



PARTS CATALOGUE CATALOGUE DE PIECES DETACHEES

2B to 25N for '94 model

2B à 25N pour modele 1994



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2B(6A1)

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 2B'94(6A1). When you are ordering replacement parts for the 2B'94(6A1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

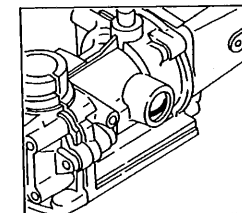
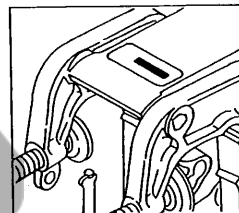
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	2B : 167228 and following
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Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 2B(6A1) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.
A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

- UR Utiliser la taille (épaisseur) et/ou le nombre demandés.
- UN Utiliser autant que vous en avez besoin.
- AP Pièces de Rechange
- STD Standard
- O/S Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE

CARBURATEUR (ENS.)

.GICLÉUR de ralenti

.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

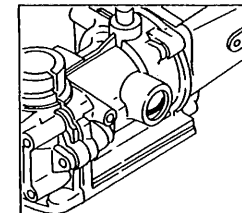
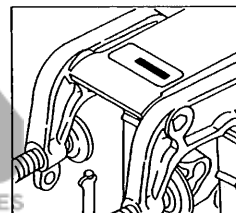
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	2B : 167228 et suivants
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Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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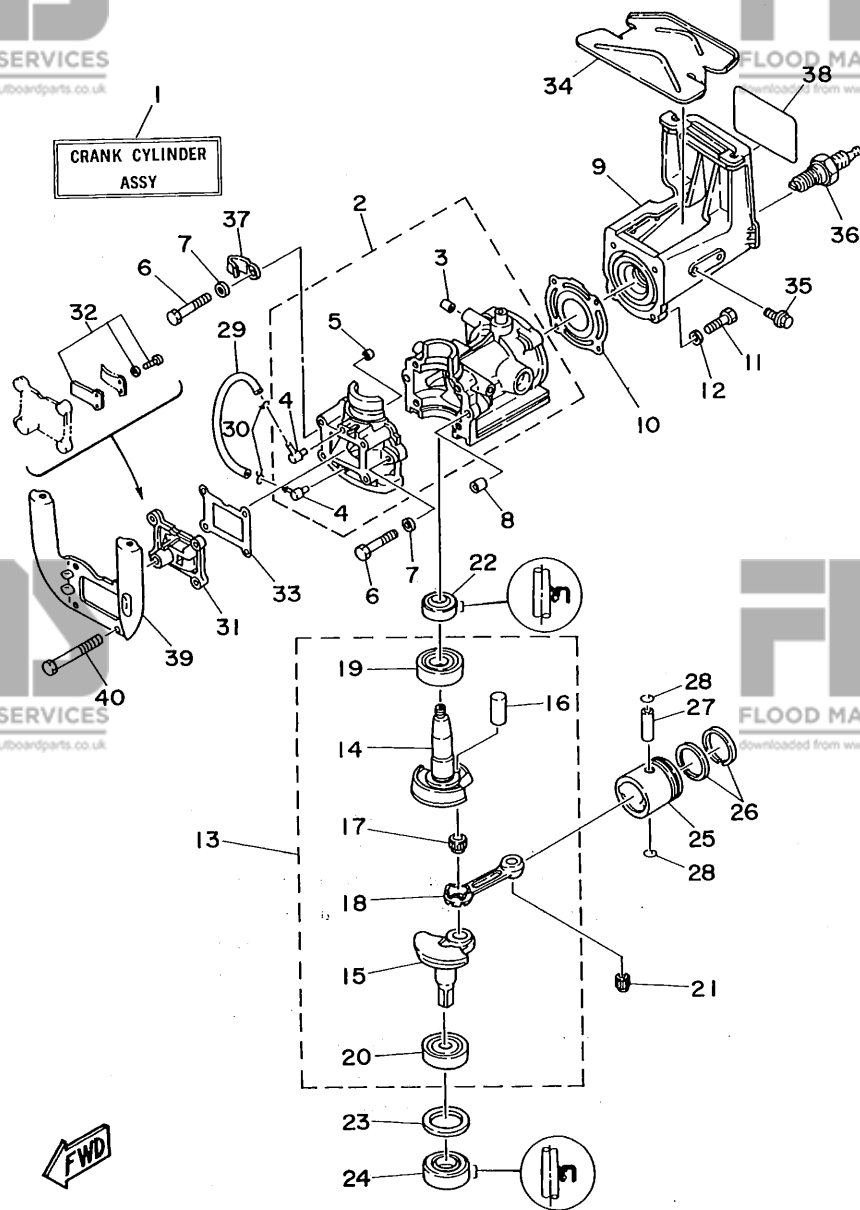


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-W0090-12	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	REF.NO. 2 ~ 35
2	6A1-15100-60-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	90336-06001	.PLUG, TAPER .PLOT, CONIQUE	1	
4	650-14485-02	.PIPE, JOINT .DURITE	2	
5	624-11379-00	.VALVE, CHECK .CLAPET	1	
6	97313-06040	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
9	6A1-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	
10	6A1-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
11	97095-06025	BOLT BOULON	4	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
13	6A1-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
14	646-11412-01	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN	1	
15	6A1-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN	1	
16	646-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
17	93310-31439	.BEARING, CYLINDRICAL .ROULEMENT	1	
18	646-11651-02	.ROD, CONNECTING .BIELLE NUE	1	
19	93306-00409	.BEARING .ROULEMENT	1	
20	93306-30204	.BEARING .ROULEMENT	1	
21	93310-210V1	BEARING, CYLINDRICAL ROULEMENT	1	
22	93102-20108	OIL SEAL JOINT SPY	1	
23	90201-35300	WASHER, PLATE RONDELLE, PLATE	1	
24	93102-15M32	OIL SEAL JOINT SPY	1	
25	646-11631-01-98	PISTON (STD) PISTON (STD)	1	
	646-11635-01	PISTON (0.25MM O/S)	1	AP
	646-11636-01	PISTON (0.50MM O/S)	1	AP
26	646-11601-01	PISTON (0.50MM O/S) PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	

A6

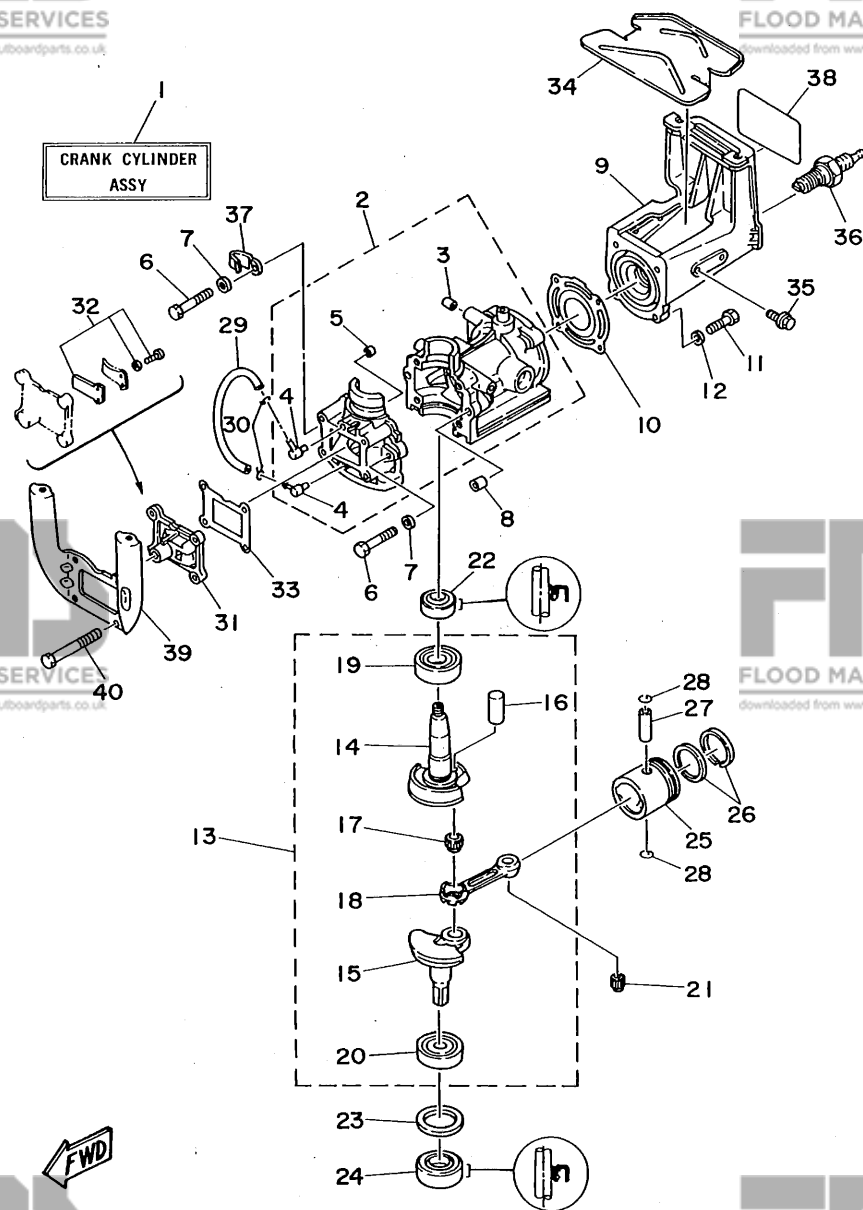


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	646-11601-11	PISTON RING SET (0.25MM O/S)	1	AP
	646-11601-21	JEU DE SEGMENTS (0.25MM O/S)	1	AP
27	646-11633-00	PIN, PISTON	1	
28	93450-11021	AXE, PISTON	2	
29	90445-07M51	CIRCLIP	1	
30	90467-06016	CIRCLIP	2	
31	6A1-13610-00	HOSE	1	
32	6A1-W0004-00	DURITE	1	
33	6A1-13621-A0	CLIP	1	
34	6A1-24141-00	JONC	1	
35	95895-06010	REED VALVE ASSY	2	
36	94702-00249	CLAPET COMPLET	1	
37	90465-08028	.REED SET	1	
38	6A1-42678-11	.JEU DE CLAPETS	1	
39	6A1-15771-00	GASKET, VALVE SEAT	1	
40	97313-06060	JOINT, SIEGE DE CLAPET	1	
		PROTECTOR, FUEL TANK	1	
		PROTECTEUR, RESERV A ESSENCE	1	
		BOLT, FLANGE	2	
		BOULON	2	
		PLUG, SPARK (NGK BR5HS)	1	
		BOUGIE D'ALLUMAGE (NGK BR5HS)	1	
		CLAMP	1	
		BRIDE	1	
		GRAPHIC, REAR	1	
		ADHESIF, ARRIERE	1	
		STAY 1	1	
		SUPPORT 1	1	
		BOLT	4	
		BOULON	4	

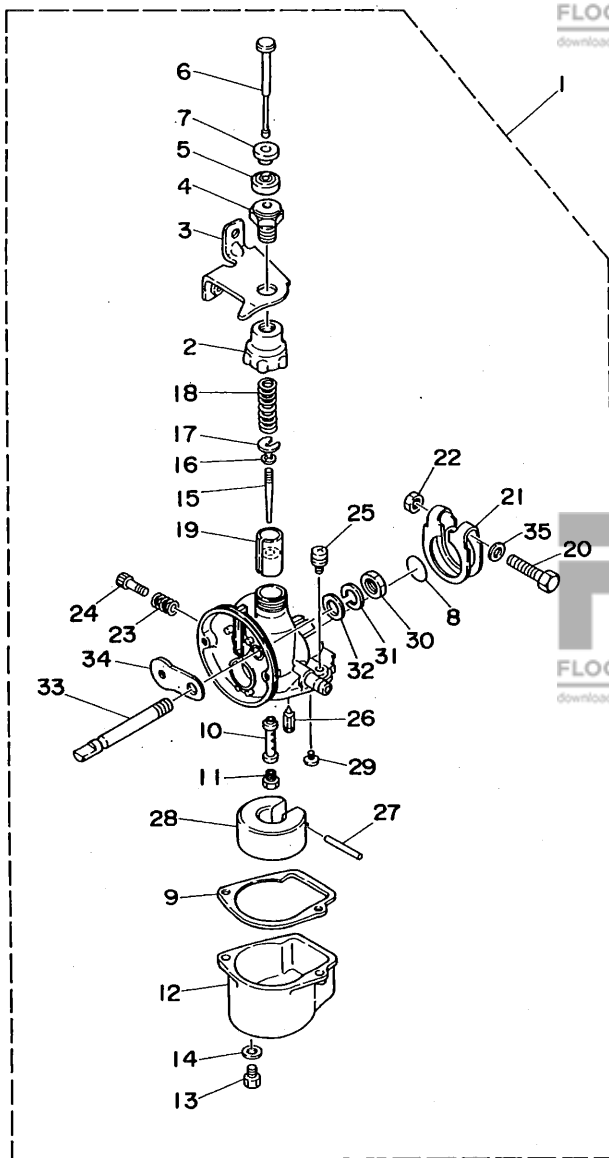


FIG. 2 CARBURETOR

CARBURATEUR

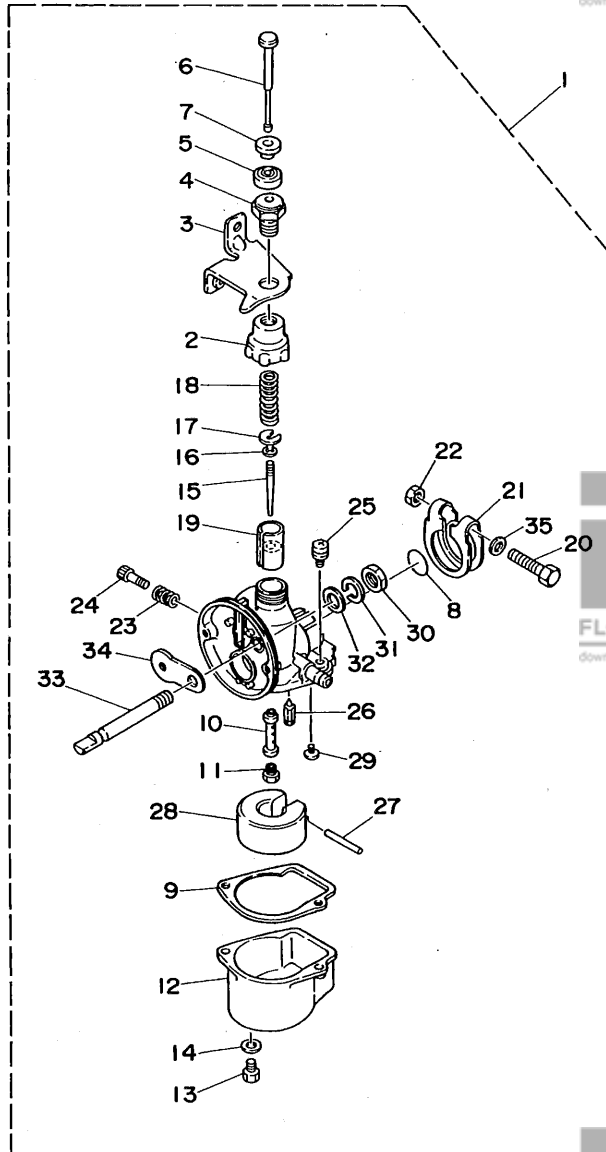
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-14301-03	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	
2	646-14158-00	.TOP, MIXING CHAMBER .DESSUS, CHAMBRE DE MELANGE	1	
3	6A1-14497-00	.STAY, THROTTLE WIRE .SUPPORT, CABLE D'ACCELERATION	1	
4	646-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
5	646-14169-00	.CAP .COUVERCLE	1	
6	6A1-14314-00	.BAR, THROTTLE .TRINGLE, ACCELERATEUR	1	
7	6A1-14163-00	.SPACER .ENTRETOISE	1	
8	646-14229-01	.O-RING .JOINT TORIQUE	1	
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
10	6A1-14341-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	
11	6A1-14343-48	.JET, MAIN (# 96) .GICLEUR, PRINCIPAL (# 96)	1	
12	6A1-14381-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
13	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
14	646-14198-01	.GASKET .JOINT	1	
15	6A1-14116-10	.NEEDLE .AIGUILLE	1	
16	646-14137-00	.CLIP .JONC	1	
17	646-14136-00	.SEAT, SPRING .SIEGE, RESSORT	1	
18	646-14331-01	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	1	
19	646-14312-08	.VALVE, THROTTLE 1 .BOISSEAU 1	1	
20	646-14125-01	.SCREW .VIS	1	
21	6A1-14127-01	.CLIP .JONC	1	
22	6A1-14358-01	.NUT .ECROU	1	
23	6A1-14212-00	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	1	
24	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1	
25	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
26	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1	
27	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
28	6A1-14385-00	.FLOAT .FLOTTEUR	1	

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FIG. 2 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	98580-03005	.SCREW, PAN HEAD	1	
30	646-14358-00	.VIS	1	
		.NUT	1	
31	6A1-14356-00	.ECROU	1	
		.WASHER, SPRING	1	
32	646-14357-00	.RONDELLE	1	
		.WASHER, PLAIN	1	
33	6A1-14448-00	.RONDELLE PLATE	1	
		.LEVER, CHOKE VALVE	1	
34	6A1-14217-01	.LEVIER, VOLET DE STARTER	1	
		.VALVE, CHOKE	1	
35	92990-05600	.CLAPET DE STARTER	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	1	



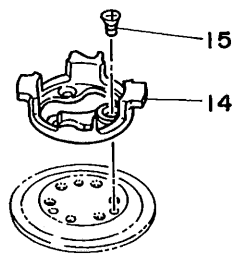
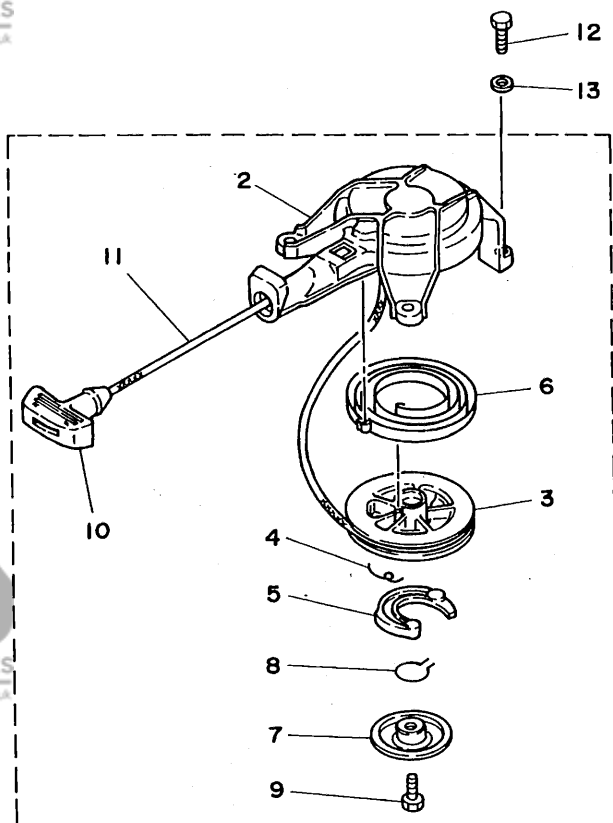


FIG. 3 STARTER

DEMARREUR

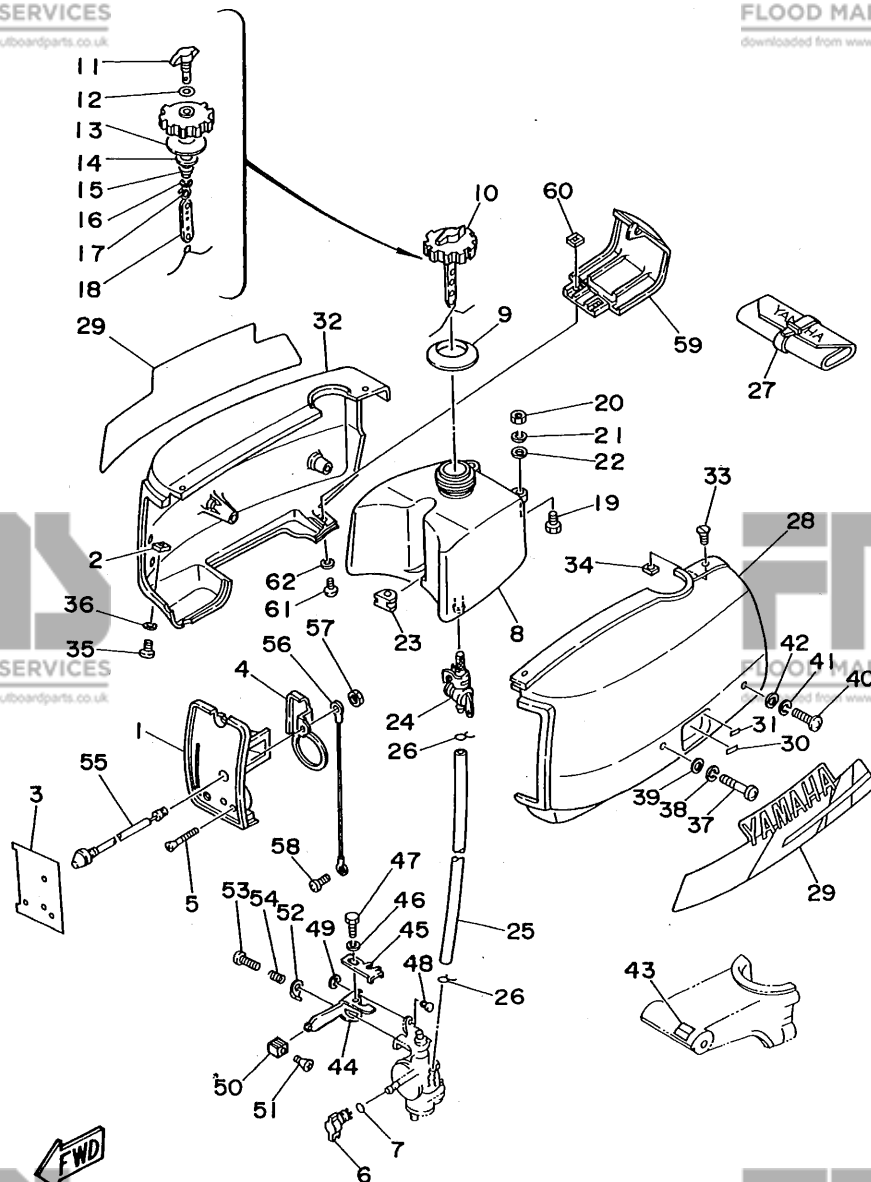
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-15710-00	STARTER ASSY DEMARREUR COMPLET	1	
2	6A1-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6A1-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6A1-15767-00	.SPRING .RESSORT	1	
5	6A1-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
6	6A1-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
7	7G5-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
9	97013-06012	.BOLT .BOULON	1	
10	6A1-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
11	*	.WIRE (L:1300MM) .FIL (L:1300MM)	1	
12	97095-06016	BOLT BOULON	3	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
14	6A1-15723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
15	98703-06012	SCREW, FLAT HEAD VIS	3	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.3M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.3M.

FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-14441-02	SILENCER, INTAKE 2 SILENCIEUX 2, ADMISSION	1	
2	90173-05M00	NUT, SQUARE ECROU, CARRE	2	
3	6A1-42677-01	GRAPHIC, FRONT ADHESIF, AVANT	1	
4	6A1-14442-00	SPACER ENTRETOISE	1	
5	98680-04535	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	2	
6	6A1-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
7	93210-08M29	O-RING JOINT TORIQUE	1	
8	6A1-24110-01	FUEL TANK COMP. RESERVOIRE A ESSENCE	1	
9	6A1-24198-00	SEAT, RUBBER SIEGE, CAOUTCHOUC	1	
10	6A1-24610-01	CAP ASSY BOUCHON	1	
11	6A1-24631-00	.SCREW, AIR .VIS, AIR	1	
12	90430-04005	.GASKET .JOINT	1	
13	90430-14117	.GASKET .JOINT	1	
14	646-24615-01	.GASKET, PLATE 1 .JOINT 1, PLAQUE	1	
15	90501-10374	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
16	92990-04200	.WASHER, PLAIN .RONDELLE, PLATE	1	
17	90501-10260	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
18	646-24241-00	.INDICATOR 1 .INDICATEUR 1	1	
19	97080-06018	BOLT BOULON	2	
20	95380-06600	NUT ECROU	2	
21	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
22	90201-06M30	WASHER, PLATE RONDELLE, PLATE	2	
23	6A1-24181-00	DAMPER, LOCATING 1 SILENT-BLOC	1	
24	6A1-24500-02	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	
25	6A1-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
26	90467-08004	CLIP JONC	2	
27	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
28	6A1-42741-11	APRON CAPOT LATERAL	1	

B4

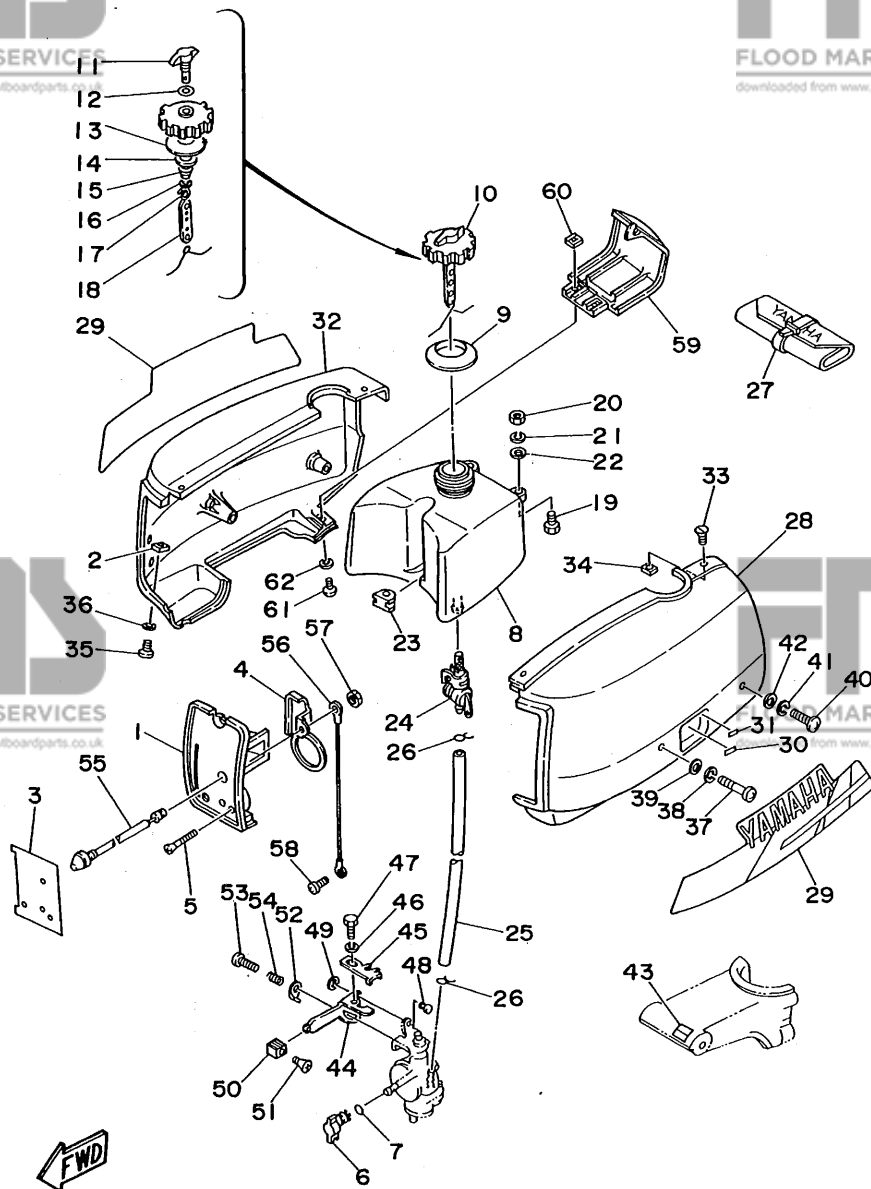


FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

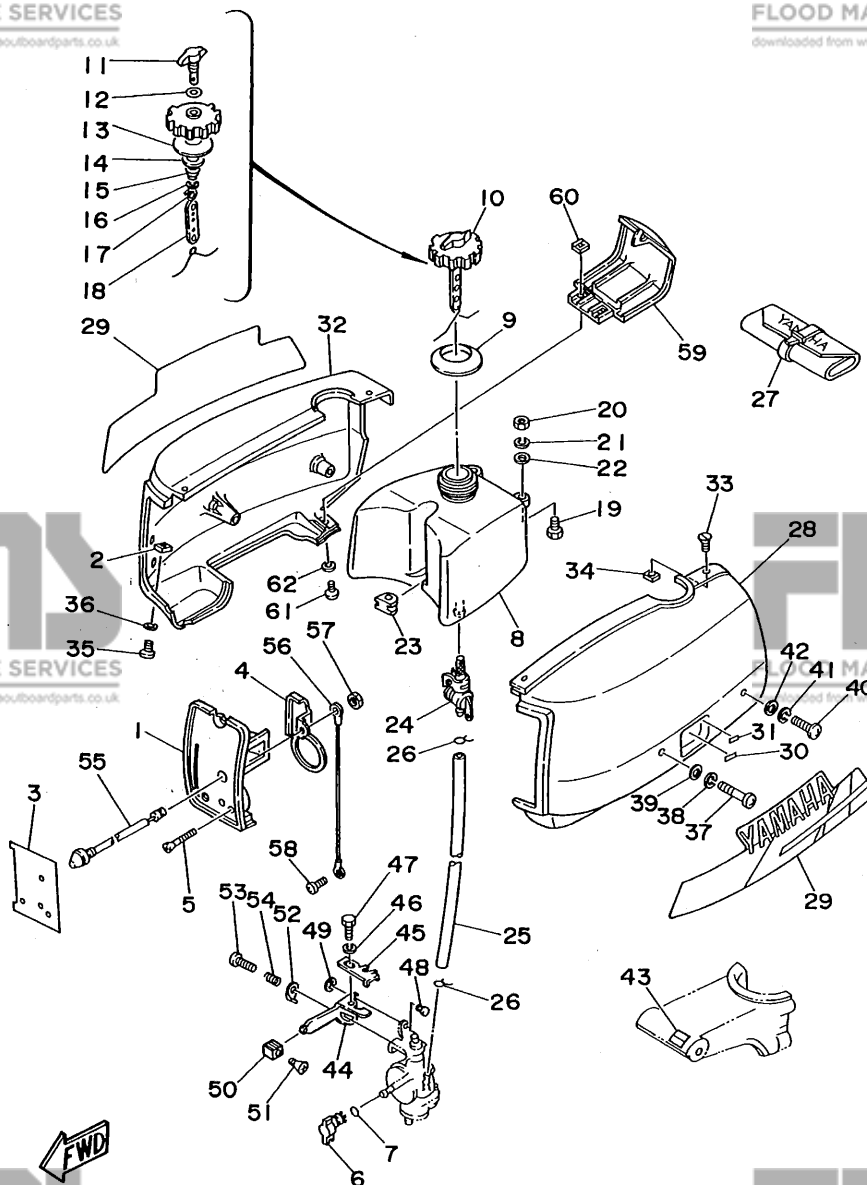
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A1-W0070-50	GRAPHIC SET JEU DIEMBLEMES	1	
30	6A1-24153-50	INDICATOR, COCK INDICATEUR, ROBINET	1	FOR EUROPE
31	6A1-24154-50	INDICATOR, SHIFT INDICATEUR, INVERSION	1	FOR EUROPE
32	6A1-42771-11	APRON	1	
33	98780-05012	CAPOT LATERAL SCREW, FLAT HEAD	2	
34	90183-05M00	VIS A TETE FRAISEE NUT, SPRING	2	
35	98580-05010	ECROU, RESSORT SCREW, PAN HEAD	2	
36	92990-05600	VIS WASHER, PLATE	2	
37	98580-06040	RONDELLE, PLATE SCREW, PAN HEAD	2	
38	92995-06100	VIS WASHER, SPRING	2	
39	92990-06600	RONDELLE, GROWER WASHER, PLATE	2	
40	98580-06025	RONDELLE, PLATE SCREW, PAN HEAD	2	
41	92995-06100	VIS WASHER, SPRING	2	
42	92990-06600	RONDELLE, GROWER WASHER, PLATE	2	
43	6A1-42792-01	RONDELLE, PLATE MARK (100 : 1) ETIQUETTE (100 : 1)	1	
44	6A1-41212-01	ARM, ACCEL. BRAS	1	
45	6A1-41211-00	LINK, ACCEL. BIELLETTE, ACCELERATION	1	
46	92990-05100	WASHER, SPRING RONDELLE, GROWER	1	
47	97095-05010	BOLT BOULON	1	
48	6A1-14365-00	PIN, CLEVIS AXE, A GOUPILLE	1	
49	99080-04600	CIRCLIP CIRCLIP	1	
50	6A1-41637-00	KNOB, MAGNETO CONTROL BOUTON	1	
51	98780-03010	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
52	6A1-41223-00	WASHER, LOCK 1 RONDELLE, FREIN 1	1	
53	97895-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
54	90501-12M16	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
55	6A1-82550-02	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	
56	6A1-82541-00	WIRE, LEAD FIL	1	

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FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

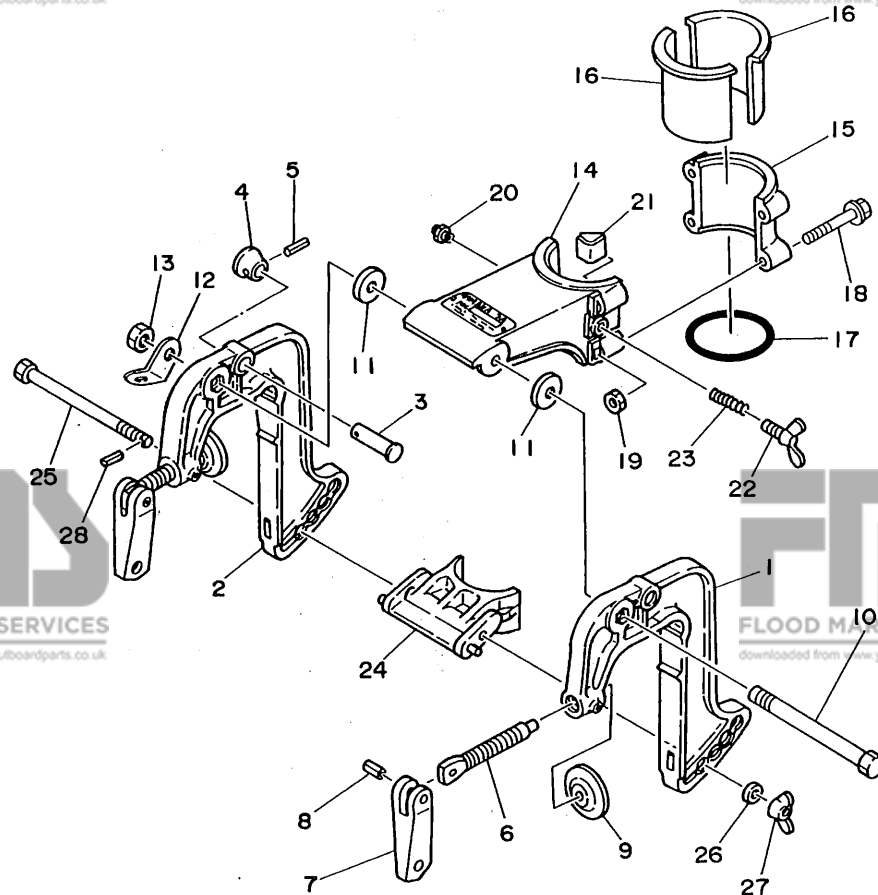
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	95380-08700	NUT	1	
		ECROU		
58	98580-05008	SCREW, PAN HEAD	1	
		VIS		
59	6A1-82375-11	COVER, PLUG CAP	1	
		COUVERCLE, CAPUCHON BOUGIE		
60	90183-05M00	NUT, SPRING	2	
		ECROU, RESSORT		
61	98580-05010	SCREW, PAN HEAD	2	
		VIS		
62	92990-05600	WASHER, PLATE	2	
		RONDELLE, PLATE		



B6

FIG. 5 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6A1-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	6A1-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
4	6A1-43192-00	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
5	91690-30014	PIN, SPRING AGRAFFE	1	
6	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
7	6E0-43118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
8	90254-04M00	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
9	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
10	90101-08217	BOLT BOULON	1	
11	90202-08022	WASHER, PLATE RONDELLE, PLATE	2	
12	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	95380-08600	NUT ECROU	1	
14	6A1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
15	6A1-43312-00-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
16	646-42537-01	BUSHING, PIVOT SHAFT COUSSINET	2	
17	93210-46044	O-RING JOINT TORIQUE	1	
18	90119-06M98	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
19	95380-06600	NUT ECROU	4	
20	93700-06M03	NIPPLE, GREASE PION	1	
21	646-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	90122-06004	BOLT, WING BOULON, A OREILLES	1	
23	90501-12272	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
24	6A1-43351-00	RECEIVER, THRUST SILENT-BLOC, BUTEE	1	
25	6A1-43371-00	BOLT, RECEIVER BOULON, RECEPTEUR	1	
26	90201-06040	WASHER, PLATE RONDELLE, PLATE	1	
27	90175-06008	NUT, WING ECROU, A OREILLES	1	
28	91690-20006	PIN, SPRING AGRAFFE	1	

B7

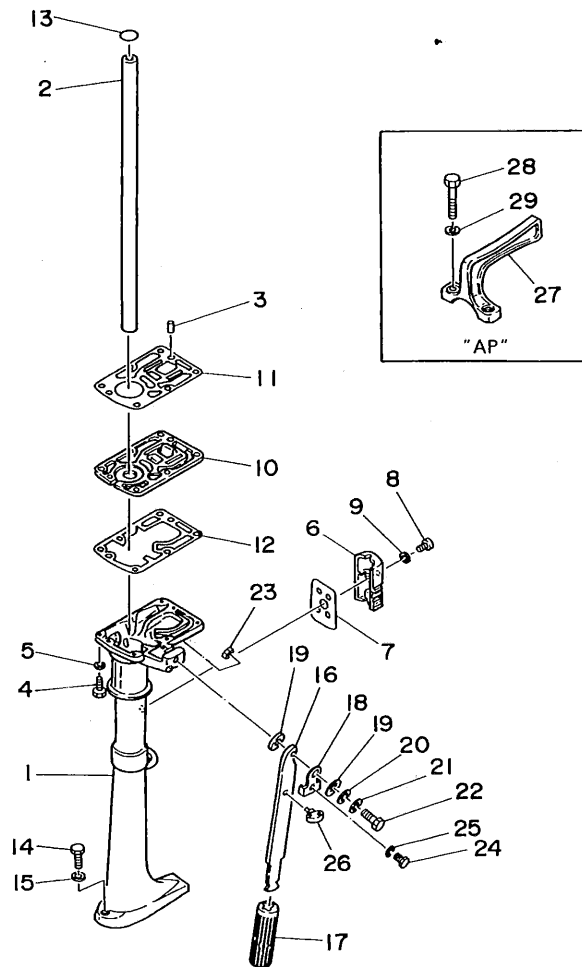


FIG. 6 UPPER CASING

FOURREAU

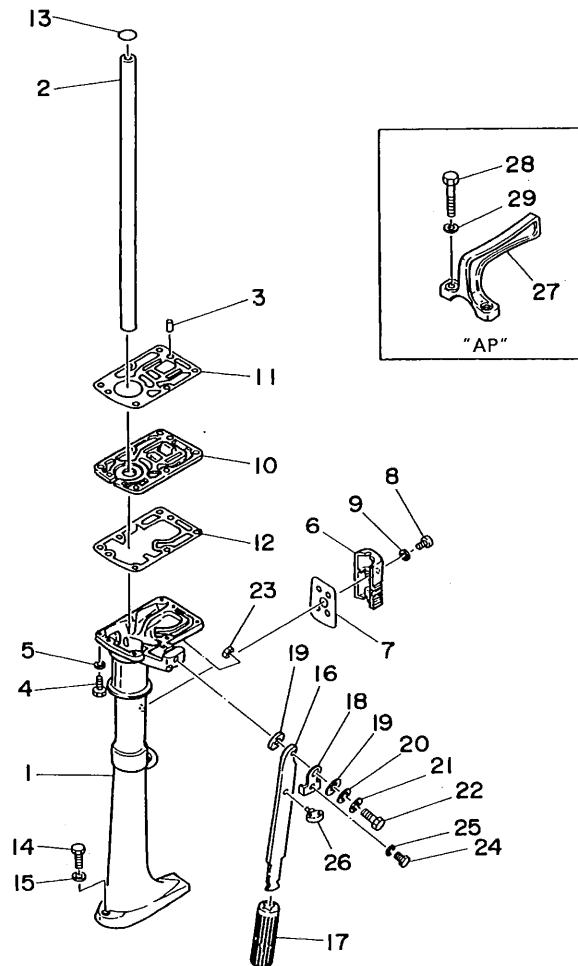
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-45111-02-4D	CASING, UPPER FOURREAU	1	
2	6A1-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
3	93605-15065	PIN, DOWEL AXE	2	
4	97095-06025	BOLT BOULON	6	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
6	6A1-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
7	6A1-45115-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	98580-06016	SCREW, PAN HEAD VIS	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	6A1-41137-00-5B	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
11	6A1-14613-A0	GASKET, EXHAUST PIPE JOINT DE COUDE D'ECHAPPEMENT	1	
12	646-14623-A1	GASKET, EXHAUST PIPE JOINT	1	
13	93210-19123	O-RING JOINT TORIQUE	1	
14	97095-06030	BOLT BOULON	1	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
16	6A1-42111-00-4D	HANDLE, STEERING POIGNEE	1	
17	646-42119-02	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
18	6A1-42181-00	WASHER RONDELLE	1	
19	90201-09117	WASHER, PLATE RONDELLE, PLATE	2	
20	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
21	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
22	90101-08M11	BOLT BOULON	1	
23	95380-08600	NUT ECROU	1	
24	97095-06010	BOLT BOULON	1	
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
26	646-42591-00	HOLDER, SHEAR PIN RATELIER A GOUPILLES	1	
27	646-42121-00-94	BRACKET SUPPORT	1	AP
28	97395-06055	BOLT BOULON	2	AP

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FIG. 6 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92995-06100	WASHER, SPRING RONDELLE, GROWER	2 AP	



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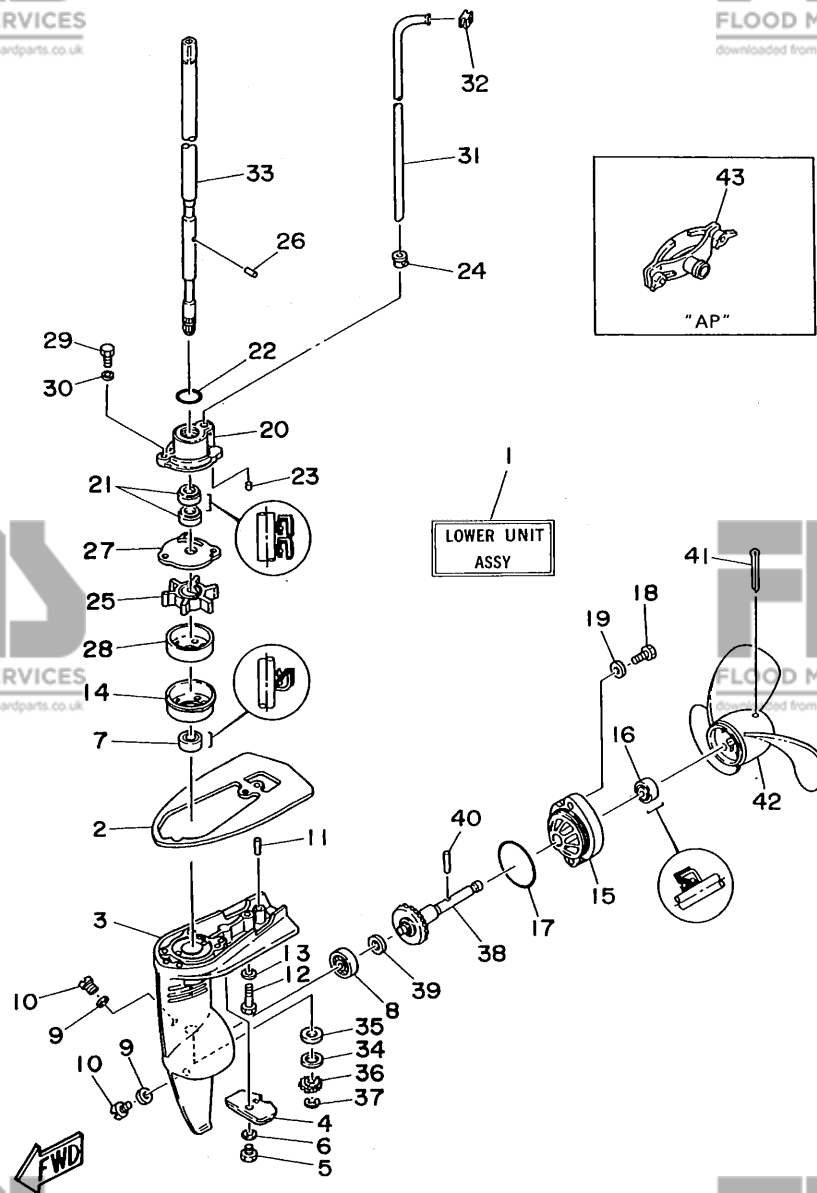


FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 3 ~ 10, 14 ~ 30, 33 ~ 39)	1	
2	6A1-45181-00-4D	PLATE PLAQUETTE	1	
3	6A1-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
4	6L5-45251-02	ANODE ANODE	1	
5	95895-06012	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	93103-11051	OIL SEAL JOINT SPY	1	
8	93306-00001	BEARING ROULEMENT	1	
9	90430-08020	GASKET JOINT	2	
10	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
11	93605-18M04	PIN, DOWEL AXE	2	
12	97095-06030	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	6A1-44325-00	PROTECTOR, OIL SEAL PROTECTEUR, JOINT D'HUILE	1	
15	6A1-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
16	93103-10052	OIL SEAL JOINT SPY	1	
17	93210-42101	O-RING JOINT TORIQUE	1	
18	97390-06014	BOLT BOLT (624)	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6A1-44312-01-94	COVER, WATER PUMP HOUSING COUVERCLE	1	
21	93101-11M44	OIL SEAL JOINT SPY	2	
22	93210-19123	O-RING JOINT TORIQUE	1	
23	93604-09068	PIN, DOWEL CLAVETTE	2	
24	646-44366-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
25	646-44352-01	IMPELLER TURBINE	1	
26	93604-09066	PIN, DOWEL CLAVETTE	1	

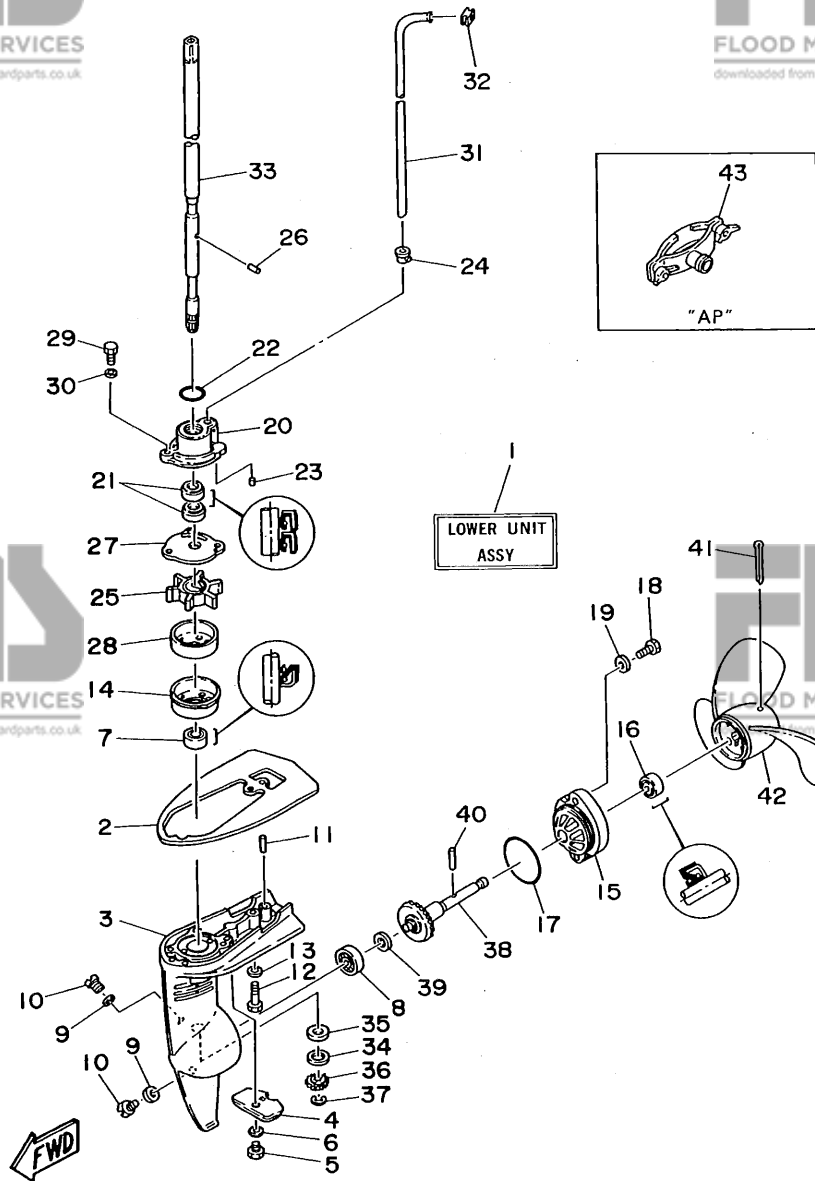


FIG. 7 LOWER CASING. DRIVE 1

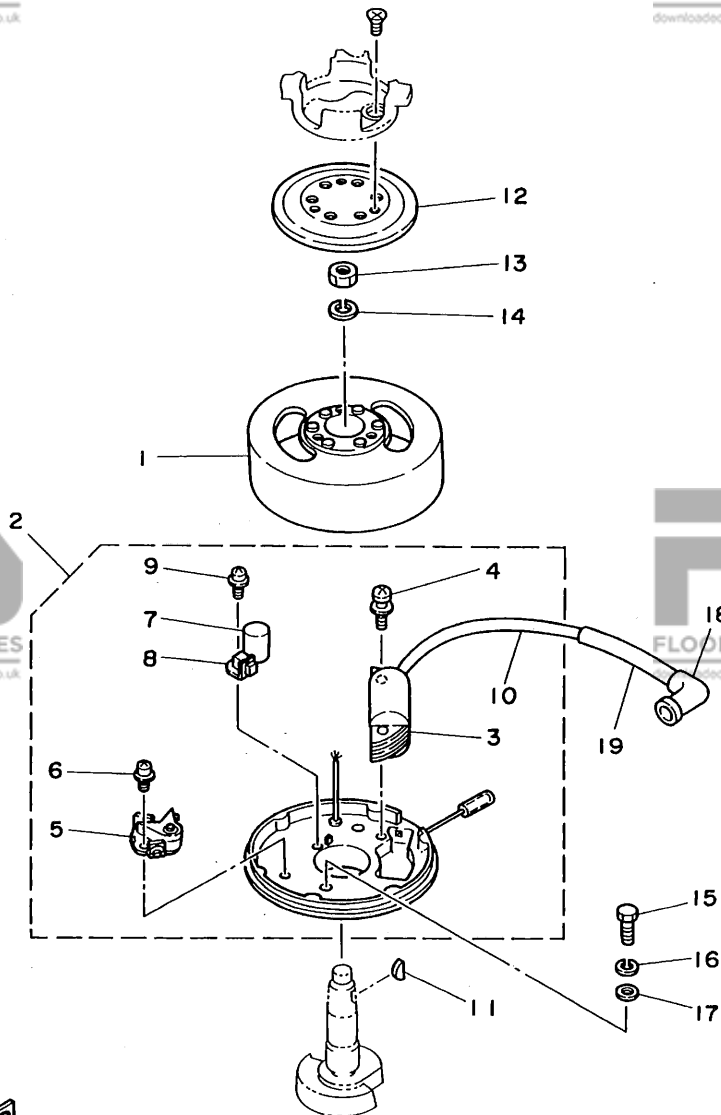
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	646-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
28	646-44322-00	INSERT, CARTRIDGE CUVETTE	1	
29	97395-05016	BOLT BOULON	2	
30	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
31	6A1-44361-00	TUBE, WATER TUBE D'EAU	1	
32	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
33	6A1-45510-01	DRIVE SHAFT ASSY ARBRE MOTEUR (ENS.)	1	
34	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	
35	646-45534-00-03	SHIM (T:0.3MM) CALE (T:0.3MM)	1	UR
	646-45534-00-04	SHIM (T:0.4MM) CALE (T:0.4MM)	1	UR
	646-45534-00-05	SHIM (T:0.5MM) CALE (T:0.5MM)	1	UR
36	646-45551-00	PINION PIGNON D'ATTAQUE	1	
37	99009-06600	CIRCLIP CIRCLIP	1	
38	646-45560-00	GEAR PIGNON	1	
39	646-45567-00-03	SHIM (T:0.3MM) CALE (T:0.3MM)	1	UR
	646-45567-00-04	SHIM (T:0.4MM) CALE (T:0.4MM)	1	UR
	646-45567-00-05	SHIM (T:0.5MM) CALE (T:0.5MM)	1	UR
40	90250-03M10	PIN, STRAIGHT GOUPILLE, DROITE	1	
41	91490-30040	PIN, COTTER GOUPILLE	1	
42	6A1-45943-00	PROPELLER (3X7-1/4"X4"-A) HELICE (3X7-1/4"X4"-A)	1	UR
	646-45942-01-EL	PROPELLER (3X7-1/4"X5-1/2"-A) HELICE (3X7-1/4"X5-1/2"-A)	1	UR
	646-45944-01-EL	PROPELLER (3X7-1/4"X4-1/2"-A) HELICE (3X7-1/4"X4-1/2"-A)	1	UR
43	646-28193-00	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP

FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-81350-20	ROTOR ASSY COMPLET	1	
2	6A1-81310-20	BASE ASSY BASE	1	
3	6A1-81311-20	.COIL, IGNITION 1	1	
4	90159-05040	.BOBINE, ALLUMAGE 1	2	
5	806-81321-20	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
6	90159-04036	.CONTACT BREAKER ASSY .RUPTEUR COMPLET	1	
7	90159-04036	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
8	624-81325-20	.CONDENSER 1	1	
9	116-81331-20	.CONDENSATEUR 1	1	
10	110-81346-21	.LUBRICATOR .LUBRIFICATEUR	1	
11	650-82340-10	.SCREW, PAN HEAD .VIS, HELICOIDALE	1	
12	90280-04M06	.HIGH TENSION CORD ASSY 1 .CABLE HAUTE TENSION 1	1	
13	6A1-81362-00	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
14	95303-10600	COVER, HOLE COUVERCLE, TROU	1	
15	92990-10100	NUT ECROU	1	
16	97095-06030	WASHER, SPRING RONDELLE, GROWER	2	
17	92995-06100	BOLT BOULON	2	
18	92990-06600	WASHER, SPRING RONDELLE, GROWER	2	
19	6G1-82370-20	WASHER, PLATE RONDELLE, PLATE	1	
	90446-10M05	PLUG CAP ASSY ANTIPARASITE	1	
		HOSE DURITE		



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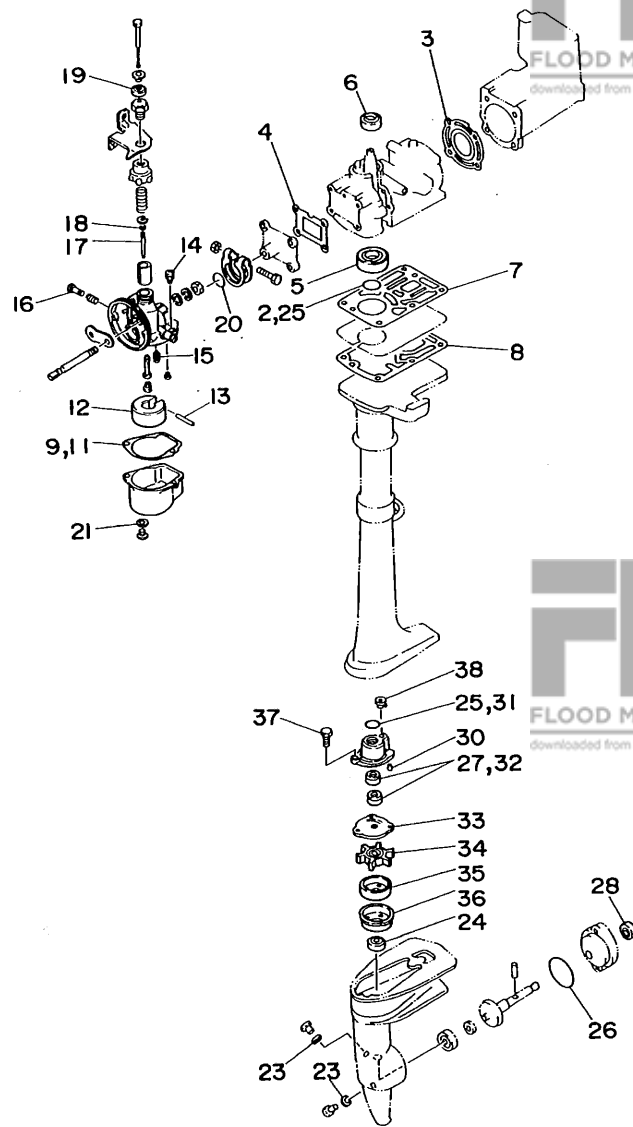


FIG. 9 REPAIR KIT

KITS DE REPARATION

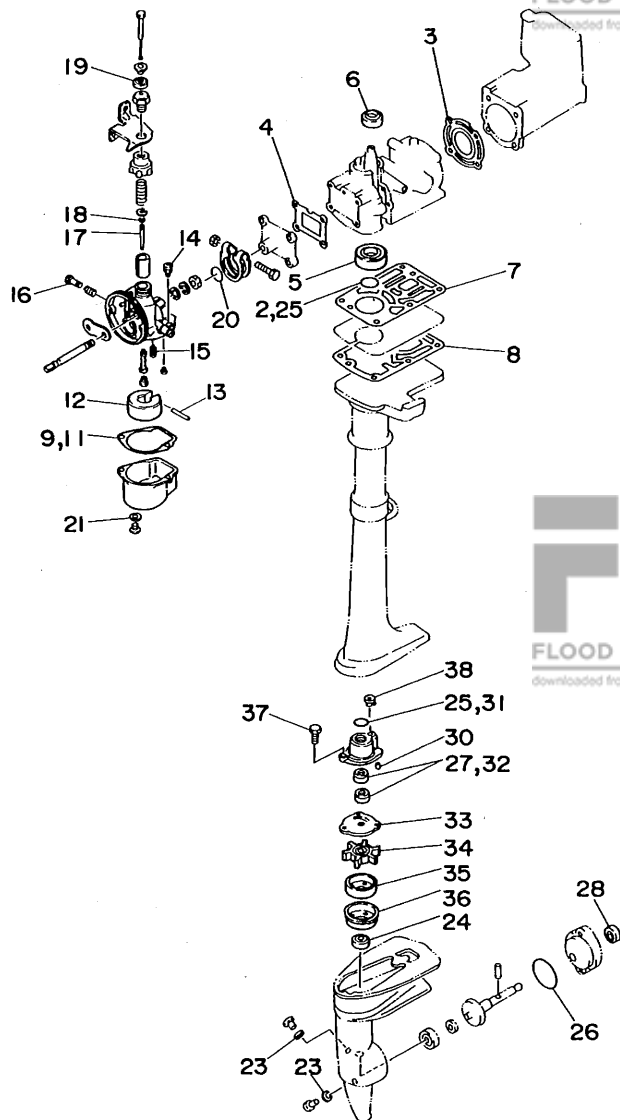
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6A1-W0001-02	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	
2	93210-08M29	.O-RING .JOINT TORIQUE	1	
3	6A1-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
4	6A1-13621-A0	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
5	93102-20108	.OIL SEAL .JOINT SPY	1	
6	93102-15M32	.OIL SEAL .JOINT SPY	1	
7	646-14623-A1	.GASKET, EXHAUST PIPE .JOINT	1	
8	6A1-14613-A0	.GASKET, EXHAUST PIPE .JOINT DE COUDE D'ECHAPPEMENT	1	
9	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
10	6A1-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
11	6A1-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
12	6A1-14385-00	.FLOAT .FLOTTEUR	1	
13	6A1-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
14	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
15	6A1-14392-00	.VALVE, NEEDLE .POINTEAU	1	
16	646-14211-02	.SCREW, PILOT ADJUSTING .VIS, REGLAGE DE RALENTI	1	
17	6A1-14116-10	.NEEDLE .AIGUILLE	1	
18	646-14137-00	.CLIP .JONC	1	
19	646-14169-00	.CAP .COUVERCLE	1	
20	646-14229-01	.O-RING .JOINT TORIQUE	1	
21	646-14198-01	.GASKET .JOINT	1	
22	6A1-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
23	90430-08020	.GASKET .JOINT	2	
24	93103-11051	.OIL SEAL .JOINT SPY	1	
25	93210-19123	.O-RING .JOINT TORIQUE	2	
26	93210-42101	.O-RING .JOINT TORIQUE	1	
27	93101-11M44	.OIL SEAL .JOINT SPY	2	
28	93103-10052	.OIL SEAL .JOINT SPY	1	

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FIG. 9 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6A1-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
30	93604-09068	.PIN, DOWEL .CLAVETTE	2	
31	93210-19123	.O-RING .JOINT TORIQUE	1	
32	93101-11M44	.OIL SEAL .JOINT SPY	2	
33	646-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
34	646-44352-01	.IMPELLER .TURBINE	1	
35	646-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
36	6A1-44325-00	.PROTECTOR, OIL SEAL .PROTECTEUR, JOINT D'HUILE	1	
37	97390-05016	.BOLT .BOLT (624)	2	
38	646-44366-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	



10
CARBURETOR
REPAIR KIT

22
LOWER UNIT
GASKET KIT

29
WATER PUMP
REPAIR KIT



3A (6L5)

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 3A'94(6L5). When you are ordering replacement parts for the 3A'94(6L5), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

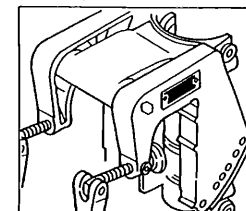
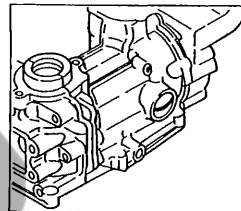
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	3A S : 041337 and following L : 308185 and following
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Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 3A(6L5) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

- 2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
.GICLEUR de ralenti
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

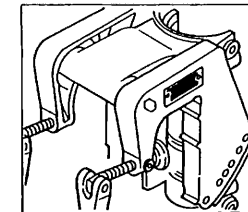
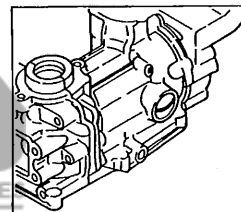
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	3A S : 041337 et suivants L : 308185 et suivants
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Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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FIG. 6	CONTROL	C2, C3
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FIG. 10	KITS DE REPARATION	D2, D3
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CRANK CYLINDER
ASSY

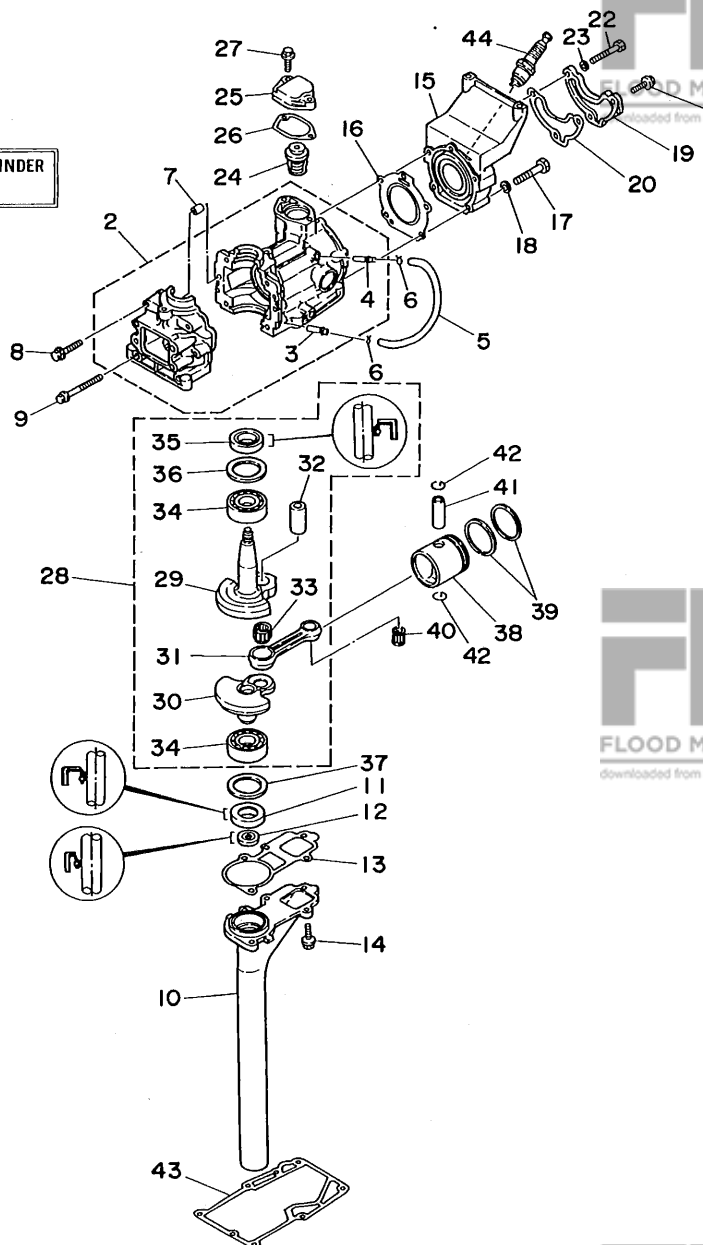


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-W0090-01-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	REF. NO. 2 43
2	6L5-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	624-14485-00	.PIPE, JOINT	1	
4	6E5-11372-00	.DURITE	1	
5	90445-07M29	.NIPPLE, HOSE	1	
6	90467-06016	.RACCORD, TUYAU	1	
7	93606-12019	HOSE	1	
8	90105-06M16	DURITE	1	
9	90105-06M40	CLIP	2	
10	6L5-15396-00-94	JONG	2	
11	93101-20M29	PIN, DOWEL	2	
12	93101-09M42	GOUPILLE	2	
13	6L5-15369-A0	BOLT, WASHER BASED	4	
14	97595-06520	BOULON, AVEC RONDELLE	4	
15	6L5-11111-00-94	BOLT, WASHER BASED	2	
16	6L5-11181-A1	BOULON, AVEC RONDELLE	2	
17	97313-06028	HOUSING, OIL SEAL	1	
18	92990-06600	LOGEMENT DE JOINT SPY	1	
19	6L5-11191-00-9M	OIL SEAL	1	
20	6L5-11193-A1	JOINT SPY	1	
21	97595-06520	OIL SEAL	1	
22	97313-06050	JOINT SPY	1	
23	92990-06600	JOINT SPY	1	
24	6E5-12411-01	GASKET, OIL SEAL HOUSING	1	
25	6L5-12413-00-9M	JOINT SPY DE LOGEMENT	1	
26	6L5-12414-A1	BOLT, WITH WASHER	5	
27	97595-06520	VIS HEXAGONAL	1	
28	6L5-11400-00	HEAD, CYLINDER 1	1	
29		CULASSE	1	
30		GASKET, CYLINDER HEAD 1	1	
31		JOINT, DE CULASSE 1	1	
32		BOLT	3	
33		BOULON	3	
34		WASHER, PLATE	3	
35		RONDELLE, PLATE	3	
36		COVER, CYLINDER HEAD 1	1	
37		COUVERCLE, CULASSE 1	1	
38		GASKET, HEAD COVER 1	1	
39		JOINT, COUVERCLE DE CULASSE 1	1	
40		BOLT, WITH WASHER	1	
41		VIS HEXAGONAL	1	
42		BOLT	2	
43		BOULON	2	
44		WASHER, PLATE	2	
45		RONDELLE, PLATE	2	
46		COVER, THERMOSTAT	1	
47		COUVERCLE, THERMOSTAT	1	
48		GASKET, COVER	1	
49		JOINT, COUVERCLE	1	
50		BOLT, WITH WASHER	2	
51		VIS HEXAGONAL	2	
52		CRANKSHAFT ASSY	1	
53		VILEBREQUIN COMPLET	1	

A6

1

3A

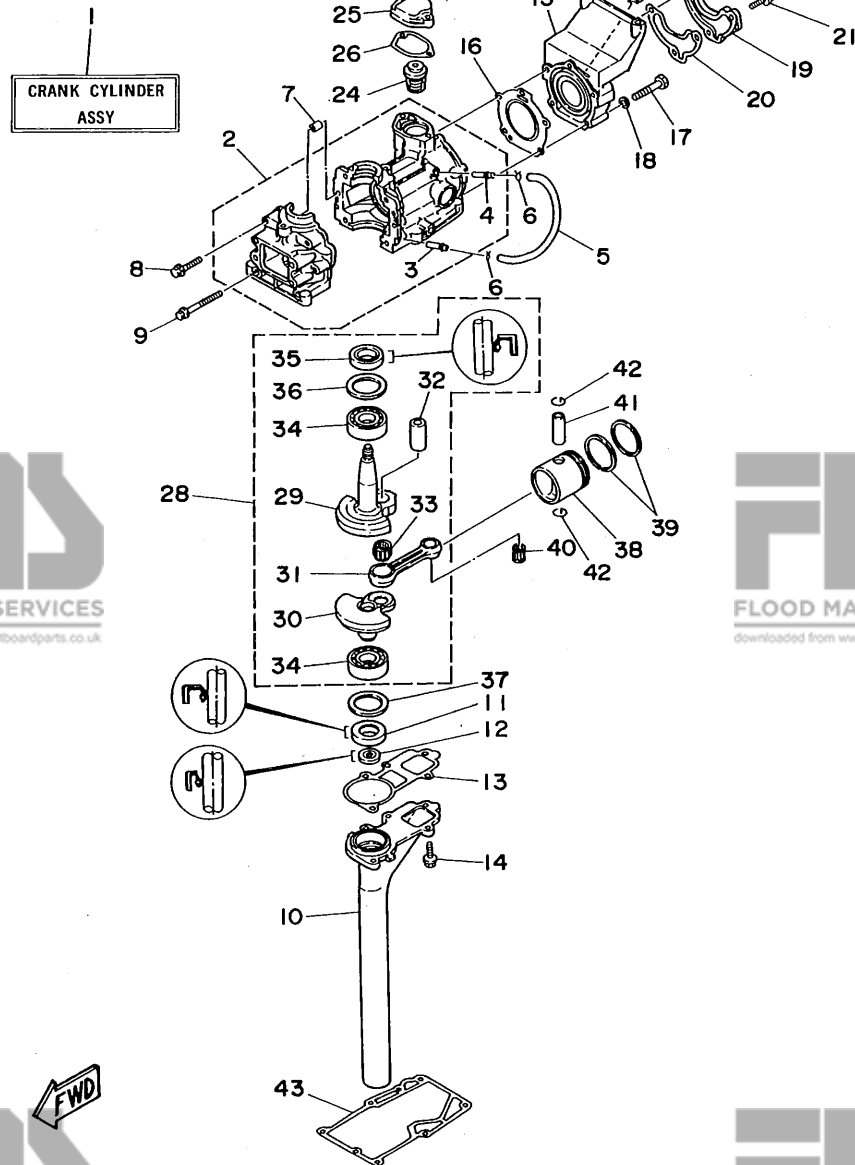


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L5-11412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN	1	
30	6L5-11422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN	1	
31	6L5-11651-00	.ROD, CONNECTING .BIELLE NUE	1	
32	6L5-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
33	93310-416N7	.BEARING, CYLINDRICAL .ROULEMENT	1	
34	93306-204U0	.BEARING .ROULEMENT	2	
35	93101-20M29	.OIL SEAL .JOINT SPY	1	
36	90201-32M00	.WASHER, PLATE .RONDELLE, PLATE	1	
37	90201-32M01	WASHER, PLATE RONDELLE, PLATE	1	
38	6L5-11631-00-96	PISTON (STD) PISTON (STD)	1	
	6L5-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	1 AP	
	6L5-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	1 AP	
39	6L5-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	
	6L5-11610-10	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	1 AP	
	6L5-11610-20	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	1 AP	
40	93310-112U0	BEARING, CYLINDRICAL ROULEMENT	1	
41	6L5-11633-00	PIN, PISTON AXE, PISTON	1	
42	93450-13022	CIRCLIP CIRCLIP	2	
43	6L5-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
44	94702-00274	PLUG SPARK (NGK BR6HS-10) BOUGIE D, ALLUMAGE	1	

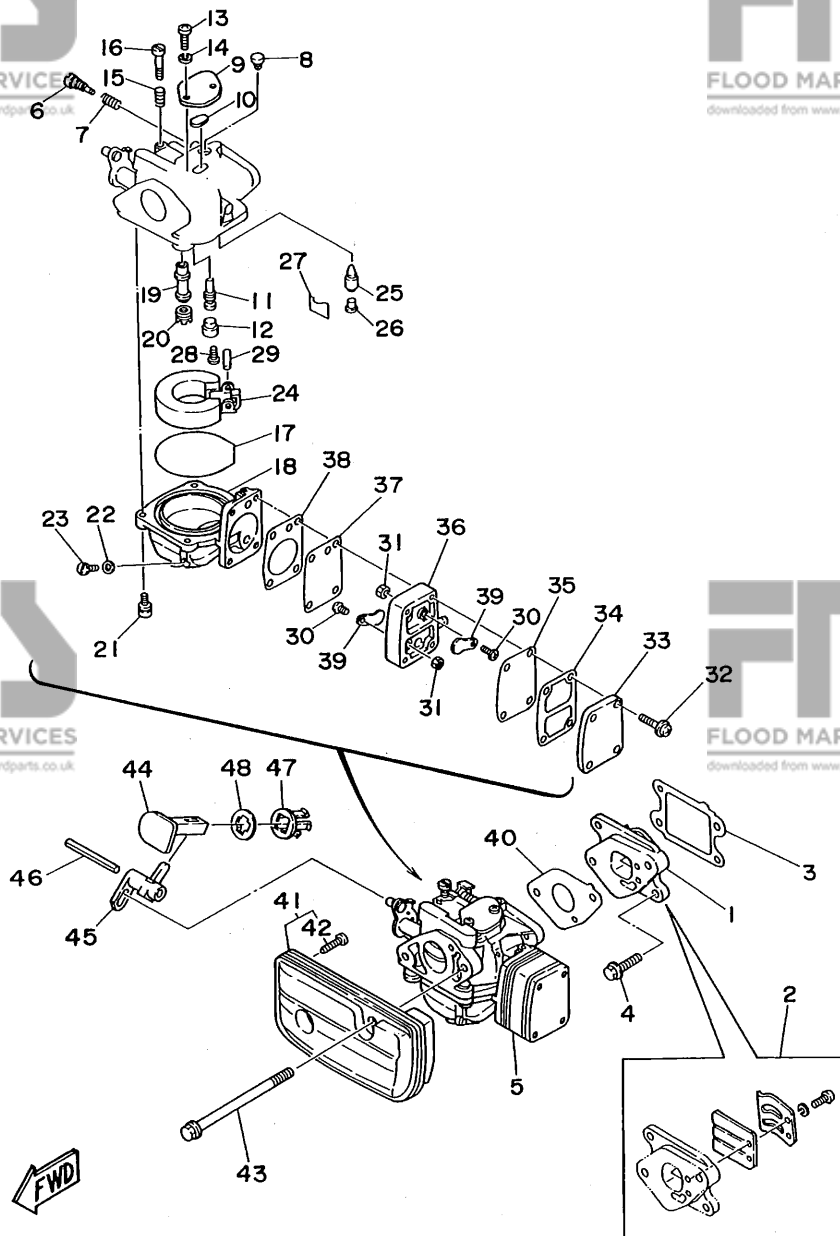


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-13610-02	REED VALVE ASSY CLAPET COMPLET	1	
2	6L5-W0004-02	.REED SET .JEU DE CLAPETS	1	
3	6L5-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	95895-06016	BOLT, FLANGE BOULON	2	
5	6L5-14301-03	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	
6	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
7	679-14555-00	.SPRING .RESSORT	1	
8	6G1-14966-00	.CAP .CAPUCHON	1	
9	6G1-14527-00	.PLATE .PLAQUE	1	
10	6G1-14126-00	.GASKET .JOINT	1	
11	6L5-14948-03	.JET (#40) .GICLÉUR (#40)	1	
12	676-14966-00	.CAP .CAPUCHON	1	
13	98580-04010	.SCREW, PAN HEAD .VIS	2	
14	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
15	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
16	6H1-14523-00	.SCREW, STOP .VIS, BUTEE	1	
17	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
18	6G1-14980-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
19	6L5-14947-01	.JET, NEEDLE .GICLÉUR DE STARTER	1	
20	676-14943-14	.JET, MAIN (#68) .GICLÉUR, PRINCIPAL (#68)	1	
21	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
22	6G1-14398-00	.WASHER .RONDELLE	1	
23	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
24	6G1-14985-00	.FLOAT .FLOTTEUR	1	
25	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
27	663-14159-00	.CLIP .JONC	1	
28	98580-04008	.SCREW, PAN HEAD .VIS	1	

B1

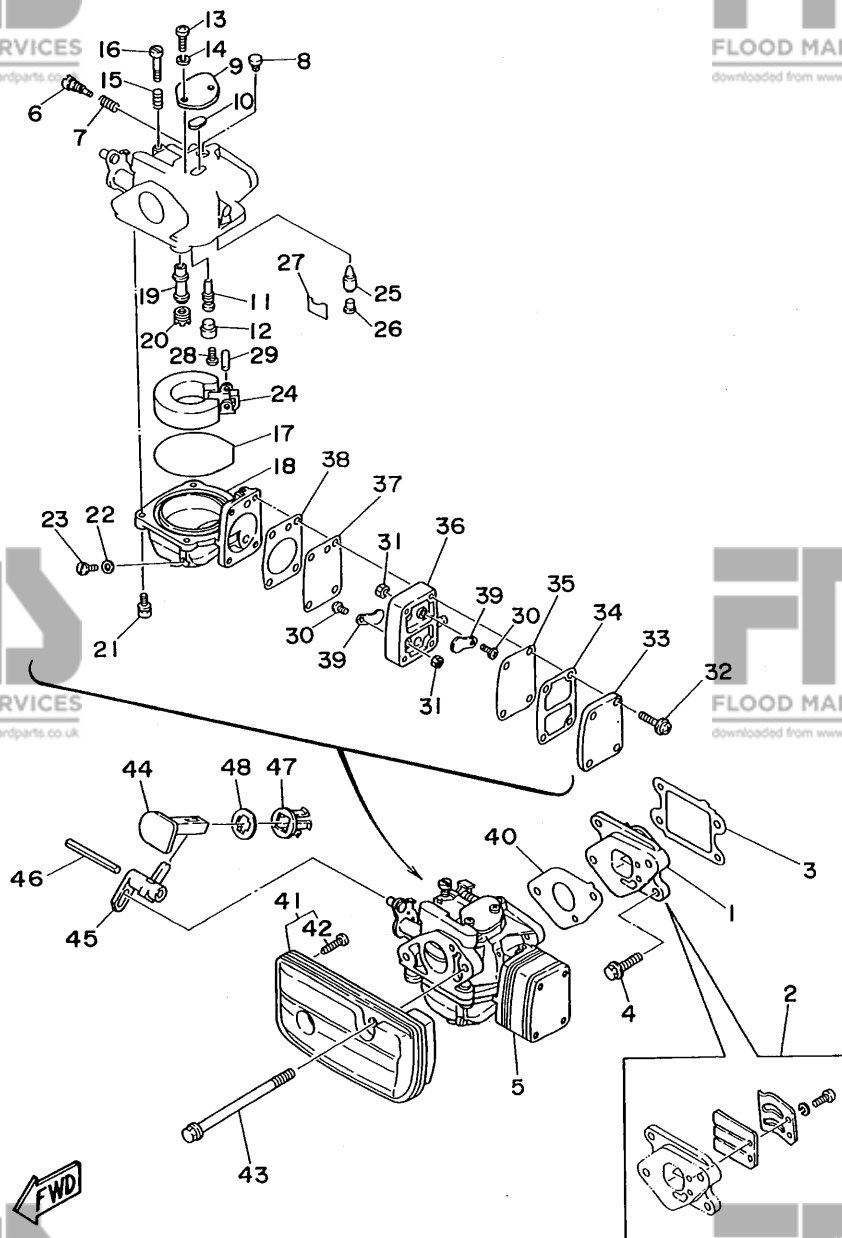


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
30	98580-03006	.SCREW, PAN HEAD .VIS	2	
31	95380-03600	.NUT .ECROU	2	
32	97980-04125	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
33	661-24452-00	.COVER .COUVERCLE	1	
34	661-24432-00	.GASKET, FUEL PUMP 2 .JOINT 2 DE POMPE A ESSENCE	1	
35	661-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
36	661-24412-01	.BODY 1 .CORPS 1	1	
37	661-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
38	661-24431-01	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
39	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	
40	6L5-14198-A1	GASKET JOINT	1	
41	6L5-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
42	97780-40716	.SCREW, TAPPING .VIS, TETE BOMBEE	3	
43	95895-06095	BOLT, FLANGE BOULON	2	
44	6L5-41271-20	KNOB, CHOKE BOUTON DE STARTER	1	
45	6L5-41252-00	LEVER, CHOKE LEVIER	1	
46	91690-40048	PIN, SPRING AGRAFFE	1	
47	689-41273-00	GROMMET PASSE-FIL	1	
48	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	

B2

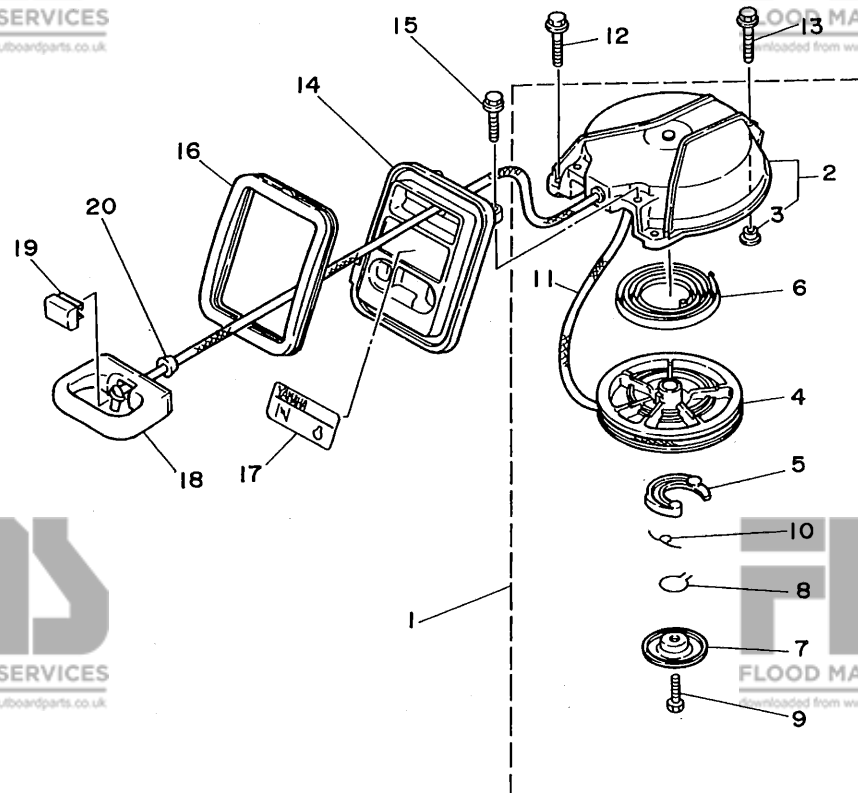


FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-15710-00	STARTER ASSY DEMARREUR COMPLET	1	
2	6L5-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	90387-06M70	..COLLAR ..COLLERETTE	1	
4	6L5-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
5	6L5-15741-00	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
6	6L5-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
7	6L5-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
8	6A1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
9	97013-06012	.BOLT .BOULON	1	
10	6A1-15767-00	.SPRING .RESSORT	1	
11	*	.WIRE (L:1650MM) .FIL (L:1650MM)	1	
12	95895-06020	BOLT, FLANGE BOULON	2	
13	95895-06035	BOLT, FLANGE BOULON	1	
14	6L5-15758-00-98	GUIDE, ROPE GUIDE DE CABLE	1	
15	95895-06016	BOLT, FLANGE BOULON	2	
16	6L5-15761-00	SEAL, RUBBER 1 JOINT CAOUTCHOUC 1	1	
17	6L5-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6L5-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
19	6L5-15779-00	COVER COUVERCLE	1	
20	6L5-15789-00	DAMPER AMORTISSEUR	1	

* CUT FROM 50M ROLLS, PART NO. 90790-77002, CUTTING LENGTH 1.65M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90790-77002, LONGUEUR DE COUPE 1.65M.



B3

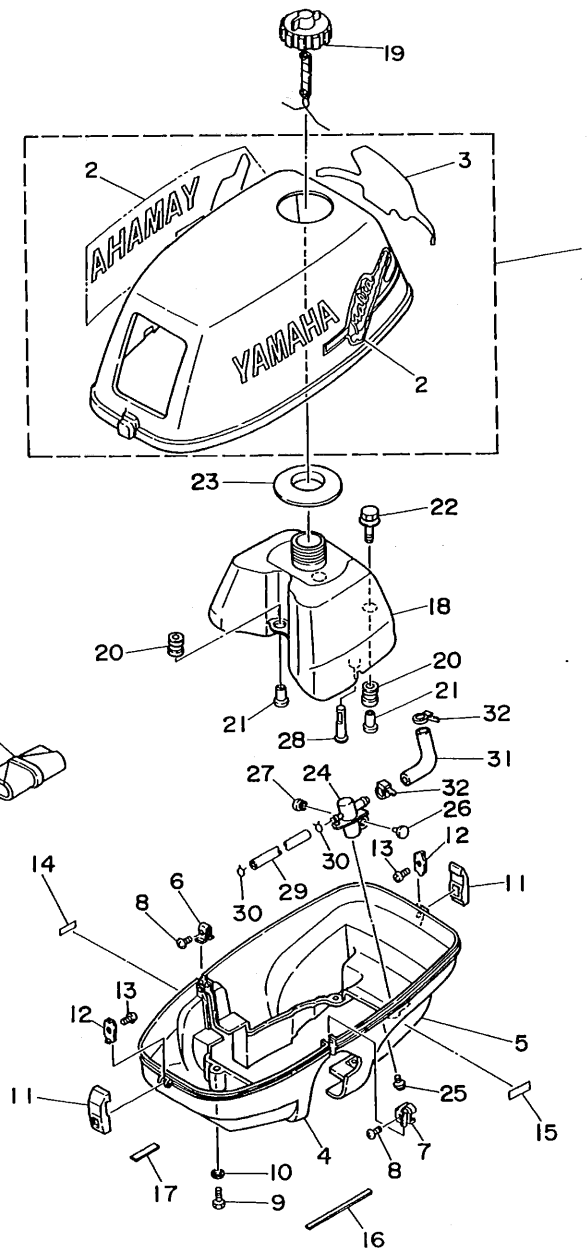


FIG. 4 COWLING. FUEL

CAPOT, SECTION D'ALIMENTATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-42610-53	TOP COWLING ASSY	1	
2	6L5-W0070-50	CAPOT (ENS.)	1	
3	6L5-42678-50	.GRAPHIC SET	1	
4	6L5-42711-11	.JEU DIEMBLEMES	1	
5	6L5-42712-12	.GRAPHIC, REAR	1	
6	6L5-42774-00	.ADHESIF, ARRIERE	1	
7	6L5-42775-00	COWLING, BOTTOM	1	
8	98580-05010	CUVETTE	1	
9	97095-06016	COWLING, BOTTOM	1	
10	92990-06600	CUVETTE	1	
11	6L5-42647-00	STAY, APRON 1	1	
12	6L5-42823-00	COUSSINET	1	
13	90167-03M02	STAY, APRON 2	1	
14	6L5-44191-00	COUSSINET	1	
15	6L5-24591-00	SCREW, PAN HEAD	2	
16	6L5-42662-00	VIS	4	
17	6L5-42663-00	BOLT	4	
18	6L5-24111-02	BOULON	4	
19	6L5-24610-20	WASHER, PLATE	2	
20	6A0-82317-00	RONDELLE, PLATE	2	
21	624-42542-00	HOLDER, CLAMP BAND	2	
22	90119-06M65	SUPPORT, SANDOW DE SERRAGE	2	
23	6L5-24641-00	PLATE, STOP	2	
24	6L5-24500-60	PLAQUE	2	
25	90159-06M10	SCREW, TAPPING	1	
26	6L5-44196-20	VIS, TETE FRAISEE	1	
27	6L5-44197-20	INDICATOR, SHIFT	1	
28	6L5-24251-00	ETIQUETTE, EMBRAYAGE	1	
29	6L5-42647-00	EMBLEM, FUEL COCK	1	
30	6L5-42662-00	ADHESIF	1	
31	6L5-42663-00	DAMPER	1	
32	6L5-42663-00	AMORTISSEUR	1	
33	6L5-24111-02	AMORTISSEUR	1	
	6L5-24111-02	TANK, FUEL	1	
	6L5-24610-20	RESERVOIR, A ESSENCE	1	
	6A0-82317-00	CAP ASSY	1	
	624-42542-00	BOUCHON	3	
	90119-06M65	DAMPER, IGNITION COIL	3	
	6L5-24641-00	AMORTISSEUR, BOBINE D'ALLUM	3	
	6L5-24500-60	PIPE	2	
	90119-06M65	TUYAU	2	
	6L5-24641-00	BOLT, WITH WASHER	1	
	6L5-24500-60	BOULON, AVEC RONDELLE	1	
	90159-06M10	GASKET, CAP 1	1	
	6L5-44196-20	JOINT 1, BOUCHON	1	
	6L5-44197-20	FUEL COCK ASSY 1	1	
	6L5-24251-00	ROBINET A ESSENCE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		INDICATOR 3	1	
		INDICATEUR 3	1	
		INDICATOR 4	1	
		INDICATEUR 4	1	
		STRAINER 1	1	
		FILTRE 1	1	



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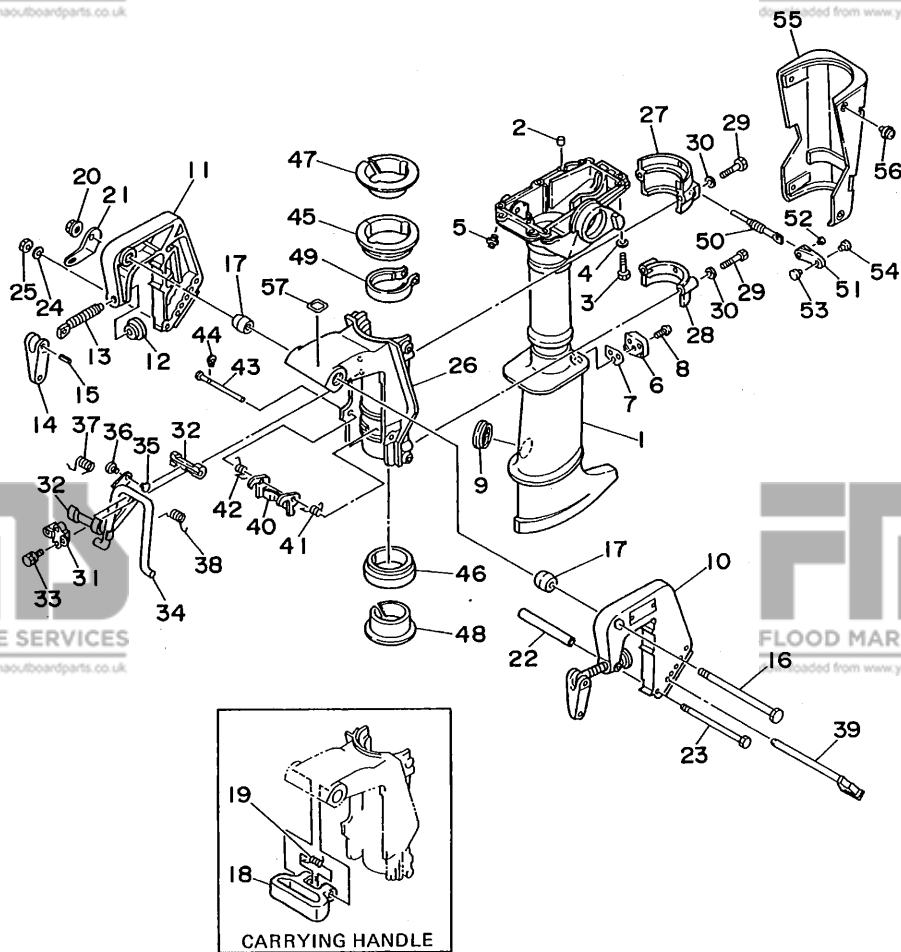
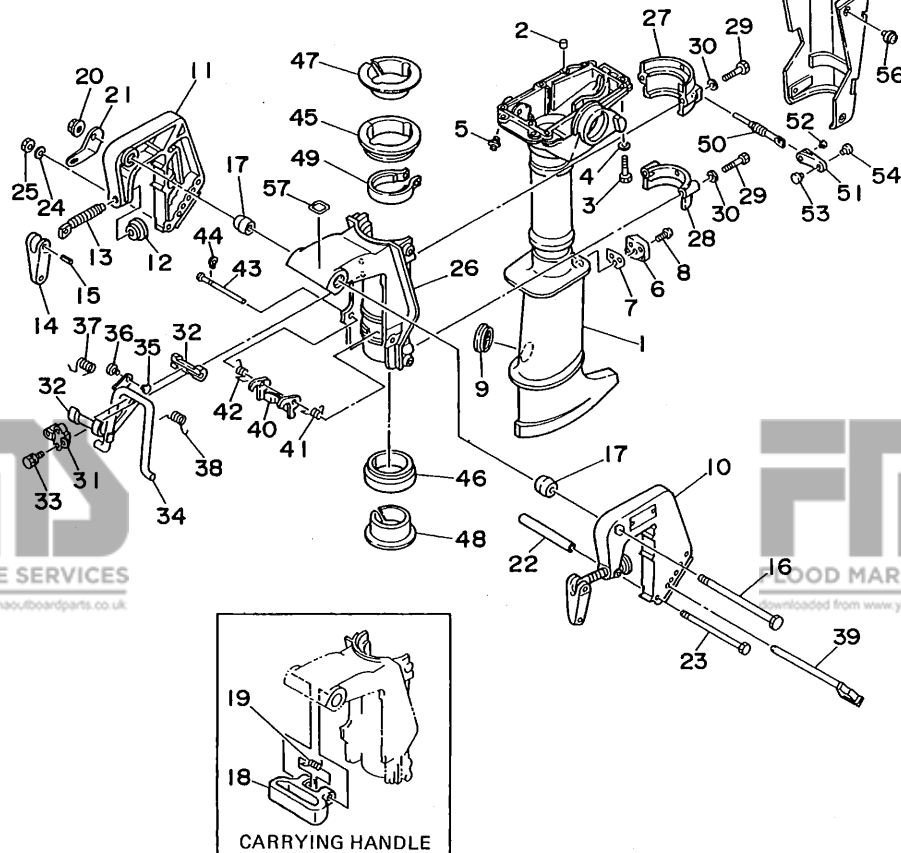


FIG. 5 UPPER CASING. BRACKET FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-45111-01-4D	CASING, UPPER FOURREAU	1	
2	93604-10M03	PIN, DOWEL CLAVETTE	2	
3	97095-06030	BOLT BOULON	6	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
5	93700-06M03	NIPPLE, GREASE PION	1	
6	6L5-45152-00	COVER, UPPER CASING 2 CAPUCHON, FOURREAU 2	1	
7	6L5-45115-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90149-05M08	SCREW VIS	1	
9	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
10	6L5-43111-00-4D	BRACKET, CLAMP PRESSE	1	
11	6L5-43112-00-4D	BRACKET, CLAMP PRESSE	1	
12	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
13	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
14	6E0-43118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
15	90254-04M00	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
16	90101-08M10	BOLT BOULON	1	
17	6G8-43136-00	PIECE, FRICTION FRICTION	2	
18	6L5-42121-00	BRACKET SUPPORT	1	
19	90508-16M30	SPRING, TORSION RESSORT, TORSION	1	
20	95780-08300	NUT, FLANGE ECROU	1	
21	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
22	90387-06M11	COLLAR COLLERETTE	1	
23	90101-06335	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	95380-06600	NUT ECROU	1	
26	6L5-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	6L5-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
28	6L5-44553-00-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFRIEU	1	

FIG. 5 UPPER CASING. BRACKET FOURREAU, SUPPORT



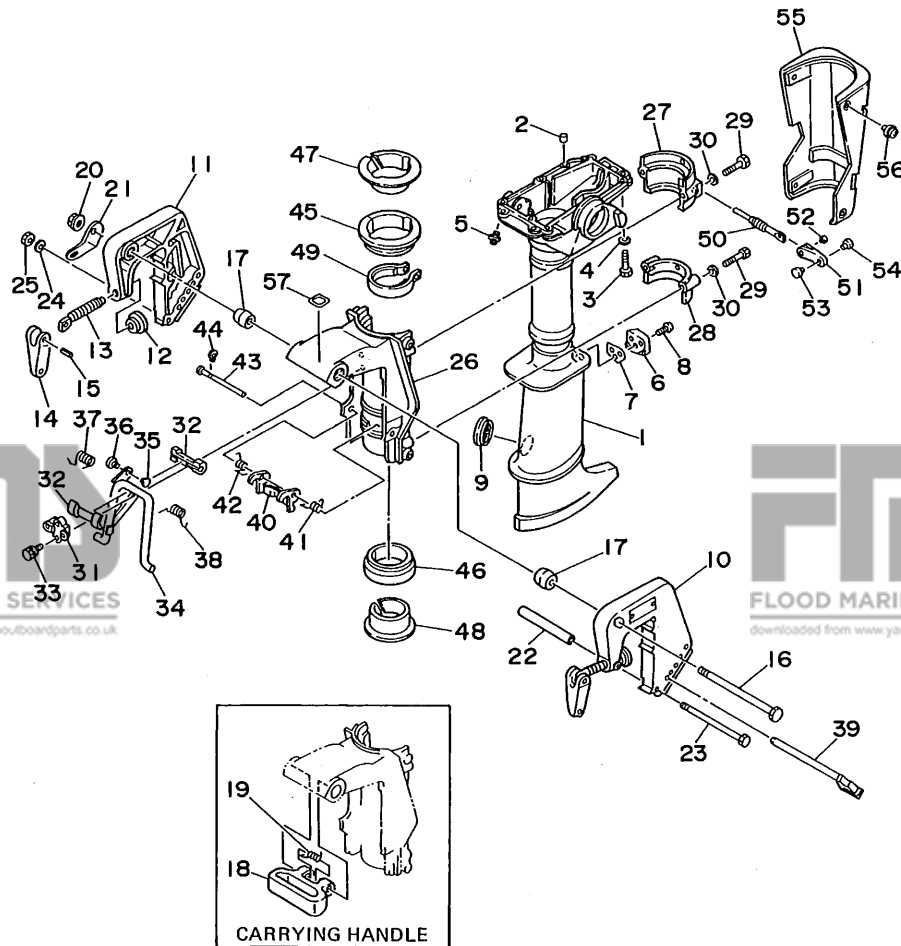
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06035	BOLT BOULON	4	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
31	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
32	620-43189-00	BUSHING COUSSINET	2	
33	95895-06020	BOLT, FLANGE BOULON	2	
34	6L5-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
36	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
37	90508-16020	SPRING, TORSION RESSORT, TORSION	1	
38	90508-16021	SPRING, TORSION RESSORT, TORSION	1	
39	6L5-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
40	6L5-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
41	90508-08M26	SPRING, TORSION RESSORT, TORSION	1	
42	90508-08M27	SPRING, TORSION RESSORT, TORSION	1	
43	6L5-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
44	99080-05600	CIRCLIP CIRCLIP	1	
45	6L5-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
46	6L5-42538-00	BUSHING, PIVOT SHAFT COUSSINET	1	
47	6L5-42539-00	BUSHING, PIVOT SHAFT COUSSINET	1	
48	6L5-42549-00	BUSHING, PIVOT SHAFT COUSSINET	1	
49	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1	
50	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
51	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1	
52	90266-04M05	RIVET RIVET	1	
53	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
54	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
55	6L5-43318-11	COVER CAPUCHON	1	
56	90159-06M10	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	



FIG. 5 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	



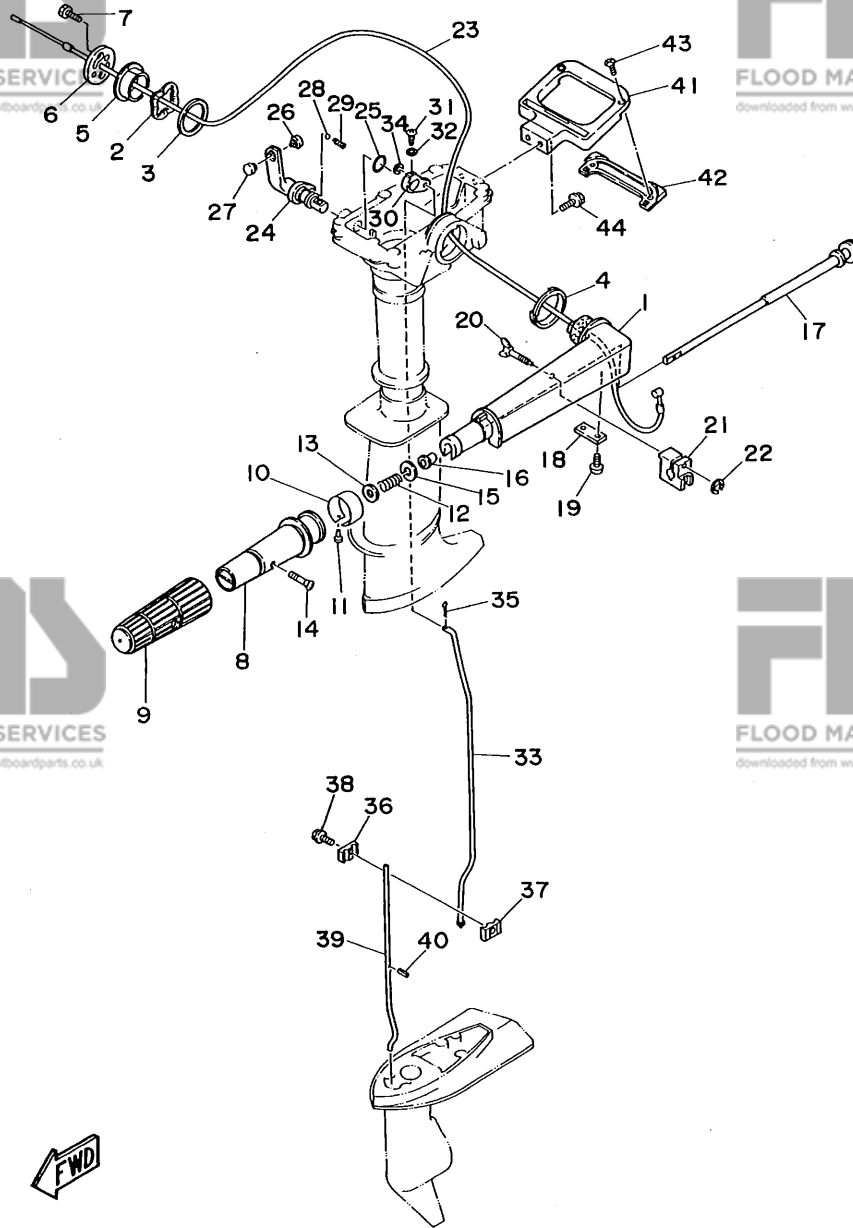


FIG. 6 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-03-4D	HANDLE, STEERING POIGNEE	1	
2	90206-35M20	WASHER, WAVE RONDELLE, ONDULEE	1	
3	90202-35M24	WASHER, PLATE RONDELLE, PLATE	1	
4	90386-43M79	BUSH DOUILLE	1	
5	90386-34M40	BUSH DOUILLE	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06016	BOLT BOULON	1	
8	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
9	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
10	6L5-42137-20	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
11	90269-02M09	RIVET RIVET	1	
12	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
13	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
14	90149-05M13	SCREW VIS	1	
15	90209-08M17	WASHER RONDELLE	1	
16	90386-08032	BUSH DOUILLE	1	
17	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
18	6E0-42159-02	STAY SUPPORT	1	
19	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
20	6L5-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	
21	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
22	99080-03600	CIRCLIP CIRCLIP	1	
23	6L5-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
24	6L5-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	93210-12790	O-RING JOINT TORIQUE	1	
26	6L5-44196-20	INDICATOR 3 INDICATEUR 3	1	
27	6L5-44197-20	INDICATOR 4 INDICATEUR 4	1	
28	93505-16024	BALL BILLE ROULEMENT	1	

C2

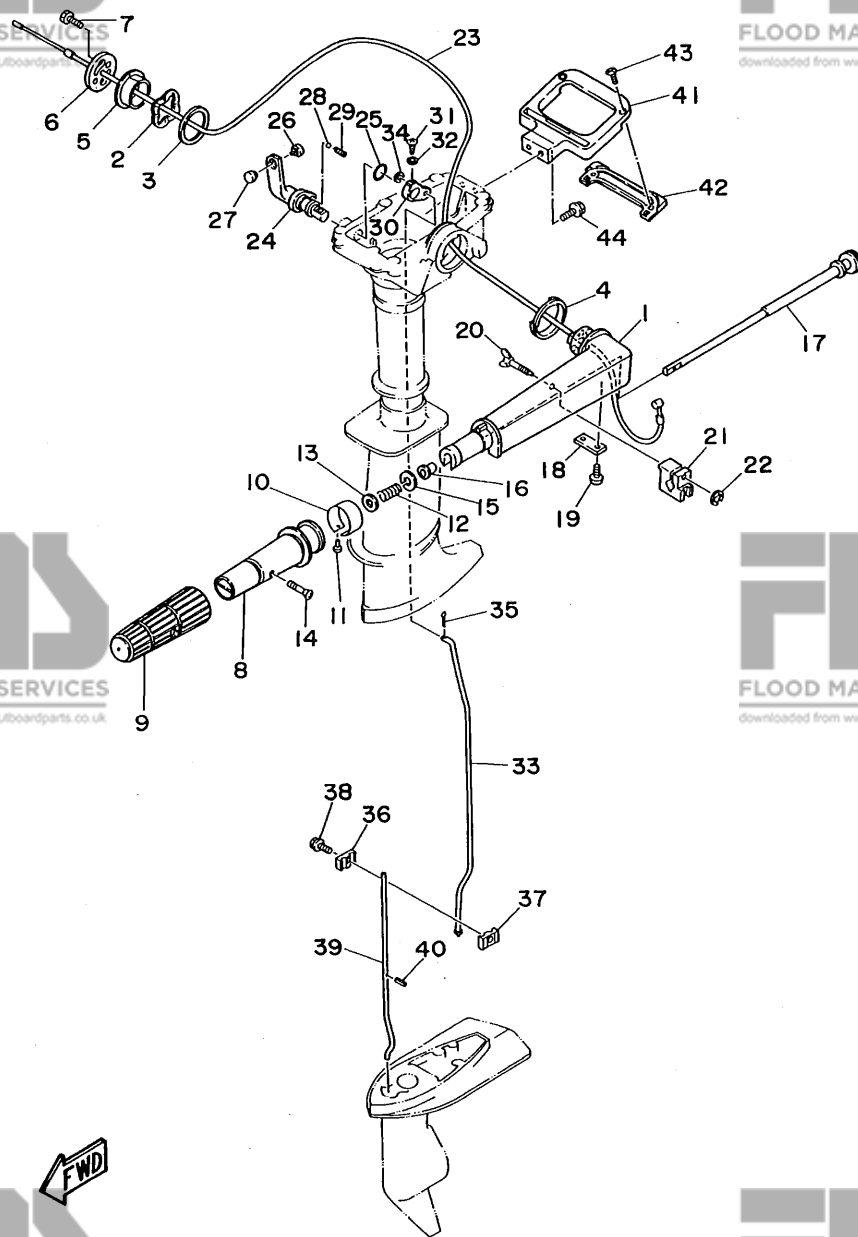


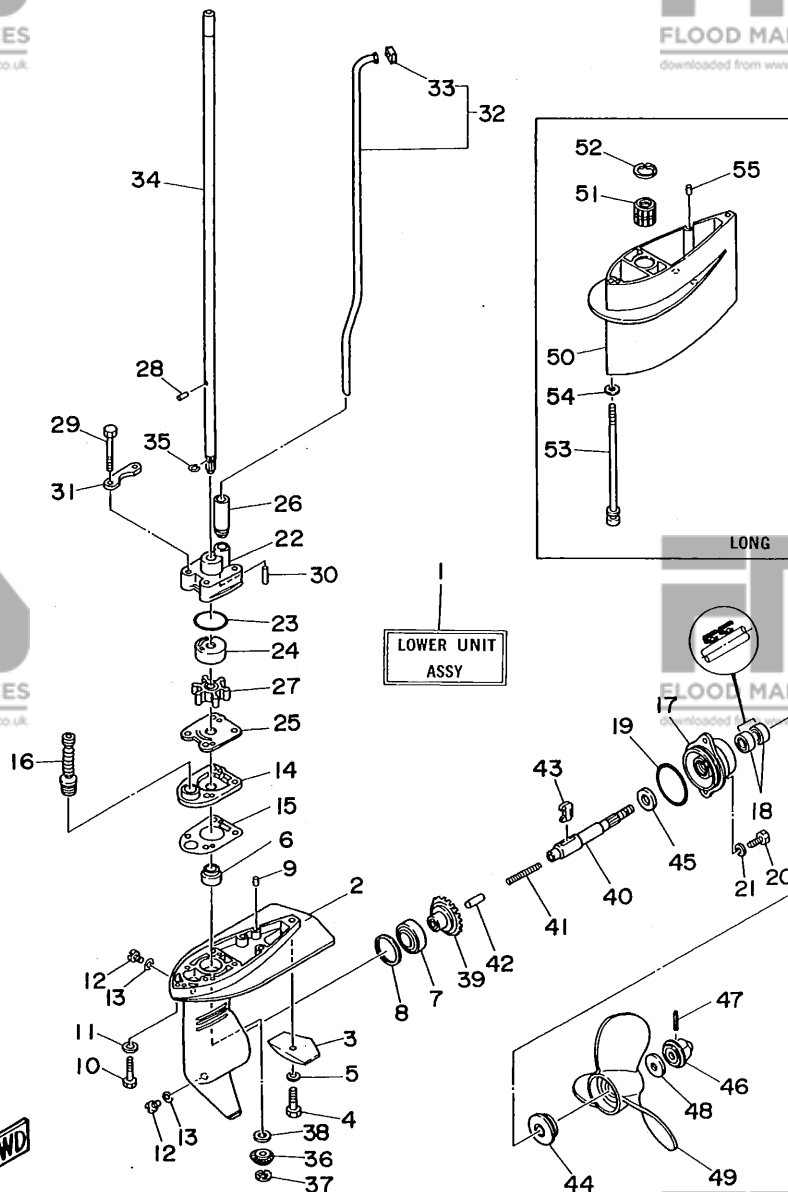
FIG. 6 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90501-12274	SPRING, COMPRESSION	1	
30	6L5-44121-00	RESSORT, COMPRESSION	1	
31	97780-40120	LEVER, SHIFT ROD	1	
32	92990-04600	LEVIER, TIGE D'INVERSION	1	
33	6L5-44143-00	SCREW, TAPPING	1	
34	92990-05600	VIS, TETE BOMBEE	1	
35	91490-16010	WASHER, PLATE	1	
36	6E0-44145-00	RONDELLE, PLATE	1	
37	6E0-44146-00	ROD, SHIFT	1	
38	95895-06020	TIGE D'EMBAYAGE	1	
39	6L5-44144-00	WASHER, PLATE	1	
40	91609-25014	RONDELLE, PLATE	1	
41	6L5-42731-00-4D	PIN, COTTER	1	
42	6L5-42735-20	GOUPILLE	1	
43	90161-04M02	CONNECTOR, SHIFT ROD	1	
44	97595-06520	CONNECTEUR, TIGE D'INVERSION	1	
		CONNECTEUR, TIGE D'INVERSION	1	
		CONNECTEUR, TIGE D'INVERSION	1	
		BOLT, FLANGE	1	
		BOULON	1	
		ROD, SHIFT	1	UR SHORT
		TIGE D'EMBAYAGE	1	UR LONG
		ROD, SHIFT	1	
		TIGE D'EMBAYAGE	1	
		PIN, SPRING	1	
		AXE DE RESSORT	1	
		CARRYING HANDLE	1	
		POIGNEE DE PORTAGE	1	
		PROTECTOR	1	
		PROTECTEUR	1	
		SCREW, TAPPING	2	
		VIS, TETE FRAISEE	2	
		BOLT, WITH WASHER	2	
		VIS HEXAGONAL	2	

FIG. 7 LOWER CASING. DRIVE 1

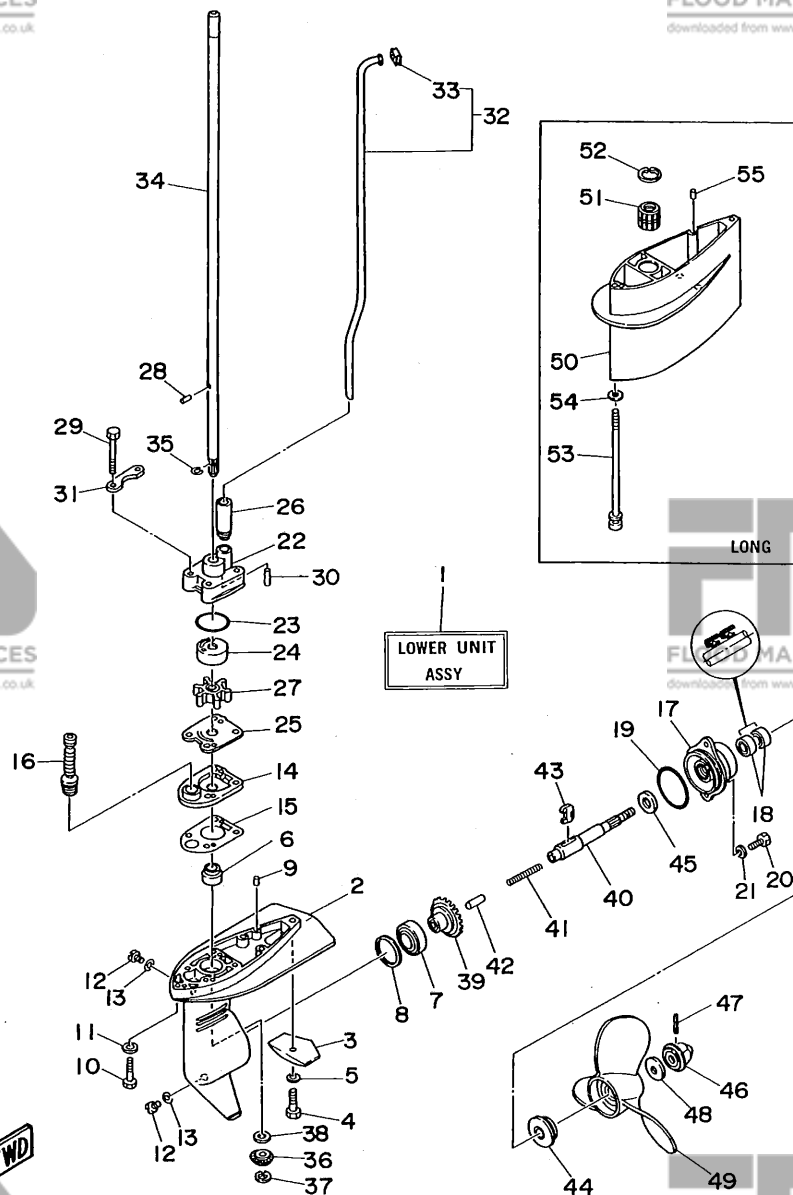
BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-45300-01-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 8, 12 ~ 31, 34 ~ 43, 45)	1	UR SHORT
	6L5-45300-11-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 8, 12 ~ 31, 34 ~ 43, 45)	1	UR LONG
2	6L5-45311-00-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6L5-45251-02	ANODE	1	
4	95895-06030	BOLT, FLANGE BOULON	1	UR SHORT
	90101-06M18	BOLT BOULON	1	UR LONG
5	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
6	93103-09M41	OIL SEAL	1	
7	93316-003U0	JOINT SPY BEARING, CYLINDRICAL ROULEMENT	1	
8	6L5-45567-00	SHIM CALE	1	UN
9	93604-10M03	PIN, DOWEL CLAVETTE	2	
10	97095-06030	BOLT BOULON	3	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
12	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
13	90430-08020	GASKET JOINT	2	
14	6L5-45321-00-5B	PLATE PLAQUETTE	1	
15	6L5-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
16	6L2-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
17	6L5-45361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
18	93101-13M12	OIL SEAL JOINT SPY	2	
19	93210-48214	O-RING JOINT TORIQUE	1	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	6L5-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	93210-33M85	O-RING	1	
24	6L5-44322-00	JOINT TORIQUE	1	
25	6L5-44323-00	INSERT, CARTRIDGE	1	
26	6E0-44366-00	CUVETTE	1	
27	6L5-44352-00	OUTER PLATE, CARTRIDGE	1	
28	93604-07M13	PLAQUE EXTERIEURE	1	
29	97095-06040	DAMPER, WATER SEAL	1	
30	93604-18080	JOINT, TUBE D'EAU	1	
31	6L5-44328-00	IMPELLER	1	
32	6L5-44360-01	TURBINE	1	UR SHORT
33	6L5-44360-11	BOULON	1	UR LONG
34	6L5-45511-00	PIN, DOWEL	2	
35	90467-07M12	CLAVETTE	2	
36	6L5-45551-00	PLATE	1	
37	99009-06600	PLAQUETTE	1	
38	6L5-45533-00-20	WATER TUBE ASSY	1	UR
39	6L5-45533-00-21	TUYAU,EAU	1	UR
40	6L5-45533-00-22	WATER TUBE ASSY	1	UR
41	6L5-45533-00-23	TUYAU,EAU	1	UR
42	6L5-45635-00	DAMPER, WATER SEAL	1	
43	6L5-45631-00	JOINT, TUBE D'EAU	1	
44	6L5-45987-01	SHAFT, DRIVE	1	UR SHORT
45	90201-13198	ARBRE, MOTEUR	1	UR LONG
46	90501-10064	CLIP	1	
47	6L5-45611-00	JONC	1	
48	6L5-45611-00	PINION	1	
49	6L5-45611-00	PIGNON D'ATTAQUE	1	
50	6L5-45611-00	CIRCLIP	1	
51	6L5-45611-00	CIRCLIP	1	
52	6L5-45611-00	SHIM (T:2.0MM)	1	UR
53	6L5-45611-00	CALE (T:2.0MM)	1	UR
54	6L5-45611-00	SHIM (T:2.1MM)	1	UR
55	6L5-45611-00	CALE (T:2.1MM)	1	UR
56	6L5-45611-00	SHIM (T:2.2MM)	1	UR
57	6L5-45611-00	CALE (T:2.2MM)	1	UR
58	6L5-45611-00	SHIM (T:2.3MM)	1	UR
59	6L5-45611-00	CALE (T:2.3MM)	1	UR
60	6L5-45611-00	GEAR	1	
61	6L5-45611-00	PIGNON	1	
62	6L5-45611-00	SHAFT, PROPELLER	1	
63	6L5-45611-00	ARBRE, HELICE	1	
64	6L5-45611-00	SPRING, COMPRESSION	1	
65	6L5-45611-00	RESSORT, COMPRESSION	1	
66	6L5-45611-00	PLUNGER, SHIFT	1	
67	6L5-45611-00	POUSOIR D'EMBRAYAGE	1	
68	6L5-45611-00	CLUTCH, DOG	1	
69	6L5-45611-00	CRABOT	1	
70	6L5-45611-00	SPACER	1	
71	6L5-45611-00	ENTRETOISE	1	
72	6L5-45611-00	WASHER, PLATE	1	
73	6L5-45611-00	RONDELLE, PLATE	1	

C5

FIG. 7 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
46	6L5-45616-00	NUT, PROPELLER CONE, HELICE	1	
47	91490-25030	PIN, COTTER GOUPILLE	1	
48	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	
49	6L5-45943-00-EL	PROPELLER (3X7-1/4"X6"-BS) HELICE (3X7-1/4"X6"-BS)	1 UR	
	6L5-45945-00-EL	PROPELLER (3X7-1/4"X7-1/4"-BS) HELICE (3X7-1/4"X7-1/4"-BS)	1 UR	
	6L5-45947-00-EL	PROPELLER (3X7-1/4"X8-1/4"-BS) HELICE (3X7-1/4"X8-1/4"-BS)	1 UR	
	6L5-45949-00-EL	PROPELLER (3X7-1/4"X5"-BS) HELICE (3X7-1/4"X5"-BS)	1 UR	
50	6L5-45211-00-4D	EXTENSION EXTENSION	1 LONG	
51	6L5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1 LONG	
52	93420-22M03	CIRCLIP CIRCLIP TYPE R	1 LONG	
53	90101-06M18	BOLT BOULON	3 LONG	
54	92990-06600	WASHER, PLATE RONDELLE, PLATE	3 LONG	
55	93604-10M03	PIN, DOWEL CLAVETTE	2 LONG	

