

**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**



**9.9F '95 (63V)
15F '95 (63W)**

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

9.9F '95 (63V), 15F '95 (63W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

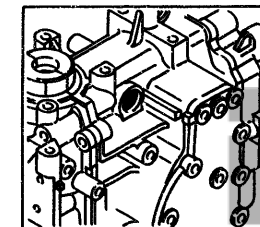
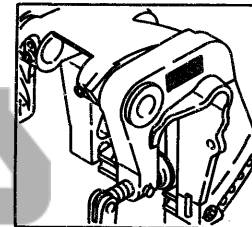
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	9.9FMH	S : 150101 ~
		L : 450101 ~
	9.9FEMHR	S : 630101 ~
		L : 660101 ~
	15FMH	S : 400101 ~
		L : 150101 ~
	15FEMHR	S : 380101 ~
		L : 650101 ~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

9.9F '95 (63V), 15F '95 (63W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

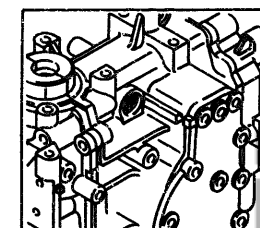
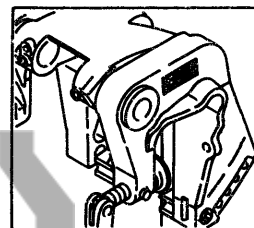
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur			
9.9FMH	S	: 150101	~
	L	: 450101	~
9.9FEMHR	S	: 630101	~
	L	: 660101	~
15FMH	S	: 400101	~
	L	: 150101	~
15FEMHR	S	: 390101	~
	L	: 650101	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

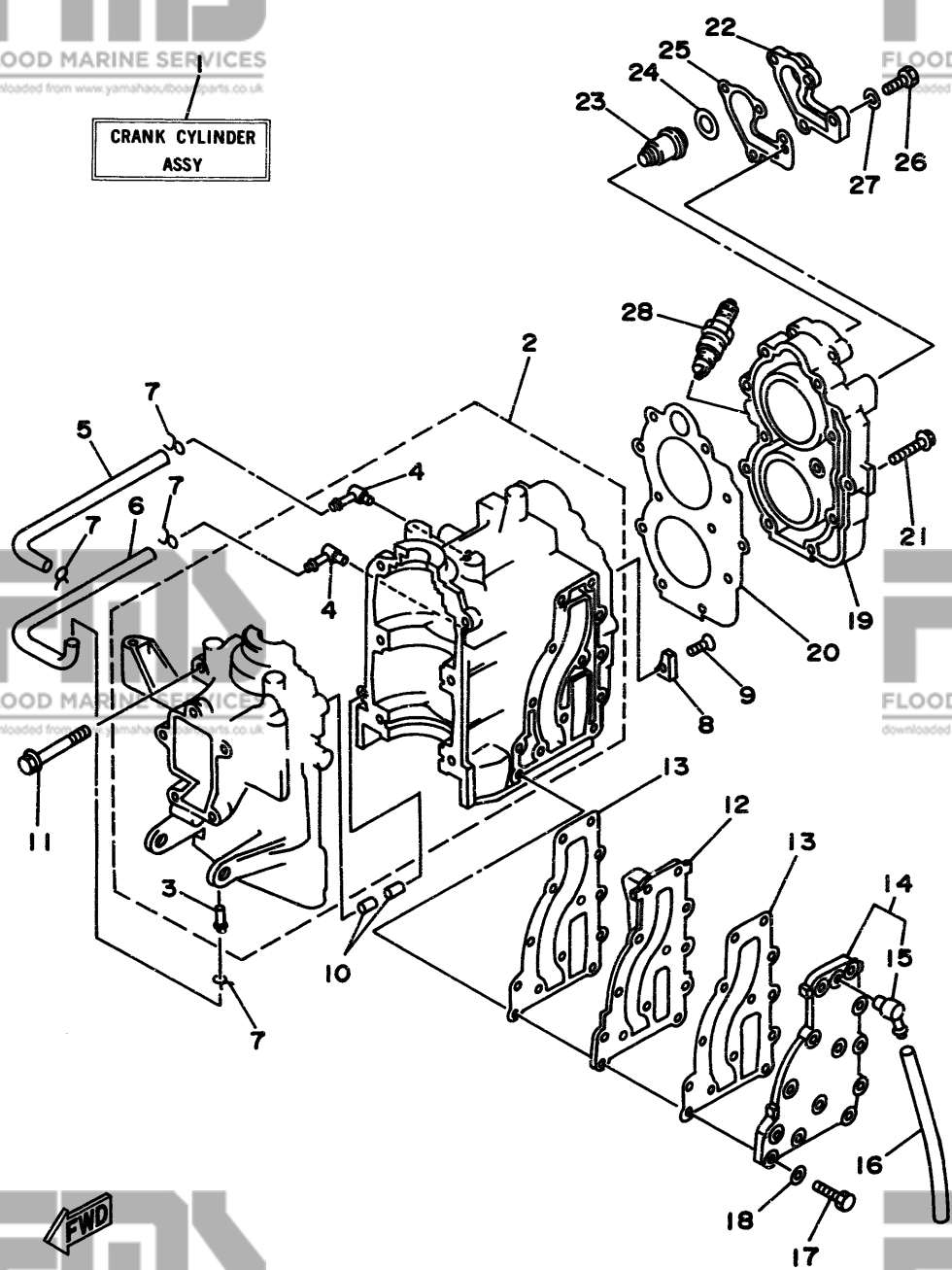
6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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CRANK CYLINDER
ASSY



FWD
63VJA-5010

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0090-00-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO.2 ~ 27, FIG.2,REF.NO. 1 ~ 26)	1	
2	63V-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT	1	
4	650-14485-02	.PIPE, JOINT	2	
5	90445-07M08	.DURITE	1	
6	90445-07M08	HOSE	1	
7	90467-06016	DURITE	4	
8	682-11325-00	CLIP	1	
9	98780-05016	JONC	1	
10	93606-12019	ANODE	2	
11	90119-08M07	ANODE	6	
12	63V-41111-00-9M	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
13	63V-41112-A0	PIN, DOWEL GOUPILE	2	
14	63V-41113-00-9M	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
15	676-11372-00	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
16	90445-09105	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
17	97095-06030	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	13	
18	92990-06600	.NIPPLE, HOSE .RACCORD, TUYAU	13	
19	6E7-11111-01-94	HOSE DURITE	1	
20	63V-11181-A0	BOLT BOULON	1	
21	90105-07M05	WASHER, PLATE RONDELLE, PLATE	11	
22	682-12413-00-9M	HEAD, CYLINDER 1 CULASSE	1	
23	6E5-12411-20	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
24	90201-16M03	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
25	682-12414-A1	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	97013-06020	THERMOSTAT	4	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

