

**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

25B'94 (62U)
50G'94 (62F)
60F'94 (6H2)
70B'94 (6H3)

A1

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 25B'94 (62U)/50G'94(62F)/60F'94(6H2)/70B'94(6H3). When you are ordering replacement parts for the 25B'94(62U)/50G'94(62F)/60F'94(6H2)/70B'94(6H3), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

- . JET, pilot
- . NOZZLE, main

4. Indication of No. of constituent parts for assembly.

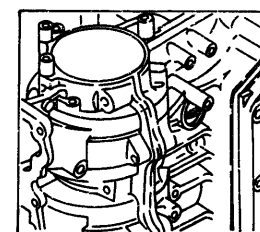
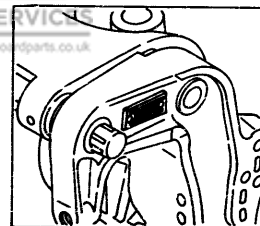
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
25BEO	L : 400101 and following	
25BETO	L : 300101 and following	
50GEO	S : 100153 and following	
	L : 400424 and following	
50GETO	S : 200129 and following	
	L : 500871 and following	
60FEO	S : 100793 and following	
	L : 406295 and following	
60FETO	S : 150657 and following	
	L : 465483 and following	
70BEO	S : 100216 and following	
	L : 401718 and following	
70BETO	S : 150329 and following	
	L : 483416 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLuish GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 25B(62U)/50G(62F)/60F(6H2)/70B(6H3) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
.GICLÉUR de ralenti
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

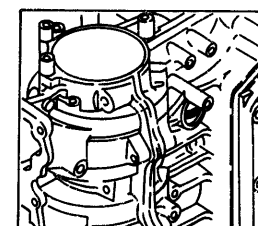
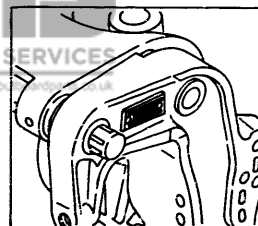
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série		
25BEO	L : 400101 et suivants	
25BETO	L : 300101 et suivants	
50GEO	S : 100153 et suivants	
	L : 400424 et suivants	
50GETO	S : 200129 et suivants	
	L : 500871 et suivants	
60FEO	S : 100793 et suivants	
	L : 406295 et suivants	
60FETO	S : 150657 et suivants	
	L : 465483 et suivants	
70BEO	S : 100216 et suivants	
	L : 401718 et suivants	
70BETO	S : 150329 et suivants	
	L : 483416 et suivants	



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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CRANK CYLINDER
ASSY

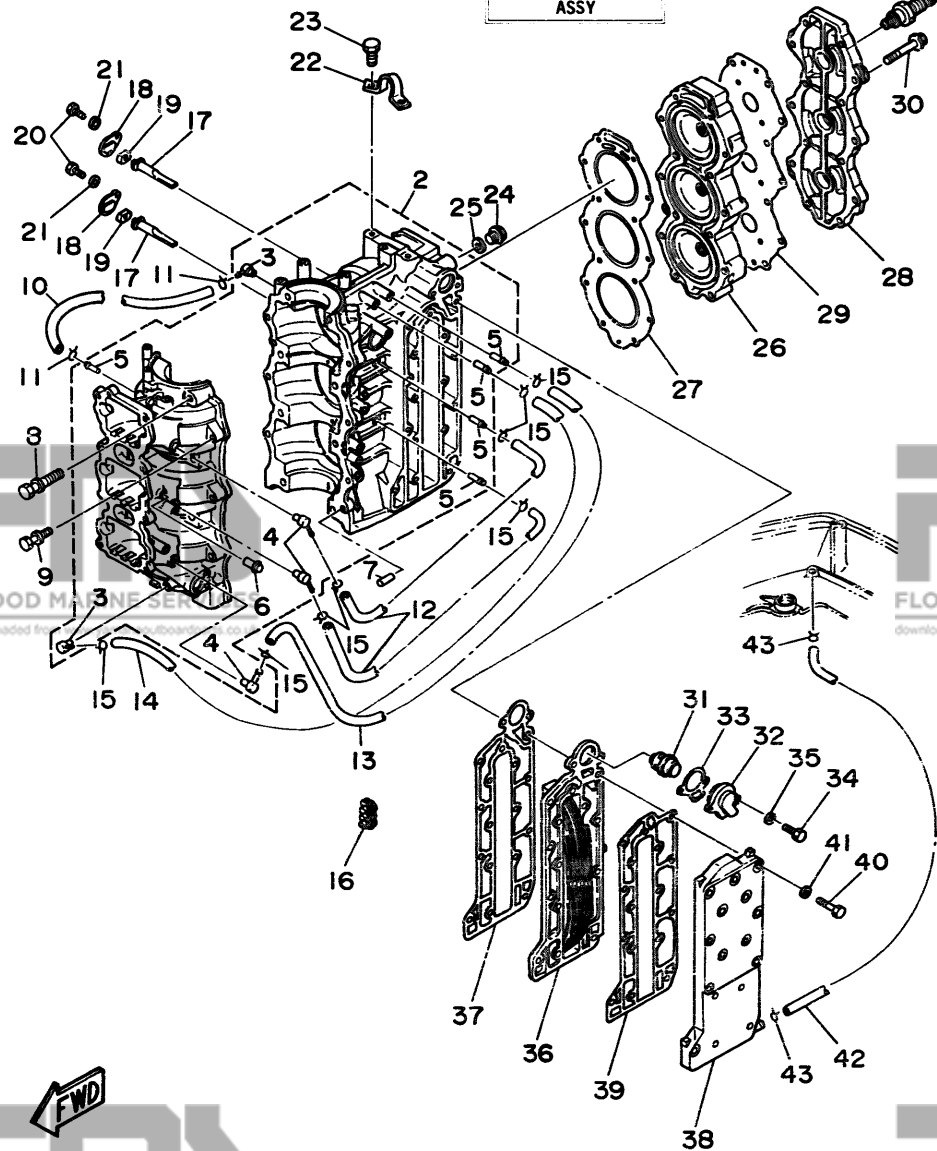


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0090-41-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1	UR
	62F-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1	UR 50G
2	6H3-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR
	62F-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 50G
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
5	624-14485-00	.PIPE, JOINT .DURITE	5	
6	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT	1	
7	93608-12063	PIN, DOWEL AXE	2	
8	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
9	90119-08M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
10	90445-07M44	HOSE DURITE	1	
11	90467-06016	CLIP JONC	2	
12	90445-07M02	HOSE DURITE	2	
13	90445-07M45	HOSE DURITE	1	
14	90445-07M82	HOSE DURITE	1	
15	90467-06016	CLIP JONC	8	
16	90464-07M05	CLAMP BRIDE	1	
17	6H3-11325-00	ANODE ANODE	2	
18	6H3-11327-00-94	COVER, ANODE COUVERCLE	2	
19	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	688-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
23	97313-08020	BOLT BOULON	2	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	

A6

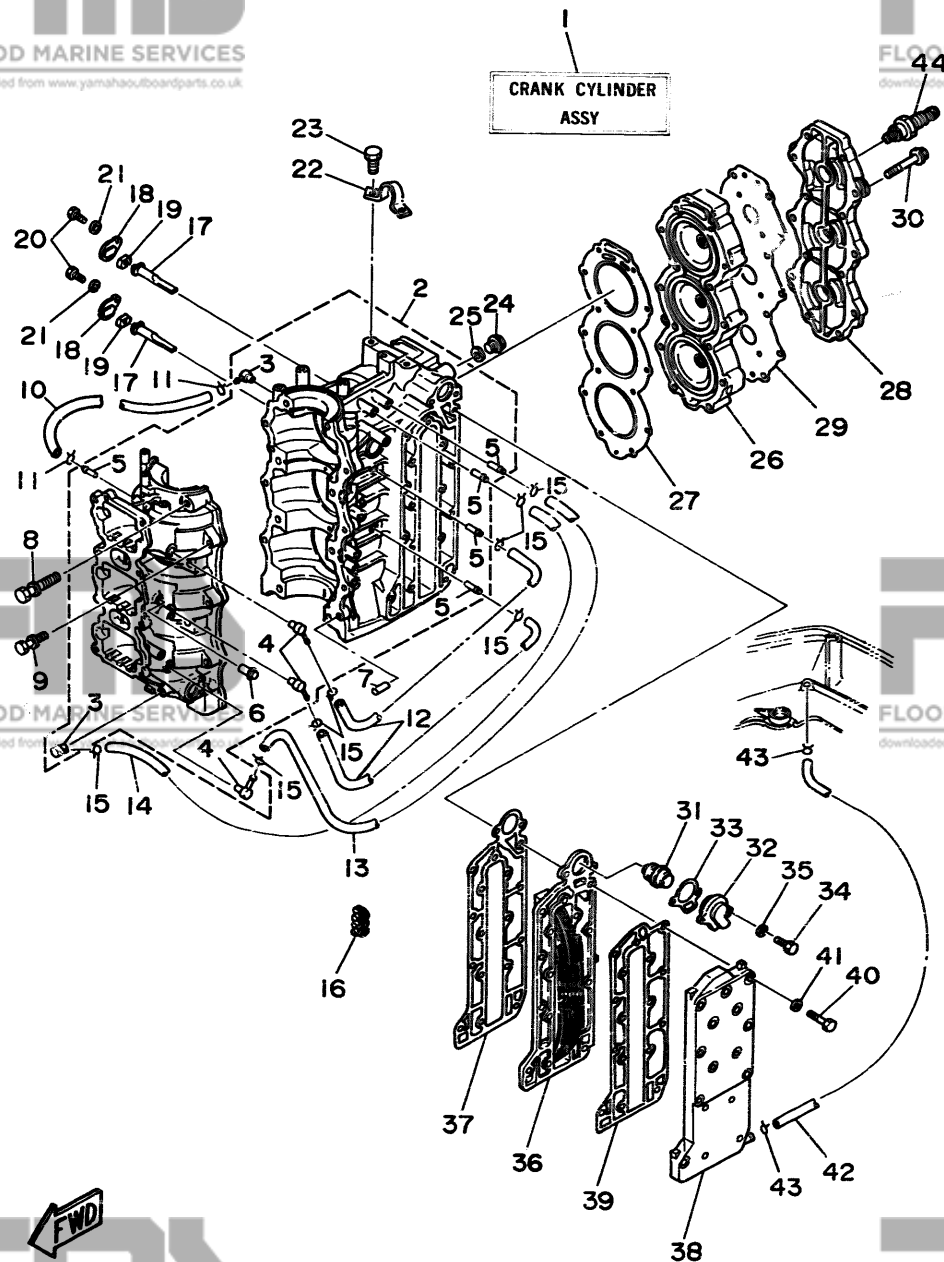


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90430-14115	GASKET JOINT	1	
26	6H3-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR
	62F-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	UR 50G
27	6H3-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
28	6H3-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
29	6H3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
30	90119-08M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
31	6H3-12411-10	THERMOSTAT THERMOSTAT	1	
32	6H3-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
33	6H3-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
34	97095-06025	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	6H3-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
37	6H3-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
38	6H3-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
39	6H3-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
40	97013-06035	BOLT BOULON	16	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	16	
42	663-24312-01	PIPE 2 DURITE 2	1	
43	90467-08004	CLIP JONG	2	
44	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	

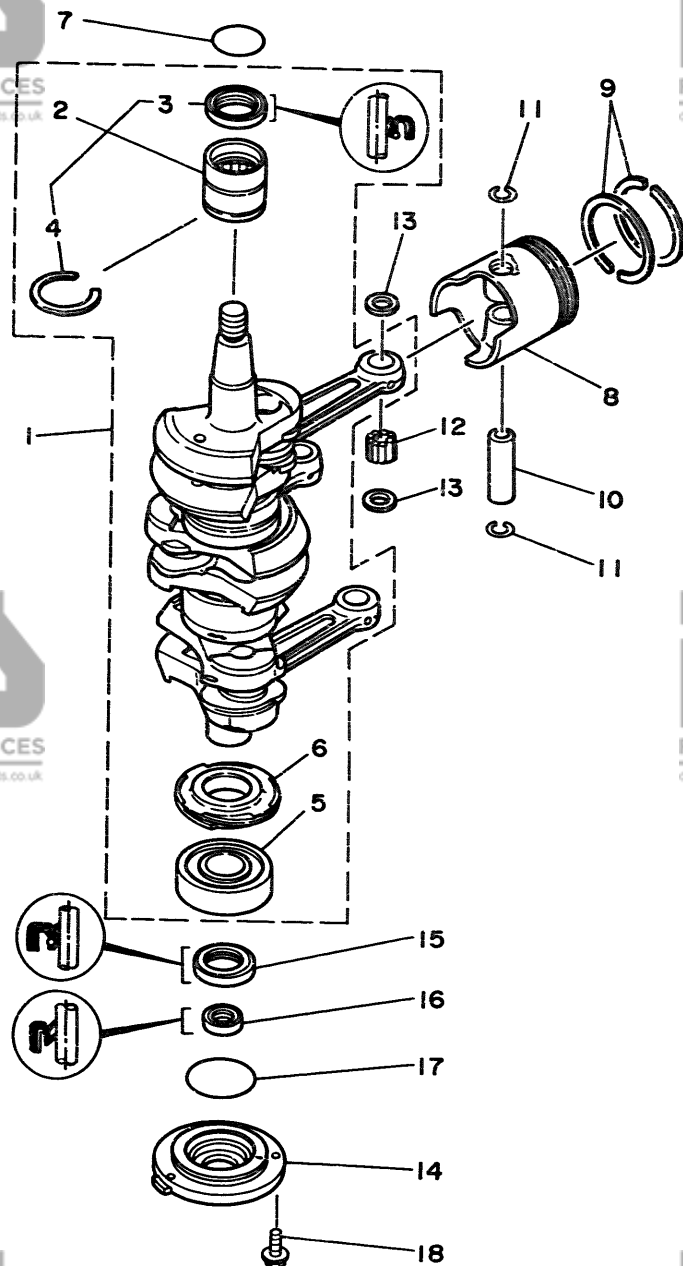


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-11400-11	CRANKSHAFT ASSY	1	
2	93311-636U6	VILEBREQUIN COMPLET	1	
3	93102-36M24	.BEARING, CYLINDRICAL	1	
4	93440-49M04	.ROULEMENT	1	
5	93306-306V1	..OIL SEAL	1	
6	6H3-11536-00	..JOINT SPY	1	
7	93210-46M16	..CIRCLIP	1	
8	6H3-11631-01-96	..CIRCLIP	1	
9	6K5-11601-02	.BEARING	1	
10	6H3-11633-00	.ROULEMENT	1	
11	688-11634-10	.GEAR, DRIVE	1	
12	93603-18M09	.PIGNON SECONDAIRE	1	
13	90201-20417	O-RING	1	
14	6H3-15359-00-94	JOINT TORIQUE	1	
15	93102-30M23	PISTON (STD)	3	
16	93106-18M01	PISTON (0.25MM O/S)	3	AP
17	93210-65M50	PISTON (0.25MM O/S)	3	AP
18	97595-06520	PISTON (0.50MM O/S)	3	AP
		PISTON (0.50MM O/S)	3	AP
		PISTON RING SET (STD)	3	
		JEU DE SEGMENTS (STD)	3	
		PISTON RING SET (0.25MM O/S)	3	AP
		JEU DE SEGMENTS (0.25MM O/S)	3	AP
		PISTON RING SET (0.50MM O/S)	3	AP
		JEU DE SEGMENTS (0.50MM O/S)	3	AP
		PIN, PISTON	3	
		AXE, PISTON	3	
		CLIP, PISTON PIN	6	
		AGRAFE, AXE DE PISTON	6	
		PIN, DOWEL	84	
		CLAVETTE	84	
		WASHER, PLATE	6	
		RONDELLE, PLATE	6	
		HOUSING, OIL SEAL	1	
		LOGEMENT, BAGUE D'ETANCHEITE	1	
		OIL SEAL	1	
		JOINT SPY	1	
		OIL SEAL	1	
		JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT, WITH WASHER	3	
		VIS HEXAGONAL	3	

B1

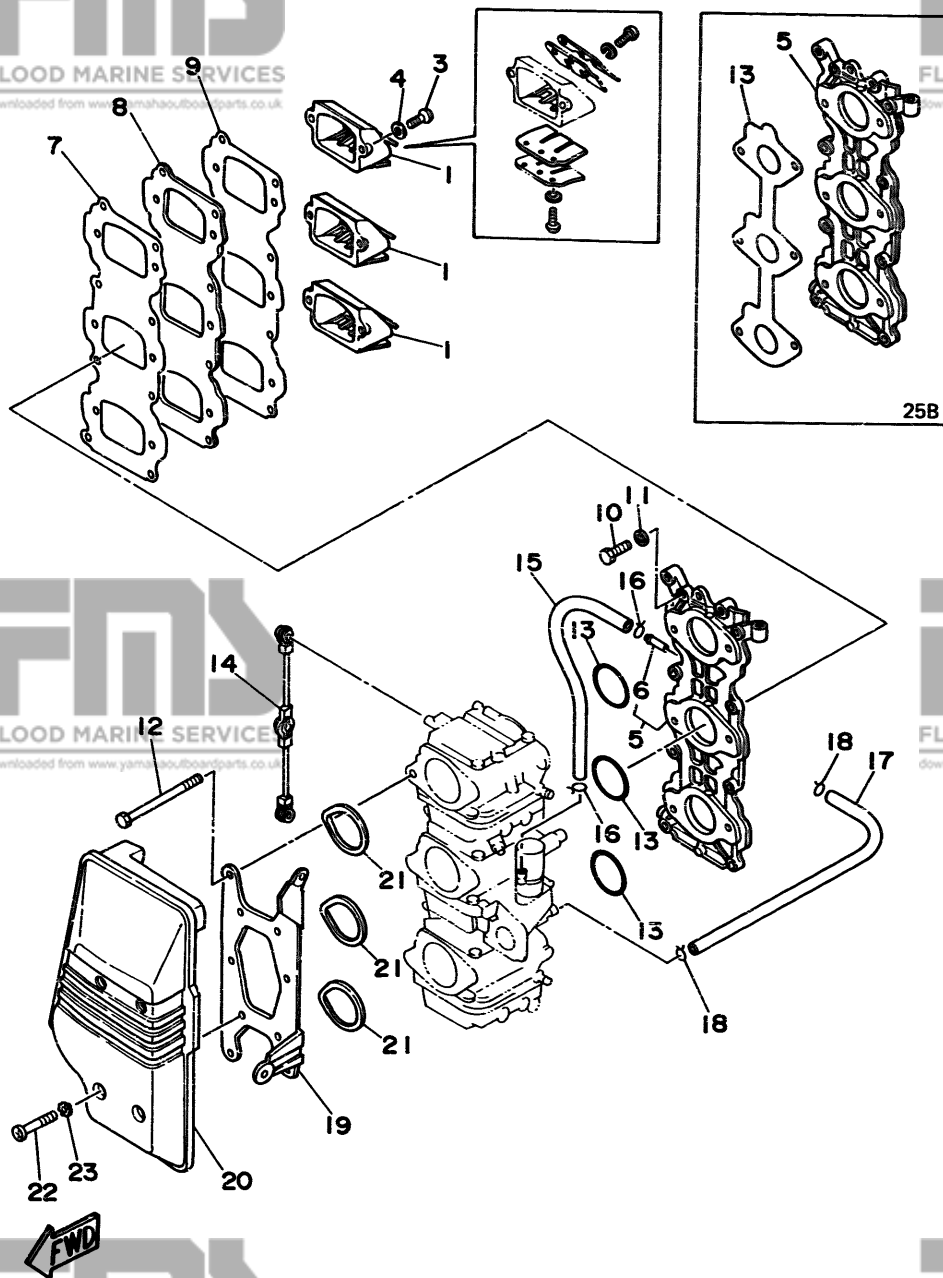


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-13610-00	REED VALVE ASSY	3	UR 25B/70B
	6H2-13610-00	CLAPET COMPLET		
	688-W0004-00	REED VALVE ASSY	3	UR 50G/60F
		CLAPET COMPLET		
2		.REED SET	1	
3	98580-05016	.JEU DE CLAPETS	6	
4	92990-05600	SCREW, PAN HEAD	6	
		VIS		
5	6H3-13641-13-94	WASHER, PLATE	6	
		RONDELLE, PLATE		
	62F-13641-10-94	MANIFOLD 1	1	UR 60F/70B
		TUBULURE 1		
	62U-13640-10-94	MANIFOLD 1	1	UR 50G
		TUBULURE 1		
		MANIFOLD 1	1	UR 25B
		TUBULURE 1		
6	6H1-14485-00	.PIPE, JOINT	4	
		.DURITE		
7	6H3-13621-A1	GASKET, VALVE SEAT	1	50G/60F/70B
8	6H3-13624-00-94	JOINT, SIEGE DE CLAPET	1	50G/60F/70B
		PLATE, REED VALVE		
		PLAQUE DE CLAPET		
9	6H3-13622-A1	GASKET, VALVE SEAT	1	
10	97095-06025	JOINT, SIEGE DE CLAPET	8	
		BOLT		
11	92990-06600	BOULON	8	
		WASHER, PLATE		
		RONDELLE, PLATE		
12	97395-06095	BOLT	6	
		BOULON		
13	93210-39ME4	O-RING	3	UR 60F/70B
		JOINT TORIQUE		
	6H4-14198-01	GASKET	3	UR 50G
		JOINT		
	62U-14198-A0	GASKET	1	UR 25B
		JOINT		
14	6H3-41217-00	ROD, ACCEL. LEVER	1	
		TIGE, LEVIER ACCELERATION		
15	90445-07M02	HOSE	1	
		DURITE		
16	90467-06016	CLIP	2	
		JONC		
17	6H3-14349-00	PIPE	1	
		DURITE		
18	90467-08004	CLIP	2	
		JONC		
19	6H3-14413-10	STAY	1	
		SUPPORT		
20	6H3-14440-02	SILENCER ASSY, INTAKE	1	
		SIENCIEUX D'ADMISSION		
21	6H3-14457-01	SEAL	3	
		JOINT		
22	97885-06045	SCREW, PAN HEAD	4	
		VIS, TETE TRONCONIQUE		
23	90209-06M05	WASHER	4	
		RONDELLE		

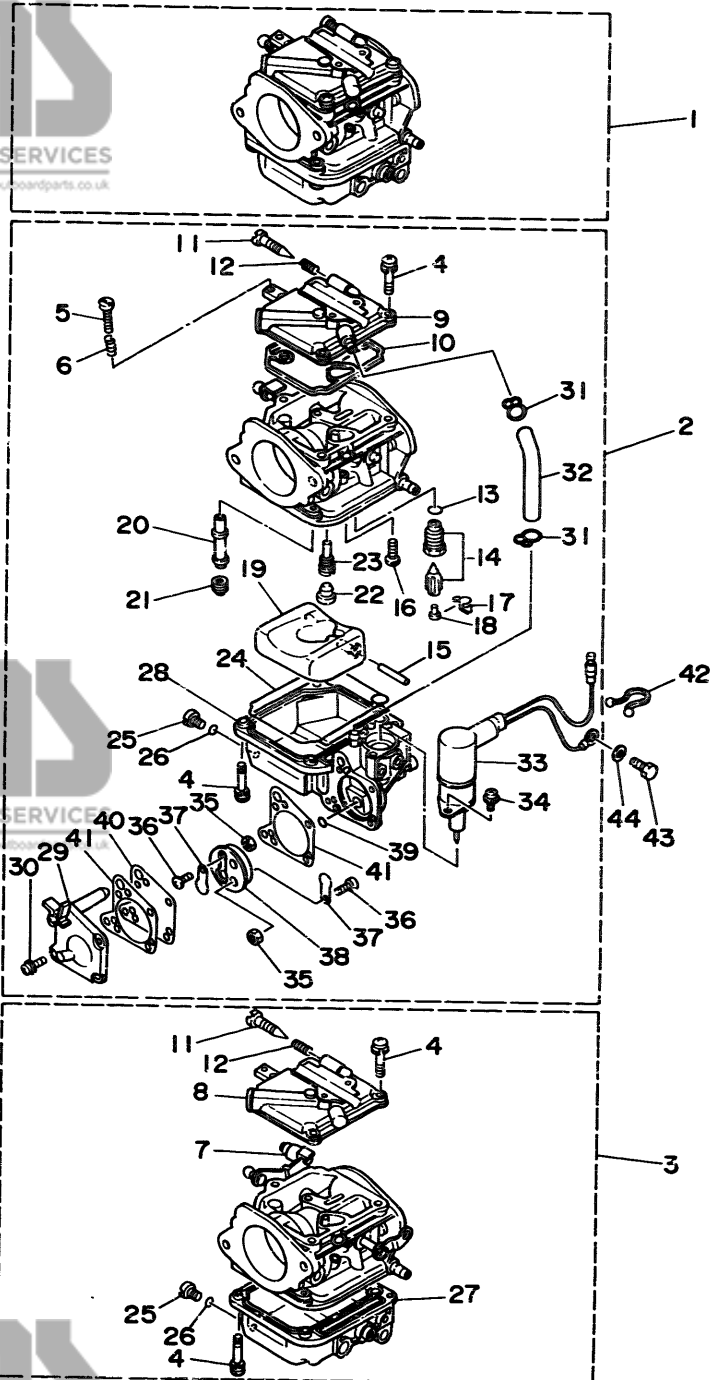


FIG. 4 CARBURETOR

CARBUREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-14301-0A	CARBURETOR ASSY 1	1	UR 70B
	6H2-14301-0A	CARBURETOR ASSY 1	1	UR 60F
	62F-14301-00	CARBURETOR ASSY 1	1	UR 50G
	62U-14301-00	CARBURETOR ASSY 1	1	UR 25B
2	6H3-14302-0A	CARBURETOR ASSY 2	1	UR 70B
	6H2-14302-0A	CARBURETOR ASSY 2	1	UR 60F
	62F-14302-00	CARBURETOR ASSY 2	1	UR 50G
	62U-14302-00	CARBURETOR ASSY 2	1	UR 25B
3	6H3-14303-0A	CARBURETOR ASSY 3	1	UR 70B
	6H2-14303-0A	CARBURETOR ASSY 3	1	UR 60F
	62F-14303-00	CARBURETOR ASSY 3	1	UR 50G
	62U-14303-00	CARBURETOR ASSY 3	1	UR 25B
4	97980-04114	.SCREW, WITH WASHER	21	
5	6H1-14523-00	.VIS, AVEC RONDELLE	1	CENTER
6	90501-10326	.SPRING, COMPRESSION	1	CENTER
7	6H2-14578-00	.COLLAR	1	LOWER
8	6H4-14146-00	.PLATE	2	UR UPPER/LOWER
9	6H3-14146-10	.PLATE	1	UR CENTER
10	6H4-14147-00	.O-RING	3	
11	692-14923-00	.SCREW, PILOT	3	
12	697-14555-00	.VIS, RALENTI	3	
13	93210-04228	.RESSORT	3	
14	6H3-14590-00	.NEEDLE VALVE ASSY	3	UR 25B/60F/70B
	6H4-14590-00	.NEEDLE VALVE ASSY	3	UR 50G
15	6H4-14548-00	.PIN, FLOAT ARM	3	
16	98580-04008	.SCREW, PAN HEAD	3	
17	663-14159-00	.CLIP	3	
18	676-14186-00	.PIN, FLOAT	3	

B3

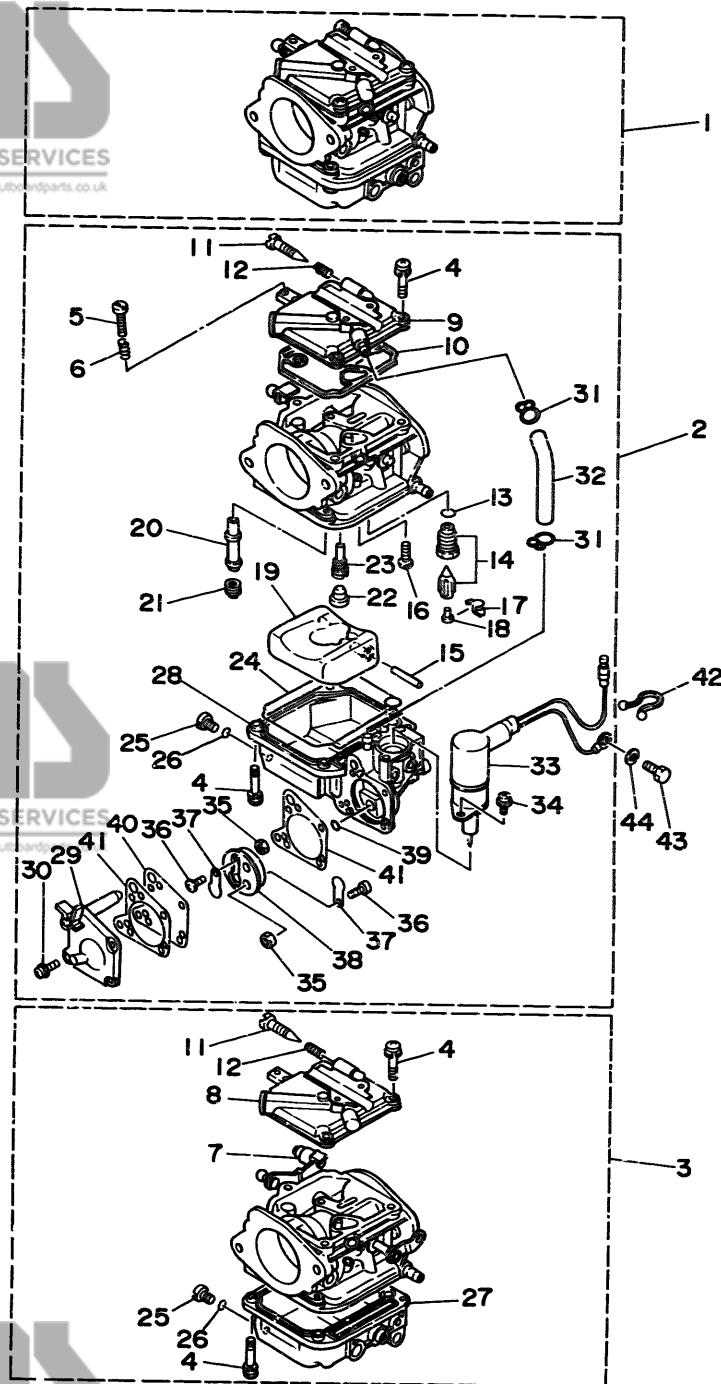


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	6H4-14985-01	.FLOAT	3	
20	6H3-14947-71	.FLOTTEUR		
	6H2-14947-71	.JET, NEEDLE	3	UR 25B/70B
	62F-14947-00	.GICLEUR DE STARTER	3	UR 60F
21	6H3-14943-37	.JET, NEEDLE	3	UR 50G
	6H3-14943-35	.GICLEUR DE STARTER	3	UR 70B
	6H3-14943-36	.JET, MAIN (#150)	2	UR 60F UPPER/CENTER
	676-14943-32	.GICLEUR, PRINCIPAL (#150)	1	UR 60F LOWER
	676-14943-34	.JET, MAIN (#140)	3	UR 50G
22	676-14966-00	.GICLEUR, PRINCIPAL (#140)	3	UR 25B
23	6H3-14948-17	.JET, MAIN (#145)	3	
	6H3-14948-13	.GICLEUR, PRINCIPAL (#145)	3	UR 25B/70B
	6H4-14948-13	.JET, MAIN (#125)	3	UR 60F
24	6H4-14984-00	.GICLEUR, PRINCIPAL (#125)	3	UR 50G
25	6H3-14992-00	.JET, MAIN (#135)	3	
26	93210-04230	.GICLEUR, PRINCIPAL (#135)	3	
27	6H4-14980-00	.CAP	2	UR UPPER/LOWER
28	6H3-14980-10	.CAPUCHON	1	UR CENTER
29	6H3-24452-10	.JET (#75)	1	CENTER
30	6H4-14567-00	.GICLEUR (#75)	4	CENTER
31	6H3-14137-00	.JET (#65)	2	CENTER
32	6H3-14349-00	.GICLEUR (#65)	1	CENTER
33	6H3-14380-00	.JET (#65)	1	CENTER
34	98580-04010	.GICLEUR (#65)	2	CENTER
35	95380-03600	.GASKET, FLOAT CHAMBER	2	CENTER
36	98980-03006	.JOINT, CUVE DE FLOTTEUR	2	CENTER
37	6L5-24421-00	.SCREW, DRAIN	2	CENTER
38	6H4-24413-00	.BOUCHON, PURGE	1	CENTER