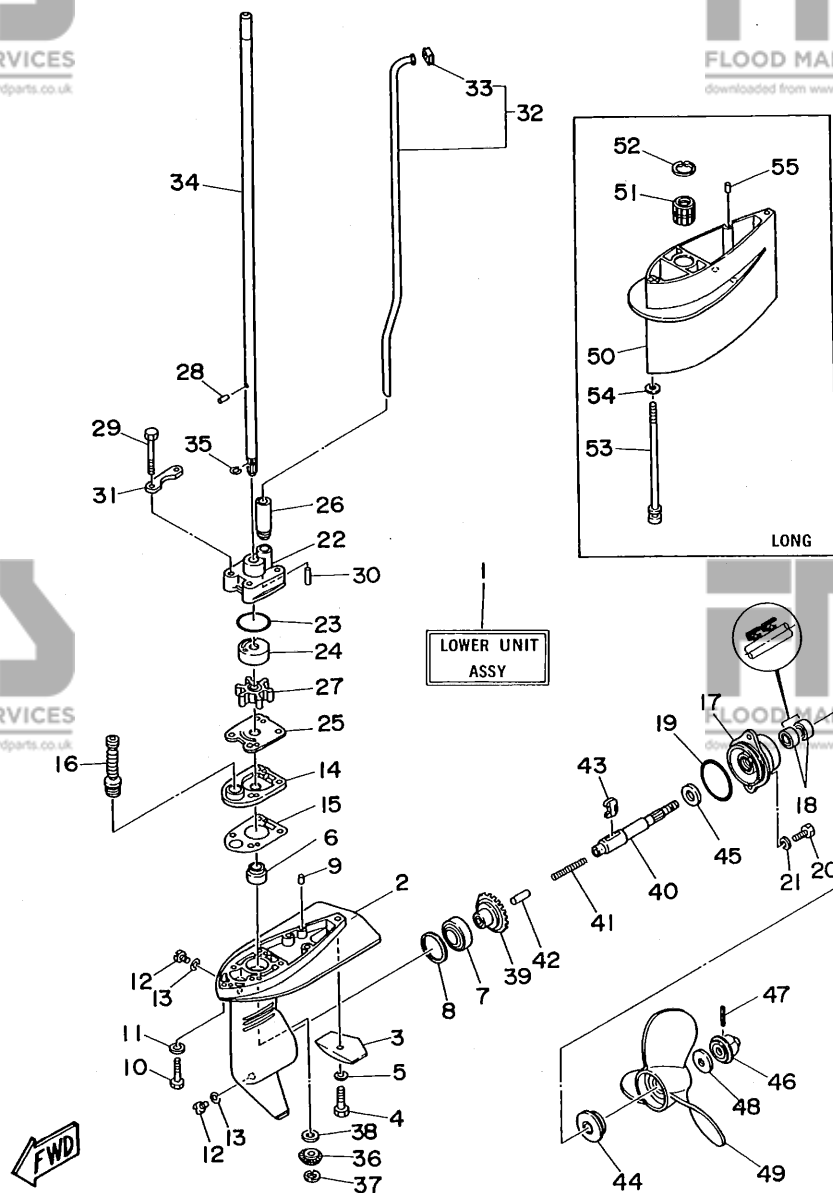
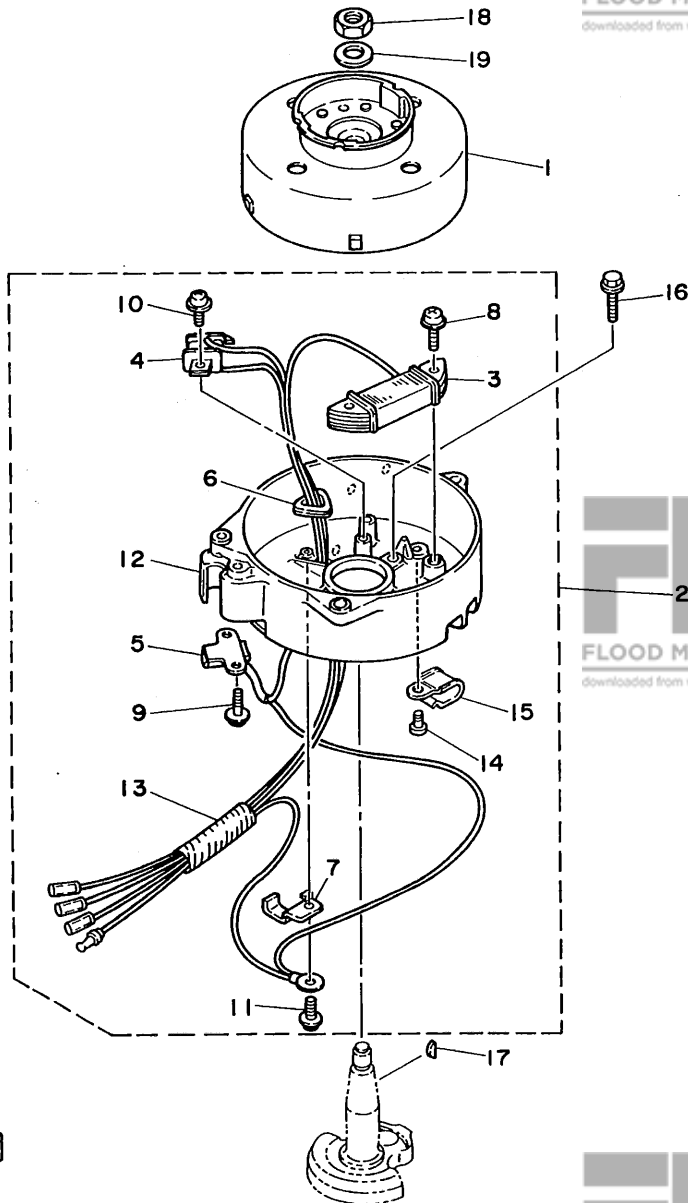


FIG. 8 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-85550-M0	ROTOR ASSY	1	
2	6L5-85560-M1	ROTOR CPLT BASE ASSY	1	
3	6E0-85520-70	ENS. FLASQUE .COIL, CHARGE	1	
4	6L5-85595-M0	.BOBINE, CHARGE .COIL, PULSER	1	
5	6L5-85592-M0	.BOBINE, PULSEUR .PULSER COIL ASSY	1	
6	6E0-81336-70	.PULSATION BOBINE (ENS.) .GROMMET	1	
7	6E0-81328-70	.OEILLET CAOUTCHOUC .CLAMP	1	
8	90159-05038	.COLLIER .SCREW, WITH WASHER	2	
9	90159-05037	.VIS, AVEC RONDELLE .SCREW, WITH WASHER	2	
10	90159-04036	.VIS, AVEC RONDELLE .SCREW, WITH WASHER	2	
11	90159-04035	.VIS, AVEC RONDELLE .SCREW, WITH WASHER	1	
12	6L5-15771-01-94	.VIS, AVEC RONDELLE .STAY 1	1	
13	90446-10M01	.SUPPORT 1 .HOSE	1	
14	98580-05008	.DURITE .SCREW, PAN HEAD	1	
15	90465-10M34	.VIS .CLAMP	1	
16	95895-06016	.BRIDE BOLT, FLANGE	2	
17	90280-04M06	BOULON KEY, WOODRUFF	1	
18	90170-10113	CLAVETTE, DEMI-LUNE NUT	1	
19	90201-10269	ECROU WASHER, PLATE	1	
		RONDELLE, PLATE	1	



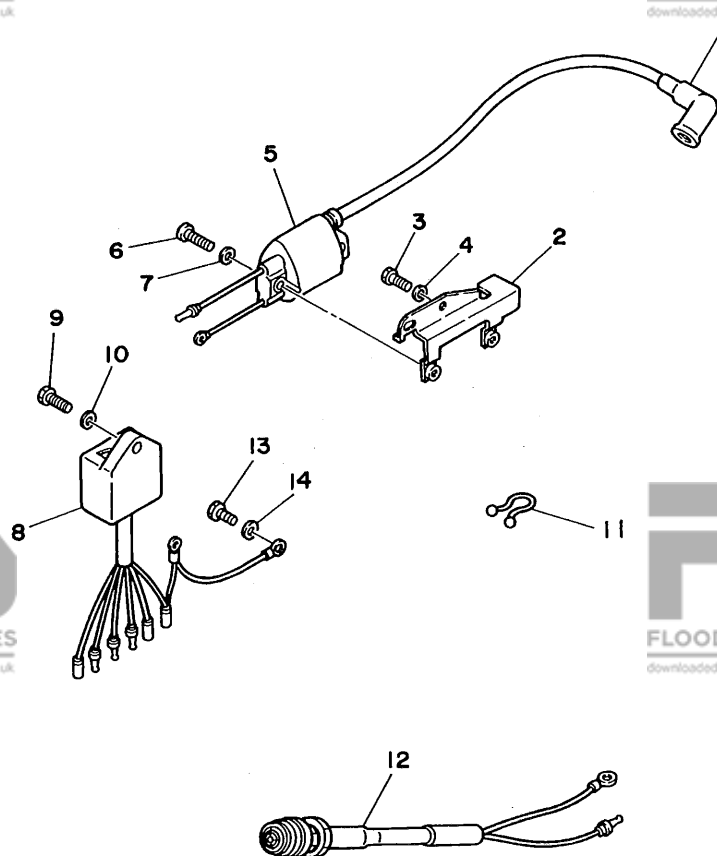


FIG. 9 ELECTRIC PARTS

PIECES ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	1	
2	6L5-82316-00	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	
3	97095-06016	BOLT BOULON	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	6L5-85570-N0	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
6	98580-06016	SCREW, PAN HEAD VIS	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6L5-85540-M0	C.D.I. UNIT ASSY BLOC C.D.I.	1	
9	97095-06016	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90465-18147	CLAMP BRIDE	1	
12	6L5-82550-00	ENGINE STOP SWITCH ASSY COMMUTEUR D'ARRET CPLT	1	
13	97095-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

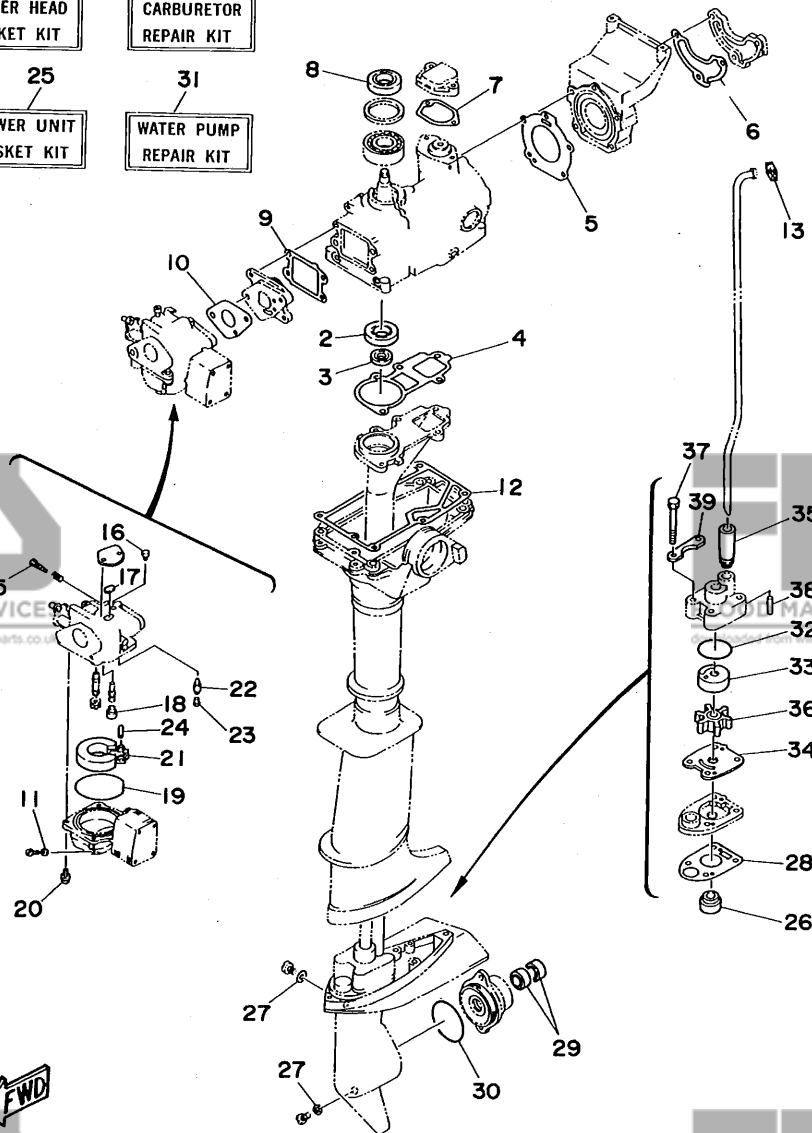
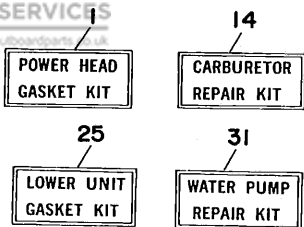
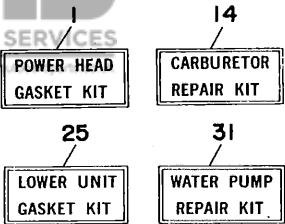


FIG. 10 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L5-W0001-01	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	93101-20M29	.OIL SEAL .JOINT SPY	1	
3	93101-09M42	.OIL SEAL .JOINT SPY	1	
4	6L5-15369-A0	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
5	6L5-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L5-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	6L5-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
8	93101-20M29	.OIL SEAL .JOINT SPY	1	
9	6L5-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
10	6L5-14198-A1	.GASKET .JOINT	1	
11	6G1-14398-00	.WASHER .RONDELLE	1	
12	6L5-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
13	646-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
14	6G1-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
15	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
16	6G1-14966-00	.CAP .CAPUCHON	1	
17	6G1-14126-00	.GASKET .JOINT	1	
18	676-14966-00	.CAP .CAPUCHON	1	
19	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
20	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
21	6G1-14985-00	.FLOAT .FLOTTEUR	1	
22	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
23	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
24	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
25	6L5-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
26	93103-09M41	.OIL SEAL .JOINT SPY	1	
27	90430-08020	.GASKET .JOINT	2	
28	6L5-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	

D2



POWER HEAD
GASKET KIT

CARBURETOR
REPAIR KIT

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT

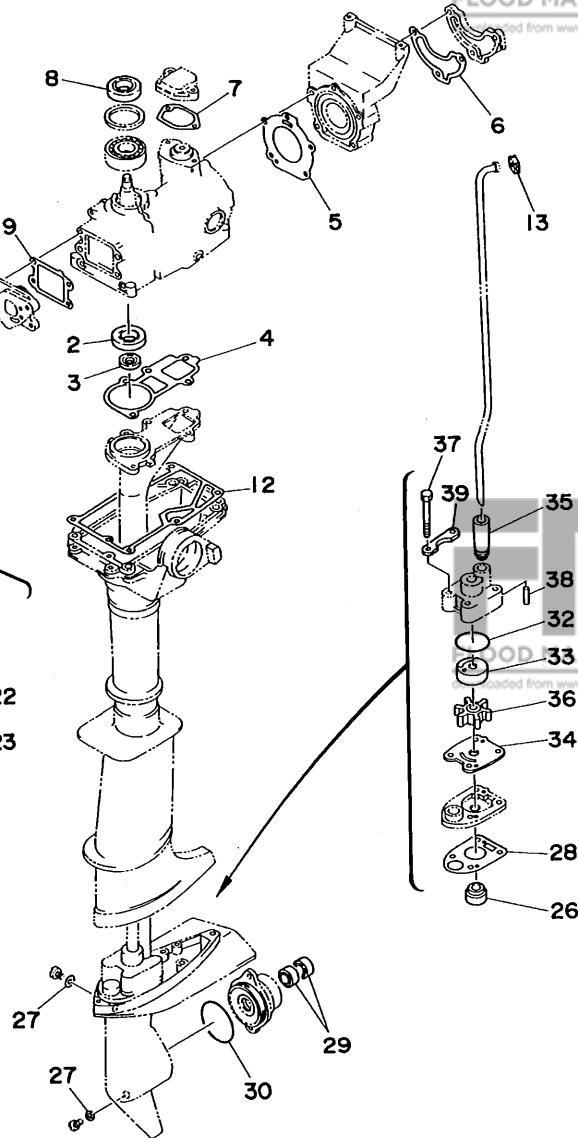
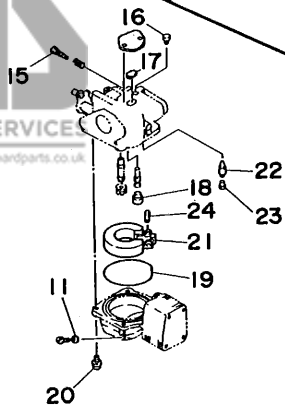


FIG. 10 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93101-13M12	.OIL SEAL	2	
30	93210-48214	.JOINT SPY	1	
31	6L5-W0078-00	.O-RING	1	
32	93210-33M85	.JOINT TORIQUE	1	
33	6L5-44322-00	WATER PUMP REPAIR KIT	1	
34	6L5-44323-00	KIT DE REPARATION DE LA POMPE	1	
35	6E0-44366-00	.O-RING	1	
36	6L5-44352-00	.JOINT TORIQUE	1	
37	97095-06040	.INSERT, CARTRIDGE	1	
38	93604-18080	.CUVETTE	1	
39	6L5-44328-00	.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	
		.DAMPER, WATER SEAL	1	
		.JOINT, TUBE D'EAU	1	
		.IMPELLER	1	
		.TURBINE	4	
		.BOLT	2	
		.BOULON	2	
		.PIN, DOWEL	2	
		.CLAVETTE	2	
		.PLATE	2	
		.PLAQUETTE		

D3

4AC (6E0)

4AS (6E1)

5C (6E3)

5CS (6E4)

**4AC/4AS
5C/5CS**

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 4AC'94 (6E0)/4AS'94(6E1)/5C'94(6E3)/5CS'94(6E4). When you are ordering replacement parts for the 4AC'94(6E0)/4AS'94(6E1)/5C'94(6E3)/5CS'94(6E4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

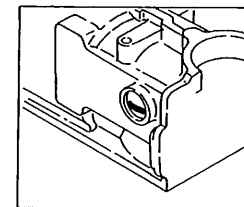
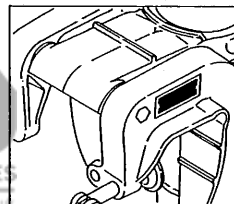
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	
4AC	S : 144112 and following L : 347379 and following
4AS	S : 237310 and following L : 514595 and following
5C	S : 014427 and following L : 310549 and following
5CS	S : 172320 and following L : 442010 and following



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 4AC(6E0)/4AS(6E1)/5C(6E3)/5CS(6E4) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE	CARBURATEUR (ENS.)
	.GICLEUR de ralenti
	.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

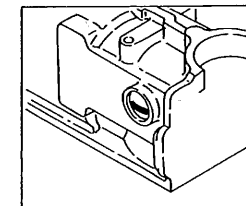
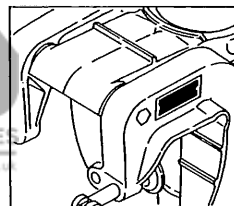
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	
4AC	S : 144112 et suivants L : 347379 et suivants
4AS	S : 237310 et suivants L : 514595 et suivants
5C	S : 014427 et suivants L : 310549 et suivants
5CS	S : 172320 et suivants L : 442010 et suivants

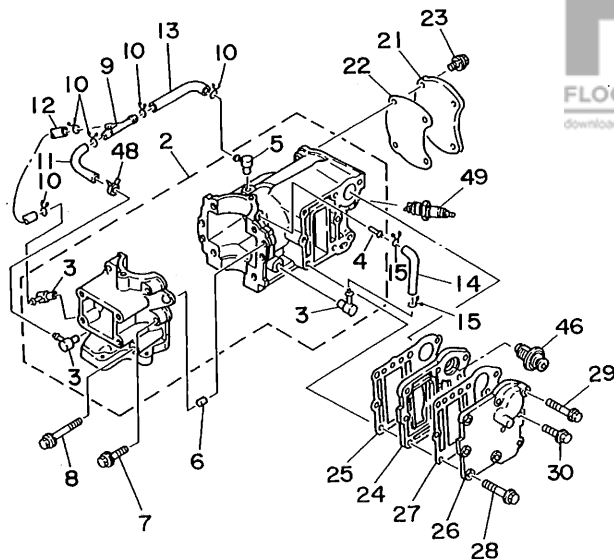


Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

FIG. 1	CYLINDER. CRANKCASE	A6~B1
FIG. 2	INTAKE	B2, B3
FIG. 3	STARTER	B4
FIG. 4	TOP COWLING	B5
FIG. 5	BOTTOM COWLING	B6, B7
FIG. 6	UPPER CASING. BRACKET	C1, C2
FIG. 7	CONTROL	C3, C4
FIG. 8	LOWER CASING. DRIVE 1	C5~C7
FIG. 9	GENERATOR	D1
FIG. 10	ELECTRICAL 1	D2
FIG. 11	REPAIR KIT	D3, D4
NUMERICAL INDEX		

TABLE DES MATIERES

FIG. 1	CYLINDRE. CARTER	A6~B1
FIG. 2	ADMISSION	B2, B3
FIG. 3	DEMARREUR	B4
FIG. 4	CAPOT SUPERIEUR	B5
FIG. 5	CAPOT INFERIEUR	B6, B7
FIG. 6	FOURREAU, SUPPORT	C1, C2
FIG. 7	COMMANDE	C3, C4
FIG. 8	BOITIER D'HELICE, TRANSMISSION 1	C5~C7
FIG. 9	GENERATRICE	D1
FIG. 10	PARTIE ELECTRIQUE 1	D2
FIG. 11	KITS DE REPARATION	D3, D4
	INDEX NUMERIQUE	



CRANK CYLINDER
ASSY

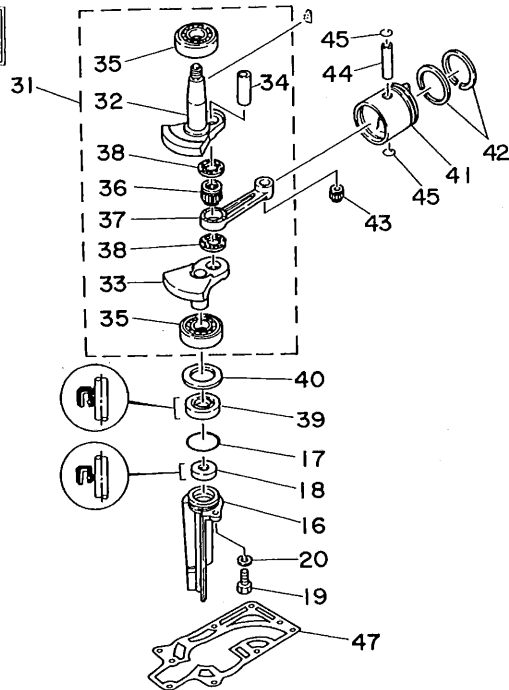
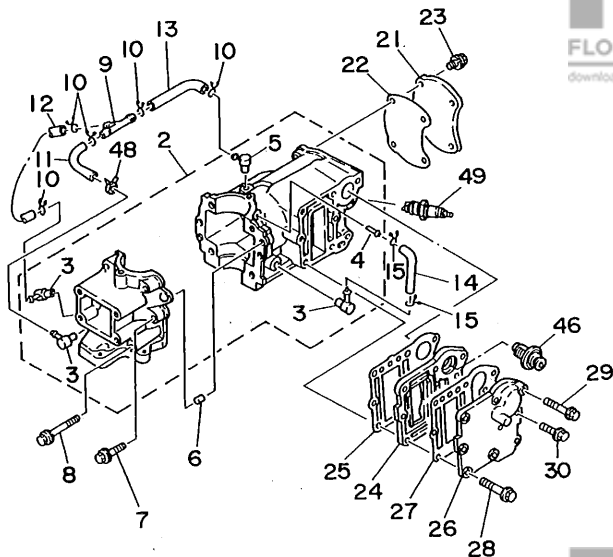


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 48)	1	UR 4AC/4AS
	6E3-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 48)	1	UR 5C/5CS
2	6E0-15100-01-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 4AC/4AS
	6E3-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 5C/5CS
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
4	624-14485-00	.PIPE, JOINT .DURITE	1	
5	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	93604-08062	PIN, DOWEL CLAVETTE	2	
7	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
8	90105-06M17	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	
9	6E0-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	
10	90467-06016	CLIP JONC	5	
11	90445-07M00	HOSE DURITE	1	
12	90445-07M28	HOSE DURITE	1	
13	90445-07M32	HOSE DURITE	1	
14	90445-07M28	HOSE DURITE	1	
15	90467-06016	CLIP JONC	2	
16	6E0-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
17	93210-31114	O-RING JOINT TORIQUE	1	
18	93101-10M25	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
21	6E0-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	UR 4AC/4AS
	6E3-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	UR 5C/5CS
22	6E0-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	UR 4AC/4AS
	6E3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	UR 5C/5CS
23	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	

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CRANK CYLINDER
ASSY

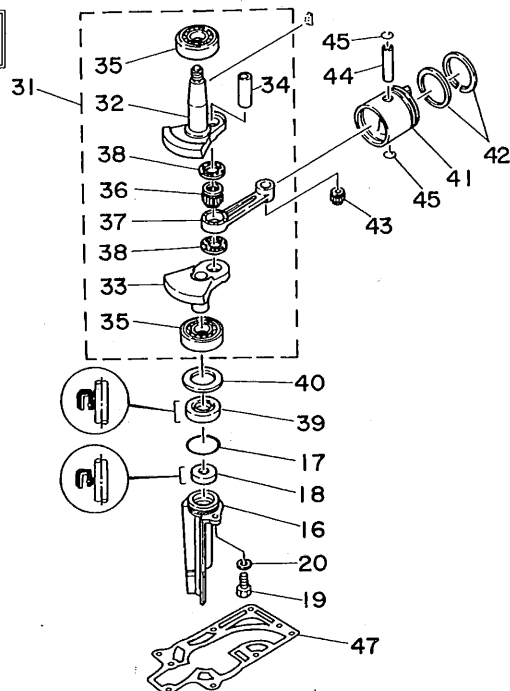
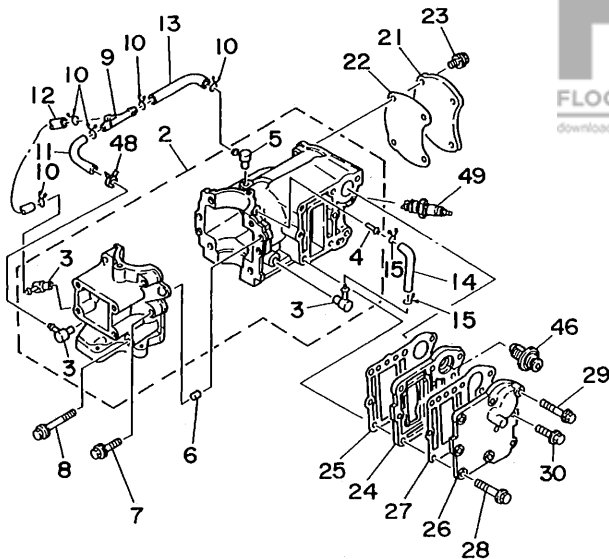


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E0-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 5C/5CS
25	6E0-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	UR 5C/5CS
26	6E0-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR 5C/5CS
27	6E0-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 5C/5CS
28	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
29	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR 4AC/4AS
	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR 5C/5CS
30	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
31	6E0-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	UR 4AC/4AS
	6E3-11400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	UR 5C/5CS
32	6E0-11412-00	.CRANK 1 .MASSLOTTE DE VILEBREQUIN	1	UR 4AC/4AS
	6E3-11412-00	.CRANK 1 .MASSLOTTE DE VILEBREQUIN	1	UR 5C/5CS
33	6E0-11422-00	.CRANK 2 .MASSLOTTE DE VILEBREQUIN	1	UR 4AC/4AS
	6E3-11422-00	.CRANK 2 .MASSLOTTE DE VILEBREQUIN	1	UR 5C/5CS
34	6G1-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	1	
35	93306-204U0	.BEARING .ROULEMENT	2	
36	93310-418V1	.BEARING, CYLINDRICAL .ROULEMENT	1	
37	6E0-11651-01	.ROD, CONNECTING .BIELLE NUE	1	
38	90209-18112	.WASHER .RONDELLE	2	
39	93101-20M29	OIL SEAL JOINT SPY	1	
40	676-45567-00-09	SHIM (T:0.9MM) CALE	1	5C/5CS
41	6E0-11631-00-98	PISTON (STD)	1	UR 4AC/4AS
	6E3-11631-00-98	PISTON (STD)	1	UR 5C/5CS
42	6G1-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	UR 4AC/4AS

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CRANK CYLINDER
ASSY

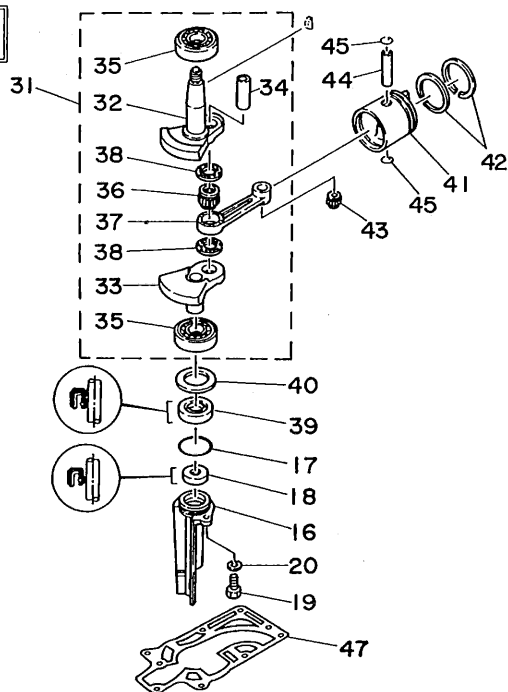
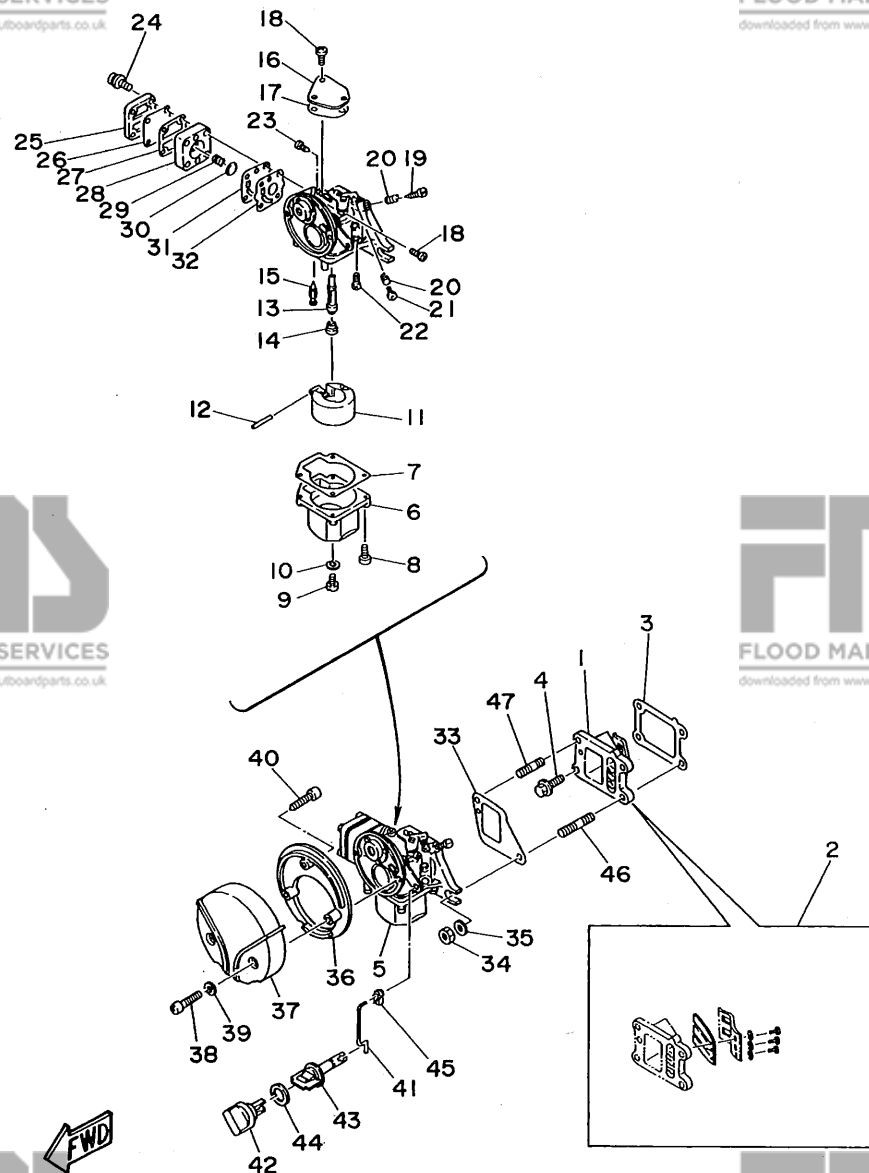


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6J1-11610-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	1	UR 5C/5CS
43	93310-112V0	BEARING, CYLINDRICAL ROULEMENT	1	
44	6G1-11633-00	PIN, PISTON AXE, PISTON	1	
45	93450-13022	CIRCLIP CIRCLIP	2	
46	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
47	6E0-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
48	90468-07M02	CLIP JONC	1	
49	94701-00110	PLUG, SPARK (NGK BR7HS) BOUGIE D'ALLUMAGE (NGK BR7HS)	1	

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FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-13610-00	REED VALVE ASSY CLAPET COMPLET	1	
2	6E0-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E0-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	95895-06016	BOLT, FLANGE BOULON	2	
5	6E0-14301-04	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	UR 4AC/4AS
	6E3-14301-04	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	UR 5C/5CS
6	6E0-14381-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
7	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
8	97980-04116	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
9	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
10	646-14198-01	.GASKET .JOINT	1	
11	6E7-14385-00	.FLOAT .FLOTTEUR	1	
12	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
13	6E0-14341-01	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 4AC/4AS
	6E3-14341-02	.NOZZLE, MAIN .PUITS D'AIGUILLE	1	UR 5C/5CS
14	648-14343-40	.JET, MAIN (# 80) .GICLEUR, PRINCIPAL (# 80)	1	
15	6G8-14392-10	.VALVE, NEEDLE .POINTEAU	1	
16	6E0-14157-00	.COVER, PLATE .COUVERCLE	1	
17	6E0-14227-00	.GASKET .JOINT	1	
18	97890-04007	.SCREW, PAN HEAD .VIS, CRUCIFORME	4	
19	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
20	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	2	
21	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
22	648-14342-23	.JET, PILOT (# 46) .GICLEUR, RALENTI (# 46)	1	UR 4AC/4AS
	648-14342-26	.JET, PILOT (# 52) .GICLEUR, RALENTI (# 52)	1	UR 5C/5CS
23	647-14326-00	.SCREW, GUIDE .GUIDE DE VIS	1	
24	97980-04120	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
25	6E0-24413-00	.COVER .CAPUCHON	1	

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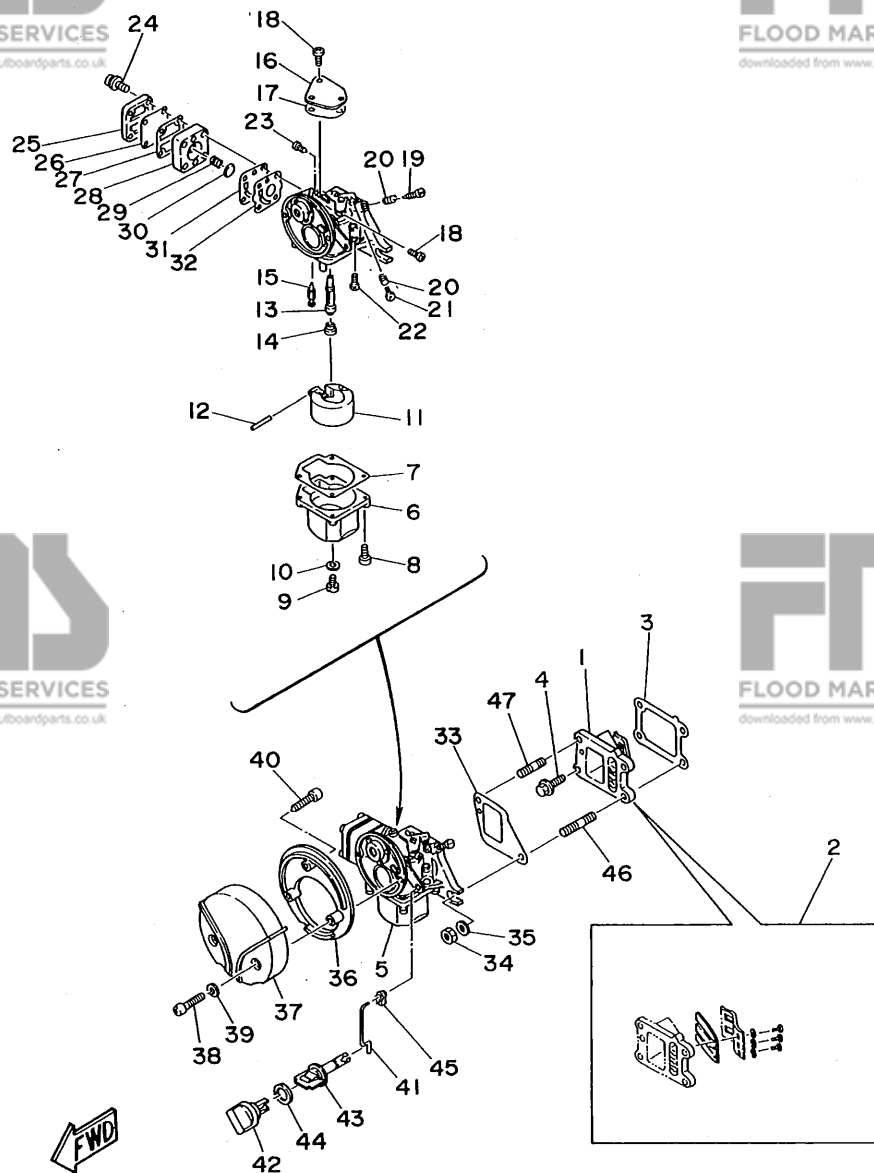


FIG. 2 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E0-24471-00	.DIAPHRAGM	1	
27	6E0-24435-00	.DIAPHRAGME	1	
28	6E0-24412-00	.GASKET, BODY 2	1	
29	6E0-24423-00	.JOINT, CORPS 2	1	
30	6E0-14346-00	.BODY 1	1	
31	6E0-24411-00	.CORPS 1	1	
32	6E0-24434-00	.SPRING, DIAPHRAGM	1	
33	6E0-14198-A0	.RESSORT, DIAPHRAGME	1	
34	95380-06700	.PLATE	1	
35	92990-06600	.PLAQUE	1	
36	6E0-14417-00	.DIAPHRAGM	1	
37	6E0-14418-00	.DIAPHRAGME	1	
38	98580-05525	.GASKET, BODY	1	
39	92901-05600	.JOINT, CORPS	1	
40	97780-40720	GASKET	1	
41	6E0-41256-00	JOINT	1	
42	6E0-41271-00	NUT	2	
43	6E0-41272-00	ECROU	2	
44	90202-12M16	WASHER, PLATE	2	
45	661-41262-02	RONDELLE, PLATE	1	
46	95622-06325	COVER 1	1	
47	90116-06M08	COUVERCLE 1	1	
		COVER 2	1	
		COUVERCLE 2	1	
		SCREW, PAN HEAD	2	
		VIS	2	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	
		ROD, CHOKE 1	1	
		TRINGLE 1, STARTER	1	
		KNOB, CHOKE	1	
		BOUTON DE STARTER	1	
		KNOB, CHOKE	1	
		CONTRE ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		JOINT, CHOKE LEVER	1	
		RACCORD, LEVIER DE STARTER	1	
		BOLT, STUD	1	
		GOUJON	1	
		BOLT, STUD	1	
		GOUJON	1	

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FIG. 3 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-15710-03-94	STARTER ASSY DEMARREUR COMPLET	1	UR 4AC/4AS
	6E3-15710-03-94	STARTER ASSY DEMARREUR COMPLET	1	UR 5C/5CS
2	6E4-15711-71-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6E0-15714-01	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	90510-08M03	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
5	6E0-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1	
6	97013-06035	.BOLT .BOULON	1	
7	95380-06600	.NUT .ECROU	1	
8	90201-06M30	.WASHER, PLATE .RONDELLE, PLATE	1	
9	677-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
10	93430-06M02	.CIRCLIP .CLIPS	1	
11	6E0-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
12	6G1-15779-00	.COVER .COUVERCLE	1	
13	*	.WIRE (L1850) .FIL (L1850)	1	
14	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	6E0-15758-01	.GUIDE, ROPE .GUIDE DE CABLE	1	UR 4AC/4AS
	6E3-15758-01	.GUIDE, ROPE .GUIDE DE CABLE	1	UR 5C/5CS
16	6E0-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	
17	95895-06016	.BOLT, FLANGE .BOULON	2	
18	95895-06020	BOLT, FLANGE BOULON	3	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M.

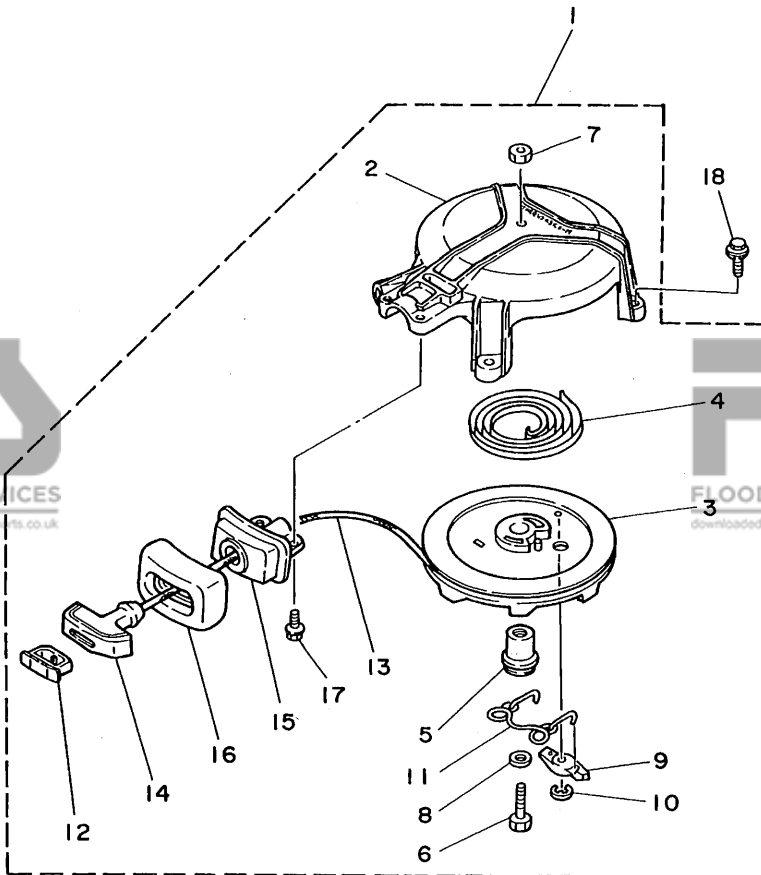
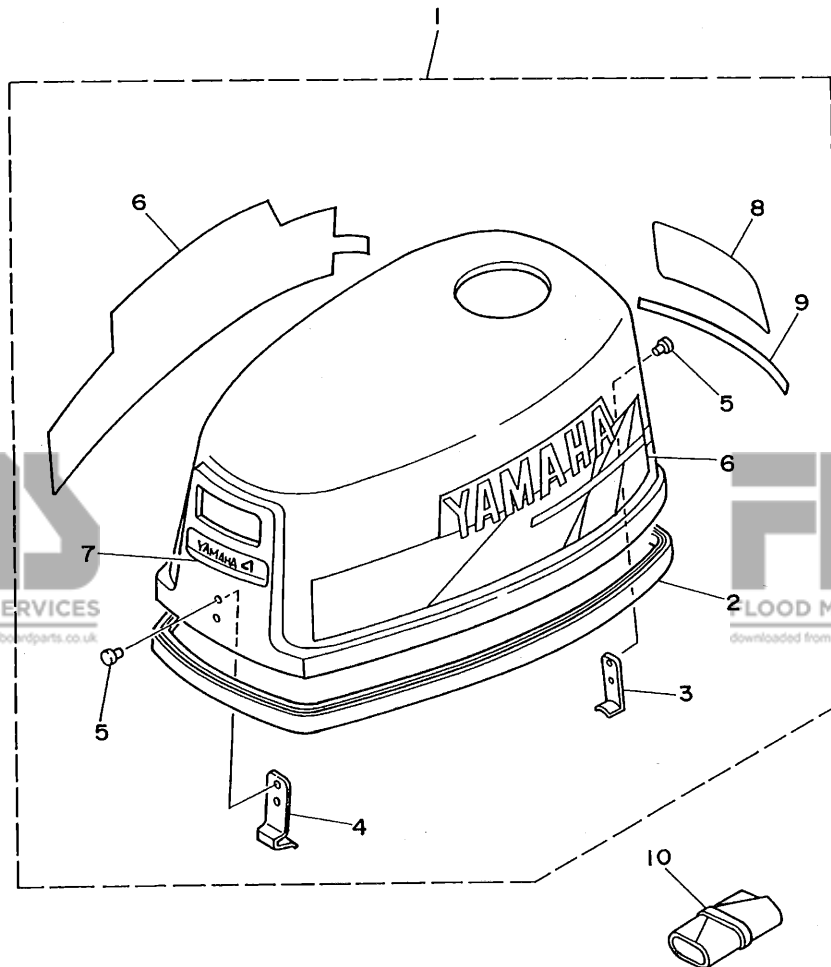


FIG. 4 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 4AC	
	6E1-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 4AS	
	6E3-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 5C	
	6E3-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1 UR 5CS	
2	6E0-42615-00	.SEAL .JOINT	1	
3	6E0-42647-01	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
4	6E0-42651-02	.HOOK .CROCHET	1	
5	90266-04M00	.RIVET .RIVET	4	
6	6E0-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
7	6E0-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 4AC/4AS	
	6E3-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1 UR 5C/5CS	
8	6E0-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 4AC/4AS	
	6E3-42678-11	.GRAPHIC, REAR .ADHESIF, ARRIERE	1 UR 5C/5CS	
9	6E0-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
10	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	



4AS/5CS

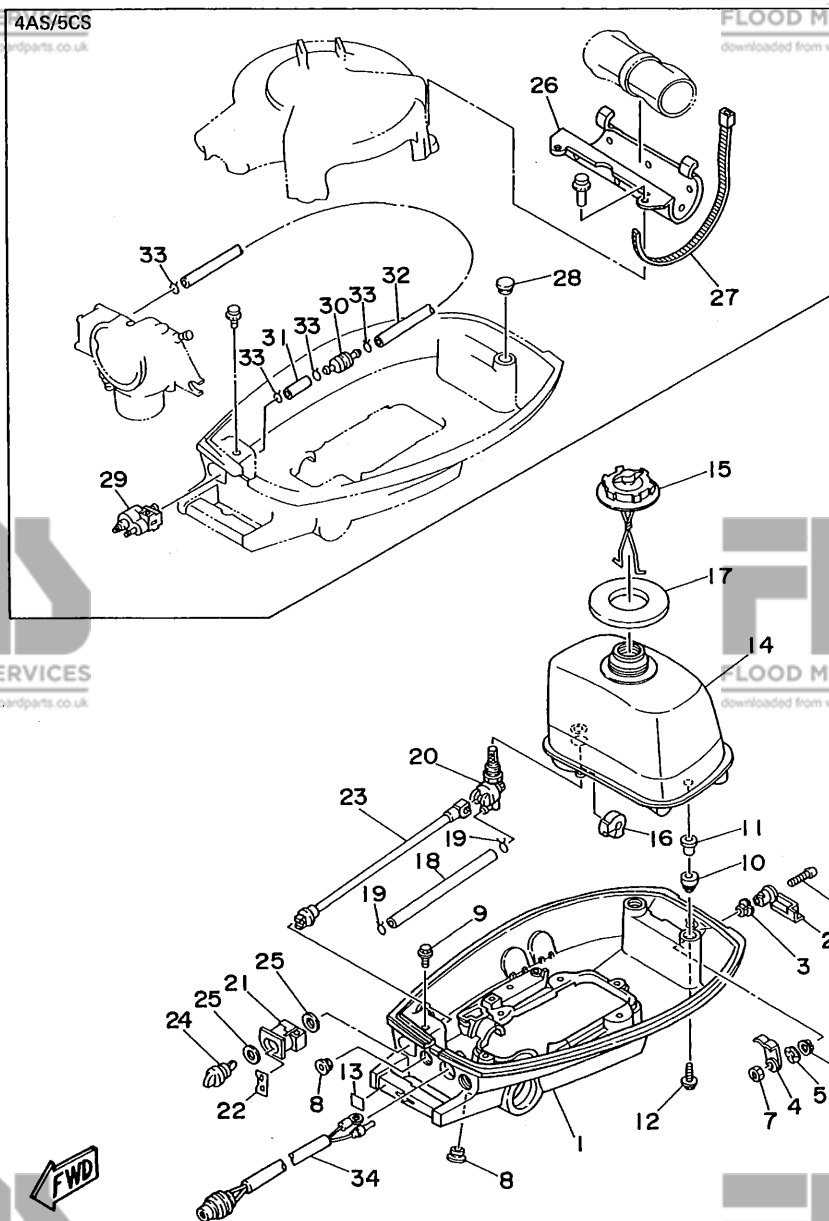


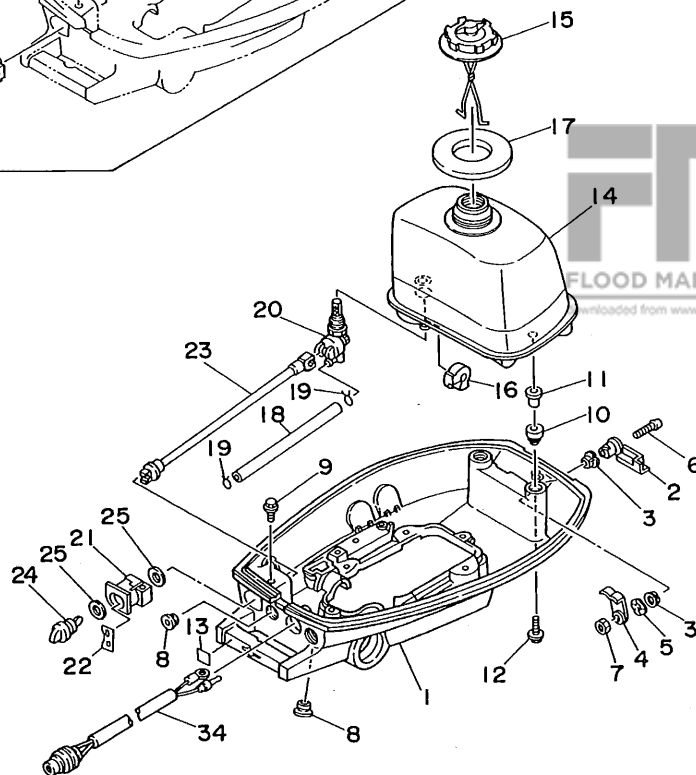
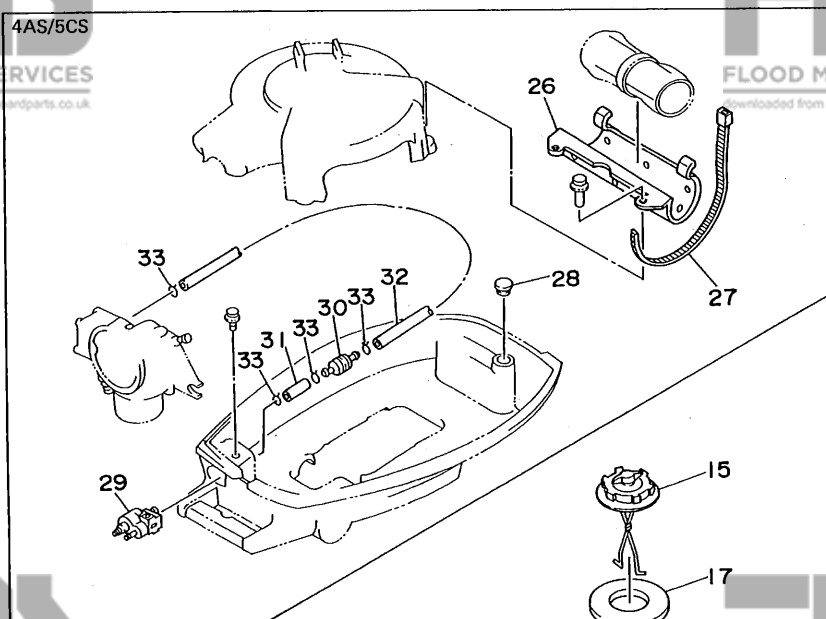
FIG. 5 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42711-04-4D	COWLING, BOTTOM CUVETTE	1	
2	6E0-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12069	BUSH DOUILLE	2	
4	6E0-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97895-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
7	95380-06700	NUT ECROU	1	
8	90480-14M14	GROMMET RONDELLE CAOUTCHOUC	2	
9	95895-06020	BOLT, FLANGE BOULON	1	
10	6E0-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	UR 4AC
	6E3-24182-00	DAMPER, LOCATING 2 SILENT-BLOC	2	UR 5C
11	6E0-42542-00	PIPE TUYAU	2	4AC/5C
12	95895-06025	BOLT, FLANGE BOULON	2	4AC/5C
13	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 : 1)	1	4AC/5C
14	6E0-24110-00-4D	FUEL TANK COMP. RESERVOIRE A ESSENCE	1	4AC/5C
15	6E0-24610-02	CAP ASSY BOUCHON	1	4AC/5C
16	6E0-24181-00	DAMPER, LOCATING 1 SILENT-BLOC	2	4AC/5C
17	6E0-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	UR 4AC
	6E3-24641-00	GASKET, CAP 1 JOINT 1, BOUCHON	1	UR 5C
18	90445-09M37	HOSE DURITE	1	4AC/5C
19	90467-08004	CLIP JONC	2	4AC/5C
20	6E0-24500-00	FUEL COCK ASSY 1 ROBINET A ESSENCE	1	4AC/5C
21	6E0-24571-00	BUSHING COUSSINET	1	4AC/5C
22	6E0-24591-00	GRAPHIC ADHESIF	1	4AC/5C
23	6E0-24572-00	SHAFT, FUEL CHANGE LEVIER, ROBINET D'ESSENCE	1	4AC/5C
24	6E0-24575-01	LEVER, FUEL CHANGE LEVIER, D'ESSENCE	1	4AC/5C
25	90202-12M17	WASHER, PLATE RONDELLE, PLATE	2	4AC/5C
26	6E1-42643-01	PLATE, CLAMP PLAQUE, PRESSE	1	4AS/5CS

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4AS/5CS



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FIG. 5 BOTTOM COWLING

CAPOT INFERIEUR

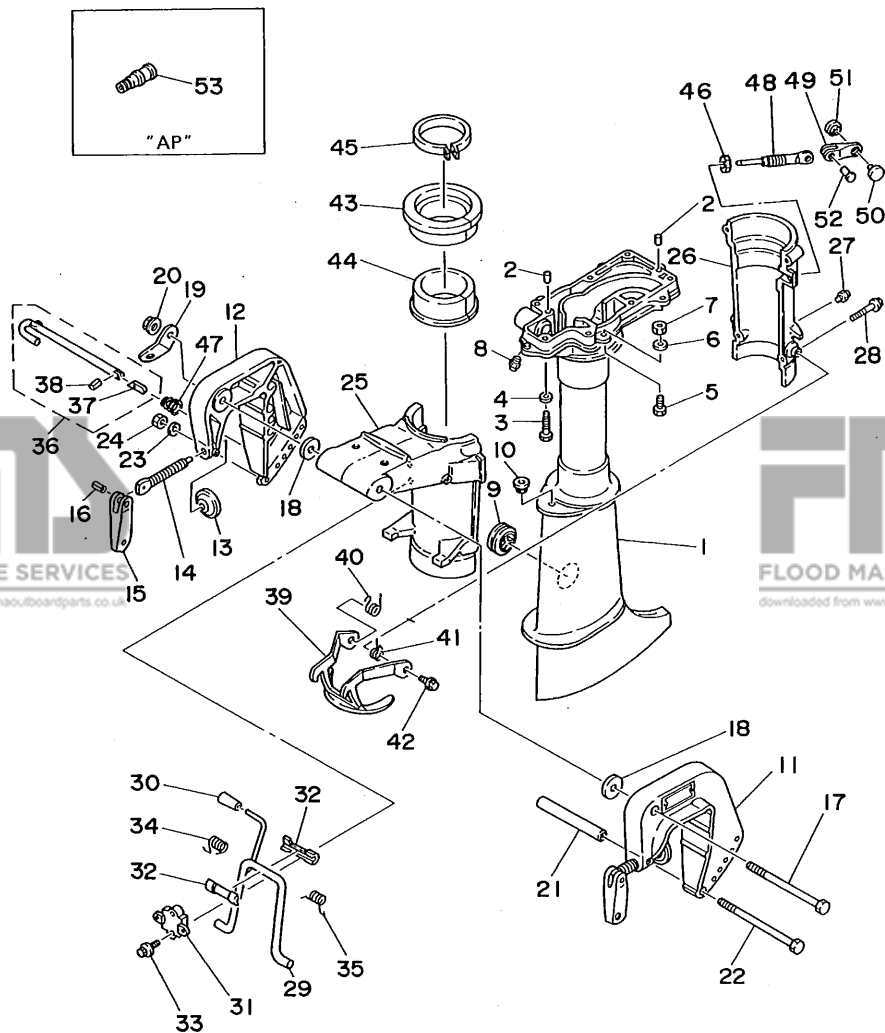
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6E1-42694-00	BAND	1	4AS/5CS
28	6E1-24182-00	BRIDE	2	4AS/5CS
29	6G1-24304-02	DAMPER, LOCATING 2	1	4AS/5CS
30	646-24251-02	SILENT-BLOC	1	4AS/5CS
31	90445-09057	FUEL PIPE JOINT COMP. 1	1	4AS/5CS
32	688-24313-00	DURITE RACCORDEMT. A ESSENCE	1	4AS/5CS
33	90467-08004	STRAINER 1	4	4AS/5CS
34	6E0-82550-00	FILTRE 1	1	4AS/5CS
		HOSE	1	4AS/5CS
		DURITE	1	4AS/5CS
		PIPE 3	1	4AS/5CS
		DURITE 3	1	4AS/5CS
		CLIP	4	4AS/5CS
		JONC	1	4AS/5CS
		ENGINE STOP SWITCH ASSY	1	4AS/5CS
		COMMUTATEUR D'ARRET CPLT	1	4AS/5CS

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FIG. 6 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-45111-02-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6E0-45111-12-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	97095-06030	BOLT BOULON	7	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
5	97095-06016	BOLT BOULON	4	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
7	95380-06700	NUT ECROU	4	
8	93700-06M03	NIPPLE, GREASE PION	1	
9	647-45151-01	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
10	90480-10M13	GROMMET RONDELLE CAOUTCHOUC	1	
11	6E0-43111-01-4D	BRACKET, CLAMP PRESSE	1	
12	6E0-43112-01-4D	BRACKET, CLAMP PRESSE	1	
13	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
14	6E0-43116-01	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
15	6E0-43118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
16	90254-04M00	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
17	90101-08M07	BOLT BOULON	1	
18	90201-08M03	WASHER, PLATE RONDELLE, PLATE	2	
19	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
20	95780-08300	NUT, FLANGE ECROU	1	
21	90387-06M11	COLLAR COLLERETTE	1	
22	90101-06335	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	95380-06600	NUT ECROU	1	
25	6E0-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
26	6E0-43312-02-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	1	



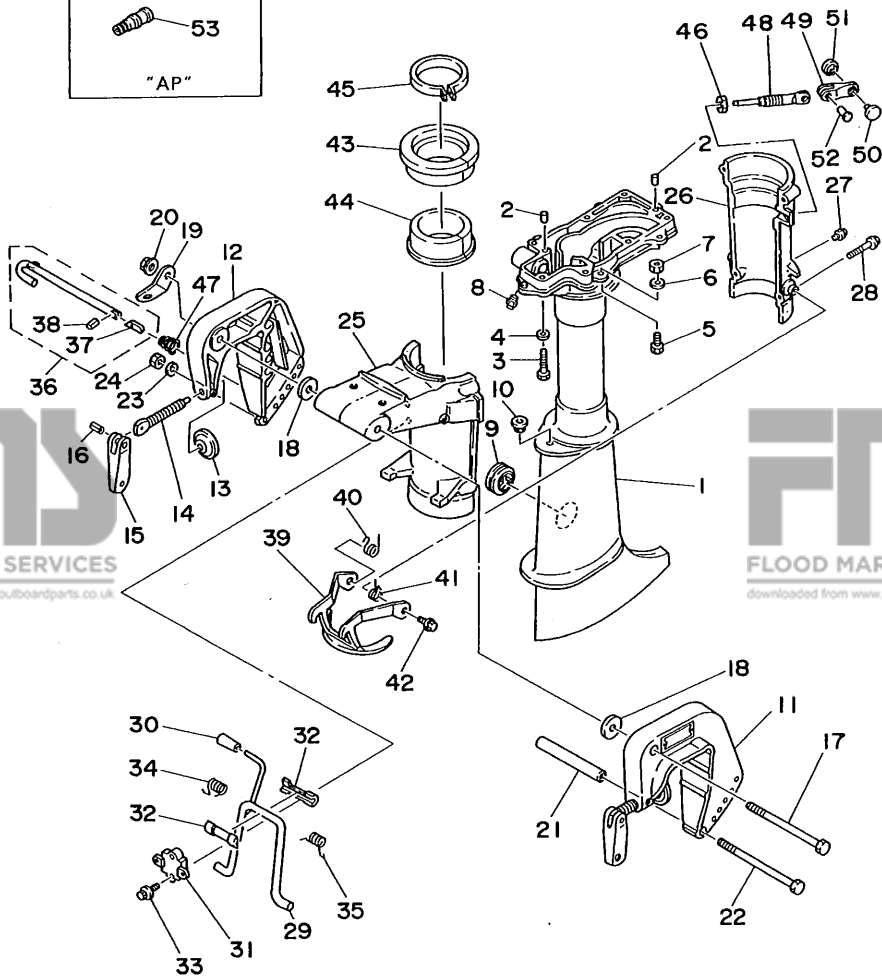
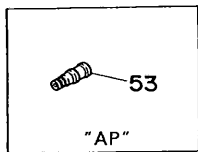


FIG. 6 UPPER CASING. BRACKET

FOURREAU, SUPPORT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	95895-06035	BOLT, FLANGE BOULON	4	
29	6E0-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
30	6E0-43632-00	KNOB, TILT POIGNEE, LEVIER DE RELEVAGE	1	
31	6E0-43313-00-94	BRACKET, SWIVEL SUPPORT, PIVOT	1	
32	620-43189-00	BUSHING COUSSINET	2	
33	95895-06020	BOLT, FLANGE BOULON	2	
34	90508-16020	SPRING, TORSION RESSORT, TORSION	1	
35	90508-16021	SPRING, TORSION RESSORT, TORSION	1	
36	6E0-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
37	689-43165-00	PLATE, TILT LOCK PLAQUE, BROCHE INCLINAISON	1	
38	91690-30008	PIN, SPRING AGRAFFE	1	
39	6E0-43614-00-5B	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
40	90508-14M10	SPRING, TORSION RESSORT, TORSION	1	
41	90508-14M11	SPRING, TORSION RESSORT, TORSION	1	
42	95895-06010	BOLT, FLANGE BOULON	2	
43	6E0-42537-02	BUSHING, PIVOT SHAFT COUSSINET	1	
44	6E0-42538-02	BUSHING, PIVOT SHAFT COUSSINET	1	
45	6E0-42528-03	PLATE, FRICTION PLAQUE, FRICTION	1	
46	95380-08600	NUT ECROU	1	
47	90502-08M05	SPRING, CONICAL RESSORT, CONIQUE	1	
48	6L5-42529-01	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
49	6L5-42561-00	KNOB, STEERING LOCK BOUTON	1	
50	6L5-44196-00	INDICATOR 3 INDICATEUR 3	1	
51	6L5-44197-00	INDICATOR 4 INDICATEUR 4	1	
52	90266-04M05	RIVET RIVET	1	
53	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5

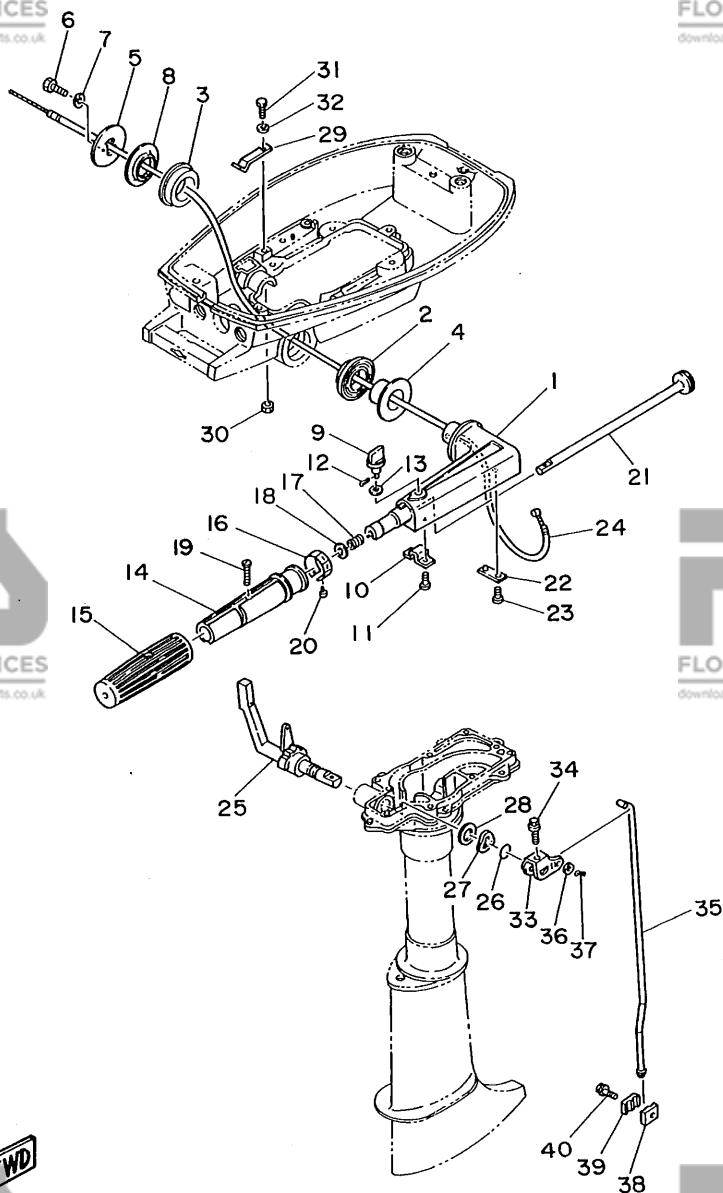


FIG. 7 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-42111-02-4D	HANDLE, STEERING POIGNEE	1	
2	6E0-42129-02	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
3	6E4-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
4	90386-26M30	BUSH DOUILLE	1	
5	6E0-42131-02-94	COVER, HANDLE STEERING COUVERCLE	1	
6	97313-05020	BOLT BOULON	2	
7	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
8	90386-26M33	BUSH DOUILLE	1	
9	6E0-42125-00	BOLT, FRICTION ADJUSTING BOULON	1	
10	6E0-42134-02	COVER, THROTTLE LEVER CAPOT, CREMAILLE	1	
11	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
12	91490-12012	PIN, COTTER GOUPILLE	1	
13	90202-07M22	WASHER, PLATE RONDELLE, PLATE	1	
14	6E0-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
15	6E0-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
16	6E0-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
17	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	90201-10119	WASHER, PLATE RONDELLE, PLATE	1	
19	90149-05M13	SCREW VIS	1	
20	90269-02M09	RIVET RIVET	1	
21	6E0-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
22	6E0-42159-02	STAY SUPPORT	1	
23	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
24	6E0-26301-01	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	
25	6E0-44111-02	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
26	93210-12790	O-RING JOINT TORIQUE	1	
27	90206-16M06	WASHER, WAVE RONDELLE, ONDULEE	1	
28	90202-16061	WASHER, PLATE RONDELLE, PLATE	1	

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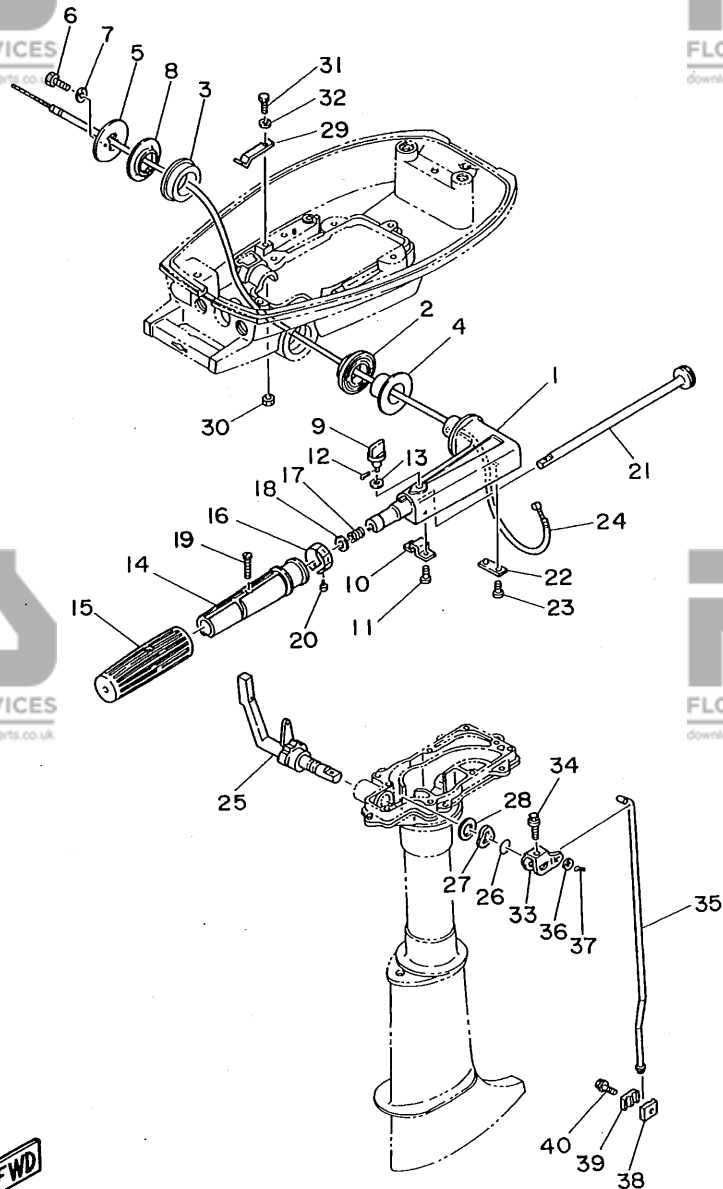


FIG. 7 CONTROL

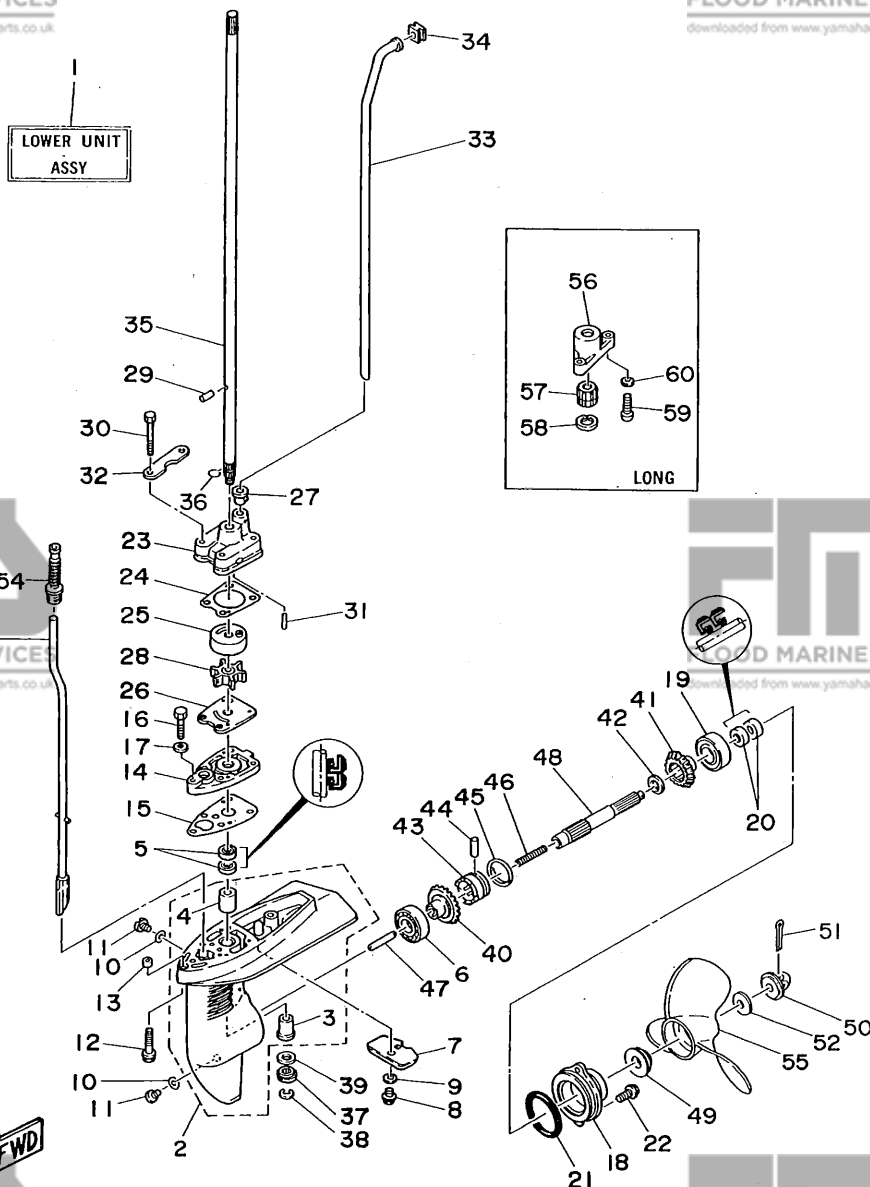
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E0-44116-00	SPRING RESSORT	1	
30	95380-06700	NUT ECROU	1	
31	97095-06012	BOLT BOULON	1	
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
33	6E0-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
34	95895-06025	BOLT, FLANGE BOULON	1	
35	6E0-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
	6E0-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR LONG
36	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
37	91490-16010	PIN, COTTER GOUPILLE	1	
38	6E0-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
39	6E0-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
40	95895-06020	BOLT, FLANGE BOULON	1	

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FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-45300-03-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 11, 14 ~ 32, 35 ~ 48, 53, 54)	1	UR SHORT
	6E0-45300-13-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 11, 14 ~ 32, 35 ~ 48, 53, 54)	1	UR LONG
2	6E0-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6E0-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
4	6E0-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
5	93101-10M14	OIL SEAL JOINT SPY	2	
6	93306-00426	BEARING ROULEMENT	1	
7	6L5-45251-02	ANODE ANODE	1	
8	95895-06012	BOLT, FLANGE BOULON	1	
9	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
10	90430-08020	GASKET JOINT	3	
11	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
12	90119-06M40	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
13	90387-06M14	COLLAR COLLERETTE	2	
14	6E0-45321-01-5B	PLATE PLAQUETTE	1	
15	6E0-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
16	97095-06025	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6E0-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
19	93306-00426	BEARING ROULEMENT	1	
20	93101-13M12	OIL SEAL JOINT SPY	2	
21	93210-48214	O-RING JOINT TORIQUE	1	
22	95895-06016	BOLT, FLANGE BOULON	2	
23	6E0-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	

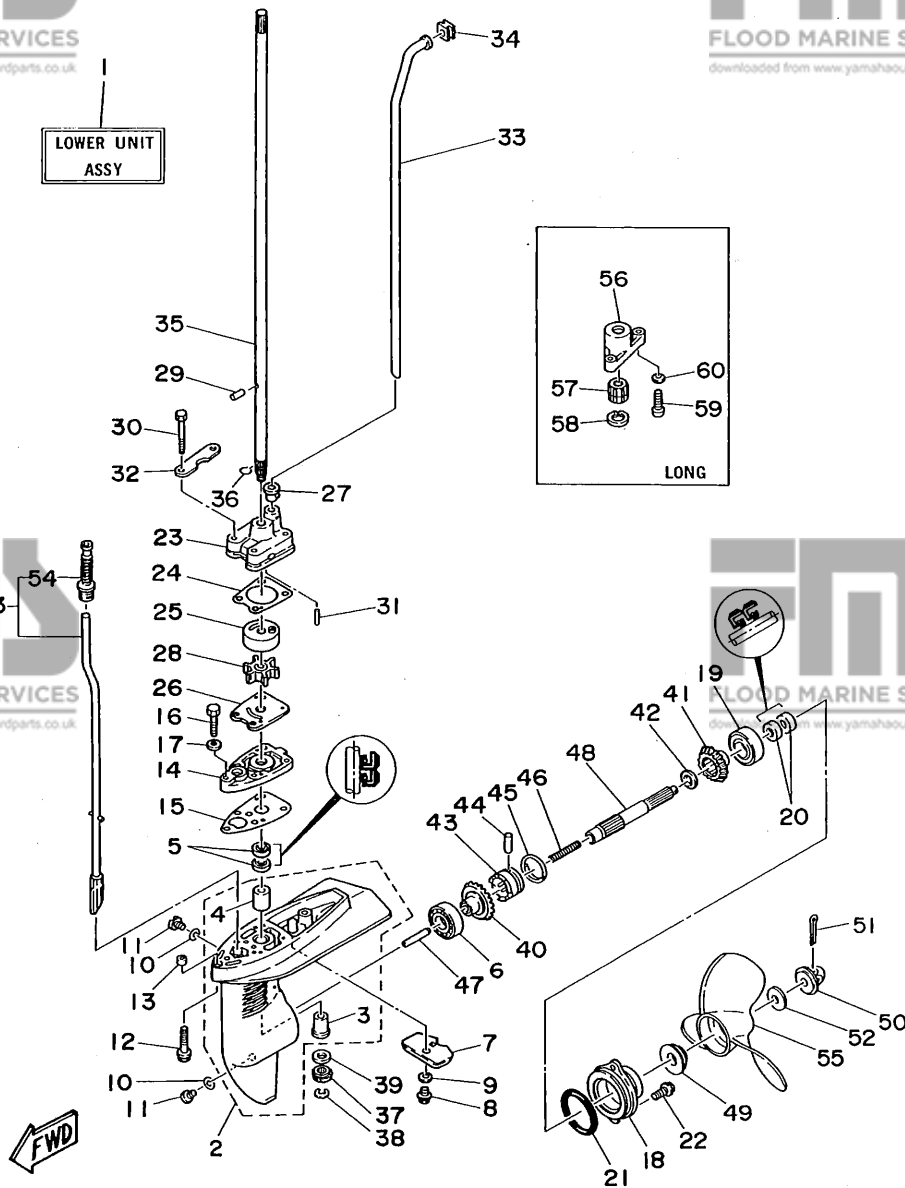


FIG. 8 LOWER CASING. DRIVE 1

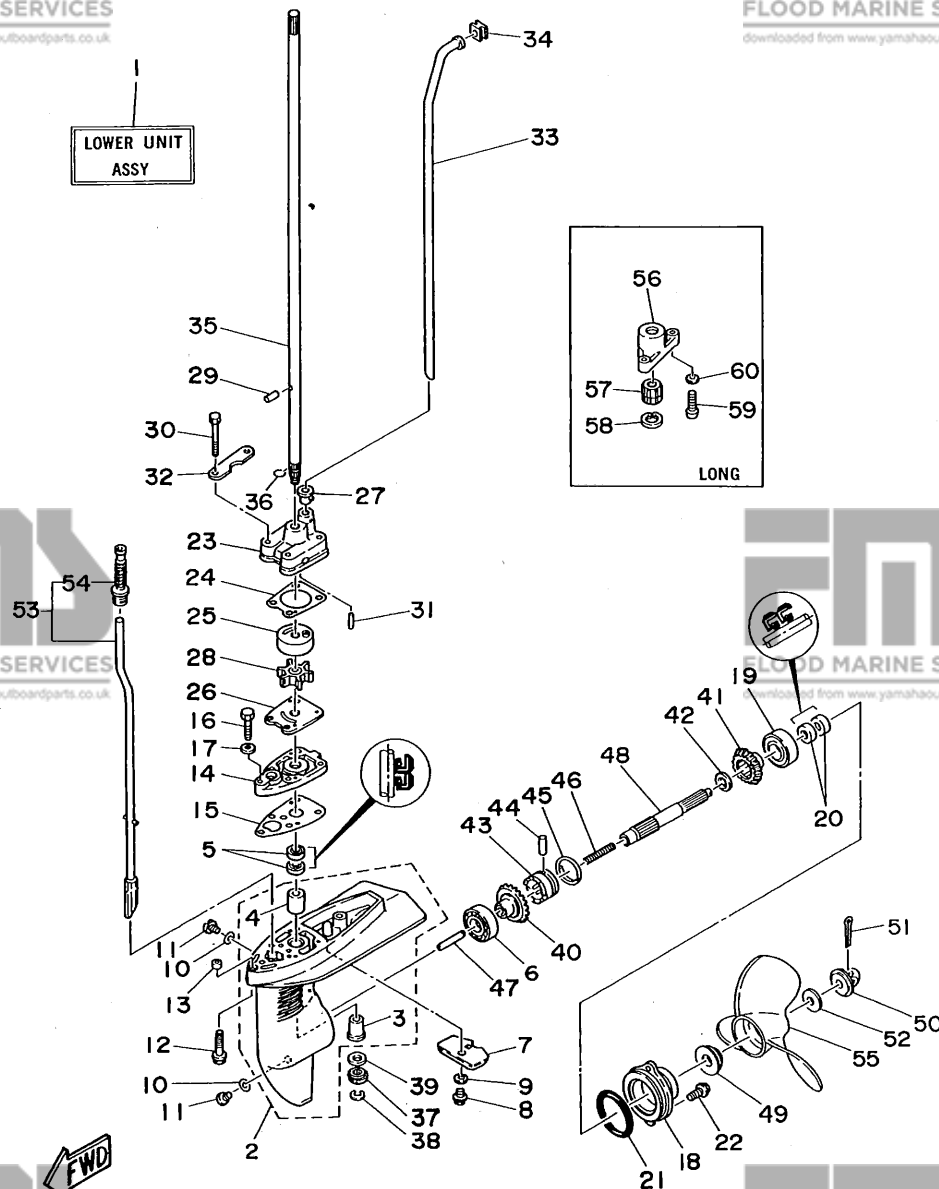
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E0-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
25	6E0-44322-02	INSERT, CARTRIDGE CUVETTE	1	
	6E0-44322-40	INSERT, CARTRIDGE CUVETTE	1	AP CHROMATE
26	6E0-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
	6E0-44323-40	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	AP CHROMATE
27	6E0-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
28	6E0-44352-00	IMPELLER TURBINE	1	
29	93604-09066	PIN, DOWEL CLAVETTE	1	
30	97095-06045	BOLT BOULON	4	
31	93604-18080	PIN, DOWEL CLAVETTE	2	
32	6E0-44328-00	PLATE PLAQUETTE	2	
33	6E0-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6E0-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
34	646-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
35	6E0-45511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	UR SHORT
	6E0-45511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	UR LONG
36	90467-08M01	CLIP JONC	1	
37	6E0-45551-00	PINION PIGNON D'ATTAQUE	1	
38	99009-06600	CIRCLIP CIRCLIP	1	
39	90201-11M49	WASHER, PLATE RONDELLE, PLATE	1	
40	6E0-45560-00	GEAR PIGNON	1	
41	6E0-45570-00	GEAR PIGNON	1	
42	90201-13M50	WASHER, PLATE RONDELLE, PLATE	1	
43	6E0-45631-00	CLUTCH, DOG CRABOT	1	
44	90250-05046	PIN, STRAIGHT GOUPILLE, DROITE	1	
45	654-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
46	90501-10064	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
47	654-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	

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FIG. 8 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6E0-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
49	6L5-45987-01	SPACER ENTRETOISE	1	
50	6L5-45616-00	NUT, PROPELLER CONE, HELICE	1	
51	91490-25030	PIN, COTTER GOUILLE	1	
52	90201-08M54	WASHER, PLATE RONDELLE, PLATE	1	
53	6E0-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
54	6E0-44150-10	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
54	6G1-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	
55	6E0-45943-01-EL	PROPELLER (3X7-1/2"X7"-BA) HELICE (3X7-1/2"X7"-BA)	1	UR
56	6E0-45941-01-EL	PROPELLER (3X7-1/2"X8"-BA) HELICE (3X7-1/2"X8"-BA)	1	UR
57	6E0-45949-00-EL	PROPELLER (3X7-1/4"X6-1/2"-BA) HELICE (3X7-1/4"X6-1/2"-BA)	1	UR
56	6E0-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	LONG
57	6E0-45318-01	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	LONG
58	93420-22M03	CIRCLIP CIRCLIP TYPE R	1	LONG
59	98580-05525	SCREW, PAN HEAD VIS	2	LONG
60	92901-05600	WASHER, PLATE RONDELLE, PLATE	2	LONG

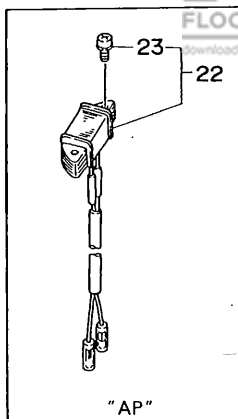
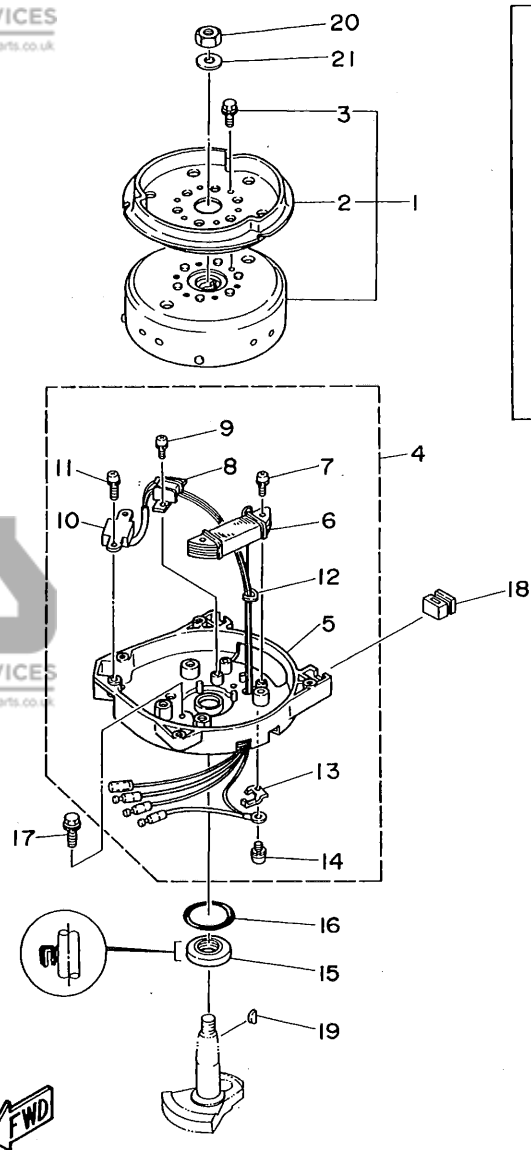


FIG. 9 GENERATOR

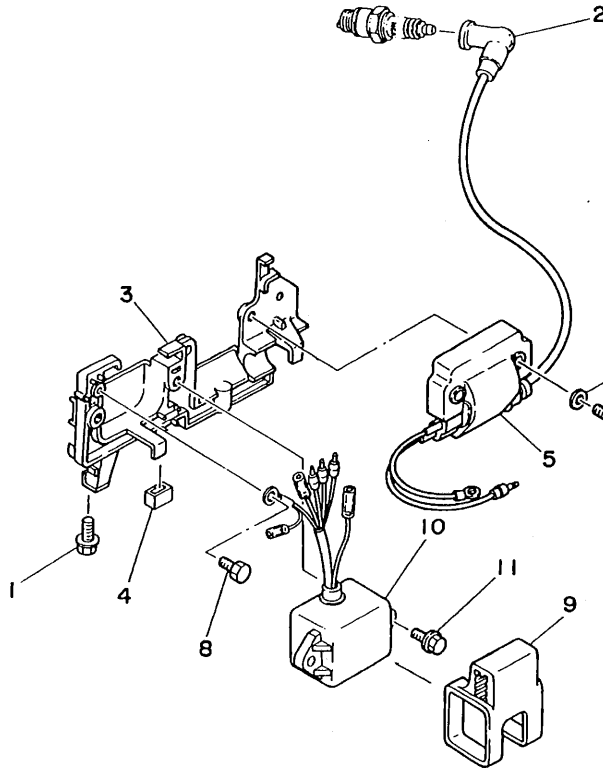
GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-85550-71	ROTOR ASSY ROTOR CPLT	1	
2	6E0-15723-00-94	.PULLEY, STARTER .POULIE DE DEMARREUR	1	
3	90105-06M14	.BOLT, WASHER BASED .BOULON, AVEC RONDELLE	3	
4	6E0-85560-70	BASE ASSY ENS. FLASQUE	1	
5	6E0-15359-00-94	.HOUSING, OIL SEAL .LOGEMENT, BAGUE D'ETANCHEITE	1	
6	6E0-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
7	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
8	6E0-85595-70	.COIL, PULSER .BOBINE, PULSEUR	1	
9	90159-04036	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
10	6E0-85592-70	.PULSER COIL ASSY .PULSATION BOBINE (ENS.)	1	
11	90159-05037	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
12	6E0-81336-70	.GROMMET .OEILLET CAOUTCHOUC	1	
13	6E0-81328-70	.CLAMP .COLLIER	1	
14	90159-04035	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
15	93102-20M25	OIL SEAL JOINT SPY	1	
16	93210-42159	O-RING JOINT TORIQUE	1	
17	95895-06016	BOLT, FLANGE BOULON	2	
18	6E0-24183-00	DAMPER, LOCATING 3 SILENT-BLOC	2	
19	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
20	90170-10113	NUT ECROU	1	
21	90201-102G9	WASHER, PLATE RONDELLE, PLATE	1	
22	6E0-81303-80	LIGHTING COIL ASSY (60W) BOBINE D'ECLAIRAGE	1	AP
23	90159-05040	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	

FIG. 10 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	95895-06016	BOLT, FLANGE BOULON	2	
2	6G1-82370-20 6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	1	4R 4AC/4AS
3	6E0-82316-00-94	BRACKET, IGNITION COIL SUPPORT, BOBINE D'ALLUMAGE	1	4R 5C/5CS
4	6E0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
5	6E0-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
6	97095-06030	BOLT BOULON	2	
7	92906-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	97095-06010	BOLT BOULON	1	
9	6E0-85548-00	HOLDER SUPPORT	1	
10	6E0-85540-71	C.D.I. UNIT ASSY BLOC C.D.I.	1	
11	95895-06020	BOLT, FLANGE BOULON	2	



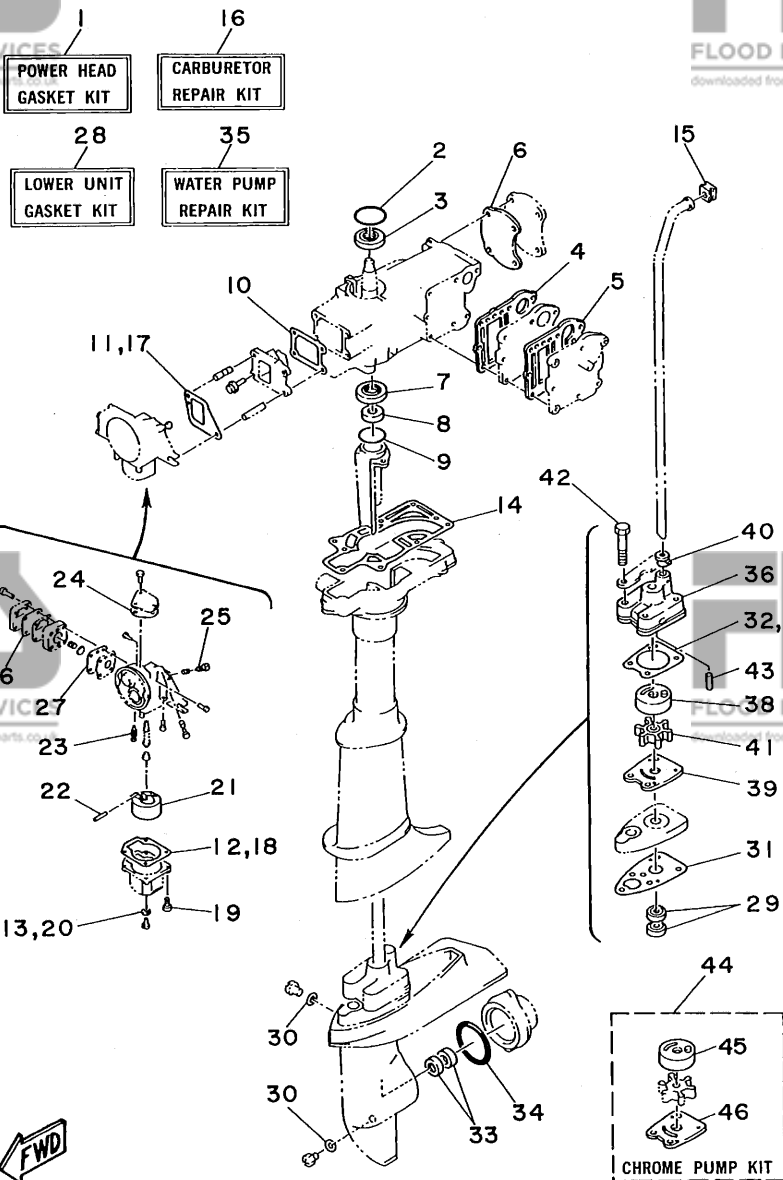


FIG. 11 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E0-W0001-03	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	UR 4AC/4AS
	6E3-W0001-03	POWER HEAD GASKET KIT POCHETTE JOINTS TETE MOTRICE	1	UR 5C/5CS
2	93210-42159	.O-RING .JOINT TORIQUE	1	
3	93102-20M25	.OIL SEAL .JOINT SPY	1	
4	6E0-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	UR 5C/5CS
5	6E0-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 4AC/4AS
	6E3-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	UR 5C/5CS
6	6E0-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	UR 4AC/4AS
	6E3-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	UR 5C/5CS
7	93101-20M29	.OIL SEAL .JOINT SPY	1	
8	93101-10M25	.OIL SEAL .JOINT SPY	1	
9	93210-31114	.O-RING .JOINT TORIQUE	1	
10	6E0-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
11	6E0-14198-A0	.GASKET .JOINT	1	
12	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
13	6A1-14398-00	.GASKET .JOINT	1	
14	6E0-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	646-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
16	6E0-W0093-02	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
17	6E0-14198-A0	.GASKET .JOINT	1	
18	6E0-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
19	98580-04016	.SCREW, PAN HEAD .VIS	1	
20	6A1-14398-00	.GASKET .JOINT	1	
21	6E7-14385-00	.FLOAT .FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	6G8-14392-10	.VALVE, NEEDLE .POINTEAU	1	
24	6E0-14227-00	.GASKET .JOINT	1	

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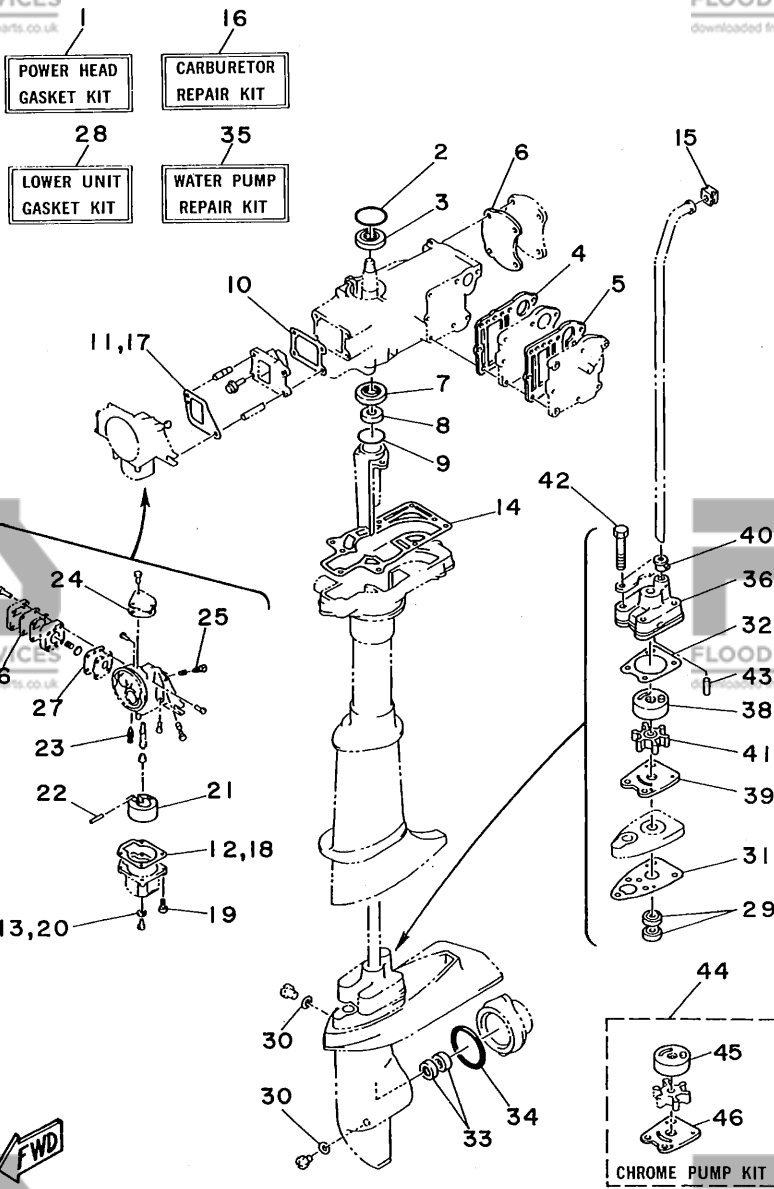


FIG. 11 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
26	6E0-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
27	6E0-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
28	6E0-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
29	93101-10M14	.OIL SEAL .JOINT SPY	2	
30	90430-08020	.GASKET .JOINT	3	
31	6E0-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
32	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
33	93101-13M12	.OIL SEAL .JOINT SPY	2	
34	93210-48214	.O-RING .JOINT TORIQUE	1	
35	6E0-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
36	6E0-44311-00	.HOUSING, WATER PUMP .CORPS, POMPE A EAU	1	
37	6E0-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
38	6E0-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	
39	6E0-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
40	6E0-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
41	6E0-44352-00	.IMPELLER .TURBINE	1	
42	97095-06045	.BOLT .BOULON	4	
43	93604-09066	.PIN, DOWEL .CLAVETTE	1	
44	6E0-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
45	6E0-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	CHROMATE
46	6E0-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	CHROMATE



6C (6H6)
6D (6H8)
8C (6G1)

6C/6D/8C

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 6C'94 (6H6)/6D'94(6H8)/8C'94(6G1). When you are ordering replacement parts for the 6C'94 (6H6)/6D'94(6H8)/8C'94(6G1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

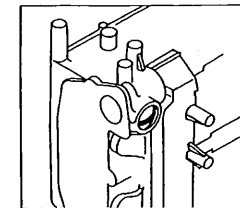
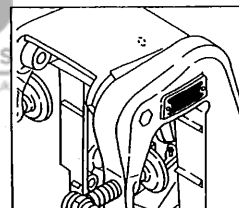
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	.. PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
6CM	S : 027415 and following	
	L : 316918 and following	
6CEM	S : 100728 and following	
	L : 401077 and following	
6DM	S : 002097 and following	
	L : 300587 and following	
6DEM	S : 100382 and following	
	L : 400289 and following	
8CM	S : 051699 and following	
	L : 337051 and following	
	UL : 702395 and following	
8CEM	S : 101997 and following	
	L : 402640 and following	
	UL : 750436 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLuish GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 6C(6H6)/6D(6H8)/8C(6G1) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

- 2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE	CARBURATEUR (ENS.)
	.GICLEUR de ralenti
	.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

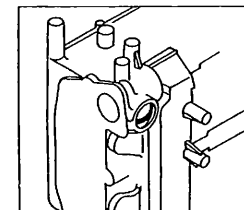
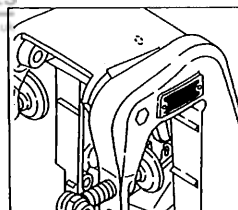
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	
6CM	S : 027415 et suivants L : 316918 et suivants
6CEM	S : 100728 et suivants L : 401077 et suivants
6DM	S : 002097 et suivants L : 300587 et suivants
6DEM	S : 100382 et suivants L : 400289 et suivants
8CM	S : 051699 et suivants L : 337051 et suivants
	UL : 702395 et suivants
8CEM	S : 101997 et suivants L : 402640 et suivants
	UL : 750436 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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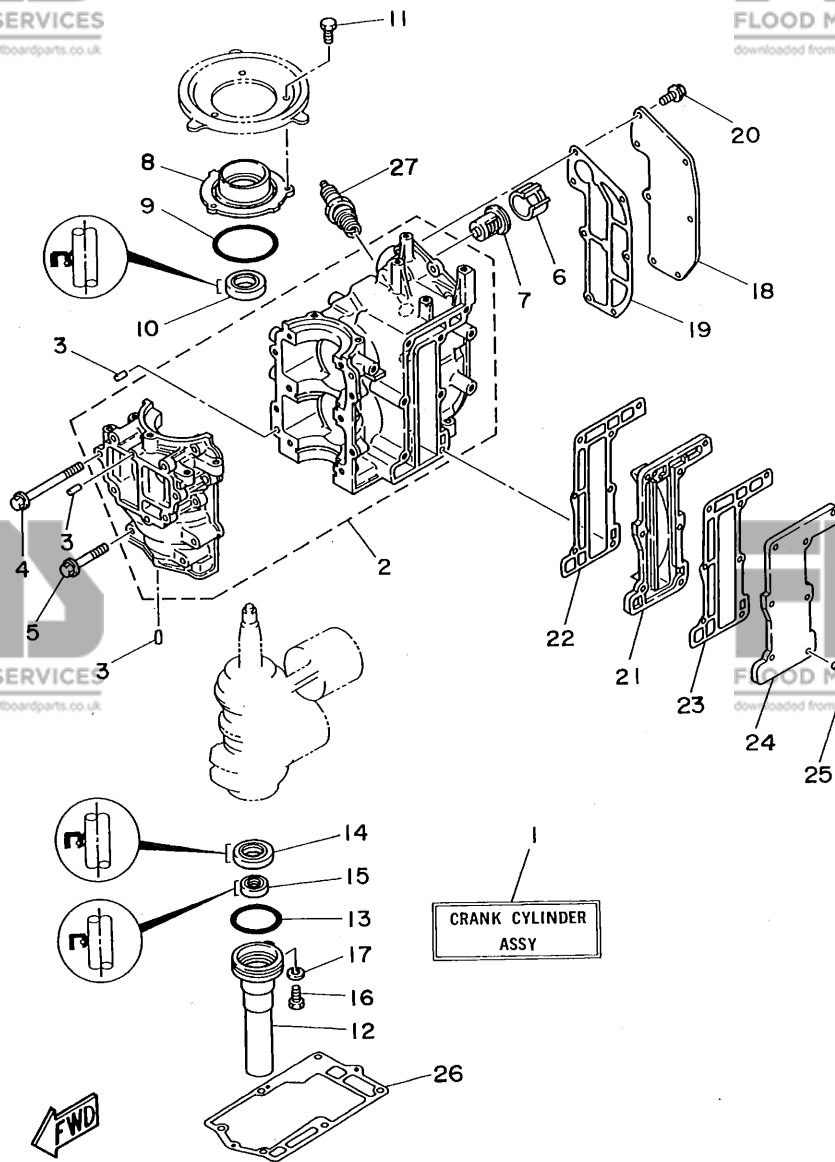


FIG. 1 CYLINDER. CRANKCASE

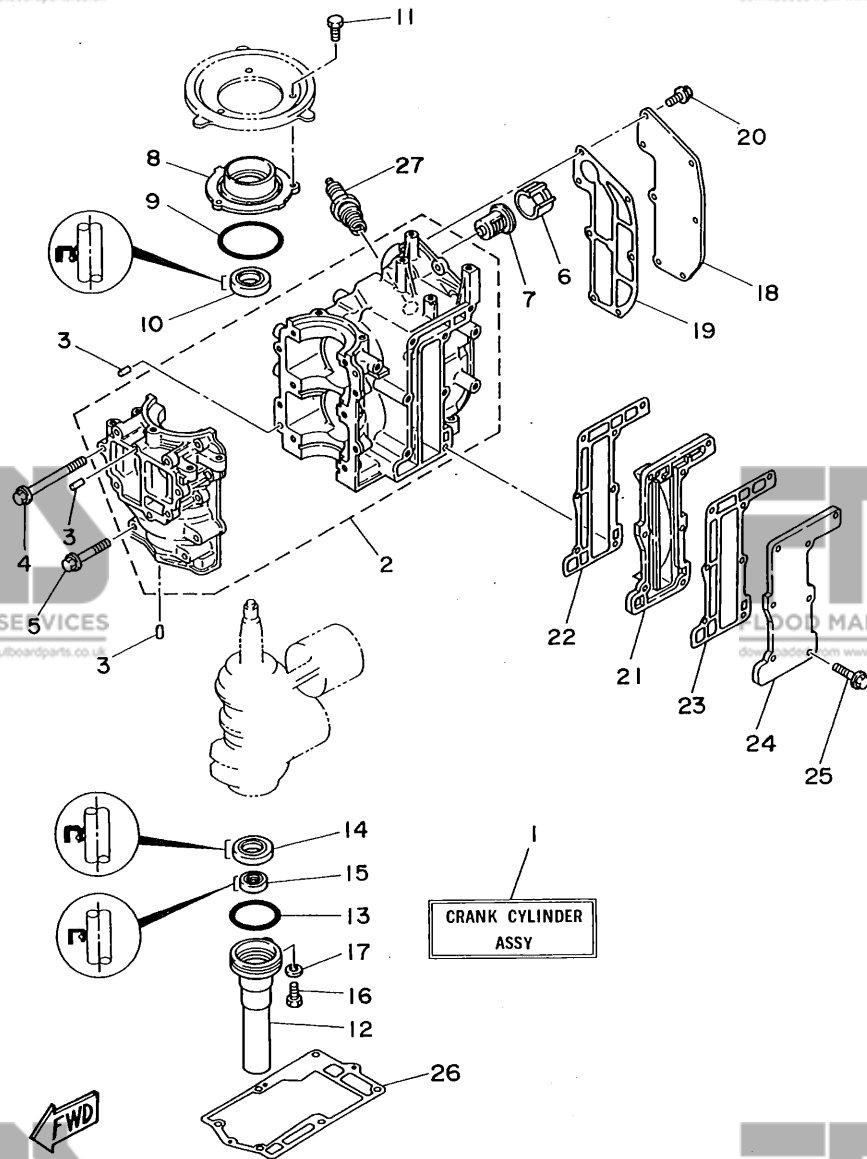
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 26, FIG. 2, REF.NO. 1 ~ 19)	1	
2	6G1-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	93604-08062	PIN, DOWEL CLAVETTE	4	
4	90105-06M26	BOLT, WASHER BASED BOULON, AVEC RONDELLE	6	
5	90105-06M25	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	90387-22M50	COLLAR COLLERETTE	1	
7	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
8	6G1-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
9	93210-54M54	O-RING JOINT TORIQUE	1	
10	93102-20M25	OIL SEAL JOINT SPY	1	
11	97095-06016	BOLT BOULON	3	
12	6G1-15396-01-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
13	93210-42159	O-RING JOINT TORIQUE	1	
14	93101-20M29	OIL SEAL JOINT SPY	1	
15	93101-12M26	OIL SEAL JOINT SPY	1	
16	97095-06016	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6G1-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
19	6G1-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
20	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
21	6G1-41111-01-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
22	6G1-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
23	6G1-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
24	6G1-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
25	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	
26	6G1-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	94702-00271	PLUG, SPARK (NGK BR7HS 10)	2	UR 6C/8C
		BOUGIE D'ALLUMAGE (NGK BR7HS 10)		
	94702-00274	PLUG, SPARK (NGK BR6HS 10)	2	UR 6D
		BOUGIE D'ALLUMAGE (NGK BR6HS 10)		



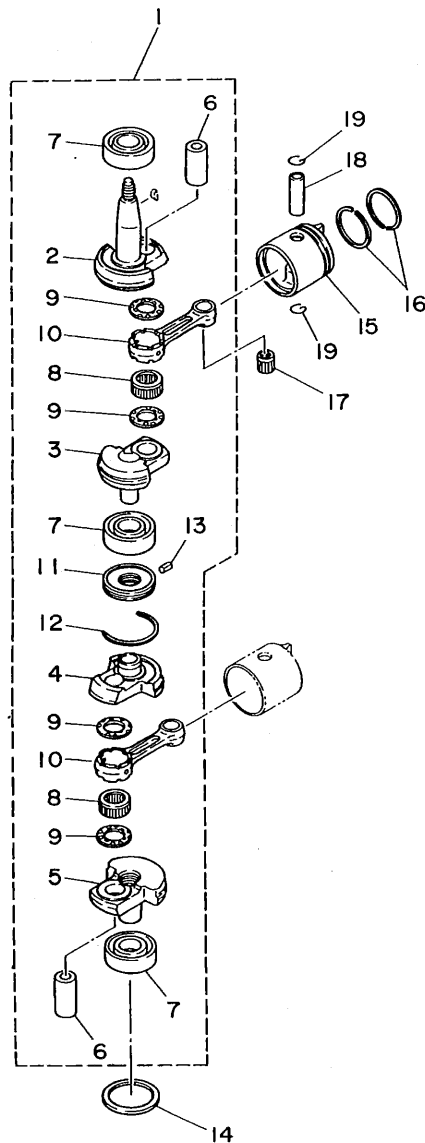


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-11400-01	CRANKSHAFT ASSY	1	
2	6G1-11412-01	VILEBREQUIN COMPLET	1	
3	6G1-11422-01	.CRANK 1	1	
4	6G1-11432-01	.MASSOLOTTE DE VILEBREQUIN 1	1	
5	6G1-11442-01	.CRANK 2	1	
6	6G1-11681-00	.MASSOLOTTE DE VILEBREQUIN 2	1	
7	93306-204U0	.CRANK 3	1	
8	93310-418V1	.MASSOLOTTE DE VILEBREQUIN 3	1	
9	90209-18112	.CRANK 4	1	
10	6G1-11651-01	.MASSOLOTTE DE VILEBREQUIN 4	1	
11	6G1-11515-01	.PIN, CRANK 1	2	
12	93440-47055	.MANETON, VILEBREQUIN 1	1	
13	91609-20008	.BEARING	3	
14	90201-41528	.ROULEMENT	2	
15	6G1-11631-00-98	.BEARING, CYLINDRICAL	2	
16	6G1-11610-00	.ROULEMENT	2	
17	93310-112V0	.WASHER	4	
18	6G1-11633-00	.RONDELLE	1	
19	93450-13022	.ROD, CONNECTING	2	
		.BIELLE NUE	1	
		.SEAL, LABYRINTH 1	1	
		.JOINT, LABYRINTHE 1	1	
		.CIRCLIP	1	
		.CIRCLIP	1	
		.PIN, SPRING	1	
		.AXE DE RESSORT	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	1	
		.PISTON (STD)	2	
		.PISTON (STD)	2	
		.PISTON RING SET (STD)	2	
		.JEU DE SEGMENTS (STD)	2	
		.BEARING, CYLINDRICAL	2	
		.ROULEMENT	2	
		.PIN, PISTON	2	
		.AXE, PISTON	2	
		.CIRCLIP	4	
		.CIRCLIP	4	

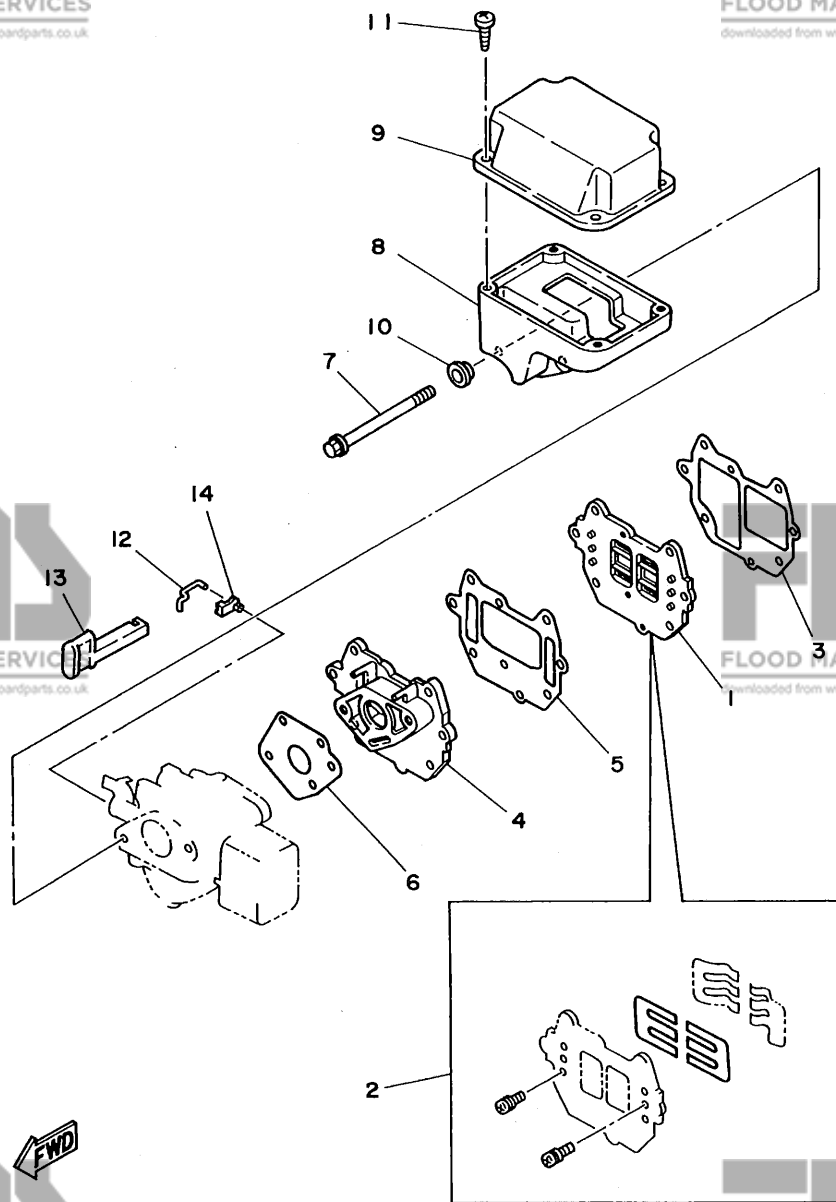


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-13610-01	REED VALVE ASSY CLAPET COMPLET	1	
2	6G1-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6G1-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
4	6G1-13641-00-94	MANIFOLD 1 TUBULURE 1	1	
5	6G1-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
6	6G1-14198-A1	GASKET JOINT	1	
7	95895-06085	BOLT, FLANGE BOULON	2	
8	6G1-14417-00	COVER 1 COUVERCLE 1	1	
9	6G1-14418-00	COVER 2 COUVERCLE 2	1	
10	90387-06M70	COLLAR COLLERETTE	2	
11	97780-50514	SCREW, TAPPING VIS, TETE BOMBEE	4	
12	6G1-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
13	6G1-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
14	6G1-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	

B2

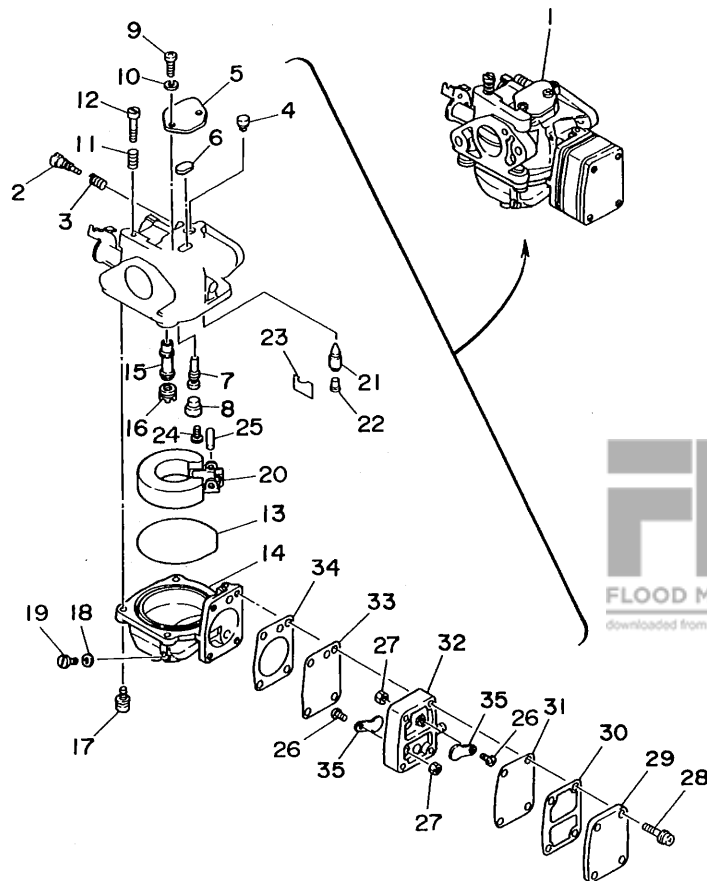


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1 UR 8C	
	6H6-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1 UR 6C	
	6H8-14301-01	CARBURETOR ASSY 1 CARBURETEUR COMPLET 1	1 UR 6D	
2	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	
3	679-14555-00	.SPRING .RESSORT	1	
4	6G1-14966-00	.CAP .CAPUCHON	1	
5	6G1-14527-00	.PLATE .PLAQUE	1	
6	6G1-14126-00	.GASKET .JOINT	1	
7	6G1-14948-05	.JET (#45) .GICLEUR (#45)	1	
8	676-14966-00	.CAP .CAPUCHON	1	
9	98580-04010	.SCREW, PAN HEAD .VIS	2	
10	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
11	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
12	663-14523-00	.SCREW, STOP .VIS, BUTEE	1	
13	6G1-14984-00	.O-RING .JOINT TORIQUE	1	
14	6G1-14980-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	
15	6G1-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1 UR 8C	
	6H6-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1 UR 6C	
	6H8-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1 UR 6D	
16	676-14943-26	.JET, MAIN (#98) .GICLEUR, PRINCIPAL (#98)	1 UR 6C/8C	
	676-14943-27	.JET, MAIN (#100) .GICLEUR, PRINCIPAL (#100)	1 UR 6D	
17	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
18	6G1-14398-00	.WASHER .RONDELLE	1	
19	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	
20	6G1-14985-00	.FLOAT .FLOTTEUR	1	
21	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	
22	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	663-14159-00	.CLIP .JONC	1	

B3

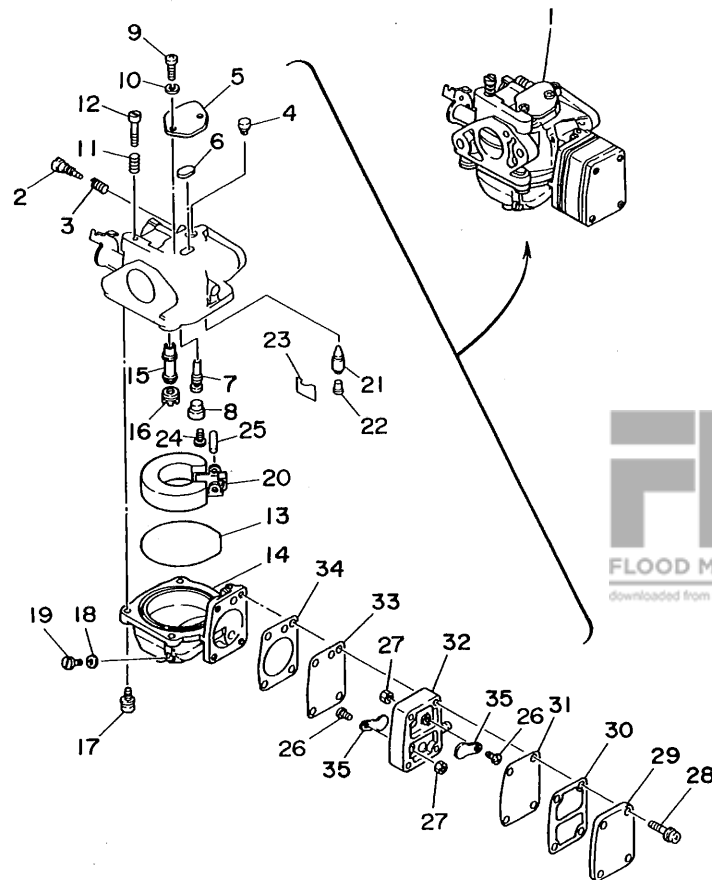


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	98580-04008	.SCREW, PAN HEAD	1	
25	688-14548-00	.VIS	1	
26	98580-03006	.PIN, FLOAT ARM	1	
27	95380-03600	.AXE, BRAS DE FLOTTEUR	2	
28	97980-04125	.SCREW, PAN HEAD	2	
29	6G1-24452-00	.VIS	2	
30	6G1-24432-00	.NUT	4	
31	6G1-24471-00	.ECROU	1	
32	6G1-24412-01	.SCREW, WITH WASHER	1	
33	6G1-24411-00	.VIS, AVEC RONDELLE	1	
34	6G1-24431-01	.COVER	1	
35	6G1-24421-00	.COUVERCLE	1	
		.GASKET, FUEL PUMP 2	1	
		.JOINT 2 DE POMPE A ESSENCE	1	
		.DIAPHRAGM	1	
		.DIAPHRAGME	1	
		.BODY 1	1	
		.CORPS 1	1	
		.DIAPHRAGM	1	
		.DIAPHRAGME	1	
		.GASKET, FUEL PUMP 1	1	
		.JOINT 1 DE POMPE A ESSENCE	2	
		.VALVE, CHECK		
		.SOUPAPE, RETENUE		



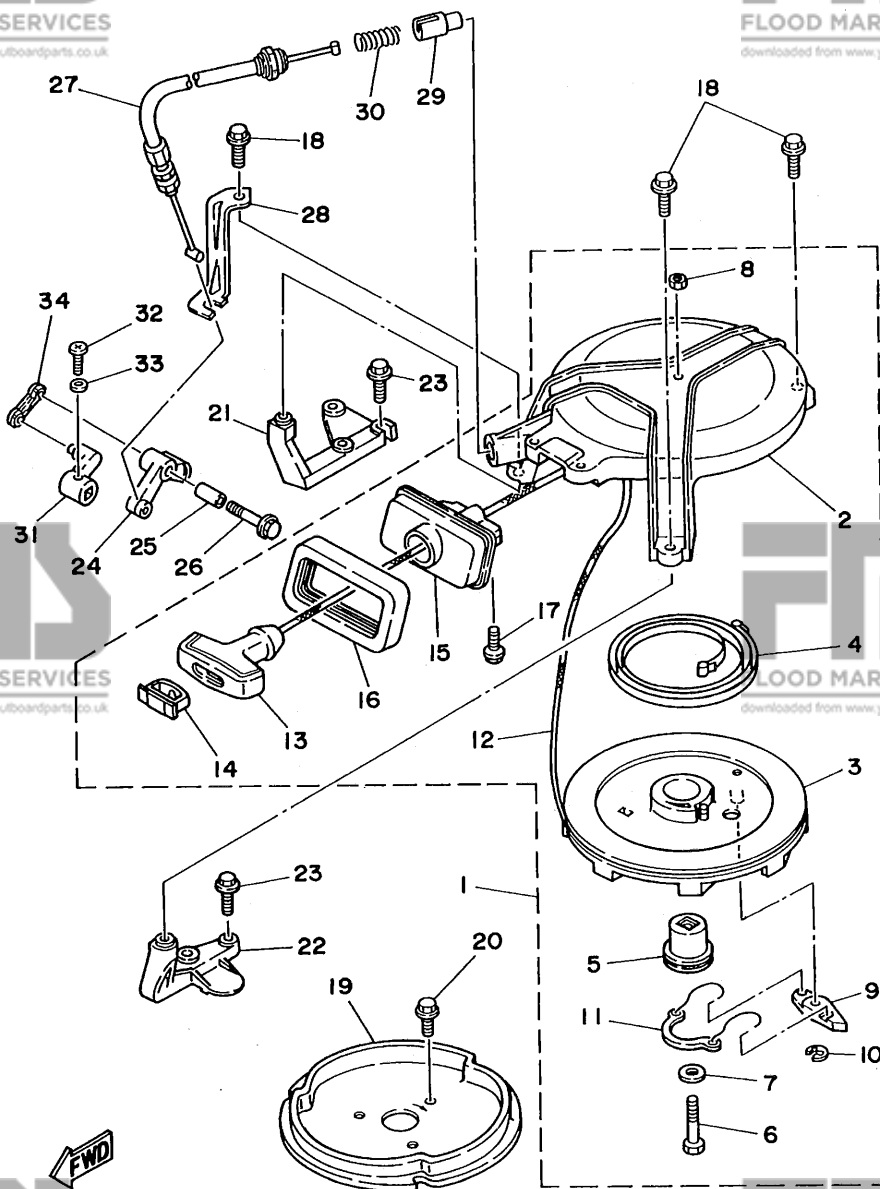


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-15710-81	STARTER ASSY DEMARREUR COMPLET	1	
2	6G1-15711-80-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G1-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	90510-08M03	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
5	6G1-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1	
6	97013-06035	.BOLT .BOULON	1	
7	90201-06M30	.WASHER, PLATE .RONDELLE, PLATE	1	
8	95380-06600	.NUT .ECROU	1	
9	677-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
10	93430-06M02	.CIRCLIP .CLIPS	1	
11	6G1-15705-00	SPRING, DRIVE PAWL RESSORT DE CLIQUET	1	
12	*	.WIRE (L1850) .FIL (L1850)	1	
13	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
14	689-15779-01	.COVER .COUVERCLE	1	
15	6G1-15758-00	.GUIDE, ROPE .GUIDE DE CABLE	1	
16	6G1-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
17	95895-06016	.BOLT, FLANGE .BOULON	2	
18	95895-06020	BOLT, FLANGE BOULON	3	
19	6G1-15723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
20	90105-06M29	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	
21	6G1-15771-00-94	STAY 1 SUPPORT 1	1	
22	6G1-15772-00-94	STAY 2 SUPPORT 2	1	
23	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
24	6G1-15746-81	ARM BRAS	1	
25	6G1-15764-00	COLLAR 1 COLLERETTE 1	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44372, LONGUEUR DE COUPE 1.85M.

