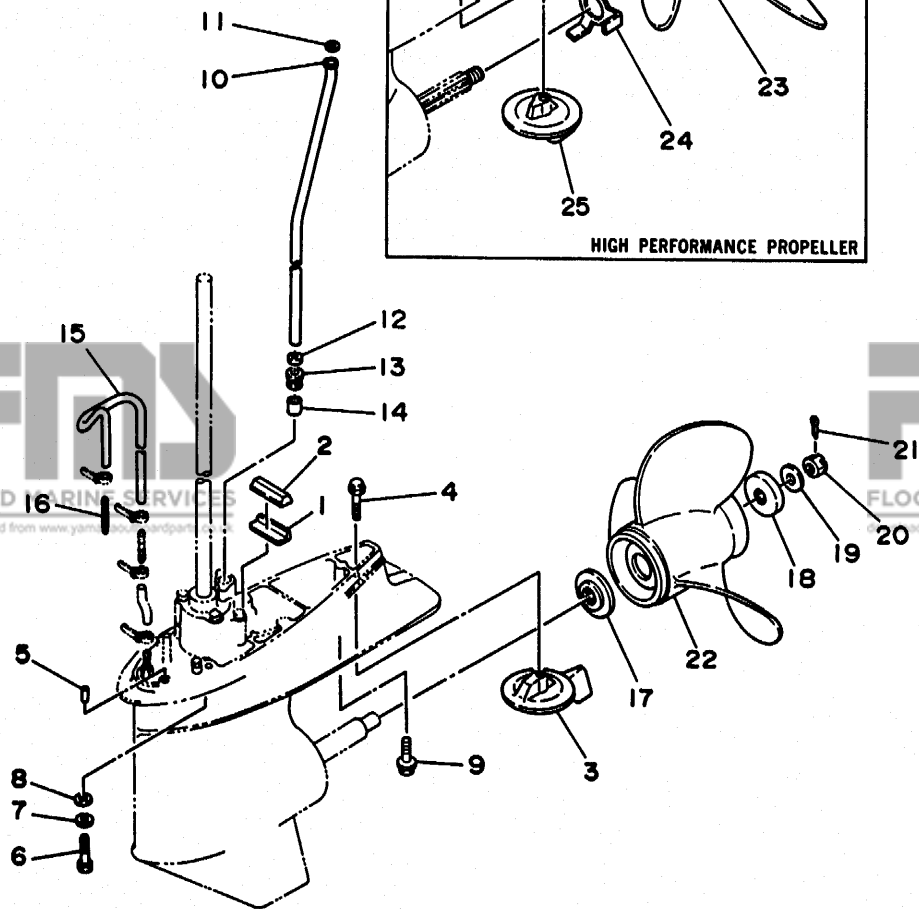
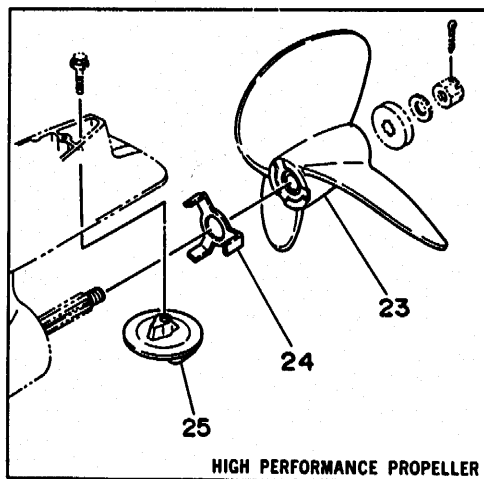
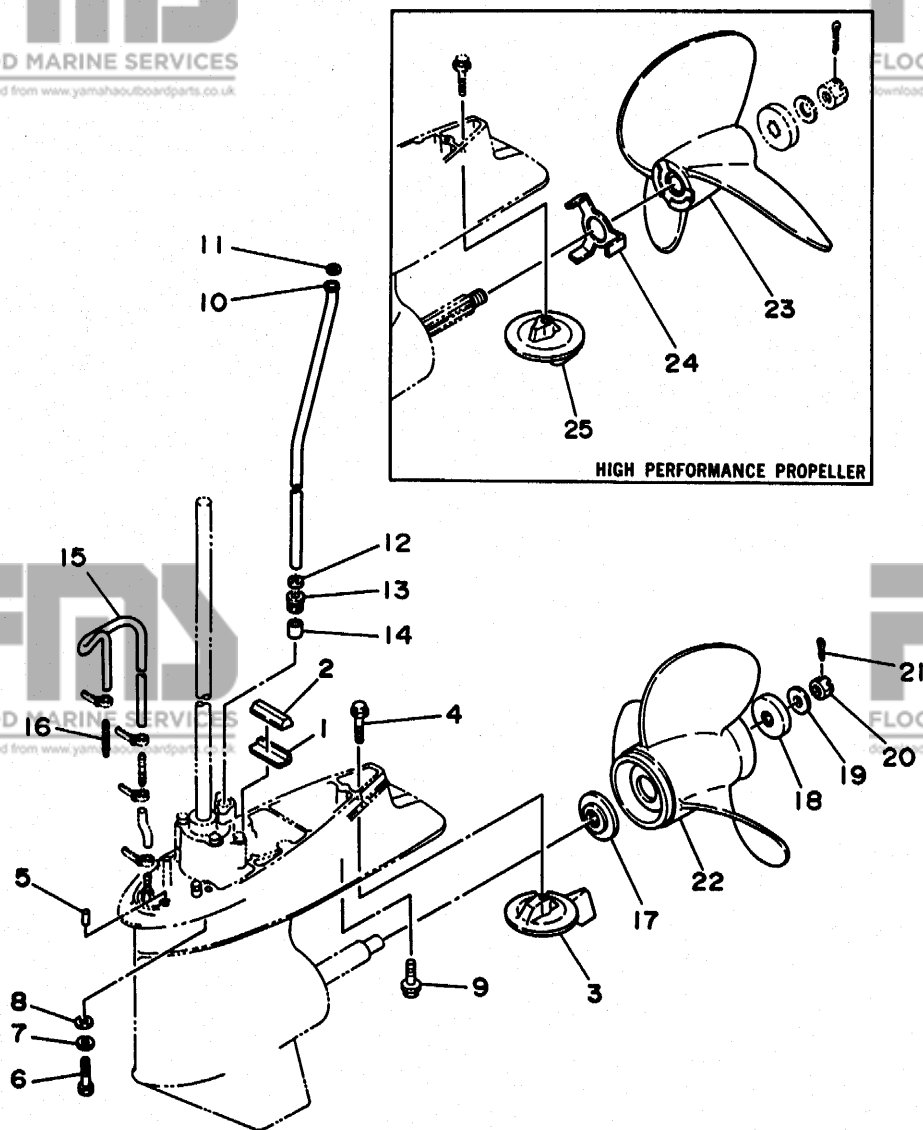


