

**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

**20D'94 (6L3)
25N'94 (6L2)**

This Parts Catalogue is related to the Parts in use for the Yamaha outboard motor 20D'94 (6L3)/25N'94(6L2). When you are ordering replacement parts for the 20D'94(6L3)/25N'94 (6L2), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

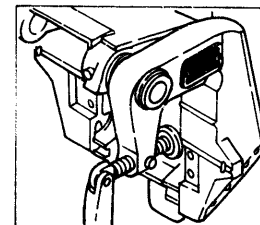
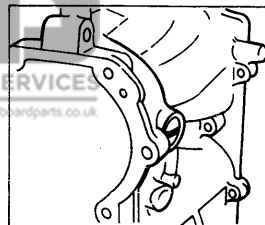
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
20DMO	S : 105355 and following	
	L : 402316 and following	
20DEO	S : 154726 and following	
	L : 451546 and following	
20DERO	S : 180267 and following	
	L : 480263 and following	
25NMO	S : 109458 and following	
	L : 404149 and following	
25NEO	S : 151055 and following	
	L : 451684 and following	
25NERO	S : 280174 and following	
	L : 480424 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 20D(6L3)/25N(6L2) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à Ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE

CARBURATEUR (ENS.)
.GICLEUR de ralenti
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

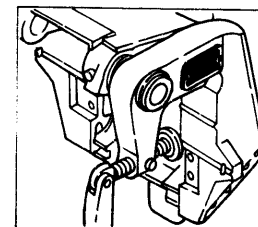
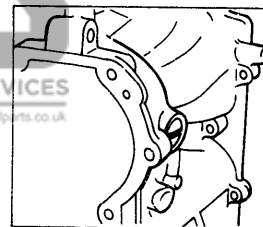
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série		
20DMO	S : 105355 et suivants	
	L : 402316 et suivants	
20DEO	S : 154726 et suivants	
	L : 451546 et suivants	
20DERO	S : 180267 et suivants	
	L : 480263 et suivants	
25NMO	S : 109458 et suivants	
	L : 404149 et suivants	
25NEO	S : 151055 et suivants	
	L : 451684 et suivants	
25NERO	S : 280174 et suivants	
	L : 480424 et suivants	



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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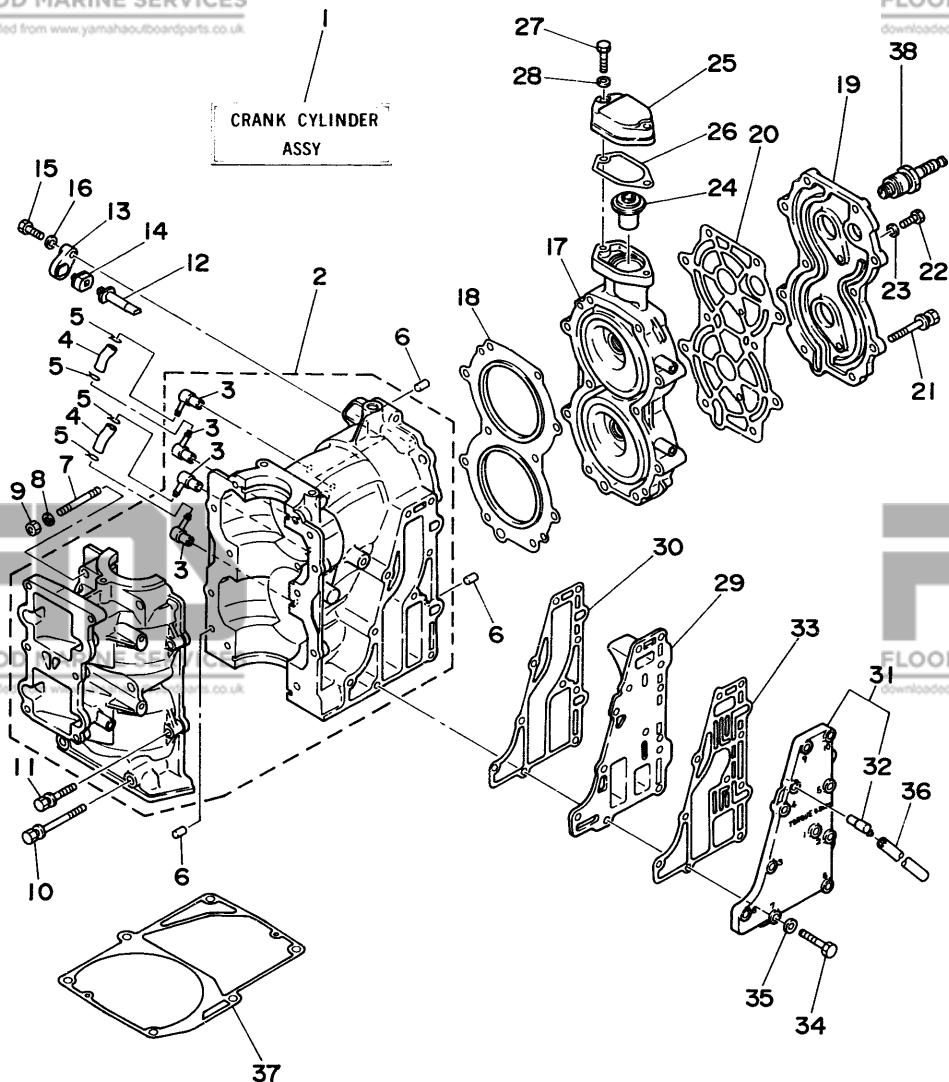


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0090-11-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 37, FIG. 2, REF.NO. 1~29)	1	
2	6L2-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	4	
4	90445-07M15	HOSE DURITE	2	
5	90467-06016	CLIP JONC	4	
6	93604-10M03	PIN, DOWEL CLAVETTE	4	
7	95617-08645	BOLT, STUD GOUJON	2	
8	90201-08086	WASHER, PLATE RONDELLE, PLATE	2	
9	95333-08600	NUT ECROU	2	
10	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
11	90119-06M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	6L2-11111-01-94	HEAD, CYLINDER 1 CULASSE 1	1	
18	6L2-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
19	6L2-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
20	6L2-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
21	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
25	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
27	97095-06025	BOLT BOULON	2	

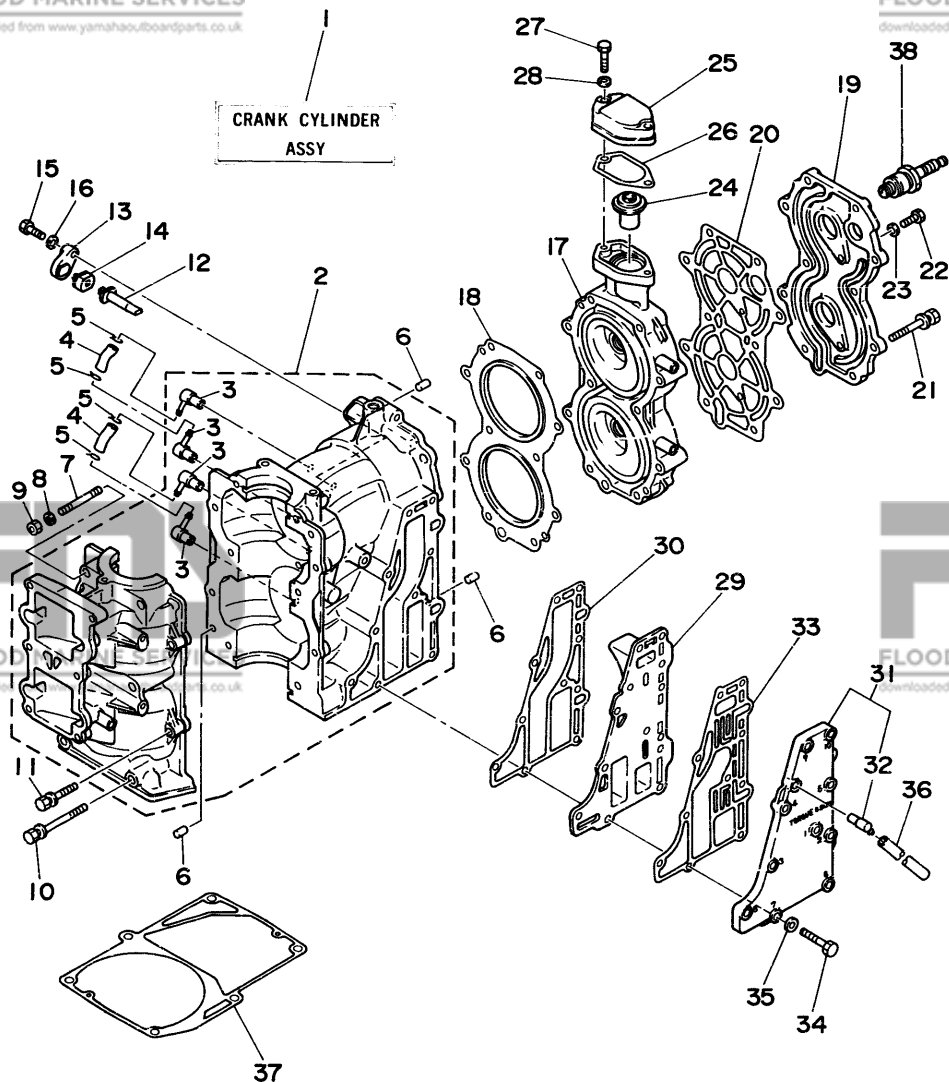


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
29	6L2-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
30	6L2-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
31	6L2-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
32	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
33	6L2-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
34	97095-06030	BOLT BOULON	10	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
36	90445-10M40	HOSE DURITE	1	
37	6L2-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
38	94702-00271	PLUG, SPARK (NGK BR7HS 10) BOUGIE D'ALLUMAGE (NGK BR7HS 10)	2	

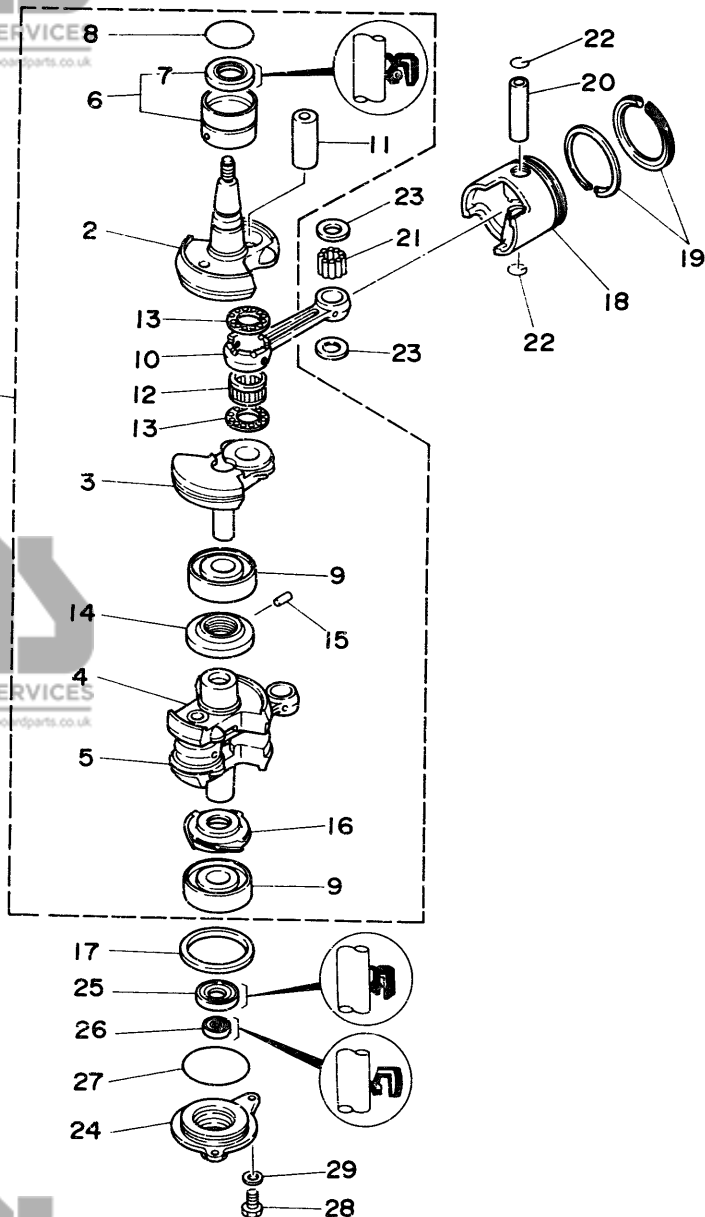


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-11400-10	CRANKSHAFT ASSY	1	
2	6L2-11412-00	VILEBREQUIN COMPLET	1	
3	6L2-11422-00	.CRANK 1	1	
4	6L2-11432-00	.MASSOLOTTE DE VILEBREQUIN 1	1	
5	6L2-11442-00	.CRANK 2	1	
6	93311-632U7	.MASSOLOTTE DE VILEBREQUIN 2	1	
7	93102-26M27	.CRANK 3	1	
8	93210-42159	.MASSOLOTTE DE VILEBREQUIN 3	1	
9	93306-305U5	.CRANK 4	1	
10	6L2-11651-00	.MASSOLOTTE DE VILEBREQUIN 4	1	
11	6L2-11681-00	BEARING, CYLINDRICAL	1	
12	93310-424W9	ROULEMENT	1	
13	90209-24M15	OIL SEAL	1	
14	6L2-11515-00	JOINT SPY	1	
15	91690-30010	.O-RING	1	
16	6J8-11536-00	.JOINT TORIQUE	1	
17	90201-50306	.BEARING	2	
18	6L2-11631-00-97	.ROULEMENT	2	
19	5L2-11610-00	.ROD, CONNECTING	2	
20	648-11633-00	.BIELLE NUE	2	
21	93602-18M12	.PIN, CRANK 1	2	
22	93450-20026	.MANETON, VILEBREQUIN 1	2	
23	90201-18522	.BEARING, CYLINDRICAL	2	
24	6L2-15396-00-5B	.ROULEMENT	2	
25		.WASHER	4	
26		.RONDELLE	1	
27		.SEAL, LABYRINTH 1	1	
28		.JOINT, LABYRINTHE 1	1	
29		.PIN, SPRING	1	
		.AGRAFFE	1	
		.GEAR, DRIVE	1	
		.PIGNON SECONDAIRE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		PISTON (STD)	2	
		PISTON (STD)	2	
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.25MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON (0.50MM O/S)	2	AP
		PISTON RING SET (STD)	2	
		JEU DE SEGMENTS (STD)	2	
		PISTON RING SET (0.25MM O/S)	2	AP
		JEU DE SEGMENTS (0.25MM O/S)	2	AP
		PISTON RING SET (0.50MM O/S)	2	AP
		JEU DE SEGMENTS (0.50MM O/S)	2	AP
		PIN, PISTON	2	
		AXE, PISTON	62	
		PIN, DOWEL	4	
		GOUJON	4	
		CIRCLIP	4	
		CIRCLIP	4	
		WASHER, PLATE	4	
		RONDELLE, PLATE	1	
		HOUSING, OIL SEAL	1	
		LOGEMENT DE JOINT SPY	1	

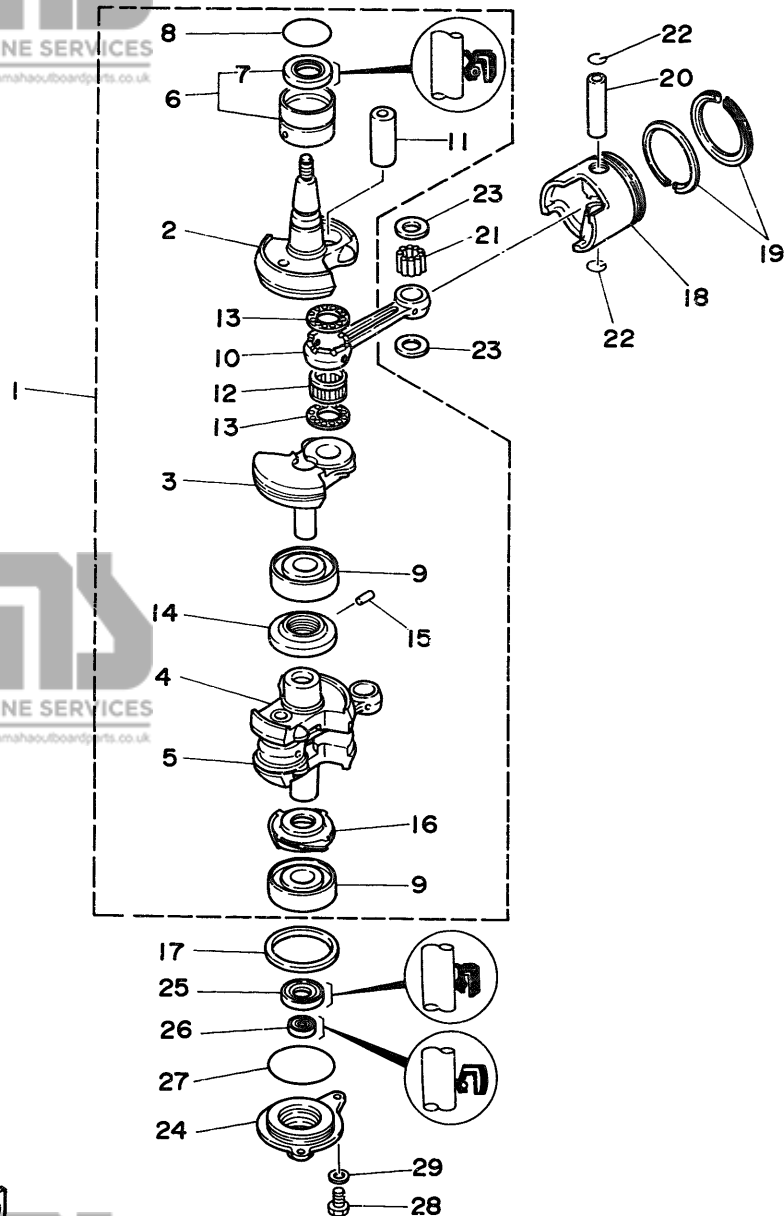


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93102-25142	OIL SEAL	1	
26	93101-13M37	JOINT SPY	1	
27	93210-56M80	OIL SEAL	1	
28	97095-06016	JOINT SPY	1	
29	92990-06600	O-RING	1	
		JOINT TORIQUE		
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE		

