

**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

4AC'94 (6E0)
4AS'94 (6E1)
5C '94 (6E3)
5CS'94 (6E4)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 4AC'94 (6E0)/4AS'94(6E1)/5C'94(6E3)/5CS'94(6E4). When you are ordering replacement parts for the 4AC'94(6E0)/4AS'94(6E1)/5C'94(6E3)/5CS'94(6E4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

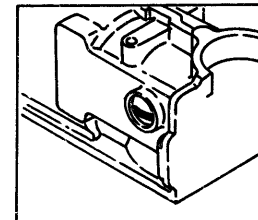
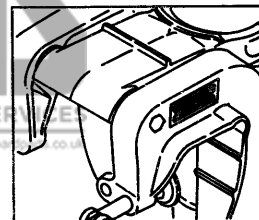
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	
4AC	S : 144112 and following L : 347379 and following
4AS	S : 237310 and following L : 514595 and following
5C	S : 014427 and following L : 310549 and following
5CS	S : 172320 and following L : 442010 and following



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 4AC(6E0)/4AS(6E1)/5C(6E3)/5CS(6E4) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

- UR Utiliser la taille (épaisseur) et/ou le nombre demandés.
- UN Utiliser autant que vous en avez besoin.
- AP Pièces de Rechange
- STD Standard
- O/S Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
.GICLEUR de ralenti
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

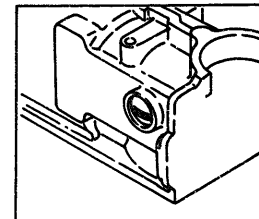
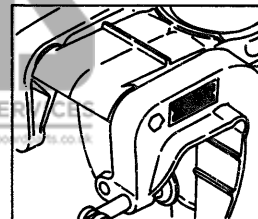
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	4AC	S : 144112 et suivants L : 347379 et suivants
	4AS	S : 237310 et suivants L : 514595 et suivants
	5C	S : 014427 et suivants L : 310549 et suivants
	5CS	S : 172320 et suivants L : 442010 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

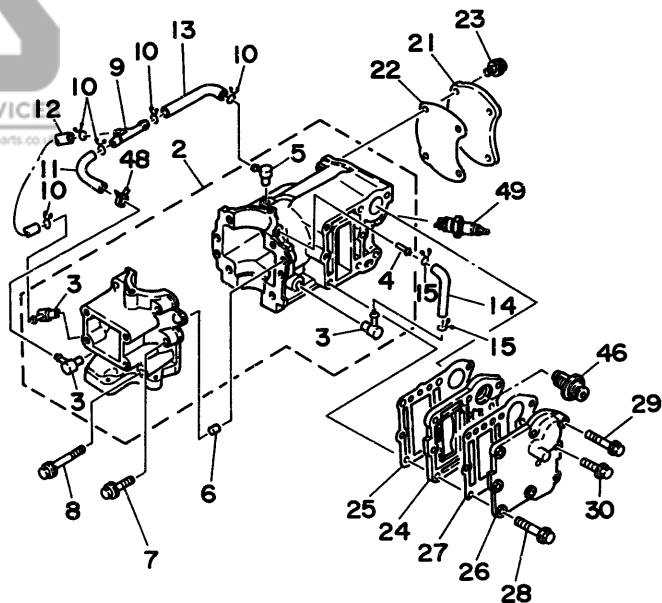
FIG. 1	CYLINDER. CRANKCASE	A6~B1
FIG. 2	INTAKE	B2, B3
FIG. 3	STARTER	B4
FIG. 4	TOP COWLING	B5
FIG. 5	BOTTOM COWLING	B6, B7
FIG. 6	UPPER CASING. BRACKET	C1, C2
FIG. 7	CONTROL	C3, C4
FIG. 8	LOWER CASING. DRIVE 1	C5~C7
FIG. 9	GENERATOR	D1
FIG. 10	ELECTRICAL 1	D2
FIG. 11	REPAIR KIT	D3, D4

NUMERICAL INDEX

TABLE DES MATIERES

FIG. 1	CYLINDRE. CARTER	A6~B1
FIG. 2	ADMISSION	B2, B3
FIG. 3	DEMARREUR	B4
FIG. 4	CAPOT SUPERIEUR	B5
FIG. 5	CAPOT INFERIEUR	B6, B7
FIG. 6	FOURREAU, SUPPORT	C1, C2
FIG. 7	COMMANDE	C3, C4
FIG. 8	BOITIER D'HELICE, TRANSMISSION 1	C5~C7
FIG. 9	GENERATRICE	D1
FIG. 10	PARTIE ELECTRIQUE 1	D2
FIG. 11	KITS DE REPARATION	D3, D4

INDEX NUMERIQUE



CRANK CYLINDER
ASSY

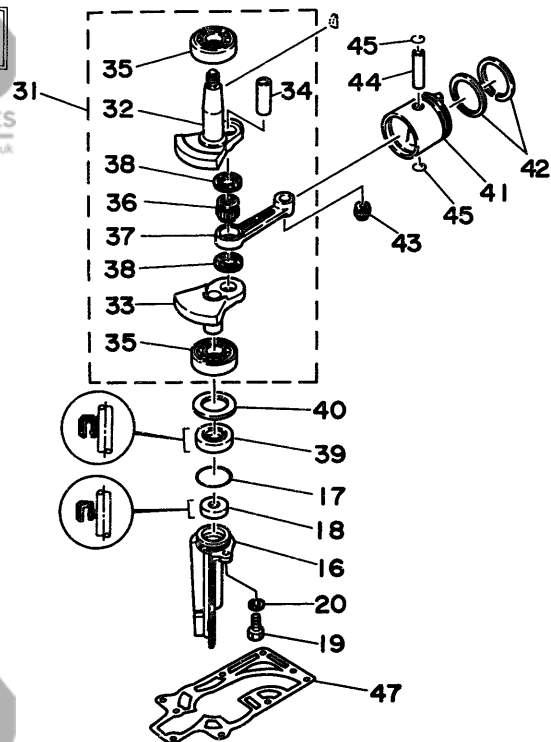
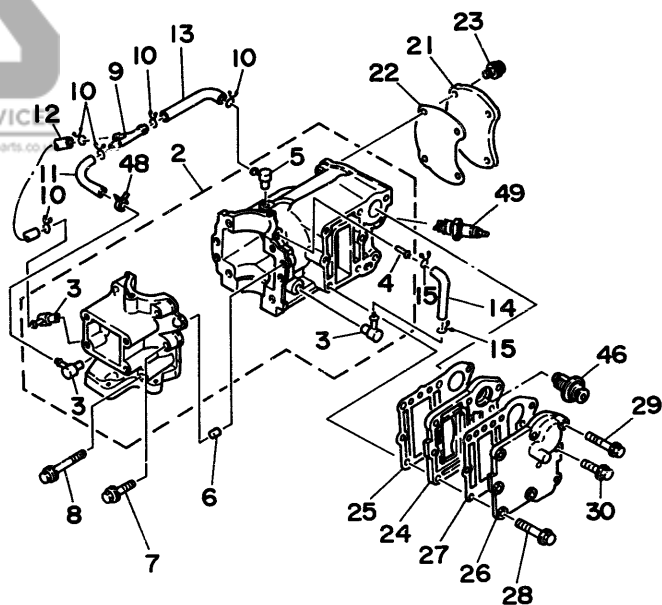


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 48)	1	UR 4AC/4AS
	6E3-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 48)	1	UR 5C/5CS
2	6E0-15100-01-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 4AC/4AS
	6E3-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 5C/5CS
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
4	624-14485-00	.PIPE, JOINT .DURITE	1	
5	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	93604-08062	PIN, DOWEL CLAVETTE	2	
7	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
8	90105-06M17	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
9	6E0-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	
10	90467-06016	CLIP JONC	5	
11	90445-07M00	HOSE DURITE	1	
12	90445-07M28	HOSE DURITE	1	
13	90445-07M32	HOSE DURITE	1	
14	90445-07M28	HOSE DURITE	1	
15	90467-06016	CLIP JONC	2	
16	6E0-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
17	93210-31114	O-RING JOINT TORIQUE	1	
18	93101-10M25	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
21	6E0-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	UR 4AC/4AS
	6E3-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	UR 5C/5CS
22	6E0-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	UR 4AC/4AS
	6E3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	UR 5C/5CS
23	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	



CRANK CYLINDER ASSY

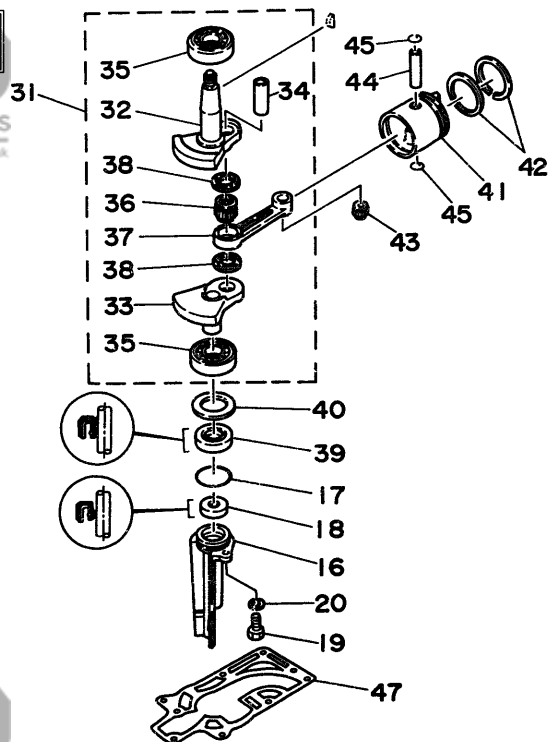
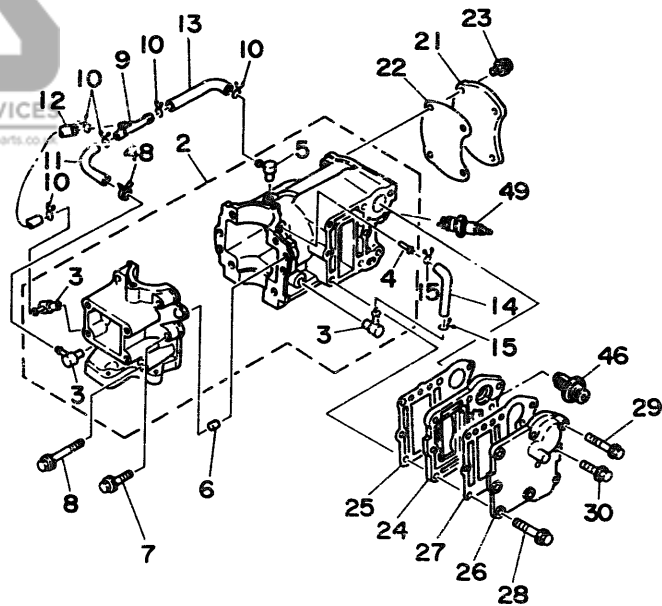


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E0-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 5C/5CS
25	6E0-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	UR 5C/5CS
26	6E0-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR 5C/5CS
27	6E0-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 5C/5CS
28	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
29	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR 4AC/4AS
	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR 5C/5CS
30	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
31	6E0-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	UR 4AC/4AS
	6E3-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	UR 5C/5CS
32	6E0-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN	1	UR 4AC/4AS
	6E3-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN	1	UR 5C/5CS
33	6E0-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN	1	UR 4AC/4AS
	6E3-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN	1	UR 5C/5CS
34	6G1-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
35	93306-204U0	.BEARING .ROULEMENT	2	
36	93310-418V1	.BEARING, CYLINDRICAL .ROULEMENT	1	
37	6E0-11651-01	.ROD, CONNECTING .BIELLE NUE	1	
38	90209-18112	.WASHER .RONDELLE	2	
39	93101-20M29	OIL SEAL JOINT SPY	1	
40	676-45567-00-09	SHIM (T:0.9MM) CALE	1	
41	6E0-11631-00-98	PISTON (STD)	1	UR 4AC/4AS
	6E3-11631-00-98	PISTON (STD)	1	UR 5C/5CS
42	6G1-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	UR 4AC/4AS