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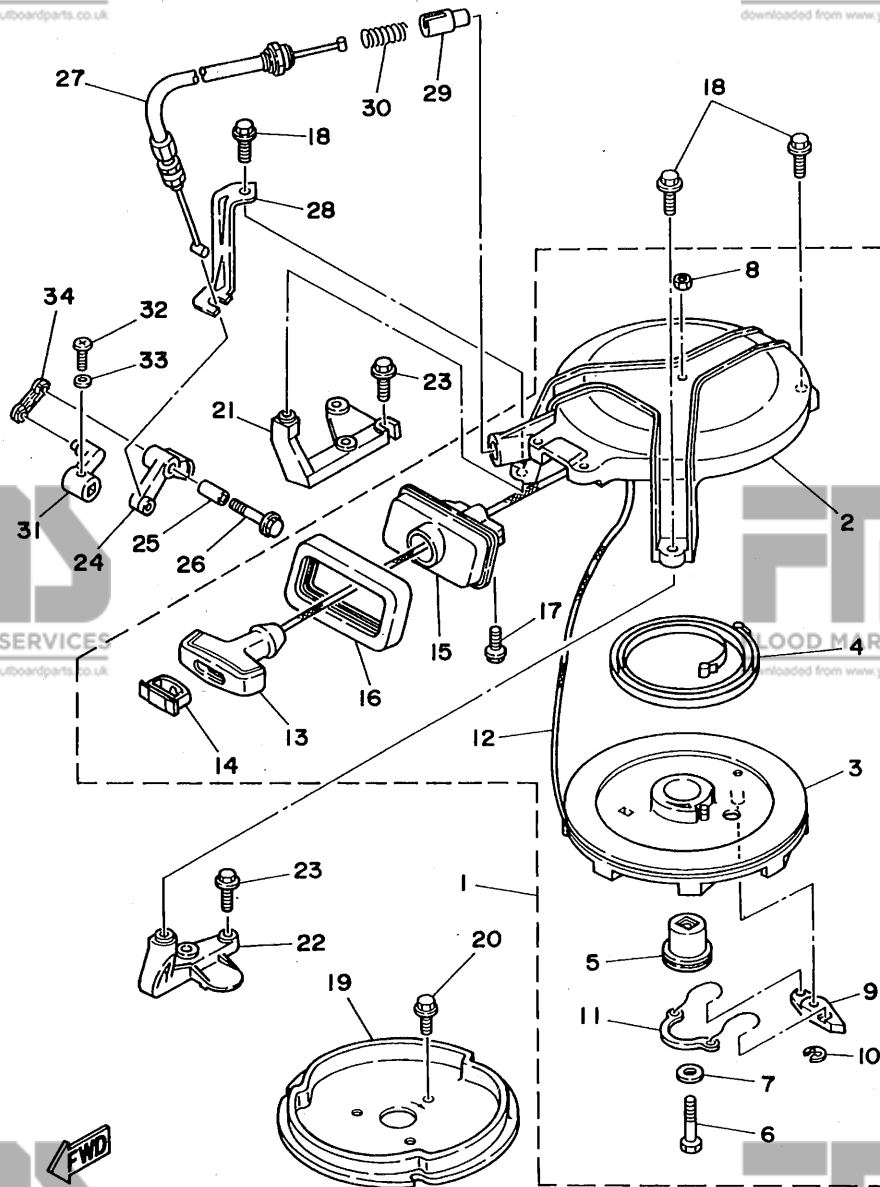


FIG. 5 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	95895-06025	BOLT, FLANGE BOULON	1	
27	6G1-15770-81	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
28	6G1-15774-81	STAY 4 SUPPORT 4	1	
29	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
30	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
31	6G1-44125-80	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
32	98580-05016	SCREW, PAN HEAD VIS	1	
33	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
34	6G1-15747-80	LINK BIELLETTTE	1	

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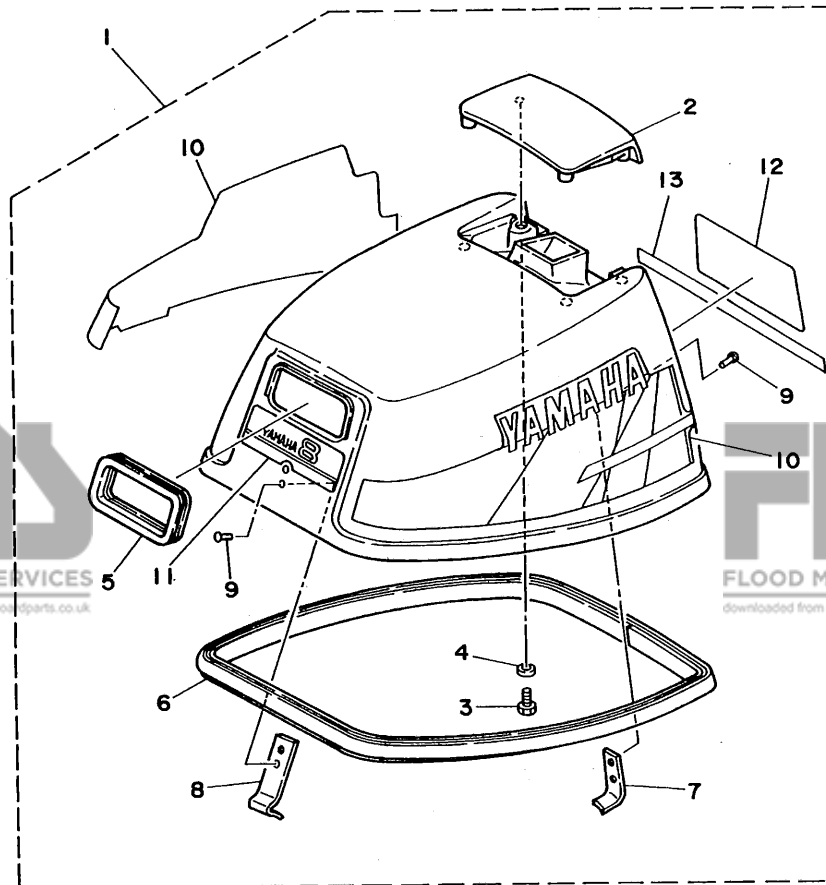


CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	
2	97095-06025	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	646-24251-02	STRAINER 1 FILTRE 1	1	
5	90445-09094	HOSE DURITE	1	
6	90445-09220	HOSE DURITE	1	
7	90467-08004	CLIP JONC	4	
8	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
9	6G1-28170-00	TOOL, HOLDER OUTIL	1	
10	6E1-42694-00	BAND COLLIER	1	
11	97095-06012	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP	

FIG. 7 TOP COWLING

CAPOT SUPERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 8C
	6H6-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 6C/6D
2	6G1-42613-00-4D	MOLDING, AIR DUCT MANCHON A AIR	1	
3	97095-06016	BOLT BOULON	4	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
5	6G1-15761-00	SEAL, RUBBER 1 JOINT CAOUTCHOUC 1	1	
6	6G1-42615-00	SEAL JOINT	1	
7	6G1-42647-00	HOLDER, CLAMP BAND SUPPORT, SANDOW DE SERRAGE	1	
8	6G1-42651-02	HOOK CROCHET	1	
9	90266-04M00	RIVET RIVET	4	
10	6G1-W0070-50	GRAPHIC SET JEU DIEMBLEMES	1	
11	6G1-42677-10	GRAPHIC, FRONT ADHESIF, AVANT	1	UR 8C
	6H6-42677-10	GRAPHIC, FRONT ADHESIF, AVANT	1	UR 6C/6D
12	6G1-42678-11	GRAPHIC, REAR ADHESIF, ARRIERE	1	UR 8C
	6H6-42678-11	GRAPHIC, REAR ADHESIF, ARRIERE	1	UR 6C/6D
13	6G1-4267A-50	GRAPHIC, REAR 2 ADHESIF, ARRIERE 2	1	

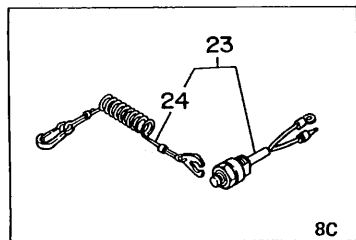
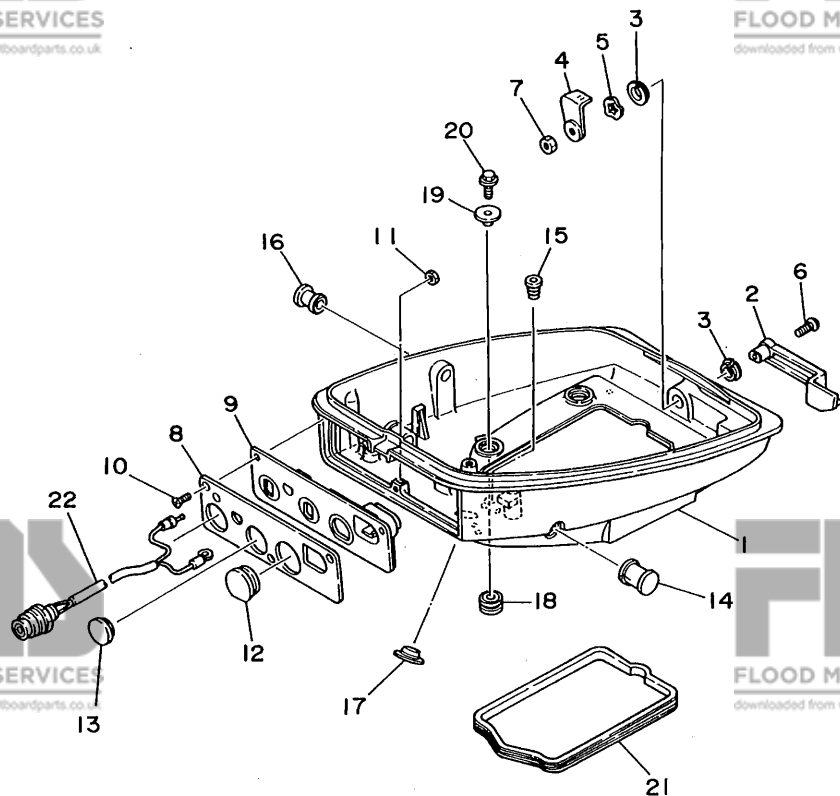


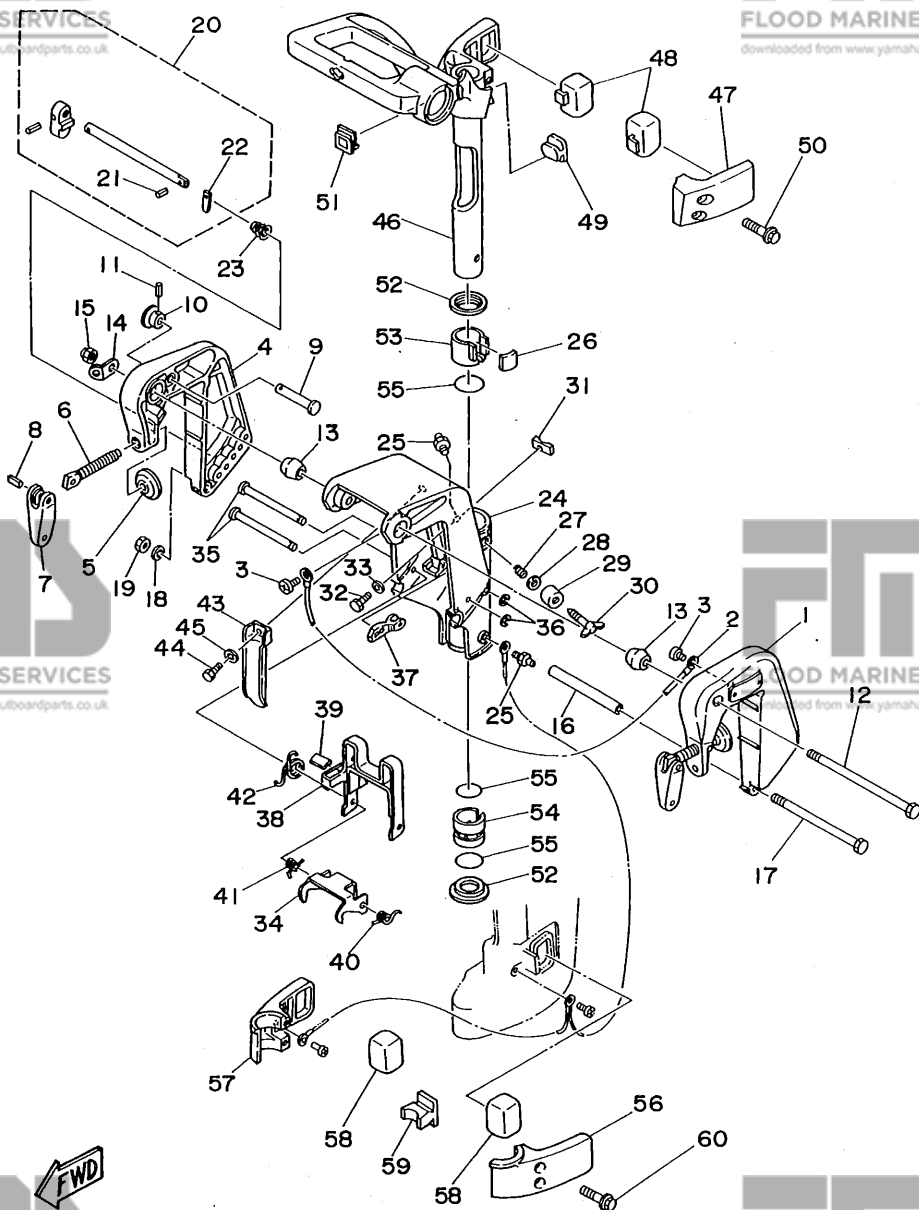
FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42711-01-4D	COWLING, BOTTOM CUVETTE	1	
2	6G1-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12M45	BUSH DOUILLE	2	
4	6E0-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97895-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
7	95380-06700	NUT ECROU	1	
8	6G1-42719-81	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
9	6G1-42767-00	BRACKET SUPPORT	1	
10	90149-05M02	SCREW VIS	3	
11	95380-05700	NUT ECROU	1	
12	6G1-42724-00	GROMMET PASSE-FIL	1	
13	6G1-42725-00	GROMMET PASSE-FIL	1	
14	6G1-42726-00	GROMMET PASSE-FIL	1	
15	6G1-42727-00	GROMMET PASSE-FIL	1	
16	6G1-42748-00	GROMMET PASSE-FIL	1	
17	6G1-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	
18	90480-15M31	GROMMET RONDELLE CAOUTCHOUC	4	
19	90387-06M52	COLLAR COLLERETTE	4	
20	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
21	6G1-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
22	6A0-82550-01	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	UR 6C/6D
23	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	UR 8C
24	682-82556-00	.STOPPER .PLAQUETTE	1	

FIG. 9 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-43111-02-40	BRACKET, CLAMP PRESSE	1	
2	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
3	98580-06008	SCREW, PAN HEAD VIS	2	
4	6G1-43112-01-40	BRACKET, CLAMP PRESSE	1	
5	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
6	6G1-43116-02	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
7	6E0-43118-00	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
8	90254-04M00	PIN, SPRING RIVET, TETE TRONCONIQUE	2	
9	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	
10	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	
11	91690-30016	PIN, SPRING AGRAFFE	1	
12	90101-08M08	BOLT BOULON	1	
13	6G8-43136-00	PIECE, FRICTION FRICTION	2	
14	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
15	95780-08300	NUT, FLANGE ECROU	1	
16	90387-06M13	COLLAR COLLERETTE	1	
17	97095-06135	BOLT BOULON	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	95380-06600	NUT ECROU	1	
20	6G1-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
21	91690-30008	.PIN, SPRING .AGRAFFE	1	
22	689-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
23	90502-10M06	SPRING, CONICAL RESSORT, CONIQUE	1	
24	6G1-43311-13-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	
25	93700-06M03	NIPPLE, GREASE PION	2	
26	6G1-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
27	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

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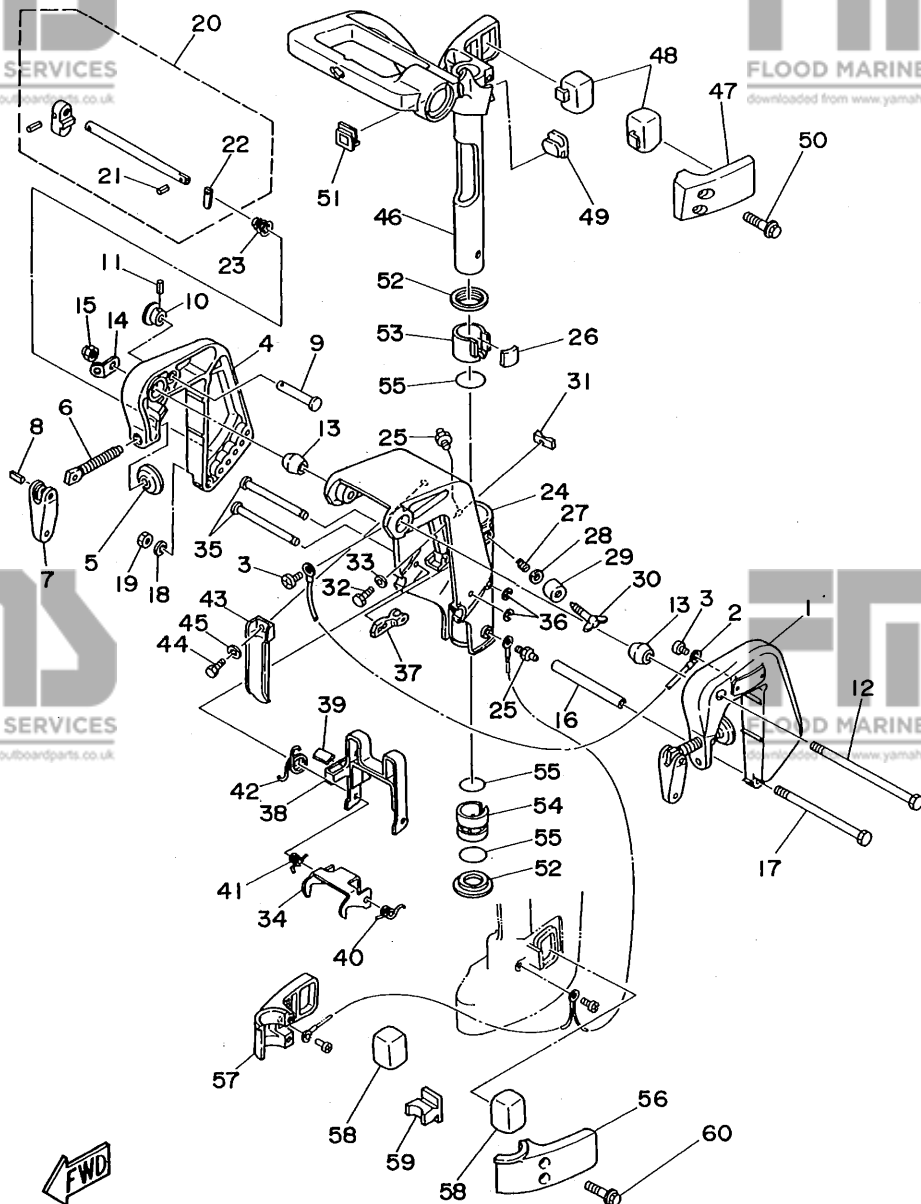


FIG. 9 BRACKET 1

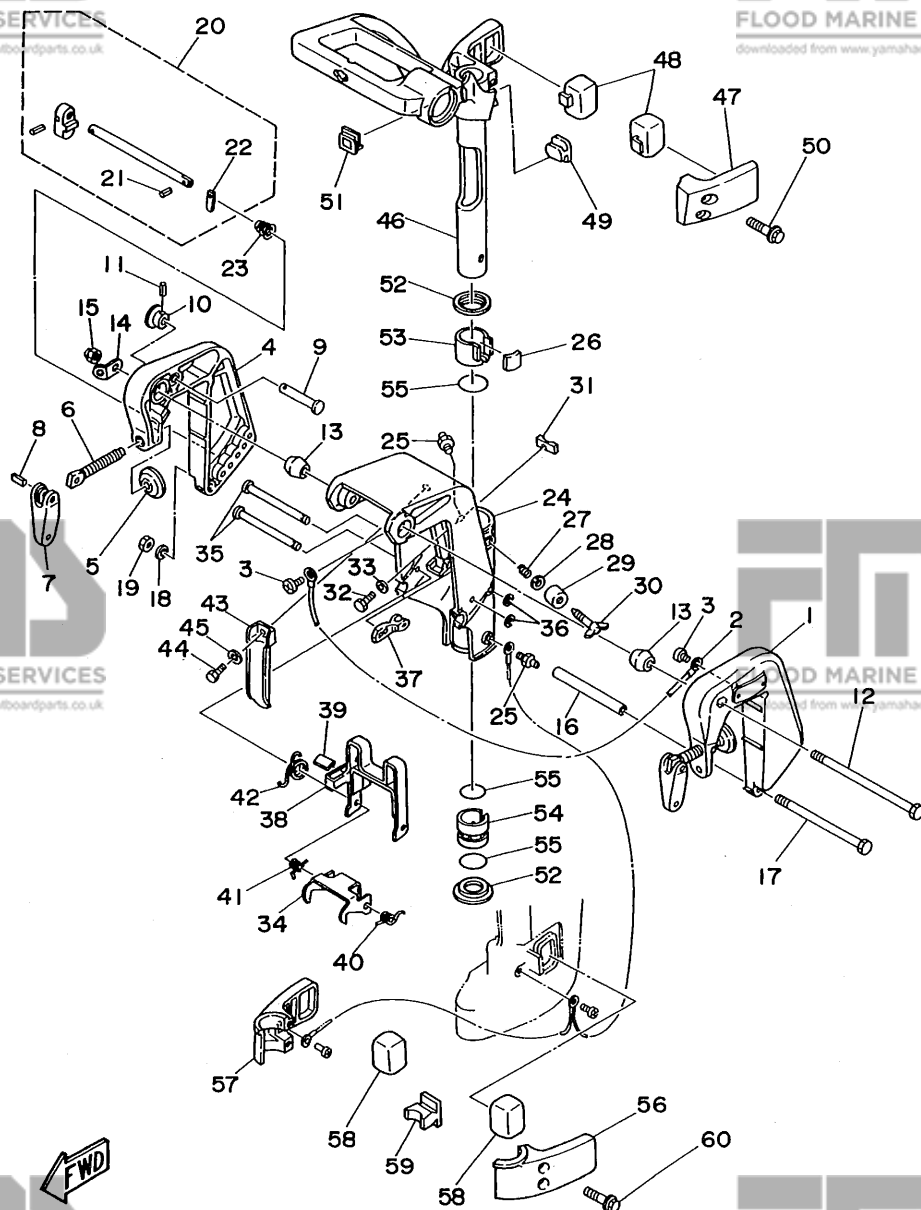
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G1-43373-00	SEAL, DAMPER JOINT	1	
30	6G1-42529-00	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION	1	
31	6G1-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
32	97095-06010	BOLT BOULON	1	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
34	6G1-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
35	6G1-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	2	
36	99080-05600	CIRCLIP CIRCLIP	2	
37	6G1-43615-01	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
38	6G1-43681-00	LEVER, SHALLOW WATER DRIVE LEVIER	1	
39	6G1-43318-01	COVER CAPUCHON	1	
40	90508-10M15	SPRING, TORSION RESSORT, TORSION	1	
41	90508-10M16	SPRING, TORSION RESSORT, TORSION	1	
42	90508-14M17	SPRING, TORSION RESSORT, TORSION	1	
43	6G1-42731-00	CARRYING HANDLE POIGNEE DE PORTAGE	1	
44	97395-08016	BOLT BOULON	1	
45	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
46	6G1-42511-04-4D	BRACKET, STEERING CADRE, DIRECTION	1	
47	6G1-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
48	6G1-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
49	6G1-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1	
50	95895-06035	BOLT, FLANGE BOULON	2	
51	6G1-42551-00	GROMMET PASSE-FIL	1	
52	6G1-42535-00	WASHER, THRUST RONDELLE DE CALAGE	2	
53	6G1-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
54	6G1-42538-01	BUSHING, PIVOT SHAFT COUSSINET	1	
55	93210-30M31	O-RING JOINT TORIQUE	3	
56	6G1-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	

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FIG. 9 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6G1-44552-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
58	6G1-44555-A0	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	
59	6G1-44557-A0	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	
60	95895-06035	BOLT, FLANGE BOULON	2	

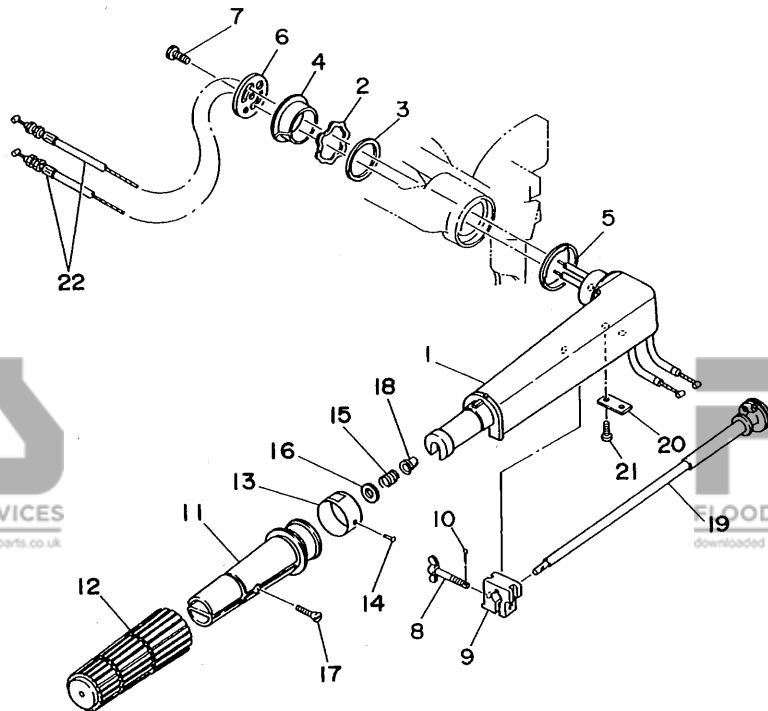


FIG. 10 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-42111-03-40	HANDLE, STEERING POIGNEE	1	
2	90206-35M20	WASHER, WAVE RONDELLE, ONDULEE	1	
3	90202-35M24	WASHER, PLATE RONDELLE, PLATE	1	
4	90386-34M40	BUSH DOUILLE	1	
5	90386-43M79	BUSH DOUILLE	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
7	97095-06016	BOLT BOULON	1	
8	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
10	91490-16010	PIN, COTTER GOUPILLE	1	
11	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
12	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
13	6G1-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
14	90269-02M09	RIVET RIVET	1	
15	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
16	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
17	90149-05M13	SCREW VIS	1	
18	90386-08032	BUSH DOUILLE	1	
19	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
20	6E0-42159-02	STAY SUPPORT	1	
21	97895-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
22	6G1-26301-02	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	



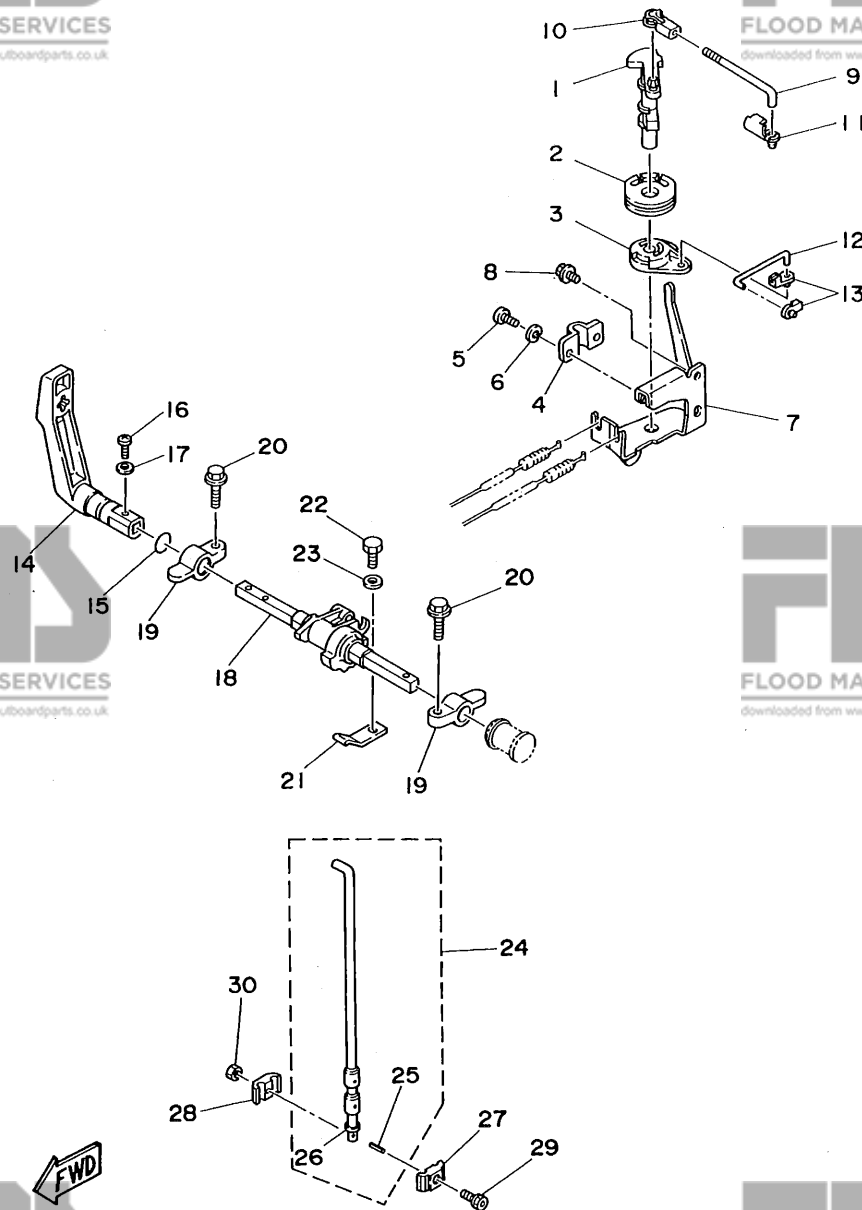


FIG. 11 CONTROL

COMMANDE

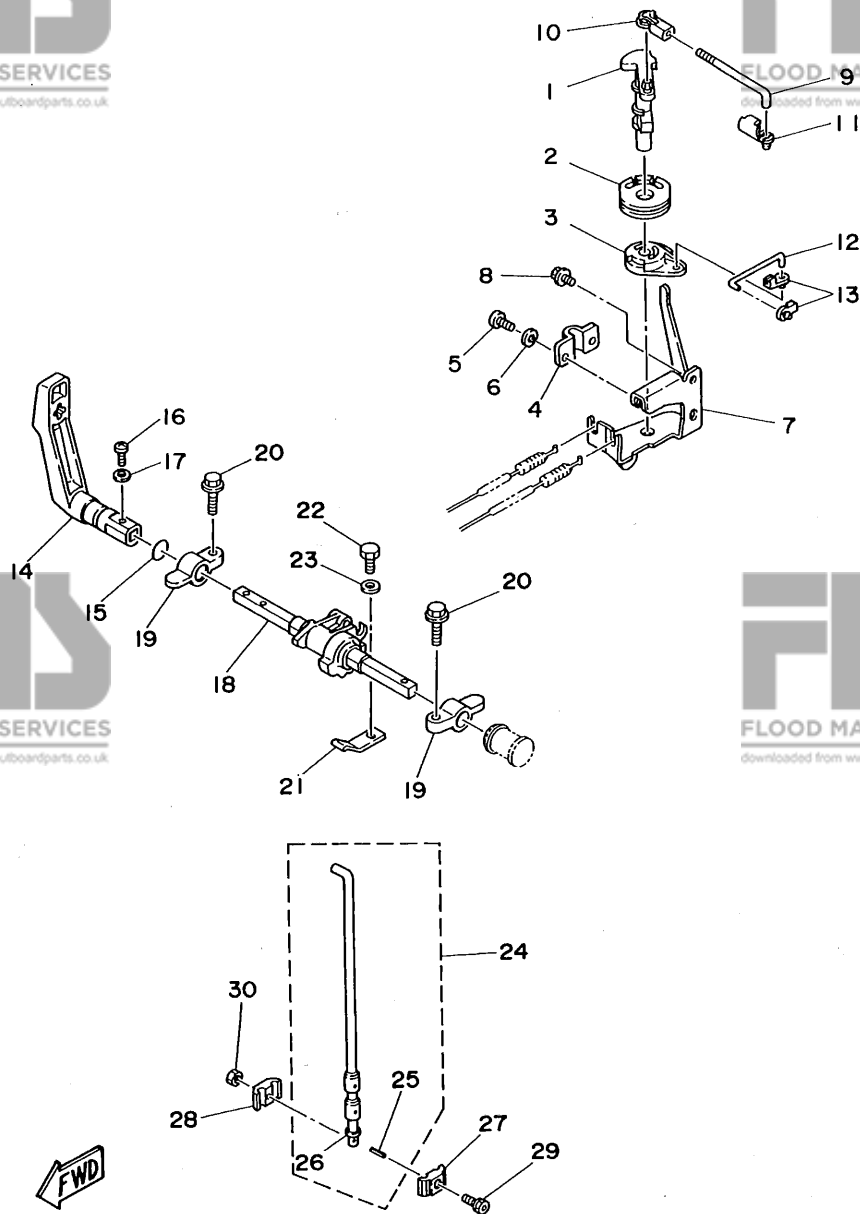
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
2	6G1-41638-00	PULLEY POULIE	1	
3	6G1-41283-01	LEVER, FREE ACCEL. LEVIER	1	
4	6G1-41661-00	BRACKET SUPPORT	1	
5	98580-05010	SCREW, PAN HEAD VIS	2	
6	92990-05100	WASHER, SPRING RONDELLE, GROWER	2	
7	6G1-14497-80	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
8	95895-06010	BOLT, FLANGE BOULON	2	
9	6G1-41238-00	JOINT, LINK RACCORD	1	
10	6H1-41237-00	JOINT, LINK RACCORD	1	
11	6R5-41237-00	JOINT, LINK RACCORD	1	
12	6G1-41211-00	LINK, ACCEL. BIELLE, ACCELERATION	1	
13	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
14	6G1-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
15	93210-12790	O-RING JOINT TORIQUE	1	
16	98580-05016	SCREW, PAN HEAD VIS	1	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
18	6G1-44121-02-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
19	6G1-41662-01-94	BRACKET SUPPORT	2	
20	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
21	6G1-44116-01	SPRING RESSORT	1	
22	97095-06012	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
24	6G1-44110-00	SHIFT ROD ASSY TIGE D'INVERSION (ENS.)	1	
25	91690-20010	.PIN, SPRING .AGRAFFE	1	
26	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	1	
27	6G1-44145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
28	6G1-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	

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FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90109-06M17	BOLT BOULON	1	
30	95380-06600	NUT ECROU	1	



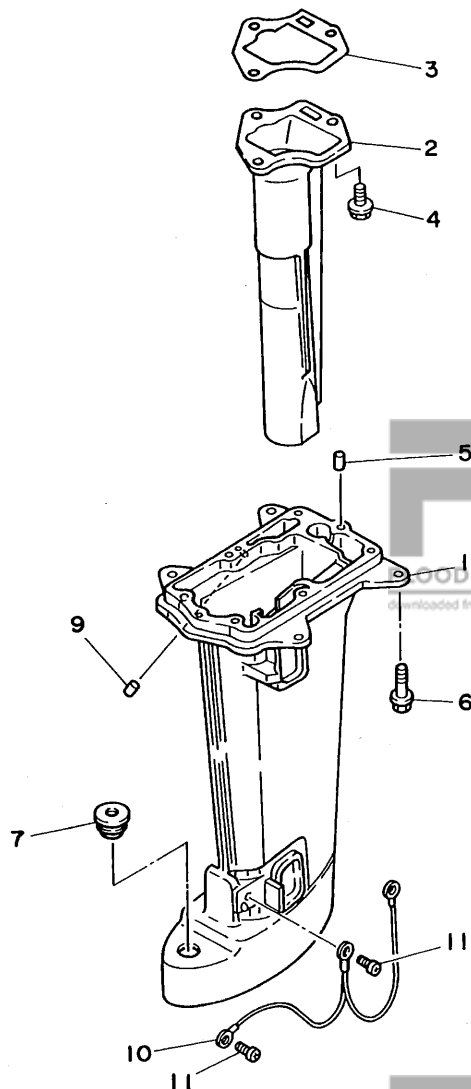
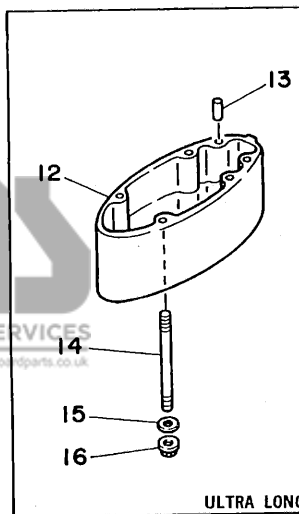
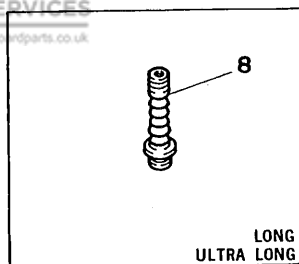


FIG. 12 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6G1-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG/ULTRA LONG
2	6G1-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
3	6G1-41133-A0	GASKET, EXHAUST MANIFOLD 1	1	
4	97595-06520	JOINT, PIPE D'ECHAPPEMENT	3	
5	93604-08062	BOLT, WITH WASHER VIS HEXAGONAL	2	
6	95895-06030	PIN, DOWEL CLAVETTE	6	
7	90480-20M29	BOLT, FLANGE BOULON	1	
8	6G1-44147-00	GROMMET RONDELLE CAOUTCHOUC	1	LONG/ULTRA LONG
9	6G1-45135-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
10	6G1-82149-00	PIPE TUYAU	1	
11	98580-06008	WIRE, LEAD 3 FIL 3	2	
12	6G1-45211-20-4D	SCREW, PAN HEAD VIS	1	ULTRA LONG
13	93604-08062	EXTENSION EXTENSION	2	ULTRA LONG
14	90116-06M18	PIN, DOWEL CLAVETTE	4	ULTRA LONG
15	92990-06600	BOLT, STUD GOUJON	4	ULTRA LONG
16	95780-06300	WASHER, PLATE RONDELLE, PLATE	4	ULTRA LONG
		NUT, FLANGE ECROU	4	ULTRA LONG

FWD

D2

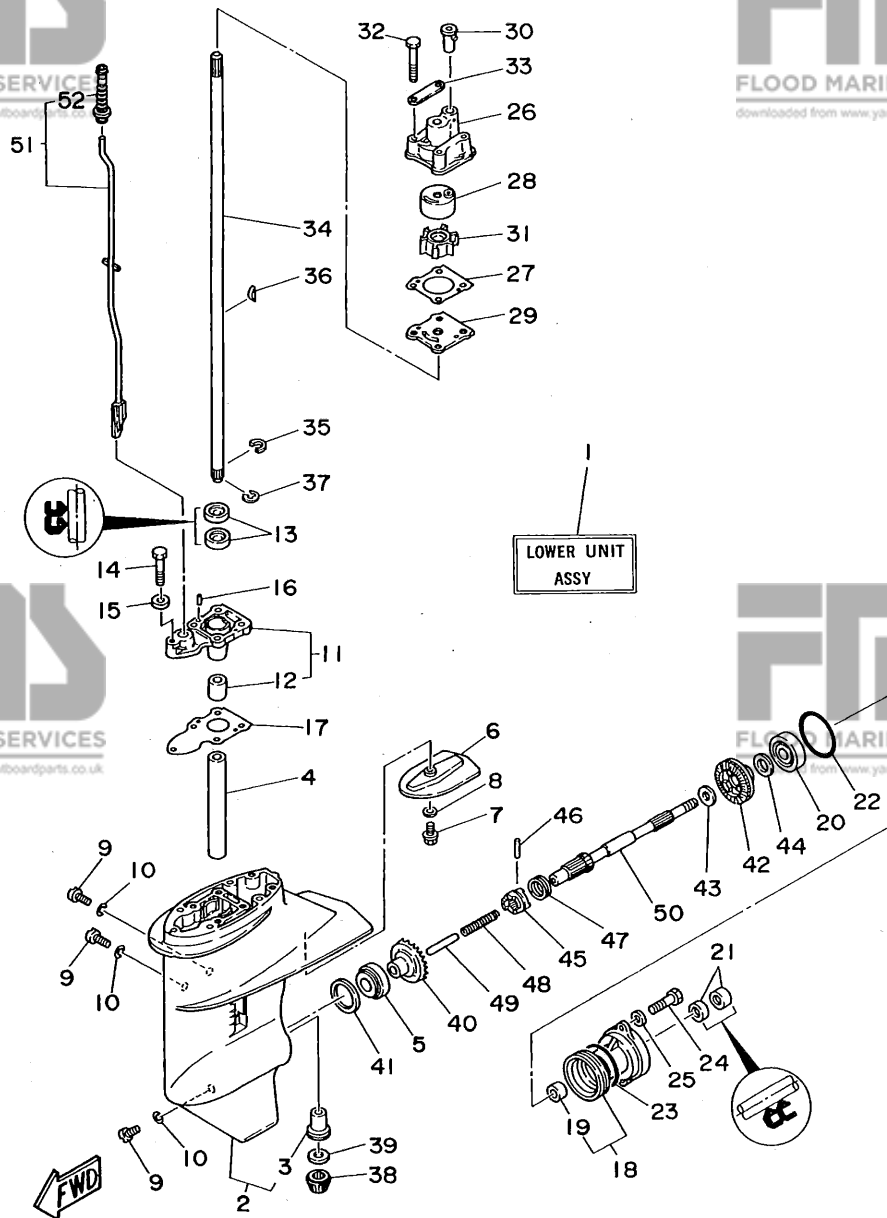


FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-45300-03-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 52)	1	UR SHORT
	6G1-45300-13-4D	UNIT INFERIEURE (ENS.)	1	UR LONG
2	6G1-45311-02-4D	CASING, LOWER BOITIER D'HELICE	1	
3	6G1-45317-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
4	90387-14M49	COLLAR COLLERETTE	1	
5	93332-000U4	BEARING ROULEMENT	1	
6	6G1-45251-03	ANODE ANODE	1	
7	95895-06016	BOLT, FLANGE BOULON	1	
8	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
10	90430-08020	GASKET JOINT	3	
11	6G1-45331-01-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
12	6G1-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
13	93101-11M23	OIL SEAL JOINT SPY	2	
14	97095-06030	BOLT BOULON	1	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
16	93604-08062	PIN, DOWEL CLAVETTE	2	
17	6G1-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
18	6G1-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
19	6G1-45362-09	.BUSHING .COUSSINET	1	
20	93306-00426	BEARING ROULEMENT	1	
21	93101-15074	OIL SEAL JOINT SPY	2	
22	93210-49046	O-RING JOINT TORIQUE	1	
23	93210-53679	O-RING JOINT TORIQUE	1	
24	97095-06016	BOLT BOULON	2	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
26	6G1-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
27	6G1-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	

D3

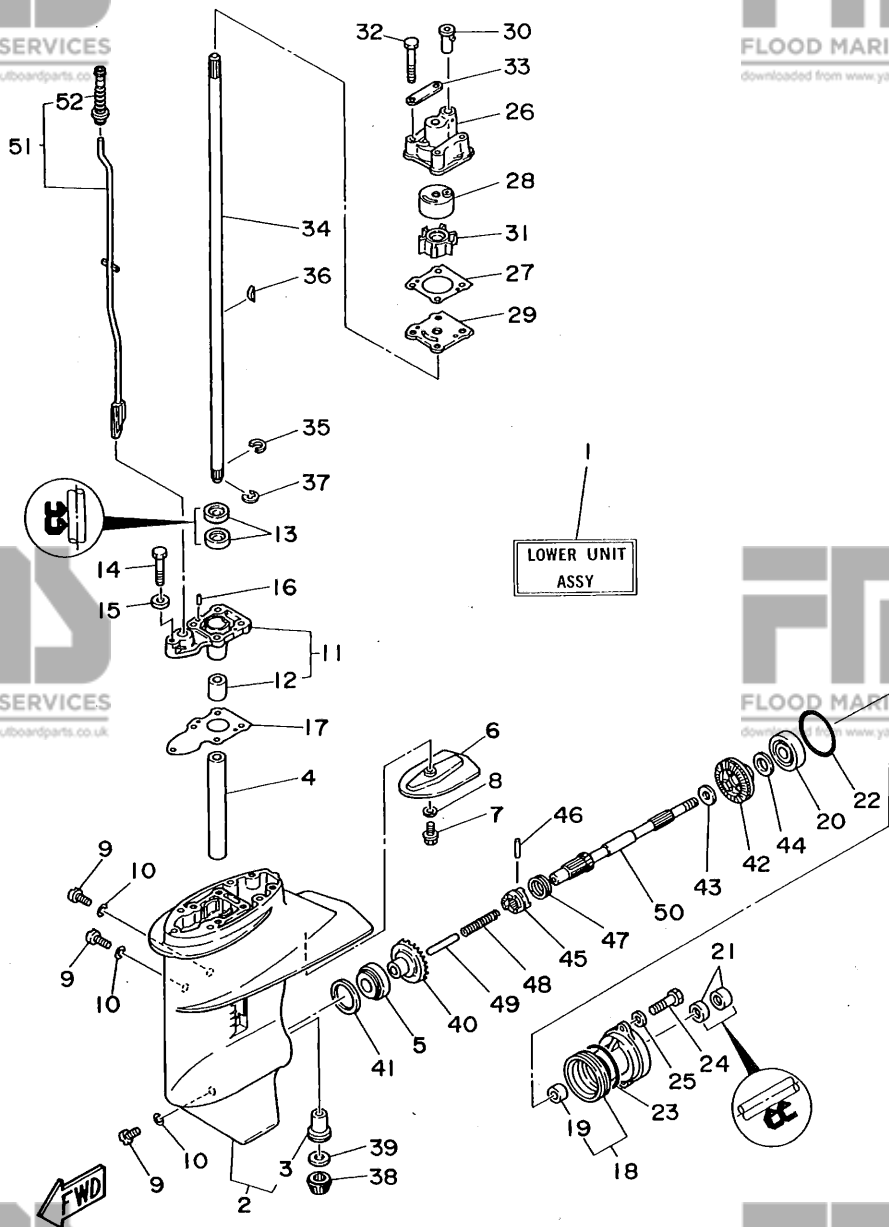
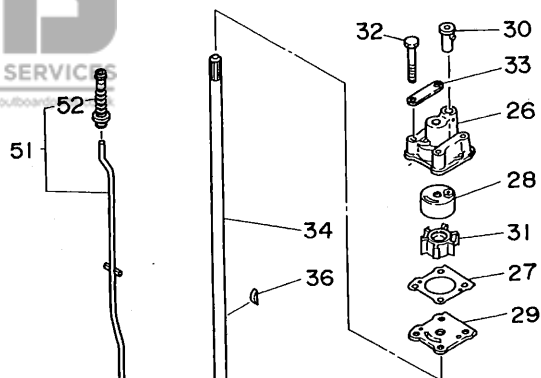


FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
28	6G1-44322-00	INSERT, CARTRIDGE	1	
	6G1-44322-40	INSERT, CARTRIDGE	1	AP CHROMATE
29	6G1-44323-00	OUTER PLATE, CARTRIDGE	1	
	6G1-44323-40	OUTER PLATE, CARTRIDGE	1	AP CHROMATE
30	647-44366-00	DAMPER, WATER SEAL	1	
31	6G1-44352-00	IMPELLER	1	
32	97095-06045	TURBINE	4	
		BOULT		
33	6G1-44328-00	PLATE	2	
34	6G1-45511-00	SHAFT, DRIVE	1	UR SHORT
	6G1-45511-10	ARBRE, MOTEUR	1	UR LONG
	6G1-45511-20	SHAFT, DRIVE	1	UR ULTRA LONG
		ARBRE, MOTEUR		
35	90467-09M05	CLIP	1	
		JONC		
36	90280-03024	KEY, WOODRUFF	1	
37	99009-06600	CLAVETTE, DEMI-LUNE	1	
38	6G1-45551-00	CIRCLIP	1	
		CIRCLIP		
39	6G1-45533-00-19	PINION	1	UR
		PIGNON D'ATTAQUE		
	6G1-45533-00-20	SHIM (T:1.9MM)	1	UR
		CALE (T:1.9MM)		
	6G1-45533-00-21	SHIM (T:2.0MM)	1	UR
		CALE (T:2.0MM)		
	6G1-45533-00-22	SHIM (T:2.1MM)	1	UR
		CALE (T:2.1MM)		
	6G1-45533-00-23	SHIM (T:2.2MM)	1	UR
		CALE (T:2.2MM)		
40	6G1-45560-00	GEAR	1	
		PIGNON		
41	664-45587-01-10	SHIM (T:0.10MM)	1	UR
		CALE (T:0.10MM)		
	664-45587-01-12	SHIM (T:0.12MM)	1	UR
		CALE (T:0.12MM)		
	664-45587-01-15	SHIM (T:0.15MM)	1	UR
		CALE (T:0.15MM)		
	664-45587-01-18	SHIM (T:0.18MM)	1	UR
		CALE (T:0.18MM)		
	664-45587-01-30	SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)		
	664-45587-01-40	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
	664-45587-01-50	SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
42	6G1-45571-00	GEAR	1	
		PIGNON		

D4



LOWER UNIT
ASSY

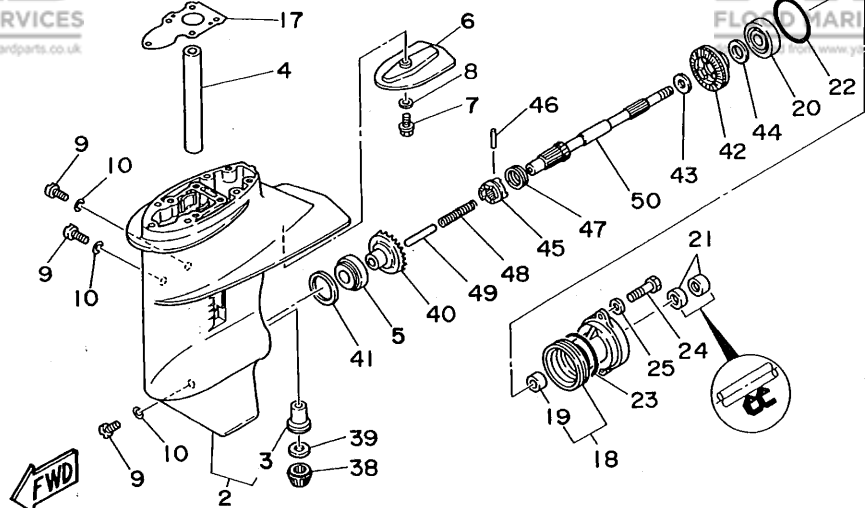


FIG. 13 LOWER CASING. DRIVE 1

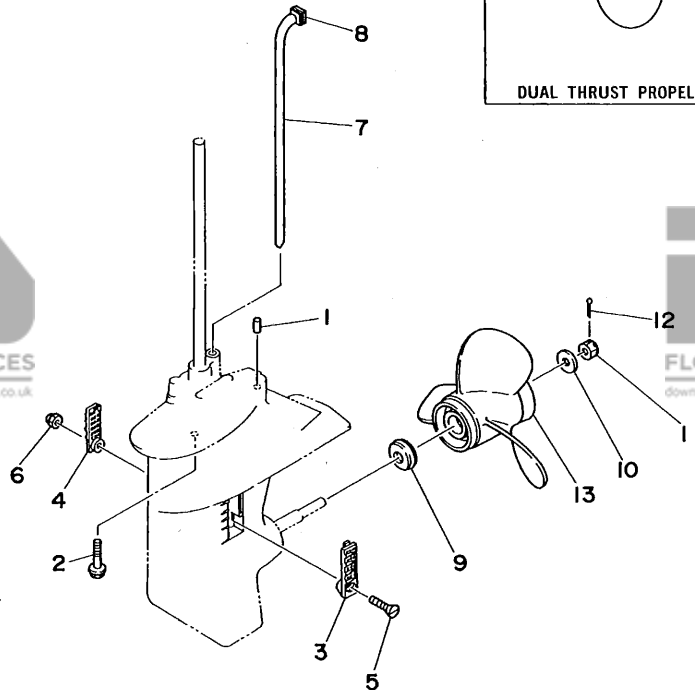
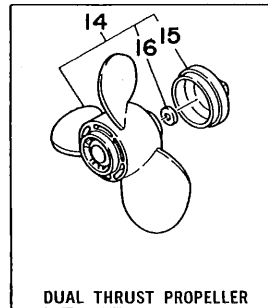
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
43	90201-15M89	WASHER, PLATE RONDELLE, PLATE	1	
44	647-45567-00	SHIM CALE	1 UN	
45	6G1-45631-00	CLUTCH, DOG CRABOT	1	
46	6G1-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1	
47	654-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
48	90501-12M38	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	6G1-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
50	6G1-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
51	6G1-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1 UR SHORT	
	6G1-44150-11	SHIFT CAM ASSY CAME D'INVERSION	1 UR LONG	
	6G1-44150-21	SHIFT CAM ASSY CAME D'INVERSION	1 UR ULTRA LONG	
52	6G1-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	

FIG. 14 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93604-08062	PIN, DOWEL CLAVETTE	2	
2	95895-06030	BOLT, FLANGE BOULON	4	
3	6G1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	6G1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	98180-05020	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	6G1-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6G1-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	6G1-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
8	6G1-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
9	6G1-45987-02	SPACER ENTRETOISE	1	
10	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	
11	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	
12	91490-30020	PIN, COTTER GOUPILLE	1	
13	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N)	1	UR
	6G1-45943-00-EL	HELICE (3X8-1/2"X8-1/2"-N)	1	UR
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N)	1	UR
	6G1-45947-00-EL	HELICE (3X8-1/2"X7-1/2"-N)	1	UR
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N)	1	UR
	6G1-45947-00-EL	HELICE (3X8-1/2"X6-1/2"-N)	1	UR
14	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N)	1	UR DUAL THRUST PROP.
	6G1-45616-01	HELICE (3X9"X7"-N)	1	
15	6G1-45616-01	.NUT, PROPELLER .CONE, HELICE	1	
16	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	



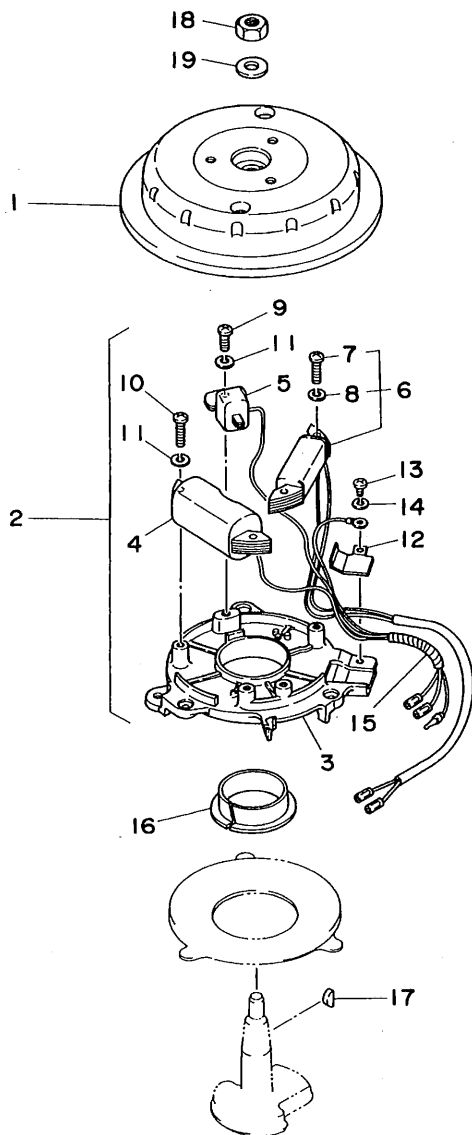


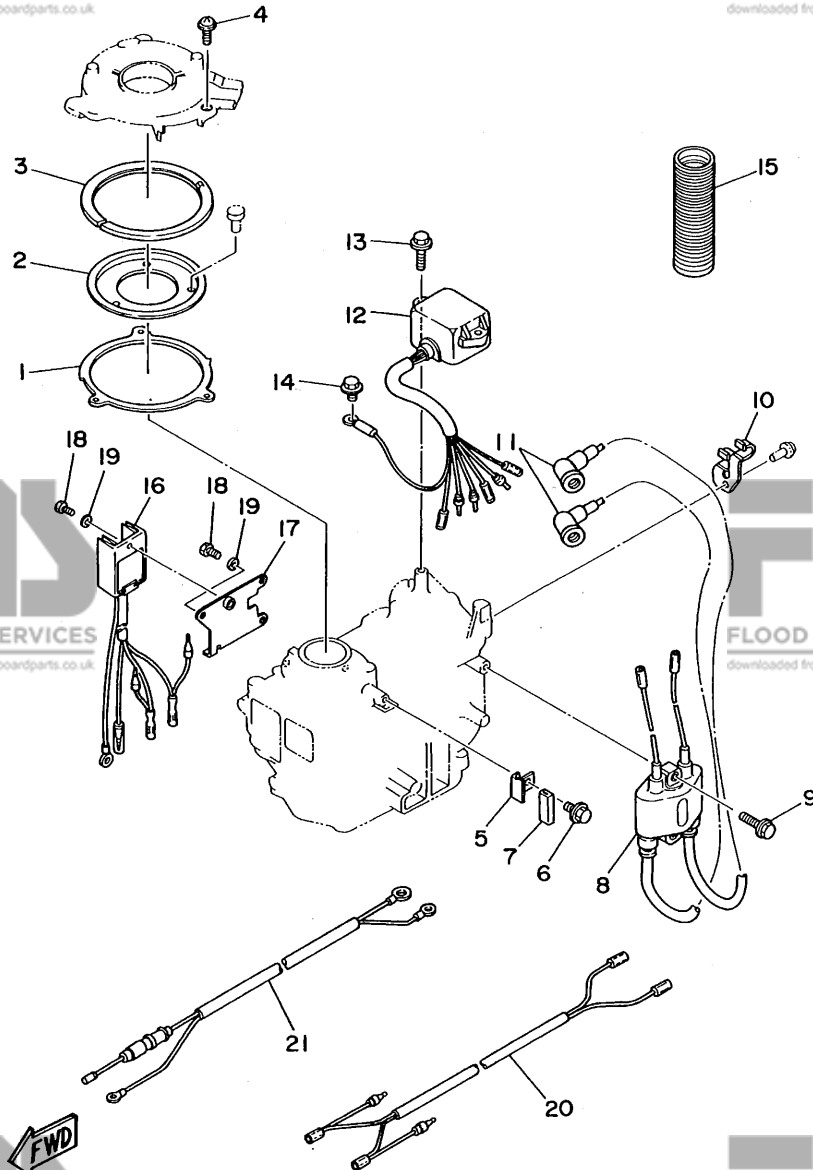
FIG. 15 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-85550-71	ROTOR ASSY	1	
2	6G1-85560-F0	ROTOR CPLT	1	
3	6G1-85509-70	BASE ASSY	1	
4	6E7-85520-70	ENS. FLASQUE	1	
5	6E7-85580-70	.BASE, MAGNETO	1	
6	6E7-81303-A0	.BASE, MAGNETO	1	
7	98580-05525	.COIL, CHARGE	1	
8	92990-05100	.BOBINE, CHARGE	1	
9	98580-05016	.COIL, PULSER	1	
10	98511-05020	.BOBINE, PULSEUR	1	
11	92990-05100	.LIGHTING COIL ASSY	1	
12	6G1-85548-70	.BOBINE D'ECLAIRAGE	1	
13	98580-04008	..SCREW, PAN HEAD	2	
14	92990-05100	..VIS	2	
15	6G1-85515-70	..WASHER, SPRING	2	
16	90386-44M42	..RONDELLE, GROWER	1	
17	90280-04M06	.SCREW, PAN HEAD	1	
18	90170-10113	.VIS	2	
19	90201-102G9	.WASHER, SPRING	3	
		.RONDELLE, GROWER	1	
		.HOLDER	1	
		.SUPPORT	1	
		.SCREW, PAN HEAD	1	
		.VIS	1	
		.WASHER, SPRING	1	
		.RONDELLE, GROWER	1	
		.LEAD WIRE ASSY	1	
		.FIL	1	
		BUSH	1	
		DOUILLE	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
2	6G1-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
3	695-41613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	
4	97985-05210	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	
5	6G1-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
6	95895-06010	BOLT, FLANGE BOULON	1	
7	6G1-44194-00	CAP CAPUCHON	1	
8	6G1-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
9	95895-06025	BOLT, FLANGE BOULON	2	
10	90465-08M17	CLAMP BRIDE	1	
11	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
12	696-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	
13	95895-06020	BOLT, FLANGE BOULON	2	
14	95895-06010	BOLT, FLANGE BOULON	1	
15	6G1-83557-00	TUBE TUBE	1	
16	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
17	6G1-81915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR	1	
18	97095-06012	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6G1-82553-10	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1	
21	6J8-82105-00	WIRE HARNESS FAISCEAU DE FILS	1 AP	

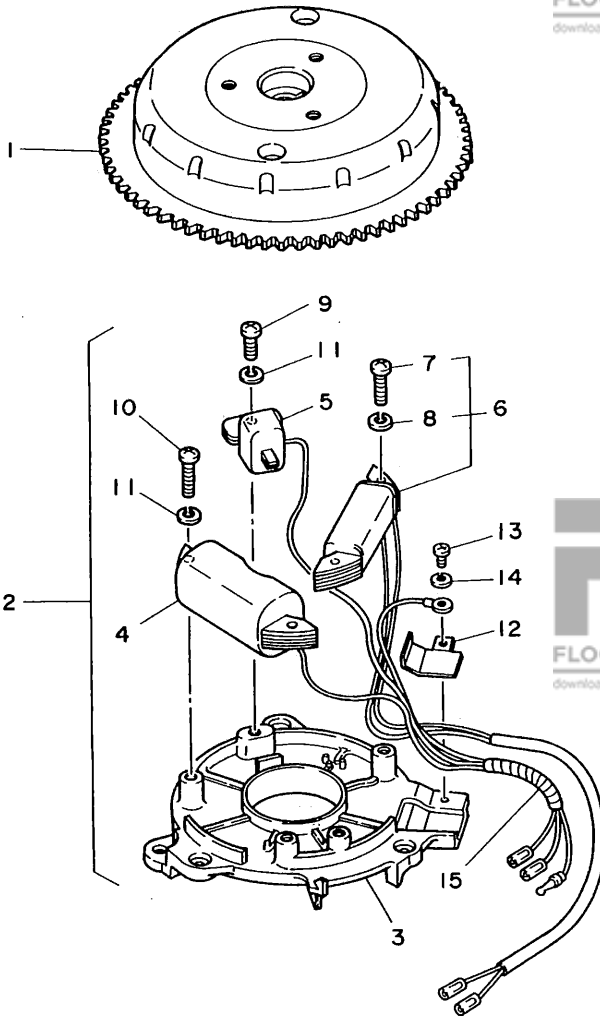


FIG. 17 ALTERNATE 1 (6CEM/6DEM/8CEM) OPTIONNELLES 1 (6CEM/6DEM/8CEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-85550-A0	ROTOR ASSY ROTOR CPLT	1	
2	6G1-85560-F0	BASE ASSY ENS. FLASQUE	1	
3	6G1-85509-70	.BASE, MAGNETO .BASE, MAGNETO	1	
4	6E7-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
5	6E7-85580-70	.COIL, PULSER .BOBINE, PULSEUR	1	
6	6E7-81303-A0	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	
7	98580-05525	..SCREW, PAN HEAD ..VIS	2	
8	92990-05100	..WASHER, SPRING ..RONDELLE, GROWER	2	
9	98580-05016	.SCREW, PAN HEAD .VIS	1	
10	98511-05020	.SCREW, PAN HEAD .VIS	2	
11	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	
12	6G1-85548-70	.HOLDER .SUPPORT	1	
13	98580-04008	.SCREW, PAN HEAD .VIS	1	
14	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
15	6G1-85515-70	.LEAD WIRE ASSY .FIL	1	

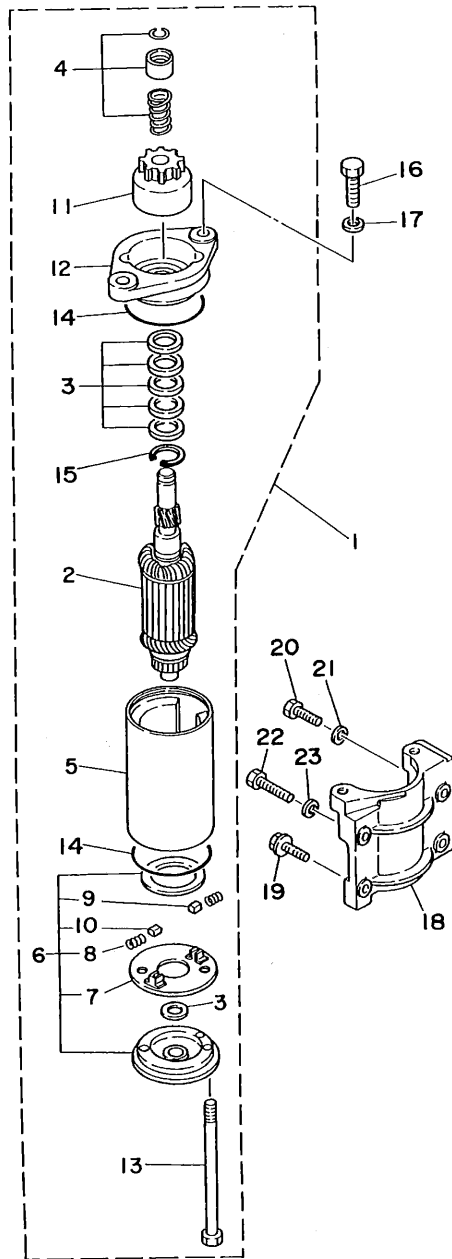


FIG. 18 ALTERNATE 2 (6CEM/6DEM/8CEM) OPTIONNELLES 2 (6CEM/6DEM/8CEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	682-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1	
8	682-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON	2	
9	682-81811-10	..BRUSH 1 ..CHARBON	1	
10	682-81812-10	..BRUSH 2 ..CHARBON	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81826-10	.BOLT .BOULON	2	
14	682-81847-10	.O-RING .JOINT TORIQUE	2	
15	682-81834-10	.RING .BAGUE	1	
16	97013-08025	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
19	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
20	97095-06025	BOLT BOULON	1	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
22	97095-06030	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

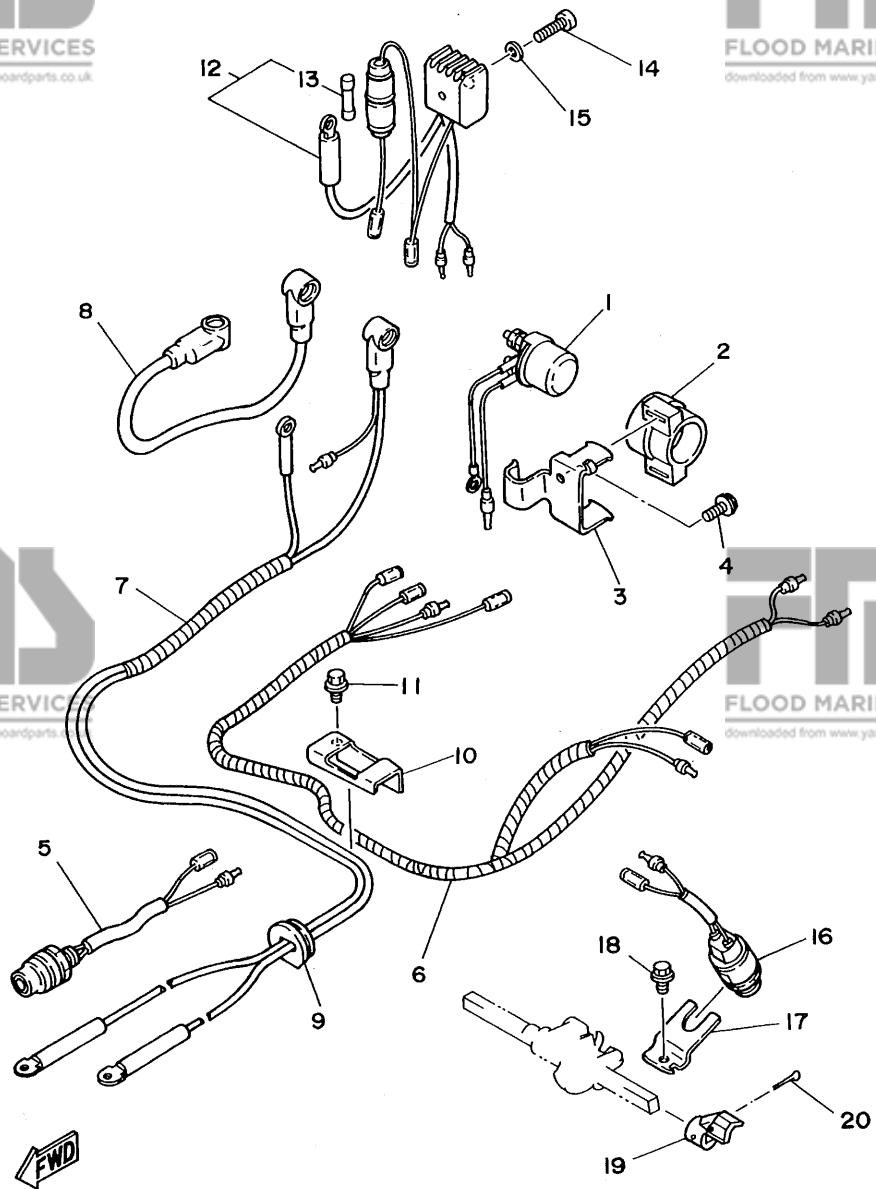


FIG. 19 ALTERNATE 3 (6CEM/6DEM/8CEM) OPTIONNELLES 3 (6CEM/6DEM/8CEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G1-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
4	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	689-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1	
6	6G1-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
7	6G1-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
8	6G1-82117-00	WIRE, LEAD FIL	1	
9	682-42724-40	GROMMET PASSE-FIL	1	
10	6G1-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1	
11	90105-06M23	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
12	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
13	6G1-82151-00	.FUSE .FUSIBLE	1	
14	98580-05525	SCREW, PAN HEAD VIS	1	
15	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
16	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
17	6G1-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
18	90105-06M23	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
19	6G1-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
20	91490-25020	PIN, COTTER GOUPILLE	1	

E4

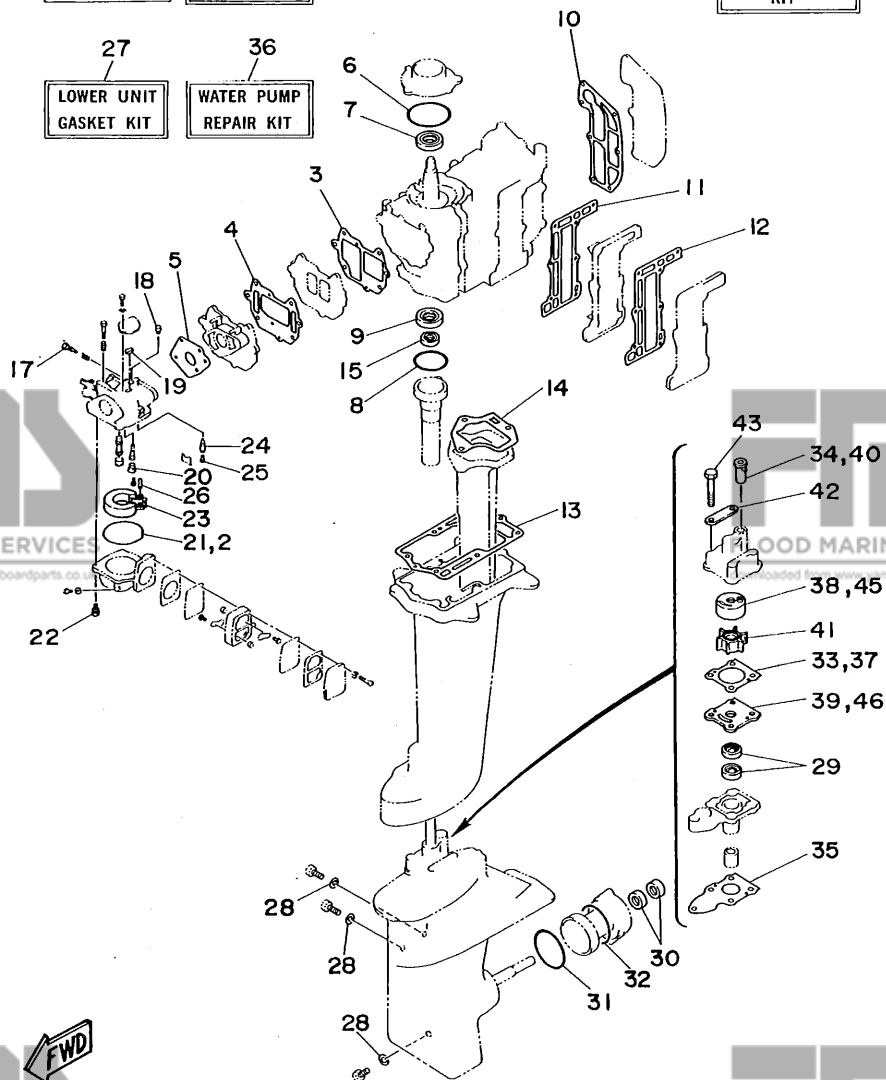
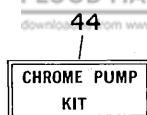
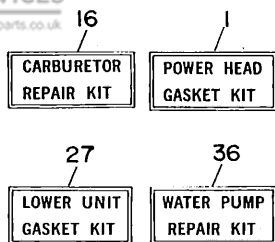


FIG. 20 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	6G1-14984-00	.O-RING	1	
3	6G1-13621-A1	.JOINT TORIQUE	1	
4	6G1-13645-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
5	6G1-14198-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
6	93210-54M54	.GASKET .JOINT	1	
7	93102-20M25	.O-RING .JOINT TORIQUE	1	
8	93210-42159	.OIL SEAL .JOINT SPY	1	
9	93101-20M29	.O-RING .JOINT TORIQUE	1	
10	6G1-11193-A1	.OIL SEAL .JOINT SPY	1	
11	6G1-41112-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
12	6G1-41114-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
13	6G1-45113-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
14	6G1-41133-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	93101-12M26	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
16	6G1-W0093-00	.OIL SEAL .JOINT SPY	1	
17	679-14923-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
18	6G1-14966-00	.SCREW, PILOT .VIS, RALENTI	1	
19	6G1-14126-00	.CAP .CAPUCHON	1	
20	676-14966-00	.GASKET .JOINT	1	
21	6G1-14984-00	.CAP .CAPUCHON	1	
22	97980-04114	.O-RING .JOINT TORIQUE	1	
23	6G1-14985-00	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
24	6G1-14546-00	.FLOAT .FLOTTEUR	1	
25	676-14186-00	.VALVE, NEEDLE .POINTEAU	1	
26	688-14548-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
27	6G1-W0001-21	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
28	90430-08020	LOWER UNIT GASKET KIT POCHETTE DE JOINTS	1	
		.GASKET .JOINT	3	

16
**CARBURETOR
REPAIR KIT**

1
**POWER HEAD
GASKET KIT**

27
**LOWER UNIT
GASKET KIT**

36
**WATER PUMP
REPAIR KIT**

44
**CHROME PUMP
KIT**

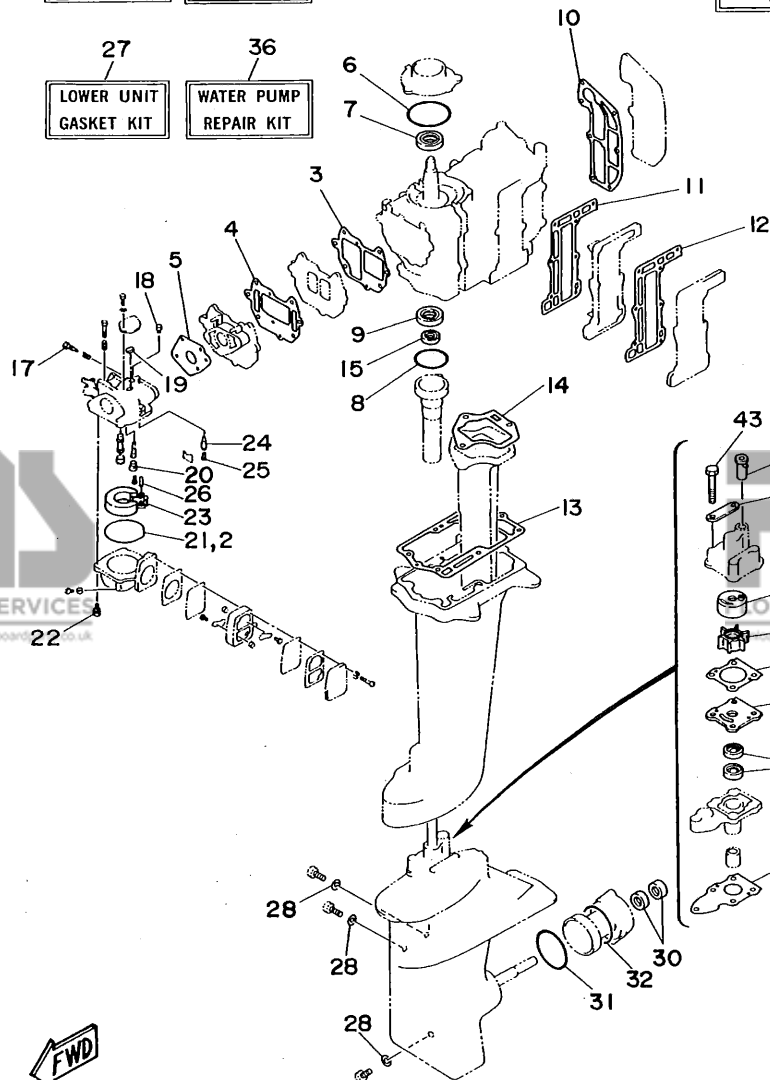


FIG. 20 REPAIR KIT

KITS DE REPARATION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93101-11M23	.OIL SEAL	2	
30	93101-15074	.JOINT SPY	2	
31	93210-49046	.O-RING	1	
32	93210-53679	.JOINT TORIQUE	1	
33	6G1-44315-A0	.GASKET, WATER PUMP	1	
34	647-44366-00	.JOINT, POMPE A EAU	1	
35	6G1-45315-A0	.DAMPER, WATER SEAL	1	
36	6G1-W0078-01	.JOINT, TUBE D'EAU	1	
37	6G1-44315-A0	.PACKING, LOWER CASING	1	
38	6G1-44322-00	.JOINT, BOITIER D'HELICE	1	
39	6G1-44323-00	WATER PUMP REPAIR KIT	1	
40	647-44366-00	KIT DE REPARATION DE LA POMPE	1	
41	6G1-44352-00	.GASKET, WATER PUMP	1	
42	6G1-44328-00	.JOINT, POMPE A EAU	1	
43	97095-06045	.INSERT, CARTRIDGE	1	
44	6G1-W0078-0A	.CUVETTE	1	
45	6G1-44322-40	.OUTER PLATE, CARTRIDGE	1	
46	6G1-44323-40	.PLAQUE EXTERIEURE	1	
		.DAMPER, WATER SEAL	1	
		.JOINT, TUBE D'EAU	1	
		.IMPELLER	1	
		.TURBINE	2	
		.PLATE	4	
		.PLAQUETTE	1	
		.BOLT	1	
		.BOULON	1	
		CHROME PUMP KIT	1	
		KIT DE REPARATION DE LA POMPE	1	
		.INSERT, CARTRIDGE	1	
		.CUVETTE	1	
		.OUTER PLATE, CARTRIDGE	1	
		.PLAQUE EXTERIEURE	1	

F9.9A (6G8)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor F9.9A '94(6G8). When you are ordering replacement parts for the F9.9A'94(6G8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

- . JET, pilot
- . NOZZLE, main

4. Indication of No. of constituent parts for assembly.

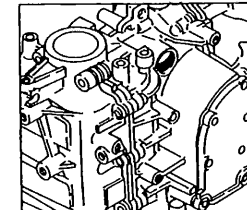
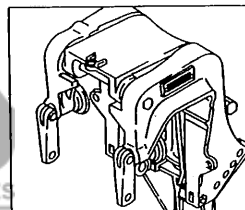
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	F9.9AM	L : 303492 and following
		UL : 702756 and following
	F9.9AE	S : 100690 and following
		L : 408272 and following
		UL : 761594 and following
	F9.9AEM	L : 469307 and following
		UL : 786352 and following



Color Code	Color Name	Abbreviate
4D	DARK BLUIH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord F9.9A(6G8) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

- UR Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN Utiliser autant que vous en avez besoin.
AP Pièces de Rechange
STD Standard
O/S Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
.GICLÉUR de ralenti
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

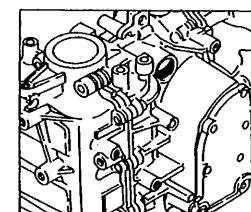
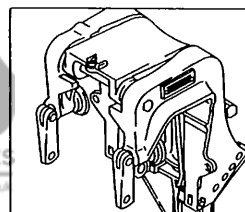
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	F9.9AM	L : 303492 et suivants UL : 702756 et suivants
	F9.9AE	S : 100690 et suivants L : 408272 et suivants UL : 761594 et suivants
	F9.9AEM	L : 469307 et suivants UL : 786352 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

Sheet 1/2 (Fig. 1 to Fig. 22)

FIG. 1	CYLINDER. CRANKCASE	A6~B1
FIG. 2	CRANKSHAFT. PISTON	B2
FIG. 3	VALVE	B3
FIG. 4	INTAKE	B4, B5
FIG. 5	CARBURETOR	B6, B7
FIG. 6	OIL PUMP	C1
FIG. 7	OIL PAN	C2
FIG. 8	STARTER	C3, C4
FIG. 9	FUEL	C5, C6
FIG. 10	TOP COWLING	C7
FIG. 11	BOTTOM COWLING	D1, D2
FIG. 12	BRACKET 1	D3~D5
FIG. 13	BRACKET 2	D6
FIG. 14	STEERING (F9.9AM/F9.9AEM)	D7, E1
FIG. 15	CONTROL	E2, E3
FIG. 16	UPPER CASING	E4, E5
FIG. 17	LOWER CASING. DRIVE 1	E6~F1
FIG. 18	LOWER CASING. DRIVE 2	F2
FIG. 19	GENERATOR	F3
FIG. 20	STARTING MOTOR (F9.9AE/F9.9AEM)	F4
FIG. 21	ELECTRICAL 1	F5, F6
FIG. 22	ELECTRICAL 2 (F9.9AEM)	F7

NUMERICAL INDEX

Sheet 2/2 (Fig. 23 to Fig. 25)

FIG. 23	ELECTRICAL 3 (F9.9AE)	A6, A7
FIG. 24	REPAIR KIT 1	B1, B2
FIG. 25	REPAIR KIT 2	B3

NUMERICAL INDEX

TABLE DES MATIERES

Feuille 1/2 (Fig. 1 ~ Fig. 22)

FIG. 1	CYLINDRE. CARTER	A6~B1
FIG. 2	VILEBREQUIN. PISTON	B2
FIG. 3	SOUPAPE	B3
FIG. 4	ADMISSION	B4, B5
FIG. 5	CARBURATEUR	B6, B7
FIG. 6	POMPE A HUILE	C1
FIG. 7	VENTILATEUR D' HUILE	C2
FIG. 8	DEMARREUR	C3, C4
FIG. 9	CARBURANT	C5, C6
FIG. 10	CAPOT SUPERIEUR	C7
FIG. 11	CAPOT INFERIEUR	D1, D2
FIG. 12	SUPPORT 1	D3~D5
FIG. 13	SUPPORT 2	D6
FIG. 14	DIRECTION (F9.9AM/F9.9AEM)	D7, E1
FIG. 15	COMMANDE	E2, E3
FIG. 16	FOURREAU	E4, E5
FIG. 17	BOITIER D' HELICE, TRANSMISSION 1	E6~F1
FIG. 18	BOITIER D' HELICE, TRANSMISSION 2	F2
FIG. 19	GENERATRICE	F3
FIG. 20	DEMARREUR ELECTRIQUE (F9.9AE/F9.9AEM)	F4
FIG. 21	PARTIE ELECTRIQUE 1	F5, F6
FIG. 22	PARTIE ELECTRIQUE 2 (F9.9AEM)	F7
	INDEX NUMERIQUE	

Feuille 2/2 (Fig. 23 ~ Fig. 25)

FIG. 23	PARTIE ELECTRIQUE 3 (F9.9AE)	A6, A7
FIG. 24	KITS DE REPARATION 1	B1, B2
FIG. 25	KITS DE REPARATION 2	B3
	INDEX NUMERIQUE	

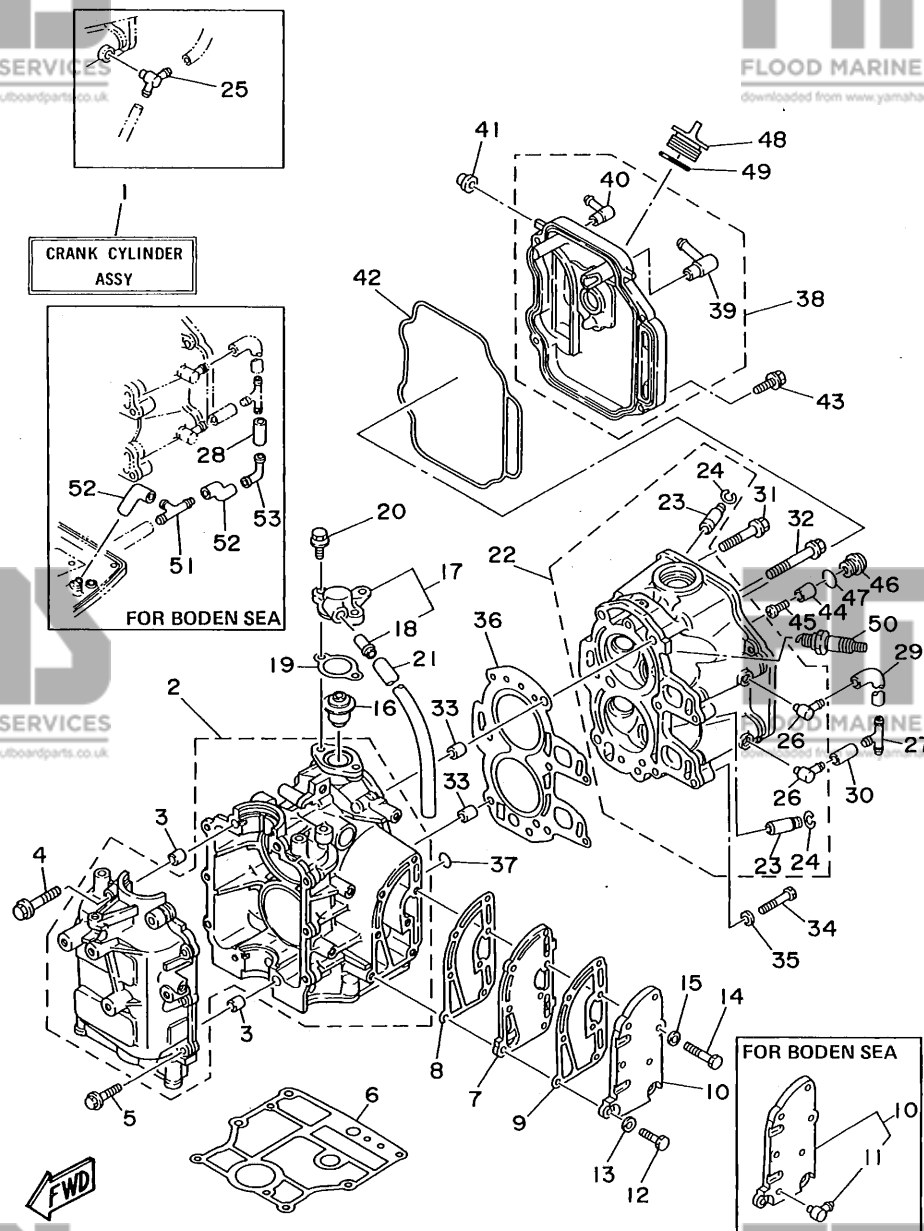


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0090-32-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2~5, 7~49 FIG. 2, REF.NO. 1~12 FIG. 3, REF.NO. 1~16)	1	UR STD
2	6G8-W0090-31-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2~5, 7~49 FIG. 2, REF.NO. 1~12 FIG. 3, REF.NO. 1~16)	1	UR STD
3	6G8-W0090-30-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	UR STD
2	6G8-15100-05-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	99510-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
4	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
5	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
6	6G8-11351-A0	GASKET, CYLINDER JOINT, D'EMBASE	1	
7	6G8-41111-02-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
8	6G8-41112-02	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
9	6G8-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
10	6G8-41113-10-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR STD
	6G8-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR STD
	6G8-41113-02-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR FOR BODEN SEA
11	676-11372-00	NIPPLE, HOSE .RACCORD, TUYAU	1	FOR BODEN SEA
12	97095-06025	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	97095-06030	BOLT BOULON	5	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	

F9.9AM L:303597~
 UL:702882~
 AE S:100781~
 L:409135~
 UL:761715~
 AEM L:469811~
 UL:786864~

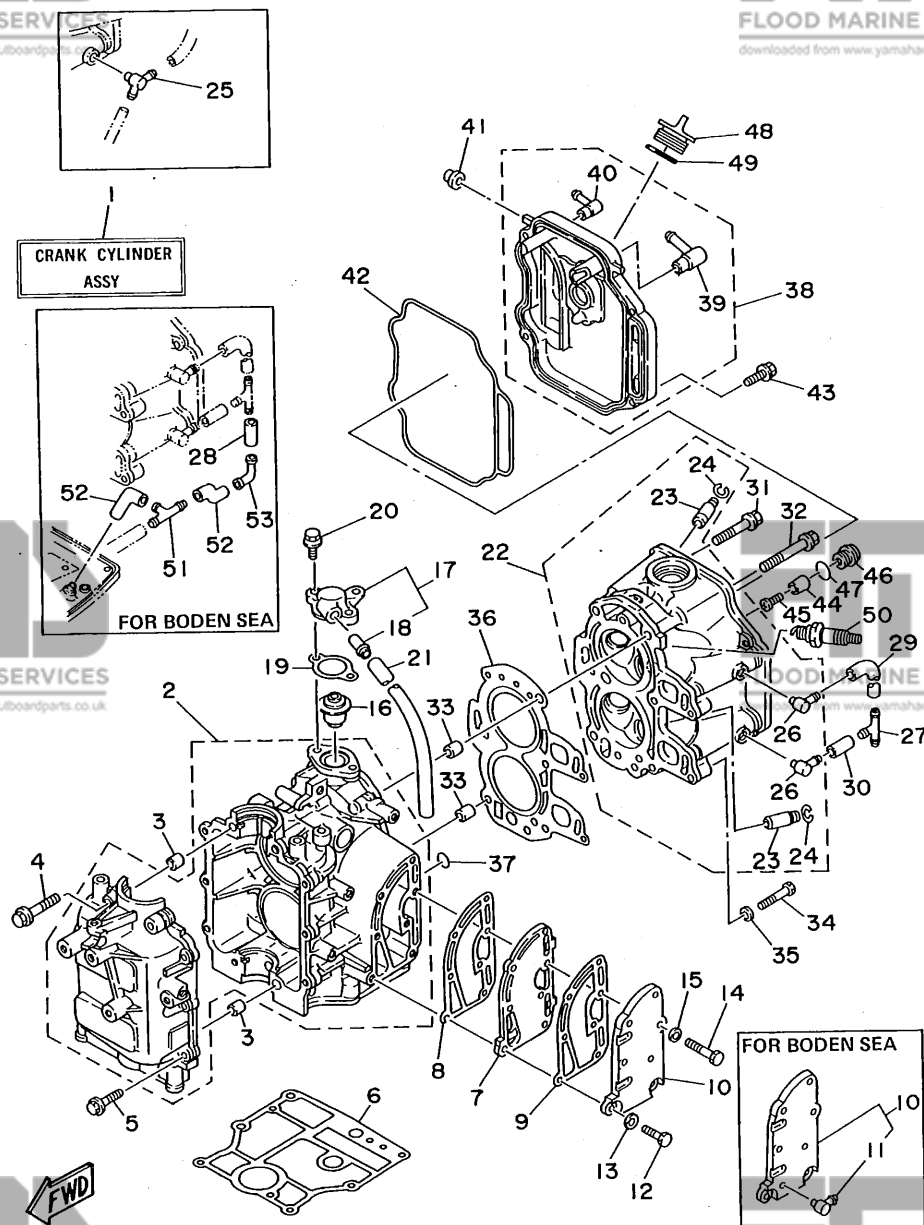
F9.9AM L:303507~303596
 UL:702791~702881
 AE S:100717~100780
 L:408522~409134
 UL:761615~761714
 AEM L:469482~469810
 UL:786508~786863

F9.9AM L:~303506
 UL:~702790
 AE S:~100716
 L:~408521
 UL:~761614
 AEM L:~469481
 UL:~786507

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
16	668-12411-02	THERMOSTAT	1	
17	668-12413-00-9M	COVER, THERMOSTAT	1	
18	6E5-24377-00	COUVERCLE, THERMOSTAT	1	
19	668-12414-A0	.PIPE, JOINT 3	1	
20	97595-06520	.DURITE, RACCORDEMENT 3	1	
21	90445-11M66	GASKET, COVER	1	
22	668-11111-03-94	JOINT, COUVERCLE	1	
23	668-11133-10	BOLT, WITH WASHER	2	
24	93450-09M01	BOULON, AVEC RONDELLE	1	
25	668-11372-01	HOSE	1	
26	668-11372-00	DURITE	1	
27	668-11372-00	HEAD, CYLINDER 1	1	
28	668-11372-00	CULASSE	1	
29	668-11372-00	HEAD, CYLINDER 1	1	
30	668-11372-00	CULASSE	1	
31	668-11372-00	.GUIDE, INTAKE VALVE	4	
32	668-11372-00	.GUIDE, SOUP D'ADM	4	
33	668-11372-00	.CIRCLIP	4	
34	668-11372-00	.CIRCLIP	4	
35	668-11372-00	.NIPPLE, HOSE	1	
36	668-11372-00	.RACCORD, TUYAU	1	
37	668-11372-00	.NIPPLE, HOSE	2	
38	668-11372-00	.RACCORD, TUYAU	1	
39	668-11372-00	.NIPPLE, HOSE	1	
40	668-11372-00	.RACCORD, TUYAU	1	
41	668-11372-00	.NIPPLE, HOSE	1	
42	668-11372-00	.RACCORD, TUYAU	1	
43	668-11372-00	.NIPPLE, HOSE	1	
44	668-11372-00	.RACCORD, TUYAU	1	
45	668-11372-00	.NIPPLE, HOSE	1	
46	668-11372-00	.RACCORD, TUYAU	1	
47	668-11372-00	.NIPPLE, HOSE	1	
48	668-11372-00	.RACCORD, TUYAU	1	
49	668-11372-00	.NIPPLE, HOSE	1	
50	668-11372-00	.RACCORD, TUYAU	1	
51	668-11372-00	.NIPPLE, HOSE	1	
52	668-11372-00	.RACCORD, TUYAU	1	
53	668-11372-00	.NIPPLE, HOSE	1	
54	668-11372-00	.RACCORD, TUYAU	1	
55	668-11372-00	.NIPPLE, HOSE	1	
56	668-11372-00	.RACCORD, TUYAU	1	
57	668-11372-00	.NIPPLE, HOSE	1	
58	668-11372-00	.RACCORD, TUYAU	1	
59	668-11372-00	.NIPPLE, HOSE	1	
60	668-11372-00	.RACCORD, TUYAU	1	
61	668-11372-00	.NIPPLE, HOSE	1	
62	668-11372-00	.RACCORD, TUYAU	1	
63	668-11372-00	.NIPPLE, HOSE	1	
64	668-11372-00	.RACCORD, TUYAU	1	
65	668-11372-00	.NIPPLE, HOSE	1	
66	668-11372-00	.RACCORD, TUYAU	1	
67	668-11372-00	.NIPPLE, HOSE	1	
68	668-11372-00	.RACCORD, TUYAU	1	
69	668-11372-00	.NIPPLE, HOSE	1	
70	668-11372-00	.RACCORD, TUYAU	1	
71	668-11372-00	.NIPPLE, HOSE	1	
72	668-11372-00	.RACCORD, TUYAU	1	
73	668-11372-00	.NIPPLE, HOSE	1	
74	668-11372-00	.RACCORD, TUYAU	1	
75	668-11372-00	.NIPPLE, HOSE	1	
76	668-11372-00	.RACCORD, TUYAU	1	
77	668-11372-00	.NIPPLE, HOSE	1	
78	668-11372-00	.RACCORD, TUYAU	1	
79	668-11372-00	.NIPPLE, HOSE	1	
80	668-11372-00	.RACCORD, TUYAU	1	
81	668-11372-00	.NIPPLE, HOSE	1	
82	668-11372-00	.RACCORD, TUYAU	1	
83	668-11372-00	.NIPPLE, HOSE	1	
84	668-11372-00	.RACCORD, TUYAU	1	
85	668-11372-00	.NIPPLE, HOSE	1	
86	668-11372-00	.RACCORD, TUYAU	1	
87	668-11372-00	.NIPPLE, HOSE	1	
88	668-11372-00	.RACCORD, TUYAU	1	
89	668-11372-00	.NIPPLE, HOSE	1	
90	668-11372-00	.RACCORD, TUYAU	1	
91	668-11372-00	.NIPPLE, HOSE	1	
92	668-11372-00	.RACCORD, TUYAU	1	
93	668-11372-00	.NIPPLE, HOSE	1	
94	668-11372-00	.RACCORD, TUYAU	1	
95	668-11372-00	.NIPPLE, HOSE	1	
96	668-11372-00	.RACCORD, TUYAU	1	
97	668-11372-00	.NIPPLE, HOSE	1	
98	668-11372-00	.RACCORD, TUYAU	1	
99	668-11372-00	.NIPPLE, HOSE	1	
100	668-11372-00	.RACCORD, TUYAU	1	

A7

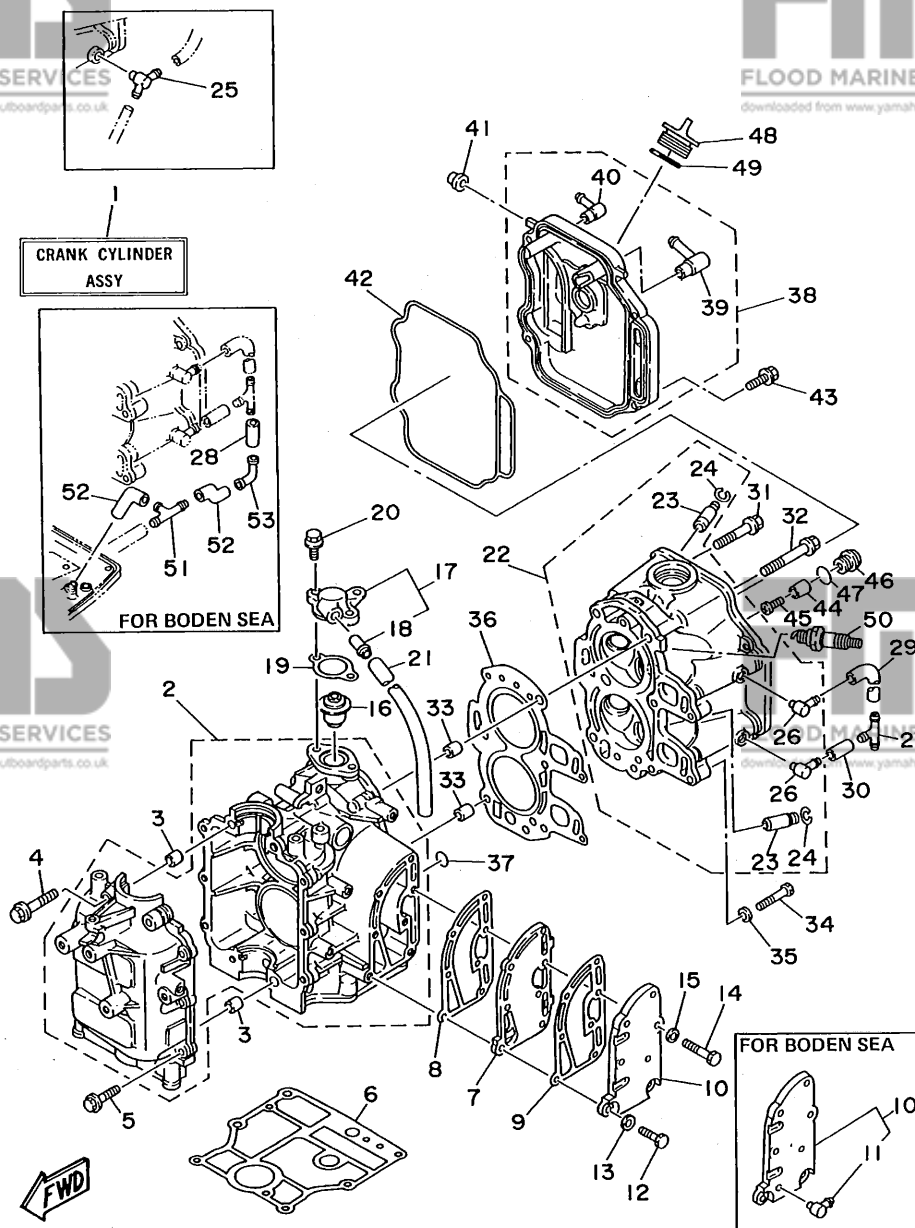


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	668-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
37	93210-11M59	O-RING JOINT TORIQUE	1	
38	668-11191-01-94	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
39	668-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	
40	676-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	
41	668-81336-00	GROMMET OEILLET CAOUTCHOUC	2	
42	668-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	
43	97595-06520	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
44	668-11325-00	ANODE ANODE	1	
45	98580-05525	SCREW, PAN HEAD VIS	1	
46	668-11197-00	PLUG, BLIND PLOT, BORGNE	1	
47	93210-13M63	O-RING JOINT TORIQUE	1	
48	668-15363-00	PLUG, OIL PLOT, HUILE	1	
49	93210-24M79	O-RING JOINT TORIQUE	1	
50	94701-00282	PLUG SPARK (NGK CR6HS) BOUGIE (NGK CR6HS)	2	
51	6E5-24378-00	PIPE, JOINT 4 DURITE, RACCORDEMENT 4	1	FOR BODEN SEA
52	90445-11M38	HOSE DURITE	2	FOR BODEN SEA
53	668-24378-00	PIPE, JOINT 4 DURITE, RACCORDEMENT 4	1	FOR BODEN SEA

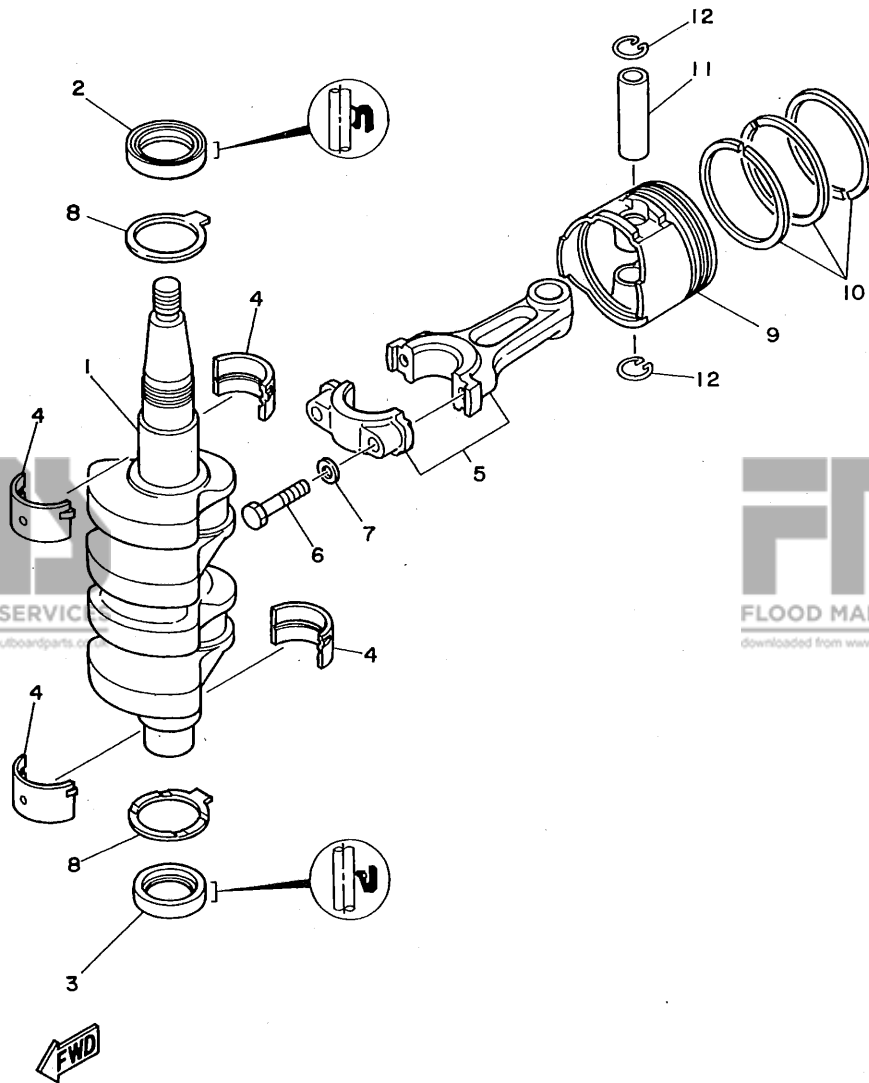


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11411-04	CRANKSHAFT VILEBREQUIN COMPLET	1	
2	93102-30M22	OIL SEAL JOINT SPY	1	
3	93101-25M24	OIL SEAL JOINT SPY	1	
4	6G8-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BROWN
	6G8-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BLACK
	6G8-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	UR BLUE
5	6G8-11650-03	CONNECTING ROD ASSY BIELLE COMPLETE	2	
6	6G8-11654-00	BOLT, CONNECTING ROD BOULON, BIELLE	4	
7	90201-06M00	WASHER, PLATE RONDELLE, PLATE	4	
8	6G8-11426-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET, VILEBREQUIN 1	2	
9	6G8-11631-03-96	PISTON (STD)	2	
	6G8-11635-03	PISTON (0.25MM O/S)	2	AP
	6G8-11636-03	PISTON (0.25MM O/S)	2	AP
	6G8-11636-03	PISTON (0.50MM O/S)	2	AP
	6G8-11636-03	PISTON (0.50MM O/S)	2	AP
10	6G8-11610-02	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	2	
	6G8-11610-12	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	2	AP
	6G8-11610-22	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	2	AP
11	634-11633-00	PIN, PISTON AXE, PISTON	2	
12	93450-15023	CIRCLIP CIRCLIP	4	

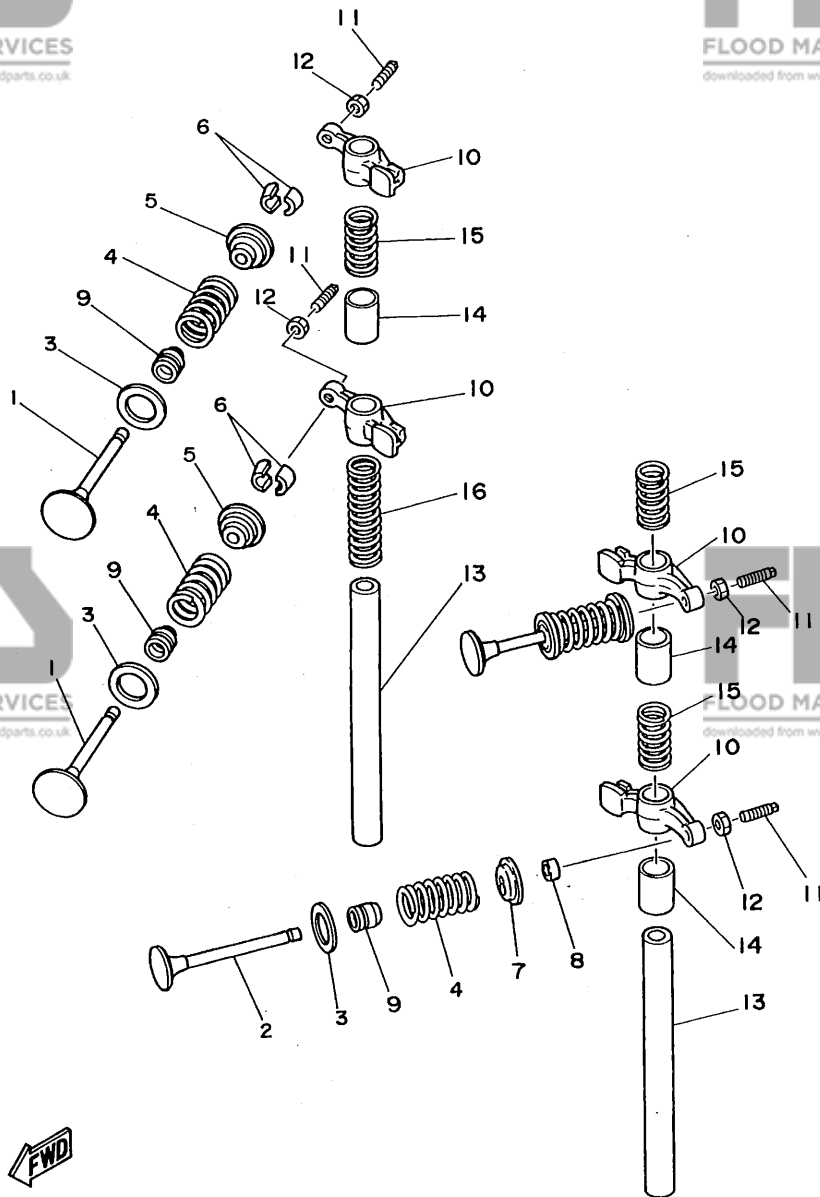


FIG. 3 VALVE

SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	2	
2	6G8-12121-01	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	2	
3	6G8-12116-00	SEAT, VALVE SPRING	4	
4	6G8-12113-00	SIEGE, RESSORT DE SOUPAPE	4	
5	6G8-12117-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	4	
6	30X-12118-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2	
7	6G8-12117-10	COTTER, VALVE FRAISE, SOUPAPE	4	
8	6G8-12153-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2	
9	51Y-12119-00	LIFTER, VALVE LEVE-SOUPAPE	4	
10	6G8-12151-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	4	
11	6G8-12159-00	ARM, VALVE ROCKER CULBUTEUR	4	
12	6G8-12158-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	4	
13	6G8-12146-00	NUT, LOCK CONTRE-ECROU	2	
14	90387-13M56	SHAFT, ROCKER AXE, CULBUTEUR	3	
15	90501-12M40	COLLAR COLLERETTE	3	
16	90501-12M41	SPRING, COMPRESSION RESSORT, COMPRESSION	1	



B3

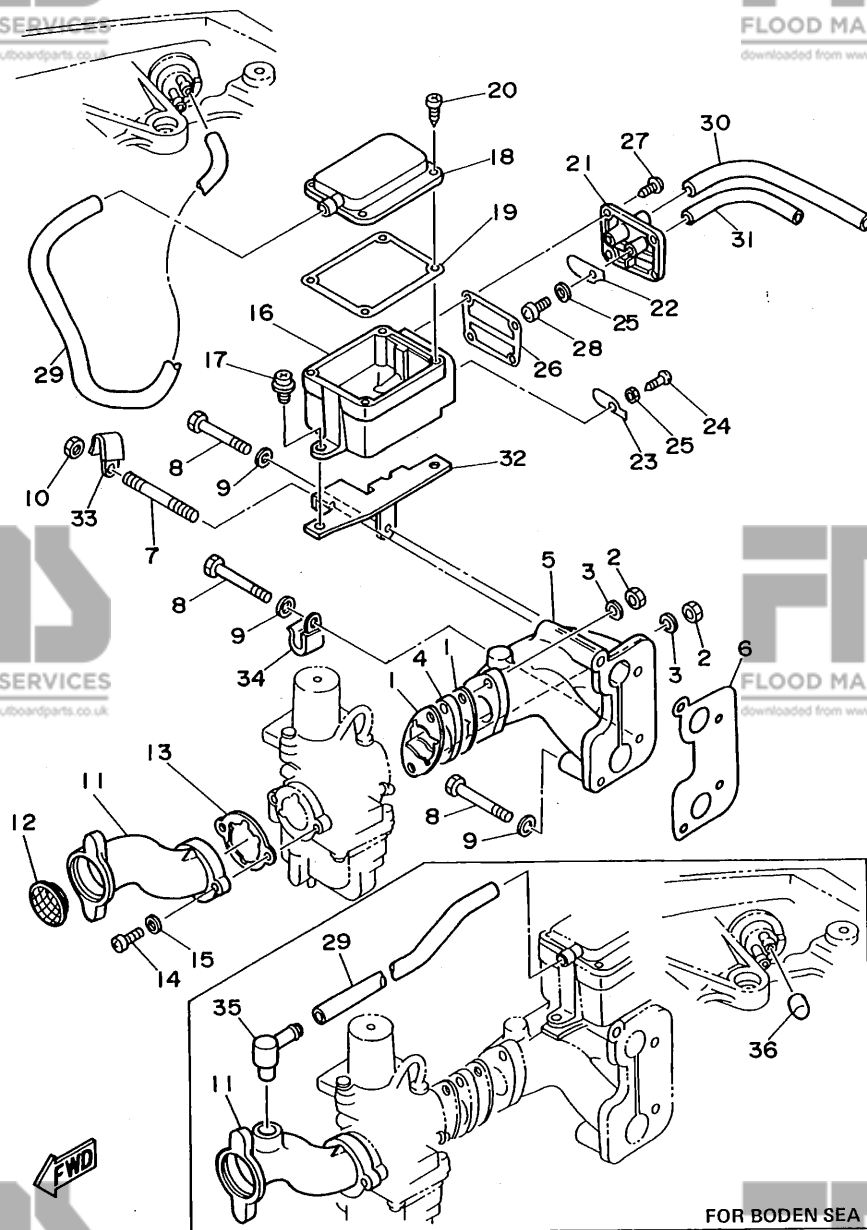


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-13646-A0	GASKET, MANIFOLD 2 JOINT, TUBULURE 2	2	
2	95380-06700	NUT ECROU	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	6G8-13647-00	GASKET, MANIFOLD 3 JOINT, TUBULURE 3	1	
5	6G8-13641-01-94	MANIFOLD 1 TUBULURE 1	1	
6	6G8-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
7	90116-06M15	BOLT, STUD GOUJON	1	
8	97095-06045	BOLT BOULON	3	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
10	95380-06700	NUT ECROU	1	
11	6G8-14479-02-94	FUNNEL AILLE	1	UR STD
12	6G8-14479-01-94	FUNNEL AILLE	1	UR STD
13	6G8-14479-10-94	FUNNEL AILLE	1	UR FOR BODEN SEA
14	6G8-14478-00	LOUVER VOLET	1	
15	6G8-14198-A0	GASKET JOINT	1	
16	98580-05016	SCREW, PAN HEAD VIS	2	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
18	6G8-15358-00	SEPARATOR, OIL SEPARATEUR, HUILE	1	
19	90159-06M05	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
20	6G8-15368-00-94	SEPERATOR, OIL SEPARATEUR, HUILE	1	
21	6G8-15369-00	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
22	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	4	
23	6G8-15371-00-94	BREATHER RENIFLARD	1	
24	6G8-15346-00	BREATHER 1 RENIFLARD 1	1	

▶ F9.9AM L:303507~ UL:702791~	AE S:100717~ L:408522~ UL:761615~	AEM L:469482~ UL:786508~
▶ F9.9AM L:~303506 UL:~702790	AE S:~100716 L:~408521 UL:~761614	AEM L:~469481 UL:~786507

B4

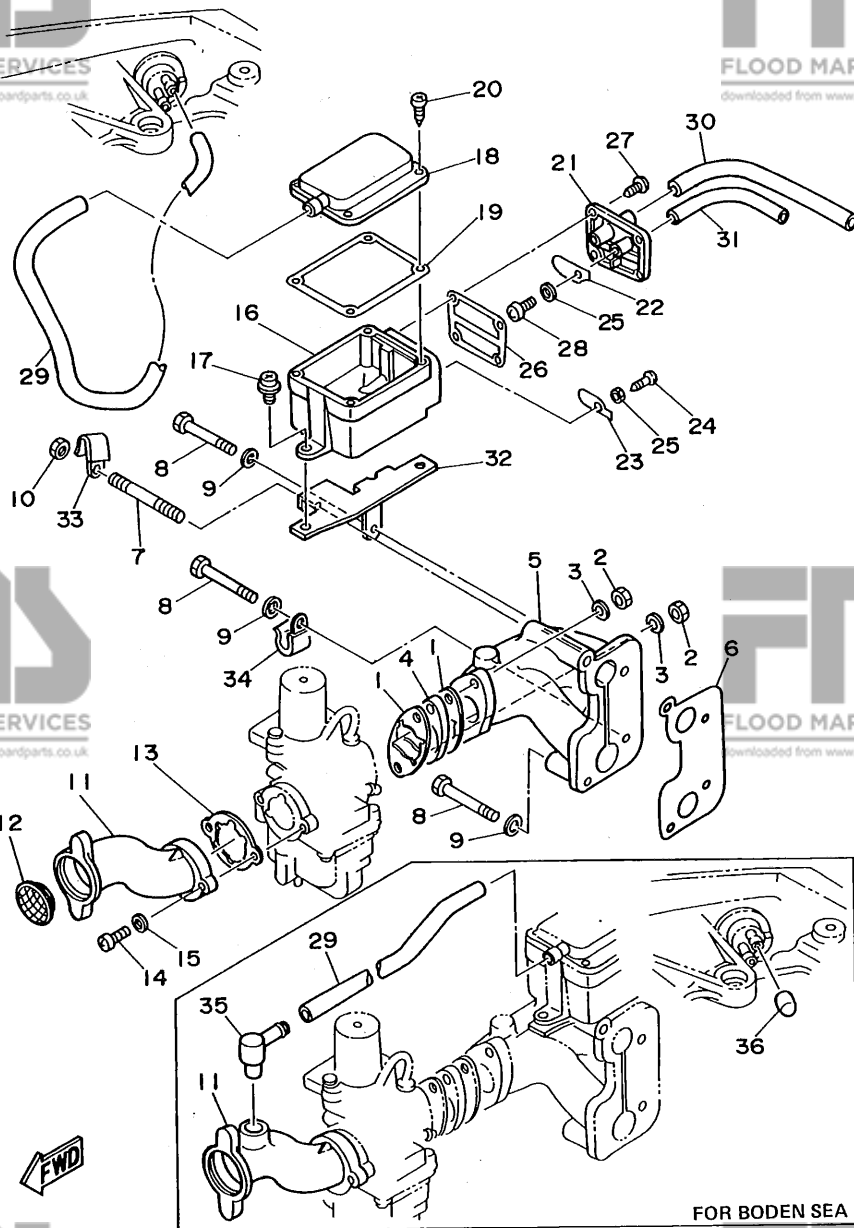


FIG. 4 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	668-15347-00	BREATHER 2 RENIFLARD 2	1	
24	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	1	
25	92990-04200	WASHER, PLAIN RONDELLE, PLATE	2	
26	668-15374-00	GASKET, BREATHER JOINT, RENIFLARD	1	
27	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	4	
28	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
29	668-15393-00	PIPE, BREATHER 2 DURITE, RENIFLARD 2	1	UR STD
	668-15393-10	PIPE, BREATHER 2 DURITE, RENIFLARD 2	1	UR FOR BODEN SEA
30	90445-11M52	HOSE DURITE	1	
31	90445-09065	HOSE DURITE	1	
32	668-15376-00	HOLDER, GUIDE SUPPORT, GUIDE	1	
33	90465-08028	CLAMP BRIDE	1	
34	90465-08028	CLAMP BRIDE	1	
	90461-06M01	CLAMP BRIDE	1	
35	668-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	FOR BODEN SEA
36	668-13448-00	CAPUCHON	1	FOR BODEN SEA