A6

CRANK CYLINDER
ASSY

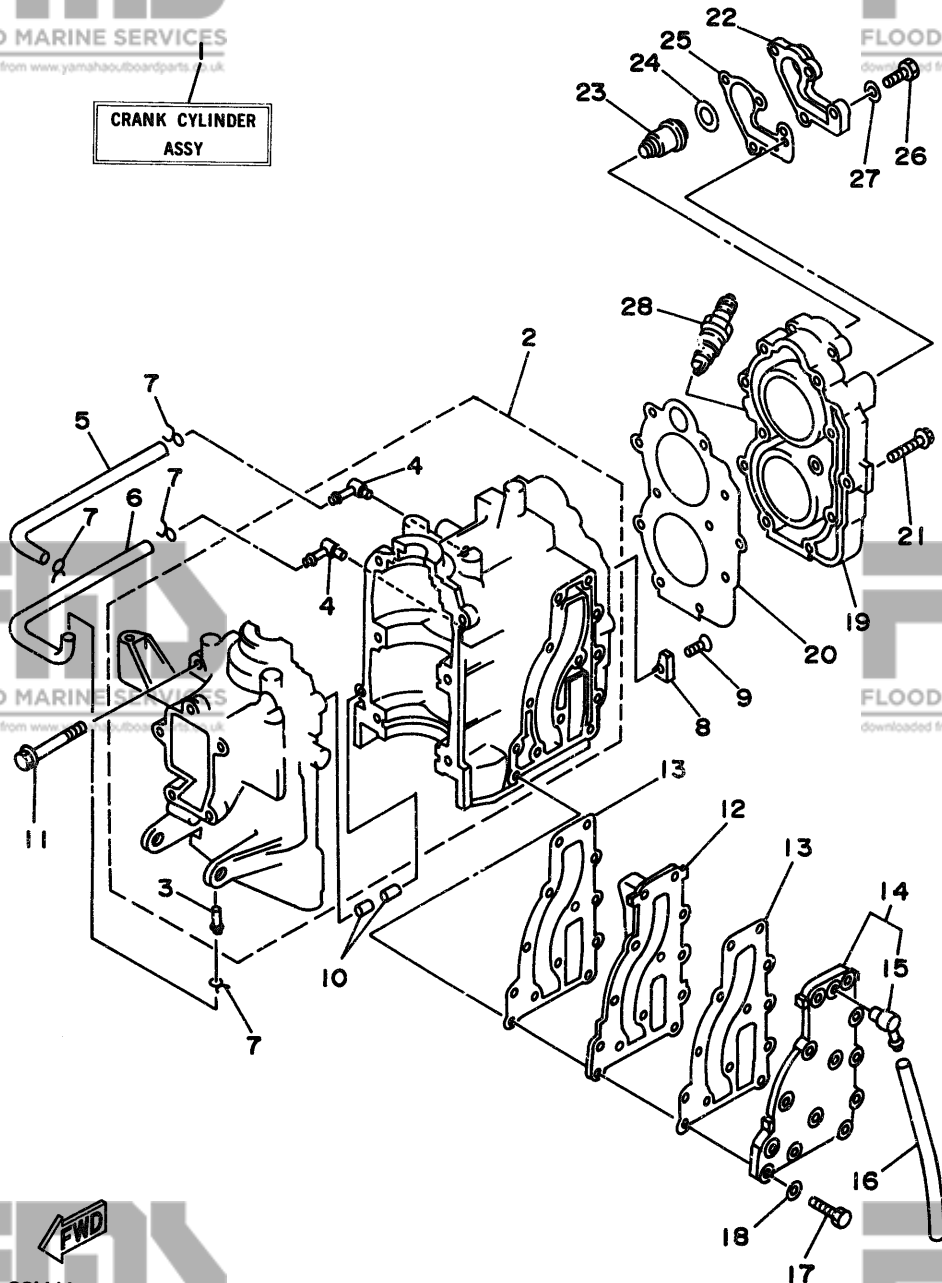


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	2	

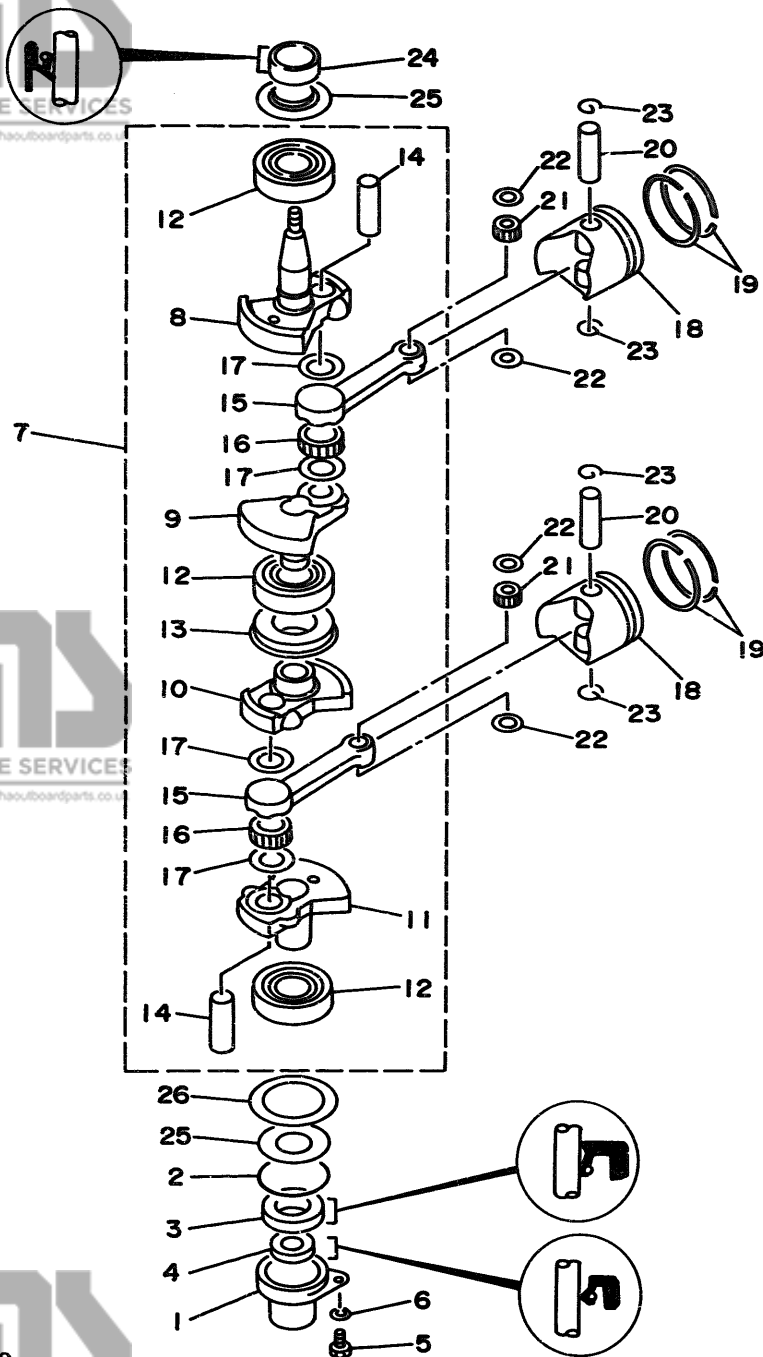


FIG. 2 CRANKSHAFT. PISTON

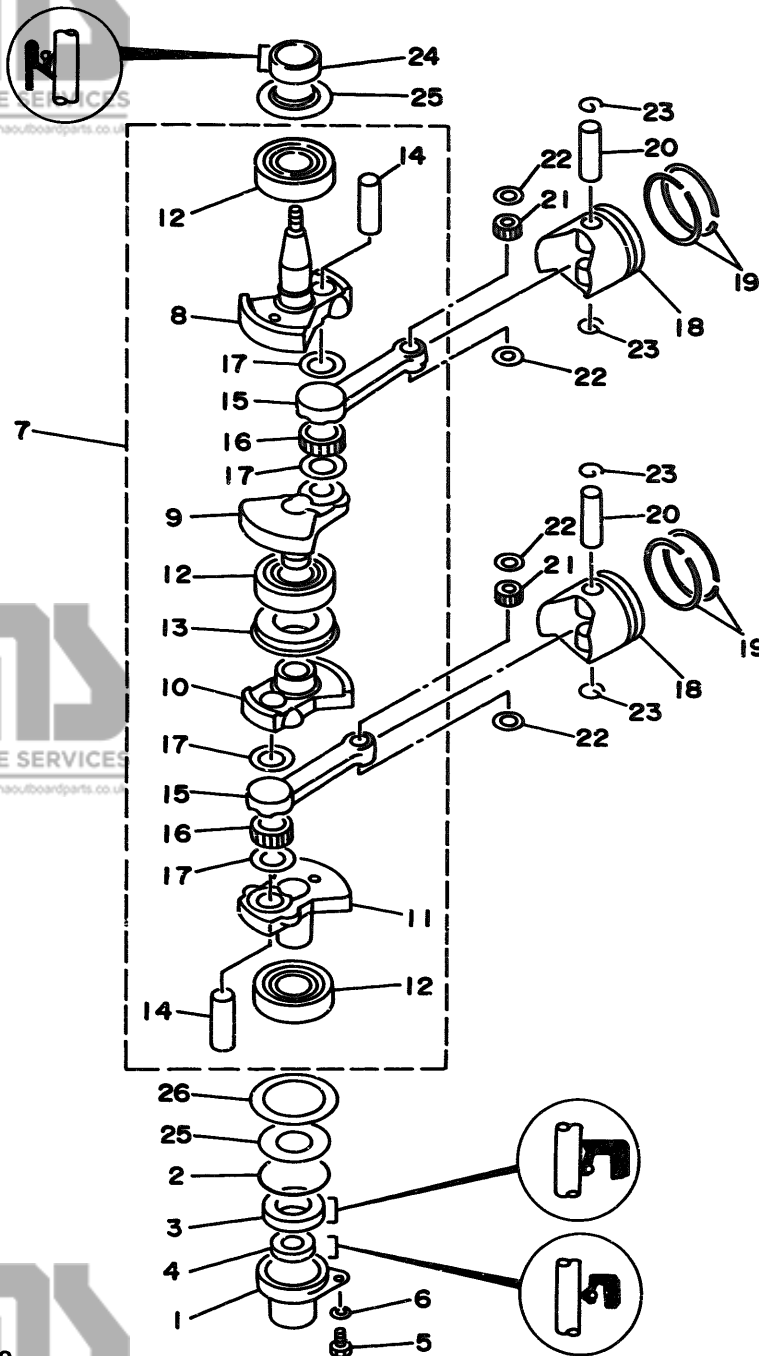
VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-15396-00	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
2	93210-46M16	O-RING JOINT TORIQUE	1	
3	93102-25M44	OIL SEAL JOINT SPY	1	
4	93101-13M11	OIL SEAL JOINT SPY	1	
5	97095-06016	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	63V-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
8	63V-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1	
9	63V-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1	
10	63V-11432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1	
11	63V-11442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1	
12	93306-205U7	.BEARING .ROULEMENT	3	
13	63V-11515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1	
14	682-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2	
15	650-11651-04	.ROD, CONNECTING .BIELLE NUE	2	
16	93310-620V5	.BEARING, CYLINDRICAL .ROULEMENT	2	
17	90209-20M23	.WASHER .RONDELLE	4	
18	6E7-11631-00-97	PISTON (STD) PISTON (STD)	2	
	6E7-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2 AP	
	6E7-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2 AP	
19	682-11610-01	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2	
	682-11610-11	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	2 AP	
	682-11610-21	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2 AP	
20	634-11633-00	PIN, PISTON AXE, PISTON	2	
21	93602-14104	PIN, DOWEL GOUJON	50	
22	90201-14377	WASHER, PLATE RONDELLE, PLATE	4	
23	93450-15023	CIRCLIP CIRCLIP	4	
24	93110-23M00	OIL SEAL JOINT D'HUILE	1	

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	63V-11445-00	SPACER ENTRETOISE	2	
26	90201-46M29	WASHER, PLATE RONDELLE, PLATE	1	



FWD
63VJA-5020

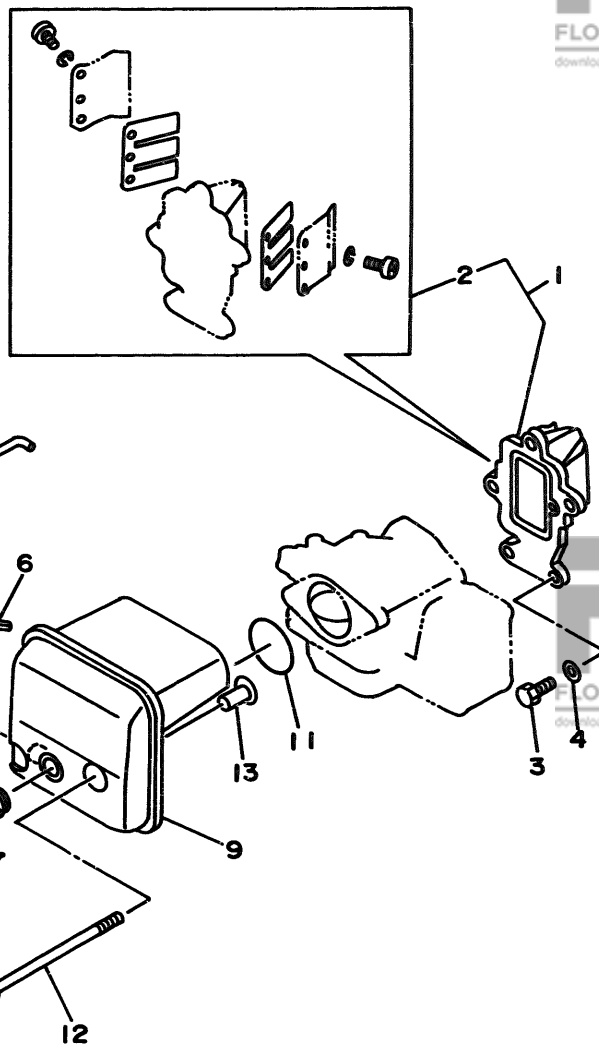


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-13610-10	REED VALVE ASSY CLAPET COMPLET	1	UR 9.9F
	63W-13610-00	REED VALVE ASSY CLAPET COMPLET	1	UR 15F
2	682-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	97095-06020	BOLT BOULON	3	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
5	63V-41253-00	LEVER, CHOKE LEVIER	1	
6	91690-20010	PIN, SPRING AGRAFFE	1	
7	63V-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
8	63V-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
9	63V-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
10	90480-12M25	GROMMET PASSE-FIL	1	
11	93210-35M86	O-RING JOINT TORIQUE	1	
12	90119-06M94	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
13	90387-06M15	COLLAR COLLERETTE	2	
14	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	
15	63V-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
16	689-41273-00	GROMMET PASSE-FIL	1	
17	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
18	63V-41252-00	LEVER, CHOKE 1 LEVIER 1	1	
19	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
20	90201-05M09	WASHER, PLATE RONDELLE, PLATE	1	
21	90164-05M03	SCREW, TAPPING VIS, TETE FRAISEE	1	

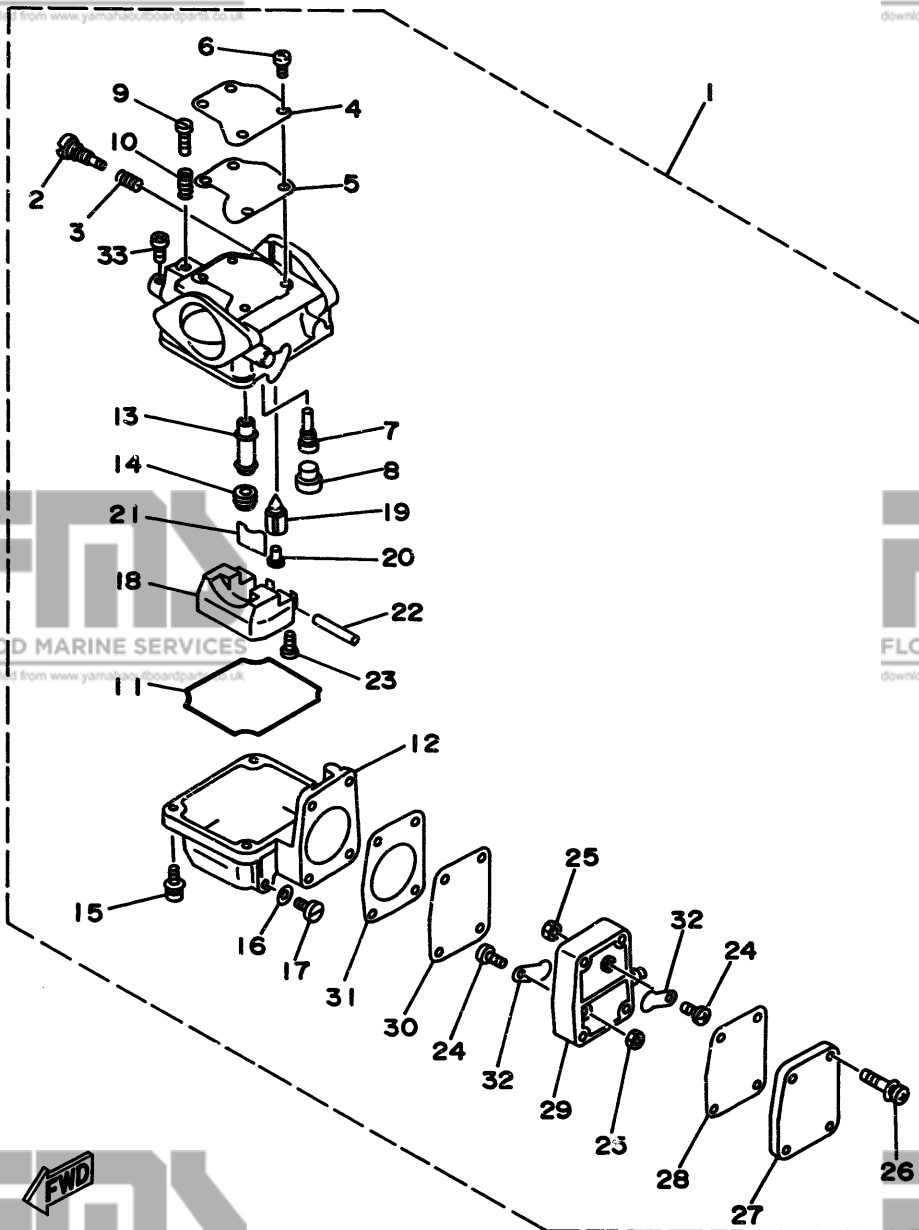


FIG. 4 CARBURETOR

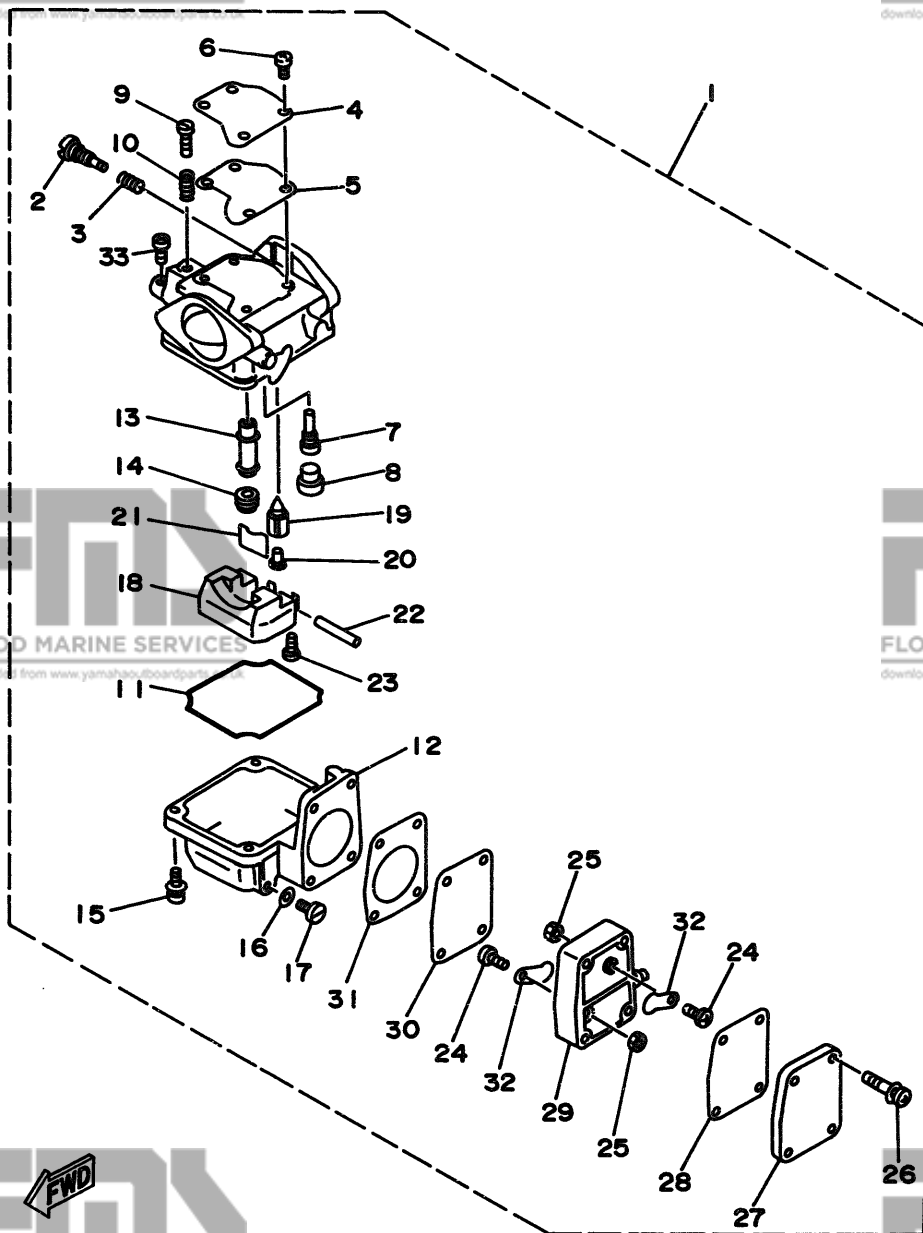
CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-14301-00	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	
2	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
3	679-14555-00	.SPRING .RESSORT	1	
4	63V-14527-00	.PLATE .PLAQUE	1	
5	63V-14126-00	.GASKET .JOINT	1	
6	98580-04010	.SCREW, PAN HEAD .VIS	4	
7	63V-14948-06	.JET (#48) .GICLUR (#48)	1	
8	679-14966-00	.RUBBER CAP .CAOUTCHOUC CASQUILLO	1	
9	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	
10	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
11	63V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
12	63V-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
13	63V-14947-00	.JET, NEEDLE .GICLUR DE STARTER	1	
14	676-14943-29	.JET, MAIN (#110) .GICLUR, PRINCIPAL (#110)	1	
15	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
16	6G1-14398-00	.WASHER .RONDELLE	1	
17	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
18	63V-14985-00	.FLOAT .FLOTTEUR	1	
19	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
20	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
21	663-14159-00	.CLIP .JONC	1	
22	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
23	98580-04008	.SCREW, PAN HEAD .VIS	1	
24	98980-03006	.SCREW, BIND .VIS	2	
25	95380-03600	.NUT .ECROU	2	
26	97980-04125	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
27	6G1-24452-00	.COVER .COUVERCLE	1	
28	63V-24411-00	.DIAPHRAGM .DIAPHRAGME	1	

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G1-24412-01	.BODY 1 .CORPS 1	1	
30	6G1-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
31	6G1-24431-01	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
32	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	
33	98580-04006	.SCREW, PAN HEAD .VIS	1	