CRANK CYLINDER
ASSY

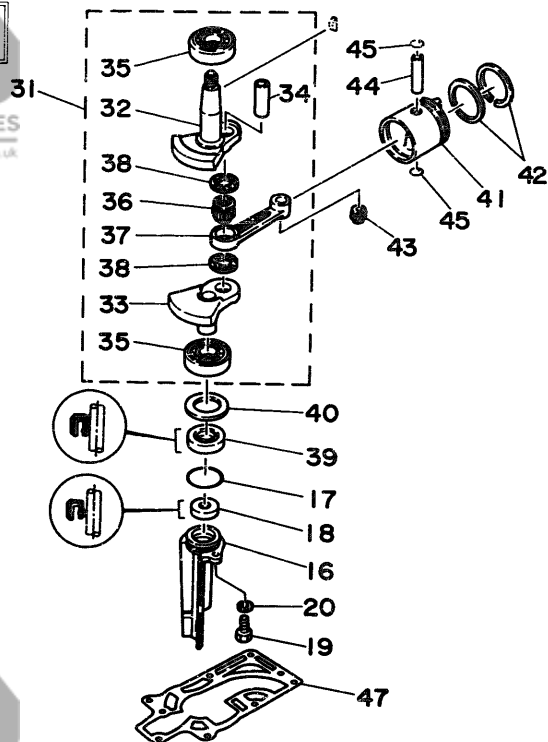


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6J1-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	UR 5C/5CS
43	93310-112V0	BEARING, CYLINDRICAL ROULEMENT	1	
44	6G1-11633-00	PIN, PISTON AXE, PISTON	1	
45	93450-13022	CIRCLIP CIRCLIP	2	
46	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
47	6E0-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
48	90468-07M02	CLIP JONG	1	
49	94701-00110	PLUG, SPARK (NGK BR7HS) BOUGIE D'ALLUMAGE (NGK BR7HS)	1	

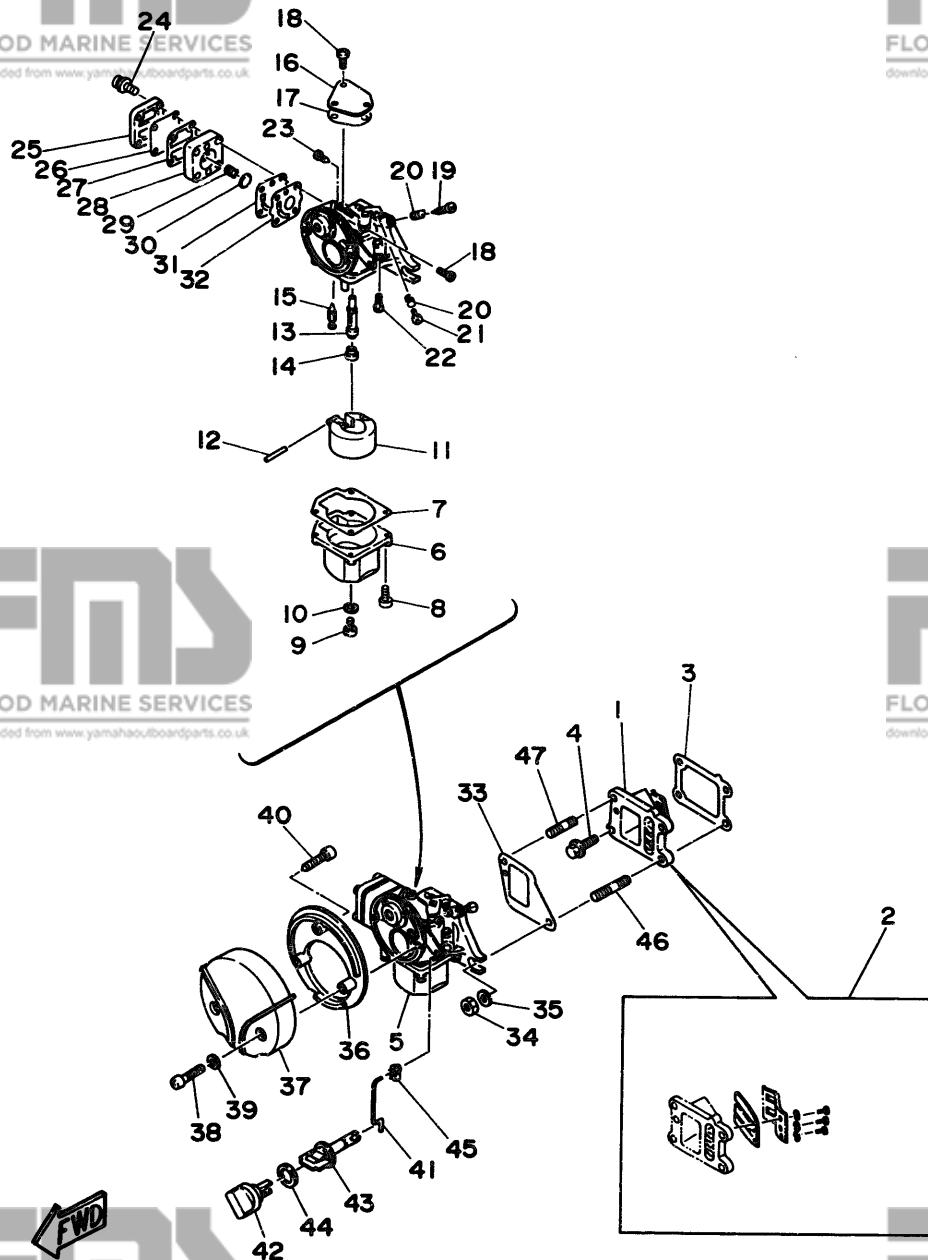


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-13610-00	REED VALVE ASSY CLAPET COMPLET	1	
2	6E0-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E0-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	95895-06016	BOLT, FLANGE BOULON	2	
5	6E0-14301-04	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	UR 4AC/4AS
	6E3-14301-04	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	UR 5C/5CS
6	6E0-14381-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
7	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
8	97980-04116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
9	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
10	646-14198-01	.GASKET .JOINT	1	
11	6E7-14385-00	.FLOAT .FLOTTEUR	1	
12	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
13	6E0-14341-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 4AC/4AS
	6E3-14341-02	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 5C/5CS
14	648-14343-40	.JET, MAIN (# 80) .GICLÉUR, PRINCIPAL (# 80)	1	
15	668-14392-10	.VALVE, NEEDLE .POINTEAU	1	
16	6E0-14157-00	.COVER, PLATE .COUVERCLE	1	
17	6E0-14227-00	.GASKET .JOINT	1	
18	97890-04007	.SCREW, PAN HEAD .VIS, CRUCIFORME	4	
19	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
20	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	2	
21	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
22	648-14342-23	.JET, PILOT (# 46) .GICLÉUR, RALENTI (# 46)	1	UR 4AC/4AS
	648-14342-26	.JET, PILOT (# 52) .GICLÉUR, RALENTI (# 52)	1	UR 5C/5CS
23	647-14326-00	.SCREW, GUIDE .GUIDE DE VIS	1	
24	97980-04120	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
25	6E0-24413-00	.COVER .CAPUCHON	1	

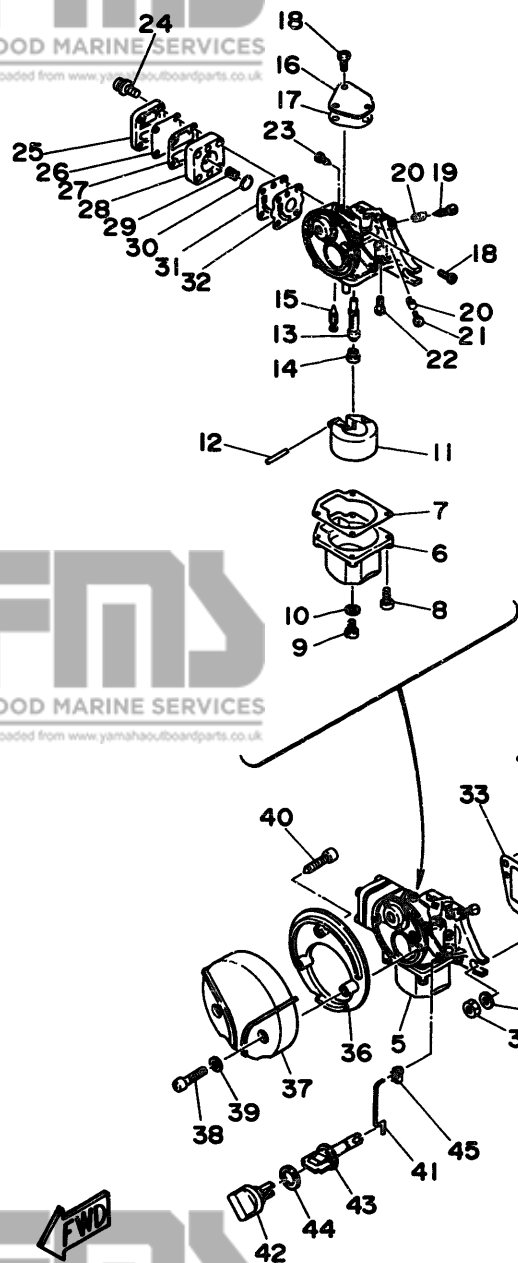


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E0-24471-00	.DIAPHRAGM	1	
27	6E0-24435-00	.DIAPHRAGME	1	
28	6E0-24412-00	.GASKET, BODY 2	1	
29	6E0-24423-00	.JOINT, CORPS 2	1	
30	6E0-14346-00	.BODY 1	1	
31	6E0-24411-00	.CORPS 1	1	
32	6E0-24434-00	.SPRING, DIAPHRAGM	1	
33	6E0-14198-A0	.RESSORT, DIAPHRAGME	1	
34	95380-06700	.PLATE	1	
35	92990-06600	.PLAQUE	1	
36	6E0-14417-00	.DIAPHRAGM	1	
37	6E0-14418-00	.DIAPHRAGME	1	
38	98580-05525	.GASKET, BODY	1	
39	92901-05600	.JOINT, CORPS	1	
40	97780-40720	GASKET	1	
41	6E0-41256-00	JOINT	1	
42	6E0-41271-00	NUT	2	
43	6E0-41272-00	ECROU	2	
44	90202-12M16	WASHER, PLATE	2	
45	661-41262-02	RONDELLE, PLATE	1	
46	95622-06325	COVER 1	1	
47	90116-06M08	COUVERCLE 1	1	
		COVER 2	1	
		COUVERCLE 2	1	
		SCREW, PAN HEAD	2	
		VIS	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	
		ROD, CHOKE 1	1	
		TRINGLE 1, STARTER	1	
		KNOB, CHOKE	1	
		BOUTON DE STARTER	1	
		KNOB, CHOKE	1	
		CONTRE ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		JOINT, CHOKE LEVER	1	
		RACCORD, LEVIER DE STARTER	1	
		BOLT, STUD	1	
		GOIJON	1	
		BOLT, STUD	1	
		GOIJON	1	

FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-15710-03-94	STARTER ASSY DEMARREUR COMPLET	1	UR 4AC/4AS
	6E3-15710-03-94	STARTER ASSY DEMARREUR COMPLET	1	UR 5C/5CS
2	6E4-15711-71-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6E0-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	90510-08M03	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
5	6E0-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1	
6	97013-06035	.BOLT .BOULON	1	
7	95380-06600	.NUT .ECROU	1	
8	90201-06M30	.WASHER, PLATE .RONDELLE, PLATE	1	
9	677-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
10	93430-06M02	.CIRCLIP .CLIPS	1	
11	6E0-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
12	6G1-15779-00	.COVER .COUVERCLE	1	
13	*	.WIRE (L1850) .FIL (L1850)	1	
14	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	6E0-15758-01	.GUIDE, ROPE .GUIDE DE CABLE	1	UR 4AC/4AS
	6E3-15758-01	.GUIDE, ROPE .GUIDE DE CABLE	1	UR 5C/5CS
16	6E0-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	
17	95895-06016	.BOLT, FLANGE .BOULON	2	
18	95895-06020	BOLT, FLANGE BOULON	3	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M.