B4

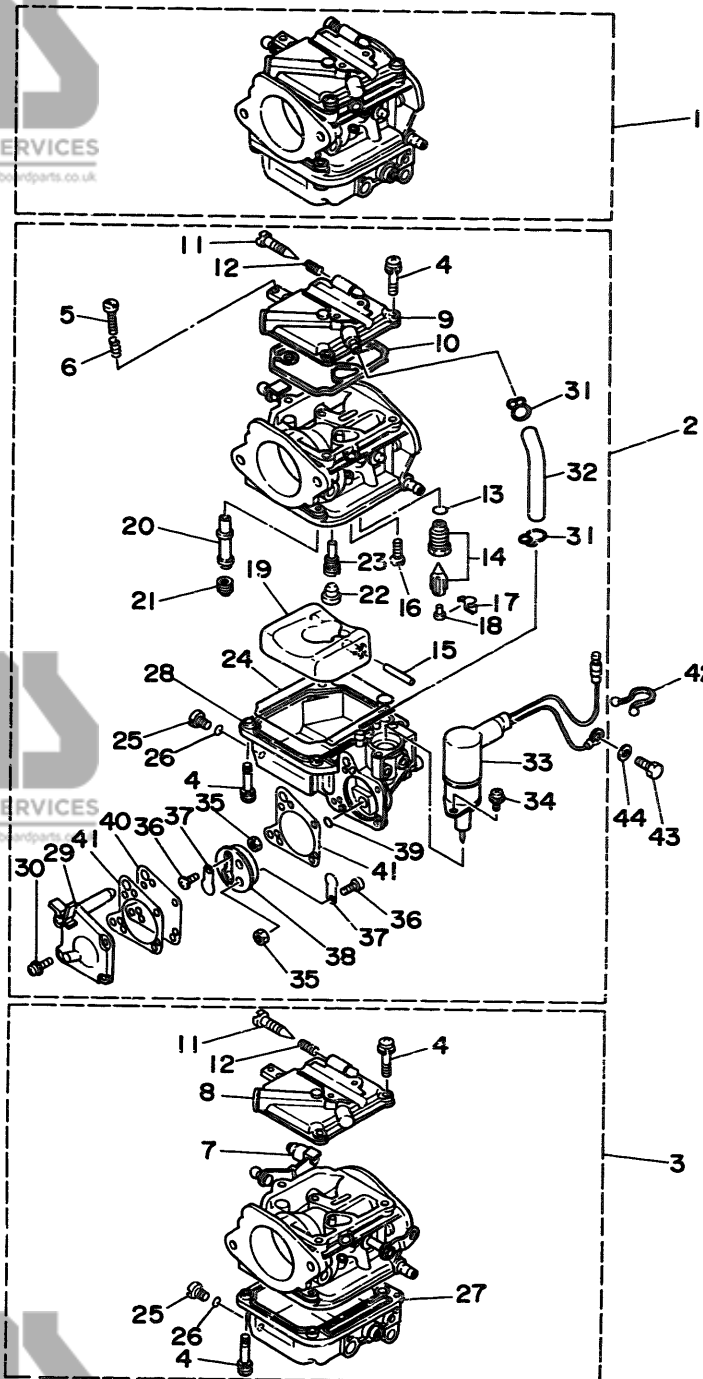


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
39	6H4-24486-00	.O-RING	1	CENTER
40	6H3-24411-10	.JOINT TORIQUE	1	CENTER
41	6H3-24434-10	.DIAPHRAGM	1	CENTER
42	90465-18147	.DIAPHRAGME	1	CENTER
43	97013-06012	.GASKET, BODY	2	CENTER
44	92990-06600	.JOINT, CORPS	1	CENTER
		CLAMP	1	
		BRIDE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

FWD

B6

FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6H3-13200-02	OIL INJECTION PUMP ASSY	1	UR
	62F-13200-00	VIEUX OIL INJECTION PUMP ASSY	1	UR 50G
2	93210-19MA7	.O-RING	1	
3	90109-06M39	.JOINT TORIQUE	1	
4	90109-06M40	BOULON	1	
5	90464-07M05	CLAMP	1	
6	90445-07M44	HOSE	1	
7	90445-07M23	DURITE	1	
8	90445-07MA5	HOSE	1	
9	90445-07M87	HOSE	3	
10	90465-08028	DURITE	1	
11	6E9-13183-70	CLAMP	1	
12	90468-07M02	BRIDE	3	
13	90468-07M02	VALVE, CHECK	6	
14	90468-07M02	CLAPET ANTI RETOUR	3	
15	90468-07M02	CLIP	3	
16	90464-07M05	JONC	3	
17	6H3-11537-01	CLIP	1	
18	90201-08M93	JONC	1	
19	6H1-13117-01	CLAMP	1	
20	93210-13595	BRIDE	1	
21	6H3-41241-01	GEAR, DRIVEN	1	
22	6H1-41237-00	PIGNON SECONDAIRE	1	
23	90202-05088	WASHER, PLATE	1	
24	90468-05M03	RONDELLE, PLATE	1	
25	95380-05600	COLLAR, DISTANCE	1	
26	6R5-41237-00	ENTRETOISE	1	
27	6H3-21707-06	O-RING	1	
	90445-11M03	JOINT TORIQUE	1	
		ROD, LINK	1	
		BIELLE	1	
		JOINT, LINK	1	
		RACCORD	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CLIP	1	
		JONC	1	
		NUT	1	
		ECROU	1	
		JOINT, LINK	1	
		RACCORD	1	
		OIL TANK COMP.	1	
		RESERVOIR A PETROLE COMP.	1	
		HOSE	1	
		DURITE	1	

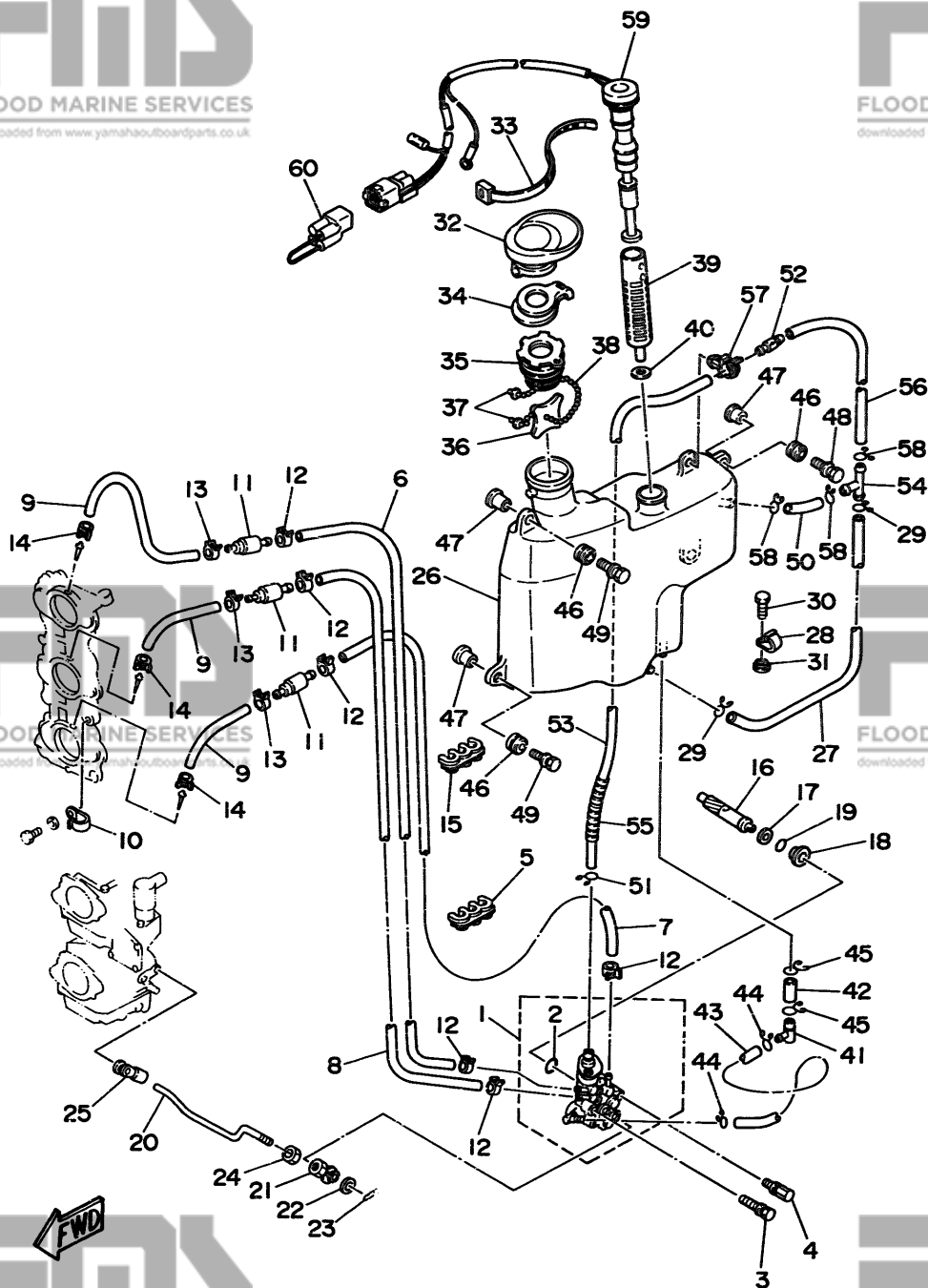


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90465-11M27	CLAMP BRIDE	1	
29	90467-11M08	CLIP JONC	2	
30	97095-06016	BOLT BOULON	1	
31	90387-06M31	COLLAR COLLERETTE	1	
32	6H3-21752-00	TUBE, FILLER 1 DURITE	1	
33	90465-13M36	CLAMP BRIDE	1	
34	6H1-2176M-01	HOOK CROCHET	1	
35	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
36	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
37	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
38	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1	
39	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
40	6J8-13414-00	GASKET, STRAINER COVER	1	
41	6H1-13435-00	JOINT, COUVERCLE DE FILTRE NIPPLE RACCORD	1	
42	90445-08M01	HOSE DURITE	1	
43	6H1-21766-01	PIPE, OIL DURITE A HUILE	1	
44	90467-08004	CLIP JONC	2	
45	90467-12M11	CLIP JONC	2	
46	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	
47	624-42542-00	PIPE TUYAU	4	
48	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
49	90119-06M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
50	90445-11M21	HOSE DURITE	1	
51	90467-10M04	CLIP JONC	1	
52	6J8-21744-00	BREATHER RENIFLARD	1	
53	90445-11M15	HOSE DURITE	1	
54	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	
55	90446-10M01	HOSE DURITE	1	

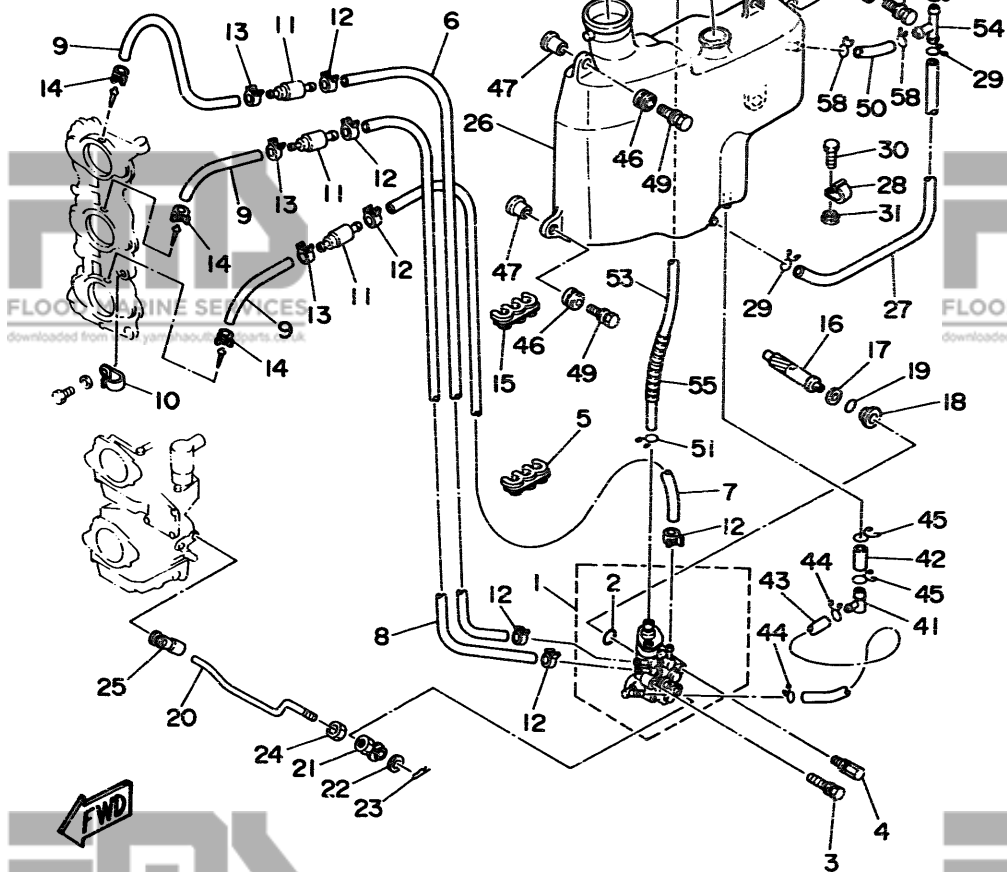


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90445-11M02	HOSE	1	
57	90464-11M23	DURITE	1	
58	90467-11M08	CLAMP	1	
58	90467-11M08	BRIDE	3	
59	6H3-85720-16	CLIP	1	
59	6H3-85720-16	JONC	1	
59	6H3-85720-16	OIL LEVEL GAUGE ASSY	1	
59	6H3-85720-16	JAUGE A HUILE CPLT	1	
60	6R5-82582-B0	COVER, WIRE HARNESS	1	AP
60	6R5-82582-B0	COUVERCLE, FAISCEAU	1	

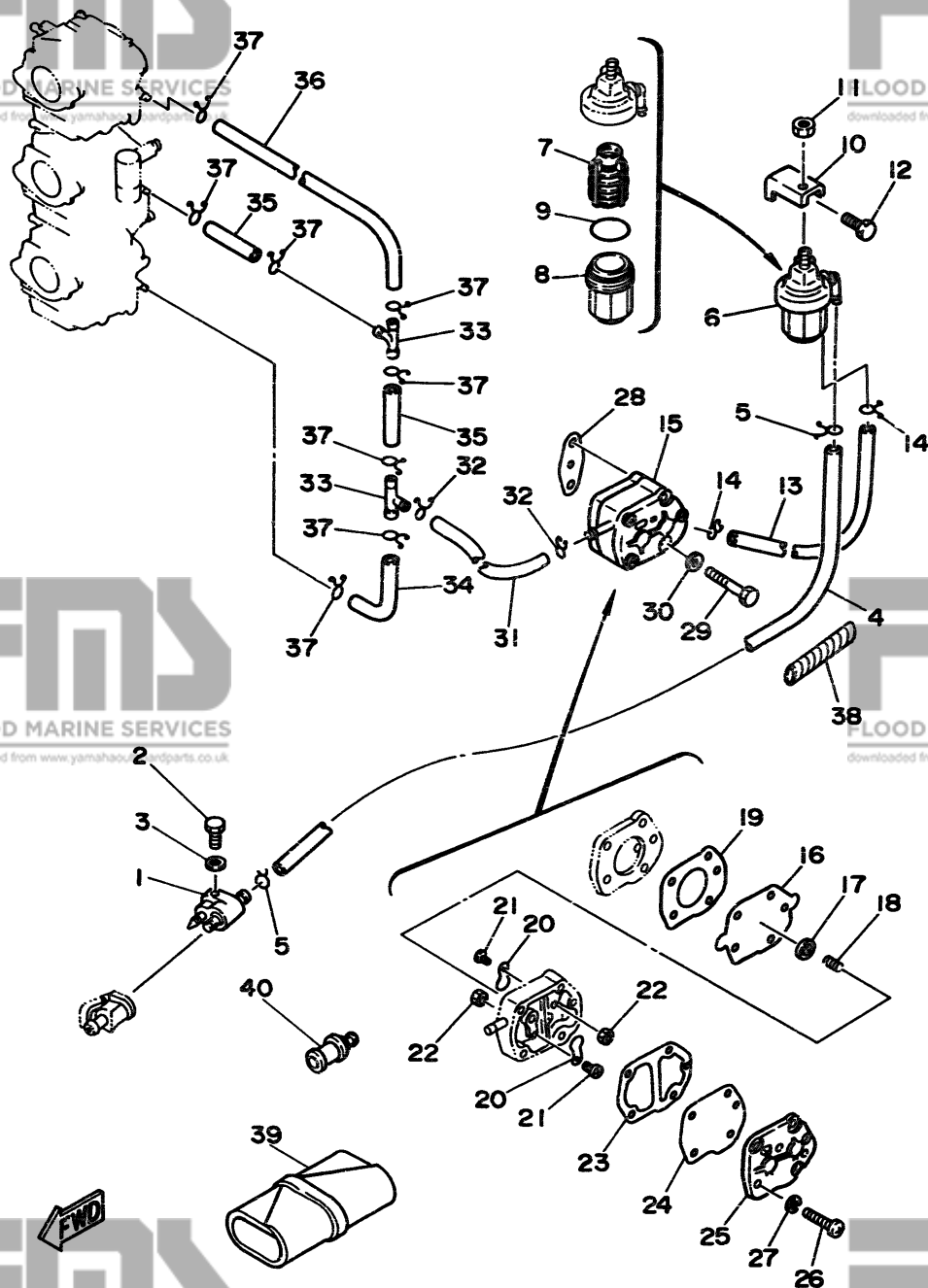


FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	90445-09M75	WASHER, PLATE RONDELLE, PLATE	1	
5	90467-08004	HOSE DURITE	1	
6	61N-24560-00	CLIP JONC	2	
7	61N-24563-00	FILTER ASSY ENS FILTRE	1	
8	61N-24521-00	ELEMENT, FILTER ELEMENT, FILTRE	1	
9	93210-32738	FOAM, FILTER CUVETTE, FILTRE	1	
10	648-24566-01	O-RING JOINT TORIQUE	1	
11	95380-08600	BRACKET, FILTER SUPPORT, FILTRE	1	
12	97313-06014	NUT ECROU	1	
13	90445-09072	BOLT BOULON	1	
14	90467-08004	HOSE DURITE	1	
15	6A0-24410-05	CLIP JONC	2	
16	648-24411-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
17	648-24424-00	DIAPHRAGM DIAPHRAGME	1	
18	648-24423-00	SEAT, SPRING SIEGE, RESSORT	1	
19	648-24434-01	SPRING, DIAPHRAGM RESSORT, DIAPHRAGME	1	
20	6A0-24421-01	GASKET, BODY JOINT, CORPS	1	
21	6A0-14325-00	VALVE, CHECK SOUPAPE, RETENUE	2	
22	95380-03600	SCREW, PAN HEAD VIS TETE CONIQUE	2	
23	648-24435-02	NUT ECROU	2	
24	663-24411-00	GASKET, BODY 2 JOINT, CORPS 2	1	
25	648-24413-01	DIAPHRAGM DIAPHRAGME	1	
26	98580-05530	DIAPHRAGM DIAPHRAGME	1	
27	92990-05100	BODY 2 CORPS 2	1	
28	650-24431-A0	SCREW, PAN HEAD VIS	3	
		WASHER, SPRING RONDELLE, GROWER	3	
		GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	

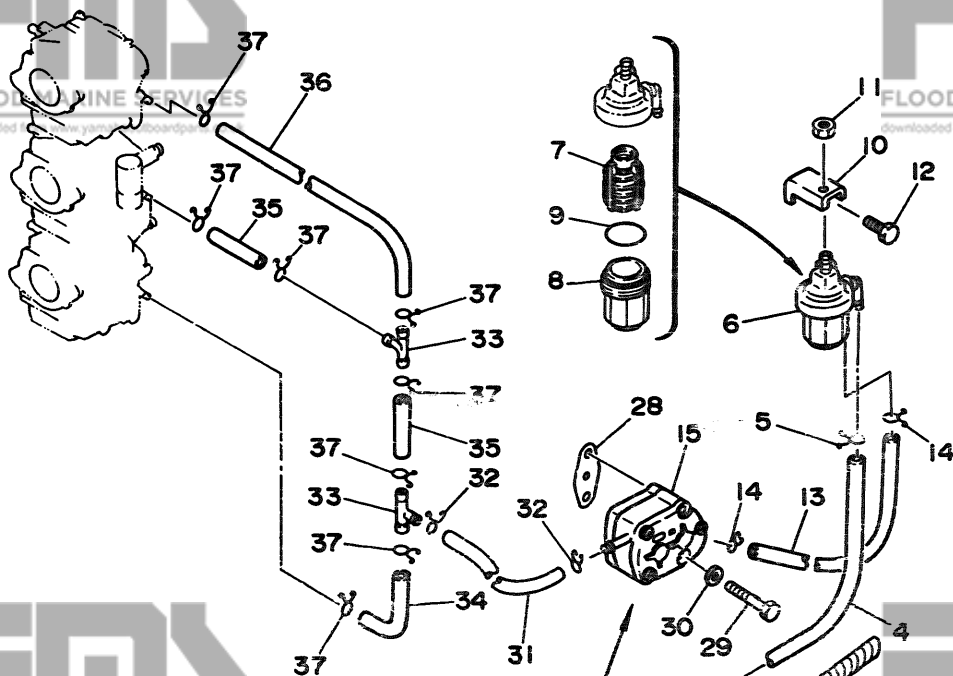
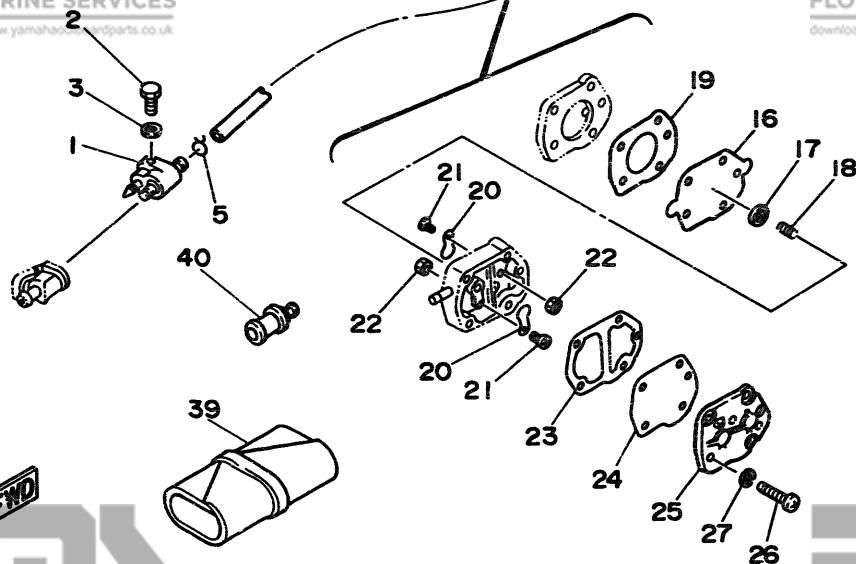


FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06040	BOLT BOULON	2	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
31	90445-09072	HOSE DURITE	1	
32	90467-08004	CLIP JONC	2	
33	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT	2	
34	6H3-24313-00	PIPE 3 DURITE 3	1	
35	90445-09220	HOSE DURITE	2	
36	6H3-24314-00	PIPE 4 DURITE 4	1	
37	90467-08004	CLIP JONC	8	
38	90446-10M01	HOSE DURITE	1	
39	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
40	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 D:12.5	



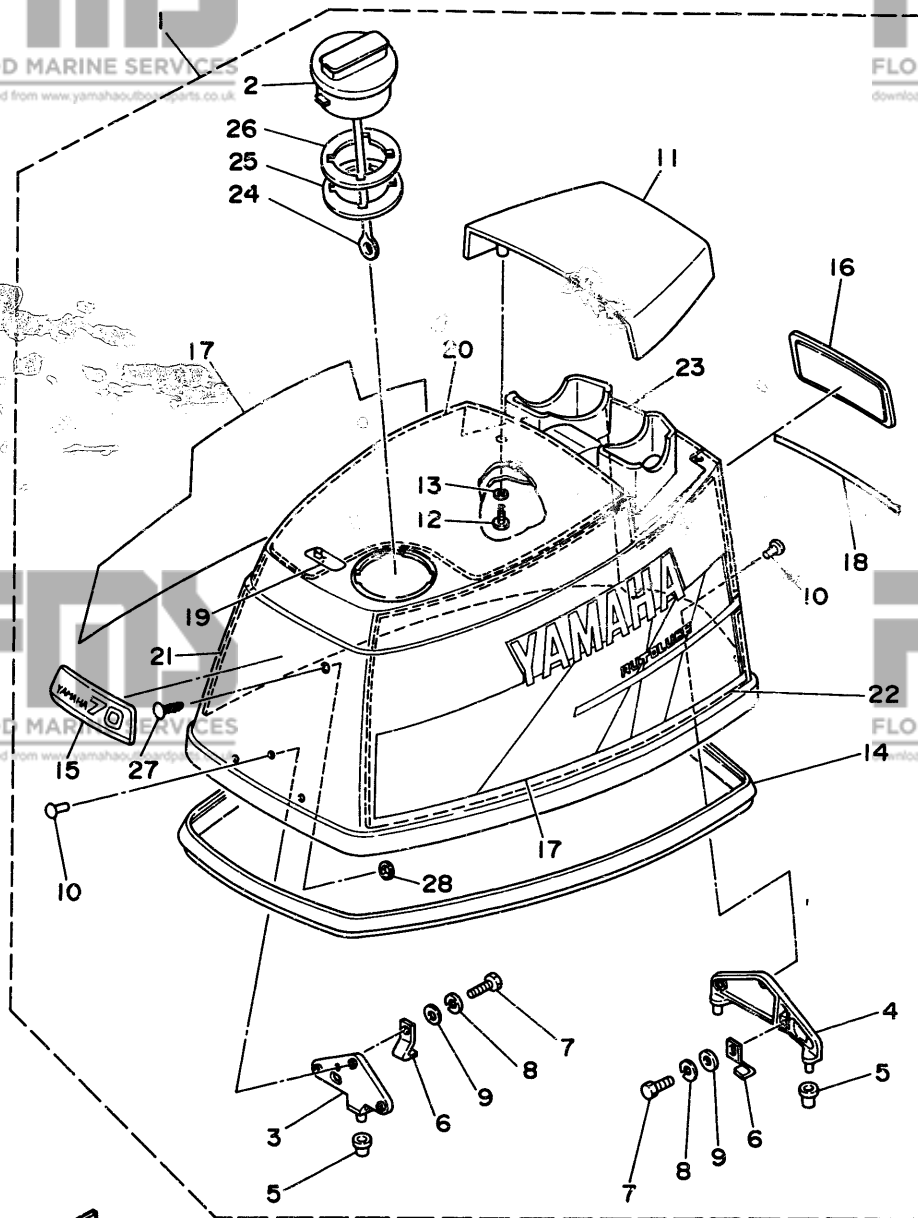


FIG. 7 TOP COWLING

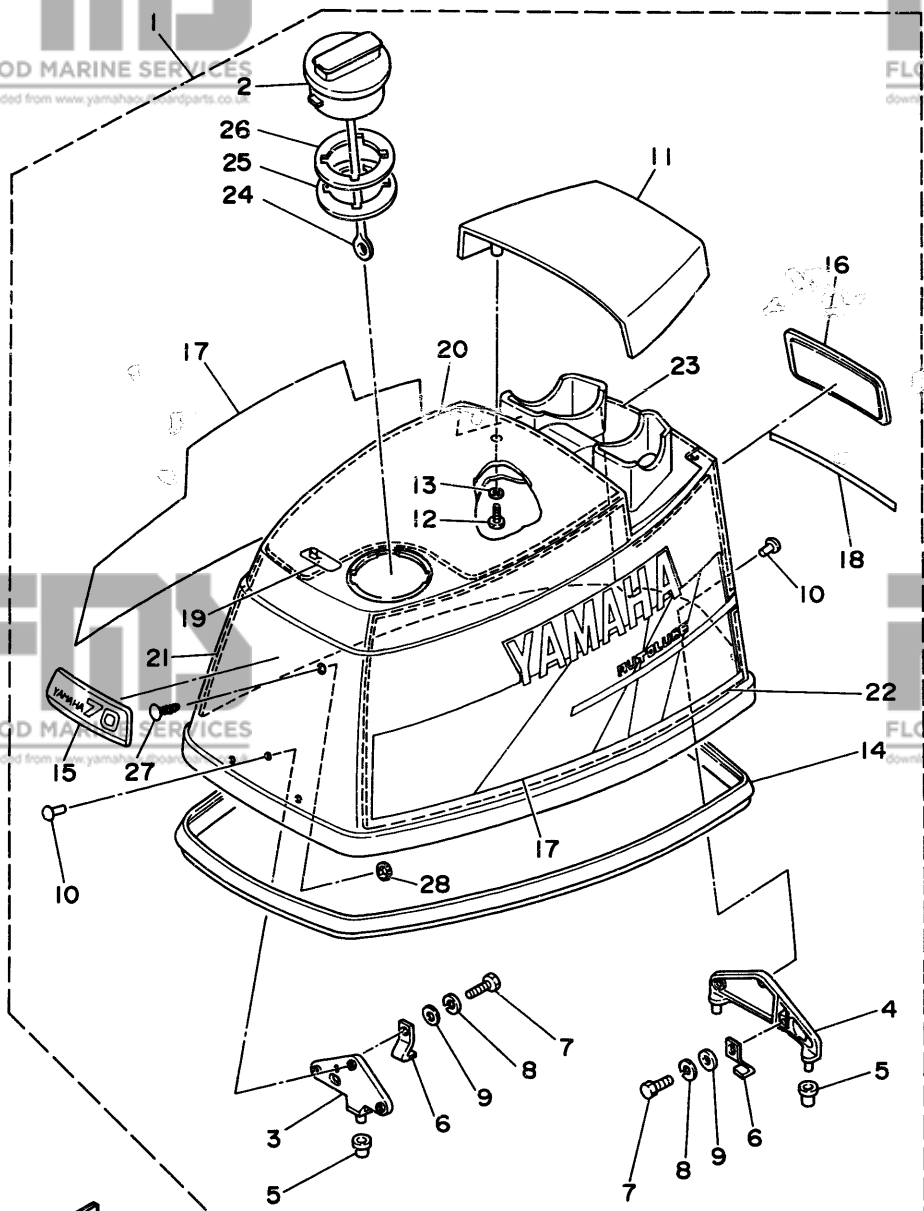
CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-42610-A3-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 70B	
	6H2-42610-A3-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 60F	
	62F-42610-A1-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 50G	
	62U-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 25B	
2	6H1-2177H-02	.DISK CAP 2	1	
3	6H3-42647-00-94	.BOUCHON DE DISQUE 2	1	
	6H3-42649-00-94	.HOLDER, CLAMP BAND	1	
5	663-42662-00	.SUPPORT, SANDOW DE SERRAGE	3	
		.HOLDER, CLAMP BAND	1	
		.SUPPORT, SANDOW DE SERRAGE	1	
		.DAMPER	3	
		.AMORTISSEUR	3	
6	6H3-42652-00	.HOOK	2	
		.CROCHET	2	
	97095-06016	.BOLT	2	
		.BOULON	2	
8	92995-06100	.WASHER, SPRING	2	
		.RONDELLE, GROWER	2	
9	92990-06600	.WASHER, PLATE	2	
		.RONDELLE, PLATE	2	
10	90266-06M02	.RIVET	6	
		.RIVET	6	
11	6H3-42613-00-4D	.MOLDING, AIR DUCT	1	
		.MANCHON A AIR	1	
12	97095-06016	.BOLT	4	
		.BOULON	4	
13	92990-06600	.WASHER, PLATE	4	
		.RONDELLE, PLATE	4	
14	6H3-42615-00	.SEAL	1	
		.JOINT	1	
15	6H3-42686-01	.EMBLEM, FRONT	1 UR 70B	
		.EMBLEME, AVANT	1 UR 70B	
	6H2-42686-01	.EMBLEM, FRONT	1 UR 60F	
		.EMBLEME, AVANT	1 UR 60F	
	61D-42686-00	.EMBLEM, FRONT	1 UR 50G	
		.EMBLEME, AVANT	1 UR 50G	
	62U-42686-00	.EMBLEM, FRONT	1 UR 25B	
		.EMBLEME, AVANT	1 UR 25B	
16	6H3-42687-01	.EMBLEM, REAR	1 UR 70B	
		.EMBLEME, ARRIERE	1 UR 70B	
	6H2-42687-01	.EMBLEM, REAR	1 UR 60F	
		.EMBLEME, ARRIERE	1 UR 60F	
	61D-42687-00	.EMBLEM, REAR	1 UR 50G	
		.EMBLEME, ARRIERE	1 UR 50G	
	62U-42687-00	.EMBLEM, REAR	1 UR 25B	
		.EMBLEME, ARRIERE	1 UR 25B	
17	6H3-W0070-A2	.GRAPHIC SET	1	
		.JEU DIEMBLEMES	1	
18	6H3-4267A-A0	.GRAPHIC, REAR 2	1	
		.ADHESIF, ARRIERE 2	1	
19	6H3-13436-00	.MARK	1	
		.ADHESIF	1	

FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	689-W4266-20	.DAMPER, FORM	1	
21	689-W4266-40	.BOURRELET, CAOUTCHOUC	1	
22	689-W4266-40	.DAMPER, FORM	1	
23	689-W4266-10	.BOURRELET, CAOUTCHOUC	1	
24	6H1-42694-00	.DAMPER, FORM	1	
25	6H3-21732-00	.BOURRELET, CAOUTCHOUC	1	
26	6H3-21735-00	.BAND	1	
27	90338-05M12	.COLLIER	1	
28	90183-05M06	.SEAL 1	1	
		.JOINT 1	1	
		.SEAL 2	1	
		.JOINT 2	1	
		.PLUG	1	
		.BOL	1	
		.BOL SPRING	1	
		.BOL, RESSORT	1	



C5

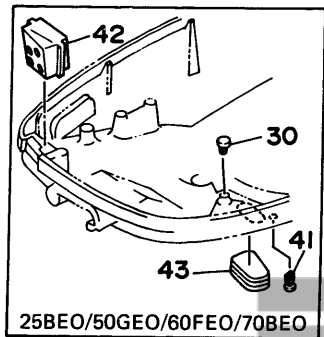
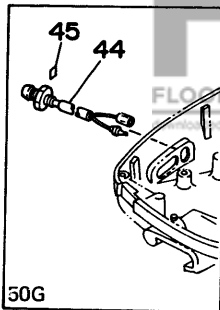
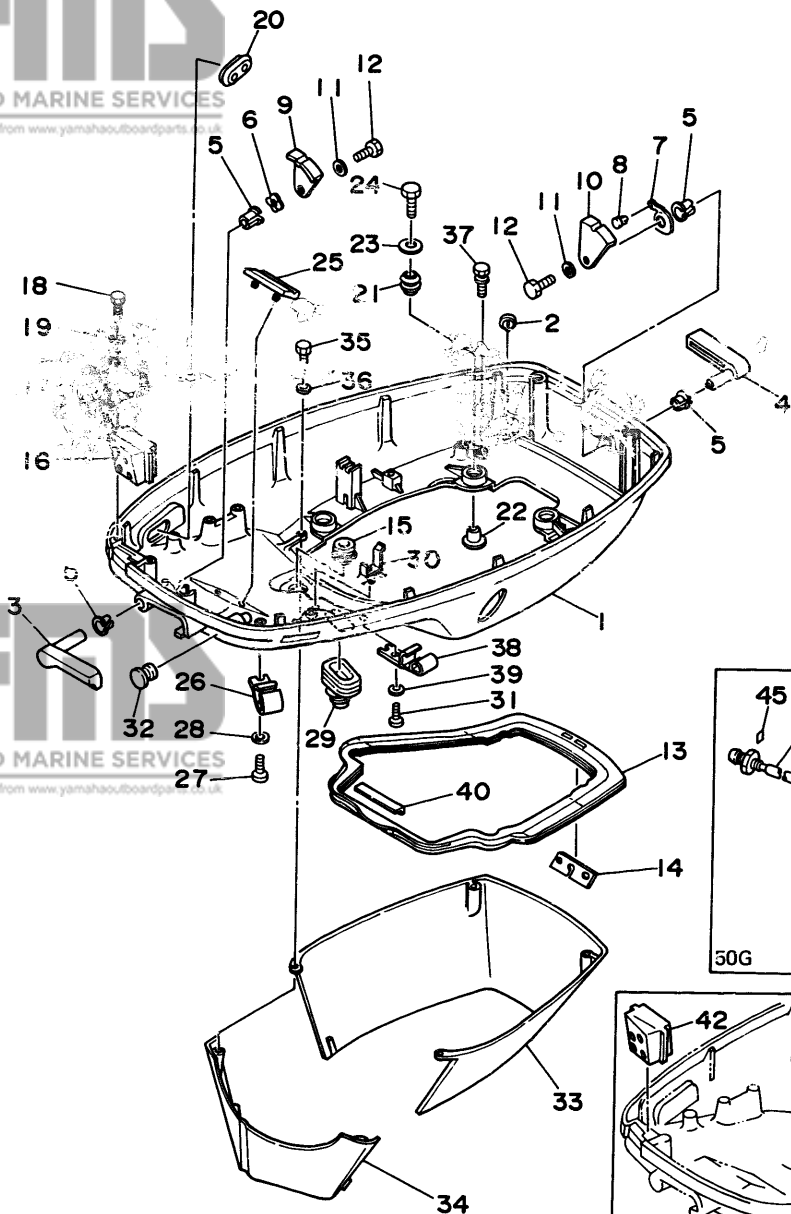


FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-42711-04-4D	COWLING, BOTTOM CUVETTE	1	UR 25B,60F,70B "EO"
	6H3-42711-23-4D	COWLING, BOTTOM CUVETTE	1	UR 25B,60F,70B "ETO"
	6H3-42711-13-4D	COWLING, BOTTOM CUVETTE	1	UR 50GEO
	6H3-42711-31-4D	COWLING, BOTTOM CUVETTE	1	UR 50GETO
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	6H3-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	6H3-42817-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-13M38	BUSH DOUILLE	4	
6	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	
7	6H3-42813-00	SPRING, CLAMP LEVER RESSORT	1	
8	90269-04M03	RIVET RIVET	1	
9	6H3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	6H3-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	
11	90201-06M02	WASHER, PLATE RONDELLE, PLATE	2	
12	97013-06012	BOLT BOULON	2	
13	6H3-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
14	6K5-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	
15	6E5-42724-00	GROMMET PASSE-FIL	1	
16	6H3-42725-10	GROMMET PASSE-FIL	1	
17	6H3-42738-00-5B	PLATE, FITTING ETRIER	1	
18	97095-06016	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6H3-42727-00	GROMMET PASSE-FIL	1	
21	90480-09M12	GROMMET RONDELLE CAOUTCHOUC	4	
22	90387-06M69	COLLAR COLLERETTE	4	
23	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
24	97095-06030	BOLT BOULON	4	
25	6H3-42768-00	DAMPER AMORTISSEUR	1	

C6

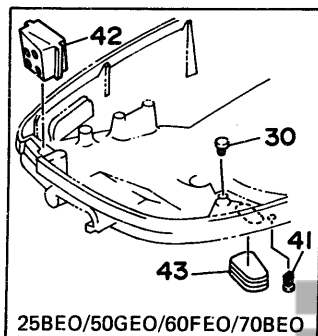
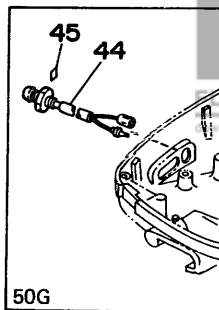
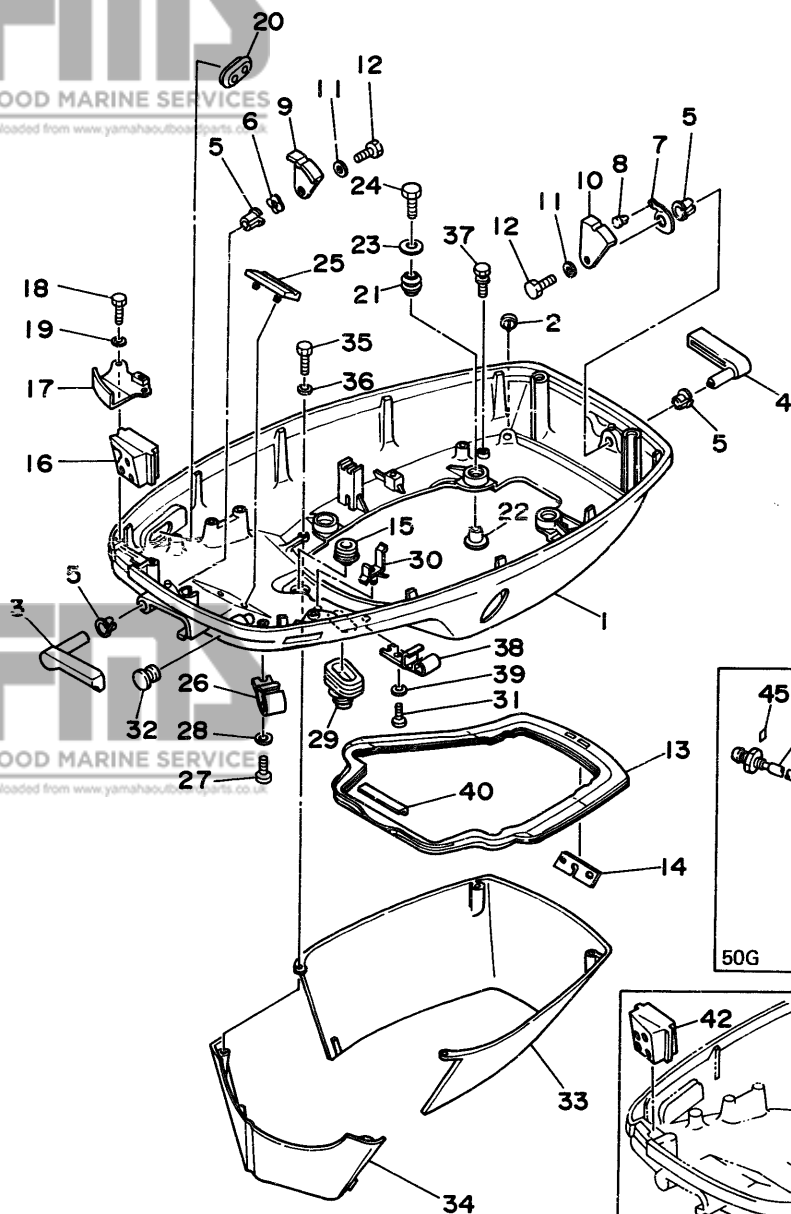


FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
27	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
29	688-42726-10	GROMMET PASSE-FIL	1	
30	90464-15M08	CLAMP BRIDE	1	UR "ETO" MODEL
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR "EO" MODEL
31	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
32	6G1-42748-00	GROMMET PASSE-FIL	1	
33	6H3-42741-00-4D	APRON CAPOT LATERAL	1	
34	6H3-42771-00-4D	APRON CAPOT LATERAL	1	
35	97095-06025	BOLT BOULON	2	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
37	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
38	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
40	6H3-42718-00	RUBBER, SEAL 3 JOINT	1	
41	90338-05M03	PLUG PLOT	1	"EO" MODEL
42	6H3-42725-00	GROMMET PASSE-FIL	1	"EO" MODEL
43	6H4-42726-00	GROMMET PASSE-FIL	1	"EO" MODEL
44	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	50G
45	6H4-85415-10	MARK, SIGNAL LIGHT ETIQUETTE	1	50G

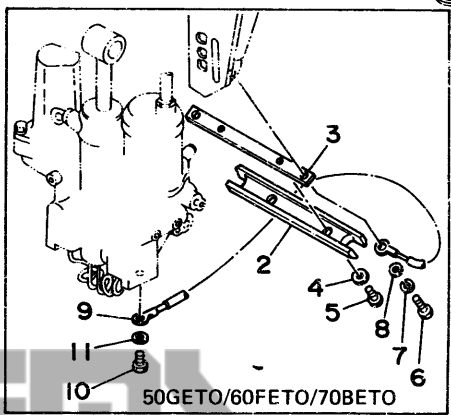
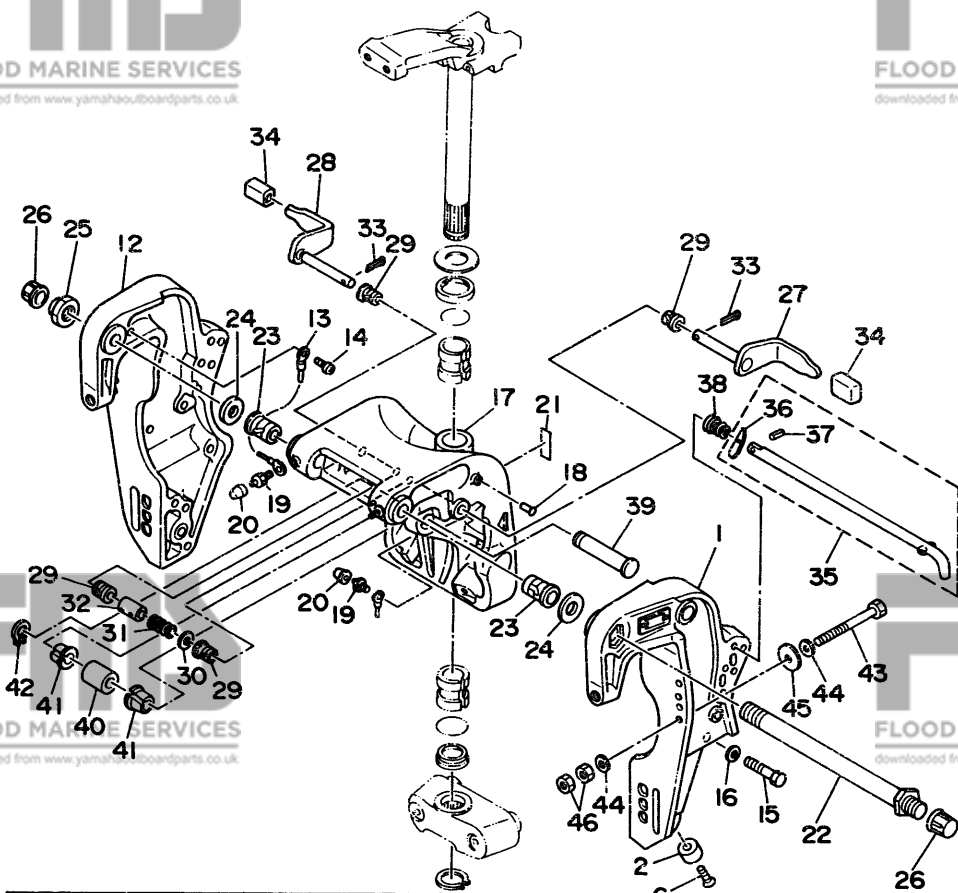


FIG. 9 BRACKET 1 (SHORT TRANSOM) SUPPORT 1 (COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	663-45251-00	ANODE	2	UR 50G,60F,70B "EO"
	6H1-45251-02	ANODE	1	UR 50G,60F,70B "ETO"
3	6H1-44526-00	PLATE PLAQUE	1	50G,60F,70B "ETO"
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	50G,60F,70B "ETO"
5	97095-06012	BOLT BOULON	2	50G,60F,70B "ETO"
6	92180-06025	SCREW, OVAL HEAD VIS	2	UR 50G,60F,70B "EO"
	97095-06016	BOLT BOULON	2	UR 50G,60F,70B "ETO"
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	50G,60F,70B "ETO"
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	50G,60F,70B "ETO"
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	50G,60F,70B "ETO"
10	97095-06010	BOLT BOULON	1	50G,60F,70B "ETO"
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	50G,60F,70B "ETO"
12	697-43112-03-4D	BRACKET, CLAMP PRESSE	1	
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97395-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	697-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	90269-03010	RIVET	1	
19	93700-06M03	NIPPLE, GREASE PION	3	
20	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
21	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	50G,60F,70B "EO"
22	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
23	90386-22M15	BUSH DOUILLE	2	
24	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCAN	1	
26	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	

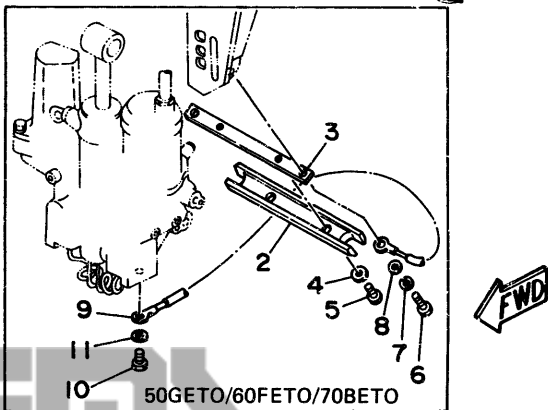
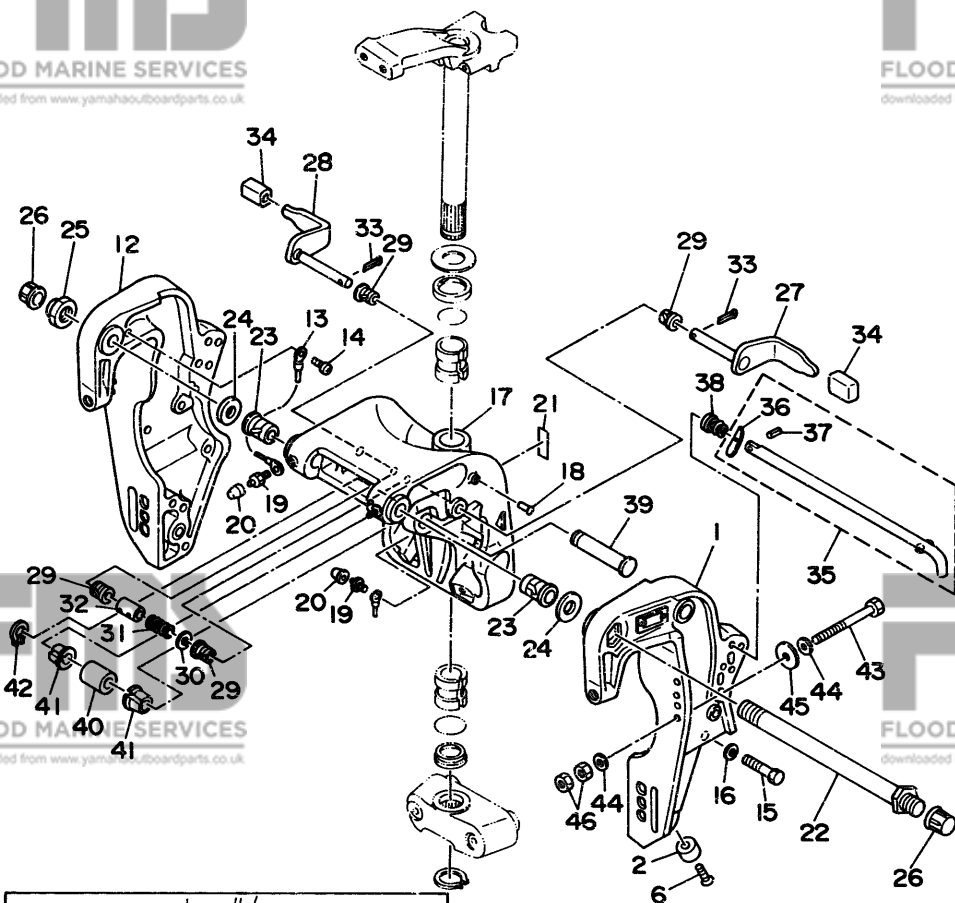


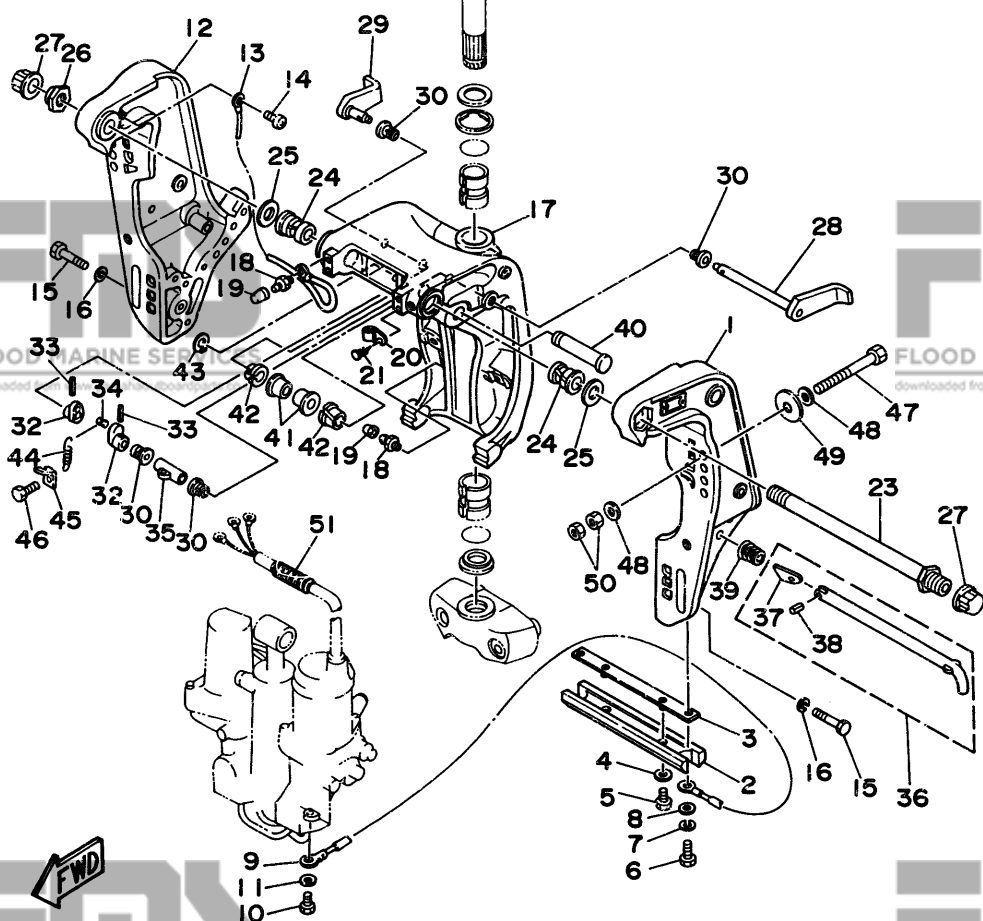
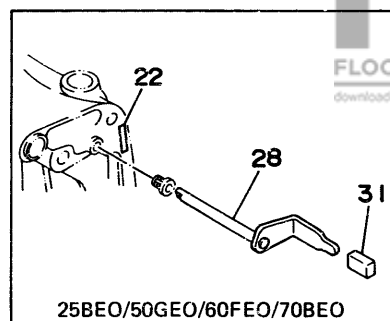
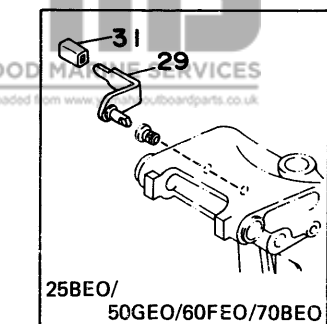
FIG. 9 BRACKET 1 (SHORT TRANSOM) SUPPORT 1 (COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	688-43181-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
28	688-43185-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
29	90386-10M16	BUSH DOUILLE	4	
30	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
31	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
32	90387-10M38	COLLAR COLLERETTE	1	
33	91490-30030	PIN, COTTER GOUPILE	2	
34	663-43318-00	COVER CAPUCHON	2	
35	697-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
36	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
37	91690-30012	.PIN, SPRING .AGRAFFE	1	
38	90502-20M03	SPRING, CONICAL RESSORT, CONIQUE	1	
39	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
40	90386-18M21	BUSH DOUILLE	1	UR 50G,60F,70B "EO"
	90386-18M63	BUSH DOUILLE	2	UR 50G,60F,70B "ETO"
41	90386-18M35	BUSH DOUILLE	2	
42	93410-18M02	CIRCLIP CLIPS	1	
43	90101-12M65	BOLT BOULON	4	
44	92995-12200	WASHER RONDELLE	8	
45	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
46	95380-12600	NUT ECROU	8	

FIG. 10 BRACKET 1 (LONG TRANSOM)

SUPPORT 1 (LONG TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43111-00-4D	BRACKET, CLAMP PRESSE	1	UR "ETO" MODEL
	688-43111-12-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
2	6H1-45251-02	ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
5	97095-06012	BOLT BOULON	2	
6	97095-06016	BOLT BOULON	2	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	"ETO" MODEL
10	97095-06010	BOLT BOULON	1	"ETO" MODEL
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	"ETO" MODEL
12	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1	UR "ETO" MODEL
	688-43112-12-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97395-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	93700-06M03	NIPPLE, GREASE PION	3	
19	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
20	90464-11M18	CLAMP BRIDE	1	25B/60F/70B
21	90338-05M03	PLUG PLOT	1	25B/60F/70B
22	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	"EO" MODEL
23	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
24	90386-22M15	BUSH DOUILLE	2	
25	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
26	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	



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FIG. 10 BRACKET 1 (LONG TRANSOM)

SUPPORT 1 (LONG TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
28	688-43181-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "EO" MODEL
	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "ETO" MODEL
29	688-43185-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "EO" MODEL
	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "ETO" MODEL
30	90386-10M16	BUSH DOUILLE	4	
31	663-44318-00	COVER CAPUCHON	2	"EO" MODEL
32	665-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
33	91690-30020	PIN, SPRING AGRAFFE	2	
34	90249-06M19	PIN GOUPILE	1	
35	90387-10M02	COLLAR COLLERETTE	1	
36	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
37	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
38	91690-30012	.PIN, SPRING .AGRAFFE	1	
39	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
40	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
41	90386-18M63	BUSH DOUILLE	2	UR "ETO" MODEL
	90386-18M21	BUSH DOUILLE	2	UR "EO" MODEL
42	90386-18M35	BUSH DOUILLE	2	
43	33410-18M02	CIRCLIP CLIPS	1	
44	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
45	665-43144-00	HOOK, SPRING CROCHET	1	
46	97095-06010	BOLT BOULON	1	
47	90101-12M65	BOLT BOULON	4	
48	92995-12200	WASHER RONDELLE	8	
49	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
50	95380-12600	NUT ECROU	8	
51	90440-14M00	PIPE DURITE	1	"ETO" MODEL