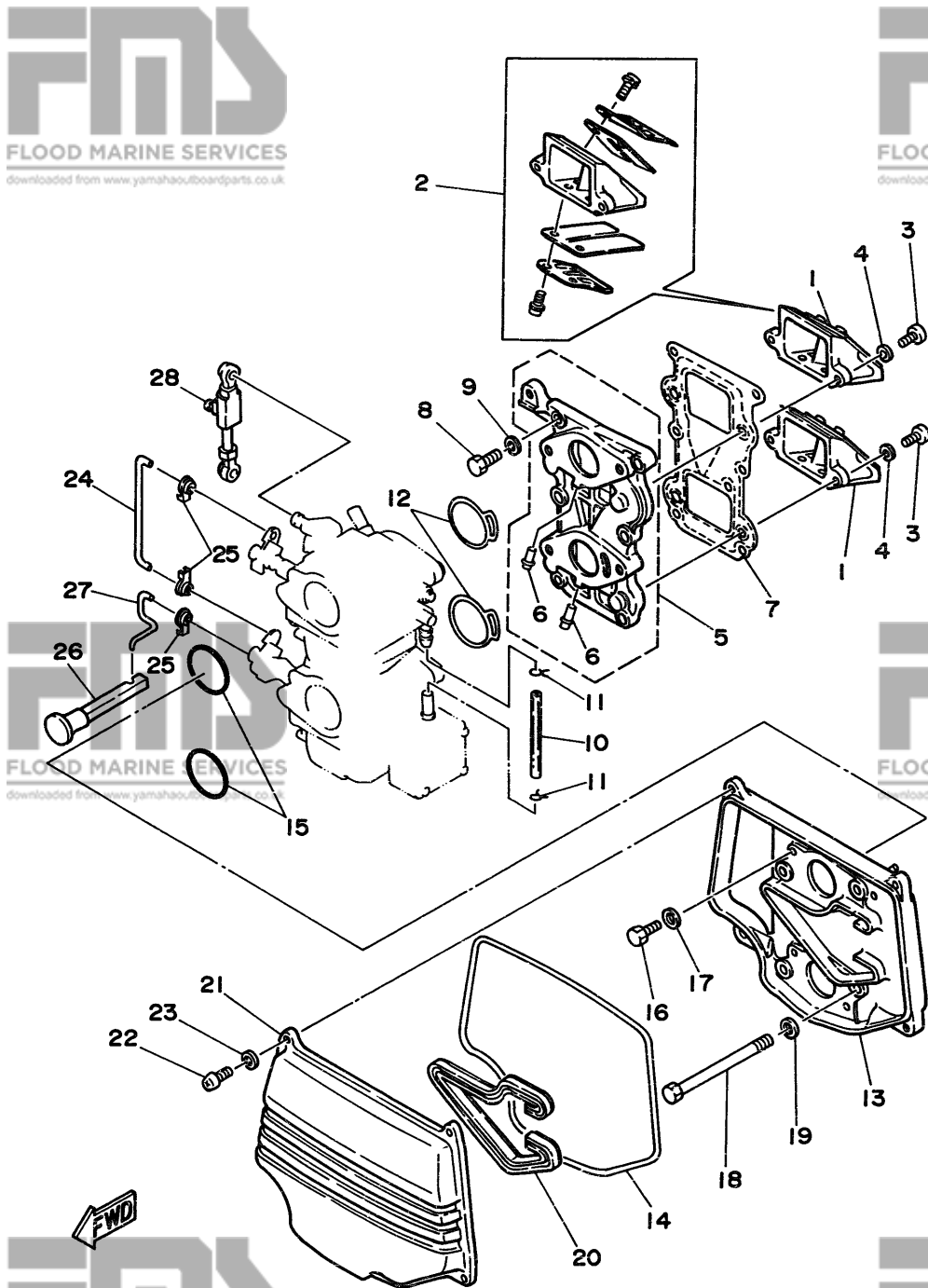


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-13610-00	REED VALVE ASSY CLAPET COMPLET	2	
2	6L2-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS	4	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
5	6L2-13641-10-94	MANIFOLD 1 TUBULURE 1	1	
6	676-14485-00	.PIPE, JOINT .DURITE	2	
7	6L2-13621-00	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
8	97095-06025	BOLT BOULON	6	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
10	90445-09012	HOSE DURITE	1	
11	90467-08004	CLIP JONC	2	
12	6L2-14198-00	GASKET JOINT	2	
13	6L2-14417-00-94	COVER 1 COUVERCLE 1	1	
14	6L2-14476-00	SEAL JOINT SPY	1	
15	93210-35M86	O-RING JOINT TORIQUE	2	
16	97313-05012	BOLT BOULON	4	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
18	97390-06085	BOLT BOULON	4	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
20	6L2-14476-11	SEAL JOINT SPY	1	
21	6L2-14418-00	COVER 2 COUVERCLE 2	1	
22	98580-05016	SCREW, PAN HEAD VIS	4	
23	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
24	6J8-41259-00	ROD, CHOKE 3 TRINGLE 3, STARTER	1	
25	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	
26	6J8-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	
27	6L2-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
28	6L2-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	

B3

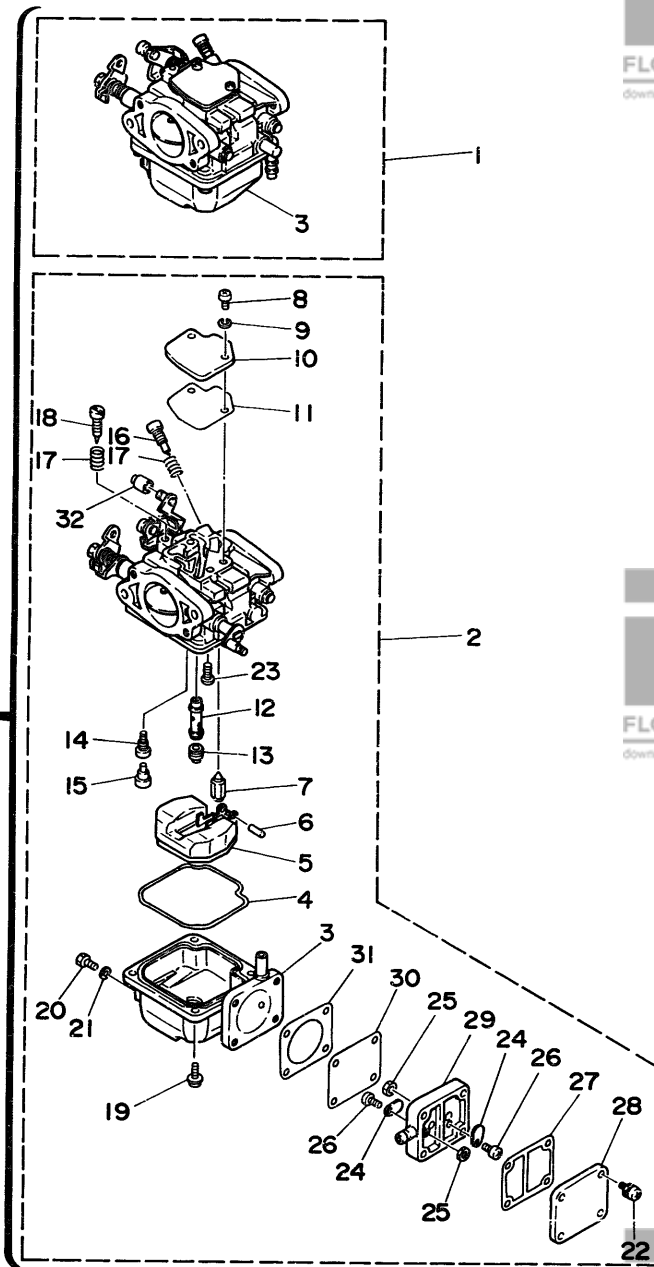


FIG. 4 CARBURETOR

CARBURETEUR

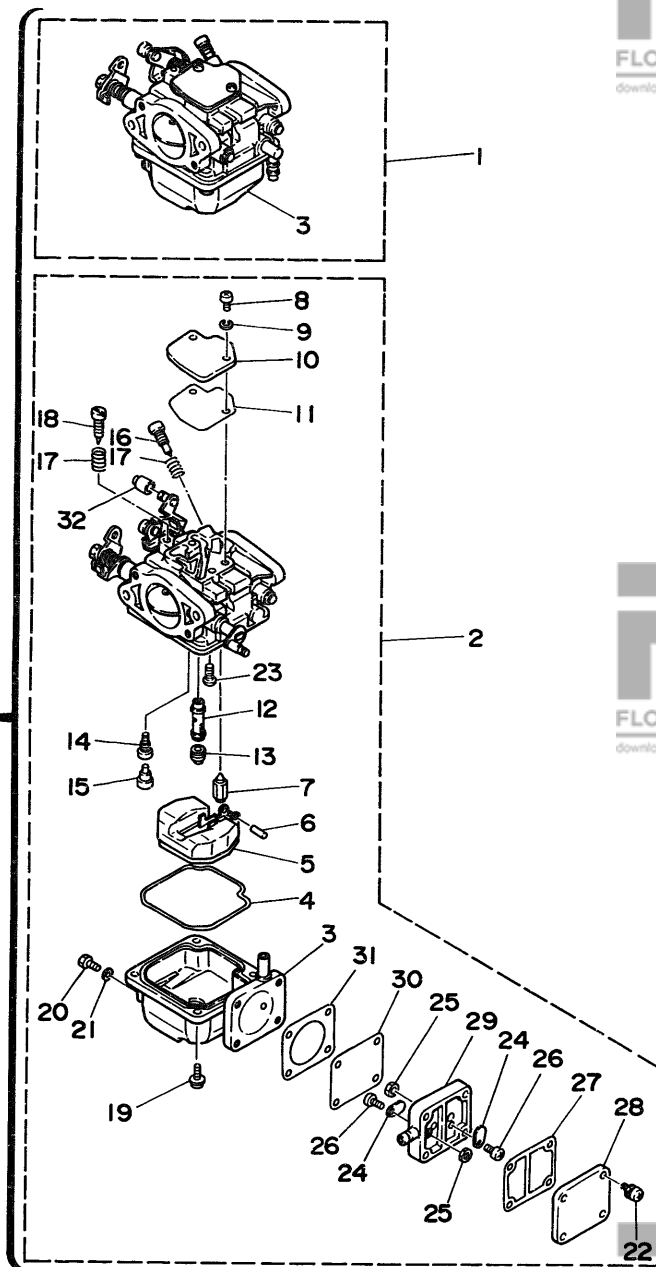
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14301-01	CARBURETOR ASSY 1 (25N) CARBURATEUR COMPLET 1 (25N)	1	UR UPPER
	6L3-14301-00	CARBURETOR ASSY 1 (20D) CARBURATEUR COMPLET 1 (20D)	1	UR UPPER
2	6L2-14302-01	CARBURETOR ASSY 2 (25N) CARBURATEUR COMPLET 2 (25N)	1	UR LOWER
	6L3-14302-00	CARBURETOR ASSY 2 (20D) CARBURATEUR COMPLET 2 (20D)	1	UR LOWER
3	6L2-14381-00	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1	UR UPPER
	6L2-14383-00	.BODY, FLOAT CHAMBER 2 .CORPS, CUVE DE FLOTTEUR 2	1	UR LOWER
4	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
5	6L2-14385-00	.FLOAT .FLOTTEUR	2	
6	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
7	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
8	98580-04010	.SCREW, PAN HEAD .VIS	4	
9	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
10	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	2	
11	6L2-14399-00	.GASKET .JOINT	2	
12	6L2-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	2	
13	30X-14343-63	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	2	
14	6L2-14342-30	.JET, PILOT (# 60) .GICLEUR, RALENTI (# 60)	2	
15	50M-14355-00	.PLUG .PLOT	2	
16	6L2-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	2	
17	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	4	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	2	
19	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	8	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	2	
21	6L2-14398-00	.GASKET .JOINT	2	
22	677-24444-01	.SCREW .VIS	4	
23	98980-04006	.SCREW, BIND .VIS	2	
24	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
25	95380-03600	.NUT .ECROU	2	

B4

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
27	6L2-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	
28	6L2-24413-00	.BODY 2 .CORPS 2	1	
29	682-24412-00	.BODY 1 .CORPS 1	1	
30	677-24411-02	.DIAPHRAGM .DIAPHRAGME	1	
31	677-24434-02	.GASKET, BODY .JOINT, CORPS	1	
32	6L2-14578-00	.COLLAR .COLLERETTE	1	

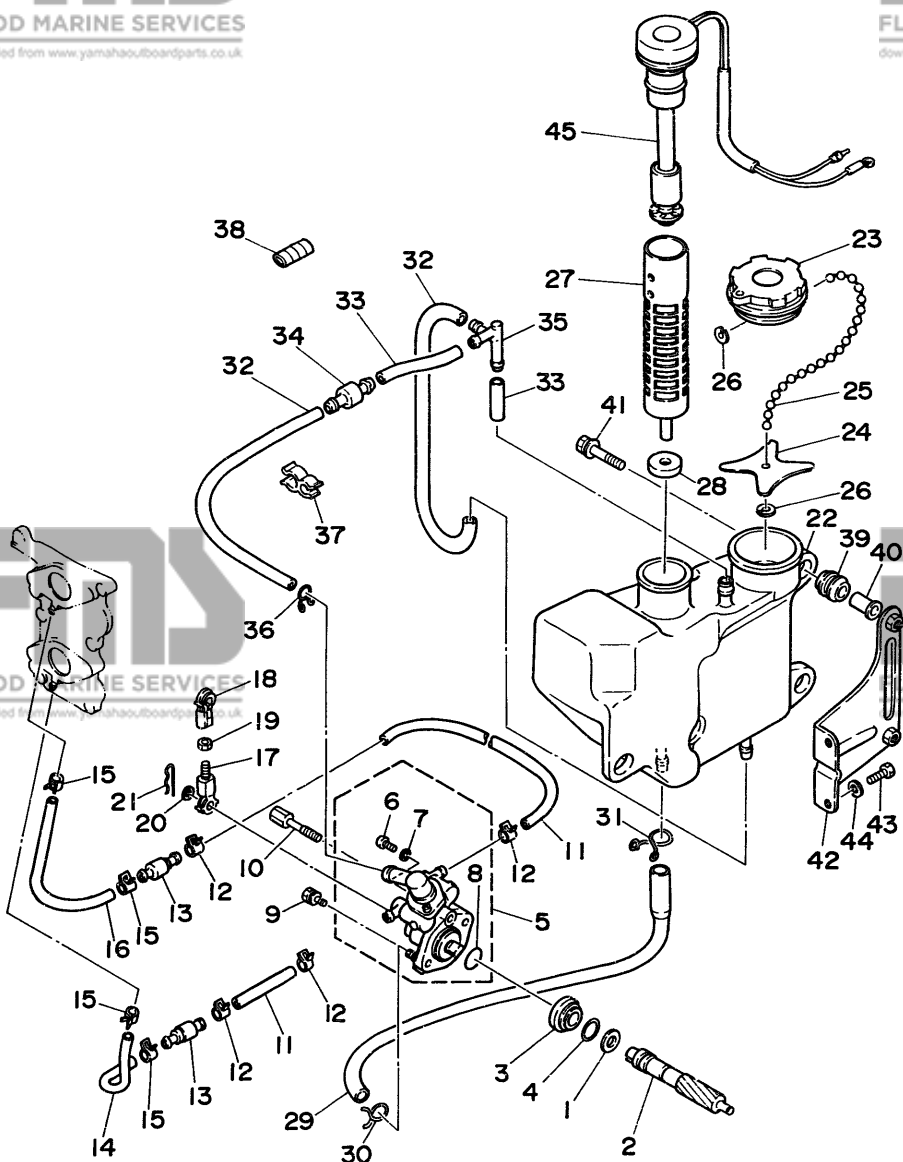


B5

FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE	1	
2	6L2-11537-00	RONDELLE, PLATE	1	
3	6J8-13117-00	GEAR, DRIVEN	1	
4	93210-13595	PIGNON SECONDAIRE	1	
5	6L2-13200-00	COLLAR, DISTANCE	1	
6	6L2-13471-00	ENTRETOISE	1	
7	1YU-13187-00	O-RING	1	
8	93210-19M82	JOINT TORIQUE	1	
9	97513-05218	OIL INJECTION PUMP ASSY	1	
10	90109-05M33	VIEUX	1	
11	90445-07M32	.PLUG, DRAIN	1	
12	90468-07M02	.PLOT, VIDANGE	1	
13	6E9-13183-70	.GASKET, BREATHER BOLT	1	
14	90445-07M04	.JOINT, BOULON DE RENIFLARD	1	
15	90468-07M02	.O-RING	1	
16	90445-07M16	.JOINT TORIQUE	1	
17	682-41237-50	BOLT, WITH WASHER	1	
18	6H1-41237-00	VIS HEXAGONAL	1	
19	95380-05700	BOLT	1	
20	90202-05088	BOULON	1	
21	90468-05M03	HOSE	2	
22	6L2-21707-01	DURITE	4	
23	6H4-21770-00	CLIP	4	
24	6L2-21758-00	JONC	2	
25	6H1-24633-00	VALVE, CHECK	1	
26	6H1-21757-00	CLAPET ANTI RETOUR	1	
27	6J8-13411-00	HOSE	1	
28	6J8-13414-00	DURITE	4	
29		CLIP	4	
30		JONC	1	
31		HOSE	1	
32		DURITE	1	
33		JOINT, LINK	1	
34		RACCORD	1	
35		JOINT, LINK	1	
36		RACCORD	1	
37		NUT	1	
38		ECROU	1	
39		WASHER, PLATE	1	
40		RONDELLE, PLATE	1	
41		CLIP	1	
42		JONC	1	
43		OIL TANK COMP.	1	
44		RESERVOIR A PETROLE COMP.	1	
45		OIL TANK CAP ASSY	1	
46		CABOCHON DE RESERVOIR A HUILE	1	
47		WASHER, SPECIAL 2	1	
48		RONDELLE, SPECIALE 2	1	
49		CHAIN, BALL	1	
50		CHANE DE BALLE	1	
51		WASHER, SPECIAL 1	2	
52		RONDELLE, SPECIALE 1	1	
53		STRAINER, OIL	1	
54		FILTRE, HUILE	1	
55		GASKET, STRAINER COVER	1	
56		JOINT, COUVERCLE DE FILTRE	1	



