

**PARTS  
CATALOGUE  
CATALOGUE  
DE PIECES  
DETACHEES**

**40V'95 (63B, 63C, 63D)  
50H'95 (63G, 62W)**

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V'95 (63B, 63C, 63D) , 50H'95 (63G, 62W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

|       |                                                  |         |                         |
|-------|--------------------------------------------------|---------|-------------------------|
| "UR"  | Use specified parts number.                      | "M"     | Manual start model      |
| "UN"  | Use as many as needed.                           | "E"     | Electric start model    |
| "AP"  | Alternate Parts                                  | "PTT"   | Power Trim & Tilt model |
| "LM"  | Local Made<br>(Parts need to be ordered locally) | "H/T"   | Hydro Tilt model        |
| "O/S" | Over Size                                        | "M/T"   | Manual Tilt model       |
|       |                                                  | "T.H/D" | Tiller Handle model     |

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

### EXAMPLE

CARBURETOR ASSY  
. JET, PILOT  
. NOZZLE, MAIN

## 4. Number of component for assembly

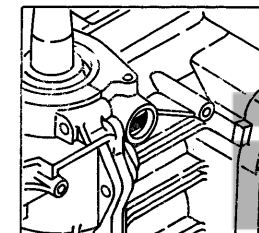
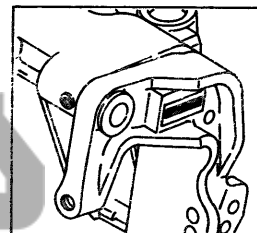
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

### EXAMPLE

| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 6E0-85500-70    | C.D.I. MAGNETO ASSY | 1    |         |
| 6E0-85550-70    | . ROTOR ASSY        | 1    |         |
| 6E0-15723-00-94 | . . PULLY, STARTER  | 1    |         |

## 5. Applicable Serial No. and Color Code

|                   |        |              |
|-------------------|--------|--------------|
| Engine Serial No. | 40VMHO | S : 190101 ~ |
|                   |        | L : 490101 ~ |
|                   | 40VRO  | S : 290101 ~ |
|                   |        | L : 860101 ~ |
|                   | 40VEO  | S : 110101 ~ |
|                   |        | L : 840101 ~ |
|                   | 40VETO | S : 880101 ~ |
|                   |        | L : 540101 ~ |
|                   | 50HRO  | S : 260101 ~ |
|                   | 50HRDO | L : 560101 ~ |
|                   |        |              |
|                   |        |              |



| Color Code | Color Name                  | Abbreviation |
|------------|-----------------------------|--------------|
| 4D         | DARK BLuish GRAY METALLIC 2 | DBNM2        |

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

## AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V'95 (63B, 63C, 63D) , 50H'95 (63G, 62W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

|         |                                                                        |
|---------|------------------------------------------------------------------------|
| "UR"    | Utiliser le numéro des pièces.                                         |
| "UN"    | Utiliser autant que nécessaire.                                        |
| "AP"    | Pièces de substitution                                                 |
| "OS"    | Cote Réparation                                                        |
| "LM"    | Fabrication locale<br>(les pièces doivent être commandées localement.) |
| "M"     | Modèle à démarrage manuel                                              |
| "E"     | Modèle à démarrage électrique                                          |
| "PTI"   | Modèle à assiette et relevage assistés                                 |
| "H/T"   | Modèle à relevage hydraulique                                          |
| "M/T"   | Modèle à relevage manuel                                               |
| "T.H/D" | Modèle à commande par barre franche                                    |

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE      ENS CARBURATEUR  
                  . GICLEUR, ralenti  
                  . PUIXS D'AIGUILLE

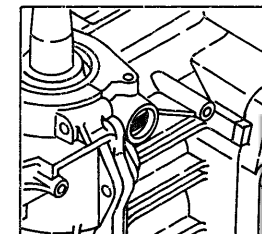
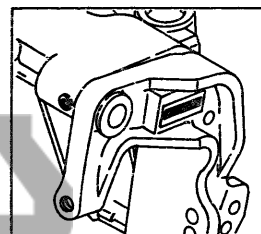
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

| Référence       | Description             | Qté | Remarques |
|-----------------|-------------------------|-----|-----------|
| 6E0-85500-70    | MAGNETO C.D.I CPLT      | 1   |           |
| 6E0-85550-70    | . ROTOR CPLT            | 1   |           |
| 6E0-15723-00-94 | . . POULIE DE DEMARREUR | 1   |           |

5. Applications No de série et code couleur correspondants

| No de série du moteur |   |          |   |
|-----------------------|---|----------|---|
| 40VMHO                | S | : 190101 | ~ |
|                       | L | : 490101 | ~ |
| 40VRO                 | S | : 290101 | ~ |
|                       | L | : 860101 | ~ |
| 40VEO                 | S | : 110101 | ~ |
|                       | L | : 840101 | ~ |
| 40VETO                | S | : 880101 | ~ |
|                       | L | : 540101 | ~ |
| 50HRO                 | S | : 260101 | ~ |
| 50HRDO                | L | : 560101 | ~ |



| Code couleur | Nom de couleur              | Abréviation |
|--------------|-----------------------------|-------------|
| 4D           | DARK BLUISH GRAY METALLIC 2 | DBNM2       |

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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## Feuille 2/2 (Fig. 19 ~ Fig. 28)

|         |                                                  |        |
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|         | INDEX NUMERIQUE                                  |        |

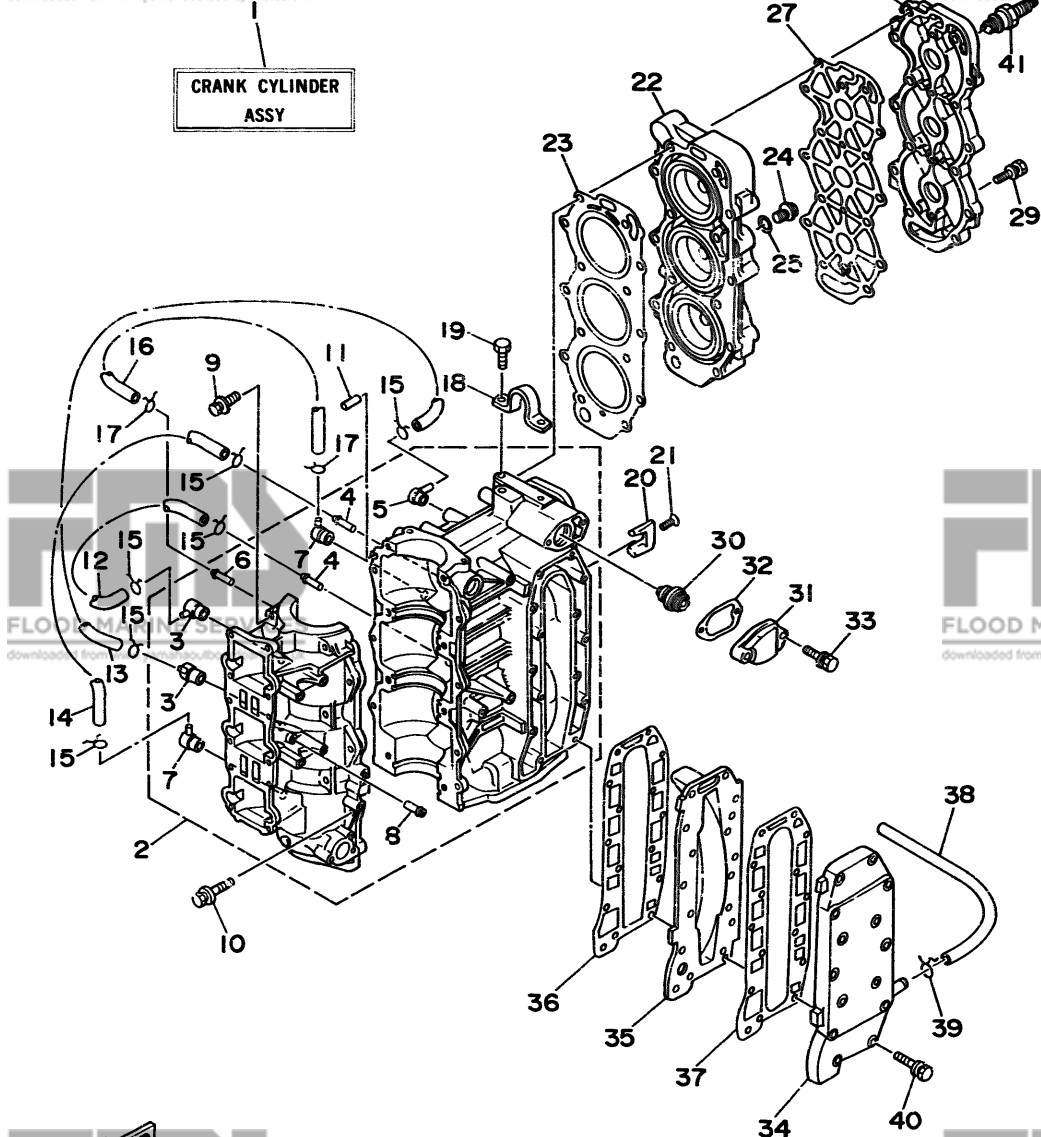


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                                                          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------------------------------------------|----------|-------------------|
| 1        | 63D-W0090-10-4D     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)<br>(REF.NO. 2 ~ 40,<br>FIG. 2, REF.NO. 1 ~ 18) | 1        | UR E              |
|          | 63D-W0090-30-4D     | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)<br>(REF.NO. 2 ~ 40,<br>FIG. 2, REF.NO. 1 ~ 18) | 1        | UR M              |
| 2        | 6H4-15100-13-94     | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                                                       | 1        | UR E              |
|          | 6H4-15100-30-94     | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET                                                       | 1        | UR M              |
| 3        | 650-11370-00        | .CHECK VALVE ASSY<br>.CLAPET (ENS.)                                                              | 2        |                   |
| 4        | 624-14485-00        | .PIPE, JOINT<br>.DURITE                                                                          | 2        |                   |
| 5        | 6H4-11372-00        | .NIPPLE, HOSE<br>.RACCORD, TUYAU                                                                 | 1        |                   |
| 6        | 624-14485-00        | .PIPE, JOINT<br>.DURITE                                                                          | 1        |                   |
| 7        | 688-11370-00        | .CHECK VALVE ASSY<br>.CLAPET (ENS.)                                                              | 2        |                   |
| 8        | 650-24378-00        | .PIPE, JOINT 4<br>.DURITE, RACCORDEMENT 4                                                        | 1        | E                 |
| 9        | 90119-08M19         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                                                       | 8        |                   |
| 10       | 90119-06M13         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                                                       | 6        |                   |
| 11       | 93606-12019         | PIN, DOWEL<br>GOUPILLE                                                                           | 2        |                   |
| 12       | 90445-07M46         | HOSE<br>DURITE                                                                                   | 1        |                   |
| 13       | 90445-07M27         | HOSE<br>DURITE                                                                                   | 1        |                   |
| 14       | 90445-07M24         | HOSE<br>DURITE                                                                                   | 1        |                   |
| 15       | 90467-06016         | CLIP<br>JONC                                                                                     | 6        |                   |
| 16       | 90445-07MA3         | HOSE<br>DURITE                                                                                   | 1        |                   |
| 17       | 90467-06016         | CLIP<br>JONC                                                                                     | 2        |                   |
| 18       | 6H4-11119-00        | HANGER, ENGINE<br>ANNEAU, LEVAGE                                                                 | 1        |                   |
| 19       | 97313-06014         | BOLT<br>BOULON                                                                                   | 2        |                   |
| 20       | 688-11325-00        | ANODE<br>ANODE                                                                                   | 2        |                   |
| 21       | 98780-04016         | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE                                                           | 2        |                   |
| 22       | 63D-11111-00-94     | HEAD, CYLINDER 1<br>CULASSE                                                                      | 1        |                   |
| 23       | 63D-11181-A0        | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1                                                   | 1        |                   |
| 24       | 90340-14M00         | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                                                       | 1        |                   |

CRANK CYLINDER  
ASSY

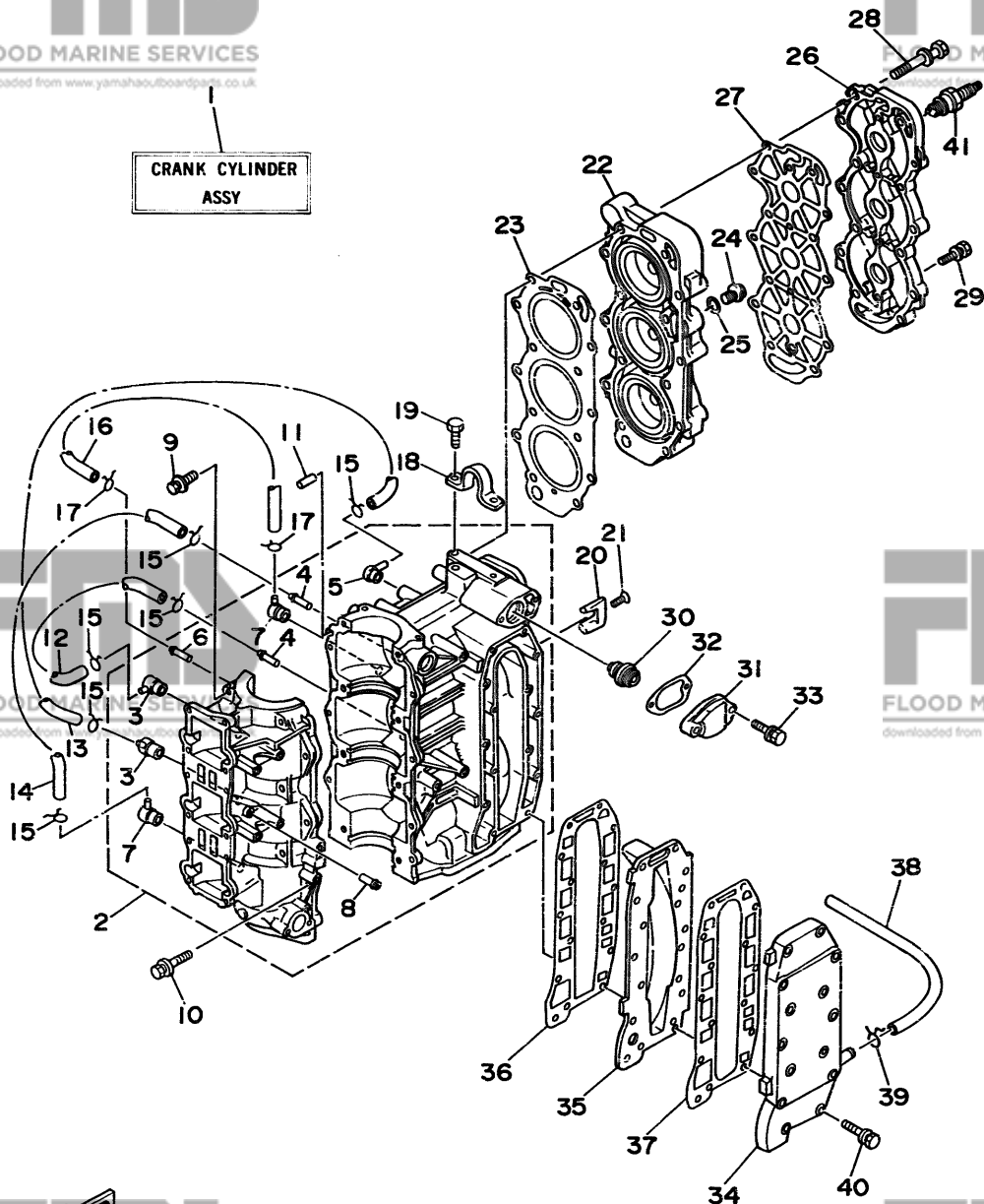


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------------|----------|-------------------|
| 25       | 90430-14115         | GASKET JOINT                                                   | 1        |                   |
| 26       | 63D-11191-C -9M     | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1                 | 1        |                   |
| 27       | 63D-11193-A0        | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1          | 1        |                   |
| 28       | 90119-08M29         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE                     | 14       |                   |
| 29       | 97513-06225         | BOLT, WITH WASHER<br>VIS HEXAGONAL                             | 4        |                   |
| 30       | 6E5-12411-20        | THERMOSTAT<br>THERMOSTAT                                       | 1        |                   |
| 31       | 6H4-12413-00-9M     | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT                     | 1        |                   |
| 32       | 6J8-12414-A0        | GASKET, COVER<br>JOINT, COUVERCLE                              | 1        |                   |
| 33       | 97513-06225         | BOLT, WITH WASHER<br>VIS HEXAGONAL                             | 2        |                   |
| 34       | 6H4-41113-00-9M     | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT                 | 1        |                   |
| 35       | 6H4-41111-00-9M     | INNER COVER, EXHAUST<br>PLAQUE, ECHAPPEMENT                    | 1        |                   |
| 36       | 6H4-41112-A0        | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT     | 1        |                   |
| 37       | 6H4-41114-A0        | GASKET, EXHAUST OUTER COVER<br>JOINT, COUVERCLE D'ECHAPPEMENT  | 1        |                   |
| 38       | 90445-09M37         | HOSE<br>DURITE                                                 | 1        |                   |
| 39       | 90467-08004         | CLIP<br>JONC                                                   | 1        |                   |
| 40       | 97513-06235         | BOLT, WITH WASHER<br>VIS HEXAGONAL                             | 13       |                   |
| 41       | 94702-00271         | PLUG, SPARK (NGK BR7HS-10)<br>BOUGIE D'ALLUMAGE (NGK BR7HS-10) | 3 UR 40  |                   |
|          | 94702-00247         | PLUG, SPARK (NGK BR8HS-10)<br>BOUGIE D'ALLUMAGE (NGK BR8HS-10) | 3 UR 50  |                   |

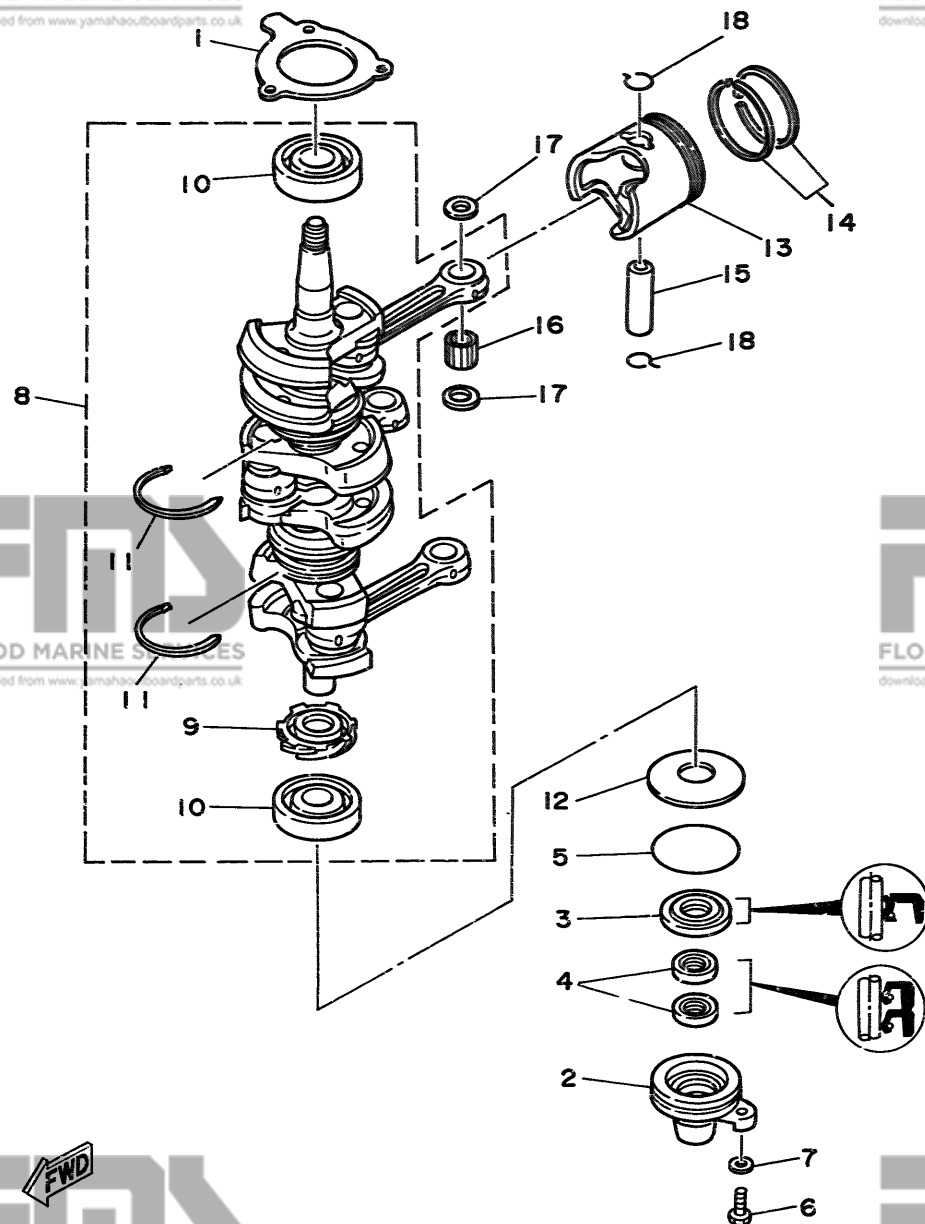
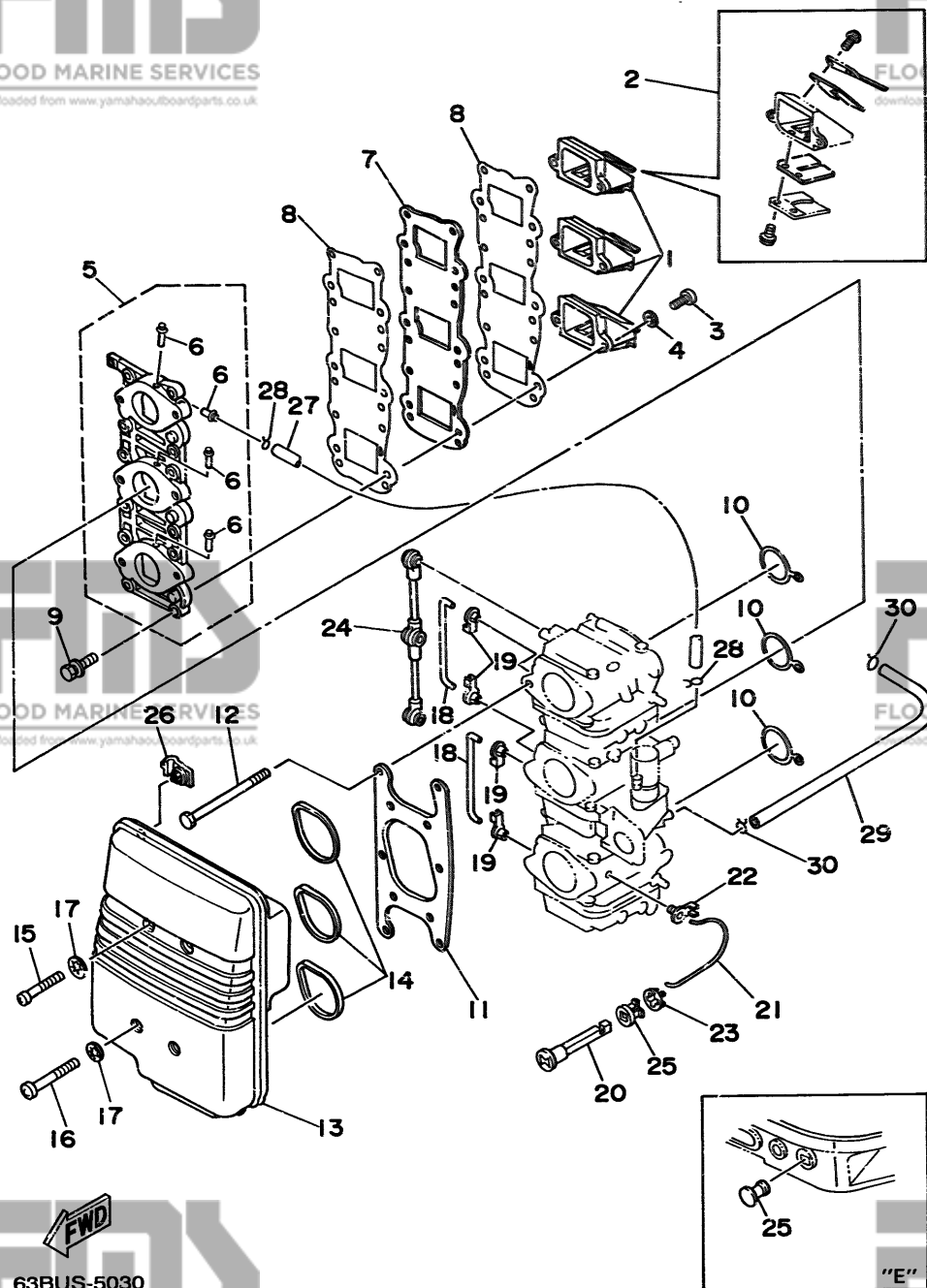


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|----------|-------------------|
| 1        | 6H4-15369-A1        | GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT | 1        |                   |
| 2        | 6H4-15396-03-5B     | HOUSING, OIL SEAL LOGEMENT DE JOINT SPY        | 1        |                   |
| 3        | 93102-25M28         | OIL SEAL JOINT SPY                             | 1        |                   |
| 4        | 93101-16M36         | OIL SEAL JOINT SPY                             | 2        |                   |
| 5        | 93210-57M09         | O-RING JOINT TORIQUE                           | 1        |                   |
| 6        | 97095-06020         | BOLT BOULON                                    | 1        |                   |
| 7        | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                  | 1        |                   |
| 8        | 6H4-11400-14        | CRANKSHAFT ASSY VILEBREQUIN COMPLET            | 1        |                   |
| 9        | 6H4-11536-00        | .GEAR, DRIVE .PIGNON SECONDAIRE                | 1        |                   |
| 10       | 93306-305U8         | .BEARING .ROULEMENT                            | 2        |                   |
| 11       | 93440-62057         | .CIRCLIP .CIRCLIP                              | 2        |                   |
| 12       | 90201-50306         | WASHER, PLATE RONDELLE, PLATE                  | 1        |                   |
| 13       | 6H4-11631-01-95     | PISTON (STD)                                   | 3        |                   |
|          | 6H4-11635-01        | PISTON (0.25MM O/S)                            | 3        | AP                |
|          | 6H4-11636-01        | PISTON (0.50MM O/S)                            | 3        | AP                |
| 14       | 63D-11603-00        | PISTON RING SET (STD)                          | 3        |                   |
|          | 63D-11604-00        | JUE DE SEGMENTS (STD)                          | 3        |                   |
|          | 63D-11605-00        | PISTON RING SET (0.25MM O/S)                   | 3        | AP                |
|          |                     | JUE DE SEGMENTS (0.25MM O/S)                   | 3        |                   |
|          |                     | PISTON RING SET (0.50MM O/S)                   | 3        | AP                |
|          |                     | JUE DE SEGMENTS (0.50MM O/S)                   | 3        |                   |
| 15       | 648-11633-00        | PIN, PISTON AXE, PISTON                        | 3        |                   |
| 16       | 93602-20M02         | PIN, DOWEL GOUJON                              | 93       |                   |
| 17       | 6H4-11641-00        | WASHER, PISTON PIN RONDELLE, AXE DE PISTON     | 6        |                   |
| 18       | 6H4-11634-01        | CLIP, PISTON PIN AGRAFE, AXE DE PISTON         | 6        |                   |



**FWD**  
63BUS-5030

**FIG. 3 INTAKE**

**ADMISSION**

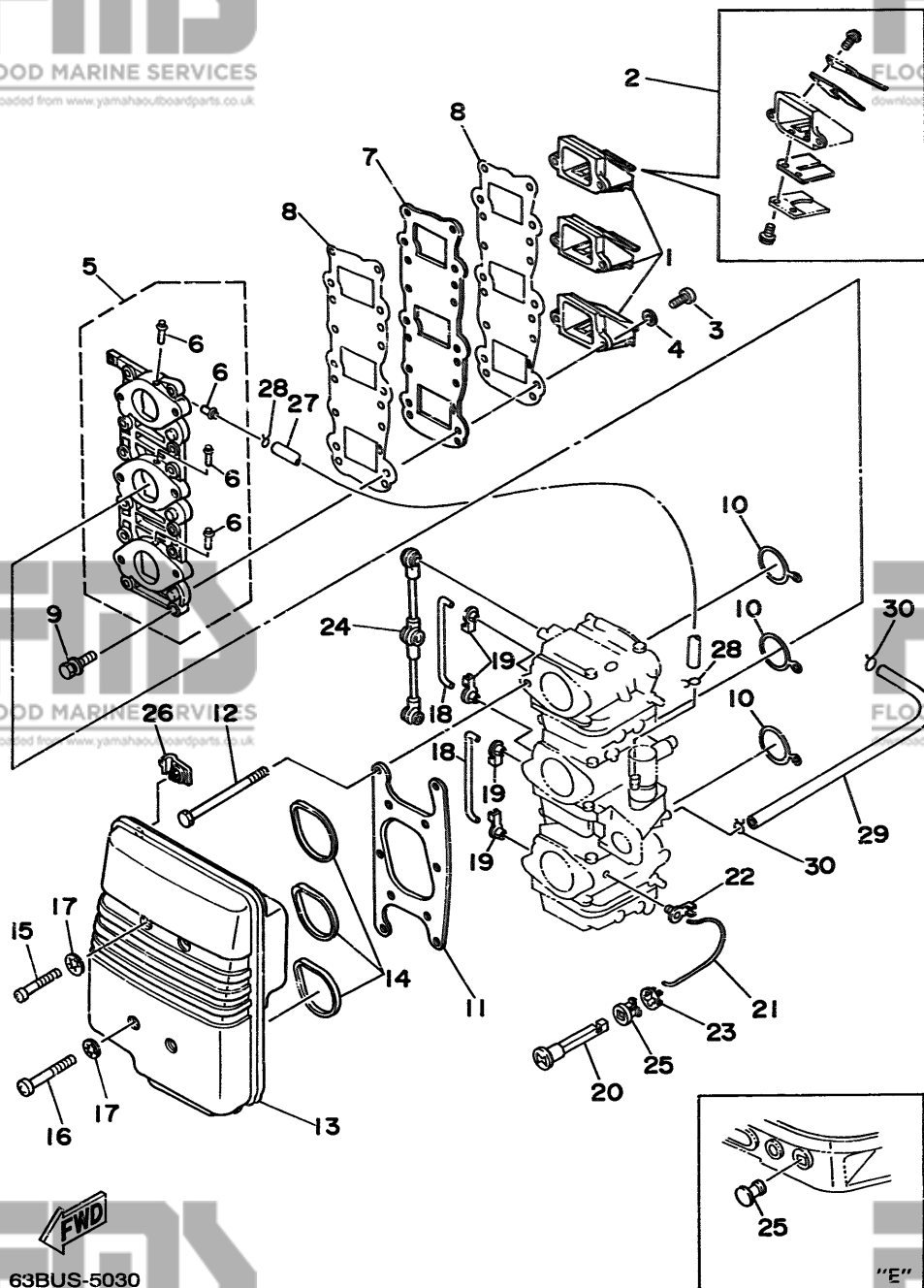
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------|----------|-------------------|
| 1        | 6H5-13610-00        | REED VALVE ASSY<br>CLAPET COMPLET                | 3        |                   |
| 2        | 6H4-W0004-00        | .REED SET<br>.JEU DE CLAPETS                     | 1        |                   |
| 3        | 97880-05014         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE         | 6        |                   |
| 4        | 92990-05600         | WASHER, PLATE<br>RONDELLE, PLATE                 | 6        |                   |
| 5        | 6H4-13641-12-94     | MANIFOLD 1<br>TUBULURE 1                         | 1 UR E   |                   |
|          | 6H4-13641-30-94     | MANIFOLD 1<br>TUBULURE 1                         | 1 UR M   |                   |
| 6        | 6H1-14485-00        | .PIPE, JOINT<br>.DURITE                          | 4 UR E   |                   |
|          | 6H1-14485-00        | .PIPE, JOINT<br>.DURITE                          | 3 UR M   |                   |
| 7        | 6H4-13624-01-94     | PLATE, REED VALVE<br>PLAQUE DE CLAPET            | 1        |                   |
| 8        | 6H4-13621-A1        | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET     | 2        |                   |
| 9        | 97595-C6520         | BOLT, WITH WASHER<br>VIS HEXAGONAL               | 12       |                   |
| 10       | 6H4-14198-01        | GASKET<br>JOINT                                  | 3        |                   |
| 11       | 6H4-14406-00        | HINGE<br>PENTURE                                 | 1        |                   |
| 12       | 97095-06095         | BOLT<br>BOULON                                   | 6        |                   |
| 13       | 6H4-14431-02        | SILENCER, INTAKE 1<br>SILENCIEUX, ADMISSION      | 1 UR E   |                   |
|          | 6H4-14431-13        | SILENCER, INTAKE 1<br>SILENCIEUX, ADMISSION      | 1 UR M   |                   |
| 14       | 6H3-14457-01        | SEAL<br>JOINT                                    | 3        |                   |
| 15       | 97885-06040         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE         | 2        |                   |
| 16       | 97885-06055         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE         | 2        |                   |
| 17       | 90209-06M05         | WASHER<br>RONDELLE                               | 4        |                   |
| 18       | 6H4-41257-00        | ROD, CHOKE 2<br>TRINGLE 2, STARTER               | 2 M      |                   |
| 19       | 661-41262-02        | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER | 4 M      |                   |
| 20       | 6H4-41271-01        | KNOB, CHOKE<br>BOUTON DE STARTER                 | 1 M      |                   |
| 21       | 6H4-41259-01        | ROD, CHOKE 3<br>TRINGLE 3, STARTER               | 1 M      |                   |
| 22       | 6J8-41262-00        | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER | 1 M      |                   |
| 23       | 6J8-41274-00        | GROMMET 2<br>PASSE-FIL 2                         | 1 M      |                   |
| 24       | 6H4-41217-01        | ROD, ACCEL. LEVER<br>TIGE, LEVIER ACCELERATION   | 1        |                   |
| 25       | 689-41273-00        | GROMMET<br>PASSE-FIL                             | 1 UR M   |                   |

**B2**

FIG. 3 INTAKE

ADMISSION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 25       | 6G1-42748-00        | GROMMET PASSE-FIL       | 1 UR E   |                   |
| 26       | 90464-06M19         | CLAMP BRIDE             | 1 M      |                   |
| 27       | 90445-07MA5         | HOSE DURITE             | 1 E      |                   |
| 28       | 90467-06016         | CLIP JONC               | 2 E      |                   |
| 29       | 6H3-14349-00        | PIPE DURITE             | 1 E      |                   |
| 30       | 90467-08004         | CLIP JONC               | 2 E      |                   |



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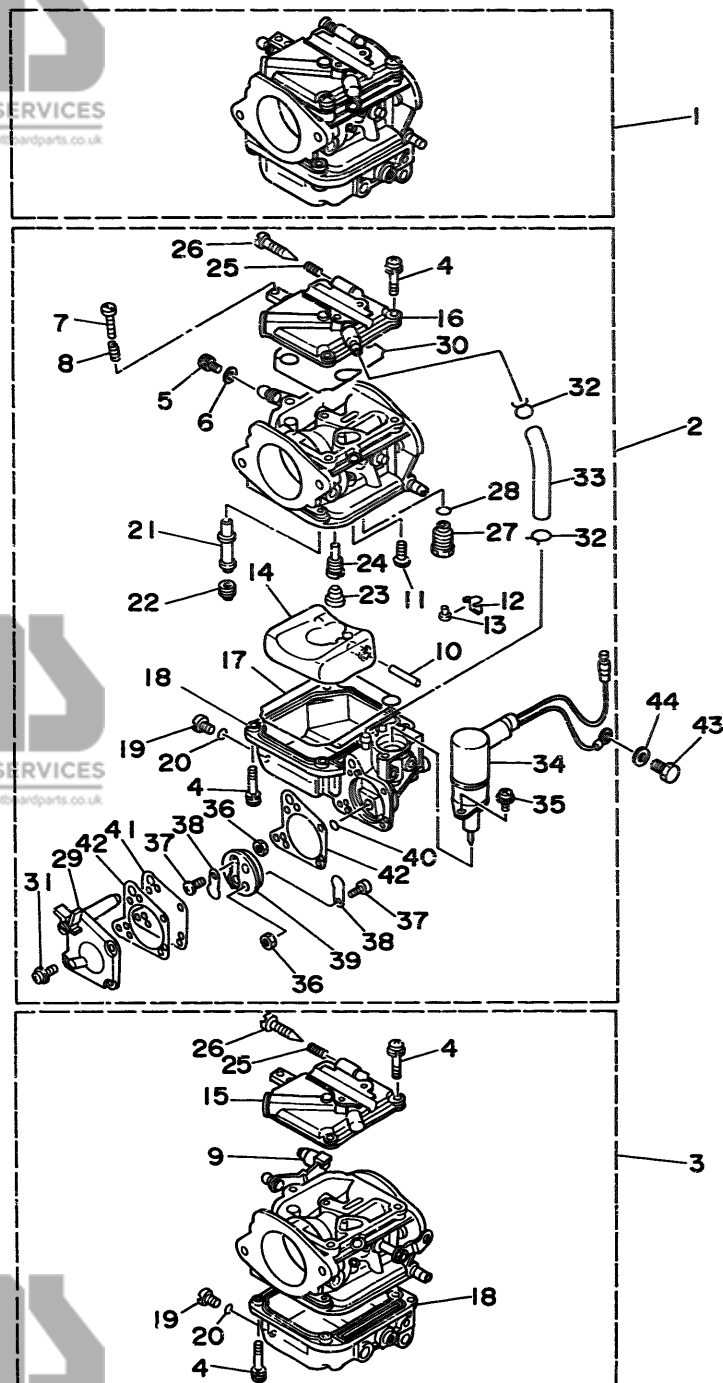
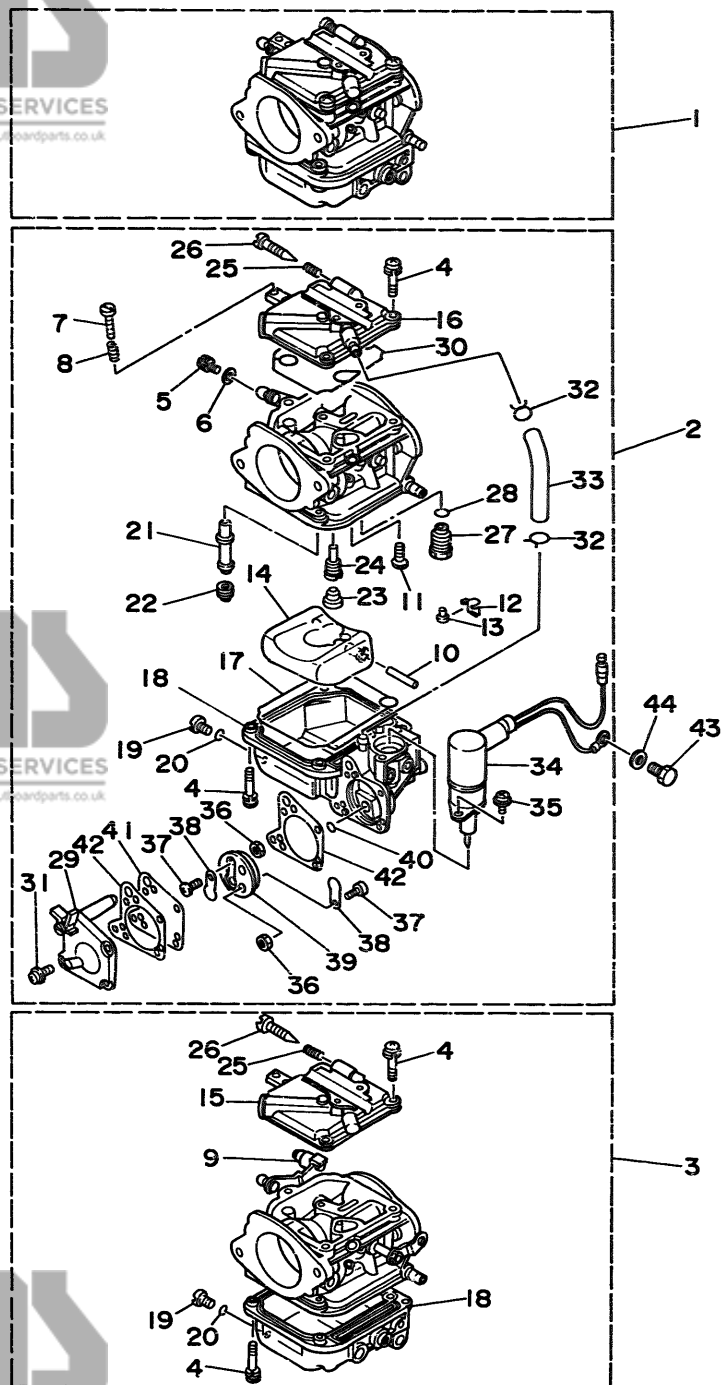


