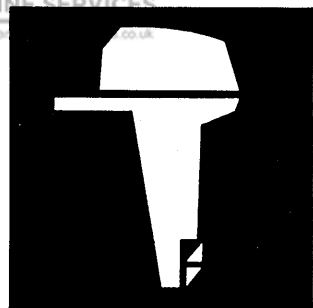




**PARTS
CATALOGUE
CATALOGUE
DE PIECES DETACHEES**

3cylinder for '94 model
3cylindre pour modele 1994



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TABLE DES MATIERES

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**80A
90A**

**25B/50G
60F/70B**

**25Q
50D**

40H

**25J
30D**



25J (6K9)
30D (6J8)

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 25J'94 (6K9)/30D'94(6J8). When you are ordering replacement parts for the 25J'94(6K9)/30D'94 (6J8), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- UR Use size (thickness) and/or number as required.
- UN Use as many as you need.
- AP Alternate Parts
- STD Standard
- O/S Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

- CARBURETOR ASS'Y
- . JET, pilot
- . NOZZLE, main

4. Indication of No. of constituent parts for assembly.

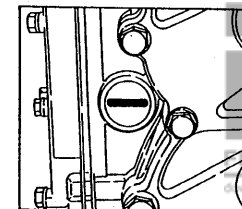
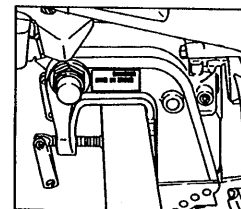
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

Initial Serial No. and Color Code

Engine Serial No.		
25JMO	S : 002785 and following	
	L : 301201 and following	
25JEO	S : 101505 and following	
	L : 402901 and following	
30DMO	S : 107446 and following	
	L : 405982 and following	
30DEO	S : 155121 and following	
	L : 460156 and following	
30DRO	S : 250914 and following	
	L : 550596 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 25J(6K9)/30D(6J8) modele 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE	CARBURATEUR (ENS.)
	.GICLEUR de ralenti
	.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

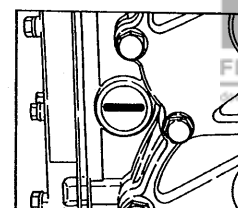
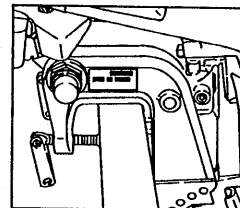
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	
25JMO	S : 002785 et suivants L : 301201 et suivants
25JEO	S : 101505 et suivants L : 402901 et suivants
30DMO	S : 107446 et suivants L : 405982 et suivants
30DEO	S : 155121 et suivants L : 460156 et suivants
30DRO	S : 250914 et suivants L : 550596 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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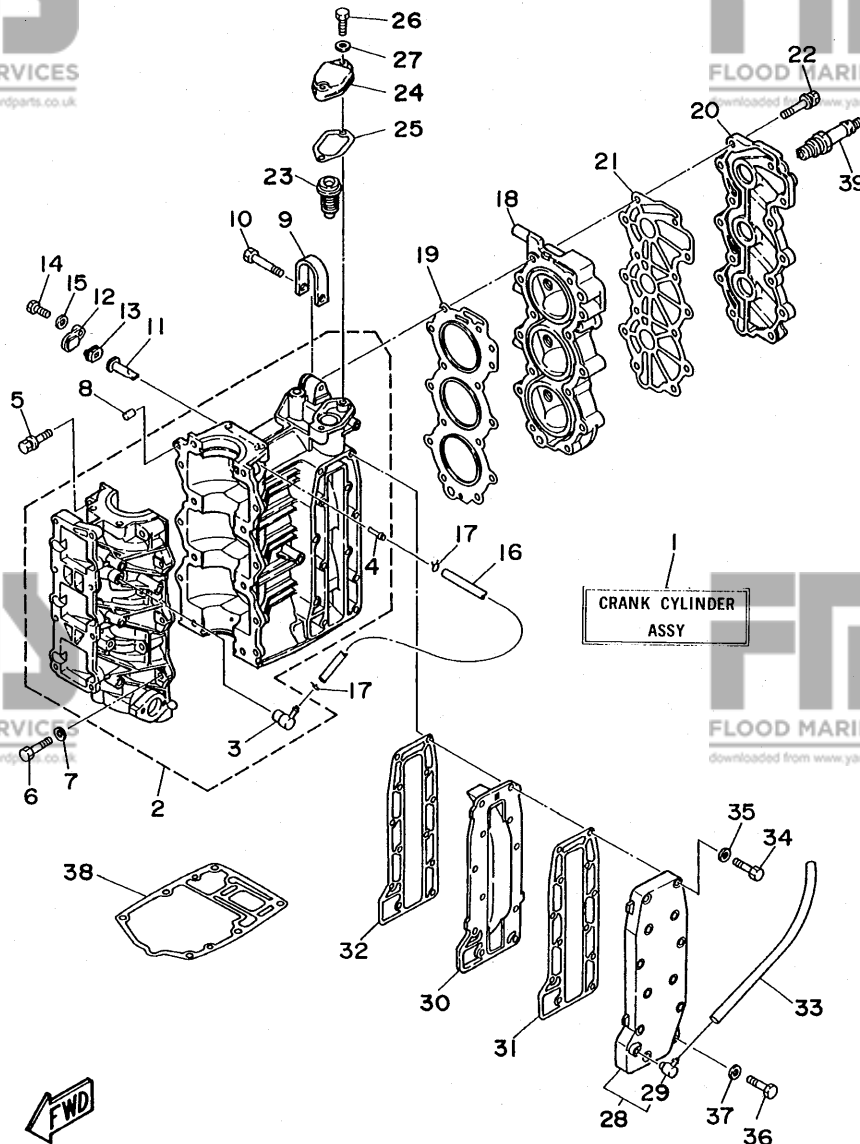


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-W0090-42-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 38, FIG. 2, REF.NO. 1 ~ 19)	1	
2	6J8-15100-11-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
4	624-14485-00	.PIPE, JOINT .DURITE	1	
5	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
6	97095-06030	BOLT BOULON	6	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
8	93606-12019	PIN, DOWEL GOUPILLE	2	
9	6F5-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
10	97313-08035	BOLT BOULON	1	
11	6J8-11325-00	ANODE ANODE	2	
12	6H3-11327-00-94	COVER, ANODE COUVERCLE	2	
13	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	
14	97095-06016	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	90445-07M29	HOSE DURITE	1	
17	90467-06016	CLIP JONC	2	
18	6J8-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	
19	6J8-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
20	6J8-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
21	6J8-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
22	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
23	6E5-12411-01	THERMOSTAT THERMOSTAT	1	
24	6H4-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
25	6J8-12414-A0	GASKET, COVER JOINT, COUVERCLE	1	
26	97095-06025	BOLT BOULON	2	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	

A6

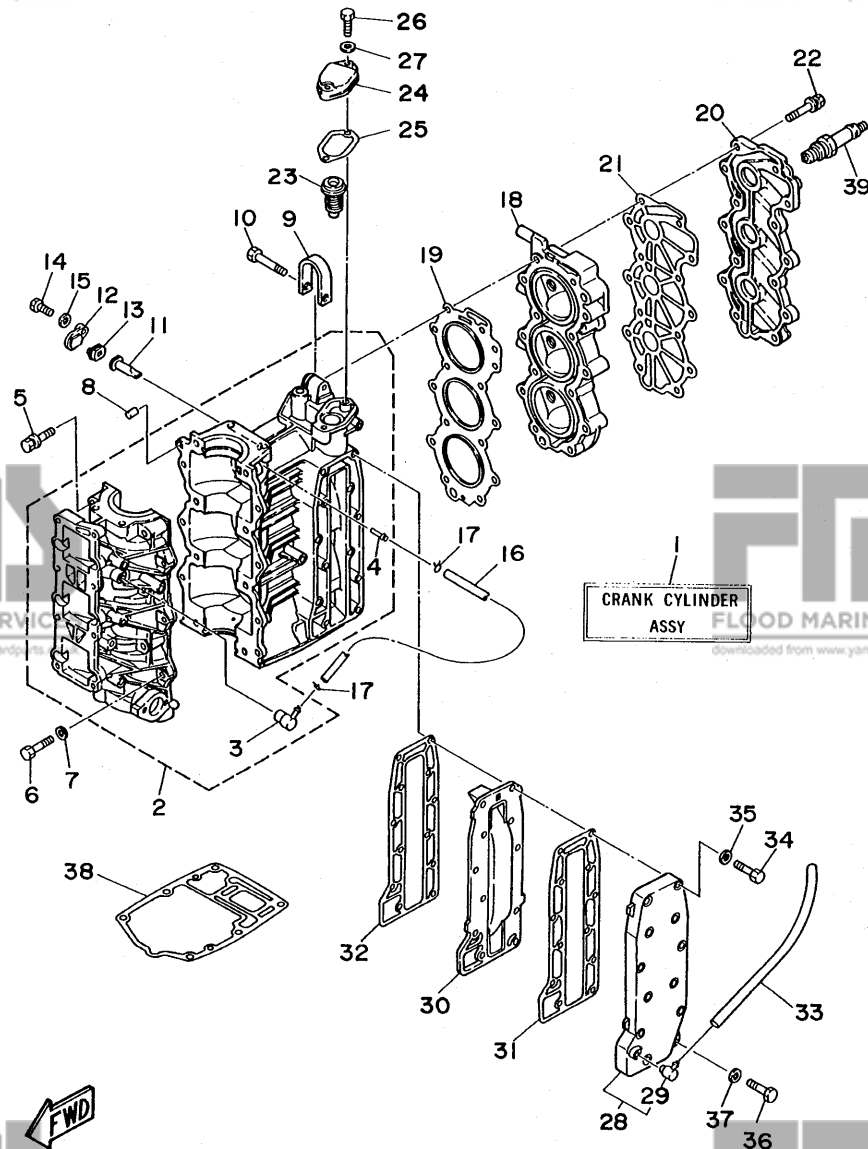


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6J8-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
29	676-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
30	6J8-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
31	6J8-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
32	6J8-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
33	6J8-1111J-00	PIPE 1 DURITE 1	1	
34	97013-06035	BOLT BOULON	11	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	11	
36	97095-06025	BOLT BOULON	1	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
38	6J8-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
39	94702-00271	PLUG, SPARK (NGK BR7HS 10) BOUGIE D'ALLUMAGE (NGK BR7HS 10)	3	

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

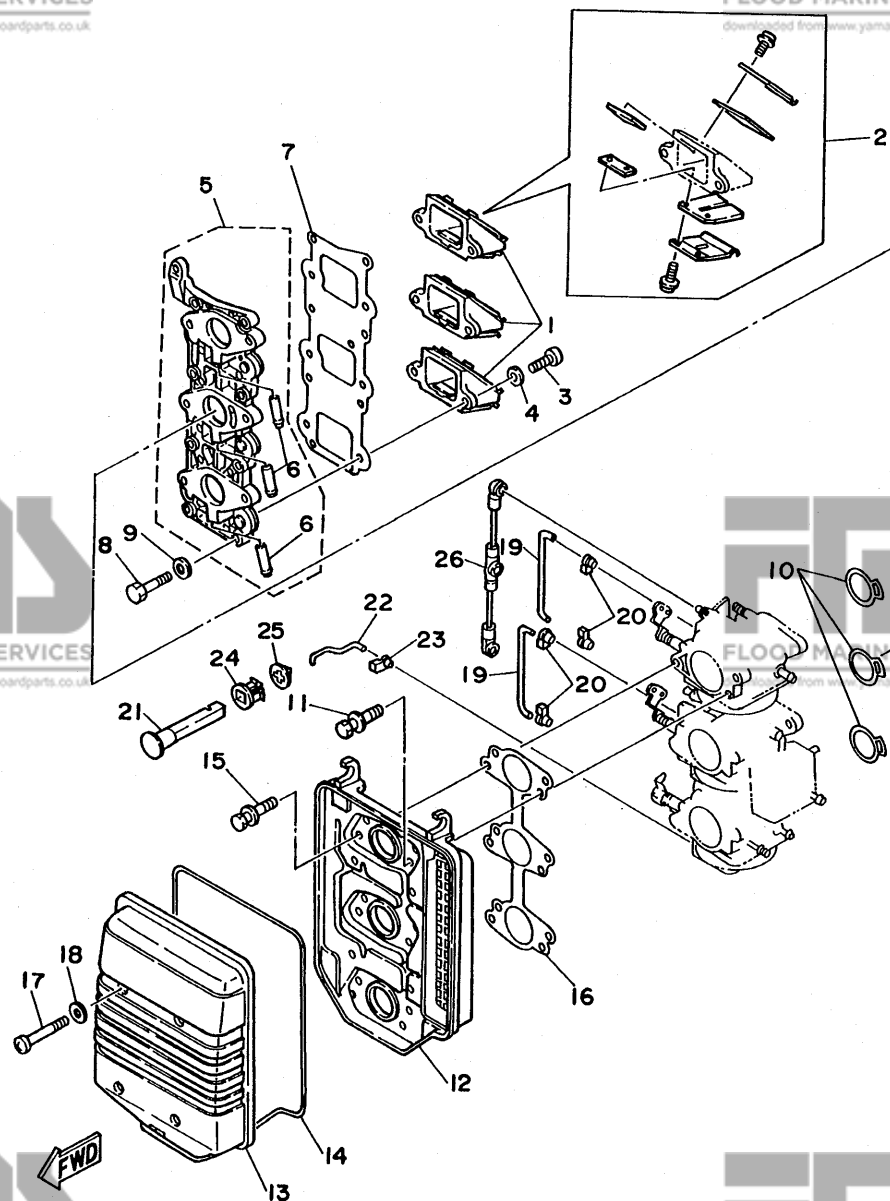
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-11400-11	CRANKSHAFT ASSY	1	
2	6J8-11536-00	VILEBREQUIN COMPLET	1	
3	93311-632U7	.GEAR, DRIVE	1	
4	93102-26M27	.PIGNON SECONDAIRE	1	
5	93210-42159	.BEARING, CYLINDRICAL	1	
6	93306-305U3	.ROULEMENT	1	
7	90201-50306	..OIL SEAL	1	
8	6J8-11631-02-97	..JOINT SPY	1	
9	6J8-11601-01	.O-RING	1	
10	6J8-11635-02	.JOINT TORIQUE	1	
11	93602-16M10	.BEARING	1	
12	90201-16379	.ROULEMENT	1	
13	93450-17129	WASHER, PLATE	1	
14	6J8-15396-00-5B	RONDELLE, PLATE	1	
15	93101-25M28	PISTON (STD)	3	
16	93101-16M36	PISTON (STD)	3	
17	93210-56M80	PISTON (0.25MM O/S)	3	AP
18	97095-06016	PISTON (0.25MM O/S)	3	AP
19	92990-06600	PISTON (0.50MM O/S)	3	AP
		PISTON (0.50MM O/S)	3	AP
		PISTON RING SET (STD)	3	
		JEU DE SEGMENTS (STD)	3	
		PISTON RING SET (0.25MM O/S)	3	AP
		JEU DE SEGMENTS (0.25MM O/S)	3	AP
		PISTON RING SET (0.50MM O/S)	3	AP
		JEU DE SEGMENTS (0.50MM O/S)	3	AP
		PIN, PISTON	3	
		AXE, PISTON	84	
		PIN, DOWEL	6	
		GOUJON	6	
		WASHER, PLATE	6	
		RONDELLE, PLATE	6	
		CIRCLIP	6	
		CIRCLIP	6	
		HOUSING, OIL SEAL	1	
		LOGEMENT DE JOINT SPY	1	
		OIL SEAL	1	
		JOINT SPY	1	
		OIL SEAL	2	
		JOINT SPY	2	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT	2	
		BOULON	2	
		WASHER, PLATE	2	
		RONDELLE, PLATE	2	



B1

FIG. 3 INTAKE

ADMISSION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-13610-00	REED VALVE ASSY CLAPET COMPLET	3	
2	6J8-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6J8-13641-10-94	MANIFOLD 1 TUBULURE 1	1	
6	676-14485-00	.PIPE, JOINT .DURITE	3	
7	6J8-13621-00	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
8	97095-06025	BOLT BOULON	8	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
10	6J8-14198-00	GASKET JOINT	3	
11	90119-06M32	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
12	6J8-14417-00	COVER 1 COUVERCLE 1	1	
13	6J8-14418-00	COVER 2 COUVERCLE 2	1	
14	6J8-14476-00	SEAL JOINT SPY	1	
15	90119-05M31	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
16	6J8-14483-A1	GASKET JOINT	1	
17	98580-05540	SCREW, PAN HEAD VIS	4	
18	92990-05600	WASHER, PLATE RONDELLE, PLATE	4	
19	6J8-41259-00	ROD, CHOKE 3 TRINGLE 3, STARTER	2	
20	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	4	
21	6J8-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	
22	6J8-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	1	
23	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
24	689-41273-00	GROMMET PASSE-FIL	1	
25	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	
26	6J8-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	

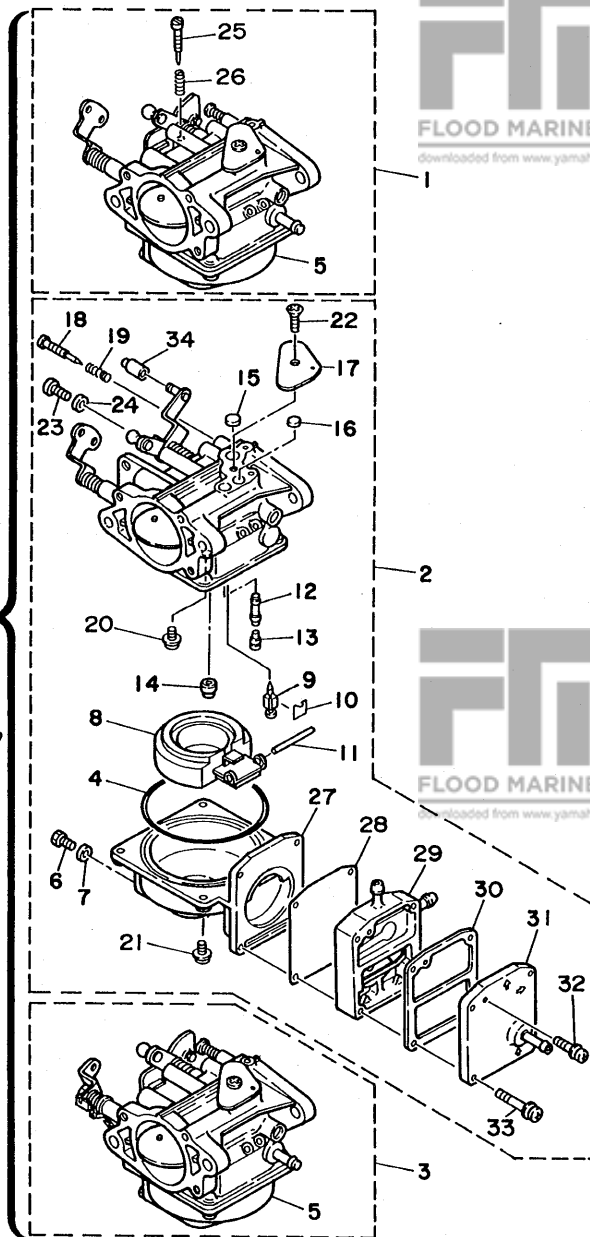
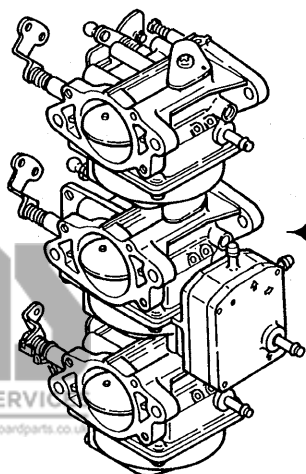


FIG. 4 CARBURETOR

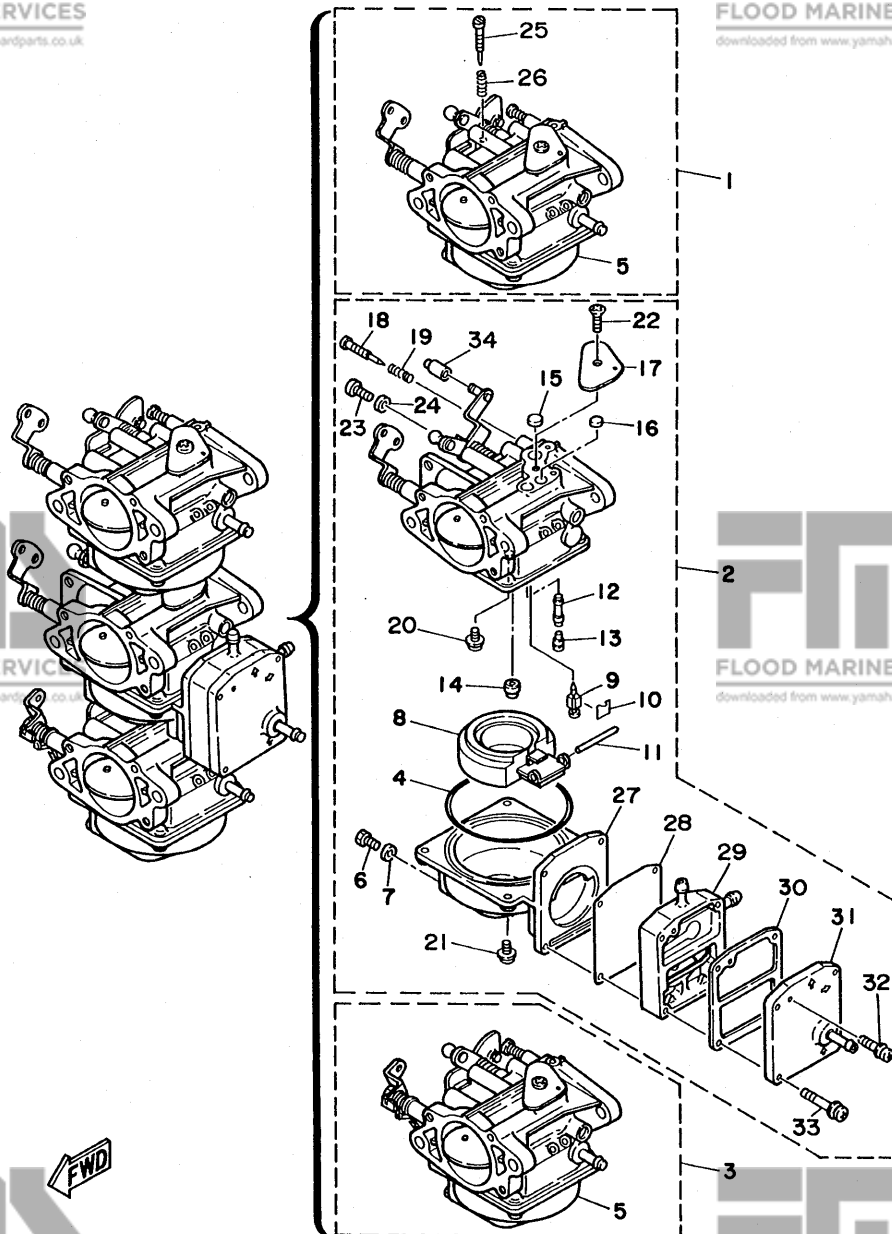
CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-14301-11	CARBURETOR ASSY 1 (UPPER)	1	UR 30D
	6K9-14301-11	CARBURATEUR COMPLET 1 (SUPERIEUR)	1	UR 25J
2	6J8-14302-01	CARBURETOR ASSY 2 (CENTER)	1	UR 30D
	6K9-14302-01	CARBURATEUR COMPLET 2 (SENTE)	1	UR 25J
3	6J8-14303-01	CARBURETOR ASSY 3 (LOWER)	1	UR 30D
	6K9-14303-01	CARBURATEUR COMPLET 3 (INFERIEUR)	1	UR 25J
4	6J8-14984-00	.GASKET, FLOAT CHAMBER	3	
5	6J8-14980-00	.JOINT, CUVE DE FLOTTEUR	2	
6	6E5-14383-01	.BODY, FLOAT CHAMBER	3	
7	6J8-14995-00	.CORPS, CUVE DE FLOTTEUR	3	
8	6J8-14985-00	.SCREW, DRAIN	3	
9	6E5-14546-00	.BOUCHON, PURGE	3	
10	6J8-14159-00	.GASKET	3	
11	6J8-14548-00	.JOINT	3	
12	6J8-1492F-25	.FLOAT	3	
	6J8-1492F-27	.FLOTTEUR	3	
13	6J8-14966-00	.VALVE, NEEDLE	3	
14	6J8-1492E-51	.POINTEAU	3	
	6J8-1492E-48	.CLIP	3	
15	6J8-14126-00	.JONC	3	
16	6J8-14118-00	.PIN, FLOAT ARM	3	
17	6J8-14527-01	.AXE, BRAS DE FLOTTEUR	3	
18	6J8-14923-00	.JET, AIR SLOW (#50)	3	UR 30D
19	6J8-14555-00	.GICLEUR (#50)	3	UR 25J
20	97980-04110	.JET, AIR SLOW (#54)	3	
21	97980-04112	.GICLEUR (#54)	12	
22	98780-05008	.PLUG	3	
23	6J8-14592-01	.BOUCHON	3	
		.JET, MAIN (#102)	3	UR 30D
		.GICLEUR, PRINCIPAL (#102)	3	UR 25J
		.JET, MAIN (#96)	3	
		.GICLEUR, PRINCIPAL (#96)	3	
		.PLUG	3	
		.BOUCHON	3	
		.PLUG	3	
		.BOUCHON	3	
		.PLATE	3	
		.PLAQUE	3	
		.SCREW, PILOT	3	
		.VIS, RALENTI	3	
		.SPRING	3	
		.RESSORT	3	
		.SCREW, WITH WASHER	3	
		.VIS, AVEC RONDELLE	3	
		.SCREW, WITH WASHER	3	
		.VIS, AVEC RONDELLE	3	
		.SCREW, FLAT HEAD	3	
		.VIS A TETE FRAISEE	3	
		.SCREW	3	
		.VIS	3	

B3

FIG. 4 CARBURETOR

CARBURATEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	3	
25	6J8-14523-00	.SCREW, STOP .VIS, BUTEE	1	UPPER
26	6J8-14334-00	.SPRING, THROTTLE .RESSORT, ACCELERATEUR	1	UPPER
27	6J8-14981-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	CENTER
28	6J8-24471-00	.DIAPHRAGM .DIAPHRAGME	1	CENTER
29	6J8-24415-00	.BODY 4 .CORPS 4	1	CENTER
30	6J8-24432-00	.GASKET, FUEL PUMP 2 .JOINT 2 DE POMPE A ESSENCE	1	CENTER
31	6J8-24452-00	.COVER .COUVERCLE	1	CENTER
32	97980-03122	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	1	CENTER
33	97980-04124	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	CENTER
34	6J8-14578-00	.COLLAR .COLLERETTE	1	CENTER

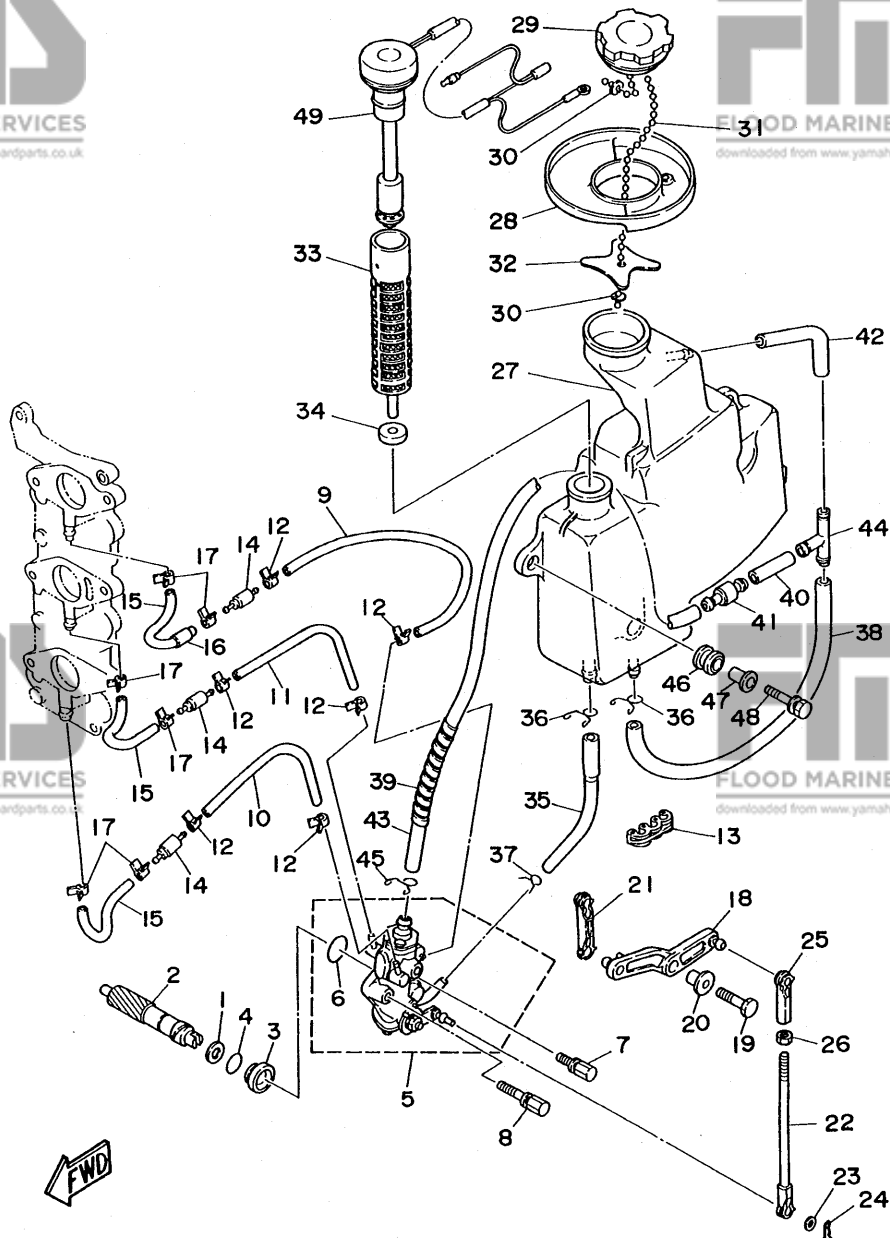


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6J8-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6J8-13117-00	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING JOINT TORIQUE	1	
5	6J8-13200-01	OIL INJECTION PUMP ASSY VIEUX	1	
6	93210-19M82	O-RING JOINT TORIQUE	1	
7	90109-05M32	BOLT BOULON	1	
8	90109-05M33	BOLT BOULON	1	
9	90445-07M08	HOSE DURITE	1	
10	90445-07M32	HOSE DURITE	1	
11	90445-07M32	HOSE DURITE	1	
12	90468-07M02	CLIP JONC	6	
13	90464-07M05	CLAMP BRIDE	1	
14	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
15	90445-07M04	HOSE DURITE	3	
16	90445-11M08	HOSE DURITE	1	
17	90468-07M02	CLIP JONC	6	
18	6J8-13155-00	LEVER, CONTROL LEVIER, CPMANDE	1	
19	97095-06025	BOLT BOULON	1	
20	90387-06M60	COLLAR COLLERETTE	1	
21	6J8-41238-00	JOINT, LINK RACCORD	1	
22	6J8-41237-00	JOINT, LINK RACCORD	1	
23	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
24	90468-05M03	CLIP JONC	1	
25	682-41237-00	JOINT, LINK RACCORD	1	
26	95380-05700	NUT ECROU	1	
27	6J8-21707-01	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	UR 25JE0/30DE0
	6J8-21707-11	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	UR 25JM0/30DM0

B5

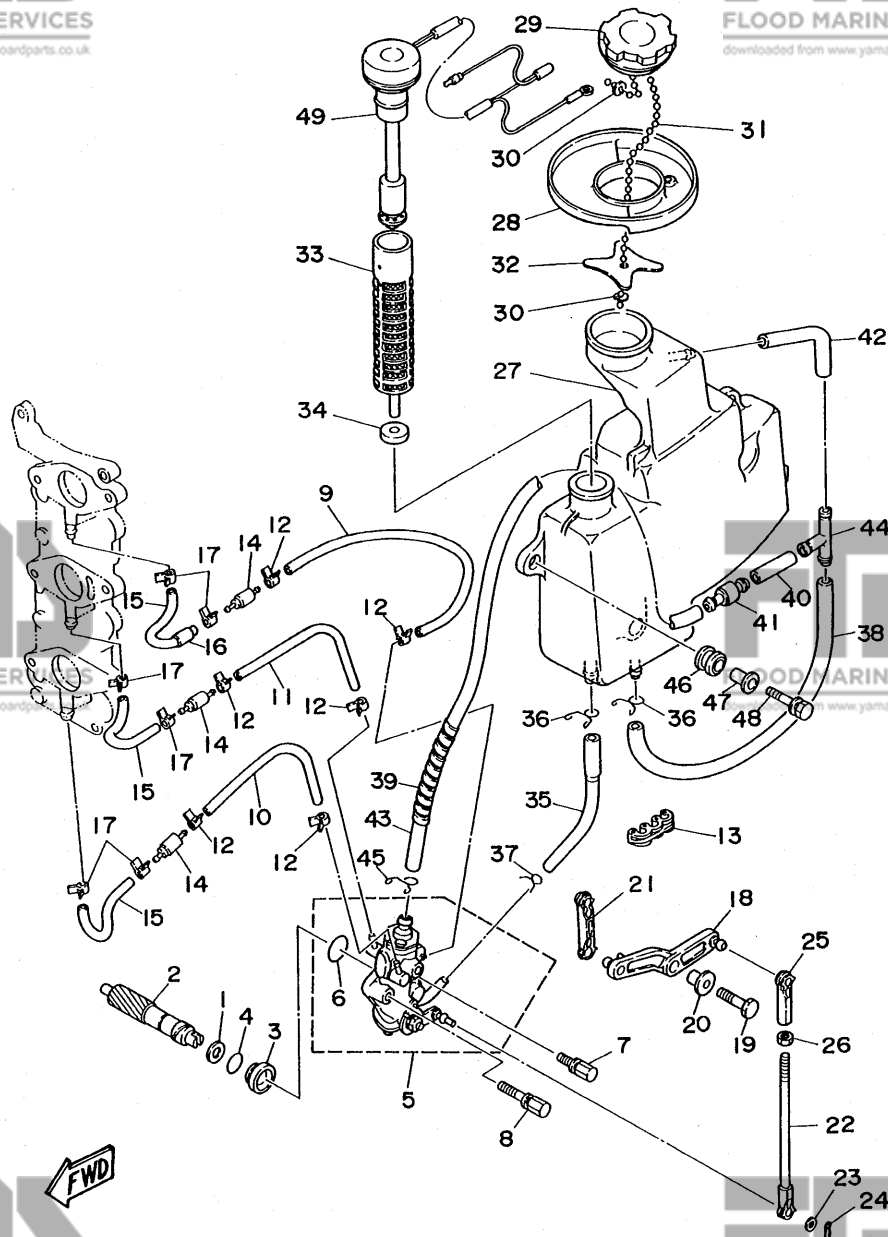


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6J8-2173M-00	SEAL 3 JOINT 3	1	25JE0/30DE0
29	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
30	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
31	6H1-24633-00	CHAIN, BALL CHANE DE BALLE	1	
32	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
33	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
34	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
35	6J8-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
36	90467-11M08	CLIP JONC	2	
37	90467-08004	CLIP JONC	1	
38	90445-11M03	HOSE DURITE	1	
39	90446-10M01	HOSE DURITE	1	
40	90445-11M07	HOSE DURITE	1	
41	6J8-21744-00	BREATHER RENIFLARD	1	
42	90445-11M02	HOSE DURITE	1	
43	90445-11M04	HOSE DURITE	1	
44	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
45	90467-10M04	CLIP JONC	1	
46	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
47	624-42542-00	PIPE TUYAU	3	
48	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
49	6J8-85720-01	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

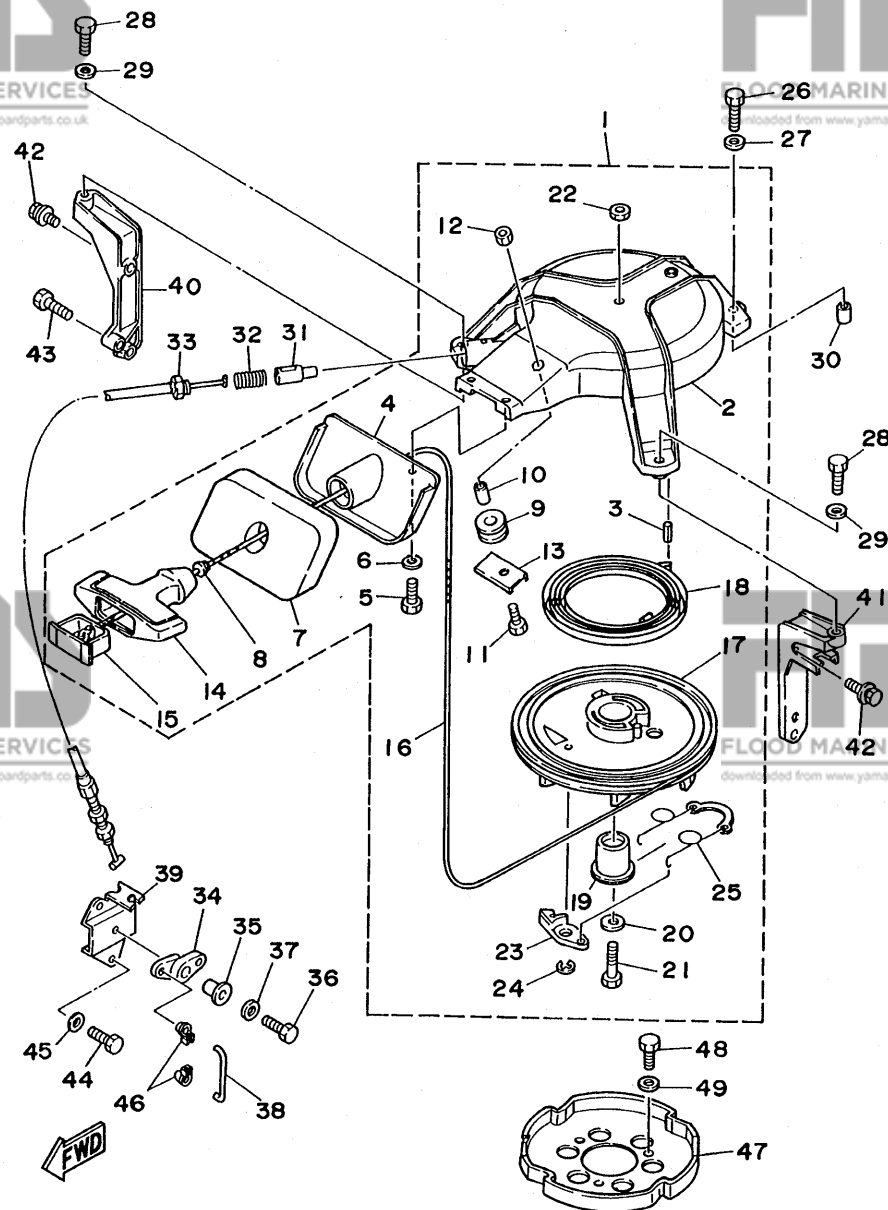


FIG. 6 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-15710-01	STARTER ASSY DEMARREUR COMPLET	1	
2	6J8-15711-00-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40014	.PIN, SPRING .AGRAFFE	1	
4	6J8-15758-00-94	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6J8-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
10	6F5-15753-00	.BUSH .CHARBON	1	
11	97095-06025	.BOLT .BOULON	1	
12	95380-06600	.NUT .ECROU	1	
13	6J8-15787-00	.ADAPTOR .ADAPTATEUR	1	
14	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
15	6F5-15779-02	.COVER .COUVERCLE	1	
16	*	.WIRE (L:1950) .FIL (L:1950)	1	
17	6J8-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
18	90510-08M04	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
19	677-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
20	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
21	97095-06025	.BOLT .BOULON	1	
22	95380-06700	.NUT .ECROU	1	
23	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
24	93430-06M02	.CIRCLIP .CLIPS	1	
25	6J8-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	

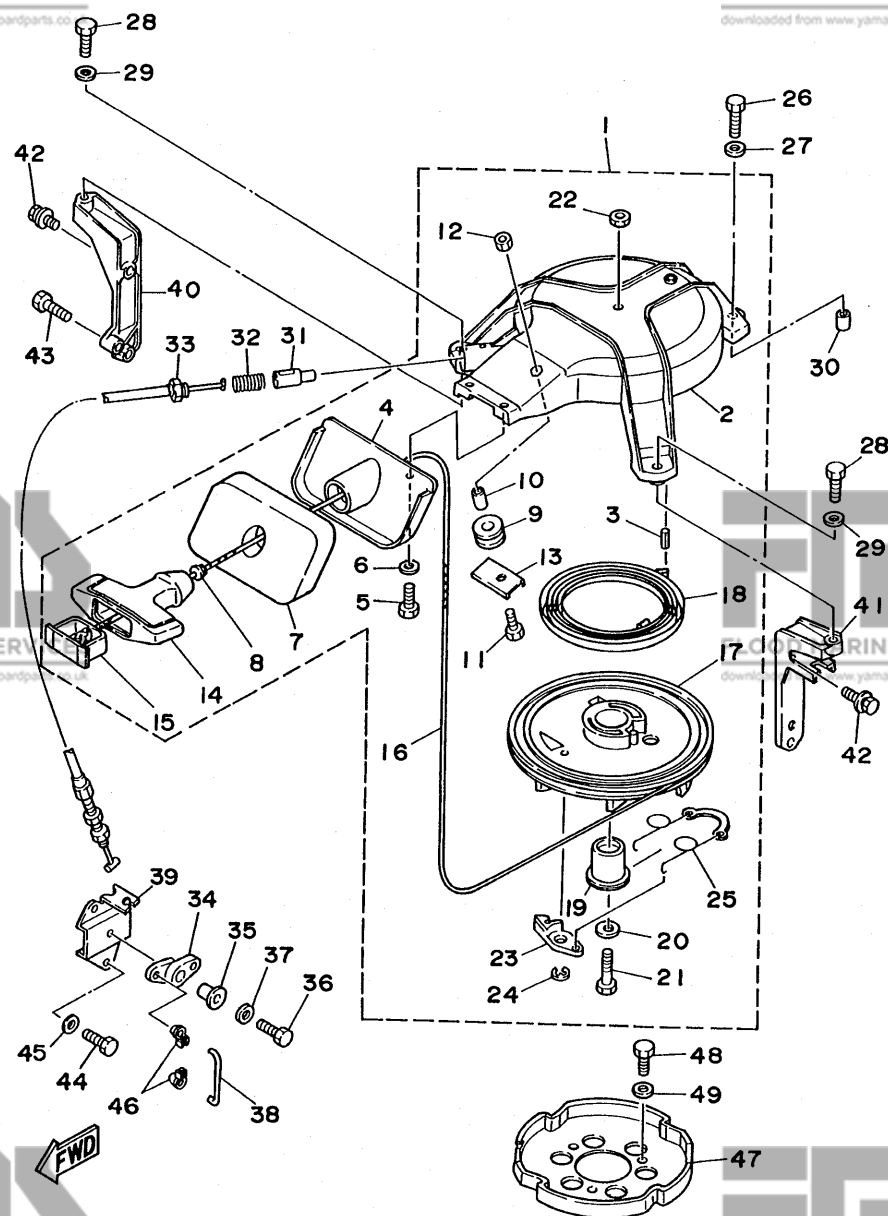
* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 1.95M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGEUR DE COUPE 1.95M.

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FIG. 6 STARTER

DEMARREUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97095-06035	BOLT BOULON	1	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
28	97095-06025	BOLT BOULON	2	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
30	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	
31	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
32	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
33	6J8-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
34	6J8-15746-01	ARM BRAS	1	
35	90387-06M29	COLLAR COLLERETTE	1	
36	97095-06025	BOLT BOULON	1	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
38	6J8-15747-00	LINK BIELLETTE	1	
39	6J8-15774-00	STAY 4 SUPPORT 4	1	
40	6J8-15771-00-94	STAY 1 SUPPORT 1	1	
41	6J8-15772-00-94	STAY 2 SUPPORT 2	1	
42	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
43	97095-06020	BOLT BOULON	1	
44	97095-06016	BOLT BOULON	2	
45	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
46	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	
47	6J8-15723-00	PULLEY, STARTER POULIE DE DEMARREUR	1	
48	97011-08016	BOLT BOULON	3	
49	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	

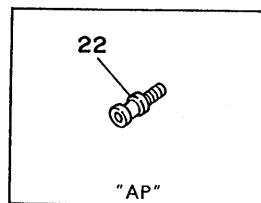
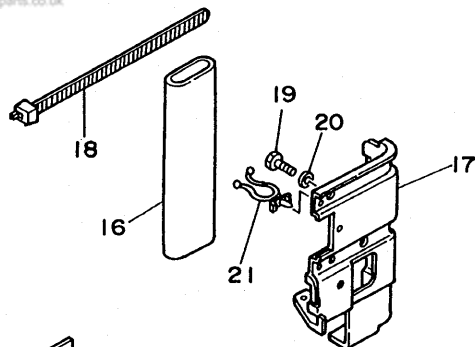
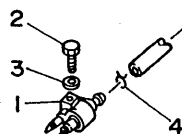
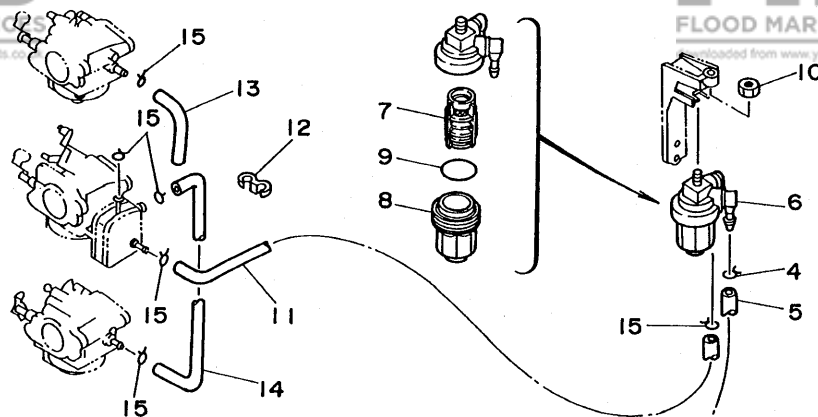


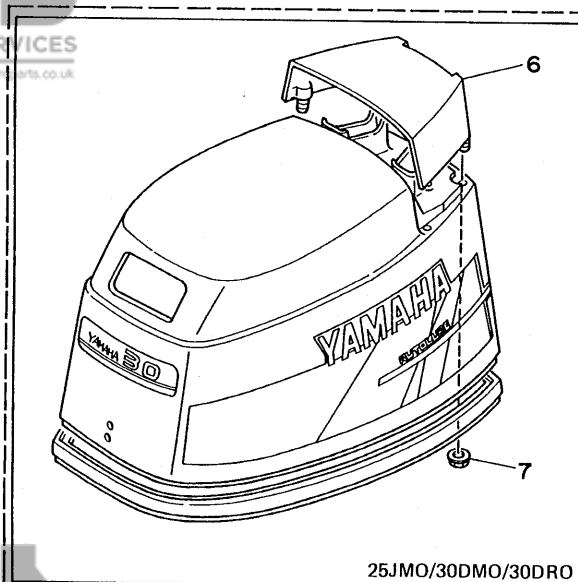
FIG. 7 FUEL

CARBURANT

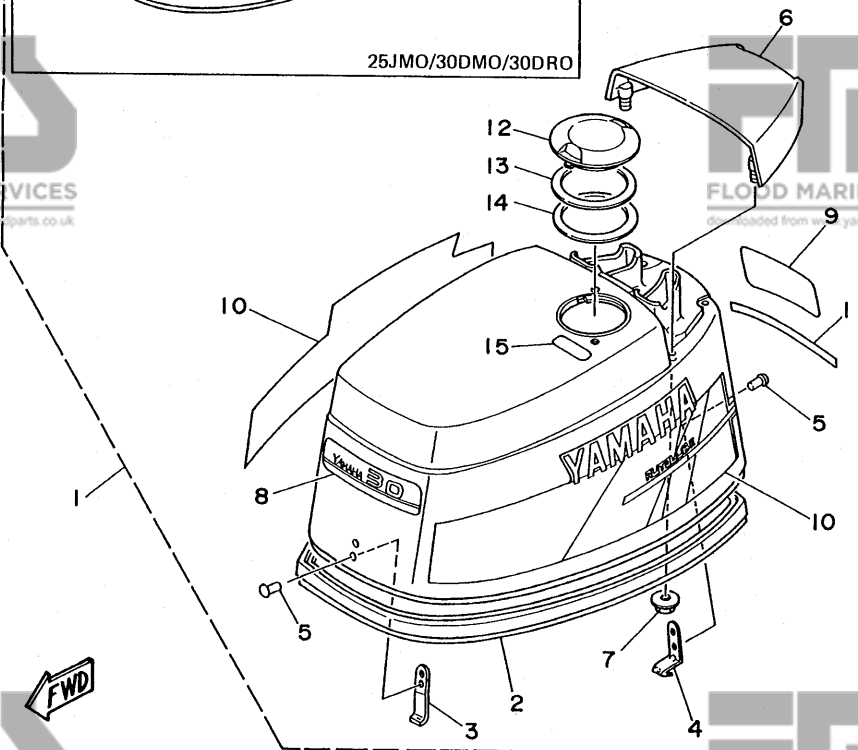
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	90467-08004	WASHER, PLATE RONDELLE, PLATE	1	
5	90445-09M00	CLIP JONC	2	
6	61N-24560-00	HOSE DURITE	1	
7	61N-24563-00	FILTER ASSY ENS FILTRE	1	
8	61N-24521-00	ELEMENT, FILTER .ELEMENT, FILTRE	1	
9	93210-32738	CUP, FILTER .CUVETTE, FILTRE	1	
10	90179-08M15	O-RING .O-RING	1	
11	6E5-24312-00	JOINT TORIQUE NUT	1	
12	90464-09M21	ECROU PIPE 2	1	
13	688-24313-00	DURITE 2 DURITE 2	1	
14	6J8-24311-00	CLAMP BRIDE	1	
15	90467-08004	PIPE 3 PIPE 3	1	
16	656-W2810-02	DURITE 3 PIPE, FUEL 1	1	
17	6J8-28170-00	DURITE A ESSENCE	1	
18	6E1-42694-00	CLIP JONC	6	
19	97395-08016	TOOL KIT TROUSSE A OUTILS	1	
20	92995-08600	TOOL, HOLDER OUTIL	1	
21	90464-12M17	BAND COLLIER	1	
22	6E0-28193-00-94	BOLT BOULON	2	
		WASHER RONDELLE	2	
		CLAMP BRIDE	6	
		PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	AP D:12.5

FIG. 8 TOP COWLING

CAPOT SUPERIEUR



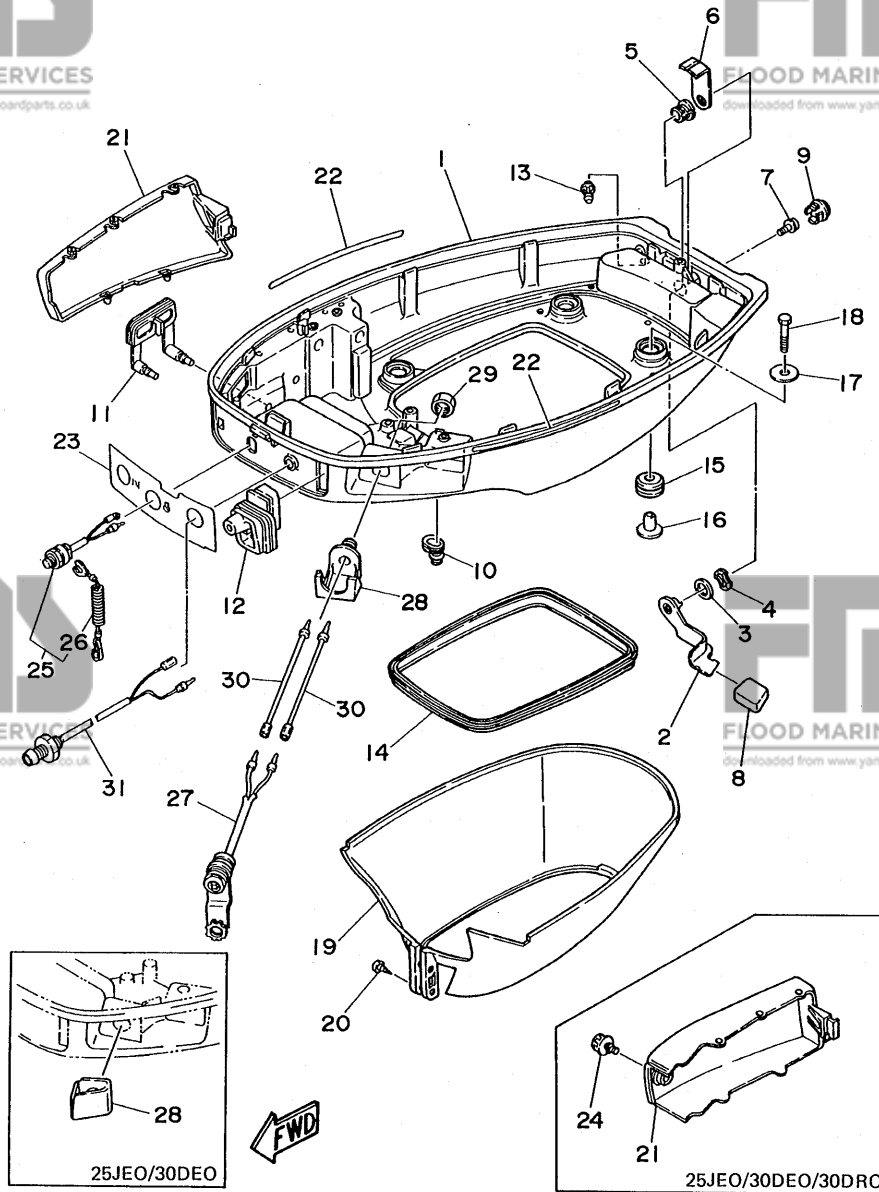
25JMO/30DMO/30DRO



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-42610-A1-4D	TOP COWLING ASSY	1	UR 30DE0
		CAPOT (ENS.)		
	6K9-42610-A0-4D	TOP COWLING ASSY	1	UR 25JE0
		CAPOT (ENS.)		
	6J8-42610-60-4D	TOP COWLING ASSY	1	UR 30DMO/30DRO
		CAPOT (ENS.)		
	6K9-42610-60-4D	TOP COWLING ASSY	1	UR 25JMO
		CAPOT (ENS.)		
2	6J8-42615-00	.SEAL	1	
		.JOINT		
3	6J8-42651-03	.HOOK	1	
		.CROCHET		
4	6J8-42652-00	.HOOK	1	
		.CROCHET		
5	90266-04M00	.RIVET	4	
		.RIVET		
6	6J8-42613-10-4D	.MOLDING, AIR DUCT	1	UR 25JE0/30DE0
		.MANCHON A AIR		
	6J8-42613-00-4D	.MOLDING, AIR DUCT	1	UR 25JMO/30DMO/30DRO
		.MANCHON A AIR		
7	90179-06M24	.NUT	4	
		.ECROU		
8	6J8-42677-01	.GRAPHIC, FRONT	1	UR 30D
		.ADHESIF, AVANT		
	6K9-42677-00	.GRAPHIC, FRONT	1	UR 25J
		.ADHESIF, AVANT		
9	6J8-42678-01	.GRAPHIC, REAR	1	UR 30D
		.ADHESIF, ARRIERE		
	6K9-42678-01	.GRAPHIC, REAR	1	UR 25J
		.ADHESIF, ARRIERE		
10	6J8-W0070-60	.GRAPHIC SET	1	
		.JEU DIEMBLEMES		
11	6J8-4267A-60	.GRAPHIC, REAR 2	1	
		.ADHESIF, ARRIERE 2		
12	6J8-2177H-00	.DISK CAP 2	1	25JE0/30DE0
		.BOUCHON DE DISQUE 2		
13	6J8-21732-00	.SEAL 1	1	25JE0/30DE0
		.JOINT 1		
14	6J8-21735-00	.SEAL 2	1	25JE0/30DE0
		.JOINT 2		
15	6J8-13436-40	.MARK	1	25JE0/30DE0
		.ADHESIF		

FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR

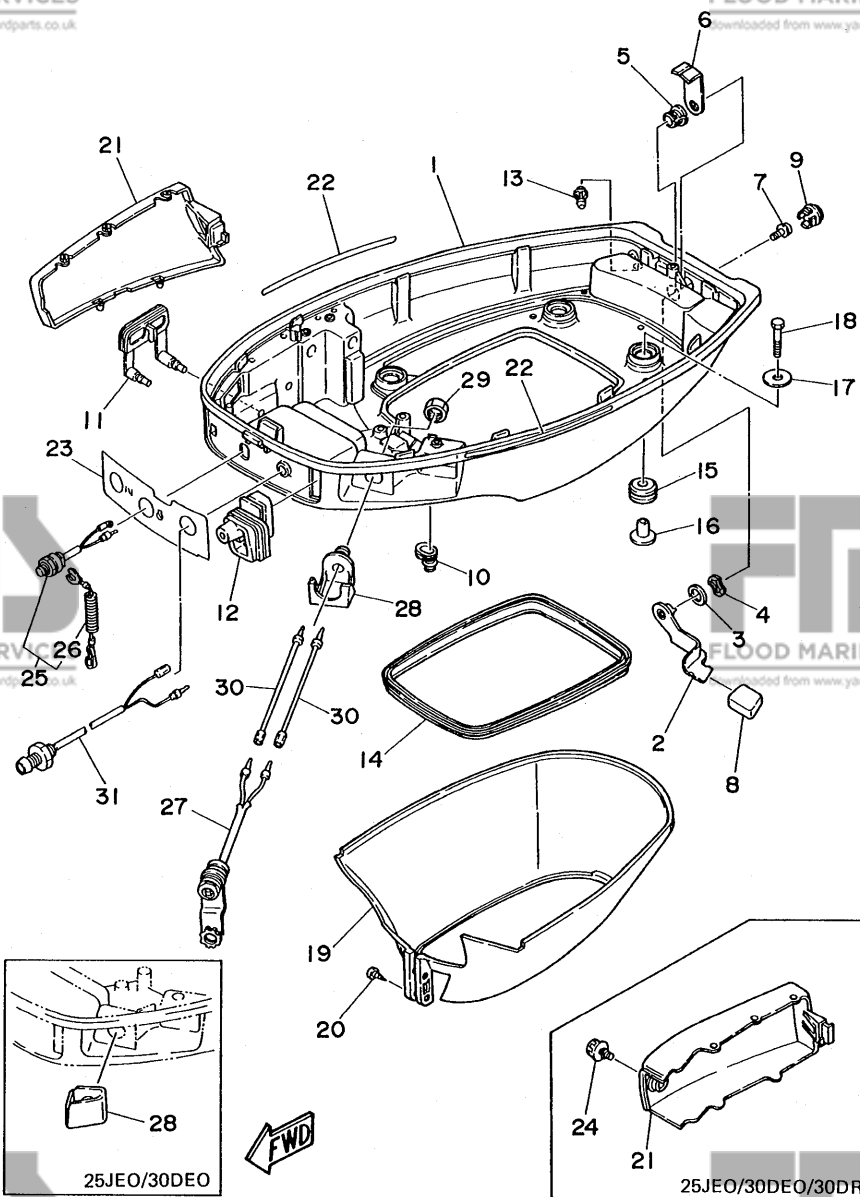


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-42711-01-4D	COWLING, BOTTOM CUVETTE	1	
2	6J8-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
3	90202-12M25	WASHER, PLATE RONDELLE, PLATE	1	
4	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
5	90386-12M61	BUSH DOUILLE	1	
6	6J8-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
7	95895-06012	BOLT, FLANGE BOULON	1	
8	6J8-42831-00	BUSHING POULIE	1	
9	6J8-42728-01	CAP CAPUCHON	1	
10	6G1-42727-00	GROMMET GROMMET	1	
11	6J8-42724-00	PASSE-FIL PASSE-FIL	1	
12	6J8-42726-00	GROMMET GROMMET	1	
13	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
14	6J8-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
15	90480-09M21	GROMMET RONDELLE CAOUTCHOUC	4	
16	90387-06M41	COLLAR COLLERETTE	4	
17	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
18	97095-06030	BOLT BOULON	4	
19	6J8-42741-01	APRON	1	
20	90164-06M01	CAPOT LATERAL SCREW, TAPPING VIS, TETE FRAISEE	2	
21	6J8-42723-01	COVER, BOTTOM COUVERCLE	1	UR 25JM0/30DM0
	6J8-42723-51	COVER, BOTTOM COUVERCLE	1	UR 25JE0/30DE0/30DR0
22	6J8-42735-00	PROTECTOR PROTECTEUR	2	
23	6J8-42719-20	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1	
24	6J8-42846-00	SCREW VIS	1	25JE0/30DE0/30DR0
25	689-82575-04	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	
26	682-82556-00	STOPPER .STOPPER	1	
27	682-84381-00	PLAQUETTE 2P CONCENT RALLONGE 2 FILS	1	25JM0/30DM0/30DR0

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FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6J8-84387-00	HOLDER SUPPORT	1	UR 25JM0/30DM0/30DRO
	6J8-42725-01	GROMMET PASSE-FIL	1	UR 25JE0/30DE0
29	663-82557-00	NUT ECROU	1	
30	6J8-82553-00	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	2	25JM0/30DM0/30DRO
31	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	

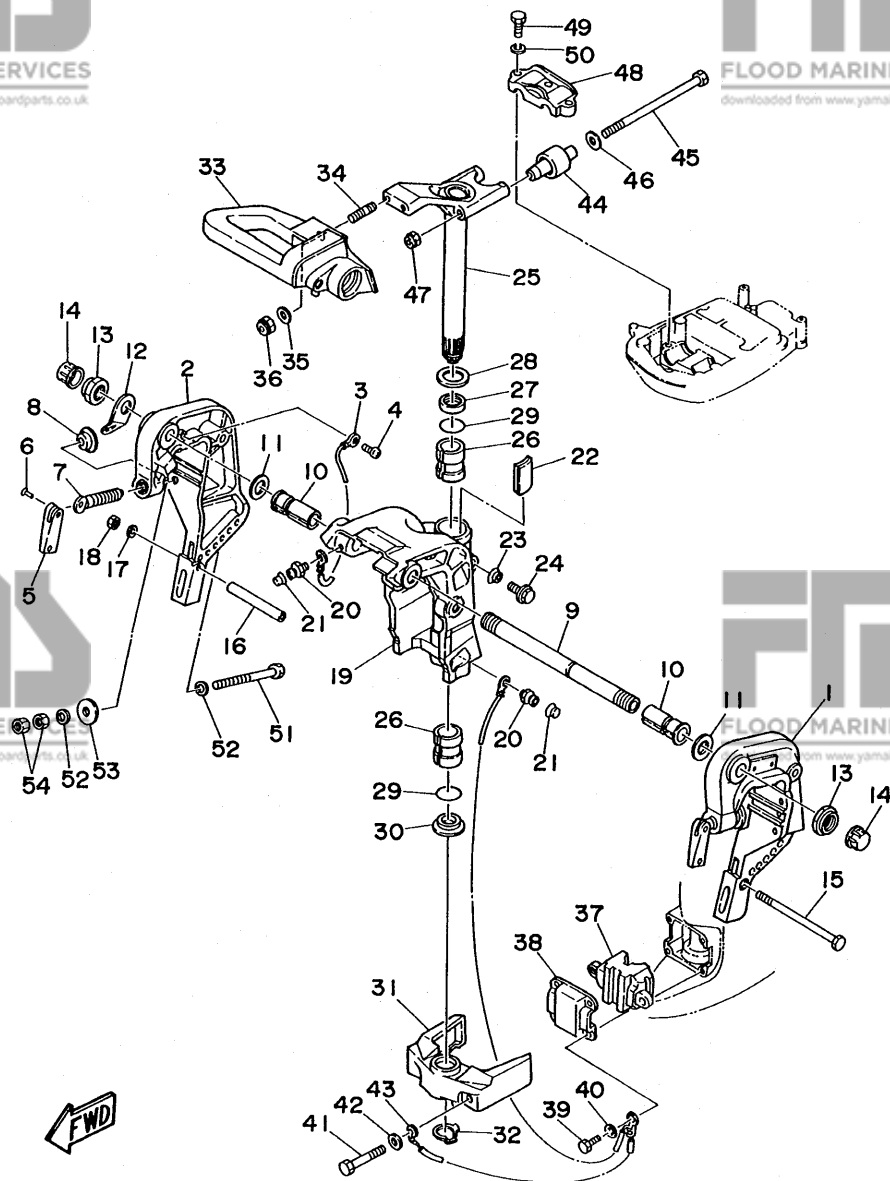


FIG. 10 BRACKET 1

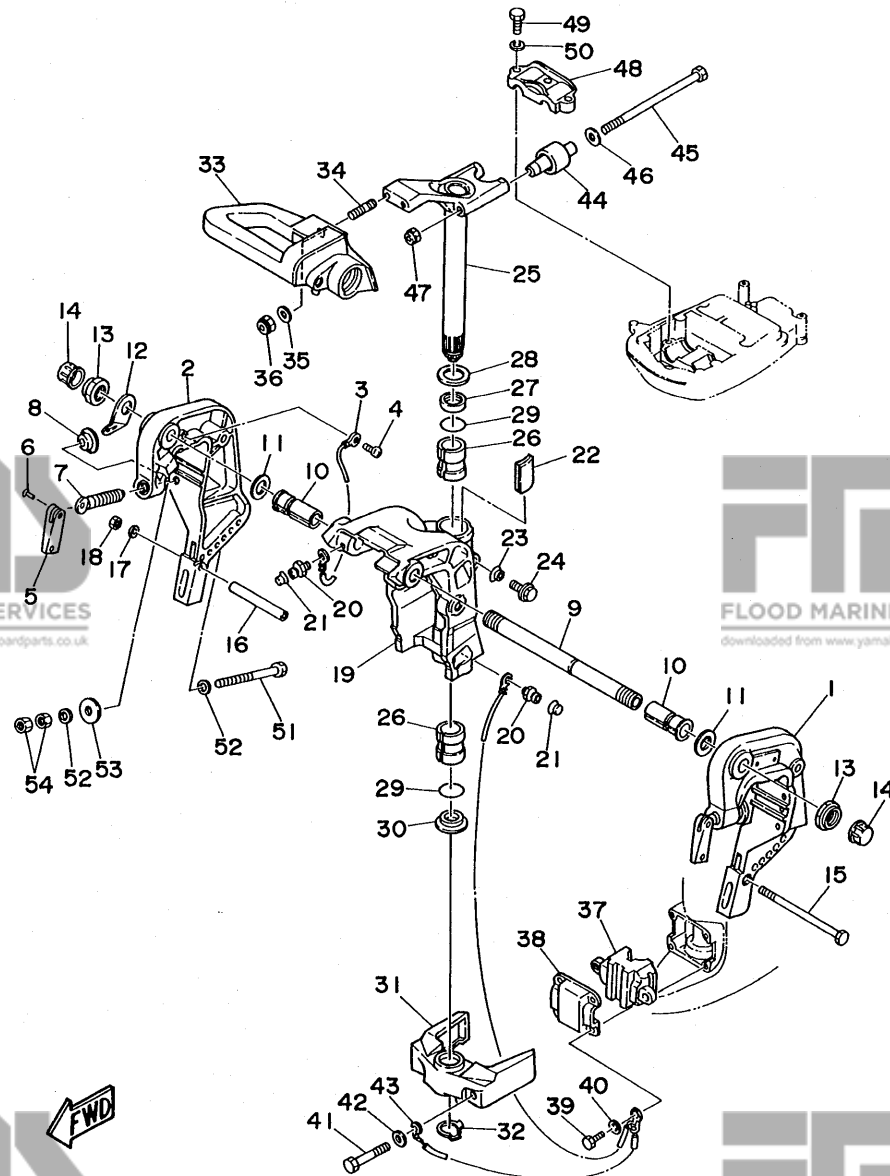
SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN	2	
7	90149-14M12	GOUPILLE SCREW	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M69	BUSH DOUILLE	2	
11	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
12	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90101-08339	BOLT BOULON	1	
16	90387-08M03	COLLAR COLLERETTE	1	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-08600	NUT ECROU	1	
19	6J8-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
20	93700-06M03	NIPPLE, GREASE PION	3	
21	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
22	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
23	689-43373-01	SEAL, DAMPER JOINT	1	
24	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
25	6J8-42510-02-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
26	90386-30M77	BUSH DOUILLE	2	
27	90386-30M78	BUSH DOUILLE	1	
28	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	

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FIG. 10 BRACKET 1

SUPPORT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29M94	O-RING JOINT TORIQUE	2	
30	90386-30M60	BUSH DOUVILLE	1	
31	6H4-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
32	93410-28M06	CIRCLIP CLIPS	1	
33	6J8-42121-00-4D	BRACKET SUPPORT	1	
34	90116-10M28	BOLT, STUD GOUJON	2	
35	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
36	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
37	6H4-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	UR SHORT
	6H4-44557-10	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	UR LONG
38	6H4-44553-01	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	1	
39	97395-08025	BOLT BOULON	4	
40	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
41	97395-10060	BOLT BOULON	2	
42	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
43	6H4-82127-00	WIRE, LEAD 2 FIL 2	1	
44	6H4-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	UR
45	90109-08M26	BOLT BOULON	2	
46	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	
47	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
48	6J8-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
49	97090-08035	BOLT BOULON	3	
50	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
51	90101-10M58	BOLT BOULON	4	
52	92990-10600	WASHER, PLATE RONDELLE, PLATE	8	
53	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
54	95380-10600	NUT ECROU	8	

C7

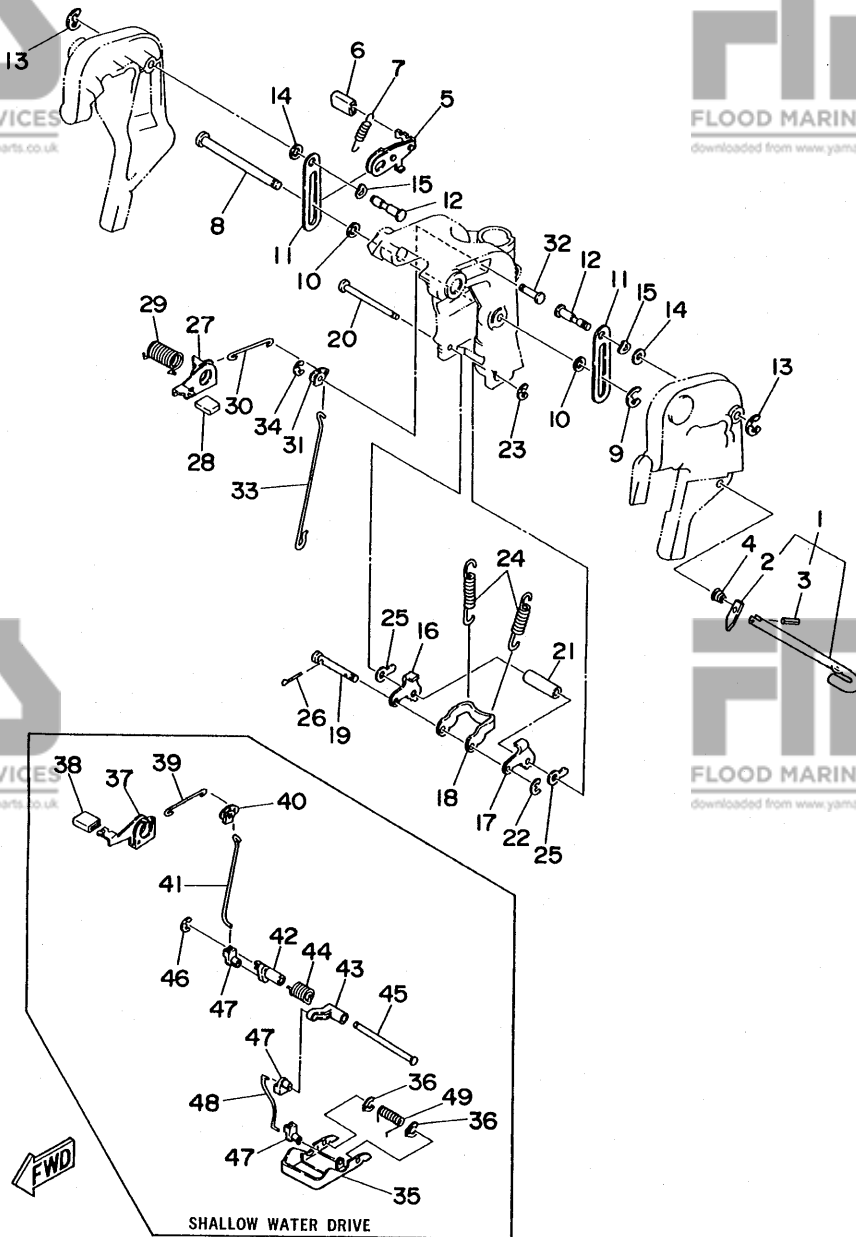


FIG. 11 BRACKET 2

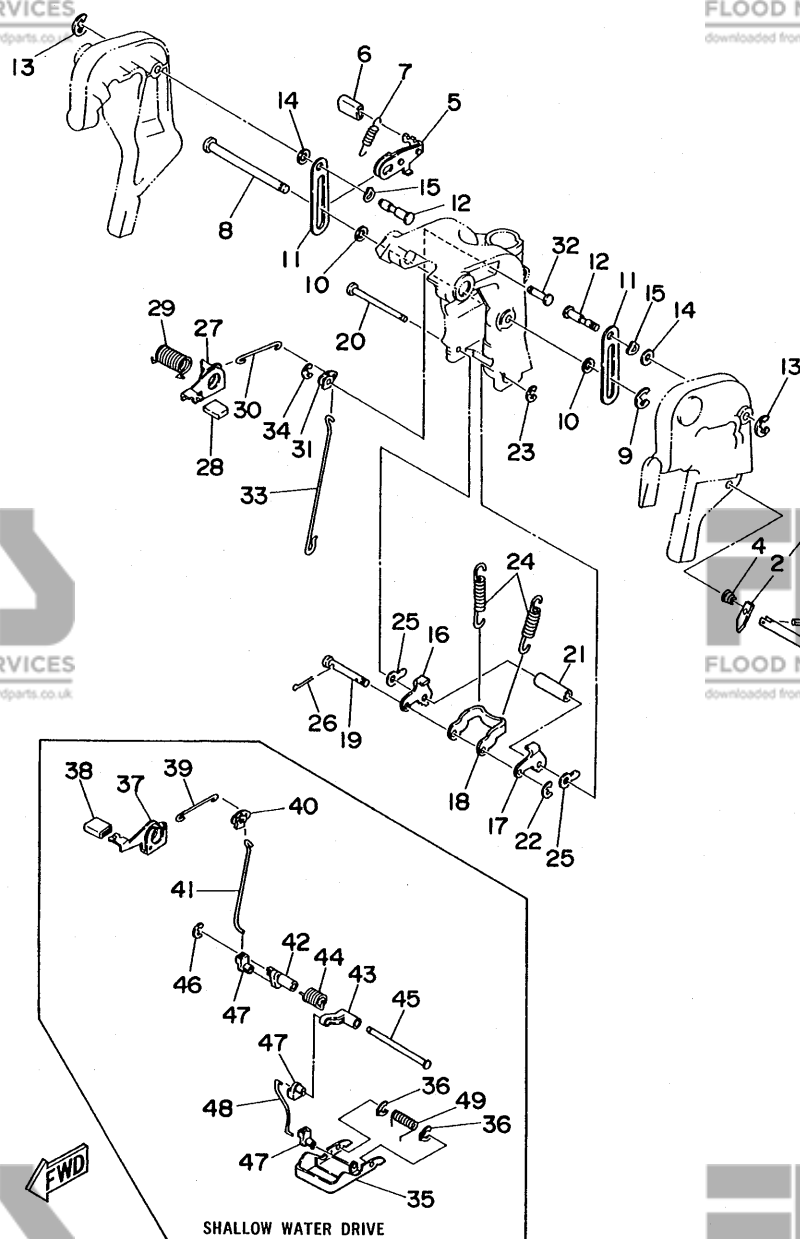
SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
3	91690-30010	.PIN, SPRING .AGRAFFE	1	
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
6	682-43318-01	COVER CAPUCHON	1	
7	90506-12M25	SPRING, TENSION RESSORT, TENSION	1	
8	90249-12M28	PIN GOUPILLE	1	
9	93430-10M00	CIRCLIP CLIPS	1	
10	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	
11	6J8-43627-00	STOPPER PLAQUETTE	2	
12	90249-12M27	PIN GOUPILLE	2	
13	93430-10M00	CIRCLIP CLIPS	2	
14	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2	
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
17	6J8-43615-00	ETRIER, VERROUILLAGE MARCHE AR	1	
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1	
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
21	90387-07M64	COLLAR COLLERETTE	1	
22	93430-06M02	CIRCLIP CLIPS	1	
23	99080-05600	CIRCLIP CIRCLIP	1	
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2	
25	6H4-43674-00	WASHER RONDELLE	2	WITHOUT SHALLOW WATER DRIVE
26	91490-20010	PIN, COTTER GOUPILLE	2	
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	

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FIG. 11 BRACKET 2

SUPPORT 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-18M24	SPRING, TORSION	1	UR
	90508-18M23	RESSORT, TORSION	1	UR FOR SHALLOW WATER DRIVE
30	6H4-43616-00	SPRING, TORSION	1	
		ROD, TILT LOCK	1	
31	6J8-43641-00	TIGE	1	
		LEVER, TILT	1	
32	90249-06M23	LEVIER, INCLINAISON	1	UR
		PIN	1	
	90249-06M24	GOUPILLE	1	UR FOR SHALLOW WATER DRIVE
33	6J8-43617-00	PIN	1	
		GOUPILLE	1	
34	99080-05600	ROD, TILT LOCK	1	
		TIGE	1	
35	6J8-43681-01	CIRCLIP	1	
		CIRCLIP	1	
36	6J8-43673-00	LEVER, SHALLOW WATER DRIVE	1	
		LEVIER	1	
37	6J8-43631-10	WASHER 1	2	
		RONDELLE	2	
38	6J8-43633-00	LEVER, TILT	1	
		LEVIER, INCLINAISON	1	
39	6H4-43616-00	COVER, TILT LEVER	1	
		COUVERCLE	1	
40	6J8-43641-00	ROD, TILT LOCK	1	
		TIGE	1	
41	6J8-43617-10	LEVER, TILT	1	
		LEVIER, INCLINAISON	1	
42	6J8-43186-00	ROD, TILT LOCK	1	
		TIGE	1	
43	6J8-43187-00	LEVER	1	
		LEVIER	1	
44	90508-25M21	LEVER 2	1	
		LEVIER	1	
45	90249-07M25	SPRING, TORSION	1	
		RESSORT, TORSION	1	
46	99080-05600	PIN	1	
		GOUPILLE	1	
47	6J8-41262-00	CIRCLIP	1	
		CIRCLIP	1	
48	6J8-43616-10	JOINT, CHOKE LEVER	3	
		RACCORD, LEVIER DE STARTER	3	
49	90508-20M22	ROD, TILT LOCK	1	
		TIGE	1	
		SPRING, TORSION	1	
		RESSORT, TORSION	1	

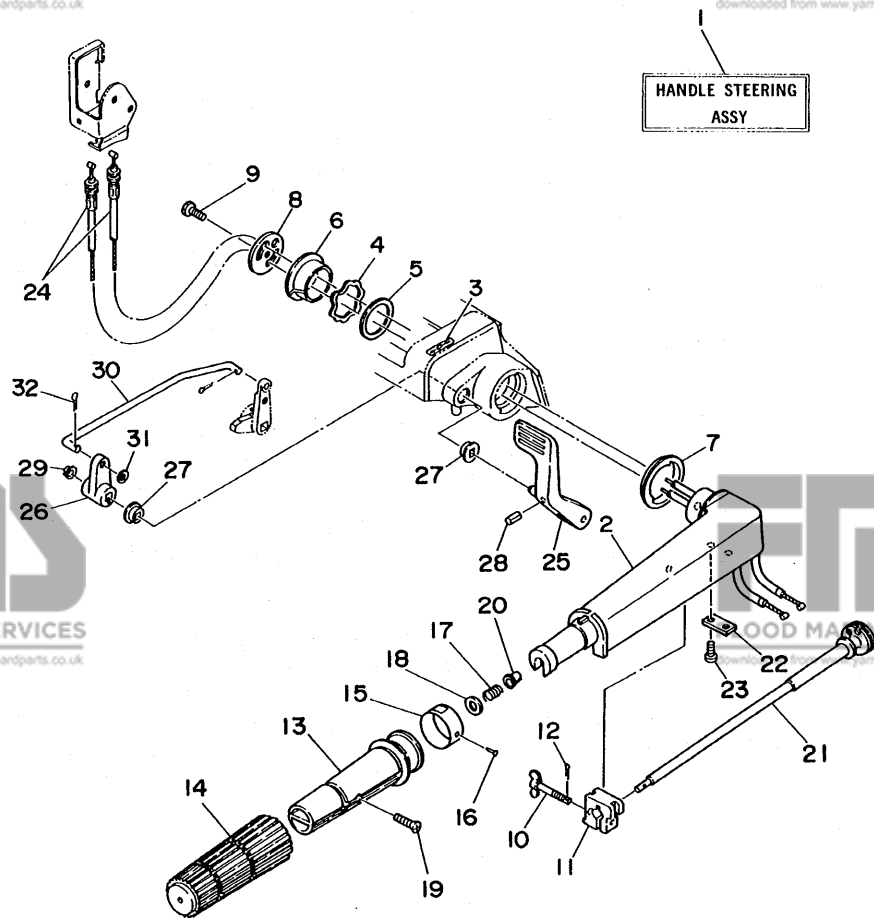


FIG. 12 STEERING

DIRECTION

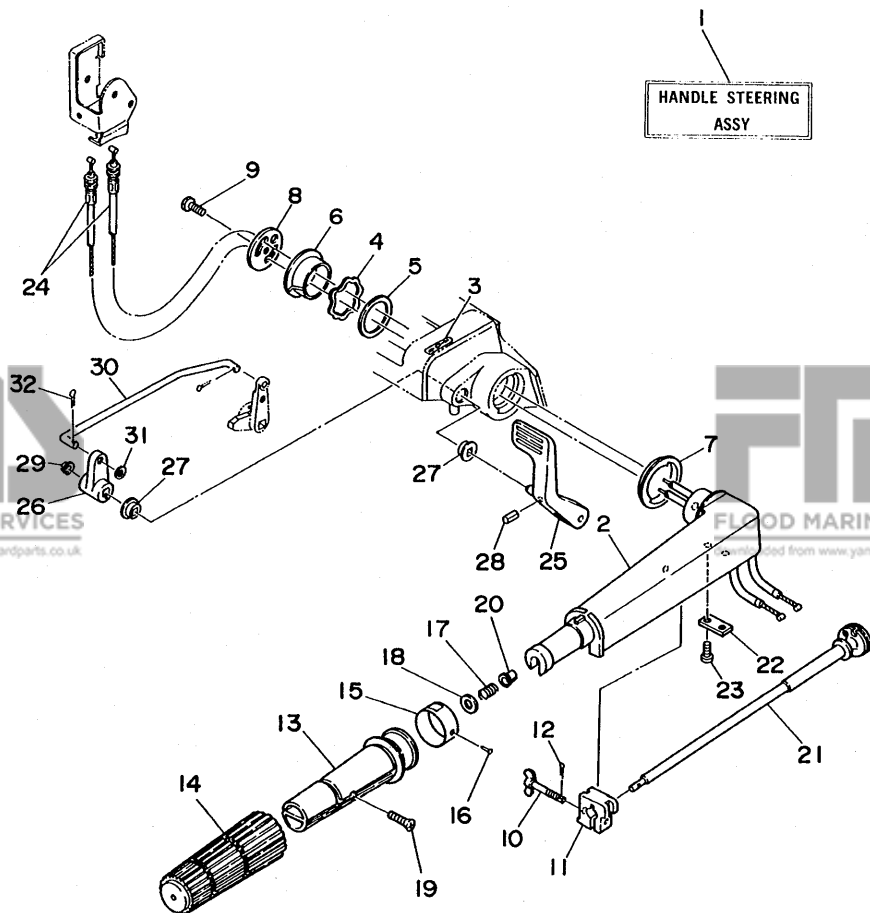
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-W0084-00-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.) (REF.NO. 2 ~ 32, FIG. 9, REF.NO. 12, FIG. 10, REF.NO. 33)	1	
2	6G1-42111-03-4D	HANDLE, STEERING POIGNEE	1	
3	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	
4	90206-35M20	WASHER, WAVE	1	
5	90202-35M24	RONDELLE, ONDULEE	1	
6	90386-34M40	WASHER, PLATE	1	
7	90386-43M62	RONDELLE, PLATE	1	
8	6G1-42131-01	BUSH DOUILLE	1	
9	97095-06016	BUSH DOUILLE	1	
10	6G1-42125-01	COVER, HANDLE STEERING COUVERCLE	1	
11	6G1-42126-00	BOLT BOULON	1	
12	91490-16010	BOLT, FRICTION ADJUSTING BOULON	1	
13	664-42119-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
14	6G1-42177-00	PIN, COTTER GOUPILLE	1	
15	6J8-42137-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
16	90269-02M09	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
17	90501-23215	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
18	92990-10600	RIVET RIVET	1	
19	90149-05M13	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
20	90386-08032	WASHER, PLATE RONDELLE, PLATE	1	
21	6G1-42138-01	SCREW VIS	1	
22	6E0-42159-02	BUSH DOUILLE	1	
23	97885-05012	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
24	6J8-26301-00	STAY SUPPORT	1	
25	6J8-44111-00-4D	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
26	6J8-44125-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	2	
		HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
		LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	

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FIG. 12 STEERING

DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	682-44132-00	BUSHING	2	
28	91690-30318	COUSSINET	1	
29	90386-06M12	PIN, SPRING	1	
30	6J8-44124-00	AGRAFFE	1	
31	92990-06200	BUSH	1	
32	91490-20015	DOUILLE	1	
		LINK, SHIFT ROD	1	
		BIELLETTE	1	
		WASHER, PLAIN	1	
		RONDELLE, PLATE	1	
		PIN, COTTER	1	
		GOUPILLE	1	



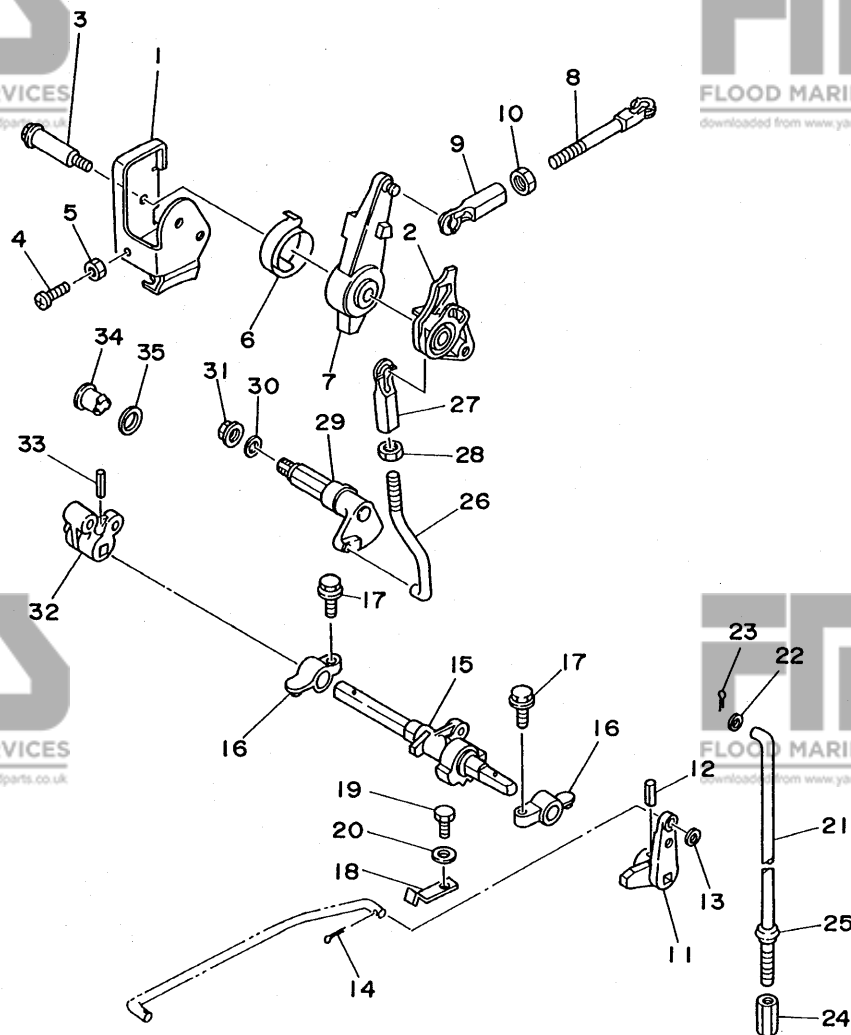


FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-14497-00	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	
2	6J8-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
3	90109-06M28	BOLT BOULON	1	
4	98580-06025	SCREW, PAN HEAD VIS	1	
5	95380-06600	NUT ECROU	1	
6	6J8-42167-00	SPRING 1 RESSORT1	1	
7	6J8-41631-02	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
8	689-42169-01	JOINT AXE	1	
9	682-41237-00	JOINT, LINK RACCORD	1	
10	95380-05600	NUT ECROU	1	
11	6J8-44123-00	ARM, SHIFT ROD BRAS, TIGE D'INVERSION	1	
12	91690-30318	PIN, SPRING AGRAFFE	1	
13	92990-06200	WASHER, PLAIN RONDELLE, PLATE	1	
14	91490-20015	PIN, COTTER GOUPILLE	1	
15	6J8-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
16	6G1-41662-01-94	BRACKET SUPPORT	2	
17	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
18	6J8-44116-00	SPRING RESSORT	1	
19	97095-06012	BOLT BOULON	1	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
21	6J8-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
22	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
23	91490-16010	PIN, COTTER GOUPILLE	1	
24	90170-06015	NUT ECROU	1	
25	689-43373-01	SEAL, DAMPER JOINT	1	
26	6J8-42192-00	ROD 2 TRINGLE 2	1	
27	682-41237-00	JOINT, LINK RACCORD	1	
28	95380-05600	NUT ECROU	1	

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25J/30D

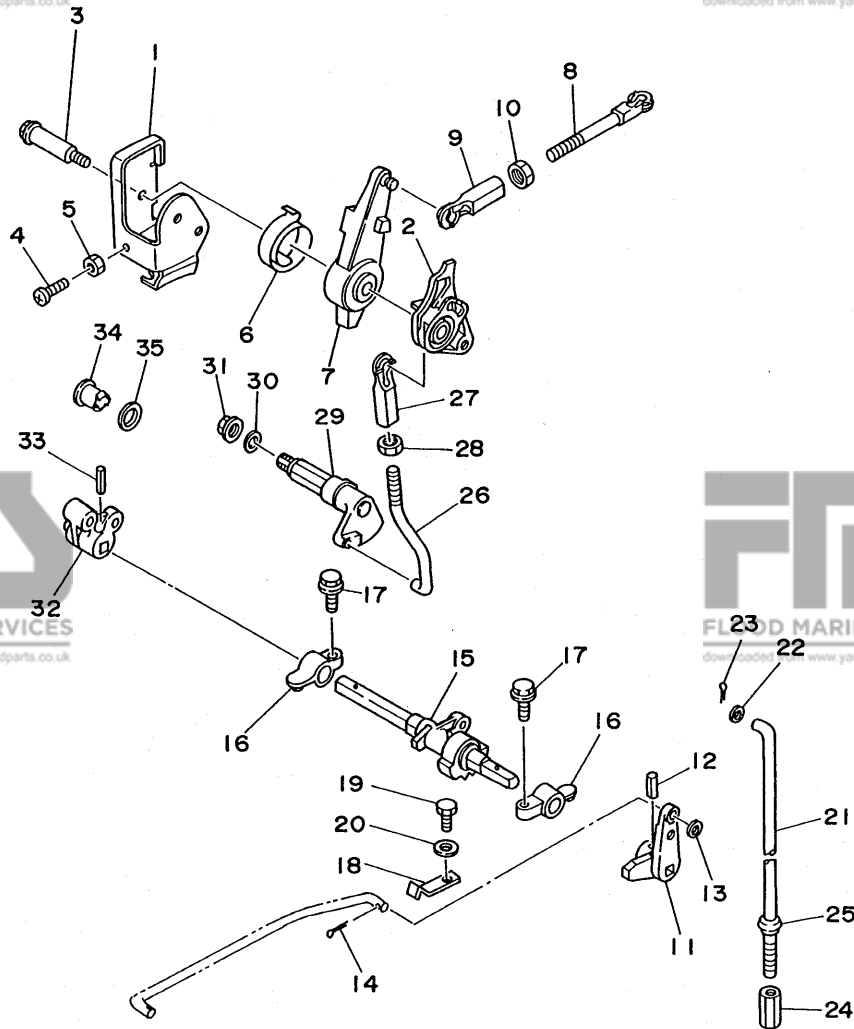


FIG. 13 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6J8-42154-01	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
30	90202-10024	WASHER, PLATE RONDELLE, PLATE	1	
31	95780-08300	NUT, FLANGE ECROU	1	
32	6J8-44142-00	JOINT AXE	1	
33	91690-30318	PIN, SPRING AGRAFFE	1	
34	682-42726-00	GROMMET PASSE-FIL	1	
35	90202-12M17	WASHER, PLATE RONDELLE, PLATE	1	

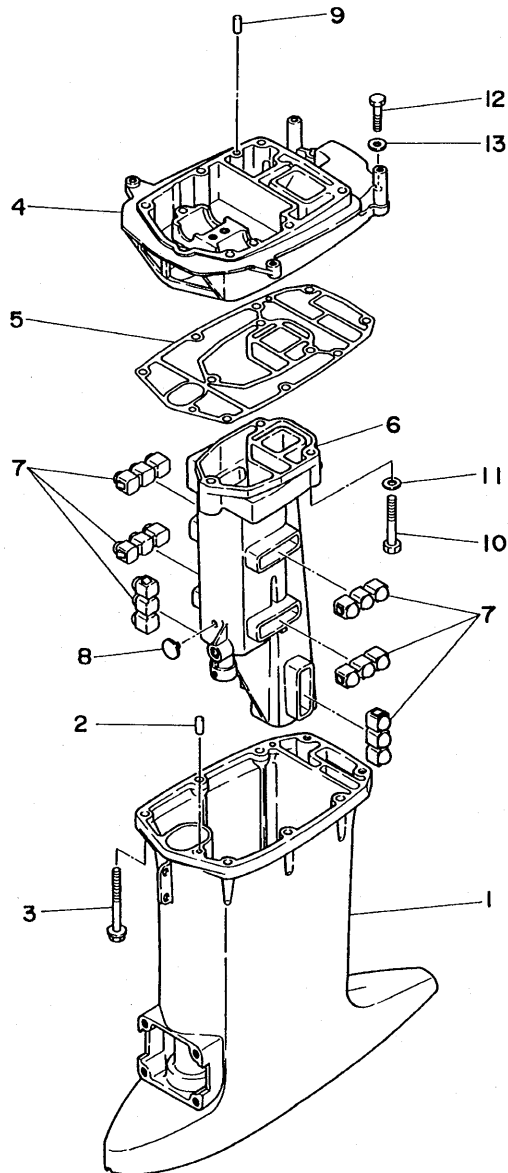


FIG. 14 UPPER CASING

FOURREAU

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
NO.	NO. PIECES		QTE	
1	6J8-45111-00-4D	CASING, UPPER	1	UR SHORT
	6J8-45111-10-4D	FOURREAU CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	90119-08M31	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
4	6J8-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
5	6J8-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
6	6J8-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 30D
	6K9-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 25J
7	6J8-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	6	
8	90338-07M00	PLUG PLOT	1	
9	93606-12019	PIN, DOWEL GOUPILLE	2	
10	97395-08050	BOLT BOULON	3	
11	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
12	97395-08030	BOLT BOULON	2	
13	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	

BOITIER D'HELICE, TRANSMISSION 1



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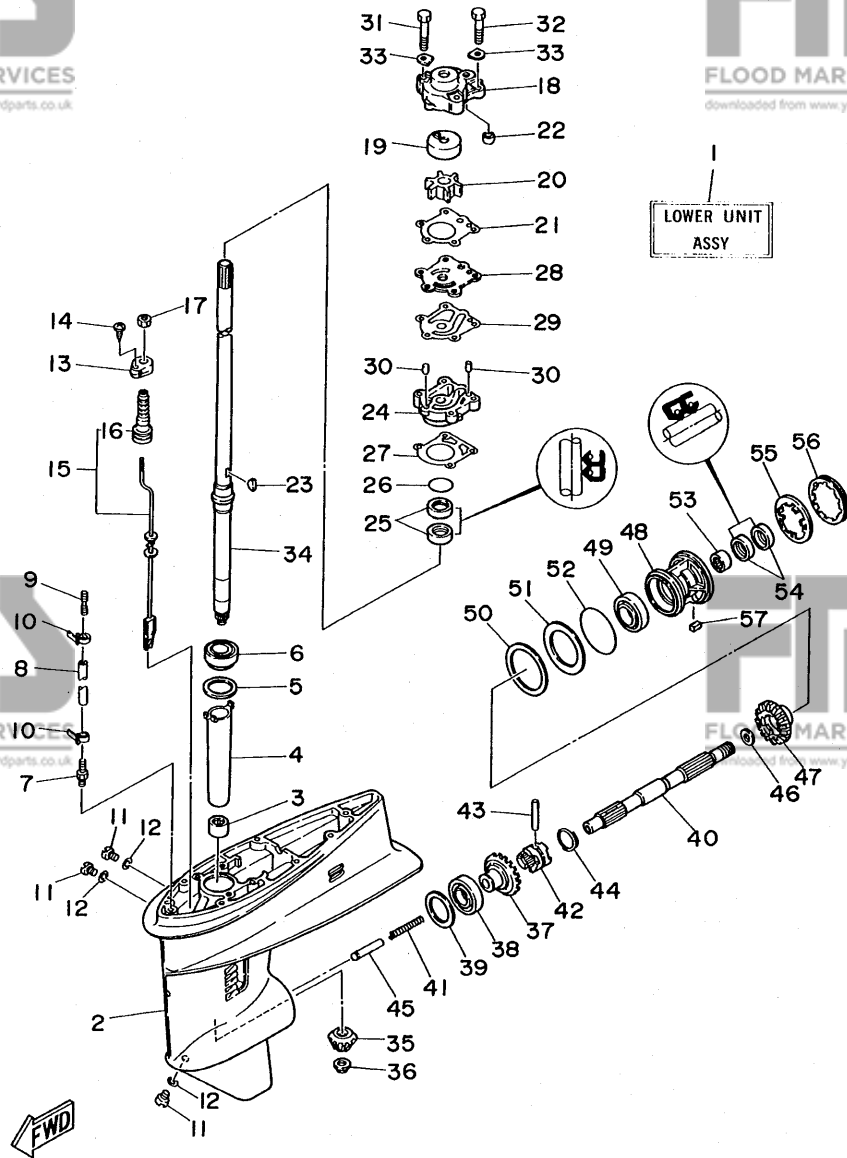


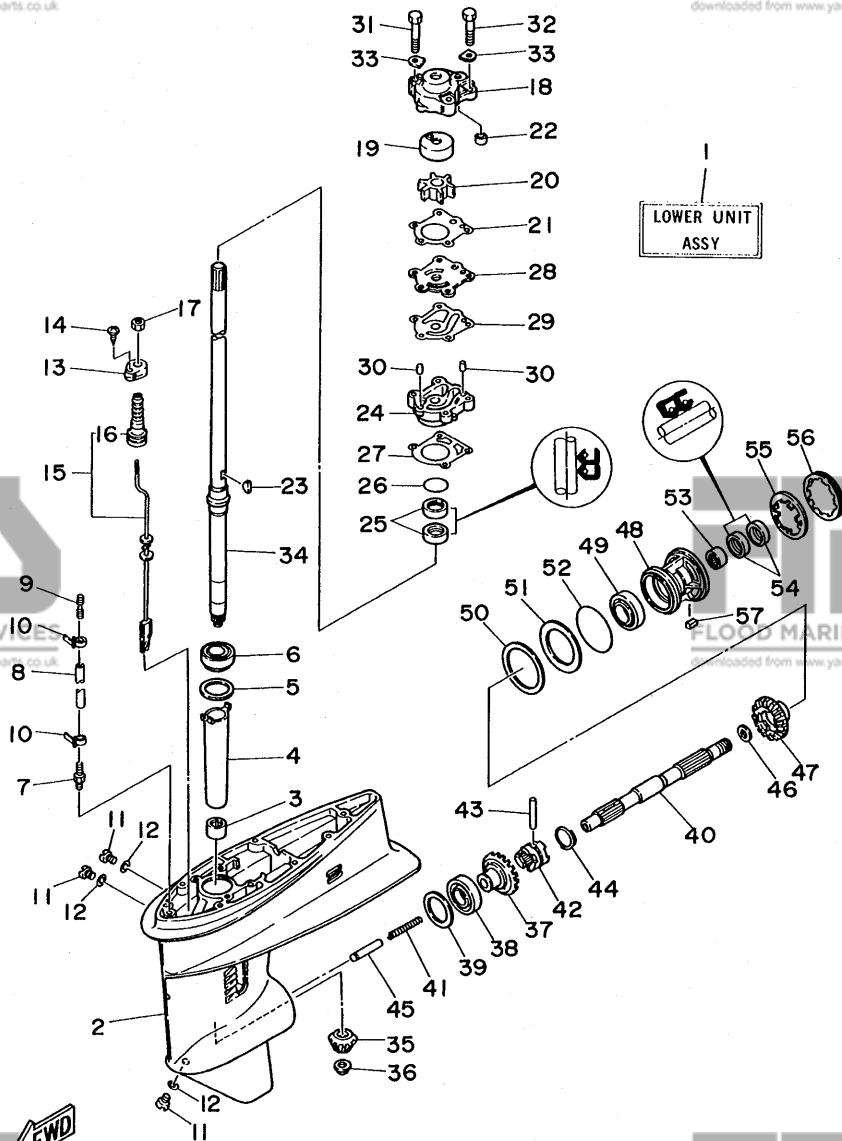
FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
20	6H4-44352-02	IMPELLER TURBINE	1	
21	663-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
22	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
23	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
24	663-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
25	93101-23070	OIL SEAL JOINT SPY	2	
26	93210-41042	O-RING JOINT TORIQUE	1	
27	663-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	663-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
29	663-44324-A0	GASKET, CARTRIDGE JOINT	1	
30	93604-08062	PIN, DOWEL CLAVETTE	2	
31	97395-08050	BOLT BOULON	2	
32	97395-08040	BOLT BOULON	2	
33	90209-08M02	WASHER RONDELLE	4	
34	6J8-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6J8-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
35	6J8-45551-00	PINION PIGNON D'ATTAQUE	1	
36	90179-10M14	NUT ECROU	1	
37	6J8-45560-00	GEAR PIGNON	1	
38	93332-000V6	BEARING ROULEMENT	1	
39	6J8-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6J8-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6J8-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6J8-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6J8-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6J8-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6J8-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR

FIG. 15 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARQUES
40	6J8-45611-00	SHAFT, PROPELLER	1	
41	90501-10065	ARBRE, HELICE	1	
42	6J8-45631-00	SPRING, COMPRESSION	1	
43	90250-05010	RESSORT, COMPRESSION	1	
44	648-45633-00	CLUTCH, DOG	1	
45	6J8-45635-00	CRABOT	1	
46	90201-20417	PIN, STRAIGHT	1	
47	6J8-45571-00	GOUVILLE, DROITE	1	
48	689-45331-01-94	RING, CROSS PIN	1	
49	93306-00612	JONC, GOUVILLE CRABOT	1	
50	664-45577-01-10	PLUNGER, SHIFT	1	
51	664-45577-01-12	POUSOIR D'EMBRAYAGE	1	
52	664-45577-01-15	WASHER, PLATE	1	
53	664-45577-01-18	RONDELLE, PLATE	1	
54	664-45577-01-30	GEAR	1	
55	664-45577-01-40	PIGNON	1	
56	664-45577-01-50	HOUSING, BEARING	1	
57	90282-04010	FLASQUE, ROULEMENT	1	
58	90214-45M02	BEARING	1	
59	90214-45M02	ROULEMENT	1	
60	90214-45M02	SHIM (T:0.10MM)	1	UR
61	90214-45M02	CALE (T:0.10MM)	1	UR
62	90214-45M02	SHIM (T:0.12MM)	1	UR
63	90214-45M02	CALE (T:0.12MM)	1	UR
64	90214-45M02	SHIM (T:0.15MM)	1	UR
65	90214-45M02	CALE (T:0.15MM)	1	UR
66	90214-45M02	SHIM (T:0.18MM)	1	UR
67	90214-45M02	CALE (T:0.18MM)	1	UR
68	90214-45M02	SHIM (T:0.30MM)	1	UR
69	90214-45M02	CALE (T:0.30MM)	1	UR
70	90214-45M02	SHIM (T:0.40MM)	1	UR
71	90214-45M02	CALE (T:0.40MM)	1	UR
72	90214-45M02	SHIM (T:0.50MM)	1	UR
73	90214-45M02	CALE (T:0.50MM)	1	UR
74	90214-45M02	WASHER, THRUST	1	
75	90214-45M02	RONDELLE DE CALAGE	1	
76	90214-45M02	O-RING	1	
77	90214-45M02	JOINT TORIQUE	1	
78	90214-45M02	BEARING, CYLINDRICAL	1	
79	90214-45M02	ROULEMENT	1	
80	90214-45M02	OIL SEAL	2	
81	90214-45M02	JOINT SPY	1	
82	90214-45M02	WASHER, CLAW	1	
83	90214-45M02	RONDELLE, A GRIFFES	1	
84	90214-45M02	NUT	1	
85	90214-45M02	ECROU	1	
86	90214-45M02	KEY, STRAIGHT	1	
87	90214-45M02	CLAVETTE, DROITE	1	

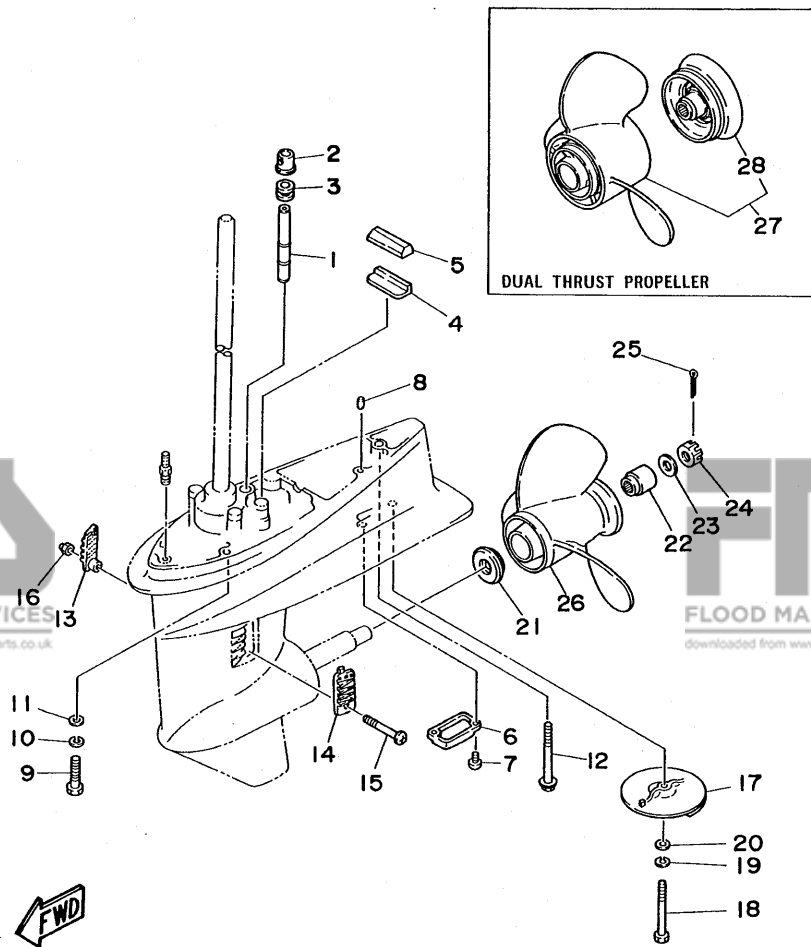


FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6J8-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
2	6J8-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
3	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
4	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
5	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
6	6J8-45224-10	COVER, WATER INLET 3 GRILLE, ENTREE D'EAU	1	
7	98580-06012	SCREW, PAN HEAD VIS	2	
8	93606-12019	PIN, DOWEL GOUPILLE	2	
9	97395-10040	BOLT BOULON	4	
10	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
11	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
12	90119-08M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
13	689-45214-01	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	6J8-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
15	98680-05525	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
16	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
17	664-45371-01	TAB-TRIM ANODE DERIVE	1	
18	97395-08020	BOLT BOULON	1	
19	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
20	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
21	6L2-45987-01	SPACER ENTRETOISE	1	
22	689-45997-00	SPACER ENTRETOISE	1	
23	92990-14200	WASHER, PLAIN RONDELLE, PLATE	1	
24	90171-14013	NUT, CASTLE ECROU, CRENELE	1	
25	91490-30030	PIN, COTTER GOUPILLE	1	
26	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F) HELICE (3X9-7/8"X8"-F)	1	UR
	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F) HELICE (3X9-7/8"X9"-F)	1	UR

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FIG. 16 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F)	1	UR
		HELICE (3X9-7/8"X10-1/2"-F)		
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F)	1	UR
		HELICE (3X9-7/8"X11-1/4"-F)		
	664-45954-00-EL	PROPELLER (3X9-7/8"X12"-F)	1	UR
		HELICE (3X9-7/8"X12"-F)		
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F)	1	UR
		HELICE (3X9-7/8"X13"-F)		
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F)	1	UR
		HELICE (3X9-7/8"X14"-F)		
	664-45970-00-98	PROPELLER (3X9-1/8"X13"-F)	1	UR STAINLESS STEEL
		HELICE (3X9-1/8"X13"-F)		PROPELLER
27	6J8-W4591-00-EL	PROPELLER (3X10-5/8"X8-1/4"-F)	1	UR DUAL THRUST PROPELLER
		HELICE (3X10-5/8"X8-1/4"-F)		
28	6J8-45986-10-98	.RING, DEFLECTOR .DEFLECTEUR DE CERCLE	1	

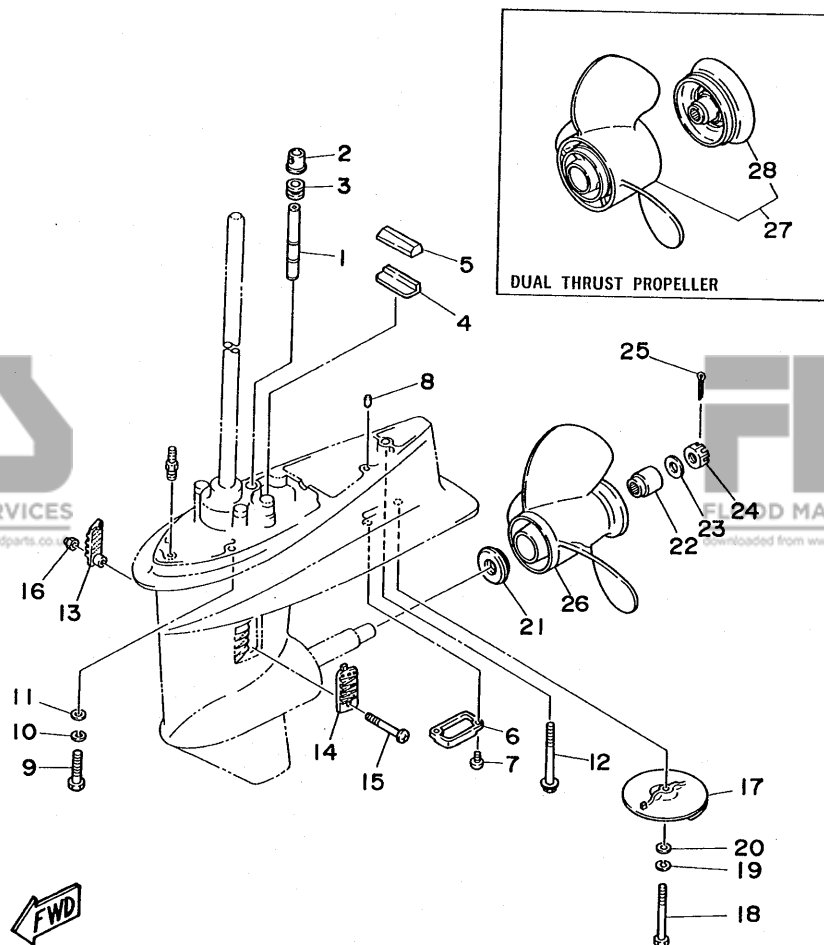


FIG. 17 GENERATOR

GENERATRICE

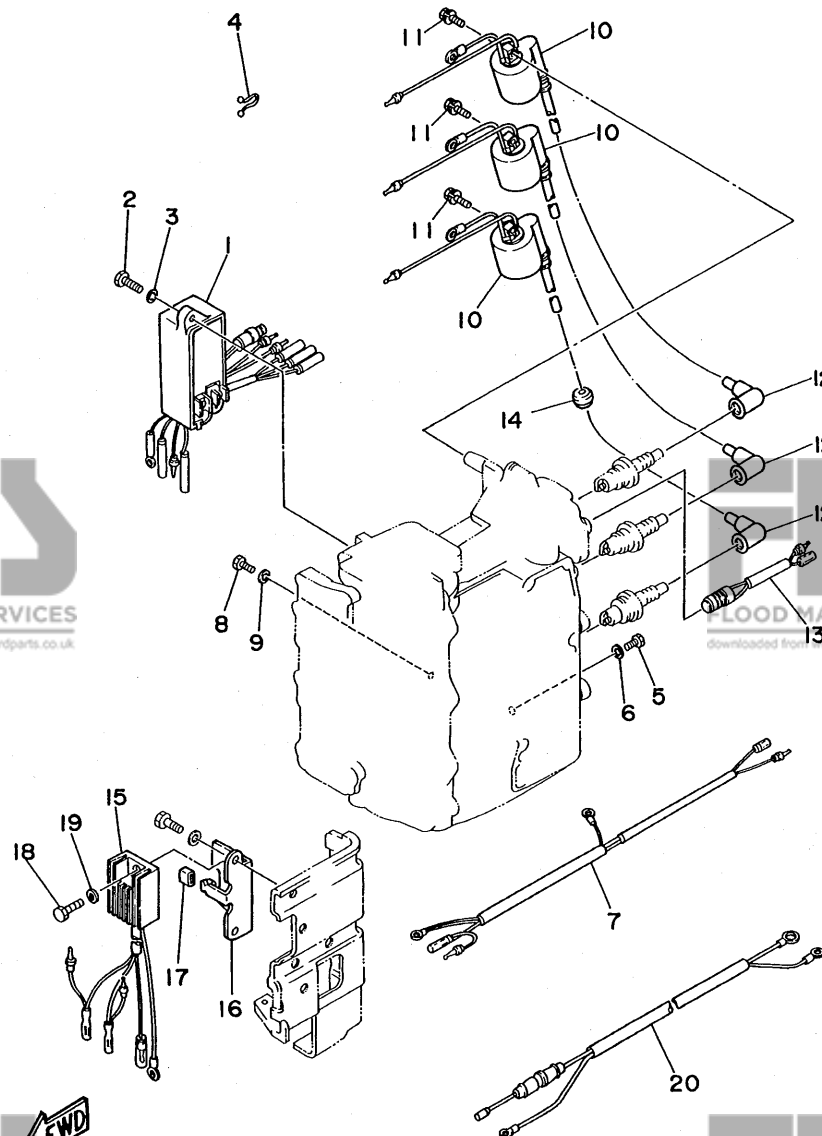
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-85550-F0	ROTOR ASSY	1	UR 25JM0/30DM0/30DR0
	6J8-85550-A0	ROTOR CPLT	1	UR 25JE0/30DE0
2	6H4-85510-F0	ROTOR ASSY	1	UR 25JM0/30DM0/30DR0
	6J8-85510-A0	ROTOR CPLT	1	UR 25JE0/30DE0
3	6H4-85520-00	STATOR ASSY	1	UR 25JM0/30DM0/30DR0
	6J8-85520-00	STATOR CPLT	1	UR 25JE0/30DE0
4	98580-06020	SCREW, PAN HEAD	2	
5	92995-06100	WASHER, SPRING	2	
6	6H4-85548-00	HOLDER	1	
7	98501-05008	SCREW, PAN HEAD	1	
8	92990-05100	WASHER, SPRING	1	
9	6H4-85533-A0	COIL, LIGHTING	1	
10	663-85518-00	JOINT, BALL	1	
11	90280-16053	JOINT SPHERIQUE	1	
12	90179-16M05	KEY, WOODRUFF	1	
13	90201-16M44	CLAVETTE, DEMI-LUNE	1	
14	6H4-41611-10	RETAINER, MAGNETO BASE	1	
15	6J8-41615-00	FLASQUE, PLATEAU D'AVANCE	2	
16	6J8-41618-00	STOPPER, MAGNETO BASE	1	
17	98580-06012	BUTEE, PLATEAU D'AVANCE	2	
18	6J8-85548-00	WASHER, MAGNETO	1	
19	90101-06M00	RONDELLE, MAGNETO	2	
20	90387-06M76	SCREW, PAN HEAD	2	
21	6J8-81332-00	VIS	1	
22	97985-05210	HOLDER	1	
		SUPPORT	2	
		BOLT	2	
		BOULON	2	
		COLLAR	2	
		COLLERETTE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE		



E6

FIG. 18 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-85540-H0	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	97095-06025	BOLT BOULON	2	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
4	90464-16039	CLAMP BRIDE	1	
5	97095-06012	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	6J8-82531-00	WIRE, LEAD FIL	1	
8	97095-06012	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	6H4-85570-20	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
11	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	6	
12	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
13	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
14	90480-25161	GROMMET RONDELLE CAOUTCHOUC	1	
15	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
16	6J8-81975-00	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	
17	689-44194-00	CAP CAPUCHON	1	
18	97095-06012	BOLT BOULON	1	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
20	6J8-82105-10	WIRE HARNESS FAISCEAU DE FILS	1 AP	

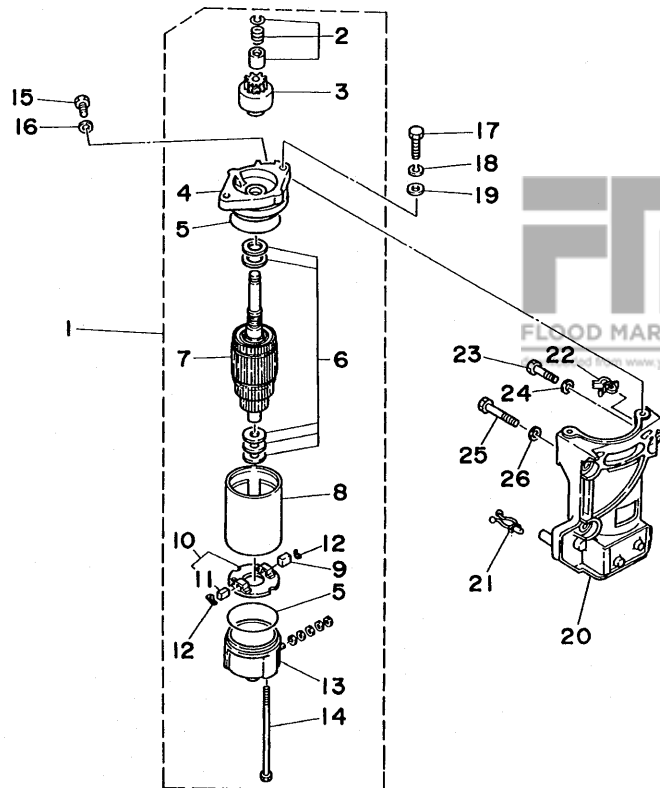
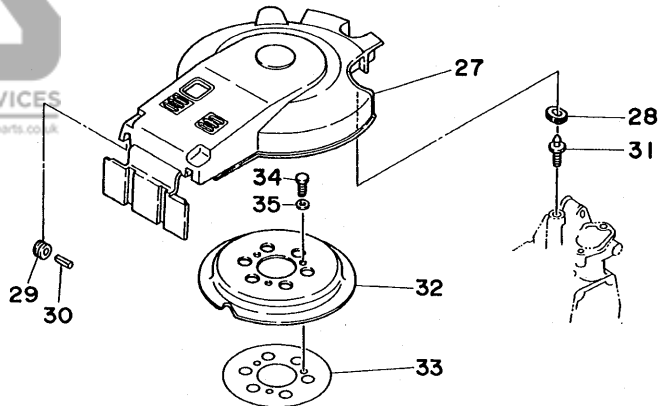


FIG. 19 ALTERNATE 1 (25JE0/30DE0)

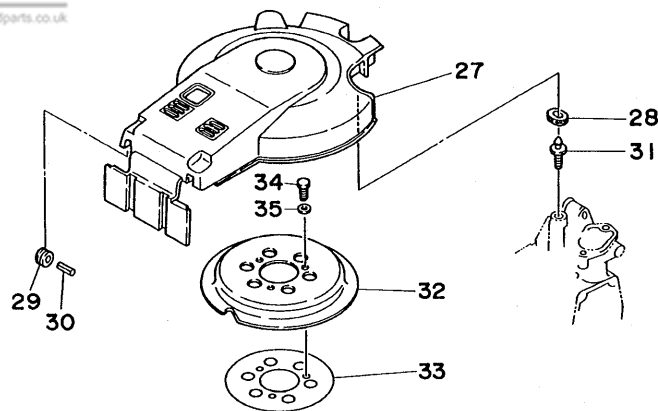
OPTIONNELLES 1 (25JE0/30DE0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
7	689-81850-12	.ARMATURE ASSY .INDUIT	1	
8	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
9	689-81811-11	.BRUSH 1 .CHARBON 1	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
11	689-81812-11	.BRUSH 2 .CHARBON 2	1	
12	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
13	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
14	689-81826-10	.BOLT .BOULON	2	
15	97313-08016	BOLT BOULON	1	
16	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
17	97313-08030	BOLT BOULON	2	
18	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
19	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
20	6J8-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
21	90464-12M09	CLAMP BRIDE	2	
22	90464-03M15	CLAMP BRIDE	1	
23	97313-08035	BOLT BOULON	2	
24	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
25	97313-08055	BOLT BOULON	1	
26	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
27	6J8-81337-10	COVER, FLYWHEEL COUVERCLE, VOLANT	1	
28	90480-14M17	GROMMET RONDELLE CAOUTCHOUC	1	