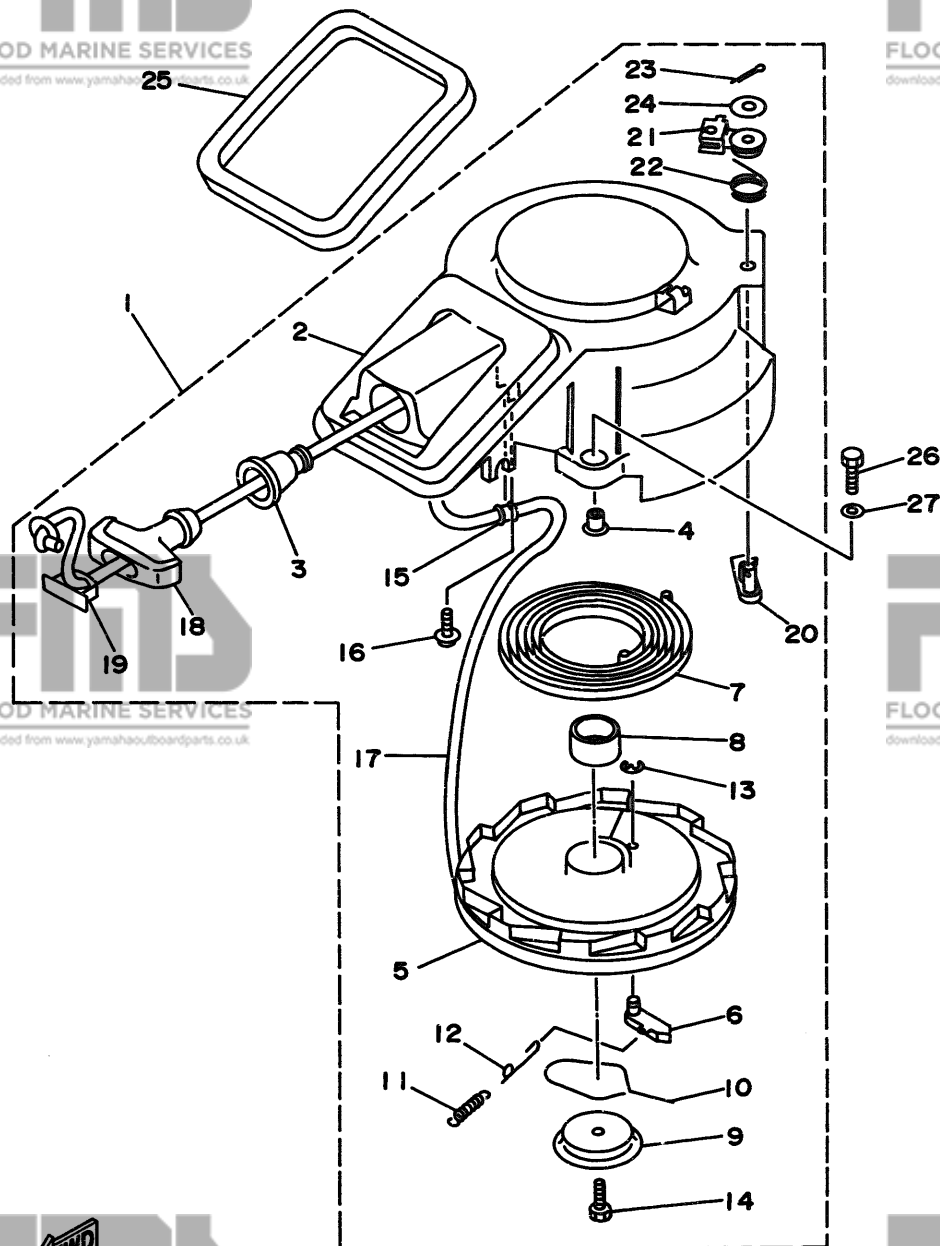


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-15710-10	STARTER ASSY DEMARREUR COMPLET	1	
2	63V-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	63V-15795-00	.GUIDE, ROPE .GUIDE DE CABLE	1	
4	90387-06M05	.COLLAR .COLLERETTE	3	
5	63V-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
6	63V-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
7	63V-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
8	63V-15753-00	.BUSH .CHARBON	1	
9	63V-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
10	63V-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
11	63V-15767-00	.SPRING .RESSORT	1	
12	63V-15784-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
13	63V-15744-00	.CIRCLIP .CIRCLIP	1	
14	63V-15768-00	.BOLT .BOULON	1	
15	63V-15764-00	.COLLAR 1 .COLLERETTE 1	1	
16	63V-15793-00	.SCREW .VIS	1	
17	*	.WIRE, STARTER (L:1800MM) .CABLE DE DEMARREUR (L:1800MM)	1	
18	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
19	6G1-15779-00	.COVER .COUVERCLE	1	
20	63V-15794-00	.STOPPER .BUTEE	1	
21	63V-15748-00	.PLUNGER, STARTER STOP .PLONGEUR, BOUTE DE DEMAR	1	
22	63V-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	
23	91490-16018	.PIN, COTTER .GOUPILLE	1	
24	63V-15726-00	.WASHER, FLAT .RONDELLE, PLATE	1	
25	63V-15762-00	SEAL, RUBBER 2 JOINT CAOUTCHOUC 2	1	

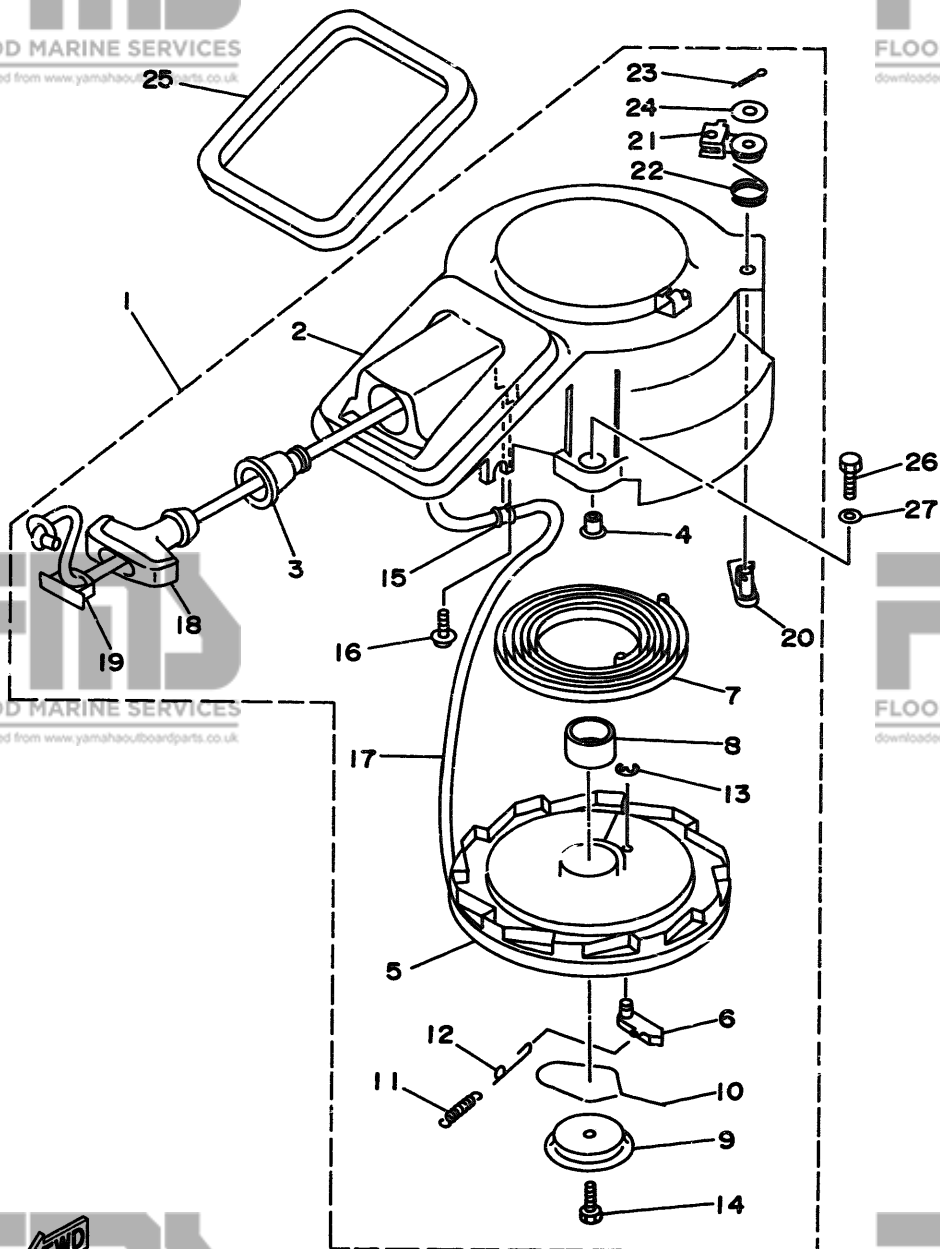
* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.8M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.8M.

FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06020	BOLT BOULON	3	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	



63VJA-5050

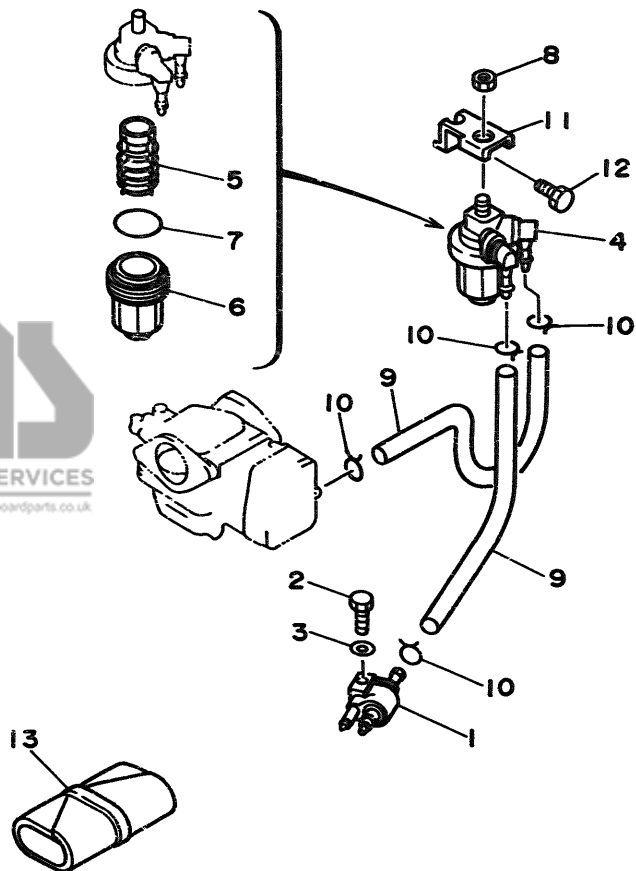


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06020	DURITE RACCORDEMT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	61N-24560-00	WASHER, PLATE RONDELLE, PLATE	1	
5	61N-24563-00	FILTER ASSY ENS FILTRE	1	
6	61N-24521-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
7	93210-32738	.CUP, FILTER .CUVETTE, FILTRE	1	
8	95380-08600	.O-RING .JOINT TORIQUE	1	
9	90445-C9M00	NUT ECROU	2	
10	90467-08004	HOSE DURITE	4	
11	682-24566-00	CLIP JONC	1	
12	97013-06010	BRACKET, FILTER SUPPORT, FILTRE	1	
13	656-W2810-02	BOLT BOULON	1	
		TOOL KIT TROUSSE A OUTILS		

FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 9.9F	
	63W-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 15F	
2	63V-42615-00	.SEAL .JOINT	1	
3	6G1-42651-02	.HOOK .CROCHET	1	
4	90266-04M04	.RIVET .RIVET	2	
5	6L2-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
6	90266-04M04	.RIVET .RIVET	2	
7	6G1-42613-0C-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
8	97095-06016	.BOLT .BOULON	4	
9	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
10	63V-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
11	63V-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 9.9F	
	63W-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 15F	
12	6E7-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 9.9F	
	6E8-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 15F	
13	63V-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	

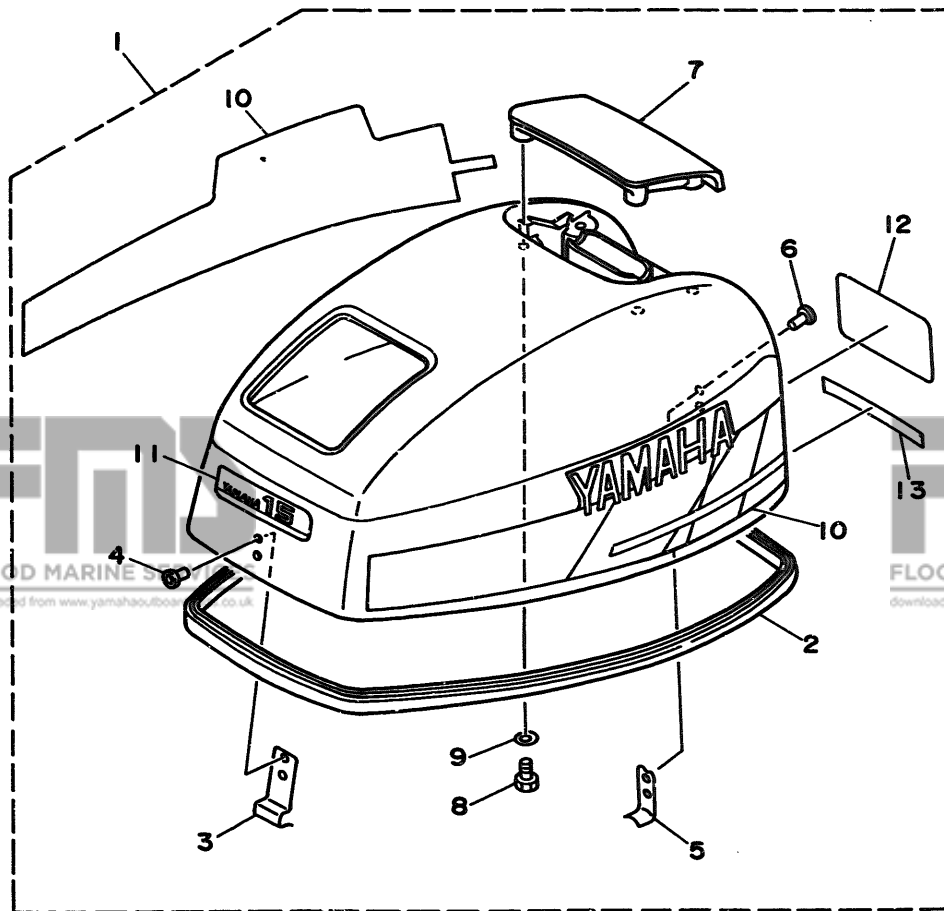
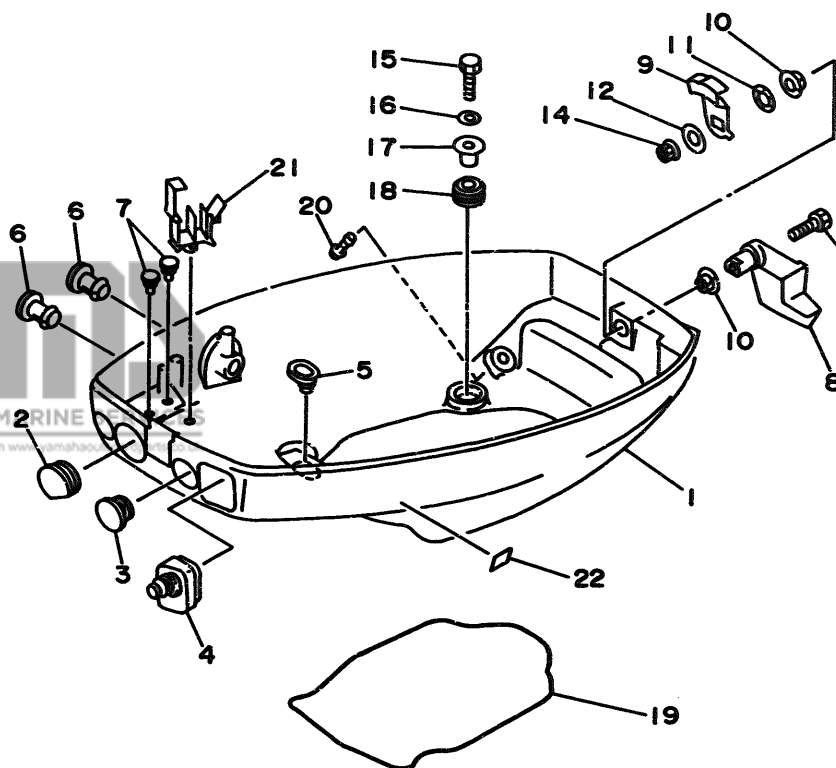


FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-42711-00-4D	COWLING, BOTTOM CUVETTE	1	
2	682-42724-00	GROMMET PASSE-FIL	1	WITHOUT 2P CONCENT
3	682-42725-02	GROMMET PASSE-FIL	1	
4	63V-42726-00	GROMMET PASSE-FIL	1	
5	6G1-42727-00	GROMMET PASSE-FIL	1	
6	6G1-42748-00	GROMMET PASSE-FIL	2	9.9FMH/15FMH
7	90480-06M19	GROMMET PASSE-FIL	2	9.9FMH/15FMH
8	63V-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
9	6E7-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	90386-12M45	BUSH DOUILLE	2	
11	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
12	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
13	97095-06025	BOLT BOULON	1	
14	95380-06700	NUT ECROU	1	
15	97095-06025	BOLT BOULON	4	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
17	90387-06M52	COLLAR COLLERETTE	4	
18	90480-15M31	GROMMET PASSE-FIL	4	
19	63V-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
20	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
21	90465-25M57	CLAMP BRIDE	1	
22	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	



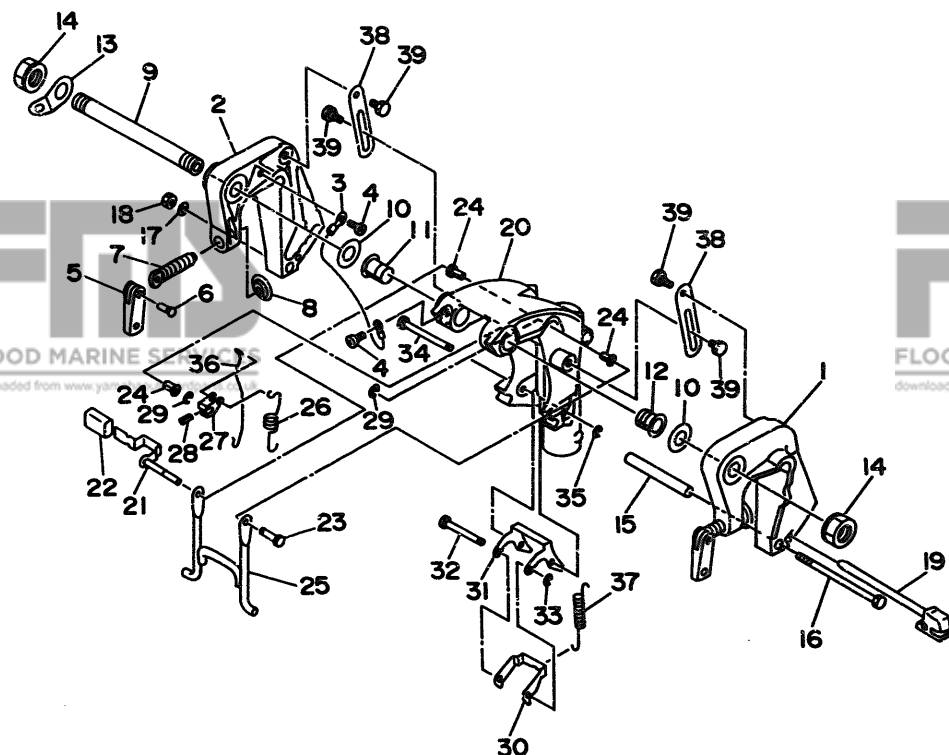


FIG. 9 BRACKET 1

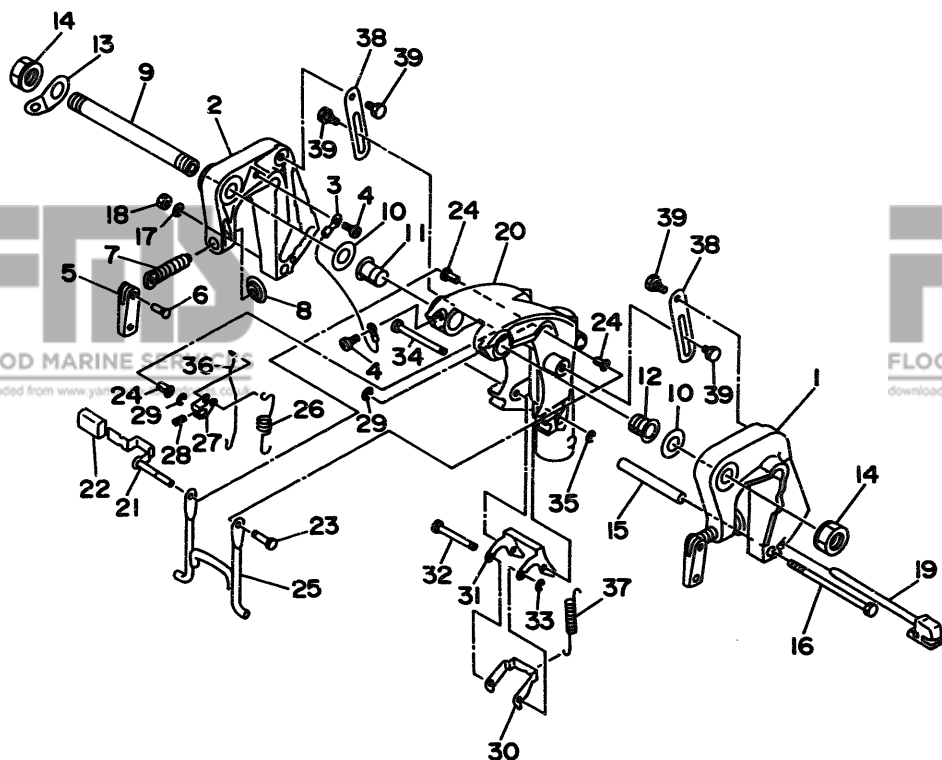
SUPPORT 1

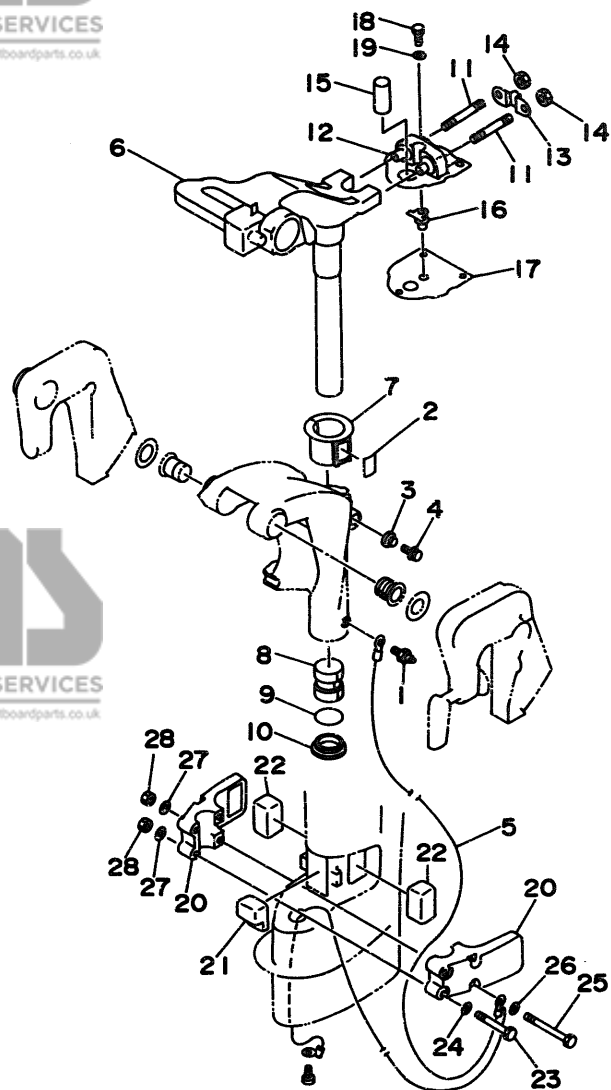
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	63V-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
5	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILLE	2	
7	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	63V-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	UR 9.9FMH/15FMH
	63V-43131-10	BOLT, CLAMP BRACKET BOULON, PRESSE	1	UR 9.9FEMHR/15FEMHR
10	90202-22M54	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-22M94	BUSH DOUILLE	1	
12	90386-22M94	BUSH DOUILLE	1	
13	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
14	63V-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90387-06M13	COLLAR COLLERETTE	1	
16	90101-06M29	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-06700	NUT ECROU	1	
19	6L2-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
20	63V-43311-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
21	63V-43630-00	TILT LEVER ASSY LEVIER D'INCLINAISON	1	
22	682-43318-01	COVER CAPUCHON	1	
23	63V-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
24	90386-07M95	BUSH DOUILLE	3	
25	63V-43350-00-4D	RECEIVER ASSY RECEIVER ASSY	1	
26	90507-20M00	SPRING, TENSION RESSORT, TENSION	1	
27	63V-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	

FIG. 9 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	91690-30012	PIN, SPRING AGRAFFE	1	
29	99080-05600	CIRCLIP CIRCLIP	2	
30	63V-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
31	63V-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
32	63V-43611-00	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
33	99080-05600	CIRCLIP CIRCLIP	1	
34	63V-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
35	99080-05600	CIRCLIP CIRCLIP	1	
36	63V-43617-00	ROD, TILT LOCK TIGE	1	
37	90507-26M00	SPRING, TENSION RESSORT, TENSION	1	
38	63V-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	2	
39	90109-06M69	BOLT BOULON	4	





63VJA-5100

FIG. 10 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93700-06M03	NIPPLE, GREASE PION	1	
2	63V-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
3	689-43373-01	SEAL, DAMPER JOINT	1	
4	90105-06M37	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	63V-82127-00	WIRE, LEAD 2 FIL 2	1	
6	63V-42511-00-4D	BRACKET, STEERING CADRE, DIRECTION	1	
7	63V-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
8	90386-30048	BUSH DOUILLE	1	
9	93210-29M94	O-RING JOINT TORIQUE	1	
10	90386-30M60	BUSH DOUILLE	1	
11	90116-08M54	BOLT, STUD GOIJON	2	
12	63V-44514-00-5B	MOUNT DAMPER, UPPER SIDE	1	
13	63V-44526-00	SILENT-BLOC, SUPERIEUR LATERAL	1	
14	95380-08600	PLATE PLAQUE	1	
15	90387-16M01	NUT ECROU	2	
16	63V-44366-00	COLLERETTE	1	
17	63V-45114-A0	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
18	97095-06018	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	3	
19	92990-06600	BOLT BOULON	3	
20	63V-44551-00-4D	WASHER, PLATE RONDELLE, PLATE	2	
21	63V-44557-00	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFRIEUR	1	
22	682-44555-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFRIEUR AVANT	2	
23	97075-06055	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFRIEUR LATERAL	2	
24	92990-06600	BOLT BOULON	2	
25	97075-06075	WASHER, PLATE RONDELLE, PLATE	2	
26	92990-06600	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
28	95380-06600	NUT ECROU	4	

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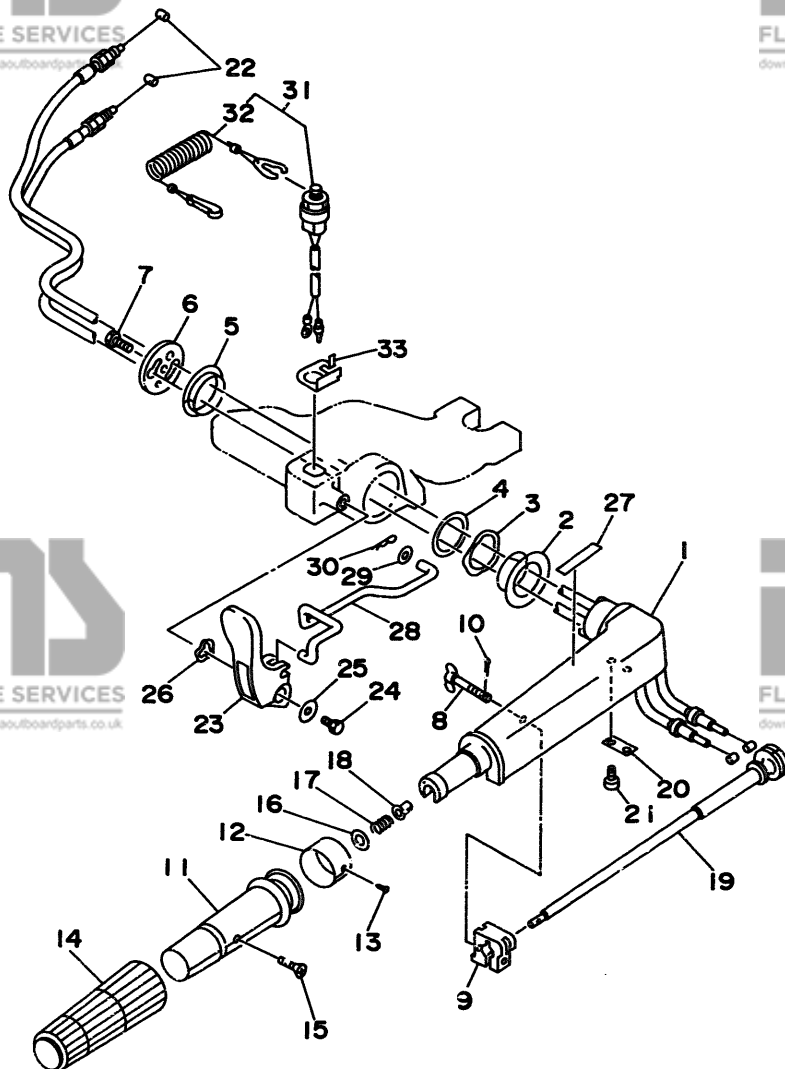


FIG. 11 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-10-4D	HANDLE, STEERING POIGNEE	1	
2	90386-34M97	BUSH DOUILLE	1	
3	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	
5	90386-33M96	BUSH DOUILLE	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06020	BOLT BOULON	1	
8	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
10	91490-16010	PIN, COTTER GOUILLE	1	
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
12	6H2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
13	90269-02M09	RIVET RIVET	1	
14	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
15	90149-05M13	SCREW VIS	1	
16	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90386-08032	BUSH DOUILLE	1	
19	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
20	6E0-42159-02	STAY SUPPORT	1	
21	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
22	6L2-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
23	63V-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
24	97095-06012	BOLT BOULON	1	
25	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
26	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	
27	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
28	63V-44124-00	LINK, SHIFT ROD BIELLETTE	1	