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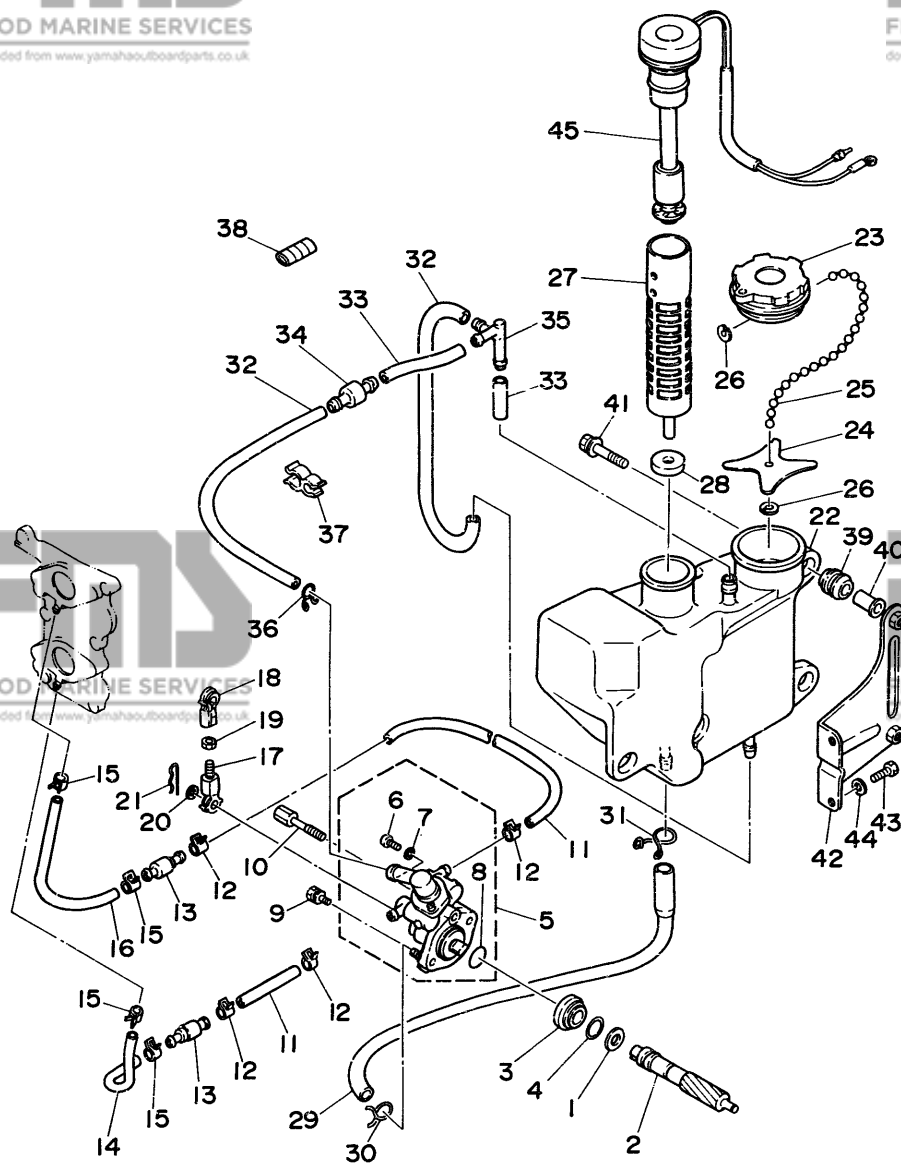


FIG. 5 OIL PUMP POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE 1	1	
30	90467-08004	CLIP JONC	1	
31	90467-11M08	CLIP JONC	1	
32	90445-11M03	HOSE DURITE	2	
33	90445-11M07	HOSE DURITE	2	
34	6J8-21744-00	BREATHER RENIFLARD	1	
35	6E5-24376-10	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
36	90467-10M04	CLIP JONC	1	
37	90464-11M24	CLAMP BRIDE	1	
38	90446-10M02	HOSE DURITE	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
40	624-42542-00	PIPE TUYAU	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
42	6L2-21798-00	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	
43	97095-06016	BOLT BOULON	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
45	6L2-85720-01	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

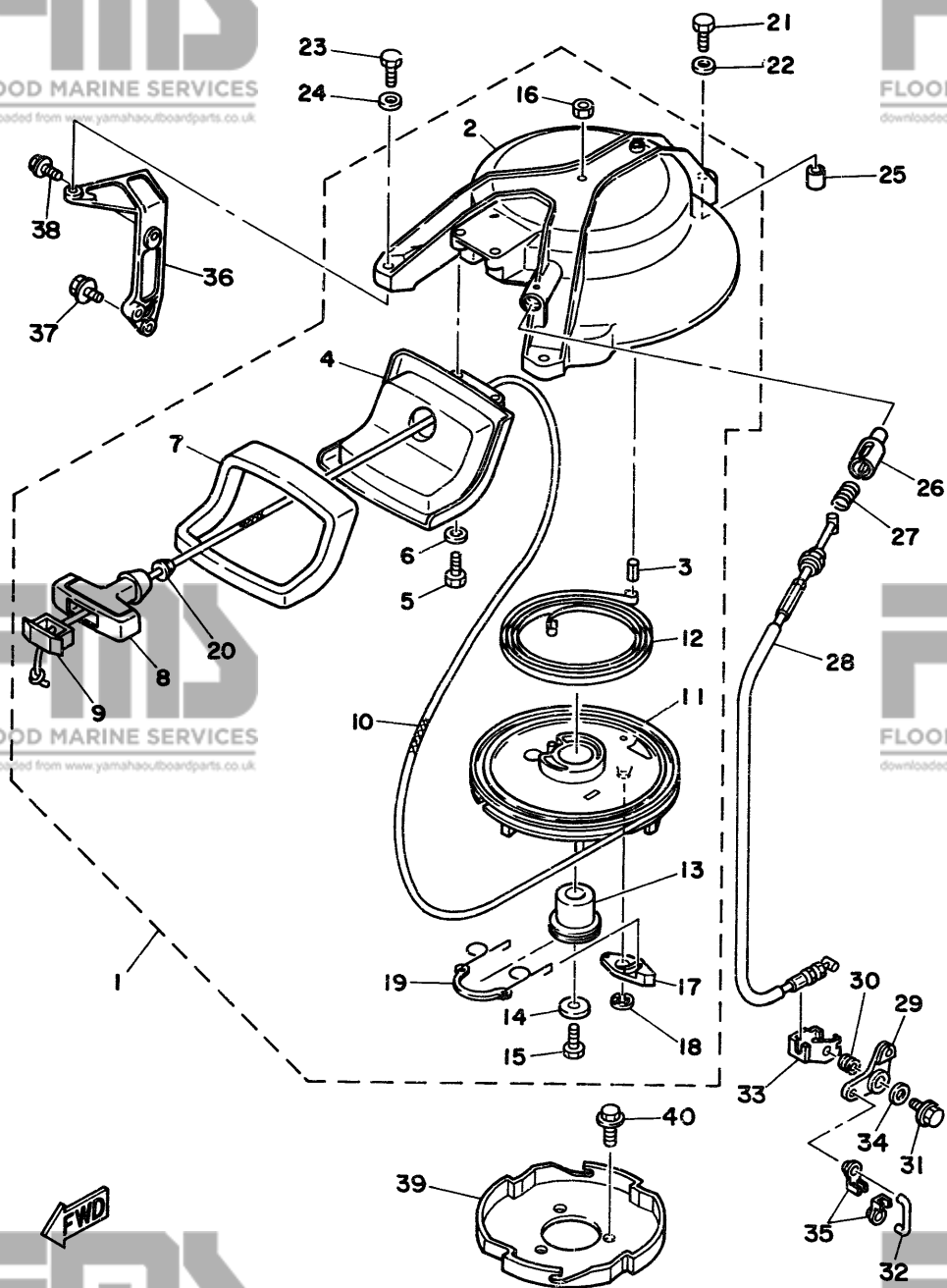


FIG. 6 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-15710-01	STARTER ASSY DEMARREUR COMPLET	1	
2	6L2-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40014	.PIN, SPRING .AGRAFFE	1	
4	6L2-15758-00-94	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6L2-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
9	6F5-15779-02	.COVER .COUVERCLE	1	
10	*	.WIRE (L1950) .FIL (L1950)	1	
11	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
12	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
13	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
14	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
15	97095-06025	.BOLT .BOULON	1	
16	95380-06700	.NUT .ECROU	1	
17	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
18	93430-06M02	.CIRCLIP .CLIPS	1	
19	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
20	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
21	97095-06035	.BOLT .BOULON	1	
22	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	1	
23	97095-06025	.BOLT .BOULON	2	
24	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
25	99530-10014	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.95M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M.

C1

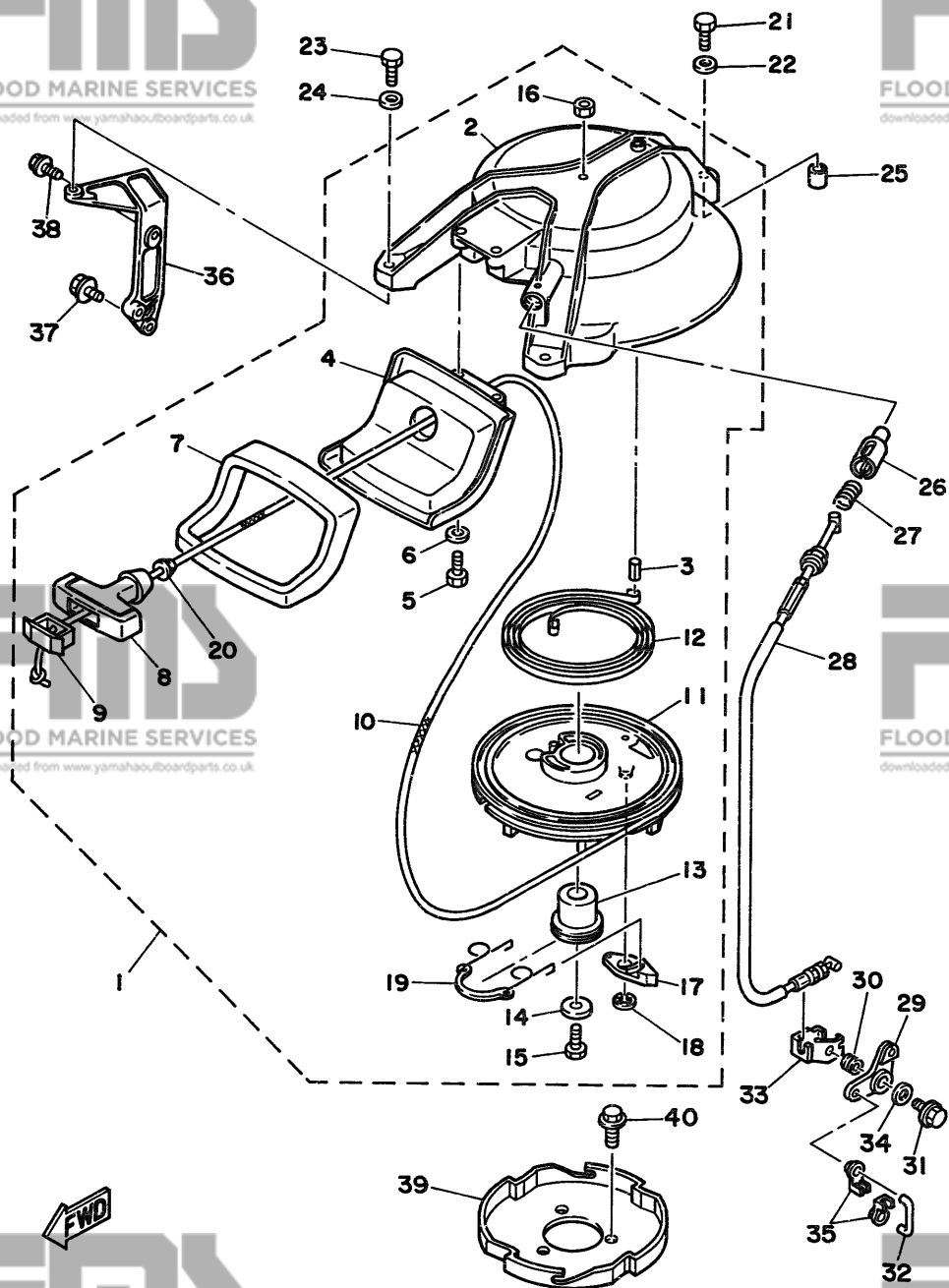


FIG. 6 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
27	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	6L2-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
29	6L2-15746-00	ARM BRAS	1	
30	90387-06M51	COLLAR COLLERETTE	1	
31	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	1	
32	6L2-15747-00	LINK BIELLETTE	1	
33	6L2-15774-00	STAY 4 SUPPORT 4	1	
34	90201-06M62	WASHER, PLATE RONDELLE, PLATE	1	
35	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
36	6L2-15772-00-94	STAY 2 SUPPORT 2	1	
37	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
38	97095-06020	BOLT BOULON	1	
39	6L2-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	
40	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	

FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97595-06520	DURITE RACCORDMT. A ESSENCE 1	1	
3	6H4-24311-00	BOLT, WITH WASHER VIS HEXAGONAL	1	
4	90445-09M25	PIPE, FUEL 1	1	
5	90467-08004	DURITE A ESSENCE 1	1	
6	90445-09M25	HOSE	1	
7	90467-08004	DURITE	1	
8	61N-24560-00	CLIP	4	
9	61N-24563-00	JONC	1	
10	61N-24560-00	FILTER ASSY	1	
11	61N-24563-00	ENS FILTRE	1	
12	61N-24563-00	.ELEMENT, FILTER	1	
13	61N-24563-00	.ELEMENT, FILTRE	1	
14	61N-24563-00	.CUP, FILTER	1	
15	61N-24563-00	.CUVETTE, FILTRE	1	
16	93210-32738	.O-RING	1	
17	6L2-24566-00	.JOINT TORIQUE	1	
18	6L2-24566-00	BRACKET, FILTER	1	
19	6L2-24566-00	SUPPORT, FILTRE	1	
20	97313-06014	BOLT	1	
21	95380-08600	BOULON	1	
22	92990-08100	NUT	1	
23	92990-08100	ECROU	1	
24	656-W2810-02	WASHER, SPRING	1	
25	656-W2810-02	RONDELLE, GROWER	1	
26	656-W2810-02	TOOL KIT	1	
27	656-W2810-02	TROUSSE A OUTILS	1	

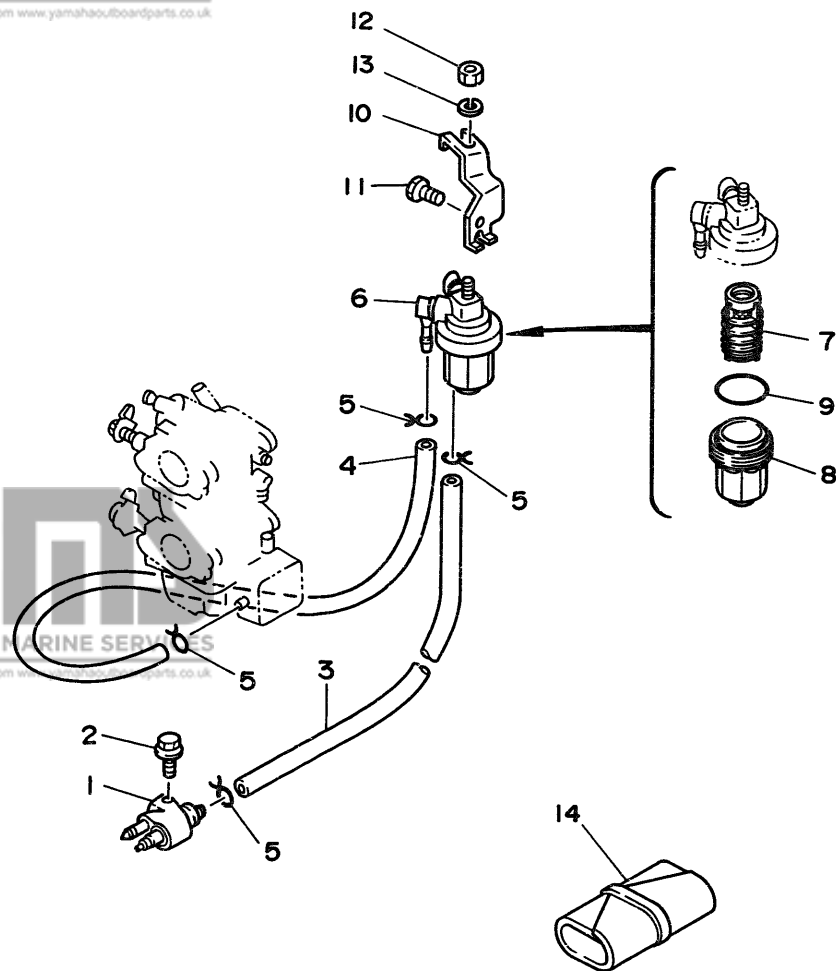
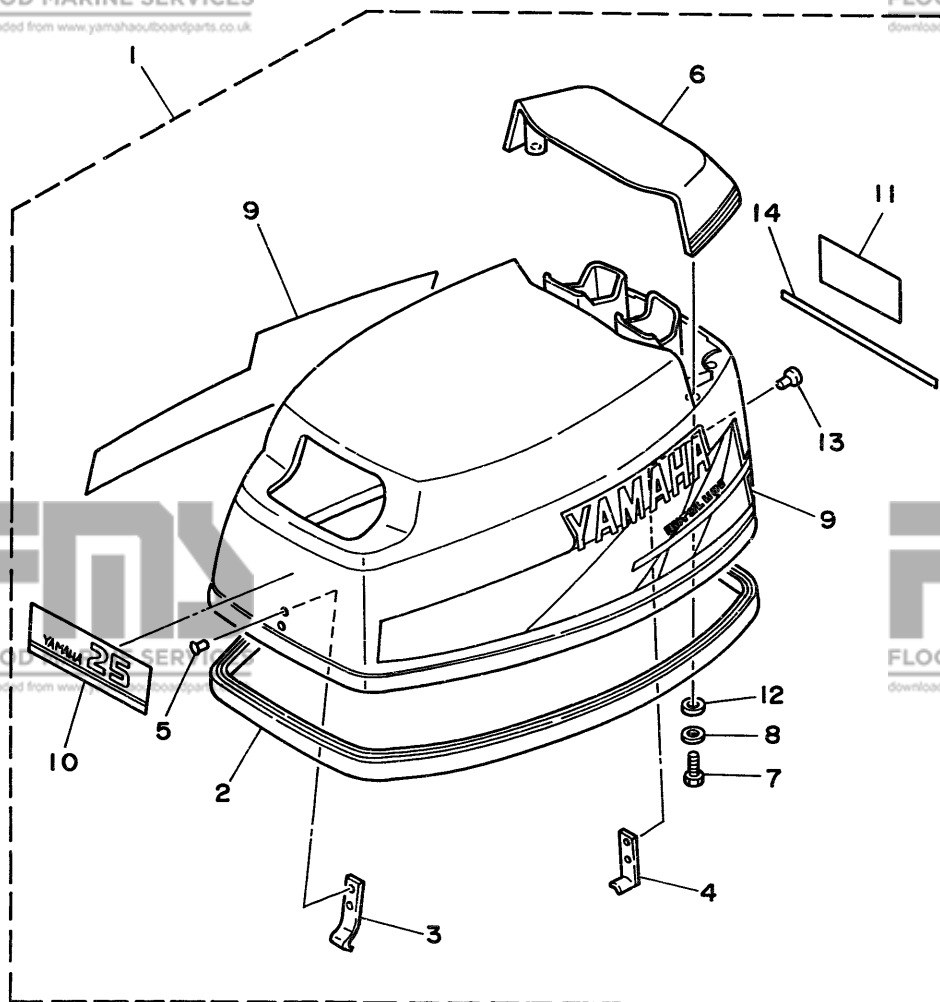