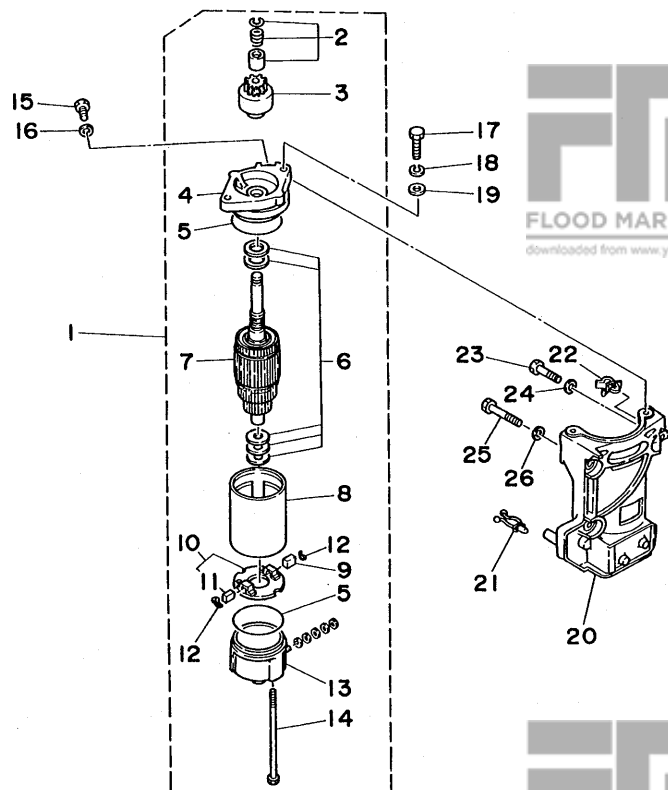
F1

FIG. 19 ALTERNATE 1 (25JE0/30DE0)

OPTIONNELLES 1 (25JE0/30DE0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90480-10M16	GROMMET	2	
30	91690-50022	RONDELLE CAOUTCHOUC	2	
31	6J8-81338-00	PIN, SPRING	1	
32	6J8-15723-E1	AGRAFFE	1	
33	6J8-81365-A0	STAY	1	
34	97011-08016	SUPPORT	1	
35	92990-08600	PULLEY, STARTER	1	
		POULIE DE DEMARREUR		
		GASKET, HOLE COVER	1	
		JOINT, COUVERCLE DE TROU		
		BOLT	3	
		BOULON		
		WASHER, PLATE	3	
		RONDELLE, PLATE		



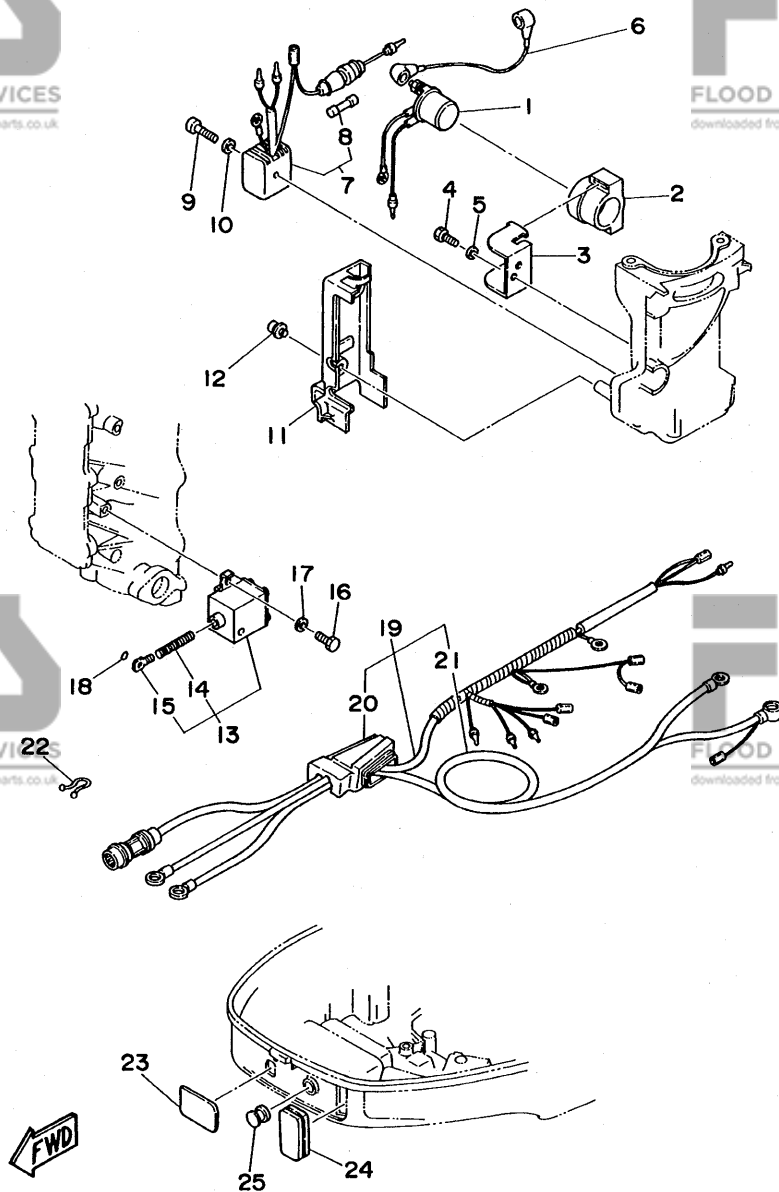
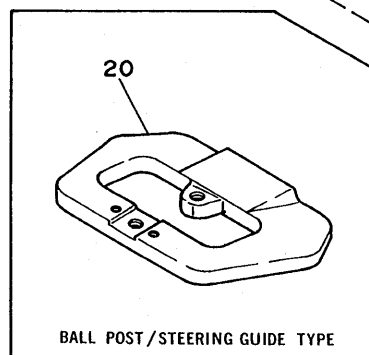
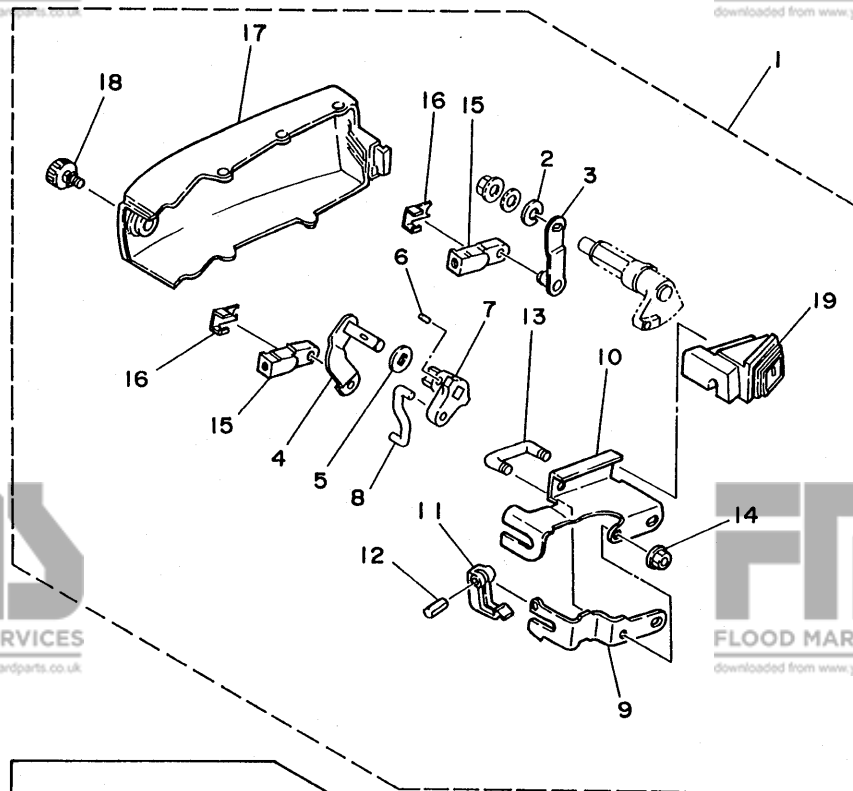


FIG. 20 ALTERNATE 2 (25JE0/30DE0)

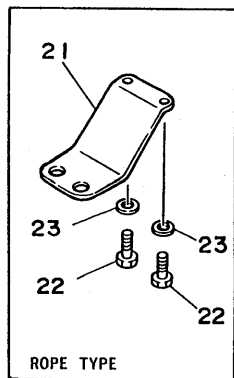
OPTIONNELLES 2 (25JE0/30DE0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY	1	
2	6G1-81952-00	LANCEUR RELAIS (ENS.)	1	
3	6J8-81945-00	HOLDER, RELAY	1	
4	97095-06016	SUPPORT, RELAIS	1	
5	92990-06600	PLATE, SWITCH FITTING	1	
6	6F5-82117-00	PLAQUE, FIXATION DU RELAIS	1	
7	6G1-81970-61	BOLT	1	
8	6G1-82151-00	BOULON	1	
9	98580-05525	WASHER, PLATE	1	
10	92990-05600	RONDELLE, PLATE	1	
11	6J8-81916-00	WIRE, LEAD	1	
12	97985-05210	FIL	1	
13	6J8-86110-00	RECTIFIER ASSY	1	
14	6J8-86116-00	REDRESSEUR COMPLET	1	
15	682-86117-00	.FUSE	1	
16	97095-06016	.FUSIBLE	1	
17	92990-06600	SCREW, PAN HEAD	1	
18	93210-03261	VIS	1	
19	6J8-82580-00	WASHER, PLATE	1	
20	6J8-42724-50	RONDELLE, PLATE	1	
21	689-82105-12	COVER, TERMINAL	1	
22	90464-05M16	COUVERCLE, BORNE	1	
23	6J8-42726-20	SCREW, WITH WASHER	1	
24	6J8-42726-10	VIS, AVEC RONDELLE	1	
25	6H4-42725-00	SOLENOID	1	

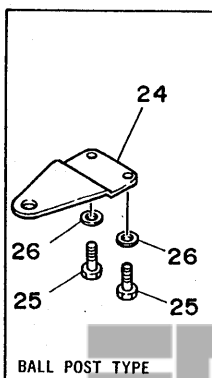
FIG. 21 REMO-CON ATTACHMENT (30DRO) COMMANDE A DISTANCE (30DRO)



BALL POST/STEERING GUIDE TYPE



ROPE TYPE



BALL POST TYPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-48501-02-4D	REMOTE CONT. ATTACHMENT ASSY COMMANDE A DISTANCE (KIT)	1	
2	92990-08100	.WASHER, SPRING .RONDELLE, GROWER	1	
3	6J8-48534-00	.THROTTLE LEVER, CONTROL .LEVIER D'ACCELERATION	1	
4	6J8-48544-01	.LEVER, SHIFTCONTROL .POIGNEE, INVERSION	1	
5	6J8-44177-00	.WASHER .RONDELLE	1	
6	91690-30316	.PIN, SPRING .AGRAFFE	1	
7	6J8-44173-02	.LEVER, SHIFT CONTROL .POIGNEE, INVERSION	1	
8	6J8-42169-01	.JOINT .AXE	1	
9	6J8-48531-00	.BRACKET, REMOTE CONTROL 1 .ETRIER 1, COMMANDE A DISTANCE	1	
10	6J8-48532-00	.BRACKET, REMOTE CONTROL 2 .ETRIER 2, COMMANDE A DISTANCE	1	
11	682-48538-50	.CLAMP, CABLE 1 .COLLIER	1	
12	91690-30012	.PIN, SPRING .AGRAFFE	1	
13	90109-06M29	.BOLT .BOULON	1	
14	90179-06M24	.NUT .ECROU	2	
15	6G8-26363-00	.END, CABLE .EMBOUT DE CABLE	2	
16	6G8-26364-00	.END, CABLE 2 .EMBOUT, DE CABLE	2	
17	6J8-42723-51	.COVER, BOTTOM .COUVERCLE	1	
18	6J8-42846-00	.SCREW .VIS	1	
19	6J8-42724-10	.GROMMET .PASSE-FIL	1	
20	6J8-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION (BALL POST/STEERING GUIDE TYPE)	1	
21	6G8-48511-00	HOOK, STEERING ATTACHE, DIRECTION	1	ROPE TYPE
22	97095-06016	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6G8-48511-10	HOOK, STEERING ATTACHE, DIRECTION	1	BALL POST TYPE
25	97095-06016	BOLT BOULON	2	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	



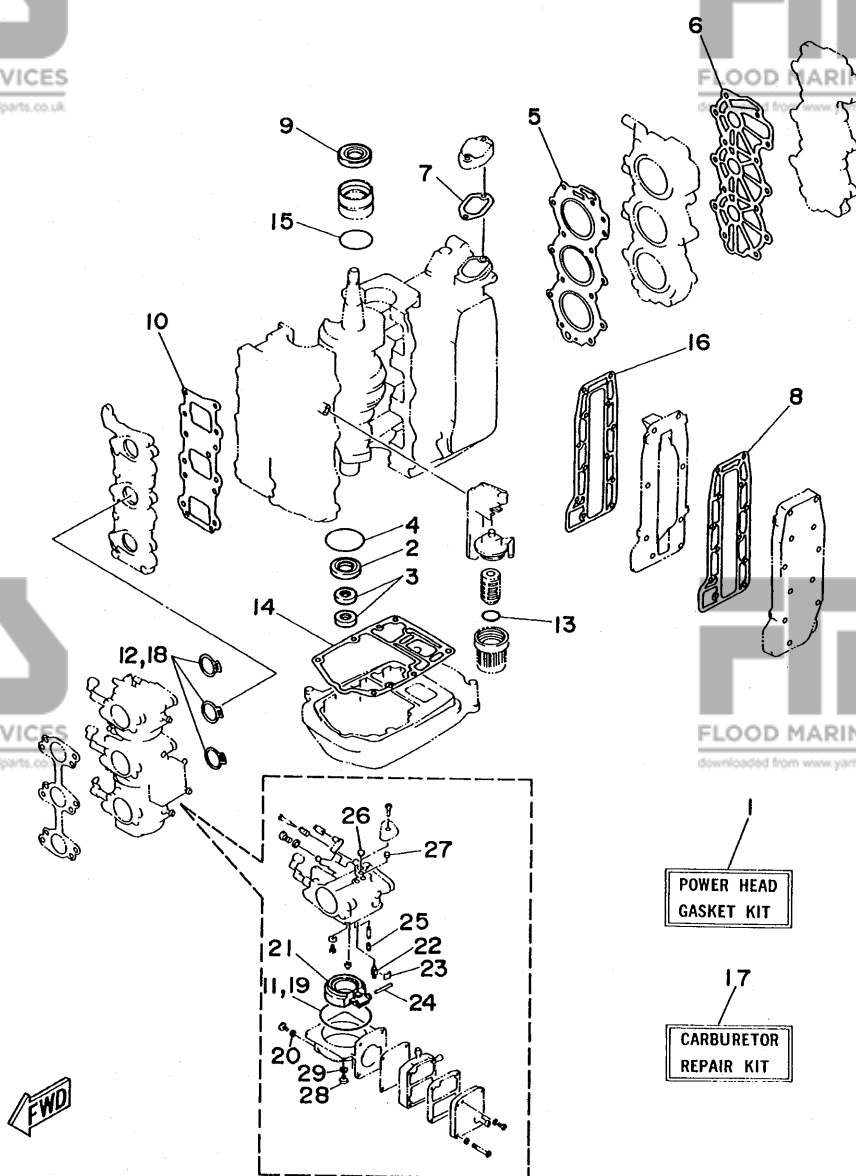


FIG. 22 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	93101-25M28	.OIL SEAL .JOINT SPY	1	
3	93101-16M36	.OIL SEAL .JOINT SPY	2	
4	93210-56M80	.O-RING .JOINT TORIQUE	1	
5	6J8-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
6	6J8-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
7	6J8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
8	6J8-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
9	93102-26M27	.OIL SEAL .JOINT SPY	1	
10	6J8-13621-00	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	
11	6J8-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
12	6J8-14198-00	.GASKET .JOINT	3	
13	93210-32738	.O-RING .JOINT TORIQUE	1	
14	6J8-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
15	93210-42159	.O-RING .JOINT TORIQUE	1	
16	6J8-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
17	6J8-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
18	6J8-14198-00	.GASKET .JOINT	3	
19	6J8-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
20	6J8-14995-00	.GASKET .JOINT	3	
21	6J8-14985-00	.FLOAT .FLOTTEUR	3	
22	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	3	
23	6J8-14159-00	.CLIP .JONC	3	
24	6J8-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
25	6J8-14966-00	.PLUG .BOUCHON	3	
26	6J8-14126-00	.PLUG .BOUCHON	3	
27	6J8-14118-00	.PLUG .BOUCHON	3	
28	98580-04012	.SCREW, PAN HEAD .VIS	3	

POWER HEAD
GASKET KIT

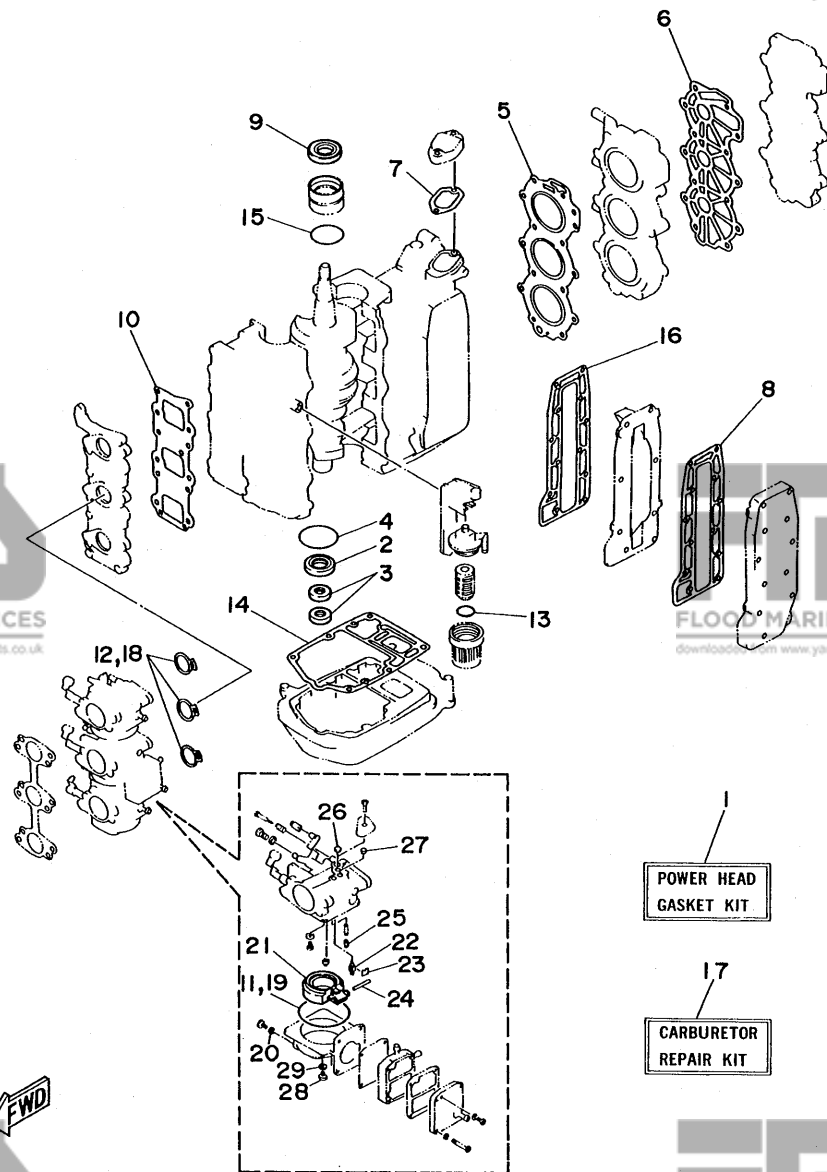
CARBURETOR
REPAIR KIT

F5

FIG. 22 REPAIR KIT 1

KITS DE REPARATION 1

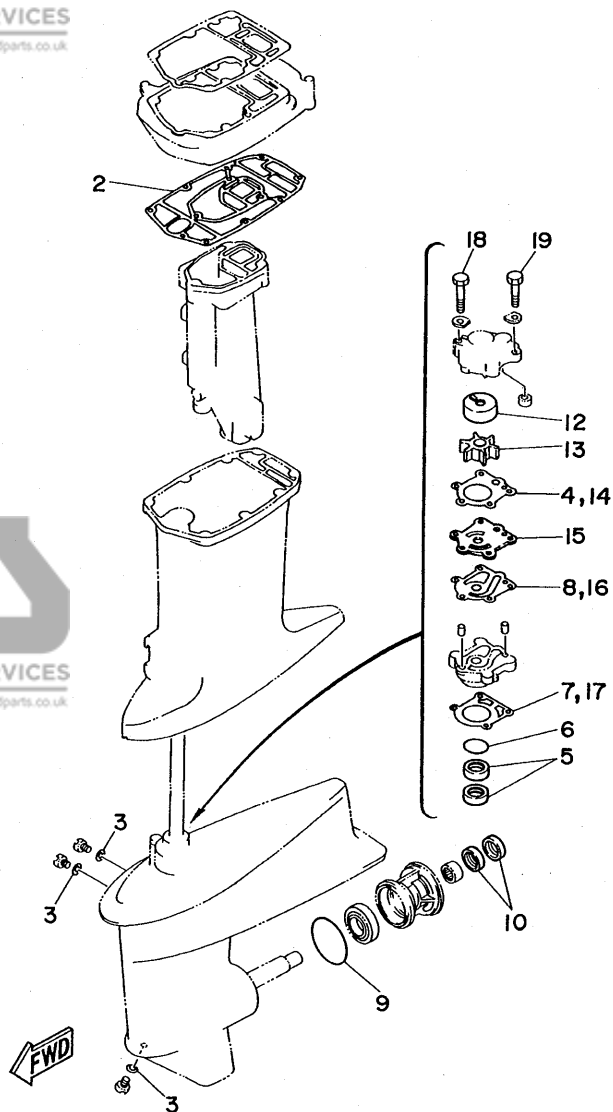
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-04100	.WASHER, SPRING .RONDELLE, GROUVER	3	



1
POWER HEAD
GASKET KIT

17
CARBURETOR
REPAIR KIT

F6



1
LOWER UNIT
GASKET KIT

11
WATER PUMP
REPAIR KIT

20
CHROME PUMP KIT

FIG. 23 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6J8-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6J8-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	90430-08020	.GASKET .JOINT	2	
4	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
5	93101-23070	.OIL SEAL .JOINT SPY	2	
6	93210-41042	.O-RING .JOINT TORIQUE	1	
7	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
8	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
9	93210-60MA3	.O-RING .JOINT TORIQUE	1	
10	93101-20M07	.OIL SEAL .JOINT SPY	2	
11	6J8-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
12	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
13	6H4-44352-02	.IMPELLER .TURBINE	1	
14	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
15	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
16	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
17	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
18	97395-08050	.BOLT .BOULON	2	
19	97395-08040	.BOLT .BOULON	2	
20	6H4-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
21	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
22	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
23	670-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

40H (6H4)

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 40H'94 (6H4). When you are ordering replacement parts for the 40H'94(6H4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- UR Use size (thickness) and/or number as required.
- UN Use as many as you need.
- AP Alternate Parts
- STD Standard
- O/S Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

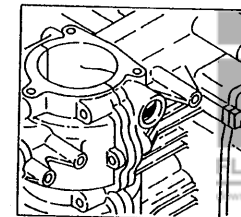
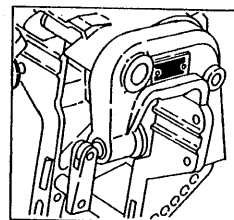
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
40HMO	S : 187910 and following	
	L : 485340 and following	
40HRO	S : 281393 and following	
	L : 591292 and following	
40HEO	S : 105431 and following	
	L : 426035 and following	
40HEPO	S : 250719 and following	
	L : 563570 and following	
40HETO	S : 230793 and following	
	L : 533431 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLuish GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 40H(6H4) modele 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE CARBURATEUR (ENS.)
.GICLEUR de ralenti
.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

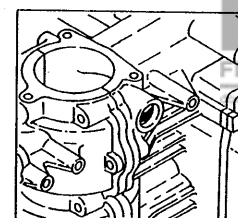
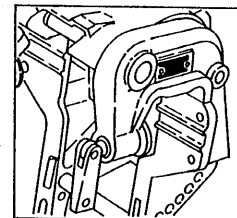
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série		
40HMO	S : 187910 et suivants	L : 485340 et suivants
40HRO	S : 281393 et suivants	L : 591292 et suivants
40HEO	S : 105431 et suivants	L : 426035 et suivants
40HEPO	S : 250719 et suivants	L : 563570 et suivants
40HETO	S : 230793 et suivants	L : 533431 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Sheet 1/2 (Fig. 1 to Fig. 20)

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2, B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	OIL PUMP 1 (40HMO/40HRO)	B6, B7
FIG. 6	OIL PUMP 2 (40HEO/40HEPO/40HETO)	C1, C2
FIG. 7	STARTER (40HMO/40HRO)	C3, C4
FIG. 8	FUEL 1	C5, C6
FIG. 9	TOP COWLING 1 (40HMO/40HRO)	C7
FIG. 10	TOP COWLING 2 (40HEO/40HEPO/40HETO)	D1
FIG. 11	BOTTOM COWLING	D2, D3
FIG. 12	BRACKET 1 (40HMO/40HRO/40HEO)	D4, D5
FIG. 13	BRACKET 2 (40HMO/40HRO/40HEO)	D6, D7
FIG. 14	BRACKET 3 (40HEPO)	E1~E3
FIG. 15	BRACKET 4 (40HETO)	E4~E6
FIG. 16	BRACKET 5 (40HETO)	E7
FIG. 17	POWER TILT ASSY 1 (40HEPO)	F1, F2
FIG. 18	POWER TRIM & TILT ASSY 2 (40HETO)	F3~F5
FIG. 19	STEERING (40HMO)	F6
FIG. 20	CONTROL	F7
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FIG. 16	SUPPORT 5 (40HETO)	E7
FIG. 17	PUISSANCE INCLINER 1 (40HEPO)	F1, F2
FIG. 18	PUISSANCE PARER ET INCLINER (ENS.) 2 (40HETO)	F3~F5
FIG. 19	DIRECTION (40HMO)	F6
FIG. 20	COMMANDE	F7
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FIG. 25	DEMARREUR ELECTRIQUE (40HEO/40HEPO/40HETO)	C1, C2
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FIG. 28	KITS DE REPARATION 1	C7, D1
FIG. 29	KITS DE REPARATION 2	D2, D3
INDEX NUMERIQUE		

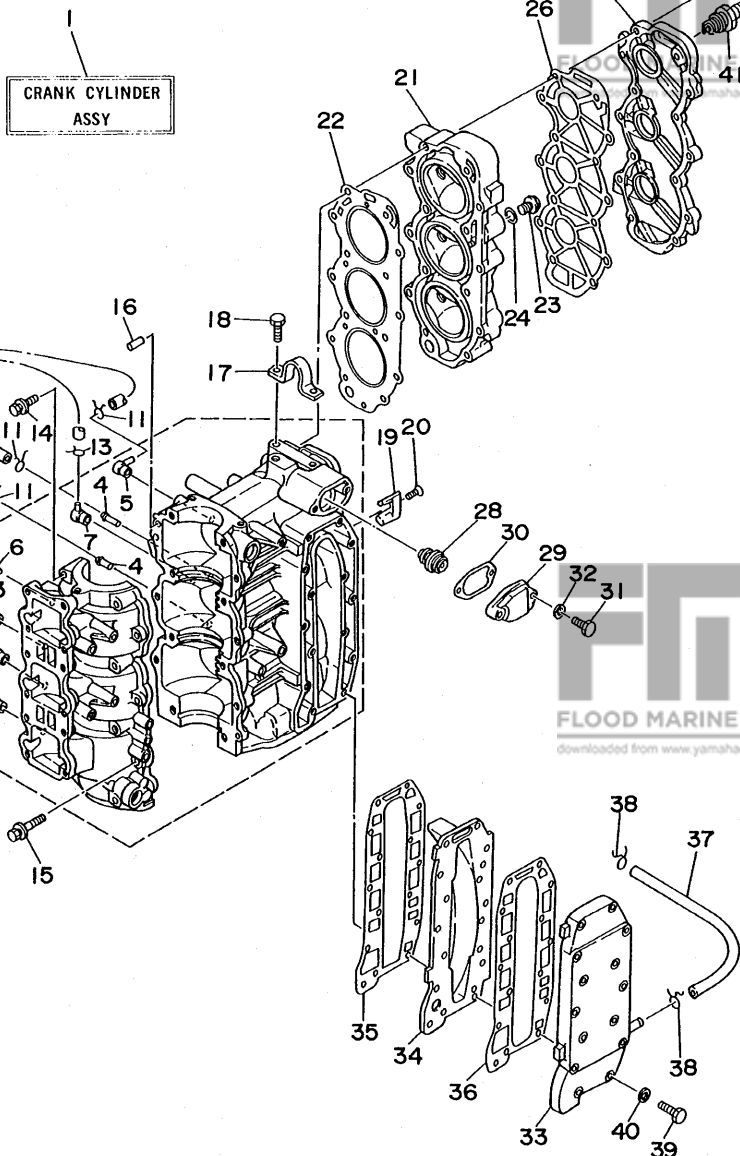


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0090-42-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	
2	6H4-15100-12-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
4	624-14485-00	.PIPE, JOINT .DURITE	2	
5	6H4-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	
7	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
8	90445-07M46	HOSE DURITE	1	
9	90445-07M27	HOSE DURITE	1	
10	90445-07M24	HOSE DURITE	1	
11	90467-06016	CLIP JONC	6	
12	90445-07MA3	HOSE DURITE	1	
13	90467-06016	CLIP JONC	2	
14	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
15	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
16	93606-12019	PIN, DOWEL GOUPILLE	2	
17	6H4-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
18	97313-06014	BOLT BOULON	2	
19	688-11325-00	ANODE ANODE	2	
20	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
21	6H4-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	
22	6H4-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
23	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
24	90430-14115	GASKET JOINT	1	
25	6H4-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
26	6H4-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
27	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	

A6

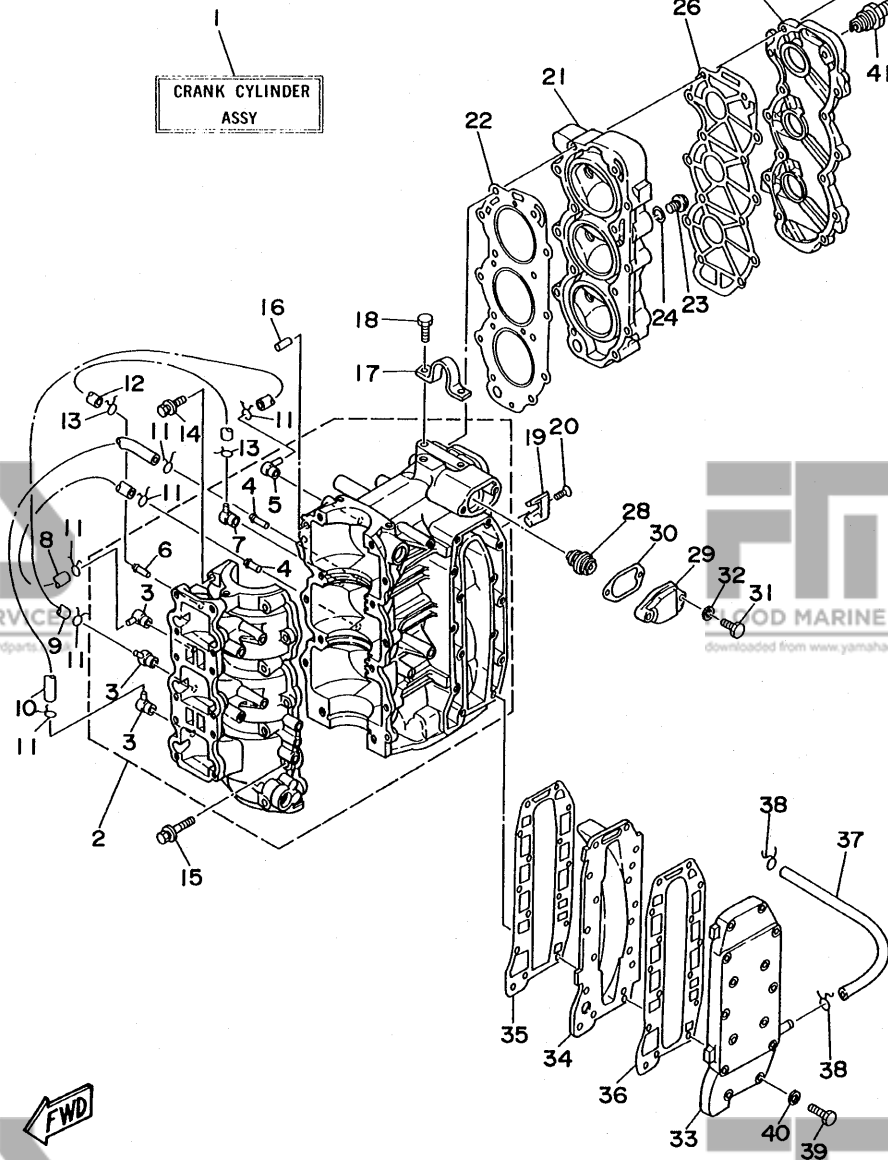


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-12411-20	THERMOSTAT	1	
29	6H4-12413-00-9M	THERMOSTAT COVER, THERMOSTAT	1	
30	6J8-12414-A0	COUVERCLE, THERMOSTAT	1	
31	97095-06025	GASKET, COVER	1	
32	92990-06600	JOINT, COUVERCLE	2	
33	6H4-41113-00-9M	BOLT	2	
34	6H4-41111-00-9M	BOULON	2	
35	6H4-41112-A0	WASHER, PLATE	1	
36	6H4-41114-A0	RONDELLE, PLATE	1	
37	90445-09M37	OUTER COVER, EXHAUST	1	
38	90467-08004	COUVERCLE, ECHAPPEMENT	1	
39	97013-06035	INNER COVER, EXHAUST	1	
40	92990-06600	PLAQUE, ECHAPPEMENT	1	
41	94702-00271	GASKET, EXHAUST INNER COVER	1	
		JOINT, PLAQUE D'ECHAPPEMENT	1	
		GASKET, EXHAUST OUTER COVER	1	
		JOINT, COUVERCLE D'ECHAPPEMENT	1	
		HOSE	1	
		DURITE	1	
		CLIP	1	
		JONC	1	
		BOLT	14	
		BOULON	14	
		WASHER, PLATE	14	
		RONDELLE, PLATE	14	
		PLUG, SPARK (NGK BR7HS-10)	3	
		BOUGIE D'ALLUMAGE (NGK BR7HS-10)	3	

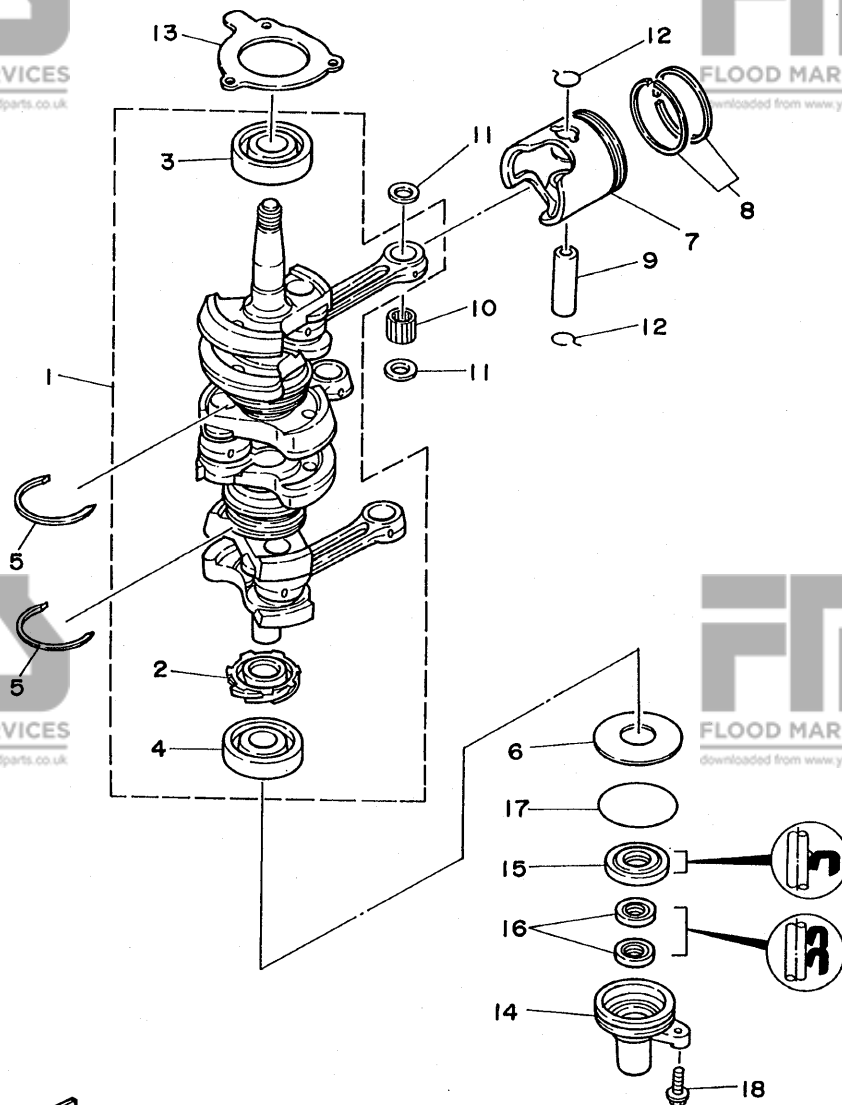


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-11400-14	CRANKSHAFT ASSY	1	
2	6H4-11536-00	VILEBREQUIN COMPLET	1	
3	93306-305U8	.GEAR, DRIVE	1	
4	93306-305U8	.PIGNON SECONDAIRE	1	
5	93440-62057	.BEARING	1	
6	90201-50306	.ROULEMENT	1	
7	6H4-11631-01-95	.BEARING	1	
8	6H4-11635-01	.ROULEMENT	1	
9	6H4-11636-01	.BEARING	1	
10	6H4-11601-00	.ROULEMENT	1	
11	6H4-11601-10	CIRCLIP	2	
12	6H4-11601-20	CIRCLIP	2	
13	648-11633-00	WASHER, PLATE	1	
14	6H4-11634-01	RONDELLE, PLATE	1	
15	6H4-11639-A1	PISTON (STD)	3	
16	6H4-11635-01	PISTON (0.25MM O/S)	3	AP
17	6H4-11636-01	PISTON (0.25MM O/S)	3	AP
18	6H4-11637-01	PISTON (0.50MM O/S)	3	AP
19	6H4-11601-00	PISTON RING SET (STD)	3	
20	6H4-11601-10	JEU DE SEGMENTS (STD)	3	AP
21	6H4-11601-20	PISTON RING SET (0.25MM O/S)	3	AP
22	6H4-11601-30	JEU DE SEGMENTS (0.25MM O/S)	3	AP
23	6H4-11601-40	PISTON RING SET (0.50MM O/S)	3	AP
24	6H4-11601-50	JEU DE SEGMENTS (0.50MM O/S)	3	AP
25	648-11633-00	PIN, PISTON	3	
26	93602-20M02	AXE, PISTON	93	
27	6H4-11641-00	PIN, DOWEL	6	
28	6H4-11634-01	GOUJON	6	
29	6H4-15369-A1	WASHER, PISTON PIN	1	
30	6H4-15396-02-5B	RONDELLE, AXE DE PISTON	1	
31	93102-25M28	CLIP, PISTON PIN	1	
32	93101-16M36	AGRAFE, AXE DE PISTON	1	
33	93210-57M09	GASKET, OIL SEAL HOUSING	1	
34	97595-06520	JOINT SPY DE LOGEMENT	1	
35		HOUSING, OIL SEAL	1	
36		LOGEMENT DE JOINT SPY	1	
37		OIL SEAL	1	
38		JOINT SPY	1	
39		OIL SEAL	2	
40		JOINT SPY	1	
41		O-RING	1	
42		JOINT TORIQUE	1	
43		BOLT, WITH WASHER	1	
44		VIS HEXAGONAL	1	

B1

3

40H

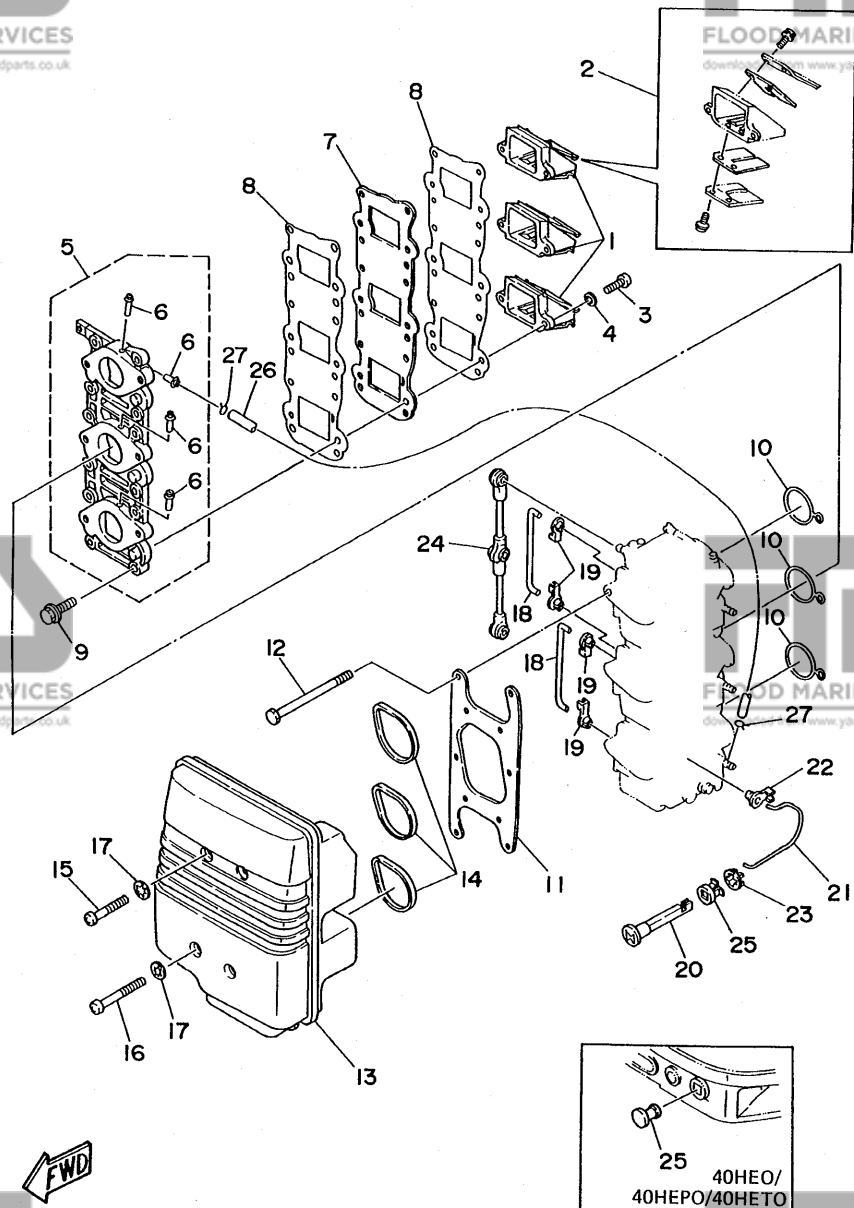


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-13610-00	REED VALVE ASSY CLAPET COMPLET	3	
2	6H4-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6H4-13641-30-94	MANIFOLD 1 TUBULURE 1	1	UR 40HMO/40HRO
	6H4-13641-12-94	MANIFOLD 1 TUBULURE 1	1	UR 40HEO/40HEPO/40HETO
6	6H1-14485-00	.PIPE, JOINT .DURITE	3	UR 40HMO/40HRO
	6H1-14485-00	.PIPE, JOINT .DURITE	4	UR 40HEO/40HEPO/40HETO
7	6H4-13624-01-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	
8	6H4-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	12	
10	6H4-14198-01	GASKET JOINT	3	
11	6H4-14406-00	HINGE PENTURE	1	
12	97095-06095	BOLT BOULON	6	
13	6H4-14431-01	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION	1	
14	6H3-14457-01	SEAL JOINT	3	
15	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
16	97895-06055	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
17	90209-06M05	WASHER RONDELLE	4	
18	6H4-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	2	40HMO/40HRO
19	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	4	40HMO/40HRO
20	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	40HMO/40HRO
21	6H4-41259-01	ROD, CHOKE 3 TRINGLE 3, STARTER	1	40HMO/40HRO
22	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	40HMO/40HRO
23	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	40HMO/40HRO
24	6H4-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
25	689-41273-00	GROMMET PASSE-FIL	1	UR 40HMO/40HRO
	6G1-42748-00	GROMMET PASSE-FIL	1	UR 40HEO/40HEPO/40HETO

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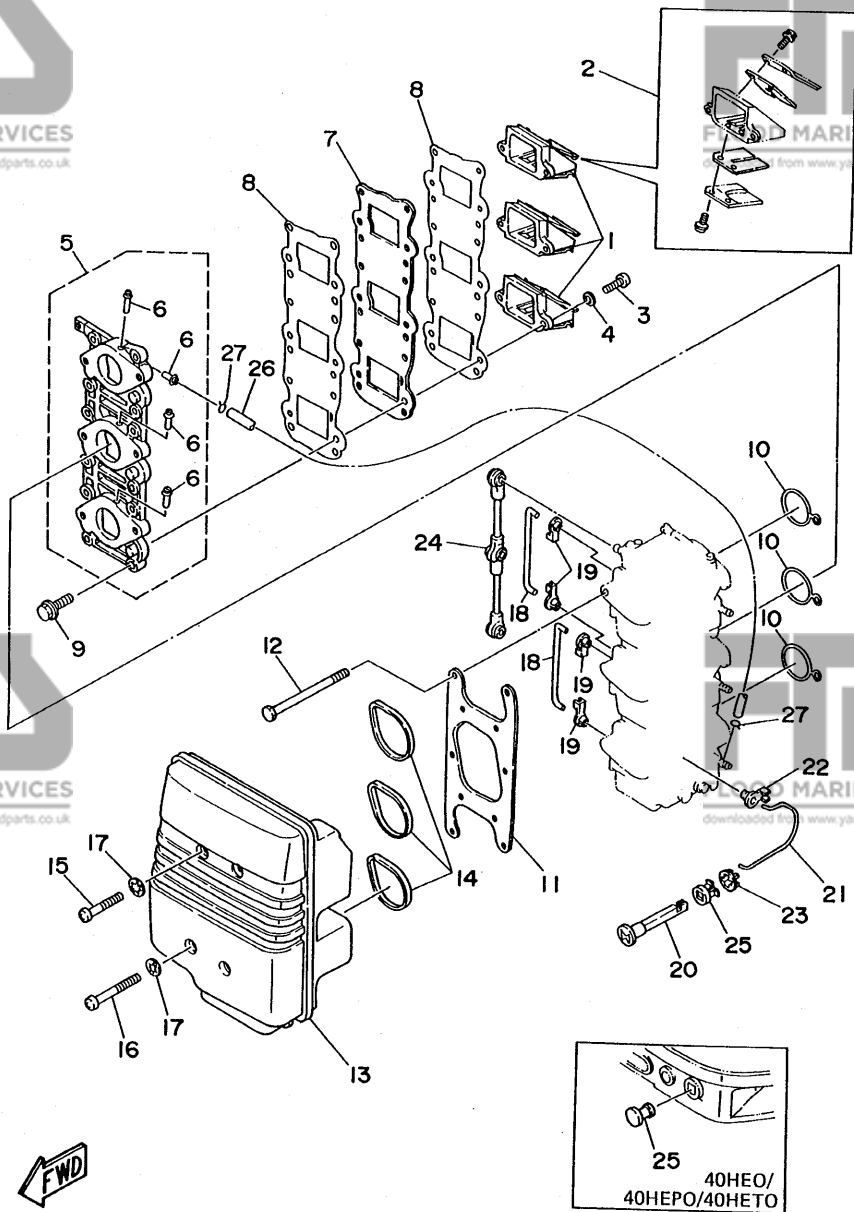


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	90445-07M24	HOSE	1	40HEO/40HEPO/40HETO
27	90467-06016	DURITE CLIP JONC	2	40HEO/40HEPO/40HETO

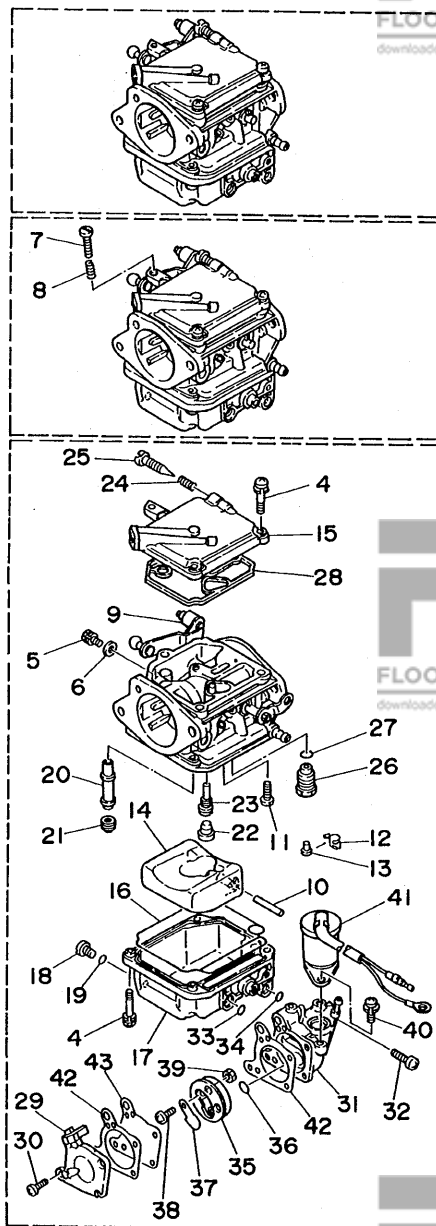
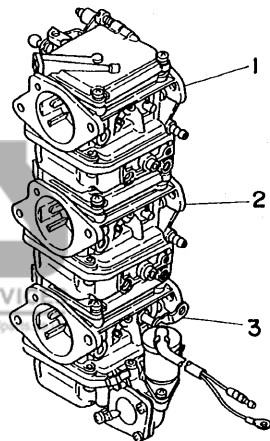
B3

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40H

FIG. 4 CARBURETOR

CARBURETEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-14301-0B	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 40HMO/40HRO
	6H4-14301-12	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 40HEO/40HEPO/40HETO
2	6H4-14302-0B	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 40HMO/40HRO
	6H4-14302-12	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 40HEO/40HEPO/40HETO
3	6H4-14303-0B	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 40HMO/40HRO
	6H4-14303-12	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 40HEO/40HEPO/40HETO
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	
5	6K5-14592-00	.SCREW .VIS	3	
6	90201-05652	.WASHER, PLATE .RONDELLE, PLATE	3	
7	6H1-14523-00	.SCREW, STOP .VIS, BUTEE	1	
8	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
9	6H2-14578-00	.COLLAR .COLLERETTE	1	
10	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
11	98580-04008	.SCREW, PAN HEAD .VIS	3	
12	663-14159-00	.CLIP .JONC	3	
13	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
14	6H4-14985-01	.FLOAT .FLOTTEUR	3	
15	6H4-14146-00	.PLATE .PLAQUE	3	
16	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
17	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	UR 40HMO/40HRO
	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	UR 40HEO/40HEPO/40HETO UPPER/CENTER
	6H4-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	UR 40HEO/40HEPO/40HETO LOWER
18	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	
19	93210-04230	.O-RING .JOINT TORIQUE	3	
20	6H4-14947-07	.JET, NEEDLE .GICLEUR DE STARTER	3	
21	676-14943-30	.JET, MAIN (#115) .GICLEUR, PRINCIPAL (#115)	2	UR 40HMO/40HRO UPPER/LOWER
	676-14943-31	.JET, MAIN (#120) .GICLEUR, PRINCIPAL (#120)	1	UR 40HMO/40HRO CENTER
	676-14943-31	.JET, MAIN (#120) .GICLEUR, PRINCIPAL (#120)	2	UR 40HEO/40HEPO/40HETO UPPER/LOWER

B4

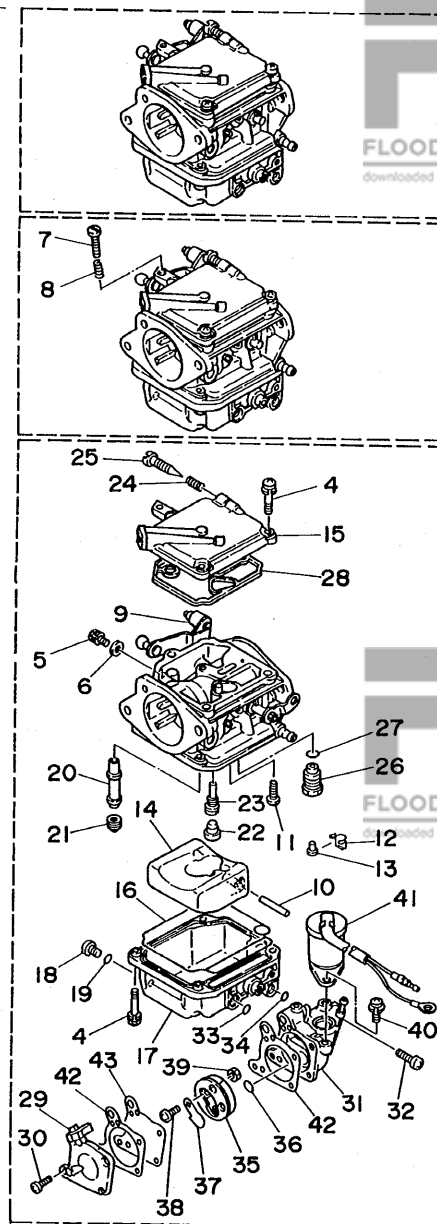
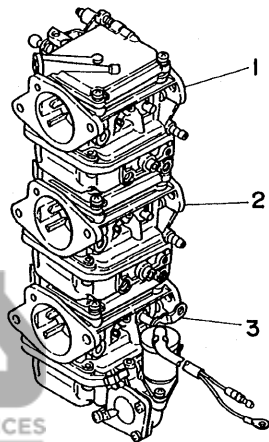


FIG. 4 CARBURETOR

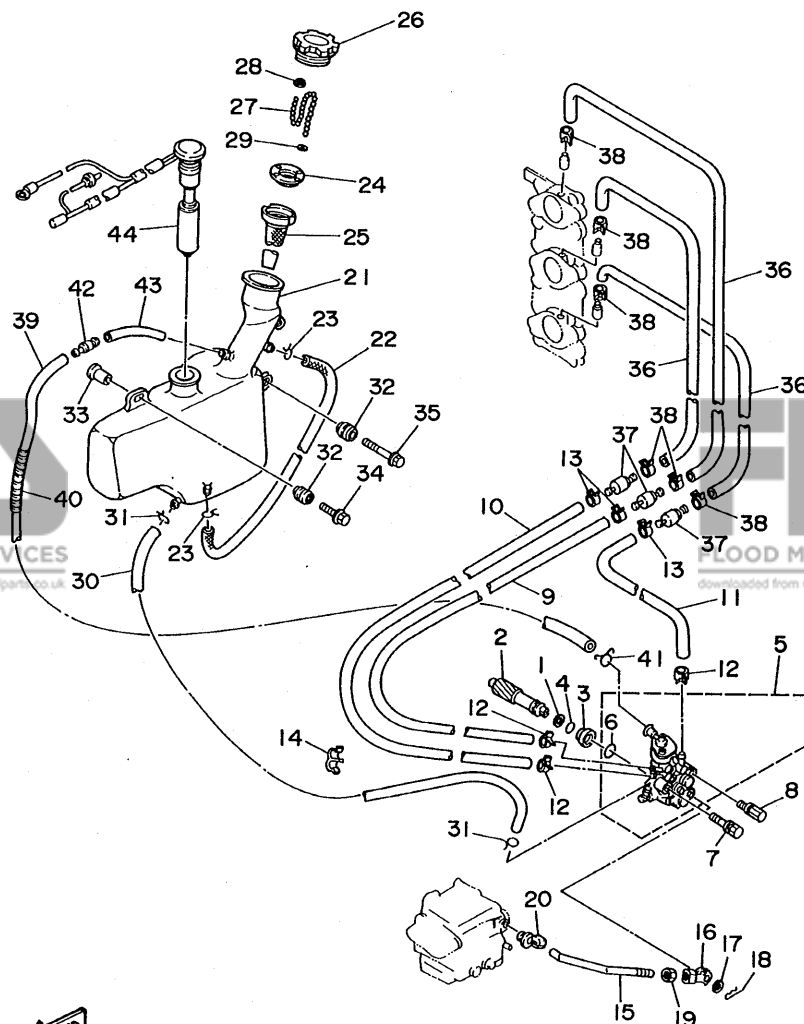
CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
21	676-14943-32	.JET, MAIN (#125)	1	UR 40HE0/40HEP0/40HET0
22	676-14966-00	.GICLEUR, PRINCIPAL (#125)	1	CENTER
23	6H4-14948-11	.CAP	3	
24	679-14555-00	.CAPUCHON	3	
25	692-14923-00	.JET (#60)	3	
26	6H4-14590-00	.GICLEUR (#60)	3	
27	93210-04228	.SPRING	3	
28	6H4-14147-00	.RESSORT	3	
29	6H4-24452-01	.SCREW, PILOT	3	
30	6H4-14567-00	.VIS, RALENTI	3	
31	6H4-24412-00	.NEEDLE VALVE ASSY	3	
32	6H4-14592-10	.POINTEAU	3	
33	6H4-14561-00	.O-RING	3	
34	6H4-14562-00	.JOINT TORIQUE	3	
35	6H4-24413-00	.O-RING	3	
36	6H4-24486-00	.JOINT TORIQUE	3	
37	6L5-24421-00	.COVER	1	40HE0/40HEP0/40HET0
38	98980-03006	.COUVERCLE	1	40HE0/40HEP0/40HET0
39	95380-03600	.SCREW	4	40HE0/40HEP0/40HET0
40	97980-05310	.VIS	1	40HE0/40HEP0/40HET0
41	6H4-86120-00	.BODY 1	1	40HE0/40HEP0/40HET0
42	6H5-24434-00	.CORPS 1	1	40HE0/40HEP0/40HET0
43	6H4-24411-00	.SCREW	2	40HE0/40HEP0/40HET0
		.VIS	2	40HE0/40HEP0/40HET0
		.O-RING	1	40HE0/40HEP0/40HET0
		.JOINT TORIQUE	1	40HE0/40HEP0/40HET0
		.O-RING	1	40HE0/40HEP0/40HET0
		.JOINT TORIQUE	1	40HE0/40HEP0/40HET0
		.BODY 2	1	40HE0/40HEP0/40HET0
		.CORPS 2	1	40HE0/40HEP0/40HET0
		.O-RING	1	40HE0/40HEP0/40HET0
		.JOINT TORIQUE	1	40HE0/40HEP0/40HET0
		.VALVE, CHECK	2	40HE0/40HEP0/40HET0
		.SOUPAPE, RETENUE	2	40HE0/40HEP0/40HET0
		.SCREW, BIND	2	40HE0/40HEP0/40HET0
		.VIS	2	40HE0/40HEP0/40HET0
		.NUT	2	40HE0/40HEP0/40HET0
		.ECROU	2	40HE0/40HEP0/40HET0
		.SCREW, WITH WASHER	2	40HE0/40HEP0/40HET0
		.VIS, AVEC RONDELLE	2	40HE0/40HEP0/40HET0
		.SOLENOID VALVE ASSY	1	40HE0/40HEP0/40HET0
		.SOLENOIDE	1	40HE0/40HEP0/40HET0
		.GASKET, BODY	2	40HE0/40HEP0/40HET0
		.JOINT, CORPS	2	40HE0/40HEP0/40HET0
		.DIAPHRAGM	1	40HE0/40HEP0/40HET0
		.DIAPHRAGME	1	40HE0/40HEP0/40HET0

B5

FIG. 5 OIL PUMP 1 (40HMO/40HRO)

POMPE A HUILE 1 (40HMO/40HRO)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING JOINT TORIQUE	1	
5	6H4-13200-04	OIL INJECTION PUMP ASSY VIEUX	1	
6	93210-19MA7	O-RING JOINT TORIQUE	1	
7	90109-06M39	BOLT BOULON	1	
8	90109-06M40	BOLT BOULON	1	
9	90445-07M44	HOSE DURITE	1	
10	90445-07M23	HOSE DURITE	1	
11	90445-07MA6	HOSE DURITE	1	
12	90468-07M02	CLIP JONC	3	
13	90468-07M02	CLIP JONC	3	
14	90464-07M20	CLAMP BRIDE	1	
15	6H4-41241-01	ROD, LINK BIELLETTE	1	
16	6H1-41237-00	JOINT, LINK RACCORD	1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
18	90468-05M03	CLIP JONC	1	
19	95380-05600	NUT ECROU	1	
20	6R5-41237-00	JOINT, LINK RACCORD	1	
21	6H4-21707-12	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
22	90446-09M08	HOSE DURITE	1	
23	90467-08004	CLIP JONC	2	
24	6H4-21773-00	GROMMET RONDELLE CAOUTCHOUC	1	
25	6H1-21756-00	NET, FILTER TAMIS, FILTRE	1	
26	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
27	6H4-24633-00	CHAIN, BALL CHANE DE BALLE	1	
28	6H4-24634-00	HOOK, CHAIN BALL CROCHET-CHAINE A BILLE	1	

B6

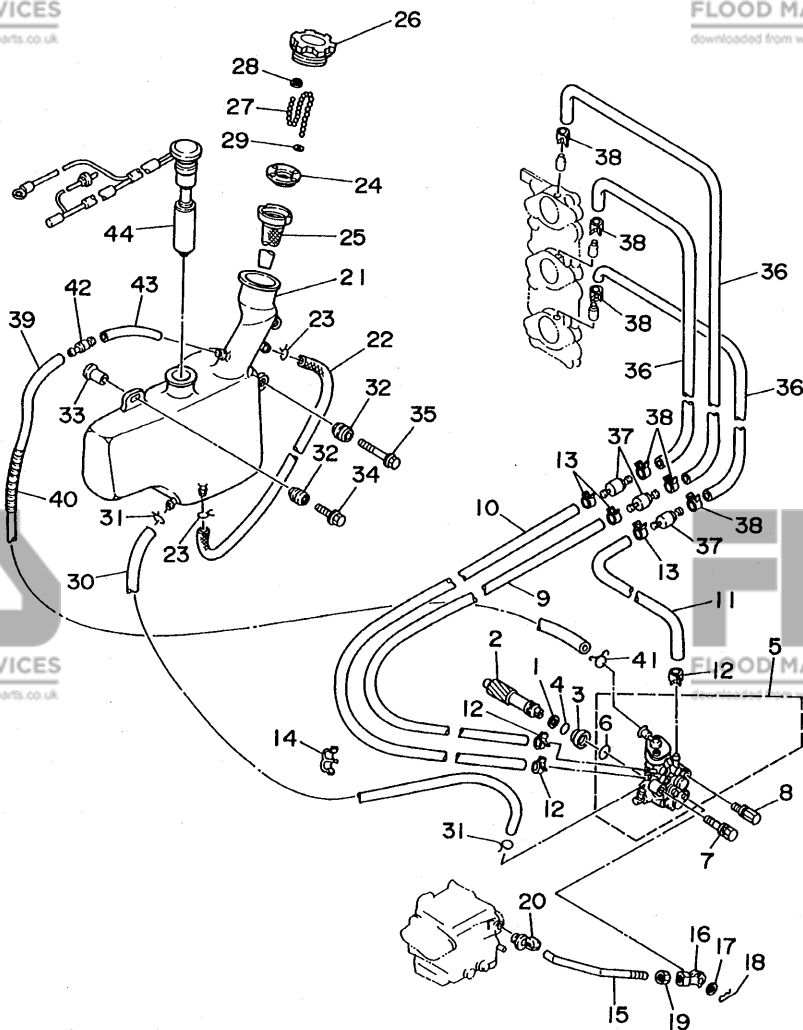
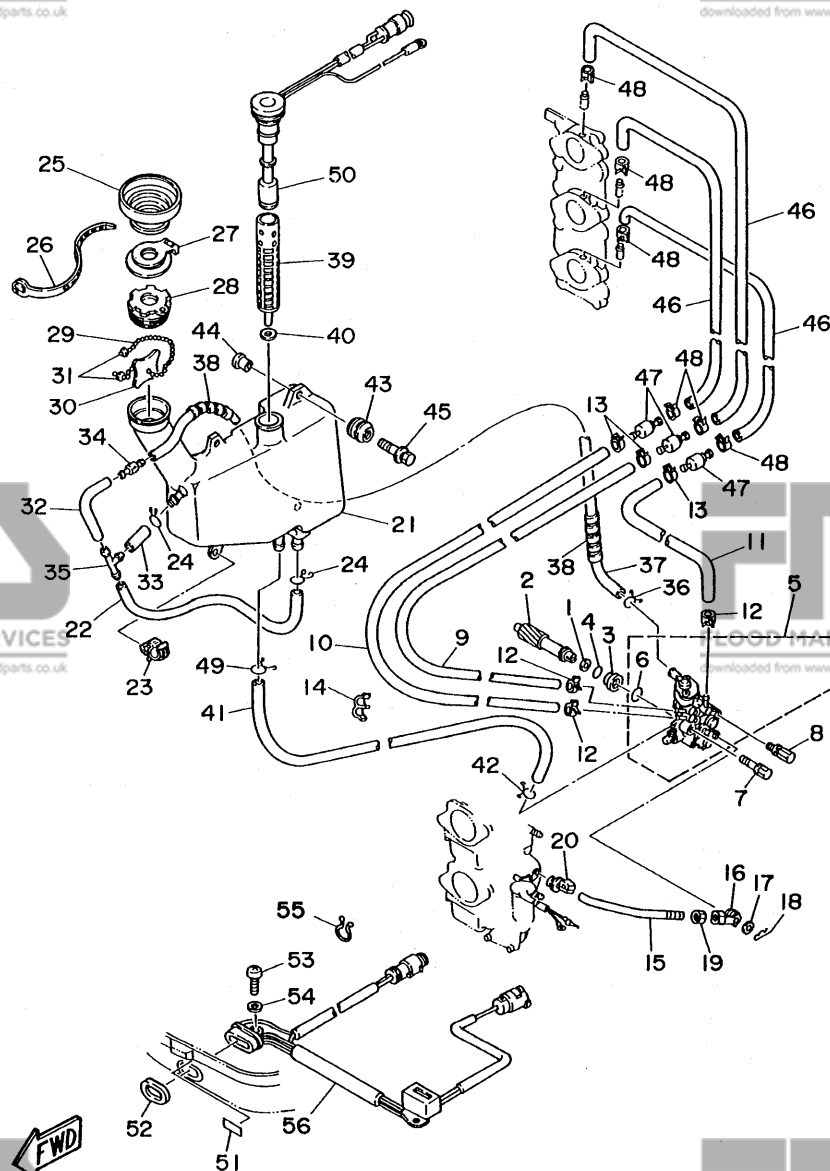


FIG. 5 OIL PUMP 1 (40HMO/40HRO)

POMPE A HUILE 1 (40HMO/40HRO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	1	
30	90445-09M37	HOSE DURITE	1	
31	90467-08004	CLIP JONC	2	
32	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
33	624-42542-00	PIPE TUYAU	3	
34	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
35	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
36	90445-07M87	HOSE DURITE	3	
37	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
38	90468-07M02	CLIP JONC	6	
39	90445-11M17	HOSE DURITE	1	
40	90446-10M01	HOSE DURITE	2	
41	90467-10M04	CLIP JONC	1	
42	6J8-21744-00	BREATHER RENIFLARD	1	
43	90445-11M23	HOSE DURITE	1	
44	6H4-85720-21	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

FWD

FIG. 6 OIL PUMP 2 (40HE0/40HEP0/40HET0)
FIG. 6 POMPE A HUILE 2 (40HE0/40HEP0/40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING	1	
5	6H4-13200-04	JOINT TORIQUE OIL INJECTION PUMP ASSY VIEUX	1	
6	93210-19MA7	O-RING	1	
7	90109-06M39	JOINT TORIQUE BOLT BOULON	1	
8	90109-06M40	BOLT BOULON	1	
9	90445-07M44	HOSE DURITE	1	
10	90445-07M23	HOSE DURITE	1	
11	90445-07MA6	HOSE DURITE	1	
12	90468-07M02	CLIP JONC	3	
13	90468-07M02	CLIP JONC	3	
14	90464-07M20	CLAMP BRIDE	1	
15	6H4-41241-01	ROD, LINK BIELLE	1	
16	6H1-41237-00	JOINT, LINK RACCORD	1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
18	90468-05M03	CLIP JONC	1	
19	95380-05600	NUT ECROU	1	
20	6R5-41237-00	JOINT, LINK RACCORD	1	
21	6H4-21707-04	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
22	90445-11M17	HOSE DURITE	1	
23	90464-11M23	CLAMP BRIDE	1	
24	90467-11M08	CLIP JONC	2	
25	6H4-21752-00	TUBE, FILLER 1 DURITE	1	
26	90465-13M36	CLAMP BRIDE	1	
27	6H1-2176M-01	HOOK CROCHET	1	
28	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	

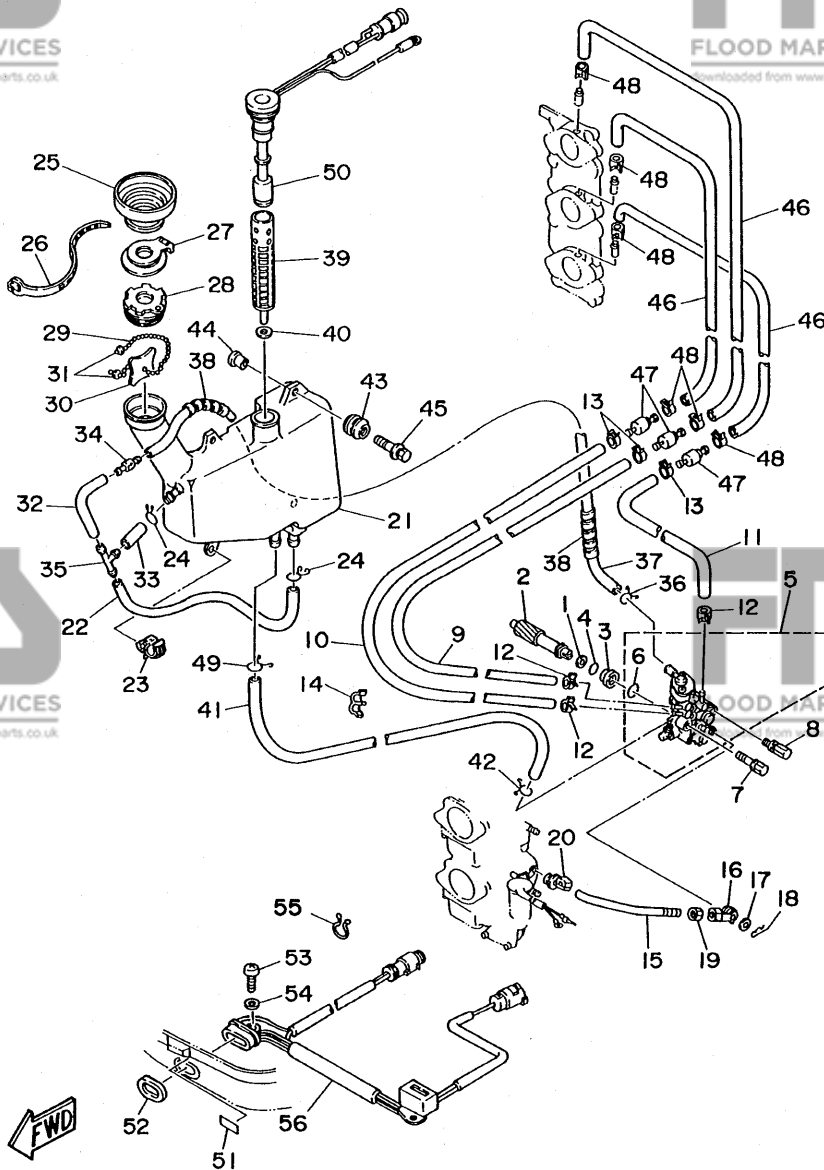


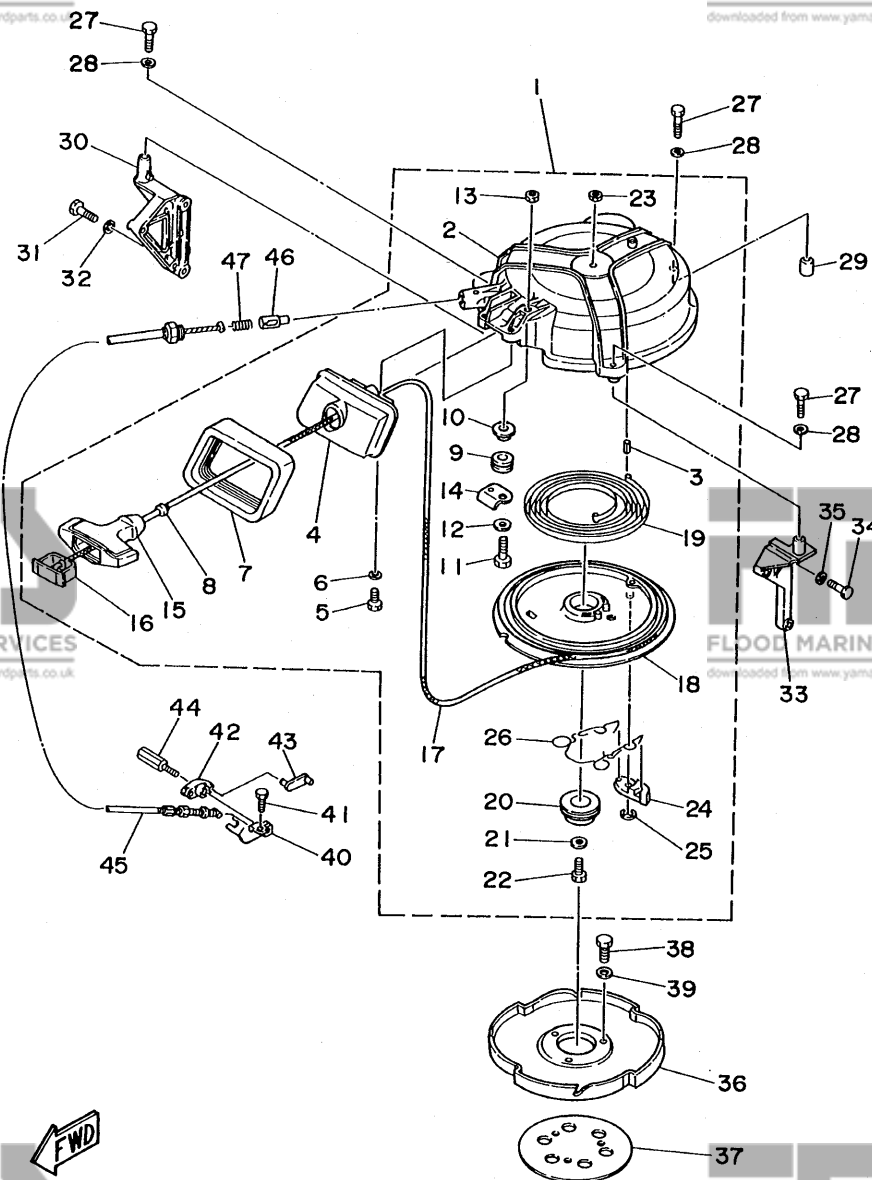
FIG. 6 OIL PUMP 2 (40HEO/40HEPO/40HETO)
FIG. 6 POMPE A HUILE 2 (40HEO/40HEPO/40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1	
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
32	90445-11M23	HOSE DURITE	1	
33	90445-11M07	HOSE DURITE	1	
34	6J8-21744-00	BREATHER RENIFLARD	1	
35	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
36	90467-10M04	CLIP JONC	1	
37	90445-11M17	HOSE DURITE	1	
38	90446-10M01	HOSE DURITE	2	
39	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
40	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
41	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
42	90467-08004	CLIP JONC	1	
43	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
44	624-42542-00	PIPE TUYAU	3	
45	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
46	90445-07M87	HOSE DURITE	3	
47	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
48	90468-07M02	CLIP JONC	6	
49	90467-11M08	CLIP JONC	1	
50	6H5-85720-12	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	
51	6H4-84342-00	SEAT, EMBLEM SIEGE, EMBLEME	1	
52	6H4-83589-00	GASKET GARNITURE	1	
53	97880-06014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
54	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
55	90465-18147	CLAMP BRIDE	1	
56	6H4-84301-01	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1	

C2

FIG. 7 STARTER (40HMO/40HRO)

DEMARREUR (40HMO/40HRO)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-15710-03-4D	STARTER ASSY DEMARREUR COMPLET	1	
2	6H4-15711-02-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40018	.PIN, SPRING .AGRAFFE	1	
4	6H4-15758-00-4D	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6H4-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
10	90387-06M69	.COLLAR .COLLERETTE	1	
11	97095-06030	.BOLT .BOULON	1	
12	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	1	
13	95380-06600	.NUT .ECROU	1	
14	6H4-15787-01	.STAY .SUPPORT	1	
15	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
16	6F5-15779-02	.COVER .COUVERCLE	1	
17	*	.WIRE (L:2095MM) .FIL (L:2095MM)	1	
18	6H4-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
19	90510-08002	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
20	6H4-15717-01	.SHAFT, STARTER .AXE DE DEMARREUR	1	
21	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
22	97095-06020	.BOLT .BOULON	1	
23	95380-06600	.NUT .ECROU	1	
24	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
25	93430-06M02	.CIRCLIP .CLIPS	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

C3

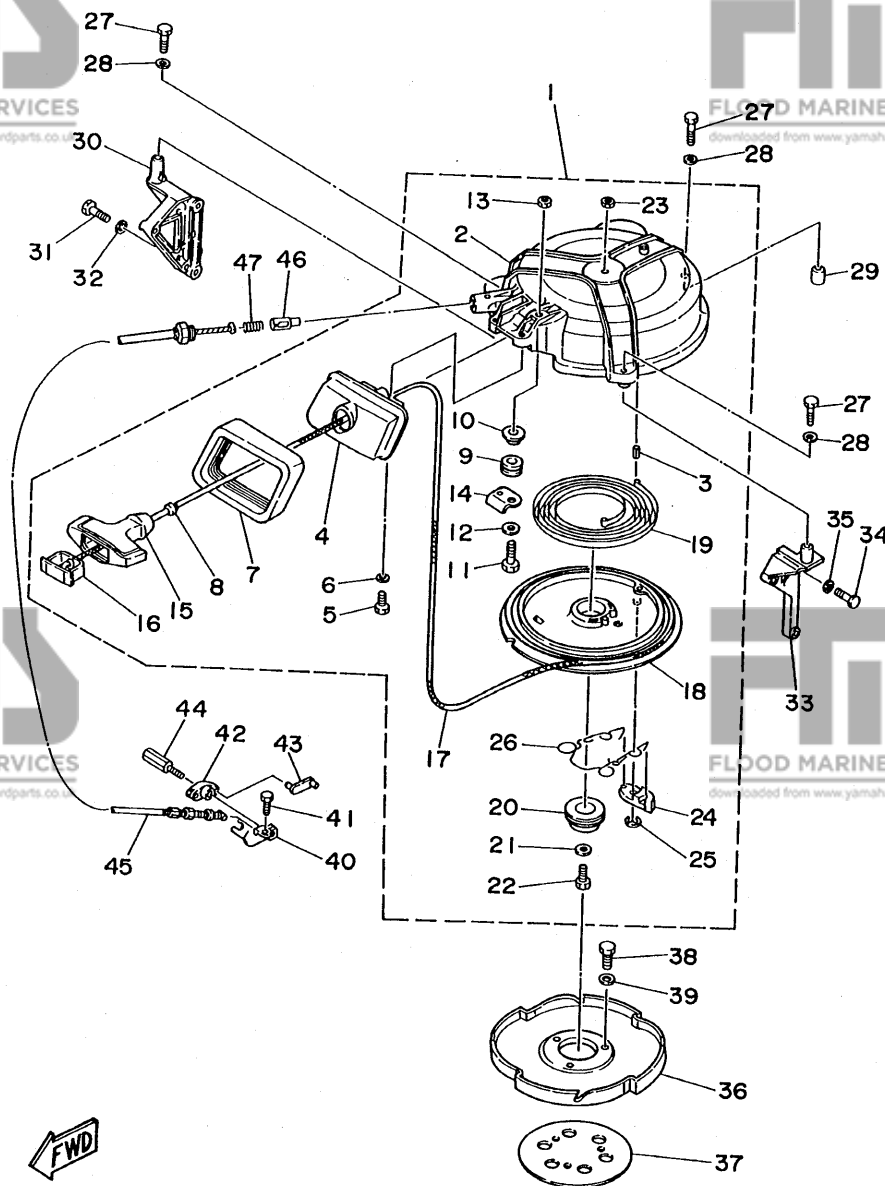


FIG. 7 STARTER (40HMO/40HRO)

DEMARREUR (40HMO/40HRO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6H4-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
27	97095-06035	BOLT BOULON	3	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
29	99530-10014	PIN, DOWEL GOUJON, D'ASSEMBLAGE	1	
30	6H4-15771-01-94	STAY 1 SUPPORT 1	1	
31	97313-08030	BOLT BOULON	2	
32	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
33	6H4-15772-02-94	STAY 2 SUPPORT 2	1	
34	97095-06025	BOLT BOULON	3	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
36	6H4-15723-01-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
37	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
38	97313-08020	BOLT BOULON	3	
39	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
40	6H4-15774-00	STAY 4 SUPPORT 4	1	
41	97095-06012	BOLT BOULON	1	
42	682-15746-00	ARM BRAS	1	
43	6H4-15747-00	LINK LIELETTE	1	
44	90109-06M04	BOLT BOULON	1	
45	6H4-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
46	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
47	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	

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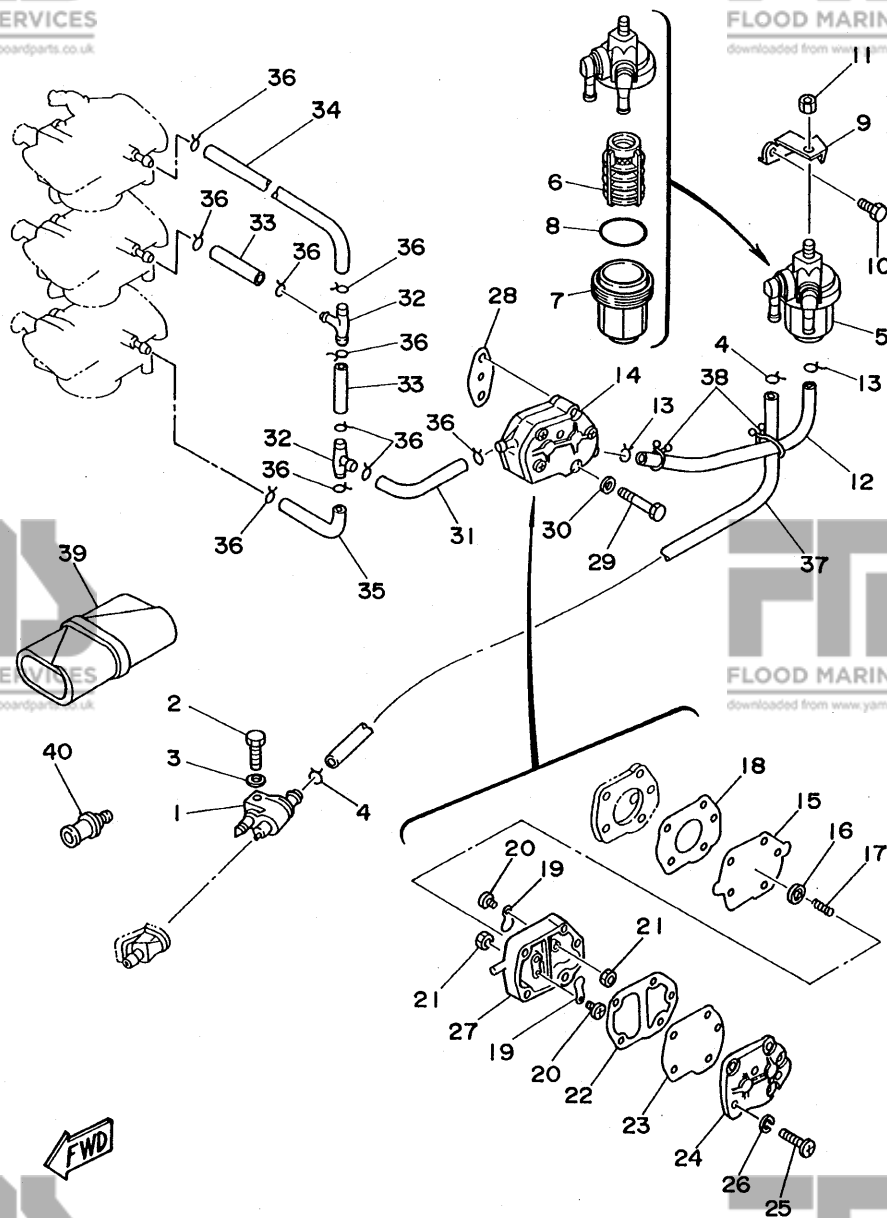
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40H

FIG. 8 FUEL 1

CARBURANT 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMT. A ESSENCE	1	
3	92990-06600	BOLT BOULON	1	
4	90467-08004	WASHER, PLATE RONDELLE, PLATE	1	
5	61N-24560-00	CLIP JONC	2	
6	61N-24563-00	FILTER ASSY ENS FILTRE	1	
7	61N-24521-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
8	93210-32738	.CUP, FILTER .CUVETTE, FILTRE	1	
9	6H4-24566-01	.O-RING .JOINT TORIQUE	1	
10	97313-06014	BRACKET, FILTER SUPPORT, FILTRE	1	
11	95380-08600	BOLT BOULON	1	
12	6H4-24314-00	NUT ECROU	1	
13	90467-08004	PIPE 4 DURITE 4	1	
14	6A0-24410-05	CLIP JONC	2	
15	648-24411-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
16	648-24424-00	.DIAPHRAGM .DIAPHRAGME	1	
17	648-24423-00	.SEAT, SPRING .SIEGE, RESSORT	1	
18	648-24434-01	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	
19	6A0-24421-01	.GASKET, BODY .JOINT, CORPS	1	
20	6A0-14325-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	
21	95380-03600	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
22	648-24435-02	.NUT ECROU	2	
23	663-24411-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	
24	648-24413-01	.DIAPHRAGM .DIAPHRAGME	1	
25	98580-05530	.BODY 2 .CORPS 2	1	
26	92990-05100	.SCREW, PAN HEAD .VIS	3	
27	6A0-24412-02	.WASHER, SPRING .RONDELLE, GROWER	3	
28	650-24431-A0	.BODY 1 .CORPS 1	1	
		GASKET, FUEL PUMP 1	1	
		JOINT 1 DE POMPE A ESSENCE	1	

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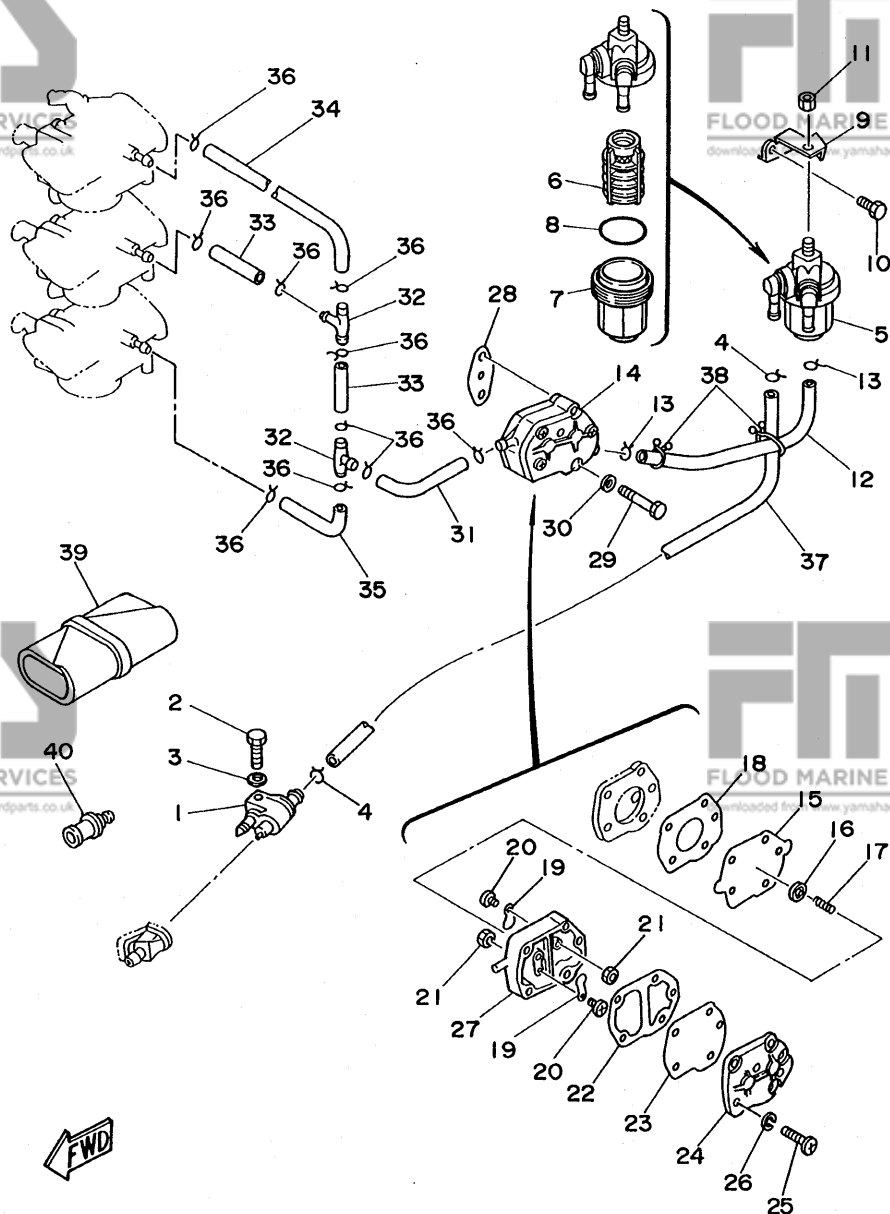


FIG. 8 FUEL 1

CARBURANT 1

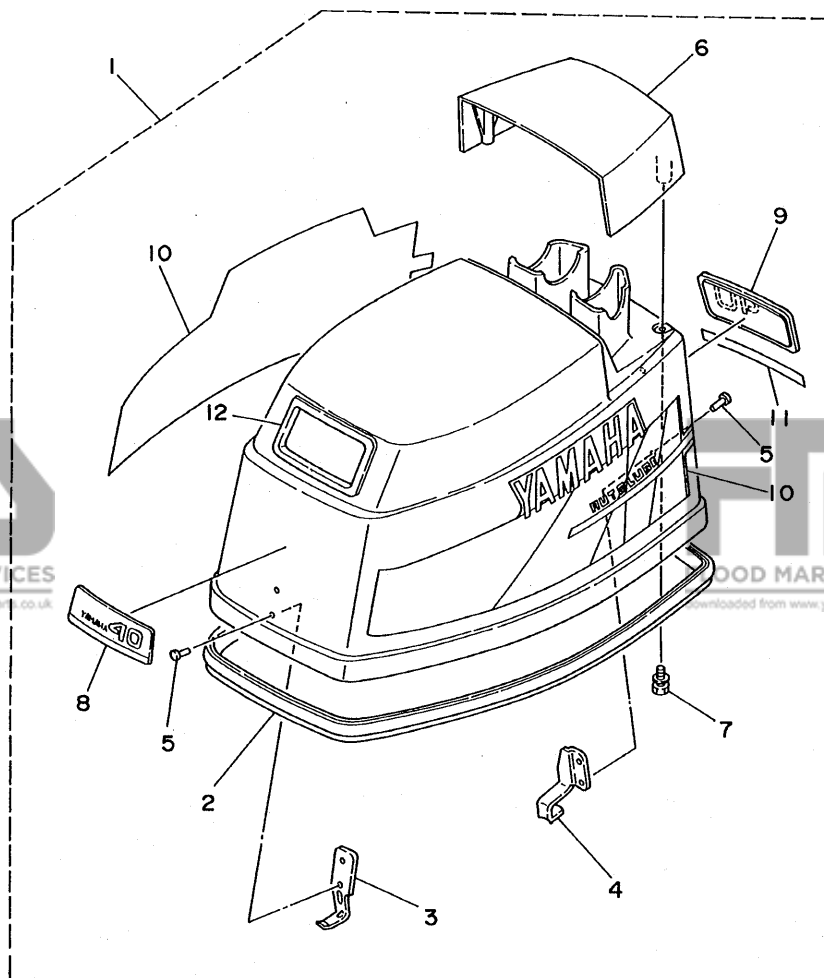
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06040	BOLT BOULON	2	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
31	90445-09063	HOSE DURITE	1	
32	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	
33	90445-09057	HOSE DURITE	2	
34	6H4-24313-00	PIPE 3 DURITE 3	1	
35	6H4-24312-00	PIPE 2 DURITE 2	1	
36	90467-08004	CLIP JONC	10	
37	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
38	90464-16039	CLAMP BRIDE	3	
39	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
40	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP	

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40H

FIG. 9 TOP COWLING 1 (40HM0/40HR0) CAPOT SUPERIEUR 1 (40HM0/40HR0)

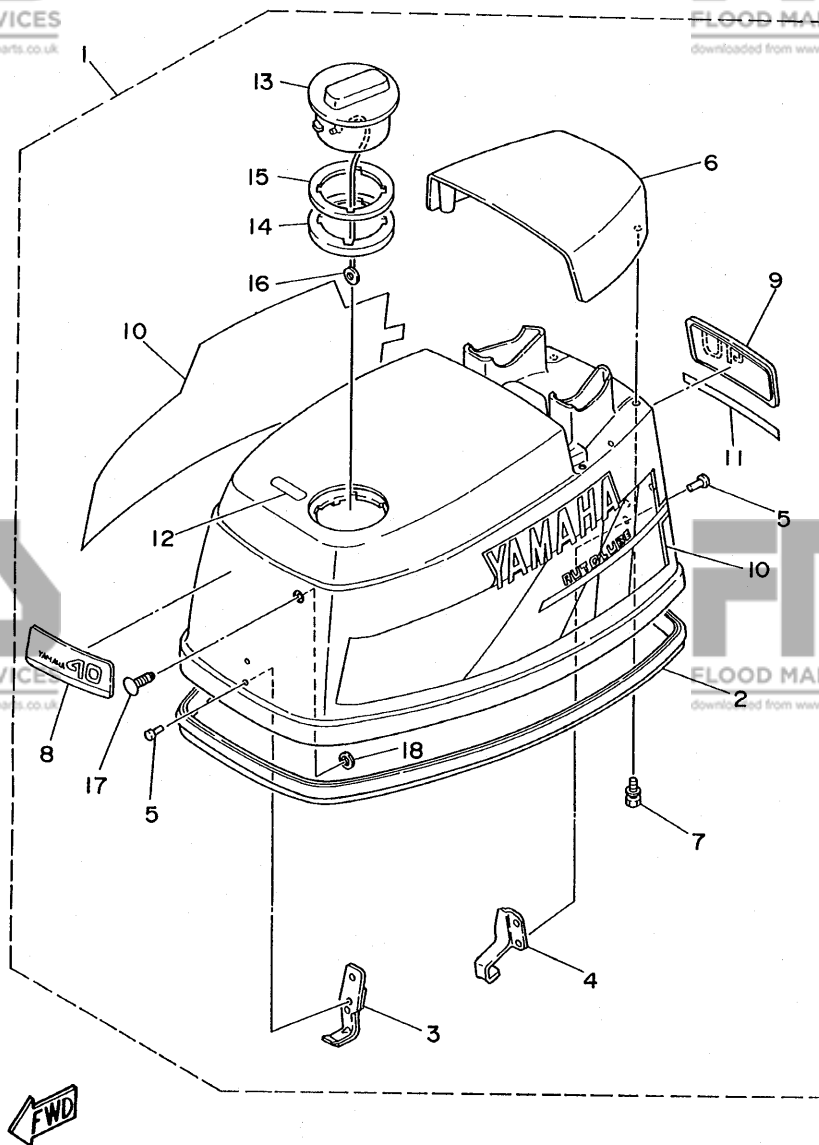


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42610-B0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40HR0
	6H4-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 40HM0
2	6H4-42615-00	.SEAL	1	
3	6H4-42651-00	.HOOK	1	
4	6H4-42652-00	.HOOK	1	
5	90266-04M01	.RIVET	4	
6	6H4-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
8	6H4-42686-02	.EMBLEM, FRONT	1	
9	6H4-42687-01	.EMBLEM, REAR	1	
10	6H4-W0070-A2	.GRAPHIC SET .JEU DIEMBLEMES	1	UR 40HR0
	6H4-W0070-60	.GRAPHIC SET .JEU DIEMBLEMES	1	UR 40HM0
11	6H4-4267A-60	.GRAPHIC, REAR 2	1	
12	6H4-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	

FWD

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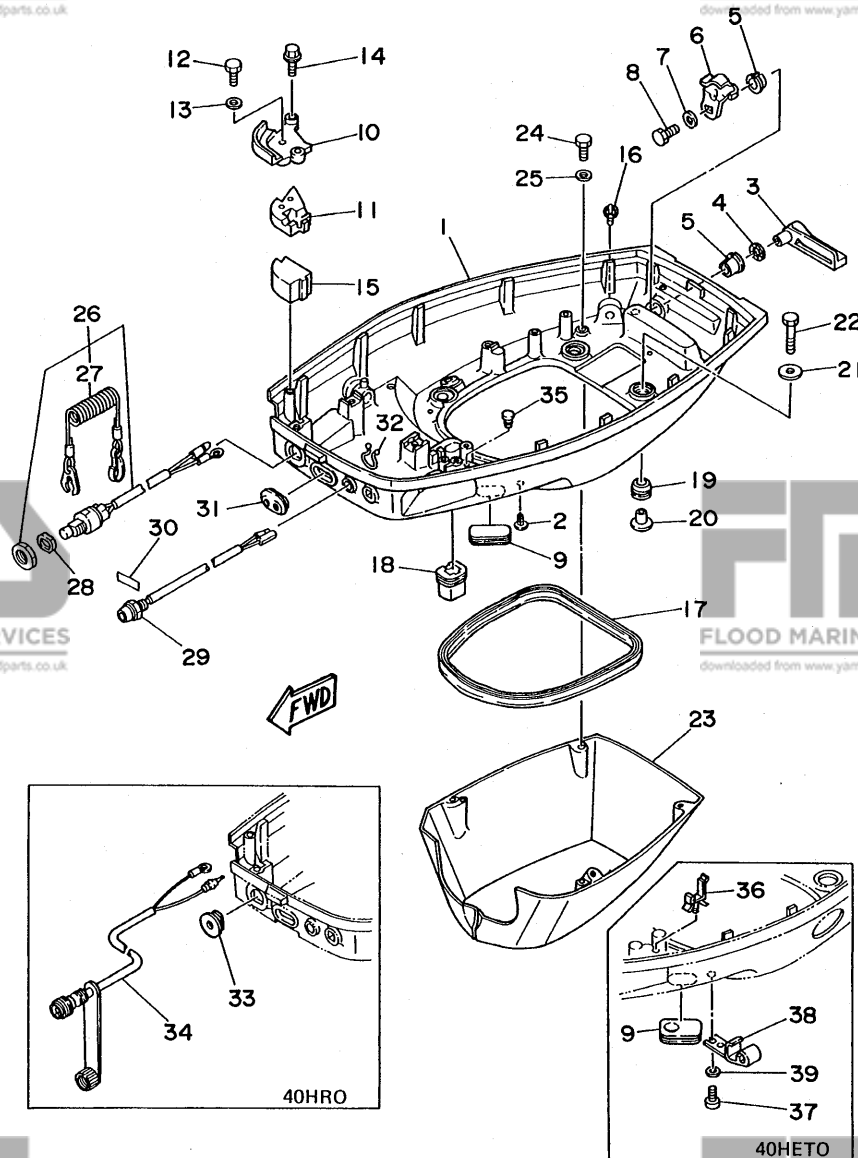
FIG. 10 TOP COWLING 2 (40HE0/40HEP0/40HET0)
FIG. 10 CAPOT SUPERIEUR 2 (40HE0/40HEP0/40HET0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42610-A4-4D	TOP COWLING ASSY CAPOT (ENS.)	1	
2	6H4-42615-00	.SEAL	1	
3	6H4-42651-00	.JOINT	1	
4	6H4-42652-00	.HOOK	1	
5	90266-04M01	.CROCHET	1	
6	6H4-42613-10-4D	.HOOK	1	
7	90119-06M99	.CROCHET	1	
8	6H4-42686-11	.RIVET	4	
9	6H4-42687-10	.RIVET	1	
10	6H4-W0070-A2	.MOLDING, AIR DUCT .MANCHON A AIR	1	
11	6H4-4267A-60	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
12	6H4-13436-00	.EMBLEM, FRONT .EMBLEME, AVANT	1	
13	6H1-2177H-02	.EMBLEM, REAR .EMBLEME, ARRIERE	1	
14	6H3-21732-00	.GRAPHIC SET .JEU DIEMBLEMES	1	
15	6H3-21735-00	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
16	6H1-42694-00	.MARK .ADHESIF	1	
17	90338-05M12	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	
18	90183-05M06	.SEAL 1 .JOINT 1	1	
		.SEAL 2 .JOINT 2	1	
		.BAND .COLLIER	1	
		.PLUG .PLOT	1	
		.NUT, SPRING .ECROU, RESSORT	1	

FIG. 11 BOTTOM COWLING

CAPOT INFÉRIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42711-05-4D	COWLING, BOTTOM CUVETTE	1	UR 40HMO/RO/EO/EPO
	6H4-42711-23-4D	COWLING, BOTTOM CUVETTE	1	UR 40HETO
2	90338-05M03	PLUG PLOT	1	
3	6H4-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
4	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
5	90386-12069	BUSH DOUILLE	2	
6	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
7	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
8	97313-06010	BOLT BOULON	1	
9	6H4-42726-00	GROMMET PASSE-FIL	1	UR 40HMO/RO/EO
	688-42726-10	GROMMET PASSE-FIL	1	UR 40HETO
	6H5-42726-00	GROMMET PASSE-FIL	1	UR 40HEPO
10	6H4-48531-00-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	UR 40HMO
	6H4-48531-10-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	UR
11	6H4-48532-00-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	UR 40HMO
	6H4-48532-10-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	UR
12	97395-05016	BOLT BOULON	1	
13	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
14	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
15	6H4-42724-00	GROMMET PASSE-FIL	1	UR 40HMO/RO
	6H4-42724-20	GROMMET PASSE-FIL	1	UR 40HEO/EPO/ETO
16	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
17	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
18	682-42727-00	GROMMET PASSE-FIL	1	
19	90480-09M21	GROMMET RONDELLE CAOUTCHOUC	4	
20	90387-06M41	COLLAR COLLERETTE	4	
21	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
22	97095-06030	BOLT BOULON	4	

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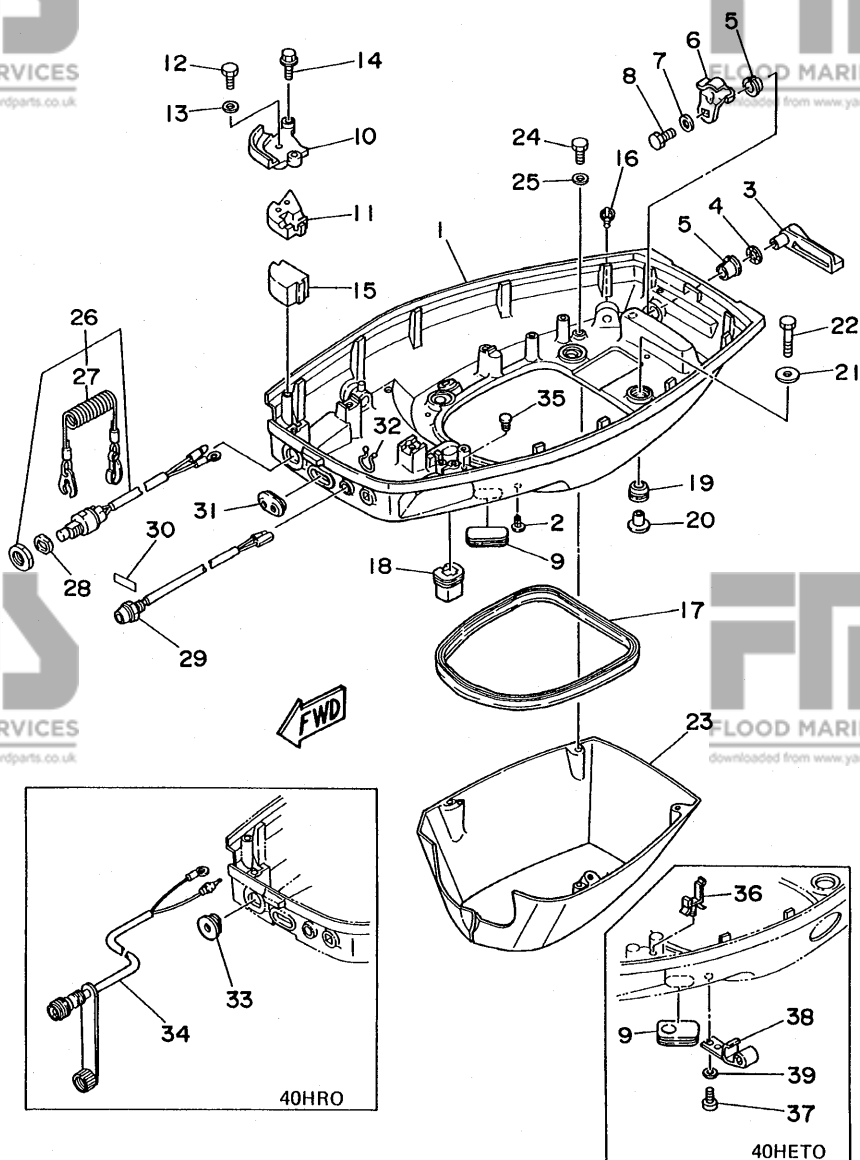


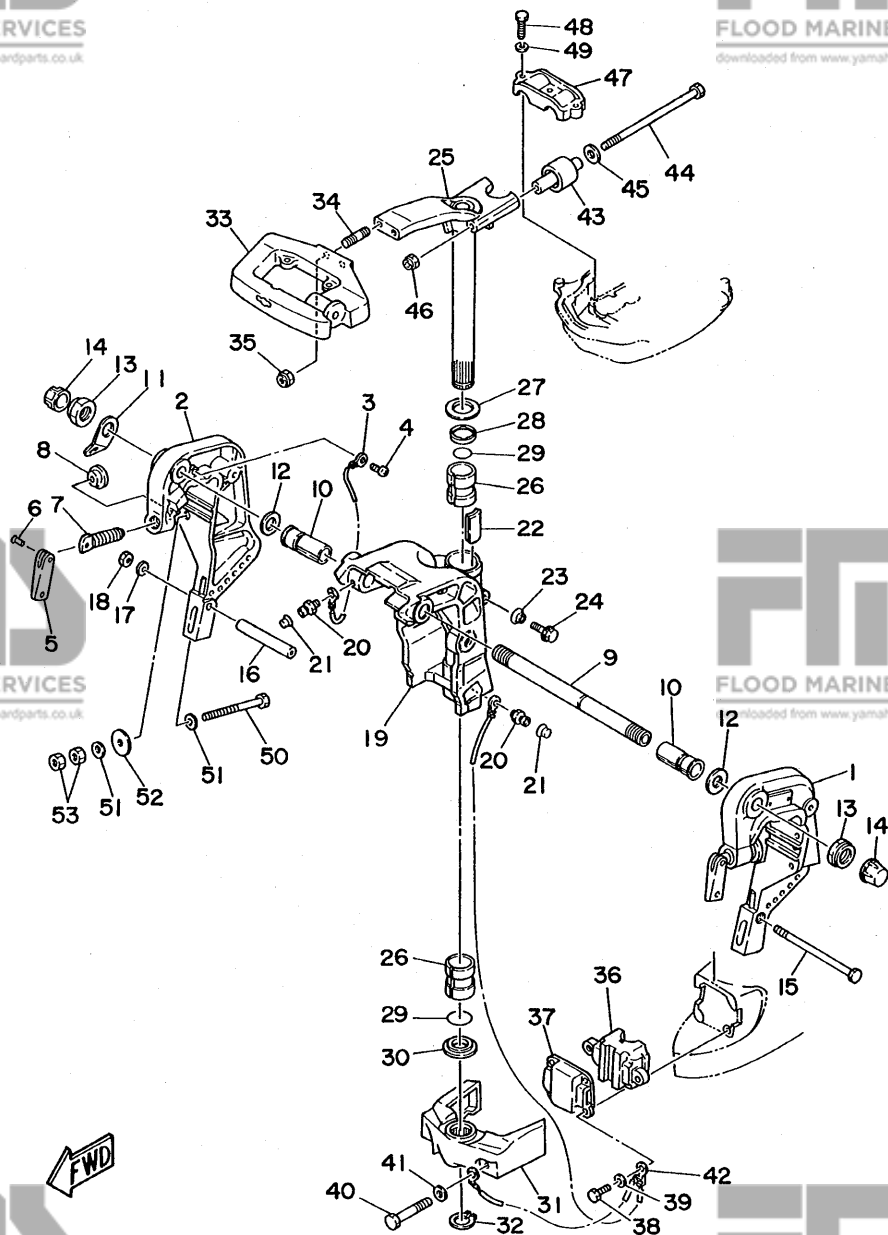
FIG. 11 BOTTOM COWLING

CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	6H4-42741-01	APRON	1	
24	97095-06016	CAPOT LATERAL BOLT BOULON	4	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
26	6H4-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	40HMO
27	682-82556-00	.STOPPER .PLAQUETTE	1	40HMO
28	6H4-82537-00	ATTACHMENT, STOP SWITCH FIXATION, COMMUTEUR D'ARRET	1	
29	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	40HMO/RO
30	6H4-85415-10	MARK, SIGNAL LAMP ETIQUETTE	1	40HMO/RO
31	6H3-42727-00	GROMMET PASSE-FIL	1	40HMO/RO
32	90465-18147	CLAMP BRIDE	1	40HMO/RO
33	6H4-42726-40	GROMMET PASSE-FIL	1	40HRO
34	6F5-84340-00	SOCKET CORD ASSY 1 CORDON DE FIL CPLT	1	40HRO
35	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	40HMO/RO
36	90464-15M08	CLAMP BRIDE	1	40HETO
37	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	40HETO
38	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	40HETO
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	40HETO

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FIG. 12 BRACKET 1 (40HM0/40HR0/40HE0) SUPPORT 1 (40HM0/40HR0/40HE0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD	1	
5	616-43118-00-4D	VIS, TETE TRONCONIQUE	2	
6	90243-04M00	HANDLE, TRANSOM CLAMP	2	
7	90149-14M12	POIGNEE DE VIS DE PRESSE	2	
8	648-43114-01	PIN GOUPILLE	2	
9	6J8-43131-01	SCREW VIS	1	
10	90386-22M69	PAD, TRANSOM CLAMP	2	
11	6J8-43113-01	RONDELLE D'APPUI	2	
12	90201-22428	BOLT, CLAMP BRACKET	1	
13	90185-22M11	BOULON, PRESSE	2	
14	6G5-43145-00	BUSH DOUILLE	2	
15	90101-08339	PLATE, CLAMP BRACKET	1	
16	90387-08M03	PLAQUETTE, PRESSE	1	
17	92990-08600	WASHER, PLATE	1	
18	95380-08600	RONDELLE, PLATE	1	
19	6J8-43311-04-4D	NUT, SELF-LOCKING	1	
20	93700-06M03	ECROU, AUTO-BLOCANT	3	
21	663-45119-00	CAP, CLAMP BRACKET	3	
22	6J8-42528-00	CAPUCHON, PRESSE	1	
23	689-43373-01	BOLT BOULON	1	
24	90105-06M18	COLLAR COLLERETTE	1	
25	6H4-42510-12-4D	WASHER, PLATE	1	
26	90386-30M77	RONDELLE, PLATE	2	
27	90201-30M00	NUT	1	
28	90386-30M78	ECROU	1	
29		BRACKET, SWIVEL	1	
30		SUPPORT, PIVOT	1	
31		NIPPLE, GREASE	3	
32		PION	3	
33		CAP, GREASE NIPPLE	3	
34		CAPUCHON, GRAISSEUR	1	
35		PLATE, FRICTION	1	
36		PLAQUE, FRICTION	1	
37		SEAL, DAMPER	1	
38		JOINT	1	
39		BOLT, WASHER BASED	1	
40		BOULON, AVEC RONDELLE	1	
41		STEERING BRACKET ASSY	1	
42		DIRECTION SUPPORT (ENS.)	1	
43		BUSH	2	
44		DOUILLE	2	
45		WASHER, PLATE	1	
46		RONDELLE, PLATE	1	
47		BUSH	1	
48		DOUILLE	1	
49				
50				
51				
52				
53				

D4

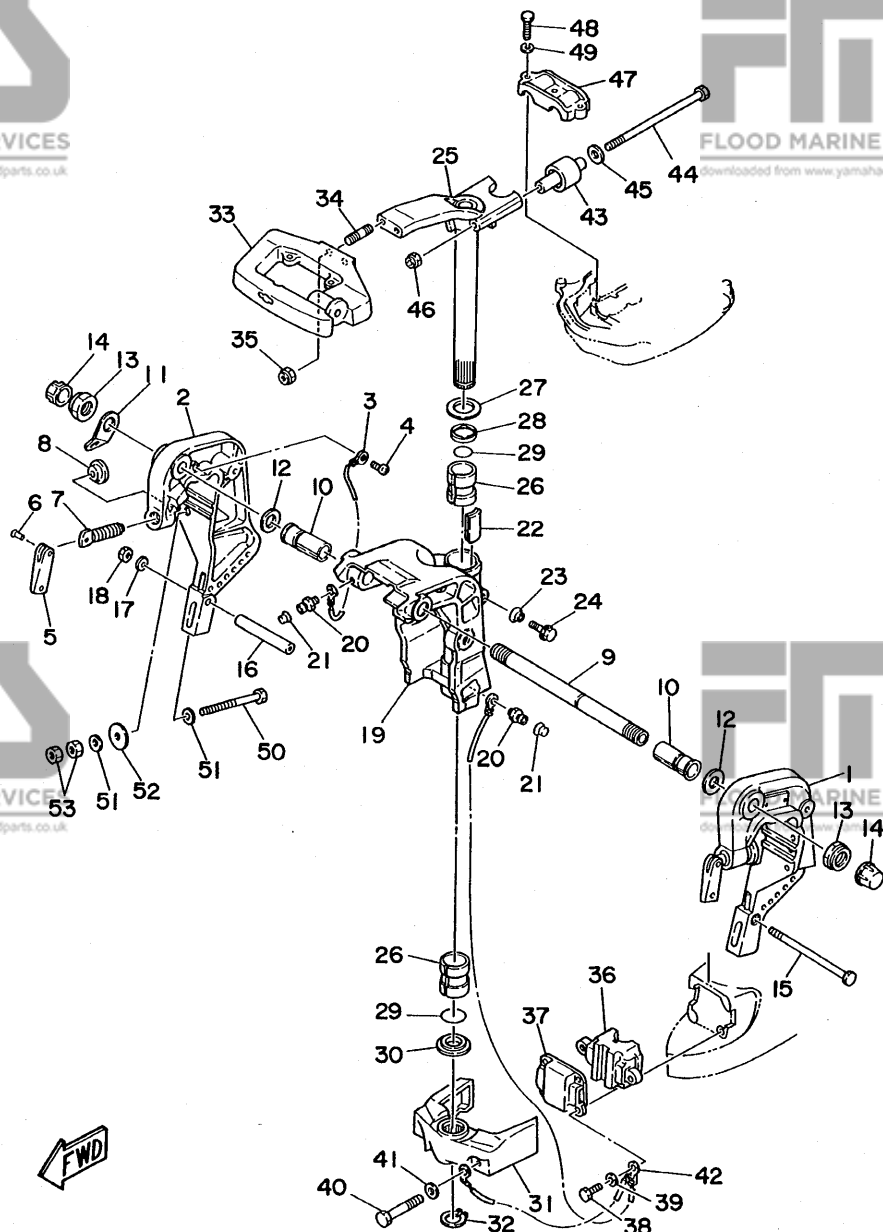
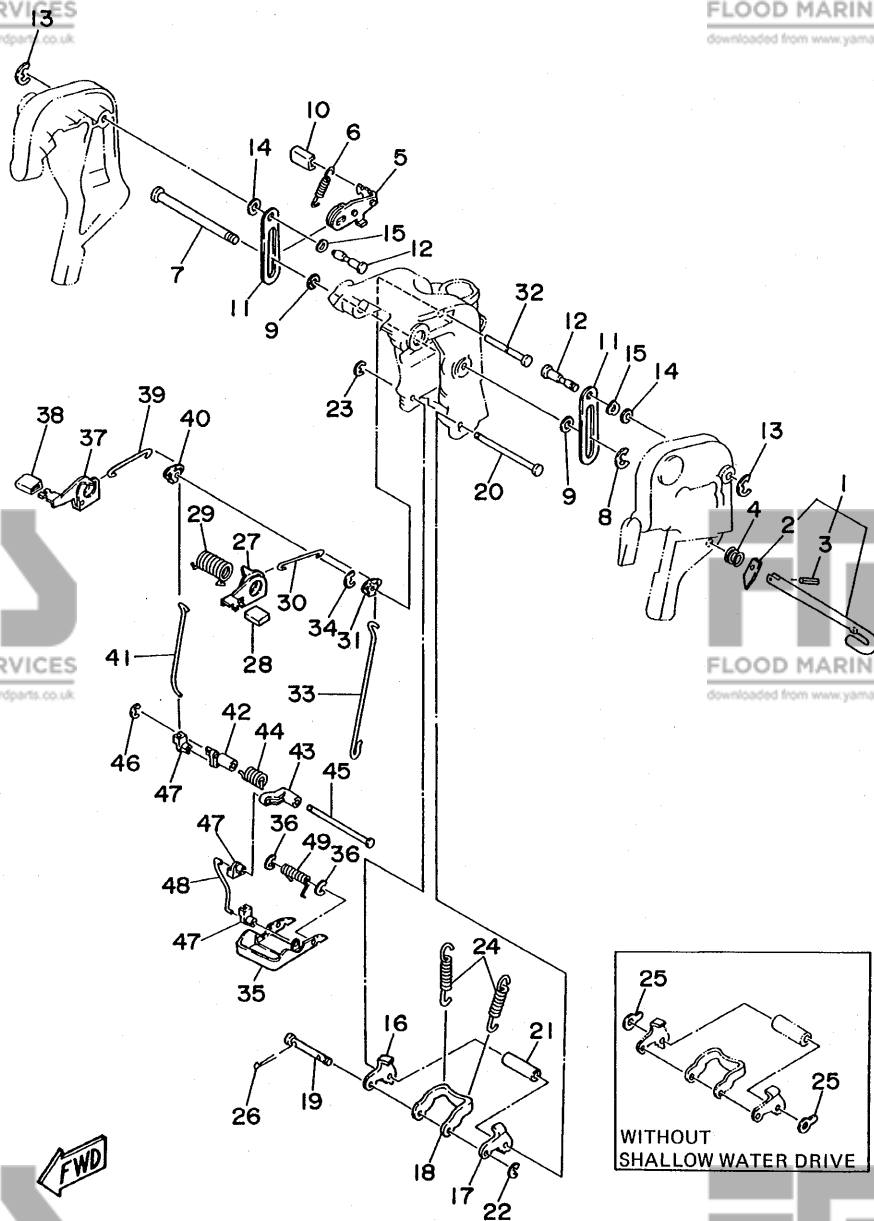


FIG. 12 BRACKET 1 (40HMO/40HRO/40HEO) SUPPORT 1 (40HMO/40HRO/40HEO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29M94	O-RING	2	
30	90386-30M60	JOINT TORIQUE	1	
31	6H4-44551-01-4D	BUSH	1	
32	93410-28M06	DOUILLE	1	
33	6H4-42121-02-5B	HOUSING, LOWER MOUNT RUBBER	1	
	6H4-48511-51-4D	BOITIER, SILENT-BLOC INFERIEUR	1	
	688-48511-01-4D	CIRCLIP	1	
		CLIPS	1	
		BRACKET	1	UR
		SUPPORT	1	
		HOOK, STEERING	1	UR STEERING GUIDE TYPE
		ATTACHE, DIRECTION	1	
		HOOK, STEERING	1	UR BALL POST TYPE
		ATTACHE, DIRECTION	1	
34	90116-10175	BOLT, STUD	2	
		GOUJON	2	
35	90185-10051	NUT, SELF-LOCKING	2	
		ECROU, AUTO-BLOCANT	2	
36	6H4-44557-00	MOUNT DAMPER, LOWER FRONT	1	UR SHORT
		SILENT-BLOC, INFERIEUR AVANT	1	
	6H4-44557-10	MOUNT DAMPER, LOWER FRONT	1	UR LONG
		SILENT-BLOC, INFERIEUR AVANT	1	
37	6H4-44553-01	COVER, LOWER MOUNT	1	
		COUVERCLE, SUSPENSION INFERIEU	1	
38	97395-08025	BOLT	4	
		BOULON	4	
39	92990-08600	WASHER, PLATE	4	
		RONDELLE, PLATE	4	
40	97395-10060	BOLT	2	
		BOULON	2	
41	92990-10600	WASHER, PLATE	2	
		RONDELLE, PLATE	2	
42	6H4-82127-00	WIRE, LEAD 2	1	
		FIL 2	1	
43	6H4-44514-00	MOUNT DAMPER, UPPER SIDE	2	
		SILENT-BLOC, SUPERIEUR LATERAL	2	
44	90101-08M86	BOLT	2	
		BOULON	2	
45	90201-09425	WASHER, PLATE	2	
		RONDELLE, PLATE	2	
46	90185-08045	NUT, SELF-LOCKING	2	
		ECROU, AUTO-BLOCANT	2	
47	6H4-44511-00-94	COVER, UPPER MOUNT	1	
		COUVERCLE, SUSPENSION SUPERIEU	1	
48	97090-08035	BOLT	3	
		BOULON	3	
49	92990-08100	WASHER, SPRING	3	
		RONDELLE, GROWER	3	
50	90101-10M58	BOLT	4	
		BOULON	4	
51	92995-10600	WASHER	8	
		RONDELLE	8	
52	90201-12426	WASHER, PLATE	4	
		RONDELLE, PLATE	4	
53	95380-10600	NUT	8	
		ECROU	8	