FIG. 4 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|----------|-------------------|
| 1        | 63D-14301-00        | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         | 1        | UR 40-E           |
|          | 63B-14301-00        | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         | 1        | UR 40-M           |
|          | 62W-14301-00        | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1         | 1        | UR 50-M           |
| 2        | 63D-14302-00        | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         | 1        | UR 40-E           |
|          | 63B-14302-00        | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         | 1        | UR 40-M           |
|          | 62W-14302-00        | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2         | 1        | UR 50-M           |
| 3        | 63D-14303-00        | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         | 1        | UR 40-E           |
|          | 63B-14303-00        | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         | 1        | UR 40-M           |
|          | 62W-14303-00        | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3         | 1        | UR 50-M           |
| 4        | 97980-04114         | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE         | 21       |                   |
| 5        | 6K5-14592-00        | .SCREW<br>.VIS                                     | 3        |                   |
| 6        | 90201-05652         | .WASHER, PLATE<br>.RONDELLE, PLATE                 | 3        |                   |
| 7        | 6H1-14523-00        | .SCREW, STOP<br>.VIS, BUTEE                        | 1        | #2                |
| 8        | 90501-10326         | .SPRING, COMPRESSION<br>.RESSORT, COMPRESSION      | 1        | #2                |
| 9        | 6H2-14578-00        | .COLLAR<br>.COLLERETTE                             | 1        | #3                |
| 10       | 6H4-14548-00        | .PIN, FLOAT ARM<br>.AXE, BRAS DE FLOTTEUR          | 3        |                   |
| 11       | 98580-04008         | .SCREW, PAN HEAD<br>.VIS                           | 3        |                   |
| 12       | 663-14159-00        | .CLIP<br>.JONC                                     | 3        |                   |
| 13       | 676-14186-00        | .PIN, FLOAT<br>.AXE, FLOTTEUR                      | 3        |                   |
| 14       | 6H4-14985-01        | .FLOAT<br>.FLOTTEUR                                | 3        |                   |
| 15       | 6H4-14146-10        | .PLATE<br>.PLAQUE                                  | 2        | UR #1,3           |
| 16       | 6H3-14146-10        | .PLATE<br>.PLAQUE                                  | 1        | UR E-#2           |
|          | 6H4-14146-00        | .PLATE<br>.PLAQUE                                  | 1        | UR M-#2           |
| 17       | 6H4-14984-00        | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 3        |                   |
| 18       | 6H4-14980-00        | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 2        | UR E-#1,3         |
|          | 6H4-14980-10        | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 1        | UR E-#2           |
|          | 6H4-14980-00        | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR   | 3        | UR M              |
| 19       | 6H3-14992-00        | .SCREW, DRAIN<br>.BOUCHON, PURGE                   | 3        |                   |

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**FIG. 4 CARBURETOR**

**CARBURATEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------|----------|-------------------|
| 20       | 93210-04230         | .O-RING                    | 3        |                   |
| 21       | 63D-14947-00        | .JOINT TORIQUE             | 3        | UR 40             |
|          | 62W-14947-00        | .JET, NEEDLE               | 3        | UR 50-M           |
|          |                     | .GICLEUR DE STARTER        |          |                   |
| 22       | 676-14943-30        | .JET, NEEDLE               | 2        | UR 40-#1,3        |
|          | 63D-14943-81        | .GICLEUR DE STARTER        | 1        | UR 40-#2          |
|          | 676-14943-32        | .JET, MAIN (#115)          | 3        | UR 50-M           |
|          |                     | .GICLEUR, PRINCIPAL (#115) |          |                   |
| 23       | 676-14966-00        | .JET, MAIN (#118)          | 3        |                   |
|          |                     | .GICLEUR, PRINCIPAL (#118) |          |                   |
| 24       | 6H4-14948-11        | .JET, MAIN (#125)          | 3        |                   |
|          | 62X-14948-12        | .GICLEUR, PRINCIPAL (#125) | 3        |                   |
| 25       | 679-14555-00        | .CAP                       | 3        |                   |
| 26       | 692-14923-00        | .CAPUCHON                  | 3        |                   |
| 27       | 6H4-14590-00        | .JET (#60)                 | 3        | UR 40             |
| 28       | 93210-04228         | .GICLEUR (#60)             | 3        | UR 50             |
| 29       | 6H3-24452-10        | .JET (#62)                 | 1        | E                 |
| 30       | 6H4-14147-00        | .GICLEUR (#62)             | 3        |                   |
| 31       | 6H4-14567-00        | .SPRING                    | 4        | E                 |
| 32       | 6H3-14137-00        | .RESSORT                   | 2        | E                 |
| 33       | 6H3-14349-00        | .SCREW, PILOT              | 1        | E                 |
| 34       | 63D-14380-00        | .VIS, RALENTI              | 1        | E                 |
| 35       | 98580-04010         | .NEEDLE VALVE ASSY         | 2        | E                 |
| 36       | 95380-03600         | .POINTEAU                  | 2        | E                 |
| 37       | 98980-03006         | .O-RING                    | 2        | E                 |
| 38       | 6L5-24421-00        | .JOINT TORIQUE             | 2        | E                 |
| 39       | 6H4-24413-00        | .COVER                     | 1        | E                 |
| 40       | 6H4-24486-00        | .COUVERCLE                 | 1        | E                 |
| 41       | 6H3-24411-10        | .O-RING                    | 1        | E                 |
| 42       | 6H3-24434-10        | .JOINT TORIQUE             | 2        | E                 |
| 43       | 97013-06012         | .SCREW                     | 1        | E                 |
|          |                     | .VIS                       |          |                   |
|          |                     | .CLIP                      |          |                   |
|          |                     | .JONC                      |          |                   |
|          |                     | .PIPE                      |          |                   |
|          |                     | .DURITE                    |          |                   |
|          |                     | .PRIME STARTER ASSY        |          |                   |
|          |                     | .DEMARREUR D'AMARCAGE ENS. |          |                   |
|          |                     | .SCREW, PAN HEAD           |          |                   |
|          |                     | .NUT                       |          |                   |
|          |                     | .ECROU                     |          |                   |
|          |                     | .SCREW, BIND               |          |                   |
|          |                     | .VIS                       |          |                   |
|          |                     | .VALVE, CHECK              |          |                   |
|          |                     | .SOUPAPE, RETENUE          |          |                   |
|          |                     | .BODY 2                    |          |                   |
|          |                     | .CORPS 2                   |          |                   |
|          |                     | .O-RING                    |          |                   |
|          |                     | .JOINT TORIQUE             |          |                   |
|          |                     | .DIAPHRAGM                 |          |                   |
|          |                     | .DIAPHRAGME                |          |                   |
|          |                     | .GASKET, BODY              |          |                   |
|          |                     | .JOINT, CORPS              |          |                   |
|          |                     | .BOLT                      |          |                   |
|          |                     | .BOULON                    |          |                   |

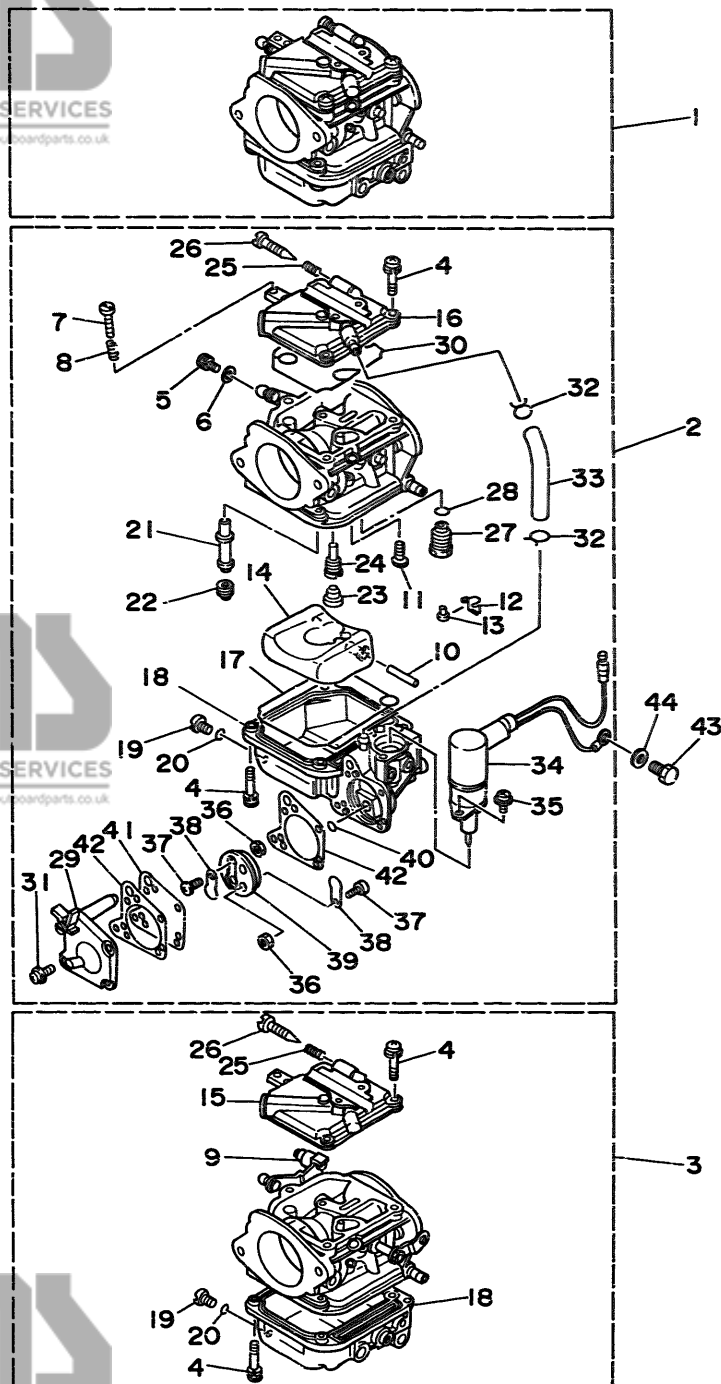


FIG. 4 CARBURETOR

CARBURATEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------|----------|-------------------|
| 44       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE | 1 E      |                   |

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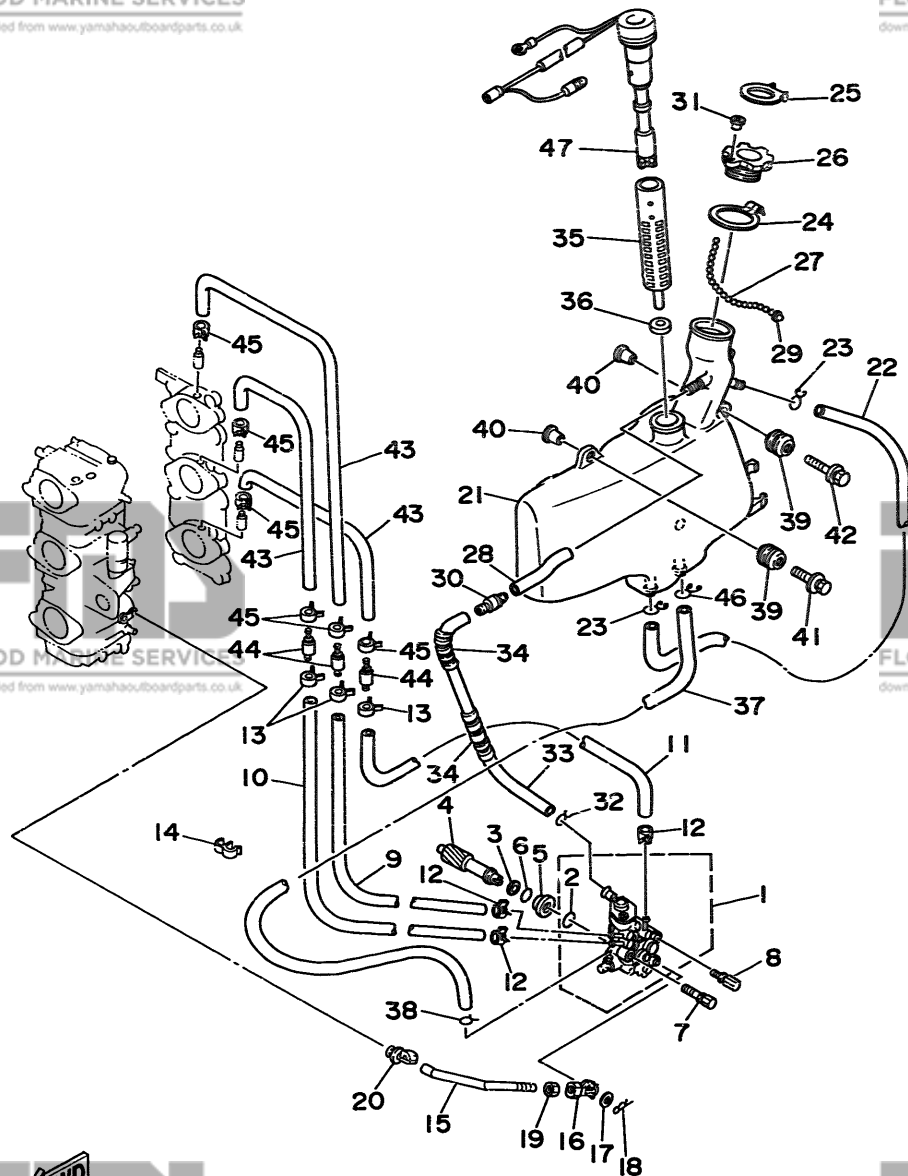


FIG. 5 OIL PUMP 1 (MANUAL START) POMPE A HUILE 1 (DEMARRAGE MANUEL)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|----------|-------------------|
| 1        | 63D-13200-00        | OIL INJECTION PUMP ASSY<br>VIEUX                   | 1        |                   |
| 2        | 93210-19MA7         | O-RING                                             | 1        |                   |
| 3        | 90201-08M93         | JOINT TORIQUE                                      | 1        |                   |
| 4        | 6H4-11537-01        | WASHER, PLATE<br>RONDELLE, PLATE                   | 1        |                   |
| 5        | 6H1-13117-01        | GEAR, DRIVEN<br>PIGNON SECONDAIRE                  | 1        |                   |
| 6        | 93210-13595         | COLLAR, DISTANCE<br>ENTRETOISE                     | 1        |                   |
| 7        | 90109-06M39         | O-RING                                             | 1        |                   |
| 8        | 90109-06M40         | JOINT TORIQUE                                      | 1        |                   |
| 9        | 90445-07M44         | BOLT                                               | 1        |                   |
| 10       | 90445-07M23         | BOULON                                             | 1        |                   |
| 11       | 90445-07MA6         | BOLT                                               | 1        |                   |
| 12       | 90468-07M02         | BOULON                                             | 1        |                   |
| 13       | 90468-07M02         | HOSE                                               | 1        |                   |
| 14       | 90464-07M20         | DURITE                                             | 1        |                   |
| 15       | 6H4-41241-01        | HOSE                                               | 1        |                   |
| 16       | 6H1-41237-00        | DURITE                                             | 1        |                   |
| 17       | 90202-05088         | CLIP                                               | 3        |                   |
| 18       | 90468-05M03         | JONC                                               | 3        |                   |
| 19       | 95380-05600         | CLIP                                               | 1        |                   |
| 20       | 6R5-41237-00        | JONC                                               | 1        |                   |
| 21       | 63D-21707-10        | CLAMP                                              | 1        |                   |
| 22       | 90445-11M15         | BRIDE                                              | 1        |                   |
| 23       | 90467-11M08         | ROD, LINK<br>BIELLE                                | 1        |                   |
| 24       | 63D-2175R-00        | JOINT, LINK<br>RACCORD                             | 1        |                   |
| 25       | 63D-2176M-00        | WASHER, PLATE<br>RONDELLE, PLATE                   | 1        |                   |
| 26       | 6H4-21770-00        | CLIP                                               | 1        |                   |
| 27       | 6H4-24633-00        | JONC                                               | 1        |                   |
| 28       | 90445-11M23         | NUT                                                | 1        |                   |
|          |                     | ECROU                                              | 1        |                   |
|          |                     | JOINT, LINK<br>RACCORD                             | 1        |                   |
|          |                     | OIL TANK COMP.<br>RESERVOIR A PETROLE COMP.        | 1        |                   |
|          |                     | HOSE                                               | 1        |                   |
|          |                     | DURITE                                             | 1        |                   |
|          |                     | CLIP                                               | 2        |                   |
|          |                     | JONC                                               | 1        |                   |
|          |                     | HOOK, BAND<br>CROCHET, BANDE                       | 1        |                   |
|          |                     | HOOK<br>CROCHET                                    | 1        |                   |
|          |                     | OIL TANK CAP ASSY<br>CABOCHON DE RESERVOIR A HUILE | 1        |                   |
|          |                     | CHAIN, BALL<br>CHANE DE BALLE                      | 1        |                   |
|          |                     | HOSE                                               | 1        |                   |
|          |                     | DURITE                                             | 1        |                   |

FIG. 5 OIL PUMP 1 (MANUAL START) POMPE A HUILE 1 (DEMARRAGE MANUEL)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------|----------|-------------------|
| 29       | 6H4-21757-00        | WASHER, SPECIAL 1<br>RONDELLE, SPECIALE 1            | 1        |                   |
| 30       | 63D-21744-00        | BREATHER<br>RENIFLARD                                | 1        |                   |
| 31       | 6H4-24634-00        | HOOK, CHAIN BALL<br>CROCHET-CHAINE A BILLE           | 1        |                   |
| 32       | 90467-10M04         | CLIP<br>JONC                                         | 1        |                   |
| 33       | 90445-11M15         | HOSE<br>DURITE                                       | 1        |                   |
| 34       | 90446-10M01         | HOSE<br>DURITE                                       | 2        |                   |
| 35       | 6J8-13411-00        | STRAINER, OIL<br>FILTRE, HUILE                       | 1        |                   |
| 36       | 6J8-13414-00        | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE | 1        |                   |
| 37       | 6L2-13416-00        | PIPE, OIL 1<br>DURITE A HUILE                        | 1        |                   |
| 38       | 90467-08004         | CLIP<br>JONC                                         | 1        |                   |
| 39       | 6A0-82317-00        | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 3        |                   |
| 40       | 624-42542-00        | PIPE<br>TUYAU                                        | 3        |                   |
| 41       | 90119-06M65         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 2        |                   |
| 42       | 90119-06M67         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE           | 1        |                   |
| 43       | 90445-07M87         | HOSE<br>DURITE                                       | 3        |                   |
| 44       | 6E9-13183-70        | VALVE, CHECK<br>CLAPET ANTI RETOUR                   | 3        |                   |
| 45       | 90468-07M02         | CLIP<br>JONC                                         | 6        |                   |
| 46       | 90467-11M08         | CLIP<br>JONC                                         | 1        |                   |
| 47       | 63D-85720-10        | OIL LEVEL GAUGE ASSY<br>JAUGE A HUILE CPLT           | 1        |                   |

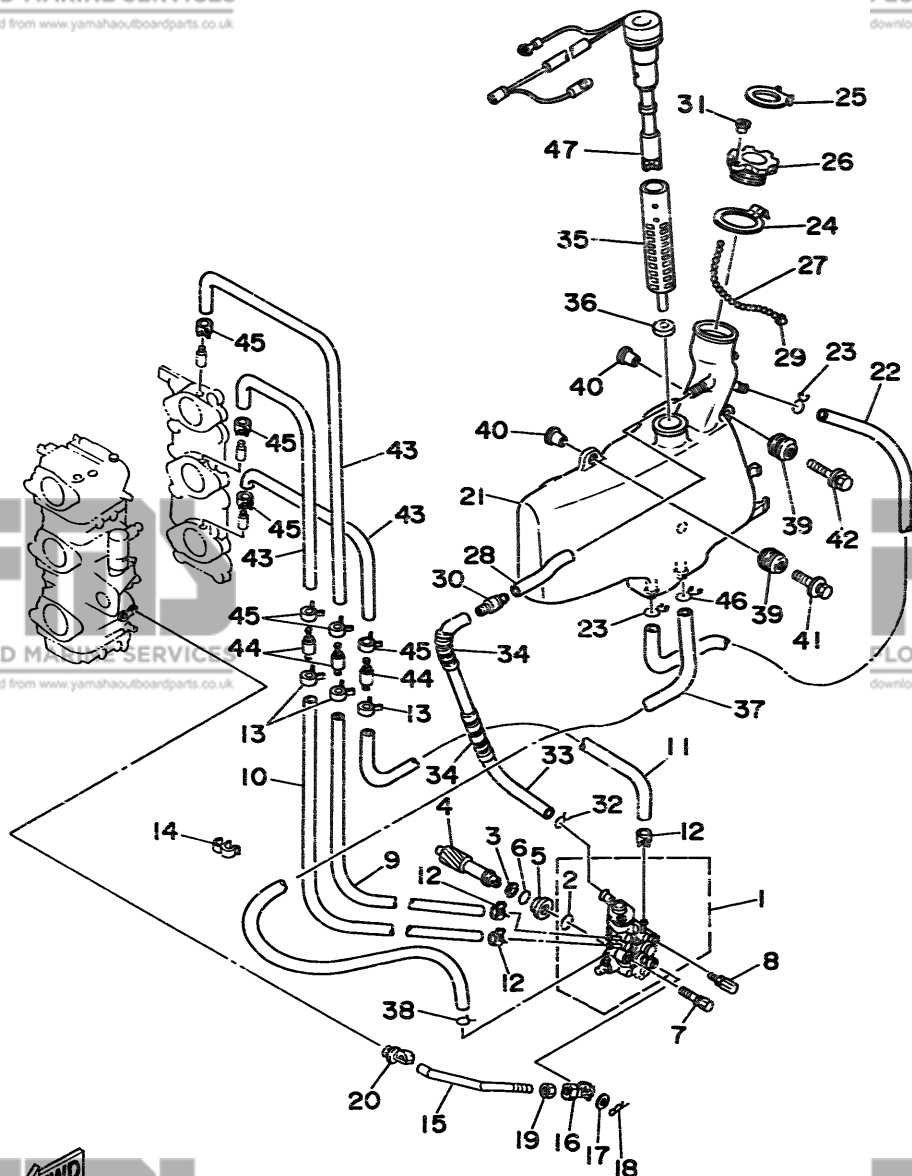
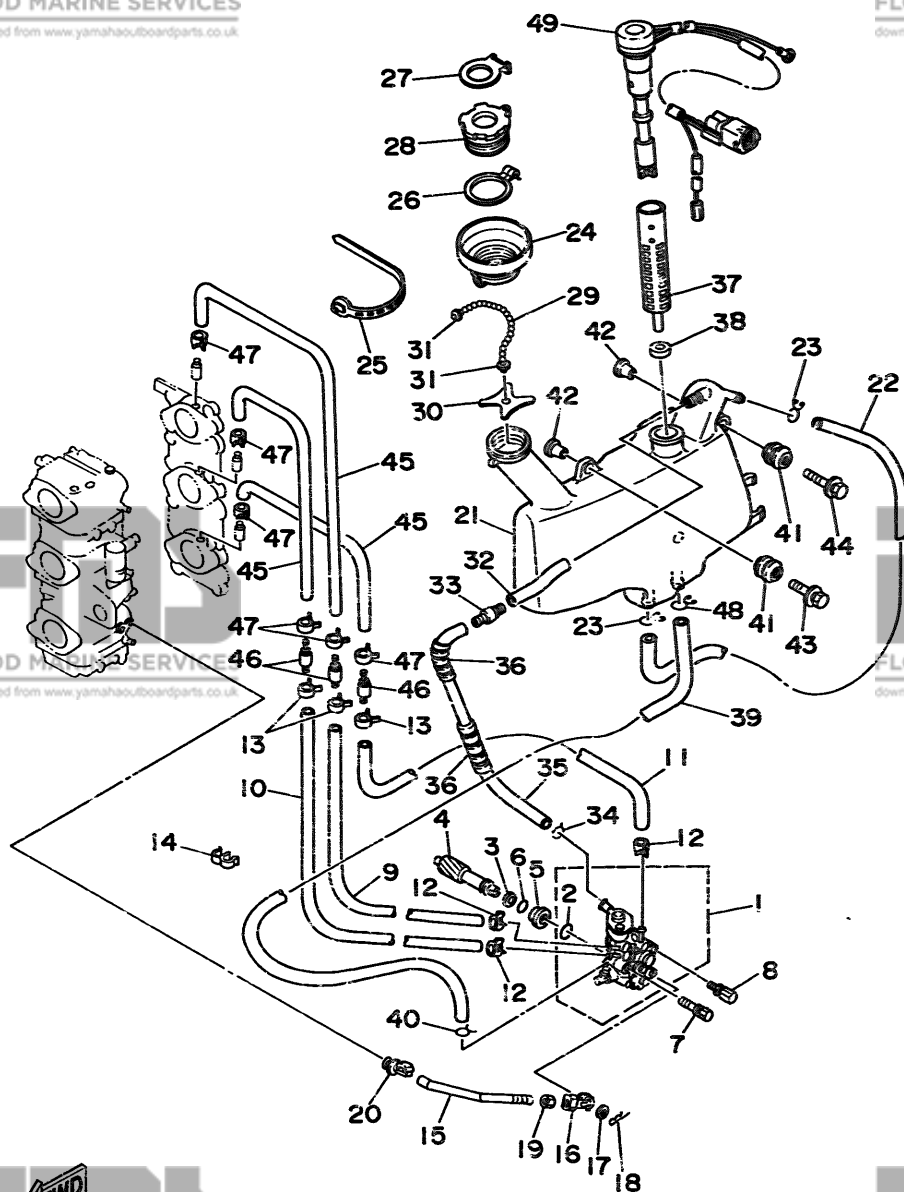


FIG. 6 OIL PUMP 2 (ELECTRIC START) POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE)



| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|----------|-------------------|
| 1        | 63D-13200-00        | OIL INJECTION PUMP ASSY<br>VIEUX                   | 1        |                   |
| 2        | 93210-19MA7         | O-RING                                             | 1        |                   |
| 3        | 90201-08M93         | WASHER, PLATE<br>RONDELLE, PLATE                   | 1        |                   |
| 4        | 6H4-11537-01        | GEAR, DRIVEN<br>PIGNON SECONDAIRE                  | 1        |                   |
| 5        | 6H1-13117-01        | COLLAR, DISTANCE<br>ENTRETOISE                     | 1        |                   |
| 6        | 93210-13595         | O-RING                                             | 1        |                   |
| 7        | 90109-06M39         | JOINT TORIQUE<br>BOULON                            | 1        |                   |
| 8        | 90109-06M40         | BOLT                                               | 1        |                   |
| 9        | 90445-07M44         | HOSE<br>DURITE                                     | 1        |                   |
| 10       | 90445-07M23         | HOSE<br>DURITE                                     | 1        |                   |
| 11       | 90445-07MA6         | HOSE<br>DURITE                                     | 1        |                   |
| 12       | 90468-07M02         | CLIP<br>JONC                                       | 3        |                   |
| 13       | 90468-07M02         | CLIP<br>JONC                                       | 3        |                   |
| 14       | 90464-G7M20         | CLAMP<br>BRIDE                                     | 1        |                   |
| 15       | 6H4-41241-01        | ROD, LINK<br>BIELLE                                | 1        |                   |
| 16       | 6H1-41237-00        | JOINT, LINK<br>RACCORD                             | 1        |                   |
| 17       | 90202-05088         | WASHER, PLATE<br>RONDELLE, PLATE                   | 1        |                   |
| 18       | 90468-05M03         | CLIP<br>JONC                                       | 1        |                   |
| 19       | 95380-05600         | NUT<br>ECROU                                       | 1        |                   |
| 20       | 6R5-41237-00        | JOINT, LINK<br>RACCORD                             | 1        |                   |
| 21       | 63D-21707-00        | OIL TANK COMP.<br>RESERVOIR A PETROLE COMP.        | 1        |                   |
| 22       | 90445-11M15         | HOSE<br>DURITE                                     | 1        |                   |
| 23       | 90467-11M08         | CLIP<br>JONC                                       | 2        |                   |
| 24       | 6H4-21752-00        | TUBE, FILLER 1<br>DURITE                           | 1        |                   |
| 25       | 90465-13M36         | CLAMP<br>BRIDE                                     | 1        |                   |
| 26       | 63D-2175R-00        | HOOK, BAND<br>CROCHET, BANDE                       | 1        |                   |
| 27       | 63D-2176M-00        | HOOK<br>CROCHET                                    | 1        |                   |
| 28       | 6H4-21770-00        | OIL TANK CAP ASSY<br>CABOCHON DE RESERVOIR A HUILE | 1        |                   |

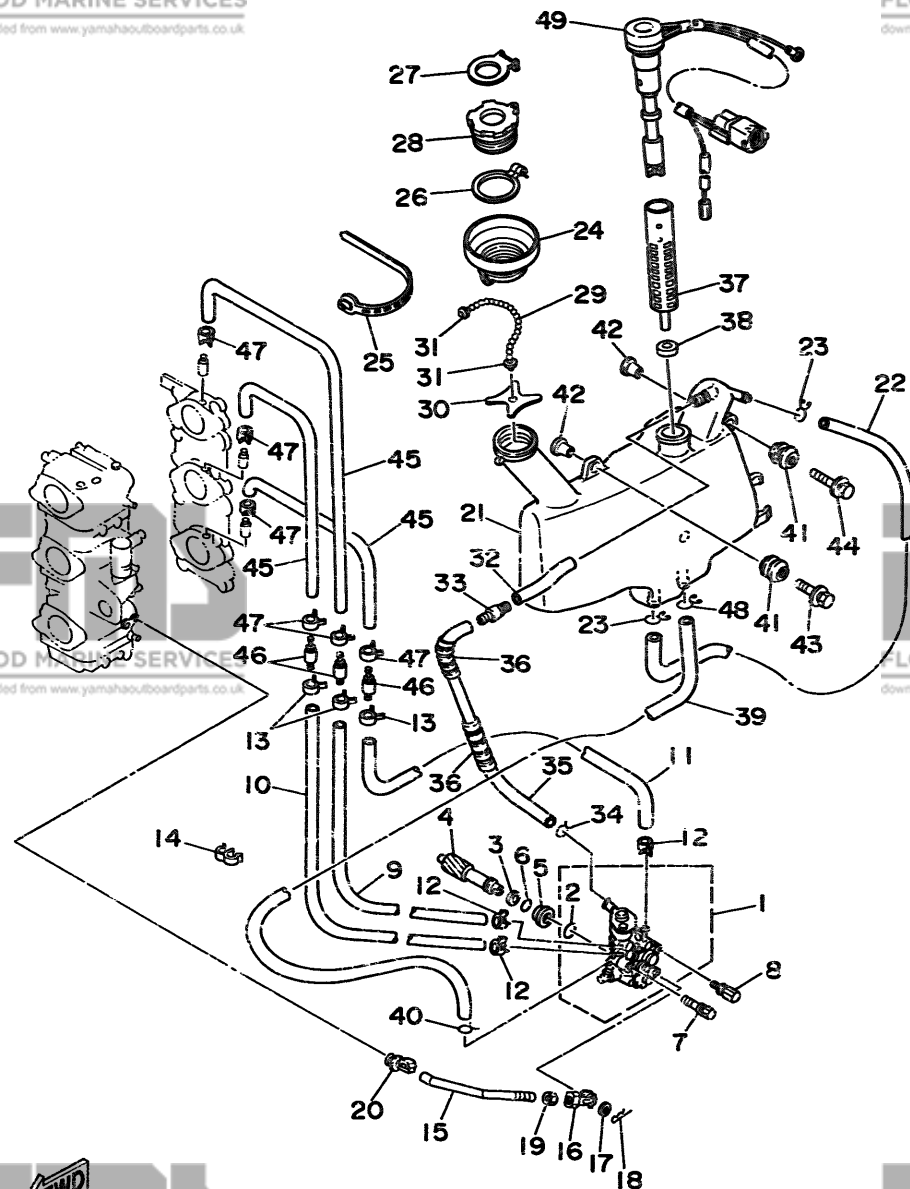
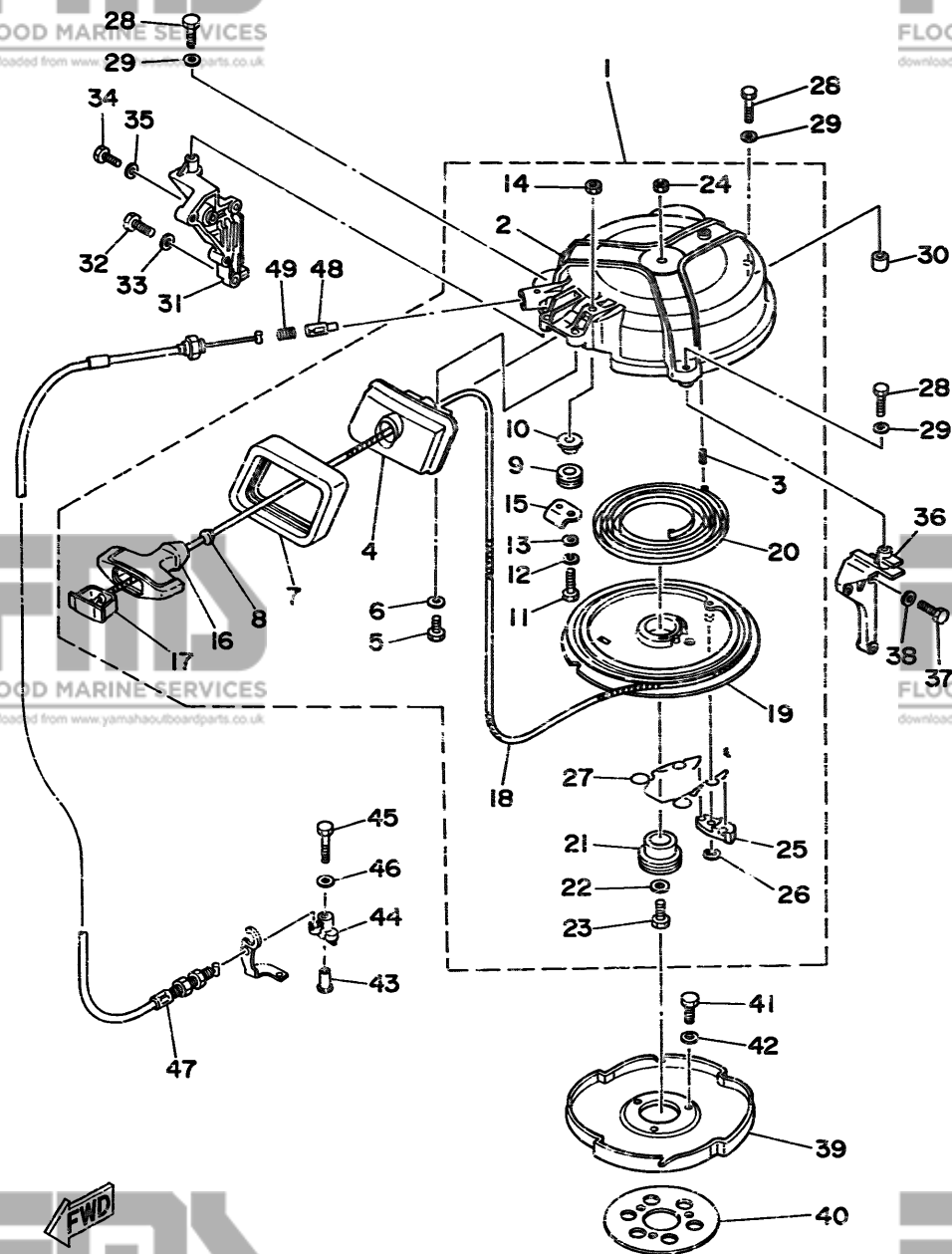


FIG. 6 OIL PUMP 2 (ELECTRIC START) POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                           | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|----------|-------------------|
| 29       | 6H5-24633-00        | CHAIN, BALL CHANE DE BALLE                        | 1        |                   |
| 30       | 6J8-21758-00        | WASHER, SPECIAL 2 RONDELLE, SPECIALE 2            | 1        |                   |
| 31       | 6H1-21757-00        | WASHER, SPECIAL 1 RONDELLE, SPECIALE 1            | 2        |                   |
| 32       | 90445-11M23         | HOSE DURITE                                       | 1        |                   |
| 33       | 63D-21744-00        | BREATHER RENIFLARD                                | 1        |                   |
| 34       | 90467-10M04         | CLIP JONC                                         | 1        |                   |
| 35       | 90445-11M15         | HOSE DURITE                                       | 1        |                   |
| 36       | 90446-10M01         | HOSE DURITE                                       | 2        |                   |
| 37       | 6J8-13411-00        | STRAINER, OIL FILTRE, HUILE                       | 1        |                   |
| 38       | 6J8-13414-00        | GASKET, STRAINER COVER                            | 1        |                   |
| 39       | 6L2-13416-00        | JOINT, COUVERCLE DE FILTRE PIPE, OIL 1            | 1        |                   |
| 40       | 90467-08004         | DURITE A HUILE CLIP JONC                          | 1        |                   |
| 41       | 6A0-82317-00        | DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM | 3        |                   |
| 42       | 624-42542-00        | PIPE TUYAU                                        | 3        |                   |
| 43       | 90119-06M65         | BOLT, WITH WASHER BOULON, AVEC RONDELLE           | 2        |                   |
| 44       | 90119-06M67         | BOLT, WITH WASHER BOULON, AVEC RONDELLE           | 1        |                   |
| 45       | 90445-07M87         | HOSE DURITE                                       | 3        |                   |
| 46       | 6E9-13183-70        | VALVE, CHECK CLAPET ANTI RETOUR                   | 3        |                   |
| 47       | 90468-07M02         | CLIP JONC                                         | 6        |                   |
| 48       | 90467-11M08         | CLIP JONC                                         | 1        |                   |
| 49       | 63D-85720-00        | OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT           | 1        |                   |



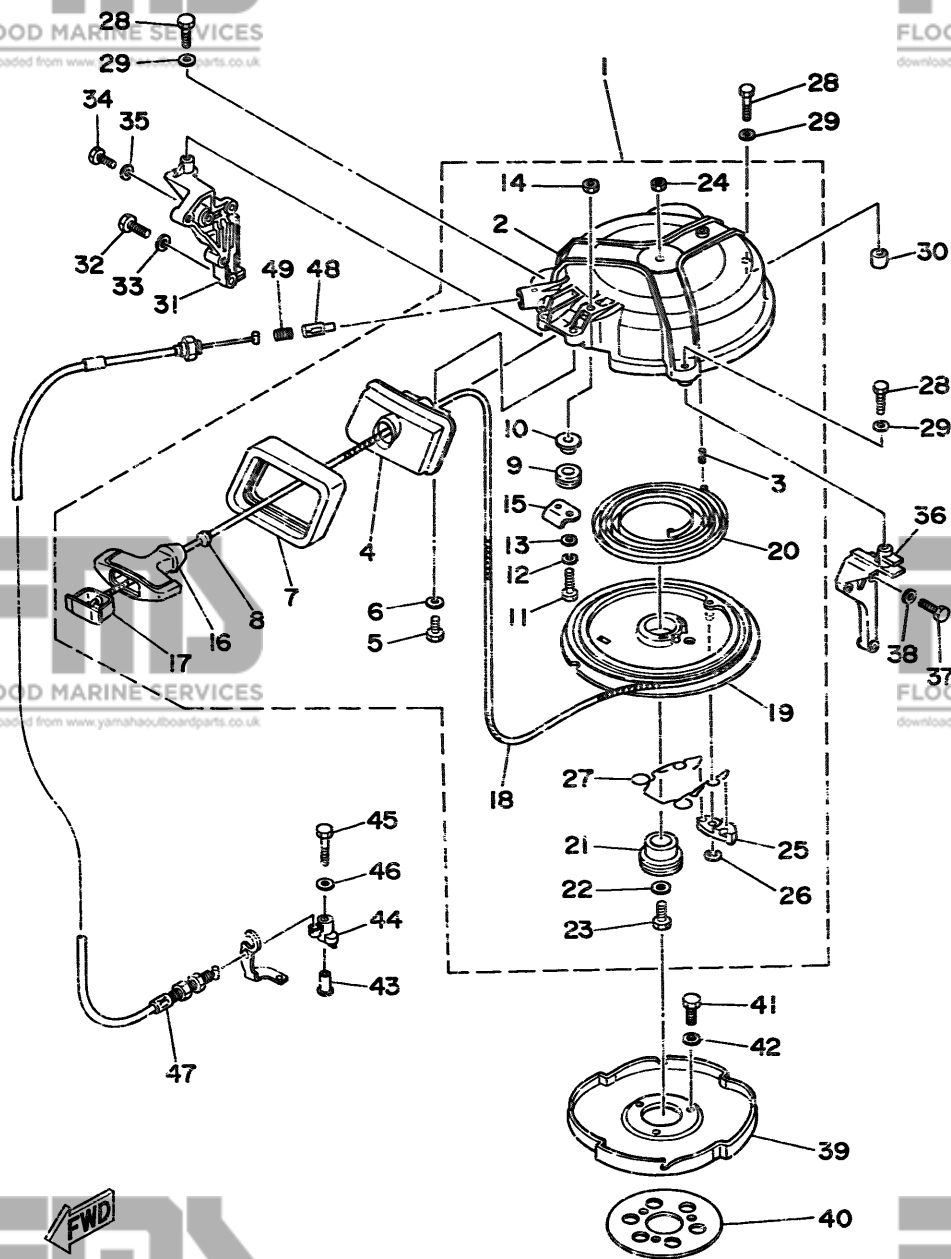
**FIG. 7 STARTER**

**DEMARREUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|----------|-------------------|
| 1        | 6H4-15710-03-4D     | STARTER ASSY<br>DEMARREUR COMPLET          | 1        |                   |
| 2        | 6H4-15711-02-94     | .CASE, STARTER<br>.CARTER DE DEMARREUR     | 1        |                   |
| 3        | 91690-40018         | .PIN, SPRING<br>.AGRAFFE                   | 1        |                   |
| 4        | 6H4-15758-00-4D     | .GUIDE, ROPE<br>.GUIDE DE CABLE            | 1        |                   |
| 5        | 97095-06016         | .BOLT<br>.BOULON                           | 2        |                   |
| 6        | 92990-06600         | .WASHER, PLATE<br>.RONDELLE, PLATE         | 2        |                   |
| 7        | 6H4-15762-00        | .SEAL, RUBBER 2<br>.JOINT CAOUTCHOUC 2     | 1        |                   |
| 8        | 6A0-15789-00        | .DAMPER<br>.AMORTISSEUR                    | 1        |                   |
| 9        | 6F5-15752-00        | .ROLLER, WIRE<br>.GALET, CABLE             | 1        |                   |
| 10       | 90387-06M69         | .COLLAR<br>.COLLERETTE                     | 1        |                   |
| 11       | 97095-06030         | .BOLT<br>.BOULON                           | 1        |                   |
| 12       | 92995-06100         | .WASHER, SPRING<br>.RONDELLE, GROWER       | 1        |                   |
| 13       | 92990-06600         | .WASHER, PLATE<br>.RONDELLE, PLATE         | 1        |                   |
| 14       | 95380-06600         | .NUT<br>.ECROU                             | 1        |                   |
| 15       | 6H4-15787-01        | .STAY<br>.SUPPORT                          | 1        |                   |
| 16       | 689-15755-01        | .HANDLE, STARTER<br>.POIGNEE, DE DEMARREUR | 1        |                   |
| 17       | 6F5-15779-02        | .COVER<br>.COUVERCLE                       | 1        |                   |
| 18       | *                   | .WIRE (L:2095MM)<br>.FIL (L:2095MM)        | 1        |                   |
| 19       | 6H4-15714-00        | .DRUM, SHEAVE<br>.TAMBOUR, POULIE          | 1        |                   |
| 20       | 90510-08002         | .SPRING, SPIRAL<br>.RESSORT, HELICOIDAL    | 1        |                   |
| 21       | 6H4-15717-01        | .SHAFT, STARTER<br>.AXE DE DEMARREUR       | 1        |                   |
| 22       | 90201-065F3         | .WASHER, PLATE<br>.RONDELLE, PLATE         | 1        |                   |
| 23       | 97095-06020         | .BOLT<br>.BOULON                           | 1        |                   |
| 24       | 95380-06600         | .NUT<br>.ECROU                             | 1        |                   |
| 25       | 676-15741-03        | .PAWL, DRIVE<br>.CLIQUET, ENTRAINEMENT     | 1        |                   |

\* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.

\* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.



63BUS-5070

FIG. 7 STARTER

DEMARREUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION   | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------|----------|-------------------|
| 26       | 93430-06M02         | .CIRCLIP                  | 1        |                   |
| 27       | 6H4-15705-00        | .CLIPS                    | 1        |                   |
| 28       | 97095-06035         | .SPRING, DRIVE PAWL       | 1        |                   |
| 29       | 92990-06600         | .RESSORT DE CLIQUET       | 1        |                   |
| 30       | 99530-19014         | BOLT                      | 3        |                   |
| 31       | 63D-15771-00-4D     | BOULON                    | 3        |                   |
| 32       | 97013-08025         | WASHER, PLATE             | 3        |                   |
| 33       | 92990-08600         | RONDELLE, PLATE           | 1        |                   |
| 34       | 97095-06020         | PIN, DOWEL                | 1        |                   |
| 35       | 92990-06600         | GOUJON, D'ASSEMBLAGE      | 1        |                   |
| 36       | 6H4-15772-02-94     | STAY 1                    | 1        |                   |
| 37       | 97095-06025         | SUPPORT 1                 | 1        |                   |
| 38       | 92990-08600         | BOLT                      | 2        |                   |
| 39       | 6H4-15723-01-94     | BOULON                    | 2        |                   |
| 40       | 6J8-81365-A0        | WASHER, PLATE             | 1        |                   |
| 41       | 97313-08020         | RONDELLE, PLATE           | 1        |                   |
| 42       | 92990-08600         | STAY 2                    | 1        |                   |
| 43       | 90387-06M66         | SUPPORT 2                 | 3        |                   |
| 44       | 63D-15746-00        | BOLT                      | 3        |                   |
| 45       | 97095-06040         | BOULON                    | 3        |                   |
| 46       | 92990-06600         | WASHER, PLATE             | 1        |                   |
| 47       | 63D-15770-00        | RONDELLE, PLATE           | 1        |                   |
| 48       | 656-15748-00        | CABLE COMP., STARTER STOP | 1        |                   |
| 49       | 90501-10227         | CABLE, BUTEE DE DEMAR     | 1        |                   |
|          |                     | PLUNGER, STARTER STOP     | 1        |                   |
|          |                     | PLONGEUR, BOUTE DE DEMAR  | 1        |                   |
|          |                     | SPRING, COMPRESSION       | 1        |                   |
|          |                     | RESSORT, COMPRESSION      | 1        |                   |



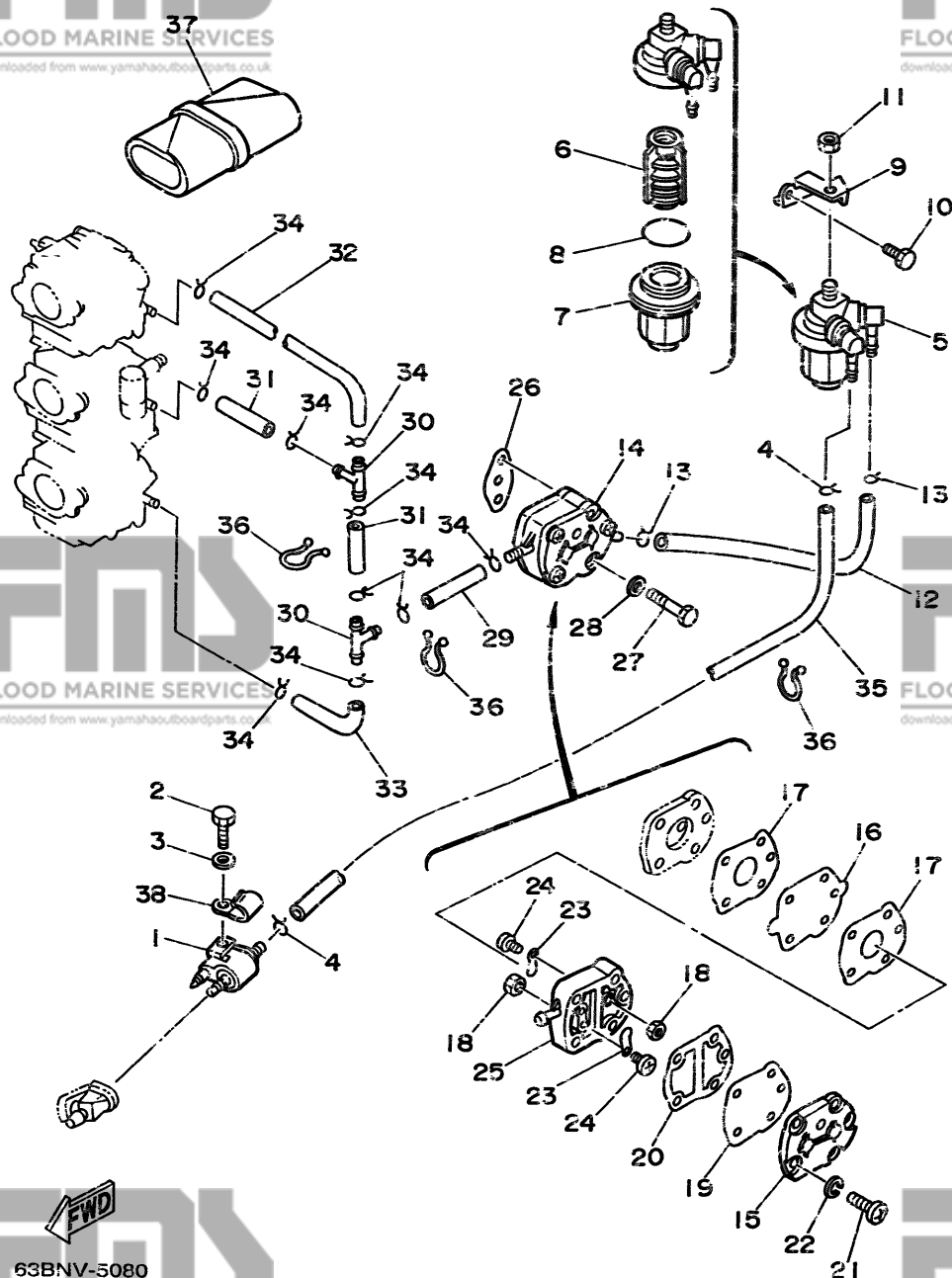
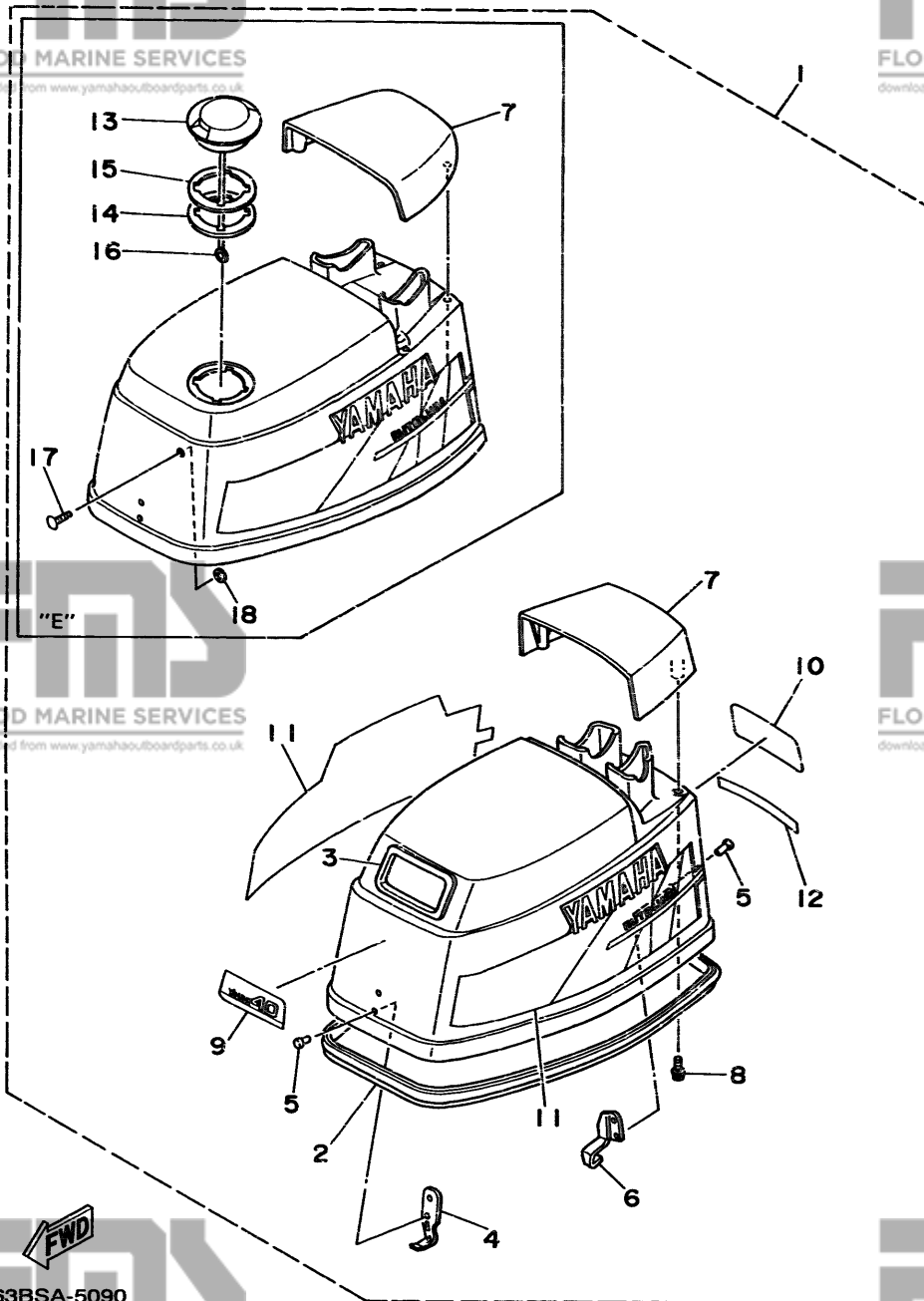


FIG. 8 FUEL

CARBURANT

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 29       | 90445-09063         | HOSE                    | 1        |                   |
| 30       | 688-24378-00        | PIPE, JOINT 4           | 2        |                   |
| 31       | 90445-09057         | DURITE                  | 2        |                   |
| 32       | 6H4-24313-00        | PIPE 3                  | 1        |                   |
| 33       | 6H4-24312-00        | PIPE 2                  | 1        |                   |
| 34       | 90467-08004         | CLIP                    | 10       |                   |
| 35       | 6H4-24311-00        | PIPE, FUEL 1            | 1        |                   |
| 36       | 90464-16039         | CLAMP                   | 3        |                   |
| 37       | 656-W2810-02        | TOOL KIT                | 1        |                   |
| 38       | 90465-08028         | CLAMP                   | 1        | UR                |



63BSA-5090

FIG. 9 TOP COWLING

CAPOT SUPERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                   | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------|----------|-------------------|
| 1        | 6H4-42610-61-4D     | TOP COWLING ASSY CAPOT (ENS.)             | 1        | UR 40VMH0/RO      |
|          | 6H4-42610-A5-4D     | TOP COWLING ASSY CAPOT (ENS.)             | 1        | UR 40VE0/ETO      |
|          | 6H5-42610-61-4D     | TOP COWLING ASSY CAPOT (ENS.)             | 1        | UR 50H            |
| 2        | 6H4-42615-00        | .SEAL .JOINT                              | 1        |                   |
| 3        | 6H4-15761-00        | .SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1       | 1        | M                 |
| 4        | 6H4-42651-00        | .HOOK .CROCHET                            | 1        |                   |
| 5        | 90266-04M01         | .RIVET .RIVET                             | 4        |                   |
| 6        | 6H4-42652-00        | .HOOK .CROCHET                            | 1        |                   |
| 7        | 6H4-42613-00-4D     | .MOLDING, AIR DUCT .MANCHON A AIR         | 1        | UR M              |
|          | 6H4-42613-10-4D     | .MOLDING, AIR DUCT .MANCHON A AIR         | 1        | UR E              |
| 8        | 90119-06M99         | .BOLT, WITH WASHER .BOULON, AVEC RONDELLE | 4        |                   |
| 9        | 63D-42677-10        | .GRAPHIC, FRONT .ADHESIF, AVANT           | 1        | UR 40             |
|          | 62X-42677-10        | .GRAPHIC, FRONT .ADHESIF, AVANT           | 1        | UR 50             |
| 10       | 63D-42673-10        | .GRAPHIC, REAR .ADHESIF, ARRIERE          | 1        | UR 40             |
|          | 62X-42678-10        | .GRAPHIC, REAR .ADHESIF, ARRIERE          | 1        | UR 50             |
| 11       | 6H4-W0070-A2        | .GRAPHIC SET .JEU DIEMBLEMES              | 1        |                   |
| 12       | 6H4-4267A-60        | .GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2      | 1        |                   |
| 13       | 63D-2177H-00        | .DISK CAP 2 .BOUCHON DE DISQUE 2          | 1        | E                 |
| 14       | 6H3-21732-00        | .SEAL 1 .JOINT 1                          | 1        | E                 |
| 15       | 6H3-21735-00        | .SEAL 2 .JOINT 2                          | 1        | E                 |
| 16       | 6H1-42694-00        | .BAND .COLLIER                            | 1        | E                 |
| 17       | 90338-05M03         | .PLUG .PLOT                               | 1        | E                 |
| 18       | 90183-05M06         | .NUT, SPRING .ECROU, RESSORT              | 1        | E                 |

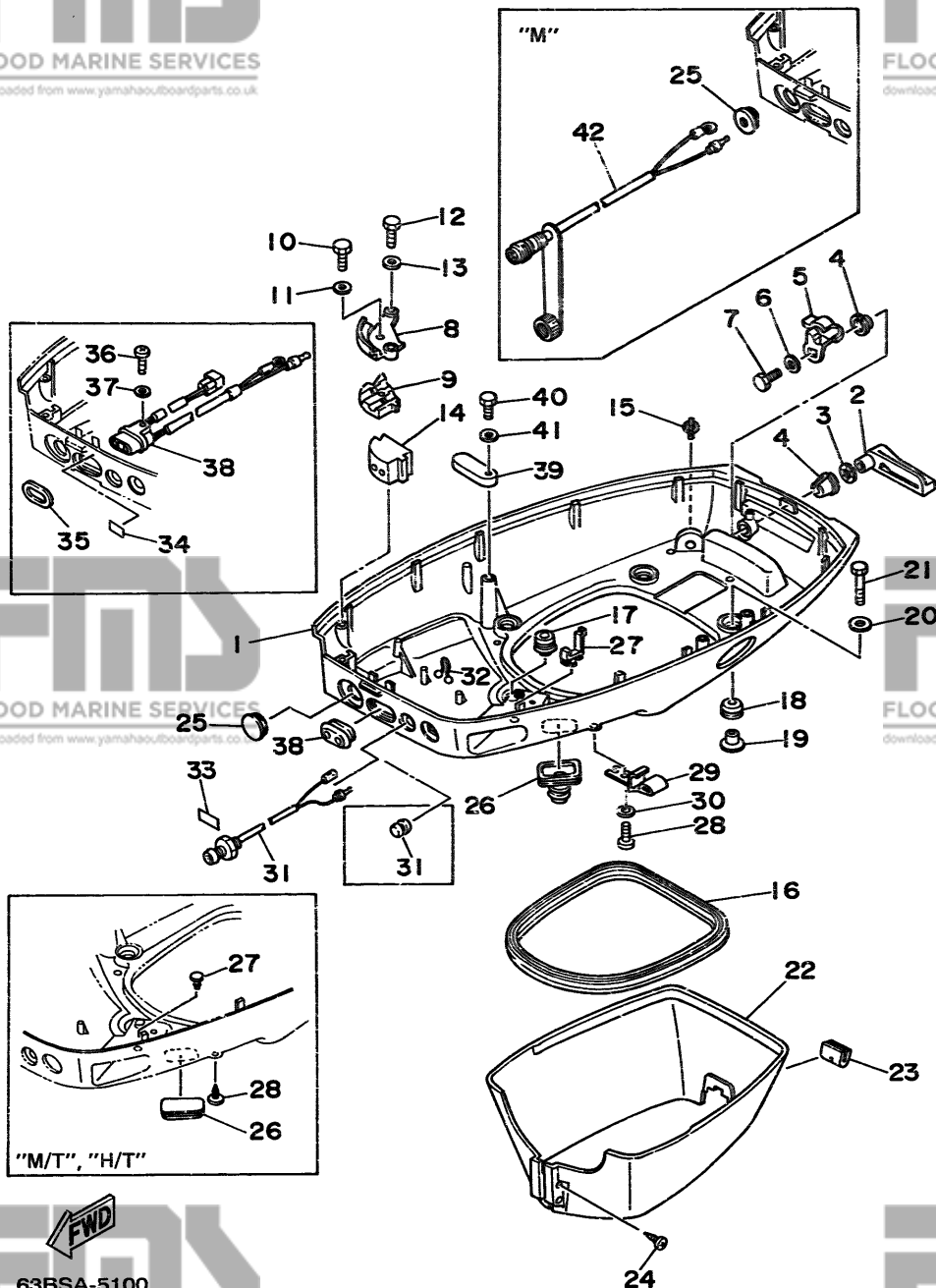


FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION              | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------|----------|-------------------|
| 1        | 6H4-42711-06-4D     | COWLING, BOTTOM CUVETTE              | 1 UR     |                   |
|          | 6H4-42711-24-4D     | COWLING, BOTTOM CUVETTE              | 1 UR PTT |                   |
| 2        | 6H4-42815-00        | LEVER, CLAMP LEVIER, PRESSE          | 1        |                   |
| 3        | 90206-12052         | WASHER, WAVE RONDELLE, ONDULEE       | 1        |                   |
| 4        | 90386-12069         | BUSH DOUILLE                         | 2        |                   |
| 5        | 6H4-42816-00        | LEVER, CLAMP LEVIER, PRESSE          | 1        |                   |
| 6        | 90201-06M02         | WASHER, PLATE RONDELLE, PLATE        | 1        |                   |
| 7        | 97313-06010         | BOLT BOULON                          | 1        |                   |
| 8        | 6H4-48531-10-94     | BRACKET, REMOTE CONTROL 1            | 1        |                   |
| 9        | 6H4-48532-10-94     | ETRIER 1, COMMANDE A DISTANCE        | 1        |                   |
| 10       | 97095-05016         | BRACKET, REMOTE CONTROL 2            | 1        |                   |
|          |                     | ETRIER 2, COMMANDE A DISTANCE        |          |                   |
| 11       | 97095-05016         | BOLT BOULON                          | 1        |                   |
| 12       | 92990-05600         | WASHER, PLATE RONDELLE, PLATE        | 1        |                   |
| 13       | 97095-06020         | BOLT BOULON                          | 2        |                   |
| 14       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE        | 2        |                   |
| 15       | 6H4-42724-20        | GROMMET PASSE-FIL                    | 1 UR     |                   |
|          | 6H4-42724-00        | GROMMET PASSE-FIL                    | 1 UR M   |                   |
| 16       | 6E5-44391-00        | NIPPLE, HOSE RACCORD D'ESSENCE       | 1        |                   |
| 17       | 6H4-42716-00        | RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1 | 1        |                   |
| 18       | 6E5-42724-00        | GROMMET PASSE-FIL                    | 1        |                   |
| 19       | 90480-09M21         | GROMMET PASSE-FIL                    | 4        |                   |
| 20       | 90387-06M41         | COLLAR COLLERETTE                    | 4        |                   |
| 21       | 90201-06416         | WASHER, PLATE RONDELLE, PLATE        | 4        |                   |
| 22       | 97095-06030         | BOLT BOULON                          | 4        |                   |
| 23       | 63D-42741-00-4D     | APRON CAPOT LATERAL                  | 1        |                   |
| 24       | 63D-42717-00        | RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2 | 1        |                   |
| 25       | 97780-60525         | SCREW, TAPPING VIS, TETE BOMBEE      | 2        |                   |
|          | 676-42726-00        | GROMMET PASSE-FIL                    | 1 UR     |                   |
|          | 6H4-42726-40        | GROMMET PASSE-FIL                    | 1 UR M   |                   |

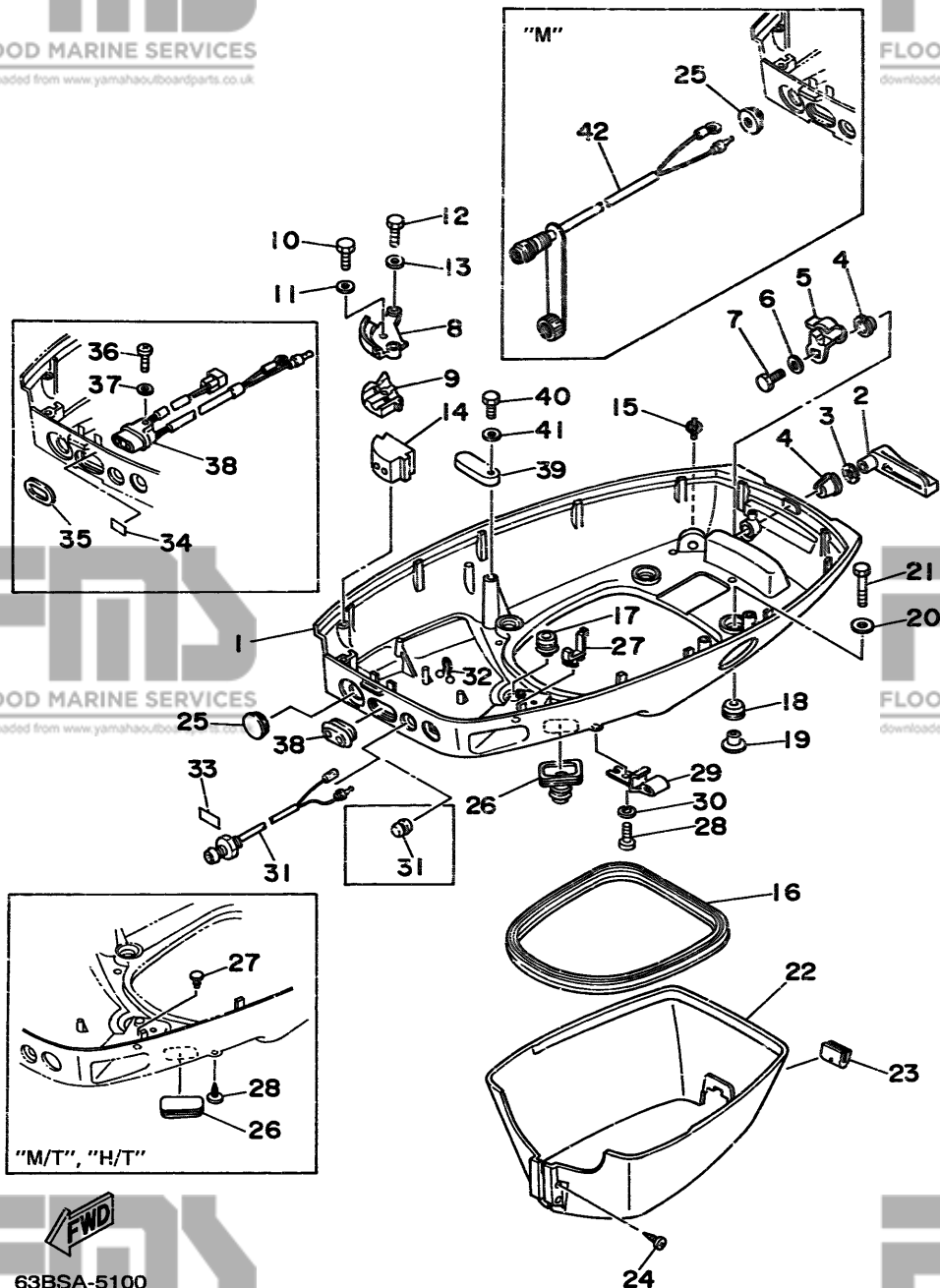
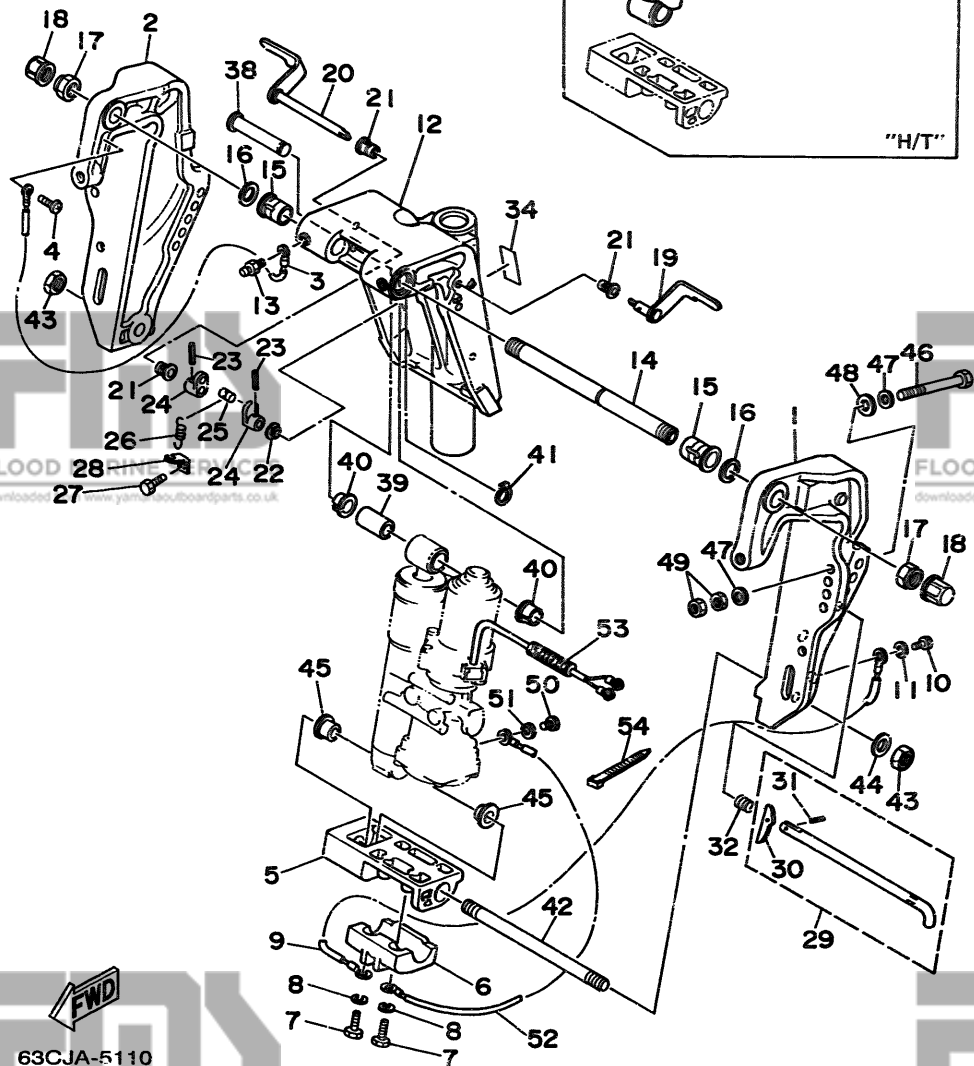


FIG. 10 BOTTOM COWLING

CAPOT INFERIEUR

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------|----------|-------------------|
| 26       | 688-42726-10        | GROMMET                     | 1        | UR PTT            |
|          | 6H4-42726-00        | PASSE-FIL                   | 1        | UR M/T,H/T        |
| 27       | 90464-15M08         | GROMMET                     | 1        | UR PTT            |
|          | 703-82119-00        | PASSE-FIL                   | 1        | UR M/T,H/T        |
| 28       | 90157-06M01         | CLAMP                       | 1        | UR PTT            |
|          | 90338-05M03         | BRIDE                       | 1        | UR M/T,H/T        |
| 29       | 6E5-24367-01        | COVER, LEAD WIRE            | 1        | PTT               |
| 30       | 92990-06600         | GARNITURE, FIL              | 1        | PTT               |
| 31       | 6H4-42725-00        | SCREW, PAN HEAD             | 1        | UR                |
|          | 6J8-85410-00        | VIS, TETE TRONCONIQUE       | 1        | UR                |
| 32       | 90465-18147         | PLUG                        | 1        | UR                |
| 33       | 6H4-85415-10        | PLOT                        | 1        | UR                |
| 34       | 63D-84342-00        | CLAMP, FUEL PIPE 2          | 1        | UR                |
| 35       | 6H4-83589-00        | COLLIER DE DURITE A ESSENCE | 1        | UR                |
| 36       | 97880-06014         | WASHER, PLATE               | 1        | UR                |
| 37       | 92990-06600         | RONDELLE, PLATE             | 1        | UR                |
| 38       | 63D-84301-00        | GROMMET                     | 1        | UR                |
| 39       | 6E5-82588-00        | PASSE-FIL                   | 1        | UR                |
| 40       | 97095-06020         | EMERGENCY SIGNAL LIGHT ASSY | 1        | UR                |
| 41       | 92990-06600         | FEU DE DETRESSE             | 1        | UR                |
| 42       | 6F5-84340-00        | CLAMP                       | 1        | UR                |
|          |                     | BRIDE                       | 1        | UR                |
|          |                     | MARK, SIGNAL LAMP           | 1        | UR                |
|          |                     | ETIQUETTE                   | 1        | UR                |
|          |                     | SEAT, EMBLEM                | 1        | UR                |
|          |                     | SIEGE, EMBLEME              | 1        | UR                |
|          |                     | GASKET                      | 1        | UR                |
|          |                     | GARNITURE                   | 1        | UR                |
|          |                     | SCREW, PAN HEAD             | 1        | UR                |
|          |                     | VIS, TETE TRONCONIQUE       | 1        | UR                |
|          |                     | WASHER, PLATE               | 1        | UR                |
|          |                     | RONDELLE, PLATE             | 1        | UR                |
|          |                     | PILOT LIGHT ASSY 1          | 1        | UR                |
|          |                     | LAMPE-TEMOIN 1              | 1        | UR                |
|          |                     | GROMMET                     | 1        | UR                |
|          |                     | PASSE-FIL                   | 1        | UR                |
|          |                     | PLATE                       | 1        | UR                |
|          |                     | PLAQUE                      | 1        | UR                |
|          |                     | BOLT                        | 1        | UR                |
|          |                     | BOULON                      | 1        | UR                |
|          |                     | WASHER, PLATE               | 1        | UR                |
|          |                     | RONDELLE, PLATE             | 1        | UR                |
|          |                     | SOCKET CORD ASSY 1          | 1        | FOR 701 REMO-CON  |
|          |                     | CORDON DE FIL CPLT          | 1        | FOR 701 REMO-CON  |



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FIG. 11 BRACKET 1 (POWER TRIM & TILT/HYDRO TILT)  
FIG. 11 SUPPORT 1 (PUISSANCE PARER ET INCLINER/RELEVAGE HYDRAULIQUE)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|----------|-------------------|
| 1        | 63D-43111-00-4D     | BRACKET, CLAMP PRESSE                          | 1        |                   |
| 2        | 63D-43112-00-4D     | BRACKET, CLAMP PRESSE                          | 1        |                   |
| 3        | 63D-82148-00        | WIRE, LEAD 4 FIL 4                             | 1        |                   |
| 4        | 97885-06008         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE          | 1        |                   |
| 5        | 63D-43128-00-4D     | SPACER, CLAMP BRACKET ENTRETOISE               | 1        |                   |
| 6        | 63D-45251-00        | ANODE ANODE                                    | 1        |                   |
| 7        | 97095-06025         | BOLT BOULON                                    | 2        |                   |
| 8        | 92995-06100         | WASHER, SPRING RONDELLE, GROWER                | 2        |                   |
| 9        | 6H1-82148-00        | WIRE, LEAD 4 FIL 4                             | 1        |                   |
| 10       | 97095-06010         | BOLT BOULON                                    | 1        |                   |
| 11       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                  | 1        |                   |
| 12       | 63D-43311-10-4D     | BRACKET, SWIVEL SUPPORT, PIVOT                 | 1        | UR LONG           |
|          | 63D-43311-00-4D     | BRACKET, SWIVEL SUPPORT, PIVOT                 | 1        | UR SHORT          |
| 13       | 93700-06M03         | NIPPLE, GREASE PION                            | 3        |                   |
| 14       | 63D-43131-00        | BOLT, CLAMP BRACKET BOULON, PRESSE             | 1        |                   |
| 15       | 90386-22M15         | BUSH DOUILLE                                   | 2        |                   |
| 16       | 90201-22428         | WASHER, PLATE RONDELLE, PLATE                  | 2        |                   |
| 17       | 90185-22M11         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT          | 2        |                   |
| 18       | 6G5-43145-00        | CAP, CLAMP BRACKET CAPUCHON, PRESSE            | 2        |                   |
| 19       | 6H5-43181-03        | LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE | 1        |                   |
| 20       | 6H5-43185-03        | LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE | 1        |                   |
| 21       | 90386-10M16         | BUSH DOUILLE                                   | 3        |                   |
| 22       | 90386-10025         | BUSH DOUILLE                                   | 1        |                   |
| 23       | 91690-30020         | PIN, SPRING AGRAFFE                            | 2        |                   |
| 24       | 6G5-43148-00        | COLLAR, DISTANCE ENTRETOISE                    | 2        |                   |
| 25       | 90249-06M19         | PIN GOUPILLE                                   | 1        |                   |
| 26       | 90506-14M24         | SPRING, TENSION RESSORT, TENSION               | 1        |                   |
| 27       | 97095-06010         | BOLT BOULON                                    | 1        |                   |

**D4**

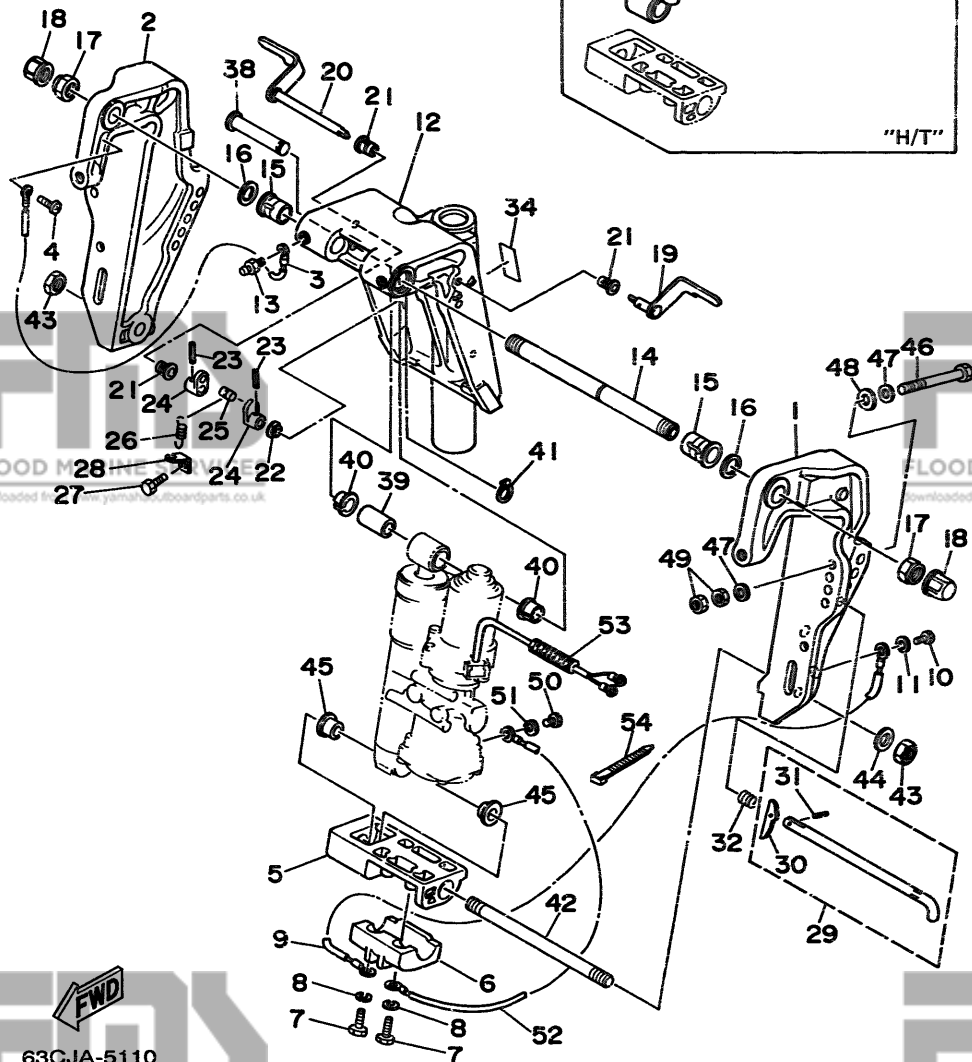


FIG. 11 BRACKET 1 (POWER TRIM & TILT/HYDRO TILT)

FIG. 11 SUPPORT 1 (PUISSANCE PARER ET INCLINER/RELEVAGE HYDRAULIQUE)

| REF. NO. | PART NO. NO. PIÈCES | DESCRIPTION DESCRIPTION                           | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------|----------|-------------------|
| 28       | 665-43144-00        | HOCK, SPRING CROCHET                              | 1        |                   |
| 29       | 688-43160-01        | TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)         | 1        |                   |
| 30       | 688-43165-00        | .PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON     | 1        |                   |
| 31       | 91690-30012         | .PIN, SPRING .AGRAFFE                             | 1        |                   |
| 32       | 90502-16M02         | SPRING, CONICAL RESSORT, CONIQUE                  | 1        |                   |
| 33       | 62X-43170-10-4D     | SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)            | 1        | LONG, H/T         |
| 34       | 63D-43691-00        | INDICATOR, TILT ETIQUETTE, RELEVAGE               | 1        | H/T               |
| 35       | 63D-43631-00        | LEVER, TILT LEVIER, INCLINAISON                   | 1        | H/T               |
| 36       | 682-43318-01        | COVER CAPUCHON                                    | 1        | H/T               |
| 37       | 97095-06010         | BOLT BOULON                                       | 1        | H/T               |
| 38       | 6E5-43126-02        | PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR | 1        |                   |
| 39       | 90386-18M92         | BUSH DOUILLE                                      | 1        |                   |
| 40       | 90386-18M35         | BUSH DOUILLE                                      | 2        |                   |
| 41       | 93410-18M02         | CIRCLIP CLIPS                                     | 1        |                   |
| 42       | 90116-18M52         | BOLT, STUD GOUJON                                 | 1        |                   |
| 43       | 90170-18M10         | NUT ECROU                                         | 2        |                   |
| 44       | 92990-18600         | WASHER RONDELLE, PLATE                            | 1        |                   |
| 45       | 90386-18M44         | BUSH DOUILLE                                      | 2        |                   |
| 46       | 90101-12M65         | BOLT BOULON                                       | 4        | AP                |
| 47       | 92995-12200         | WASHER RONDELLE                                   | 8        | AP                |
| 48       | 90201-12426         | WASHER, PLATE RONDELLE, PLATE                     | 4        | AP                |
| 49       | 95380-12600         | NUT ECROU                                         | 8        | AP                |
| 50       | 97095-06010         | BOLT BOULON                                       | 1        | PTT               |
| 51       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                     | 1        | PTT               |
| 52       | 6H1-82148-00        | WIRE, LEAD 4 FIL 4                                | 1        | PTT               |
| 53       | 90440-14M00         | PIPE DURITE                                       | 1        | PTT               |
| 54       | 90465-11M10         | CLAMP BRIDE                                       | 3        | PTT               |