FIG. 20 LOWER CASING. DRIVE 2-2 (60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE			
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
	688-45930-01-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
	HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR			
23	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
24	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	
25	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	



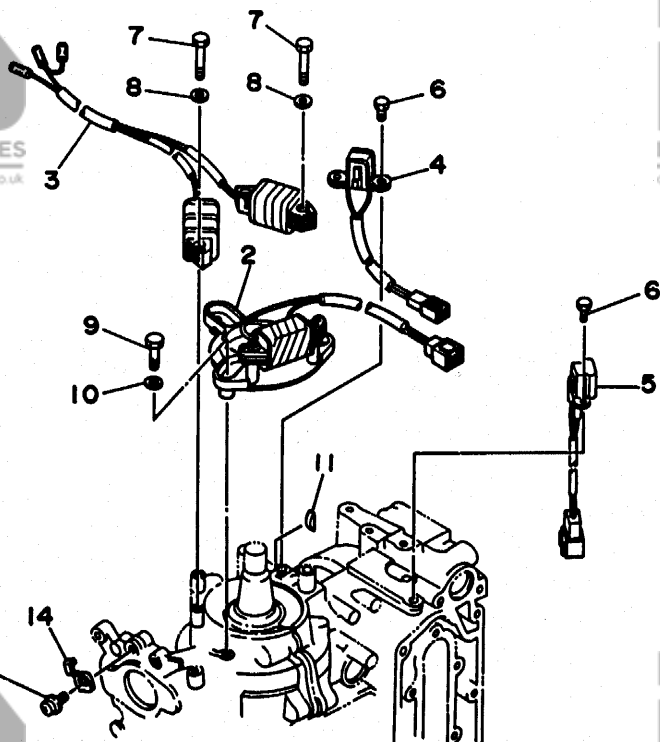
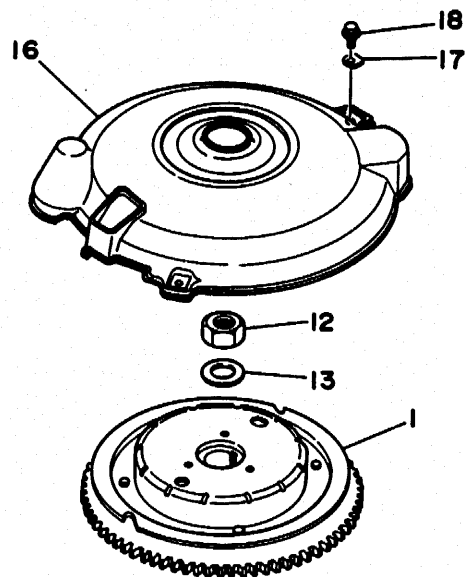


FIG. 21 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H2-85550-00	ROTOR ASSY	1	
2	6H2-85520-01	ROTOR CPLT	1	
3	6H2-85533-00	COIL, CHARGE	1	
4	6H2-85580-01	BOBINE, CHARGE	1	
5	6H2-85895-01	COIL, LIGHTING	1	
6	97395-05012	BOBINE, ECLAIRAGE	1	
7	97095-06035	COIL, PULSER	1	
8	92990-06600	BOBINE, PULSEUR	1	
9	97095-06025	CRANK POSITION SENDER	1	
10	92990-06600	SONDE, REGLAGE DE VILEBREQUIN	1	
11	90280-05049	BOLT	4	
12	90170-20137	BOULON	4	
13	90201-21M18	BOULON	4	
14	6E5-81332-00	WASHER, PLATE	4	
15	97985-06210	RONDELLE, PLATE	3	
16	6H3-81337-01	BOLT	3	
17	90209-06M04	BOULON	3	
18	97885-06016	WASHER, PLATE	3	
		RONDELLE, PLATE	3	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT	1	
		WASHER	3	
		RONDELLE	3	
		SCREW, PAN HEAD	3	
		VIS, TETE TRONCONIQUE	3	