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FIG. 13 BRACKET 2 (40HMO/40HRO/40HEO) SUPPORT 2 (40HMO/40HRO/40HEO)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
3	91690-30010	.PIN, SPRING .AGRAFFE	1	
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
6	90506-12M25	SPRING, TENSION RESSORT, TENSION	1	
7	90249-12M28	PIN GOUPILLE	1	
8	93430-10M00	CIRCLIP CLIPS	1	
9	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	
10	682-43318-01	COVER CAPUCHON	1	
11	6J8-43627-00	STOPPER PLAQUETTE	2	
12	90249-12M27	PIN GOUPILLE	2	
13	93430-10M00	CIRCLIP CLIPS	2	
14	90202-12031	WASHER, PLATE RONDELLE, PLATE	2	
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2	
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1	
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
21	90387-07M64	COLLAR COLLERETTE	1	
22	93430-06M02	CIRCLIP CLIPS	1	
23	99080-05600	CIRCLIP CIRCLIP	1	
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2	
25	6H4-43674-00	WASHER RONDELLE	2	WITHOUT SHALLOW WATER DRIVE
26	91490-20010	PIN, COTTER GOUPILLE	2	
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	

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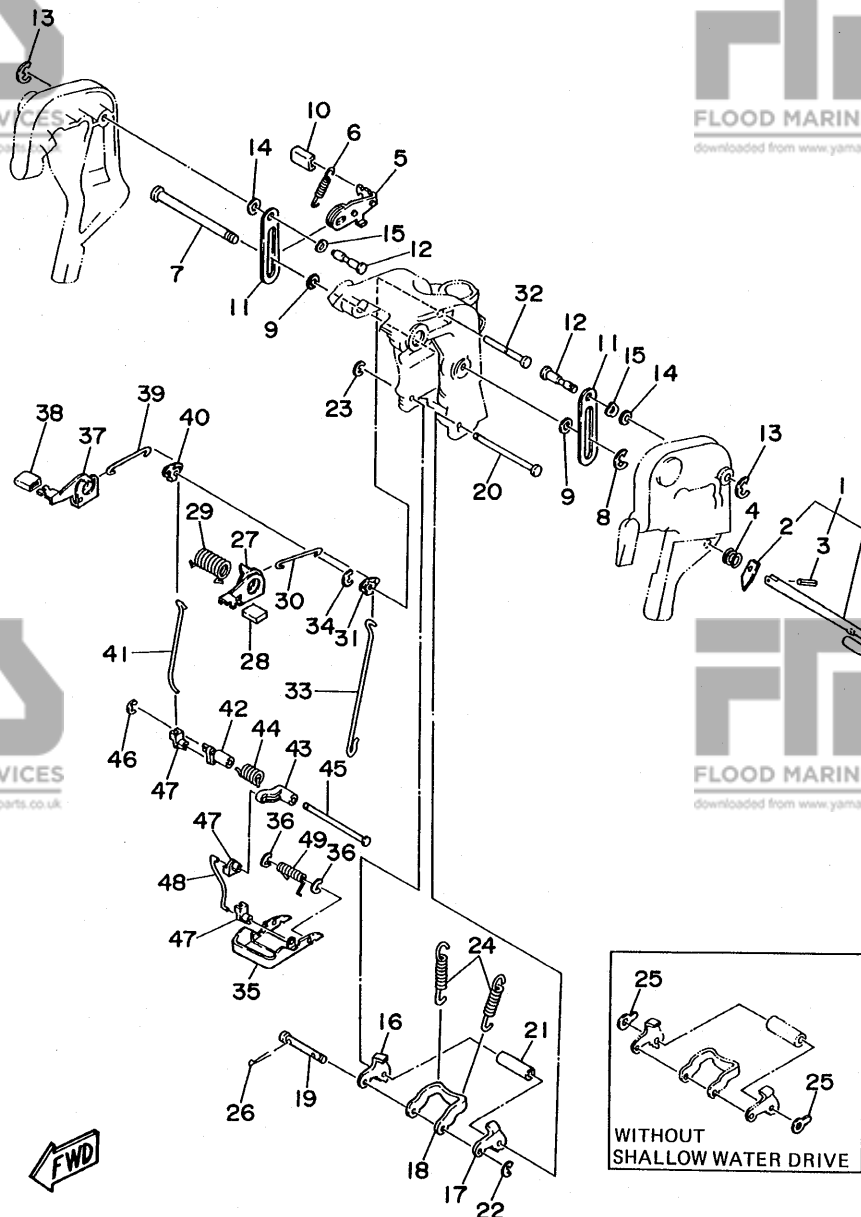


FIG. 13 BRACKET 2 (40HMO/40HRO/40HEO) SUPPORT 2 (40HMO/40HRO/40HEO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-18M24	SPRING, TORSION	1	UR
	90508-18M23	RESSORT, TORSION	1	UR FOR SHALLOW WATER DRIVE
30	6H4-43616-00	SPRING, TORSION	1	
31	6J8-43641-00	ROD, TILT LOCK	1	
32	90249-06M23	TIGE	1	UR
	90249-06M24	LEVER, TILT	1	
33	6J8-43617-00	LEVIER, INCLINAISON	1	UR FOR SHALLOW WATER DRIVE
34	99080-05600	PIN	1	
35	6J8-43681-01	GOUPILLE	1	
36	6J8-43673-00	GOUPILLE	2	SHALLOW WATER DRIVE
37	6J8-43631-10	ROD, TILT LOCK	1	SHALLOW WATER DRIVE
38	6J8-43633-00	TIGE	1	SHALLOW WATER DRIVE
39	6H4-43616-00	CIRCLIP	1	SHALLOW WATER DRIVE
40	6J8-43641-00	CIRCLIP	1	SHALLOW WATER DRIVE
41	6J8-43617-10	LEVER, SHALLOW WATER DRIVE	1	SHALLOW WATER DRIVE
42	6J8-43186-00	LEVIER	1	SHALLOW WATER DRIVE
43	6J8-43187-00	WASHER 1	1	SHALLOW WATER DRIVE
44	90508-25M21	RONDELLE	1	SHALLOW WATER DRIVE
45	90249-07M25	LEVER, TILT	1	SHALLOW WATER DRIVE
46	99080-05600	LEVIER, INCLINAISON	1	SHALLOW WATER DRIVE
47	6J8-41262-00	COVER, TILT LEVER	3	SHALLOW WATER DRIVE
48	6J8-43616-10	COUVERCLE	1	SHALLOW WATER DRIVE
49	90508-20M22	ROD, TILT LOCK	1	SHALLOW WATER DRIVE

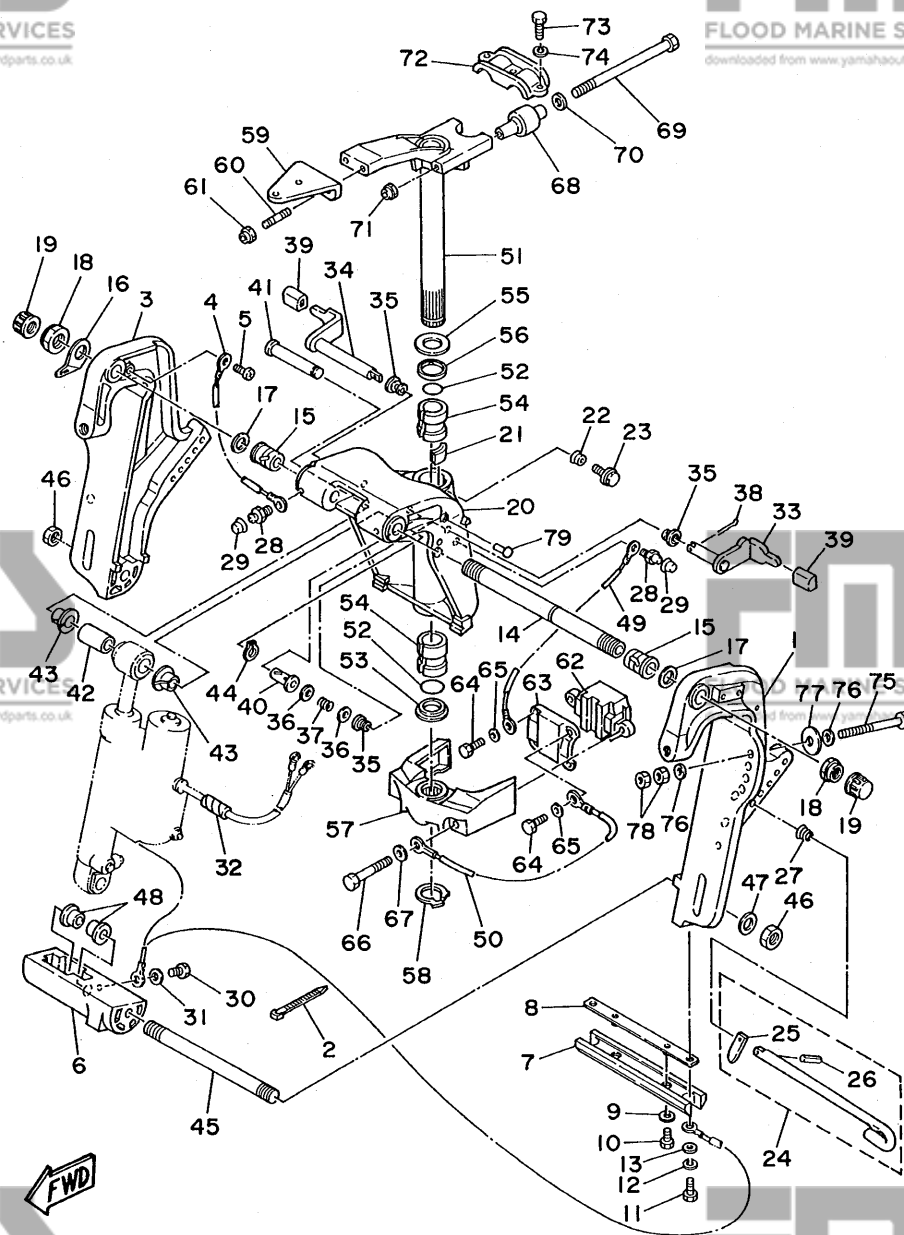


FIG. 14 BRACKET 3 (40HEP0)

SUPPORT 3 (40HEP0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-43111-02-4D	BRACKET, CLAMP PRESSE	1	
2	90465-13M11	CLAMP BRIDE	1	
3	6H5-43112-03-4D	BRACKET, CLAMP PRESSE	1	
4	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
5	98580-06008	SCREW, PAN HEAD VIS	1	
6	6H5-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
7	6H1-45251-02	ANODE	1	
8	6H1-44526-00	PLATE PLAQUE	1	
9	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
10	97095-06012	BOLT BOULON	2	
11	97395-06016	BOLT BOULON	2	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M15	BUSH DOUILLE	2	
16	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
17	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
18	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	2	
19	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
20	6H5-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
21	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
22	689-43373-01	SEAL, DAMPER JOINT	1	
23	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
24	676-43160-02	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
25	676-43165-00	PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
26	91690-30012	PIN, SPRING .AGRAFFE	1	
27	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
28	93700-06M03	NIPPLE, GREASE PION	3	

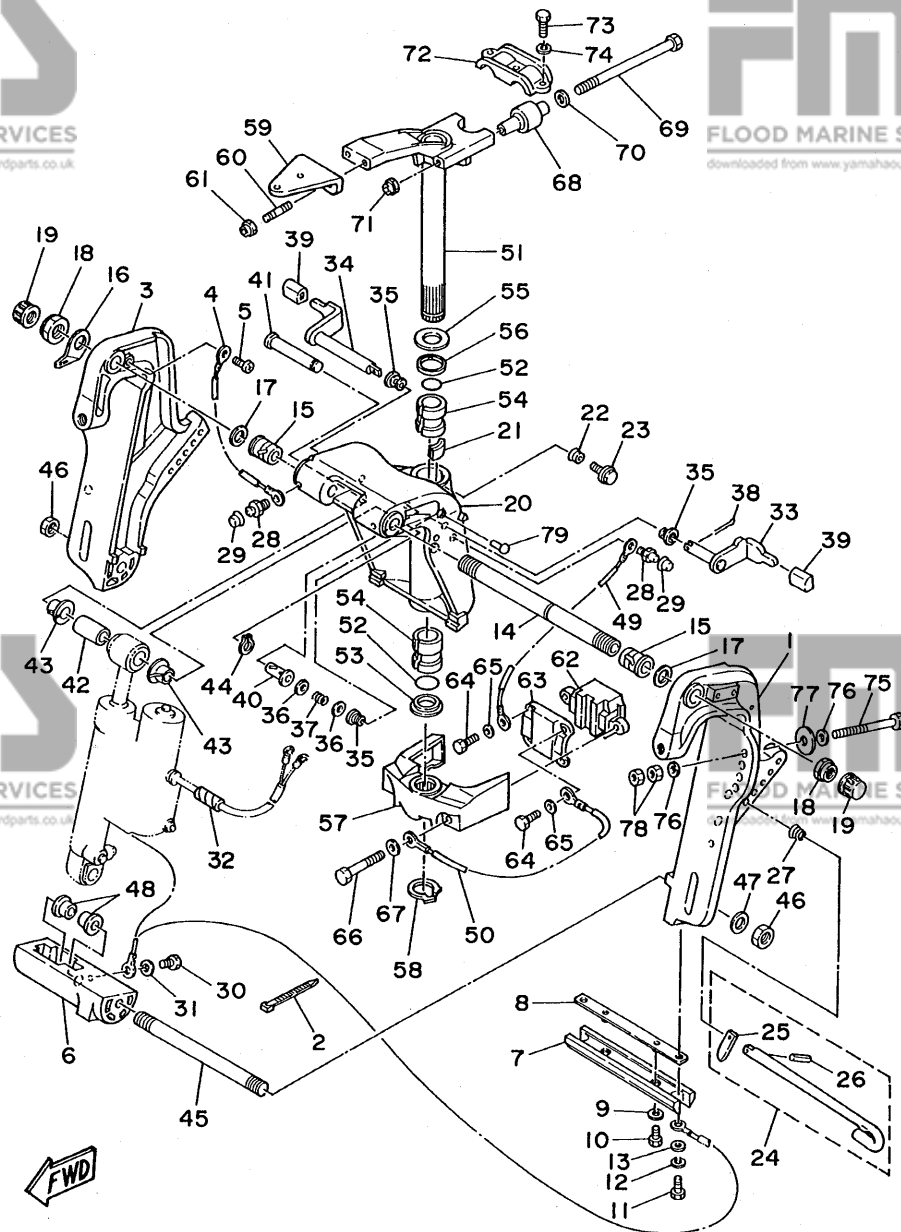


FIG. 14 BRACKET 3 (40HEP0)

SUPPORT 3 (40HEP0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
30	97095-06010	BOLT BOULON	1	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
32	90446-10M01	HOSE DURITE	2	
33	6H5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
34	6H5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	90386-10M16	BUSH DOUILLE	3	
36	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
37	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
38	91490-30030	PIN, COTTER GOUPILLE	1	
39	663-43318-00	COVER CAPUCHON	2	
40	90386-10M19	BUSH DOUILLE	1	
41	6H5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
42	90386-12M65	BUSH DOUILLE	1	
43	90386-12M64	BUSH DOUILLE	2	
44	93410-12M08	CIRCLIP CLIPS	1	
45	90116-18M21	BOLT, STUD GOUJON	1	
46	90170-18M10	NUT ECROU	2	
47	92990-18600	WASHER RONDELLE, PLATE	1	
48	90386-18M44	BUSH DOUILLE	2	
49	6H5-82127-00	WIRE, LEAD 2 FIL 2	1	
50	6H5-82149-00	WIRE, LEAD 3 FIL 3	1	
51	6H4-42510-02-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
52	93210-29M94	O-RING JOINT TORIQUE	2	
53	90386-30M60	BUSH DOUILLE	1	
54	90386-30M77	BUSH DOUILLE	2	
55	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
56	90386-30M78	BUSH DOUILLE	1	

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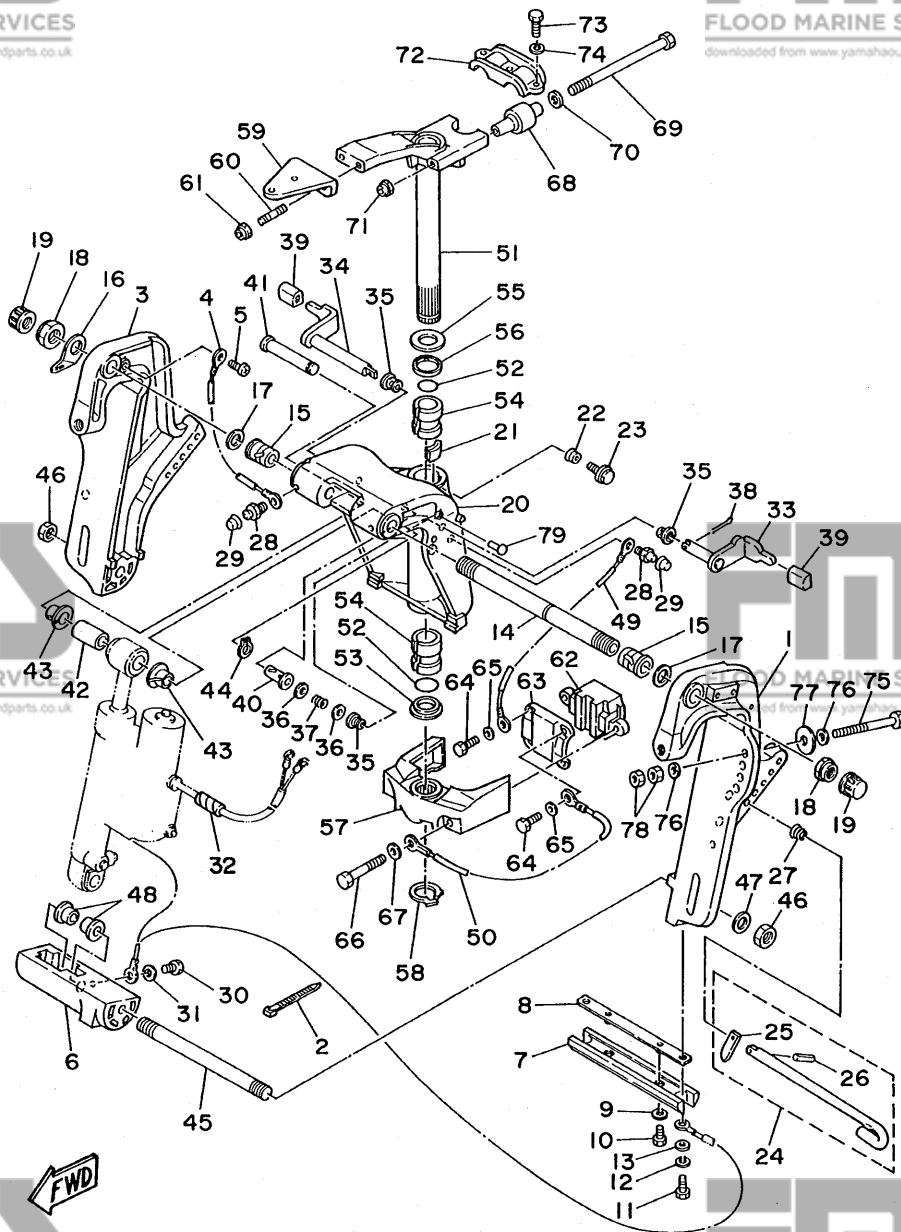


FIG. 14 BRACKET 3 (40HEPO)

SUPPORT 3 (40HEPO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6H4-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
58	93410-28M06	CIRCLIP CLIPS	1	
59	6H4-48511-51-4D	HOOKE, STEERING ATTACHE, DIRECTION	1	
60	90116-10175	BOLT, STUD GOIJON	2	
61	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
62	6H4-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	UR SHORT
	6H4-44557-10	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	UR LONG
63	6H4-44553-01	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	1	
64	97395-08025	BOLT BOULON	4	
65	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
66	97395-10060	BOLT BOULON	2	
67	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
68	6H4-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
69	90101-08M86	BOLT BOULON	2	
70	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	
71	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
72	6H4-44511-00-94	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR	1	
73	97090-08035	BOLT BOULON	3	
74	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
75	90101-12M65	BOLT BOULON	4	
76	92990-12200	WASHER, PLAIN RONDELLE, PLATE	8	
77	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
78	95380-12600	NUT ECROU	8	
79	90269-03010	RIVET RIVET	1	

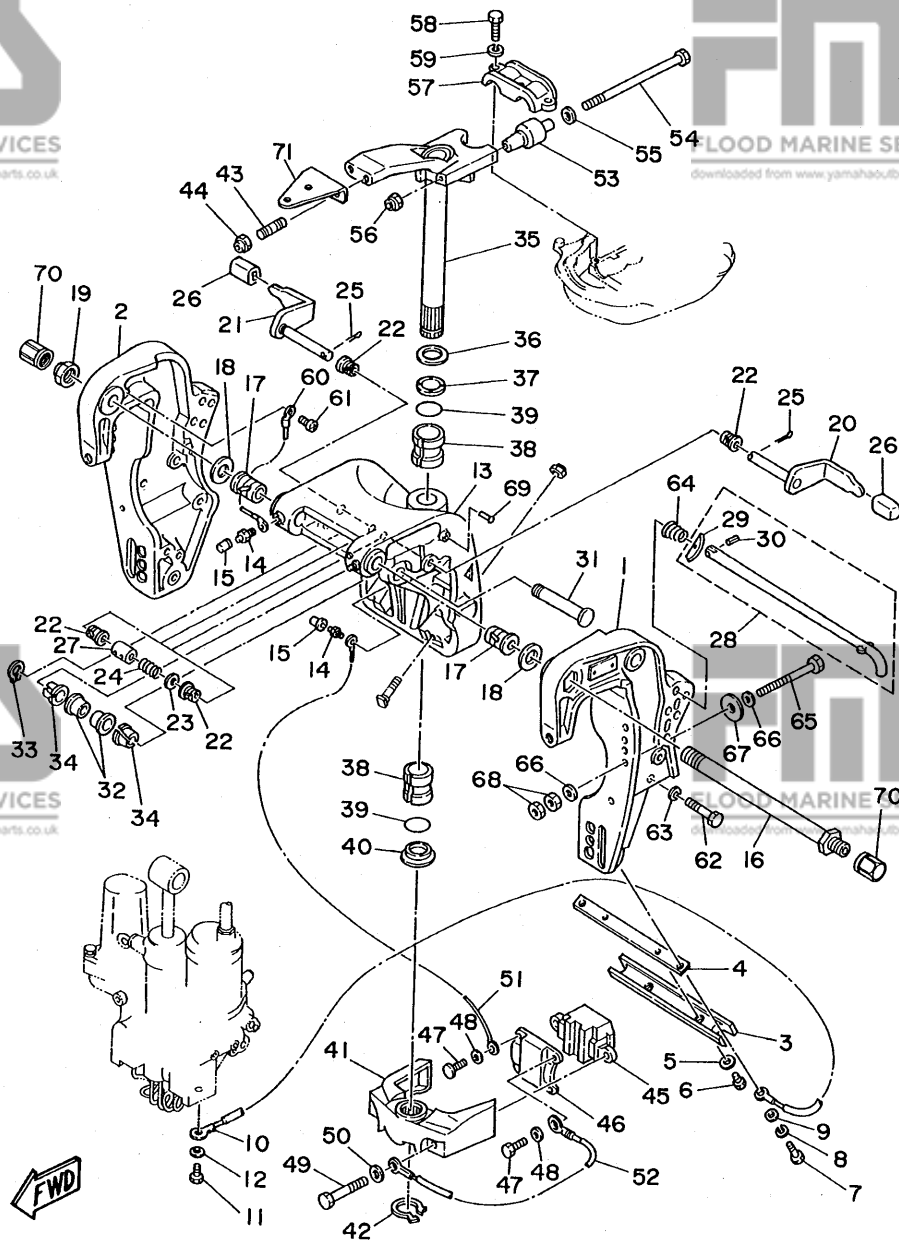


FIG. 15 BRACKET 4 (40HETO)

SUPPORT 4 (40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	697-43112-03-4D	BRACKET, CLAMP PRESSE	1	
3	6H1-45251-02	ANODE	1	
4	6H1-44526-00	PLATE PLAQUE	1	
5	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
6	97395-06012	BOLT BOULON	2	
7	97395-06016	BOLT BOULON	2	
8	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
10	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
11	97095-06010	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	697-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
14	93700-06M03	NIPPLE, GREASE PION	3	
15	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
16	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
17	90386-22M15	BUSH DOUILLE	2	
18	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
19	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
20	688-43181-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	688-43185-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
22	90386-10M16	BUSH DOUILLE	4	
23	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
24	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
25	91490-30030	PIN, COTTER GOUPILLE	2	
26	663-43318-00	COVER CAPUCHON	2	
27	90387-10M38	COLLAR COLLERETTE	1	
28	697-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	

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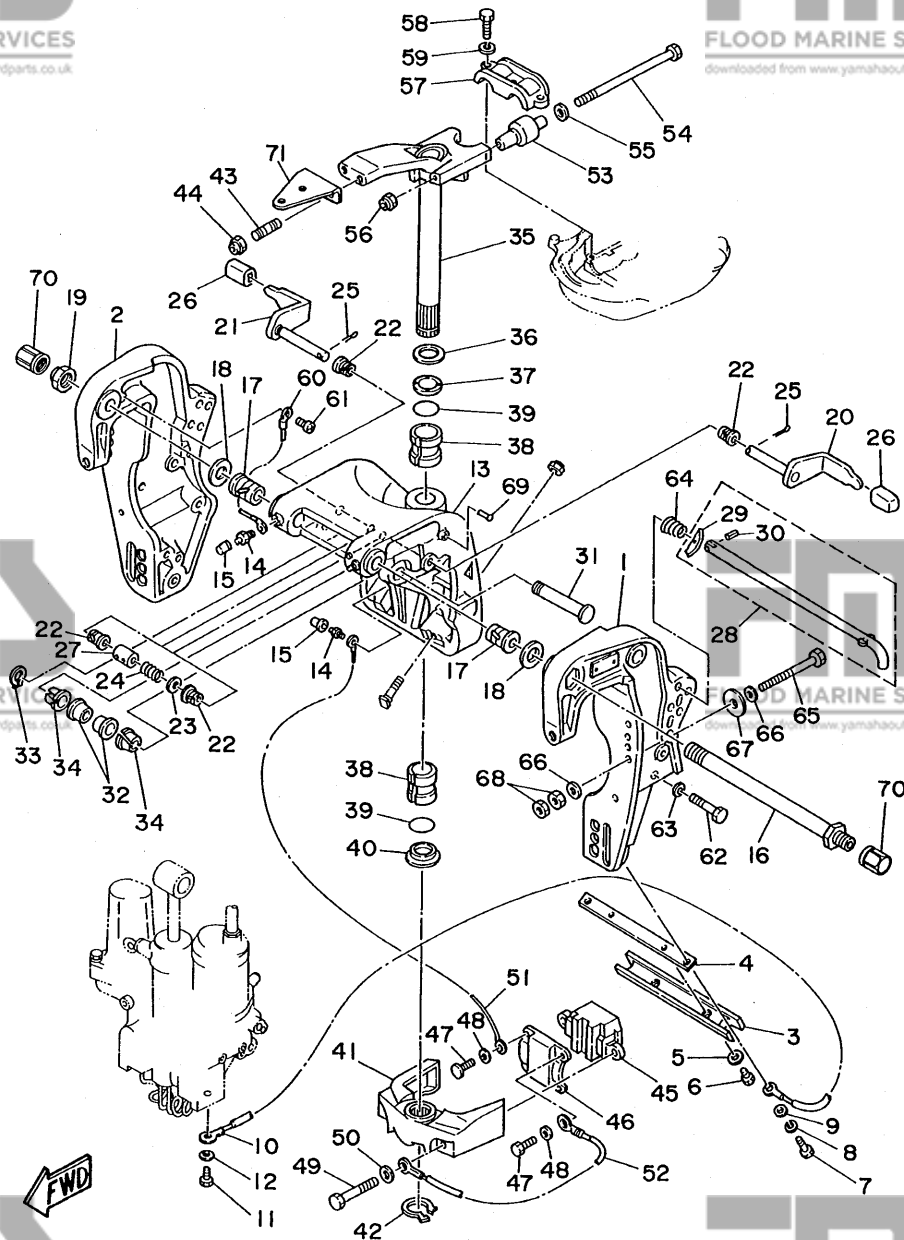


FIG. 15 BRACKET 4 (40HET0)

SUPPORT 4 (40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
30	91690-30012	.PIN, SPRING .AGRAFFE	1	
31	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
32	90386-18M63	BUSH DOUILLE	2	
33	93410-18M02	CIRCLIP CLIPS	1	
34	90386-18M35	BUSH DOUILLE	2	
35	6H4-42510-02-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
36	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
37	90386-30M78	BUSH DOUILLE	1	
38	90386-30M77	BUSH DOUILLE	2	
39	93210-29M94	O-RING JOINT TORIQUE	2	
40	90386-30M60	BUSH DOUILLE	1	
41	6H4-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
42	93410-28M06	CIRCLIP CLIPS	1	
43	90116-10175	BOLT, STUD GOUJON	2	
44	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
45	6H4-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	UR SHORT
	6H4-44557-10	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	UR LONG
46	6H4-44553-01	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	1	
47	97395-08025	BOLT BOULON	4	
48	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
49	97395-10060	BOLT BOULON	2	
50	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
51	6H5-82117-00	WIRE, LEAD FIL	1	
52	6H5-82149-00	WIRE, LEAD 3 FIL 3	1	
53	6H4-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
54	90101-08M86	BOLT BOULON	2	
55	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	

E5

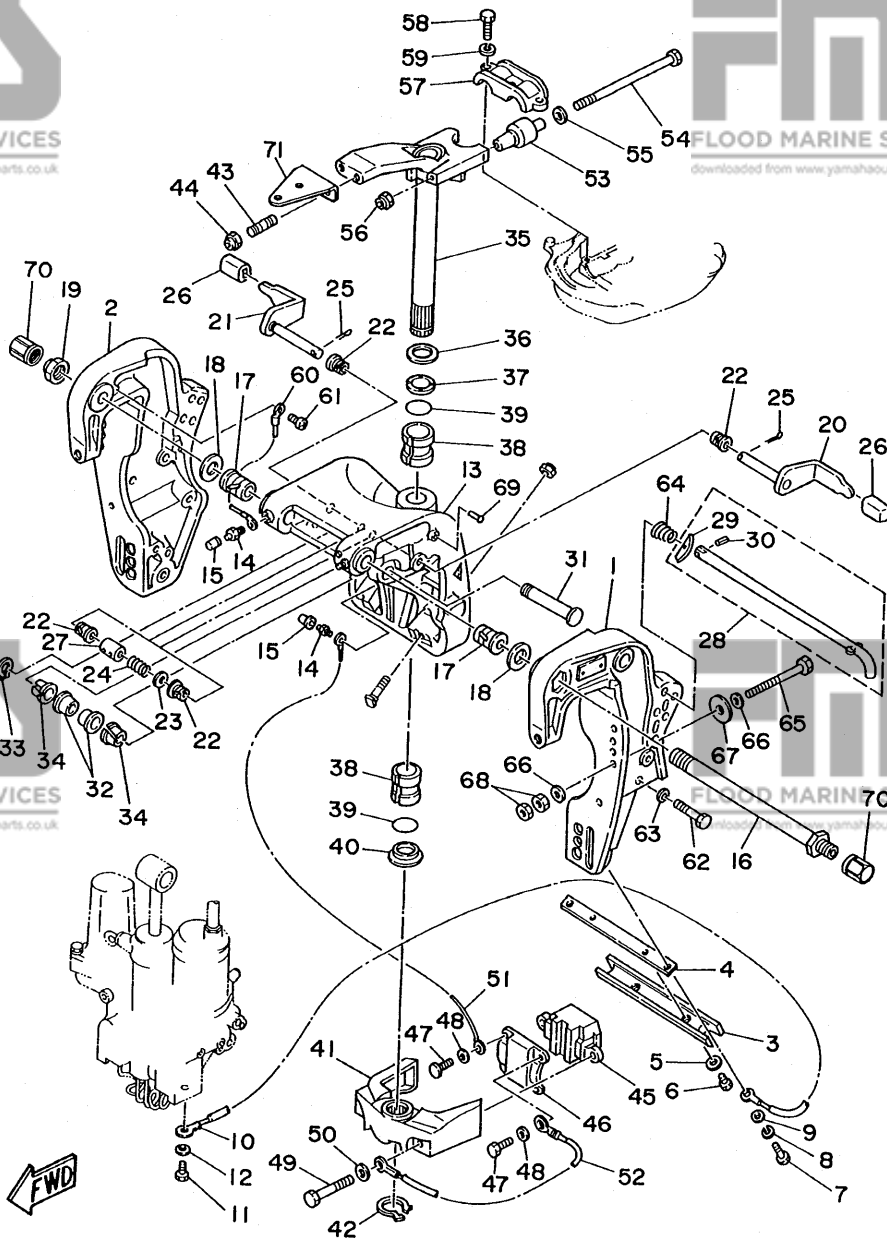


FIG. 15 BRACKET 4 (40HET0)

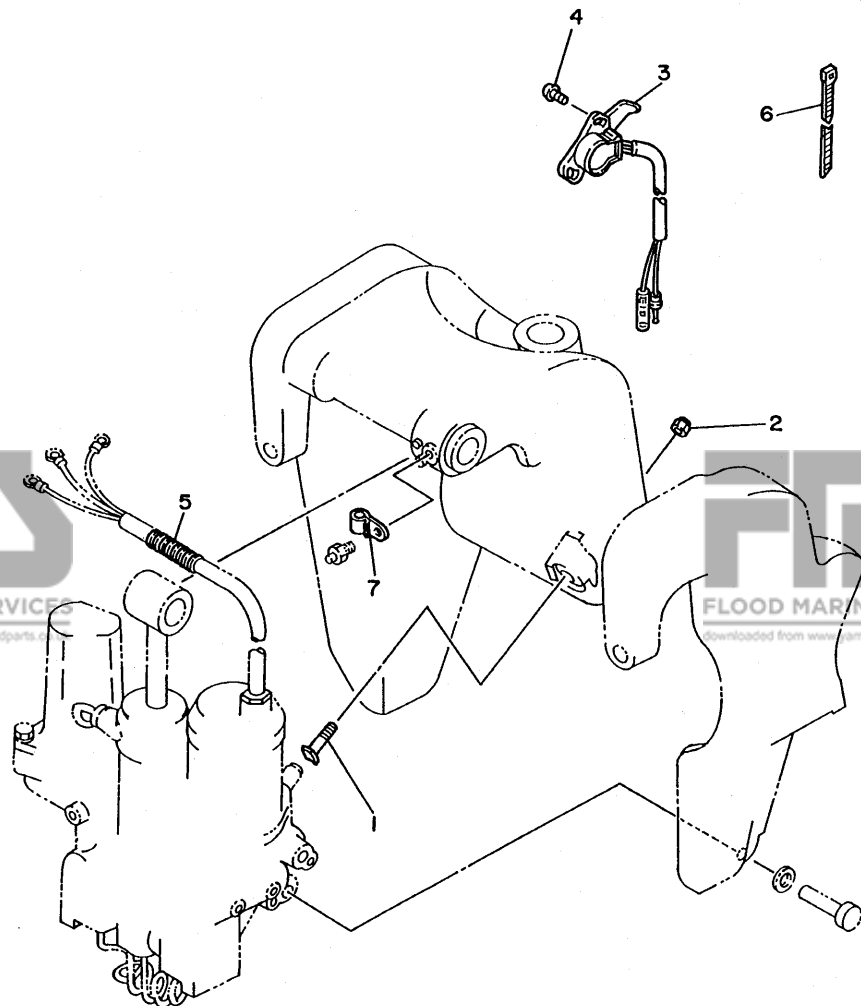
SUPPORT 4 (40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90185-08045	NUT, SELF-LOCKING	2	
57	6H4-44511-00-94	ECROU, AUTO-BLOCANT	1	
58	97090-08035	COVER, UPPER MOUNT	1	
59	92990-08100	COUVERCLE, SUSPENSION SUPERIEUR	3	
60	6E5-82148-00	BOLT BOULON	3	
61	98580-06012	WASHER, SPRING RONDELLE, GROWER	3	
62	97395-10045	WIRE, LEAD 4 FIL 4	1	
63	92990-10100	SCREW, PAN HEAD VIS	1	
64	90502-20M03	BOLT BOULON	6	
65	90101-12M65	WASHER, SPRING RONDELLE, GROWER	6	
66	92995-12200	SPRING, CONICAL RESSORT, CONIQUE	1	
67	90201-12426	BOLT BOULON	4	
68	95380-12600	WASHER, PLATE RONDELLE, PLATE	4	
69	90269-03010	NUT ECROU	8	
70	6G5-43145-00	RIVET RIVET	1	
71	6H4-48511-51-4D	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
688-48511-01-4D		HOO, STEERING ATTACHE, DIRECTION	1	UR STTEERING GUIDE TYPE
		HOO, STEERING ATTACHE, DIRECTION	1	UR BALL POST TYPE

FIG. 16 BRACKET 5 (40HET0)

SUPPORT 5 (40HET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-43376-01	BOLT, THRUST RECEIVER BOULON	2	
2	95780-08300	NUT, FLANGE ECROU	2	
3	6H5-83672-01	TRIM SENDER INCLINER RACCORD	1	
4	98580-06016	SCREW, PAN HEAD VIS	2	
5	90440-14M00	PIPE DURITE	1	
6	90465-11M10	CLAMP BRIDE	3	
7	90465-08028	CLAMP BRIDE	1	



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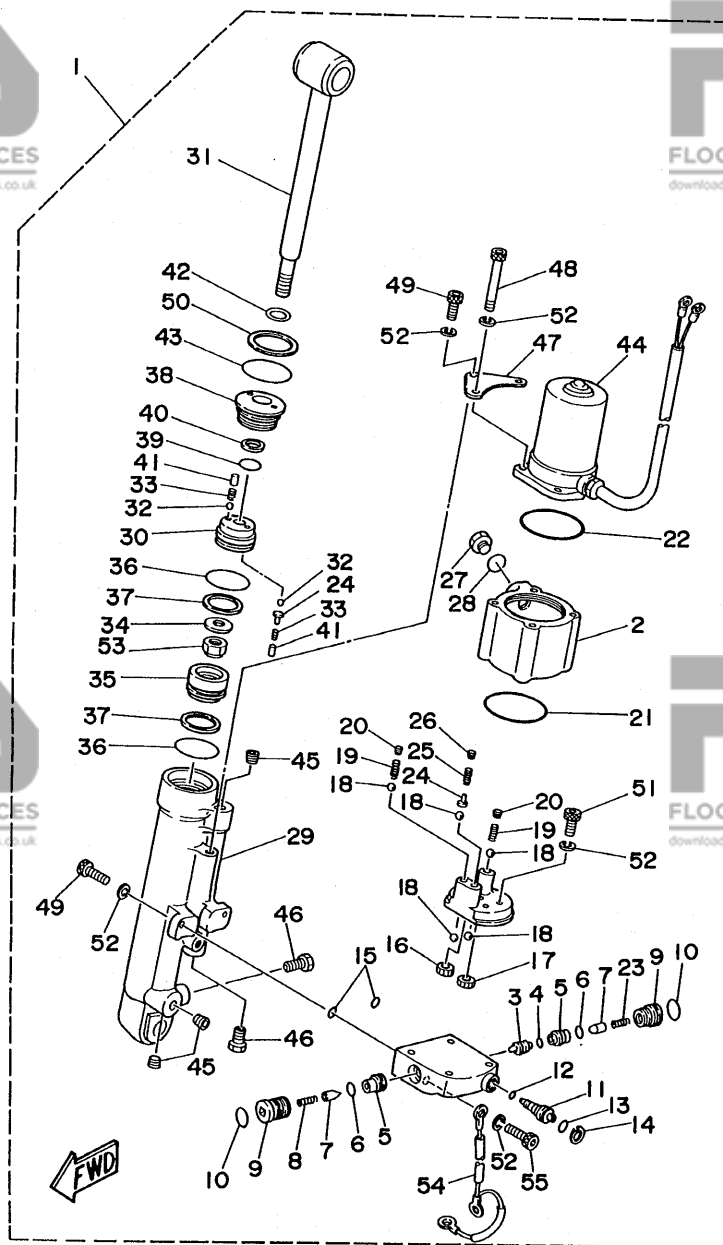


FIG. 17 POWER TILT ASSY 1 (40HEP0) PUISSANCE INCLINER 1 (40HEP0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-43840-05-4D	POWER TILT ASSY PUISSANCE INCLINER (ENS.)	1	
2	6H5-43828-00	.BODY, RESERVOIR .CORPS	1	
3	6H5-43841-00	.PISTON, SHUTTLE .PISTON	1	
4	6H5-43861-00	.O-RING	1	
5	6H5-43891-00	.JOINT TORIQUE .BUSHING 1 .CHARBON	2	
6	6H5-43862-00	.O-RING	2	
7	6H5-43849-00	.JOINT TORIQUE .PIN, VALVE SUPPORT .GOUPILLE	2	
8	6H5-43853-00	.SPRING, MAIN VALVE .RESSORT	1	
9	6H5-4382E-00	.ADAPTOR 2 .ADAPTEUR 2	2	
10	6H5-43863-00	.O-RING	2	
11	6H5-43846-02	.JOINT TORIQUE .SCREW, MANUAL VALVE SEAT .VIS	1	
12	6H5-43864-00	.O-RING	1	
13	6H5-43865-00	.JOINT TORIQUE	1	
14	6H5-43875-00	.O-RING .JOINT TORIQUE .RING, SNAP .RESSORT	1	
15	6H5-43866-00	.O-RING	2	
16	6H5-43837-00	.JOINT TORIQUE .GEAR, DRIVEN .PIGNON	1	
17	6H5-43836-00	.GEAR, DRIVE .PIGNON	1	
18	6H5-43858-10	.BALL .BILLE	5	
19	6H5-43856-00	.SPRING, DOWN RELIEF .RESSORT	2	
20	6H5-43844-00	.PIN, VALVE SUPPORT .GOUPILLE	2	
21	6H5-43867-00	.O-RING	1	
22	6H5-43868-00	.JOINT TORIQUE .O-RING	1	
23	6H5-43853-10	.JOINT TORIQUE .SPRING, MAIN VALVE .RESSORT	1	
24	6H5-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	6	
25	6H5-43855-01	.SPRING, UP RELIEF .RESSORT	1	
26	6H5-4386F-00	.RING, STRAIGHT .RESSORT	1	
27	6H5-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
28	6H5-43865-00	.O-RING .JOINT TORIQUE	1	

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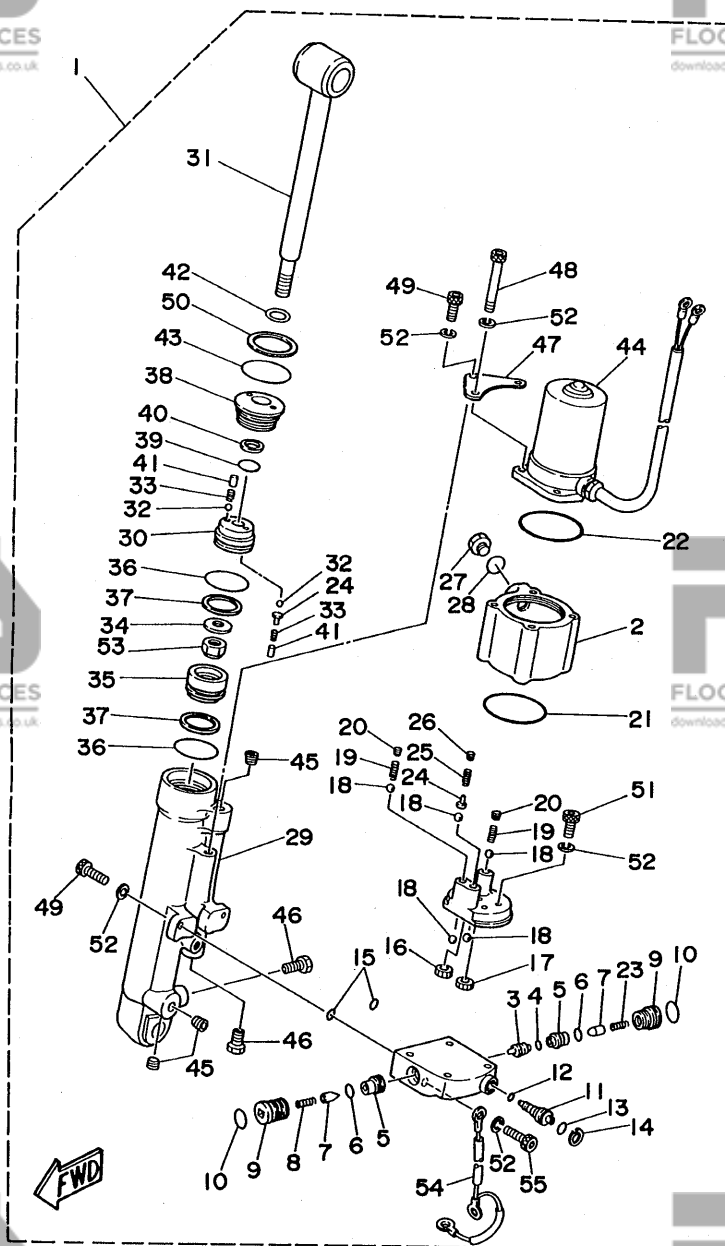
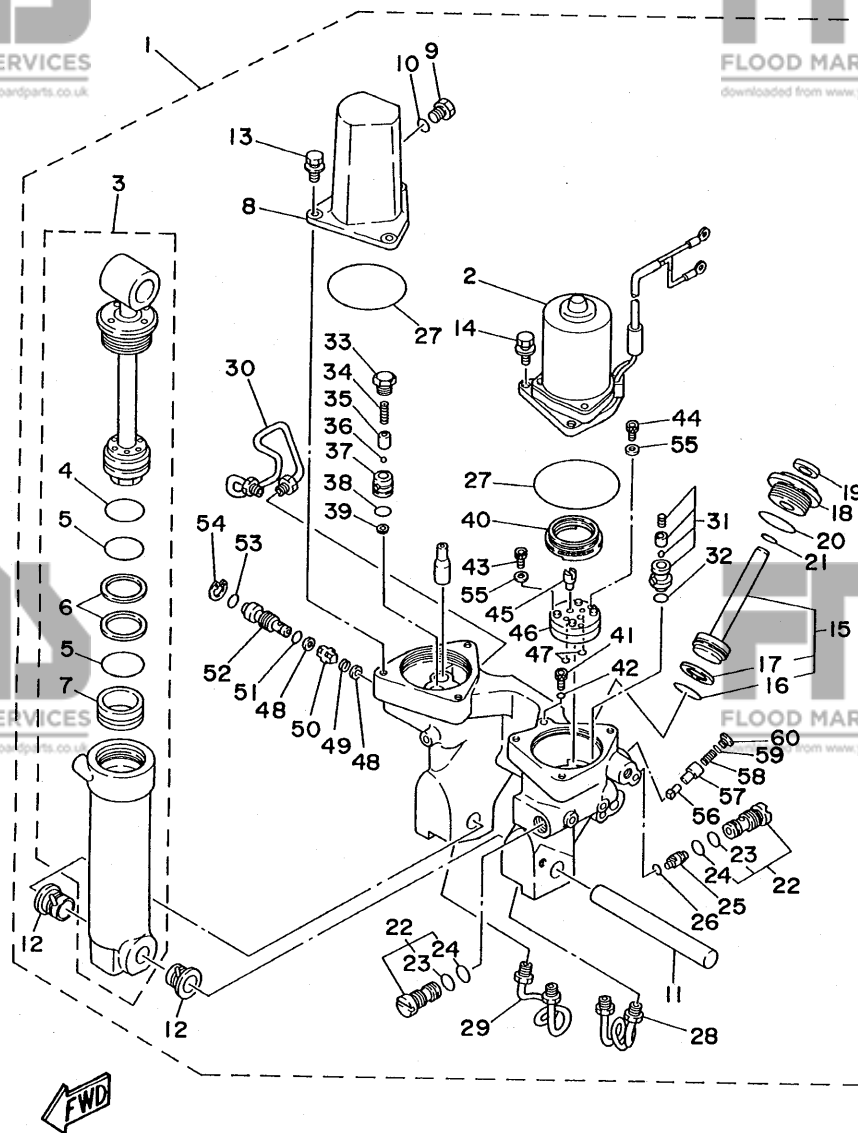


FIG. 17 POWER TILT ASSY 1 (40HEP0) PUISSANCE INCLINER 1 (40HEP0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H5-43813-00	.CYLINDER, TILT .CYLINDRE	1	
30	6H5-4385A-00	.PISTON, TILT .PISTON	1	
31	6H5-43801-00	.ROD .TIGE	1	
32	6H5-43858-00	.BALL .BILLE	5	
33	6H5-43857-00	.SPRING, ABSORBER VALVE .RESSORT	5	
34	6H5-43893-00	.WASHER .RONDELLE	1	
35	6H5-43814-00	.PISTON, FREE .PISTON	1	
36	6H5-43883-00	.O-RING	2	
37	6H5-43871-00	.JOINT TORIQUE .RING, BACK UP .SEGMENT	2	
38	6H5-4381E-00	.BRACKET .SUPPORT	1	
39	6H5-43896-00	.O-RING .JOINT TORIQUE	1	
40	6H5-43873-00	.RING, BACK UP .RESSORT	1	
41	6H5-4381A-00	.SHAFT .AXE	5	
42	6H5-43812-00	.SEAL, DUST .JOINT	1	
43	6H5-43897-00	.O-RING .JOINT TORIQUE	1	
44	6H5-43880-02	.MOTOR ASSY .MOTEUR (ENS.)	1	
45	6H5-43826-00	.PLUG, TAPER SCREW .BOUCHON	3	
46	6H5-43811-00	.SCREW, CYLINDER END .VIS	2	
47	6H5-4381F-00	.BRACKET .SUPPORT	1	
48	6H5-43887-00	.BOLT, THROUGH .BOULON	4	
49	6H5-43886-00	.BOLT .BOULON	3	
50	6H5-43872-00	.RING, BACK UP .RESSORT	1	
51	91316-06020	.BOLT .BOULON	4	
52	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	12	
53	95600-12100	.NUT, U .ECROU, U	1	
54	6G1-82127-00	.WIRE, LEAD 2 .FIL 2	1	
55	6H5-4388A-00	.BOLT .BOULON	1	

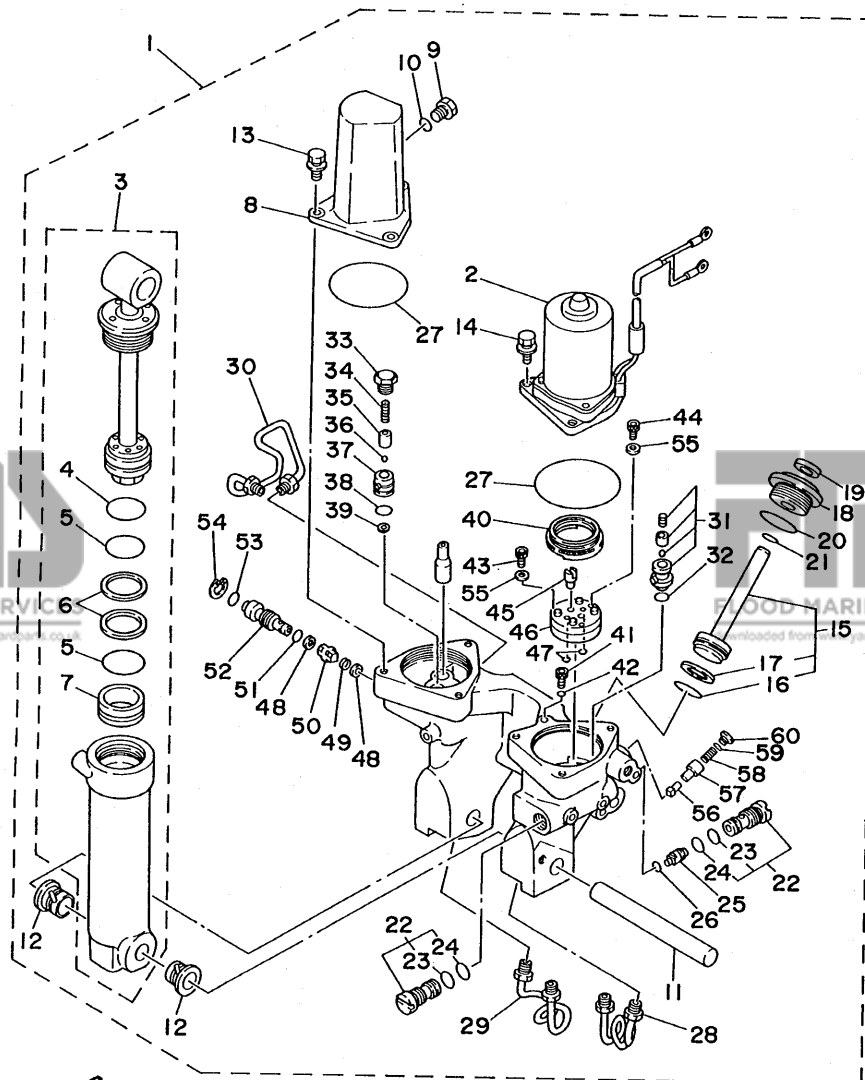
FIG. 18 POWER TRIM & TILT ASSY 2 (40HETO)
FIG. 18 PUISSANCE PARER ET INCLINER (ENS.) 2 (40HETO)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-43800-07-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	.MOTOR ASSY .MOTEUR (ENS.)	1	
3	697-4380E-01	.TILT CYLINDER ASSY .INCLINAISON CYLINDRE (ENS.)	1	
4	6E5-43861-00	..O-RING	1	
5	6E5-43862-00	..JOINT TORIQUE	2	
6	6E5-43872-00	..RING, BACK UP	2	
7	6E5-43814-01	..RESSORT	1	
8	6E5-43828-00	..PISTON, FREE .PISTON	1	
9	6E5-43829-00	.BODY, RESERVOIR .CORPS	1	
10	6E5-43863-00	.PLUG, RESERVOIR .BOUCHON	1	
11	6E5-43818-00	.O-RING	1	
12	90386-18M14	.JOINT TORIQUE	2	
13	90119-06M42	.PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	3	
14	90119-06M71	.BUSH .DOUILLE	3	
15	6E5-43820-03	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
16	6E5-43864-00	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	
17	6E5-43874-01	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	1	
18	6E5-43821-01	..O-RING	1	
19	6E5-43822-01	..JOINT TORIQUE	2	
20	6E5-43862-00	..RING, BACK UP	2	
21	6E5-43865-00	..RESSORT	2	
22	6E5-43802-00	.SCREW, TRIM CYLINDER END .VIS	2	
23	6E5-43866-00	.SEAL, TRIM DUST .JOINT	2	
24	6E5-43867-00	.O-RING	1	
25	6E5-43841-01	.JOINT TORIQUE	1	
26	6E5-43868-00	.O-RING	1	
27	6E5-43869-00	.JOINT TORIQUE	2	
28	6E5-43833-01	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		.PISTON, SHUTTLE .PISTON	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.PIPE	1	
		.TUYAU	1	

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FIG. 18 POWER TRIM & TILT ASSY 2 (40HET0)
FIG. 18 PUISSANCE PARER ET INCLINER (ENS.) 2 (40HET0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43834-01	.PIPE .TUYAU	1	
30	6E5-43835-01	.PIPE .TUYAU	1	
31	6G5-43808-02	.SEAT VALVE COMP. 1 .SIEGE VALVE COMP. 1	1	
32	6E5-43883-00	.O-RING .JOINT TORIQUE	1	
33	6E5-43843-00	.SCREW, VALVE LOCK .VIS	1	
34	6H3-43855-00	.SPRING, UP RELIEF .RESSORT	1	
35	6E5-43859-00	.PIN, VALVE SUPPORT .GOUILLE	1	
36	6E5-43877-01	.BALL .BILLE	1	
37	6E5-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	
38	6E5-43896-00	.O-RING .JOINT TORIQUE	1	
39	6E5-43816-10	.FILTER 1 .FILTRE 1	1	
40	6E5-43817-10	.FILTER 2 .FILTRE 2	1	
41	90109-06M21	.BOLT .BOULON	1	
42	6E5-43897-00	.O-RING .JOINT TORIQUE	1	
43	6E5-43878-01	.BOLT, SOCKET .BOULON	2	
44	6E5-43888-01	.BOLT, SOCKET .BOULON	1	
45	6E5-43831-00	.CONNECTOR, SHAFT .RACCORD	1	
46	6E5-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
47	93210-07M78	.O-RING .JOINT TORIQUE	2	
48	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
49	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
50	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
51	93210-10M74	.O-RING .JOINT TORIQUE	1	
52	6E5-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
53	93210-18M75	.O-RING .JOINT TORIQUE	1	
54	6E5-43875-00	.RING, SNAP .RESSORT	1	
55	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
56	6E5-4381A-00	.SHAFT .AXE	1	

FIG. 18 POWER TRIM & TILT ASSY 2 (40HETO)
FIG. 18 PUISSANCE PARER ET INCLINER (ENS.) 2 (40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6E5-43849-01	.PIN, VALVE SUPPORT .GOUPILLE	1	
58	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
59	93210-06M77	.O-RING	1	
60	6E5-43842-00	.JOINT TORIQUE .SCREW, VALVE SEAT .VIS	1	

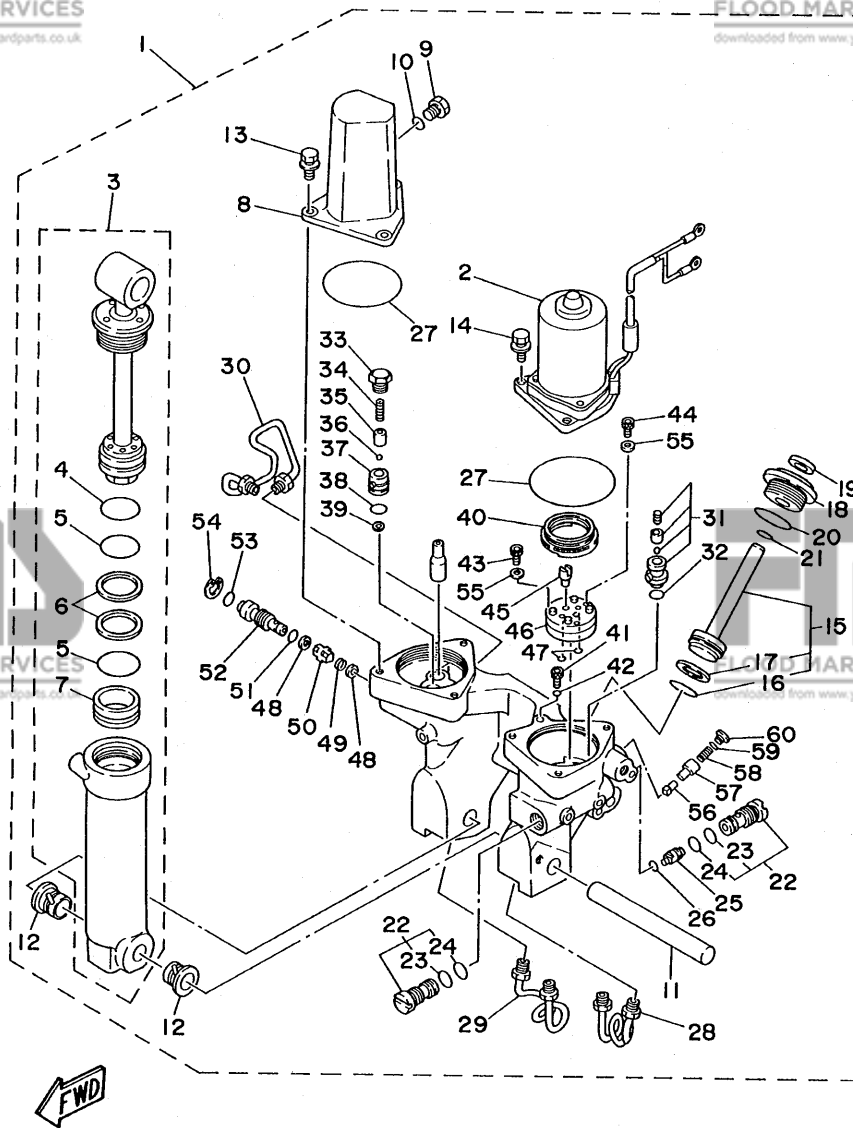
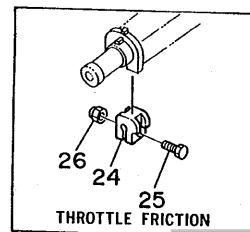
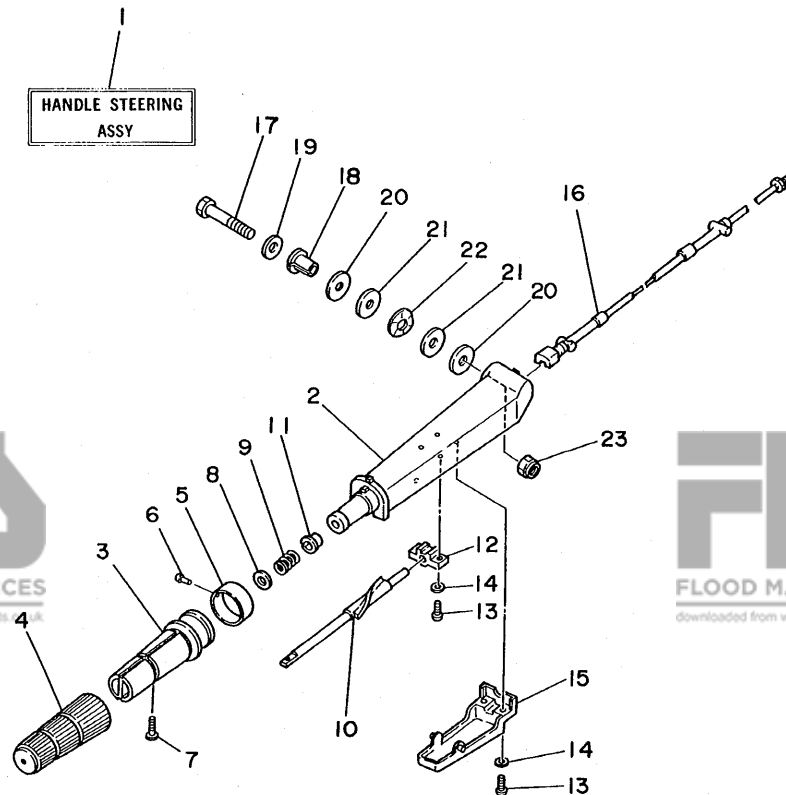


FIG. 19 STEERING (40HMO)

DIRECTION (40HMO)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0084-04-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1	REF.NO. 2 ~ 26
2	6H4-42111-01-4D	HANDLE, STEERING POIGNEE	1	
3	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	
4	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	
5	6L2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	
6	90269-02M09	RIVET	1	
7	90149-05M13	RIVET SCREW	1	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
9	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
10	6H4-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	
11	90386-08032	BUSH DOUILLE	1	
12	6H4-42159-00	STAY SUPPORT	1	
13	97880-05016	SCREW, PAN HEAD VIS	4	
14	92901-05600	WASHER, PLATE RONDELLE, PLATE	4	
15	6H4-42131-00	COVER, HANDLE STEERING COUVERCLE	1	
16	6H4-26311-03	CABLE, THROTTLE 1 CABLE 1, ACCELERATEUR	1	
17	90101-12M37	BOLT BOULON	1	
18	90386-12089	BUSH DOUILLE	1	
19	92990-12200	WASHER, PLAIN RONDELLE, PLATE	1	
20	90202-12092	WASHER, PLATE RONDELLE, PLATE	2	
21	90201-12537	WASHER, PLATE RONDELLE, PLATE	2	
22	90206-12054	WASHER, WAVE RONDELLE, ONDULEE	1	
23	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
24	656-42126-01	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	
25	97395-06022	BOLT BOULON	1	
26	90185-06062	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

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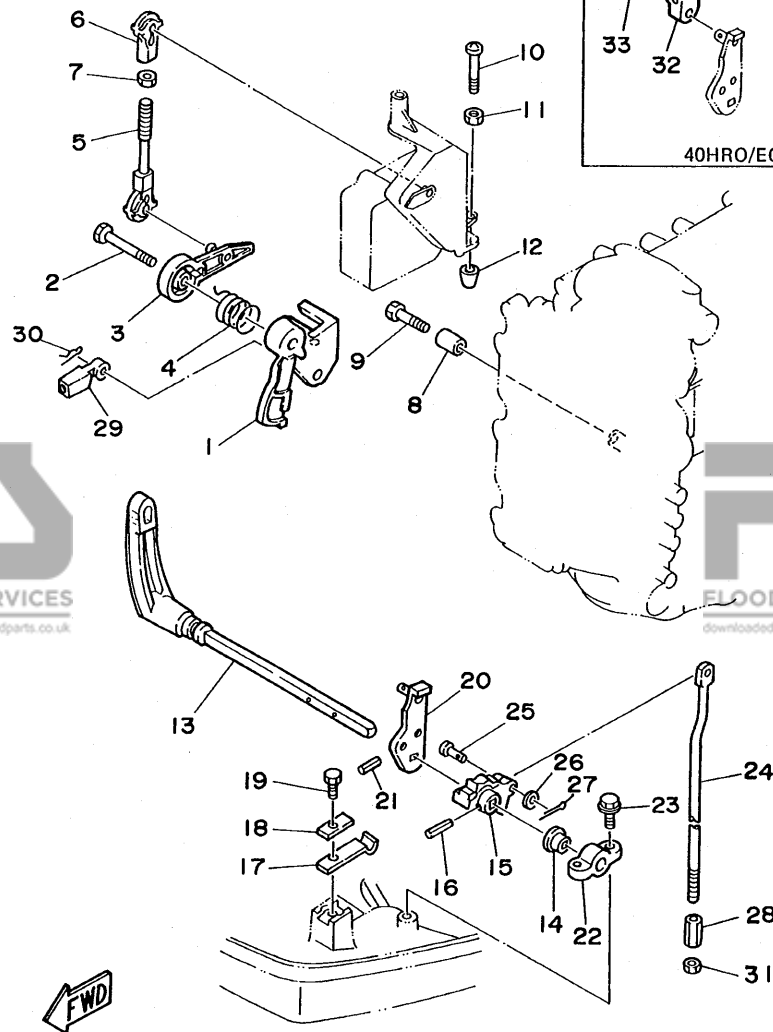


FIG. 20 CONTROL

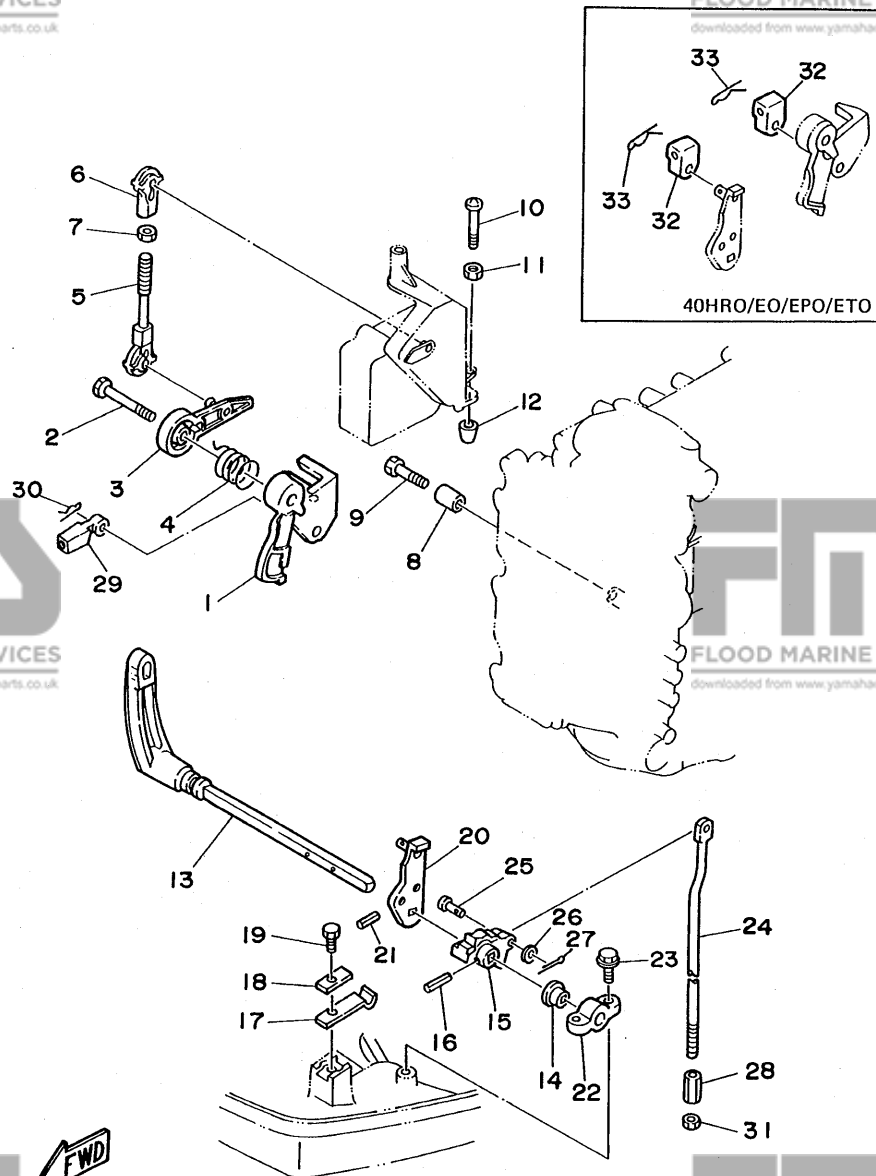
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-41213-14	CAM, ACCEL. CAME, ACCELERATION	1	UR 40HMO
	6H4-41213-04	CAM, ACCEL. CAME, ACCELERATION	1	UR 40HRO/EO/EPO/ETO
2	90109-06M43	BOLT BOULON	1	
3	6H4-41632-01	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
4	90508-26M20	SPRING, TORSION RESSORT, TORSION	1	
5	6G5-41636-01	ROD, MAGNETO CONTROL BIELLETTTE, COMMANDE D'AVANCE	1	
6	6H4-41237-00	JOINT, LINK RACCORD	1	
7	95380-05600	NUT ECROU	1	
8	90387-06M19	COLLAR COLLERETTE	1	
9	97313-06025	BOLT BOULON	1	
10	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
11	95380-06600	NUT ECROU	1	
12	688-44194-00	CAP CAPUCHON	1	
13	6H4-44111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	UR 40HMO
	6H4-44111-10	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	UR 40HRO/EO/EPO/ETO
14	682-44132-00	BUSHING COUSSINET	1	
15	6H4-44121-02	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
16	91690-30318	PIN, SPRING AGRAFFE	1	
17	6H4-44116-00	SPRING RESSORT	1	
18	682-44117-00	BRACKET SUPPORT	1	
19	97313-06016	BOLT BOULON	1	
20	6H4-44125-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
21	91690-30316	PIN, SPRING AGRAFFE	1	
22	6F5-41662-00	BRACKET SUPPORT	1	
23	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
24	6H4-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
25	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	
26	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	

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FIG. 20 CONTROL

COMMANDE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	91490-16010	PIN, COTTER GOUPILLE	1	
28	648-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
29	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
30	90468-18008	CLIP JONC	1	
31	90170-07021	NUT ECROU	1	
32	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	2	40HRO/EO/EPO/ETO
33	90468-18008	CLIP JONC	2	40HRO/EO/EPO/ETO

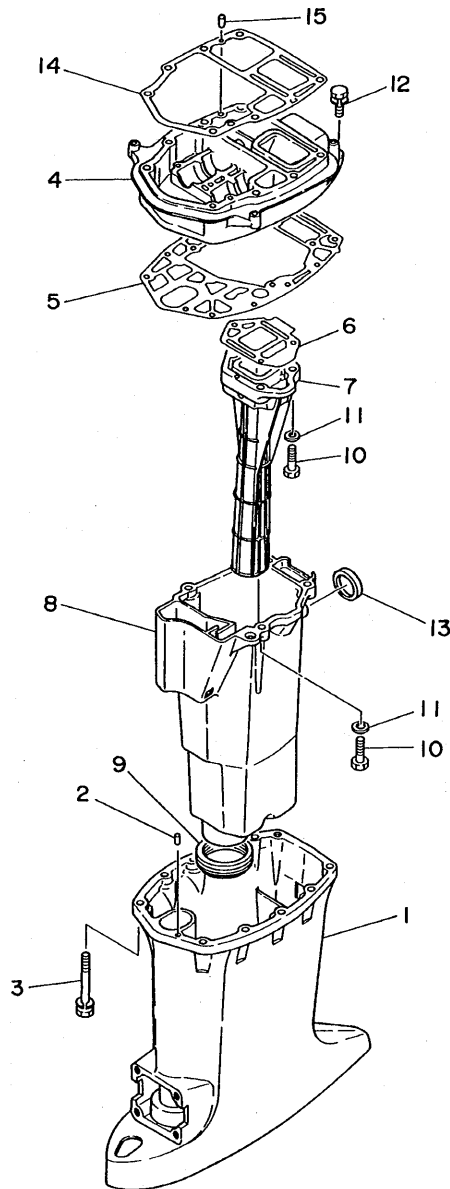


FIG. 21 UPPER CASING

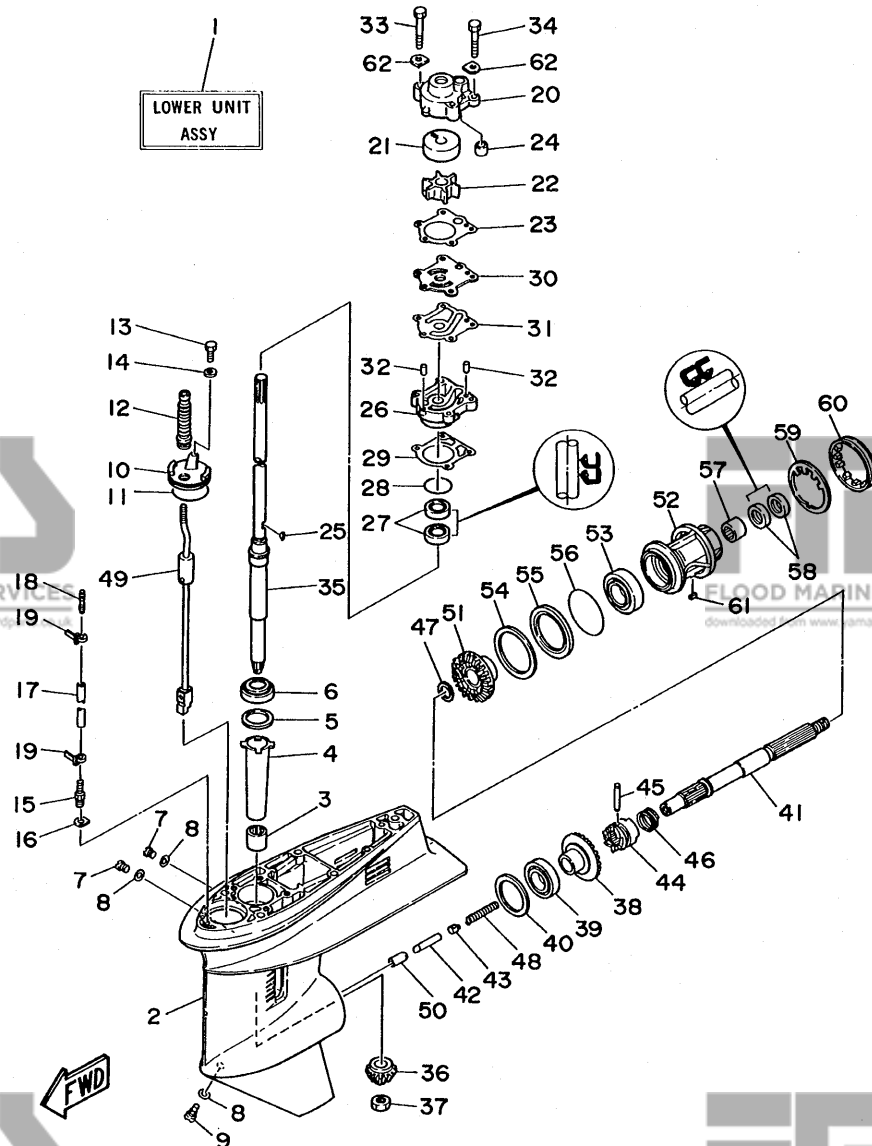
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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-45111-00-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6H4-45111-10-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	90119-08M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
4	6H4-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
5	6H4-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
6	6H4-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
7	6H4-41131-01-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
8	6H4-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
	6H4-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
9	663-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
10	97395-08030	BOLT BOULON	7	
11	92990-08600	WASHER, PLATE RONDELLE, PLATE	7	
12	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
13	6H4-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
14	6H4-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
15	93606-12019	PIN, DOWEL GOUPILLE	2	

A7

FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-45300-02-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR SHORT
	6H4-45300-12-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR LONG
2	6H4-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
8	90430-08020	GASKET JOINT	3	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	6H4-45321-01	PLATE PLAQUETTE	1	
11	93210-49046	O-RING JOINT TORIQUE	1	
12	6G1-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
13	97095-06016	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6H4-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
16	90209-10M14	WASHER RONDELLE	1	
17	90445-07ME9	HOSE DURITE	1	UR SHORT
	90445-07M31	HOSE DURITE	1	UR LONG
18	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	UR
	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	UR 40HETO

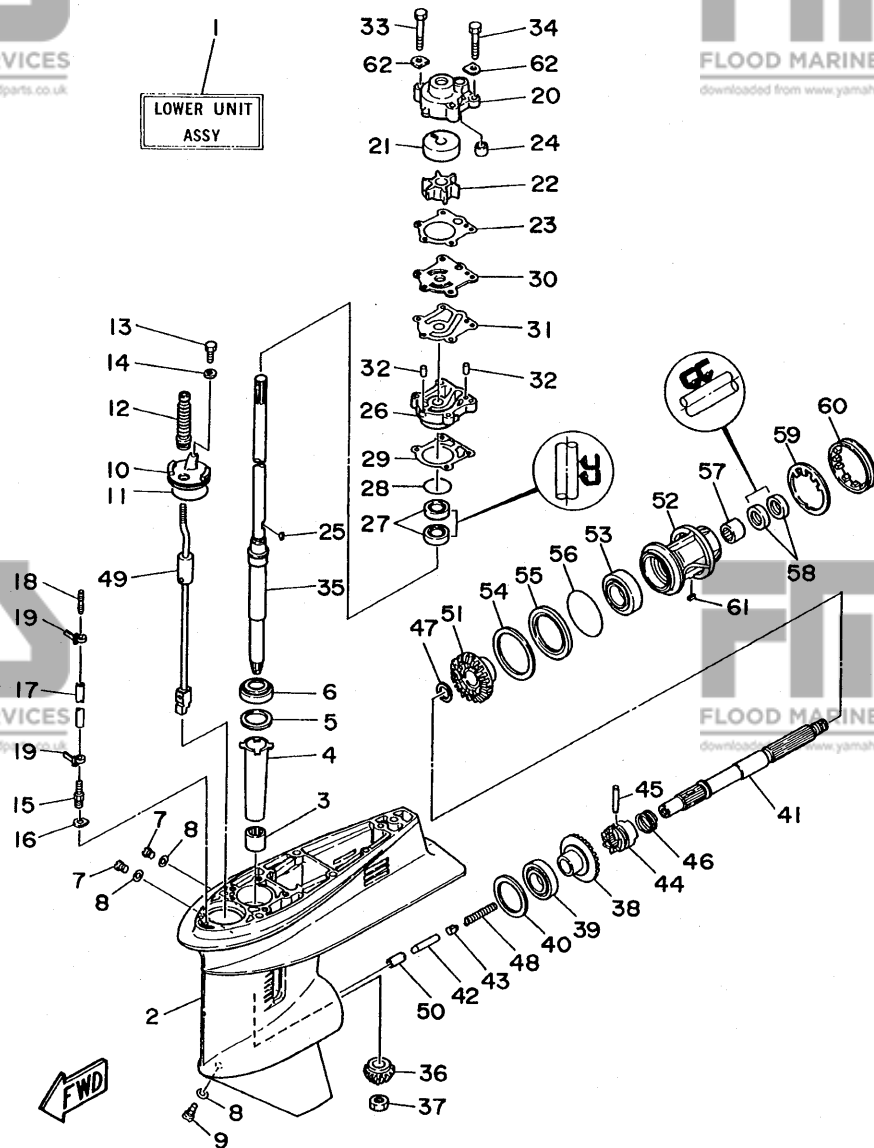


FIG. 22 LOWER CASING. DRIVE 1

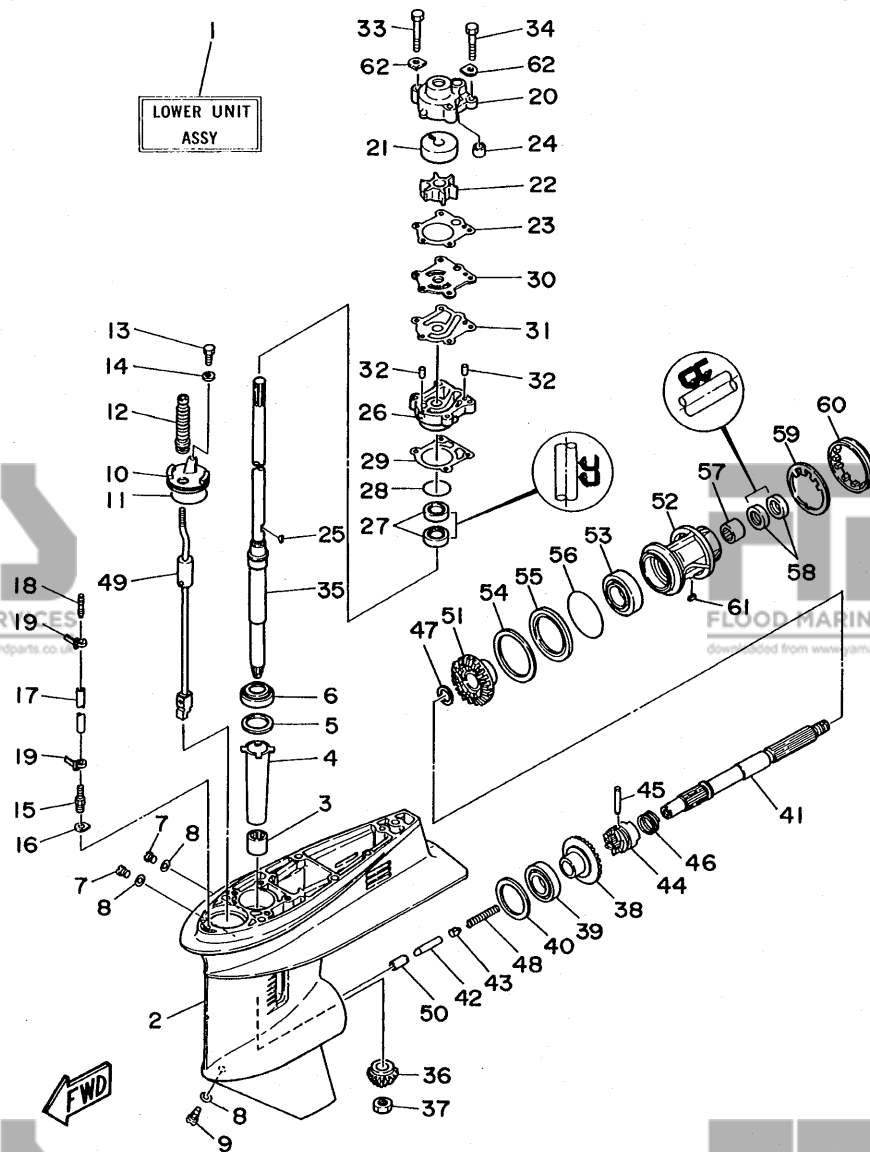
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	90465-11M10	CLAMP	2	
20	6J8-44311-00	BRIDE HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
21	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
22	6H4-44352-02	IMPELLER TURBINE	1	
23	663-44315-A0	GASKET, WATER PUMP	1	
24	663-44366-00	JOINT, POMPE A EAU DAMPER, WATER SEAL	1	
25	90280-03024	JOINT, TUBE D'EAU KEY, WOODRUFF	1	
26	663-44341-00-94	CLAVETTE, DEMI-LUNE HOUSING, WATER PUMP	1	
27	93101-23070	CORPS, POMPE A EAU OIL SEAL	2	
28	93210-41042	JOINT SPY O-RING	1	
29	663-44316-A0	JOINT TORIQUE GASKET, WATER PUMP	1	
30	663-44323-00	JOINT, POMPE A EAU OUTER PLATE, CARTRIDGE	1	
31	663-44324-A0	PLAQUE EXTERIEURE GASKET, CARTRIDGE	1	
32	93604-08062	JOINT PIN, DOWEL	2	
33	97395-08055	CLAVETTE BOLT	2	
34	97395-08045	BOULON BOLT	2	
35	6H4-45501-00	BOULON DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6H4-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
36	6H4-45551-00	PINION	1	
37	90170-12138	PIGNON D'ATTAQUE NUT	1	
38	6H4-45560-00	ECROU GEAR	1	
39	93332-000V4	PIGNON BEARING ROULEMENT	1	
40	6H4-45567-01-10	SHIM (T:0.10MM)	1	UR
	6H4-45567-01-12	CALE (T:0.10MM) SHIM (T:0.12MM)	1	UR
	6H4-45567-01-15	CALE (T:0.12MM) SHIM (T:0.15MM)	1	UR
	6H4-45567-01-18	CALE (T:0.15MM) SHIM (T:0.18MM)	1	UR
	6H4-45567-01-30	CALE (T:0.18MM) SHIM (T:0.30MM)	1	UR
	6H4-45567-01-40	CALE (T:0.30MM) SHIM (T:0.40MM)	1	UR

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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



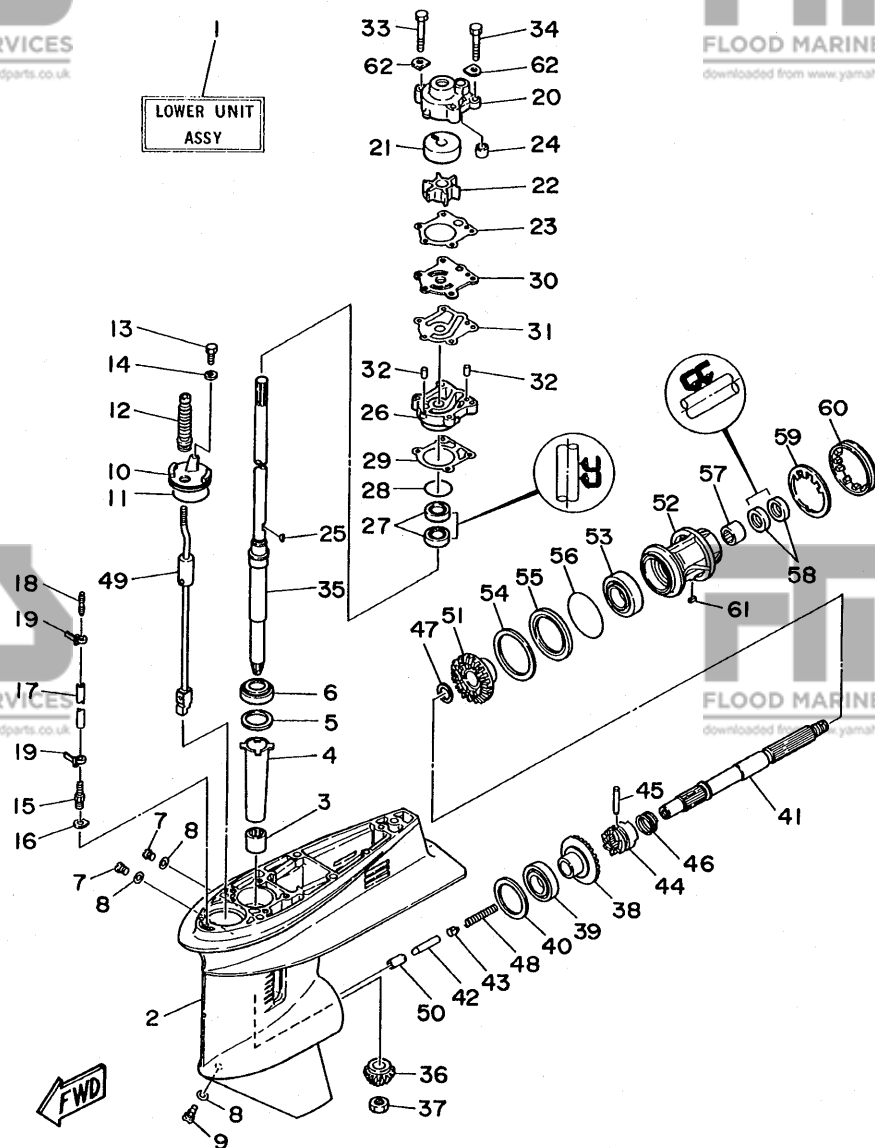
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
40	6H4-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
41	679-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
42	676-45635-00	PLUNGER, SHIFT POUSOIR D'EMBRAYAGE	1	
43	663-45634-00	SLIDE, SHIFT CONTRE-POUSOIR	1	
44	6H4-45631-00	CLUTCH, DOG CRABOT	1	
45	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	
46	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
47	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	
48	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	6H4-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6H4-44150-12	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
50	6H4-44160-00	DETENT COMP POUSOIR	1	
51	6H4-45571-00	GEAR PIGNON	1	
52	679-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
53	93306-00702	BEARING ROULEMENT	1	
54	663-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
55	663-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
56	93210-66M98	O-RING JOINT TORIQUE	1	
57	93317-22204	BEARING, CYLINDRICAL PIECE	1	
58	93101-22067	OIL SEAL JOINT SPY	2	
59	90214-48M03	WASHER, CLAW RONDELLE, A GRIFFES	1	
60	697-45384-00	NUT ECROU	1	

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FIG. 22 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
61	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
62	90209-08M02	WASHER RONDELLE	4	



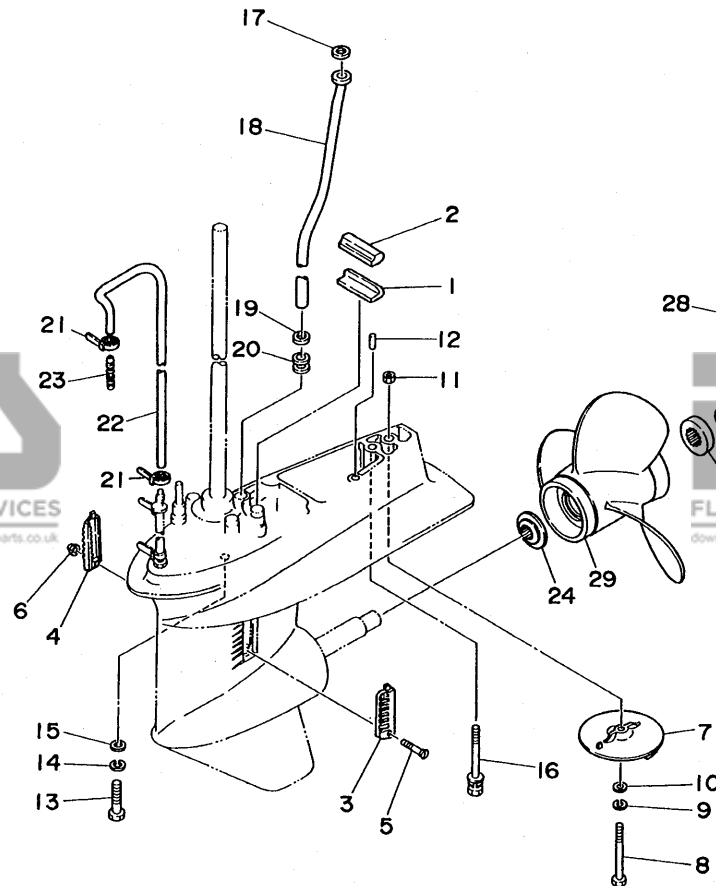
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FIG. 23 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	98680-05535	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	664-45371-01	TAB-TRIM ANODE DERIVE	1	
8	97375-08075	BOLT ECROU	1	
9	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
10	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
11	95380-08600	NUT ECROU	1	
12	93606-12019	PIN, DOWEL GOUPILLE	2	
13	97395-10040	BOLT BOULON	4	
14	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
15	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
16	90119-08M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
17	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
18	6H4-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H4-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
19	90430-12072	GASKET JOINT	1	
20	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
21	90465-11M10	CLAMP BRIDE	2	40HETO
22	90445-07MF1	HOSE DURITE	1	40HETO
23	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	40HETO
24	663-45987-02	SPACER ENTRETOISE	1	
25	670-45997-02	SPACER ENTRETOISE	1	
26	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
27	90171-16011	NUT, CASTLE ECROU, CRENELE	1	

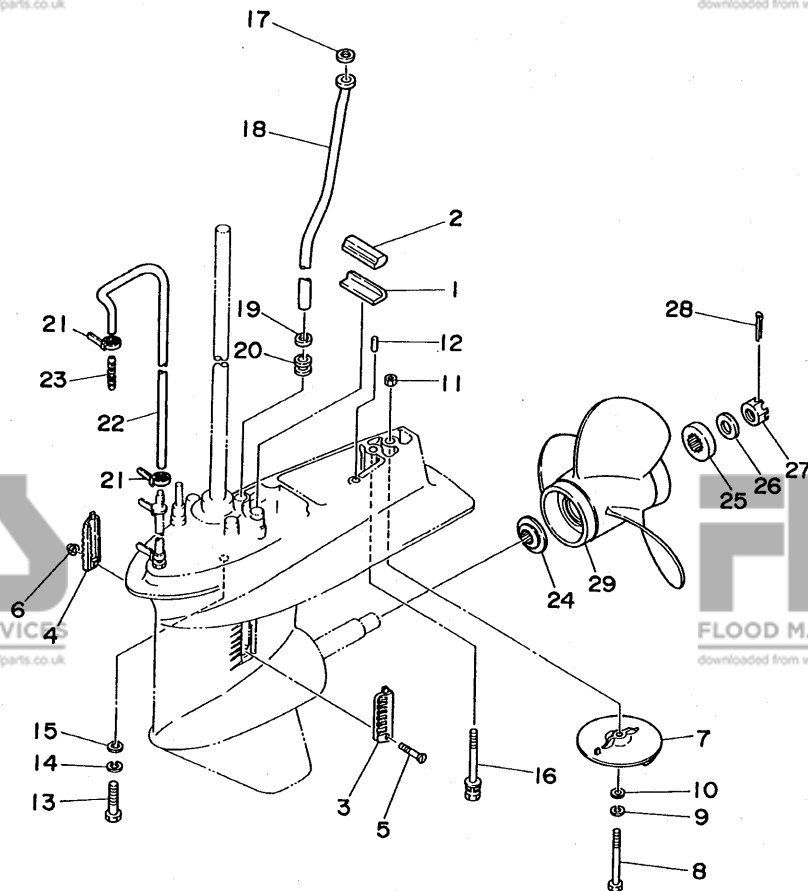


FIG. 23 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	91490-30030	PIN, COTTER GOUILLE	1	
29	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1	UR
	663-45943-02-EL	HELICE (3X10-3/4"X17"-G)	1	UR
	663-45945-02-EL	PROPELLER (3X11"X15"-G)	1	UR
	663-45945-02-EL	HELICE (3X11"X15"-G)	1	UR
	663-45947-02-EL	PROPELLER (3X11-1/8"X13"-G)	1	UR
	663-45947-02-EL	HELICE (3X11-1/8"X13"-G)	1	UR
	663-45949-01-EL	PROPELLER (3X11-5/8"X11"-G)	1	UR
	663-45949-01-EL	HELICE (3X11-5/8"X11"-G)	1	UR
	663-45952-02-EL	PROPELLER (3X10-3/4"X16"-G)	1	UR
	663-45952-02-EL	HELICE (3X10-3/4"X16"-G)	1	UR
	663-45954-01-EL	PROPELLER (3X11-3/8"X12"-G)	1	UR
	663-45954-01-EL	HELICE (3X11-3/8"X12"-G)	1	UR
	663-45956-01-EL	PROPELLER (3X11-3/4"X10"-G)	1	UR
	663-45956-01-EL	HELICE (3X11-3/4"X10"-G)	1	UR
	663-45958-01-EL	PROPELLER (3X12-1/4"X9"-G)	1	UR
	663-45958-01-EL	HELICE (3X12-1/4"X9"-G)	1	UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G)	1	UR
	663-45958-01-EL	HELICE (3X11-1/4"X14"-G)	1	UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G)	1	UR WITH LIP CUP
	6H5-45943-00-EL	HELICE (3X10"X15"-G)	1	UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G)	1	UR WITH LIP CUP
	6H5-45945-00-EL	HELICE (3X10-3/8"X13"-G)	1	UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G)	1	UR WITH LIP CUP
	6H5-45952-00-EL	HELICE (3X10-5/8"X12"-G)	1	UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G)	1	UR WITH LIP CUP
	6H5-45958-00-EL	HELICE (3X10-1/4"X14"-G)	1	UR WITH LIP CUP
	663-45970-60-98	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE PROPELLER (3X11-3/4"X12"-G)	1	UR
	663-45970-60-98	HELICE (3X11-3/4"X12"-G)	1	UR
	663-45972-60-98	PROPELLER (3X12"X11"-G)	1	UR
	663-45972-60-98	HELICE (3X12"X11"-G)	1	UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1	UR
	663-45974-60-98	HELICE (3X11-1/2"X13"-G)	1	UR
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1	UR
	663-45930-00-98	HELICE (3X10-1/4"X14"-G)	1	UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1	UR
	663-45976-00-98	HELICE (3X10-1/4"X15"-G)	1	UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1	UR
	663-45978-00-98	HELICE (3X10-1/4"X16"-G)	1	UR

FWD

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40H

GENERATRICE

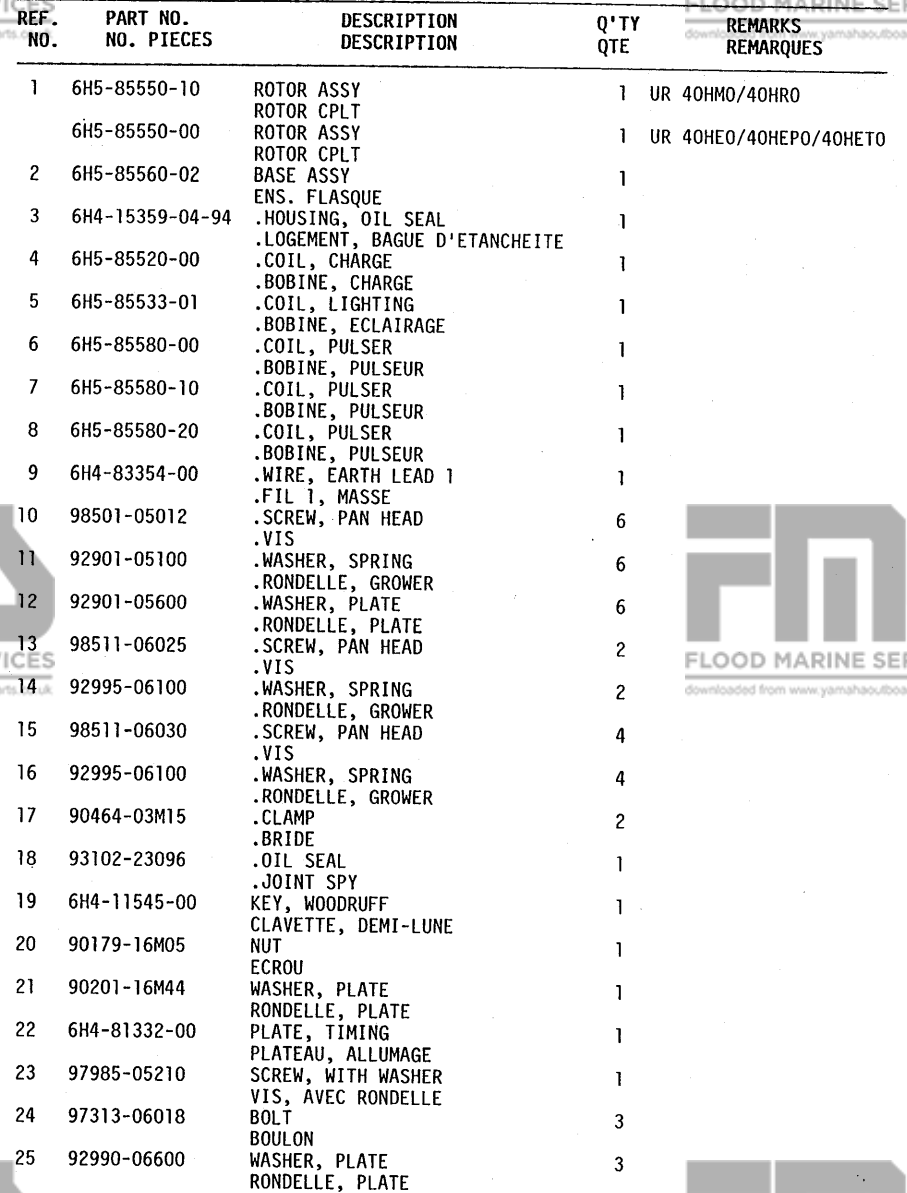
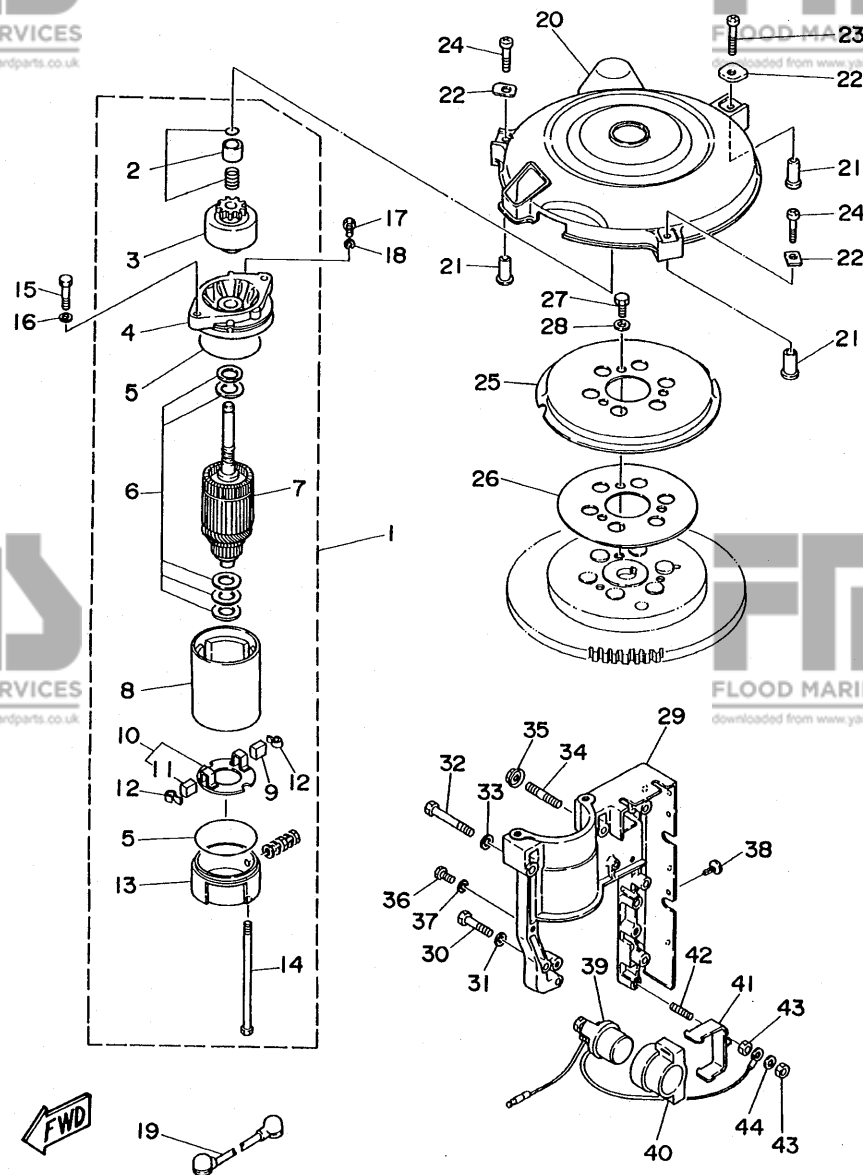


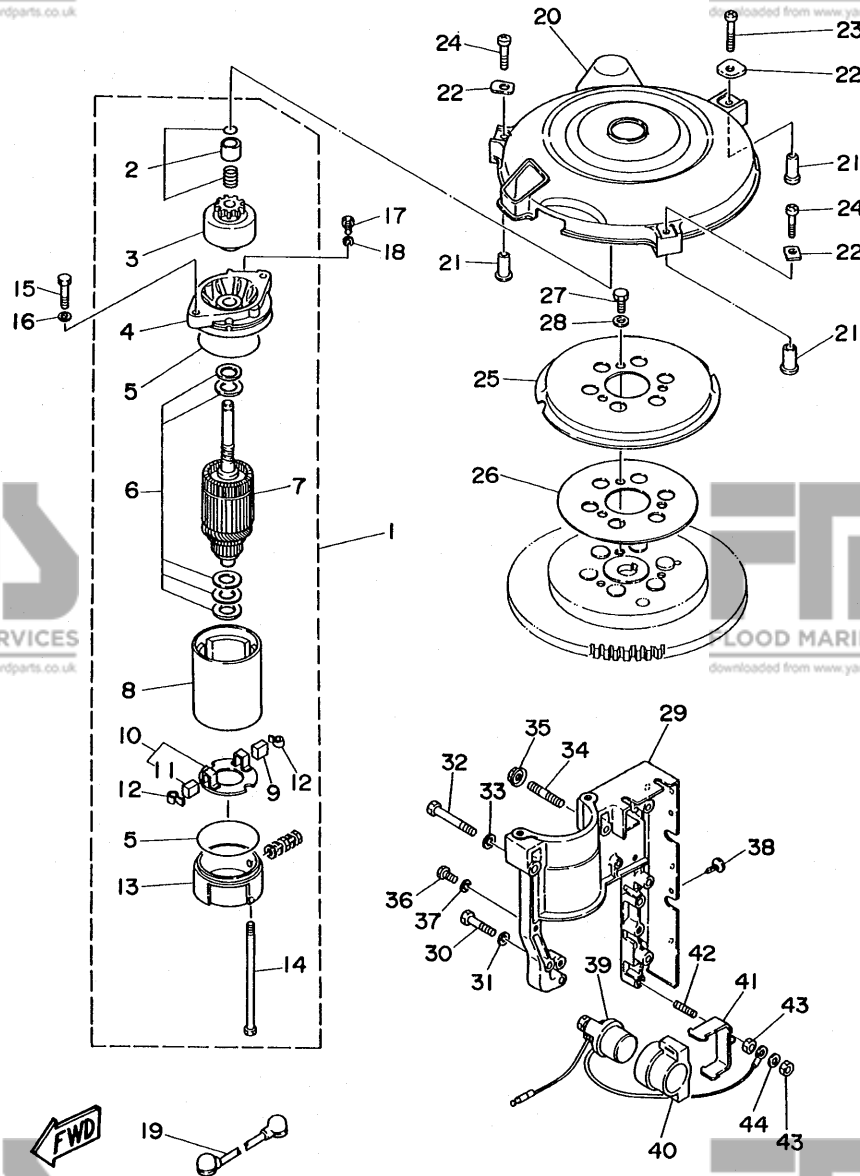
FIG. 25 STARTING MOTOR (40HEO/40HEPO/40HETO)
FIG. 25 DEMARREUR ELECTRIQUE (40HEO/40HEPO/40HETO)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
7	689-81850-12	.ARMATURE ASSY .INDUIT	1	
8	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
9	689-81811-11	.BRUSH 1 .CHARBON 1	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
11	689-81812-11	.BRUSH 2 .CHARBON 2	1	
12	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
13	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
14	689-81826-10	.BOLT .BOULON	2	
15	97313-08030	BOLT BOULON	2	
16	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
17	97313-08016	BOLT BOULON	1	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
19	6H4-82117-00	WIRE, LEAD FIL	1	
20	6H4-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	
21	90387-06M65	COLLAR COLLERETTE	3	
22	90209-06M04	WASHER RONDELLE	3	
23	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
24	97885-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
25	6J8-15723-E1	PULLEY, STARTER POULIE DE DEMARREUR	1	
26	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
27	97011-08016	BOLT BOULON	3	
28	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	

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FIG. 25 STARTING MOTOR (40HEO/40HEPO/40HETO)
FIG. 25 DEMARREUR ELECTRIQUE (40HEO/40HEPO/40HETO)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
30	97095-06030	BOLT BOULON	4	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
32	97313-08050	BOLT BOULON	1	
33	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
34	95670-06640	BOLT, STUD GOUJON	1	
35	90179-06M24	NUT ECROU	1	
36	97095-06014	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	90338-05M11	PLUG PLOT	1	
39	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
40	6H4-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
41	6H4-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
42	90116-06M22	BOLT, STUD GOUJON	1	
43	95380-06600	NUT ECROU	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

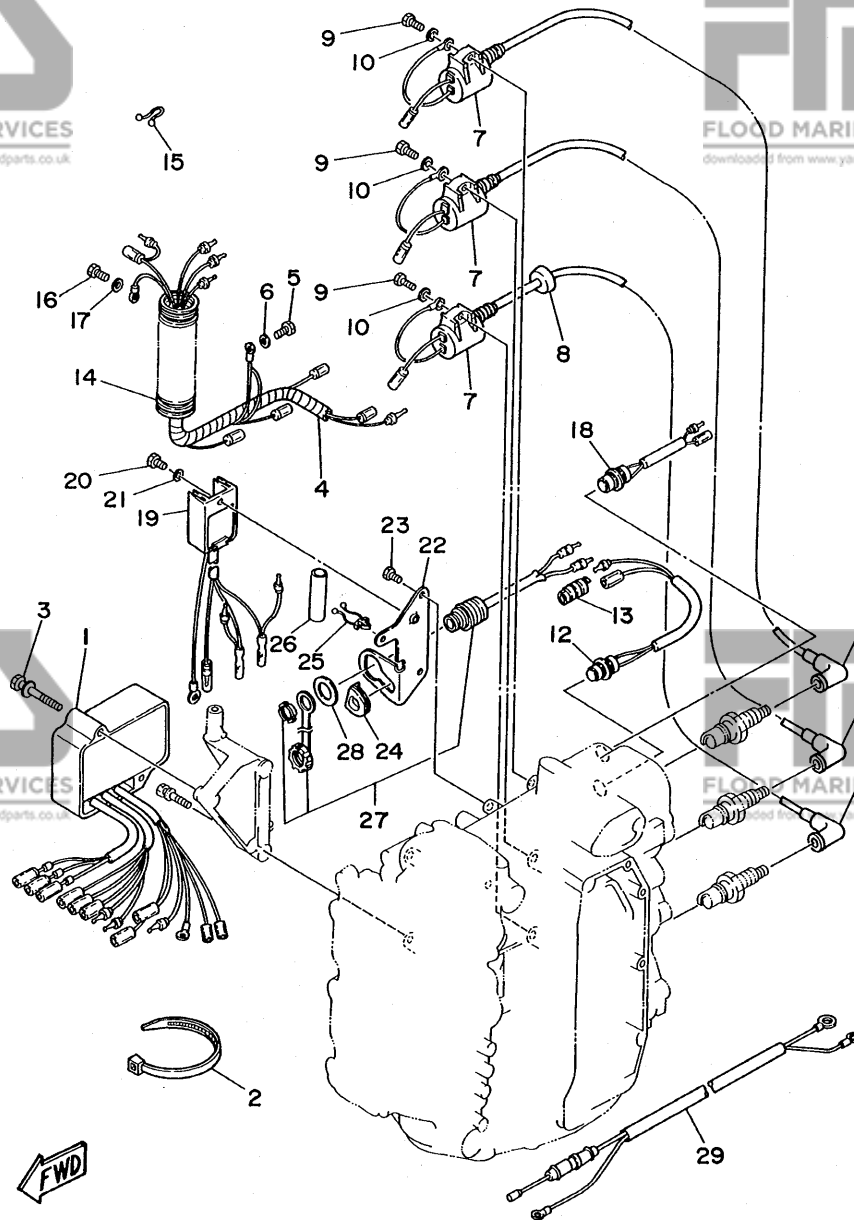


FIG. 26 ELECTRICAL 1

PARTIE ELECTRIQUE 1

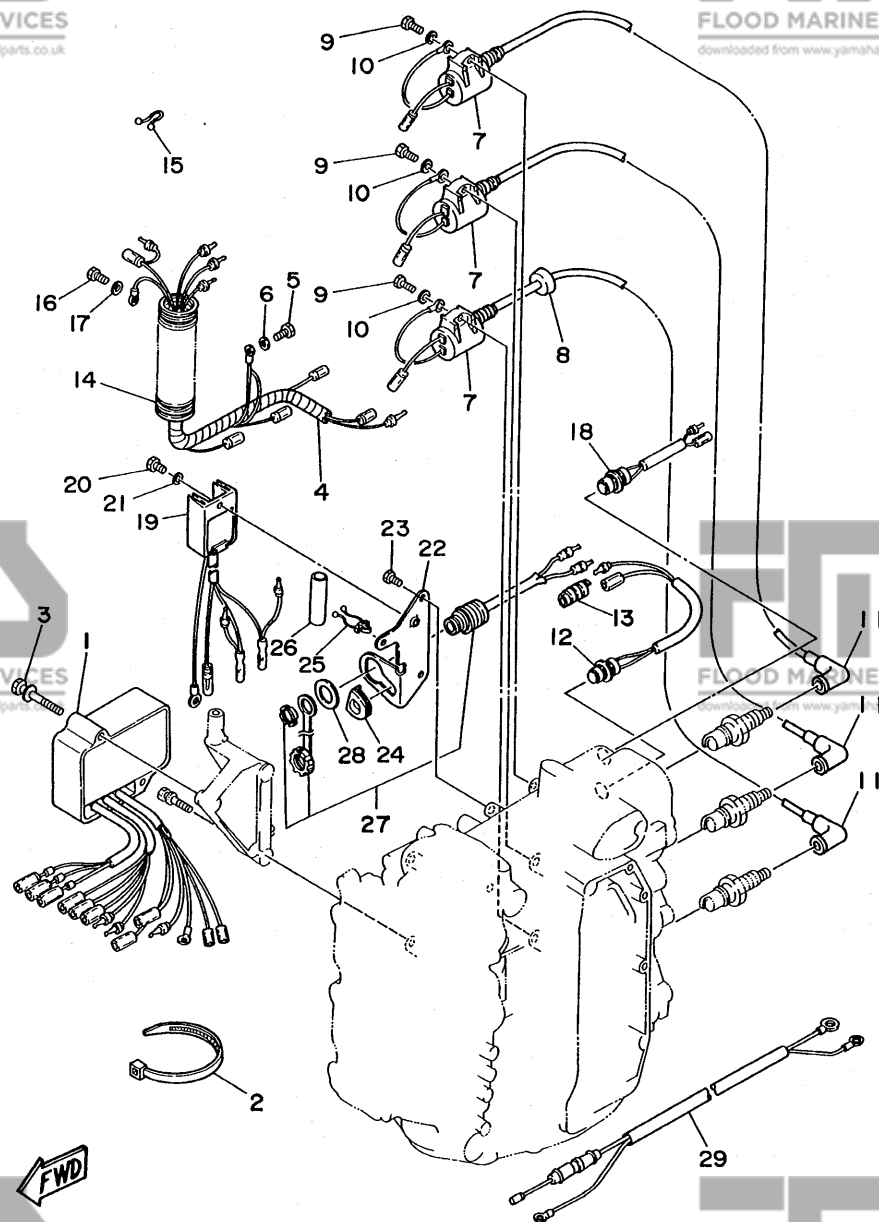
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-85540-02	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	90465-13M36	CLAMP BRIDE	1	
3	90119-06M51	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
4	6H4-82531-02	WIRE, LEAD FIL	1	
5	97395-06014	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
8	90480-25161	GROMMET RONDELLE CAOUTCHOUC	1	
9	97095-06020	BOLT BOULON	3	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
11	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
12	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
13	90446-10M02	HOSE DURITE	1	
14	6G1-83557-00	TUBE TUBE	1	
15	90464-05M16	CLAMP BRIDE	1	
16	97395-06014	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6H4-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
19	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	40HM0/40HRO
20	97095-06012	BOLT BOULON	1	40HM0/40HRO
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	40HM0/40HRO
22	6H4-81975-02	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	40HM0/40HRO
23	97013-06012	BOLT BOULON	2	40HM0/40HRO
24	6F5-81922-00	GROMMET OEUillet CAOUTCHOUC	1	40HM0/40HRO
25	90464-12M35	CLAMP BRIDE	1	40HM0/40HRO
26	90440-14M00	PIPE DURITE	1	40HM0/40HRO
27	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	40HM0/40HRO
28	90202-26M45	WASHER, PLATE RONDELLE, PLATE	1	40HM0/40HRO

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FIG. 26 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6J8-82105-10	WIRE HARNESS FAISCEAU DE FILS	1	40HM0/40HRO



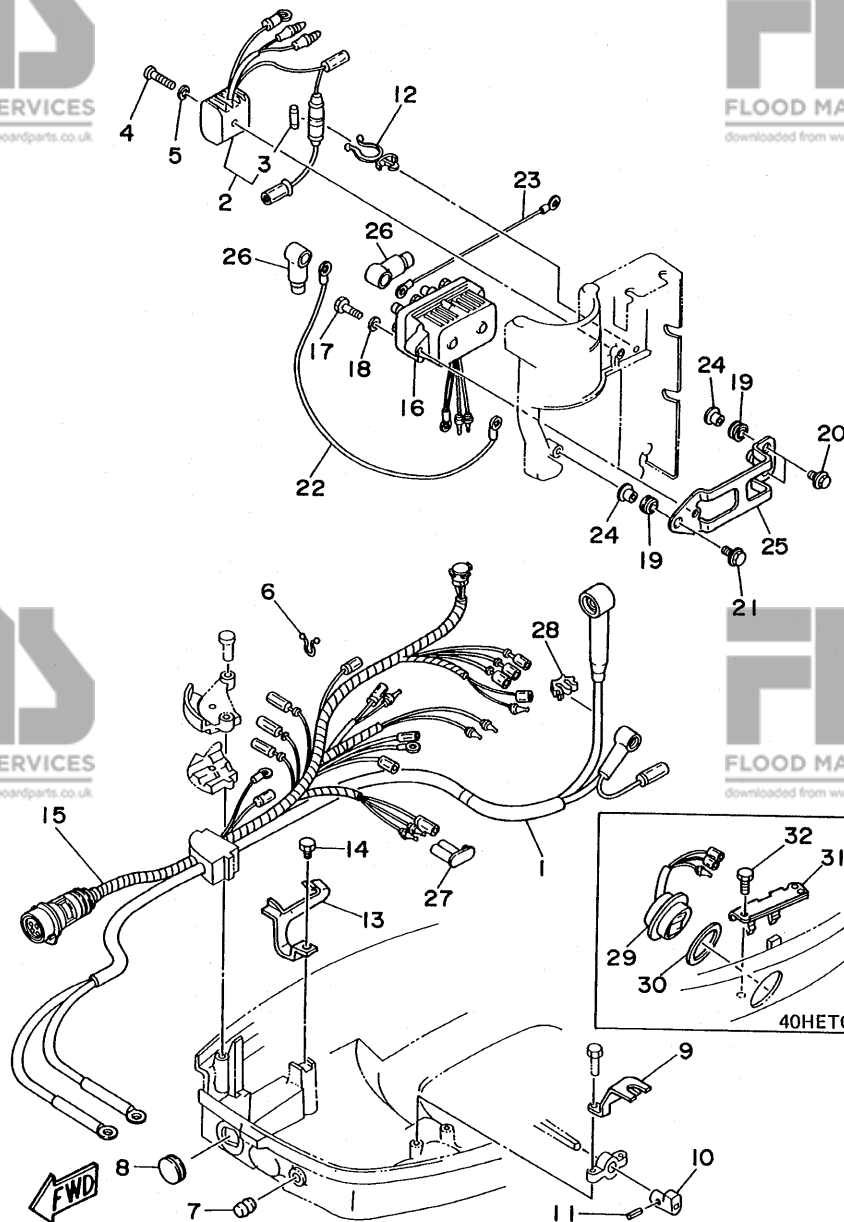
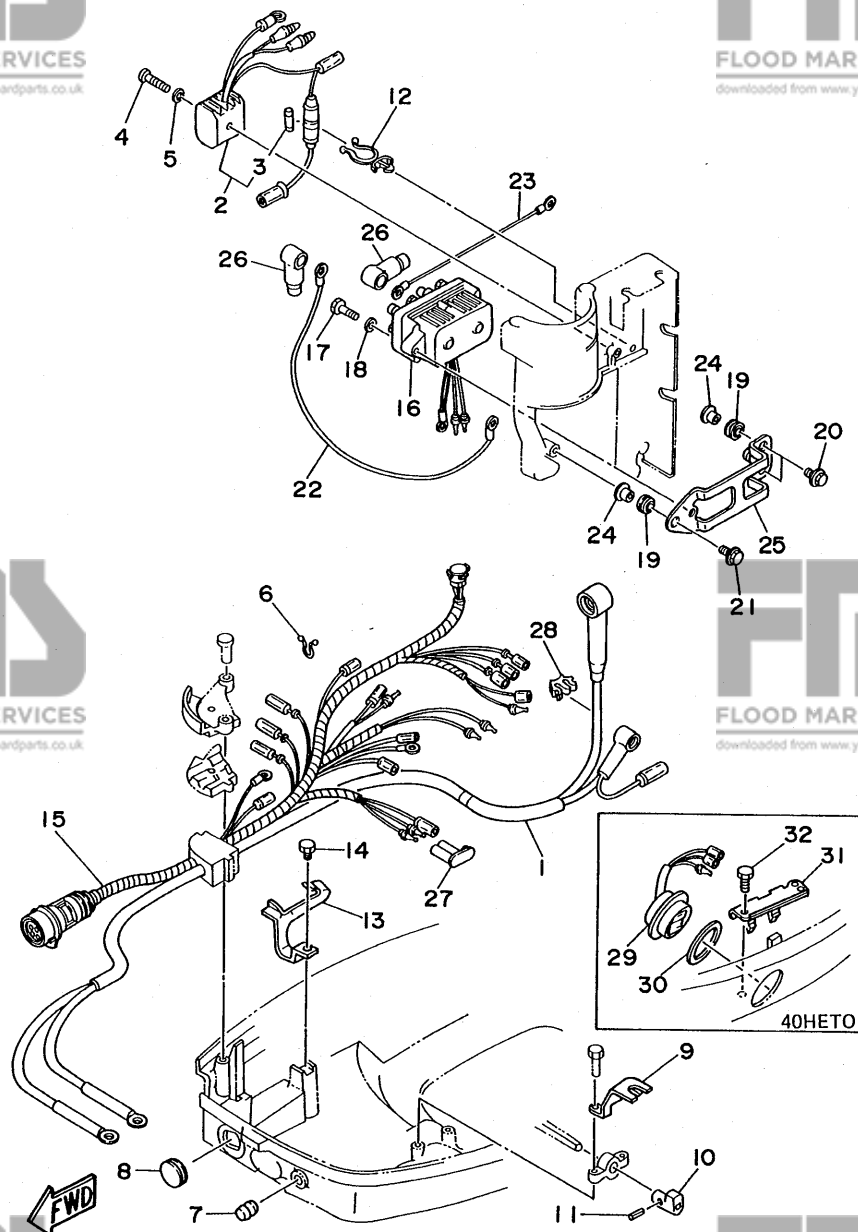