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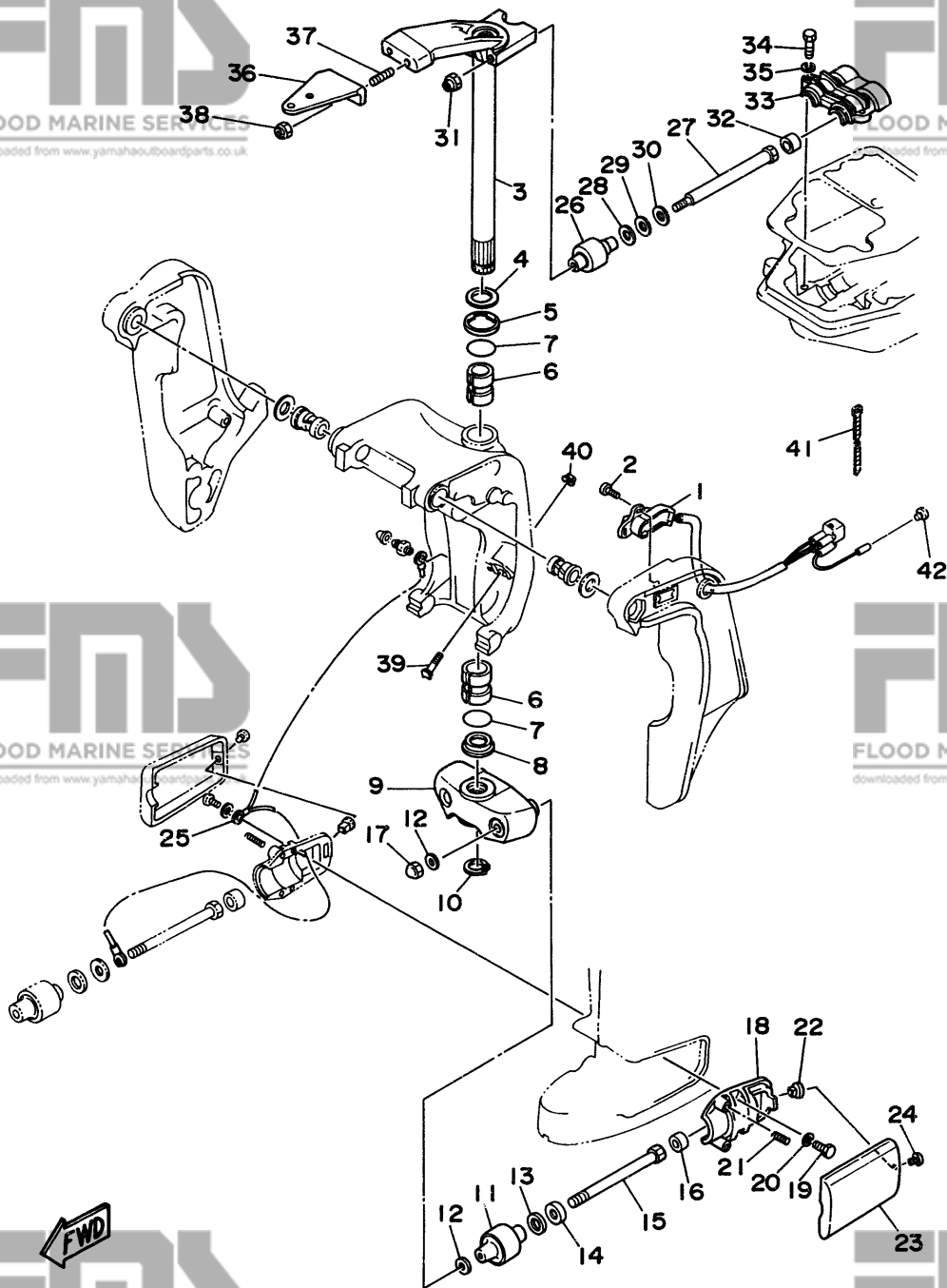


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-83672-01	TRIM SENDER (SHORT)	1	UR 50G, 60F, 70B "ETO"
	6H1-83672-11	TRIM SENDER (LONG)	1	UR "ETO" MODEL
2	98580-06016	INCLINER RACCORD (LONG)	2	"ETO" MODEL
3	6H3-42510-02-4D	SCREW, PAN HEAD	1	VIS
	6H3-42510-12-4D	STEERING BRACKET ASSY	1	UR SHORT
4	90201-30M00	DIRECTION SUPPORT (ENS.)	1	UR LONG
		STEERING BRACKET ASSY		
5	90386-30M78	DIRECTION SUPPORT (ENS.)	1	
6	90201-30M00	WASHER, PLATE	1	
7	90386-30M78	RONDELLE, PLATE	1	
8	90386-30M77	BUSH	1	
9	90386-30M77	DOUILLE	2	
10	93210-29M94	BUSH	2	
11	93210-29M94	DOUILLE	2	
12	93210-29M94	O-RING	2	
13	90386-30M60	JOINT TORIQUE	1	
14	90386-30M60	BUSH	1	
15	6H3-44551-00-4D	DOUILLE	1	
16	93410-28M06	HOUSING, LOWER MOUNT RUBBER	1	
17	687-44555-00-94	BOITIER, SILENT-BLOC INFÉRIEUR	1	
18	90201-12M16	CIRCLIP	1	
19	90202-25M04	CLIPS	2	
20	90201-13M19	MOUNT DAMPER, LOWER SIDE	2	
21	90109-12M21	SILENT-BLOC, INFÉRIEUR LATERAL	4	
22	663-44575-00	WASHER, PLATE	4	
23	95380-12800	RONDELLE, PLATE	2	
24	6H3-44552-01-94	WASHER, PLATE	2	
25	97395-08025	RONDELLE, PLATE	2	
26	92990-08100	WASHER, PLATE	2	
27	90501-14236	WASHER, PLATE	2	
28	90179-06066	WASHER, PLATE	2	
29	6H3-44553-00-4D	WASHER, PLATE	2	
30	98580-06016	WASHER, PLATE	2	
31	697-82127-01	WASHER, PLATE	2	
32	688-82127-02	WASHER, PLATE	2	
33		WASHER, PLATE	2	
34		WASHER, PLATE	2	
35		WASHER, PLATE	2	
36		WASHER, PLATE	2	
37		WASHER, PLATE	2	
38		WASHER, PLATE	2	
39		WASHER, PLATE	2	
40		WASHER, PLATE	2	
41		WASHER, PLATE	2	
42		WASHER, PLATE	2	

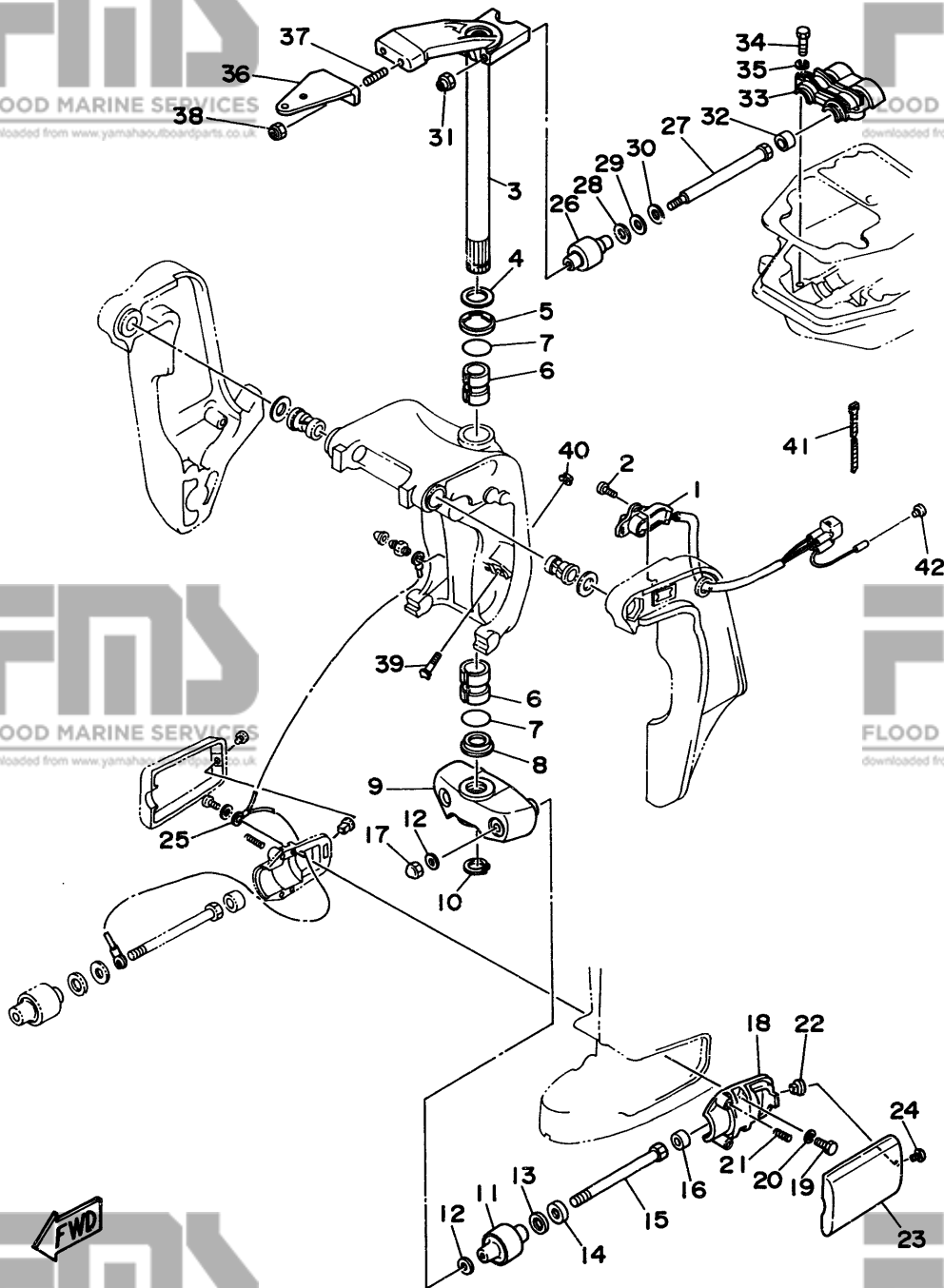


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	688-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	
27	90101-10M49	SILENT-BLOC, SUPERIEUR LATERAL	2	
28	90201-20M21	BOLT BOULON	2	
29	90202-20M06	WASHER, PLATE RONDELLE, PLATE	2	
30	90201-11M22	WASHER, PLATE RONDELLE, PLATE	2	
31	90185-10051	NUT, SELF-LOCKING	2	
32	663-44575-00	ECROU, AUTO-BLOCANT	2	
33	688-44511-00-94	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
34	97090-08035	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR	1	
35	92990-08100	BOLT BOULON	3	
36	688-48511-01-4D	WASHER, SPRING RONDELLE, GROWER	3	
37	90116-10175	HOOK, STEERING ATTACHE, DIRECTION	1	UR BALL POST TYPE
38	90185-10051	HOOK, STEERING ATTACHE, DIRECTION	1	UR STEERING GUIDE TYPE
39	688-43376-01	BOLT, STUD GOUJON	2	
40	95780-08300	NUT, FLANGE ECROU	2	
41	90465-11M10	BOLT, THRUST RECEIVER (SHORT) BOULON (COURTE)	2	UR 50G, 60F, 70B "ETO"
42	703-82119-00	BOLT, THRUST RECEIVER (LONG) BOULON (LONG)	2	UR "ETO" MODEL
		NUT, FLANGE ECROU	2	"ETO" MODEL
		CLAMP BRIDE	3	"ETO" MODEL
		COVER, LEAD WIRE GARNITURE, FIL	1	"ETO" MODEL

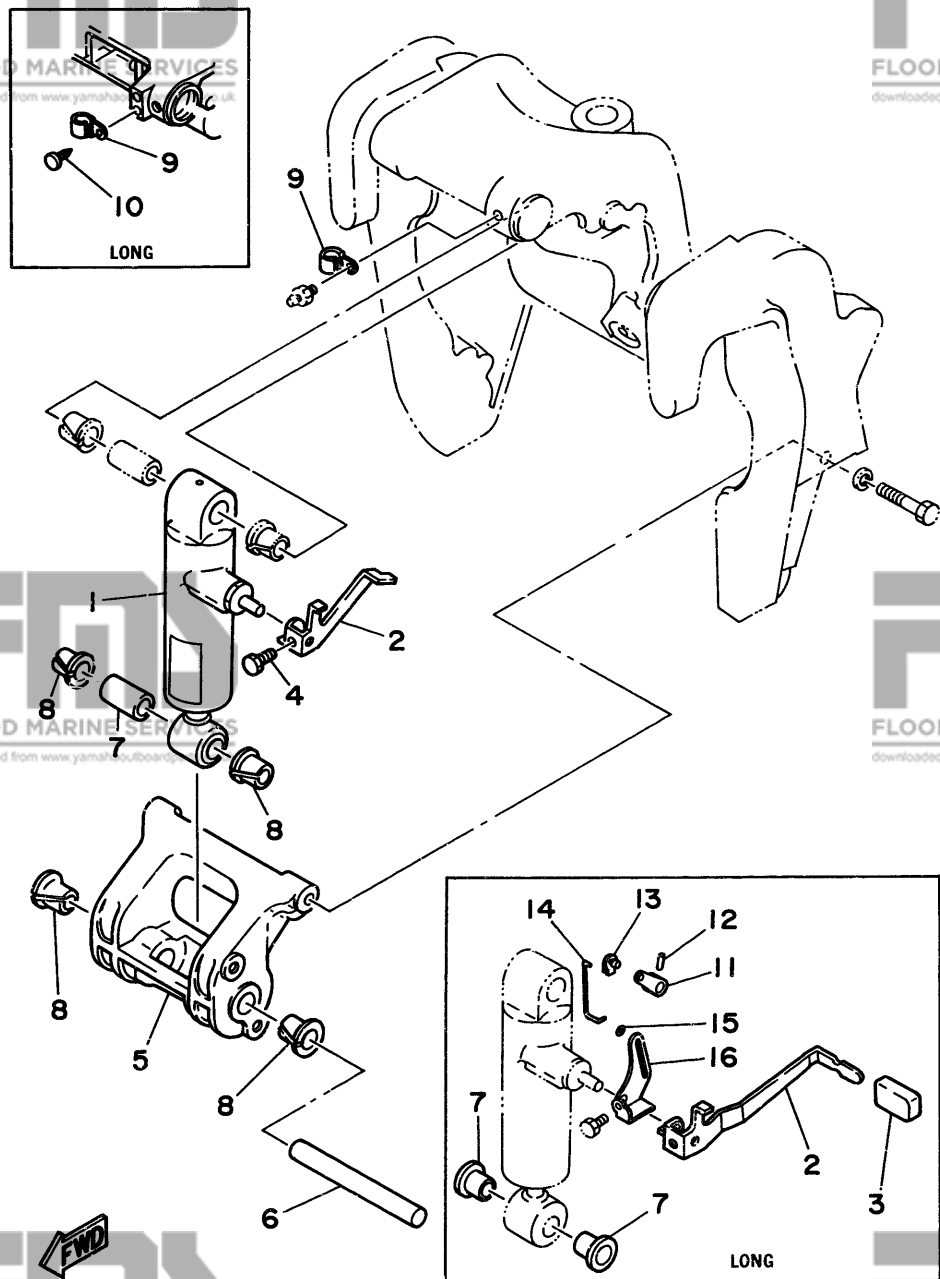


FIG. 12 MANUAL TILT

INCLINER MANUEL

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43170-03-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR SHORT
	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR LONG
2	688-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	UR SHORT
	688-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	UR LONG
3	682-43318-01	COVER CAPUCHON	1	
4	97095-06010	BOLT BOULON	1	
5	697-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR SHORT
	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR LONG
6	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	
7	90386-18M21	BUSH DOUILLE	1	UR SHORT
	90386-18M63	BUSH DOUILLE	2	UR LONG
8	90386-18M35	BUSH DOUILLE	4	
9	90465-08028	CLAMP BRIDE	1	UR SHORT 60F/70B
	90464-11M18	CLAMP BRIDE	1	UR LONG 25B/60F/70B
10	90338-05M03	PLUG PLOT	1	LONG 25B/60F/70B
11	688-43186-00	LEVER LEVIER	1	LONG
12	91690-30020	PIN, SPRING AGRAFFE	1	LONG
13	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	LONG
14	688-43616-00	ROD, TILT LOCK TIGE	1	LONG
15	90202-03M51	WASHER, PLATE RONDELLE, PLATE	1	LONG
16	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH	1	LONG

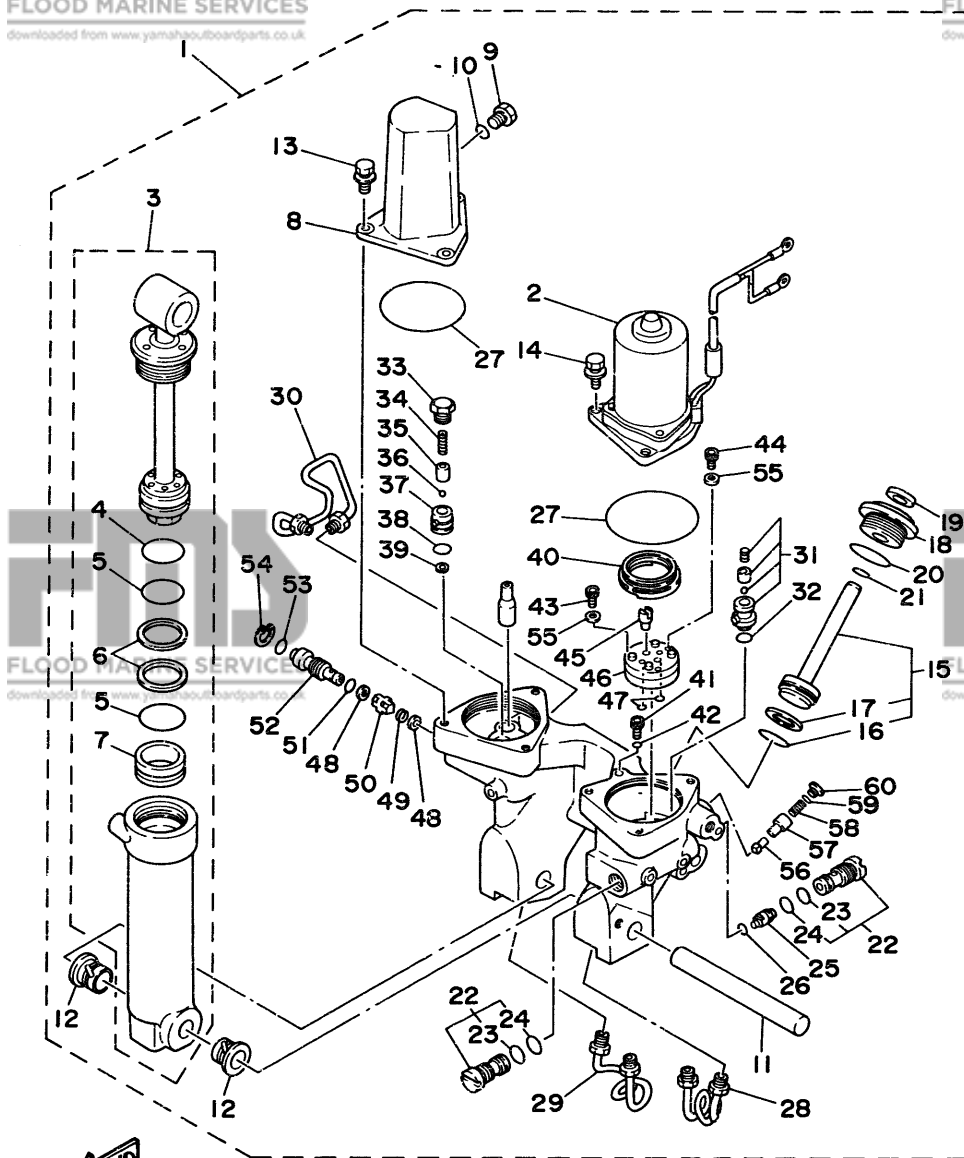


FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-43800-07-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	MOTOR ASSY MOTEUR (ENS.)	1	
3	697-4380E-01	TILT CYLINDER ASSY INCLINAISON CYLINDRE (ENS.)	1	
4	6E5-43861-00	O-RING JOINT TORIQUE	1	
5	6E5-43862-00	O-RING JOINT TORIQUE	2	
6	6E5-43872-00	RING, BACK UP RESSORT	2	
7	6E5-43814-01	PISTON, FREE PISTON	1	
8	6E5-43828-00	BODY, RESERVOIR CORPS	1	
9	6E5-43829-00	PLUG, RESERVOIR BOUCHON	1	
10	6E5-43863-00	O-RING JOINT TORIQUE	1	
11	6E5-43818-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	
12	90386-18M14	BUSH DOUILLE	2	
13	90119-06M42	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
14	90119-06M71	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
15	6E5-43820-03	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	2	
16	6E5-43864-00	O-RING JOINT TORIQUE	1	
17	6E5-43874-01	RING, BACK UP RESSORT	1	
18	6E5-43821-01	SCREW, TRIM CYLINDER END VIS	2	
19	6E5-43822-01	SEAL, TRIM DUST JOINT	2	
20	6E5-43862-00	O-RING JOINT TORIQUE	2	
21	6E5-43865-00	O-RING JOINT TORIQUE	2	
22	6E5-43802-00	VALVE SUB ASSY CLAPET AUXILIAIRE (ENS.)	2	
23	6E5-43866-00	O-RING JOINT TORIQUE	1	
24	6E5-43867-00	O-RING JOINT TORIQUE	1	
25	6E5-43841-01	PISTON, SHUTTLE PISTON	1	
26	6E5-43868-00	O-RING JOINT TORIQUE	1	
27	6E5-43869-00	O-RING JOINT TORIQUE	2	
28	6E5-43833-01	PIPE TUYAU	1	

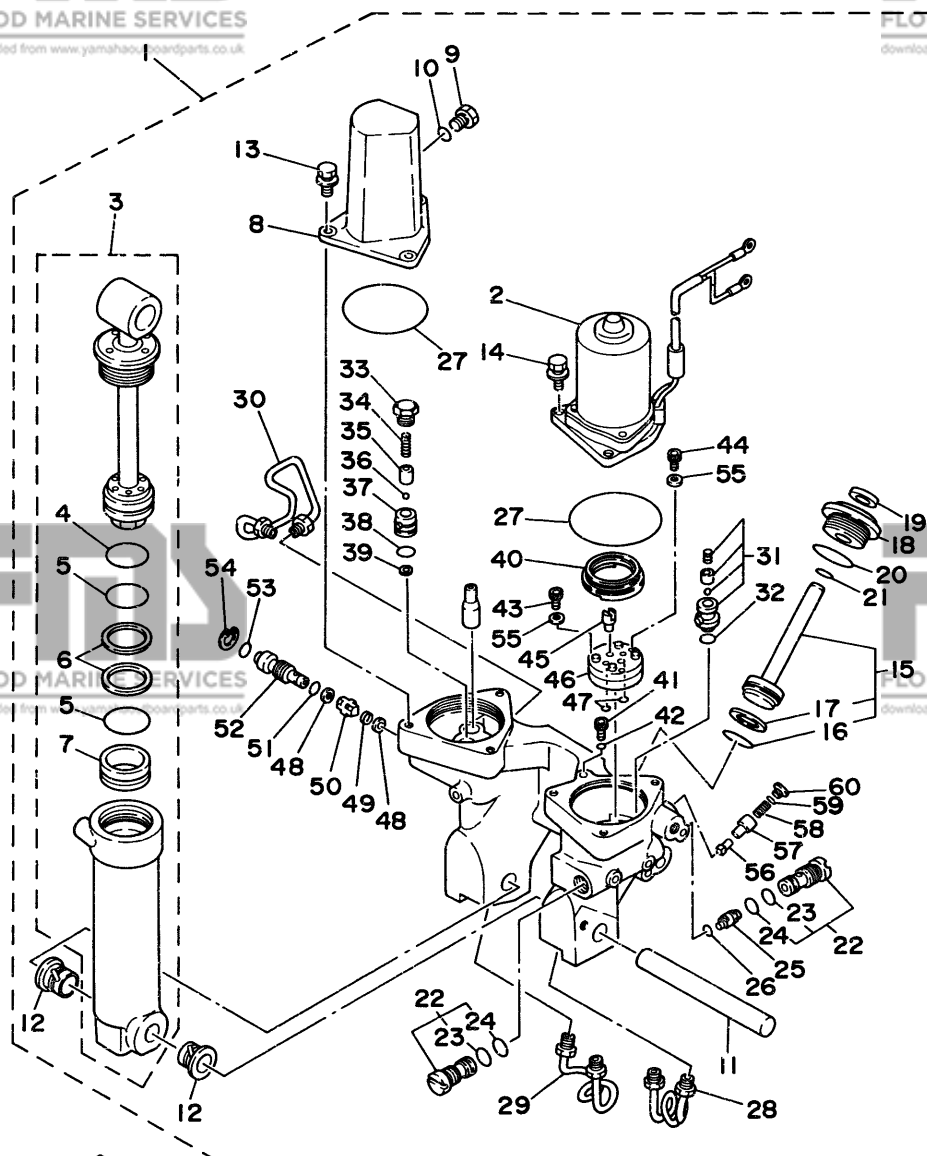
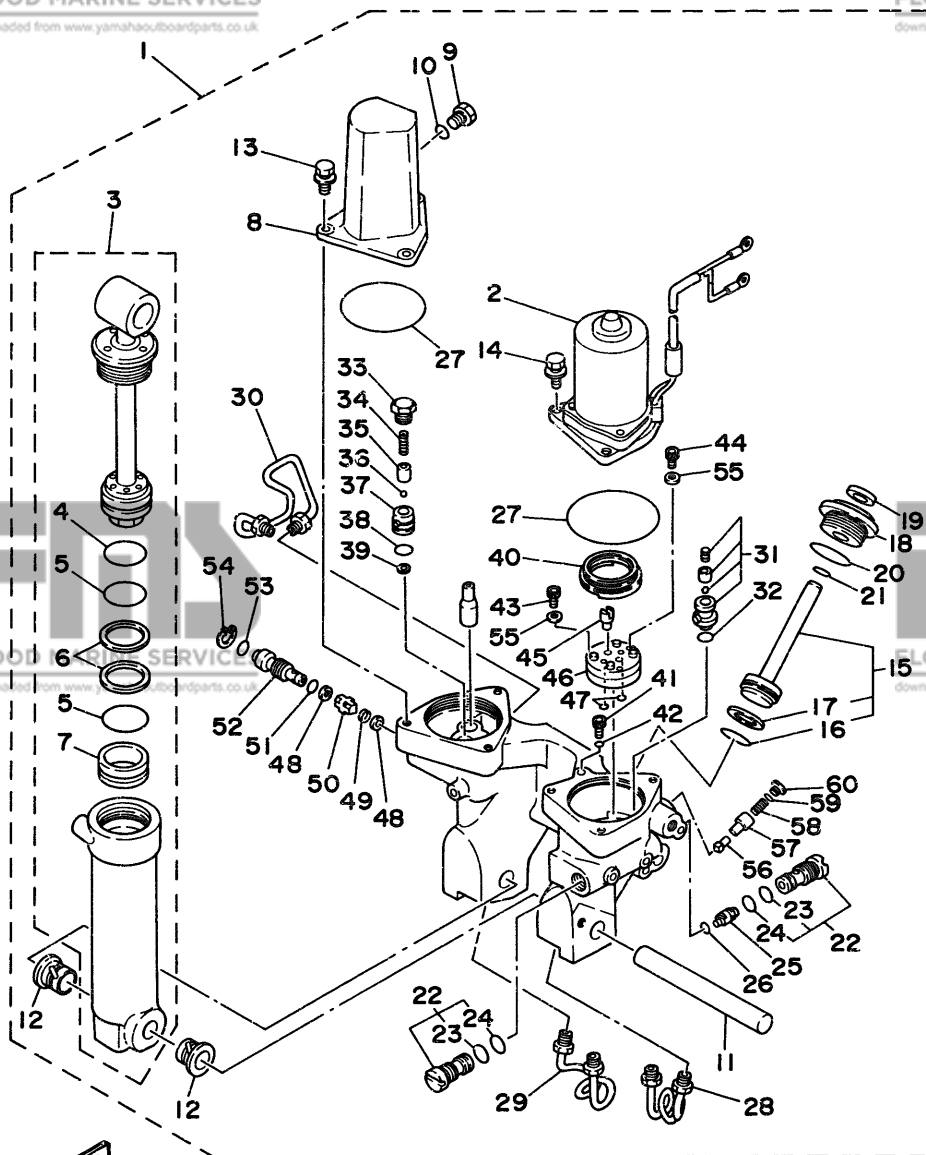


FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43834-01	.PIPE	1	
		.TUYAU		
30	6E5-43835-01	.PIPE	1	
		.TUYAU		
31	6G5-43808-02	.SEAT VALVE COMP. 1	1	
		.SIEGE VALVE COMP. 1		
32	6E5-43883-00	.O-RING	1	
		.JOINT TORIQUE		
33	6E5-43843-00	.SCREW, VALVE LOCK	1	
		.VIS		
34	6H3-43855-00	.SPRING, UP RELIEF	1	
		.RESSORT		
35	6E5-43859-00	.PIN, VALVE SUPPORT	1	
		.GOUPILE		
36	6E5-43877-01	.BALL	1	
		.BILLE		
37	6E5-43895-00	.SEAT, RELIEF VALVE	1	
		.SIEGE		
38	6E5-43896-00	.O-RING	1	
		.JOINT TORIQUE		
39	6E5-43816-10	.FILTER 1	1	
		.FILTRE 1		
40	6E5-43817-10	.FILTER 2	1	
		.FILTRE 2		
41	90109-06M21	.BOLT	1	
		.BOULON		
42	6E5-43897-00	.O-RING	1	
		.JOINT TORIQUE		
43	6E5-43878-01	.BOLT, SOCKET	2	
		.BOULON		
44	6E5-43888-01	.BOLT, SOCKET	1	
		.BOULON		
45	6E5-43831-00	.CONNECTOR, SHAFT	1	
		.RACCORD		
46	6E5-43830-00	.GEAR PUMP ASSY	1	
		.POMPE A PIGNON (ENS.)		
47	93210-07M78	.O-RING	2	
		.JOINT TORIQUE		
48	6E5-43847-00	.SEAT, MANUAL VALVE	2	
		.SIEGE		
49	6E5-43854-01	.SPRING, MANUAL RELEASE	1	
		.RESSORT		
50	6E5-4382A-00	.ADAPTOR 1	1	
		.ADAPTEUR 1		
51	93210-10M74	.O-RING	1	
		.JOINT TORIQUE		
52	6E5-43845-01	.SCREW, MANUAL RELEASE	1	
		.VIS		
53	93210-18M75	.O-RING	1	
		.JOINT TORIQUE		
54	6E5-43875-00	.RING, SNAP	1	
		.RESSORT		
55	90201-05M00	.WASHER, PLATE	3	
		.RONDELLE, PLATE		
56	6E5-4381A-00	.SHAFT	1	
		.AXE		

FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6E5-43849-01	.PIN, VALVE SUPPORT .GOUPILLE	1	
58	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
59	93210-06M77	.O-RING .JOINT TORIQUE	1	
60	6E5-43842-00	.SCREW, VALVE SEAT .VIS	1	