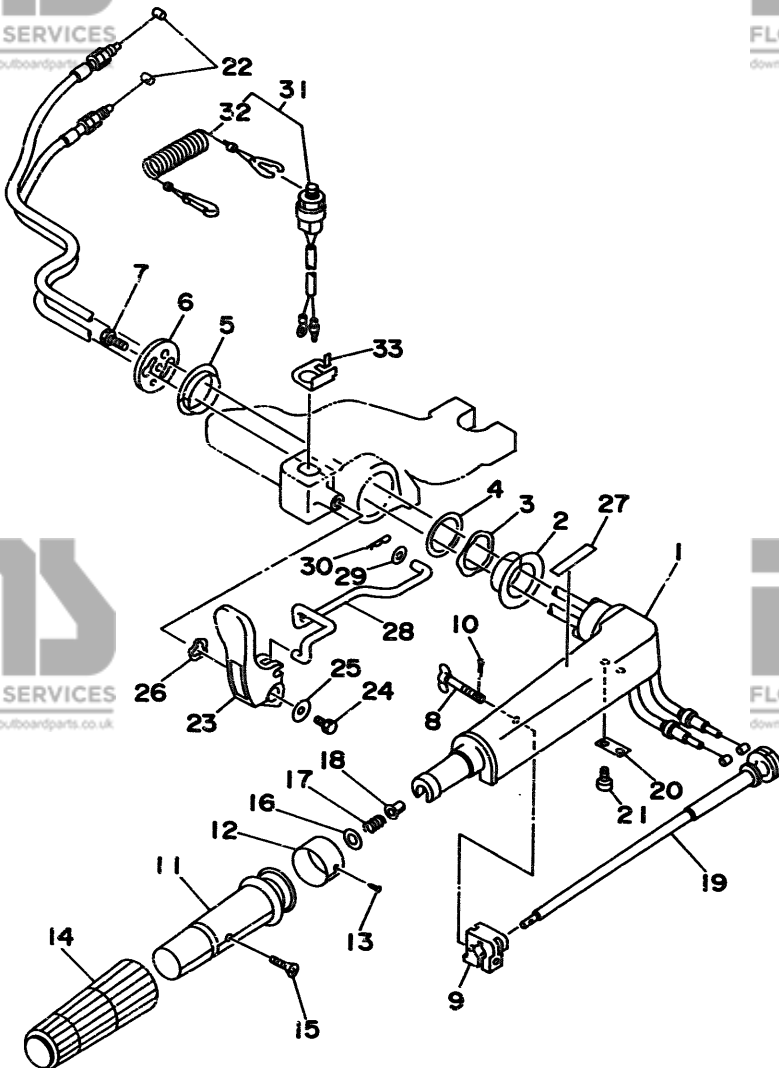


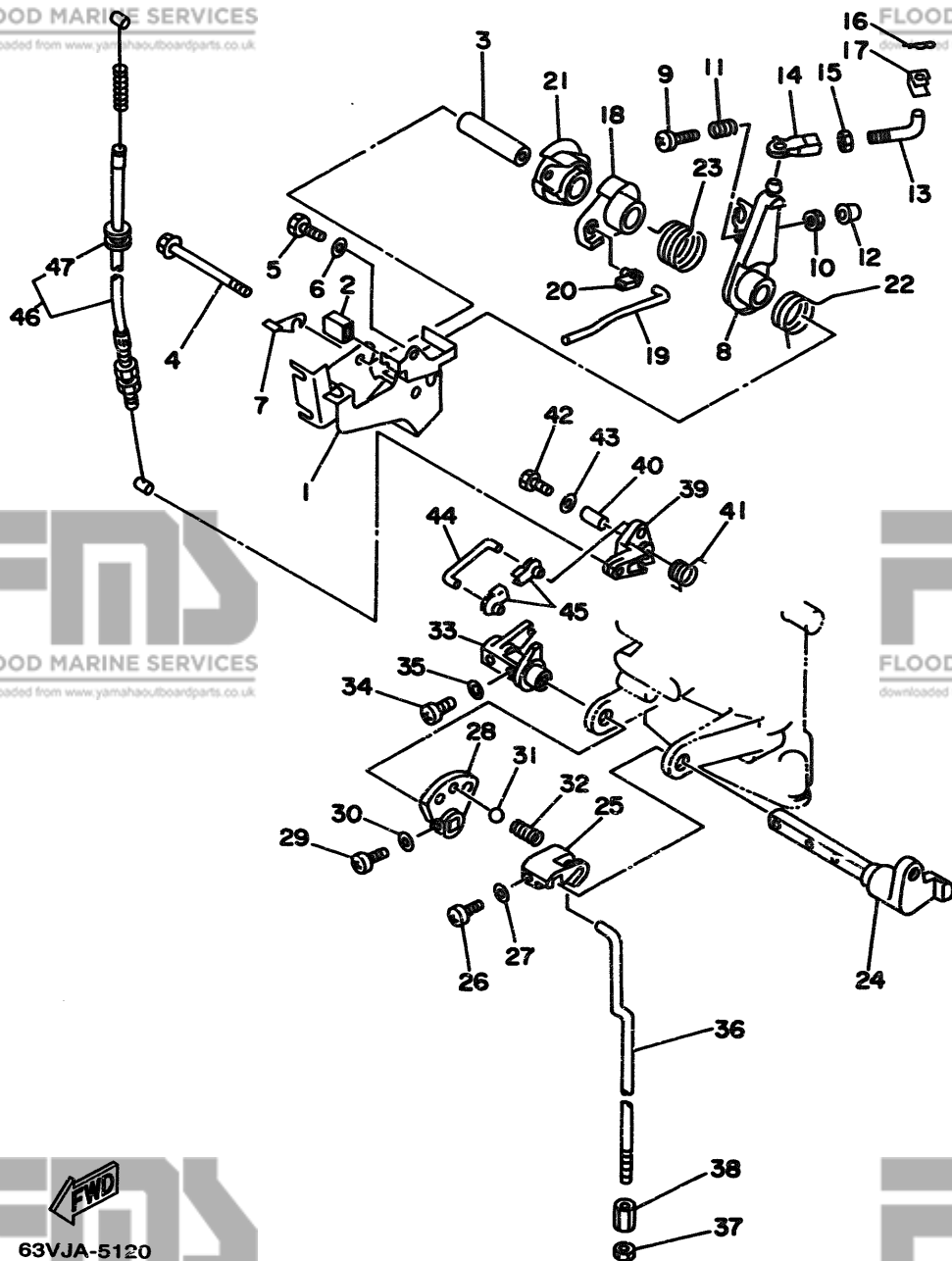
FIG. 11 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90202-06009	WASHER, PLATE RONDELLE, PLATE	1	
30	90468-10003	CLIP JONC	1	
31	6H4-82575-02	ENGINE STOP SWITCH ASSY	1	
32	682-82556-00	COUPE CIRCUIT CPLT .STOPPER .PLAQUETTE	1	
33	63V-82539-00	STAY, STOP SWITCH SUPPORT, COMMUTATEUR D'ARRET	1	

FIG. 12 CONTROL 1

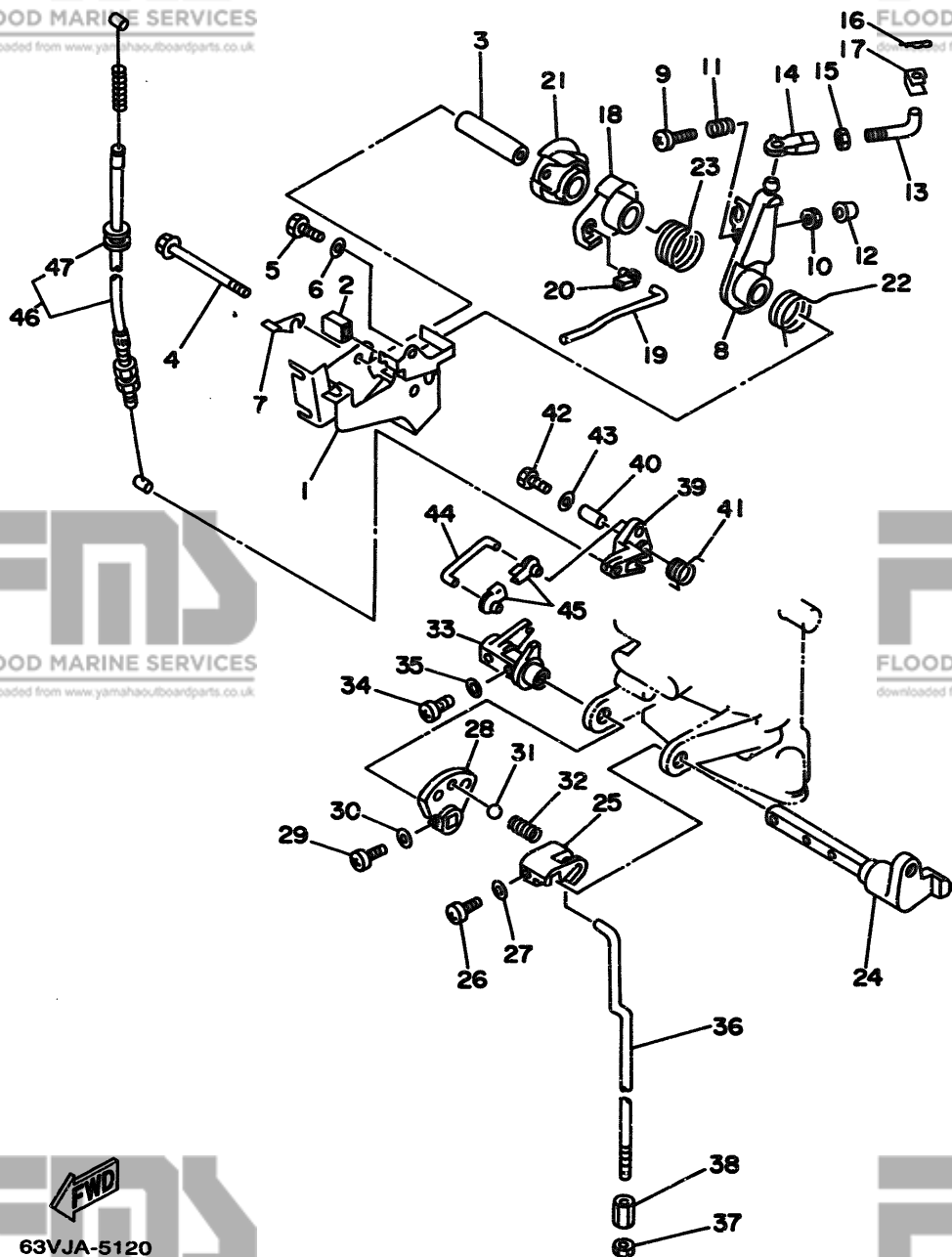
COMMANDE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	689-44194-00	CAP CAPUCHON	1	
3	90387-06M50	COLLAR COLLERETTE	1	
4	95895-06065	BOLT, FLANGE BOULON	1	
5	97095-06012	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	63V-41282-00	STOPPER, FREE ACCEL. LINK VERROU	1	
8	63V-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
9	97885-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
10	95380-06600	NUT ECROU	1	
11	90501-16M12	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
12	688-44194-00	CAP CAPUCHON	1	
13	63V-41238-00	JOINT, LINK RACCORD	1	
14	6H4-41237-00	JOINT, LINK RACCORD	1	
15	95380-05700	NUT ECROU	1	
16	90468-10005	CLIP JONG	1	
17	63V-41223-00	WASHER, LOCK 1 RONDELLE, FREIN 1	1	
18	63V-41283-00	LEVER, FREE ACCEL. LEVIER	1	
19	63V-41211-00	LINK, ACCEL. BIELLETTTE, ACCELERATION	1	
20	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
21	63V-41638-00	PULLEY POULIE	1	
22	90508-16M37	SPRING, TORSION RESSORT, TORSION	1	
23	90508-20M38	SPRING, TORSION RESSORT, TORSION	1	
24	63V-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
25	63V-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
26	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
27	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
28	63V-44113-00	CAM PLATE, HANDLE CAME, VERROUILLAGE	1	

FIG. 12 CONTROL 1

COMMANDE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97885-05012	SCREW, PAN HEAD	1	
30	92990-05600	VIS, TETE TRONCONIQUE	1	
31	93505-16024	WASHER, PLATE	1	
32	90501-12274	RONDELLE, PLATE	1	
33	63V-44122-00	BALL	1	
34	97885-05012	BILLE ROULEMENT	1	
35	92990-05600	SPRING, COMPRESSION	1	
36	63V-44143-00	RESSORT, COMPRESSION	1	
37	95380-06700	BUSHING, SHIFT ROD LEVER	1	
38	90170-06015	DOUILLE, LEVIER D'EMBRAYAGE	1	
39	63V-15746-10	SCREW, PAN HEAD	1	
40	90387-06M06	VIS, TETE TRONCONIQUE	1	
41	90508-08M39	WASHER, PLATE	1	
42	97095-06020	RONDELLE, PLATE	1	
43	92990-06600	ROD, SHIFT	1	
44	6L2-15747-00	TIGE D'EMBRAYAGE	1	
45	661-41262-02	NUT	1	
46	63V-15770-00	ECROU	1	
47	90480-10M16	NUT	1	
		ARM	1	
		BRAS	1	
		COLLAR	1	
		COLLERETTE	1	
		SPRING, TORSION	1	
		RESSORT, TORSION	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		LINK	1	
		BIELLE	1	
		JOINT, CHOKE LEVER	2	
		RACCORD, LEVIER DE STARTER	1	
		CABLE COMP., STARTER STOP	1	
		CABLE, BUTEE DE DEMAR	1	
		GROMMET	1	
		PASSE-FIL	1	

FIG. 13 CONTROL 2 (9.9FEMHR/15FEMHR) COMMANDE 2 (9.9FEMHR/15FEMHR)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-48511-00	HOOK, STEERING ATTACHE, DIRECTION	1	
2	97395-08020	BOLT BOULON	1	
3	92995-08600	WASHER RONDELLE	1	
4	63V-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
5	682-48538-50	CLAMP, CABLE 1 COLLIER	2	
6	91690-30012	PIN, SPRING AGRAFFE	2	
7	97095-06016	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	95380-06600	NUT ECROU	2	
10	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	2	
11	90468-18008	CLIP JONC	2	
12	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
13	63V-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
14	90386-10025	BUSH DOUILLE	2	
15	90206-10M04	WASHER, WAVE RONDELLE, ONDULEEE	1	
16	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	
17	63V-42192-00	ROD 2 TRINGLE 2	1	
18	90201-04M06	WASHER, PLATE RONDELLE, PLATE	2	
19	91490-20010	PIN, COTTER GOUPILLE	2	
20	63V-48534-00	THROTTLE LEVER, CONTROL LEVIER D'ACCELERATION	1	
21	95780-08300	NUT, FLANGE ECROU	1	
22	63V-48544-00	LEVER, SHIFTCONTROL POIGNEE, INVERSION	1	
23	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
24	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
25	90386-10009	BUSH DOUILLE	1	

