

**PARTS
CATALOGUE
CATALOGUE
DE PIECES
DETACHEES**

40H'94 (6H4)

A1

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 40H'94 (6H4). When you are ordering replacement parts for the 40H'94(6H4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

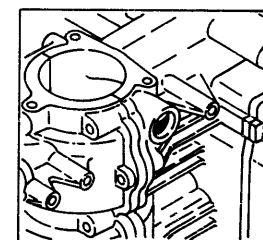
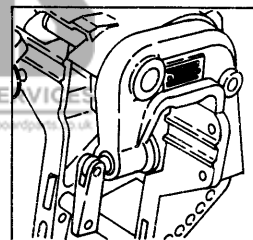
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
40HMO	S : 187910 and following	
	L : 485340 and following	
40HRO	S : 281393 and following	
	L : 591292 and following	
40HEO	S : 105431 and following	
	L : 426035 and following	
40HEPO	S : 250719 and following	
	L : 563570 and following	
40HETO	S : 230793 and following	
	L : 533431 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 40H(6H4) modele 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

- UR Utiliser la taille (épaisseur) et/ou le nombre demandés.
- UN Utiliser autant que vous en avez besoin.
- AP Pièces de Rechange
- STD Standard
- O/S Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE

CARBURATEUR (ENS.)

.GICLEUR de ralenti

.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

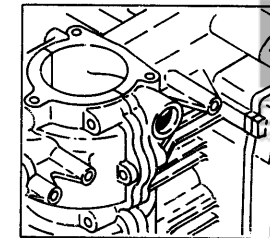
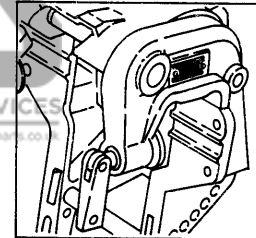
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série		
40HMO	S : 187910 et suivants	
	L : 485340 et suivants	
40HRO	S : 281393 et suivants	
	L : 591292 et suivants	
40HEO	S : 105431 et suivants	
	L : 426035 et suivants	
40HEPO	S : 250719 et suivants	
	L : 563570 et suivants	
40HETO	S : 230793 et suivants	
	L : 533431 et suivants	



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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CRANK CYLINDER
ASSY

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0090-42-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	
2	6H4-15100-12-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
4	624-14485-00	.PIPE, JOINT .DURITE	2	
5	6H4-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	
7	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
8	90445-07M46	HOSE DURITE	1	
9	90445-07M27	HOSE DURITE	1	
10	90445-07M24	HOSE DURITE	1	
11	90467-06016	CLIP JONC	6	
12	90445-07MA3	HOSE DURITE	1	
13	90467-06016	CLIP JONC	2	
14	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
15	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
16	93606-12019	PIN, DOWEL GOUPILLE	2	
17	6H4-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
18	97313-06014	BOLT BOULON	2	
19	688-11325-00	ANODE ANODE	2	
20	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
21	6H4-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	
22	6H4-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
23	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
24	90430-14115	GASKET JOINT	1	
25	6H4-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
26	6H4-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
27	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	

A6

CRANK CYLINDER
ASSY

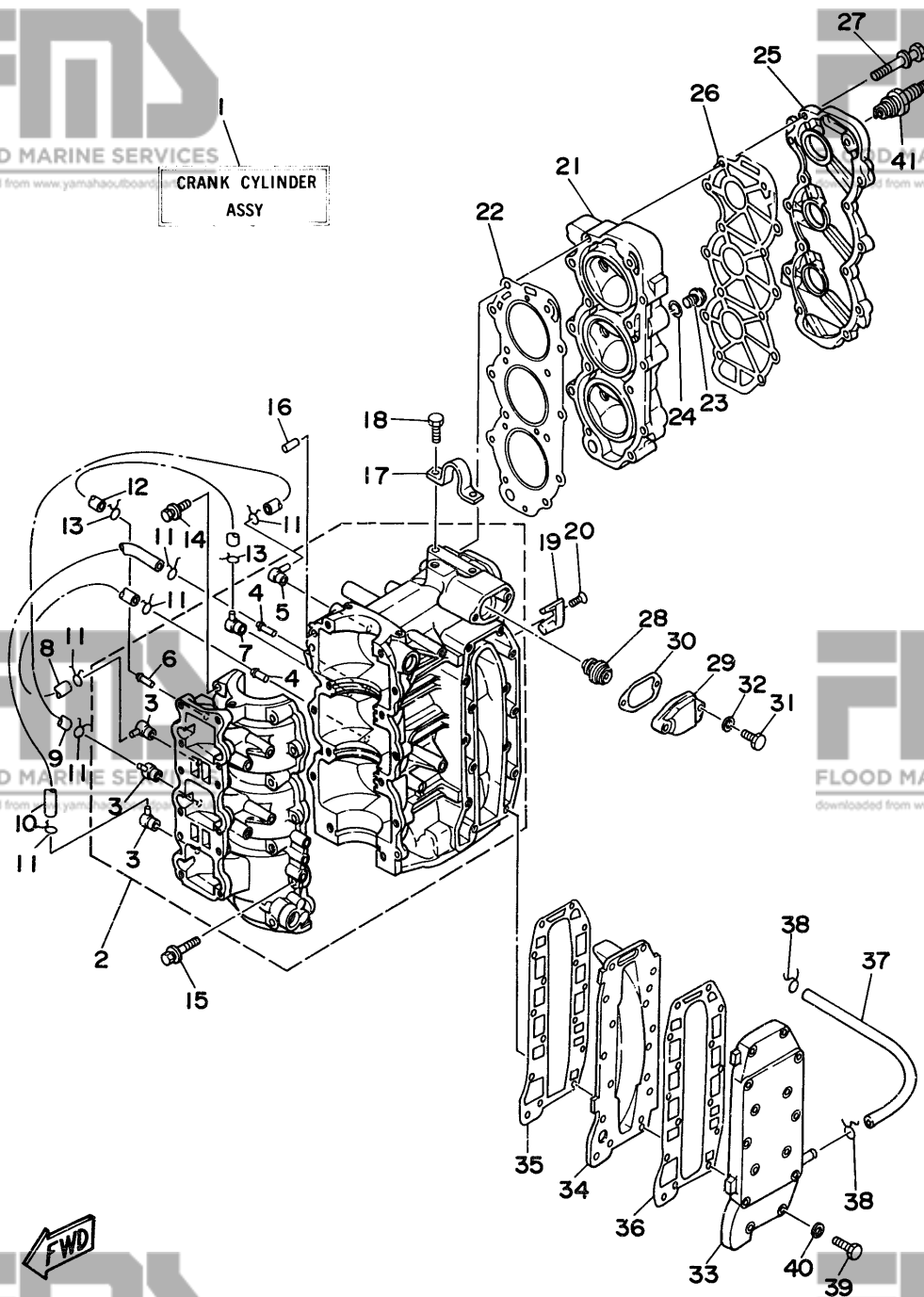


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-12411-20	THERMOSTAT THERMOSTAT	1	
29	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
30	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
31	97095-06025	BOLT BOULON	2	
32	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
33	6H4-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
34	6H4-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
35	6H4-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
36	6H4-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
37	90445-09M37	HOSE DURITE	1	
38	90467-08004	CLIP JONC	1	
39	97013-06035	BOLT BOULON	14	
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	14	
41	94702-00271	PLUG, SPARK (NGK BR7HS-10) BOUGIE D'ALLUMAGE (NGK BR7HS-10)	3	



A7

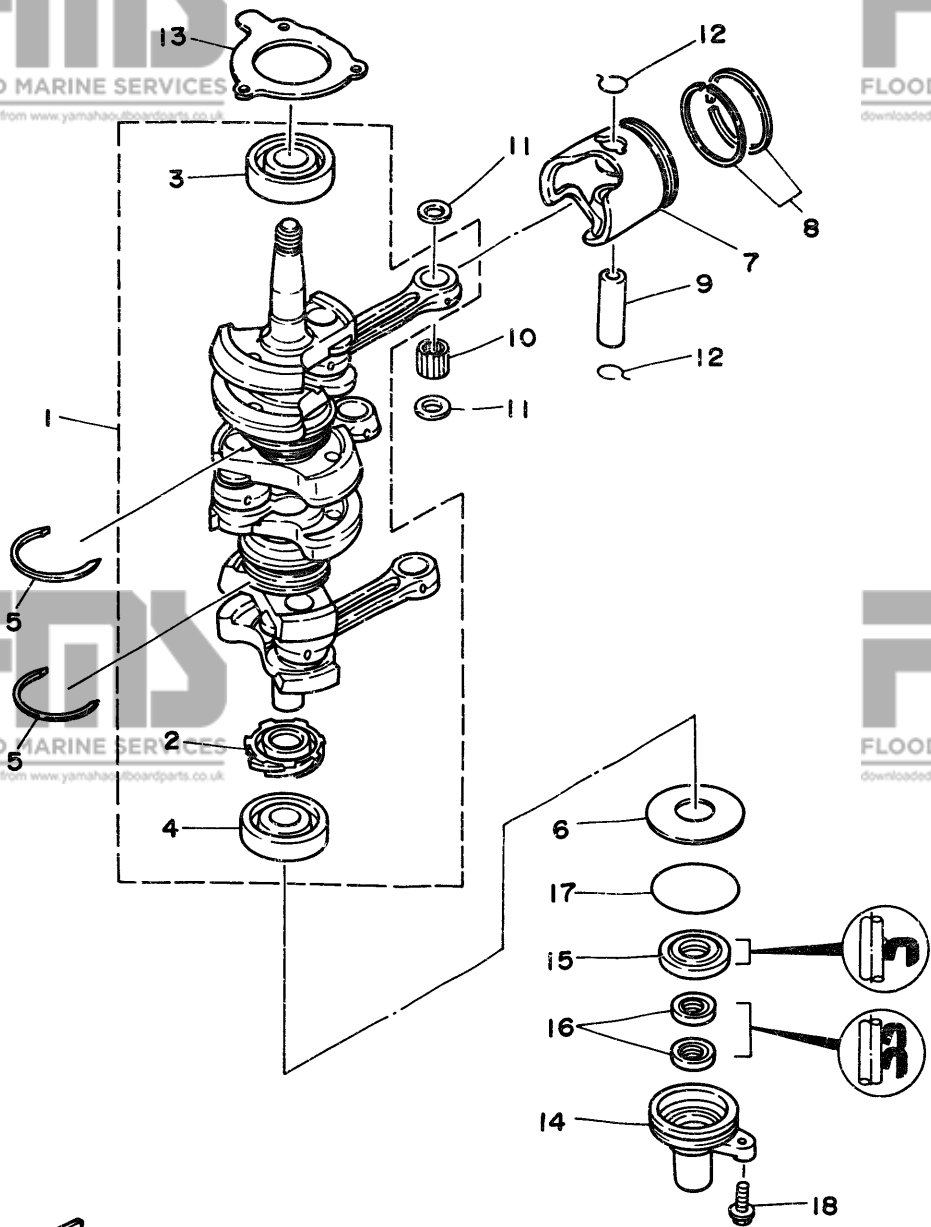


FIG. 2 CRANKSHAFT. PISTON

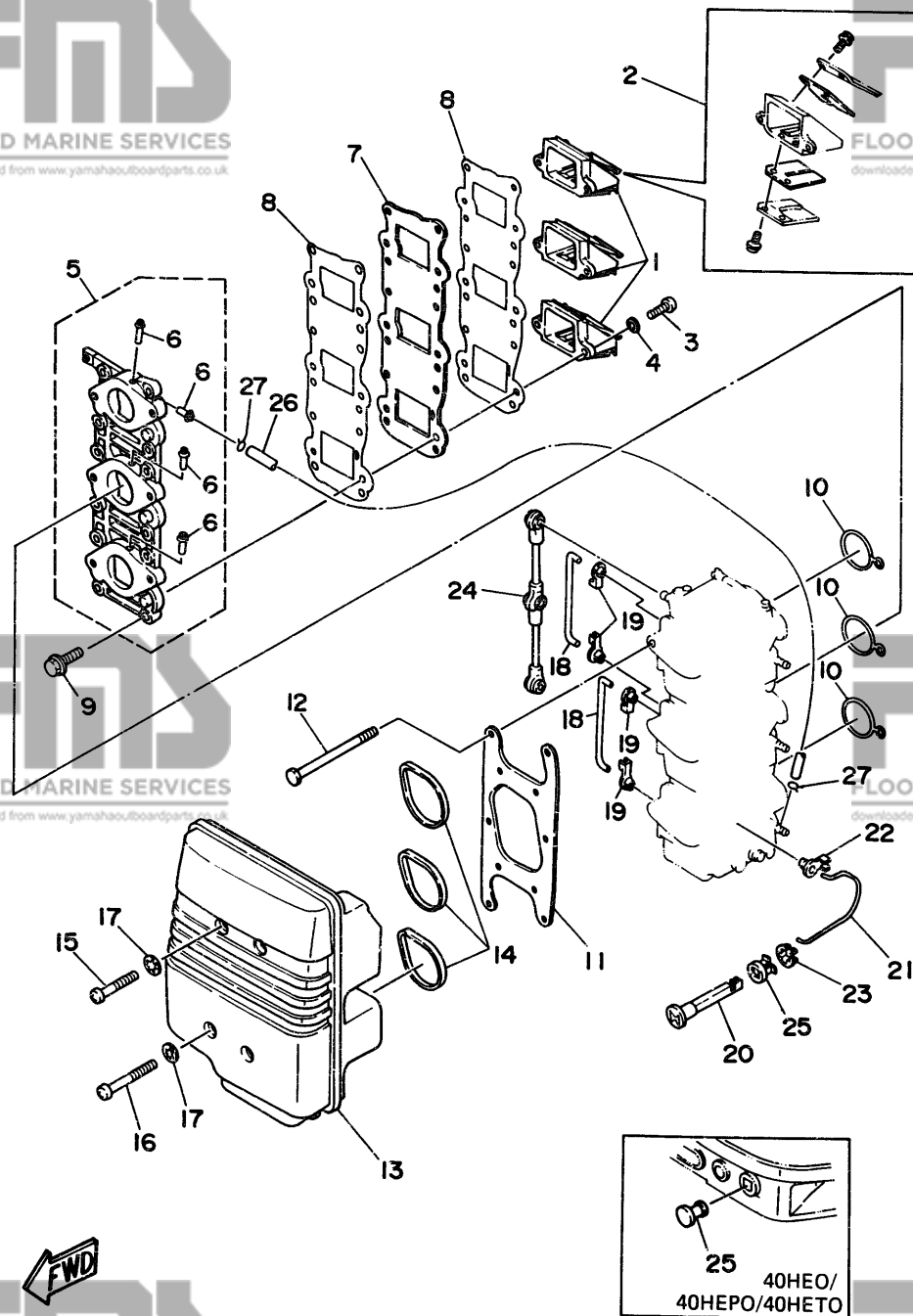
VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-11400-14	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	
2	6H4-11536-00	.GEAR, DRIVE .PIGNON SECONDAIRE	1	
3	93306-305U8	.BEARING .ROULEMENT	1	
4	93306-305U8	.BEARING .ROULEMENT	1	
5	93440-62057	CIRCLIP CIRCLIP	2	
6	90201-50306	WASHER, PLATE RONDELLE, PLATE	1	
7	6H4-11631-01-95	PISTON (STD) PISTON (STD)	3	
	6H4-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	AP
	6H4-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	AP
8	6H4-11601-00	PISTON RING SET (STD) JEU DE SEGMENTS (STD)	3	
	6H4-11601-10	PISTON RING SET (0.25MM O/S) JEU DE SEGMENTS (0.25MM O/S)	3	AP
	6H4-11601-20	PISTON RING SET (0.50MM O/S) JEU DE SEGMENTS (0.50MM O/S)	3	AP
9	648-11633-00	PIN, PISTON AXE, PISTON	3	
10	93602-20M02	PIN, DOWEL GOUJON	93	
11	6H4-11641-00	WASHER, PISTON PIN RONDELLE, AXE DE PISTON	6	
12	6H4-11634-01	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	
13	6H4-15369-A1	GASKET, OIL SEAL HOUSING JOINT SPY DE LOGEMENT	1	
14	6H4-15396-02-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	
15	93102-25M28	OIL SEAL JOINT SPY	1	
16	93101-16M36	OIL SEAL JOINT SPY	2	
17	93210-57M09	O-RING JOINT TORIQUE	1	
18	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	1	

FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-13610-00	REED VALVE ASSY CLAPET COMPLET	3	
2	6H4-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6H4-13641-30-94	MANIFOLD 1 TUBULURE 1	1	UR 40HMO/40HRO
	6H4-13641-12-94	MANIFOLD 1 TUBULURE 1	1	UR 40HEO/40HEPO/40HETO
6	6H1-14485-00	.PIPE, JOINT .DURITE	3	UR 40HMO/40HRO
	6H1-14485-00	.PIPE, JOINT .DURITE	4	UR 40HEO/40HEPO/40HETO
7	6H4-13624-01-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	
8	6H4-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	12	
10	6H4-14198-01	GASKET JOINT	3	
11	6H4-14406-00	HINGE PENTURE	1	
12	97095-06095	BOLT BOULON	6	
13	6H4-14431-01	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1	
14	6H3-14457-01	SEAL JOINT	3	
15	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
16	97895-06055	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
17	90209-06M05	WASHER RONDELLE	4	
18	6H4-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	2	40HMO/40HRO
19	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	4	40HMO/40HRO
20	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	40HMO/40HRO
21	6H4-41259-01	ROD, CHOKE 3 TRINGLE 3, STARTER	1	40HMO/40HRO
22	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	40HMO/40HRO
23	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	40HMO/40HRO
24	6H4-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
25	689-41273-00	GROMMET PASSE-FIL	1	UR 40HMO/40HRO
	6G1-42748-00	GROMMET PASSE-FIL	1	UR 40HEO/40HEPO/40HETO

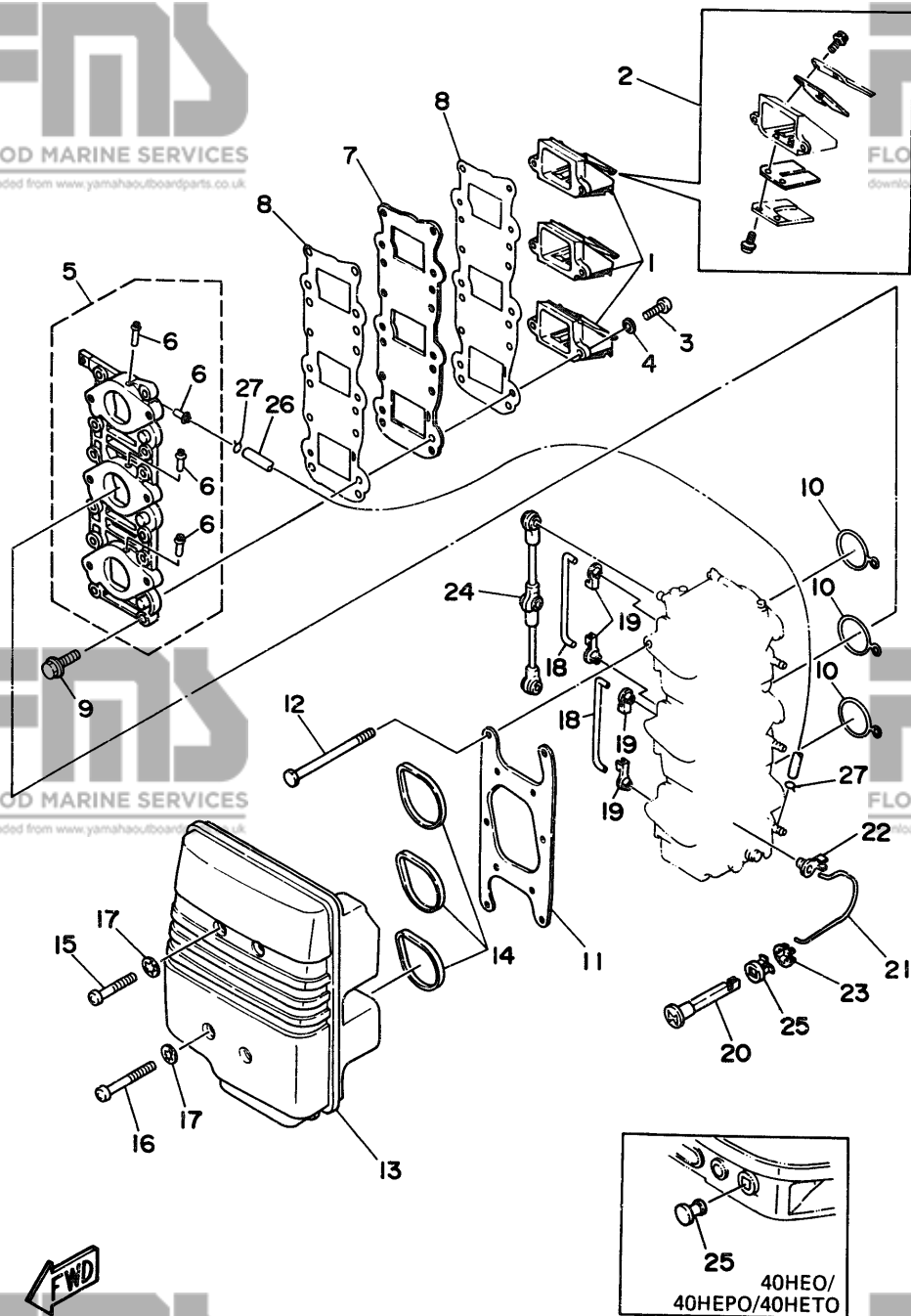


B2

FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90445-07M24	HOSE	1	40HE0/40HEP0/40HET0
27	90467-06016	DURITE CLIP JONC	2	40HE0/40HEP0/40HET0



B3

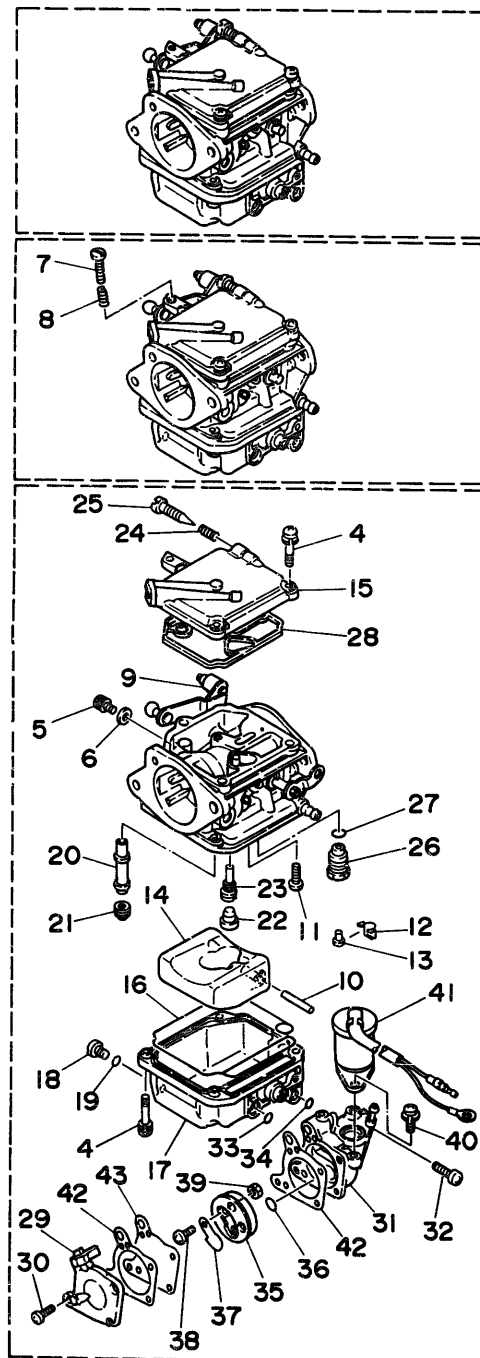
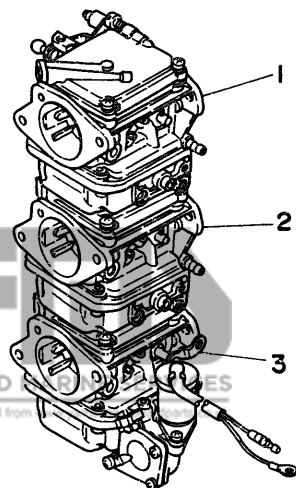


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q' TY QTE	REMARKS REMARQUES
1	6H4-14301-0B	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 40HMO/40HRO
	6H4-14301-12	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 40HEO/40HEPO/40HETO
2	6H4-14302-0B	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 40HMO/40HRO
	6H4-14302-12	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 40HEO/40HEPO/40HETO
3	6H4-14303-0B	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 40HMO/40HRO
	6H4-14303-12	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 40HEO/40HEPO/40HETO
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	
5	6K5-14592-00	.SCREW .VIS	3	
6	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	3	
7	6H1-14523-00	.SCREW, STOP .VIS, BUTEE	1	
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
9	6H2-14578-00	.COLLAR .COLLERETTE	1	
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
11	98580-04008	.SCREW, PAN HEAD .VIS	3	
12	663-14159-00	.CLIP .JONC	3	
13	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
14	6H4-14985-01	.FLOAT .FLOTTEUR	3	
15	6H4-14146-00	.PLATE .PLAQUE	3	
16	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
17	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	UR 40HMO/40HRO
	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	UR 40HEO/40HEPO/40HETO UPPER/CENTER
	6H4-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	UR 40HEO/40HEPO/40HETO LOWER
18	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	
19	93210-04230	.O-RING .JOINT TORIQUE	3	
20	6H4-14947-07	.JET, NEEDLE .GICLEUR DE STARTER	3	
21	676-14943-30	.JET, MAIN (#115) .GICLEUR, PRINCIPAL (#115)	2	UR 40HMO/40HRO UPPER/LOWER
	676-14943-31	.JET, MAIN (#120) .GICLEUR, PRINCIPAL (#120)	1	UR 40HMO/40HRO CENTER
	676-14943-31	.JET, MAIN (#120) .GICLEUR, PRINCIPAL (#120)	2	UR 40HEO/40HEPO/40HETO UPPER/LOWER

FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	676-14943-32	.JET, MAIN (#125)	1	UR 40HEO/40HEPO/40HETO
22	676-14966-00	.GICLEUR, PRINCIPAL (#125)	1	CENTER
		.CAP	3	
23	6H4-14948-11	.CAPUCHON	3	
		.JET (#60)	3	
24	679-14555-00	.GICLEUR (#60)	3	
		.SPRING	3	
25	692-14923-00	.RESSORT	3	
		.SCREW, PILOT	3	
26	6H4-14590-00	.VIS, RALENTI	3	
		.NEEDLE VALVE ASSY	3	
27	93210-04228	.POINTEAU	3	
		.O-RING	3	
28	6H4-14147-00	.JOINT TORIQUE	3	
		.O-RING	3	
29	6H4-24452-01	.JOINT TORIQUE	1	40HEO/40HEPO/40HETO
		.COVER	1	
30	6H4-14567-00	.COUVERCLE	4	40HEO/40HEPO/40HETO
		.SCREW	4	
31	6H4-24412-00	.VIS	1	40HEO/40HEPO/40HETO
		.BODY 1	1	
32	6H4-14592-10	.CORPS 1	2	40HEO/40HEPO/40HETO
		.SCREW	2	
33	6H4-14561-00	.VIS	1	40HEO/40HEPO/40HETO
		.O-RING	1	
34	6H4-14562-00	.JOINT TORIQUE	1	40HEO/40HEPO/40HETO
		.O-RING	1	
35	6H4-24413-00	.JOINT TORIQUE	1	40HEO/40HEPO/40HETO
		.BODY 2	1	
36	6H4-24486-00	.CORPS 2	1	40HEO/40HEPO/40HETO
		.O-RING	1	
37	6L5-24421-00	.JOINT TORIQUE	2	40HEO/40HEPO/40HETO
		.VALVE, CHECK	2	
38	98980-03006	.SOUPAPE, RETENUE	2	40HEO/40HEPO/40HETO
		.SCREW, BIND	2	
39	95380-03600	.VIS	2	40HEO/40HEPO/40HETO
		.NUT	2	
40	97980-05310	.ECROU	2	40HEO/40HEPO/40HETO
		.SCREW, WITH WASHER	2	
41	6H4-86120-00	.VIS, AVEC RONDELLE	1	40HEO/40HEPO/40HETO
		.SOLENOID VALVE ASSY	1	
42	6H5-24434-00	.SOLENOIDE	2	40HEO/40HEPO/40HETO
		.GASKET, BODY	2	
43	6H4-24411-00	.JOINT, CORPS	1	40HEO/40HEPO/40HETO
		.DIAPHRAGM	1	
		.DIAPHRAGME	1	

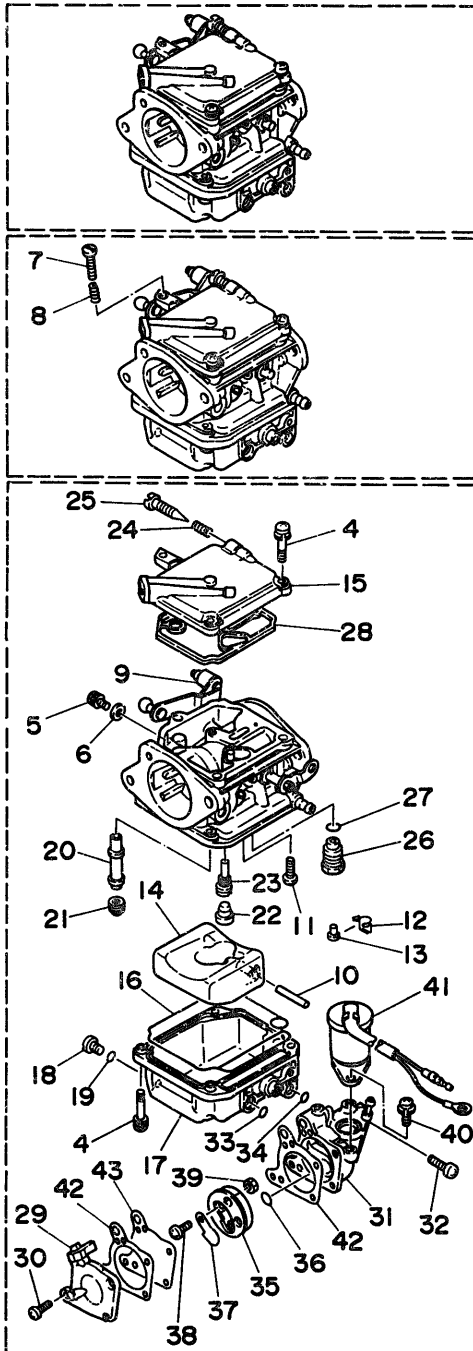


FIG. 5 OIL PUMP 1 (40HMO/40HRO)

