

**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

3A'94 (6L5)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 3A'94(6L5). When you are ordering replacement parts for the 3A'94(6L5), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

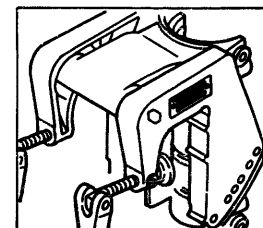
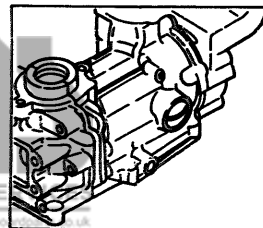
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	3A S : 041337 and following L : 308185 and following
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Color Code	Color Name	Abbreviate
4D	DARK BLuish GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 3A(6L5) modéle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

- UR Utiliser la taille (épaisseur) et/ou le nombre demandés.
- UN Utiliser autant que vous en avez besoin.
- AP Pièces de Rechange
- STD Standard
- O/S Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE

CARBURATEUR (ENS.)

.GICLEUR de ralenti

.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

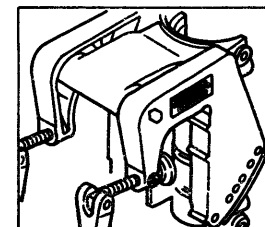
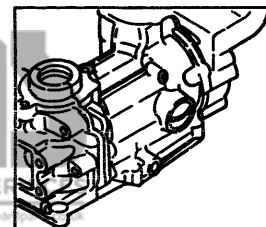
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	3A S : 041337 et suivants L : 308185 et suivants
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Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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CRANK CYLINDER
ASSY

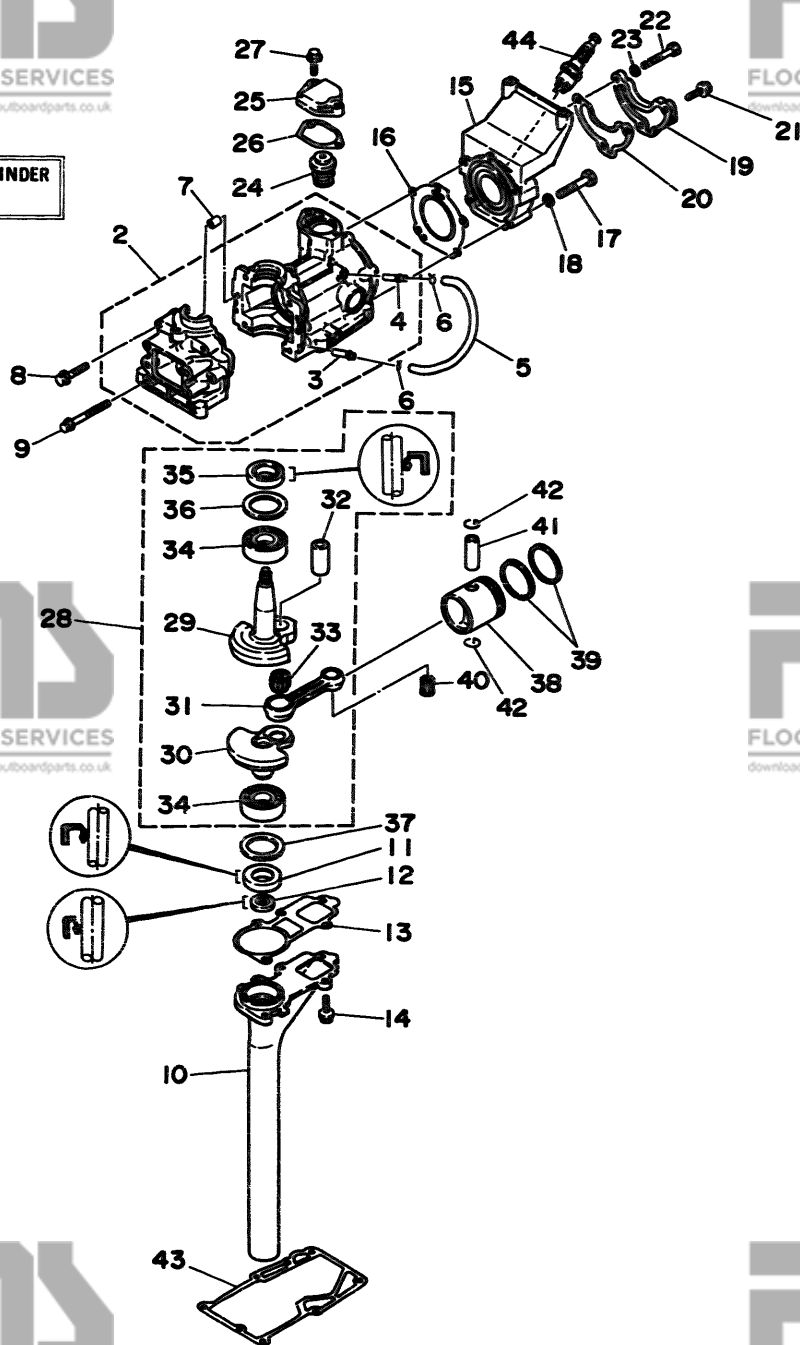


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	REF.NO. 2 ~ 43
2	6L5-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT .DURITE	1	
4	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
5	90445-07M29	HOSE DURITE	1	
6	90467-06016	CLIP JONC	2	
7	93606-12019	PIN, DOWEL GOUPILLE	2	
8	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
9	90105-06M40	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
10	6L5-15396-00-94	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
11	93101-20M29	OIL SEAL JOINT SPY	1	
12	93101-09M42	OIL SEAL JOINT SPY	1	
13	6L5-15369-A0	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
14	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	5	
15	6L5-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
16	6L5-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
17	97313-06028	BOLT BOULON	3	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
19	6L5-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
20	6L5-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
21	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
22	97313-06050	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
25	6L5-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	6L5-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
27	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
28	6L5-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	

CRANK CYLINDER
ASSY

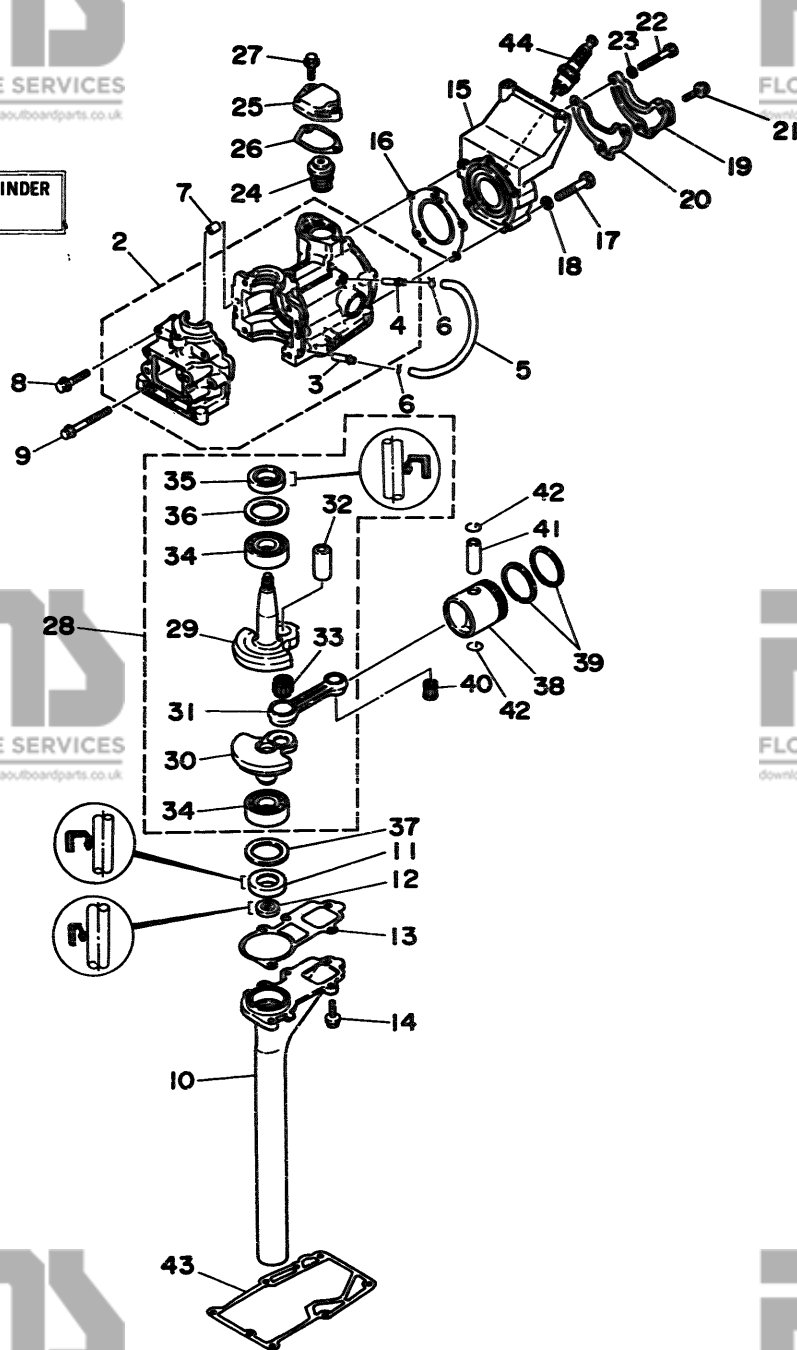


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L5-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN	1	
30	6L5-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN	1	
31	6L5-11651-00	.ROD, CONNECTING .BIELLE NUE	1	
32	6L5-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
33	93310-416N7	.BEARING, CYLINDRICAL .ROULEMENT	1	
34	93306-204U0	.BEARING .ROULEMENT	2	
35	93101-20M29	.OIL SEAL .JOINT SPY	1	
36	90201-32M00	.WASHER, PLATE .RONDELLE, PLATE	1	
37	90201-32M01	WASHER, PLATE RONDELLE, PLATE	1	
38	6L5-11631-00-96	PISTON (STD) PISTON (STD)	1	
	6L5-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	1 AP	
	6L5-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	1 AP	
39	6L5-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	
	6L5-11610-10	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	1 AP	
	6L5-11610-20	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	1 AP	
40	93310-112U0	BEARING, CYLINDRICAL ROULEMENT	1	
41	6L5-11633-00	PIN, PISTON AXE, PISTON	1	
42	93450-13022	CIRCLIP CIRCLIP	2	
43	6L5-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
44	94702-00274	PLUG SPARK (NGK BR6HS-10) BOUGIE D,ALLUMAGE	1	