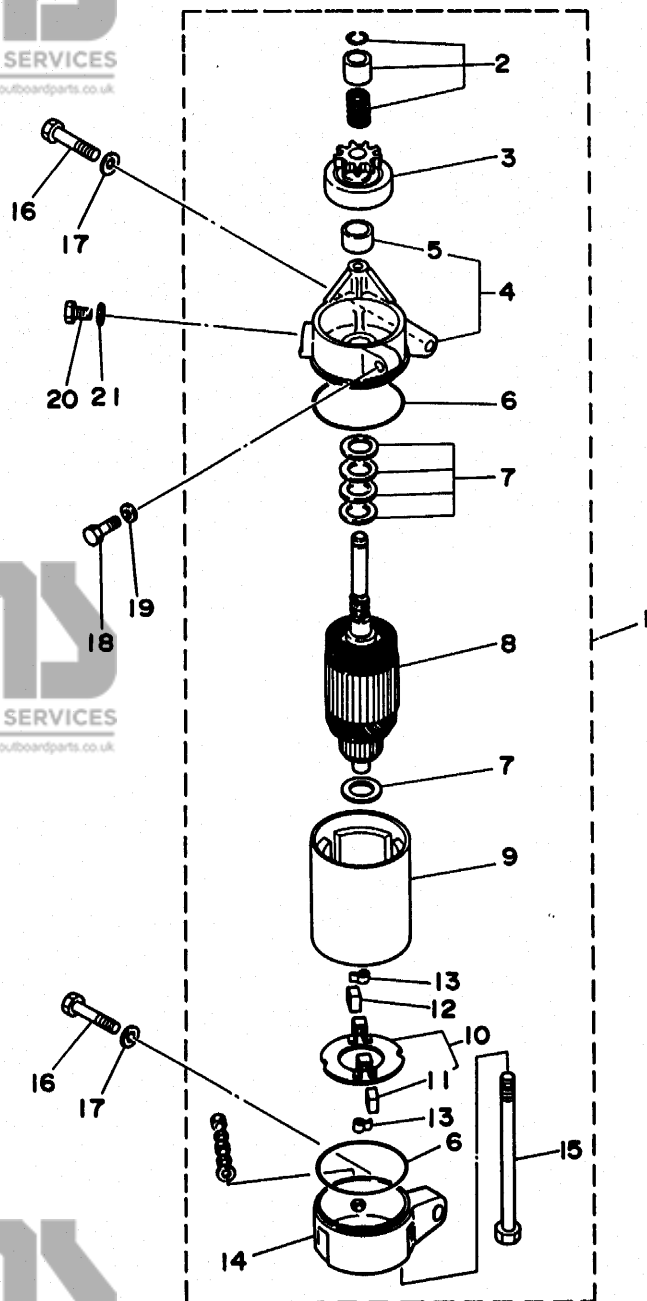


FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	6H3-81807-10	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6H3-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	
6	689-81847-11	.O-RING .JOINT TORIQUE	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	
9	6H3-81810-10	.STATOR ASSY .STATOR COMPLET	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
11	689-81812-11	..BRUSH 2 ..CHARBON	1	
12	689-81811-11	.BRUSH 1 .CHARBON	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
14	6H3-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
15	689-81826-10	.BOLT .BOULON	2	
16	97313-08035	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	97095-06025	BOLT BOULON	1	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
20	97313-08016	BOLT BOULON	1	
21	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