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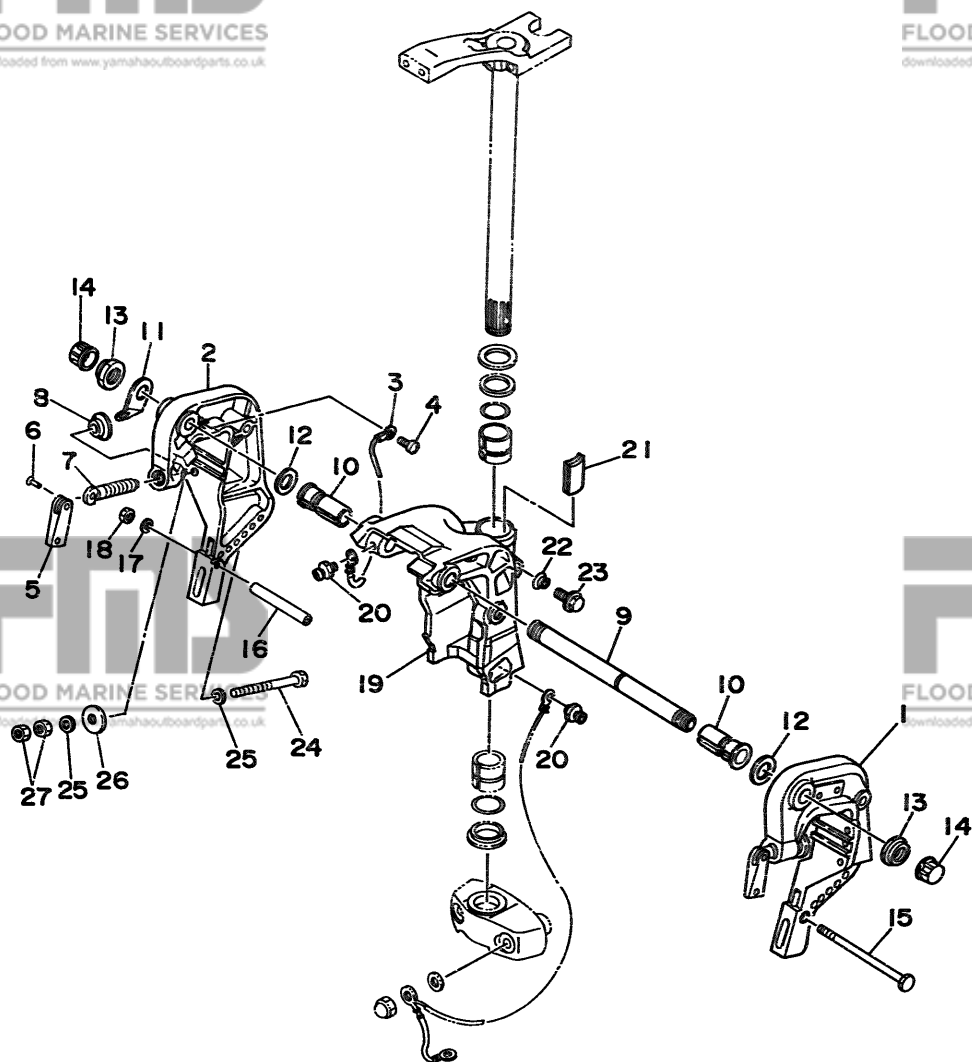


FIG. 12 BRACKET 2 (MANUAL TILT)

SUPPORT 2 (RELEVAGE MANUEL)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------|----------|-------------------|
| 1        | 6H4-43111-05-4D     | BRACKET, CLAMP PRESSE                          | 1        |                   |
| 2        | 6H4-43112-04-4D     | BRACKET, CLAMP PRESSE                          | 1        |                   |
| 3        | 6E5-82148-00        | WIRE, LEAD 4 FIL 4                             | 1        |                   |
| 4        | 97885-06008         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE          | 1        |                   |
| 5        | 616-43118-00-4D     | HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE | 2        |                   |
| 6        | 90243-04M00         | PIN GOUPILLE                                   | 2        |                   |
| 7        | 90149-14M12         | SCREW VIS                                      | 2        |                   |
| 8        | 648-43114-01        | PAD, TRANSOM CLAMP RONDELLE D'APPUI            | 2        |                   |
| 9        | 63D-43131-00        | BOLT, CLAMP BRACKET BOULON, PRESSE             | 1        |                   |
| 10       | 90386-22M69         | BUSH DOUILLE                                   | 2        |                   |
| 11       | 6J8-43113-01        | PLATE, CLAMP BRACKET PLAQUETTE, PRESSE         | 1        |                   |
| 12       | 90201-22428         | WASHER, PLATE RONDELLE, PLATE                  | 2        |                   |
| 13       | 90185-22M11         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT          | 2        |                   |
| 14       | 6G5-43145-00        | CAP, CLAMP BRACKET CAPUCHON, PRESSE            | 2        |                   |
| 15       | 90101-08339         | BOLT BOULON                                    | 1        |                   |
| 16       | 90387-08M03         | COLLAR COLLERETTE                              | 1        |                   |
| 17       | 92990-08600         | WASHER, PLATE RONDELLE, PLATE                  | 1        |                   |
| 18       | 95380-08600         | NUT ECROU                                      | 1        |                   |
| 19       | 6J8-43311-10-4D     | BRACKET, SWIVEL SUPPORT, PIVOT                 | 1        | UR LONG           |
|          | 6J8-43311-04-4D     | BRACKET, SWIVEL SUPPORT, PIVOT                 | 1        | UR SHORT          |
| 20       | 93700-06M03         | NIPPLE, GREASE PION                            | 3        |                   |
| 21       | 6J8-42528-00        | PLATE, FRICTION PLAQUE, FRICTION               | 1        |                   |
| 22       | 689-43373-01        | SEAL, DAMPER JOINT                             | 1        |                   |
| 23       | 90105-06M18         | BOLT, WASHER BASED BOULON, AVEC RONDELLE       | 1        |                   |
| 24       | 90101-10M58         | BOLT BOULON                                    | 4        | AP                |
| 25       | 92990-10600         | WASHER, PLATE RONDELLE, PLATE                  | 8        | AP                |
| 26       | 90201-12426         | WASHER, PLATE RONDELLE, PLATE                  | 4        | AP                |
| 27       | 95380-10600         | NUT ECROU                                      | 8        | AP                |

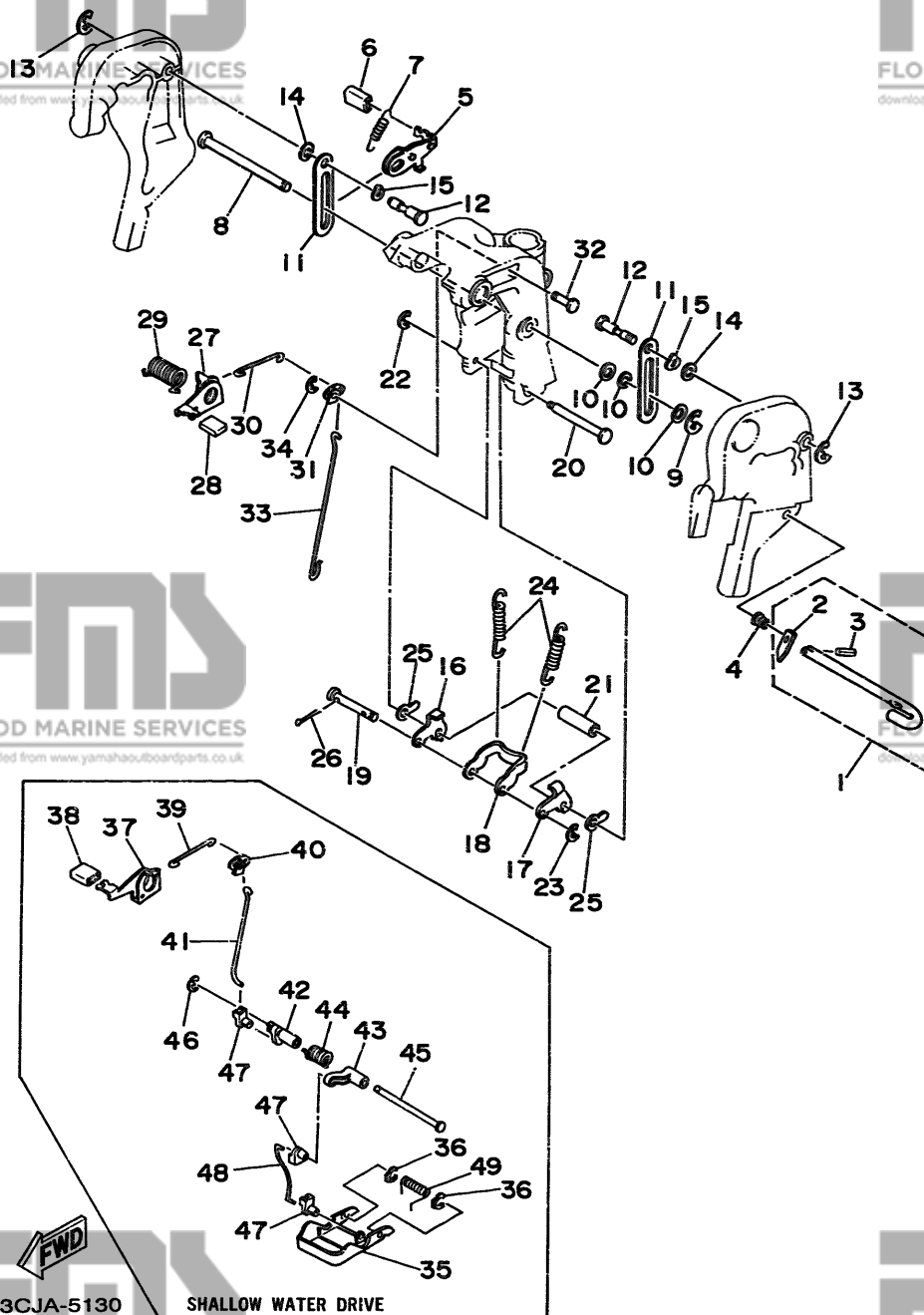


FIG. 13 BRACKET 3 (MANUAL TILT)

SUPPORT 3 (RELEVAGE MANUEL)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                            | Q'TY QTE                      | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|-------------------------------|-------------------|
| 1        | 6H4-43160-01        | TILT ROD ASSY<br>BROCHE D'INCLINAISON (ENS.)       | 1                             |                   |
| 2        | 676-43165-00        | .PLATE, TILT LOCK<br>.TAQUET, BROCHE INCLINAISON   | 1                             |                   |
| 3        | 91690-30010         | .PIN, SPRING<br>.AGRAFFE                           | 1                             |                   |
| 4        | 90502-10M04         | SPRING, CONICAL<br>RESSORT, CONIQUE                | 1                             |                   |
| 5        | 6J8-43181-01        | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE  | 1                             |                   |
| 6        | 682-43318-01        | COVER<br>CAPUCHON                                  | 1                             |                   |
| 7        | 90506-12M25         | SPRING, TENSION<br>RESSORT, TENSION                | 1                             |                   |
| 8        | 90249-12M28         | PIN<br>GOUPILLE                                    | 1                             |                   |
| 9        | 93430-10M00         | CIRCLIP<br>CLIPS                                   | 1                             |                   |
| 10       | 90202-12031         | WASHER, PLATE<br>RONDELLE, PLATE                   | 3 UR LONG                     |                   |
|          | 90202-12031         | WASHER, PLATE<br>RONDELLE, PLATE                   | 2 UR SHORT                    |                   |
| 11       | 6J8-43627-00        | STOPPER<br>PLAQUETTE                               | 2                             |                   |
| 12       | 90249-12M27         | PIN<br>GOUPILLE                                    | 2                             |                   |
| 13       | 93430-10M00         | CIRCLIP<br>CLIPS                                   | 2                             |                   |
| 14       | 90202-12031         | WASHER, PLATE<br>RONDELLE, PLATE                   | 2                             |                   |
| 15       | 90206-12M16         | WASHER, WAVE<br>RONDELLE, ONDULEE                  | 2                             |                   |
| 16       | 6J8-43614-00        | PLATE, TILT LOCK<br>ETRIER, VERROUILLAGE MARCHE AR | 1                             |                   |
| 17       | 6J8-43615-00        | PLATE, TILT LOCK<br>ETRIER, VERROUILLAGE MARCHE AR | 1                             |                   |
| 18       | 6J8-43613-01        | ARM, TILT LOCK<br>GUIDE                            | 1                             |                   |
| 19       | 6H4-43659-00        | SHAFT, REVERSE LOCK<br>AXE, VERROUILLAGE MARCHE AR | 1                             |                   |
| 20       | 6J8-43611-01        | SHAFT, TILT LOCK<br>AXE, VERROUILLAGE MARCHE AR    | 1                             |                   |
| 21       | 90387-07M64         | COLLAR<br>COLLERETTE                               | 1                             |                   |
| 22       | 93430-06M02         | CIRCLIP<br>CLIPS                                   | 1                             |                   |
| 23       | 99080-05600         | CIRCLIP<br>CLIPS                                   | 1                             |                   |
| 24       | 90506-32M22         | SPRING, TENSION<br>RESSORT, TENSION                | 2                             |                   |
| 25       | 6H4-43674-00        | WASHER<br>RONDELLE                                 | 2 WITHOUT SHALLOW WATER DRIVE |                   |
| 26       | 91490-20010         | PIN, COTTER<br>GOUPILLE                            | 2                             |                   |
| 27       | 6J8-43631-00        | LEVER, TILT<br>LEVIER, INCLINAISON                 | 1                             |                   |

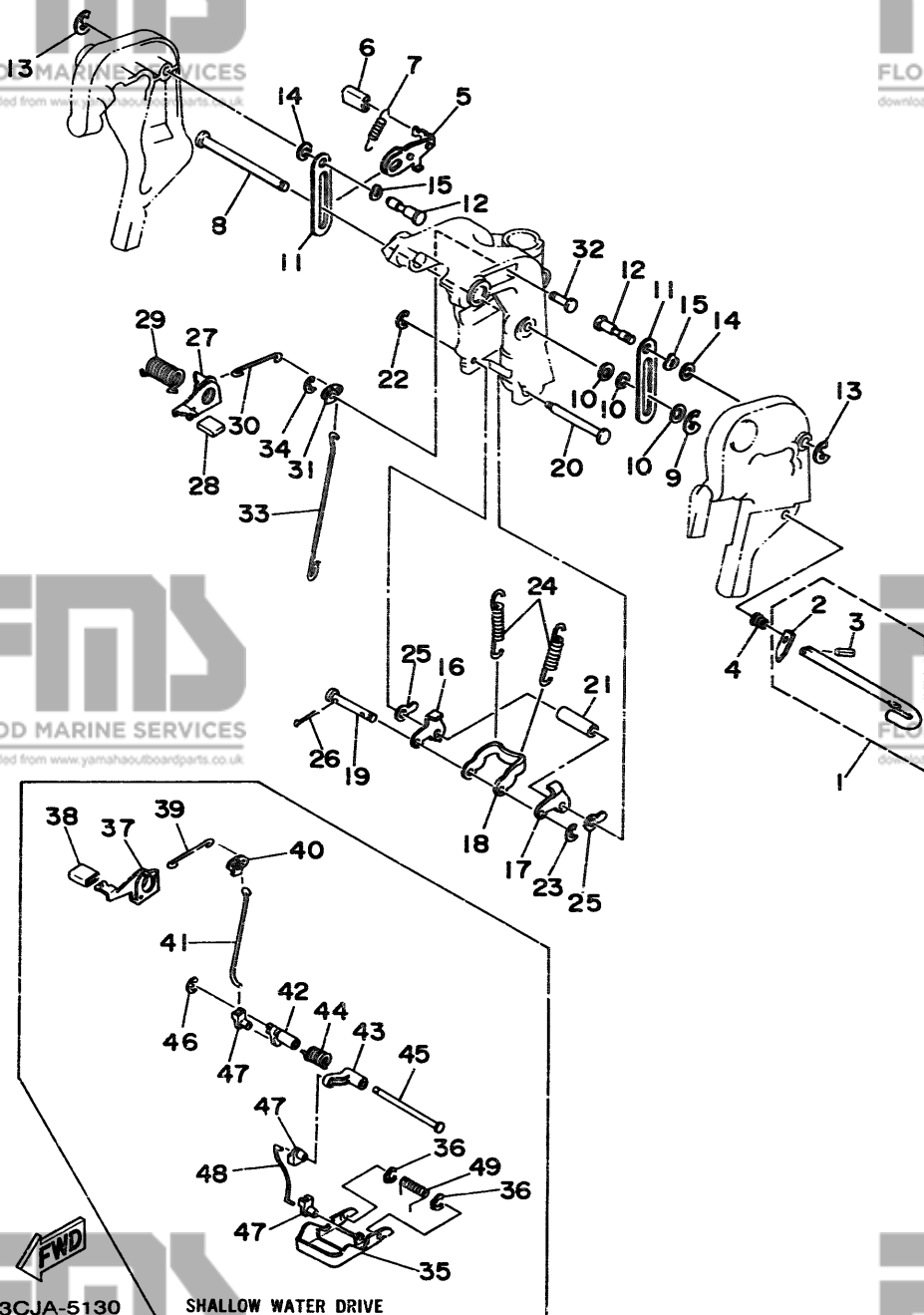


FIG. 13 BRACKET 3 (MANUAL TILT)

SUPPORT 3 (RELEVAGE MANUEL)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | Q'TY QTE | REMARKS REMARQUES             |
|----------|---------------------|-------------------------------------------------------------|----------|-------------------------------|
| 28       | 6J8-43633-00        | COVER, TILT LEVER<br>COUVERCLE                              | 1        |                               |
| 29       | 90508-18M24         | SPRING, TORSION<br>RESSORT, TORSION                         | 1        | UR                            |
|          | 90508-18M23         | SPRING, TORSION<br>RESSORT, TORSION                         | 1        | UR FOR SHALLOW WATER<br>DRIVE |
| 30       | 6H4-43616-00        | ROD, TILT LOCK<br>TIGE                                      | 1        |                               |
| 31       | 6J8-43641-00        | LEVER, TILT<br>LEVIER, INCLINAISON                          | 1        |                               |
| 32       | 90249-06M23         | PIN<br>GOUPILLE                                             | 1        | UR                            |
|          | 90249-06M24         | PIN<br>GOUPILLE                                             | 1        | UR FOR SHALLOW WATER<br>DRIVE |
| 33       | 6J8-43617-00        | ROD, TILT LOCK<br>TIGE                                      | 1        |                               |
| 34       | 99080-05600         | CIRCLIP<br>CIRCLIP                                          | 1        |                               |
| 35       | 6J8-43681-01        | LEVER, SHALLOW WATER DRIVE 1<br>LEVIER, PEU PROFOND D'EAU 1 | 1        | SHALLOW WATER DRIVE           |
| 36       | 6J8-43673-00        | WASHER 1<br>RONDELLE                                        | 2        | SHALLOW WATER DRIVE           |
| 37       | 6J8-43631-10        | LEVER, TILT<br>LEVIER, INCLINAISON                          | 1        | SHALLOW WATER DRIVE           |
| 38       | 6J8-43633-00        | COVER, TILT LEVER<br>COUVERCLE                              | 1        | SHALLOW WATER DRIVE           |
| 39       | 6H4-43616-00        | ROD, TILT LOCK<br>TIGE                                      | 1        | SHALLOW WATER DRIVE           |
| 40       | 6J8-43641-00        | LEVER, TILT<br>LEVIER, INCLINAISON                          | 1        | SHALLOW WATER DRIVE           |
| 41       | 6J8-43617-10        | ROD, TILT LOCK<br>TIGE                                      | 1        | SHALLOW WATER DRIVE           |
| 42       | 6J8-43186-00        | LEVER<br>LEVIER                                             | 1        | SHALLOW WATER DRIVE           |
| 43       | 6J8-43187-00        | LEVER 2<br>LEVIER                                           | 1        | SHALLOW WATER DRIVE           |
| 44       | 90508-25M21         | SPRING, TORSION<br>RESSORT, TORSION                         | 1        | SHALLOW WATER DRIVE           |
| 45       | 90249-07M25         | PIN<br>GOUPILLE                                             | 1        | SHALLOW WATER DRIVE           |
| 46       | 99080-05600         | CIRCLIP<br>CIRCLIP                                          | 1        | SHALLOW WATER DRIVE           |
| 47       | 6J8-41262-00        | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER            | 3        | SHALLOW WATER DRIVE           |
| 48       | 6J8-43616-10        | ROD, TILT LOCK<br>TIGE                                      | 1        | SHALLOW WATER DRIVE           |
| 49       | 90508-20M22         | SPRING, TORSION<br>RESSORT, TORSION                         | 1        | SHALLOW WATER DRIVE           |

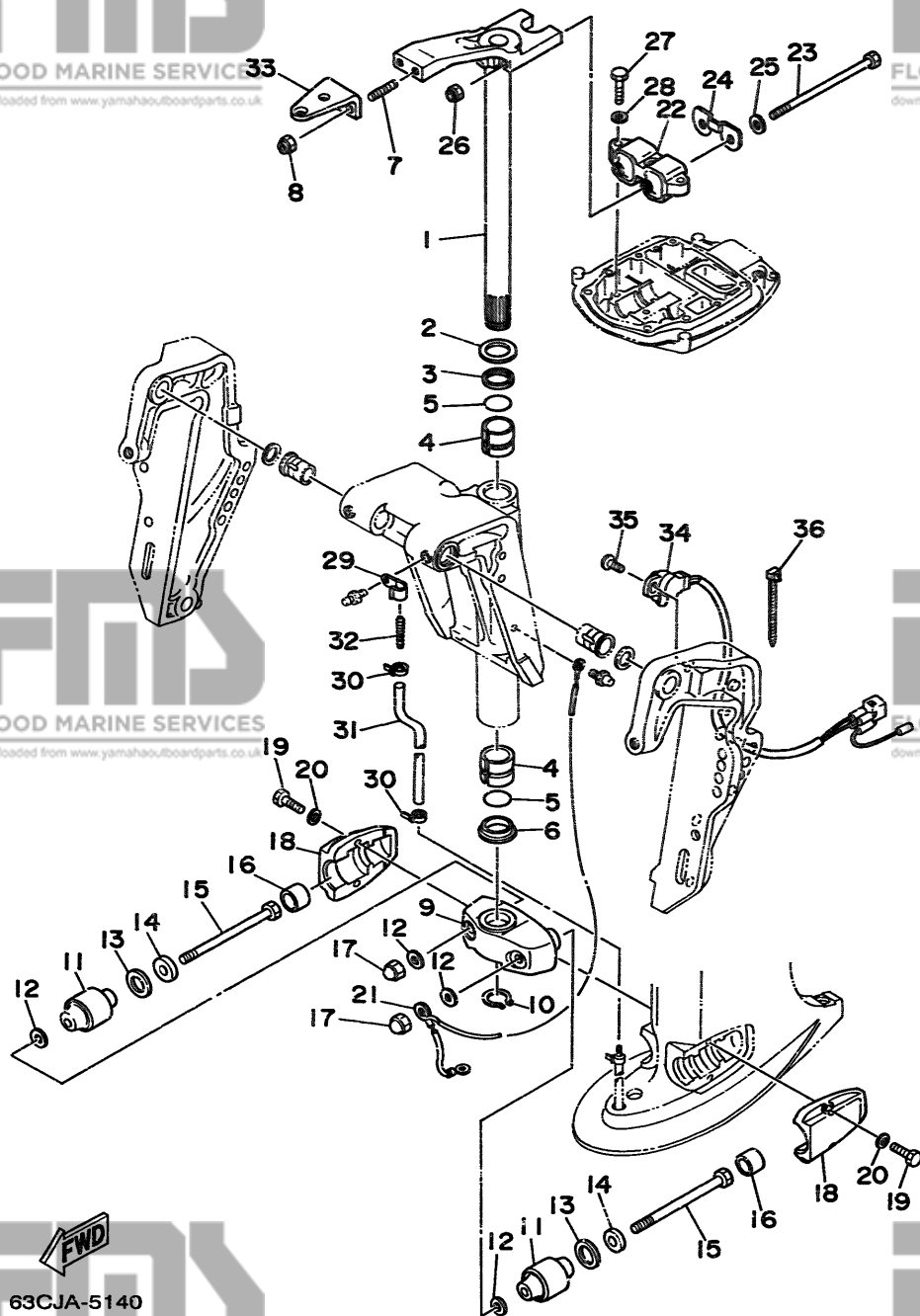


FIG. 14 BRACKET 4

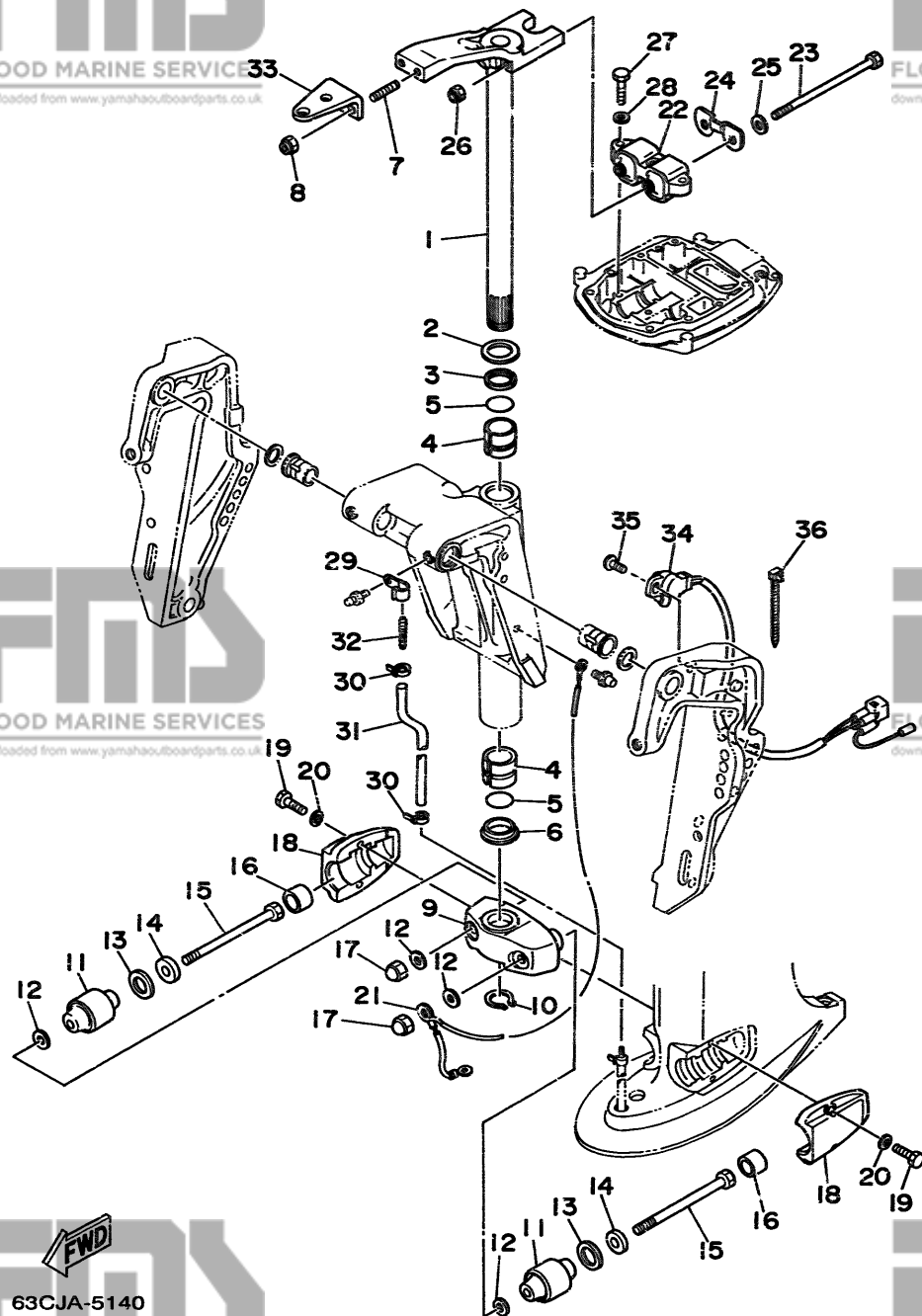
SUPPORT 4

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|----------|-------------------|
| 1        | 63D-42510-10-4D     | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)             | 1        | UR LONG           |
|          | 63D-42510-00-4D     | STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)             | 1        | UR SHORT          |
| 2        | 90201-30M00         | WASHER, PLATE RONDELLE, PLATE                              | 1        |                   |
| 3        | 90386-30M78         | BUSH DOUILLE                                               | 1        |                   |
| 4        | 90386-30M77         | BUSH DOUILLE                                               | 2        |                   |
| 5        | 93210-29M94         | O-RING JOINT TORIQUE                                       | 2        |                   |
| 6        | 90386-30M60         | BUSH DOUILLE                                               | 1        |                   |
| 7        | 90116-10175         | BOLT, STUD GOUJON                                          | 2        |                   |
| 8        | 90185-10051         | NUT, SELF-LOCKING ECRU, AUTO-BLOCANT                       | 2        |                   |
| 9        | 63D-44551-00-4D     | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR | 1        |                   |
| 10       | 93410-28M06         | CIRCLIP CLIPS                                              | 1        |                   |
| 11       | 63D-44555-00-94     | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL    | 2        | UR LONG           |
|          | 687-44555-00-94     | MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATERAL    | 2        | UR SHORT          |
| 12       | 90201-12M16         | WASHER, PLATE RONDELLE, PLATE                              | 4        |                   |
| 13       | 90202-25M04         | WASHER, PLATE RONDELLE, PLATE                              | 2        |                   |
| 14       | 90201-13M19         | WASHER, PLATE RONDELLE, PLATE                              | 2        |                   |
| 15       | 90109-12M21         | BOLT BOULON                                                | 2        |                   |
| 16       | 663-44575-00        | DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR          | 2        |                   |
| 17       | 95380-12800         | NUT, CROWN ECRU, BORGNE                                    | 2        |                   |
| 18       | 63D-44552-00-4D     | HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR | 2        |                   |
| 19       | 97395-08030         | BOLT BOULON                                                | 4        |                   |
| 20       | 92995-08100         | WASHER RONDELLE                                            | 4        |                   |
| 21       | 63D-82127-10        | WIRE, LEAD 2 FIL 2                                         | 1        | UR LONG           |
|          | 63D-82127-00        | WIRE, LEAD 2 FIL 2                                         | 1        | UR SHORT          |
| 22       | 63D-44514-00-94     | MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPÉRIEUR LATERAL    | 1        |                   |
| 23       | 90101-08M15         | BOLT BOULON                                                | 2        |                   |
| 24       | 63D-44526-00        | PLATE PLAQUE                                               | 1        |                   |
| 25       | 90201-09425         | WASHER, PLATE RONDELLE, PLATE                              | 2        |                   |

FIG. 14 BRACKET 4

SUPPORT 4

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|----------|-------------------|
| 26       | 90185-08045         | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | 2        |                   |
| 27       | 97395-08030         | BOLT<br>BOULON                           | 3        |                   |
| 28       | 92995-08100         | WASHER<br>RONDELLE                       | 3        |                   |
| 29       | 90465-08028         | CLAMP<br>BRIDE                           | 1        | UR PTT            |
| 30       | 90465-11M10         | CLAMP<br>BRIDE                           | 2        | UR PTT            |
| 31       | 90445-07MF1         | HOSE<br>DURITE                           | 1        | UR PTT            |
| 32       | 6E5-83558-00        | END, NIPPLE<br>RACCORD DE NIPPLE         | 1        | UR PTI            |
| 33       | 63D-48511-00-94     | HOOK, STEERING<br>ATTACHE, DIRECTION     | 1        |                   |
| 34       | 63D-83672-00        | TRIM SENDER<br>INCLINER RACCORD          | 1        | UR PTT            |
| 35       | 98580-06016         | SCREW, PAN HEAD<br>VIS                   | 2        | UR PTT            |
| 36       | 90465-13M11         | CLAMP<br>BRIDE                           | 1        | UR PTT            |



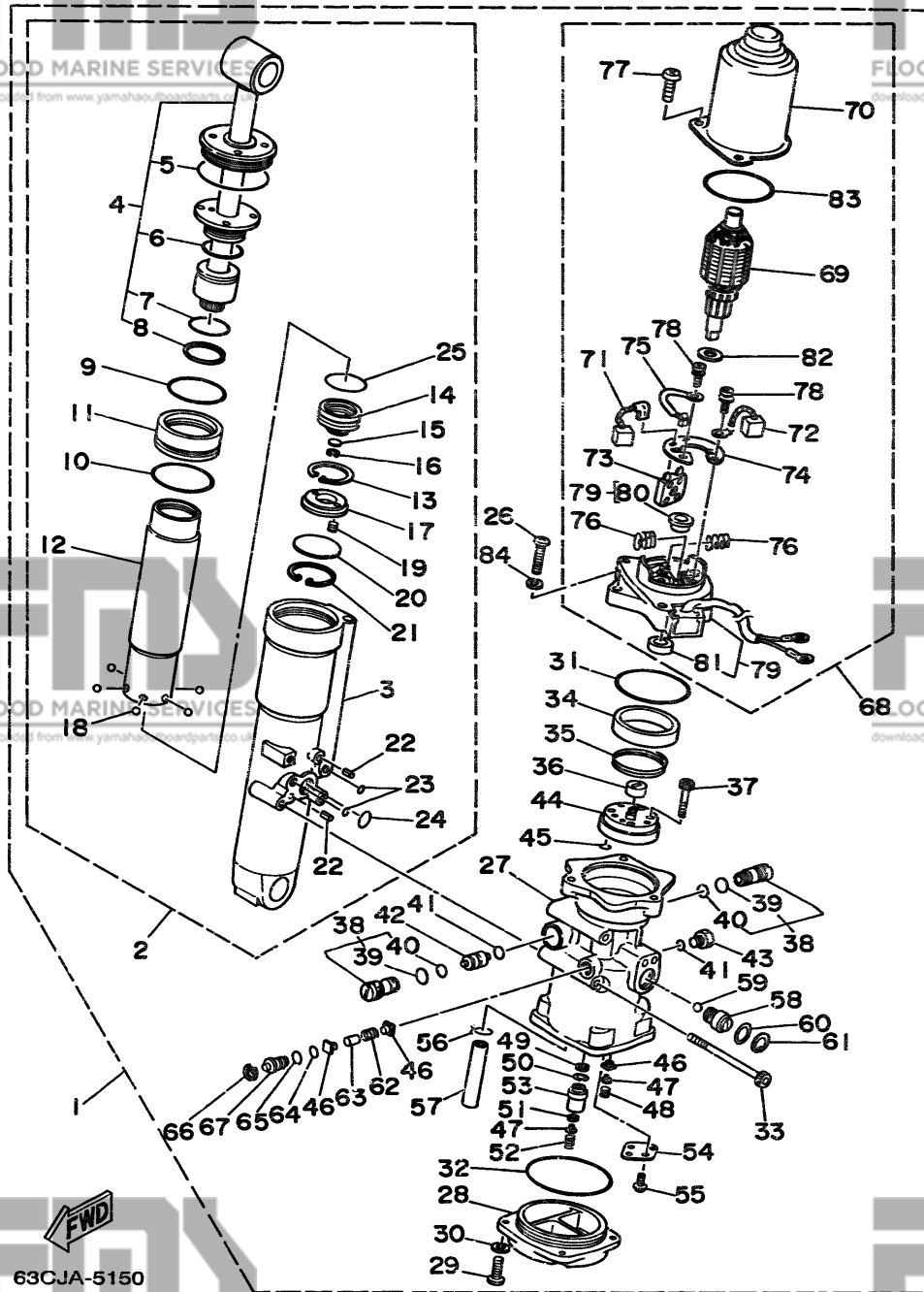


FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|----------|-------------------|
| 1        | 62X-43800-00-4D     | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (ENS.) | 1        |                   |
| 2        | 62X-43840-00        | ..POWER TILT ASSY<br>..PUISSANCE INCLINER (ENS.)             | 1        |                   |
| 3        | 62X-4380K-00        | ..CYLINDER, TILT SUB ASSY<br>..CYLINDRE                      | 1        |                   |
| 4        | 62X-43810-00        | ..PISTON SUB ASSY<br>..PISTON AUXILIAIRE (ENS.)              | 1        |                   |
| 5        | 62X-43861-00        | ...O-RING                                                    | 1        |                   |
| 6        | 62X-43862-00        | ...JOINT TORIQUE                                             | 1        |                   |
| 7        | 93210-29375         | ...O-RING                                                    | 1        |                   |
| 8        | 62X-43871-00        | ...RING, BACK UP                                             | 1        |                   |
| 9        | 93210-44383         | ...RESSORT                                                   | 1        |                   |
| 10       | 93210-48214         | ...JOINT TORIQUE                                             | 1        |                   |
| 11       | 62X-4388A-00        | ..PISTON, TRIM<br>..PISTON                                   | 1        |                   |
| 12       | 62X-22471-00        | ..CYLINDER, SHOCK ABSORBER<br>..CYLINDRE, AMORTISSEUR        | 1        |                   |
| 13       | 99009-35500         | ..CIRCLIP                                                    | 1        |                   |
| 14       | 62X-43814-00        | ..PISTON, FREE<br>..PISTON                                   | 1        |                   |
| 15       | 6H1-4384G-11        | ..SEAL, RELIEF VALVE<br>..JOINT                              | 1        |                   |
| 16       | 61A-43875-00        | ..RING, SNAP<br>..RESSORT                                    | 1        |                   |
| 17       | 62X-43899-00        | ..PLATE STOPPER<br>..PLAQUETTE                               | 1        |                   |
| 18       | 93503-16010         | ..BALL<br>..BILLE                                            | 6        |                   |
| 19       | 62X-4384H-00        | ..SPRING<br>..RESSORT                                        | 2        |                   |
| 20       | 1UF-22434-00        | ..PLATE, VALVE 1<br>..PLATEAU, SOUPAPE 1                     | 1        |                   |
| 21       | 62X-43875-00        | ..RING, SNAP<br>..RESSORT                                    | 1        |                   |
| 22       | 91690-40010         | ..PIN, SPRING<br>..AGRAFFE                                   | 2        |                   |
| 23       | 93210-06519         | ..O-RING                                                     | 2        |                   |
| 24       | 62X-43864-00        | ..JOINT TORIQUE                                              | 1        |                   |
| 25       | 93210-29375         | ..O-RING                                                     | 1        |                   |
| 26       | 97885-05020         | ..SCREW, PAN HEAD<br>..VIS, TETE TRONCONIQUE                 | 3        |                   |
| 27       | 62X-4380L-00        | ..HOUSING, TRIM & TILT SUB ASSY<br>..CARTER                  | 1        |                   |
| 28       | 62X-4385M-00        | ..PLATE, RESERVOIR<br>..PLAQUETTE                            | 1        |                   |