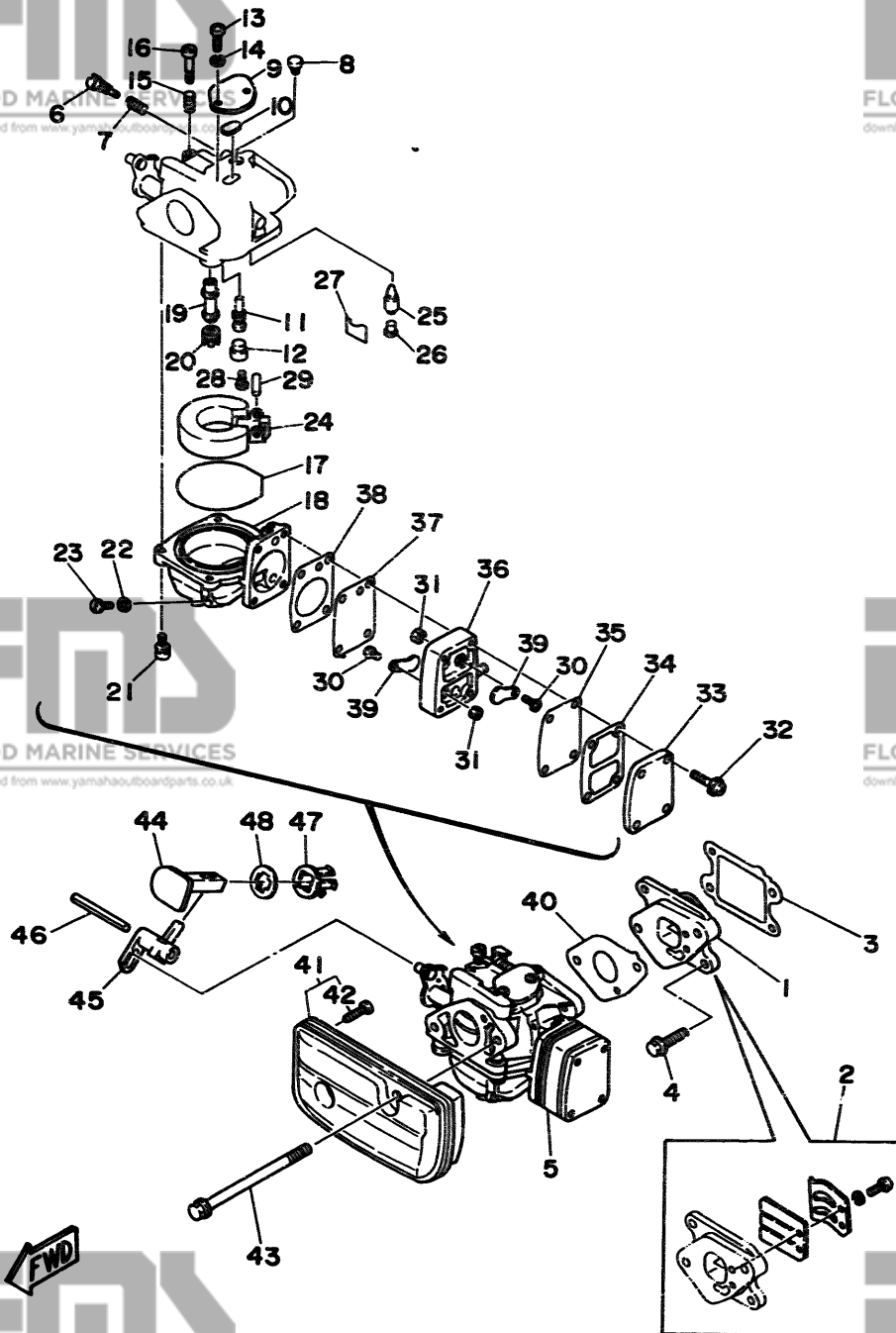


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-13610-02	REED VALVE ASSY	1	
2	6L5-W0004-02	CLAPET COMPLET	1	
3	6L5-13621-A1	.REED SET	1	
4	95895-06016	.JEU DE CLAPETS	1	
5	6L5-14301-03	GASKET, VALVE SEAT	1	
6	679-14923-00	JOINT, SIEGE DE CLAPET	1	
7	679-14555-00	BOLT, FLANGE	2	
8	6G1-14966-00	BOULON	1	
9	6G1-14527-00	CARBURETOR ASSY 1	1	
10	679-14923-00	CARBURATEUR COMPLET	1	
11	679-14555-00	.SCREW, PILOT	1	
12	6G1-14966-00	.VIS, RALENTI	1	
13	98580-04010	.SPRING	1	
14	92990-04100	.RESSORT	1	
15	90501-10326	.CAP	1	
16	6H1-14523-00	.CAPUCHON	1	
17	6G1-14984-00	.PLATE	1	
18	6G1-14980-01	.PLAQUE	1	
19	6L5-14947-01	.GASKET	1	
20	676-14943-14	.JOINT	1	
21	97980-04114	.JET (#40)	1	
22	6G1-14398-00	.GICLEUR (#40)	1	
23	6G1-14992-00	.CAP	1	
24	6G1-14985-00	.CAPUCHON	1	
25	6G1-14546-00	.SCREW, PAN HEAD	2	
26	676-14186-00	.VIS	2	
27	663-14159-00	.WASHER, SPRING	2	
28	98580-04008	.RONDELLE, GROWER	1	
		.SPRING, COMPRESSION	1	
		.RESSORT, COMPRESSION	1	
		.SCREW, STOP	1	
		.VIS, BUTEE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.BODY, FLOAT CHAMBER	1	
		.CORPS, CUVE DE FLOTTEUR	1	
		.JET, NEEDLE	1	
		.GICLEUR DE STARTER	1	
		.JET, MAIN (#68)	1	
		.GICLEUR, PRINCIPAL (#68)	1	
		.SCREW, WITH WASHER	4	
		.VIS, AVEC RONDELLE	1	
		.WASHER	1	
		.RONDELLE	1	
		.SCREW, DRAIN	1	
		.BOUCHON, PURGE	1	
		.FLOAT	1	
		.FLOTTEUR	1	
		.VALVE, NEEDLE	1	
		.POINTEAU	1	
		.PIN, FLOAT	1	
		.AXE, FLOTTEUR	1	
		.CLIP	1	
		.JONC	1	
		.SCREW, PAN HEAD	1	
		.VIS	1	

B1

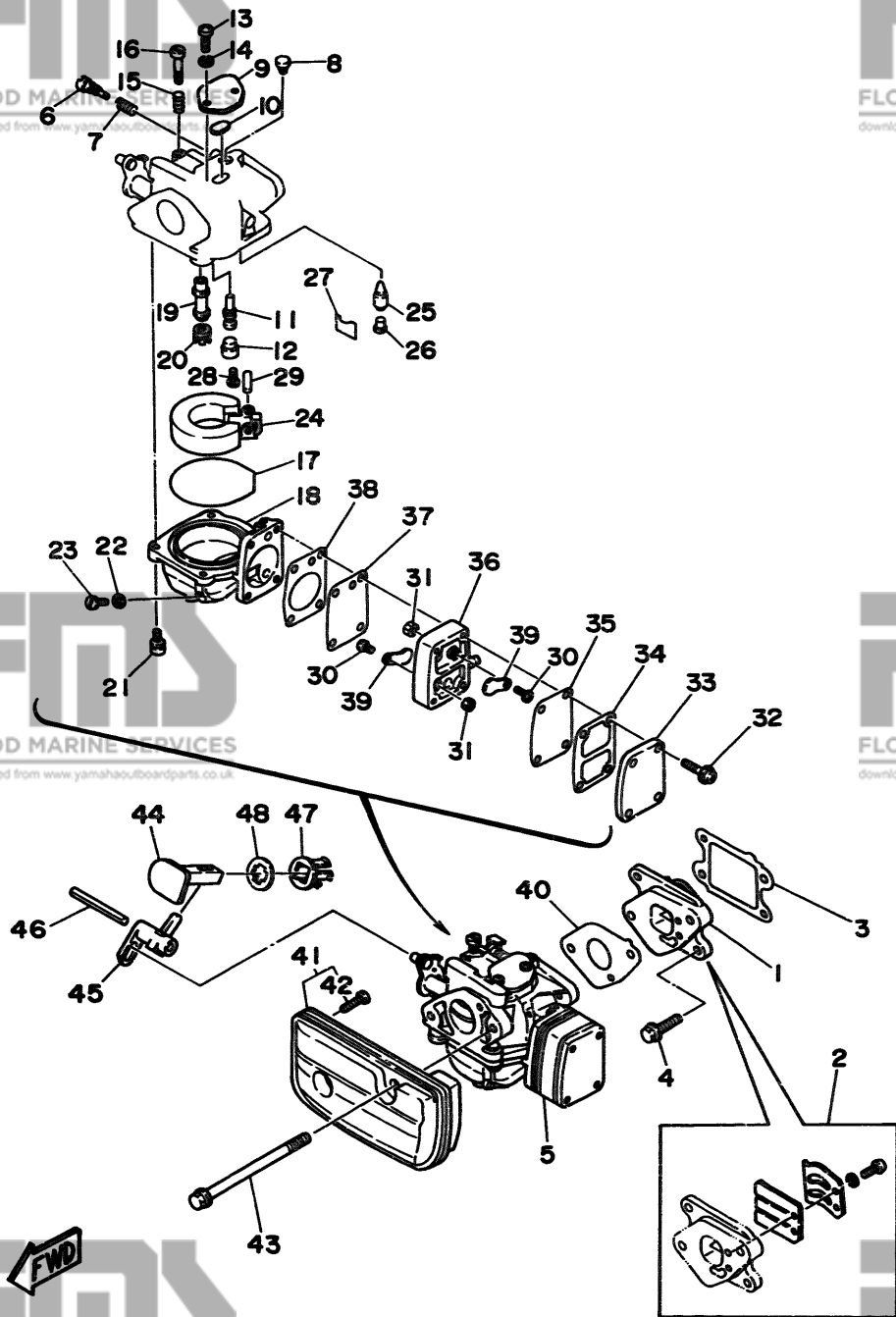


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q' TY QTE	REMARKS REMARQUES
29	688-14548-00	.PIN, FLOAT ARM	1	
30	98580-03006	.AXE, BRAS DE FLOTTEUR	2	
31	95380-03600	.SCREW, PAN HEAD	2	
32	97980-04125	.VIS	2	
33	6G1-24452-00	.NUT	2	
34	6G1-24432-00	.ECROU	4	
35	6G1-24471-00	.SCREW, WITH WASHER	1	
36	6G1-24412-01	.VIS, AVEC RONDELLE	1	
37	6G1-24411-00	.COVER	1	
38	6G1-24431-01	.COUVERCLE	1	
39	6L5-24421-00	.GASKET, FUEL PUMP 2	1	
40	6L5-14198-A1	.JOINT 2 DE POMPE A ESSENCE	1	
41	6L5-14440-00	.DIAPHRAGM	1	
42	97780-40716	.DIAPHRAGME	1	
43	95895-06095	.BODY 1	1	
44	6L5-41271-20	.CORPS 1	1	
45	6L5-41252-00	.DIAPHRAGM	1	
46	91690-40048	.DIAPHRAGME	1	
47	689-41273-00	.GASKET, FUEL PUMP 1	1	
48	6J8-41274-00	.JOINT 1 DE POMPE A ESSENCE	1	
		.VALVE, CHECK	2	
		.SOUPAPE, RETENUE	1	
		GASKET	1	
		JOINT	1	
		SILENCER ASSY, INTAKE	1	
		SIENCIEUX D'ADMISSION	3	
		.SCREW, TAPPING	2	
		.VIS, TETE BOMBEE	1	
		BOLT, FLANGE	1	
		BOULON	1	
		KNOB, CHOKE	1	
		BOUTON DE STARTER	1	
		LEVER, CHOKE	1	
		LEVIER	1	
		PIN, SPRING	1	
		AGRAFFE	1	
		GROMMET	1	
		PASSE-FIL	1	
		GROMMET 2	1	
		PASSE-FIL 2		