FIG. 8 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25N
	6L3-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 20D
2	6L2-42615-00	.SEAL .JOINT	1	
3	6G1-42651-71	.HOOK .CROCHET	1	
4	6L2-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
5	90266-04M00	.RIVET .RIVET	2	
6	6L2-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	97095-06016	.BOLT .BOULON	4	
8	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
9	6L2-W0070-60	.GRAPHIC SET .JEU DIEMBLEMES	1	
10	6L2-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 25N
	6L3-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 20D
11	6L2-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 25N
	6L3-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 20D
12	90202-05M38	.WASHER, PLATE .RONDELLE, PLATE	4	
13	90266-04M04	.RIVET .RIVET	2	
14	6L2-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	



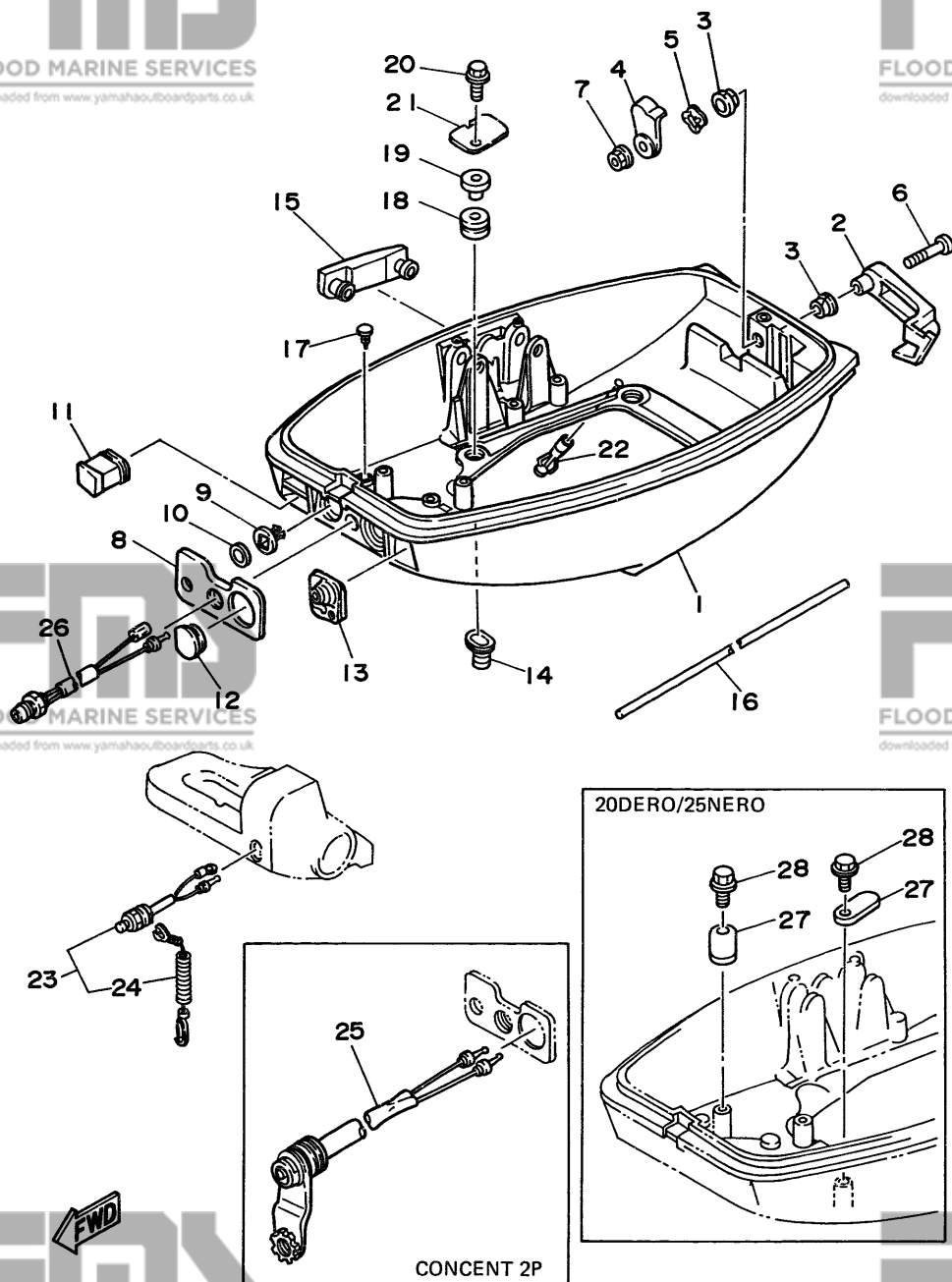


FIG. 9 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42711-02-4D	COWLING, BOTTOM CUVETTE	1	
2	6L2-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12M45	BUSH DOUILLE	2	
4	6L2-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97880-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
7	95780-06300	NUT, FLANGE ECROU	1	
8	6L2-42719-A0	PANEL, FRONT LOWER PANNEAU, AVANT INFÉRIEUR	1	
9	689-41273-00	GROMMET PASSE-FIL	1	
10	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
11	6L2-42725-00	GROMMET PASSE-FIL	1	20DMO/25NMO
12	6G1-42724-00	GROMMET PASSE-FIL	1	20DMO/25NMO
13	6L2-42726-01	GROMMET PASSE-FIL	1	UR
	6L2-42726-10	GROMMET PASSE-FIL	1	UR 20DERO/25NERO
14	6G1-42727-00	GROMMET PASSE-FIL	1	
15	6L2-42748-01	GROMMET PASSE-FIL	1	
16	6L2-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
17	90338-05M03	PLUG PLOT	2	
18	90480-15M31	GROMMET RONDELLE CAOUTCHOUC	4	
19	90387-06M52	COLLAR COLLERETTE	4	
20	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
21	6L2-42738-01	PLATE, FITTING ETRIER	2	
22	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
23	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
24	682-82556-00	.STOPPER .PLAQUETTE	1	
25	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	20DE(R)O/25NE(R)O
26	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	
27	6E5-82588-00	PLATE PLAQUE	2	20DERO/25NERO

FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	95895-06016	BOLT, FLANGE BOULON	2	20DERO/25NERO

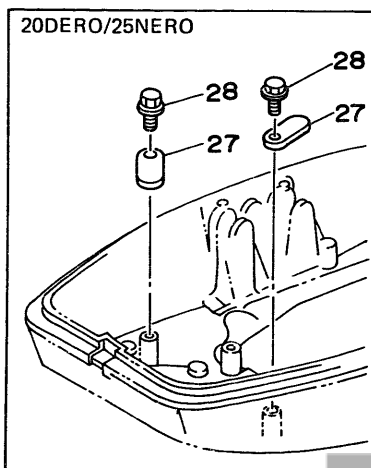
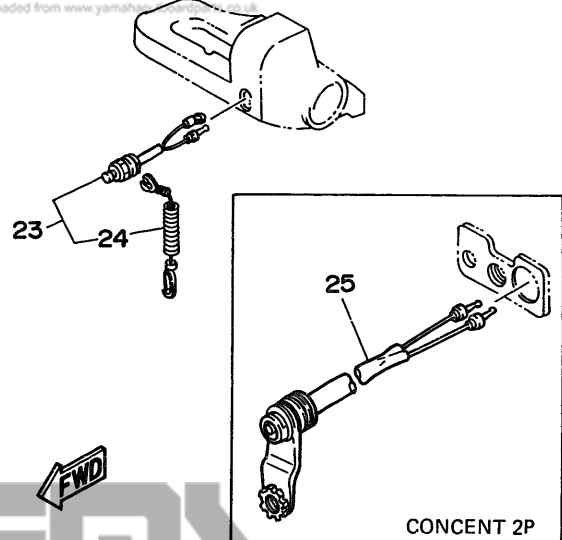
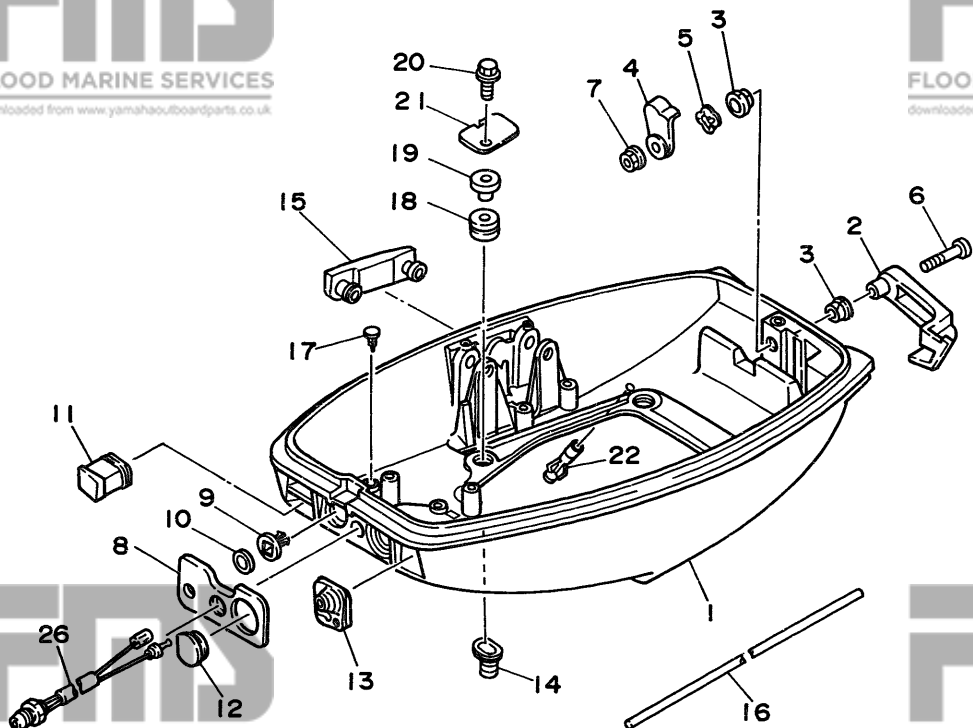


FIG. 10 BRACKET 1

SUPPORT 1

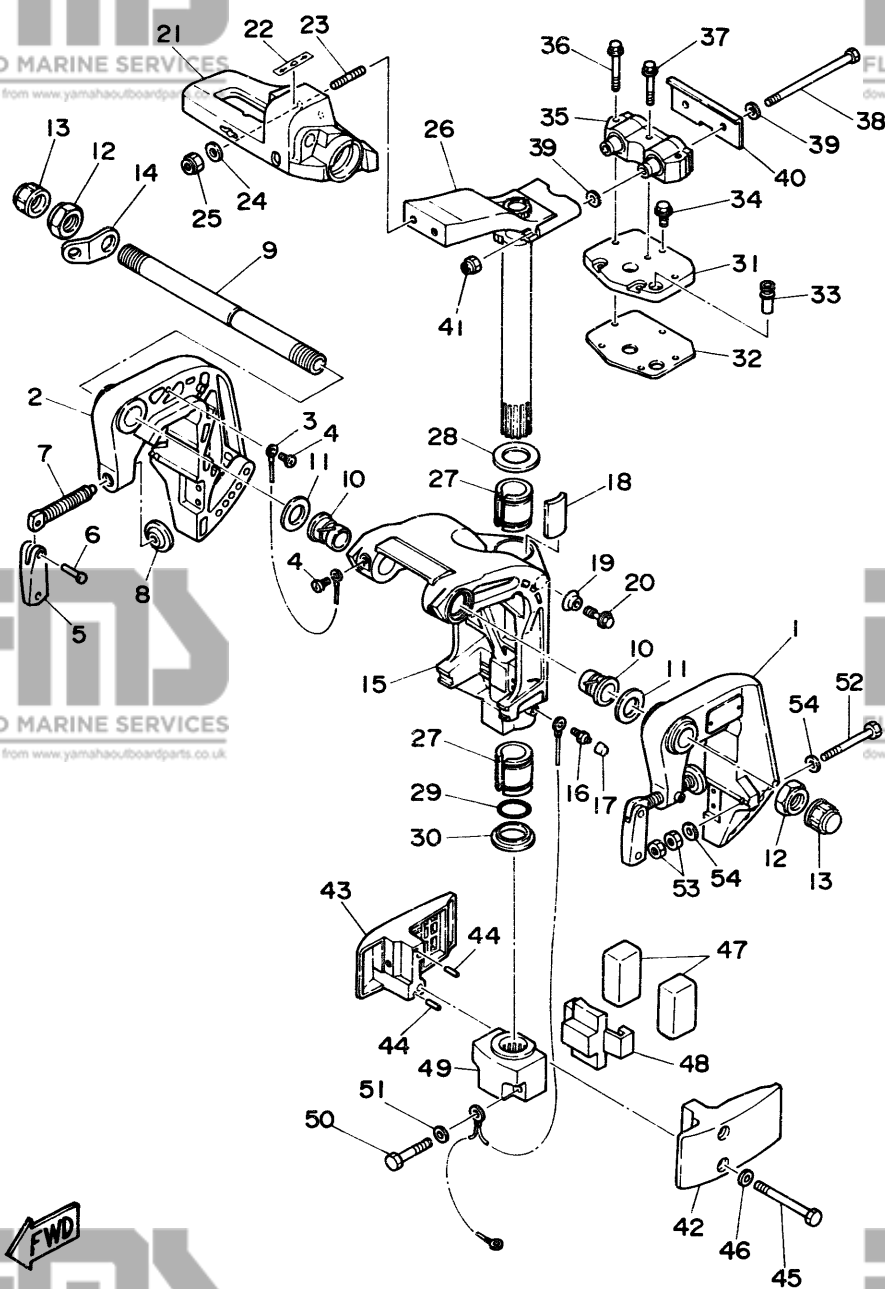
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43111-02-4D	BRACKET, CLAMP PRESSE	1	
2	6L2-43112-03-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD	2	
5	616-43118-00-4D	VIS, TETE TRONCONIQUE	2	
6	90243-04M00	HANDLE, TRANSOM CLAMP POTIGNEE DE VIS DE PRESSE	2	
7	6L2-43116-00	PIN GOUPILLE	2	
8	648-43114-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
9	6J8-43131-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
10	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
11	90386-22M67	BUSH DOUILLE	2	
12	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
13	90185-22M11	NUT, SELF-LOCKING ECRou, AUTO-BLOCANT	2	
14	6E5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
16	6L2-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
17	93700-06M03	NIPPLE, GREASE PION	1	
18	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
19	6H4-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
20	689-43373-01	SEAL, DAMPER JOINT	1	
21	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
22	6L2-42121-00-4D	BRACKET SUPPORT	1	
23	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
24	90116-10M28	BOLT, STUD GOUJON	2	
25	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
26	90185-10051	NUT, SELF-LOCKING ECRou, AUTO-BLOCANT	2	
27	6L2-42510-00-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
28	90386-30M75	BUSH DOUILLE	2	
29	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	



FIG. 10 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29375	O-RING	1	
30	90386-30M60	JOINT TORIQUE	1	
31	6L2-44512-00-4D	BUSH	1	
32	6L2-45114-A1	DOUILLE	1	
33	6L2-44365-00	COVER, UPPER MOUNT	1	
34	97595-06520	COUVERCLE	1	
35	6L2-44514-00	GASKET, UPPER CASING	1	
36	97590-06550	JOINT, TUBE D'ARBRE	1	
37	97590-06540	DAMPER, WATER SEAL	1	
38	90101-08M09	JOINT, TUBE D'EAU	1	
39	90201-08M01	BOLT, WITH WASHER	3	
40	6L2-44526-00	VIS HEXAGONAL	1	
41	95780-08300	MOUNT DAMPER, UPPER SIDE	1	
42	6L2-44551-00-4D	SILENT-BLOC, SUPERIEUR LATERAL	1	
43	6L2-44552-00-4D	BOLT, WITH WASHER	2	
44	93604-10M03	VIS HEXAGONAL	1	
45	97395-08085	BOULON	2	
46	92990-08600	WASHER, PLATE	2	
47	6L2-44555-00	RONDELLE, PLATE	2	
48	6L2-44557-00	PLAQUE	1	
49	6L2-44553-00-4D	NUT, FLANGE	2	
50	97395-08045	ECROU	1	
51	92990-08600	HOUSING, LOWER MOUNT RUBBER	1	
52	97395-08070	BOITIER, SILENT-BLOC INFERIEUR	1	
53	95380-08600	HOUSING, LOWER MOUNT RUBBER	1	
54	92990-08600	BOITIER, SILENT-BLOC INFERIEUR	1	