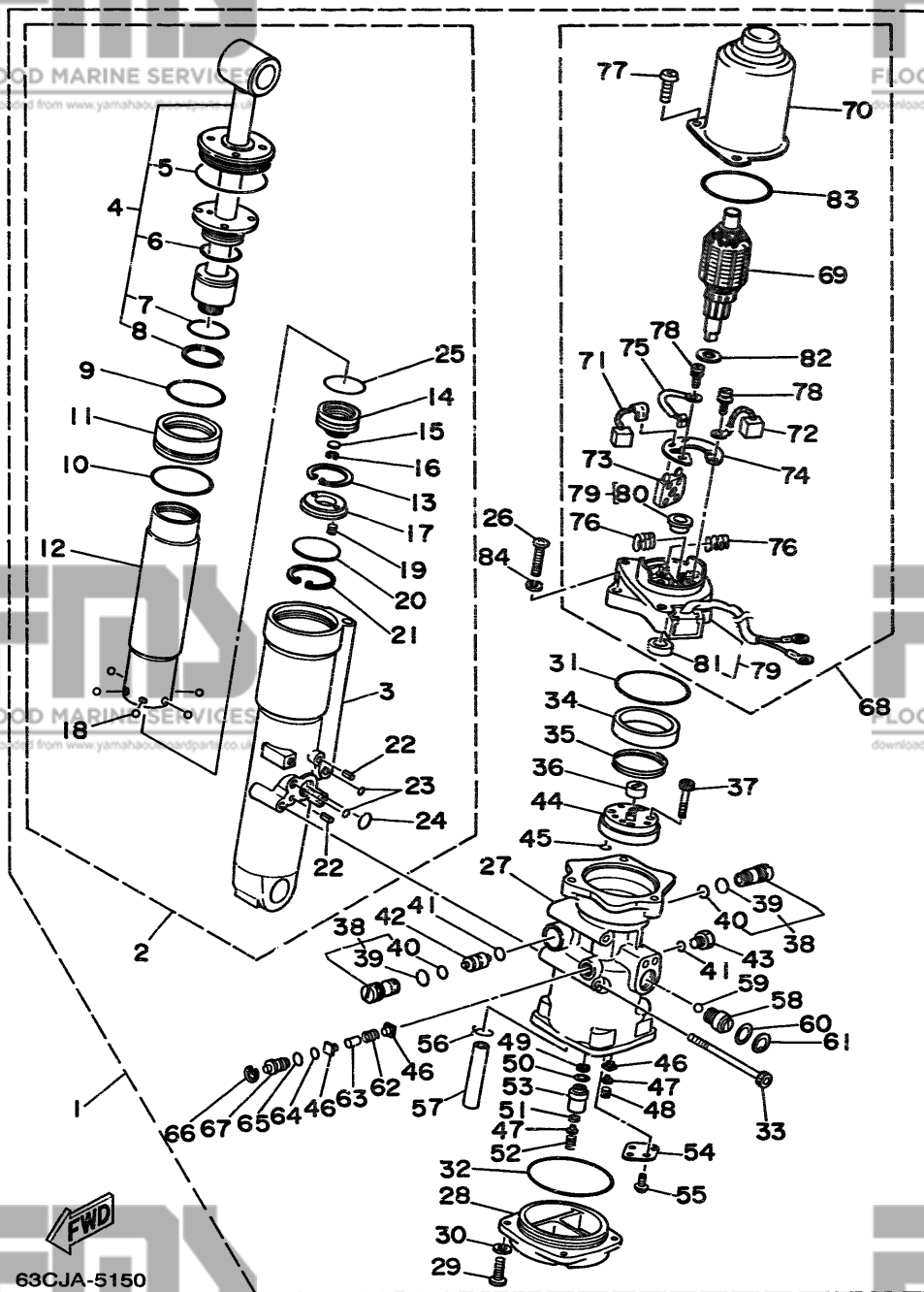


FIG. 15 POWER TRIM &amp; TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------|----------|-------------------|
| 29       | 97095-06016         | .BOLT                        | 4        |                   |
| 30       | 92995-06100         | .BOULON                      | 4        |                   |
| 31       | 62X-43865-00        | .WASHER, SPRING              | 1        |                   |
| 32       | 62X-43866-00        | .RONDELLE, GROWER            | 1        |                   |
| 33       | 62X-43878-00        | .O-RING                      | 1        |                   |
| 34       | 6H1-43817-01        | .JOINT TORIQUE               | 1        |                   |
| 35       | 6H1-4385H-00        | .O-RING                      | 1        |                   |
| 36       | 6H1-43831-10        | .JOINT TORIQUE               | 1        |                   |
| 37       | 91318-04025         | .BOLT, SOCKET                | 3        |                   |
| 38       | 6T4-43802-01        | .BOULON                      | 1        |                   |
| 39       | 6H1-43866-00        | .FILTER 2                    | 1        |                   |
| 40       | 6H1-43867-00        | .FILTRE 2                    | 1        |                   |
| 41       | 93210-09350         | .SPRING, SEAL                | 1        |                   |
| 42       | 62X-43841-00        | .RESSORT                     | 1        |                   |
| 43       | 6H1-43829-00        | .CONNECTOR, SHAFT            | 1        |                   |
| 44       | 62X-43830-00        | .RACCORD                     | 1        |                   |
| 45       | 93210-06519         | .BOLT                        | 4        |                   |
| 46       | 6H1-4384F-10        | .BOULON                      | 1        |                   |
| 47       | 6H1-43844-10        | .VALVE SUB ASSY              | 2        |                   |
| 48       | 6H1-43856-10        | .CLAPET AUXILIAIRE (ENS.)    | 1        |                   |
| 49       | 6H1-43816-00        | .O-RING                      | 1        |                   |
| 50       | 6H1-43896-00        | .JOINT TORIQUE               | 1        |                   |
| 51       | 6H1-4384G-11        | .O-RING                      | 1        |                   |
| 52       | 6H1-43855-11        | .JOINT TORIQUE               | 1        |                   |
| 53       | 6H1-43895-11        | .PISTON, SHUTTLE             | 1        |                   |
| 54       | 62X-4382L-00        | .PISTON                      | 1        |                   |
| 55       | 97607-05210         | .PLUG, RESERVOIR             | 1        |                   |
| 56       | 90647-11032         | .BOUCHON                     | 1        |                   |
|          |                     | .GEAR PUMP ASSY              | 1        |                   |
|          |                     | .POMPE A PIGNON (ENS.)       | 1        |                   |
|          |                     | .O-RING                      | 2        |                   |
|          |                     | .JOINT TORIQUE               | 3        |                   |
|          |                     | .SEAL, MAIN VALVE            | 2        |                   |
|          |                     | .JOINT                       | 1        |                   |
|          |                     | .PIN, VALVE SUPPORT          | 1        |                   |
|          |                     | .GOUPILLE                    | 1        |                   |
|          |                     | .SPRING, DOWN RELIEF         | 1        |                   |
|          |                     | .RESSORT                     | 1        |                   |
|          |                     | .FILTER 1                    | 1        |                   |
|          |                     | .FILTRE 1                    | 1        |                   |
|          |                     | .O-RING                      | 1        |                   |
|          |                     | .JOINT TORIQUE               | 1        |                   |
|          |                     | .SEAL, RELIEF VALVE          | 1        |                   |
|          |                     | .JOINT                       | 1        |                   |
|          |                     | .SPRING, UP RELIEF           | 1        |                   |
|          |                     | .RESSORT                     | 1        |                   |
|          |                     | .SEAT, RELIEF VALVE          | 1        |                   |
|          |                     | .SIEGE                       | 1        |                   |
|          |                     | .CAP, RELIEF VALVE           | 1        |                   |
|          |                     | .CAPUCHON                    | 2        |                   |
|          |                     | .SCREW, PAN HEAD WITH WASHER | 1        |                   |
|          |                     | .VIS HEXAGONAL               | 1        |                   |
|          |                     | .CLIP                        | 1        |                   |
|          |                     | .JONC                        | 1        |                   |

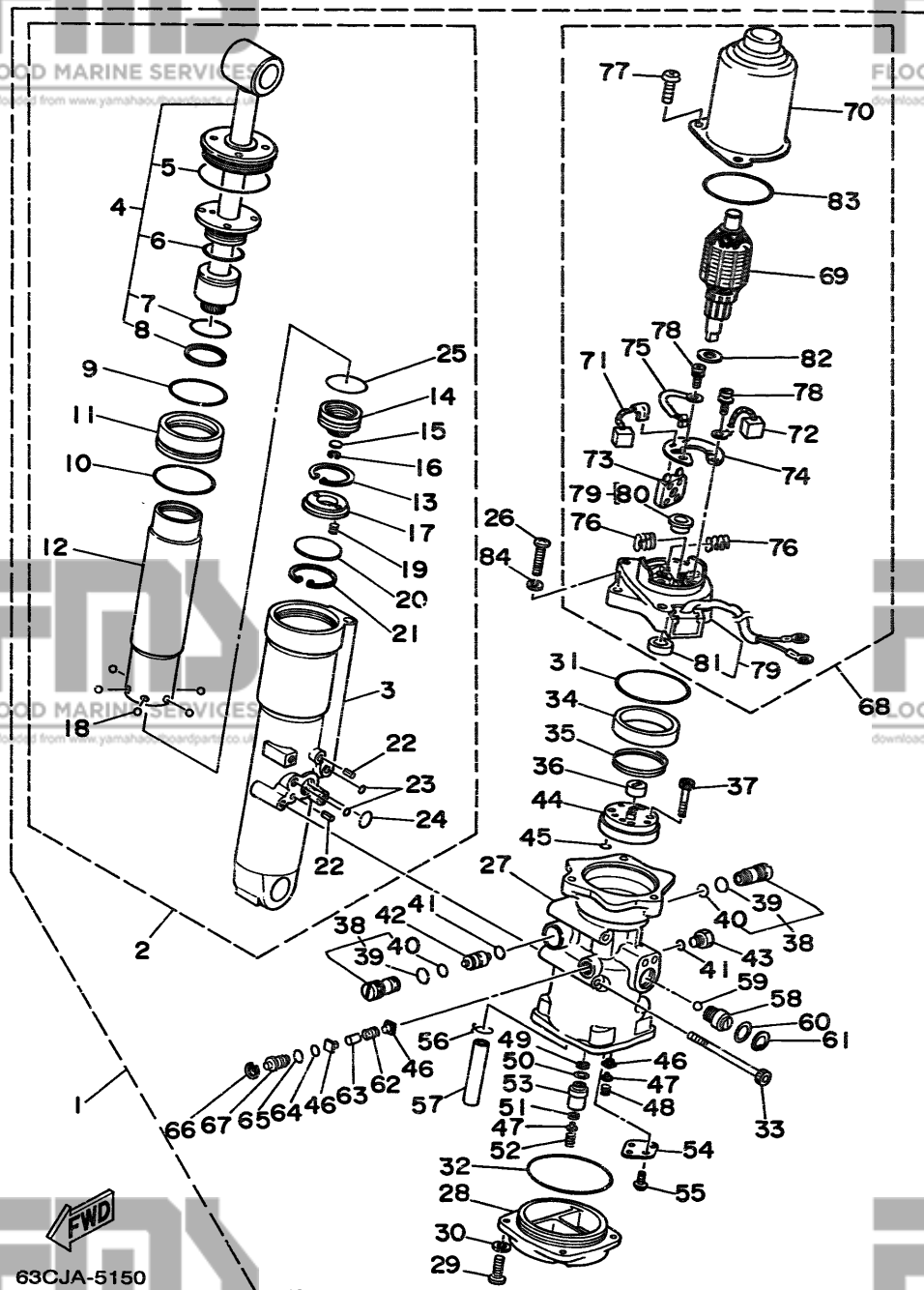


FIG. 15 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 57       | 62X-4383A-00        | .HOSE                   | 1        |                   |
| 58       | 62X-43860-00        | .DURITE                 | 1        |                   |
| 59       | 93505-32038         | .MANUAL VALVE SUB-ASSY  | 1        |                   |
| 60       | 93210-18397         | .SOUPAPE, MANUEL (ENS.) | 1        |                   |
| 61       | 6H1-43875-00        | .BALL                   | 1        |                   |
| 62       | 61A-4385H-00        | .BILLE ROULEMENT        | 1        |                   |
| 63       | 93605-10108         | .O-RING                 | 1        |                   |
| 64       | 93210-06632         | .JOINT TORIQUE          | 1        |                   |
| 65       | 93210-07540         | .RING, SNAP             | 1        |                   |
| 66       | 6T4-43876-00        | .RESSORT                | 1        |                   |
| 67       | 6T4-43849-00        | .SPRING, SEAL           | 1        |                   |
| 68       | 62X-43880-00        | .RESSORT                | 1        |                   |
| 69       | 62X-43805-00        | .PIN, DOWEL             | 1        |                   |
| 70       | 62X-43804-00        | .AXE                    | 1        |                   |
| 71       | 62X-43891-00        | .O-RING                 | 1        |                   |
| 72       | 62X-43892-00        | .JOINT TORIQUE          | 1        |                   |
| 73       | 62X-82181-00        | .O-RING                 | 1        |                   |
| 74       | 62X-4380F-00        | .JOINT TORIQUE          | 1        |                   |
| 75       | 62X-43807-00        | .RING, SNAP             | 1        |                   |
| 76       | 62X-4386K-00        | .RESSORT                | 1        |                   |
| 77       | 97880-05020         | .PIN, VALVE SUPPORT     | 1        |                   |
| 78       | 97607-04112         | .GOUPILLE               | 1        |                   |
| 79       | 62X-43881-00        | .MOTOR ASSY             | 1        |                   |
| 80       | 62X-4380H-00        | .MOTEUR (ENS.)          | 1        |                   |
| 81       | 93102-08414         | .ARMATURE ASSY          | 1        |                   |
| 82       | 90201-083J8         | .INDUIT (ENS.)          | 1        |                   |
| 83       | 93210-52449         | .STATOR ASSY            | 1        |                   |
| 84       | 92990-05100         | .STATOR (ENS.)          | 1        |                   |

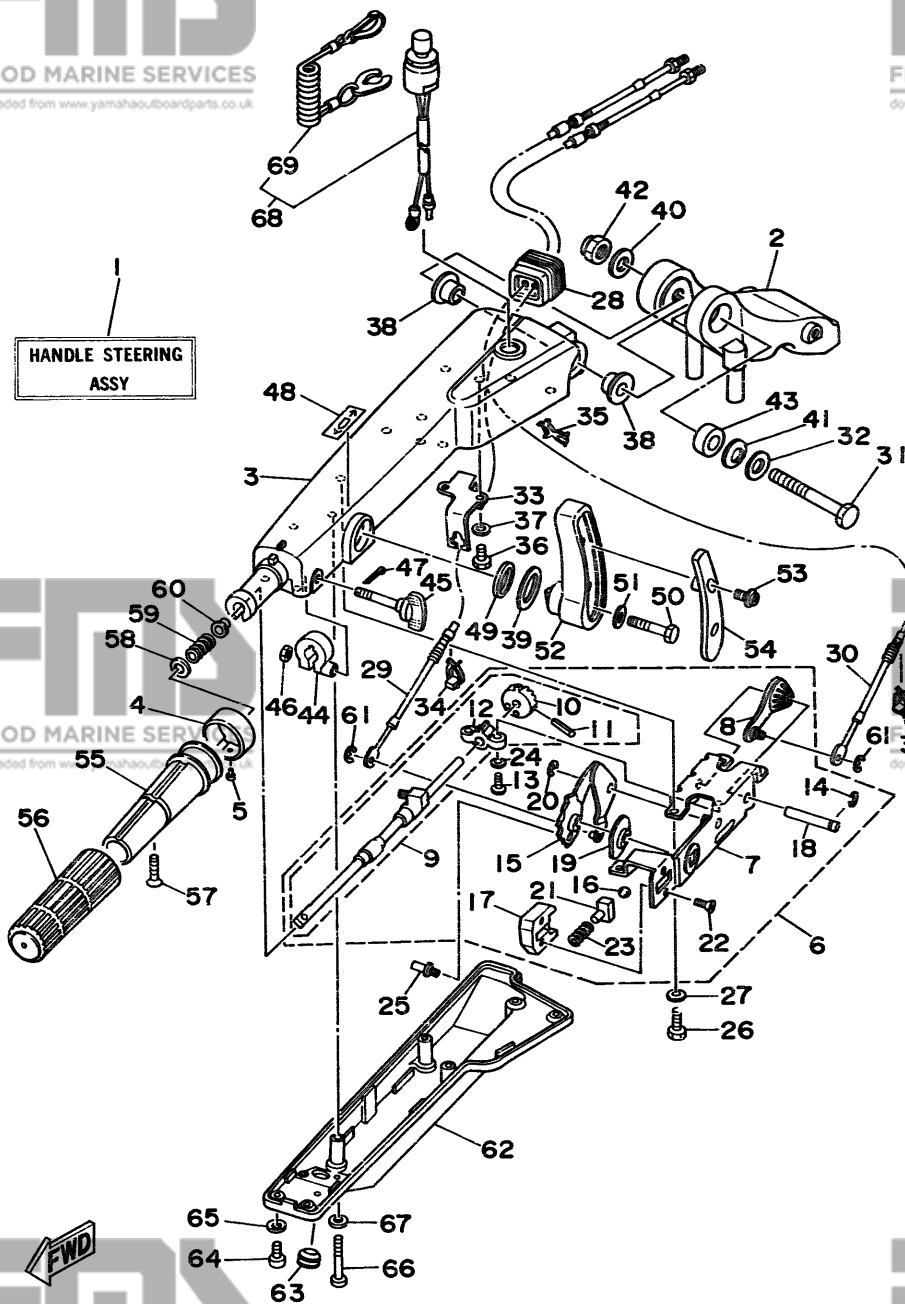


FIG. 16 STEERING

DIRECTION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                                   | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------------------------|----------|-------------------|
| 1        | 63D-W0084-00-4D     | HANDLE STEERING ASSY<br>BARRE FRANCHE (ENS.)<br>(REF.NO. 2 ~ 24, 26 ~ 61) | 1        |                   |
| 2        | 63D-42121-00-4D     | BRACKET<br>SUPPORT                                                        | 1        |                   |
| 3        | 63D-42111-00-4D     | HANDLE, STEERING<br>POIGNEE                                               | 1        |                   |
| 4        | 6K5-42137-00        | INDICATOR, THROTTLE<br>INDICATEUR, ACCELERATION                           | 1        |                   |
| 5        | 90269-02M09         | RIVET<br>RIVET                                                            | 1        |                   |
| 6        | 63D-44100-10        | SHIFT LINK ASSY<br>MAILLON DE SELECTEUR                                   | 1        |                   |
| 7        | 63D-44104-00        | .PLATE COMP.<br>.PLAQUE                                                   | 1        |                   |
| 8        | 63D-48261-00        | .ARM, THROTTLE<br>.BRAS, ACCELERATION                                     | 1        |                   |
| 9        | 63D-42115-00        | .SHAFT, STEERING HANDLE<br>.AXE, BARRE FRANCHE                            | 1        |                   |
| 10       | 650-42152-00-94     | ..GEAR<br>..PIGNON                                                        | 1        |                   |
| 11       | 91690-30025         | ..PIN, SPRING<br>..AGRAFFE                                                | 1        |                   |
| 12       | 63D-42159-00        | ..STAY<br>..SUPPORT                                                       | 1        |                   |
| 13       | 98580-06016         | .SCREW, PAN HEAD<br>.VIS                                                  | 2        |                   |
| 14       | 99001-08600         | .CIRCLIP<br>.CIRCLIP                                                      | 1        |                   |
| 15       | 63D-44113-00        | .CAM PLATE, HANDLE<br>.CAME, VERROUILLAGE                                 | 1        |                   |
| 16       | 63D-48236-00        | .ROLLER, DETENT<br>.POULIE                                                | 1        |                   |
| 17       | 63D-48119-00        | .COVER<br>.COQUILLE                                                       | 1        |                   |
| 18       | 63D-42153-00        | .SHAFT, THROTTLE CONTROL<br>.AXE, COMMANDE D'ACCELERATION                 | 1        |                   |
| 19       | 63D-44132-00        | .BUSHING<br>.COUSSINET                                                    | 1        |                   |
| 20       | 63D-48118-00        | .CLIP, SHIFT LEVER<br>.ATTACHE, LEVIER DE CHANGER                         | 1        |                   |
| 21       | 63D-48237-00        | .ADAPTOR<br>.ADAPTEUR                                                     | 1        |                   |
| 22       | 98780-05014         | .SCREW, FLAT HEAD<br>.VIS A TETE FRAISEE                                  | 2        |                   |
| 23       | 63D-48238-00        | .SPRING, DETENT<br>.RESSORT                                               | 1        |                   |
| 24       | 63D-42181-00        | .WASHER<br>.RONDELLE                                                      | 2        |                   |
| 25       | 63D-44114-00        | STOPPER<br>PLAQUETTE                                                      | 1        | UR                |
| 26       | 97095-06016         | BOLT<br>BOULON                                                            | 4        |                   |
| 27       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                                          | 4        |                   |

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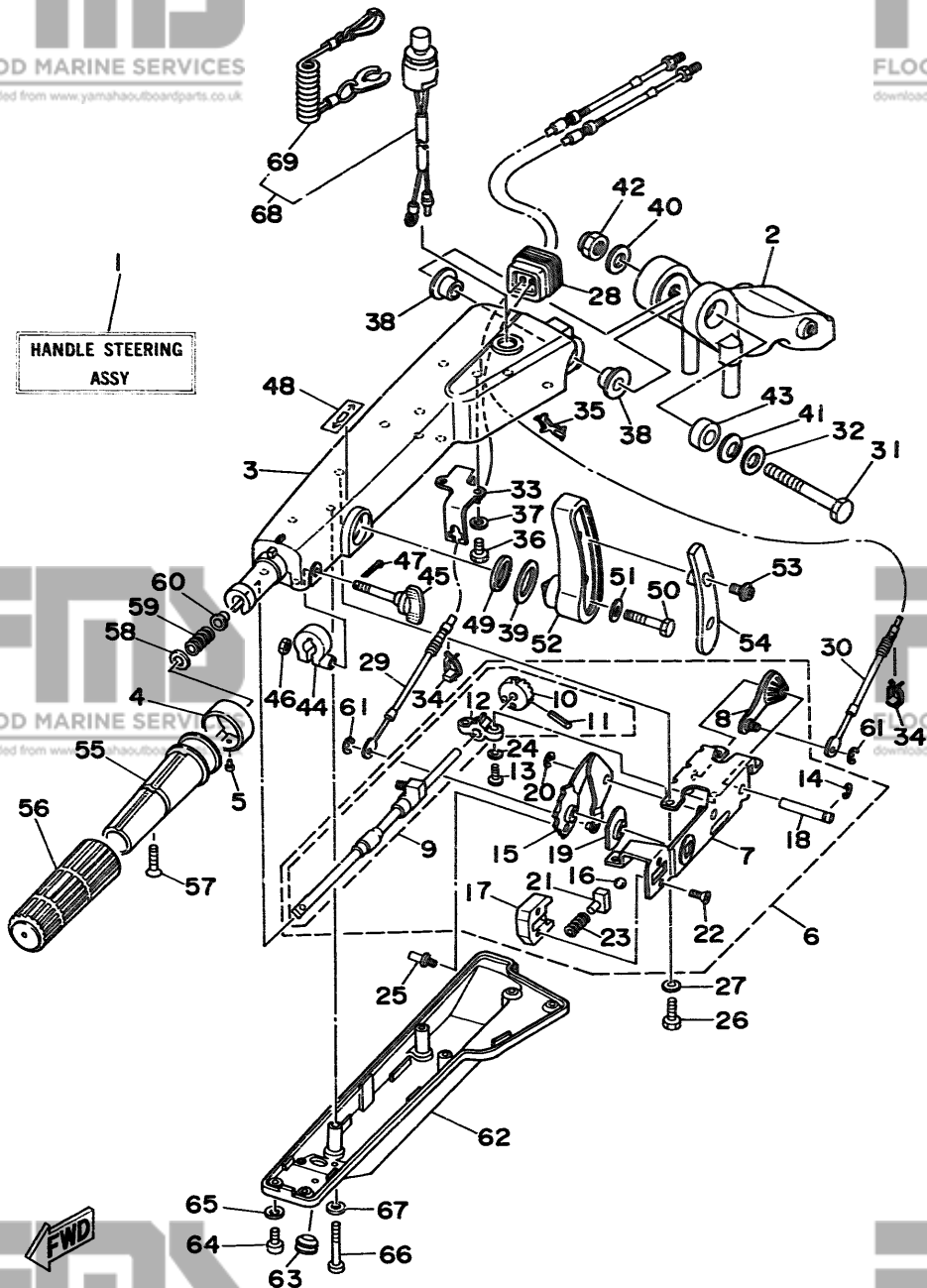


FIG. 16 STEERING

DIRECTION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                      | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------------|----------|-------------------|
| 28       | 63D-42725-00        | GROMMET PASSE-FIL                                            | 1        |                   |
| 29       | 63D-48321-00        | CABLE CABLE                                                  | 1        |                   |
| 30       | 63D-26301-00        | THROTTLE CABLE ASSY CABLE D'ACCELERATEUR                     | 1        |                   |
| 31       | 90101-12M09         | BOLT BOULON                                                  | 1        |                   |
| 32       | 92990-12200         | WASHER, PLAIN RONDELLE, PLATE                                | 1        |                   |
| 33       | 63D-48531-00        | BRACKET, REMOTE CONTROL 1 ETIER 1, COMMANDE A DISTANCE       | 1        |                   |
| 34       | 63D-48538-00        | CLAMP, CABLE 1 COLLIER                                       | 2        |                   |
| 35       | 90464-09M42         | CLAMP BRIDE                                                  | 1        |                   |
| 36       | 97095-06016         | BOLT BOULON                                                  | 2        |                   |
| 37       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE                                | 2        |                   |
| 38       | 90386-12M93         | BUSH DOUILLE                                                 | 2        |                   |
| 39       | 90386-29M95         | BUSH DOUILLE                                                 | 1        |                   |
| 40       | 92990-12600         | WASHER, PLATE RONDELLE, PLATE                                | 1        |                   |
| 41       | 90206-12M21         | WASHER, WAVE RONDELLE, ONDULEE                               | 1        |                   |
| 42       | 90185-12058         | NUT, SELF-LOCKING ECROU, AUTO-BLOCANT                        | 1        |                   |
| 43       | 90387-12M02         | COLLAR COLLERETTE                                            | 1        |                   |
| 44       | 63D-42126-00        | FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION | 1        |                   |
| 45       | 63D-48154-00        | KNOB, THROTTLE BOUTON, ACCELERATEUR                          | 1        |                   |
| 46       | 95380-06600         | NUT ECROU                                                    | 1        |                   |
| 47       | 91490-20010         | PIN, COTTER GOUILLE                                          | 1        |                   |
| 48       | 668-44191-00        | INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE                        | 1        |                   |
| 49       | 90202-24M53         | WASHER, PLATE RONDELLE, PLATE                                | 1        |                   |
| 50       | 97395-08040         | BOLT BOULON                                                  | 1        |                   |
| 51       | 92995-08600         | WASHER RONDELLE                                              | 1        |                   |
| 52       | 63D-44159-00-4D     | HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE               | 1        |                   |
| 53       | 90159-06M18         | SCREW, WITH WASHER VIS, AVEC RONDELLE                        | 2        |                   |
| 54       | 63D-44173-00        | LEVER, SHIFT CONTROL POIGNEE, INVERSION                      | 1        |                   |
| 55       | 664-42119-00        | GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE                 | 1        |                   |

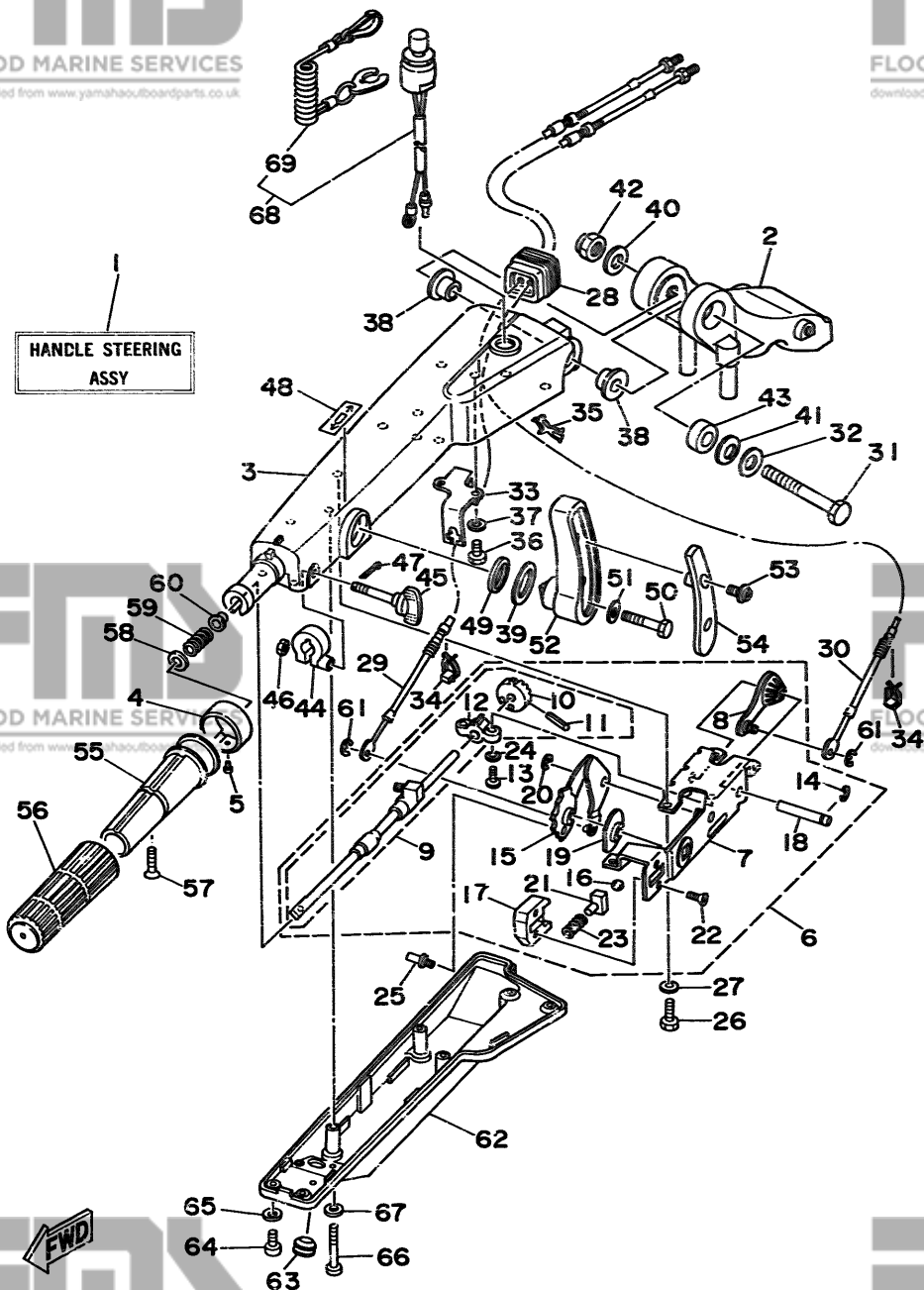


FIG. 16 STEERING

DIRECTION

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------|----------|-------------------|
| 56       | 661-42177-00        | RUBBER, HANDLE CAOUTCHOUC, POIGNEE         | 1        |                   |
| 57       | 90149-05M13         | SCREW VIS                                  | 1        |                   |
| 58       | 92990-10600         | WASHER, PLATE RONDELLE, PLATE              | 1        |                   |
| 59       | 90501-23215         | SPRING, COMPRESSION RESSORT, COMPRESSION   | 1        |                   |
| 60       | 90386-08032         | BUSH DOUILLE                               | 1        |                   |
| 61       | 93430-04M03         | CIRCLIP CLIPS                              | 2        |                   |
| 62       | 63D-42131-00        | COVER, HANDLE STEERING COUVERCLE           | 1        |                   |
| 63       | 90480-14M14         | GROMMET PASSE-FIL                          | 1        |                   |
| 64       | 97885-06016         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE      | 4        |                   |
| 65       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE              | 4        |                   |
| 66       | 97885-06040         | SCREW, PAN HEAD VIS, TETE TRONCONIQUE      | 3        |                   |
| 67       | 92990-06600         | WASHER, PLATE RONDELLE, PLATE              | 3        |                   |
| 68       | 6K5-82575-02        | ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT | 1        |                   |
| 69       | 682-82556-00        | .STOPPER .PLAQUETTE                        | 1        |                   |

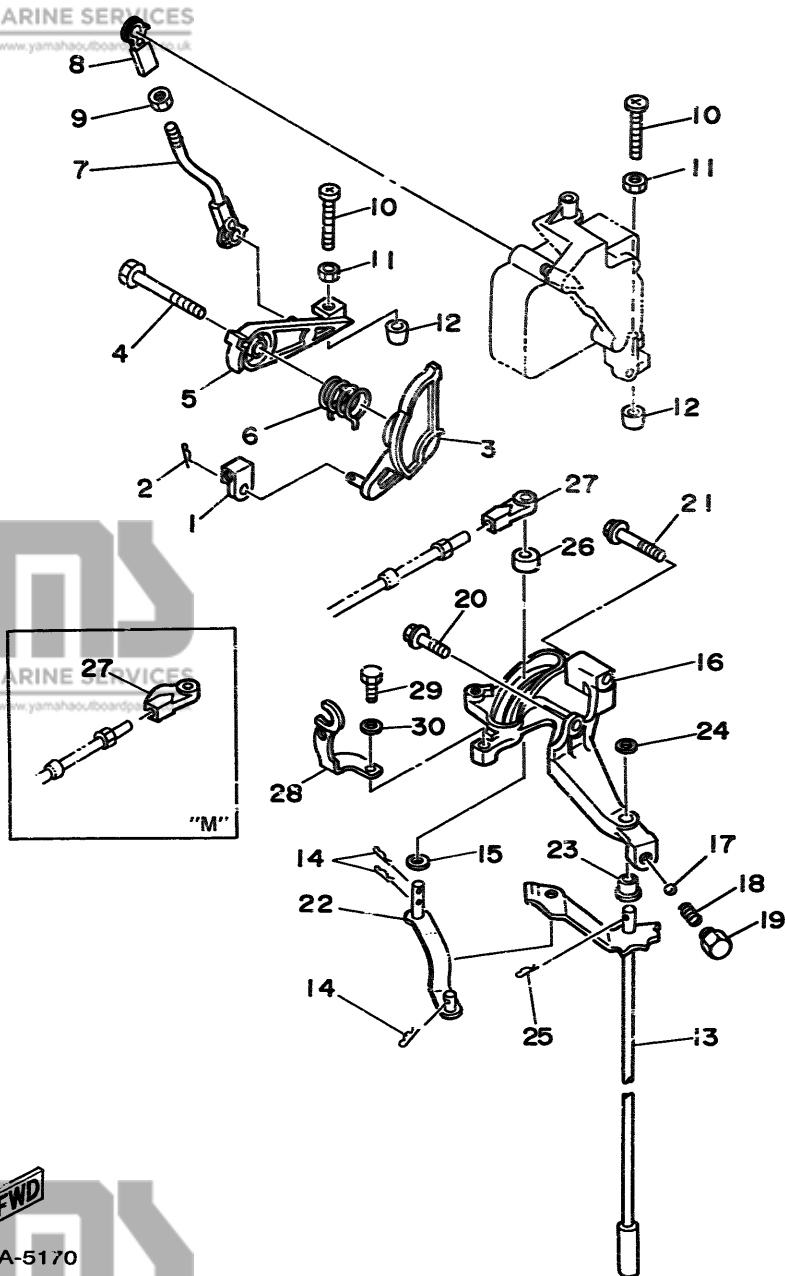


FIG. 17 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|----------|-------------------|
| 1        | 6H4-48344-00        | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1        |                   |
| 2        | 90468-18008         | CLIP<br>JONC                                            | 1        |                   |
| 3        | 63D-41213-00        | CAM, ACCEL.<br>CAME, ACCELERATION                       | 1        |                   |
| 4        | 90109-06M43         | BOLT<br>BOULON                                          | 1        |                   |
| 5        | 63D-41632-00        | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE     | 1        |                   |
| 6        | 90508-26M35         | SPRING, TORSION<br>RESSORT, TORSION                     | 1        |                   |
| 7        | 63D-41636-00        | ROD, MAGNETO CONTROL<br>BIELLETTTE, COMMANDE D'AVANCE   | 1        |                   |
| 8        | 6H4-41237-00        | JOINT, LINK<br>RACCORD                                  | 1        |                   |
| 9        | 95380-05600         | NUT<br>ECROU                                            | 1        |                   |
| 10       | 90157-06M13         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                | 2        |                   |
| 11       | 95380-06600         | NUT<br>ECROU                                            | 2        |                   |
| 12       | 688-44194-00        | CAP<br>CAPUCHON                                         | 2        |                   |
| 13       | 53D-44120-10        | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1        | UR LONG           |
|          | 63D-44120-00        | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE            | 1        | UR SHORT          |
| 14       | 90468-18008         | CLIP<br>JONC                                            | 3        |                   |
| 15       | 90202-07M07         | WASHER, PLATE<br>RONDELLE, PLATE                        | 1        |                   |
| 16       | 63D-44117-00        | BRACKET<br>SUPPORT                                      | 1        |                   |
| 17       | 93501-04M02         | BALL<br>BILLE                                           | 1        |                   |
| 18       | 90501-12082         | SPRING, COMPRESSION<br>RESSORT, COMPRESSION             | 1        |                   |
| 19       | 648-42715-00        | BUSHING<br>COUSSINET                                    | 1        |                   |
| 20       | 97595-06520         | BOLT, WITH WASHER<br>VIS HEXAGONAL                      | 1        |                   |
| 21       | 97513-06245         | BOLT, WITH WASHER<br>VIS HEXAGONAL                      | 1        |                   |
| 22       | 63D-44121-00        | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION            | 1        |                   |
| 23       | 90386-07M58         | BUSH<br>DOUILLE                                         | 1        |                   |
| 24       | 92990-08200         | WASHER, PLAIN<br>RONDELLE, PLATE                        | 1        |                   |
| 25       | 91490-20015         | PIN, COTTER<br>GOUPILLE                                 | 1        |                   |
| 26       | 688-44122-00        | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1        |                   |
| 27       | 663-48344-00        | CABLE END, REMOTE CONTROL<br>CHAPE CABLE                | 1        | UR E              |

F3

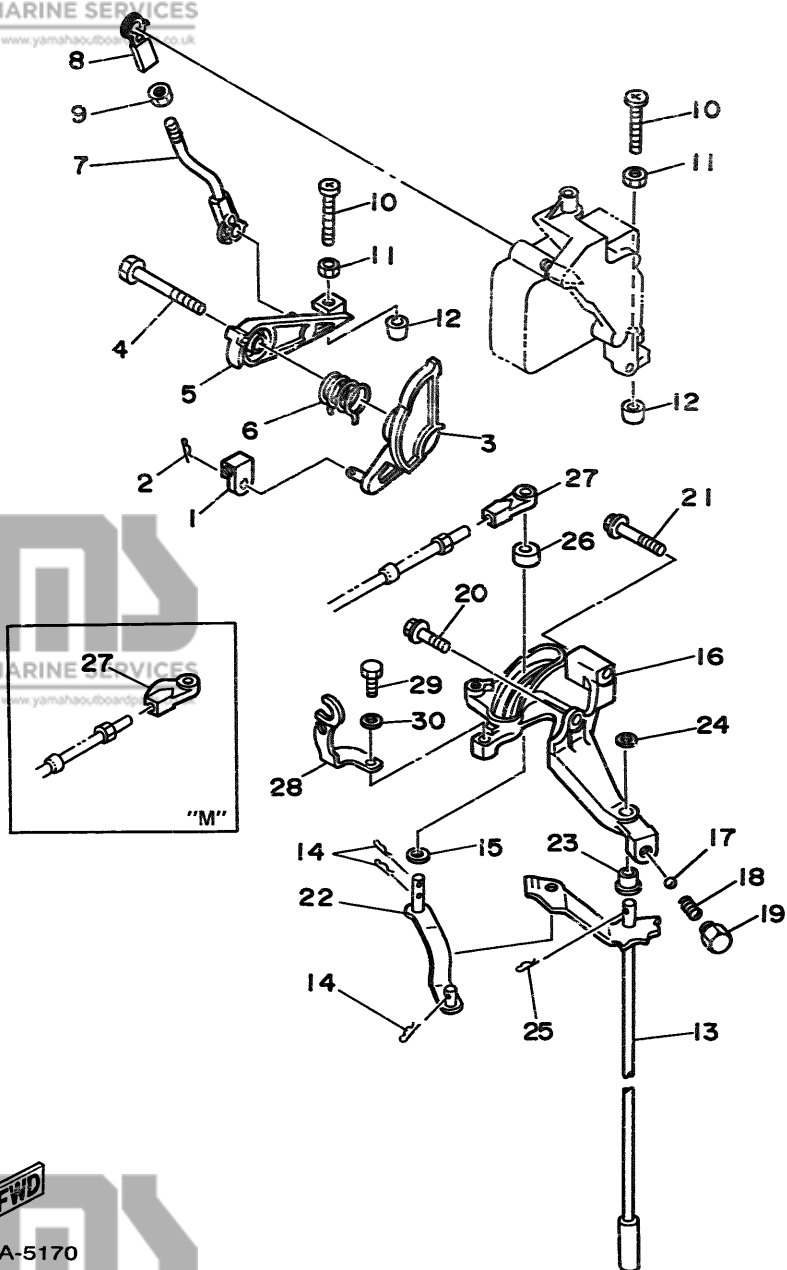


FIG. 17 CONTROL

COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION               | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------|----------|-------------------|
| 27       | 63D-48344-00        | CABLE END, REMOTE CONTROL CHAPE CABLE | 1 UR M   |                   |
| 28       | 63D-15774-00        | STAY 4                                | 1        |                   |
| 29       | 97095-06016         | SUPPORT 4                             | 1        |                   |
| 30       | 92990-06600         | BOLT BOULON                           | 1        |                   |
|          |                     | WASHER, PLATE RONDELLE, PLATE         | 1        |                   |