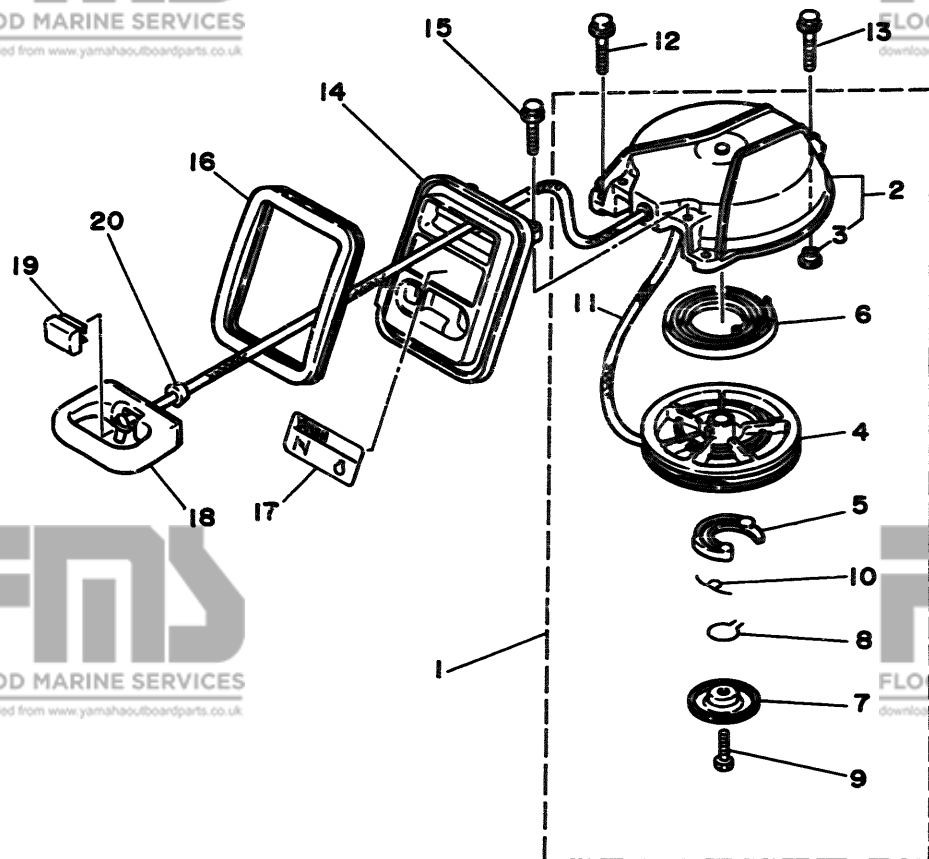


FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-15710-00	STARTER ASSY DEMARREUR COMPLET	1	
2	6L5-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	90387-06M70	.COLLAR .COLLERETTE	1	
4	6L5-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
5	6L5-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
6	6L5-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
7	6L5-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
9	97013-06012	.BOLT .BOULON	1	
10	6A1-15767-00	.SPRING .RESSORT	1	
11	*	.WIRE (L:1650MM) .FIL (L:1650MM)	1	
12	95895-06020	BOLT, FLANGE BOULON	2	
13	95895-06035	BOLT, FLANGE BOULON	1	
14	6L5-15758-00-98	GUIDE, ROPE GUIDE DE CABLE	1	
15	95895-06016	BOLT, FLANGE BOULON	2	
16	6L5-15761-00	SEAL, RUBBER 1 JOINT CAOUTCHOUC 1	1	
17	6L5-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6L5-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
19	6L5-15779-00	COVER COUVERCLE	1	
20	6L5-15789-00	DAMPER AMORTISSEUR	1	

* CUT FROM 50M ROLLS, PART NO. 90790-77002, CUTTING LENGTH 1.65M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90790-77002, LONGUEUR DE COUPE 1.65M.



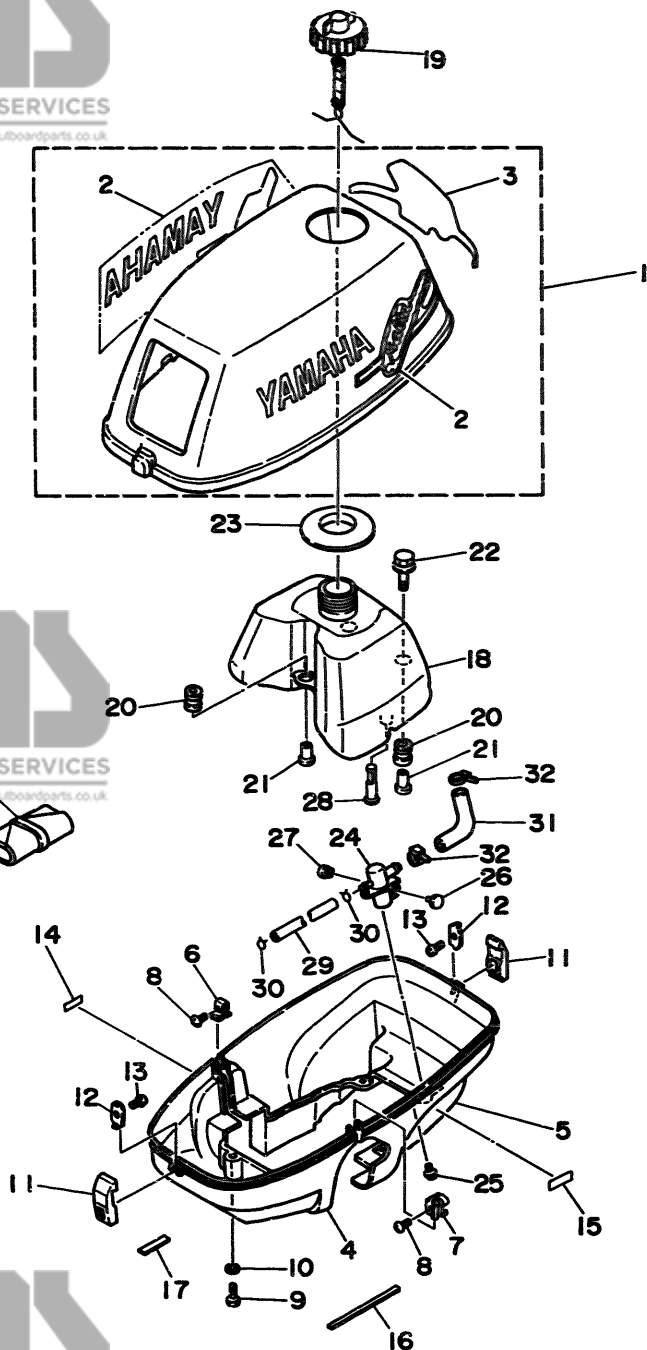


FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-42610-53	TOP COWLING ASSY	1	
2	6L5-W0070-50	CAPOT (ENS.)	1	
3	6L5-42676-50	.GRAPHIC SET	1	
4	6L5-42711-11	.GRAPHIC, REAR	1	
5	6L5-42712-12	.ADHESIF, ARRIERE	1	
6	6L5-42774-00	COWLING, BOTTOM	1	
7	6L5-42775-00	CUVETTE	1	
8	98580-05010	COWLING, BOTTOM	1	
9	97095-06016	CUVETTE	1	
10	92990-06600	STAY, APRON 1	1	
11	6L5-42647-00	COUSSINET	1	
12	6L5-42823-00	STAY, APRON 2	1	
13	90167-03M02	COUSSINET	1	
14	6L5-44191-00	SCREW, PAN HEAD	2	
15	6L5-24591-00	VIS	4	
16	6L5-42662-00	BOLT	4	
17	6L5-42663-00	BOULON	4	
18	6L5-24111-02	WASHER, PLATE	4	
19	6L5-24610-20	RONDELLE, PLATE	2	
20	6A0-82317-00	HOLDER, CLAMP BAND	2	
21	624-42542-00	SUPPORT, SANDOW DE SERRAGE	2	
22	90159-06M10	PLATE, STOP	2	
23	6L5-44196-20	PLAQUE	2	
24	6L5-44197-20	SCREW, TAPPING	2	
25	6L5-24251-00	VIS, TETE FRAISEE	1	
26	6L5-42662-00	INDICATOR, SHIFT	1	
27	6L5-42663-00	ETIQUETTE, EMBRAYAGE	1	
28	6L5-42662-00	EMBLEM, FUEL COCK	1	
29	6L5-42662-00	ADHESIF	1	
30	6L5-42662-00	DAMPER	1	
31	6L5-42663-00	AMORTISSEUR	1	
32	6L5-42663-00	DAMPER	1	
33	6L5-42663-00	AMORTISSEUR	1	
34	6L5-24111-02	TANK, FUEL	1	
35	6L5-24610-20	RESERVOIR, A ESSENCE	1	
36	6A0-82317-00	CAP ASSY	1	
37	624-42542-00	BOUCHON	1	
38	90119-06M65	DAMPER, IGNITION COIL	3	
39	90119-06M65	AMORTISSEUR, BOBINE D'ALLUM	3	
40	90119-06M65	PIPE	3	
41	90119-06M65	TUYAU	3	
42	90119-06M65	BOLT, WITH WASHER	2	
43	90119-06M65	BOULON, AVEC RONDELLE	2	
44	90119-06M65	GASKET, CAP 1	1	
45	90119-06M65	JOINT 1, BOUCHON	1	
46	90119-06M65	FUEL COCK ASSY 1	1	
47	90119-06M65	ROBINET A ESSENCE	1	
48	90119-06M65	SCREW, WITH WASHER	1	
49	90119-06M65	VIS, AVEC RONDELLE	1	
50	90119-06M65	INDICATOR 3	1	
51	90119-06M65	INDICATEUR 3	1	
52	90119-06M65	INDICATOR 4	1	
53	90119-06M65	INDICATEUR 4	1	
54	90119-06M65	STRAINER 1	1	
55	90119-06M65	FILTRE 1	1	

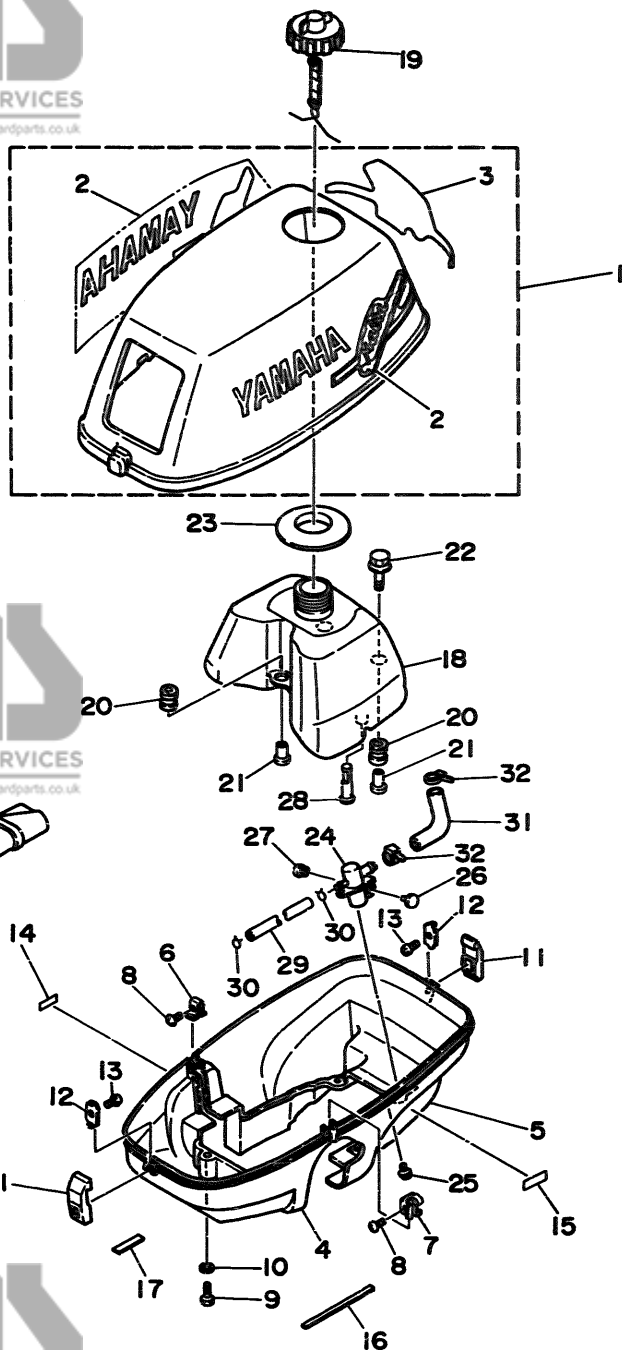


FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L5-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
30	90467-08004	CLIP JONC	2	
31	6L5-24312-00	PIPE 2 DURITE 2	1	
32	90465-13M11	CLAMP BRIDE	2	
33	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