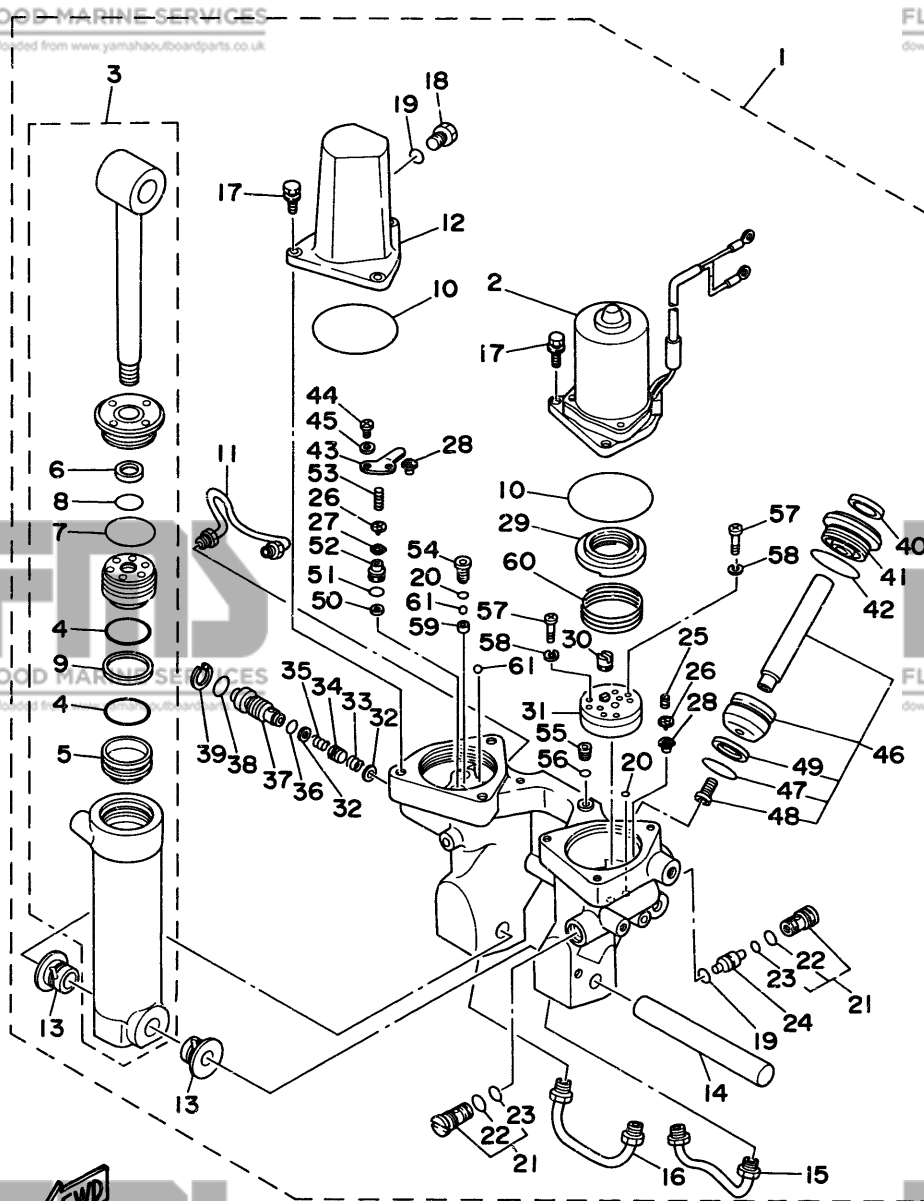


FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43800-13-4D	POWER TRIM & TILT ASSY	1	UR
	62F-43800-00-4D	PUISSANCE PARER ET INCLINER (ENS.)	1	UR 50G
2	6H1-43880-02	MOTOR ASSY	1	
3	6H1-43840-11	POWER TILT ASSY	1	
4	6H1-43861-10	PUISSANCE INCLINER (ENS.)	1	
5	6H1-43814-11	..O-RING	2	
6	6H1-43872-10	..JOINT TORIQUE	1	
7	6H1-43861-00	..PISTON, FREE	1	
8	93210-18397	..PISTON	1	
9	6H1-43871-10	..RING, BACK UP	1	
10	93210-65752	..RESSORT	1	
11	6H1-43835-10	..O-RING	1	
12	6H1-43828-10	..JOINT TORIQUE	1	
13	90386-18M14	..O-RING	2	
14	6E5-43818-00	..JOINT TORIQUE	1	
15	6H1-43833-10	..PIPE	1	
16	6H1-43834-00	..TUYAU	1	
17	97595-06420	..BODY, RESERVOIR	1	
18	6H1-43829-00	..CORPS	1	
19	93210-09350	..BUSH	2	
20	93210-06519	..DOUILLE	1	
21	6T4-43802-00	..PIN, LOWER SHOCK MOUNT	1	
22	6H1-43866-00	..AXE, INFERIEUR AMORTISSEUR	1	
23	6H1-43867-00	..PIPE	1	
24	6H1-43841-10	..TUYAU	1	
25	6H1-43856-10	..BOLT, WITH WASHER	6	
26	6H1-43844-10	..VIS HEXAGONAL	1	
27	6H1-4384G-11	..PLUG, RESERVOIR	1	
		..BOUCHON	1	
		..O-RING	2	
		..JOINT TORIQUE	3	
		..O-RING	2	
		..JOINT TORIQUE	1	
		..VALVE SUB ASSY	2	
		..CLAPET AUXILIAIRE (ENS.)	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		..PISTON, SHUTTLE	1	
		..PISTON	1	
		..SPRING, DOWN RELIEF	1	
		..RESSORT	2	
		..PIN, VALVE SUPPORT	1	
		..GOUPILLE	1	
		..SEAL, RELIEF VALVE	1	
		..JOINT	1	

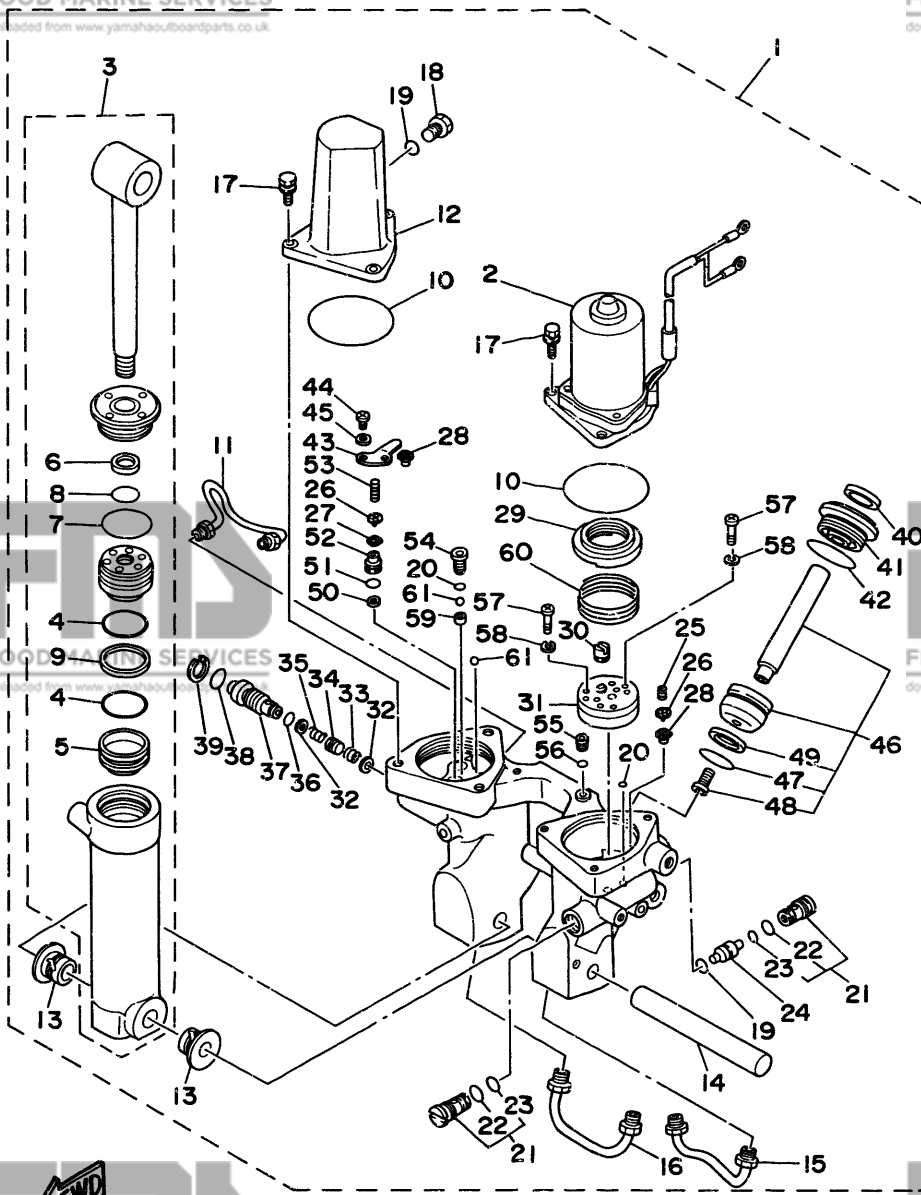
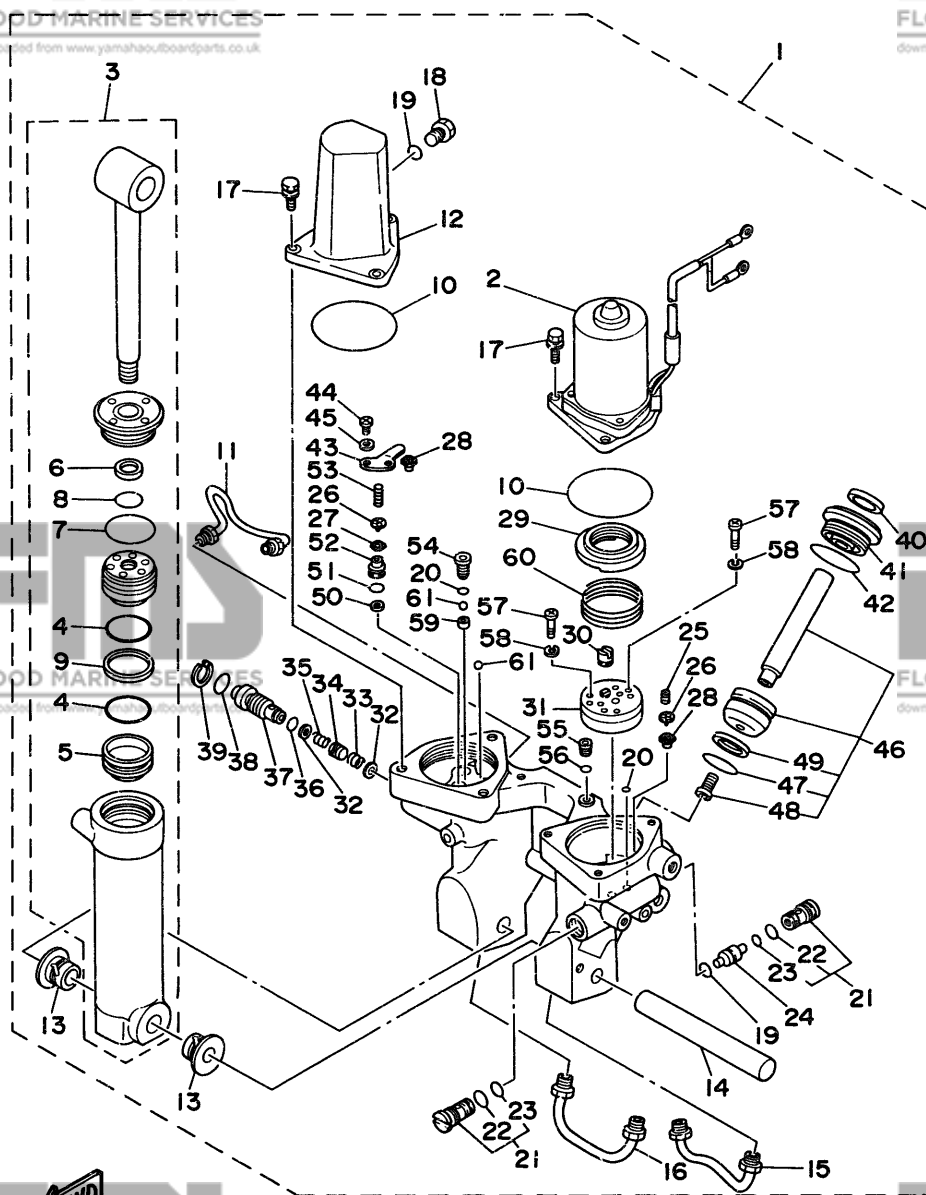


FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	61A-4384F-00	.SEAL, MAIN VALVE .JOINT	2	
29	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
30	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
31	6H1-43830-11	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
32	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
33	6H1-43899-00	.SPRING, MANUAL RELEASE .RESSORT	1	
34	6H1-4382A-10	.ADAPTOR 1 .ADAPTEUR 1	1	
35	6H1-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	
36	93210-10M74	.O-RING	1	
37	6H1-43845-01	.JOINT TORIQUE .SCREW, MANUAL RELEASE .VIS	1	
38	93210-18M75	.O-RING	1	
39	6H1-43875-00	.JOINT TORIQUE .RING, SNAP .RESSORT	1	
40	6H1-43822-10	.SEAL, TRIM DUST .JOINT	2	
41	6H1-43821-11	.SCREW, TRIM CYLINDER END .VIS	2	
42	6H1-43861-10	.O-RING	2	
43	6H1-4384E-20	.JOINT TORIQUE .SPRING, TRIM .RESSORT	1	
44	98580-05010	.SCREW, PAN HEAD .VIS	2	
45	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	2	
46	6H1-43820-11	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	
47	6H1-43864-00	.O-RING	1	
48	91316-08016	.JOINT TORIQUE .BOLT .BOULON	1	
49	6H1-43874-00	.RING, BACK UP .RESSORT	1	
50	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
51	6H1-43896-00	.O-RING	1	
52	6H1-43895-11	.JOINT TORIQUE .SEAT, RELIEF VALVE .SIEGE	1	
53	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	UR
54	62F-43855-00	.SPRING, UP RELIEF .RESSORT	1	UR 50G
54	6H1-43843-11	.SCREW, VALVE LOCK .VIS	1	

FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
55	6H1-4388E-11	.PLUG, TAPER SCREW .BOUCHON	1	
56	6H1-43868-00	.O-RING	1	
57	98511-04025	.JOINT TORIQUE .SCREW, PAN HEAD	4	
58	92901-04100	.VIS .WASHER, SPRING	4	
59	6H1-4387J-00	.RONDELLE, GROWER .WASHER, SPECIAL 2	1	
60	6H1-4385H-00	.RONDELLE .SPRING, SEAL	1	
61	93505-32038	.RESSORT .BALL .BILLE ROULEMENT	2	



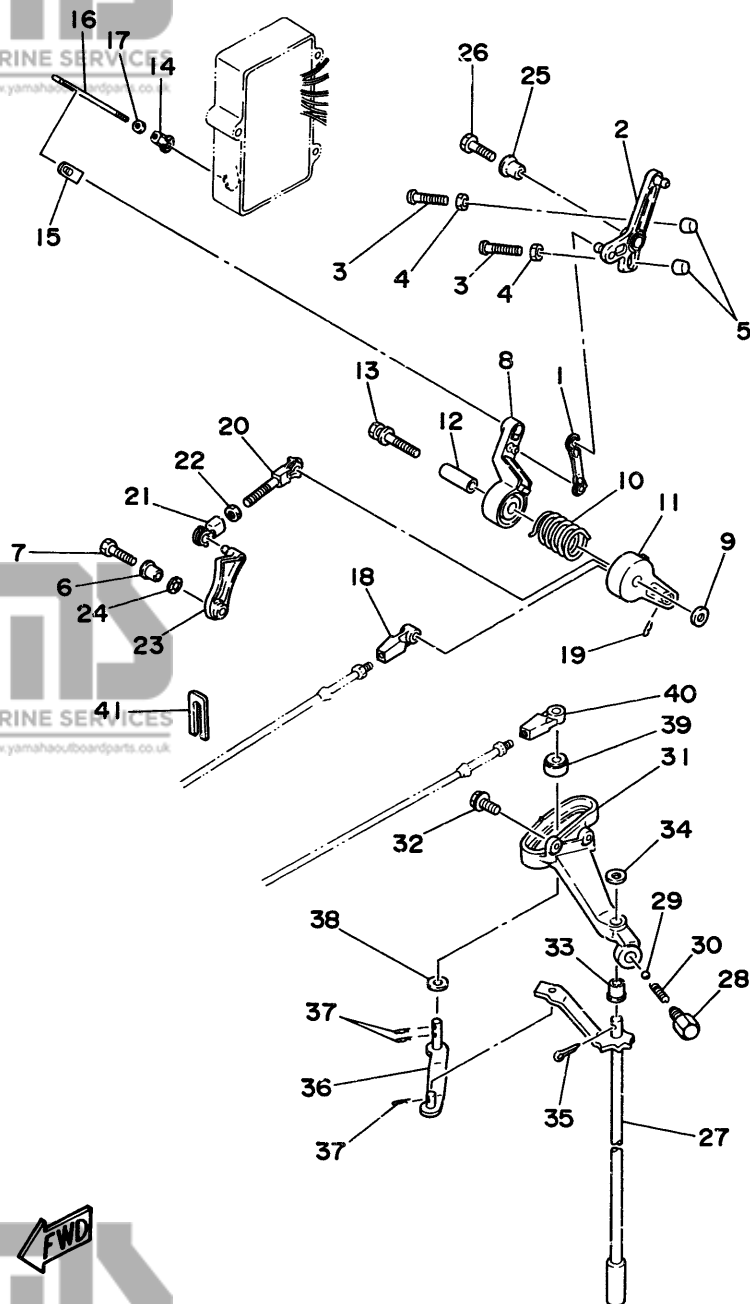


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-41238-51	JOINT, LINK RACCORD	1	
2	6H3-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
3	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
4	95380-06600	NUT NUT	2	
5	688-44194-00	ECROU CAP	2	
6	90387-06M60	CAPUCHON COLLAR	1	
7	97095-06025	BOLT BOULON	1	
8	6H3-41632-10	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
9	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
10	90508-29M19	SPRING, TORSION RESSORT, TORSION	1	
11	6H3-41633-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
12	90387-06M59	COLLAR COLLERETTE	1	
13	90119-06M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
14	6H1-41237-00	JOINT, LINK RACCORD	1	
15	6F5-41237-00	JOINT, LINK RACCORD	1	
16	6H3-41636-00-94	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	
17	95380-05600	NUT NUT	1	
18	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
19	90468-18008	CLIP JONC	1	
20	682-41237-50	JOINT, LINK RACCORD	1	
21	6H1-41237-00	JOINT, LINK RACCORD	1	
22	95380-05600	NUT NUT	1	
23	6H3-41213-01	CAM, ACCEL. CAME, ACCELERATION	1	
24	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
25	90387-06M60	COLLAR COLLERETTE	1	
26	97095-06025	BOLT BOULON	1	
27	6H3-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
	6H3-44120-11	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG

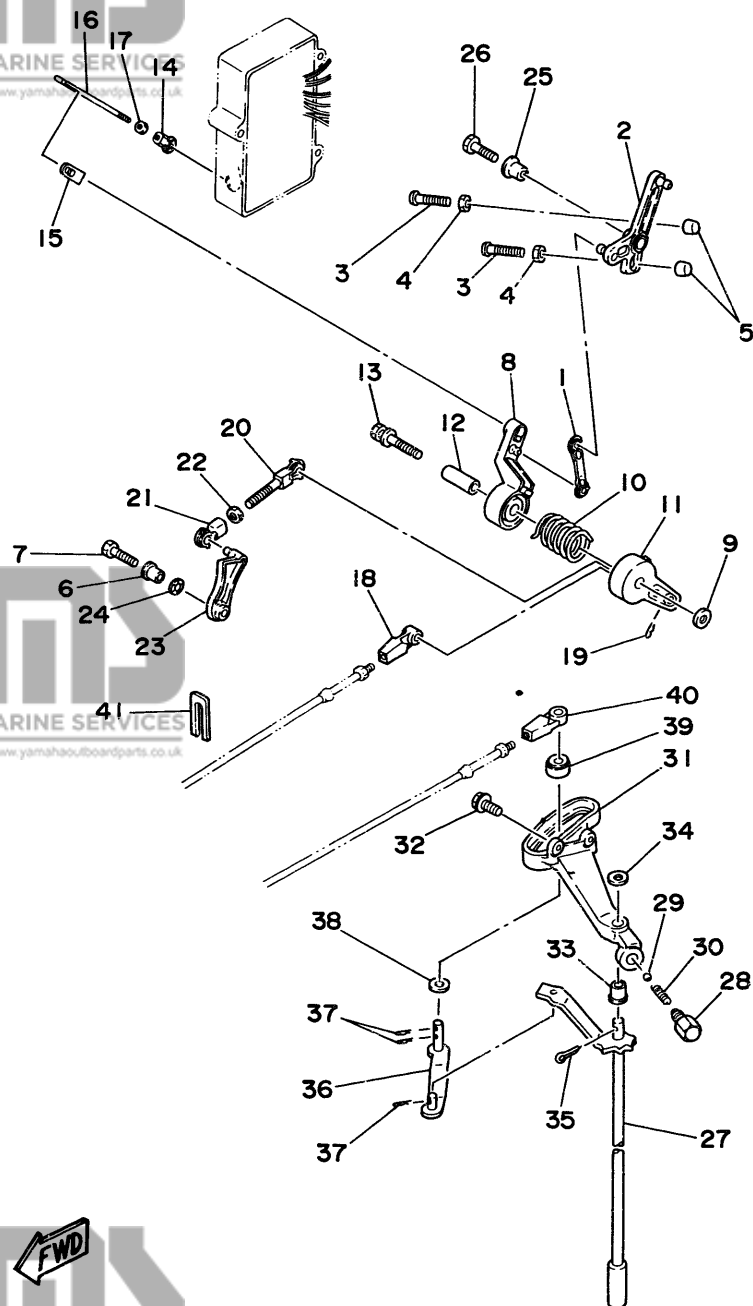


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	648-42715-00	BUSHING COUSSINET	1	
29	93501-04M02	BALL BILLE	1	
30	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
31	6H3-44117-00-94	BRACKET SUPPORT	1	UR
	6J2-44117-01-94	BRACKET SUPPORT	1	UR 50G
32	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
33	90386-07M58	BUSH DOUILLE	1	
34	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
35	91490-20015	PIN, COTTER GOUPILLE	1	
36	6H3-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
37	90468-18008	CLIP JONC	3	
38	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
39	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
40	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
41	6H3-48538-00	CLAMP, CABLE 1 COLLIER	1	

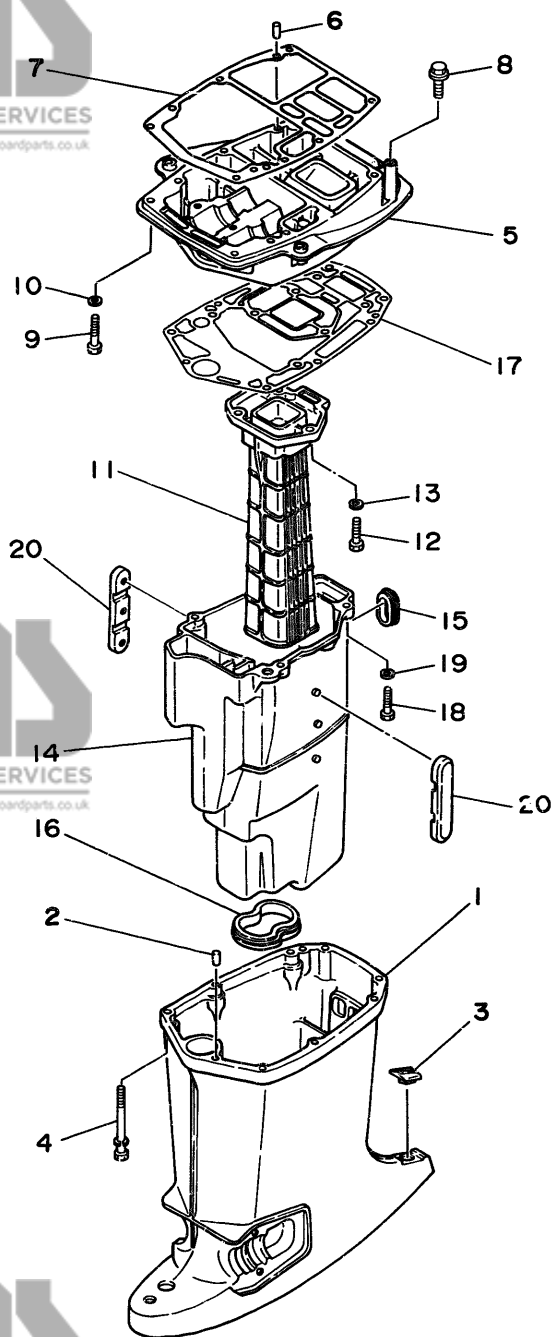


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45111-00-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6H3-45111-10-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	6H3-45155-00	CAP CAPUCHON	1	
4	90119-08M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
5	6H3-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
6	93606-12019	PIN, DOWEL GOUPILLE	2	
7	6H3-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
9	97090-08035	BOLT BOULON	2	
10	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
11	6H3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 25B/70B
	6H2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 50G/60F
12	97395-08030	BOLT BOULON	3	
13	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
14	6H3-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
	6H3-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
15	6H3-45127-00	SEAL JOINT	1	
16	6H3-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
17	6H3-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
18	97395-08030	BOLT BOULON	4	
19	92990-08100	WASHER, SPRING RONDELLE, GROWER	4	
20	6H3-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR SHORT
	6H3-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR LONG

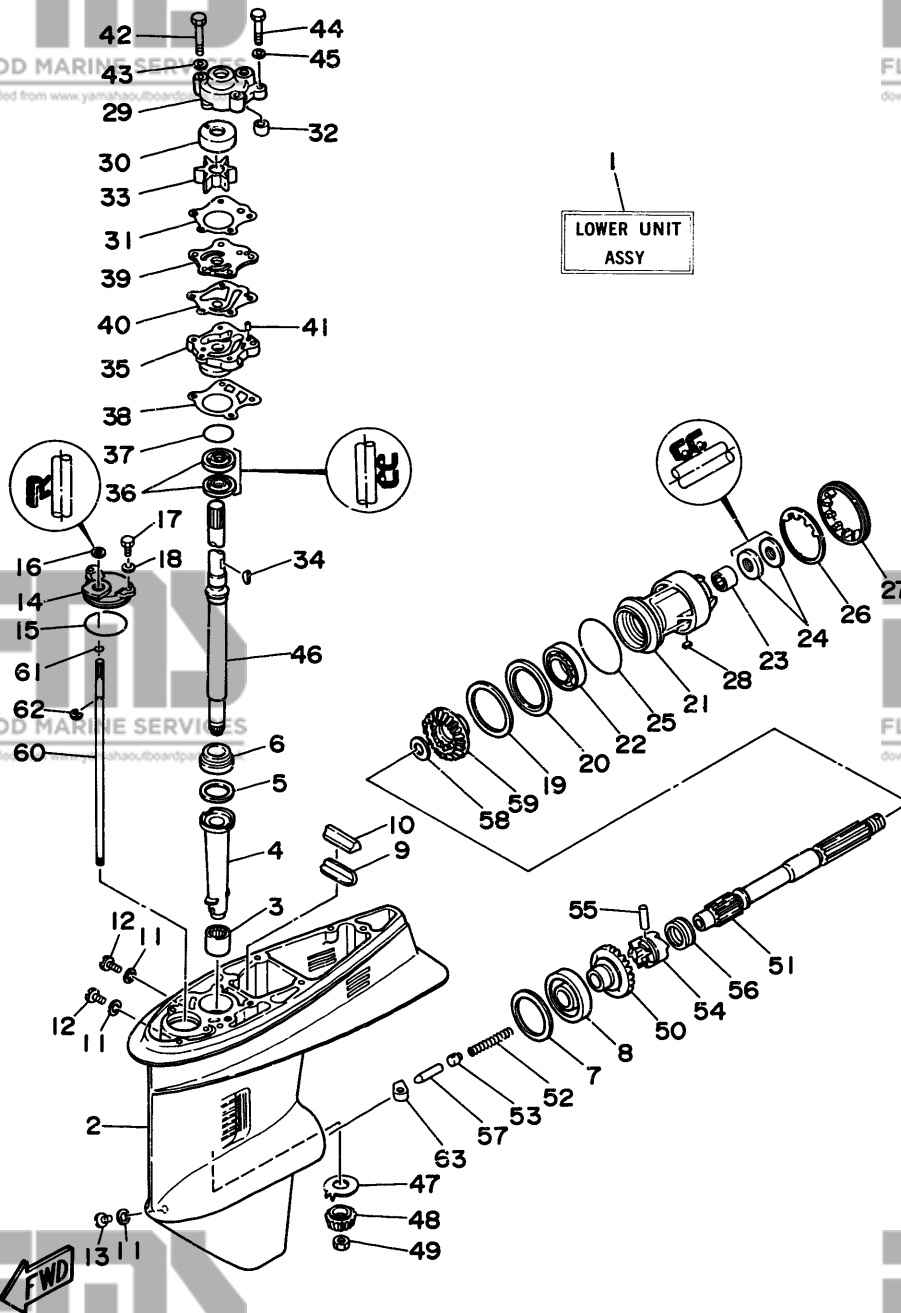


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62F-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR SHORT
	62F-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR LONG
2	697-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-322V2	BEARING, CYLINDRICAL ROULEMENT	1	
4	698-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-00003	BEARING ROULEMENT	1	
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
10	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
11	90430-08020	GASKET JOINT	3	
12	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
13	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
14	663-45321-00	PLATE PLAQUETTE	1	