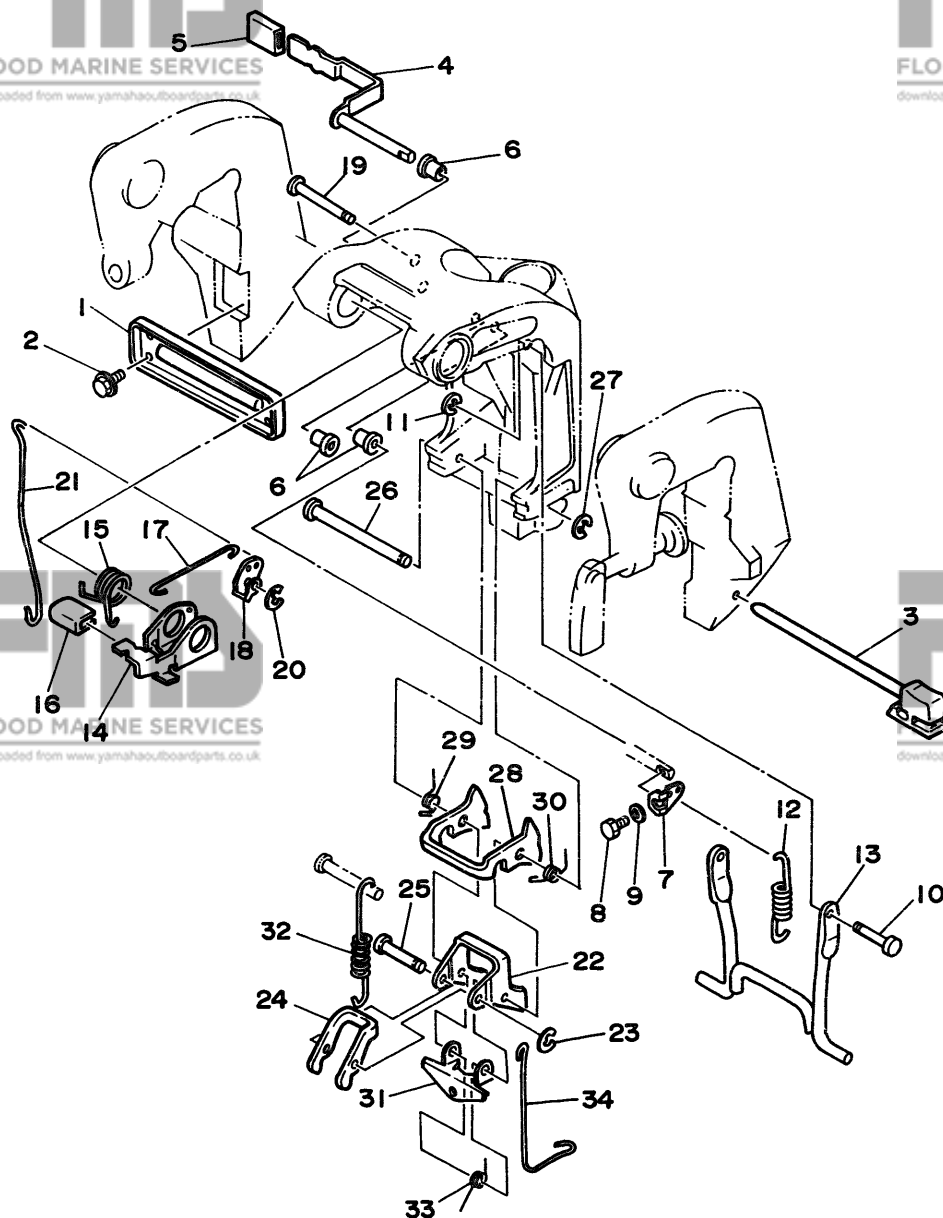


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43165-00	PLATE, TILT LOCK	1	
2	97590-06510	TAQUET, BROCHE INCLINAISON	4	
3	6L2-43160-00	BOLT, WITH WASHER	1	
4	6L2-43630-01	VIS HEXAGONAL	1	
5	682-43318-01	TILT ROD ASSY	1	
6	6L2-43630-01	BROCHE D'INCLINAISON (ENS.)	1	
7	682-43318-01	TILT LEVER ASSY	1	
8	90386-08032	LEVIER D'INCLINAISON	1	
9	682-43318-01	COVER	1	
10	90386-08032	CAPUCHON	3	
11	6L2-43682-01	BUSH	1	
12	6L2-43682-01	DOUILLE	1	
13	97395-05010	LEVER, SHALLOW WATER DRIVE 2	1	
14	97395-05010	LEVIER, PEU PROFOND D'EAU	1	
15	92990-05600	BOLT	1	
16	6L2-43191-01	BOULON	1	
17	6L2-43191-01	WASHER, PLATE	1	
18	99080-05600	RONDELLE, PLATE	1	
19	99080-05600	SHAFT, STOPPER	1	
20	99080-05600	AXE, BUTEE	1	
21	99080-05600	CIRCLIP	1	
22	99080-05600	CIRCLIP	1	
23	90506-20M27	SPRING, TENSION	1	
24	90506-20M27	RESSORT, TENSION	1	
25	6L2-43350-02	RECEIVER ASSY	1	
26	6L2-43350-02	RECEIVER ASSY	1	
27	6L2-43631-00	LEVER, TILT	1	
28	6L2-43631-00	LEVIER, INCLINAISON	1	
29	6L2-43188-00	SPRING	1	
30	6L2-43188-00	RESSORT	1	
31	6L2-43633-10	COVER, TILT LEVER	1	
32	6L2-43633-10	COUVERCLE	1	
33	6L2-43611-00	SHAFT, TILT LOCK	1	
34	6L2-43611-00	AXE, VERROUILLAGE MARCHE AR	1	
35	6L2-43641-00	LEVER, TILT	1	
36	6L2-43641-00	LEVIER, INCLINAISON	1	
37	6L2-43659-00	SHAFT, REVERSE LOCK	1	
38	6L2-43659-00	AXE, VERROUILLAGE MARCHE AR	1	
39	99080-05600	CIRCLIP	1	
40	99080-05600	CIRCLIP	1	
41	6L2-43617-00	ROD, TILT LOCK	1	
42	6L2-43617-00	TIGE	1	
43	6L2-43613-00	ARM, TILT LOCK	1	
44	6L2-43613-00	GUIDE	1	
45	99080-05600	CIRCLIP	1	
46	99080-05600	CIRCLIP	1	
47	6L2-43624-00	PLATE, TILT ROCK	1	
48	6L2-43624-00	ETRIER, VERROUILLAGE MARCHE AR	1	
49	6L2-43336-00	PIN	1	
50	6L2-43336-00	CLAVETTE	1	
51	6J8-43611-01	SHAFT, TILT LOCK	1	
52	6J8-43611-01	AXE, VERROUILLAGE MARCHE AR	1	
53	99080-05600	CIRCLIP	1	
54	99080-05600	CIRCLIP	1	
55	6L2-43614-00	PLATE, TILT LOCK	1	
56	6L2-43614-00	ETRIER, VERROUILLAGE MARCHE AR	1	

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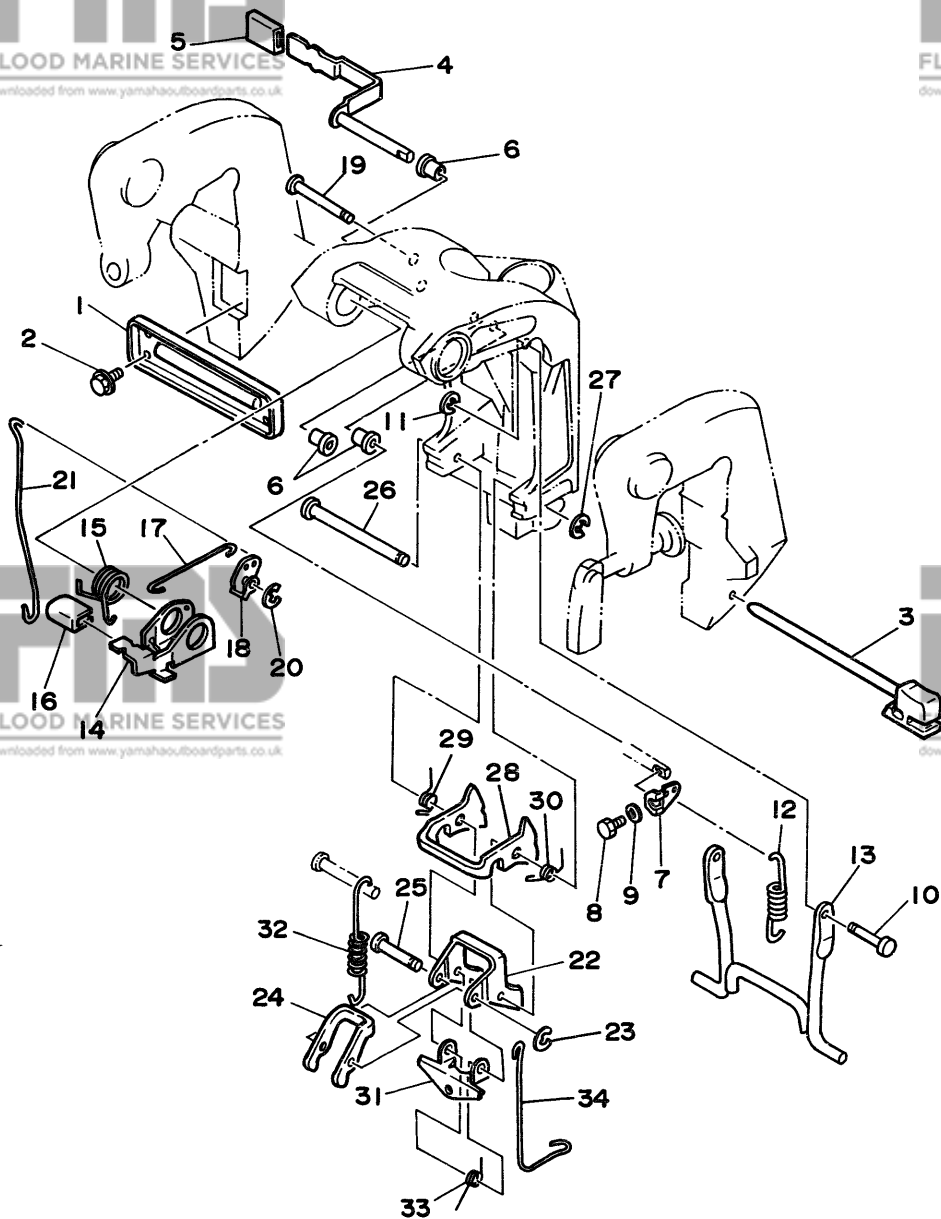


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-12M28	SPRING, TORSION RESSORT, TORSION	1	
30	90508-12M29	SPRING, TORSION RESSORT, TORSION	1	
31	6L2-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
32	90506-23M11	SPRING, TENSION RESSORT, TENSION	1	
33	6L2-43657-00	SPRING, LOCK RESSORT, BLOCAGE	1	
34	6L2-43676-00	HOO CROCHET	1	

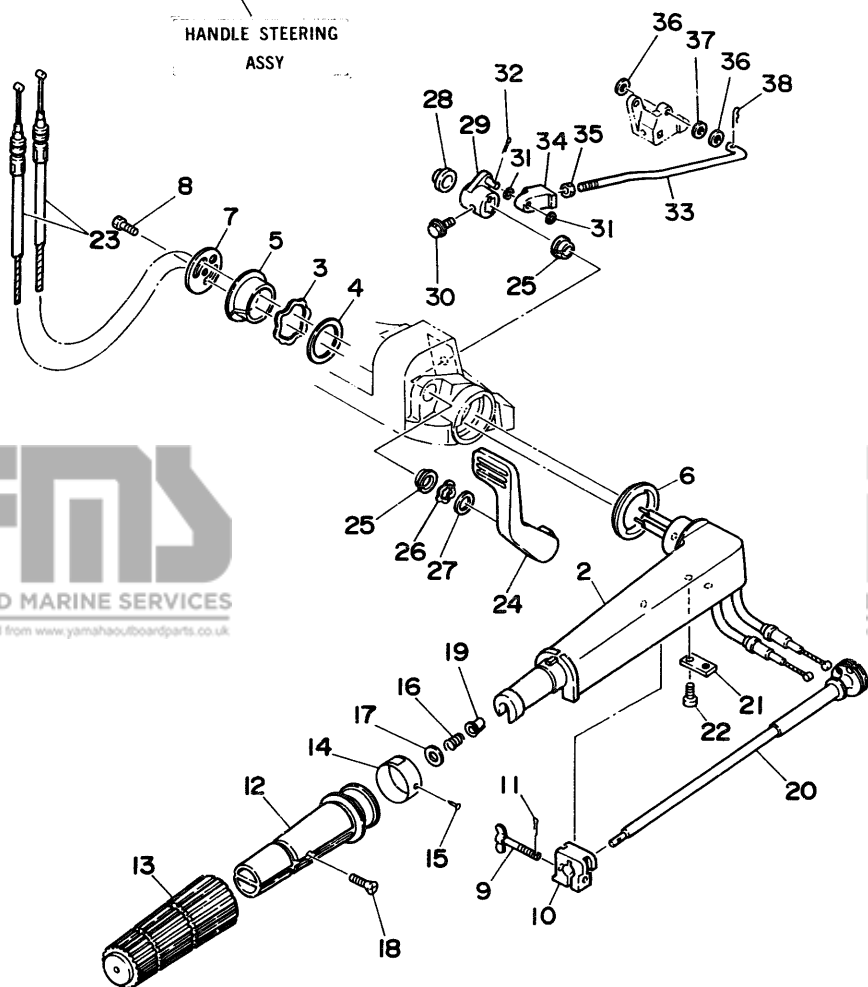


FIG. 12 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 23)	1	
2	6G1-42111-03-4D	HANDLE, STEERING POIGNEE	1	
3	90206-35M20	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90202-35M24	WASHER, PLATE RONDELLE, PLATE	1	
5	90386-34M40	BUSH DOUILLE	1	
6	90386-43M79	BUSH DOUILLE	1	
7	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
8	97395-06016	BOLT BOULON	1	
9	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
10	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
11	91490-16010	PIN, COTTER GOUPILLE	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
13	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
14	6L2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET RIVET	1	
16	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
18	90149-05M13	SCREW VIS	1	
19	90386-08032	BUSH DOUILLE	1	
20	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
21	6E0-42159-02	STAY SUPPORT	1	
22	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
23	6L2-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
24	6L2-44111-00-94	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	90386-15M73	BUSH DOUILLE	2	
26	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	1	
27	90202-15M37	WASHER, PLATE RONDELLE, PLATE	1	

HANDLE STEERING
ASSY

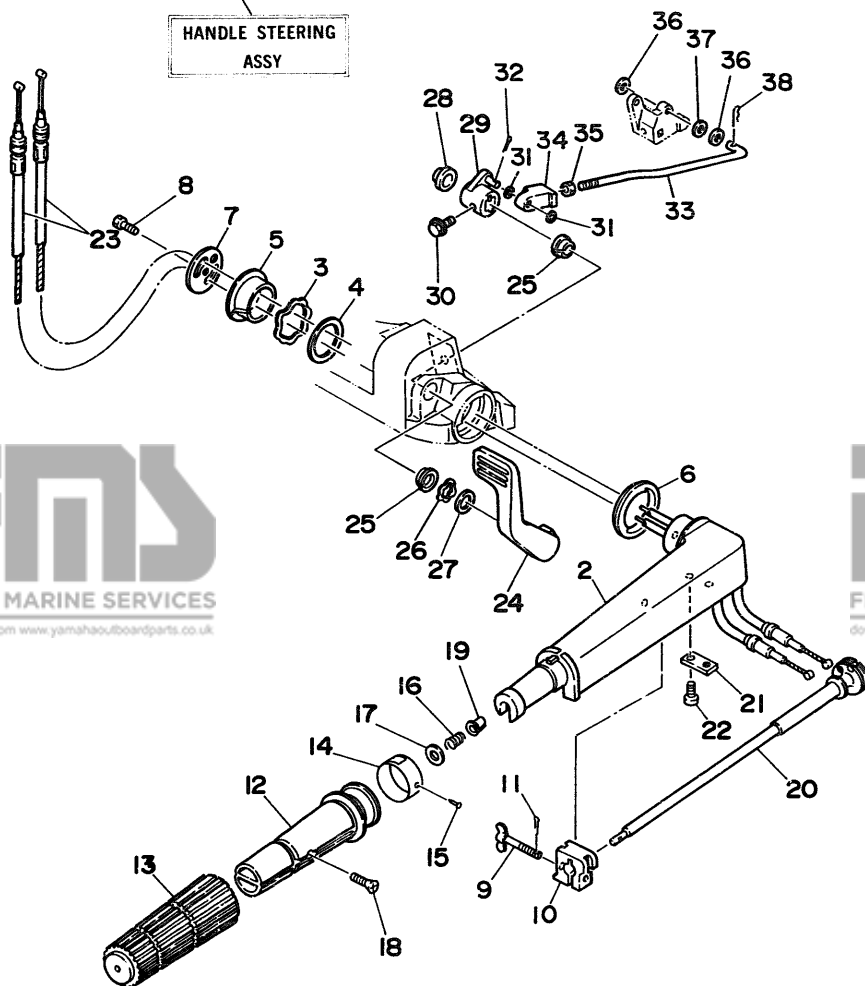


FIG. 12 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90386-12M72	BUSH DOUVILLE	1	
29	6L2-44125-00-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
30	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
31	90202-06009	WASHER, PLATE RONDELLE, PLATE	2	
32	91490-20010	PIN, COTTER GOUILLE	1	
33	6L2-44124-00	LINK, SHIFT ROD BIELLETTE	1	
34	6L2-26363-00	END, CABLE EMBOUT DE CABLE	1	
35	95380-06700	NUT ECROU	1	
36	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	
37	90202-05M38	WASHER, PLATE RONDELLE, PLATE	1	
38	90468-05M03	CLIP JONC	1	