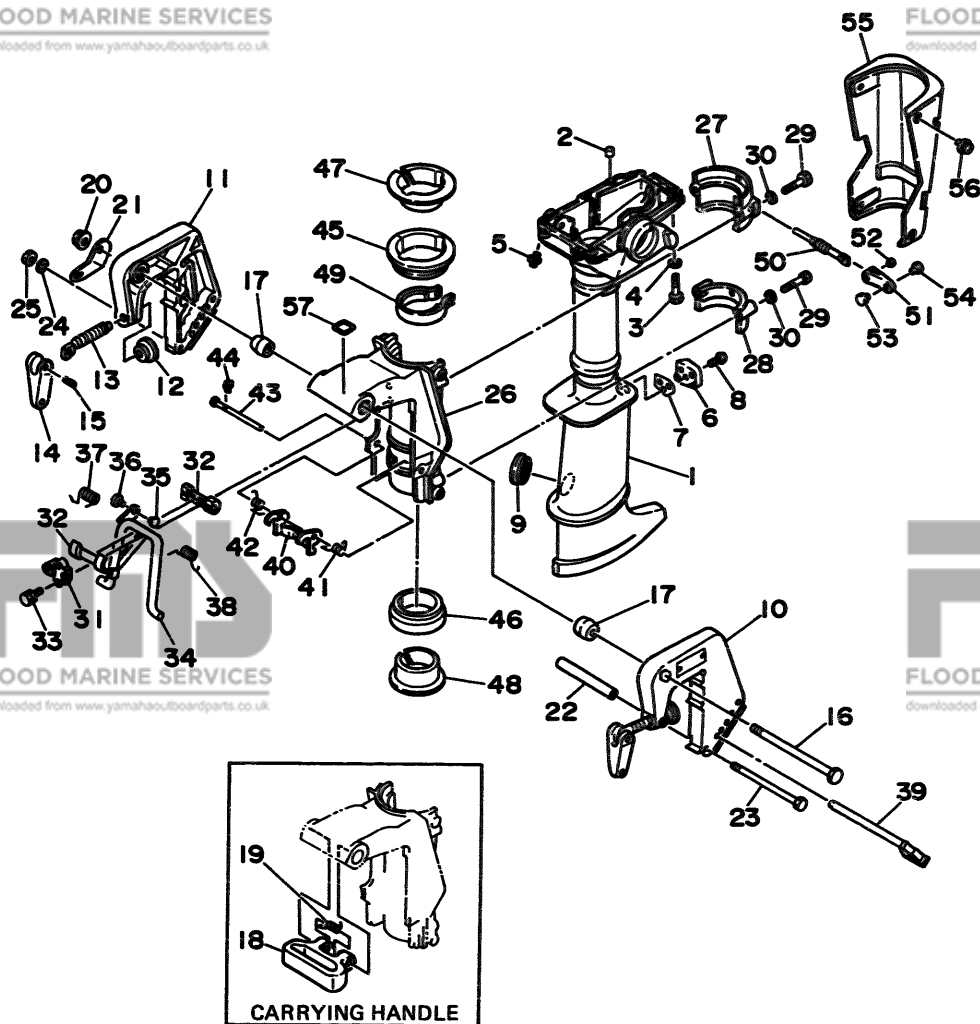


FIG. 5 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-45111-01-4D	CASING, UPPER FOURREAU	1	
2	93604-10M03	PIN, DOWEL CLAVETTE	2	
3	97095-06030	BOLT BOULON	6	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
5	93700-06M03	NIPPLE, GREASE PION	1	
6	6L5-45152-00	COVER, UPPER CASING 2 CAPUCHON, FOURREAU 2	1	
7	6L5-45115-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90149-05M08	SCREW VIS	1	
9	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
10	6L5-43111-00-4D	BRACKET, CLAMP PRESSE	1	
11	6L5-43112-00-4D	BRACKET, CLAMP PRESSE	1	
12	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
13	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
14	6E0-43118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
15	90254-04M00	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
16	90101-08M10	BOLT BOULON	1	
17	668-43136-00	PIECE, FRICTION FRICTION	2	
18	6L5-42121-00	BRACKET SUPPORT	1	
19	90508-16M30	SPRING, TORSION RESSORT, TORSION	1	
20	95780-08300	NUT, FLANGE ECROU	1	
21	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
22	90387-06M11	COLLAR COLLERETTE	1	
23	90101-06335	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	95380-06600	NUT ECROU	1	
26	6L5-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	6L5-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
28	6L5-44553-00-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFRIEU	1	

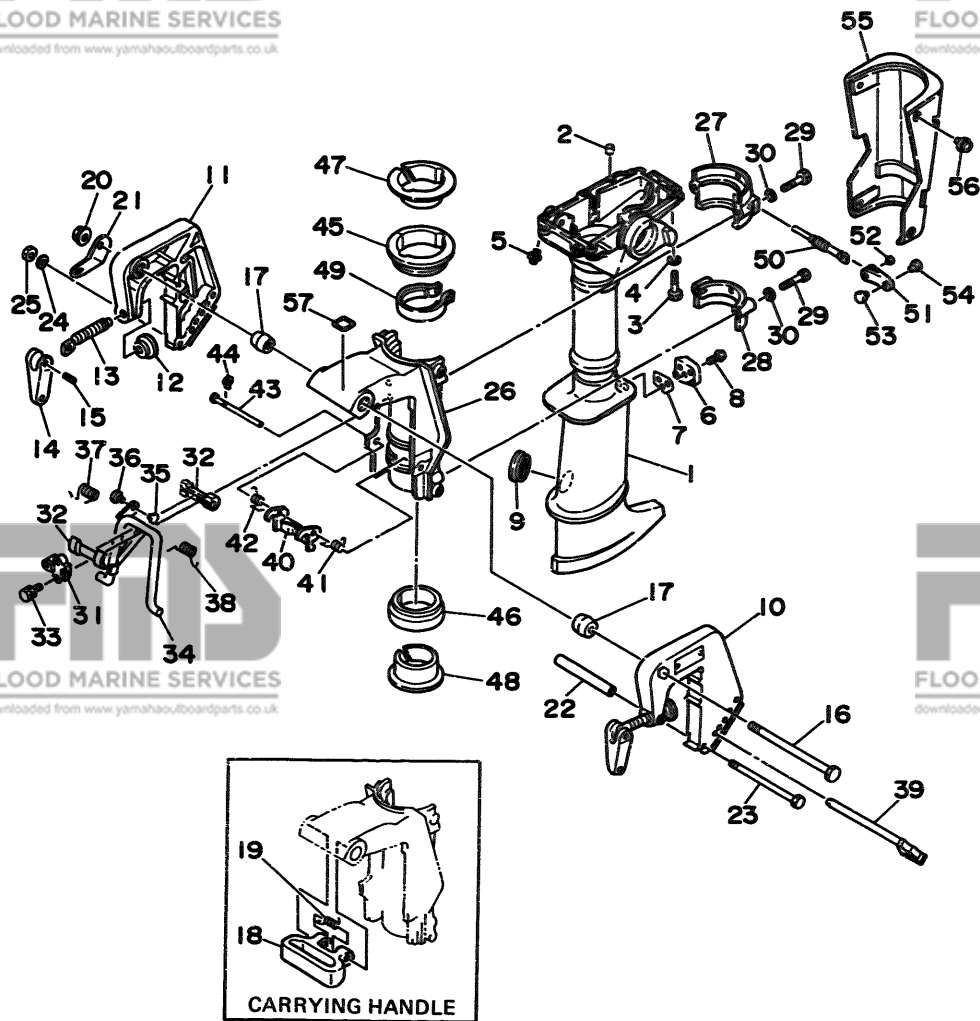


FIG. 5 UPPER CASING. BRACKET

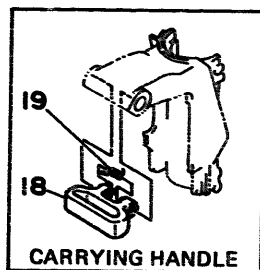
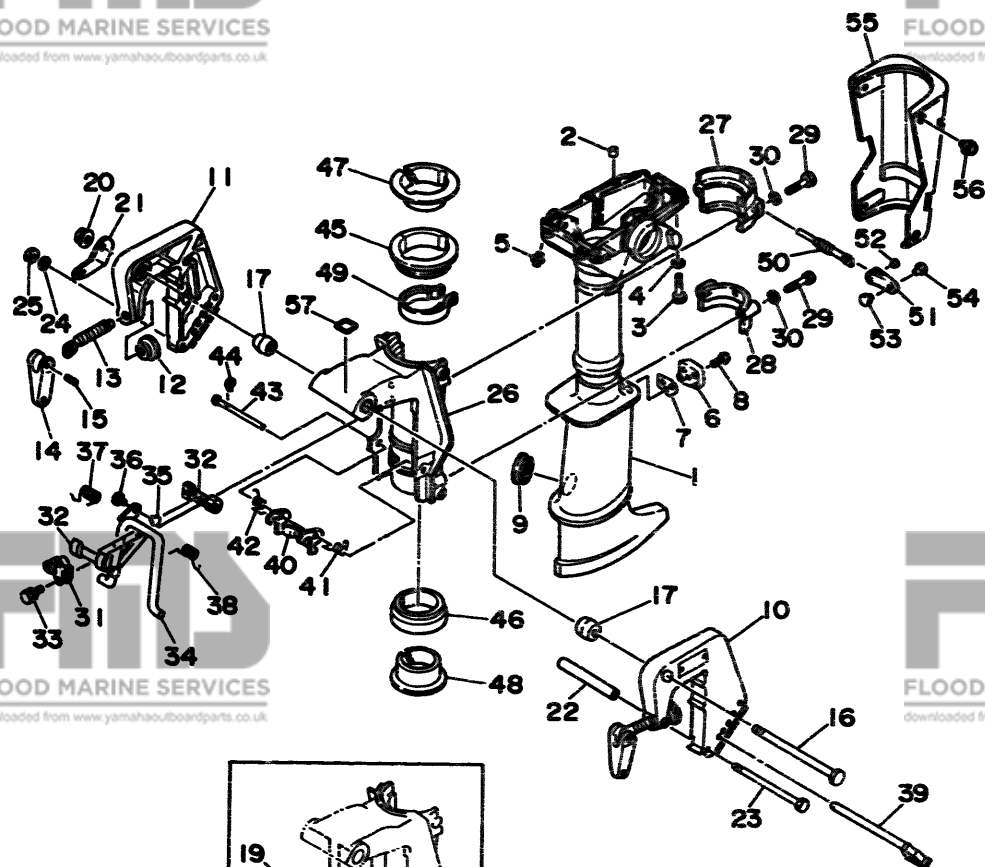
FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06035	BOLT BOULON	4	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
31	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
32	620-43189-00	BUSHING COUSSINET	2	
33	95895-06020	BOLT, FLANGE BOULON	2	
34	6L5-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
36	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
37	90508-16020	SPRING, TORSION RESSORT, TORSION	1	
38	90508-16021	SPRING, TORSION RESSORT, TORSION	1	
39	6L5-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
40	6L5-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
41	90508-08M26	SPRING, TORSION RESSORT, TORSION	1	
42	90508-08M27	SPRING, TORSION RESSORT, TORSION	1	
43	6L5-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
44	99080-05600	CIRCLIP CIRCLIP	1	
45	6L5-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
46	6L5-42538-00	BUSHING, PIVOT SHAFT COUSSINET	1	
47	6L5-42539-00	BUSHING, PIVOT SHAFT COUSSINET	1	
48	6L5-42549-00	BUSHING, PIVOT SHAFT COUSSINET	1	
49	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1	
50	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
51	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1	
52	90266-04M05	RIVET RIVET	1	
53	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
54	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
55	6L5-43318-11	COVER CAPUCHON	1	
56	90159-06M10	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	