FIG. 27 ELECTRICAL 2 (40HEO/40HEPO/40HETO)
FIG. 27 PARTIE ELECTRIQUE 2 (40HEO/40HEPO/40HETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
2	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
3	6G1-82151-00	.FUSE .FUSIBLE	1	
4	98580-05525	SCREW, PAN HEAD VIS	1	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
6	90465-18147	CLAMP BRIDE	1	
7	6H4-42725-00	GROMMET PASSE-FIL	1	
8	676-42726-00	GROMMET PASSE-FIL	1	
9	6H4-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
10	6H4-44173-01	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	
11	91690-30020	PIN, SPRING AGRAFFE	1	
12	90464-15M27	CLAMP BRIDE	1	
13	6H4-82588-00	PLATE PLAQUE	1	
14	97013-06012	BOLT BOULON	1	
15	6H4-82590-22	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 40HEPO/40HETO
	6H4-82590-11	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 40HEO
16	6H1-81950-00	RELAY ASSY RELAIS COMPLET	1	40HEPO/40HETO
17	97095-06025	BOLT BOULON	2	40HEPO/40HETO
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	40HEPO/40HETO
19	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	3	40HEPO/40HETO
20	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	40HEPO/40HETO
21	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	40HEPO/40HETO
22	61A-81949-00	WIRE, LEAD FIL	1	40HEPO/40HETO
23	6H5-81949-00	WIRE, LEAD FIL	1	40HEPO/40HETO
24	90387-06M05	COLLAR COLLERETTE	3	40HEPO/40HETO
25	6H4-81945-20	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	40HEPO/40HETO
26	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	4	40HEPO/40HETO
27	6E5-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	40HEPO/40HETO

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FIG. 27 ELECTRICAL 2 (40HEO/40HEPO/40HETO)
FIG. 27 PARTIE ELECTRIQUE 2 (40HEO/40HEPO/40HETO)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90464-07M20	CLAMP BRIDE	1	
29	6H1-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	40HETO
30	6E5-82587-00	GASKET JOINT	1	40HETO
31	6E5-83614-01	BRACKET SUPPORT	1	40HETO
32	97095-06016	BOLT BOULON	1	40HETO

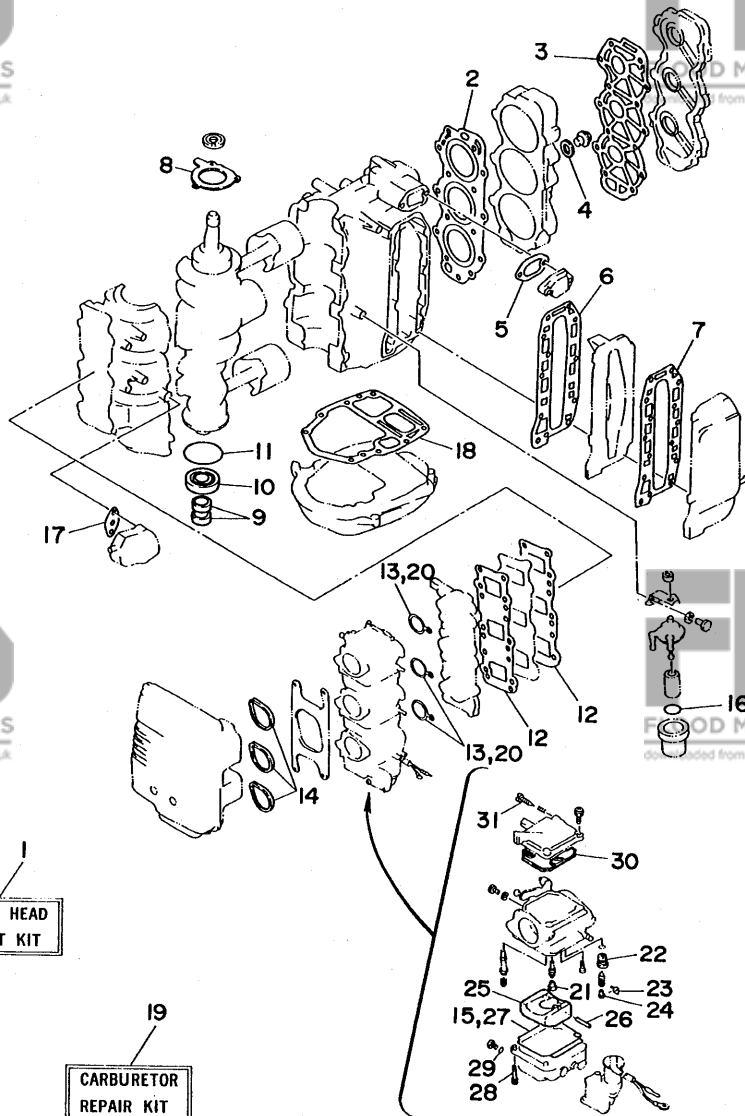


FIG. 28 REPAIR KIT 1

KITS DE REPARATION 1

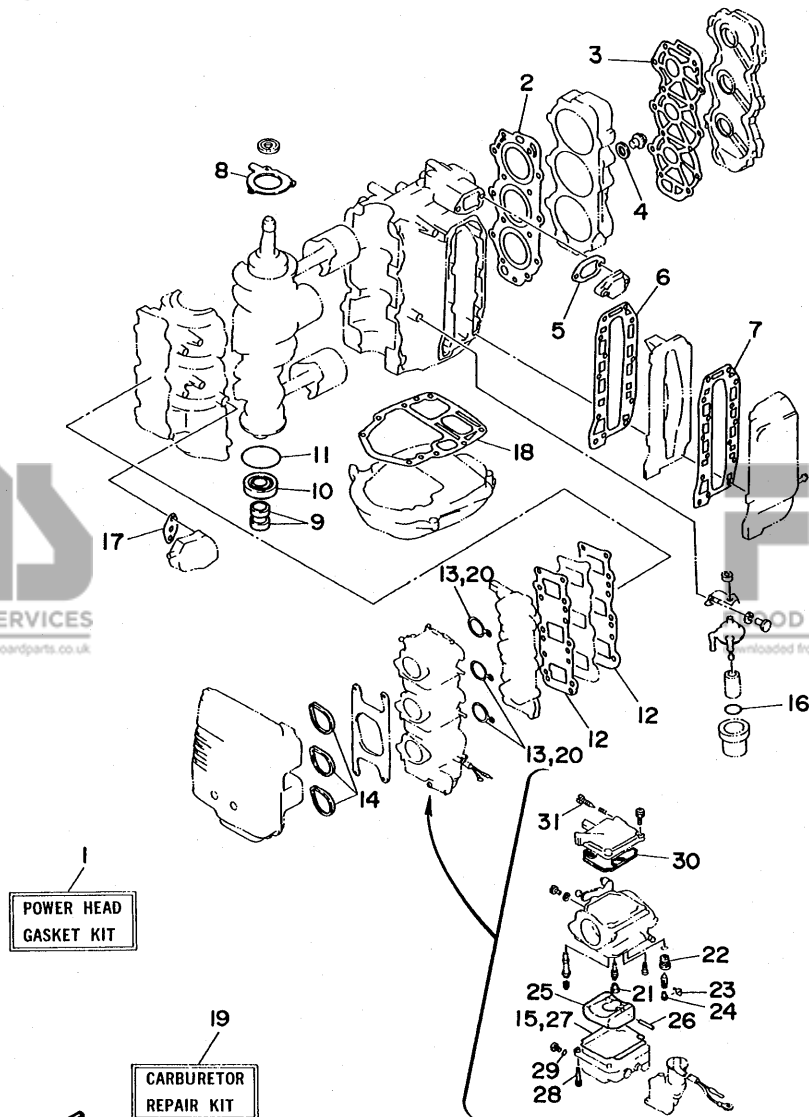
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0001-04	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6H4-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
3	6H4-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
4	90430-14115	.GASKET .JOINT	1	
5	6J8-12414-A0	.GASKET, COVER .JOINT, COUVERCLE	1	
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING .JOINT SPY DE LOGEMENT	1	
9	93101-16M36	.OIL SEAL .JOINT SPY	2	
10	93102-25M28	.OIL SEAL .JOINT SPY	1	
11	93210-57M09	.O-RING .JOINT TORIQUE	1	
12	6H4-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	
13	6H4-14198-01	.GASKET .JOINT	3	
14	6H3-14457-01	.SEAL .JOINT	3	
15	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
16	93210-32738	.O-RING .JOINT TORIQUE	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
18	6H4-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
19	6H4-W0093-03	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6H4-14198-01	.GASKET .JOINT	3	
21	676-14966-00	.CAP .CAPUCHON	3	
22	6H4-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	
23	663-14159-00	.CLIP .JONC	3	
24	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
25	6H4-14985-01	.FLOAT .FLOTTEUR	3	
26	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
28	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	3	

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FIG. 28 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-04230	.O-RING .JOINT TORIQUE	3	
30	6H4-14147-00	.O-RING .JOINT TORIQUE	3	
31	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	



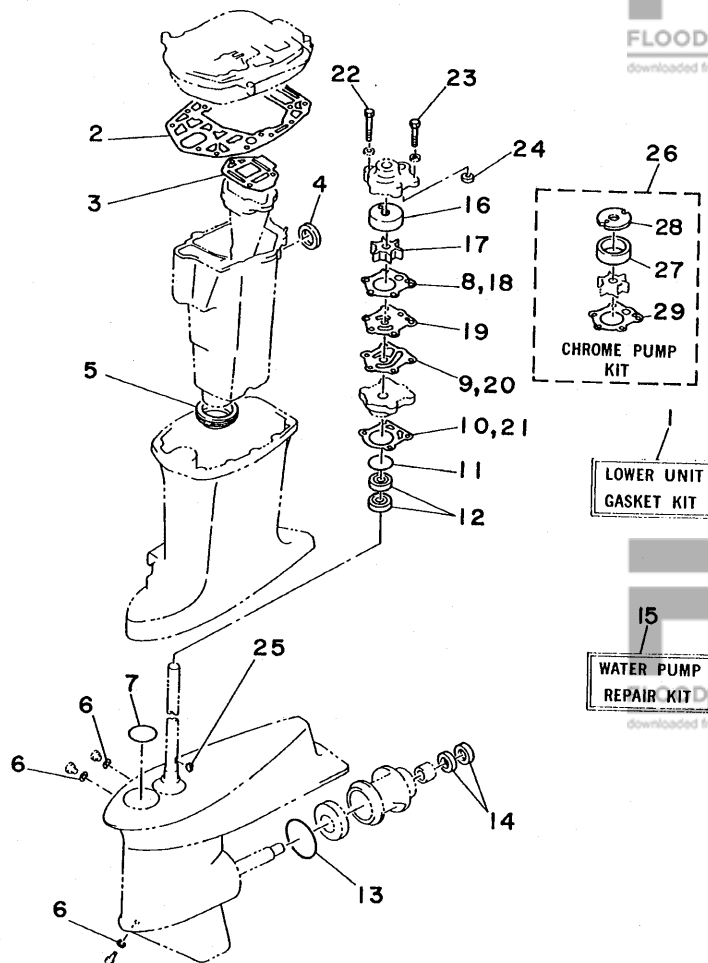


FIG. 29 REPAIR KIT 2

KITS DE REPARATION 2

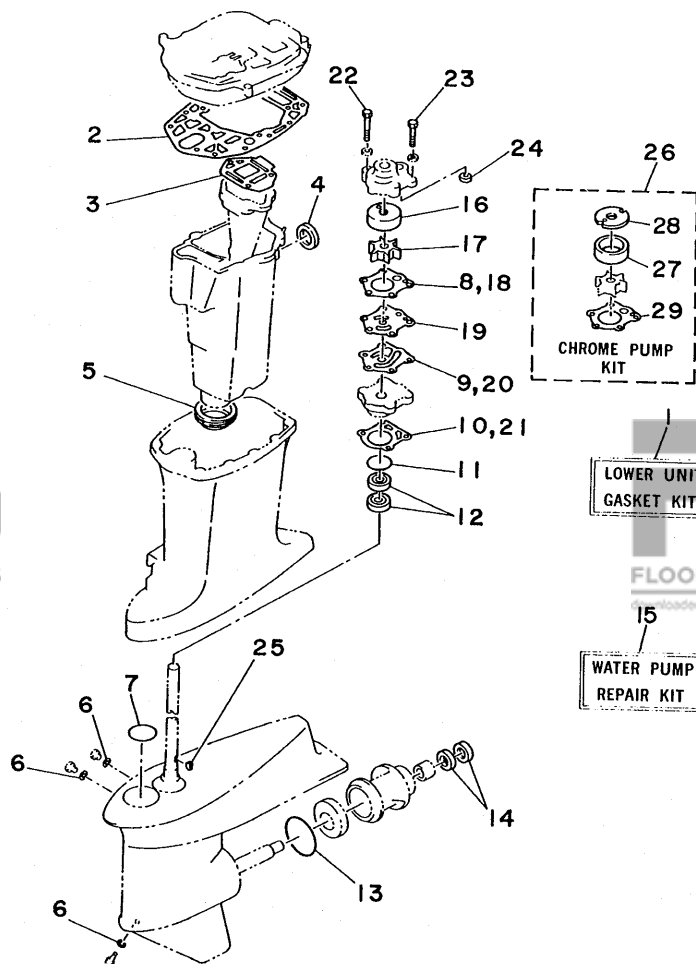
REF. NO.	PART NO. NO. PIECES	DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6H4-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
4	6H4-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
5	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
6	90430-08020	.GASKET .JOINT	3	
7	93210-49046	.O-RING .JOINT TORIQUE	1	
8	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
9	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
10	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
11	93210-41042	.O-RING .JOINT TORIQUE	1	
12	93101-23070	.OIL SEAL .JOINT SPY	2	
13	93210-66M98	.O-RING .JOINT TORIQUE	1	
14	93101-22067	.OIL SEAL .JOINT SPY	2	
15	6H4-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
16	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
17	6H4-44352-02	.IMPELLER .TURBINE	1	
18	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
19	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
20	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
21	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
22	97395-08055	.BOLT .BOULON	2	
23	97395-08045	.BOLT .BOULON	2	
24	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
25	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	6H4-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
27	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
28	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	

D2

FIG. 29 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	670-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	





25Q (61C) 50D (6H5)

25Q
50D

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 25Q'94 (61C)/50D'94(6H5). When you are ordering replacement parts for the 25Q'94(61C)/50D'94(6H5), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- UR Use size (thickness) and/or number as required.
- UN Use as many as you need.
- AP Alternate Parts
- STD Standard
- O/S Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

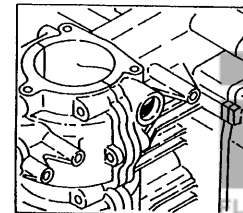
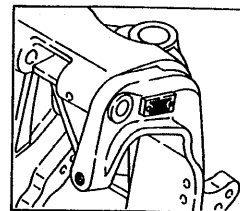
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	.. PULLEY, starter	1	

Initial Serial No. and Color Code

Engine Serial No.	
25QEO	S : 000841 and following L : 304191 and following
25QETO	L : 404801 and following
25QRO	S : 100891 and following L : 200671 and following
50DRO	S : 251045 and following L : 550629 and following



Color Code	Color Name	Abbreviate
4D	DARK BLuish GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 25Q(61C)/50D(6H5) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE	CARBURATEUR (ENS.)
	.GICLEUR de ralenti
	.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

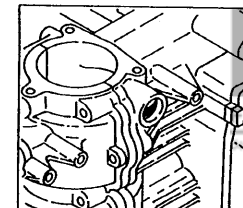
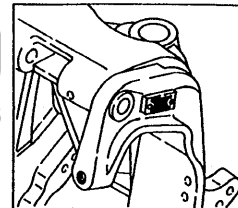
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série	
25QEO	S : 000841 et suivants L : 304191 et suivants
25QETO	L : 404801 et suivants
25QRO	S : 100891 et suivants L : 200671 et suivants
50DRO	S : 251045 et suivants L : 550629 et suivants



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Sheet 1/2 (Fig. 1 to Fig. 19)

FIG. 1	CYLINDER, CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT, PISTON	B1
FIG. 3	INTAKE	B2, B3
FIG. 4	CARBURETOR	B4, B5
FIG. 5	OIL PUMP	B6, B7
FIG. 6	STARTER	C1, C2
FIG. 7	FUEL 1	C3, C4
FIG. 8	TOP COWLING (25QRO/50DRO)	C5
FIG. 9	BOTTOM COWLING	C6, C7
FIG. 10	BRACKET 1	D1~D3
FIG. 11	CONTROL	D4, D5
FIG. 12	UPPER CASING	D6
FIG. 13	LOWER CASING, DRIVE 1	D7~E3
FIG. 14	LOWER CASING, DRIVE 2	E4, E5
FIG. 15	GENERATOR	E6
FIG. 16	ELECTRICAL 1	E7, F1
FIG. 17	ALTERNATE 1 (25QEO/25QETO)	F2, F3
FIG. 18	ALTERNATE 2 (25QEO/25QETO)	F4
FIG. 19	ALTERNATE 3 (25QETO)	F5~F7
NUMERICAL INDEX		

Sheet 2/2 (Fig. 20 to Fig. 27)

FIG. 20	ALTERNATE 4 (25QETO)	A6
FIG. 21	ALTERNATE 5 (25QETO)	A7~B2
FIG. 22	ALTERNATE 6 (25QRO/50DRO : SHORT TRANSOM)	B3, B4
FIG. 23	ALTERNATE 7 (25QRO/50DRO : SHORT TRANSOM)	B5, B6
FIG. 24	ALTERNATE 8 (25QEO/25QETO)	B7, C1
FIG. 25	ALTERNATE 9 (25QEO/25QETO)	C2, C3
FIG. 26	REPAIR KIT 1	C4, C5
FIG. 27	REPAIR KIT 2	C6, C7
NUMERICAL INDEX		

TABLE DES MATIERES

Feuille 1/2 (Fig. 1 ~ Fig. 19)

FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2, B3
FIG. 4	CARBURATEUR	B4, B5
FIG. 5	POMPE A HUILE	B6, B7
FIG. 6	DEMARREUR	C1, C2
FIG. 7	CARBURANT 1	C3, C4
FIG. 8	CAPOT SUPERIEUR (25QRO/50DRO)	C5
FIG. 9	CAPOT INFERIEUR	C6, C7
FIG. 10	SUPPORT 1	D1~D3
FIG. 11	COMMANDE	D4, D5
FIG. 12	FOURREAU	D6
FIG. 13	BOITIER D'HELICE, TRANSMISSION 1	D7~E3
FIG. 14	BOITIER D'HELICE, TRANSMISSION 2	E4, E5
FIG. 15	GENERATRICE	E6
FIG. 16	PARTIE ELECTRIQUE 1	E7, F1
FIG. 17	OPTIONNELLES 1 (25QEO/25QETO)	F2, F3
FIG. 18	OPTIONNELLES 2 (25QEO/25QETO)	F4
FIG. 19	OPTIONNELLES 3 (25QETO)	F5~F7
INDEX NUMERIQUE		

Feuille 2/2 (Fig. 20 ~ Fig. 27)

FIG. 20	OPTIONNELLES 4 (25QETO)	A6
FIG. 21	OPTIONNELLES 5 (25QETO)	A7~B2
FIG. 22	OPTIONNELLES 6 (25QRO/50DRO : COURTE TRAVERSE) ...	B3, B4
FIG. 23	OPTIONNELLES 7 (25QRO/50DRO : COURTE TRAVERSE) ...	B5, B6
FIG. 24	OPTIONNELLES 8 (25QEO/25QETO)	B7, C1
FIG. 25	OPTIONNELLES 9 (25QEO/25QETO)	C2, C3
FIG. 26	KITS DE REPARATION 1	C4, C5
FIG. 27	KITS DE REPARATION 2	C6, C7
INDEX NUMERIQUE		

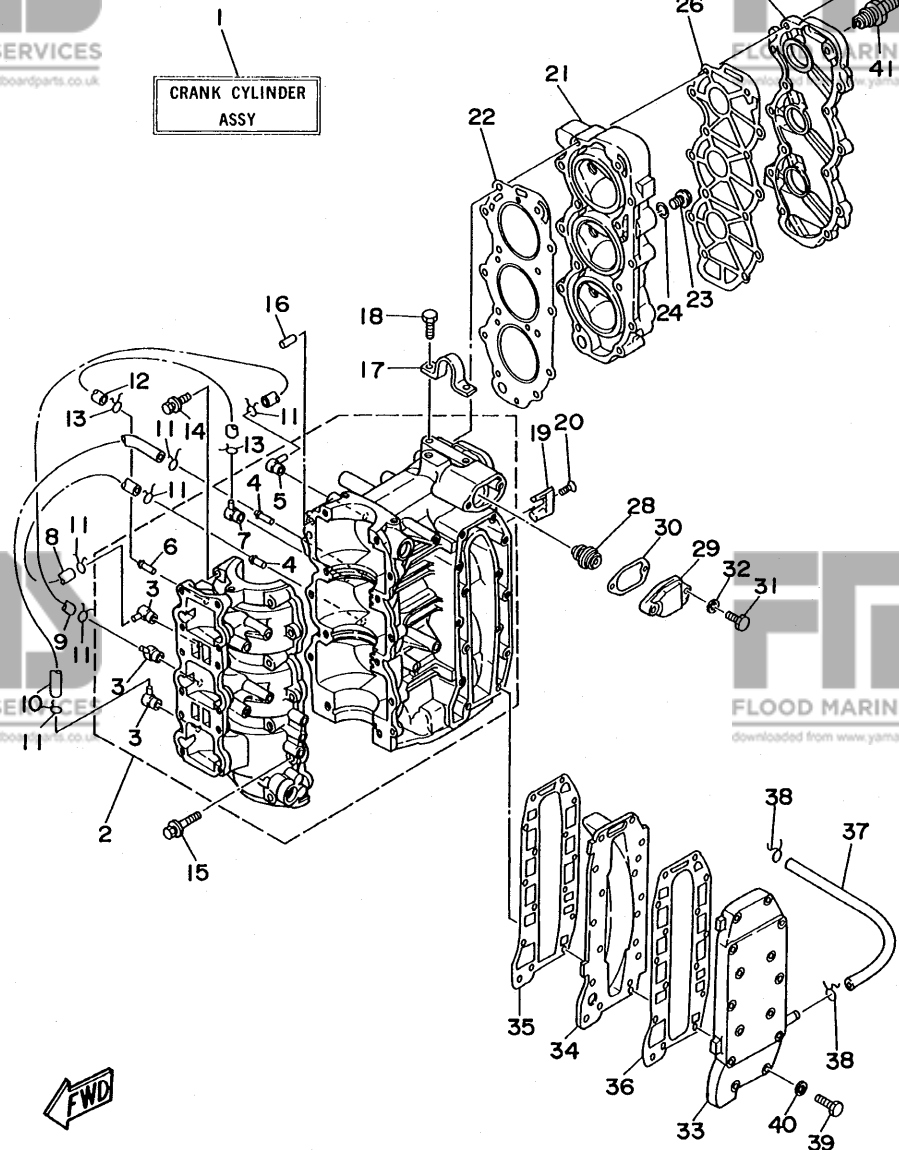


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0090-42-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 40, FIG. 2, REF.NO. 1 ~ 18)	1	
2	6H4-15100-12-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
4	624-14485-00	.PIPE, JOINT .DURITE	2	
5	6H4-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	1	
6	624-14485-00	.PIPE, JOINT .DURITE	1	
7	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
8	90445-07M46	HOSE DURITE	1	
9	90445-07M27	HOSE DURITE	1	
10	90445-07M24	HOSE DURITE	1	
11	90467-06016	CLIP JONC	6	
12	90445-07MA3	HOSE DURITE	1	
13	90467-06016	CLIP JONC	2	
14	90119-08M19	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
15	90119-06M13	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
16	93606-12019	PIN, DOWEL GOUILLON	2	
17	6H4-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
18	97313-06014	BOLT BOULON	2	
19	688-11325-00	ANODE ANODE	2	
20	98780-04016	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	
21	6H4-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	
22	6H4-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
23	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
24	90430-14115	GASKET JOINT	1	
25	6H4-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
26	6H4-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
27	90119-08M29	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	

A6

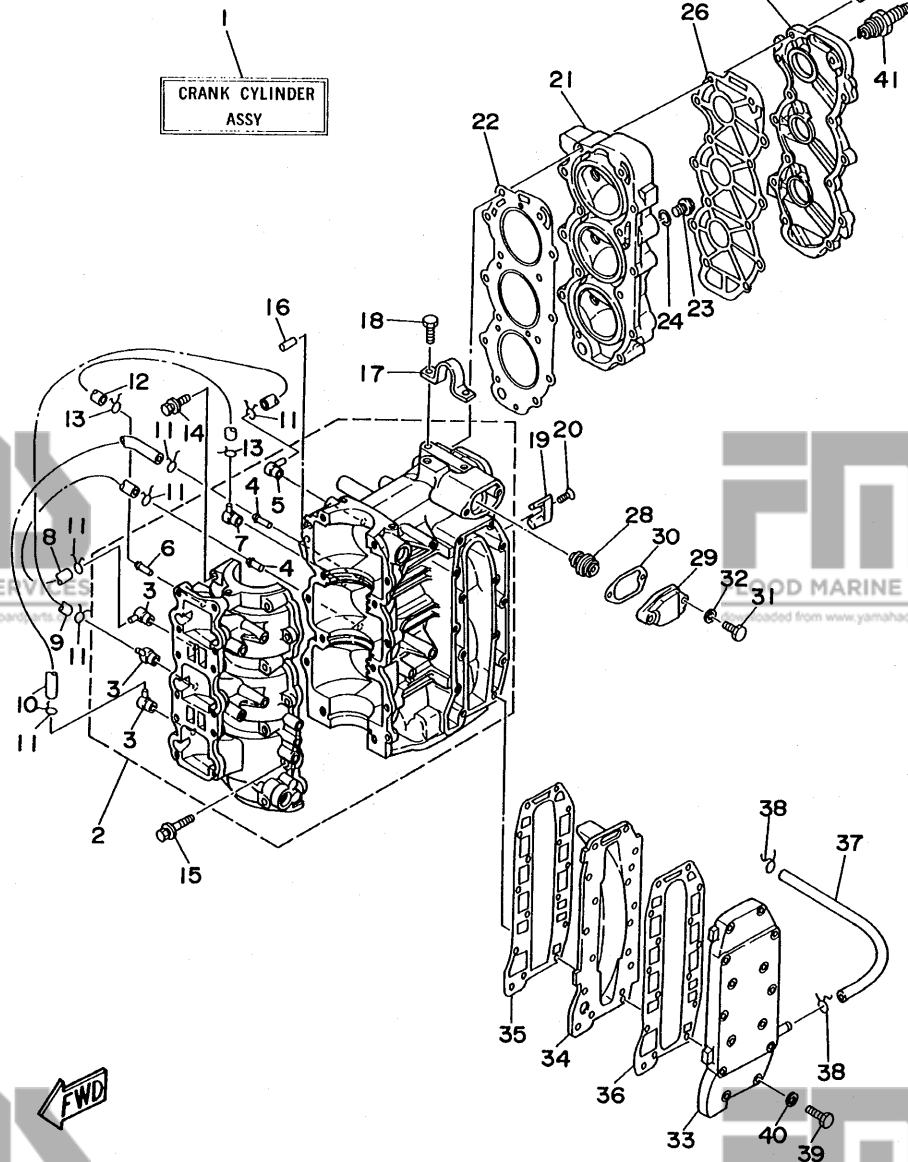


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-12411-20	THERMOSTAT	1	
29	6H4-12413-00-9M	THERMOSTAT COVER, THERMOSTAT	1	
30	6J8-12414-A0	COUVERCLE, THERMOSTAT GASKET, COVER	1	
31	97095-06025	JOINT, COUVERCLE	2	
32	92990-06600	BOLT BOULON	2	
33	6H4-41113-00-9M	WASHER, PLATE RONDELLE, PLATE	2	
34	6H4-41111-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
35	6H4-41112-A0	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
36	6H4-41114-A0	GASKET, EXHAUST INNER COVER	1	
37	90445-09M37	JOINT, PLAQUE D'ECHAPPEMENT	1	
38	90467-08004	GASKET, EXHAUST OUTER COVER	1	
39	97013-06035	JOINT, COUVERCLE D'ECHAPPEMENT	1	
40	92990-06600	HOSE DURITE	1	
41	94702-00247	CLIP JONC	1	
		BOLT BOULON	14	
		WASHER, PLATE RONDELLE, PLATE	14	
		PLUG, SPARK (NGK BR8HS-10)	3	
		BOUGIE D'ALLUMAGE (NGK BR8HS-10)		

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-11400-14	CRANKSHAFT ASSY	1	
2	6H4-11536-00	VILEBREQUIN COMPLET	1	
3	93306-305U8	.GEAR, DRIVE	1	
4	93306-305U8	.PIGNON SECONDAIRE	1	
5	93440-62057	.BEARING	1	
6	90201-50306	.ROULEMENT	1	
7	6H4-11631-01-95	.BEARING	1	
8	6H4-11601-00	.ROULEMENT	1	
9	648-11633-00	CIRCLIP	2	
10	93602-20M02	CIRCLIP	2	
11	6H4-11641-00	WASHER, PLATE	1	
12	6H4-11634-01	RONDELLE, PLATE	1	
13	6H4-15369-A1	PISTON (STD)	3	
14	6H4-15396-02-5B	PISTON (STD)	3	AP
15	93102-25M28	PISTON (0.25MM O/S)	3	AP
16	93101-16M36	PISTON (0.25MM O/S)	3	AP
17	93210-57M09	PISTON (0.50MM O/S)	3	AP
18	97595-06520	PISTON (0.50MM O/S)	3	AP
19	93101-16M36	PISTON RING SET (STD)	3	
20	93210-57M09	JEU DE SEGMENTS (STD)	3	AP
21	93101-16M36	PISTON RING SET (0.25MM O/S)	3	AP
22	93210-57M09	JEU DE SEGMENTS (0.25MM O/S)	3	AP
23	93101-16M36	PISTON RING SET (0.50MM O/S)	3	AP
24	93210-57M09	JEU DE SEGMENTS (0.50MM O/S)	3	AP
25	93101-16M36	PIN, PISTON	3	
26	93210-57M09	AXE, PISTON	3	
27	93101-16M36	PIN, DOWEL	93	
28	93210-57M09	GOUJON	6	
29	93101-16M36	WASHER, PISTON PIN	6	
30	93210-57M09	RONDELLE, AXE DE PISTON	6	
31	93101-16M36	CLIP, PISTON PIN	6	
32	93210-57M09	AGRAFE, AXE DE PISTON	1	
33	93101-16M36	GASKET, OIL SEAL HOUSING	1	
34	93210-57M09	JOINT SPY DE LOGEMENT	1	
35	93101-16M36	HOUSING, OIL SEAL	1	
36	93210-57M09	LOGEMENT DE JOINT SPY	1	
37	93101-16M36	OIL SEAL	1	
38	93210-57M09	JOINT SPY	1	
39	93101-16M36	OIL SEAL	2	
40	93210-57M09	JOINT SPY	1	
41	93101-16M36	O-RING	1	
42	93210-57M09	JOINT TORIQUE	1	
43	93101-16M36	BOLT, WITH WASHER	1	
44	93210-57M09	VIS HEXAGONAL	1	



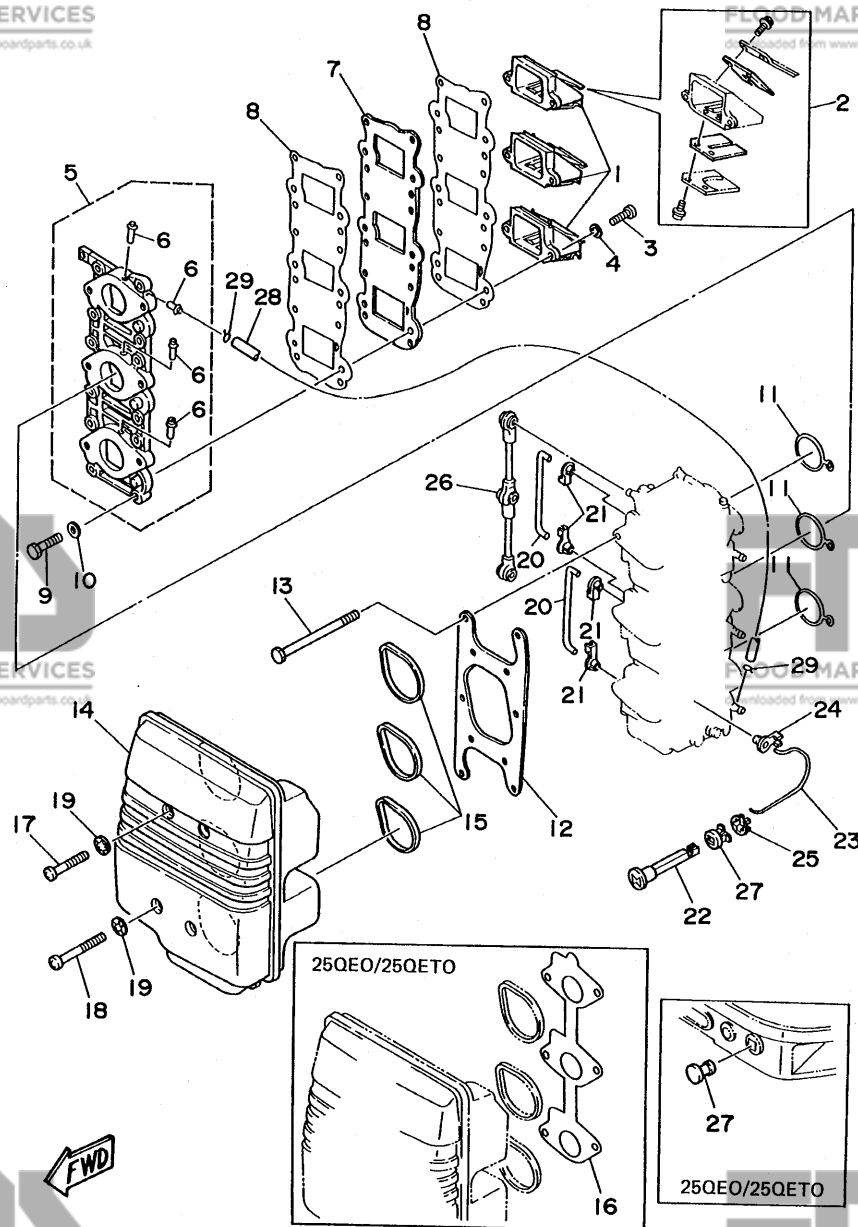
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250/500

FIG. 3 INTAKE

ADMISSION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-13610-00	REED VALVE ASSY CLAPET COMPLET	3	
2	6H4-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	97880-05014	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6H4-13641-30-94	MANIFOLD 1 TUBULURE 1	1	UR 50DRO
	61C-13640-11	MANIFOLD TUBULURE	1	UR 25QE0/25QETO
	61C-13640-31	MANIFOLD TUBULURE	1	UR 25QRO
6	6H1-14485-00	.PIPE, JOINT .DURITE	4	UR 25QE0/25QETO
	6H1-14485-00	.PIPE, JOINT .DURITE	3	UR 25QRO/50DRO
7	6H4-13624-01-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	UR 50D
8	6H4-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	2	UR 50D
	61C-13621-A0	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	UR 25Q
9	97095-06020	BOLT BOULON	12	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	12	
11	6H4-14198-01	GASKET JOINT	3	
12	6H4-14406-00	HINGE PENTURE	1	
13	97095-06095	BOLT BOULON	6	
14	6H4-14431-01	SILENCER, INTAKE 1 SILENCIEUX, ADMISSION 1	1	
15	6H3-14457-01	SEAL JOINT	3	
16	61C-14198-A0	GASKET JOINT	1	25QE0/25QETO
17	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
18	97885-06055	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
19	90209-06M05	WASHER RONDELLE	4	
20	6H4-41257-00	ROD, CHOKE 2 TRINGLE 2, STARTER	2	25QRO/50DRO
21	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	4	25QRO/50DRO
22	6H4-41271-01	KNOB, CHOKE BOUTON DE STARTER	1	25QRO/50DRO
23	6H4-41259-01	ROD, CHOKE 3 TRINGLE 3, STARTER	1	25QRO/50DRO
24	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	25QRO/50DRO

B2

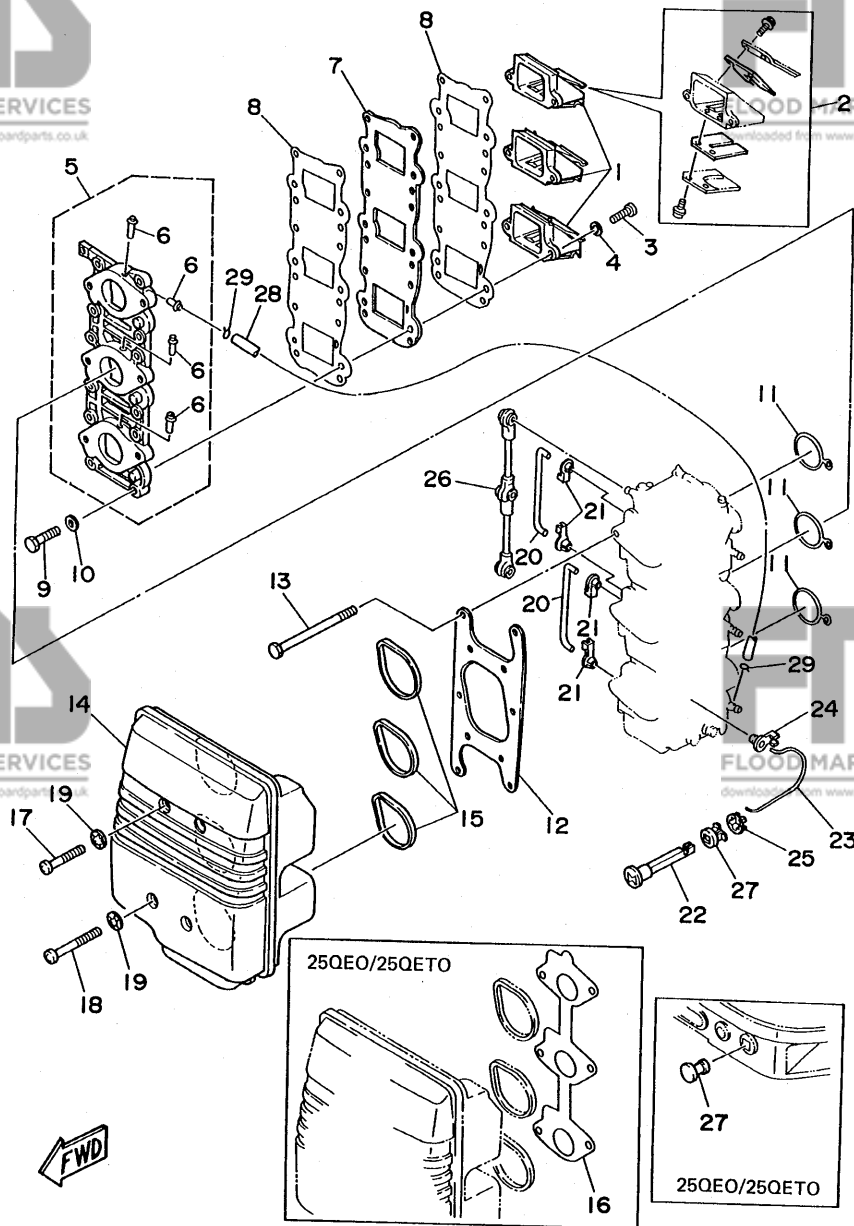


FIG. 3 INTAKE

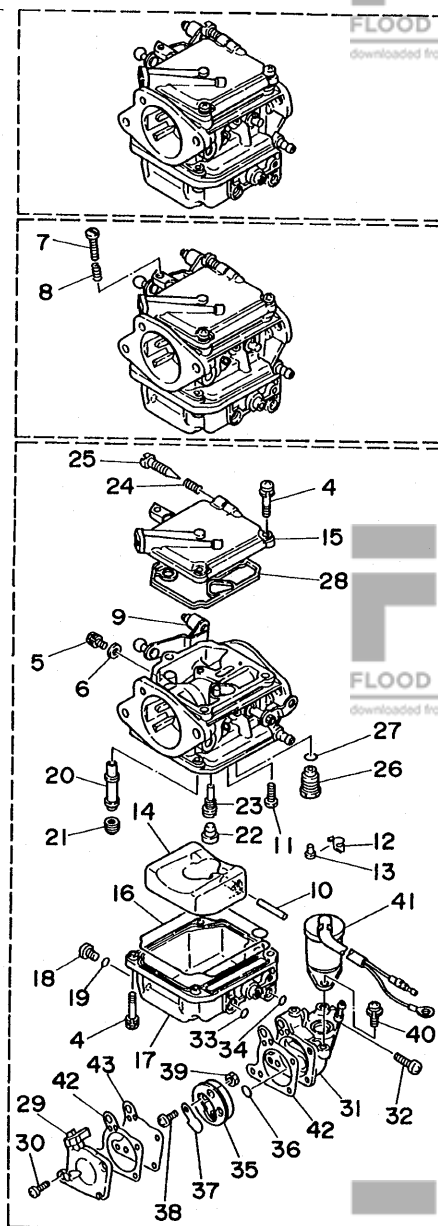
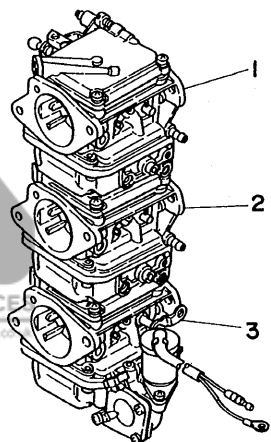
ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	6J8-41274-00	GROMMET 2 PASSE-FIL 2	1	25QR0/50DR0
26	6H4-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
27	689-41273-00	GROMMET PASSE-FIL	1	UR 25QR0/50DR0
	6G1-42748-00	GROMMET PASSE-FIL	1	UR 25QE0/25QETO
28	90445-07M24	HOSE DURITE	1	25QE0/25QETO
29	90467-06016	CLIP JONG	2	25QE0/25QETO

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FIG. 4 CARBURETOR

CARBURATEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-14301-0B	CARBURETOR ASSY 1	1	UR 25QR0/50DR0
	6H5-14301-12	CARBURATEUR COMPLET 1	1	UR 25QE0/25QETO
2	6H5-14302-0B	CARBURETOR ASSY 2	1	UR 25QR0/50DR0
	6H5-14302-12	CARBURATEUR COMPLET 2	1	UR 25QE0/25QETO
3	6H5-14303-0B	CARBURETOR ASSY 3	1	UR 25QR0/50DR0
	6H5-14303-12	CARBURATEUR COMPLET 3	1	UR 25QE0/25QETO
4	97980-04114	.SCREW, WITH WASHER	21	
5	6K5-14592-00	.VIS, AVEC RONDELLE	3	
6	90201-05652	.SCREW	3	
7	6H1-14523-00	.VIS	3	
8	90501-10326	.WASHER, PLATE	3	
9	6H2-14578-00	.RONDELLE, PLATE	1	CENTER
10	6H4-14548-00	.SCREW, STOP	1	CENTER
11	98580-04008	.VIS, BUTEE	1	LOWER
12	663-14159-00	.SPRING, COMPRESSION	3	
13	676-14186-00	.RESSORT, COMPRESSION	3	
14	6H4-14985-01	.COLLAR	3	
15	6H4-14146-00	.COLLERETTE	3	
16	6H4-14984-00	.PIN, FLOAT ARM	3	
17	6H4-14980-00	.AXE, BRAS DE FLOTTEUR	3	
18	6H3-14992-00	.SCREW, PAN HEAD	3	
19	93210-04230	.VIS	3	
20	6H5-14947-07	.CLIP	3	
21	676-14943-33	.JONC	3	
22	676-14966-00	.PIN, FLOAT	3	
		.AXE, FLOTTEUR	3	
		.FLOTTEUR	3	
		.FLOTTEUR	3	
		.PLATE	3	
		.PLAQUE	3	
		.GASKET, FLOAT CHAMBER	3	
		.JOINT, CUVE DE FLOTTEUR	3	
		.BODY, FLOAT CHAMBER	3	UR 25QR0/50DR0
		.CORPS, CUVE DE FLOTTEUR	2	UR 25QE(T)0 UPPER/CENTER
		.BODY, FLOAT CHAMBER	2	UR 25QE(T)0 LOWER
		.CORPS, CUVE DE FLOTTEUR	1	
		.BODY, FLOAT CHAMBER	1	
		.CORPS, CUVE DE FLOTTEUR	1	
		.SCREW, DRAIN	3	
		.BOUCHON, PURGE	3	
		.O-RING	3	
		.JOINT TORIQUE	3	
		.JET, NEEDLE	3	
		.GICLEUR DE STARTER	3	
		.JET, MAIN (#130)	3	UR 25QR0/50DR0
		.GICLEUR, PRINCIPAL (#130)	3	UR 25QE0/25QETO
		.JET, MAIN (#135)	3	
		.GICLEUR, PRINCIPAL (#135)	3	
		.CAP	3	
		.CAPUCHON	3	

B4

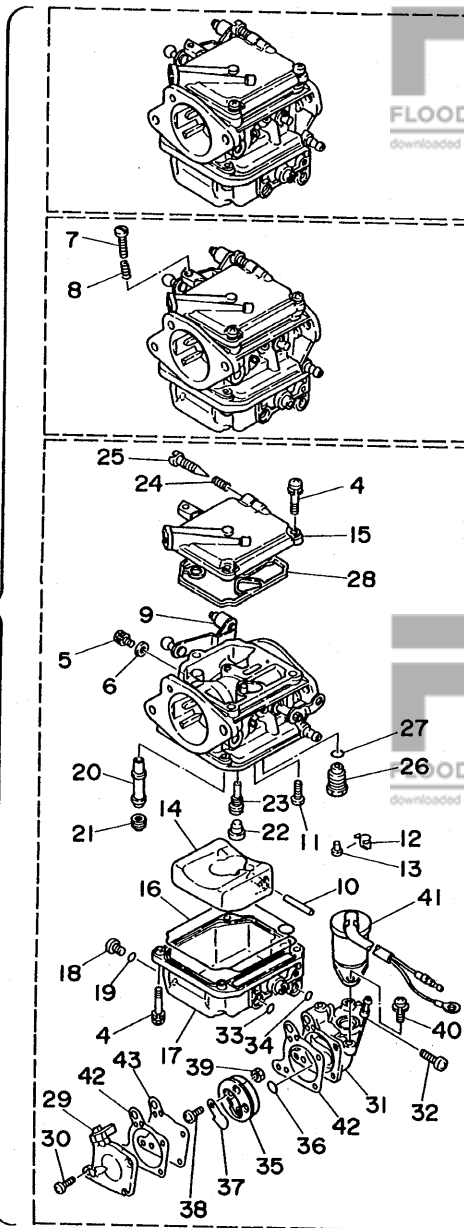
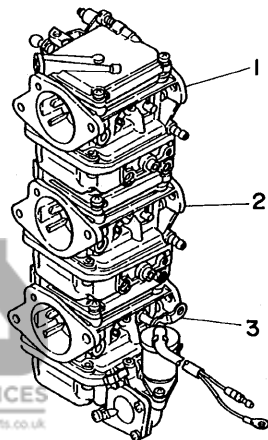


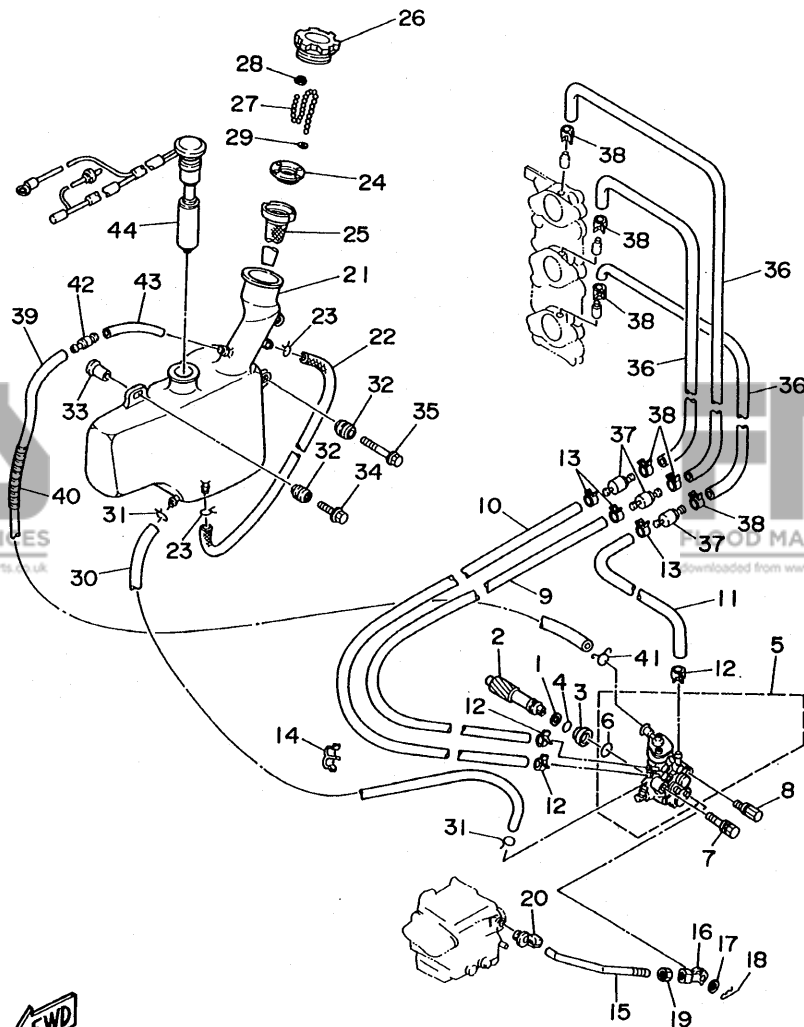
FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	6H5-14948-13	.JET (#65)	3	
24	679-14555-00	.GICLEUR (#65)	3	
25	692-14923-00	.SPRING	3	
26	6H4-14590-00	.RESSORT	3	
27	93210-04228	.SCREW, PILOT	3	
28	6H4-14147-00	.VIS, RALENTI	3	
29	6H4-24452-01	.NEEDLE VALVE ASSY	3	
30	6H4-14567-00	.POINTEAU	3	
31	6H4-24412-00	.O-RING	3	
32	6H4-14592-10	.JOINT TORIQUE	3	
33	6H4-14561-00	.O-RING	3	
34	6H4-14562-00	.JOINT TORIQUE	3	
35	6H4-24413-00	.COVER	1	25QE0/25QETO
36	6H4-24486-00	.COUVERCLE	1	25QE0/25QETO
37	6L5-24421-00	.SCREW	4	25QE0/25QETO
38	98980-03006	.VIS	1	25QE0/25QETO
39	95380-03600	.BODY 1	1	25QE0/25QETO
40	97980-05310	.CORPS 1	1	25QE0/25QETO
41	6H4-86120-00	.SCREW	2	25QE0/25QETO
42	6H5-24434-00	.VIS	1	25QE0/25QETO
43	6H4-24411-00	.O-RING	1	25QE0/25QETO
		.JOINT TORIQUE	1	25QE0/25QETO
		.O-RING	1	25QE0/25QETO
		.JOINT TORIQUE	1	25QE0/25QETO
		.BODY 2	1	25QE0/25QETO
		.CORPS 2	1	25QE0/25QETO
		.O-RING	1	25QE0/25QETO
		.JOINT TORIQUE	1	25QE0/25QETO
		.VALVE, CHECK	2	25QE0/25QETO
		.SOUPAPE, RETENUE	2	25QE0/25QETO
		.SCREW, BIND	2	25QE0/25QETO
		.VIS	2	25QE0/25QETO
		.NUT	2	25QE0/25QETO
		.ECROU	2	25QE0/25QETO
		.SCREW, WITH WASHER	2	25QE0/25QETO
		.VIS, AVEC RONDELLE	1	25QE0/25QETO
		.SOLENOID VALVE ASSY	1	25QE0/25QETO
		.SOLENOIDE	2	25QE0/25QETO
		.GASKET, BODY	2	25QE0/25QETO
		.JOINT, CORPS	1	25QE0/25QETO
		.DIAPHRAGM	1	25QE0/25QETO
		.DIAPHRAGME	1	25QE0/25QETO

FIG. 5 OIL PUMP

POMPE A HUILE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING JOINT TORIQUE	1	
5	6H4-13200-04	OIL INJECTION PUMP ASSY VIEUX	1	
6	93210-19MA7	O-RING JOINT TORIQUE	1	
7	90109-06M39	BOLT BOULON	1	
8	90109-06M40	BOLT BOULON	1	
9	90445-07M44	HOSE DURITE	1	
10	90445-07M23	HOSE DURITE	1	
11	90445-07MA6	HOSE DURITE	1	
12	90468-07M02	CLIP JONC	3	
13	90468-07M02	CLIP JONC	3	
14	90464-07M20	CLAMP BRIDE	1	
15	6H4-41241-01	ROD, LINK BIELLE	1	
16	6H1-41237-00	JOINT, LINK RACCORD	1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
18	90468-05M03	CLIP JONC	1	
19	95380-05600	NUT ECROU	1	
20	6R5-41237-00	JOINT, LINK RACCORD	1	
21	6H4-21707-12	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
22	90446-09M08	HOSE DURITE	1	
23	90467-08004	CLIP JONC	2	
24	6H4-21773-00	GROMMET RONDELLE CAOUTCHOUC	1	
25	6H1-21756-00	NET, FILTER TAMIS, FILTRE	1	
26	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
27	6H4-24633-00	CHAIN, BALL CHANE DE BALLE	1	
28	6H4-24634-00	HOOK, CHAIN BALL CROCHET-CHAINE A BILLE	1	

B6

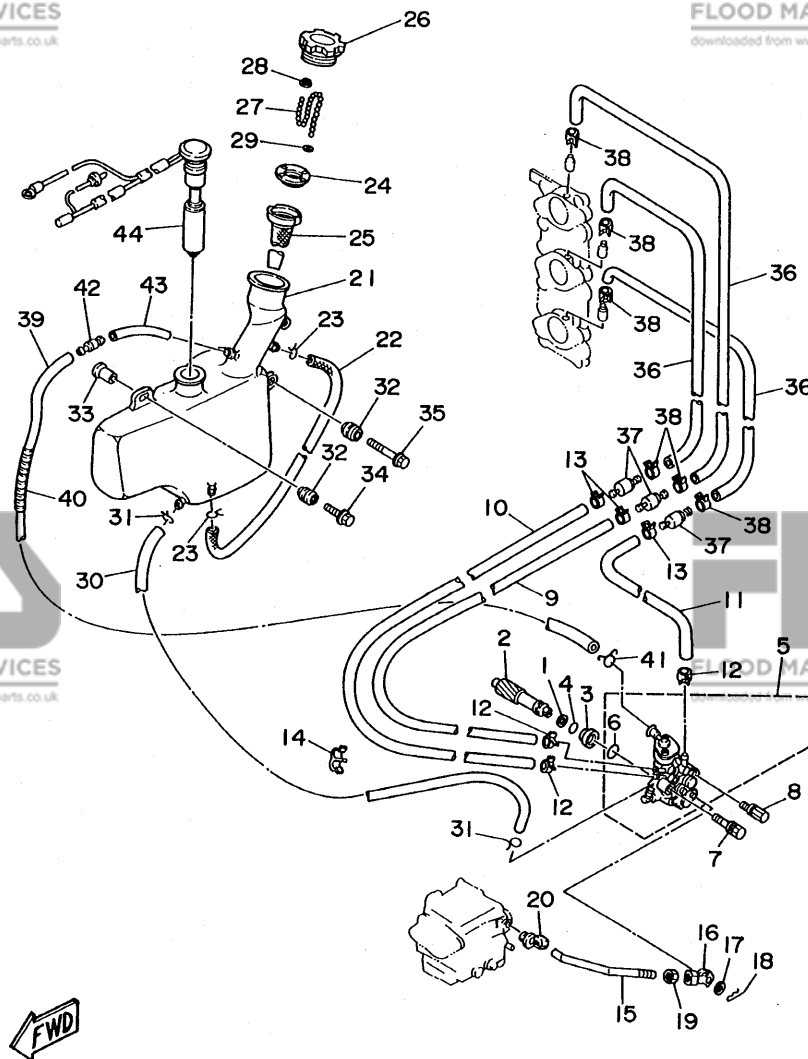


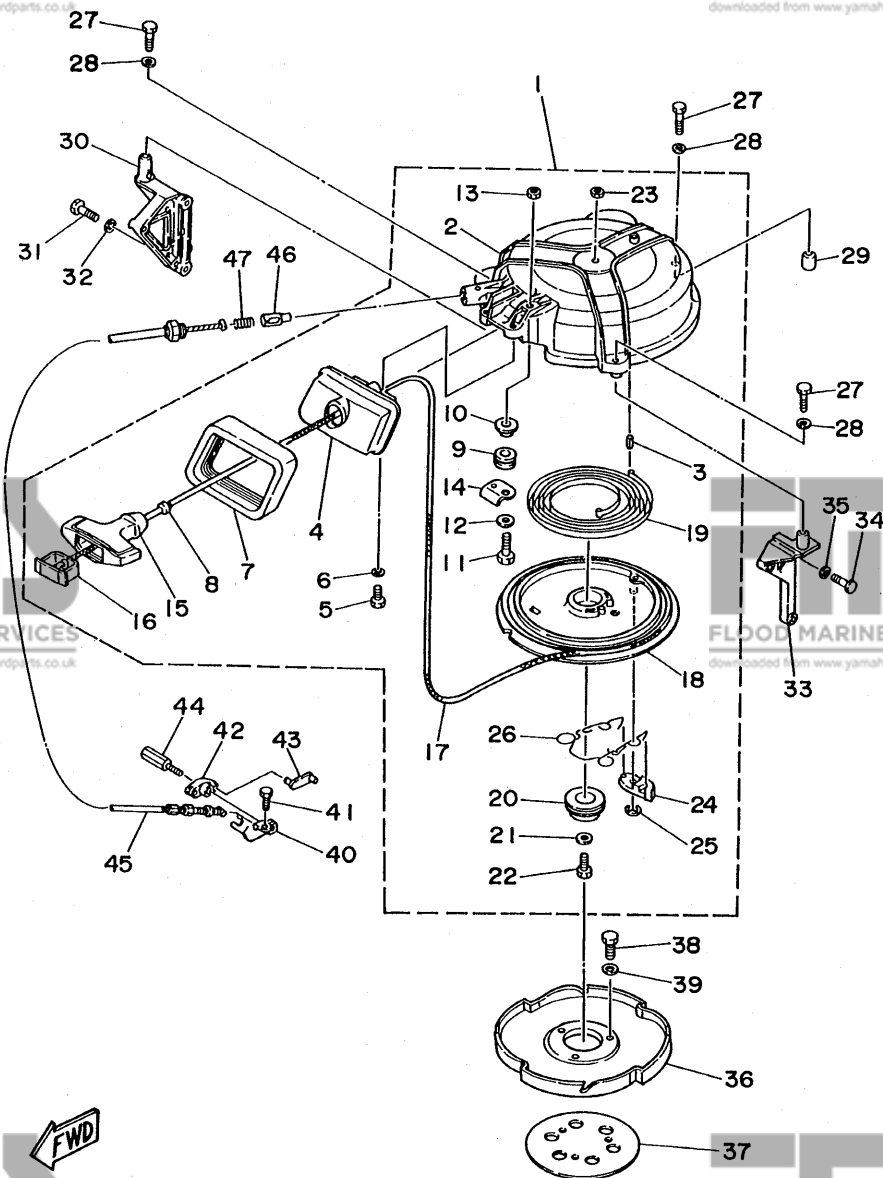
FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-21757-00	WASHER, SPECIAL 1	1	
30	90445-09M37	RONDELLE, SPECIALE 1	1	
31	90467-08004	HOSE DURITE	1	
32	6A0-82317-00	CLIP JONC	2	
33	624-42542-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
34	90119-06M65	PIPE TUYAU	3	
35	90119-06M67	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
36	90445-07M87	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
37	6E9-13183-70	HOSE DURITE	3	
38	90468-07M02	VALVE, CHECK CLAPET ANTI RETOUR	6	
39	90445-11M17	CLIP JONC	1	
40	90446-10M01	HOSE DURITE	2	
41	90467-10M04	CLIP JONC	1	
42	6J8-21744-00	BREATHER RENIFLARD	1	
43	90445-11M23	HOSE DURITE	1	
44	6H4-85720-21	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	

FIG. 6 STARTER

DEMARREUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-15710-03-4D	STARTER ASSY DEMARREUR COMPLET	1	
2	6H4-15711-02-94	.CASE, STARTER .CARTER DE DEMARREUR	1	
3	91690-40018	.PIN, SPRING .AGRAFFE	1	
4	6H4-15758-00-4D	.GUIDE, ROPE .GUIDE DE CABLE	1	
5	97095-06016	.BOLT .BOULON	2	
6	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	6H4-15762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	
8	6A0-15789-00	.DAMPER .AMORTISSEUR	1	
9	6F5-15752-00	.ROLLER, WIRE .GALET, CABLE	1	
10	90387-06M69	.COLLAR .COLLERETTE	1	
11	97095-06030	.BOLT .BOULON	1	
12	92990-06600	.WASHER, PLATE .RONDELLE, PLATE	1	
13	95380-06600	.NUT .ECROU	1	
14	6H4-15787-01	.STAY .SUPPORT	1	
15	689-15755-01	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	
16	6F5-15779-02	.COVER .COUVERCLE	1	
17	*	.WIRE (L:2095MM) .FIL (L:2095MM)	1	
18	6H4-15714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	
19	90510-08002	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	
20	6H4-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1	
21	90201-065F3	.WASHER, PLATE .RONDELLE, PLATE	1	
22	97095-06020	.BOLT .BOULON	1	
23	95380-06600	.NUT .ECROU	1	
24	676-15741-03	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	
25	93430-06M02	.CIRCLIP .CLIPS	1	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44373, CUTTING LENGTH 2.095M.

* A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 2.095M.

C1

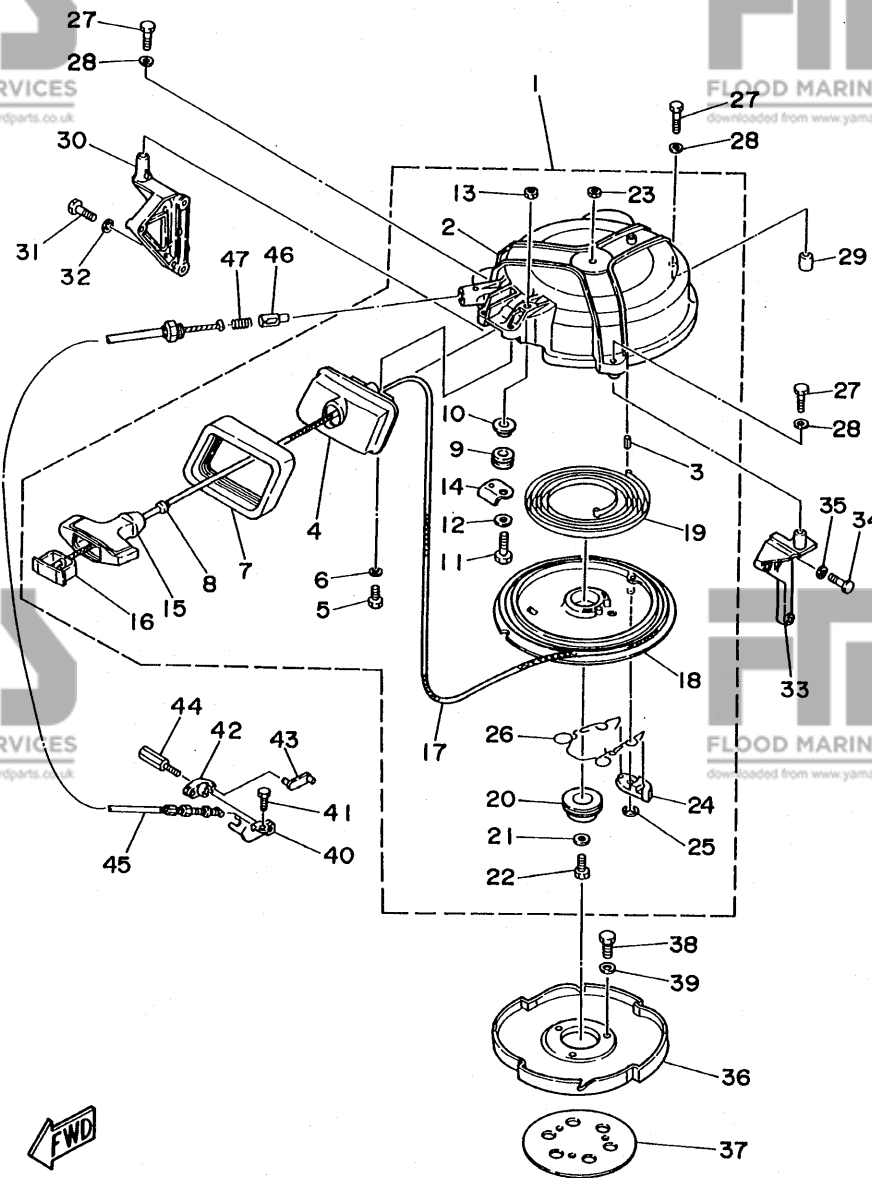


FIG. 6 STARTER

DEMARREUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6H4-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	
27	97095-06035	BOLT BOULON	3	
28	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
29	99530-10014	PIN, DOWEL GOIJON, D'ASSEMBLAGE	1	
30	6H4-15771-01-94	STAY 1 SUPPORT 1	1	
31	97313-08030	BOLT BOULON	2	
32	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
33	6H4-15772-02-94	STAY 2 SUPPORT 2	1	
34	97095-06025	BOLT BOULON	3	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
36	6H4-15723-01-94	PULLEY, STARTER POULIE DE DEMARREUR	1	
37	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
38	97313-08020	BOLT BOULON	3	
39	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	
40	6H4-15774-00	STAY 4 SUPPORT 4	1	
41	97095-06012	BOLT BOULON	1	
42	682-15746-00	ARM BRAS	1	
43	6H4-15747-00	LINK BIELLE	1	
44	90109-06M04	BOLT BOULON	1	
45	6H4-15770-00	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	
46	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	
47	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	

FWD

C2

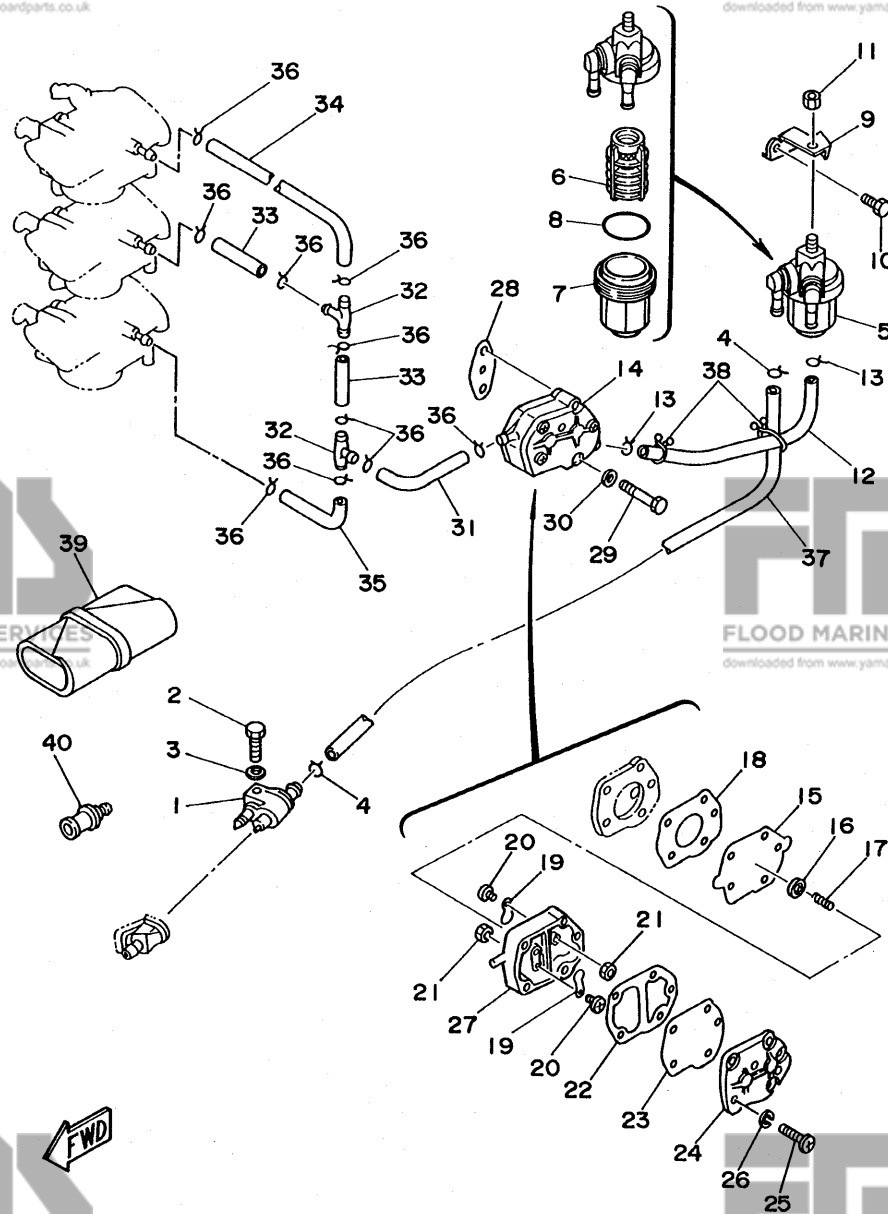


FIG. 7 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	
2	97095-06025	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	90467-08004	CLIP JONC	2	
5	61N-24560-00	FILTER ASSY ENS FILTRE	1	
6	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
7	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
8	93210-32738	.O-RING .JOINT TORIQUE	1	
9	6H4-24566-01	BRACKET, FILTER SUPPORT, FILTRE	1	
10	97313-06014	BOLT BOULON	1	
11	95380-08600	NUT ECROU	1	
12	6H4-24314-00	PIPE 4 DURITE 4	1	
13	90467-08004	CLIP JONC	2	
14	6A0-24410-05	FUEL PUMP ASSY POMPE A ESSENCE	1	
15	648-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
16	648-24424-00	.SEAT, SPRING .SIEGE, RESSORT	1	
17	648-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	
18	648-24434-01	.GASKET, BODY .JOINT, CORPS	1	
19	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
20	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
21	95380-03600	.NUT .ECROU	2	
22	648-24435-02	.GASKET, BODY 2 .JOINT, CORPS 2	1	
23	663-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
24	648-24413-01	.BODY 2 .CORPS 2	1	
25	98580-05530	.SCREW, PAN HEAD .VIS	3	
26	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	
27	6A0-24412-02	.BODY 1 .CORPS 1	1	
28	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	

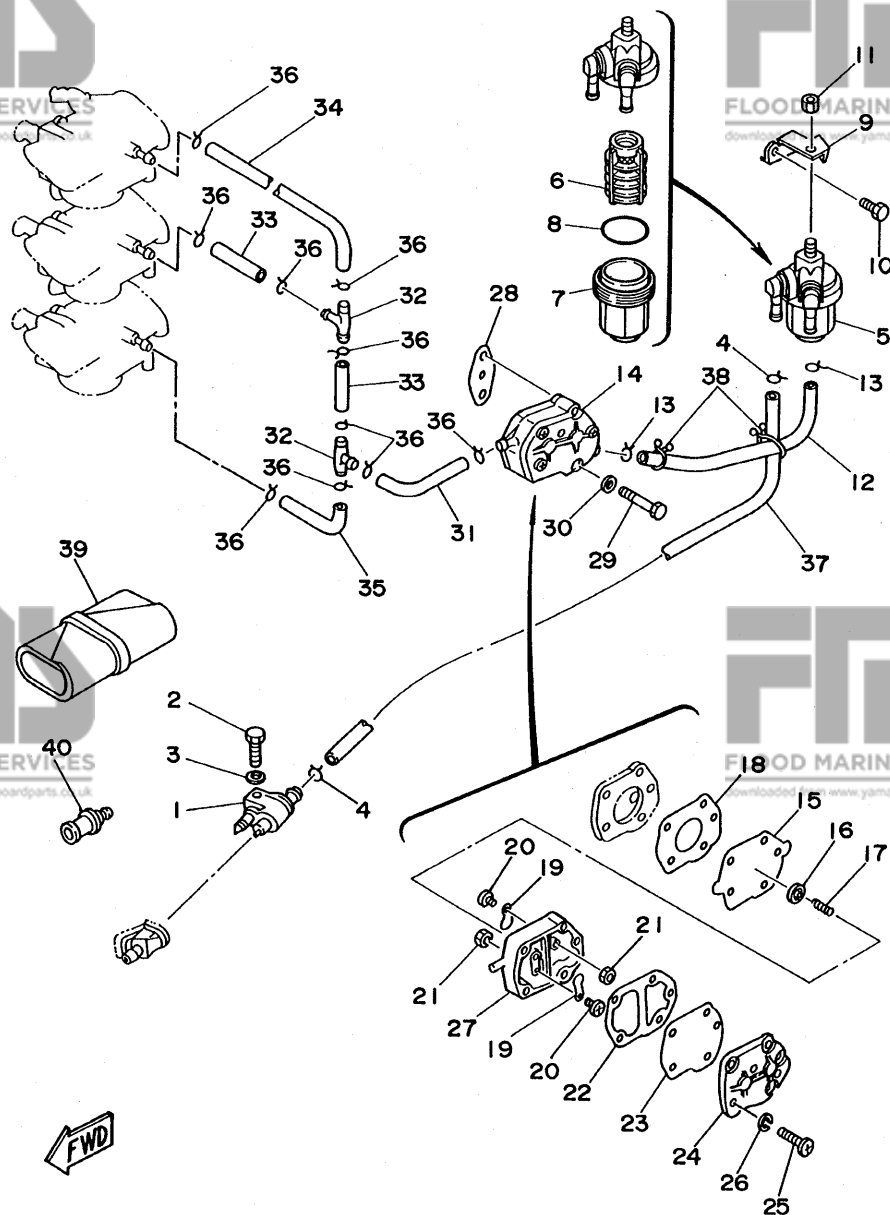


FIG. 7 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q' TY QTE	REMARKS REMARQUES
29	97095-06040	BOLT BOULON	2	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
31	90445-09063	HOSE DURITE	1	
32	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	2	
33	90445-09057	HOSE DURITE	2	
34	6H4-24313-00	PIPE 3 DURITE 3	1	
35	6H4-24312-00	PIPE 2 DURITE 2	1	
36	90467-08004	CLIP JONC	10	
37	6H4-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
38	90464-16039	CLAMP BRIDE	3	
39	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
40	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1 AP	

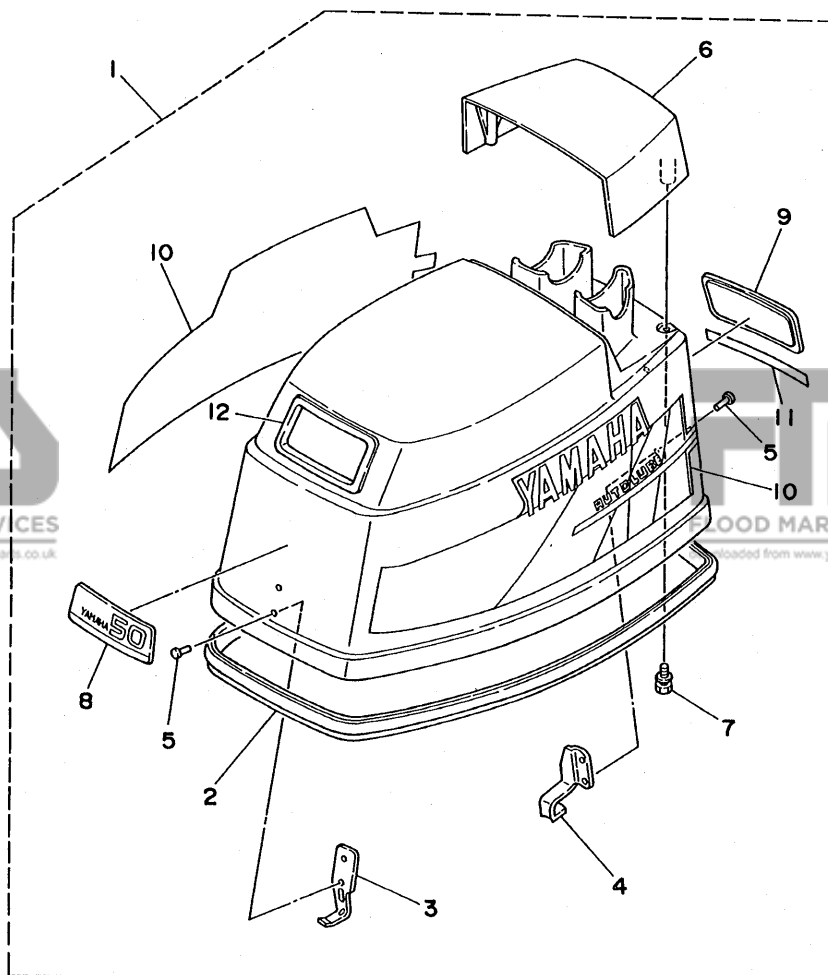
C4

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25Q/50D

FIG. 8 TOP COWLING (25QR0/50DR0)

CAPOT SUPERIEUR (25QR0/50DR0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 50DR0
	61C-42610-60-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 25QR0
2	6H4-42615-00	.SEAL	1	
3	6H4-42651-00	.JOINT	1	
4	6H4-42652-00	.HOOK	1	
5	90266-04M01	.CROCHET	4	
6	6H4-42613-00-4D	.RIVET	1	
7	90119-06M99	.MOLDING, AIR DUCT .MANCHON A AIR	4	
8	6H5-42686-01	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	1	UR 50DR0
	61C-42686-00	.EMBLEM, FRONT .EMBLEME, AVANT	1	UR 25QR0
9	6H5-42687-01	.EMBLEM, REAR .EMBLEME, ARRIERE	1	UR 50DR0
	61C-42687-00	.EMBLEM, REAR .EMBLEME, ARRIERE	1	UR 25QR0
10	6H4-W0070-60	.GRAPHIC SET .JEU DIEMBLEMES	1	
11	6H4-4267A-60	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
12	6H4-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	

FWD

C5

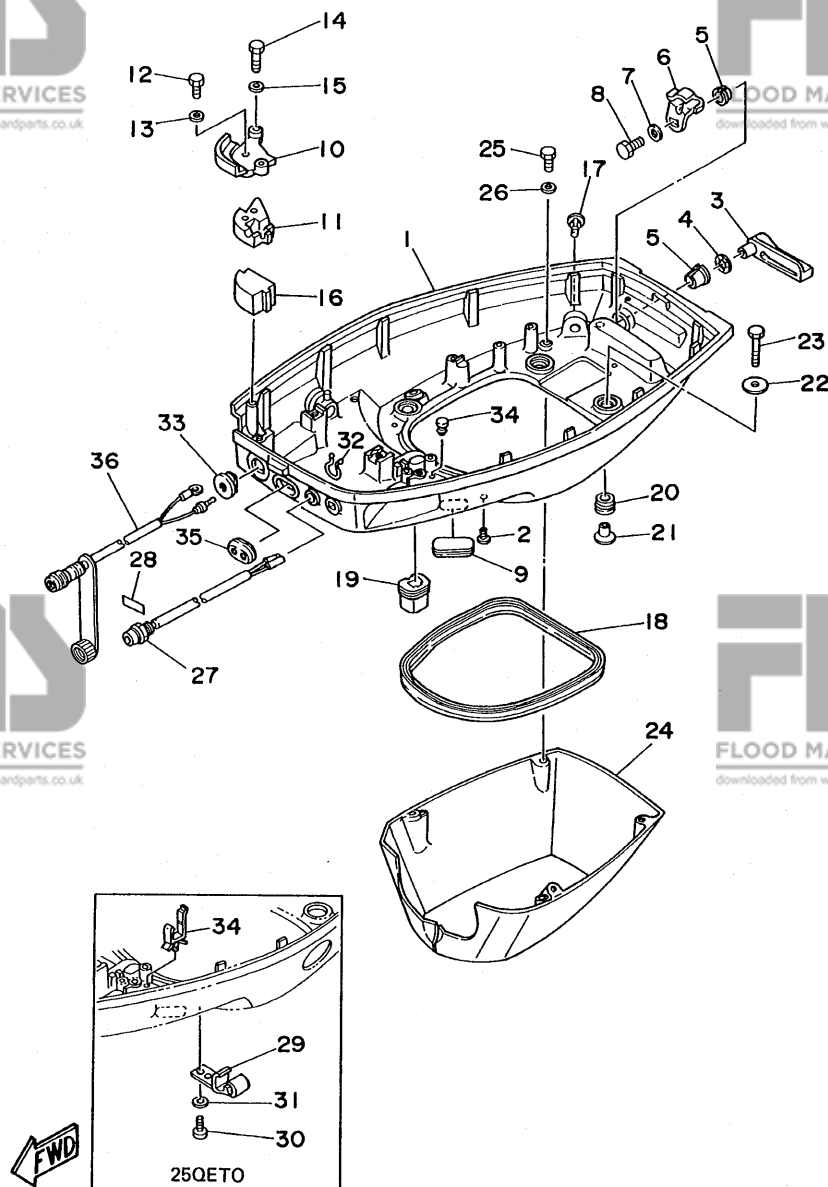


FIG. 9 BOTTOM COWLING

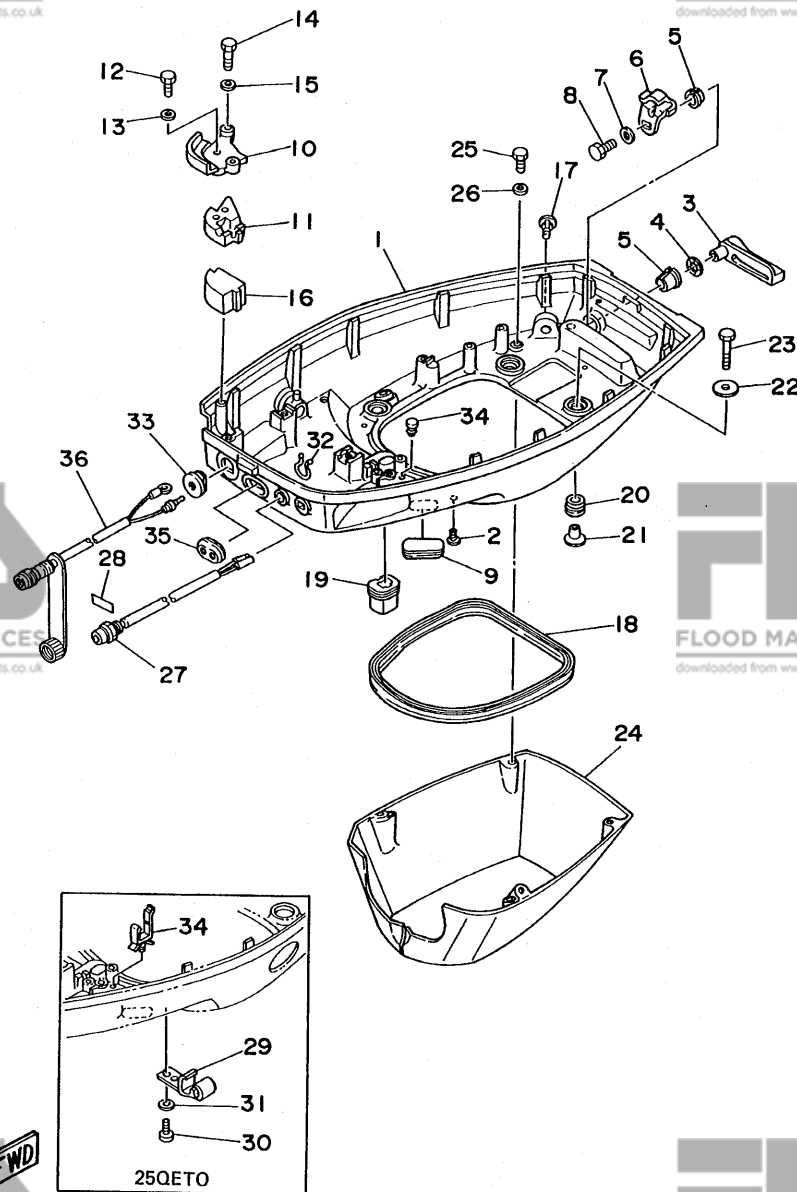
CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-42711-05-4D	COWLING, BOTTOM CUVETTE	1	UR 25QE0/25QR0/50DRO
	6H4-42711-23-4D	COWLING, BOTTOM CUVETTE	1	UR 25QETO
2	90338-05M03	PLUG PLOT	1	25QE0/25QR0/50DRO
3	6H4-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
4	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	
5	90386-12069	BUSH DOUILLE	2	
6	6H4-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
7	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
8	97313-06010	BOLT BOULON	1	
9	6H4-42726-00	GROMMET PASSE-FIL	1	UR 25QE0/25QR0/50DRO
	688-42726-10	GROMMET PASSE-FIL	1	UR 25QETO
10	6H4-48531-10-94	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1	
11	6H4-48532-10-94	BRACKET, REMOTE CONTROL 2 ETRIER 2, COMMANDE A DISTANCE	1	
12	97395-05016	BOLT BOULON	1	
13	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
14	97095-06020	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	6H4-42724-00	GROMMET PASSE-FIL	1	UR
	6H4-42724-20	GROMMET PASSE-FIL	1	UR 25QE0/25QETO
17	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
18	6H4-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
19	682-42727-00	GROMMET PASSE-FIL	1	
20	90480-09M21	GROMMET RONDELLE CAOUTCHOUC	4	
21	90387-06M41	COLLAR COLLERETTE	4	
22	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
23	97095-06030	BOLT BOULON	4	
24	6H4-42741-01	APRON CAPOT LATERAL	1	
25	97095-06016	BOLT BOULON	4	

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FIG. 9 BOTTOM COWLING

CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
27	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY FEU DE DETRESSE	1	25QR0/50DR0
28	6H4-85415-10	MARK, SIGNAL LAMP ETIQUETTE	1	25QR0/50DR0
29	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	25QETO
30	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	25QETO
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	25QETO
32	90465-18147	CLAMP BRIDE	1	
33	6H4-42726-40	GROMMET PASSE-FIL	1	25QR0/50DR0
34	90464-15M08	CLAMP BRIDE	1	UR 25QETO
	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR 25QR0/25QE0/50DR0
35	6H3-42727-00	GROMMET PASSE-FIL	1	25QR0/50DR0
36	6F5-84340-00	SOCKET CORD ASSY 1 CORDON DE FIL CPLT	1	25QR0/50DR0

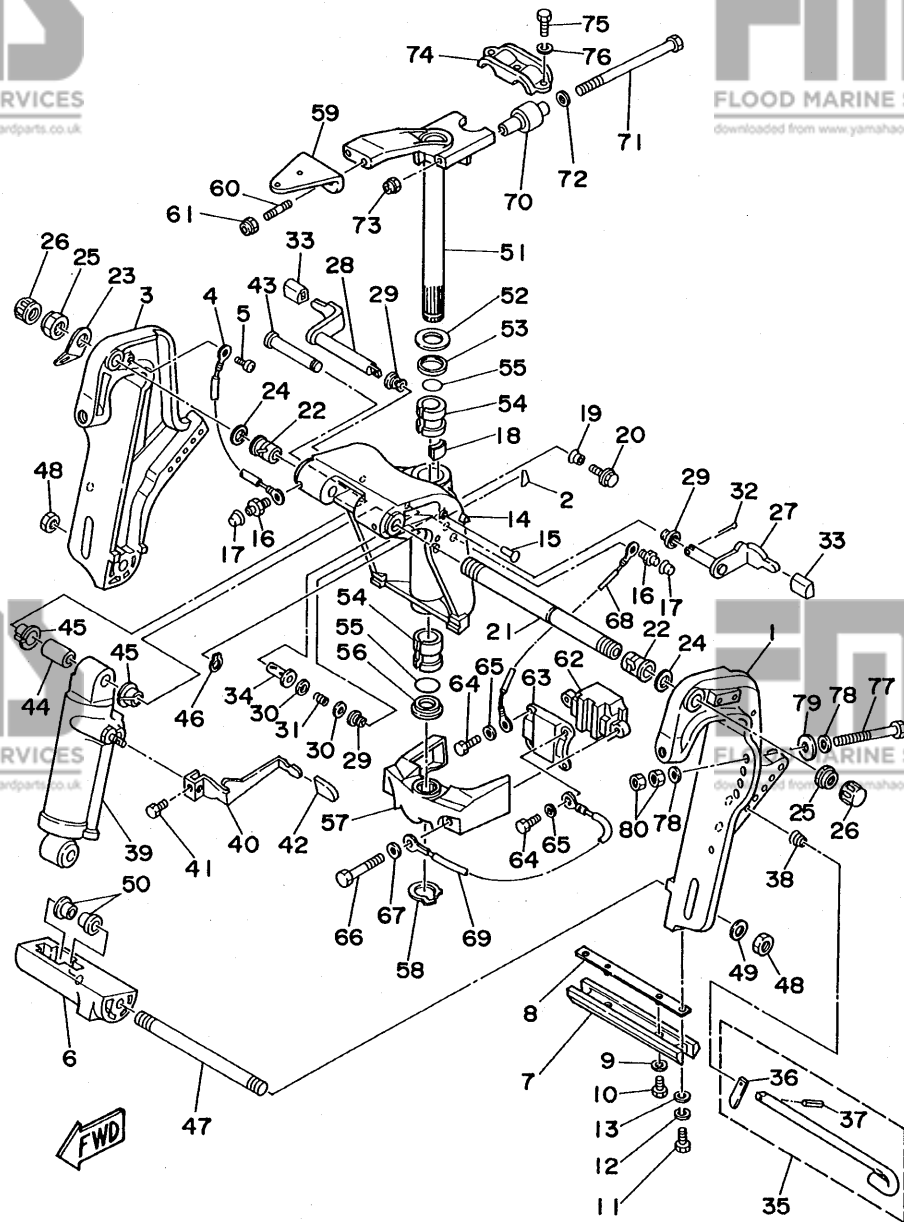


FIG. 10 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-43111-02-4D	BRACKET, CLAMP PRESSE	1	
2	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	
3	6H5-43112-03-4D	BRACKET, CLAMP PRESSE	1	
4	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
5	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
6	6H5-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
7	6H1-45251-02	ANODE	1	
8	6H1-44526-00	PLATE PLAQUE	1	
9	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
10	97095-06012	BOLT BOULON	2	
11	97095-06016	BOLT BOULON	2	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	6H5-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
15	90269-03010	RIVET RIVET	1	
16	93700-06M03	NIPPLE, GREASE PION	3	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
18	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
19	689-43373-01	SEAL, DAMPER JOINT	1	
20	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
21	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
22	90386-22M15	BUSH DOUILLE	2	
23	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
24	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-22M11	NUT, SELF-LOCKING ECRU, AUTO-BLOCANT	2	
26	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
27	6H5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
28	6H5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	

D1

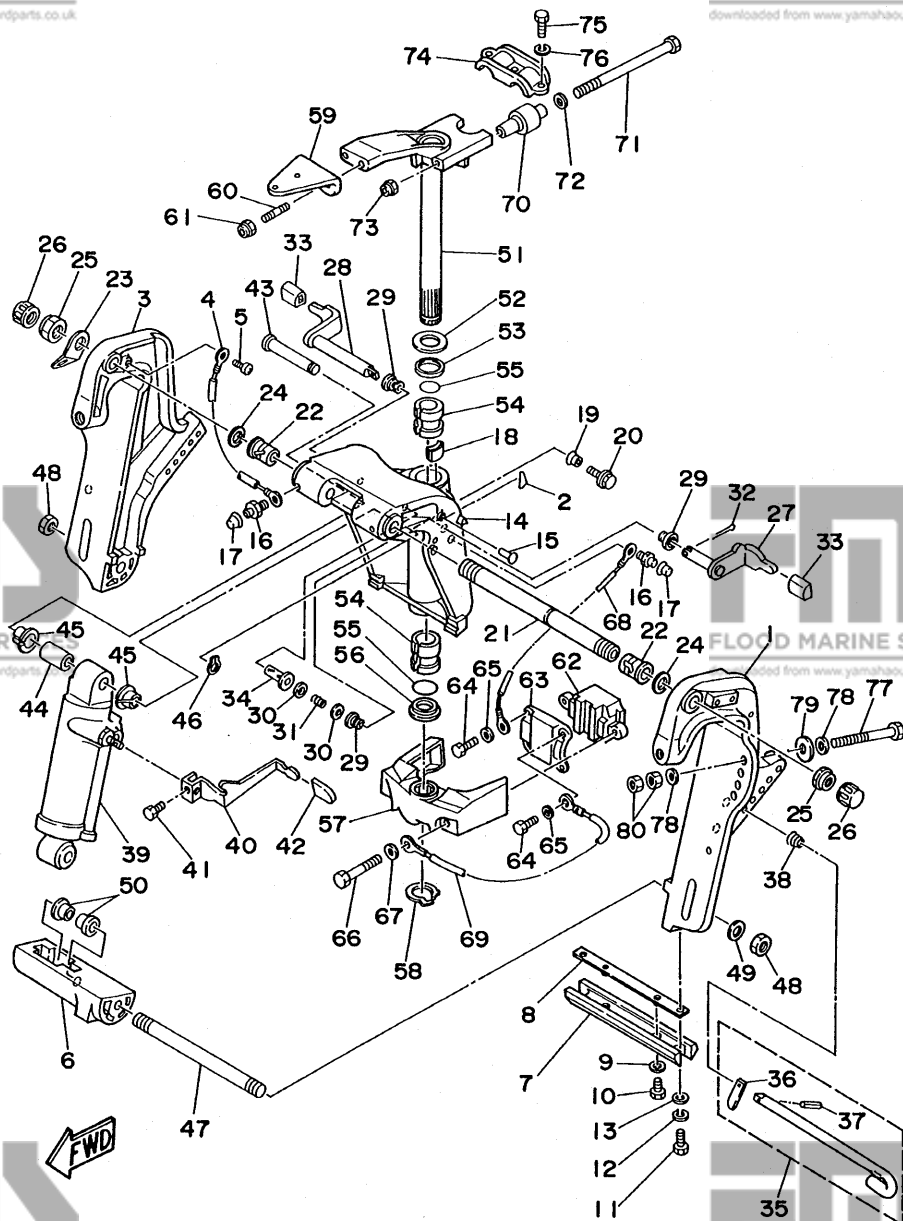


FIG. 10 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90386-10M16	BUSH DOUILLE	3	
30	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
31	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
32	91490-30030	PIN, COTTER GOUPILLE	1	
33	663-43318-00	COVER CAPUCHON	2	
34	90386-10M19	BUSH DOUILLE	1	
35	676-43160-02	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
36	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
37	91690-30012	.PIN, SPRING .AGRAFFE	1	
38	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
39	6H5-43170-01-40	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	
40	6H5-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
41	97095-06010	BOLT BOULON	1	
42	682-43318-01	COVER CAPUCHON	1	
43	6H5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
44	90386-12M65	BUSH DOUILLE	1	
45	90386-12M64	BUSH DOUILLE	2	
46	93410-12M08	CIRCLIP CLIPS	1	
47	90116-18M21	BOLT, STUD GOUJON	1	
48	90170-18M10	NUT ECROU	2	
49	92990-18600	WASHER RONDELLE, PLATE	1	
50	90386-18M44	BUSH DOUILLE	2	
51	6H4-42510-02-40	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
52	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
53	90386-30M78	BUSH DOUILLE	1	
54	90386-30M77	BUSH DOUILLE	2	
55	93210-29M94	O-RING JOINT TORIQUE	2	
56	90386-30M60	BUSH DOUILLE	1	

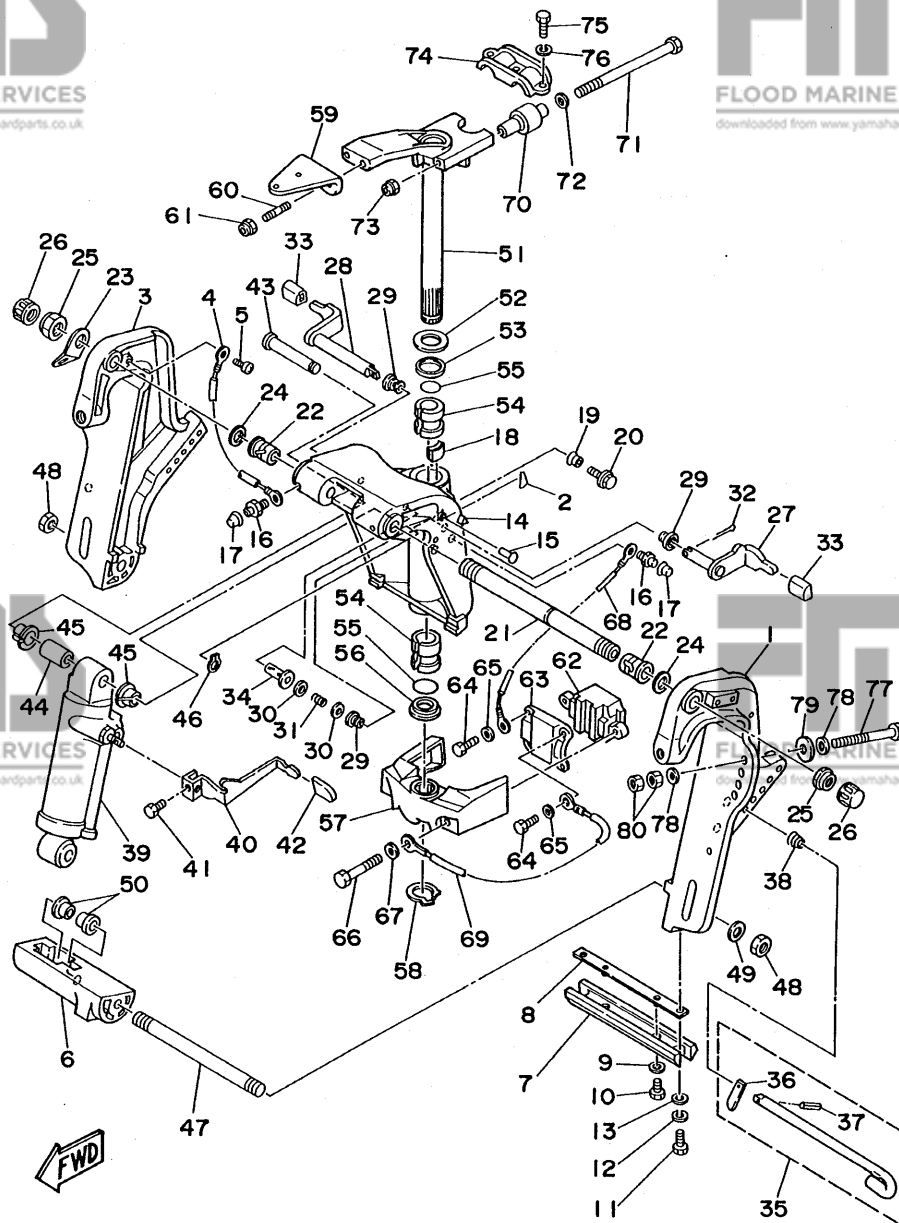


FIG. 10 BRACKET 1

SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6H4-44551-01-4D	HOUSING, LOWER MOUNT RUBBER	1	
58	93410-28M06	BOITIER, SILENT-BLOC INFÉRIEUR	1	
		CIRCLIP	1	
59	6H4-48511-51-4D	CLIPS	1	UR STEERING GUIDE TYPE
		HOOK, STEERING	1	
	688-48511-01-4D	ATTACHE, DIRECTION	1	UR BALL POST TYPE
		HOOK, STEERING	1	
		ATTACHE, DIRECTION	1	
60	90116-10175	BOLT, STUD	2	
		GOUJON	2	
61	90185-10051	NUT, SELF-LOCKING	2	
		ECROU, AUTO-BLOCANT	2	
62	6H4-44557-00	MOUNT DAMPER, LOWER FRONT	1	UR SHORT
		SILENT-BLOC, INFÉRIEUR AVANT	1	
	6H4-44557-10	MOUNT DAMPER, LOWER FRONT	1	UR LONG
		SILENT-BLOC, INFÉRIEUR AVANT	1	
63	6H4-44553-01	COVER, LOWER MOUNT	1	
		COUVERCLE, SUSPENSION INFÉRIEU	1	
64	97395-08025	BOLT	4	
		BOULON	4	
65	92990-08600	WASHER, PLATE	4	
		RONDELLE, PLATE	4	
66	97395-10060	BOLT	2	
		BOULON	2	
67	92990-10600	WASHER, PLATE	2	
		RONDELLE, PLATE	2	
68	6H5-82127-00	WIRE, LEAD 2	1	
		FIL 2	1	
69	6H5-82149-00	WIRE, LEAD 3	1	
		FIL 3	1	
70	6H4-44514-00	MOUNT DAMPER, UPPER SIDE	2	
		SILENT-BLOC, SUPÉRIEUR LATERAL	2	
71	90101-08M86	BOLT	2	
		BOULON	2	
72	90201-09425	WASHER, PLATE	2	
		RONDELLE, PLATE	2	
73	90185-08045	NUT, SELF-LOCKING	2	
		ECROU, AUTO-BLOCANT	2	
74	6H4-44511-00-94	COVER, UPPER MOUNT	1	
		COUVERCLE, SUSPENSION SUPÉRIEU	1	
75	97090-08035	BOLT	3	
		BOULON	3	
76	92990-08100	WASHER, SPRING	3	
		RONDELLE, GROWER	3	
77	90101-12M65	BOLT	4	
		BOULON	4	
78	92995-12200	WASHER	8	
		RONDELLE	8	
79	90201-12426	WASHER, PLATE	4	
		RONDELLE, PLATE	4	
80	95380-12600	NUT	8	
		ECROU	8	

D3

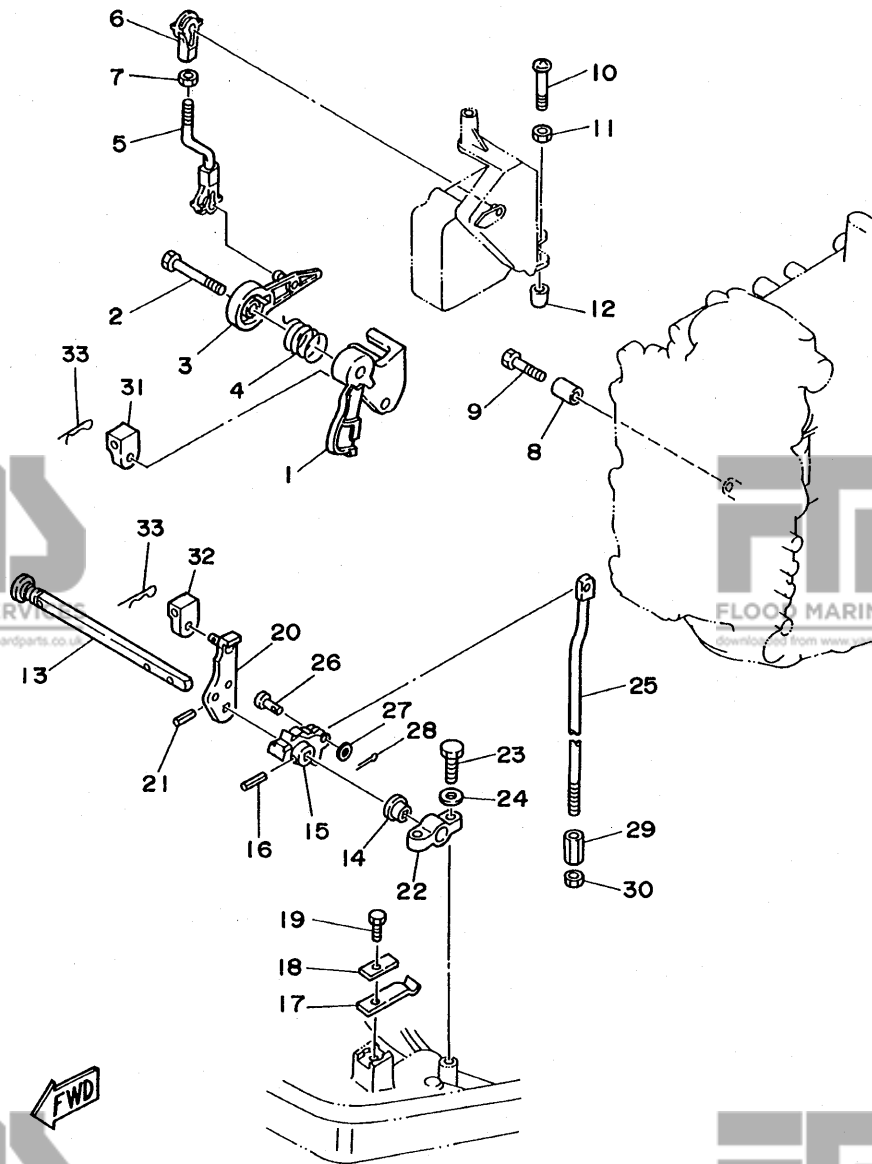


FIG. 11 CONTROL

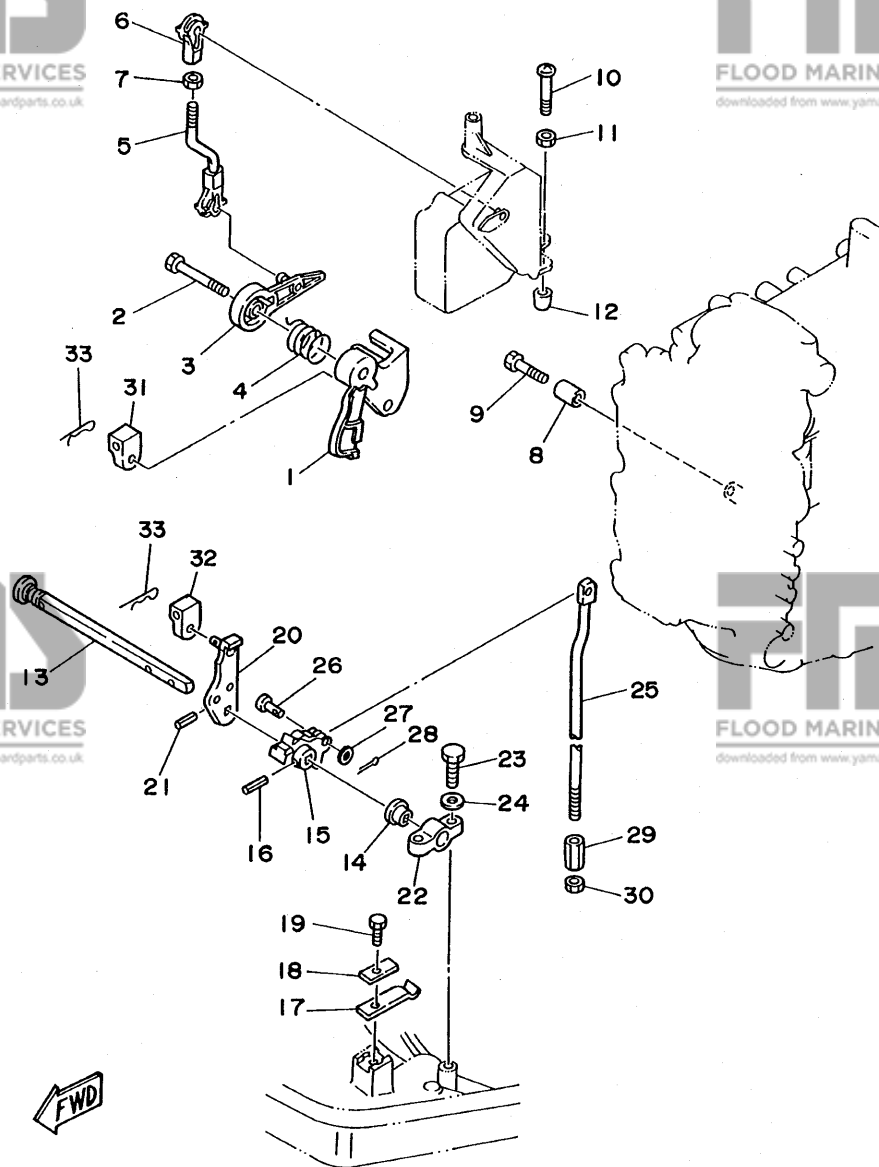
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-41213-04	CAM, ACCEL. CAME, ACCELERATION	1	
2	90109-06M43	BOLT BOULON	1	
3	6H4-41632-01	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
4	90508-26M20	SPRING, TORSION RESSORT, TORSION	1	
5	6G5-41636-01	ROD, MAGNETO CONTROL BIELLETTTE, COMMANDE D'AVANCE	1	
6	682-41237-00	JOINT, LINK RACCORD	1	
7	95380-05600	NUT ECROU	1	
8	90387-06M19	COLLAR COLLERETTE	1	
9	97095-06025	BOLT BOULON	1	
10	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
11	95380-06600	NUT ECROU	1	
12	688-44194-00	CAP CAPUCHON	1	
13	6H4-44111-10	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	
14	682-44132-00	BUSHING COUSSINET	1	
15	6H4-44121-02	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
16	91690-30318	PIN, SPRING AGRAFFE	1	
17	6H4-44116-00	SPRING RESSORT	1	
18	682-44117-00	BRACKET SUPPORT	1	
19	97095-06016	BOLT BOULON	1	
20	6H4-44125-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
21	91690-30316	PIN, SPRING AGRAFFE	1	
22	6F5-41662-00	BRACKET SUPPORT	1	
23	97095-06020	BOLT BOULON	2	
24	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
25	6H4-44143-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
26	91790-05020	PIN, CLEVIS AXE D'ARTICULATION	1	
27	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
28	91490-16010	PIN, COTTER GOUPILE	1	

FIG. 11 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	648-44146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	
30	90170-07021	NUT ECROU	1	
31	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
32	6H4-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
33	90468-18008	CLIP JONC	2	



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25Q/50D

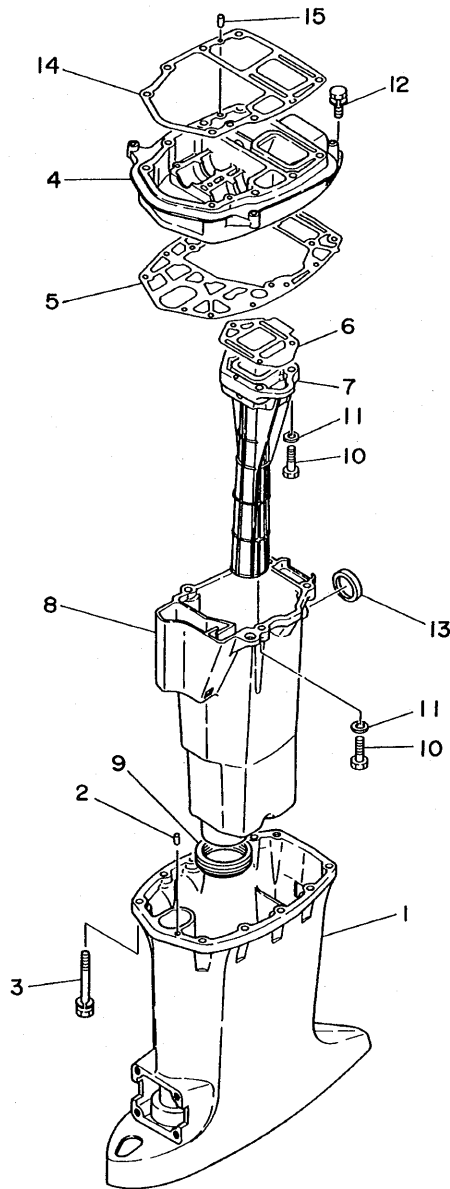


FIG. 12 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-45111-00-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6H4-45111-10-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUPILLE	2	
3	90119-08M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
4	6H4-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
5	6H4-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
6	6H4-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
7	6H5-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
8	6H4-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
	6H4-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
9	663-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
10	97395-08030	BOLT BOULON	7	
11	92990-08600	WASHER, PLATE RONDELLE, PLATE	7	
12	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
13	6H4-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
14	6H4-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
15	93606-12019	PIN, DOWEL GOUPILLE	2	

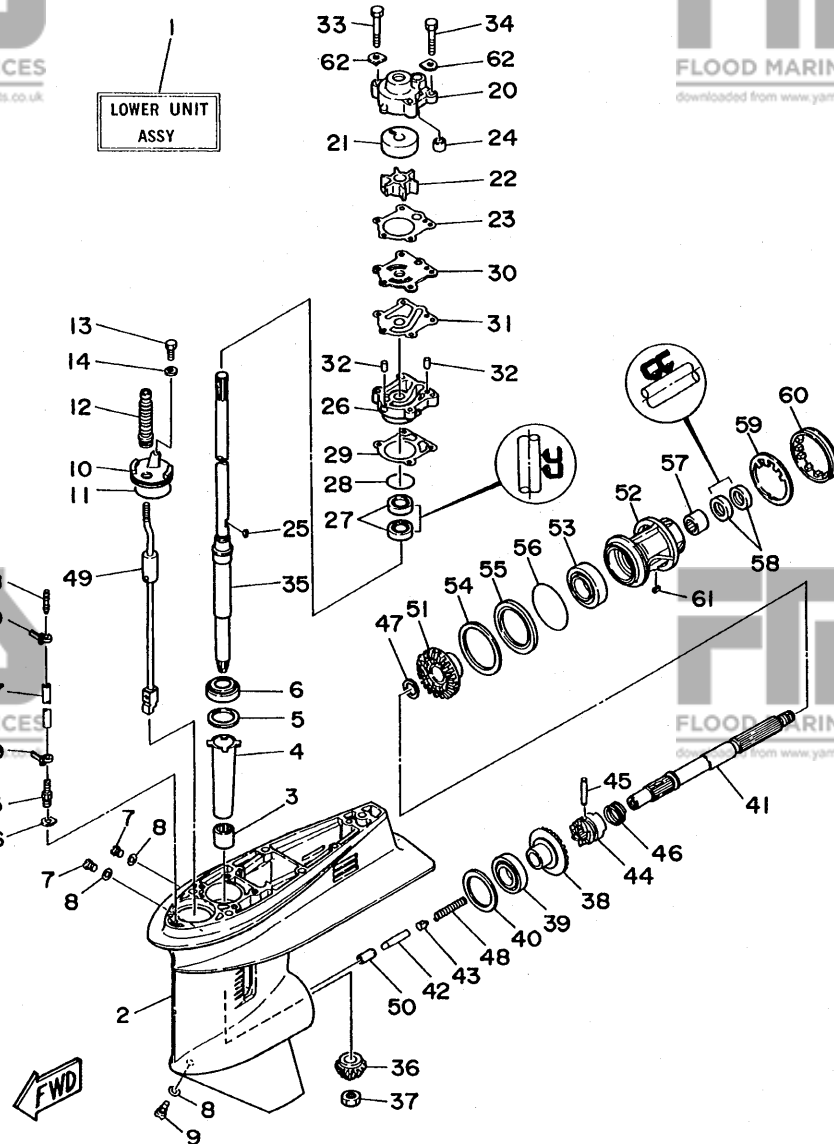


FIG. 13 LOWER CASING. DRIVE 1

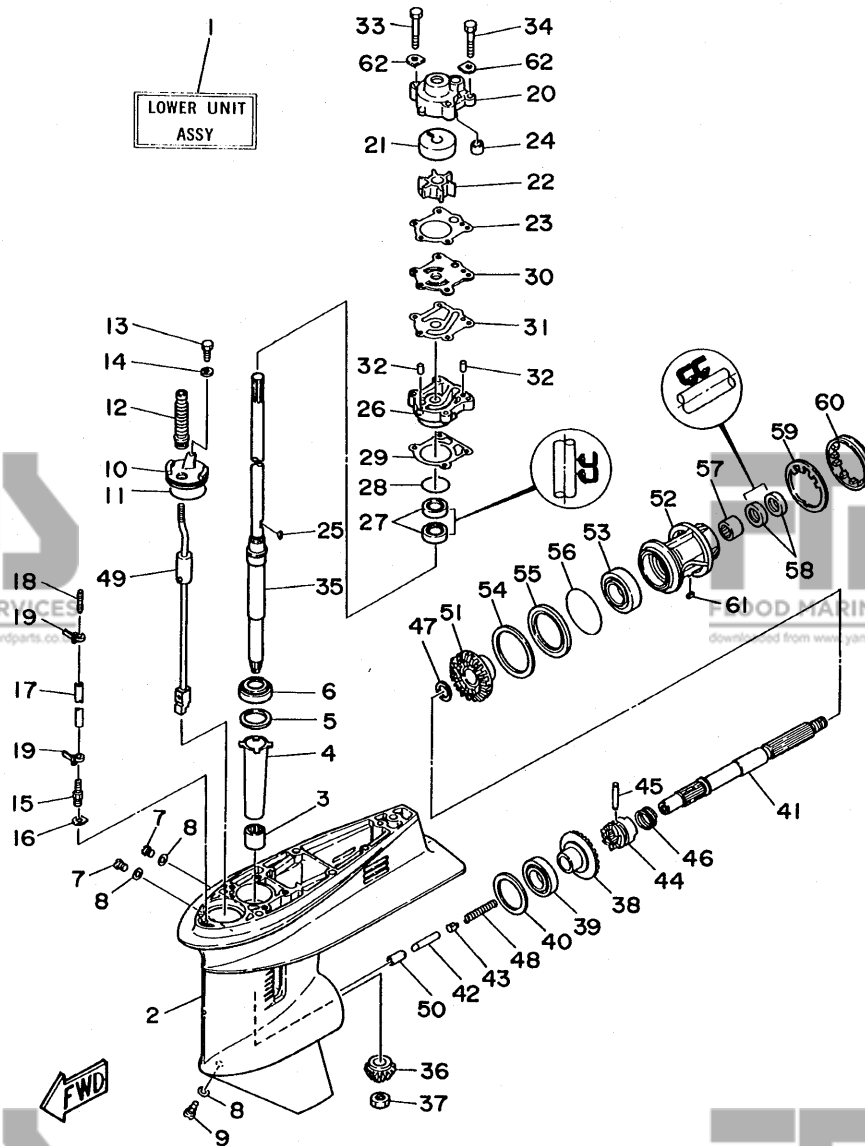
BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-45300-02-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR SHORT
	6H4-45300-12-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 62)	1	UR LONG
2	6H4-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILET DROIT	2	
8	90430-08020	GASKET JOINT	3	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	6H4-45321-01	PLATE PLAQUETTE	1	
11	93210-49046	O-RING JOINT TORIQUE	1	
12	661-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	
13	97095-06016	BOLT BOULON	1	
14	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
15	6H4-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
16	90209-10M14	WASHER RONDELLE	1	
17	90445-07ME9	HOSE DURITE	1	UR SHORT
	90445-07M31	HOSE DURITE	1	UR LONG
18	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	UR 25QR0/25QE0/50DR0
	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	UR 25QETO

D7

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	90465-11M10	CLAMP BRIDE	2	
20	6J8-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
21	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
22	6H4-44352-02	IMPELLER TURBINE	1	
23	663-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
24	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
26	663-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
27	93101-23070	OIL SEAL JOINT SPY	2	
28	93210-41042	O-RING JOINT TORIQUE	1	
29	663-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
30	663-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
31	663-44324-A0	GASKET, CARTRIDGE JOINT	1	
32	93604-08062	PIN, DOWEL CLAVETTE	2	
33	97395-08055	BOLT BOULON	2	
34	97395-08045	BOLT BOULON	2	
35	6H4-45501-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
	6H4-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
36	6H4-45551-00	PINION PIGNON D'ATTAQUE	1	
37	90170-12138	NUT ECROU	1	
38	6H4-45560-00	GEAR PIGNON	1	
39	93332-000V4	BEARING ROULEMENT	1	
40	6H4-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6H4-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6H4-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6H4-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6H4-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6H4-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR

