

**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHEES**

**25V '96 (61R)
30G '96 (61T)**

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25V'96 (61R), 30G'96 (61T)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

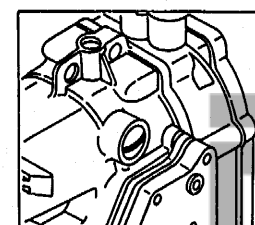
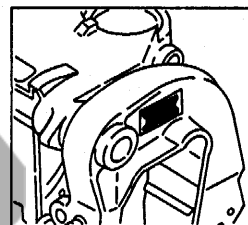
4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

Engine Serial No.	25VM	S : 004497 ~
		L : 307493 ~
	25VEM	S : 200102 ~
	30GM	S : 003199 ~
		L : 307721 ~
	30GE	S : 100354 ~
		L : 402046 ~
	30GEM	S : 200129 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

25V'96 (61R) ,30G'96 (61T)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

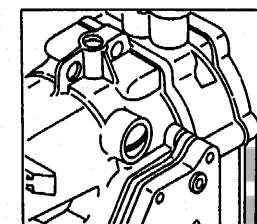
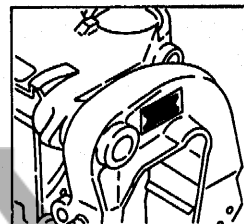
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETC C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur		
25VM	S : 004497	~
	L : 307493	~
25VEM	S : 200102	~
30GM	S : 003199	~
	L : 307721	~
30GE	S : 100354	~
	L : 402046	~
30GEM	S : 200129	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2, B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	STARTER	B6~C1
FIG. 6	FUEL	C2, C3
FIG. 7	TOP COWLING	C4
FIG. 8	BOTTOM COWLING	C5
FIG. 9	BRACKET 1	C6~D2
FIG. 10	STEERING	D3
FIG. 11	CONTROL	D4, D5
FIG. 12	UPPER CASING	D6
FIG. 13	LOWER CASING. DRIVE 1	D7~E2
FIG. 14	LOWER CASING. DRIVE 2	E3
FIG. 15	GENERATOR	E4
FIG. 16	ELECTRICAL 1	E5, E6
FIG. 17	ALTERNATE 1 (STARTING MOTOR ASSY : 25VEM/30GE(M))	E7
FIG. 18	ALTERNATE 2 (ELECTRICAL : 25VEM/30GE(M))	F1, F2
FIG. 19	ALTERNATE 3 (SHALLOW WATER DRIVE)	F3
FIG. 20	REPAIR KIT 1	F4
FIG. 21	REPAIR KIT 2	F5, F6
	NUMERICAL INDEX	

TABLE DES MATIERES

FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2, B3
FIG. 4	CARBURATEUR	B4, B5
FIG. 5	DEMARREUR	B6~C1
FIG. 6	CARBURANT	C2, C3
FIG. 7	CAPOT SUPERIEUR	C4
FIG. 8	CAPOT INFERIEUR	C5
FIG. 9	SUPPORT 1	C6~D2
FIG. 10	DIRECTION	D3
FIG. 11	COMMANDE	D4, D5
FIG. 12	FOURREAU	D6
FIG. 13	BOITIER D'HELICE, TRANSMISSION 1	D7~E2
FIG. 14	BOITIER D'HELICE, TRANSMISSION 2	E3
FIG. 15	GENERATRICE	E4
FIG. 16	PARTIE ELECTRIQUE 1	E5, E6
FIG. 17	OPTIONNELLES 1 (DEMARREUR ELECTRIQUE : 25VEM/30GE(M))	E7
FIG. 18	OPTIONNELLES 2 (PARTIE ELECTRIQUE : 25VEM/30GE(M))	F1, F2
FIG. 19	OPTIONNELLES 3 (PEU PROFOND D'EAU)	F3
FIG. 20	KITS DE REPARATION 1	F4
FIG. 21	KITS DE REPARATION 2	F5, F6
	INDEX NUMERIQUE	

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0090-00-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 44, FIG. 2, REF.NO. 1 ~ 21)	1	UR 25V
	61T-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 44, FIG. 2, REF.NO. 1 ~ 21)	1	UR 30G
2	61N-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
4	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
5	93606-12019	PIN, DOWEL GOUPILE	2	
6	689-15396-01-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
7	93102-25M28	OIL SEAL JOINT SPY	1	
8	93101-16M36	OIL SEAL JOINT SPY	2	
9	93210-57M09	O-RING JOINT TORIQUE	1	
10	97395-06022	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	689-11325-00	ANODE ANODE	1	
18	98780-06020	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
19	61N-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 25V
	61T-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR 30G
20	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
21	61N-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
22	61N-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
23	61T-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
24	97313-06022	BOLT BOULON	2	

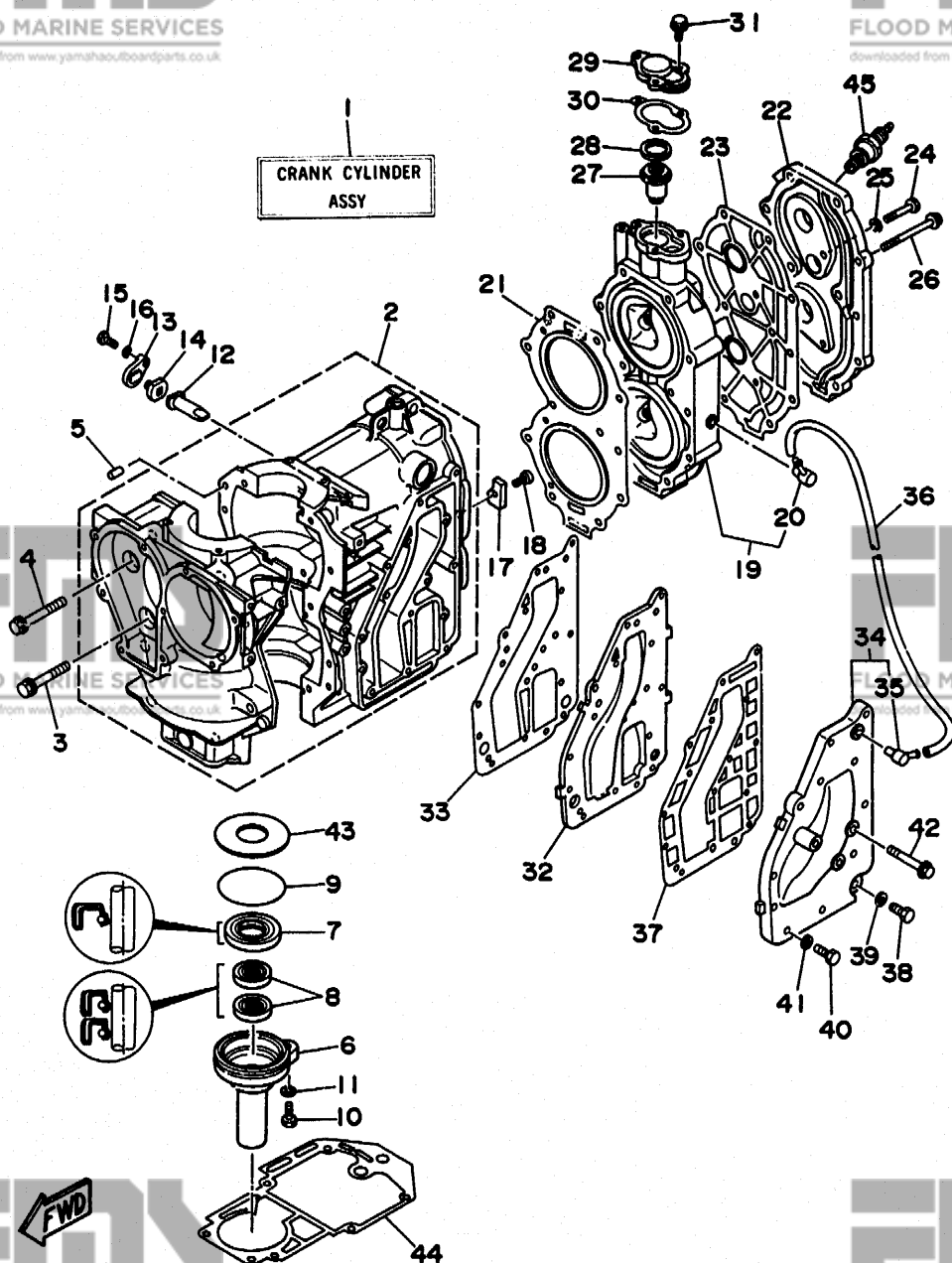
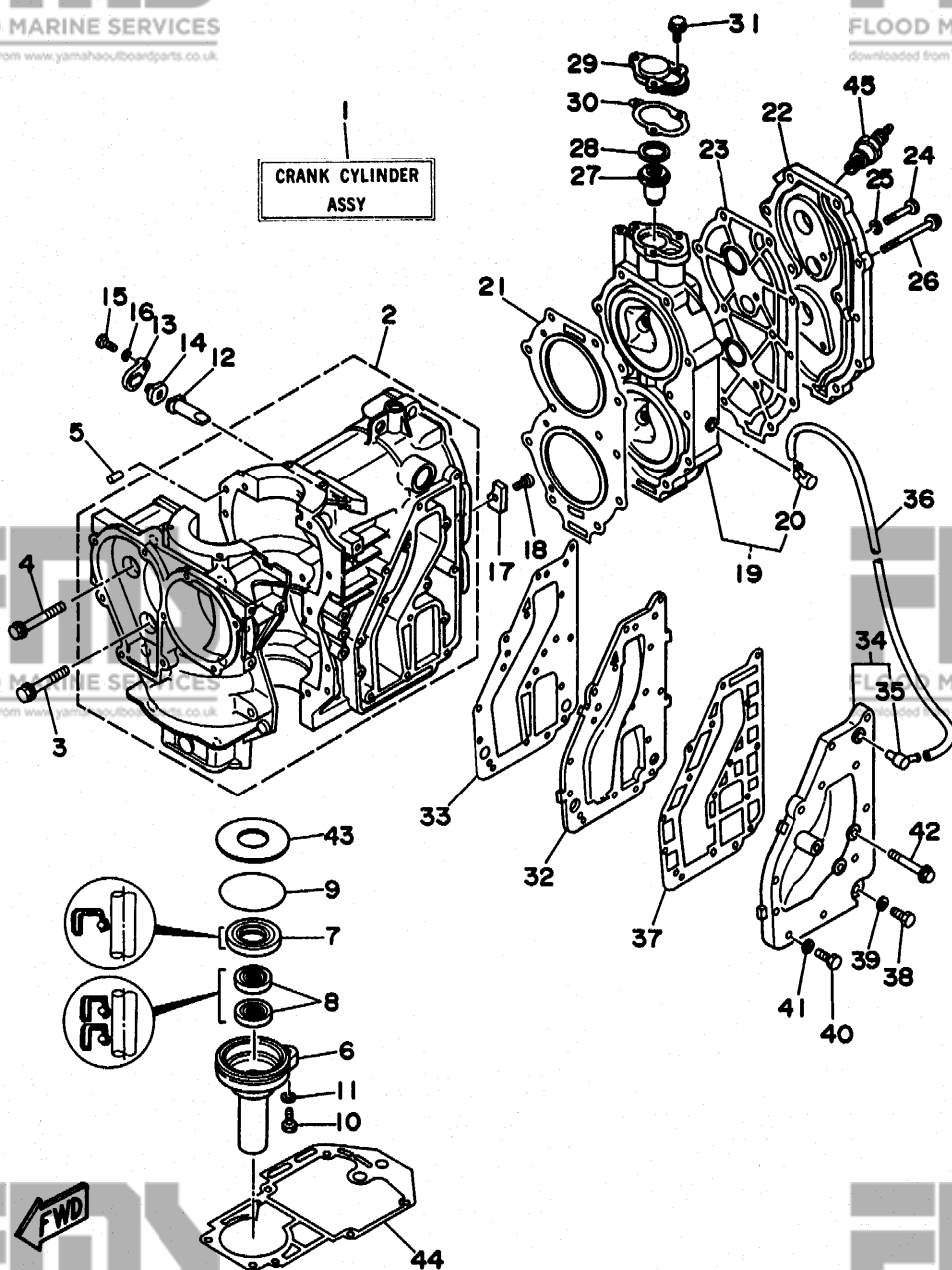


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
26	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	11	
27	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
28	90201-21567	WASHER, PLATE RONDELLE, PLATE	1	
29	655-12413-01-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
30	655-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
31	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
32	6K8-41121-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
33	6K8-41122-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
34	61N-41123-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
35	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
36	90445-10M41	HOSE DURITE	1	
37	6K8-41124-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
38	97095-06025	BOLT BOULON	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	97095-06030	BOLT BOULON	11	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	11	
42	90119-06MA0	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
43	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	
44	689-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
45	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2 UR 25V	
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	2 UR 30G	



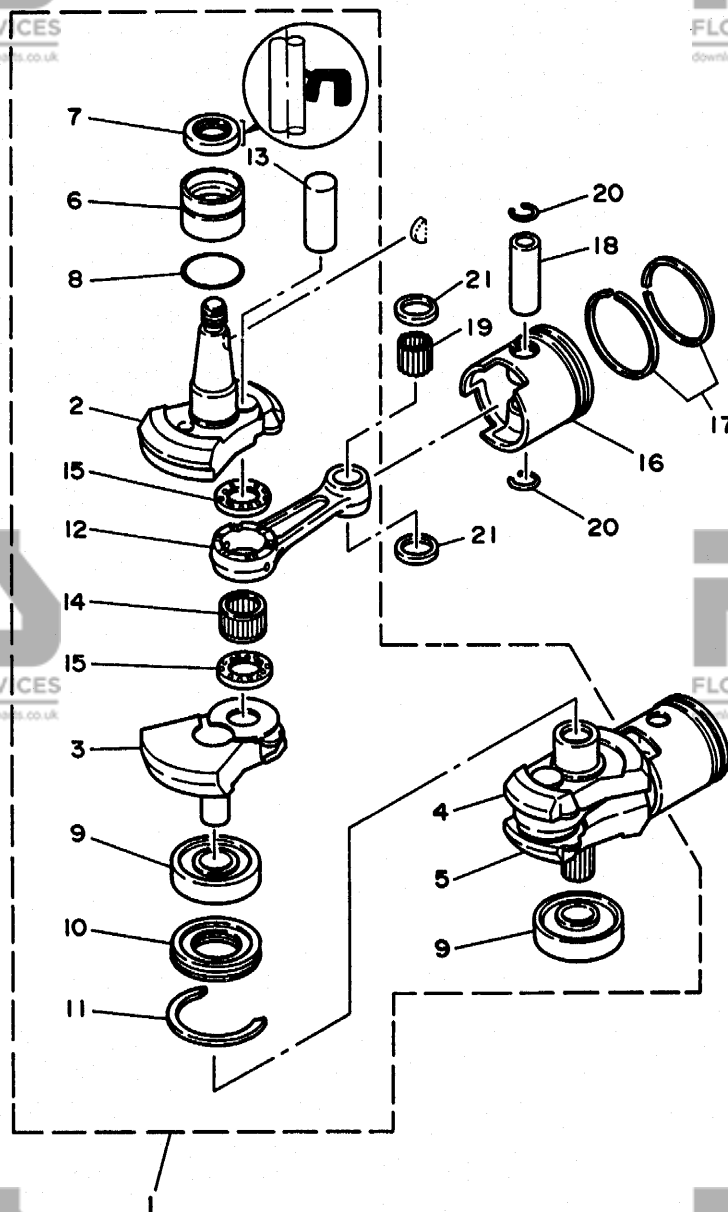


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	61N-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
3	61N-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
4	61N-11432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	
5	61N-11442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	
6	93311-632U7	.BEARING, CYLINDRICAL .ROULEMENT	1	
7	93102-26M27	.OIL SEAL .JOINT SPY	1	
8	93210-42159	.O-RING .JOINT TORIQUE	1	
9	93306-305U3	.BEARING .ROULEMENT	2	
10	61N-11515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	
11	93440-62057	.CIRCLIP .CIRCLIP	1	
12	689-11651-00	.ROD, CONNECTING .BIELLE NUE	2	
13	689-11681-01	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	
14	93310-624U5	.BEARING, CYLINDRICAL .ROULEMENT	2	
15	90209-24M03	.WASHER .RONDELLE	4	
16	61N-11631-00-95	PISTON (STD) PISTON (STD)	2	
	61N-11635-00	PISTON (0.25MM O/S)	2	AP
	61N-11636-00	PISTON (0.25MM O/S) PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	AP
17	61N-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	2	
	61N-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	2	AP
	61N-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	2	AP
18	689-11633-00	PIN, PISTON AXE, PISTON	2	
19	93602-20M02	PIN, DOWEL GOUJON	68	
20	688-11634-00	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	4	
21	90201-20M27	WASHER, PLATE RONDELLE, PLATE	4	

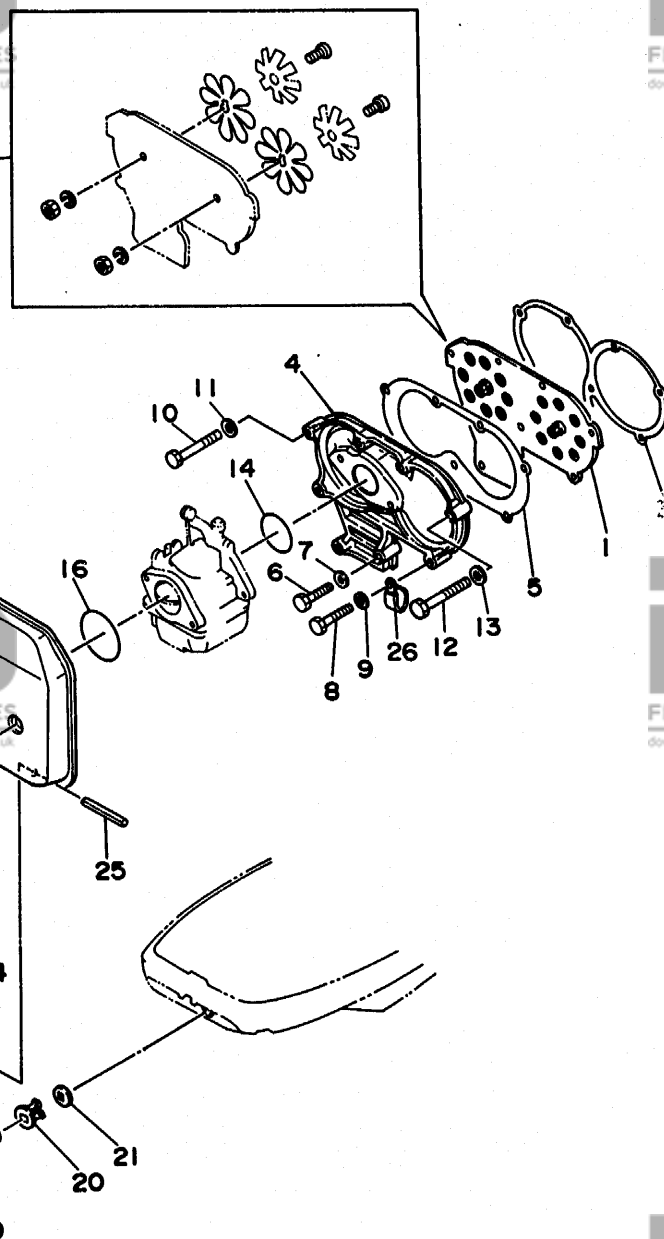


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-13610-00	REED VALVE ASSY CLAPET COMPLET	1	UR 25V
	689-13610-01	REED VALVE ASSY CLAPET COMPLET	1	UR 30G
2	689-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	648-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	61N-13641-00-94	MANIFOLD 1 TUBULURE 1	1	
5	648-13645-A0	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
6	97095-06025	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	97014-06035	BOLT BOULON	5	UR 25VEM/30GE(M)
	97014-06035	BOLT BOULON	6	UR 25VM/30GM
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	UR 25VEM/30GE(M)
	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	UR 25VM/30GM
10	97013-06045	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	97313-06050	BOLT BOULON	1	25VEM/30GE(M)
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	25VEM/30GE(M)
14	61N-14198-00	GASKET JOINT	1	
15	61N-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
16	93210-40659	O-RING JOINT TORIQUE	1	
17	90119-06M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
18	90387-06M26	COLLAR COLLERETTE	2	
19	682-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
20	689-41273-00	GROMMET PASSE-FIL	1	
21	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
22	689-41252-01	LEVER, CHOKE 1 LEVIER 1	1	
23	61N-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
24	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
25	91690-40048	PIN, SPRING AGRAFFE	1	

FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90465-08M51	CLAMP BRIDE	1	

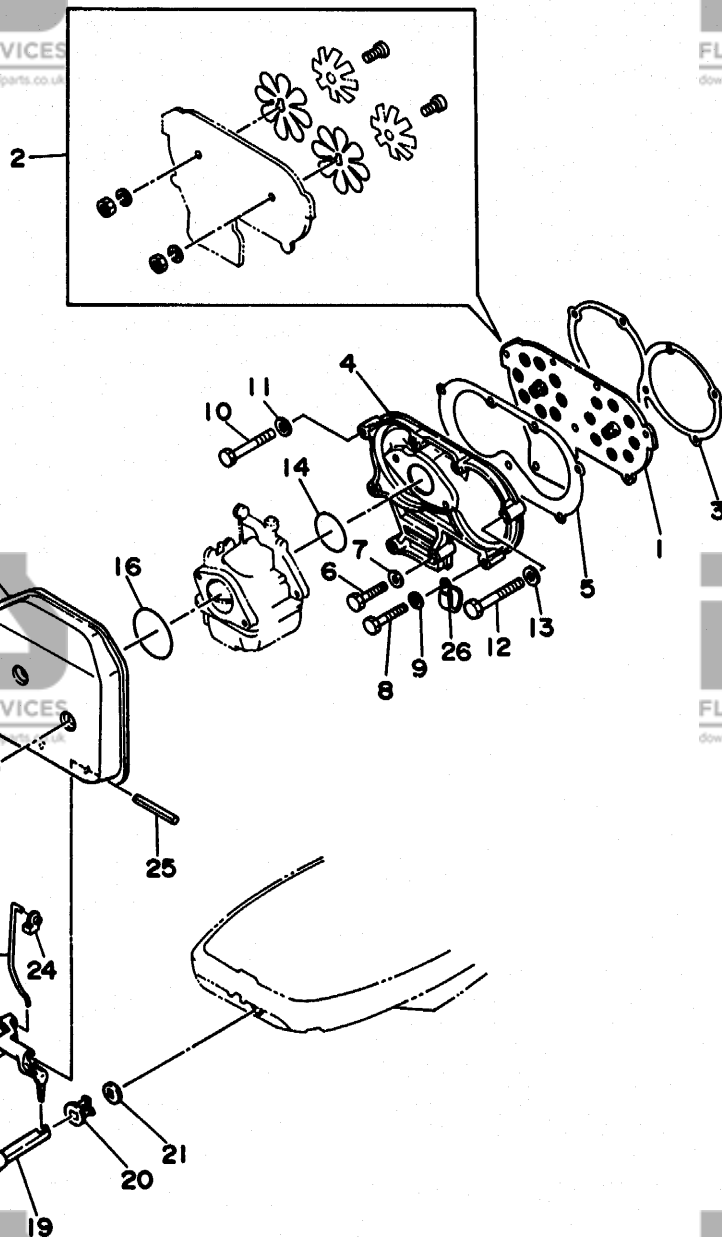


FIG. 4 CARBURETOR

CARBURATEUR

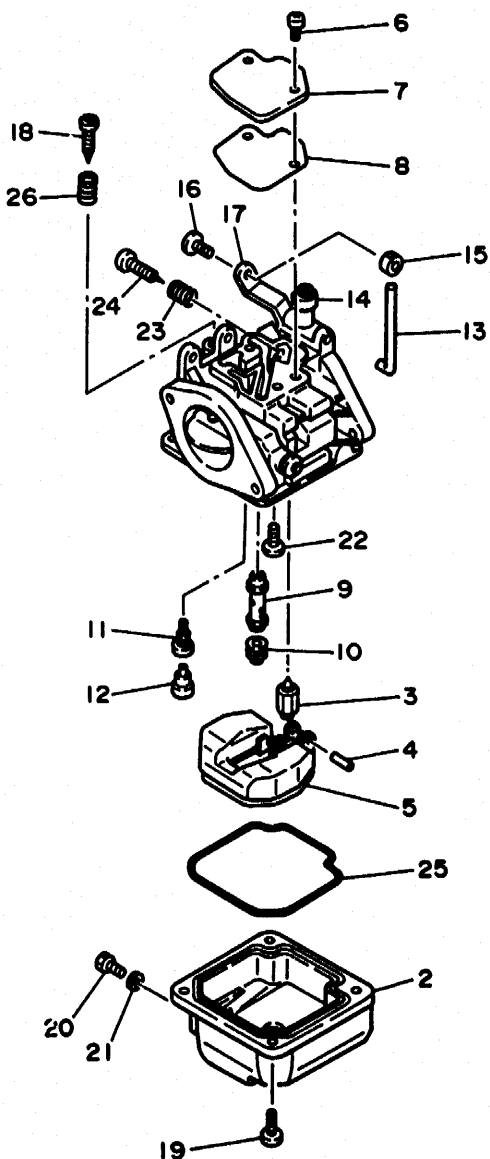
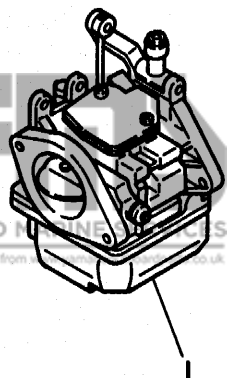
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1 UR 25V	
	61T-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1 UR 30G	
2	61N-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
3	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	
4	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
5	6L2-14385-00	.FLOAT .FLOTTEUR	1	
6	98580-04010	.SCREW, PAN HEAD .VIS	2	
7	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	
8	6L2-14399-00	.GASKET .JOINT	1	
9	61N-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1 UR 25V	
	61T-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	1 UR 30G	
10	61N-14343-63	.JET, MAIN (#125) .GICLÉUR, PRINCIPAL (#125)	1 UR 25V	
	61N-14343-65	.JET, MAIN (#130) .GICLÉUR, PRINCIPAL (#130)	1 UR 30G	
11	6L2-14342-32	.JET, PILOT (# 64) .GICLÉUR, RALENTI (# 64)	1	
12	50M-14355-00	.PLUG .PLOT	1	
13	6J0-14379-10	.ROD, STARTER .TRINGLE, STARTER	1	
14	626-42658-00	.BUSHING .COUSSINET	1	
15	677-41226-00	.END, THROTTLE LEVER .RACCORD, LEVIER D'ACCELERATIO	1	
16	677-14327-00	.SCREW .VIS	1	
17	61N-41216-00	.SHEAVE SHAFT, ACCEL. LINK .AXE DE POULIE	1	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
19	98580-04012	.SCREW, PAN HEAD .VIS	4	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	1	
21	6L2-14398-00	.GASKET .JOINT	1	
22	98980-04006	.SCREW, BIND .VIS	2	
23	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	
24	61N-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	

B4

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	61N-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	



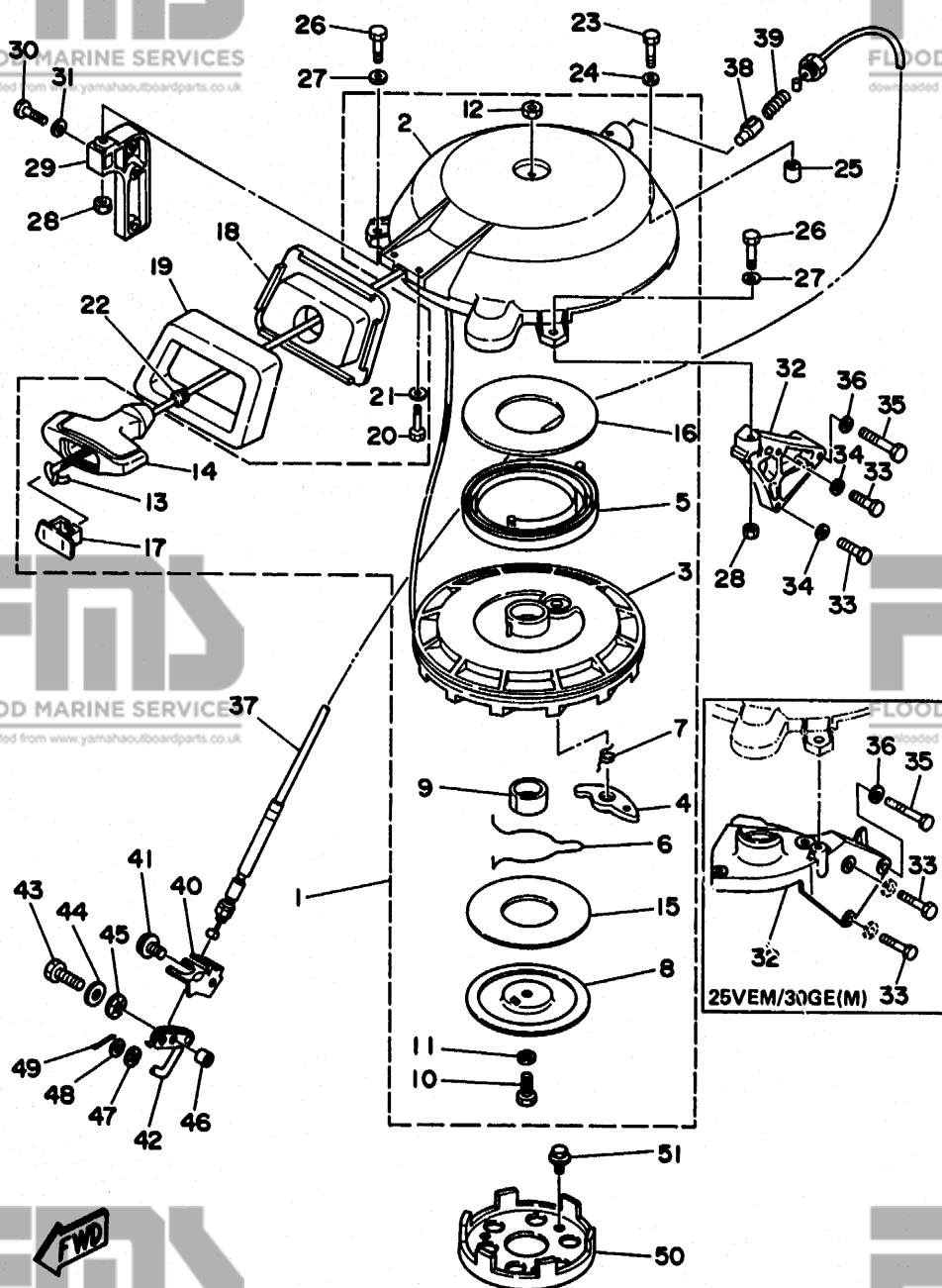


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W1571-10	STARTER ASSY DEMARREUR COMPLET	1	
2	61N-15711-10	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G0-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6F5-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
5	6F5-15713-01	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
6	61N-15715-00	.SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEM	1	
7	61N-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
8	6F5-15716-01	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
9	6G0-15754-00	.BUSH 2 .BAGUE 2	1	
10	97013-08030	.BOLT .BOULON	1	
11	6F5-15726-01	.WASHER, FLAT .RONDELLE, PLATE	1	
12	95304-08700	.NUT .ECROU	1	
13	*	.WIRE (L:1900MM) .FIL (L:1900MM)	1	
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	6F5-15764-00	.COLLAR 1 .COLLERETTE 1	1	
16	6F5-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
17	6F5-15779-02	.COVER .COUVERCLE	1	
18	61N-15758-00-4D	GUIDE, ROPE GUIDE DE CABLE	1	
19	61N-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	6A0-15789-00	DAMPER AMORTISSEUR	1	
23	97095-06035	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO.90890-44373, CUTTING LENGTH 1.9M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.9M.

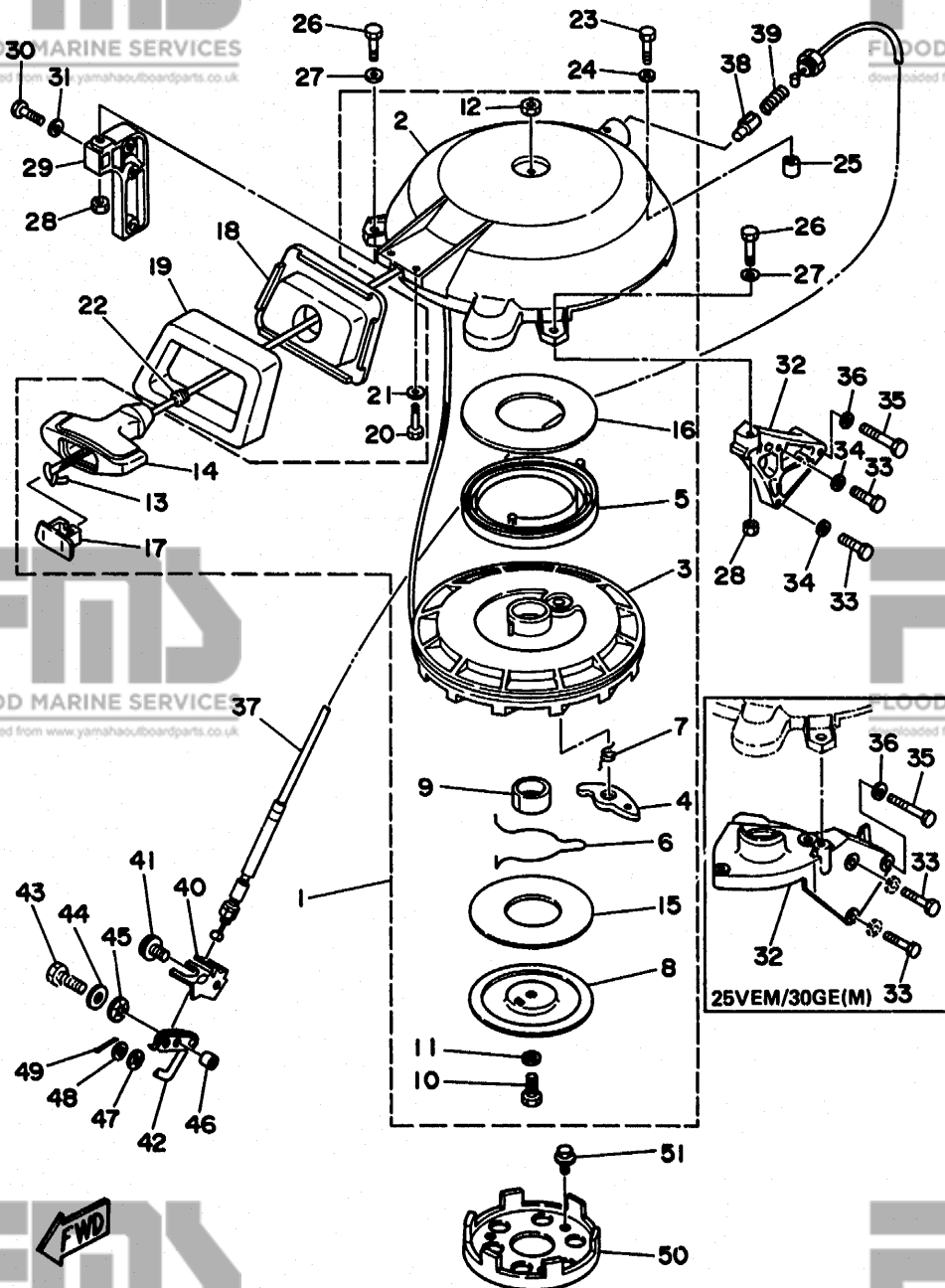


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06035	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
28	95380-06600	NUT ECROU	2	UR 25VM/30GM
	95380-06600	NUT ECROU	1	UR 25VEM/30GE(M)
29	6H7-15771-01-94	STAY 1 SUPPORT 1	1	
30	97095-06025	BOLT BOULON	2	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
32	656-15772-00-94	STAY 2 SUPPORT 2	1	UR 25VM/30GM
	61T-15772-00-94	STAY 2 SUPPORT 2	1	UR 25VEM/30GE(M)
33	97095-06025	BOLT BOULON	2	UR 25VM/30GM
	97095-06030	BOLT BOULON	2	UR 25VEM/30GE(M)
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	97013-06045	BOLT BOULON	1	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
37	61T-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
38	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
39	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
40	61T-15774-40-94	STAY 4 SUPPORT 4	1	
41	97095-06010	BOLT BOULON	1	
42	656-15749-00	LINK, STARTER STOP BIELLETTE, BUTEE DE DEMAR	1	
43	97095-06020	BOLT BOULON	1	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
45	90206-08010	WASHER, WAVE RONDELLE, ONDULEE	1	
46	90387-06568	COLLAR COLLERETTE	1	
47	90206-05005	WASHER, WAVE RONDELLE, ONDULEE	1	
48	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
49	91490-16010	PIN, COTTER GOUPILLE	1	
50	6F5-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	

FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
51	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	

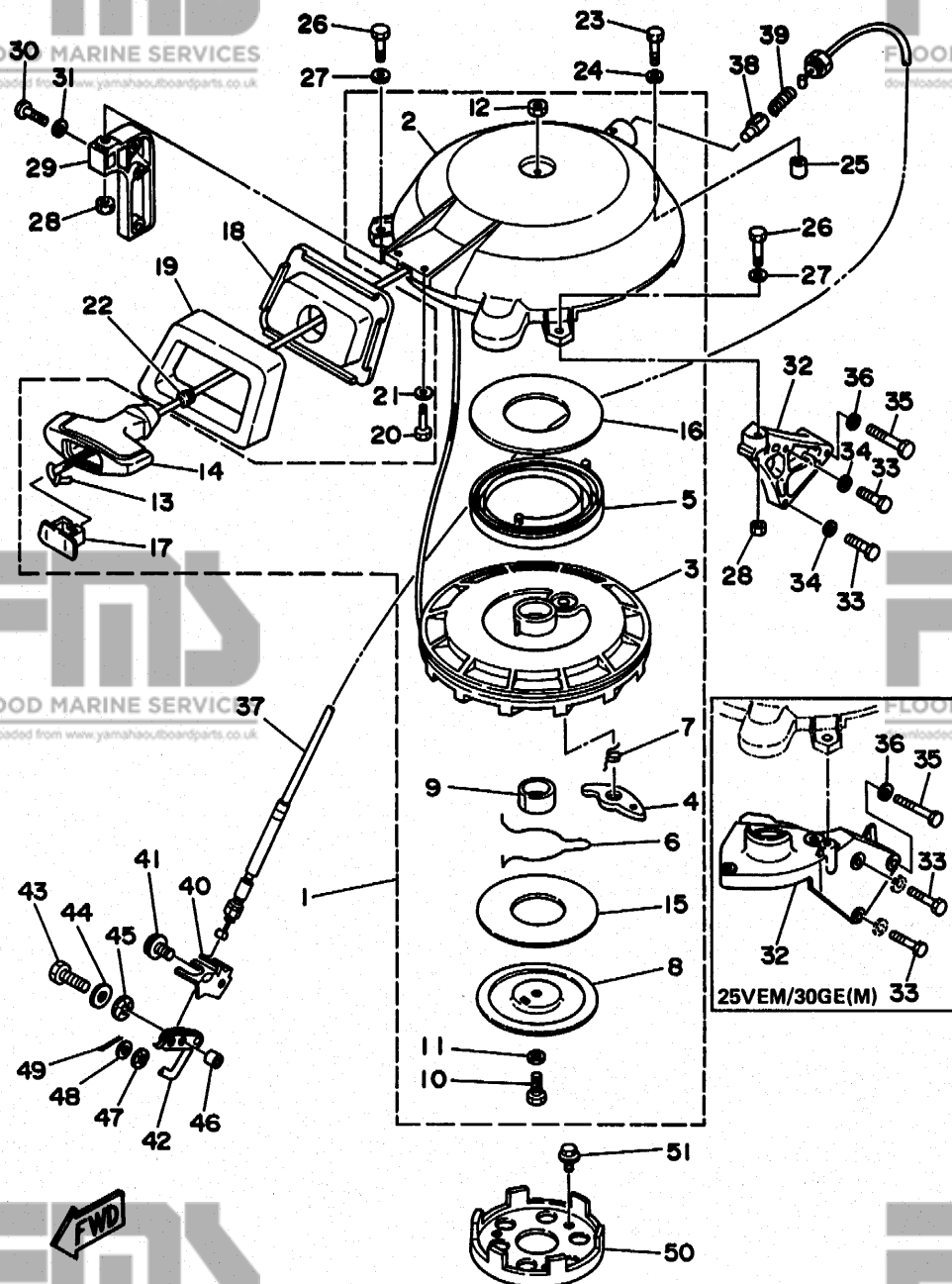


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	61N-24329-00	DURITE RACCORDMT. A ESSENCE	1	
3	97595-06520	SEAL JOINT	1	
4	90445-09M75	BOLT, WITH WASHER VIS HEXAGONAL	1	
5	90467-08004	HOSE DURITE	1	
6	61N-24560-00	DURITE CLIP	2	
7	61N-24563-00	JONC	1	
8	61N-24521-00	FILTER ASSY ENS FILTRE	1	
9	93210-32738	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
10	95380-08600	.CUP, FILTER .CUVETTE, FILTRE	1	
11	61N-24566-01	.O-RING .JOINT TORIQUE	1	
12	97313-06014	NUT ECROU	1	
13	689-24311-00	BRACKET, FILTER SUPPORT, FILTRE	1	
14	90467-08004	BOLT BOULON	1	
15	692-24410-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
16	648-24413-01	CLIP JONC	2	
17	692-24411-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
18	648-24434-01	.BODY 2 .CORPS 2	1	
19	95380-03600	.DIAPHRAGM .DIAPHRAGME	2	
20	663-24411-00	.GASKET, BODY .JOINT, CORPS	2	
21	648-24435-02	.NUT .ECROU	1	
22	98580-05530	.DIAPHRAGM .DIAPHRAGME	1	
23	92990-05100	.GASKET, BODY 2 .JOINT, CORPS 2	3	
24	6A0-24421-01	.SCREW, PAN HEAD .VIS	3	
25	6A0-14325-00	.WASHER, SPRING .RONDELLE, GROWER	2	
26	6A0-24412-02	.VALVE, CHECK .SOUPAPE, RETENUE	2	
27	650-24431-A0	.SCREW, PAN HEAD .VIS TETE CONIQUE	1	
28	97095-06040	.BODY 1 .CORPS 1	1	
		GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	
		BOLT BOULON	2	