FIG. 5 UPPER CASING . BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	



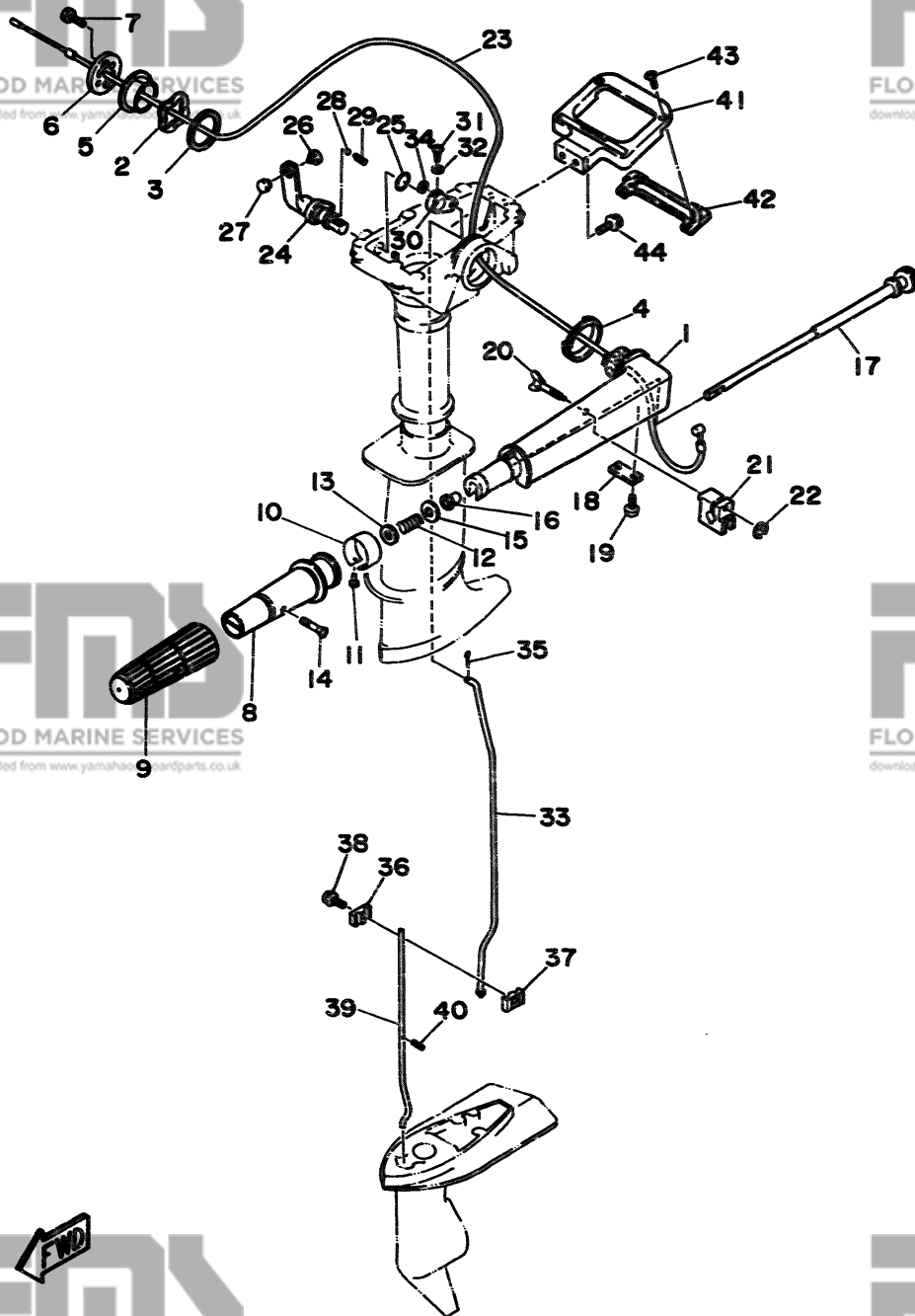


FIG. 6 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-42111-03-4D	HANDLE, STEERING POIGNEE	1	
2	90206-35M20	WASHER, WAVE RONDELLE, ONDULEE	1	
3	90202-35M24	WASHER, PLATE RONDELLE, PLATE	1	
4	90386-43M79	BUSH DOUILLE	1	
5	90386-34M40	BUSH DOUILLE	1	
6	661-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06016	BOLT BOULON	1	
8	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
9	661-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
10	6L5-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
11	90269-02M09	RIVET RIVET	1	
12	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
13	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
14	90149-05M13	SCREW VIS	1	
15	90209-08M17	WASHER RONDELLE	1	
16	90386-08032	BUSH DOUILLE	1	
17	661-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
18	6E0-42159-02	STAY SUPPORT	1	
19	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
20	6L5-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	
21	661-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
22	99080-03600	CIRCLIP CIRCLIP	1	
23	6L5-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
24	6L5-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	93210-12790	O-RING JOINT TORIQUE	1	
26	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
27	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
28	93505-16024	BALL BILLE ROULEMENT	1	

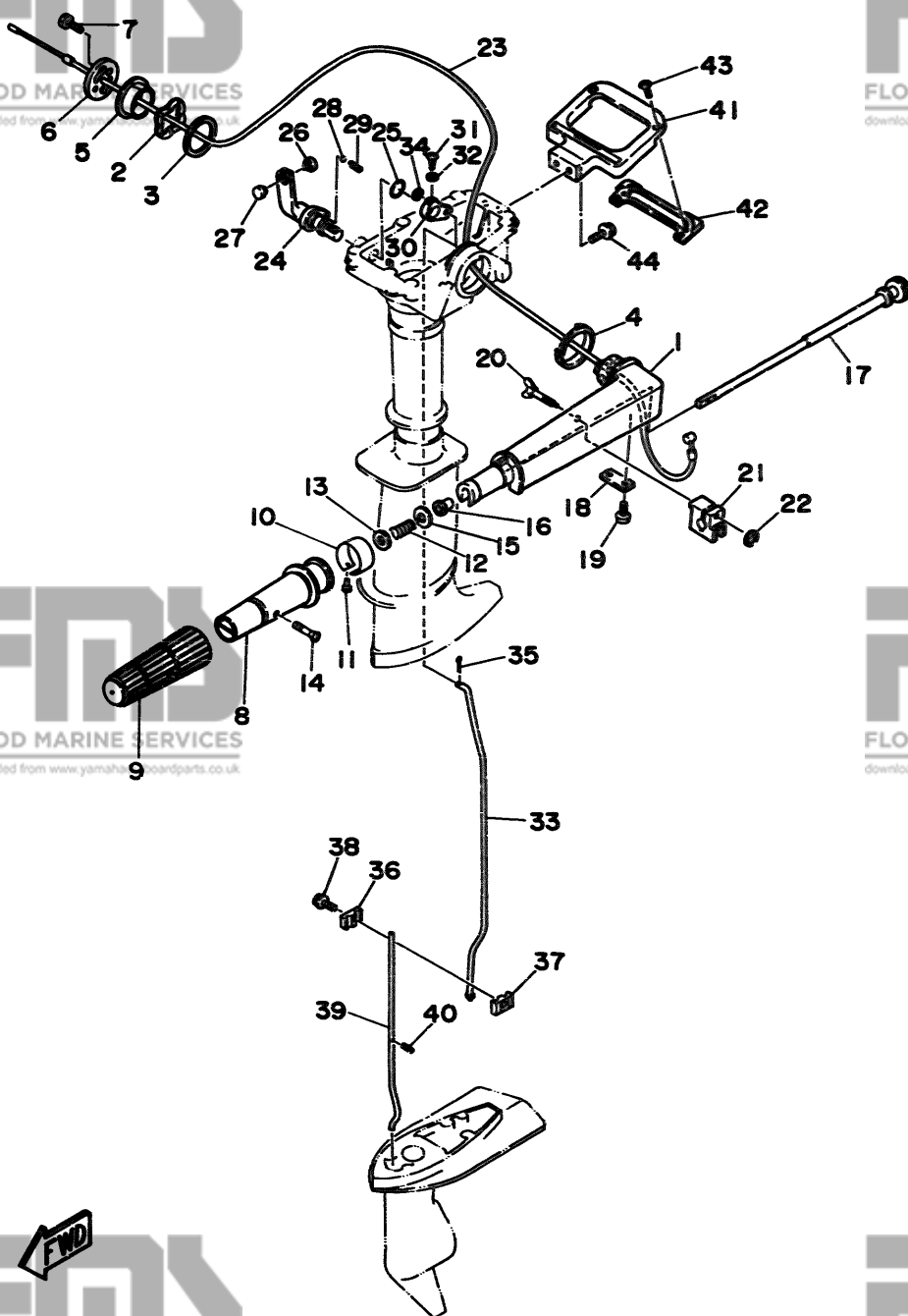


FIG. 6 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90501-12274	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
30	6L5-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
31	97780-40120	SCREW, TAPPING VIS, TETE BOMBEE	1	
32	92990-04600	WASHER, PLATE RONDELLE, PLATE	1	
33	6L5-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
34	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
35	91490-16010	PIN, COTTER GOUPILLE	1	
36	6E0-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
37	6E0-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
38	95895-06020	BOLT, FLANGE BOULON	1	
39	6L5-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
40	6L5-44144-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR LONG
41	91609-25014	PIN, SPRING AXE DE RESSORT	1	
42	6L5-42731-00-4D	CARRYING HANDLE POIGNEE DE PORTAGE	1	
43	6L5-42735-20	PROTECTOR PROTECTEUR	1	
44	90161-04M02	SCREW, TAPPING VIS, TETE FRAISEE	2	
45	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6L5-45300-01-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 8, 12 ~ 31, 34 ~ 43, 45)	1	UR SHORT
	6L5-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 8, 12 ~ 31, 34 ~ 43, 45)	1	UR LONG
2	6L5-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6L5-45251-02	ANODE ANODE	1	
4	95895-06030	BOLT, FLANGE BOULON	1	UR SHORT
	90101-06M18	BOLT BOULON	1	UR LONG
5	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
6	93103-09M41	OIL SEAL	1	
7	93316-003U0	JOINT SPY BEARING, CYLINDRICAL ROULEMENT	1	
8	6L5-45567-00	SHIM CALE	1	UN
9	93604-10M03	PIN, DOWEL CLAVETTE	2	
10	97095-06030	BOLT BOULON	3	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
12	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
13	90430-08020	GASKET JOINT	2	
14	6L5-45321-00-5B	PLATE PLAQUETTE	1	
15	6L5-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
16	6L2-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
17	6L5-45361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
18	93101-13M12	OIL SEAL JOINT SPY	2	
19	93210-48214	O-RING JOINT TORIQUE	1	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	6L5-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