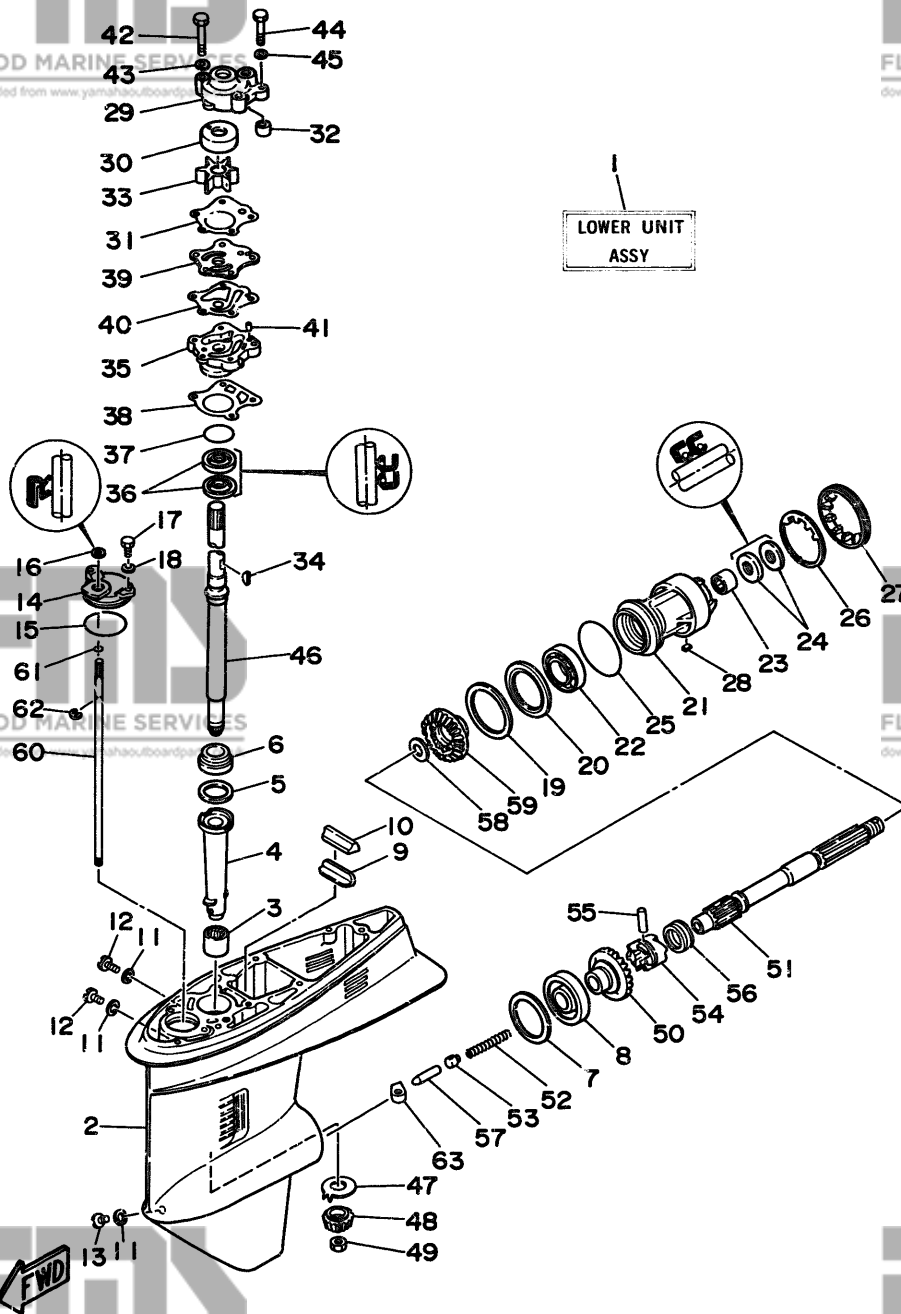


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	93210-49046	O-RING	1	
16	93106-09014	JOINT TORIQUE	1	
17	97095-06016	OIL SEAL	1	
18	92990-06600	JOINT SPY	2	
19	663-45577-01-10	BOLT	2	
	663-45577-01-12	BOULON	2	
	663-45577-01-15	WASHER, PLATE	1 UR	
	663-45577-01-18	RONDELLE, PLATE	1 UR	
	663-45577-01-30	SHIM (T:0.10MM)	1 UR	
	663-45577-01-40	CALE (T:0.10MM)	1 UR	
	663-45577-01-50	SHIM (T:0.12MM)	1 UR	
	663-45577-01-50	CALE (T:0.12MM)	1 UR	
	663-45577-01-50	SHIM (T:0.15MM)	1 UR	
	663-45577-01-50	CALE (T:0.15MM)	1 UR	
	663-45577-01-50	SHIM (T:0.18MM)	1 UR	
	663-45577-01-50	CALE (T:0.18MM)	1 UR	
	663-45577-01-50	SHIM (T:0.30MM)	1 UR	
	663-45577-01-50	CALE (T:0.30MM)	1 UR	
	663-45577-01-50	SHIM (T:0.40MM)	1 UR	
	663-45577-01-50	CALE (T:0.40MM)	1 UR	
	663-45577-01-50	SHIM (T:0.50MM)	1 UR	
	663-45577-01-50	CALE (T:0.50MM)	1 UR	
20	663-45576-00	WASHER, THRUST	1	
21	663-45331-00-94	RONDELLE DE CALAGE	1	
22	93306-00702	HOUSING, BEARING	1	
23	93317-22204	FLASQUE, ROULEMENT	1	
24	93101-22067	BEARING	1	
25	93210-66M98	ROULEMENT	2	
26	90214-48M03	BEARING, CYLINDRICAL	1	
27	697-45384-00	PIECE	1	
28	90282-04010	OIL SEAL	1	
29	663-44311-02	JOINT SPY	1	
30	663-44322-00	O-RING	1	
31	663-44315-A0	JOINT TORIQUE	1	
32	663-44366-00	WASHER, CLAW	1	
33	6H3-44352-00	RONDELLE, A GRIFFES	1	
34	90280-03M03	NUT	1	
35	663-44341-00-94	ECROU	1	
36	93101-23070	KEY, STRAIGHT	1	
		CLAVETTE, DROITE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		INSERT, CARTRIDGE	1	
		CUVETTE	1	
		GASKET, WATER PUMP	1	
		JOINT, POMPE A EAU	1	
		DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU	1	
		IMPELLER	1	
		TURBINE	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		OIL SEAL	2	
		JOINT SPY	2	

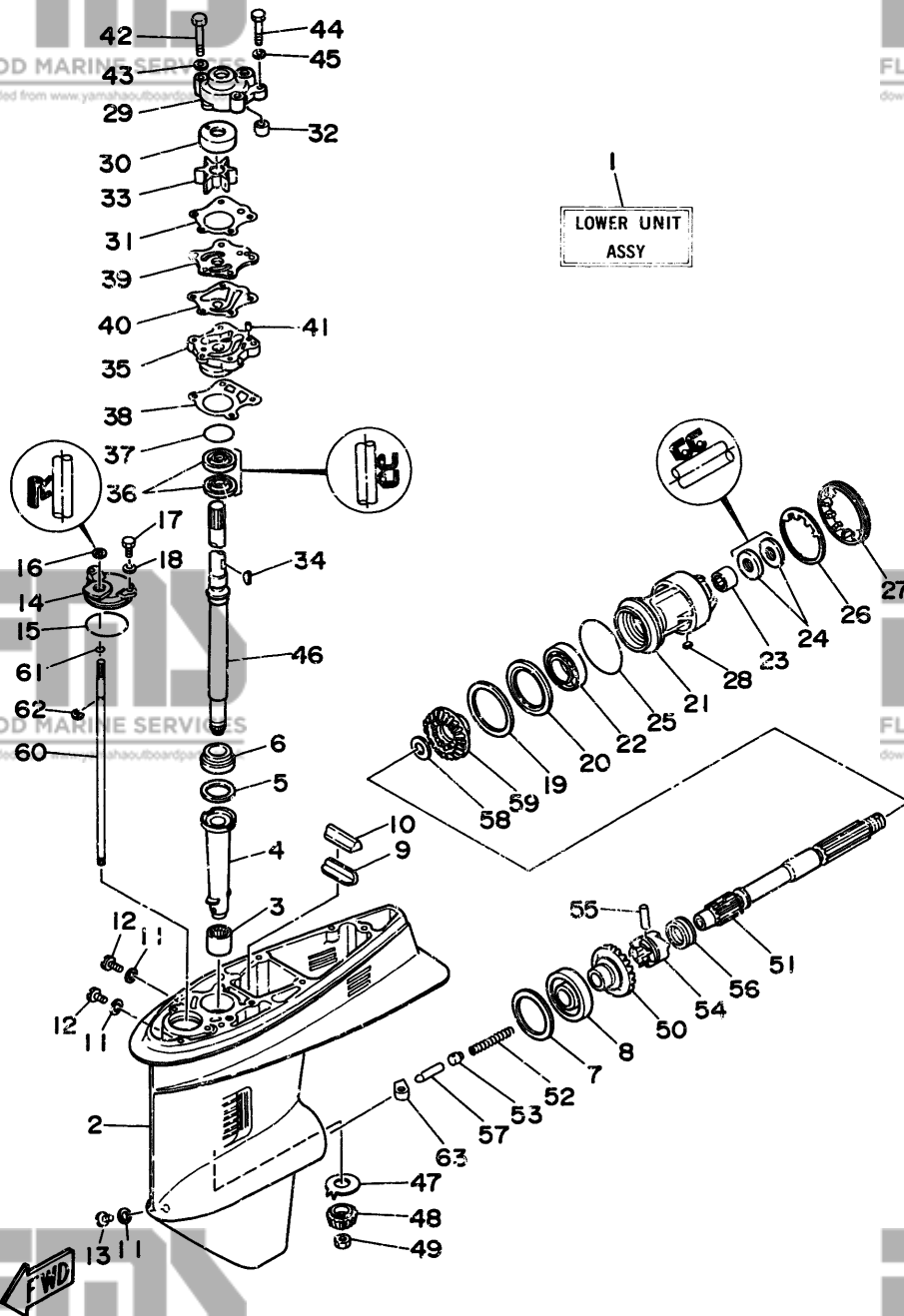


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
37	93210-41042	O-RING	1	
38	663-44316-A0	JOINT TORIQUE	1	
39	663-44323-00	GASKET, WATER PUMP	1	
40	663-44324-A0	JOINT, POMPE A EAU	1	
41	93604-08062	OUTER PLATE, CARTRIDGE	1	
42	97395-08055	PLAQUE EXTERIEURE	1	
43	92995-08600	GASKET, CARTRIDGE	1	
44	97395-08045	JOINT	1	
45	92995-08600	PIN, DOWEL	2	
46	6J2-45501-00	CLAVETTE	2	
47	663-45552-00	BOLT	2	
48	675-45551-00	BOULON	2	
49	90170-12138	WASHER	2	
50	675-45560-00	RONDELLE	2	
51	697-45611-00	BOLT	2	
52	90501-16233	BOULON	2	
53	663-45634-00	WASHER	2	
54	663-45631-01	RONDELLE	2	
55	90250-06023	DRIVE SHAFT COMP.	1	UR
56	663-45633-00	ARBRE MOTEUR COMP.	1	UR
57	688-45635-00	DRIVE SHAFT COMP.	1	
58	90201-22429	ARBRE MOTEUR COMP.	1	
59	675-45571-01	BEARING, PLAIN	1	
60	6K5-44144-00	COUSSINET, PLAT	1	
61	93210-07540	PINION	1	
62	99001-08600	PIGNON D'ATTAQUE	1	
63	663-44151-00	NUT	1	
		ECROU	1	
		GEAR	1	
		PIGNON	1	
		SHAFT, PROPELLER	1	
		ARBRE, HELICE	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		SLIDE, SHIFT	1	
		CONTRE-POUSSOIR	1	
		CLUTCH, DOG	1	
		CRABOT	1	
		PIN, STRAIGHT	1	
		GOUPILLE, DROITE	1	
		RING, CROSS PIN	1	
		JONC, GOUPILLE CRABOT	1	
		PLUNGER, SHIFT	1	
		POUSSOIR D'EMBRAYAGE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		GEAR	1	
		PIGNON	1	
		ROD, SHIFT	1	
		TIGE D'EMBRAYAGE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		CIRCLIP	1	
		CIRCLIP	1	
		CAM, SHIFT	1	
		CAME, INVERSION	1	

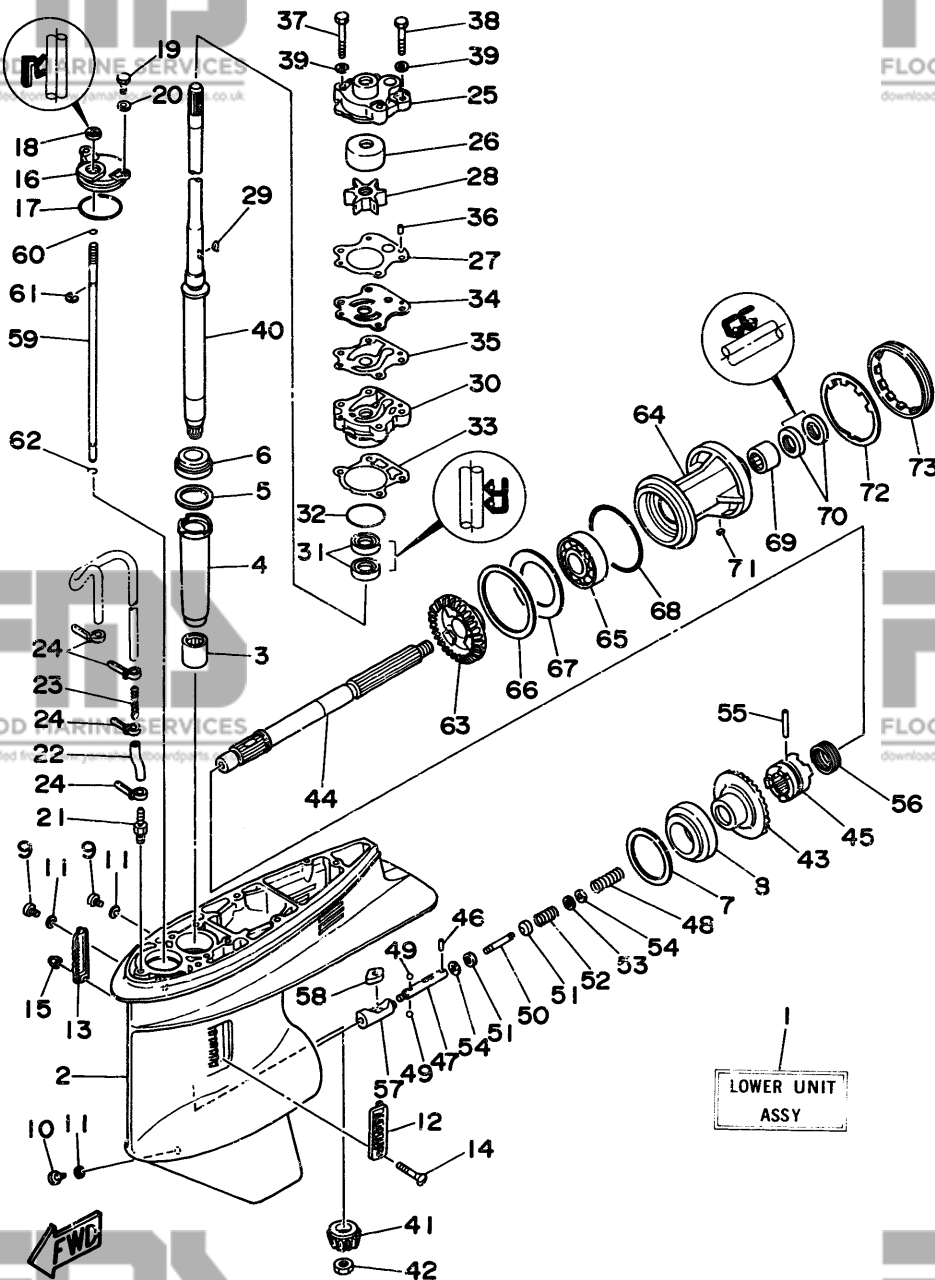


FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR SHORT
	6H3-45300-13-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR LONG
2	6H1-45301-02-4D	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000U5	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	3	
12	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	98680-05545	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	

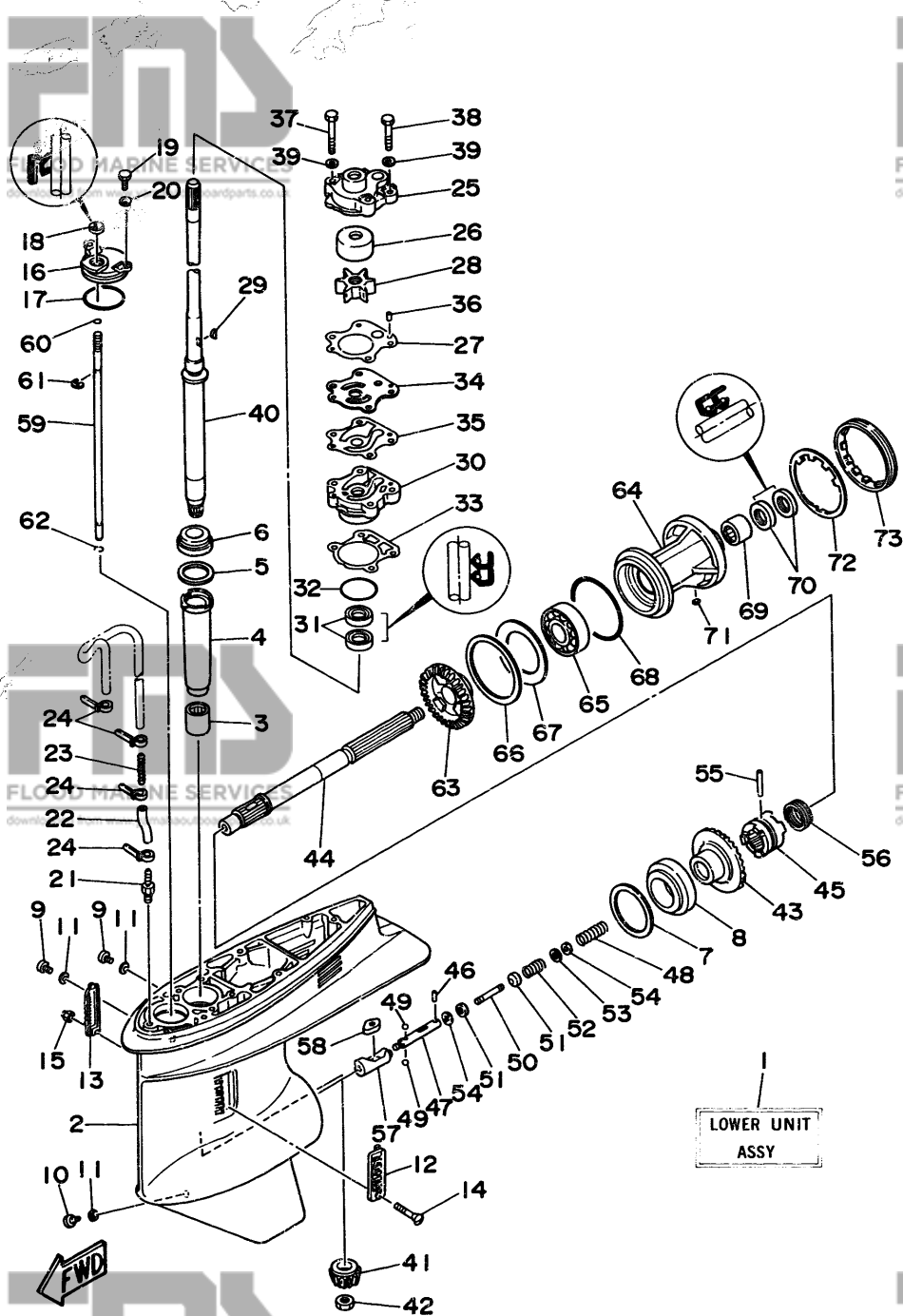


FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)

FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
16	688-45321-00	PLATE PLAQUETTE	1	
17	93210-49046	O-RING JOINT TORIQUE	1	
18	93106-09014	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	2	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
21	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
22	90445-07ME8	HOSE DURITE	1	UR SHORT
	90445-07ME9	HOSE DURITE	1	UR LONG
23	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
24	90465-11M10	CLAMP BRIDE	4	
25	6H3-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
26	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
27	6H3-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	6H3-44352-00	IMPELLER TURBINE	1	
29	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
30	6H3-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
31	93101-23070	OIL SEAL JOINT SPY	2	
32	93210-46044	O-RING JOINT TORIQUE	1	
33	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
34	6H3-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
35	6H3-44324-A0	GASKET, CARTRIDGE JOINT	1	
36	93604-10M03	PIN, DOWEL CLAVETTE	2	
37	97395-08055	BOLT BOULON	2	
38	97395-08045	BOLT BOULON	2	
39	90209-08M02	WASHER RONDELLE	4	
40	6H3-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6H3-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG

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6H3-W0001-02	24- 1
6H3-W0001-22	25- 1
62F-W0001-01	24- 1
62F-W0001-20	25- 1
688-W0004-00	3- 2
6H3-W0070-A2	7-17
6H3-W0078-0A	25-26
6H3-W0078-01	25-15
62F-W0078-00	25-15
6H3-W0090-41-4D	1- 1
62F-W0090-10-4D	1- 1
6H2-W0093-10	24-20
62F-W0093-00	24-20
656-W2810-02	6-39
689-W4266-10	7-23
689-W4266-20	7-20
689-W4266-40	7-21
	7-22
6H3-11111-01-94	1-26
62F-11111-00-94	1-26
688-11119-00	1-22
6H3-11181-A0	1-27
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6H3-11191-00-9M	1-28
6H3-11193-A1	1-29
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6H3-11325-00	1-17
6H3-11327-00-94	1-18
6H3-11328-00	1-19
650-11370-00	1- 4
688-11370-00	1- 3
6H3-11400-11	2- 1
6H3-11536-00	2- 6
6H3-11537-01	5-16
6K5-11601-02	2- 9
6K5-11601-12	2- 9
6K5-11601-22	2- 9
6H3-11631-01-96	2- 8
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6H3-11636-01	2- 8
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62F-13200-00	5- 1
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6H3-13610-00	3- 1
6H3-13621-A1	3- 7
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6H3-13624-00-94	3- 8
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6H3-13641-13-94	3- 5
62F-13641-10-94	3- 5
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6H4-14146-00	4- 8
6H4-14147-00	4-10
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663-14159-00	4-17
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676-14186-00	4-18
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62U-14198-A0	3-13
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6H2-14301-0A	4- 1
6H3-14301-0A	4- 1
62F-14301-00	4- 1
62U-14301-00	4- 1
6H2-14302-0A	4- 2
6H3-14302-0A	4- 2
62F-14302-00	4- 2
62U-14302-00	4- 2
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6H2-14578-00	4- 7
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6H3-15100-13-94	1- 2
62F-15100-10-94	1- 2
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6H3-21735-00	7-26
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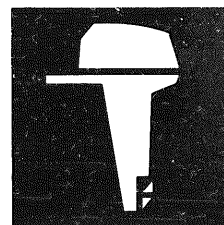
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**PARTS
CATALOGUE
CATALOGUE
DE PIÉCES
DETACHÉES**

25B'94 (62U)
50G'94 (62F)
60F'94 (6H2)
70B'94 (6H3)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 25B'94 (62U)/50C'94(62F)/60F'94(6H2)/70B'94(6H3). When you are ordering replacement parts for the 25E'94(62U)/50G'94(62F)/60F'94(6H2)/70B'94(6H3), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

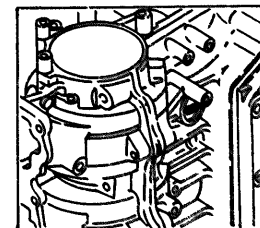
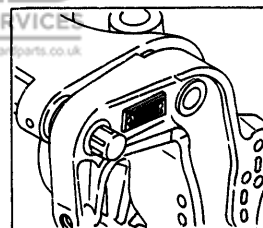
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
25BEO	L : 400101 and following	
25BETO	L : 300101 and following	
50GEO	S : 100153 and following	
	L : 400424 and following	
50GETO	S : 200129 and following	
	L : 500871 and following	
60FEO	S : 100793 and following	
	L : 406295 and following	
60FETO	S : 150657 and following	
	L : 465483 and following	
70BEO	S : 100216 and following	
	L : 401718 and following	
70BETO	S : 150329 and following	
	L : 483416 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLuish GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 25B(62U)/50G(62F)/60F(6H2)/70B(6H3) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR Utiliser la taille (épaisseur) et/ou le nombre demandés.

UN Utiliser autant que vous en avez besoin.

AP Pièces de Rechange

STD Standard

O/S Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE

CARBURATEUR (ENS.)

.GICLEUR de ralenti

.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

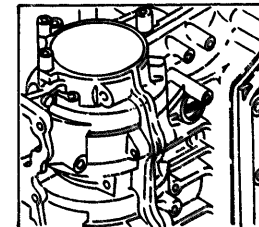
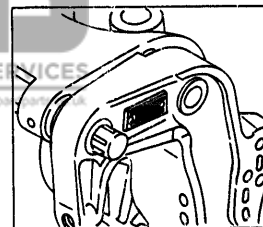
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série		
25BEO	L : 400101 et suivants	
25BETO	L : 300101 et suivants	
50GEO	S : 100153 et suivants	
	L : 400424 et suivants	
50GETO	S : 200129 et suivants	
	L : 500871 et suivants	
60FEO	S : 100793 et suivants	
	L : 406295 et suivants	
60FETO	S : 150657 et suivants	
	L : 465483 et suivants	
70BEO	S : 100216 et suivants	
	L : 401718 et suivants	
70BETO	S : 150329 et suivants	
	L : 483416 et suivants	



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Sheet 1/2 (Fig. 1 to Fig. 18)

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2
FIG. 4	CARBURETOR	B3~B5
FIG. 5	OIL PUMP	B6~C1
FIG. 6	FUEL 1	C2, C3
FIG. 7	TOP COWLING	C4, C5
FIG. 8	BOTTOM COWLING	C6, C7
FIG. 9	BRACKET 1 (SHORT TRANSOM)	D1, D2
FIG. 10	BRACKET 1 (LONG TRANSOM)	D3, D4
FIG. 11	BRACKET 2	D5, D6
FIG. 12	MANUAL TILT	D7
FIG. 13	POWER TRIM & TILT ASSY 1 (SHORT)	E1~E3
FIG. 14	POWER TRIM & TILT ASSY 2 (LONG)	E4~E6
FIG. 15	CONTROL	E7, F1
FIG. 16	UPPER CASING	F2
FIG. 17	LOWER CASING. DRIVE 1-1 (50G)	F3~F5
FIG. 18	LOWER CASING. DRIVE 1-2 (25B/60F/70B)	F6, F7
NUMERICAL INDEX		

Sheet 2/2 (Fig. 18 to Fig. 25)

FIG. 18	LOWER CASING. DRIVE 1-2 (25B/60F/70B)	A6, A7
FIG. 19	LOWER CASING. DRIVE 2-1 (50G)	B1, B2
FIG. 20	LOWER CASING. DRIVE 2-2 (25B/60F/70B)	B3, B4
FIG. 21	GENERATOR	B5
FIG. 22	STARTING MOTOR	B6
FIG. 23	ELECTRICAL 1	B7, C1
FIG. 24	REPAIR KIT 1	C2, C3
FIG. 25	REPAIR KIT 2	C4, C5
NUMERICAL INDEX		

TABLE DES MATIERES

Feuille 1/2 (Fig. 1 ~ Fig. 18)

FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2
FIG. 4	CARBURATEUR	B3~B5
FIG. 5	POMPE A HUILE	B6~C1
FIG. 6	CARBURANT 1	C2, C3
FIG. 7	CAPOT SUPERIEUR	C4, C5
FIG. 8	CAPOT INFERIEUR	C6, C7
FIG. 9	SUPPORT 1 (COURTE TRAVERSE)	D1, D2
FIG. 10	SUPPORT 1 (LONG TRAVERSE)	D3, D4
FIG. 11	SUPPORT 2	D5, D6
FIG. 12	INCLINER MANUEL	D7
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE) ...	E1~E3
FIG. 14	PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)	E4~E6
FIG. 15	COMMANDE	E7, F1
FIG. 16	FOURREAU	F2
FIG. 17	BOITIER D'HELICE, TRANSMISSION 1-1 (50G)	F3~F5
FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)	F6, F7
	INDEX NUMERIQUE	

Feuille 2/2 (Fig. 18 ~ Fig. 25)

FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)	A6, A7
FIG. 19	BOITIER D'HELICE, TRANSMISSION 2-1 (50G)	B1, B2
FIG. 20	BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)	B3, B4
FIG. 21	GENERATRICE	B5
FIG. 22	DEMARREUR ELECTRIQUE	B6
FIG. 23	PARTIE ELECTRIQUE 1	B7, C1
FIG. 24	KITS DE REPARATION 1	C2, C3
FIG. 25	KITS DE REPARATION 2	C4, C5
	INDEX NUMERIQUE	

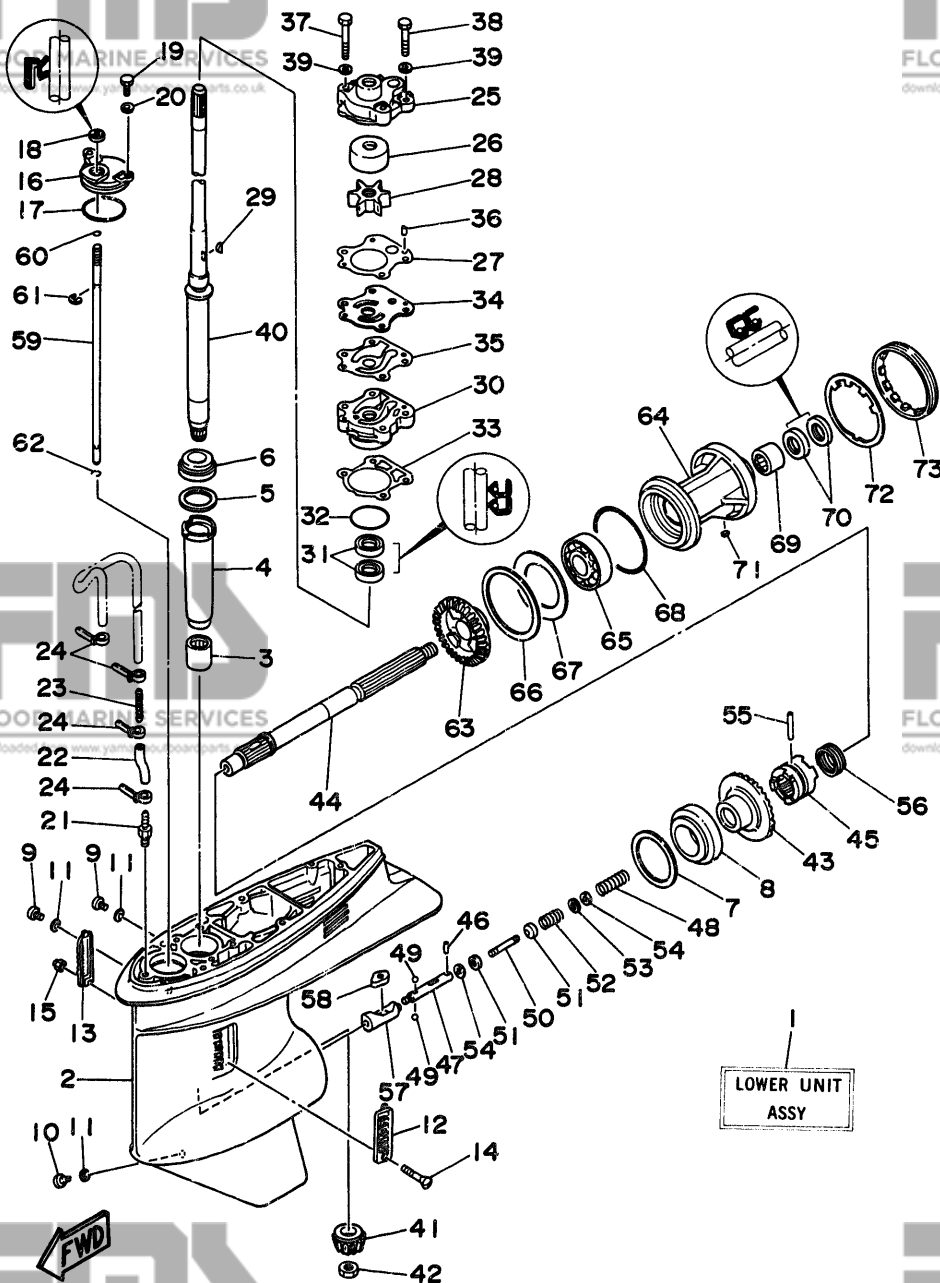


FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
41	6K5-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1	
42	90170-16M01	NUT ECROU	1	
43	6K5-45560-00	GEAR (28T) PIGNON (28D)	1	
44	6H1-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
45	6H1-45631-01	CLUTCH, DOG CRABOT	1	
46	93603-12M11	PIN, DOWEL CLAVETTE	1	
47	6H1-45634-02	SLIDE, SHIFT CONTRE-POUSOIR	1	
48	90501-16M65	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	93503-16010	BALL BILLE	2	
50	6H1-45668-00	SHAFT, FREE AXE	1	
51	6H1-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	2	
52	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
53	90201-03313	WASHER, PLATE RONDELLE, PLATE	1	
54	90183-02M03	NUT, SPRING ECROU, RESSORT	2	
55	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	
56	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
57	6H1-45641-01	SHIFTER EMBRAYAGE	1	
58	6H1-44151-00	CAM, SHIFT CAME, INVERSION	1	
59	6H1-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
60	93210-07540	O-RING JOINT TORIQUE	1	
61	99001-08600	CIRCLIP CIRCLIP	1	
62	93450-07M00	CIRCLIP CIRCLIP	1	
63	6H3-45571-00	GEAR PIGNON	1	
64	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
65	93306-207U0	BEARING ROULEMENT	1	
66	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	