**FWD**  
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**F4**

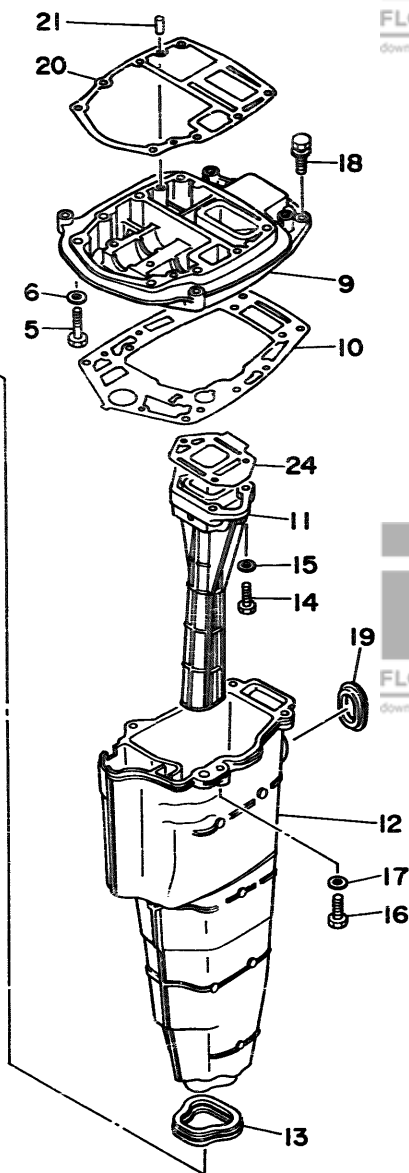
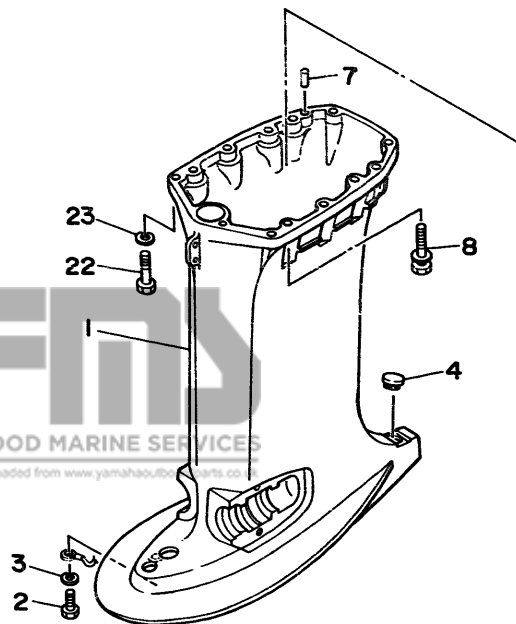
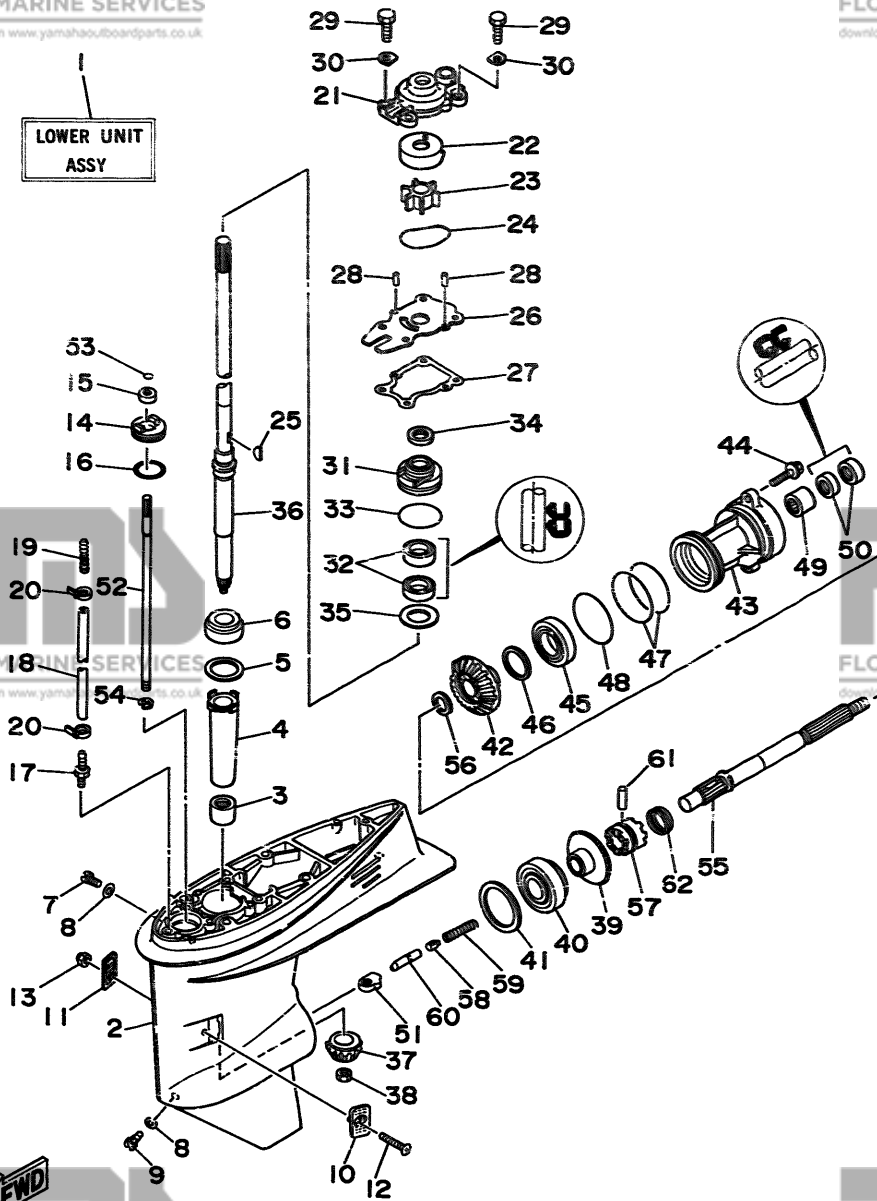


FIG. 18 UPPER CASING

FOURREAU

| REF. NO. | PART NO. NO. PIÉCES | DESCRIPTION DESCRIPTION                            | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------|----------|-------------------|
|          | 63D-45111-10-4D     | CASING, UPPER FOURREAU                             | 1        | UR LONG           |
|          | 63D-45111-00-4D     | CASING, UPPER FOURREAU                             | 1        | UR SHORT          |
| 2        | 97095-06012         | BOLT BOULON                                        | 1        |                   |
| 3        | 92995-06100         | WASHER, SPRING RONDELLE, GROWER                    | 1        |                   |
| 4        | 63D-45155-00        | CAP CAPUCHON                                       | 1        |                   |
| 5        | 97395-08045         | BOLT BOULON                                        | 2        |                   |
| 6        | 92995-08100         | WASHER RONDELLE                                    | 2        |                   |
| 7        | 93606-12019         | PIN, DOWEL GOUPILLE                                | 2        |                   |
| 8        | 90119-08M83         | BOLT, WITH WASHER BOULON, AVEC RONDELLE            | 6        |                   |
| 9        | 63D-41137-00-94     | GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT            | 1        |                   |
| 10       | 63D-45114-A0        | GASKET, UPPER CASING JOINT, TUBE D'ARBRE           | 1        |                   |
| 11       | 6H4-41131-01-5B     | MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT                | 1        | UR 40             |
|          | 6H5-41131-00-5B     | MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT                | 1        | UR 50             |
| 12       | 63D-14711-10-5B     | MUFFLER 1 POT D'ÉCHAPPEMENT 1                      | 1        | UR LONG           |
|          | 63D-14711-00-5B     | MUFFLER 1 POT D'ÉCHAPPEMENT 1                      | 1        | UR SHORT          |
| 13       | 63D-45123-00        | GASKET, MUFFLER JOINT, POT DE DÉTENTE              | 1        |                   |
| 14       | 97395-08030         | BOLT BOULON                                        | 3        |                   |
| 15       | 92995-08600         | WASHER RONDELLE                                    | 3        |                   |
| 16       | 97395-08030         | BOLT BOULON                                        | 4        |                   |
| 17       | 92995-08600         | WASHER RONDELLE                                    | 4        |                   |
| 18       | 90119-08M79         | BOLT, WITH WASHER BOULON, AVEC RONDELLE            | 2        |                   |
| 19       | 6H3-45127-00        | SEAL JOINT                                         | 1        |                   |
| 20       | 6H4-45113-A0        | GASKET, UPPER CASING JOINT, TUBE D'ARBRE           | 1        |                   |
| 21       | 93606-12019         | PIN, DOWEL GOUPILLE                                | 2        |                   |
| 22       | 97395-08045         | BOLT BOULON                                        | 2        |                   |
| 23       | 92995-08100         | WASHER RONDELLE                                    | 2        |                   |
| 24       | 6H4-41134-A0        | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ÉCHAPPEMENT | 1        |                   |

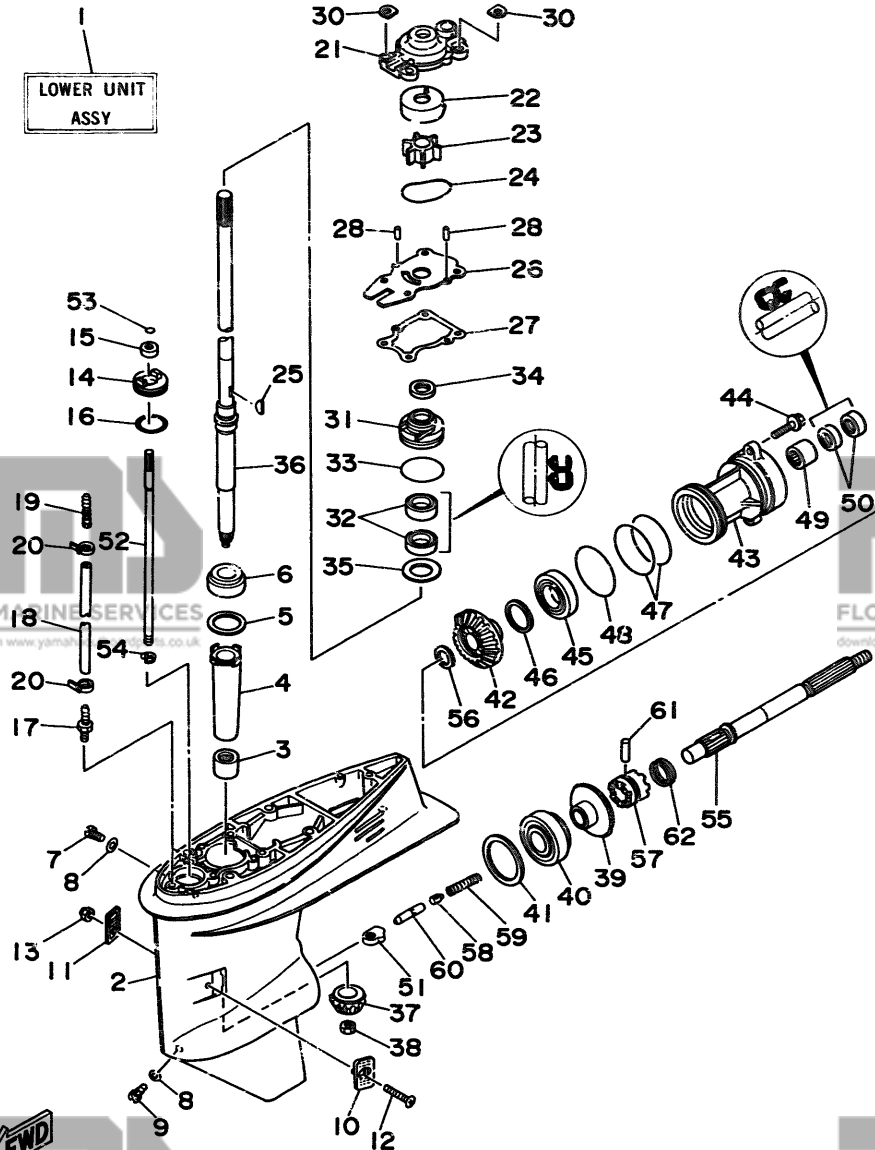


63CJA-5191

FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                        | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------------|----------|-------------------|
|          | 63D-45300-10-4D     | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)<br>(REF.NO. 2 ~ 62) | 1        | UR LONG           |
|          | 63D-45300-00-4D     | LOWER UNIT ASSY<br>UNITE INFÉRIEURE (ENS.)<br>(REF.NO. 2 ~ 62) | 1        | UR SHORT          |
| 2        | 63D-45301-00-4D     | CASING, LOWER<br>BEQUILLE                                      | 1        |                   |
| 3        | 93315-32224         | BEARING, CYLINDRICAL<br>ROULEMENT                              | 1        |                   |
| 4        | 6H4-45536-00        | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR                   | 1        |                   |
| 5        | 663-45587-01-10     | SHIM (T:0.10MM)<br>CALE (T:0.10MM)                             | 1        | UR                |
|          | 663-45587-01-12     | SHIM (T:0.12MM)<br>CALE (T:0.12MM)                             | 1        | UR                |
|          | 663-45587-01-15     | SHIM (T:0.15MM)<br>CALE (T:0.15MM)                             | 1        | UR                |
|          | 663-45587-01-18     | SHIM (T:0.18MM)<br>CALE (T:0.18MM)                             | 1        | UR                |
|          | 663-45587-01-30     | SHIM (T:0.30MM)<br>CALE (T:0.30MM)                             | 1        | UR                |
|          | 663-45587-01-40     | SHIM (T:0.40MM)<br>CALE (T:0.40MM)                             | 1        | UR                |
|          | 663-45587-01-50     | SHIM (T:0.50MM)<br>CALE (T:0.50MM)                             | 1        | UR                |
| 6        | 93332-00079         | BEARING<br>ROULEMENT                                           | 1        |                   |
| 7        | 90340-08M04         | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT                     | 1        |                   |
| 8        | 90430-08020         | GASKET<br>JOINT                                                | 2        |                   |
| 9        | 688-45341-C0        | PLUG, DRAIN<br>BOUCHON DE VIDANGE                              | 1        |                   |
| 10       | 63D-45214-00        | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU                     | 1        |                   |
| 11       | 63D-45215-00        | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU                     | 1        |                   |
| 12       | 90142-05M06         | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE                          | 1        |                   |
| 13       | 95380-05600         | NUT<br>ECROU                                                   | 1        |                   |
| 14       | 63D-45321-00        | PLATE<br>PLAQUETTE                                             | 1        |                   |
| 15       | 93106-09014         | OIL SEAL<br>JOINT SPY                                          | 1        |                   |
| 16       | 93210-33M64         | O-RING<br>JOINT TORIQUE                                        | 1        |                   |
| 17       | 6E5-45378-00        | NIPPLE, HOSE<br>RACCORD, TUYAU                                 | 1        |                   |
| 18       | 90445-07M31         | HOSE<br>DURITE                                                 | 1        | UR LONG           |
|          | 90445-07ME9         | HOSE<br>DURITE                                                 | 1        | UR SHORT          |
| 19       | 6E5-83558-00        | END, NIPPLE<br>RACCORD DE NIPPLE                               | 1        | UR                |



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FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------|----------|-------------------|
| 19       | 6E5-83558-10        | END, NIPPLE             | 1        | UR PTT            |
| 20       | 90465-11M10         | RACCORD DE NIPPLE       | 2        |                   |
| 21       | 63D-44311-00        | CLAMP                   | 1        |                   |
| 22       | 63D-44322-00        | BRIDE                   | 1        |                   |
| 23       | 6H3-44352-00        | HOUSING, WATER PUMP     | 1        |                   |
| 24       | 93210-59MG7         | CORPS, POMPE A EAU      | 1        |                   |
| 25       | 90280-03024         | INSERT, CARTRIDGE       | 1        |                   |
| 26       | 63D-44323-00        | CUVETTE                 | 1        |                   |
| 27       | 63D-44316-00        | IMPELLER                | 1        |                   |
| 28       | 93604-08062         | TURBINE                 | 2        |                   |
| 29       | 97395-08030         | O-RING                  | 4        |                   |
| 30       | 90209-08M02         | JOINT TORIQUE           | 4        |                   |
| 31       | 63D-44341-00        | KEY, WOODRUFF           | 1        |                   |
| 32       | 93101-25M57         | CLAVETTE, DEMI-LUNE     | 2        |                   |
| 33       | 93210-48MG8         | OUTER PLATE, CARTRIDGE  | 1        |                   |
| 34       | 63D-45344-00        | PLAQUE EXTERIEURE       | 1        |                   |
| 35       | 90201-27M00         | GASKET, WATER PUMP      | 1        |                   |
| 36       | 63D-45501-10        | JOINT, POMPE A EAU      | 1        | UR LONG           |
| 37       | 6H4-45551-01        | PIN, DOWEL              | 1        |                   |
| 38       | 90170-12138         | CLAVETTE                | 1        |                   |
| 39       | 6H4-45560-01        | BOLT                    | 1        |                   |
| 40       | 93332-00003         | BOULON                  | 1        |                   |
| 41       | 663-45567-01-10     | WASHER                  | 1        |                   |
| 42       | 663-45567-01-12     | RONDELLE                | 1        |                   |
| 43       | 663-45567-01-15     | HOUSING, WATER PUMP     | 1        |                   |
| 44       | 663-45567-01-18     | CORPS, POMPE A EAU      | 1        |                   |
| 45       | 663-45567-01-30     | OIL SEAL                | 1        |                   |
| 46       |                     | JOINT SPY               | 1        |                   |
| 47       |                     | O-RING                  | 1        |                   |
| 48       |                     | JOINT TORIQUE           | 1        |                   |
| 49       |                     | COVER, OIL SEAL         | 1        |                   |
| 50       |                     | FLASQUE, JOINT D'HUILE  | 1        |                   |
| 51       |                     | WASHER, PLATE           | 1        |                   |
| 52       |                     | RONDELLE, PLATE         | 1        |                   |
| 53       |                     | DRIVE SHAFT COMP.       | 1        |                   |
| 54       |                     | ARBRE MOTEUR COMP.      | 1        |                   |
| 55       |                     | DRIVE SHAFT COMP.       | 1        |                   |
| 56       |                     | ARBRE MOTEUR COMP.      | 1        |                   |
| 57       |                     | PINION                  | 1        |                   |
| 58       |                     | PIGNON D'ATTAQUE        | 1        |                   |
| 59       |                     | NUT                     | 1        |                   |
| 60       |                     | ECROU                   | 1        |                   |
| 61       |                     | GEAR                    | 1        |                   |
| 62       |                     | PIGNON                  | 1        |                   |

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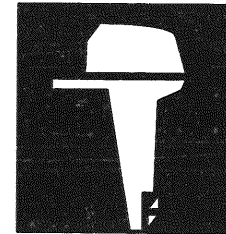
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| 92995-08600            | 16-51       |
|                        | 18-15       |
|                        | 18-17       |
| 92995-12200            | 11-47       |
| 93101-16M36            | 2- 4        |
|                        | 27- 9       |
| 93101-22067            | 19-50       |
|                        | 28-14       |
| 93101-25M57            | 19-32       |
|                        | 28-12       |
| 93102-08414            | 15-81       |
| 93102-23096            | 21-12       |
| 93102-25M28            | 2- 3        |
|                        | 27-10       |
| 93106-09014            | 19-15       |
|                        | 28- 8       |
| 93210-04228            | 4-28        |
| 93210-04230            | 4-20        |
|                        | 27-29       |
| 93210-06519            | 15-23       |
|                        | 15-45       |
| 93210-06632            | 15-64       |
| 93210-07540            | 15-65       |
|                        | 19-53       |
| 93210-09350            | 15-41       |
| 93210-13595            | 5- 6        |
|                        | 6- 6        |
| 93210-16275            | 25-10       |
| 93210-18397            | 15-60       |
| 93210-19MA7            | 5- 2        |
|                        | 6- 2        |
| 93210-29M94            | 14- 5       |
| 93210-29375            | 15- 7       |
|                        | 15-25       |
| 93210-32738            | 8- 8        |
|                        | 27-16       |
| 93210-33MG4            | 19-16       |
|                        | 28- 7       |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 93210-44383            | 15- 9       |
| 93210-48MG8            | 19-33       |
|                        | 28-11       |
| 93210-48214            | 15-10       |
| 93210-52449            | 15-83       |
| 93210-57M09            | 2- 5        |
|                        | 27-11       |
| 93210-59MG7            | 19-24       |
|                        | 28- 9       |
|                        | 28-21       |
| 93210-69MG6            | 19-48       |
|                        | 28-13       |
| 93210-74MG5            | 19-47       |
|                        | 28-15       |
| 93306-001U1            | 19-45       |
| 93306-305U8            | 2-10        |
| 93315-32224            | 19- 3       |
| 93317-22204            | 19-49       |
| 93332-00003            | 19-40       |
| 93332-00079            | 19- 6       |
| 93410-18M02            | 11-41       |
| 93410-28M06            | 14-10       |
| 93430-04M03            | 16-61       |
| 93430-06M02            | 7-26        |
|                        | 13-22       |
| 93430-10M00            | 13- 9       |
|                        | 13-13       |
| 93440-62057            | 2-11        |
| 93501-04M02            | 17-17       |
| 93503-16010            | 15-18       |
| 93505-32038            | 15-59       |
| 93602-20M02            | 2-16        |
| 93604-08062            | 19-28       |
| 93605-10108            | 15-63       |
| 93606-12019            | 1-11        |
|                        | 18- 7       |
|                        | 18-21       |
|                        | 20- 5       |
| 93700-06M03            | 11-13       |
|                        | 12-20       |
| 94702-00247            | 1-41        |
| 94702-00271            | 1-41        |
| 95380-03600            | 4-36        |
|                        | 8-18        |
| 95380-05600            | 5-19        |
|                        | 6-19        |
|                        | 17- 9       |
|                        | 19-13       |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 95380-06600            | 7-14        |
|                        | 7-24        |
|                        | 16-46       |
|                        | 17-11       |
|                        | 24- 6       |
| 95380-08600            | 8-11        |
|                        | 12-18       |
| 95380-10600            | 12-27       |
| 95380-12600            | 11-49       |
| 95380-12800            | 14-17       |
| 95670-06640            | 23-18       |
| 97013-06012            | 4-43        |
|                        | 26- 5       |
| 97013-08025            | 7-32        |
| 97095-05016            | 10-10       |
| 97095-06010            | 11-10       |
|                        | 11-27       |
|                        | 11-37       |
|                        | 11-50       |
| 97095-06012            | 18- 2       |
|                        | 24-16       |
|                        | 26- 2       |
| 97095-06016            | 7- 5        |
|                        | 15-29       |
|                        | 16-26       |
|                        | 16-36       |
|                        | 17-29       |
|                        | 24-36       |
| 97095-06020            | 2- 6        |
|                        | 7-23        |
|                        | 7-34        |
|                        | 10-12       |
|                        | 10-40       |
|                        | 23- 9       |
| 97095-06025            | 7-37        |
|                        | 8- 2        |
|                        | 11- 7       |
|                        | 24-20       |
| 97095-06030            | 7-11        |
|                        | 10-21       |
|                        | 23-15       |
| 97095-06035            | 7-28        |
| 97095-06040            | 7-45        |
|                        | 8-27        |
| 97095-06095            | 3-12        |
| 97313-06010            | 10- 7       |
| 97313-06014            | 1-19        |
|                        | 8-10        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 97313-08020            | 7-41        |
| 97395-06014            | 23- 5       |
|                        | 23-20       |
|                        | 23-26       |
|                        | 24-11       |
| 97395-08020            | 20-14       |
| 97395-08025            | 20-11       |
| 97395-08030            | 14-19       |
|                        | 14-27       |
|                        | 18-14       |
|                        | 18-16       |
|                        | 19-29       |
|                        | 28-23       |
| 97395-08040            | 16-50       |
| 97395-08045            | 18- 5       |
|                        | 18-22       |
| 97395-10040            | 20- 6       |
| 97513-06218            | 21-19       |
| 97513-06225            | 1-29        |
|                        | 1-33        |
| 97513-06235            | 1-40        |
| 97513-06245            | 17-21       |
| 97513-08214            | 22-19       |
| 97513-08216            | 22-25       |
| 97513-08230            | 22-16       |
| 97513-08250            | 23-17       |
| 97595-06520            | 3- 9        |
|                        | 17-20       |
| 97607-04112            | 15-78       |
| 97607-05210            | 15-55       |
| 97780-60525            | 10-24       |
| 97880-05014            | 3- 3        |
| 97880-05020            | 15-77       |
| 97880-06014            | 10-36       |
| 97885-05010            | 21-17       |
| 97885-05020            | 15-26       |
| 97885-06008            | 11- 4       |
|                        | 12- 4       |
| 97885-06016            | 16-64       |
| 97885-06035            | 22-24       |
| 97885-06040            | 3-15        |
|                        | 16-66       |
|                        | 22-23       |
| 97885-06055            | 3-16        |
| 97980-04114            | 4- 4        |
|                        | 27-28       |
| 98580-04008            | 4-11        |
| 98580-04010            | 4-35        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 98580-05530            | 8-21        |
| 98580-06016            | 14-35       |
|                        | 16-13       |
| 98780-04016            | 1-21        |
| 98780-05014            | 16-22       |
| 98980-03006            | 4-37        |
| 99001-08600            | 16-14       |
|                        | 19-54       |
| 99009-35500            | 15-13       |
| 99080-05600            | 13-23       |
|                        | 13-34       |
|                        | 13-46       |
| 99530-10014            | 7-30        |



**PARTS  
CATALOGUE  
CATALOGUE  
DE PIÈCES  
DETACHEES**

**40V '95 (63B, 63C, 63D)  
50H '95 (63G, 62W)**

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

40V'95 (63B, 63C, 63D) , 50H'95 (63G, 62W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

|       |                                                  |         |                         |
|-------|--------------------------------------------------|---------|-------------------------|
| "UR"  | Use specified parts number.                      | "M"     | Manual start model      |
| "UN"  | Use as many as needed.                           | "E"     | Electric start model    |
| "AP"  | Alternate Parts                                  | "PTT"   | Power Trim & Tilt model |
| "LM"  | Local Made<br>(Parts need to be ordered locally) | "H/T"   | Hydro Tilt model        |
| "O/S" | Over Size                                        | "M/T"   | Manual Tilt model       |
|       |                                                  | "T.H/D" | Tiller Handle model     |

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

### EXAMPLE

CARBURETOR ASSY  
. JET, PILOT  
. NOZZLE, MAIN

## 4. Number of component for assembly

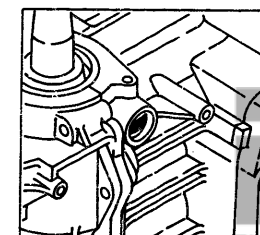
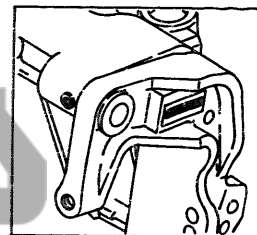
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

### EXAMPLE

| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 6E0-85500-70    | C.D.I. MAGNETO ASSY | 1    |         |
| 6E0-85550-70    | . ROTOR ASSY        | 1    |         |
| 6E0-15723-00-94 | . . PULLY, STARTER  | 1    |         |

## 5. Applicable Serial No. and Color Code

|                   |        |            |   |
|-------------------|--------|------------|---|
| Engine Serial No. | 40VMHO | S : 190101 | ~ |
|                   |        | L : 490101 | ~ |
|                   | 40VRO  | S : 290101 | ~ |
|                   |        | L : 860101 | ~ |
|                   | 40VEO  | S : 110101 | ~ |
|                   |        | L : 840101 | ~ |
|                   | 40VETO | S : 880101 | ~ |
|                   |        | L : 540101 | ~ |
|                   | 50HRO  | S : 260101 | ~ |
|                   |        | L : 560101 | ~ |
|                   | 50HRDO |            |   |
|                   |        |            |   |



| Color Code | Color Name                  | Abbreviation |
|------------|-----------------------------|--------------|
| 4D         | DARK BLUISH GRAY METALLIC 2 | DBNM2        |

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

## AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

40V'95 (63B, 63C, 63D) , 50H'95 (63G, 62W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

### 2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

|         |                                                                        |
|---------|------------------------------------------------------------------------|
| "UR"    | Utiliser le numéro des pièces.                                         |
| "UN"    | Utiliser autant que nécessaire.                                        |
| "AP"    | Pièces de substitution                                                 |
| "OS"    | Cote Réparation                                                        |
| "LM"    | Fabrication locale<br>(les pièces doivent être commandées localement.) |
| "M"     | Modèle à démarrage manuel                                              |
| "E"     | Modèle à démarrage électrique                                          |
| "PTT"   | Modèle à assiette et relevage assistés                                 |
| "H/T"   | Modèle à relevage hydraulique                                          |
| "M/T"   | Modèle à relevage manuel                                               |
| "T.H/D" | Modèle à commande par barre franche                                    |

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE      ENS CARBURATEUR  
                  . GICLEUR, ralenti  
                  . PUIXS D'AIGUILLE

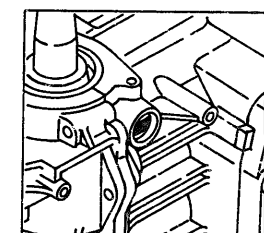
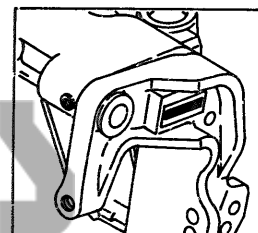
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

| Référence       | Description             | Qté | Remarques |
|-----------------|-------------------------|-----|-----------|
| 6E0-85500-70    | MAGNETO C.D.I CPLT      | 1   |           |
| 6E0-85550-70    | . ROTOR CPLT            | 1   |           |
| 6E0-15723-00-94 | . . POULIE DE DEMARREUR | 1   |           |

### 5. Applications No de série et code couleur correspondants

| No de série du moteur |   |          |   |
|-----------------------|---|----------|---|
| 40VMHO                | S | : 190101 | ~ |
|                       | L | : 490101 | ~ |
| 40VRO                 | S | : 290101 | ~ |
|                       | L | : 860101 | ~ |
| 40VEO                 | S | : 110101 | ~ |
|                       | L | : 840101 | ~ |
| 40VETO                | S | : 880101 | ~ |
|                       | L | : 540101 | ~ |
| 50HRO                 | S | : 260101 | ~ |
| 50HRDO                | L | : 560101 | ~ |



| Code couleur | Nom de couleur              | Abréviation |
|--------------|-----------------------------|-------------|
| 4D           | DARK BLUISH GRAY METALLIC 2 | DBNM2       |

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

Sheet 1/2 (Fig. 1 to Fig. 19)

|         |                                                  |        |
|---------|--------------------------------------------------|--------|
| FIG. 1  | CYLINDER. CRANKCASE .....                        | A6, A7 |
| FIG. 2  | CRANKSHAFT. PISTON .....                         | B1     |
| FIG. 3  | INTAKE .....                                     | B2, B3 |
| FIG. 4  | CARBURETOR .....                                 | B4~B6  |
| FIG. 5  | OIL PUMP 1 (MANUAL START) .....                  | B7, C1 |
| FIG. 6  | OIL PUMP 2 (ELECTRIC START) .....                | C2, C3 |
| FIG. 7  | STARTER .....                                    | C4, C5 |
| FIG. 8  | FUEL .....                                       | C6, C7 |
| FIG. 9  | TOP COWLING .....                                | D1     |
| FIG. 10 | BOTTOM COWLING .....                             | D2, D3 |
| FIG. 11 | BRACKET 1 (POWER TRIM & TILT / HYDRO TILT) ..... | D4, D5 |
| FIG. 12 | BRACKET 2 (MANUAL TILT) .....                    | D6     |
| FIG. 13 | BRACKET 3 (MANUAL TILT) .....                    | D7, E1 |
| FIG. 14 | BRACKET 4 .....                                  | E2, E3 |
| FIG. 15 | POWER TRIM & TILT ASSY 1 .....                   | E4~E6  |
| FIG. 16 | STEERING .....                                   | E7~F2  |
| FIG. 17 | CONTROL .....                                    | F3, F4 |
| FIG. 18 | UPPER CASING .....                               | F5     |
| FIG. 19 | LOWER CASING. DRIVE 1 .....                      | F6, F7 |
|         | NUMERICAL INDEX                                  |        |

Sheet 2/2 (Fig. 19 to Fig. 28)

|         |                                                |        |
|---------|------------------------------------------------|--------|
| FIG. 19 | LOWER CASING. DRIVE 1 .....                    | A6, A7 |
| FIG. 20 | LOWER CASING. DRIVE 2 .....                    | B1, B2 |
| FIG. 21 | GENERATOR .....                                | B3     |
| FIG. 22 | STARTING MOTOR .....                           | B4     |
| FIG. 23 | ELECTRICAL 1 .....                             | B5     |
| FIG. 24 | ELECTRICAL 2 (ELECTRIC START) .....            | B6, B7 |
| FIG. 25 | ALTERNATE 1 (STEERING GUIDE ATTACHEMENT) ..... | C1     |
| FIG. 26 | ALTERNATE 2 (MANUAL START) .....               | C2     |
| FIG. 27 | REPAIR KIT 1 .....                             | C3, C4 |
| FIG. 28 | REPAIR KIT 2 .....                             | C5, C6 |
|         | NUMERICAL INDEX                                |        |

# TABLE DES MATIERES

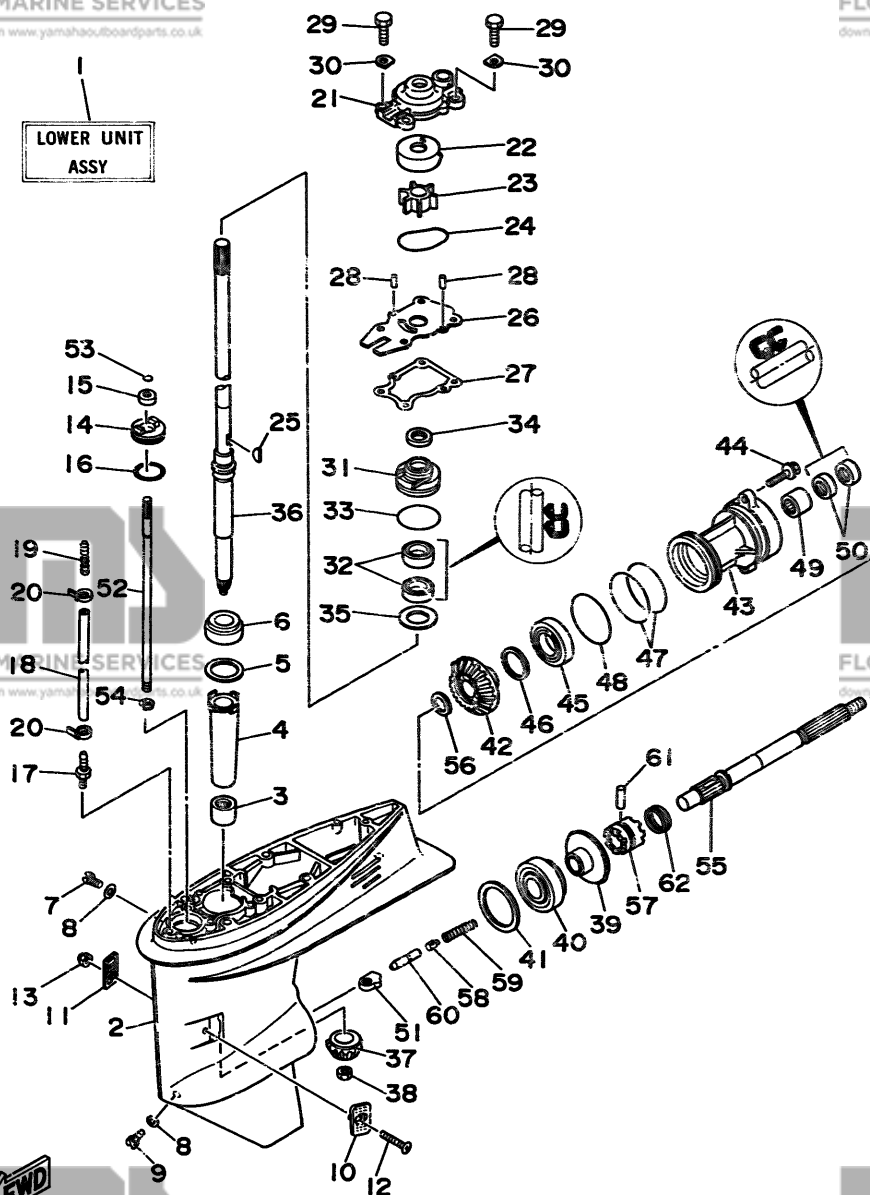
## Feuille 1/2 (Fig. 1 ~ Fig. 19)

|                 |                                                                         |        |
|-----------------|-------------------------------------------------------------------------|--------|
| FIG. 1          | CYLINDRE. CARTER .....                                                  | A6, A7 |
| FIG. 2          | VILEBREQUIN. PISTON .....                                               | B1     |
| FIG. 3          | ADMISSION .....                                                         | B2, B3 |
| FIG. 4          | CARBURATEUR .....                                                       | B4~B6  |
| FIG. 5          | POMPE A HUILE 1 (DEMARRAGE MANUEL) .....                                | B7, C1 |
| FIG. 6          | POMPE A HUILE 2 (DEMARRAGE ELECTRIQUE) .....                            | C2, C3 |
| FIG. 7          | DEMARREUR .....                                                         | C4, C5 |
| FIG. 8          | CARBURANT .....                                                         | C6, C7 |
| FIG. 9          | CAPOT SUPERIEUR .....                                                   | D1     |
| FIG. 10         | CAPOT INFERIEUR .....                                                   | D2, D3 |
| FIG. 11         | SUPPORT 1 (PUISSANCE PARER ET INCLINER /<br>RELEVAGE HYDRAULIQUE) ..... | D4, D5 |
| FIG. 12         | SUPPORT 2 (RELEVAGE MANUEL) .....                                       | D6     |
| FIG. 13         | SUPPORT 3 (RELEVAGE MANUEL) .....                                       | D7, E1 |
| FIG. 14         | SUPPORT 4 .....                                                         | E2, E3 |
| FIG. 15         | PUISSANCE PARER ET INCLINER (ENS.) 1 .....                              | E4~E6  |
| FIG. 16         | DIRECTION .....                                                         | E7~F2  |
| FIG. 17         | COMMANDE .....                                                          | F3, F4 |
| FIG. 18         | FOURREAU .....                                                          | F5     |
| FIG. 19         | BOITIER D'HELICE, TRANSMISSION 1 .....                                  | F6, F7 |
| INDEX NUMERIQUE |                                                                         |        |

## Feuille 2/2 (Fig. 19 ~ Fig. 28)

|                 |                                                  |        |
|-----------------|--------------------------------------------------|--------|
| FIG. 19         | BOITIER D'HELICE, TRANSMISSION 1 .....           | A6, A7 |
| FIG. 20         | BOITIER D'HELICE, TRANSMISSION 2 .....           | B1, B2 |
| FIG. 21         | GENERATRICE .....                                | B3     |
| FIG. 22         | DEMARREUR ELECTRIQUE .....                       | B4     |
| FIG. 23         | PARTIE ELECTRIQUE 1 .....                        | B5     |
| FIG. 24         | PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE) ..... | B6, B7 |
| FIG. 25         | OPTIONNELLES 1 (FIXATIONS DE DIRECTION) .....    | C1     |
| FIG. 26         | OPTIONNELLES 2 (DEMARRAGE MANUEL) .....          | C2     |
| FIG. 27         | KITS DE REPARATION 1 .....                       | C3, C4 |
| FIG. 28         | KITS DE REPARATION 2 .....                       | C5, C6 |
| INDEX NUMERIQUE |                                                  |        |