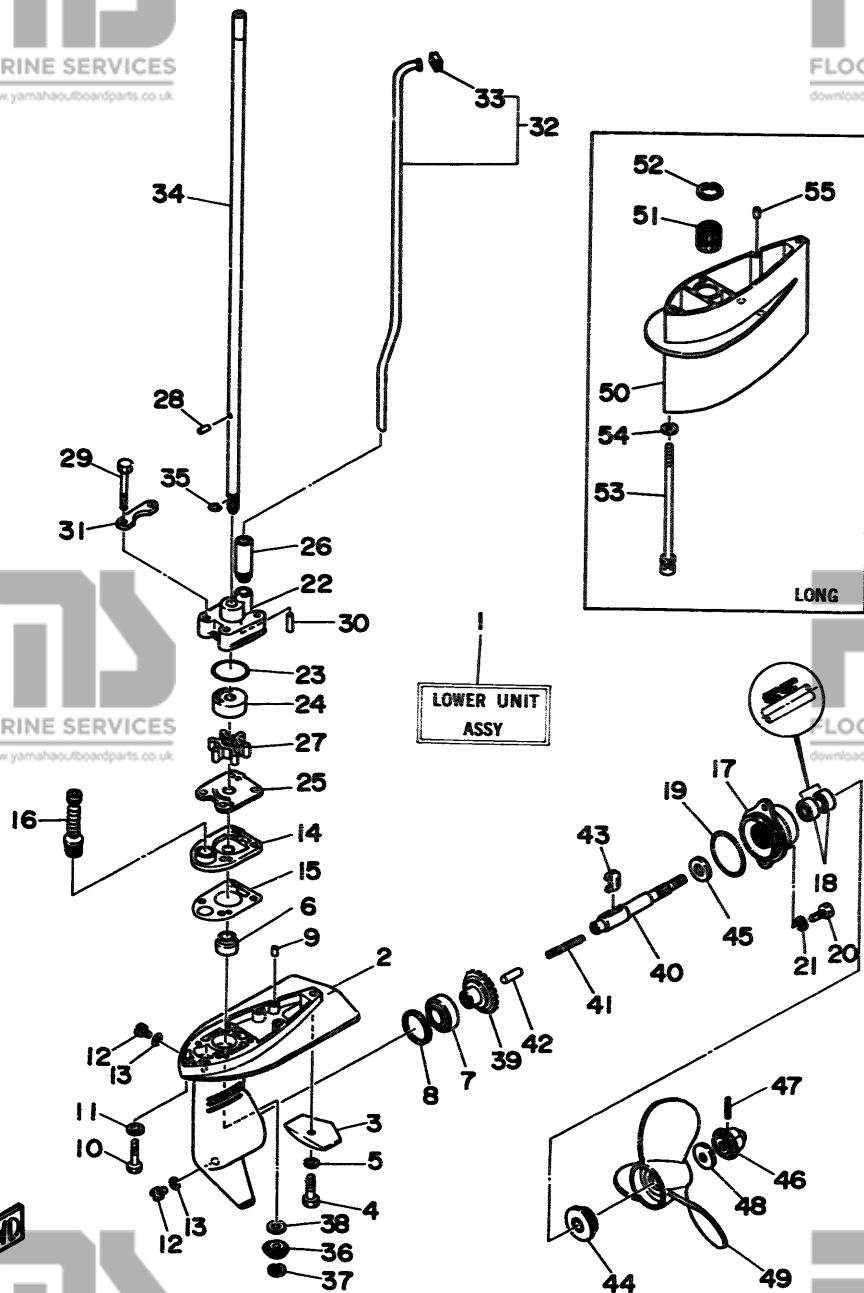
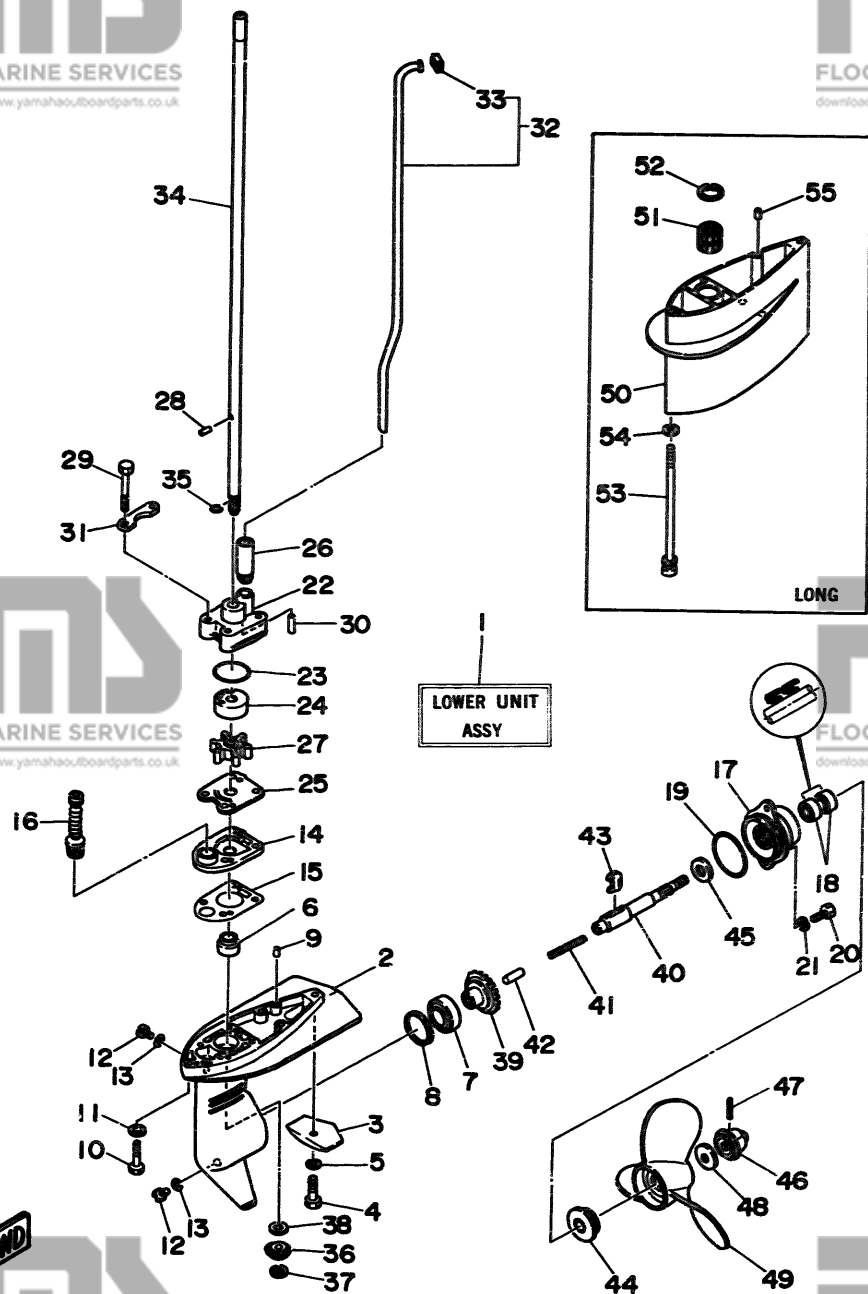


FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	93210-33M85	O-RING	1	
24	6L5-44322-00	JOINT TORIQUE	1	
25	6L5-44323-00	INSERT, CARTRIDGE	1	
26	6E0-44366-00	CUVETTE	1	
27	6L5-44352-00	OUTER PLATE, CARTRIDGE	1	
28	6E0-44366-00	PLAQUE EXTERIEURE	1	
29	6L5-44352-00	DAMPER, WATER SEAL	1	
30	93604-07M13	JOINT, TUBE D'EAU	1	
31	97095-06040	IMPELLER	1	
32	93604-18080	TURBINE	1	
33	6L5-44328-00	PIN, DOWEL	1	
34	6L5-44328-00	CLAVETTE	1	
35	6L5-44328-00	BOLT	4	
36	6L5-44328-00	BOULON	2	
37	6L5-44328-00	PIN, DOWEL	2	
38	6L5-44328-00	CLAVETTE	2	
39	6L5-44328-00	PLATE	2	
40	6L5-44328-00	PLAQUETTE	2	
41	6L5-44360-01	WATER TUBE ASSY	1	UR SHORT
42	6L5-44360-11	TUYAU,EAU	1	UR LONG
43	6L5-44360-11	WATER TUBE ASSY	1	UR LONG
44	6L5-44360-11	TUYAU,EAU	1	UR LONG
45	646-44365-00	.DAMPER, WATER SEAL	1	
46	6L5-45511-00	.JOINT, TUBE D'EAU	1	UR SHORT
47	6L5-45511-00	SHAFT, DRIVE	1	UR LONG
48	6L5-45511-10	ARBRE, MOTEUR	1	UR LONG
49	6L5-45511-10	SHAFT, DRIVE	1	UR LONG
50	6L5-45511-10	ARBRE, MOTEUR	1	UR LONG
51	90467-07M12	CLIP	1	
52	6L5-45551-00	JONC	1	
53	6L5-45551-00	PINION	1	
54	99009-06600	PIGNON D'ATTAQUE	1	
55	6L5-45533-00-20	CIRCLIP	1	
56	6L5-45533-00-21	CIRCLIP	1	
57	6L5-45533-00-22	SHIM (T:2.0MM)	1	UR
58	6L5-45533-00-23	CALE (T:2.0MM)	1	UR
59	6L5-45533-00-24	SHIM (T:2.1MM)	1	UR
60	6L5-45533-00-25	CALE (T:2.1MM)	1	UR
61	6L5-45533-00-26	SHIM (T:2.2MM)	1	UR
62	6L5-45533-00-27	CALE (T:2.2MM)	1	UR
63	6L5-45533-00-28	SHIM (T:2.3MM)	1	UR
64	6L5-45533-00-29	CALE (T:2.3MM)	1	UR
65	6L5-45560-00	GEAR	1	
66	6L5-45611-00	PIGNON	1	
67	90501-10064	SHAFT, PROPELLER	1	
68	6L5-45635-00	ARBRE, HELICE	1	
69	6L5-45631-00	SPRING, COMPRESSION	1	
70	6L5-45987-01	RESSORT, COMPRESSION	1	
71	90201-13198	PLUNGER, SHIFT	1	
72		POUSOIR D'EMBRAYAGE	1	
73		CLUTCH, DOG	1	
74		CRABOT	1	
75		SPACER	1	
76		ENTRETOISE	1	
77		WASHER, PLATE	1	
78		RONDELLE, PLATE	1	