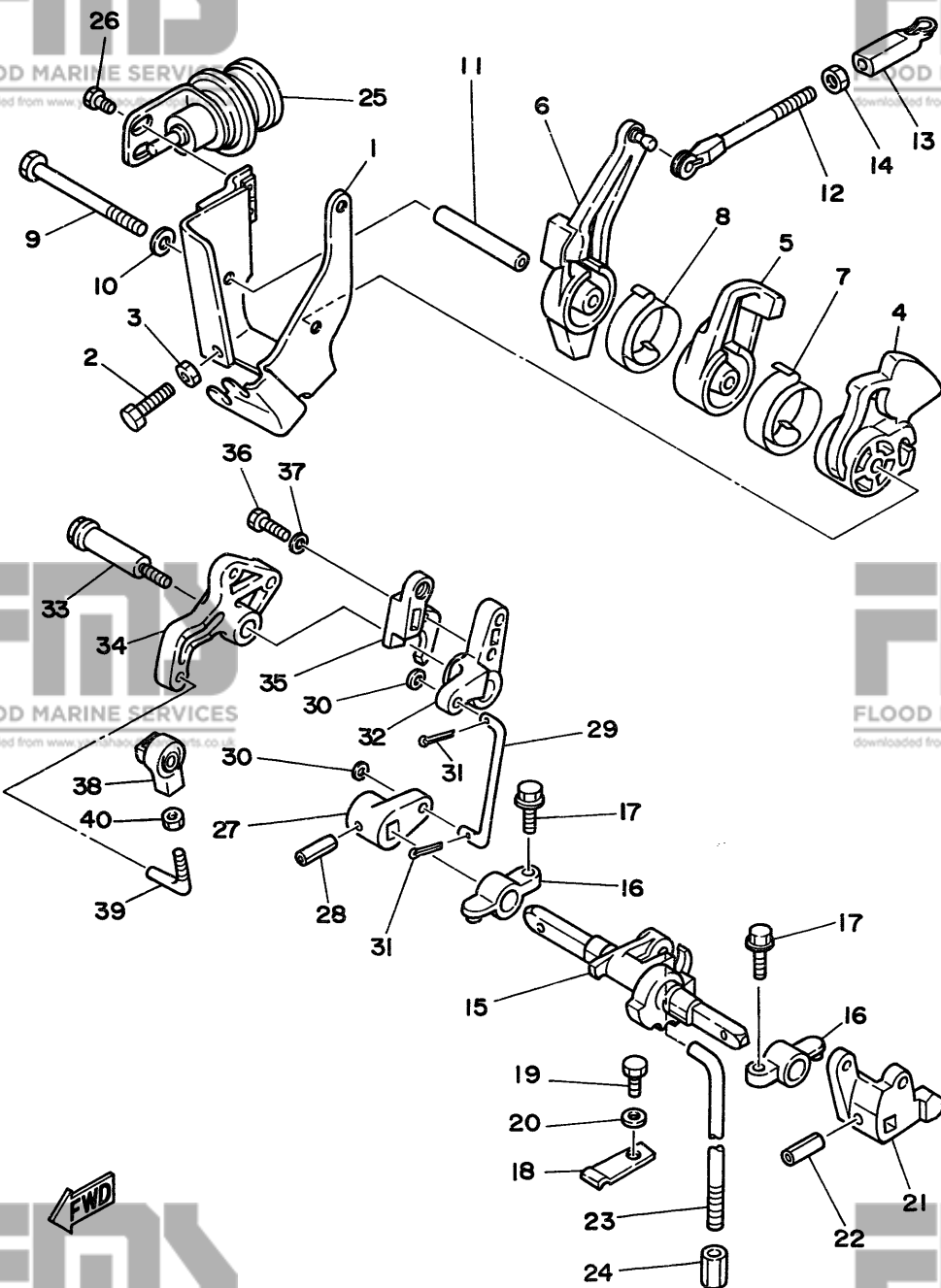


FIG. 13 CONTROL

COMMANDE

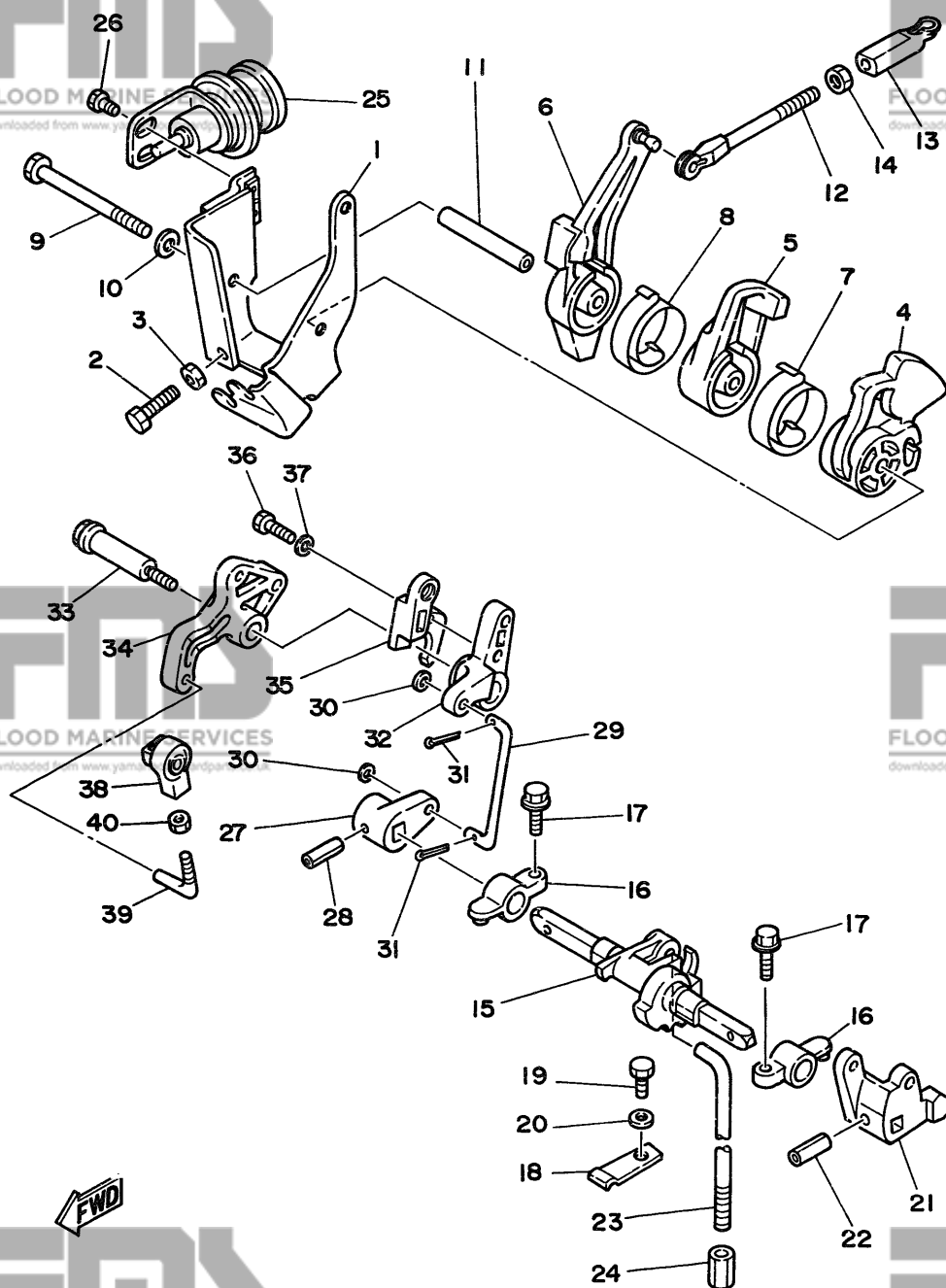
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	97095-06020	BOLT BOULON	1	
3	95380-06700	NUT ECROU	1	
4	6L2-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
5	6L2-41283-00	LEVER, FREE ACCEL. LEVIER	1	
6	6L2-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
7	6J8-42167-00	SPRING 1 RESSORT1	1	
8	6L2-42167-00	SPRING 1 RESSORT1	1	
9	97395-06075	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90387-06M18	COLLAR COLLERETTE	1	
12	689-42169-01	JOINT AXE	1	
13	6H1-41237-00	JOINT, LINK RACCORD	1	
14	95380-05600	NUT ECROU	1	
15	6L2-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
16	6G1-41662-01-94	BRACKET SUPPORT	2	
17	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
18	6J8-44116-00	SPRING RESSORT	1	
19	97095-06012	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
21	6L2-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
22	91690-30318	PIN, SPRING AGRAFFE	1	
23	6L2-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
24	90170-06015	NUT ECROU	1	
25	6L2-14368-00	DIAPHRAGM ASSY 1 DIAPHRAGME 1	1	
26	97095-06008	BOLT BOULON	2	
27	6L2-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
28	91690-30318	PIN, SPRING AGRAFFE	1	

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FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L2-42192-00	ROD 2 TRINGLE 2	1	
30	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	
31	91490-20010	PIN, COTTER GOUPILLE	2	
32	6L2-44141-01	LINK, SHIFT ROD BIELLETTE	1	
33	90109-06M28	BOLT BOULON	1	
34	6L2-41212-00	ARM, ACCEL. BRAS	1	
35	6L2-44141-10-94	LINK, SHIFT ROD BIELLETTE	1	
36	97313-05016	BOLT BOULON	1	
37	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
38	6L2-41237-00	JOINT, LINK RACCORD	1	
39	6L2-41238-00	JOINT, LINK RACCORD	1	
40	95380-05700	NUT ECROU	1	



D7

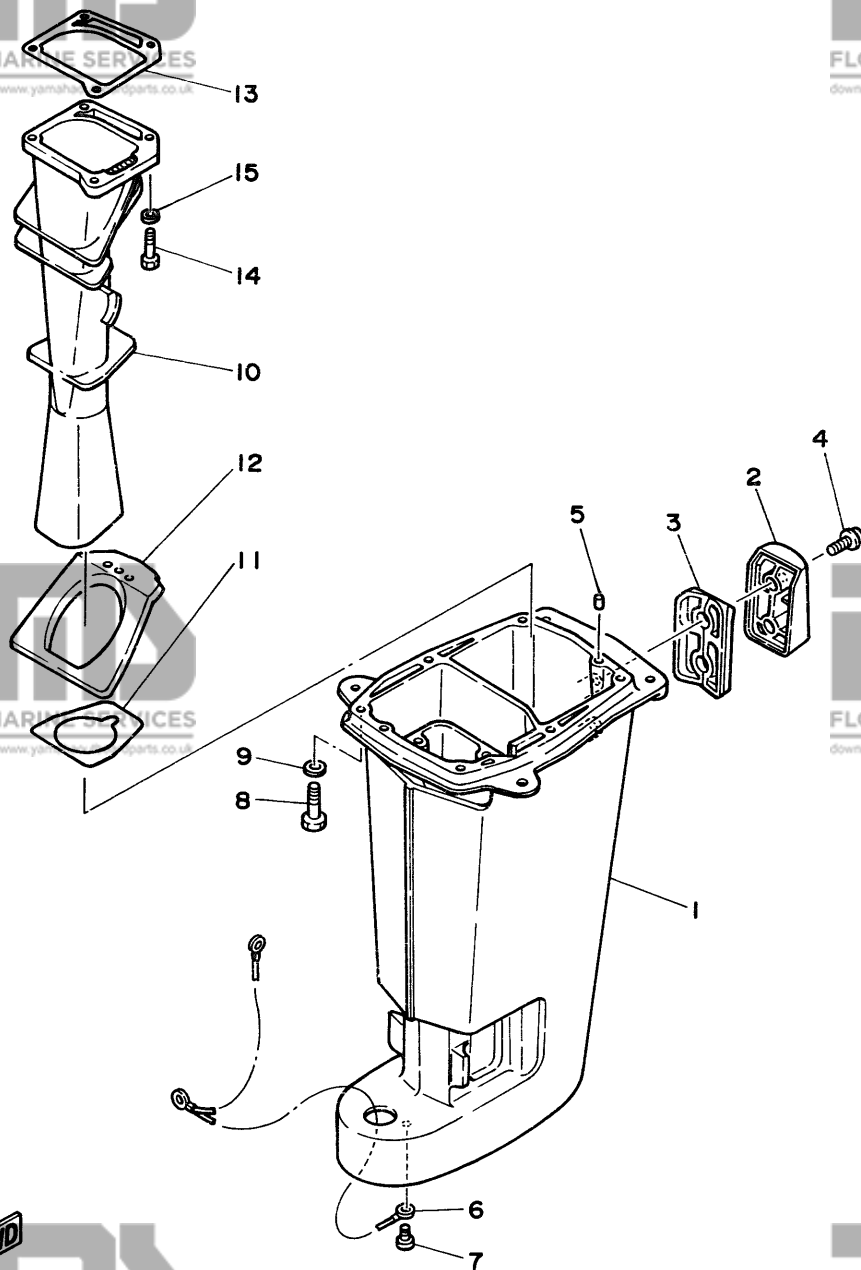


FIG. 14 UPPER CASING

FOURREAU

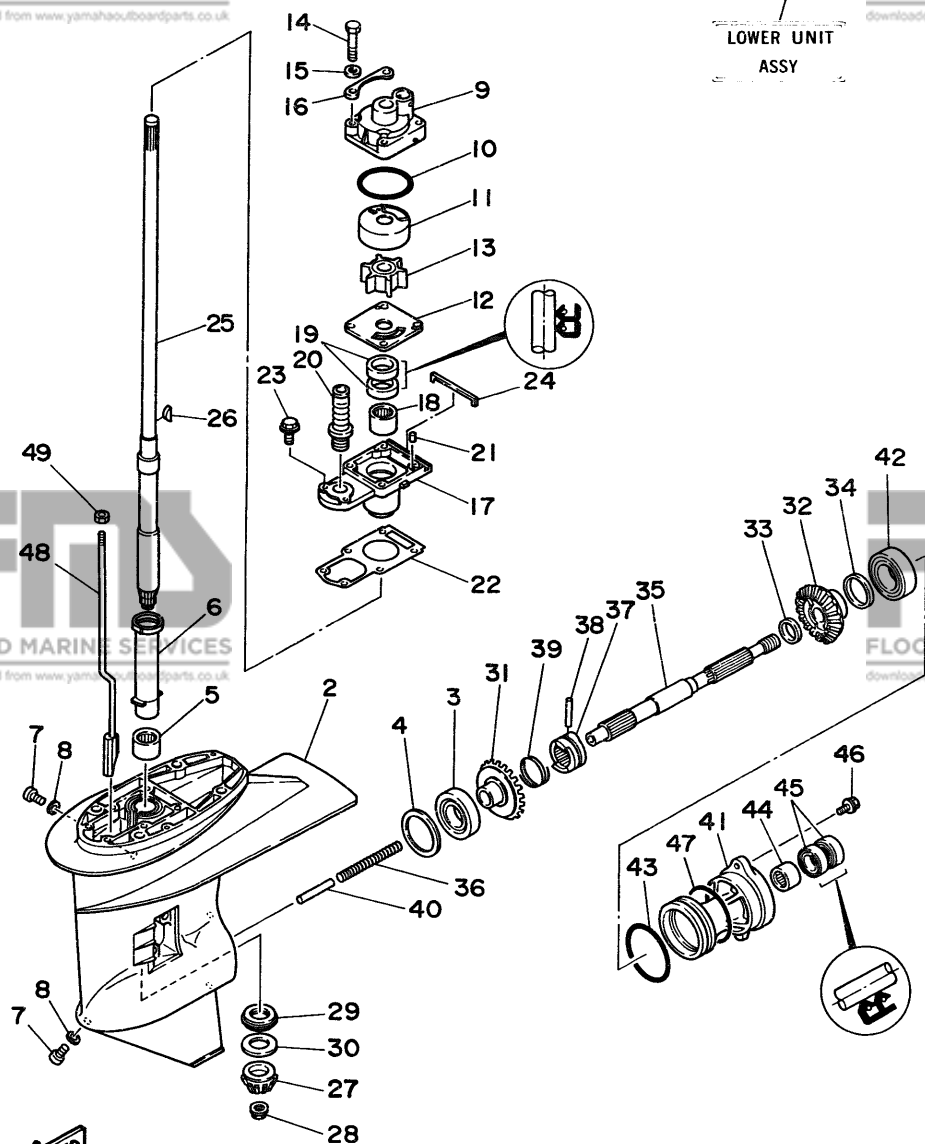
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45111-01-40	CASING, UPPER FOURREAU	1	UR SHORT
	6L2-45111-11-40	CASING, UPPER FOURREAU	1	UR LONG
2	6L2-45151-01-40	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
3	6L2-45115-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
4	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
5	93604-10M03	PIN, DOWEL CLAVETTE	2	
6	6L2-82127-00	WIRE, LEAD 2 FIL 2	1	
7	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
8	97395-08030	BOLT BOULON	6	
9	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
10	6L2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 25N
	6L3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 20D
11	6L2-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	6L2-45123-01	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
13	6L2-41133-A1	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT 1	1	
14	97095-06020	BOLT BOULON	4	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

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FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45300-02-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 49) UNITE INFERIEURE (ENS.)	1	UR SHORT
	6L2-45300-12-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 49) UNITE INFERIEURE (ENS.)	1	UR LONG
2	6L2-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93332-00005	BEARING ROULEMENT	1	
4	6L2-45567-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45567-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45567-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR
	6L2-45567-00-14	SHIM (T:1.4MM) CALE (T:1.4MM)	1	UR
5	93315-220V9	BEARING, CYLINDRICAL ROULEMENT	1	
6	6L2-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
8	90430-08020	GASKET JOINT	2	
9	6L2-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
10	93210-45161	O-RING JOINT TORIQUE	1	
11	6L2-44322-00	INSERT, CARTRIDGE CUVETTE	1	
12	6L2-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
13	6L2-44352-00	IMPELLER TURBINE	1	
14	97095-06040	BOLT BOULON	4	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
16	6L2-44328-00	PLATE PLAQUETTE	2	
17	6L2-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
18	93315-22004	BEARING, CYLINDRICAL ROULEMENT	1	
19	93101-20048	OIL SEAL JOINT SPY	2	
20	6L2-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
21	93604-10M03	PIN, DOWEL CLAVETTE	2	
22	6L2-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
23	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
24	6L2-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	