F9.9AM L:303507~
UL:702791~

AE S:100717~
L:408522~
UL:761615~

AEM L:469482~
UL:786508~

F9.9AM L:~303506
UL:~702790

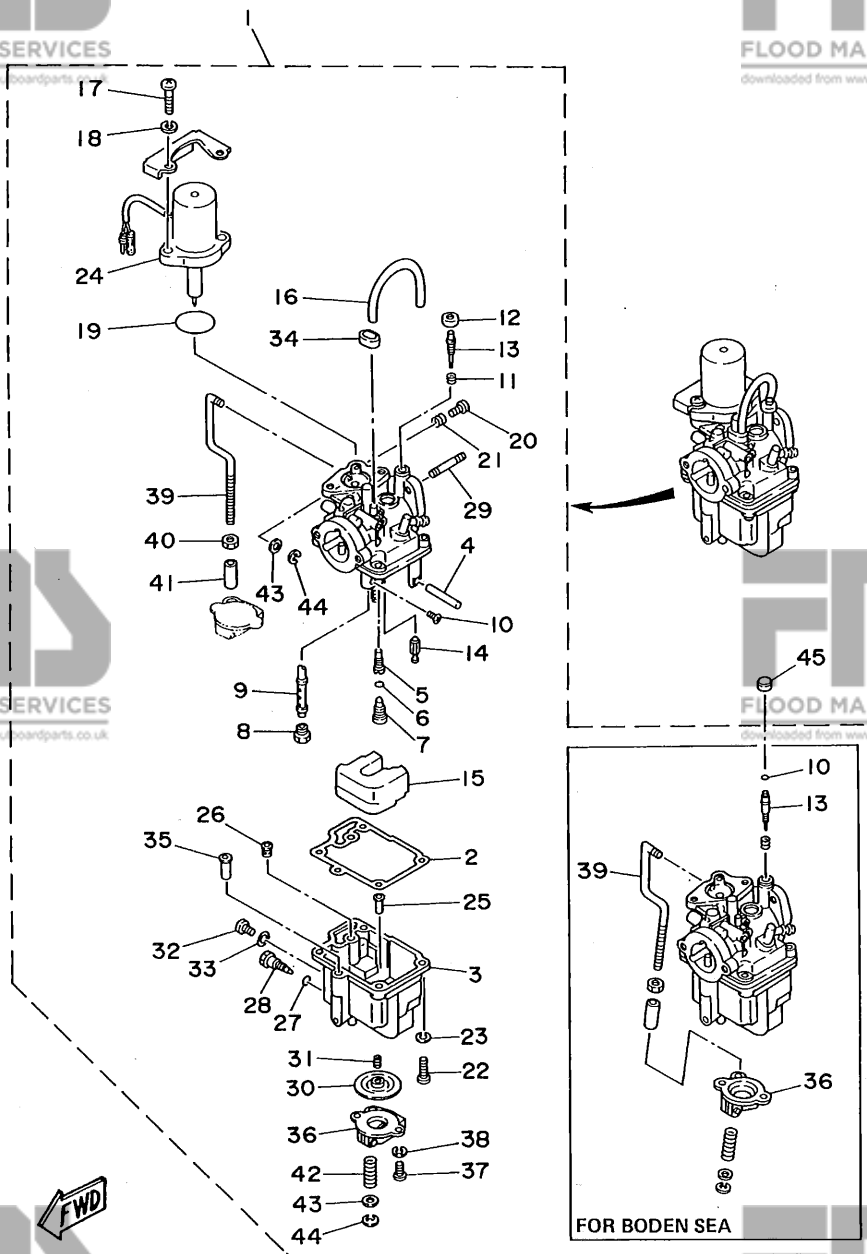
AE S:~100716
L:~408521
UL:~761614

AEM L:~469481
UL:~786507

B5

FIG. 5 CARBURETOR

CARBURETEUR



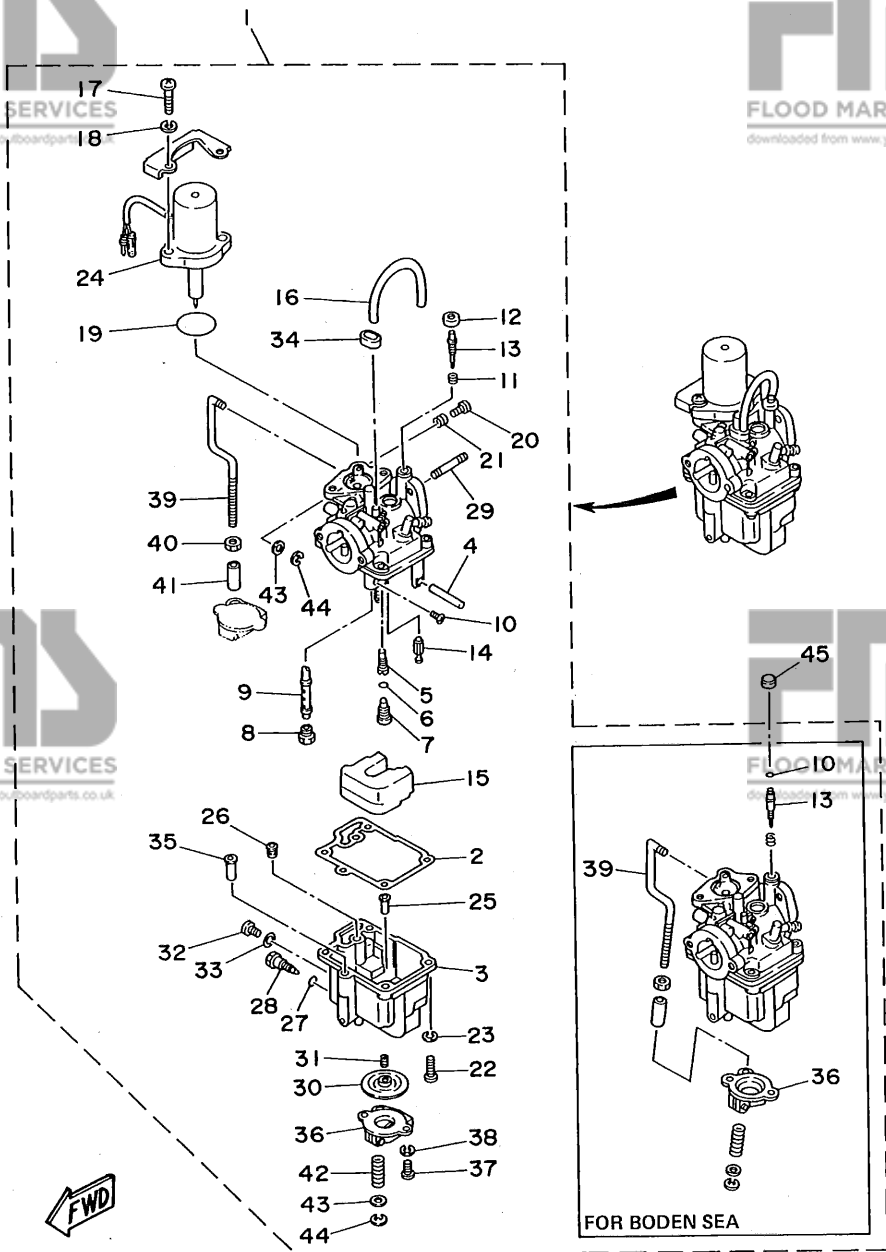
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-14301-05	CARBURETOR ASSY 1	1	UR STD
	6G8-14301-10	CARBURETEUR COMPLET 1	1	UR FOR BODEN SEA
2	6G8-14384-01	CARBURETOR ASSY 1	1	UR STD
	6G8-14384-01	CARBURETEUR COMPLET 1	1	UR FOR BODEN SEA
3	6G8-14381-02	.GASKET, FLOAT CHAMBER	1	
4	647-14386-10	.JOINT, CUVE DE FLOTTEUR	1	
5	6G8-14342-24	.BODY, FLOAT CHAMBER	1	
6	654-14198-00	.CORPS, CUVE DE FLOTTEUR	1	
7	6G8-14345-00	.PIN, FLOAT	1	
8	648-14343-43	.AXE, FLOTTEUR	1	
9	6G8-14341-20	.JET, PILOT (# 48)	1	
10	6G8-14216-00	.GICLEUR, RALENTI (# 48)	1	
11	5H0-14397-00	.GASKET	1	
12	6G8-14997-00	.JOINT	1	
13	6G8-14323-00	.PLUG, MAIN NOZZLE	1	
14	6G8-14392-00	.PLOT, GICLEUR PRINCIPAL	1	
15	6G8-14385-00	.JET, MAIN (# 86)	1	UR STD
16	6G8-14197-01	.GICLEUR, PRINCIPAL (# 86)	1	
17	98580-06018	.JET, MAIN (# 82)	1	UR FOR BODEN SEA
18	92995-06100	.GICLEUR, PRINCIPAL (# 82)	1	
19	1HV-14147-00	.NOZZLE, MAIN	1	UR STD
20	664-14321-01	.PUITS D'AIGUILLE	1	
21	646-14212-00	.NOZZLE, MAIN	1	UR FOR BODEN SEA
22	98580-04016	.PUITS D'AIGUILLE	1	
23	92990-04100	.SCREW	1	UR STD
		.VIS	1	UR FOR BODEN SEA
		.O-RING	1	UR FOR BODEN SEA
		.JOINT TORIQUE	1	
		.RESSORT	1	
		.SEAL	1	STD
		.DURITE	1	
		.SCREW, AIR ADJUSTING	1	UR STD
		.VIS DE DOSEUR D'AIR	1	UR FOR BODEN SEA
		.SCREW, AIR ADJUSTING	1	
		.VIS DE DOSEUR D'AIR	1	
		.VALVE, NEEDLE	1	
		.POINTEAU	1	
		.FLOAT	1	
		.FLOTTEUR	1	
		.PIPE	1	
		.DURITE	1	
		.SCREW, PAN HEAD	2	
		.VIS	2	
		.WASHER, SPRING	2	
		.RONDELLE, GROWER	2	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.SCREW, THROTTLE	1	
		.VIS, ACCELERATEUR	1	
		.SPRING, PILOT ADJUSTING	1	
		.RESSORT, VIS DE RALENTI	1	
		.SCREW, PAN HEAD	4	
		.VIS	4	
		.WASHER, SPRING	4	
		.RONDELLE, GROWER	4	

B6

FIG. 5 CARBURETOR

CARBURATEUR

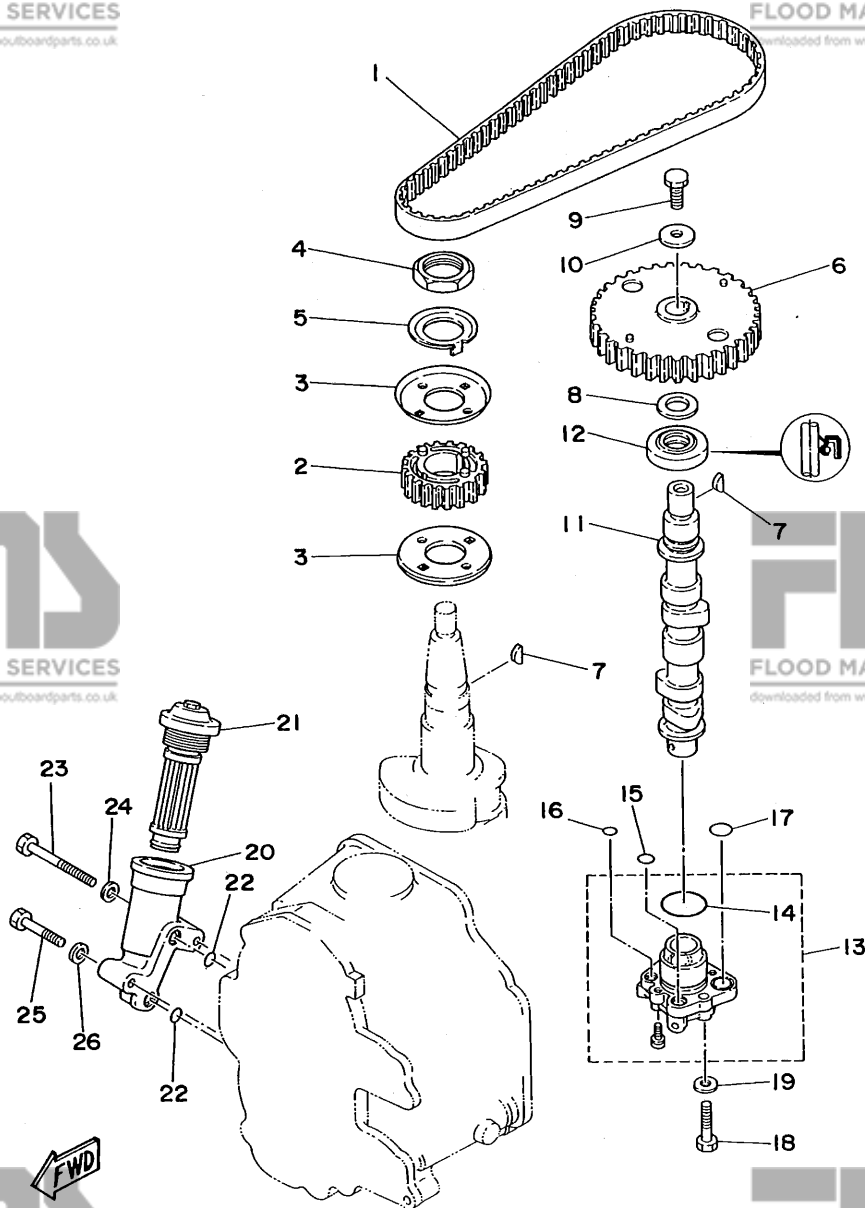
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6G8-1410A-01	.STARTER SET .JEU DE STATERS	1	
25	6G8-14827-00	.FILTER .FILTRE	1	
26	6A4-14344-30	.JET, STARTER (# 60) .GICLEUR, STARTER (# 60)	1	
27	5Y1-14397-00	.O-RING	1	
28	6G8-14383-00	.JOINT TORIQUE .SCREW, DRAIN .BOUCHON, PURGE	1	
29	90116-06M26	.BOLT, STUD .GOIJON	2	
30	6G8-14368-00 -02	.DIAPHRAGM ASSY 1 .DIAPHRAGME 1	1	
31	6G8-14275-01	.SPRING .RESSORT	1	
32	97890-05006	.SCREW, PAN HEAD .VIS, CRUCIFORME	1	
33	646-14198-01	.GASKET .JOINT	1	
34	6G8-14349-00	.PIPE .DURITE	1	
35	6G8-14217-00	.VALVE, CHOKE .CLAPET DE STARTER	1	
36	6G8-14293-03	.COVER 1 .COUVERCLE 1	1	UR STD
36	6G8-14293-10	.COVER 1 .COUVERCLE 1	1	UR FOR BODEN SEA
37	98580-04010	.SCREW, PAN HEAD .VIS	2	
38	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
39	6G8-14379-00	.ROD, STARTER .TRINGLE, STARTER	1	UR STD
39	6G8-14379-10	.ROD, STARTER .TRINGLE, STARTER	1	UR FOR BODEN SEA
40	98813-03100	.NUT .ECROU	1	
41	6G8-14229-00	.SHAFT, CHOKE .AXE, STARTER	1	
42	6G8-14286-01	.SPRING .RESSORT	1	
43	6G8-14357-00	.WASHER, PLAIN .RONDELLE PLATE	2	
44	389-14137-00	.CLIP .JONC	2	
45	6G8-14457-00	.SEAL .JOINT	1	FOR BODEN SEA



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FIG. 6 OIL PUMP

POMPE A HUILE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	
2	6G8-11536-00-94	GEAR, DRIVE PIGNON SECONDAIRE	1	
3	6G8-11557-00	WASHER 1 RONDELLE 1	2	
4	90170-24M09	NUT ECROU	1	
5	6G8-11587-00	WASHER, LOCK RONDELLE, FREIN	1	
6	6G8-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	
7	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2	
8	90201-13201	WASHER, PLATE RONDELLE, PLATE	1	
9	97095-06016	BOLT BOULON	1	
10	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	
11	6G8-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	
12	93102-18M21	OIL SEAL JOINT SPY	1	
13	6G8-13300-02	OIL PUMP ASSY POMPE A HUILE COMPLET	1	
14	93210-27ME3	O-RING JOINT TORIQUE	1	
15	93210-10M61	O-RING JOINT TORIQUE	1	
16	93210-09M01	O-RING JOINT TORIQUE	1	
17	93210-13M63	O-RING JOINT TORIQUE	2	
18	97095-06025	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	6G8-13442-00-94	HOUSING, OIL FILTER LOGEMENT, FILTRE A HUILE	1	
21	6G8-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	
22	93210-09M01	O-RING JOINT TORIQUE	2	
23	97313-06050	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	97095-06030	BOLT BOULON	1	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

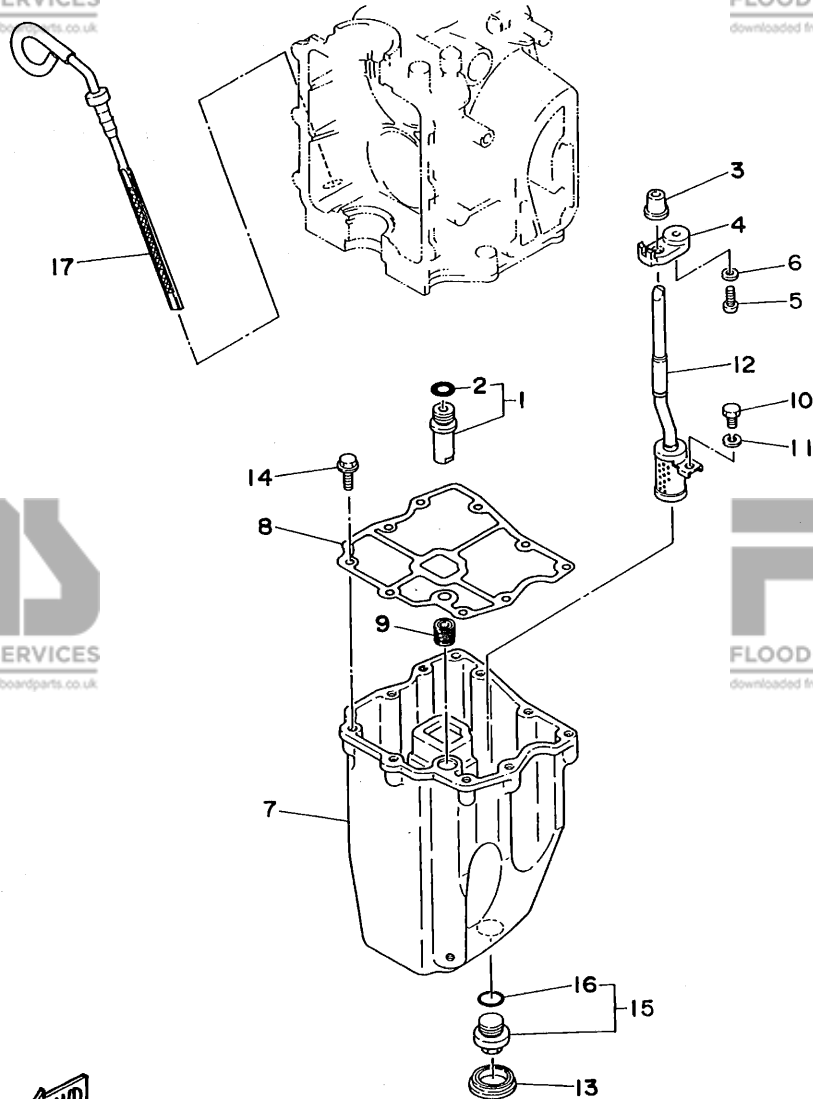


FIG. 7 OIL PAN

VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11575-00	RELIEF VALVE ASS'Y SOUPAPE DE RENTREE D'AIR	1	
2	93210-12M62	.O-RING .JOINT TORIQUE	1	
3	6G8-15379-00	SEAL, CRANKCASE JOINT SPY DE CARTER DE MOTEUR	1	
4	6G8-13487-00	GUIDE, OIL HOSE GUIDE DE DURITE A HUILE	1	
5	98580-05012	SCREW, PAN HEAD VIS	1	
6	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
7	6G8-15311-02-00	OIL PAN VENTILATEUR D'HUILE	1	
8	6G8-15312-A1	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	
9	6G8-45127-00	SEAL JOINT	1	
10	97313-06010	BOLT BOULON	1	
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
12	6G8-13421-00	STRAINER 2 FILTRE 2	1	
13	6G8-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	
14	90105-06M33	BOLT, WASHER BASED BOULON, AVEC RONDELLE	9	
15	6G8-13471-00	PLUG, DRAIN PLOT, VIDANGE	1	
16	93210-16M64	.O-RING .JOINT TORIQUE	1	
17	6G8-15362-04	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	



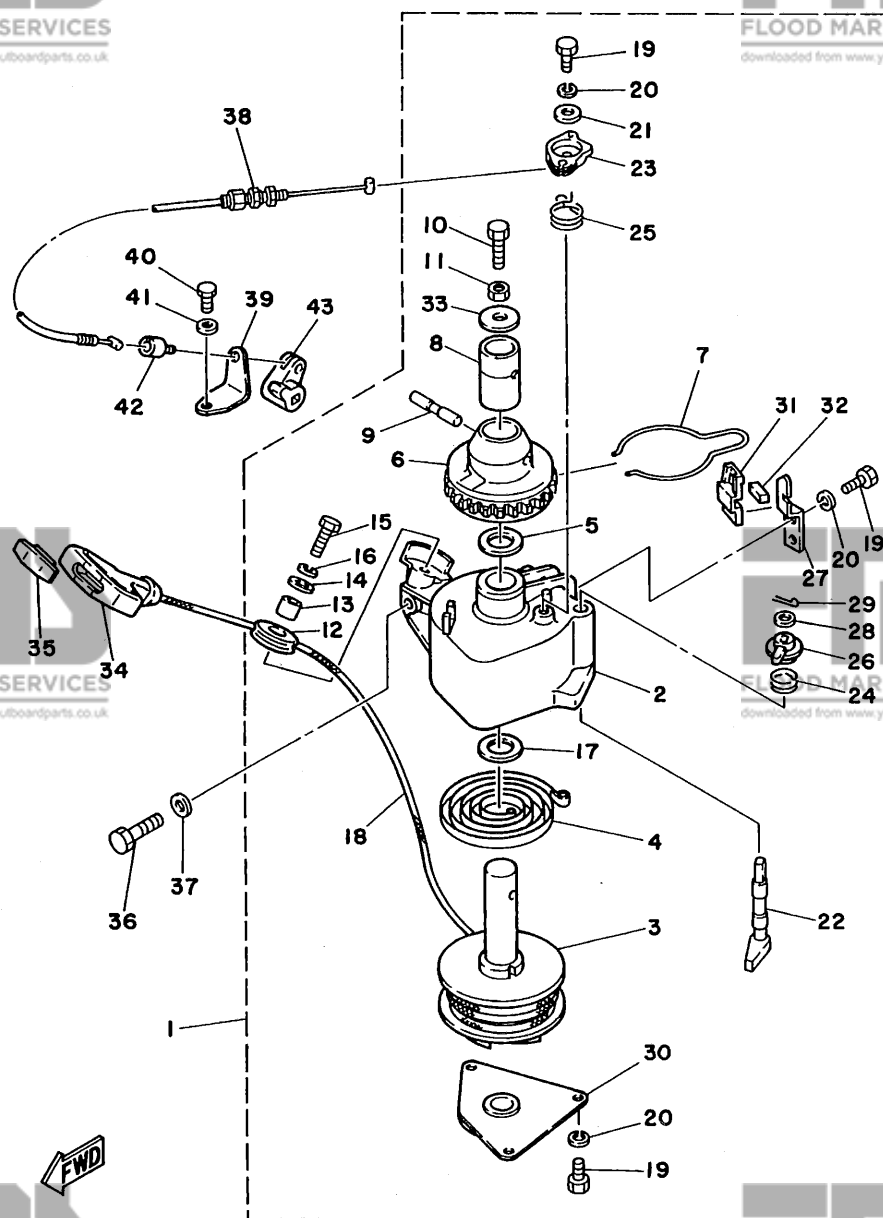


FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-15710-10	STARTER ASSY DEMARREUR COMPLET	1	
2	6G8-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6G8-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
5	6G8-15719-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
6	6G8-15723-00	.PULLEY, STARTER .POULIE DE DEMARREUR	1	
7	6G8-15715-00	.SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEMENT	1	
8	6G8-15754-00	.BUSH 2 .BAGUE 2	1	
9	6G8-15727-00	.PIN .AXE	1	
10	6G8-15768-00	.BOLT .BOULON	1	
11	95303-08700	.NUT .ECROU	1	
12	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
13	6F5-15753-00	.BUSH .CHARBON	1	
14	6F5-15791-00	.WASHER, LOCK .RONDELLE-FREIN	1	
15	97315-06025	.BOLT .BOULON, HEXAGONAL	1	
16	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	1	
17	6G8-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
18	*	.WIRE (L1850) .CABLE (L1850)	1	
19	97313-05012	.BOLT .BOULON	6	
20	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	6	
21	6G8-15726-00	.WASHER, FLAT .RONDELLE, PLATE	1	
22	6G8-15794-00	.STOPPER .BUTEE	1	
23	6G8-15746-00	.ARM .BRAS	1	
24	6G8-15767-00	.SPRING .RESSORT	1	
25	6G8-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.85M.

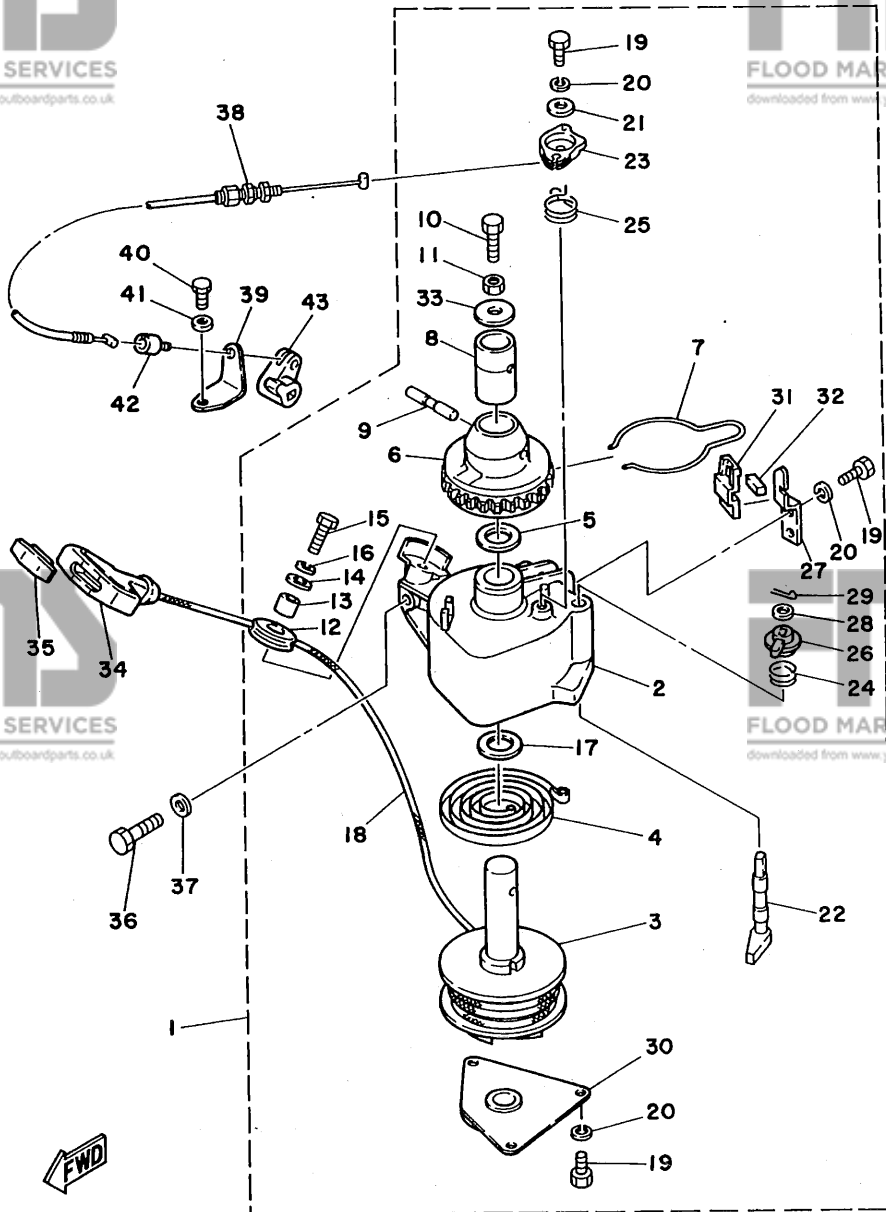
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.85M.

C3

FIG. 8 STARTER

DEMARREUR

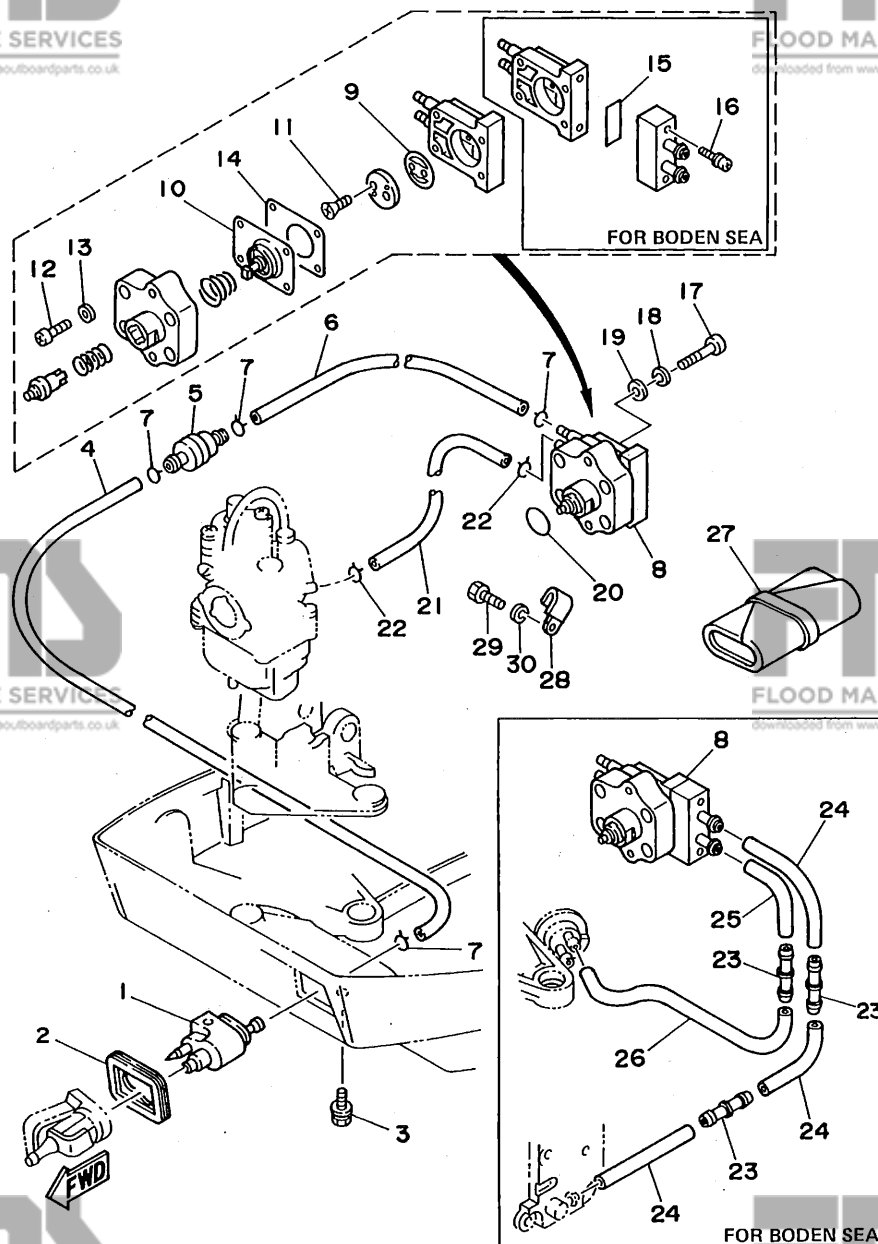
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6G8-15747-00	.LINK .BIELLETTTE	1	
27	6G8-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
28	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	1	
29	91490-16015	.PIN, COTTER .GOUPILLE	1	
30	6G8-15712-00	.COVER, STARTER CASE .COUVERCLE, CARTER DEMARREUR	1	
31	6G8-15779-00	.COVER .COUVERCLE	1	
32	6G8-15789-00	.DAMPER .AMORTISSEUR	1	
33	6G8-15742-00	.WASHER, DRIVE PAWL .RONDELLE, CLIQUET	1	
34	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
35	689-15779-01	COVER COUVERCLE	1	
36	97313-08030	BOLT BOULON	3	
37	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
38	6G8-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
39	6G8-15771-00	STAY 1 SUPPORT 1	1	
40	97095-06012	BOLT BOULON	1	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
42	6G8-15772-00	STAY 2 SUPPORT 2	1	
43	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	



C4

FIG. 9 FUEL

CARBURANT



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	668-24329-00	DURITE RACCORDEMT. A ESSENCE	1	
3	97595-06520	SEAL JOINT	1	
4	668-24311-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
5	646-24251-02	PIPE, FUEL 1	1	
6	646-24251-02	DURITE A ESSENCE	1	
7	90445-09065	STRAINER 1	1	
8	90467-08004	FILTRE 1	1	
9	90445-09065	HOSE	1	
10	90467-08004	DURITE	1	
11	90467-08004	CLIP	4	
12	90467-08004	JONC	4	
13	668-24410-03	FUEL PUMP ASSY	1	UR STD
14	668-24410-02	POMPE A ESSENCE	1	UR STD
15	668-24410-E0	FUEL PUMP ASSY	1	UR FOR BODEN SEA
16	668-24421-00	POMPE A ESSENCE	1	
17	668-24421-00	VALVE, CHECK	1	
18	668-24411-02	.SOUPAPE, RETENUE	1	
19	98780-03008	.DIAPHRAGM	1	
20	98780-03008	.DIAPHRAGME	1	
21	98503-04014	.SCREW, FLAT HEAD	2	
22	98503-04014	.VIS A TETE FRAISEE	4	
23	98503-04014	.SCREW, PAN HEAD	4	
24	98503-04014	.VIS	4	
25	668-24471-00	.WASHER, PLAIN	1	
26	668-24471-00	.RONDELLE, PLATE	1	
27	668-24329-00	.DIAPHRAGM	1	
28	668-24329-00	.DIAPHRAGME	1	
29	677-24444-01	.SEAL	1	FOR BODEN SEA
30	677-24444-01	.JOINT	2	FOR BODEN SEA
31	98580-06025	.SCREW	2	
32	98580-06025	.VIS	2	
33	92995-06100	SCREW, PAN HEAD	2	
34	92995-06100	VIS	2	
35	92995-06100	WASHER, SPRING	2	
36	92995-06100	RONDELLE, GROWER	2	
37	92995-06600	WASHER, PLATE	2	
38	93210-20M65	RONDELLE, PLATE	1	
39	90445-09105	O-RING	1	
40	90445-09105	JOINT TORIQUE	1	
41	90445-09225	HOSE	1	
42	90445-09225	DURITE	1	
43	90445-09225	HOSE	1	
44	90445-09225	DURITE	1	

F9.9AM L:303507~
UL:702791~

AE S:100717~
L:408522~
UL:761615~

AEM L:469482~
UL:786508~

F9.9AM L:~303506
UL:~702790

AE S:~100716
L:~408521
UL:~761614

AEM L:~469481
UL:~786507

C5

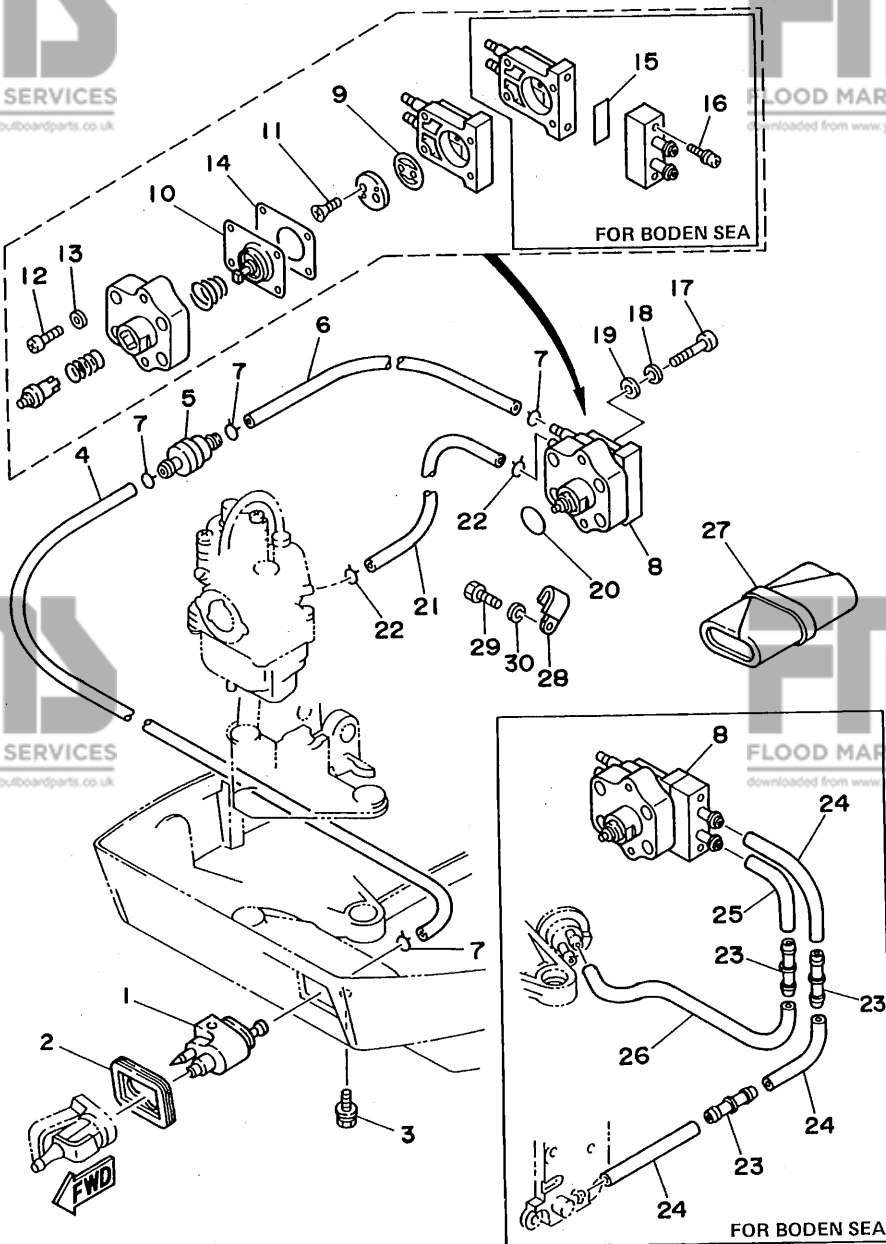


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	90467-08004	CLIP JONC	2	
23	6G8-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	3	FOR BODEN SEA
24	90445-09065	HOSE DURITE	3	FOR BODEN SEA
25	6H4-24312-00	PIPE 2 DURITE 2	1	FOR BODEN SEA
26	90445-09M00	HOSE DURITE	1	FOR BODEN SEA
27	676-W2810-01	TOOL KIT TROUSSE A OUTILS	1	
28	90465-08028	CLAMP BRIDE	1	
29	97013-06012	BOLT BOULON	1	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

C6

15

F9.9A

F9.9AM L:~303506
UL:~702790

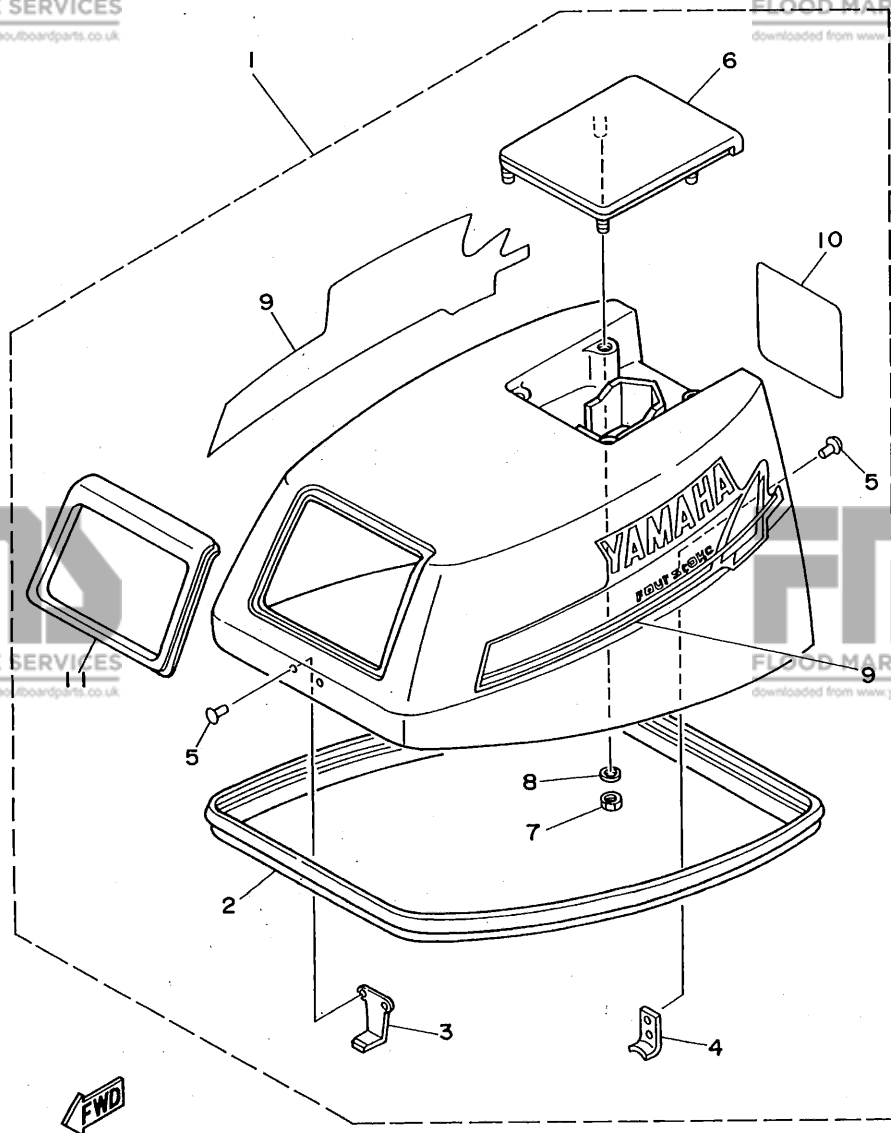
AE S:~100716
L:~408521
UL:~761614

AEM L:~469481
UL:~786507

FIG. 10 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	
2	6G8-42615-00	.SEAL	1	
3	6G8-42651-00	.HOOK	1	
4	6G8-42652-00	.HOOK	1	
5	90266-04M04	.CROCHET .RIVET	4	
6	6G8-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	95380-06700	.NUT .ECROU	4	
8	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	4	
9	6G8-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
10	6G8-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	
11	6G8-42628-01	.SEAL .JOINT	1	



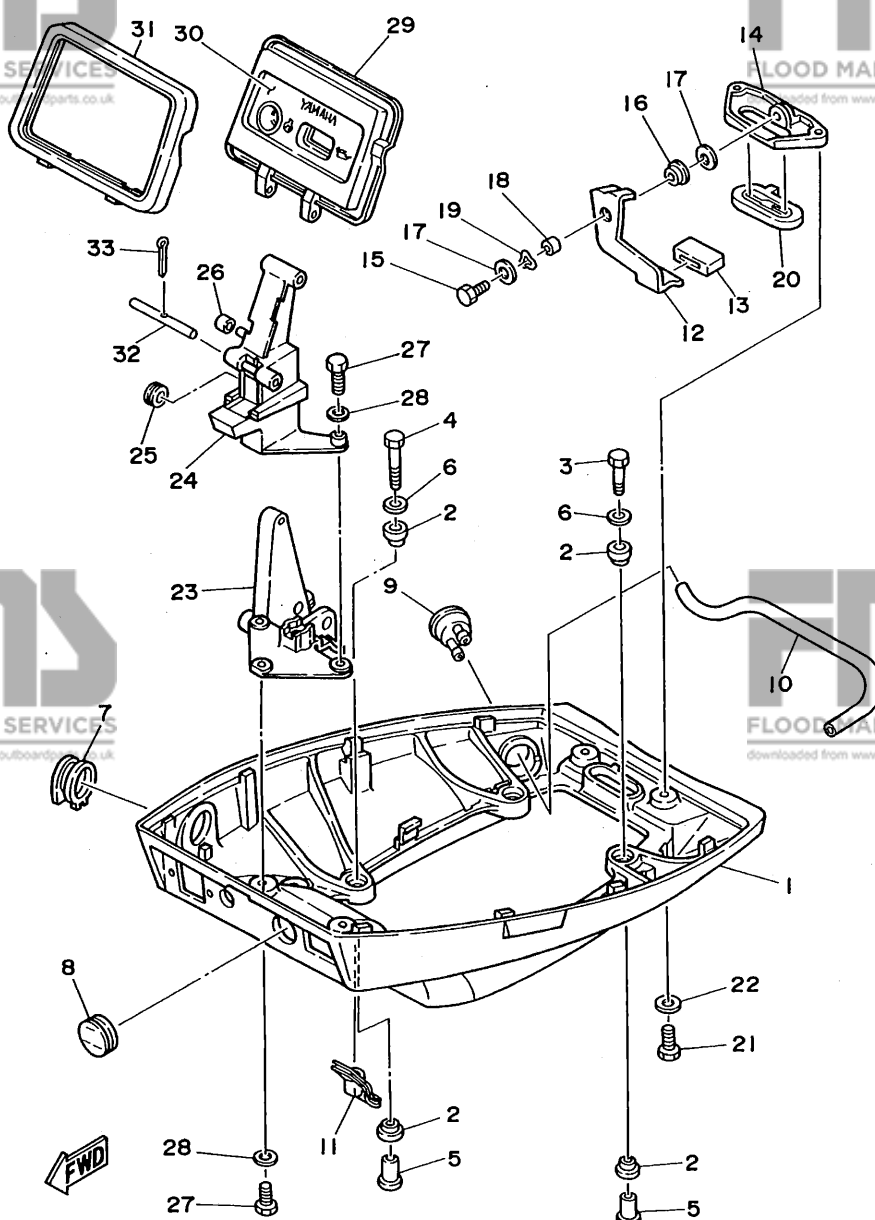


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42711-01-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-09M35	GROMMET	8	
3	97095-06030	BOLT BOULON	2	
4	97313-06040	BOLT BOULON	2	
5	90387-06M15	COLLAR COLLERETTE	4	
6	90201-06M31	WASHER, PLATE RONDELLE, PLATE	4	
7	6G8-42724-00	GROMMET PASSE-FIL	1	
8	6G8-42725-10	GROMMET PASSE-FIL	1	
9	6G8-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
▶ 10	90445-09163	HOSE DURITE	1	
▶	90445-09252	HOSE DURITE	1	
▶	6G8-12482-00	PIPE 2 DURITE 2	1	
11	6G8-42727-00	GROMMET PASSE-FIL	1	
12	6G8-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	6G8-42831-00	BUSHING POULIE	1	
▶ 14	6G8-42811-00-94	STAY SUPPORT	1	
15	97095-06016	BOLT BOULON	1	
16	90386-08M49	BUSH DOUILLE	1	
17	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
18	90387-06M72	COLLAR COLLERETTE	1	
19	90206-08M13	WASHER, WAVE RONDELLE, ONDULEE	1	
20	6G8-42748-00	GROMMET PASSE-FIL	1	
▶	F9.9AM L:303597~ UL:702882~	AE S:100781~ L:409135~ UL:761715~	AEM L:469811~ UL:786864~	
▶	F9.9AM L:303507~303596 UL:702791~702881	AE S:100717~100780 L:408522~409134 UL:761615~761714	AEM L:469482~469810 UL:786508~786863	
▶	F9.9AM L:~303506 UL:~702790	AE S:~100716 L:~408521 UL:~761614	AEM L:~469481 UL:~786507	

D1

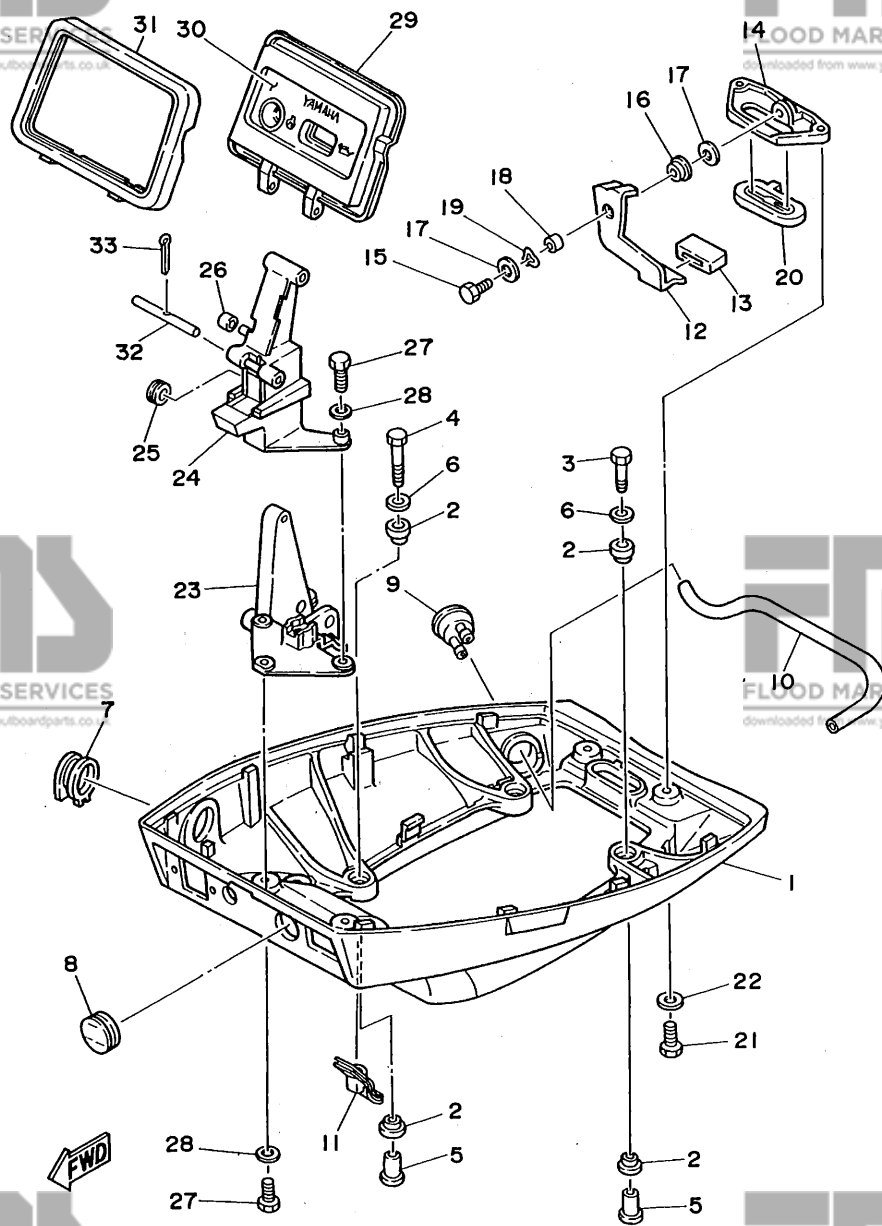


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	97095-06016	BOLT BOULON	2	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
23	6G8-42738-00-94	PLATE, FITTING ETRIER	1	
24	6G8-42719-00-94	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
25	90480-19031	GROMMET	1	
26	90445-05ME6	HOSE DURITE	1	
27	97095-06016	BOLT BOULON	4	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
29	6G8-W4261-00	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	F9.9AM
30	6G8-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	F9.9AM
31	6G8-42629-01	SEAL JOINT	1	
32	6G8-42755-00	HINGE, COWLING PENTURE	1	
33	91490-16010	PIN, COTTER GOUPILLE	1	

D2

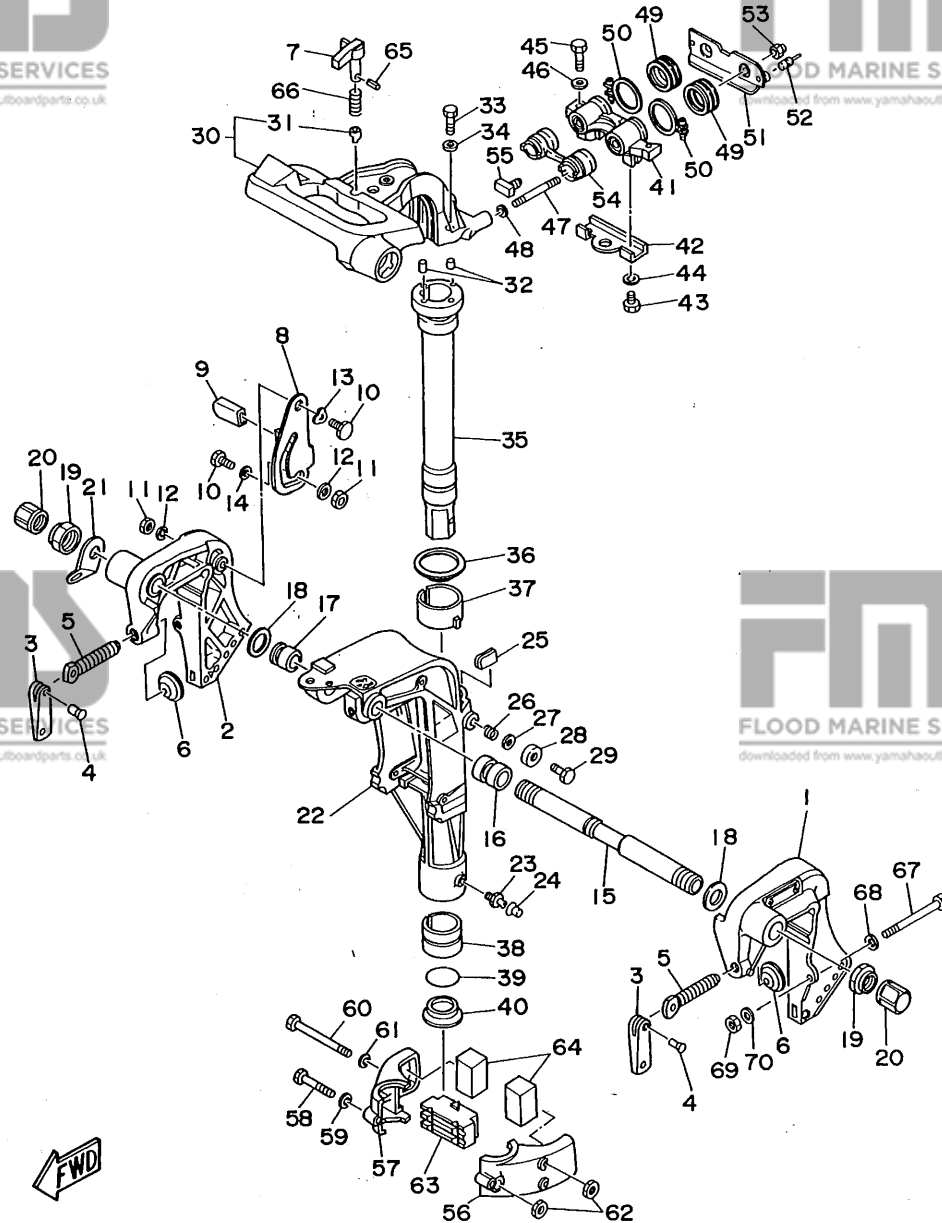


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6G8-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M00	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6G8-42561-00	KNOB, STEERING LOCK BOUTON	1	
8	6G8-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
9	682-43318-01	COVER CAPUCHON	1	
10	90109-06M25	BOLT BOULON	2	
11	95680-06100	NUT, U ECROU, U	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	90206-10M15	WASHER, WAVE RONDELLE, ONDULEE	1	
14	682-43339-01	WASHER RONDELLE	1	
15	6G8-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
16	90386-22M92	BUSH DOUILLE	1	
17	90386-22M93	BUSH DOUILLE	1	
18	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
19	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
20	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
21	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
22	6G8-43311-14-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG/ULTRA LONG
	6G9-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
23	93700-06M03	NIPPLE, GREASE PION	1	
24	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
25	6G8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
26	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
27	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	

D3

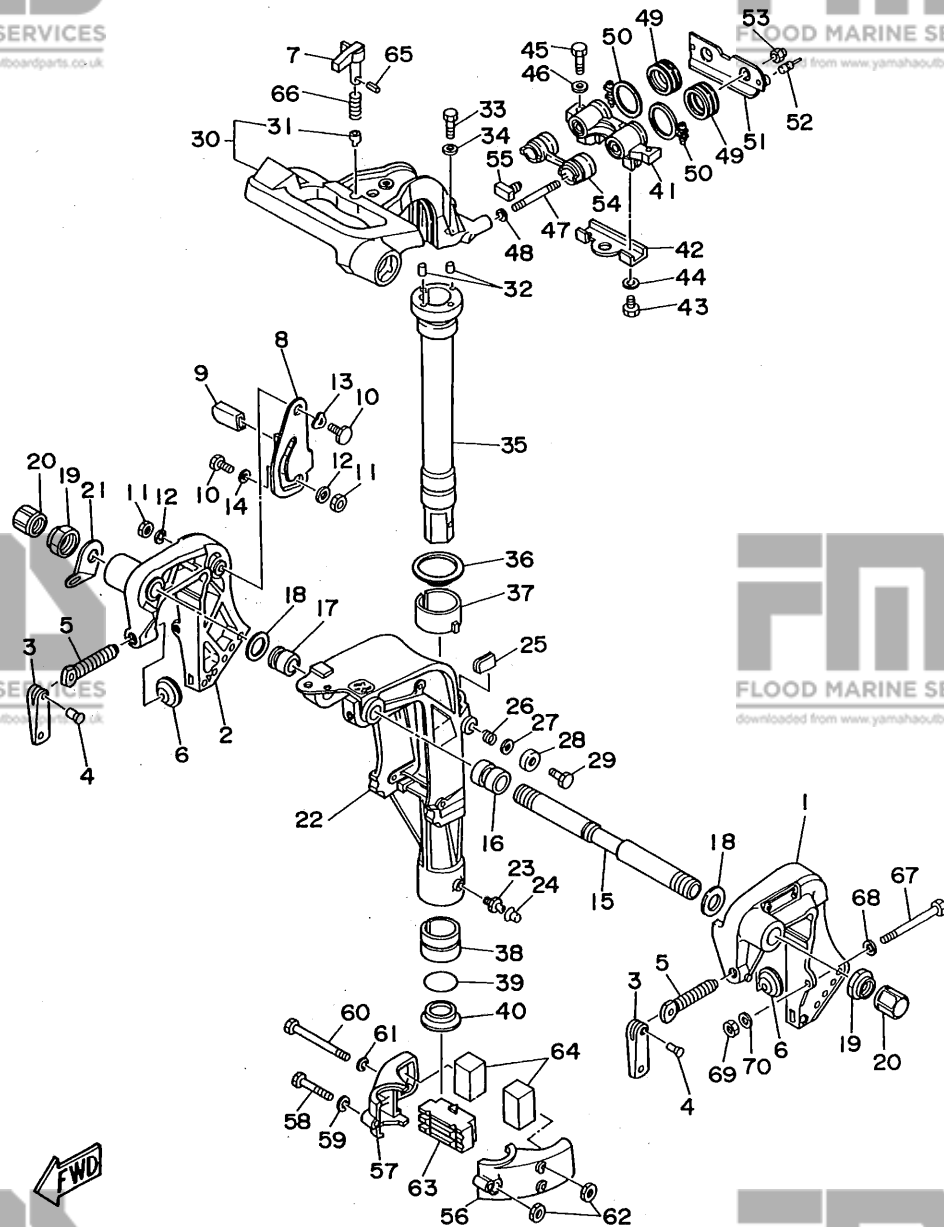


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G8-43373-00	SEAL, DAMPER JOINT	1	
29	97095-06025	BOLT BOULON	1	
30	6G8-42511-02-40	BRACKET, STEERING CADRE, DIRECTION	1	
31	6G8-42534-00	.PIN, DOWEL .GOUPILE	1	
32	93605-15065	PIN, DOWEL AXE	2	
33	97095-06030	BOLT BOULON	2	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	6G8-42521-10-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	UR LONG/ULTRA LONG
	6G9-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	UR SHORT
36	90209-45M09	WASHER RONDELLE	1	
37	6G8-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
38	90386-37M47	BUSH DOUILLE	1	
39	93210-37M67	O-RING JOINT TORIQUE	1	
40	90386-37M48	BUSH DOUILLE	1	
41	6G8-44517-00-94	MOUNT RUBBER SILENT-BLOC	1	
42	6G8-44526-00	PLATE PLAQUE	1	
43	97095-06012	BOLT BOULON	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
45	97395-08030	BOLT BOULON	2	
46	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
47	90116-08M28	BOLT, STUD GOUJON	2	
48	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
49	6G8-44522-00	SEAL JOINT	2	
50	90460-38M06	CLAMP, HOSE BRIDE, DE DURITE	2	
51	6G8-44518-00	BRACKET COMP. SUPPORT COMPLET	1	
52	6G8-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEUR	2	
53	95780-08300	NUT, FLANGE ECROU	2	
54	6G8-44521-00	SEAL JOINT	1	

D4

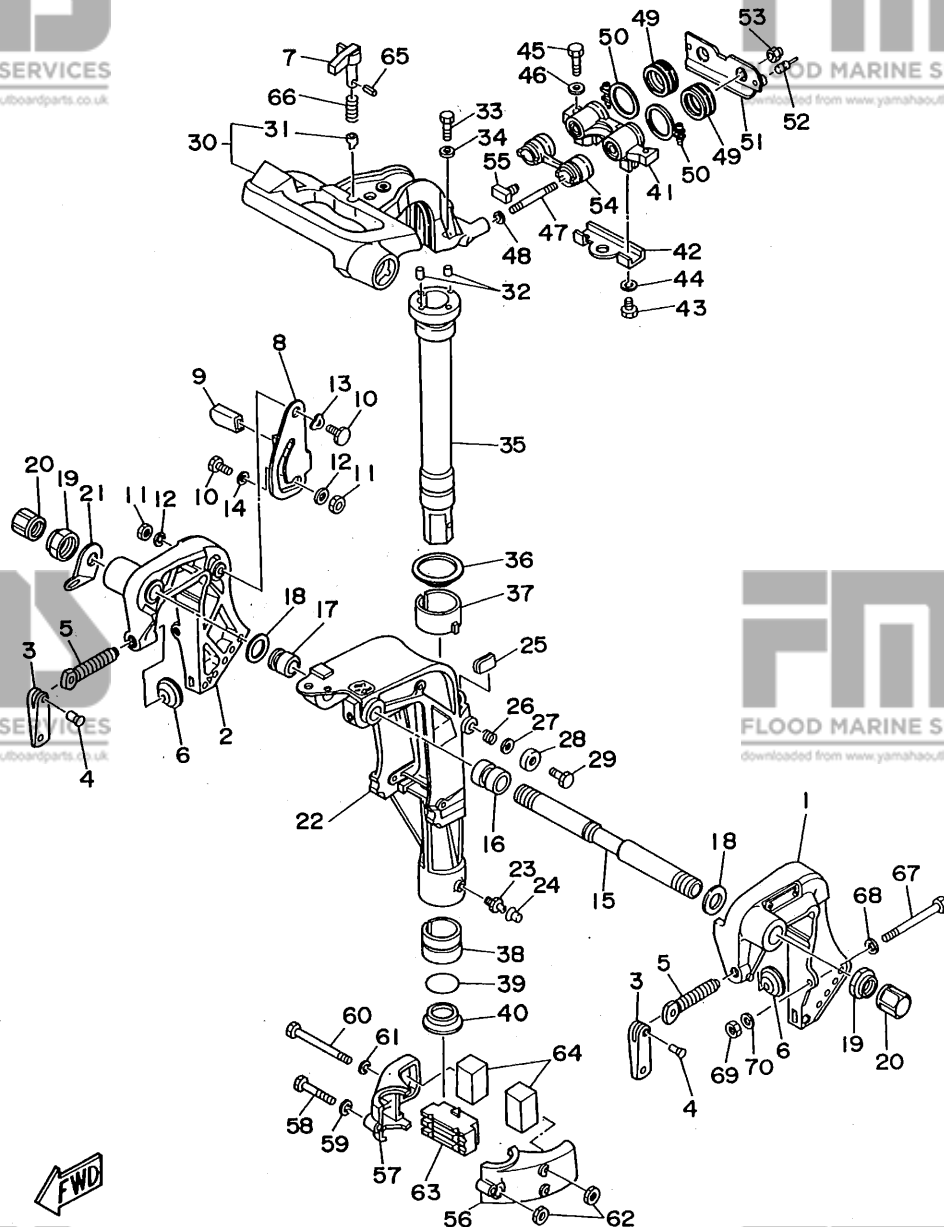


FIG. 12 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
55	668-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
56	668-44551-01-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
57	668-44552-02-40	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
58	97095-06045	BOLT BOULON	1	
59	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
60	97095-06095	BOLT BOULON	2	
61	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
62	95380-06700	NUT ECROU	3	
63	668-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	
64	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	
65	91690-30012	PIN, SPRING AGRAFFE	1	
66	90501-10071	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
67	90101-08M88	BOLT BOULON	2	
68	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
69	95780-08300	NUT, FLANGE ECROU	2	
70	90201-08MA4	WASHER, PLATE RONDELLE, PLATE	2	

FWD

D5



SUPPORT 2

D6

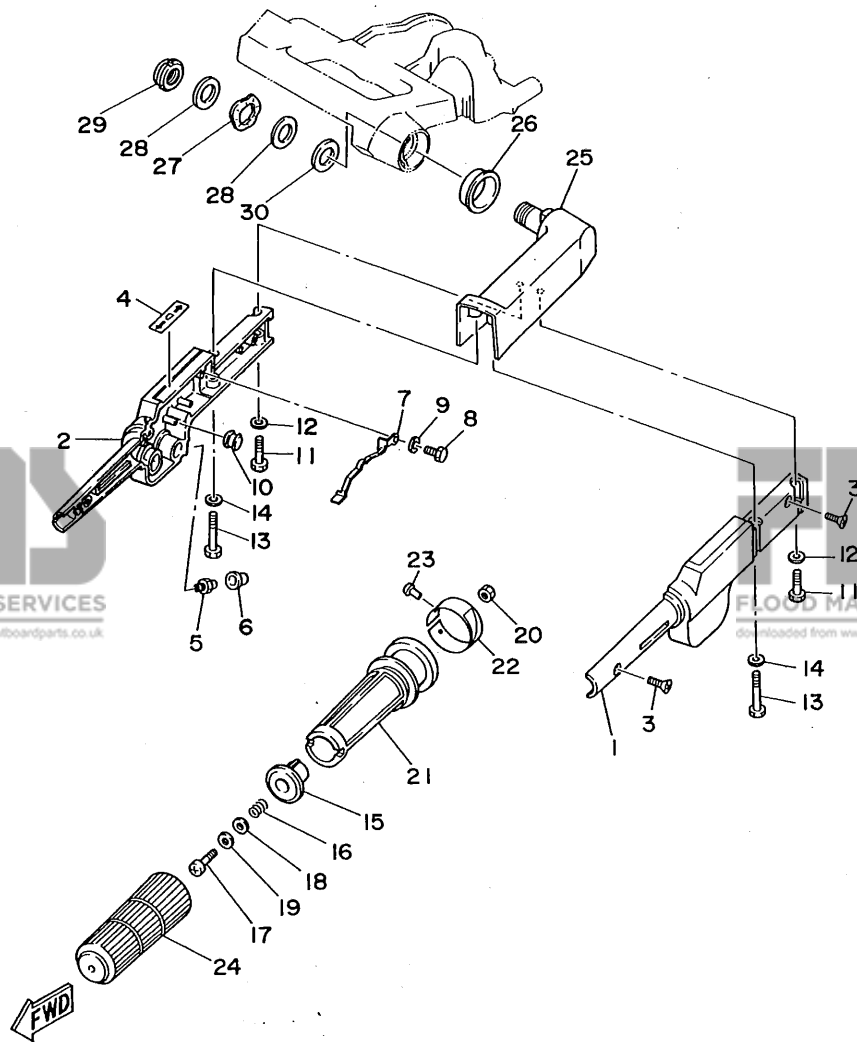


FIG. 14 STEERING (F9.9AM/F9.9AEM) DIRECTION (F9.9AM/F9.9AEM)

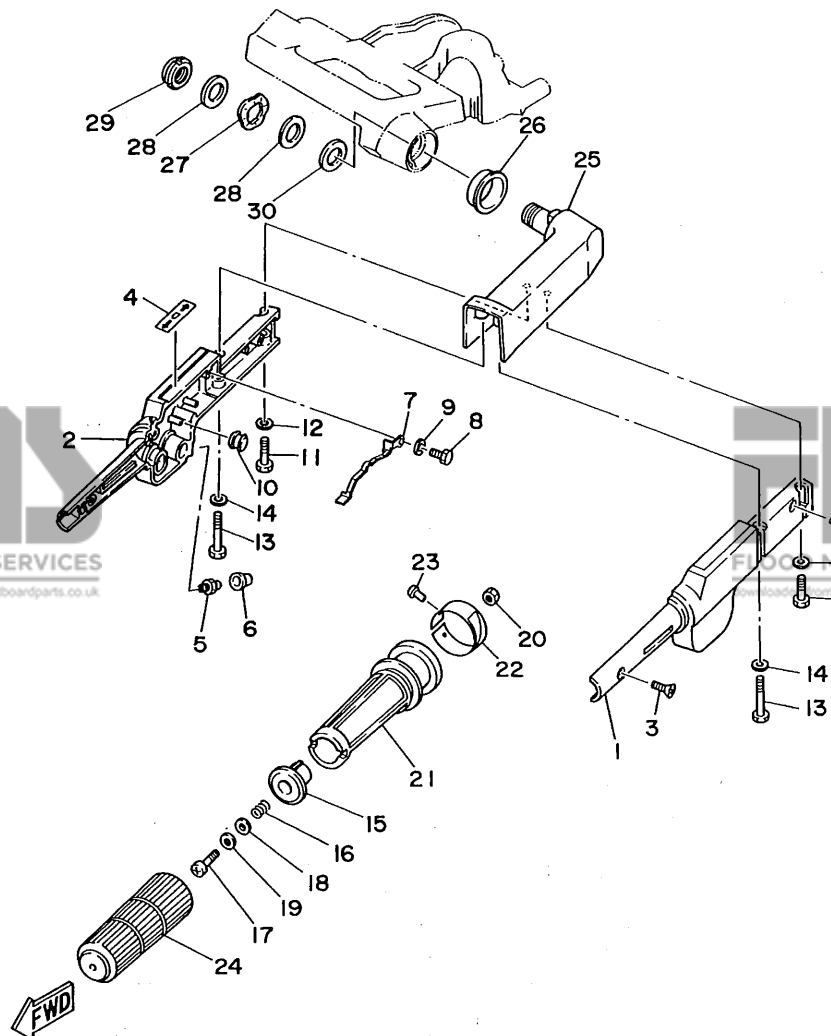
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42111-01-4D	HANDLE, STEERING POIGNEE	1	
2	6G8-42112-02-4D	HANDLE, STEERING POIGNEE	1	
3	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
4	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
5	93700-06M03	NIPPLE, GREASE PION	1	
6	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
7	6G8-42147-01	SPRING RESSORT	1	
8	97395-05016	BOLT BOULON	1	
9	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
10	6H4-42725-00	GROMMET PASSE-FIL	1	
11	97095-06025	BOLT BOULON	2	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
13	97095-06040	BOLT BOULON	2	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
15	6G8-42126-01-94	FRICITION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
16	90501-23M42	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	97580-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
18	90201-06049	WASHER, PLATE RONDELLE, PLATE	1	
19	90202-06007	WASHER, PLATE RONDELLE, PLATE	1	
20	95380-06700	NUT ECROU	1	
21	6G8-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
22	6G8-42137-01	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
23	90269-02M09	RIVET RIVET	1	
24	6G8-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
25	6G8-42113-01-4D	HANDLE, STEERING 3 POIGNEE 3	1	
26	90386-33M56	BUSH DOUILLE	1	
27	90206-20M14	WASHER, WAVE RONDELLE, ONDULEE	1	
28	90201-20M00	WASHER, PLATE RONDELLE, PLATE	2	

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FIG. 14 STEERING (F9.9AM/F9.9AEM)

DIRECTION (F9.9AM/F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90185-20M03	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
30	90202-20M33	WASHER, PLATE RONDELLE, PLATE	1	



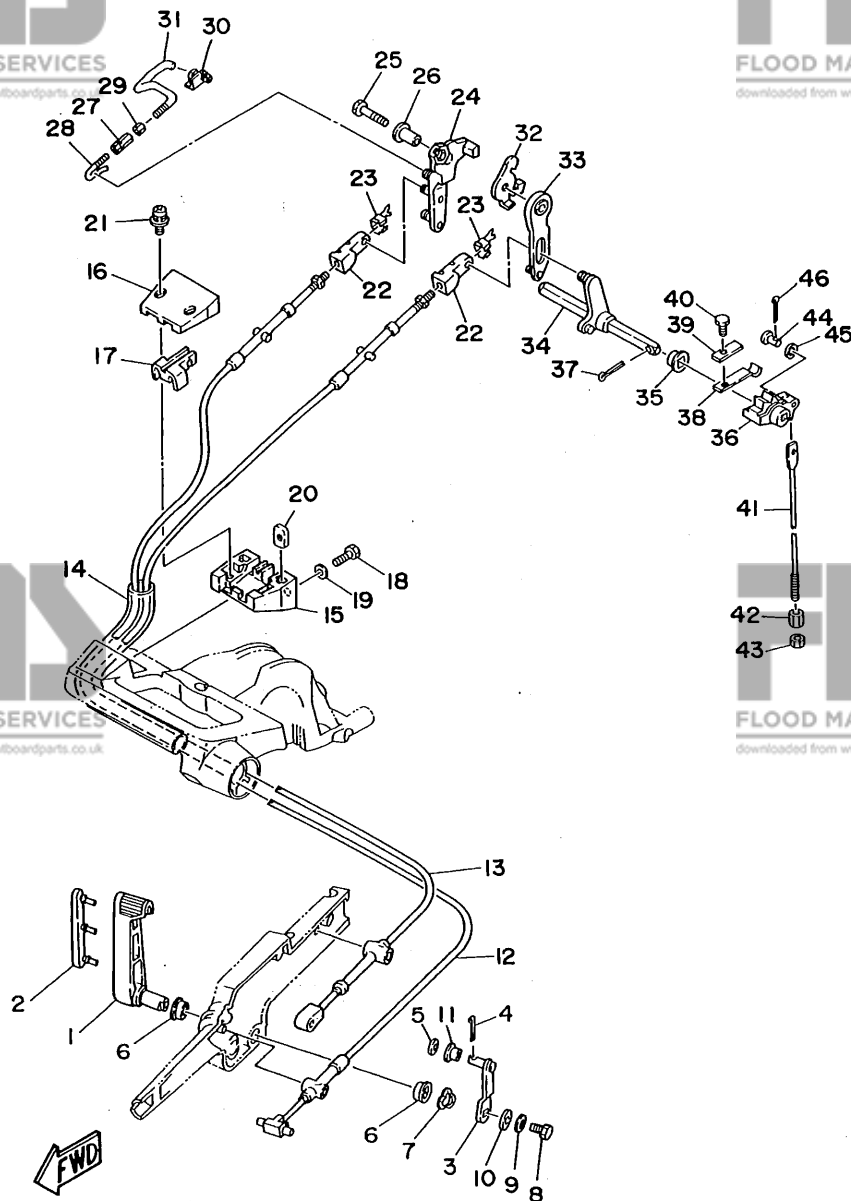


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-44121-00-98	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
2	6G8-42129-00	BUSHING, RUBBER DOUILLE, CAOUTCHOUC	1	
3	6G8-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
4	91490-16010	PIN, COTTER GOUPILE	1	
5	92990-05200	WASHER, PLAIN RONDELLE, PLATE	1	
6	90386-12069	BUSH DOUILLE	2	
7	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
8	97095-06016	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	
11	90386-05M54	BUSH DOUILLE	1	
12	6G8-48311-02	CABLE	1	UR
	6G8-48311-11	CABLE	1	UR FOR HANDY REMOTE CONTROL
13	6G8-48321-01	CABLE	1	UR
	6G8-48321-10	CABLE	1	UR FOR HANDY REMOTE CONTROL
14	90445-24M00	HOSE	1	UR
	90445-20ME5	DURITE	1	UR FOR HANDY REMOTE CONTROL
15	6G8-41661-00-98	BRACKET SUPPORT	1	
16	6G8-41662-00-98	BRACKET SUPPORT	1	
17	6G8-41663-00	BRACKET 3 SUPPORT 3	1	
18	97095-06016	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6G8-41654-00	NUT ECROU	2	
21	90159-05M06	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
22	6G8-26363-00	END, CABLE EMBOUT DE CABLE	2	
23	6G8-26364-00	END, CABLE 2 EMBOUT, DE CABLE	2	
24	6G8-41212-00	ARM, ACCEL. BRAS	1	
25	97095-06030	BOLT BOULON	1	

E2

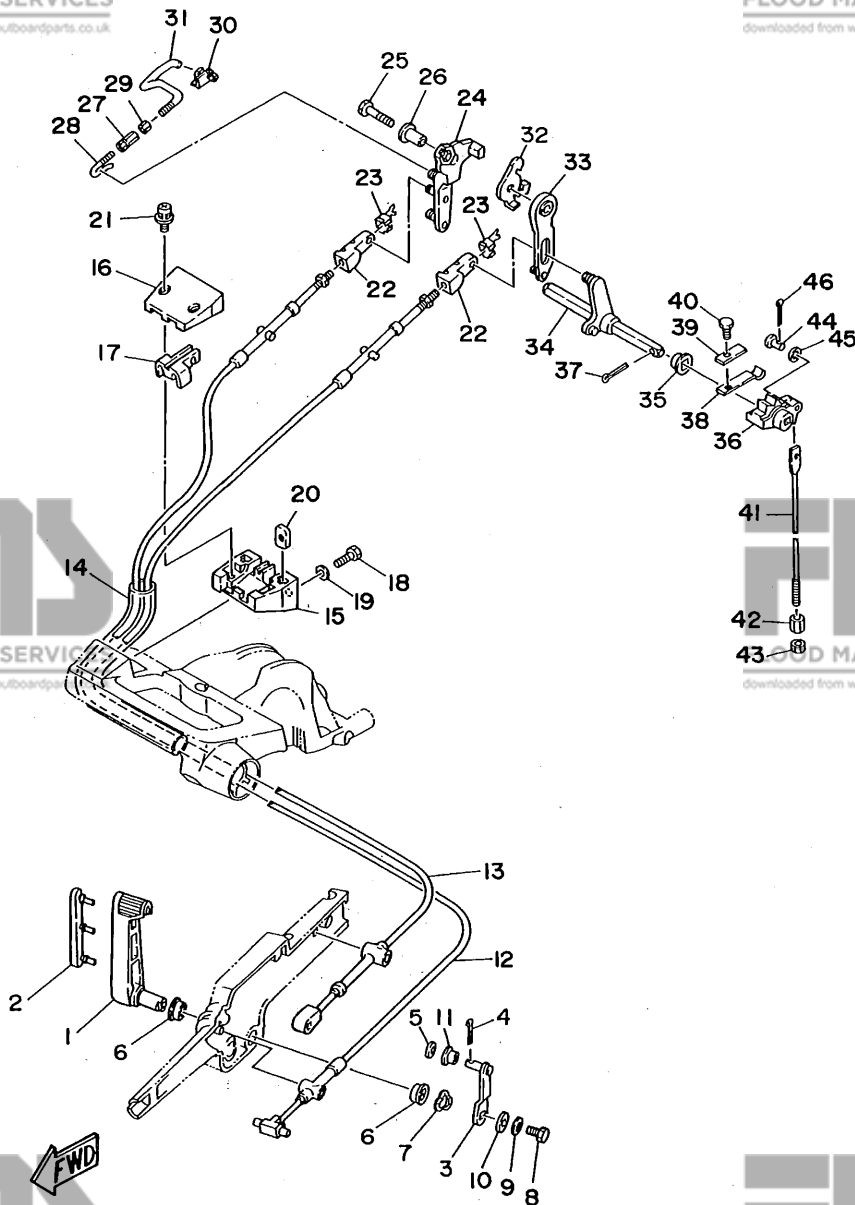


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90387-06M58	COLLAR	1	
27	6G8-41238-01	COLLERETTE	1	
28	6G8-41241-01	JOINT, LINK RACCORD	1	
29	95303-04600	ROD, LINK BIELLETTE	1	
30	6G8-41237-01	NUT ECROU	1	
31	6G8-41242-01	JOINT, LINK RACCORD	1	
32	6G8-14493-00	ROD 2 TIGE 2	1	
33	6G8-44111-00	STAY 1 SUPPORT 1	1	
34	6G8-44159-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
35	682-44132-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
36	682-44141-00	BUSHING COUSSINET	1	
37	91490-25020	LINK, SHIFT ROD BIELLETTE	1	
38	682-44116-00	PIN, COTTER GOUPILLE	1	
39	682-44117-00	SPRING RESSORT	1	
40	97013-06012	BRACKET SUPPORT	1	
41	6G8-44143-10	BOLT BOULON	1	UR LONG/ULTRA LONG
	6G9-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
42	90170-06015	NUT ECROU	1	
43	95380-06700	NUT ECROU	1	
44	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	
45	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
46	91490-16010	PIN, COTTER GOUPILLE	1	

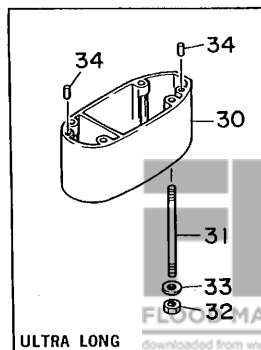
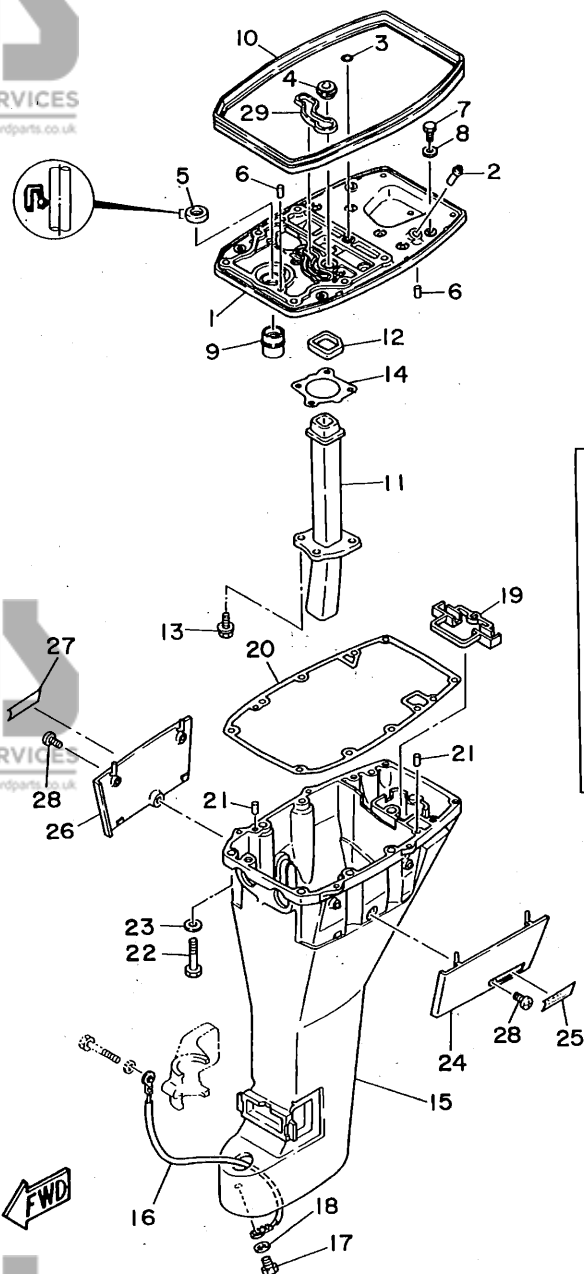


FIG. 16 UPPER CASING

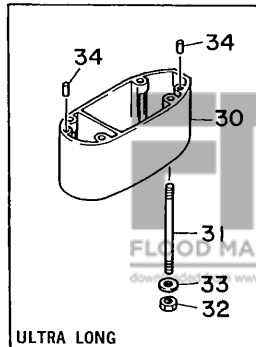
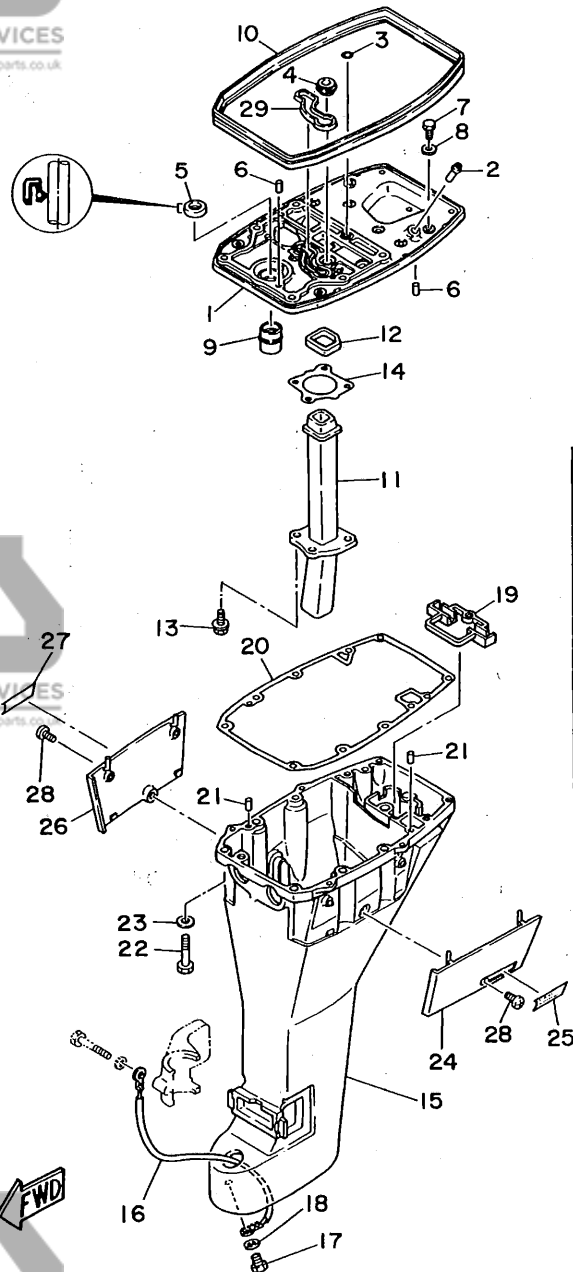
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-41137-03-94	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	
2	6E5-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	
3	93210-08M60	O-RING JOINT TORIQUE	1	
4	6G8-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
5	93101-13M27	OIL SEAL JOINT SPY	1	
6	93606-12019	PIN, DOWEL GOUPILLE	2	
7	97095-06020	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	6G8-45135-00	PIPE TUYAU	1	
10	6G8-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
11	6G8-41131-01	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	
12	6G8-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	
13	90105-06M33	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
14	6G8-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	
15	6G8-45111-12-40	CASING, UPPER FOURREAU	1	UR LONG/ULTRA LONG
16	6G9-45111-02-40	CASING, UPPER FOURREAU	1	UR SHORT
17	6G8-82149-00	WIRE, LEAD 3 FIL 3	1	
18	97095-06012	BOLT BOULON	1	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
20	6G8-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
21	6G8-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
22	93606-12019	PIN, DOWEL GOUPILLE	2	
23	97395-08040	BOLT BOULON	6	
24	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
25	6G8-42741-00-40	APRON CAPOT LATERAL	1	
26	6G8-42791-00	MARK 1 ÉTIQUETTE 1	1	
27	6G8-42771-00-40	APRON CAPOT LATERAL	1	
28	6G8-42792-00	MARK ÉTIQUETTE	1	

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FIG. 16 UPPER CASING

FOURREAU



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90157-06M04	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
29	6G8-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	
30	6G8-45211-20-40	EXTENSION EXTENSION	1	ULTRA LONG
31	90116-08M19	BOLT, STUD GOUJON	4	ULTRA LONG
32	95380-08600	NUT ECROU	4	ULTRA LONG
33	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	ULTRA LONG
34	93606-12019	PIN, DOWEL GOUPILLE	2	ULTRA LONG

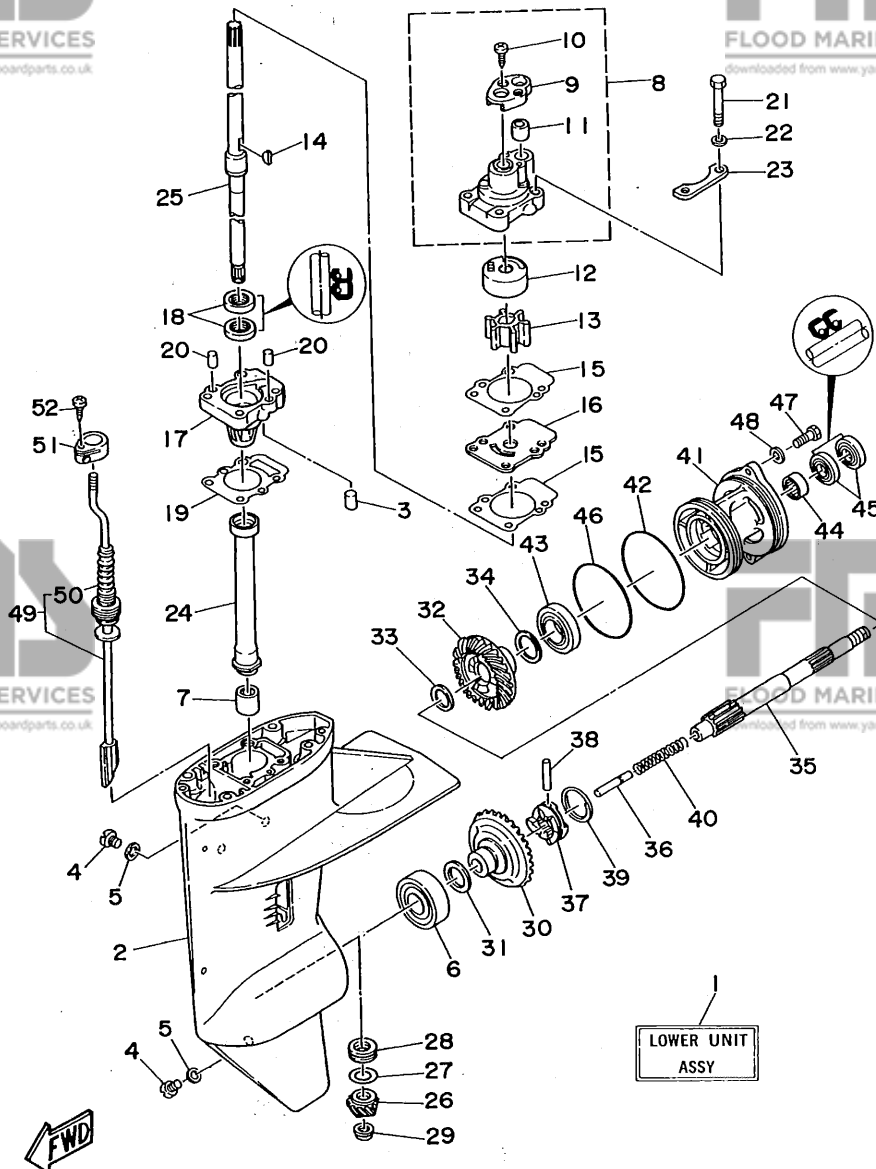


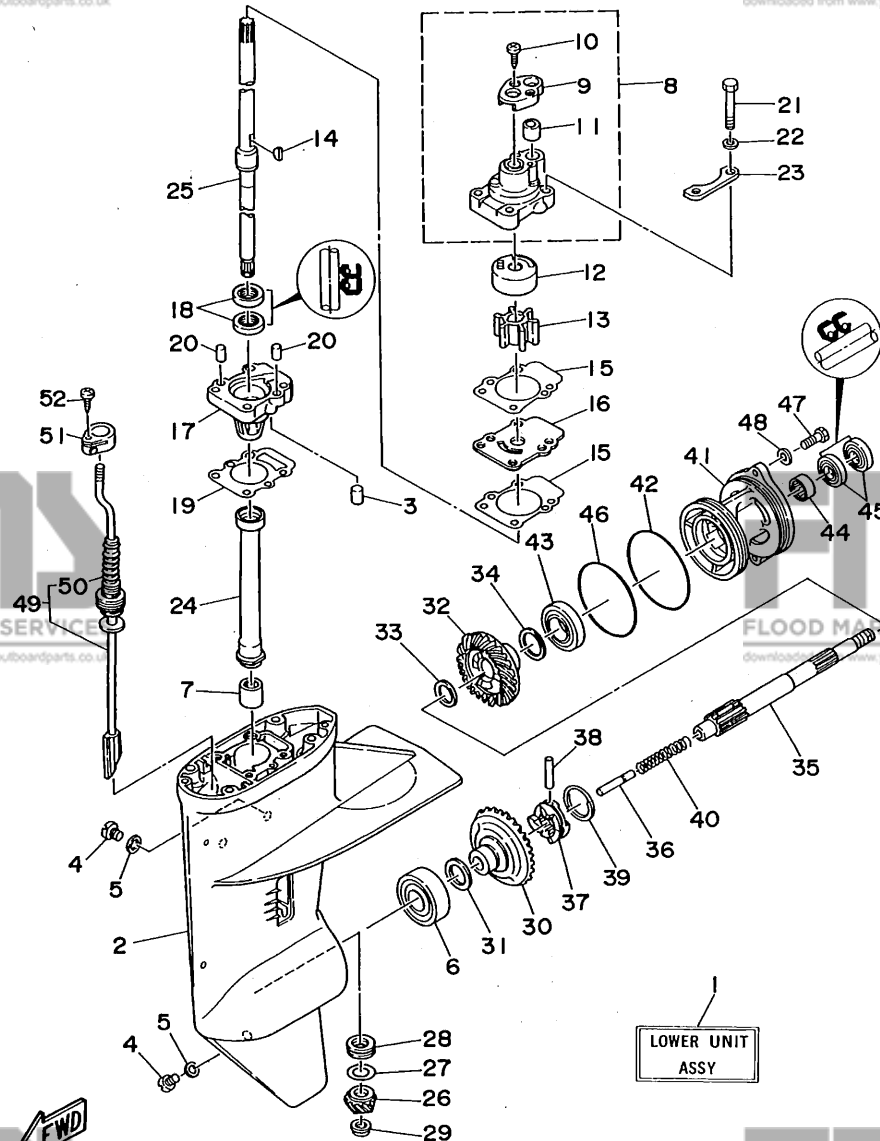
FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	668-45300-16-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR LONG
	668-45300-26-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR ULTRA LONG
	668-45300-06-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	UR SHORT
2	668-45311-04-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93604-08062	PIN, DOWEL CLAVETTE	1	
4	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
5	90430-08020	GASKET JOINT	3	
6	93332-00005	BEARING ROULEMENT	1	
7	93315-213V4	BEARING, CYLINDRICAL ROULEMENT	1	
8	682-44300-01	HOUSING WATER PUMP ASSY CORPS POMPE A EAU (ENS)	1	
9	682-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
10	97780-40112	.SCREW, TAPPING .VIS, TETE BOMBEE	2	
11	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
12	682-44322-00	INSERT, CARTRIDGE CUVETTE	1	
13	682-44352-01	IMPELLER TURBINE	1	
14	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
15	682-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	2	
16	682-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
17	668-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
18	93101-20048	OIL SEAL JOINT SPY	2	
19	668-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
20	93606-12019	PIN, DOWEL GOUPILLE	2	
21	97095-06045	BOLT BOULON	4	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
23	682-44328-00	PLATE PLAQUETTE	2	

FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

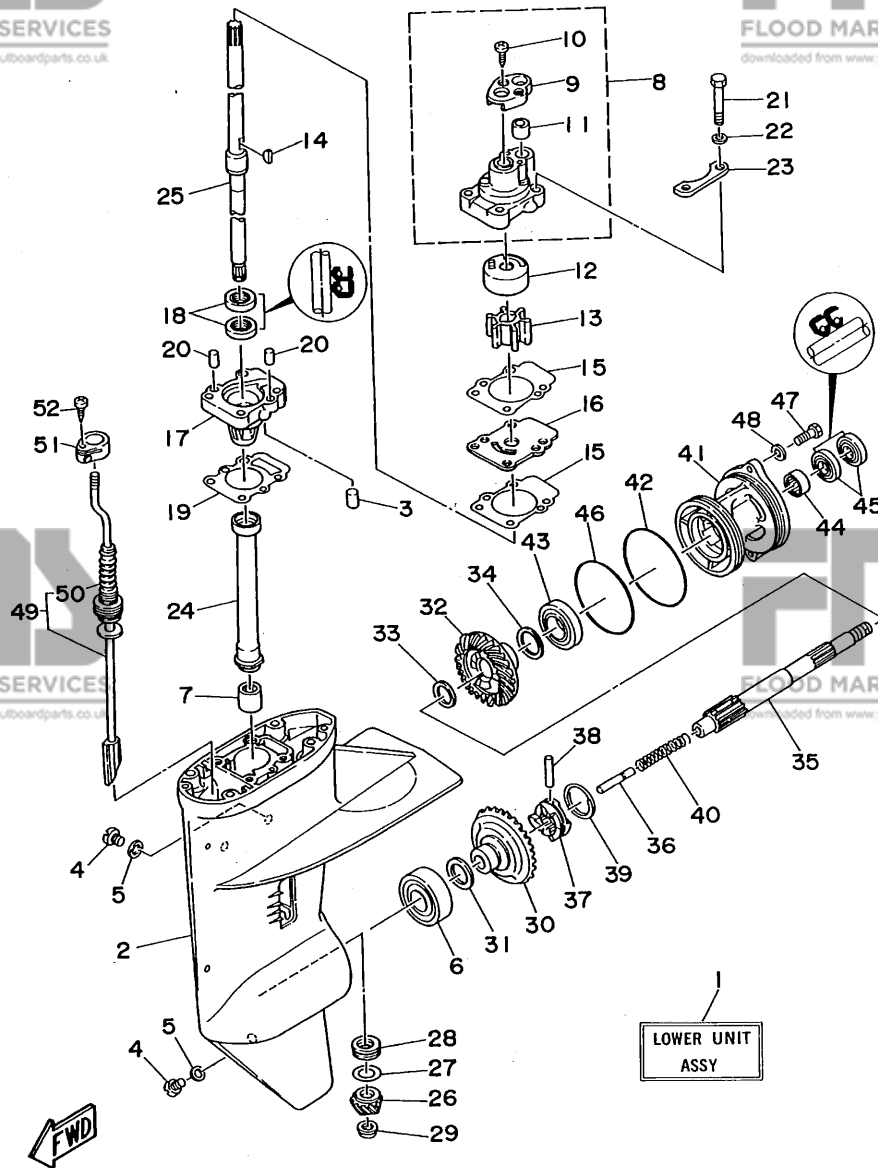


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6G8-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
25	6G8-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	6G8-45501-20	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR ULTRA LONG
	6G8-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
26	6G8-45551-00	PINION PIGNON D'ATTAQUE	1	
27	6G8-45587-00-10	SHIM (0.10MM) CALE (0.10MM)	1	UR
	6G8-45587-00-14	SHIM (0.14MM) CALE (0.14MM)	1	UR
	6G8-45587-00-18	SHIM (0.18MM) CALE (0.18MM)	1	UR
	6G8-45587-00-35	SHIM (0.35MM) CALE (0.35MM)	1	UR
	6G8-45587-00-50	SHIM (0.50MM) CALE (0.50MM)	1	UR
28	93341-313U3	BEARING, THRUST CERVEAUX DE DIRECTION	1	
29	90179-08M06	NUT ECROU	1	
30	6G8-45560-00	GEAR PIGNON	1	
31	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
32	6G8-45571-00	GEAR PIGNON	1	
33	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
34	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
35	6G8-45611-00	SHAFT, PROPPELLER ARBRE, HELICE	1	
36	650-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
37	682-45631-00	CLUTCH, DOG CRABOT	1	
38	90250-05010	PIN, STRAIGHT GOUPILLE, DROITE	1	
39	648-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
40	90501-14M06	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
41	6G8-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	

FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	93210-74316	O-RING	1	
43	93306-00518	JOINT TORIQUE	1	
44	93315-317U2	BEARING	1	
45	93101-17054	ROULEMENT	1	
46	93210-74M68	BEARING, CYLINDRICAL	1	
47	97095-06020	ROULEMENT	2	
48	92990-06600	OIL SEAL	1	
49	6G8-44150-10	JOINT SPY	2	
50	682-44147-00	O-RING	1	
51	682-44176-00	JOINT TORIQUE	2	
52	97780-50110	BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	1	UR LONG
		SHIFT CAM ASSY	1	UR ULTRA LONG
		CAME D'INVERSION	1	UR SHORT
		SHIFT CAM ASSY	1	
		CAME D'INVERSION	1	
		SHIFT CAM ASSY	1	
		CAME D'INVERSION	1	
		.BOOT, SHIFT ROD	1	
		.SOUFFLET, TIGE D'INVERSION	1	
		BRACKET	1	
		SUPPORT	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	



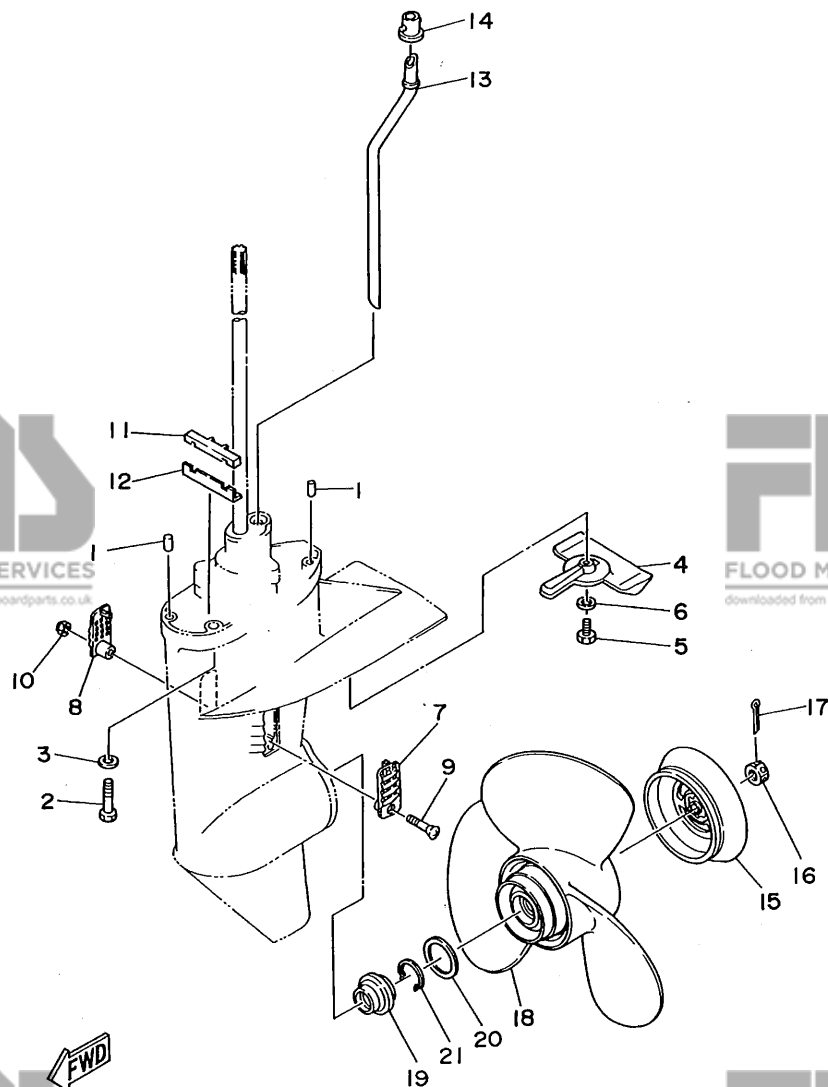


FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93606-12019	PIN, DOWEL GOUPILLE	2	
2	97090-08035	BOLT BOULON	4	
3	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
4	668-45251-00	ANODE ANODE	1	
5	95895-06020	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	668-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
8	668-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
9	98680-05525	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
10	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
11	682-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
12	682-45376-01	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
13	668-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	668-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
	669-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
14	626-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	668-45986-00	RING, DEFLECTOR DEFLECTEUR DE CERCLE	1	
16	90171-10M07	NUT, CASTLE ECROU, CRENELE	1	
17	91490-30030	PIN, COTTER GOUPILLE	1	
18	668-45941-00	PROPELLER (3X11-3/4"X11"-R) HELICE (3X11-3/4"X11"-R)	1	UR
	668-45943-00	PROPELLER (3X11-3/4"X9-1/4"-R) HELICE (3X11-3/4"X9-1/4"-R)	1	UR
	668-45945-00	PROPELLER (3X11-3/4"X12-1/4"XR) HELICE (3X11-3/4"X12-1/4"-R)	1	UR
	668-45947-00-EL	PROPELLER (3X11-3/4"X9-1/4"-R) HELICE (3X11-3/4"X9-1/4"-R)	1	UR ALUMINIUM
19	668-45987-02	SPACER ENTRETOISE	1	
20	90201-31MA3	WASHER, PLATE RONDELLE, PLATE	1	
21	93450-10M04	CIRCLIP CIRCLIP	1	

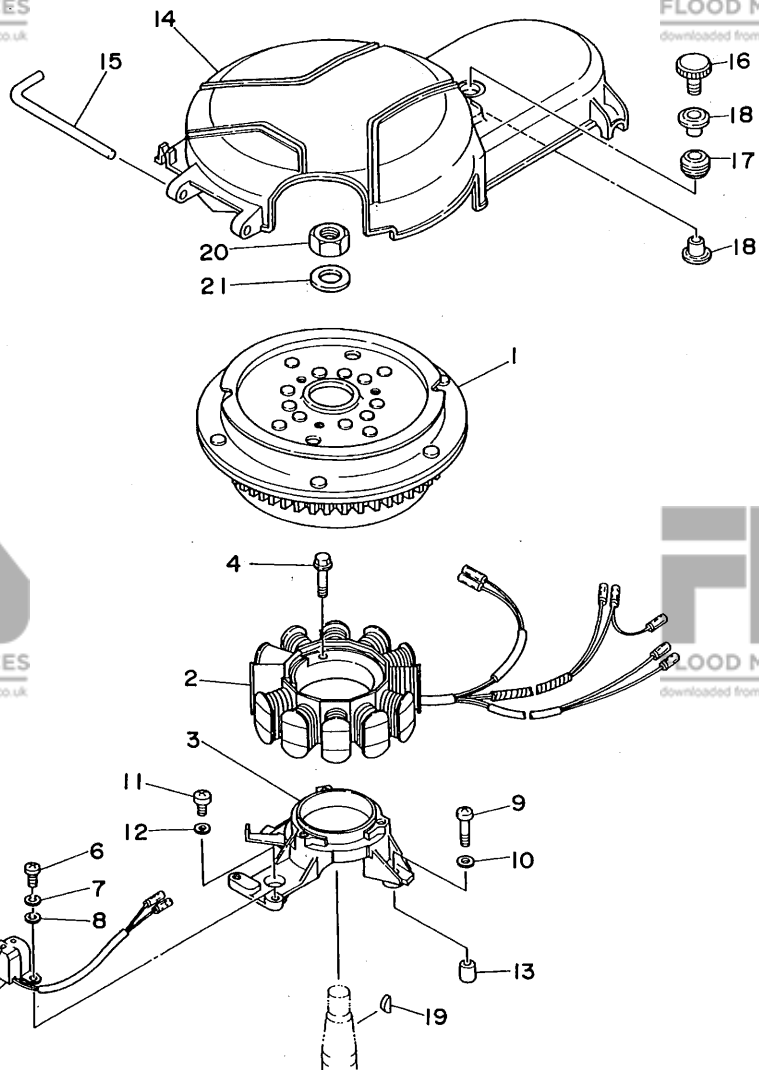


FIG. 19 GENERATOR

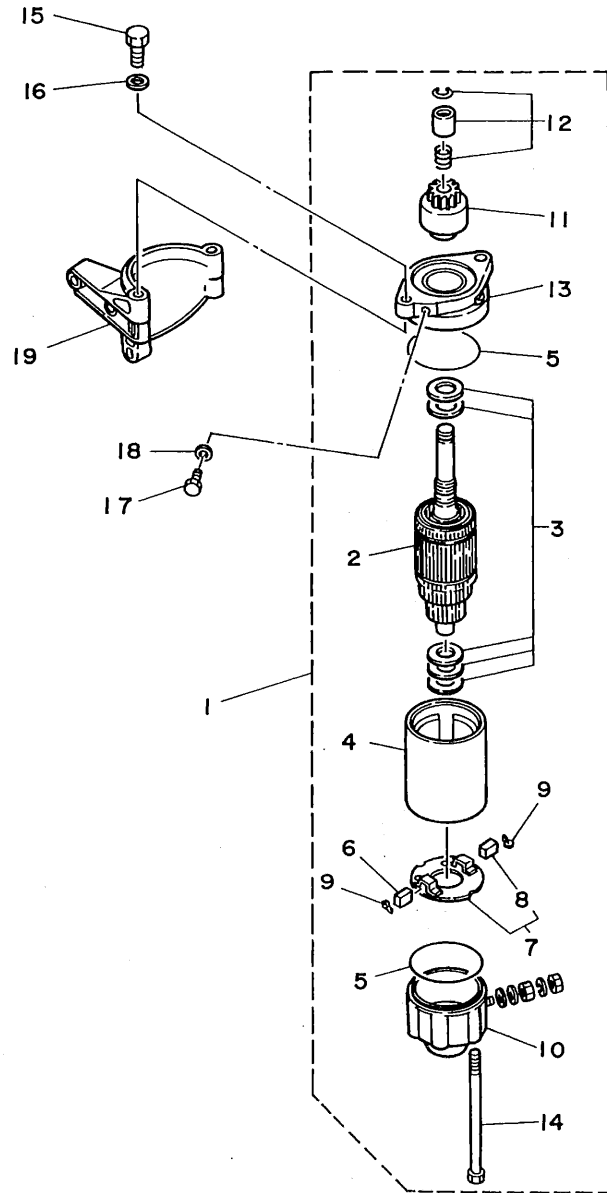
GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-85550-11	ROTOR ASSY	1	UR F9.9AM
	6G8-85550-01	ROTOR CPLT		
	6G8-85550-01	ROTOR ASSY	1	UR F9.9AE/F9.9AEM
2	6G8-85510-01	STATOR ASSY	1	
		STATOR CPLT		
3	6G8-85561-00-94	BASE, MAGNETO	1	
		BASE, MAGNETO		
4	95023-06025	BOLT	3	
5	6G8-85580-02	BOULON, A COLLERETTE	1	
		COIL, PULSER		
6	98580-05012	BOBINE, PULSEUR	2	
		SCREW, PAN HEAD		
7	92990-05100	VIS	2	
		WASHER, SPRING		
8	92990-05600	RONDELLE, GROWER	2	
		WASHER, PLATE		
9	98580-06025	RONDELLE, PLATE	2	
		SCREW, PAN HEAD		
10	92990-06600	VIS	2	
		WASHER, PLATE		
11	98580-06020	RONDELLE, PLATE	1	
		SCREW, PAN HEAD		
12	92990-06600	VIS	1	
		WASHER, PLATE		
13	99510-08012	RONDELLE, PLATE	2	
		PIN, DOWEL		
14	6G8-81337-00	GOUJON, D'ASSEMBLAGE	1	
		COVER, FLYWHEEL		
15	6G8-42752-00	COUVERCLE, VOLANT	1	
		SHAFT		
16	6G8-81323-00	AXE	1	
		SCREW 1		
17	90480-15M31	VIS 1	1	
		GROMMET		
18	90387-06M71	RONDELLE CAOUTCHOUC	2	
		COLLAR		
19	90280-16053	COLLERETTE	1	
		KEY, WOODRUFF		
20	90170-12066	CLAVETTE, DEMI-LUNE	1	
		NUT		
21	90201-12472	ECROU	1	
		WASHER, PLATE		
		RONDELLE, PLATE		

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FIG. 20 STARTING MOTOR (F9.9AE/F9.9AEM)
FIG. 20 DEMARREUR ELECTRIQUE (F9.9AE/F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	668-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81850-12	.ARMATURE ASSY .INDUIT	1	
3	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
4	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81811-11	.BRUSH 1 .CHARBON 1	1	
7	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	689-81812-11	.BRUSH 2 .CHARBON 2	1	
9	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
10	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
11	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
13	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	689-81826-10	.BOLT .BOULON	2	
15	97013-08025	BOLT BOULON	2	
16	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
17	97395-08016	BOLT BOULON	1	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
19	668-81822-40-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	



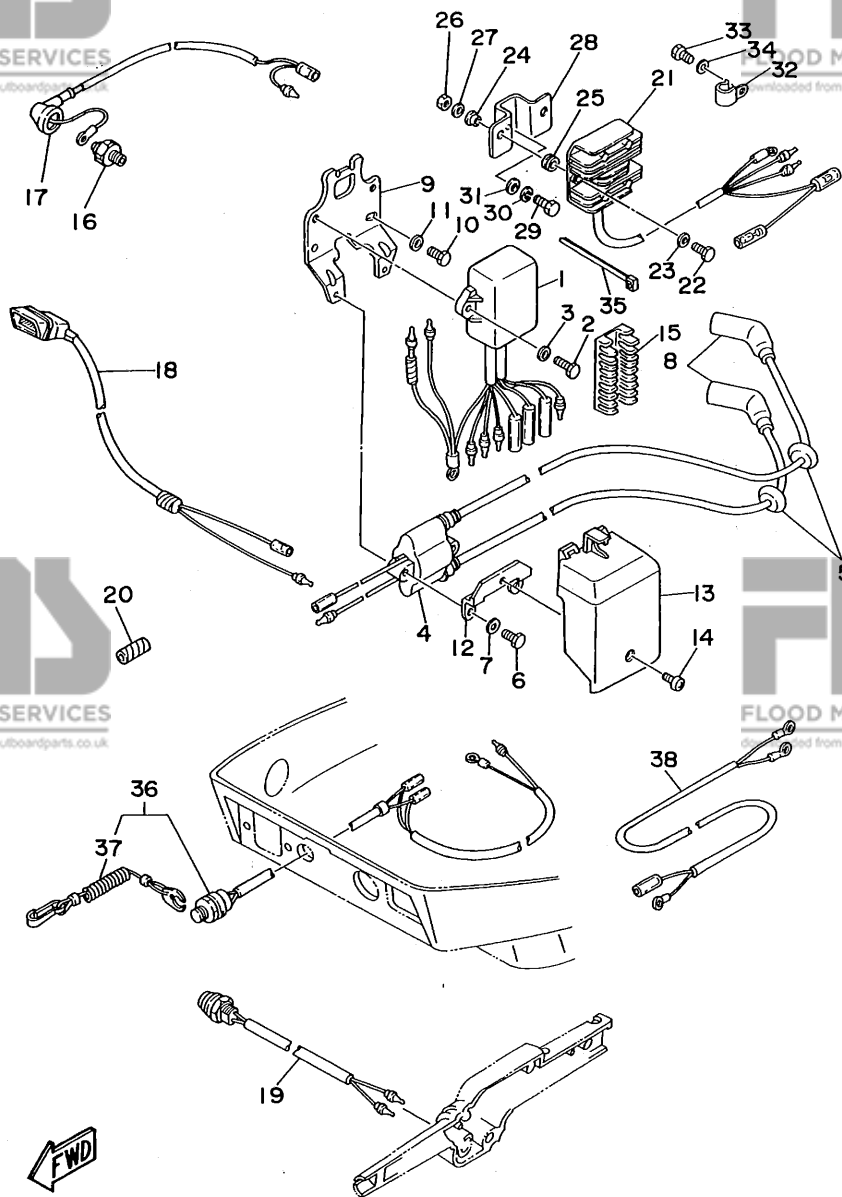


FIG. 21 ELECTRICAL 1

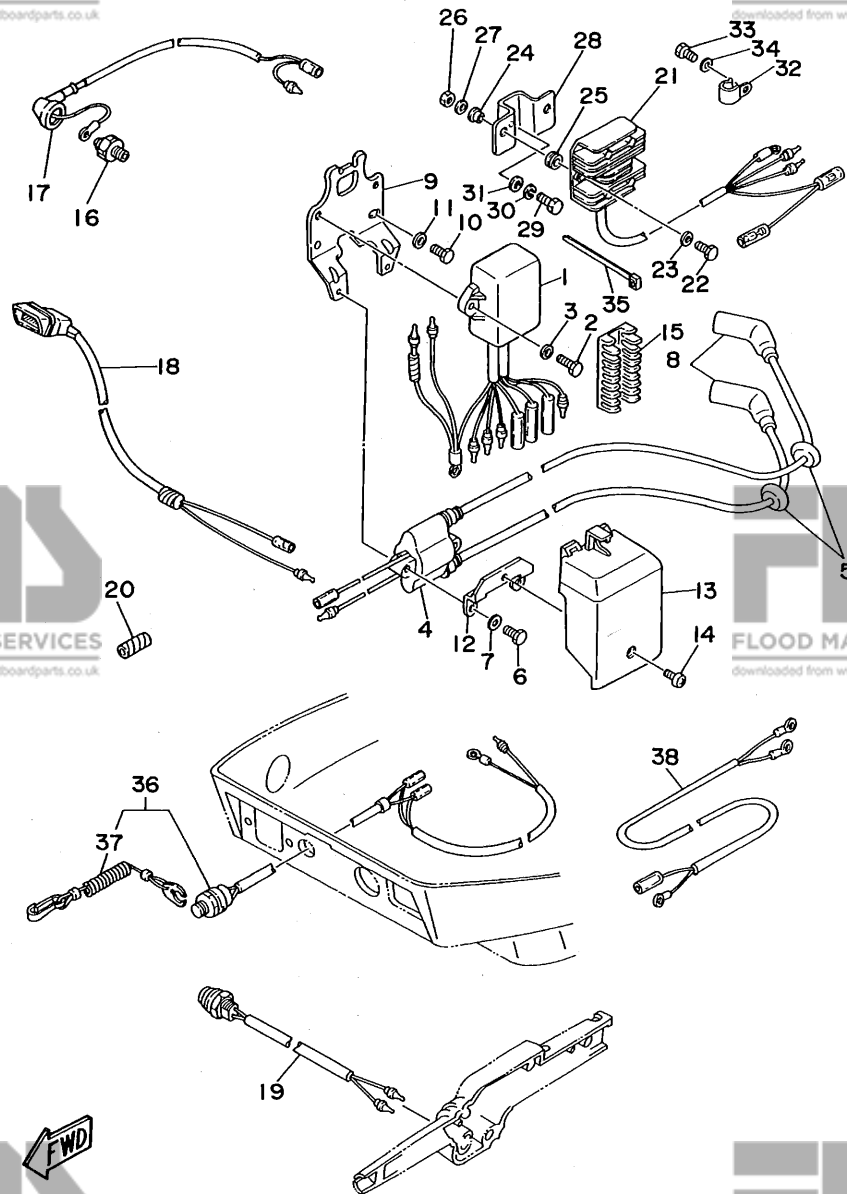
PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-85540-22	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97095-06020	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	6G8-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
5	90480-25161	GROMMET RONDELLE CAOUTCHOUC	2	
6	97095-06025	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	6G8-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
9	6G8-85542-00	BRACKET SUPPORT	1	
10	97095-06020	BOLT BOULON	2	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
12	6G8-85525-00	PLATE PLAQUE	1	
13	6G8-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
14	98980-06008	SCREW, BIND VIS	1	
15	6G8-82522-00	CLAMP, COUPLER BRIDE, DE CONNECTEUR	1	
16	6G8-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	
17	6G8-82127-00	WIRE, LEAD 2 FIL 2	1	
18	6G8-83582-01	PILOT LIGHT ASSY LAMPE-TEMOIN COMPLET	1	
19	6G8-82550-20	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	AP FOR HANDY REMOTE CONTROL
	6G8-82550-10	ENGINE STOP SWITCH ASSY COMMUTATEUR D'ARRET CPLT	1	
20	90446-10M02	HOSE DURITE	1	
21	6G8-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
22	97095-06025	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	90387-06M70	COLLAR COLLERETTE	2	
25	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	2	
26	95380-06700	NUT ECROU	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

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FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G8-81948-02	BRACKET	1	
29	97095-06020	JOINT TORIQUE	1	
30	92995-06100	BOLT	1	
31	92990-06600	BOULON	1	
32	90465-08028	WASHER, SPRING	1	
33	97013-06012	RONDELLE, GROWER	1	
34	92990-06600	WASHER, PLATE	1	
35	90465-13M11	RONDELLE, PLATE	1	
36	6G8-82575-00	CLAMP	1	
37	682-82556-00	BRIDE	1	
38	6G8-81949-00	BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CLAMP	1	
		BRIDE	1	
		ENGINE STOP SWITCH ASSY	1	
		COUPE CIRCUIT CPLT	1	
		.STOPPER	1	
		.PLAQUETTE	1	
		WIRE, LEAD	1	AP FOR CHARGING
		FIL		

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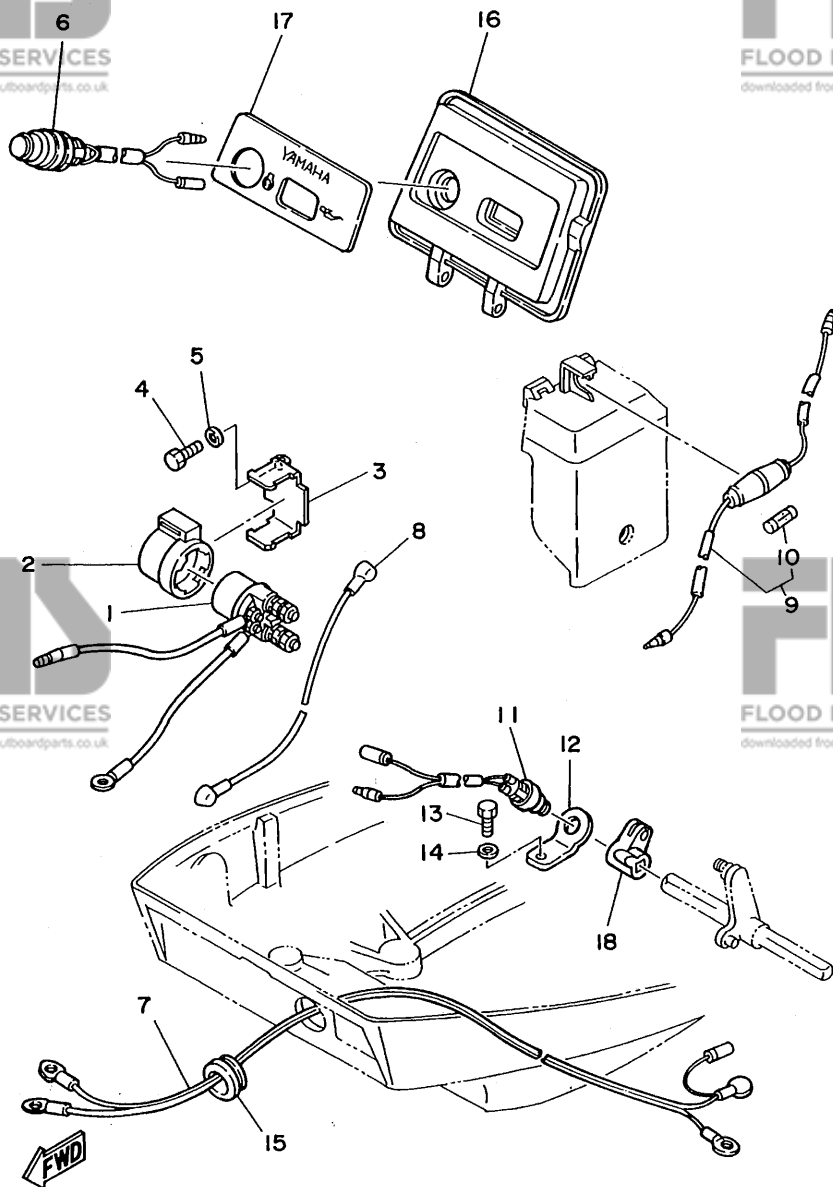


FIG. 22 ELECTRICAL 2 (F9.9AEM)

PARTIE ELECTRIQUE 2 (F9.9AEM)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
4	97013-06012	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	6G8-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1	
7	6G8-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
8	6G8-82117-00	WIRE, LEAD FIL	1	
9	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
10	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
11	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
12	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
13	97013-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6G8-42724-40	GROMMET PASSE-FIL	1	
16	6G8-W4261-10	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
17	6G8-42677-10	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

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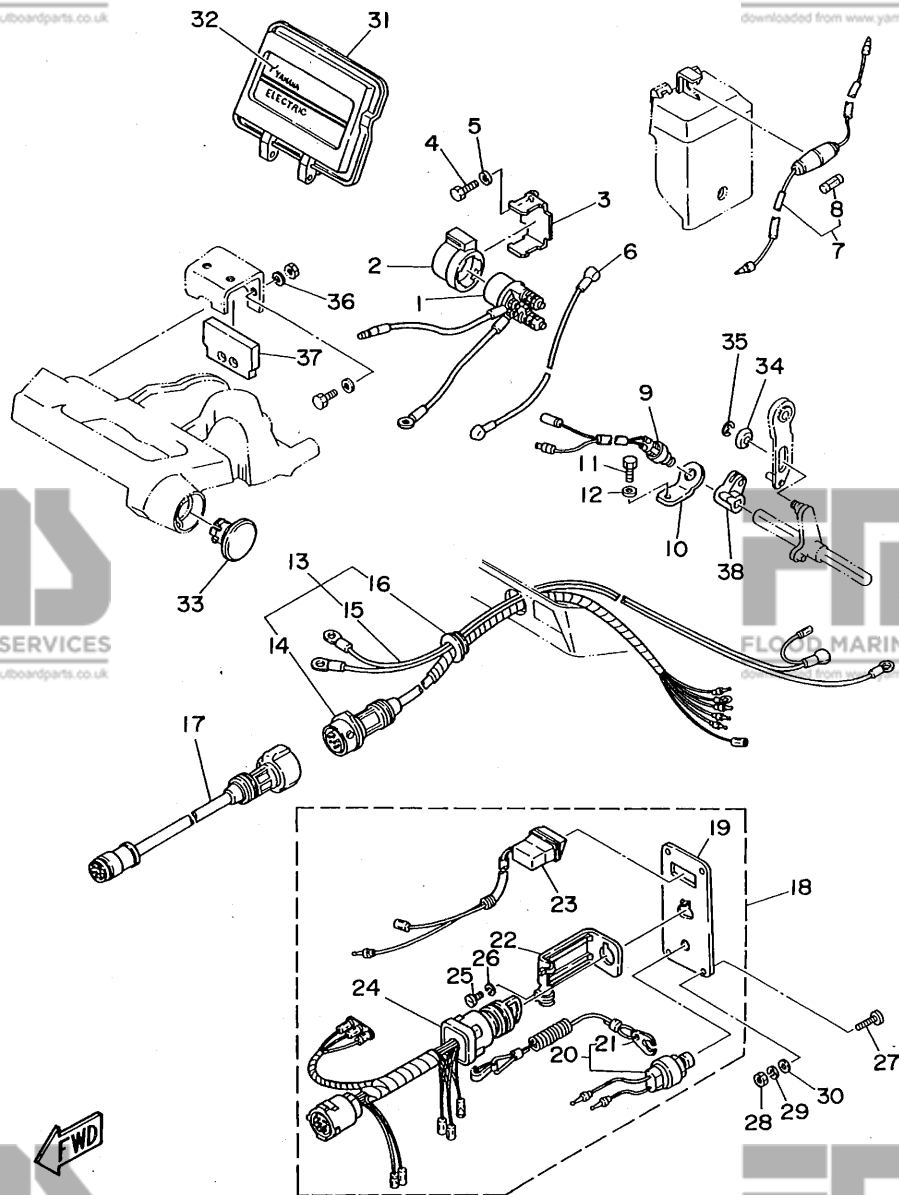


FIG. 23 ELECTRICAL 3 (F9.9AE)

PARTIE ELECTRIQUE 3 (F9.9AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
4	97013-06012	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	6G8-82117-00	WIRE, LEAD FIL	1	
7	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
8	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
9	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
10	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
11	97013-06012	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	6G8-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
14	6G8-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
15	6G8-82105-00	.WIRE HARNESS .FAISCEAU DE FILS	1	
16	6G8-42724-50	.GROMMET .PASSE-FIL	1	
17	688-82586-50	EXTENSION, WIREHARNESS EXTENSION, FAISCEAU DE FILS	1	L:5M (7P)
18	6G8-82570-02	PANEL SWITCH ASSY PLATINE D'INTERUPEUR CPLT	1	
19	6G8-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR	1	
20	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	
21	682-82556-00	..STOPPER ..PLAQUETTE	1	
22	663-82581-01	.STAY, CORD CLAMP .SUPPORT, COLLIER DE CORDON	1	
23	6G8-83582-01	.PILOT LIGHT ASSY .LAMPE-TEMOIN COMPLET	1	
24	6G8-82510-00	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	
25	98980-04008	.SCREW, BIND .VIS	1	
26	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
27	90149-05M05	SCREW VIS	4	
28	95380-05600	NUT ECROU	4	

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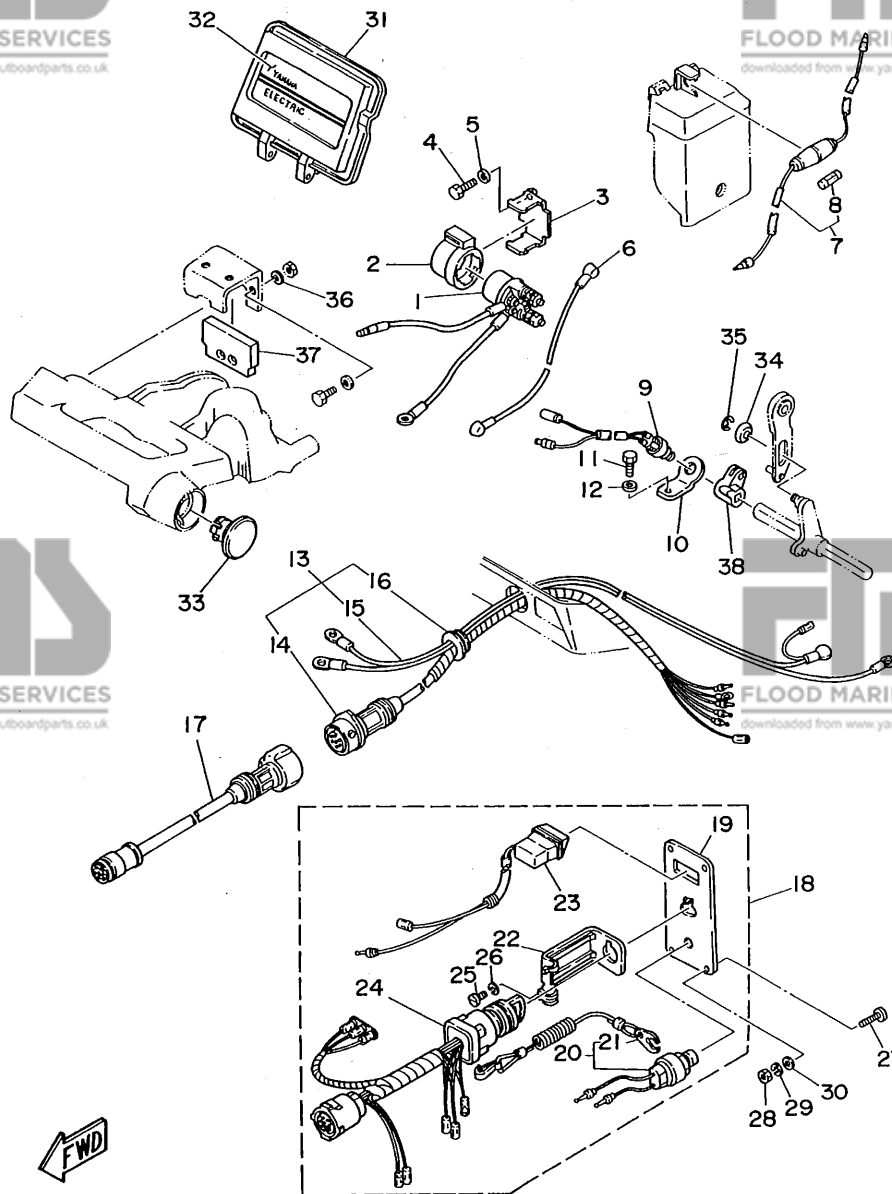


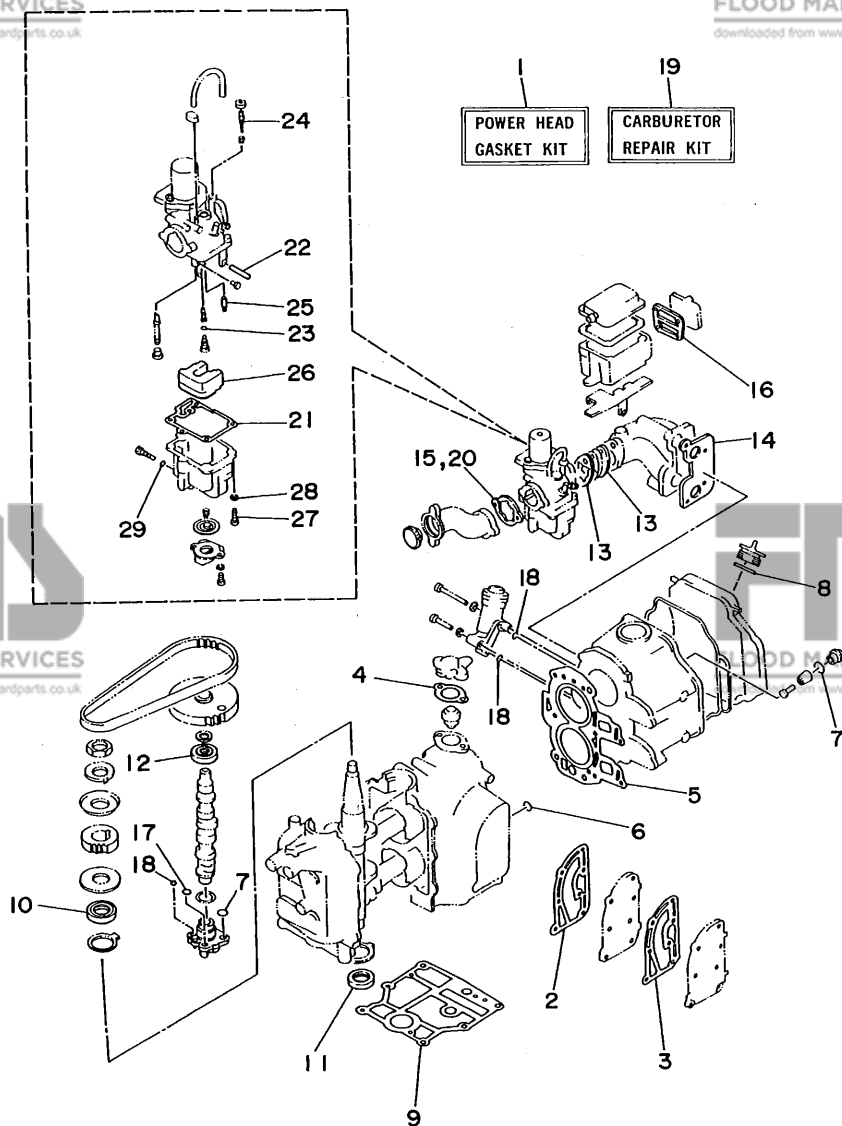
FIG. 23 ELECTRICAL 3 (F9.9AE)

PARTIE ELECTRIQUE 3 (F9.9AE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-05100	WASHER, SPRING RONDELLE, GROWER	4	
30	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
31	6G8-W4261-10	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
32	6G8-42677-20	GRAPHIC, FRONT ADHESIF, AVANT	1	
33	6G8-42551-00	GROMMET PASSE-FIL	1	
34	90387-06M73	COLLAR COLLERETTE	1	
35	93430-04M03	CIRCLIP CLIPS	1	
36	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
37	6G8-48351-51	SEAL, RUBBER PASSE-FIL	1	
38	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6G8-41112-02	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
3	6G8-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
4	6G8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
5	6G8-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	93210-11M59	.O-RING .JOINT TORIQUE	1	
7	93210-13M63	.O-RING .JOINT TORIQUE	3	
8	93210-24M79	.O-RING .JOINT TORIQUE	1	
9	6G8-11351-A0	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
10	93102-30M22	.OIL SEAL .JOINT SPY	1	
11	93101-25M24	.OIL SEAL .JOINT SPY	1	
12	93102-18M21	.OIL SEAL .JOINT SPY	1	
13	6G8-13646-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	
14	6G8-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
15	6G8-14198-A0	.GASKET .JOINT	1	
16	6G8-15374-00	.GASKET, BREATHER .JOINT, RENIFLARD	1	
17	93210-10M61	.O-RING .JOINT TORIQUE	1	
18	93210-09M01	.O-RING .JOINT TORIQUE	3	
19	6G8-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6G8-14198-A0	.GASKET .JOINT	1	
21	6G8-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	654-14198-00	.GASKET .JOINT	1	
24	6G8-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
25	6G8-14392-00	.VALVE, NEEDLE .POINTEAU	1	
26	6G8-14385-00	.FLOAT .FLOTTEUR	1	
27	98503-04014	.SCREW, PAN HEAD .VIS	1	
28	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	

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FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	5Y1-14397-00	.O-RING .JOINT TORIQUE	1	

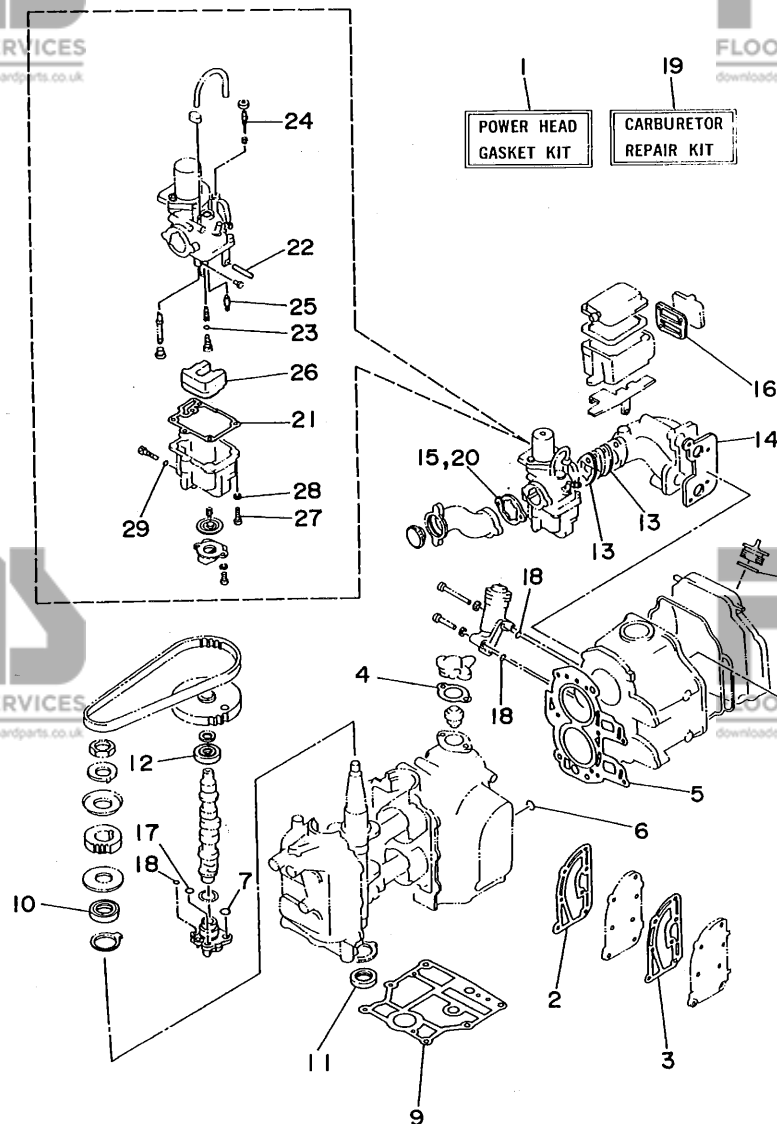
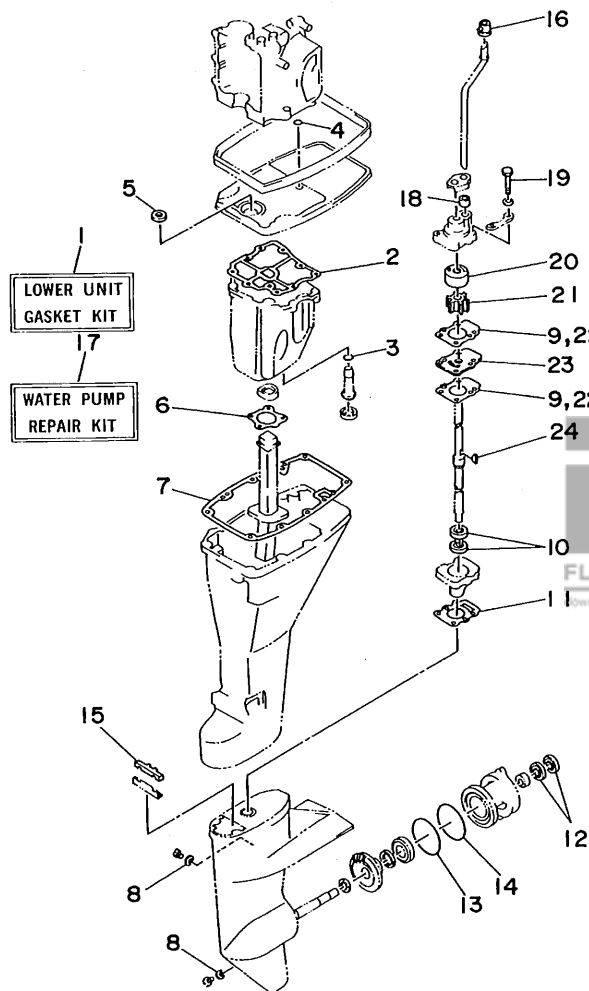


FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0001-24	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6G8-15312-A1	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
3	93210-16M64	.O-RING .JOINT TORIQUE	1	
4	93210-08M60	.O-RING .JOINT TORIQUE	1	
5	93101-13M27	.OIL SEAL .JOINT SPY	1	
6	6G8-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
7	6G8-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
8	90430-08020	.GASKET .JOINT	3	
9	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
10	93101-20048	.OIL SEAL .JOINT SPY	2	
11	668-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
12	93101-17054	.OIL SEAL .JOINT SPY	2	
13	93210-74M68	.O-RING .JOINT TORIQUE	1	
14	93210-74316	.O-RING .JOINT TORIQUE	1	
15	682-45375-01	.DAMPER, SEAL .BOURRELET, CAOUTCHOUC	1	
16	626-44365-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
17	682-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
19	97095-06040	.BOLT .BOULON	4	
20	682-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
21	682-44352-01	.IMPELLER .TURBINE	1	
22	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
23	682-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
24	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	



F8B (6J7)
F9.9B (6G9)

F8B
F9.9B

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor F8B'94 (6J7)/F9.9B'94(6G9). When you are ordering replacement parts for the F8B'94(6J7)/F9.9B'94(6G9), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

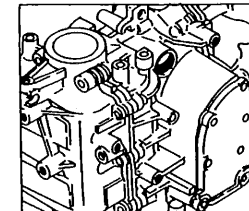
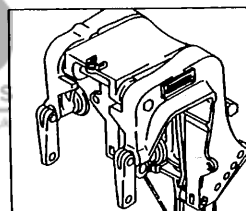
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
F8BM	S :	000310 and following
F8BE	L :	301181 and following
F8BEM	S :	100219 and following
F9.9BM	L :	400678 and following
F9.9BE	S :	200128 and following
F9.9BEM	L :	500536 and following
	S :	008643 and following
	L :	305977 and following
	S :	101026 and following
	L :	401523 and following
	S :	200245 and following
	L :	500269 and following



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord F8B(6J7)/F9.9B(6G9) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

- 2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Remplacement
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE

CARBURATEUR (ENS.)