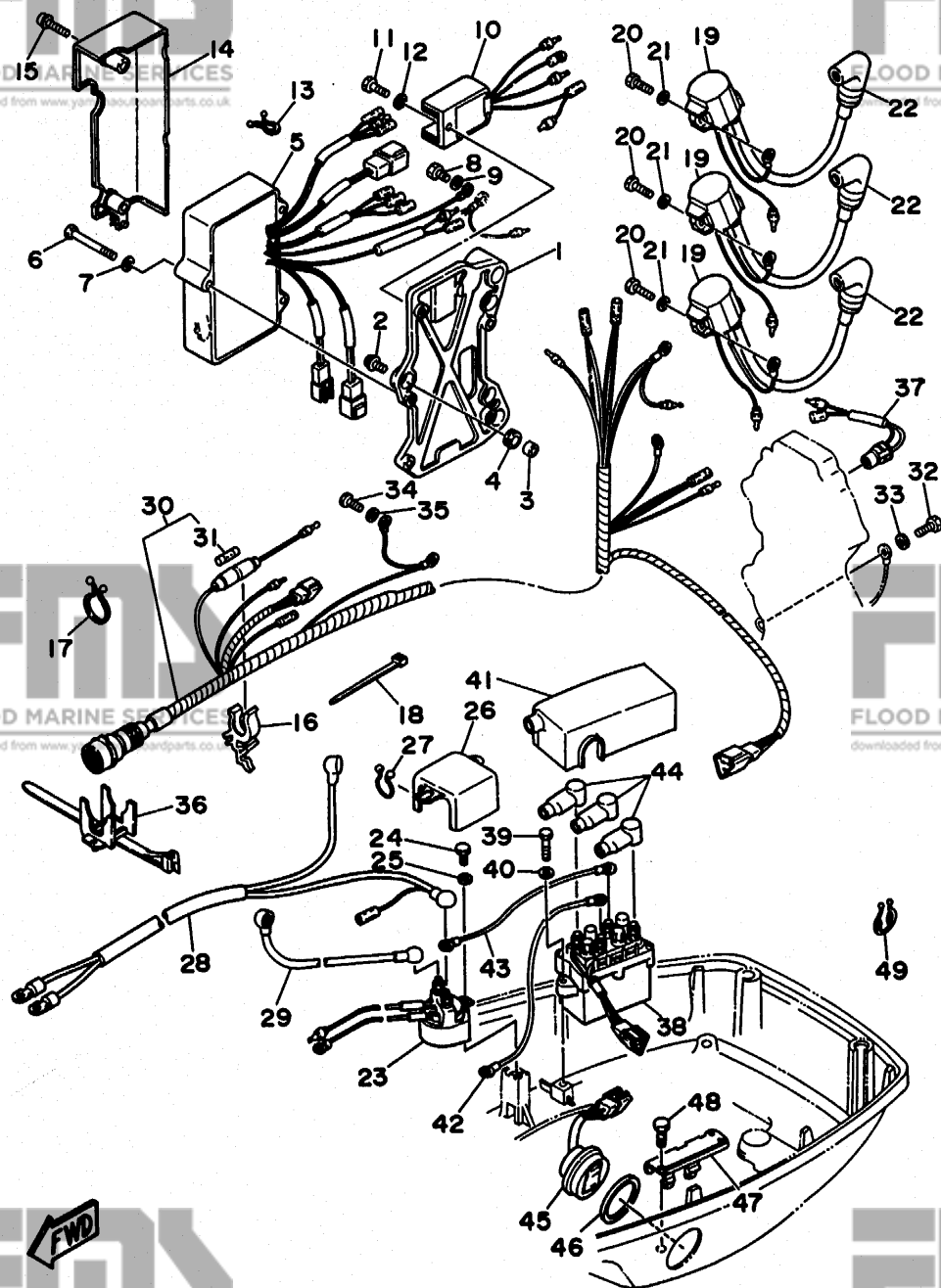


FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6H3-85542-11-94	BRACKET SUPPORT	1	
2	90105-06M14	BOLT, WASHER BASED	3	
3	90387-06M43	BOULON, AVEC RONDELLE	3	
4	90480-13M54	COLLAR COLLERETTE	3	
5	6H2-85540-03	GROMMET RONDELLE CAOUTCHOUC	1	
6	97095-06045	C.D.I. UNIT ASSY BLOC C.D.I.	3	
7	92990-06600	BOLT BOULON	3	
8	97013-06012	WASHER, PLATE RONDELLE, PLATE	1	
9	92990-06600	BOLT BOULON	1	
10	6H2-81960-00	WASHER, PLATE RONDELLE, PLATE	1	
11	97095-06016	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
12	92990-06600	BOLT BOULON	1	
13	90464-05M16	WASHER, PLATE RONDELLE, PLATE	1	
14	6H3-81916-10	CLAMP BRIDE	1	
15	90159-06M01	COVER, TERMINAL COUVERCLE, BORNE	2	
16	6G5-82152-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
17	90464-23M22	HOLDER, FUSE SUPPORT, FUSIBLE	1	
18	90465-13M11	CLAMP BRIDE	1	
19	697-85570-00	CLAMP BRIDE	3	
20	97095-06020	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
21	92990-06600	BOLT BOULON	3	
22	6G1-82370-20	WASHER, PLATE RONDELLE, PLATE	3	
23	688-81950-10	PLUG CAP ASSY ANTIPARASITE	1	
24	97095-06016	RELAY ASSY RELAIS COMPLET	1	
25	92990-06600	BOLT BOULON	1	
26	6H3-82164-00	WASHER, PLATE RONDELLE, PLATE	1	
27	90464-16039	CASE 2 COUSSINET	1	
28	6H3-82105-01	CLAMP BRIDE	1	
		WIRE HARNESS FAISCEAU DE FILS	1	