POMPE A HUILE 1 (40HMO/40HRO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE	1	
2	6H4-11537-01	RONDELLE, PLATE	1	
3	6H1-13117-01	GEAR, DRIVEN	1	
		PIGNON SECONDAIRE		
4	93210-13595	COLLAR, DISTANCE	1	
		ENTRETOISE		
5	6H4-13200-04	O-RING	1	
		JOINT TORIQUE		
6	93210-19MA7	OIL INJECTION PUMP ASSY	1	
		VIEUX		
7	90109-06M39	.O-RING	1	
		.JOINT TORIQUE		
8	90109-06M40	BOLT	1	
		BOULON		
9	90445-07M44	BOLT	1	
		BOULON		
10	90445-07M23	HOSE	1	
		DURITE		
11	90445-07MA6	HOSE	1	
		DURITE		
12	90468-07M02	HOSE	1	
		DURITE		
13	90468-07M02	CLIP	3	
		JONC		
14	90464-07M20	CLIP	3	
		JONC		
15	6H4-41241-01	CLAMP	1	
		BRIDE		
16	6H1-41237-00	ROD, LINK	1	
		BIELLETTTE		
17	90202-05088	JOINT, LINK	1	
		RACCORD		
18	90468-05M03	WASHER, PLATE	1	
		RONDELLE, PLATE		
19	95380-05600	CLIP	1	
		JONC		
20	6R5-41237-00	NUT	1	
		ECROU		
21	6H4-21707-12	JOINT, LINK	1	
		RACCORD		
22	90446-09M08	OIL TANK COMP.	1	
		RESERVOIR A PETROLE COMP.		
23	90467-08004	HOSE	1	
		DURITE		
24	6H4-21773-00	CLIP	2	
		JONC		
25	6H1-21756-00	GROMMET	1	
		RONDELLE CAOUTCHOUC		
26	6H4-21770-00	NET, FILTER	1	
		TAMIS, FILTRE		
27	6H4-24633-00	OIL TANK CAP ASSY	1	
		CABOCHON DE RESERVOIR A HUILE		
28	6H4-24634-00	CHAIN, BALL	1	
		CHANE DE BALLE		
		HOOK, CHAIN BALL		
		CROCHET-CHAINE A BILLE		



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FIG. 5 OIL PUMP 1 (40HMO/40HRO)

POMPE A HUILE 1 (40HMO/40HRO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	1	
30	90445-09M37	HOSE DURITE	1	
31	90467-08004	CLIP JONC	2	
32	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
33	624-42542-00	PIPE TUYAU	3	
34	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
35	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
36	90445-07M87	HOSE DURITE	3	
37	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
38	90468-07M02	CLIP JONC	6	
39	90445-11M17	HOSE DURITE	1	
40	90446-10M01	HOSE DURITE	2	
41	90467-10M04	CLIP JONC	1	
42	6J8-21744-00	BREATHER RENIFLARD	1	
43	90445-11M23	HOSE DURITE	1	
44	6H4-85720-21	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

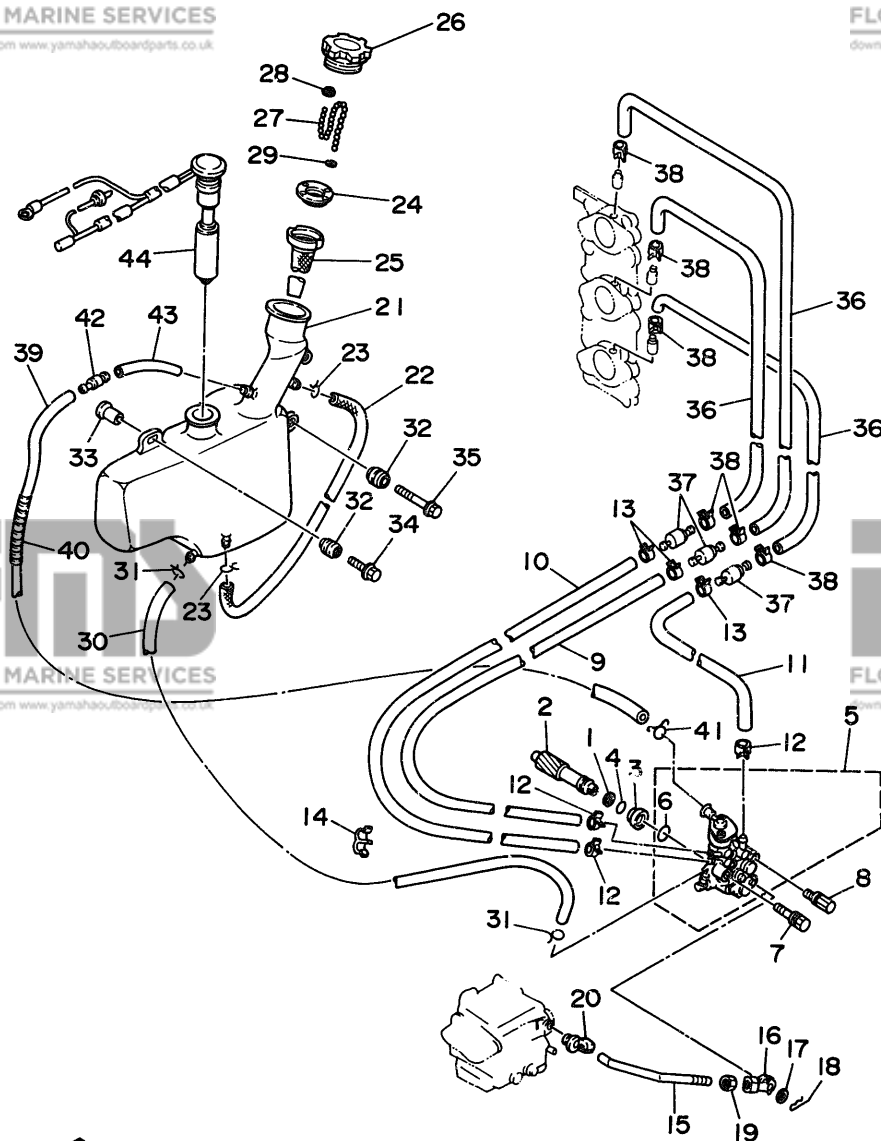
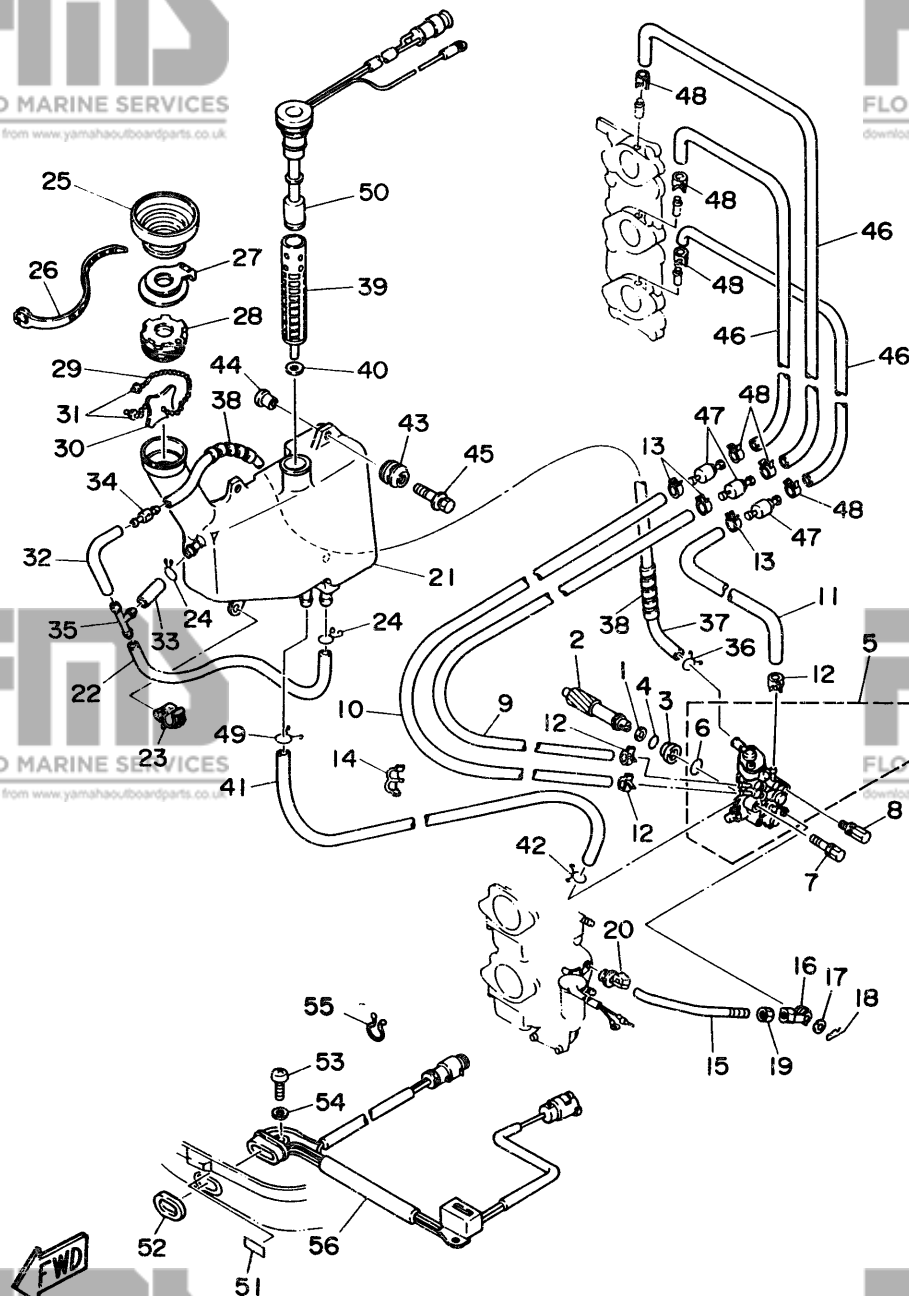


FIG. 6 OIL PUMP 2 (40HEO/40HEPO/40HETO)
FIG. 6 POMPE A HUILE 2 (40HEO/40HEPO/40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING JOINT TORIQUE	1	
5	6H4-13200-04	OIL INJECTION PUMP ASSY VIEUX	1	
6	93210-19MA7	O-RING JOINT TORIQUE	1	
7	90109-06M39	BOLT BOULON	1	
8	90109-06M40	BOLT BOULON	1	
9	90445-07M44	HOSE DURITE	1	
10	90445-07M23	HOSE DURITE	1	
11	90445-07MA6	HOSE DURITE	1	
12	90468-07M02	CLIP JONC	3	
13	90468-07M02	CLIP JONC	3	
14	90464-07M20	CLAMP BRIDE	1	
15	6H4-41241-01	ROD, LINK BIELLETTA	1	
16	6H1-41237-00	JOINT, LINK RACCORD	1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
18	90468-05M03	CLIP JONC	1	
19	95380-05600	NUT ECROU	1	
20	6R5-41237-00	JOINT, LINK RACCORD	1	
21	6H4-21707-04	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
22	90445-11M17	HOSE DURITE	1	
23	90464-11M23	CLAMP BRIDE	1	
24	90467-11M08	CLIP JONC	2	
25	6H4-21752-00	TUBE, FILLER 1 DURITE	1	
26	90465-13M36	CLAMP BRIDE	1	
27	6H1-2176M-01	HOOK CROCHET	1	
28	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	



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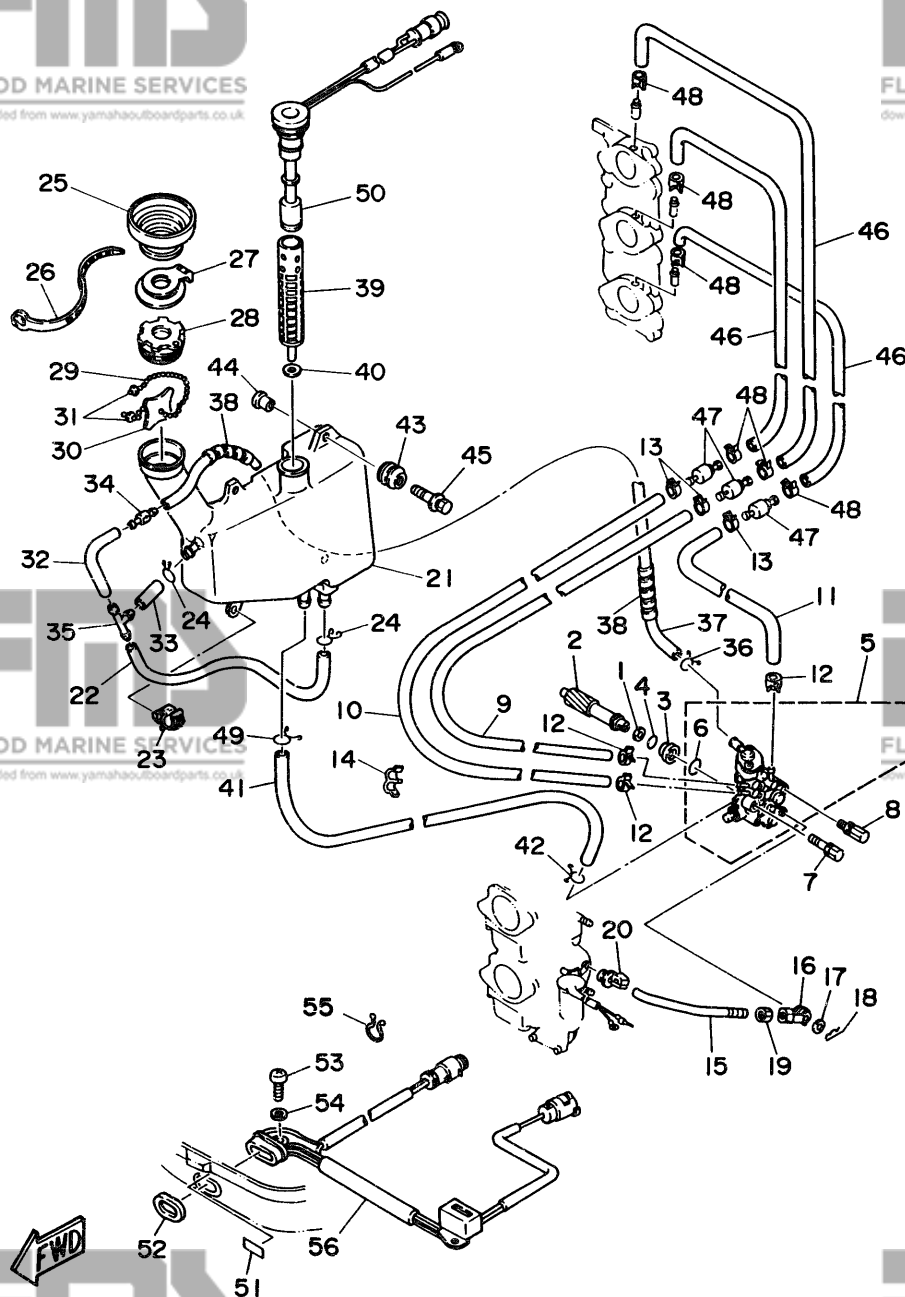


FIG. 6 OIL PUMP 2 (40HEO/40HEPO/40HETO)
FIG. 6 POMPE A HUILE 2 (40HEO/40HEPO/40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1	
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
32	90445-11M23	HOSE DURITE	1	
33	90445-11M07	HOSE DURITE	1	
34	6J8-21744-00	BREATHER RENIFLARD	1	
35	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
36	90467-10M04	CLIP JONC	1	
37	90445-11M17	HOSE DURITE	1	
38	90446-10M01	HOSE DURITE	2	
39	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
40	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
41	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
42	90467-08004	CLIP JONC	1	
43	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
44	624-42542-00	PIPE TUYAU	3	
45	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
46	90445-07M87	HOSE DURITE	3	
47	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
48	90468-07M02	CLIP JONC	6	
49	90467-11M08	CLIP JONC	1	
50	6H5-85720-12	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	
51	6H4-84342-00	SEAT, EMBLEM SIEGE, EMBLEME	1	
52	6H4-83589-00	GASKET GARNITURE	1	
53	97880-06014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
54	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
55	90465-18147	CLAMP BRIDE	1	
56	6H4-84301-01	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1	

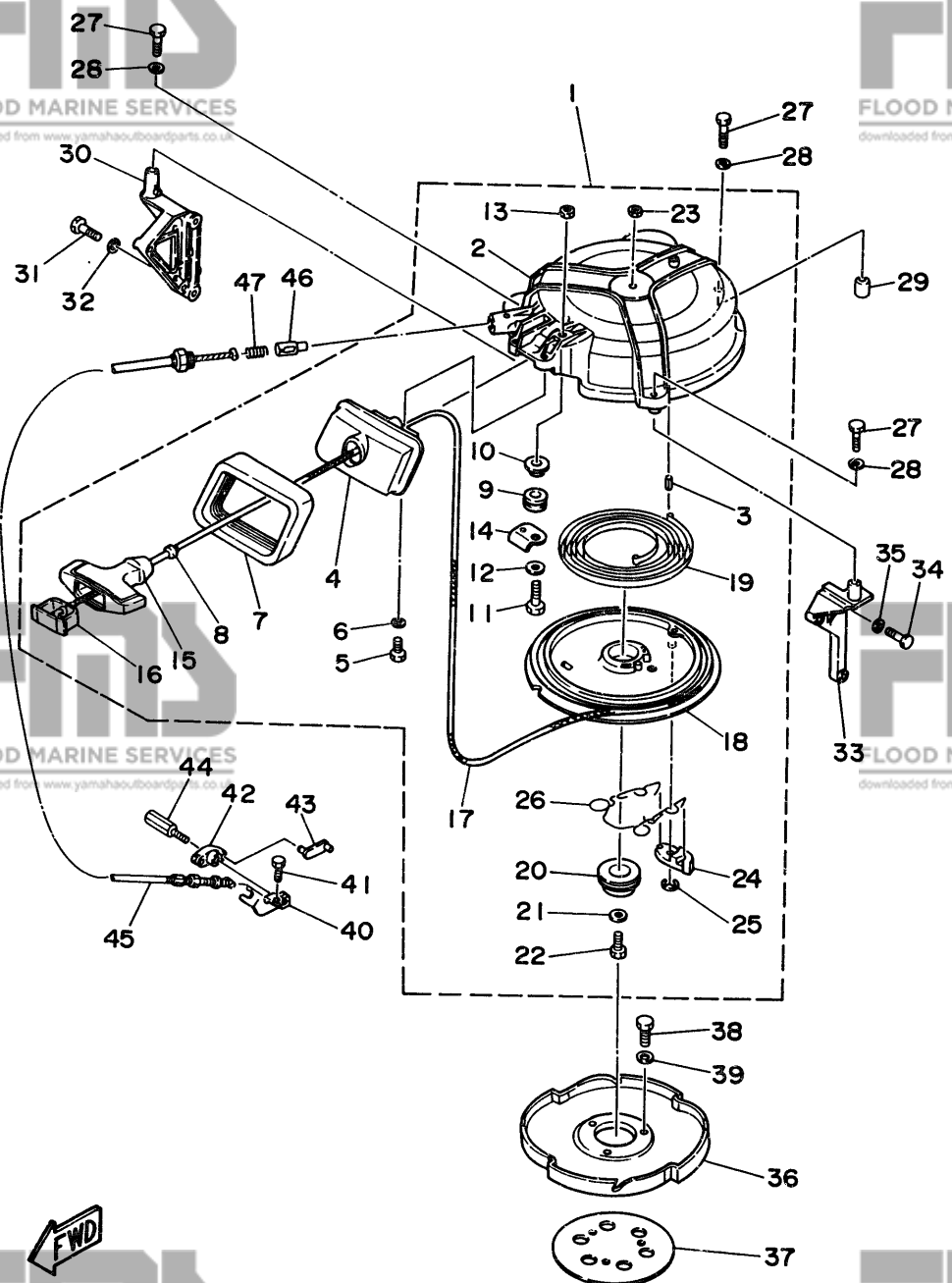


FIG. 7 STARTER (40HMO/40HRO)

DEMARREUR (40HMO/40HRO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-15710-03-4D	STARTER ASSY DEMARREUR COMPLET	1	
2	6H4-15711-02-94	CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40018	PIN, SPRING .AGRAFFE	1	
4	6H4-15758-00-4D	GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	BOLT .BOULON	2	
6	92990-06600	WASHER, PLATE .RONDELLE, PLATE	2	
7	6H4-15762-00	SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	6A0-15789-00	DAMPER .AMORTISSEUR	1	
9	6F5-15752-00	ROLLER, WIRE .GALET, CABLE	1	
10	90387-06M69	COLLAR .COLLERETTE	1	
11	97095-06030	BOLT .BOULON	1	
12	92990-06600	WASHER, PLATE .RONDELLE, PLATE	1	
13	95380-06600	NUT .ECROU	1	
14	6H4-15787-01	STAY .SUPPORT	1	
15	689-15755-01	HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
16	6F5-15779-02	COVER .COUVERCLE	1	
17	*	WIRE (L:2095MM) .FIL (L:2095MM)	1	
18	6H4-15714-00	DRUM, SHEAVE .TAMBOUR, POULIE	1	
19	90510-08002	SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
20	6H4-15717-01	SHAFT, STARTER .AXE DE DEMARREUR	1	
21	90201-065F3	WASHER, PLATE .RONDELLE, PLATE	1	
22	97095-06020	BOLT .BOULON	1	
23	95380-06600	NUT .ECROU	1	
24	676-15741-03	PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
25	93430-06M02	CIRCLIP .CLIPS	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.
* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

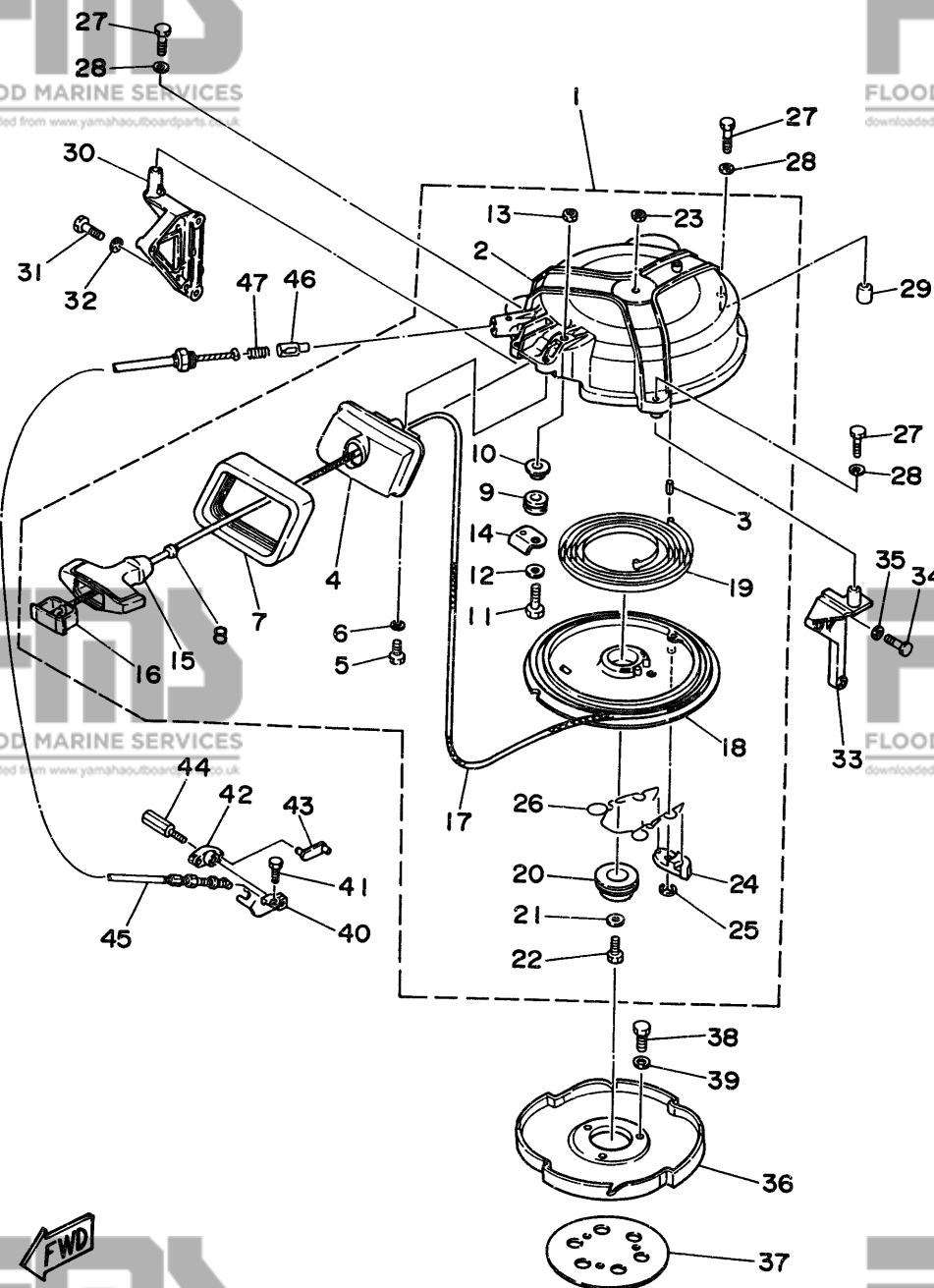


FIG. 7 STARTER (40HMO/40HRO)

DEMARREUR (40HMO/40HRO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6H4-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
27	97095-06035	BOLT BOULON	3	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
29	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	
30	6H4-15771-01-94	STAY 1 SUPPORT 1	1	
31	97313-08030	BOLT BOULON	2	
32	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
33	6H4-15772-02-94	STAY 2 SUPPORT 2	1	
34	97095-06025	BOLT BOULON	3	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
36	6H4-15723-01-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
37	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
38	97313-08020	BOLT BOULON	3	
39	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
40	6H4-15774-00	STAY 4 SUPPORT 4	1	
41	97095-06012	BOLT BOULON	1	
42	682-15746-00	ARM BRAS	1	
43	6H4-15747-00	LINK BIELLE	1	
44	90109-06M04	BOLT BOULON	1	
45	6H4-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
46	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
47	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	

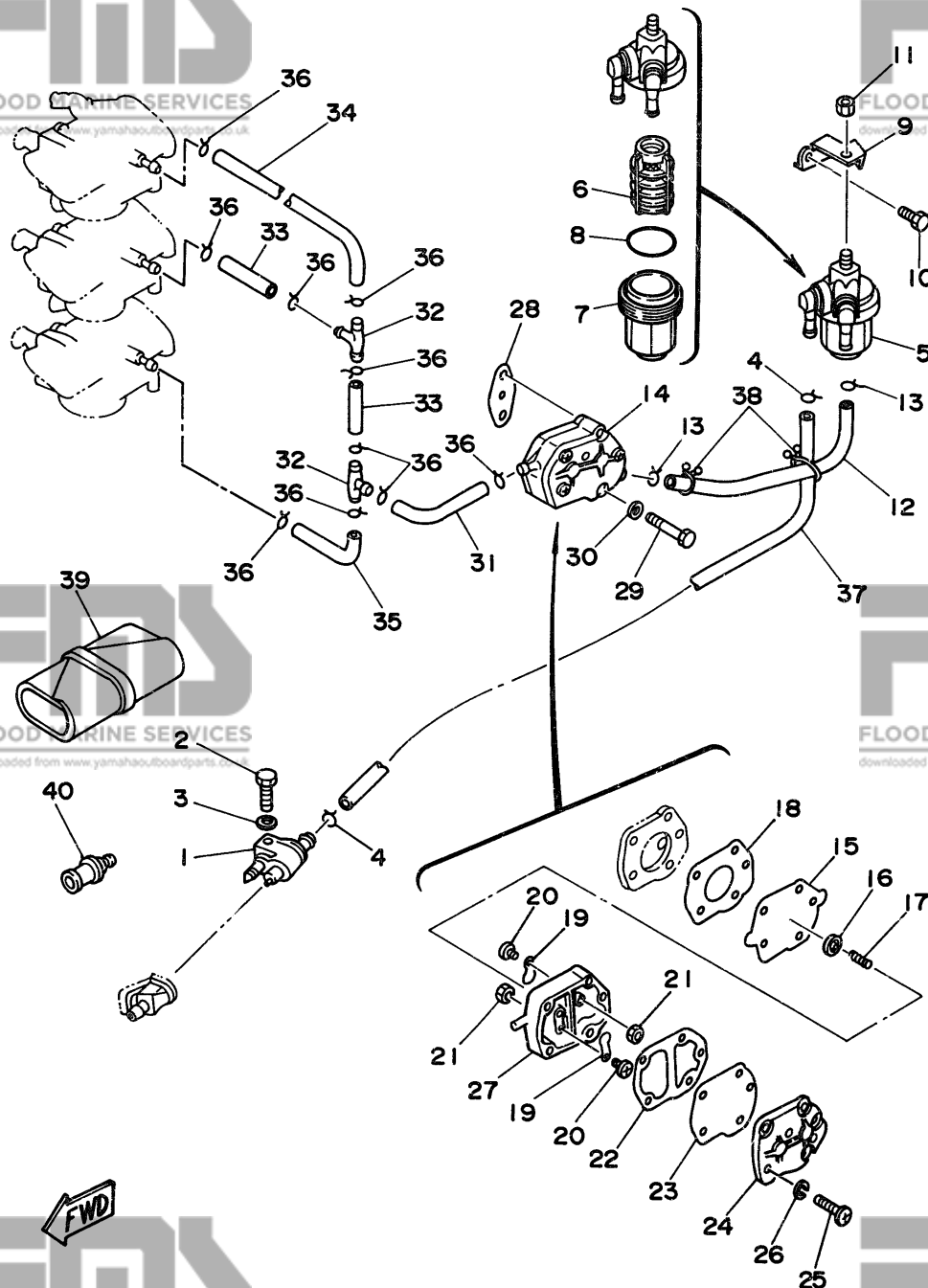


FIG. 8 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMT. A ESSENCE	1	
3	92990-06600	BOULON	1	
4	90467-08004	WASHER, PLATE RONDELLE, PLATE	1	
5	61N-24560-00	CLIP JONC	2	
6	61N-24563-00	FILTER ASSY ENS FILTRE	1	
7	61N-24521-00	ELEMENT, FILTER	1	
8	93210-32738	ELEMENT, FILTRE	1	
9	6H4-24566-01	CUP, FILTER	1	
10	97313-06014	CUVETTE, FILTRE	1	
11	95380-08600	O-RING	1	
12	6H4-24314-00	JOINT TORIQUE	1	
13	90467-08004	BRACKET, FILTER	1	
14	6A0-24410-05	SUPPORT, FILTRE	1	
15	648-24411-00	BOLT	1	
16	648-24424-00	BOULON	1	
17	648-24423-00	NUT	1	
18	648-24434-01	ECROU	1	
19	6A0-24421-01	PIPE 4	1	
20	6A0-14325-00	DURITE 4	1	
21	95380-03600	CLIP JONC	2	
22	648-24435-02	FUEL PUMP ASSY	1	
23	663-24411-00	POMPE A ESSENCE	1	
24	648-24413-01	DIAPHRAGM	1	
25	98580-05530	DIAPHRAGME	1	
26	92990-05100	SEAT, SPRING	1	
27	6A0-24412-02	SIEGE, RESSORT	1	
28	650-24431-A0	SPRING, DIAPHRAGM	1	
		RESSORT, DIAPHRAGME	1	
		GASKET, BODY	1	
		JOINT, CORPS	1	
		VALVE, CHECK	2	
		SOUPAPE, RETENUE	2	
		SCREW, PAN HEAD	2	
		VIS TETE CONIQUE	2	
		NUT	2	
		ECROU	2	
		GASKET, BODY 2	1	
		JOINT, CORPS 2	1	
		DIAPHRAGM	1	
		DIAPHRAGME	1	
		BODY 2	1	
		CORPS 2	1	
		SCREW, PAN HEAD	3	
		VIS	3	
		WASHER, SPRING	3	
		RONDELLE, GROWER	1	
		BODY 1	1	
		CORPS 1	1	
		GASKET, FUEL PUMP 1	1	
		JOINT 1 DE POMPE A ESSENCE	1	

FIG. 8 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06040	BOLT BOULON	2	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
31	90445-09063	HOSE DURITE	1	
32	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	
33	90445-09057	HOSE DURITE	2	
34	6H4-24313-00	PIPE 3 DURITE 3	1	
35	6H4-24312-00	PIPE 2 DURITE 2	1	
36	90467-08004	CLIP JONC	10	
37	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
38	90464-16039	CLAMP BRIDE	3	
39	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
40	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP	