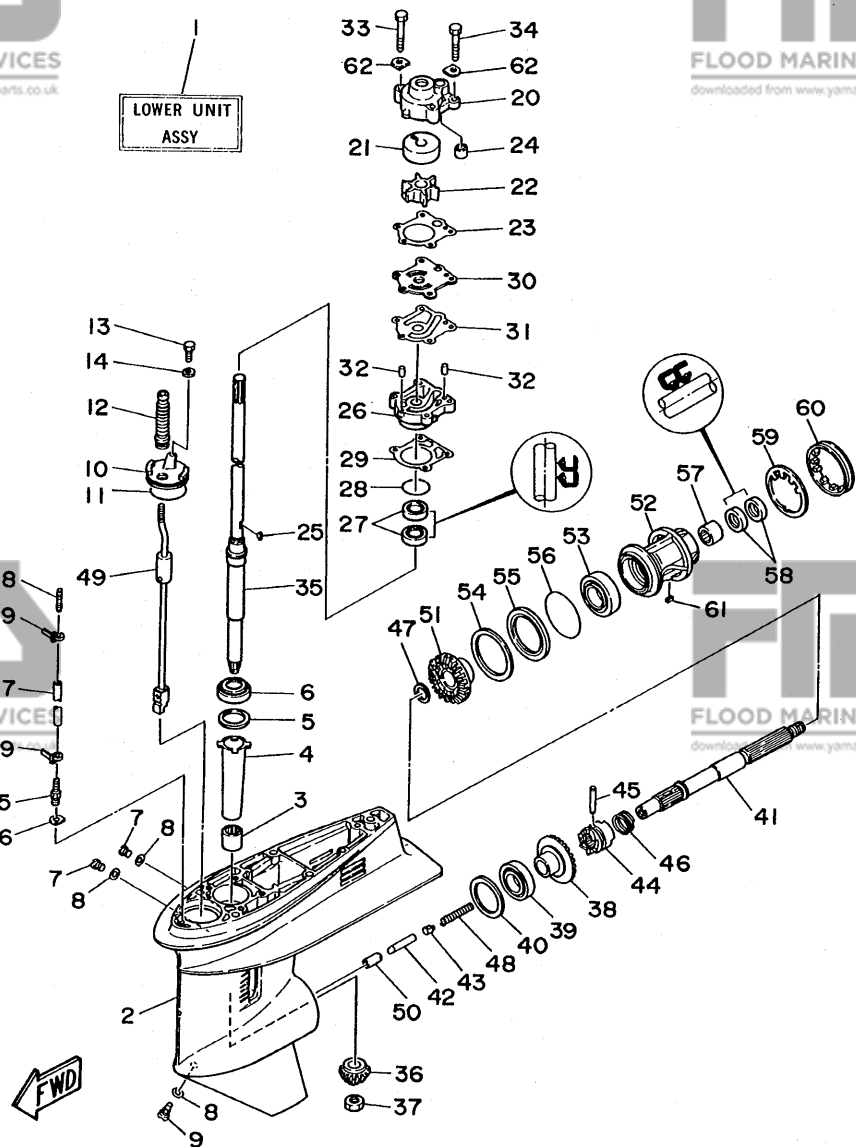


FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

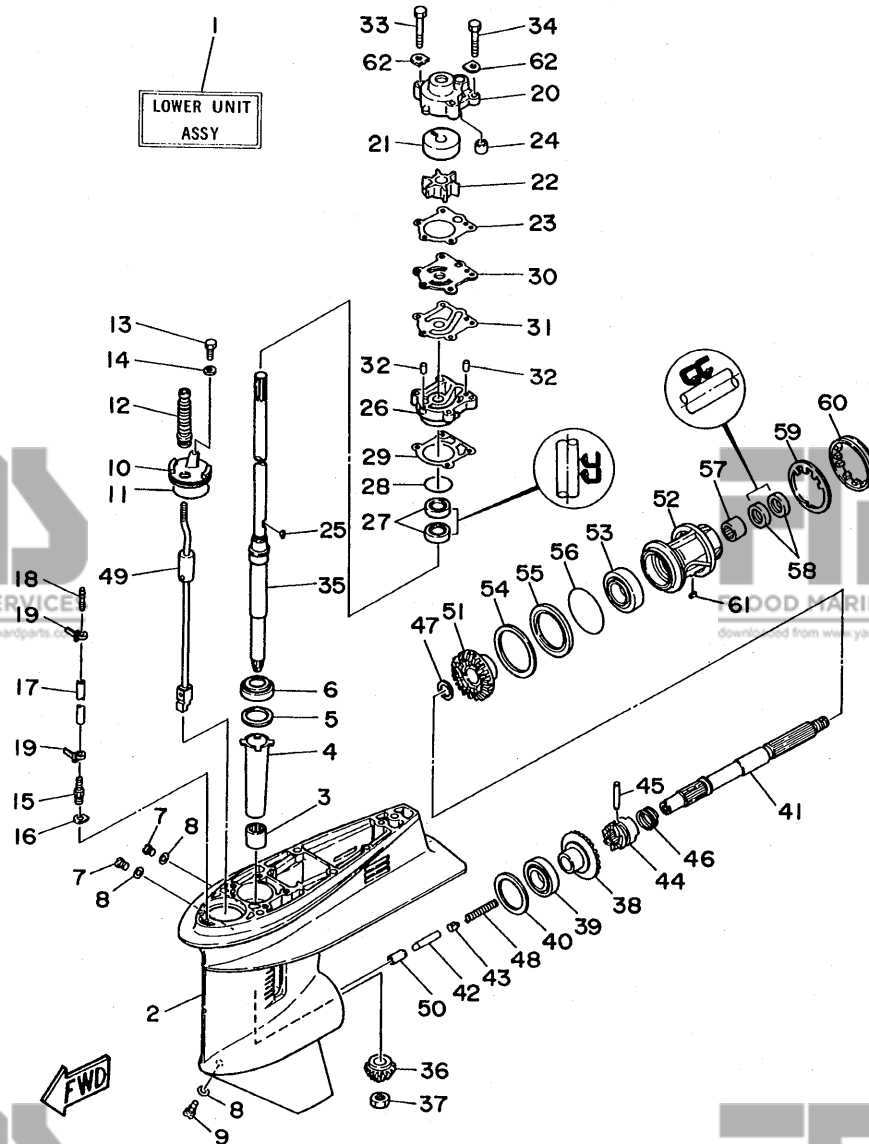
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
40	6H4-45567-01-50	SHIM (T:0.50MM)	1	UR
41	679-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
42	676-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
43	663-45634-00	SLIDE, SHIFT CONTRE-POUSSOIR	1	
44	6H4-45631-00	CLUTCH, DOG CRABOT	1	
45	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	
46	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
47	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	
48	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	6H4-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	UR SHORT
	6H4-44150-12	SHIFT CAM ASSY CAME D'INVERSION	1	UR LONG
50	6H4-44160-00	DETENT COMP. POUSSOIR	1	
51	6H4-45571-00	GEAR PIGNON	1	
52	679-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
53	93306-00702	BEARING ROULEMENT	1	
54	663-45577-01-10	SHIM (T:0.10MM)	1	UR
	663-45577-01-12	SHIM (T:0.12MM)	1	UR
	663-45577-01-15	SHIM (T:0.15MM)	1	UR
	663-45577-01-18	SHIM (T:0.18MM)	1	UR
	663-45577-01-30	SHIM (T:0.30MM)	1	UR
	663-45577-01-40	SHIM (T:0.40MM)	1	UR
	663-45577-01-50	SHIM (T:0.50MM)	1	UR
55	663-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
56	93210-66M98	O-RING JOINT TORIQUE	1	
57	93317-22204	BEARING, CYLINDRICAL PIECE	1	
58	93101-22067	OIL SEAL JOINT SPY	2	
59	90214-48M03	WASHER, CLAW RONDELLE, A GRIFFES	1	
60	697-45384-00	NUT ECROU	1	

E2

FIG. 13 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
61	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
62	90209-08M02	WASHER RONDELLE	4	



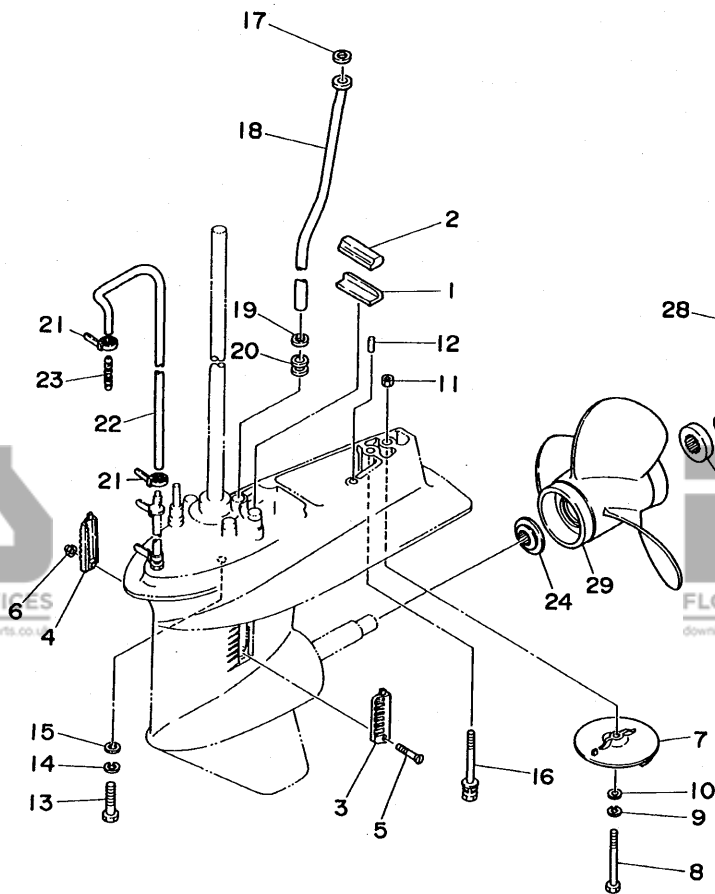


FIG. 14 LOWER CASING. DRIVE 2

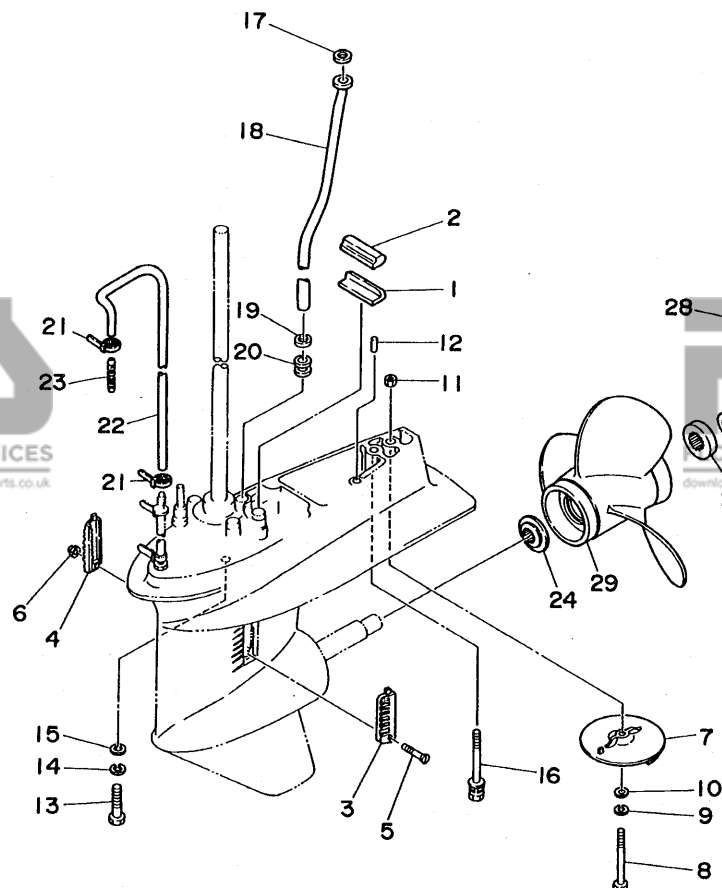
BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	98680-05535	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	664-45371-01	TAB-TRIM ANODE DERIVE	1	
8	97375-08075	BOLT ECROU	1	
9	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	
10	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
11	95380-08600	NUT ECROU	1	
12	93606-12019	PIN, DOWEL GOUPILLE	2	
13	97395-10040	BOLT BOULON	4	
14	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
15	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
16	90119-08M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
17	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
18	6H4-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H4-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
19	90430-12072	GASKET JOINT	1	
20	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
21	90465-11M10	CLAMP BRIDE	2	25QETO
22	90445-07MF1	HOSE DURITE	1	25QETO
23	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	25QETO
24	663-45987-02	SPACER ENTRETOISE	1	
25	670-45997-02	SPACER ENTRETOISE	1	
26	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
27	90171-16011	NUT, CASTLE ECROU, CRENELE	1	

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FIG. 14 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	91490-30030	PIN, COTTER GOUPILLE	1	
29	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1 UR	
	663-45943-02-EL	PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G)	1 UR	
	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1 UR	
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1 UR	
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1 UR	
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1 UR	
	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G) HELICE (3X11-3/4"X10"-G)	1 UR	
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1 UR	WITH LIP CAP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1 UR	WITH LIP CAP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1 UR	WITH LIP CAP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	WITH LIP CAP
STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE				
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	

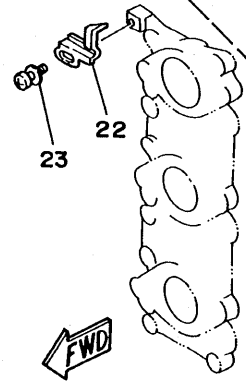
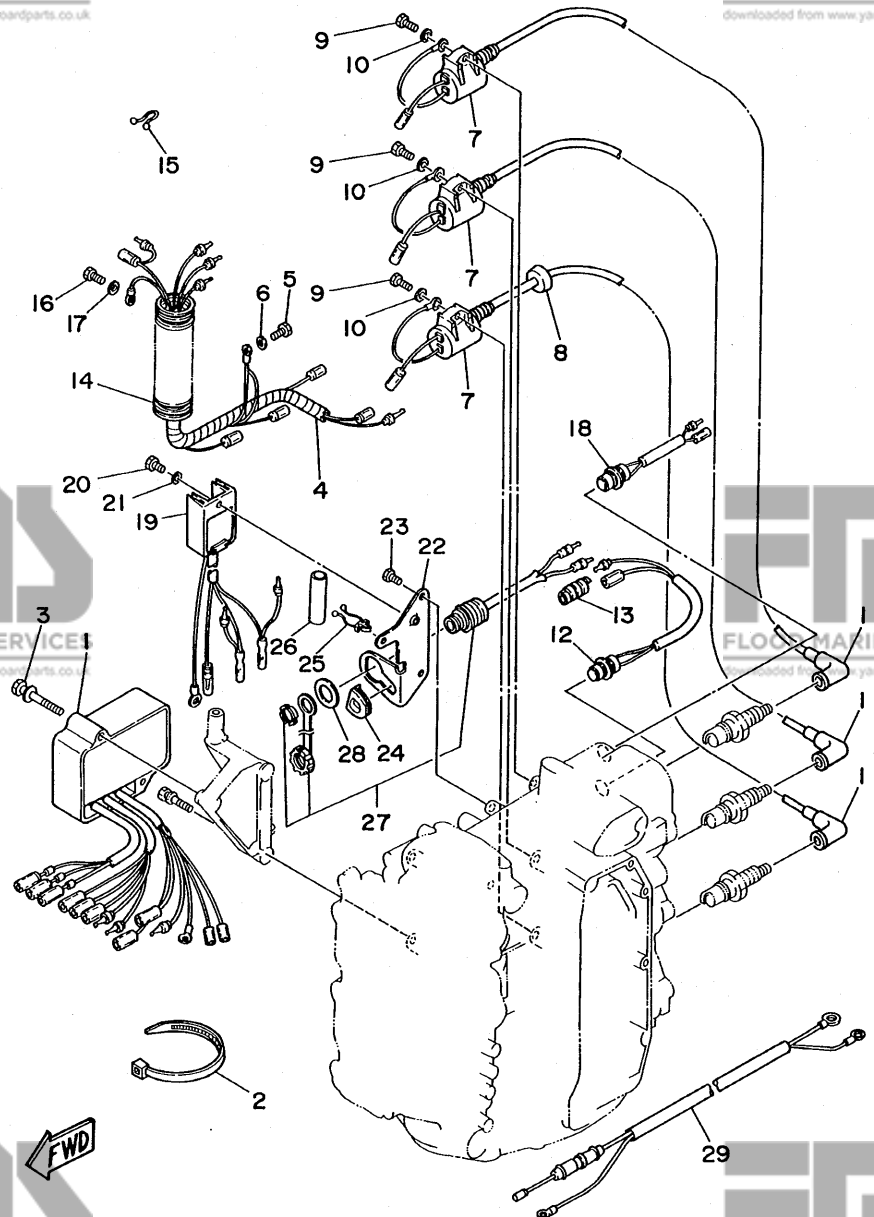
16

FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

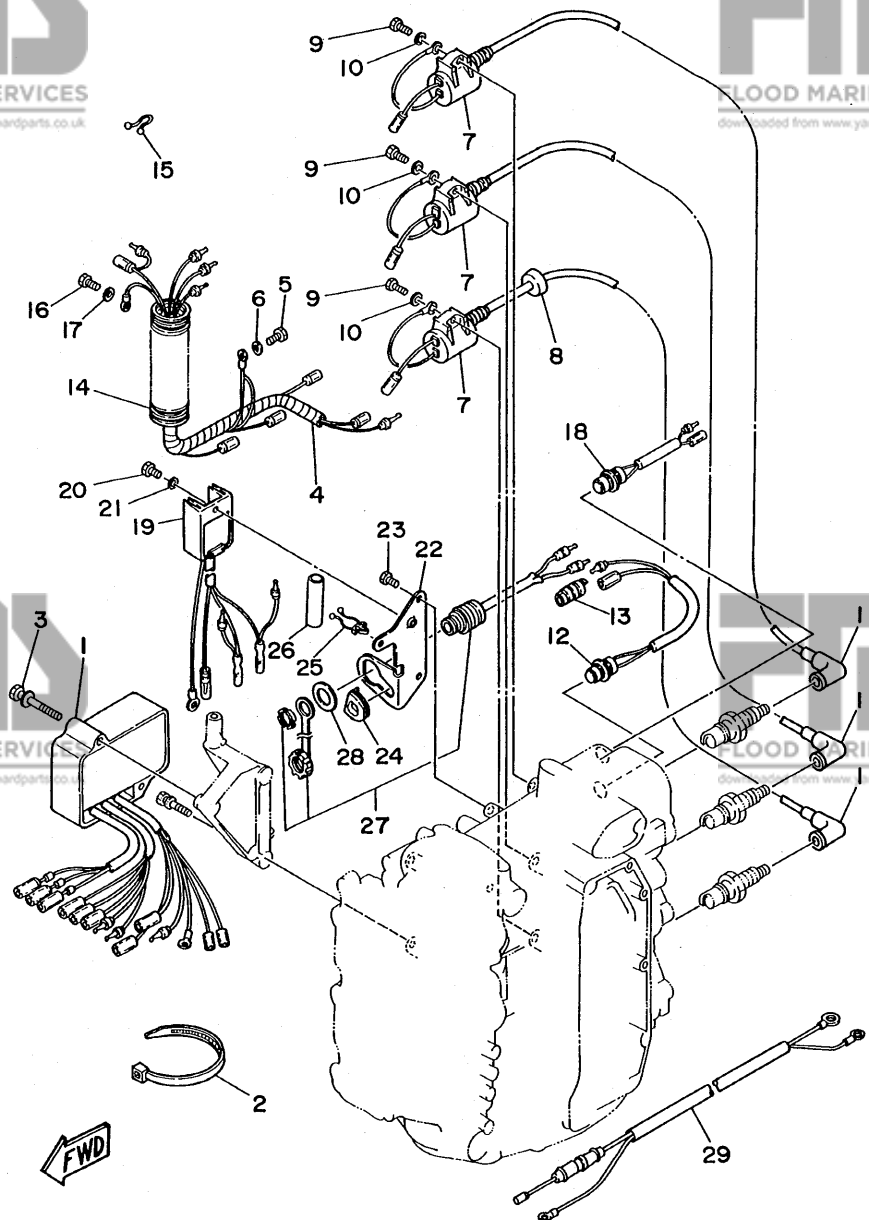


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-85540-02	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	90465-13M36	CLAMP BRIDE	1	
3	90119-06M51	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
4	6H4-82531-02	WIRE, LEAD FIL	1	
5	97395-06014	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	6H5-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
8	90480-25161	GROMMET RONDELLE CAOUTCHOUC	1	
9	97095-06020	BOLT BOULON	3	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
11	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
12	689-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
13	90446-10M02	HOSE DURITE	1	
14	6G1-83557-00	TUBE TUBE	1	
15	90464-05M16	CLAMP BRIDE	1	
16	97395-06014	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6H4-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
19	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	25QR0/50DR0
20	97095-06012	BOLT BOULON	1	25QR0/50DR0
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	25QR0/50DR0
22	6H4-81975-02	PLATE, RECTIFIER FITTING PLAQUE, FIXATION DU REDRESSEUR	1	25QR0/50DR0
23	97013-06012	BOLT BOULON	2	25QR0/50DR0
24	6F5-81922-00	GROMMET OEILLET CAOUTCHOUC	1	25QR0/50DR0
25	90464-12M35	CLAMP BRIDE	1	25QR0/50DR0
26	90440-14M00	PIPE DURITE	1	25QR0/50DR0
27	682-84381-00	2P CONCENT RALLONGE 2 FILS	1	25QR0/50DR0
28	90202-26M45	WASHER, PLATE RONDELLE, PLATE	1	25QR0/50DR0

FIG. 16 ELECTRICAL 1

PARTIE ELECTRIQUE 1

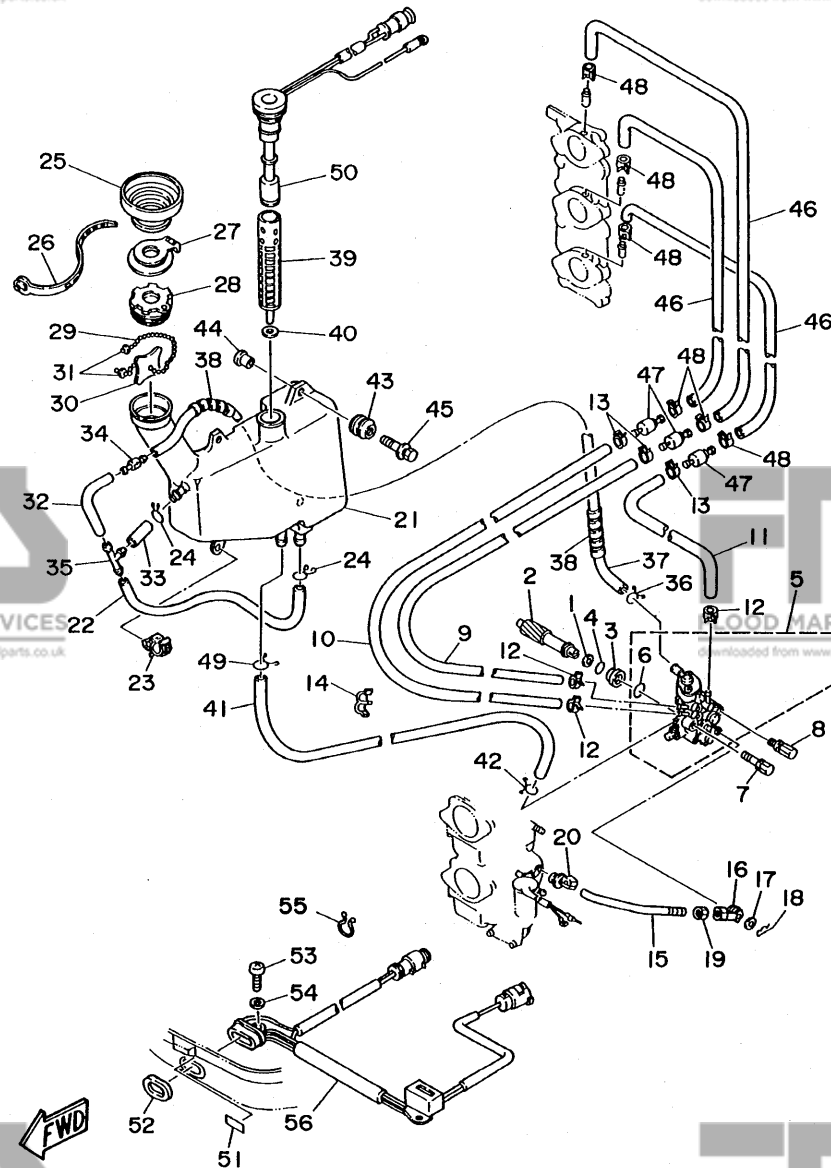
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6J8-82105-10	WIRE HARNESS FAISCEAU DE FILS	1 AP	



F1

FIG. 17 ALTERNATE 1 (25QE0/25QET0)

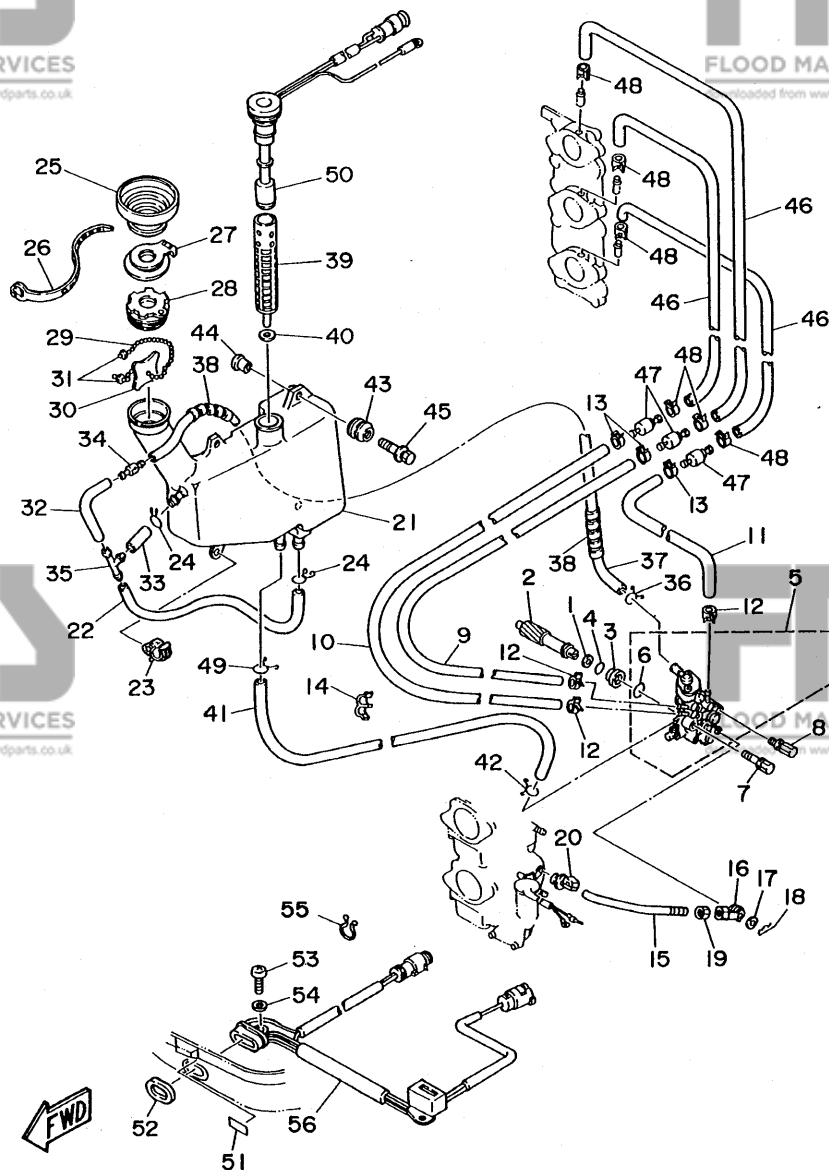
OPTIONNELLES 1 (25QE0/25QET0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
2	6H4-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
3	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
4	93210-13595	O-RING JOINT TORIQUE	1	
5	6H4-13200-04	OIL INJECTION PUMP ASSY VIEUX	1	
6	93210-19MA7	.O-RING .JOINT TORIQUE	1	
7	90109-06M39	BOLT BOULON	1	
8	90109-06M40	BOLT BOULON	1	
9	90445-07M44	HOSE DURITE	1	
10	90445-07M23	HOSE DURITE	1	
11	90445-07MA6	HOSE DURITE	1	
12	90468-07M02	CLIP JONC	3	
13	90468-07M02	CLIP JONC	3	
14	90464-07M20	CLAMP BRIDE	1	
15	6H4-41241-01	ROD, LINK BIELLE	1	
16	6H1-41237-00	JOINT, LINK RACCORD	1	
17	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
18	90468-05M03	CLIP JONC	1	
19	95380-05600	NUT ECROU	1	
20	6R5-41237-00	JOINT, LINK RACCORD	1	
21	6H4-21707-04	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
22	90445-11M17	HOSE DURITE	1	
23	90464-11M23	CLAMP BRIDE	1	
24	90467-11M08	CLIP JONC	2	
25	6H4-21752-00	TUBE, FILLER 1 DURITE	1	
26	90465-13M36	CLAMP BRIDE	1	
27	6H1-2176M-01	HOOK CROCHET	1	
28	6H4-21770-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	

FIG. 17 ALTERNATE 1 (25QE0/25QET0)

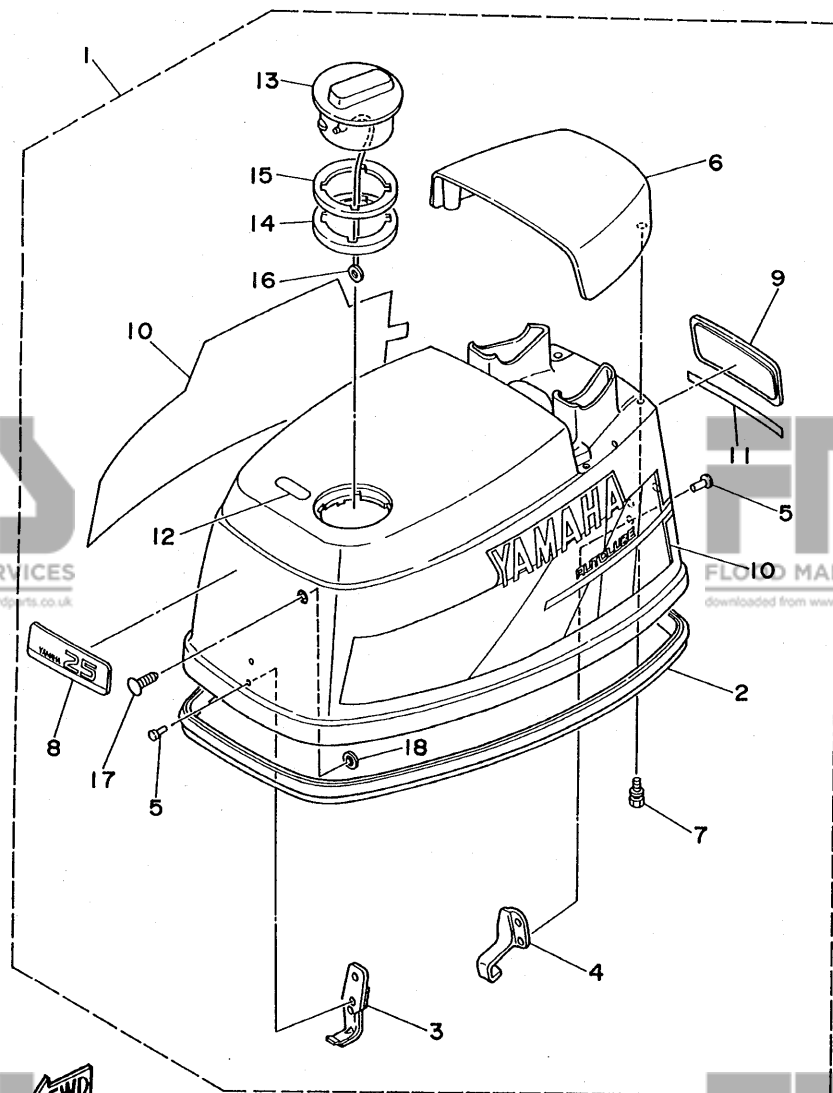
OPTIONNELLES 1 (25QE0/25QET0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H5-24633-00	CHAIN, BALL CHANE DE BALLE	1	
30	6J8-21758-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
31	6H1-21757-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
32	90445-11M23	HOSE DURITE	1	
33	90445-11M07	HOSE DURITE	1	
34	6J8-21744-00	BREATHER RENIFLARD	1	
35	6E5-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
36	90467-10M04	CLIP JONC	1	
37	90445-11M17	HOSE DURITE	1	
38	90446-10M01	HOSE DURITE	2	
39	6J8-13411-00	STRAINER, OIL FILTRE, HUILE	1	
40	6J8-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
41	6L2-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
42	90467-08004	CLIP JONC	1	
43	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
44	624-42542-00	PIPE TUYAU	3	
45	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
46	90445-07M87	HOSE DURITE	3	
47	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
48	90468-07M02	CLIP JONC	6	
49	90467-11M08	CLIP JONC	1	
50	6H5-85720-12	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	
51	6H4-84342-00	SEAT, EMBLEM SIEGE, EMBLEME	1	
52	6H4-83589-00	GASKET GARNITURE	1	
53	98503-06014	SCREW, PAN HEAD VIS	1	
54	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
55	90465-18147	CLAMP BRIDE	1	
56	6H4-84301-01	PILOT LIGHT ASSY 1 LAMPE-TEMOIN 1	1	

F3

FIG. 18 ALTERNATE 2 (25QE0/25QET0) OPTIONNELLES 2 (25QE0/25QET0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	61C-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	
2	6H4-42615-00	.SEAL .JOINT	1	
3	6H4-42651-00	.HOOK .CROCHET	1	
4	6H4-42652-00	.HOOK .CROCHET	1	
5	90266-04M01	.RIVET .RIVET	4	
6	6H4-42613-10-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
7	90119-06M99	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	
8	61C-42686-10	.EMBLEM, FRONT .EMBLEME, AVANT	1	
9	61C-42687-10	.EMBLEM, REAR .EMBLEME, ARRIERE	1	
10	6H4-W0070-A2	.GRAPHIC SET .JEU DIEMBLEMES	1	
11	6H4-4267A-60	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2	1	
12	6H4-13436-00	.MARK .ADHESIF	1	
13	6H1-2177H-02	.DISK CAP 2 .BOUCHON DE DISQUE 2	1	
14	6H3-21732-00	.SEAL 1 .JOINT 1	1	
15	6H3-21735-00	.SEAL 2 .JOINT 2	1	
16	6H1-42694-00	.BAND .COLLIER	1	
17	90338-05M12	.PLUG .PLOT	1	
18	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	

FWD

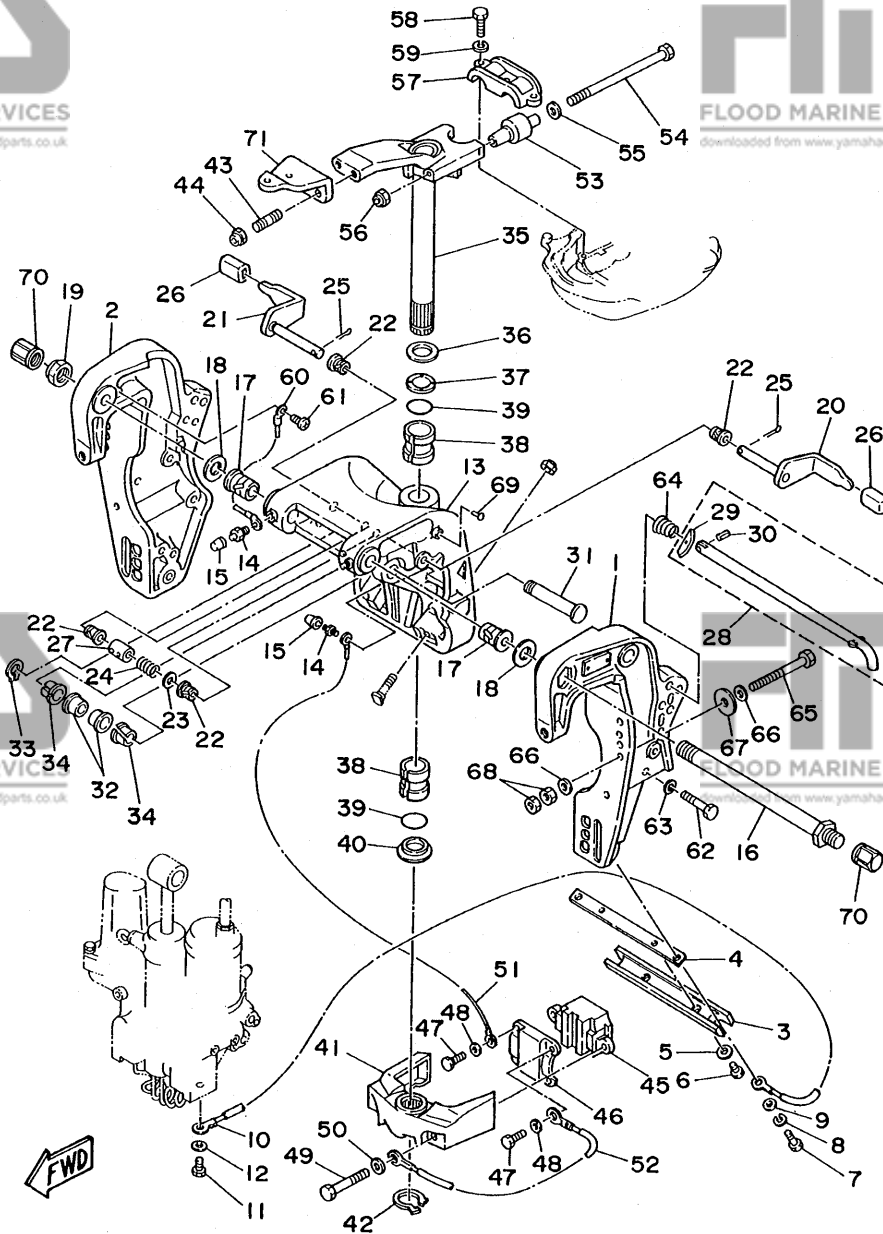


FIG. 19 ALTERNATE 3 (25QETO)

OPTIONNELLES 3 (25QETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	697-43112-03-4D	BRACKET, CLAMP PRESSE	1	
3	6H1-45251-02	ANODE	1	
4	6H1-44526-00	ANODE PLATE PLAQUE	1	
5	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
6	97095-06012	BOLT BOULON	2	
7	97095-06016	BOLT BOULON	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
10	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
11	97095-06010	BOLT BOULON	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	697-43311-03-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
14	93700-06M03	NIPPLE, GREASE PION	3	
15	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
16	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
17	90386-22M15	BUSH DOUILLE	2	
18	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
19	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
20	688-43181-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	688-43185-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
22	90386-10M16	BUSH DOUILLE	4	
23	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
24	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
25	91490-30030	PIN, COTTER GOUPILE	2	
26	663-43318-00	COVER CAPUCHON	2	
27	90387-10M38	COLLAR COLLERETTE	1	
28	697-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	

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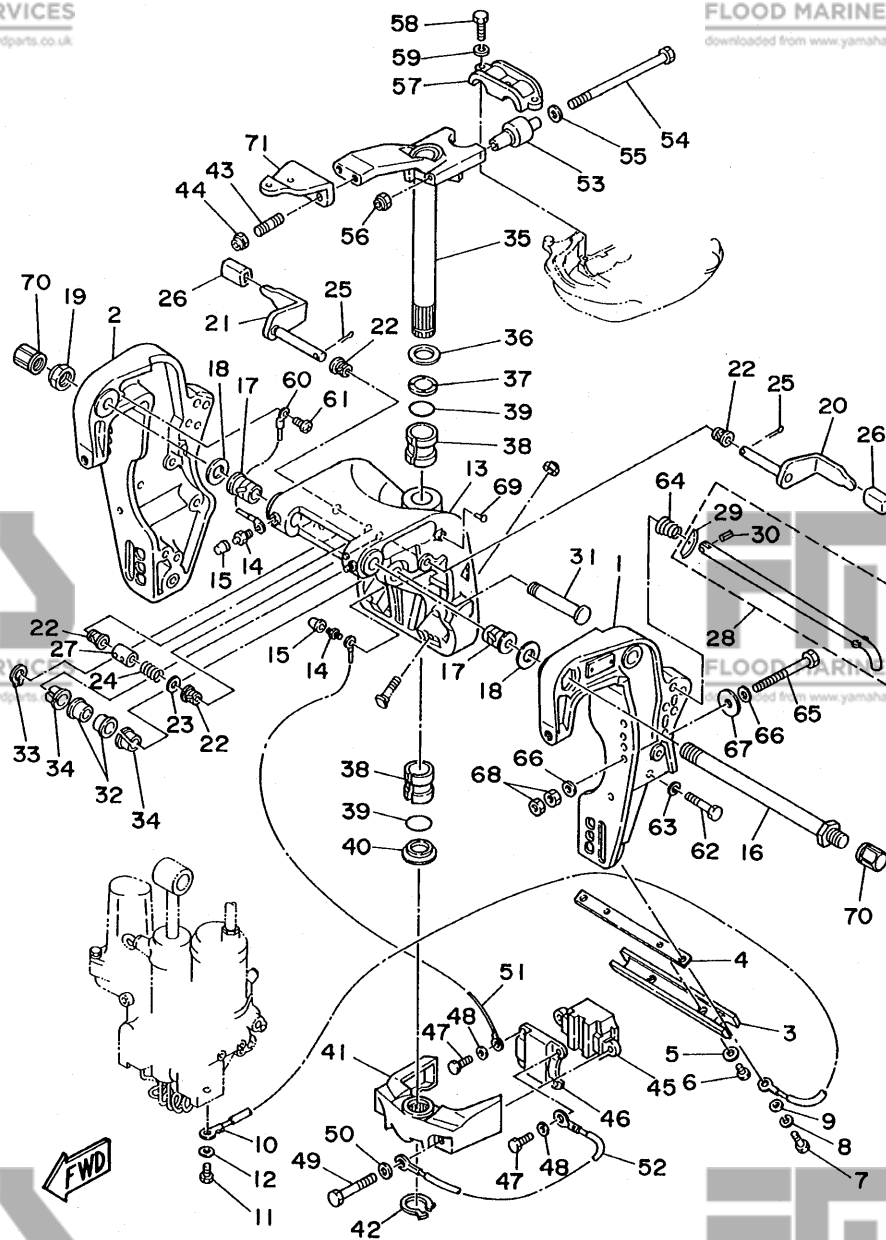


FIG. 19 ALTERNATE 3 (25QETO)

OPTIONNELLES 3 (25QETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
30	91690-30012	.PIN, SPRING .AGRAFFE	1	
31	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
32	90386-18M63	BUSH DOUILLE	2	
33	93410-18M02	CIRCLIP CLIPS	1	
34	90386-18M35	BUSH DOUILLE	2	
35	6H4-42510-02-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
36	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
37	90386-30M78	BUSH DOUILLE	1	
38	90386-30M77	BUSH DOUILLE	2	
39	93210-29M94	O-RING JOINT TORIQUE	2	
40	90386-30M60	BUSH DOUILLE	1	
41	6H4-44551-01-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
42	93410-28M06	CIRCLIP CLIPS	1	
43	90116-10175	BOLT, STUD GOUJON	2	
44	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
45	6H4-44557-00	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	UR SHORT
	6H4-44557-10	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	UR LONG
46	6H4-44553-01	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	1	
47	97395-08025	BOLT BOULON	4	
48	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
49	97395-10060	BOLT BOULON	2	
50	92990-10600	WASHER, PLATE RONDELLE, PLATE	2	
51	6H5-82117-00	WIRE, LEAD FIL	1	
52	6H5-82149-00	WIRE, LEAD 3 FIL 3	1	
53	6H4-44514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
54	90101-08M86	BOLT BOULON	2	
55	90201-09425	WASHER, PLATE RONDELLE, PLATE	2	

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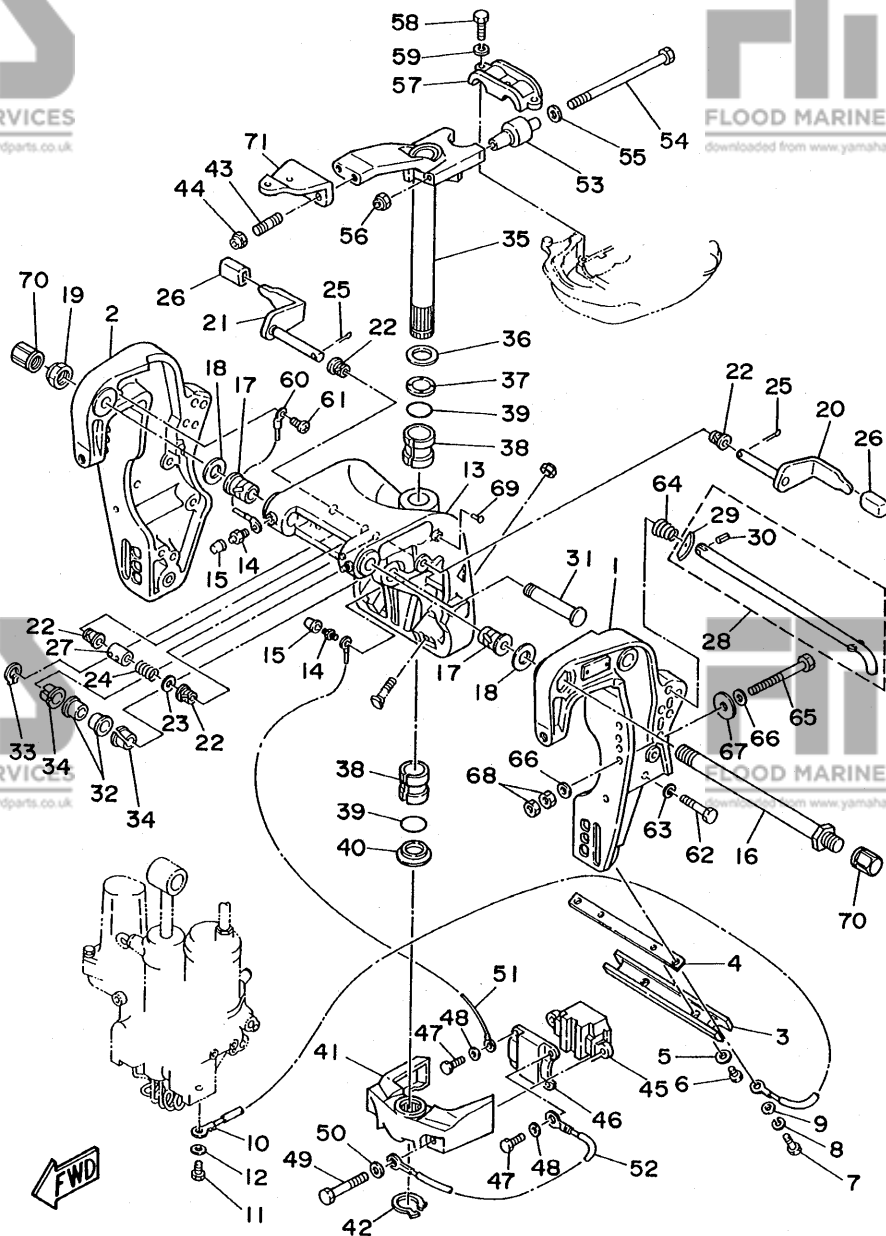


FIG. 19 ALTERNATE 3 (25QETO)

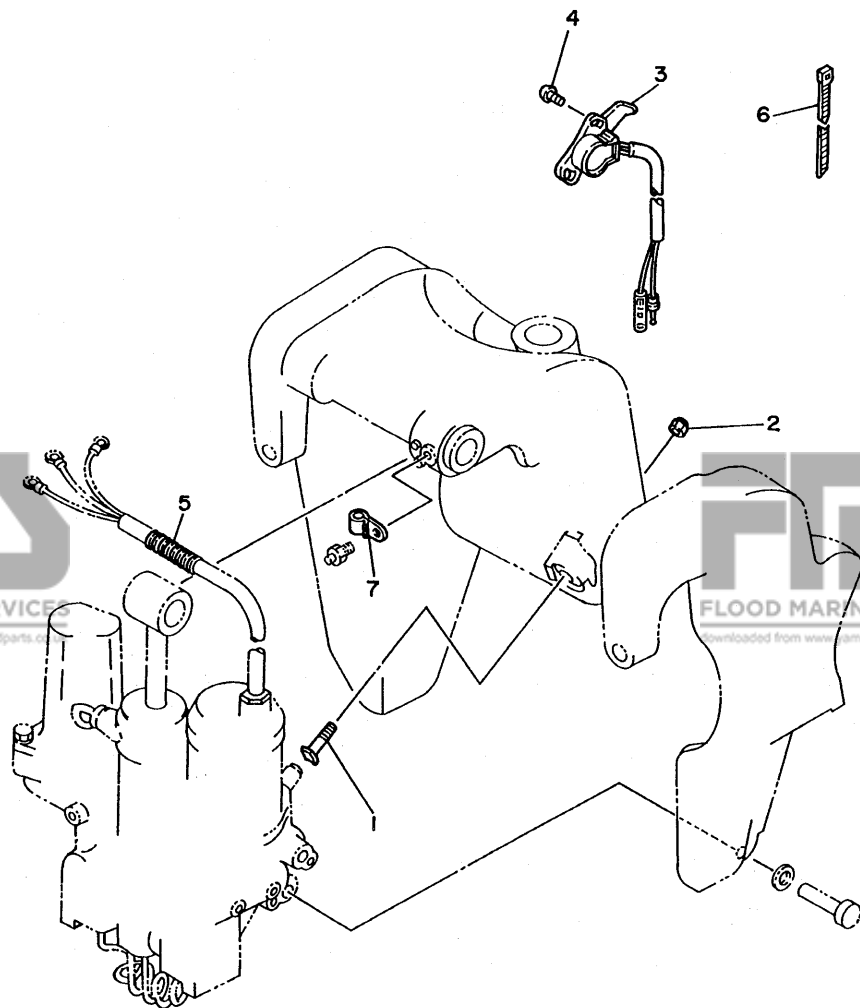
OPTIONNELLES 3 (25QETO)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90185-08045	NUT, SELF-LOCKING	2	
57	6H4-44511-00-94	ECROU, AUTO-BLOCANT	1	
58	97090-08035	COVER, UPPER MOUNT	3	
59	92990-08100	COUVERCLE, SUSPENSION SUPERIEUR	3	
60	6E5-82148-00	BOLT	1	
61	92580-06012	WASHER, SPRING	1	
62	97395-10045	RONDELLE, GROWER	6	
63	92990-10100	WIRE, LEAD 4	6	
64	90502-20M03	FIL 4	1	
65	90101-12M65	SCREW, PAN HEAD	4	
66	92995-12200	VIS	8	
67	90201-12426	BOLT	4	
68	95380-12600	BOULON	8	
69	90269-03010	WASHER, SPRING	1	
70	6G5-43145-00	RONDELLE, GROWER	2	
71	6H5-48511-51-4D	SPRING, CONICAL	1	
		RESSORT, CONIQUE		
		BOLT		
		BOULON		
		WASHER		
		RONDELLE		
		WASHER, PLATE		
		RONDELLE, PLATE		
		NUT		
		ECROU		
		RIVET		
		RIVET		
		CAP, CLAMP BRACKET		
		CAPUCHON, PRESSE		
		HOOK, STEERING		
		ATTACHE, DIRECTION		

FIG. 20 ALTERNATE 4 (25QET0)

OPTIONNELLES 4 (25QET0)

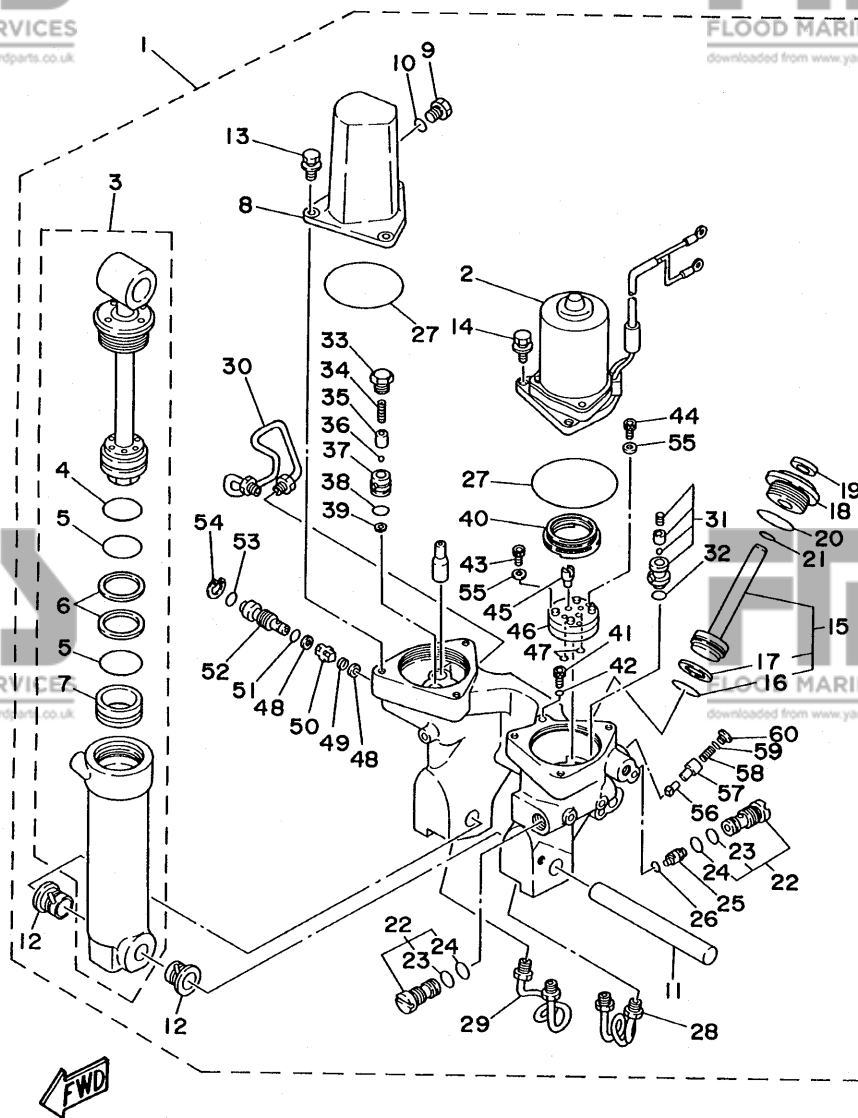
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-43376-01	BOLT, THRUST RECEIVER BOULON	2	
2	95780-08300	NUT, FLANGE ECROU	2	
3	6H5-83672-01	TRIM SENDER INCLINER RACCORD	1	
4	98580-06016	SCREW, PAN HEAD VIS	2	
5	90440-14M00	PIPE DURITE	1	
6	90465-11M10	CLAMP BRIDE	3	
7	90465-08028	CLAMP BRIDE	1	



FWD

FIG. 21 ALTERNATE 5 (25QETO)

OPTIONNELLES 5 (25QETO)

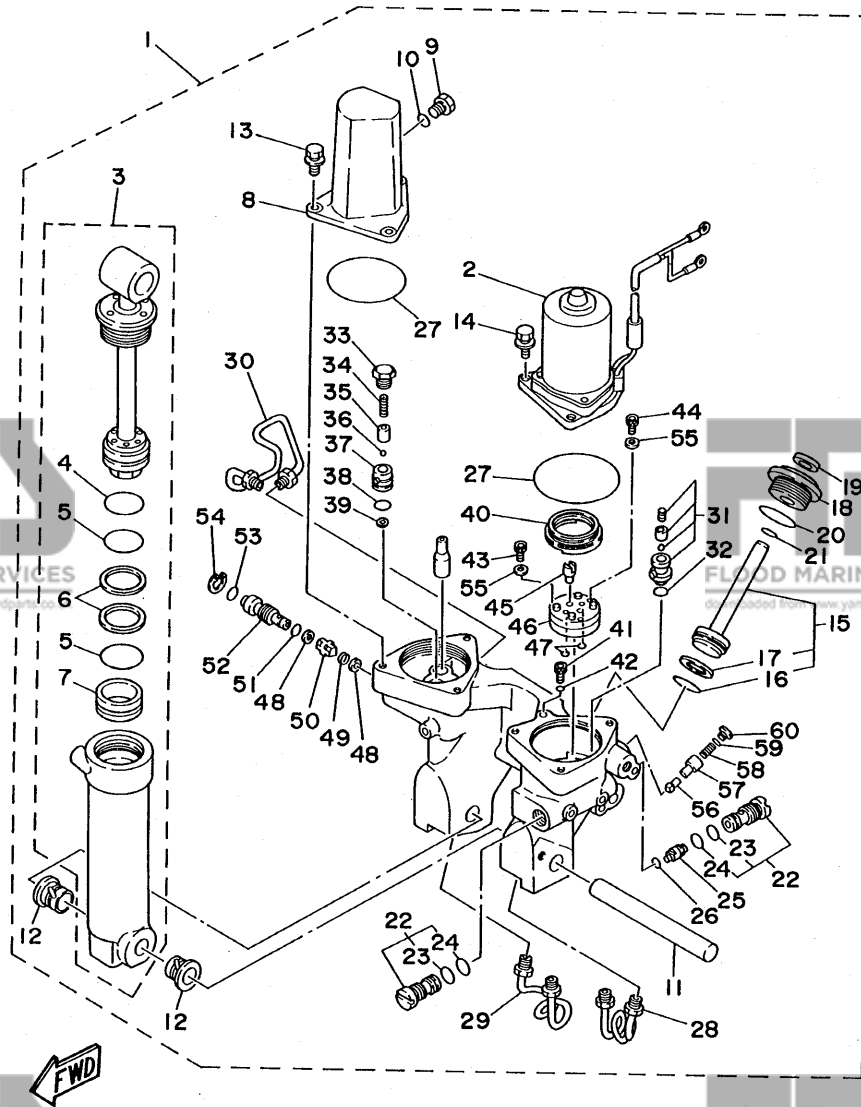


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-43800-07-40	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	688-43880-11	MOTOR ASSY .MOTEUR (ENS.)	1	
3	697-4380E-01	TILT CYLINDER ASSY .INCLINAISON CYLINDRE (ENS.)	1	
4	6E5-43861-00	..O-RING ..JOINT TORIQUE	1	
5	6E5-43862-00	..O-RING ..JOINT TORIQUE	2	
6	6E5-43872-00	..RING, BACK UP ..RESSORT	2	
7	6E5-43814-01	..PISTON, FREE ..PISTON	1	
8	6E5-43828-00	BODY, RESERVOIR .CORPS	1	
9	6E5-43829-00	PLUG, RESERVOIR .BOUCHON	1	
10	6E5-43863-00	O-RING .JOINT TORIQUE	1	
11	6E5-43818-00	PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	1	
12	90386-18M14	BUSH .DOUILLE	2	
13	90119-06M42	BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
14	90119-06M71	BOLT, WITH WASHER .BOULON, AVEC RONDELLE	3	
15	6E5-43820-03	PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	
16	6E5-43864-00	..O-RING ..JOINT TORIQUE	1	
17	6E5-43874-01	..RING, BACK UP ..RESSORT	1	
18	6E5-43821-01	SCREW, TRIM CYLINDER END .VIS	2	
19	6E5-43822-01	SEAL, TRIM DUST .JOINT	2	
20	6E5-43862-00	O-RING .JOINT TORIQUE	2	
21	6E5-43865-00	O-RING .JOINT TORIQUE	2	
22	6E5-43802-00	VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
23	6E5-43866-00	..O-RING ..JOINT TORIQUE	1	
24	6E5-43867-00	..O-RING ..JOINT TORIQUE	1	
25	6E5-43841-01	PISTON, SHUTTLE .PISTON	1	
26	6E5-43868-00	O-RING .JOINT TORIQUE	1	
27	6E5-43869-00	O-RING .JOINT TORIQUE	2	
28	6E5-43833-01	PIPE .TUYAU	1	

A7

FIG. 21 ALTERNATE 5 (25QET0)

OPTIONNELLES 5 (25QET0)



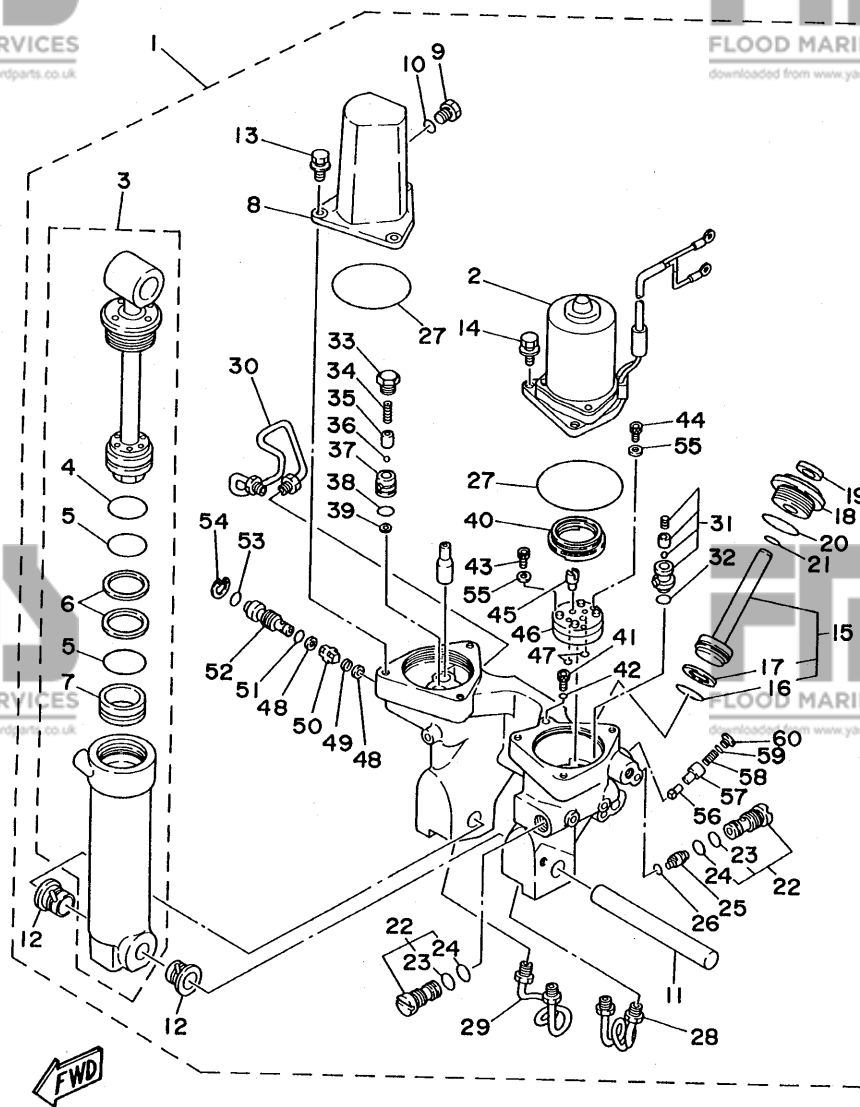
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43834-01	.PIPE .TUYAU	1	
30	6E5-43835-01	.PIPE .TUYAU	1	
31	6G5-43808-02	.SEAT VALVE COMP. 1 .SIEGE VALVE COMP. 1	1	
32	6E5-43883-00	.O-RING .JOINT TORIQUE	1	
33	6E5-43843-00	.SCREW, VALVE LOCK .VIS	1	
34	6H3-43855-00	.SPRING, UP RELIEF .RESSORT	1	
35	6E5-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
36	6E5-43877-01	.BALL .BILLE	1	
37	6E5-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	
38	6E5-43896-00	.O-RING .JOINT TORIQUE	1	
39	6E5-43816-10	.FILTER 1 .FILTRE 1	1	
40	6E5-43817-10	.FILTER 2 .FILTRE 2	1	
41	90109-06M21	.BOLT .BOULON	1	
42	6E5-43897-00	.O-RING .JOINT TORIQUE	1	
43	6E5-43878-01	.BOLT, SOCKET .BOULON	2	
44	6E5-43888-01	.BOLT, SOCKET .BOULON	1	
45	6E5-43831-00	.CONNECTOR, SHAFT .RACCORD	1	
46	6E5-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
47	93210-07M78	.O-RING .JOINT TORIQUE	2	
48	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
49	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
50	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
51	93210-10M74	.O-RING .JOINT TORIQUE	1	
52	6E5-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
53	93210-18M75	.O-RING .JOINT TORIQUE	1	
54	6E5-43875-00	.RING, SNAP .RESSORT	1	
55	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
56	6E5-4381A-00	.SHAFT .AXE	1	

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FIG. 21 ALTERNATE 5 (25QET0)

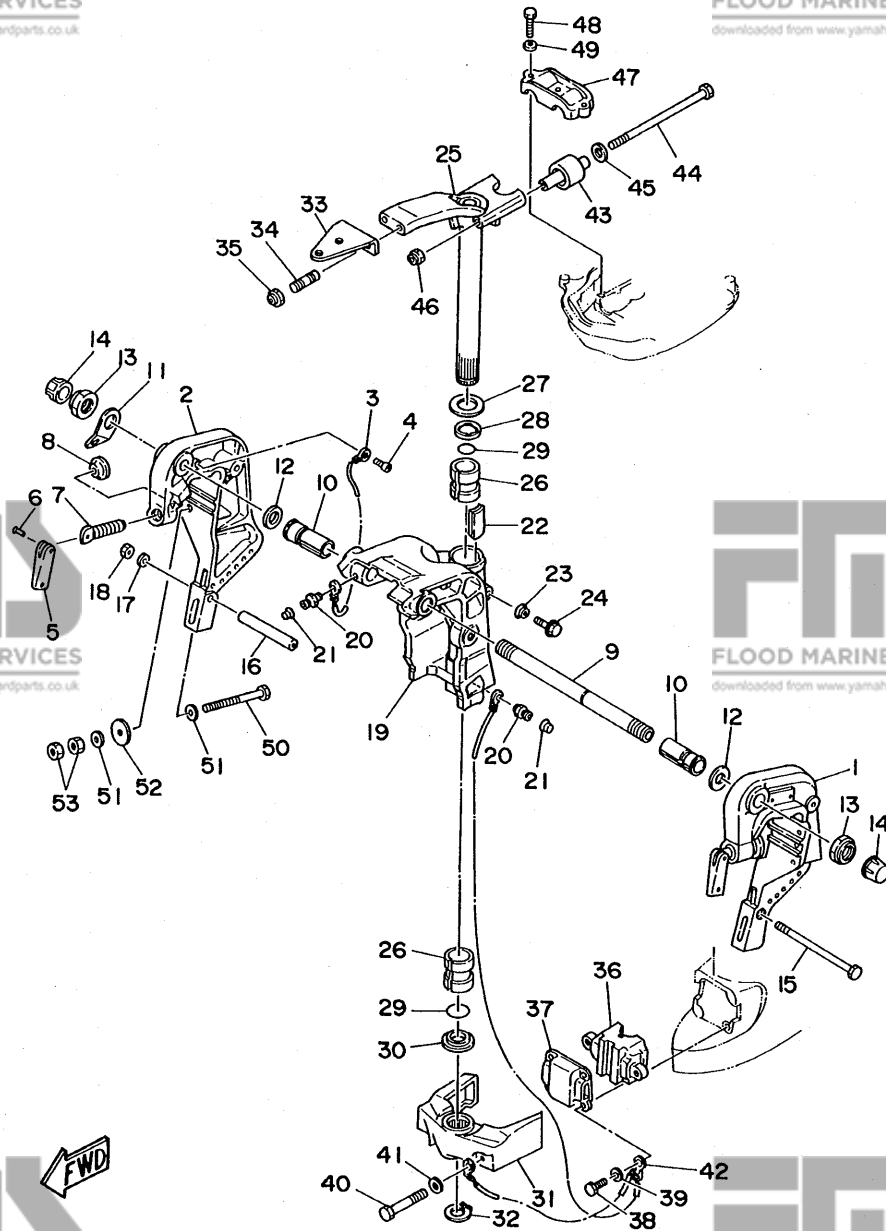
OPTIONNELLES 5 (25QET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6E5-43849-01	.PIN, VALVE SUPPORT .GOUPILLE	1	
58	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
59	93210-06M77	.O-RING .JOINT TORIQUE	1	
60	6E5-43842-00	.SCREW, VALVE SEAT .VIS	1	



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FIG. 22 ALTERNATE 6 (25QR0/50DR0:SHORT TRANSOM)
FIG. 22 OPTIONNELLES 6 (25QR0/50DR0:COURTE TRAVERSE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43111-04-4D	BRACKET, CLAMP PRESSE	1	
2	6H4-43112-04-4D	BRACKET, CLAMP PRESSE	1	
3	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
4	98580-06008	SCREW, PAN HEAD VIS	1	
5	616-43118-00-4D	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	
6	90243-04M00	PIN GOUPILLE	2	
7	90149-14M12	SCREW VIS	2	
8	648-43114-01	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	
9	6J8-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
10	90386-22M69	BUSH DOUILLE	2	
11	6J8-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	
12	90201-22428	WASHER, PLATE RONDELLE, PLATE	2	
13	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
14	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
15	90101-08339	BOLT BOULON	1	
16	90387-08M03	COLLAR COLLERETTE	1	
17	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
18	95380-08600	NUT ECROU	1	
19	6J8-43311-04-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
20	93700-06M03	NIPPLE, GREASE PION	3	
21	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
22	6J8-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1	
23	689-43373-01	SEAL, DAMPER JOINT	1	
24	90105-06M18	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
25	6H4-42510-12-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
26	90386-30M77	BUSH DOUILLE	2	
27	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
28	90386-30M78	BUSH DOUILLE	1	

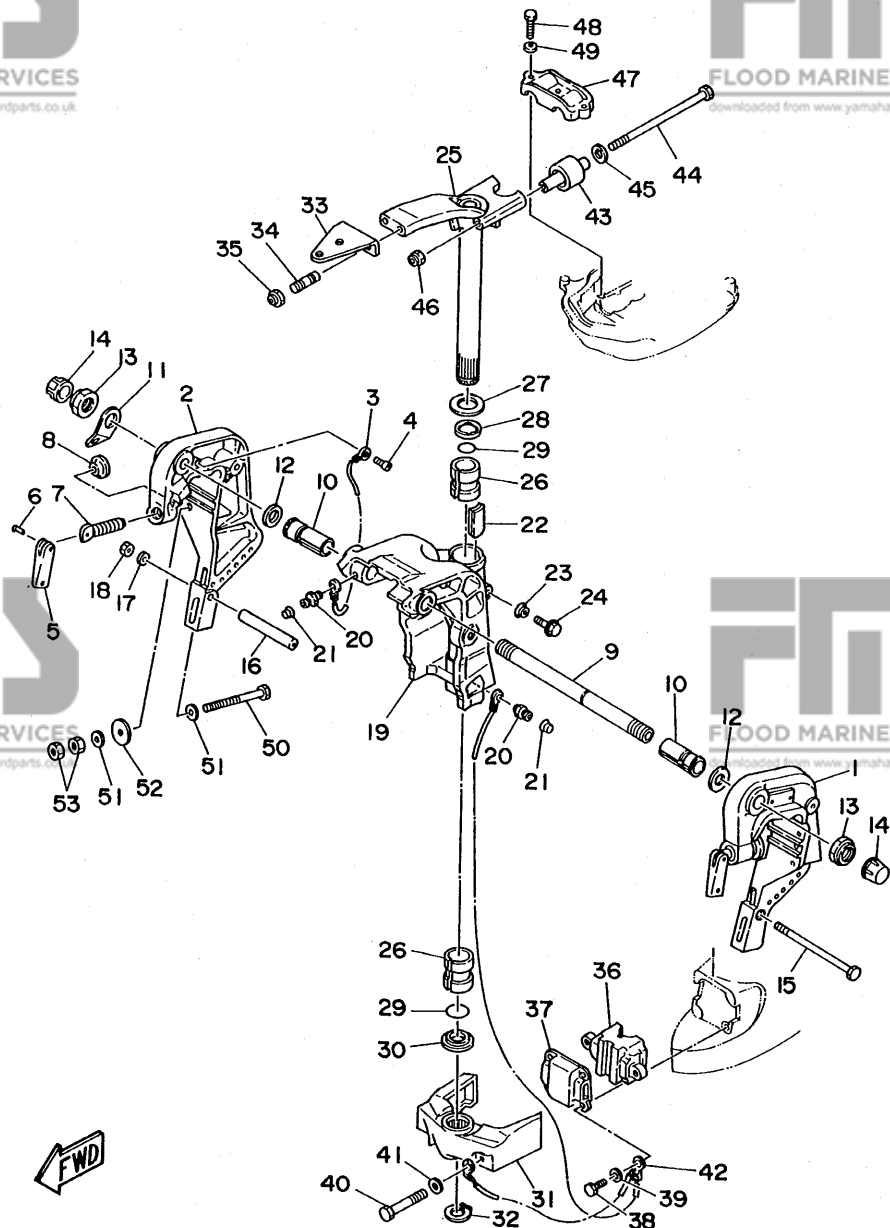


FIG. 22 ALTERNATE 6 (25QR0/50DR0:SHORT TRANSOM)
FIG. 22 OPTIONNELLES 6 (25QR0/50DR0:COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-29M94	O-RING	2	
30	90386-30M60	JOINT TORIQUE	1	
31	6H4-44551-01-4D	BUSH DOUILLE	1	
32	93410-28M06	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
33	688-48511-01-4D	CIRCLIP CLIPS	1	
34	90116-10175	HOOK, STEERING ATTACHE, DIRECTION	1	
35	90185-10051	BOLT, STUD GOUJON	2	
36	6H4-44557-00	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
37	6H4-44553-01	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	
38	97395-08025	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	4	
39	92990-08600	BOLT BOULON	4	
40	97395-10060	WASHER, PLATE RONDELLE, PLATE	2	
41	92990-10600	BOLT BOULON	2	
42	6H4-82127-00	WASHER, PLATE RONDELLE, PLATE	1	
43	6H4-44514-00	WIRE, LEAD 2 FIL 2	2	
44	90101-08M86	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
45	90201-09425	BOLT BOULON	2	
46	90185-08045	WASHER, PLATE RONDELLE, PLATE	2	
47	6H4-44511-00-94	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
48	97090-08035	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEUR	3	
49	92990-08100	BOLT BOULON	3	
50	90101-10M58	WASHER, SPRING RONDELLE, GROWER	4	
51	92995-10600	BOLT BOULON	8	
52	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
53	95380-10600	NUT ECROU	8	



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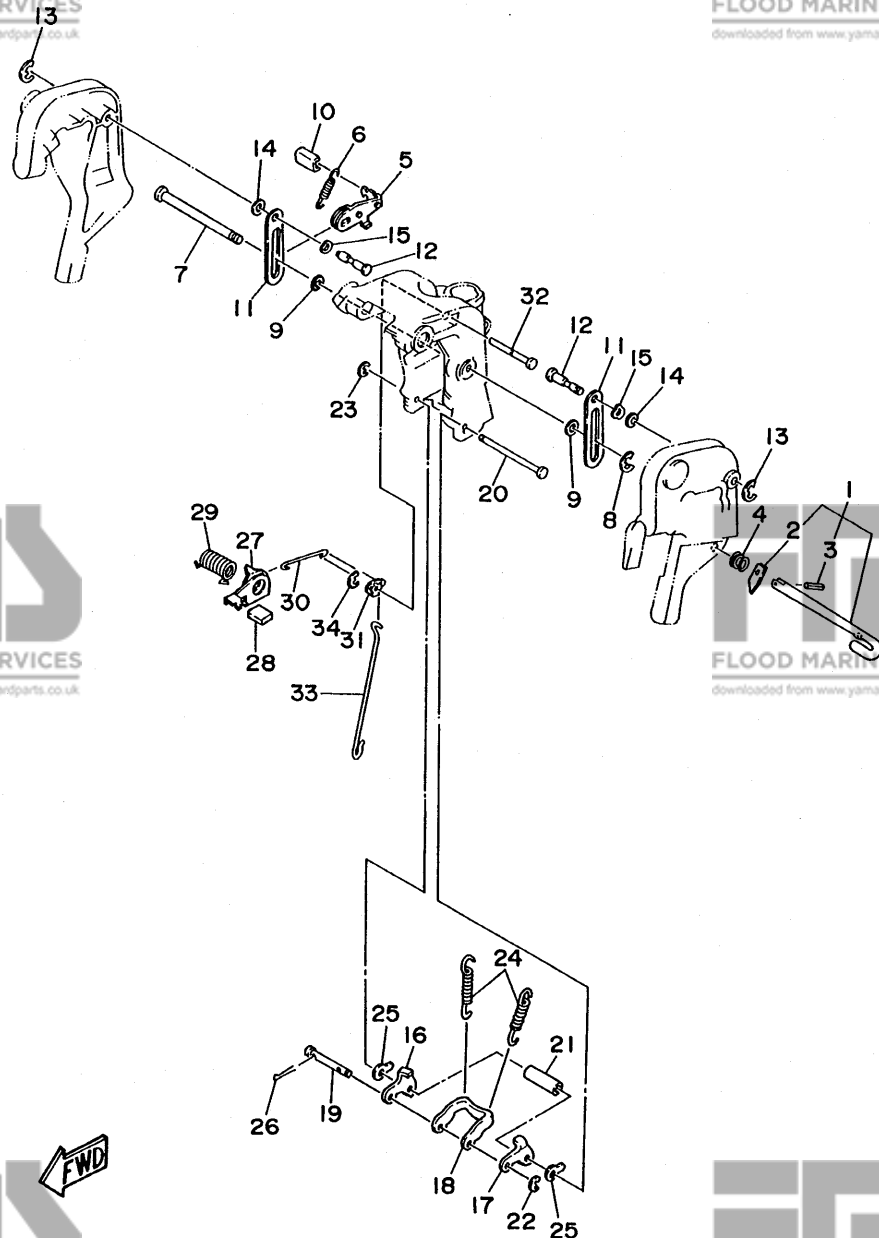


FIG. 23 ALTERNATE 7 (25QR0/50DR0:SHORT TRANSOM)
FIG. 23 OPTIONNELLES 7 (25QR0/50DR0:COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
2	676-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
3	91690-30010	.PIN, SPRING .AGRAFFE	1	
4	90502-10M04	SPRING, CONICAL RESSORT, CONIQUE	1	
5	6J8-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
6	90506-12M25	SPRING, TENSION RESSORT, TENSION	1	
7	90249-12M28	PIN	1	
8	93430-10M00	GOUPILLE CIRCLIP	1	
9	90202-12031	CLIPS WASHER, PLATE RONDELLE, PLATE	2	
10	682-43318-01	COVER CAPUCHON	1	
11	6J8-43627-00	STOPPER PLAQUETTE	2	
12	90249-12M27	PIN	2	
13	93430-10M00	GOUPILLE CIRCLIP	2	
14	90202-12031	CLIPS WASHER, PLATE RONDELLE, PLATE	2	
15	90206-12M16	WASHER, WAVE RONDELLE, ONDULEE	2	
16	6J8-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
17	6J8-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
18	6J8-43613-01	ARM, TILT LOCK GUIDE	1	
19	6H4-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
20	6J8-43611-01	SHAFT, TILT LOCK AXE, VERROUILLAGE MARCHE AR	1	
21	90387-07M64	COLLAR COLLERETTE	1	
22	93430-06M02	CIRCLIP CLIPS	1	
23	99080-05600	CIRCLIP CIRCLIP	1	
24	90506-32M22	SPRING, TENSION RESSORT, TENSION	2	
25	6H4-43674-00	WASHER RONDELLE	2	
26	91490-20010	PIN, COTTER GOUPILLE	2	
27	6J8-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
28	6J8-43633-00	COVER, TILT LEVER COUVERCLE	1	

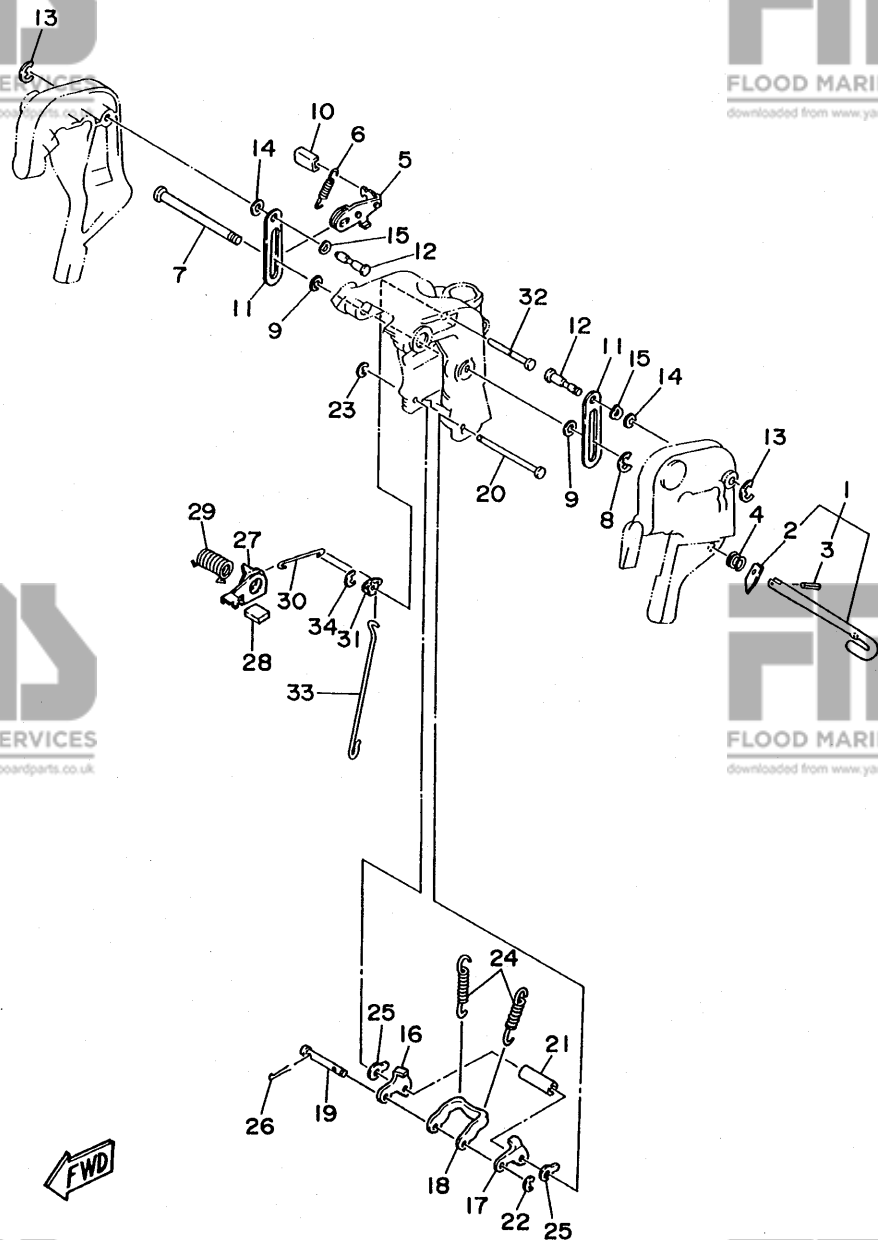


FIG. 23 ALTERNATE 7 (25QRO/50DRO:SHORT TRANSOM)
FIG. 23 OPTIONNELLES 7 (25QRO/50DRO:COURTE TRAVERSE)

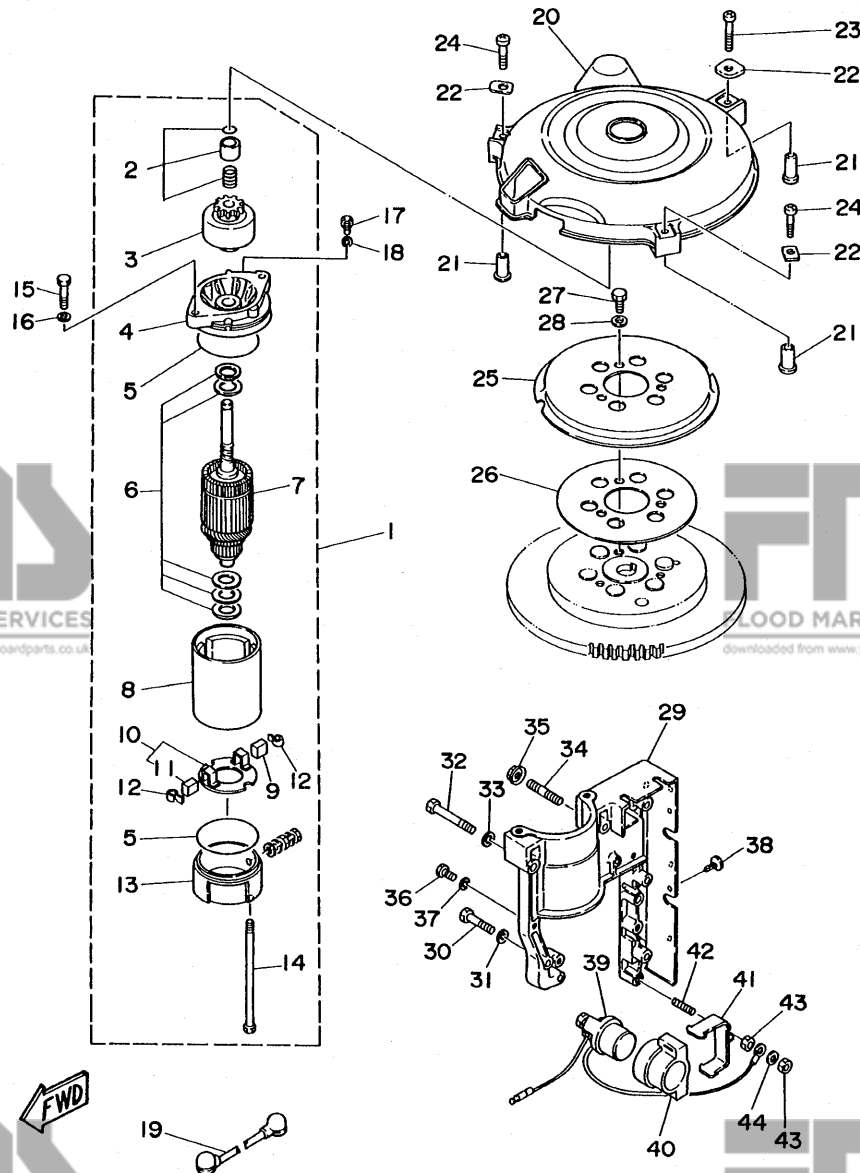
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90508-18M24	SPRING, TORSION RESSORT, TORSION	1	
30	6H4-43616-00	ROD, TILT LOCK TIGE	1	
31	6J8-43641-00	LEVER, TILT LEVIER, INCLINAISON	1	
32	90249-06M23	PIN GOUPILLE	1	
33	6J8-43617-00	ROD, TILT LOCK TIGE	1	
34	99080-05600	CIRCLIP CIRCLIP	1	

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FIG. 24 ALTERNATE 8 (25QE0/25QET0)

OPTIONNELLES 8 (25QE0/25QET0)

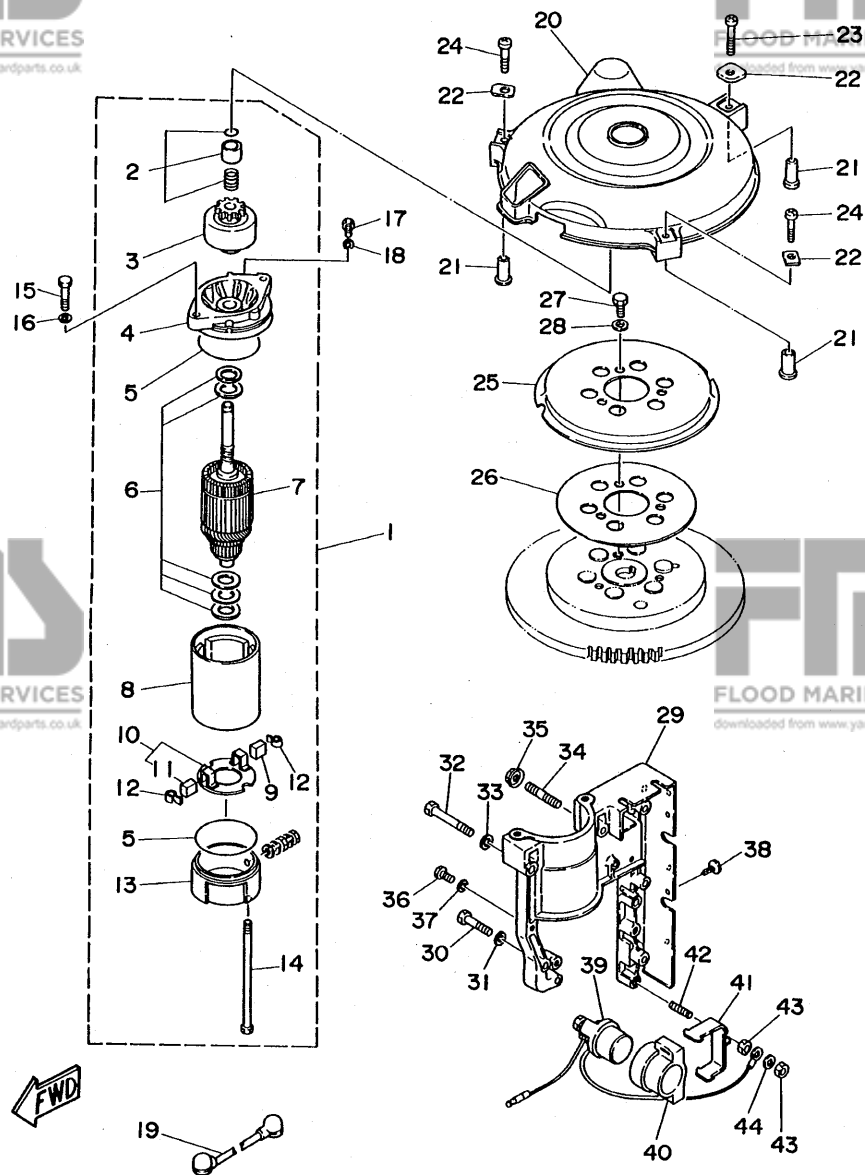


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6F5-81800-11	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	689-81857-11	.PINION STOPPER SET .BUTEE PIGNON	1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
4	6F5-81830-11	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
5	689-81847-11	.O-RING .JOINT TORIQUE	2	
6	689-81809-11	.WASHER KIT .JEU DE RONDELLES	1	
7	689-81850-12	.ARMATURE ASSY .INDUIT	1	
8	689-81810-11	.STATOR ASSY .STATOR COMPLET	1	
9	689-81811-11	.BRUSH 1 .CHARBON 1	1	
10	689-81840-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
11	689-81812-11	.BRUSH 2 .CHARBON 2	1	
12	689-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	2	
13	689-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
14	689-81826-10	.BOLT .BOULON	2	
15	97313-08030	BOLT BOULON	2	
16	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
17	97313-08016	BOLT BOULON	1	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
19	6H4-82117-00	WIRE, LEAD FIL	1	
20	6H4-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	
21	90387-06M65	COLLAR COLLERETTE	3	
22	90209-06M04	WASHER RONDELLE	3	
23	97895-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
24	97895-06035	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
25	6J8-15723-E1	PULLEY, STARTER POULIE DE DEMARREUR	1	
26	6J8-81365-A0	GASKET, HOLE COVER JOINT, COUVERCLE DE TROU	1	
27	97011-08016	BOLT BOULON	3	
28	92990-08600	WASHER, PLATE RONDELLE, PLATE	3	

FWD

B7

FIG. 24 ALTERNATE 8 (25QE0/25QET0) OPTIONNELLES 8 (25QE0/25QET0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H4-81822-02-98	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
30	97095-06030	BOLT BOULON	4	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
32	97313-08050	BOLT BOULON	1	
33	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
34	95670-06640	BOLT, STUD GOUJON	1	
35	90179-06M24	NUT ECROU	1	
36	97395-06014	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	90338-05M11	PLUG PLOT	2	
39	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
40	6H4-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
41	6H4-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
42	90116-06M22	BOLT, STUD GOUJON	1	
43	95380-06600	NUT ECROU	2	
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

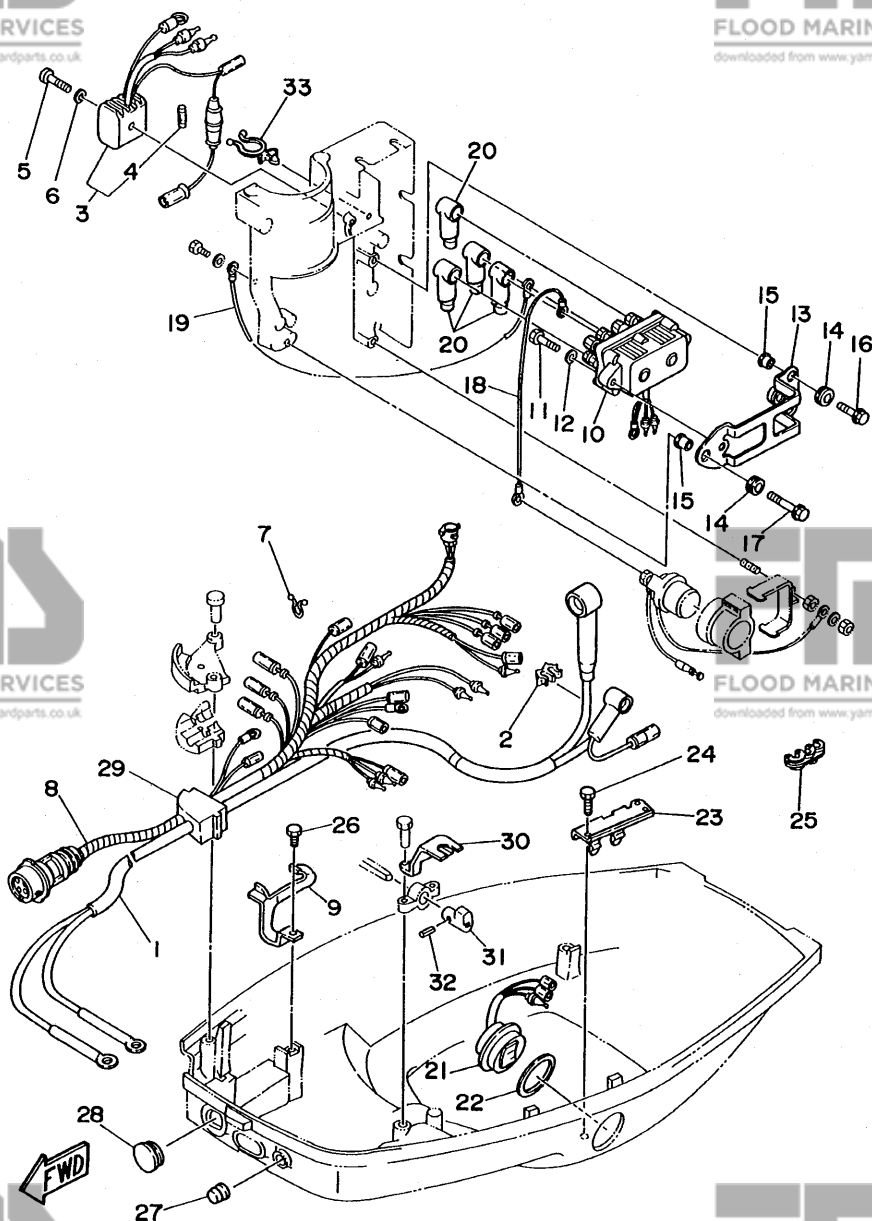


FIG. 25 ALTERNATE 9 (25QE0/25QET0) OPTIONNELLES 9 (25QE0/25QET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
2	90464-07M20	CLAMP BRIDE	1	
3	6G1-81970-61	RECTIFIER ASSY REDRESSEUR COMPLET	1	
4	6G1-82151-00	.FUSE .FUSIBLE	1	
5	98580-05525	SCREW, PAN HEAD VIS	1	
6	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
7	90465-18147	CLAMP BRIDE	1	
8	6H4-82590-22	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 25QET0
	6H4-82590-11	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 25QE0
9	6H4-82588-00	PLATE PLAQUE	1	
10	6H1-81950-00	RELAY ASSY RELAIS COMPLET	1	25QET0
11	97095-06025	BOLT BOULON	2	25QET0
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	25QET0
13	6H4-81945-20	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	25QET0
14	90480-13M24	GROMMET RONDELLE CAOUTCHOUC	3	25QET0
15	90387-06M05	COLLAR COLLERETTE	3	25QET0
16	90105-06M15	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	25QET0
17	90105-06M16	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	25QET0
18	6H5-81949-00	WIRE, LEAD FIL	1	25QET0
19	61A-81949-00	WIRE, LEAD FIL	1	25QET0
20	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	4	25QET0
21	6H1-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	25QET0
22	6E5-82587-00	GASKET JOINT	1	25QET0
23	6E5-83614-01	BRACKET SUPPORT	1	25QET0
24	97095-06016	BOLT BOULON	2	25QET0
25	90464-07M05	CLAMP BRIDE	1	25QET0
26	97013-06012	BOLT BOULON	1	
27	6H4-42725-00	GROMMET PASSE-FIL	1	

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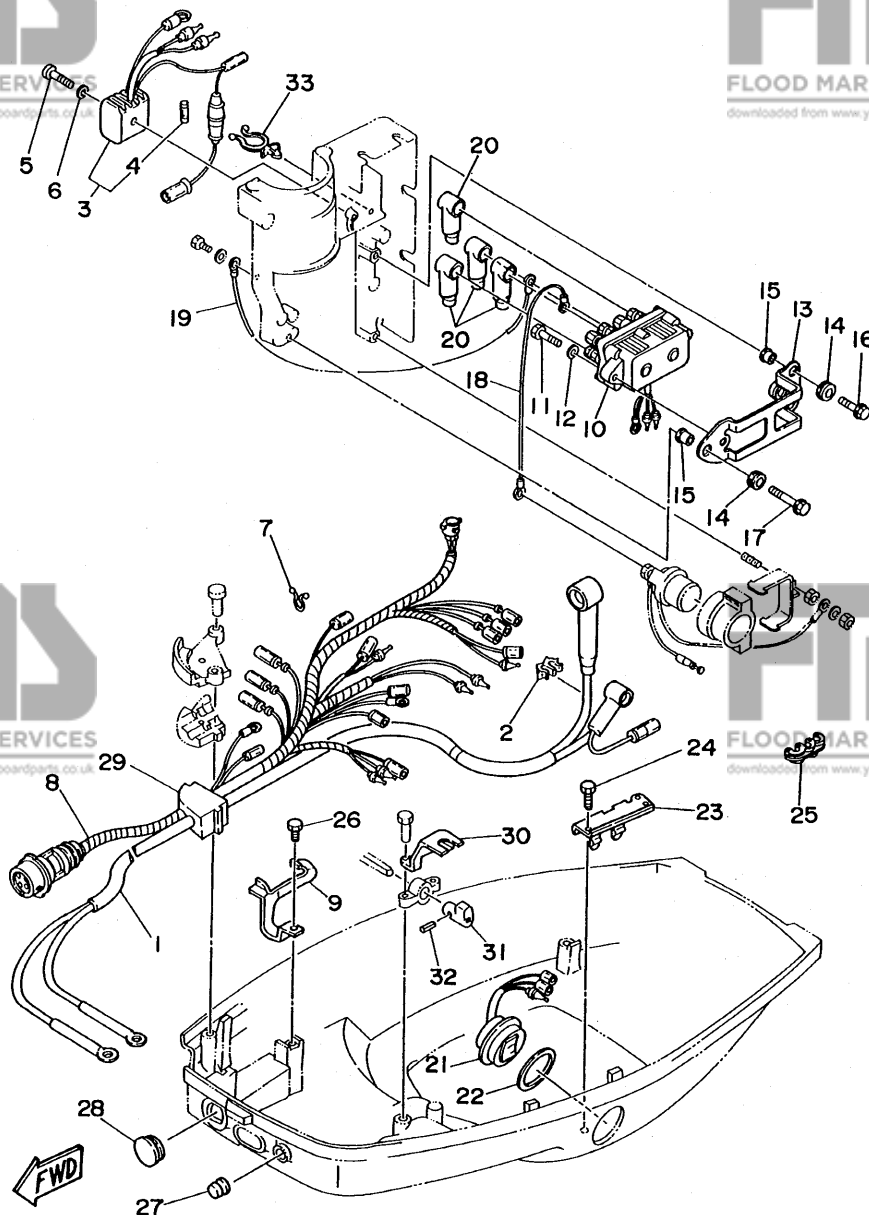
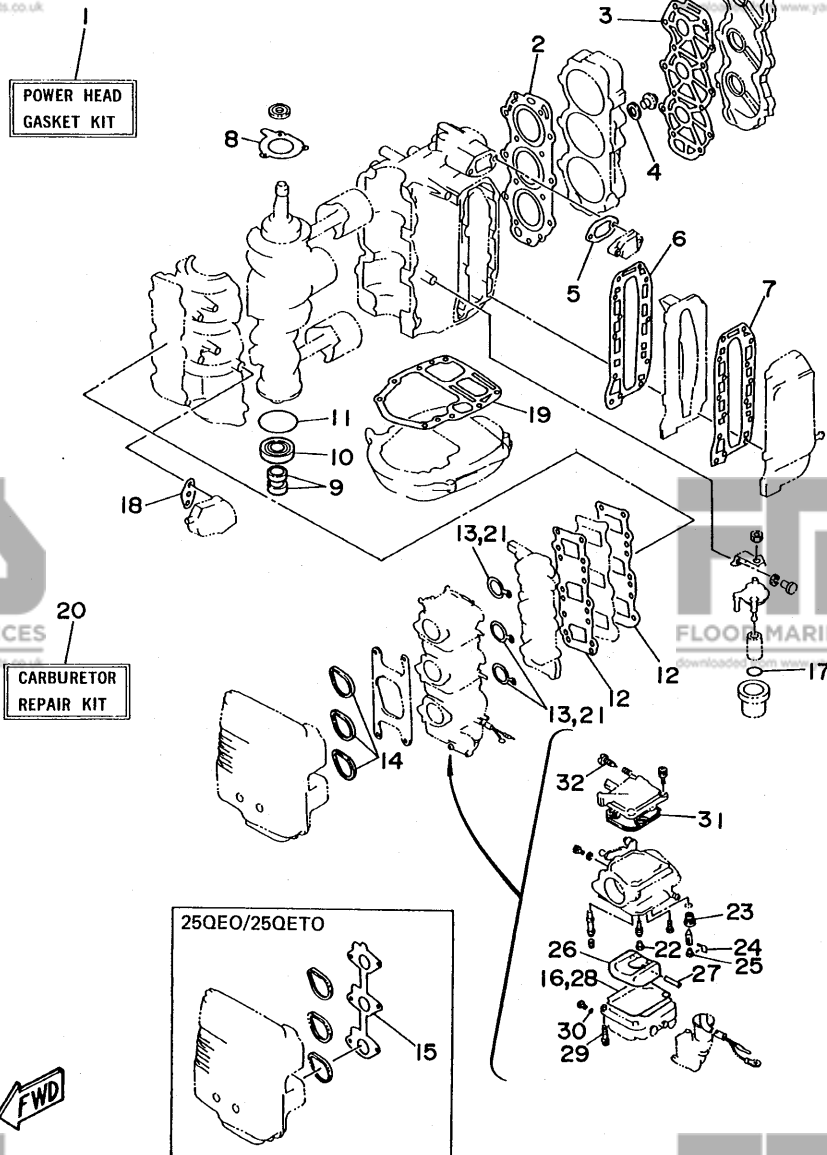


FIG. 25 ALTERNATE 9 (25QE0/25QET0) OPTIONNELLES 9 (25QE0/25QET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	676-42726-00	GROMMET PASSE-FIL	1	
29	6H4-42724-20	GROMMET PASSE-FIL	1	
30	6H4-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1	
31	6H4-44173-01	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1	
32	91690-30020	PIN, SPRING AGRAFFE	1	
33	90464-15M27	CLAMP BRIDE	1	

FIG. 26 REPAIR KIT 1

KITS DE REPARATION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0001-04	POWER HEAD GASKET KIT	1	UR 50D
	61C-W0001-02	POCHETTE DE JOINTS TETE MOTRICE	1	UR 25Q
2	6H4-11181-A0	POWER HEAD GASKET KIT	1	
		POCHETTE DE JINTS TETE MOTRICE	1	
3	6H4-11193-A1	.GASKET, CYLINDER HEAD 1	1	
		.JOINT, DE CULASSE 1	1	
4	90430-14115	.GASKET, HEAD COVER 1	1	
		.JOINT, COUVERCLE DE CULASSE 1	1	
5	6J8-12414-A0	.GASKET	1	
		.JOINT	1	
6	6H4-41112-A0	.GASKET, COVER	1	
		.JOINT, COUVERCLE	1	
7	6H4-41114-A0	.GASKET, EXHAUST INNER COVER	1	
		.JOINT, PLAQUE D'ECHAPPEMENT	1	
8	6H4-15369-A1	.GASKET, EXHAUST OUTER COVER	1	
		.JOINT, COUVERCLE D'ECHAPPEMEN	1	
9	93101-16M36	.GASKET, OIL SEAL HOUSING	1	
		.JOINT SPY DE LOGEMENT	2	
10	93102-25M28	.OIL SEAL	1	
		.JOINT SPY	1	
11	93210-57M09	.OIL SEAL	1	
		.JOINT SPY	1	
12	6H4-13621-A1	.O-RING	1	UR 50D
		.JOINT TORIQUE	1	
	61C-13621-A0	.GASKET, VALVE SEAT	1	UR 25Q
		.JOINT, SIEGE DE CLAPET	1	
13	6H4-14198-01	.GASKET, VALVE SEAT	3	
		.JOINT, SIEGE DE CLAPET	3	
14	6H3-14457-01	.GASKET	3	
		.JOINT	3	
15	61C-14198-A0	.SEAL	1	UR 25QE0/25QETO
		.JOINT	1	
16	6H4-14984-00	.GASKET	3	
		.JOINT	3	
17	93210-32738	.GASKET, FLOAT CHAMBER	1	
		.JOINT, CUVE DE FLOTTEUR	1	
18	650-24431-A0	.O-RING	1	
		.JOINT TORIQUE	1	
19	6H4-45113-A0	.GASKET, FUEL PUMP 1	1	
		.JOINT 1 DE POMPE A ESSENCE	1	
20	6H4-W0093-03	.GASKET, UPPER CASING	1	
		.JOINT, TUBE D'ARBRE	1	
21	6H4-14198-01	CARBURETOR REPAIR KIT	3	
		KIT DE REPARATION CARBURATEUR	3	
22	676-14966-00	.GASKET	3	
		.JOINT	3	
23	6H3-14590-00	.CAP	3	
		.CAPUCHON	3	
24	663-14159-00	.NEEDLE VALVE ASSY	3	
		.POINTEAU	3	
25	676-14186-00	.CLIP	3	
		.JONC	3	
26	6H4-14985-00	.PIN, FLOAT	3	
		.AXE, FLOTTEUR	3	
		.FLOTTEUR	3	

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FIG. 26 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6H4-14548-00	.PIN, FLOAT ARM	3	
28	6H4-14984-00	.AXE, BRAS DE FLOTTEUR	3	
29	97980-04114	.GASKET, FLOAT CHAMBER	3	
30	93210-04230	.JOINT, CUVE DE FLOTTEUR	3	
31	6H4-14147-00	.SCREW, WITH WASHER	3	
32	692-14923-00	.VIS, AVEC RONDELLE	3	
		.O-RING	3	
		.JOINT TORIQUE	3	
		.O-RING	3	
		.JOINT TORIQUE	3	
		.SCREW, PILOT	3	
		.VIS, RALENTI	3	

POWER HEAD
GASKET KIT

CARBURETOR
REPAIR KIT

25QE0/25QETO

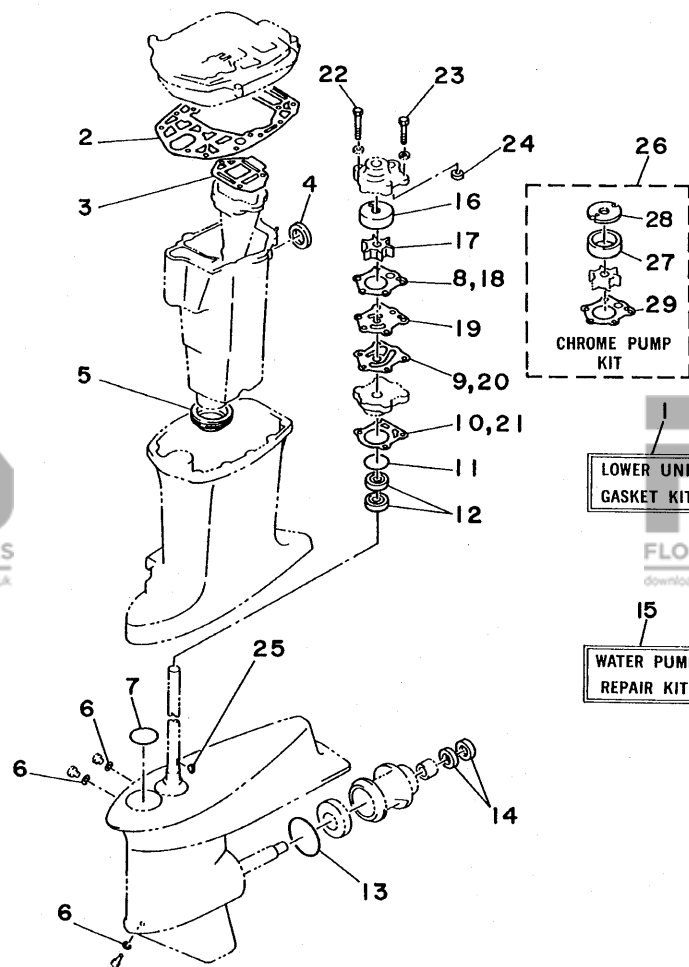
FWD

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FIG. 27 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H4-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	6H4-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
4	6H4-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT 1	1	
5	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
6	90430-08020	.GASKET	3	
7	93210-49046	.JOINT .O-RING	1	
8	663-44315-A0	.JOINT TORIQUE .GASKET, WATER PUMP	1	
9	663-44324-A0	.JOINT, POMPE A EAU .GASKET, CARTRIDGE	1	
10	663-44316-A0	.JOINT .GASKET, WATER PUMP	1	
11	93210-41042	.JOINT, POMPE A EAU .O-RING	1	
12	93101-23070	.JOINT TORIQUE .OIL SEAL	2	
13	93210-66M98	.JOINT SPY .O-RING	1	
14	93101-22067	.JOINT TORIQUE .OIL SEAL	2	
15	6H4-W0078-01	.JOINT SPY WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
16	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
17	6H4-44352-02	.IMPELLER .TURBINE	1	
18	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
19	663-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
20	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
21	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
22	97395-08055	.BOLT .BOULON	2	
23	97395-08045	.BOLT .BOULON	2	
24	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
25	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	6H4-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	
27	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
28	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	

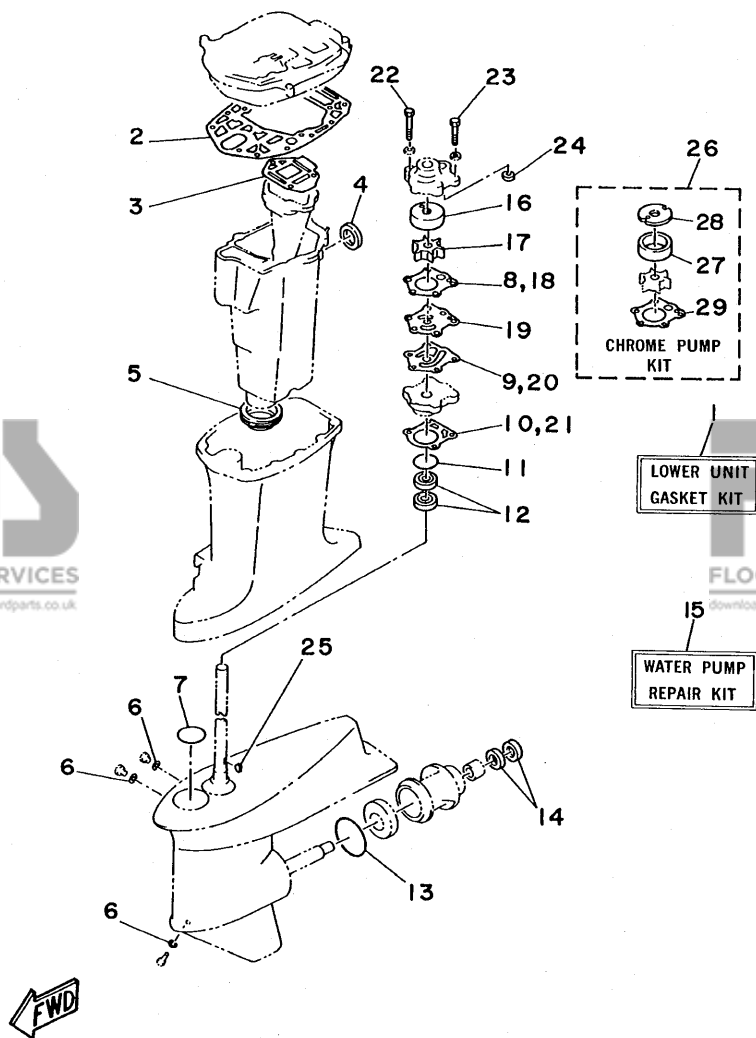


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FIG. 27 REPAIR KIT 2

KITS DE PEPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	670-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	



C7

25B (62U)
50G (62F)
60F (6H2)
70B (6H3)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 25B'94 (62U)/50G'94(62F)/60F'94(6H2)/70B'94(6H3). When you are ordering replacement parts for the 25B'94(62U)/50G'94(62F)/60F'94(6H2)/70B'94(6H3), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

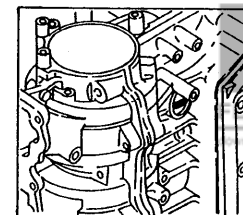
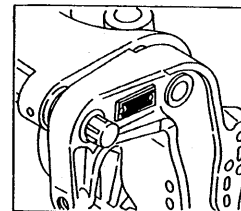
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
25BEO	L : 400101 and following	
25BETO	L : 300101 and following	
50GEO	S : 100153 and following	
	L : 400424 and following	
50GETO	S : 200129 and following	
	L : 500871 and following	
60FEO	S : 100793 and following	
	L : 406295 and following	
60FETO	S : 150657 and following	
	L : 465483 and following	
70BEO	S : 100216 and following	
	L : 401718 and following	
70BETO	S : 150329 and following	
	L : 483416 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 25B(62U)/50G(62F)/60F(6H2)/70B(6H3) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

3. Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE	CARBURATEUR (ENS.)
	.GICLEUR de ralenti
	.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

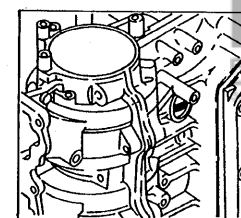
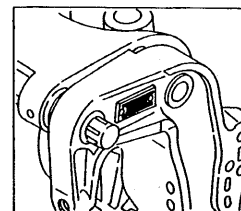
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té	Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1	
6E0-85550-70	.VOLANT NU (ENS.)	1	
6E0-15723-00-94	..POULIE, lanceur	1	

5. No. de Série de Départ et Code de Couleur

No. De Série		
25BEO	L : 400101 et suivants	
25BETO	L : 300101 et suivants	
50GEO	S : 100153 et suivants	
	L : 400424 et suivants	
50GETO	S : 200129 et suivants	
	L : 500871 et suivants	
60FEO	S : 100793 et suivants	
	L : 406295 et suivants	
60FETO	S : 150657 et suivants	
	L : 465483 et suivants	
70BEO	S : 100216 et suivants	
	L : 401718 et suivants	
70BETO	S : 150329 et suivants	
	L : 483416 et suivants	



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

Sheet 1/2 (Fig. 1 to Fig. 18)

FIG. 1	CYLINDER. CRANKCASE	A6, A7
FIG. 2	CRANKSHAFT. PISTON	B1
FIG. 3	INTAKE	B2
FIG. 4	CARBURETOR	B3~B5
FIG. 5	OIL PUMP	B6~C1
FIG. 6	FUEL 1	C2, C3
FIG. 7	TOP COWLING	C4, C5
FIG. 8	BOTTOM COWLING	C6, C7
FIG. 9	BRACKET 1 (SHORT TRANSOM)	D1, D2
FIG. 10	BRACKET 1 (LONG TRANSOM)	D3, D4
FIG. 11	BRACKET 2	D5, D6
FIG. 12	MANUAL TILT	D7
FIG. 13	POWER TRIM & TILT ASSY 1 (SHORT)	E1~E3
FIG. 14	POWER TRIM & TILT ASSY 2 (LONG)	E4~E6
FIG. 15	CONTROL	E7, F1
FIG. 16	UPPER CASING	F2
FIG. 17	LOWER CASING. DRIVE 1-1 (50G)	F3~F5
FIG. 18	LOWER CASING. DRIVE 1-2 (25B/60F/70B)	F6, F7
NUMERICAL INDEX		

Sheet 2/2 (Fig. 18 to Fig. 25)

FIG. 18	LOWER CASING. DRIVE 1-2 (25B/60F/70B)	A6, A7
FIG. 19	LOWER CASING. DRIVE 2-1 (50G)	B1, B2
FIG. 20	LOWER CASING. DRIVE 2-2 (25B/60F/70B)	B3, B4
FIG. 21	GENERATOR	B5
FIG. 22	STARTING MOTOR	B6
FIG. 23	ELECTRICAL 1	B7, C1
FIG. 24	REPAIR KIT 1	C2, C3
FIG. 25	REPAIR KIT 2	C4, C5
NUMERICAL INDEX		

TABLE DES MATIERES

Feuille 1/2 (Fig. 1 ~ Fig. 18)

FIG. 1	CYLINDRE. CARTER	A6, A7
FIG. 2	VILEBREQUIN. PISTON	B1
FIG. 3	ADMISSION	B2
FIG. 4	CARBURATEUR	B3~B5
FIG. 5	POMPE A HUILE	B6~C1
FIG. 6	CARBURANT 1	C2, C3
FIG. 7	CAPOT SUPERIEUR	C4, C5
FIG. 8	CAPOT INFERIEUR	C6, C7
FIG. 9	SUPPORT 1 (COURTE TRAVERSE)	D1, D2
FIG. 10	SUPPORT 1 (LONG TRAVERSE)	D3, D4
FIG. 11	SUPPORT 2	D5, D6
FIG. 12	INCLINER MANUEL	D7
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE) ...	E1~E3
FIG. 14	PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)	E4~E6
FIG. 15	COMMANDE	E7, F1
FIG. 16	FOURREAU	F2
FIG. 17	BOITIER D'HELICE, TRANSMISSION 1-1 (50G)	F3~F5
FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)	F6, F7
INDEX NUMERIQUE		

Feuille 2/2 (Fig. 18 ~ Fig. 25)

FIG. 18	BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)	A6, A7
FIG. 19	BOITIER D'HELICE, TRANSMISSION 2-1 (50G)	B1, B2
FIG. 20	BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)	B3, B4
FIG. 21	GENERATRICE	B5
FIG. 22	DEMARREUR ELECTRIQUE	B6
FIG. 23	PARTIE ELECTRIQUE 1	B7, C1
FIG. 24	KITS DE REPARATION 1	C2, C3
FIG. 25	KITS DE REPARATION 2	C4, C5
INDEX NUMERIQUE		

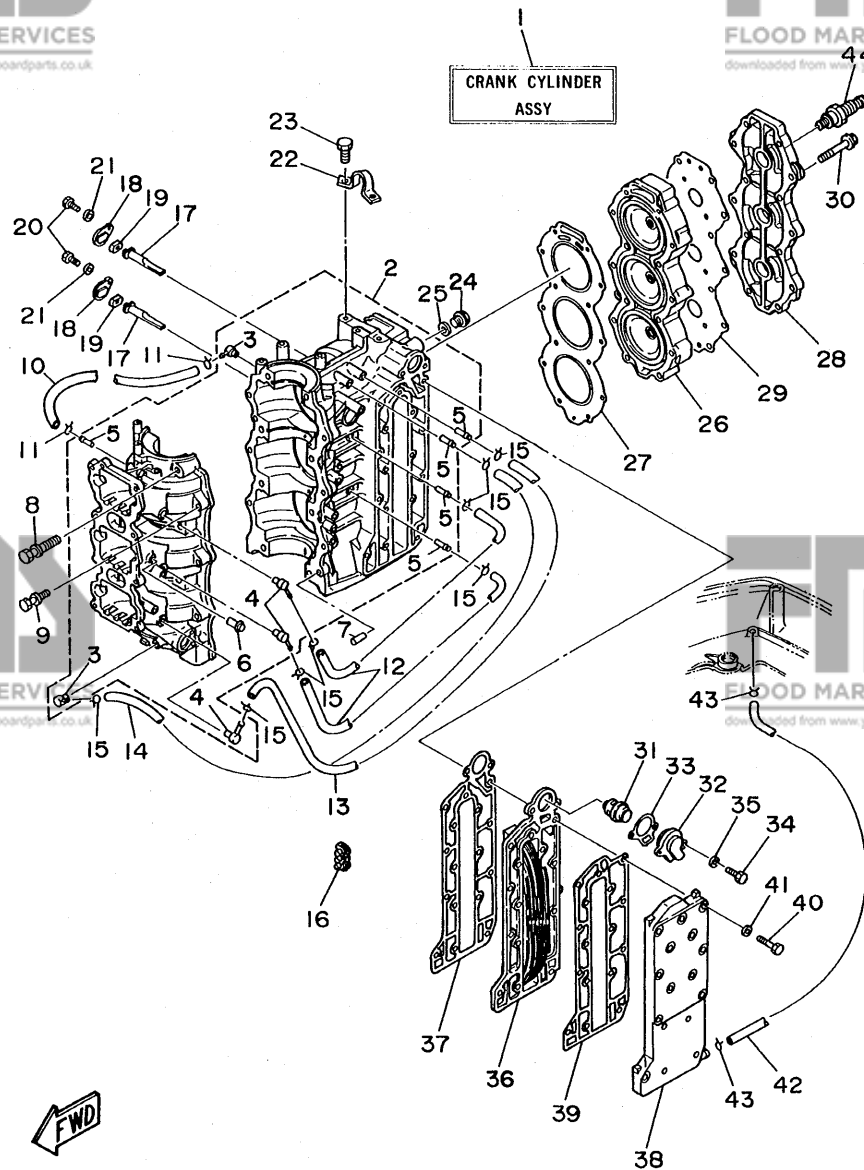


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0090-41-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1 UR	
	62F-W0090-10-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 43, FIG. 2, REF.NO. 1 ~ 18)	1 UR 50G	
2	6H3-15100-13-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1 UR	
	62F-15100-10-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1 UR 50G	
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	3	
5	624-14485-00	.PIPE, JOINT .DURITE	5	
6	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT	1	
7	93608-12063	PIN, DOWEL AXE	2	
8	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
9	90119-08M17	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
10	90445-07M44	HOSE DURITE	1	
11	90467-06016	CLIP JONC	2	
12	90445-07M02	HOSE DURITE	2	
13	90445-07M45	HOSE DURITE	1	
14	90445-07M82	HOSE DURITE	1	
15	90467-06016	CLIP JONC	8	
16	90464-07M05	CLAMP BRIDE	1	
17	6H3-11325-00	ANODE ANODE	2	
18	6H3-11327-00-94	COVER, ANODE COUVERCLE	2	
19	6H3-11328-00	GROMMET, ANODE PASSE-FIL	2	
20	97095-06016	BOLT BOULON	2	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
22	688-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
23	97313-08020	BOLT BOULON	2	
24	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	