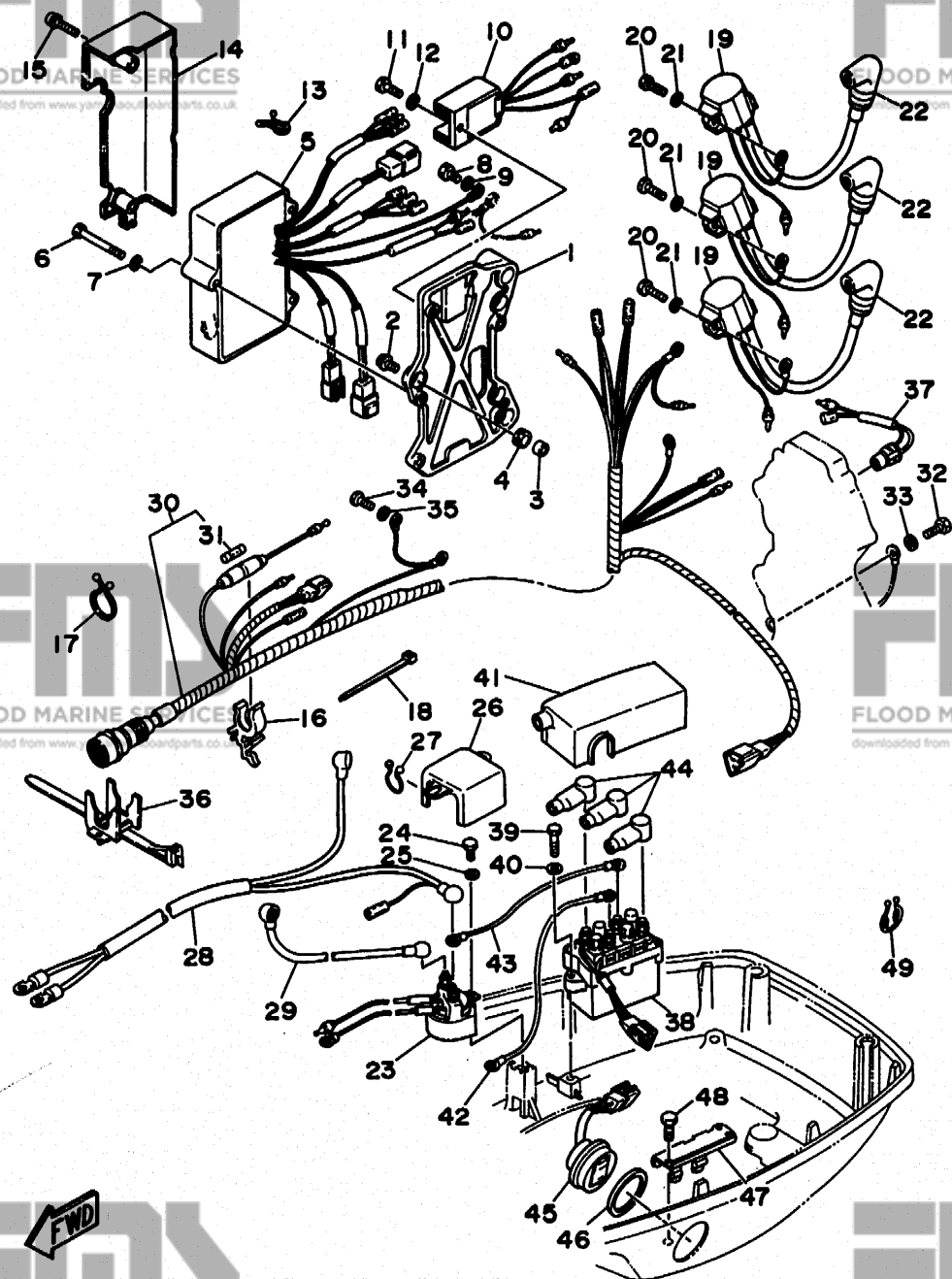


FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H3-82117-00	WIRE, LEAD FIL	1	
30	6H2-82590-31	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR "EO" MODEL
	6H2-82590-13	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR "ETO" MODEL
31	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
32	97013-06012	BOLT BOULON	1	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
34	97013-06012	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	688-82594-00	CLAMP BRIDE	1	
37	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
38	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	"ETO" MODEL
39	97095-06025	BOLT BOULON	2	"ETO" MODEL
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	"ETO" MODEL
41	6H3-82154-11	CASE CAISSE	1	"ETO" MODEL
42	6H2-81949-11	WIRE, LEAD FIL	1	"ETO" MODEL
43	6H2-81949-01	WIRE, LEAD FIL	1	"ETO" MODEL
44	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	3	"ETO" MODEL
45	6H1-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1	"ETO" MODEL
46	6E5-82587-00	GASKET JOINT	1	"ETO" MODEL
47	6E5-83614-01	BRACKET SUPPORT	1	"ETO" MODEL
48	97095-06016	BOLT BOULON	2	"ETO" MODEL
49	90464-18M14	CLAMP BRIDE	1	"ETO" MODEL