.GICLEUR de ralenti

.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

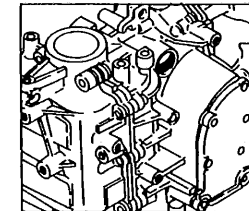
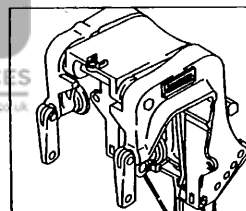
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té	Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1	
6E0-85550-70	.VOLANT NU (ENS.)	1	
6E0-15723-00-94	..POULIE, lanceur	1	

5. No. de Série de Départ et Code de Couleur

No. De Série	F8BM	S : 000310 et suivants L : 301181 et suivants
	F8BE	S : 100219 et suivants L : 400678 et suivants
	F8BEM	S : 200128 et suivants L : 500536 et suivants
	F9.9BM	S : 008643 et suivants L : 305977 et suivants
	F9.9BE	S : 101026 et suivants L : 401523 et suivants
	F9.9BEM	S : 200245 et suivants L : 500269 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Sheet 1/2 (Fig. 1 to Fig. 21)

FIG. 1	CYLINDER. CRANKCASE	A6~B1
FIG. 2	CRANKSHAFT. PISTON	B2
FIG. 3	VALVE	B3
FIG. 4	INTAKE	B4, B5
FIG. 5	CARBURETOR	B6~C1
FIG. 6	OIL PUMP	C2
FIG. 7	OIL PAN	C3
FIG. 8	STARTER	C4, C5
FIG. 9	FUEL	C6, C7
FIG. 10	TOP COWLING	D1
FIG. 11	BOTTOM COWLING	D2, D3
FIG. 12	BRACKET 1	D4~D6
FIG. 13	BRACKET 2	D7
FIG. 14	STEERING (F8B(E)M/F9.9B(E)M)	E1
FIG. 15	CONTROL	E2, E3
FIG. 16	UPPER CASING	E4, E5
FIG. 17	LOWER CASING. DRIVE 1	E6~F1
FIG. 18	LOWER CASING. DRIVE 2	F2, F3
FIG. 19	GENERATOR	F4
FIG. 20	STARTING MOTOR (F8BE(M)/F9.9BE(M))	F5
FIG. 21	ELECTRICAL 1	F6, F7

NUMERICAL INDEX

Sheet 2/2 (Fig. 22 to Fig. 25)

FIG. 22	ELECTRICAL 2 (F8BEM/F9.9BEM)	A6
FIG. 23	ELECTRICAL 3 (F8BE/F9.9BE)	A7, B1
FIG. 24	REPAIR KIT 1	B2, B3
FIG. 25	REPAIR KIT 2	B4, B5

NUMERICAL INDEX

TABLE DES MATIERES

Feuille 1/2 (Fig. 1 ~ Fig. 21)

FIG. 1	CYLINDRE. CARTER	A6~B1
FIG. 2	VILEBREQUIN. PISTON	B2
FIG. 3	SOUPAPE	B3
FIG. 4	ADMISSION	B4, B5
FIG. 5	CARBURATEUR	B6~C1
FIG. 6	POMPE A HUILE	C2
FIG. 7	VENTILATEUR D' HUILE	C3
FIG. 8	DEMARREUR	C4, C5
FIG. 9	CARBURANT	C6, C7
FIG. 10	CAPOT SUPERIEUR	D1
FIG. 11	CAPOT INFERIEUR	D2, D3
FIG. 12	SUPPORT 1	D4~D6
FIG. 13	SUPPORT 2	D7
FIG. 14	DIRECTION (F8B(E)M/F9.9B(E)M)	E1
FIG. 15	COMMANDE	E2, E3
FIG. 16	FOURREAU	E4, E5
FIG. 17	BOITIER D' HELICE, TRANSMISSION 1	E6~F1
FIG. 18	BOITIER D' HELICE, TRANSMISSION 2	F2, F3
FIG. 19	GENERATRICE	F4
FIG. 20	DEMARREUR ELECTRIQUE (F8BE(M)/F9.9BE(M))	F5
FIG. 21	PARTIE ELECTRIQUE 1	F6, F7
INDEX NUMERIQUE		

Feuille 2/2 (Fig. 22 ~ Fig. 25)

FIG. 22	PARTIE ELECTRIQUE 2 (F8BEM/F9.9BEM)	A6
FIG. 23	PARTIE ELECTRIQUE 3 (F8BE/F9.9BE)	A7, B1
FIG. 24	KITS DE REPARATION 1	B2, B3
FIG. 25	KITS DE REPARATION 2	B4, B5
INDEX NUMERIQUE		

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

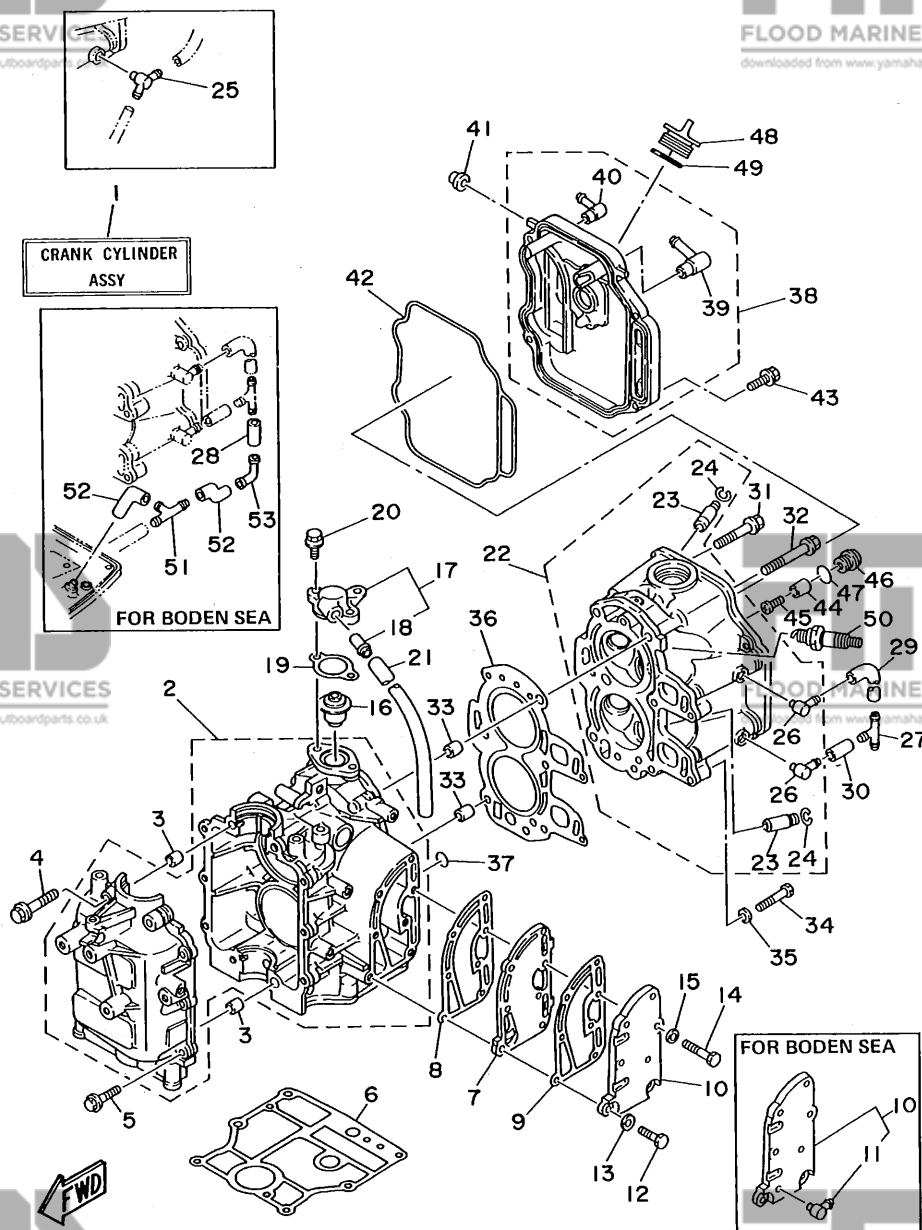
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0090-32-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 5, 7 ~ 49 FIG. 2, REF.NO. 1 ~ 12 FIG. 3, REF.NO. 1 ~ 16)	1	UR STD
2	6G8-W0090-31-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 5, 7 ~ 49 FIG. 2, REF.NO. 1 ~ 12 FIG. 3, REF.NO. 1 ~ 16)	1	UR STD
3	6G8-W0090-30-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.)	1	UR STD
2	6G8-15100-05-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	99510-10114	PIN, DOWEL GOIJON, D'ASSEMBLAGE	2	
4	90119-08M18	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
5	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
6	6G8-11351-A0	GASKET, CYLINDER JOINT, D'EMBASE	1	
7	6G8-41111-02-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
8	6G8-41112-02	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
9	6G8-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
10	6G8-41113-10-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR STD
11	6G8-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR STD
12	6G8-41113-02-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	UR FOR BODEN SEA
11	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	FOR BODEN SEA
12	97095-06025	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	97095-06030	BOLT BOULON	5	

F8BM S:000340~ L:301291~ F9.9BM S:008908~ L:306324~	E S:100239~ L:400763~ E S:101086~ L:401594~	EM S:200138~ L:500621~ EM S:200257~ L:500286~
F8BM S:000310~000389 L:301186~301290 F9.9BM S:008688~008907 L:306102~306323	E S:100219~100238 L:400678~400762 E S:101033~101085 L:401528~401593	EM S:200128~200137 L:500536~500620 EM S:200245~200256 L:500269~500285
F8BM S: - L:~301185 F9.9BM S:~008687 L:~306101	E S:~100218 L:~400677 E S:~101032 L:~401527	EM S:~200127 L:~500535 EM S:~200244 L:~500268

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	
16	6G8-12411-02	THERMOSTAT	1	
17	6G8-12413-00-9M	THERMOSTAT COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
18	6E5-24377-00	.PIPE, JOINT 3 .DURITE, RACCORDEMENT 3	1	
19	6G8-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
20	97595-06520	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
21	90445-11M66	HOSE DURITE	1	
▶ 22	6G8-11111-03-94	HEAD, CYLINDER 1 CULASSE	1	
◀ 23	6G8-11111-02-94	HEAD, CYLINDER 1 CULASSE	1	
24	6G8-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	4	
25	93450-09M01	.CIRCLIP .CIRCLIP	4	
▶ 26	6G8-11372-01	.NIPPLE, HOSE .RACCORD, TUYAU	1	
▶ 27	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	2	
▶ 28	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
▶ 29	688-24378-00	PIPE, JOINT 4 DURITE, RACCORDEMENT 4	1	FOR BODEN SEA
▶ 30	90445-09220	HOSE DURITE	1	
▶ 31	6G8-12481-01	PIPE 1 DURITE 1	1	
▶ 32	6G8-12481-00	PIPE 1 DURITE 1	1	
▶ 33	90445-09220	HOSE DURITE	1	
▶ 34	90105-08M37	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	
▶ 35	90105-08M36	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	

▶ F8BM	S:000340~ L:301291~	E S:100239~ L:400763~	EM S:200138~ L:500621~
▶ F9.9BM	S:008908~ L:306324~	E S:101086~ L:401594~	EM S:200257~ L:500286~
▶ F8BM	S:000310~ L:301186~	E S:100219~ L:400678~	EM S:200128~ L:500536~
▶ F9.9BM	S:008688~ L:306102~	E S:101033~ L:401528~	EM S:200245~ L:500269~
▶ F8BM	S:~ L:~301185	E S:~100218 L:~400677	EM S:~200127 L:~500535
▶ F9.9BM	S:~008687 L:~306101	E S:~101032 L:~401527	EM S:~200244 L:~500268

A7

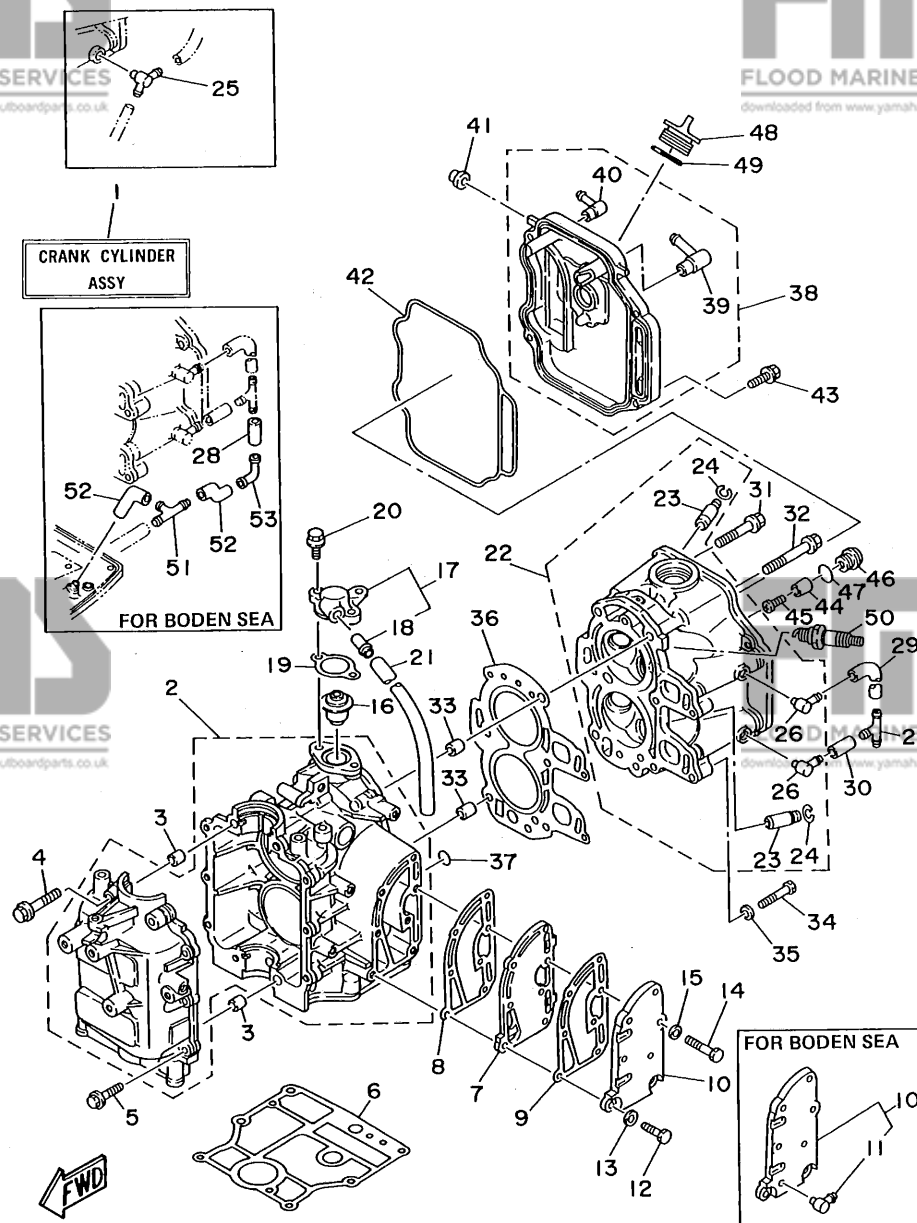


FIG. 1 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
33	99510-10114	PIN, DOWEL	2	
34	97013-06035	GOIJON, D'ASSEMBLAGE	2	
35	92990-06600	BOLT	2	
36	668-11181-A0	BOULON	2	
37	93210-11M59	WASHER, PLATE	2	
38	668-11191-01-94	RONDELLE, PLATE	1	
39	668-15373-00	GASKET, CYLINDER HEAD 1	1	
40	676-11372-00	JOINT, DE CULASSE 1	1	
41	668-81336-00	O-RING	1	
42	668-11356-00	JOINT TORIQUE	1	
43	97595-06520	COVER, CYLINDER HEAD 1	1	
44	668-11325-00	COUVERCLE, CULASSE 1	1	
45	98580-05525	.PIPE, BREATHER	1	
46	668-11197-00	.DURITE DE RENIFLARD	1	
47	93210-13M63	.NIPPLE, HOSE	1	
48	668-15363-00	.RACCORD, TUYAU	2	
49	93210-24M79	GROMMET	1	
50	94701-00282	OEILLET CAOUTCHOUC	1	
51	6E5-24378-00	SEAL, CYLINDER 2	1	
52	90445-11M38	JOINT, SPY CYLINDRE	4	
53	668-24378-00	BOLT, WITH WASHER	1	
		BOULON, AVEC RONDELLE	1	
		ANODE	1	
		ANODE	1	
		SCREW, PAN HEAD	1	
		VIS	1	
		PLUG, BLIND	1	
		PLOT, BORGNE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		PLUG, OIL	1	
		PLOT, HUILE	1	
		O-RING	1	
		JOINT TORIQUE	2	UR F9.9B
		PLUG, SPARK (NGK CR6HS)	2	UR F8B
		BOUGIE (NGK CR6HS)	2	
		PLUG, SPARK (NGK CR5HS)	2	
		BOUGIE	1	FOR BODEN SEA
		PIPE, JOINT 4	2	FOR BODEN SEA
		DURITE, RACCORDEMENT 4	2	FOR BODEN SEA
		HOSE	1	FOR BODEN SEA
		DURITE	1	
		PIPE, JOINT 4	1	FOR BODEN SEA
		DURITE, RACCORDEMENT 4	1	

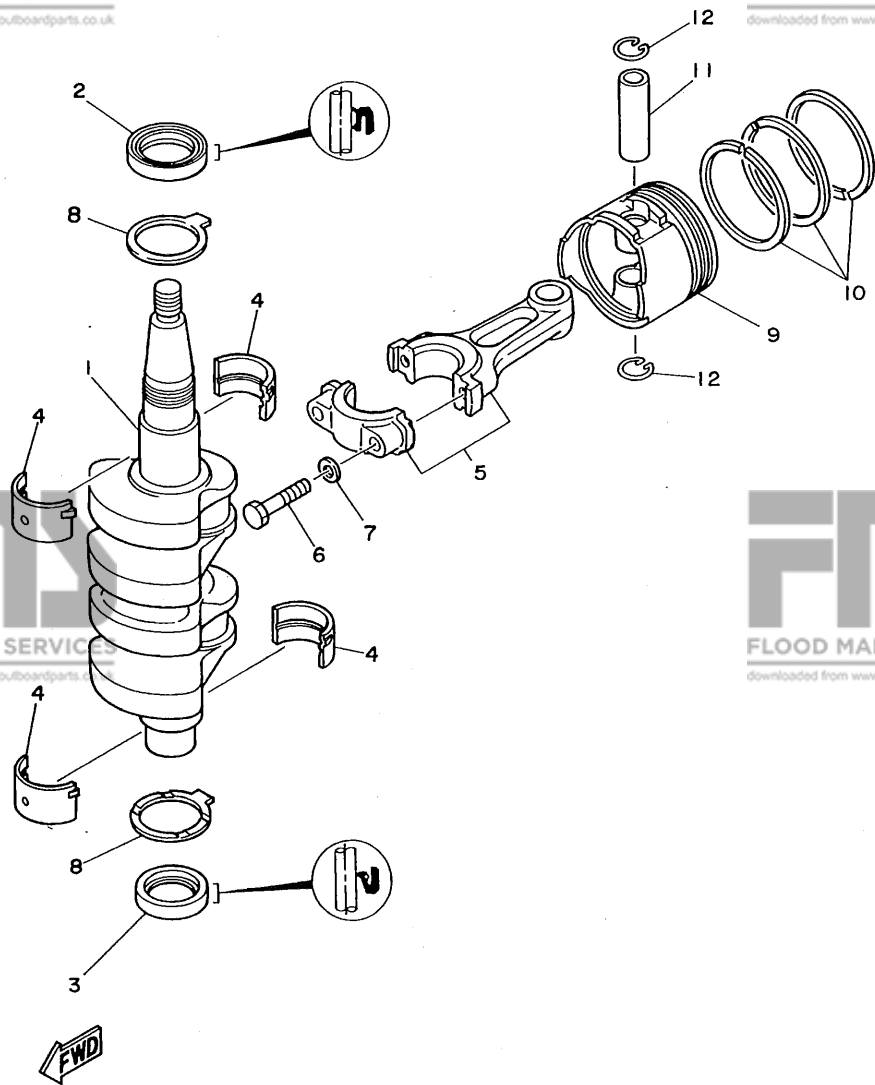


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11411-04	CRANKSHAFT	1	
2	93102-30M22	VILEBREQUIN COMPLET	1	
3	93101-25M24	OIL SEAL JOINT SPY	1	
4	6G8-11416-00	PLANE BEARING, CRANKSHAFT 1	4	UR BROWN
	6G8-11416-10	COUSSINET DE VILEBREQUIN	4	UR BLACK
	6G8-11416-20	PLANE BEARING, CRANKSHAFT 1	4	UR BLUE
	COUSSINET DE VILEBREQUIN			
5	6G8-11650-03	CONNECTING ROD ASSY	2	
6	6G8-11654-00	BIELLE COMPLETE	4	
7	90201-06M00	BOLT, CONNECTING ROD BOULON, BIELLE	4	
8	6G8-11426-00	WASHER, PLATE RONDELLE, PLATE	4	
9	6G8-11426-00	PLANE BEARING, CRANKSHAFT 1	2	
	COUSSINET, VILEBREQUIN 1			
10	6G8-11631-03-96	PISTON (STD)	2	
	6G8-11635-03	PISTON (STD)	2	AP
	6G8-11636-03	PISTON (0.25MM O/S)	2	AP
	6G8-11610-02	PISTON (0.50MM O/S)	2	
	6G8-11610-12	PISTON RING SET (STD)	2	AP
	6G8-11610-22	JEU DE SEGMENTS (STD)	2	AP
		PISTON RING SET (0.25MM O/S)		
		JEU DE SEGMENTS (0.25MM O/S)		
		PISTON RING SET (0.50MM O/S)		
		JEU DE SEGMENTS (0.50MM O/S)		
11	634-11633-00	PIN, PISTON	2	
12	93450-15023	AXE, PISTON	4	
		CIRCLIP		
		CIRCLIP		

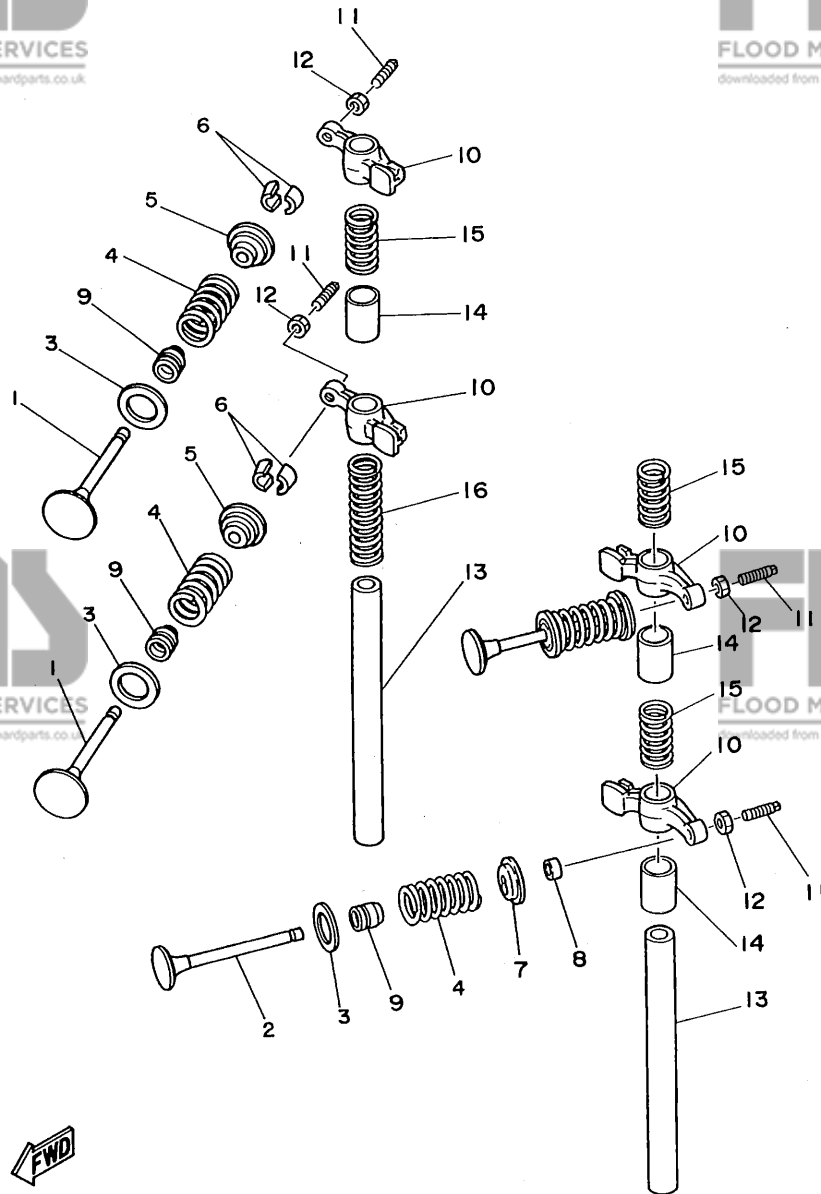


FIG. 3 VALVE

SOUPAPE

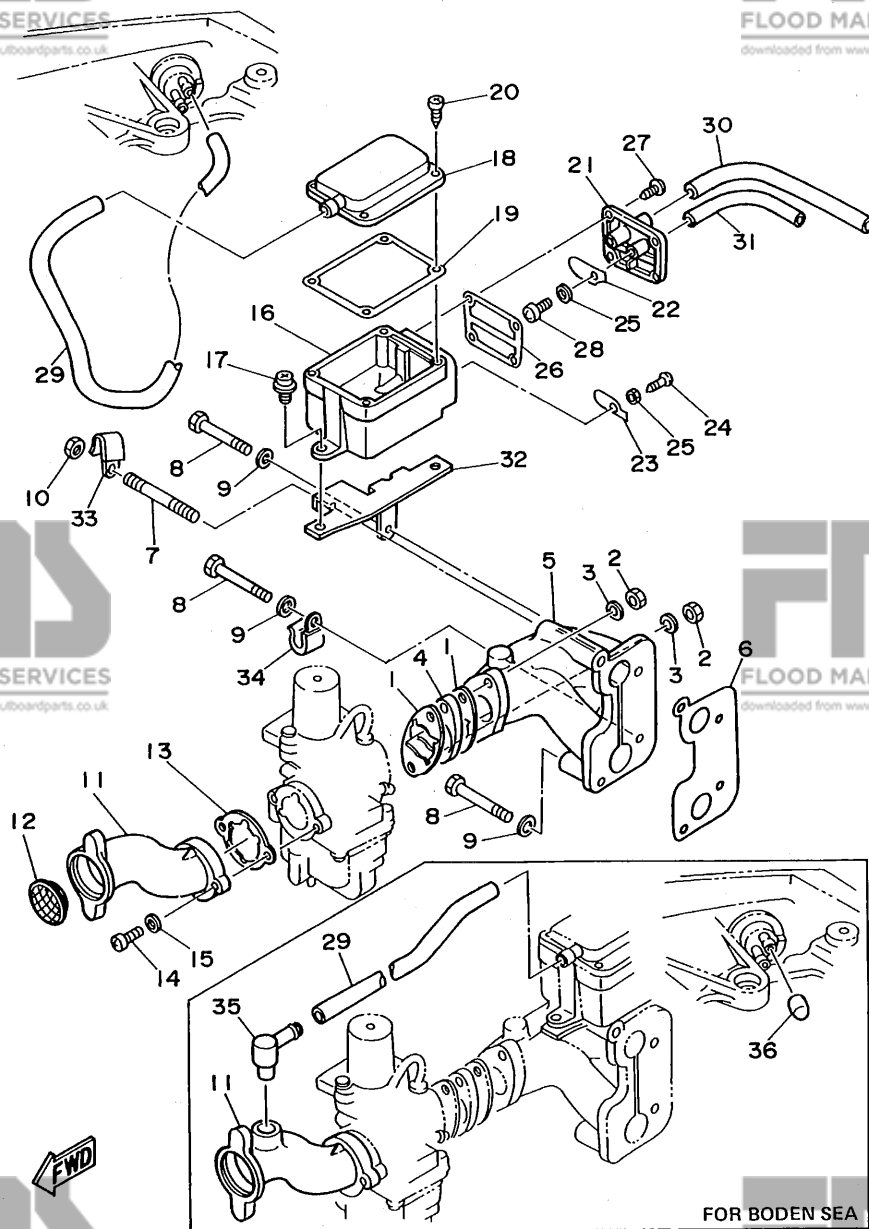
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	2	
2	6G8-12121-01	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	2	
3	6G8-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	4	
4	6G8-12113-00	SPRING, VALVE INNER RESSORT DE SOUPAPE, INTERNE	4	
5	6G8-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2	
6	30X-12118-00	COTTER, VALVE FRAISE, SOUPAPE	4	
7	6G8-12117-10	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	2	
8	6G8-12153-00	LIFTER, VALVE LEVE-SOUPAPE	2	
9	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	4	
10	6G8-12151-00	ARM, VALVE ROCKER CULBUTEUR	4	
11	6G8-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	4	
12	6G8-12158-00	NUT, LOCK CONTRE-ECROU	4	
13	6G8-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	2	
14	90387-13M56	COLLAR COLLERETTE	3	
15	90501-12M40	SPRING, COMPRESSION RESSORT, COMPRESSION	3	
16	90501-12M41	SPRING, COMPRESSION RESSORT, COMPRESSION	1	



B3

FIG. 4 INTAKE

ADMISSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARKS
1	6G8-13646-A0	GASKET, MANIFOLD 2	2	
2	95380-06700	JOINT, TUBULURE 2	2	
		NUT		
		ECROU		
3	92990-06600	WASHER, PLATE	2	
4	6G8-13647-00	RONDELLE, PLATE		
5	6G8-13641-01-94	GASKET, MANIFOLD 3	1	
		JOINT, TUBULURE 3		
6	6G8-13645-00	MANIFOLD 1	1	
		TUBULURE 1		
7	90116-06M15	GASKET, MANIFOLD 1	1	
		JOINT, TUBULURE 1		
8	97095-06045	BOLT, STUD	1	
		GOUJON		
9	92990-06600	BOLT	3	
		BOULON		
10	95380-06700	WASHER, PLATE	3	
		RONDELLE, PLATE		
11	6G8-14479-02-94	NUT	1	UR STD
		ECROU		
12	6G8-14479-01-94	FUNNEL	1	UR STD
		AILLE		
13	6G8-14479-10-94	FUNNEL	1	UR FOR BODEN SEA
		AILLE		
14	6G8-14478-00	FUNNEL	1	
		LOUVER		
15	6G8-14198-A0	VOLET	1	
		GASKET		
16	98580-05016	JOINT	1	
		SCREW, PAN HEAD	2	
17	92990-05600	VIS	2	
		WASHER, PLATE		
18	6G8-15358-00	RONDELLE, PLATE	2	
		SEPARATOR, OIL		
19	90159-06M05	SEPARATEUR, HUILE	1	
		SCREW, WITH WASHER	2	
20	6G8-15368-00-94	VIS, AVEC RONDELLE		
		SEPERATOR, OIL		
21	6G8-15369-00	SEPARATEUR, HUILE	1	
		GASKET, OIL SEAL HOUSING		
22	97780-40112	JOINT SPY DE LOGEMENT	1	
		SCREW, TAPPING	4	
23	6G8-15371-00-94	VIS, TETE BOMBEE		
		BREATHER	1	
		RENIFLARD		

F8BM	S:000310~	E S:100219~	EM S:200128~
	L:301186~	L:400678~	L:500536~
F9.9BM	S:008688~	E S:101033~	EM S:200245~
	L:306102~	L:401528~	L:500269~
F8BM	S: -	E S:~100218	EM S:~200127
	L:~301185	L:~400677	L:~500535
F9.9BM	S:~008687	E S:~101032	EM S:~200244
	L:~306101	L:~401527	L:~500268

B4

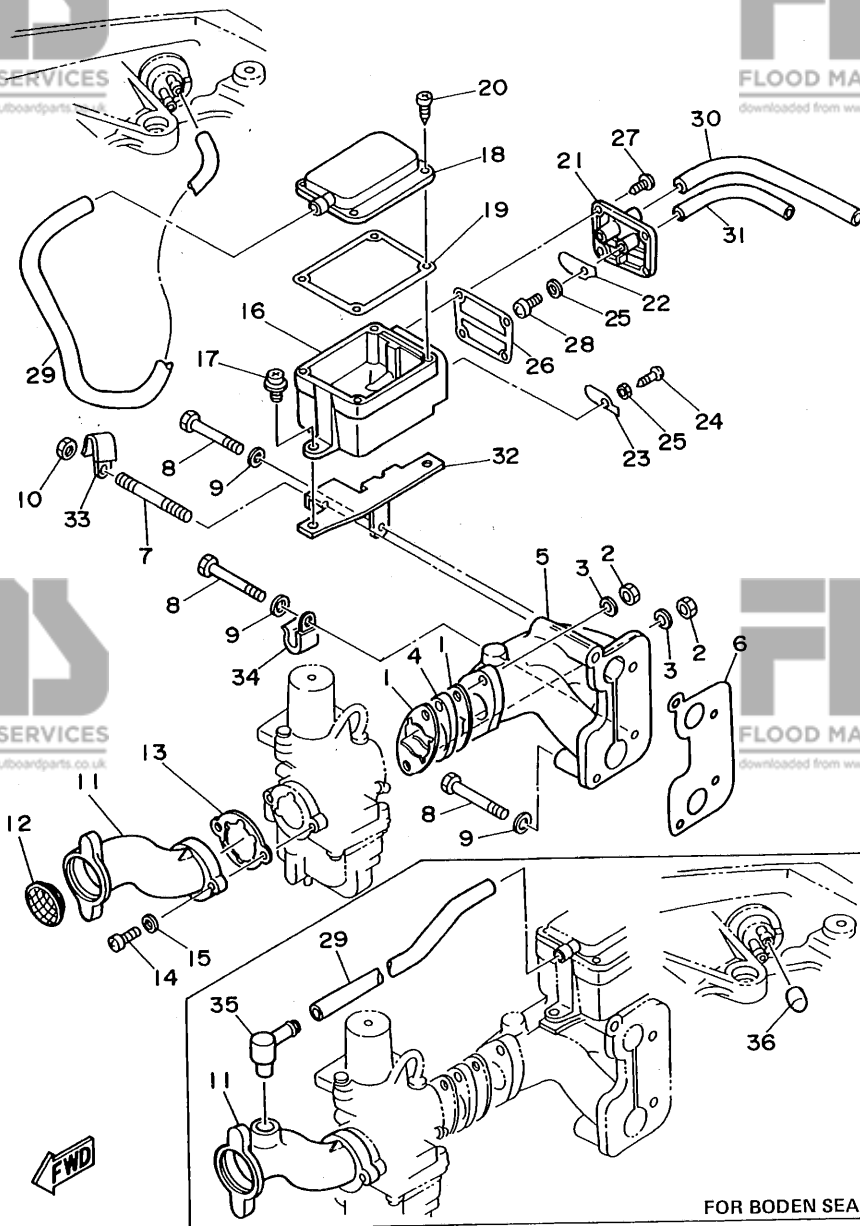


FIG. 4 INTAKE

ADMISSION

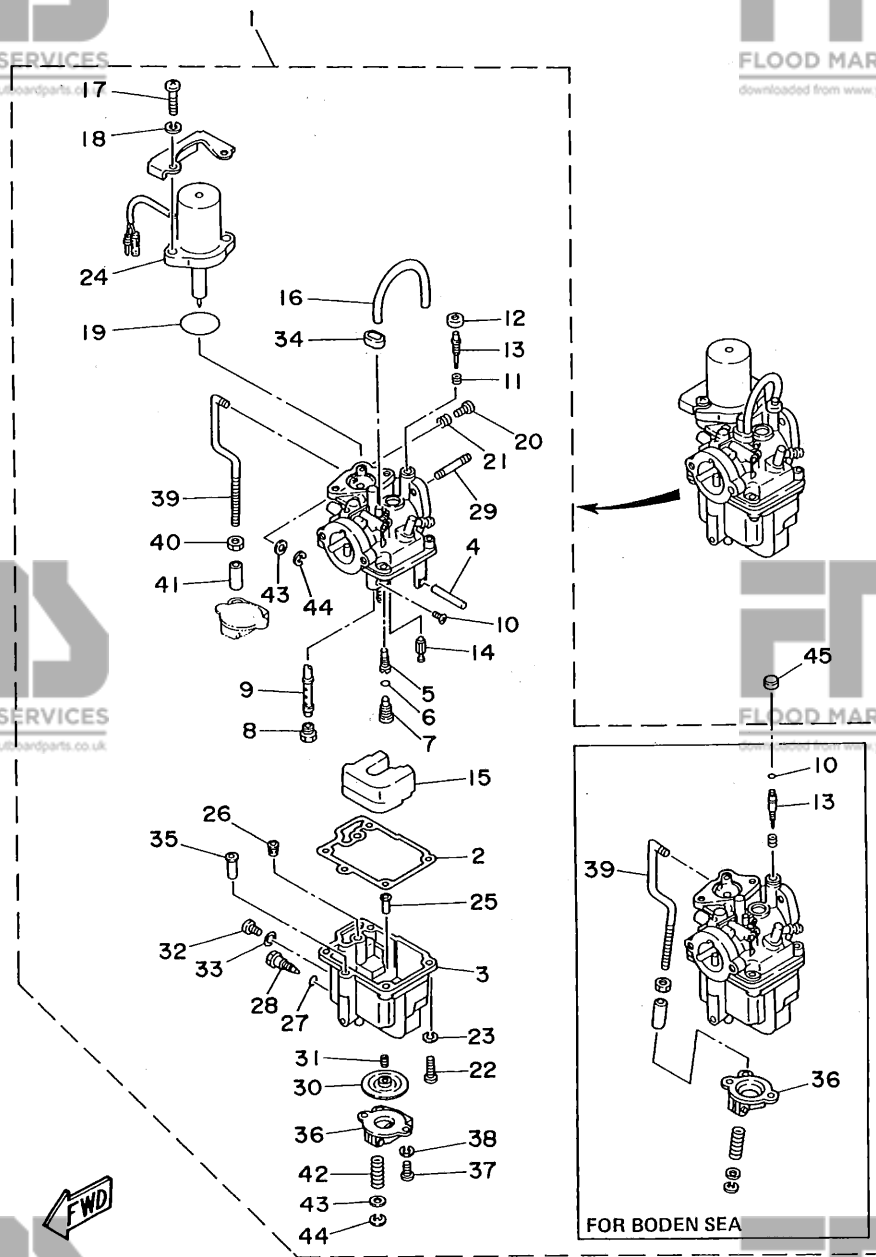
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	6G8-15346-00	BREATHER 1 RENIFLARD 1	1	
23	6G8-15347-00	BREATHER 2 RENIFLARD 2	1	
24	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	1	
25	92990-04200	WASHER, PLAIN RONDELLE, PLATE	2	
26	6G8-15374-00	GASKET, BREATHER JOINT, RENIFLARD	1	
27	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	4	
28	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
29	6G8-15393-00	PIPE, BREATHER 2 DURITE, RENIFLARD 2	1	UR STD
	6G8-15393-10	PIPE, BREATHER 2 DURITE, RENIFLARD 2	1	UR FOR BODEN SEA
30	90445-11M52	HOSE DURITE	1	
31	90445-09065	HOSE DURITE	1	
32	6G8-15376-00	HOLDER, GUIDE SUPPORT, GUIDE	1	
33	90465-08028	CLAMP BRIDE	1	
34	90465-08028	CLAMP BRIDE	1	
	90461-06M01	CLAMP BRIDE	1	
35	6G8-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	FOR BODEN SEA
36	6G8-13448-00	CAP CAPUCHON	1	FOR BODEN SEA

F8BM	S:000310~ L:301186~	E S:100219~ L:400678~	EM S:200128~ L:500536~
F9.9BM	S:008688~ L:306102~	E S:101033~ L:401528~	EM S:200245~ L:500269~
F8BM	S: - L:~301185	E S:~100218 L:~400677	EM S:~200127 L:~500535
F9.9BM	S:~008687 L:~306101	E S:~101032 L:~401527	EM S:~200244 L:~500268

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FIG. 5 CARBURETOR

CARBURETEUR



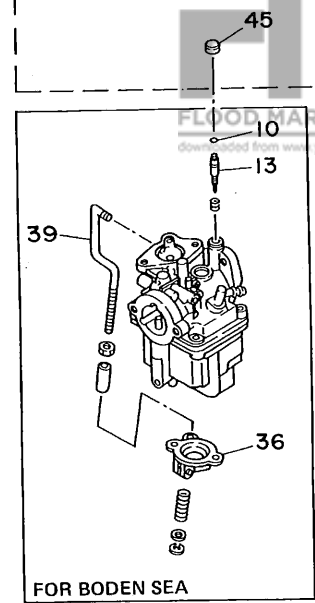
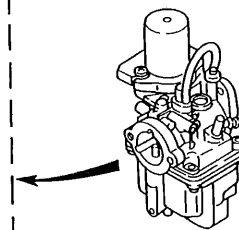
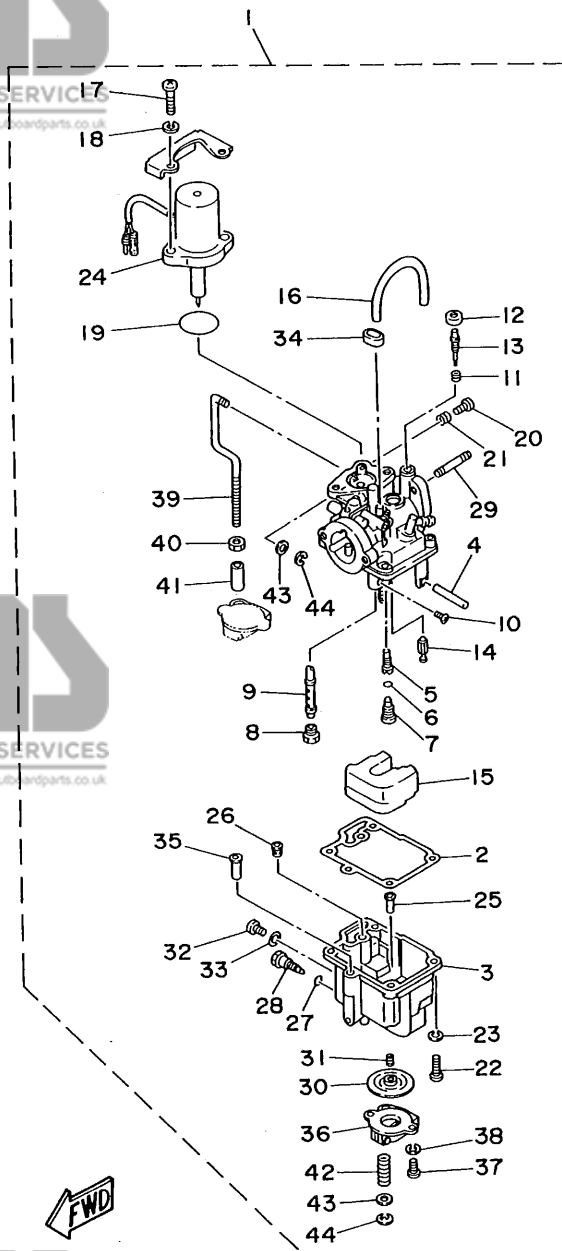
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G9-14301-05	CARBURETOR ASSY 1 (F9.9B)	1	UR STD
	6G9-14301-10	CARBURETEUR COMPLET 1 (F9.9B)	1	UR FOR BODEN SEA
	656-14301-06	CARBURETOR ASSY 1 (F8B)	1	UR STD
	6J7-14301-10	CARBURETEUR COMPLET 1 (F8B)	1	UR FOR BODEN SEA
2	6G8-14384-01	.GASKET, FLOAT CHAMBER	1	
3	6G8-14381-02	.JOINT, CUVE DE FLOTTEUR	1	
4	647-14386-10	.BODY, FLOAT CHAMBER	1	
5	6G8-14342-24	.CORPS, CUVE DE FLOTTEUR	1	
	6G8-14342-22	.PIN, FLOAT	1	
	654-14198-00	.AXE, FLOTTEUR	1	
	6G8-14342-24	.JET, PILOT (# 48)(F9.9B)	1	UR
	6G8-14342-22	.GICLEUR, RALENTI (# 48)(F9.9B)	1	UR
	654-14198-00	.JET, PILOT (# 44)(F8B)	1	
	6G8-14342-22	.GICLEUR, RALENTI (# 44)(F8B)	1	
6	654-14198-00	.GASKET	1	
7	6G8-14345-00	.JOINT	1	
8	648-14343-43	.PLUG, MAIN NOZZLE	1	
	648-14343-42	.PLOT, GICLEUR PRINCIPAL	1	
	648-14343-41	.JET, MAIN (# 86)(F9.9B)	1	UR STD
	648-14343-41	.GICLEUR, PRINCIPAL (# 86)(F9.9B)	1	UR STD
	648-14343-41	.JET, MAIN (# 84)(F8B)	1	UR FOR BODEN SEA
	648-14343-41	.GICLEUR, PRINCIPAL (# 84)(F8B)	1	
	648-14343-41	.JET, MAIN (# 82)	1	
	648-14343-41	.GICLEUR, PRINCIPAL (# 82)	1	
	648-14343-41	.NOZZLE, MAIN (F9.9B)	1	UR STD
	648-14343-41	.PUITS D'AIGUILLE (F9.9B)	1	UR STD
	648-14343-41	.NOZZLE, MAIN (F8B)	1	UR STD
	648-14343-41	.PUITS D'AIGUILLE (F8B)	1	UR FOR BODEN SEA
	648-14343-41	.NOZZLE, MAIN	1	
	648-14343-41	.PUITS D'AIGUILLE	1	
	648-14343-41	.SCREW	1	UR STD
	648-14343-41	.VIS	1	UR FOR BODEN SEA
	648-14343-41	.O-RING	1	
	648-14343-41	.JOINT TORIQUE	1	
	648-14343-41	.SPRING	1	
	648-14343-41	.RESSORT	1	
	648-14343-41	.SEAL	1	STD
	648-14343-41	.DURITE	1	
	648-14343-41	.SCREW, AIR ADJUSTING	1	UR STD
	648-14343-41	.VIS DE DOSEUR D'AIR	1	UR FOR BODEN SEA
	648-14343-41	.SCREW, AIR ADJUSTING	1	
	648-14343-41	.VIS DE DOSEUR D'AIR	1	
	648-14343-41	.VALVE, NEEDLE	1	
	648-14343-41	.POINTEAU	1	
	648-14343-41	.FLOAT	1	
	648-14343-41	.FLOTTEUR	1	
	648-14343-41	.PIPE	1	
	648-14343-41	.DURITE	1	
	648-14343-41	.SCREW, PAN HEAD	2	
	648-14343-41	.VIS	2	
	648-14343-41	.WASHER, SPRING	2	
	648-14343-41	.RONDELLE, GROWER	2	

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FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	1HV-14147-00	.O-RING	1	
20	664-14321-01	.JOINT TORIQUE	1	
21	646-14212-00	.SCREW, THROTTLE	1	
22	98580-04016	.VIS, ACCELERATEUR	1	
23	92990-04100	.SPRING, PILOT ADJUSTING	1	
24	668-1410A-01	.RESSORT, VIS DE RALENTI	1	
25	668-14827-00	.SCREW, PAN HEAD	4	
26	6A4-14344-30	.VIS	4	
27	5Y1-14397-00	.WASHER, SPRING	1	
28	668-14383-00	.RONDELLE, GROWER	1	
29	90116-06M26	.STARTER SET	1	
30	668-14368-00	.JEU DE STATERS	1	
31	668-14275-01	.FILTER	1	
32	97890-05006	.FILTRE	1	
33	646-14198-01	.JET, STARTER (# 60)	1	
34	668-14349-00	.GICLEUR, STARTER (# 60)	1	
35	668-14217-00	.O-RING	1	
36	668-14293-03	.JOINT TORIQUE	1	
37	98580-04010	.SCREW, DRAIN	1	
38	92990-04100	.BOUCHON, PURGE	1	
39	668-14379-00	.BOLT, STUD	2	
40	98813-03100	.GOUJON	1	
41	668-14229-00	.DIAPHRAGM ASSY 1	1	
42	668-14286-01	.DIAPHRAGME 1	1	
43	668-14357-00	.SPRING	1	
44	389-14137-00	.RESSORT	1	
45		.SCREW, PAN HEAD	1	
		.VIS, CRUCIFORME	1	
		.GASKET	1	
		.JOINT	1	
		.PIPE	1	
		.DURITE	1	
		.VALVE, CHOKE	1	UR STD
		.CLAPET DE STARTER	1	UR FOR BODEN SEA
		.COVER 1	1	UR STD
		.COUVERCLE 1	1	UR FOR BODEN SEA
		.COVER 1	1	UR STD
		.COUVERCLE 1	1	UR FOR BODEN SEA
		.SCREW, PAN HEAD	2	
		.VIS	2	
		.WASHER, SPRING	2	
		.RONDELLE, GROWER	1	
		.ROD, STARTER	1	
		.TRINGLE, STARTER	1	
		.ROD, STARTER	1	
		.TRINGLE, STARTER	1	
		.NUT	1	
		.ECROU	1	
		.SHAFT, CHOKE	1	
		.AXE, STARTER	1	
		.SPRING	1	
		.RESSORT	1	
		.WASHER, PLAIN	2	
		.RONDELLE PLATE	2	
		.CLIP	2	
		.JONC	2	



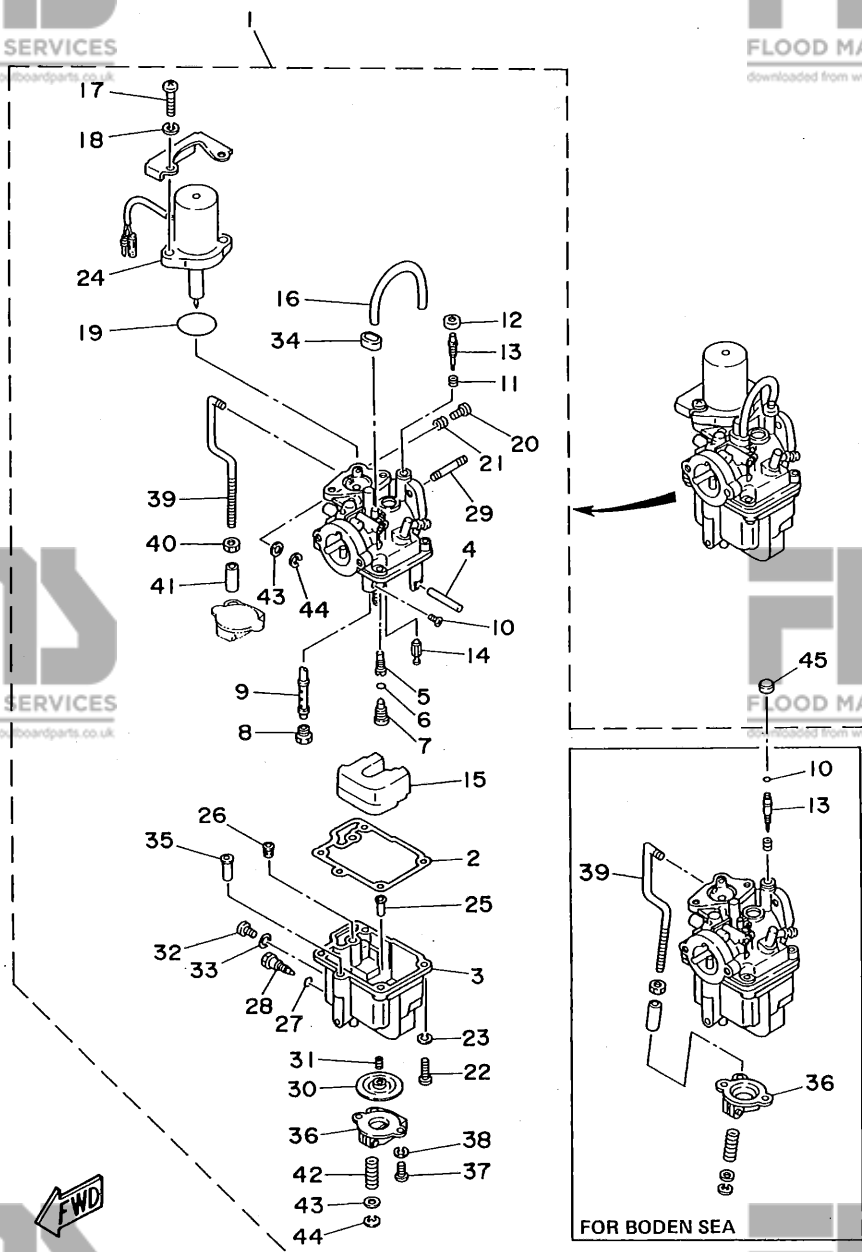
FWD

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FIG. 5 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	668-14457-00	SEAL JOINT	1	FOR BODEN SEA

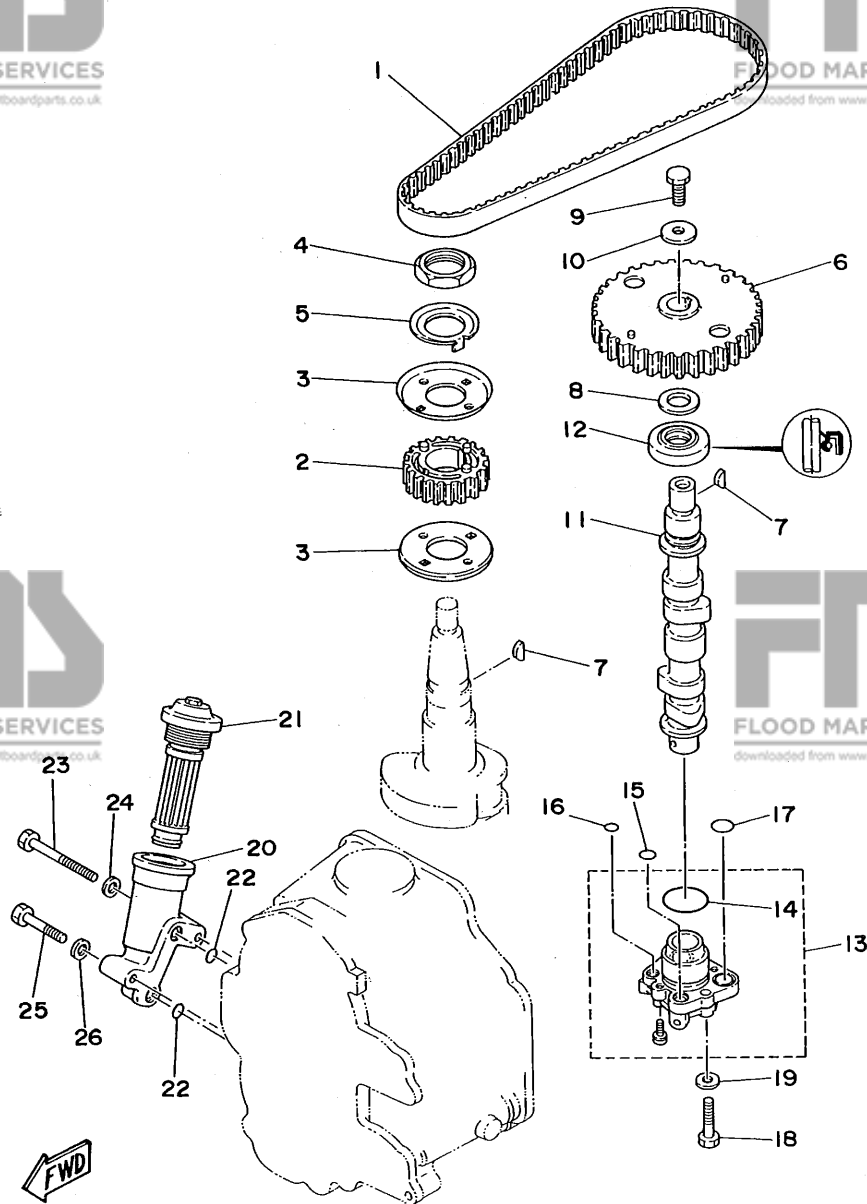


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FIG. 6 OIL PUMP

POMPE A HUILE

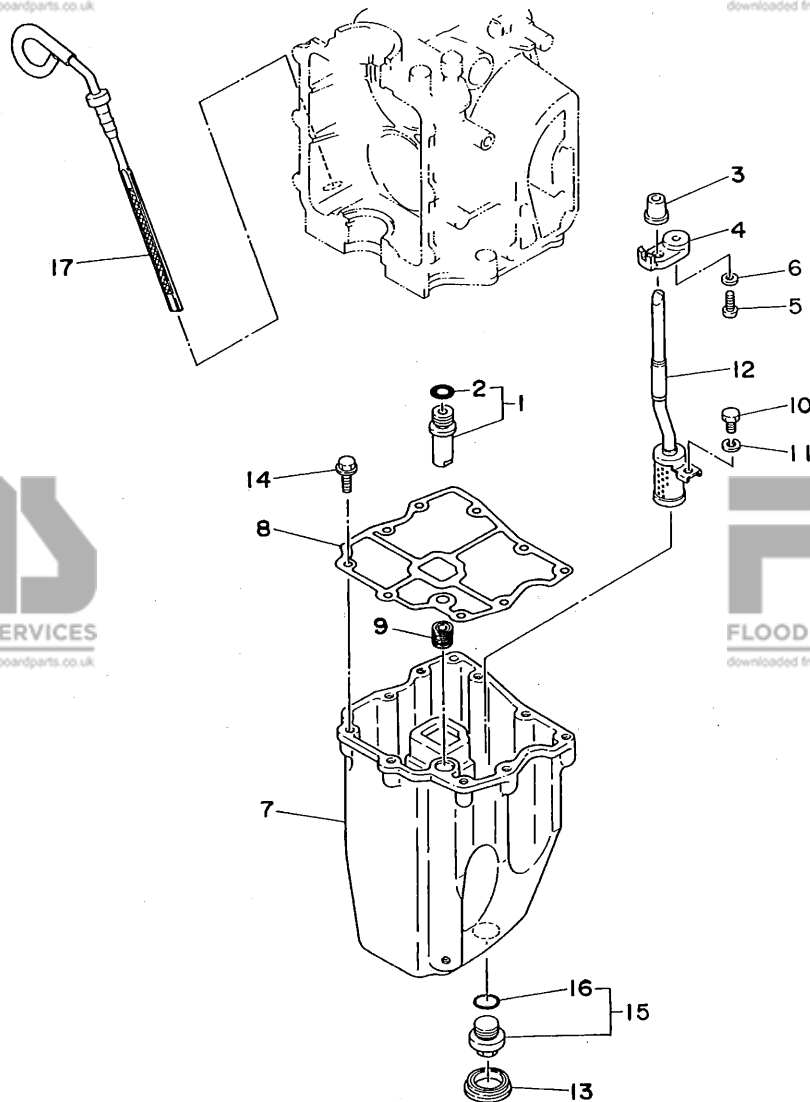
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-46241-00	V-BELT COURROIE TRAPEZOIDALE	1	
2	6G8-11536-00-94	GEAR, DRIVE PIGNON SECONDAIRE	1	
3	6G8-11557-00	WASHER 1 RONDELLE 1	2	
4	90170-24M09	NUT ECROU	1	
5	6G8-11587-00	WASHER, LOCK RONDELLE, FREIN	1	
6	6G8-11537-00-94	GEAR, DRIVEN PIGNON SECONDAIRE	1	
7	90280-03M01	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	2	
8	90201-13201	WASHER, PLATE RONDELLE, PLATE	1	
9	97095-06016	BOLT BOULON	1	
10	90201-06M94	WASHER, PLATE RONDELLE, PLATE	1	
11	6G8-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	
12	93102-18M21	OIL SEAL JOINT SPY	1	
13	6G8-13300-02	OIL PUMP ASSY POMPE A HUILE COMPLET	1	
14	93210-27ME3	O-RING JOINT TORIQUE	1	
15	93210-10M61	O-RING JOINT TORIQUE	1	
16	93210-09M01	O-RING JOINT TORIQUE	1	
17	93210-13M63	O-RING JOINT TORIQUE	2	
18	97095-06025	BOLT BOULON	3	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
20	6G8-13442-00-94	HOUSING, OIL FILTER LOGEMENT, FILTRE A HUILE	1	
21	6G8-13440-00	ELEMENT ASSY,OIL CLEANER ELEMENT,FILTRE A HUILE	1	
22	93210-09M01	O-RING JOINT TORIQUE	2	
23	97313-06050	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	97095-06030	BOLT BOULON	1	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	



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FIG. 7 OIL PAN

VENTILATEUR D'HUILE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-11575-00	RELIEF VALVE ASS'Y SOUPAPE DE RENTREE D'AIR	1	
2	93210-12M62	.O-RING	1	
3	6G8-15379-00	.JOINT TORIQUE SEAL, CRANKCASE	1	
4	6G8-13487-00	JOINT SPY DE CARTER DE MOTEUR	1	
5	98580-05012	GUIDE, OIL HOSE GUIDE DE DURITE A HUILE	1	
6	92990-05600	SCREW, PAN HEAD VIS	1	
7	6G8-15311-02-0D	WASHER, PLATE RONDELLE, PLATE	1	
8	6G8-15312-A1	OIL PAN VENTILATEUR D'HUILE	1	
9	6G8-45127-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	
10	97313-06010	SEAL JOINT	1	
11	92995-06100	BOLT BOULON	1	
12	6G8-13421-00	WASHER, SPRING RONDELLE, GROWER	1	
13	6G8-15316-00	STRAINER 2 FILTRE 2	1	
14	90105-06M33	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	9	
15	6G8-13471-00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
16	93210-16M64	PLUG, DRAIN PLOT, VIDANGE	1	
17	6G8-15362-04	.O-RING .JOINT TORIQUE	1	
		PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	

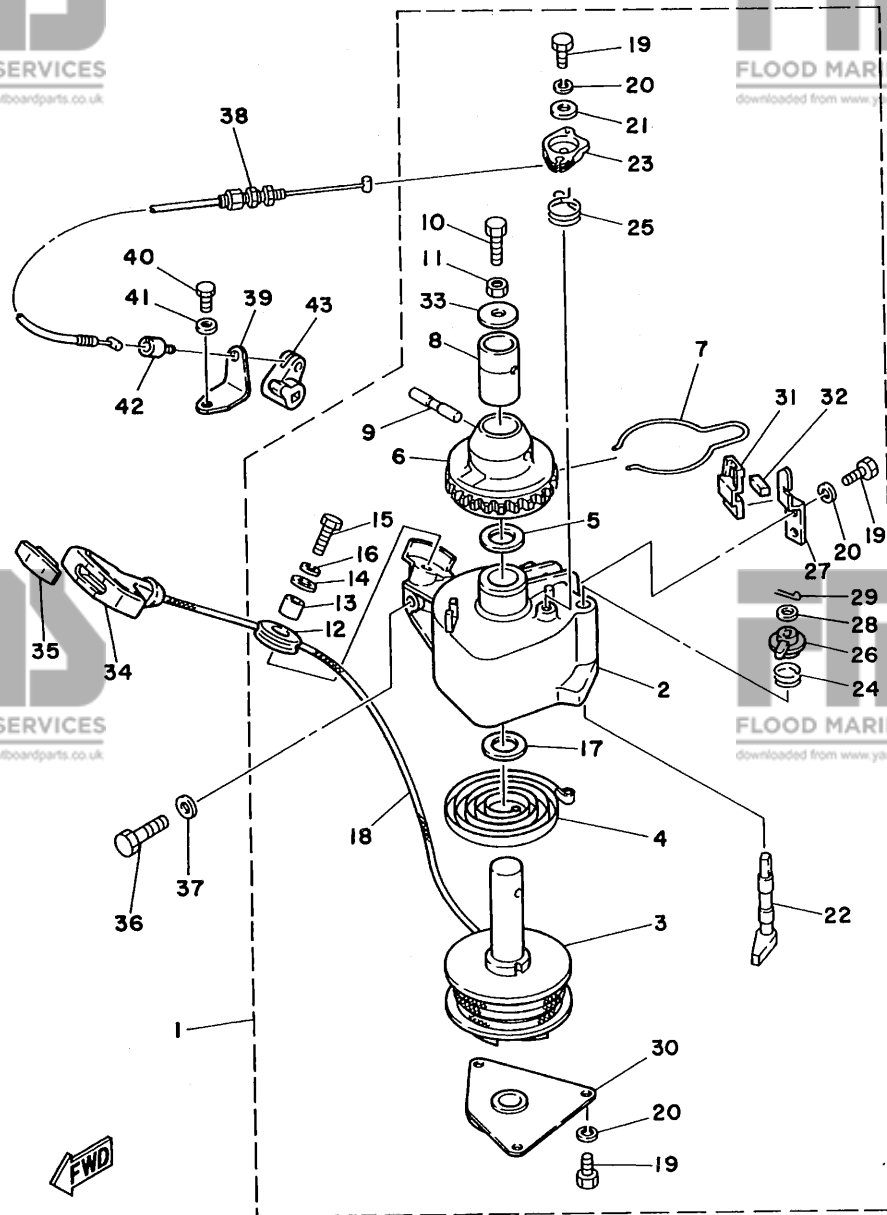


FIG. 8 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-15710-10	STARTER ASSY DEMARREUR COMPLET	1	
2	6G8-15711-00	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	6G8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
4	6G8-15713-00	.SPRING, STARTER .RESSORT DE DEMARREUR	1	
5	6G8-15719-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
6	6G8-15723-00	.PULLEY, STARTER .POULIE DE DEMARREUR	1	
7	6G8-15715-00	.SPRING, DRIVE PLATE .RESSORT, PLAQUE D'ENTRAINEM	1	
8	6G8-15754-00	.BUSH 2 .BAGUE 2	1	
9	6G8-15727-00	.PIN .AXE	1	
10	6G8-15768-00	.BOLT .BOULON	1	
11	95303-08700	.NUT .ECROU	1	
12	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
13	6F5-15753-00	.BUSH .CHARBON	1	
14	6F5-15791-00	.WASHER, LOCK .RONDELLE-FREIN	1	
15	97315-06025	.BOLT .BOULON, HEXAGONAL	1	
16	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	1	
17	6G8-15739-00	.WASHER, THRUST .RONDELLE, DE BUTEE	1	
18	*	.WIRE (L1850) .CABLE (L1850)	1	
19	97313-05012	.BOLT .BOULON	6	
20	92990-05100	.WASHER, .SPRING .RONDELLE, GROWER	6	
21	6G8-15726-00	.WASHER, FLAT .RONDELLE, PLATE	1	
22	6G8-15794-00	.STOPPER .BUTEE	1	
23	6G8-15746-00	.ARM .BRAS	1	
24	6G8-15767-00	.SPRING .RESSORT	1	
25	6G8-15734-00	.SPRING, RETURN .RESSORT, RAPPEL	1	

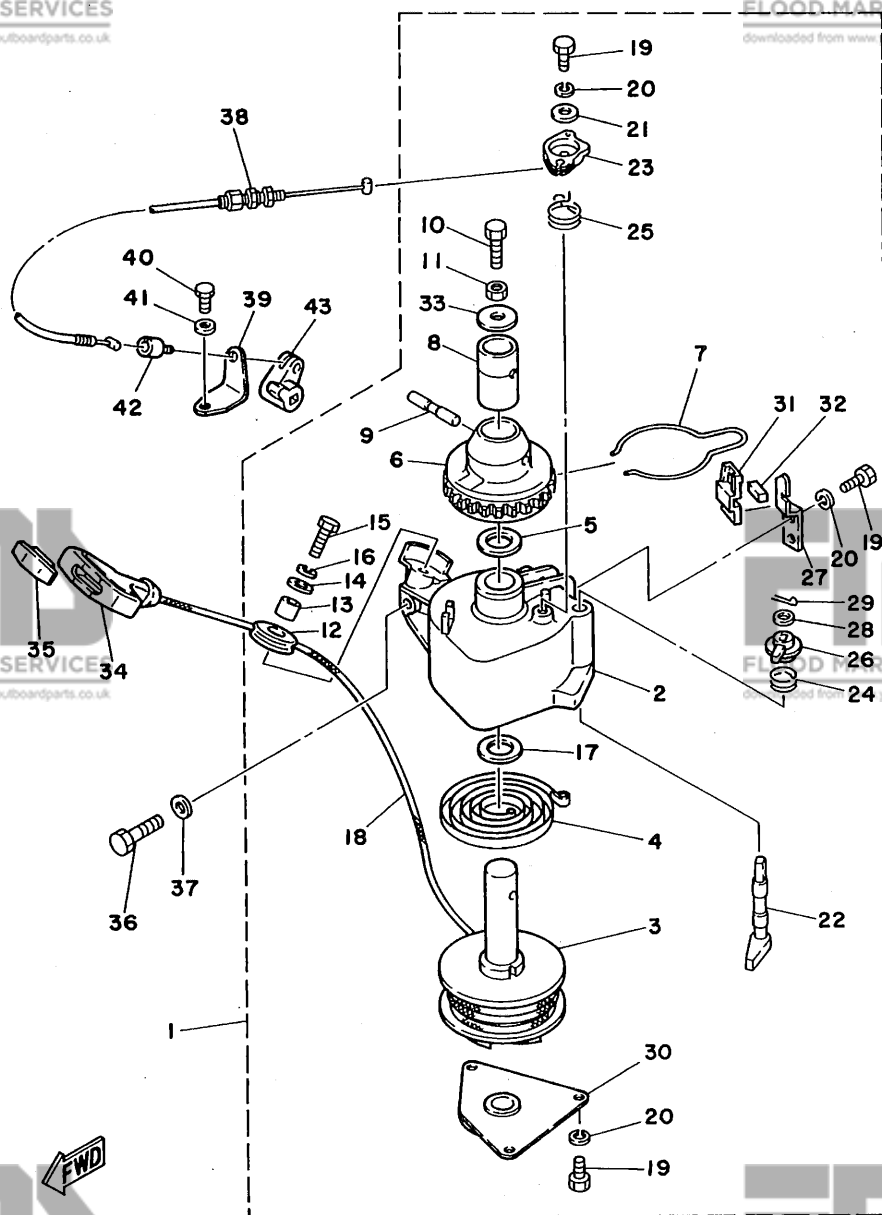
* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.85M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.85M.

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FIG. 8 STARTER

DEMARREUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6G8-15747-00	.LINK .BIELLETTTE	1	
27	6G8-15716-00	.PLATE, DRIVE .PLAQUE, ENTRAINEMENT	1	
28	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	1	
29	91490-16015	.PIN, COTTER .GOUPILLE	1	
30	6G8-15712-00	.COVER, STARTER CASE .COUVERCLE, CARTER DEMARREUR	1	
31	6G8-15779-00	.COVER .COUVERCLE	1	
32	6G8-15789-00	.DAMPER .AMORTISSEUR	1	
33	6G8-15742-00	.WASHER, DRIVE PAWL .RONDELLE, CLIQUET	1	
34	6G1-15755-00	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
35	689-15779-01	COVER COUVERCLE	1	
36	97313-08030	BOLT BOULON	3	
37	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
38	6G8-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
39	6G8-15771-00	STAY 1 SUPPORT 1	1	
40	97095-06012	BOLT BOULON	1	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
42	6G8-15772-00	STAY 2 SUPPORT 2	1	
43	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

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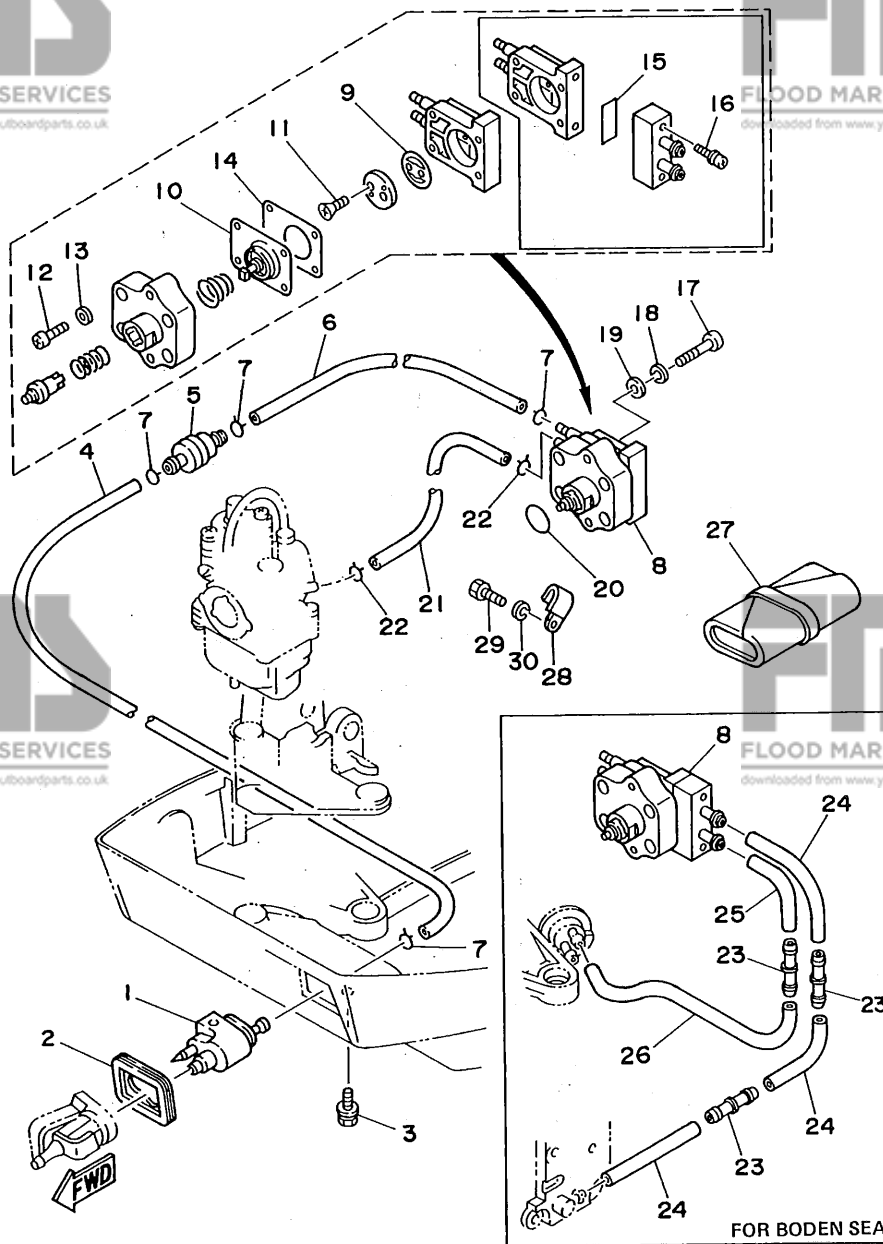


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	6G8-24329-00	DURITE RACCORDEMENT. A ESSENCE	1	
3	97595-06520	SEAL JOINT	1	
4	6G8-24311-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
5	646-24251-02	PIPE, FUEL 1	1	
6	646-24251-02	DURITE A ESSENCE	1	
7	90445-09065	STRAINER 1	1	
8	90467-08004	FILTRE 1	1	
9	90445-09065	HOSE	1	
10	90467-08004	DURITE	4	
11	6G8-24410-03	CLIP JONC	1	UR STD
12	6G8-24410-02	FUEL PUMP ASSY POMPE A ESSENCE	1	UR STD
13	6G8-24410-E0	FUEL PUMP ASSY POMPE A ESSENCE	1	UR FOR BODEN SEA
14	6G8-24421-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
15	6G8-24421-00	VALVE, CHECK SOUPAPE, RETENUE	1	
16	6G8-24411-02	DIAPHRAGM DIAPHRAGME	1	
17	98780-03008	DIAPHRAGM DIAPHRAGME	2	
18	98503-04014	SCREW, FLAT HEAD VIS A TETE FRAISEE	4	
19	92990-04200	SCREW, PAN HEAD VIS	4	
20	6G8-24471-00	WASHER, PLAIN RONDELLE, PLATE	1	
21	6G8-24329-00	DIAPHRAGM DIAPHRAGME	1	FOR BODEN SEA
22	677-24444-01	SEAL JOINT	2	FOR BODEN SEA
23	98580-06025	SCREW, PAN HEAD VIS	2	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
26	93210-20M65	O-RING JOINT TORIQUE	1	
27	90445-09105	HOSE DURITE	1	

F8BM	S:000310~	E S:100219~	EM S:200128~
	L:301186~	L:400678~	L:500536~
F9.9BM	S:008688~	E S:101033~	EM S:200245~
	L:306102~	L:401528~	L:500269~
F8BM	S: -	E S:~100218	EM S:~200127
	L:~301185	L:~400677	L:~500535
F9.9BM	S:~008687	E S:~101032	EM S:~200244
	L:~306101	L:~401527	L:~500268

C6

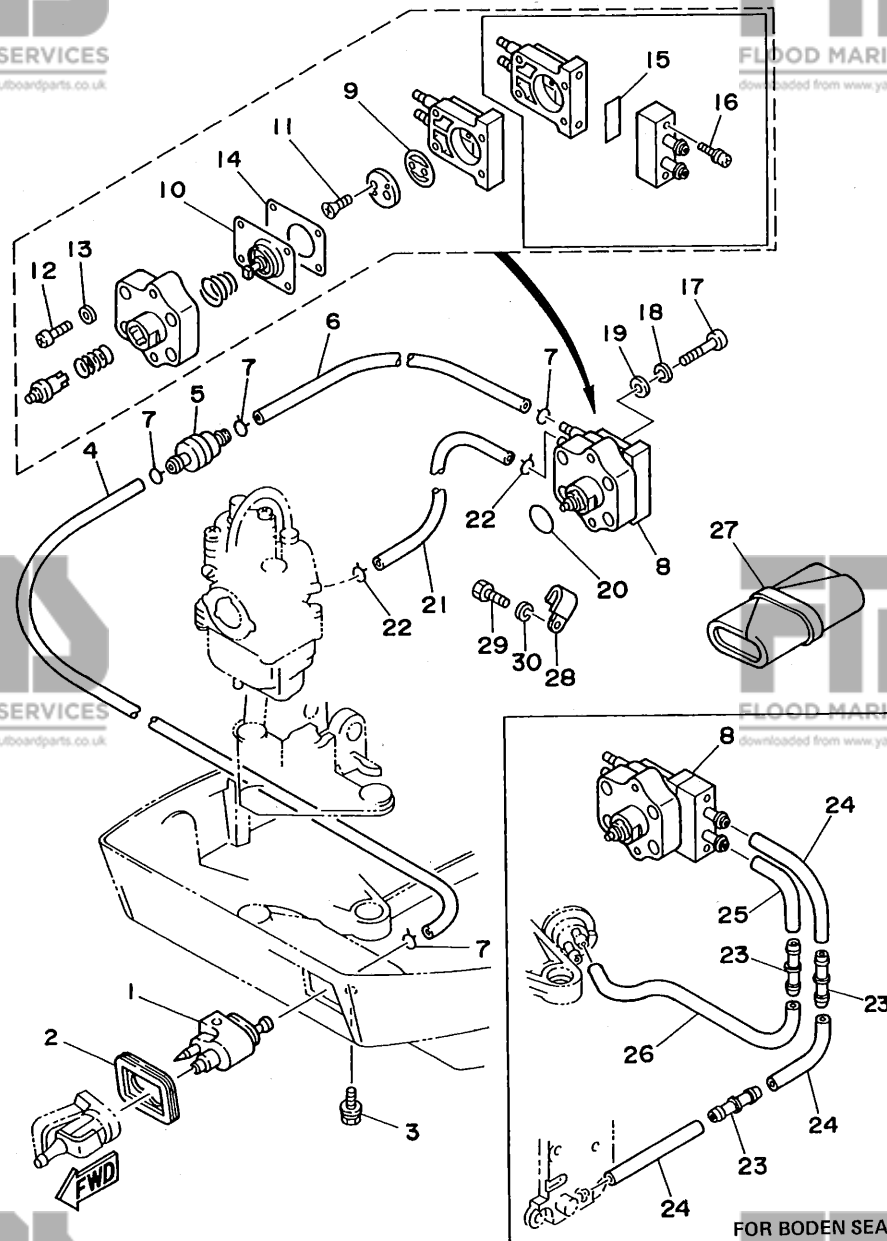


FIG. 9 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	90445-09225	HOSE DURITE	1	
22	90467-08004	CLIP JONC	2	
23	6G8-24376-00	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	3	FOR BODEN SEA
24	90445-09065	HOSE DURITE	3	FOR BODEN SEA
25	6H4-24312-00	PIPE 2 DURITE 2	1	FOR BODEN SEA
26	90445-09M00	HOSE DURITE	1	FOR BODEN SEA
27	676-W2810-01	TOOL KIT TROUSSE A OUTILS	1	
28	90465-08028	CLAMP BRIDE	1	
29	97013-06012	BOLT BOULON	1	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

F8BM	S: -	E S:~100218	EM S:~200127
	L:~301185	L:~400677	L:~500535
F9.9BM	S:~008687	E S:~101032	EM S:~200244
	L:~306101	L:~401527	L:~500268

C7



CAPOT SUPERIEUR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G9-42610-90-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F9.9BE
	6G9-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F9.9BM/F9.9BEM
	6J7-42610-90	TOP COWLING ASSY CAPOT (ENS.)	1	UR F8BE
	6J7-42610-50	TOP COWLING ASSY CAPOT (ENS.)	1	UR F8BM/F8BEM
2	6G8-42615-00	.SEAL .JOINT	1	
3	6G8-42651-00	.HOOK .CROCHET	1	
4	6G8-42652-00	.HOOK .CROCHET	1	
5	90266-04M04	.RIVET .RIVET	4	
6	6G8-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	95380-06700	.NUT .ECROU	4	
8	92990-06200	.WASHER, PLAIN .RONDELLE, PLATE	4	
9	6G9-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES	1	
10	6G9-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F9.9B
	6J7-42678-50	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F8B
11	6G8-42628-01	.SEAL .JOINT	1	
12	6E0-44191-11	.INDICATOR, SHIFT .ETIQUETTE, EMBRAYAGE	1	F9.9BM/F9.9BEM

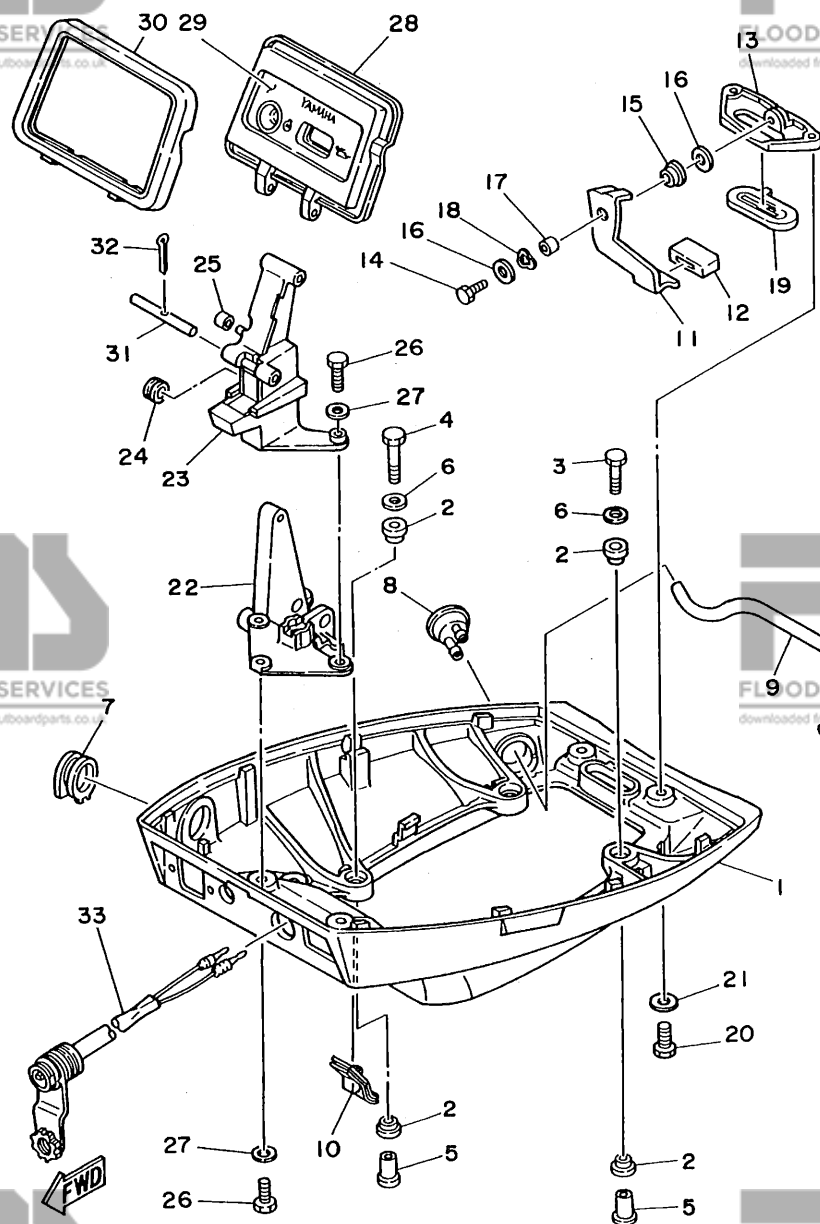


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-42711-01-4D	COWLING, BOTTOM CUVETTE	1	
2	90480-09M35	GROMMET . RONDELLE CAOUTCHOUC	8	
3	97095-06030	BOLT BOULON	2	
4	97313-06040	BOLT BOULON	2	
5	90387-06M15	COLLAR COLLERETTE	4	
6	90201-06M31	WASHER, PLATE RONDELLE, PLATE	4	
7	6G9-42724-00	GROMMET PASSE-FIL	1	UR F8BM/F8BEM/F9.9BM/F9.9BEM
	6G8-42724-00	GROMMET PASSE-FIL	1	UR F8BE/F9.9BE
8	6G8-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
9	90445-09163	HOSE DURITE	1	
	90445-09252	HOSE DURITE	1	
	6G8-12482-00	PIPE 2 DURITE 2	1	
10	6G8-42727-00	GROMMET PASSE-FIL	1	
11	6G8-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
12	6G8-42831-00	BUSHING POULIE	1	
13	6G8-42811-00-94	STAY SUPPORT	1	
14	97095-06016	BOLT BOULON	1	
15	90386-08M49	BUSH DOUILLE	1	
16	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
17	90387-06M72	COLLAR COLLERETTE	1	
18	90206-08M13	WASHER, WAVE RONDELLE, ONDULEE	1	

F8BM	S:000340~	E S:100239~	EM S:200138~
	L:301291~	L:400763~	L:500621~
F9.9BM	S:008908~	E S:101086~	EM S:200257~
	L:306324~	L:401594~	L:500286~

F8BM	S:000310~000339	E S:100219~100238	EM S:200128~200137
	L:301186~301290	L:400678~400762	L:500536~500620
F9.9BM	S:008688~008907	E S:101033~101085	EM S:200245~200256
	L:306102~306323	L:401528~401593	L:500269~500285

F8BM	S: -	E S:~100218	EM S:~200127
	L:~301185	L:~400677	L:~500535
F9.9BM	S:~008687	E S:~101032	EM S:~200244
	L:~306101	L:~401527	L:~500268

D2

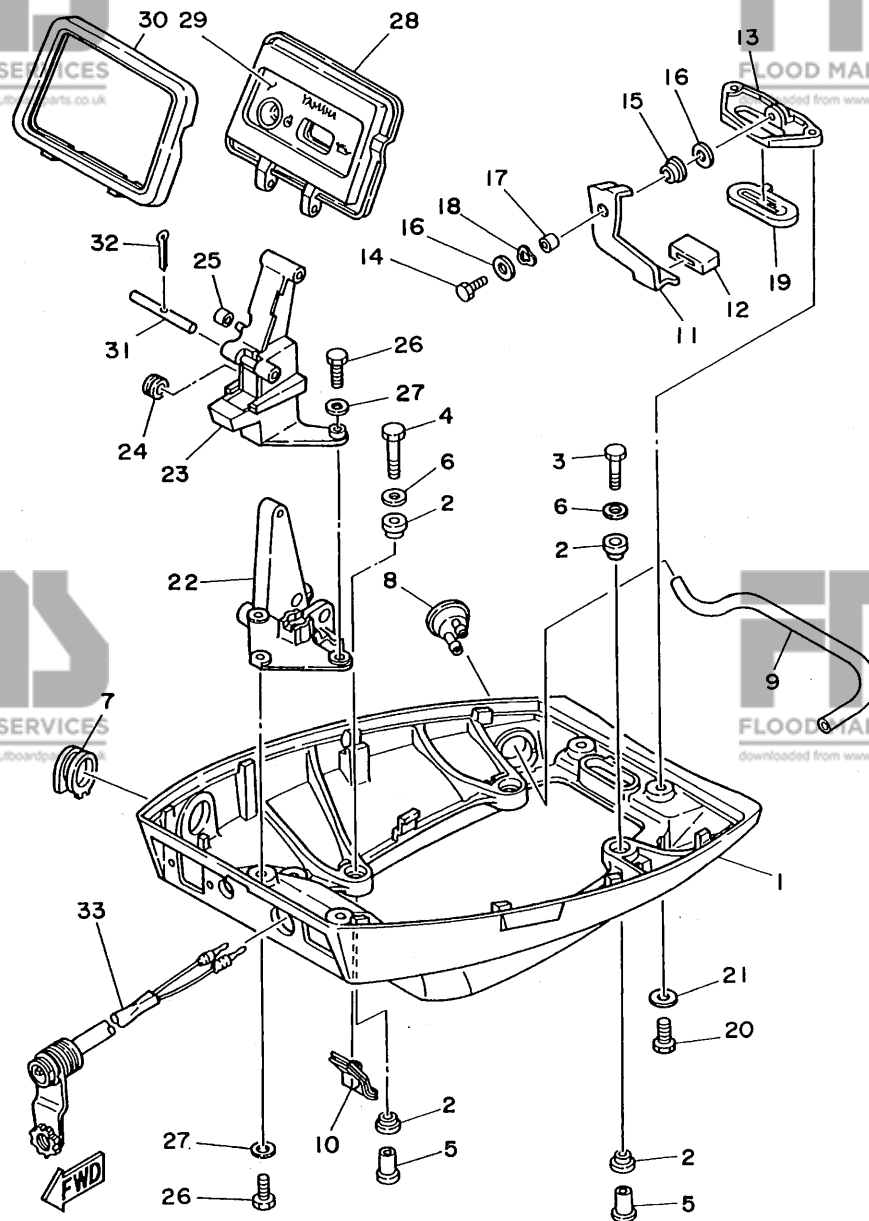


FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	6G8-42748-00	GROMMET PASSE-FIL	1	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	6G8-42738-00-94	PLATE, FITTING ETRIER	1	
23	6G8-42719-00-94	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
24	90480-19031	GROMMET RONDELLE CAOUTCHOUC	1	
25	90445-05ME6	HOSE DURITE	1	
26	97095-06016	BOLT BOULON	4	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
28	6G8-W4261-00	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	F8BM/F9.9BM
29	6G8-42677-00	GRAPHIC, FRONT ADHESIF, AVANT	1	F8BM/F9.9BM
30	6G8-42629-01	SEAL JOINT	1	
31	6G8-42755-00	HINGE, COWLING PENTURE	1	
32	91490-16010	PIN, COTTER GOUPILLE	1	
33	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	

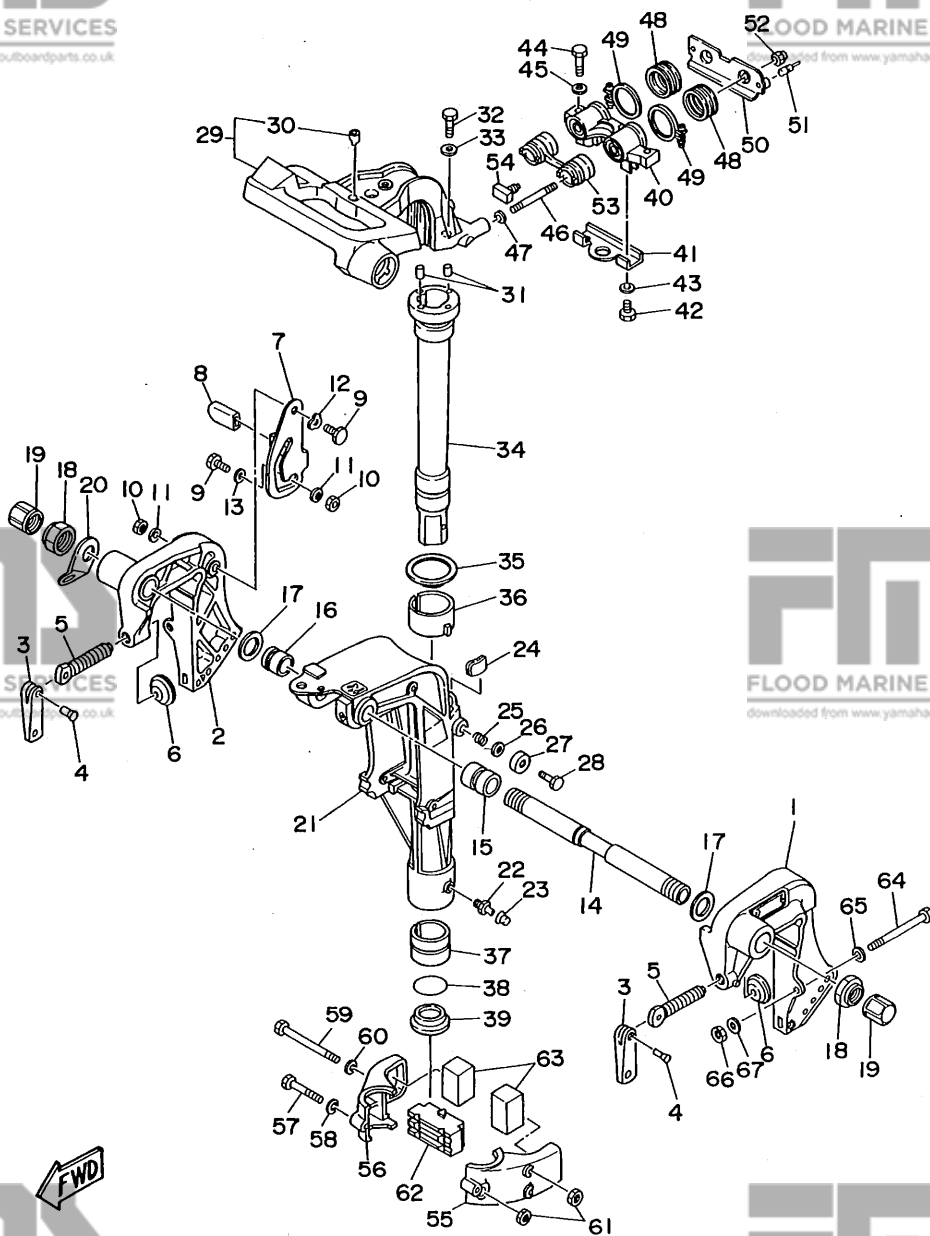


FIG. 12 BRACKET 1

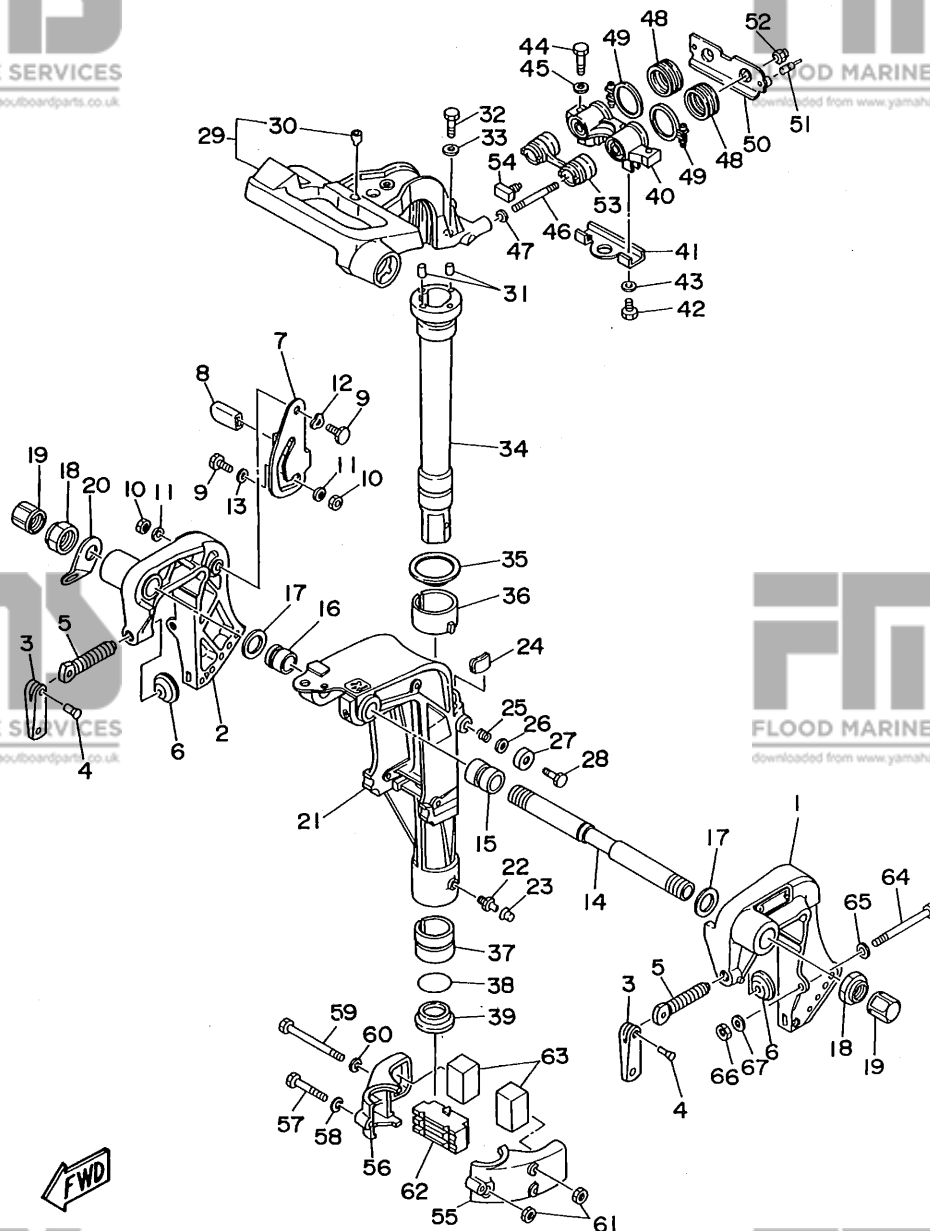
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6G8-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
4	90243-04M00	PIN GOUPILLE	2	
5	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
6	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
7	6G8-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
8	682-43318-01	COVER CAPUCHON	1	
9	90109-06M25	BOLT BOULON	2	
10	95680-06100	NUT, U ECROU, U	2	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
12	90206-10M15	WASHER, WAVE RONDELLE, ONDULEE	1	
13	682-43339-01	WASHER RONDELLE	1	
14	6G8-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M92	BUSH DOUILLE	1	
16	90386-22M93	BUSH DOUILLE	1	
17	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
18	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
19	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
20	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
21	6G9-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR SHORT
	6G8-43311-14-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
22	93700-06M03	NIPPLE, GREASE PION	1	
23	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
24	6G8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
25	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
26	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
27	6G8-43373-00	SEAL, DAMPER JOINT	1	

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FIG. 12 BRACKET 1

SUPPORT 1

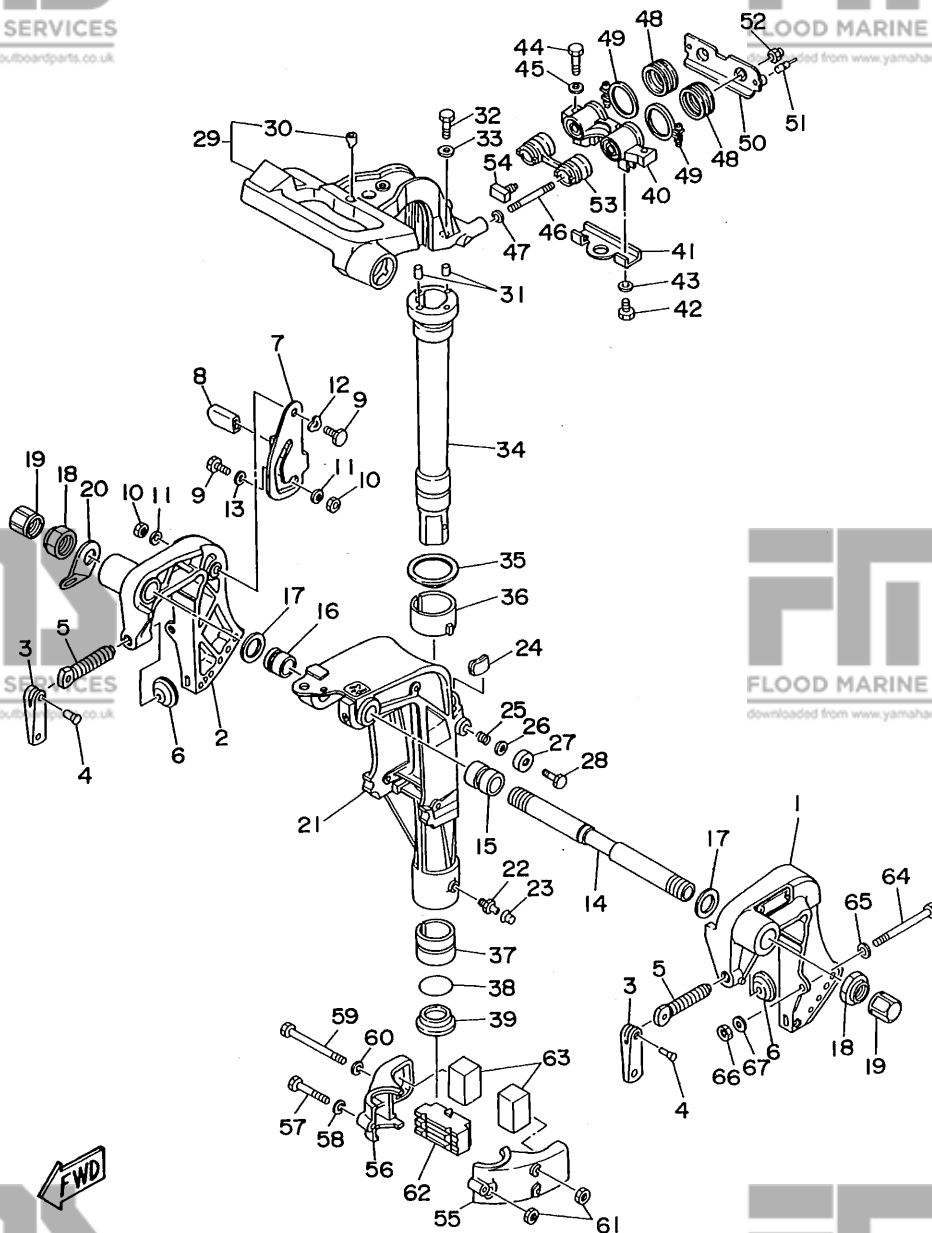


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	97095-06025	BOLT BOULON	1	
29	6G9-42511-01-40	BRACKET, STEERING CADRE, DIRECTION	1	
30	6G8-42534-00	.PIN, DOWEL .GOUPILE	1	
31	93605-15065	PIN, DOWEL AXE	2	
32	97095-06030	BOLT BOULON	2	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
34	6G9-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	UR SHORT
	6G8-42521-10-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	UR LONG
35	90209-45M09	WASHER RONDELLE	1	
36	6G8-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
37	90386-37M47	BUSH DOUILLE	1	
38	93210-37M67	O-RING JOINT TORIQUE	1	
39	90386-37M48	BUSH DOUILLE	1	
40	6G8-44517-00-94	MOUNT RUBBER SILENT-BLOC	1	
41	6G8-44526-00	PLATE PLAQUE	1	
42	97095-06012	BOLT BOULON	2	
43	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
44	97395-08030	BOLT BOULON	2	
45	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
46	90116-08M28	BOLT, STUD GOIJON	2	
47	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
48	6G8-44522-00	SEAL JOINT	2	
49	90460-38M06	CLAMP, HOSE BRIDE, DE DURITE	2	
50	6G8-44518-00	BRACKET COMP. SUPPORT COMPLET	1	
51	6G8-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	
52	95780-08300	NUT, FLANGE ECROU	2	
53	6G8-44521-00	SEAL JOINT	1	
54	6G8-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	