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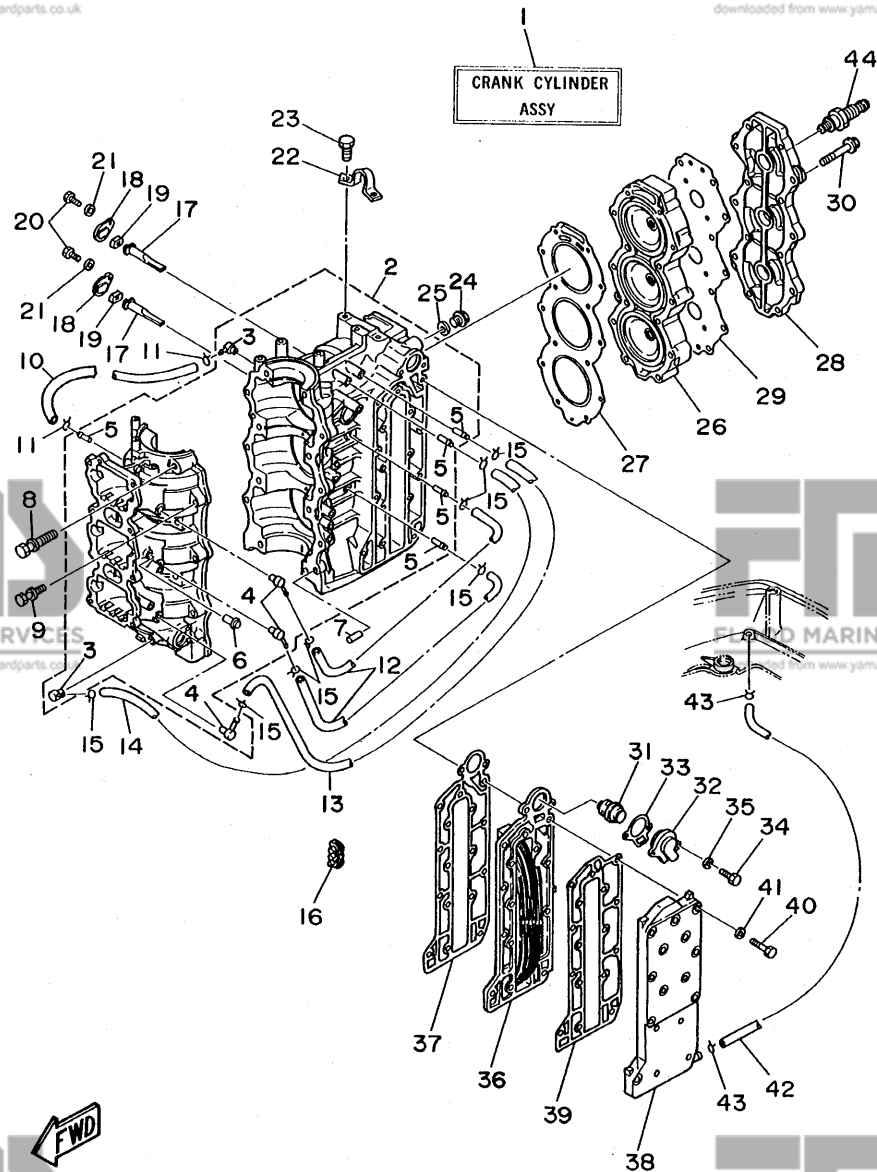


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	90430-14115	GASKET JOINT	1	
26	6H3-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	UR
	62F-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	UR 50G
27	6H3-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
28	6H3-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
29	6H3-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
30	90119-08M09	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
31	6H3-12411-10	THERMOSTAT THERMOSTAT	1	
32	6H3-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
33	6H3-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
34	97095-06025	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	6H3-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
37	6H3-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
38	6H3-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
39	6H3-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
40	97013-06035	BOLT BOULON	16	
41	92990-06600	WASHER, PLATE RONDELLE, PLATE	16	
42	663-24312-01	PIPE 2 DURITE 2	1	
43	90467-08004	CLIP JONC	2	
44	94702-00247	PLUG, SPARK (NGK BR8HS-10) BOUGIE D'ALLUMAGE (NGK BR8HS-10)	3	

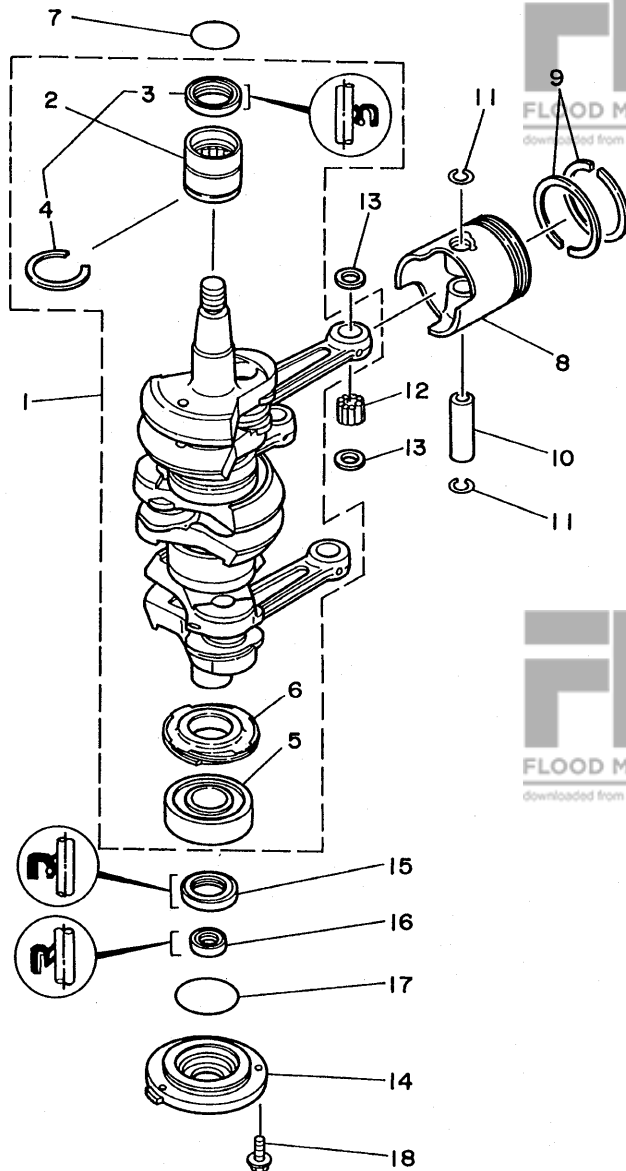


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-11400-11	CRANKSHAFT ASSY	1	
2	93311-636U6	VILEBREQUIN COMPLET	1	
3	93102-36M24	.BEARING, CYLINDRICAL	1	
4	93440-49M04	.ROULEMENT	1	
5	93306-306V1	..OIL SEAL	1	
6	6H3-11536-00	..JOINT SPY	1	
7	93210-46M16	..CIRCLIP	1	
8	6H3-11631-01-96	..CIRCLIP	1	
9	6K5-11601-02	.BEARING	1	
10	6H3-11633-00	.ROULEMENT	1	
11	688-11634-10	.GEAR, DRIVE	1	
12	93603-18M09	.PIGNON SECONDAIRE	1	
13	90201-20417	O-RING	1	
14	6H3-15359-00-94	JOINT TORIQUE	1	
15	93102-30M23	PISTON (STD)	3	
16	93106-18M01	PISTON (STD)	3	AP
17	93210-65M50	PISTON (0.25MM O/S)	3	AP
18	97595-06520	PISTON (0.25MM O/S)	3	AP
		PISTON (0.50MM O/S)	3	AP
		PISTON (0.50MM O/S)	3	AP
		PISTON RING SET (STD)	3	
		JEU DE SEGMENTS (STD)	3	AP
		PISTON RING SET (0.25MM O/S)	3	AP
		JEU DE SEGMENTS (0.25MM O/S)	3	AP
		PISTON RING SET (0.50MM O/S)	3	AP
		JEU DE SEGMENTS (0.50MM O/S)	3	AP
		PIN, PISTON	3	
		AXE, PISTON	6	
		CLIP, PISTON PIN	6	
		AGRAFE, AXE DE PISTON	84	
		PIN, DOWEL	6	
		CLAVETTE	6	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		HOUSING, OIL SEAL	1	
		LOGEMENT, BAGUE D'ETANCHEITE	1	
		OIL SEAL	1	
		JOINT SPY	1	
		OIL SEAL	1	
		JOINT SPY	1	
		O-RING	1	
		JOINT TORIQUE	1	
		BOLT, WITH WASHER	3	
		VIS HEXAGONAL	3	

B1

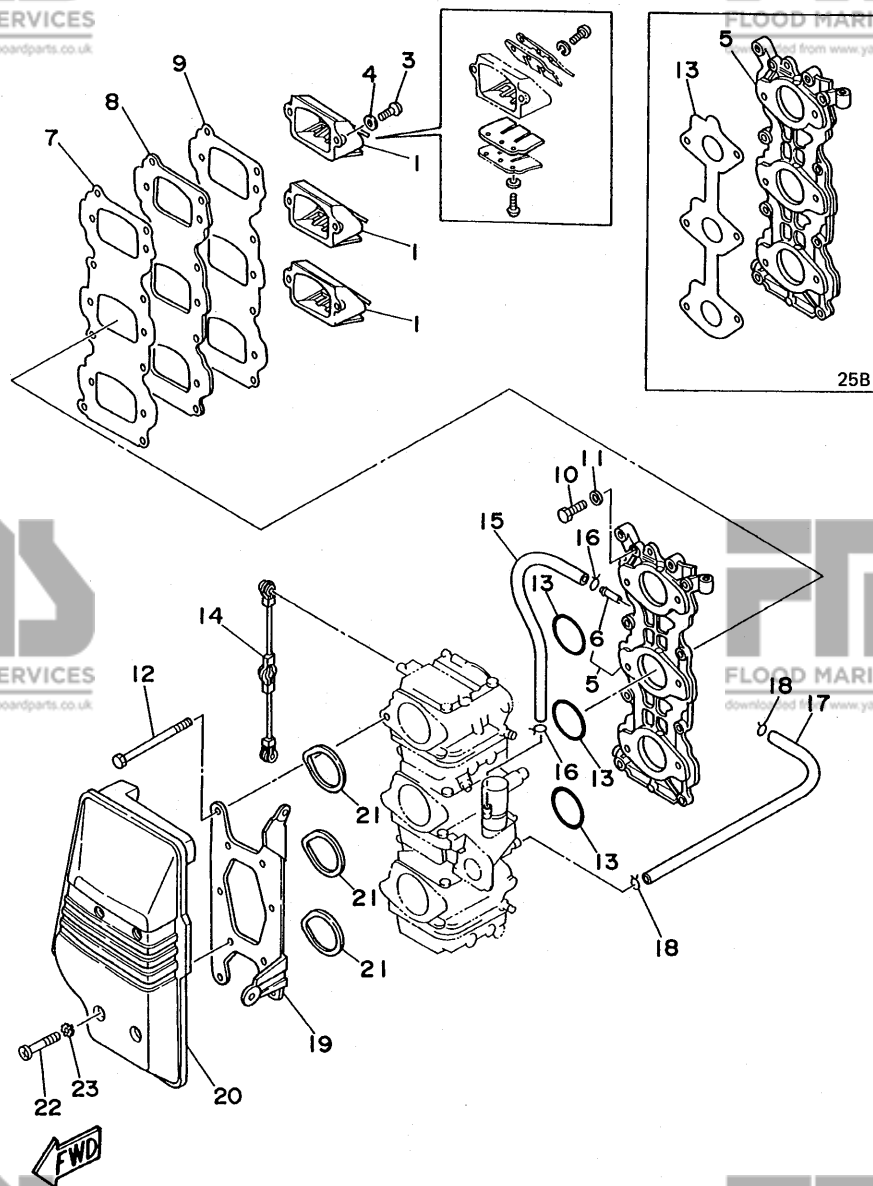


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-13610-00	REED VALVE ASSY CLAPET COMPLET	3	UR 25B/70B
	6H2-13610-00	REED VALVE ASSY CLAPET COMPLET	3	UR 50G/60F
2	688-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	98580-05016	SCREW, PAN HEAD VIS	6	
4	92990-05600	WASHER, PLATE RONDELLE, PLATE	6	
5	6H3-13641-13-94	MANIFOLD 1 TUBULURE 1	1	UR 60F/70B
	62F-13641-10-94	MANIFOLD 1 TUBULURE 1	1	UR 50G
	62U-13640-10-94	MANIFOLD 1 TUBULURE 1	1	UR 25B
6	6H1-14485-00	.PIPE, JOINT .DURITE	4	
7	6H3-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	50G/60F/70B
8	6H3-13624-00-94	PLATE, REED VALVE PLAQUE DE CLAPET	1	50G/60F/70B
9	6H3-13622-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	
10	97095-06025	BOLT BOULON	8	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
12	97395-06095	BOLT BOULON	6	
13	93210-39ME4	O-RING JOINT TORIQUE	3	UR 60F/70B
	6H4-14198-01	GASKET JOINT	3	UR 50G
	62U-14198-A0	GASKET JOINT	1	UR 25B
14	6H3-41217-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
15	90445-07M02	HOSE DURITE	1	
16	90467-06016	CLIP JONC	2	
17	6H3-14349-00	PIPE DURITE	1	
18	90467-08004	CLIP JONC	2	
19	6H3-14413-10	STAY SUPPORT	1	
20	6H3-14440-02	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
21	6H3-14457-01	SEAL JOINT	3	
22	97885-06045	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
23	90209-06M05	WASHER RONDELLE	4	

B2

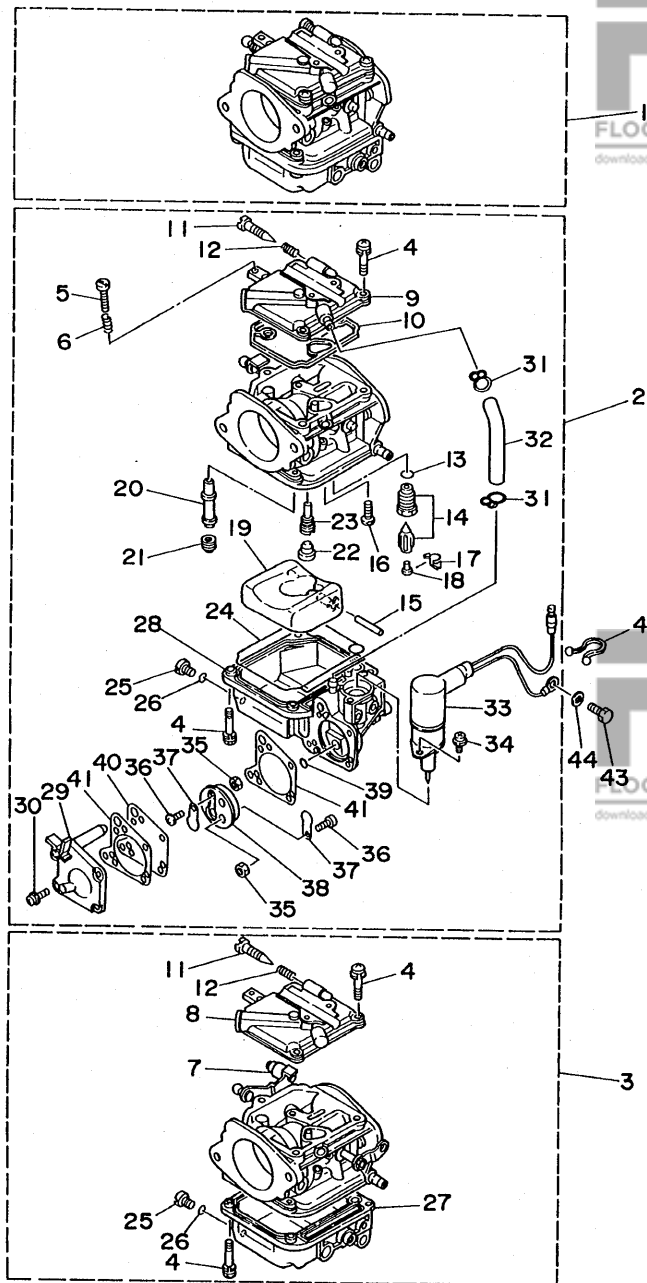


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-14301-0A	CARBURETOR ASSY 1	1	UR 70B
	6H2-14301-0A	CARBURETEUR COMPLET 1	1	UR 60F
	62F-14301-00	CARBURETOR ASSY 1	1	UR 50G
	62U-14301-00	CARBURETEUR COMPLET 1	1	UR 25B
2	6H3-14302-0A	CARBURETOR ASSY 2	1	UR 70B
	6H2-14302-0A	CARBURETEUR COMPLET 2	1	UR 60F
	62F-14302-00	CARBURETOR ASSY 2	1	UR 50G
	62U-14302-00	CARBURETEUR COMPLET 2	1	UR 25B
3	6H3-14303-0A	CARBURETOR ASSY 3	1	UR 70B
	6H2-14303-0A	CARBURETEUR COMPLET 3	1	UR 60F
	62F-14303-00	CARBURETOR ASSY 3	1	UR 50G
	62U-14303-00	CARBURETEUR COMPLET 3	1	UR 25B
4	97980-04114	.SCREW, WITH WASHER	21	
5	6H1-14523-00	.VIS, AVEC RONDELLE	1	CENTER
6	90501-10326	.SCREW, STOP	1	CENTER
7	6H2-14578-00	.VIS, BUTEE	1	LOWER
8	6H4-14146-00	.SPRING, COMPRESSION	2	UR UPPER/LOWER
9	6H3-14146-10	.RESSORT, COMPRESSION	1	UR CENTER
10	6H4-14147-00	.COLLAR	3	
11	692-14923-00	.COLLERETTE	3	
12	697-14555-00	.PLATE	3	
13	93210-04228	.PLAQUE	3	
14	6H3-14590-00	.PLATE	3	
	6H4-14590-00	.PLAQUE	3	
15	6H4-14548-00	.O-RING	3	
16	98580-04008	.JOINT TORIQUE	3	
17	663-14159-00	.SCREW, PILOT	3	
18	676-14186-00	.VIS, RALENTI	3	
		.SPRING	3	
		.RESSORT	3	
		.O-RING	3	
		.JOINT TORIQUE	3	
		.NEEDLE VALVE ASSY	3	UR 25B/60F/70B
		.POINTEAU	3	UR 50G
		.NEEDLE VALVE ASSY	3	
		.POINTEAU	3	
		.PIN, FLOAT ARM	3	
		.AXE, BRAS DE FLOTTEUR	3	
		.SCREW, PAN HEAD	3	
		.VIS	3	
		.CLIP	3	
		.JONC	3	
		.PIN, FLOAT	3	
		.AXE, FLOTTEUR	3	

B3

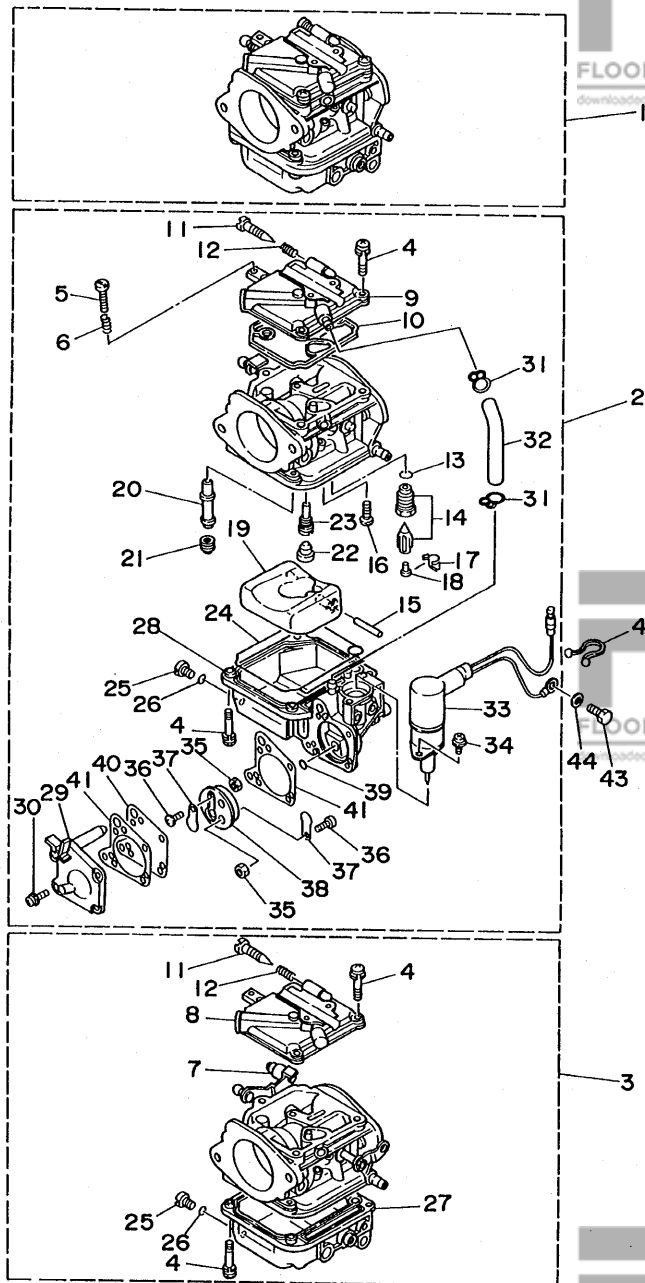


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	6H4-14985-01	.FLOAT .FLOTTEUR	3	
20	6H3-14947-71	.JET, NEEDLE .GICLEUR DE STARTER	3	UR 25B/70B
	6H2-14947-71	.JET, NEEDLE .GICLEUR DE STARTER	3	UR 60F
	62F-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	3	UR 50G
21	6H3-14943-37	.JET, MAIN (#150) .GICLEUR, PRINCIPAL (#150)	3	UR 70B
	6H3-14943-35	.JET, MAIN (#140) .GICLEUR, PRINCIPAL (#140)	2	UR 60F UPPER/CENTER
	6H3-14943-36	.JET, MAIN (#145) .GICLEUR, PRINCIPAL (#145)	1	UR 60F LOWER
	676-14943-32	.JET, MAIN (#125) .GICLEUR, PRINCIPAL (#125)	3	UR 50G
	676-14943-34	.JET, MAIN (#135) .GICLEUR, PRINCIPAL (#135)	3	UR 25B
22	676-14966-00	.CAP .CAPUCHON	3	
23	6H3-14948-17	.JET (#75) .GICLEUR (#75)	3	UR 25B/70B
	6H3-14948-13	.JET (#65) .GICLEUR (#65)	3	UR 60F
	6H4-14948-13	.JET (#65) .GICLEUR (#65)	3	UR 50G
24	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
25	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	
26	93210-04230	.O-RING .JOINT TORIQUE	3	
27	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	UR UPPER/LOWER
28	6H3-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	UR CENTER
29	6H3-24452-10	.COVER .COUVERCLE	1	CENTER
30	6H4-14567-00	.SCREW .VIS	4	CENTER
31	6H3-14137-00	.CLIP .JONC	2	CENTER
32	6H3-14349-00	.PIPE .DURITE	1	CENTER
33	6H3-14380-00	.STARTER ASSY .DEMARREUR COMPLET	1	CENTER
34	98580-04010	.SCREW, PAN HEAD .VIS	2	CENTER
35	95380-03600	.NUT .ECROU	2	CENTER
36	98980-03006	.SCREW, BIND .VIS	2	CENTER
37	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	CENTER
38	6H4-24413-00	.BODY 2 .CORPS 2	1	CENTER

B4

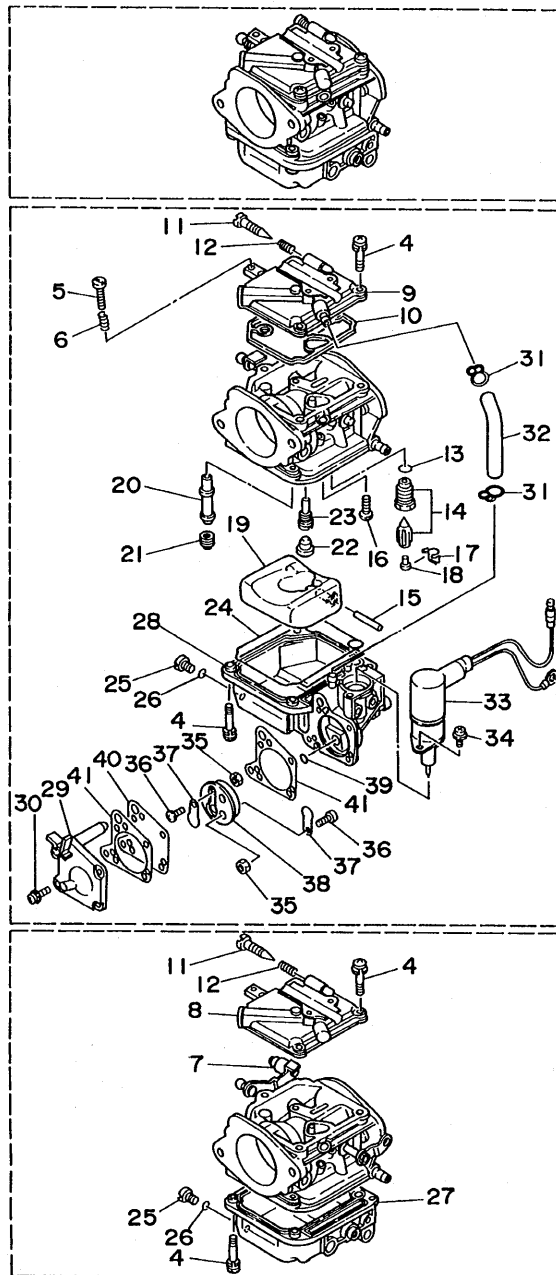


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
39	6H4-24486-00	.O-RING	1	CENTER
40	6H3-24411-10	.JOINT TORIQUE	1	CENTER
41	6H3-24434-10	.DIAPHRAGM	1	CENTER
42	90465-18147	.DIAPHRAGME	1	CENTER
43	97013-06012	.GASKET, BODY	2	CENTER
44	92990-06600	.JOINT, CORPS	1	CENTER
		CLAMP	1	
		BRIDE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

B5

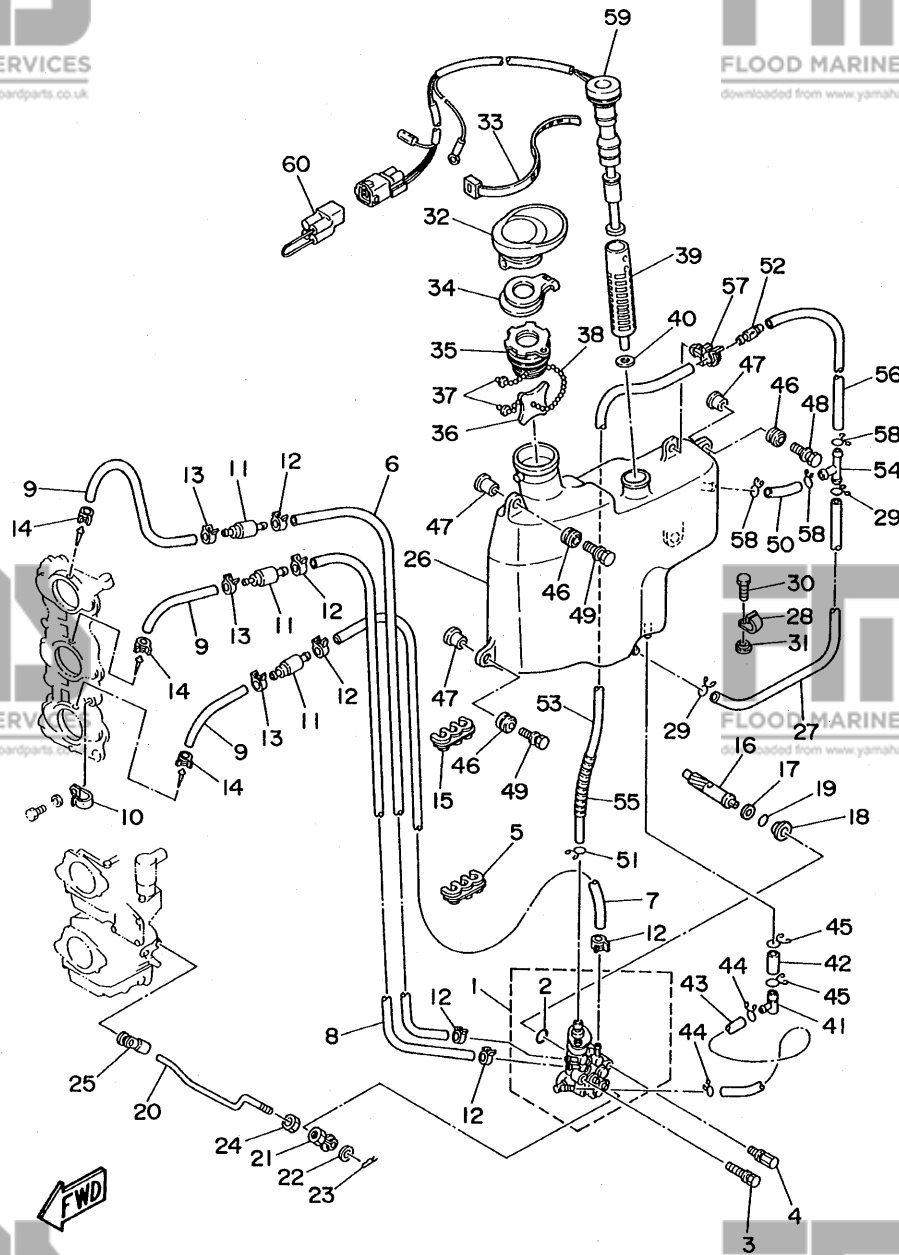


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-13200-02	OIL INJECTION PUMP ASSY	1	UR
	62F-13200-00	OIL INJECTION PUMP ASSY	1	UR 50G
2	93210-19MA7	.O-RING	1	
3	90109-06M39	BOLT	1	
4	90109-06M40	BOLT	1	
5	90464-07M05	CLAMP	1	
6	90445-07M44	HOSE	1	
7	90445-07M23	HOSE	1	
8	90445-07MA5	HOSE	1	
9	90445-07M87	HOSE	3	
10	90465-08028	CLAMP	1	
11	6E9-13183-70	VALVE, CHECK	3	
12	90468-07M02	CLIP	6	
13	90468-07M02	CLIP	3	
14	90468-07M02	CLIP	3	
15	90464-07M05	CLAMP	1	
16	6H3-11537-01	GEAR, DRIVEN	1	
17	90201-08M93	WASHER, PLATE	1	
18	6H1-13117-01	COLLAR, DISTANCE	1	
19	93210-13595	O-RING	1	
20	6H3-41241-01	ROD, LINK	1	
21	6H1-41237-00	JOINT, LINK	1	
22	90202-05088	WASHER, PLATE	1	
23	90468-05M03	CLIP	1	
24	95380-05600	NUT	1	
25	6R5-41237-00	JOINT, LINK	1	
26	6H3-21707-06	OIL TANK COMP.	1	
27	90445-11M03	HOSE	1	
		DURITE		

B6

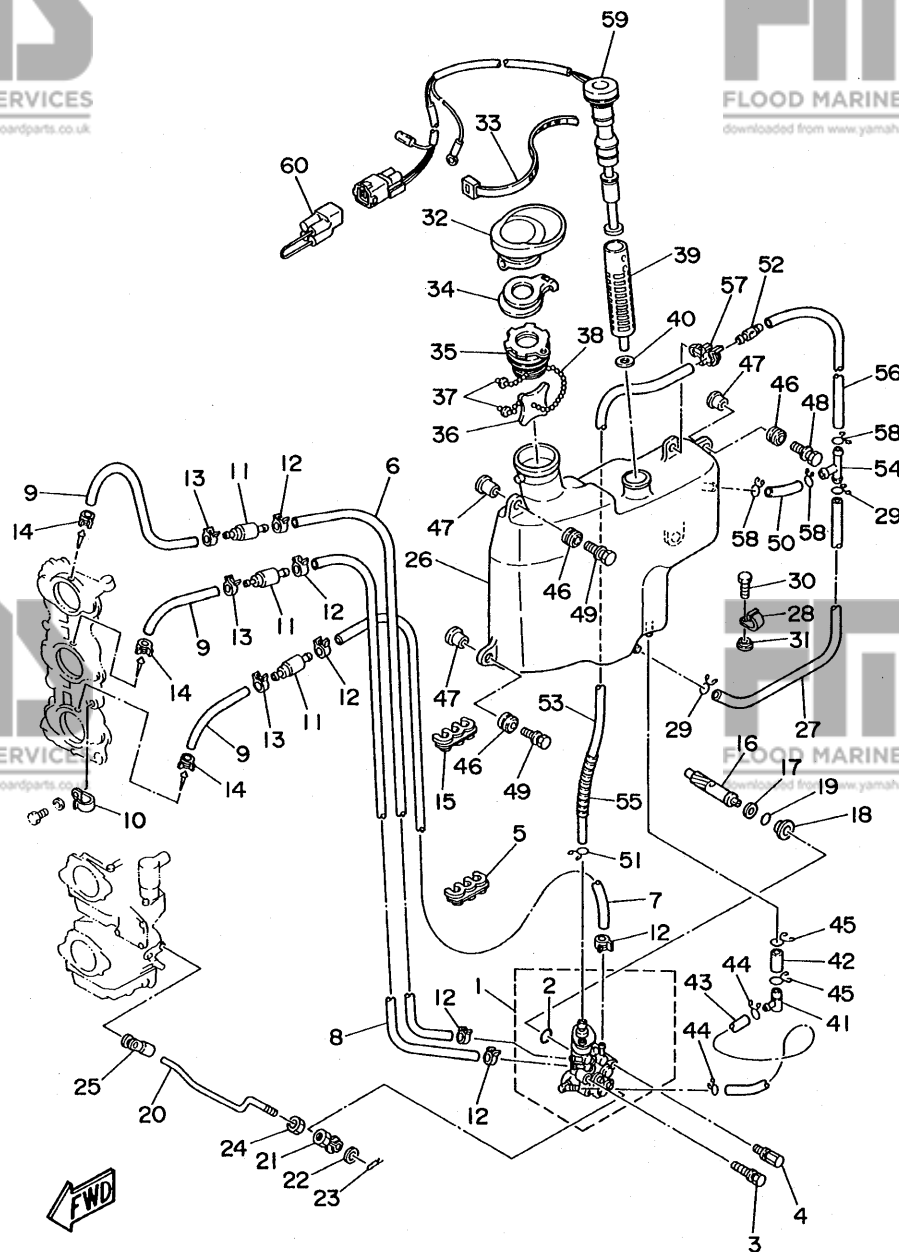


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90465-11M27	CLAMP	1	
29	90467-11M08	BRIDE	2	
30	97095-06016	CLIP JONC	1	
31	90387-06M31	BOLT BOULON	1	
32	6H3-21752-00	COLLAR COLLAR	1	
33	90465-13M36	COLLERETTE	1	
34	6H1-2176M-01	TUBE, FILLER 1 DURITE	1	
35	6H4-21770-00	CLAMP BRIDE	1	
36	6J8-21758-00	HOOK CROCHET	1	
37	6H1-21757-00	OIL TANK CAP ASSY CABOCHON DE RESERVOIR A HUILE	1	
38	6H1-24633-00	WASHER, SPECIAL 2 RONDELLE, SPECIALE 2	1	
39	6J8-13411-00	WASHER, SPECIAL 1 RONDELLE, SPECIALE 1	2	
40	6J8-13414-00	CHAIN, BALL CHANE DE BALLE	1	
41	6H1-13435-00	STRAINER, OIL FILTRE, HUILE	1	
42	90445-08M01	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
43	6H1-21766-01	NIPPLE RACCORD	1	
44	90467-08004	HOSE DURITE	1	
45	90467-12M11	PIPE, OIL DURITE A HUILE	1	
46	6A0-82317-00	CLIP	2	
47	624-42542-00	CLIP JONC	2	
48	90119-06M65	CLIP JONC	2	
49	90119-06M88	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	
50	90445-11M21	PIPE TUYAU	4	
51	90467-10M04	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
52	6J8-21744-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
53	90445-11M15	HOSE DURITE	1	
54	6E5-24378-00	CLIP JONC	1	
55	90446-10M01	BREATHER RENIFLARD	1	
		PIPE, JOINT 4 DURITE RACCORDEMENT	1	
		HOSE DURITE	1	

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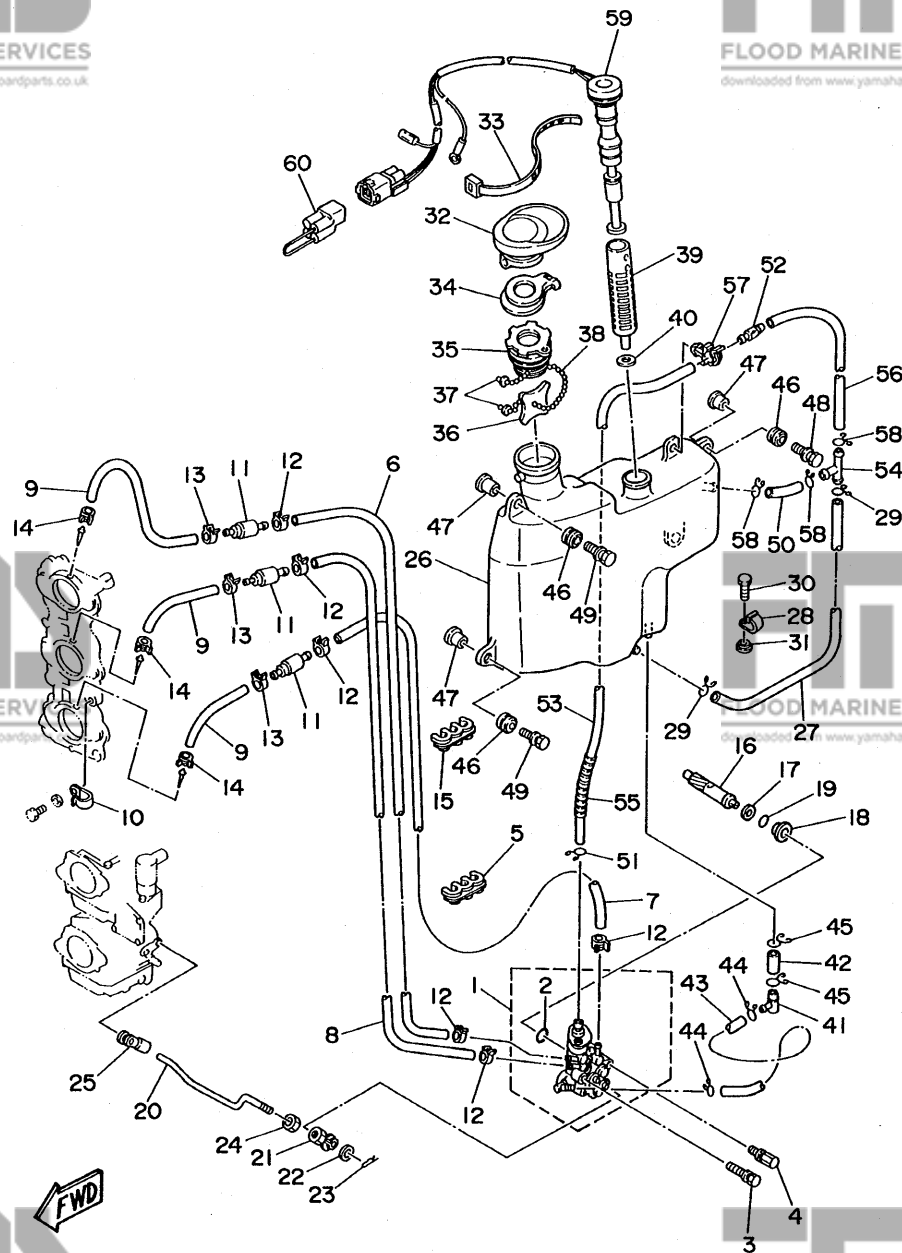


FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90445-11M02	HOSE DURITE	1	
57	90464-11M23	CLAMP BRIDE	1	
58	90467-11M08	CLIP JONC	3	
59	6H3-85720-16	OIL LEVEL GAUGE ASSY JAUGE A HUILE CPLT	1	
60	6R5-82582-B0	COVER, WIRE HARNESS COUVERCLE, FAISCEAU	1 AP	

C1

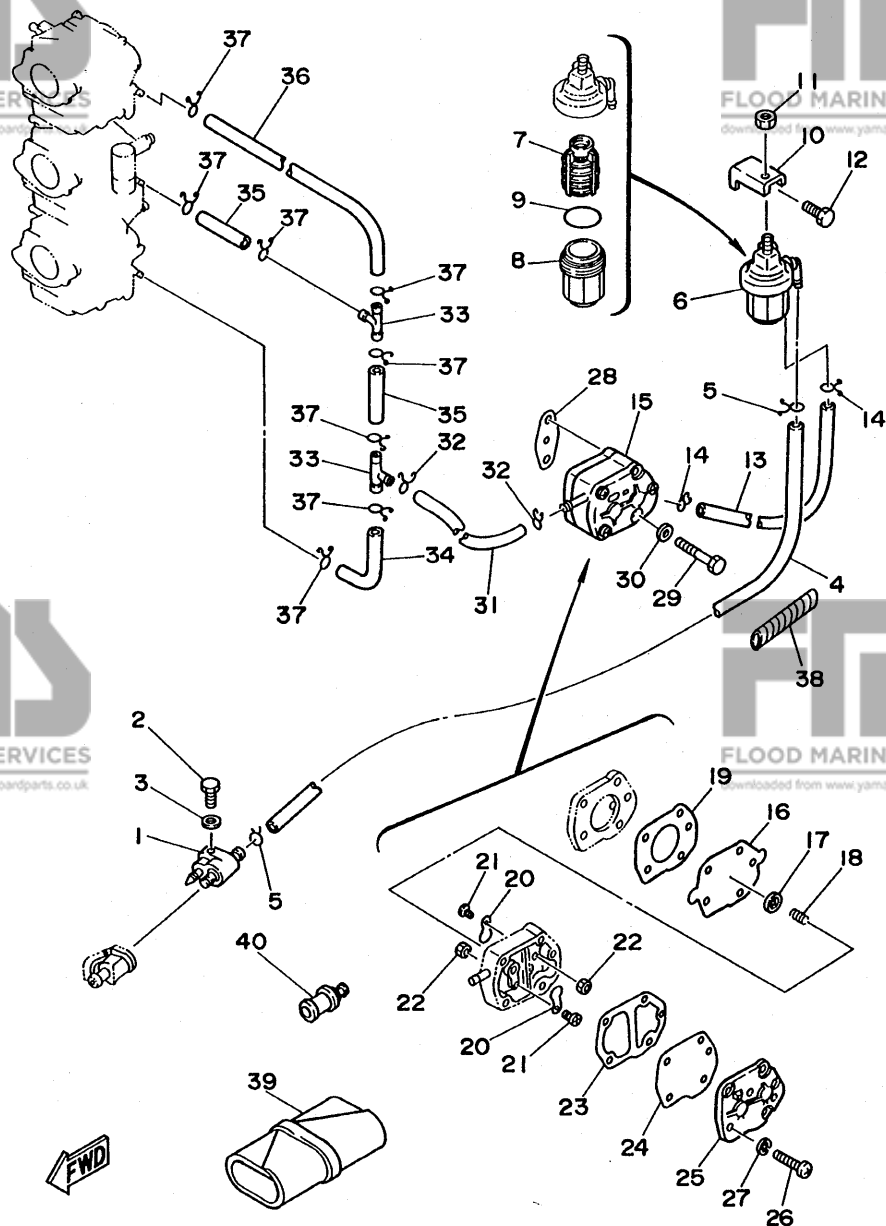


FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97095-06025	DURITE RACCORDEMENT. A ESSENCE	1	
3	92990-06600	WASHER, PLATE	1	
4	90445-09M75	HOSE	1	
5	90467-08004	DURITE	2	
6	61N-24560-00	CLIP	1	
7	61N-24563-00	JONC	1	
8	61N-24521-00	FILTER ASSY	1	
9	93210-32738	ENS FILTRE	1	
10	648-24566-01	.ELEMENT, FILTER	1	
11	95380-08600	.ELEMENT, FILTRE	1	
12	97313-06014	.CUP, FILTER	1	
13	90445-09072	.CUVETTE, FILTRE	1	
14	90467-08004	.O-RING	1	
15	6A0-24410-05	.JOINT TORIQUE	1	
16	648-24411-00	BRACKET, FILTER	1	
17	648-24424-00	SUPPORT, FILTRE	1	
18	648-24423-00	NUT	1	
19	648-24434-01	ECROU	1	
20	6A0-24421-01	BOLT	1	
21	6A0-14325-00	BOULON	1	
22	95380-03600	HOSE	1	
23	648-24435-02	DURITE	1	
24	663-24411-00	CLIP	2	
25	648-24413-01	JONC	1	
26	98580-05530	FUEL PUMP ASSY	1	
27	92990-05100	POMPE A ESSENCE	1	
28	650-24431-A0	.DIAPHRAGM	1	
29		.DIAPHRAGME	1	
30		.SEAT, SPRING	1	
31		.SIEGE, RESSORT	1	
32		.SPRING, DIAPHRAGM	1	
33		.RESSORT, DIAPHRAGME	1	
34		.GASKET, BODY	1	
35		.JOINT, CORPS	1	
36		.VALVE, CHECK	2	
37		.SOUPAPE, RETENUE	2	
38		.SCREW, PAN HEAD	2	
39		.VIS TETE CONIQUE	2	
40		.NUT	2	
		.ECROU	1	
		.GASKET, BODY 2	1	
		.JOINT, CORPS 2	1	
		.DIAPHRAGM	1	
		.DIAPHRAGME	1	
		.BODY 2	1	
		.CORPS 2	1	
		.SCREW, PAN HEAD	3	
		.VIS	3	
		.WASHER, SPRING	3	
		.RONDELLE, GROWER	3	
		GASKET, FUEL PUMP 1	1	
		JOINT 1 DE POMPE A ESSENCE	1	

C2

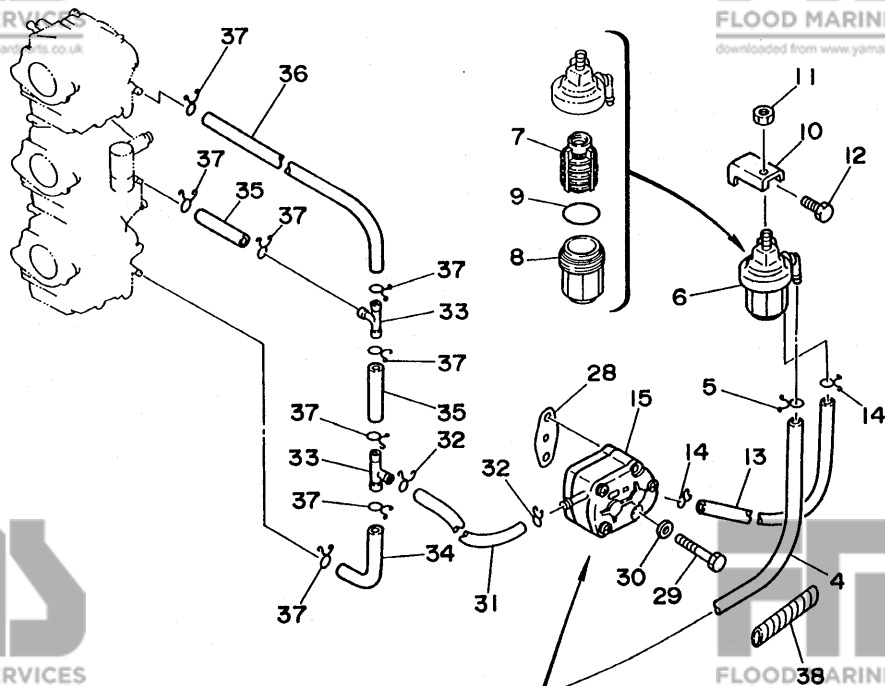
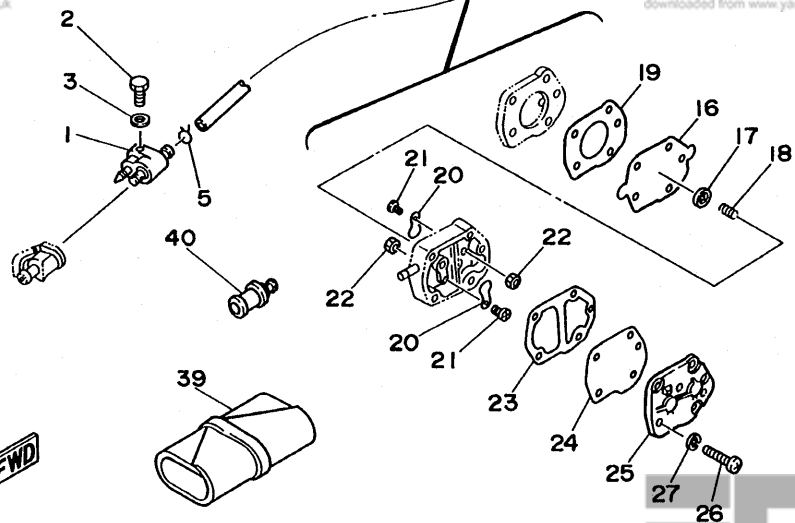


FIG. 6 FUEL 1

CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06040	BOLT BOULON	2	
30	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
31	90445-09072	HOSE	1	
32	90467-08004	DURITE CLIP	2	
33	688-24378-00	JONC PIPE, JOINT 4	2	
34	6H3-24313-00	DURITE RACCORDEMENT	1	
35	90445-09220	HOSE	2	
36	6H3-24314-00	DURITE PIPE 4	1	
37	90467-08004	CLIP	8	
38	90446-10M01	JONC HOSE	1	
39	656-W2810-02	DURITE TOOL KIT	1	
40	6E0-28193-00-94	TROUSSE A OUTILS PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	D:12.5



FWD

C3

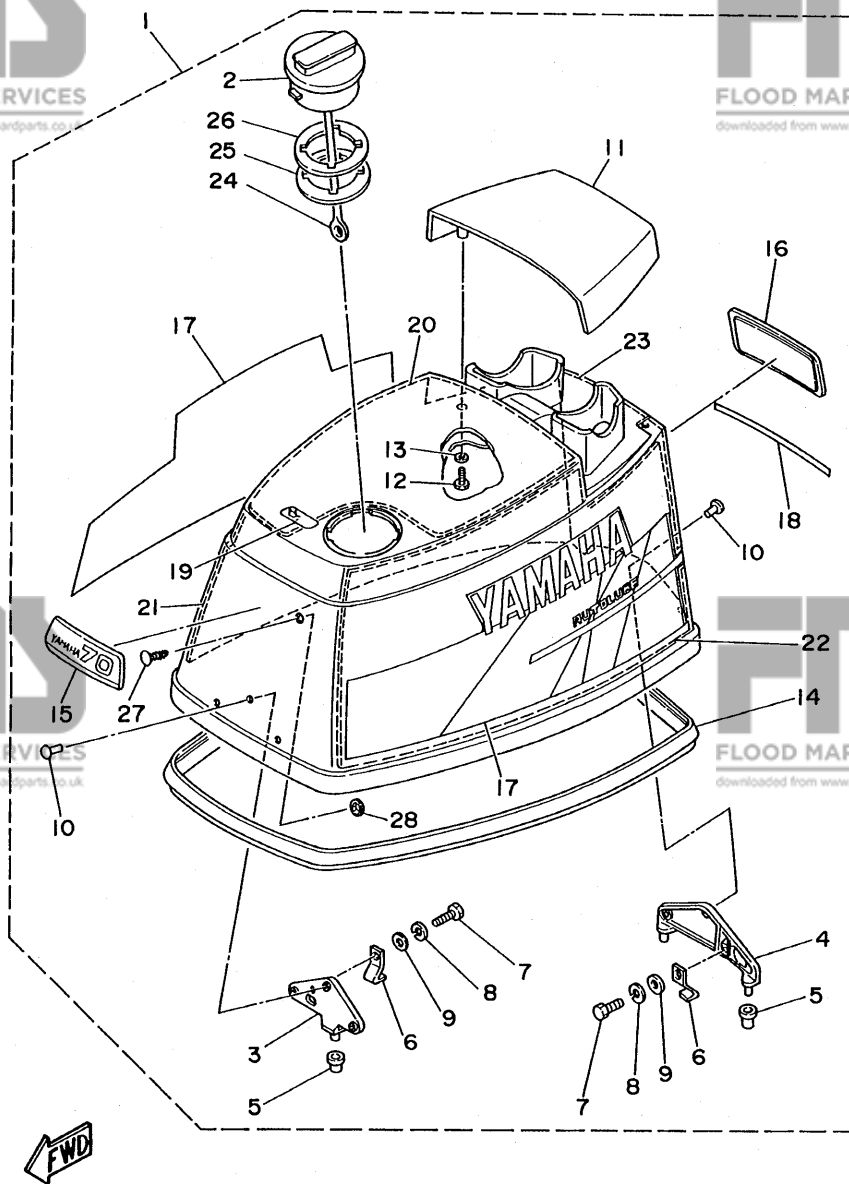


FIG. 7 TOP COWLING

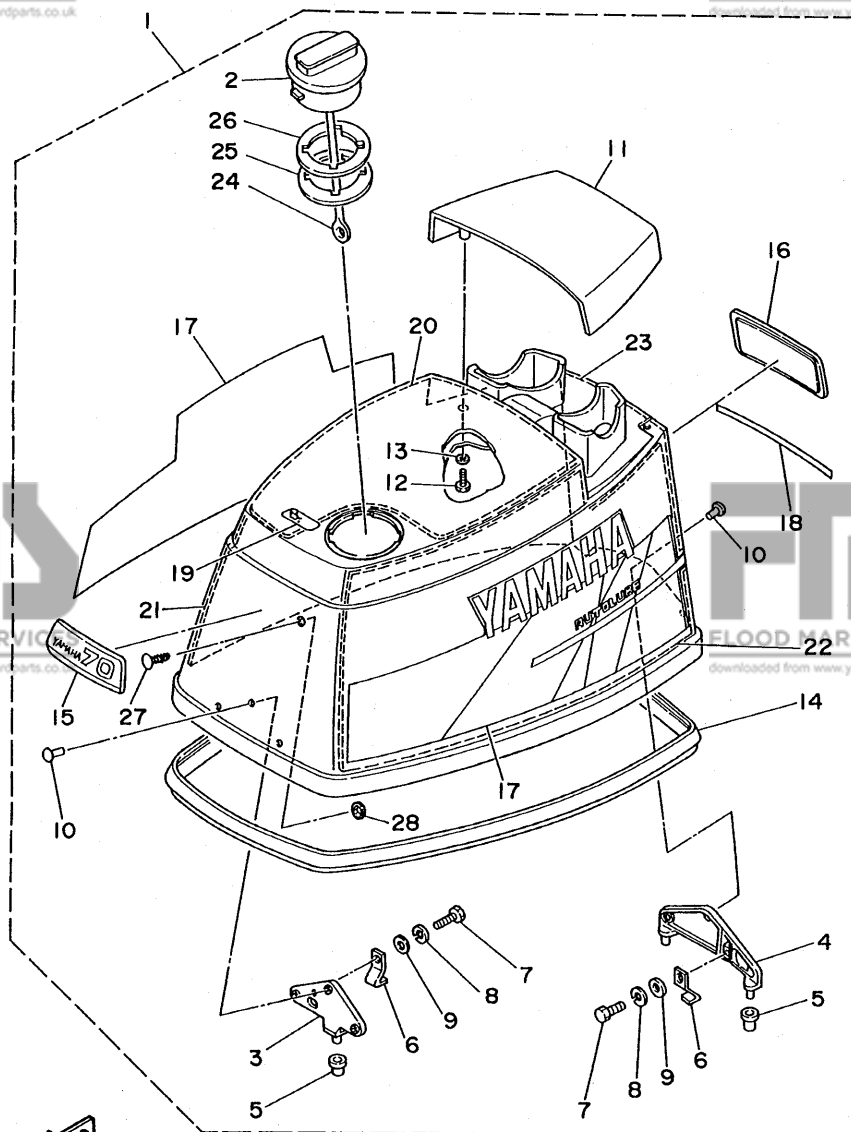
CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-42610-A3-4D	TOP COWLING ASSY	1	UR 70B
		CAPOT (ENS.)		
	6H2-42610-A3-4D	TOP COWLING ASSY	1	UR 60F
		CAPOT (ENS.)		
	62F-42610-A1-4D	TOP COWLING ASSY	1	UR 50G
		CAPOT (ENS.)		
	62U-42610-A0-4D	TOP COWLING ASSY	1	UR 25B
		CAPOT (ENS.)		
2	6H1-2177H-02	.DISK CAP 2	1	
		.BOUCHON DE DISQUE 2		
3	6H3-42647-00-94	.HOLDER, CLAMP BAND	1	
		.SUPPORT, SANDOW DE SERRAGE		
4	6H3-42649-00-94	.HOLDER, CLAMP BAND	1	
		.SUPPORT, SANDOW DE SERRAGE		
5	663-42662-00	.DAMPER	3	
		.AMORTISSEUR		
6	6H3-42652-00	.HOOK	2	
		.CROCHET		
7	97095-06016	.BOLT	2	
		.BOULON		
8	92995-06100	.WASHER, SPRING	2	
		.RONDELLE, GROWER		
9	92990-06600	.WASHER, PLATE	2	
		.RONDELLE, PLATE		
10	90266-06M02	.RIVET	6	
		.RIVET		
11	6H3-42613-00-4D	.MOLDING, AIR DUCT	1	
		.MANCHON A AIR		
12	97095-06016	.BOLT	4	
		.BOULON		
13	92990-06600	.WASHER, PLATE	4	
		.RONDELLE, PLATE		
14	6H3-42615-00	.SEAL	1	
		.JOINT		
15	6H3-42686-01	.EMBLEM, FRONT	1	UR 70B
		.EMBLEME, AVANT		
	6H2-42686-01	.EMBLEM, FRONT	1	UR 60F
		.EMBLEME, AVANT		
	61D-42686-00	.EMBLEM, FRONT	1	UR 50G
		.EMBLEME, AVANT		
	62U-42686-00	.EMBLEM, FRONT	1	UR 25B
		.EMBLEME, AVANT		
16	6H3-42687-01	.EMBLEM, REAR	1	UR 70B
		.EMBLEME, ARRIERE		
	6H2-42687-01	.EMBLEM, REAR	1	UR 60F
		.EMBLEME, ARRIERE		
	61D-42687-00	.EMBLEM, REAR	1	UR 50G
		.EMBLEME, ARRIERE		
	62U-42687-00	.EMBLEM, REAR	1	UR 25B
		.EMBLEME, ARRIERE		
17	6H3-W0070-A2	.GRAPHIC SET	1	
		.JEU D'EMBLEMES		
18	6H3-4267A-A0	.GRAPHIC, REAR 2	1	
		.ADHESIF, ARRIERE 2		
19	6H3-13436-00	.MARK	1	
		.ADHESIF		

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FIG. 7 TOP COWLING

CAPOT SUPERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	689-W4266-20	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
21	689-W4266-40	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
22	689-W4266-40	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
23	689-W4266-10	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	
24	6H1-42694-00	.BAND .COLLIER	1	
25	6H3-21732-00	.SEAL 1 .JOINT 1	1	
26	6H3-21735-00	.SEAL 2 .JOINT 2	1	
27	90338-05M12	.PLUG .PLOT	1	
28	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	

FWD

C5

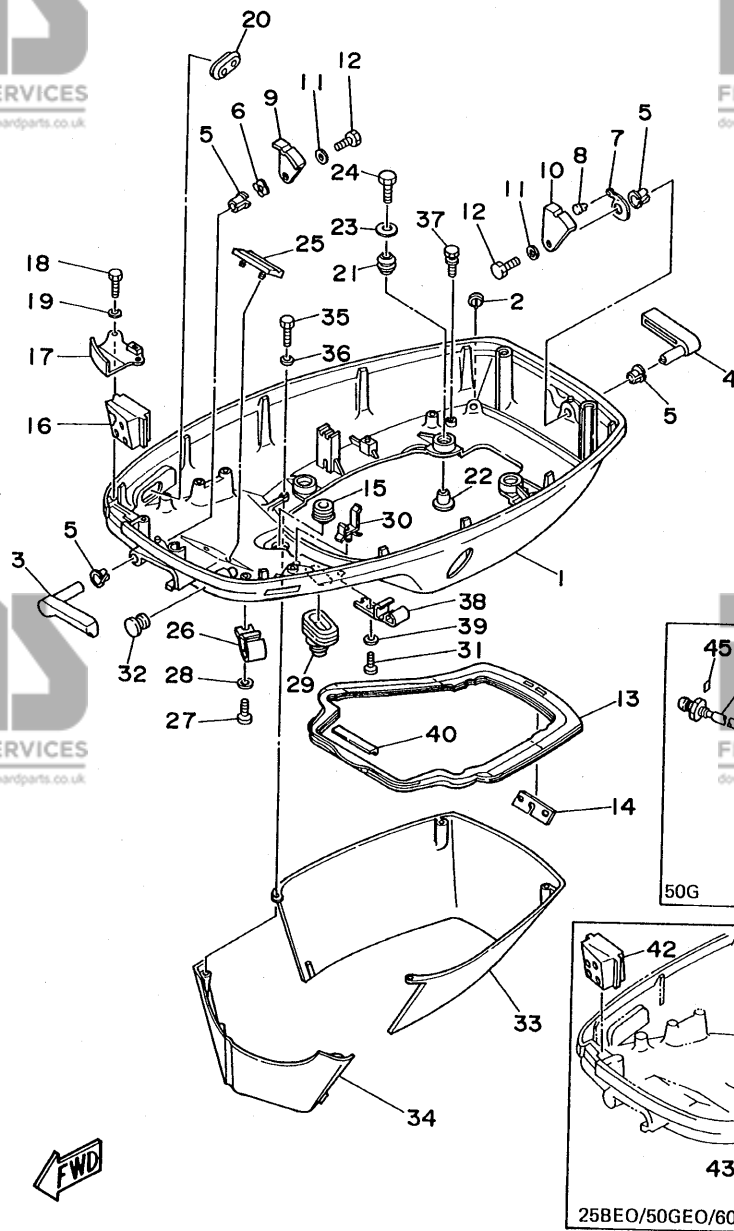


FIG. 8 BOTTOM COWLING

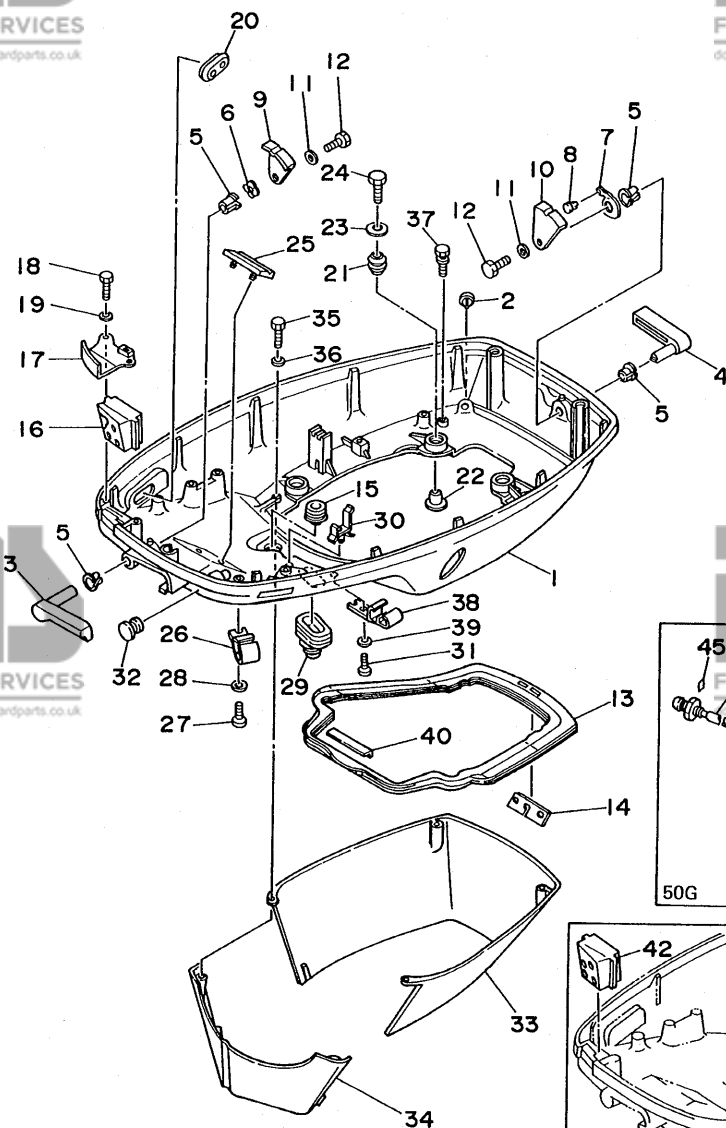
CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
	6H3-42711-04-4D	COWLING, BOTTOM CUVETTE	1	UR 25B,60F,70B "EO"
	6H3-42711-23-4D	COWLING, BOTTOM CUVETTE	1	UR 25B,60F,70B "ETO"
	6H3-42711-13-4D	COWLING, BOTTOM CUVETTE	1	UR 50GEO
	6H3-42711-31-4D	COWLING, BOTTOM CUVETTE	1	UR 50GETO
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	6H3-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	6H3-42817-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-13M38	BUSH DOUILLE	4	
6	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	
7	6H3-42813-00	SPRING, CLAMP LEVER RESSORT	1	
8	90269-04M03	RIVET	1	
9	6H3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
10	6H3-42818-00	LEVER, CLAMP LEVIER, PRESSE	1	
11	90201-06M02	WASHER, PLATE RONDELLE, PLATE	2	
12	97013-06012	BOLT BOULON	2	
13	6H3-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
14	6K5-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	1	
15	6E5-42724-00	GROMMET PASSE-FIL	1	
16	6H3-42725-10	GROMMET PASSE-FIL	1	
17	6H3-42738-00-5B	PLATE, FITTING ETRIER	1	
18	97095-06016	BOLT BOULON	2	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
20	6H3-42727-00	GROMMET PASSE-FIL	1	
21	90480-09M12	GROMMET RONDELLE CAOUTCHOUC	4	
22	90387-06M69	COLLAR COLLERETTE	4	
23	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
24	97095-06030	BOLT BOULON	4	
25	6H3-42768-00	DAMPER AMORTISSEUR	1	

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FIG. 8 BOTTOM COWLING

CAPOT INFERIEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E5-24367-01	CLAMP, FUEL PIPE 2	1	
27	90157-06M01	COLLIER DE DURITE A ESSENCE	1	
28	92990-06600	SCREW, PAN HEAD	1	
29	92990-06600	VIS, TETE TRONCONIQUE	1	
30	688-42726-10	WASHER, PLATE	1	
31	688-42726-10	RONDELLE, PLATE	1	
32	90464-15M08	GROMMET	1	
33	703-82119-00	PASSE-FIL	1	
34	703-82119-00	CLAMP	1	UR "ETO" MODEL
35	703-82119-00	BRIDE	1	UR "EO" MODEL
36	90157-06M01	COVER, LEAD WIRE	1	
37	90157-06M01	GARNITURE, FIL	1	
38	6G1-42748-00	SCREW, PAN HEAD	1	
39	6G1-42748-00	VIS, TETE TRONCONIQUE	1	
40	6H3-42741-00-4D	GROMMET	1	
41	6H3-42741-00-4D	PASSE-FIL	1	
42	6H3-42771-00-4D	APRON	1	
43	6H3-42771-00-4D	CAPOT LATERAL	1	
44	97095-06025	APRON	1	
45	97095-06025	CAPOT LATERAL	1	
46	92990-06600	BOLT	2	
47	92990-06600	BOULON	2	
48	97595-06520	WASHER, PLATE	2	
49	97595-06520	RONDELLE, PLATE	2	
50	97595-06520	BOLT, WITH WASHER	2	
51	6E5-24367-01	VIS HEXAGONAL	1	
52	92990-06600	CLAMP, FUEL PIPE 2	1	
53	92990-06600	COLLIER DE DURITE A ESSENCE	1	
54	6H3-42718-00	WASHER, PLATE	1	
55	6H3-42718-00	RONDELLE, PLATE	1	
56	90338-05M03	RUBBER, SEAL 3	1	
57	6H3-42725-00	JOINT	1	"EO" MODEL
58	6H3-42725-00	PLUG	1	"EO" MODEL
59	6H4-42726-00	PLOT	1	"EO" MODEL
60	6J8-85410-00	GROMMET	1	"EO" MODEL
61	6H4-42726-00	PASSE-FIL	1	
62	6J8-85410-00	GROMMET	1	
63	6H4-85415-10	PASSE-FIL	1	
64	6H4-85415-10	EMARGENCY SIGNAL LIGHT ASSY	1	50G
65	6H4-85415-10	FEU DE DETRESSE	1	
66	6H4-85415-10	MARK, SIGNAL LIGHT	1	50G
67	6H4-85415-10	ETIQUETTE	1	

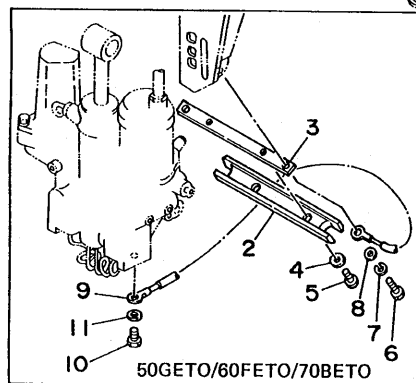
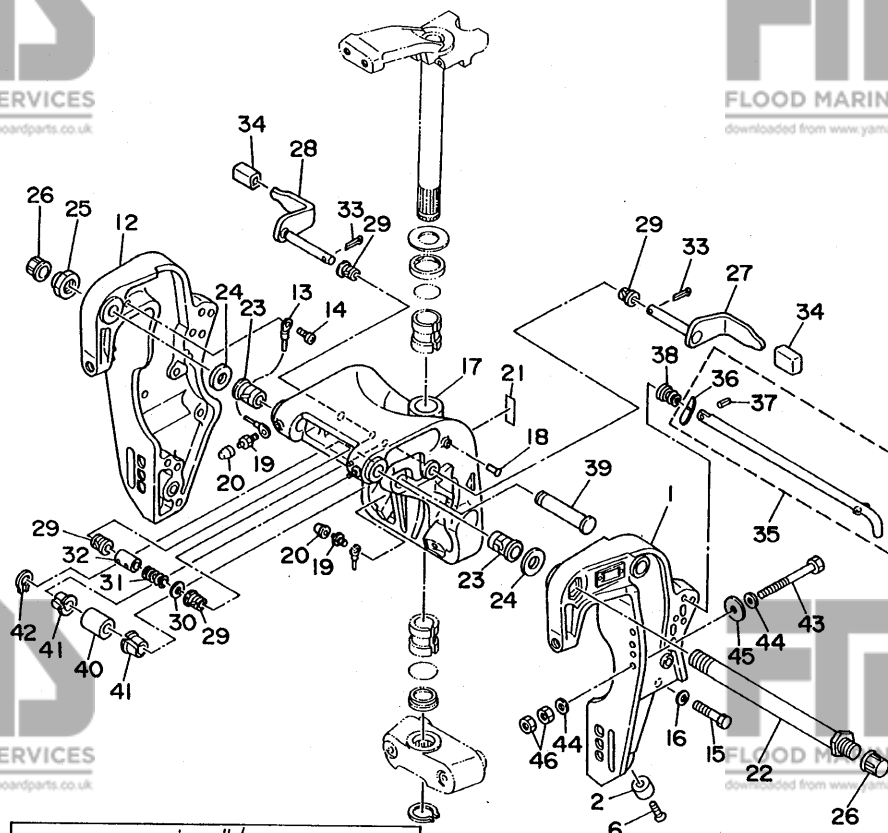


FIG. 9 BRACKET 1 (SHORT TRANSON) SUPPORT 1 (COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43111-04-40	BRACKET, CLAMP PRESSE	1	
2	663-45251-00	ANODE ANODE	2	UR 50G,60F,70B "EO"
	6H1-45251-02	ANODE ANODE	1	UR 50G,60F,70B "ETO"
3	6H1-44526-00	PLATE PLAQUE	1	50G,60F,70B "ETO"
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	50G,60F,70B "ETO"
5	97095-06012	BOLT BOULON	2	50G,60F,70B "ETO"
6	92180-06025	SCREW, OVAL HEAD VIS	2	UR 50G,60F,70B "EO"
	97095-06016	BOLT BOULON	2	UR 50G,60F,70B "ETO"
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	50G,60F,70B "ETO"
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	50G,60F,70B "ETO"
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	50G,60F,70B "ETO"
10	97095-06010	BOLT BOULON	1	50G,60F,70B "ETO"
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	50G,60F,70B "ETO"
12	697-43112-03-40	BRACKET, CLAMP PRESSE	1	
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97395-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	697-43311-03-40	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	90269-03010	RIVET RIVET	1	
19	93700-06M03	NIPPLE, GREASE PION	3	
20	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
21	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	50G,60F,70B "EO"
22	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
23	90386-22M15	BUSH DOUILLE	2	
24	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
26	665-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	

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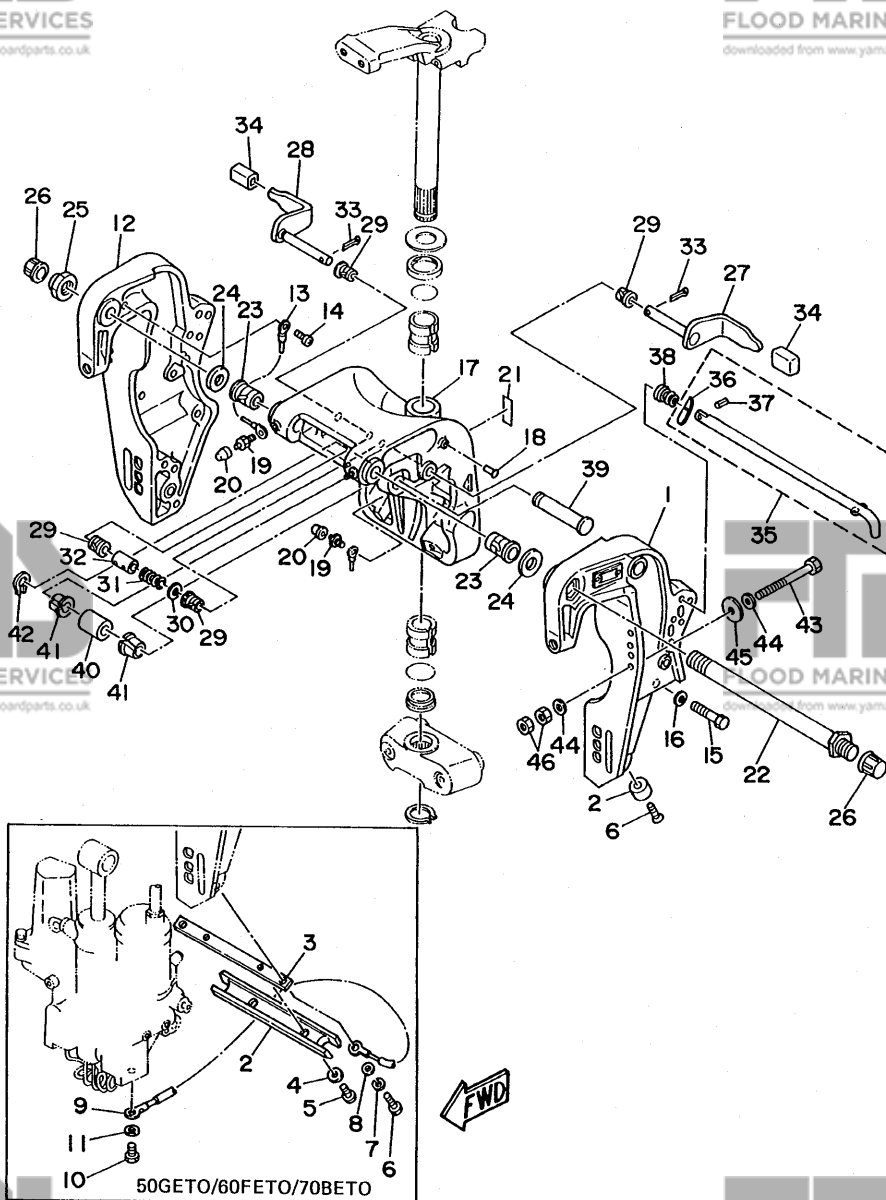


FIG. 9 BRACKET 1 (SHORT TRANSON) SUPPORT 1 (COURTE TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	688-43181-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
28	688-43185-04	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
29	90386-10M16	BUSH DOUILLE	4	
30	92990-10600	WASHER, PLATE RONDELLE, PLATE	1	
31	90501-10M21	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
32	90387-10M38	COLLAR COLLERETTE	1	
33	91490-30030	PIN, COTTER GOUPILLE	2	
34	663-43318-00	COVER CAPUCHON	2	
35	697-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
36	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
37	91690-30012	.PIN, SPRING .AGRAFFE	1	
38	90502-20M03	SPRING, CONICAL RESSORT, CONIQUE	1	
39	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
40	90386-18M21	BUSH DOUILLE	1	UR 50G,60F,70B "E0"
	90386-18M63	BUSH DOUILLE	2	UR 50G,60F,70B "ETO"
41	90386-18M35	BUSH DOUILLE	2	
42	93410-18M02	CIRCLIP CLIPS	1	
43	90101-12M65	BOLT BOULON	4	
44	92995-12200	WASHER RONDELLE	8	
45	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
46	95380-12600	NUT ECROU	8	

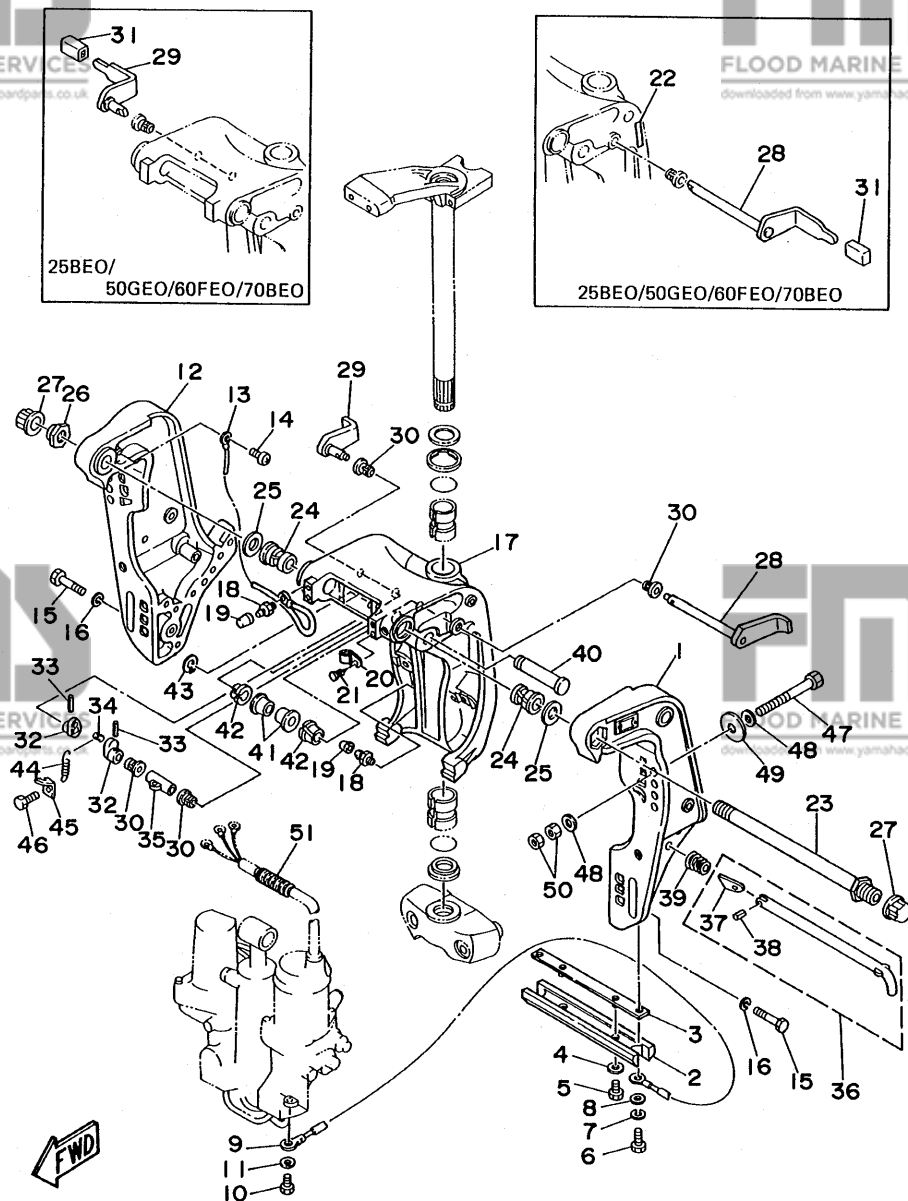


FIG. 10 BRACKET 1 (LONG TRANSOM)

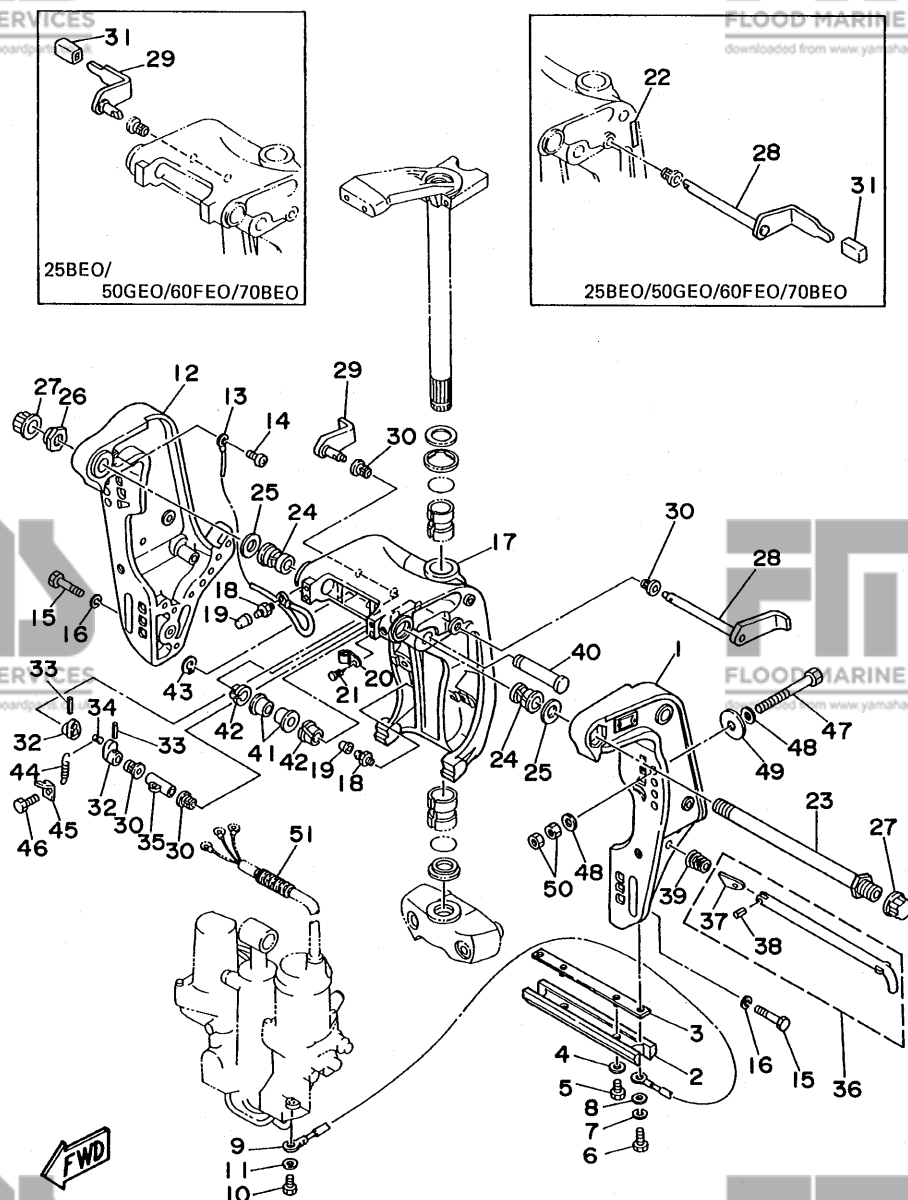
SUPPORT 1 (LONG TRAVERSE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43111-00-4D	BRACKET, CLAMP PRESSE	1	UR "ET0" MODEL
	688-43111-12-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
2	6H1-45251-02	ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
5	97095-06012	BOLT BOULON	2	
6	97095-06016	BOLT BOULON	2	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	"ET0" MODEL
10	97095-06010	BOLT BOULON	1	"ET0" MODEL
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	"ET0" MODEL
12	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1	UR "ET0" MODEL
	688-43112-12-4D	BRACKET, CLAMP PRESSE	1	UR "EO" MODEL
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97395-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	93700-06M03	NIPPLE, GREASE PION	3	
19	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
20	90464-11M18	CLAMP BRIDE	1	25B/60F/70B
21	90338-05M03	PLUG PLOT	1	25B/60F/70B
22	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	"EO" MODEL
23	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
24	90386-22M15	BUSH DOUVILLE	2	
25	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
26	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

D3

FIG. 10 BRACKET 1 (LONG TRANSOM)

SUPPORT 1 (LONG TRAVERSE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
28	688-43181-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "EO" MODEL
	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "ETO" MODEL
29	688-43185-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "EO" MODEL
	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	UR "ETO" MODEL
30	90386-10M16	BUSH DOUILLE	4	
31	663-44318-00	COVER CAPUCHON	2	"EO" MODEL
32	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
33	91690-30020	PIN, SPRING AGRAFFE	2	
34	90249-06M19	PIN GOUPILLE	1	
35	90387-10M02	COLLAR COLLERETTE	1	
36	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
37	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
38	91690-30012	.PIN, SPRING .AGRAFFE	1	
39	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
40	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
41	90386-18M63	BUSH DOUILLE	2	UR "ETO" MODEL
	90386-18M21	BUSH DOUILLE	2	UR "EO" MODEL
42	90386-18M35	BUSH DOUILLE	2	
43	93410-18M02	CIRCLIP CLIPS	1	
44	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
45	6G5-43144-00	HOOK, SPRING CROCHET	1	
46	97095-06010	BOLT BOULON	1	
47	90101-12M65	BOLT BOULON	4	
48	92995-12200	WASHER RONDELLE	8	
49	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
50	95380-12600	NUT ECROU	8	
51	90440-14M00	PIPE DURITE	1	"ETO" MODEL

D4

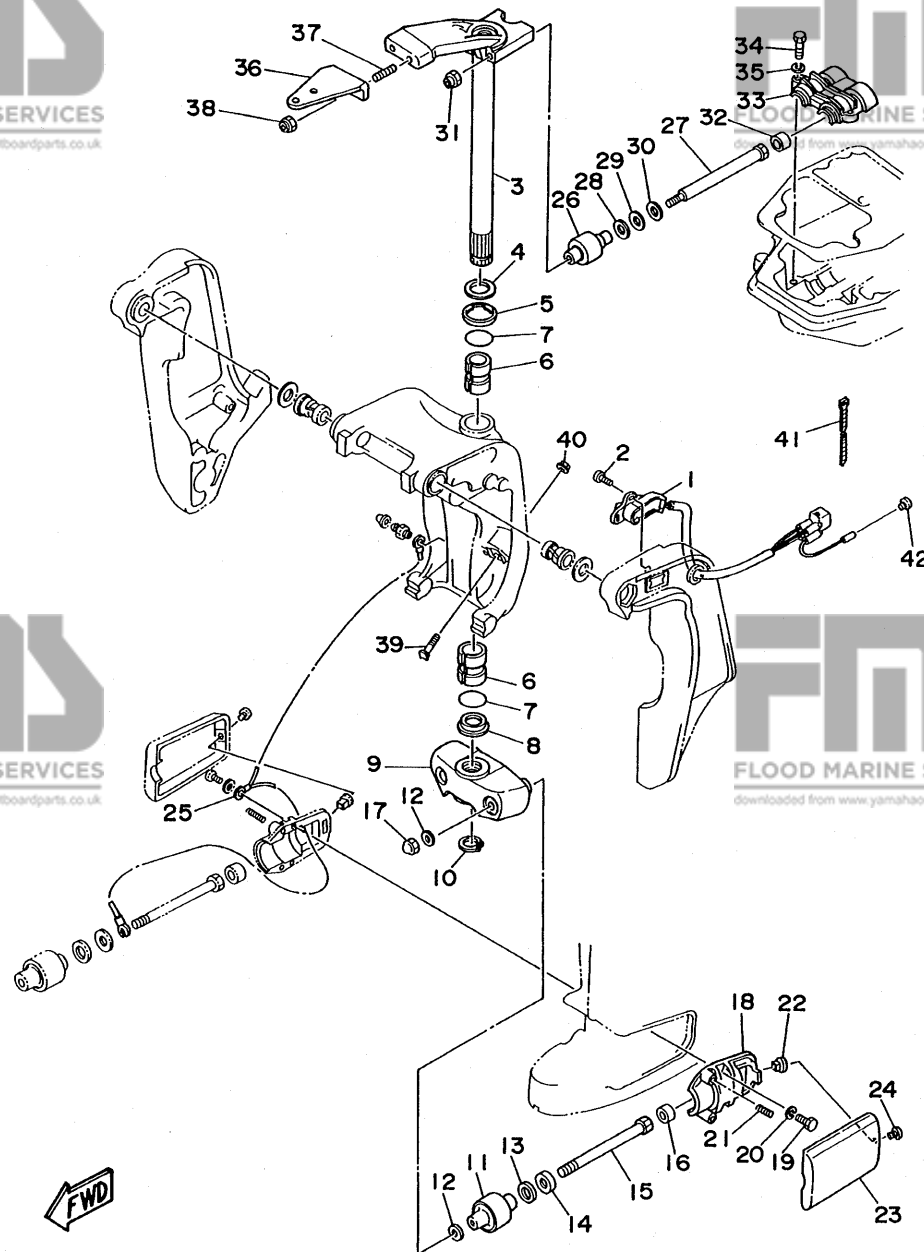


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H5-83672-01	TRIM SENDER (SHORT)	1	UR 50G, 60F, 70B "ETO"
	6H1-83672-11	INCLINER RACCORD (COURTE)	1	UR "ETO" MODEL
2	98580-06016	TRIM SENDER (LONG)	1	UR "ETO" MODEL
		INCLINER RACCORD (LONG)	1	"ETO" MODEL
3	6H3-42510-02-40	SCREW, PAN HEAD	2	
		VIS		
	6H3-42510-12-40	STEERING BRACKET ASSY	1	UR SHORT
		DIRECTION SUPPORT (ENS.)		
	6H3-42510-12-40	STEERING BRACKET ASSY	1	UR LONG
		DIRECTION SUPPORT (ENS.)		
4	90201-30M00	WASHER, PLATE	1	
		RONDELLE, PLATE		
5	90386-30M78	BUSH	1	
		DOUILLE		
6	90386-30M77	BUSH	2	
		DOUILLE		
7	93210-29M94	O-RING	2	
		JOINT TORIQUE		
8	90386-30M60	BUSH	1	
		DOUILLE		
9	6H3-44551-00-40	HOUSING, LOWER MOUNT RUBBER	1	
		BOITIER, SILENT-BLOC INFERIEUR		
10	93410-28M06	CIRCLIP	1	
		CLIPS		
11	687-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	
		SILENT-BLOC, INFERIEUR LATERAL		
12	90201-12M16	WASHER, PLATE	4	
		RONDELLE, PLATE		
13	90202-25M04	WASHER, PLATE	2	
		RONDELLE, PLATE		
14	90201-13M19	WASHER, PLATE	2	
		RONDELLE, PLATE		
15	90109-12M21	BOLT	2	
		BOULON		
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	
		SILENT-BLOC, INFERIEUR		
17	95380-12800	NUT, CROWN	2	
		ECROU, BORGNE		
18	6H3-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2	
		BOITIER, SILENT-BLOC INFERIEUR		
19	97395-08025	BOLT	4	
		BOULON		
20	92990-08100	WASHER, SPRING	4	
		RONDELLE, GROWER		
21	90501-14236	SPRING, COMPRESSION	4	
		RESSORT, COMPRESSION		
22	90179-06066	NUT	2	
		ECROU		
23	6H3-44553-00-40	COVER, LOWER MOUNT	2	
		COUVERCLE, SUSPENSION INFERIEU		
24	98580-06016	SCREW, PAN HEAD	2	
		VIS		
25	697-82127-01	WIRE, LEAD 2	1	UR SHORT
		FIL 2		
	688-82127-02	WIRE, LEAD 2	1	UR LONG
		FIL 2		

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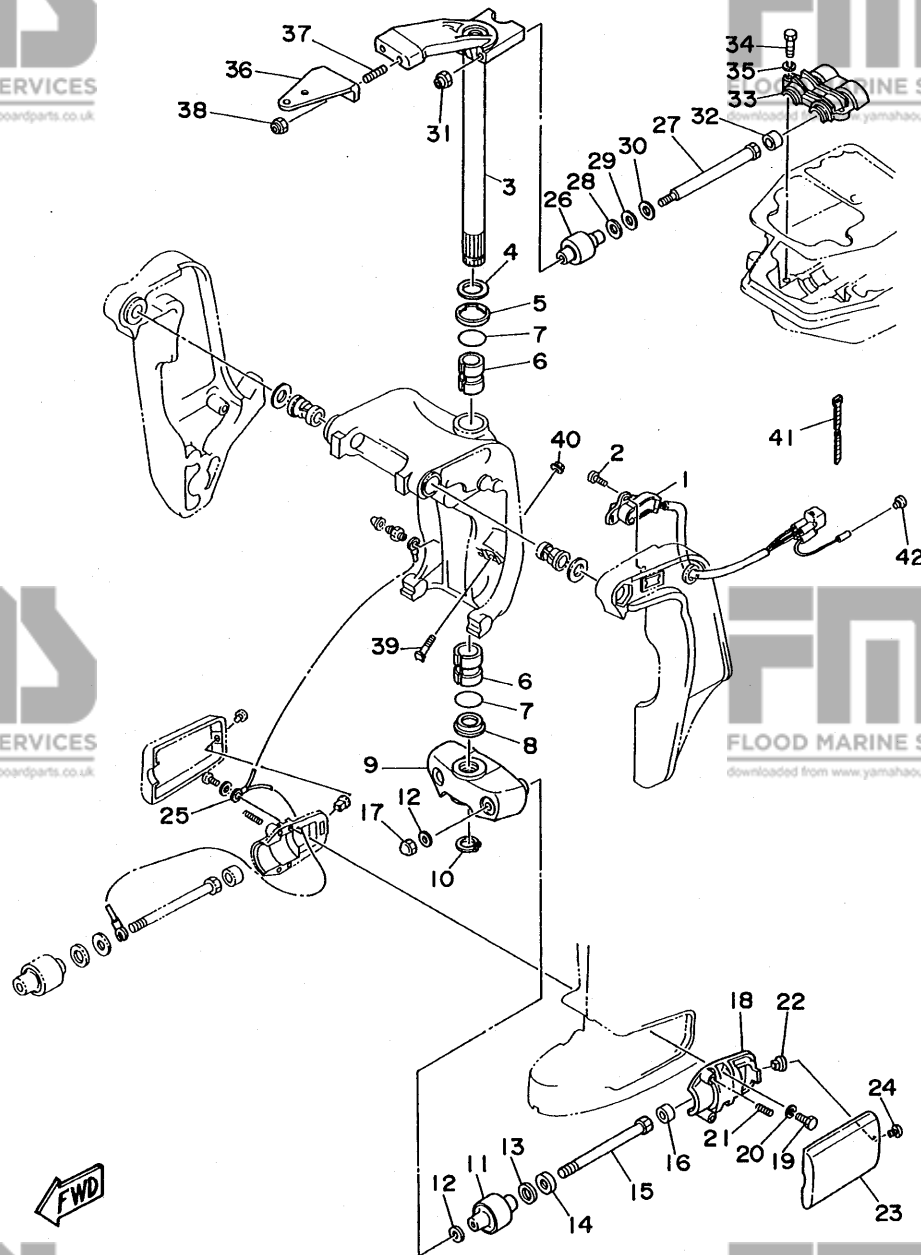


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	688-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	
27	90101-10M49	SILENT-BLOC, SUPERIEUR LATERAL	2	
28	90201-20M21	BOLT BOULON	2	
29	90202-20M06	WASHER, PLATE RONDELLE, PLATE	2	
30	90201-11M22	WASHER, PLATE RONDELLE, PLATE	2	
31	90185-10051	NUT, SELF-LOCKING	2	
32	663-44575-00	ECROU, AUTO-BLOCANT	2	
33	688-44511-00-94	DAMPER, LOWER MOUNT RUBBER	2	
34	97090-08035	SILENT-BLOC, INFÉRIEUR	1	
35	92990-08100	COVER, UPPER MOUNT	3	
36	688-48511-01-4D	COUVERCLE, SUSPENSION SUPERIEU	1	UR BALL POST TYPE
37	90116-10175	BOLT, STUD	2	
38	90185-10051	GOIJON	2	
39	688-43376-01	NUT, SELF-LOCKING	2	
40	95780-08300	ECROU, AUTO-BLOCANT	2	UR 50G,60F,70B "ETO"
41	90465-11M10	BOLT, THRUST RECEIVER (SHORT)	2	UR "ETO" MODEL
42	703-82119-00	BOULON (COURTE)	2	
		BOULON (LONG)	2	
		NUT, FLANGE	2	"ETO" MODEL
		ECROU	3	"ETO" MODEL
		CLAMP	1	"ETO" MODEL
		BRIDE		
		COVER, LEAD WIRE		
		GARNITURE, FIL		

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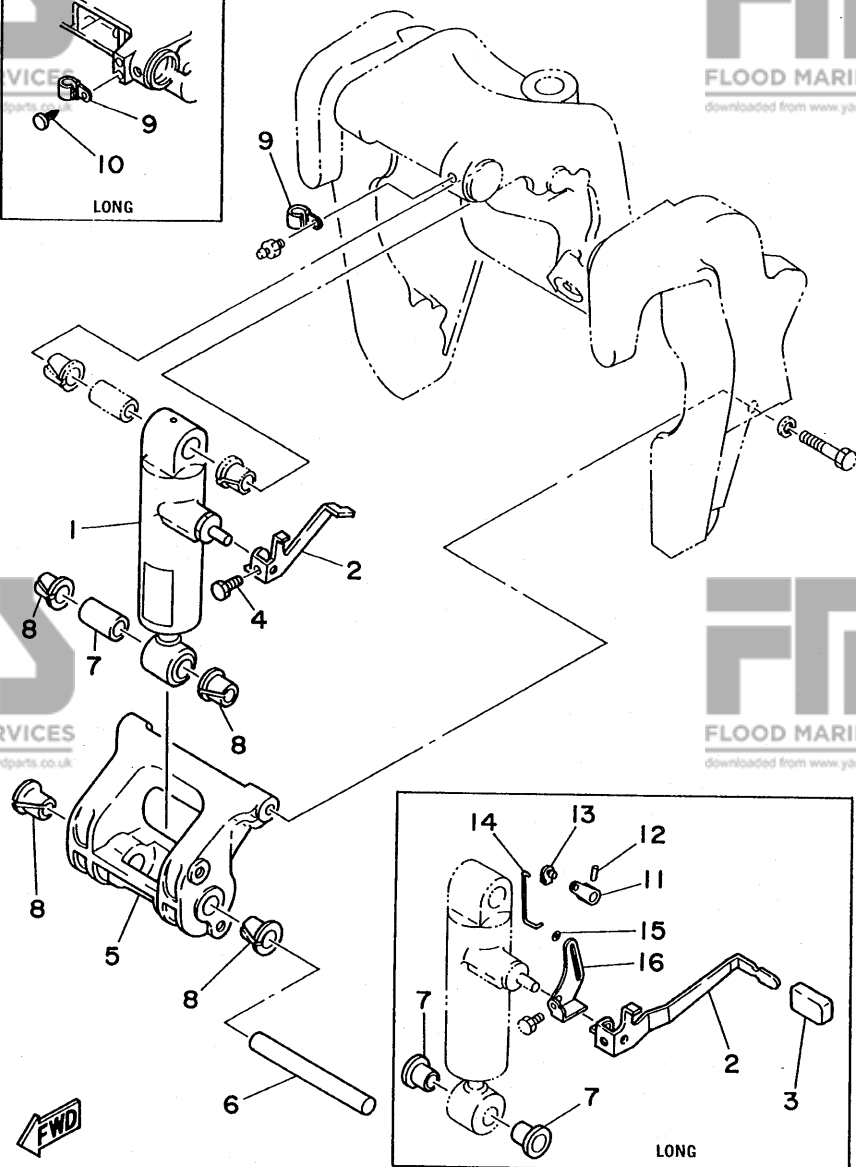
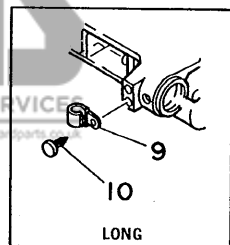


FIG. 12 MANUAL TILT

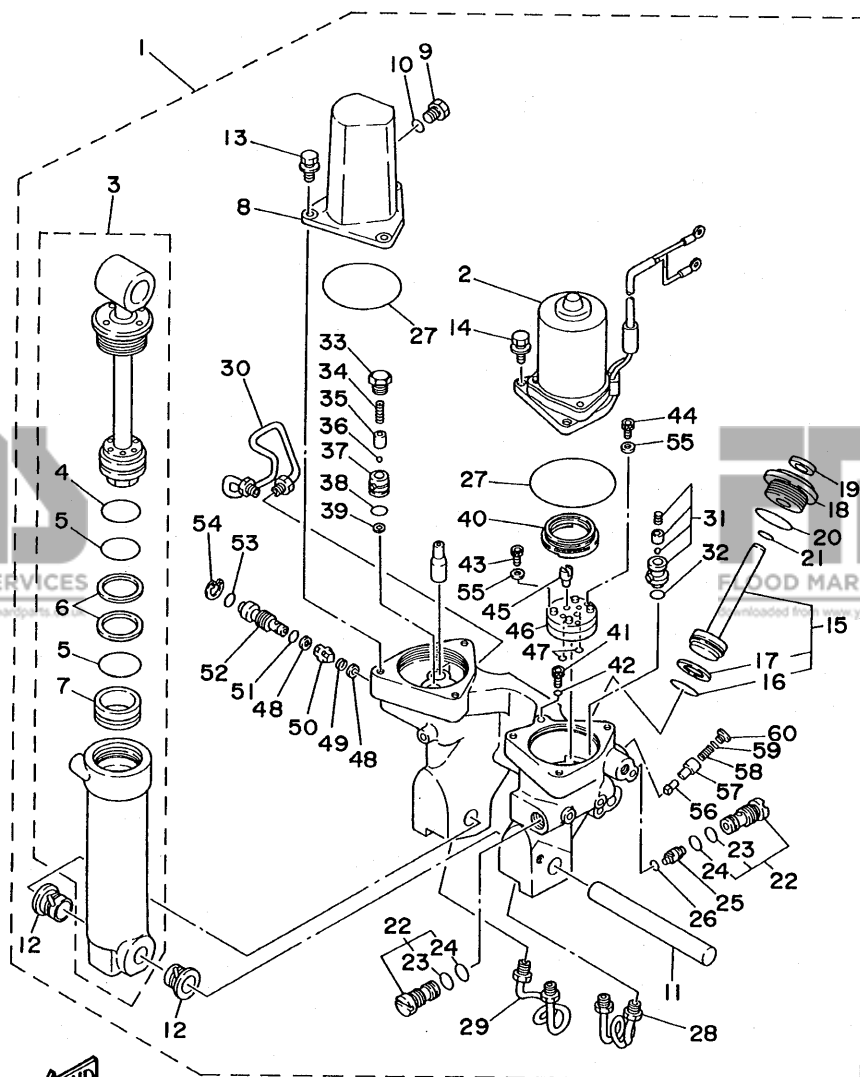
INCLINER MANUEL

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	697-43170-03-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR SHORT
	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	UR LONG
2	688-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	UR SHORT
	688-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	UR LONG
3	682-43318-01	COVER CAPUCHON	1	
4	97095-06010	BOLT BOULON	1	
5	697-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR SHORT
	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	UR LONG
6	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	
7	90386-18M21	BUSH DOUILLE	1	UR SHORT
	90386-18M63	BUSH DOUILLE	2	UR LONG
8	90386-18M35	BUSH DOUILLE	4	
9	90465-08028	CLAMP BRIDE	1	UR SHORT 60F/70B
	90464-11M18	CLAMP BRIDE	1	UR LONG 25B/60F/70B
10	90338-05M03	PLUG PLOT	1	LONG 25B/60F/70B
11	688-43186-00	LEVER LEVIER	1	LONG
12	91690-30020	PIN, SPRING AGRAFFE	1	LONG
13	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	LONG
14	688-43616-00	ROD, TILT LOCK TIGE	1	LONG
15	90202-03M51	WASHER, PLATE RONDELLE, PLATE	1	LONG
16	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH	1	LONG

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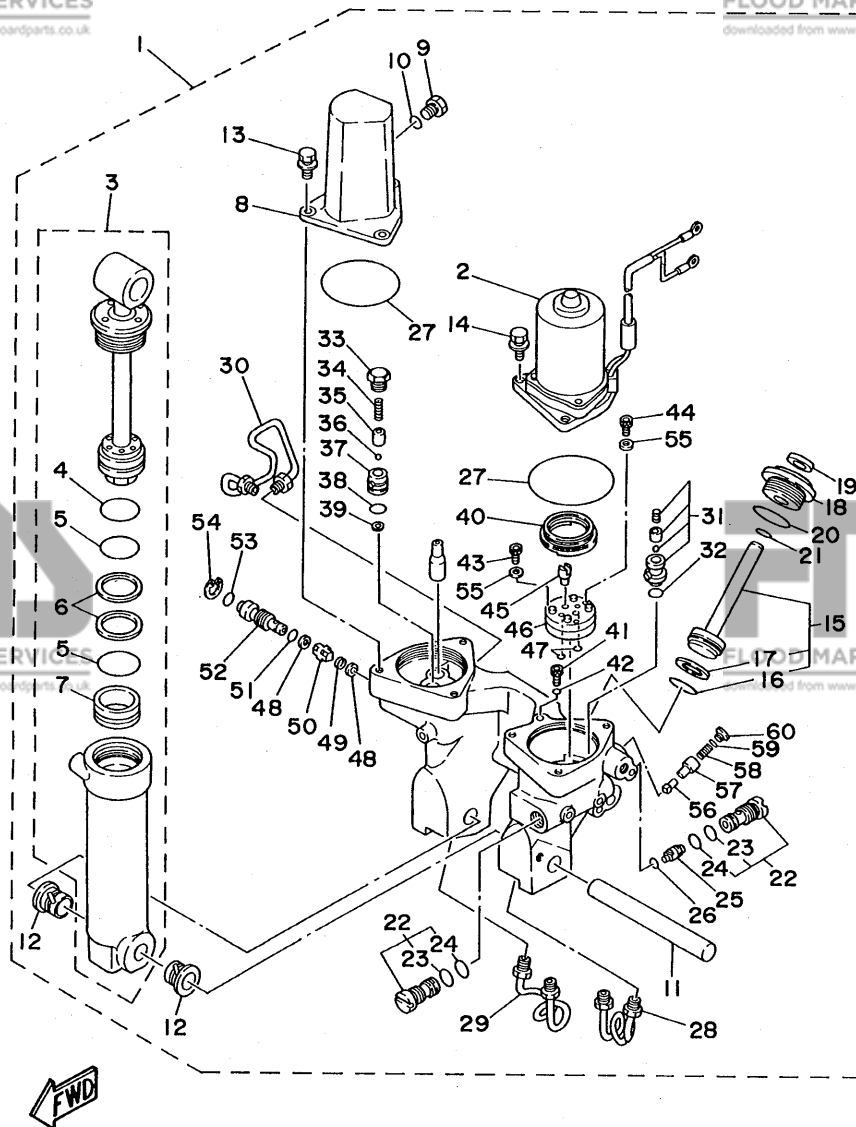
FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)

FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-43800-07-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	.MOTOR ASSY .MOTEUR (ENS.)	1	
3	697-4380E-01	.TILT CYLINDER ASSY .INCLINAISON CYLINDRE (ENS.)	1	
4	6E5-43861-00	..O-RING	1	
5	6E5-43862-00	..JOINT TORIQUE	2	
6	6E5-43872-00	..RING, BACK UP	2	
7	6E5-43814-01	..RESSORT	1	
8	6E5-43828-00	..PISTON, FREE .PISTON	1	
9	6E5-43829-00	.BODY, RESERVOIR .CORPS	1	
10	6E5-43863-00	.PLUG, RESERVOIR .BOUCHON	1	
11	6E5-43818-00	.O-RING	1	
12	90386-18M14	.JOINT TORIQUE	2	
13	90119-06M42	.PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	3	
14	90119-06M71	.BUSH .DOUILLE	3	
15	6E5-43820-03	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	2	
16	6E5-43864-00	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	1	
17	6E5-43874-01	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	1	
18	6E5-43821-01	..O-RING	2	
19	6E5-43822-01	..JOINT TORIQUE	2	
20	6E5-43862-00	..RING, BACK UP	2	
21	6E5-43865-00	..RESSORT	2	
22	6E5-43802-00	.SCREW, TRIM CYLINDER END .VIS	2	
23	6E5-43866-00	.SEAL, TRIM DUST .JOINT	1	
24	6E5-43867-00	.O-RING	1	
25	6E5-43841-01	.JOINT TORIQUE	1	
26	6E5-43868-00	.O-RING	1	
27	6E5-43869-00	.JOINT TORIQUE	2	
28	6E5-43833-01	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		.PISTON, SHUTTLE .PISTON	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.PIPE .TUYAU	1	

FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PAYER ET INCLINER (ENS.) 1 (COURTE)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43834-01	.PIPE .TUYAU	1	
30	6E5-43835-01	.PIPE .TUYAU	1	
31	6G5-43808-02	.SEAT VALVE COMP. 1 .SIEGE VALVE COMP. 1	1	
32	6E5-43883-00	.O-RING .JOINT TORIQUE	1	
33	6E5-43843-00	.SCREW, VALVE LOCK .VIS	1	
34	6H3-43855-00	.SPRING, UP RELIEF .RESSORT	1	
35	6E5-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
36	6E5-43877-01	.BALL .BILLE	1	
37	6E5-43895-00	.SEAT, RELIEF VALVE .SIEGE	1	
38	6E5-43896-00	.O-RING .JOINT TORIQUE	1	
39	6E5-43816-10	.FILTER 1 .FILTRE 1	1	
40	6E5-43817-10	.FILTER 2 .FILTRE 2	1	
41	90109-06M21	.BOLT .BOULON	1	
42	6E5-43897-00	.O-RING .JOINT TORIQUE	1	
43	6E5-43878-01	.BOLT, SOCKET .BOULON	2	
44	6E5-43888-01	.BOLT, SOCKET .BOULON	1	
45	6E5-43831-00	.CONNECTOR, SHAFT .RACCORD	1	
46	6E5-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
47	93210-07M78	.O-RING .JOINT TORIQUE	2	
48	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
49	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
50	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
51	93210-10M74	.O-RING .JOINT TORIQUE	1	
52	6E5-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
53	93210-18M75	.O-RING .JOINT TORIQUE	1	
54	6E5-43875-00	.RING, SNAP .RESSORT	1	
55	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
56	6E5-4381A-00	.SHAFT .AXE	1	

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FIG. 13 POWER TRIM & TILT ASSY 1 (SHORT)
FIG. 13 PUISSANCE PARER ET INCLINER (ENS.) 1 (COURTE)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6E5-43849-01	.PIN, VALVE SUPPORT .GOUPILLE	1	
58	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
59	93210-06M77	.O-RING .JOINT TORIQUE	1	
60	6E5-43842-00	.SCREW, VALVE SEAT .VIS	1	

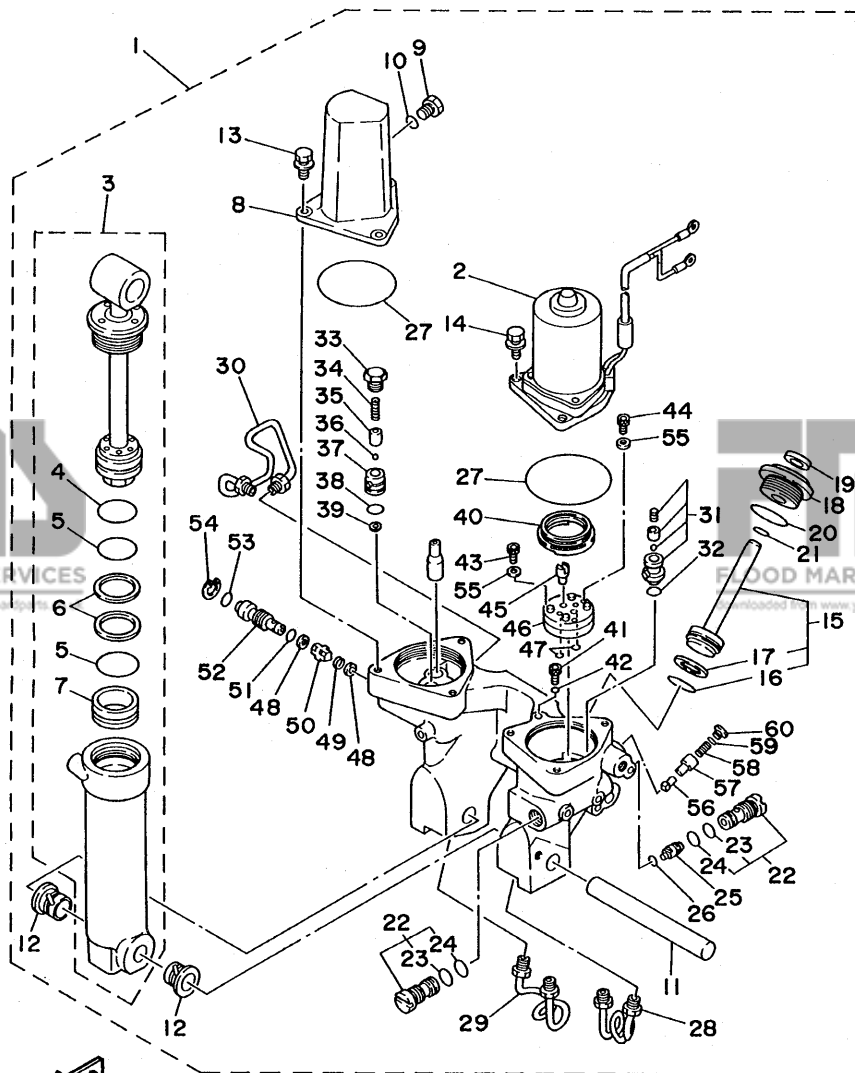
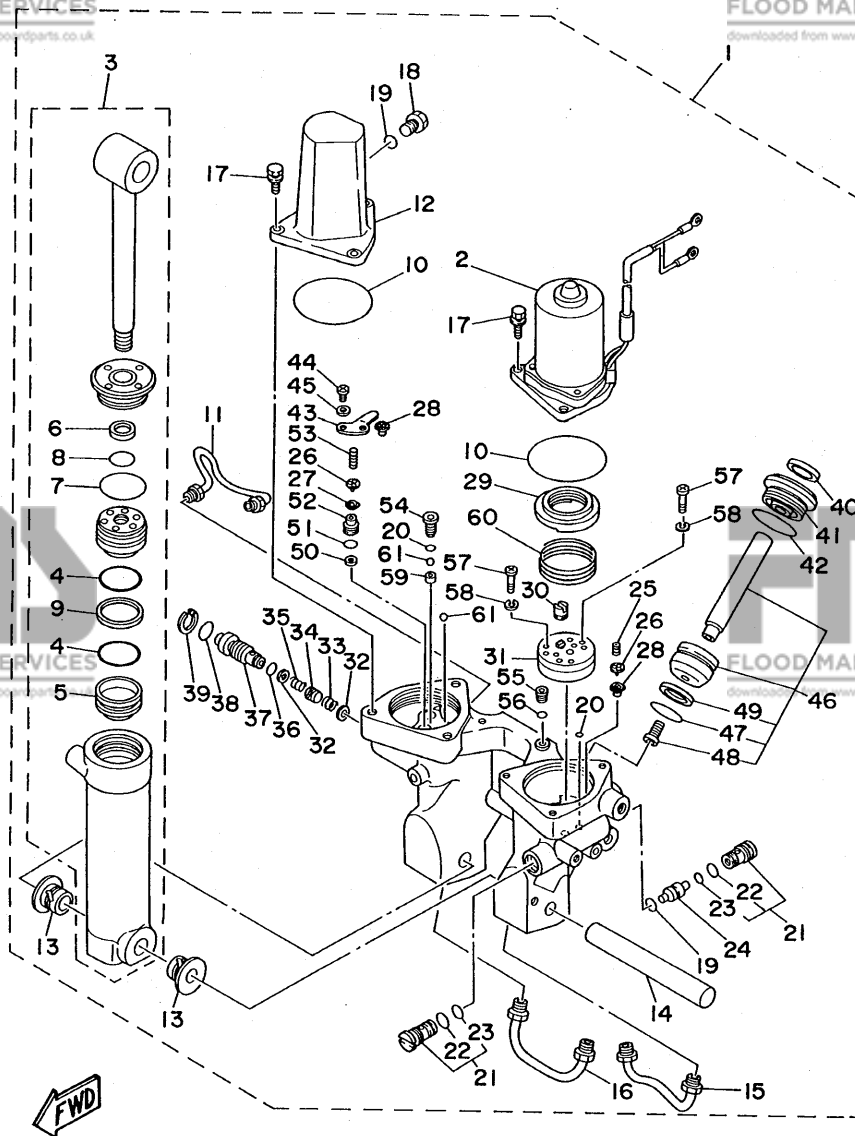


FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

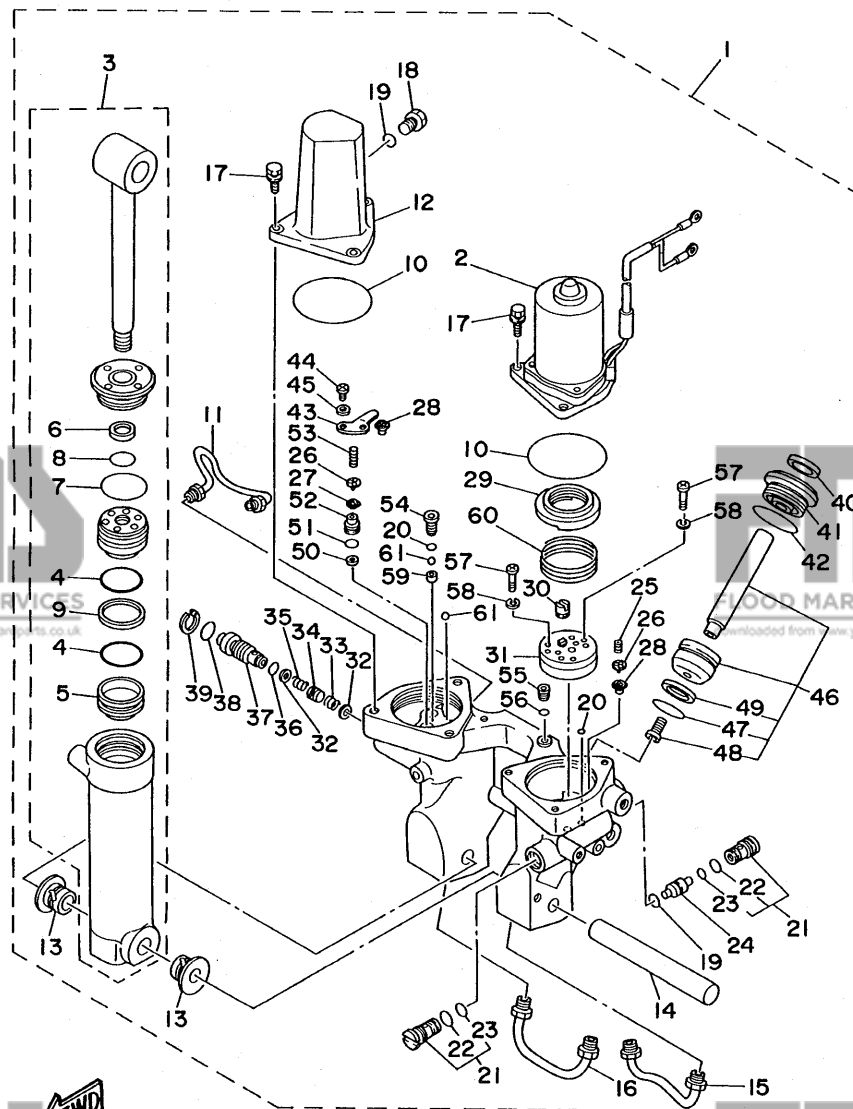


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43800-13-4D	POWER TRIM & TILT ASSY	1	UR
	62F-43800-00-4D	PUISSANCE PARER ET INCLINER (ENS.)	1	UR 50G
2	6H1-43880-02	POWER TRIM & TILT ASSY	1	
3	6H1-43840-11	.MOTOR ASSY	1	
4	6H1-43861-10	.MOTEUR (ENS.)	1	
5	6H1-43814-11	.POWER TILT ASSY	1	
6	6H1-43872-10	.PUISSANCE INCLINER (ENS.)	1	
7	6H1-43861-00	..O-RING	2	
8	93210-18397	..JOINT TORIQUE	1	
9	6H1-43871-10	..PISTON, FREE	1	
10	93210-65752	..PISTON	1	
11	6H1-43835-10	..RING, BACK UP	1	
12	6H1-43828-10	..RESSORT	1	
13	90386-18M14	..O-RING	1	
14	6E5-43818-00	..JOINT TORIQUE	1	
15	6H1-43833-10	..O-RING	1	
16	6H1-43834-00	..JOINT TORIQUE	1	
17	97595-06420	.PIPE	1	
18	6H1-43829-00	.TUYAU	1	
19	93210-09350	.BODY, RESERVOIR	1	
20	93210-06519	.CORPS	1	
21	6T4-43802-00	.BUSH	2	
22	6H1-43866-00	.DOUILLE	1	
23	6H1-43867-00	.PIN, LOWER SHOCK MOUNT	1	
24	6H1-43841-10	.AXE, INFERIEUR AMORTISSEUR	1	
25	6H1-43856-10	.PIPE	1	
26	6H1-43844-10	.TUYAU	1	
27	6H1-4384G-11	.BOLT, WITH WASHER	6	
		.VIS HEXAGONAL	1	
		.PLUG, RESERVOIR	1	
		.BOUCHON	2	
		.O-RING	2	
		.JOINT TORIQUE	3	
		.O-RING	2	
		.JOINT TORIQUE	2	
		.VALVE SUB ASSY	1	
		.CLAPET AUXILIAIRE (ENS.)	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		..O-RING	1	
		..JOINT TORIQUE	1	
		.PISTON, SHUTTLE	1	
		.PISTON	1	
		.SPRING, DOWN RELIEF	1	
		.RESSORT	2	
		.PIN, VALVE SUPPORT	2	
		.GOUPILLE	1	
		.SEAL, RELIEF VALVE	1	
		.JOINT	1	