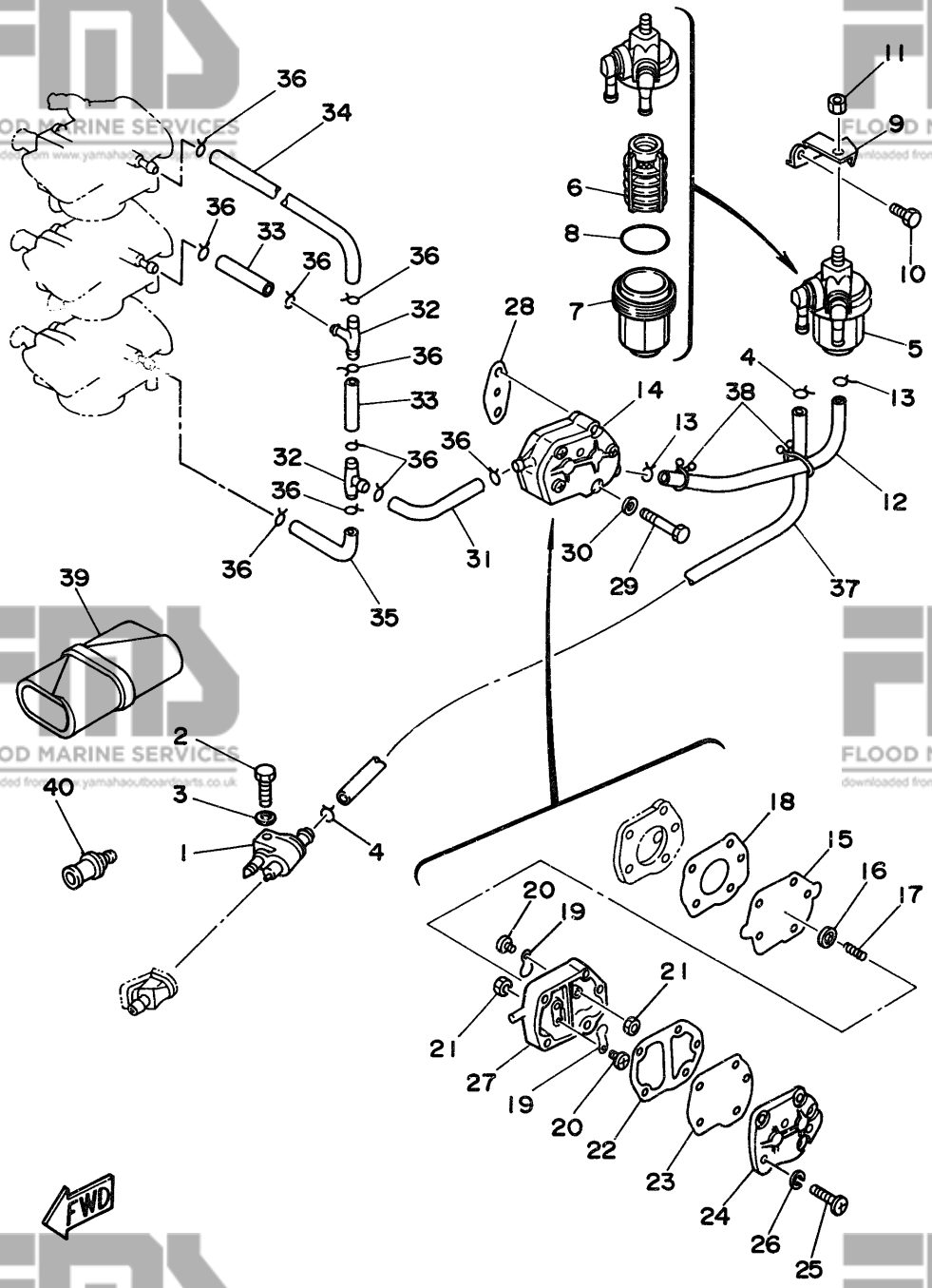


FIG. 9 TOP COWLING 1 (40HMO/40HRO) CAPOT SUPERIEUR 1 (40HMO/40HRO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42610-B0-4D	TOP COWLING ASSY	1	UR 40HRO
	6H4-42610-60-4D	CAPOT (ENS.)	1	UR 40HMO
2	6H4-42615-00	TOP COWLING ASSY	1	
3	6H4-42651-00	CAPOT (ENS.)	1	
4	6H4-42652-00	.SEAL	1	
5	90266-04M01	.JOINT	1	
6	6H4-42613-00-4D	.HOOK	1	
7	90119-06M99	.CROCHET	1	
8	6H4-42686-02	.HOOK	1	
9	6H4-42687-01	.CROCHET	1	
10	6H4-W0070-A2	.RIVET	4	
11	6H4-4267A-60	.RIVET	1	
12	6H4-15761-00	.MOLDING, AIR DUCT	1	
		.MANCHON A AIR	1	
		.BOLT, WITH WASHER	4	
		.BOULON, AVEC RONDELLE	1	
		.EMBLEM, FRONT	1	
		.EMBLEM, AVANT	1	
		.EMBLEM, REAR	1	
		.EMBLEM, ARRIERE	1	
		.GRAPHIC SET	1	UR 40HRO
		.JEU DIEMBLEMES	1	UR 40HMO
		.GRAPHIC SET	1	
		.JEU DIEMBLEMES	1	
		.GRAPHIC, REAR 2	1	
		.ADHESIF, ARRIERE 2	1	
		.SEAL, RUBBER 1	1	
		.JOINT CAOUTCHOUC 1	1	

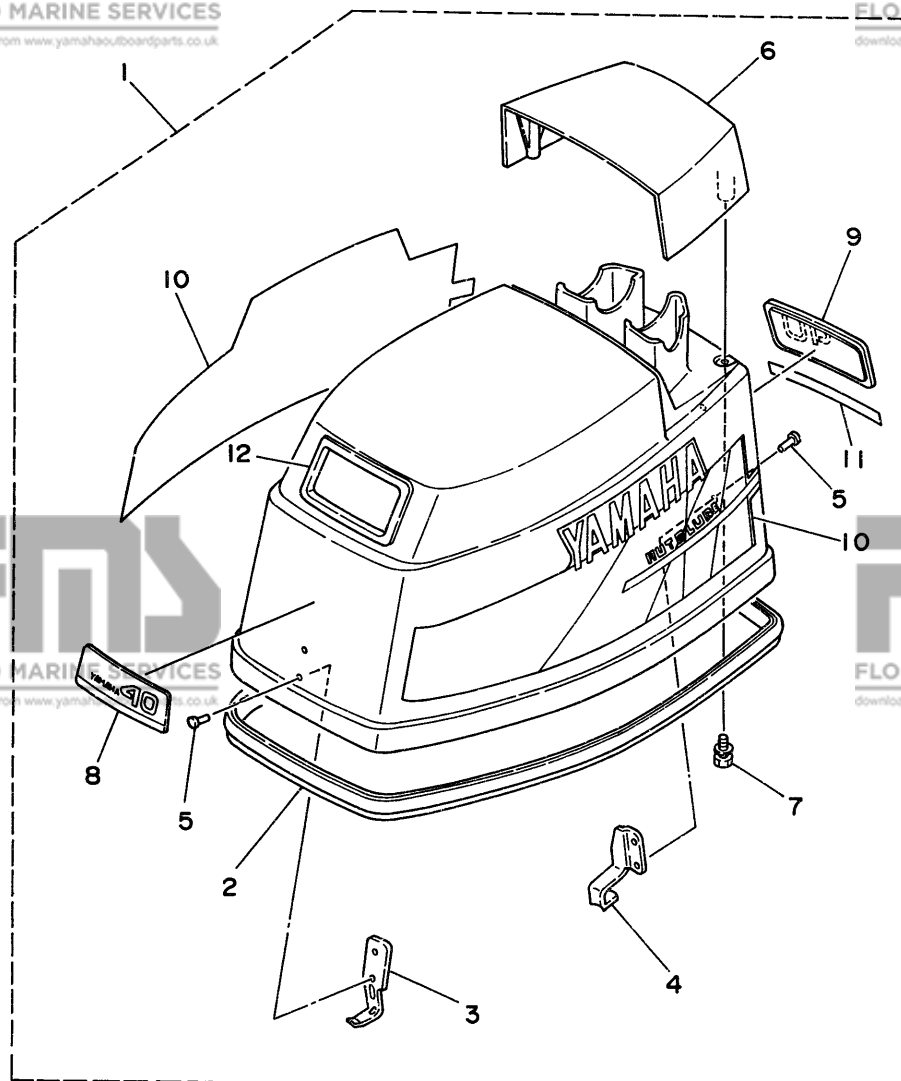


FIG. 10 TOP COWLING 2 (40HEO/40HEPO/40HETO)
 FIG. 10 CAPOT SUPERIEUR 2 (40HEO/40HEPO/40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42610-A4-4D	TOP COWLING ASSY CAPOT (ENS.)	1	
2	6H4-42615-00	.SEAL .JOINT	1	
3	6H4-42651-00	.HOOK .CROCHET	1	
4	6H4-42652-00	.HOOK .CROCHET	1	
5	90266-04M01	.RIVET .RIVET	4	
6	6H4-42613-10-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
8	6H4-42686-11	.EMBLEM, FRONT .EMBLEME, AVANT	1	
9	6H4-42687-10	.EMBLEM, REAR .EMBLEME, ARRIERE	1	
10	6H4-W0070-A2	.GRAPHIC SET .JEU D'EMBLEMES	1	
11	6H4-4267A-60	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
12	6H4-13436-00	.MARK .ADHESIF	1	
13	6H1-2177H-02	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	
14	6H3-21732-00	.SEAL 1 .JOINT 1	1	
15	6H3-21735-00	.SEAL 2 .JOINT 2	1	
16	6H1-42694-00	.BAND .COLLIER	1	
17	90338-05M12	.PLUG .PLOT	1	
18	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	

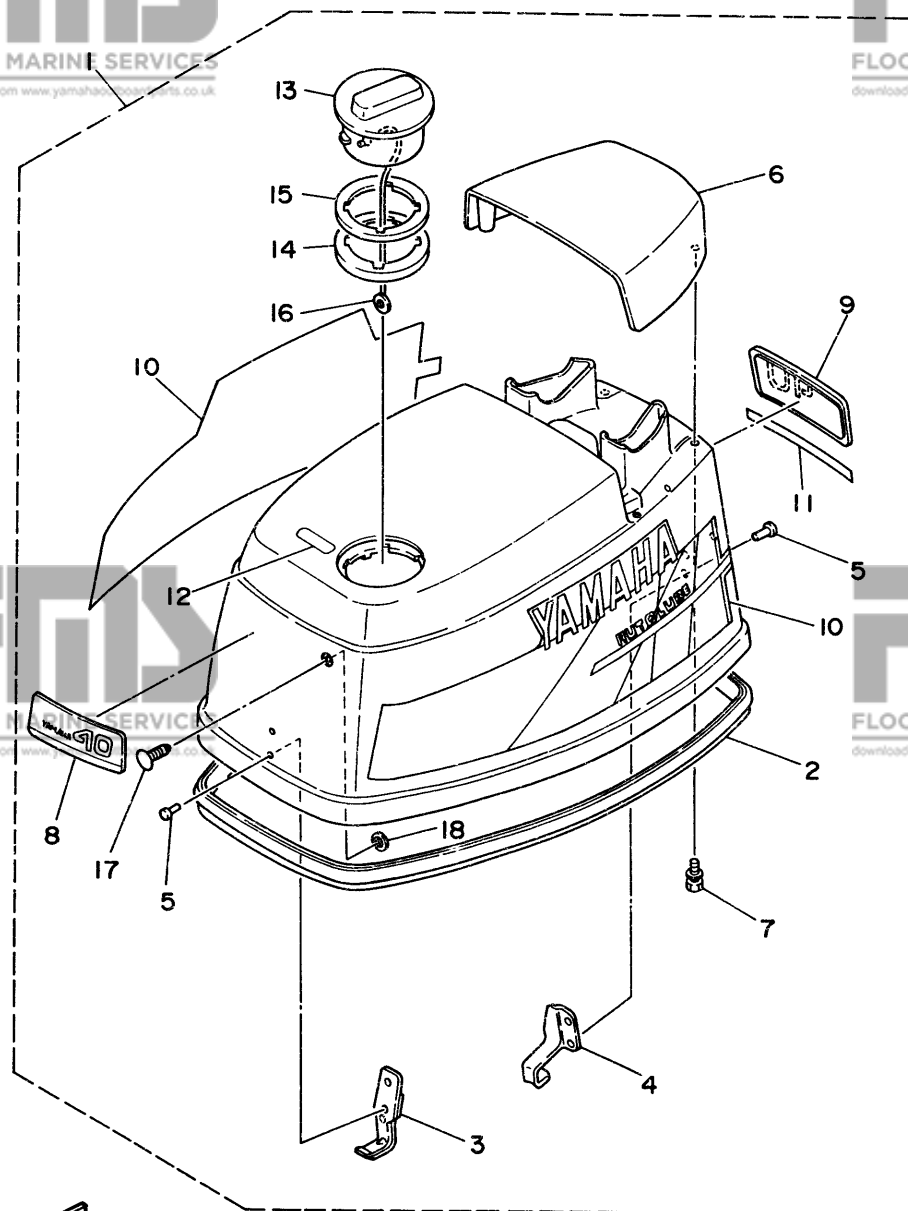
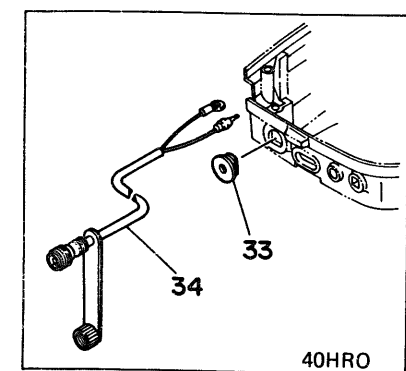


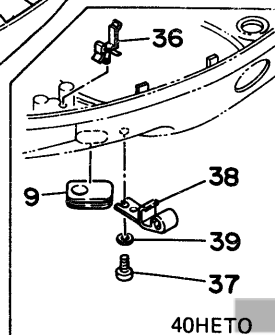
FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42711-05-4D	COWLING, BOTTOM CUVETTE	1	UR 40HMO/RO/EO/EPO
	6H4-42711-23-4D	COWLING, BOTTOM CUVETTE	1	UR 40HETO
2	90338-05M03	PLUG PLOT	1	
3	6H4-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
4	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
5	90386-12069	BUSH DOUILLE	2	
6	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
7	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
8	97313-06010	BOLT BOULON	1	
9	6H4-42726-00	GROMMET PASSE-FIL	1	UR 40HMO/RO/EO
	688-42726-10	GROMMET PASSE-FIL	1	UR 40HETO
	6H5-42726-00	GROMMET PASSE-FIL	1	UR 40HEPO
10	6H4-48531-00-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	UR 40HMO
	6H4-48531-10-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	UR
11	6H4-48532-00-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	UR 40HMO
	6H4-48532-10-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	UR
12	97395-05016	BOLT BOULON	1	
13	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
14	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
15	6H4-42724-00	GROMMET PASSE-FIL	1	UR 40HMO/RO
	6H4-42724-20	GROMMET PASSE-FIL	1	UR 40HEO/EPO/ETO
16	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
17	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
18	682-42727-00	GROMMET PASSE-FIL	1	
19	90480-09M21	GROMMET RONDELLE CAOUTCHOUC	4	
20	90387-06M41	COLLAR COLLERETTE	4	
21	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
22	97095-06030	BOLT BOULON	4	



40HRO



40HETO

FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	6H4-42741-01	APRON	1	
24	97095-06016	CAPOT LATERAL	4	
25	92990-06600	BOLT	4	
26	6H4-82575-02	BOULON	4	
27	682-82556-00	WASHER, PLATE	4	
28	6H4-82537-00	RONDILLE, PLATE	1	40HMO
29	6J8-85410-00	ENGINE STOP SWITCH ASSY	1	
30	6H4-85415-10	COUPE CIRCUIT CPLT	1	40HMO
31	6H3-42727-00	.STOPPER	1	
32	90465-18147	.PLAQUETTE	1	
33	6H4-42726-40	ATTACHMENT, STOP SWITCH	1	
34	6F5-84340-00	FIXATION, COMMUTATEUR D'ARRET	1	40HMO/RO
35	703-82119-00	EMERGENCY SIGNAL LIGHT ASSY	1	40HMO/RO
36	90464-15M08	FEU DE DETRESSE	1	40HMO/RO
37	90157-06M01	MARK, SIGNAL LAMP	1	40HMO/RO
38	6E5-24367-01	ETIQUETTE	1	40HMO/RO
39	92990-06600	GROMMET	1	40HMO/RO
		PASSE-FIL	1	40HMO/RO
		CLAMP	1	40HMO/RO
		BRIDE	1	40HRO
		GROMMET	1	40HRO
		PASSE-FIL	1	40HRO
		SOCKET CORD ASSY 1	1	40HRO
		CORDON DE FIL CPLT	1	40HMO/RO
		COVER, LEAD WIRE	1	40HMO/RO
		GARNITURE, FIL	1	40HETO
		CLAMP	1	40HETO
		BRIDE	1	40HETO
		SCREW, PAN HEAD	1	40HETO
		VIS, TETE TRONCONIQUE	1	40HETO
		CLAMP, FUEL PIPE 2	1	40HETO
		COLLIER DE DURITE A ESSENCE	1	40HETO
		WASHER, PLATE	1	40HETO
		RONDILLE, PLATE	1	40HETO

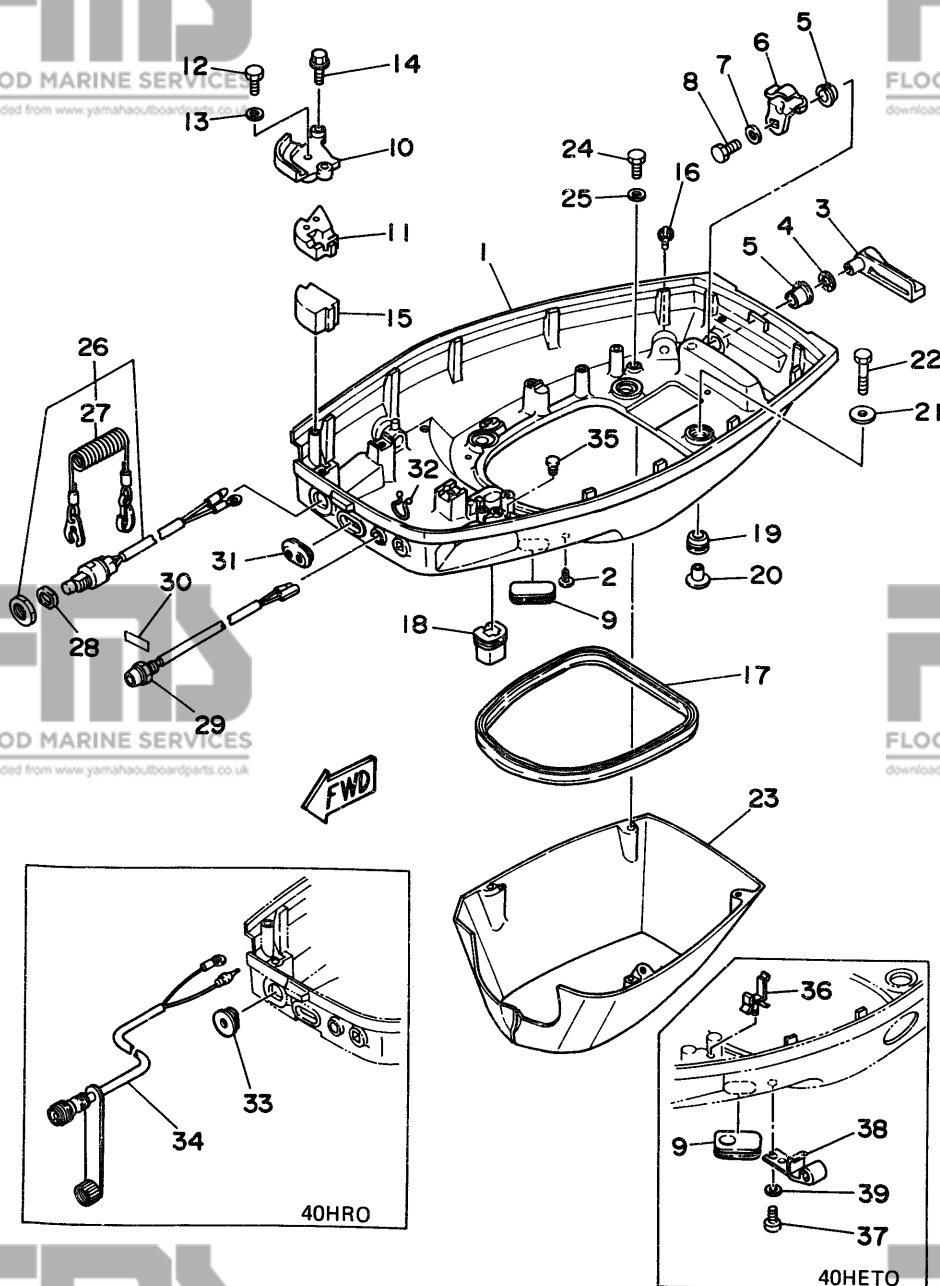
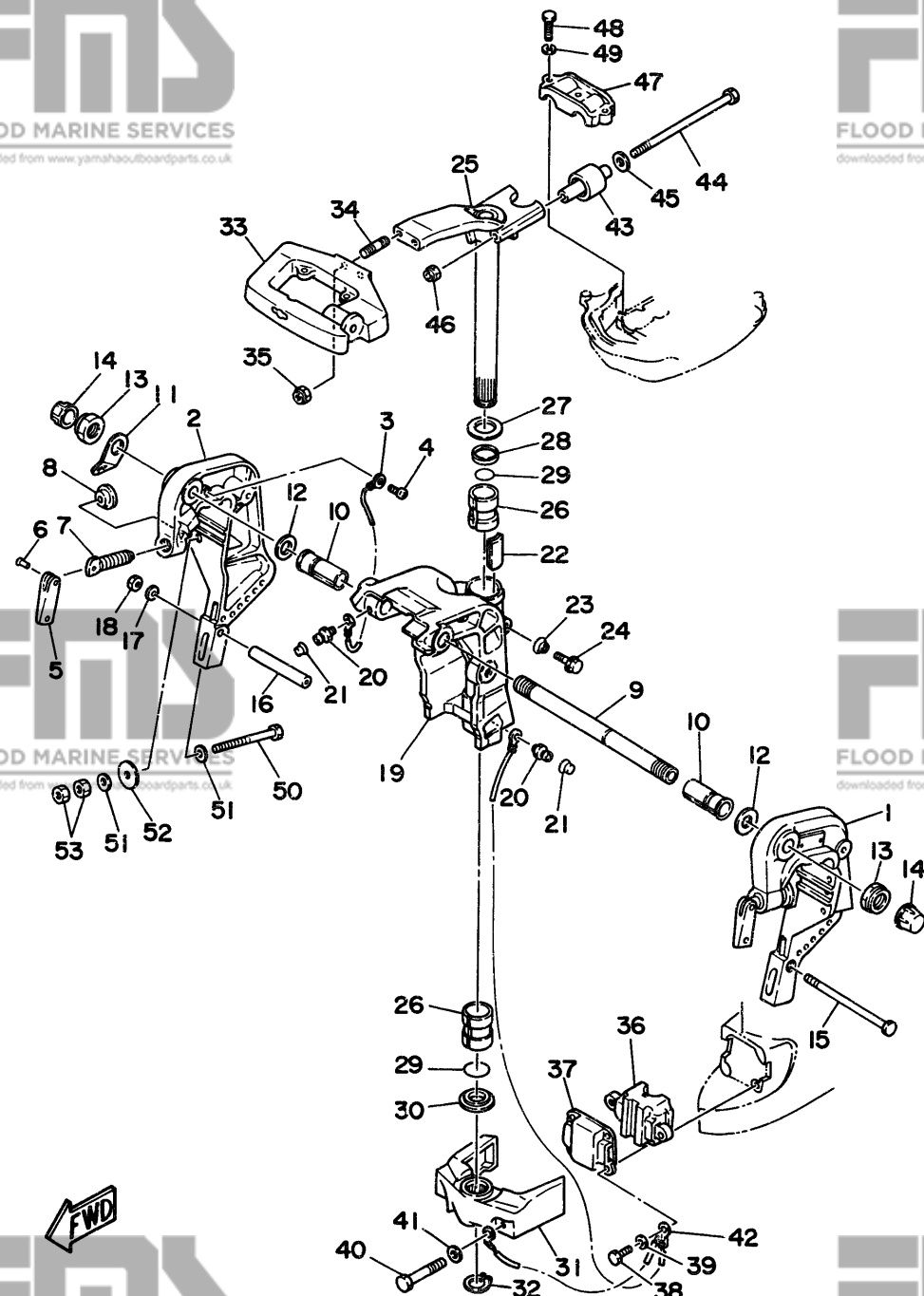


FIG. 12 BRACKET 1 (40HM0/40HR0/40HE0) SUPPORT 1 (40HM0/40HR0/40HE0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILLE	2	
7	90149-14M12	SCREW VIS	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M69	BUSH DOUILLE	2	
11	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
12	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90101-08339	BOLT BOULON	1	
16	90387-08M03	COLLAR COLLERETTE	1	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-08600	NUT ECROU	1	
19	6J8-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
20	93700-06M03	NIPPLE, GREASE PION	3	
21	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
22	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
23	689-43373-01	SEAL, DAMPER JOINT	1	
24	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
25	6H4-42510-12-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
26	90386-30M77	BUSH DOUILLE	2	
27	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
28	90386-30M78	BUSH DOUILLE	1	



D4

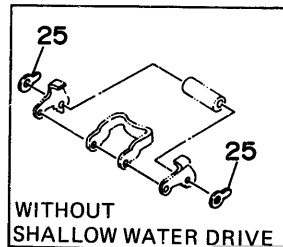
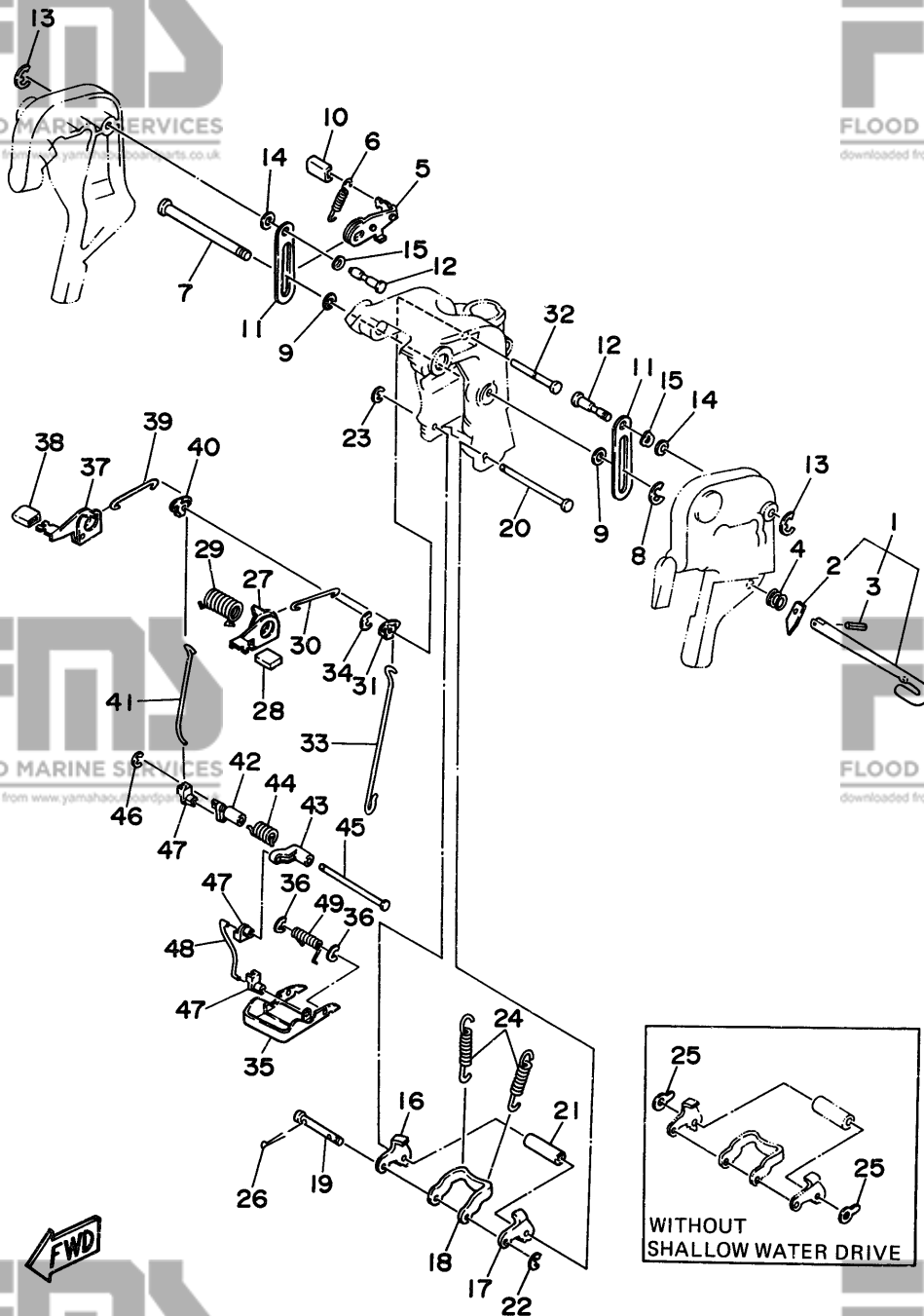
FIG. 12 BRACKET 1 (40HMO/40HRO/40HEO) SUPPORT 1 (40HMO/40HRO/40HEO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29M94	O-RING	2	
30	90386-30M60	JOINT TORIQUE	1	
31	6H4-44551-01-4D	BUSH	1	
32	93410-28M06	DOUILLE	1	
33	6H4-42121-02-5B	HOUSING, LOWER MOUNT RUBBER	1	UR
	6H4-48511-51-4D	BOITIER, SILENT-BLOC INFERIEUR	1	UR STEERING GUIDE TYPE
	688-48511-01-4D	CIRCLIP	1	UR BALL POST TYPE
34	90116-10175	CLIPS	2	
35	90185-10051	BRACKET SUPPORT	2	
36	6H4-44557-00	HOOK, STEERING	1	UR SHORT
	6H4-44557-10	ATTACHE, DIRECTION	1	UR LONG
37	6H4-44553-01	HOOK, STEERING	1	
38	97395-08025	ATTACHE, DIRECTION	4	
39	92990-08600	BOLT, STUD	4	
40	97395-10060	GOUJON	2	
41	92990-10600	NUT, SELF-LOCKING	2	
42	6H4-82127-00	ECROU, AUTO-BLOCANT	1	
43	6H4-44514-00	MOUNT DAMPER, LOWER FRONT	2	
44	90101-08M86	SILENT-BLOC, INFERIEUR AVANT	2	
45	90201-09425	MOUNT DAMPER, LOWER FRONT	2	
46	90185-08045	SILENT-BLOC, INFERIEUR AVANT	2	
47	6H4-44511-00-94	COVER, LOWER MOUNT	1	
48	97090-08035	COUVERCLE, SUSPENSION INFERIEU	3	
49	92990-08100	BOLT	3	
50	90101-10M58	BOULON	4	
51	92995-10600	WASHER, PLATE	8	
52	90201-12426	RONDELLE, PLATE	4	
53	95380-10600	BOLT	8	