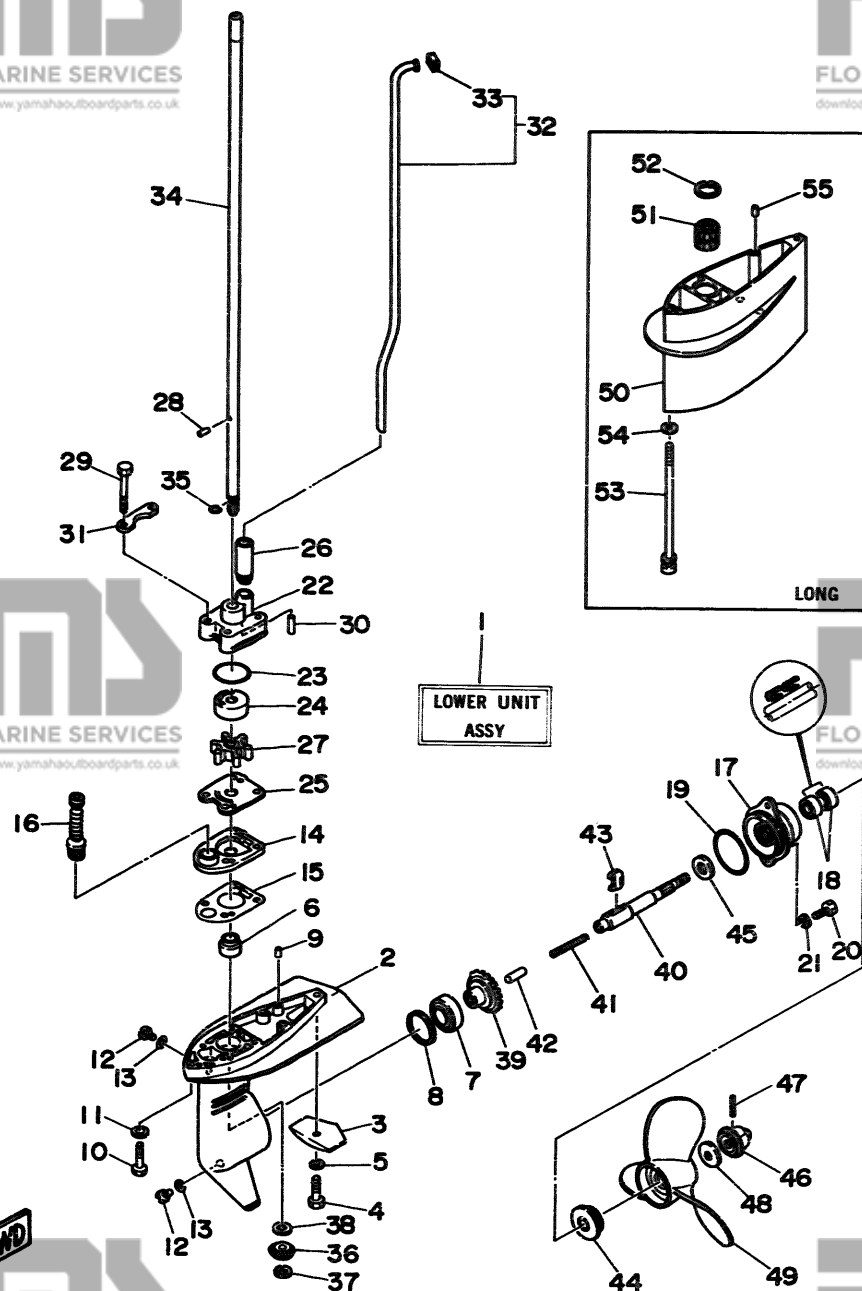


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FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
46	6L5-45616-00	NUT, PROPELLER	1	
47	91490-25030	CONE, HELICE	1	
48	90201-08M54	PIN, COTTER	1	
49	90201-08M54	GOUPILLE	1	
49	6L5-45943-00-EL	WASHER, PLATE	1	UR
		RONDELLE, PLATE		
	6L5-45945-00-EL	PROPELLER (3X7-1/4"X6"-BS)	1	UR
		HELICE (3X7-1/4"X6"-BS)		
	6L5-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-BS)	1	UR
		HELICE (3X7-1/4"X7-1/4"-BS)		
	6L5-45947-00-EL	PROPELLER (3X7-1/4"X8-1/4"-BS)	1	UR
		HELICE (3X7-1/4"X8-1/4"-BS)		
	6L5-45949-00-EL	PROPELLER (3X7-1/4"X5"-BS)	1	UR
		HELICE (3X7-1/4"X5"-BS)		
50	6L5-45211-00-4D	EXTENSION	1	LONG
		EXTENSION		
51	6L5-45318-00	BUSHING, DRIVE SHAFT	1	LONG
		DOUILLE, ARBRE MOTEUR		
52	93420-22M03	CIRCLIP	1	LONG
		CIRCLIP TYPE R		
53	90101-06M18	BOLT	3	LONG
		BOULON		
54	92990-06600	WASHER, PLATE	3	LONG
		RONDELLE, PLATE		
55	93604-10M03	PIN, DOWEL	2	LONG
		CLAVETTE		



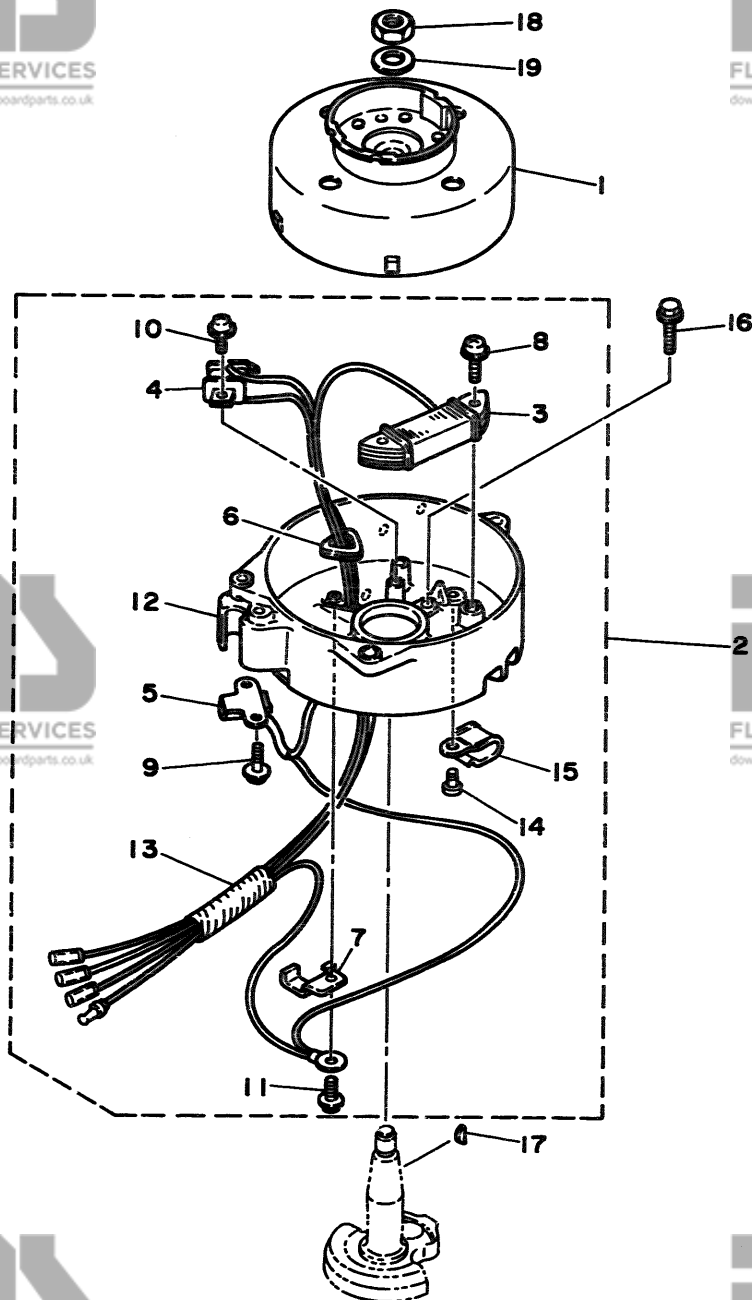


FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-85550-M0	ROTOR ASSY	1	
2	6L5-85560-M1	ROTOR CPLT	1	
3	6E0-85520-70	BASE ASSY	1	
4	6L5-85595-M0	ENS. FLASQUE	1	
5	6L5-85592-M0	.COIL, CHARGE	1	
6	6E0-81336-70	.BOBINE, CHARGE	1	
7	6E0-81328-70	.COIL, PULSER	1	
8	90159-05038	.BOBINE, PULSEUR	1	
9	90159-05037	.PULSER COIL ASSY	1	
10	90159-04036	.PULSATION BOBINE (ENS.)	1	
11	90159-04035	.GROMMET	1	
12	6L5-15771-01-94	.OEILLET CAOUTCHOUC	1	
13	90446-10M01	.CLAMP	1	
14	98580-05008	.COLLIER	1	
15	50465-10M34	.SCREW, WITH WASHER	2	
16	95895-06016	.VIS, AVEC RONDELLE	2	
17	90280-04M06	.SCREW, WITH WASHER	2	
18	90170-10113	.VIS, AVEC RONDELLE	2	
19	90201-10269	.SCREW, WITH WASHER	1	
		.VIS, AVEC RONDELLE	1	
		.STAY 1	1	
		.SUPPORT 1	1	
		.HOSE	1	
		.DURITE	1	
		.SCREW, PAN HEAD	1	
		.VIS	1	
		.CLAMP	1	
		.BRIDE	1	
		BOLT, FLANGE	2	
		BOULON	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

FIG. 9 ELECTRIC PARTS

PIECES ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-82370-20	PLUG CAP ASSY	1	
2	6L5-82316-00	ANTIPARASITE	1	
3	97095-06016	BRACKET, IGNITION COIL	1	
4	92990-06600	SUPPORT, BOBINE D'ALLUMAGE	2	
5	6L5-85570-N0	BOLT	2	
6	98580-06016	BOULON	2	
7	92990-06600	WASHER, PLATE	2	
8	6L5-85540-M0	RONDELLE, PLATE	1	
9	97095-06016	IGNITION COIL ASSY	1	
10	92990-06600	BOBINE D'ALLUMAGE (ENS.)	2	
11	90465-18147	SCREW, PAN HEAD	1	
12	6L5-82550-00	VIS	1	
13	97095-06012	WASHER, PLATE	1	
14	92990-06600	RONDELLE, PLATE	1	