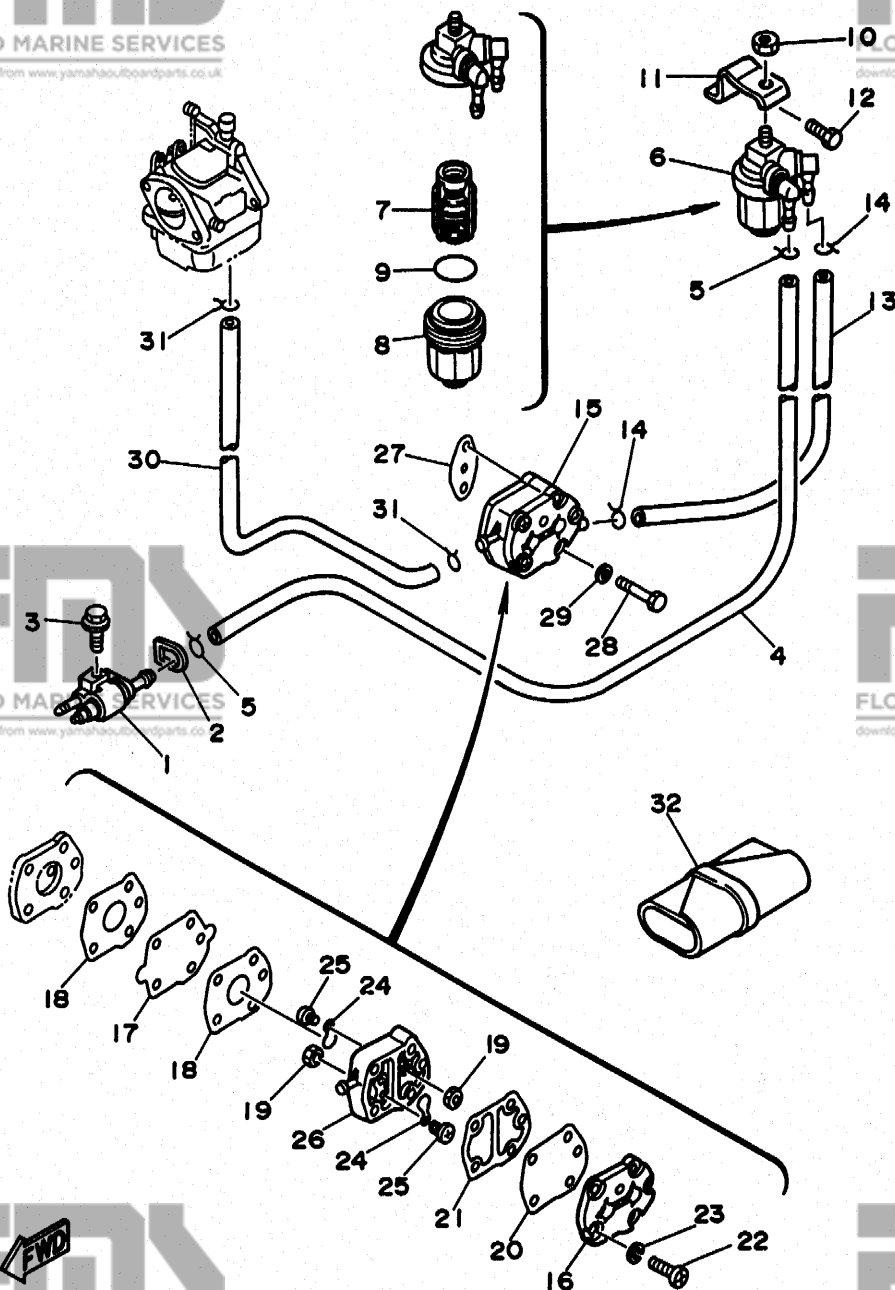


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
31	90467-08004	CLIP JONG	2	
32	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

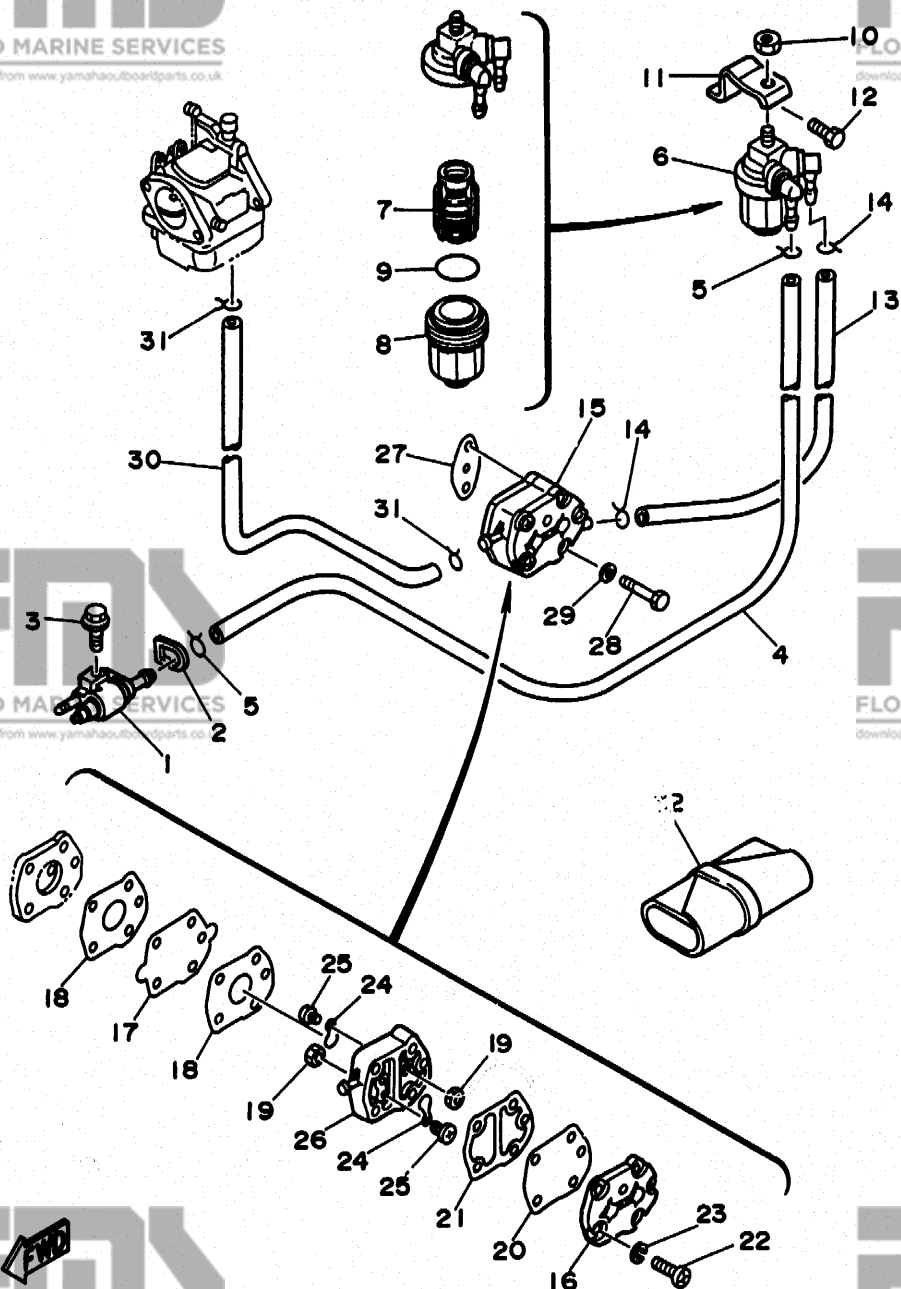


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61R-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 25V	
	61T-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 30G	
2	6G0-42615-00	.SEAL .JOINT	1	
3	689-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	90266-04M01	.RIVET .RIVET	3	
5	6G0-42651-02	.HOOK .CROCHET	1	
6	90266-04M00	.RIVET .RIVET	2	
7	61N-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
8	90179-06M24	.NUT .ECROU	4	
9	90480-14M14	.GROMMET .PASSE-FIL	1	
10	61N-42628-00	.SEAL .JOINT	1	
11	62C-W0070-10	.GRAPHIC SET .JEU DIEMBLEMES	1 UR 25V	
	61T-W0070-D0	.GRAPHIC SET .JEU DIEMBLEMES	1 UR 30G	
12	695-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 25V	
	689-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 30G	
13	695-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 25V	
	689-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 30G	
14	62C-42682-10	.MARK, COWLING .ADHESIF, CAPOT	1	

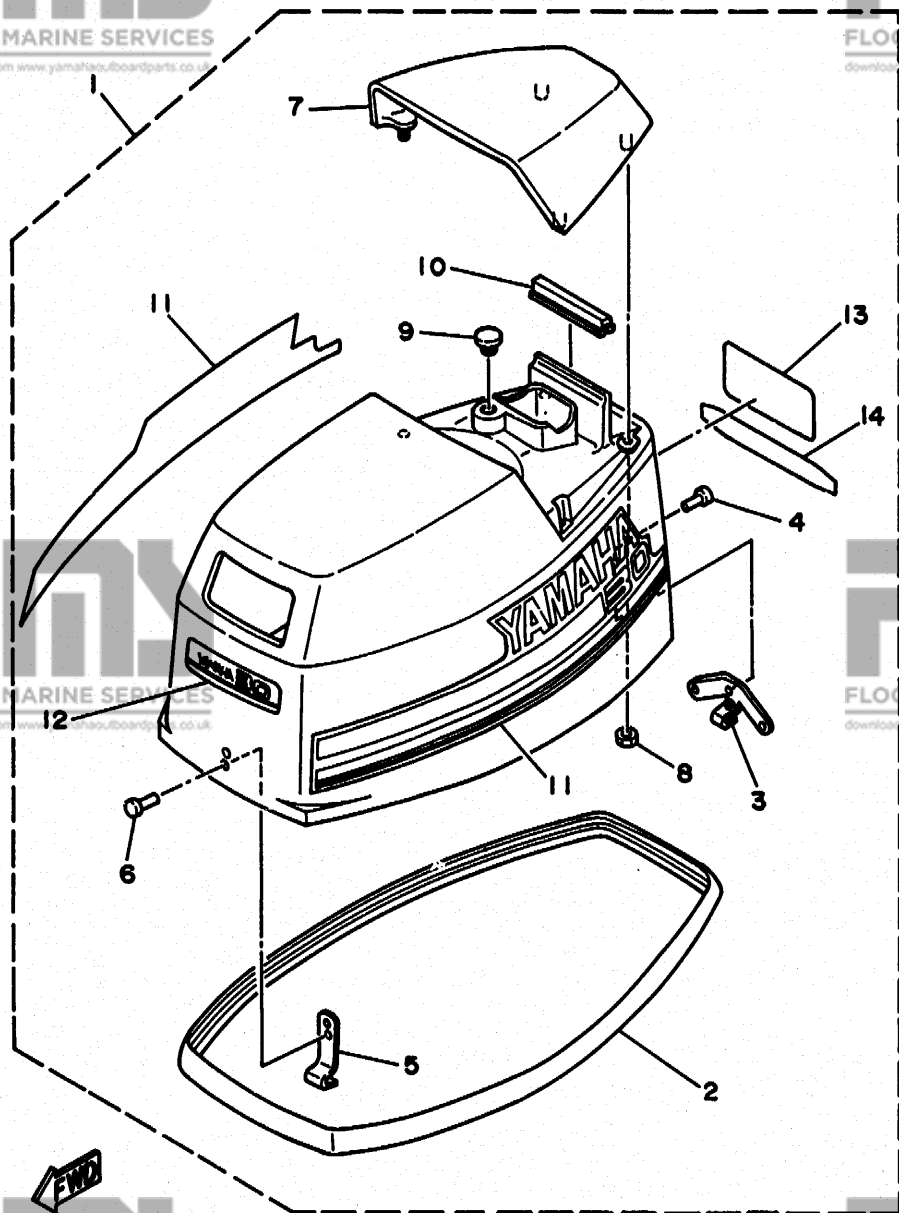
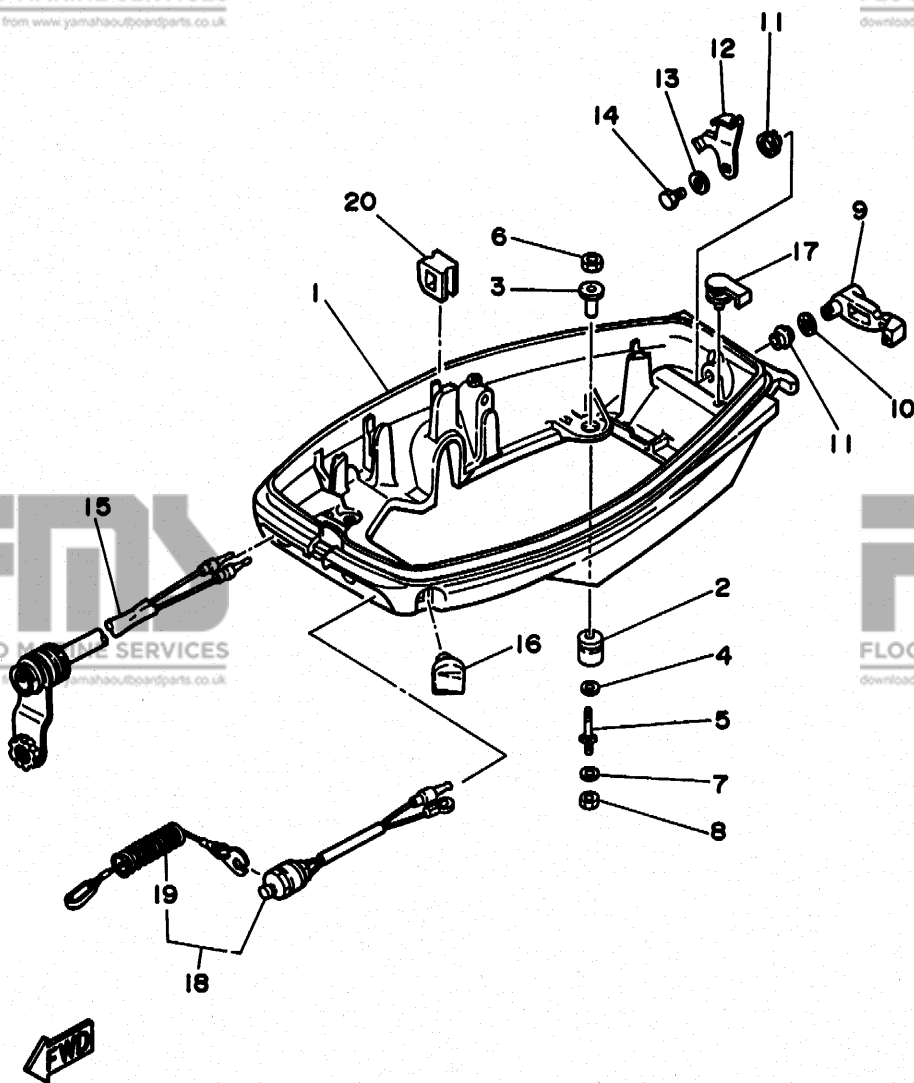


FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-42711-02-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-15M06	GROMMET PASSE-FIL	4	
3	90387-08M25	COLLAR COLLERETTE	4	
4	90201-08M87	WASHER, PLATE RONDELLE, PLATE	4	
5	6G0-42796-00	BOLT 1 BOULON	4	
6	95380-08700	NUT ECROU	4	
7	92995-08600	WASHER RONDELLE	4	
8	95380-08700	NUT ECROU	4	
9	689-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
11	90386-12069	BUSH DOUILLE	2	
12	689-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
14	97095-06010	BOLT BOULON	1	
15	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	UR 25VM/30GM
	682-42724-00	GROMMET PASSE-FIL	1	AP
16	689-42725-00	GROMMET PASSE-FIL	1	
17	647-42523-00	SPACER, FRICTION ENTRETOISE, FRICTION	1	
18	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	25VM/30GM
19	682-82556-00	.STOPPER .PLAQUETTE	1	
20	90480-17M08	GROMMET PASSE-FIL	2	UN



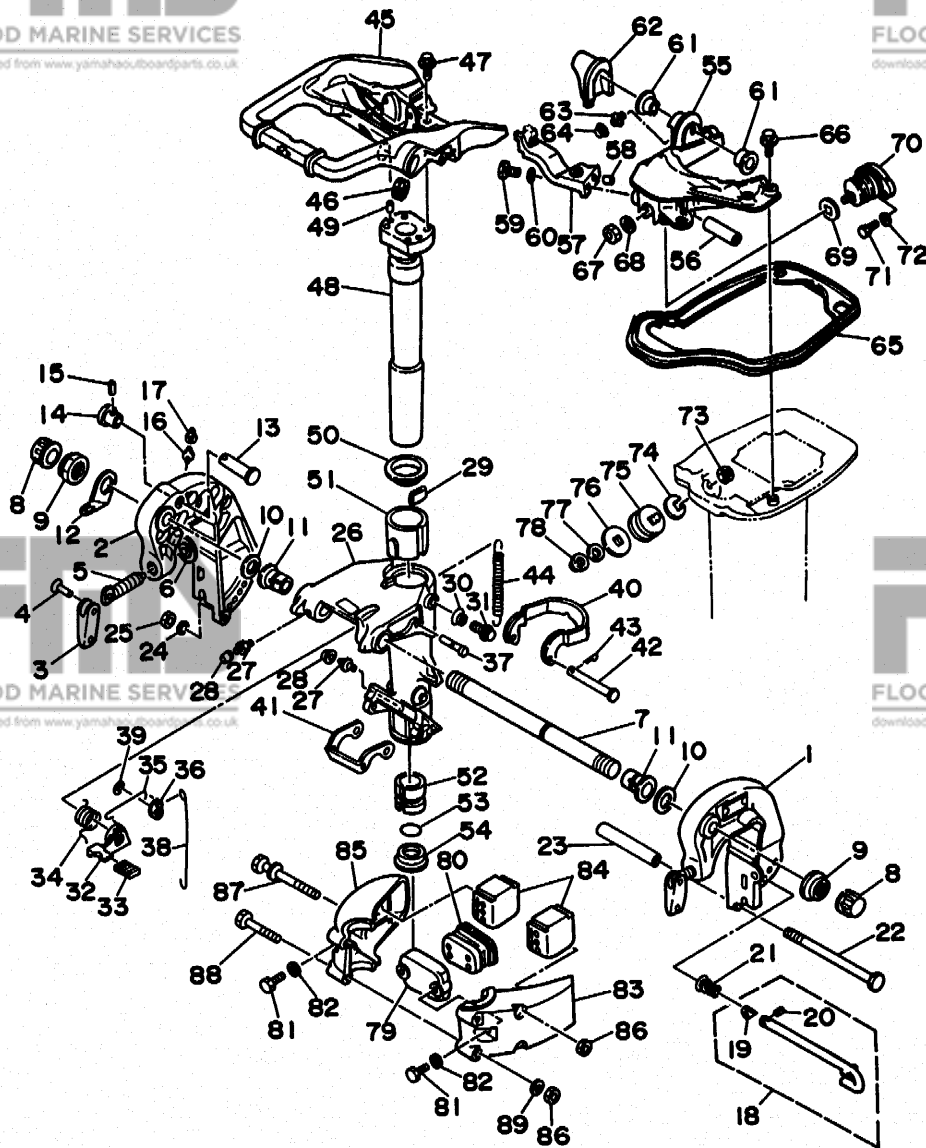


FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	689-43112-02-4D	BRACKET, CLAMP PRESSE	1	
3	616-43118-01-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M00	PIN	2	
5	6E7-43116-00	GOUPILLE SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
8	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
9	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
10	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-22M67	BUSH DOUILLE	2	
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
14	689-43192-01	KNOB, STOPPER BOULTON, BUTEE DE RELEVAGE	1	
15	91690-30016	PIN, SPRING AGRASSE	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
18	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
19	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
20	91690-30008	.PIN, SPRING .AGRASSE	1	
21	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	
22	90101-08339	BOLT BOULON	1	
23	90387-08M03	COLLAR COLLERETTE	1	
24	92995-08600	WASHER RONDELLE	1	
25	95380-08600	NUT ECROU	1	
26	689-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	3	
28	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	