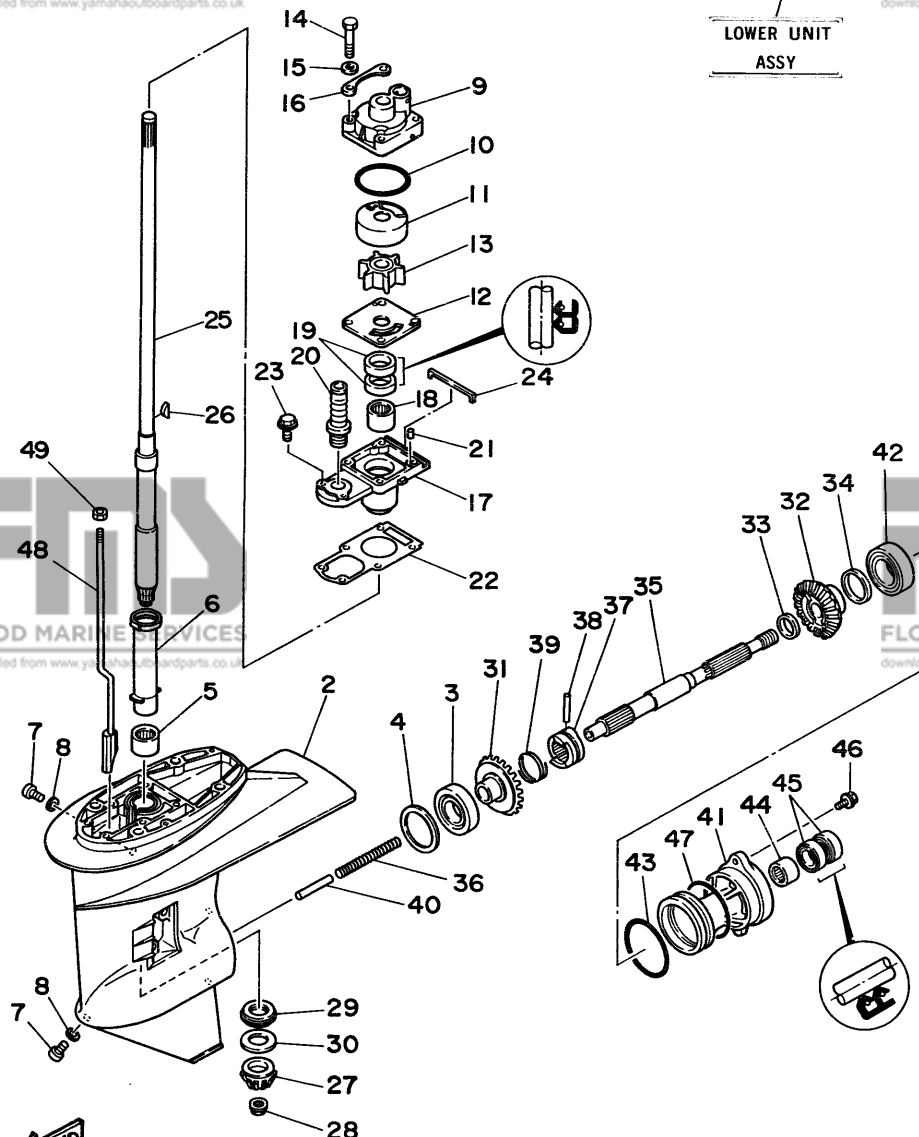


FIG. 15 LOWER CASING. DRIVE 1

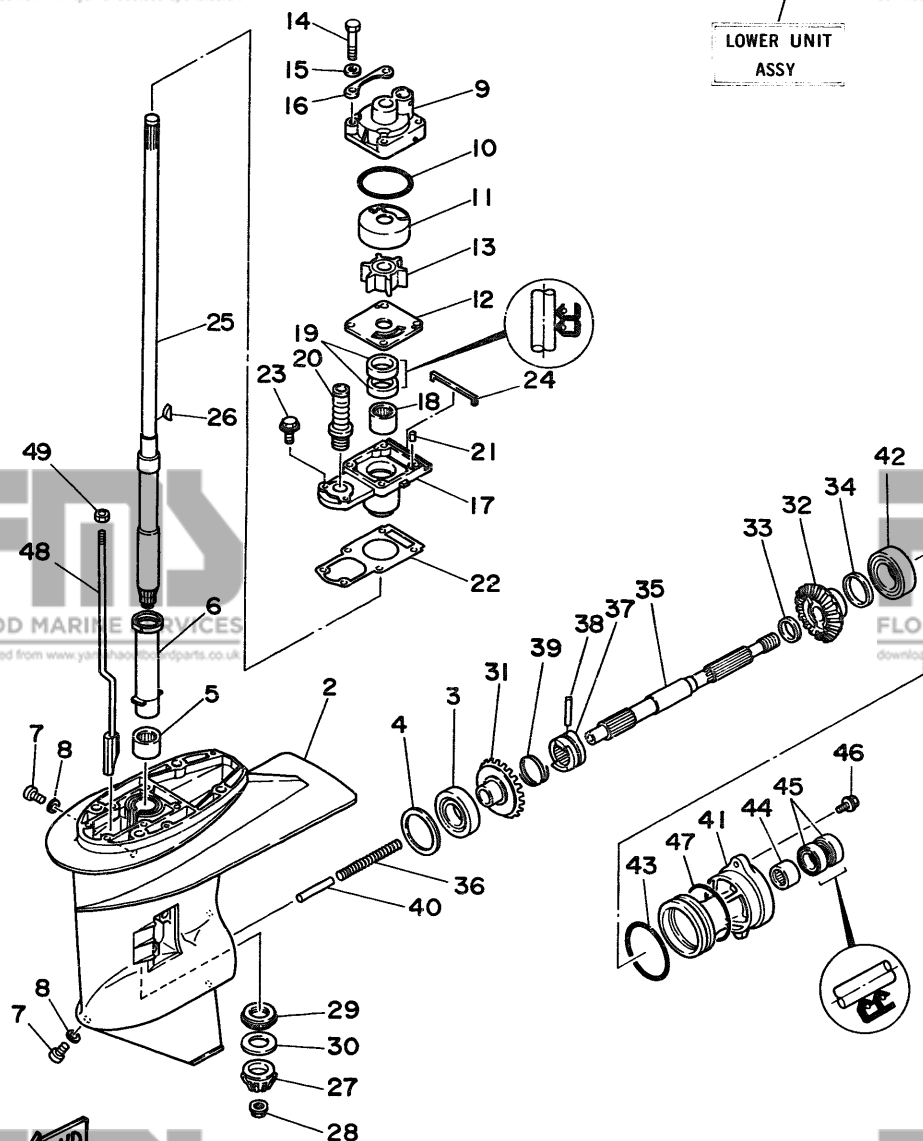
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6L2-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
	6L2-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
26	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
27	6L2-45551-01	PINION PIGNON D'ATTAQUE	1	
28	90179-10M14	NUT ECROU	1	
29	93341-320U0	BEARING, THRUST CERVEAUX DE DIRECTION	1	
30	6L2-45587-00-15	SHIM (T:1.5MM) CALE (T:1.5MM)	1	UR
	6L2-45587-00-16	SHIM (T:1.6MM) CALE (T:1.6MM)	1	UR
31	6L2-45560-00	GEAR PIGNON	1	
32	6L2-45571-00	GEAR PIGNON	1	
33	90201-20417	WASHER, PLATE RONDELLE, PLATE	1	
34	6L2-45577-00-10	SHIM (T:1.0MM) CALE (T:1.0MM)	1	UR
	6L2-45577-00-11	SHIM (T:1.1MM) CALE (T:1.1MM)	1	UR
	6L2-45577-00-12	SHIM (T:1.2MM) CALE (T:1.2MM)	1	UR
	6L2-45577-00-13	SHIM (T:1.3MM) CALE (T:1.3MM)	1	UR
35	6L2-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
36	90501-10065	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
37	6L2-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
40	648-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
41	6L2-45361-02-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
42	93306-00612	BEARING ROULEMENT	1	
43	93210-60MA3	O-RING JOINT TORIQUE	1	
44	93315-22004	BEARING, CYLINDRICAL ROULEMENT	1	
45	93101-20M07	OIL SEAL JOINT SPY	2	
46	97595-06520	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
47	93210-60M99	O-RING JOINT TORIQUE	1	

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6L2-44150-00	SHIFT CAM ASSY	1	UR SHORT
	6L2-44150-10	CAME D'INVERSION	1	UR LONG
49	95380-06600	SHIFT CAM ASSY	1	UR LONG
		CAME D'INVERSION	1	UR LONG
		NUT	1	
		ECROU	1	



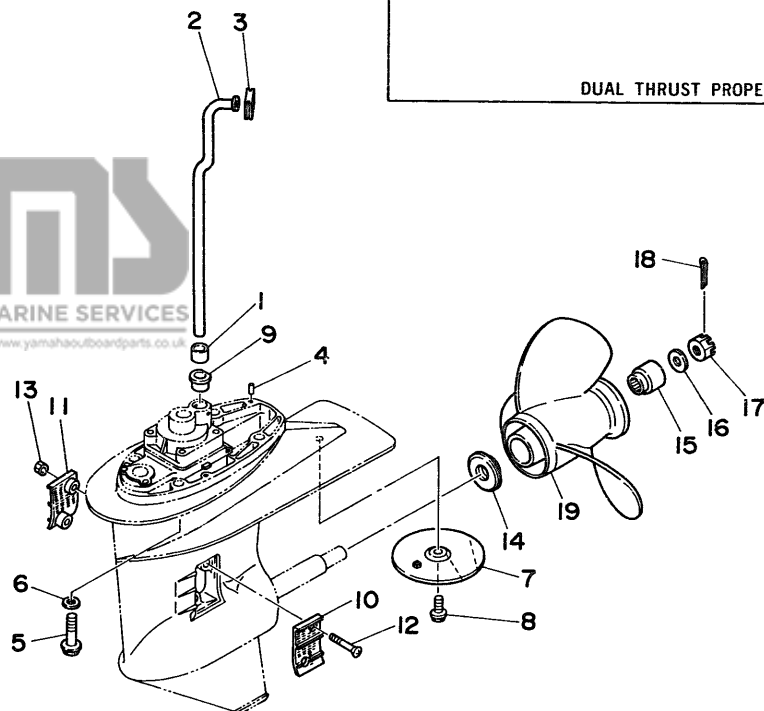
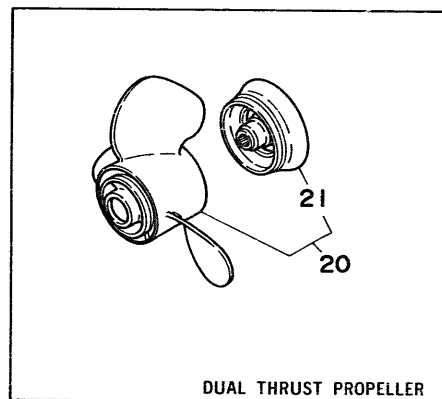


**STAINLESS STEEL PROPELLER
ACIER INOXYDABLE HELICE**

FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
		DUAL THRUST PROPELLER MOTEURS JUMES HELICE		
20	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F)	1	UR
21	6J8-45986-10-98	HELICE (3X10-5/8"X8-1/4"-F) .RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	



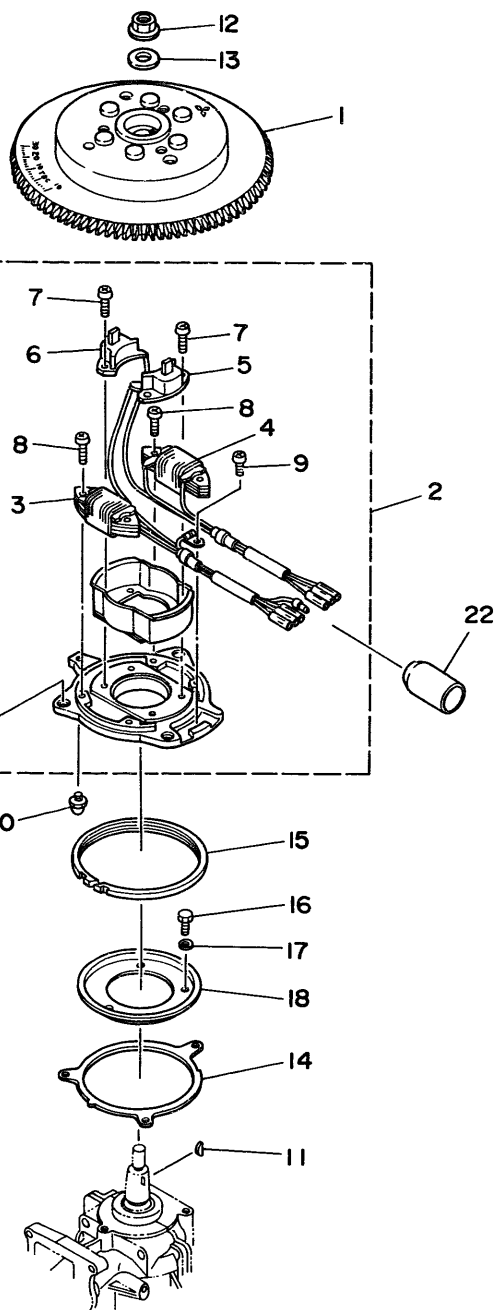


FIG. 17 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-85550-00	ROTOR ASSY	1	UR 20DMO/25NMO
		ROTOR CPLT		
	6L2-85550-10	ROTOR ASSY	1	UR 20DE(R)O/25NE(R)O
		ROTOR CPLT		
2	6L2-85560-10	BASE ASSY	1	
		ENS. FLASQUE		
3	6L2-85520-10	.COIL, CHARGE	1	
		.BOBINE, CHARGE		
4	6L2-85533-10	.COIL, LIGHTING	1	
		.BOBINE, ECLAIRAGE		
5	6L2-85580-10	.COIL, PULSER	1	
		.BOBINE, PULSEUR		
6	6L2-85580-20	.COIL, PULSER	1	
		.BOBINE, PULSEUR		
7	98580-04010	.SCREW, PAN HEAD	4	
		.VIS		
8	98580-06025	.SCREW, PAN HEAD	4	
		.VIS		
9	98580-04006	.SCREW, PAN HEAD	1	
		.VIS		
10	663-85518-00	JOINT, BALL	1	
		JOINT SPHERIQUE		
11	90280-16053	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
12	90179-12M04	NUT	1	
		ECROU		
13	90201-13M42	WASHER, PLATE	1	
		RONDELLE, PLATE		
14	6G1-41611-00	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE		
15	695-41613-00	PLATE, BASE FRICTION	1	
		PLAQUE, FRICTION DE BASE		
16	97095-06012	BOLT	3	
		BOULON		
17	92990-06600	WASHER, PLATE	3	
		RONDELLE, PLATE		
18	6G1-41612-00	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE		
19	97985-05210	SCREW, WITH WASHER	3	
		VIS, AVEC RONDELLE		
20	6L2-81332-00	PLATE, TIMING	1	
		PLATEAU, ALLUMAGE		
21	97985-05210	SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE		
22	6L2-82599-01	COVER, CONNECTER	1	
		COUVERCLE, CONNECTEUR		

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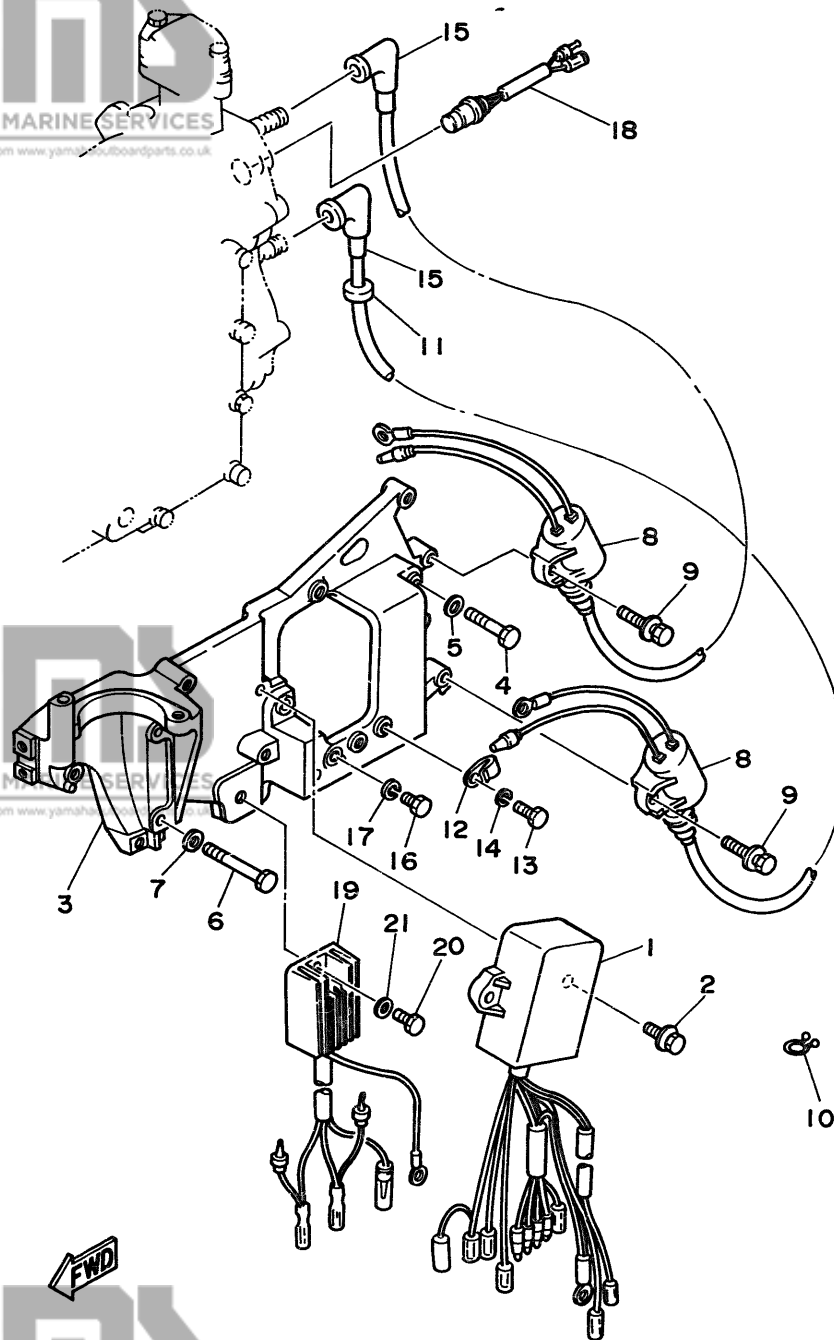


FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-85540-20	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
3	6L2-85542-02-94	BRACKET SUPPORT	1	
4	97095-06030	BOLT BOULON	3	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
6	90101-06M16	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	61N-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
9	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	2	
10	90465-18147	CLAMP BRIDE	1	
11	90480-25161	GROMMET RONDELLE CAOUTCHOUC	1	
12	90465-08028	CLAMP BRIDE	1	
13	97095-06012	BOLT BOULON	1	
14	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
15	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
16	97095-06012	BOLT BOULON	2	
17	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
18	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
19	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
20	97095-06016	BOLT BOULON	1	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

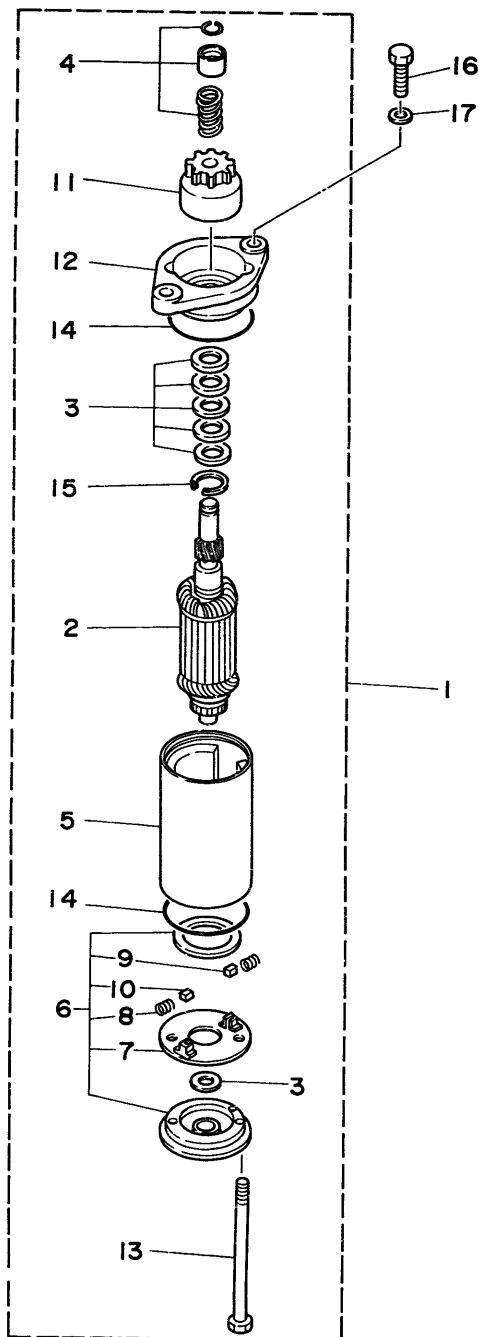
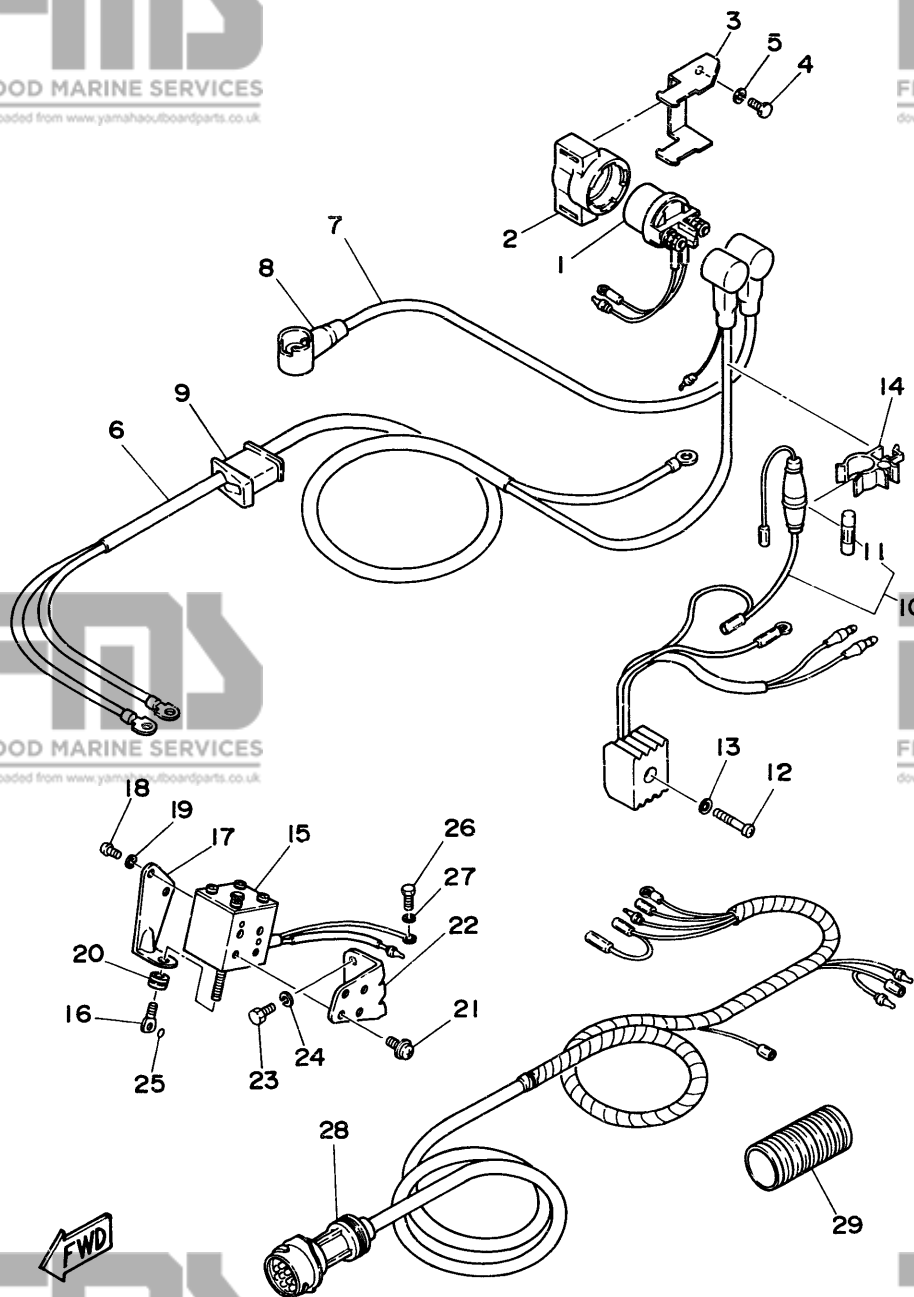