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FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)

FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

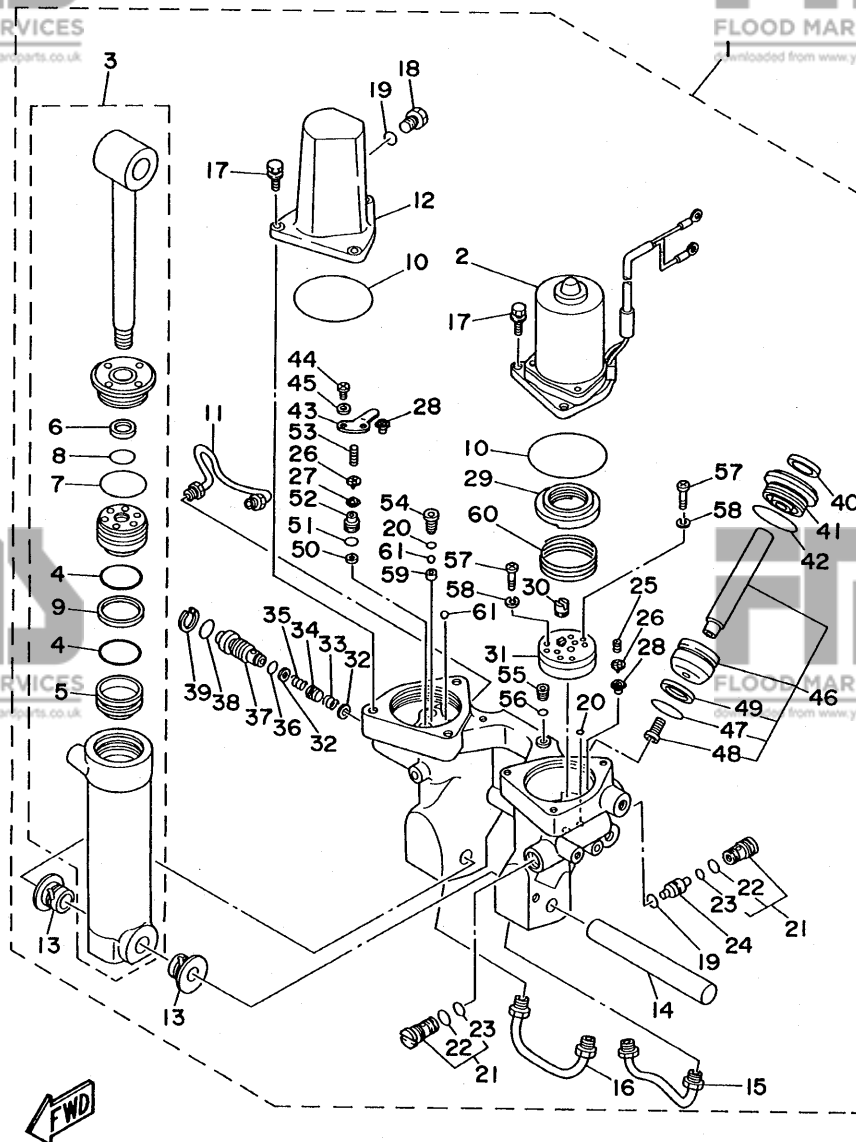


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	61A-4384F-00	.SEAL, MAIN VALVE	2	
29	6H1-43817-01	.JOINT	1	
30	6H1-43831-10	.FILTER 2	1	
31	6H1-43830-11	.FILTRE 2	1	
32	6H1-43847-00	.CONNECTOR, SHAFT	1	
33	6H1-43899-00	.RACCORD	1	
34	6H1-4382A-10	.GEAR PUMP ASSY	1	
35	6H1-43854-00	.POMPE A PIGNON (ENS.)	1	
36	93210-10M74	.SEAT, MANUAL VALVE	2	
37	6H1-43845-01	.SIEGE	1	
38	93210-18M75	.SPRING, MANUAL RELEASE	1	
39	6H1-43875-00	.RESSORT	1	
40	6H1-43822-10	.ADAPTOR 1	1	
41	6H1-43821-11	.ADAPTEUR 1	1	
42	6H1-43861-10	.SPRING, MANUAL RELEASE	1	
43	6H1-4384E-20	.RESSORT	1	
44	98580-05010	.O-RING	1	
45	92990-05200	.JOINT TORIQUE	1	
46	6H1-43820-11	.SCREW, MANUAL RELEASE	1	
47	6H1-43864-00	.VIS	1	
48	91316-08016	.O-RING	1	
49	6H1-43874-00	.JOINT TORIQUE	1	
50	6H1-43816-00	.RING, SNAP	1	
51	6H1-43896-00	.RESSORT	1	
52	6H1-43895-11	.SEAL, TRIM DUST	2	
53	6H1-43855-11	.JOINT	2	
54	62F-43855-00	.SCREW, TRIM CYLINDER END	2	
55	6H1-43843-11	.VIS	1	
56	6H1-43864-00	.O-RING	1	
57	6H1-43864-00	.JOINT TORIQUE	1	
58	6H1-43864-00	.BOLT	1	
59	6H1-43864-00	.BOULON	1	
60	6H1-43864-00	.RING, BACK UP	1	
61	6H1-43864-00	.RESSORT	1	
62	6H1-43864-00	.FILTER 1	1	
63	6H1-43864-00	.FILTRE 1	1	
64	6H1-43864-00	.O-RING	1	
65	6H1-43864-00	.JOINT TORIQUE	1	
66	6H1-43864-00	.SEAT, RELIEF VALVE	1	
67	6H1-43864-00	.SIEGE	1	
68	6H1-43864-00	.SPRING, UP RELIEF	1	UR
69	6H1-43864-00	.RESSORT	1	
70	6H1-43864-00	.SPRING, UP RELIEF	1	UR 50G
71	6H1-43864-00	.RESSORT	1	
72	6H1-43864-00	.SCREW, VALVE LOCK	1	
73	6H1-43864-00	.VIS	1	

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FIG. 14 POWER TRIM & TILT ASSY 2 (LONG)
FIG. 14 PUISSANCE PARER ET INCLINER (ENS.) 2 (LONG)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
55	6H1-4388E-11	.PLUG, TAPER SCREW	1	
56	6H1-43868-00	.BOUCHON	1	
57	98511-04025	.O-RING	1	
58	92901-04100	.JOINT TORIQUE	4	
59	6H1-4387J-00	.SCREW, PAN HEAD	4	
60	6H1-4385H-00	.VIS	4	
61	93505-32038	.WASHER, SPRING	4	
		.RONDELLE, GROWER	4	
		.WASHER, SPECIAL 2	1	
		.RONDELLE	1	
		.SPRING, SEAL	1	
		.RESSORT	1	
		.BALL	2	
		.BILLE ROULEMENT	2	



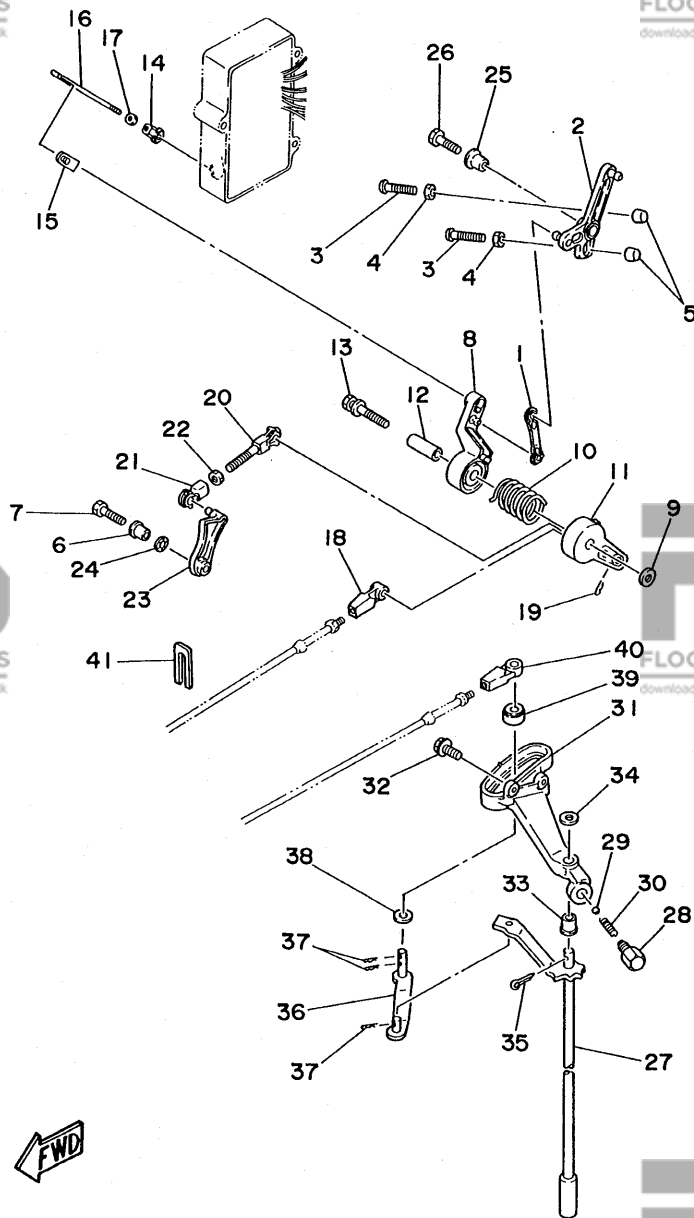


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	682-41238-51	JOINT, LINK RACCORD	1	
2	6H3-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
3	90157-06M13	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	
4	95380-06600	NUT ECROU	2	
5	688-44194-00	CAP CAPUCHON	2	
6	90387-06M60	COLLAR COLLERETTE	1	
7	97095-06025	BOLT BOULON	1	
8	6H3-41632-10	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
9	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
10	90508-29M19	SPRING, TORSION RESSORT, TORSION	1	
11	6H3-41633-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	
12	90387-06M59	COLLAR COLLERETTE	1	
13	90119-06M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
14	6H1-41237-00	JOINT, LINK RACCORD	1	
15	6F5-41237-00	JOINT, LINK RACCORD	1	
16	6H3-41636-00-94	ROD, MAGNETO CONTROL BIELLETTE, COMMANDE D'AVANCE	1	
17	95380-05600	NUT ECROU	1	
18	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
19	90468-18008	CLIP CLIP	1	
20	682-41237-50	JOINT, LINK RACCORD	1	
21	6H1-41237-00	JOINT, LINK RACCORD	1	
22	95380-05600	NUT ECROU	1	
23	6H3-41213-01	CAM, ACCEL. CAME, ACCELERATION	1	
24	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
25	90387-06M60	COLLAR COLLERETTE	1	
26	97095-06025	BOLT BOULON	1	
27	6H3-44120-01	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR SHORT
	6H3-44120-11	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG

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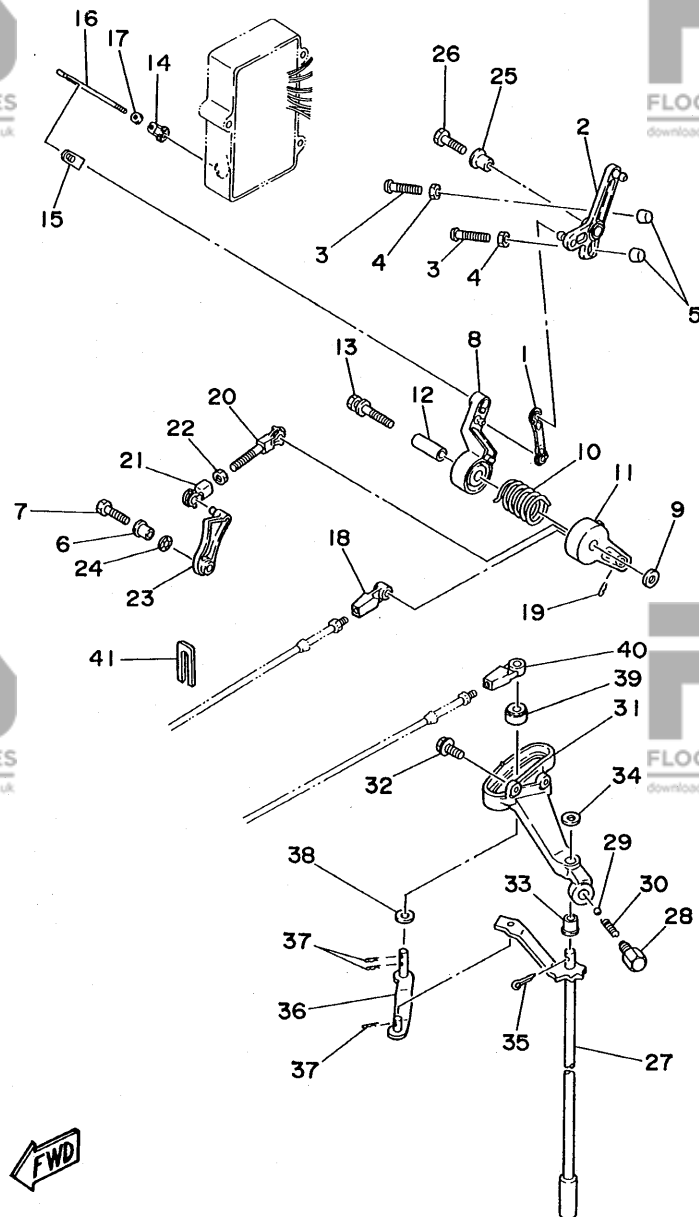


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	648-42715-00	BUSHING COUSSINET	1	
29	93501-04M02	BALL BILLE	1	
30	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
31	6H3-44117-00-94	BRACKET SUPPORT	1	UR
	6J2-44117-01-94	BRACKET SUPPORT	1	UR 50G
32	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
33	90386-07M58	BUSH DOUILLE	1	
34	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
35	91490-20015	PIN, COTTER GOUPILLE	1	
36	6H3-44121-01	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
37	90468-18008	CLIP JONC	3	
38	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
39	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
40	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
41	6H3-48538-00	CLAMP, CABLE 1 COLLIER	1	

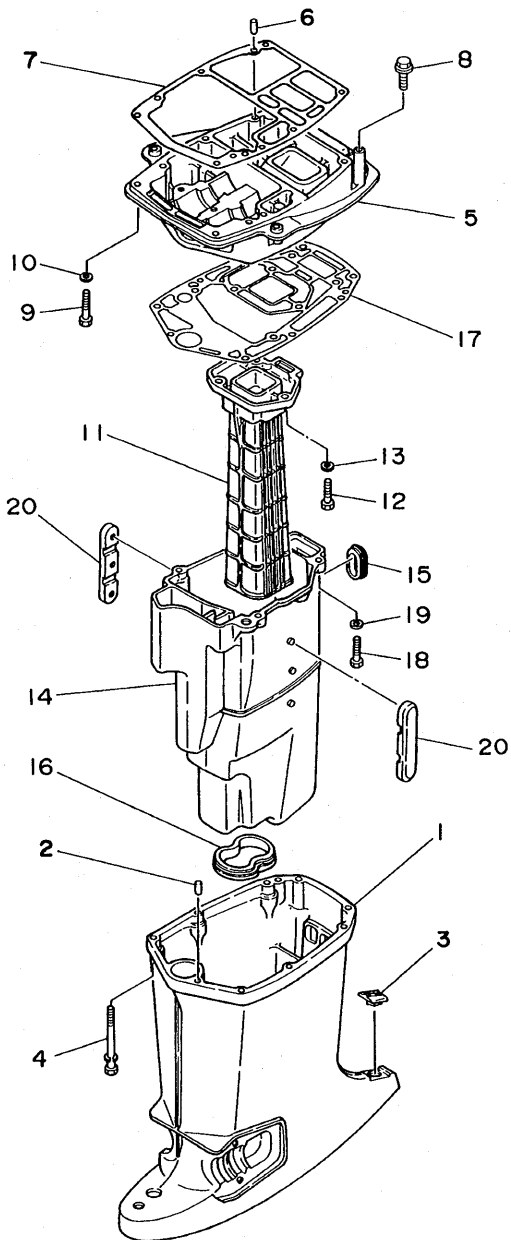


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45111-00-4D	CASING, UPPER FOURREAU	1	UR SHORT
	6H3-45111-10-4D	CASING, UPPER FOURREAU	1	UR LONG
2	93606-12019	PIN, DOWEL GOUILLE	2	
3	6H3-45155-00	CAP CAPUCHON	1	
4	90119-08M81	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
5	6H3-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
6	93606-12019	PIN, DOWEL GOUILLE	2	
7	6H3-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
8	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
9	97090-08035	BOLT BOULON	2	
10	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
11	6H3-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 25B/70B
	6H2-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 50G/60F
12	97395-08030	BOLT BOULON	3	
13	92990-08100	WASHER, SPRING RONDELLE, GROWER	3	
14	6H3-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR SHORT
	6H3-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	UR LONG
15	6H3-45127-00	SEAL JOINT	1	
16	6H3-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
17	6H3-45114-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
18	97395-08030	BOLT BOULON	4	
19	92990-08100	WASHER, SPRING RONDELLE, GROWER	4	
20	6H3-14737-00	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR SHORT
	6H3-14737-10	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	UR LONG

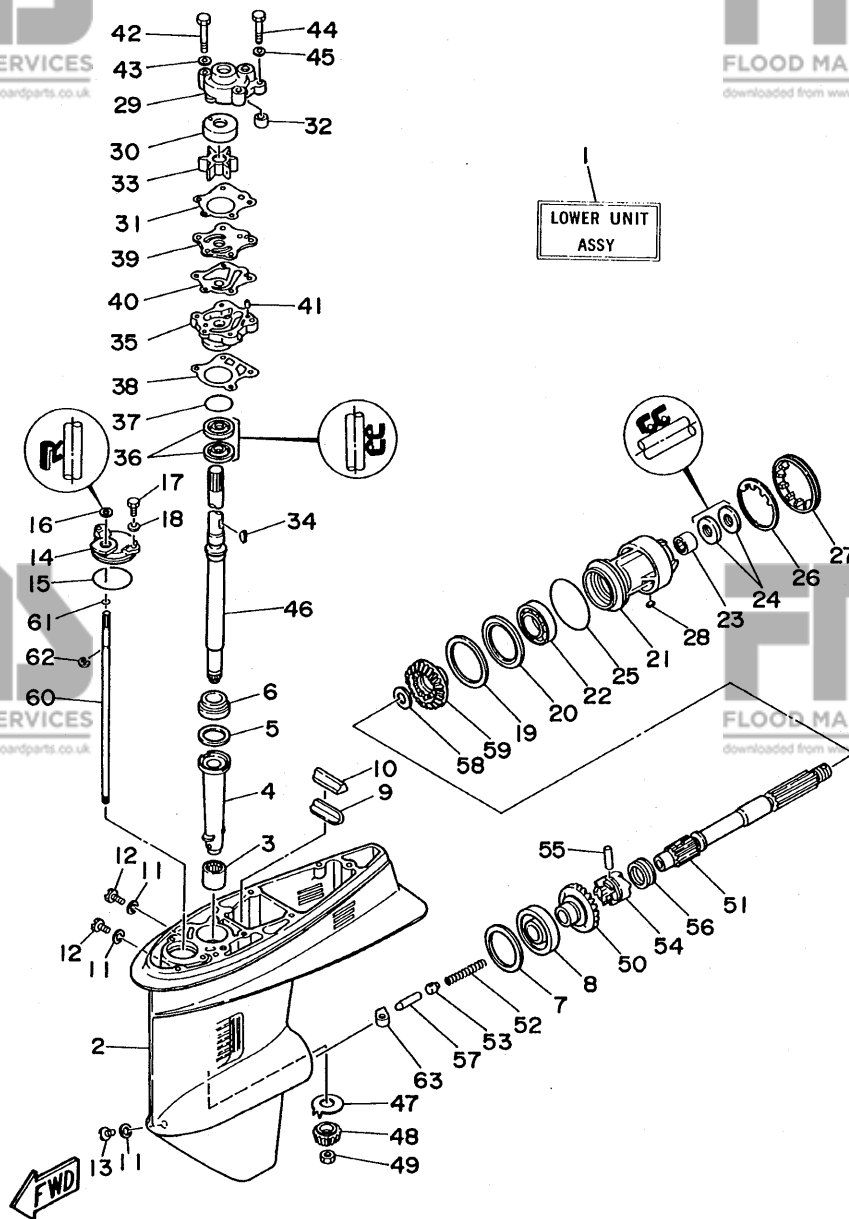
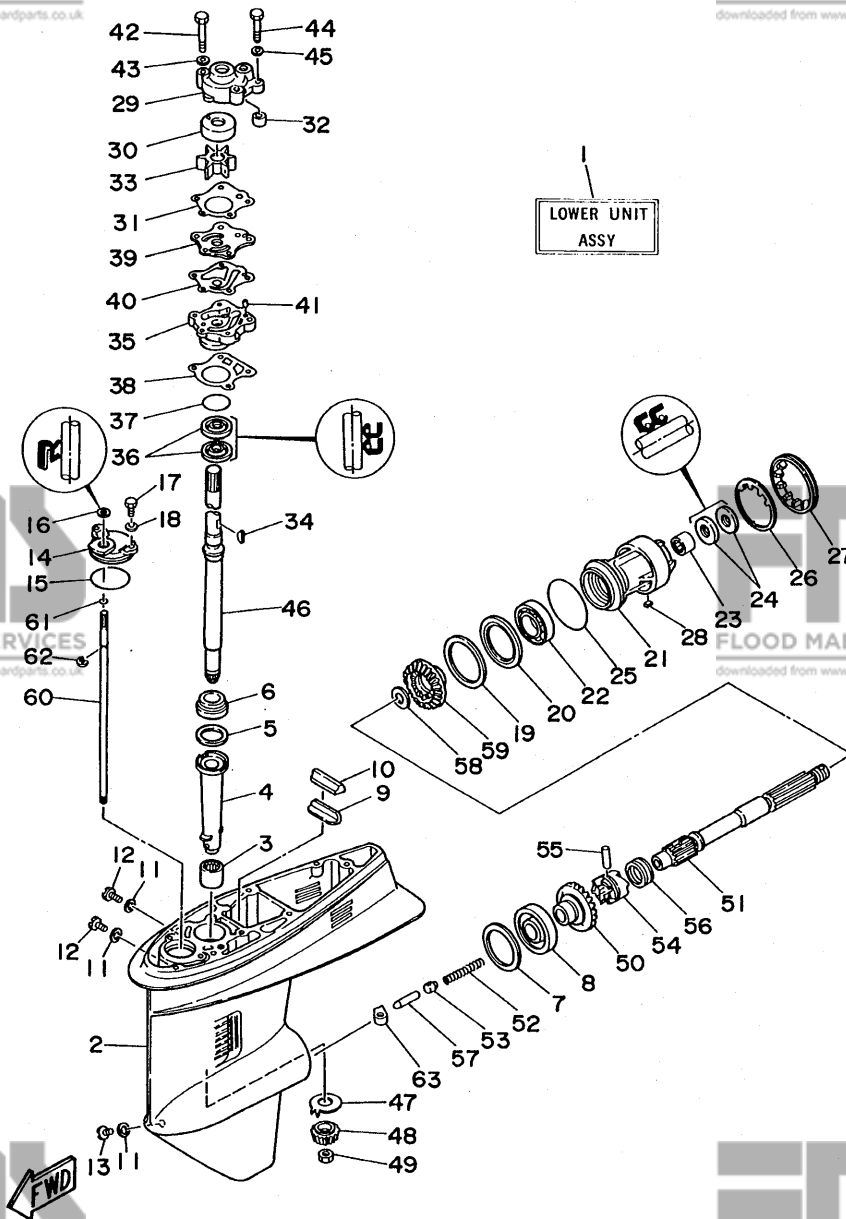


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62F-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR SHORT
	62F-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 63)	1	UR LONG
2	697-45311-01-4D	CASING, LOWER BOITIER D'HELICE	1	
3	93315-322V2	BEARING, CYLINDRICAL ROULEMENT	1	
4	698-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00001	BEARING ROULEMENT	1	
7	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-00003	BEARING ROULEMENT	1	
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
10	663-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
11	90430-08020	GASKET JOINT	3	
12	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
13	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
14	663-45321-00	PLATE PLAQUETTE	1	

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FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	93210-49046	O-RING	1	
16	93106-09014	JOINT TORIQUE	1	
17	97095-06016	OIL SEAL	1	
18	92990-06600	JOINT SPY	2	
19	663-45577-01-10	BOLT	1	UR
	663-45577-01-12	BOULON	1	UR
	663-45577-01-15	WASHER, PLATE	1	UR
	663-45577-01-18	RONDELLE, PLATE	1	UR
	663-45577-01-30	SHIM (T:0.10MM)	1	UR
	663-45577-01-40	CALE (T:0.10MM)	1	UR
	663-45577-01-50	SHIM (T:0.12MM)	1	UR
		CALE (T:0.12MM)	1	UR
		SHIM (T:0.15MM)	1	UR
		CALE (T:0.15MM)	1	UR
		SHIM (T:0.18MM)	1	UR
		CALE (T:0.18MM)	1	UR
		SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)	1	UR
		SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)	1	UR
		SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)	1	UR
20	663-45576-00	WASHER, THRUST	1	
21	663-45331-00-94	RONDELLE DE CALAGE	1	
22	93306-00702	HOUSING, BEARING	1	
23	93317-22204	FLASQUE, ROULEMENT	1	
24	93101-22067	BEARING	1	
25	93210-66M98	ROULEMENT	2	
26	90214-48M03	BEARING, CYLINDRICAL	1	
27	697-45384-00	PIECE	1	
28	90282-04010	OIL SEAL	1	
29	663-44311-02	JOINT SPY	1	
30	663-44322-00	O-RING	1	
31	663-44315-A0	JOINT TORIQUE	1	
32	663-44366-00	WASHER, CLAW	1	
33	6H3-44352-00	RONDELLE, A GRIFFES	1	
34	90280-03M03	NUT	1	
35	663-44341-00-94	ECROU	1	
36	93101-23070	KEY, STRAIGHT	1	
		CLAVETTE, DROITE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		INSERT, CARTRIDGE	1	
		CUVETTE	1	
		GASKET, WATER PUMP	1	
		JOINT, POMPE A EAU	1	
		DAMPER, WATER SEAL	1	
		JOINT, TUBE D'EAU	1	
		IMPELLER	1	
		TURBINE	1	
		KEY, WOODRUFF	1	
		CLAVETTE, DEMI-LUNE	1	
		HOUSING, WATER PUMP	1	
		CORPS, POMPE A EAU	1	
		OIL SEAL	1	
		JOINT SPY	2	

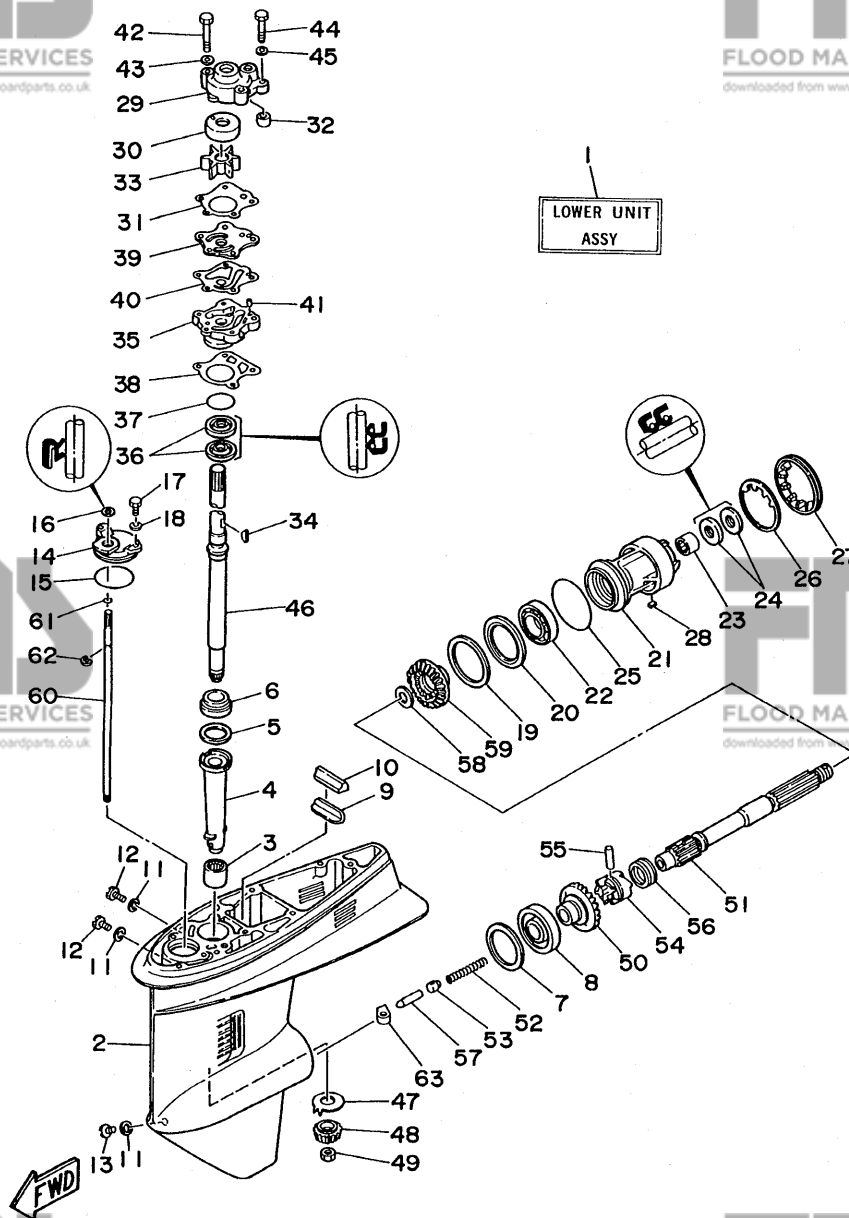


FIG. 17 LOWER CASING. DRIVE 1-1 (50G)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
37	93210-41042	O-RING	1	
38	663-44316-A0	JOINT TORIQUE	1	
39	663-44323-00	GASKET, WATER PUMP	1	
40	663-44324-A0	JOINT, POMPE A EAU	1	
41	93604-08062	OUTER PLATE, CARTRIDGE	1	
42	97395-08055	PLAQUE EXTERIEURE	1	
43	92995-08600	GASKET, CARTRIDGE	1	
44	97395-08045	JOINT	1	
45	92995-08600	PIN, DOWEL	2	
46	6J2-45501-00	CLAVETTE	2	
47	663-45552-00	BOLT	2	
48	675-45551-00	BOULON	2	
49	90170-12138	WASHER	2	
50	675-45560-00	RONDELLE	2	
51	697-45611-00	BOLT	2	
52	90501-16233	BOULON	2	
53	663-45634-00	WASHER	2	
54	663-45631-01	RONDELLE	2	
55	90250-06023	DRIVE SHAFT COMP.	1	UR
56	663-45633-00	ARBRE MOTEUR COMP.	1	UR
57	688-45635-00	DRIVE SHAFT COMP.	1	
58	90201-22429	ARBRE MOTEUR COMP.	1	
59	675-45571-01	BEARING, PLAIN	1	
60	6K5-44144-00	COUSSINET, PLAT	1	
61	93210-07540	PINION	1	
62	99001-08600	PIGNON D'ATTAQUE	1	
63	663-44151-00	NUT	1	
		ECROU	1	
		GEAR	1	
		PIGNON	1	
		SHAFT, PROPELLER	1	
		ARBRE, HELICE	1	
		SPRING, COMPRESSION	1	
		RESSORT, COMPRESSION	1	
		SLIDE, SHIFT	1	
		CONTRE-POUSSOIR	1	
		CLUTCH, DOG	1	
		CRABOT	1	
		PIN, STRAIGHT	1	
		GOUPILLE, DROITE	1	
		RING, CROSS PIN	1	
		JONG, GOUPILLE CRABOT	1	
		PLUNGER, SHIFT	1	
		POUSSOIR D'EMBRAYAGE	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		GEAR	1	
		PIGNON	1	
		ROD, SHIFT	1	
		TIGE D'EMBRAYAGE	1	
		O-RING	1	
		JOINT TORIQUE	1	
		CIRCLIP	1	
		CIRCLIP	1	
		CAM, SHIFT	1	
		CAME, INVERSION	1	

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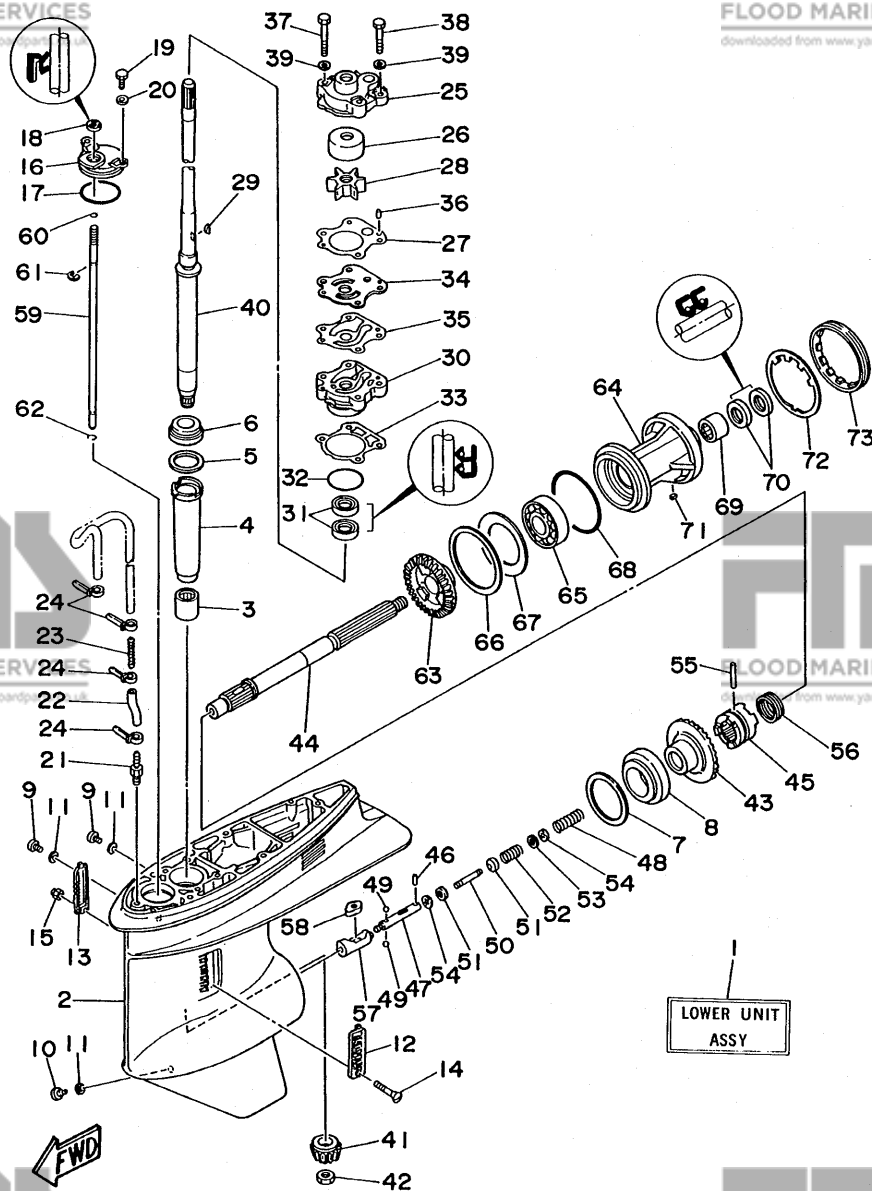


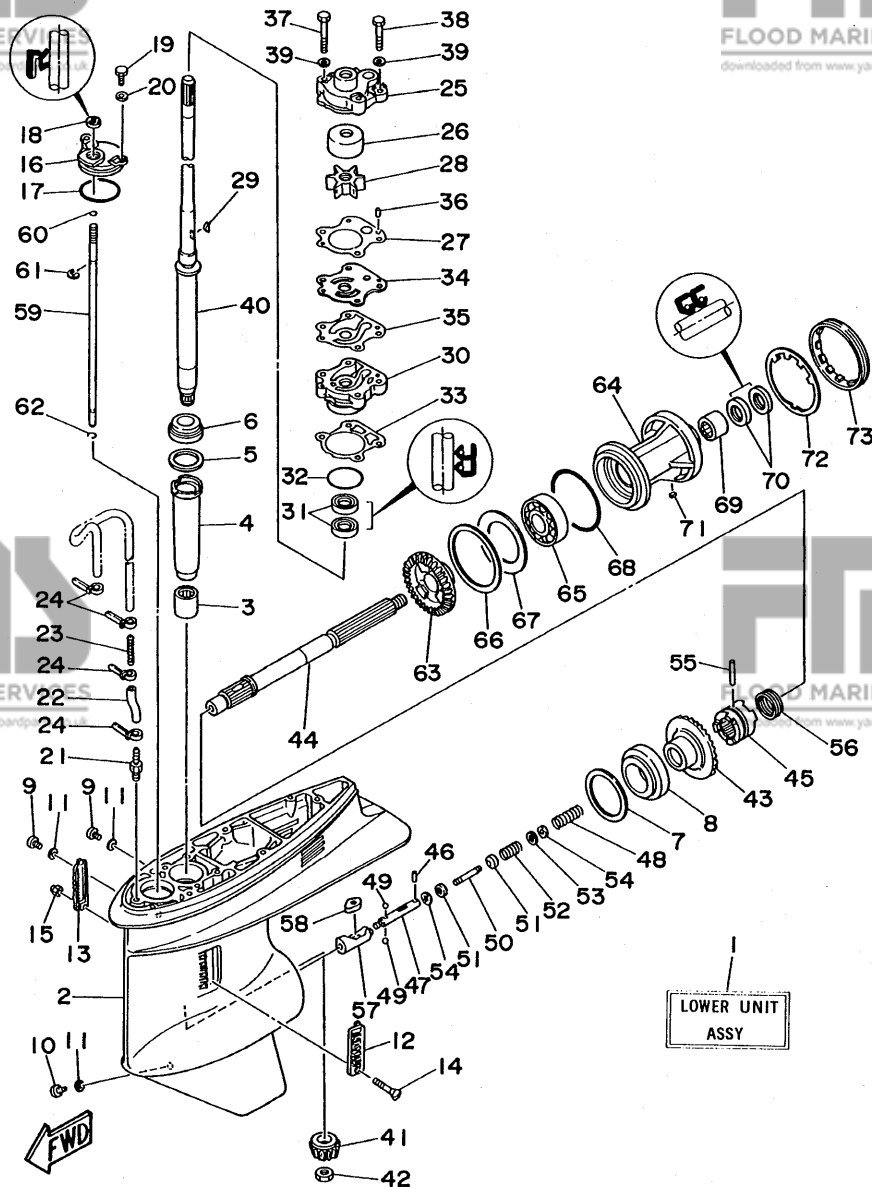
FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-45300-03-4D	LOWER UNIT ASSY UNITE INFIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR SHORT
	6H3-45300-13-4D	LOWER UNIT ASSY UNITE INFIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR LONG
2	6H1-45301-02-4D	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000U5	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	3	
12	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	98680-05545	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	

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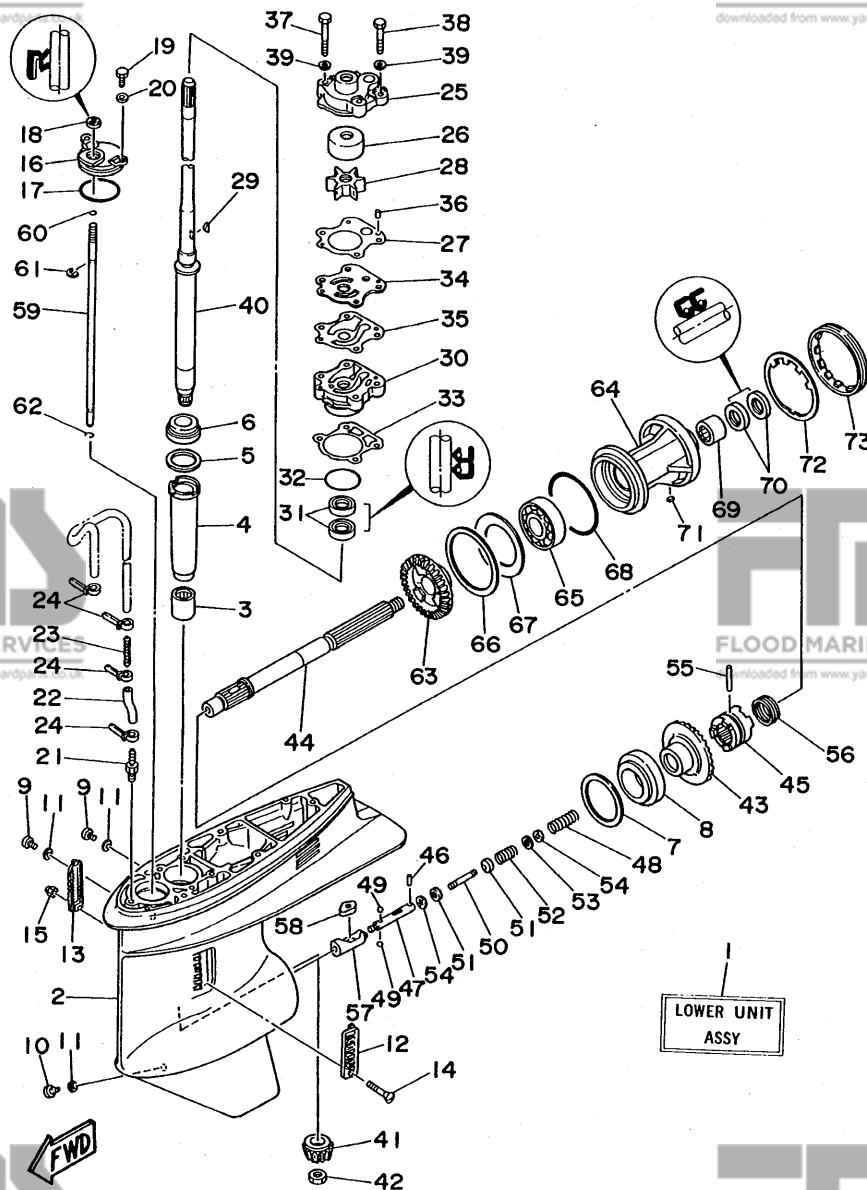
FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
15	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
16	688-45321-00	PLATE PLAQUETTE	1	
17	93210-49046	O-RING	1	
18	93106-09014	JOINT TORIQUE	1	
19	97095-06016	OIL SEAL	1	
20	92990-06600	JOINT SPY	2	
21	6E5-45378-00	BOLT BOULON	2	
22	90445-07ME8	WASHER RONDELLE, PLATE	2	
23	90445-07ME9	NIPPLE, HOSE RACCORD, TUYAU	1	UR SHORT
24	6E5-83558-10	HOSE DURITE	1	UR LONG
25	90465-11M10	HOSE DURITE	1	
26	6H3-44311-00	END, NIPPLE RACCORD DE NIPPLE	4	
27	663-44322-00	CLAMP BRIDE	1	
28	6H3-44315-A0	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
29	6H3-44352-00	INSERT, CARTRIDGE CUVETTE	1	
30	90280-03M03	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
31	6H3-44341-00-94	IMPELLER TURBINE	1	
32	93101-23070	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
33	93210-46044	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
34	688-44316-A0	OIL SEAL JOINT SPY	2	
35	6H3-44323-00	O-RING	1	
36	6H3-44324-A0	JOINT TORIQUE	1	
37	93604-10M03	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
38	97395-08055	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
39	97395-08045	GASKET, CARTRIDGE JOINT	1	
40	90209-08M02	PIN, DOWEL CLAVETTE	2	
41	6H3-45501-00	BOLT BOULON	2	
42	6H3-45501-10	BOLT BOULON	2	
43		WASHER RONDELLE	4	
44		DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR SHORT
45		DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG



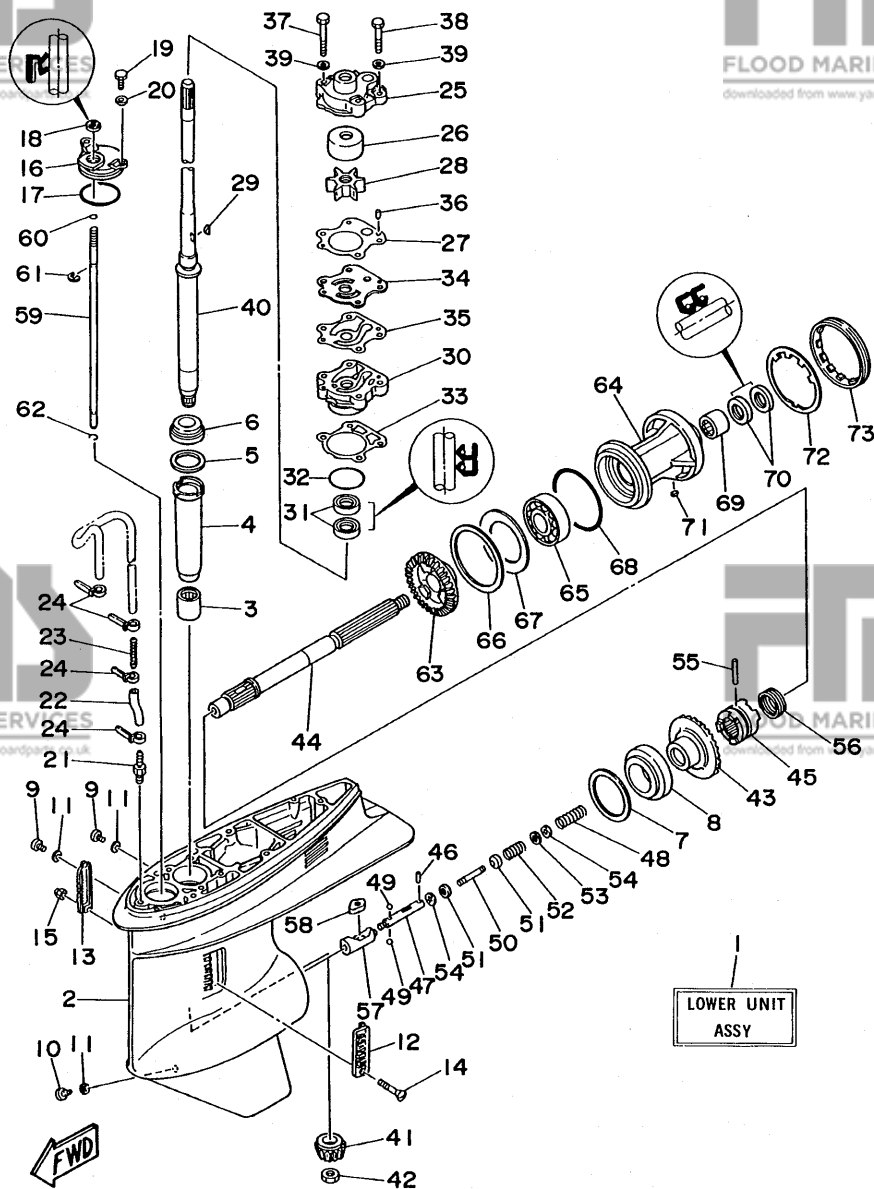
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FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
41	6K5-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1	
42	90170-16M01	NUT ECROU	1	
43	6K5-45560-00	GEAR (28T) PIGNON (28D)	1	
44	6H1-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
45	6H1-45631-01	CLUTCH, DOG CRABOT	1	
46	93603-12M11	PIN, DOWEL CLAVETTE	1	
47	6H1-45634-02	SLIDE, SHIFT CONTRE-POUSSOIR	1	
48	90501-16M65	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
49	93503-16010	BALL BILLE	2	
50	6H1-45668-00	SHAFT, FREE AXE	1	
51	6H1-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	2	
52	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
53	90201-03313	WASHER, PLATE RONDELLE, PLATE	1	
54	90183-02M03	NUT, SPRING ECROU, RESSORT	2	
55	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	
56	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
57	6H1-45641-01	SHIFTER EMBRAYAGE	1	
58	6H1-44151-00	CAM, SHIFT CAME, INVERSION	1	
59	6H1-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
60	93210-07540	O-RING JOINT TORIQUE	1	
61	99001-08600	CIRCLIP CIRCLIP	1	
62	93450-07M00	CIRCLIP CIRCLIP	1	
63	6H3-45571-00	GEAR PIGNON	1	
64	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
65	93306-207U0	BEARING ROULEMENT	1	
66	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	

FIG. 18 LOWER CASING. DRIVE 1-2 (25B/60F/70B)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1-2 (25B/60F/70B)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
66	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
67	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
68	93210-85M97	O-RING JOINT TORIQUE	1	
69	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
70	93101-25M03	OIL SEAL JOINT SPY	2	
71	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
72	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	
73	688-45384-00	NUT ECROU	1	

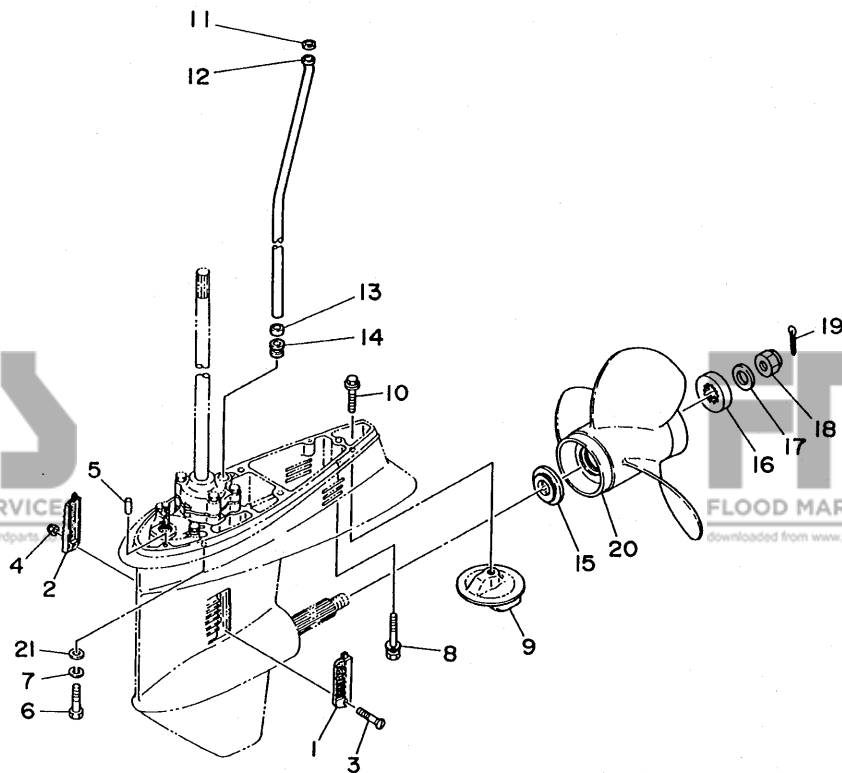


FIG. 19 LOWER CASING. DRIVE 2-1 (50G)
FIG. 19 DOITIER D'HELICE, TRANSMISSION 2-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
2	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
3	98680-05540	SCREW, OVAL HEAD VIS, TETE FRAISEE BOMBEE	1	
4	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
5	93606-12019	PIN, DOWEL GOUILLE	2	
6	97395-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
9	679-45371-00	TAB-TRIM ANODE DERIVE	1	
10	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	6H3-44361-00	TUBE, WATER TUBE D'EAU	1	UR SHORT
	6H3-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
13	90430-12072	GASKET JOINT	1	
14	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
15	663-45987-02	SPACER ENTRETOISE	1	
16	670-45997-02	SPACER ENTRETOISE	1	
17	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
18	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
19	91490-40030	PIN, COTTER GOUILLE	1	
20	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1	UR
	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1	UR
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	UR
	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE			
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1	UR
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1	UR
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1	UR

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FIG. 19 LOWER CASING. DRIVE 2-1 (50G)
FIG. 19 DOITIER D'HELICE, TRANSMISSION 2-1 (50G)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1	UR
	663-45974-60-98	HELICE (3X10-1/4"X15"-G)	1	UR
	663-45978-00-98	PROPELLER (3X11-1/2"X13"-G)	1	UR
		HELICE (3X11-1/2"X13"-G)		
		PROPELLER (3X10-1/4"X16"-G)	1	UR
		HELICE (3X10-1/4"X16"-G)		
21	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	

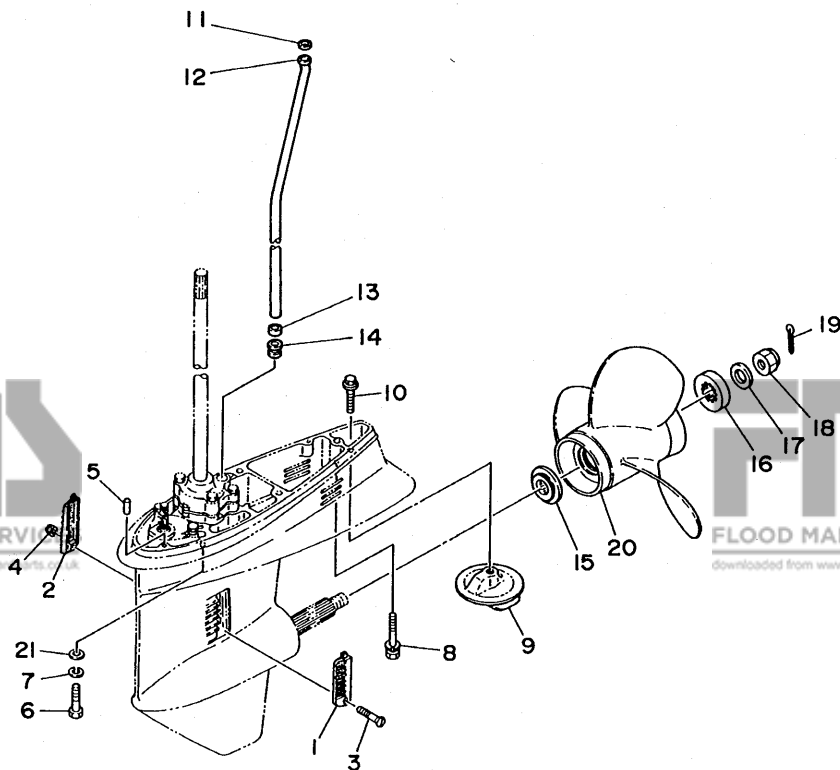
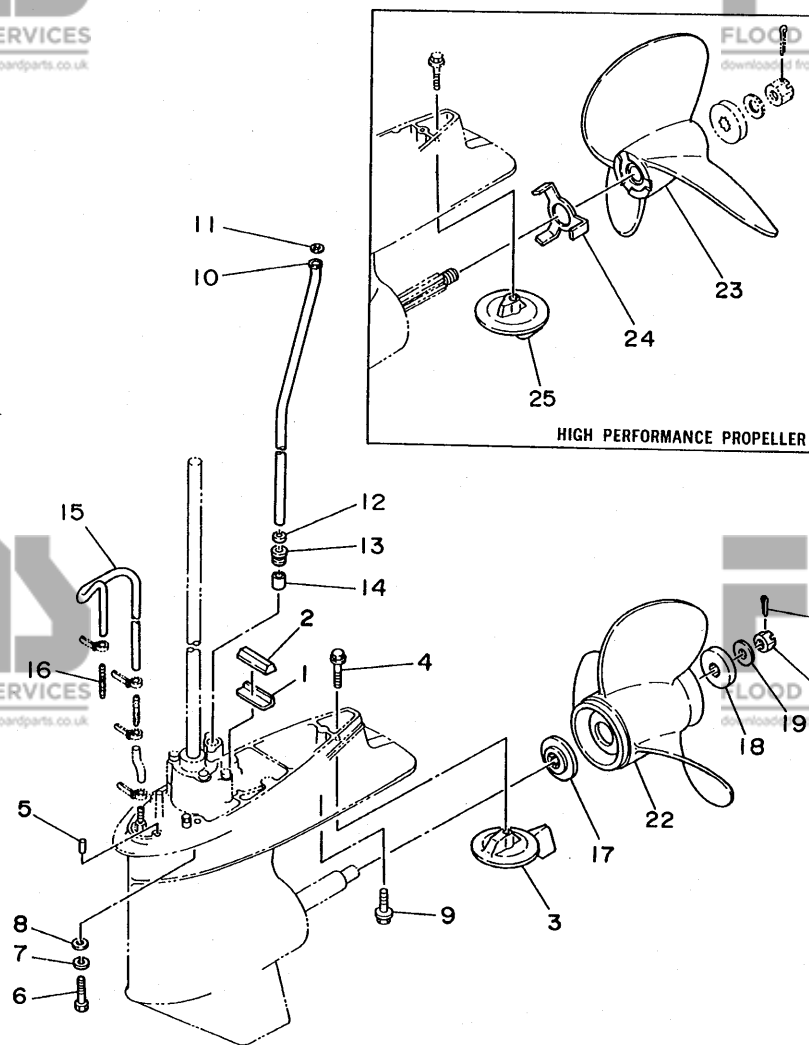


FIG. 20 LOWER CASING. DRIVE 2-2 (25B/60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER	1	
2	688-45375-00	BUTEE, JOINT CAOUTCHOUC	1	
3	688-45371-02	DAMPER, SEAL	1	
4	90105-10M00	BOURRELET, CAOUTCHOUC	1	
5	93606-12019	TAB-TRIM	1	
6	97395-10040	ANODE DERIVE	2	
7	92990-10100	BOLT, WASHER BASED	4	
8	92990-10600	BOULON, AVEC RONDELLE	4	
9	90119-08M84	PIN, DOWEL	1	
10	6H3-44361-00	GOUPILLE	1	UR SHORT
11	6H3-44361-10	BOLT	1	UR LONG
12	90202-12060	WASHER, SPRING	1	
13	90430-12072	RONDELLE, GROWER	1	
14	663-44367-00	WASHER, PLATE	1	
15	90445-07MF1	RONDELLE, PLATE	1	
16	6E5-83558-00	GASKET	1	
17	688-45987-01	JOINT	1	
18	688-45997-01	DAMPER, WATER SEAL	1	
19	90201-17M00	JOINT TUBE D'EAU	1	
20	90171-16011	DAMPER, WATER SEAL	1	
21	91490-40030	JOINT, TUBE D'EAU	1	
22	6E5-45941-00-EL	HOSE	1	UR
	6E5-45943-00-EL	DURITE	1	UR
	6E5-45945-01-EL	END, NIPPLE	1	UR
	6E5-45947-00-EL	RACCORD DE NIPPLE	1	UR
	6E5-45949-00-EL	SPACER	1	UR
	6E5-45952-00-EL	ENTRETOISE	1	UR
		SPACER	1	UR
		ENTRETOISE	1	UR
		WASHER, PLATE	1	UR
		RONDELLE, PLATE	1	UR
		NUT, CASTLE	1	UR
		ECROU, CRENELE	1	UR
		PIN, COTTER	1	UR
		GOUPILLE	1	UR
		PROPELLER (3X13"X19"-K)	1	UR
		HELICE (3X13"X19"-K)	1	UR
		PROPELLER (3X12-5/8"X21"-K)	1	UR
		HELICE (3X12-5/8"X21"-K)	1	UR
		PROPELLER (3X13-1/4"X17"-K)	1	UR
		HELICE (3X13-1/4"X17"-K)	1	UR
		PROPELLER (3X13-1/2"X15"-K)	1	UR
		HELICE (3X13-1/2"X15"-K)	1	UR
		PROPELLER (3X13-5/8"X13"-K)	1	UR
		HELICE (3X13-5/8"X13"-K)	1	UR
		PROPELLER (3X13"X23"-K)	1	UR
		HELICE (3X13"X23"-K)	1	UR

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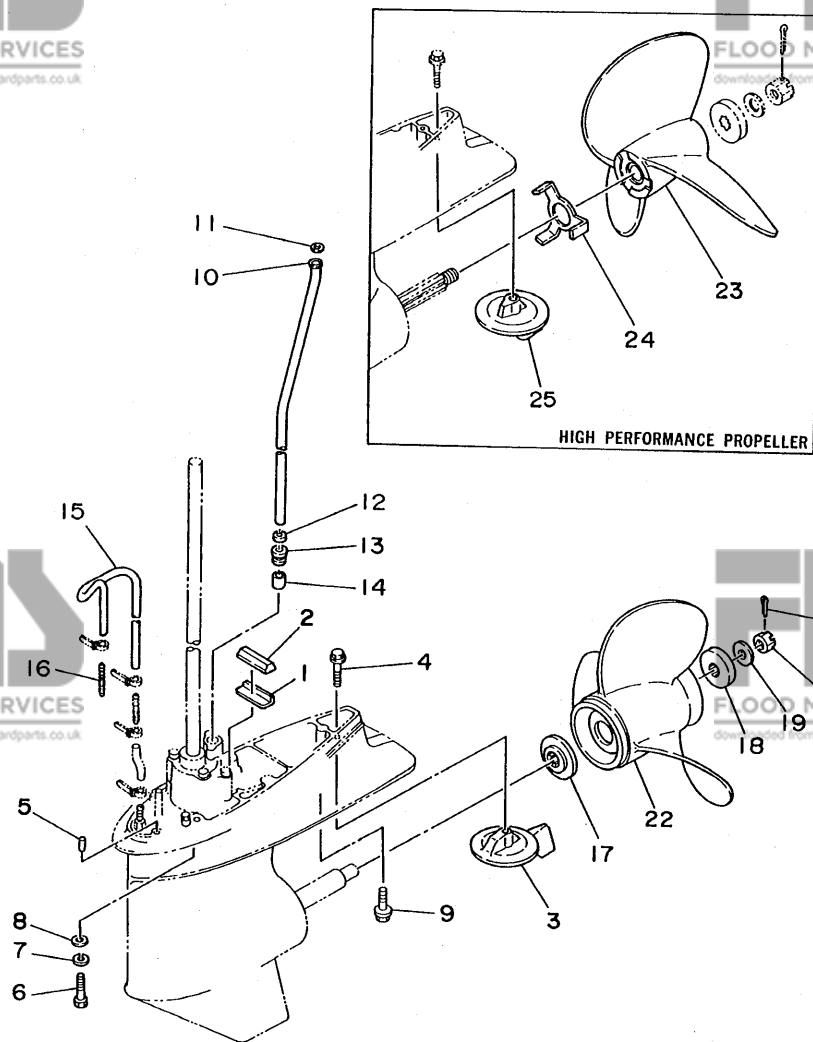


FIG. 20 LOWER CASING. DRIVE 2-2 (25B/60F/70B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 2-2 (25B/60F/70B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE			
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
	688-45930-01-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
	HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR			
23	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
24	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	
25	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	



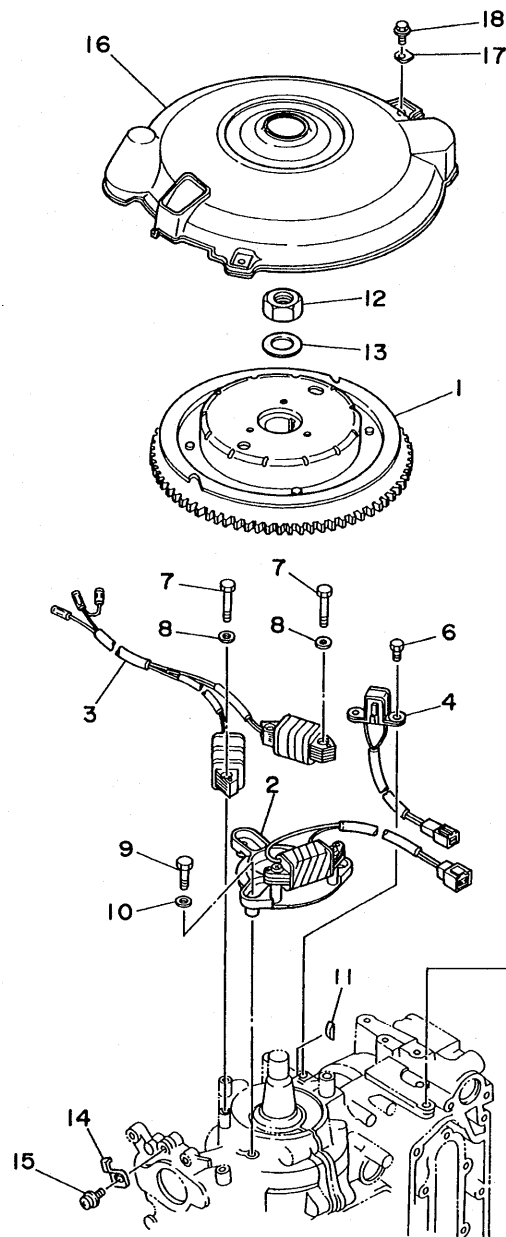


FIG. 21 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H2-85550-00	ROTOR ASSY	1	
2	6H2-85520-01	ROTOR CPLT	1	
3	6H2-85533-00	COIL, CHARGE	1	
4	6H2-85580-01	BOBINE, CHARGE	1	
5	6H2-85895-01	COIL, LIGHTING	1	
6	97395-05012	BOBINE, ECLAIRAGE	1	
7	97095-06035	COIL, PULSER	1	
8	92990-06600	BOBINE, PULSEUR	1	
9	97095-06025	CRANK POSITION SENDER	1	
10	92990-06600	SONDE, REGLAGE DE VILEBREQUIN	1	
11	90280-05049	BOLT	4	
12	90170-20137	BOULON	4	
13	90201-21M18	BOLT	4	
14	6E5-81332-00	BOULON	3	
15	97985-06210	WASHER, PLATE	3	
16	6H3-81337-01	RONDELLE, PLATE	1	
17	90209-06M04	KEY, WOODRUFF	1	
18	97885-06016	CLAVETTE, DEMI-LUNE	1	

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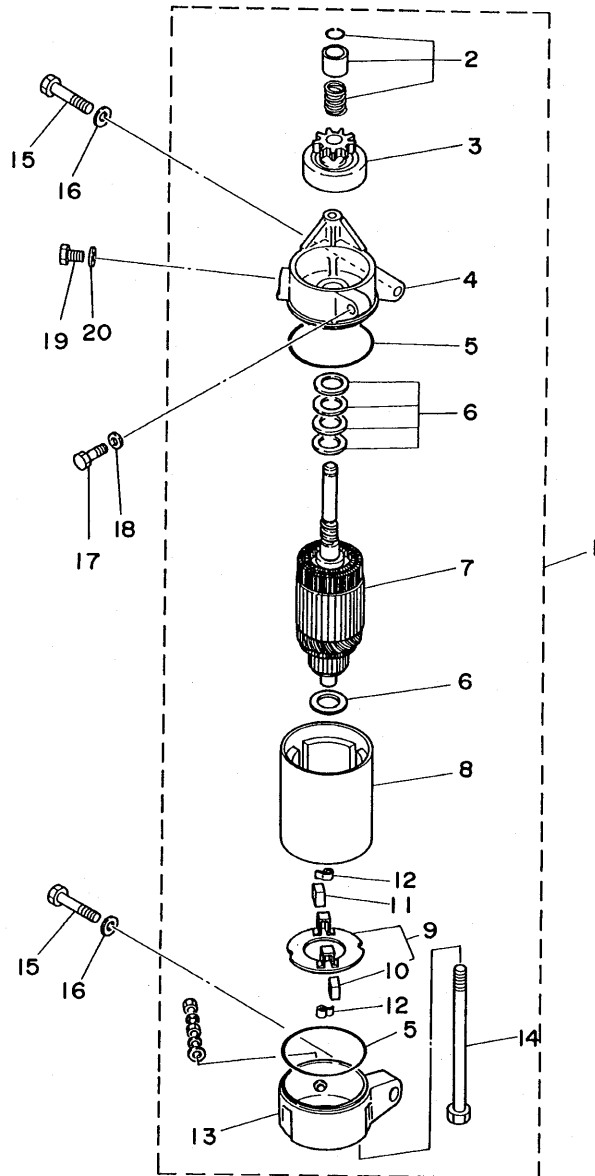


FIG. 22 STARTING MOTOR

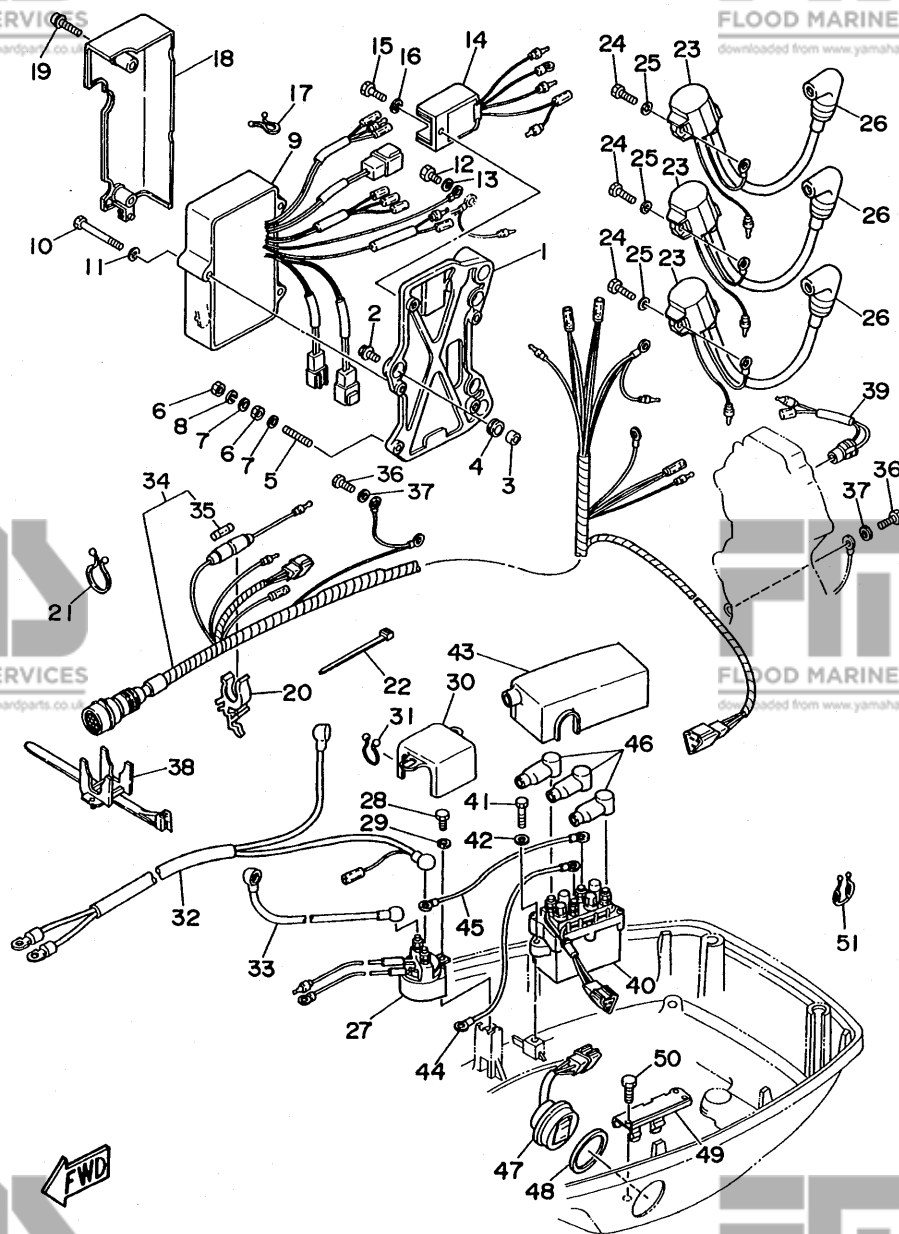
DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-81800-11	STARTING MOTOR ASSY	1	
2	689-81857-11	DEMARREUR ELECTRIQUE COMPLET	1	
3	6H3-81807-10	.PINION STOPPER SET	1	
4	6H3-81830-10	.BUTEE PIGNON	1	
5	689-81847-11	.GEAR ASSY, STARTING MOTOR	1	
6	689-81809-11	.PIGNON, DEMARREUR ELECTRIQUE	1	
7	689-81850-12	.FRONT BRACKET ASSY	1	
8	6H3-81810-10	.SUPPORT AVANT	1	
9	689-81840-11	.O-RING	2	
10	689-81812-11	.JOINT TORIQUE	1	
11	689-81811-11	.WASHER KIT	1	
12	689-81813-10	.JEU DE RONDELLES	1	
13	6H3-81820-11	.ARMATURE ASSY	1	
14	689-81826-10	.INDUIT	1	
15	97313-08035	.STATOR ASSY	1	
16	92990-08600	.STATOR COMPLET	1	
17	97095-06025	.BRUSH HOLDER ASSY	1	
18	92990-06600	.SUPPORT DE CHARBON	1	
19	97313-08016	..BRUSH 2	1	
20	92990-08600	..CHARBON	1	
		.BRUSH 1	1	
		.CHARBON	1	
		.SPRING, BRUSH	2	
		.RESSORT, DE CHARBON	2	
		.REAR BRACKET ASSY	1	
		.SUPPORT ARRIERE COMPLET	1	
		.BOLT	2	
		.BOULON	2	
		.WASHER, PLATE	2	
		.RONDELLE, PLATE	1	
		.BOLT	1	
		.BOULON	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	1	
		.BOLT	1	
		.BOULON	1	
		.WASHER, PLATE	1	
		.RONDELLE, PLATE	1	

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FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-85542-11-94	BRACKET SUPPORT	1	
2	90105-06M14	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	
3	90387-06M43	COLLAR COLLERETTE	3	
4	90480-13M54	GROMMET RONDELLE CAOUTCHOUC	3	
5	90116-06M07	BOLT, STUD GOUJON	1	
6	95380-06700	NUT ECROU	2	
7	92990-06200	WASHER, PLAIN RONDELLE, PLATE	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
9	6H2-85540-03	C.D.I. UNIT ASSY BLOC C.D.I.	1	
10	97395-06050	BOLT BOULON	3	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
12	97013-06012	BOLT BOULON	1	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
14	6H2-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
15	97095-06016	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	90464-05M16	CLAMP BRIDE	1	
18	6H3-81916-10	COVER, TERMINAL COUVERCLE, BORNE	1	
19	90159-06M01	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
20	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
21	90464-23M22	CLAMP BRIDE	1	
22	90465-13M11	CLAMP BRIDE	1	
23	6H2-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
24	97095-06020	BOLT BOULON	3	
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
26	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
27	688-81950-10	RELAY ASSY RELAIS COMPLET	1	
28	97095-06016	BOLT BOULON	1	

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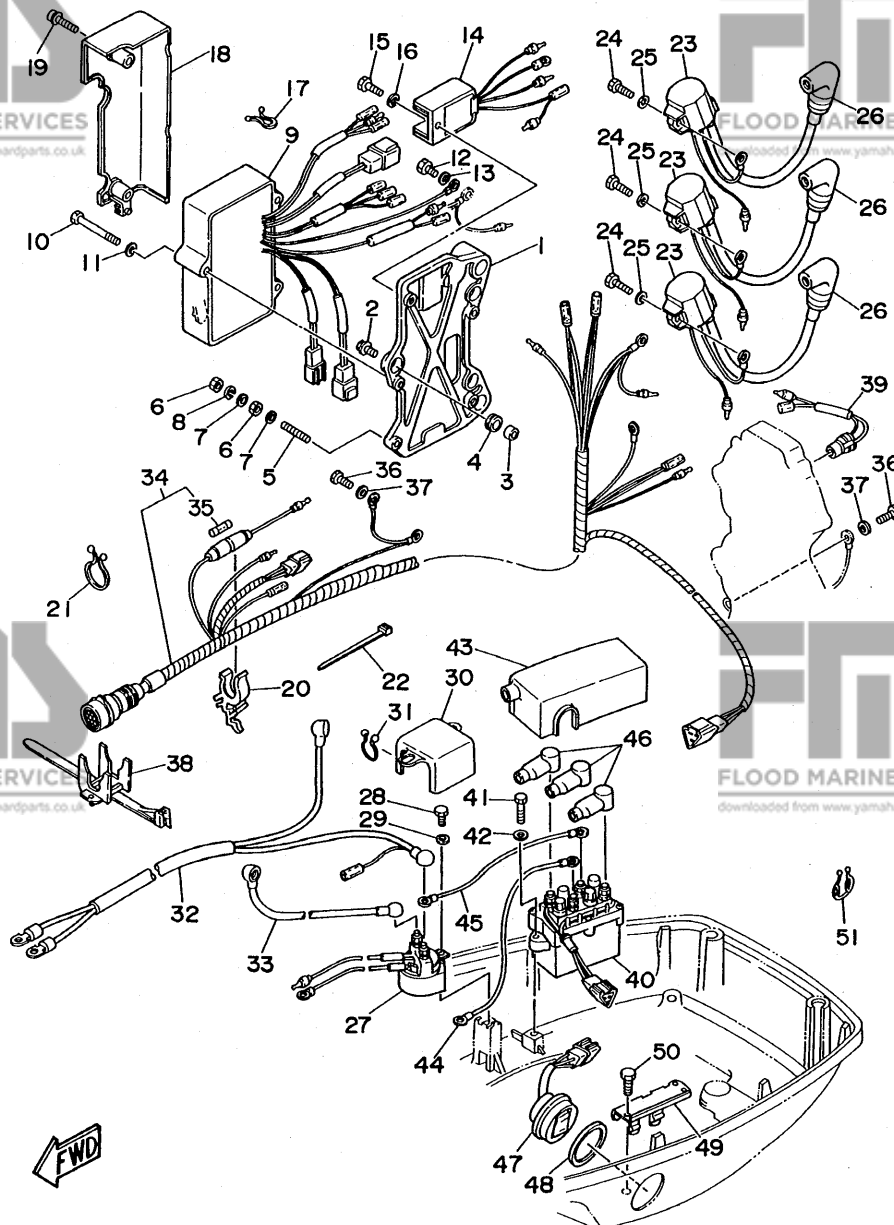


FIG. 23 ELECTRICAL 1

PARTIE ELECTRIQUE 1

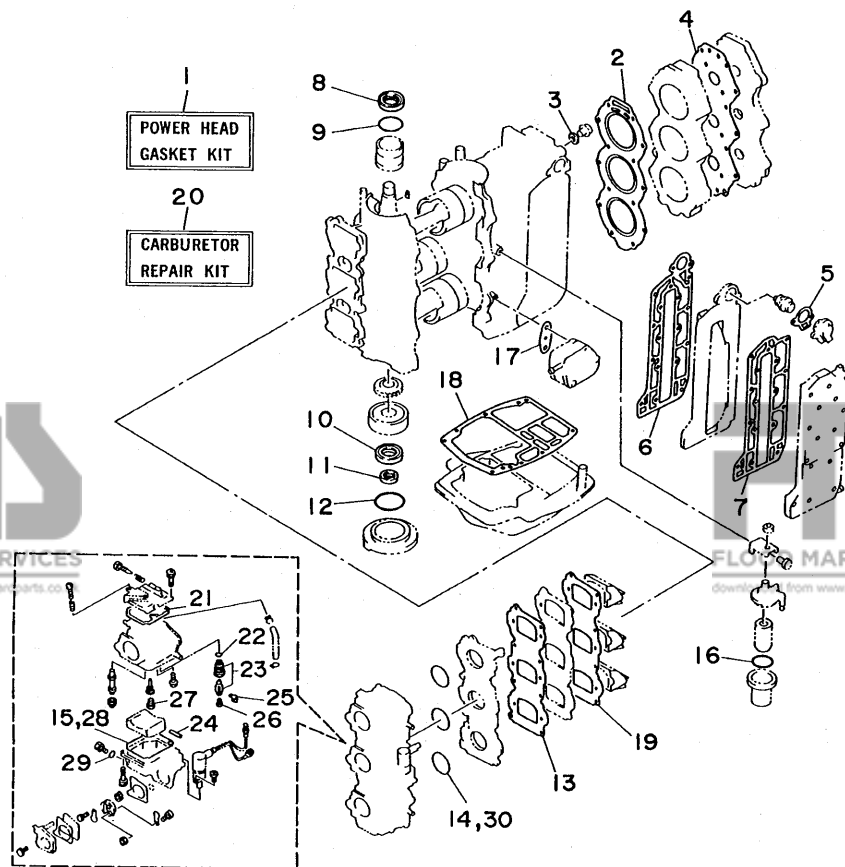
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
30	6H3-82164-00	CASE 2 COUSSINET	1	
31	90464-16039	CLAMP BRIDE	1	
32	6H3-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
33	6H3-82117-00	WIRE, LEAD FIL	1	
34	6H2-82590-30	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR "EO" MODEL
	6H2-82590-12	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR "ETO" MODEL
35	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
36	97013-06012	BOLT BOULON	2	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
38	688-82594-00	CLAMP BRIDE	1	
39	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
40	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	"ETO" MODEL
41	97095-06025	BOLT BOULON	2	"ETO" MODEL
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	"ETO" MODEL
43	6H3-82154-11	CASE CAISSE	1	"ETO" MODEL
44	6H2-81949-11	WIRE, LEAD FIL	1	"ETO" MODEL
45	6H2-81949-01	WIRE, LEAD FIL	1	"ETO" MODEL
46	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	3	"ETO" MODEL
47	6H1-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	"ETO" MODEL
48	6E5-82587-00	GASKET JOINT	1	"ETO" MODEL
49	6E5-83614-01	BRACKET SUPPORT	1	"ETO" MODEL
50	97095-06016	BOLT BOULON	2	"ETO" MODEL
51	90464-18M14	CLAMP BRIDE	1	"ETO" MODEL

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FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-02	POWER HEAD GASKET KIT KIT DE JOINTS TETE MOTRICE	1	UR 60F/70B
	62F-W0001-01	POWER HEAD GASKET KIT KIT DE JOINTS TETE MOTRICE	1	UR 25B/50G
2	6H3-11181-A0	.GASKET, CYLINDER HEAD 1	1	
3	90430-14115	.JOINT, DE CULASSE 1	1	
4	6H3-11193-A1	.GASKET, HEAD COVER 1	1	
5	6H3-12414-A1	.JOINT, COUVERCLE DE CULASSE 1	1	
6	6H3-41112-A0	.GASKET, COVER	1	
7	6H3-41114-A0	.JOINT, COUVERCLE	1	
8	93102-36M24	.GASKET, EXHAUST INNER COVER	1	
9	93210-46M16	.JOINT, PLAQUE D'ECHAPPEMENT	1	
10	93102-30M23	.GASKET, EXHAUST OUTER COVER	1	
11	93106-18M01	.JOINT, COUVERCLE D'ECHAPPEMEN	1	
12	93210-65M50	.OIL SEAL	1	
13	6H3-13621-A1	.JOINT SPY	1	
14	93210-39ME4	.O-RING	1	
	6H4-14198-01	.JOINT TORIQUE	3	50G/60F/70B
	62U-14198-A0	.GASKET	3	UR 60F/70B
15	6H4-14984-00	.JOINT	3	UR 50G
16	93210-32738	.GASKET, FLOAT CHAMBER	1	UR 25B
17	650-24431-A0	.JOINT, CUVE DE FLOTTEUR	1	
18	6H3-45113-A0	.O-RING	1	
19	6H3-13622-A1	.JOINT TORIQUE	1	
20	6H2-W0093-10	.GASKET, FUEL PUMP 1	1	
	62F-W0093-00	.JOINT 1 DE POMPE A ESSENCE	1	UR 25B/60F/70B
21	6H4-14147-00	.GASKET, UPPER CASING	1	
22	93210-04228	.JOINT, TUBE D'ARBRE	1	
23	6H3-14590-00	.GASKET, VALVE SEAT	1	
	6H4-14590-00	.JOINT, SIEGE DE CLAPET	1	UR 25B/60F/70B
		CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	UR 50G
		CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.O-RING	1	
		.JOINT TORIQUE	1	
		.NEEDLE VALVE ASSY	1	UR 25B/60F/70B
		.POINTEAU	1	UR 50G
		.NEEDLE VALVE ASSY	1	
		.POINTEAU	1	



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FIG. 24 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
25	663-14159-00	.CLIP .JONC	1	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
27	676-14966-00	.CAP .CAPUCHON	1	
28	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
29	93210-04230	.O-RING .JOINT TORIQUE	1	
30	93210-39ME4	.O-RING .JOINT TORIQUE	1	UR 60F/70B
	6H4-14198-01	.GASKET .JOINT	1	UR 50G

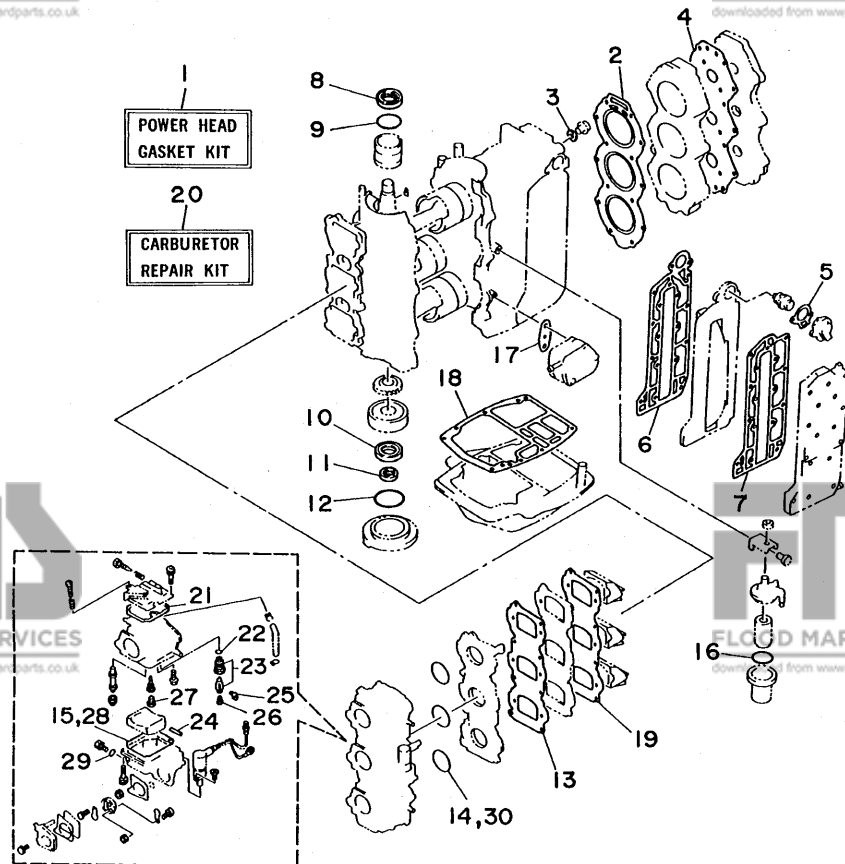
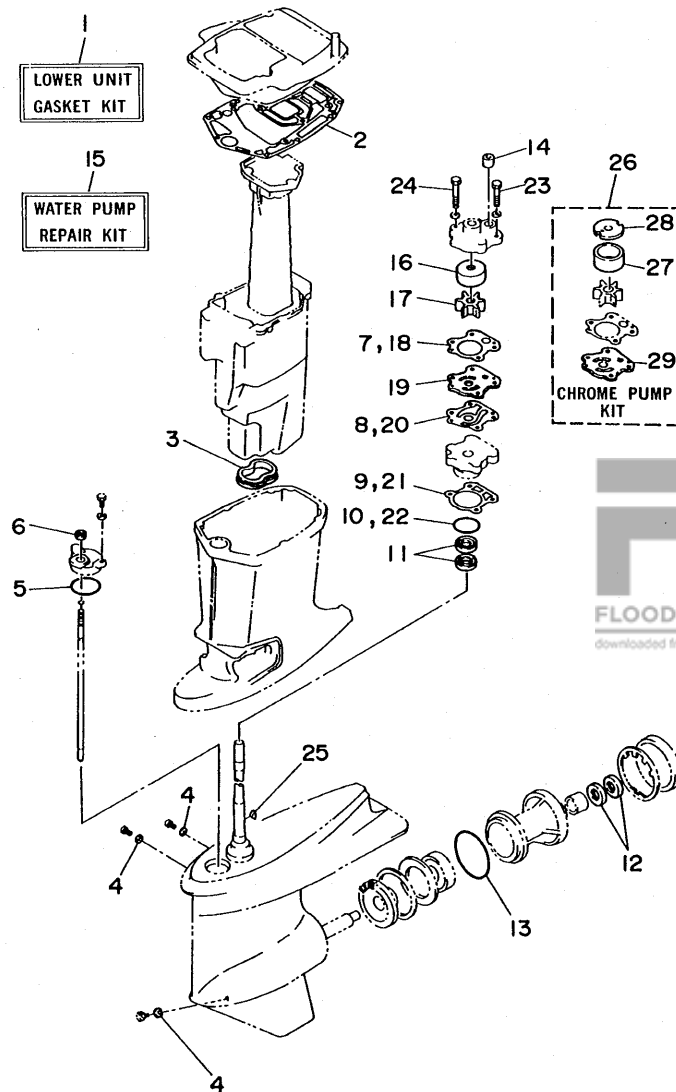


FIG. 25 REPAIR KIT 2

KITS DE REPARATION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H3-W0001-22	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1 UR	
	62F-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1 UR 50G	
2	6H3-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	6H3-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
4	90430-08020	.GASKET .JOINT	3	
5	93210-49046	.O-RING .JOINT TORIQUE	1	
6	93106-09014	.OIL SEAL .JOINT SPY	1	
7	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
8	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR	
	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR 50G	
9	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
10	93210-46044	.O-RING .JOINT TORIQUE	1 UR	
	93210-41042	.O-RING .JOINT TORIQUE	1 UR 50G	
11	93101-23070	.OIL SEAL .JOINT SPY	2	
12	93101-25M03	.OIL SEAL .JOINT SPY	2 UR	
	93101-22067	.OIL SEAL .JOINT SPY	2 UR 50G	
13	93210-85M97	.O-RING .JOINT TORIQUE	1 UR	
	93210-66M98	.O-RING .JOINT TORIQUE	1 UR 50G	
14	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
15	6H3-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1 UR	
	62F-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1 UR 50G	
16	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
17	6H3-44352-00	.IMPELLER .TURBINE	1	
18	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
19	6H3-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1 UR	

C4

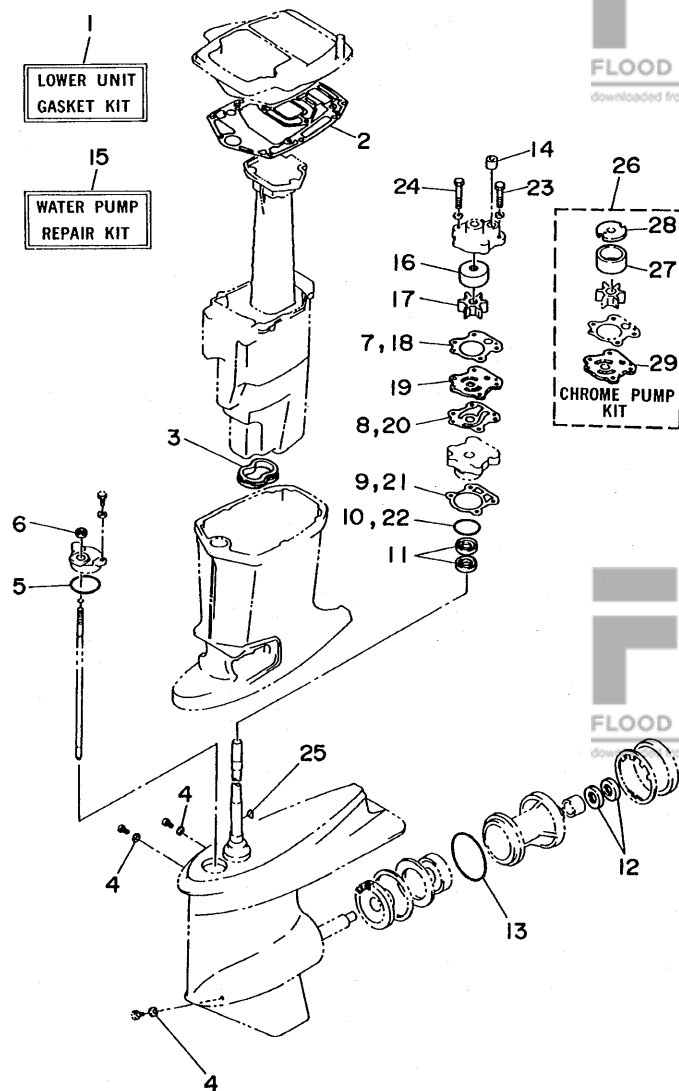


FIG. 25 REPAIR KIT 2

KITS DE PEparation 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
19	663-44323-A0	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1 UR 50G	
20	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR	
	663-44324-A0	.GASKET, CARTRIDGE .JOINT	1 UR 50G	
21	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR	
	663-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1 UR 50G	
22	93210-46044	.O-RING .JOINT TORIQUE	1 UR	
	93210-41042	.O-RING .JOINT TORIQUE	1 UR 50G	
23	97395-08045	.BOLT .BOULON	2	
24	97395-08055	.BOLT .BOULON	2	
25	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
26	6H3-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1 25B/60F/70B	
27	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
28	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
29	6H3-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

C5

80A(6H0) 90A(6H1)

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 80A'94 (6H0)/90A'94(6H1). When you are ordering replacement parts for the 80A'94(6H0)/90A'94 (6H1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- UR Use size (thickness) and/or number as required.
- UN Use as many as you need.
- AP Alternate Parts
- STD Standard
- O/S Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

- CARBURETOR ASS'Y
- . JET, pilot
- . NOZZLE, main

4. Indication of No. of constituent parts for assembly.

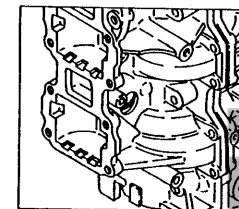
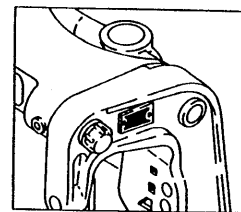
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
80AEO	L : 401100 and following	
80AETO	L : 456637 and following	
	UL : 850765 and following	
90AEO	L : 401067 and following	
90AETO	L : 486330 and following	
	UL : 854694 and following	



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

Ce catalogue de pièces Détachées concerne les pièces utilisées sur le Yamaha moteur hors bord 80A(6H0)/90A(6H1) modèle 1994. Lorsque vous commandez des pièces détachées pour le veuillez vous reporter à ce catalogue de Pièces Détachées et indiquer clairement et les numéros de pièces et leurs noms.

1. Les modifications ou ajouts ayant été faits après la sortie du Catalogue de Pièces Détachées seront décrits dans les Bulletins Yamaha.

A partir des Bulletins Yamaha, il est conseillé de faire les corrections nécessaires au Catalogue de Pièces Détachées afin de le tenir à jour.

- 2 Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées.

UR	Utiliser la taille (épaisseur) et/ou le nombre demandés.
UN	Utiliser autant que vous en avez besoin.
AP	Pièces de Rechange
STD	Standard
O/S	Cote Réparation

- 3 Les pièces, devant être fournies sous forme d'ensembles, sont cataloguées avec un décalage d'une lettre, et un point (.) est mis devant le nom de chaque pièce.

EXEMPLE	CARBURATEUR (ENS.)
	.GICLEUR de ralenti
	.TUBE d'émulsion

4. Indication du Nbre. de pièces constituant un ensemble

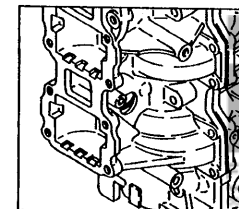
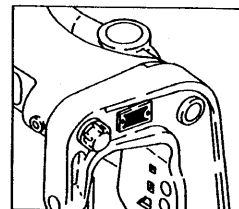
Le chiffre apparaissant sur la droite de chaque pièce composante située dans la colonne "Désignation" indique la quantité de telles pièces pour chaque ensemble individuel.

EXEMPLE

Référence	Désignation	Q/té Remarques
6E0-85500-70	VOLANT MAGNETO-ELECTRONIQUE (ENS.)	1
6E0-85550-70	.VOLANT NU (ENS.)	1
6E0-15723-00-94	..POULIE, lanceur	1

5. No. de Série de Départ et Code de Couleur

No. De Série		
80AEO	L : 401100 et suivants	
80AETO	L : 456637 et suivants	
	UL : 850765 et suivants	
90AEO	L : 401067 et suivants	
90AETO	L : 486330 et suivants	
	UL : 854694 et suivants	



Code de Couleur	Nom de la Couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

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FIG. 1	CYLINDER. CRANKCASE	A6~B1
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FIG. 4	CARBURETOR	B5, B6
FIG. 5	OIL PUMP	B7, C1
FIG. 6	FUEL	C2, C3
FIG. 7	TOP COWLING	C4, C5
FIG. 8	BOTTOM COWLING	C6, C7
FIG. 9	BRACKET 1 (80AEO/90AEO)	D1, D2
FIG. 10	BRACKET 1 (80AETO/90AETO)	D3, D4
FIG. 11	BRACKET 2	D5, D6
FIG. 12	MANUAL TILT	D7
FIG. 13	POWER TRIM & TILT ASSY 1	E1~E3
FIG. 14	CONTROL	E4, E5
FIG. 15	UPPER CASING	E6
FIG. 16	LOWER CASING. DRIVE 1	E7~F3
FIG. 17	LOWER CASING. DRIVE 2	F4, F5
FIG. 18	GENERATOR	F6
FIG. 19	STARTING MOTOR	F7
NUMERICAL INDEX		

Sheet 2/2 (Fig. 20 to Fig. 22)

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NUMERICAL INDEX		

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FIG. 4	CARBURATEUR	B5, B6
FIG. 5	POMPE A HUILE	B7, C1
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FIG. 8	CAPOT INFERIEUR	C6, C7
FIG. 9	SUPPORT 1 (80AEO/90AEO)	C1, D2
FIG. 10	SUPPORT 1 (80AETO/90AETO)	D3, D4
FIG. 11	SUPPORT 2	D5, D6
FIG. 12	INCLINER MANUEL	D7
FIG. 13	PUISSANCE PARER ET INCLINER (ENS.) 1	E1~E3
FIG. 14	COMMANDE	E4, E5
FIG. 15	FOURREAU	E6
FIG. 16	BOITIER D'HELICE, TRANSMISSION 1	E7~F3
FIG. 17	BOITIER D'HELICE, TRANSMISSION 2	F4, F5
FIG. 18	GENERATRICE	F6
FIG. 19	DEMARREUR ELECTRIQUE	F7

INDEX NUMERIQUE

Feuille 2/2 (Fig. 20 ~ Fig. 22)

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FIG. 21	KITS DE REPARATION 1	B1, B2
FIG. 22	KITS DE REPARATION 2	B3, B4

INDEX NUMERIQUE

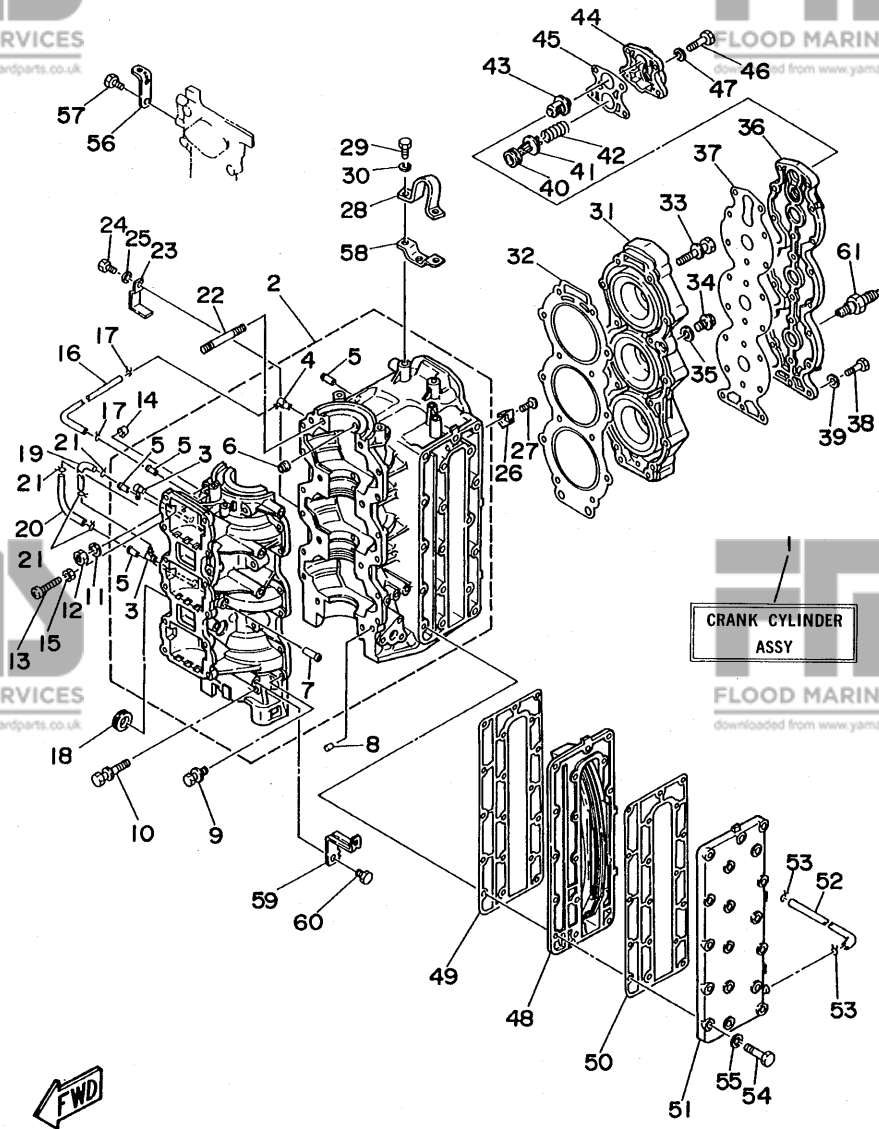


FIG. 1 CYLINDER. CRANKCASE

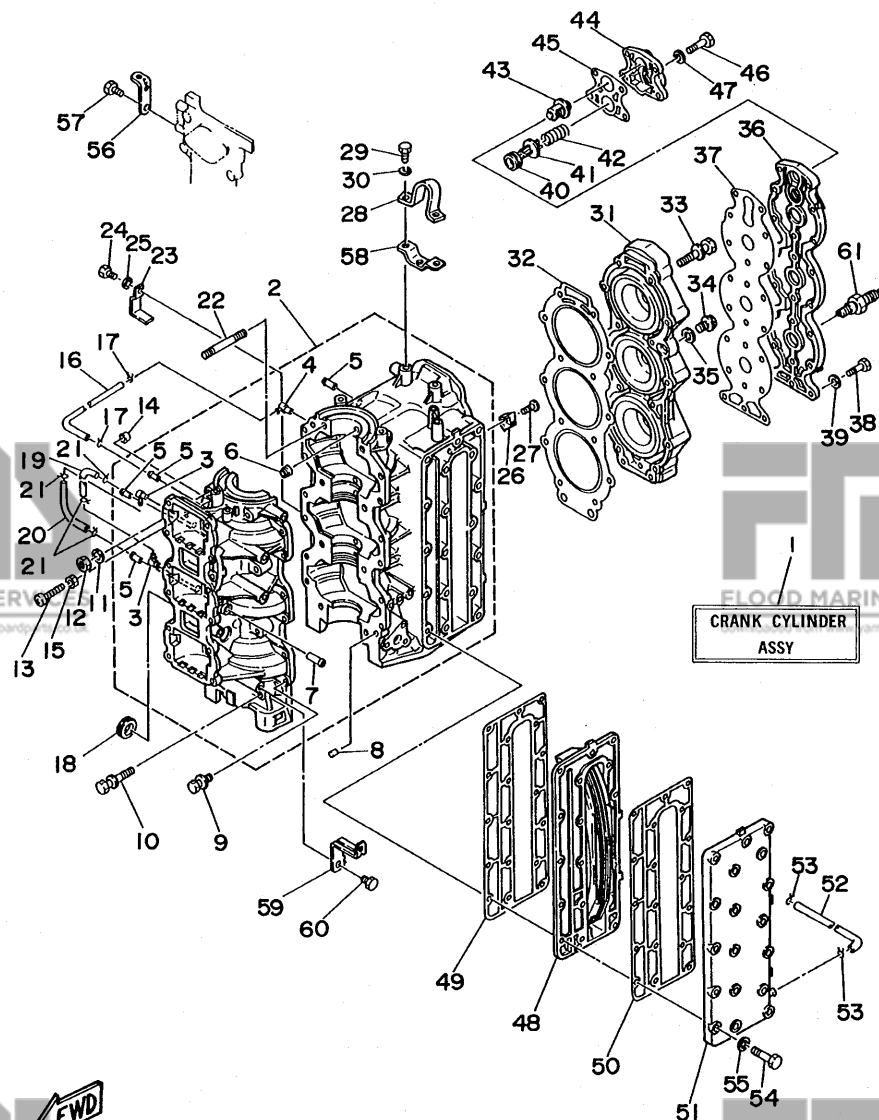
CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-W0090-43-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 60, FIG. 2, REF.NO. 1 ~ 25)	1	
2	6H1-15100-02-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	688-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	2	
4	650-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	1	
5	624-14485-00	.PIPE, JOINT .DURITE	4	
6	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	3	
7	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT	1	
8	93608-12063	PIN, DOWEL AXE	2	
9	90119-06M12	BOLT, WITH WASHER BOULON, AVEC RONDELLE	12	
10	90119-10M07	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
11	90201-100F7	WASHER, PLATE RONDELLE, PLATE	2	
12	95313-10600	NUT ECROU, HEXAGONAL	2	
13	90157-06M12	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
14	688-44194-00	CAP CAPUCHON	1	
15	95380-06700	NUT ECROU	1	
16	90445-07260	HOSE DURITE	1	
17	90467-06016	CLIP JONC	2	
18	90480-24M04	GROMMET RONDELLE CAOUTCHOUC	1	
19	90445-07M00	HOSE DURITE	1	
20	90445-07M23	HOSE DURITE	1	
21	90467-06016	CLIP JONC	4	
22	90116-10M06	BOLT, STUD GOIJON	2	
23	90465-12M03	CLAMP BRIDE	1	
24	97395-06014	BOLT BOULON	1	
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
26	688-11325-00	ANODE ANODE	2	
27	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	2	

A6

FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	688-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
29	97313-08020	BOLT BOULON	2	
30	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
31	6H1-11111-01-94	HEAD, CYLINDER 1 CULASSE	1	
32	688-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
33	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	14	
34	90340-14M00	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
35	90430-14115	GASKET JOINT	1	
36	688-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
37	688-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	
38	97095-06025	BOLT BOULON	18	
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	18	
40	90480-20M05	GROMMET RONDELLE CAOUTCHOUC	1	
41	688-12416-00	VALVE, PRESSURE CONTROL SOUPE DE CONTROLEUR PRESS	1	
42	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
43	688-12411-10	THERMOSTAT THERMOSTAT	1	
44	688-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
45	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	1	
46	97013-06035	BOLT BOULON	4	
47	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
48	688-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	
49	688-41112-A0	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	
50	688-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
51	688-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
52	663-24312-01	PIPE 2 DURITE 2	1	
53	90467-08004	CLIP JONC	2	
54	97313-08040	BOLT BOULON	18	
55	92990-08600	WASHER, PLATE RONDELLE, PLATE	18	

A7

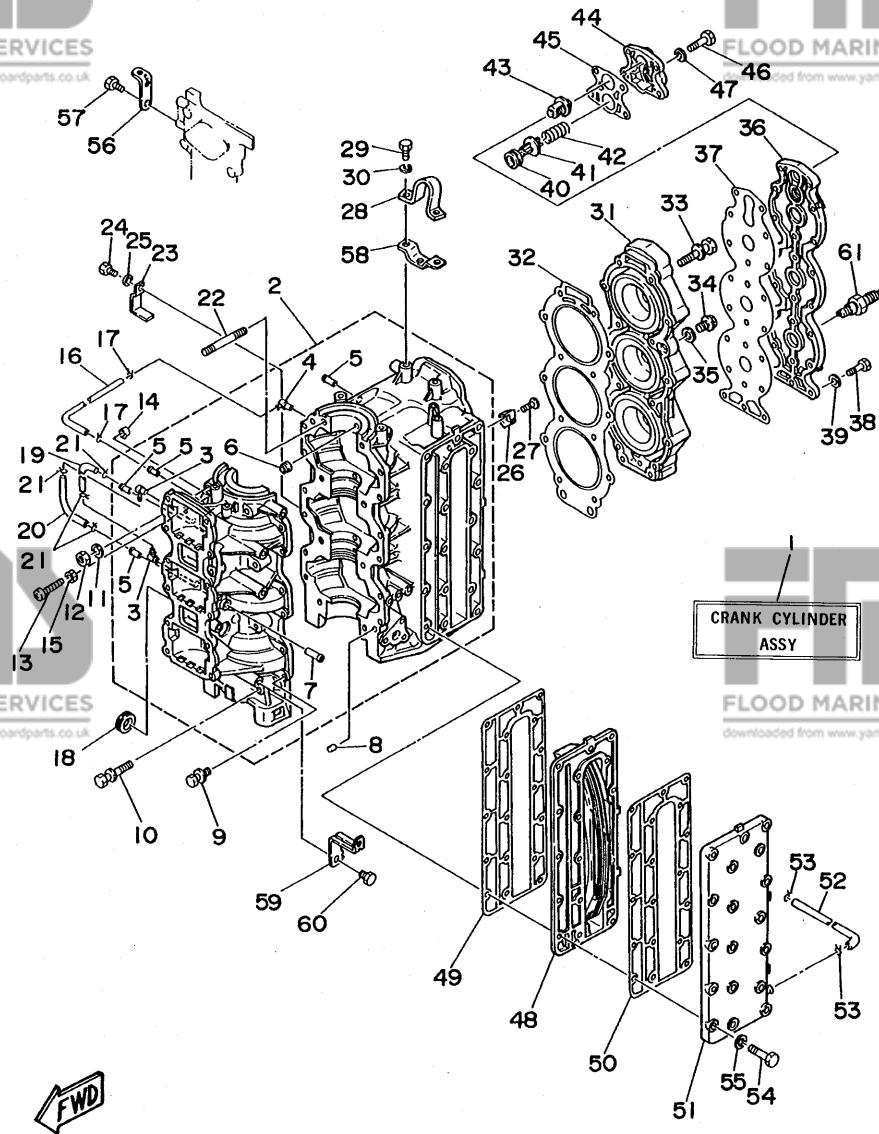


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	6H1-15772-00	STAY 2	1	
57	97095-06012	SUPPORT 2	1	
58	6H1-15773-00	BOLT	2	
59	6H1-21796-00	BOULON	1	
60	97313-08012	STAY 3	1	
61	94702-00247	SUPPORT 3	1	
		HINGE	1	
		CHARNIERE	1	
		BOLT	1	
		BOULON	3	
		PLUG, SPARK (NGK BR8HS-10)		
		BOUGIE D'ALLUMAGE (NGK BR8HS-10)		

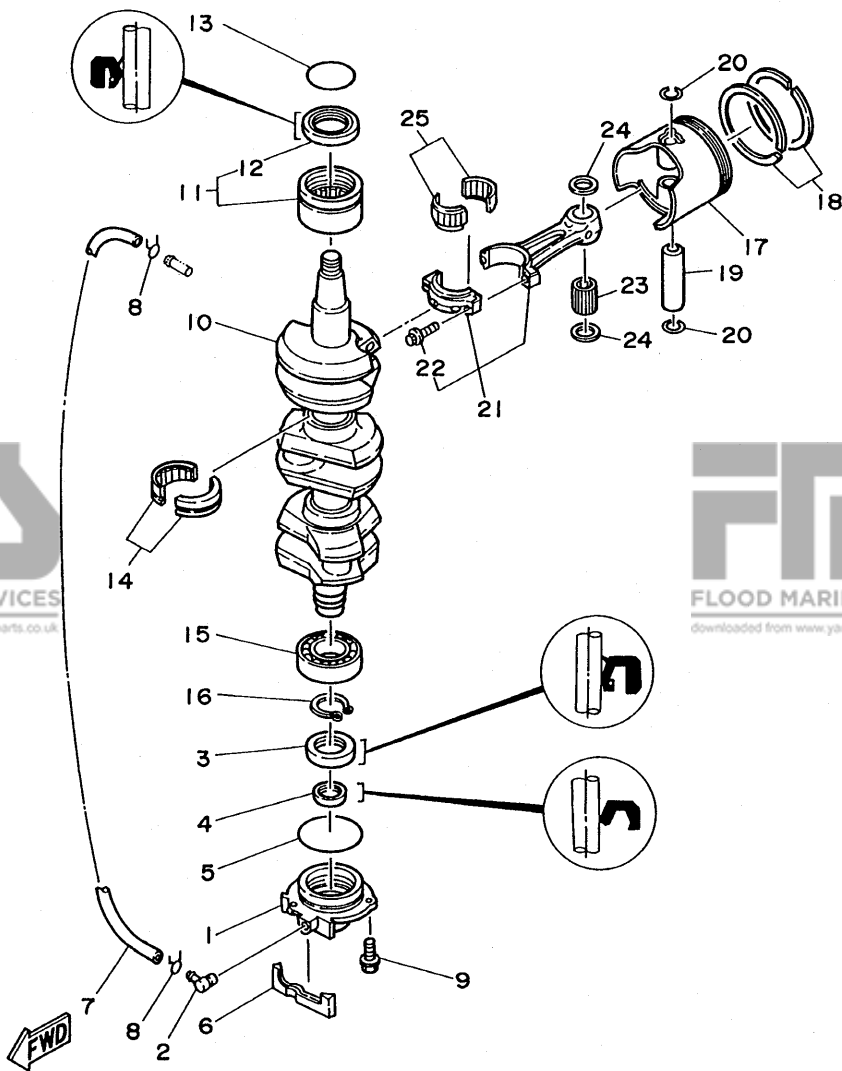


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

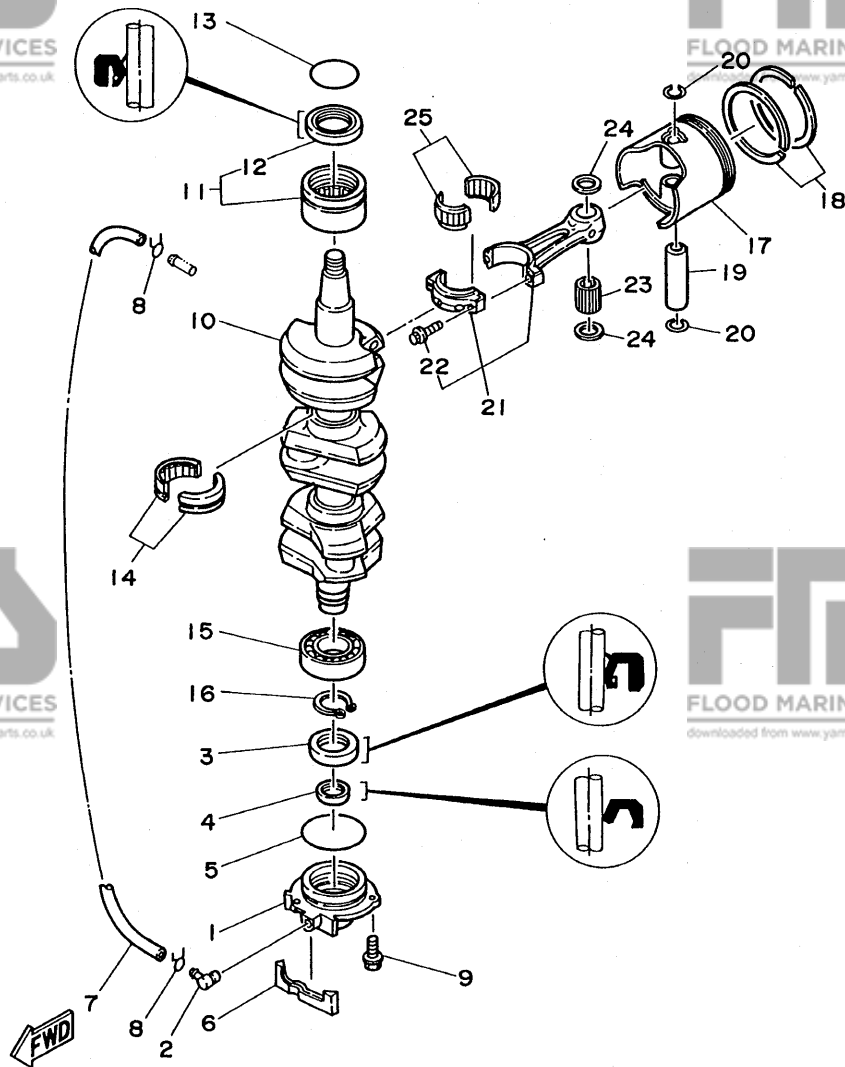
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
2	688-11370-00	CHECK VALVE ASSY CLAPET (ENS.)	1	
3	93102-30M05	OIL SEAL JOINT SPY	1	
4	93104-20M02	OIL SEAL JOINT SPY	1	
5	93210-62269	O-RING JOINT TORIQUE	1	
6	688-15379-00	SEAL, CRANKCASE JOINT SPY DE CARTER DE MOTEUR	1	
7	90445-07M86	HOSE DURITE	1	
8	90467-06016	CLIP JONC	2	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
10	688-11411-01	CRANKSHAFT VILEBREQUIN COMPLET	1	
11	93310-636U4	BEARING, CYLINDRICAL ROULEMENT	1	
12	93102-36M24	OIL SEAL JOINT SPY	1	
13	93210-46M16	O-RING JOINT TORIQUE	1	
14	93310-835U8	BEARING, CYLINDRICAL ROULEMENT	2	
15	93306-206U5	BEARING ROULEMENT	1	
16	93410-32M00	CIRCLIP CLIPS	1	
17	6H1-11631-03-95	PISTON (STD) PISTON (STD)	3	
	6H1-11635-03	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3 AP	
	6H1-11636-03	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3 AP	
18	688-11603-A0	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	3	
	688-11604-A0	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	3 AP	
	688-11605-A0	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	3 AP	
19	663-11633-00	PIN, PISTON AXE, PISTON	3	
20	688-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	6	
21	688-11650-03	CONNECTING ROD ASSY BIELLE COMPLETE	3	
22	90109-08M61	BOLT BOULON	6	
23	93603-21111	PIN, DOWEL CLAVETTE	84	
24	90201-20417	WASHER, PLATE RONDELLE, PLATE	6	

B2

FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	93310-730V8	BEARING, CYLINDRICAL ROULEMENT	3	



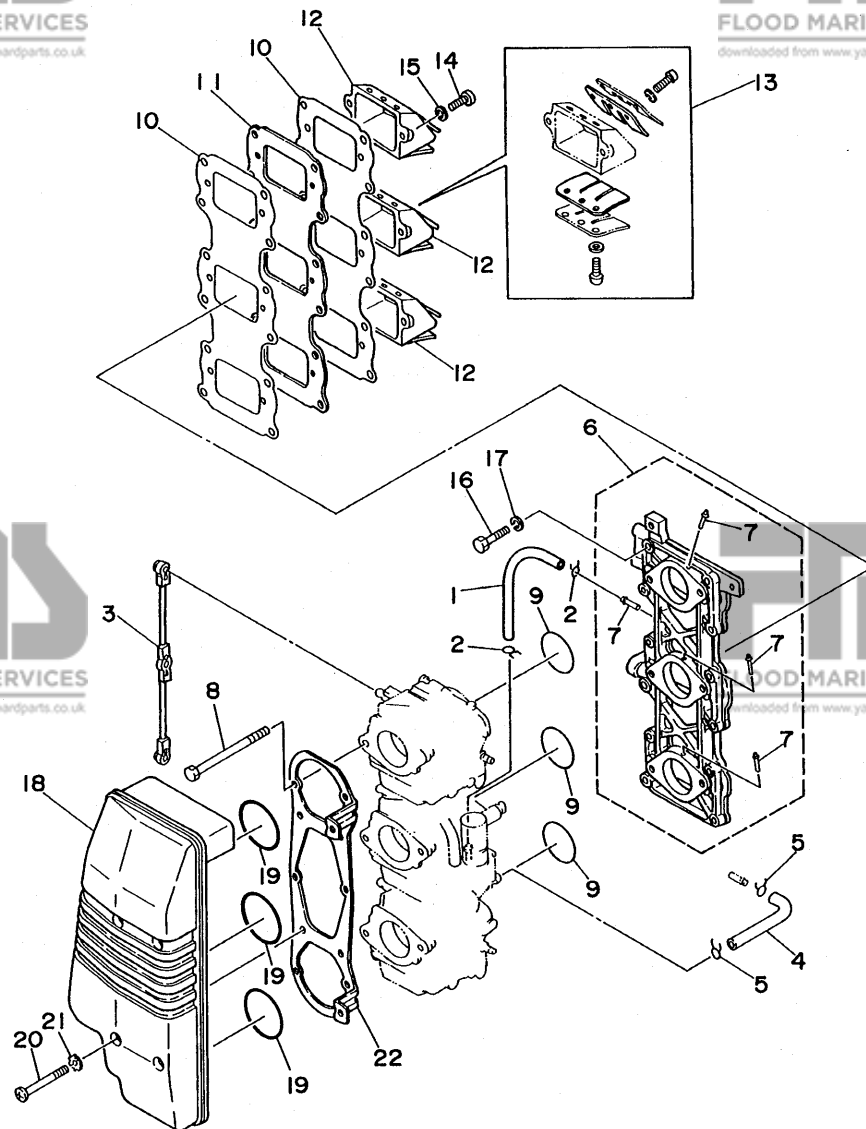
B3

5

80A/90A

FIG. 3 INTAKE

ADMISSION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	90445-07M23	HOSE	1	
2	90467-06016	DURITE	2	
3	688-41217-01	CLIP JONC	1	
4	6H3-14349-00	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
5	90467-08004	PIPE DURITE	1	
6	6H1-13641-02-94	CLIP JONC	2	
7	6H1-14485-00	MANIFOLD 1 TUBULURE 1	1	
8	97395-06095	.PIPE, JOINT .DURITE	4	
9	93210-39ME4	BOLT BOULON	6	
10	688-13621-A1	O-RING	3	
11	688-13624-00	JOINT TORIQUE GASKET, VALVE SEAT	2	
12	688-13610-00	JOINT, SIEGE DE CLAPET	1	
13	688-W0004-00	PLAQUE DE CLAPET REED VALVE ASSY	3	
14	98580-05020	CLAPET COMPLET .REED SET	1	
15	92990-05100	.JEU DE CLAPETS	6	
16	97095-06030	SCREW, PAN HEAD VIS	6	
17	92995-06100	WASHER, SPRING RONDELLE, GROWER	12	
18	6H1-14440-02	BOLT BOULON	12	
19	93210-46044	WASHER, SPRING RONDELLE, GROWER	12	
20	97885-06050	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
21	90209-06M05	O-RING	3	
22	6H1-14413-02	JOINT TORIQUE	4	
		SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	
		WASHER RONDELLE	4	
		SUPPORT	1	