LOWER UNIT  
ASSY



63CJA-5191

FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

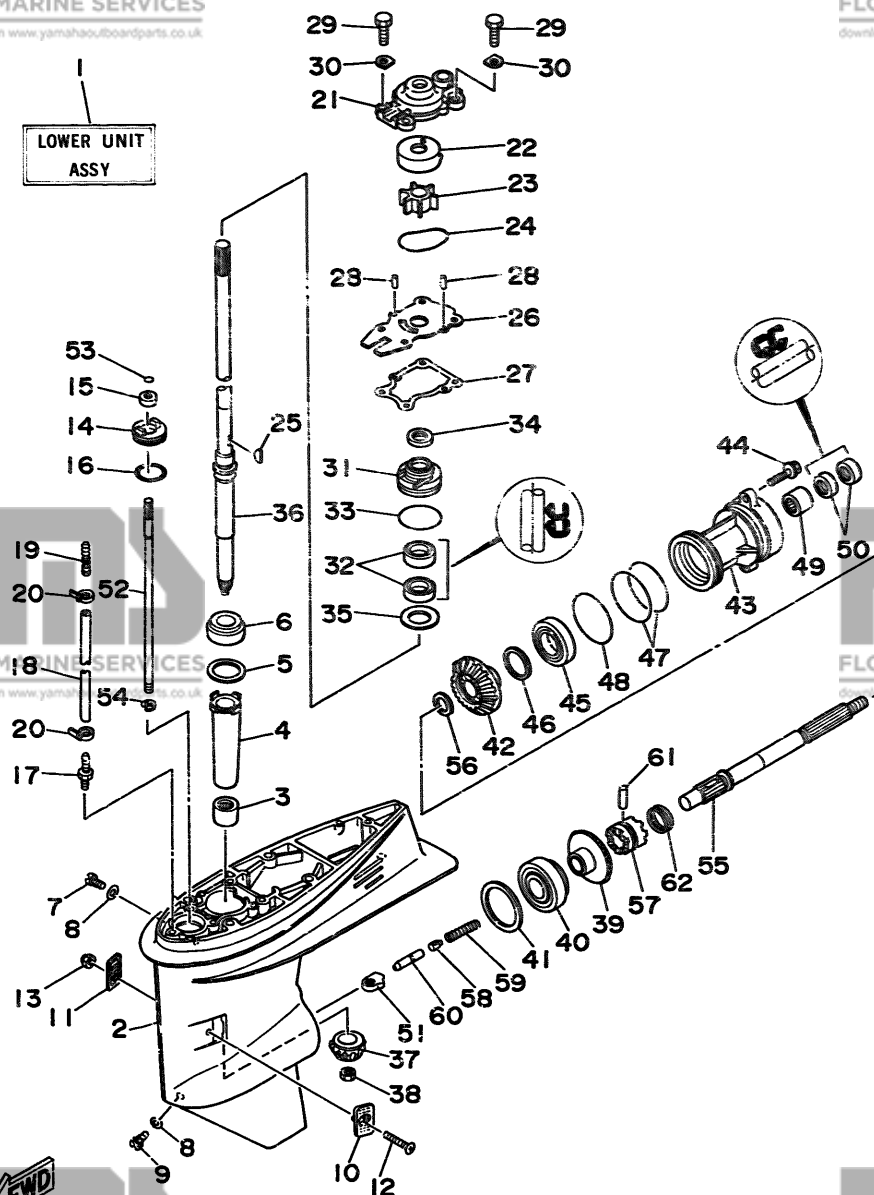
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------|----------|-------------------|
| 41       | 663-45567-01-40     | SHIM (T:0.40MM)             | 1        | UR                |
|          | 663-45567-01-50     | CALE (T:0.40MM)             |          |                   |
|          |                     | SHIM (T:0.50MM)             | 1        | UR                |
|          |                     | CALE (T:0.50MM)             |          |                   |
| 42       | 6H4-45571-01        | GEAR                        | 1        |                   |
|          |                     | PIGNON                      |          |                   |
| 43       | 63D-45361-00-4D     | CAP, LOWER CASING           | 1        |                   |
|          |                     | COUVERCLE, BOITIER D'HELICE |          |                   |
| 44       | 90105-08M61         | BOLT, WASHER BASED          | 2        |                   |
|          |                     | BOULON, AVEC RONDELLE       |          |                   |
| 45       | 93306-001U1         | BEARING                     | 1        |                   |
|          |                     | ROULEMENT                   |          |                   |
| 46       | 63D-45577-00-10     | SHIM (T:0.10MM)             | 1        | UR                |
|          |                     | CALE (T:0.10MM)             |          |                   |
|          | 63D-45577-00-12     | SHIM (T:0.12MM)             | 1        | UR                |
|          |                     | CALE (T:0.12MM)             |          |                   |
|          | 63D-45577-00-15     | SHIM (T:0.15MM)             | 1        | UR                |
|          |                     | CALE (T:0.15MM)             |          |                   |
|          | 63D-45577-00-18     | SHIM (T:0.18MM)             | 1        | UR                |
|          |                     | CALE (T:0.18MM)             |          |                   |
|          | 63D-45577-00-30     | SHIM (T:0.30MM)             | 1        | UR                |
|          |                     | CALE (T:0.30MM)             |          |                   |
|          | 63D-45577-00-40     | SHIM (T:0.40MM)             | 1        | UR                |
|          |                     | CALE (T:0.40MM)             |          |                   |
|          | 63D-45577-00-50     | SHIM (T:0.50MM)             | 1        | UR                |
|          |                     | CALE (T:0.50MM)             |          |                   |
| 47       | 93210-74MG5         | O-RING                      | 2        |                   |
|          |                     | JOINT TORIQUE               |          |                   |
| 48       | 93210-69MG6         | O-RING                      | 1        |                   |
|          |                     | JOINT TORIQUE               |          |                   |
| 49       | 93317-22204         | BEARING, CYLINDRICAL        | 1        |                   |
|          |                     | PIECE                       |          |                   |
| 50       | 93101-22067         | OIL SEAL                    | 2        |                   |
|          |                     | JOINT SPY                   |          |                   |
| 51       | 663-44151-00        | CAM, SHIFT                  | 1        |                   |
|          |                     | CAME, INVERSION             |          |                   |
| 52       | 63D-44144-00        | ROD, SHIFT                  | 1        |                   |
|          |                     | TIGE D'EMBRAYAGE            |          |                   |
| 53       | 93210-07540         | O-RING                      | 1        |                   |
|          |                     | JOINT TORIQUE               |          |                   |
| 54       | 99001-08600         | CIRCLIP                     | 1        |                   |
|          |                     | CIRCLIP                     |          |                   |
| 55       | 63D-45611-00        | SHAFT, PROPELLER            | 1        |                   |
|          |                     | ARBRE, HELICE               |          |                   |
| 56       | 90201-22429         | WASHER, PLATE               | 1        |                   |
|          |                     | RONDELLE, PLATE             |          |                   |
| 57       | 63D-45631-00        | CLUTCH, DOG                 | 1        |                   |
|          |                     | CRABOT                      |          |                   |
| 58       | 663-45634-00        | SLIDE, SHIFT                | 1        |                   |
|          |                     | CONTRE-POUSOIR              |          |                   |
| 59       | 90501-16M01         | SPRING, COMPRESSION         | 1        |                   |
|          |                     | RESSORT, COMPRESSION        |          |                   |
| 60       | 63D-45635-00        | PLUNGER, SHIFT              | 1        |                   |
|          |                     | POUSOIR D'EMBRAYAGE         |          |                   |
| 61       | 90250-06023         | PIN, STRAIGHT               | 1        |                   |
|          |                     | GOUPILLE, DROITE            |          |                   |

A6

FIG. 19 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------|----------|-------------------|
| 62       | 663-45633-00        | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT | 1        |                   |



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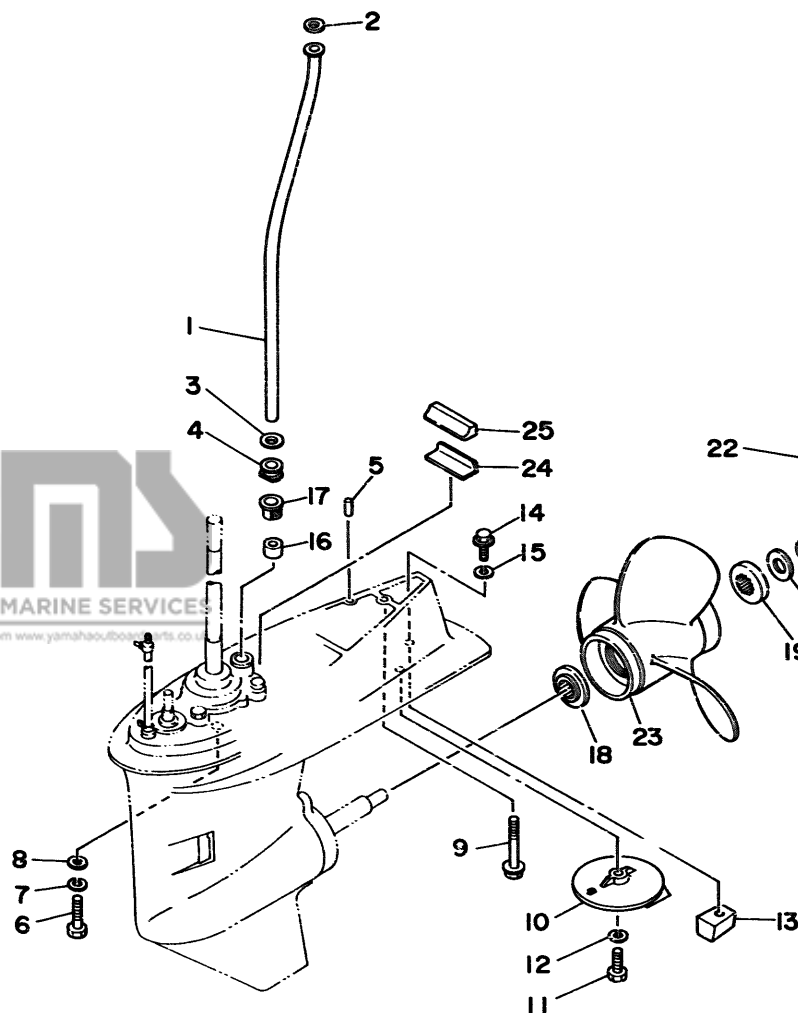


FIG. 20 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------|----------|-------------------|
| 1        | 63D-44361-10        | TUBE, WATER                 | 1        | UR LONG           |
|          | 63D-44361-00        | TUBE D'EAU                  | 1        | UR SHORT          |
| 2        | 90202-12060         | WASHER, PLATE               | 1        |                   |
| 3        | 90430-12072         | GASKET                      | 1        |                   |
| 4        | 63D-44367-00        | DAMPER, WATER SEAL          | 1        |                   |
| 5        | 93606-12019         | PIN, DOWEL                  | 2        |                   |
| 6        | 97395-10040         | GOUPILLE                    | 4        |                   |
| 7        | 92990-10100         | WASHER, SPRING              | 4        |                   |
| 8        | 92990-10600         | RONDELLE, GROWER            | 4        |                   |
| 9        | 90119-08M84         | WASHER, PLATE               | 1        |                   |
| 10       | 664-45371-01        | RONDELLE, PLATE             | 1        |                   |
| 11       | 97395-08025         | BOLT, WITH WASHER           | 1        |                   |
| 12       | 92995-08100         | BOULON, AVEC RONDELLE       | 1        |                   |
| 13       | 63D-45251-10        | TAB-TRIM                    | 1        |                   |
| 14       | 97395-08020         | ANODE DERIVE                | 1        |                   |
| 15       | 92995-08100         | BOLT                        | 1        |                   |
| 16       | 663-44366-00        | BOULON                      | 1        |                   |
| 17       | 63D-44312-30        | WASHER                      | 1        |                   |
| 18       | 663-45987-02        | RONDELLE                    | 1        |                   |
| 19       | 670-45997-02        | ANODE                       | 1        |                   |
| 20       | 92990-16200         | ANODE                       | 1        |                   |
| 21       | 90171-16011         | BOLT                        | 1        |                   |
| 22       | 91490-30030         | BOULON                      | 1        |                   |
| 23       | 663-45945-02-EL     | WASHER                      | 1        |                   |
|          | 663-45954-01-EL     | RONDELLE                    | 1        |                   |
|          | 663-45941-01-EL     | DAMPER, WATER SEAL          | 1        |                   |
|          | 663-45947-02-EL     | JOINT, TUBE D'EAU           | 1        |                   |
|          | 663-45949-01-EL     | COVER, WATER PUMP HOUSING   | 1        |                   |
|          |                     | COUVERCLE                   | 1        |                   |
|          |                     | SPACER                      | 1        |                   |
|          |                     | ENTRETOISE                  | 1        |                   |
|          |                     | SPACER                      | 1        |                   |
|          |                     | ENTRETOISE                  | 1        |                   |
|          |                     | WASHER, PLAIN               | 1        |                   |
|          |                     | RONDELLE, PLATE             | 1        |                   |
|          |                     | NUT, CASTLE                 | 1        |                   |
|          |                     | ECROU, CRENELE              | 1        |                   |
|          |                     | PIN, COTTER                 | 1        |                   |
|          |                     | GOUPILLE                    | 1        |                   |
|          |                     | PROPELLER (3X11-1/8"X13"-G) | 1        | UR                |
|          |                     | HELICE (3X11-1/8"X13"-G)    | 1        | UR                |
|          |                     | PROPELLER (3X11-3/4"X10"-G) | 1        | UR                |
|          |                     | HELICE (3X11-3/4"X10"-G)    | 1        | UR                |
|          |                     | PROPELLER (3X10-3/4"X17"-G) | 1        | UR                |
|          |                     | HELICE (3X10-3/4"X17"-G)    | 1        | UR                |
|          |                     | PROPELLER (3X11-5/8"X11"-G) | 1        | UR                |
|          |                     | HELICE (3X11-5/8"X11"-G)    | 1        | UR                |
|          |                     | PROPELLER (3X10-3/4"X16"-G) | 1        | UR                |
|          |                     | HELICE (3X10-3/4"X16"-G)    | 1        | UR                |

FIG. 20 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION          | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------|----------|-------------------|
| 23       | 663-45952-02-EL     | PROPELLER (3X11-3/8"X12"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X11-3/8"X12"-G)         |          |                   |
|          | 663-45956-01-EL     | PROPELLER (3X12-1/4"X9"-G)       | 1 UR     |                   |
|          |                     | HELICE (3X12-1/4"X9"-G)          |          |                   |
|          | 663-45958-01-EL     | PROPELLER (3X11-1/4"X14"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X11-1/4"X14"-G)         |          |                   |
|          | 6H5-45952-00-EL     | PROPELLER (3X10-5/8"X12"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X10-5/8"X12"-G)         |          |                   |
|          | 6H5-45945-00-EL     | PROPELLER (3X10-3/8"X13"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X10-3/8"X13"-G)         |          |                   |
|          | 6H5-45958-00-EL     | PROPELLER (3X10-1/4"X14"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X10-1/4"X14"-G)         |          |                   |
|          | 6H5-45943-00-EL     | PROPELLER (3X10"X15"-G)          | 1 UR     |                   |
|          |                     | HELICE (3X10"X15"-G)             |          |                   |
|          |                     | <b>STAINLESS STEEL PROPELLER</b> |          |                   |
|          |                     | <b>ACIER INOXYDABLE HELICE</b>   |          |                   |
|          | 663-45970-60-98     | PROPELLER (3X11-3/4"X12"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X11-3/4"X12"-G)         |          |                   |
|          | 663-45972-60-98     | PROPELLER (3X12"X11"-G)          | 1 UR     |                   |
|          |                     | HELICE (3X12"X11"-G)             |          |                   |
|          | 663-45974-60-98     | PROPELLER (3X11-1/2"X13"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X11-1/2"X13"-G)         |          |                   |
|          | 663-45976-00-98     | PROPELLER (3X10-1/4"X15"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X10-1/4"X15"-G)         |          |                   |
|          | 697-45970-00-98     | PROPELLER (3X11-1/4"X14"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X11-1/4"X14"-G)         |          |                   |
|          | 663-45978-00-98     | PROPELLER (3X10-1/4"X16"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X10-1/4"X16"-G)         |          |                   |
|          | 663-45930-00-98     | PROPELLER (3X10-1/4"X14"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X10-1/4"X14"-G)         |          |                   |
|          | 663-45974-02-98     | PROPELLER (3X10-5/8"X13"-G)      | 1 UR     |                   |
|          |                     | HELICE (3X10-5/8"X13"-G)         |          |                   |
| 24       | 663-45376-00-94     | GUIDE, SEAL DAMPER               | 1        |                   |
| 25       | 63D-45375-00        | BUTEE, JOINT CAOUTCHOUC          | 1        |                   |
|          |                     | DAMPER, SEAL                     |          |                   |
|          |                     | BOURRELET, CAOUTCHOUC            |          |                   |

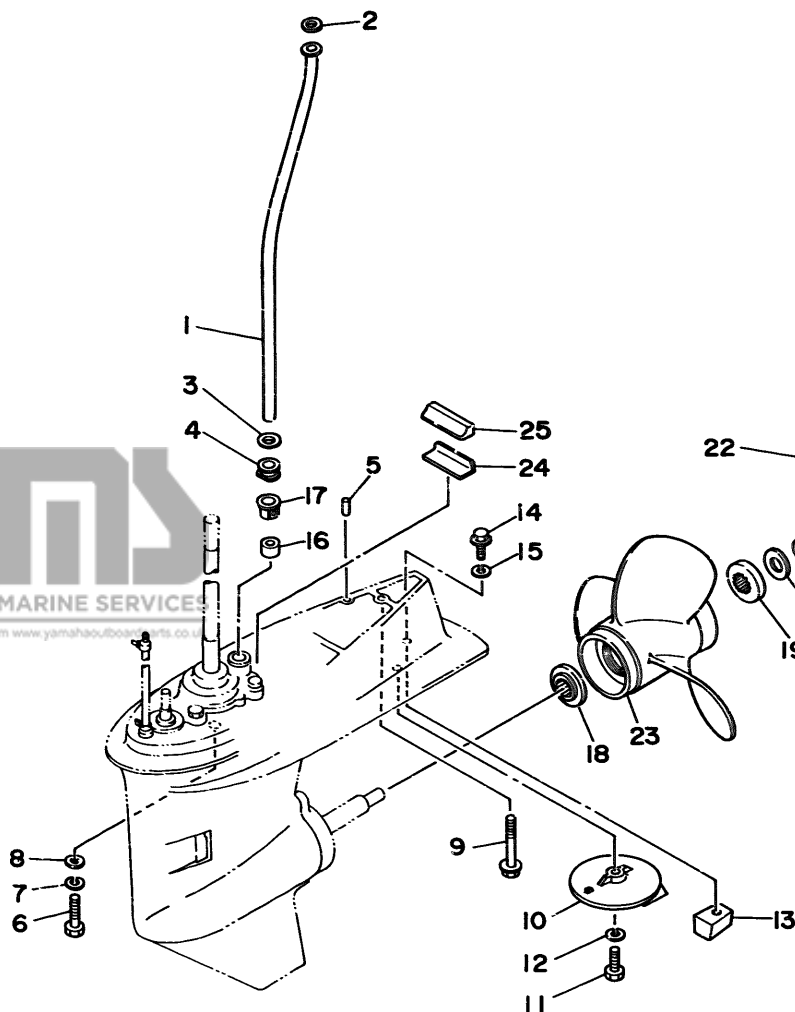


FIG. 21 GENERATOR

GENERATRICE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------|----------|-------------------|
| 1        | 63D-85550-00        | ROTOR ASSY                    | 1        | UR E              |
|          | 63D-85550-10        | ROTOR CPLT                    | 1        | UR M              |
| 2        | 63D-85560-00        | BASE ASSY                     | 1        |                   |
| 3        | 6H4-15359-04-94     | ENS. FLASQUE                  | 1        |                   |
| 4        | 63D-85520-00        | .HOUSING, OIL SEAL            | 1        |                   |
|          |                     | .LOGEMENT, BAGUE D'ETANCHEITE |          |                   |
| 5        | 63D-85533-00        | .COIL, CHARGE                 | 1        |                   |
|          |                     | .BOBINE, CHARGE               |          |                   |
| 6        | 63D-85580-00        | .COIL, LIGHTING               | 1        |                   |
|          |                     | .BOBINE, ECLAIRAGE            |          |                   |
| 7        | 6H4-83354-00        | .COIL, PULSER                 | 1        |                   |
|          |                     | .BOBINE, PULSEUR              |          |                   |
| 8        | 63D-81345-00        | .WIRE, EARTH LEAD 1           | 1        |                   |
|          |                     | .FIL 1, MASSE                 |          |                   |
| 9        | 63D-81345-10        | .SCREW, WITH WASHER (M5X12)   | 6        |                   |
|          |                     | .VIS, AVEC RONDELLE (M5X12)   |          |                   |
| 10       | 63D-81345-20        | .SCREW, WITH WASHER (M6X25)   | 2        |                   |
|          |                     | .VIS, AVEC RONDELLE (M6X25)   |          |                   |
| 11       | 90464-03M15         | .SCREW, WITH WASHER (M6X30)   | 4        |                   |
|          |                     | .V'S, AVEC RONDELLE (M6X30)   |          |                   |
| 12       | 93102-23096         | .CLAMP                        | 1        |                   |
|          |                     | .BRIDE                        |          |                   |
| 13       | 6H4-11545-00        | .OIL SEAL                     | 1        |                   |
|          |                     | .JOINT SPY                    |          |                   |
| 14       | 90179-16M05         | KEY, WOODRUFF                 | 1        |                   |
|          |                     | CLAVETTE, DEMI-LUNE           |          |                   |
| 15       | 90201-16M44         | NUT                           | 1        |                   |
|          |                     | ECROU                         |          |                   |
| 16       | 6H4-81332-00        | WASHER, PLATE                 | 1        |                   |
|          |                     | RONDELLE, PLATE               |          |                   |
| 17       | 97885-05010         | PLATE, TIMING                 | 1        |                   |
|          |                     | PLATEAU, ALLUMAGE             |          |                   |
| 18       | 92990-05600         | SCREW, PAN HEAD               | 1        |                   |
|          |                     | VIS, TETE TRONCONIQUE         |          |                   |
| 19       | 97513-06218         | WASHER, PLATE                 | 1        |                   |
|          |                     | RONDELLE, PLATE               |          |                   |
|          |                     | BOLT, WITH WASHER             | 3        |                   |
|          |                     | VIS HEXAGONAL                 |          |                   |

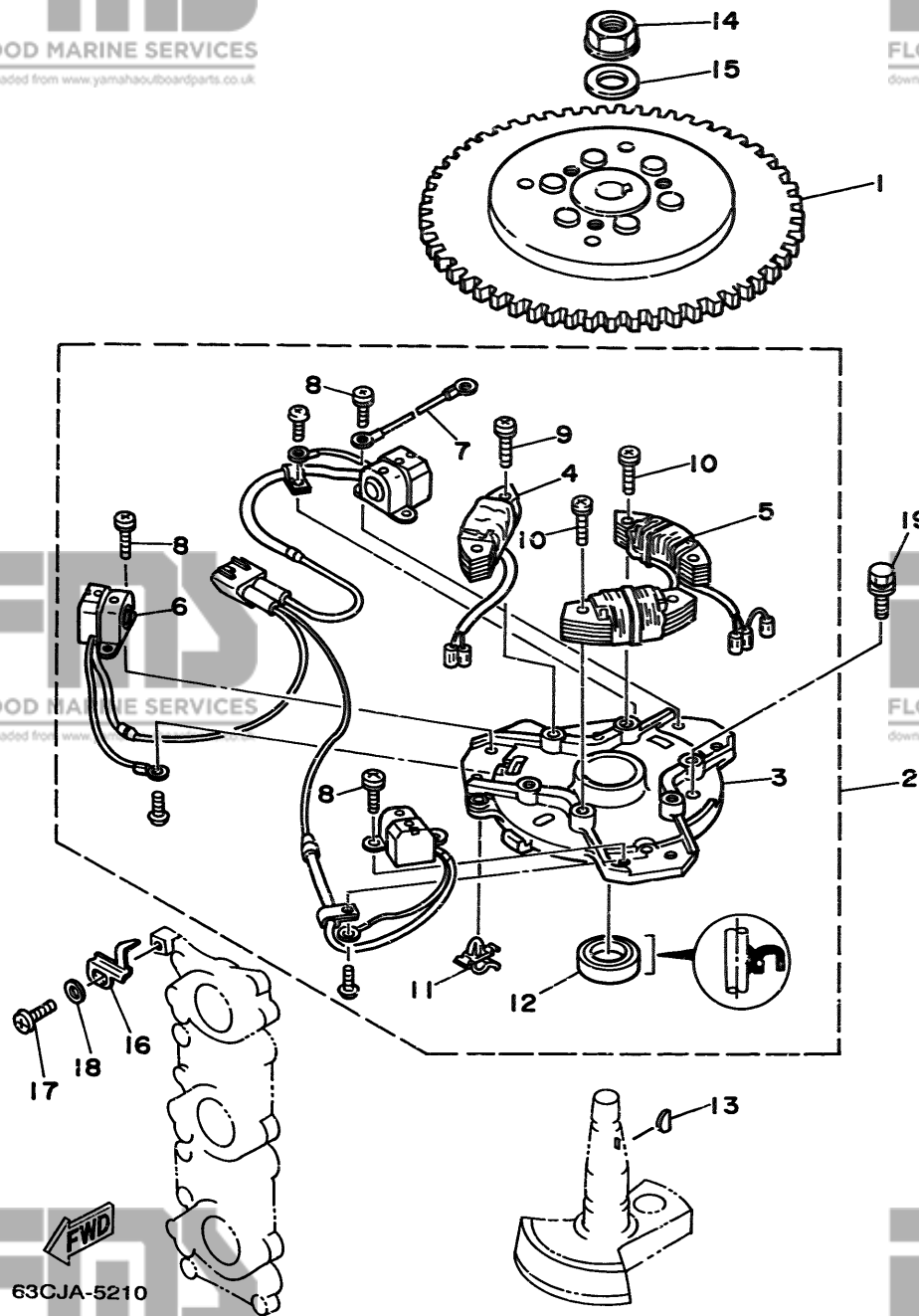
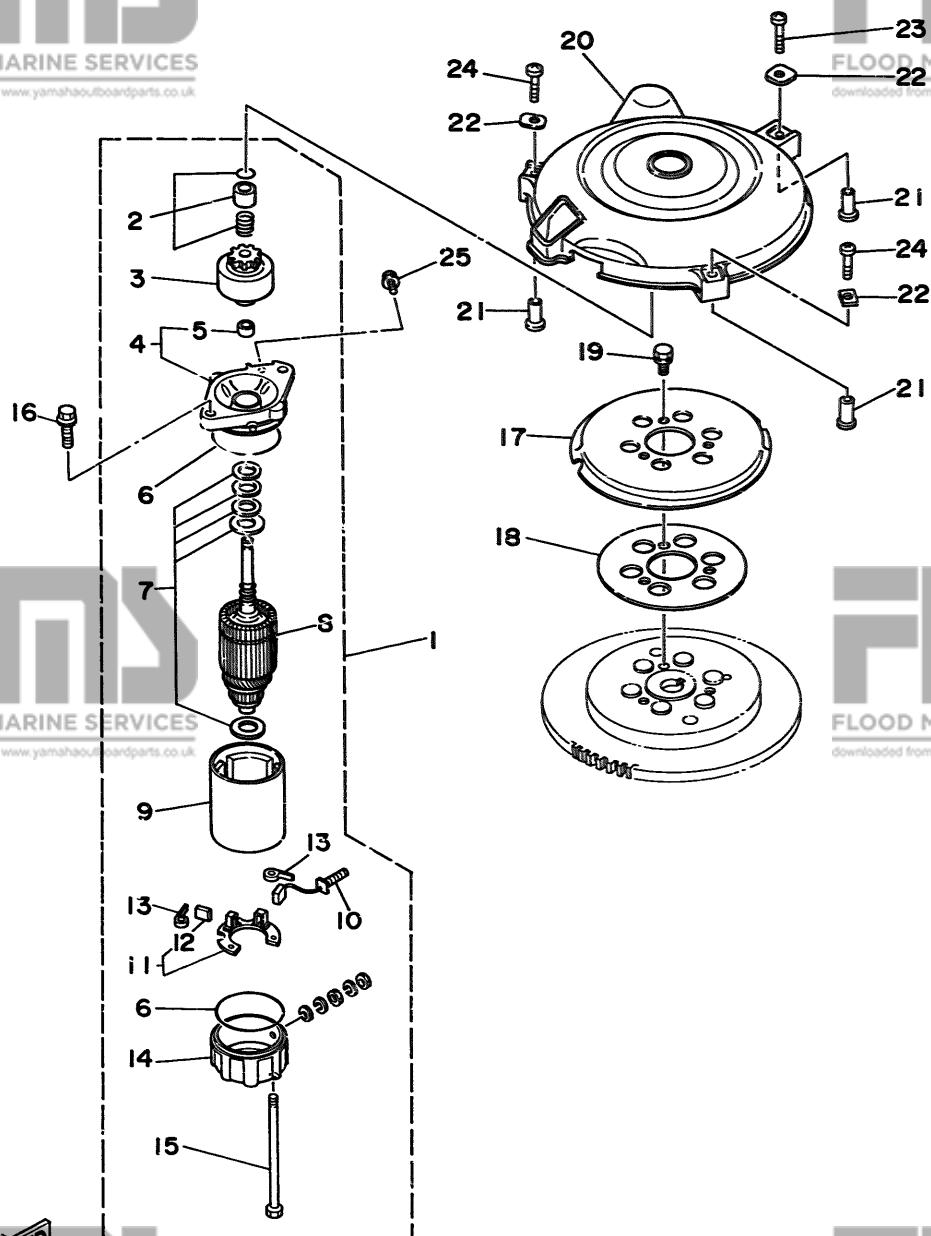


FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-------------------------------------------------------------|----------|-------------------|
| 1        | 6F5-81800-11        | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET         | 1        |                   |
| 2        | 689-81857-11        | .PINION STOPPER SET<br>.BUTEE PIGNON                        | 1        |                   |
| 3        | 689-81807-12        | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1        |                   |
| 4        | 6F5-81830-11        | .FRONT BRACKET ASSY<br>.SUPPORT AVANT                       | 1        |                   |
| 5        | 689-81831-00        | .METAL, FRONT<br>.METAL, AVANT                              | 1        |                   |
| 6        | 689-81847-11        | .O-RING<br>.JOINT TORIQUE                                   | 2        |                   |
| 7        | 689-81809-11        | .WASHER KIT<br>.JEU DE RONDELLES                            | 1        |                   |
| 8        | 689-81850-12        | .ARMATURE ASSY<br>.INDUIT                                   | 1        |                   |
| 9        | 689-81810-11        | .STATOR ASSY<br>.STATOR COMPLET                             | 1        |                   |
| 10       | 689-81811-11        | .BRUSH 1<br>.CHARBON 1                                      | 1        |                   |
| 11       | 689-81840-11        | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON                   | 1        |                   |
| 12       | 689-81812-11        | .BRUSH 2<br>.CHARBON 2                                      | 1        |                   |
| 13       | 689-81813-10        | .SPRING, BRUSH<br>.RESSORT, DE CHARBON                      | 2        |                   |
| 14       | 689-81820-11        | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET              | 1        |                   |
| 15       | 689-81826-10        | .BOLT<br>.BOULON                                            | 2        |                   |
| 16       | 97513-08230         | BOLT, WITH WASHER<br>VIS HEXAGONAL                          | 2        |                   |
| 17       | 6J8-15723-E1        | PULLEY, STARTER<br>POULIE DE DEMARREUR                      | 1 E      |                   |
| 18       | 6J8-81365-A0        | GASKET, HOLE COVER<br>JOINT, COUVERCLE DE TROU              | 1 E      |                   |
| 19       | 97513-08214         | BOLT, WITH WASHER<br>VIS HEXAGONAL                          | 3 E      |                   |
| 20       | 6H4-81337-01        | COVER, FLYWHEEL<br>COUVERCLE, VOLANT                        | 1 E      |                   |
| 21       | 90387-06M65         | COLLAR<br>COLLERETTE                                        | 3 E      |                   |
| 22       | 90209-06M04         | WASHER<br>RONDELLE                                          | 3 E      |                   |
| 23       | 97885-06040         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                    | 1 E      |                   |
| 24       | 97885-06035         | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE                    | 2 E      |                   |
| 25       | 97513-08216         | BOLT, WITH WASHER<br>VIS HEXAGONAL                          | 1 E      |                   |



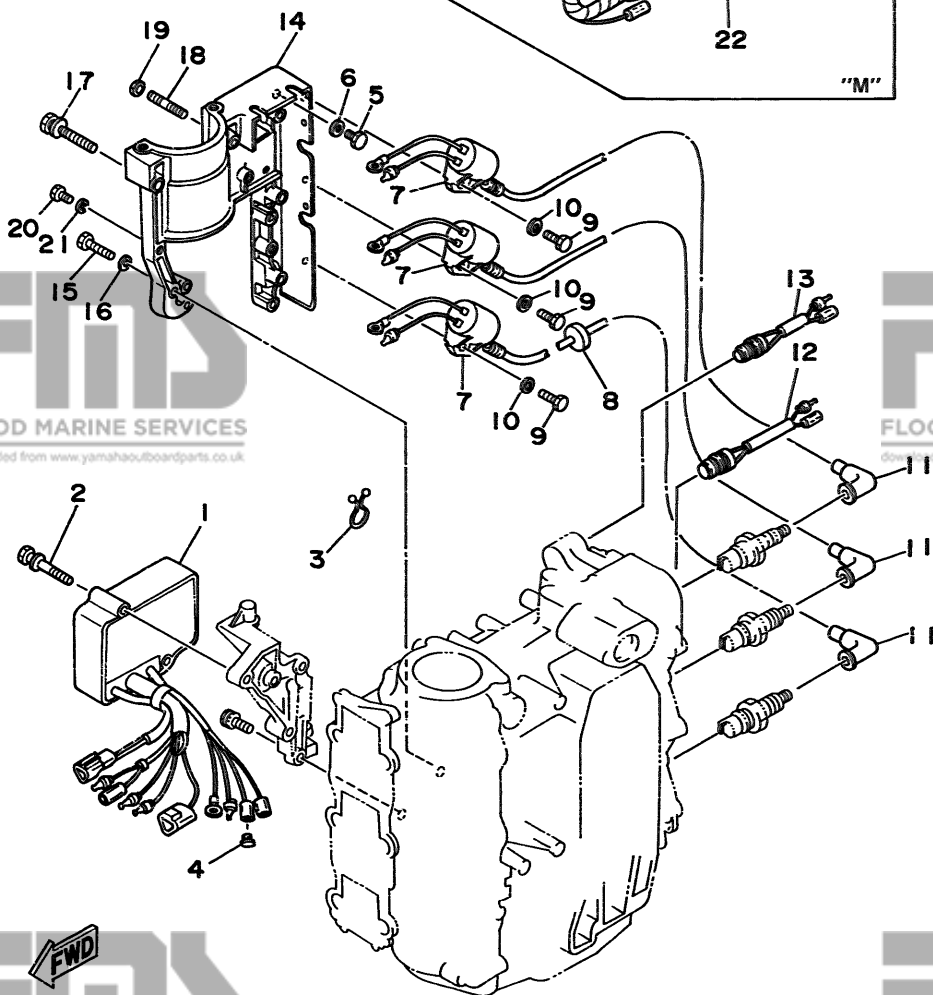
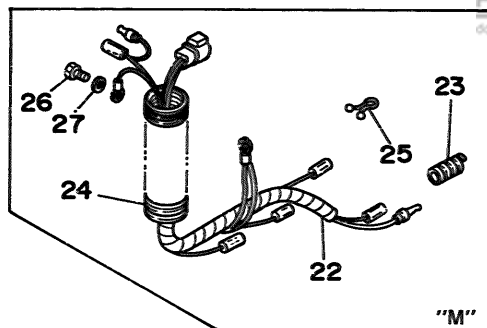
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FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|----------|-------------------|
| 1        | 63D-85540-00        | C.D.I. UNIT ASSY<br>BLOC C.D.I.                          | 1        |                   |
| 2        | 90119-06M51         | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE               | 2        |                   |
| 3        | 90464-16039         | CLAMP<br>BRIDE                                           | 1        |                   |
| 4        | 703-82119-00        | COVER, LEAD WIRE<br>GARNITURE, FIL                       | 3 UR     |                   |
| 5        | 97395-06014         | BOLT<br>BOULON                                           | 1        |                   |
| 6        | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 1        |                   |
| 7        | 6H5-85570-00        | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.)           | 3        |                   |
| 8        | 90480-25161         | GROMMET<br>PASSE-FIL                                     | 1        |                   |
| 9        | 97095-06020         | BOLT<br>BOULON                                           | 3        |                   |
| 10       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 3        |                   |
| 11       | 6G1-82370-20        | PLUG CAP ASSY<br>ANTIPARASITE                            | 3        |                   |
| 12       | 689-82560-00        | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET             | 1        |                   |
| 13       | 6H4-82560-00        | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET             | 1        |                   |
| 14       | 6H4-81822-02-98     | BRACKET, STARTING MOTOR<br>SUPPORT, DEMARREUR ELECTRIQUE | 1 E      |                   |
| 15       | 97095-06030         | BOLT<br>BOULON                                           | 4 E      |                   |
| 16       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 4 E      |                   |
| 17       | 97513-08250         | BOLT, WITH WASHER<br>VIS HEXAGONAL                       | 1 E      |                   |
| 18       | 95670-06640         | BOLT, STUD<br>GOUJON                                     | 1 E      |                   |
| 19       | 90179-06M24         | NUT<br>ECROU                                             | 1 E      |                   |
| 20       | 97395-06014         | BOLT<br>BOULON                                           | 2 E      |                   |
| 21       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 2 E      |                   |
| 22       | 63D-82531-00        | WIRE, LEAD<br>FIL                                        | 1 M      |                   |
| 23       | 90446-10M02         | HOSE<br>DURITE                                           | 1 M      |                   |
| 24       | 6G1-83557-00        | TUBE<br>TUBE                                             | 1 M      |                   |
| 25       | 90464-05M16         | CLAMP<br>BRIDE                                           | 1 M      |                   |
| 26       | 97395-06014         | BOLT<br>BOULON                                           | 1 M      |                   |
| 27       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 1 M      |                   |



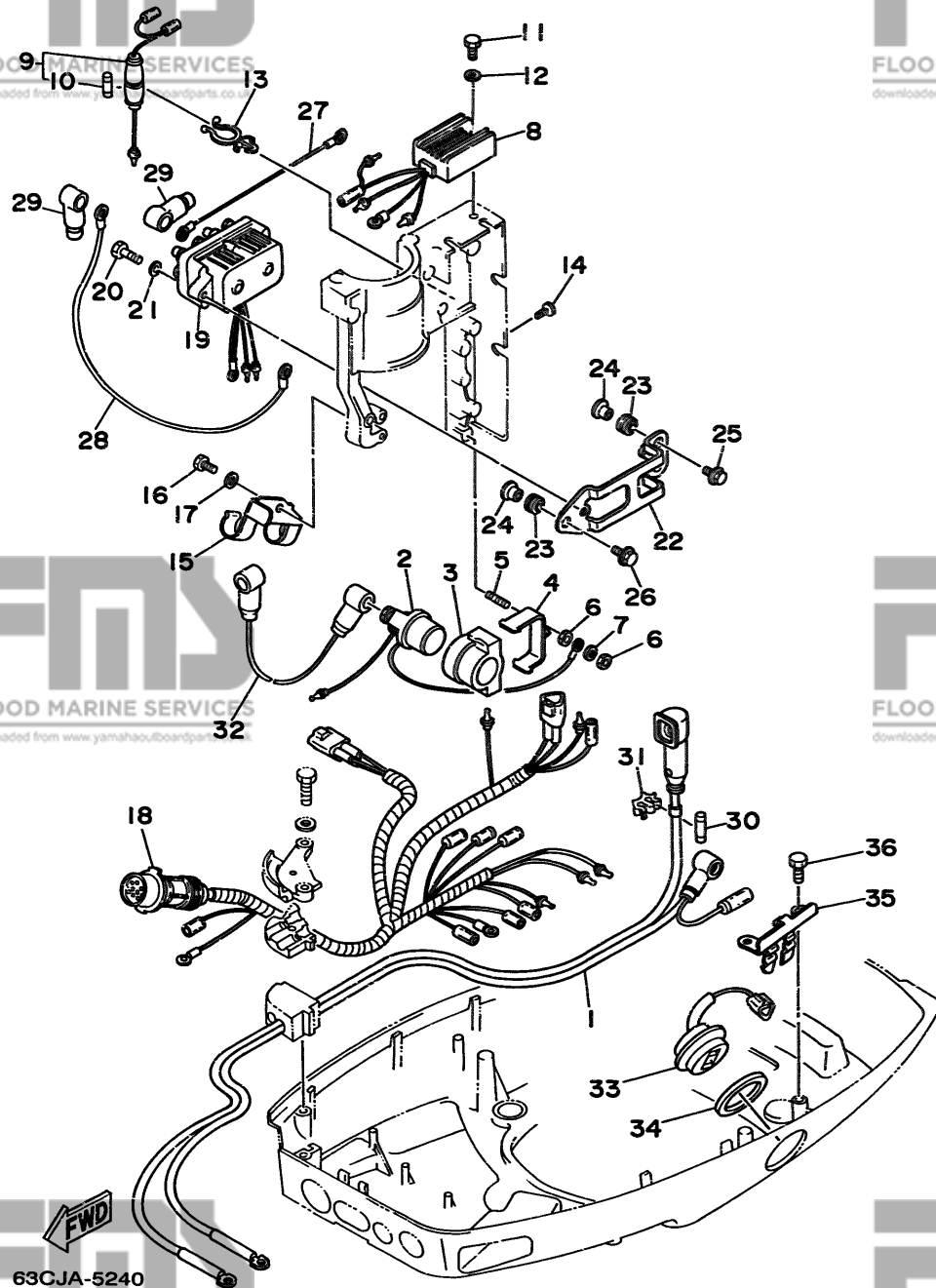


FIG. 24 ELECTRICAL 2 (ELECTRIC START) PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                  | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|----------------------------------------------------------|----------|-------------------|
| 1        | 6H4-82105-02        | WIRE HARNESS<br>FAISCEAU DE FILS                         | 1        |                   |
| 2        | 6G1-81941-10        | STARTER RELAY ASSY<br>LANCEUR RELAIS (ENS.)              | 1        |                   |
| 3        | 6H4-81952-00        | HOLDER, RELAY<br>SUPPORT, RELAIS                         | 1        |                   |
| 4        | 6H4-81945-00        | PLATE, SWITCH FITTING<br>PLAQUE, FIXATION DU RELAIS      | 1        |                   |
| 5        | 90116-06M22         | BOLT, STUD<br>GOUJON                                     | 1        |                   |
| 6        | 95380-06600         | NUT<br>ECROU                                             | 2        |                   |
| 7        | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 1        |                   |
| 8        | 6H2-81960-00        | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT | 1        |                   |
| 9        | 6H4-82150-00        | FUSE HOLDER ASSY<br>SUPPORT DE FUSIBLE                   | 1        |                   |
| 10       | 682-82151-00        | .FUSE (20A)<br>.FUSIBLE (20A)                            | 1        |                   |
| 11       | 97395-06014         | BOLT<br>BOULON                                           | 1        |                   |
| 12       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 1        |                   |
| 13       | 90464-15M27         | CLAMP<br>BRIDE                                           | 1        |                   |
| 14       | 90338-05M11         | PLUG<br>PLOT                                             | 2        |                   |
| 15       | 63D-82594-00        | CLAMP<br>BRIDE                                           | 1        |                   |
| 16       | 97095-06012         | BOLT<br>BOULON                                           | 1        |                   |
| 17       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 1        |                   |
| 18       | 63D-82590-20        | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET            | 1        | UR PTT,10P        |
|          | 63D-82590-10        | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET            | 1        | UR 10P            |
| 19       | 6H1-81950-00        | RELAY ASSY<br>RELAIS COMPLET                             | 1        | PTT               |
| 20       | 97095-06025         | BOLT<br>BOULON                                           | 2        | PTT               |
| 21       | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                         | 2        | PTT               |
| 22       | 6H4-81945-20        | PLATE, SWITCH FITTING<br>PLAQUE, FIXATION DU RELAIS      | 1        | PTT               |
| 23       | 90480-13M24         | GROMMET<br>PASSE-FIL                                     | 3        | PTT               |
| 24       | 90387-06M05         | COLLAR<br>COLLERETTE                                     | 3        | PTT               |
| 25       | 90105-06M15         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE              | 2        | PTT               |
| 26       | 90105-06M16         | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE              | 1        | PTT               |
| 27       | 6H5-81949-00        | WIRE, LEAD<br>FIL                                        | 1        | PTT               |