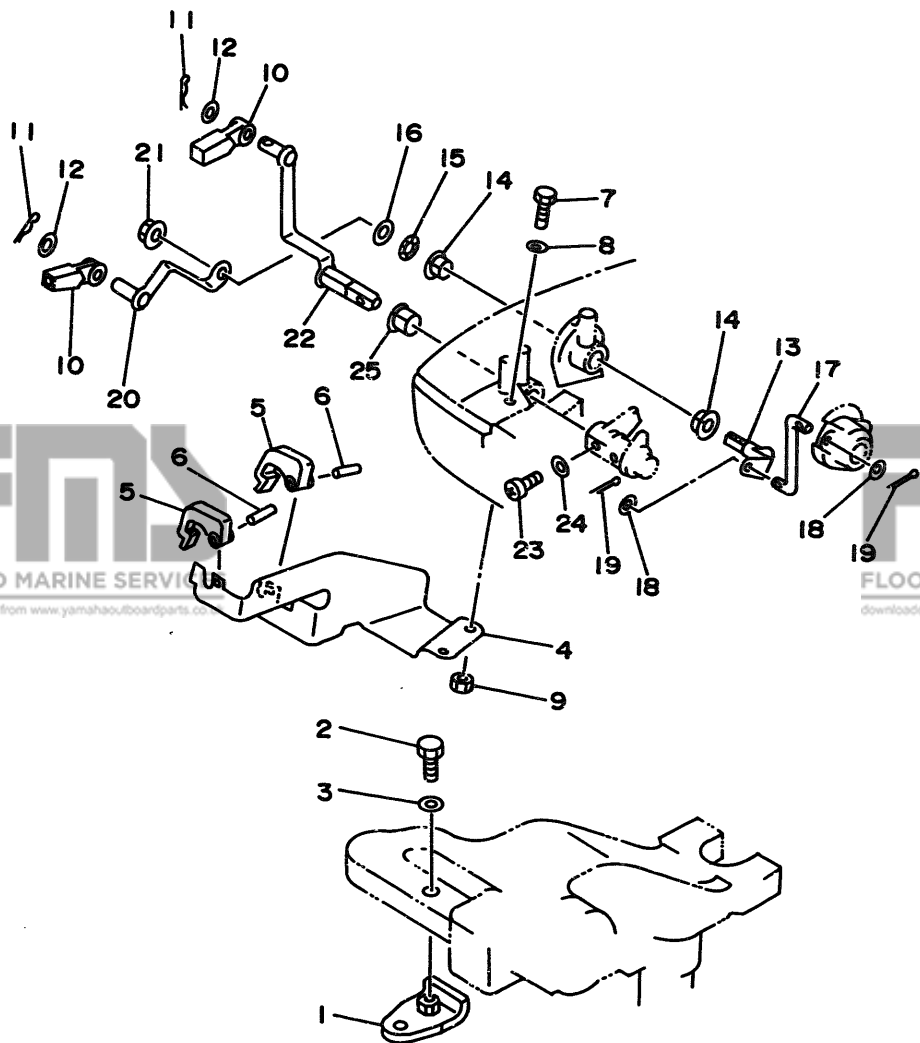
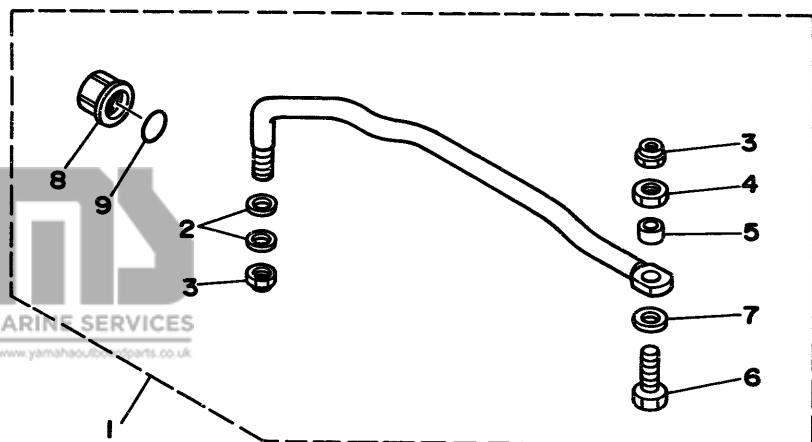


FIG. 14 STEERING GUIDE

FIXATION DE DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
3	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	
4	90170-09M03	.NUT .ECROU	1	
5	90387-10M42	.COLLAR .COLLERETTE	1	
6	6E5-61355-00	.BOLT .BOULON	1	
7	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
8	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
9	93210-16275	.O-RING .JOINT TORIQUE	1	



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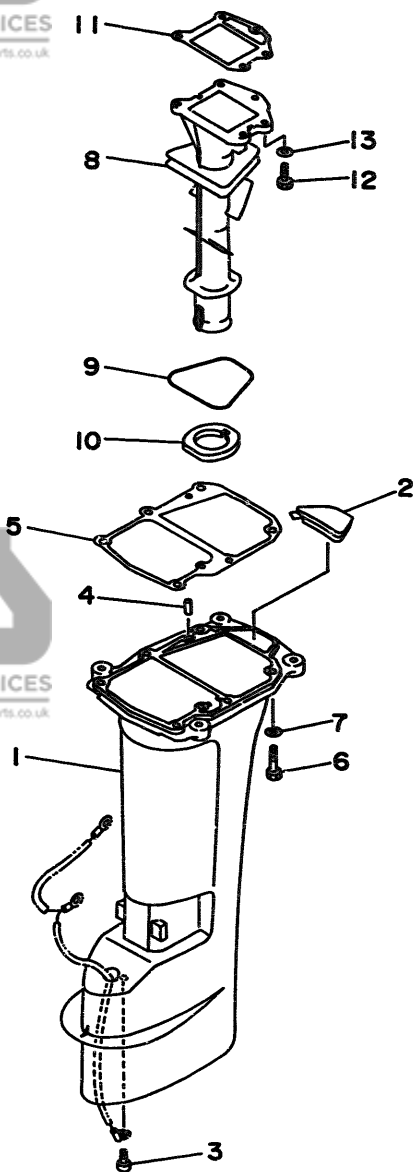
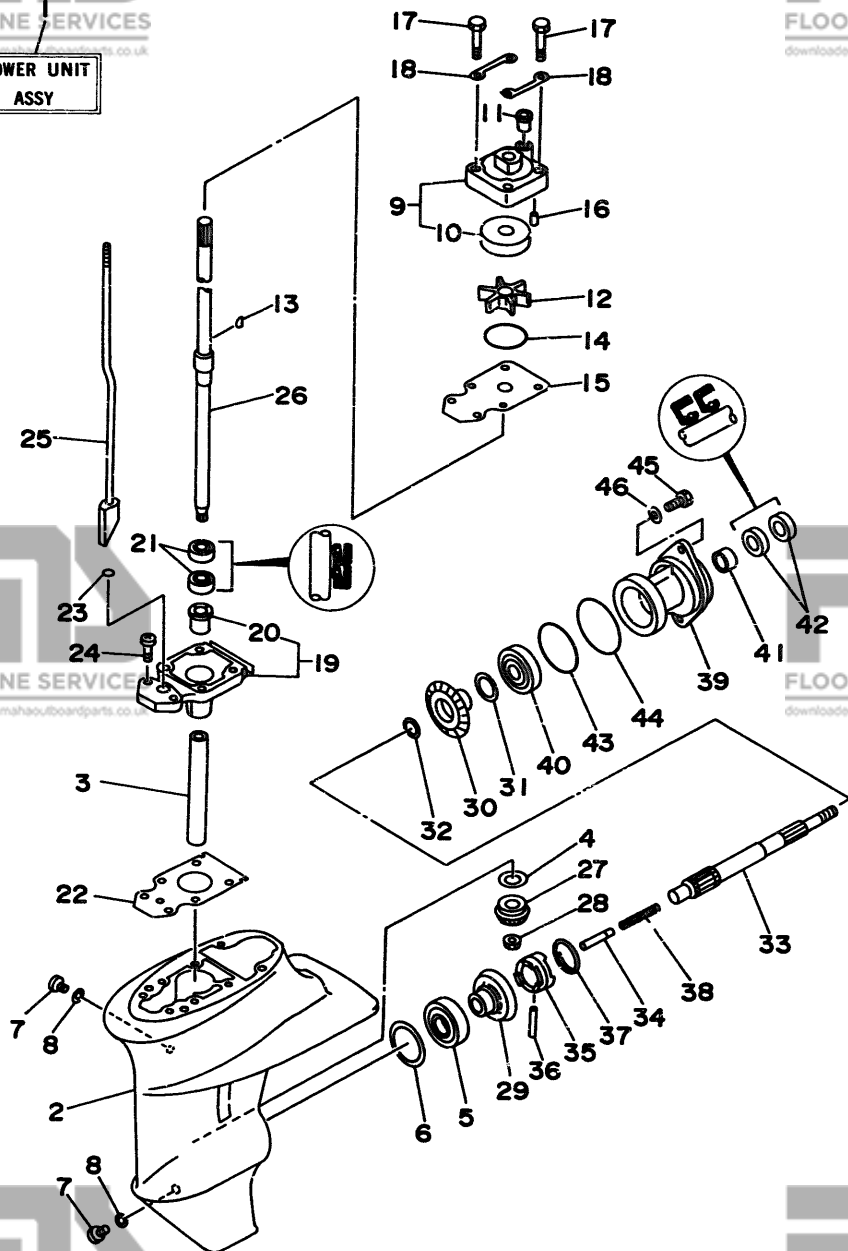


FIG. 15 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-45111-00-4D	CASING, UPPER FOURREAU	1	UR SHORT
	63V-45111-10-4D	CASING, UPPER FOURREAU	1	UR LONG
2	63V-45126-00	PLATE, SEAL DAMPER PLAQUETTE	1	
3	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
4	93606-12019	PIN, DOWEL GOUPILLE	2	
5	63V-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
6	97395-08030	BOLT BOULON	6	
7	92995-08600	WASHER RONDELLE	6	
8	63V-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
9	93210-71MH6	O-RING JOINT TORIQUE	1	
10	63V-41135-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
11	63V-41133-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	97095-06020	BOLT BOULON	5	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	

LOWER UNIT
ASSY



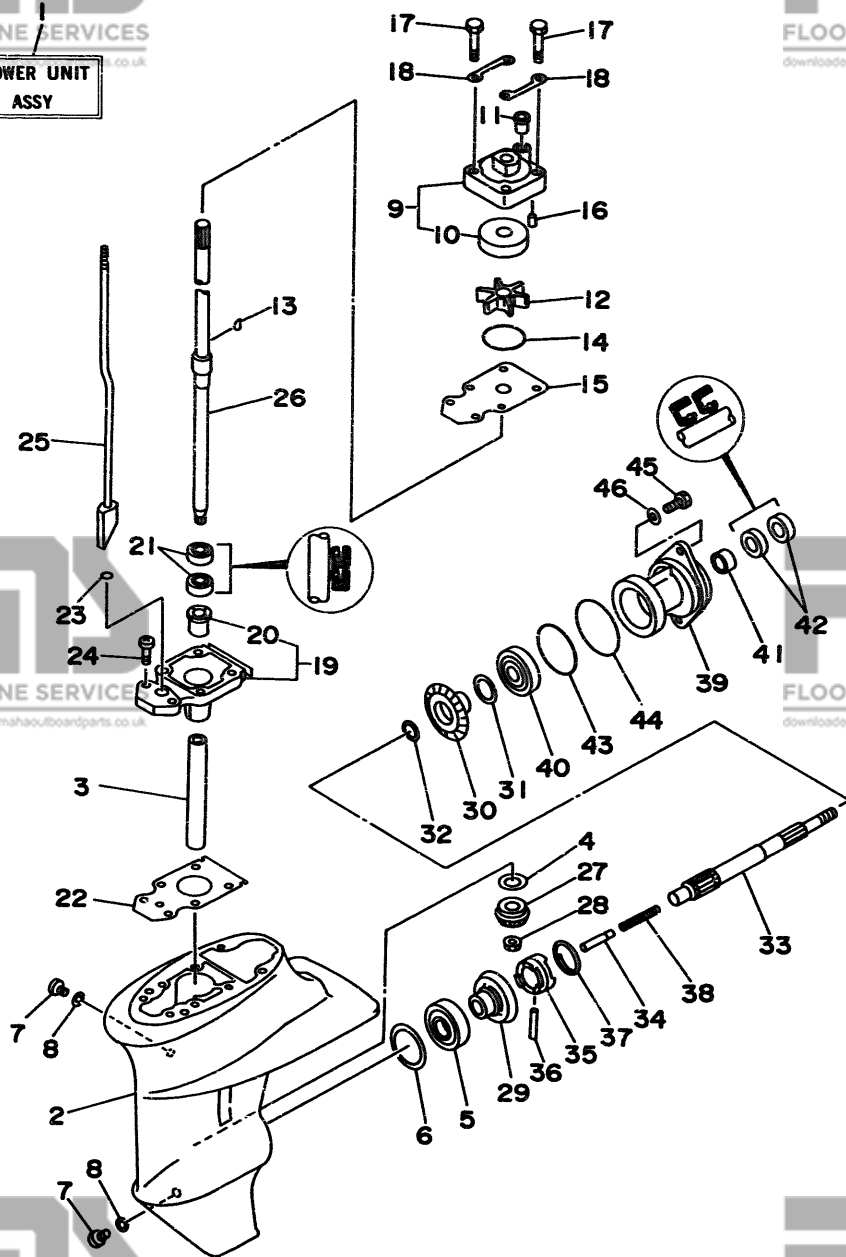
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FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 46)	1	UR SHORT
	63V-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 46)	1	UR LONG
2	63V-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	90387-16M00	COLLAR COLLERETTE	1	
4	6E8-45587-00-13	SHIM (T:1.13MM) CALE (T:1.13MM)	1	UR
	6E8-45587-00-20	SHIM (T:1.20MM) CALE (T:1.20MM)	1	UR
5	93332-00005	BEARING ROULEMENT	1	
6	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
8	90430-08020	GASKET JOINT	2	
9	63V-44301-00	WATER PUMP HOUSING COMP. CARTER, POMPE A EAU (ENS.)	1	
10	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
11	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
12	63V-44352-00	IMPELLER TURBINE	1	
13	664-44338-00	KEY, WOODRUFF CLAVETTE, VOLANT	1	
14	93210-44704	O-RING JOINT TORIQUE	1	
15	63V-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
16	93604-10M03	PIN, DOWEL CLAVETTE	2	
17	97080-08045	BOLT BOULON	4	
18	63V-44328-00	PLATE PLAQUETTE	2	
19	63V-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	