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FIG. 12 BRACKET 1

SUPPORT 1



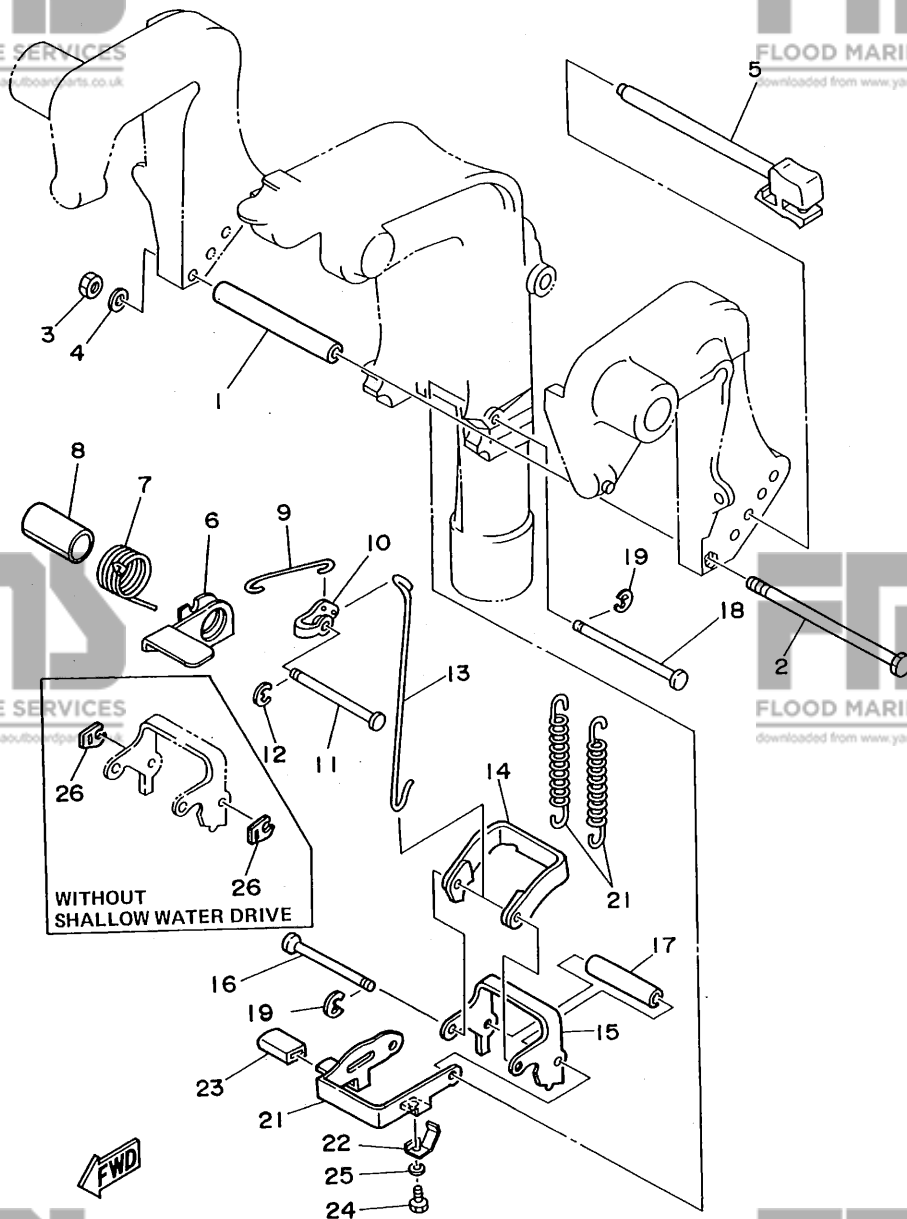
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
55	6G8-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
56	6G8-44552-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFÉRIEUR	1	
57	97095-06045	BOLT BOULON	1	
58	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
59	97095-06095	BOLT BOULON	2	
60	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
61	95380-06700	NUT ECROU	3	
62	6G8-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	
63	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	
64	90101-08M88	BOLT BOULON	2	
65	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
66	95780-08300	NUT, FLANGE ECROU	2	
67	90201-08MA4	WASHER, PLATE RONDELLE, PLATE	2	

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FIG. 13 BRACKET 2

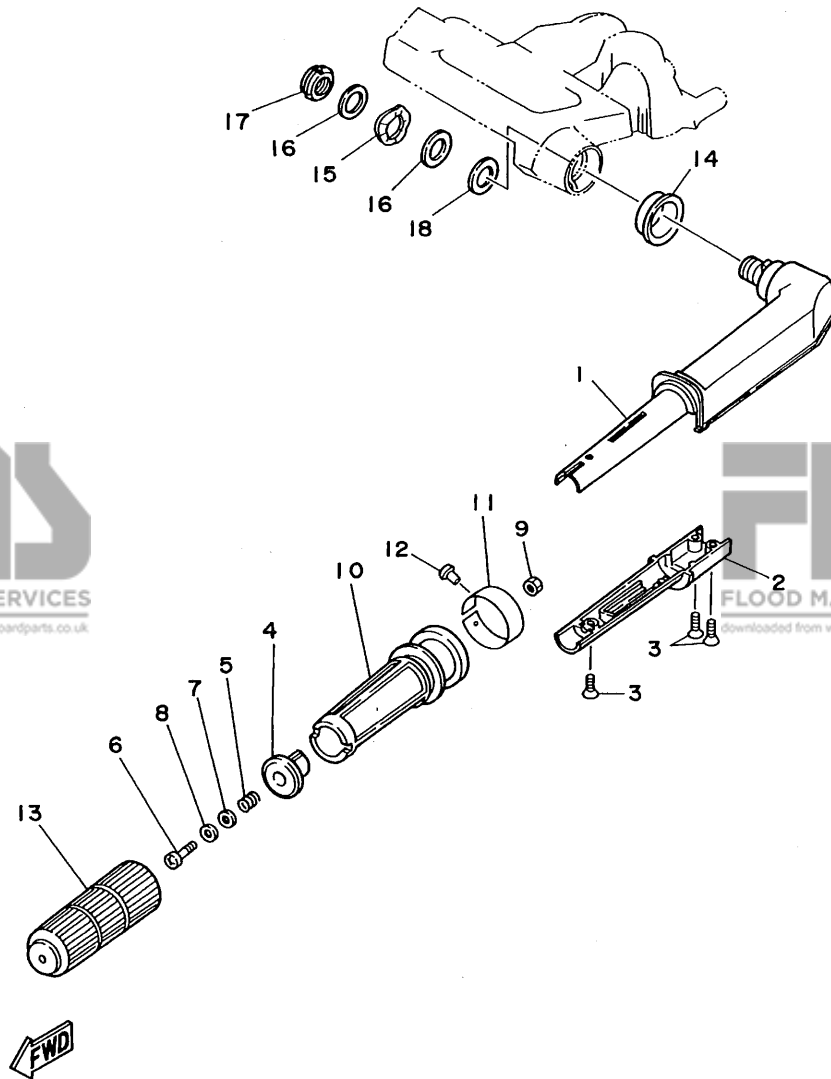
SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90387-06M09	COLLAR COLLERETTE	1	
2	97095-06135	BOLT BOULON	1	
3	95380-06700	NUT ECROU	1	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
5	6G8-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
6	6G8-43631-02	LEVER, TILT LEVIER, INCLINAISON	1	
7	90508-18M33	SPRING, TORSION RESSORT, TORSION	1	
8	90386-20M94	BUSH DOUILLE	1	
9	6G8-43616-00	ROD, TILT LOCK TIGE	1	
10	682-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
11	90249-06M20	PIN GOUILLE	1	
12	99080-05600	CIRCLIP CIRCLIP	1	
13	6G8-43617-00	ROD, TILT LOCK TIGE	1	
14	682-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
15	682-43615-01	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
16	682-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
17	90387-06M20	COLLAR COLLERETTE	1	
18	682-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
19	99080-05600	CIRCLIP CIRCLIP	2	
20	90506-26M01	SPRING, TENSION RESSORT, TENSION	2	UR
	90506-26M07	SPRING, TENSION RESSORT, TENSION	2	UR FOR DUAL THRUST PROP.
21	669-43681-00	LEVER, SHALLOW WATER DRIVE LEVIER	1	
22	669-43643-00	SPRING RESSORT	1	
23	682-43318-01	COVER CAPUCHON	1	
24	97095-06008	BOLT BOULON	1	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
26	682-43673-00	WASHER 1 RONDELLE 1	2	WITHOUT SHALLOW WATER DRIVE



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FIG. 14 STEERING (F8BM/F8BEM/F9.9BM/F9.9BEM)
FIG. 14 DIRECTION (F8BM/F8BEM/F9.9BM/F9.9BEM)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	669-42111-02-40	HANDLE, STEERING POIGNEE	1	
2	669-42112-01-40	HANDLE, STEERING POIGNEE	1	
3	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	3	
4	668-42126-01-94	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
5	90501-23M42	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
6	97880-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
7	90201-06049	WASHER, PLATE RONDELLE, PLATE	1	
8	90202-06007	WASHER, PLATE RONDELLE, PLATE	1	
9	95380-06700	NUT ECROU	1	
10	668-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
11	668-42137-01	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
12	90269-02M09	RIVET RIVET	1	
13	668-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
14	90386-33M56	BUSH DOUILLE	1	
15	90206-20M14	WASHER, WAVE RONDELLE, ONDULEE	1	
16	90201-20M00	WASHER, PLATE RONDELLE, PLATE	2	
17	90185-20M03	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
18	90202-20M33	WASHER, PLATE RONDELLE, PLATE	1	

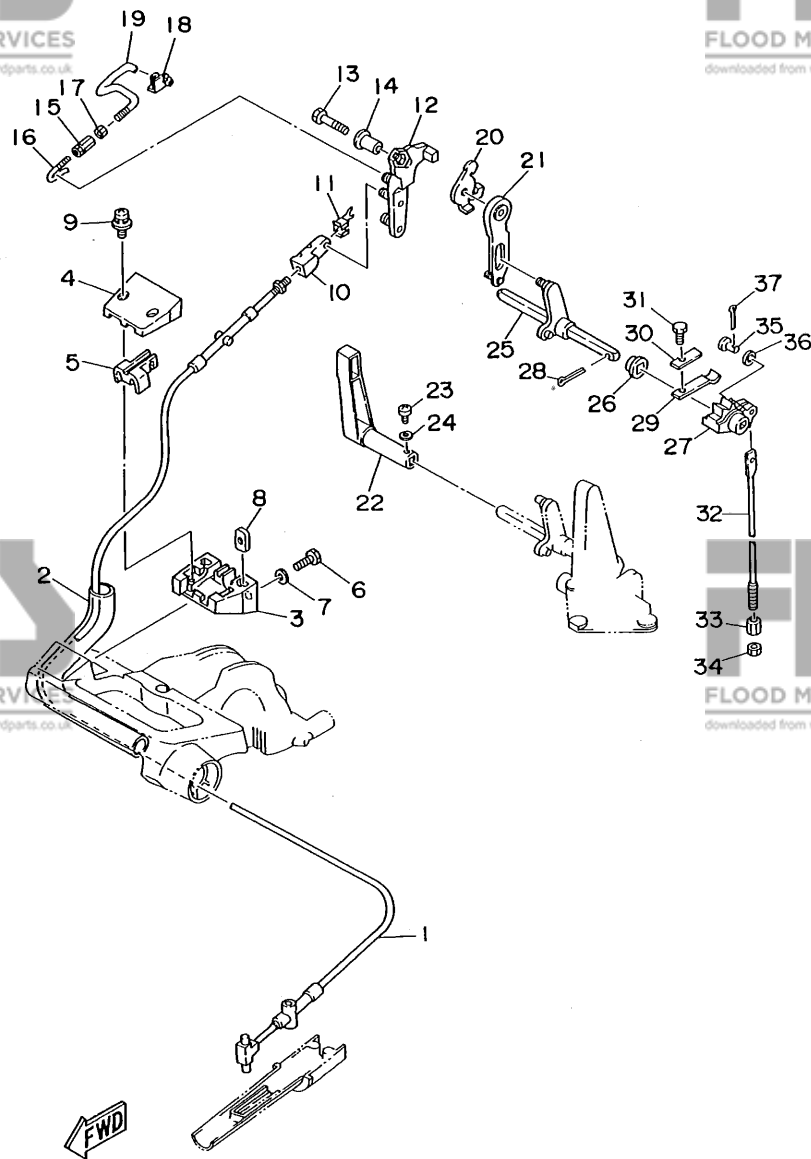


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	669-48311-02	CABLE	1	UR F9.9B
	6J7-48311-02	CABLE	1	UR F8B
2	90445-24M00	HOSE	1	
3	668-41661-00-98	BRACKET SUPPORT	1	
4	668-41662-00-98	BRACKET SUPPORT	1	
5	668-41663-00	BRACKET 3 SUPPORT 3	1	
6	97095-06016	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	668-41654-00	NUT ECROU	2	
9	90159-05M06	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
10	668-26363-00	END, CABLE EMBOUT DE CABLE	1	
11	668-26364-00	END, CABLE 2 EMBOUT, DE CABLE	1	
12	668-41212-00	ARM, ACCEL. BRAS	1	
13	97095-06030	BOLT BOULON	1	
14	90387-06M58	COLLAR COLLERETTE	1	
15	668-41238-01	JOINT, LINK RACCORD	1	
16	668-41241-01	ROD, LINK BIELLETTE	1	
17	95303-04600	NUT ECROU	1	
18	668-41237-01	JOINT, LINK RACCORD	1	
19	668-41242-01	ROD 2 TIGE 2	1	
20	668-14493-00	STAY 1 SUPPORT 1	1	UR F9.9B
	6J6-14493-00	STAY 1 SUPPORT 1	1	UR F8B
21	668-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
22	669-44111-00-98	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
23	97980-04116	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
24	92990-04600	WASHER, PLATE RONDELLE, PLATE	1	
25	668-44159-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
26	682-44132-00	BUSHING COUSSINET	1	

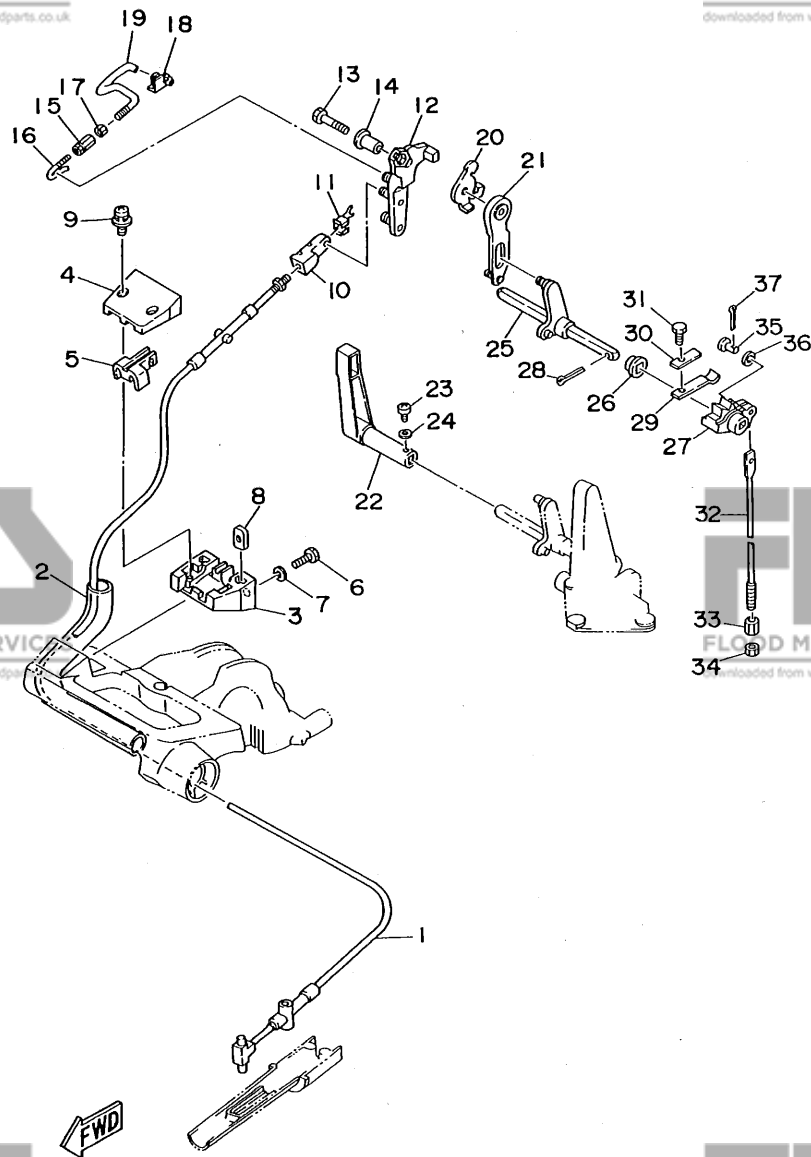


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6G8-44141-00	LINK, SHIFT ROD BIELLE	1	
28	91490-25020	PIN, COTTER GOUPILLE	1	
29	682-44116-00	SPRING RESSORT	1	
30	682-44117-00	BRACKET SUPPORT	1	
31	97013-06012	BOLT BOULON	1	
32	6G9-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR SHORT
	6G8-44143-10	ROD, SHIFT TIGE D'EMBRAYAGE	1	UR LONG
33	90170-06015	NUT ECROU	1	
34	95380-06700	NUT ECROU	1	
35	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	
36	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
37	91490-16010	PIN, COTTER GOUPILLE	1	

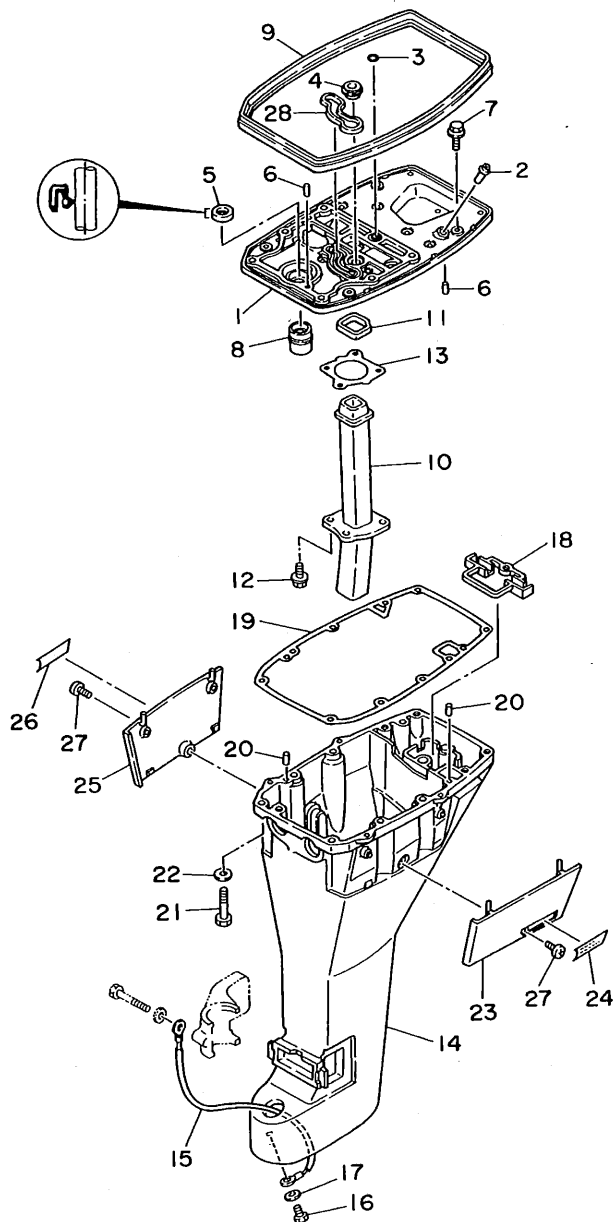


FIG. 16 UPPER CASING

FOURREAU

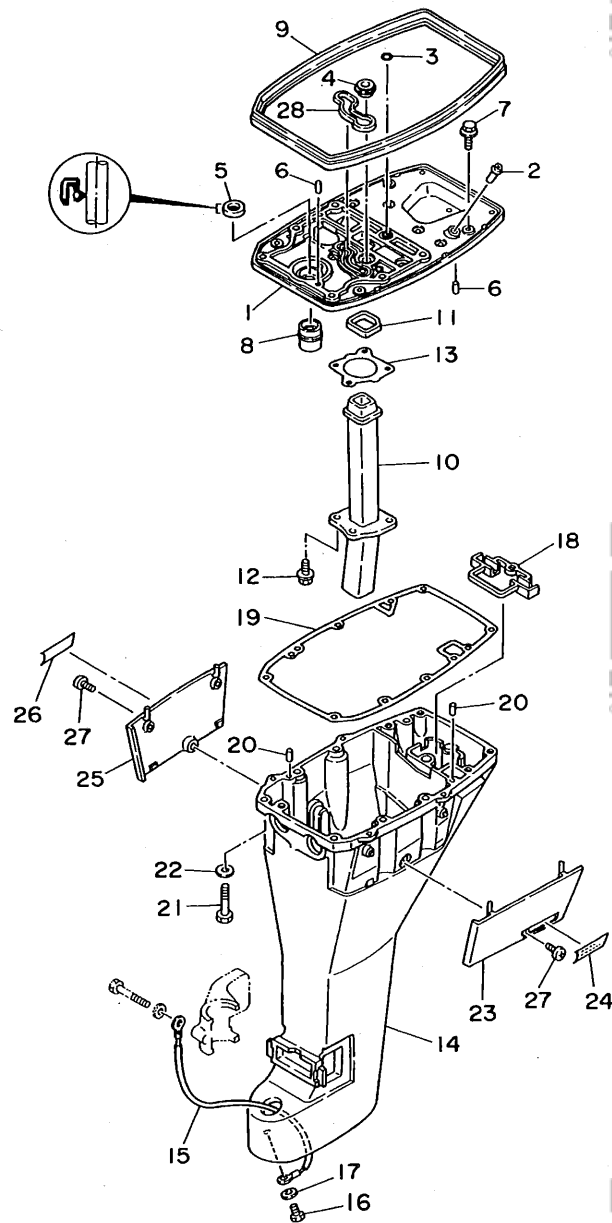
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-41137-03-94	GUIDE, EXHAUST COLLECTEUR D'ÉCHAPPEMENT	1	
2	6E5-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	
3	93210-08M60	O-RING	1	
4	6G8-44367-00	JOINT TORIQUE DAMPER, WATER SEAL	1	
5	93101-13M27	JOINT TUBE D'EAU	1	
6	93606-12019	OIL SEAL	1	
7	97595-06520	JOINT SPY	2	
8	6G8-45135-00	PIN, DOWEL GOUPILLE	2	
9	6G8-42716-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	6G8-41131-01	PIPE TUYAU	1	
11	6G8-41138-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
12	90105-06M33	MANIFOLD, EXT. 1 PIPE D'ÉCHAPPEMENT	1	
13	6G8-41133-A0	SEAL, EXT. 1 JOINT DE GROUPE 1	4	
14	6G9-45111-02-4D	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	UR SHORT
15	6G8-82149-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ÉCHAPPEMENT	1	UR LONG
16	97095-06012	CASING, UPPER FOURREAU	1	
17	92990-06600	CASING, UPPER FOURREAU	1	
18	6G8-45151-00	WIRE, LEAD 3 FIL 3	1	
19	6G8-45113-A0	BOLT BOULON	1	
20	93606-12019	WASHER, PLATE RONDELLE, PLATE	1	
21	97395-08040	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
22	92990-08600	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
23	6G8-42741-00-4D	PIN, DOWEL GOUPILLE	2	
24	6G8-42791-00	BOLT BOULON	6	
25	6G8-42771-00-4D	WASHER, PLATE RONDELLE, PLATE	6	
26	6G8-42792-00	APRON	1	
27	90157-06M04	CAPOT LATERAL MARK 1	1	
		ETIQUETTE 1	1	
		APRON	1	
		CAPOT LATERAL	1	
		MARK	1	
		ETIQUETTE	2	
		SCREW, PAN HEAD VIS, TÊTE TRONCONIQUE	2	

E4

FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6G8-11355-00	SEAL, CYLINDER 1 JOINT, SPY CYLINDRE	1	



E5

LOWER UNIT
ASSY

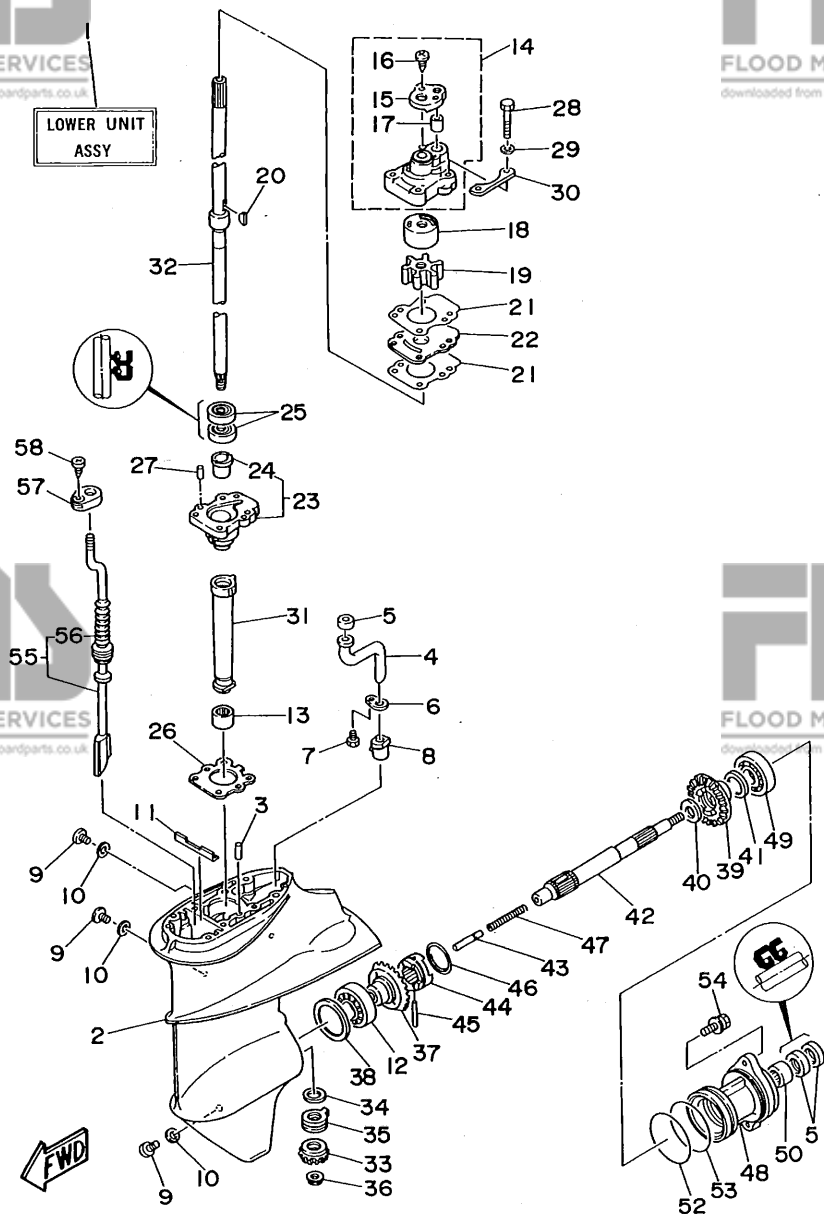


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	669-45300-06-40	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 58)	1	UR SHORT
	669-45300-16-40	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 58)	1	UR LONG
2	6E8-45311-00-40	CASING, LOWER BOITIER D'HELICE	1	
3	93604-08062	PIN, DOWEL CLAVETTE	1	
4	683-44362-01	TUBE, WATER TUBE D'EAU	1	
5	683-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
6	683-44373-00	SET PLATE, WATER TUBE BRIDE, TUBE D'EAU	1	
7	97095-06010	BOLT BOULON	1	
8	6E7-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	
10	90430-08020	GASKET JOINT	3	
11	682-45376-01	GUIDE, SEAL DAMPER BUTÉE, JOINT CAOUTCHOUC	1	
12	93332-00005	BEARING ROULEMENT	1	
13	93315-314V8	BEARING, CYLINDRICAL ROULEMENT	1	
14	682-44300-01	HOUSING WATER PUMP ASSY CORPS POMPE A EAU (ENS)	1	
15	682-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
16	97780-40112	.SCREW, TAPPING .VIS, TÊTE BOMBÉE	2	
17	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBU D'EAU	1	
18	682-44322-00	INSERT, CARTRIDGE CUVETTE	1	
19	682-44352-01	IMPELLER TURBINE	1	
20	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
21	682-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	2	
22	682-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
23	6E7-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
24	626-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	
25	93101-20048	OIL SEAL JOINT SPY	2	
26	683-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	

E6

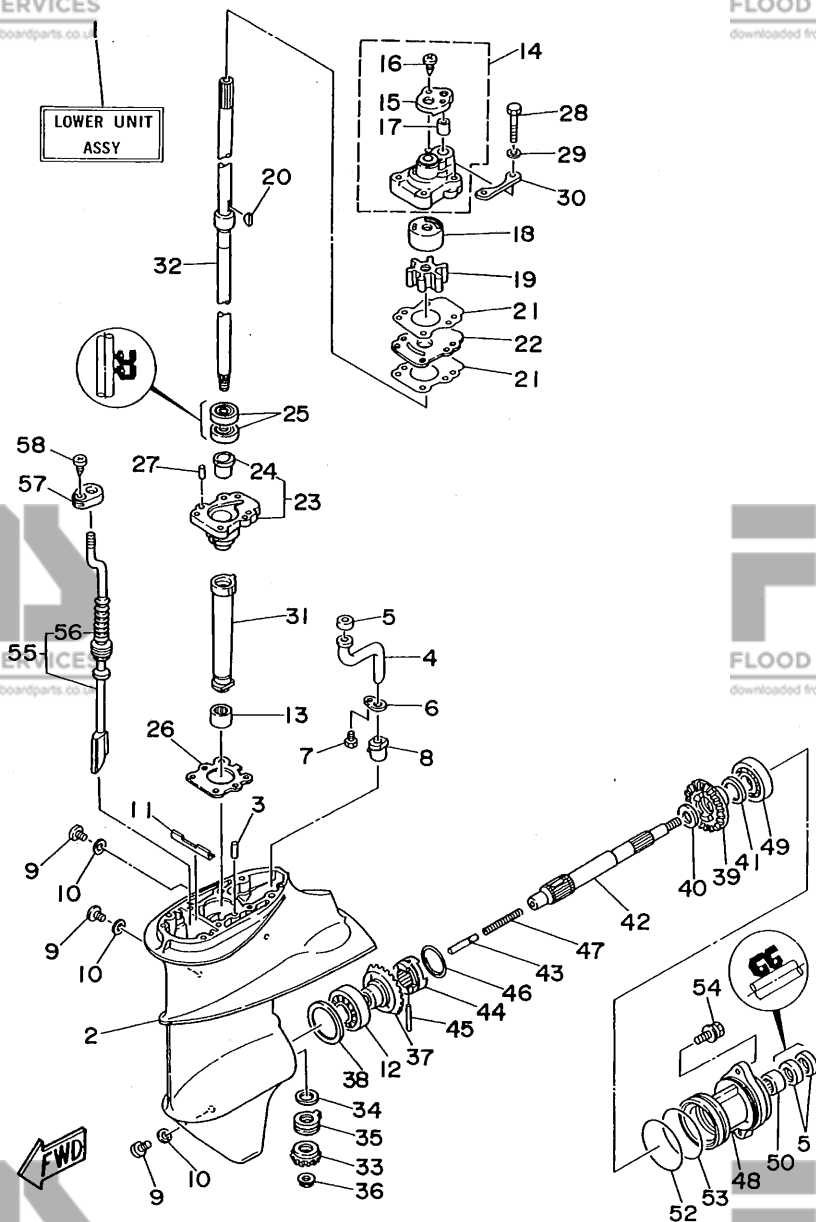


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	93606-12019	PIN, DOWEL GOUPILLE	2	
28	97095-06045	BOLT BOULON	4	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
30	682-44328-00	PLATE PLAQUETTE	2	
31	6E7-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
32	6G9-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6G9-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
33	6E7-45551-00	PINION PIGNON D'ATTAQUE	1	
34	6E8-45587-00-13	SHIM (T:1.13MM) CALE (T:1.13MM)	1	UR
	6E8-45587-00-20	SHIM (T:1.20MM) CALE (T:1.20MM)	1	UR
35	93341-414V1	BEARING, THRUST CERVEAUX DE DIRECTION	1	
36	90179-08M06	NUT ECROU	1	
37	6E7-45560-00	GEAR PIGNON	1	
38	664-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	664-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	664-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	664-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	664-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	664-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	664-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
39	6E7-45571-00	GEAR PIGNON	1	
40	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
41	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
42	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
43	650-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
44	682-45631-00	CLUTCH, DOG CRABOT	1	

E7

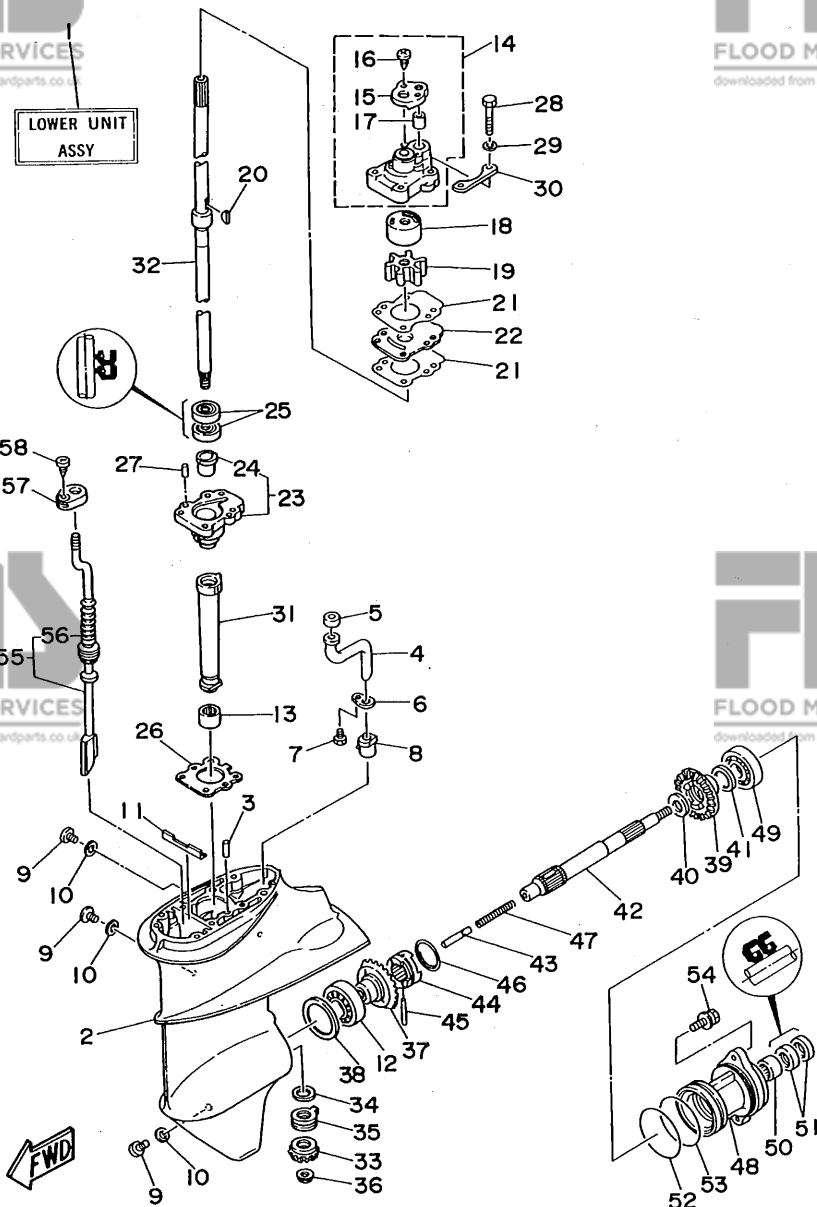


FIG. 17 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

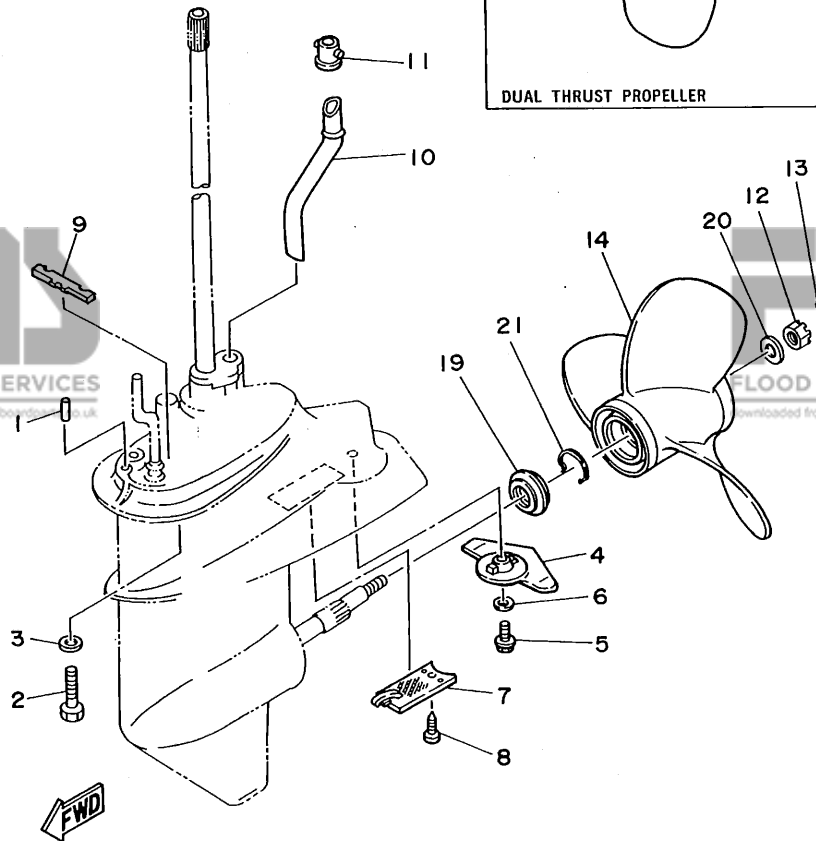
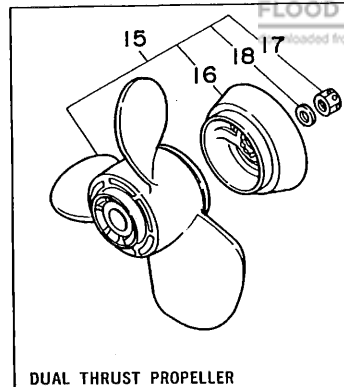
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	90250-05010	PIN, STRAIGHT	1	
46	648-45633-00	GOUPILLE, DROITE	1	
47	90501-14M06	RING, CROSS PIN	1	
48	683-45361-01-40	JONC, GOUPILLE CRABOT	1	
49	93306-00518	SPRING, COMPRESSION	1	
50	93315-317U2	RESSORT, COMPRESSION	1	
51	93101-17054	CAP, LOWER CASING	1	
52	93210-57M09	COUVERCLE, BOITIER D'HELICE	1	
53	93210-56M80	BEARING	1	
54	97595-06520	ROULEMENT	1	
55	669-44150-00	BEARING, CYLINDRICAL	1	
56	682-44147-00	ROULEMENT	1	
57	682-44176-00	OIL SEAL	2	
58	97780-50110	JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE	1	UR SHORT
		SHIFT CAM ASSY	1	UR LONG
		CAME D'INVERSION	1	
		SHIFT CAM ASSY	1	
		CAME D'INVERSION	1	
		.BOOT, SHIFT ROD	1	
		.SOUFFLET, TIGE D'INVERSION	1	
		BRACKET	1	
		SUPPORT	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	

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FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93606-12019	PIN, DOWEL GOUPILLE	2	
2	97090-08035	BOLT BOULON	4	
3	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
4	6E8-45251-01	ANODE ANODE	1	
5	95895-06020	BOLT, FLANGE BOULON	1	
6	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
7	6E7-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
8	98580-05012	SCREW, PAN HEAD VIS	1	
9	682-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
10	669-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	668-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
11	626-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
12	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	
13	91490-30020	PIN, COTTER GOUPILLE	1	UR
	91490-30030	PIN, COTTER GOUPILLE	1	UR FOR DUAL THRUST PROP
14	683-45949-00-EL	PROPELLER (3X9-1/2"X6-1/2"-J) HELICE (3X9-1/2"X6-1/2"-J)	1	UR
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J) HELICE (3X9-1/4"X8"-J)	1	UR
	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1	UR
15	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J) HELICE (3X9-3/4"X8"-J)	1	UR FOR DUAL THRUST PROP.
	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J) HELICE (3X9-3/4"X6-1/2"-J)	1	UR FOR DUAL THRUST PROP.
16	6E7-45986-00	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	
17	90171-10M07	.NUT, CASTLE .ECROU, CRENELE	1	
18	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	
19	669-45987-00	SPACER ENTRETOISE	1	
20	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	

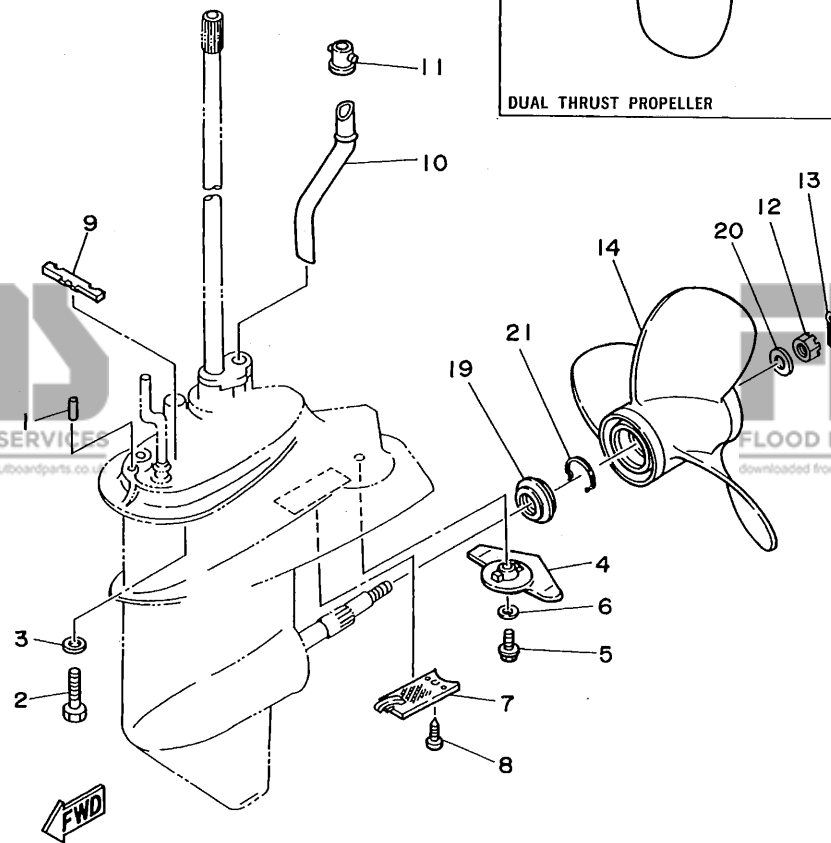
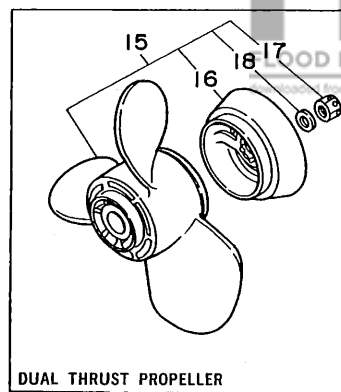


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FIG. 18 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	93450-10M05	CIRCLIP CIRCLIP	1	



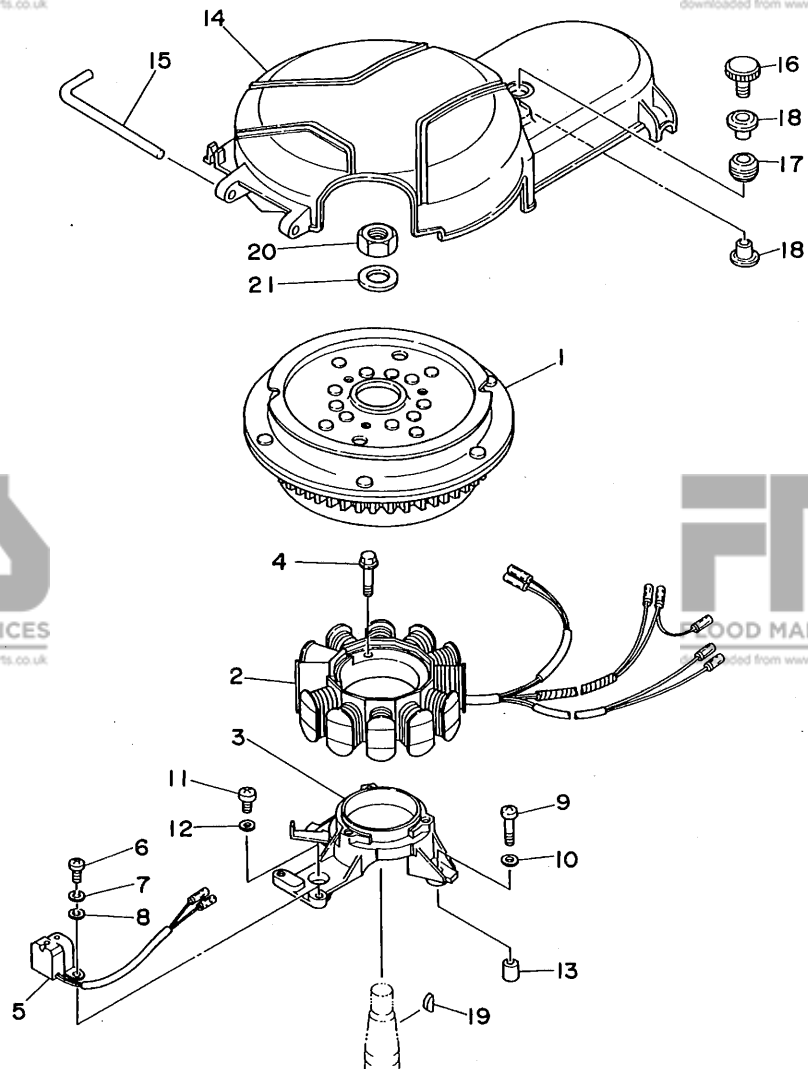


FIG. 19 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-85550-11	ROTOR ASSY	1	UR F9.9BM
	6G8-85550-01	ROTOR CPLT		
2	6G9-85510-01	ROTOR ASSY	1	UR F9.9BE/F9.9BEM
		ROTOR CPLT		
3	6G8-85561-00-94	STATOR ASSY	1	
		STATOR CPLT		
4	95023-06025	BASE, MAGNETO	1	
		BASE, MAGNETO		
5	6G8-85580-02	BOLT	3	
		BOULON, A COLLERETTE		
6	98580-05012	COIL, PULSER	1	
		BOBINE, PULSEUR		
7	92990-05100	SCREW, PAN HEAD	2	
		VIS		
8	92990-05600	WASHER, SPRING	2	
		RONDELLE, GROUVER		
9	98580-06025	WASHER, PLATE	2	
		RONDELLE, PLATE		
10	92990-06600	SCREW, PAN HEAD	2	
		VIS		
11	98580-06020	WASHER, PLATE	2	
		RONDELLE, PLATE		
12	92990-06600	SCREW, PAN HEAD	1	
		VIS		
13	99510-08012	WASHER, PLATE	1	
		RONDELLE, PLATE		
14	6G8-81337-00	PIN, DOWEL	2	
		GOUJON, D'ASSEMBLAGE		
15	6G8-42752-00	COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT		
16	6G8-81323-00	SHAFT	1	
		AXE		
17	90480-15M31	SCREW 1	1	
		VIS 1		
18	90387-06M71	GROMMET	1	
		RONDELLE CAOUTCHOUC		
19	90280-16053	COLLAR	2	
		COLLERETTE		
20	90170-12066	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
21	90201-12472	NUT	1	
		ECROU		
		WASHER, PLATE	1	
		RONDELLE, PLATE		



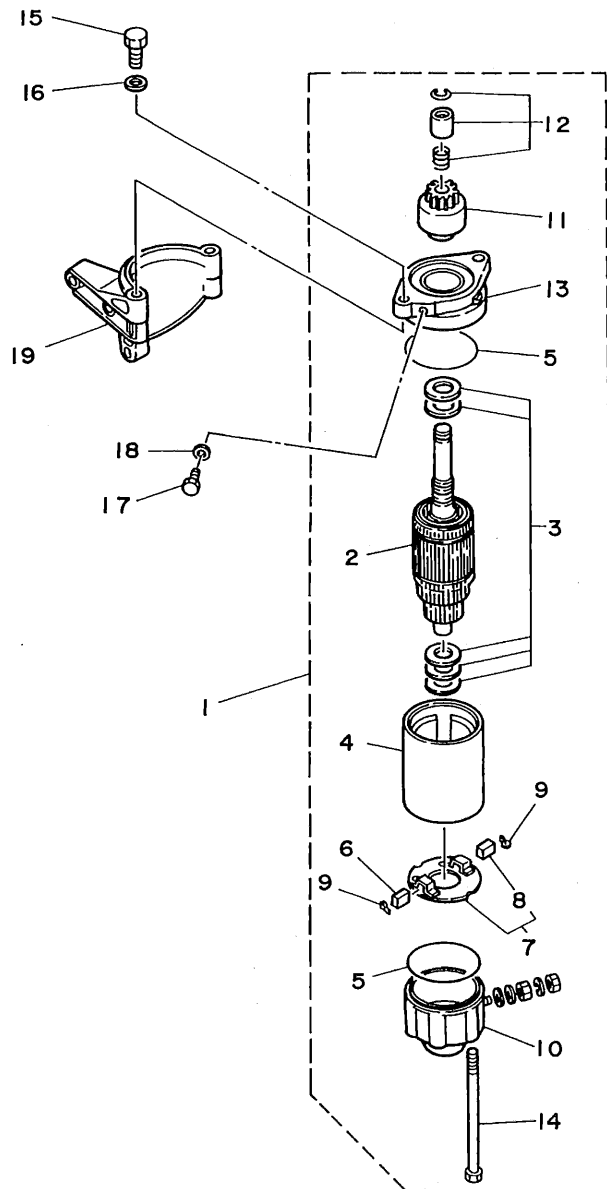


FIG. 20 STARTING MOTOR (F8BEM/F8BE/F9.9BEM/F9.9BE)
FIG. 20 DEMARREUR ELECTRIQUE (F8BEM/F8BE/F9.9BEM/F9.9BE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81850-12	.ARMATURE ASSY .INDUIT	1	
3	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
4	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81811-11	.BRUSH 1 .CHARBON 1	1	
7	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	689-81812-11	.BRUSH 2 .CHARBON 2	1	
9	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
10	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
11	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
13	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	689-81826-10	.BOLT .BOULON	2	
15	97013-08025	BOLT BOULON	2	
16	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
17	97395-08016	BOLT BOULON	1	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
19	6G8-81822-40-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	



F5

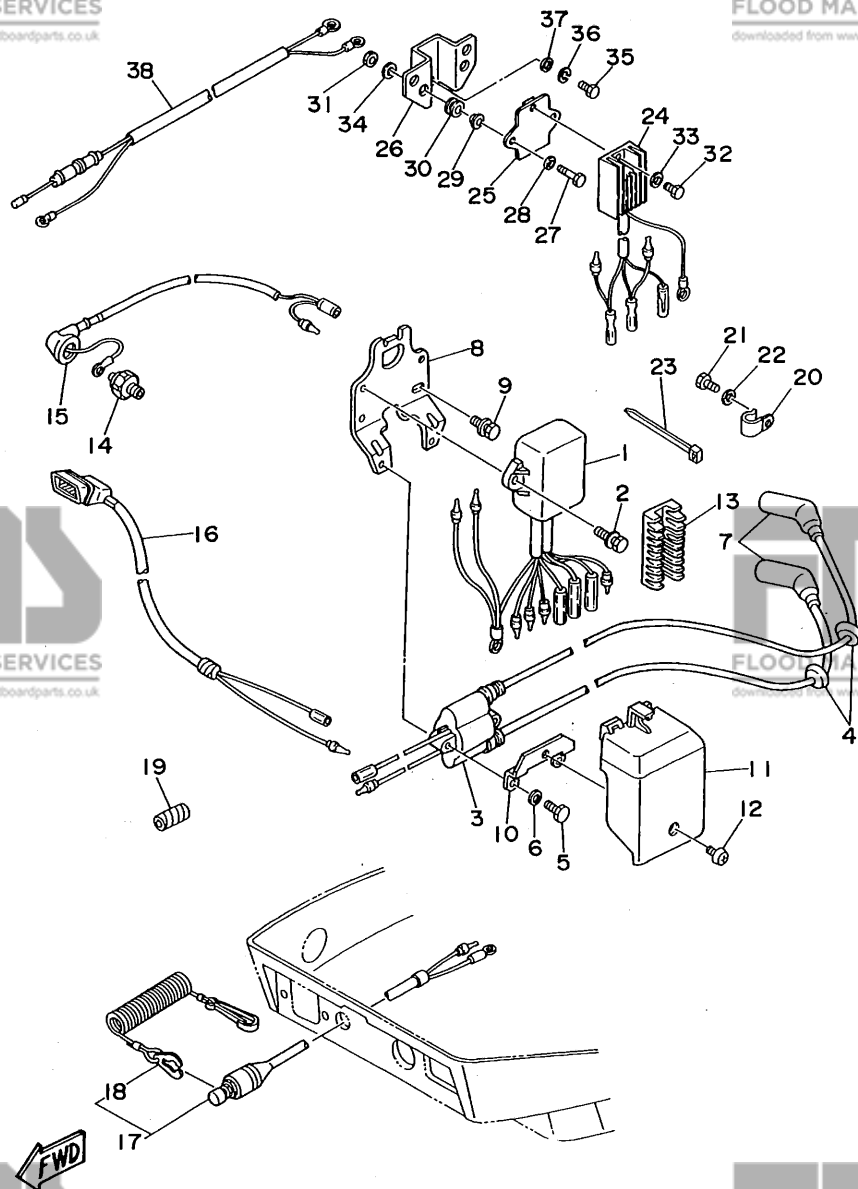


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G9-85540-21	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
3	6G8-85570-21	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
4	90480-25161	GROMMET RONDELLE CAOUTCHOUC	2	
5	97095-06025	BOLT BOULON	2	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
7	6G8-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
8	6G8-85542-00	BRACKET SUPPORT	1	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
10	6G8-85525-00	PLATE PLAQUE	1	
11	6G8-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
12	98980-06008	SCREW, BIND VIS	1	
13	6G8-82522-00	CLAMP, COUPLER BRIDE, DE CONNECTEUR	1	
14	6G8-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	
15	6G8-82127-00	WIRE, LEAD 2 FIL 2	1	
16	6G8-83582-01	PILOT LIGHT ASSY LAMPE-TEMOIN COMPLET	1	
17	6G9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
18	682-82556-00	.STOPPER .PLAQUETTE	1	
19	90446-10M02	HOSE DURITE	1	
20	90465-08028	CLAMP BRIDE	1	
21	97013-06012	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	90465-13M11	CLAMP BRIDE	1	
24	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
25	6G9-81948-00	BRACKET JOINT TORIQUE	1	
26	6G8-81948-02	BRACKET JOINT TORIQUE	1	
27	97095-06025	BOLT BOULON	2	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

F6

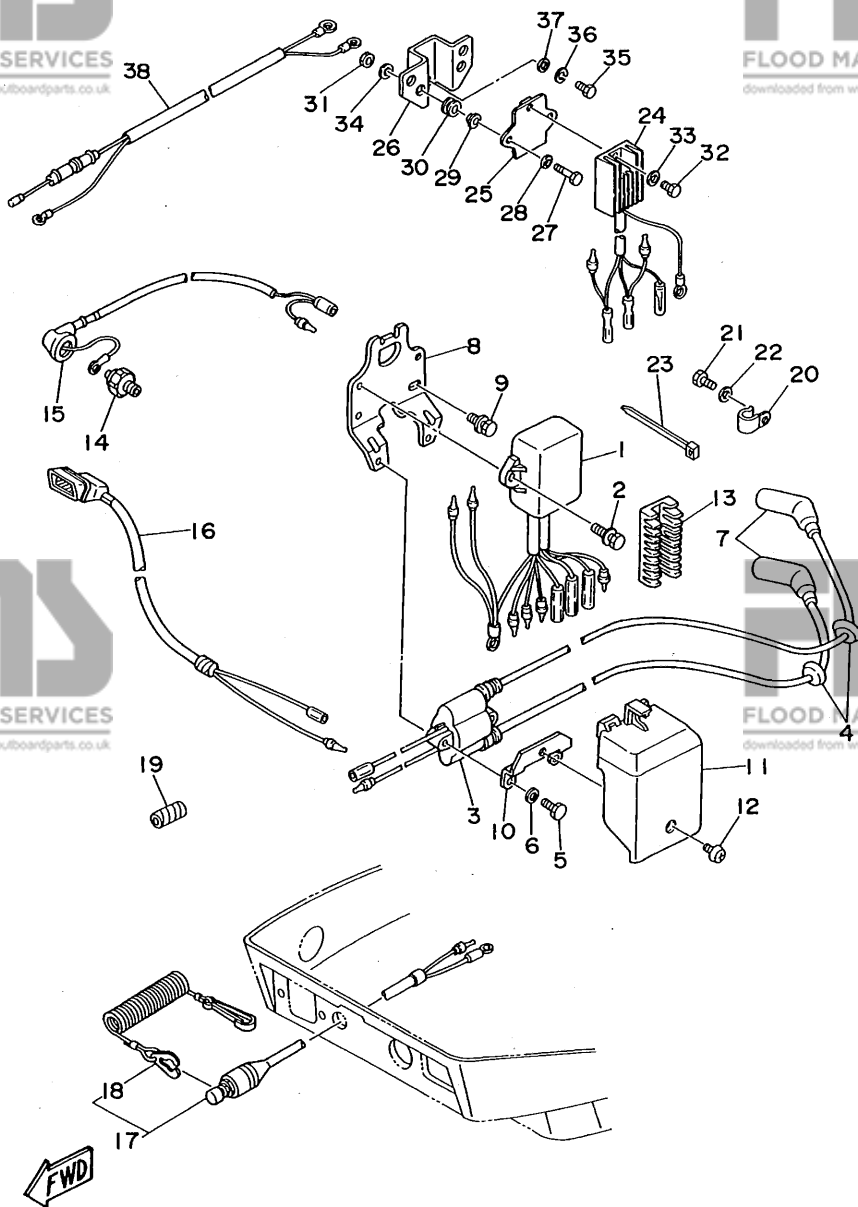
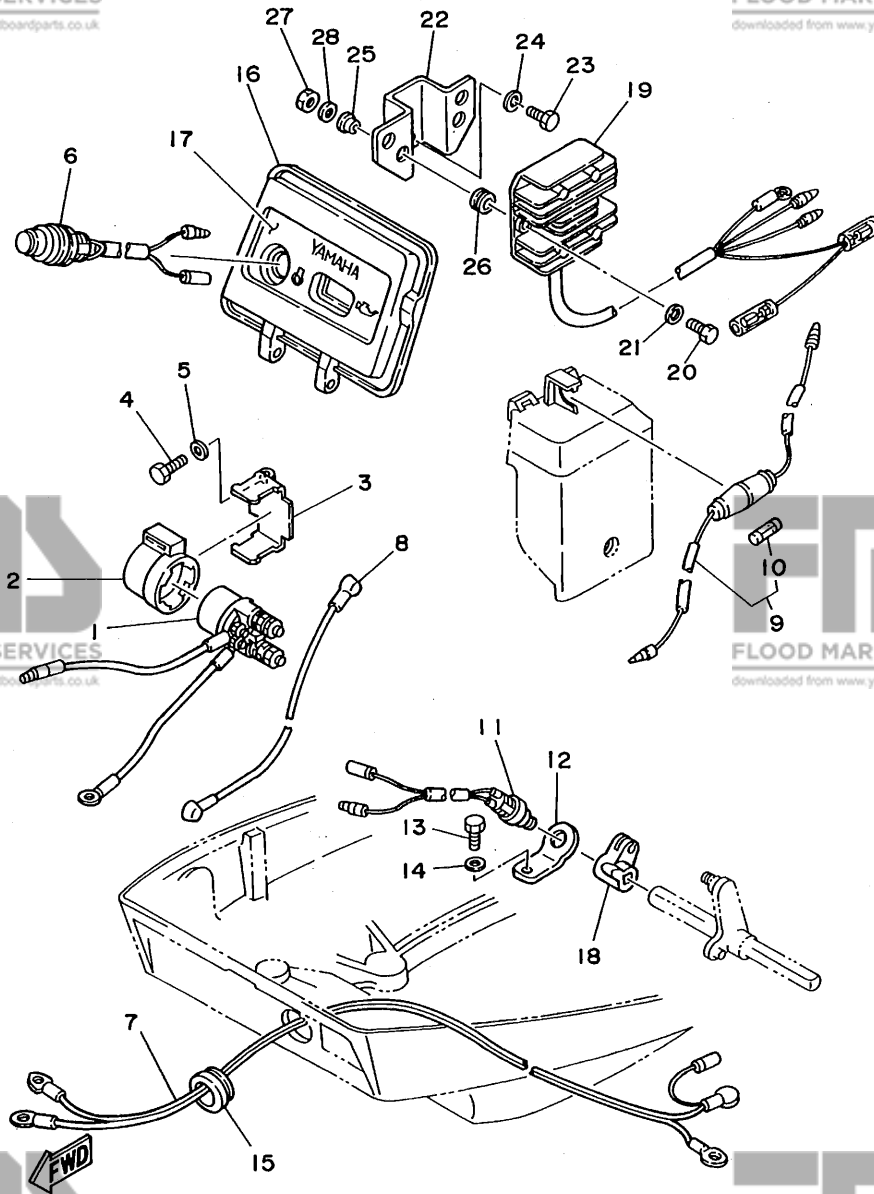


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90387-06M70	COLLAR COLLERETTE	2	
30	90480-13M24	GROMMET GROMMET	2	
31	95380-06700	RONDELLE CAOUTCHOUC NUT	2	
32	97095-06016	ECROU BOLT	1	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
35	97095-06020	BOULON BOLT	1	
36	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
38	6J8-82105-10	WIRE HARNESS FAISCEAU DE FILS	1 AP	

FIG. 22 ELECTRICAL 2 (F8BEM/F9.9BEM) PARTIE ELECTRIQUE 2 (F8BEM/F9.9BEM)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
4	97013-06012	BOLT BOULON	1	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
6	6G8-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1	
7	6G8-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
8	6G8-82117-00	WIRE, LEAD FIL	1	
9	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
10	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
11	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
12	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
13	97013-06012	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6G8-42724-40	GROMMET PASSE-FIL	1	
16	6G8-W4261-10	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
17	6G8-42677-10	GRAPHIC, FRONT ADHESIF, AVANT	1	
18	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
19	6G8-81960-A1	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	6G8-81948-02	BRACKET JOINT TORIQUE	1	
23	97095-06016	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	90387-06M70	COLLAR COLLERETTE	2	
26	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	2	
27	95380-06700	NUT ECROU	2	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

A6

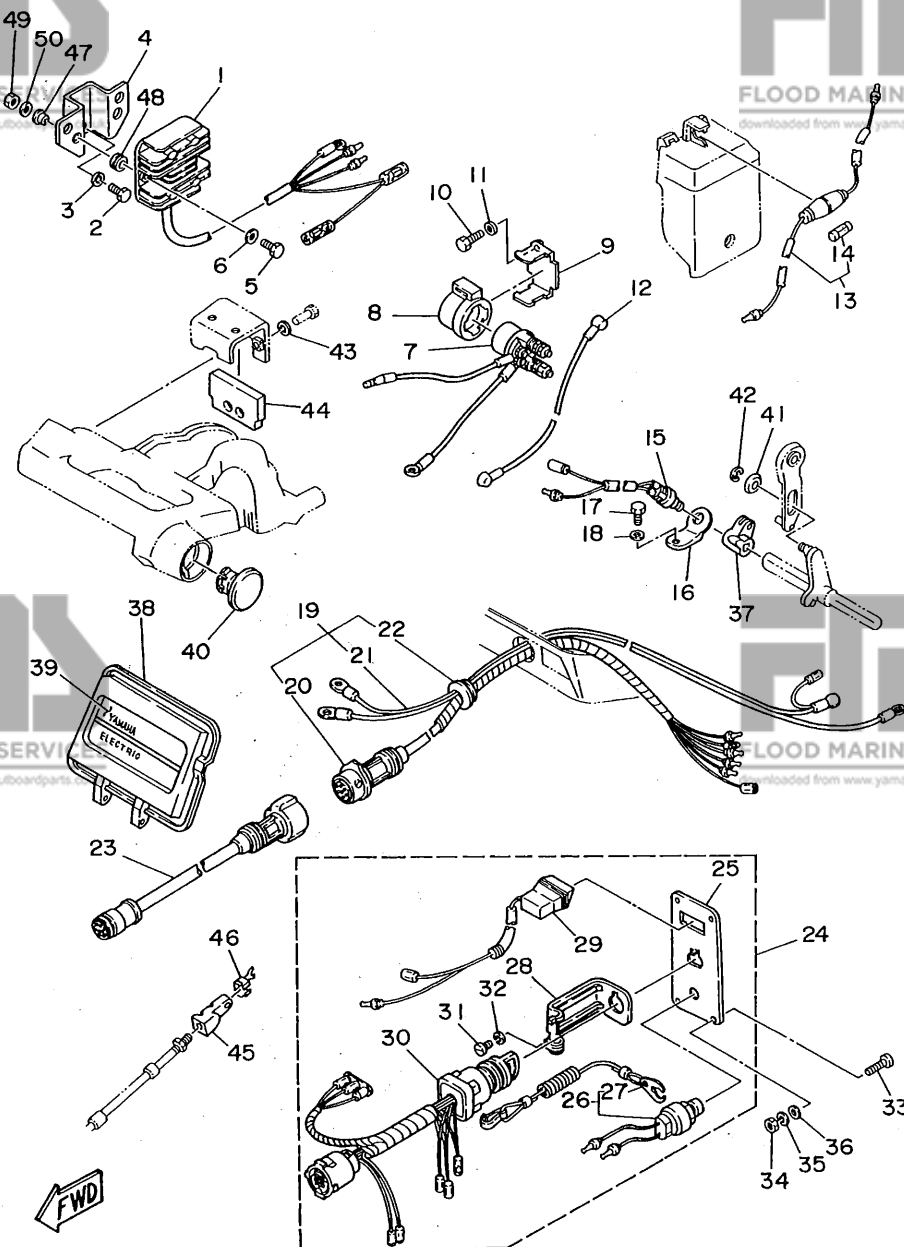


FIG. 23 ELECTRICAL 3 (F8BE/F9.9BE) PARTIE ELECTRIQUE 3 (F8BE/F9.9BE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-81960-A1	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
2	97095-06016	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	6G8-81948-02	BRACKET JOINT TORIQUE	1	
5	97095-06016	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	6J0-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
8	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
9	6G8-81953-00	STAY, RELAY SUPPORT, RELAIS	1	
10	97013-06012	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	6G8-82117-00	WIRE, LEAD FIL	1	
13	6G8-82150-00	FUSE HOLDER ASSY SUPPORT DE FUSIBLE	1	
14	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
15	6H3-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1	
16	6G8-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
17	97013-06012	BOLT BOULON	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	6G8-82580-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS 2 CPLT	1	
20	6G8-82590-00	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET	1	
21	6G8-82105-00	.WIRE HARNESS .FAISCEAU DE FILS	1	
22	6G8-42724-50	.GROMMET .PASSE-FIL	1	
23	688-82586-50	EXTENSION, WIREHARNESS EXTENSION, FAISCEAU DE FILS	1	L:5M (7P)
24	6G8-82570-02	PANEL SWITCH ASSY PLATINE D'INTERRUPEUR CPLT	1	
25	6G8-82571-01	.PANEL, SWITCH .TABLEAU, CONTACTEUR	1	
26	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1	
27	682-82556-00	..STOPPER ..PLAQUETTE	1	
28	663-82581-01	.STAY, CORD CLAMP .SUPPORT, COLLIER DE CORDON	1	

A7

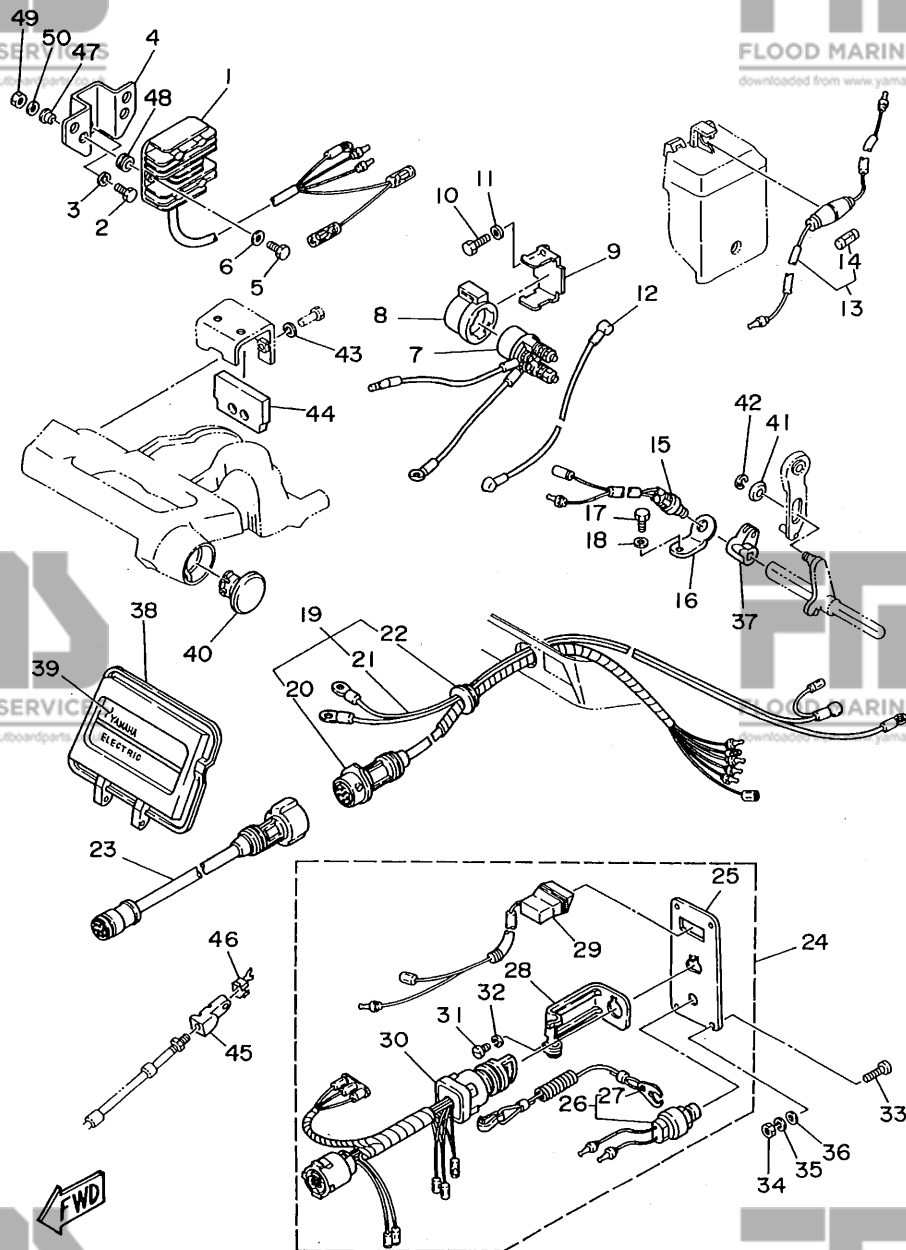


FIG. 23 ELECTRICAL 3 (F8BE/F9.9BE)

PARTIE ELECTRIQUE 3 (F8BE/F9.9BE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6G8-83582-01	.PILOT LIGHT ASSY .LAMPE-TEMOIN COMPLET	1	
30	6G8-82510-00	.MAIN SWITCH ASSY .CONTACTEUR A CLEF COMPLET	1	
31	98980-04008	.SCREW, BIND .VIS	1	
32	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	
33	90149-05M05	SCREW VIS	4	
34	95380-05600	NUT ECROU	4	
35	92990-05100	WASHER, SPRING RONDELLE, GROWER	4	
36	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
37	6G8-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
38	6G8-W4261-10	PANEL, FRONT UPPER PANNEAU, AVANT SUPERIEUR	1	
39	6G8-42677-20	GRAPHIC, FRONT ADHESIF, AVANT	1	
40	6G8-42551-00	GROMMET PASSE-FIL	1	
41	90387-06M73	COLLAR COLLERETTE	1	
42	93430-04M03	CIRCLIP CLIPS	1	
43	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
44	6G8-48351-51	SEAL, RUBBER PASSE-FIL	1	
45	6G8-26363-00	END, CABLE EMBOUT DE CABLE	1	
46	6G8-26364-00	END, CABLE 2 EMBOUT, DE CABLE	1	
47	90387-06M70	COLLAR COLLERETTE	2	
48	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	2	
49	95380-06700	NUT ECROU	2	
50	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

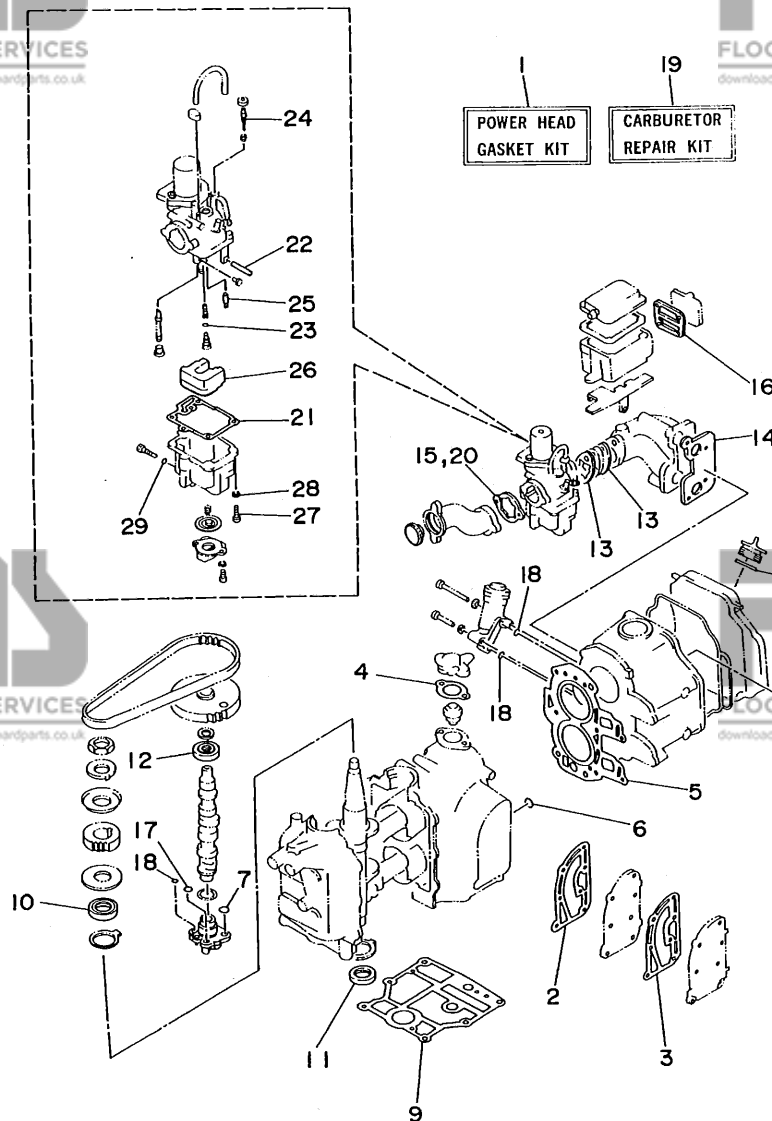


FIG. 24 REPAIR KIT 1

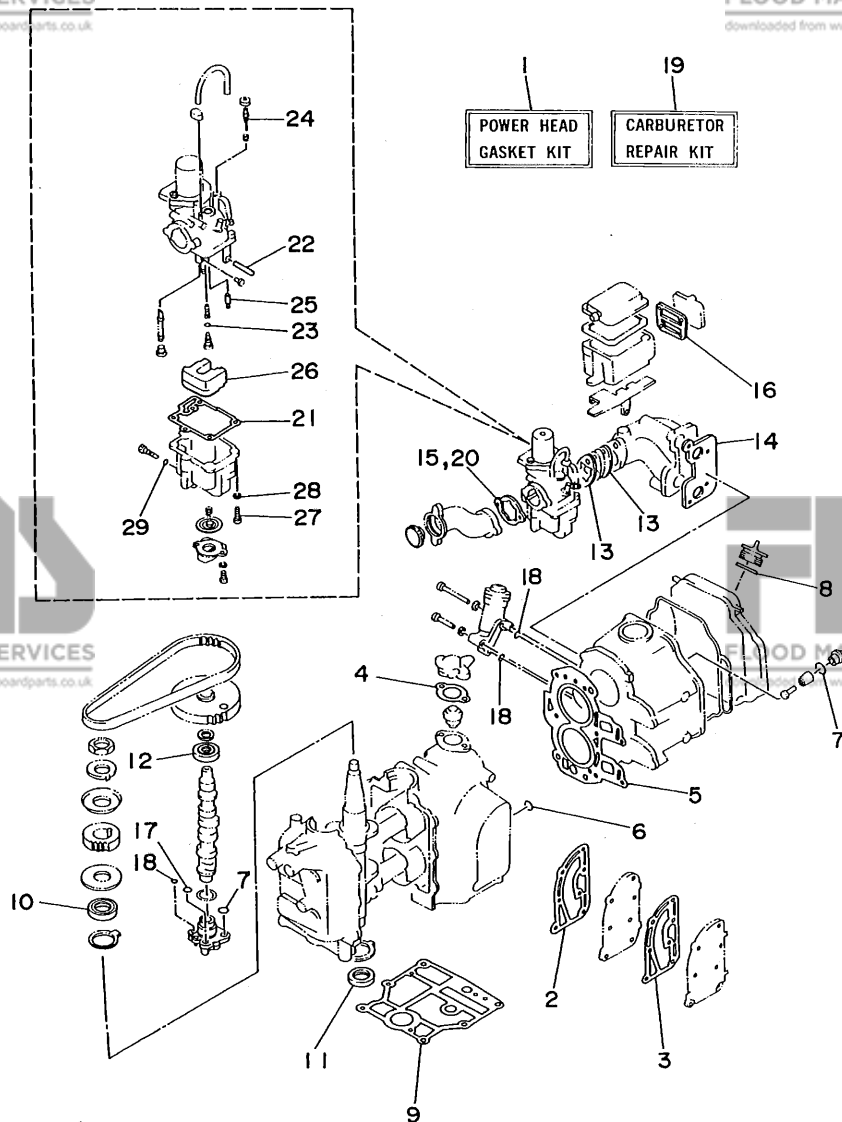
KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G8-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6G8-41112-02	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
3	6G8-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
4	6G8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
5	6G8-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	93210-11M59	.O-RING .JOINT TORIQUE	1	
7	93210-13M63	.O-RING .JOINT TORIQUE	3	
8	93210-24M79	.O-RING .JOINT TORIQUE	1	
9	6G8-11351-A0	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
10	93102-30M22	.OIL SEAL .JOINT SPY	1	
11	93101-25M24	.OIL SEAL .JOINT SPY	1	
12	93102-18M21	.OIL SEAL .JOINT SPY	1	
13	6G8-13646-A0	.GASKET, MANIFOLD 2 .JOINT, TUBULURE 2	2	
14	6G8-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
15	6G8-14198-A0	.GASKET .JOINT	1	
16	6G8-15374-00	.GASKET, BREATHER .JOINT, RENIFLARD	1	
17	93210-10M61	.O-RING .JOINT TORIQUE	1	
18	93210-09M01	.O-RING .JOINT TORIQUE	3	
19	6G8-W0093-01	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6G8-14198-A0	.GASKET .JOINT	1	
21	6G8-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
22	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
23	654-14198-00	.GASKET .JOINT	1	
24	6G8-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
25	6G8-14392-00	.VALVE, NEEDLE .POINTEAU	1	
26	6G8-14385-00	.FLOAT .FLOTTEUR	1	
27	98503-04014	.SCREW, PAN HEAD .VIS	1	
28	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	1	

FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	5Y1-14397-00	O-RING JOINT TORIQUE	1	



B3

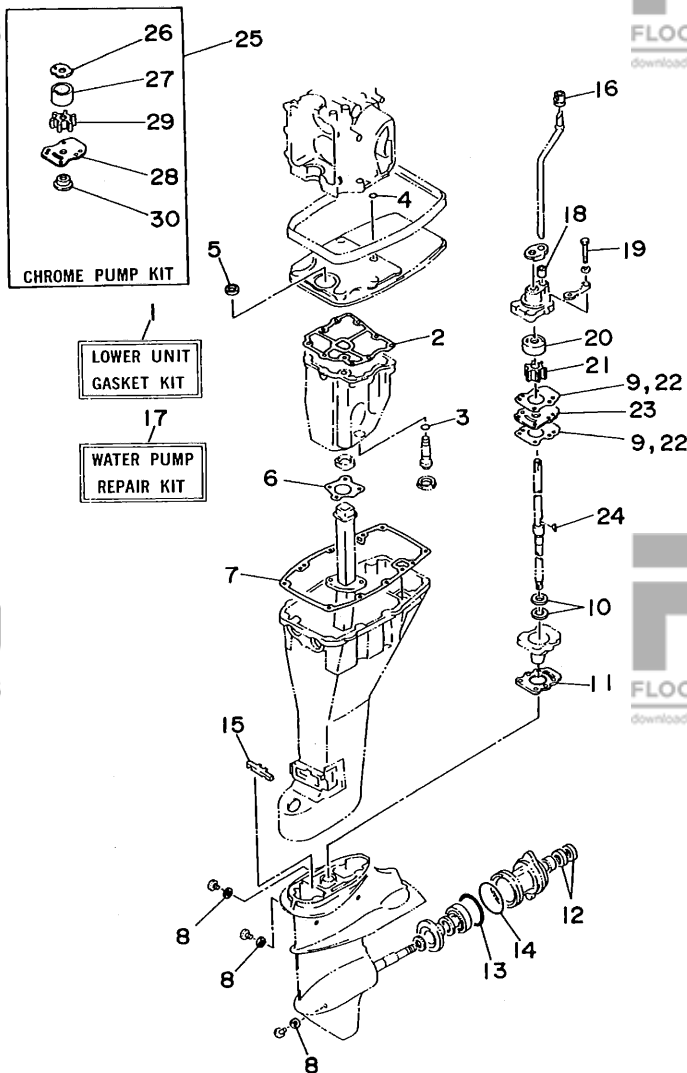


FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

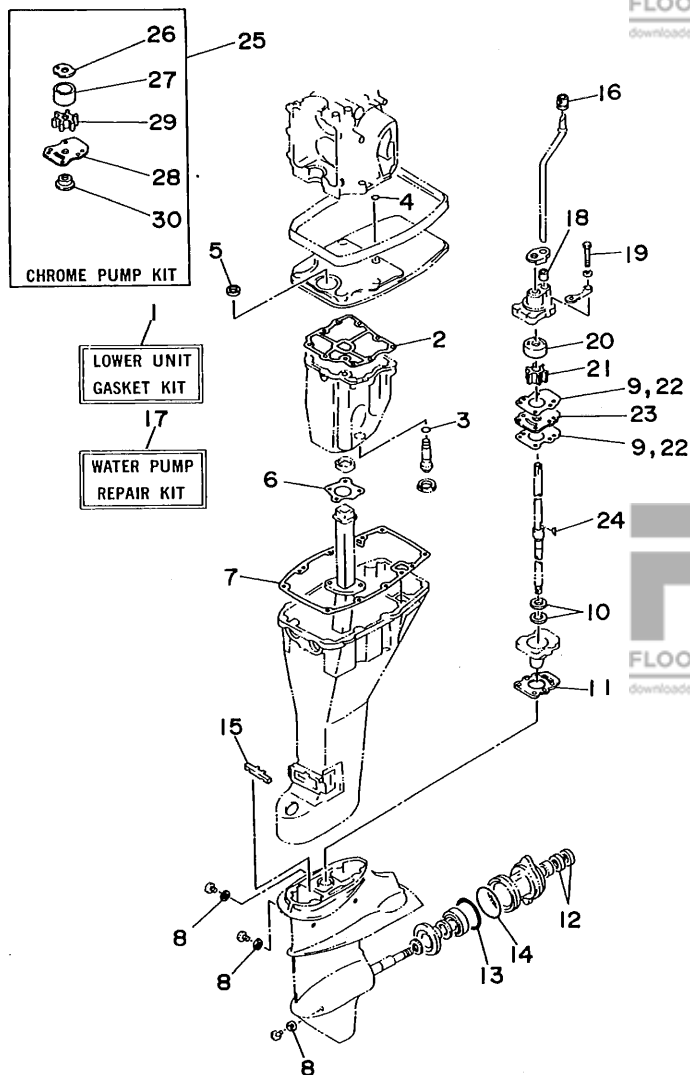
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G9-W0001-24	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6G8-15312-A1	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	
3	93210-16M64	O-RING JOINT TORIQUE	1	
4	93210-08M60	O-RING JOINT TORIQUE	1	
5	93101-13M27	OIL SEAL JOINT SPY	1	
6	6G8-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
7	6G8-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90430-08020	GASKET JOINT	3	
9	682-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	2	
10	93101-20048	OIL SEAL JOINT SPY	2	
11	683-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
12	93101-17054	OIL SEAL JOINT SPY	2	
13	93210-57M09	O-RING JOINT TORIQUE	1	
14	93210-56M80	O-RING JOINT TORIQUE	1	
15	682-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
16	626-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
17	682-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	682-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
19	97095-06040	BOLT BOULON	4	
20	682-44322-00	INSERT, CARTRIDGE CUVETTE	1	
21	682-44352-01	IMPELLER TURBINE	1	
22	682-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	2	
23	682-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
24	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
25	682-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
26	682-44321-40	INNER PLATE, CARTRIDGE CUVETTE	1	
27	682-44322-40	INSERT, CARTRIDGE CUVETTE	1	
28	682-44323-40	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	

B4

FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-44352-01	.IMPELLER .TURBINE	1	
30	682-45344-00	.COVER, OIL SEAL .FLASQUE, JOINT D'HUILE	1	



B5



9.9D (6E7)
15D (6E8)

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 9.9D'94 (6E7)/15D'94(6E8). When you are ordering replacement parts for the 9.9D'94(6E7)/15D'94(6E8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

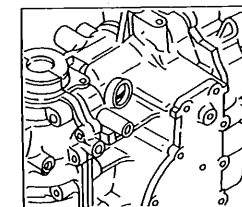
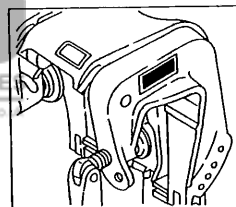
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.	9.9D	S : 093428 and following L : 401956 and following SUL : 803306 and following
	9.9DE	S : 252979 and following L : 558304 and following SUL : 880576 and following
	15D	S : 115096 and following L : 366827 and following SUL : 801686 and following
	15DE	S : 254267 and following L : 555878 and following SUL : 880337 and following



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 9.9D(6E7)/15D(6E8) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à Ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.
A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE	CARBURATEUR (ENS.)
	.GICLEUR de ralenti
	.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

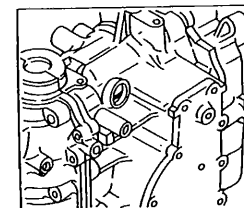
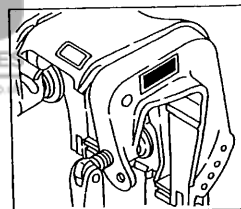
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	9.9D	S : 093428 et suivants L : 401956 et suivants SUL : 803306 et suivants
	9.9DE	S : 252979 et suivants L : 558304 et suivants SUL : 880576 et suivants
	15D	S : 115096 et suivants L : 366827 et suivants SUL : 801686 et suivants
	15DE	S : 254267 et suivants L : 555878 et suivants SUL : 880337 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3~B5
FIG. 4	STARTER	B6, B7
FIG. 5	FUEL	C1
FIG. 6	TOP COWLING	C2
FIG. 7	BOTTOM COWLING	C3
FIG. 8	BRACKET 1	C4~C7
FIG. 9	CONTROL	D1~D3
FIG. 10	UPPER CASING	D4
FIG. 11	LOWER CASING. DRIVE 1	D5~D7
FIG. 12	LOWER CASING. DRIVE 2	E1, E2
FIG. 13	GENERATOR	E3
FIG. 14	ELECTRIC PARTS	E4
FIG. 15	ALTERNATE 1 (9.9DE/15DE)	E5
FIG. 16	ALTERNATE 2 (9.9DE/15DE)	E6
FIG. 17	ALTERNATE 3 (9.9DE/15DE)	E7
FIG. 18	REPAIR KIT 1	F1
FIG. 19	REPAIR KIT 2	F2
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FIG. 2	VILEBREQUIN. PISTON	B1, B2
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FIG. 4	DEMARREUR	B6, B7
FIG. 5	CARBURANT	C1
FIG. 6	CAPOT SUPERIEUR	C2
FIG. 7	CAPOT INFERIEUR	C3
FIG. 8	SUPPORT 1	C4~C7
FIG. 9	COMMANDE	D1~D3
FIG. 10	FOURREAU	D4
FIG. 11	BOITIER D' HELICE, TRANSMISSION 1	D5~D7
FIG. 12	BOITIER D' HELICE, TRANSMISSION 2	E1, E2
FIG. 13	GENERATRICE	E3
FIG. 14	PIECES ELECTRIQUE	E4
FIG. 15	OPTIONNELLES 1 (9.9DE/15DE)	E5
FIG. 16	OPTIONNELLES 2 (9.9DE/15DE)	E6
FIG. 17	OPTIONNELLES 3 (9.9DE/15DE)	E7
FIG. 18	KITS DE REPARATION 1	F1
FIG. 19	KITS DE REPARATION 2	F2
	INDEX NUMERIQUE	

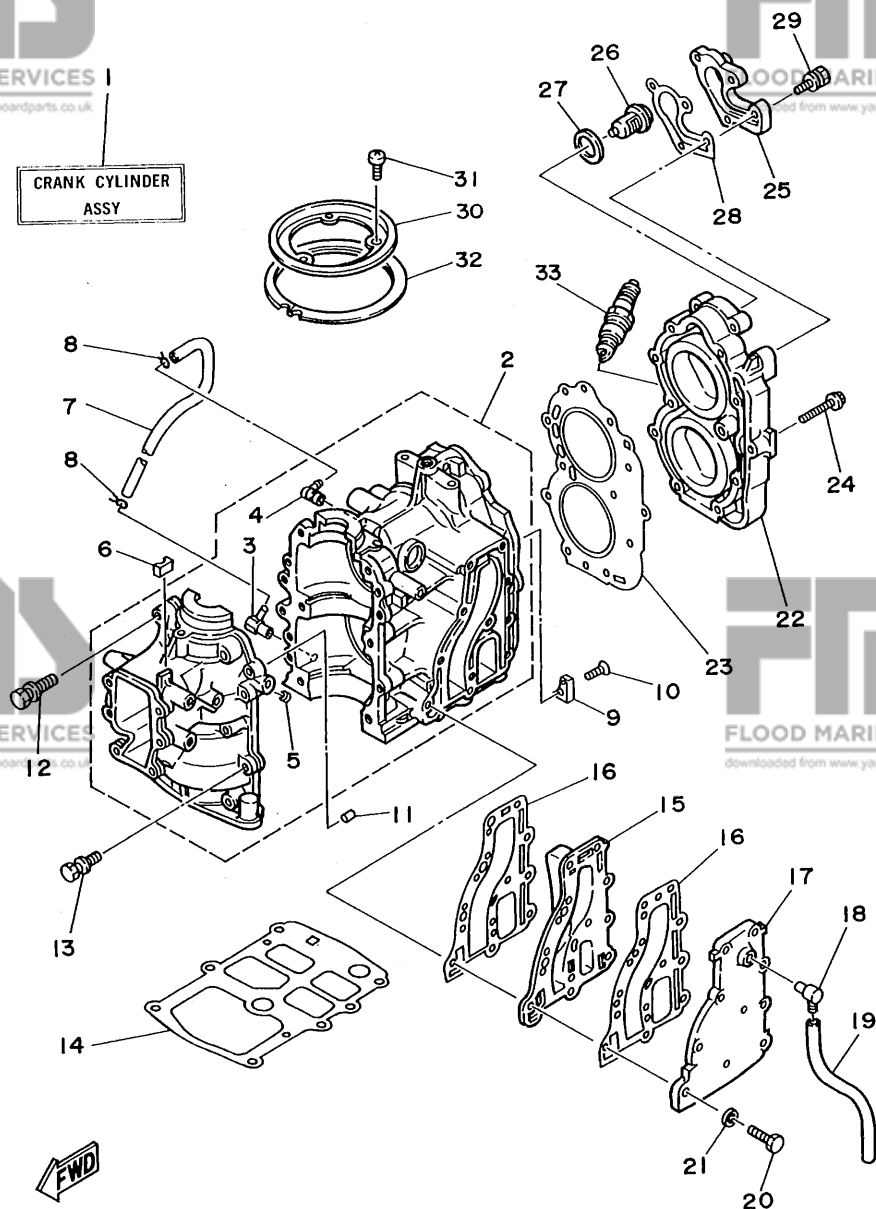
CRANK CYLINDER
ASSY

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-W0090-04-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 32, FIG. 2, REF.NO. 1 ~ 30)	1	
2	6E7-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
4	650-14485-02	.PIPE, JOINT .DURITE	1	
5	624-11379-00	.VALVE, CHECK .CLAPET	1	
6	682-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	
7	90445-07M08	HOSE	1	
8	90467-06016	CLIP JONC	2	
9	682-11325-00	ANODE ANODE	1	
10	98780-05016	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
11	93606-12019	PIN, DOWEL GOUPILLE	2	
12	90119-08M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
13	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
14	682-11351-A0	GASKET, CYLINDER JOINT, D'EMBASE	1	
15	682-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
16	682-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
17	682-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
18	676-11372-00	NIPPLE, HOSE RACCORD, TUYAU	1	
19	90445-09095	HOSE DURITE	1	
20	97095-06025	BOLT BOULON	10	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
22	6E7-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
23	6E7-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
24	90105-07M05	BOLT, WASHER BASED BOULON, AVEC RONDELLE	11	
25	682-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	6F5-12411-02	THERMOSTAT THERMOSTAT	1	

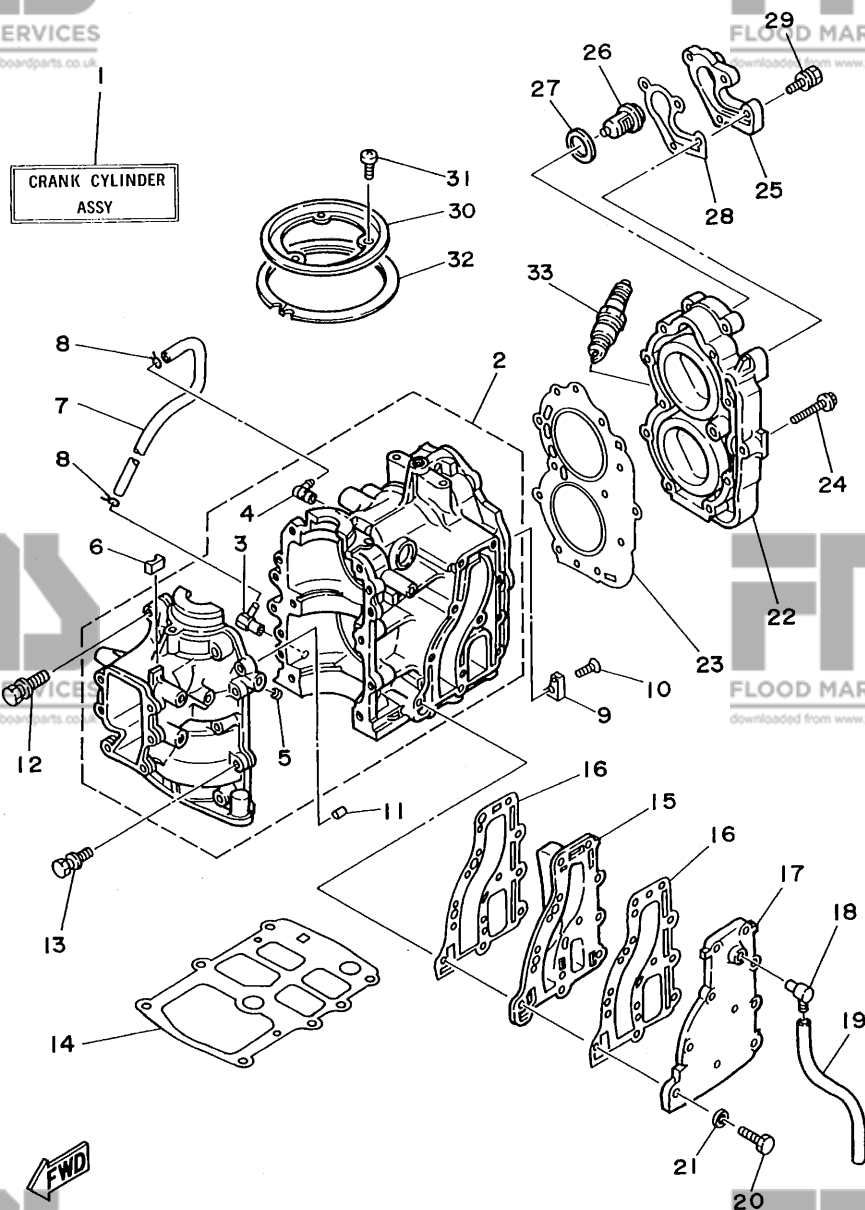
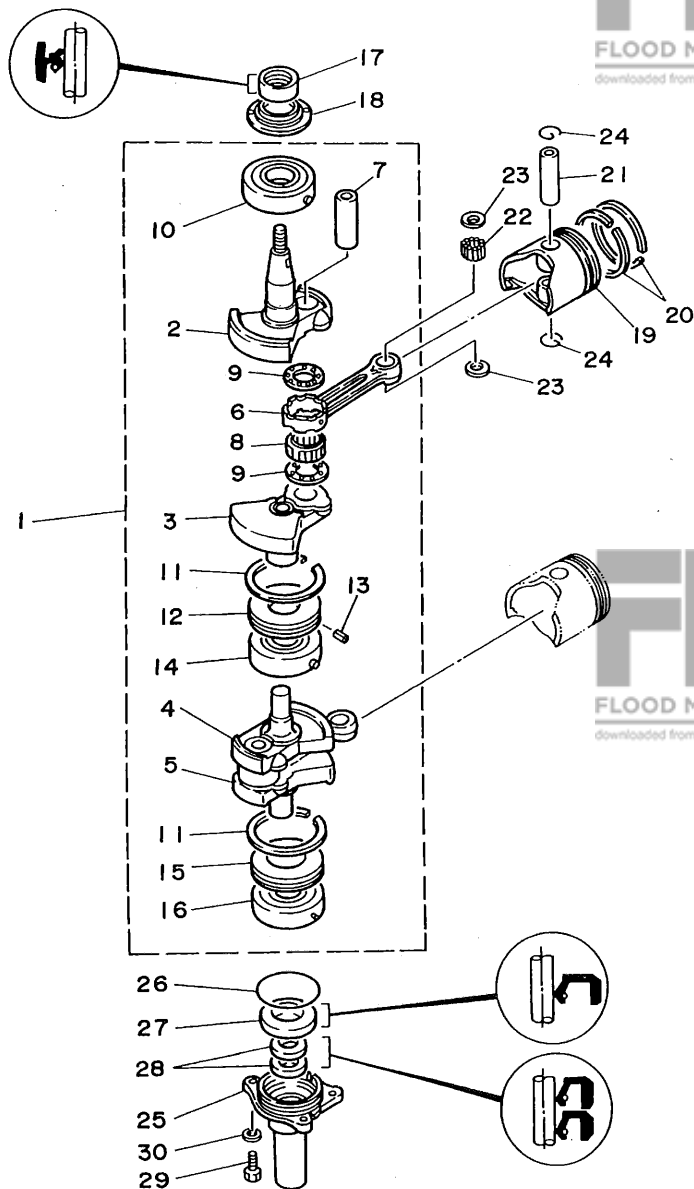


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	90201-21567	WASHER, PLATE RONDELLE, PLATE	1	
28	682-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
29	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
30	682-41612-01	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
31	97890-06010	SCREW, PAN HEAD VIS, CRUCIFORME	3	
32	682-41611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	
33	94702-00271	PLUG, SPARK (NGK BR7HS 10) BOUGIE D'ALLUMAGE (NGK BR7HS 10)	2	



FWD

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

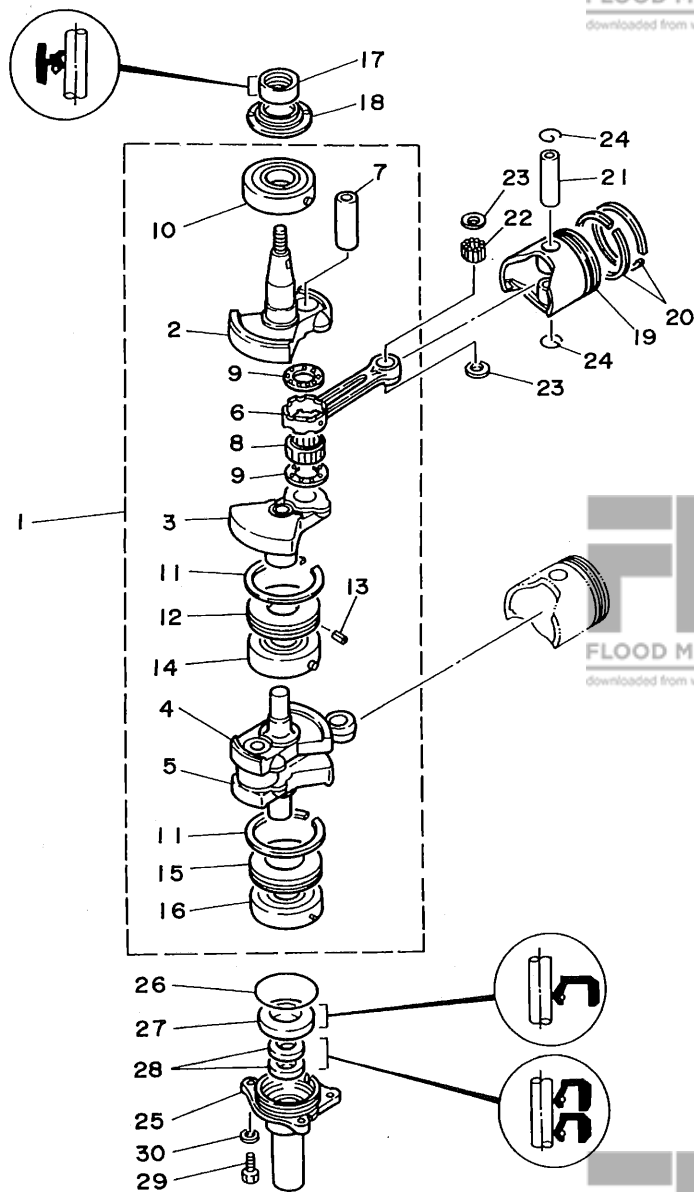
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-11400-03	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	682-11412-02	.CRANK 1	1	
3	6K4-11432-01	.MASSOLOTTE DE VILEBREQUIN 1	1	
4	6K4-11422-01	.CRANK 2	1	
5	682-11442-02	.MASSOLOTTE DE VILEBREQUIN 2	1	
6	650-11651-04	.CRANK 4	1	
7	682-11681-00	.MASSOLOTTE DE VILEBREQUIN 4	1	
8	93310-620V5	.ROD, CONNECTING	2	
9	90209-20159	.BIELLE NUE	2	
10	93306-205U2	.PIN, CRANK 1	2	
11	93440-57M01	.MANETON, VILEBREQUIN 1	2	
12	682-11515-03	.BEARING, CYLINDRICAL	2	
13	91609-20008	.ROULEMENT	4	
14	93304-205U0	.WASHER	1	
15	682-11525-00	.RONDELLE	1	
16	93306-304U0	.BEARING	1	
17	93110-23M00	.ROULEMENT	2	
18	682-11445-00	.CIRCLIP	1	
19	6E7-11631-00-97	.CIRCLIP	1	
20	682-11610-01	.SEAL, LABYRINTH 1	1	
21	634-11633-00	.JOINT, LABYRINTHE 1	1	
22	93602-14104	.PIN, SPRING	1	
23	90201-14377	.AXE DE RESSORT	1	
24	93450-15023	.BEARING	1	
25		.ROULEMENT	1	
26		.SEAL, LABYRINTH 2	1	
27		.JOINT, LABYRINTHE 2	1	
28		.BEARING	1	
29		.ROULEMENT	1	
30		.OIL SEAL	1	
		.JOINT D'HUILE	1	
		.SPACER	1	
		.ENTRETOISE	2	
		.PISTON (STD)	2	
		.PISTON (STD)	2	
		.PISTON (0.25MM O/S)	2	AP
		.PISTON (0.25MM O/S)	2	AP
		.PISTON (0.50MM O/S)	2	AP
		.PISTON (0.50MM O/S)	2	AP
		.PISTON RING SET (STD)	2	
		.JEU DE SEGMENTS (STD)	2	
		.PISTON RING SET (0.25MM O/S)	2	AP
		.JEU DE SEGMENTS (0.25MM O/S)	2	AP
		.PISTON RING SET (0.50MM O/S)	2	AP
		.JEU DE SEGMENTS (0.50MM O/S)	2	AP
		.PIN, PISTON	2	
		.AXE, PISTON	50	
		.PIN, DOWEL	4	
		.GOUJON	4	
		.WASHER, PLATE	4	
		.RONDELLE, PLATE	4	
		.CIRCLIP	4	
		.CIRCLIP	4	

B1

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	682-15396-03-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
26	93210-53679	O-RING JOINT TORIQUE	1	
27	93101-20M29	OIL SEAL JOINT SPY	1	
28	93101-13M11	OIL SEAL JOINT SPY	2	
29	97095-06016	BOLT BOULON	3	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	



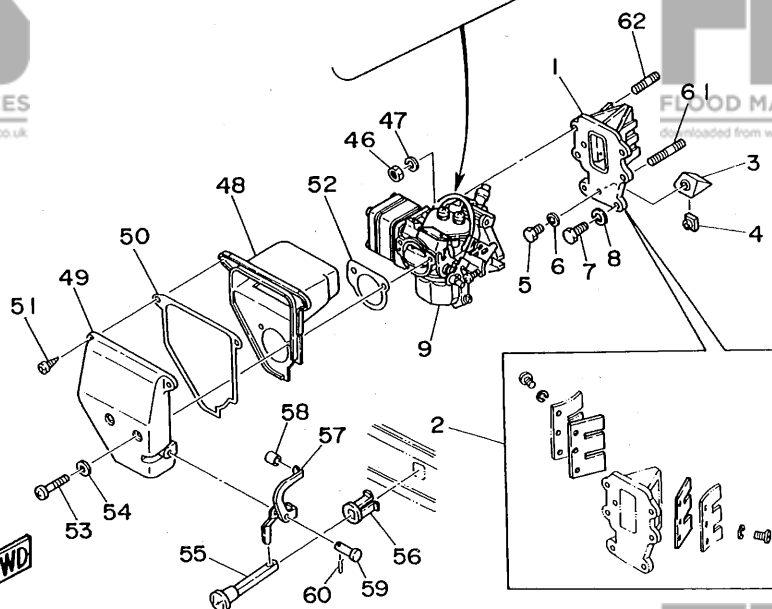
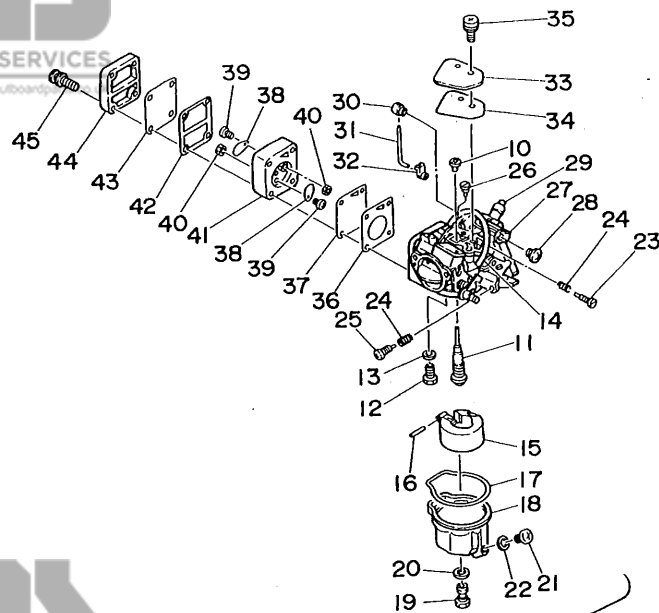


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-13610-01	REED VALVE ASSY	1 UR 9.9D	
	6E8-13610-01	CLAPET COMPLET	1 UR 15D	
2	682-W0004-00	REED VALVE ASSY	1	
		CLAPET COMPLET		
3	6E7-13625-00	.REED SET	1	
		.JEU DE CLAPETS		
4	6E7-13588-01	SPACER, REED VALVE	1	
		ENTRETOISE, CLAPET FLEXIBLE		
5	97013-06012	NUT	1	
		ECROU		
6	92990-06600	BOLT	1	
		BOULON		
7	97095-06016	WASHER, PLATE	1	
		RONDELLE, PLATE		
8	92990-06600	BOLT	4	
		BOULON		
9	6E7-14301-04	WASHER, PLATE	4	
		RONDELLE, PLATE		
10	6E7-14301-05	CARBURETOR ASSY 1	1 UR 9.9D	
		CARBURATEUR COMPLET 1		
11	6E7-14342-29	CARBURETOR ASSY 1	1 UR 15D	
		CARBURATEUR COMPLET 1		
12	6E7-14342-28	.JET, PILOT (# 58)	1 UR 9.9D	
		.GICLEUR, RALENTI (# 58)		
13	6E7-14342-28	.JET, PILOT (# 56)	1 UR 15D	
		.GICLEUR, RALENTI (# 56)		
14	6E7-14341-00	.NOZZLE, MAIN	1 UR 9.9D	
		.PUITS D'AIGUILLE		
15	6E8-14341-00	.NOZZLE, MAIN	1 UR 15D	
		.PUITS D'AIGUILLE		
16	6E8-14390-12	.NEEDLE VALVE ASSY	1 UR 9.9D	
		.POINTEAU		
17	61J-14390-00	.NEEDLE VALVE ASSY	1 UR 15D	
		.POINTEAU		
18	367-14195-00	.GASKET	1	
		.JOINT		
19	367-14396-00	.PIPE	1	
		.DURITE		
20	6E7-14385-00	.FLOAT	1	
		.FLOTTEUR		
21	647-14386-10	.PIN, FLOAT	1	
		.AXE, FLOTTEUR		
22	677-14384-01	.GASKET, FLOAT CHAMBER	1	
		.JOINT, CUVE DE FLOTTEUR		
23	6E7-14381-00	.BODY, FLOAT CHAMBER	1	
		.CORPS, CUVE DE FLOTTEUR		
24	677-14343-52	.JET, MAIN (#104)	1 UR 9.9D	
		.GICLEUR, PRINCIPAL (#104)		
25	677-14343-68	.JET, MAIN (#136)	1 UR 15D	
		.GICLEUR, PRINCIPAL (#136)		
26	1J2-14398-00	.GASKET	1	
		.JOINT		
27	97890-04005	.SCREW, PAN HEAD	1	
		.VIS, CRUCIFORME		
28	655-14398-00	.GASKET	1	
		.JOINT		

B3

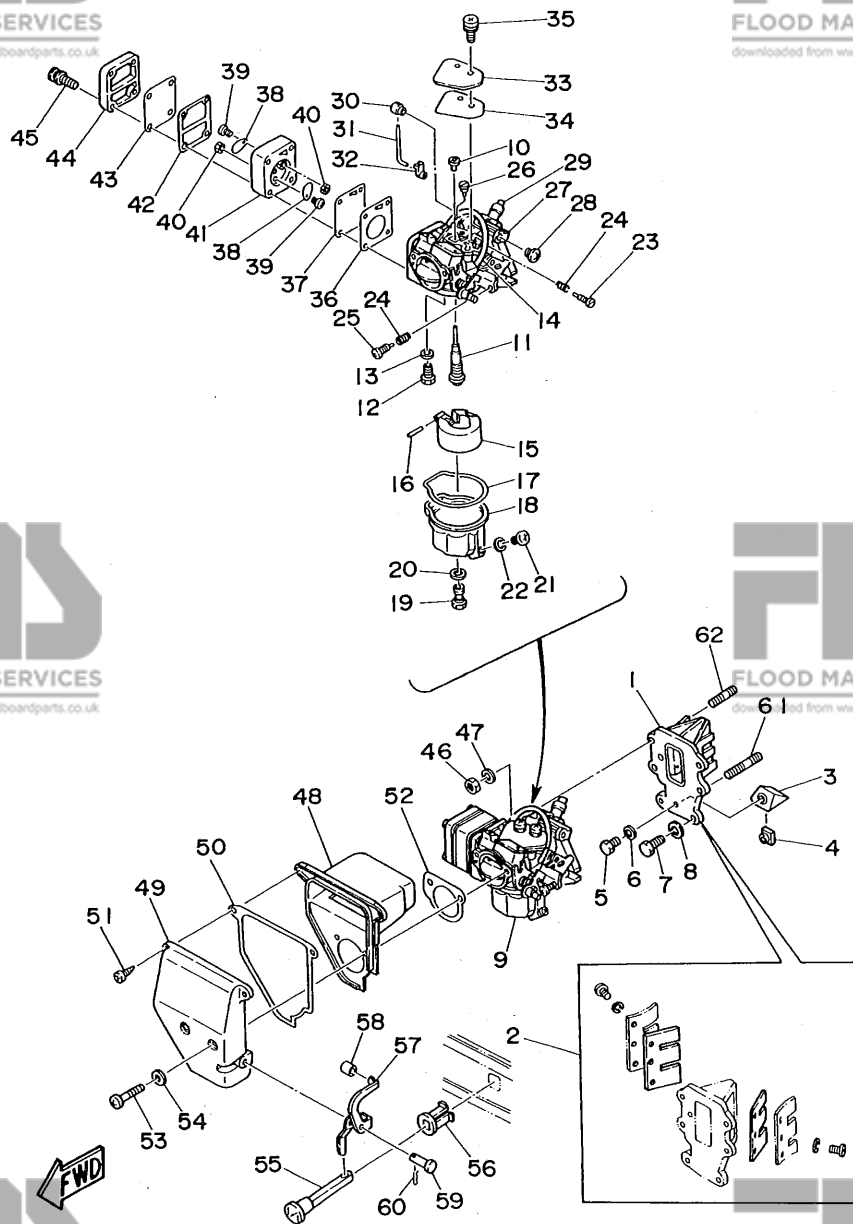


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	647-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	
24	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	2	
25	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	
26	647-14326-00	.SCREW, GUIDE .GUIDE DE VIS	1	
27	682-41210-00	.ACCEL. ARM ASSY .LEVIER D'ACCELERATION	1	
28	677-14327-01	.SCREW .VIS	1	
29	682-41291-00	.BUSHING .COUSSINET	1	
30	677-41226-00	.END, THROTTLE LEVER .RACCORD, LEVIER D'ACCELERATIO	1	
31	682-41219-00	.ROD .TIGE	1	
32	661-41262-02	.JOINT, CHOKE LEVER .RACCORD, LEVIER DE STARTER	1	
33	6E7-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	
34	6E7-14227-00	.GASKET .JOINT	1	
35	97980-04108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
36	677-24434-02	.GASKET, BODY .JOINT, CORPS	1	
37	677-24411-02	.DIAPHRAGM .DIAPHRAGME	1	
38	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
39	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
40	95380-03600	.NUT .ECROU	2	
41	682-24412-00	.BODY 1 .CORPS 1	1	
42	677-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	
43	677-24471-01	.DIAPHRAGM .DIAPHRAGME	1	
44	677-24413-01	.BODY 2 .CORPS 2	1	
45	677-24444-01	.SCREW .VIS	4	
46	95380-06700	NUT ECROU	2	
47	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
48	682-14417-02	COVER 1 COUVERCLE 1	1	
49	682-14418-01	COVER 2 COUVERCLE 2	1	
50	682-14416-A0	GASKET, AIR CLEANER JOINT, FILTRE A AIR	1	

B4

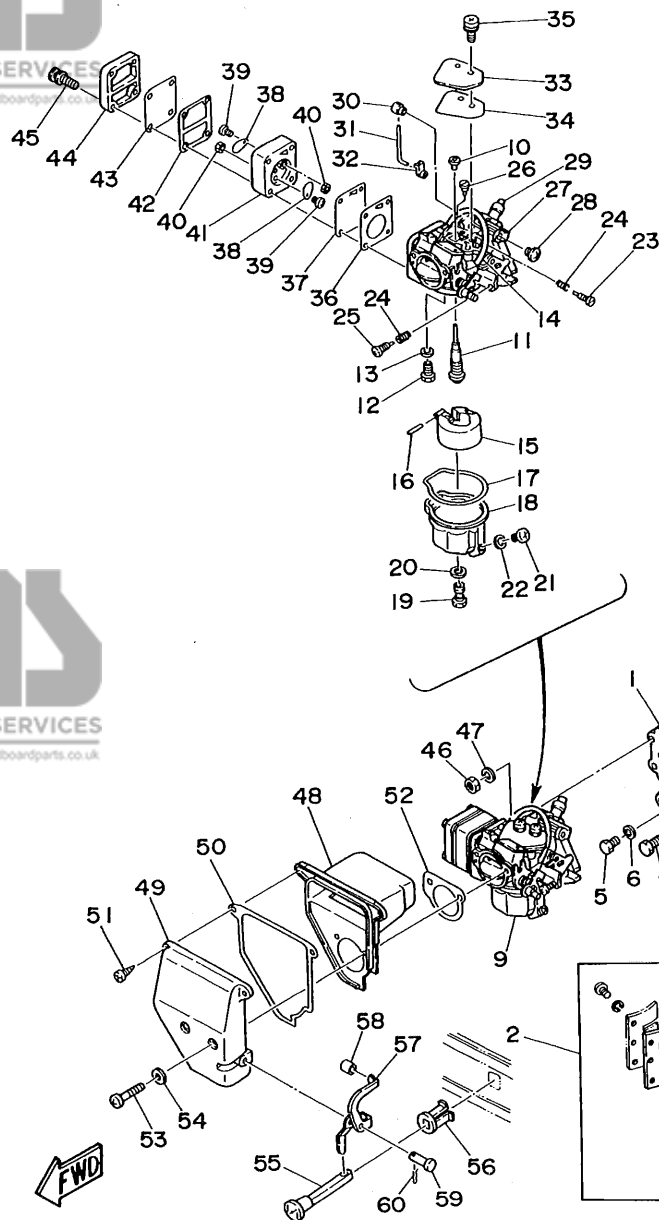


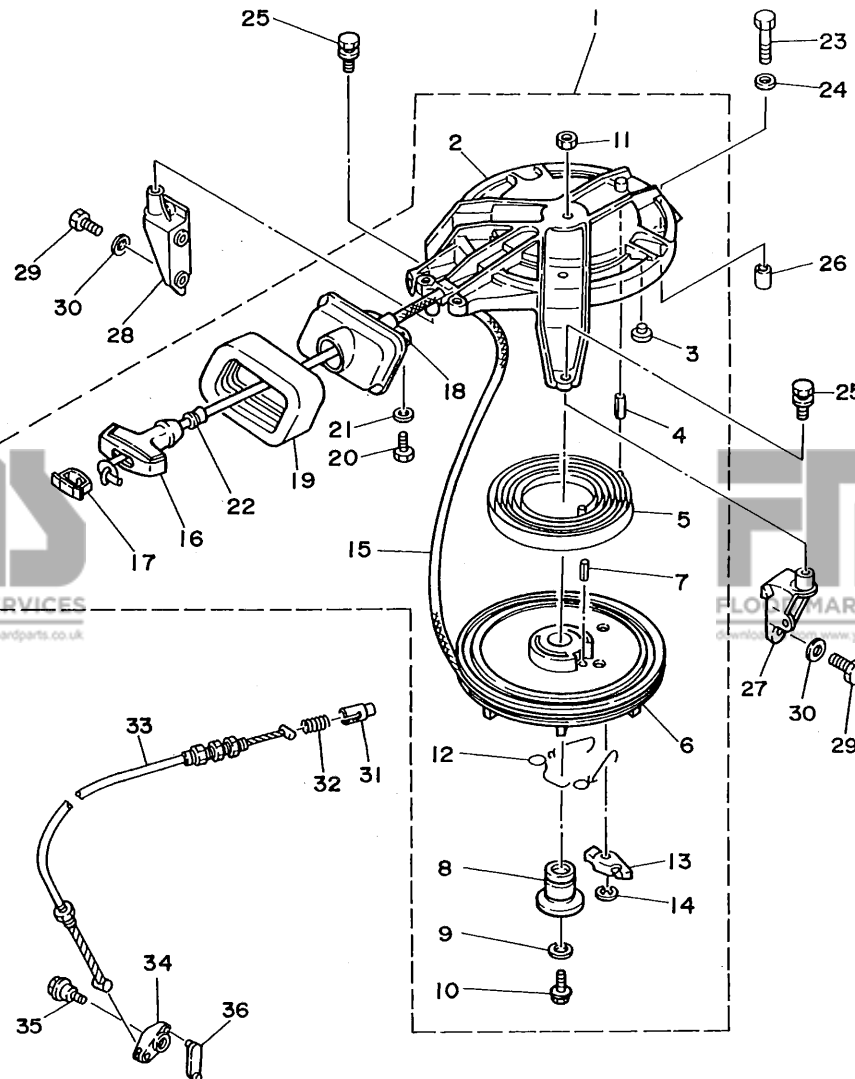
FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
51	97780-50514	SCREW, TAPPING VIS, TETE BOMBEE	2	
52	682-14483-A0	GASKET JOINT	1	
53	98580-05530	SCREW, PAN HEAD VIS	2	
54	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
55	682-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
56	682-41273-00	GROMMET PASSE-FIL	1	
57	682-41252-01	LEVER, CHOKE LEVIER	1	
58	682-41267-00	BUSHING, JOINT COUSSINET	1	
59	682-41263-00	PIN, CHOKELEVER PION	1	
60	90468-10005	CLIP JONC	1	
61	90116-06130	BOLT, STUD GOUJON	1	
62	90116-06M04	BOLT, STUD GOUJON	1	

FIG. 4 STARTER

DEMARREUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-15710-05-4D	STARTER ASSY DEMARREUR COMPLET	1	
2	682-15711-71-94	CASE, STARTER CARTER DE DEMARREUR	1	
3	648-15773-00	STAY 3 SUPPORT 3	1	
4	91690-40016	PIN, SPRING AGRAFFE	1	
5	90510-08M04	SPRING, SPIRAL RESSORT, HELICOIDAL	1	
6	677-15714-00-94	DRUM, SHEAVE TAMBOUR, POULIE	1	
7	91690-40020	PIN, SPRING AGRAFFE	1	
8	677-15717-01	SHAFT, STARTER AXE DE DEMARREUR	1	
9	90201-065F3	WASHER, PLATE RONDELLE, PLATE	1	
10	90119-06M34	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
11	95380-06600	NUT ECROU	1	
12	677-15705-02	SPRING, DRIVE PAWL RESSORT DE CLIQUET	1	
13	677-15741-01	PAWL, DRIVE CLIQUET, ENTRAINEMENT	1	
14	93430-06M02	CIRCLIP CLIPS	1	
15	*	WIRE (L1650) FIL (L1650)	1	
16	689-15755-01	HANDLE, STARTER POIGNEE, DE DEMARREUR	1	
17	6F5-15779-02	COVER COUVERCLE	1	
18	682-15758-00-4D	GUIDE, ROPE GUIDE DE CABLE	1	
19	682-15761-10	SEAL, RUBBER 1 JOINT CAOUTCHOUC 1	1	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	689-15789-00	DAMPER AMORTISSEUR	1	
23	97095-06035	BOLT BOULON	1	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
25	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.65M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGEUR DE COUPE 1.65M.