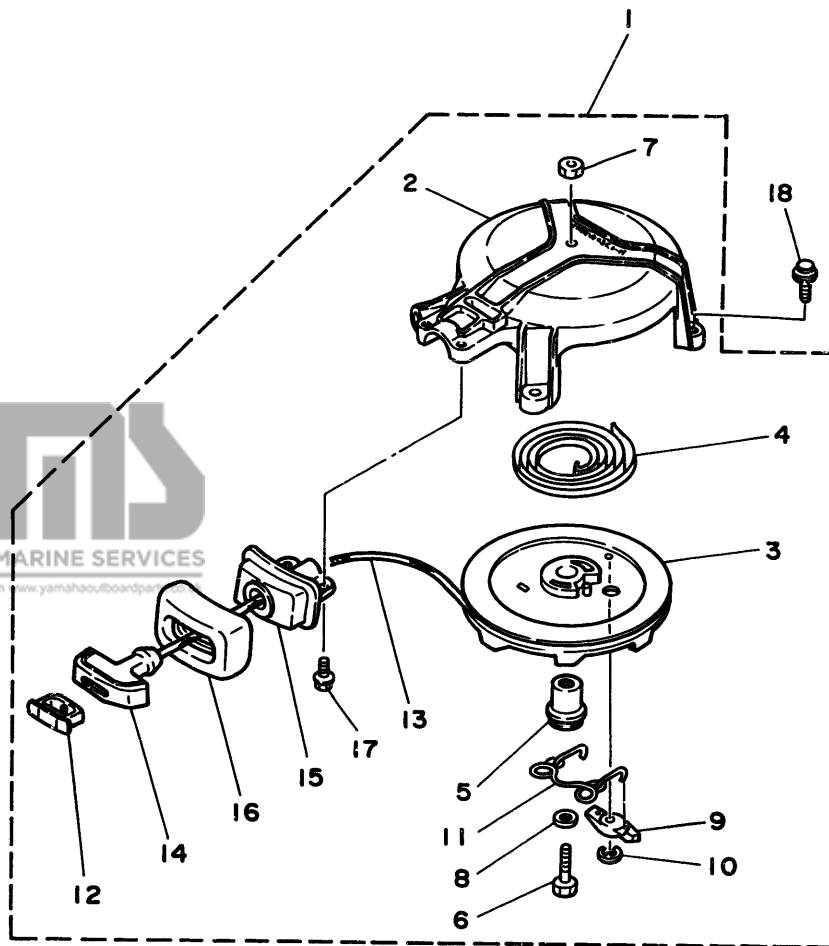
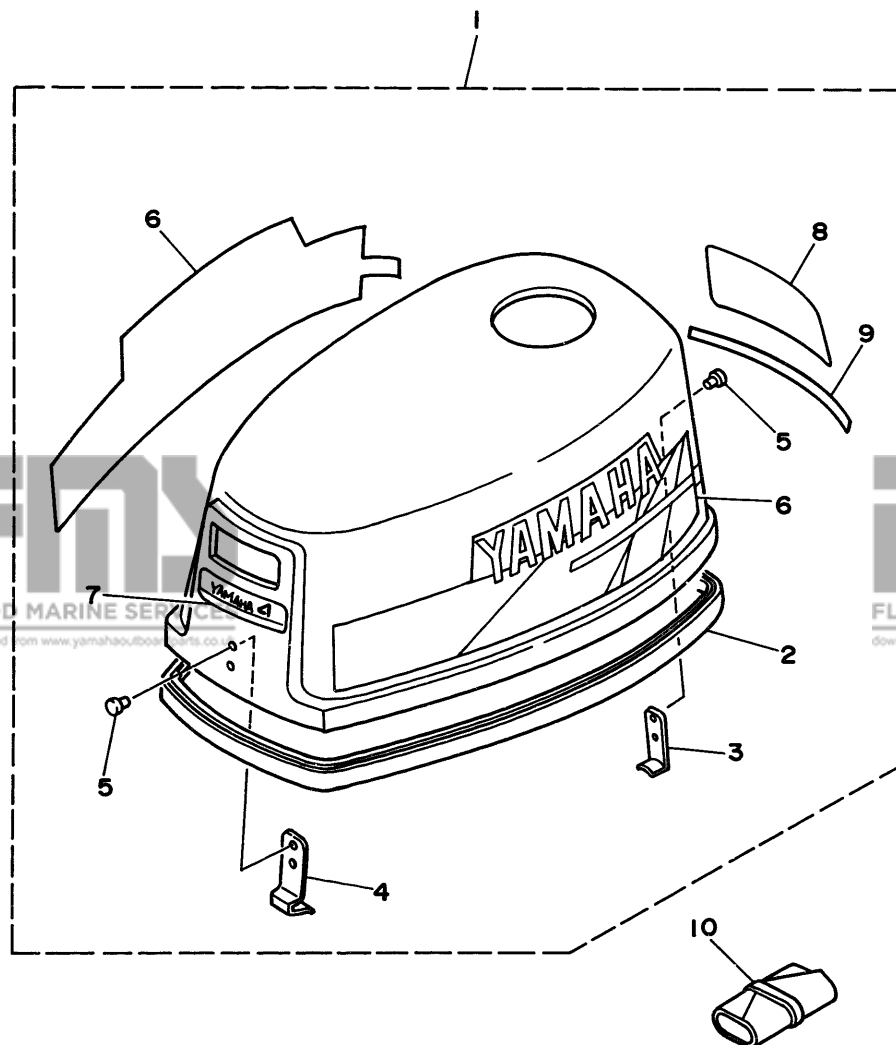


FIG. 4 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 4AC	
	6E1-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 4AS	
	6E3-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 5C	
	6E3-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 5CS	
2	6E0-42615-00	.SEAL .JOINT	1	
3	6E0-42647-01	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	6E0-42651-02	.HOOK .CROCHET	1	
5	90266-04M00	.RIVET .RIVET	4	
6	6E0-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
7	6E0-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 4AC/4AS	
	6E3-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 5C/5CS	
8	6E0-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 4AC/4AS	
	6E3-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 5C/5CS	
9	6E0-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
10	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	



4AS/5CS

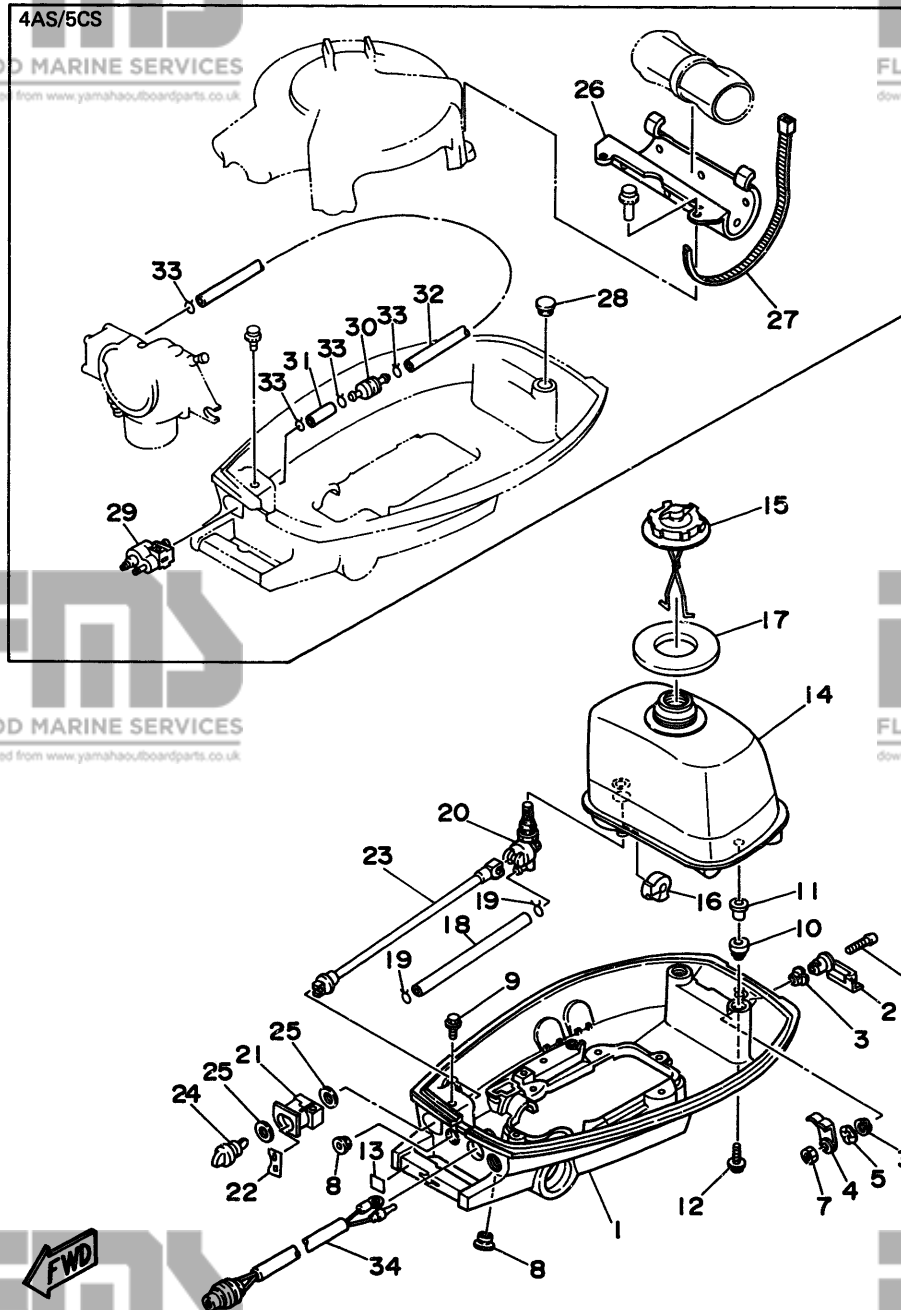


FIG. 5 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42711-04-4D	COWLING, BOTTOM CUVETTE	1	
2	6E0-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12069	BUSH DOUILLE	2	
4	6E0-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97895-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
7	95380-06700	NUT ECROU	1	
8	90480-14M14	GROMMET RONDELLE CAOUTCHOUC	2	
9	95895-06020	BOLT, FLANGE BOULON	1	
10	6E0-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	UR 4AC
	6E3-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	UR 5C
11	6E0-42542-00	PIPE TUYAU	2	4AC/5C
12	95895-06025	BOLT, FLANGE BOULON	2	4AC/5C
13	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	4AC/5C
14	6E0-24110-00-4D	FUEL TANK COMP. RESERVOIRE A ESSENCE	1	4AC/5C
15	6E0-24610-02	CAP ASSY BOUCHON	1	4AC/5C
16	6E0-24181-00	DAMPER, LOCATING 1 SILENT-BLOC	2	4AC/5C
17	6E0-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	UR 4AC
	6E3-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	UR 5C
18	90445-09M37	HOSE DURITE	1	4AC/5C
19	90467-08004	CLIP JONC	2	4AC/5C
20	6E0-24500-00	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	4AC/5C
21	6E0-24571-00	BUSHING COUSSINET	1	4AC/5C
22	6E0-24591-00	GRAPHIC ADHESIF	1	4AC/5C
23	6E0-24572-00	SHAFT, FUEL CHANGE LEVIER, ROBINET D'ESSENCE	1	4AC/5C
24	6E0-24575-01	LEVER, FUEL CHANGE LEVIER, D'ESSENCE	1	4AC/5C
25	90202-12M17	WASHER, PLATE RONDELLE, PLATE	2	4AC/5C
26	6E1-42643-01	PLATE, CLAMP PLAQUE, PRESSE	1	4AS/5CS