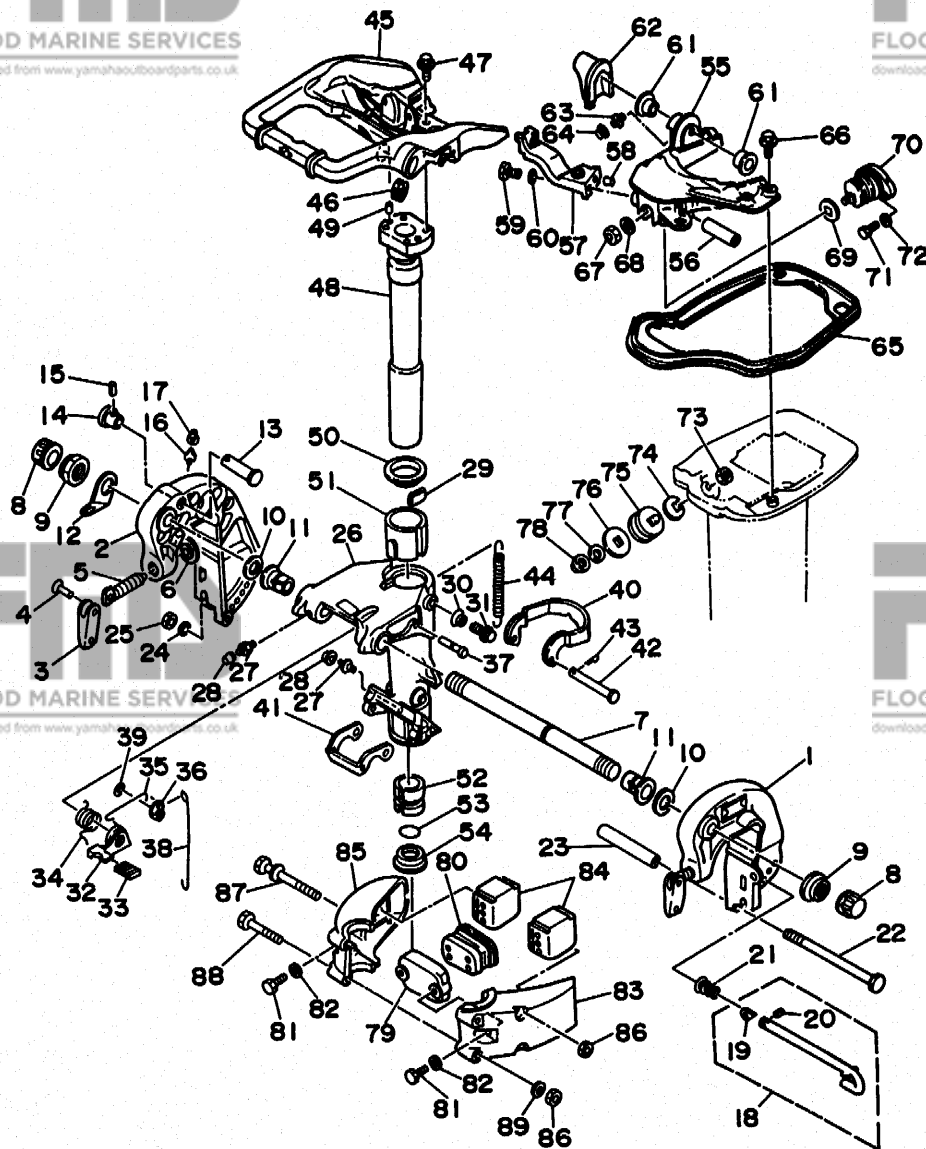


FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
30	689-43373-01	SEAL, DAMPER JOINT	1	
31	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
32	689-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
33	689-43633-00	COVER, TILT LEVER COUVERCLE	1	
34	689-43643-00	SPRING RESSORT	1	
35	689-43616-00	ROD, TILT LOCK TIGE	1	
36	648-43642-00	LEVER, TILT 1 LEVIER, INCLINAISON 1	1	
37	90249-06M22	PIN GOUPILLE	1	
38	648-43617-00	ROD, TILT LOCK TIGE	1	
39	99080-05600	CIRCLIP CIRCLIP	1	
40	689-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
41	648-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
42	90240-05046	PIN, CLEVIS BOULON, A GOUPILLE	1	
43	91490-16010	PIN, COTTER GOUPILLE	1	
44	90506-30M27	SPRING, TENSION RESSORT, TENSION	1	
45	689-42511-00-40	BRACKET, STEERING CADRE, DIRECTION	1	
46	90480-29045	GROMMET PASSE-FIL	1	
47	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
48	689-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	
49	93608-12063	PIN, DOWEL AXE	2	
50	90209-47016	WASHER RONDELLE	1	
51	90386-47M22	BUSH DOUILLE	1	
52	90386-38090	BUSH DOUILLE	1	
53	93210-37M67	O-RING JOINT TORIQUE	1	
54	90386-38022	BUSH DOUILLE	1	
55	648-44518-00-94	BRACKET COMP. SUPPORT COMPLET	1	
56	90387-10M39	COLLAR COLLERETTE	1	

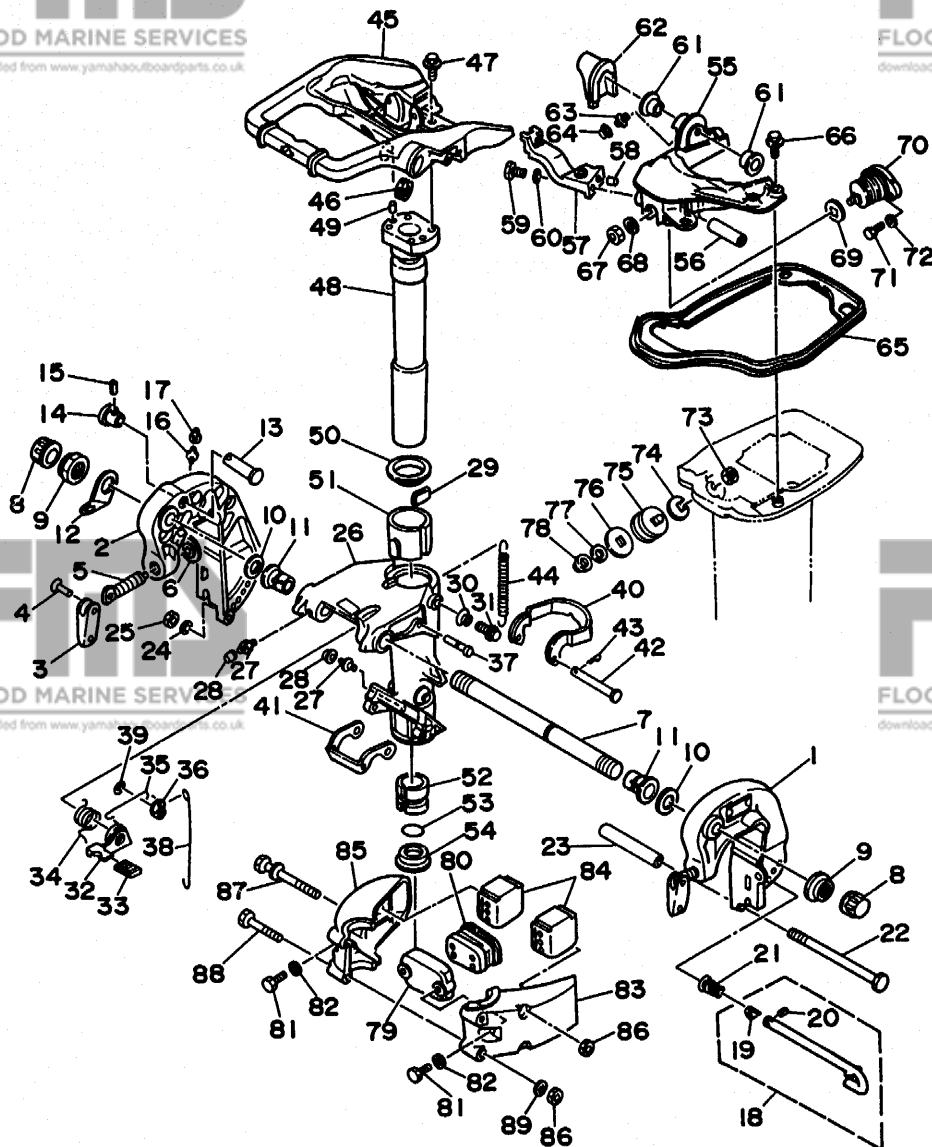


FIG. 9 BRACKET 1

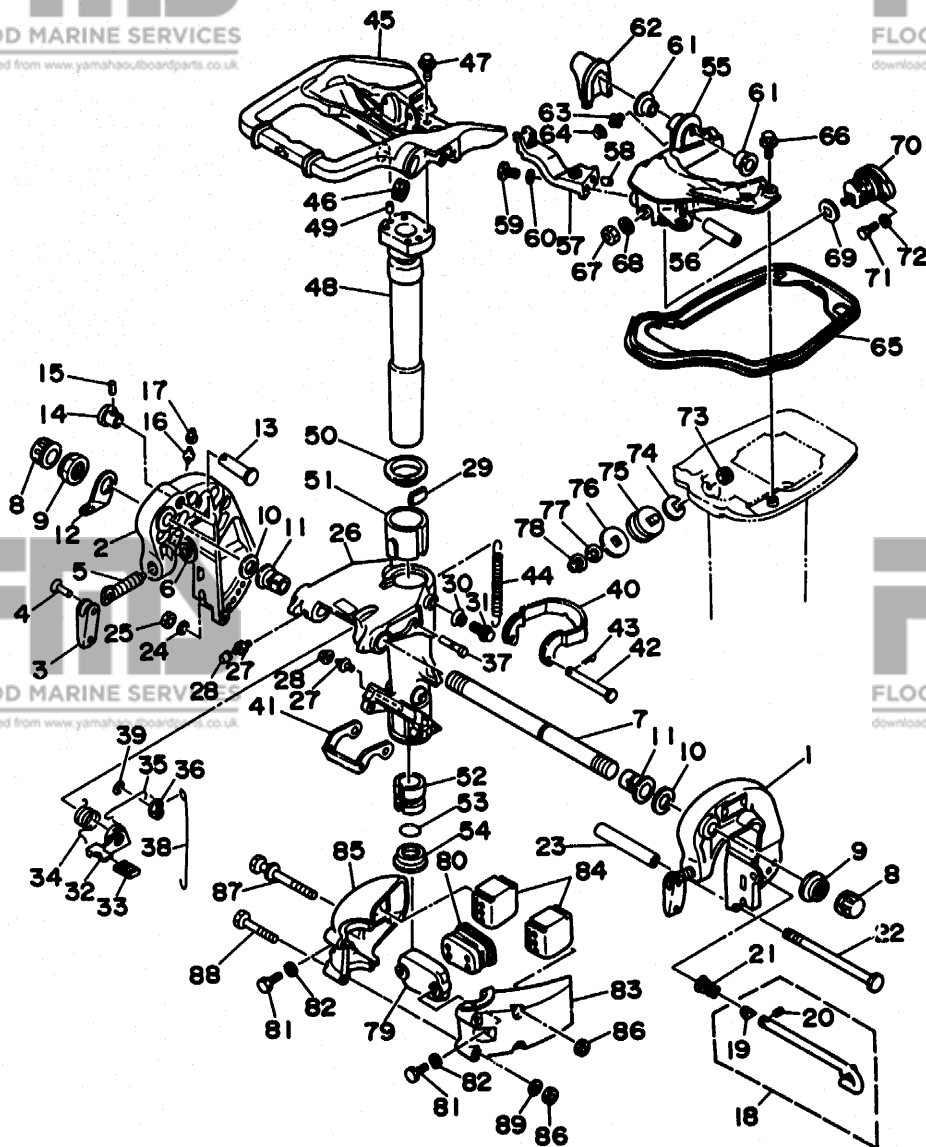
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	648-44519-00-94	BRACKET SUPPORT	1	
58	93606-12019	PIN, DOWEL GOUPILLE	1	
59	97080-06018	BOLT BOULON	1	
60	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
61	90381-12M01	BUSH, SOLID DOUILLE, SOLIDE	2	
62	689-42718-00	RUBBER, SEAL 3 JOINT	1	
63	93700-06M03	NIPPLE, GREASE PION	1	
64	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
65	689-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
66	90105-06M08	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
67	95380-10600	NUT ECROU	1	
68	92990-10200	WASHER, PLAIN RONDELLE, PLATE	1	
69	648-44591-A0	GASKET JOINT	1	
70	689-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1	
71	97095-06020	BOLT BOULON	2	
72	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
73	95380-10600	NUT ECROU	2	
74	648-44591-A0	GASKET JOINT	2	
75	664-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
76	664-44591-A0	GASKET JOINT	2	
77	92990-10200	WASHER, PLAIN RONDELLE, PLATE	2	
78	95380-10800	NUT, CROWN ECROU, BORGNE	2	
79	689-44553-00-94	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFRIEU	1	
80	689-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEU AVANT	1	
81	97095-08025	BOLT BOULON	2	
82	92995-08600	WASHER RONDELLE	2	
83	689-44551-00-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEU	1	
84	689-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEU LATERAL	2	

FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
85	689-44552-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
86	95380-08600	NUT ECROU	4	
87	90119-08M03	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
88	97095-08065	BOLT BOULON	2	
89	92995-08600	WASHER RONDELLE	2	



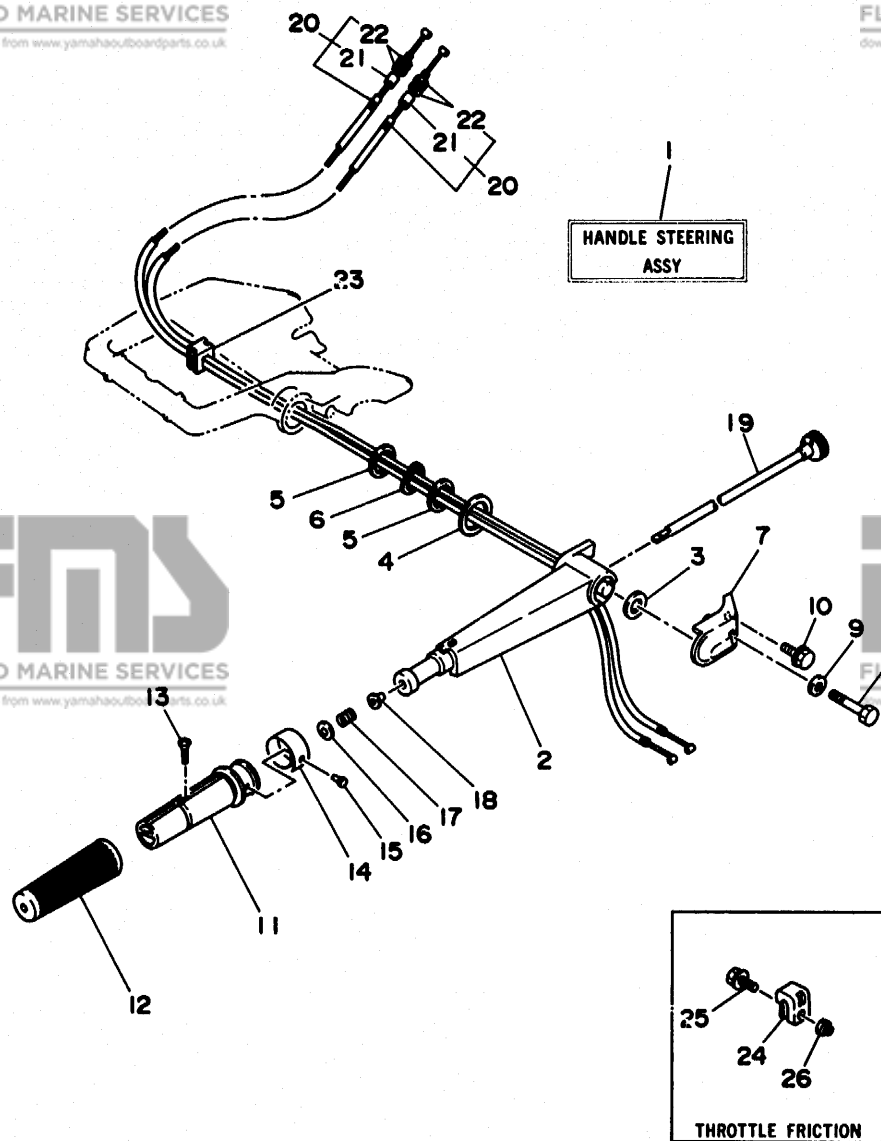


FIG. 10 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	REF.NO. 2 ~ 23
2	694-42111-00-4D	HANDLE, STEERING POIGNEE	1	
3	90560-14076	SPACER ENTRETOISE	1	
4	90202-34043	WASHER, PLATE RONDELLE, PLATE	1	
5	90201-28M00	WASHER, PLATE RONDELLE, PLATE	2	
6	90206-28M07	WASHER, WAVE RONDELLE, ONDULEE	1	
7	689-42112-00-4D	HANDLE, STEERING POIGNEE	1	
8	97095-06050	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
12	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
13	90149-05M13	SCREW VIS	1	
14	689-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET RIVET	1	
16	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90386-08032	BUSH DOUILLE	1	
19	689-42138-00	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
20	61N-26311-00	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	2	
21	90123-06M00	.BOLT .BOULON	1	
22	90170-06183	.NUT .ECROU	2	
23	61N-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	
24	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
25	97095-06020	BOLT BOULON	1	
26	90185-06062	NUT, SELF-LOCKING ECROU, A OREILLES	1	