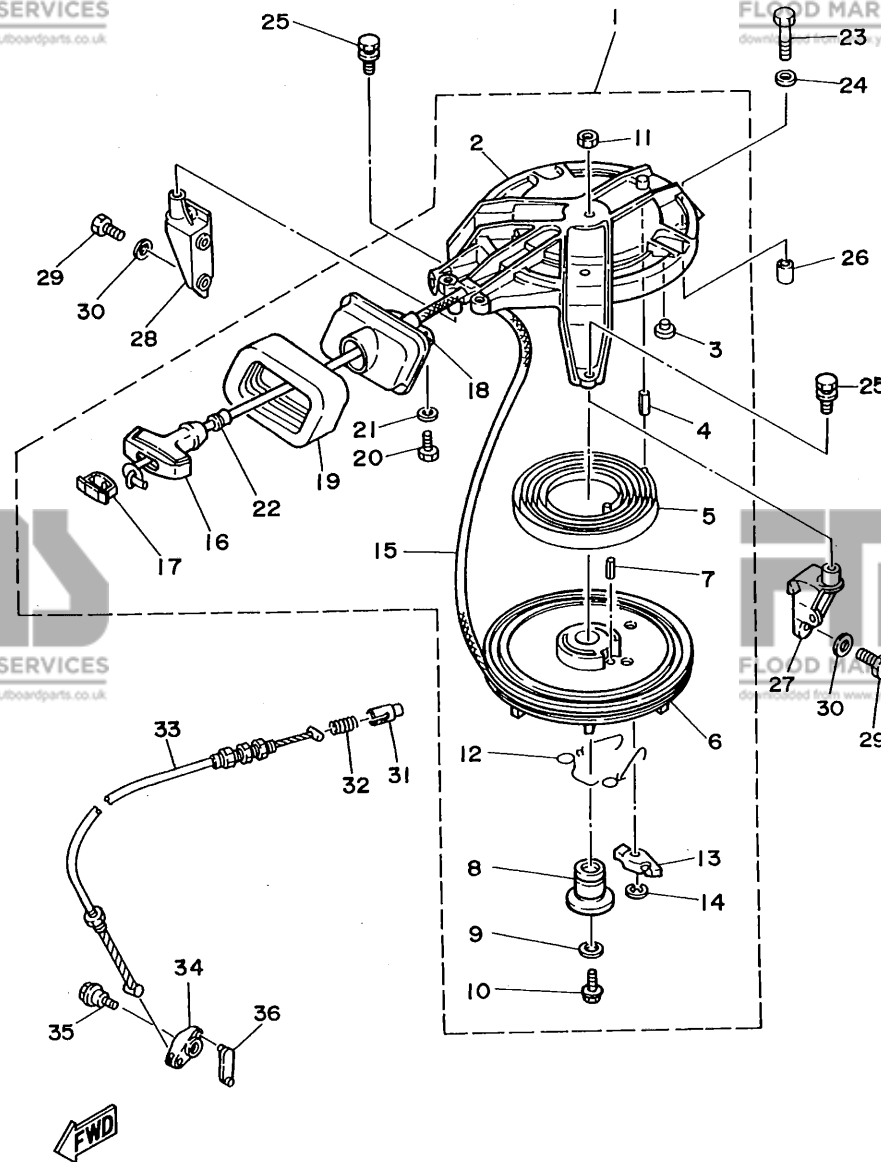


FIG. 4 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	99530-10014	PIN, DOWEL GOIJON, D'ASSEMBLAGE	1	
27	6E7-15771-01-94	STAY 1 SUPPORT 1	1	
28	6E7-15771-80-94	STAY 1 SUPPORT 1	1	
29	97313-06018	BOLT BOULON	4	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
31	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
32	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
33	682-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
34	682-15746-00	ARM BRAS	1	
35	90109-06M04	BOLT BOULON	1	
36	682-15747-00	LINK BIELLE	1	



CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1
2	97595-06520	DURITE RACCORDENT. A ESSENCE	1
3	61N-24560-00	BOLT, WITH WASHER VIS HEXAGONAL	1
4	61N-24563-00	FILTER ASSY ENS FILTRE	1
5	61N-24521-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1
6	93210-32738	.CUP, FILTER .CUVETTE, FILTRE	1
7	95380-08600	.O-RING .JOINT TORIQUE	1
8	682-24566-00	NUT ECROU	1
9	97313-06010	BRACKET, FILTER SUPPORT, FILTRE	1
10	90445-09M53	BOLT BOULON	1
11	90445-09100	HOSE DURITE	1
12	90467-08004	HOSE DURITE	4
13	656-W2810-02	CLIP JONC	1
14	6E0-28193-00-94	TOOL KIT TROUSSE A OUTILS PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP

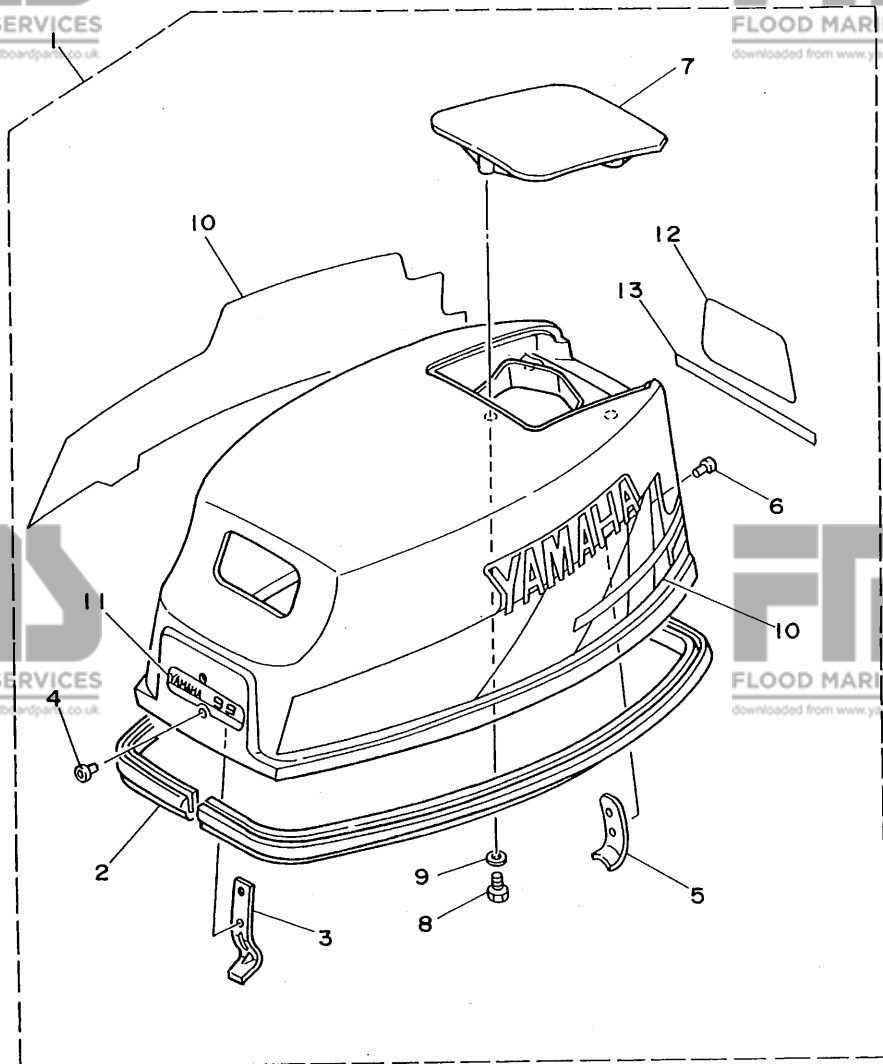


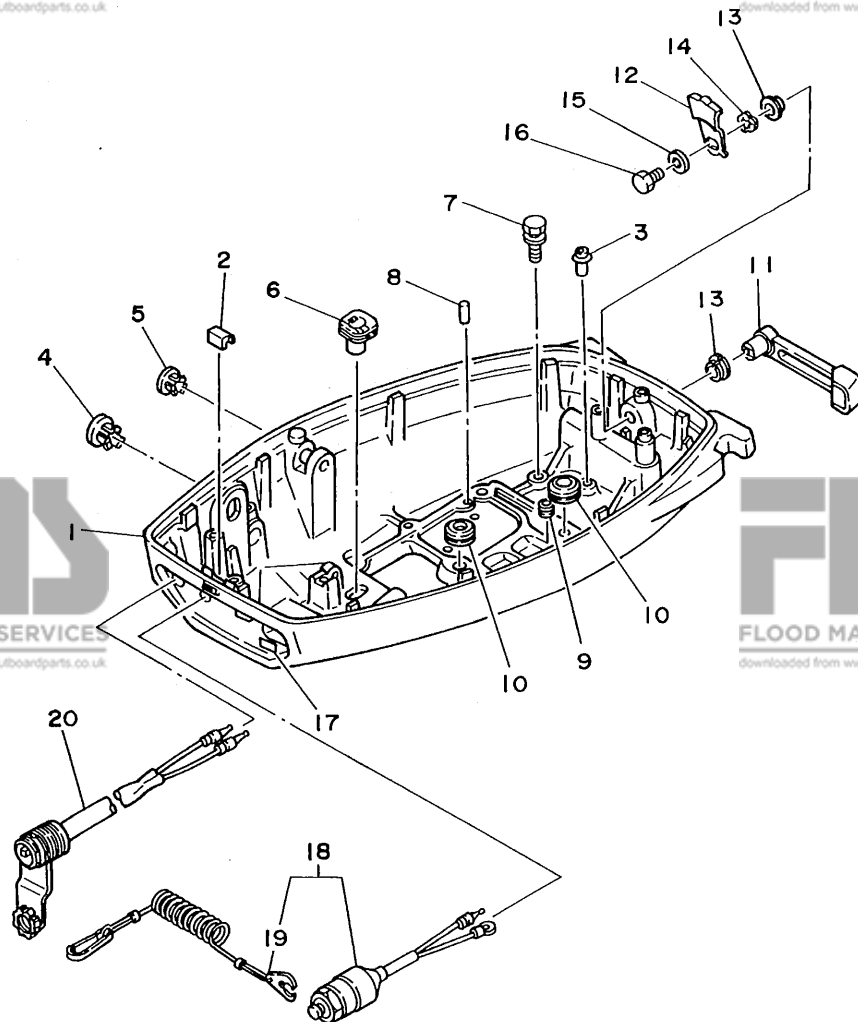
FIG. 6 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-42610-52-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 9.9D
	6E8-42610-50-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 15D
2	682-42615-00	.SEAL	1	
3	6E7-42651-02	.JOINT	1	
4	90266-04M00	.HOOK	2	
5	6E7-42652-00	.RIVET	1	
6	90266-04M04	.HOOK	2	
7	6E7-42613-00-4D	.CROCHET	1	
8	97095-06016	.RIVET	3	
9	92990-06600	.MOLDING, AIR DUCT	3	
10	6E7-W0070-50	.MANCHON A AIR	1	
11	6E7-42677-10	.BOLT	1	UR 9.9D
	6E8-42677-10	.BOULON	1	UR 15D
12	6E7-42678-11	.WASHER, PLATE	1	UR 9.9D
	6E8-42678-11	.RONDELLE, PLATE	1	UR 15D
13	6E7-4267A-50	.GRAPHIC SET	1	
		.JEU DIEMBLEMES		
		.GRAPHIC, FRONT		
		.ADHESIF, AVANT		
		.GRAPHIC, FRONT		
		.ADHESIF, AVANT		
		.GRAPHIC, REAR		
		.ADHESIF, ARRIERE		
		.GRAPHIC, REAR		
		.ADHESIF, ARRIERE		
		.GRAPHIC, REAR 2		
		.ADHESIF, ARRIERE 2		

FIG. 7 BOTTOM COWLING

CAPOT INFERIEUR

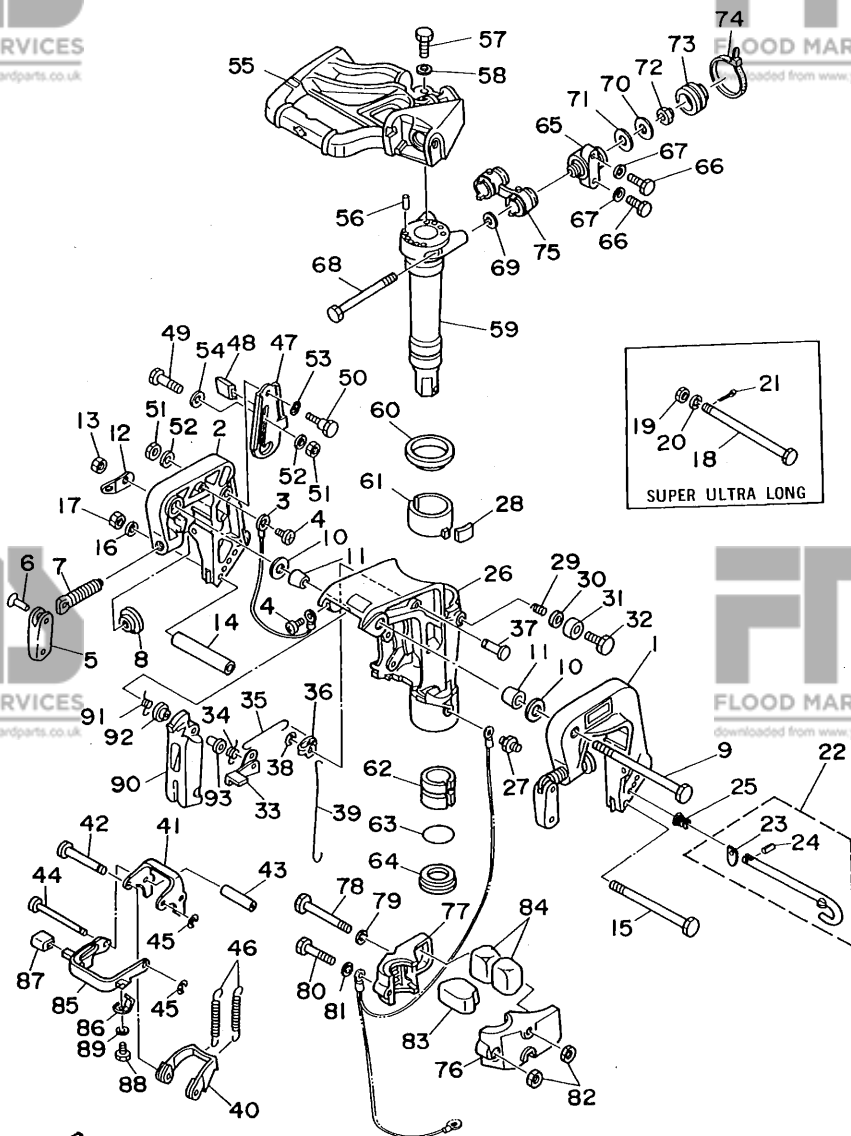


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-42711-03-4D	COWLING, BOTTOM CUVETTE	1	
2	6K4-42629-00	SEAL JOINT	1	
3	650-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
4	682-42725-02	GROMMET PASSE-FIL	1	
5	682-42726-00	GROMMET PASSE-FIL	1	
6	682-42727-00	GROMMET PASSE-FIL	1	
7	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
8	93606-12019	PIN, DOWEL GOUPILLE	2	
9	682-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
10	682-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	2	
11	682-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
12	6E7-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
13	90386-12069	BUSH DOUILLE	2	
14	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
15	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
16	97313-06010	BOLT BOULON	1	
17	6A1-42792-01	MARK (100 : 1) ETIQUETTE (100 :1)	1	
18	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
19	682-82556-00	.STOPPER .PLAQUETTE	1	
20	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	



FIG. 8 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	682-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	98580-06008	SCREW, PAN HEAD VIS	2	
5	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILLE	2	
7	6E7-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	90101-10M01	BOLT BOULON	1	
10	90201-10M03	WASHER, PLATE RONDELLE, PLATE	2	
11	90386-10M91	BUSH DOUILLE	2	
12	6E7-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	95780-10300	NUT, FLANGE ECRU	1	
14	90387-06M13	COLLAR COLLERETTE	1	
15	90101-06M29	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	95380-06700	NUT ECRU	1	
18	90102-08M01	BOLT, WITH HOLE BOULON, AVEC TROU	1	SUPER ULTRA LONG
19	90171-08M00	NUT, CASTLE ECRU, CRENELE	1	SUPER ULTRA LONG
20	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	SUPER ULTRA LONG
21	91490-20015	PIN, COTTER GOUPILLE	1	SUPER ULTRA LONG
22	689-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
23	689-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
24	91690-30008	PIN, SPRING AGRAFFE	1	
25	90502-10M07	SPRING, CONICAL RESSORT, CONIQUE	1	
26	682-43311-05-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
27	93700-06M03	NIPPLE, GREASE PION	1	
28	648-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	

C4

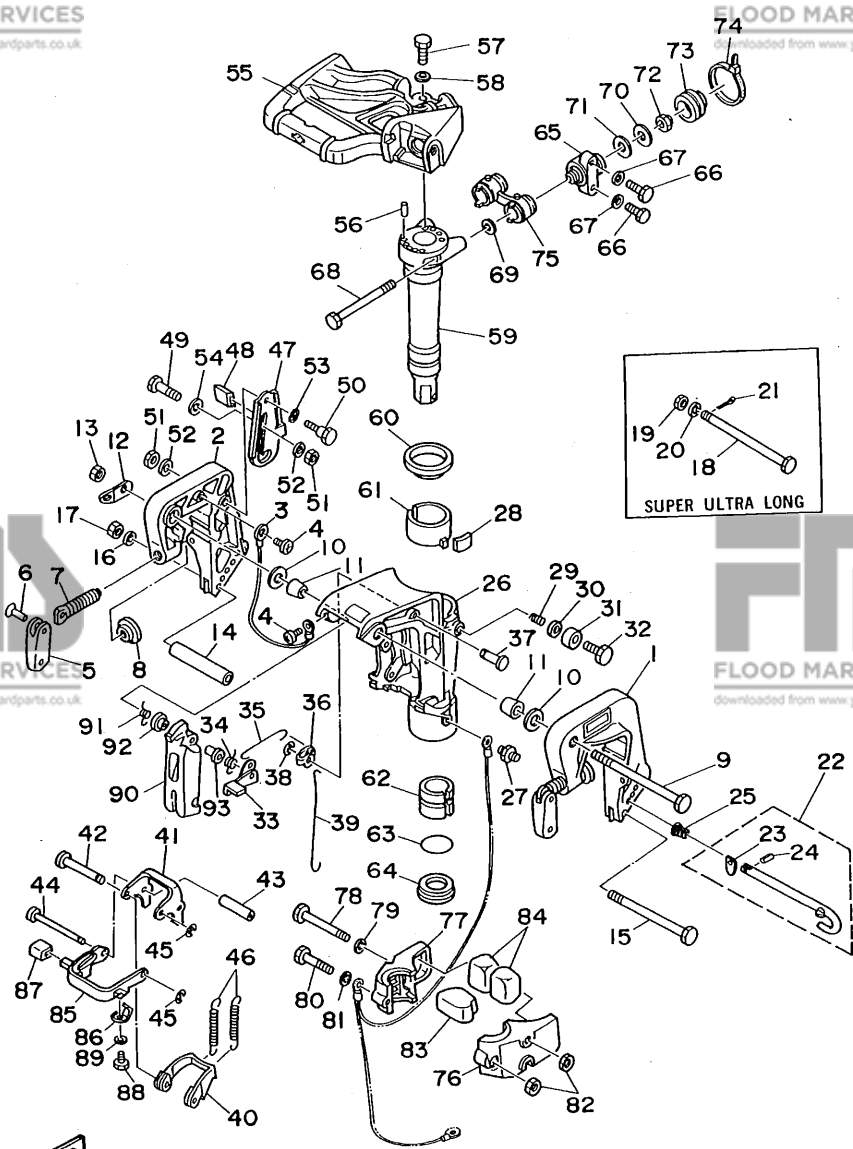


FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90501-18M00	SPRING, COMPRESSION	1	
30	92990-08600	RESSORT, COMPRESSION	1	
31	676-43373-00	WASHER, PLATE	1	
32	97395-08025	RONDELLE, PLATE	1	
33	682-43631-00	SEAL, DAMPER	1	
34	90508-12M03	JOINT	1	
35	682-43616-00	BOLT	1	
36	682-43641-00	BOULON	1	
37	90249-06M23	LEVER, TILT	1	
38	99080-05600	LEVIER, INCLINAISON	1	
39	682-43617-00	SPRING, TORSION	1	
40	682-43614-00	RESSORT, TORSION	1	
41	682-43615-01	ROD, TILT LOCK	1	
42	682-43611-01	TIGE	1	
43	90387-06M20	LEVER, TILT	1	
44	682-43659-00	LEVIER, INCLINAISON	1	
45	99080-05600	PIN	1	
46	90506-26M01	GOUPILLE	1	
47	6E7-43181-01	CIRCLIP	1	
48	682-43318-01	CIRCLIP	1	
49	90109-06M03	ROD, TILT LOCK	1	
50	90109-06M05	TIGE	1	
51	95680-06100	PLATE, TILT LOCK	1	
52	92990-06600	ETRIER, VERROUILLAGE MARCHÉ AR	1	
53	90206-10M15	PLATE, TILT LOCK	1	
54	682-43339-01	ETRIER, VERROUILLAGE MARCHÉ AR	1	
55	6K4-42511-01-40	SHAFT, TILT LOCK	1	
		AXE, VERROUILLAGE MARCHÉ AR	1	
		COLLAR	1	
		COLLERETTE	1	
		SHAFT, REVERSE LOCK	1	
		AXE, VERROUILLAGE MARCHÉ AR	1	
		CIRCLIP	2	
		CIRCLIP	2	
		SPRING, TENSION	2	UR
		RESSORT, TENSION	2	UR FOR DUAL THRUST PROP.
		SPRING, TENSION	2	
		RESSORT, TENSION	2	
		LEVER, TILT STOP	1	
		LEVIER, VERROUILLAGE RELEVAGE	1	
		COVER	1	
		CAPUCHON	1	
		BOLT	1	
		BOULON	1	
		BOLT	1	
		BOULON	1	
		NUT, U	2	
		ECROU, U	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		WASHER, WAVE	1	
		RONDELLE, ONDULEE	1	
		WASHER	1	
		RONDELLE	1	
		BRACKET, STEERING	1	
		CADRE, DIRECTION	1	

C5

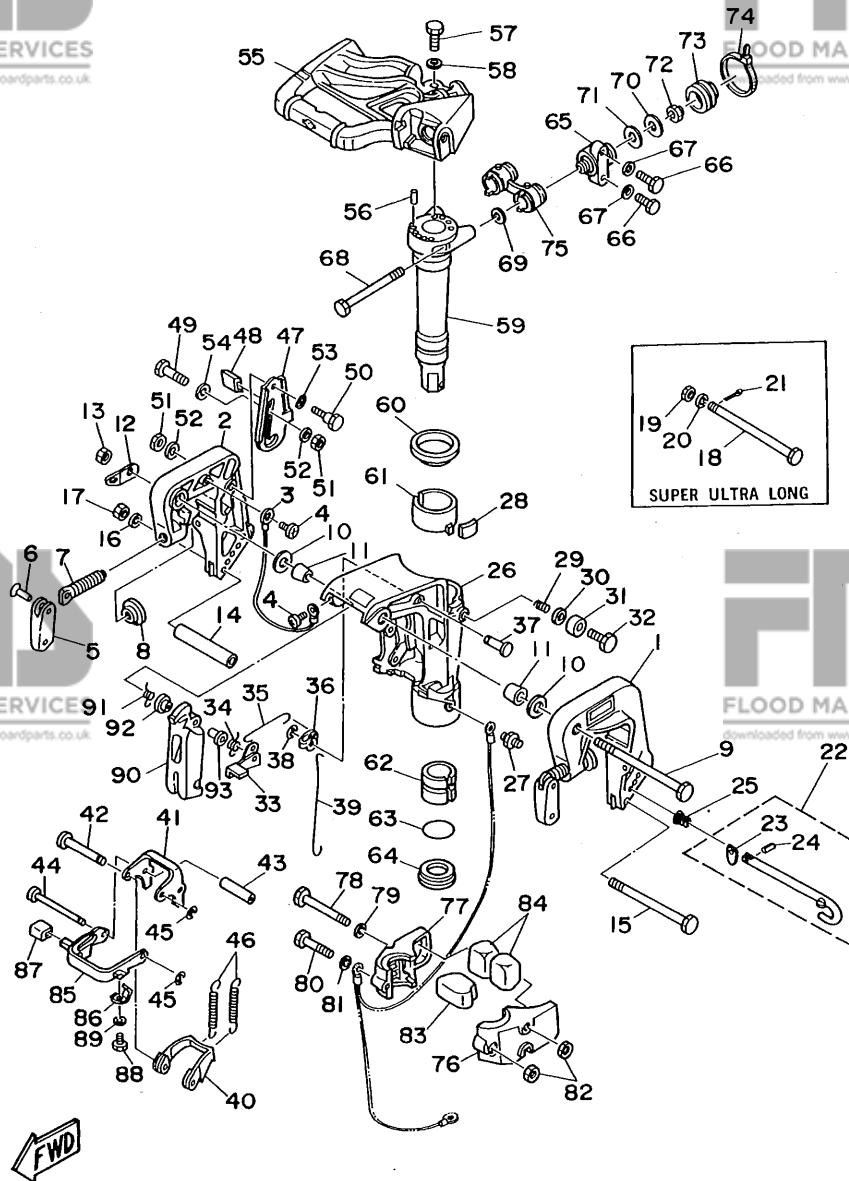


FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	93606-12019	PIN, DOWEL GOUILLE	2	
57	97095-06025	BOLT BOULON	3	
58	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
59	682-42521-00-94	SHAFT, STEERING PIVOT AXE, PIVOT DE DIRECTION	1	
60	90209-52M01	WASHER RONDELLE	1	
61	682-42537-00	BUSHING, PIVOT SHAFT COUSSINET	1	
62	90386-40M09	BUSH DOUILLE	1	
63	93210-40M10	O-RING JOINT TORIQUE	1	
64	90386-40M08	BUSH DOUILLE	1	
65	682-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	UR SHORT/LONG
	682-44514-30-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	UR SUPER ULTRA LONG
66	97095-06025	BOLT BOULON	4	
67	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
68	90101-08M30	BOLT BOULON	2	
69	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	
70	90201-08M13	WASHER, PLATE RONDELLE, PLATE	2	
71	90202-13M02	WASHER, PLATE RONDELLE, PLATE	2	
72	95780-08300	NUT, FLANGE ECROU	2	
73	682-44522-00	SEAL JOINT	2	
74	90465-11M52	CLAMP BRIDE	2	
75	682-44521-01	SEAL JOINT	1	
76	682-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
77	682-44552-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
78	97395-08085	BOLT BOULON	2	
79	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
80	97395-08055	BOLT BOULON	1	
81	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
82	95380-08700	NUT ECROU	3	

C6

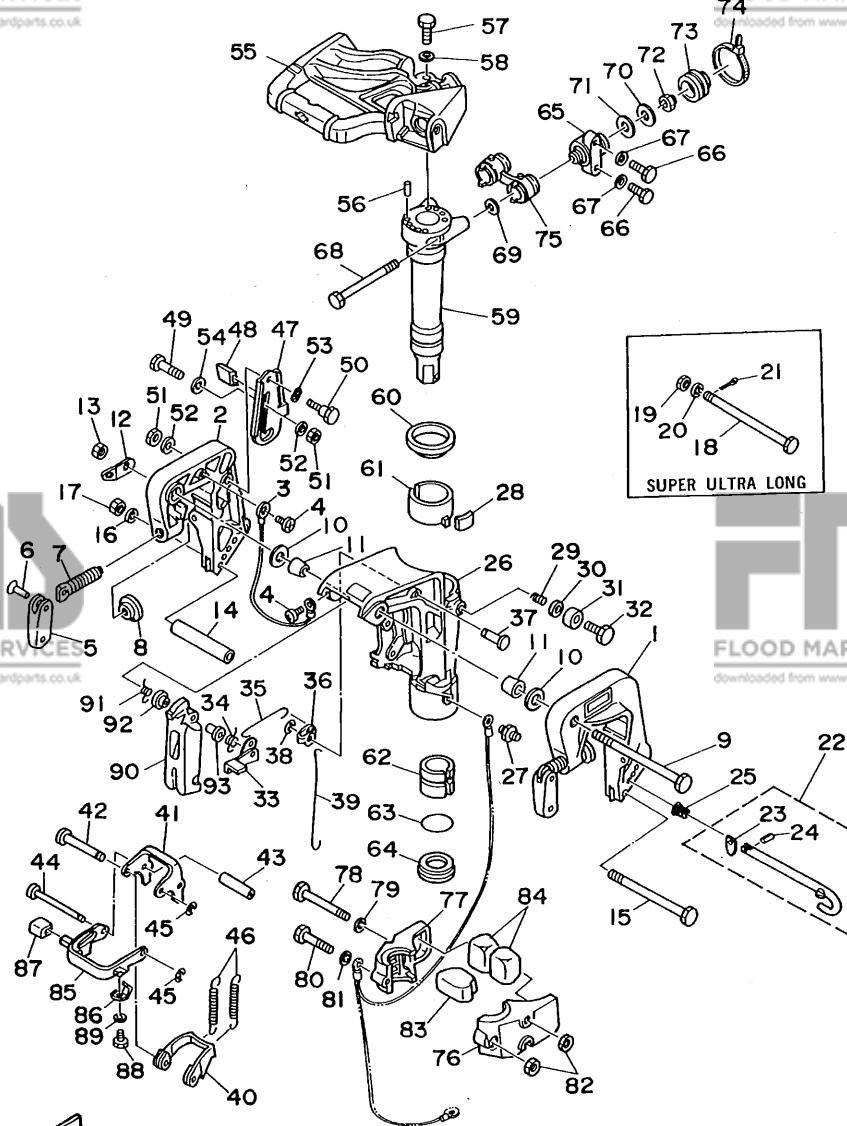


FIG. 8 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
83	682-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFÉRIEUR AVANT	1	
84	682-44555-00	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	UR SHORT/LONG
	682-44555-30	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFÉRIEUR LATÉRAL	2	UR SUPER ULTRA LONG
85	682-43681-01	LEVER, SHALLOW WATER DRIVE LEVIER	1	
86	682-43643-00	SPRING RESSORT	1	
87	682-43318-01	COVER CAPUCHON	1	
88	97095-06008	BOLT BOULON	1	
89	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
90	682-42731-01-4D	CARRYING HANDLE POIGNÉE DE PORTAGE	1	
91	90508-16M04	SPRING, TORSION RESSORT, TORSION	1	
92	90386-10025	BUSH DOUILLE	1	
93	90386-10045	BUSH DOUILLE	1	

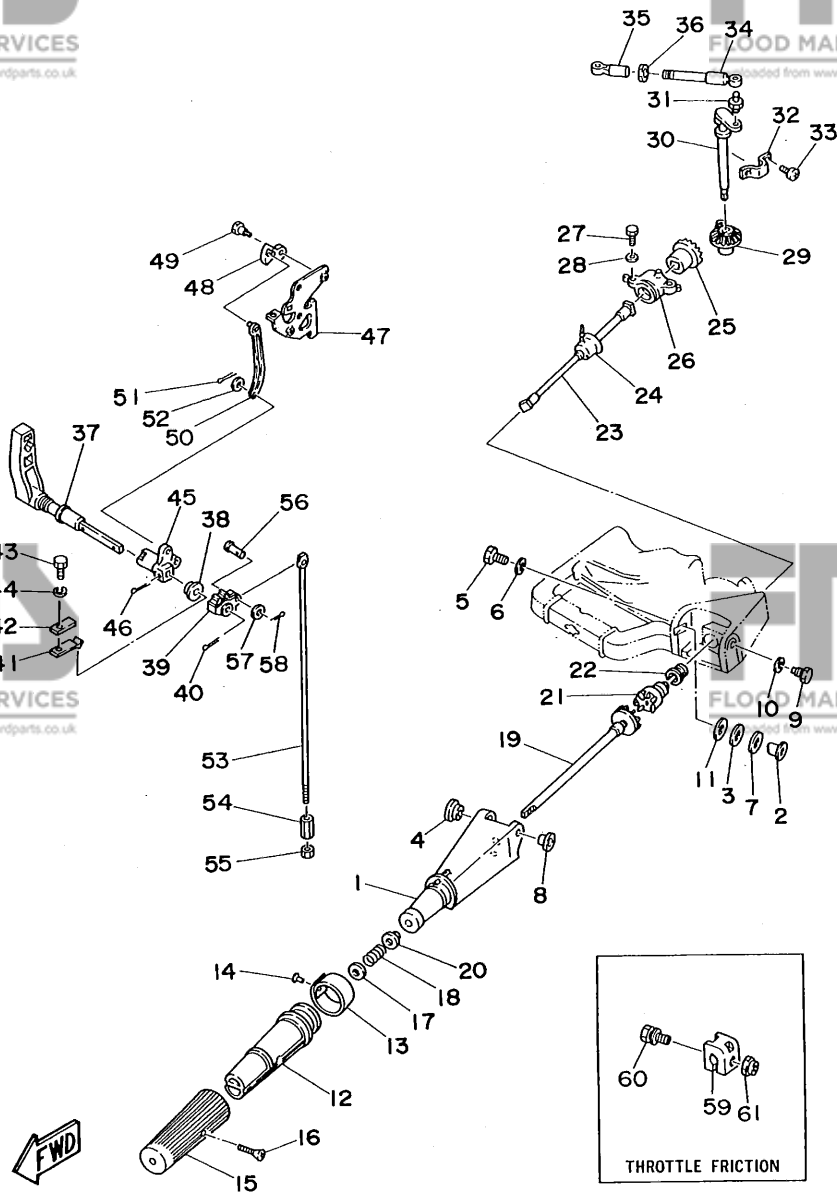


FIG. 9 CONTROL

COMMANDE

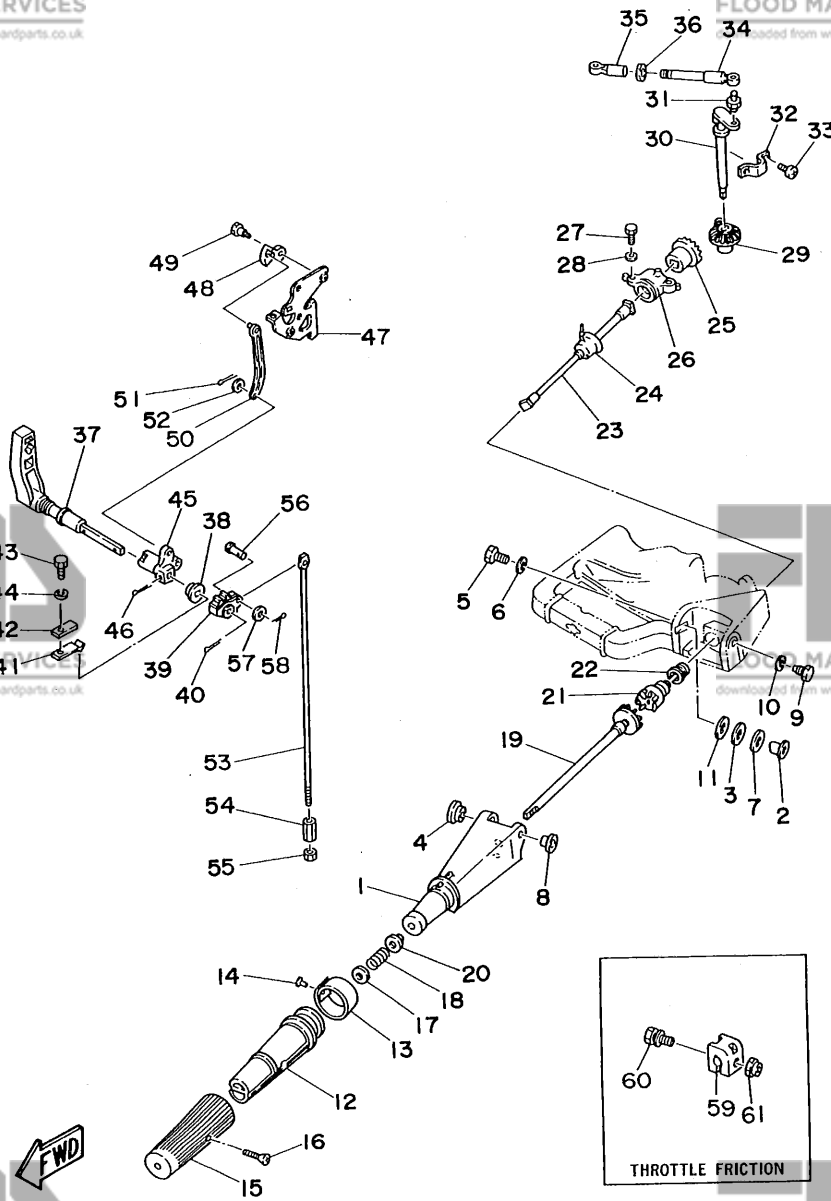
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-42111-00-4D	HANDLE, STEERING POIGNEE	1	
2	682-42123-02	BOLT, HANDLE JOINT BOULON	1	
3	90206-12M06	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90386-12M07	BUSH DOUILLE	1	
5	97095-06025	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	90201-12181	WASHER, PLATE RONDELLE, PLATE	1	
8	90386-06M06	BUSH DOUILLE	1	
9	90109-08M01	BOLT BOULON	1	
10	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
11	90202-12031	WASHER, PLATE RONDELLE, PLATE	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
13	6E8-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
14	90269-02M09	RIVET RIVET	1	
15	6G1-42177-00	RUBBER, HANDLE CAOUTCHOU, POIGNEE	1	
16	90149-05M13	SCREW VIS	1	
17	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
18	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
19	6E7-42141-00-94	GEAR, KNEE 1 ENGRENAGE 1	1	
20	90386-08032	BUSH DOUILLE	1	
21	682-42142-01	GEAR, KNEE 2 ENGRENAGE 2	1	
22	90386-20M71	BUSH DOUILLE	1	
23	682-42116-00	SHAFT, STEERING HANDLE 2 AXE, BARRE FRANCHE 2	1	
24	682-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOU 1	1	
25	682-42151-01	PINION PIGNON D'ATTAQUE	1	
26	682-42171-02	BUSHING COUSSINET	1	
27	97095-06016	BOLT BOULON	2	
28	92990-06200	WASHER, PLAIN RONDELLE, PLATE	2	

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FIG. 9 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	682-42152-01	GEAR PIGNON	1	
30	682-41631-00-94	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
31	663-85518-00	JOINT, BALL JOINT SPHERIQUE	1	
32	682-41661-00	BRACKET SUPPORT	1	
33	97890-06010	SCREW, PAN HEAD VIS, CRUCIFORME	2	
34	682-41238-01	JOINT, LINK RACCORD	1	
35	682-41237-00	JOINT, LINK RACCORD	1	
36	95380-05700	NUT ECROU	1	
37	682-44111-01-94	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
38	682-44132-00	BUSHING COUSSINET	1	
39	682-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
40	91490-25020	PIN, COTTER GOUPILLE	1	
41	682-44116-00	SPRING RESSORT	1	
42	682-44117-00	BRACKET SUPPORT	1	
43	97395-06014	BOLT BOULON	1	
44	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
45	682-44125-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
46	91490-25020	PIN, COTTER GOUPILLE	1	
47	682-44118-01	BRACKET SUPPORT	1	
48	682-41666-00	STOPPER, MAGNETO CONTROL LEVER BUTEE, COMMANDE D'AVANCE	1	
49	90109-06M04	BOLT BOULON	1	
50	682-44124-00	LINK, SHIFT ROD BIELLETTE	1	
51	91490-20010	PIN, COTTER GOUPILLE	1	
52	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
53	682-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
54	95380-06700	NUT ECROU	1	
55	90170-06015	NUT ECROU	1	
56	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	

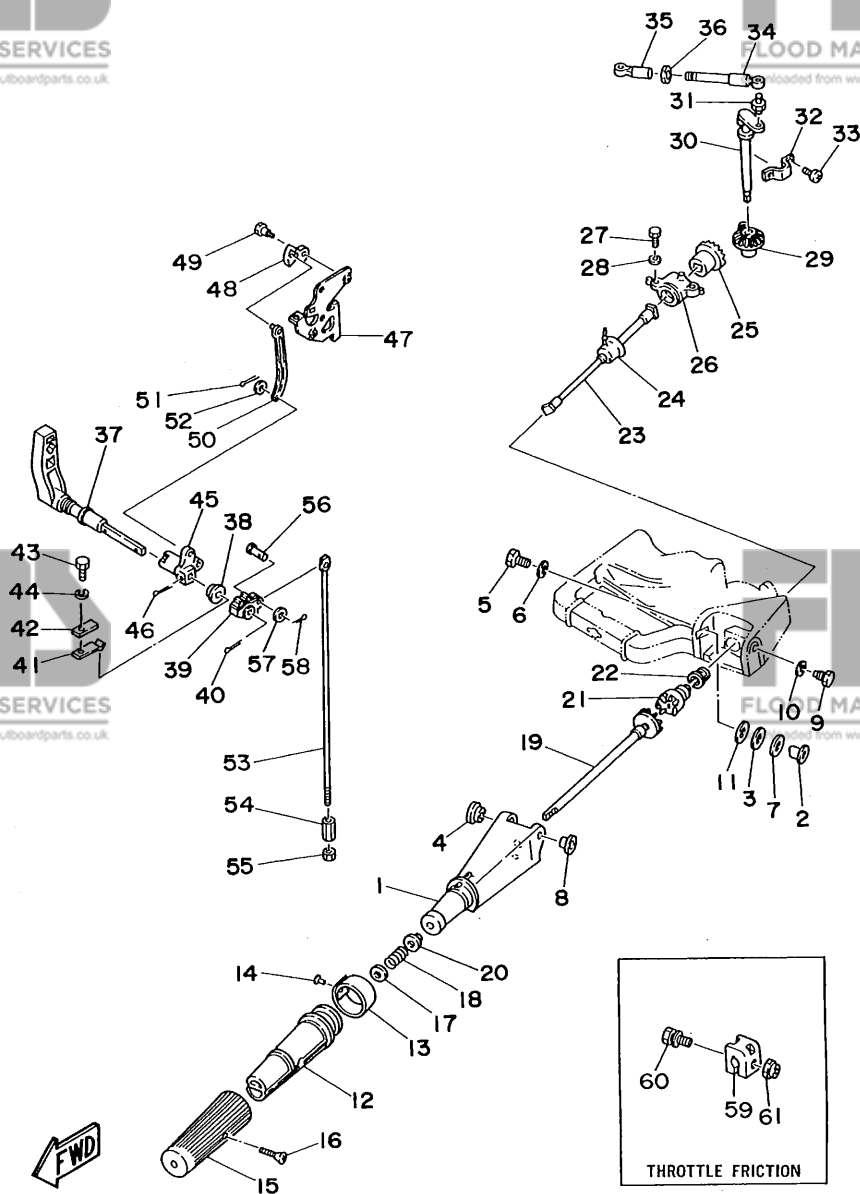


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FIG. 9 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	92990-05600	WASHER, PLATE	1	
58	91490-16010	RONDELLE, PLATE	1	
59	656-42126-01	PIN, COTTER	1	
59	656-42126-01	GOUPILLE	1	
60	97595-06520	FRICITION, STEERING HANDLE GRIP	1	
60	97595-06520	CUVETTE, POIGNEE DE DIRECTION	1	
61	90185-06062	BOLT, WITH WASHER	1	
61	90185-06062	VIS HEXAGONAL	1	
		NUT, SELF-LOCKING	1	
		ECROU, AUTO-BLOCANT		



D3

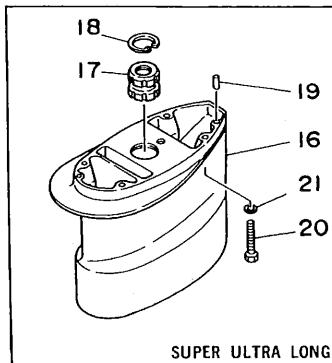
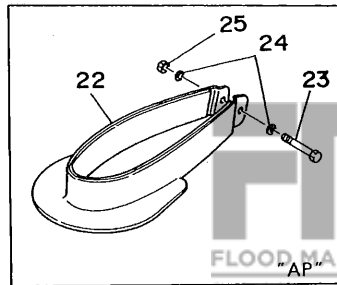
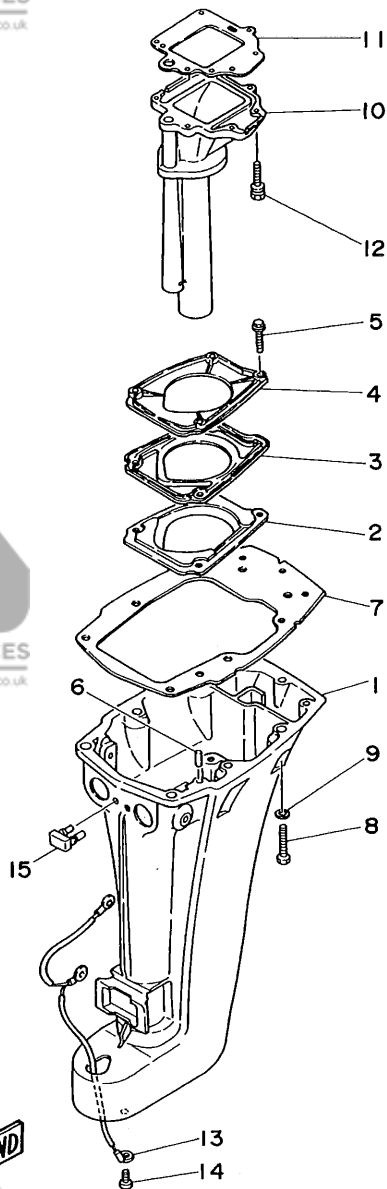


FIG. 10 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-45111-04-4D	CASING, UPPER FOURREAU	1	UR SHORT
	682-45111-14-4D	CASING, UPPER FOURREAU	1	UR LONG/SUPER ULTRA LONG
2	682-45126-00-5B	PLATE, SEAL DAMPER PLAQUETTE	1	
3	682-45127-00	SEAL JOINT	1	
4	682-41116-00-5B	PROTECTOR PROTECTEUR	1	
5	90105-06M01	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	93606-12019	PIN, DOWEL GOUPILLE	2	
7	682-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	97395-08040	BOLT BOULON	6	
9	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
10	682-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
11	682-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
12	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	6	
13	6E7-82127-00	WIRE, LEAD 2 FIL 2	1	
14	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
15	682-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	
16	682-45211-30-4D	EXTENSION EXTENSION	1	SUPER ULTRA LONG
17	682-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	SUPER ULTRA LONG
18	93420-30042	CIRCLIP CIRCLIP TYPE R	1	SUPER ULTRA LONG
19	93606-12019	PIN, DOWEL GOUPILLE	2	SUPER ULTRA LONG
20	97090-08035	BOLT BOULON	4	SUPER ULTRA LONG
21	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	SUPER ULTRA LONG
22	682-45158-00-4D	PLATE, SPLASH PLAQUE, EAU	1	AP
23	97395-06040	BOLT VIS	1	AP
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	AP
25	95380-06700	NUT ECROU	1	AP

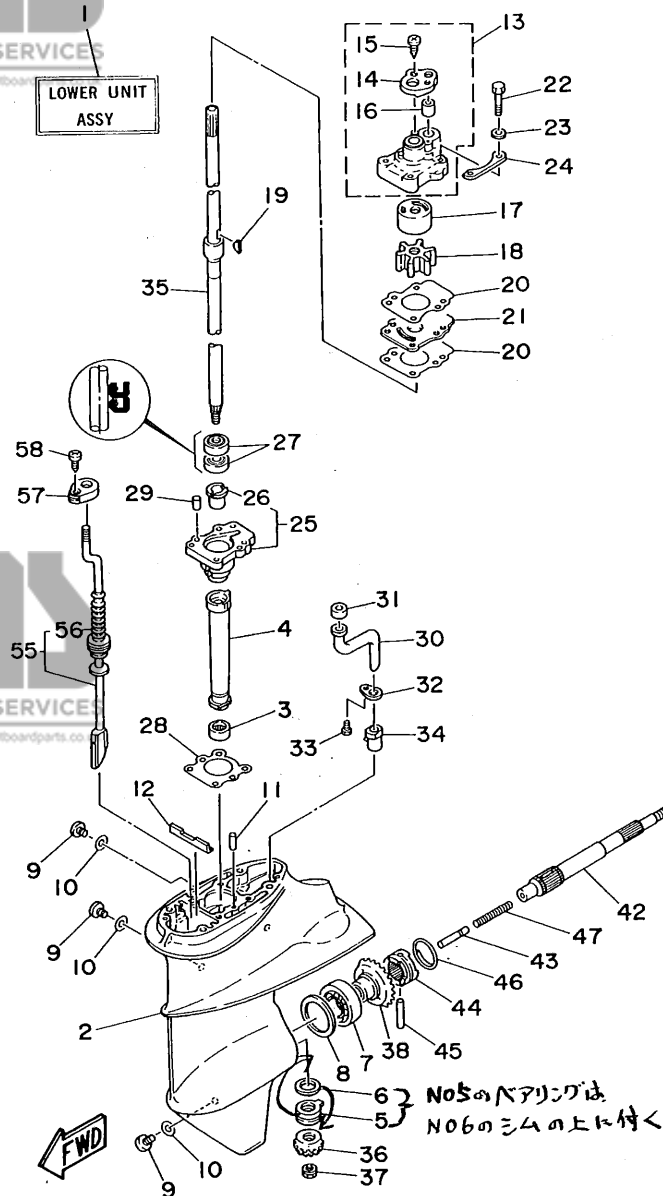


FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-45300-06-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 58)	1	UR SHORT
		UNITE INFERIEURE (ENS.)		
	6E7-45300-16-4D	LOWER UNIT ASSY (REF.NO. 2 ~ 58)	1	UR LONG
		UNITE INFERIEURE (ENS.)		
2	6E8-45311-00-4D	CASING, LOWER	1	
		BOITIER D'HELICE		
3	93315-314V8	BEARING, CYLINDRICAL	1	
		ROULEMENT		
4	6E7-45536-00	SLEEVE, DRIVE SHAFT	1	
		MANCHON, ARBRE MOTEUR		
5	93341-414V1	BEARING, THRUST	1	
		CERVEAUX DE DIRECTION		
6	6E8-45587-00-13	SHIM (T:1.13MM)	1	UR
		CALE (T:1.13MM)		
	6E8-45587-00-20	SHIM (T:1.20MM)	1	UR
		CALE (T:1.20MM)		
7	93332-00005	BEARING	1	
		ROULEMENT		
8	664-45567-01-10	SHIM (T:0.10MM)	1	UR
		CALE (T:0.10MM)		
	664-45567-01-12	SHIM (T:0.12MM)	1	UR
		CALE (T:0.12MM)		
	664-45567-01-15	SHIM (T:0.15MM)	1	UR
		CALE (T:0.15MM)		
	664-45567-01-18	SHIM (T:0.18MM)	1	UR
		CALE (T:0.18MM)		
	664-45567-01-30	SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)		
	664-45567-01-40	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
	664-45567-01-50	SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
9	90340-08M04	PLUG, STRAIGHT SCREW	3	
		PLOT, FILETE DROIT		
10	90430-08020	GASKET	3	
		JOINT		
11	93604-08062	PIN, DOWEL	1	
		CLAVETTE		
12	682-45376-01	GUIDE, SEAL DAMPER	1	
		BUTEE, JOINT CAOUTCHOUC		
13	682-44300-01	HOUSING WATER PUMP ASSY	1	
		CORPS POMPE A EAU (ENS.)		
14	682-44312-00	COVER, WATER PUMP HOUSING	1	
		COUVERCLE		
15	97780-40112	SCREW, TAPPING	2	
		VIS, TETE BOMBEE		
16	682-44365-00	DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU		
17	682-44322-00	INSERT, CARTRIDGE	1	
		CUVETTE		
18	682-44352-01	IMPELLER	1	
		TURBINE		
19	90280-03024	KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE		
20	682-44315-A0	GASKET, WATER PUMP	2	
		JOINT, POMPE A EAU		

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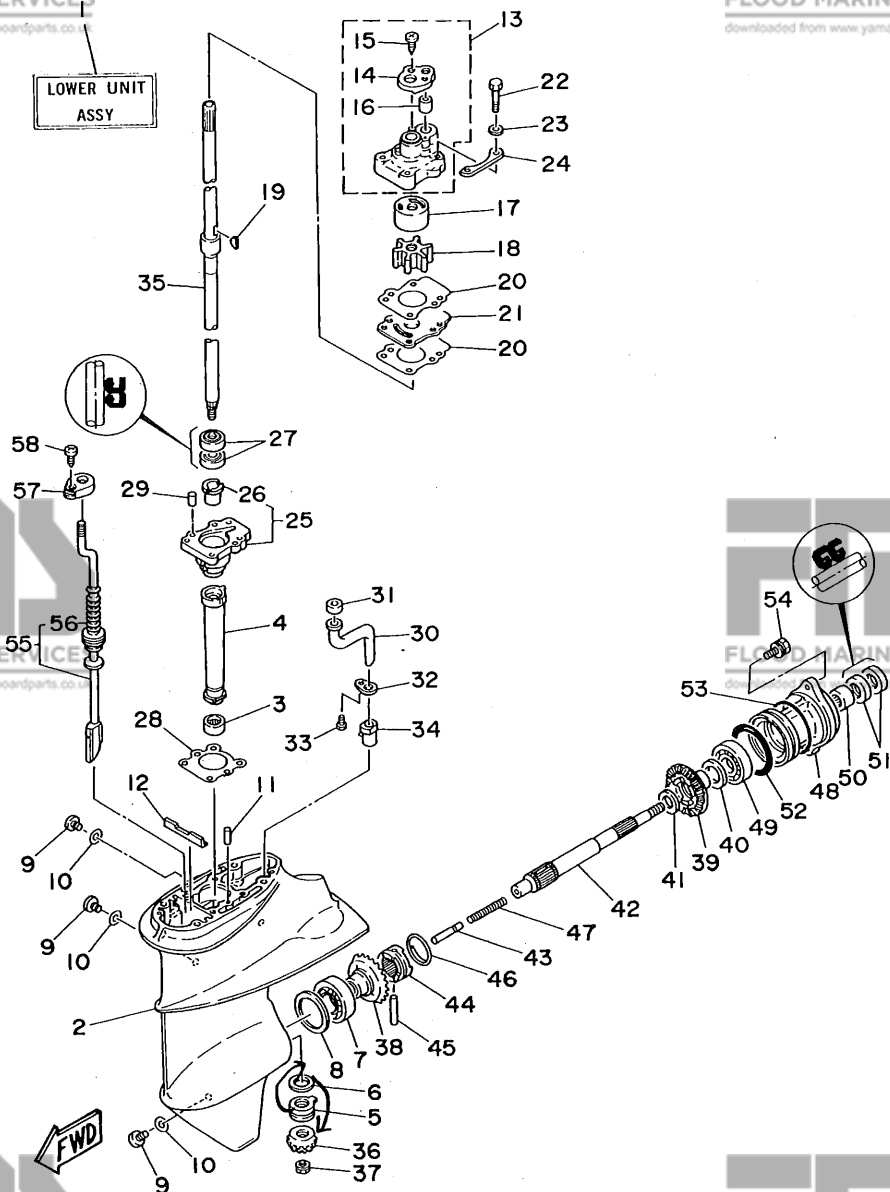


FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	682-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
22	97095-06045	BOLT BOULON	4	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
24	682-44328-00	PLATE PLAQUETTE	2	
25	6E7-45331-00-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	
26	626-45316-09	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	
27	93101-20048	OIL SEAL JOINT SPY	2	
28	683-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	
29	93606-12019	PIN, DOWEL GOUILLE	2	
30	683-44362-01	TUBE, WATER TUBE D'EAU	1	
31	683-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
32	683-44373-00	SET PLATE, WATER TUBE BRIDE, TUBE D'EAU	1	
33	97095-06010	BOLT BOULON	1	
34	6E7-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
35	6E7-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6E7-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	6E7-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SUPER ULTRA LONG
36	6E7-45551-00	PINION PIGNON	1	
37	90179-08M06	NUT ECROU	1	
38	6E7-45560-00	GEAR PIGNON	1	
39	6E7-45571-00	GEAR PIGNON	1	
40	626-45577-00-01	SHIM (0.1MM) CALE (0.1MM)	1	UR
	626-45577-00-03	SHIM (0.3MM) CALE (0.3MM)	1	UR
	626-45577-00-05	SHIM (0.5MM) CALE (0.5MM)	1	UR
41	90201-17682	WASHER, PLATE RONDELLE, PLATE	1	
42	683-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
43	650-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
44	682-45631-00	CLUTCH, DOG CRABOT	1	

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LOWER UNIT
ASSY

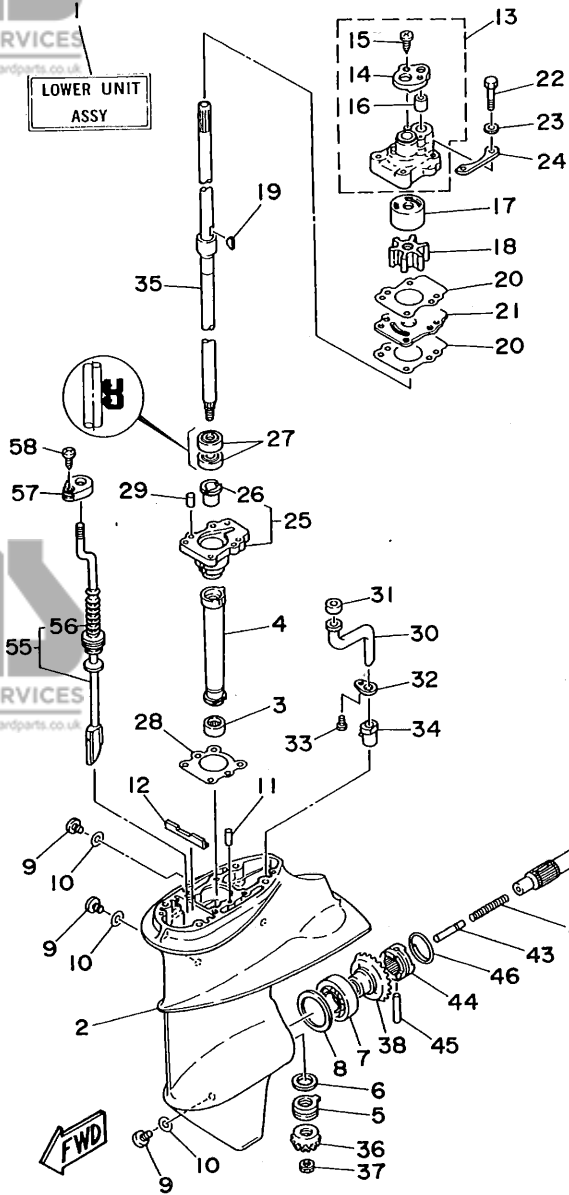
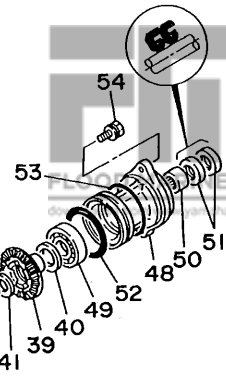


FIG. 11 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

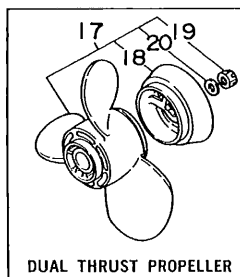
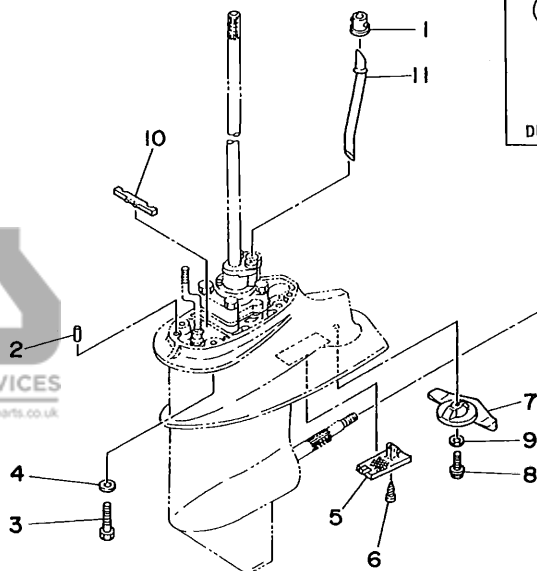
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	90250-05010	PIN, STRAIGHT	1	
46	648-45633-00	GOUPILLE, DROITE	1	
47	90501-14M06	RING, CROSS PIN	1	
48	683-45361-01-40	JONG, GOUPILLE CRABOT	1	
49	93306-00518	SPRING, COMPRESSION	1	
50	93315-317U2	RESSORT, COMPRESSION	1	
51	93101-17054	CAP, LOWER CASING	1	
52	93210-57M09	COUVERCLE, BOITIER D'HELICE	1	
53	93210-56M80	BEARING	1	
54	97595-06520	ROULEMENT	1	
55	682-44150-00	BEARING, CYLINDRICAL	1	
56	682-44147-00	ROULEMENT	1	
57	682-44176-00	OIL SEAL	2	
58	97780-50110	JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT, WITH WASHER	2	
		VIS HEXAGONAL	1	UR SHORT
		SHIFT CAM ASSY	1	UR LONG
		CAME D'INVERSION	1	UR SUPER ULTRA LONG
		SHIFT CAM ASSY	1	
		CAME D'INVERSION	1	
		SHIFT CAM ASSY	1	
		CAME D'INVERSION	1	
		.BOOT, SHIFT ROD	1	
		.SOUFFLET, TIGE D'INVERSION	1	
		BRACKET	1	
		SUPPORT	1	
		SCREW, TAPPING	1	
		VIS, TETE BOMBEE	1	



D7

FIG. 12 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



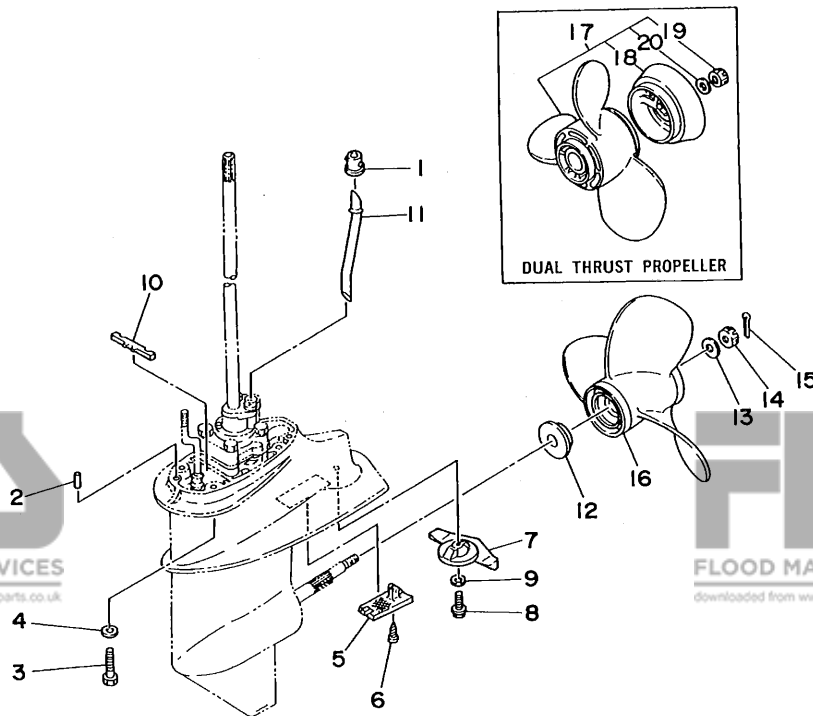
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	626-44365-01	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	97090-08035	BOLT BOULON	4	
4	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
5	6E7-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
6	98580-05012	SCREW, PAN HEAD VIS	1	
7	6E8-45251-01	ANODE	1	
8	95895-06020	BOLT, FLANGE BOULON	1	
9	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	
10	682-45375-01	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
11	682-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	682-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	682-44361-30	TUBE, WATER TUBE D'EAU	1	UR SUPER ULTRA LONG
12	6E7-45987-01	SPACER ENTRETOISE	1	
13	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	
14	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	
15	91490-30020	PIN, COTTER GOUPILLE	1	UR
	91490-30030	PIN, COTTER GOUPILLE	1	UR DUAL THRUST PROP.
16	683-45949-00-EL	PROPELLER (3X9-1/2"X6-1/2"-J) HELICE (3X9-1/2"X6-1/2"-J)	1	UR
	683-45947-00-EL	PROPELLER (3X9-1/4"X8"-J) HELICE (3X9-1/4"X8"-J)	1	UR
	683-45945-00-EL	PROPELLER (3X9-1/4"X9"-J) HELICE (3X9-1/4"X9"-J)	1	UR
	683-45952-00-EL	PROPELLER (3X9-1/4"X9-3/4"-J) HELICE (3X9-1/4"X9-3/4"-J)	1	UR
	683-45943-00-EL	PROPELLER (3X9-1/4"X10-1/2"-J) HELICE (3X9-1/4"X10-1/2"-J)	1	UR
	683-45941-00-EL	PROPELLER (3X9-1/4"X12"-J) HELICE (3X9-1/4"X12"-J)	1	UR
17	683-W4591-02-EL	PROPELLER (3X9-3/4"X8"-J) HELICE (3X9-3/4"X8"-J)	1	UR
	683-W4592-02-EL	PROPELLER (3X9-3/4"X6-1/2"-J) HELICE (3X9-3/4"X6-1/2"-J)	1	UR
18	6E7-45986-00	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	
19	90171-10M07	.NUT, CASTLE .ECROU, CRENELE	1	

E1

FIG. 12 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	



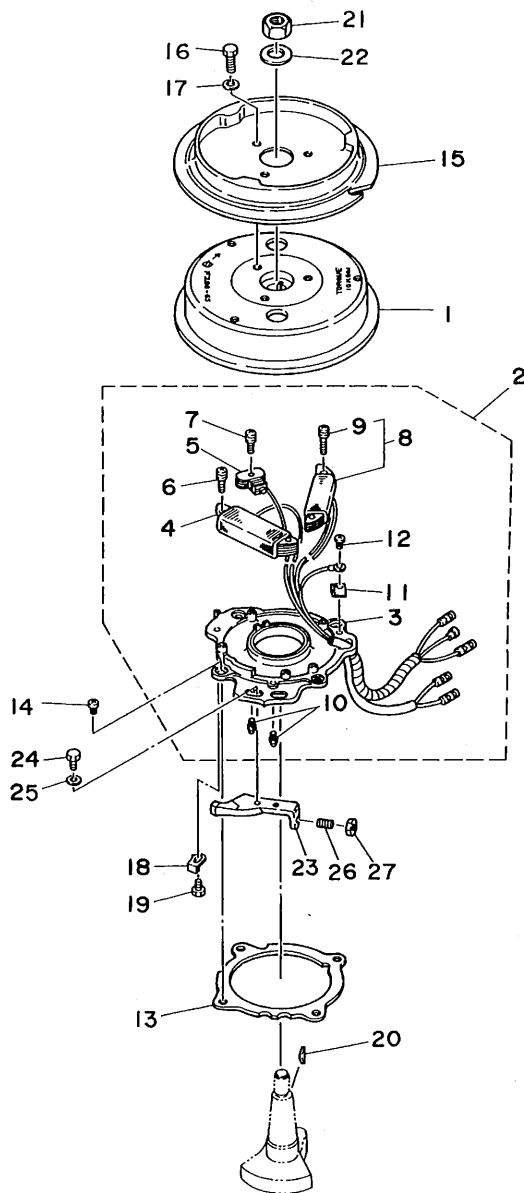
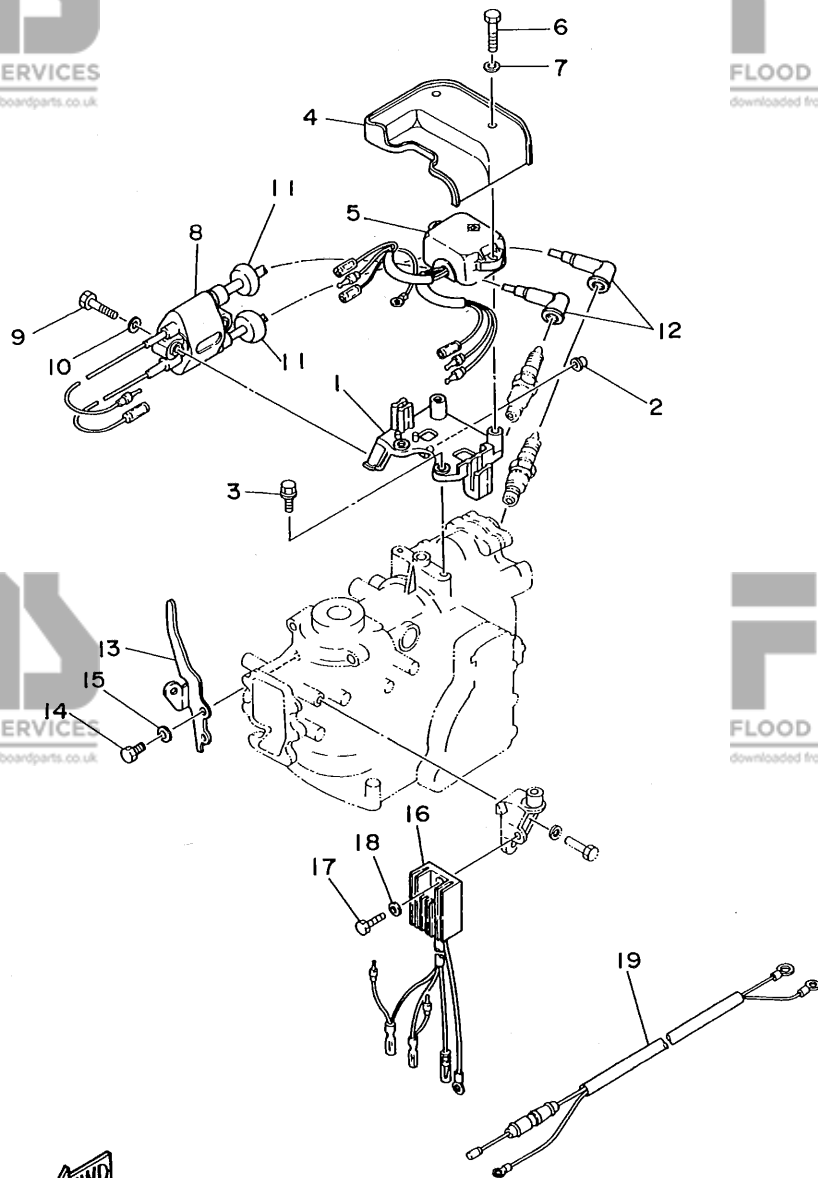


FIG. 13 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-85550-70	ROTOR ASSY	1	
2	6E7-85560-A0	ROTOR CPLT	1	80W
3	6E7-85509-70	BASE ASSY	1	
4	6E7-85520-70	ENS. FLASQUE	1	
5	6E7-85580-70	.BASE, MAGNETO	1	
6	90159-05039	.BASE, MAGNETO	1	
7	90159-05038	.COIL, CHARGE	1	
8	6E7-81303-A0	.BOBINE, CHARGE	1	
9	90159-05039	.COIL, PULSER	1	
10	663-85518-00	.BOBINE, PULSEUR	1	
11	6E7-81328-70	.SCREW, WITH WASHER	2	
12	98501-04006	.VIS, AVEC RONDELLE	1	
13	682-41613-02	.SCREW, WITH WASHER	1	
14	97890-05008	.VIS, AVEC RONDELLE	1	
15	6E7-15723-00-94	.LIGHTING COIL ASSY	1	
16	97013-06012	.BOBINE D'ECLAIRAGE	1	
17	92990-06600	.SCREW, WITH WASHER	2	
18	682-41616-00	.VIS, AVEC RONDELLE	2	
19	97095-05010	.JOINT, BALL	1	
20	90280-16053	.JOINT SPHERIQUE	1	
21	90170-12066	.CLAMP	1	
22	90201-12472	.COLLIER	1	
23	6E8-41213-00-94	.SCREW, PAN HEAD	1	
24	97095-05010	.VIS	1	
25	92990-05600	PLATE, BASE FRICTION	1	
26	90113-05M04	PLAQUE, FRICTION DE BASE	1	
27	95380-05700	SCREW, PAN HEAD	5	
		VIS, CRUCIFORME	1	
		PULLEY, STARTER	1	
		POULIE DE DEMARREUR	1	
		BOLT	3	
		BOULON	3	
		WASHER, PLATE	3	
		RONDELLE, PLATE	3	
		STOPPER, MAGNETO BASE	1	
		BUTEE, PLATEAU D'AVANCE	1	
		BOLT	1	
		BOULON	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		CAM, ACCEL.	1	
		CAME, ACCELERATION	1	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	
		BOLT, SET	1	
		BOULON, BLOCAGE	1	
		NUT	1	
		ECROU	1	



FWD

FIG. 14 ELECTRIC PARTS

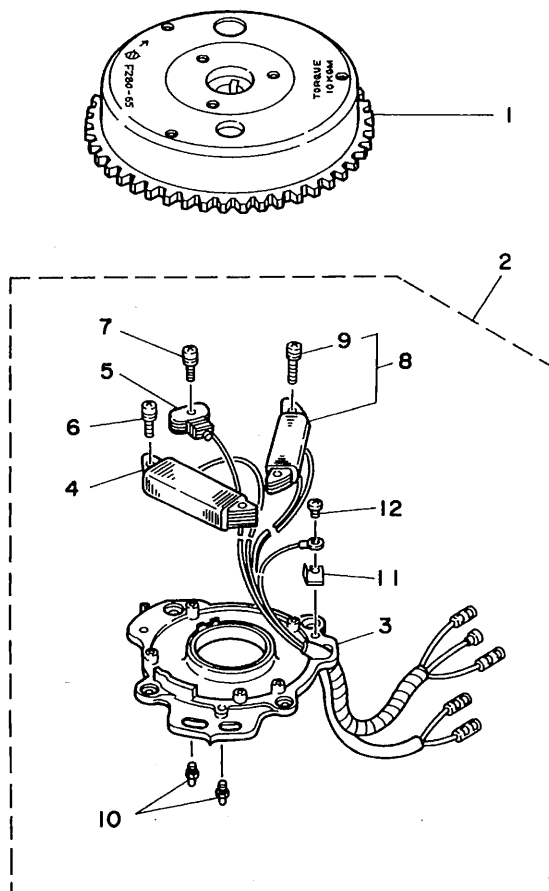
PIECES ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-85542-00-94	BRACKET SUPPORT	1	
2	6E7-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
3	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
4	6E7-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
5	695-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	
6	97095-06030	BOLT BOULON	2	
7	92990-06200	WASHER, PLAIN RONDELLE, PLATE	2	
8	6E7-85570-19	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	
9	97095-06030	BOLT BOULON	2	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
11	90480-25161	GROMMET RONDELLE CAOUTCHOUC	2	
12	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
13	682-81332-02	PLATE, TIMING PLATEAU, ALLUMAGE	1	
14	97095-06016	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
17	97095-06016	BOLT BOULON	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
19	6J8-82105-10	WIRE HARNESS FAISCEAU DE FILS	1	

FIG. 15 ALTERNATE 1 (9.9DE/15DE)

OPTIONNELLES 1 (9.9DE/15DE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E7-85550-A0	ROTOR ASSY ROTOR CPLT	1	
2	6E7-85560-A0	BASE ASSY ENS. FLASQUE	1 80W	
3	6E7-85509-70	.BASE, MAGNETO .BASE, MAGNETO	1	
4	6E7-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	
5	6E7-85580-70	.COIL, PULSER .BOBINE, PULSEUR	1	
6	90159-05039	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
7	90159-05038	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	
8	6E7-81303-A0	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	
9	90159-05039	..SCREW, WITH WASHER ..VIS, AVEC RONDELLE	2	
10	663-85518-00	.JOINT, BALL .JOINT SPHERIQUE	2	
11	6E7-81328-70	.CLAMP .COLLIER	1	
12	98501-04006	.SCREW, PAN HEAD .VIS	1	



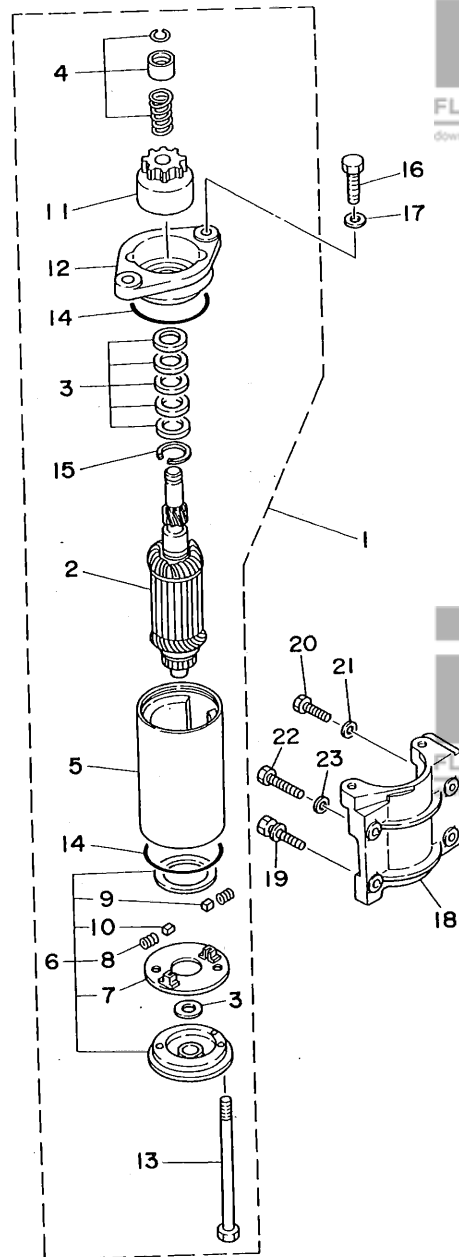


FIG. 16 ALTERNATE 2 (9.9DE/15DE)

OPTIONNELLES 2 (9.9DE/15DE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	682-81850-11	.ARMATURE ASSY .INDUIT	1	
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1	
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1	
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
7	682-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	682-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
9	682-81811-10	.BRUSH 1 .CHARBON 1	1	
10	682-81812-10	.BRUSH 2 .CHARBON 2	1	
11	682-81832-10	.CLUTCH, OVER RUN .EMBAYAGE, ROUE LIBRE	1	
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
13	682-81826-10	.BOLT .BOULON	2	
14	682-81847-10	.O-RING .JOINT TORIQUE	2	
15	682-81834-10	.RING .BAGUE	1	
16	97013-08025	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
19	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
20	97095-06025	BOLT BOULON	1	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
22	97095-06030	BOLT BOULON	1	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

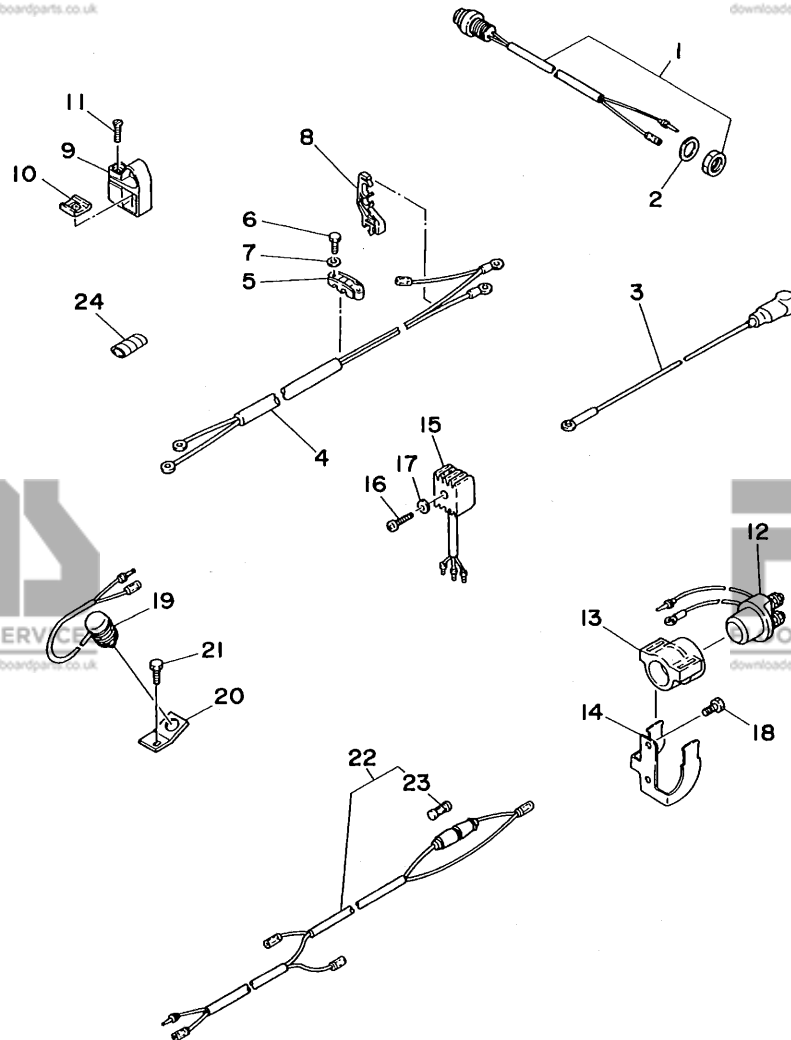


FIG. 17 ALTERNATE 3 (9.9DE/15DE)

OPTIONNELLES 3 (9.9DE/15DE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	689-81870-00	STARTING SWITCH ASSY	1	
2	90201-16M36	CONTACT A CLEF	1	
3	6E7-82117-00	WASHER, PLATE	1	
4	6E7-82105-10	RONDELLE, PLATE	1	
5	90464-08M03	WIRE, LEAD	1	
6	90464-08M03	FIL	1	
7	92990-06600	WIRE HARNESS	1	
8	682-82594-01	FAISCEAU DE FILS	1	
9	689-82594-00	CLAMP	1	
10	682-42525-00	BRIDE	1	
11	90161-06M00	CLAMP	1	
12	6G1-81941-10	BRIDE	1	
13	6E7-81945-00	PLATE, FRICTION	1	
14	664-81970-61	PLAQUE, FRICTION	1	
15	98580-05525	SCREW, TAPPING	1	
16	92990-05600	VIS, TETE FRAISSE	1	
17	97313-06014	STARTER RELAY ASSY	1	
18	689-82540-01	LANCEUR RELAIS (ENS.)	1	
19	682-82554-00	HOLDER, RELAY	1	
20	97013-06012	SUPPORT, RELAIS	1	
21	6E7-82541-00	PLATE, SWITCH FITTING	1	
22	682-82151-00	PLAQUE, FIXATION DU RELAIS	1	
23	90446-10M02	RECTIFIER ASSY	1	
24		REDRESSEUR COMPLET	1	

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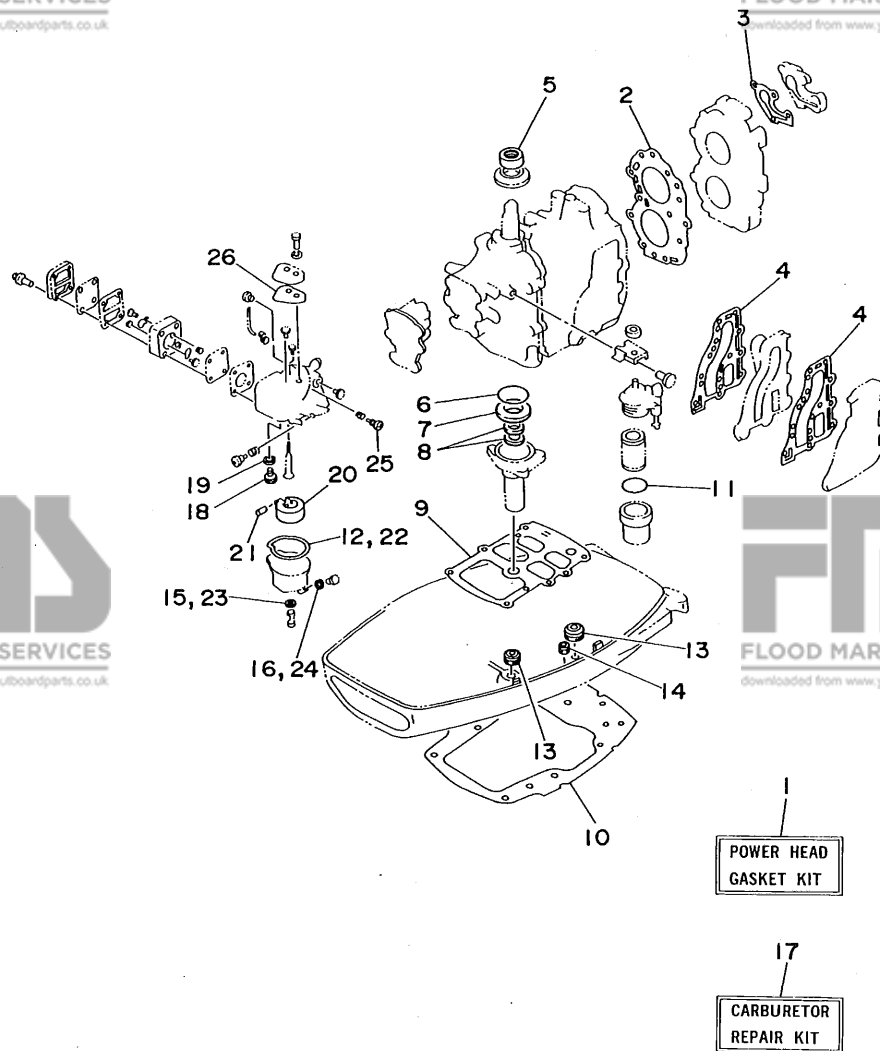


FIG. 18 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-W0001-06	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	6E7-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
3	682-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
4	682-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
5	93110-23M00	.OIL SEAL .JOINT D'HUILE	1	
6	93210-53679	.O-RING .JOINT TORIQUE	1	
7	93101-20M29	.OIL SEAL .JOINT SPY	1	
8	93101-13M11	.OIL SEAL .JOINT SPY	2	
9	682-11351-A0	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
10	682-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
11	93210-32738	.O-RING .JOINT TORIQUE	1	
12	677-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
13	682-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	2	
14	682-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
15	1J2-14398-00	.GASKET .JOINT	1	
16	655-14398-00	.GASKET .JOINT	1	
17	677-W0093-12	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR 9.9D
	6E8-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR 15D
18	6E8-14390-12	.NEEDLE VALVE ASSY .POINTEAU	1	UR 9.9D
	61J-14390-00	.NEEDLE VALVE ASSY .POINTEAU	1	UR 15D
19	367-14195-00	.GASKET .JOINT	1	
20	6E7-14385-00	.FLOAT .FLOTTEUR	1	
21	647-14386-10	.PIN, FLOAT .AXE, FLOTTEUR	1	
22	677-14384-01	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
23	1J2-14398-00	.GASKET .JOINT	1	
24	655-14398-00	.GASKET .JOINT	1	
25	98503-04014	.SCREW, PAN HEAD .VIS	1	
26	677-14227-01	.GASKET .JOINT	1	

F1

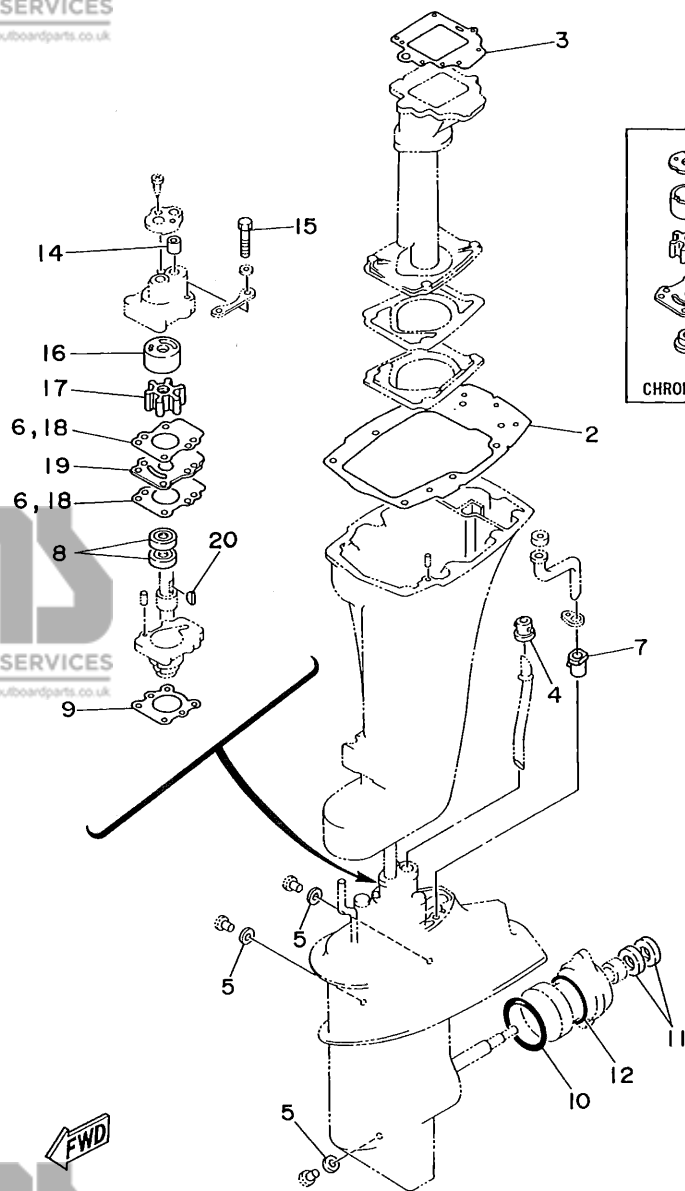


FIG. 19 REPAIR KIT 2

KITS DE PREPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	683-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS	1	
2	682-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	682-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
4	626-44365-01	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
5	90430-08020	.GASKET .JOINT	3	
6	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
7	6E7-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
8	93101-20048	.OIL SEAL .JOINT SPY	2	
9	683-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
10	93210-57M09	.O-RING .JOINT TORIQUE	1	
11	93101-17054	.OIL SEAL .JOINT SPY	2	
12	93210-56M80	.O-RING .JOINT TORIQUE	1	
13	682-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
14	682-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
15	97095-06040	.BOLT .BOULON	4	
16	682-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
17	682-44352-01	.IMPELLER .TURBINE	1	
18	682-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	2	
19	682-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
20	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
21	682-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
22	682-44321-40	.INNER PLATE, CARTRIDGE .CUVETTE	1	
23	682-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
24	682-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
25	682-44352-01	.IMPELLER .TURBINE	1	
26	682-45344-00	.COVER, OIL SEAL .FLASQE, JOINT D'HUILE	1	



20D (6L3)
25N (6L2)

20D
25N

This Parts Catalogue is related to the Parts in use for the Yamaha outboard motor 20D'94 (6L3)/25N'94(6L2). When you are ordering replacement parts for the 20D'94(6L3)/25N'94 (6L2), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

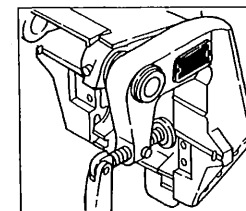
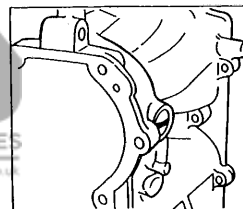
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
20DMO	S : 105355 and following	
	L : 402316 and following	
20DEO	S : 154726 and following	
	L : 451546 and following	
20DERO	S : 180267 and following	
	L : 480263 and following	
25NMO	S : 109458 and following	
	L : 404149 and following	
25NEO	S : 151055 and following	
	L : 451684 and following	
25NERO	S : 280174 and following	
	L : 480424 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 20D(6L3)/25N(6L2) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à Ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE	CARBURATEUR (ENS.)
	.GICLEUR de ralenti
	.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

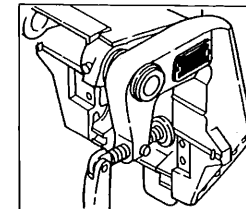
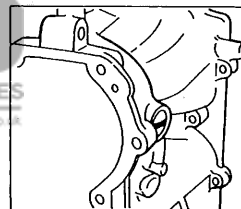
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série		
20DMO	S : 105355 et suivants	
	L : 402316 et suivants	
20DEO	S : 154726 et suivants	
	L : 451546 et suivants	
20DERO	S : 180267 et suivants	
	L : 480263 et suivants	
25NMO	S : 109458 et suivants	
	L : 404149 et suivants	
25NEO	S : 151055 et suivants	
	L : 451684 et suivants	
25NERO	S : 280174 et suivants	
	L : 480424 et suivants	



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1, B2
FIG. 3	INTAKE	B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	OIL PUMP	B6, B7
FIG. 6	STARTER	C1, C2
FIG. 7	FUEL	C3
FIG. 8	TOP COWLING	C4
FIG. 9	BOTTOM COWLING	C5, C6
FIG. 10	BRACKET 1	C7, D1
FIG. 11	BRACKET 2	D2, D3
FIG. 12	STEERING	D4, D5
FIG. 13	CONTROL	D6, D7
FIG. 14	UPPER CASING	E1
FIG. 15	LOWER CASING. DRIVE 1	E2~E4
FIG. 16	LOWER CASING. DRIVE 2	E5, E6
FIG. 17	GENERATOR	E7
FIG. 18	ELECTRICAL 1	F1
FIG. 19	ALTERNATE 1 (20DE(R)O/25NE(R)O)	F2
FIG. 20	ALTERNATE 2 (20DE(R)O/25NE(R)O)	F3, F4
FIG. 21	REPAIR KIT 1	F5
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FIG. 18	PARITIE ELECTRIQUE 1	F1
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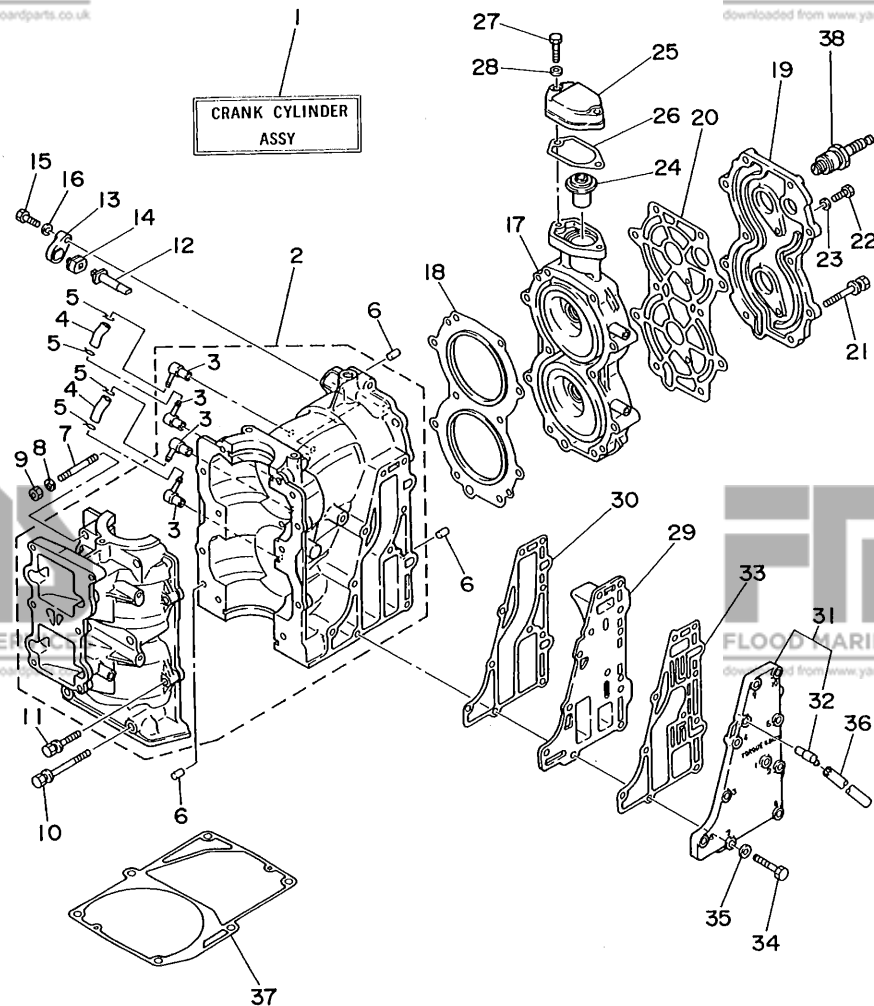


FIG. 1 CYLINDER. CRANKCASE

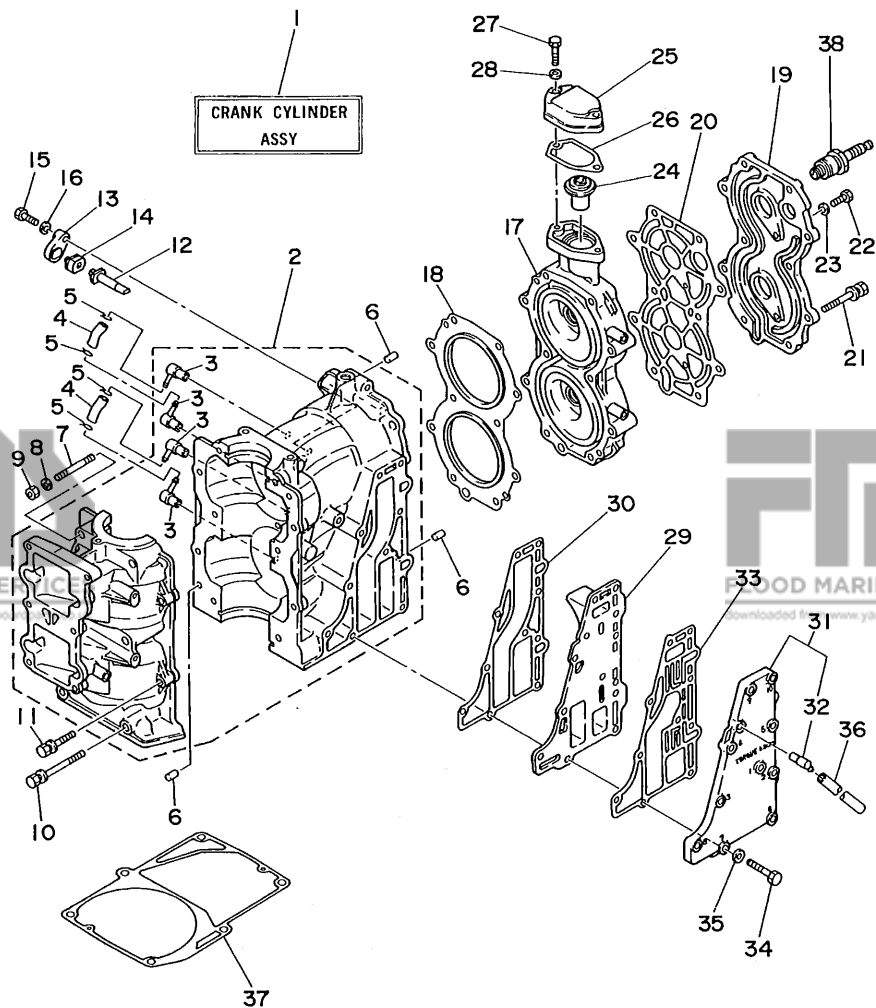
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0090-11-40	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 37, FIG. 2, REF.NO. 1 ~ 29)	1	
2	6L2-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	4	
4	90445-07M15	HOSE DURITE	2	
5	90467-06016	CLIP JONC	4	
6	93604-10M03	PIN, DOWEL CLAVETTE	4	
7	95617-08645	BOLT, STUD GOIJON	2	
8	90201-08086	WASHER, PLATE RONDELLE, PLATE	2	
9	95333-08600	NUT ECROU	2	
10	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
11	90119-06M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
12	6J8-11325-00	ANODE ANODE	1	
13	6H3-11327-00-94	COVER, ANODE COUVERCLE	1	
14	6H3-11328-00	GROMMET, ANODE PASSE-FIL	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	6L2-11111-01-94	HEAD, CYLINDER 1 CULASSE 1	1	
18	6L2-11181-A1	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
19	6L2-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
20	6L2-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
21	90119-08M20	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
25	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
26	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
27	97095-06025	BOLT BOULON	2	

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FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
29	6L2-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
30	6L2-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
31	6L2-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
32	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
33	6L2-41114-A1	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
34	97095-06030	BOLT BOULON	10	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
36	90445-10M40	HOSE DURITE	1	
37	6L2-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
38	94702-00271	PLUG, SPARK (NGK BR7HS 10) BOUGIE D'ALLUMAGE (NGK BR7HS 10)	2	

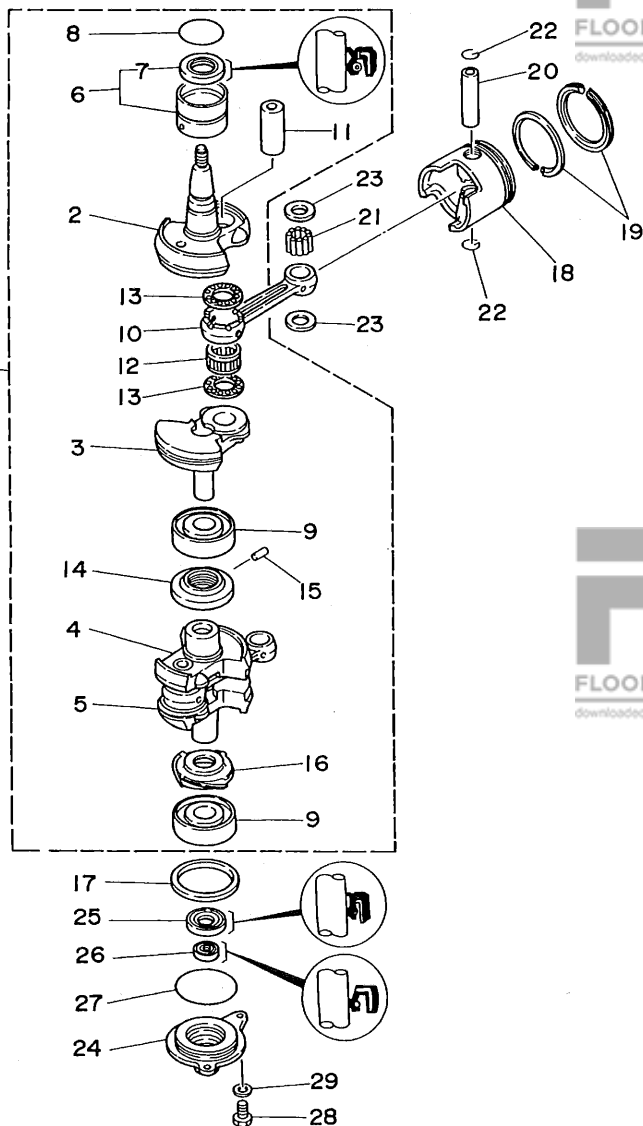


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

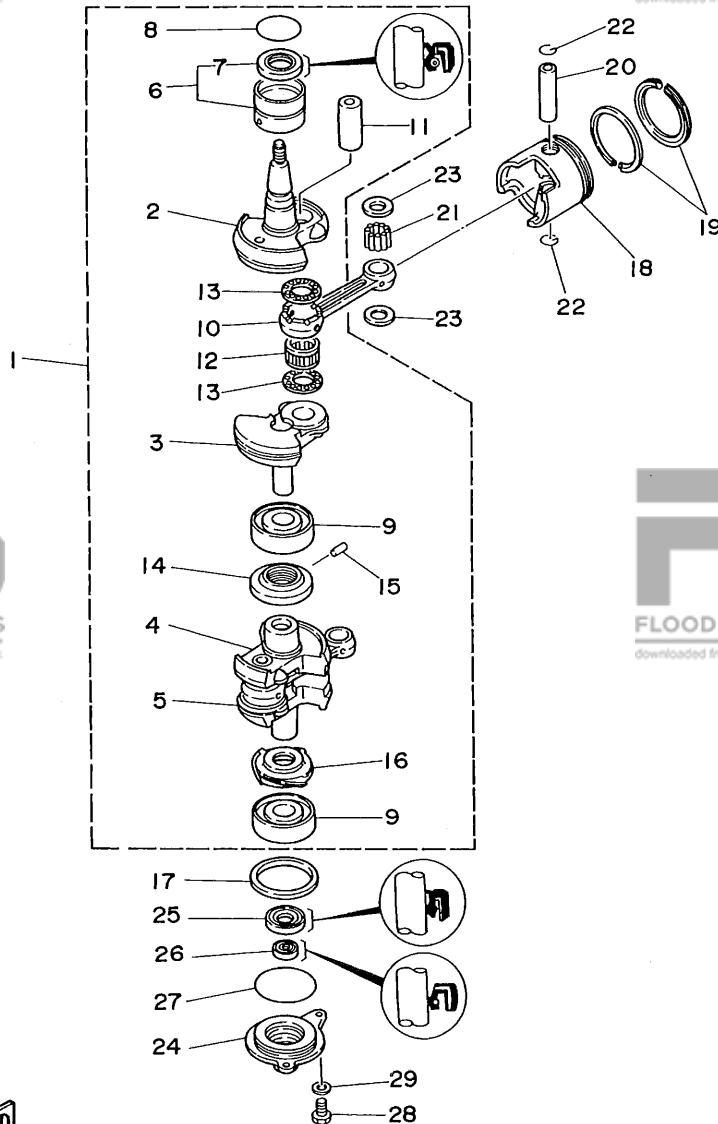
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6L2-11400-10	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	6L2-11412-00	.CRANK 1	1	
3	6L2-11422-00	.MASSOLOTTE DE VILEBREQUIN 1	1	
4	6L2-11432-00	.CRANK 2	1	
5	6L2-11442-00	.MASSOLOTTE DE VILEBREQUIN 2	1	
6	93311-632U7	.CRANK 3	1	
7	93102-26M27	.MASSOLOTTE DE VILEBREQUIN 3	1	
8	93210-42159	.CRANK 4	1	
9	93306-305U5	.MASSOLOTTE DE VILEBREQUIN 4	1	
10	6L2-11651-00	BEARING, CYLINDRICAL ROULEMENT	1	
11	6L2-11681-00	OIL SEAL JOINT SPY	1	
12	93310-424W9	.O-RING	1	
13	90209-24M15	.JOINT TORIQUE	2	
14	6L2-11515-00	.BEARING	2	
15	91690-30010	.ROULEMENT	2	
16	6J8-11536-00	.ROD, CONNECTING	2	
17	90201-50306	.BIELLE NUE	2	
18	6L2-11631-00-97	.PIN, CRANK 1	2	
19	6L2-11635-00	.MANETON, VILEBREQUIN 1	2	
20	6L2-11636-00	.BEARING, CYLINDRICAL	2	
21	6L2-11610-00	.ROULEMENT	4	
22	6L2-11610-10	.WASHER	1	
23	6L2-11610-20	.RONDELLE	1	
24	6L2-15396-00-5B	.SEAL, LABYRINTH 1	1	
25	6L2-11610-00	.JOINT, LABYRINTHE 1	1	
26	6L2-11610-10	.PIN, SPRING	1	
27	6L2-11610-20	.AGRAFFE	1	
28	6L2-11633-00	.GEAR, DRIVE	1	
29	6L2-11633-00	.PIGNON SECONDAIRE	1	
30	6L2-11633-00	WASHER, PLATE RONDELLE, PLATE	1	
31	6L2-11633-00	PISTON (STD)	2	
32	6L2-11635-00	PISTON (STD)	2	AP
33	6L2-11636-00	PISTON (0.25MM O/S)	2	AP
34	6L2-11636-00	PISTON (0.50MM O/S)	2	AP
35	6L2-11610-00	PISTON RING SET (STD)	2	
36	6L2-11610-10	JEU DE SEGMENTS (STD)	2	AP
37	6L2-11610-20	PISTON RING SET (0.25MM O/S)	2	AP
38	6L2-11610-00	JEU DE SEGMENTS (0.25MM O/S)	2	AP
39	6L2-11610-10	PISTON RING SET (0.50MM O/S)	2	AP
40	6L2-11610-20	JEU DE SEGMENTS (0.50MM O/S)	2	AP
41	6L2-11633-00	PIN, PISTON	2	
42	6L2-11633-00	AXE, PISTON	2	
43	6L2-11633-00	PIN, DOWEL	62	
44	6L2-11633-00	GOUJON	4	
45	6L2-11633-00	CIRCLIP	4	
46	6L2-11633-00	CIRCLIP	4	
47	6L2-11633-00	WASHER, PLATE	4	
48	6L2-11633-00	RONDELLE, PLATE	1	
49	6L2-11633-00	HOUSING, OIL SEAL	1	
50	6L2-11633-00	LOGEMENT DE JOINT SPY	1	

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FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93102-25142	OIL SEAL	1	
26	93101-13M37	JOINT SPY	1	
27	93210-56M80	OIL SEAL	1	
28	97095-06016	JOINT SPY	1	
29	92990-06600	O-RING	1	
		JOINT TORIQUE		
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE		



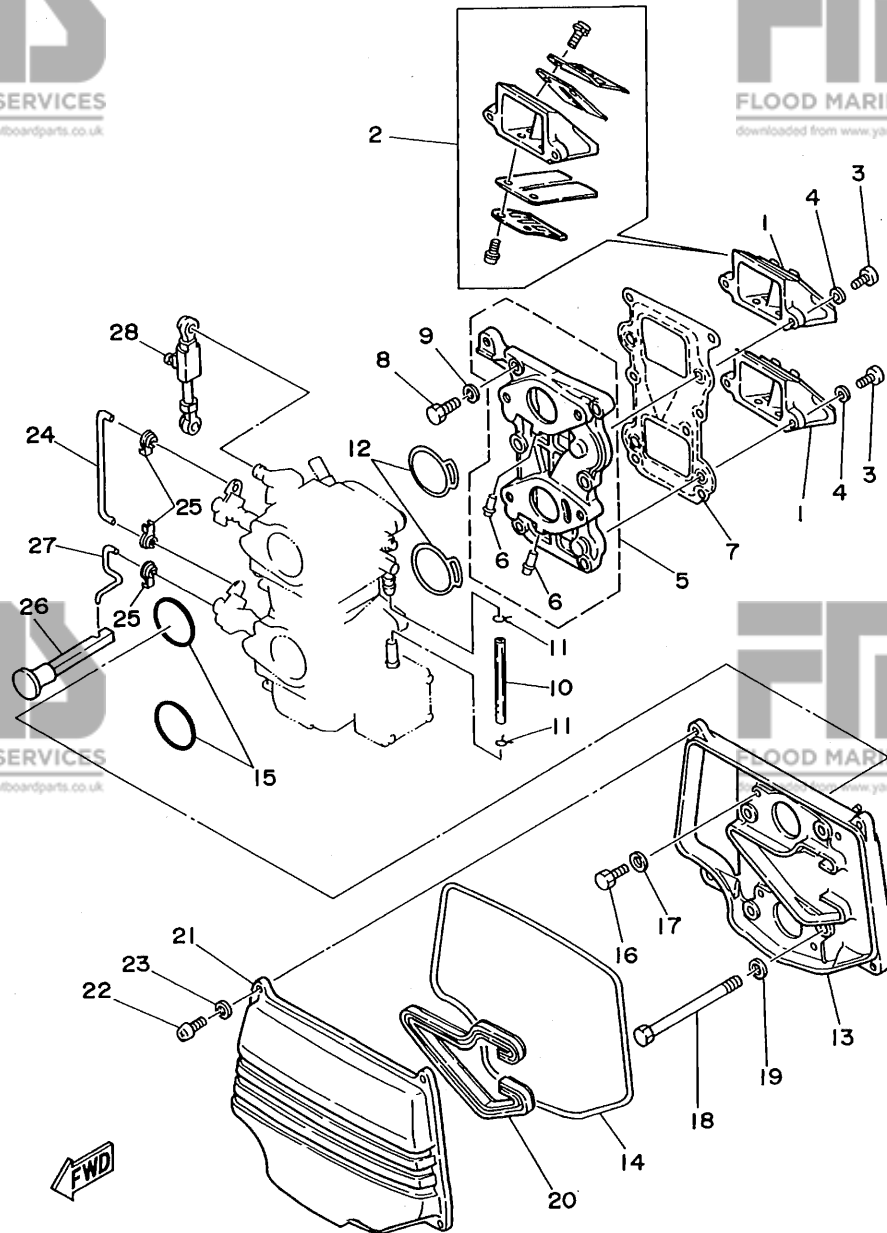


FIG. 3 INTAKE

ADMISSION

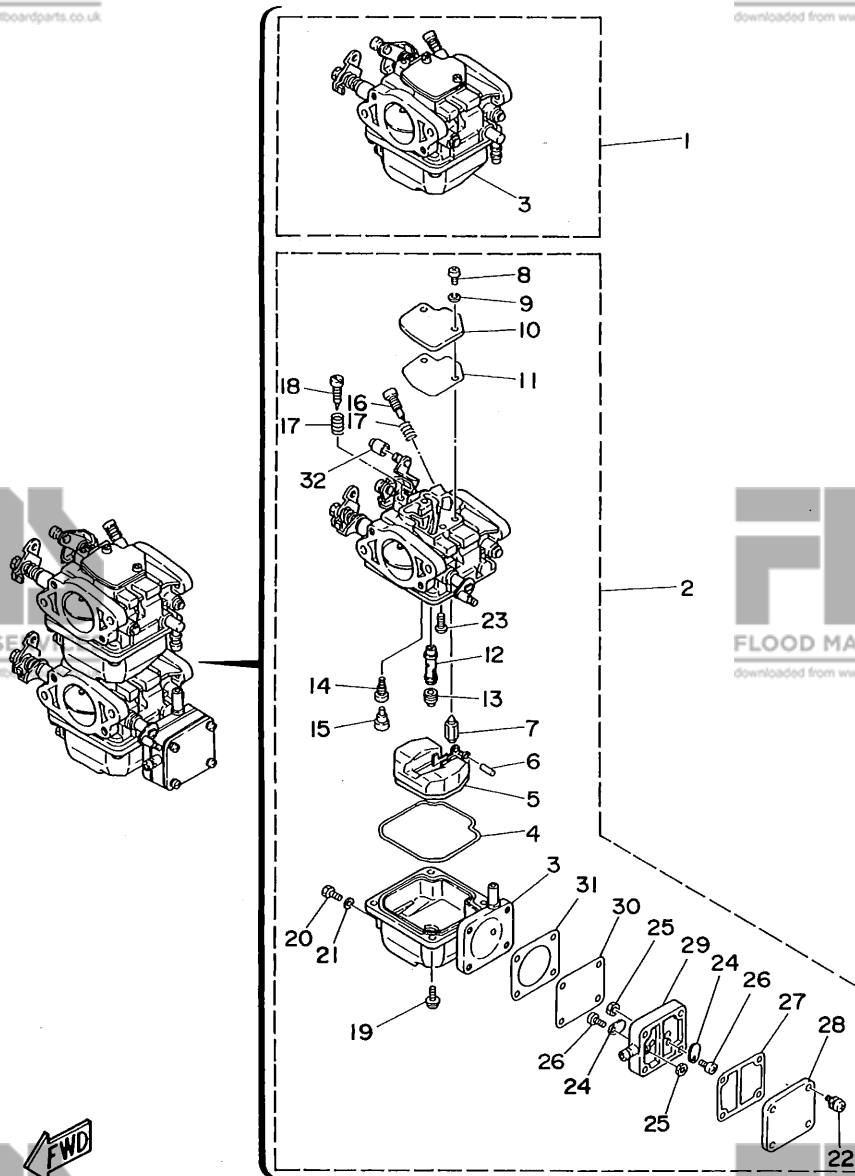
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-13610-00	REED VALVE ASSY CLAPET COMPLET	2	
2	6L2-W0004-00	. REED SET . JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS	4	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
5	6L2-13641-10-94	MANIFOLD 1 TUBULURE 1	1	
6	676-14485-00	. PIPE, JOINT . DURITE	2	
7	6L2-13621-00	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
8	97095-06025	BOLT BOULON	6	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
10	90445-09012	HOSE DURITE	1	
11	90467-08004	CLIP JONC	2	
12	6L2-14198-00	GASKET JOINT	2	
13	6L2-14417-00-94	COVER 1 COUVERCLE 1	1	
14	6L2-14476-00	SEAL JOINT SPY	1	
15	93210-35M86	O-RING JOINT TORIQUE	2	
16	97313-05012	BOLT BOULON	4	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
18	97390-06085	BOLT BOULON	4	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
20	6L2-14476-11	SEAL JOINT SPY	1	
21	6L2-14418-00	COVER 2 COUVERCLE 2	1	
22	98580-05016	SCREW, PAN HEAD VIS	4	
23	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
24	6J8-41259-00	ROD, CHOKE 3 TRINGLE 3, STARTER	1	
25	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	
26	6J8-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	
27	6L2-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
28	6L2-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	

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FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14301-01	CARBURETOR ASSY 1 (25N) CARBURATEUR COMPLET 1 (25N)	1	UR UPPER
	6L3-14301-00	CARBURETOR ASSY 1 (20D) CARBURATEUR COMPLET 1 (20D)	1	UR UPPER
2	6L2-14302-01	CARBURETOR ASSY 2 (25N) CARBURATEUR COMPLET 2 (25N)	1	UR LOWER
	6L3-14302-00	CARBURETOR ASSY 2 (20D) CARBURATEUR COMPLET 2 (20D)	1	UR LOWER
3	6L2-14381-00	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1	UR UPPER
	6L2-14383-00	.BODY, FLOAT CHAMBER 2 .CORPS, CUVE DE FLOTTEUR 2	1	UR LOWER
4	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
5	6L2-14385-00	.FLOAT .FLOTTEUR	2	
6	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
7	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
8	98580-04010	.SCREW, PAN HEAD .VIS	4	
9	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
10	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	2	
11	6L2-14399-00	.GASKET .JOINT	2	
12	6L2-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	2	
13	30X-14343-63	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	2	
14	6L2-14342-30	.JET, PILOT (# 60) .GICLEUR, RALENTI (# 60)	2	
15	50M-14355-00	.PLUG .PLOT	2	
16	6L2-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	2	
17	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	4	
18	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	2	
19	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	8	
20	677-14383-01	.SCREW, DRAIN .BOUCHON, PURGE	2	
21	6L2-14398-00	.GASKET .JOINT	2	
22	677-24444-01	.SCREW .VIS	4	
23	98980-04006	.SCREW, BIND .VIS	2	
24	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
25	95380-03600	.NUT .ECROU	2	

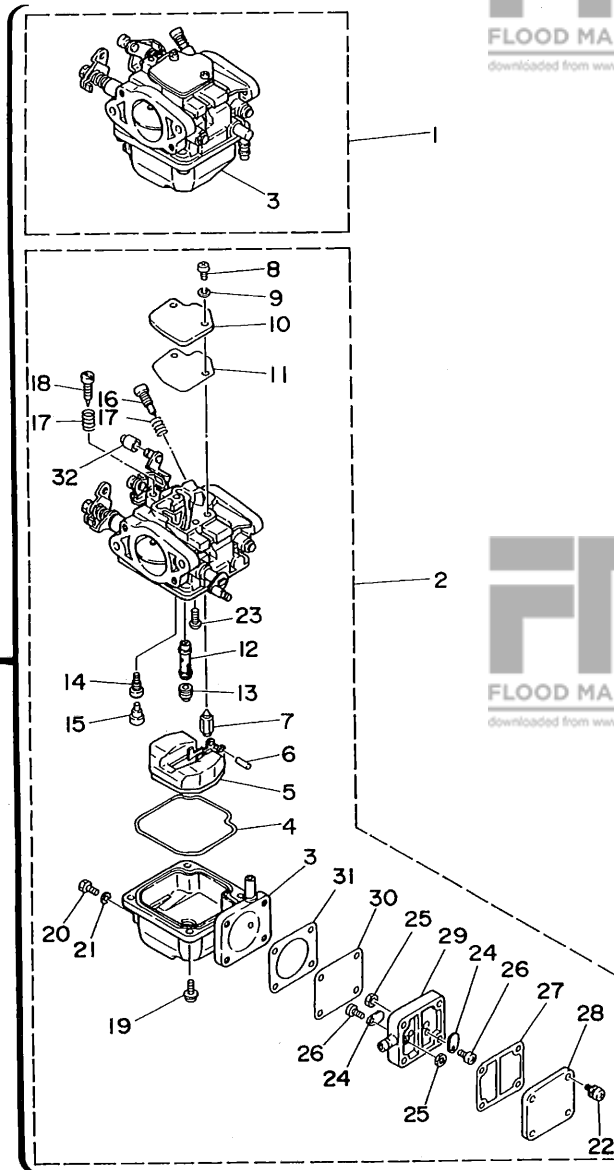
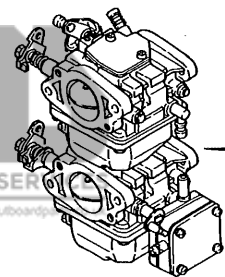


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FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E7-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
27	6L2-24435-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	
28	6L2-24413-00	.BODY 2 .CORPS 2	1	
29	682-24412-00	.BODY 1 .CORPS 1	1	
30	677-24411-02	.DIAPHRAGM .DIAPHRAGME	1	
31	677-24434-02	.GASKET, BODY .JOINT, CORPS	1	
32	6L2-14578-00	.COLLAR .COLLERETTE	1	

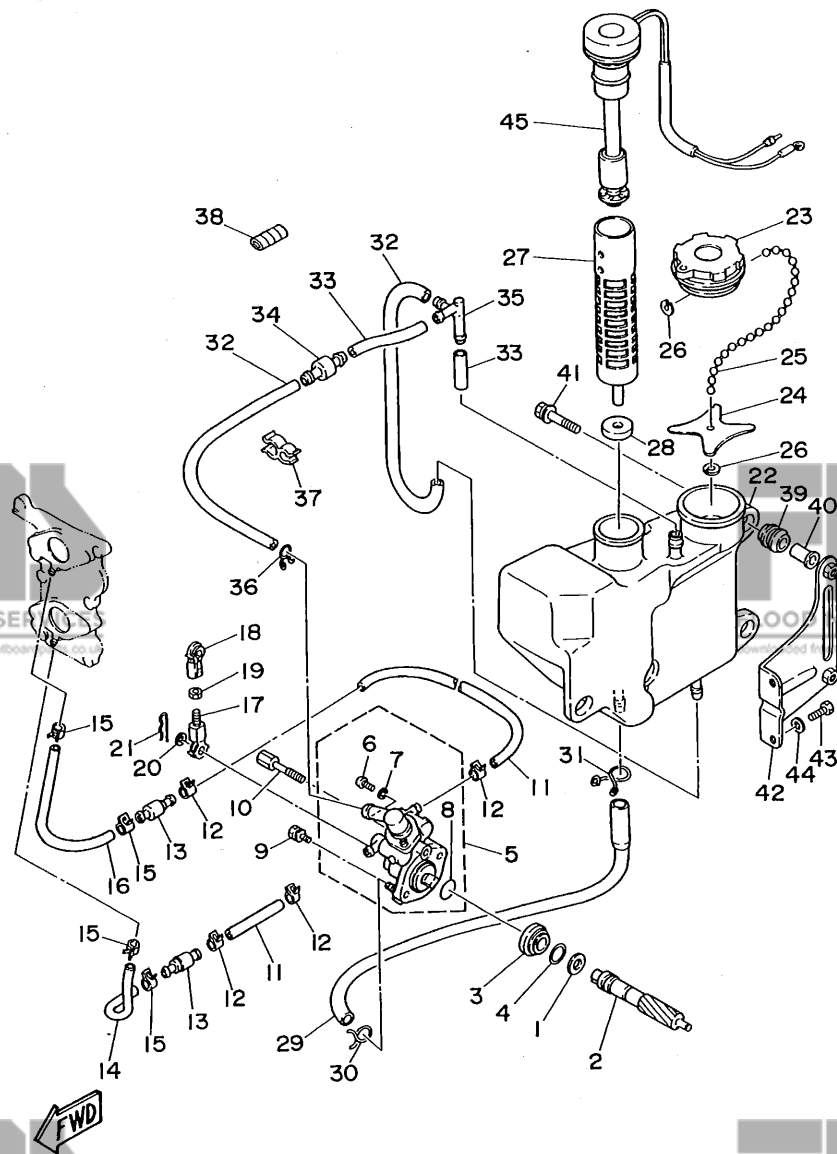


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FIG. 5 OIL PUMP

POMPE A HUILE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6L2-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6J8-13117-00	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING JOINT TORIQUE	1	
5	6L2-13200-00	OIL INJECTION PUMP ASSY VIEUX	1	
6	6L2-13471-00	.PLUG, DRAIN .PLOT, VIDANGE	1	
7	1YU-13187-00	.GASKET, BREATHER BOLT .JOINT, BOULON DE RENIFLARD	1	
8	93210-19M82	.O-RING .JOINT TORIQUE	1	
9	97513-05218	BOLT, WITH WASHER VIS HEXAGONAL	1	
10	90109-05M33	BOLT BOULON	1	
11	90445-07M32	HOSE DURITE	2	
12	90468-07M02	CLIP JONC	4	
13	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	2	
14	90445-07M04	HOSE DURITE	1	
15	90468-07M02	CLIP JONC	4	
16	90445-07M16	HOSE DURITE	1	
17	682-41237-50	JOINT, LINK RACCORD	1	
18	6H1-41237-00	JOINT, LINK RACCORD	1	
19	95380-05700	NUT ECROU	1	
20	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
21	90468-05M03	CLIP JONC	1	
22	6L2-21707-01	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
23	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
24	6L2-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
25	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1	
26	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
27	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
28	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	

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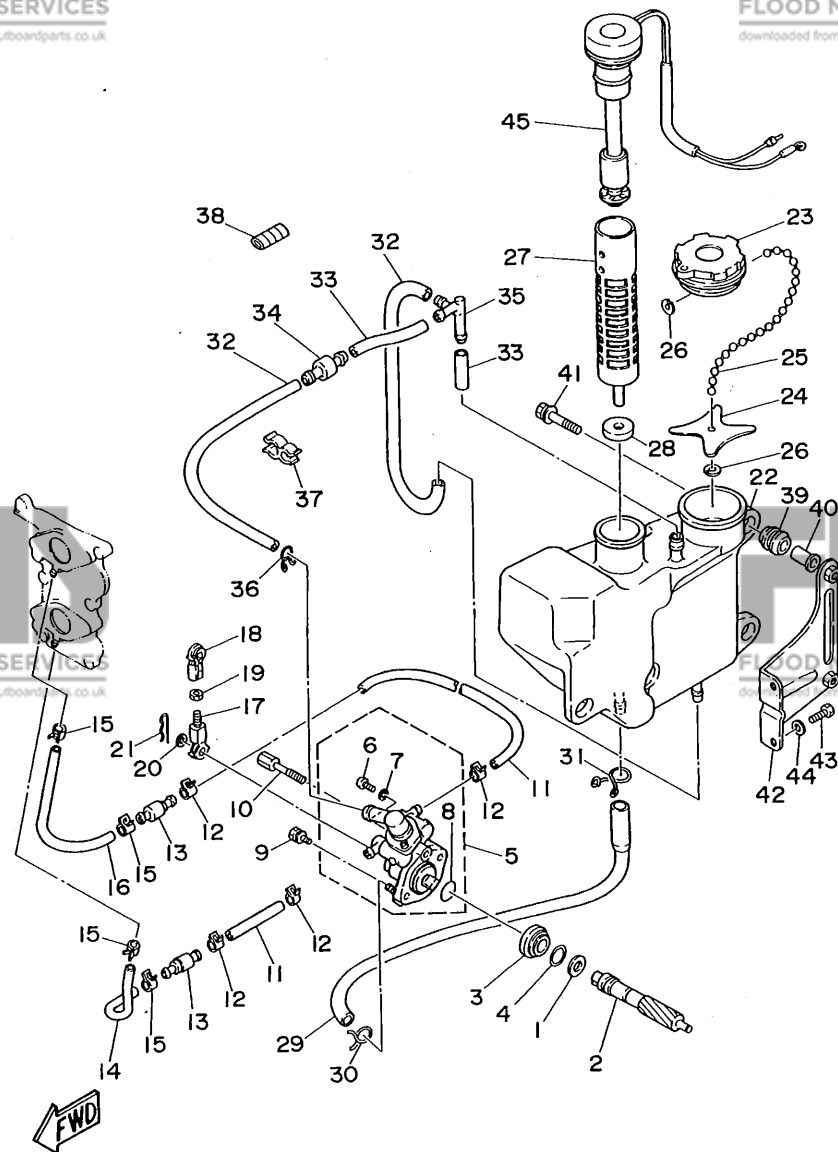


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE 1	1	
30	90467-08004	CLIP JONC	1	
31	90467-11M08	CLIP JONC	1	
32	90445-11M03	HOSE DURITE	2	
33	90445-11M07	HOSE DURITE	2	
34	6J8-21744-00	BREATHER RENIFLARD	1	
35	6E5-24376-10	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
36	90467-10M04	CLIP JONC	1	
37	90464-11M24	CLAMP BRIDE	1	
38	90446-10M02	HOSE DURITE	1	
39	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
40	624-42542-00	PIPE TUYAU	3	
41	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
42	6L2-21798-00	BRACKET, DAMPER SUPPORT, AMORTISSEUR	1	
43	97095-06016	BOLT BOULON	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
45	6L2-85720-01	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

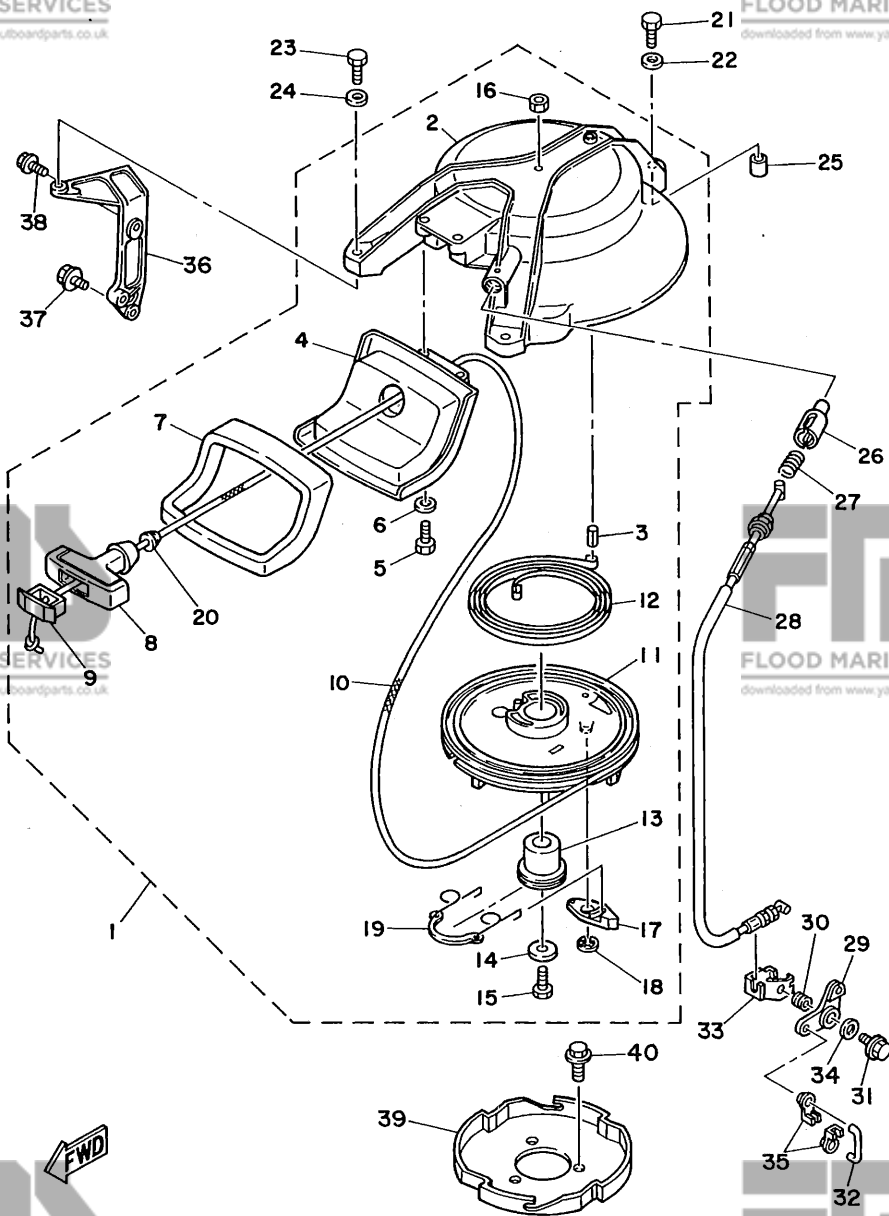


FIG. 6 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-15710-01	STARTER ASSY DEMARREUR COMPLET	1	
2	6L2-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40014	.PIN, SPRING .AGRAFFE	1	
4	6L2-15758-00-94	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6L2-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
9	6F5-15779-02	.COVER .COUVERCLE	1	
10	*	.WIRE (L1950) .FIL (L1950)	1	
11	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
12	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
13	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
14	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
15	97095-06025	.BOLT .BOULON	1	
16	95380-06700	.NUT .ECROU	1	
17	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
18	93430-06M02	.CIRCLIP .CLIPS	1	
19	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
20	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
21	97095-06035	BOLT BOULON	1	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
23	97095-06025	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.95M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M.