B6

4AS/5CS

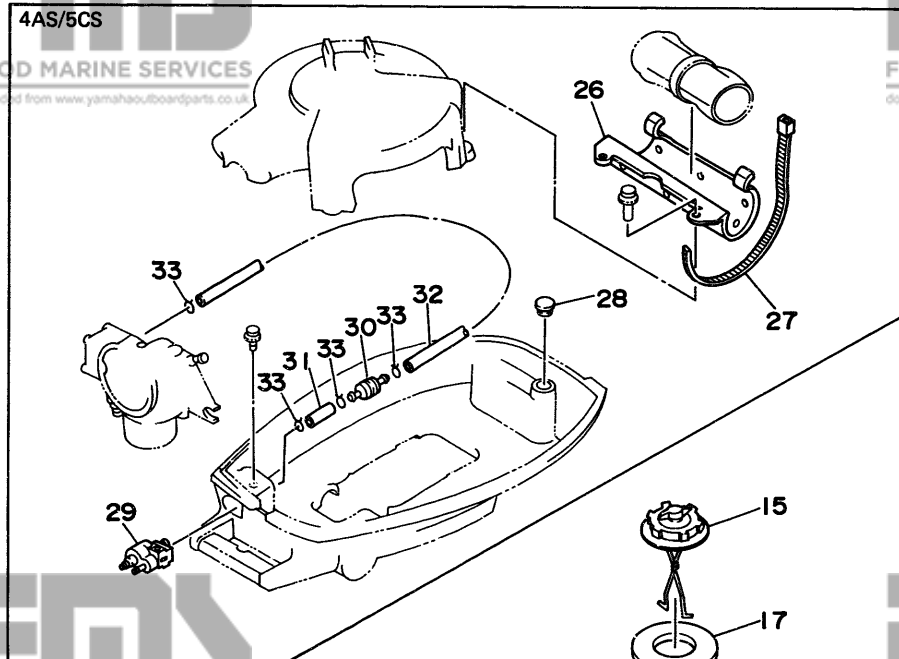
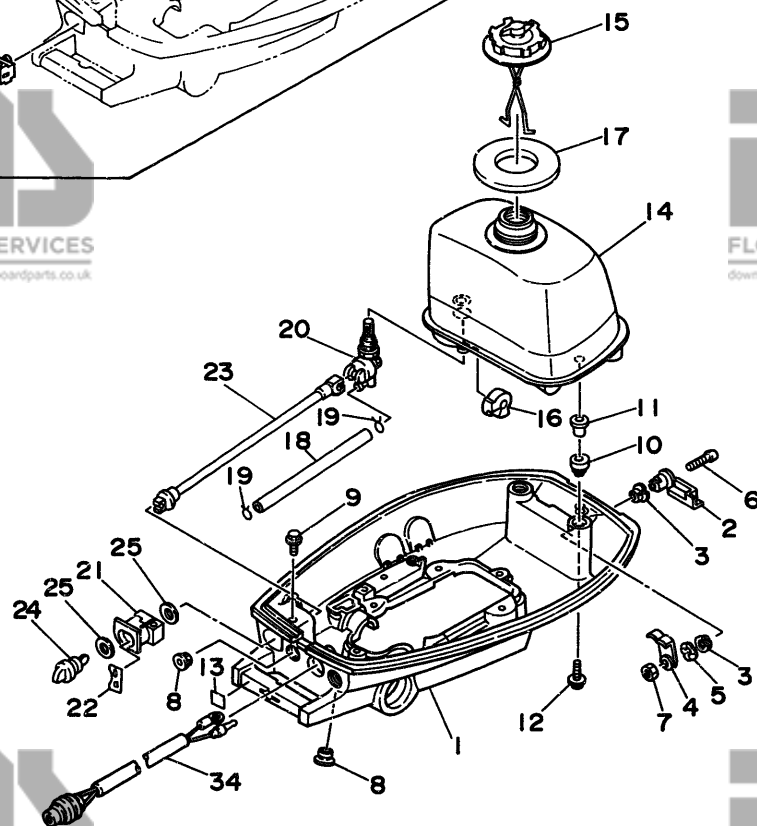


FIG. 5 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6E1-42694-00	BAND	1	4AS/5CS
28	6E1-24182-00	BRIDE	2	4AS/5CS
29	6G1-24304-02	DAMPER, LOCATING 2 SILENT-BLOC	1	4AS/5CS
30	646-24251-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	4AS/5CS
31	90445-09057	STRAINER 1 FILTRE 1	1	4AS/5CS
32	688-24313-00	HOSE DURITE	1	4AS/5CS
33	90467-08004	PIPE 3 DURITE 3	4	4AS/5CS
34	6E0-82550-00	CLIP JONC	1	4AS/5CS
		ENGINE STOP SWITCH ASSY COMMUTEUR D'ARRET CPLT		



B7

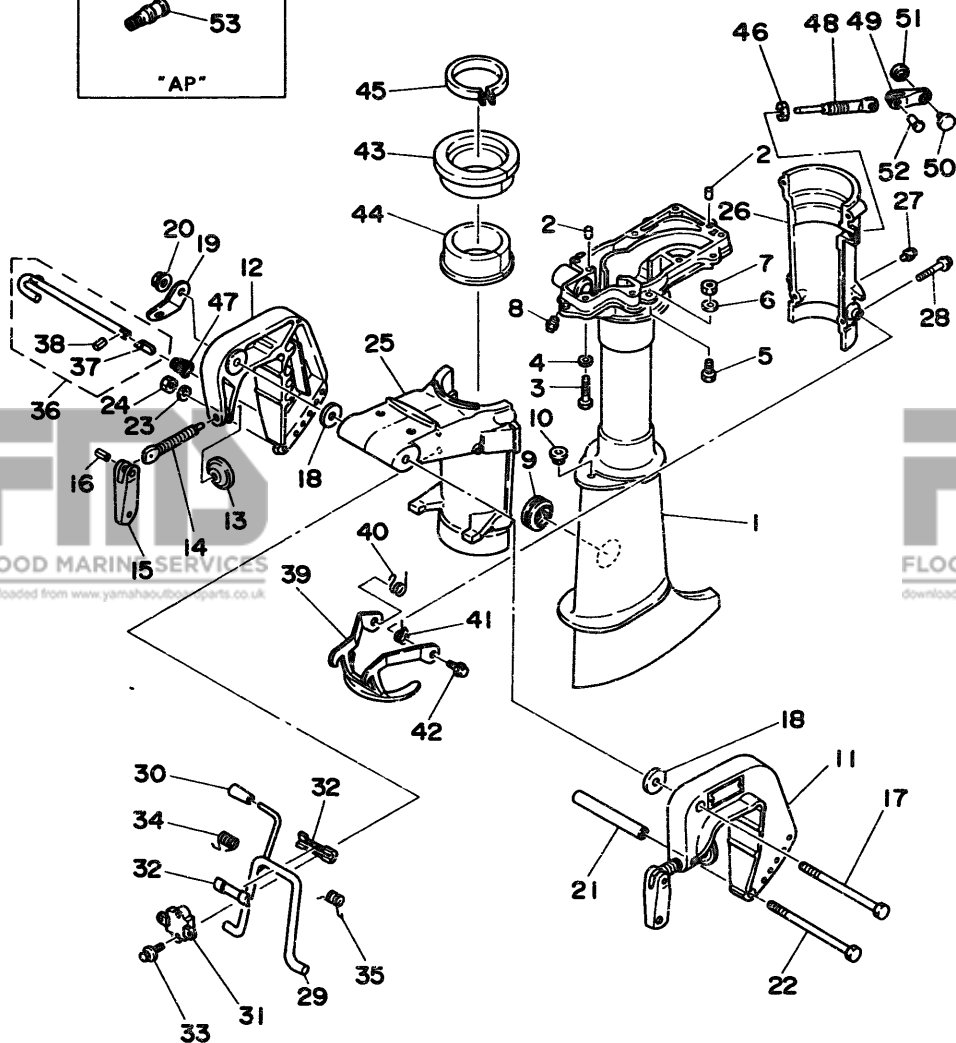
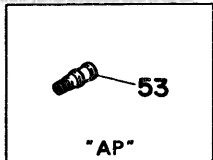


FIG. 6 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6E0-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	97095-06030	BOLT BOULON	7	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
5	97095-06016	BOLT BOULON	4	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
7	95380-06700	NUT ECROU	4	
8	93700-06M03	NIPPLE, GREASE PION	1	
9	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
10	90480-10M13	GROMMET RONDELLE CAOUTCHOUC	1	
11	6E0-43111-01-4D	BRACKET, CLAMP PRESSE	1	
12	6E0-43112-01-4D	BRACKET, CLAMP PRESSE	1	
13	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
14	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
15	6E0-43118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
16	90254-04M00	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
17	90101-08M07	BOLT BOULON	1	
18	90201-08M03	WASHER, PLATE RONDELLE, PLATE	2	
19	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
20	95780-08300	NUT, FLANGE ECROU	1	
21	90387-06M11	COLLAR COLLERETTE	1	
22	90101-06335	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	95380-06600	NUT ECROU	1	
25	6E0-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
26	6E0-43312-02-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	1	

C1

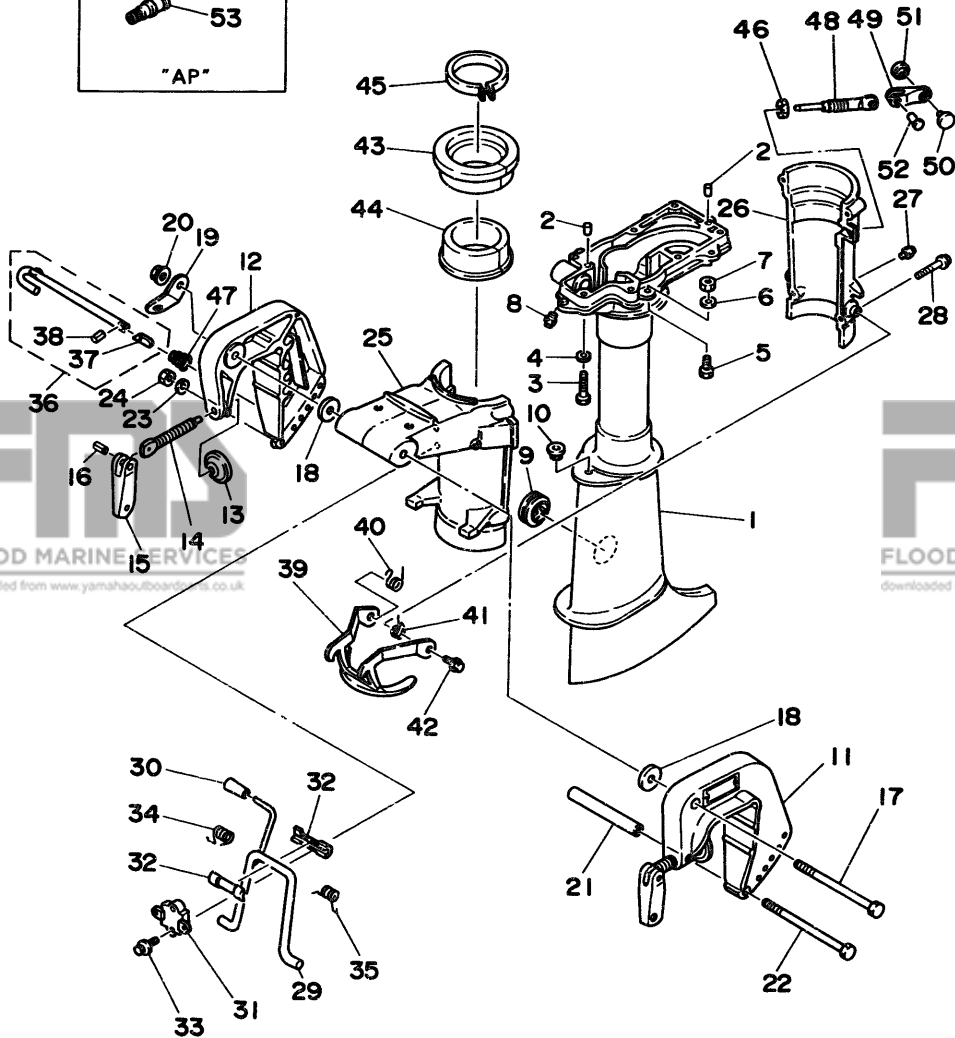
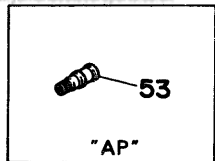