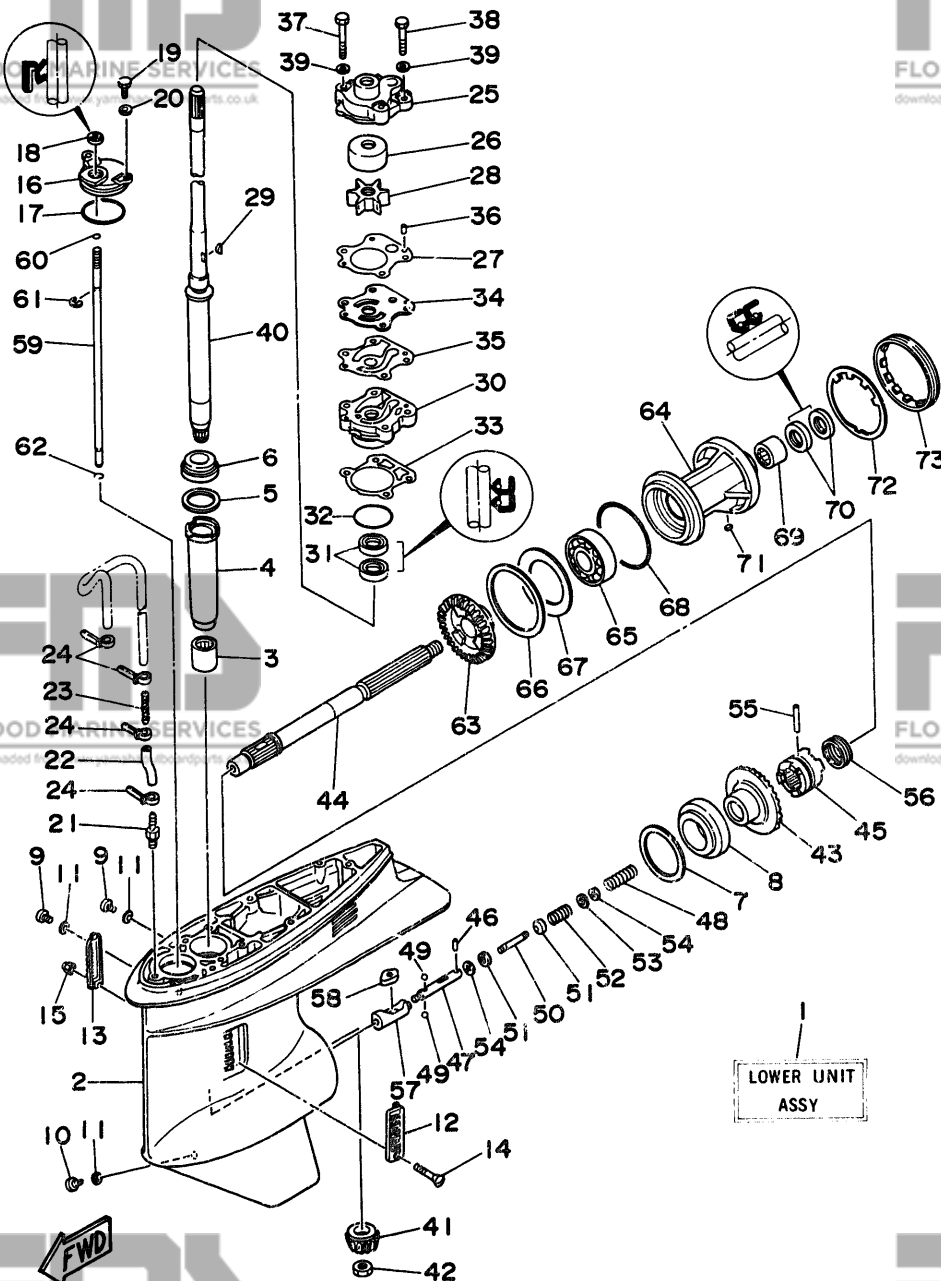


FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)

FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
66	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
67	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
68	93210-85M97	O-RING JOINT TORIQUE	1	
69	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
70	93101-25M03	OIL SEAL JOINT SPY	2	
71	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
72	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	
73	688-45384-00	NUT ECROU	1	

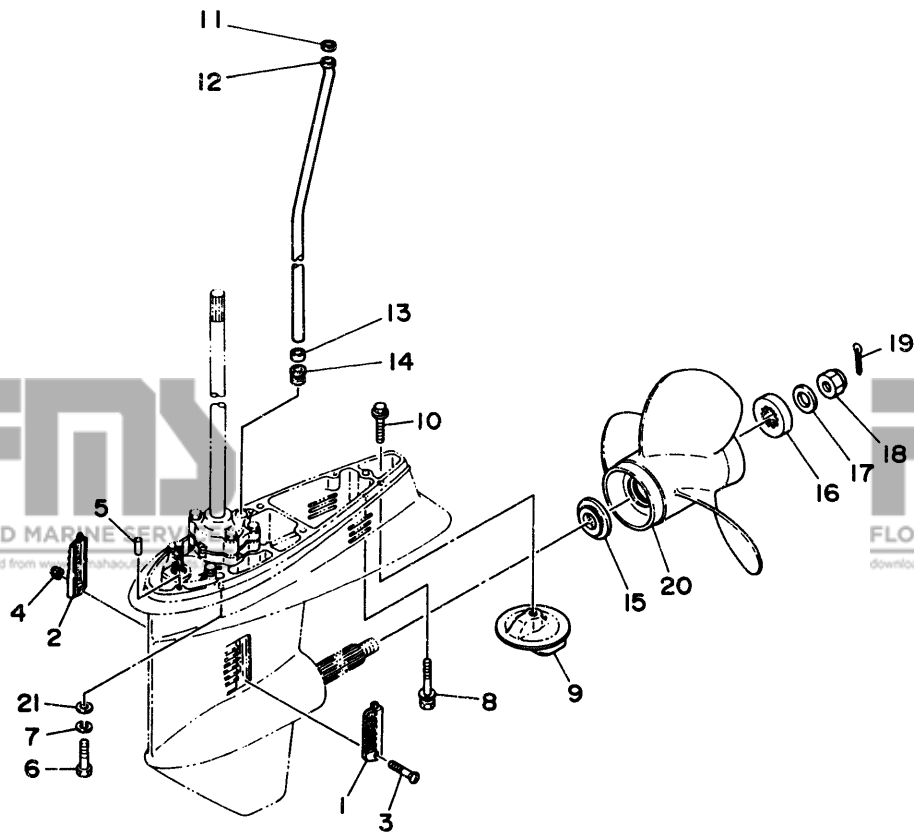


FIG. 19 LOWER CASING. DRIVE 2-1 (50G)
FIG. 19 DOITIER D'HELICE, TRANSMISSION 2-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
2	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
3	98680-05540	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
4	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	97395-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
9	679-45371-00	TAB-TRIM ANODE DERIVE	1	
10	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	6H3-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
13	90430-12072	GASKET JOINT	1	
14	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
15	663-45987-02	SPACER ENTRETOISE	1	
16	670-45997-02	SPACER ENTRETOISE	1	
17	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
18	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
19	91490-40030	PIN, COTTER GOUPILLE	1	
20	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	UR
	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	UR
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	UR
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1	UR
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	UR
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	UR

FIG. 19 LOWER CASING. DRIVE 2-1 (50G)
FIG. 19 DOITIER D'HELICE, TRANSMISSION 2-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	
21	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	

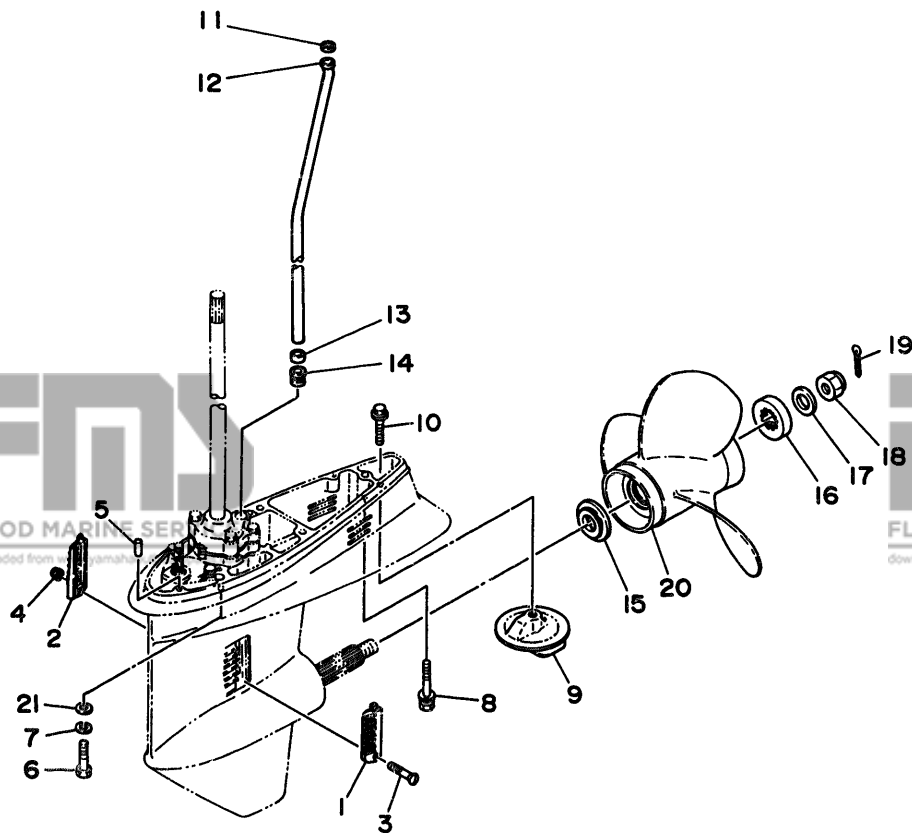


FIG. 20 LOWER CASING. DRIVE 2-2 (25B/60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45371-02	TAB-TRIM ANODE DERIVE	1	
4	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	93606-12019	PIN, DOWEL GOUILLE	2	
6	97395-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
9	90110-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	6H3-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	90430-12072	GASKET JOINT	1	
13	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	90445-07MF1	HOSE DURITE	1	
16	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
17	688-45987-01	SPACER ENTRETOISE	1	
18	688-45997-01	SPACER ENTRETOISE	1	
19	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	
20	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
21	91490-40030	PIN, COTTER GOUILLE	1	
22	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	UR

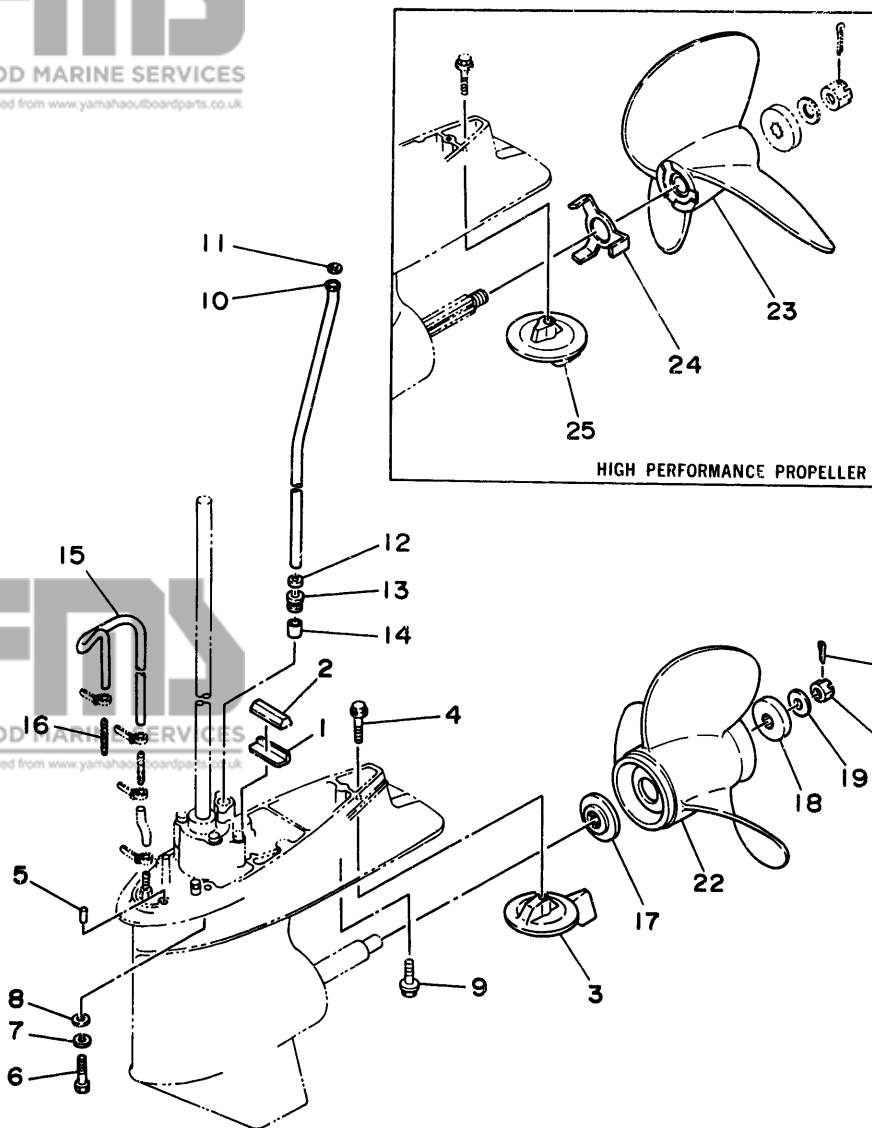
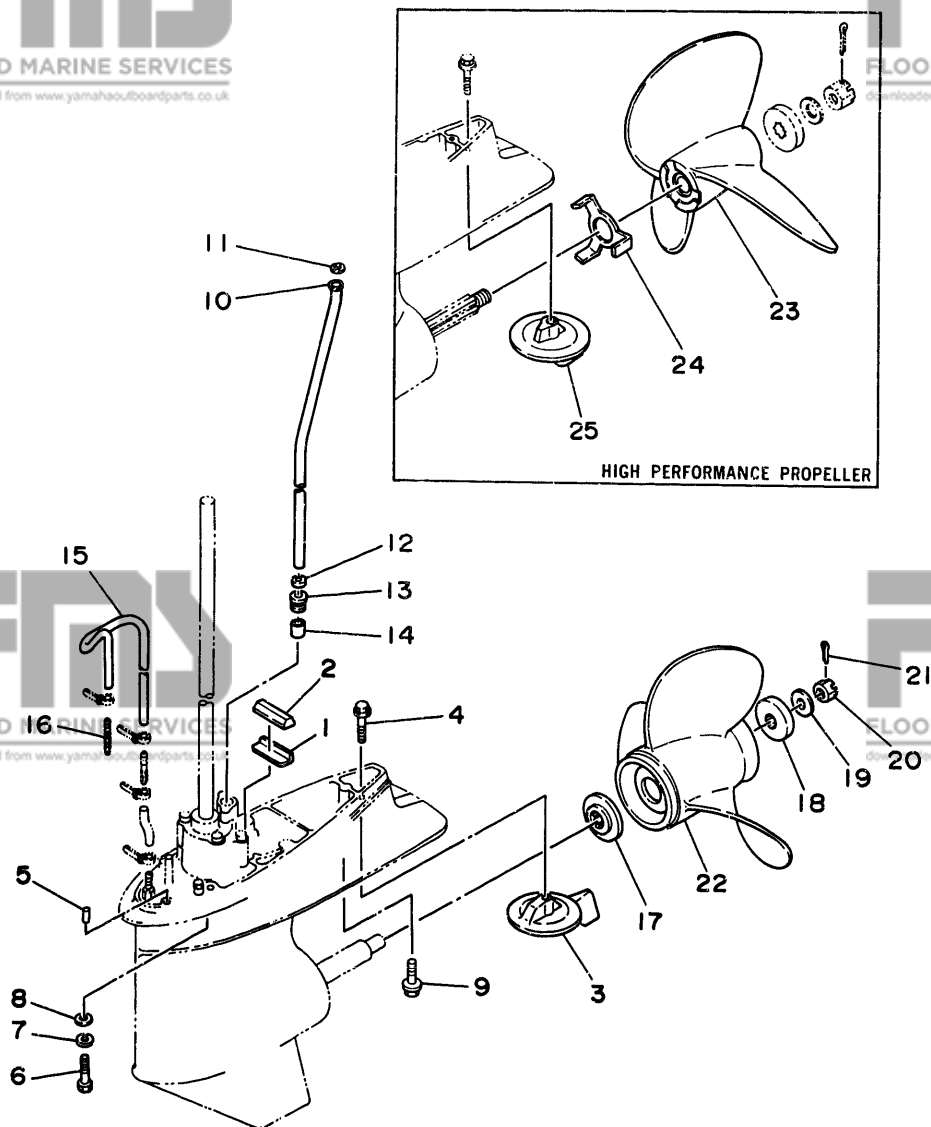


FIG. 20 LOWER CASING. DRIVE 2-2 (25B/60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	STAINLESS STEEL PROPELLER ACTIER INOXYDABLE HELICE			
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
	688-45930-01-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
	HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR			
23	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
24	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	
25	6E5-45371-10	TAB-TRIM ANODE D'ERIVE	1	



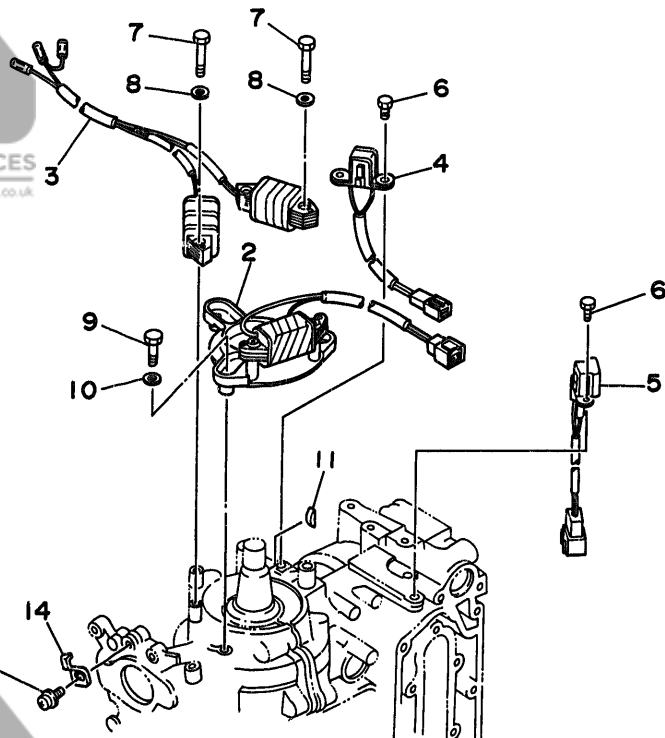
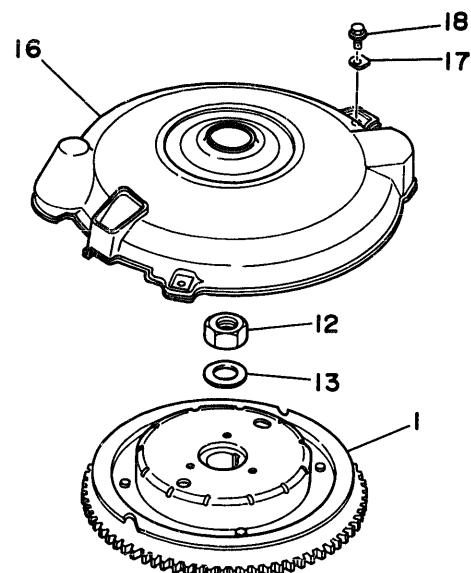


FIG. 21 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H2-85550-00	ROTOR ASSY	1	
2	6H2-85520-01	ROTOR CPLT	1	
3	6H2-85533-00	COIL, CHARGE	1	
4	6H2-85580-01	BOBINE, CHARGE	1	
5	6H2-85895-01	COIL, LIGHTING	1	
6	97395-05012	BOBINE, ECLAIRAGE	1	
7	97095-06035	COIL, PULSER	1	
8	92990-06600	BOBINE, PULSEUR	1	
9	97095-06025	CRANK POSITION SENDER	1	
10	92990-06600	SONDE, REGLAGE DE VILEBREQUIN	1	
11	90280-05049	BOLT	4	
12	90170-20137	BOULON	4	
13	90201-21M18	BOULON	4	
14	6E5-81332-00	WASHER, PLATE	4	
15	97985-06210	RONDELLE, PLATE	3	
16	6H3-81337-01	BOLT	3	
17	90209-06M04	BOULON	3	
18	97885-06016	WASHER, PLATE	3	
		RONDELLE, PLATE	3	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT	1	
		WASHER	3	
		RONDELLE	3	
		SCREW, PAN HEAD	3	
		VIS, TETE TRONCONIQUE	3	

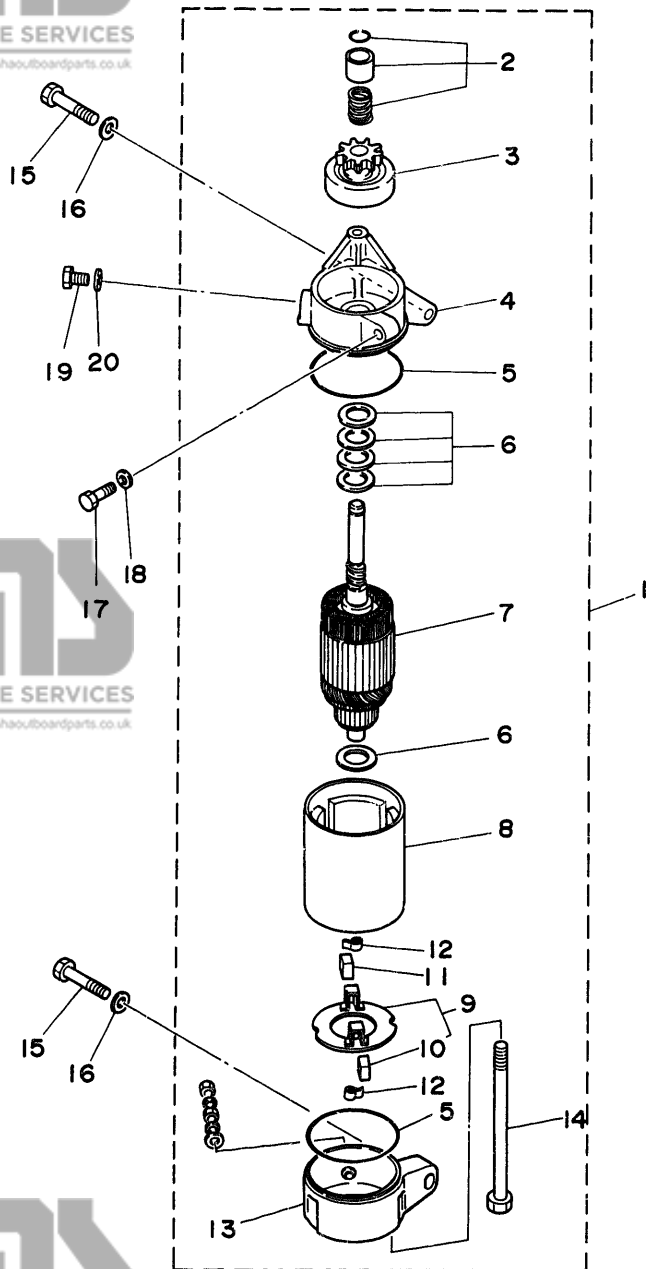


FIG. 22 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	6H3-81807-10	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6H3-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
7	689-81850-12	.ARMATURE ASSY .INDUIT	1	
8	6H3-81810-10	.STATOR ASSY .STATOR COMPLET	1	
9	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
10	689-81812-11	..BRUSH 2 ..CHARBON	1	
11	689-81811-11	.BRUSH 1 .CHARBON	1	
12	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
13	6H3-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
14	689-81826-10	.BOLT .BOULON	2	
15	97313-08035	BOLT BOULON	2	
16	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
17	97095-06025	BOLT BOULON	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	97313-08016	BOLT BOULON	1	
20	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

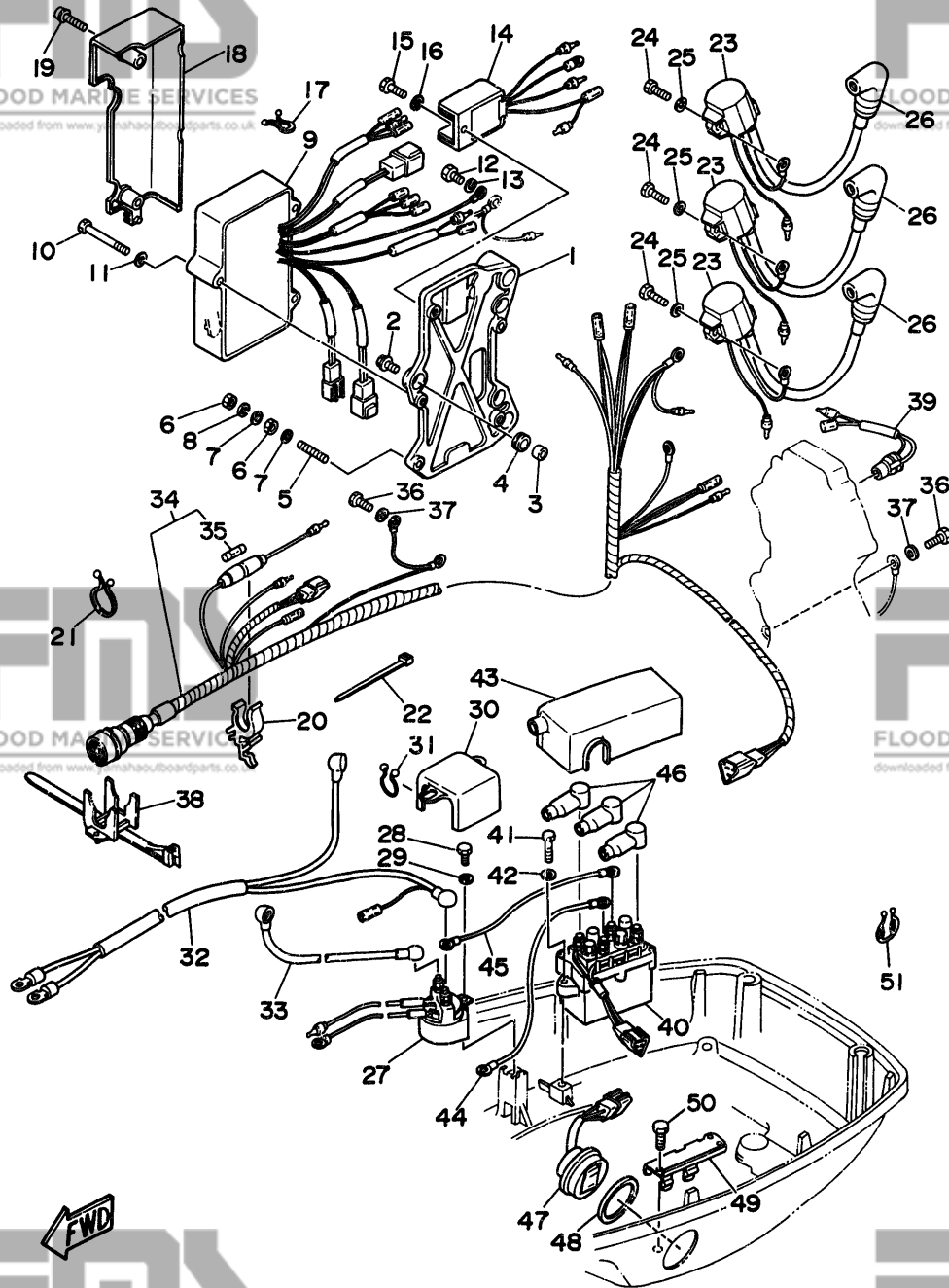


FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-85542-11-94	BRACKET SUPPORT	1	
2	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	
3	90387-06M43	COLLAR COLLERETTE	3	
4	90480-13M54	GROMMET RONDELLE CAOUTCHOUC	3	
5	90116-06M07	BOLT, STUD GOUJON	1	
6	95380-06700	NUT ECROU	2	
7	92990-06200	WASHER, PLAIN RONDELLE, PLATE	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
9	6H2-85540-03	C.D.I. UNIT ASSY BLOC C.D.I.	1	
10	97395-06050	BOLT BOULON	3	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
12	97013-06012	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	6H2-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	90464-05M16	CLAMP BRIDE	1	
18	6H3-81916-10	COVER, TERMINAL COUVERCLE, BORNE	1	
19	90159-06M01	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
20	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
21	90464-23M22	CLAMP BRIDE	1	
22	90465-13M11	CLAMP BRIDE	1	
23	6H2-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
24	97095-06020	BOLT BOULON	3	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
26	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
27	688-81950-10	RELAY ASSY RELAIS COMPLET	1	
28	97095-06016	BOLT BOULON	1	