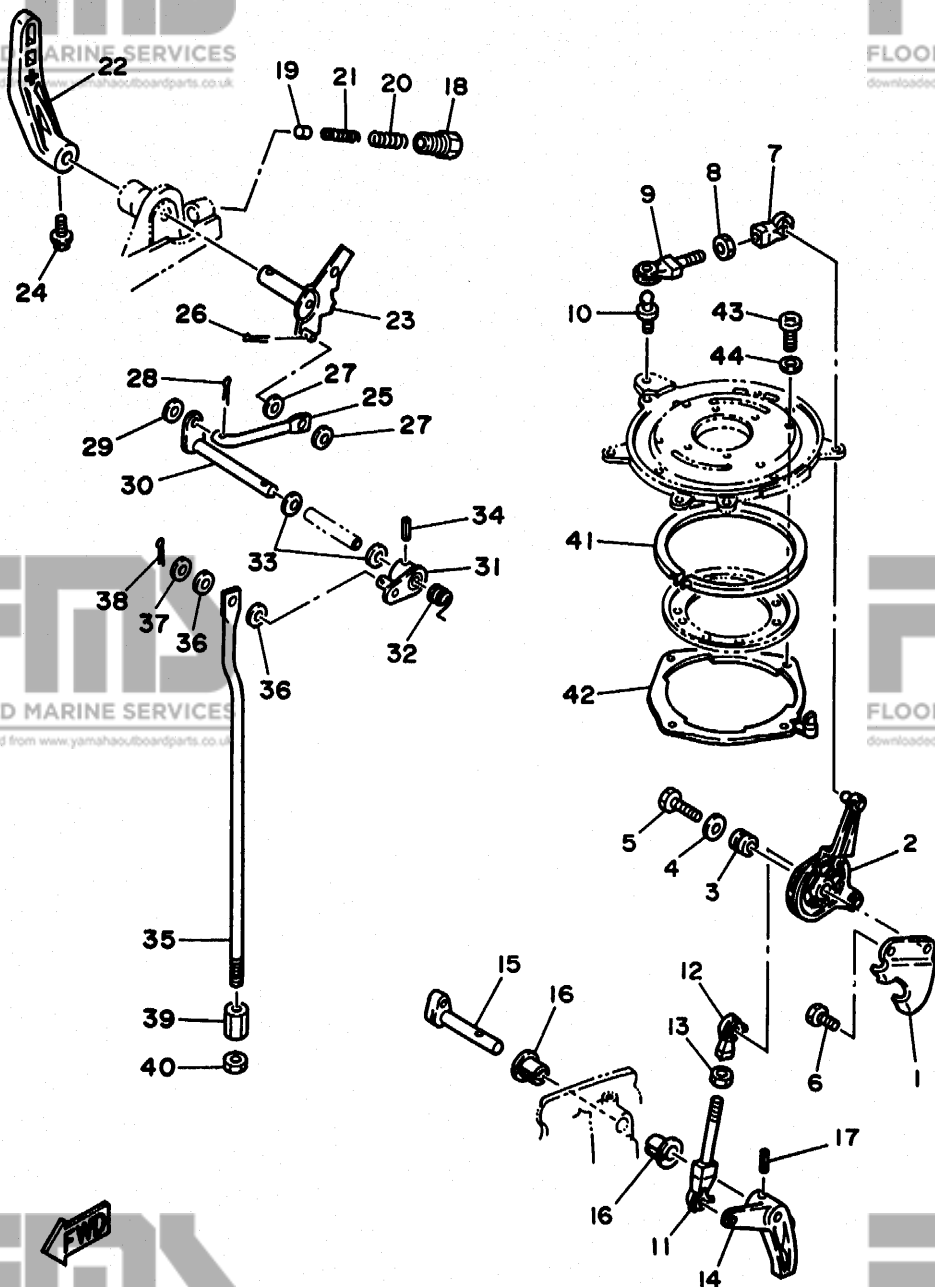


FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	61N-41631-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
3	90387-06M02	COLLAR COLLERETTE	1	
4	90387-06298	COLLAR COLLERETTE	1	
5	97095-06025	BOLT BOULON	1	
6	97095-06012	BOLT BOULON	1	
7	6H1-41237-00	JOINT, LINK RACCORD	1	
8	95380-05700	NUT ECROU	1	
9	679-41241-01	ROD, LINK BIELLETTTE	1	
10	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	
11	689-42169-01	JOINT AXE	1	
12	6H1-41237-00	JOINT, LINK RACCORD	1	
13	95380-05600	NUT ECROU	1	
14	689-42154-80-94	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
15	656-42153-00-94	SHAFT, THROTTLE CONTROL AXE, COMMANDE D'ACCELERATION	1	
16	90386-10009	BUSH DOUILLE	2	
17	91690-40018	PIN, SPRING AGRAFFE	1	
18	664-42715-00	BUSHING COUSSINET	1	
19	664-44167-00	PLUNGER, SHIFT CAM POUSOIR D'EMBRAYAGE	1	
20	90501-14M07	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
21	90501-09M08	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
22	689-44111-00-40	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
23	664-44113-01	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	
24	90105-06M07	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
25	664-44142-00	JOINT RACCORD	1	
26	91490-16010	PIN, COTTER GOUPILLE	1	
27	90202-06007	WASHER, PLATE RONDELLE, PLATE	2	
28	91490-12012	PIN, COTTER GOUPILLE	1	

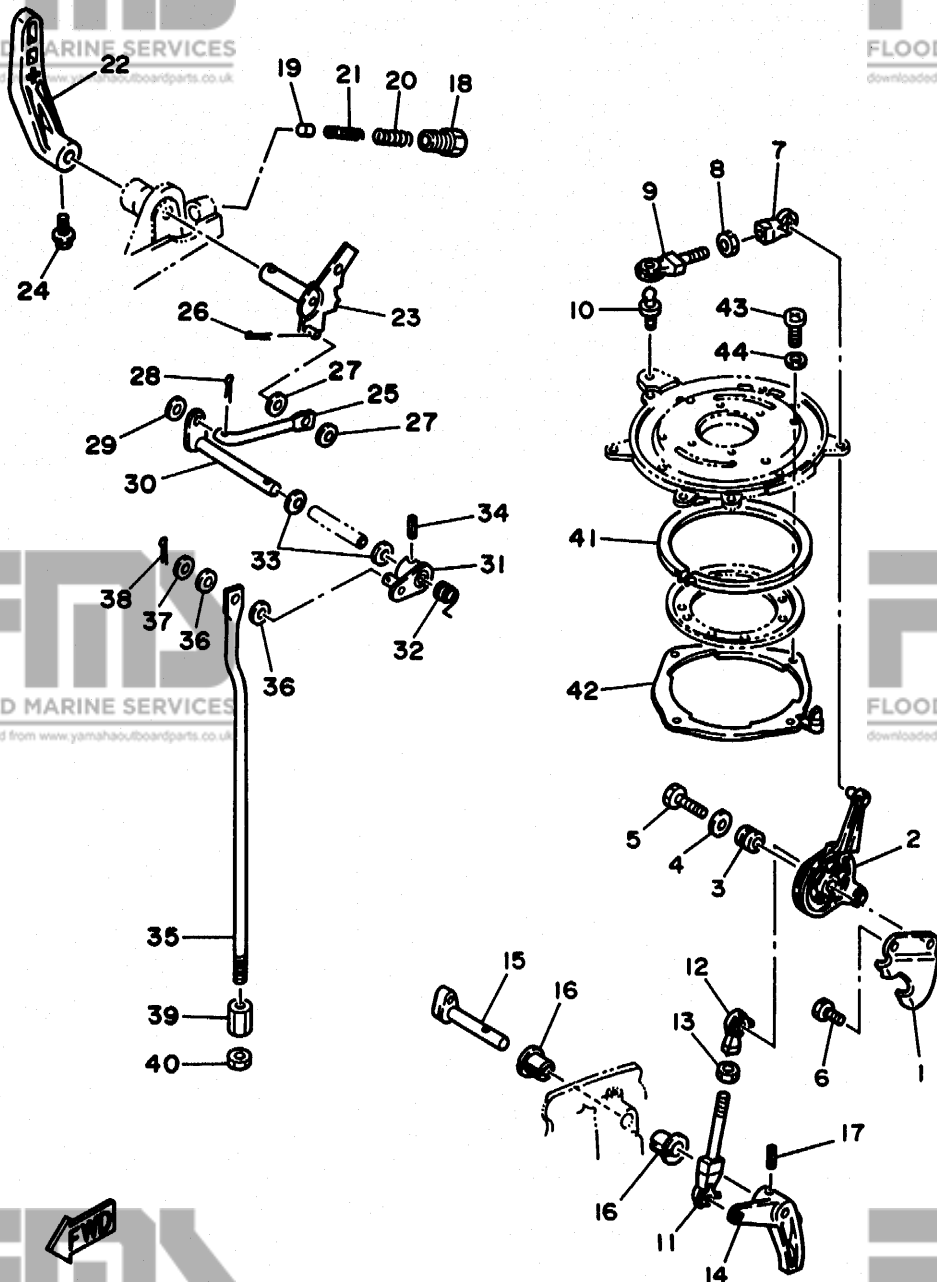


FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
30	689-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
31	689-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
32	90508-14M13	SPRING, TORSION RESSORT, TORSION	1	
33	90202-10024	WASHER, PLATE RONDELLE, PLATE	2	
34	91690-40016	PIN, SPRING AGRAFFE	1	
35	61N-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
36	90202-06007	WASHER, PLATE RONDELLE, PLATE	2	
37	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
38	91490-20010	PIN, COTTER GOUPILLE	1	
39	61N-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
40	95380-06600	NUT ECROU	1	
41	676-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
42	676-41613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	
43	98580-05012	SCREW, PAN HEAD VIS	4	
44	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	

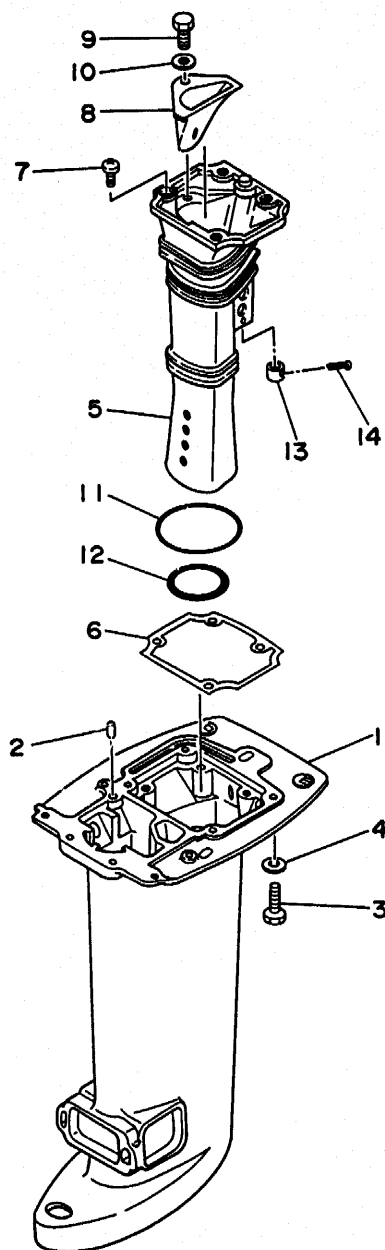


FIG. 12 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG
	689-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	97095-08030	BOLT BOULON	6	
4	92995-08600	WASHER RONDELLE	6	
5	6A8-41131-10-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
6	664-41134-A0	GASKET, EXHAUST MANIFOLD	1	
7	98580-06016	JOINT, PIPE D'ECHAPPEMENT	4	
8	689-41137-00-94	SCREW, PAN HEAD VIS	1	
9	97095-08020	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
10	92995-08600	BOLT BOULON	1	
11	689-41141-00	WASHER RONDELLE	1	
12	689-41142-00	SEAL 1 JOINT 1	1	
13	689-41135-00	SEAL JOINT	1	UR LONG
	6A8-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	UR SHORT
14	91490-30030	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
		PIN, COTTER GOUPILLE	1	

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 6, 8, REF.NO. 10 ~ 60)	1	UR LONG
	61N-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 7, 9 ~ 18, REF.NO. 20 ~ 60)	1	UR SHORT
2	61N-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93332-000W5	BEARING ROULEMENT	1	
4	61N-45587-00-07	SHIM (T=0.7)	1	UR
	61N-45587-00-10	CALE (T=0.7)	1	UR
	61N-45587-00-11	SHIM (T=1.0)	1	UR
	61N-45587-00-12	CALE (T=1.0)	1	UR
	61N-45587-00-13	SHIM (T=1.1)	1	UR
	61N-45587-00-14	CALE (T=1.1)	1	UR
	61N-45587-00-15	SHIM (T=1.2)	1	UR
	61N-45587-00-16	CALE (T=1.2)	1	UR
	61N-45587-00-17	SHIM (T=1.3)	1	UR
	61N-45587-00-18	CALE (T=1.3)	1	UR
	61N-45587-00-19	SHIM (T=1.4)	1	UR
	61N-45587-00-20	CALE (T=1.4)	1	UR
	61N-45587-00-21	SHIM (T=1.5)	1	UR
	61N-45587-00-22	CALE (T=1.5)	1	UR
	61N-45587-00-23	SHIM (T=1.6)	1	UR
	61N-45587-00-24	CALE (T=1.6)	1	UR
5	61N-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
6	93315-220V7	BEARING, CYLINDRICAL ROULEMENT	1	
7	61N-44362-00	TUBE, WATER TUBE D'EAU	1	SHORT
8	61N-44362-10	TUBE, WATER TUBE D'EAU	1	LONG
9	93210-22298	O-RING JOINT TORIQUE	1	SHORT
10	93210-26240	O-RING JOINT TORIQUE	2	UR LONG
	93210-26240	O-RING JOINT TORIQUE	1	UR SHORT
11	61N-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
12	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
13	61N-44322-00	INSERT, CARTRIDGE CUVETTE	1	
14	6H4-44352-02	IMPELLER TURBINE	1	
15	93210-45161	O-RING JOINT TORIQUE	1	
16	61N-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
17	97095-06040	BOLT BOULON	4	

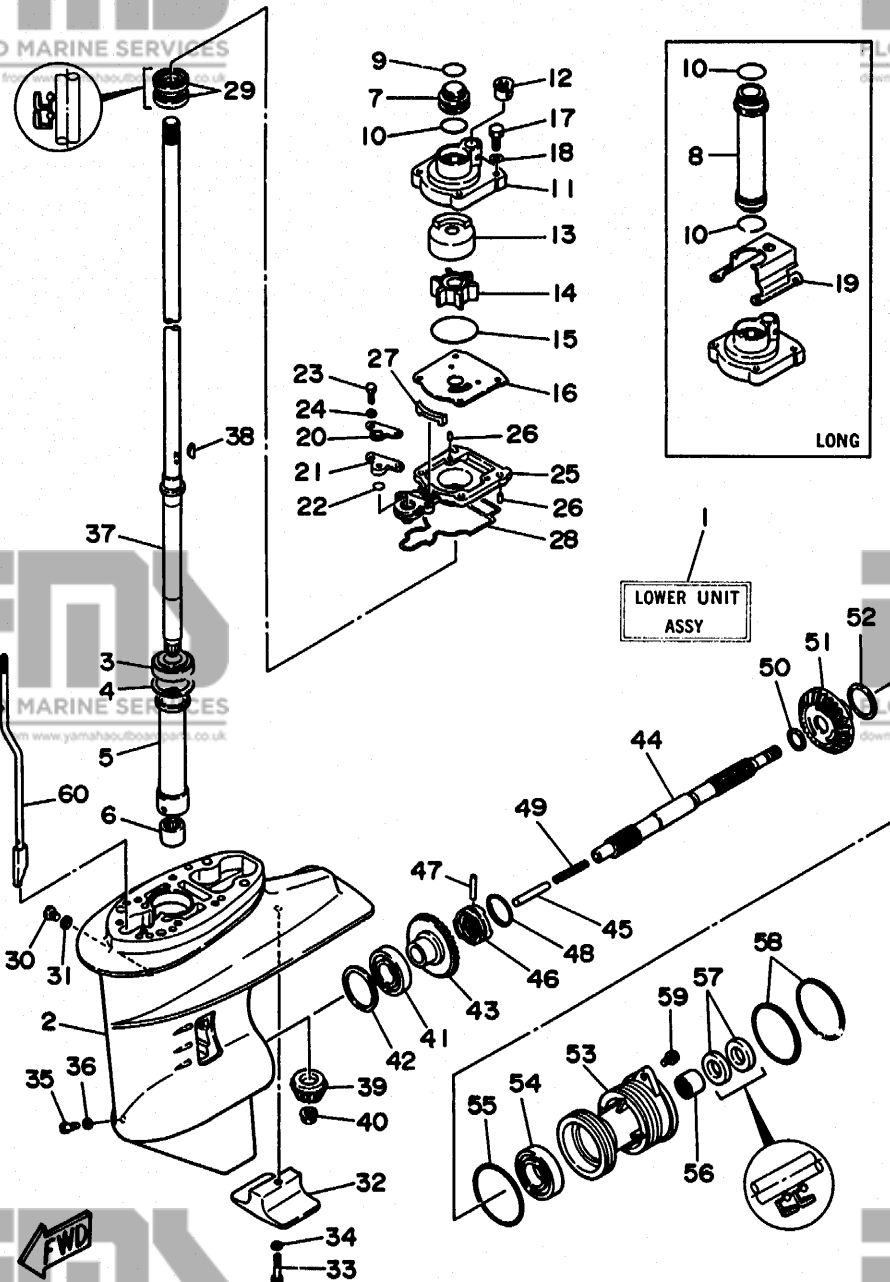
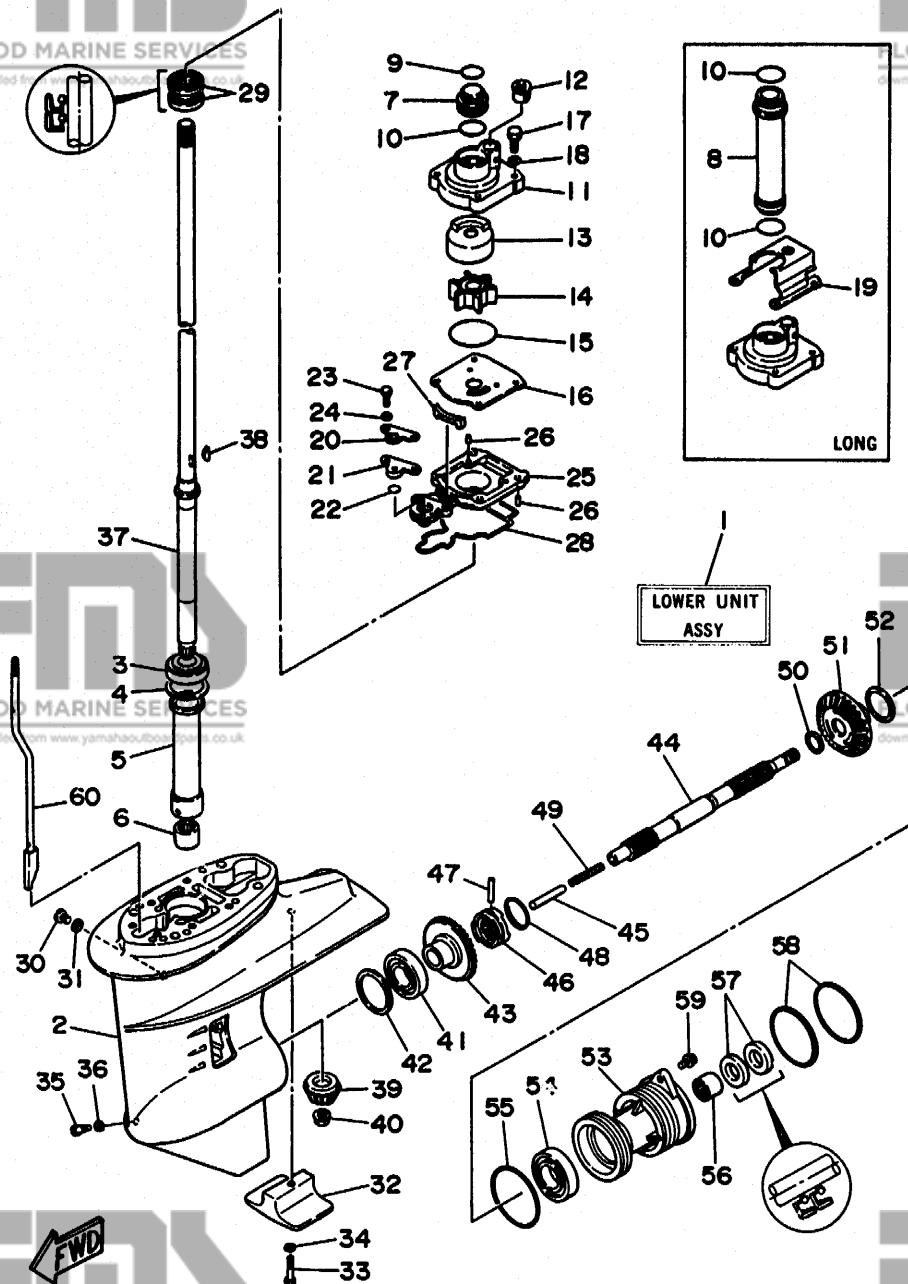


FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
19	61N-44328-00	PLATE PLAQUETTE	1 LONG	
20	61N-44176-00	BRACKET SUPPORT	1	
21	61N-45321-00	PLATE PLAQUETTE	1	
22	93210-06ME6	O-RING JOINT TORIQUE	1	
23	97095-06025	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	61N-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
26	93604-10M03	PIN, DOWEL CLAVETTE	3	
27	61N-45127-00	SEAL JOINT	1	
28	61N-45315-00	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
29	93101-22067	OIL SEAL JOINT SPY	2	
30	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
31	90430-08020	GASKET JOINT	1	
32	61N-45251-00	ANODE ANODE	1	
33	95895-06035	BOLT, FLANGE BOULON	1	
34	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
35	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
36	90430-08020	GASKET JOINT	1	
37	61N-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1 UR LONG	
	61N-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1 UR SHORT	
38	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
39	61N-45551-00	PINION PIGNON D'ATTAQUE	1	
40	90179-10M14	NUT ECROU	1	
41	93332-00005	BEARING ROULEMENT	1	
42	6L2-45567-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1 UR	
	6L2-45567-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1 UR	
	6L2-45567-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1 UR	