FIG. 6 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	95895-06035	BOLT, FLANGE BOULON	4	
29	6E0-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
30	6E0-43632-00	KNOB, TILT POIGNEE, LEVIER DE RELEVAGE	1	
31	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
32	620-43189-00	BUSHING COUSSINET	2	
33	95895-06020	BOLT, FLANGE BOULON	2	
34	90508-16020	SPRING, TORSION RESSORT, TORSION	1	
35	90508-16021	SPRING, TORSION RESSORT, TORSION	1	
36	6E0-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
37	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
38	91690-30008	.PIN, SPRING .AGRAFFE	1	
39	6E0-43614-00-5B	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
40	90508-14M10	SPRING, TORSION RESSORT, TORSION	1	
41	90508-14M11	SPRING, TORSION RESSORT, TORSION	1	
42	95895-06010	BOLT, FLANGE BOULON	2	
43	6E0-42537-02	BUSHING, PIVOT SHAFT COUSSINET	1	
44	6E0-42538-02	BUSHING, PIVOT SHAFT COUSSINET	1	
45	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1	
46	95380-08600	NUT ECROU	1	
47	90502-08M05	SPRING, CONICAL RESSORT, CONIQUE	1	
48	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
49	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1	
50	6L5-44196-00	INDICATOR 3 INDICATEUR 3	1	
51	6L5-44197-00	INDICATOR 4 INDICATEUR 4	1	
52	90266-04M05	RIVET RIVET	1	
53	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5

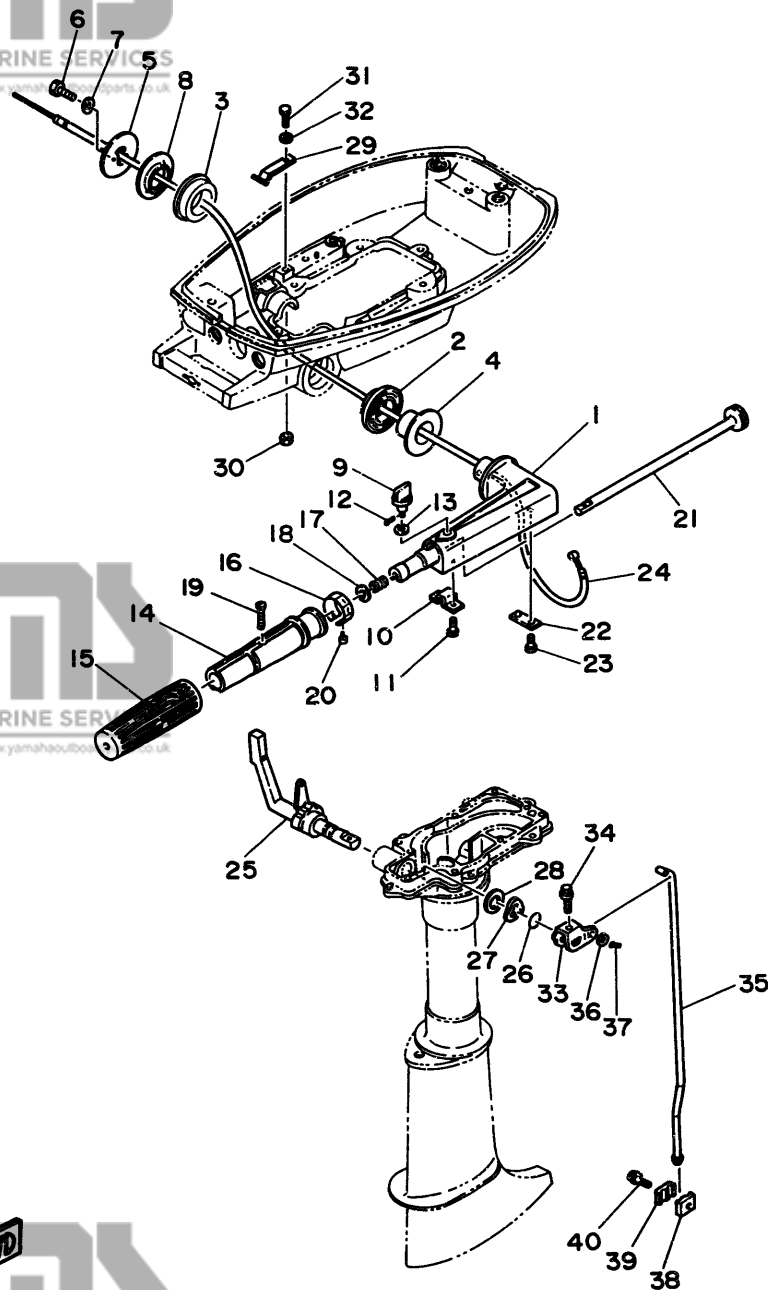


FIG. 7 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42111-02-4D	HANDLE, STEERING POIGNEE	1	
2	6E0-42129-02	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
3	6E4-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
4	90386-26M30	BUSH DOUILLE	1	
5	6E0-42131-02-94	COVER, HANDLE STEERING COUVERCLE	1	
6	97313-05020	BOLT BOULON	2	
7	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
8	90386-26M33	BUSH DOUILLE	1	
9	6E0-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	
10	6E0-42134-02	COVER, THROTTLE LEVER CAPOT, CREMAILLERE	1	
11	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
12	91490-12012	PIN, COTTER GOUPILLE	1	
13	90202-07M22	WASHER, PLATE RONDELLE, PLATE	1	
14	6E0-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
15	6E0-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
16	6E0-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90201-10119	WASHER, PLATE RONDELLE, PLATE	1	
19	90149-05M13	SCREW VIS	1	
20	90269-02M09	RIVET RIVET	1	
21	6E0-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
22	6E0-42159-02	STAY SUPPORT	1	
23	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
24	6E0-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
25	6E0-44111-02	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
26	93210-12790	O-RING JOINT TORIQUE	1	
27	90206-16M06	WASHER, WAVE RONDELLE, ONDULEE	1	
28	90202-16061	WASHER, PLATE RONDELLE, PLATE	1	

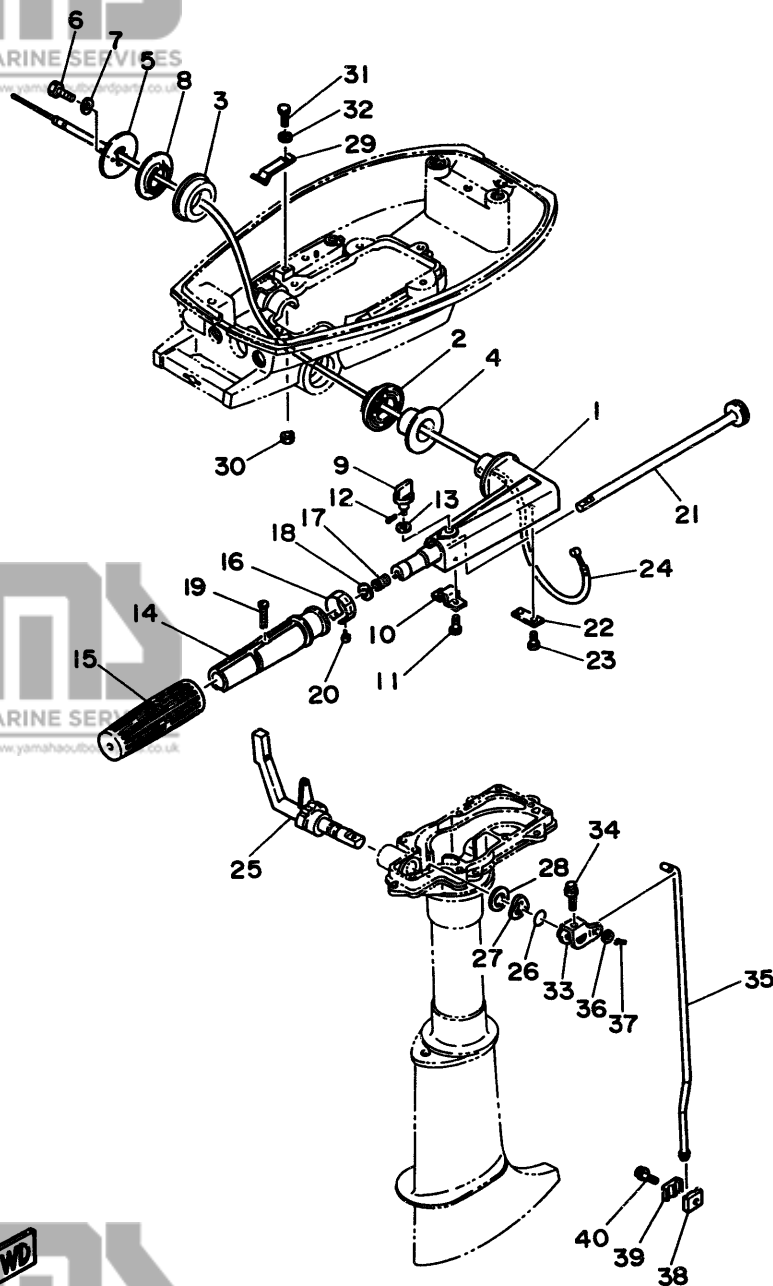


FIG. 7 CONTROL

COMMANDE

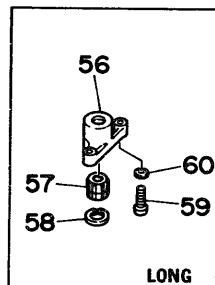
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E0-44116-00	SPRING RESSORT	1	
30	95380-06700	NUT ECROU	1	
31	97095-06012	BOLT BOULON	1	
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
33	6E0-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
34	95895-06025	BOLT, FLANGE BOULON	1	
35	6E0-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
	6E0-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR LONG
36	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
37	91490-16010	PIN, COTTER GOUPILLE	1	
38	6E0-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
39	6E0-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
40	95895-06020	BOLT, FLANGE BOULON	1	

FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 11, 14 ~ 32, 35 ~ 48, 53, 54)	1	UR SHORT
	6E0-45300-13-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 11, 14 ~ 32, 35 ~ 48, 53, 54)	1	UR LONG
2	6E0-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6E0-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
4	6E0-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
5	93101-10M14	OIL SEAL JOINT SPY	2	
6	93306-00426	BEARING ROULEMENT	1	
7	6L5-45251-02	ANODE	1	
8	95895-06012	BOLT, FLANGE BOULON	1	
9	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
10	90430-08020	GASKET JOINT	3	
11	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
12	90119-06M40	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
13	90387-06M14	COLLAR COLLERETTE	2	
14	6E0-45321-01-5B	PLATE PLAQUETTE	1	
15	6E0-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
16	97095-06025	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6E0-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
19	93306-00426	BEARING ROULEMENT	1	
20	93101-13M12	OIL SEAL JOINT SPY	2	
21	93210-48214	O-RING JOINT TORIQUE	1	
22	95895-06016	BOLT, FLANGE BOULON	2	
23	6E0-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