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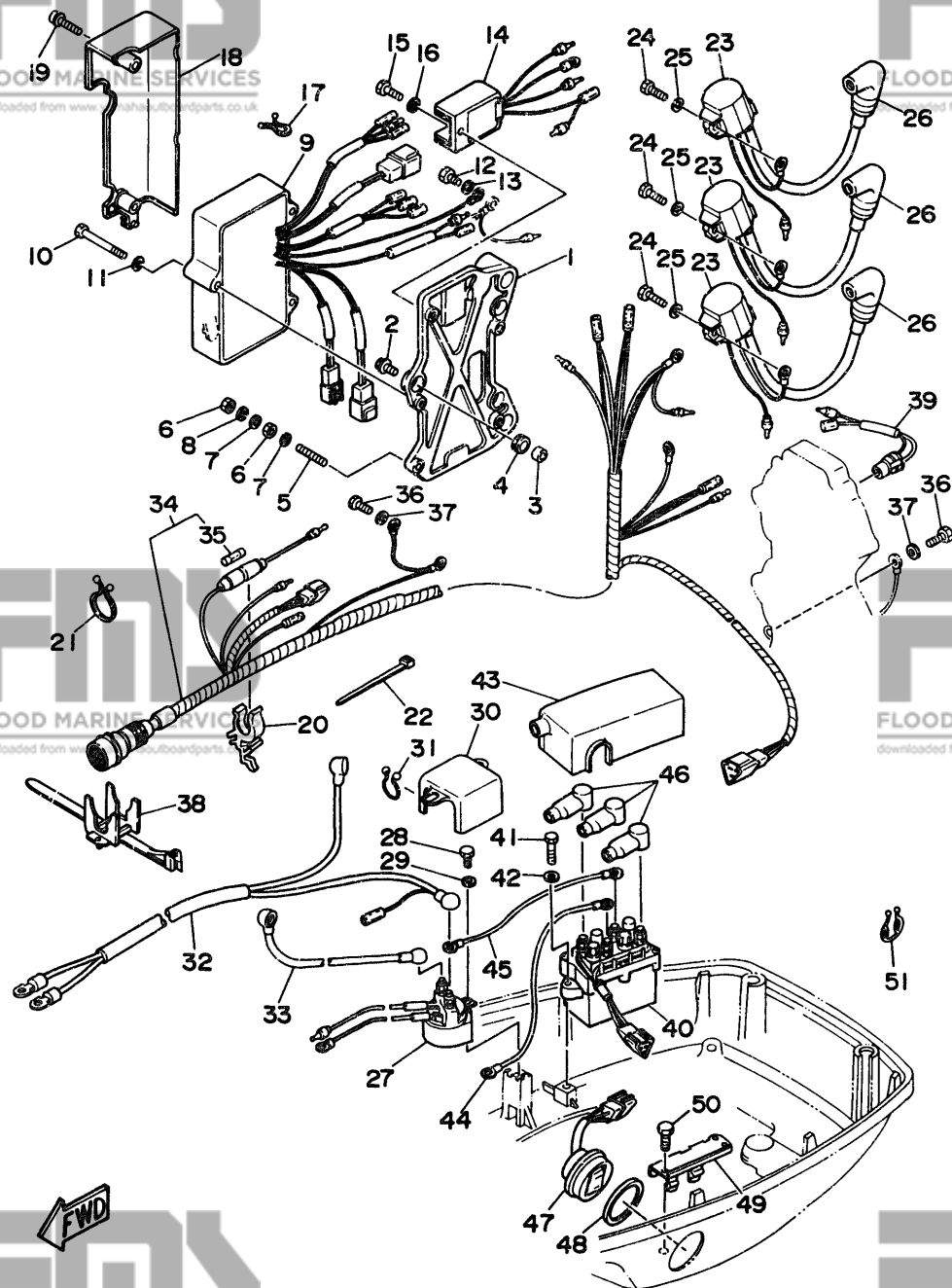


FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE	1	
30	6H3-82164-00	RONDELLE, PLATE	1	
31	90464-16039	CASSE	1	
32	6H3-82105-00	COUSSINET	1	
33	6H3-82117-00	CLAMP	1	
34	6H2-82590-30	BRIDE	1	UR "EO" MODEL
	6H2-82590-12	WIRE HARNESS	1	UR "ETO" MODEL
35	682-82151-00	FAISCEAU DE FILS	1	
36	97013-06012	WIRE, LEAD	1	
37	92990-06600	FIL	1	
38	688-82594-00	WIRE HARNESS ASSY	1	
39	688-82560-10	FAISCEAU DE FILS COMPLET	1	
40	61A-81950-00	.FUSE (20A)	1	
41	97095-06025	.FUSIBLE (20A)	1	
42	92990-06600	BOLT	2	
43	6H3-82154-11	BOULON	2	
44	6H2-81949-11	WASHER, PLATE	1	"ETO" MODEL
45	6H2-81949-01	RONDELLE, PLATE	1	"ETO" MODEL
46	682-82119-01	CLAMP	1	"ETO" MODEL
47	6H1-82563-10	BRIDE	1	"ETO" MODEL
48	6E5-82587-00	THERMO SWITCH ASSY	1	"ETO" MODEL
49	6E5-83614-01	THERMO-CONTACT COMPLET	1	"ETO" MODEL
50	97095-06016	RELAY ASSY	1	"ETO" MODEL
51	90464-18M14	RELAIS COMPLET	1	"ETO" MODEL

FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-02	POWER HEAD GASKET KIT	1	UR 60F/70B
	62F-W0001-01	KIT DE JOINTS TETE MOTRICE	1	UR 25B/50G
2	6H3-11181-A0	POWER HEAD GASKET KIT	1	
		KIT DE JOINTS TETE MOTRICE	1	
3	90430-14115	.GASKET, CYLINDER HEAD 1	1	
		.JOINT, DE CULASSE 1	1	
4	6H3-11193-A1	.GASKET	1	
		.JOINT	1	
5	6H3-12414-A1	.GASKET, HEAD COVER 1	1	
		.JOINT, COUVERCLE DE CULASSE 1	1	
6	6H3-41112-A0	.GASKET, COVER	1	
		.JOINT, COUVERCLE	1	
7	6H3-41114-A0	.GASKET, EXHAUST INNER COVER	1	
		.JOINT, PLAQUE D'ECHAPPEMENT	1	
8	93102-36M24	.GASKET, EXHAUST OUTER COVER	1	
		.JOINT, COUVERCLE D'ECHAPPEMENT	1	
9	93210-46M16	.OIL SEAL	1	
		.JOINT SPY	1	
10	93210-46M16	.O-RING	1	
		.JOINT TORIQUE	1	
11	93102-30M23	.OIL SEAL	1	
		.JOINT SPY	1	
12	93106-18M01	.OIL SEAL	1	
		.JOINT SPY	1	
13	93210-65M50	.O-RING	1	
		.JOINT TORIQUE	1	
14	6H3-13621-A1	.GASKET, VALVE SEAT	1	50G/60F/70B
		.JOINT, SIEGE DE CLAPET	1	
15	93210-39ME4	.O-RING	3	UR 60F/70B
		.JOINT TORIQUE	3	UR 50G
16	6H4-14198-01	.GASKET	3	UR 50G
		.JOINT	1	UR 25B
17	62U-14198-A0	.GASKET	1	
		.JOINT	1	
18	6H4-14984-00	.GASKET, FLOAT CHAMBER	3	
		.JOINT, CUVE DE FLOTTEUR	1	
19	93210-32738	.O-RING	1	
		.JOINT TORIQUE	1	
20	650-24431-A0	.GASKET, FUEL PUMP 1	1	
		.JOINT 1 DE POMPE A ESSENCE	1	
21	6H3-45113-A0	.GASKET, UPPER CASING	1	
		.JOINT, TUBE D'ARBRE	1	
22	6H3-13622-A1	.GASKET, VALVE SEAT	1	
		.JOINT, SIEGE DE CLAPET	1	
23	6H2-W0093-10	CARBURETOR REPAIR KIT	1	UR 25B/60F/70B
	62F-W0093-00	KIT DE REPARATION CARBURATEUR	1	UR 50G
24	6H4-14147-00	CARBURETOR REPAIR KIT	1	
		KIT DE REPARATION CARBURATEUR	1	
25	93210-04228	.O-RING	1	
		.JOINT TORIQUE	1	
26	6H3-14590-00	.O-RING	1	
		.JOINT TORIQUE	1	
27	6H4-14590-00	.NEEDLE VALVE ASSY	1	UR 25B/60F/70B
		.POINTEAU	1	UR 50G
28		.NEEDLE VALVE ASSY	1	
		.POINTEAU	1	

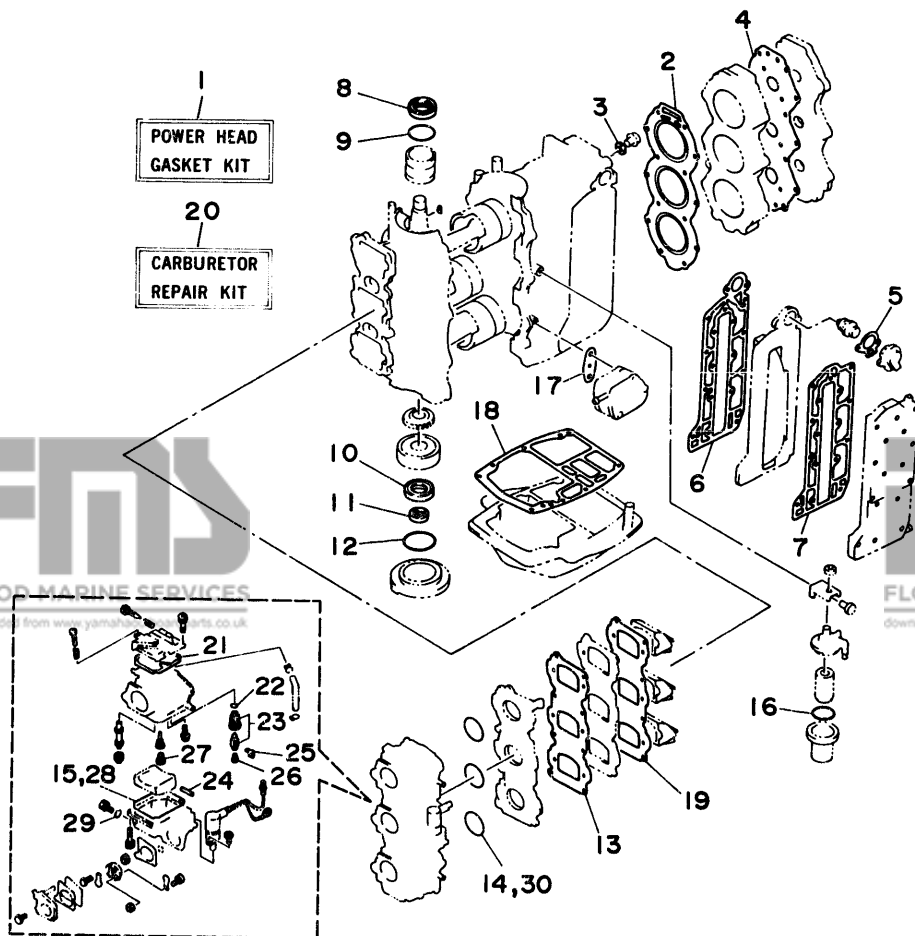
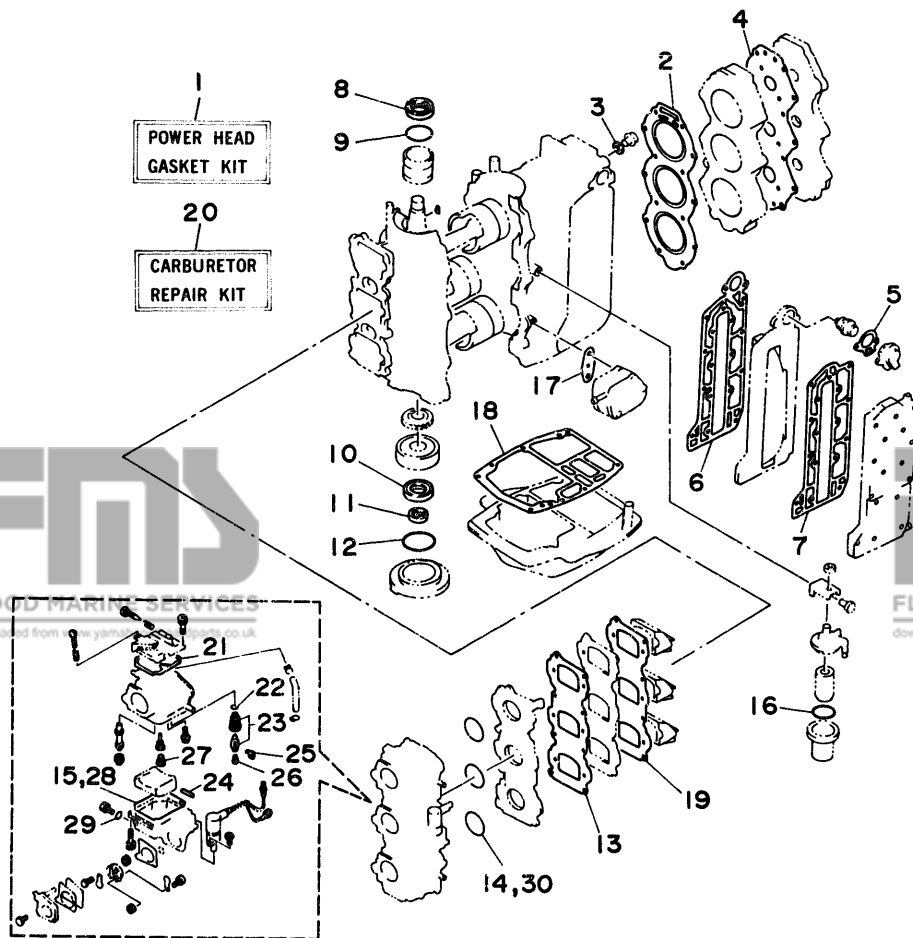


FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6H4-14548-00	.PIN, FLOAT ARM	1	
25	663-14159-00	.AXE, BRAS DE FLOTTEUR	1	
26	676-14186-00	.CLIP	1	
27	676-14966-00	.JONC	1	
28	6H4-14984-00	.PIN, FLOAT	1	
29	93210-04230	.AXE, FLOTTEUR	1	
30	93210-39ME4	.CAP	1	
	6H4-14984-00	.CAPUCHON	1	
	93210-04230	.GASKET, FLOAT CHAMBER	1	
	93210-39ME4	.JOINT, CUVE DE FLOTTEUR	1	
	6H4-14198-01	.O-RING	1	
		.JOINT TORIQUE	1	UR 60F/70B
		.O-RING	1	
		.JOINT TORIQUE	1	UR 50G
		.GASKET	1	
		.JOINT	1	



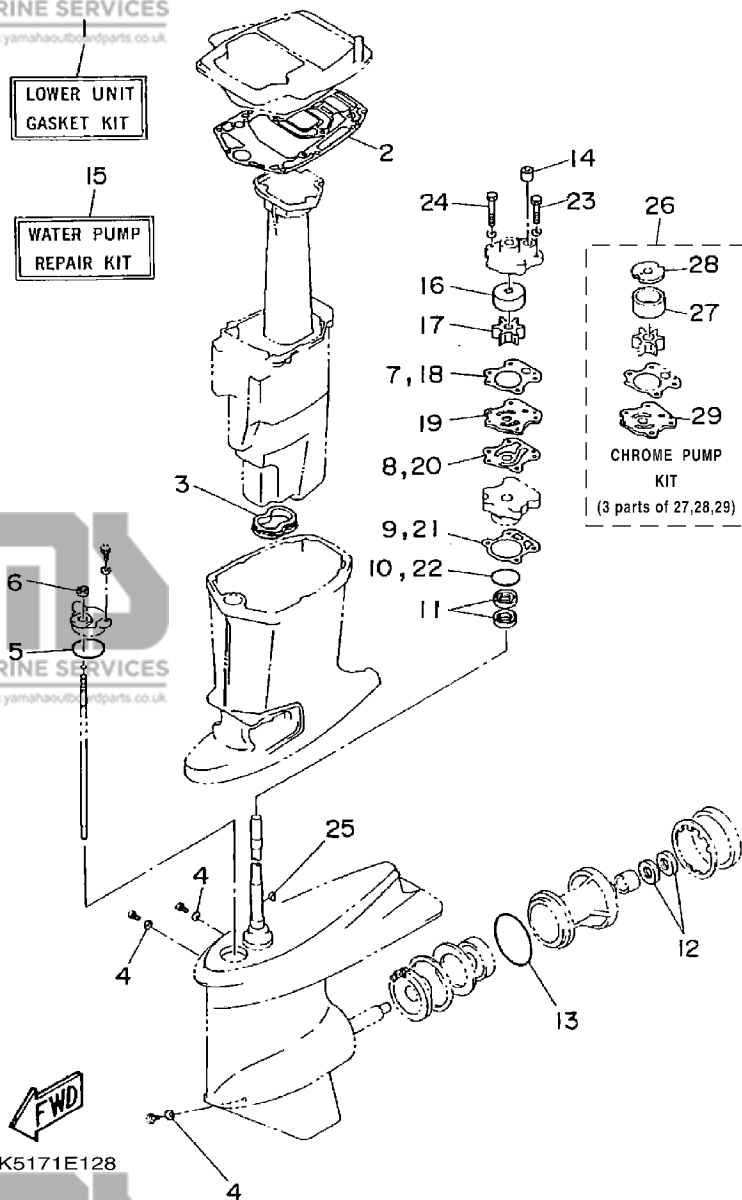


FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-22	LOWER UNIT GASKET KIT	1 UR	
	62F-W0001-20	POCHETTE DE JOINTS EMBASE	1 UR 50G	
2	6H3-45114-A1	POCHETTE DE JOINTS EMBASE	1	
3	6H3-45123-00	.GASKET, UPPER CASING	1	
4	90430-08020	.JOINT, TUBE D'ARBRE	1	
5	93210-49046	.GASKET, MUFFLER	1	
6	93106-09014	.JOINT, POT DE DETENTE	3	
7	6H3-44315-A0	.GASKET	1	
	663-44315-A0	.JOINT	1	
8	6H3-44324-A0	.O-RING	1	
	663-44324-A0	.JOINT TORIQUE	1	
9	688-44316-A0	.OIL SEAL	1	
	663-44316-A0	.JOINT SPY	1	
10	93210-46044	.GASKET, WATER PUMP	1 UR	
	93210-41042	.JOINT, POMPE A EAU	1 UR 50G	
11	93101-23070	.GASKET, WATER PUMP	1	
	93101-25M03	.JOINT, POMPE A EAU	1 UR 50G	
12	93101-22067	.GASKET, WATER PUMP	1	
	93210-85M97	.JOINT, POMPE A EAU	1 UR	
13	93210-66M98	.O-RING	1 UR 50G	
14	663-44366-00	.JOINT TORIQUE	1	
15	6H3-W0078-01	.OIL SEAL	2	
	62F-W0078-00	.JOINT SPY	2 UR	
16	663-44322-00	.OIL SEAL	2 UR 50G	
17	6H3-44352-00	.JOINT SPY	1	
18	6H3-44315-A0	.O-RING	1 UR	
	663-44315-A0	.JOINT TORIQUE	1 UR 50G	
19	6H3-44323-00	.DAMPER, WATER SEAL	1	
		.JOINT, TUBE D'EAU	1 UR	
		WATER PUMP REPAIR KIT	1 UR 50G	
		KIT DE REPARATION DE LA POMPE	1	
		WATER PUMP REPAIR KIT	1	
		KIT DE REPARATION DE LA POMPE	1	
		.INSERT, CARTRIDGE	1	
		.CUVETTE	1	
		.IMPELLER	1	
		.TURBINE	1	
		.GASKET, WATER PUMP	1 UR	
		.JOINT, POMPE A EAU	1 UR 50G	
		.GASKET, WATER PUMP	1	
		.JOINT, POMPE A EAU	1 UR	
		.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT

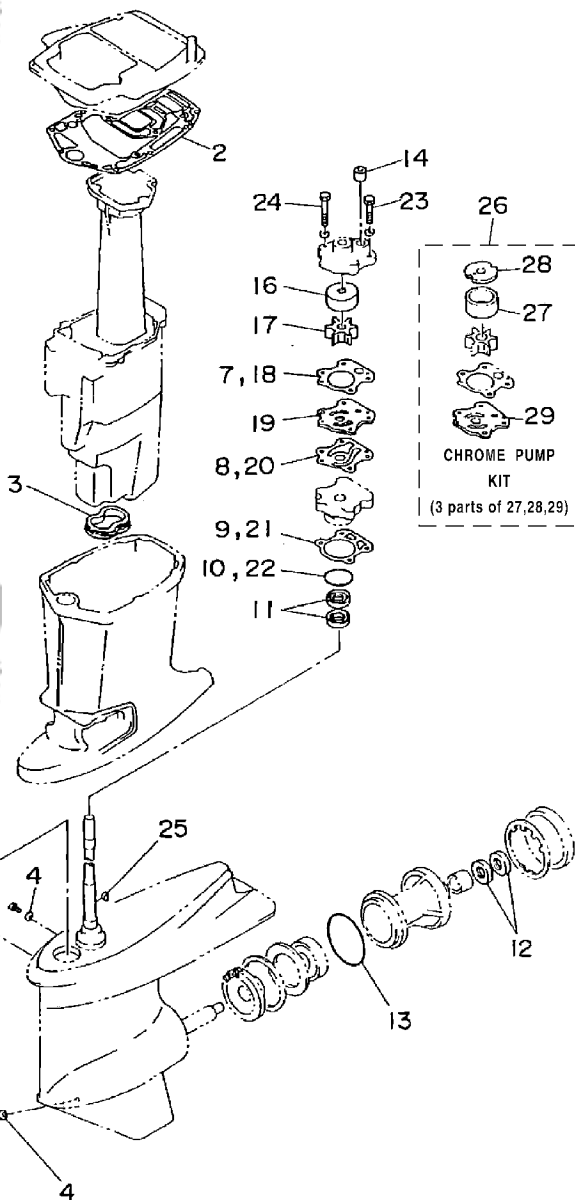


FIG. 25 REPAIR KIT 2

KITS DE PEparation 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	663-44323-A0	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1 UR 50G	
20	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR	
	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR 50G	
21	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
22	93210-46044	.O-RING .JOINT TORIQUE	1 UR	
	93210-41042	.O-RING .JOINT TORIQUE	1 UR 50G	
23	97395-08045	.BOLT .BOULON	2	
24	97395-08055	.BOLT .BOULON	2	
25	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	6H3-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1 25B/60F/70B	
27	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
28	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
29	6H3-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6H3-W0001-02	24- 1	6H3-13200-02	5- 1	6H3-14457-01	3-21	6H1-2176M-01	5-34	6H1-41237-00	5-21	6H3-42727-00	8-20
6H3-W0001-22	25- 1	62F-13200-00	5- 1	6H1-14485-00	3- 6	6H1-21766-01	5-43		15-14	6H3-42738-00-5B	8-17
62F-W0001-01	24- 1	6J8-13411-00	5-39	624-14485-00	1- 5	6H1-2177H-02	7- 2		15-21	6H3-42741-00-4D	8-33
62F-W0001-20	25- 1	6J8-13414-00	5-40	6H1-14523-00	4- 5	6H4-21770-00	5-35	6R5-41237-00	5-25	6G1-42748-00	8-32
688-W0004-00	3- 2	6H1-13435-00	5-41	6H4-14548-00	4-15	6G1-24304-02	6- 1	682-41237-50	15-20	6H3-42768-00	8-25
6H3-W0070-A2	7-17	6H3-13436-00	7-19		24-24	663-24312-01	1-42	682-41238-51	15- 1	6H3-42771-00-4D	8-34
6H3-W0078-0A	25-26	6H2-13610-00	3- 1	697-14555-00	4-12	6H3-24313-00	6-34	6H3-41241-01	5-20	6H3-42813-00	8- 7
6H3-W0078-01	25-15	6H3-13610-00	3- 1	6H4-14567-00	4-30	6H3-24314-00	6-36	6J8-41262-00	12-13	6H3-42815-00-4D	8- 3
62F-W0078-00	25-15	6H3-13621-A1	3- 7	6H2-14578-00	4- 7	6E5-24367-01	8-26	6H3-41631-00	15- 2	6H3-42816-00	8- 9
6H3-W0090-41-4D	1- 1		24-13	6H3-14590-00	4-14		8-38	6H3-41632-10	15- 8	6H3-42817-00-4D	8- 4
62F-W0090-10-4D	1- 1	6H3-13622-A1	3- 9		24-23	6E5-24378-00	5-54	6H3-41633-00	15-11	6H3-42818-00	8-10
6H2-W0093-10	24-20		24-19	6H4-14590-00	4-14	650-24378-00	1- 6	6H3-41636-00-94	15-16	6H1-43111-00-4D	10- 1
62F-W0093-00	24-20	6H3-13624-00-94	3- 8		24-23	688-24378-00	6-33	6H3-42510-02-4D	11- 3	688-43111-12-4D	10- 1
656-W2810-02	6-39	62U-13640-10-94	3- 5	6H3-14711-00-5B	16-14	6A0-24410-05	6-15	6H3-42510-12-4D	11- 3	697-43111-04-4D	9- 1
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689-W4266-20	7-20	62F-13641-10-94	3- 5	6H3-14737-00	16-20	648-24411-00	6-16	6H2-42610-A3-4D	7- 1	688-43112-12-4D	10-12
689-W4266-40	7-21	6H3-14137-00	4-31	6H3-14737-10	16-20	663-24411-00	6-24	6H3-42610-A3-4D	7- 1	697-43112-03-4D	9-12
	7-22	6H3-14146-10	4- 9	692-14923-00	4-11	6H4-24413-00	4-38	62F-42610-A1-4D	7- 1	688-43124-02	12- 6
6H3-11111-01-94	1-26	6H4-14146-00	4- 8	6H3-14943-35	4-21	648-24413-01	6-25	62U-42610-A0-4D	7- 1	6E5-43126-02	9-39
62F-11111-00-94	1-26	6H4-14147-00	4-10	6H3-14943-36	4-21	6A0-24421-01	6-20	6H3-42613-00-4D	7-11		10-40
688-11119-00	1-22		24-21	6H3-14943-37	4-21	6L5-24421-00	4-37	6H3-42615-00	7-14	688-43128-01-4D	12- 5
6H3-11181-A0	1-27	663-14159-00	4-17	676-14943-32	4-21	648-24423-00	6-18	6H3-42647-00-94	7- 3	697-43128-01-4D	12- 5
	24- 2		24-25	676-14943-34	4-21	648-24424-00	6-17	6H3-42649-00-94	7- 4	688-43131-03	9-22
6H3-11191-00-9M	1-28	676-14186-00	4-18	6H2-14947-71	4-20	650-24431-A0	6-28	6H3-42652-00	7- 6		10-23
6H3-11193-A1	1-29		24-26	6H3-14947-71	4-20		24-17	663-42662-00	7- 5	6G5-43144-00	10-45
	24- 4	6H4-14198-01	3-13	62F-14947-00	4-20	6H3-24434-10	4-41	6H3-4267A-A0	7-18	6G5-43145-00	9-26
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6H3-11327-00-94	1-18		24-30	6H3-14948-17	4-23	648-24435-02	6-23	6H3-42686-01	7-15	6G5-43148-00	10-27
6H3-11328-00	1-19	62U-14198-A0	3-13	6H4-14948-13	4-23	6H3-24452-10	4-29	61D-42686-00	7-15	688-43160-01	10-36
650-11370-00	1- 4		24-14	676-14966-00	4-22	6H4-24486-00	4-39	62U-42686-00	7-15	697-43160-00	9-35
688-11370-00	1- 3	6H2-14301-0A	4- 1		24-27	61N-24521-00	6- 8	6H2-42687-01	7-16	688-43165-00	9-36
6H3-11400-11	2- 1	6H3-14301-0A	4- 1	6H3-14980-10	4-28	61N-24560-00	6- 6	6H3-42687-01	7-16		10-37
6H3-11536-00	2- 6	62F-14301-00	4- 1	6H4-14980-00	4-27	61N-24563-00	6- 7	61D-42687-00	7-16	688-43170-04-4D	12- 1
6H3-11537-01	5-16	62U-14301-00	4- 1	6H4-14984-00	4-24	648-24566-01	6-10	62U-42687-00	7-16	697-43170-03-4D	12- 1
6K5-11601-02	2- 9	6H2-14302-0A	4- 2		24-15	6H1-24633-00	5-38	6H1-42694-00	7-24	6H1-43181-01	10-28
6K5-11601-12	2- 9	6H3-14302-0A	4- 2		24-28	6E0-28193-00-94	6-40	6H3-42711-04-4D	8- 1	688-43181-04	9-27
6K5-11601-22	2- 9	62F-14302-00	4- 2	6H4-14985-01	4-19	6H3-41111-00-9M	1-36	6H3-42711-13-4D	8- 1	688-43181-10	10-28
6H3-11631-01-96	2- 8	62U-14302-00	4- 2	6H3-14992-00	4-25	6H3-41112-A0	1-37	6H3-42711-23-4D	8- 1	6H1-43185-01	10-29
6H3-11633-00	2-10	6H2-14303-0A	4- 3	6H3-15100-13-94	1- 2		24- 6	6H3-42711-31-4D	8- 1	688-43185-04	9-28
688-11634-10	2-11	6H3-14303-0A	4- 3	62F-15100-10-94	1- 2	6H3-41113-00-9M	1-38	648-42715-00	15-28	688-43185-10	10-29
6H3-11635-01	2- 8	62F-14303-00	4- 3	6H3-15359-00-94	2-14	6H3-41114-A0	1-39	6H3-42716-02	8-13	688-43186-00	12-11
6H3-11636-01	2- 8	62U-14303-00	4- 3	6H3-21707-06	5-26		24- 7	6K5-42717-00	8-14	6H1-43311-01-4D	10-17
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90502-16M02	10-39	92990-08100	11-20		18-60	93440-49M04	2- 4		10- 6	98580-04008	4-16		
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90506-14M24	10-44		16-10	93210-10M74	13-51	93501-04M02	15-29		18-19	98580-05010	14-44		
90508-29M19	15-10		16-13		14-36	93503-16010	18-49		23-15	98580-05016	3- 3		
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