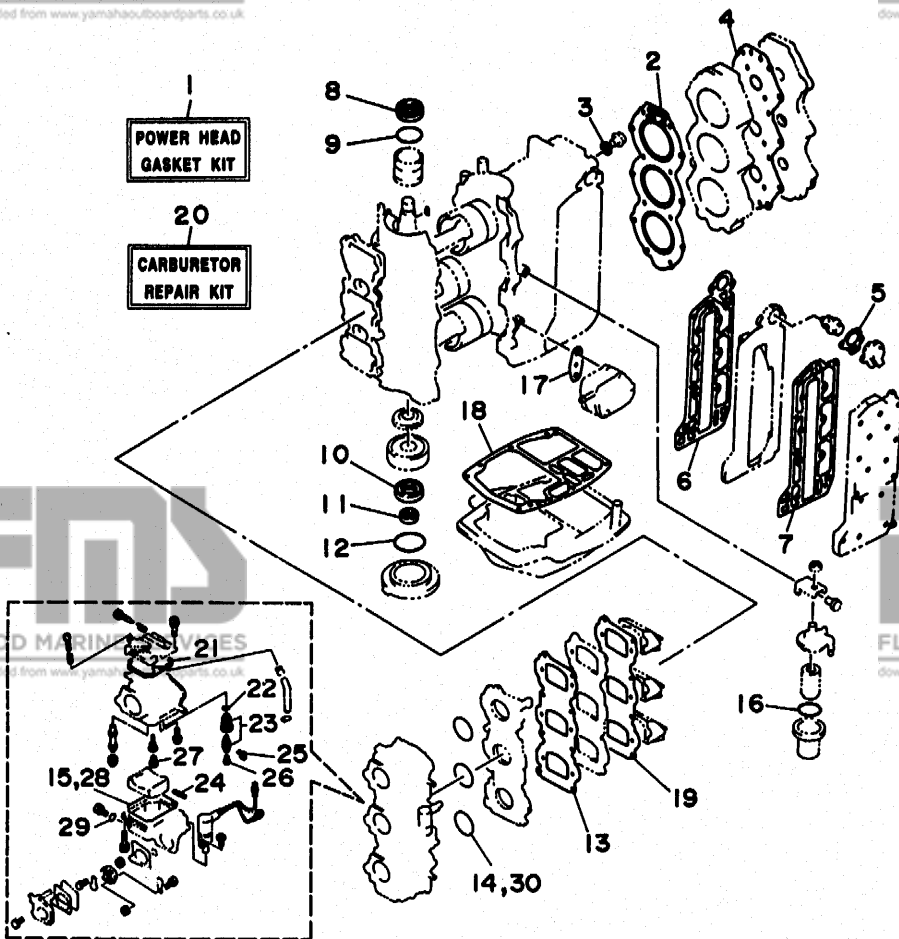


FIG. 24 REPAIR KIT 1

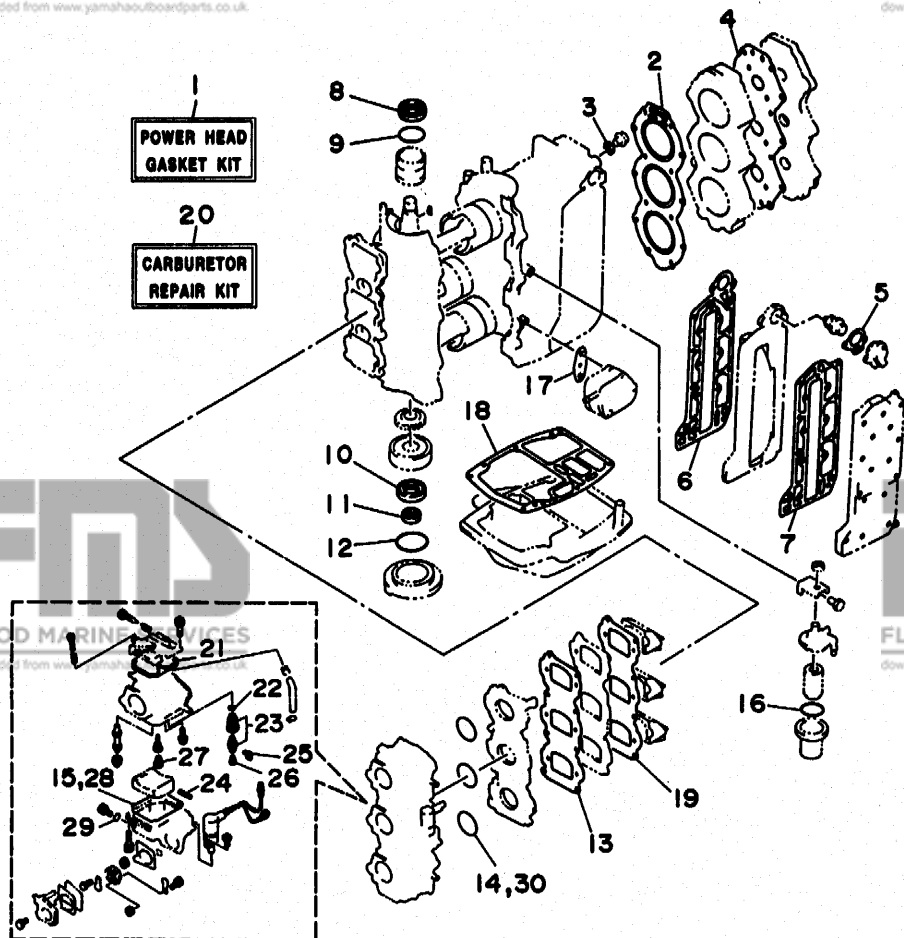
KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-02	POWER HEAD GASKET KIT	1	UR 60F/70B
	62F-W0001-01	KIT DE JOINTS TETE MOTRICE	1	UR 50G
2	6H3-11181-A0	POWER HEAD GASKET KIT	1	
3	90430-14115	.GASKET, CYLINDER HEAD 1	1	
4	6H3-11193-A1	.JOINT, DE CULASSE 1	1	
5	6H3-12414-A1	.GASKET	1	
6	6H3-41112-A0	.JOINT	1	
7	6H3-41114-A0	.GASKET, HEAD COVER 1	1	
8	93102-36M24	.JOINT, COUVERCLE DE CULASSE 1	1	
9	93210-46M16	.GASKET, COVER	1	
10	93102-30M23	.JOINT, COUVERCLE	1	
11	93106-18M01	.GASKET, EXHAUST INNER COVER	1	
12	93210-65M50	.JOINT, PLAQUE D'ECHAPPEMENT	1	
13	6H3-13621-A1	.GASKET, EXHAUST OUTER COVER	1	
14	93210-39ME4	.JOINT, COUVERCLE D'ECHAPPEMENT	1	
15	6H4-14198-01	.OIL SEAL	1	
16	93210-32738	.JOINT SPY	1	
17	650-24431-A0	.O-RING	1	
18	6H3-45113-A0	.JOINT TORIQUE	1	
19	6H3-13622-A1	.OIL SEAL	1	
20	6H2-W0093-10	.JOINT SPY	1	
21	6H4-14147-00	.O-RING	1	
22	93210-04228	.JOINT TORIQUE	1	
23	6H3-14590-00	.GASKET, VALVE SEAT	1	
24	6H4-14548-00	.JOINT, SIEGE DE CLAPET	1	
25	6H4-14984-00	.O-RING	3	UR 60F/70B
26	93210-32738	.JOINT TORIQUE	3	UR 50G
27	6H4-14984-00	.GASKET, FLOAT CHAMBER	3	
28	93210-32738	.JOINT, CUVE DE FLOTTEUR	1	
29	650-24431-A0	.O-RING	1	
30	6H3-45113-A0	.JOINT TORIQUE	1	
31	6H3-13622-A1	.GASKET, FUEL PUMP 1	1	
32	6H2-W0093-10	.JOINT 1 DE POMPE A ESSENCE	1	
33	6H4-14147-00	.GASKET, UPPER CASING	1	
34	93210-04228	.JOINT, TUBE D'ARBRE	1	
35	6H3-14590-00	.GASKET, VALVE SEAT	1	
36	6H4-14548-00	.JOINT, SIEGE DE CLAPET	1	
37	6H2-W0093-10	CARBURETOR REPAIR KIT	1	UR 60F/70B
38	62F-W0093-00	KIT DE REPARATION CARBURATEUR	1	UR 50G
39	6H4-14147-00	CARBURETOR REPAIR KIT	1	
40	93210-04228	KIT DE REPARATION CARBURATEUR	1	
41	6H3-14590-00	.O-RING	1	
42	6H4-14548-00	.JOINT TORIQUE	1	
43	6H3-14590-00	.O-RING	1	
44	6H4-14548-00	.JOINT TORIQUE	1	
45	6H3-14590-00	.NEEDLE VALVE ASSY	1	UR 60F/70B
46	6H4-14548-00	.POINTEAU	1	UR 50G
47	6H3-14590-00	.NEEDLE VALVE ASSY	1	
48	6H4-14548-00	.POINTEAU	1	
49	6H3-14590-00	.PIN, FLOAT ARM	1	
50	6H4-14548-00	.AXE, BRAS DE FLOTTEUR	1	

FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	663-14159-00	.CLIP .JONC	1	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
27	676-14966-00	.CAP .CAPUCHON	1	
28	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
29	93210-04230	.O-RING .JOINT TORIQUE	1	
30	93210-39ME4	.O-RING .JOINT TORIQUE	1	UR 60F/70B
	6H4-14198-01	.GASKET .JOINT	1	UR 50G



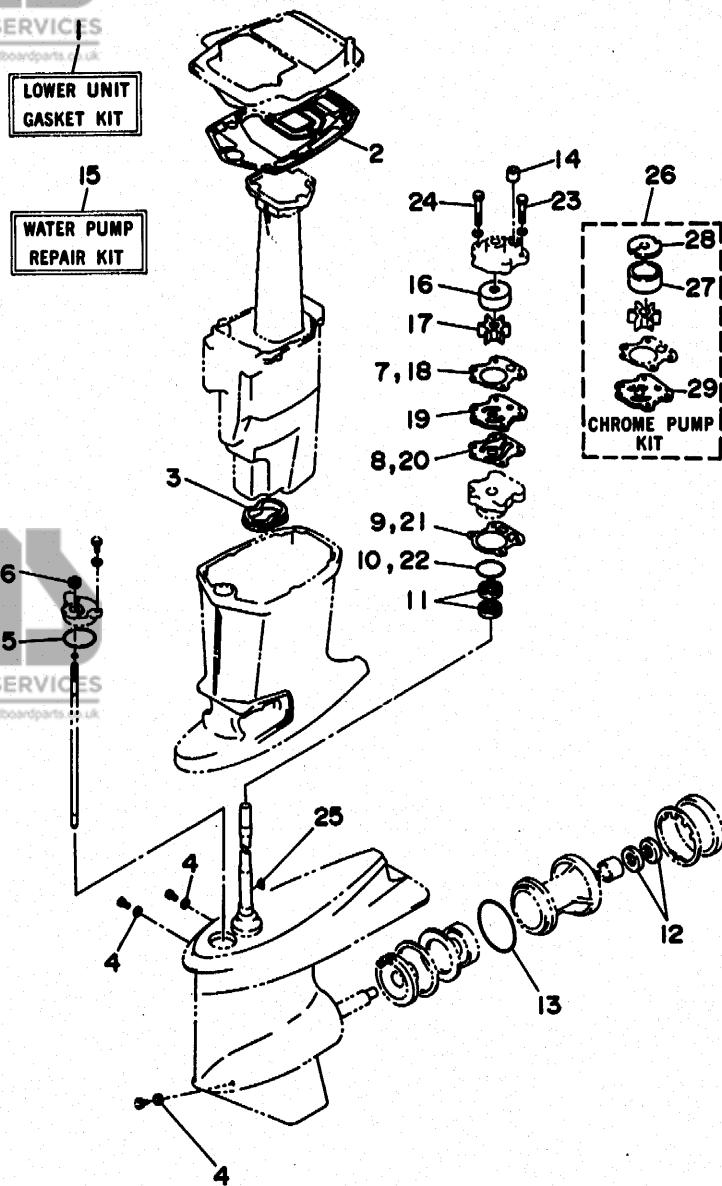


FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-22	LOWER UNIT GASKET KIT	1 UR	
	62F-W0001-20	POCHETTE DE JOINTS EMBASE	1 UR 50G	
2	6H3-45114-A1	.GASKET, UPPER CASING	1	
3	6H3-45123-00	.JOINT, TUBE D'ARBRE	1	
4	90430-08020	.GASKET, MUFFLER	3	
5	93210-49046	.JOINT, POT DE DETENTE	1	
6	93106-09014	.GASKET	1	
7	6H3-44315-A0	.JOINT TORIQUE	1 UR	
	663-44315-A0	.OIL SEAL	1 UR 50G	
8	6H3-44324-A0	.JOINT SPY	1 UR	
	663-44324-A0	.GASKET, WATER PUMP	1 UR 50G	
9	688-44316-A0	.JOINT, POMPE A EAU	1 UR	
	663-44316-A0	.GASKET, WATER PUMP	1 UR 50G	
10	93210-46044	.JOINT, POMPE A EAU	1 UR	
	93210-41042	.O-RING	1 UR 50G	
11	93101-23070	.JOINT TORIQUE	2	
12	93101-25M03	.OIL SEAL	2 UR	
	93101-22067	.JOINT SPY	2 UR 50G	
13	93210-85M97	.OIL SEAL	1 UR	
	93210-66M98	.JOINT SPY	1 UR 50G	
14	663-44366-00	.O-RING	1	
15	6H3-W0078-01	.JOINT TORIQUE	1 UR	
	62F-W0078-00	.DAMPER, WATER SEAL	1 UR 50G	
16	663-44322-00	.JOINT, TUBE D'EAU	1	
17	6H3-44352-00	WATER PUMP REPAIR KIT	1 UR	
18	6H3-44315-A0	KIT DE REPARATION DE LA POMPE	1 UR 50G	
19	6H3-44323-00	WATER PUMP REPAIR KIT	1 UR	
		KIT DE REPARATION DE LA POMPE	1 UR 50G	
		.INSERT, CARTRIDGE	1	
		.CUVETTE	1	
		.IMPELLER	1	
		.TURBINE	1	
		.GASKET, WATER PUMP	1 UR	
		.JOINT, POMPE A EAU	1 UR 50G	
		.GASKET, WATER PUMP	1 UR 50G	
		.JOINT, POMPE A EAU	1 UR	
		.OUTER PLATE, CARTRIDGE	1 UR	
		.PLAQUE EXTERIEURE		