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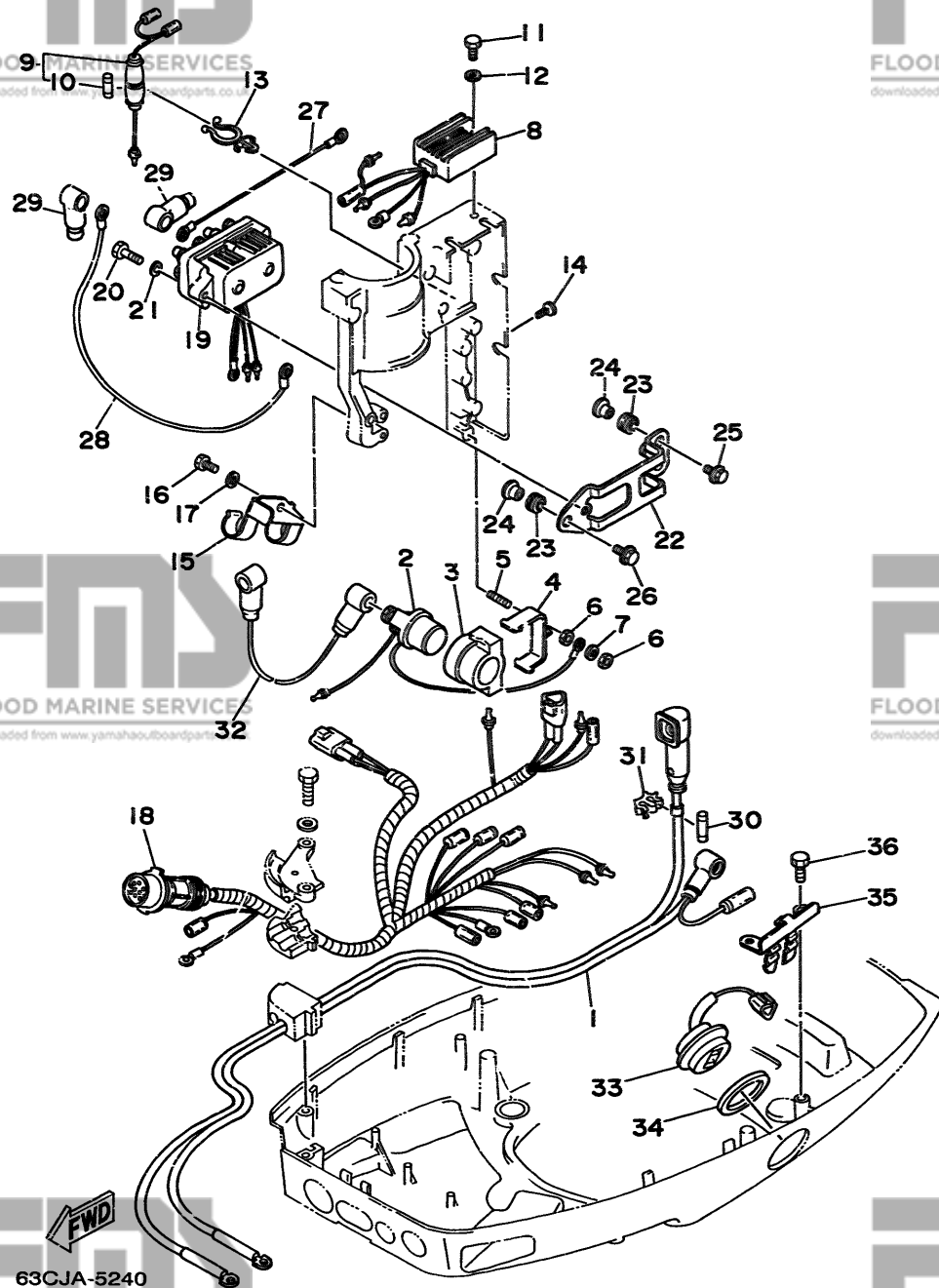


FIG. 24 ELECTRICAL 2 (ELECTRIC START) PARTIE ELECTRIQUE 2 (DEMARRAGE ELECTRIQUE)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|--------------------------------------------------------|----------|-------------------|
| 28       | 61A-81949-00        | WIRE, LEAD<br>FIL                                      | 1 PTT    |                   |
| 29       | 682-82119-01        | COVER, LEAD WIRE<br>GARNITURE, FIL                     | 4 PTT    |                   |
| 30       | 6H3-82151-00        | FUSE<br>FUSIBLE                                        | 1        |                   |
| 31       | 90464-07M20         | CLAMP<br>BRIDE                                         | 1        |                   |
| 32       | 6H4-82117-00        | WIRE, LEAD<br>FIL                                      | 1        |                   |
| 33       | 63D-82563-10        | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTEUR | 1 PTT    |                   |
| 34       | 6E5-82587-00        | GASKET<br>JOINT                                        | 1 PTT    |                   |
| 35       | 6R3-83614-00        | BRACKET<br>SUPPORT                                     | 1 PTT    |                   |
| 36       | 97095-06016         | BOLT<br>BOULON                                         | 2 PTT    |                   |

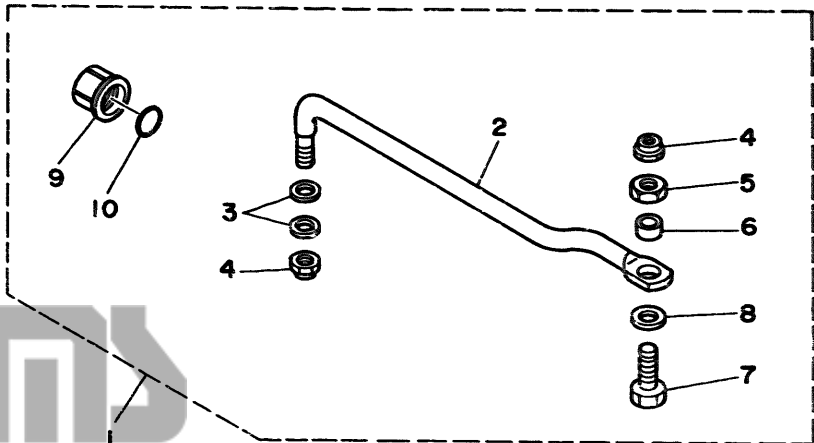


FIG. 25 ALTERNATE 1 (STEERING GUIDE ATTACHMENT)  
FIG. 25 OPTIONNELLES 1 (FIXATIONS DE DIRECTION)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|----------|-------------------|
|          | 63D-61350-00        | STEERING GUIDE ATTACHMENT KIT<br>FIXATIONS DE DIRECTION | 1        |                   |
| 2        | 63D-61351-00        | .ROD, STEERING LINK<br>.RENOI DE DIRECTION              | 1        |                   |
| 3        | 90201-10M20         | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 2        |                   |
| 4        | 90185-09M01         | .NUT, SELF-LOCKING<br>.ECROU, AUTO-BLOCANT              | 2        |                   |
| 5        | 90170-09M03         | .NUT<br>.ECROU                                          | 1        |                   |
| 6        | 90387-10M42         | .COLLAR<br>.COLLERETTE                                  | 1        |                   |
| 7        | 90101-09M01         | .BOLT<br>.BOULON                                        | 1        |                   |
| 8        | 90201-10M63         | .WASHER, PLATE<br>.RONDELLE, PLATE                      | 1        |                   |
| 9        | 6E5-43145-00        | .CAP, CLAMP BRACKET<br>.CAPUCHON, PRESSE                | 1        |                   |
| 10       | 93210-16275         | .O-RING<br>.JOINT TORIQUE                               | 1        |                   |

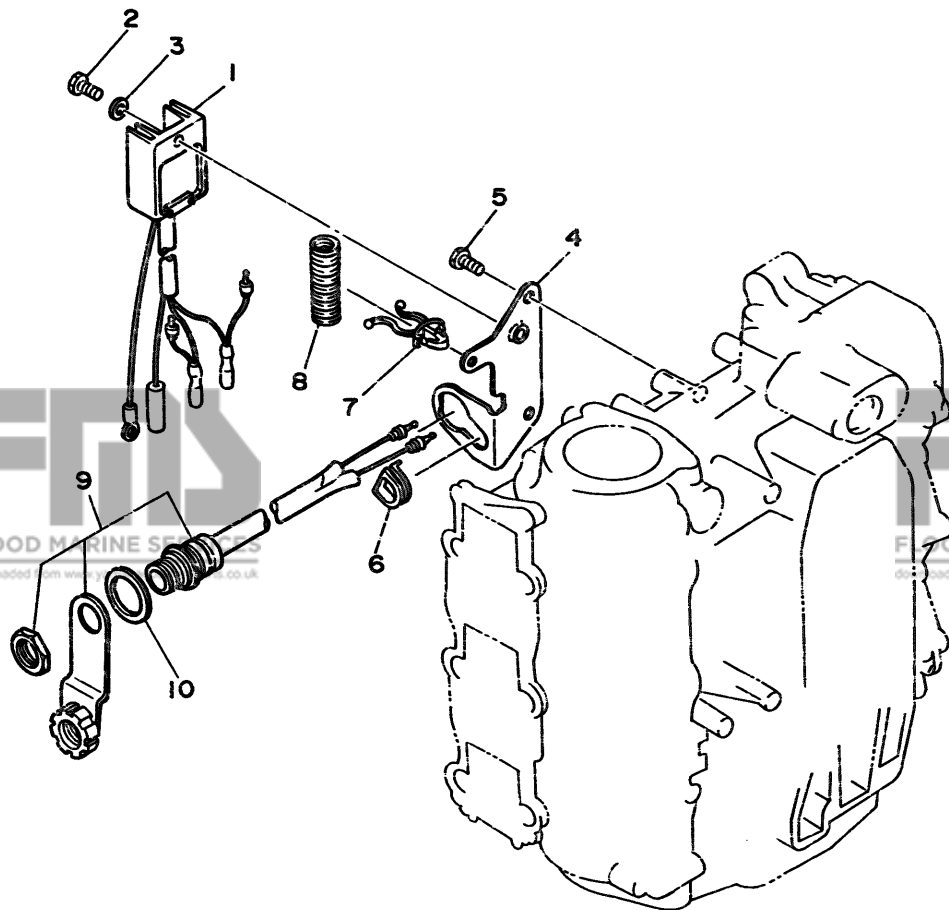


FIG. 26 ALTERNATE 2 (MANUAL START) OPTIONNELLES 2 (DEMARRAGE MANUEL)

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                    | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|------------------------------------------------------------|----------|-------------------|
| 1        | 6J8-81960-00        | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT   | 1        |                   |
| 2        | 97095-06012         | BOLT<br>BOULON                                             | 1        |                   |
| 3        | 92990-06600         | WASHER, PLATE<br>RONDELLE, PLATE                           | 1        |                   |
| 4        | 6H4-81975-02        | PLATE, RECTIFIER FITTING<br>PLAQUE, FIXATION DU REDRESSEUR | 1        |                   |
| 5        | 97013-06012         | BOLT<br>BOULON                                             | 2        |                   |
| 6        | 6F5-81922-00        | GROMMET<br>OEILLET CAOUTCHOUC                              | 1        |                   |
| 7        | 90461-12M35         | CLAMP<br>BRIDE                                             | 1        |                   |
| 8        | 90440-14M00         | PIPE<br>DURITE                                             | 1        |                   |
| 9        | 582-84381-00        | 2P CONCENT<br>RALLONGE 2 FILS                              | 1        |                   |
| 10       | 90202-26M45         | WASHER, PLATE<br>RONDELLE, PLATE                           | 1        |                   |

POWER HEAD  
GASKET KIT

19  
CARBURETOR  
REPAIR KIT

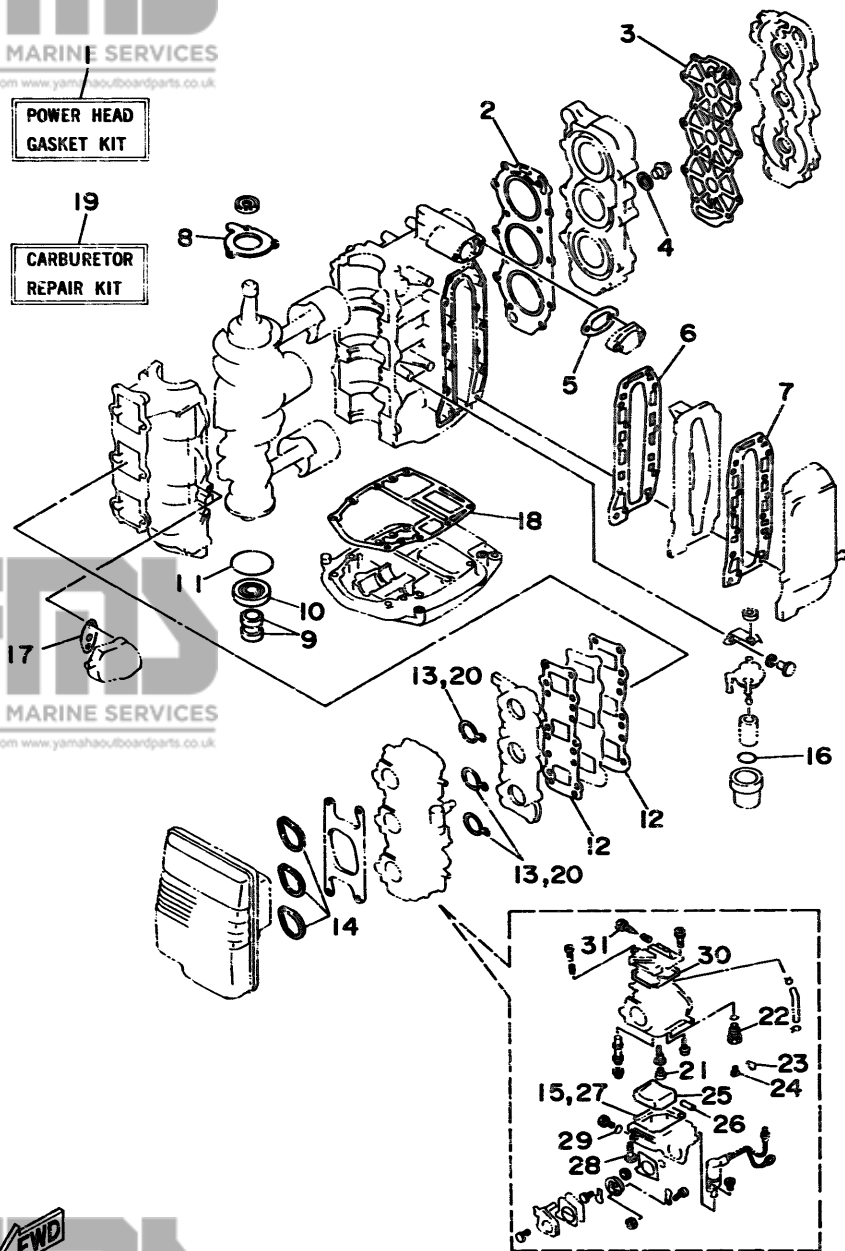


FIG. 27 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION         | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------|----------|-------------------|
|          | 63D-W0001-00        | POWER HEAD GASKET KIT           | 1        |                   |
| 2        | 63D-11181-A0        | POCHETTE DE JOINTS TETE MOTRICE | 1        |                   |
| 3        | 63D-11193-A0        | .GASKET, CYLINDER HEAD 1        | 1        |                   |
| 4        | 90430-14115         | .JOINT, DE CULASSE 1            | 1        |                   |
| 5        | 6J8-12414-A0        | .GASKET, HEAD COVER 1           | 1        |                   |
| 6        | 6H4-41112-A0        | .JOINT, COUVERCLE DE CULASSE 1  | 1        |                   |
| 7        | 6H4-41114-A0        | .GASKET                         | 1        |                   |
| 8        | 6H4-15369-A1        | .JOINT                          | 1        |                   |
| 9        | 93101-16M36         | .GASKET, COVER                  | 1        |                   |
| 10       | 93102-25M28         | .JOINT, COUVERCLE               | 1        |                   |
| 11       | 93210-57M09         | .GASKET, EXHAUST INNER COVER    | 1        |                   |
| 12       | 6H4-13621-A1        | .JOINT, PLAQUE D'ECHAPPEMENT    | 1        |                   |
| 13       | 6H4-14198-01        | .GASKET, EXHAUST OUTER COVER    | 1        |                   |
| 14       | 6H3-14457-01        | .JOINT, COUVERCLE D'ECHAPPEMENT | 1        |                   |
| 15       | 6H4-14984-00        | .GASKET, OIL SEAL HOUSING       | 1        |                   |
| 16       | 93210-32738         | .JOINT SPY DE LOGEMENT          | 1        |                   |
| 17       | 650-24431-A0        | .OIL SEAL                       | 2        |                   |
| 18       | 6H4-45113-A0        | .JOINT SPY                      | 1        |                   |
| 19       | 6H4-W0093-03        | .OIL SEAL                       | 1        |                   |
| 20       | 6H4-14198-01        | .JOINT SPY                      | 1        |                   |
| 21       | 676-14966-00        | .O-RING                         | 1        |                   |
| 22       | 6H4-14590-00        | .JOINT TORIQUE                  | 2        |                   |
| 23       | 663-14159-00        | .GASKET, VALVE SEAT             | 3        |                   |
| 24       | 676-14186-00        | .JOINT, SIEGE DE CLAPET         | 3        |                   |
| 25       | 6H4-14985-01        | .GASKET                         | 3        |                   |
| 26       | 6H4-14548-00        | .JOINT                          | 3        |                   |
| 27       | 6H4-14984-00        | .SEAL                           | 3        |                   |
| 28       | 97980-04114         | .JOINT                          | 3        |                   |
| 29       |                     | .GASKET, FLOAT CHAMBER          | 3        |                   |
| 30       |                     | .JOINT, CUVE DE FLOTTEUR        | 3        |                   |
| 31       |                     | .O-RING                         | 1        |                   |
|          |                     | .JOINT TORIQUE                  | 1        |                   |
|          |                     | .GASKET, FUEL PUMP 1            | 1        |                   |
|          |                     | .JOINT 1 DE POMPE A ESSENCE     | 1        |                   |
|          |                     | .GASKET, UPPER CASING           | 1        |                   |
|          |                     | .JOINT, TUBE D'ARBRE            | 1        |                   |
|          |                     | CARBURETOR REPAIR KIT           | 1        |                   |
|          |                     | KIT DE REPARATION CARBURATEUR   | 1        |                   |
|          |                     | .GASKET                         | 3        |                   |
|          |                     | .JOINT                          | 3        |                   |
|          |                     | .CAP                            | 3        |                   |
|          |                     | .CAPUCHON                       | 3        |                   |
|          |                     | .NEEDLE VALVE ASSY              | 3        |                   |
|          |                     | .POINTEAU                       | 3        |                   |
|          |                     | .CLIP                           | 3        |                   |
|          |                     | .JONC                           | 3        |                   |
|          |                     | .PIN, FLOAT                     | 3        |                   |
|          |                     | .AXE, FLOTTEUR                  | 3        |                   |
|          |                     | .FLOAT                          | 3        |                   |
|          |                     | .FLOTTEUR                       | 3        |                   |
|          |                     | .PIN, FLOAT ARM                 | 3        |                   |
|          |                     | .AXE, BRAS DE FLOTTEUR          | 3        |                   |
|          |                     | .GASKET, FLOAT CHAMBER          | 3        |                   |
|          |                     | .JOINT, CUVE DE FLOTTEUR        | 3        |                   |
|          |                     | .SCREW, WITH WASHER             | 3        |                   |
|          |                     | .VIS, AVEC RONDELLE             | 3        |                   |

POWER HEAD  
GASKET KIT

19  
CARBURETOR  
REPAIR KIT

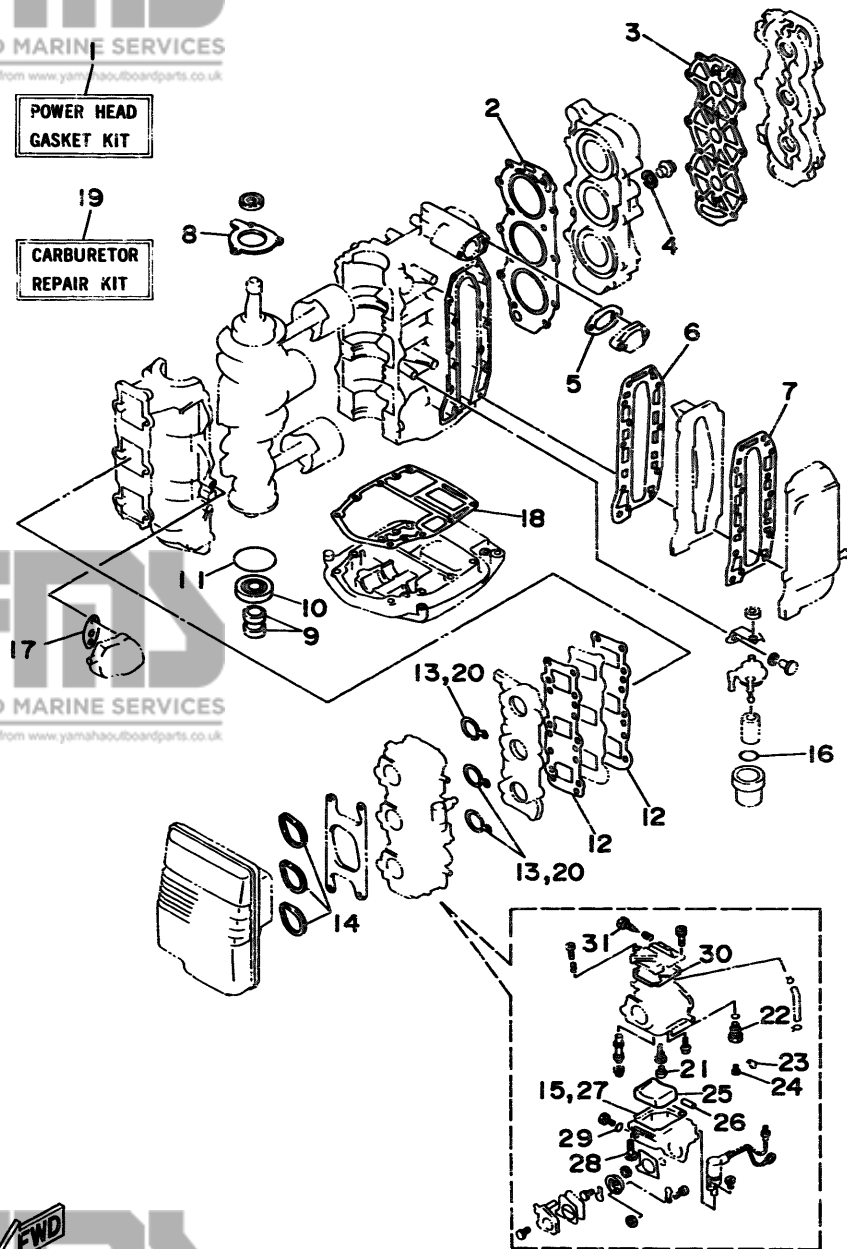


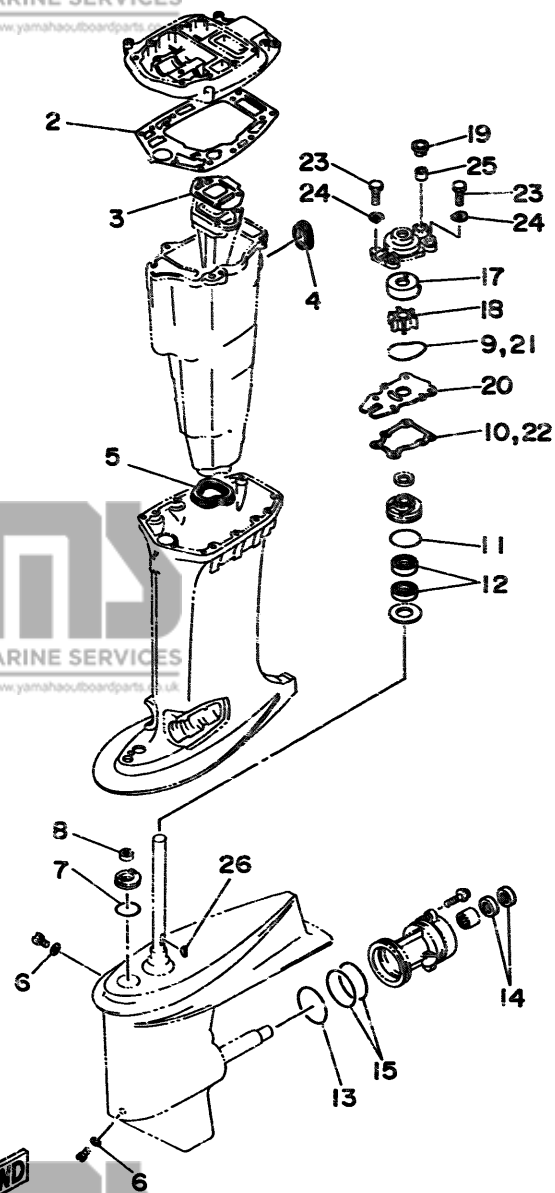
FIG. 27 REPAIR KIT 1

KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION     | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------|----------|-------------------|
| 29       | 93210-04230         | .O-RING .JOINT TORIQUE      | 3        |                   |
| 30       | 6H4-14147-00        | .O-RING .JOINT TORIQUE      | 3        |                   |
| 31       | 692-14923-00        | .SCREW, PILOT .VIS, RALENTI | 3        |                   |

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**C4**



63CJA-5281

FIG. 28 REPAIR KIT 2

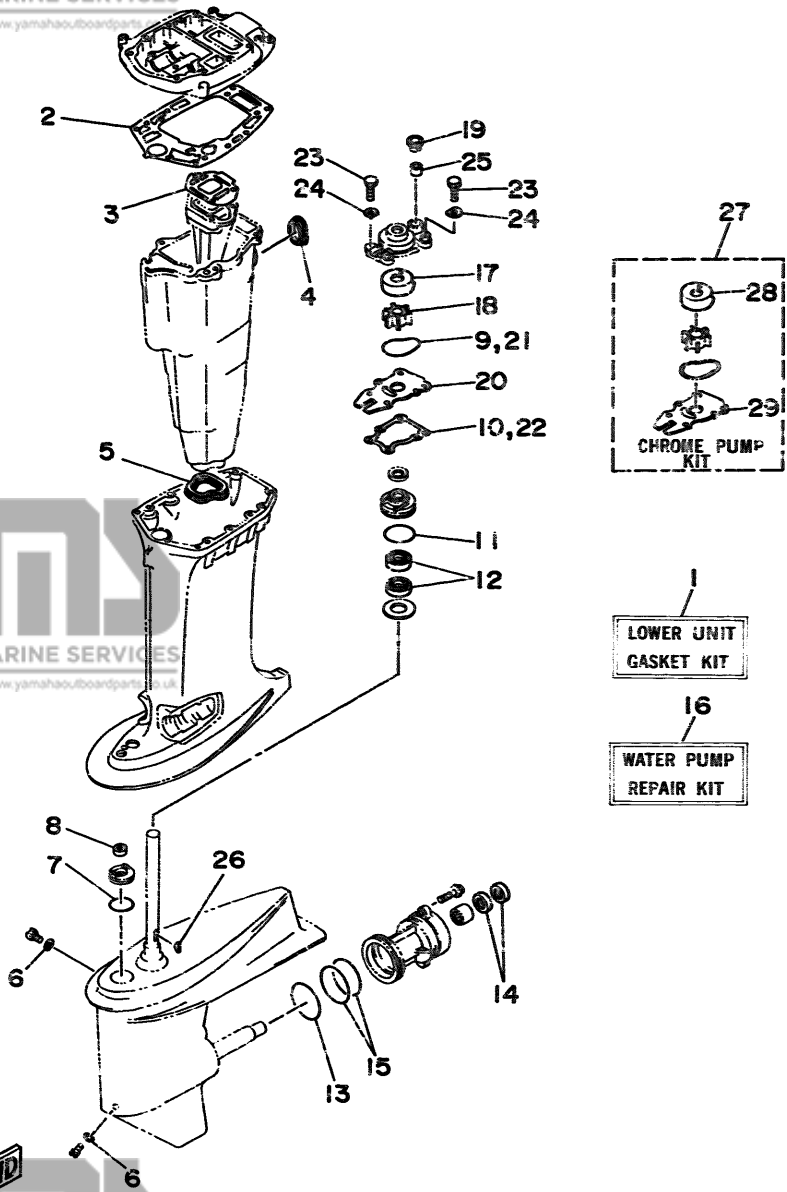
KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                                 | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|---------------------------------------------------------|----------|-------------------|
|          | 63D-W0001-20        | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE      | 1        |                   |
| 2        | 63D-45114-A0        | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE           | 1        |                   |
| 3        | 6H4-41134-A0        | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1        |                   |
| 4        | 6H3-45127-00        | .SEAL<br>.JOINT                                         | 1        |                   |
| 5        | 63D-45123-00        | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE              | 1        |                   |
| 6        | 90430-08020         | .GASKET<br>.JOINT                                       | 3        |                   |
| 7        | 93210-33MG4         | .O-RING<br>.JOINT TORIQUE                               | 1        |                   |
| 8        | 93106-09014         | .OIL SEAL<br>.JOINT SPY                                 | 1        |                   |
| 9        | 93210-59MG7         | .O-RING<br>.JOINT TORIQUE                               | 1        |                   |
| 10       | 63D-44316-00        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU              | 1        |                   |
| 11       | 93210-48MG8         | .O-RING<br>.JOINT TORIQUE                               | 1        |                   |
| 12       | 93101-25M57         | .OIL SEAL<br>.JOINT SPY                                 | 2        |                   |
| 13       | 93210-69MG6         | .O-RING<br>.JOINT TORIQUE                               | 1        |                   |
| 14       | 93101-22067         | .OIL SEAL<br>.JOINT SPY                                 | 2        |                   |
| 15       | 93210-74MG5         | .O-RING<br>.JOINT TORIQUE                               | 2        |                   |
| 16       | 63D-W0078-00        | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE  | 1        |                   |
| 17       | 63D-44322-00        | .INSERT, CARTRIDGE<br>.CUVETTE                          | 1        |                   |
| 18       | 6H3-44352-00        | .IMPELLER<br>.TURBINE                                   | 1        |                   |
| 19       | 63D-44312-00        | .COVER, WATER PUMP HOUSING<br>.COUVERCLE                | 1        |                   |
| 20       | 63D-44323-00        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE           | 1        |                   |
| 21       | 93210-59MG7         | .O-RING<br>.JOINT TORIQUE                               | 1        |                   |
| 22       | 63D-44316-00        | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU              | 1        |                   |
| 23       | 97395-08030         | .BOLT<br>.BOULON                                        | 4        |                   |
| 24       | 90209-08M02         | .WASHER<br>.RONDELLE                                    | 4        |                   |
| 25       | 663-44366-00        | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU               | 1        |                   |
| 26       | 90280-03024         | .KEY, WOODRUFF<br>.CLAVETTE, DEMI-LUNE                  | 1        |                   |
| 27       | 63D-W0078-0A        | CHROME PUMP KIT<br>KIT DE POMPE A EAU CHROMEE           | 1        |                   |
| 28       | 63D-44322-40        | .INSERT, CARTRIDGE<br>.CUVETTE                          | 1        |                   |

FIG. 28 REPAIR KIT 2

KITS DE PEPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION                       | Q'TY QTE | REMARKS REMARQUES |
|----------|---------------------|-----------------------------------------------|----------|-------------------|
| 29       | 63D-44323-40        | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE | 1        |                   |



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| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 63D-W0001-00           | 27- 1       |
| 63D-W0001-20           | 28- 1       |
| 6H4-W0004-00           | 3- 2        |
| 6H4-W0070-A2           | 9-11        |
| 63D-W0078-0A           | 28-27       |
| 63D-W0078-00           | 28-16       |
| 63D-W0084-00-4D        | 16- 1       |
| 63D-W0090-10-4D        | 1- 1        |
| 63D-W0090-30-4D        | 1- 1        |
| 6H4-W0093-03           | 27-19       |
| 656-W2810-02           | 8-37        |
| 63D-11111-00-94        | 1-22        |
| 6H4-11119-00           | 1-18        |
| 63D-11181-A0           | 1-23        |
|                        | 27- 2       |
| 63D-11191-00-9M        | 1-26        |
| 63D-11193-A0           | 1-27        |
|                        | 27- 3       |
| 688-11325-00           | 1-20        |
| 650-11370-00           | 1- 3        |
| 688-11370-00           | 1- 7        |
| 6H4-11372-00           | 1- 5        |
| 6H4-11400-14           | 2- 8        |
| 6H4-11536-00           | 2- 9        |
| 6H4-11537-01           | 5- 4        |
|                        | 6- 4        |
| 6H4-11545-00           | 21-13       |
| 63D-11603-00           | 2-14        |
| 63D-11604-00           | 2-14        |
| 63D-11605-00           | 2-14        |
| 6H4-11631-01-95        | 2-13        |
| 648-11633-00           | 2-15        |
| 6H4-11634-01           | 2-18        |
| 6H4-11635-01           | 2-13        |
| 6H4-11636-01           | 2-13        |
| 6H4-11641-00           | 2-17        |
| 6E5-12411-20           | 1-30        |
| 6H4-12413-00-9M        | 1-31        |
| 6J8-12414-A0           | 1-32        |
|                        | 27- 5       |
| 6H1-13117-01           | 5- 5        |
|                        | 6- 5        |
| 6E9-13183-70           | 5-44        |
|                        | 6-46        |
| 63D-13200-00           | 5- 1        |
|                        | 6- 1        |
| 6J8-13411-00           | 5-35        |
|                        | 6-37        |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6J8-13414-00           | 5-36        |
|                        | 6-38        |
| 6L2-13416-00           | 5-37        |
|                        | 6-39        |
| 6H5-13610-00           | 3- 1        |
| 6H4-13621-A1           | 3- 8        |
|                        | 27-12       |
| 6H4-13624-01-94        | 3- 7        |
| 6H4-13641-12-94        | 3- 5        |
| 6H4-13641-30-94        | 3- 5        |
| 6H3-14137-00           | 4-32        |
| 6H3-14146-10           | 4-16        |
| 6H4-14146-00           | 4-16        |
| 6H4-14146-10           | 4-15        |
| 6H4-14147-00           | 4-30        |
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| 663-14159-00           | 4-12        |
|                        | 27-23       |
| 676-14186-00           | 4-13        |
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| 6H4-14198-01           | 3-10        |
|                        | 27-13       |
|                        | 27-20       |
| 62W-14301-00           | 4- 1        |
| 638-14301-00           | 4- 1        |
| 63D-14301-00           | 4- 1        |
| 62W-14302-00           | 4- 2        |
| 638-14302-00           | 4- 2        |
| 63D-14302-00           | 4- 2        |
| 62W-14303-00           | 4- 3        |
| 638-14303-00           | 4- 3        |
| 63D-14303-00           | 4- 3        |
| 6A0-14325-00           | 8-24        |
| 6H3-14349-00           | 3-29        |
|                        | 4-33        |
| 63D-14380-00           | 4-34        |
| 6H4-14406-00           | 3-11        |
| 6H4-14431-02           | 3-13        |
| 6H4-14431-13           | 3-13        |
| 6H3-14457-01           | 3-14        |
|                        | 27-14       |
| 6H1-14485-00           | 3- 6        |
|                        | 3- 6        |
| 624-14485-00           | 1- 4        |
|                        | 1- 6        |
| 6H1-14523-00           | 4- 7        |
| 6H4-14548-00           | 4-10        |
|                        | 27-26       |

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 679-14555-00           | 4-25        |
| 6H4-14567-00           | 4-31        |
| 6H2-14578-00           | 4- 9        |
| 6H4-14590-00           | 4-27        |
|                        | 27-22       |
| 6K5-14592-00           | 4- 5        |
| 63D-14711-00-5B        | 18-12       |
| 63D-14711-10-5B        | 18-12       |
| 692-14923-00           | 4-26        |
|                        | 27-31       |
| 63D-14943-81           | 4-22        |
| 676-14943-30           | 4-22        |
| 676-14943-32           | 4-22        |
| 62W-14947-00           | 4-21        |
| 63D-14947-00           | 4-21        |
| 6H4-14948-11           | 4-24        |
| 62X-14948-12           | 4-24        |
| 676-14966-00           | 4-23        |
|                        | 27-21       |
| 6H4-14980-00           | 4-18        |
|                        | 4-18        |
| 6H4-14980-10           | 4-18        |
| 6H4-14984-00           | 4-17        |
|                        | 27-15       |
|                        | 27-27       |
| 6H4-14985-01           | 4-14        |
|                        | 27-25       |
| 6H3-14992-00           | 4-19        |
| 6H4-15100-13-94        | 1- 2        |
| 6H4-15100-30-94        | 1- 2        |
| 6H4-15359-04-94        | 21- 3       |
| 6H4-15369-A1           | 2- 1        |
|                        | 27- 8       |
| 6H4-15396-03-5B        | 2- 2        |
| 6H4-15705-00           | 7-27        |
| 6H4-15710-03-4D        | 7- 1        |
| 6H4-15711-02-94        | 7- 2        |
| 6H4-15714-00           | 7-19        |
| 6H4-15717-01           | 7-21        |
| 6H4-15723-01-94        | 7-39        |
| 6J8-15723-E1           | 22-17       |
| 676-15741-03           | 7-25        |
| 63D-15746-00           | 7-44        |
| 656-15748-00           | 7-48        |
| 6F5-15752-00           | 7- 9        |
| 689-15755-01           | 7-16        |
| 6H4-15758-00-4D        | 7- 4        |
| 6H4-15761-00           | 9- 3        |

NUMERICAL INDEX  
INDEX NUMERIQUE

| PART NO.<br>NO. PIECES | REF.<br>NO. |
|------------------------|-------------|
| 6H4-15762-00           | 7- 7        |
| 63D-15770-00           | 7-47        |
| 63D-15771-00-4D        | 7-31        |
| 6H4-15772-02-94        | 7-36        |
| 63D-15774-00           | 17-28       |
| 6F5-15779-02           | 7-17        |
| 6H4-15787-01           | 7-15        |
| 6A0-15789-00           | 7- 8        |
| 63D-21707-00           | 6-21        |
| 63D-21707-10           | 5-21        |
| 6H3-21732-00           | 9-14        |
| 6H3-21735-00           | 9-15        |
| 63D-21744-00           | 5-30        |
|                        | 6-33        |
| 63D-2175R-00           | 5-24        |
|                        | 6-26        |
| 6H4-21752-00           | 6-24        |
| 6H1-21757-00           | 6-31        |
| 6H4-21757-00           | 5-29        |
| 6J8-21758-00           | 6-30        |
| 63D-2176M-00           | 5-25        |
|                        | 6-27        |
| 63D-2177H-00           | 9-13        |
| 6H4-21770-00           | 5-26        |
|                        | 6-28        |
| 1UF-22434-00           | 15-20       |
| 62X-22471-00           | 15-12       |
| 6G1-24304-02           | 8- 1        |
| 6H4-24311-00           | 8-35        |
| 6H4-24312-00           | 8-33        |
| 6H4-24313-00           | 8-32        |
| 6H4-24314-00           | 8-12        |
| 6E5-24367-01           | 10-29       |
| 650-24378-00           | 1- 8        |
| 688-24378-00           | 8-30        |
| 692-24410-00           | 8-14        |
| 6H3-24411-10           | 4-41        |
| 663-24411-00           | 8-19        |
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