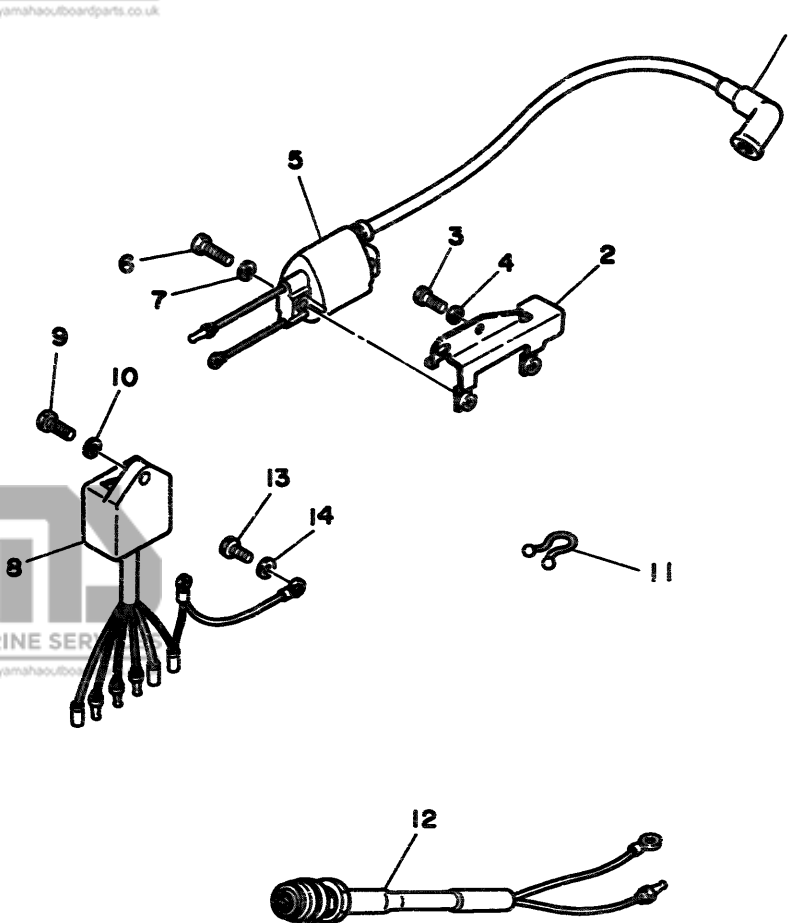


FIG. 10 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	93101-20M29	.OIL SEAL .JOINT SPY	1	
3	93101-09M42	.OIL SEAL .JOINT SPY	1	
4	6L5-15369-A0	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
5	6L5-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L5-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	6L5-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
8	93101-20M29	.OIL SEAL .JOINT SPY	1	
9	6L5-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
10	6L5-14198-A1	.GASKET .JOINT	1	
11	6G1-14398-00	.WASHER .RONDELLE	1	
12	6L5-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
13	646-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
14	6G1-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
15	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
16	6G1-14966-00	.CAP .CAPUCHON	1	
17	6G1-14126-00	.GASKET .JOINT	1	
18	676-14966-00	.CAP .CAPUCHON	1	
19	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
20	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
21	6G1-14985-00	.FLOAT .FLOTTEUR	1	
22	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
23	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
24	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
25	6L5-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
26	93103-09M41	.OIL SEAL .JOINT SPY	1	
27	90430-08020	.GASKET .JOINT	2	
28	6L5-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	

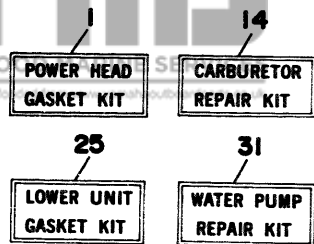
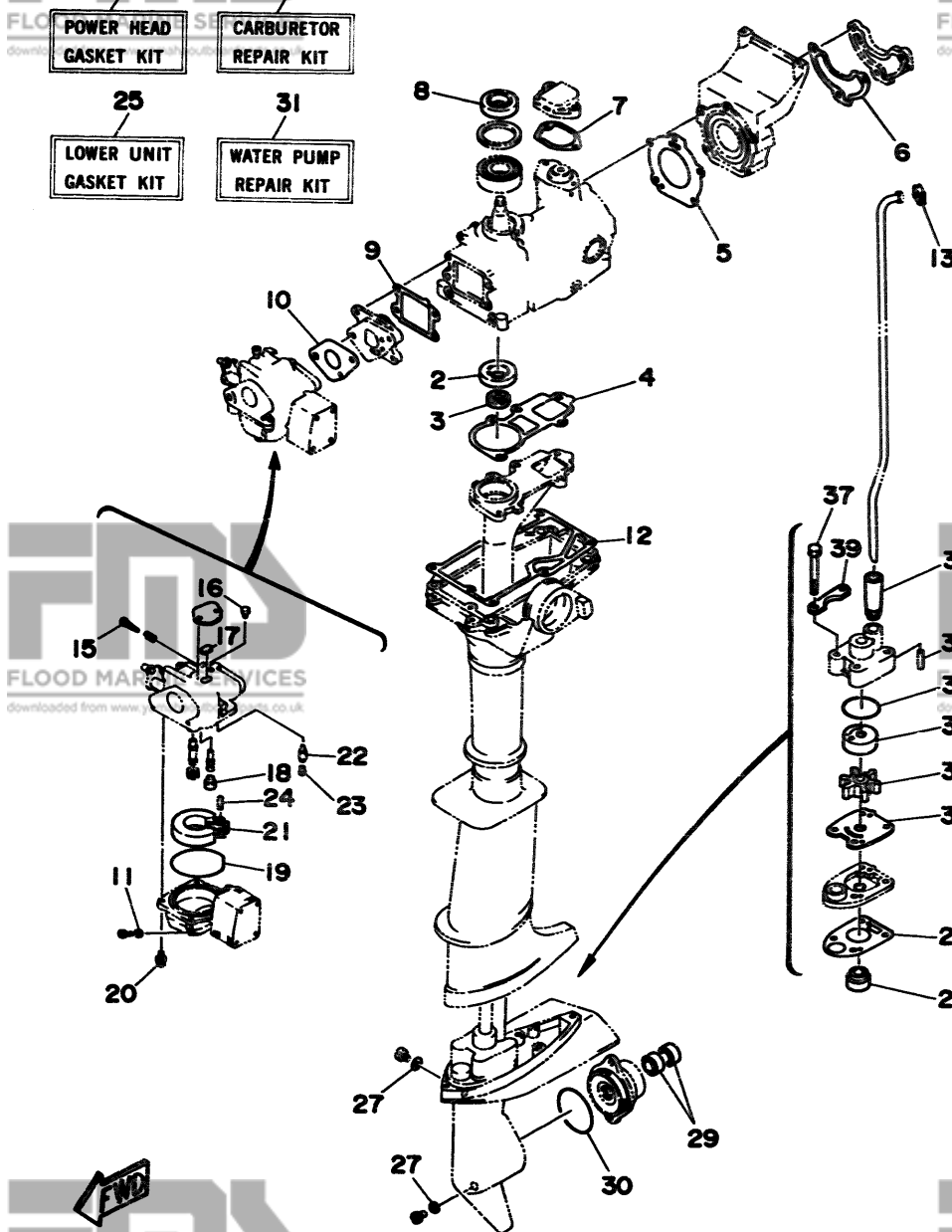


FIG. 10 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	9310T-13M12	.OIL SEAL	2	
30	93210-48214	.JOINT SPY	1	
31	6L5-W0078-00	.O-RING	1	
32	93210-33M85	.JOINT TORIQUE	1	
33	6L5-44322-00	WATER PUMP REPAIR KIT	1	
34	6L5-44323-00	KIT DE REPARATION DE LA POMPE	1	
35	6E0-44366-00	.O-RING	1	
36	6L5-44352-00	.JOINT TORIQUE	1	
37	97095-06040	.INSERT, CARTRIDGE	1	
38	93604-18080	.CUVETTE	1	
39	6L5-44328-00	.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	
		.DAMPER, WATER SEAL	1	
		.JOINT, TUBE D'EAU	1	
		.IMPELLER	1	
		.TURBINE	4	
		.BOLT	2	
		.BOULON	2	
		.PIN, DOWEL	2	
		.CLAVETTE	2	
		.PLATE	2	
		.PLAQUETTE		



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6L5-W0001-01	10- 1
6L5-W0001-21	10-25
6L5-W0004-02	2- 2
6L5-W0070-50	4- 2
6L5-W0078-00	10-31
6L5-W0090-01-4D	1- 1
6G1-W0093-00	10-14
656-W2810-02	4-33
6L5-11111-00-94	1-15
6L5-11181-A1	1-16
6L5-11191-00-9M	10- 5
6L5-11193-A1	1-19
	1-20
	10- 6
6E5-11372-00	1- 4
6L5-11400-00	1-28
6L5-11412-00	1-29
6L5-11422-00	1-30
6L5-11610-00	1-39
6L5-11610-10	1-39
6L5-11610-20	1-39
6L5-11631-00-96	1-38
6L5-11633-00	1-41
6L5-11635-00	1-38
6L5-11636-00	1-38
6L5-11651-00	1-31
6L5-11681-00	1-32
6E5-12411-01	1-24
6L5-12413-00-9M	1-25
6L5-12414-A1	1-26
	10- 7
6L5-13610-02	2- 1
6L5-13621-A1	2- 3
	10- 9
6G1-14126-00	2-10
	10-17
663-14159-00	2-27
676-14186-00	2-26
	10-23
6L5-14198-A1	2-40
	10-10
6L5-14301-03	2- 5
6G1-14398-00	2-22
	10-11
6L5-14440-00	2-41
624-14485-00	1- 3
6H1-14523-00	2-16
6G1-14527-00	2- 9

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688-14548-00	2-29
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679-14555-00	2- 7
679-14923-00	2- 6
	10-15
676-14943-14	2-20
6L5-14947-01	2-19
6L5-14948-03	2-11
6G1-14966-00	2- 8
	10-16
676-14966-00	2-12
	10-18
6G1-14980-01	2-18
6G1-14984-00	2-17
	10-19
6G1-14985-00	2-24
	10-21
6G1-14992-00	2-23
6L5-15100-00-94	1- 2
6L5-15369-A0	1-13
	10- 4
6L5-15396-00-94	1-10
6A1-15705-00	3- 8
6L5-15710-00	3- 1
6L5-15711-00	3- 2
6L5-15713-00	3- 6
6L5-15714-00	3- 4
6L5-15716-00	3- 7
6L5-15741-00	3- 5
6L5-15755-00	3-18
6L5-15758-00-98	3-14
6L5-15761-00	3-16
6A1-15767-00	3-10
6L5-15771-01-94	8-12
6L5-15779-00	3-19
6L5-15789-00	3-20
6L5-24111-02	4-18
6L5-24251-00	4-28
6L5-24311-00	4-29
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6L5-24591-00	4-15
6L5-24610-20	4-19
6L5-24641-00	4-23
6L5-26301-01	6-23
6L5-41252-00	2-45
6L5-41271-20	2-44
689-41273-00	2-47
6J8-41274-00	2-48
6G1-42111-03-4D	6- 1
664-42119-00	6- 8
6L5-42121-00	5-18
6L5-42125-00	6-20
6G1-42126-00	6-21
6G1-42131-01	6- 6
6L5-42137-20	6-10
6G1-42138-01	6-17
6E0-42159-02	6-18
6G1-42177-00	6- 9
6E0-42528-03	5-49
6L5-42529-01	5-50
6L5-42537-00	5-45
6L5-42538-00	5-46
6L5-42539-00	5-47
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6L5-42549-00	5-48
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6L5-42610-53	4- 1
6L5-42647-00	4-11
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6L5-42711-11	4- 4
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6L5-42774-00	4- 6
6L5-42775-00	4- 7
6A1-42792-01	5-57
6L5-42823-00	4-12
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6L5-43112-00-4D	5-11
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6L5-44144-00	6-39
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6L5-44360-11	7-32
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6L5-45111-01-4D	5- 1
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6L5-45115-A0	5- 7
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6L5-45211-00-4D	7-50
6L5-45251-02	7- 3
6L5-45300-01-4D	7- 1
6L5-45300-11-4D	7- 1
6L5-45311-00-4D	7- 2
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