FIG. 19 ALTERNATE 1 (20DE(R)0/25NE(R)0)
FIG. 19 OPTIONNELLES 1 (20DE(R)0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6L2-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6L2-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	6L2-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	6L2-81840-10	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1	
8	682-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON	2	
9	6L2-81811-10	..BRUSH 1 ..CHARBON 1	1	
10	6L2-81812-10	..BRUSH 2 ..CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81826-10	.BOLT .BOULON	2	
14	682-81847-10	.O-RING .JOINT TORIQUE	2	
15	682-81834-10	.RING .BAGUE	1	
16	97013-08025	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	

F2



FWD

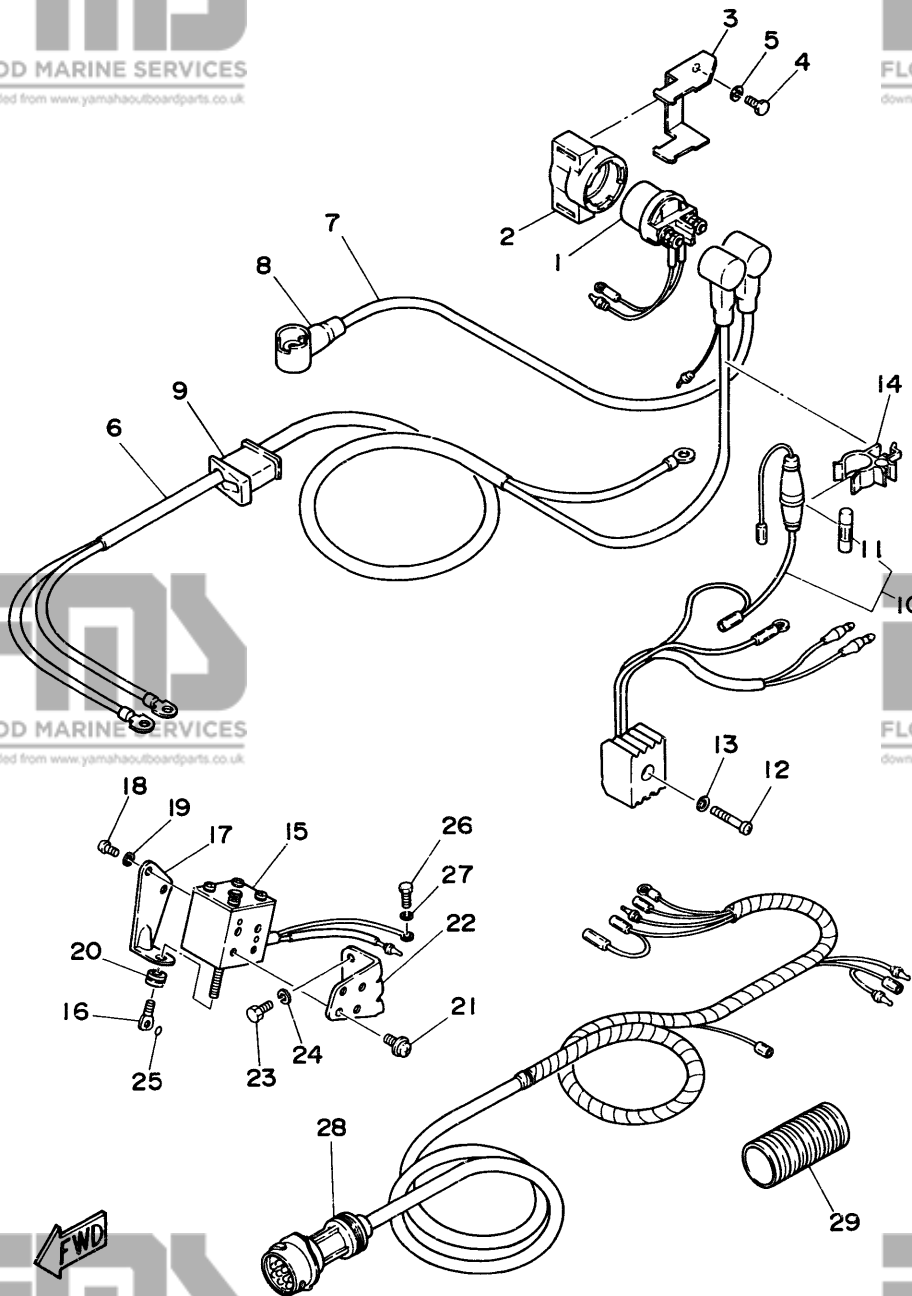
FIG. 20 ALTERNATE 2 (20DE(R)0/25NE(R)0)
FIG. 20 OPTIONNELLES 2 (20DE(R)0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6L2-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
4	97095-06012	BOLT BOULON	1	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
6	6G1-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
7	6G1-82117-00	WIRE, LEAD FIL	1	
8	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1	
9	6L2-42725-50	GROMMET PASSE-FIL	1	
10	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
11	6G1-82151-00	.FUSE .FUSIBLE	1	
12	98580-05025	SCREW, PAN HEAD VIS	1	
13	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
14	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
15	6L2-86111-00	COIL, SOLENOID BOBINE	1	
16	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
17	6L2-86115-00	HOLDER, SOLENOID SUPPORT, SOLENOIDE	1	
18	97980-05108	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
19	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
20	90480-10155	GROMMET RONDELLE CAOUTCHOUC	1	
21	97980-04208	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
22	6L2-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
23	97095-06012	BOLT BOULON	2	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
25	93210-03261	O-RING JOINT TORIQUE	1	
26	97095-06012	BOLT BOULON	1	
27	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
28	6L2-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	

F3

FIG. 20 ALTERNATE 2 (20DE(R)0/25NE(R)0)
FIG. 20 OPTIONNELLES 2 (20DE(R)0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6K3-83557-00	TUBE TUBE	1	



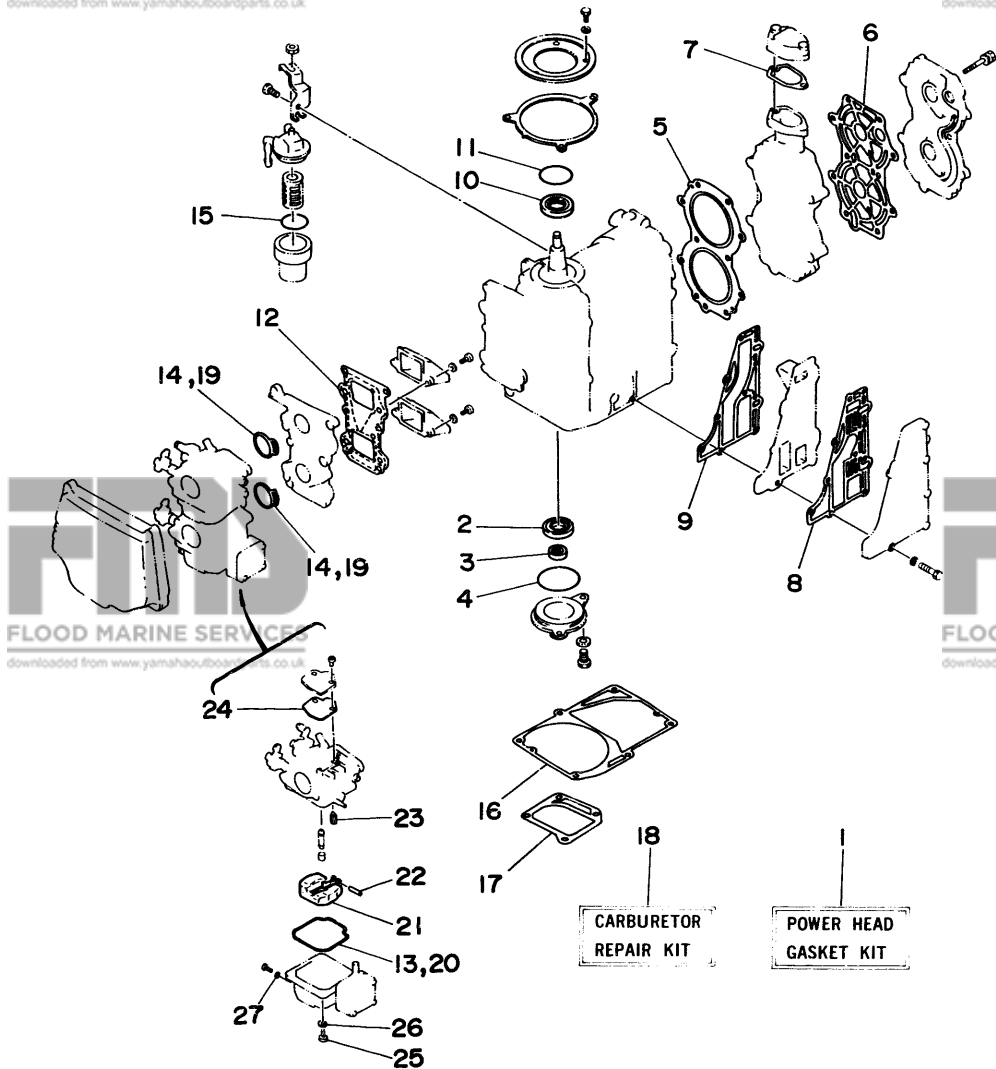


FIG. 21 REPAIR KIT 1

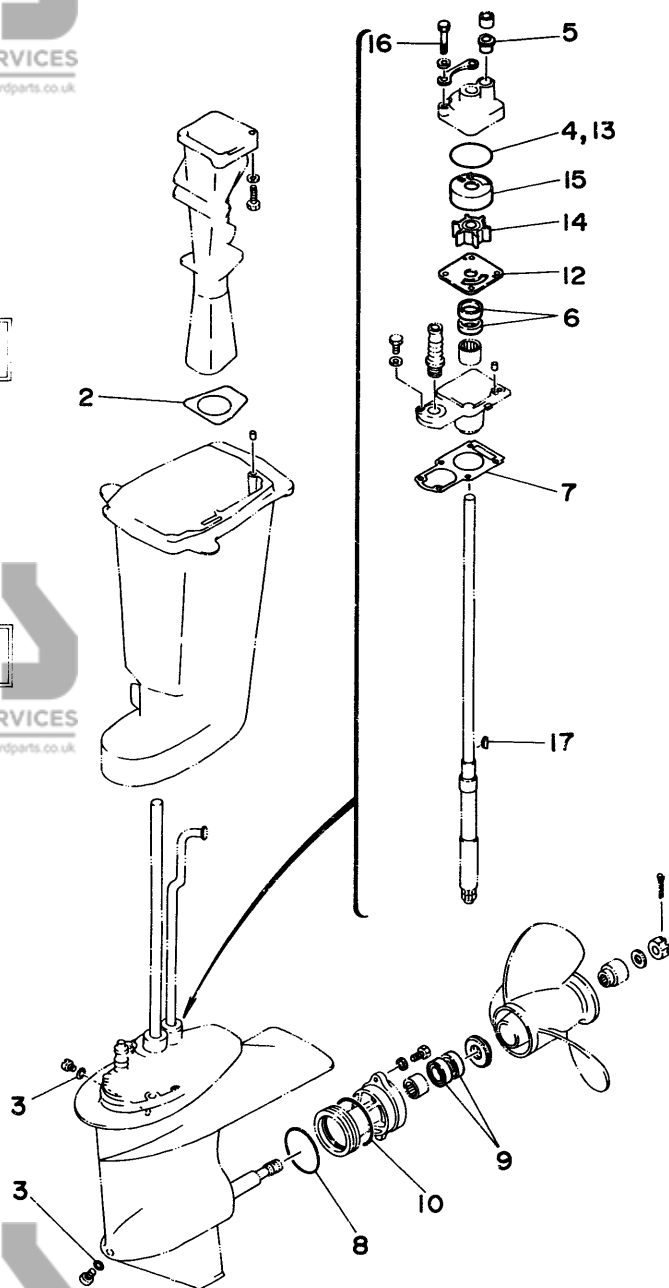
KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	93102-25142	.OIL SEAL .JOINT SPY	1	
3	93101-13M37	.OIL SEAL .JOINT SPY	1	
4	93210-56M80	.O-RING .JOINT TORIQUE	1	
5	6L2-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L2-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	6J8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6L2-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
9	6L2-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
10	93102-26M27	.OIL SEAL .JOINT SPY	1	
11	93210-42159	.O-RING .JOINT TORIQUE	1	
12	6L2-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
14	6L2-14198-00	.GASKET .JOINT	2	
15	93210-32738	.O-RING .JOINT TORIQUE	1	
16	6L2-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
17	6L2-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT 1	1	
18	6L2-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	6L2-14198-00	.GASKET .JOINT	2	
20	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
21	6L2-14385-00	.FLOAT .FLOTTEUR	2	
22	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
23	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
24	6L2-14399-00	.GASKET .JOINT	2	
25	98580-04012	.SCREW, PAN HEAD .VIS	2	
26	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
27	6L2-14398-00	.GASKET .JOINT	2	

FIG. 22 REPAIR KIT 2

KITS DE PEPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6L2-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	90430-08020	.GASKET	2	
4	93210-45161	.JOINT .O-RING	1	
5	6L2-44367-00	.JOINT TORIQUE .DAMPER, WATER SEAL	1	
6	93101-20048	.JOINT TUBE D'EAU .OIL SEAL	2	
7	6L2-45315-A0	.JOINT SPY .PACKING, LOWER CASING	1	
8	93210-60MA3	.JOINT, BOITIER D'HELICE .O-RING	1	
9	93101-20M07	.JOINT TORIQUE .OIL SEAL	2	
10	93210-60M99	.JOINT SPY .O-RING	1	
11	6L2-W0078-00	.JOINT TORIQUE WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
12	6L2-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
13	93210-45161	.O-RING	1	
14	6L2-44352-00	.JOINT TORIQUE .IMPELLER	1	
15	6L2-44322-00	.TURBINE .INSERT, CARTRIDGE	1	
16	97095-06040	.CUVETTE .BOLT	4	
17	90280-03024	.BOULON .KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	



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6L2-W0001-23 22- 1
6L2-W0004-00 3- 2
6L2-W0070-60 8- 9
6L2-W0078-00 22-11
6L2-W0084-00-4D 12- 1
6L2-W0090-11-4D 1- 1
6L2-W0093-00 21-18
656-W2810-02 7-14
6J8-W4591-00-EL 16-20
6L2-11111-01-94 1-17
6L2-11181-A1 1-18
6L2-11191-00-9M 21- 5
6L2-11193-A1 1-19
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6H3-11327-00-94 1-13
6H3-11328-00 1-14
6E5-11372-00 1- 3
676-11372-00 1-32
6L2-11400-10 2- 1
6L2-11412-00 2- 2
6L2-11422-00 2- 3
6L2-11432-00 2- 4
6L2-11442-00 2- 5
6L2-11515-00 2-14
6J8-11536-00 2-16
6L2-11537-00 5- 2
6L2-11610-00 2-19
6L2-11610-10 2-19
6L2-11610-20 2-19
6L2-11631-00-97 2-18
648-11533-00 2-20
6L2-11635-00 2-18
6L2-11636-00 2-18
6L2-11651-00 2-10
6L2-11681-00 2-11
6E5-12411-20 1-24
6H4-12413-00-9M 1-25
6J8-12414-A0 1-26
6J8-13117-00 21- 7
6E9-13183-70 5- 3
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6L2-13621-00 3- 7
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682-24412-00 21-20
6L2-14385-00 4- 5
6E5-14386-01 21-21
6L2-14392-00 21-22
6L2-14398-00 4- 7
6L2-14398-00 21-23
6L2-14399-00 4-21
6L2-14417-00-94 21-27
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6L2-14497-00 3-14
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689-15755-01 6- 8
6L2-15758-00-94 6- 4
6L2-15762-00 6- 7
6L2-15770-00 6-28
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6H4-21770-00 5-23
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6H4-24311-00 7- 3
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6L2-43191-01 11-10
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6L2-81820-10 19- 6
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