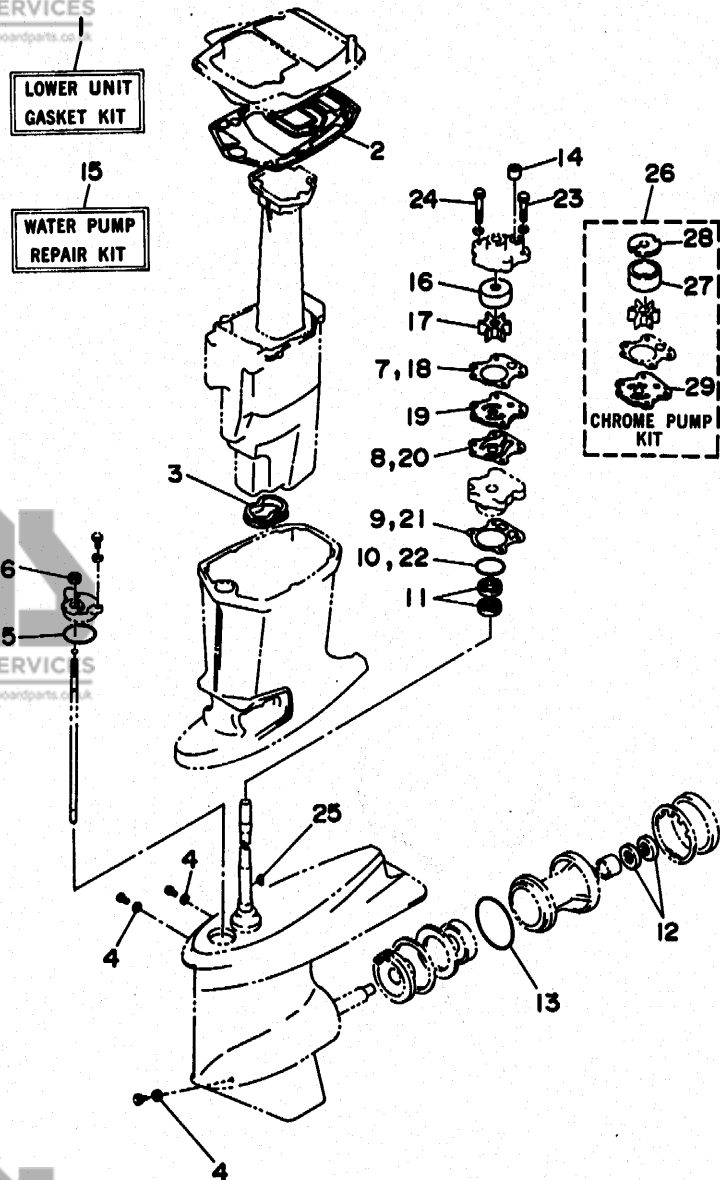


FIG. 25 REPAIR KIT 2

KITS DE PEPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	663-44323-A0	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	UR 50G
20	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	UR
	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	UR 50G
21	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	UR 50G
22	93210-46044	.O-RING .JOINT TORIQUE	1	UR
	93210-41042	.O-RING .JOINT TORIQUE	1	UR 50G
23	97095-08045	.BOLT .BOULON	2	
24	97095-08055	.BOLT .BOULON	2	
25	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	6H3-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	60F/70B
27	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
28	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
29	6H3-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

PART NO. NO. PIECES	REF. NO.
6H3-W0001-02	24- 1
6H3-W0001-22	25- 1
62F-W0001-01	24- 1
62F-W0001-20	25- 1
688-W0004-00	3- 2
6H3-W0070-A2	7-17
6H3-W0078-0A	25-26
6H3-W0078-01	25-15
62F-W0078-00	25-15
6H3-W0090-41-4D	1- 1
62F-W0090-10-4D	1- 1
6H2-W0093-10	24-20
62F-W0093-00	24-20
656-W2810-02	6-38
689-W4266-10	7-23
689-W4266-20	7-20
689-W4266-40	7-21
	7-22
6H3-11111-01-94	1-26
62F-11111-00-94	1-26
688-11119-00	1-22
6H3-11181-A0	1-27
	24- 2
6H3-11191-00-9M	1-28
6H3-11193-A1	1-29
	24- 4
6H3-11325-01	1-17
6H3-11327-00-94	1-18
6H3-11328-00	1-19
650-11370-00	1- 4
688-11370-00	1- 3
6H3-11400-11	2- 1
6H3-11536-00	2- 6
6H3-11537-01	5-16
6K5-11601-02	2- 9
6K5-11601-12	2- 9
6K5-11601-22	2- 9
6H3-11631-01-96	2- 8
6H3-11633-00	2-10
688-11634-10	2-11
6H3-11635-01	2- 8
6H3-11636-01	2- 8
6H3-12411-10	1-31
6H3-12413-00-9M	1-32
6H3-12414-A1	1-33
	24- 5
6H1-13117-01	5-18
6E9-13183-70	5-11

PART NO. NO. PIECES	REF. NO.
6H3-13200-02	5- 1
62F-13200-00	5- 1
6J8-13411-00	5-40
6J8-13414-00	5-41
6H1-13435-00	5-42
6H3-13436-00	7-19
6H2-13610-00	3- 1
6H3-13610-00	3- 1
6H3-13621-A1	3- 7
	24-13
6H3-13622-A1	3- 9
	24-19
6H3-13624-00-94	3- 8
6H3-13641-13-94	3- 5
62F-13641-10-94	3- 5
6H3-14137-00	4-31
6H3-14146-10	4- 9
6H4-14146-00	4- 8
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