LOWER UNIT
ASSY



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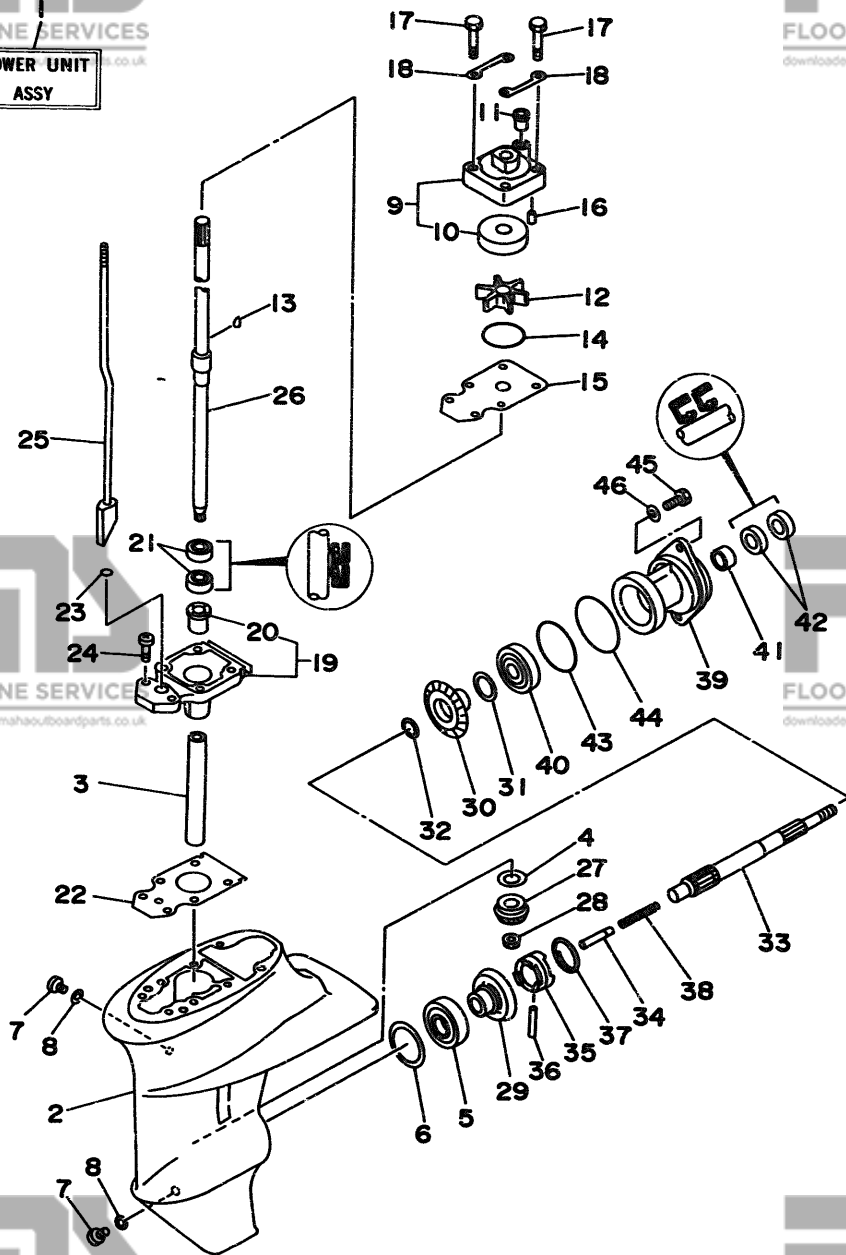
FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	626-45316-09	BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
21	93101-20048	OIL SEAL JOINT SPY	2	
22	63V-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
23	93210-06ME6	O-RING JOINT TORIQUE	1	
24	98980-08025	SCREW, BIND VIS	2	
25	63V-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	63V-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
26	63V-45510-00	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR SHORT
	63V-45510-10	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	UR LONG
27	6E7-45551-00	PINION PIGNON D'ATTAQUE	1	
28	90179-08M06	NUT ECROU	1	
29	6E7-45560-00	GEAR PIGNON	1	
30	6E7-45571-00	GEAR PIGNON	1	
31	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
32	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
33	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
34	650-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
35	682-45631-00	CLUTCH, DOG CRABOT	1	
36	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
37	648-45633-00	RING, CROSS PIN JONG, GOUPILLE CRABOT	1	
38	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
39	683-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
40	93306-00519	BEARING ROULEMENT	1	
41	93315-317U2	BEARING, CYLINDRICAL ROULEMENT	1	
42	93101-17054	OIL SEAL JOINT SPY	2	
43	93210-57M09	O-RING JOINT TORIQUE	1	

E1

LOWER UNIT
ASSY

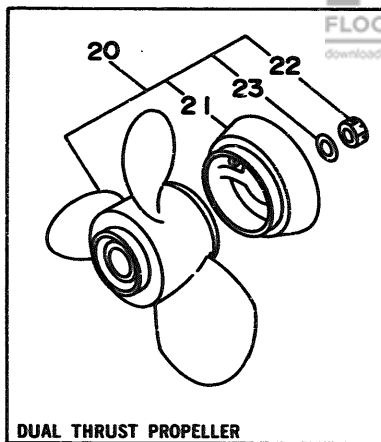


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FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	93210-56M80	O-RING JOINT TORIQUE	1	
45	97095-06020	BOLT BOULON	2	
46	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	



DUAL THRUST PROPELLER

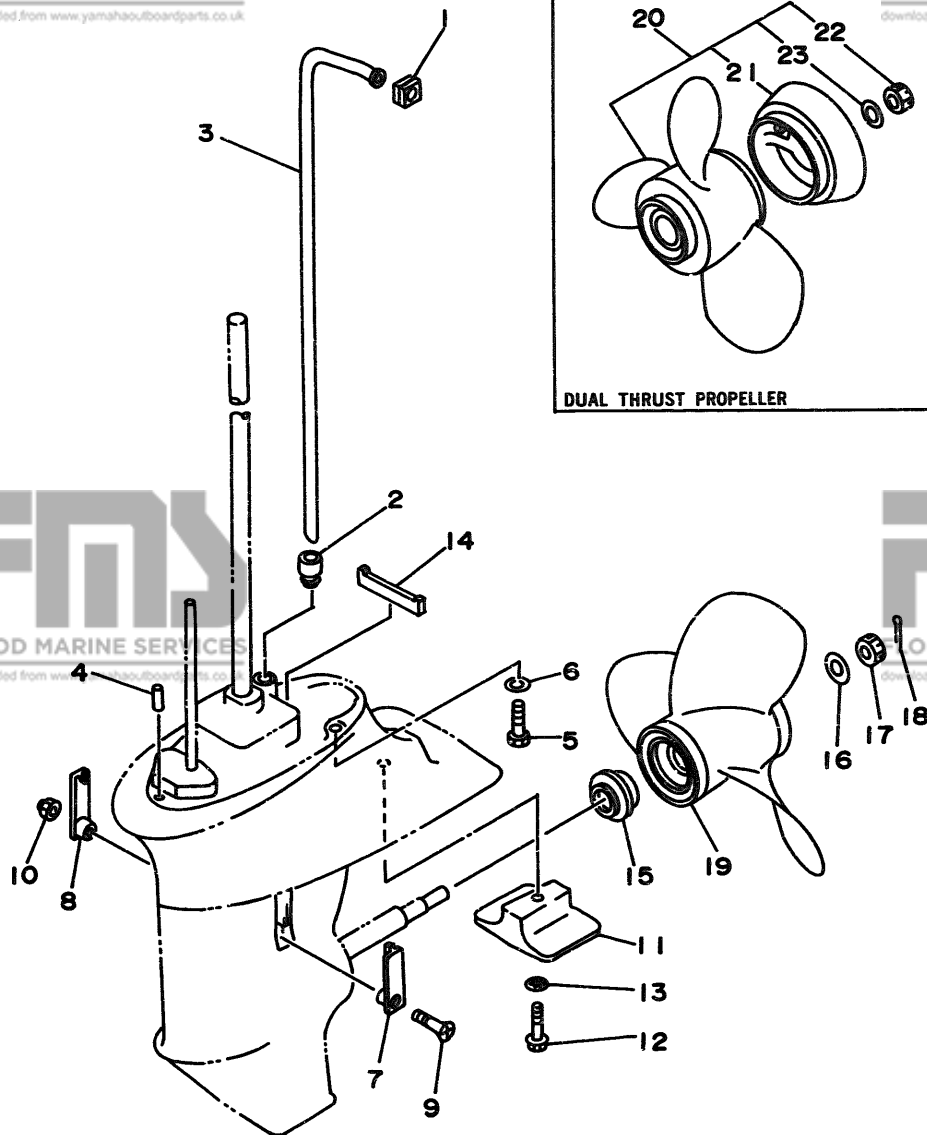
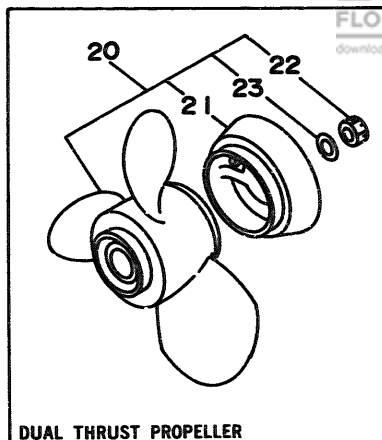
BOITIER D'HELICE, TRANSMISSION 2

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FIG. 17 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	90171-10M07	.NUT, CASTLE .ECROU, CRENELE	1	
23	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	



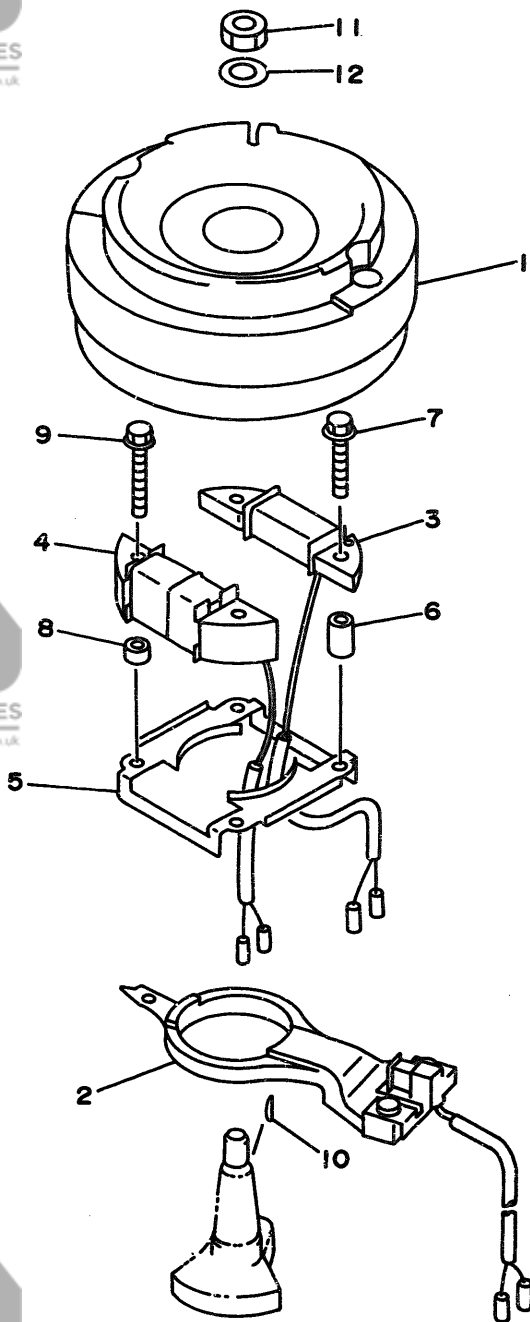


FIG. 18 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-85550-10	ROTOR ASSY	1	UR 9.9FMH/15FMH
	63V-85550-00	ROTOR CPLT	1	UR 9.9FEMHR/15FEMHR
2	63V-85580-00	ROTOR ASSY	1	
		ROTOR CPLT	1	
3	63V-85520-00	COIL, PULSER	1	
		BOBINE, PULSEUR	1	
4	63V-85533-00	COIL, CHARGE	1	
		BOBINE, CHARGE	1	
5	63V-41611-00	COIL, LIGHTING	1	
		BOBINE, ECLAIRAGE	1	
6	90387-06M53	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
7	90105-06M68	COLLAR	2	
		COLLERETTE	2	
8	90387-06M24	BOLT, WASHER BASED	2	
		BOULON, AVEC RONDELLE	2	
9	90105-06M69	COLLAR	2	
		COLLERETTE	2	
10	90280-16053	BOLT, WASHER BASED	1	
		BOULON, AVEC RONDELLE	1	
11	90170-12066	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
12	90201-12472	NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

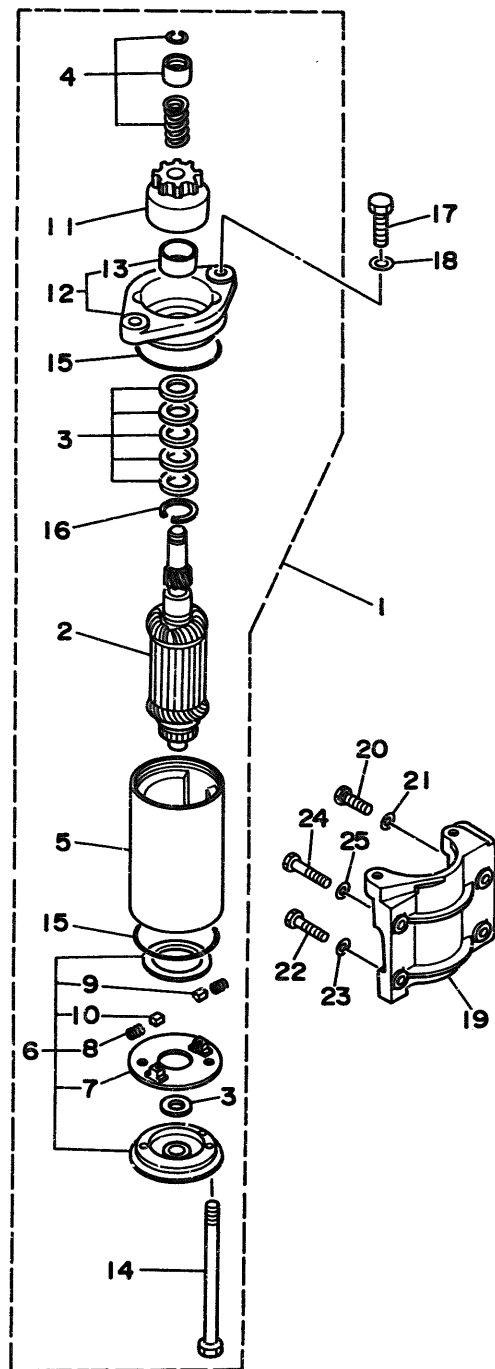


FIG. 19 STARTING MOTOR (9.9FEMHR/15FEMHR)
DEMARREUR ELECTRIQUE (9.9FEMHR/15FEMHR)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	682-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1	
8	682-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON	2	
9	682-81811-10	..BRUSH 1 ..CHARBON 1	1	
10	682-81812-10	..BRUSH 2 ..CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81831-00	..METAL, FRONT ..METAL, AVANT	1	
14	682-81826-10	.BOLT .BOULON	2	
15	682-81847-10	.O-RING .JOINT TORIQUE	2	
16	682-81834-10	.RING .BAGUE	1	
17	97013-08025	BOLT BOULON	2	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
19	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
20	97095-06020	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	97095-06025	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	97075-06030	BOLT BOULON	1	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