C1

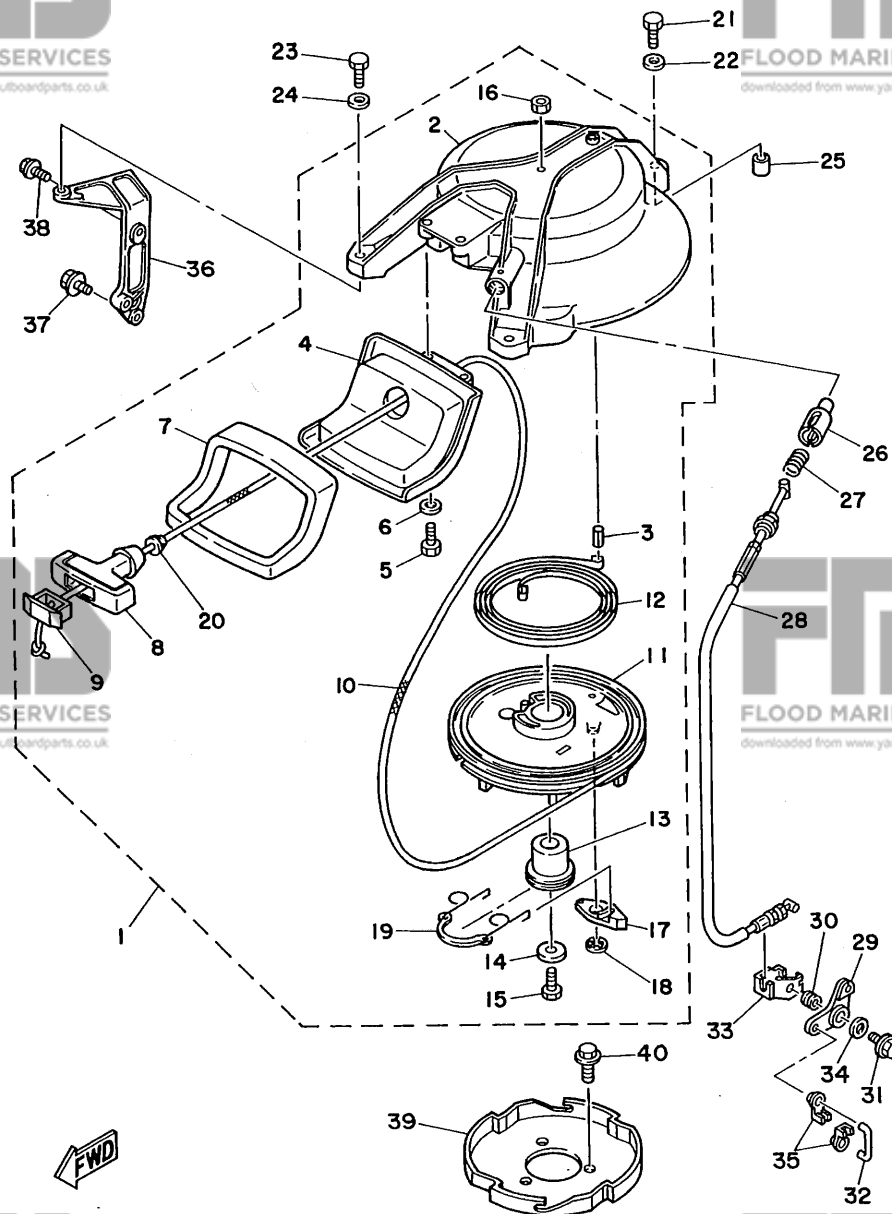


FIG. 6 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
27	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
28	6L2-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
29	6L2-15746-00	ARM BRAS	1	
30	90387-06M51	COLLAR COLLERETTE	1	
31	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	1	
32	6L2-15747-00	LINK BIELLE	1	
33	6L2-15774-00	STAY 4 SUPPORT 4	1	
34	90201-06M62	WASHER, PLATE RONDELLE, PLATE	1	
35	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
36	6L2-15772-00-94	STAY 2 SUPPORT 2	1	
37	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
38	97095-06020	BOLT BOULON	1	
39	6L2-15723-01	PULLEY, STARTER POULIE DE DEMARREUR	1	
40	90105-08M10	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	

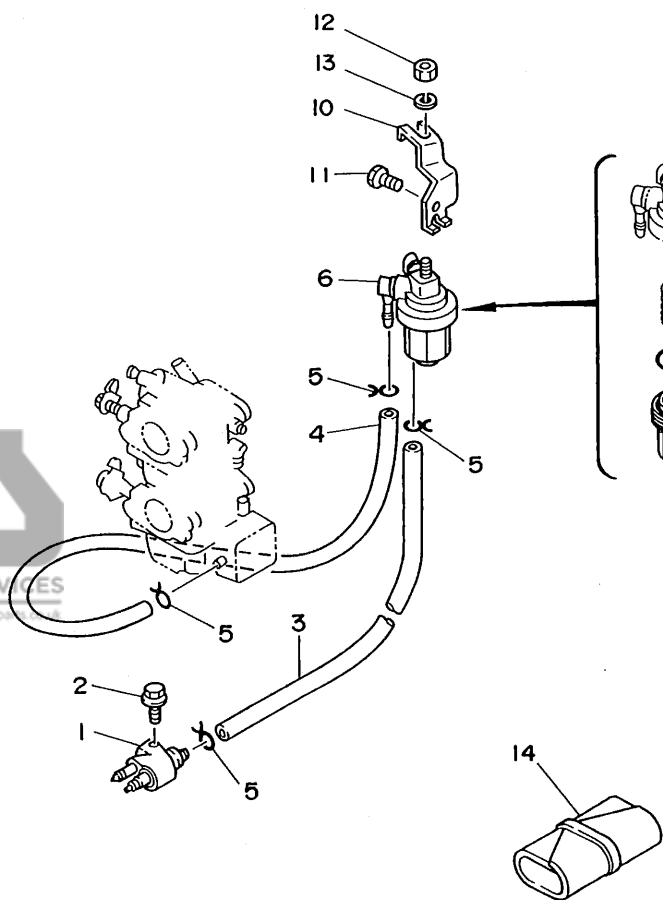


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FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97595-06520	DURITE RACCORDEMT. A ESSENCE 1	1	
3	6H4-24311-00	BOLT, WITH WASHER VIS HEXAGONAL	1	
4	90445-09M25	PIPE, FUEL 1	1	
5	90467-08004	DURITE A ESSENCE 1 HOSE	1	
6	61N-24560-00	DURITE CLIP	4	
7	61N-24563-00	JONC FILTER ASSY	1	
8	61N-24521-00	ENS FILTRE ELEMENT, FILTER	1	
9	93210-32738	ELEMENT, FILTRE CUP, FILTER	1	
10	6L2-24566-00	CUVETTE, FILTRE O-RING	1	
11	97313-06014	JOINT TORIQUE BRACKET, FILTER	1	
12	95380-08600	SUPPORT, FILTRE BOLT	1	
13	92990-08100	BOULON NUT	1	
14	656-W2810-02	ECROU WASHER, SPRING RONDELLE, GROWER TOOL KIT TROUSSE A OUTILS	1	



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FIG. 8 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25N
	6L3-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 20D
2	6L2-42615-00	.SEAL	1	
3	6G1-42651-71	.JOINT .HOOK	1	
4	6L2-42647-00	.CROCHET .HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	
5	90266-04M00	.RIVET	2	
6	6L2-42613-00-4D	.RIVET .MOLDING, AIR DUCT .MANCHON A AIR	1	
7	97095-06016	.BOLT .BOULON	4	
8	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	4	
9	6L2-W0070-60	.GRAPHIC SET .JEU DIEMBLEMES	1	
10	6L2-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 25N
	6L3-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR 20D
11	6L2-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 25N
	6L3-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR 20D
12	90202-05M38	.WASHER, PLATE .RONDELLE, PLATE	4	
13	90266-04M04	.RIVET	2	
14	6L2-4267A-50	.RIVET .GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	

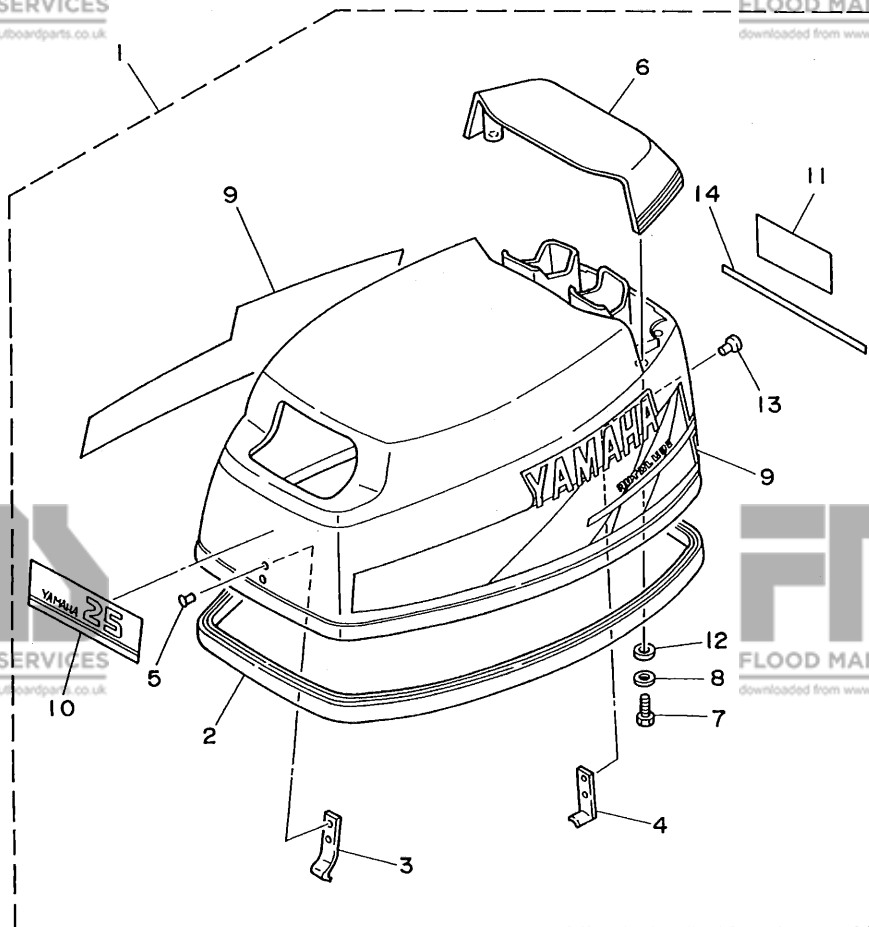
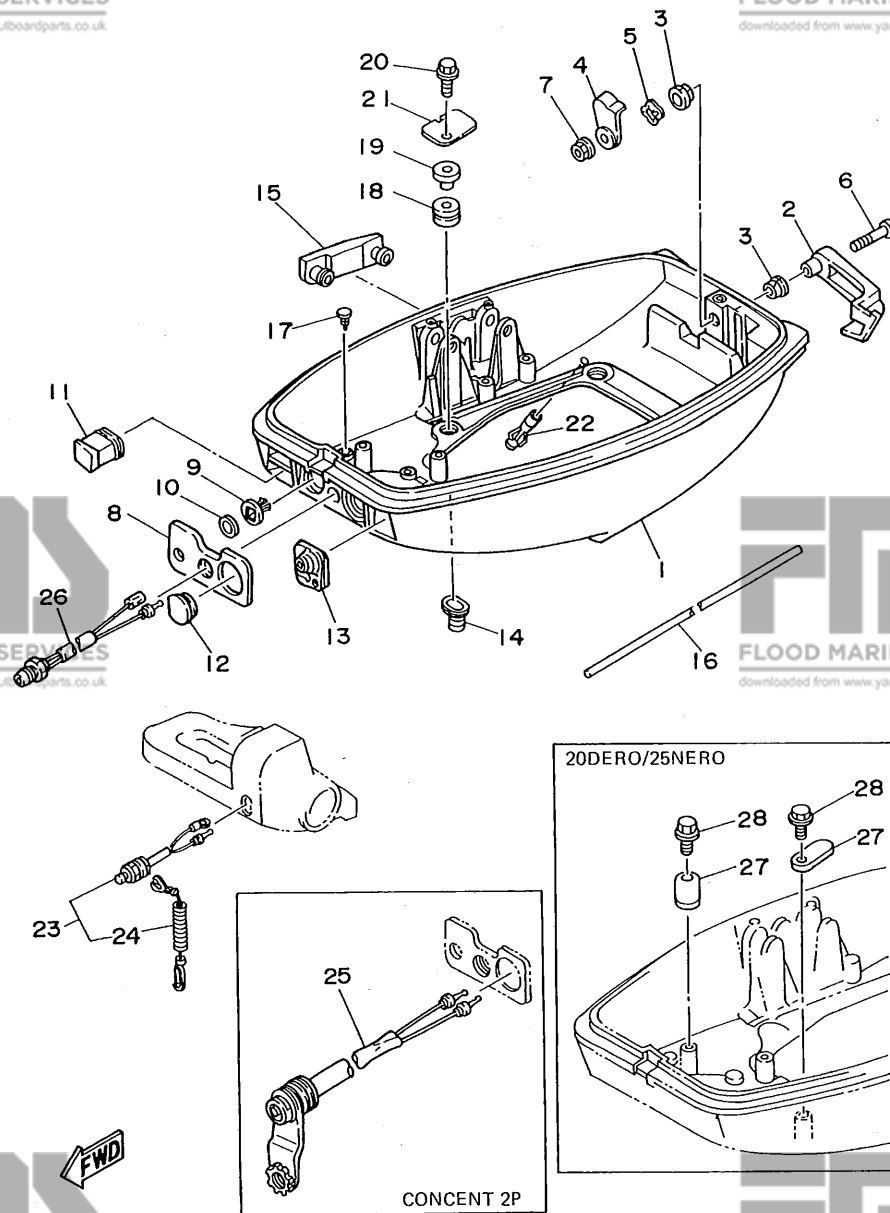


FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-42711-02-4D	COWLING, BOTTOM CUVETTE	1	
2	6L2-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90386-12M45	BUSH DOUVILLE	2	
4	6L2-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
6	97880-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
7	95780-06300	NUT, FLANGE ECROU	1	
8	6L2-42719-A0	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
9	689-41273-00	GROMMET PASSE-FIL	1	
10	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
11	6L2-42725-00	GROMMET PASSE-FIL	1	20DM0/25NM0
12	6G1-42724-00	GROMMET PASSE-FIL	1	20DM0/25NM0
13	6L2-42726-01	GROMMET PASSE-FIL	1	UR
14	6L2-42726-10	GROMMET PASSE-FIL	1	UR 20DERO/25NERO
15	6G1-42727-00	GROMMET PASSE-FIL	1	
16	6L2-42748-01	GROMMET PASSE-FIL	1	
17	6L2-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
18	90338-05M03	PLUG PLOT	2	
19	90480-15M31	GROMMET RONDELLE CAOUTCHOUC	4	
20	90387-06M52	COLLAR COLLERETTE	4	
21	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
22	6L2-42738-C1	PLATE, FITTING ETRIER	2	
23	6H3-44391-C:	NIPPLE, HOSE RACCORD D'ESSENCE	1	
24	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
25	682-82556-00	.STOPPER .PLAQUETTE	1	
26	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	20DE(R)0/25NE(R)0
27	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	
28	6E5-82588-00	PLATE PLAQUE	2	20DERO/25NERO

FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	95895-06016	BOLT, FLANGE BOULON	2	20DERO/25NERO

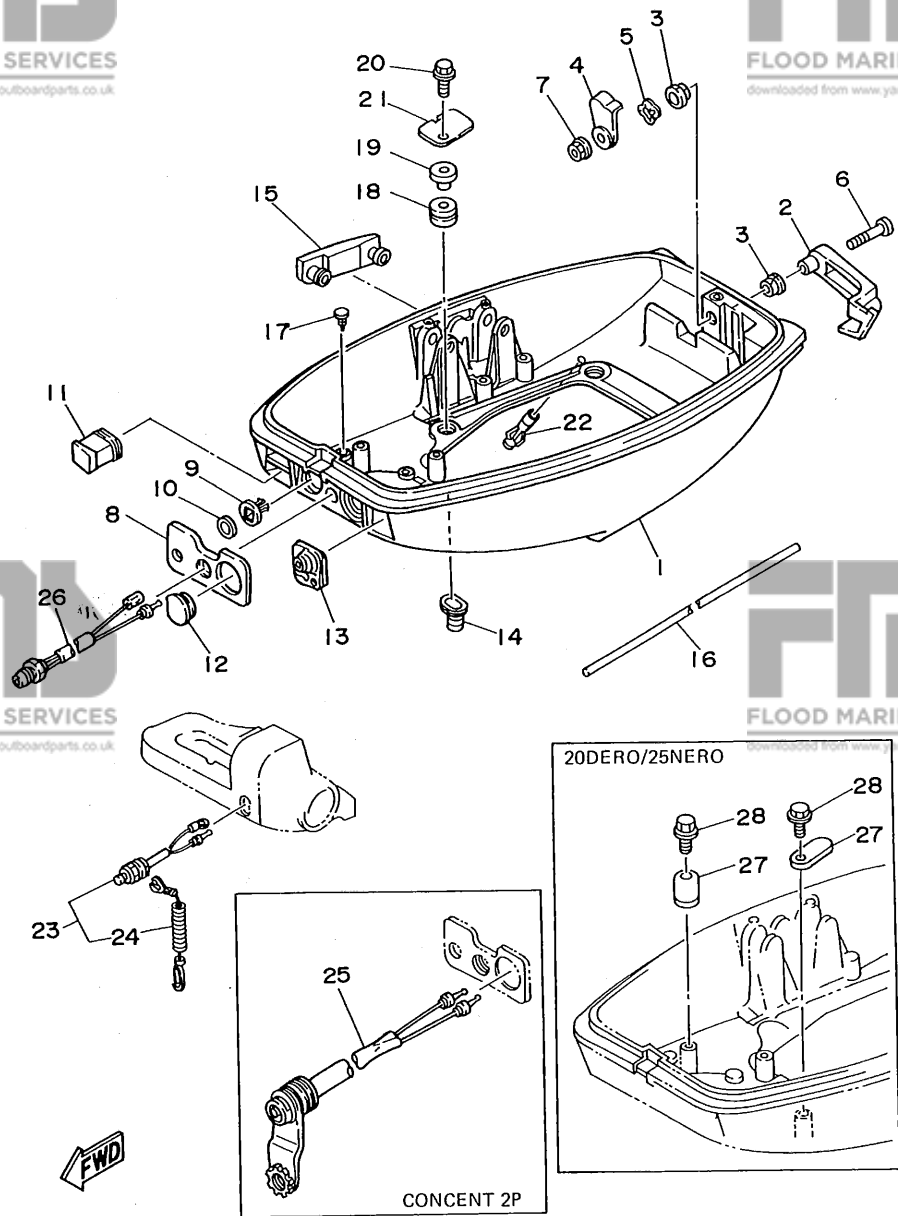
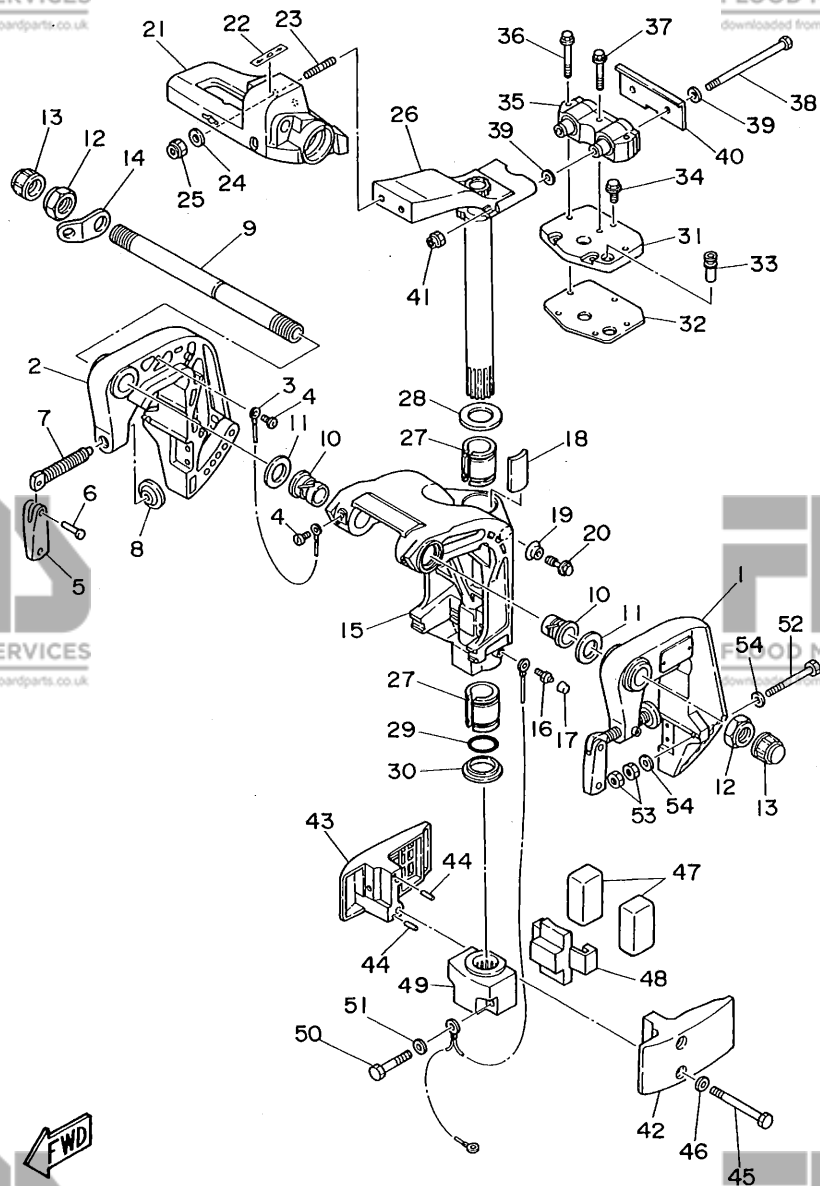


FIG. 10 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43111-02-4D	BRACKET, CLAMP PRESSE	1	
2	6L2-43112-03-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
5	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILLE	2	
7	6L2-43116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M67	BUSH DOUILLE	2	
11	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
12	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	2	
13	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
14	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
15	6L2-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	
18	6H4-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
19	689-43373-01	SEAL, DAMPER JOINT	1	
20	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
21	6L2-42121-00-4D	BRACKET SUPPORT	1	
22	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
23	90116-10M28	BOLT, STUD GOUJON	2	
24	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCAN	2	
26	6L2-42510-00-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
27	90386-30M75	BUSH DOUILLE	2	
28	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	

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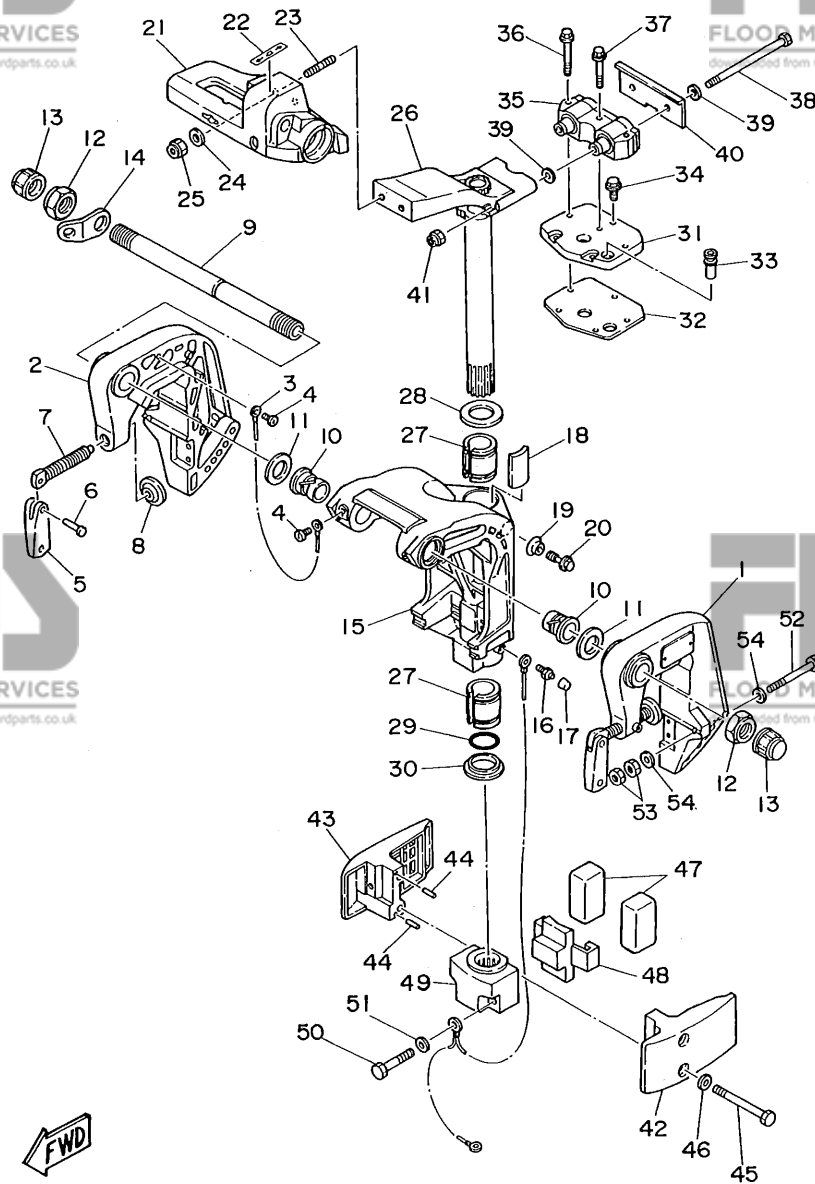


FIG. 10 BRACKET 1

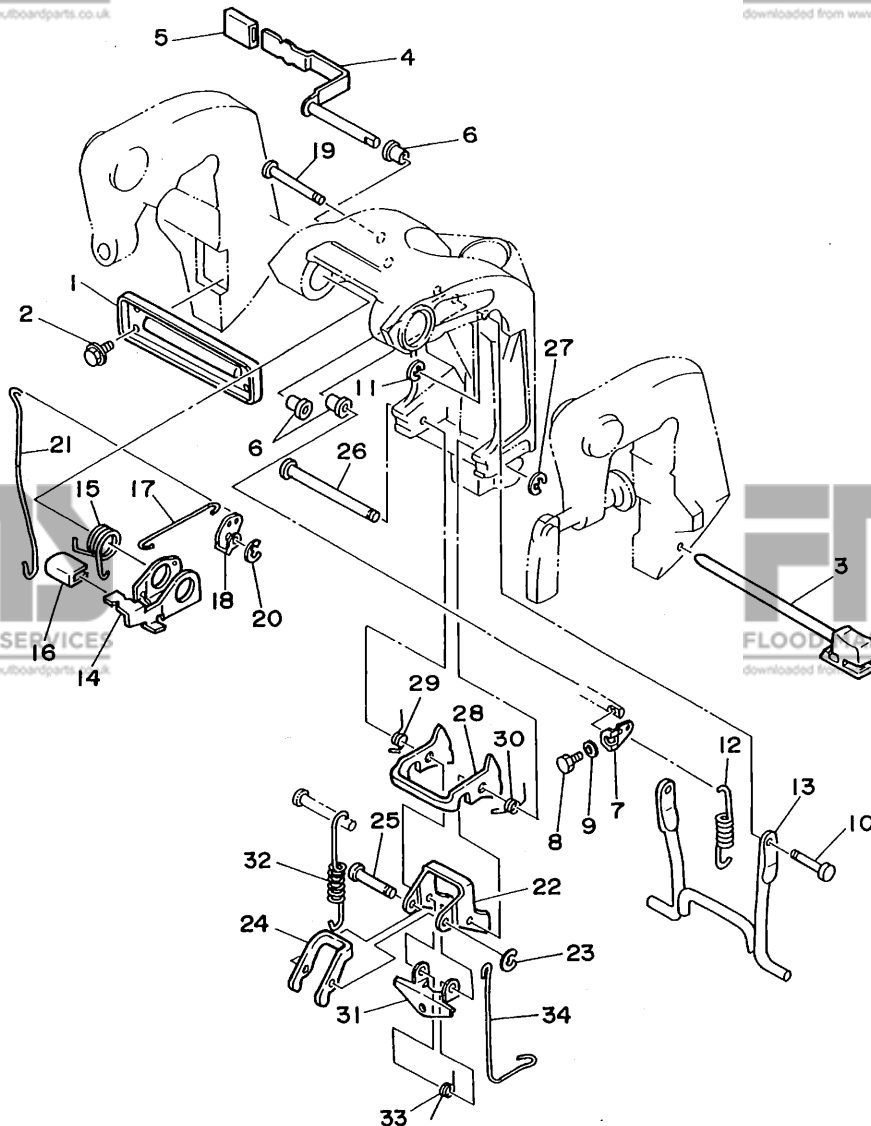
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29375	O-RING	1	
30	90386-30M60	JOINT TORIQUE	1	
31	6L2-44512-00-4D	BUSH	1	
32	6L2-45114-A1	DOUILLE	1	
33	6L2-44365-00	COVER, UPPER MOUNT	1	
34	97595-06520	COUVERCLE	1	
35	6L2-44514-00	GASKET, UPPER CASING	1	
36	97590-06550	JOINT, TUBE D'ARBRE	1	
37	97590-06540	DAMPER, WATER SEAL	1	
38	90101-08M09	JOINT, TUBE D'EAU	3	
39	90201-08M01	BOLT, WITH WASHER	3	
40	6L2-44526-00	VIS HEXAGONAL	1	
41	95780-08300	MOUNT DAMPER, UPPER SIDE	1	
42	6L2-44551-00-4D	SILENT-BLOC, SUPERIEUR LATERAL	2	
43	6L2-44552-00-4D	BOLT, WITH WASHER	2	
44	93604-10M03	VIS HEXAGONAL	1	
45	97395-08085	BOLT, WITH WASHER	1	
46	92990-08600	VIS HEXAGONAL	2	
47	6L2-44555-00	BOLT, WITH WASHER	1	
48	6L2-44557-00	VIS HEXAGONAL	2	
49	6L2-44553-00-4D	BOLT, WITH WASHER	1	
50	97395-08045	VIS HEXAGONAL	2	
51	92990-08600	BOLT, WITH WASHER	2	
52	97395-08070	VIS HEXAGONAL	2	
53	95380-08600	BOLT, WITH WASHER	4	
54	92990-08600	VIS HEXAGONAL	4	

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FIG. 11 BRACKET 2

SUPPORT 2

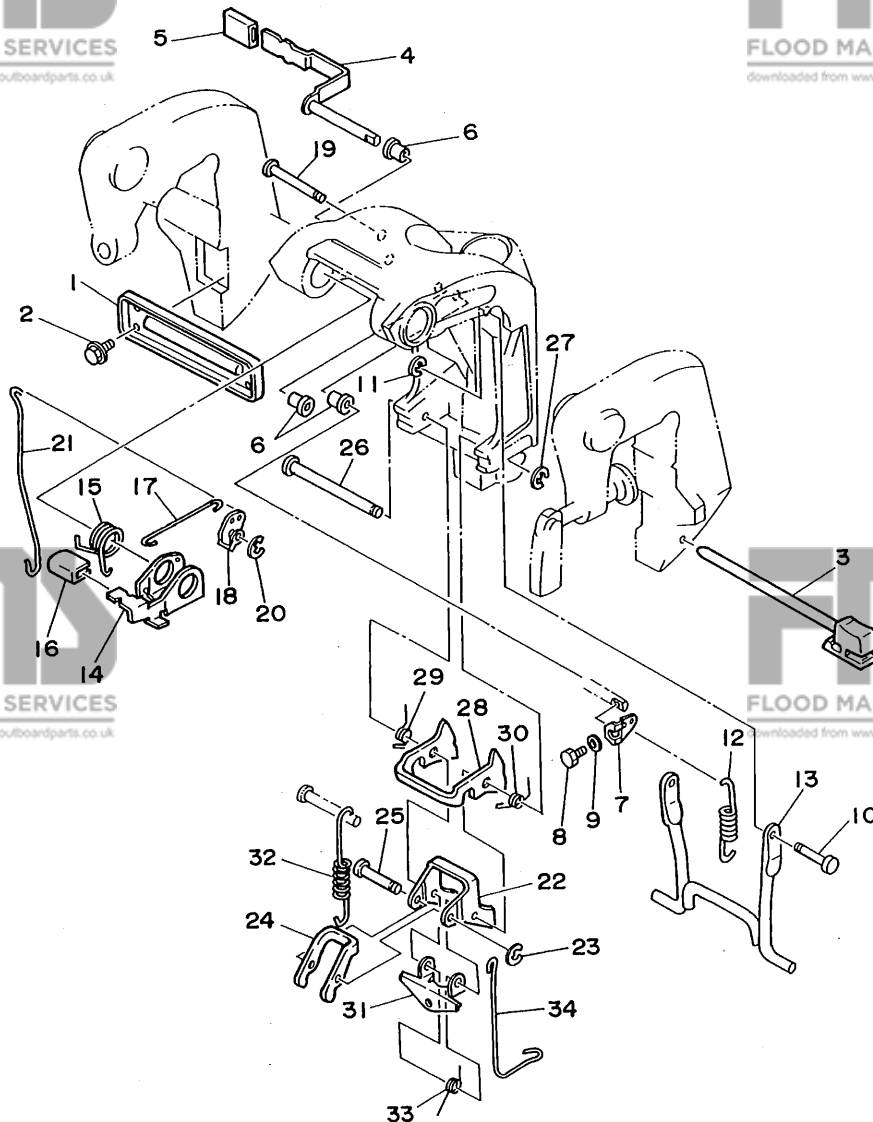


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-43165-00	PLATE, TILT LOCK	1	
2	97590-06510	TAQUET, BROCHE INCLINAISON	4	
3	6L2-43160-00	BOLT, WITH WASHER	1	
4	6L2-43630-01	VIS HEXAGONAL	1	
5	682-43318-01	TILT ROD ASSY	1	
6	90386-08032	BROCHE D'INCLINAISON (ENS.)	1	
7	6L2-43682-01	TILT LEVER ASSY	1	
8	97395-05010	LEVIER D'INCLINAISON	1	
9	92990-05600	COVER	1	
10	6L2-43191-01	CAPUCHON	1	
11	99080-05600	BUSH	3	
12	90506-20M27	DOUILLE	1	
13	6L2-43350-02	LEVER, SHALLOW WATER DRIVE 2	1	
14	6L2-43631-00	LEVIER, PEU PROFOND D'EAU	1	
15	6L2-43188-00	BOLT	1	
16	6L2-43633-10	BOULON	1	
17	6L2-43611-00	WASHER, PLATE	1	
18	6L2-43641-00	RONDELLE, PLATE	1	
19	6L2-43659-00	SHAFT, STOPPER	1	
20	99080-05600	AXE, BUTEE	1	
21	6L2-43617-00	CIRCLIP	1	
22	6L2-43613-00	CIRCLIP	1	
23	99080-05600	SPRING, TENSION	1	
24	6L2-43624-00	RESSORT, TENSION	1	
25	6L2-43336-00	RECEIVER ASSY	1	
26	6J8-43611-01	RECEIVER ASSY	1	
27	99080-05600	LEVER, TILT	1	
28	6L2-43614-00	LEVIER, INCLINAISON	1	
29	6L2-43336-00	SPRING	1	
30	6L2-43336-00	RESSORT	1	
31	6L2-43336-00	COVER, TILT LEVER	1	
32	6L2-43336-00	COUVERCLE	1	
33	6L2-43336-00	SHAFT, TILT LOCK	1	
34	6L2-43336-00	AXE, VERROUILLAGE MARCHE AR	1	

FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-12M28	SPRING, TORSION	1	
30	90508-12M29	RESSORT, TORSION	1	
31	6L2-43615-00	PLATE, TILT LOCK	1	
32	90506-23M11	ETRIER, VERROUILLAGE MARCHE AR	1	
33	6L2-43657-00	SPRING, LOCK	1	
34	6L2-43676-00	HOOK CROCHET	1	



D3

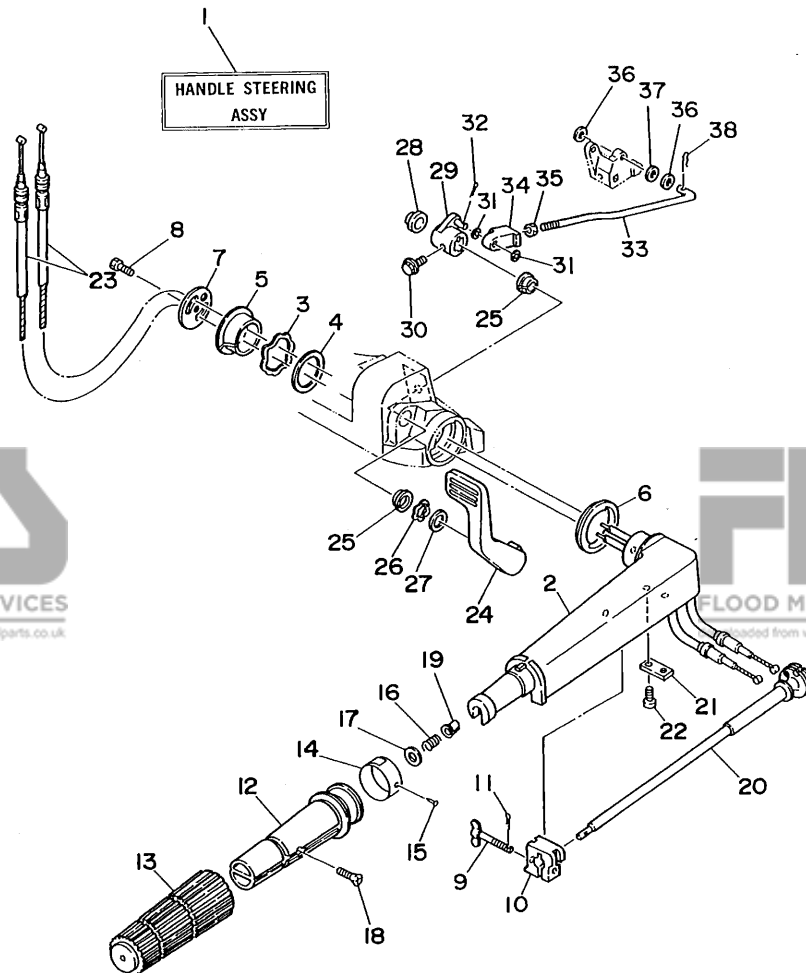


FIG. 12 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0084-00-40	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 23)	1	
2	6G1-42111-03-40	HANDLE, STEERING POIGNEE	1	
3	90206-35M20	WASHER, WAVE RONDELLE, ONDULEE	1	
4	90202-35M24	WASHER, PLATE RONDELLE, PLATE	1	
5	90386-34M40	BUSH DOUILLE	1	
6	90386-43M79	BUSH DOUILLE	1	
7	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	
8	97395-06016	BOLT BOULON	1	
9	6G1-42125-01	BOLT, FRICTION ADJUSTING BOULON	1	
10	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
11	91490-16010	PIN, COTTER GOUPILLE	1	
12	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
13	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
14	6L2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
15	90269-02M09	RIVET RIVET	1	
16	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
17	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
18	90149-05M13	SCREW VIS	1	
19	90386-08032	BUSH DOUILLE	1	
20	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
21	6E0-42159-02	STAY SUPPORT	1	
22	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
23	6L2-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
24	6L2-44111-00-94	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
25	90386-15M73	BUSH DOUILLE	2	
26	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	1	
27	90202-15M37	WASHER, PLATE RONDELLE, PLATE	1	

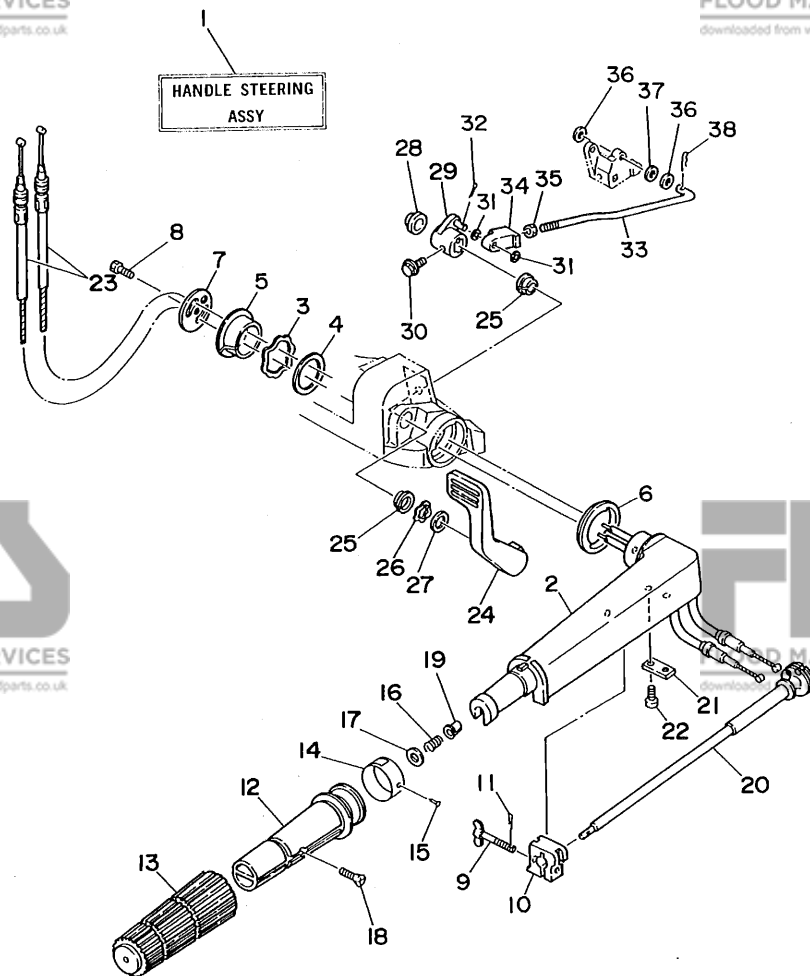


FIG. 12 STEERING

DIRECTION

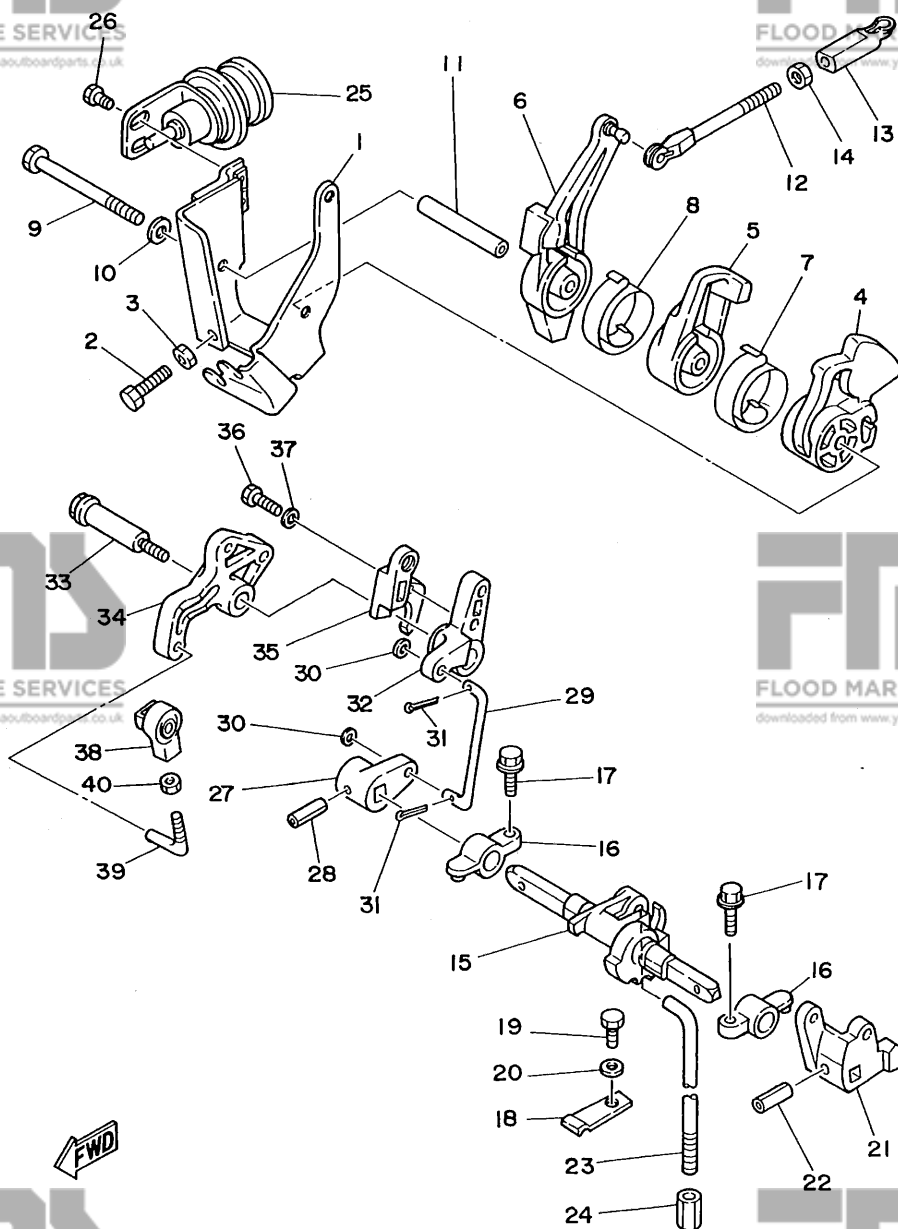
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90386-12M72	BUSH DOUILLE	1	
29	6L2-44125-00-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
30	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	
31	90202-06009	WASHER, PLATE RONDELLE, PLATE	2	
32	91490-20010	PIN, COTTER GOUPILLE	1	
33	6L2-44124-00	LINK, SHIFT ROD BIELLETTE	1	
34	6L2-26363-00	END, CABLE EMBOUT DE CABLE	1	
35	95380-06700	NUT ECROU	1	
36	90202-05088	WASHER, PLATE RONDELLE, PLATE	2	
37	90202-05M38	WASHER, PLATE RONDELLE, PLATE	1	
38	90468-05M03	CLIP JONC	1	

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FIG. 13 CONTROL

COMMANDE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	97095-06020	BOLT BOULON	1	
3	95380-06700	NUT ECROU	1	
4	6L2-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
5	6L2-41283-00	LEVER, FREE ACCEL. LEVIER	1	
6	6L2-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
7	6J8-42167-00	SPRING 1 RESSORT1	1	
8	6L2-42167-00	SPRING 1 RESSORT1	1	
9	97395-06075	BOLT BOULON	1	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
11	90387-06M18	COLLAR COLLERETTE	1	
12	689-42169-01	JOINT AXE	1	
13	6H1-41237-00	JOINT, LINK RACCORD	1	
14	95380-05600	NUT ECROU	1	
15	6L2-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
16	6G1-41662-01-94	BRACKET SUPPORT	2	
17	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
18	6J8-44116-00	SPRING RESSORT	1	
19	97095-06012	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
21	6L2-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
22	91690-30318	PIN, SPRING AGRAFFE	1	
23	6L2-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
24	90170-06015	NUT ECROU	1	
25	6L2-14368-00	DIAPHRAGM ASSY 1 DIAPHRAGME 1	1	
26	97095-06008	BOLT BOULON	2	
27	6L2-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
28	91690-30318	PIN, SPRING AGRAFFE	1	

D6

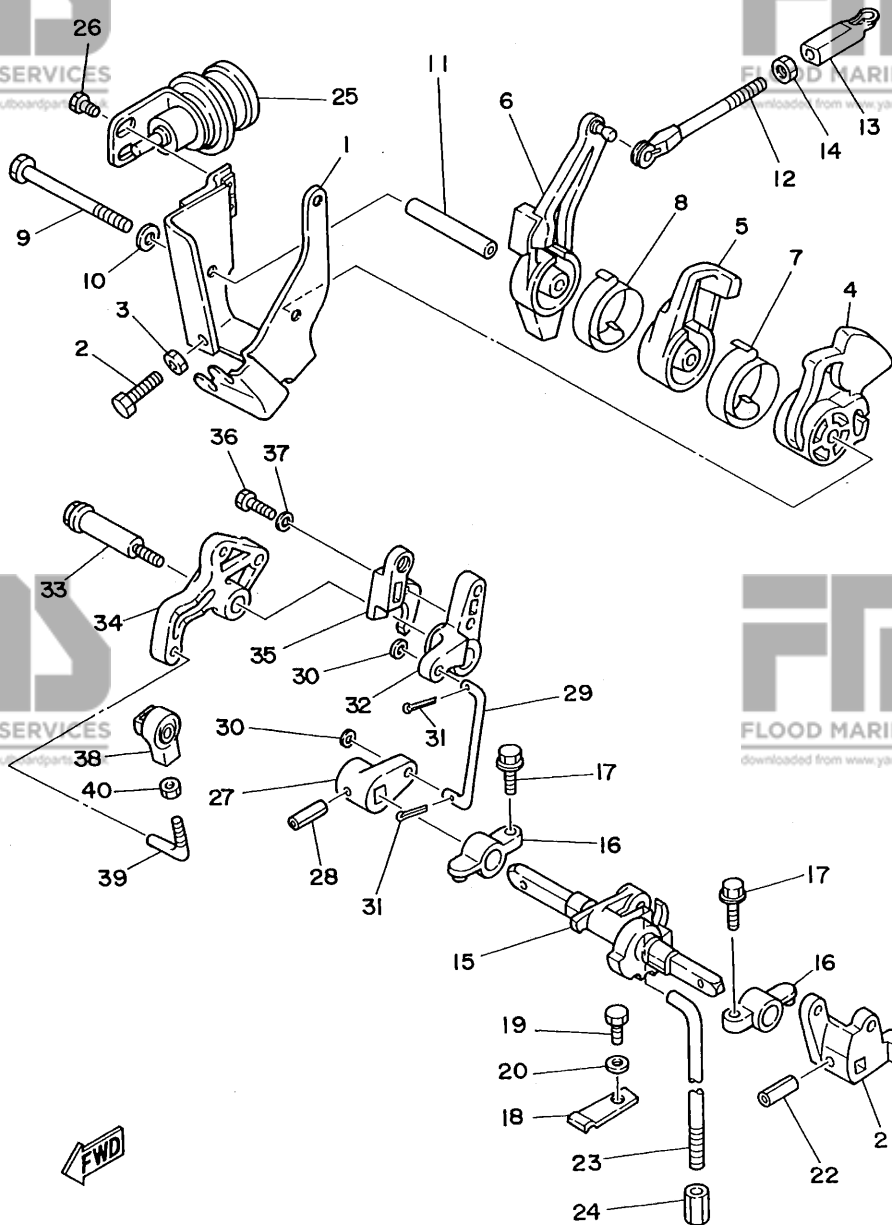


FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6L2-42192-00	ROD 2	1	
30	90202-05088	TRINGLE 2	2	
31	91490-20010	WASHER, PLATE	2	
32	6L2-44141-01	RONDELLE, PLATE	2	
33	90109-06M28	PIN, COTTER	1	
34	6L2-41212-00	GOUPILLE	1	
35	6L2-44141-10-94	LINK, SHIFT ROD	1	
36	97313-05016	BIELLETTA	1	
37	92990-05600	BOLT	1	
38	6L2-41237-00	BOULON	1	
39	6L2-41238-00	ARM, ACCEL.	1	
40	95380-05700	BRAS	1	
		LINK, SHIFT ROD	1	
		BIELLETTA	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		JOINT, LINK	1	
		RACCORD	1	
		JOINT, LINK	1	
		RACCORD	1	
		NUT	1	
		ECROU	1	

D7

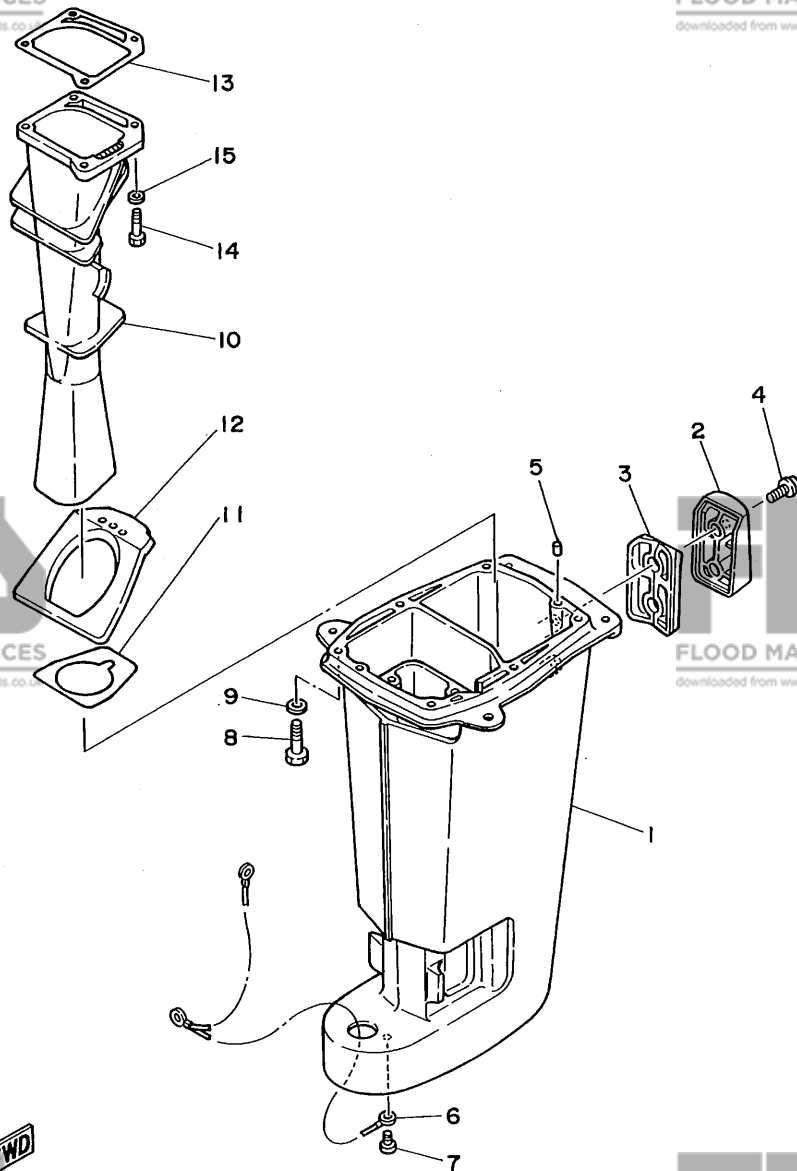


FIG. 14 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45111-01-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6L2-45111-11-4D	CASING, UPPER FOURREAU	1	UR LONG
2	6L2-45151-01-4D	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
3	6L2-45115-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
4	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
5	93604-10M03	PIN, DOWEL CLAVETTE	2	
6	6L2-82127-00	WIRE, LEAD 2 FIL 2	1	
7	90157-06M06	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
8	97395-08030	BOLT BOULON	6	
9	92990-08600	WASHER, PLATE RONDELLE, PLATE	6	
10	6L2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 25N
	6L3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT 1	1	UR 20D
11	6L2-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
12	6L2-45123-01	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
13	6L2-41133-A1	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT 1	1	
14	97095-06020	BOLT BOULON	4	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	

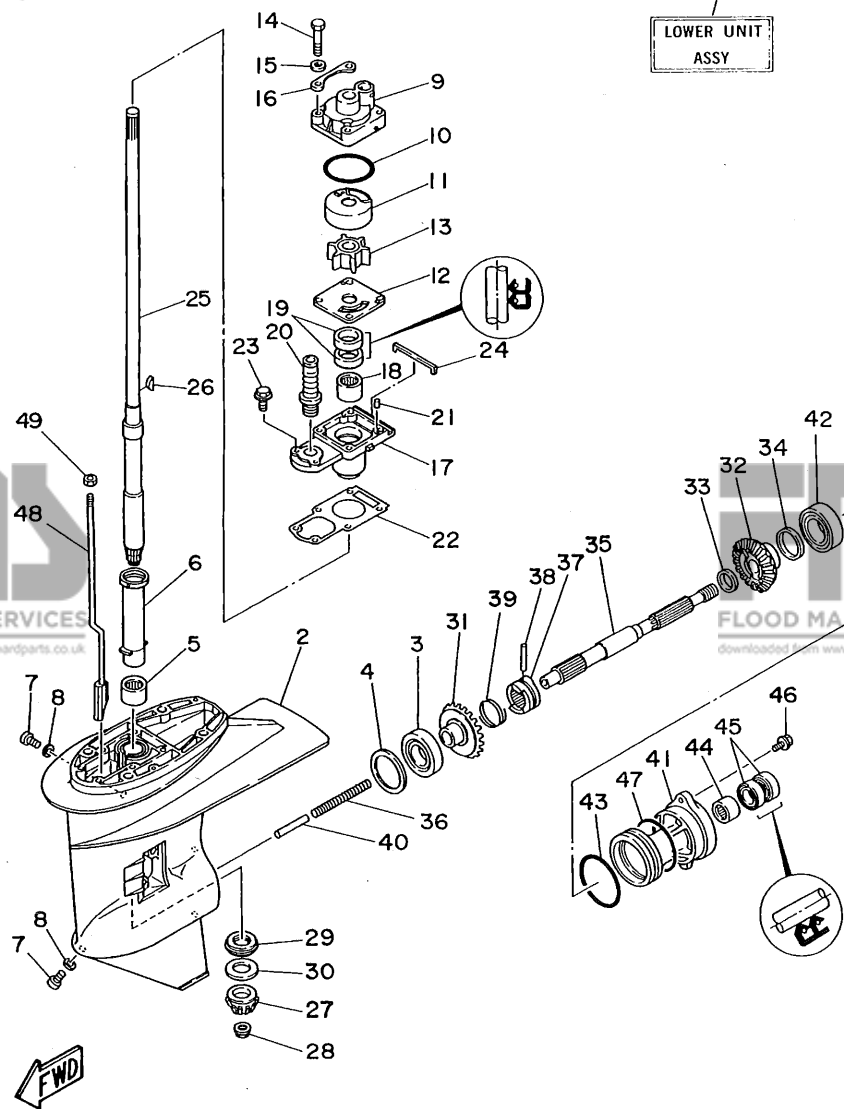


FIG. 15 LOWER CASING. DRIVE 1

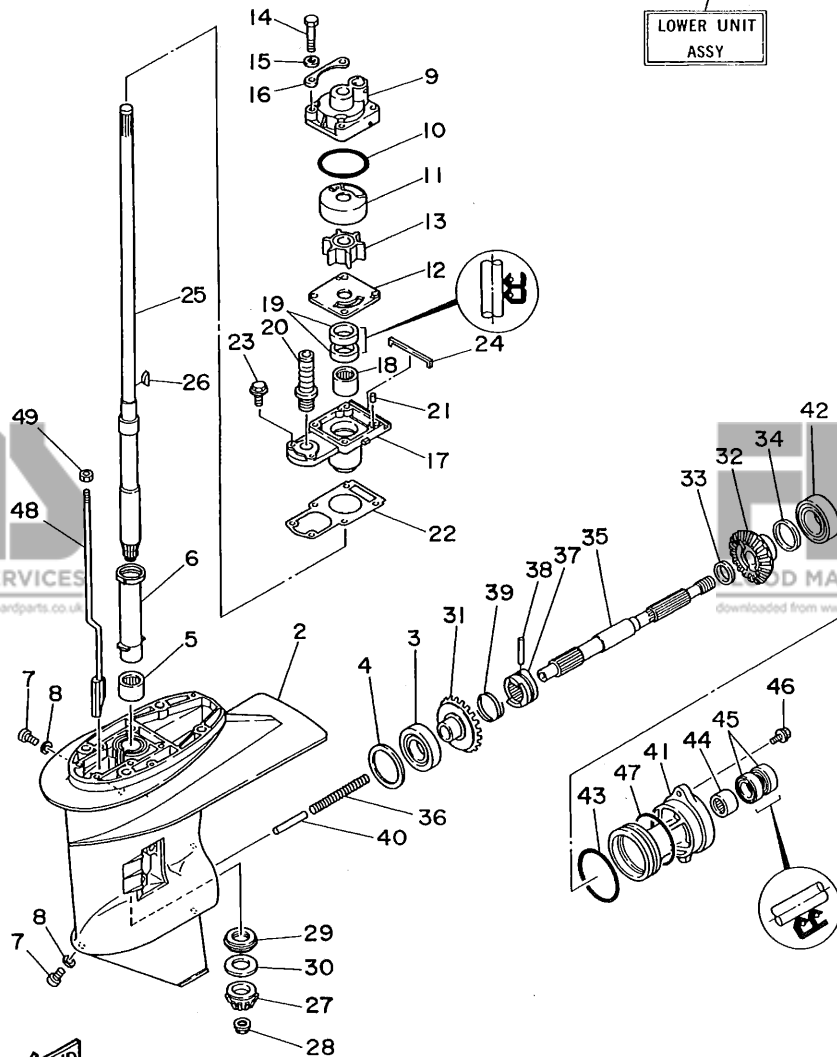
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-45300-02-40	LOWER UNIT ASSY (REF.NO. 2 ~ 49)	1	UR SHORT
	6L2-45300-12-40	UNITE INFERIEURE (ENS.)		
	6L2-45311-01-40	LOWER UNIT ASSY (REF.NO. 2 ~ 49)	1	UR LONG
		UNITE INFERIEURE (ENS.)		
2	6L2-45311-01-40	CASING, LOWER	1	
3	93332-00005	BOITIER D'HELICE	1	
		BEARING		
		ROULEMENT		
4	6L2-45567-00-10	SHIM (T:1.0MM)	1	UR
		CALE (T:1.0MM)		
	6L2-45567-00-11	SHIM (T:1.1MM)	1	UR
		CALE (T:1.1MM)		
	6L2-45567-00-12	SHIM (T:1.2MM)	1	UR
		CALE (T:1.2MM)		
	6L2-45567-00-14	SHIM (T:1.4MM)	1	UR
		CALE (T:1.4MM)		
5	93315-220V9	BEARING, CYLINDRICAL	1	
		ROULEMENT		
6	6L2-45536-00	SLEEVE, DRIVE SHAFT	1	
7	90340-08M04	MANCHON, ARBRE MOTEUR	2	
		PLUG, STRAIGHT SCREW		
		PLOT, FILETE DROIT		
8	90430-08020	GASKET	2	
		JOINT		
9	6L2-44311-00	HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU		
10	93210-45161	O-RING	1	
11	6L2-44322-00	JOINT TORIQUE	1	
		INSERT, CARTRIDGE		
		CUVETTE		
12	6L2-44323-00	OUTER PLATE, CARTRIDGE	1	
		PLAQUE EXTERIEURE		
13	6L2-44352-00	IMPELLER	1	
		TURBINE		
14	97095-06040	BOLT	4	
		BOULON		
15	92990-06600	WASHER, PLATE	4	
		RONDELLE, PLATE		
16	6L2-44328-00	PLATE	2	
		PLAQUETTE		
17	6L2-45331-00-5B	HOUSING, BEARING	1	
		FLASQUE, ROULEMENT		
18	93315-22004	BEARING, CYLINDRICAL	1	
		ROULEMENT		
19	93101-20048	OIL SEAL	2	
		JOINT SPY		
20	6L2-44147-00	BOOT, SHIFT ROD	1	
		SOUFFLET, TIGE D'INVERSION		
21	93604-10M03	PIN, DOWEL	2	
		CLAVETTE		
22	6L2-45315-A0	PACKING, LOWER CASING	1	
		JOINT, BOITIER D'HELICE		
23	97595-06520	BOLT, WITH WASHER	2	
		VIS HEXAGONAL		
24	6L2-45375-00	DAMPER, SEAL	1	
		BOURRELET, CAOUTCHOUC		

E2

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6L2-45510-00	DRIVE SHAFT ASSY	1	UR SHORT
	6L2-45510-10	ARBRE MOTEUR (ENS.)	1	UR LONG
26	90280-03024	KEY, WOODRUFF	1	
27	6L2-45551-01	CLAVETTE, DEMI-LUNE	1	
28	90179-10M14	PINION	1	
29	93341-320U0	PIGNON D'ATTAQUE	1	
30	6L2-45587-00-15	NUT	1	
	6L2-45587-00-16	ECROU	1	
31	6L2-45560-00	BEARING, THRUST	1	
32	6L2-45571-00	CERVEAUX DE DIRECTION	1	
33	90201-20417	SHIM (T:1.5MM)	1	UR
34	6L2-45577-00-10	CALE (T:1.5MM)	1	UR
	6L2-45577-00-11	SHIM (T:1.6MM)	1	UR
	6L2-45577-00-12	CALE (T:1.6MM)	1	UR
	6L2-45577-00-13	GEAR	1	
35	6L2-45611-00	PIGNON	1	
36	90501-10065	WASHER, PLATE	1	
37	6L2-45631-00	RONDELLE, PLATE	1	
38	90250-05010	SHIM (T:1.0MM)	1	UR
39	648-45633-00	CALE (T:1.0MM)	1	UR
40	648-45635-00	SHIM (T:1.1MM)	1	UR
41	6L2-45361-02-40	CALE (T:1.1MM)	1	UR
42	93306-00612	SHIM (T:1.2MM)	1	UR
43	93210-60MA3	CALE (T:1.2MM)	1	UR
44	93315-22004	SHIM (T:1.3MM)	1	UR
45	93101-20M07	CALE (T:1.3MM)	1	UR
46	97595-06520	SHAFT, PROPELLER	1	
47	93210-60M99	ARBRE, HELICE	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		CLUTCH, DOG	1	
		CRABOT	1	
		PIN, STRAIGHT	1	
		GOUPILLE, DROITE	1	
		RING, CROSS PIN	1	
		JONC, GOUPILLE CRABOT	1	
		PLUNGER, SHIFT	1	
		POUSOIR D'EMBRAYAGE	1	
		CAP, LOWER CASING	1	
		COUVERCLE, BOITIER D'HELICE	1	
		BEARING	1	
		ROULEMENT	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BEARING, CYLINDRICAL	1	
		ROULEMENT	1	
		OIL SEAL	2	
		JOINT SPY	2	
		BOLT, WITH WASHER	2	
		BOULON, AVEC RONDELLE	1	
		O-RING	1	
		JOINT TORIQUE	1	

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
48	6L2-44150-00	SHIFT CAM ASSY	1	UR SHORT
	6L2-44150-10	CAME D'INVERSION		
		SHIFT CAM ASSY	1	UR LONG
49	95380-06600	CAME D'INVERSION		
		NUT	1	
		ECROU		

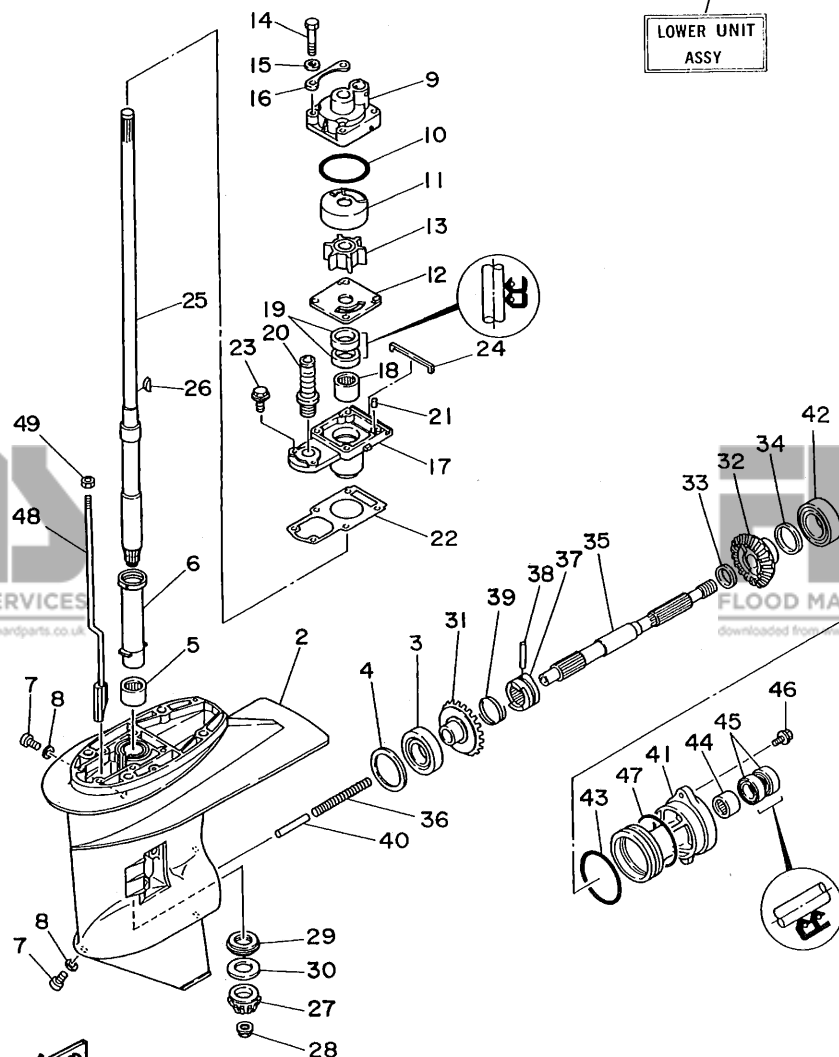
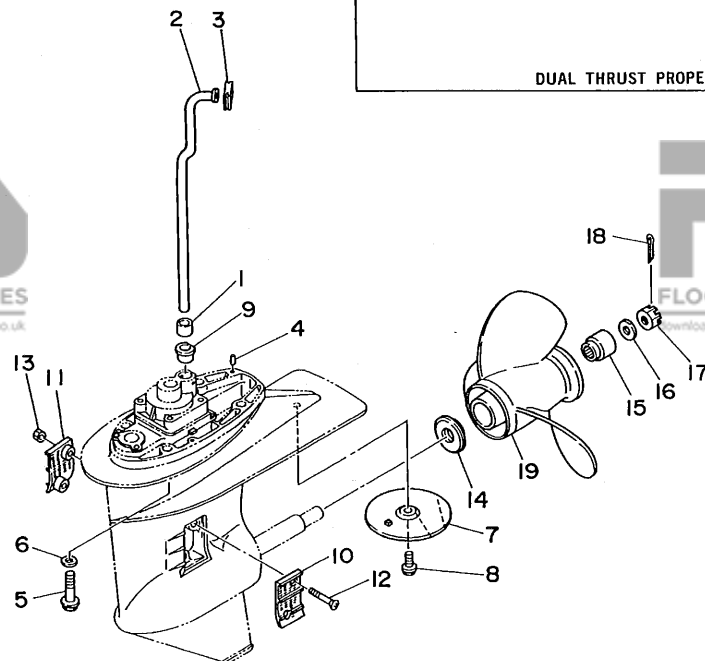
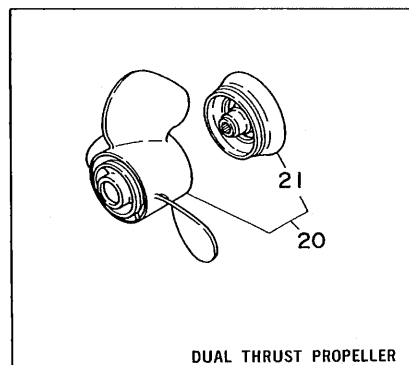


FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-44368-00	RUBBER, WATER SEAL 4 JOINT, TUBEDEAU	1	
2	6L2-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6L2-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
3	6L2-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
4	93604-10M03	PIN, DOWEL CLAVETTE	2	
5	90105-10M12	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	
6	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
7	664-45371-01	TAB-TRIM ANODE DERIVE	1	
8	90105-08M02	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
9	6L2-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
10	6L2-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	6L2-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	98780-05030	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
13	90185-05002	NUT, SELF-LOCKING ECRou, AUTO-BLOCANT	2	
14	6L2-45987-01	SPACER ENTRETOISE	1	
15	689-45997-00	SPACER ENTRETOISE	1	
16	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
17	90171-14013	NUT, CASTLE ECRou, CRENELE	1	
18	91490-30030	PIN, COTTER GOUPILLE	1	
19	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F) HELICE (3X9-7/8"X10-1/2"-F)	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F) HELICE (3X9-7/8"X11-1/4"-F)	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F) HELICE (3X9-7/8"X13"-F)	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F) HELICE (3X9-7/8"X14"-F)	1	UR
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F) HELICE (3X9-1/8"X13"-F)	1	UR
	664-45972-00-98	PROPELLER (3X9-1/8"X12"-F) HELICE (3X9-1/8"X12"-F)	1	UR

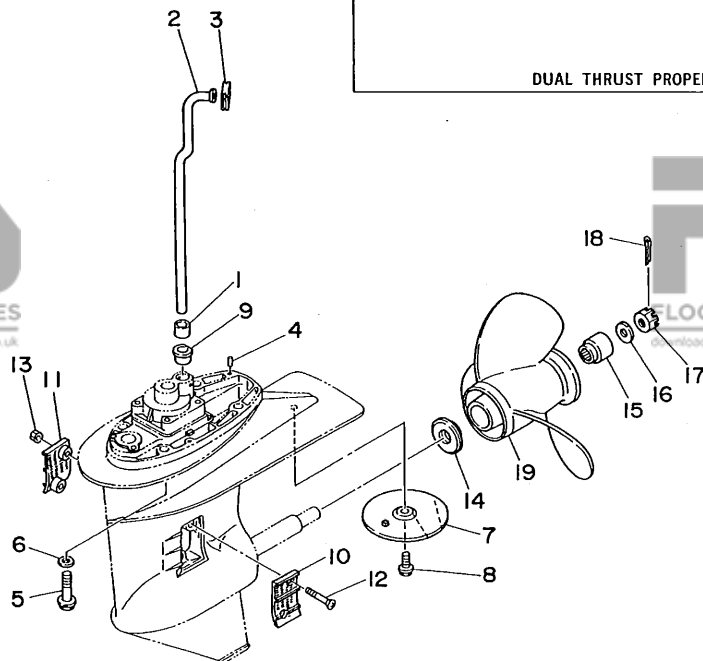
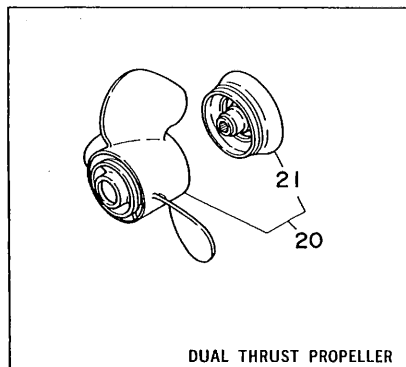


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FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
DUAL THRUST PROPELLER MOTEURS JUMES HELICE				
20	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F) HELICE (3X10-5/8"X8-1/4"-F)	1	UR
21	6J8-45986-10-98	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	



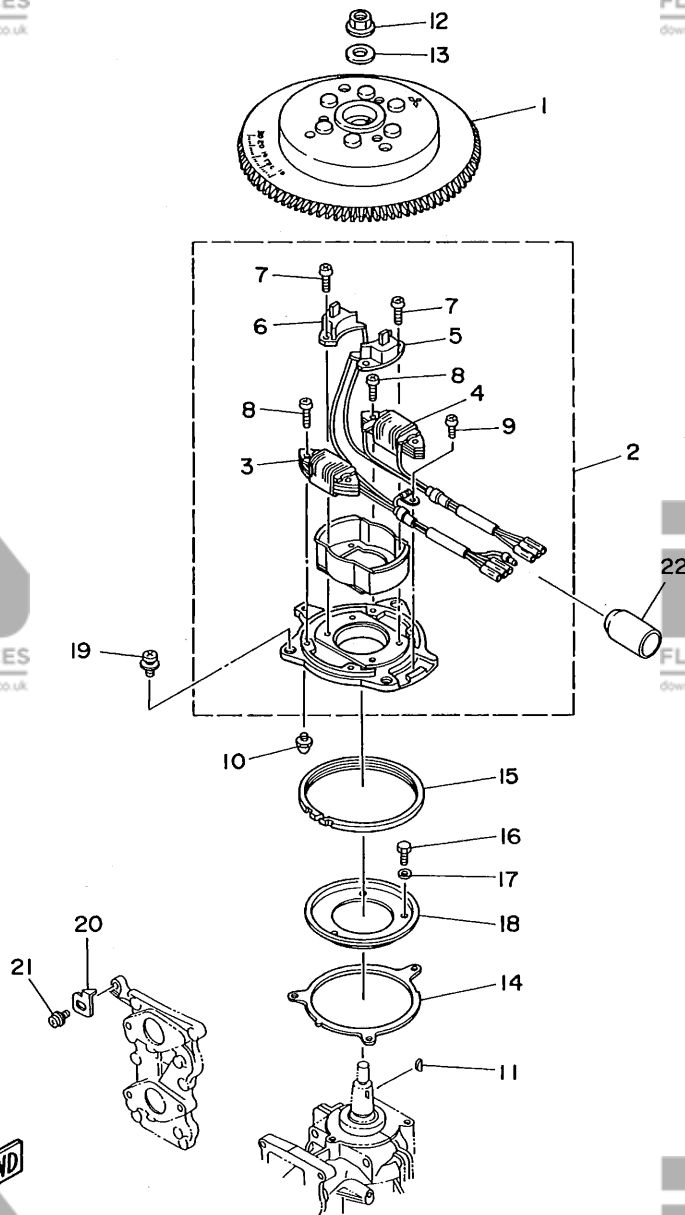


FIG. 17 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIÉCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-85550-00	ROTOR ASSY	1	UR 20DMO/25NMO
	6L2-85550-10	ROTOR CPLT	1	UR 20DE(R)O/25NE(R)O
2	6L2-85560-10	BASE ASSY	1	
3	6L2-85520-10	ENS. FLASQUE	1	
4	6L2-85533-10	.COIL, CHARGE	1	
5	6L2-85580-10	.BOBINE, CHARGE	1	
6	6L2-85580-20	.COIL, LIGHTING	1	
7	98580-04010	.BOBINE, ECLAIRAGE	1	
8	98580-06025	.COIL, PULSER	1	
9	98580-04006	.BOBINE, PULSEUR	1	
10	663-85518-00	.COIL, PULSER	1	
11	90280-16053	.BOBINE, PULSEUR	1	
12	90179-12M04	.SCREW, PAN HEAD	4	
13	90201-13M42	.VIS	4	
14	6G1-41611-00	.SCREW, PAN HEAD	1	
15	695-41613-00	.VIS	1	
16	97095-06012	JOINT, BALL	1	
17	92990-06600	JOINT SPHERIQUE	1	
18	6G1-41612-00	KEY, WOODRUFF	1	
19	97985-05210	CLAVETTE, DEMI-LUNE	1	
20	6L2-81332-00	NUT	1	
21	97985-05210	ECROU	1	
22	6L2-82599-01	WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		PLATE, BASE FRICTION	1	
		PLAQUE, FRICTION DE BASE	1	
		BOLT	3	
		BOULON	3	
		WASHER, PLATE	3	
		RONDELLE, PLATE	1	
		RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		SCREW, WITH WASHER	3	
		VIS, AVEC RONDELLE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		COVER, CONNECTER	1	
		COUVERCLE, CONNECTEUR	1	

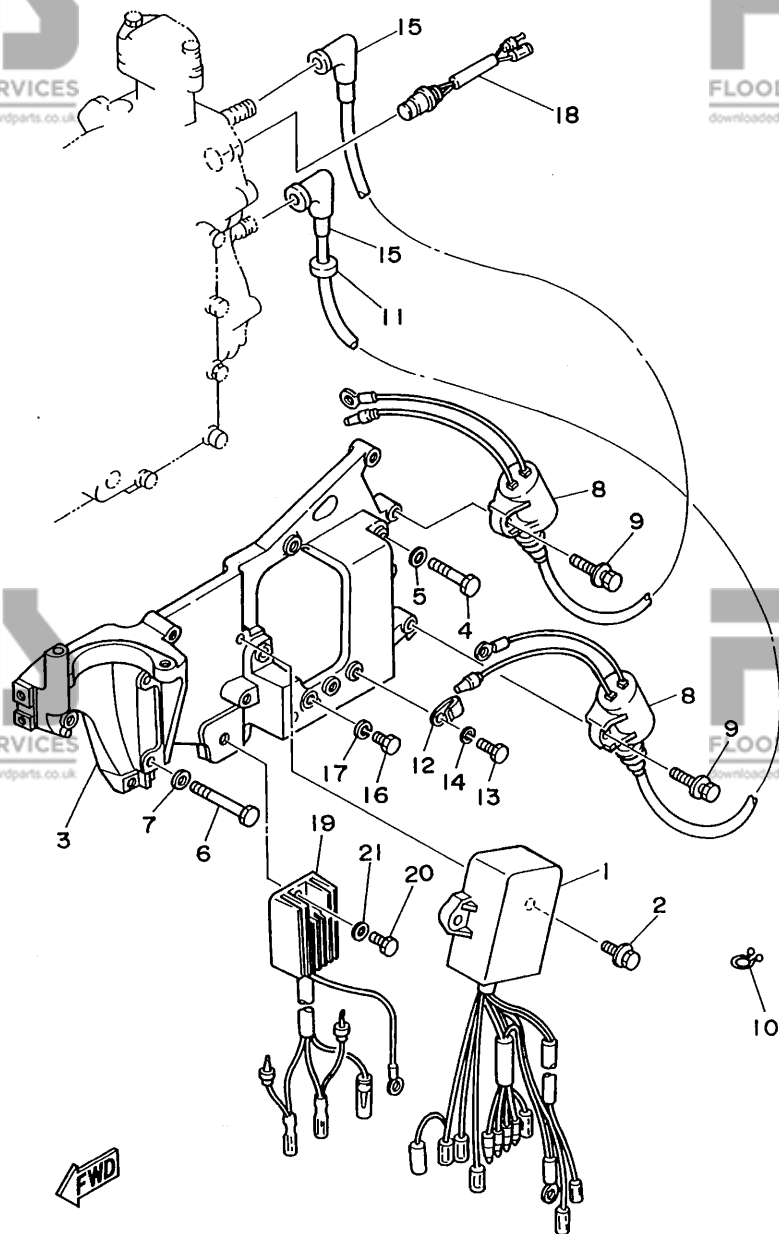


FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-85540-20	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
3	6L2-85542-02-94	BRACKET SUPPORT	1	
4	97095-06030	BOLT BOULON	3	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
6	90101-06M16	BOLT BOULON	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	61N-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
9	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	2	
10	90465-18147	CLAMP BRIDE	1	
11	90480-25161	GROMMET RONDELLE CAOUTCHOUC	1	
12	90465-08028	CLAMP BRIDE	1	
13	97095-06012	BOLT BOULON	1	
14	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
15	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	2	
16	97095-06012	BOLT BOULON	2	
17	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
18	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
19	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
20	97095-06016	BOLT BOULON	1	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

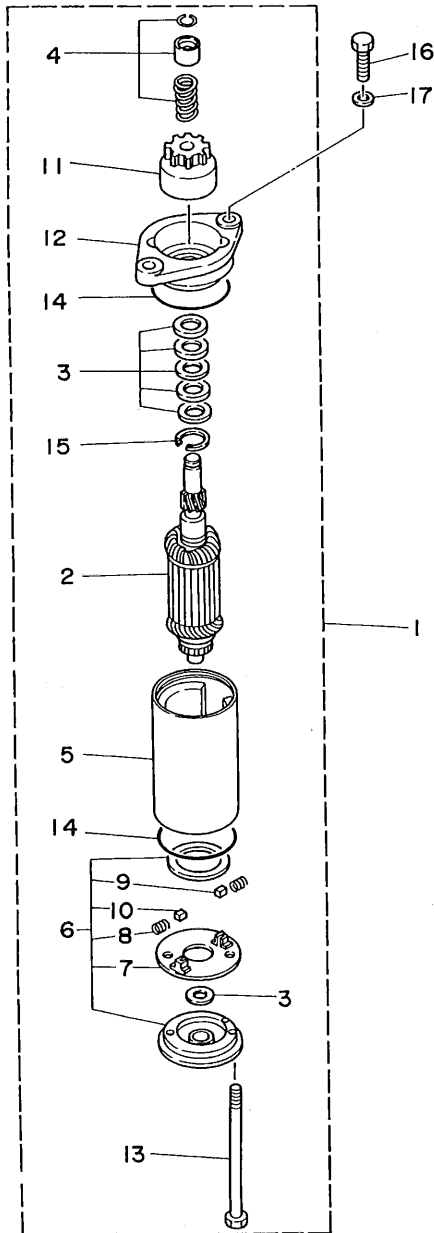
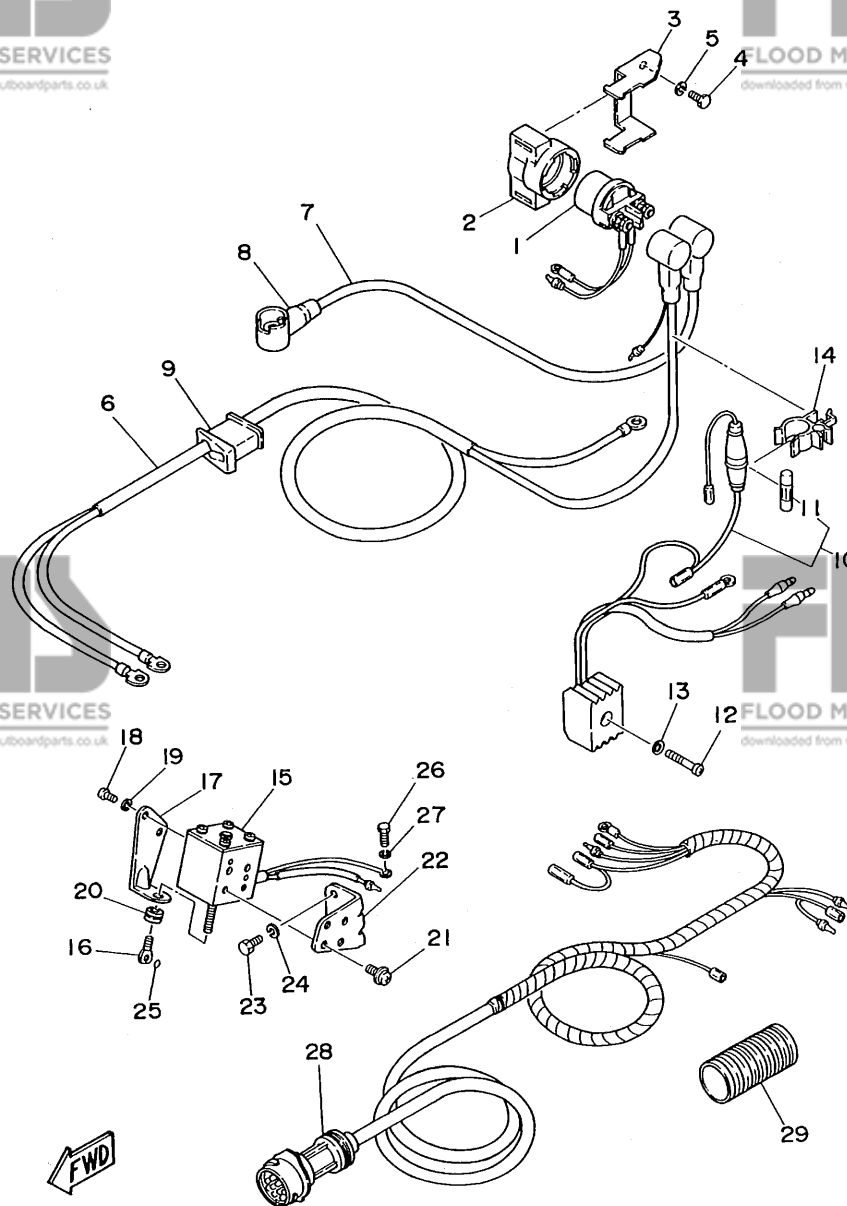


FIG. 19 ALTERNATE 1 (20DE(R)0/25NE(R)0)
FIG. 19 OPTIONNELLES 1 (20DE(R)0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE
1	6L2-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1
2	6L2-81850-11	ARMATURE ASSY INDUIT	1
3	682-81809-10	WASHER KIT JEU DE RONDELLES	1
4	6L2-81833-10	RING, STOP BAGUE, BUTEE	1
5	682-81810-11	STATOR ASSY STATOR COMPLET	1
6	6L2-81820-10	REAR BRACKET ASSY SUPPORT ARRIERE COMPLET	1
7	6L2-81840-10	BRUSH HOLDER ASSY SUPPORT DE CHARBON	1
8	682-81813-10	SPRING, BRUSH RESSORT, DE CHARBON	2
9	6L2-81811-10	BRUSH 1 CHARBON 1	1
10	6L2-81812-10	BRUSH 2 CHARBON 2	1
11	682-81832-10	CLUTCH, OVER RUN EMBRAYAGE, ROUE LIBRE	1
12	682-81830-10	FRONT BRACKET ASSY SUPPORT AVANT	1
13	682-81826-10	BOLT BOULON	2
14	682-81847-10	O-RING JOINT TORIQUE	2
15	682-81834-10	RING BAGUE	1
16	97013-08025	BOLT BOULON	2
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2

FIG. 20 ALTERNATE 2 (20DE(R)0/25NE(R)0)
FIG. 20 OPTIONNELLES 2 (20DE(R)0/25NE(R)0)

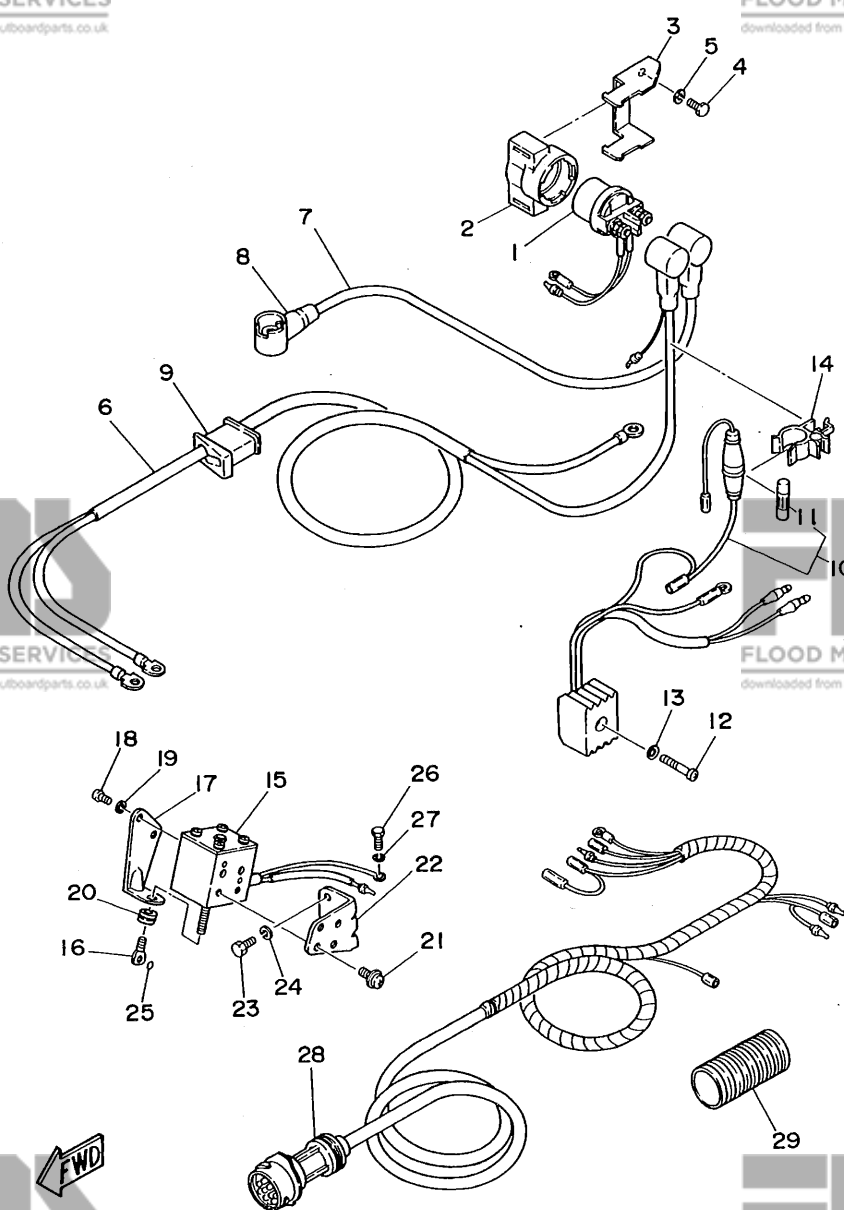


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
3	6L2-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
4	97095-06012	BOLT BOULON	1	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
6	6G1-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
7	6G1-82117-00	WIRE, LEAD FIL	1	
8	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1	
9	6L2-42725-50	GROMMET PASSE-FIL	1	
10	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
11	6G1-82151-00	.FUSE .FUSIBLE	1	
12	98580-05025	SCREW, PAN HEAD VIS	1	
13	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
14	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
15	6L2-86111-00	COIL, SOLENOID BOBINE	1	
16	682-86117-00	HOOK, WIRE PULL CROCHET, TENSION DE CABLE	1	
17	6L2-86115-00	HOLDER, SOLENOID SUPPORT, SOLENOIDE	1	
18	97980-05108	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
19	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
20	90480-10155	GROMMET RONDELLE CAOUTCHOUC	1	
21	97980-04208	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
22	6L2-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
23	97095-06012	BOLT BOULON	2	
24	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
25	93210-03261	O-RING JOINT TORIQUE	1	
26	97095-06012	BOLT BOULON	1	
27	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
28	6L2-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	

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FIG. 20 ALTERNATE 2 (20DE(R)0/25NE(R)0)
FIG. 20 OPTIONNELLES 2 (20DE(R)0/25NE(R)0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6K3-83557-00	TUBE TUBE	1	



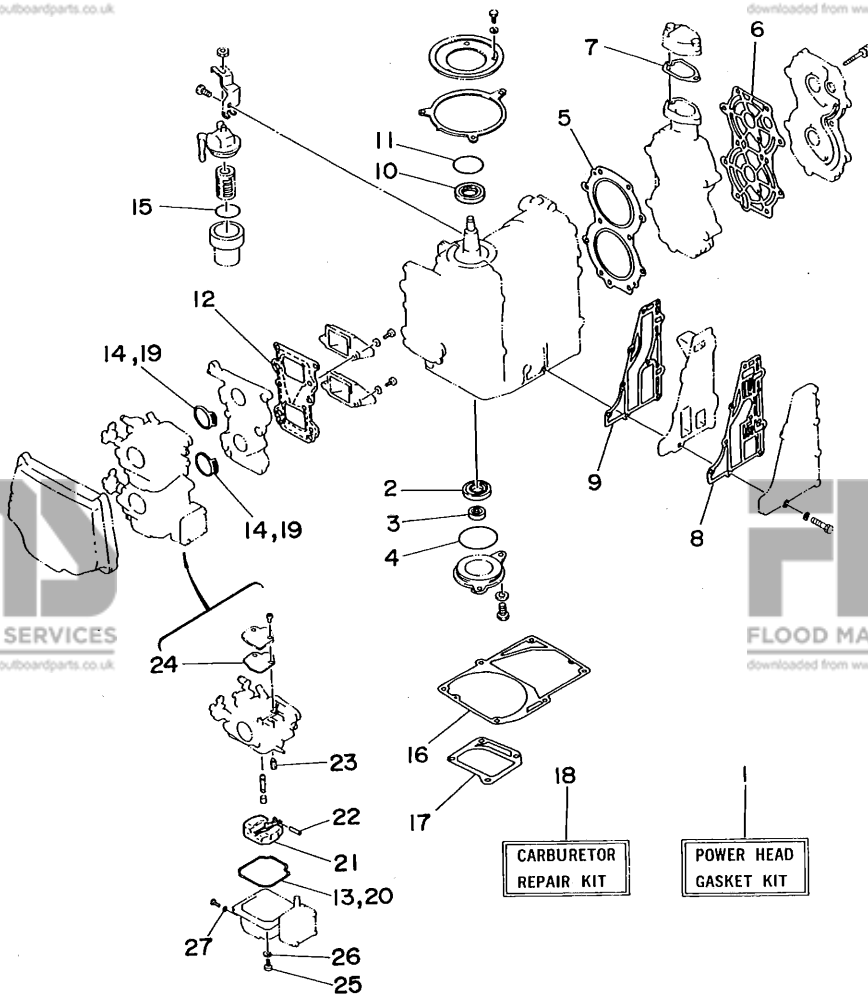


FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1

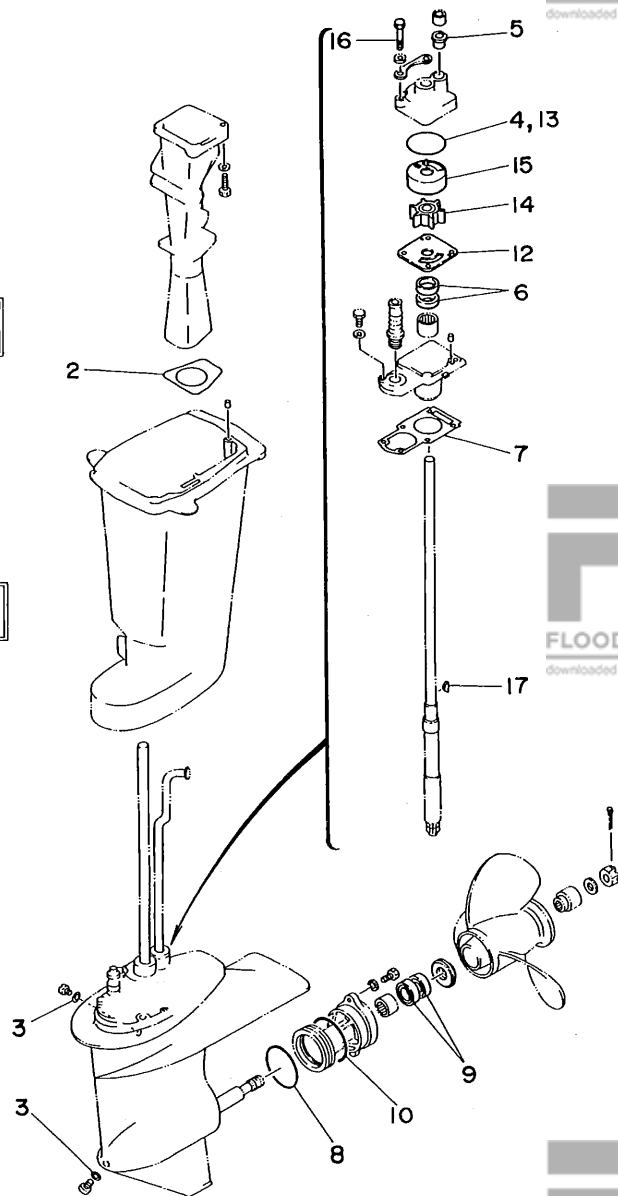
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L2-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS	1	
2	93102-25142	.OIL SEAL .JOINT SPY	1	
3	93101-13M37	.OIL SEAL .JOINT SPY	1	
4	93210-56M80	.O-RING .JOINT TORIQUE	1	
5	6L2-11181-A1	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6L2-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	6J8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6L2-41114-A1	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
9	6L2-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
10	93102-26M27	.OIL SEAL .JOINT SPY	1	
11	93210-42159	.O-RING .JOINT TORIQUE	1	
12	6L2-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
14	6L2-14198-00	.GASKET .JOINT	2	
15	93210-32738	.O-RING .JOINT TORIQUE	1	
16	6L2-45113-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
17	6L2-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT 1	1	
18	6L2-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
19	6L2-14198-00	.GASKET .JOINT	2	
20	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
21	6L2-14385-00	.FLOAT .FLOTTEUR	2	
22	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	2	
23	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	2	
24	6L2-14399-00	.GASKET .JOINT	2	
25	98580-04012	.SCREW, PAN HEAD .VIS	2	
26	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	
27	6L2-14398-00	.GASKET .JOINT	2	

FIG. 22 REPAIR KIT 2

KITS DE PEARATION 2

LOWER UNIT
GASKET KIT

WATER PUMP
REPAIR KIT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARQUES
1	6L2-W0001-23	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6L2-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	90430-08020	.GASKET .JOINT	2	
4	93210-45161	.O-RING .JOINT TORIQUE	1	
5	6L2-44367-00	.DAMPER, WATER SEAL .JOINT TUBE D'EAU	1	
6	93101-20048	.OIL SEAL .JOINT SPY	2	
7	6L2-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	
8	93210-60MA3	.O-RING .JOINT TORIQUE	1	
9	93101-20M07	.OIL SEAL .JOINT SPY	2	
10	93210-60M99	.O-RING .JOINT TORIQUE	1	
11	6L2-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
12	6L2-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
13	93210-45161	.O-RING .JOINT TORIQUE	1	
14	6L2-44352-00	.IMPELLER .TURBINE	1	
15	6L2-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
16	97095-06040	.BOLT .BOULON	4	
17	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	



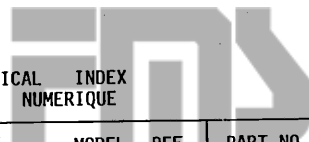
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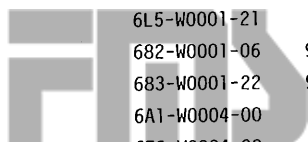
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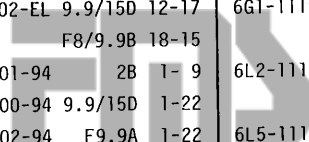
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6A1-W0001-02	2B	9- 1	6G1-W0078-01	6C-8C	20-36	656-W2810-02	6C-8C	6- 8	6L2-11181-A1	20D/25N	21- 5	6G8-11355-00	F9.9A	16-29
6A1-W0001-23	2B	9-22	6L2-W0078-00	20D/25N	22-11		20D/25N	7-14	6L5-11181-A1	3A	1-16	6G8-11356-00	F9.9A	1-42
6E0-W0001-03	4A/5C	11- 1	6L5-W0078-00	3A	10-31	676-W2810-01	F9.9A	9-27		10- 5			F8/9.9B	1-42
6E0-W0001-21	4A/5C	11-28	682-W0078-0A	9.9/15D	19-21		F8/9.9B	9-27	6E0-11191-01-9M	4A/5C	1-21	650-11370-00	4A/5C	1- 3
6E3-W0001-03	4A/5C	11- 1		F8/9.9B	25-25	6G8-W4261-00	F8/9.9B	11-28	6E3-11191-01-9M	4A/5C	1-21		9.9/15D	1- 3
6G1-W0001-02	6C-8C	20- 1	682-W0078-01	9.9/15D	19-13		F9.9A	11-29	6G1-11191-01-9M	6C-8C	1-18	6E5-11372-00	20D/25N	1- 3
6G1-W0001-21	6C-8C	20-27		F9.9A	25-17	6G8-W4261-10	F9.9A	22-16	6G8-11191-01-9A	F9.9A	1-38		3A	1- 4
6G8-W0001-03	F9.9A	24- 1		F8/9.9B	25-17		F8/9.9B	22-16		F8/9.9B	1-38		4A/5C	1- 5
	F8/9.9B	24- 1	6L2-W0084-00-4D	20D/25N	12- 1		F9.9A	23-31	6L2-11191-00-9M	20D/25N	1-19	6G8-11372-01	F9.9A	1-25
6G8-W0001-24	F9.9A	25- 1	6A1-W0090-12	2B	1- 1		F8/9.9B	23-38	6L5-11191-00-9M	3A	1-19		F8/9.9B	1-25
6G9-W0001-24	F8/9.9B	25- 1	6E0-W0090-04-4D	4A/5C	1- 1	6G1-W4591-01-EL	6C-8C	14-14	6E0-11193-A1	4A/5C	1-22	676-11372-00	F9.9A	1-11
6L2-W0001-03	20D/25N	21- 1	6E3-W0090-04-4D	4A/5C	1- 1	6J8-W4591-00-EL	20D/25N	16-20		11- 6			F8/9.9B	1-11
6L2-W0001-23	20D/25N	22- 1	6E7-W0090-04-4D	9.9/15D	1- 1	683-W4591-02-EL	9.9/15D	12-17	6E3-11193-A1	4A/5C	1-22		9.9/15D	1-18
6L5-W0001-01	3A	10- 1	6G1-W0090-04-4D	6C-8C	1- 1		F8/9.9B	18-15		11- 6			F9.9A	1-26
6L5-W0001-21	3A	10-25	6G8-W0090-30-4D	F9.9A	1- 1	683-W4592-02-EL	9.9/15D	12-17	6G1-11193-A1	6C-8C	1-19		1-26	
682-W0001-06	9.9/15D	18- 1		F8/9.9B	1- 1		F8/9.9B	18-15		20-10			F8/9.9B	1-26
683-W0001-22	9.9/15D	19- 1	6G8-W0090-31-4D	F9.9A	1- 1	6A1-11111-01-94	2B	1- 9	6L2-11193-A1	20D/25N	1-20		1-26	
6A1-W0004-00	2B	1-32		F8/9.9B	1- 1	6E7-11111-00-94	9.9/15D	1-22		21- 6			20D/25N	1-32
6E0-W0004-00	4A/5C	2- 2	6G8-W0090-32-4D	F9.9A	1- 1	6G8-11111-02-94	F9.9A	1-22	6L5-11193-A1	3A	1-20		F9.9A	1-40
6G1-W0004-00	6C-8C	3- 2		F8/9.9B	1- 1		F8/9.9B	1-22		10- 6			F8/9.9B	1-40
6L2-W0004-00	20D/25N	3- 2	6L2-W0090-11-4D	20D/25N	1- 1	6G8-11111-03-94	F9.9A	1-22	6G8-11197-00	F9.9A	1-46	624-11379-00	2B	1- 5
6L5-W0004-02	3A	2- 2	6L5-W0090-01-4D	3A	1- 1		F8/9.9B	1-22		F8/9.9B	1-46		9.9/15D	1- 5
682-W0004-00	9.9/15D	3- 2	6A1-W0093-03	2B	9-10	6L2-11111-01-94	20D/25N	1-17	6G8-11325-00	F9.9A	1-44	6A1-11400-00	2B	1-13
6A1-W0070-50	2B	4-29	6E0-W0093-02	4A/5C	11-16	6L5-11111-00-94	3A	1-15		F8/9.9B	1-44	6E0-11400-00	4A/5C	1-31
6E0-W0070-50	4A/5C	4- 6	6E8-W0093-00	9.9/15D	18-17	6G8-11133-10	F9.9A	1-23	6J8-11325-00	20D/25N	1-12	6E3-11400-00	4A/5C	1-31
6E7-W0070-50	9.9/15D	6-10	6G1-W0093-00	3A	10-14		F8/9.9B	1-23	682-11325-00	9.9/15D	1- 9	6G1-11400-01	6C-8C	2- 1
6G1-W0070-50	6C-8C	7-10		6C-8C	20-16	6A1-11181-A0	2B	1-10	6H3-11327-00-94	20D/25N	1-13	6L2-11400-10	20D/25N	2- 1
6G8-W0070-50	F9.9A	10- 9	6G8-W0093-01	F9.9A	24-19		9- 3		6H3-11328-00	20D/25N	1-14	6L5-11400-00	3A	1-28
6G9-W0070-50	F8/9.9B	10- 9		F8/9.9B	24-19	6E7-11181-A0	9.9/15D	1-23	6G8-11351-A0	F9.9A	1- 6	682-11400-03	9.9/15D	2- 1
6L2-W0070-60	20D/25N	8- 9	6L2-W0093-00	20D/25N	21-18		18- 2			F8/9.9B	1- 6	6G8-11411-04	F9.9A	2- 1
6L5-W0070-50	3A	4- 2	677-W0093-12	9.9/15D	18-17	6G8-11181-A0	F9.9A	1-36		F9.9A	24- 9		F8/9.9B	2- 1
6A1-W0078-02	2B	9-29	656-W2810-02	4A/5C	4-10		F8/9.9B	1-36		F8/9.9B	24- 9	6E0-11412-00	4A/5C	1-32
6E0-W0078-0A	4A/5C	11-44		2B	4-27		F9.9A	24- 5	682-11351-A0	9.9/15D	1-14	6E3-11412-00	4A/5C	1-32
6E0-W0078-02	4A/5C	11-35		3A	4-33		F8/9.9B	24- 5		18- 9		6G1-11412-01	6C-8C	2- 2
6G1-W0078-0A	6C-8C	20-44		9.9/15D	5-13	6L2-11181-A1	20D/25N	1-18	6G8-11355-00	F8/9.9B	16-28	6L2-11412-00	20D/25N	2- 2

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6L5-11412-00	3A	1-29	6G8-11557-00	F9.9A	6- 3	646-11631-01-98	2B	1-25	646-11681-00	2B	1-16	6G8-12411-02	F9.9A	1-16			
646-11412-01	2B	1-14		F8/9.9B	6- 3	6G1-11633-00	4A/5C	1-44	682-11681-00	9.9/15D	2- 7		F8/9.9B	1-16			
682-11412-02	9.9/15D	2- 2	6G8-11575-00	F9.9A	7- 1		6C-8C	2-18	6G8-12111-00	F9.9A	3- 1	6G8-12413-00-9M	F9.9A	1-17			
6G8-11416-00	F9.9A	2- 4		F8/9.9B	7- 1	6L5-11633-00	3A	1-41		F8/9.9B	3- 1		F8/9.9B	1-17			
	F8/9.9B	2- 4	6G8-11587-00	F9.9A	6- 5	634-11633-00	F9.9A	2-11	6G8-12113-00	F9.9A	3- 4	6H4-12413-00-9M	20D/25N	1-25			
6G8-11416-10	F9.9A	2- 4		F8/9.9B	6- 5		F8/9.9B	2-11		F8/9.9B	3- 4	6L5-12413-00-9M	3A	1-25			
	F8/9.9B	2- 4	646-11601-01	2B	1-26		9.9/15D	2-21	6G8-12116-00	F9.9A	3- 3	682-12413-00-9M	9.9/15D	1-25			
6G8-11416-20	F9.9A	2- 4	646-11601-11	2B	1-26	646-11633-00	2B	1-27		F8/9.9B	3- 3	6G8-12414-A0	F9.9A	1-19			
	F8/9.9B	2- 4	646-11601-21	2B	1-26	648-11633-00	20D/25N	2-20	6G8-12117-00	F9.9A	3- 5			24- 4			
6A1-11422-00	2B	1-15	6G1-11610-00	4A/5C	1-42	6E7-11635-00	9.9/15D	2-19		F8/9.9B	3- 5		F8/9.9B	24- 4			
6E0-11422-00	4A/5C	1-33		6C-8C	2-16	6G8-11635-03	F9.9A	2- 9	6G8-12117-10	F9.9A	3- 7	6G8-12414-A1	F8/9.9B	1-19			
6E3-11422-00	4A/5C	1-33	6G8-11610-02	F9.9A	2-10		F8/9.9B	2- 9		F8/9.9B	3- 7	6J8-12414-A0	20D/25N	1-26			
6G1-11422-01	6C-8C	2- 3		F8/9.9B	2-10	6L2-11635-00	20D/25N	2-18	30X-12118-00	F9.9A	3- 6			21- 7			
6K4-11422-01	9.9/15D	2- 4	6G8-11610-12	F9.9A	2-10	6L5-11635-00	3A	1-38		F8/9.9B	3- 6	6L5-12414-A1	3A	1-26			
6L2-11422-00	20D/25N	2- 3		F8/9.9B	2-10	646-11635-01	2B	1-25	51Y-12119-00	F9.9A	3- 9			10- 7			
6L5-11422-00	3A	1-30	6G8-11610-22	F9.9A	2-10	6E7-11636-00	9.9/15D	2-19		F8/9.9B	3- 9	682-12414-A1	9.9/15D	1-28			
6G8-11426-00	F9.9A	2- 8		F8/9.9B	2-10	6G8-11636-03	F9.9A	2- 9	6G8-12121-01	F9.9A	3- 2			18- 3			
	F8/9.9B	2- 8	6J1-11610-00	4A/5C	1-42		F8/9.9B	2- 9		F8/9.9B	3- 2	6G8-12481-00	F9.9A	1-28			
6G1-11432-01	6C-8C	2- 4	6L2-11610-00	20D/25N	2-19	6L2-11636-00	20D/25N	2-18	6G8-12146-00	F9.9A	3-13		F8/9.9B	1-29			
6K4-11432-01	9.9/15D	2- 3	6L2-11610-10	20D/25N	2-19	6L5-11636-00	3A	1-38		F8/9.9B	3-13	6G8-12481-01	F9.9A	1-29			
6L2-11432-00	20D/25N	2- 4	6L2-11610-20	20D/25N	2-19	646-11636-01	2B	1-25	6G8-12151-00	F9.9A	3-10		F8/9.9B	1-29			
6G1-11442-01	6C-8C	2- 5	6L5-11610-00	3A	1-39	6G8-11650-03	F9.9A	2- 5		F8/9.9B	3-10	6G8-12482-00	F8/9.9B	11- 9			
6L2-11442-00	20D/25N	2- 5	6L5-11610-10	3A	1-39		F8/9.9B	2- 5	6G8-12153-00	F9.9A	3- 8		F9.9A	11-10			
682-11442-02	9.9/15D	2- 5	6L5-11610-20	3A	1-39	6E0-11651-01	4A/5C	1-37		F8/9.9B	3- 8	6J8-13117-00	20D/25N	5- 3			
682-11445-00	9.9/15D	2-18	682-11610-01	9.9/15D	2-20	6G1-11651-01	6C-8C	2-10	6G8-12158-00	F9.9A	3-12	6E9-13183-70	20D/25N	5-13			
6G1-11515-01	6C-8C	2-11	682-11610-11	9.9/15D	2-20	6L2-11651-00	20D/25N	2-10		F8/9.9B	3-12	1YU-13187-00	20D/25N	5- 7			
6L2-11515-00	20D/25N	2-14	682-11610-21	9.9/15D	2-20	6L5-11651-00	3A	1-31	6G8-12159-00	F9.9A	3-11	6L2-13200-00	20D/25N	5- 5			
682-11515-03	9.9/15D	2-12	6E0-11631-00-98	4A/5C	1-41	646-11651-02	2B	1-18		F8/9.9B	3-11	6G8-13300-02	F9.9A	6-13			
682-11525-00	9.9/15D	2-15	6E3-11631-00-98	4A/5C	1-41	650-11651-04	9.9/15D	2- 6	6G8-12171-00	F9.9A	6-11		F8/9.9B	6-13			
6G8-11536-00-94	F9.9A	6- 2	6E7-11631-00-97	9.9/15D	2-19	6G8-11654-00	F9.9A	2- 6		F8/9.9B	6-11	6J8-13411-00	20D/25N	5-27			
	F8/9.9B	6- 2	6G1-11631-00-98	6C-8C	2-15		F8/9.9B	2- 6	6E5-12411-01	6C-8C	1- 7	6J8-13414-00	20D/25N	5-28			
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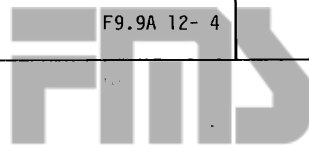


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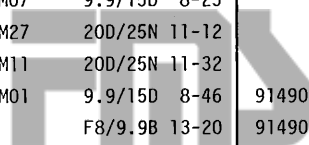


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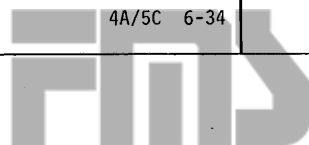
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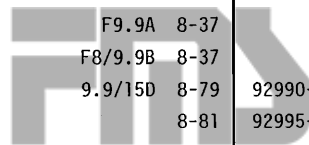


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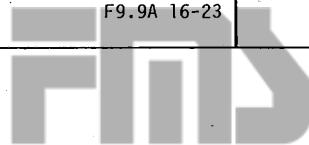
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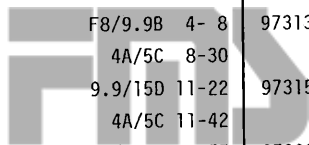
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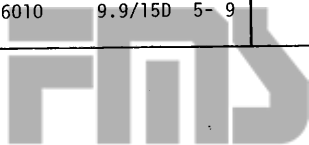
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Printed in Japan
First edition Feb., 1994

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IMPRIME AU JAPON
Première édition Fév., 1994

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