LOWER UNIT
ASSY



FWD

LOWER UNIT
ASSY

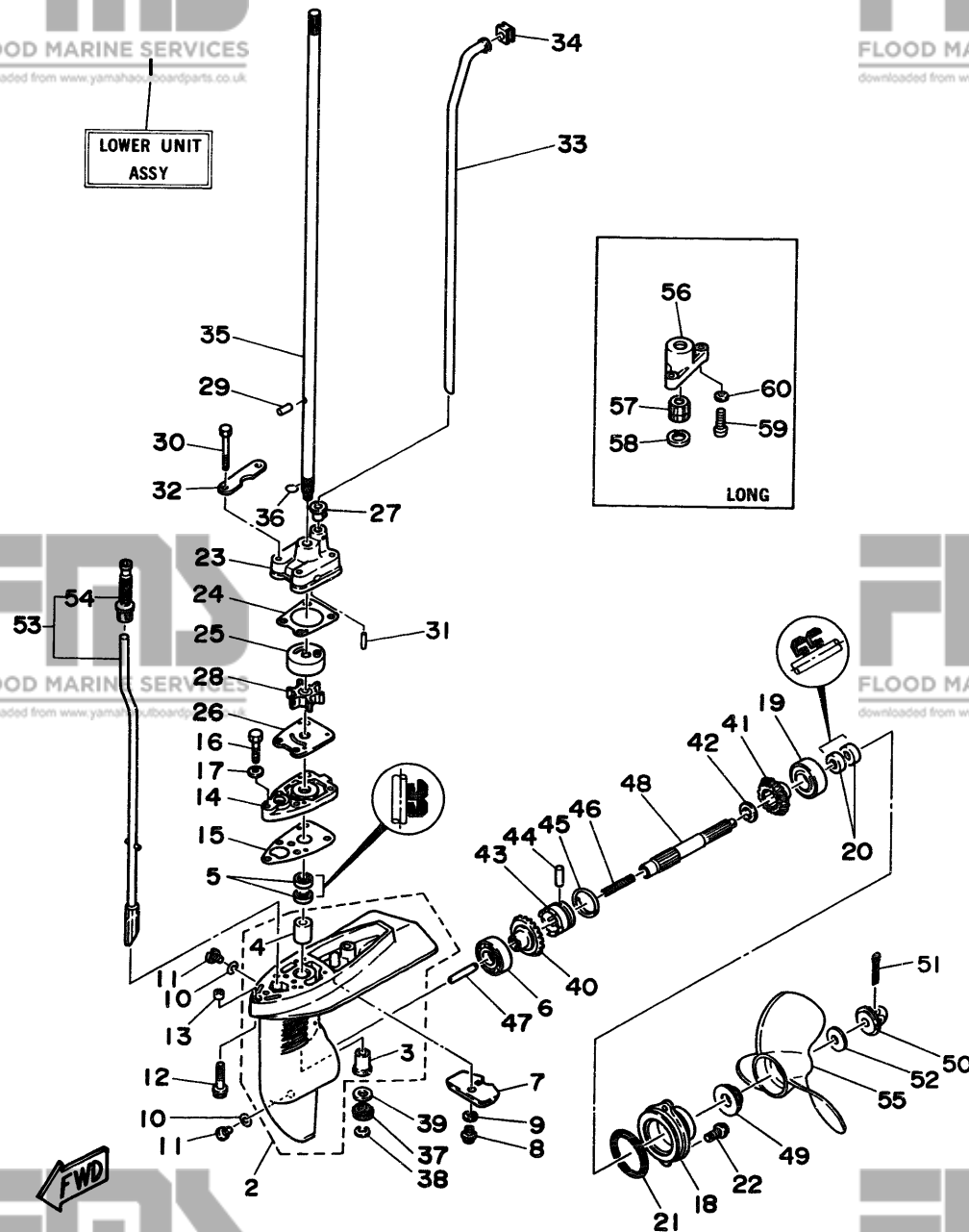


FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

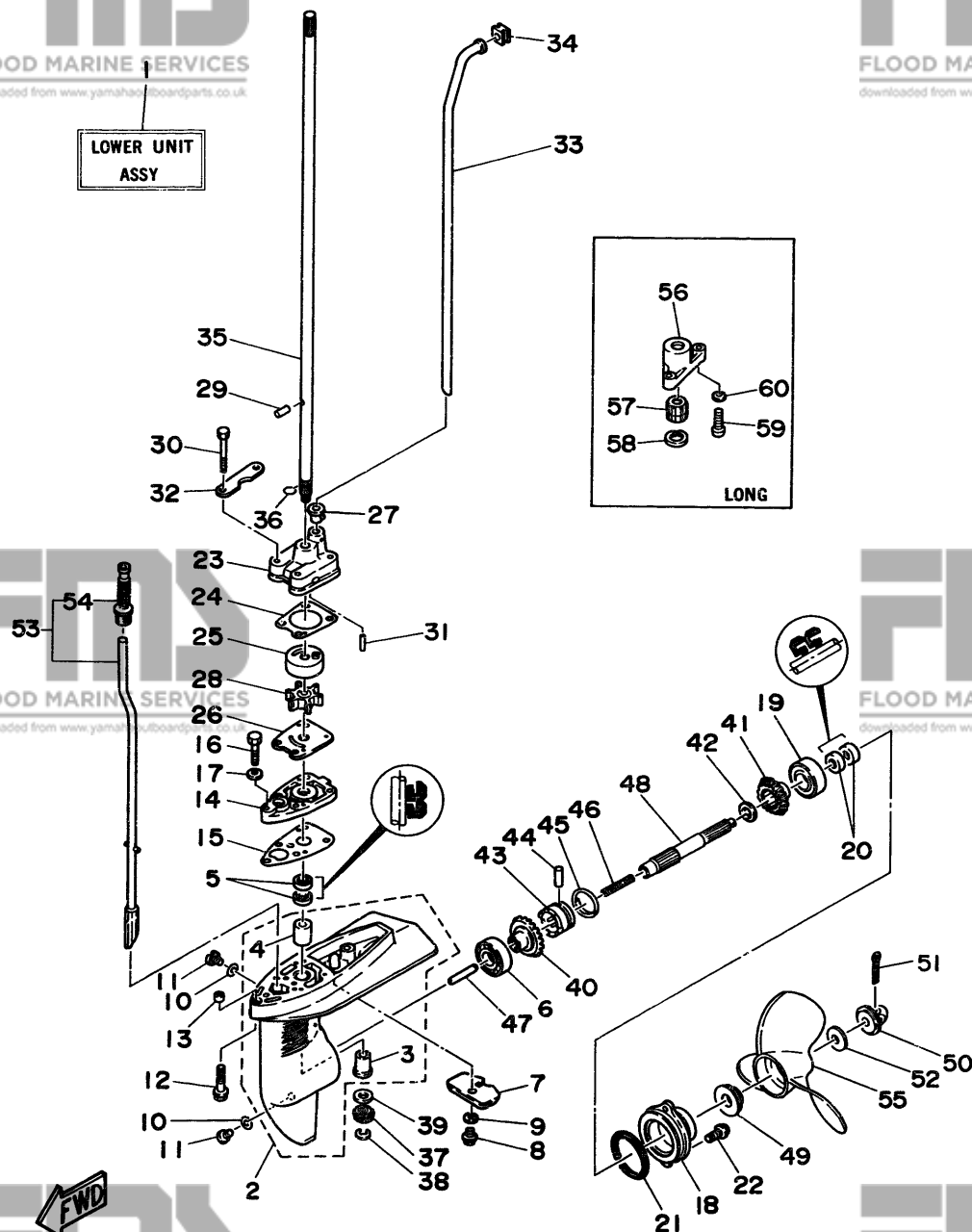
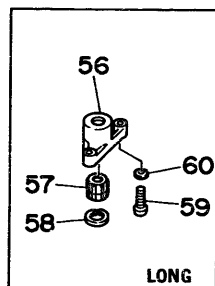
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E0-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
25	6E0-44322-02	INSERT, CARTRIDGE CUVETTE	1	
	6E0-44322-40	INSERT, CARTRIDGE CUVETTE	1	AP CHROMATE
26	6E0-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
	6E0-44323-40	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	AP CHROMATE
27	6E0-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
28	6E0-44352-00	IMPELLER TURBINE	1	
29	93604-09066	PIN, DOWEL CLAVETTE	1	
30	97095-06045	BOLT BOULON	4	
31	93604-18080	PIN, DOWEL CLAVETTE	2	
32	6E0-44328-00	PLATE PLAQUETTE	2	
33	6E0-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6E0-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
34	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
35	6E0-45511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	UR SHORT
	6E0-45511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	UR LONG
36	90467-08M01	CLIP JONC	1	
37	6E0-45551-00	PINION PIGNON D'ATTAQUE	1	
38	99009-06600	CIRCLIP CIRCLIP	1	
39	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	
40	6E0-45560-00	GEAR PIGNON	1	
41	6E0-45570-00	GEAR PIGNON	1	
42	90201-13M50	WASHER, PLATE RONDELLE, PLATE	1	
43	6E0-45631-00	CLUTCH, DOG CRABOT	1	
44	90250-05046	PIN, STRAIGHT GOUPILLE, DROITE	1	
45	654-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
46	90501-10064	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
47	654-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	

C6

FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6E0-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
49	6L5-45987-01	SPACER ENTRETOISE	1	
50	6L5-45616-00	NUT, PROPELLER CONE, HELICE	1	
51	91490-25030	PIN, COTTER GOUPILLE	1	
52	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	
53	6E0-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6E0-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
54	6G1-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	
55	6E0-45943-01-EL	PROPELLER (3X7-1/2"X7"-BA) HELICE (3X7-1/2"X7"-BA)	1	UR
	6E0-45941-01-EL	PROPELLER (3X7-1/2"X8"-BA) HELICE (3X7-1/2"X8"-BA)	1	UR
	6E0-45949-00-EL	PROPELLER (3X7-1/4"X6-1/2"-BA) HELICE (3X7-1/4"X6-1/2"-BA)	1	UR
56	6E0-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	LONG
57	6E0-45318-01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	LONG
58	93420-22M03	CIRCLIP CIRCLIP TYPE R	1	LONG
59	98580-05525	SCREW, PAN HEAD VIS	2	LONG
60	92901-05600	WASHER, PLATE RONDELLE, PLATE	2	LONG



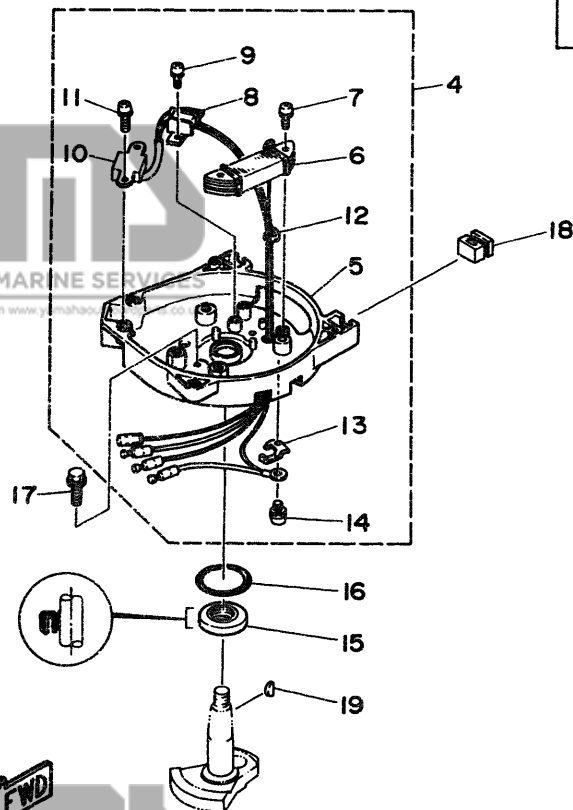
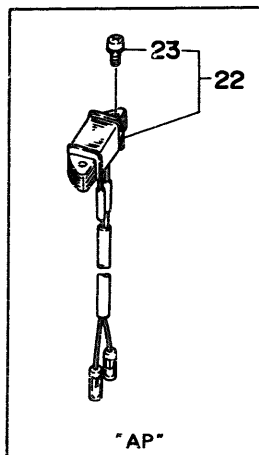
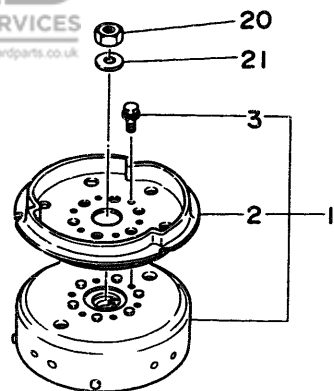


FIG. 9 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q' TY QTE	REMARKS REMARQUES
1	6E0-85550-71	ROTOR ASSY	1	
2	6E0-15723-00-94	ROTOR CPLT	1	
3	90105-06M14	.PULLEY, STARTER	1	
4	6E0-85560-70	.POULIE DE DEMARREUR	3	
5	6E0-15359-00-94	.BOLT, WASHER BASED	1	
6	6E0-85520-70	.BOULON, AVEC RONDELLE	1	
7	90159-05038	BASE ASSY	1	
8	6E0-85595-70	ENS. FLASQUE	1	
9	90159-04036	.HOUSING, OIL SEAL	1	
10	6E0-85592-70	.LOGEMENT, BAGUE D'ETANCHEITE	1	
11	90159-05037	.COIL, CHARGE	1	
12	6E0-81336-70	.BOBINE, CHARGE	2	
13	6E0-81328-70	.SCREW, WITH WASHER	1	
14	90159-04035	.VIS, AVEC RONDELLE	1	
15	93102-20M25	.COIL, PULSER	1	
16	93210-42159	.BOBINE, PULSEUR	2	
17	95895-06016	.SCREW, WITH WASHER	2	
18	6E0-24183-00	.VIS, AVEC RONDELLE	1	
19	90280-04M06	.PULSER COIL ASSY	1	
20	90170-10113	.PULSATION BOBINE (ENS.)	2	
21	90201-10269	.SCREW, WITH WASHER	1	
22	6E0-81303-80	.VIS, AVEC RONDELLE	1	
23	90159-05040	.GROMMET	1	
		.OEILLET CAOUTCHOUC	1	
		.CLAMP	1	
		.COLLIER	1	
		.SCREW, WITH WASHER	1	
		.VIS, AVEC RONDELLE	1	
		OIL SEAL	1	
		JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	2	
		BOLT, FLANGE	2	
		BOULON	2	
		DAMPER, LOCATING 3	1	
		SILENT-BLOC	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		LIGHTING COIL ASSY (60W)	1	AP
		BOBINE D'ECLAIRAGE	2	
		.SCREW, WITH WASHER	2	
		.VIS, AVEC RONDELLE	2	