D5

FIG. 13 BRACKET 2 (40HMO/40HRO/40HEO) SUPPORT 2 (40HMO/40HRO/40HEO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-18M24	SPRING, TORSION	1	UR
	90508-18M23	RESSORT, TORSION	1	UR FOR SHALLOW WATER DRIVE
30	6H4-43616-00	ROD, TILT LOCK TIGE	1	
31	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
32	90249-06M23	PIN GOUPILLE	1	UR
	90249-06M24	PIN GOUPILLE	1	UR FOR SHALLOW WATER DRIVE
33	6J8-43617-00	ROD, TILT LOCK TIGE	1	
34	99080-05600	CIRCLIP CIRCLIP	1	
35	6J8-43681-01	LEVER, SHALLOW WATER DRIVE LEVIER	1	SHALLOW WATER DRIVE
36	6J8-43673-00	WASHER 1 RONDELLE	2	SHALLOW WATER DRIVE
37	6J8-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	SHALLOW WATER DRIVE
38	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	SHALLOW WATER DRIVE
39	6H4-43616-00	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
40	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	SHALLOW WATER DRIVE
41	6J8-43617-10	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
42	6J8-43186-00	LEVER LEVIER	1	SHALLOW WATER DRIVE
43	6J8-43187-00	LEVER 2 LEVIER	1	SHALLOW WATER DRIVE
44	90508-25M21	SPRING, TORSION RESSORT, TORSION	1	SHALLOW WATER DRIVE
45	90249-07M25	PIN GOUPILLE	1	SHALLOW WATER DRIVE
46	99080-05600	CIRCLIP CIRCLIP	1	SHALLOW WATER DRIVE
47	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	SHALLOW WATER DRIVE
48	6J8-43616-10	ROD, TILT LOCK TIGE	1	SHALLOW WATER DRIVE
49	90508-20M22	SPRING, TORSION RESSORT, TORSION	1	SHALLOW WATER DRIVE



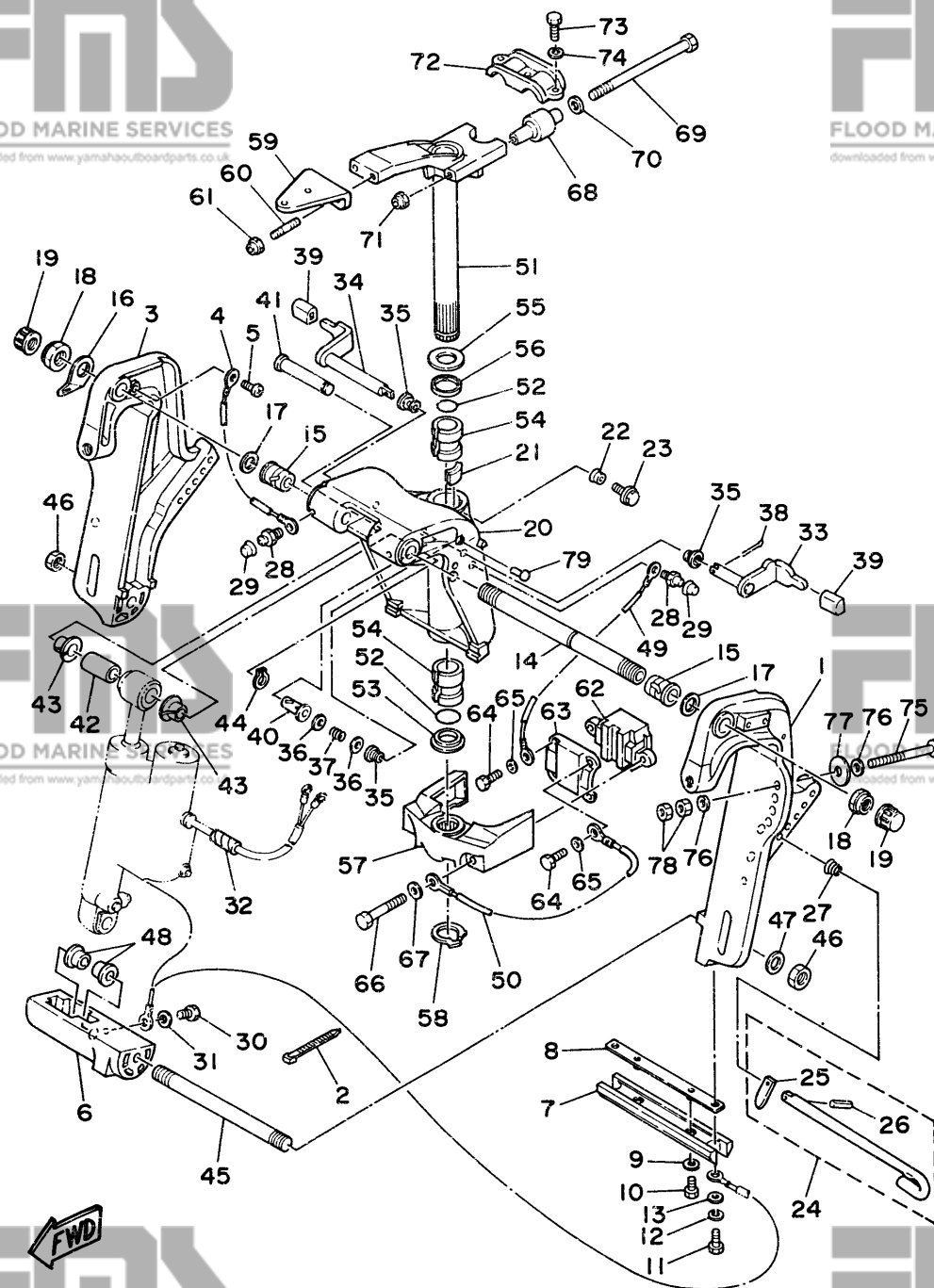


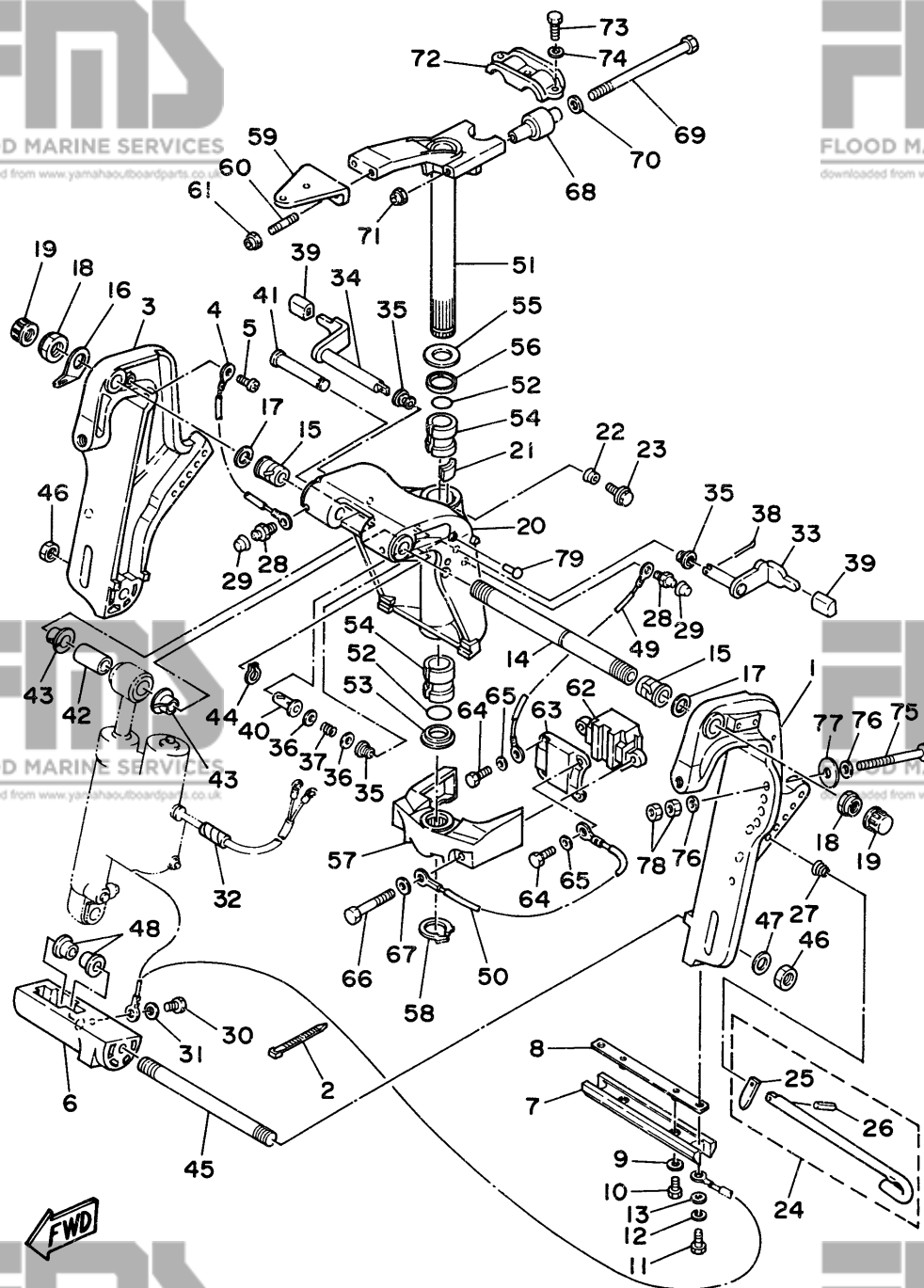
FIG. 14 BRACKET 3 (40HEP0)

SUPPORT 3 (40HEP0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-43111-02-4D	BRACKET, CLAMP PRESSE	1	
2	90465-13M11	CLAMP BRIDE	1	
3	6H5-43112-03-4D	BRACKET, CLAMP PRESSE	1	
4	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
5	98580-06008	SCREW, PAN HEAD VIS	1	
6	6H5-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
7	6H1-45251-02	ANODE ANODE	1	
8	6H1-44526-00	PLATE PLAQUE	1	
9	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
10	97095-06012	BOLT BOULON	2	
11	97395-06016	BOLT BOULON	2	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M15	BUSH DOUILLE	2	
16	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
17	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
18	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
19	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
20	6H5-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
21	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	689-43373-01	SEAL, DAMPER JOINT	1	
23	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
24	676-43160-02	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
25	676-43165-00	PLATE, TILT LOCK TAQUET, BROCHE INCLINAISON	1	
26	91690-30012	PIN, SPRING AGRAFFE	1	
27	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
28	93700-06M03	NIPPLE, GREASE PION	3	

FIG. 14 BRACKET 3 (40HEP0)

SUPPORT 3 (40HEP0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
30	97095-06010	BOLT BOULON	1	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
32	90446-10M01	HOSE DURITE	2	
33	6H5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
34	6H5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	90386-10M16	BUSH DOUILLE	3	
36	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
37	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
38	91490-30030	PIN, COTTER GOUPILLE	1	
39	663-43318-00	COVER CAPUCHON	2	
40	90386-10M19	BUSH DOUILLE	1	
41	6H5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
42	90386-12M65	BUSH DOUILLE	1	
43	90386-12M64	BUSH DOUILLE	2	
44	93410-12M08	CIRCLIP CLIPS	1	
45	90116-18M21	BOLT, STUD GOUJON	1	
46	90170-18M10	NUT ECROU	2	
47	92990-18600	WASHER RONDELLE, PLATE	1	
48	90386-18M44	BUSH DOUILLE	2	
49	6H5-82127-00	WIRE, LEAD 2 FIL 2	1	
50	6H5-82149-00	WIRE, LEAD 3 FIL 3	1	
51	6H4-42510-02-40	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
52	93210-29M94	O-RING JOINT TORIQUE	2	
53	90386-30M60	BUSH DOUILLE	1	
54	90386-30M77	BUSH DOUILLE	2	
55	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
56	90386-30M78	BUSH DOUILLE	1	

FIG. 14 BRACKET 3 (40HEP0)

SUPPORT 3 (40HEP0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6H4-44551-01-40	HOUSING, LOWER MOUNT RUBBER	1	
58	93410-28M06	BOITIER, SILENT-BLOC INFERIEUR	1	
		CIRCLIP	1	
59	6H4-48511-51-40	HOOK, STEERING	1	
60	90116-10175	ATTACHE, DIRECTION	2	
61	90185-10051	BOLT, STUD	2	
		GOUJON		
62	6H4-44557-00	NUT, SELF-LOCKING	2	
		ECROU, AUTO-BLOCANT		
	6H4-44557-10	MOUNT DAMPER, LOWER FRONT	1	UR SHORT
		SILENT-BLOC, INFERIEUR AVANT		
	6H4-44557-10	MOUNT DAMPER, LOWER FRONT	1	UR LONG
		SILENT-BLOC, INFERIEUR AVANT		
63	6H4-44553-01	COVER, LOWER MOUNT	1	
		COUVERCLE, SUSPENSION INFERIEU		
64	97395-08025	BOLT	4	
		BOULON		
65	92990-08600	WASHER, PLATE	4	
		RONDELLE, PLATE		
66	97395-10060	BOLT	2	
		BOULON		
67	92990-10600	WASHER, PLATE	2	
		RONDELLE, PLATE		
68	6H4-44514-00	MOUNT DAMPER, UPPER SIDE	2	
69	90101-08M86	SILENT-BLOC, SUPERIEUR LATERAL	2	
		BOLT		
70	90201-09425	BOULON	2	
		WASHER, PLATE		
71	90185-08045	RONDELLE, PLATE	2	
		NUT, SELF-LOCKING		
		ECROU, AUTO-BLOCANT		
72	6H4-44511-00-94	COVER, UPPER MOUNT	1	
		COUVERCLE, SUSPENSION SUPERIEU		
73	97090-08035	BOLT	3	
		BOULON		
74	92990-08100	WASHER, SPRING	3	
		RONDELLE, GROWER		
75	90101-12M65	BOLT	4	
		BOULON		
76	92990-12200	WASHER, PLAIN	8	
		RONDELLE, PLATE		
77	90201-12426	WASHER, PLATE	4	
		RONDELLE, PLATE		
78	95380-12600	NUT	8	
		ECROU		
79	90269-03010	RIVET	1	
		RIVET		

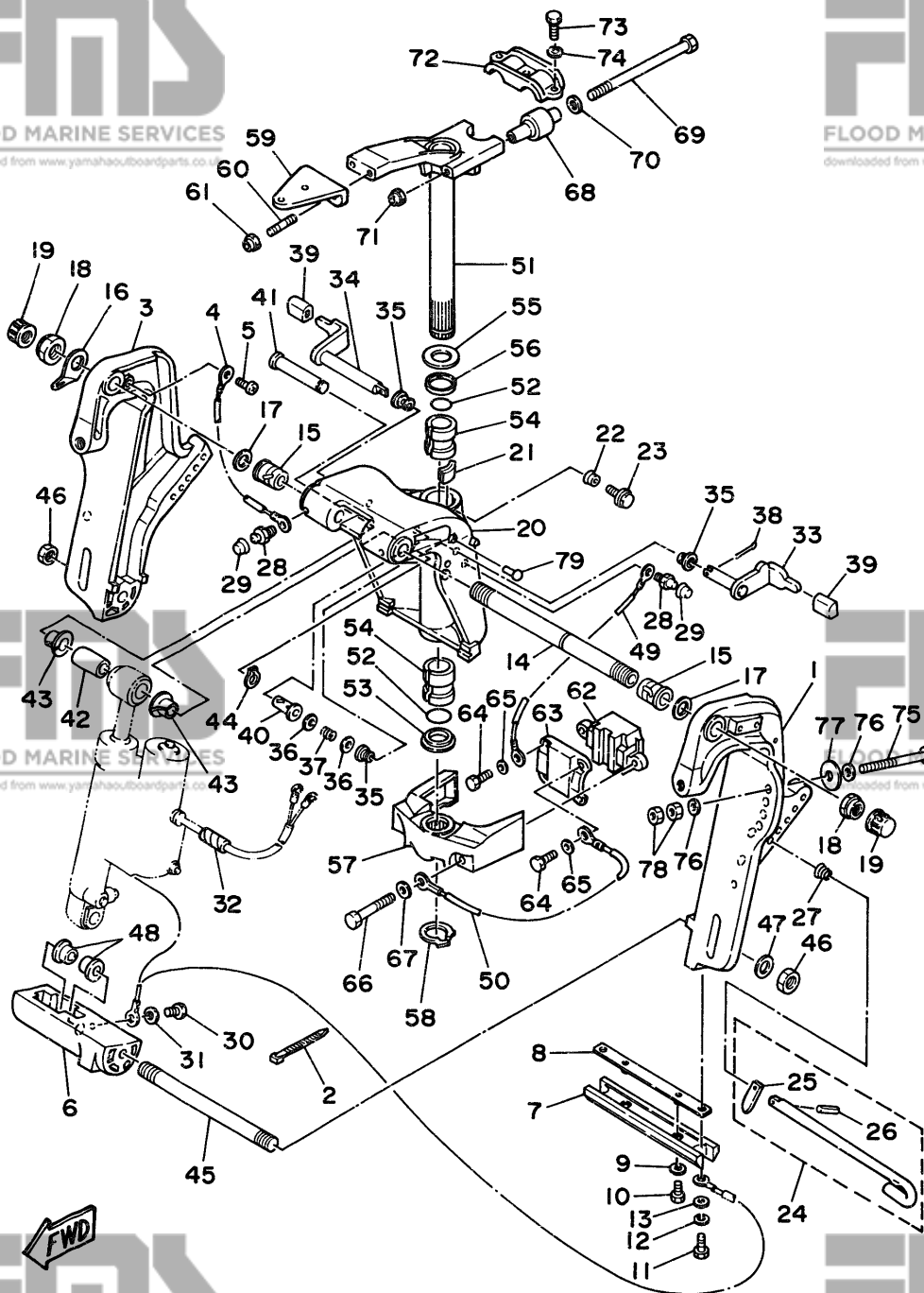


FIG. 15 BRACKET 4 (40HET0)

SUPPORT 4 (40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	697-43112-03-4D	BRACKET, CLAMP PRESSE	1	
3	6H1-45251-02	ANODE ANODE	1	
4	6H1-44526-00	PLATE PLAQUE	1	
5	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
6	97395-06012	BOLT BOULON	2	
7	97395-06016	BOLT BOULON	2	
8	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
10	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
11	97095-06010	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	697-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
14	93700-06M03	NIPPLE, GREASE PION	3	
15	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
16	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
17	90386-22M15	BUSH DOUILLE	2	
18	90201-22M6/	WASHER, PLATE RONDELLE, PLATE	2	
19	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	1	
20	688-43181-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	688-43185-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
22	90386-10M16	BUSH DOUILLE	4	
23	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
24	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
25	91490-30030	PIN, COTTER GOUPILLE	2	
26	663-43318-00	COVER CAPUCHON	2	
27	90387-10M38	COLLAR COLLERETTE	1	
28	697-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	

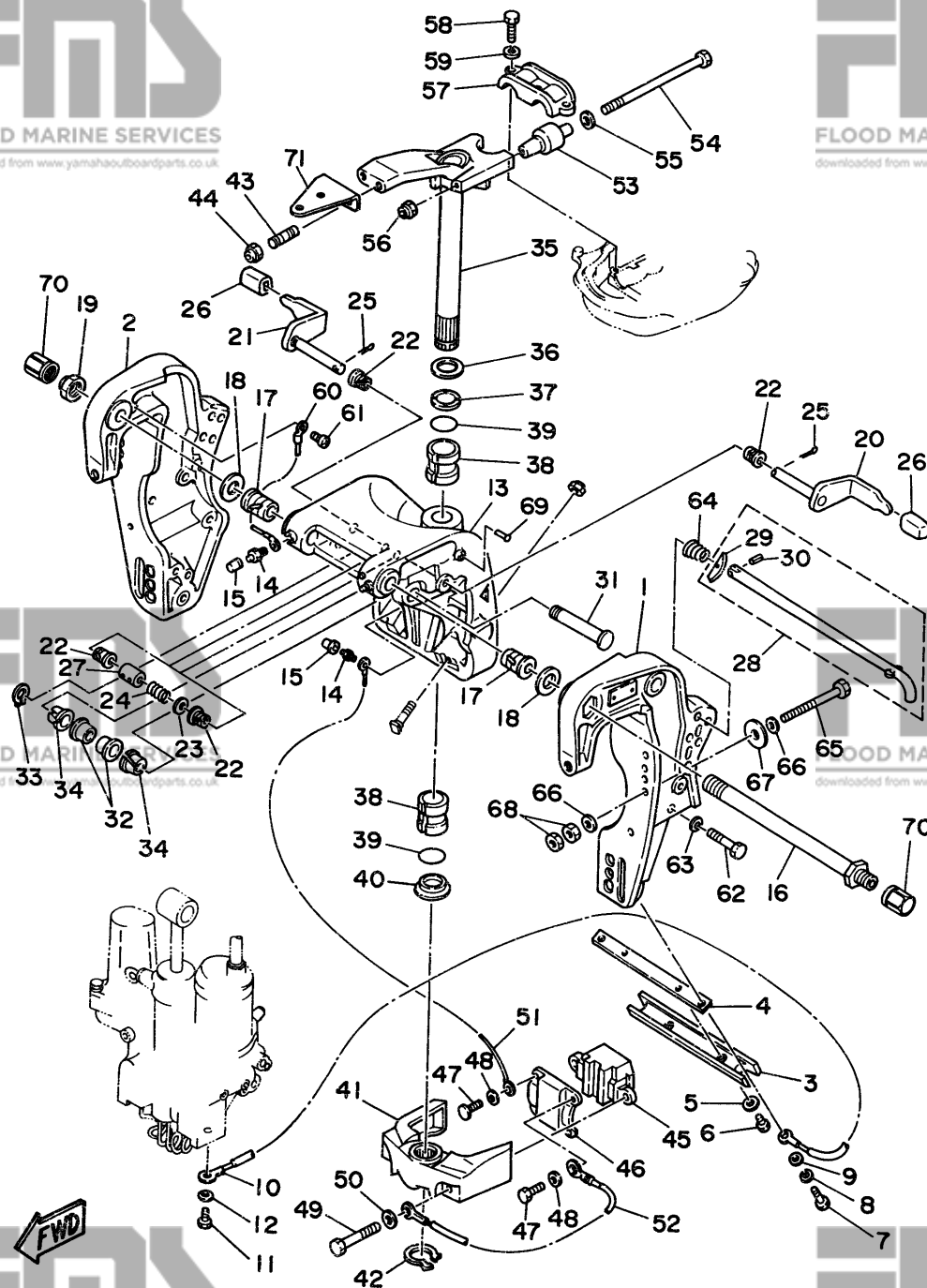


FIG. 15 BRACKET 4 (40HETO)

SUPPORT 4 (40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-43165-00	.PLATE, TILT LOCK	1	
30	91690-30012	.TAQUET, BROCHE INCLINAISON	1	
31	6E5-43126-02	.PIN, SPRING	1	
32	90386-18M63	.AGRAFFE	1	
33	93410-18M02	PIN, UPPER SHOCK MOUNT	1	
34	90386-18M35	AXE, SUPERIEUR AMORTISSEUR	2	
35	6H4-42510-02-4D	BUSH	1	
36	90201-30M00	DOUILLE	1	
37	90386-30M78	CIRCLIP	1	
38	90386-30M77	CLIPS	2	
39	93210-29M94	BUSH	2	
40	90386-30M60	DOUILLE	1	
41	6H4-44551-01-4D	STEERING BRACKET ASSY	1	
42	93410-28M06	DIRECTION SUPPORT (ENS.)	1	
43	90116-10175	WASHER, PLATE	1	
44	90185-10051	RONDELLE, PLATE	2	
45	6H4-44557-00	BUSH	1	UR SHORT
46	6H4-44553-01	DOUILLE	1	UR LONG
47	97395-08025	HOUSING, LOWER MOUNT RUBBER	4	
48	92990-08600	BOITIER, SILENT-BLOC INFERIEUR	4	
49	97395-10060	CIRCLIP	2	
50	92990-10600	CLIPS	2	
51	6H5-82117-00	BOLT, STUD	1	
52	6H5-82149-00	GOUJON	1	
53	6H4-44514-00	NUT, SELF-LOCKING	2	
54	90101-08M86	ECROU, AUTO-BLOCANT	2	
55	90201-09425	MOUNT DAMPER, LOWER FRONT	2	
		SILENT-BLOC, INFERIEUR AVANT		
		MOUNT DAMPER, LOWER FRONT		
		SILENT-BLOC, INFERIEUR AVANT		
		COVER, LOWER MOUNT		
		COUVERCLE, SUSPENSION INFERIEUR		
		BOLT		
		BOULON		
		WASHER, PLATE		
		RONDELLE, PLATE		
		BOLT		
		BOULON		
		WASHER, PLATE		
		RONDELLE, PLATE		
		WIRE, LEAD		
		FIL		
		WIRE, LEAD 3		
		FIL 3		
		MOUNT DAMPER, UPPER SIDE		
		SILENT-BLOC, SUPERIEUR LATERAL		
		BOLT		
		BOULON		
		WASHER, PLATE		
		RONDELLE, PLATE		

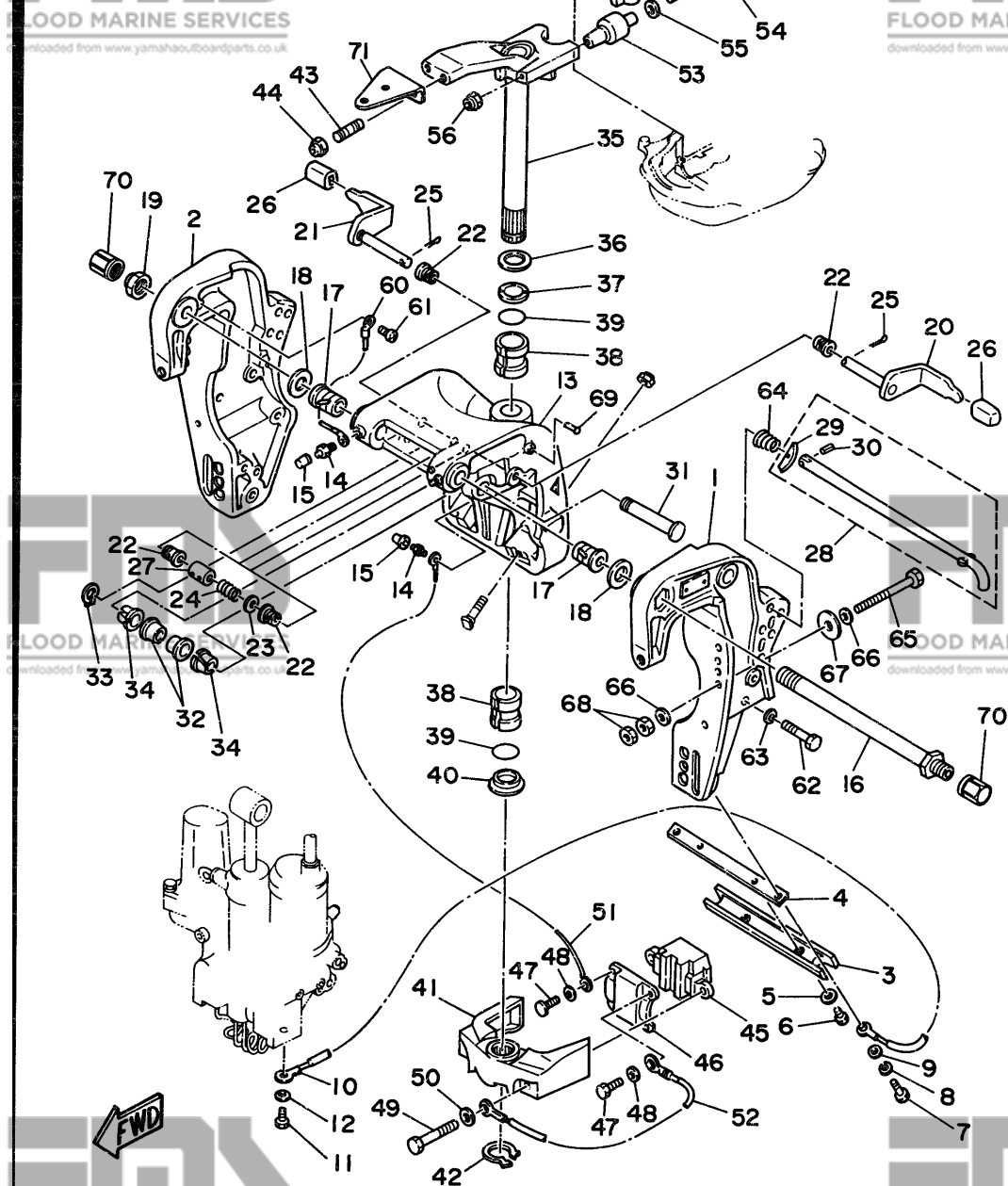


FIG. 15 BRACKET 4 (40HET0)

SUPPORT 4 (40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90185-08045	NUT, SELF-LOCKING	2	
57	6H4-44511-00-94	ECROU, AUTO-BLOCANT	1	
58	97090-08035	COVER, UPPER MOUNT	1	
59	92990-08100	COUVERCLE, SUSPENSION SUPERIEUR	3	
60	6E5-82148-00	BOLT	3	
61	98580-06012	BOULON	3	
62	97395-10045	WASHER, SPRING	1	
63	92990-10100	RONDELLE, GROWER	1	
64	90502-20M03	WIRE, LEAD 4	1	
65	90101-12M65	FIL 4	1	
66	92995-12200	SCREW, PAN HEAD	1	
67	90201-12426	VIS	6	
68	95380-12600	BOLT	6	
69	90269-03010	BOULON	6	
70	6G5-43145-00	WASHER, SPRING	6	
71	6H4-48511-51-40	RONDELLE, GROWER	1	UR STTEERING GUIDE TYPE
	688-48511-01-40	SPRING, CONICAL	1	UR BALL POST TYPE
		RESSORT, CONIQUE		
		BOLT	4	
		BOULON	4	
		WASHER	8	
		RONDELLE	8	
		WASHER, PLATE	4	
		RONDELLE, PLATE	4	
		NUT	8	
		ECROU	1	
		RIVET	1	
		RIVET	2	
		CAP, CLAMP BRACKET	1	
		CAPUCHON, PRESSE	1	
		HOOK, STEERING	1	
		ATTACHE, DIRECTION	1	
		HOOK, STEERING	1	
		ATTACHE, DIRECTION	1	