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6L2-45567-00-14	SHIM (T:1.4MM) CALE (T:1.4MM)	1	UR
43	61N-45560-00	GEAR PIGNON	1	
44	6L2-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
45	648-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
46	664-45631-00	CLUTCH, DOG CRABOT	1	
47	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
48	648-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	
49	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
50	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	
51	61N-45571-00	GEAR PIGNON	1	
52	6L2-45577-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45577-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45577-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR
	6L2-45577-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	UR
53	61N-45361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
54	93306-00612	BEARING ROULEMENT	1	
55	93210-64ME7	O-RING JOINT TORIQUE	1	
56	93315-22004	BEARING, CYLINDRICAL ROULEMENT	1	
57	93101-20M07	OIL SEAL JOINT SPY	2	
58	93210-65M50	O-RING JOINT TORIQUE	2	
59	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
60	61N-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
	61N-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT

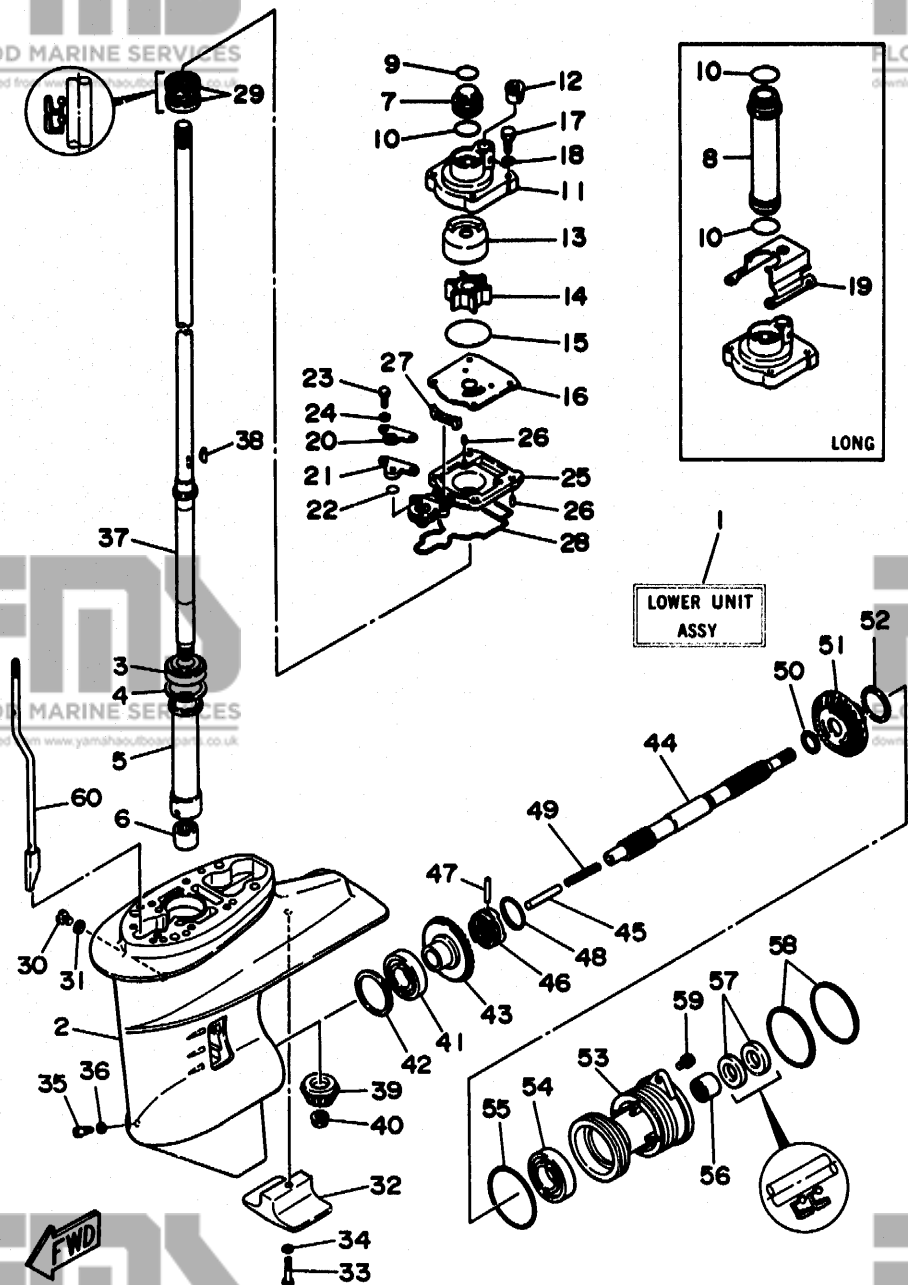
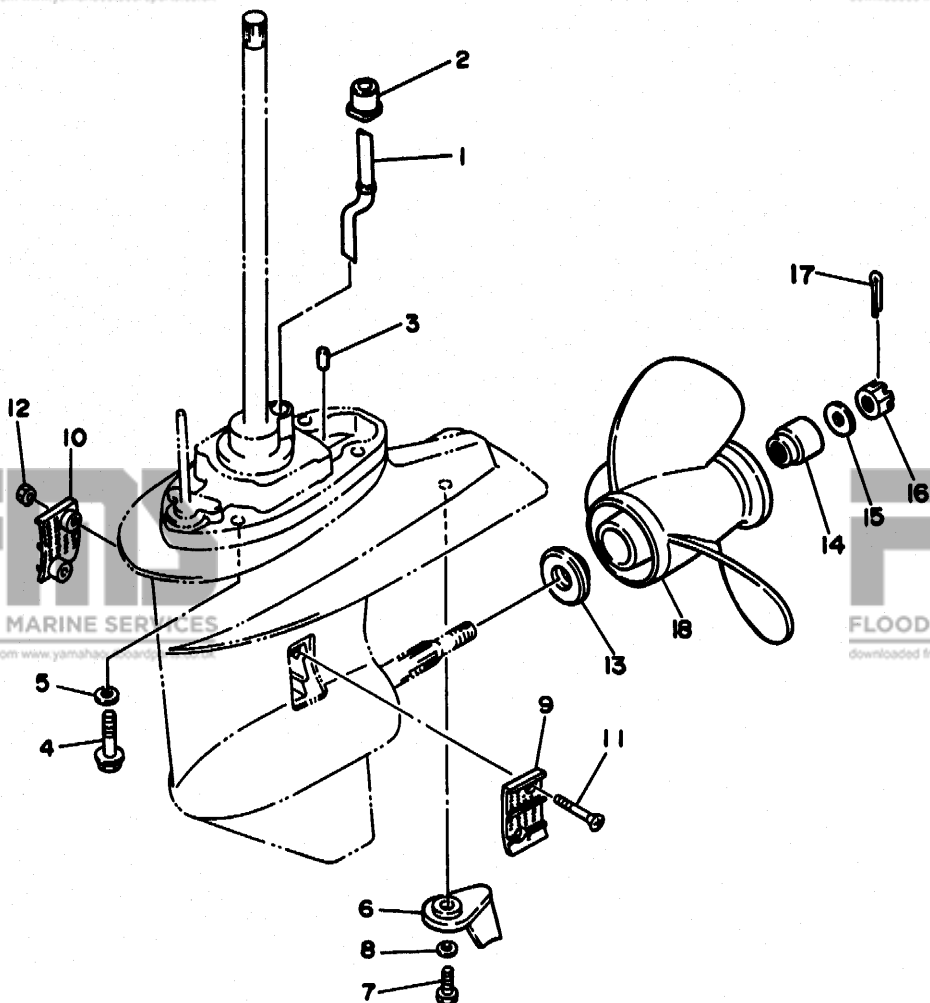


FIG. 14 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	61N-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
2	689-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
3	93606-12019	PIN, DOWEL GOUPILLE	2	
4	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
5	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
6	61N-45371-00	TAB-TRIM ANODE DERIVE	1	
7	90101-06M22	BOLT BOULON	1	
8	90201-06049	WASHER, PLATE RONDELLE, PLATE	1	
9	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
10	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	98780-05530	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
12	90185-05904	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
13	6L2-45987-01	SPACER ENTRETOISE	1	
14	689-45997-00	SPACER ENTRETOISE	1	
15	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
16	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
17	91490-30030	PIN, COTTER GOUPILLE	1	
18	664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F) HELICE (3X9-7/8"X12"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR



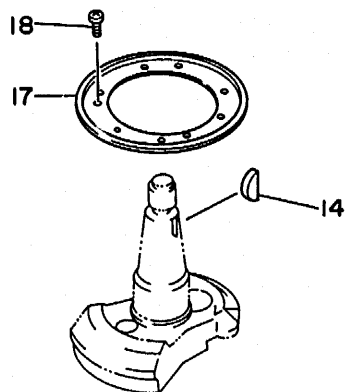
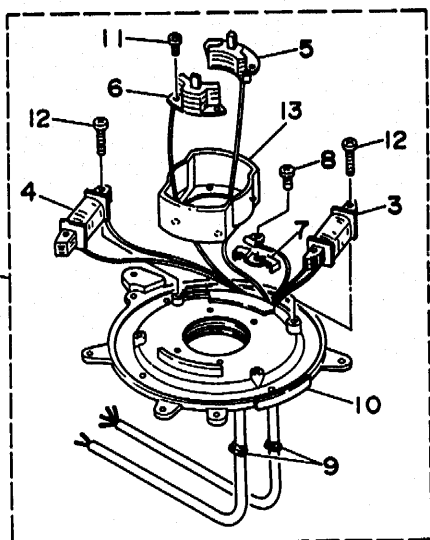
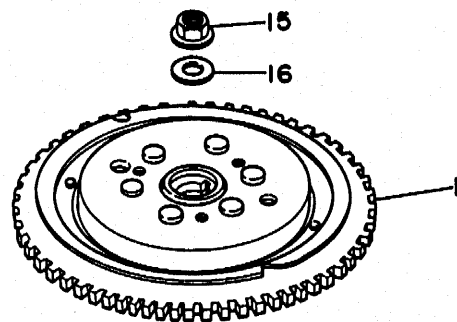


FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-85550-00	ROTOR ASSY	1	UR 25VM/30GM
	61T-85550-00	ROTOR CPLT	1	UR 25VEM/30GE (M)
2	61N-85560-00	ROTOR ASSY		
		ROTOR CPLT		
		BASE ASSY	1	
*	3	61N-85541-09	ENS. FLASQUE	1
		.COIL, CHARGE		
*	4	61N-81313-09	.BOBINE, CHARGE	1
		.COIL, LIGHTING 1		
*	5	61N-85543-09	.BOBINE, ECLAIRAGE 1	1
		.COIL, PULSER		
*	6	61N-85543-19	.BOBINE, PULSEUR	1
		.COIL, PULSER		
		.BOBINE, PULSEUR		
7	6E9-81328-70	.CLAMP	1	
8	98501-04006	.COLLIER	1	
		.SCREW, PAN HEAD		
9	6E9-85516-70	.VIS	2	
		.GROMMET		
10	61N-85561-00	.ENTRETOISE	1	
		.BASE, MAGNETO		
11	98517-04012	.BASE, MAGNETO	4	
		.SCREW, PAN HEAD		
12	97607-06125	.VIS, TETE TRONCONIQUE	4	
		.SCREW, PAN HEAD WITH WASHER		
13	61N-85537-00	.VIS HEXAGONAL	1	
		.COVER		
14	90280-05049	.COUVERCLE	1	
		KEY, WOODRUFF		
15	90179-16M05	CLAVETTE, DEMI-LUNE	1	
		NUT		
16	90201-16M44	ECROU	1	
		WASHER, PLATE		
17	689-41612-01	RONDELLE, PLATE	1	
		RETAINER, MAGNETO BASE		
18	98580-06010	FLASQUE, PLATEAU D'AVANCE	4	
		SCREW, PAN HEAD		
		VIS		

* WITHOUT TERMINAL.
* SANS TERMINAL.

FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-41615-00	STOPPER, MAGNETO BASE	1	
2	61N-44194-00	BUTEE, PLATEAU D'AVANCE	1	UR 25V
	61T-44194-00	CAP	1	UR 30G
3	97095-06010	CAPUCHON	2	
4	92990-06600	BOULON	2	
5	61N-85542-00-94	WASHER, PLATE	1	
6	61N-82317-00	RONDELLE, PLATE	4	
7	624-42542-00	BRACKET SUPPORT	4	
8	90119-06M95	DAMPER, IGNITION COIL	4	
9	90201-06M30	AMORTISSEUR, BOBINE D'ALLUM	2	
10	61N-82519-01	PIPE TUYAU	1	
11	97095-06012	BOLT, WITH WASHER	1	
12	92995-06100	BOULON, AVEC RONDELLE	1	
13	61N-85540-00	WASHER, PLATE	1	
14	97595-06520	RONDELLE, PLATE	2	
15	97095-06012	WIRE, EARTH LEAD	1	
16	92995-06100	FIL, MASSE	1	
17	6H3-81922-00	BOLT	1	
18	90465-13M11	BOULON	1	
19	6H5-85570-00	WASHER, SPRING	1	
20	97595-06520	RONDELLE, GROWER	1	
21	97095-06012	C.D.I. UNIT ASSY	1	
22	92995-06100	BLOC C.D.I.	1	
23	90480-25161	BOLT, WITH WASHER	2	
24	97595-06520	VIS HEXAGONAL	1	
25	6G1-82370-20	BOLT	2	
26	61N-41213-00-94	BOULON	1	
		WASHER, SPRING	1	
		RONDELLE, GROWER	1	
		GROMMET	2	
		PASSE-FIL	1	
		BOLT, WITH WASHER	1	
		VIS HEXAGONAL	1	
		PLUG CAP ASSY	2	
		ANTIPARASITE	1	
		CAM, ACCEL.	1	
		CAME, ACCELERATION	1	

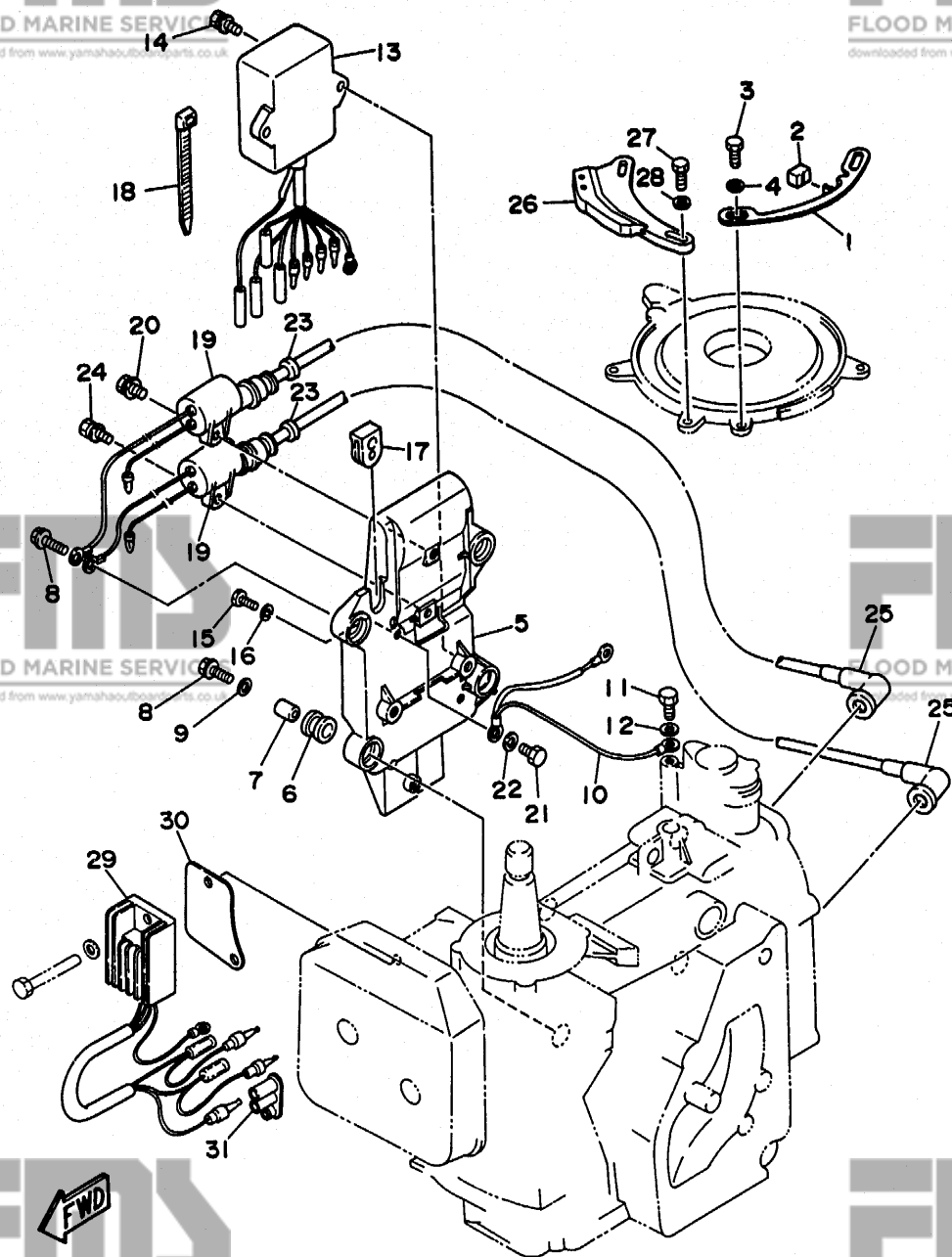
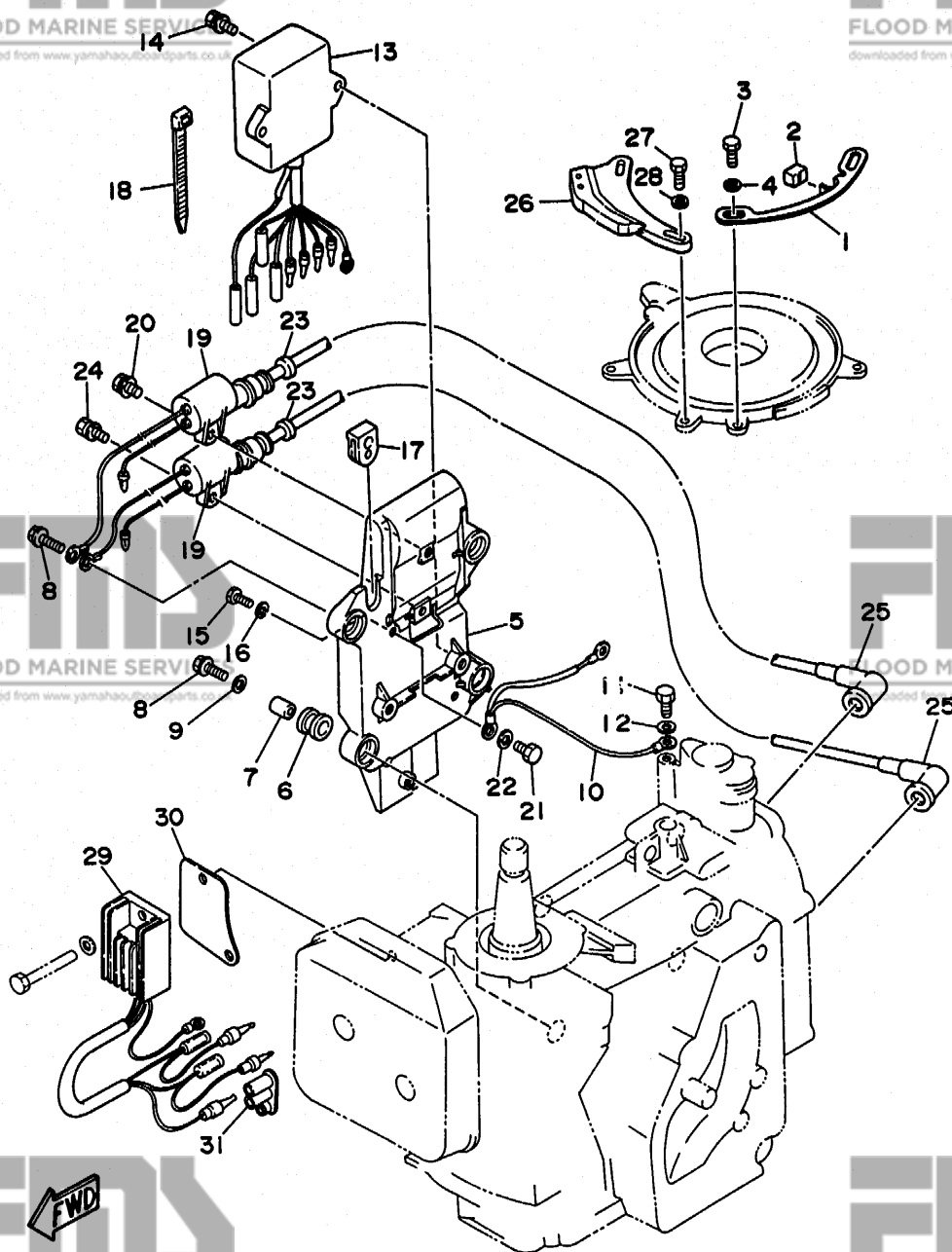


FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	97095-05016	BOLT BOULON	2	
28	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
29	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
30	61T-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	
31	6E5-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	



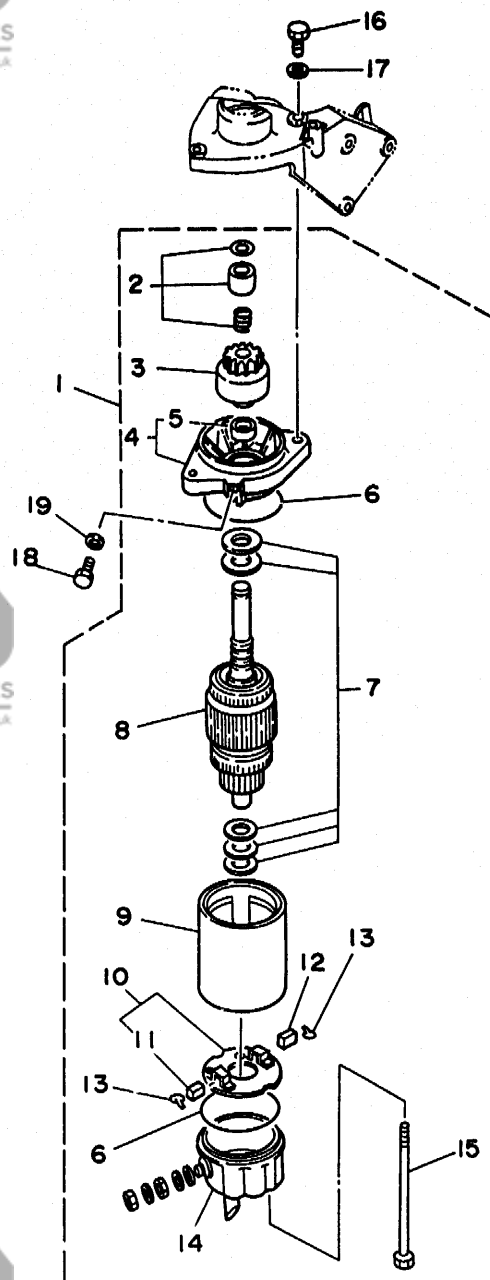


FIG. 17 ALTERNATE 1 (STARTING MOTOR ASSY : 25VEM/30GE(M))
FIG. 17 OPTIONNELLES 1 (DEMARREUR ELECTRIQUE COMPLET : 25VEM/30GE(M))

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81800-13	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	689-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81831-00	..METAL, FRONT ..METAL, AVANT	1	
6	689-81847-11	.O-RING .JOINT TORIQUE	2	
7	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
8	689-81850-12	.ARMATURE ASSY .INDUIT	1	
9	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
11	689-81812-11	..BRUSH 2 ..CHARBON 2	1	
12	689-81811-11	.BRUSH 1 .CHARBON 1	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
14	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
15	689-81826-10	.BOLT .BOULON	2	
16	97013-08030	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	97313-08012	BOLT BOULON	1	
19	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

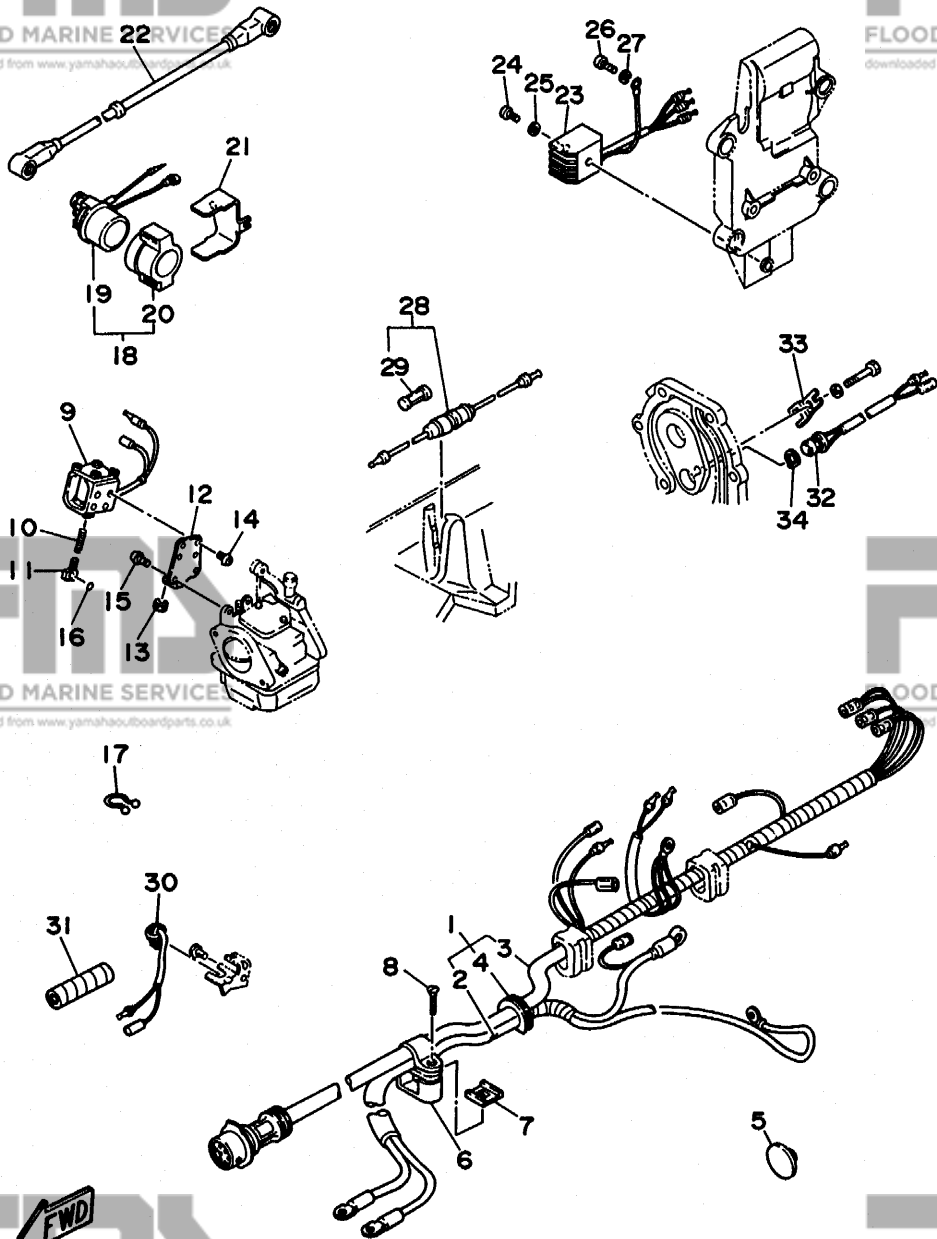


FIG. 18 ALTERNATE 2 (ELECTRICAL : 25VEM/30GE(M))
FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE : 25VEM/30GE(M))

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
2	61T-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
3	689-82105-13	.WIRE HARNESS .FAISCEAU DE FILS	1	
4	689-42724-50	.GROMMET .PASSE-FIL	1	
5	90480-17165	GROMMET RONDELLE CAOUTCHOUC	1	
6	689-82594-00	CLAMP BRIDE	1	
7	682-42525-00	PLATE, FRICTION PLAQUE, FRICTION	1	
8	90161-06M00	SCREW, TAPPING VIS, TETE FRAISEE	1	
9	61T-86111-00	COIL, SOLENOID BOBINE	1	
10	682-86116-00	WIRE, PULL CABLE, TENSION	1	
11	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
12	61T-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
13	90480-10155	GROMMET RONDELLE CAOUTCHOUC	1	
14	98580-04006	SCREW, PAN HEAD VIS	4	
15	98580-05012	SCREW, PAN HEAD VIS	2	
16	93210-03261	O-RING JOINT TORIQUE	1	
17	90465-18147	CLAMP BRIDE	1	
18	6G1-81940-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
19	6G1-81941-10	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	
20	6G1-81952-00	.HOLDER, RELAY .SUPPORT, RELAIS	1	
21	61T-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
22	689-82531-02	WIRE, LEAD FIL	1	
23	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
24	98580-05525	SCREW, PAN HEAD VIS	1	
25	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
26	97095-06012	BOLT BOULON	1	
27	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
28	682-82150-10	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	

FIG. 18 ALTERNATE 2 (ELECTRICAL : 25VEM/30GE(M))
FIG. 18 OPTIONNELLES 2 (PARTIE ELECTRIQUE : 25VEM/30GE(M))

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
30	689-82540-01	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	UR 25VEM/30GEM
31	90446-10M02	HOSE DURITE	1	UR 25VEM/30GEM
32	61T-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	30GE
33	61T-82588-00	PLATE PLAQUE	1	30GE
34	99009-17500	CIRCLIP CIRCLIP	1	30GE

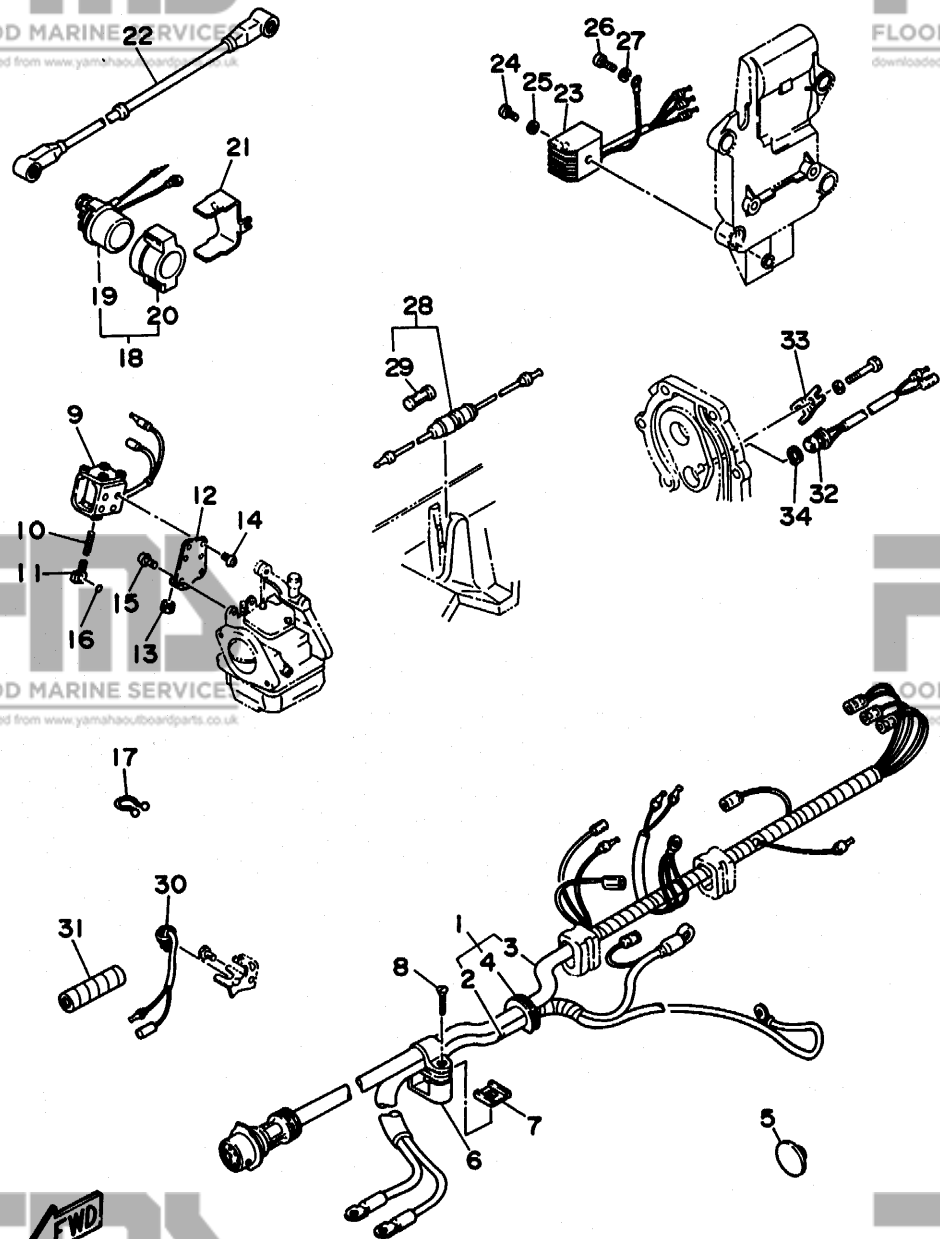
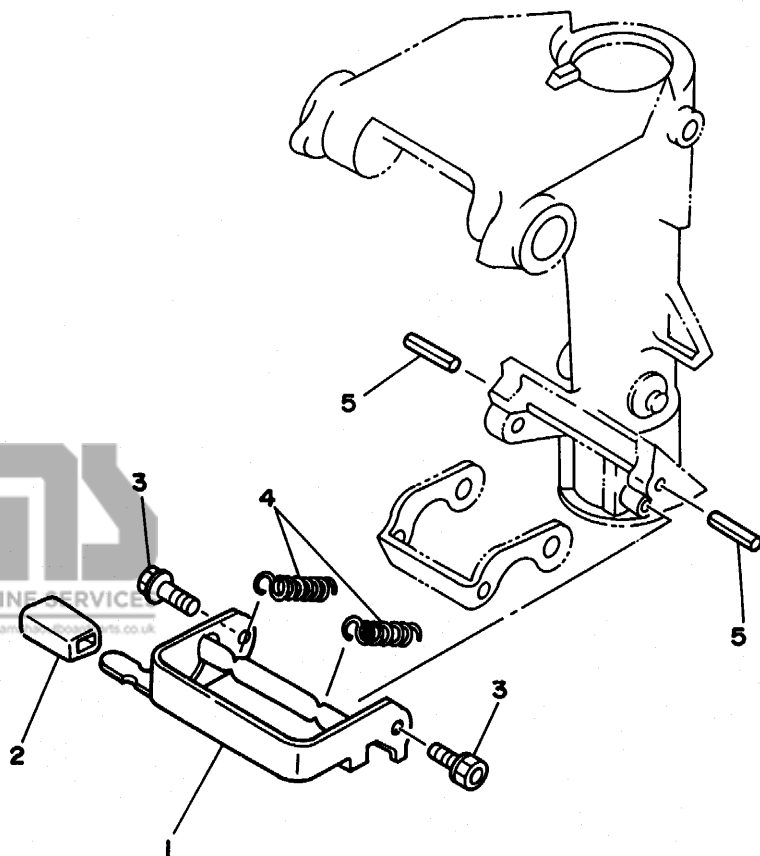


FIG. 19 ALTERNATE 3 (SHALLOW WATER DRIVE)
FIG. 19 OPTIONNELLES 3 (PEU PROFOND D'EAU)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-43681-01	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	
2	682-43318-01	COVER CAPUCHON	1	
3	90109-06M18	BOLT BOULON	2	
4	90506-16M17	SPRING, TENSION RESSORT, TENSION	2	
5	91690-40035	PIN, SPRING AGRAFFE	2	



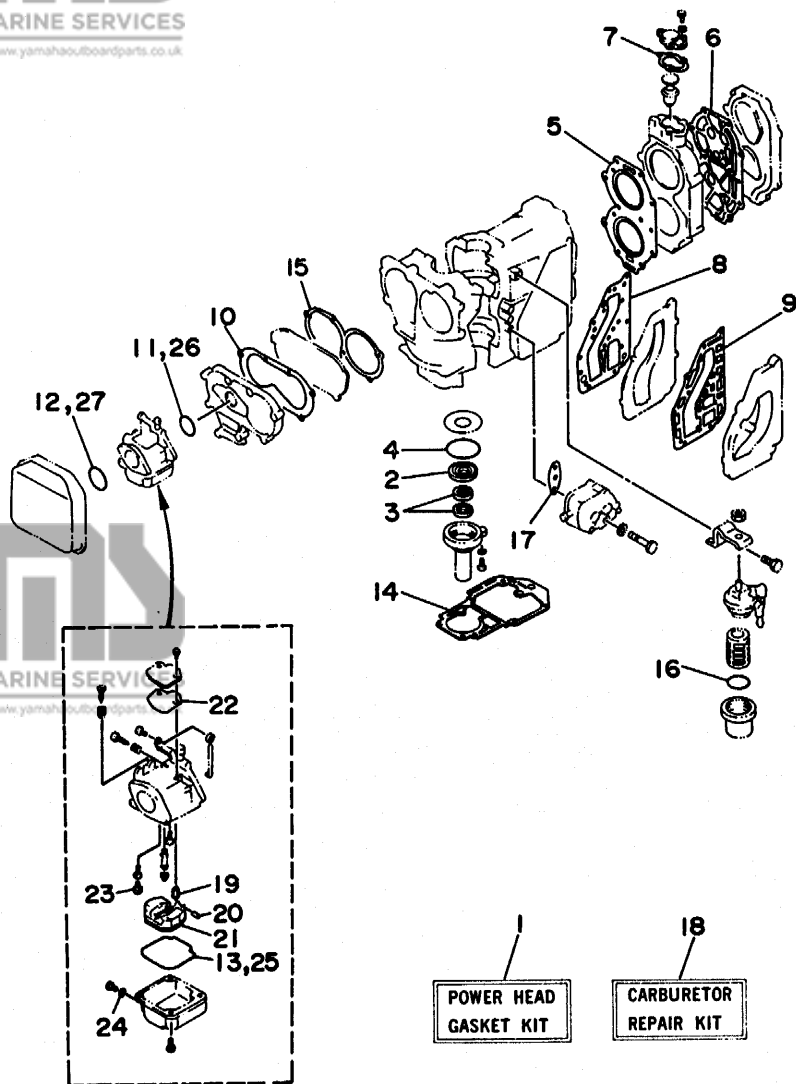


FIG. 20 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61T-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	93102-25M28	.OIL SEAL .JOINT SPY	1	
3	93101-16M36	.OIL SEAL .JOINT SPY	2	
4	93210-57M09	.O-RING .JOINT TORIQUE	1	
5	61N-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	61T-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	655-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6K8-41122-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'EHAPPEMENT	1	
9	6K8-41124-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
10	648-13645-A0	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
11	61N-14198-00	.GASKET .JOINT	1	
12	93210-40659	.O-RING .JOINT TORIQUE	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
14	61T-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	648-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
13	61N-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	61N-14392-00	.VALVE, NEEDLE .POINTEAU	1	
20	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
21	6L2-14385-00	.FLOAT .FLOTTEUR	1	
22	6L2-14399-00	.GASKET .JOINT	1	
23	50M-14355-00	.PLUG .PLOT	1	
24	6L2-14398-00	.GASKET .JOINT	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
26	61N-14198-00	.GASKET .JOINT	1	
27	93210-40659	.O-RING .JOINT TORIQUE	1	

FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61N-W0001-E1	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	664-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	6A8-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	UR SHORT
	689-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	UR LONG/SUPER LONG/ ULTRA LONG
4	689-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
5	93210-26240	.O-RING .JOINT TORIQUE	3	UN
6	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
7	93210-45161	.O-RING .JOINT TORIQUE	1	
8	93210-06ME6	.O-RING .JOINT TORIQUE	1	
9	61N-45315-00	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
10	93101-22067	.OIL SEAL .JOINT SPY	2	
11	90430-08020	.GASKET .JOINT	1	
12	90430-08020	.GASKET .JOINT	1	
13	93210-64ME7	.O-RING .JOINT TORIQUE	1	
14	93101-20M07	.OIL SEAL .JOINT SPY	2	
15	93210-65M50	.O-RING .JOINT TORIQUE	2	
16	93210-22298	.O-RING .JOINT TORIQUE	1	UR SHORT/SUPER LONG/ ULTRA LONG
17	689-41141-00	.SEAL 1 .JOINT 1	1	
18	689-41142-00	.SEAL .JOINT	1	
19	61N-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
20	61N-44311-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	
21	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
22	61N-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
23	6H4-44352-02	.IMPELLER .TURBINE	1	
24	93210-45161	.O-RING .JOINT TORIQUE	1	
25	61N-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
26	97095-06040	.BOLT .BOULON	4	
27	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	