FIG. 10 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	95895-06016	BOLT, FLANGE BOULON	2	
2	661-82370-20	PLUG CAP ASSY ANTIPARASITE	1	
3	6E0-82316-00-94	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	
4	6E0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
5	6E0-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
6	97095-06030	BOLT BOULON	2	
7	92906-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	97095-06010	BOLT BOULON	1	
9	6E0-85548-00	HOLDER SUPPORT	1	
10	6E0-85540-71	C.D.I. UNIT ASSY BLOC C.D.I.	1	
11	95895-06020	BOLT, FLANGE BOULON	2	

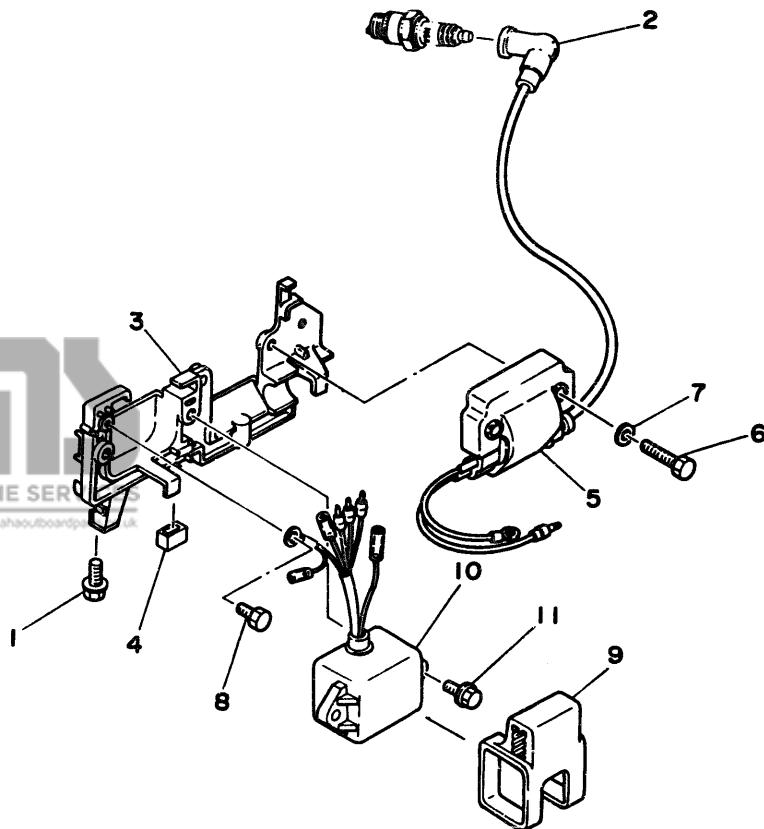
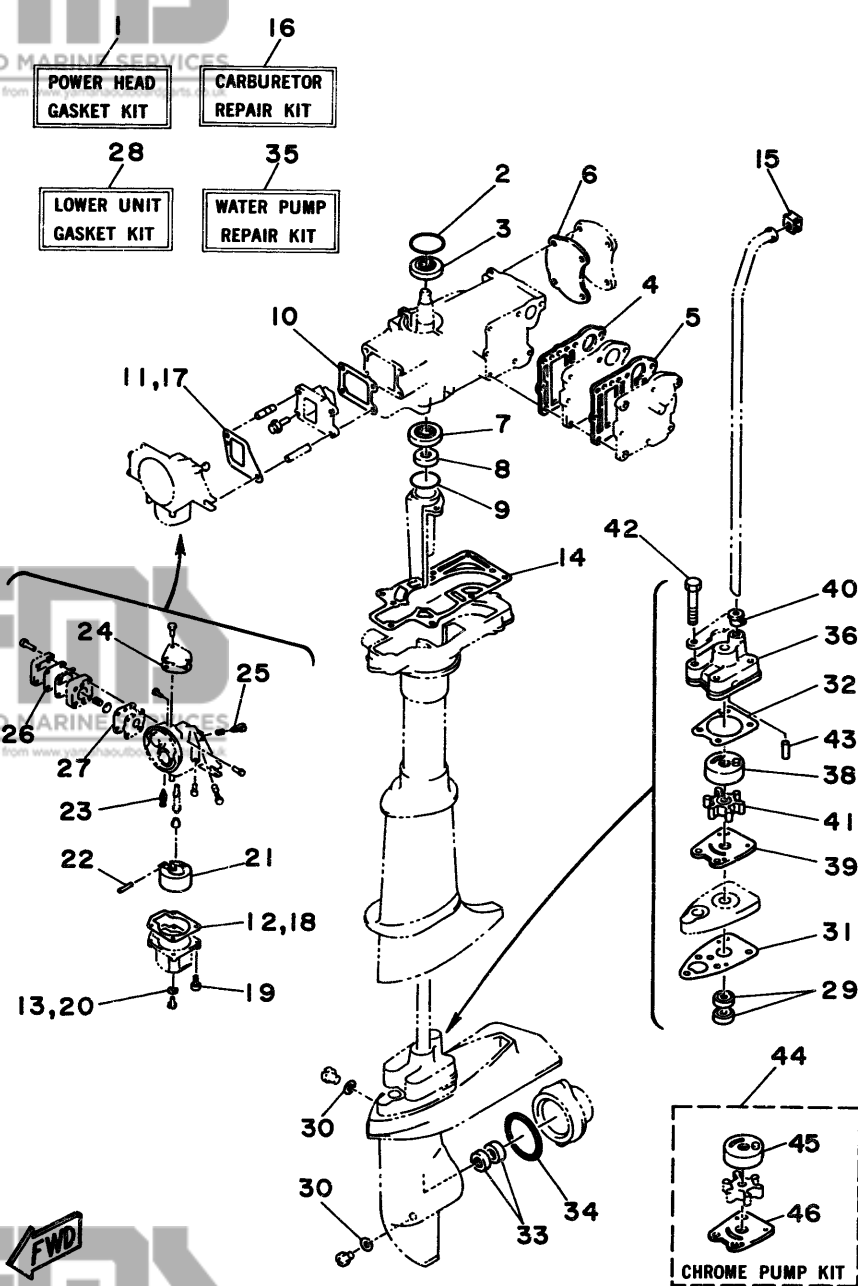


FIG. 11 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-W0001-03	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	UR 4AC/4AS
	6E3-W0001-03	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	UR 5C/5CS
2	93210-42159	.O-RING .JOINT TORIQUE	1	
3	93102-20M25	.OIL SEAL .JOINT SPY	1	
4	6E0-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	UR 5C/5CS
5	6E0-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 5C/5CS
6	6E0-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	UR 4AC/4AS
	6E3-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	UR 5C/5CS
7	93101-20M29	.OIL SEAL .JOINT SPY	1	
8	93101-10M25	.OIL SEAL .JOINT SPY	1	
9	93210-31114	.O-RING .JOINT TORIQUE	1	
10	6E0-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
11	6E0-14198-A0	.GASKET .JOINT	1	
12	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
13	6A1-14398-00	.GASKET .JOINT	1	
14	6E0-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	646-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	6E0-W0093-02	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
17	6E0-14198-A0	.GASKET .JOINT	1	
18	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
19	98580-04016	.SCREW, PAN HEAD .VIS	1	
20	6A1-14398-00	.GASKET .JOINT	1	
21	6E7-14385-00	.FLOAT .FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	6G8-14392-10	.VALVE, NEEDLE .POINTEAU	1	
24	6E0-14227-00	.GASKET .JOINT	1	



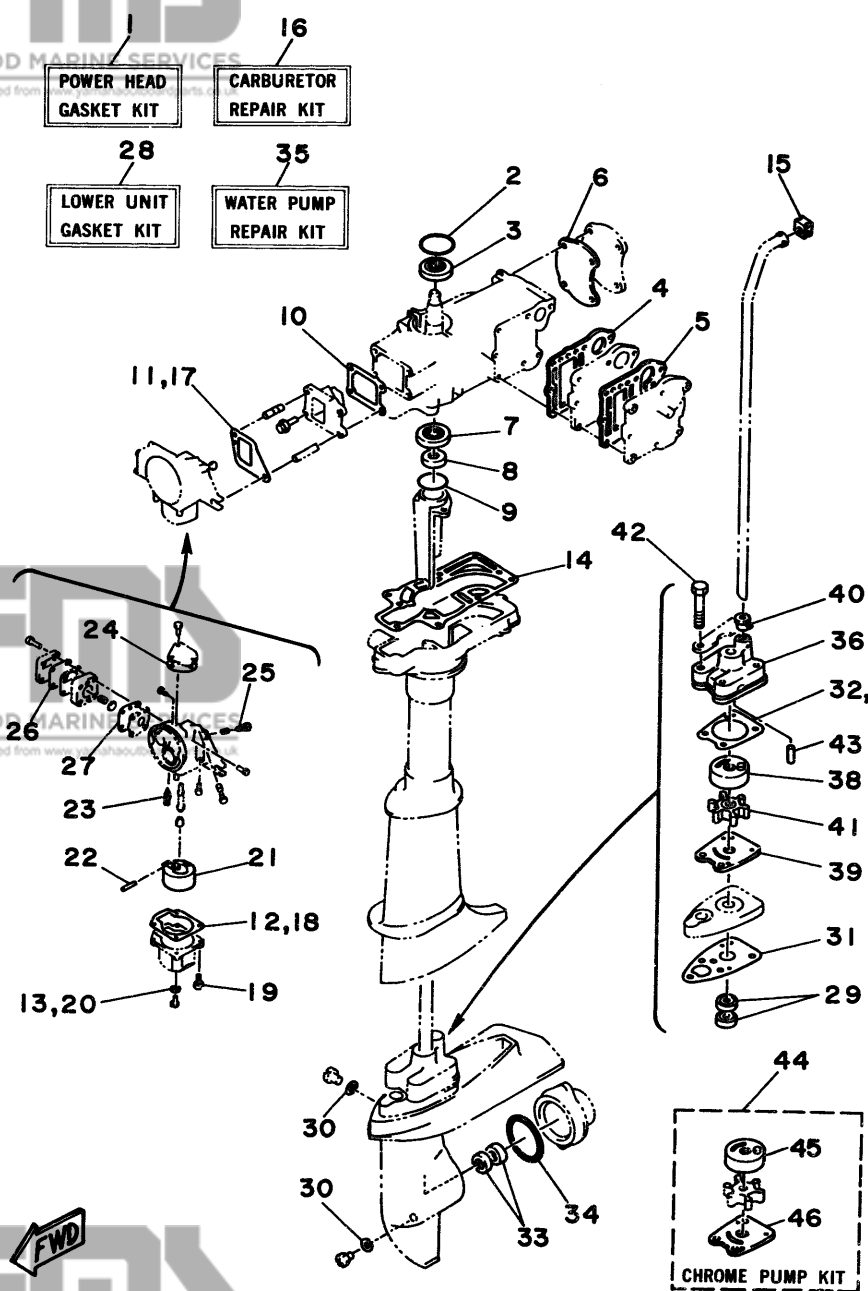


FIG. 11 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
26	6E0-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
27	6E0-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
28	6E0-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
29	93101-10M14	.OIL SEAL .JOINT SPY	2	
30	90430-08020	.GASKET .JOINT	3	
31	6E0-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
32	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
33	93101-13M12	.OIL SEAL .JOINT SPY	2	
34	93210-48214	.O-RING .JOINT TORIQUE	1	
35	6E0-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
36	6E0-44311-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	
37	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
38	6E0-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	
39	6E0-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
40	6E0-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
41	6E0-44352-00	.IMPELLER .TURBINE	1	
42	97095-06045	.BOLT .BOULON	4	
43	93604-09066	.PIN, DOWEL .CLAVETTE	1	
44	6E0-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
45	6E0-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	CHROMATE
46	6E0-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	CHROMATE