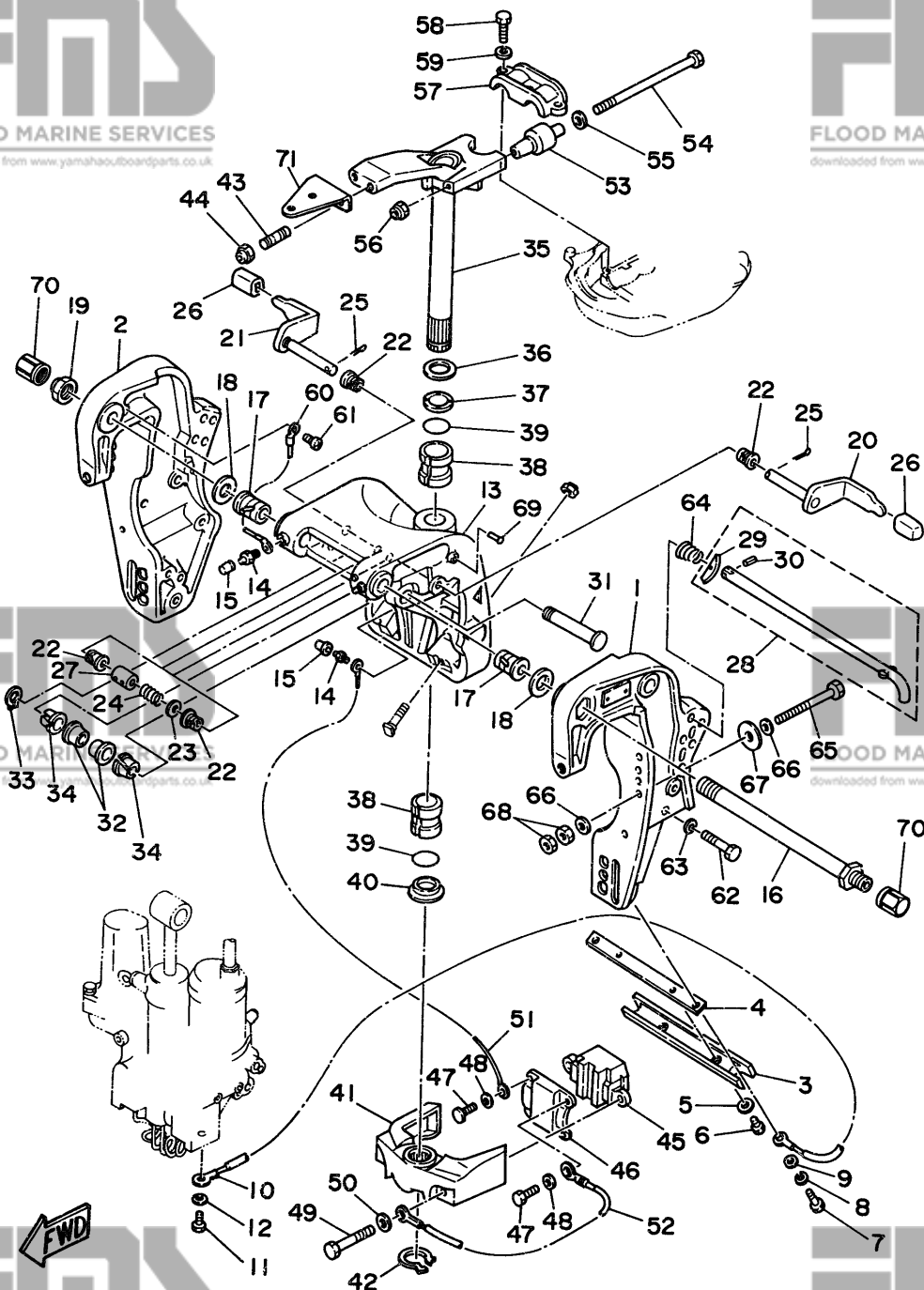
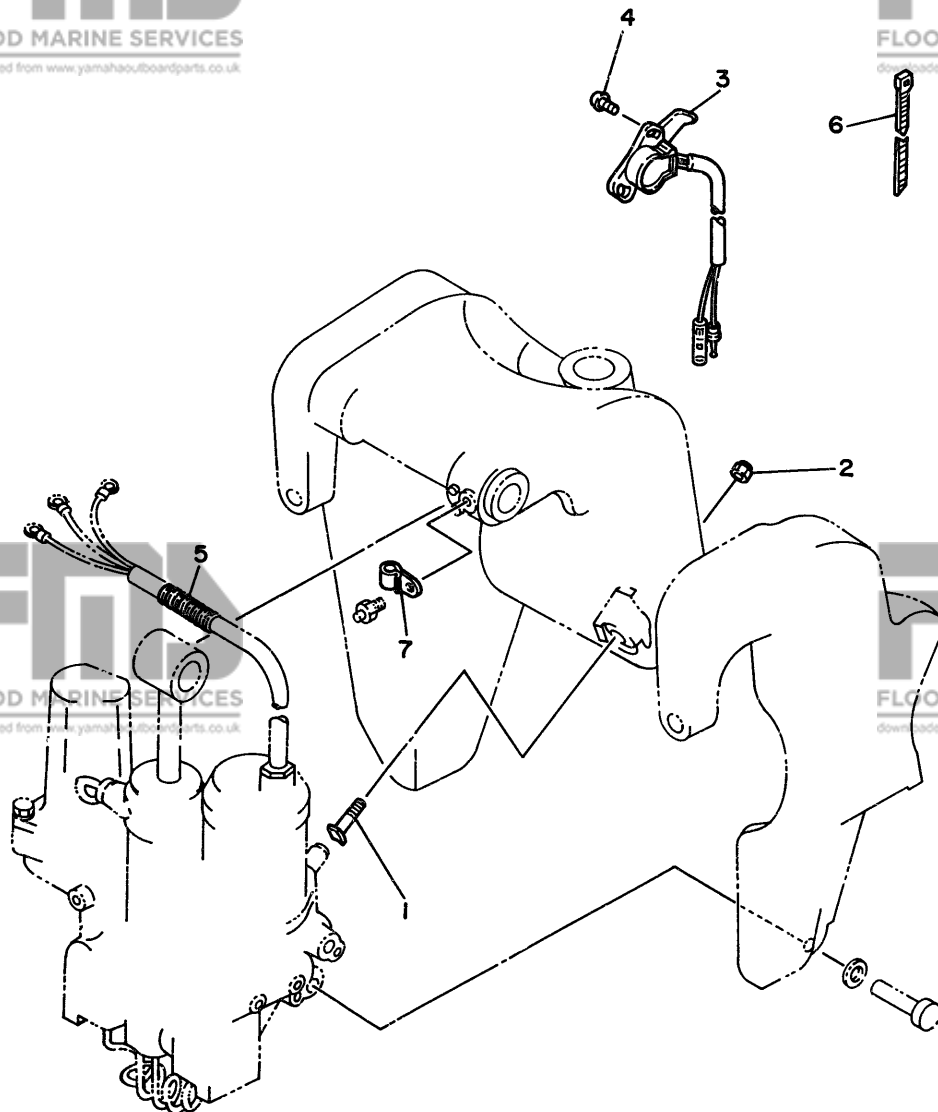


FIG. 16 BRACKET 5 (40HET0)

SUPPORT 5 (40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-43376-01	BOLT, THRUST RECEIVER BOULON	2	
2	95780-08300	NUT, FLANGE ECROU	2	
3	6H5-83672-01	TRIM SENDER INCLINER RACCORD	1	
4	98580-06016	SCREW, PAN HEAD VIS	2	
5	90440-14M00	PIPE DURITE	1	
6	90465-11M10	CLAMP BRIDE	3	
7	90465-08028	CLAMP BRIDE	1	



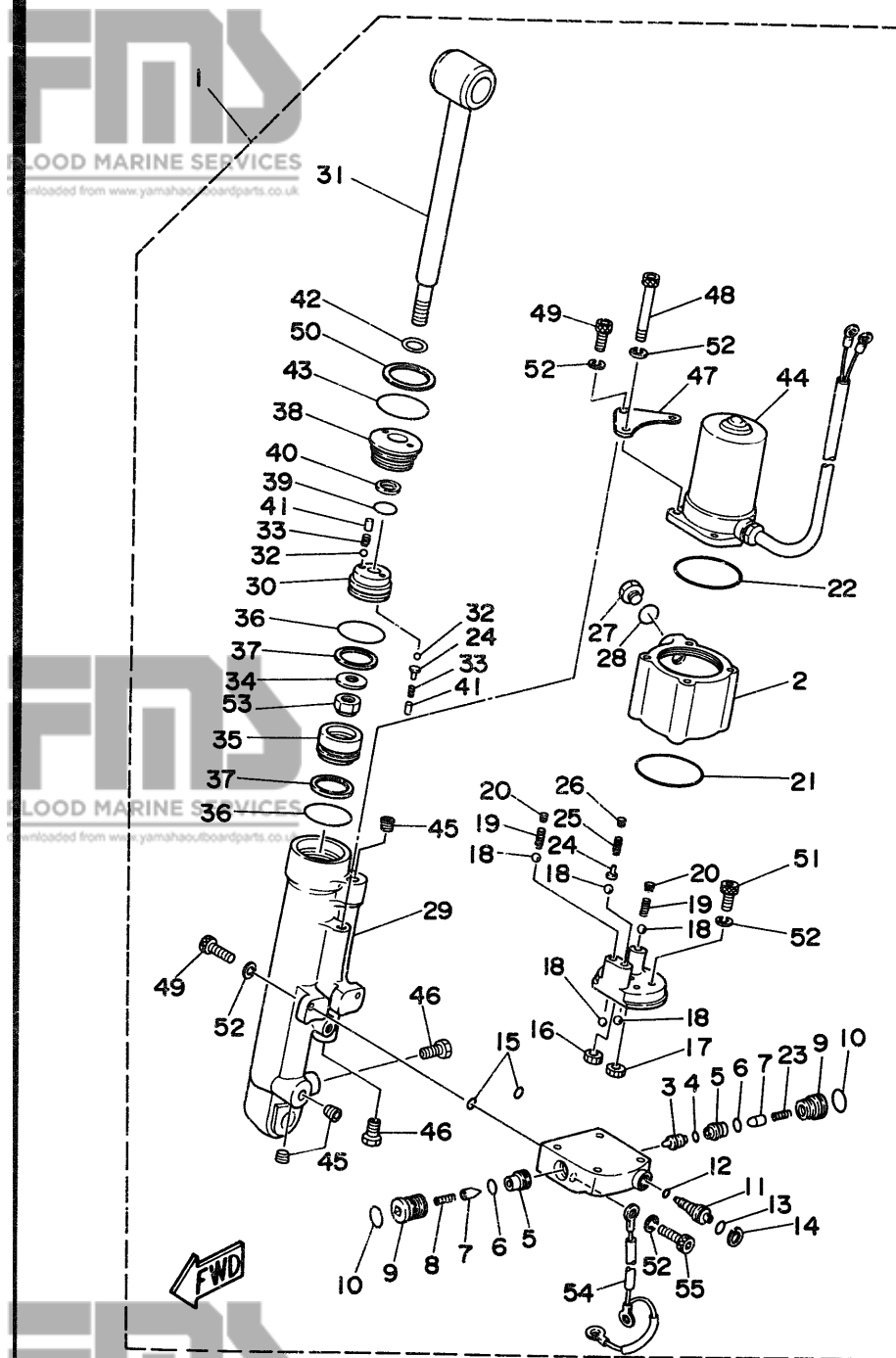


FIG. 17 POWER TILT ASSY 1 (40HEP0)

PUISSANCE INCLINER 1 (40HEP0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-43840-05-4D	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	
2	6H5-43828-00	.BODY, RESERVOIR .CORPS	1	
3	6H5-43841-00	.PISTON, SHUTTLE .PISTON	1	
4	6H5-43861-00	.O-RING .JOINT TORIQUE	1	
5	6H5-43891-00	.BUSHING 1 .CHARBON	2	
6	6H5-43862-00	.O-RING .JOINT TORIQUE	2	
7	6H5-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	2	
8	6H5-43853-00	.SPRING, MAIN VALVE .RESSORT	1	
9	6H5-4382E-00	.ADAPTOR 2 .ADAPTEUR 2	2	
10	6H5-43863-00	.O-RING .JOINT TORIQUE	2	
11	6H5-43846-02	.SCREW, MANUAL VALVE SEAT .VIS	1	
12	6H5-43864-00	.O-RING .JOINT TORIQUE	1	
13	6H5-43865-00	.O-RING .JOINT TORIQUE	1	
14	6H5-43875-00	.RING, SNAP .RESSORT	1	
15	6H5-43866-00	.O-RING .JOINT TORIQUE	2	
16	6H5-43837-00	.GEAR, DRIVEN .PIGNON	1	
17	6H5-43836-00	.GEAR, DRIVE .PIGNON	1	
18	6H5-43858-10	.BALL .BILLE	5	
19	6H5-43856-00	.SPRING, DOWN RELIEF .RESSORT	2	
20	6H5-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	2	
21	6H5-43867-00	.O-RING .JOINT TORIQUE	1	
22	6H5-43868-00	.O-RING .JOINT TORIQUE	1	
23	6H5-43853-10	.SPRING, MAIN VALVE .RESSORT	1	
24	6H5-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	6	
25	6H5-43855-01	.SPRING, UP RELIEF .RESSORT	1	
26	6H5-4386F-00	.RING, STRAIGHT .RESSORT	1	
27	6H5-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
28	6H5-43865-00	.O-RING .JOINT TORIQUE	1	

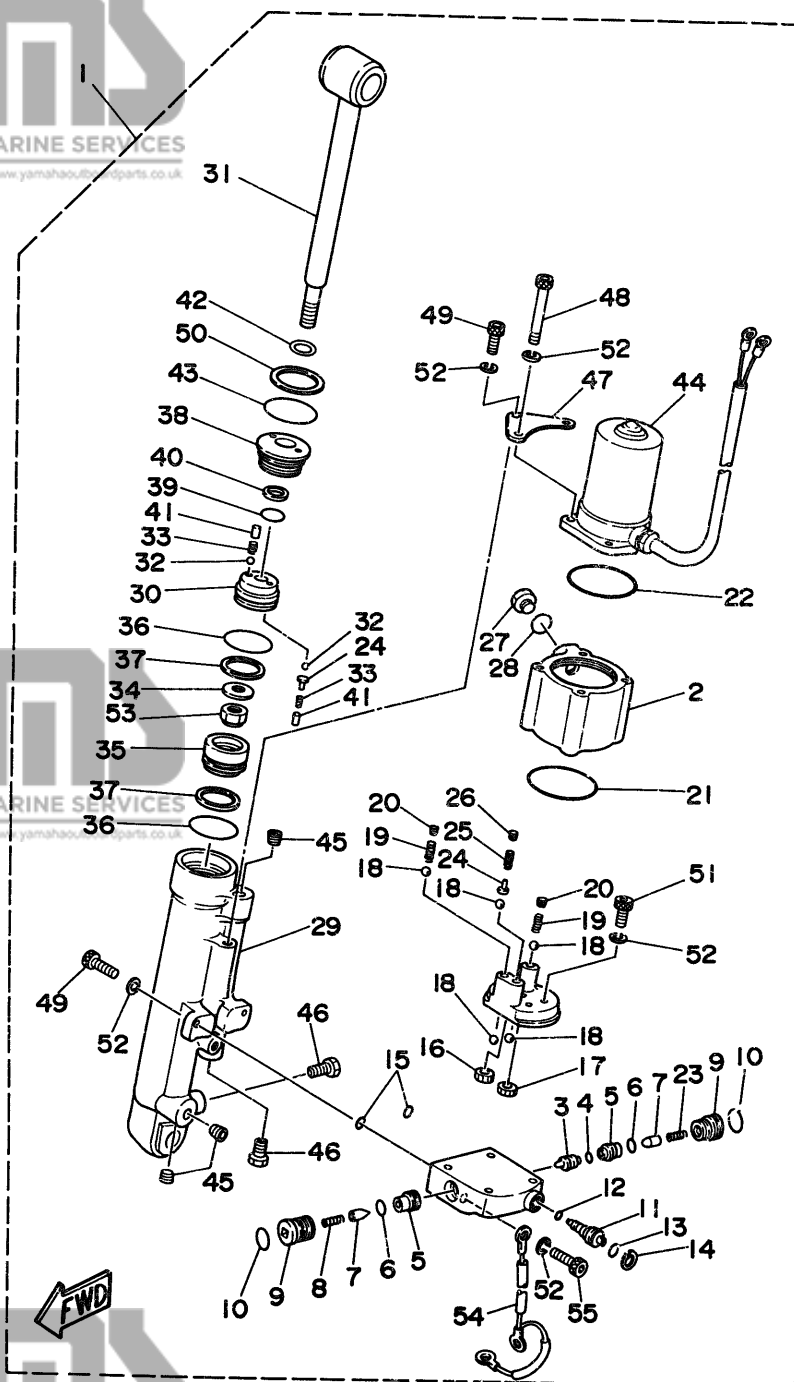


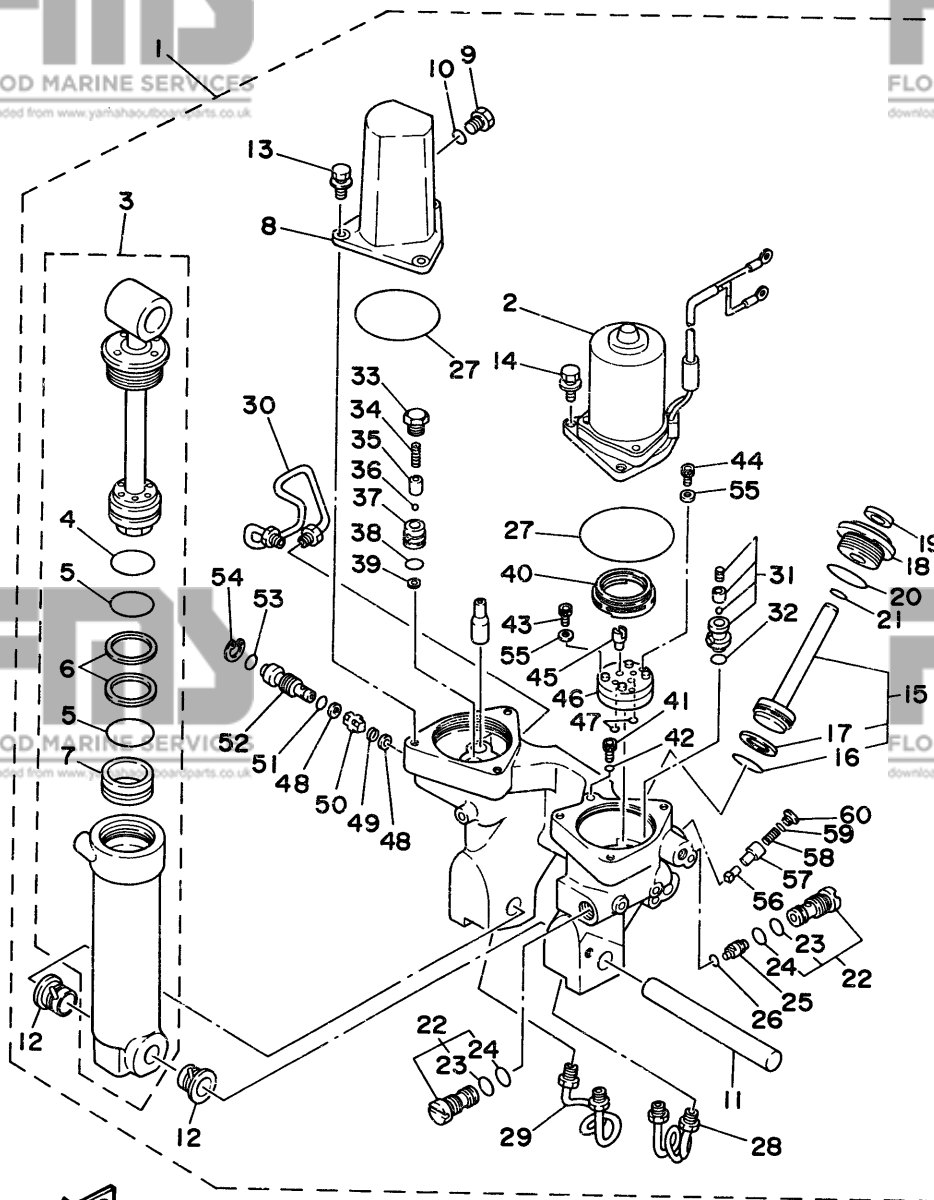
FIG. 17 POWER TILT ASSY 1 (40HEP0)

PUISSANCE INCLINER 1 (40HEP0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H5-43813-00	.CYLINDER, TILT .CYLINDRE	1	
30	6H5-4385A-00	.PISTON, TILT .PISTON	1	
31	6H5-43801-00	.ROD .TIGE	1	
32	6H5-43858-00	.BALL .BILLE	5	
33	6H5-43857-00	.SPRING, ABSORBER VALVE .RESSORT	5	
34	6H5-43893-00	.WASHER .RONDELLE	1	
35	6H5-43814-00	.PISTON, FREE .PISTON	1	
36	6H5-43883-00	.O-RING .JOINT TORIQUE	2	
37	6H5-43871-00	.RING, BACK UP .SEGMENT	2	
38	6H5-4381E-00	.BRACKET .SUPPORT	1	
39	6H5-43896-00	.O-RING .JOINT TORIQUE	1	
40	6H5-43873-00	.RING, BACK UP .RESSORT	1	
41	6H5-4381A-00	.SHAFT .AXE	5	
42	6H5-43812-00	.SEAL, DUST .JOINT	1	
43	6H5-43897-00	.O-RING .JOINT TORIQUE	1	
44	6H5-43880-02	.MOTOR ASSY .MOTEUR (ENS.)	1	
45	6H5-43826-00	.PLUG, TAPER SCREW .BOUCHON	3	
46	6H5-43811-00	.SCREW, CYLINDER END .VIS	2	
47	6H5-4381F-00	.BRACKET .SUPPORT	1	
48	6H5-43887-00	.BOLT, THROUGH .BOULON	4	
49	6H5-43886-00	.BOLT .BOULON	3	
50	6H5-43872-00	.RING, BACK UP .RESSORT	1	
51	91316-06020	.BOLT .BOULON	4	
52	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	12	
53	95600-12100	.NUT, U .ECROU, U	1	
54	6G1-82127-00	.WIRE, LEAD 2 .FIL 2	1	
55	6H5-4388A-00	.BOLT .BOULON	1	

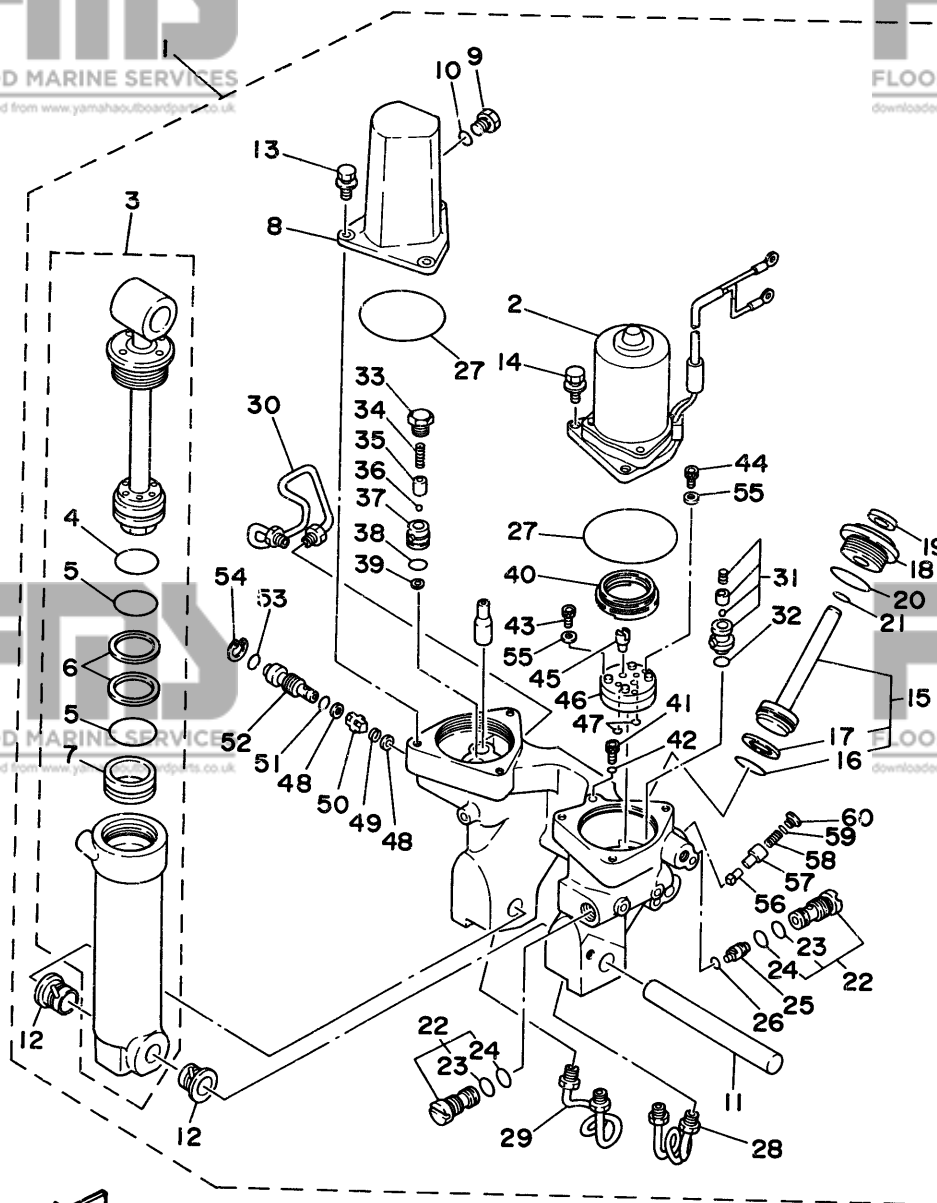
FIG. 18 POWER TRIM & TILT ASSY 2 (40HETO)
FIG. 18 PUISSANCE PARER ET INCLINER (ENS.) 2 (40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-43800-07-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	.MOTOR ASSY .MOTEUR (ENS.)	1	
3	697-4380E-01	.TILT CYLINDER ASSY .INCLINAISON CYLINDRE (ENS.)	1	
4	6E5-43861-00	..O-RING	1	
5	6E5-43862-00	..JOINT TORIQUE	2	
6	6E5-43872-00	..RING, BACK UP ..RESSORT	2	
7	6E5-43814-01	..PISTON, FREE ..PISTON	1	
8	6E5-43828-00	.BODY, RESERVOIR .CORPS	1	
9	6E5-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
10	6E5-43863-00	.O-RING	1	
11	6E5-43818-00	.JOINT TORIQUE .PIN, LOWER SHOCK MOUNT	1	
12	90386-18M14	.AXE, INFERIEUR AMORTISSEUR .BUSH	2	
13	90119-06M42	.DOUILLE .BOLT, WITH WASHER	3	
14	90119-06M71	.BOULON, AVEC RONDELLE .BOLT, WITH WASHER	3	
15	6E5-43820-03	.BOULON, AVEC RONDELLE .PISTON SUB ASSY	2	
16	6E5-43864-00	.PISTON AUXILIAIRE (ENS.) ..O-RING	1	
17	6E5-43874-01	..JOINT TORIQUE ..RING, BACK UP	1	
18	6E5-43821-01	..RESSORT .SCREW, TRIM CYLINDER END	2	
19	6E5-43822-01	.VIS .SEAL, TRIM DUST	2	
20	6E5-43862-00	.JOINT .O-RING	2	
21	6E5-43865-00	.JOINT TORIQUE .O-RING	2	
22	6E5-43802-00	.JOINT TORIQUE .VALVE SUB ASSY	2	
23	6E5-43866-00	.CLAPET AUXILIAIRE (ENS.) ..O-RING	1	
24	6E5-43867-00	..JOINT TORIQUE ..O-RING	1	
25	6E5-43841-01	..JOINT TORIQUE .PISTON, SHUTTLE	1	
26	6E5-43868-00	.PISTON .O-RING	1	
27	6E5-43869-00	.JOINT TORIQUE .O-RING	2	
28	6E5-43833-01	.JOINT TORIQUE .PIPE .TUYAU	1	



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FIG. 18 POWER TRIM & TILT ASSY 2 (40HETO)
FIG. 18 PUISSANCE PARER ET INCLINER (ENS.) 2 (40HETO)

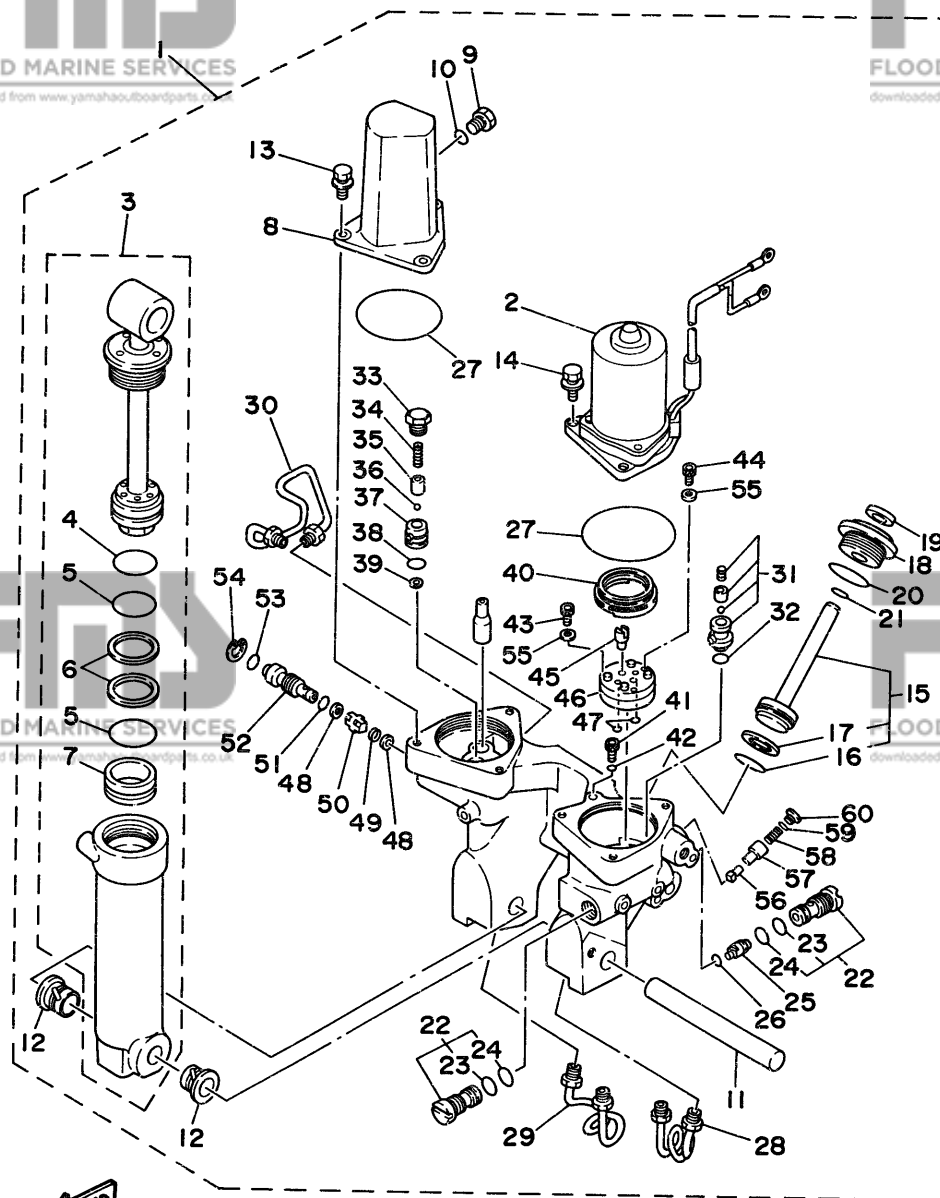


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43834-01	.PIPE .TUYAU	1	
30	6E5-43835-01	.PIPE .TUYAU	1	
31	6G5-43808-02	.SEAT VALVE COMP. 1 .SIEGE VALVE COMP. 1	1	
32	6E5-43883-00	.O-RING .JOINT TORIQUE	1	
33	6E5-43843-00	.SCREW, VALVE LOCK .VIS	1	
34	6H3-43855-00	.SPRING, UP RELIEF .RESSORT	1	
35	6E5-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
36	6E5-43877-01	.BALL .BILLE	1	
37	6E5-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	
38	6E5-43896-00	.O-RING .JOINT TORIQUE	1	
39	6E5-43816-10	.FILTER 1 .FILTRE 1	1	
40	6E5-43817-10	.FILTER 2 .FILTRE 2	1	
41	90109-06M21	.BOLT .BOULON	1	
42	6E5-43897-00	.O-RING .JOINT TORIQUE	1	
43	6E5-43878-01	.BOLT, SOCKET .BOULON	2	
44	6E5-43888-01	.BOLT, SOCKET .BOULON	1	
45	6E5-43831-00	.CONNECTOR, SHAFT .RACCORD	1	
46	6E5-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
47	93210-07M78	.O-RING .JOINT TORIQUE	2	
48	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
49	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
50	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
51	93210-10M74	.O-RING .JOINT TORIQUE	1	
52	6E5-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
53	93210-18M75	.O-RING .JOINT TORIQUE	1	
54	6E5-43875-00	.RING, SNAP .RESSORT	1	
55	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
56	6E5-4381A-00	.SHAFT .AXE	1	