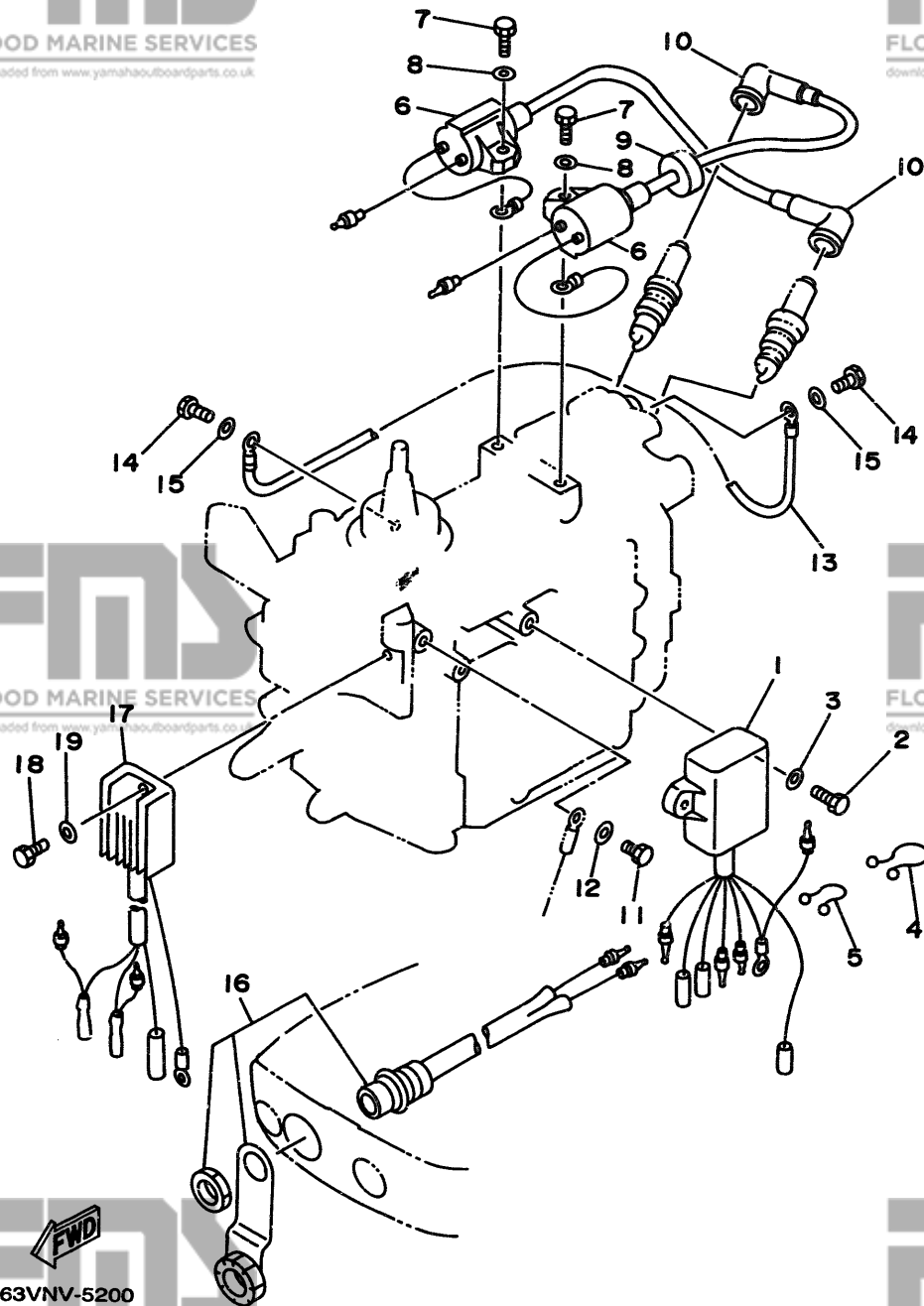


FIG. 20 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97095-06020	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	90464-16039	CLAMP BRIDE	1	
5	90465-18147	CLAMP BRIDE	1	
6	63V-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
7	97095-06018	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	90480-25161	GROMMET PASSE-FIL	1	
10	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
11	97095-06012	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
14	97095-06012	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	682-84381-00	2P CONCENT RALLONGE 2 FILS	1 AP	
17	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1 AP	
18	97095-06016	BOLT BOULON	1 AP	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1 AP	

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E7

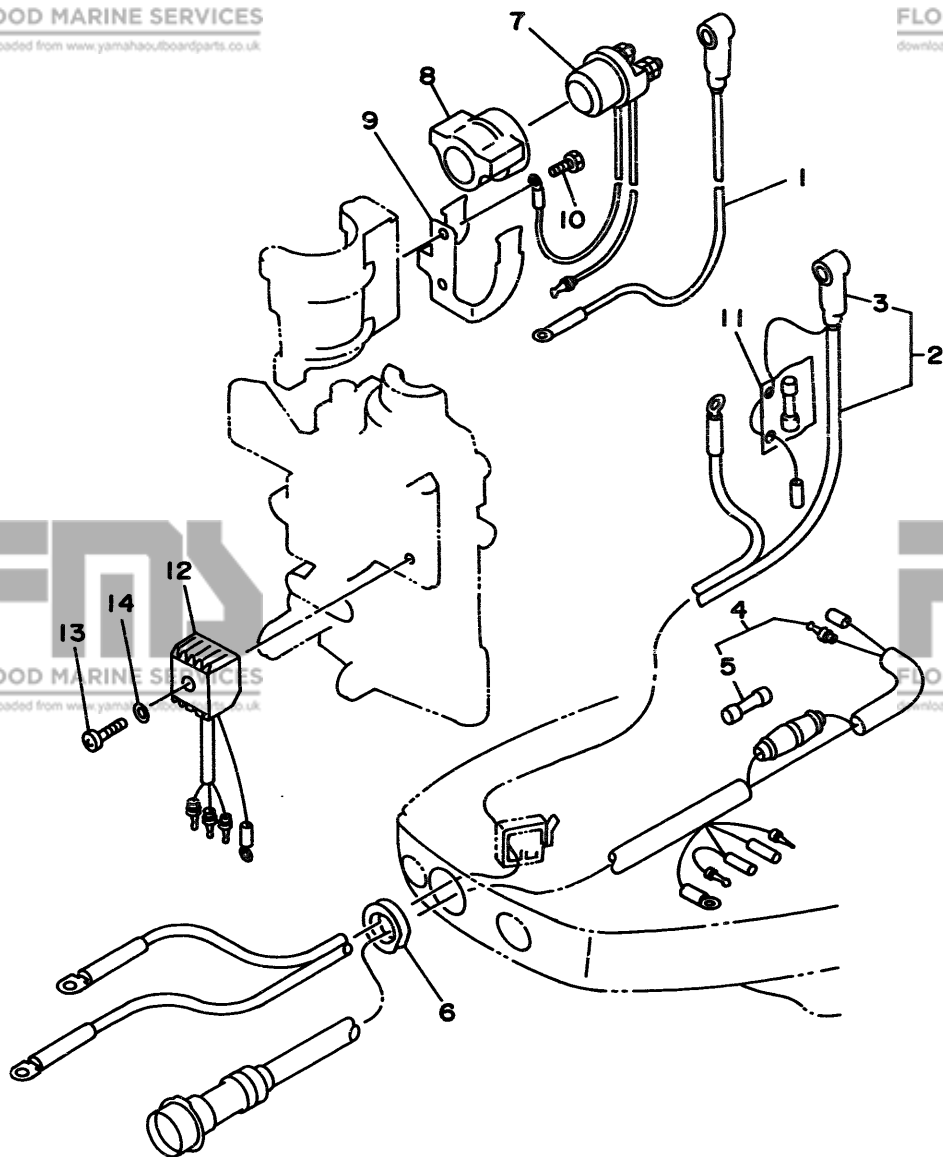


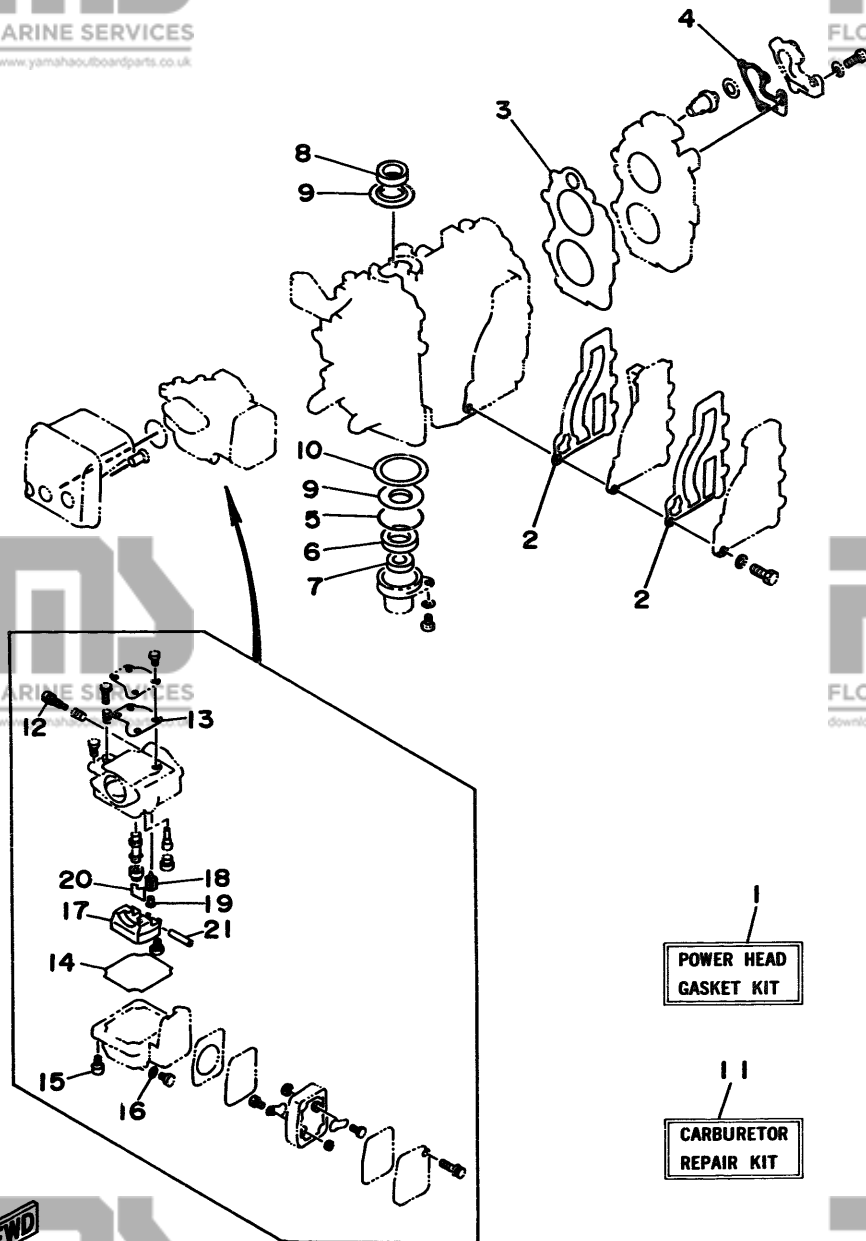
FIG. 21 ELECTRICAL 2 (9.9FEMHR/15FEMHR)
PARTIE ELECTRIQUE 2 (9.9FEMHR/15FEMHR)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-82117-00	WIRE, LEAD FIL	1	
2	6E7-82105-11	WIRE HARNESS FAISCEAU DE FILS	1	
3	682-82119-01	COVER, LEAD WIRE .GARNITURE, FIL	1	
4	63V-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
5	682-82151-00	FUSE (20A) .FUSIBLE (20A)	1	
6	682-42724-50	GROMMET PASSE-FIL	1	
7	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
8	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
9	6E7-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
10	97395-06014	BOLT BOULON	2	
11	682-82151-00	FUSE (20A) FUSIBLE (20A)	1	
12	664-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
13	98580-05525	SCREW, PAN HEAD VIS	1	
14	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	

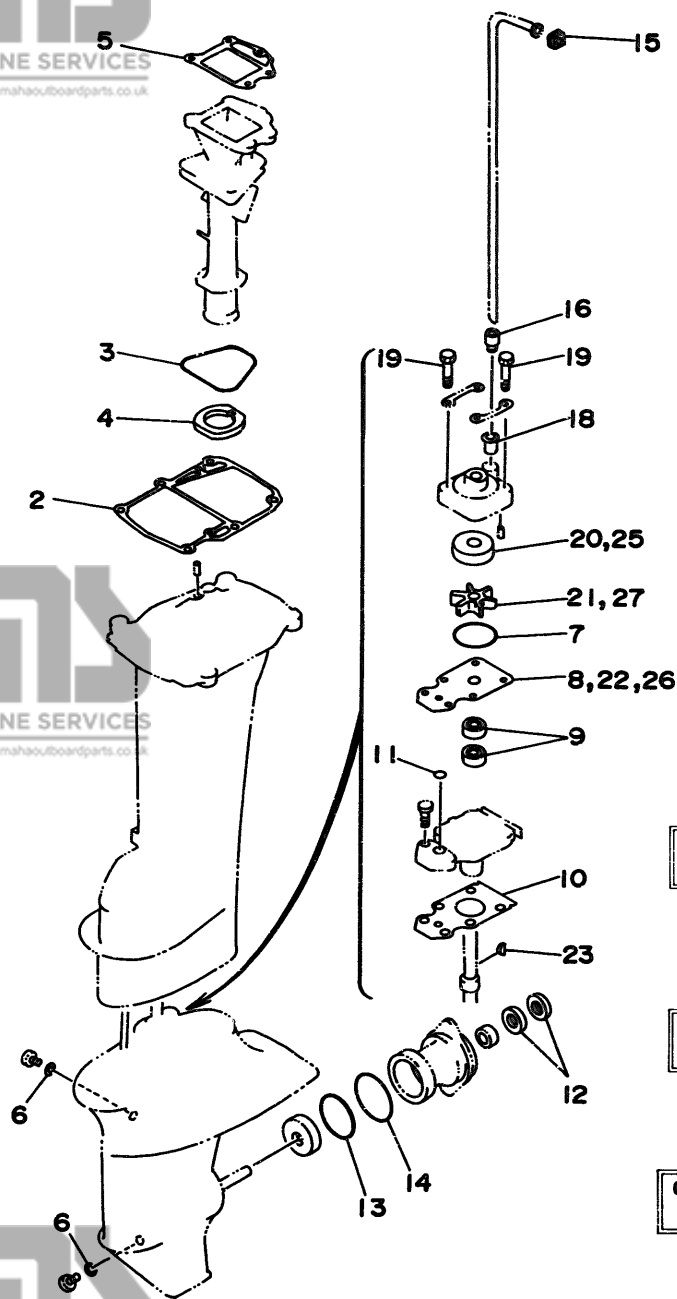
FIG. 22 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	63V-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
3	63V-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	682-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
5	93210-46M16	.O-RING .JOINT TORIQUE	1	
6	93102-25M44	.OIL SEAL .JOINT SPY	1	
7	93101-13M11	.OIL SEAL .JOINT SPY	1	
8	93110-23M00	.OIL SEAL .JOINT D'HUILE	1	
9	63V-11445-00	.SPACER .ENTRETOISE	2	
10	90201-46M29	.WASHER, PLATE .RONDELLE, PLATE	1	
11	63V-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
12	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
13	63V-14126-00	.GASKET .JOINT	1	
14	63V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
15	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
16	6G1-14398-00	.WASHER .RONDELLE	1	
17	63V-14985-00	.FLOAT .FLOTTEUR	1	
18	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
19	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
20	663-14159-00	.CLIP .JONC	1	
21	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	



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FIG. 23 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63V-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	63V-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	93210-71MH6	.O-RING .JOINT TORIQUE	1	
4	63V-41135-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
5	63V-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	90430-08020	.GASKET .JOINT	2	
7	93210-44MH5	.O-RING .JOINT TORIQUE	1	
8	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
9	93101-20048	.OIL SEAL .JOINT SPY	2	
10	63V-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
11	93210-06ME6	.O-RING .JOINT TORIQUE	1	
12	93101-17054	.OIL SEAL .JOINT SPY	2	
13	93210-57M09	.O-RING .JOINT TORIQUE	1	
14	93210-56M80	.O-RING .JOINT TORIQUE	1	
15	661-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	63V-44368-00	.RUBBER, WATER SEAL 4 .CAOUTCHOUC EAU JUNTA 4	1	
17	63V-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	97080-08045	.BOLT .BOULON	4	
20	63V-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
21	63V-44352-00	.IMPELLER .TURBINE	1	
22	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
23	664-44338-00	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
24	63V-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
25	63V-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
26	63V-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
27	63V-44352-00	.IMPELLER .TURBINE	1	

1
LOWER UNIT
GASKET KIT

17
WATER PUMP
REPAIR KIT

24
CHROME PUMP
KIT

NUMERICAL INDEX INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
63V-W0001-00	22- 1	63V-14440-00	3- 9	63V-15794-00	5-20	6H2-42137-00	11-12	63V-43611-00	9-32	63V-45111-00-4D	15- 1
63V-W0001-20	23- 1	624-14485-00	1- 3	63V-15795-00	5- 3	6G1-42138-01	11-19	63V-43614-00	9-30	63V-45111-10-4D	15- 1
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63V-W0070-50	7-10	63V-14497-00	12- 1	6G1-24411-00	4-30	6E0-42159-02	11-20	63V-43617-00	9-36	63V-45117-00	23- 2
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