FWD

PART NO. NO. PIECES	REF. NO.
6E0-W0001-03	11- 1
6E0-W0001-21	11-28
6E3-W0001-03	11- 1
6E0-W0004-00	2- 2
6E0-W0070-50	4- 6
6E0-W0078-0A	11-44
6E0-W0078-02	11-35
6E0-W0090-04-4D	1- 1
6E3-W0090-04-4D	1- 1
6E0-W0093-02	11-16
656-W2810-02	4-10
6E0-11191-01-9M	1-21
6E3-11191-01-9M	1-21
6E0-11193-A1	1-22
6E3-11193-A1	11- 6
650-11370-00	1- 3
6E5-11372-00	1- 5
6E0-11400-00	1-31
6E3-11400-00	1-31
6E0-11412-00	1-32
6E3-11412-00	1-32
6E0-11422-00	1-33
6E3-11422-00	1-33
6G1-11610-00	1-42
6J1-11610-00	1-42
6E0-11631-00-98	1-41
6E3-11631-00-98	1-41
6G1-11633-00	1-44
6E0-11651-01	1-37
6G1-11681-00	1-34
6E5-12411-01	1-46
6E0-13610-00	2- 1
6E0-13621-A1	2- 3
6E0-14157-00	11-10
6E0-14198-A0	2-16
6E0-14198-A0	2-33
646-14198-01	11-11
646-14212-01	11-17
6E0-14227-00	2-10
6E0-14227-00	2-20
6E0-14227-00	2-17
6E0-14301-04	11-24
6E3-14301-04	2- 5
664-14321-01	2- 5
647-14323-00	2-21
647-14323-00	2-19

PART NO. NO. PIECES	REF. NO.
647-14323-00	11-25
647-14326-00	2-23
6E0-14341-01	2-13
6E3-14341-02	2-13
648-14342-23	2-22
648-14342-26	2-22
648-14343-40	2-14
6E0-14346-00	2-30
6E0-14381-01	2- 6
6E0-14384-00	2- 7
6E7-14385-00	11-12
647-14386-10	11-18
647-14386-10	2-11
647-14386-10	11-21
647-14386-10	2-12
647-14386-10	11-22
647-14386-10	2-15
647-14386-10	11-23
647-14386-10	11-13
647-14386-10	11-20
647-14386-10	2-36
647-14386-10	2-37
647-14386-10	1- 4
647-14386-10	1- 2
647-14386-10	1- 2
647-14386-10	9- 5
647-14386-10	1-16
647-14386-10	3-11
647-14386-10	3- 1
647-14386-10	3- 1
647-14386-10	3- 2
647-14386-10	3- 3
647-14386-10	3- 5
647-14386-10	9- 2
647-14386-10	3- 9
647-14386-10	3-14
647-14386-10	3-15
647-14386-10	3-15
647-14386-10	3-16
647-14386-10	3-12
647-14386-10	5-14
647-14386-10	5-16
647-14386-10	5-10
647-14386-10	5-28
647-14386-10	5-10
647-14386-10	9-18
647-14386-10	5-30
647-14386-10	5-29

PART NO. NO. PIECES	REF. NO.
688-24313-00	5-32
6E0-24378-00	1- 9
6E0-24411-00	2-31
6E0-24412-00	11-27
6E0-24413-00	2-28
6E0-24413-00	2-25
6E0-24423-00	2-29
6E0-24434-00	2-32
6E0-24435-00	2-27
6E0-24471-00	2-26
6E0-24500-00	11-26
6E0-24571-00	5-20
6E0-24572-00	5-21
6E0-24572-00	5-23
6E0-24575-01	5-24
6E0-24591-00	5-22
6E0-24610-02	5-15
6E0-24641-00	5-17
6E3-24641-00	5-17
6E0-26301-01	7-24
6E0-28193-00-94	6-53
6E0-41111-01-9M	1-24
6E3-41111-01-9M	1-24
6E0-41112-A1	1-25
6E3-41112-A1	11- 4
6E0-41113-01-9M	1-25
6E3-41113-01-9M	1-26
6E0-41114-A1	1-27
6E3-41114-A1	11- 5
6E0-41256-00	1-27
661-41262-02	11- 5
6E0-41271-00	2-41
6E0-41272-00	2-42
6E0-42111-02-4D	7- 1
6E0-42119-00	7-14
6E0-42125-00	7- 9
6E0-42129-02	7- 2
6E4-42129-00	7- 3
6E0-42131-02-94	7- 5
6E0-42134-02	7-10
6E0-42137-10	7-16
6E0-42138-01	7-21
6E0-42159-02	7-22
6E0-42177-00	7-15

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
6E0-42528-03	6-45
6L5-42529-01	6-48
6E0-42537-02	6-43
6E0-42538-02	6-44
6E0-42542-00	5-11
6L5-42561-00	6-49
6E0-42610-50-4D	4- 1
6E1-42610-50-4D	4- 1
6E3-42610-50-4D	4- 1
6E0-42615-00	4- 2
6E1-42643-01	5-26
6E0-42647-01	4- 3
6E0-42651-02	4- 4
6E0-4267A-50	4- 9
6E0-42677-10	4- 7
6E3-42677-10	4- 7
6E0-42678-11	4- 8
6E3-42678-11	4- 8
6E1-42694-00	5-27
6E0-42711-04-4D	5- 1
6A1-42792-01	5-13
6E0-42815-00-4D	5- 2
6E0-42816-00	5- 4
6E0-43111-01-4D	6-11
6E0-43112-01-4D	6-12
6A1-43113-01	6-19
648-43114-01	6-13
6E0-43116-01	6-14
6E0-43118-00	6-15
6E0-43160-01	6-36
689-43165-00	6-37
6E0-43181-00	6-29
620-43189-00	6-32
6E0-43311-04-4D	6-25
6E0-43312-02-4D	6-26
6E0-43313-00-94	6-31
6E0-43614-00-5B	6-39
6E0-43632-00	6-30
6E0-44111-02	7-25
6E0-44116-00	7-29
6E0-44121-00	7-33
6E0-44143-00	7-35
6E0-44143-10	7-35
6E0-44145-00	7-38
6E0-44146-00	7-39
6G1-44147-00	8-54
6E0-44150-00	8-53

PART NO. NO. PIECES	REF. NO.
6E0-44150-10	8-53
6L5-44196-00	6-50
6L5-44197-00	6-51
6E0-44311-00	8-23
6E0-44315-A0	11-36
6E0-44322-02	8-24
6E0-44322-40	11-32
6E0-44323-00	11-37
6E0-44323-40	8-25
6E0-44328-00	11-38
6E0-44352-00	8-25
6E0-44361-00	11-45
6E0-44361-10	8-26
646-44365-00	11-39
6E0-44366-00	8-26
6E0-45111-02-4D	11-46
6E0-45111-12-4D	8-32
6E0-45113-A1	8-28
647-45151-01	11-41
6L5-45251-02	8-33
6E0-45300-03-4D	8-33
6E0-45300-13-4D	8-34
6E0-45311-02-4D	11-15
6E0-45315-A0	8-27
6E0-45316-09	11-40
6E0-45317-09	6- 1
6E0-45318-01	6- 1
6E0-45321-01-5B	1-47
6E0-45331-00-5B	11-14
6E0-45361-01-4D	6- 9
6E0-45511-00	8- 7
6E0-45511-10	8- 1
6E0-45551-00	8- 1
6E0-45560-00	8- 2
676-45567-00-09	8-15
6E0-45570-00	11-31

PART NO. NO. PIECES	REF. NO.
6E0-45611-01	8-48
6L5-45616-00	8-50
6E0-45631-00	8-43
654-45633-00	8-45
654-45635-00	8-47
6E0-45941-01-EL	8-55
6E0-45943-01-EL	8-55
6E0-45949-00-EL	8-55
6L5-45987-01	8-49
6E0-81303-80	9-22
6E0-81328-70	9-13
6E0-81336-70	9-12
6E0-82316-00-94	10- 3
6E0-82317-00	10- 4
6G1-82370-20	10- 2
6E0-82550-00	5-34
6E0-85520-70	9- 6
6E0-85540-71	10-10
6E0-85548-00	10- 9
6E0-85550-71	9- 1
6E0-85560-70	9- 4
6E0-85570-21	10- 5
6E0-85592-70	9-10
6E0-85595-70	9- 8
90101-06335	6-22
90101-08M07	6-17
90105-06M14	1-23
90105-06M16	1-30
90105-06M17	1- 7
90105-06M24	1-29
90105-06M24	1- 8
90105-06M24	1-28
90105-06M24	1-29
90116-06M08	2-47
90119-06M40	8-12
90149-05M13	7-19
90159-04035	9-14
90159-04036	9- 9
90159-05037	9-11
90159-05038	9- 7
90159-05040	9-23
90170-10113	9-20
90201-06M30	3- 8
90201-08M03	6-18
90201-08M54	8-52
90201-10119	7-18
90201-10269	9-21

PART NO. NO. PIECES	REF. NO.
90201-11M49	8-39
90201-13M50	8-42
90202-07M22	7-13
90202-12M16	2-44
90202-12M17	5-25
90202-16061	7-28
90206-12052	5- 5
90206-16M06	7-27
90209-18112	1-38
90250-05046	8-44
90254-04M00	6-16
90266-04M00	4- 5
90266-04M05	6-52
90269-02M09	7-20
90280-04M06	9-19
90340-08M04	8-11
90386-12069	5- 3
90386-26M30	7- 4
90386-26M33	7- 8
90387-06M11	6-21
90387-06M14	8-13
90430-08020	8-10
	11-30
90445-07M00	1-11
90445-07M28	1-12
	1-14
90445-07M32	1-13
90445-09M37	5-18
90445-09057	5-31
90467-06016	1-10
	1-15
90467-08M01	8-36
90467-08004	5-19
	5-33
90468-07M02	1-48
90480-10M13	6-10
90480-14M14	5- 8
90501-10064	8-46
90501-23215	7-17
90502-08M05	6-47
90508-14M10	6-40
90508-14M11	6-41
90508-16020	6-34
90508-16021	6-35
90510-08M03	3- 4
90890-44372	3-13
91490-12012	7-12
91490-16010	7-37

PART NO. NO. PIECES	REF. NO.
91490-25030	8-51
91690-30008	6-38
92901-05600	2-39
	8-60
92906-06600	10- 7
92990-05600	7- 7
	7-36
92990-06300	8- 9
92990-06600	1-20
	2-35
	6- 4
	6- 6
	6-23
	7-32
	8-17
93101-10M14	8- 5
	11-29
93101-10M25	1-18
	11- 8
93101-13M12	8-20
	11-33
93101-20M29	1-39
	11- 7
93102-20M25	9-15
	11- 3
93210-12790	7-26
93210-31114	1-17
	11- 9
93210-42159	9-16
	11- 2
93210-48214	8-21
	11-34
93306-00426	8- 6
	8-19
93306-204U0	1-35
93310-112V0	1-43
93310-418V1	1-36
93420-22M03	8-58
93430-06M02	3-10
93450-13022	1-45
93604-08062	1- 6
93604-09066	8-29
	11-43
93604-18080	8-31
93606-12019	6- 2
93700-06M03	6- 8
	6-27
94701-00110	1-49

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
95380-06600	3- 7
	6-24
95380-06700	2-34
	5- 7
	6- 7
	7-30
95380-08600	6-46
95622-06325	2-46
95780-08300	6-20
95895-06010	6-42
95895-06012	8- 8
95895-06016	2- 4
	3-17
	8-22
	9-17
	10- 1
95895-06020	3-18
	5- 9
	6-33
	7-40
	10-11
95895-06025	5-12
	7-34
95895-06035	6-28
97013-06035	3- 6
97095-06010	10- 8
97095-06012	7-31
97095-06016	1-19
	6- 5
97095-06025	8-16
97095-06030	6- 3
	10- 6
97095-06045	8-30
	11-42
97313-05020	7- 6
97780-40720	2-40
97890-04007	2-18
97890-05006	2- 9
97895-05012	7-11
	7-23
97895-06030	5- 6
97980-04116	2- 8
97980-04120	2-24
98580-04016	11-19
98580-05525	2-38
	8-59
99009-06600	8-38

PART NO. NO. PIECES	REF. NO.
------------------------	-------------