F4

FIG. 18 POWER TRIM & TILT ASSY 2 (40HETO)
 FIG. 18 PUISSANCE PARER ET INCLINER (ENS.) 2 (40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6E5-43849-01	.PIN, VALVE SUPPORT .GOUPILLE	1	
58	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
59	93210-06M77	.O-RING	1	
60	6E5-43842-00	.JOINT TORIQUE .SCREW, VALVE SEAT .VIS	1	



F5

HANDLE STEERING
ASSY

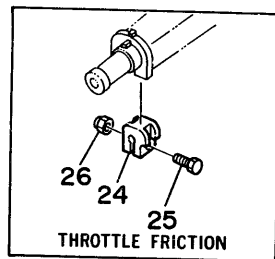
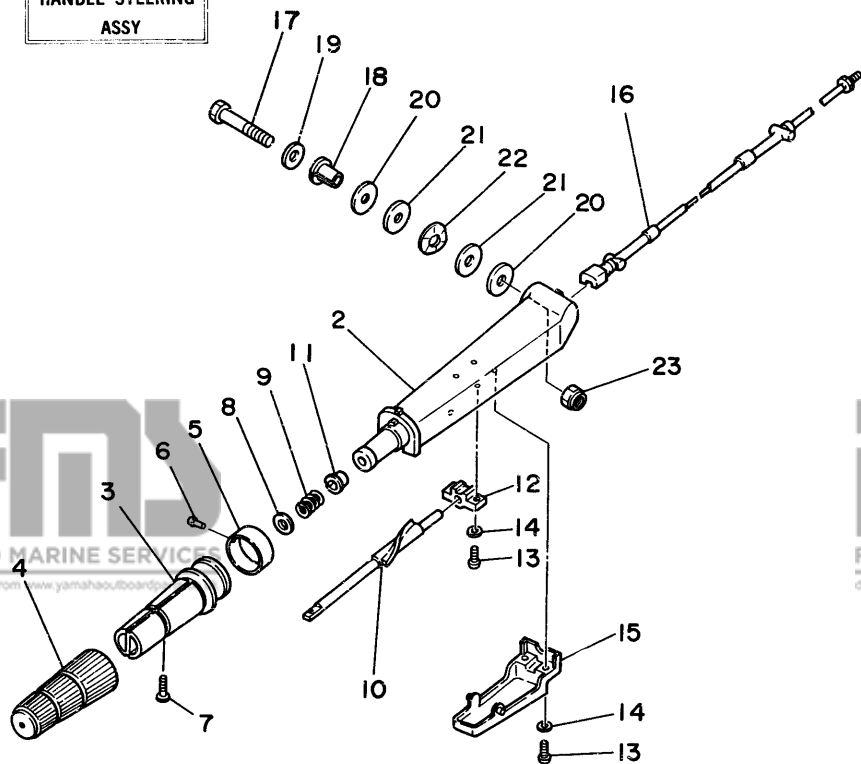


FIG. 19 STEERING (40HMO)

DIRECTION (40HMO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0084-04-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	REF.NO. 2 ~ 26
2	6H4-42111-01-4D	HANDLE, STEERING POIGNEE	1	
3	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
4	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
5	6L2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
6	90269-02M09	RIVET	1	
7	90149-05M13	RIVET SCREW	1	
8	92990-10600	VIS	1	
9	90501-23215	WASHER, PLATE RONDELLE, PLATE	1	
10	6H4-42138-01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
11	90386-08032	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
12	90386-08032	BUSH DOUILLE	1	
13	6H4-42159-00	STAY SUPPORT	1	
14	97880-05016	SCREW, PAN HEAD VIS	4	
15	92901-05600	WASHER, PLATE RONDELLE, PLATE	4	
16	6H4-42131-00	COVER, HANDLE STEERING COUVERCLE	1	
17	6H4-26311-03	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	1	
18	90101-12M37	BOLT BOULON	1	
19	90386-12089	BUSH DOUILLE	1	
20	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1	
21	90202-12092	WASHER, PLATE RONDELLE, PLATE	2	
22	90201-12537	WASHER, PLATE RONDELLE, PLATE	2	
23	90206-12054	WASHER, WAVE RONDELLE, ONDULEE	1	
24	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
25	656-42126-01	FRICITION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
26	97395-06022	BOLT BOULON	1	
	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

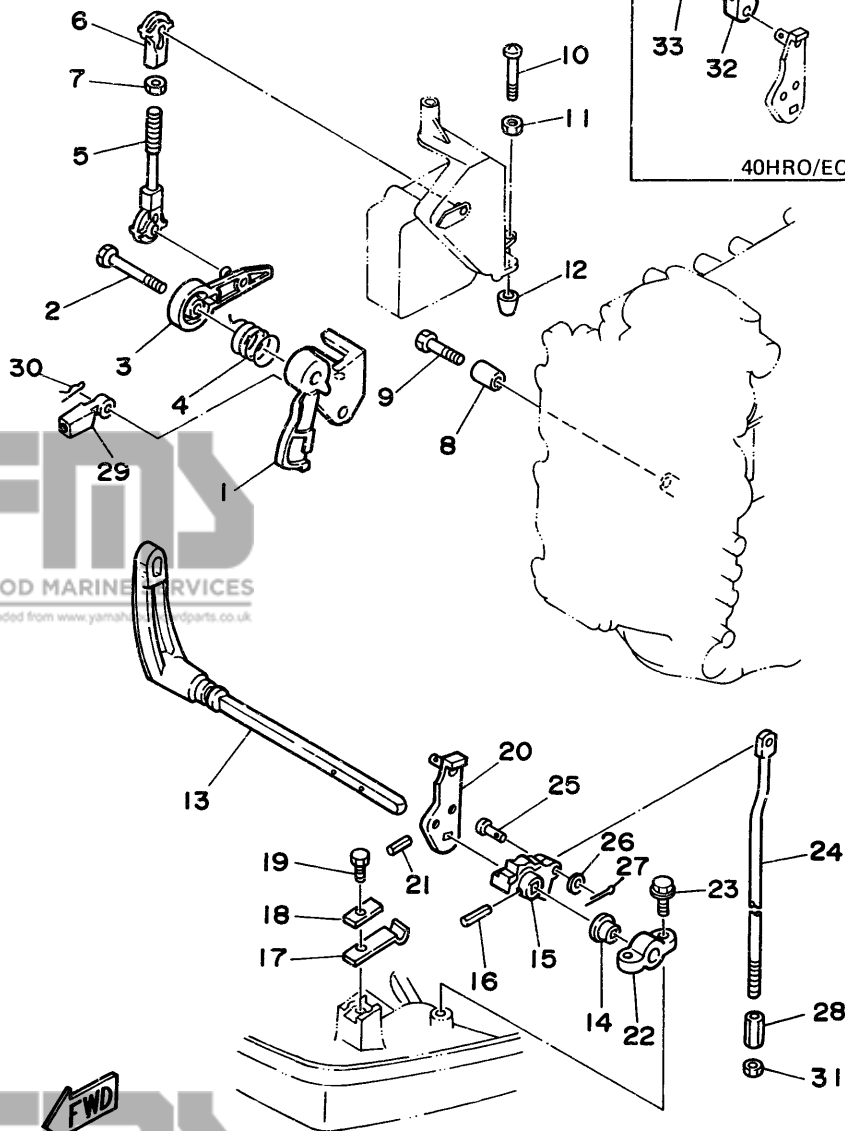
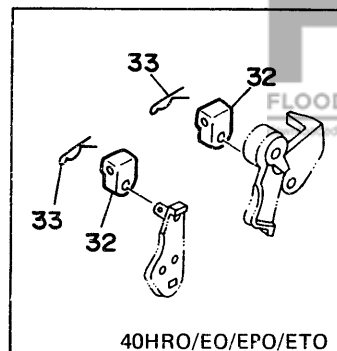


FIG. 20 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-41213-14	CAM, ACCEL. CAME, ACCELERATION	1	UR 40HMO
	6H4-41213-04	CAM, ACCEL. CAME, ACCELERATION	1	UR 40HRO/EO/EPO/ETO
2	90109-06M43	BOLT BOULON	1	
3	6H4-41632-01	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
4	90508-26M20	SPRING, TORSION RESSORT, TORSION	1	
5	6G5-41636-01	ROD, MAGNETO CONTROL BIELLETTTE, COMMANDE D'AVANCE	1	
6	6H4-41237-00	JOINT, LINK RACCORD	1	
7	95380-05600	NUT ECROU	1	
8	90387-06M19	COLLAR COLLERETTE	1	
9	97313-06025	BOLT BOULON	1	
10	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
11	95380-06600	NUT ECROU	1	
12	688-44194-00	CAP CAPUCHON	1	
13	6H4-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	UR 40HMO
	6H4-44111-10	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	UR 40HRO/EO/EPO/ETO
14	682-44132-00	BUSHING COUSSINET	1	
15	6H4-44121-02	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
16	91690-30318	PIN, SPRING AGRAFFE	1	
17	6H4-44116-00	SPRING RESSORT	1	
18	682-44117-00	BRACKET SUPPORT	1	
19	97313-06016	BOLT BOULON	1	
20	6H4-44125-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
21	91690-30316	PIN, SPRING AGRAFFE	1	
22	6F5-41662-00	BRACKET SUPPORT	1	
23	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
24	6H4-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
25	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	
26	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	



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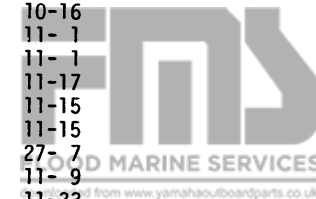
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689-81847-11	25- 5	6E5-83558-00	22-18	90116-18M21	14-45		14-70	90340-08M04	22- 7	90445-07M24	1-10		14-70
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6G1-81970-61	27- 2	6H5-85520-00	24- 4	90119-08M79	21-12		14-55	90386-18M44	14-48	90445-09063	8-31		14-55
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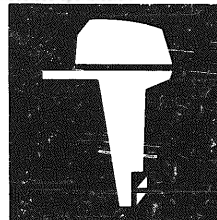
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**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

40H'94(6H4)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 40H'94 (6H4). When you are ordering replacement parts for the 40H'94(6H4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

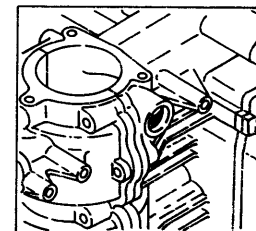
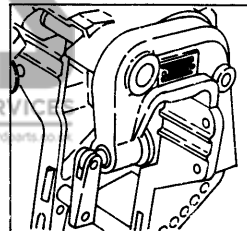
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
40HMO	S : 187910 and following	
	L : 485340 and following	
40HRO	S : 281393 and following	
	L : 591292 and following	
40HEO	S : 105431 and following	
	L : 426035 and following	
40HEPO	S : 250719 and following	
	L : 563570 and following	
40HETO	S : 230793 and following	
	L : 533431 and following	



Color Code	Color Name	Abbrreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

AVANT-PROPOS

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 40H(6H4) modele 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

- 2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR Utiliser la taille (épaisseur) et/ou le nombre demandés.

UN Utiliser autant que vous en avez besoin.

AP Pièces de Rechange

STD Standard

O/S Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE

CARBURATEUR (ENS.)

.GICLÉUR de ralenti

.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne

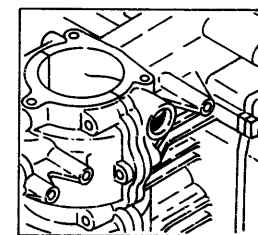
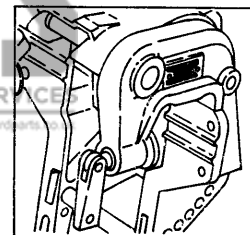
"Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série		
40HMO	S : 187910 et suivants	
	L : 485340 et suivants	
40HRO	S : 281393 et suivants	
	L : 591292 et suivants	
40HEO	S : 105431 et suivants	
	L : 426035 et suivants	
40HEPO	S : 250719 et suivants	
	L : 563570 et suivants	
40HETO	S : 230793 et suivants	
	L : 533431 et suivants	



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Sheet 1/2 (Fig. 1 to Fig. 20)

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FIG. 4	CARBURETOR	B4, B5
FIG. 5	OIL PUMP 1 (40HMO/40HRO)	B6, B7
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FIG. 27	ELECTRICAL 2 (40HEO/40HEPO/40HETO)	C5, C6
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TABLE DES MATIERES

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FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2, B3
FIG. 4	CARBURATEUR	B4, B5
FIG. 5	POMPE A HUILE 1 (40HMO/40HRO)	B6, B7
FIG. 6	POMPE A HUILE 2 (40HEO/40HEPO/40HETO)	C1, C2
FIG. 7	DEMARREUR (40HMO/40HRO)	C3, C4
FIG. 8	CARBURANT 1	C5, C6
FIG. 9	CAPOT SUPERIEUR 1 (40HMO/40HRO)	C7
FIG. 10	CAPOT SUPERIEUR 2 (40HEO/40HEPO/40HETO)	D1
FIG. 11	CAPOT INFERIEUR	D2, D3
FIG. 12	SUPPORT 1 (40HMO/40HRO/40HEO)	D4, D5
FIG. 13	SUPPORT 2 (40HMO/40HRO/40HEO)	D6, D7
FIG. 14	SUPPORT 3 (40HEPO)	E1~E3
FIG. 15	SUPPORT 4 (40HETO)	E4~E6
FIG. 16	SUPPORT 5 (40HETO)	E7
FIG. 17	PUISSANCE INCLINER 1 (40HEPO)	F1, F2
FIG. 18	PUISSANCE PARER ET INCLINER (ENS.) 2 (40HETO)	F3~F5
FIG. 19	DIRECTION (40HMO)	F6
FIG. 20	COMMANDE	F7

INDEX NUMERIQUE

Feuille 2/2 (Fig. 20 ~ Fig. 29)

FIG. 20	COMMANDE	A6
FIG. 21	FOURREAU	A7
FIG. 22	BOITIER D'HELICE, TRANSMISSION 1	B1~B4
FIG. 23	BOITIER D'HELICE, TRANSMISSION 2	B5, B6
FIG. 24	GENERATRICE	B7
FIG. 25	DEMARREUR ELECTRIQUE (40HEO/40HEPO/40HETO)	C1, C2
FIG. 26	PARTIE ELECTRIQUE 1	C3, C4
FIG. 27	PARTIE ELECTRIQUE 2 (40HEO/40HEPO/40HETO)	C5, C6
FIG. 28	KITS DE REPARATION 1	C7, D1
FIG. 29	KITS DE REPARATION 2	D2, D3

INDEX NUMERIQUE

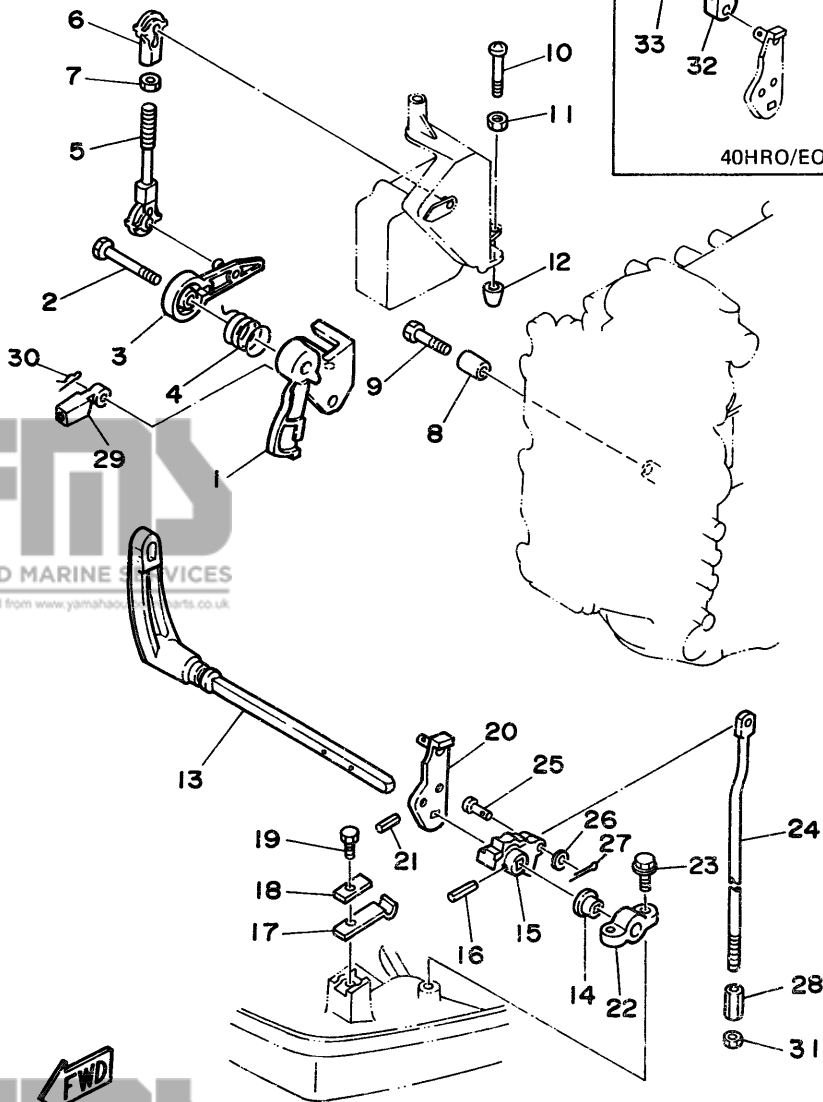


FIG. 20 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	91490-16010	PIN, COTTER GOUPILLE	1	
28	648-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
29	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
30	90468-18008	CLIP JONC	1	
31	90170-07021	NUT ECROU	1	
32	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	2	40HRO/EO/EPO/ETO
33	90468-18008	CLIP JONC	2	40HRO/EO/EPO/ETO

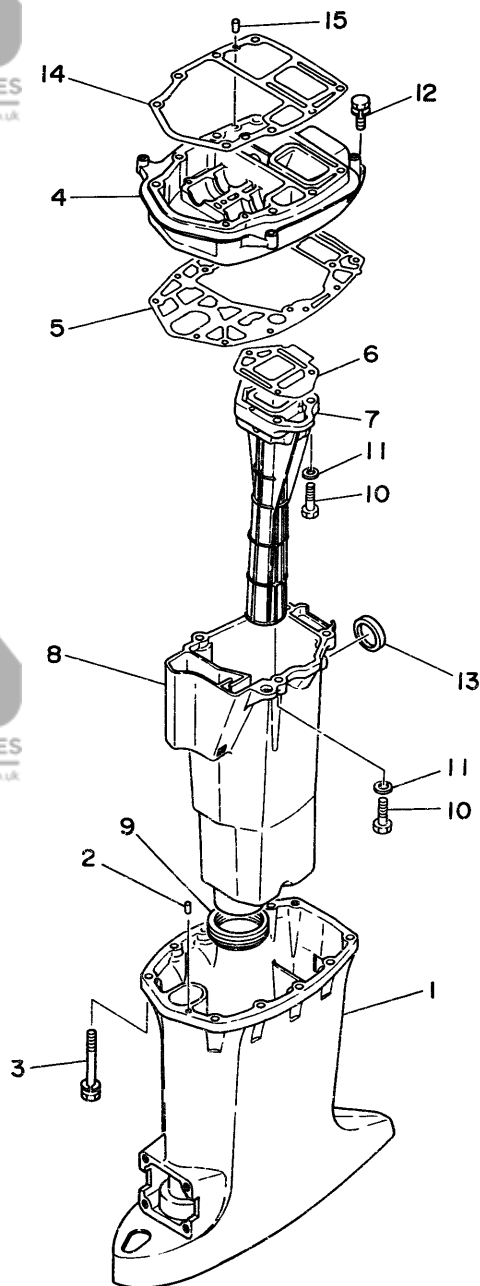


FIG. 21 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-45111-00-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6H4-45111-10-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	90119-08M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
4	6H4-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
5	6H4-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
6	6H4-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
7	6H4-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
8	6H4-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
	6H4-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
9	663-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
10	97395-08030	BOLT BOULON	7	
11	92990-08600	WASHER, PLATE RONDELLE, PLATE	7	
12	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
13	6H4-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
14	6H4-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
15	93606-12019	PIN, DOWEL GOUPILLE	2	

LOWER UNIT
ASSY

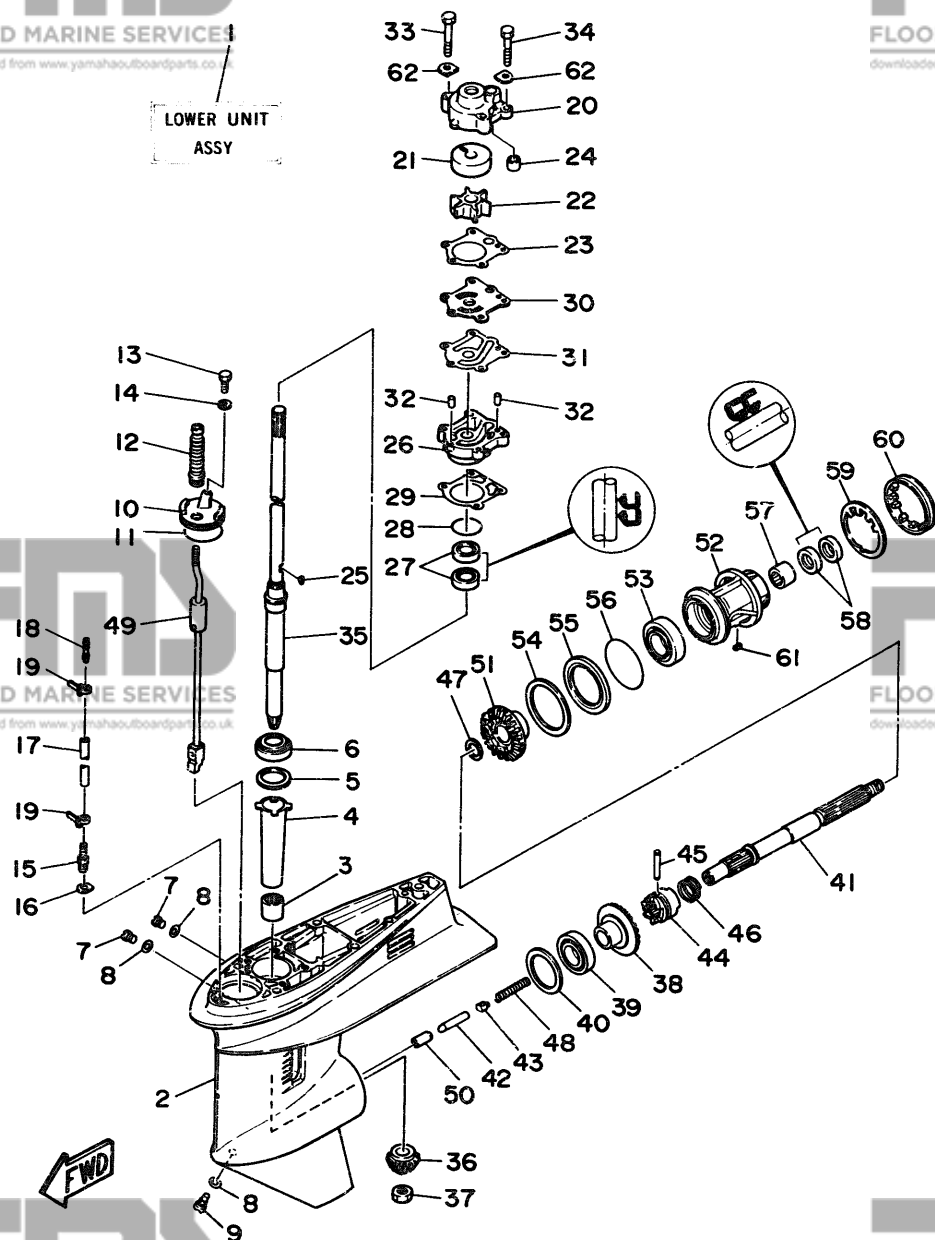


FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-45300-02-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR SHORT
	6H4-45300-12-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR LONG
2	6H4-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILET DROIT	2	
8	90430-08020	GASKET JOINT	3	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	6H4-45321-01	PLATE PLAQUETTE	1	
11	93210-49046	O-RING JOINT TORIQUE	1	
12	6G1-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
13	97095-06016	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6H4-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
16	90209-10M14	WASHER RONDELLE	1	
17	90445-07ME9	HOSE DURITE	1	UR SHORT
	90445-07M31	HOSE DURITE	1	UR LONG
18	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	UR
	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	UR 40HETO

B1

LOWER UNIT
ASSY

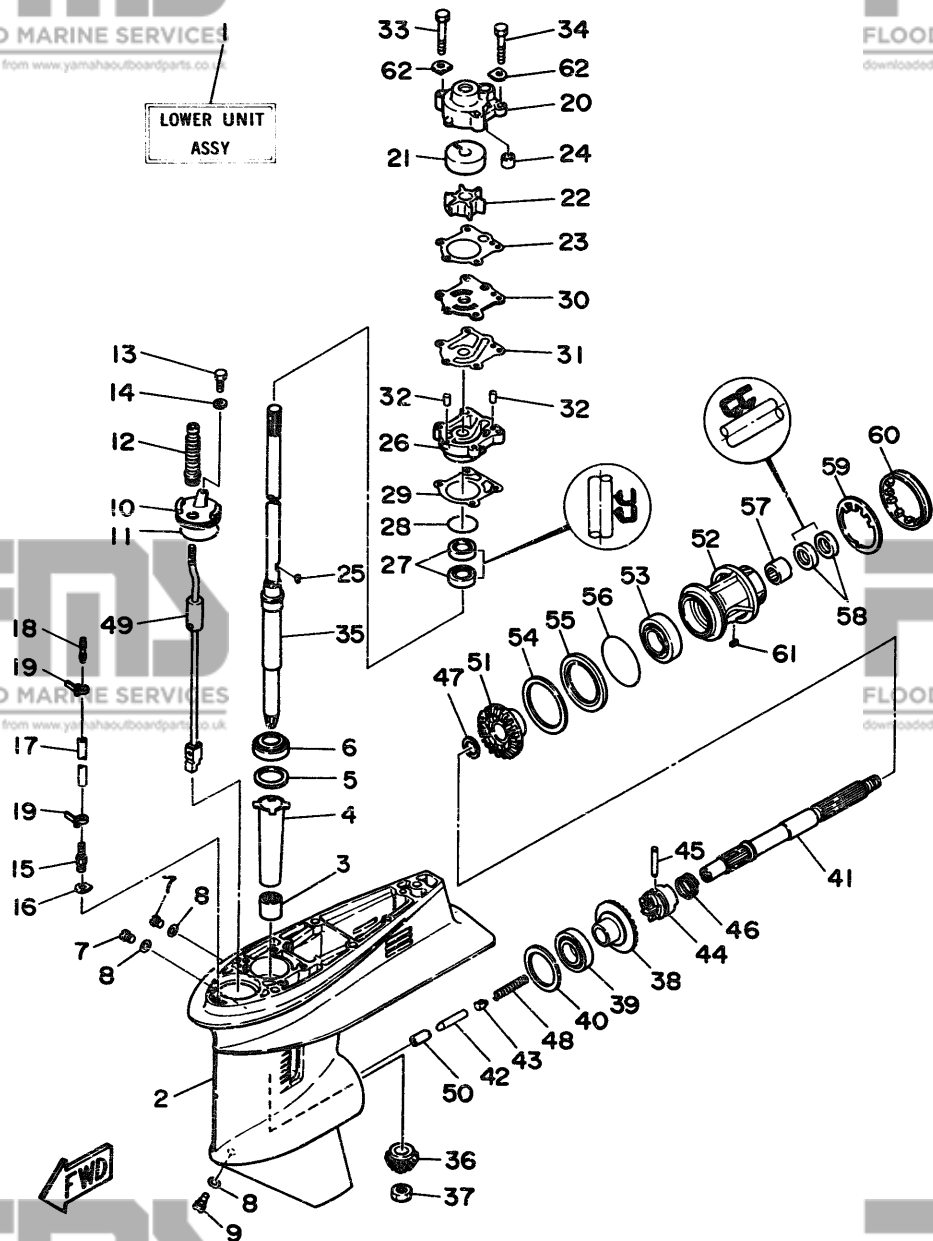


FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	90465-11M10	CLAMP BRIDE	2	
20	6J8-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
21	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
22	6H4-44352-02	IMPELLER TURBINE	1	
23	663-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
24	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
26	663-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
27	93101-23070	OIL SEAL JOINT SPY	2	
28	93210-41042	O-RING JOINT TORIQUE	1	
29	663-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
30	663-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
31	663-44324-A0	GASKET, CARTRIDGE JOINT	1	
32	93604-08062	PIN, DOWEL CLAVETTE	2	
33	97395-08055	BOLT BOULON	2	
34	97395-08045	BOLT BOULON	2	
35	6H4-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6H4-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
36	6H4-45551-00	PINION PIGNON D'ATTAQUE	1	
37	90170-12138	NUT ECROU	1	
38	6H4-45560-00	GEAR PIGNON	1	
39	93332-000V4	BEARING ROULEMENT	1	
40	6H4-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6H4-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6H4-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6H4-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6H4-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6H4-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR