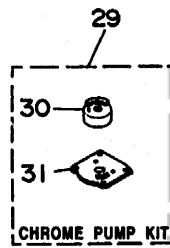
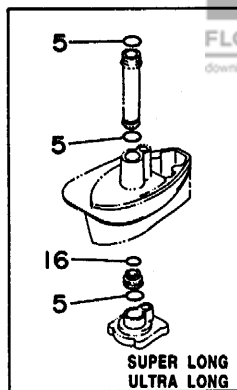
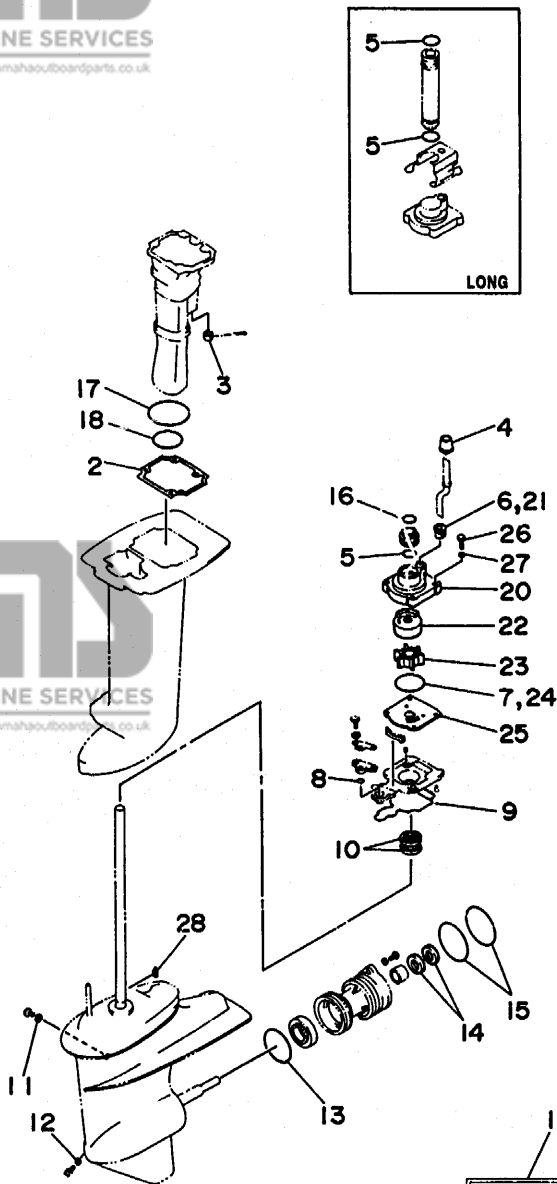
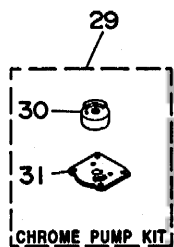
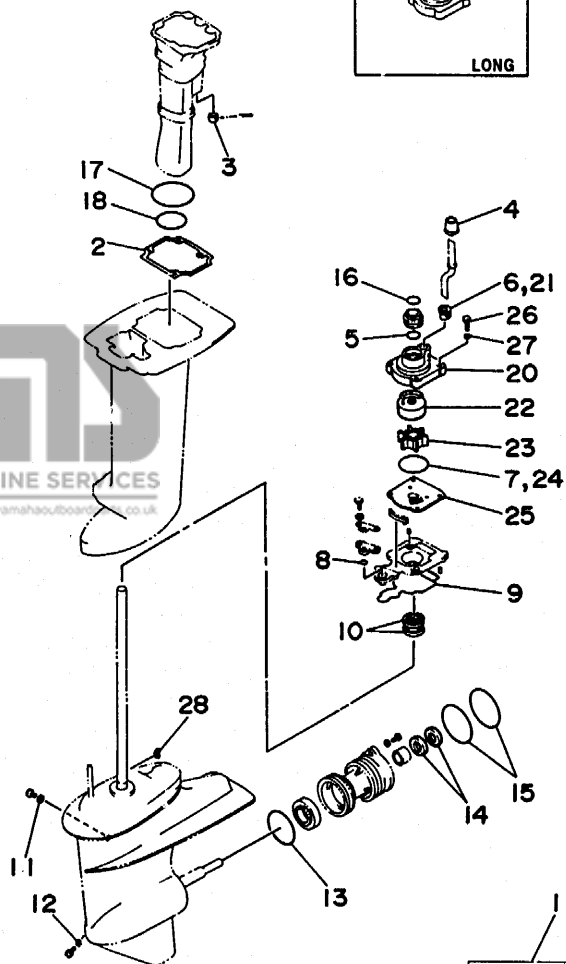
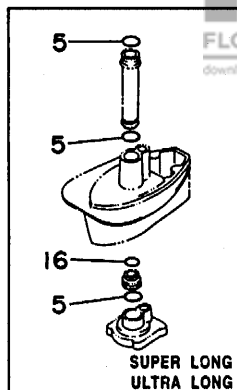
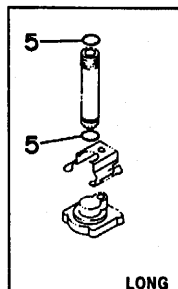


FIG. 21 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
29	61N-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
30	61N-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
31	61N-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	



PART NO.
NO. PIECES

REF.
NO.

61N-W0001-E1 21- 1
61T-W0001-01 20- 1
689-W0004-00 3- 2
61T-W0070-D0 7-11
62C-W0070-10 7-11
61N-W0078-0A 21-29
61N-W0078-01 21-19
61N-W0084-00-4D 10- 1
61N-W0090-00-4D 1- 1
61T-W0090-01-4D 1- 1
61N-W0093-00 20-18
61N-W1571-10 5- 1
656-W2810-02 6-32
61N-11111-01-94 1-19
61T-11111-01-94 1-19
61N-11181-A0 1-21
61N-11191-01-9M 1-22
61T-11193-A0 1-23
6J8-11325-00 1-12
689-11325-00 1-17
6H3-11327-00-94 1-13
6H3-11328-00 1-14
676-11372-00 1-20
61N-11400-00 1-35
61N-11412-00 2- 1
61N-11422-00 2- 3
61N-11432-00 2- 4
61N-11442-00 2- 5
61N-11515-00 2-10
61N-11603-00 2-17
61N-11604-00 2-17
61N-11605-00 2-17
61N-11631-00-95 2-16
689-11633-00 2-18
688-11634-00 2-20
61N-11635-00 2-16
61N-11636-00 2-16
689-11651-00 2-12
689-11681-01 2-13
6E5-12411-01 1-27
655-12413-01-9M 1-29
655-12414-A1 1-30
61N-13610-00 20- 7
689-13610-01 3- 1
61N-13610-01 3- 1

PART NO.
NO. PIECES

REF.
NO.

648-13621-A1 3- 3
61N-13641-00-94 20-15
648-13645-A0 3- 4
6L2-14157-00 3- 5
61N-14198-00 20-10
61N-14212-00 4- 7
646-14212-01 3-14
61N-14301-01 20-11
61T-14301-00 20-26
664-14321-01 4-26
61N-14323-00 4-23
6A0-14325-00 4- 1
677-14327-00 4- 1
61N-14341-00 4- 1
61T-14341-00 4-11
6L2-14342-32 4-10
61N-14343-63 4-10
61N-14343-65 4-12
50M-14355-00 20-23
6J0-14379-10 4-13
61N-14381-00 4- 2
677-14383-01 4-20
6L2-14384-00 4-25
6L2-14385-00 20-13
6E5-14386-01 20-25
61N-14392-00 4- 5
6L2-14398-00 20-21
6L2-14399-00 4- 4
61N-14440-00 20-20
689-14497-00 4- 3
61N-15100-00-94 20-19
689-15396-01-5B 4-21
61N-15711-10 20-24
6F5-15713-01 6-11
6G0-15714-01 10-20
61N-15715-00 10-23

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO.
NO. PIECES

REF.
NO.

6F5-15716-01 5- 8
6F5-15723-01 5-50
6F5-15726-01 5-11
61N-15734-00 5- 7
6F5-15739-00 5-16
6F5-15741-01 5- 4
656-15748-00 5-38
656-15749-00 5-42
6G0-15754-00 5- 9
689-15755-01 5-14
61N-15758-00-4D 5-18
61N-15762-00 5-19
6F5-15764-00 5-15
61T-15770-00 5-37
6H7-15771-01-94 5-29
61T-15772-00-94 5-32
656-15772-00-94 5-32
61T-15774-00-94 5-40
6F5-15779-02 5-17
6A0-15789-00 5-22
6G1-24304-02 6- 1
6A1-24311-00 6-30
689-24311-00 6-13
61N-24329-00 6- 2
692-24410-00 6-15
663-24411-00 6-20
692-24411-00 6-17
6A0-24412-02 6-26
648-24413-01 6-16
6A0-24421-01 6-24
650-24431-A0 6-27
648-24434-01 20-17
648-24435-02 6-18
61N-24521-00 6-21
61N-24560-00 6- 8
61N-24563-00 6- 6
61N-24566-01 6- 7
61N-26311-00 6-11
61N-26326-00 10-20
6K8-41121-00-9M 10-23
6K8-41122-A1 1-32
61N-41123-00-9M 1-33
6K8-41124-A1 20- 8
61N-41123-00-9M 1-34
6K8-41124-A1 1-37
6A8-41131-10-5B 20- 9
664-41134-A0 12- 5
664-41134-A0 12- 6

PART NO.
NO. PIECES

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NO.

664-41134-A0 21- 2
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689-41135-00 21- 3
689-41137-00-94 12-13
689-41141-00 21- 3
689-41142-00 12- 8
689-41142-00 12-11
61N-41213-00-94 21-17
61N-41216-00 12-12
677-41226-00 16-26
6H1-41237-00 4-17
679-41241-01 4-15
689-41252-01 11- 7
61N-41256-00 11-12
661-41262-02 11- 9
682-41271-00 3-22
689-41273-00 3-23
6J8-41274-00 3-24
676-41611-00 3-19
689-41612-01 3-20
676-41613-00 3-21
61N-41615-00 11-41
61N-41631-00-94 16- 1
694-42111-00-4D 11- 2
689-42112-00-4D 10- 2
664-42119-00 10- 7
656-42126-01 10-11
689-42137-20 10-24
689-42138-00 10-14
656-42153-00-94 10-19
689-42154-80-94 11-15
689-42169-01 11-14
6G1-42177-00 11-11
689-42511-00-4D 10-12
689-42521-00-94 9-45
647-42523-00 9-48
682-42525-00 8-17
648-42528-00 18- 7
624-42542-00 9-29
61R-42610-10-4D 16- 7
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PART NO.
NO. PIECES

REF.
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689-42725-00 8-16
6G0-42796-00 8- 5
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689-42816-00 8-12
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648-43114-01 9- 6
6E7-43116-00 9- 5
616-43118-01-4D 9- 3
6J8-43131-01 9- 7
6G5-43145-00 9- 8
689-43160-00 9-18
689-43165-00 9-19
689-43191-00 9-13
689-43192-01 9-14
689-43311-03-4D 9-26
682-43318-01 19- 2
689-43373-01 9-30
689-43614-00 9-40
648-43615-00 9-41
689-43616-00 9-35
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689-43631-00 9-32
689-43633-00 9-33
648-43642-00 9-36
689-43643-00 9-34
689-43681-01 19- 1
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664-44113-01 11-23
689-44121-01 11-30
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664-44142-00 11-25
61N-44143-00 11-35

PART NO.
NO. PIECES

REF.
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61N-44146-00 11-39
61N-44150-00 13-60
61N-44150-10 13-60
664-44167-00 11-19
61N-44176-00 13-20
61N-44194-00 16- 2
61T-44194-00 16- 2
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61N-44361-00 21-23
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61N-44362-10 13- 8
689-44366-00 14- 2
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664-44514-00-94 13-12
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689-44553-00-94 9-85
689-44555-00 9-84
689-44557-00 9-80
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664-44591-A0 9-74
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689-45111-11-4D 12- 1
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689-45113-A1 1-44
663-45119-00 9-17
61N-45127-00 9-28
6L2-45214-00 9-64
61N-45127-00 13-27
6L2-45214-00 14- 9

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
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61N-45315-00	13-28
	21- 9
61N-45321-00	13-21
61N-45331-00-5B	13-25
688-45341-00	13-35
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61N-45371-00	14- 6
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61N-45510-10	13-37
61N-45536-00	13- 5
61N-45551-00	13-39
61N-45560-00	13-43
6L2-45567-00-10	13-42
6L2-45567-00-11	13-42
6L2-45567-00-12	13-42
6L2-45567-00-14	13-42
61N-45571-00	13-51
6L2-45577-00-10	13-52
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689-81807-12	17- 3
689-81809-11	17- 7
689-81810-11	17- 9
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689-81812-11	17-11
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689-81831-00	17- 5
689-81840-11	17-10
689-81847-11	17- 6
689-81850-12	17- 8
689-81857-11	17- 2
61T-81915-00	16-30
6H3-81922-00	16-17
6G1-81940-00	18-18
6G1-81941-10	18-19
61T-81945-00	18-21
6G1-81952-00	18-20
6J8-81960-00	16-29
664-81970-61	18-23
689-82105-13	18- 3
682-82150-10	18-28
682-82151-00	18-29
61N-82317-00	16- 6
6G1-82370-20	16-25
61N-82519-01	16-10
689-82531-02	18-22
689-82540-01	18-30
682-82556-00	8-19
61T-82560-00	18-32
6E9-82575-02	8-18
61T-82580-00	18- 1
6E5-82582-00	16-31
61T-82588-00	18-33
61T-82590-00	18- 2
689-82594-00	18- 6
682-84381-00	8-15
6E9-85516-70	15- 9
663-85518-00	11-10
61N-85537-00	15-13
61N-85540-00	16-13
61N-85541-09	15- 3
61N-85542-00-94	16- 5
61N-85543-09	15- 5

PART NO. NO. PIECES	REF. NO.
61N-85543-19	15- 6
61N-85550-00	15- 1
61T-85550-00	15- 1
61N-85560-00	15- 2
61N-85561-00	15-10
6H5-85570-00	16-19
61N-85570-10	16-19
61T-86111-00	18- 9
61T-86112-00	18-12
682-86116-00	18-10
682-86117-00	18-11
90101-06M22	14- 7
90101-08339	9-22
90105-06M07	9-47
	11-24
90105-06M08	9-66
90105-06M18	9-31
90105-08M10	5-51
90105-10M12	14- 4
90109-06M18	19- 3
90119-06MA0	1-42
90119-06M94	3-17
90119-06M95	16- 8
90119-08M03	9-87
90119-08M18	1- 3
90119-08M20	1- 4
90119-08M29	1-26
90123-06M00	10-21
90149-05M13	10-13
90161-06M00	18- 8
90170-06183	10-22
90171-14013	14-16
90179-06M24	7- 8
90179-10M14	13-40
90179-16M05	15-15
90185-05904	14-12
90185-06062	10-26
90185-22M11	9- 9
90201-06M02	8-13
90201-06M30	16- 9
90201-06049	14- 8
90201-08M87	8- 4
90201-16M44	15-16
90201-20M27	2-21
90201-20417	13-50
90201-21567	1-28
90201-22M03	9-10
90201-28M00	10- 5

PART NO. NO. PIECES	REF. NO.
90201-50306	1-43
90202-06007	11-27
	11-36
90202-10024	11-33
90202-34043	10- 4
90206-05005	5-47
90206-08010	5-45
90206-12052	8-10
90206-28M07	10- 6
90209-24M03	2-15
90209-47016	9-50
90240-05046	9-42
90243-04M00	9- 4
90249-06M22	9-37
90250-05010	13-47
90266-04M00	7- 6
90266-04M01	7- 4
90269-02M09	10-15
90280-03024	13-38
	21-28
90280-05049	15-14
90340-08M04	13-30
90381-12M01	9-61
90386-08032	10-18
90386-10009	11-16
90386-12069	8-11
90386-22M67	9-11
90386-38022	9-54
90386-38090	9-52
90386-47M22	9-51
90387-06M02	11- 3
90387-06M26	3-18
90387-06298	11- 4
90387-06568	5-46
90387-08M03	9-23
90387-08M25	8- 3
90387-10M39	9-56
90430-08020	13-31
	13-36
	21-11
	21-12
90445-09M75	6- 4
90445-10M41	1-36
90446-10M02	18-31
90465-08M51	3-26
90465-13M11	16-18
90465-18147	18-17
90467-08004	6- 5

PART NO. NO. PIECES	REF. NO.
90467-08004	6-14
	6-31
90480-10155	18-13
90480-14M14	7- 9
90480-15M06	8- 2
90480-17M08	8-20
90480-17165	18- 5
90480-25161	16-23
90480-29045	9-46
90501-09M08	11-21
90501-10065	13-49
90501-10227	5-39
90501-14M07	11-20
90501-23215	10-17
90502-10M07	9-21
90506-16M17	19- 4
90506-30M27	9-44
90508-14M13	11-32
90560-14076	10- 3
90890-44373	5-13
91490-12012	11-28
91490-16010	5-49
	9-43
	11-26
91490-20010	11-38
91490-30030	12-14
	14-17
91690-30008	9-20
91690-30016	9-15
91690-40016	11-34
91690-40018	11-17
91690-40035	19- 5
91690-40048	3-25
92990-05100	6-23
92990-05600	5-48
	11-29
	11-37
	11-44
	16-28
	18-25
92990-06300	13-34
92990-06600	1-11
	1-16
	1-25
	1-39
	1-41
	3- 7
	3- 9

PART NO. NO. PIECES	REF. NO.
92990-06600	3- 9
	3-11
	3-13
	5-21
	5-24
	5-27
	5-31
	5-34
	5-36
	5-44
	6-29
	9-60
	9-72
	10- 9
	13-18
	13-24
	16- 4
	21-27
92990-08600	17-17
	17-19
92990-10200	9-68
	9-77
92990-10600	10-16
	14- 5
92990-14200	14-15
92995-06100	16-12
	16-16
	16-22
	18-27
92995-08600	8- 7
	9-24
	9-82
	9-89
	12- 4
	12-10
	1- 8
93101-16M36	20- 3
93101-20M07	13-57
	21-14
93101-22067	13-29
	21-10
93102-25M28	1- 7
	20- 2
93102-26M27	2- 7
93210-03261	18-16
93210-06ME6	13-22
	21- 8
93210-22298	13- 9

PART NO. NO. PIECES	REF. NO.
93210-22298	21-16
93210-26240	13-10
	13-10
	21- 5
93210-32738	6- 9
	20-16
93210-37M67	9-53
93210-40659	3-16
	20-12
	20-27
93210-42159	2- 8
93210-45161	13-15
	21- 7
	21-24
93210-57M09	1- 9
	20- 4
93210-64ME7	13-55
	21-13
93210-65M50	13-58
	21-15
93306-00612	13-54
93306-305U3	2- 9
93310-624U5	2-14
93311-632U7	2- 6
93315-220V7	13- 6
93315-220U4	13-56
93332-000W5	13- 3
93332-000O5	13-41
93440-62057	2-11
93602-20M02	2-19
93604-10M03	13-26
93606-12019	1- 5
	9-58
	12- 2
	14- 3
93608-12063	9-49
93700-06M03	9-16
	9-27
	9-63
94702-00247	1-45
94702-00271	1-45
95304-08700	5-12
95380-03600	6-19
95380-05600	11-13
95380-05700	11- 8
95380-06600	5-28
	5-28
	11-40

PART NO. NO. PIECES	REF. NO.
95380-08600	6-10
	9-25
	9-86
95380-08700	8- 6
	8- 8
95380-10600	9-67
	9-73
95380-10800	9-78
95895-06035	13-33
97013-06045	3-10
	5-35
97013-08030	5-10
	17-16
97014-06035	3- 8
	3- 8
97080-06018	9-59
97095-05016	16-27
97095-06010	5-41
	8-14
	16- 3
97095-06012	11- 6
	16-11
	16-15
	16-21
	18-26
97095-06016	1-15
	5-20
97095-06020	5-43
	9-71
	10-25
97095-06025	1-38
	3- 6
	5-30
	5-33
	11- 5
	13-23
97095-06030	1-40
	5-33
97095-06035	5-23
	5-26
97095-06040	6-28
	13-17
	21-26
97095-06050	10- 8
97095-08020	12- 9
97095-08025	9-81
97095-08030	12- 3
97095-08065	9-88

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
97313-06014	6-12		
97313-06022	1-24		
97313-06050	3-12		
97313-08012	17-18		
97395-06022	1-10		
97595-06520	1-31		
	6- 3		
	10-10		
	13-59		
	16-14		
	16-20		
	16-24		
97607-06125	15-12		
98501-04006	15- 8		
98517-04012	15-11		
98580-04006	18-14		
98580-04010	4- 6		
98580-04012	4-19		
98580-05012	11-43		
	18-15		
98580-05525	18-24		
98580-05530	6-22		
98580-06010	15-18		
98580-06016	12- 7		
98780-05530	14-11		
98780-06020	1-18		
98980-04006	4-22		
99009-17500	18-34		
99080-05600	9-39		
99530-10014	5-25		

PART NO. NO. PIECES	REF. NO.
------------------------	-------------

PART NO. NO. PIECES	REF. NO.
------------------------	-------------