B2

LOWER UNIT
ASSY

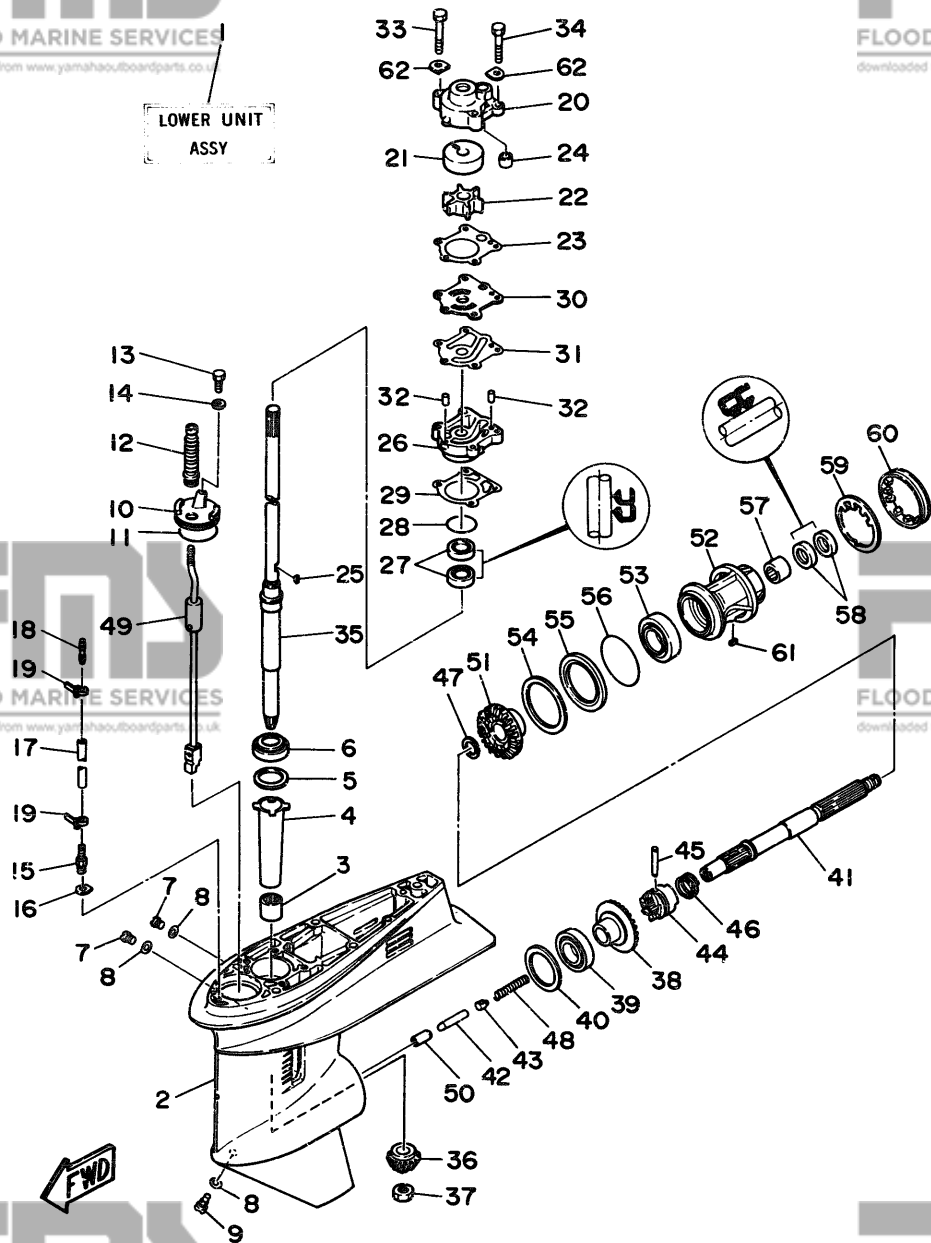


FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
40	6H4-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
41	679-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
42	676-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
43	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	
44	6H4-45631-00	CLUTCH, DOG CRABOT	1	
45	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	
46	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
47	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	
48	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	6H4-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6H4-44150-12	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
50	6H4-44160-00	DETENT COMP. POUSOIR	1	
51	6H4-45571-00	GEAR PIGNON	1	
52	679-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
53	93306-00702	BEARING ROULEMENT	1	
54	663-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
55	663-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
56	93210-66M98	O-RING JOINT TORIQUE	1	
57	93317-22204	BEARING, CYLINDRICAL PIECE	1	
58	93101-22067	OIL SEAL JOINT SPY	2	
59	90214-48M03	WASHER, CLAW RONDELLE, A GRIFFES	1	
60	697-45384-00	NUT ECROU	1	

LOWER UNIT
ASSY

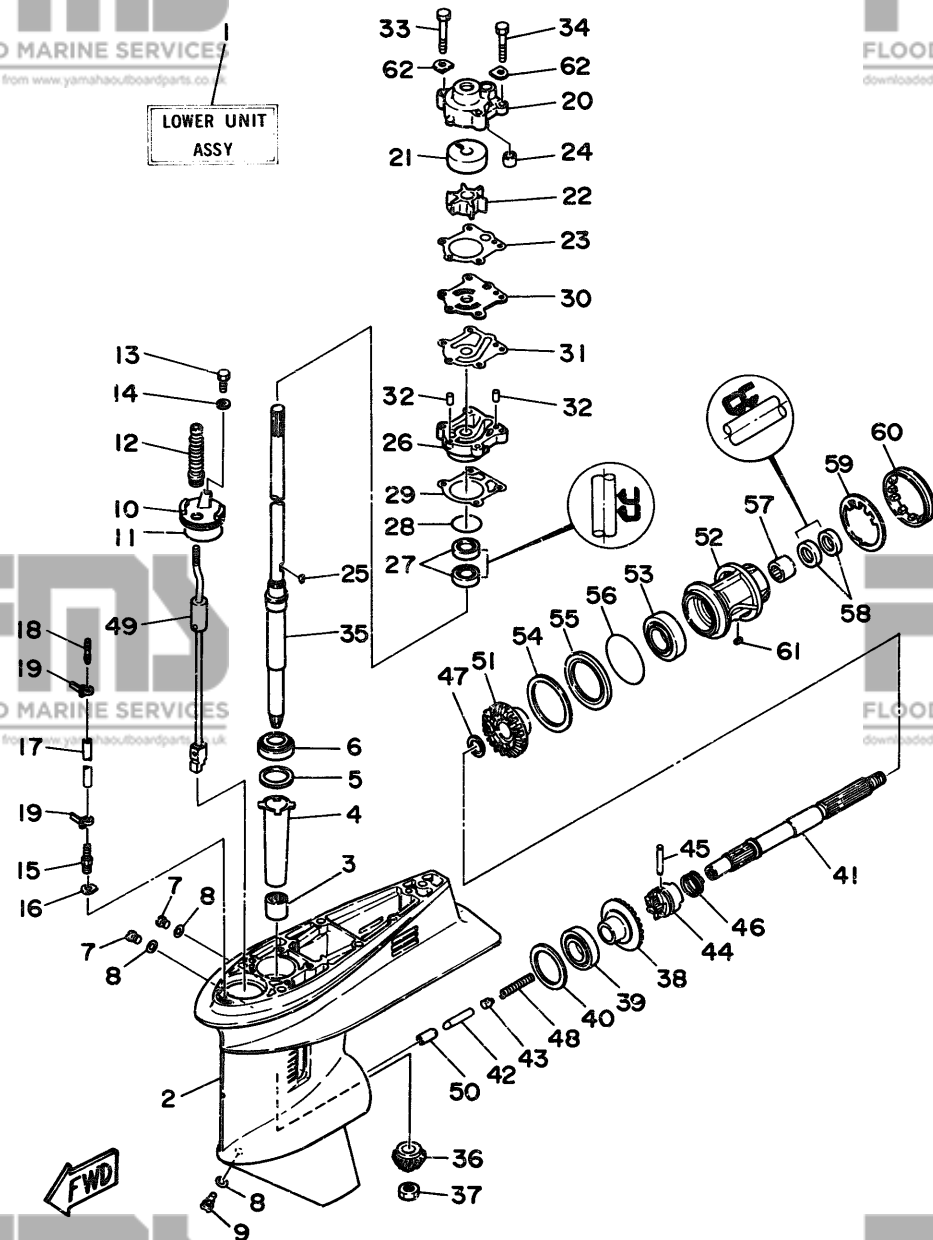


FIG. 22 LOWER CASING. DRIVE 1

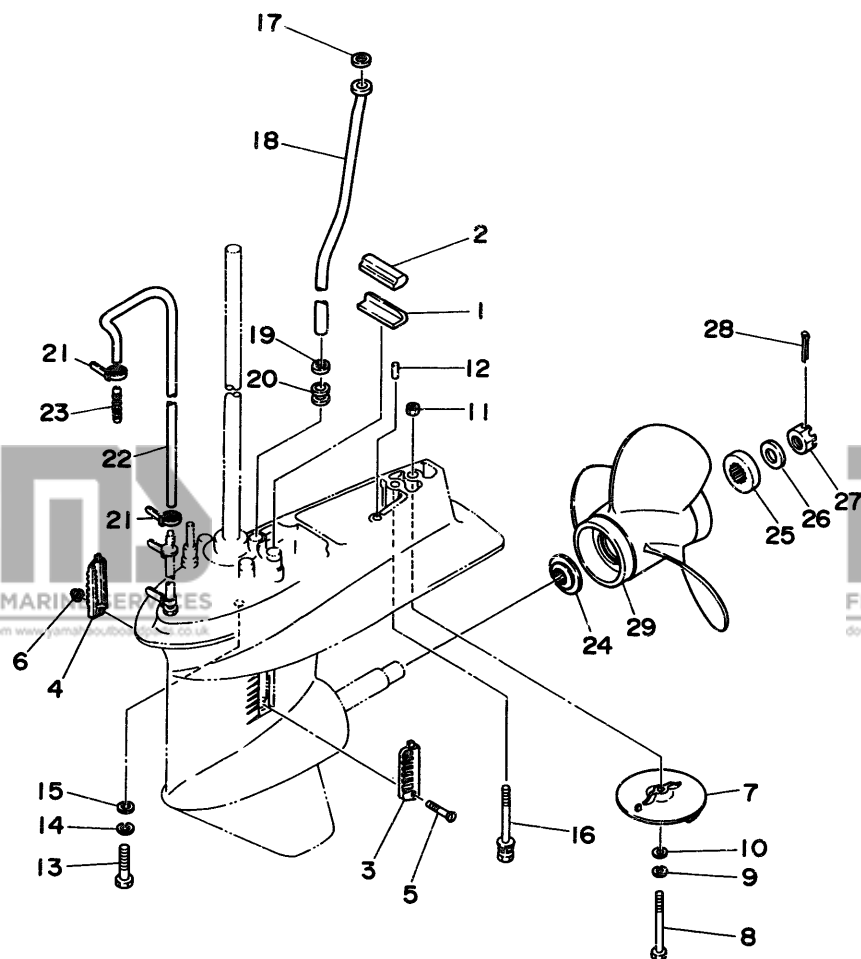
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
61	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
62	90209-08M02	WASHER RONDELLE	4	

FIG. 23 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	98680-05535	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	664-45371-01	TAB-TRIM ANODE DERIVE	1	
8	97375-08075	BOLT ECROU	1	
9	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
10	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
11	95380-08600	NUT ECROU	1	
12	93606-12019	PIN, DOWEL GOUPILLE	2	
13	97395-10040	BOLT BOULON	4	
14	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
15	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
16	90119-08M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
17	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
18	6H4-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H4-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
19	90430-12072	GASKET JOINT	1	
20	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
21	90465-11M10	CLAMP BRIDE	2	40HETO
22	90445-07MF1	HOSE DURITE	1	40HETO
23	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	40HETO
24	663-45987-02	SPACER ENTRETOISE	1	
25	670-45997-02	SPACER ENTRETOISE	1	
26	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
27	90171-16011	NUT, CASTLE ECROU, CRENELE	1	



B5

FIG. 23 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	91490-30030	PIN, COTTER GOUPILLE	1	
29	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1 UR	
	663-45943-02-EL	HELICE (3X10-3/4"X17"-G)	1 UR	
	663-45945-02-EL	PROPELLER (3X11"X15"-G)	1 UR	
	663-45947-02-EL	HELICE (3X11"X15"-G)	1 UR	
	663-45949-01-EL	PROPELLER (3X11-1/8"X13"-G)	1 UR	
	663-45952-02-EL	HELICE (3X11-1/8"X13"-G)	1 UR	
	663-45954-01-EL	PROPELLER (3X11-5/8"X11"-G)	1 UR	
	663-45956-01-EL	HELICE (3X11-5/8"X11"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X10-3/4"X16"-G)	1 UR	
	6H5-45943-00-EL	HELICE (3X10-3/4"X16"-G)	1 UR WITH LIP CUP	
	6H5-45945-00-EL	PROPELLER (3X11-3/8"X12"-G)	1 UR WITH LIP CUP	
	6H5-45952-00-EL	HELICE (3X11-3/8"X12"-G)	1 UR WITH LIP CUP	
	6H5-45958-00-EL	PROPELLER (3X12-1/4"X9"-G)	1 UR WITH LIP CUP	
		HELICE (3X12-1/4"X9"-G)	1 UR WITH LIP CUP	
		PROPELLER (3X11-1/4"X14"-G)	1 UR WITH LIP CUP	
		HELICE (3X11-1/4"X14"-G)	1 UR WITH LIP CUP	
		PROPELLER (3X10"X15"-G)	1 UR WITH LIP CUP	
		HELICE (3X10"X15"-G)	1 UR WITH LIP CUP	
		PROPELLER (3X10-3/8"X13"-G)	1 UR WITH LIP CUP	
		HELICE (3X10-3/8"X13"-G)	1 UR WITH LIP CUP	
		PROPELLER (3X10-5/8"X12"-G)	1 UR WITH LIP CUP	
		HELICE (3X10-5/8"X12"-G)	1 UR WITH LIP CUP	
		PROPELLER (3X10-1/4"X14"-G)	1 UR WITH LIP CUP	
		HELICE (3X10-1/4"X14"-G)	1 UR WITH LIP CUP	
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1 UR	
	663-45972-60-98	HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X12"X11"-G)	1 UR	
	663-45976-00-98	HELICE (3X12"X11"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X11-1/2"X13"-G)	1 UR	
		HELICE (3X11-1/2"X13"-G)	1 UR	
		PROPELLER (3X10-1/4"X14"-G)	1 UR	
		HELICE (3X10-1/4"X14"-G)	1 UR	
		PROPELLER (3X10-1/4"X15"-G)	1 UR	
		HELICE (3X10-1/4"X15"-G)	1 UR	
		PROPELLER (3X10-1/4"X16"-G)	1 UR	
		HELICE (3X10-1/4"X16"-G)	1 UR	

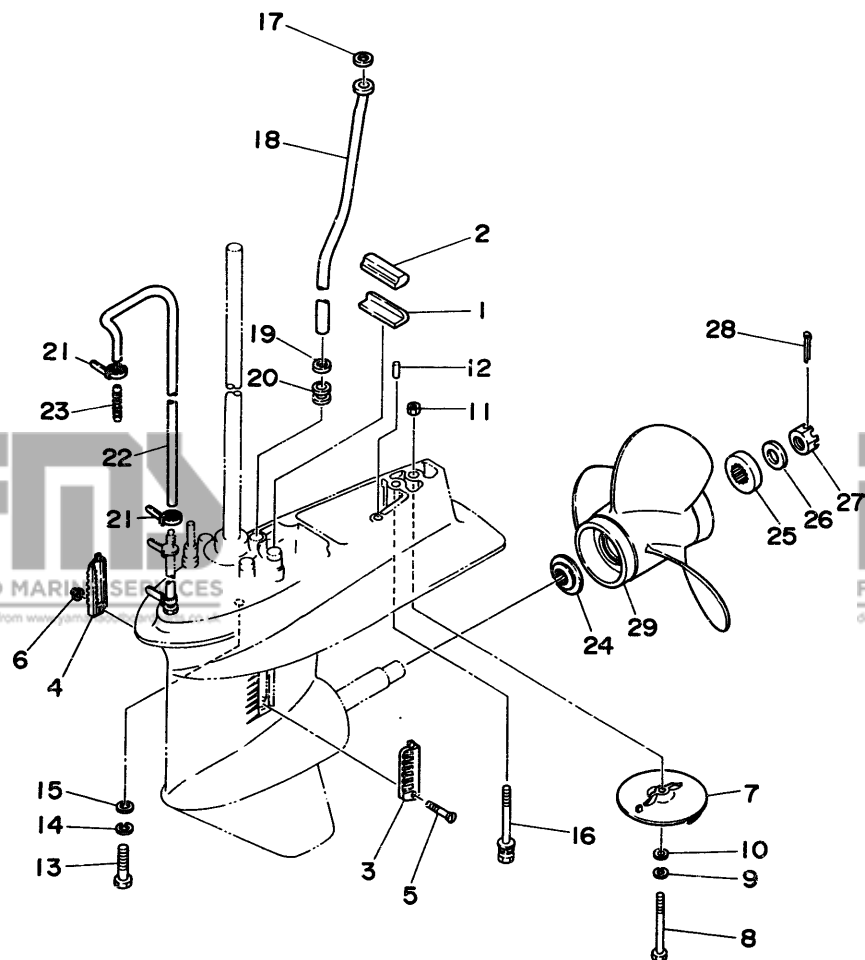


FIG. 24 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-85550-10	ROTOR ASSY	1	UR 40HMO/40HRO
	6H5-85550-00	ROTOR CPLT	1	UR 40HEO/40HEPO/40HETO
2	6H5-85560-02	BASE ASSY	1	
3	6H4-15359-04-94	ENS. FLASQUE	1	
4	6H5-85520-00	.HOUSING, OIL SEAL	1	
5	6H5-85533-01	.LOGEMENT, BAGUE D'ETANCHEITE	1	
6	6H5-85580-00	.COIL, CHARGE	1	
7	6H5-85580-10	.BOBINE, CHARGE	1	
8	6H5-85580-20	.COIL, LIGHTING	1	
9	6H4-83354-00	.BOBINE, ECLAIRAGE	1	
10	98501-05012	.COIL, PULSER	1	
11	92901-05100	.BOBINE, PULSEUR	1	
12	92901-05600	.COIL, PULSER	1	
13	98511-06025	.BOBINE, PULSEUR	1	
14	92995-06100	.COIL, PULSER	1	
15	98511-06030	.BOBINE, PULSEUR	1	
16	92995-06100	.WIRE, EARTH LEAD 1	1	
17	90464-03M15	.FIL 1, MASSE	1	
18	93102-23096	.SCREW, PAN HEAD	6	
19	6H4-11545-00	.VIS	6	
20	90179-16M05	.WASHER, SPRING	6	
21	90201-16M44	.RONDELLE, GROWER	6	
22	6H4-81332-00	.WASHER, PLATE	6	
23	97985-05210	.RONDELLE, PLATE	2	
24	97313-06018	.SCREW, PAN HEAD	2	
25	92990-06600	.VIS	2	
		.WASHER, SPRING	2	
		.RONDELLE, GROWER	2	
		.SCREW, PAN HEAD	4	
		.VIS	4	
		.WASHER, SPRING	4	
		.RONDELLE, GROWER	4	
		.CLAMP	2	
		.BRIDE	1	
		.OIL SEAL	1	
		.JOINT SPY	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		NUT	1	
		ECROU	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	3	
		BOLT	3	
		BOULON	3	
		WASHER, PLATE	3	
		RONDELLE, PLATE	3	

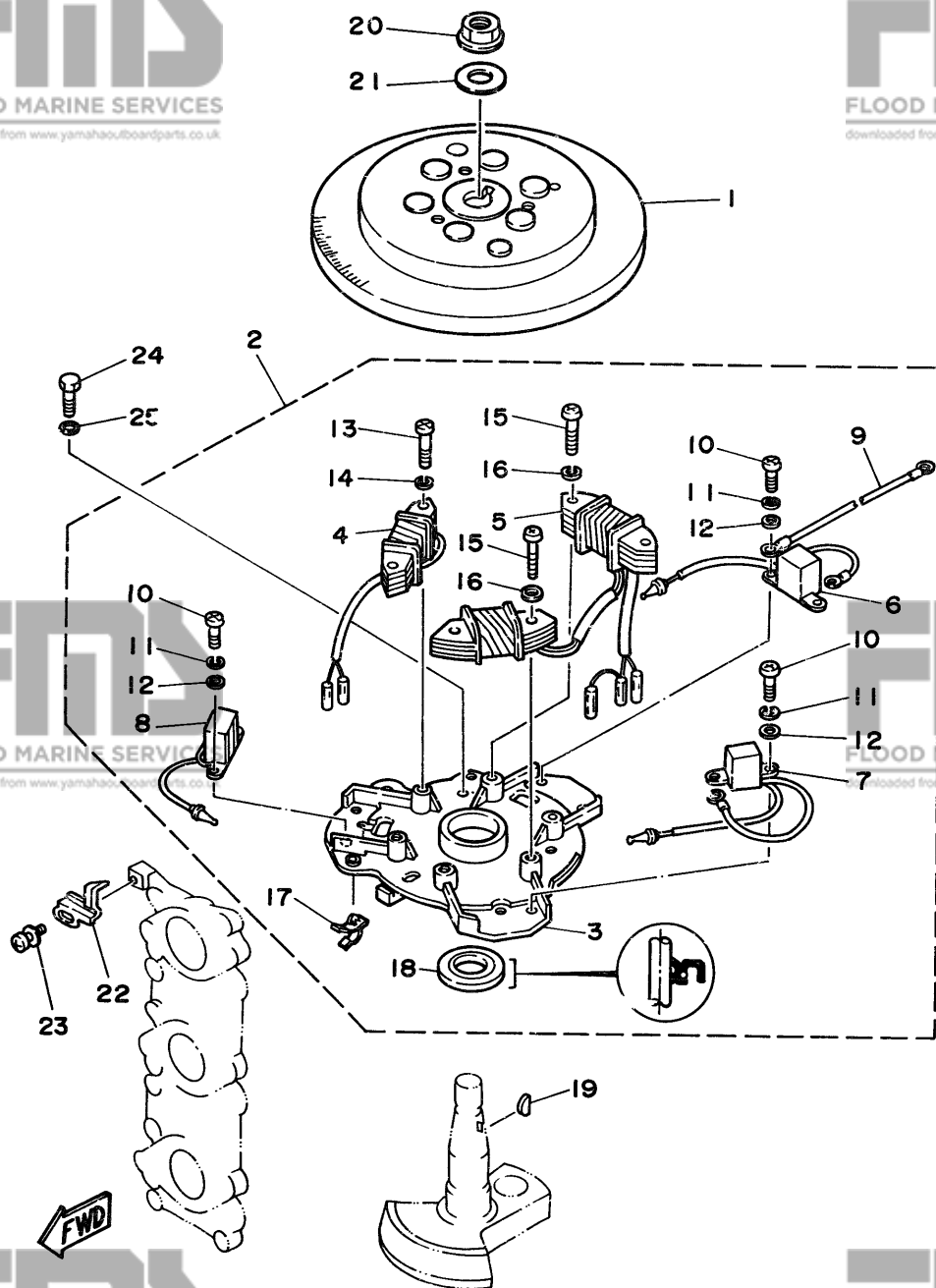


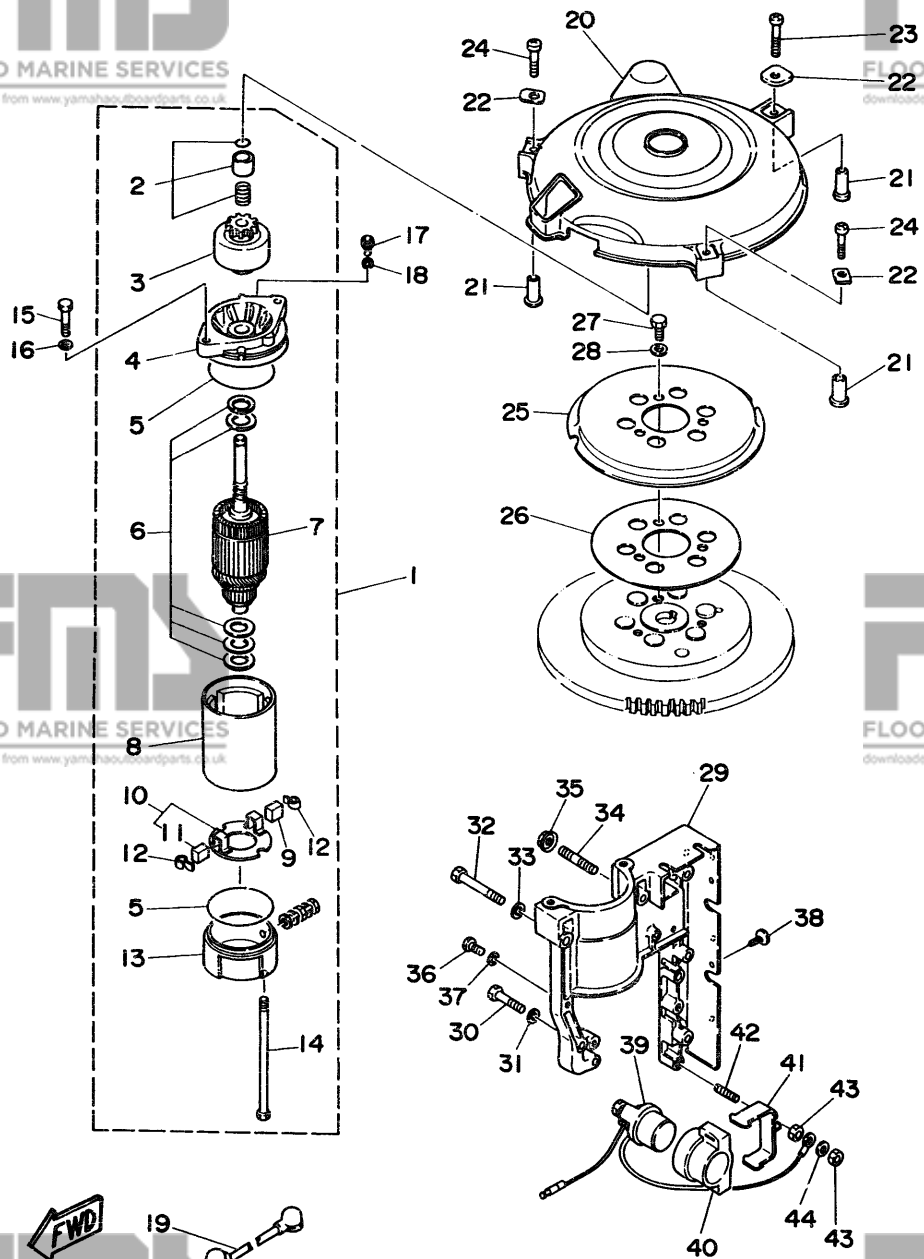
FIG. 25 STARTING MOTOR (40HE0/40HEP0/40HET0)
FIG. 25 DEMARREUR ELECTRIQUE (40HE0/40HEP0/40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81847-11	.O-RING	2	
6	689-81809-11	.JOINT TORIQUE	1	
7	689-81850-12	.WASHER KIT .JEU DE RONDELLES	1	
8	689-81810-11	.ARMATURE ASSY .INDUIT	1	
9	689-81811-11	.STATOR ASSY .STATOR COMPLET	1	
10	689-81840-11	.BRUSH 1 .CHARBON 1	1	
11	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
12	689-81812-11	.BRUSH 2 .CHARBON 2	1	
13	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
14	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
15	689-81826-10	.BOLT .BOULON	2	
16	97313-08030	BOLT BOULON	2	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
18	97313-08016	BOLT BOULON	1	
19	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
20	6H4-82117-00	WIRE, LEAD FIL	1	
21	6H4-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	
22	90387-06M65	COLLAR COLLERETTE	3	
23	90209-06M04	WASHER RONDELLE	3	
24	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
25	97885-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
26	6J8-15723-E1	PULLEY, STARTER POULIE DE DEMARREUR	1	
27	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
28	97011-08016	BOLT BOULON	3	
29	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	

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FIG. 25 STARTING MOTOR (40HEO/40HEPO/40HETO)
FIG. 25 DEMARREUR ELECTRIQUE (40HEO/40HEPO/40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
30	97095-06030	BOLT BOULON	4	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
32	97313-08050	BOLT BOULON	1	
33	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
34	95670-06640	BOLT, STUD GOUJON	1	
35	90179-06M24	NUT ECROU	1	
36	97095-06014	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	90338-05M11	PLUG PLOT	1	
39	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
40	6H4-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
41	6H4-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
42	90116-06M22	BOLT, STUD GOUJON	1	
43	95380-06600	NUT ECROU	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	



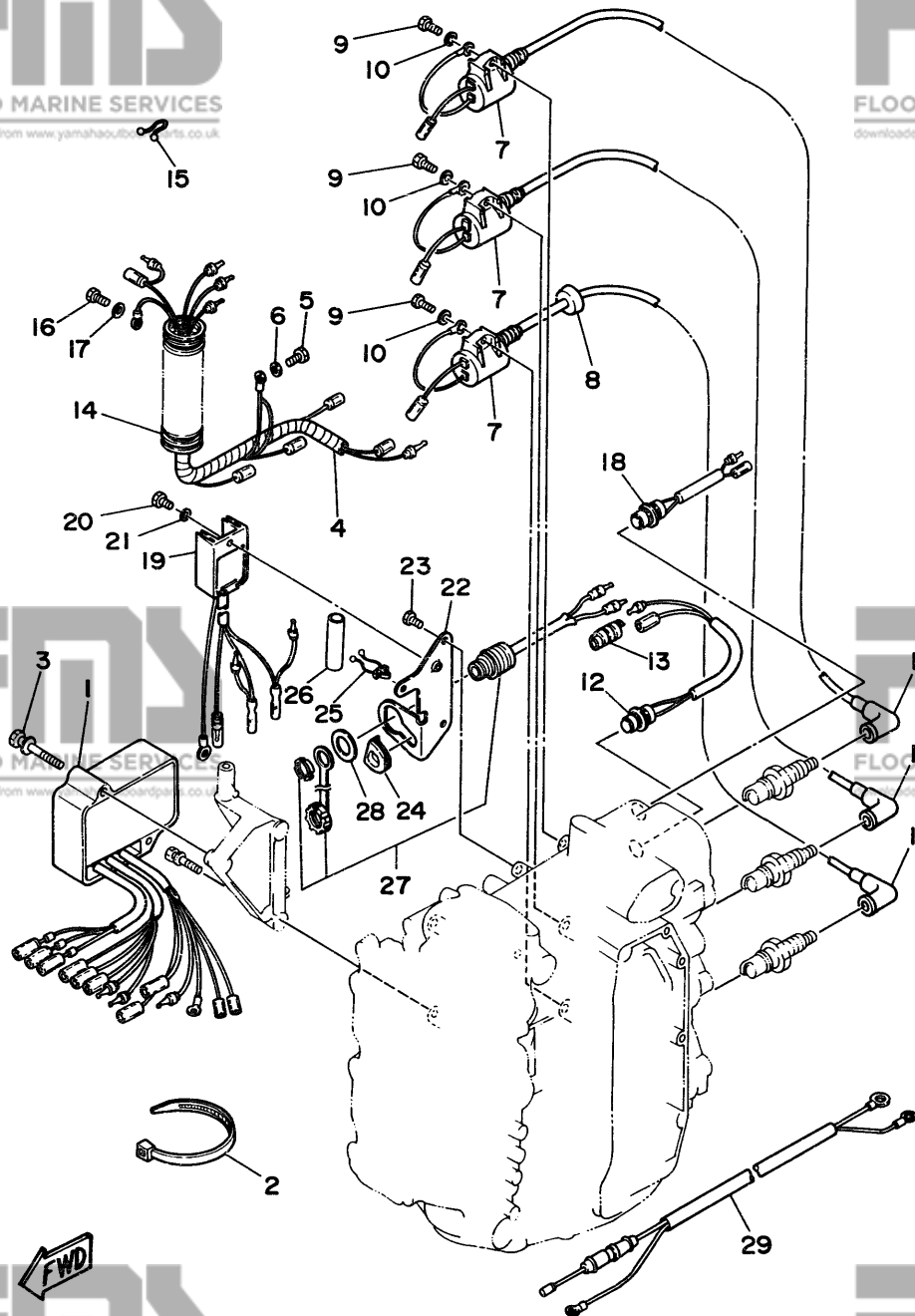


FIG. 26 ELECTRICAL 1

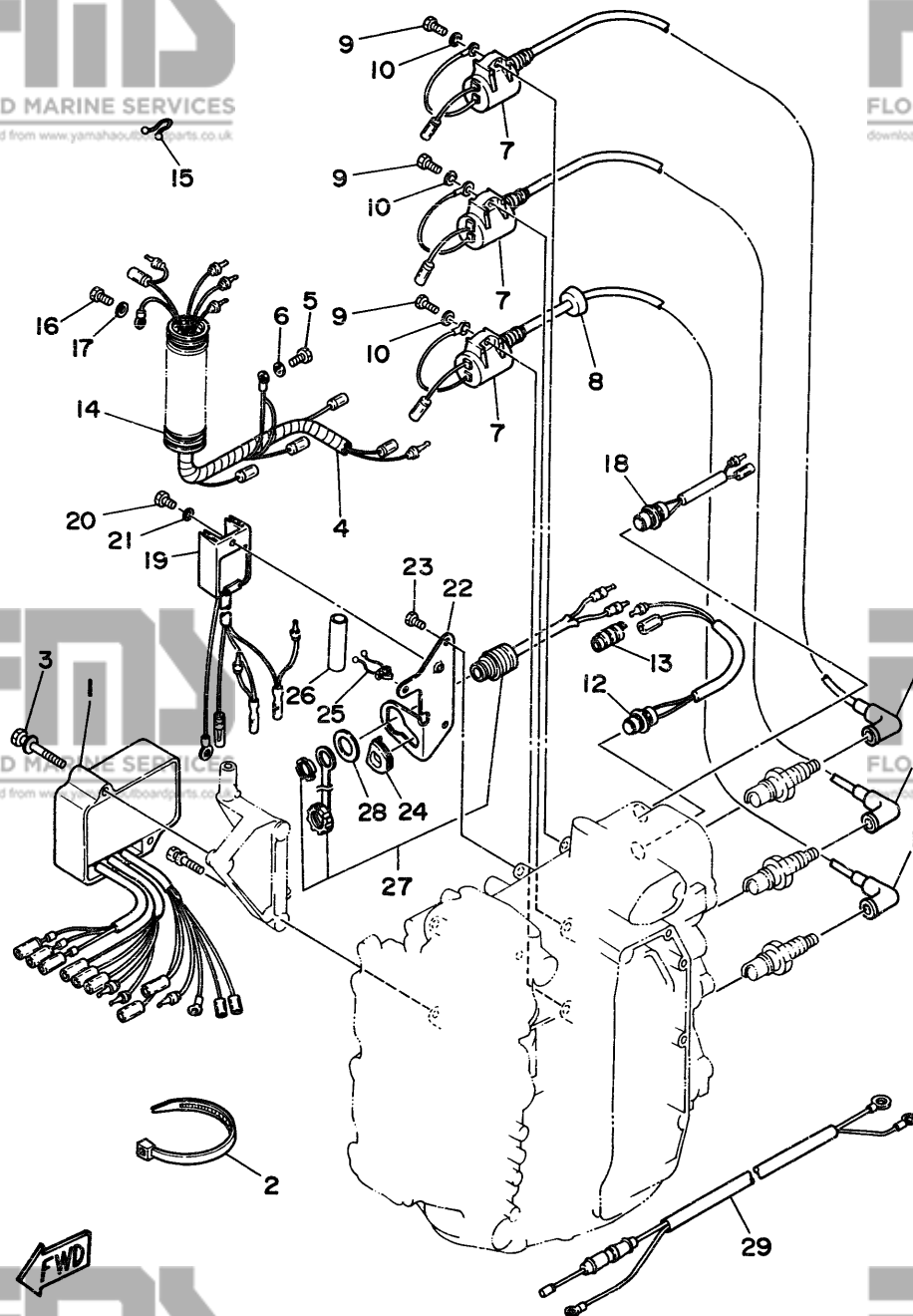
PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-85540-02	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	90465-13M36	CLAMP BRIDE	1	
3	90119-06M51	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
4	6H4-82531-02	WIRE, LEAD FIL	1	
5	97395-06014	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
8	90480-25161	GROMMET RONDELLE CAOUTCHOUC	1	
9	97095-06020	BOLT BOULON	3	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
11	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
12	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
13	90446-10M02	HOSE DURITE	1	
14	6G1-83557-00	TUBE TUBE	1	
15	90464-05M16	CLAMP BRIDE	1	
16	97395-06014	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6H4-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
19	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	40HMO/40HRO
20	97095-06012	BOLT BOULON	1	40HMO/40HRO
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	40HMO/40HRO
22	6H4-81975-02	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	40HMO/40HRO
23	97013-06012	BOLT BOULON	2	40HMO/40HRO
24	6F5-81922-00	GROMMET OEILLET CAOUTCHOUC	1	40HMO/40HRO
25	90464-12M35	CLAMP BRIDE	1	40HMO/40HRO
26	90440-14M00	PIPE DURITE	1	40HMO/40HRO
27	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	40HMO/40HRO
28	90202-26M45	WASHER, PLATE RONDELLE, PLATE	1	40HMO/40HRO

FIG. 26 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	638-82105-10	WIRE HARNESS FAISCEAU DE FILS	1	40HMO/40HRO



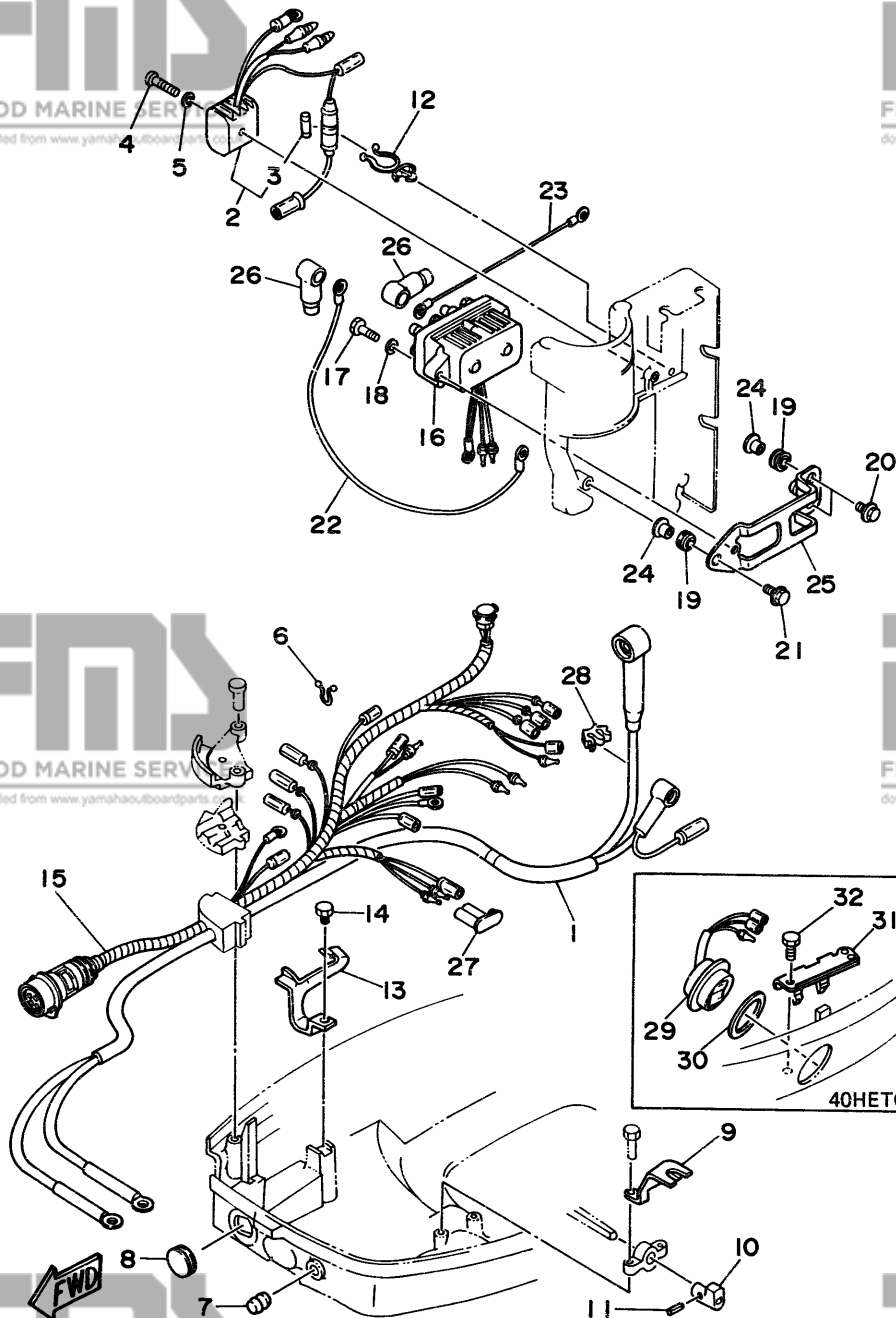
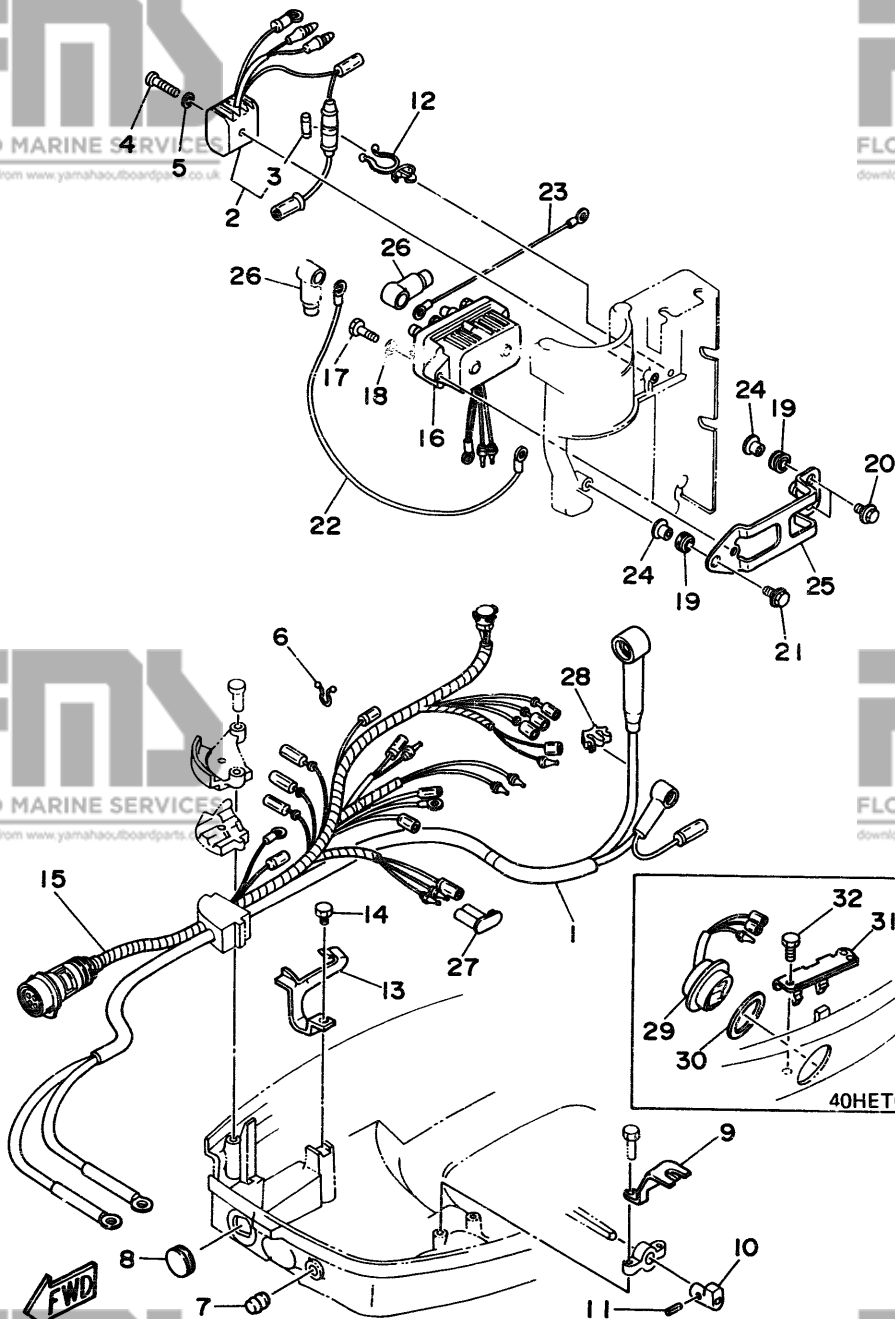


FIG. 27 ELECTRICAL 2 (40HEO/40HEPO/40HETO)
FIG. 27 PARTIE ELECTRIQUE 2 (40HEO/40HEPO/40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
2	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
3	6G1-82151-00	.FUSE .FUSIBLE	1	
4	98580-05525	SCREW, PAN HEAD VIS	1	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
6	90465-18147	CLAMP BRIDE	1	
7	6H4-42725-00	GROMMET PASSE-FIL	1	
8	676-42726-00	GROMMET PASSE-FIL	1	
9	6H4-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
10	6H4-44173-01	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	
11	91690-30020	PIN, SPRING AGRAFFE	1	
12	90464-15M27	CLAMP BRIDE	1	
13	6H4-82588-00	PLATE PLAQUE	1	
14	97013-06012	BOLT BOULON	1	
15	6H4-82590-22	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 40HEPO/40HETO
	6H4-82590-11	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 40HEO
16	6H1-81950-00	RELAY ASSY RELAIS COMPLET	1	40HEPO/40HETO
17	97095-06025	BOLT BOULON	2	40HEPO/40HETO
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	40HEPO/40HETO
19	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	3	40HEPO/40HETO
20	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	40HEPO/40HETO
21	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	40HEPO/40HETO
22	61A-81949-00	WIRE, LEAD FIL	1	40HEPO/40HETO
23	6H5-81949-00	WIRE, LEAD FIL	1	40HEPO/40HETO
24	90387-06M05	COLLAR COLLERETTE	3	40HEPO/40HETO
25	6H4-81945-20	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	40HEPO/40HETO
26	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	4	40HEPO/40HETO
27	6E5-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	40HEPO/40HETO

FIG. 27 ELECTRICAL 2 (40HE0/40HEP0/40HET0)
FIG. 27 PARTIE ELECTRIQUE 2 (40HE0/40HEP0/40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90464-07M20	CLAMP BRIDE	1	
29	6H1-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1	40HET0
30	6E5-82587-00	GASKET JOINT	1	40HET0
31	6E5-83614-01	BRACKET SUPPORT	1	40HET0
32	97095-06016	BOLT BOULON	1	40HET0



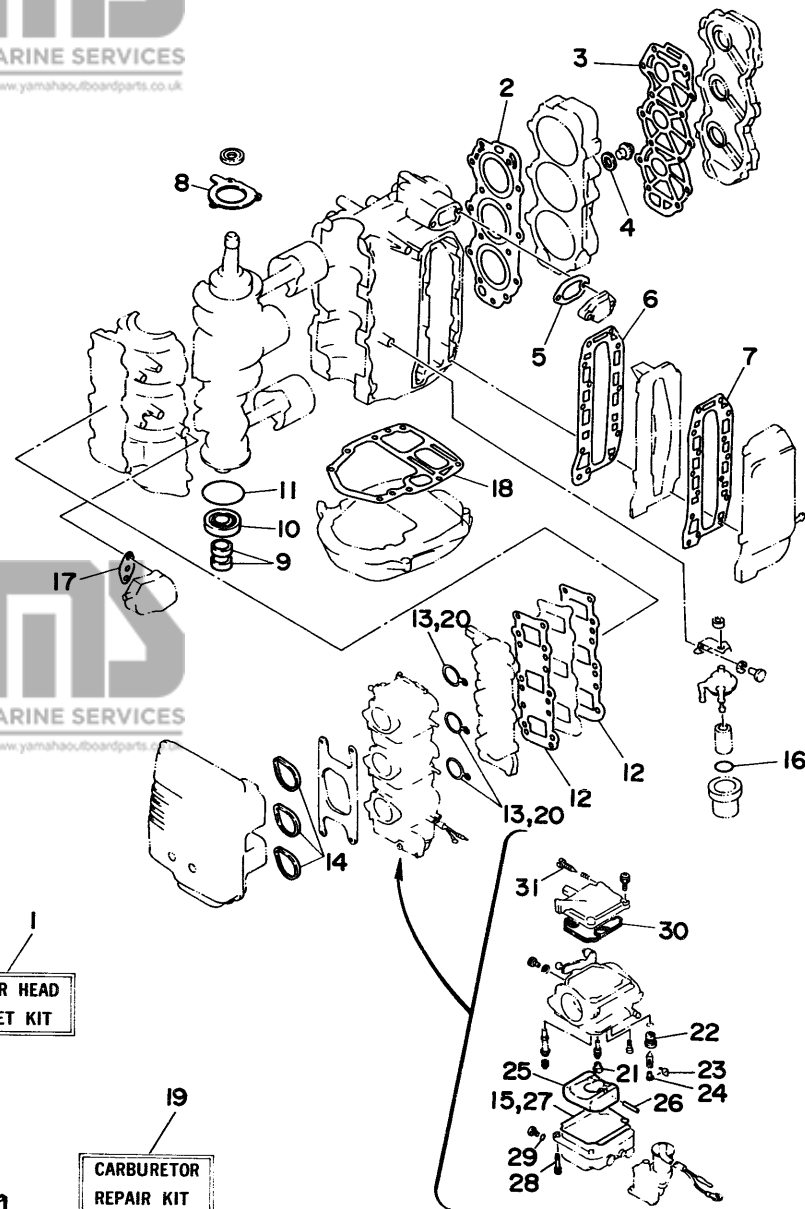


FIG. 28 REPAIR KIT 1

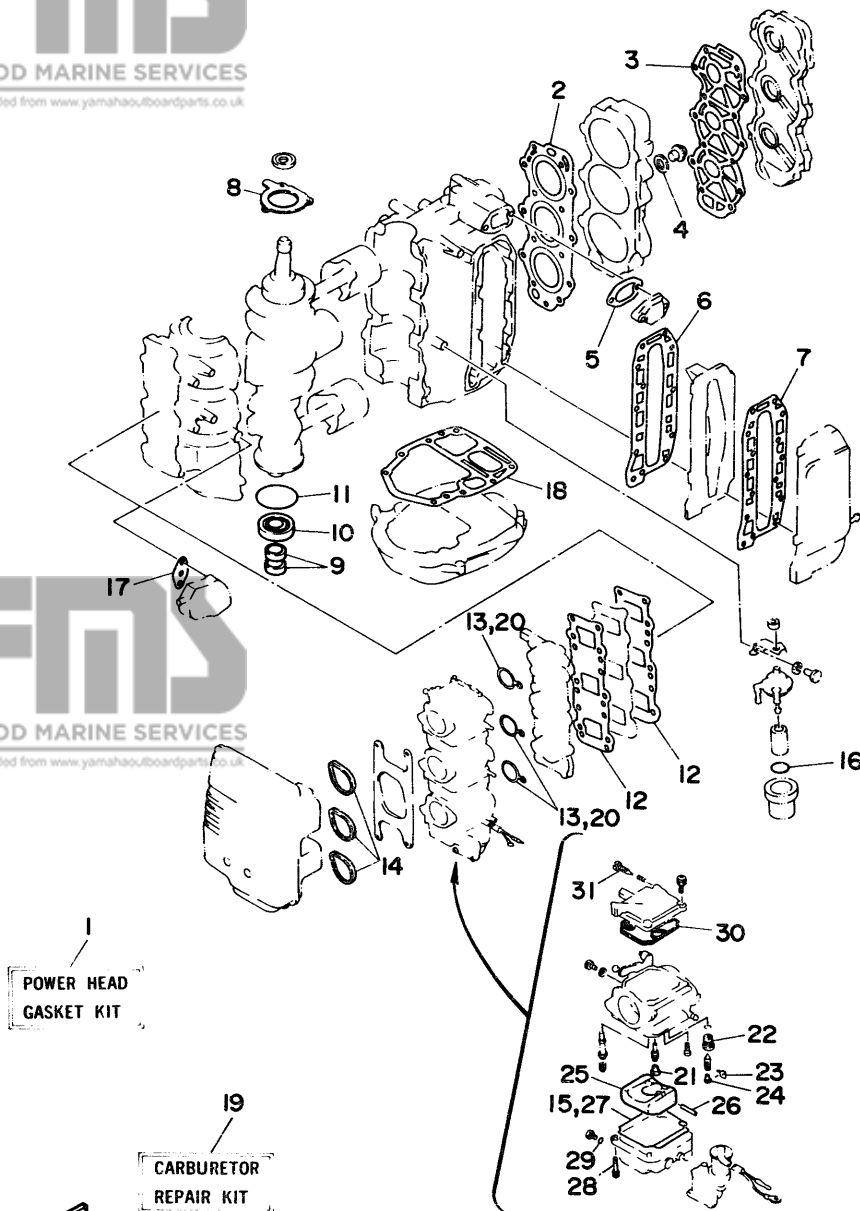
KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0001-04	POWER HEAD GASKET KIT	1	
2	6H4-11181-A0	POCHETTE DE JOINTS TETE MOTRICE	1	
3	6H4-11193-A1	.GASKET, CYLINDER HEAD 1	1	
4	90430-14115	.JOINT, DE CULASSE 1	1	
5	6J8-12414-A0	.GASKET, HEAD COVER 1	1	
6	6H4-41112-A0	.JOINT, COUVERCLE DE CULASSE 1	1	
7	6H4-41114-A0	.GASKET, COVER	1	
8	6H4-15369-A1	.JOINT, COUVERCLE	1	
9	93101-16M36	.GASKET, EXHAUST INNER COVER	1	
10	93102-25M28	.JOINT, PLAQUE D'ECHAPPEMENT	1	
11	93210-57M09	.GASKET, EXHAUST OUTER COVER	1	
12	6H4-13621-A1	.JOINT, COUVERCLE D'ECHAPPEMENT	1	
13	6H4-14198-01	.GASKET, OIL SEAL HOUSING	1	
14	6H3-14457-01	.JOINT SPY DE LOGEMENT	1	
15	6H4-14984-00	.OIL SEAL	2	
16	93210-32738	.JOINT SPY	1	
17	650-24431-A0	.O-RING	1	
18	6H4-45113-A0	.JOINT TORIQUE	1	
19	6H4-W0093-03	.GASKET, VALVE SEAT	2	
20	6H4-14198-01	.JOINT, SIEGE DE CLAPET	3	
21	676-14966-00	.GASKET	3	
22	6H4-14590-00	.JOINT	3	
23	663-14159-00	.SEAL	3	
24	676-14186-00	.JOINT	3	
25	6H4-14985-01	.GASKET, FLOAT CHAMBER	3	
26	6H4-14548-00	.JOINT, CUVE DE FLOTTEUR	3	
27	6H4-14984-00	.O-RING	1	
28	97980-04114	.JOINT TORIQUE	1	
29		.GASKET, FUEL PUMP 1	1	
30		.JOINT 1 DE POMPE A ESSENCE	1	
31		.GASKET, UPPER CASING	1	
		.JOINT, TUBE D'ARBRE	1	
		CARBURETOR REPAIR KIT	1	
		KIT DE REPARATION CARBURATEUR	1	
		.GASKET	3	
		.JOINT	3	
		.CAP	3	
		.CAPUCHON	3	
		.NEEDLE VALVE ASSY	3	
		.POINTEAU	3	
		.CLIP	3	
		.JONC	3	
		.PIN, FLOAT	3	
		.AXE, FLOTTEUR	3	
		.FLOAT	3	
		.FLOTTEUR	3	
		.PIN, FLOAT ARM	3	
		.AXE, BRAS DE FLOTTEUR	3	
		.GASKET, FLOAT CHAMBER	3	
		.JOINT, CUVE DE FLOTTEUR	3	
		.SCREW, WITH WASHER	3	
		.VIS, AVEC RONDELLE	3	

FIG. 28 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-04230	.O-RING	3	
30	6H4-14147-00	.JOINT TORIQUE	3	
31	692-14923-00	.O-RING	3	
		.JOINT TORIQUE		
		.SCREW, PILOT	3	
		.VIS. RALENTI		



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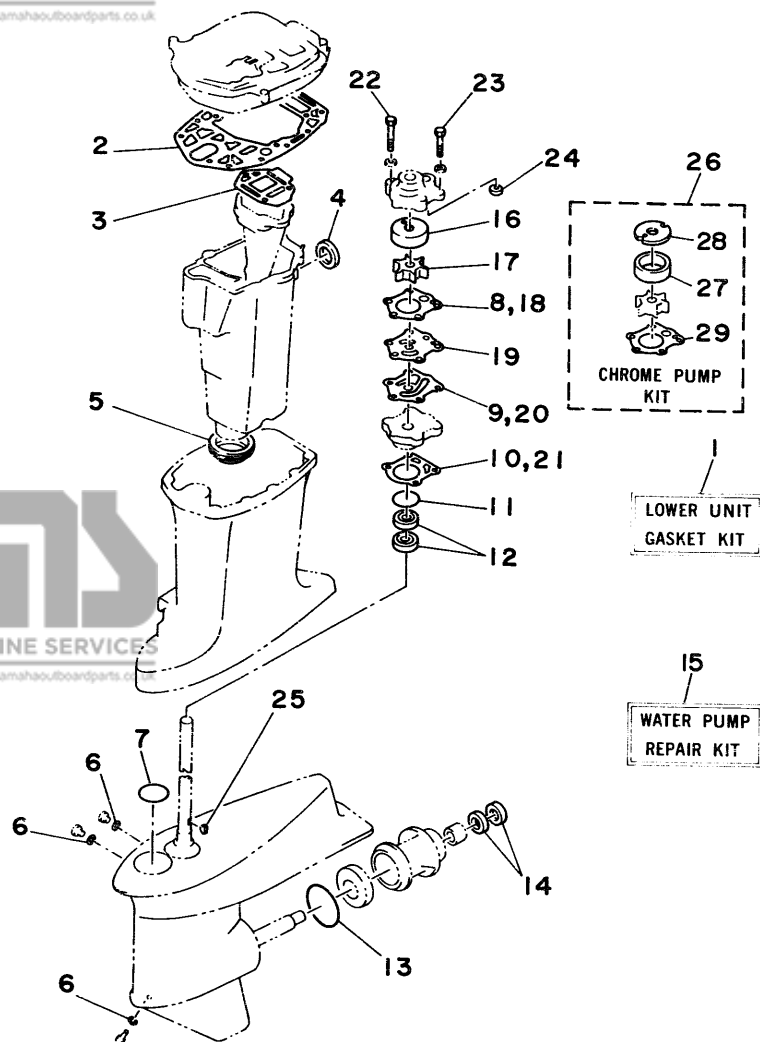


FIG. 29 REPAIR KIT 2

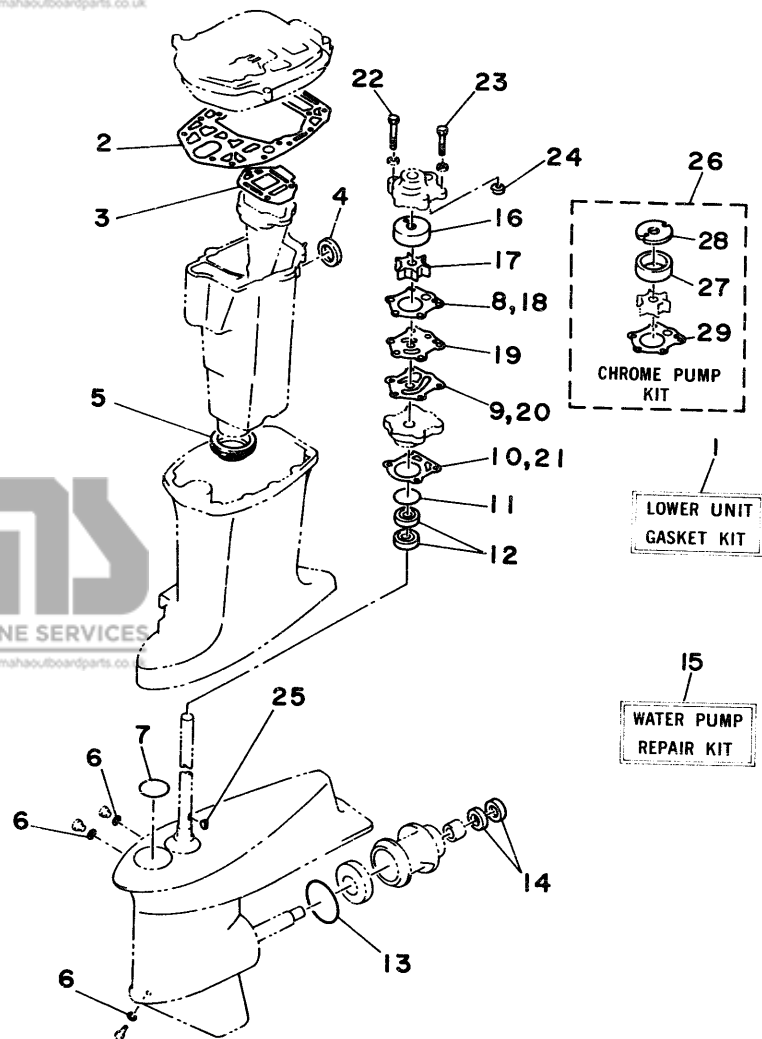
KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6H4-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
4	6H4-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
5	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
6	90430-08020	.GASKET .JOINT	3	
7	93210-49046	.O-RING .JOINT TORIQUE	1	
8	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
9	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
10	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
11	93210-41012	.O-RING .JOINT TORIQUE	1	
12	93101-23070	.OIL SEAL .JOINT SPY	2	
13	93210-66M98	.O-RING .JOINT TORIQUE	1	
14	93101-22067	.OIL SEAL .JOINT SPY	2	
15	6H4-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
16	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
17	6H4-44352-02	.IMPELLER .TURBINE	1	
18	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
19	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
20	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
21	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
22	97395-08055	.BOLT .BOULON	2	
23	97395-08045	.BOLT .BOULON	2	
24	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
25	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	6H4-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
27	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
28	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	

FIG. 29 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	670-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	



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PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.	PART NO. NO. PIECES	REF. NO.
6H4-W0001-04	28- 1	6J8-13414-00	6-40	692-14923-00	4-25	6H4-21707-12	5-21	6H4-24634-00	5-28	6J8-42528-00	12-22
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6H4-W0004-00	3- 2	6H4-13436-00	10-12	676-14943-30	4-21	6H3-21735-00	10-15	6E0-28193-00-94	8-40	624-42542-00	5-33
6H4-W0070-A2	9-10	6H5-13610-00	3- 1	676-14943-31	4-21	6J8-21744-00	5-42	6H4-41111-00-9M	1-34		6-44
	10-10	6H4-13621-A1	3- 8		4-21		6-34	6H4-41112-A0	1-35	6H4-42610-A4-4D	10- 1
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6H4-W0078-01	29-15	6H4-13641-12-94	3- 5	6H4-14948-11	4-23	6H1-21757-00	6-31	6H4-41114-A0	1-36	6H4-42613-00-4D	9- 6
6H4-W0084-04-4D	19- 1	6H4-13641-30-94	3- 5	676-14966-00	4-22	6H4-21757-00	5-29		28- 7	6H4-42613-10-4D	10- 6
6H4-W0090-42-4D	1- 1	6H4-14146-00	4-15		28-21	6J8-21758-00	6-30	6H4-41131-01-5B	21- 7	6H4-42615-00	9- 2
6H4-W0093-03	28-19	6H4-14147-00	4-28	6H4-14980-00	4-17	6H1-2176M-01	6-27	6H4-41133-00	21-13		10- 2
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6H4-11191-01-9M	1-25	6H4-14198-01	3-10	6H4-14985-01	4-14	6H4-24311-00	8-37	6H4-41213-14	20- 1		10-11
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650-11370-00	1- 3	6H4-14301-12	4- 1	6H4-15359-04-94	24- 3	6E5-24367-01	11-38	6H4-41237-00	20- 6	6H4-42687-10	10- 9
688-11370-00	1- 7	6H4-14302-0B	4- 2	6H4-15369-A1	2-13	6E5-24378-00	6-35	6R5-41237-00	5-20	6H1-42694-00	10-16
6H4-11372-00	1- 5	6H4-14302-12	4- 2		28- 8	688-24378-00	8-32		6-20	6H4-42711-05-4D	11- 1
6H4-11400-14	2- 1	6H4-14303-0B	4- 3	6H4-15396-02-5B	2-14	6A0-24410-05	8-14	6H4-41241-01	5-15	6H4-42711-23-4D	11- 1
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