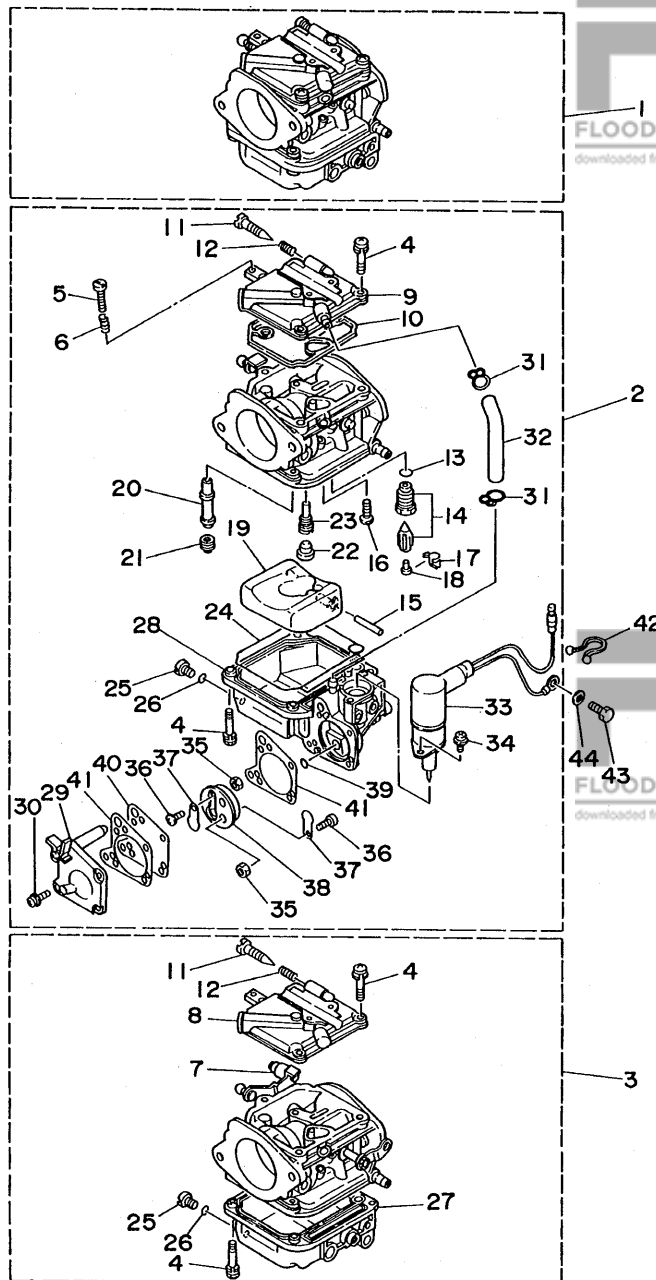


FIG. 4 CARBURETOR

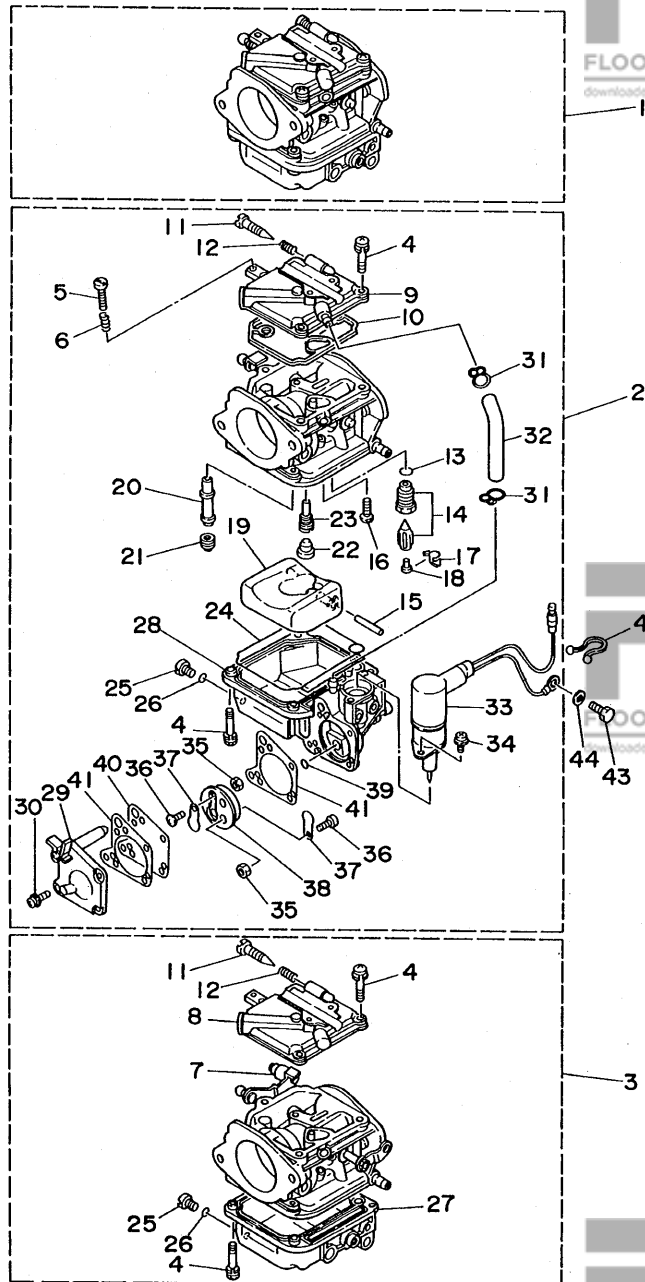
CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-14301-07	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 90A
	6H0-14301-07	CARBURETOR ASSY 1 CARBURATEUR COMPLET 1	1	UR 80A
2	6H1-14302-07	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 90A
	6H0-14302-07	CARBURETOR ASSY 2 CARBURATEUR COMPLET 2	1	UR 80A
3	6H1-14303-07	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 90A
	6H0-14303-07	CARBURETOR ASSY 3 CARBURATEUR COMPLET 3	1	UR 80A
4	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	21	
5	6H1-14523-00	.SCREW, STOP .VIS, BUTEE	1	CENTER
6	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	CENTER
7	6H2-14578-00	.COLLAR .COLLERETTE	1	LOWER
8	6H4-14146-00	.PLATE .PLAQUE	2	UR UPPER/LOWER
9	6H3-14146-10	.PLATE .PLAQUE	1	UR CENTER
10	6H4-14147-00	.O-RING .JOINT TORIQUE	3	
11	692-14923-00	.SCREW, PILOT .VIS, RALENTI	3	
12	697-14555-00	.SPRING .RESSORT	3	
13	93210-04228	.O-RING .JOINT TORIQUE	3	
14	692-14590-00	.NEEDLE VALVE ASSY .POINTEAU	3	
15	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	3	
16	98580-04008	.SCREW, PAN HEAD .VIS	3	
17	663-14159-00	.CLIP .JONC	3	
18	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	3	
19	6H4-14985-01	.FLOAT .FLOTTEUR	3	
20	6H1-14947-75	.JET, NEEDLE .GICLEUR DE STARTER	3	
21	6H1-14943-39	.JET, MAIN (#160) .GICLEUR, PRINCIPAL (#160)	3	
22	676-14966-00	.CAP .CAPUCHON	3	
23	6H1-14948-18	.JET (#78) .GICLEUR (#78)	3	
24	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
25	6H3-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	3	

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FIG. 4 CARBURETOR

CARBURATEUR



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	93210-04230	.O-RING .JOINT TORIQUE	3	
27	6H4-14980-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	2	UR UPPER/LOWER
28	6H3-14980-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	UR CENTER
29	6H3-24452-10	.COVER .COUVERCLE	1	CENTER
30	6H4-14567-00	.SCREW .VIS	4	CENTER
31	6H3-14137-00	.CLIP .JONC	2	CENTER
32	6H3-14349-00	.PIPE .DURITE	1	CENTER
33	6H3-14380-00	.STARTER ASSY .DEMARREUR COMPLET	1	CENTER
34	98580-04008	.SCREW, PAN HEAD .VIS	2	CENTER
35	95380-03600	.NUT .ECROU	2	CENTER
36	98980-03006	.SCREW, BIND .VIS	2	CENTER
37	6L5-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	CENTER
38	6H4-24413-00	.BODY 2 .CORPS 2	1	CENTER
39	6H4-24486-00	.O-RING .JOINT TORIQUE	1	CENTER
40	6H3-24411-10	.DIAPHRAGM .DIAPHRAGME	1	CENTER
41	6H3-24434-10	.GASKET, BODY .JOINT, CORPS	2	CENTER
42	90465-18147	CLAMP BRIDE	1	CENTER
43	97013-06012	BOLT BOULON	1	CENTER
44	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	CENTER

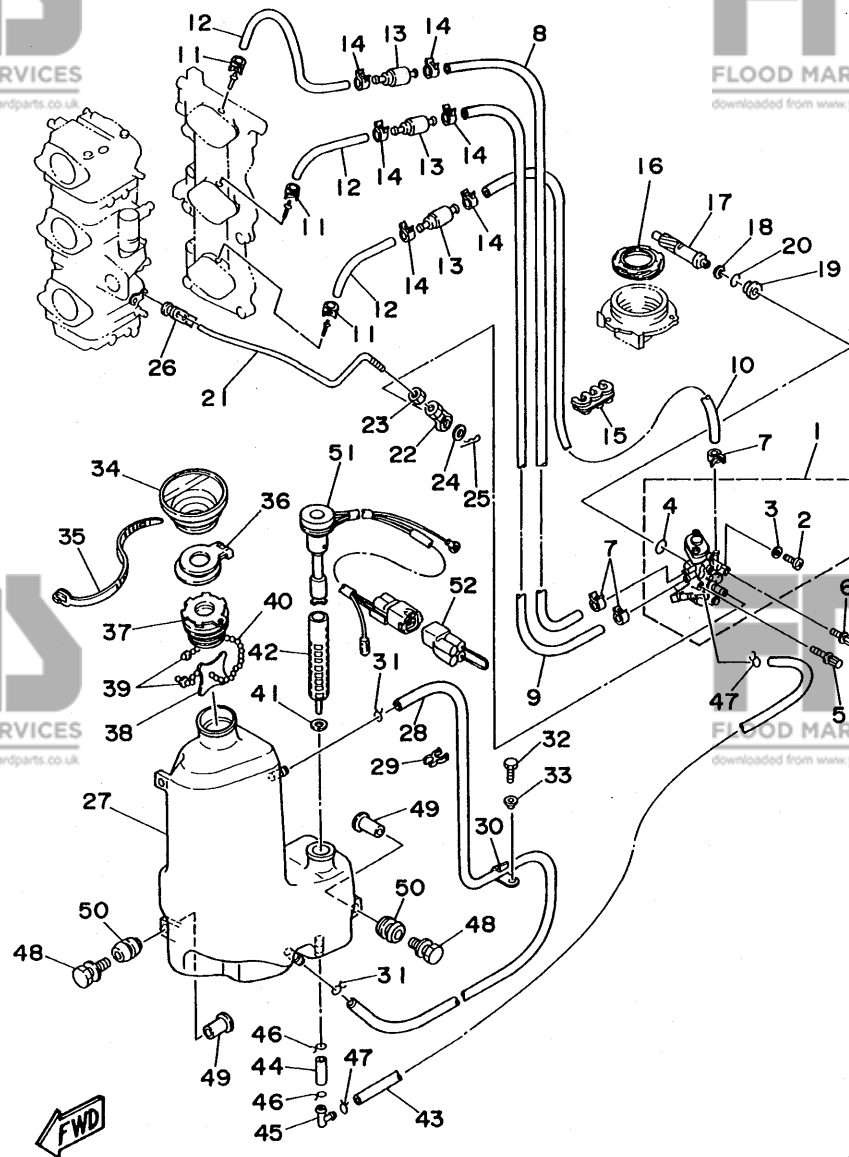


FIG. 5 OIL PUMP

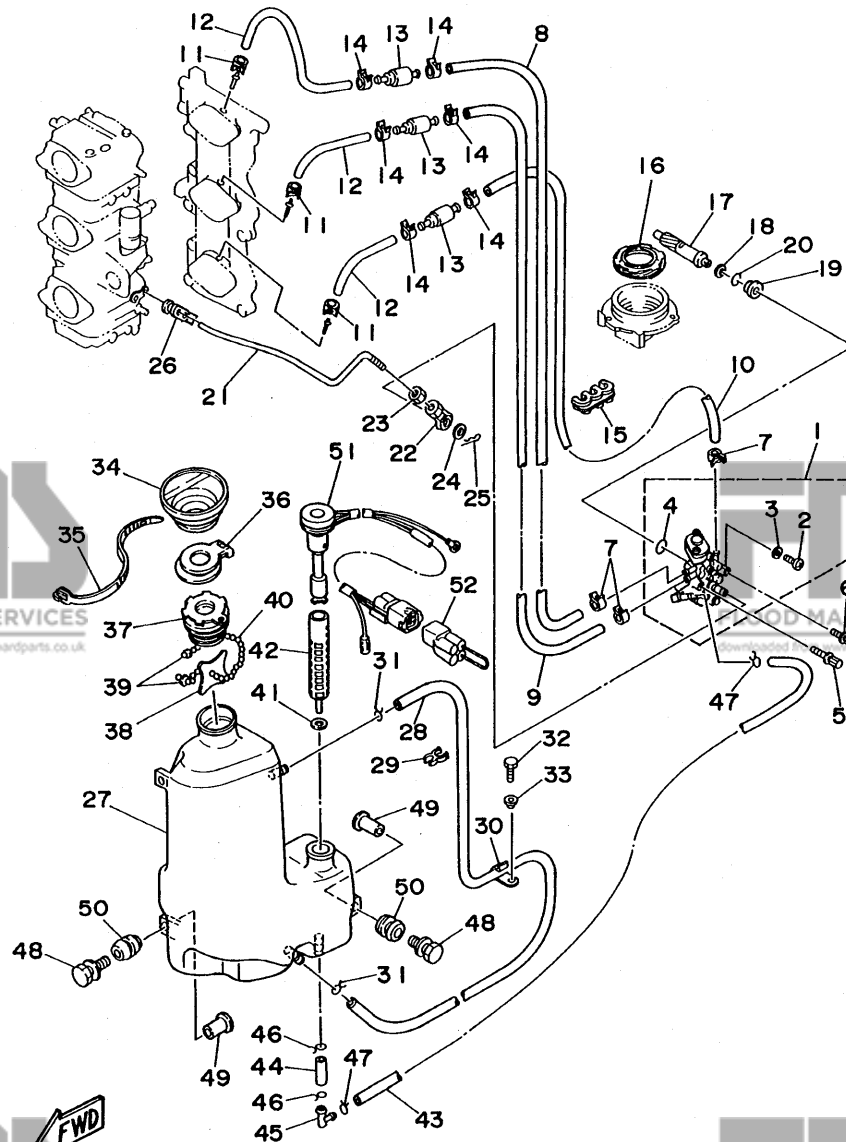
POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-13200-02	OIL INJECTION PUMP ASSY	1	
2	716-24444-00	VIEUX .SCREW .VIS	1	
3	1YU-13187-00	.GASKET, BREATHER BOLT .JOINT, BOULON DE RENIFLARD	1	
4	93210-19MA7	.O-RING .JOINT TORIQUE	1	
5	90109-06M39	BOLT BOULON	1	
6	90109-06M40	BOLT BOULON	1	
7	90468-07M02	CLIP JONC	3	
8	90445-07M90	HOSE DURITE	1	
9	90445-07240	HOSE DURITE	1	
10	90445-07M44	HOSE DURITE	1	
11	90468-07M02	CLIP JONC	3	
12	90445-07M87	HOSE DURITE	3	
13	6E9-13183-70	VALVE, CHECK CLAPET ANTI RETOUR	3	
14	90468-07M02	CLIP JONC	6	
15	90464-07M05	CLAMP BRIDE	1	
16	6H1-11536-00	GEAR, DRIVE PIGNON SECONDAIRE	1	
17	6H1-11537-01	GEAR, DRIVEN PIGNON SECONDAIRE	1	
18	90201-08M93	WASHER, PLATE RONDELLE, PLATE	1	
19	6H1-13117-01	COLLAR, DISTANCE ENTRETOISE	1	
20	93210-13595	O-RING JOINT TORIQUE	1	
21	6H1-41241-02	ROD, LINK BIELLETTE	1	
22	6H1-41237-00	JOINT, LINK RACCORD	1	
23	95380-05600	NUT ECROU	1	
24	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
25	90468-05M03	CLIP JONC	1	
26	6R5-41237-00	JOINT, LINK RACCORD	1	
27	6H1-21707-07	OIL TANK COMP. RESERVOIR A PETROLE COMP.	1	
28	90445-11M09	HOSE DURITE	1	

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FIG. 5 OIL PUMP

POMPE A HUILE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90464-11M24	CLAMP	1	
30	90465-11M27	BRIDE	1	
31	90467-11M08	CLIP	2	
32	97095-06016	JONC	1	
33	90387-06M31	BOLT	1	
34	6H1-21752-00	BOULON	1	
35	90465-13M36	COLLAR	1	
36	6H1-2176M-01	COLLERETTE	1	
37	6H4-21770-00	TUBE, FILLER 1	1	
38	6J8-21758-00	DURITE	1	
39	6H1-21757-00	CLAMP	1	
40	6H1-24633-00	BRIDE	1	
41	6J8-13414-00	HOOK	1	
42	6H1-13411-00	CROCHET	1	
43	6H1-21766-01	OIL TANK CAP ASSY	1	
44	90445-08M01	CABOCHON DE RESERVOIR A HUILE	1	
45	6H1-13435-00	WASHER, SPECIAL 2	1	
46	90467-12M11	RONDELLE, SPECIALE 2	2	
47	90467-08004	WASHER, SPECIAL 1	1	
48	90119-06M88	RONDELLE, SPECIALE 1	2	
49	624-42542-00	CHAIN, BALL	1	
50	6A0-82317-00	CHANE DE BALLE	1	
51	6H1-85720-15	GASKET, STRAINER COVER	1	
52	6R5-82582-80	JOINT, COUVERCLE DE FILTRE	1	
		STRAINER, OIL	1	
		FILTRE, HUILE	1	
		PIPE, OIL	1	
		DURITE A HUILE	1	
		HOSE	1	
		NIPPLE	1	
		RACCORD	2	
		CLIP	2	
		JONC	2	
		BOLT, WITH WASHER	3	
		BOULON, AVEC RONDELLE	3	
		PIPE	3	
		TUYAU	3	
		DAMPER, IGNITION COIL	3	
		AMORTISSEUR, BOBINE D'ALLUM	1	
		OIL LEVEL GAUGE ASSY	1	
		JAUGE A HUILE CPLT	1	
		COVER, WIRE HARNESS	1	AP
		COUVERCLE, FAISCEAU		

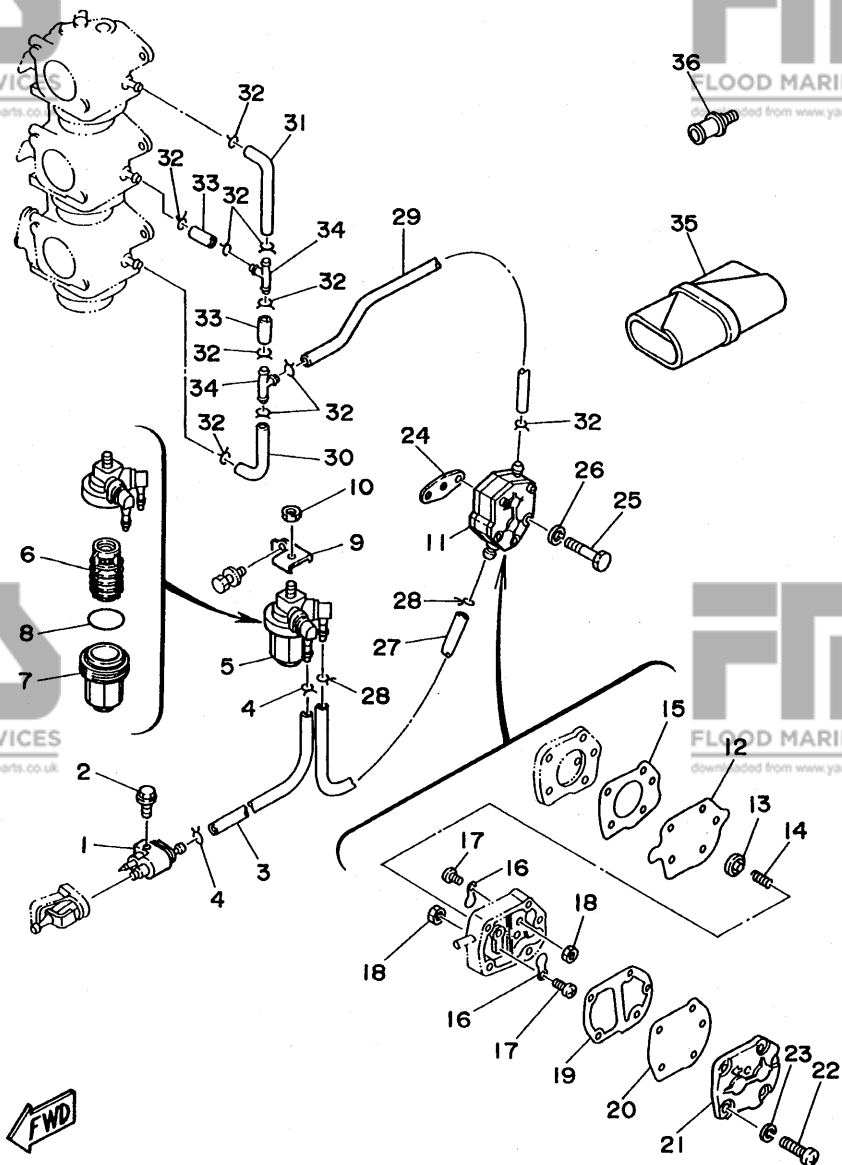


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	661-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97595-06520	DURITE RACCORDMT. A ESSENCE	1	
3	90445-09105	BOLT, WITH WASHER VIS HEXAGONAL	1	
4	90467-08004	HOSE CLIP JONC	2	
5	61N-24560-00	DURITE	1	
6	61N-24563-00	FILTER ASSY ENS FILTRE	1	
7	61N-24521-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
8	93210-32738	.CUP, FILTER .CUVETTE, FILTRE	1	
9	6H1-24566-00	.O-RING .JOINT TORIQUE	1	
10	95380-08600	BRACKET, FILTER SUPPORT, FILTRE	1	
11	6A0-24410-05	NUT ECROU	1	
12	648-24411-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
13	648-24424-00	.DIAPHRAGM .DIAPHRAGME	1	
14	648-24423-00	.SEAT, SPRING .SIEGE, RESSORT	1	
15	648-24434-01	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	
16	6A0-24421-01	.GASKET, BODY .JOINT, CORPS	1	
17	6A0-14325-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	
18	95380-03600	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
19	648-24435-02	.NUT .ECROU	2	
20	663-24411-00	.GASKET, BODY 2 .JOINT, CORPS 2	1	
21	648-24413-01	.DIAPHRAGM .DIAPHRAGME	1	
22	98580-05530	.BODY 2 .CORPS 2	1	
23	92990-05100	.SCREW, PAN HEAD .VIS	3	
24	650-24431-A0	.WASHER, SPRING .RONDELLE, GROWER	3	
25	97095-06040	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	
26	92990-06600	BOLT BOULON	2	
27	6H1-24314-00	WASHER, PLATE RONDELLE, PLATE	2	
28	90467-08004	PIPE 4 DURITE 4	1	
		CLIP JONC	2	

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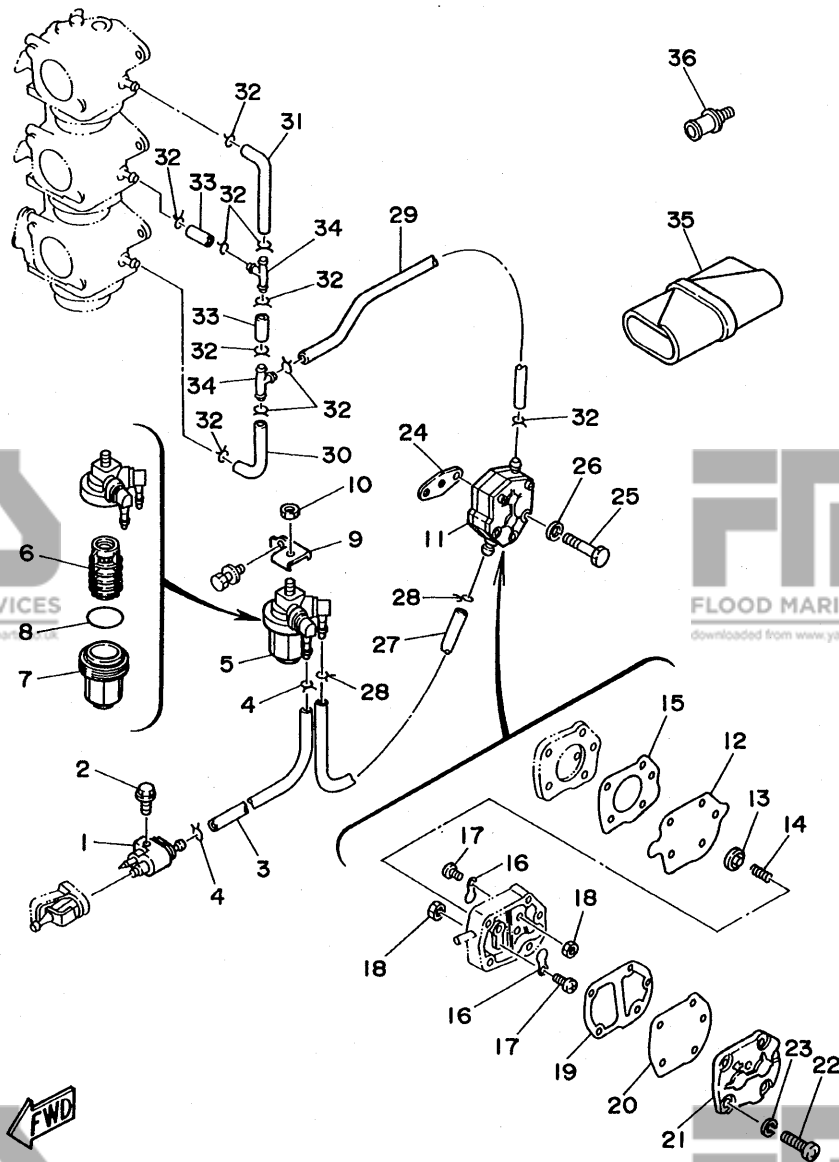


FIG. 6 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90445-09100	HOSE DURITE	1	
30	688-24313-00	PIPE 3 DURITE 3	1	
31	688-24314-00	PIPE 4 DURITE 4	1	
32	90467-08004	CLIP JONC	10	
33	90445-09220	HOSE DURITE	2	
34	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT	2	
35	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	
36	6E0-28193-00-94	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	D:12.5

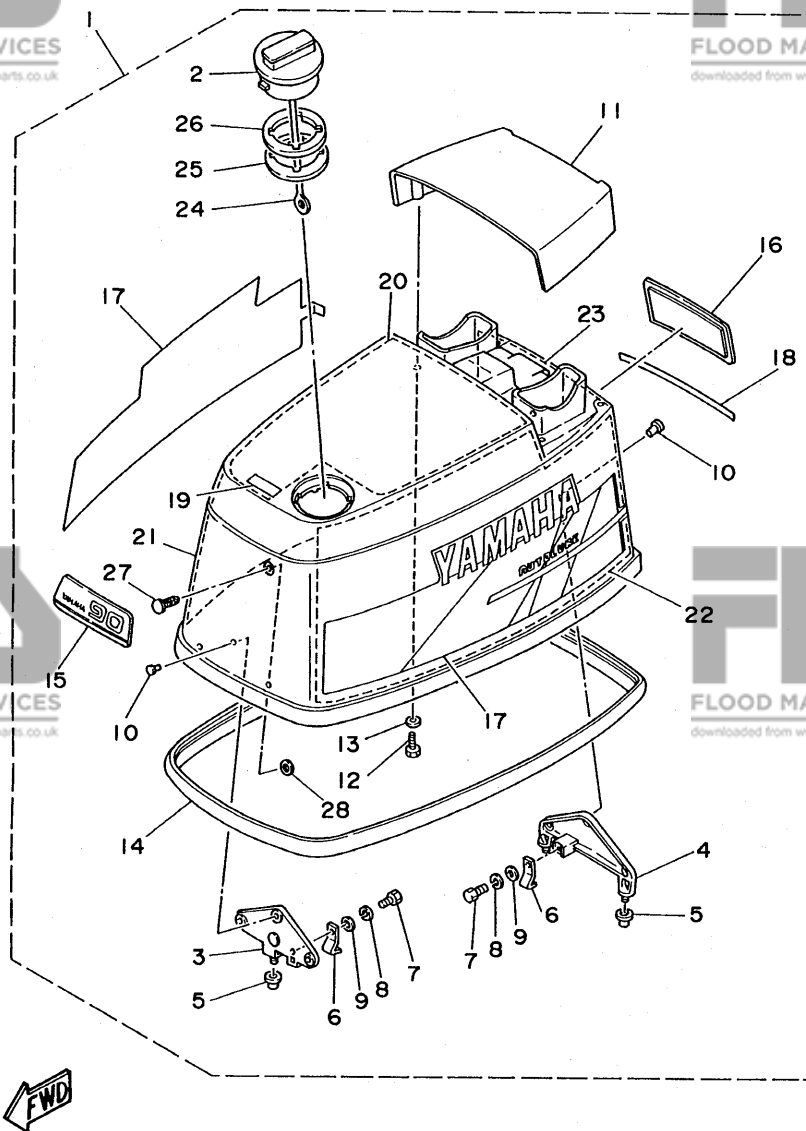


FIG. 7 TOP COWLING

CAPOT SUPERIEUR

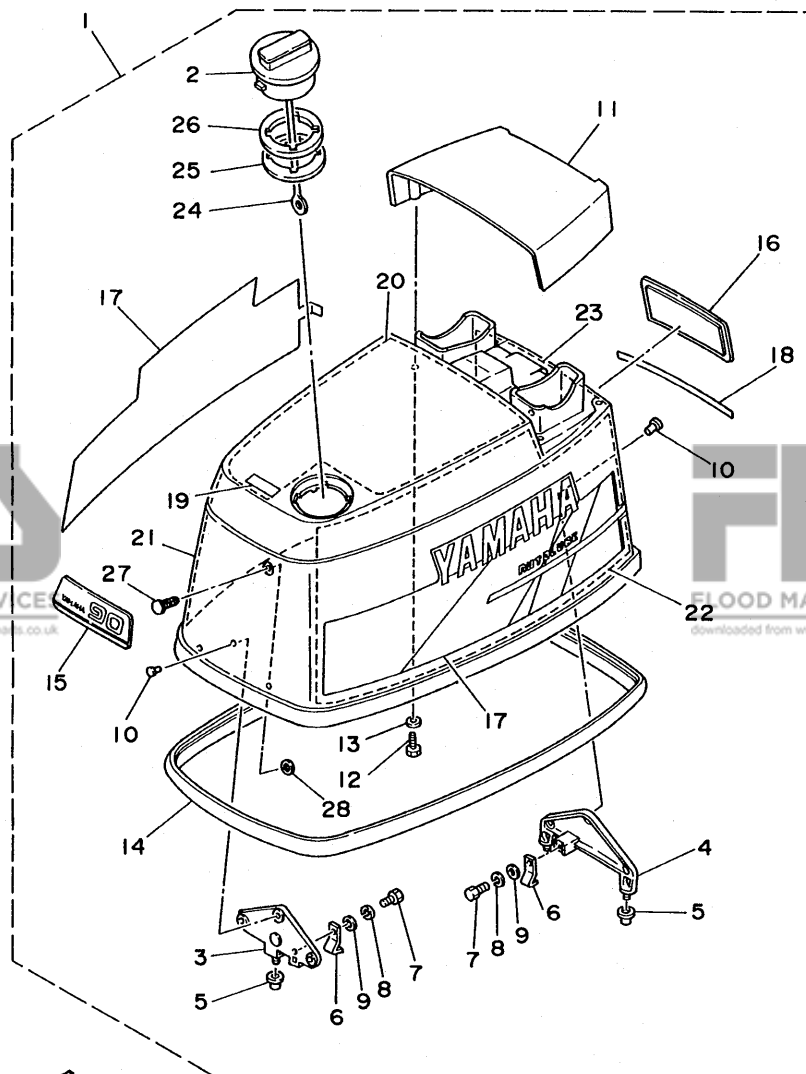
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-42610-A2-4D	TOP COWLING ASSY	1	UR 90A
	6H0-42610-A2-4D	CAPOT (ENS.)	1	UR 80A
2	6H1-2177H-02	TOP COWLING ASSY	1	
		CAPOT (ENS.)	1	
3	6H1-42647-00-94	.DISK CAP 2	1	
		.BOUCHON DE DISQUE 2	1	
4	6H1-42649-00-94	.HOLDER, CLAMP BAND	1	
		.SUPPORT, SANDOW DE SERRAGE	1	
5	663-42662-00	.HOLDER, CLAMP BAND	1	
		.SUPPORT, SANDOW DE SERRAGE	1	
6	688-42652-10	.DAMPER	3	
		.AMORTISSEUR	3	
7	97095-06016	.HOOK	2	
		.CROCHET	2	
8	92995-06100	.BOLT	2	
		.BOULON	2	
9	92990-06600	.WASHER, SPRING	2	
		.RONDELLE, GROWER	2	
10	90266-06M02	.WASHER, PLATE	2	
		.RONDELLE, PLATE	2	
11	6H1-42613-00-4D	.RIVET	6	
		.RIVET	6	
12	97095-06016	.MOLDING, AIR DUCT	1	
		.MANCHON A AIR	1	
13	92990-06600	.BOLT	4	
		.BOULON	4	
14	688-42615-00	.WASHER, PLATE	4	
		.RONDELLE, PLATE	4	
15	6H1-42686-11	.SEAL	1	
		.JOINT	1	
16	6H0-42686-01	.EMBLEM, FRONT	1	UR 90A
		.EMBLEME, AVANT	1	UR 80A
17	6H1-42687-01	.EMBLEM, FRONT	1	UR 90A
		.EMBLEME, AVANT	1	UR 80A
18	6H1-4267A-A0	.EMBLEM, REAR	1	UR 90A
		.EMBLEME, ARRIERE	1	UR 80A
19	6H1-13436-00	.EMBLEM, REAR	1	
		.EMBLEME, ARRIERE	1	
20	689-W4266-20	.GRAPHIC SET	1	
		.JEU DIEMBLEMES	1	
21	689-W4266-40	.GRAPHIC, REAR 2	1	
		.EMBLEME 2	1	
22	689-W4266-40	.MARK	1	
		.ADHESIF	1	
23	689-W4266-10	.DAMPER, FORM	1	
		.BOURRELET, CAOUTCHOUC	1	
24	6H1-42694-00	.DAMPER, FORM	1	
		.BOURRELET, CAOUTCHOUC	1	
25	6H3-21732-00	.DAMPER, FORM	1	
		.BOURRELET, CAOUTCHOUC	1	
		.BAND	1	
		.COLLIER	1	
		.SEAL 1	1	
		.JOINT 1	1	

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FIG. 7 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6H3-21735-00	.SEAL 2 .JOINT 2	1	
27	90338-05M12	.PLUG .PLOT	1	
28	90183-05M06	.NUT, SPRING .ECROU, RESSORT	1	



FWD

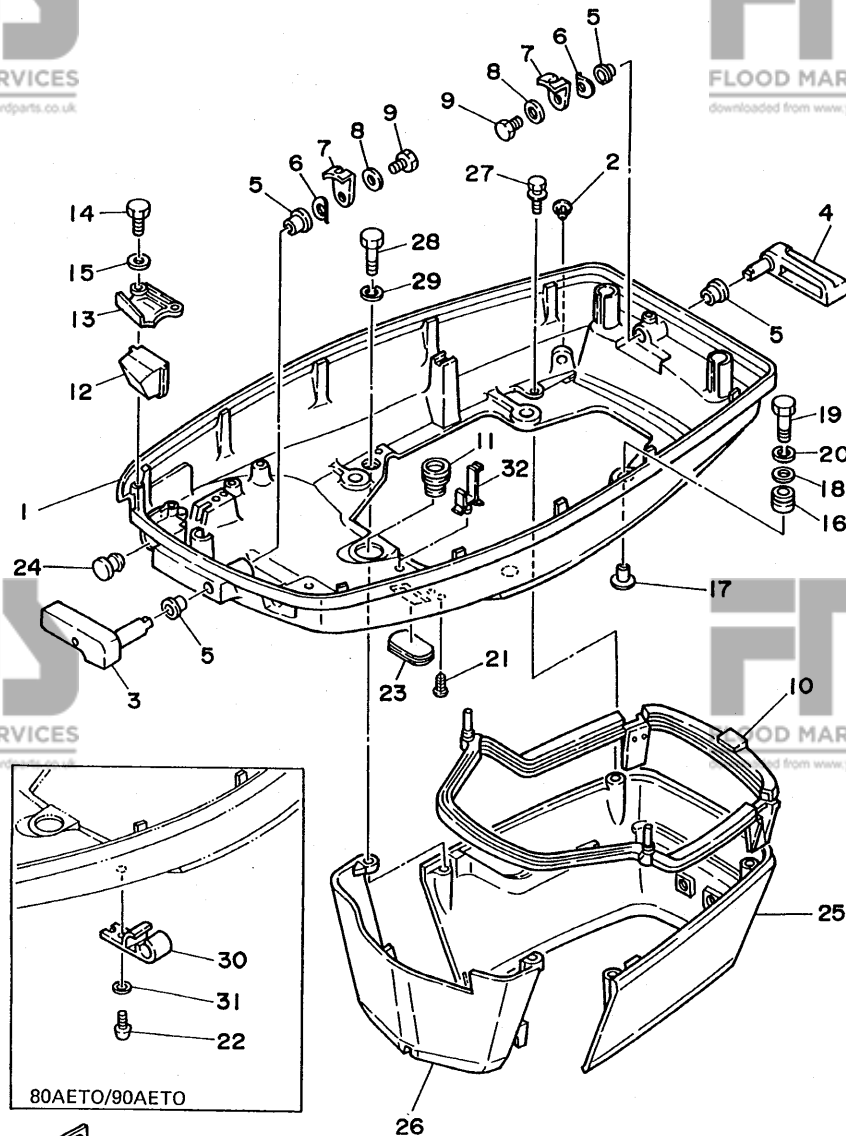


FIG. 8 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-42711-03-4D	COWLING, BOTTOM CUVETTE	1	UR 80AE0/90AE0
	6H1-42711-00-4D	COWLING, BOTTOM CUVETTE	1	UR 80AETO/90AETO
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	688-42815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
4	688-42817-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-13M38	BUSH DOUILLE	4	
6	90206-13019	WASHER, WAVE RONDELLE, ONDULEE	2	
7	688-42816-00	LEVER, CLAMP LEVIER, PRESSE	2	
8	90201-06M02	WASHER, PLATE RONDELLE, PLATE	2	
9	97013-06012	BOLT BOULON	2	
10	688-42716-02	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
11	663-42724-00	GROMMET PASSE-FIL	1	
12	688-42725-01	GROMMET PASSE-FIL	1	UR 80AE0/90AE0
	688-42725-10	GROMMET PASSE-FIL	1	UR 80AETO/90AETO
13	688-42738-00-94	PLATE, FITTING ETRIER	1	
14	97095-06016	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	90480-09M12	GROMMET RONDELLE CAOUTCHOUC	4	
17	90387-06M69	COLLAR COLLERETTE	4	
18	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
19	97095-06030	BOLT BOULON	4	
20	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
21	90338-05M03	PLUG PLOT	1	80AE0/90AE0
22	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	80AETO/90AETO
23	6H4-42726-00	GROMMET PASSE-FIL	1	UR 80AE0/90AE0
	688-42726-10	GROMMET PASSE-FIL	1	UR 80AETO/90AETO
24	6G1-42748-00	GROMMET PASSE-FIL	1	
25	688-42741-00-4D	APRON CAPOT LATERAL	1	

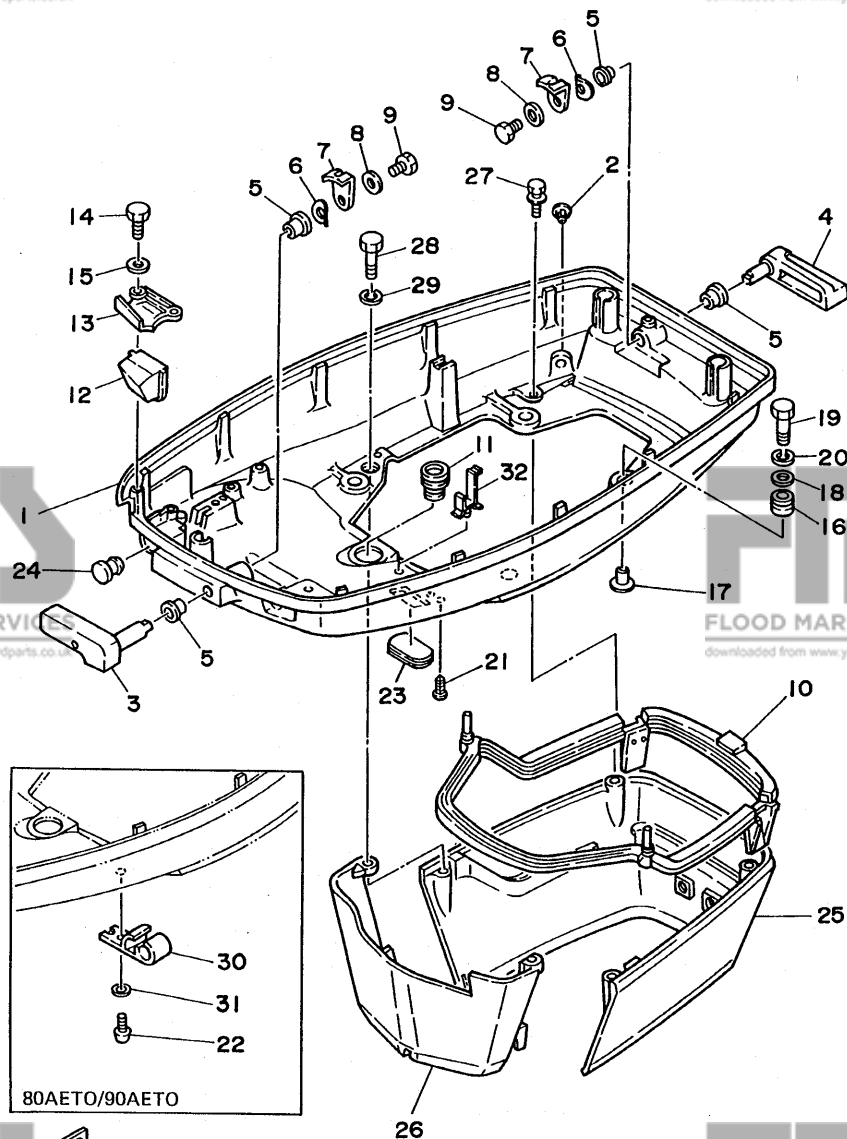
80AETO/90AETO



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CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	688-42771-00-40	APRON CAPOT LATERAL	1	
27	97595-06420	BOLT, WITH WASHER VIS HEXAGONAL	2	
28	97095-06030	BOLT BOULON	2	
29	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
30	6E5-24367-01	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	80AETO/90AETO
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	80AETO/90AETO
32	90464-15M08	CLAMP BRIDE	1	



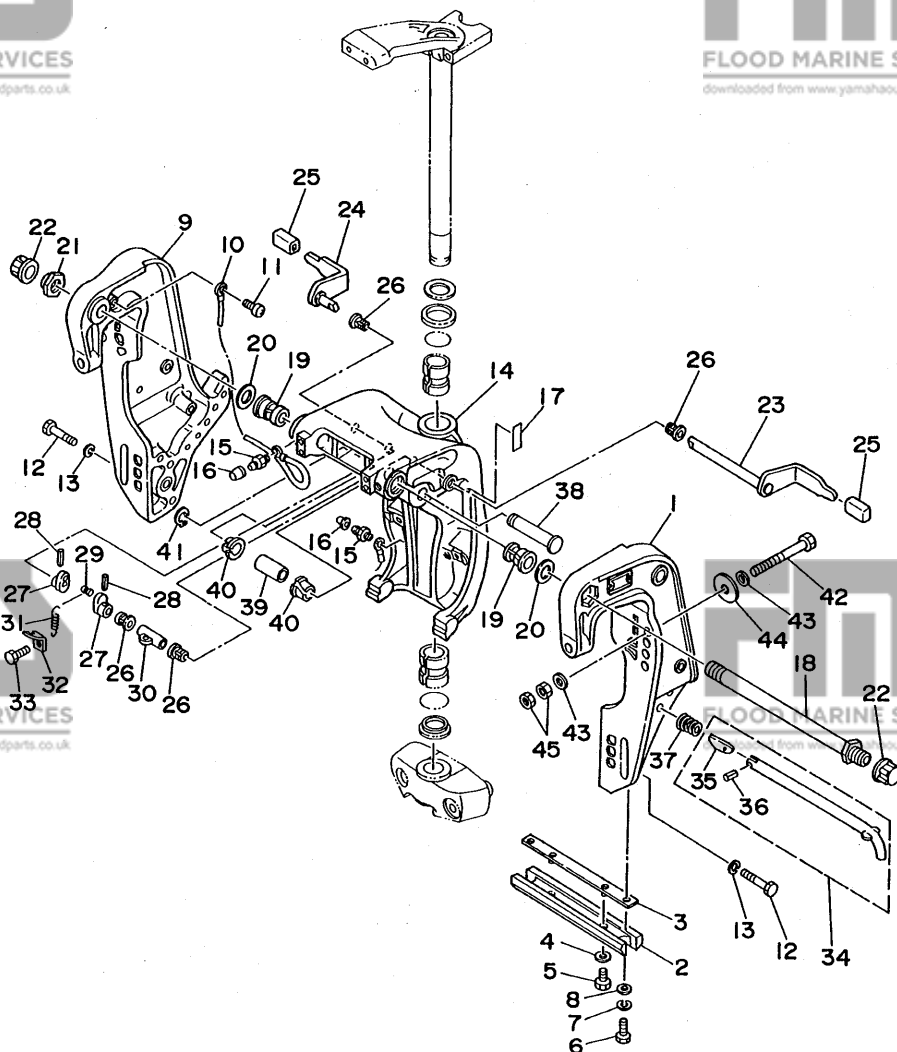


FIG. 9 BRACKET 1 (80AE0/90AE0)

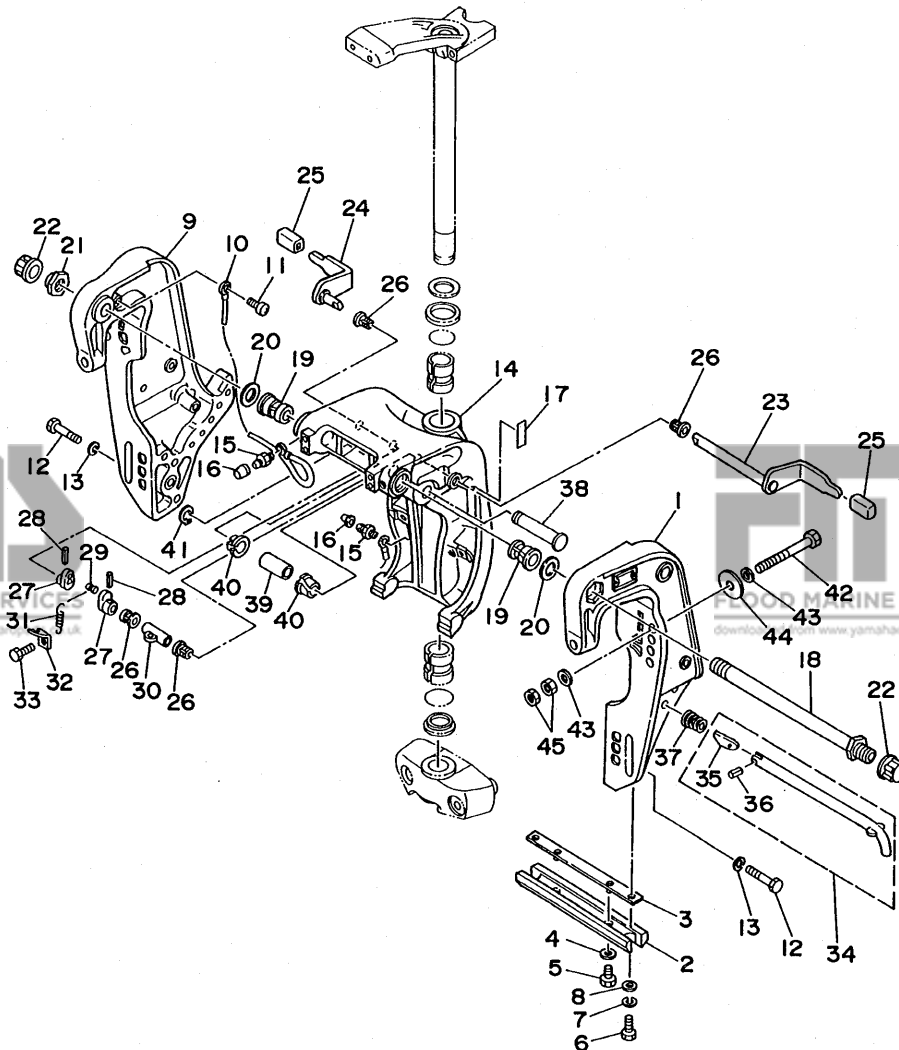
SUPPORT 1 (80AE0/90AE0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-43111-12-4D	BRACKET, CLAMP PRESSE	1	
2	6H1-45251-02	ANODE ANODE	1	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
5	97095-06012	BOLT BOULON	2	
6	97095-06016	BOLT BOULON	2	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	688-43112-12-4D	BRACKET, CLAMP PRESSE	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
11	98580-06012	SCREW, PAN HEAD VIS	1	
12	97395-10045	BOLT BOULON	6	
13	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
14	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
15	93700-06M03	NIPPLE, GREASE PION	3	
16	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
17	688-43691-01	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	
18	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
19	90386-22M15	BUSH DOUILLE	2	
20	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
21	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
22	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
23	688-43181-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
24	688-43185-10	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
25	663-43318-00	COVER CAPUCHON	2	
26	90386-10M16	BUSH DOUILLE	4	
27	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
28	91690-30020	PIN, SPRING AGRAFFE	2	

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FIG. 9 BRACKET 1 (80AE0/90AE0)

SUPPORT 1 (80AE0/90AE0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90249-06M19	PIN GOUILLE	1	
30	90387-10M02	COLLAR COLLERETTE	1	
31	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
32	6G5-43144-00	HOOK, SPRING CROCHET	1	
33	97095-06010	BOLT BOULON	1	
34	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
35	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
36	91690-30012	.PIN, SPRING .AGRAFFE	1	
37	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M21	BUSH DOUILLE	1	
40	90386-18M35	BUSH DOUILLE	2	
41	93410-18M02	CIRCLIP CLIPS	1	
42	90101-12M65	BOLT BOULON	4	
43	92995-12200	WASHER RONDELLE	8	
44	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
45	95380-12600	NUT ECROU	8	

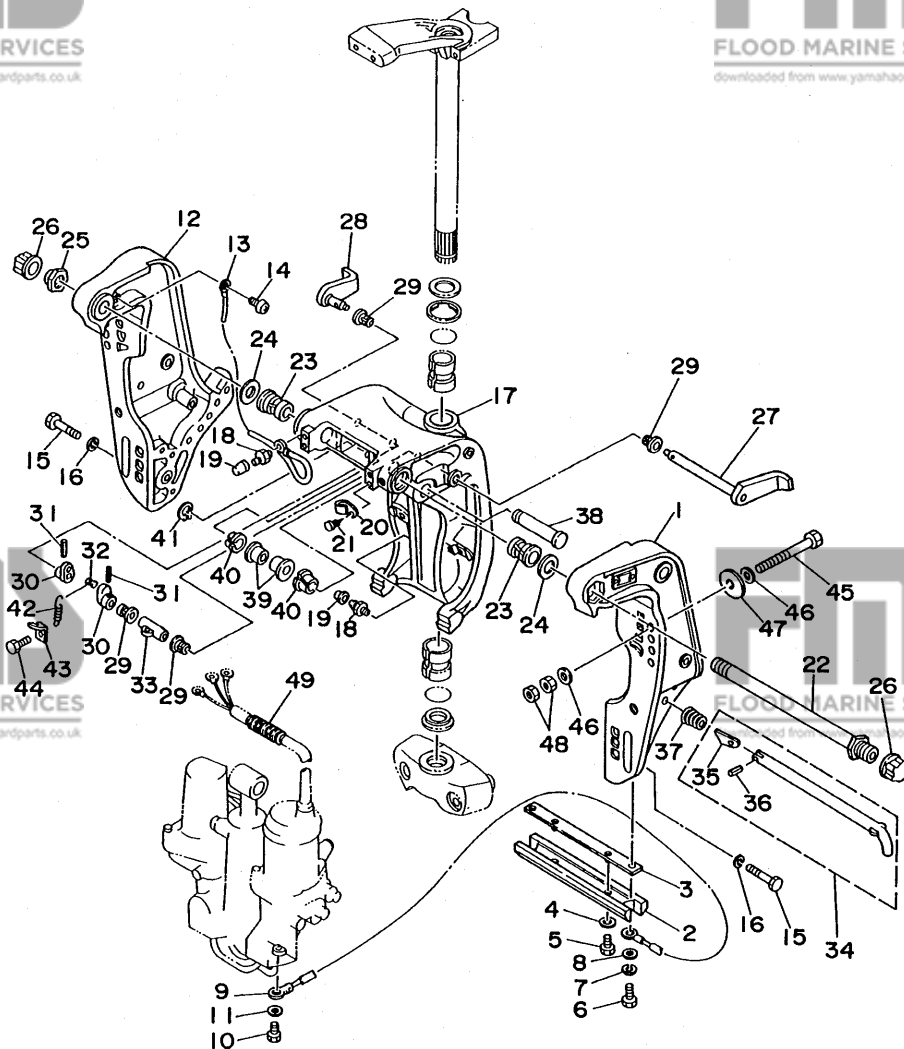


FIG. 10 BRACKET 1 (80AET0/90AET0)

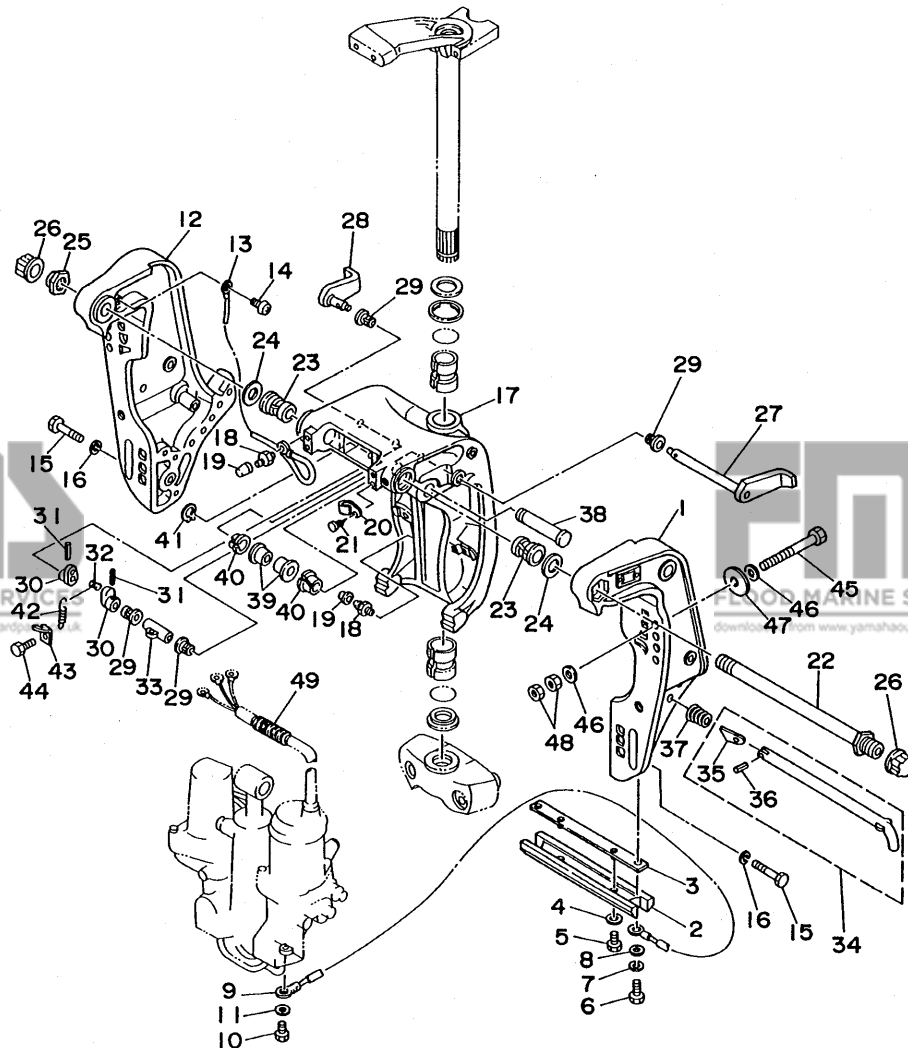
SUPPORT 1 (80AET0/90AET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	6H1-45251-02	ANODE	2	
3	6H1-44526-00	PLATE PLAQUE	1	
4	90201-06M31	WASHER, PLATE RONDELLE, PLATE	2	
5	97095-06012	BOLT BOULON	2	
6	97095-06016	BOLT BOULON	2	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
10	97095-06010	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	6H1-43112-00-4D	BRACKET, CLAMP PRESSE	1	
13	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
14	98580-06012	SCREW, PAN HEAD VIS	1	
15	97395-10045	BOLT BOULON	6	
16	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
17	6H1-43311-01-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
18	93700-06M03	NIPPLE, GREASE PION	3	
19	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3	
20	90464-11M18	CLAMP BRIDE	1	
21	90338-05M03	PLUG PLOT	1	
22	688-43131-03	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
23	90386-22M15	BUSH DOUILLE	2	
24	90201-22M67	WASHER, PLATE RONDELLE, PLATE	2	
25	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
26	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
27	6H1-43181-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
28	6H1-43185-01	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	

D3

FIG. 10 BRACKET 1 (80AET0/90AET0)

SUPPORT 1 (80AET0/90AET0)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90386-10M16	BUSH DOUVILLE	4	
30	665-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
31	91690-30020	PIN, SPRING AGRAFFE	2	
32	90249-06M19	PIN GOUPILLE	1	
33	90387-10M02	COLLAR COLLERETTE	1	
34	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
35	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
36	91690-30012	.PIN, SPRING .AGRAFFE	1	
37	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M63	BUSH DOUVILLE	2	
40	90386-18M35	BUSH DOUVILLE	2	
41	93410-18M02	CIRCLIP CLIPS	1	
42	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
43	6G5-43144-00	HOOK, SPRING CROCHET	1	
44	97095-06010	BOLT BOULON	1	
45	90101-12M65	BOLT BOULON	4	
46	92995-12200	WASHER RONDELLE	8	
47	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
48	95380-12600	NUT ECROU	8	
49	90440-14M00	PIPE DURITE	1	

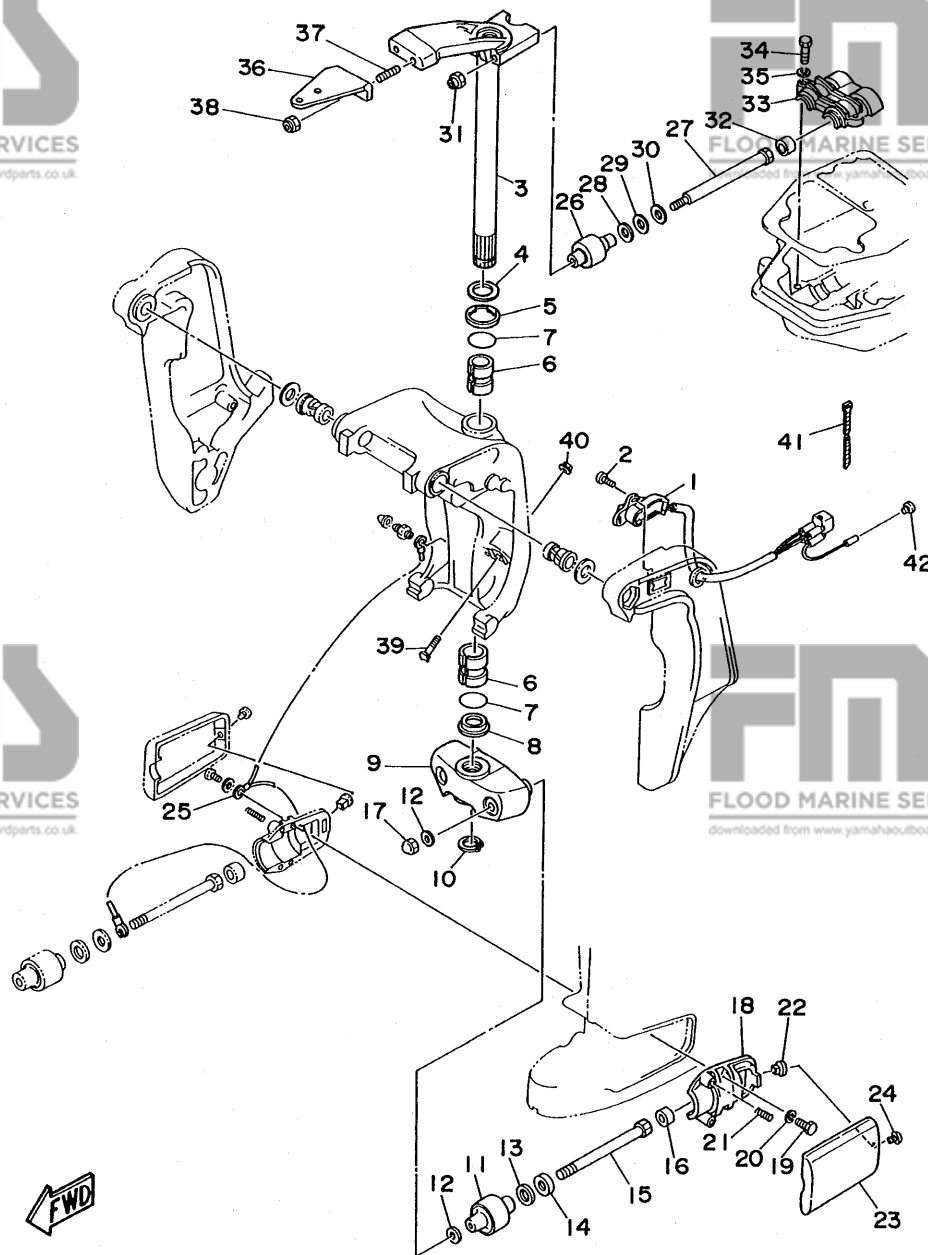


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-83672-11	TRIM SENDER	1	80AETO/90AETO
2	98580-06016	INCLINER RACCORD	2	80AETO/90AETO
3	688-42510-02-4D	SCREW, PAN HEAD		
4	90201-30M00	VIS		
5	90386-30M78	STEERING BRACKET ASSY	1	
6	90386-30M77	DIRECTION SUPPORT (ENS.)		
7	93210-29M94	WASHER, PLATE	1	
8	90386-30M60	RONDELLE, PLATE		
9	663-44551-01-4D	BUSH	1	
10	93410-28M06	DOUILLE		
11	687-44555-00-94	BUSH	1	
12	90201-12M16	DOUILLE		
13	90202-25M04	O-RING	2	
14	90201-13M19	JOINT TORIQUE		
15	90109-12261	BUSH	1	
16	663-44575-00	DOUILLE		
17	95380-12800	DAMPER, LOWER SIDE	2	
18	687-44552-01-94	SILENT-BLOC, INFÉRIEUR LATERAL		
19	97395-08025	BOITIER, SILENT-BLOC INFÉRIEUR		
20	92990-08100	CIRCLIP	1	
21	90501-14236	CLIPS		
22	90179-06066	MOUNT DAMPER, LOWER SIDE	2	
23	663-44553-00-4D	SILENT-BLOC, INFÉRIEUR		
24	98580-06016	BOITIER, SILENT-BLOC INFÉRIEUR		
25	688-82127-02	WASHER, PLATE	4	
26	688-44514-00-94	RONDELLE, PLATE		
27	90101-10M49	WASHER, PLATE	2	
28	90201-20M21	RONDELLE, PLATE		
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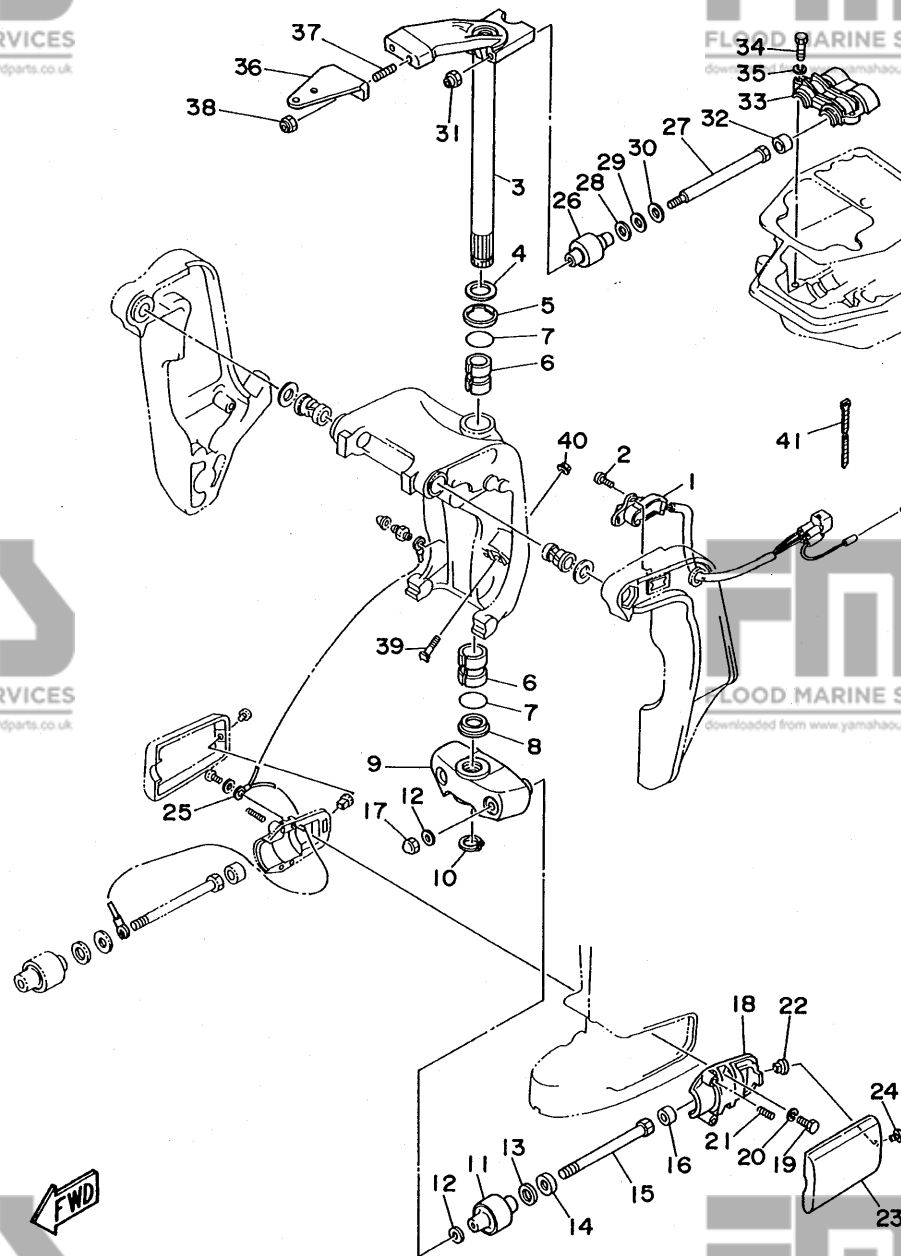


FIG. 11 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90202-20M06	WASHER, PLATE	2	
30	90201-11M22	RONDELLE, PLATE	2	
31	90185-10051	WASHER, PLATE	2	
32	663-44575-00	RONDELLE, PLATE	2	
33	688-44511-00-94	NUT, SELF-LOCKING	2	
34	97090-08035	ECROU, AUTO-BLOCANT	2	
35	92990-08100	DAMPER, LOWER MOUNT RUBBER	2	
36	688-48511-01-4D	SILENT-BLOC, INFÉRIEUR	1	
37	90116-10175	COVER, UPPER MOUNT	1	
38	90185-10051	COUVERCLE, SUSPENSION SUPÉRIEURE	3	
39	6H1-43376-00	BOLT	3	
40	95780-08300	BOULON	3	
41	90465-11M10	WASHER, SPRING	3	
42	703-82119-00	RONDELLE, GROWER	1	UR BALL POST TYPE
		HOOK, STEERING	1	UR STEERING GUIDE TYPE
		ATTACHE, DIRECTION	1	
		HOOK, STEERING	1	
		ATTACHE, DIRECTION	1	
		BOLT, STUD	2	
		GOUJON	2	
		NUT, SELF-LOCKING	2	
		ECROU, AUTO-BLOCANT	2	80AETO/90AETO
		BOLT, THRUST RECEIVER	2	80AETO/90AETO
		BOULON	2	80AETO/90AETO
		NUT, FLANGE	3	80AETO/90AETO
		ECROU	3	80AETO/90AETO
		CLAMP	1	80AETO/90AETO
		BRIDE	1	80AETO/90AETO
		COVER, LEAD WIRE	1	80AETO/90AETO
		GARNITURE, FIL	1	80AETO/90AETO

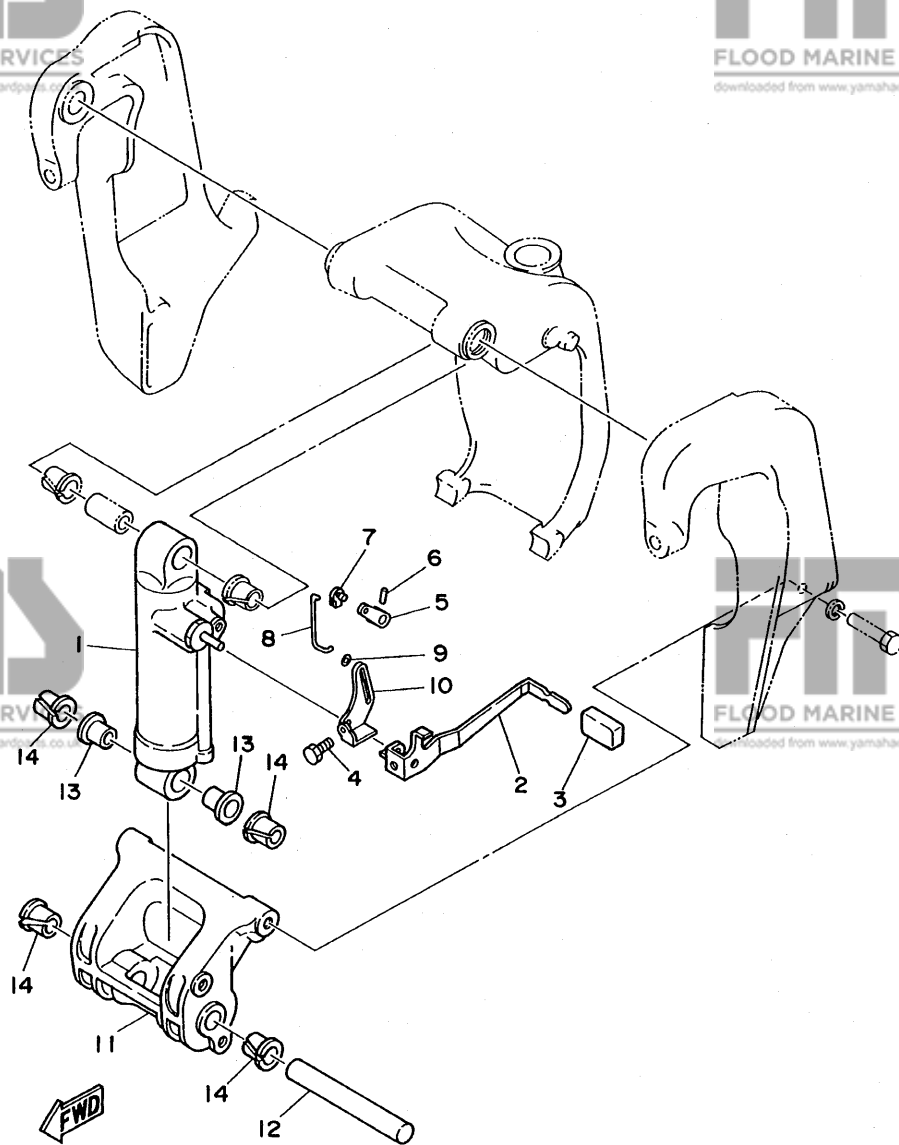


FIG. 12 MANUAL TILT

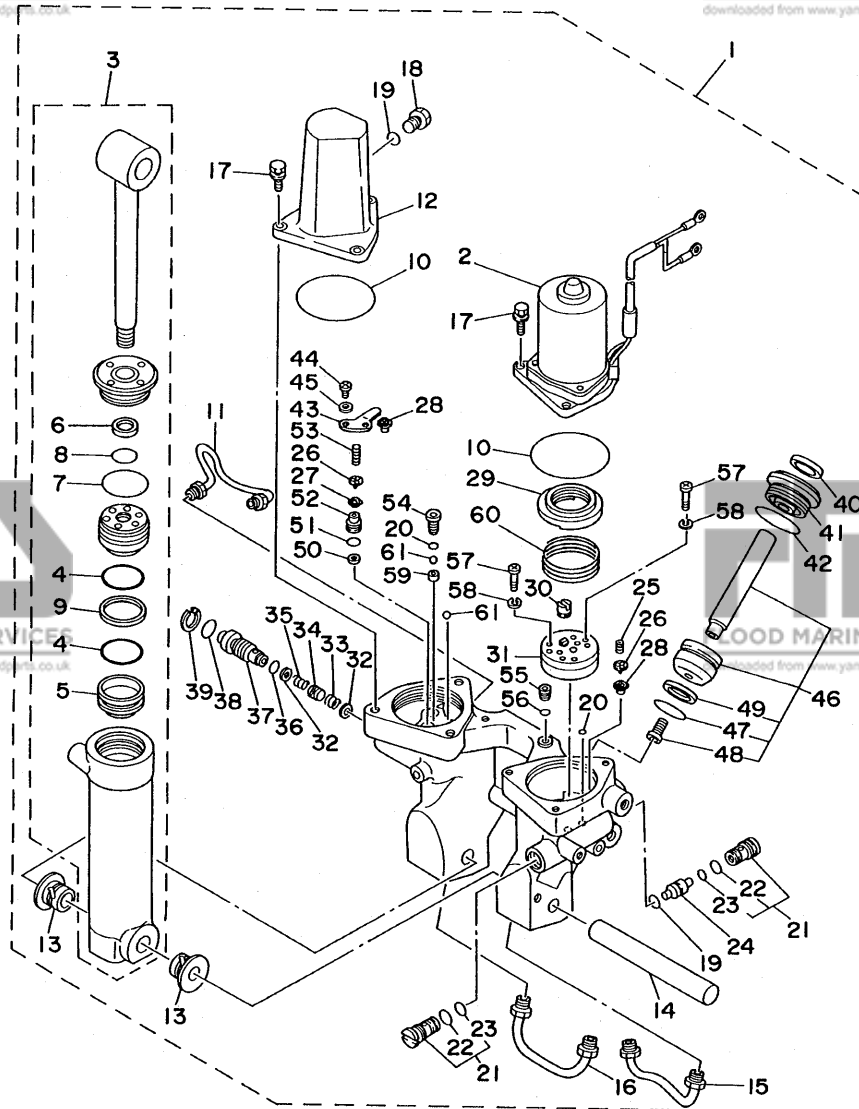
INCLINER MANUEL

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	
2	688-43631-10	LEVER, TILT LEVIER, INCLINAISON	1	
3	682-43318-01	COVER CAPUCHON	1	
4	97095-06010	BOLT BOULON	1	
5	688-43186-00	LEVER LEVIER	1	
6	91690-30020	PIN, SPRING AGRAFFE	1	
7	6J8-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
8	688-43616-00	ROD, TILT LOCK TIGE	1	
9	90202-03M51	WASHER, PLATE RONDELLE, PLATE	1	
10	688-43651-00	LEVER, REVERSE LOCK 1 CROCHET, VERROUILLAGE DE MARCH	1	
11	688-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
12	688-43124-02	PIN, LOWER SHOCK MOUNT AXE, INFÉRIEUR AMORTISSEUR	1	
13	90386-18M63	BUSH DOUILLE	2	
14	90386-18M35	BUSH DOUILLE	4	

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FIG. 13 POWER TRIM & TILT ASSY 1

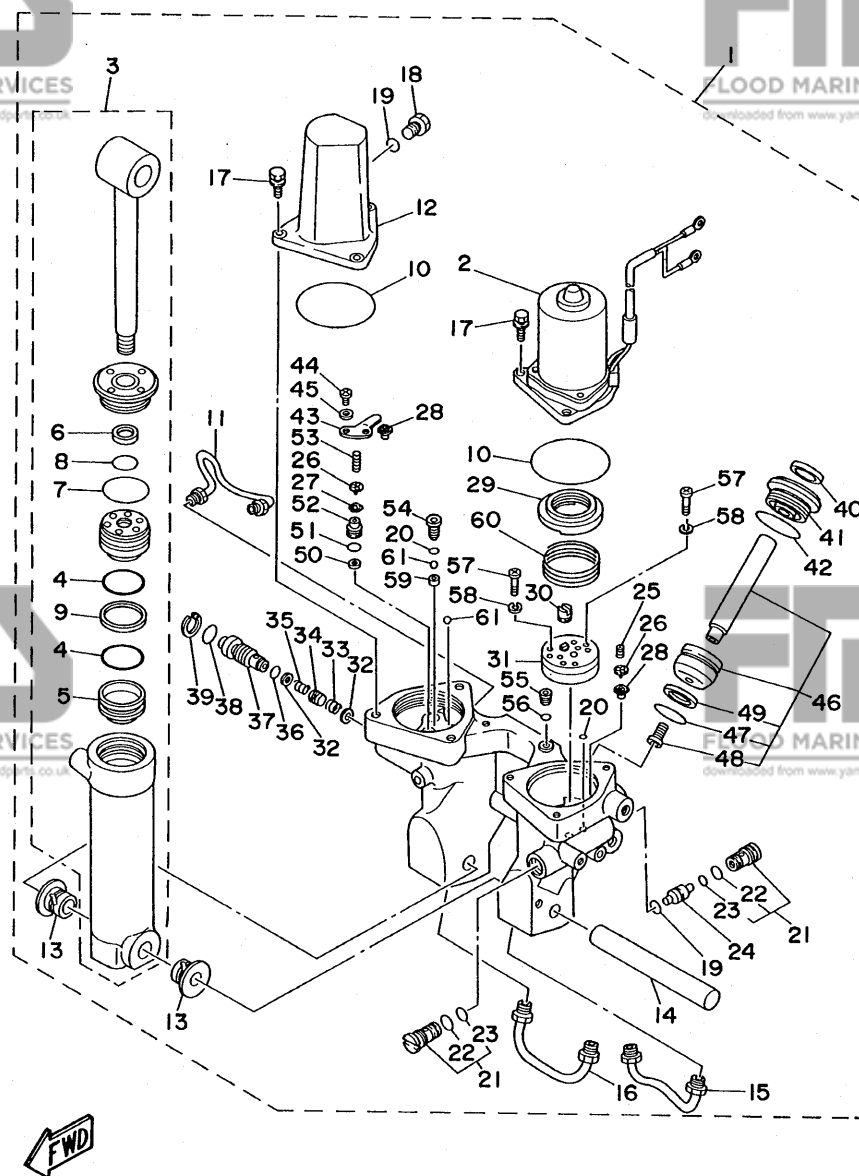
PUISSANCE PARER ET INCLINER (ENS.) 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-43800-13-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6H1-43880-02	.MOTOR ASSY .MOTEUR (ENS.)	1	
3	6H1-43840-11	.POWER TILT ASSY .PUISSANCE INCLINER (ENS.)	1	
4	6H1-43861-10	..O-RING	2	
5	6H1-43814-11	..JOINT TORIQUE	1	
6	6H1-43872-10	..PISTON, FREE .PISTON	1	
7	6H1-43861-00	..RING, BACK UP .RESSORT	1	
8	93210-18397	..O-RING	1	
9	6H1-43871-10	..JOINT TORIQUE	1	
10	93210-65752	..RING, BACK UP .SEGMENT	1	
11	6H1-43835-10	..O-RING	2	
12	6H1-43828-10	..JOINT TORIQUE	1	
13	90386-18M14	.PIPE .TUYAU	1	
14	6E5-43818-00	.BODY, RESERVOIR .CORPS	1	
15	6H1-43833-10	.BUSH .DOUILLE	2	
16	6H1-43834-00	.PIN, LOWER SHOCK MOUNT .AXE, INFERIEUR AMORTISSEUR	1	
17	97595-06420	.PIPE .TUYAU	1	
18	6H1-43829-00	.BOLT, WITH WASHER .VIS HEXAGONAL	6	
19	93210-09350	.PLUG, RESERVOIR .BOUCHON	1	
20	93210-06519	.O-RING	2	
21	6T4-43802-00	.JOINT TORIQUE	3	
22	6H1-43866-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
23	6H1-43867-00	..O-RING	1	
24	6H1-43841-10	..JOINT TORIQUE	1	
25	6H1-43856-10	..O-RING	1	
26	6H1-43844-10	..JOINT TORIQUE	1	
27	6H1-43846-11	.PISTON, SHUTTLE .PISTON	1	
28	61A-4384F-00	.SPRING, DOWN RELIEF .RESSORT	1	
		.PIN, VALVE SUPPORT .GOUPILLE	2	
		.SEAL, RELIEF VALVE .JOINT	1	
		.SEAL, MAIN VALVE .JOINT	2	

FIG. 13 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1



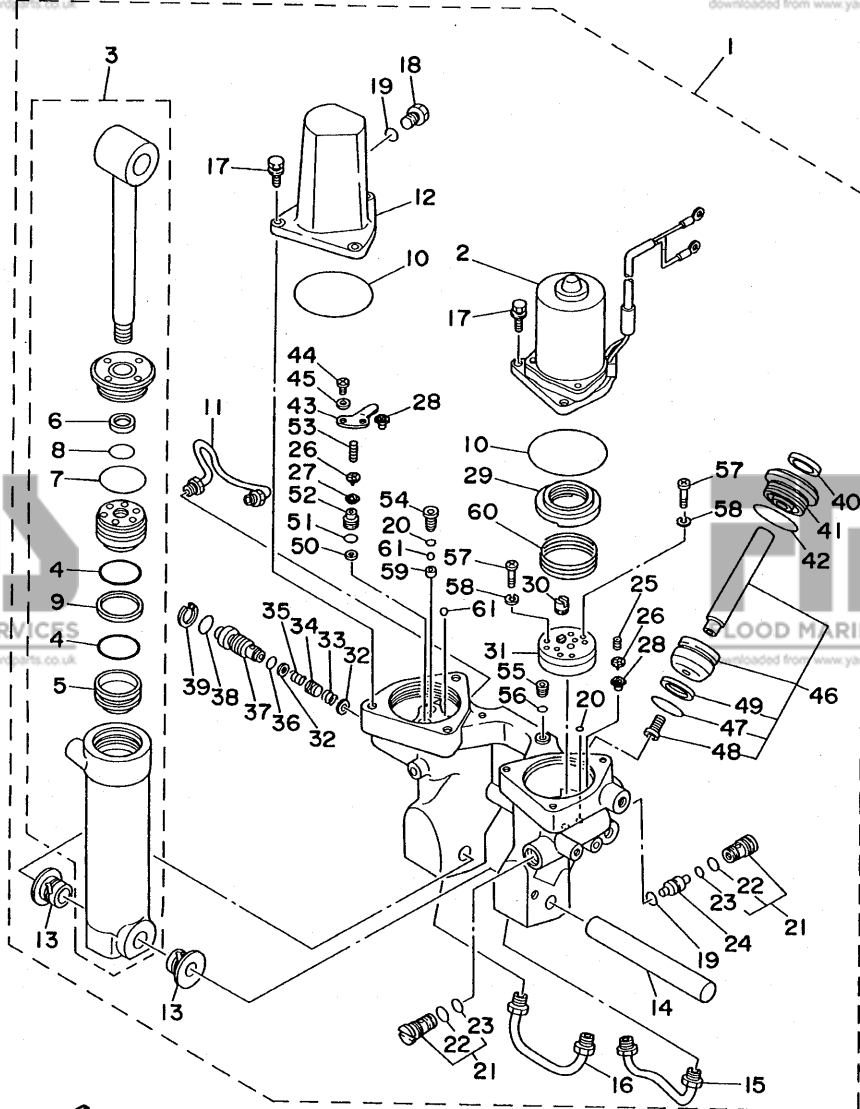
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
30	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
31	6H1-43830-11	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
32	6H1-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
33	6H1-43899-00	.SPRING, MANUAL RELEASE .RESSORT	1	
34	6H1-4382A-10	.ADAPTOR 1 .ADAPTEUR 1	1	
35	6H1-43854-00	.SPRING, MANUAL RELEASE .RESSORT	1	
36	93210-10M74	.O-RING .JOINT TORIQUE	1	
37	6H1-43845-01	.SCREW, MANUAL RELEASE .VIS	1	
38	93210-18M75	.O-RING .JOINT TORIQUE	1	
39	6H1-43875-00	.RING, SNAP .RESSORT	1	
40	6H1-43822-10	.SEAL, TRIM DUST .JOINT	2	
41	6H1-43821-11	.SCREW, TRIM CYLINDER END .VIS	2	
42	6H1-43861-10	.O-RING .JOINT TORIQUE	2	
43	6H1-4384E-20	.SPRING, TRIM .RESSORT	1	
44	98580-05010	.SCREW, PAN HEAD .VIS	2	
45	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	2	
46	6H1-43820-11	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	
47	6H1-43864-00	.O-RING .JOINT TORIQUE	1	
48	91316-08016	.BOLT .BOULON	1	
49	6H1-43874-00	.RING, BACK UP .RESSORT	1	
50	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
51	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
52	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
53	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	
54	6H1-43843-11	.SCREW, VALVE LOCK .VIS	1	
55	6H1-4388E-11	.PLUG, TAPER SCREW .BOUCHON	1	
56	6H1-43868-00	.O-RING .JOINT TORIQUE	1	

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FIG. 13 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	98511-04025	.SCREW, PAN HEAD .VIS	4	
58	92901-04100	.WASHER, SPRING .RONDELLE, GROWER	4	
59	6H1-4387J-00	.WASHER, SPECIAL 2 .RONDELLE	1	
60	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
61	93505-32038	.BALL .BILLE ROULEMENT	2	



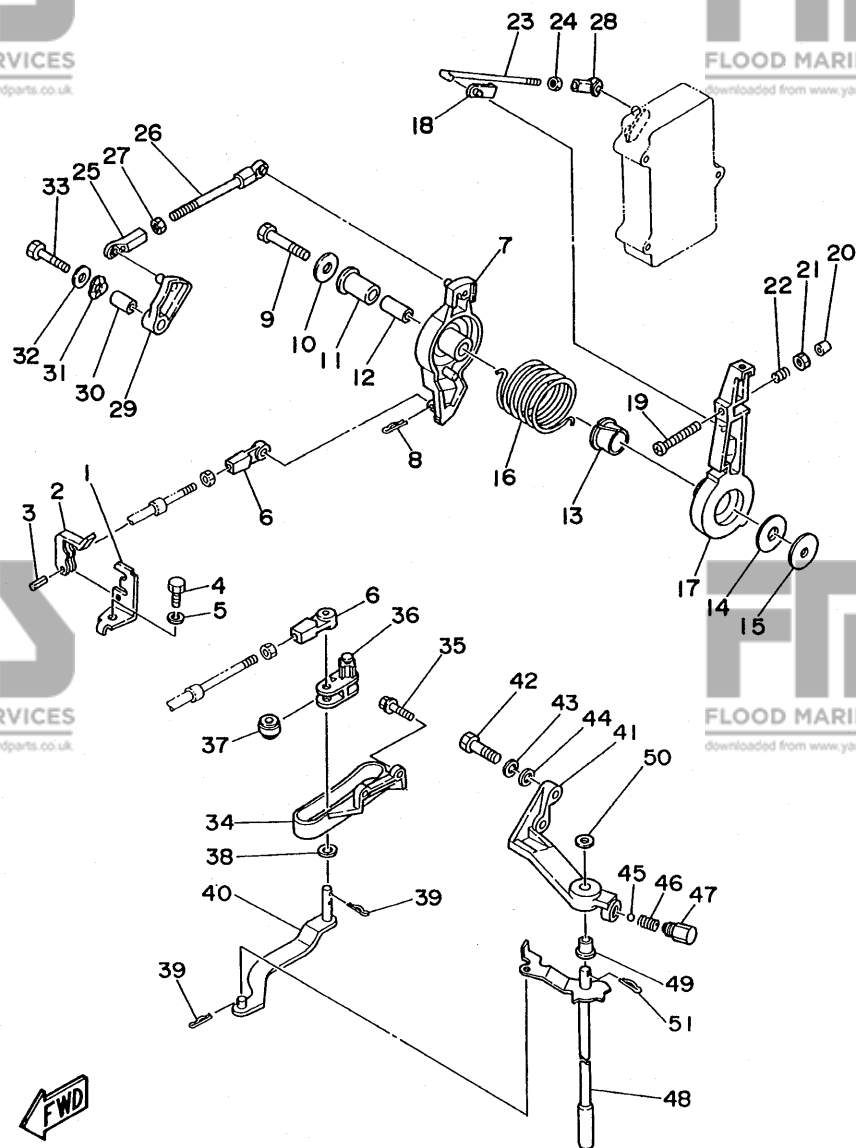


FIG. 14 CONTROL

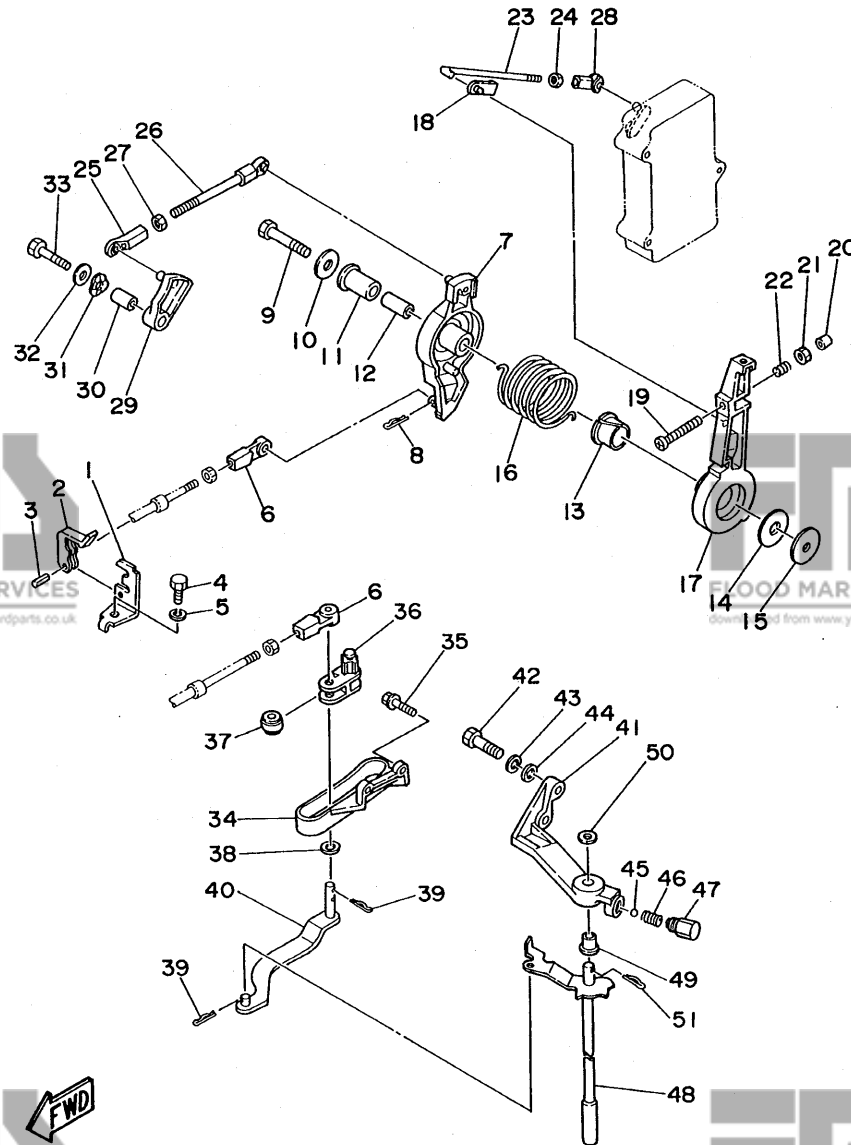
COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	663-48538-00	ETRIER 1, COMMANDE A DISTANCE	1	
3	91690-30012	CLAMP, CABLE 1	1	
4	97395-08016	COLLIER	1	
5	92995-08100	PIN, SPRING	1	
6	663-48344-00	AGRAFFE	1	
7	688-41632-01-94	BOLT	1	
8	90468-18008	BOULON	1	
9	97395-08045	WASHER	1	
10	90201-08M54	RONDELLE	1	
11	90386-12089	CABLE END, REMOTE CONTROL	2	
12	90387-08M16	CHAPE CABLE	1	
13	90386-22M13	LEVER, MAGNETO CONTROL	1	
14	90202-12092	LEVIER, COMMANDE D'AVANCE	1	
15	90201-08M13	CLIP	1	
16	90508-29M05	JONC	1	
17	688-41631-01-94	BOLT	1	
18	6F5-41237-00	BOULON	1	
19	90157-06013	WASHER, PLATE	1	
20	688-44194-00	RONDELLE, PLATE	1	
21	95380-06600	BUSH	1	
22	90501-16M12	DOUILLE	1	
23	6H1-41636-00	COLLAR	1	
24	95380-05600	COLLERETTE	1	
25	6H1-41237-00	BUSH	1	
26	688-41211-01	DOUILLE	1	
27	95380-05600	WASHER, PLATE	1	
28	682-41237-00	RONDELLE, PLATE	1	

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FIG. 14 CONTROL

COMMANDE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6H1-41213-00	CAM, ACCEL. CAME, ACCELERATION	1	
30	90387-06M17	COLLAR COLLERETTE	1	
31	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	
32	90201-06M02	WASHER, PLATE RONDELLE, PLATE	1	
33	97095-06035	BOLT BOULON	1	
34	688-44117-00-94	BRACKET SUPPORT	1	
35	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
36	688-44124-00	LINK, SHIFT ROD BIELLE	1	
37	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
38	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
39	90468-18008	CLIP JONC	3	
40	6H1-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
41	688-44118-00-94	BRACKET SUPPORT	1	
42	97313-08030	BOLT BOULON	2	
43	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
44	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
45	93501-04M02	BALL BILLE	1	
46	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
47	648-42715-00	BUSHING COUSSINET	1	
48	6H1-44120-11	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR LONG
	6H1-44120-21	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR ULTRA LONG
49	90386-07M58	BUSH DOUILLE	1	
50	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
51	90468-18008	CLIP JONC	1	

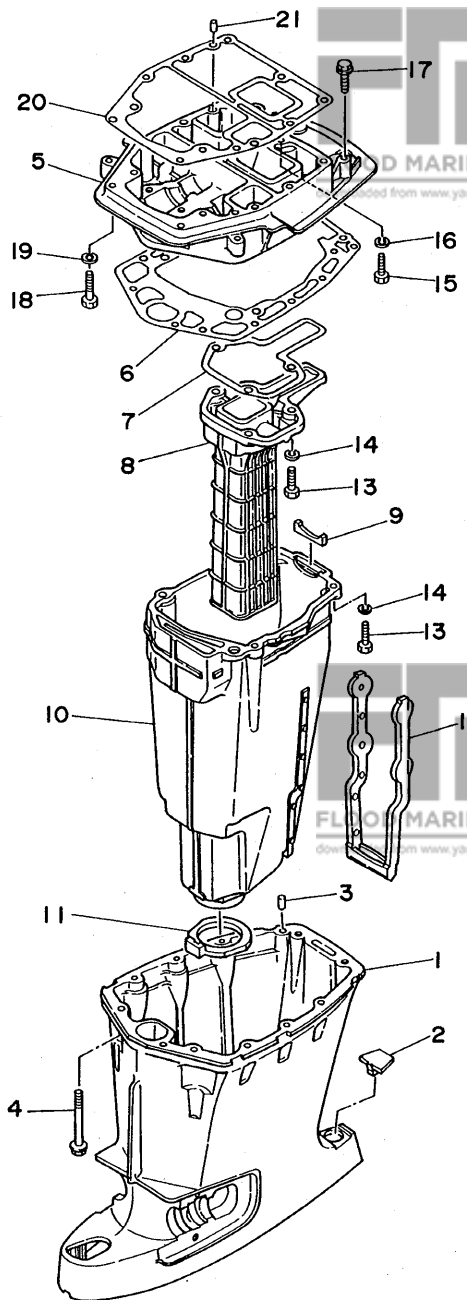
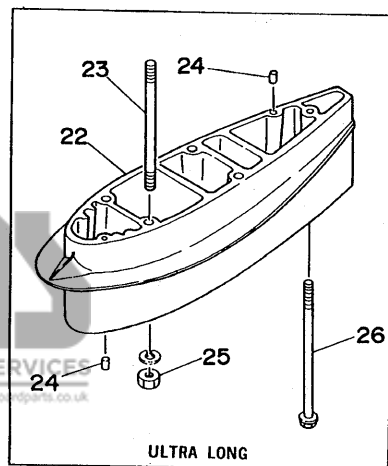


FIG. 15 UPPER CASING

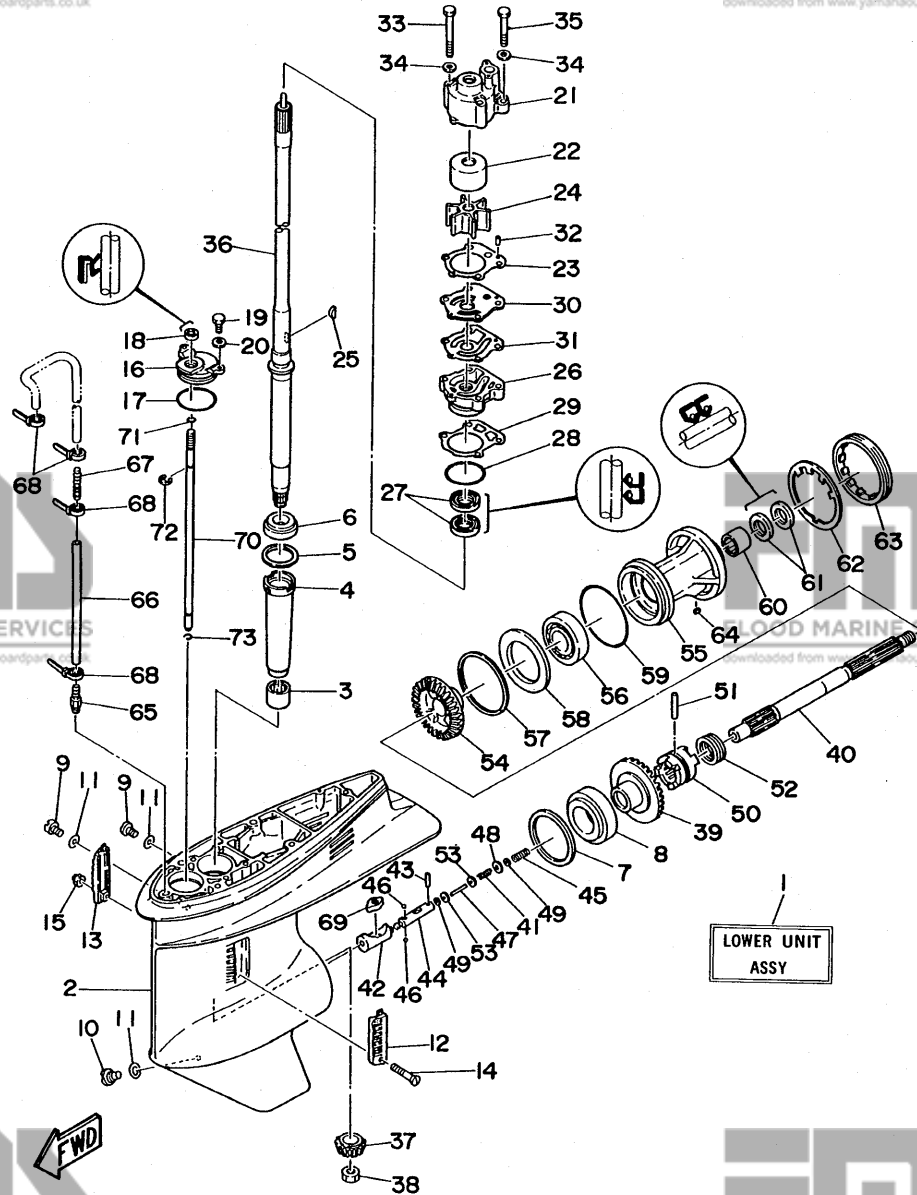
FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-45111-03-4D	CASING, UPPER FOURREAU	1	
2	663-45155-10	CAP CAPUCHON	1	
3	93606-12019	PIN, DOWEL GOUPILE	2	
4	90119-08M80	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
5	688-41137-02-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
6	688-45114-A1	GASKET, UPPER CASING	1	
7	688-41134-A0	JOINT, TUBE D'ARBRE	1	
8	688-41131-00-5B	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	UR 90A
	692-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	UR 80A
9	688-41133-00	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
10	688-14711-01-5B	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
11	688-45123-00	MUFFLER 1 POT D'ECHAPPEMENT 1	1	
12	663-14737-10	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
13	97395-08030	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	7	
14	92990-08100	BOLT BOULON	7	
15	97395-08025	WASHER, SPRING RONDELLE, GROWER	1	
16	92990-08100	BOLT BOULON	1	
17	90119-08M79	WASHER, SPRING RONDELLE, GROWER	2	
18	97090-08035	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
19	92990-08100	BOLT BOULON	2	
20	688-45113-A0	WASHER, SPRING RONDELLE, GROWER	1	
21	93606-12019	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	2	
22	688-45211-00-4D	PIN, DOWEL GOUPILE	1	ULTRA LONG
23	90116-10M05	EXTENSION EXTENSION	4	ULTRA LONG
24	93606-12019	BOLT, STUD GOUJON	4	ULTRA LONG
25	95380-10600	PIN, DOWEL GOUPILE	4	ULTRA LONG
26	90119-08M86	NUT ECROU	4	ULTRA LONG
		BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	ULTRA LONG

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FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	NO. PIECES	DESCRIPTION	QTE	REMARQUES
1	6H1-45300-13-40	LOWER UNIT ASSY UNITE INFIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR LONG
	6H1-45300-23-40	LOWER UNIT ASSY UNITE INFIEURE (ENS.) (REF.NO. 2 ~ 73)	1	UR ULTRA LONG
2	6H1-45301-02-40	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000U5	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	3	
12	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	

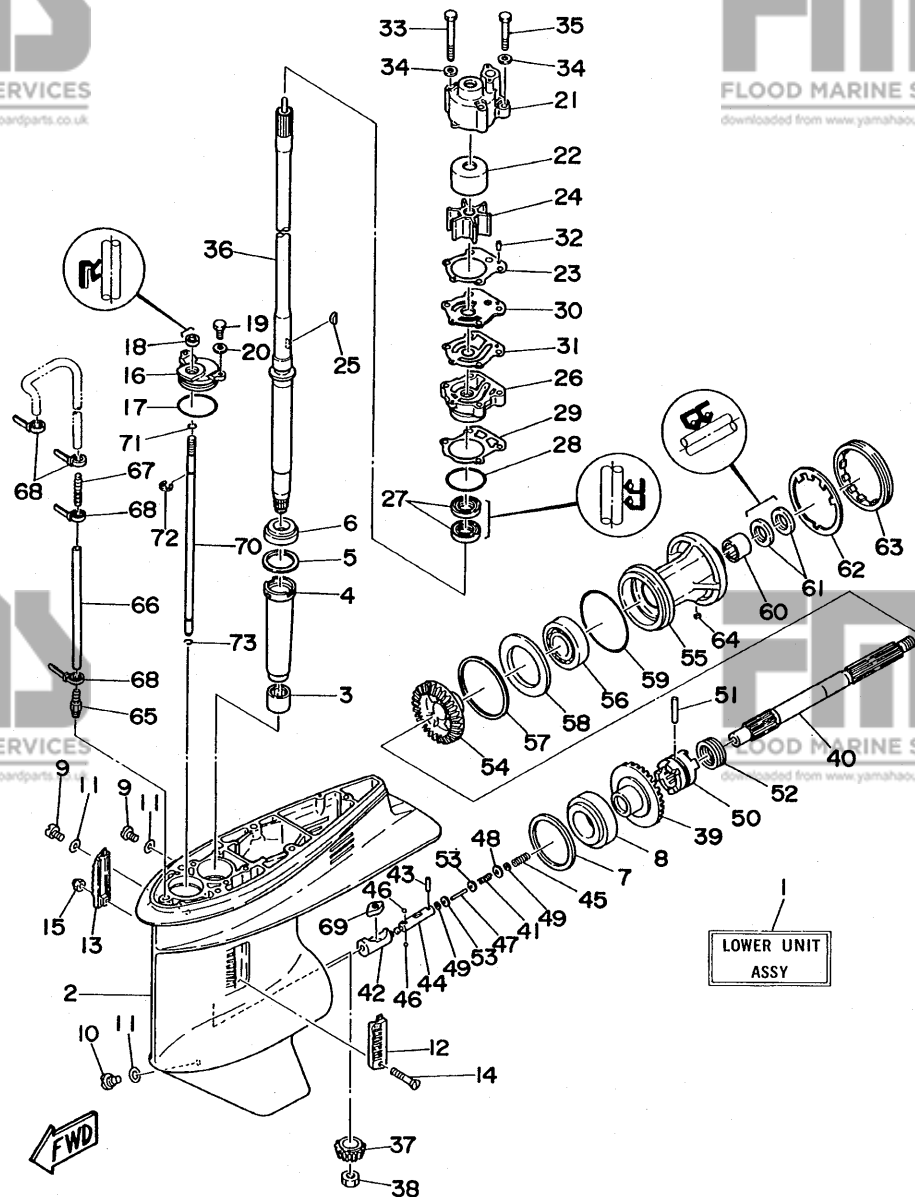


FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

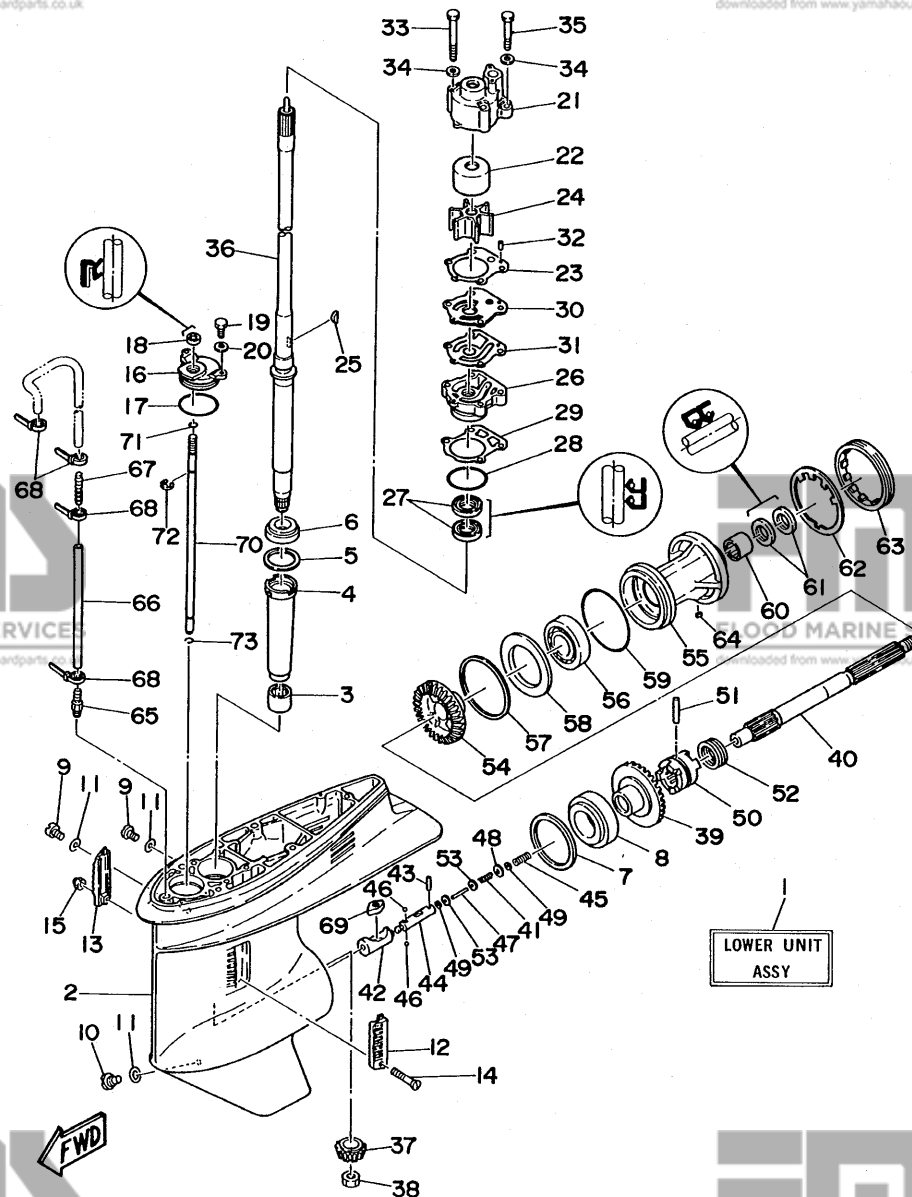
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
14	98680-05545	SCREW, OVAL HEAD	1	
15	90185-05002	VIS, TETE FRAISEE BOMBEE	1	
16	688-45321-00	NUT, SELF-LOCKING	1	
17	93210-49046	ECROU, AUTO-BLOCANT	1	
18	93106-09014	PLATE PLAQUETTE	1	
19	97095-06016	O-RING JOINT TORIQUE	1	
20	92990-06600	OIL SEAL	1	
21	688-44311-01	JOINT SPY	1	
22	688-44322-00	BOLT BOULON	2	
23	688-44315-A0	WASHER, PLATE RONDELLE, PLATE	2	
24	688-44352-03	HOUSING, WATER PUMP	1	
25	90280-04M04	CORPS, POMPE A EAU	1	
26	688-44341-00-94	INSERT, CARTRIDGE	1	
27	93101-25M03	CUVETTE	1	
28	93210-46044	GASKET, WATER PUMP	1	
29	688-44316-A0	JOINT, POMPE A EAU	1	
30	688-44323-00	OUTER PLATE, CARTRIDGE	1	
31	688-44324-A0	PLAQUE EXTERIEURE	1	
32	93604-10M03	GASKET, CARTRIDGE	1	
33	97395-08070	JOINT	2	
34	90209-08M02	PIN, DOWEL	4	
35	97395-08050	CLAVETTE	2	
36	6H1-45501-11	BOLT BOULON	1	UR LONG
	688-45501-22	WASHER	1	UR ULTRA LONG
37	688-45551-01	RONDELLE	1	
38	90170-16M01	BOLT BOULON	1	
39	688-45560-00	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
40	6H1-45611-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
		PINION PIGNON	1	
		PIGNON D'ATTAQUE	1	
		NUT	1	
		ECROU	1	
		GEAR	1	
		SHAFT, PROPELLER	1	
		ARBRE, HELICE	1	

LOWER UNIT ASSY

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FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

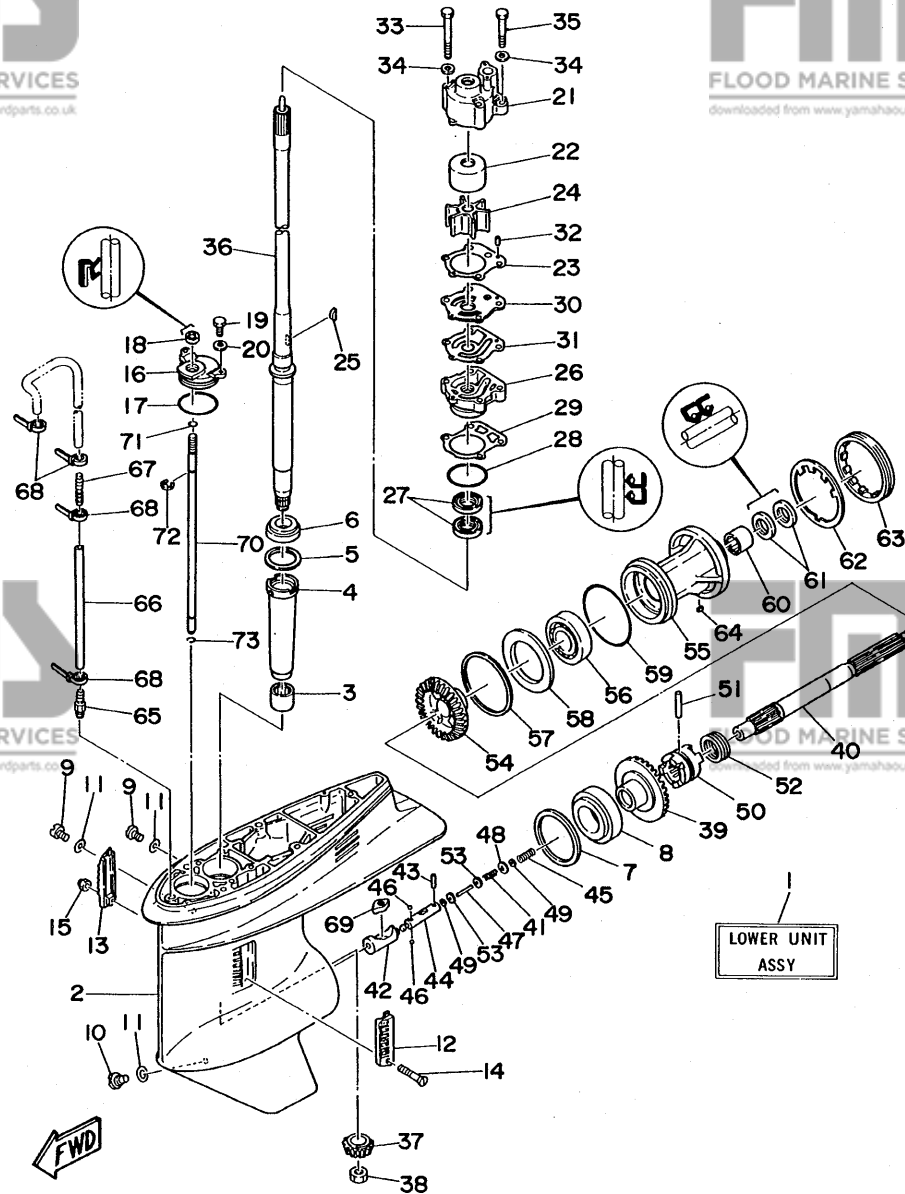


REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
41	90501-12M48	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
42	6H1-45641-01	SHIFTER EMBRAYAGE	1	
43	93603-12M11	PIN, DOWEL CLAVETTE	1	
44	6H1-45634-02	SLIDE, SHIFT CONTRE-POUSSOIR	1	
45	90501-16M65	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
46	93503-16010	BALL BILLE	2	
47	6H1-45668-00	SHAFT, FREE AXE	1	
48	90201-03313	WASHER, PLATE RONDELLE, PLATE	1	
49	90183-02M03	NUT, SPRING ECROU, RESSORT	2	
50	6H1-45631-01	CLUTCH, DOG CRABOT	1	
51	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	
52	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
53	6H1-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	2	
54	6H1-45571-00	GEAR PIGNON	1	
55	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
56	93306-207U0	BEARING ROULEMENT	1	
57	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
58	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
59	93210-85M97	O-RING JOINT TORIQUE	1	
60	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
61	93101-25M03	OIL SEAL JOINT SPY	2	
62	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	

FIG. 16 LOWER CASING. DRIVE 1

BOITIER D'HELICE, TRANSMISSION 1

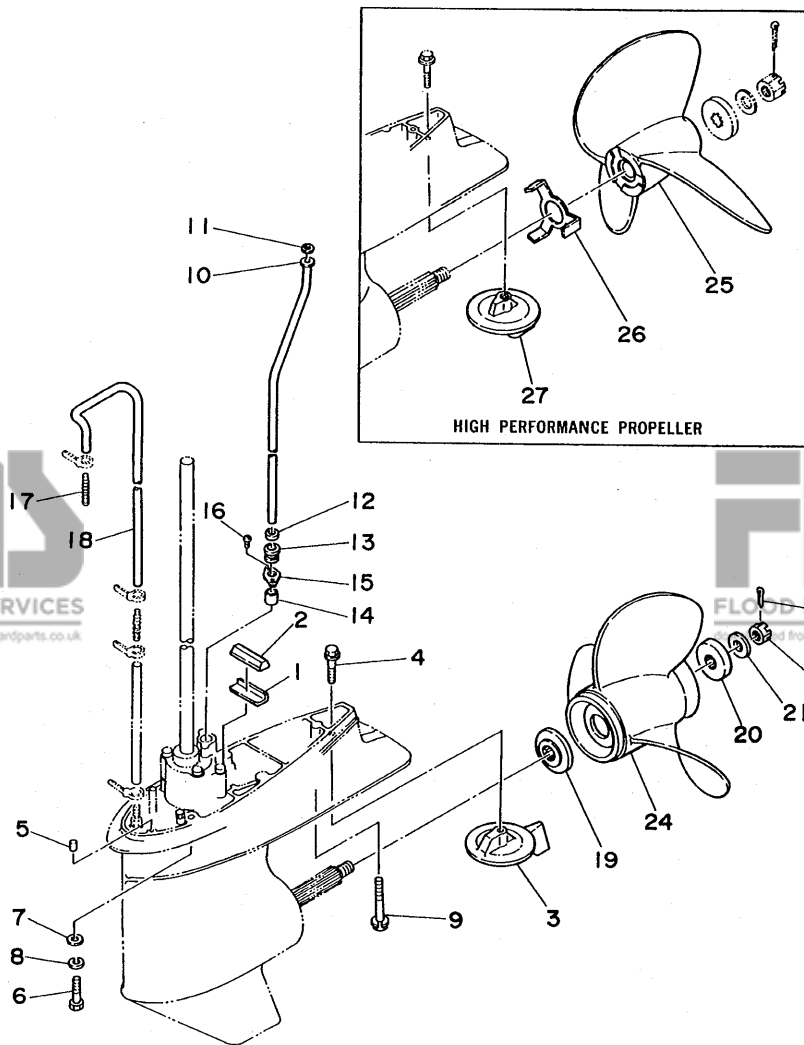
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
63	688-45384-00	NUT ECRou	1	
64	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
65	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
66	90445-07ME9	HOSE DURITE	1	UR LONG
	90445-07M38	HOSE DURITE	1	UR ULTRA LONG
67	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
68	90465-11M10	CLAMP BRIDE	4	
69	6H1-44151-00	CAM, SHIFT CAME, INVERSION	1	
70	6H1-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
71	93210-07540	O-RING JOINT TORIQUE	1	
72	99001-08600	CIRCLIP	1	
73	93450-07M00	CIRCLIP	1	



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FIG. 17 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45371-02	TAB-TRIM ANODE DERIVE	1	
4	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
5	93606-12019	PIN, DOWEL GOUPILE	2	
6	97395-10040	BOLT BOULON	4	
7	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
8	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	688-44361-10	TUBE, WATER TUBE D'EAU	1	UR LONG
	688-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
11	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
12	90430-12072	GASKET JOINT	1	
13	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	90480-19M06	GROMMET	1	
16	97780-40112	SCREW, TAPPING VIS, TETE BOMBEE	2	
17	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
18	90445-07MF1	HOSE DURITE	1	
19	688-45987-01	SPACER ENTRETOISE	1	
20	688-45997-01	SPACER ENTRETOISE	1	
21	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	
22	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
23	91490-40030	PIN, COTTER GOUPILE	1	
24	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	UR

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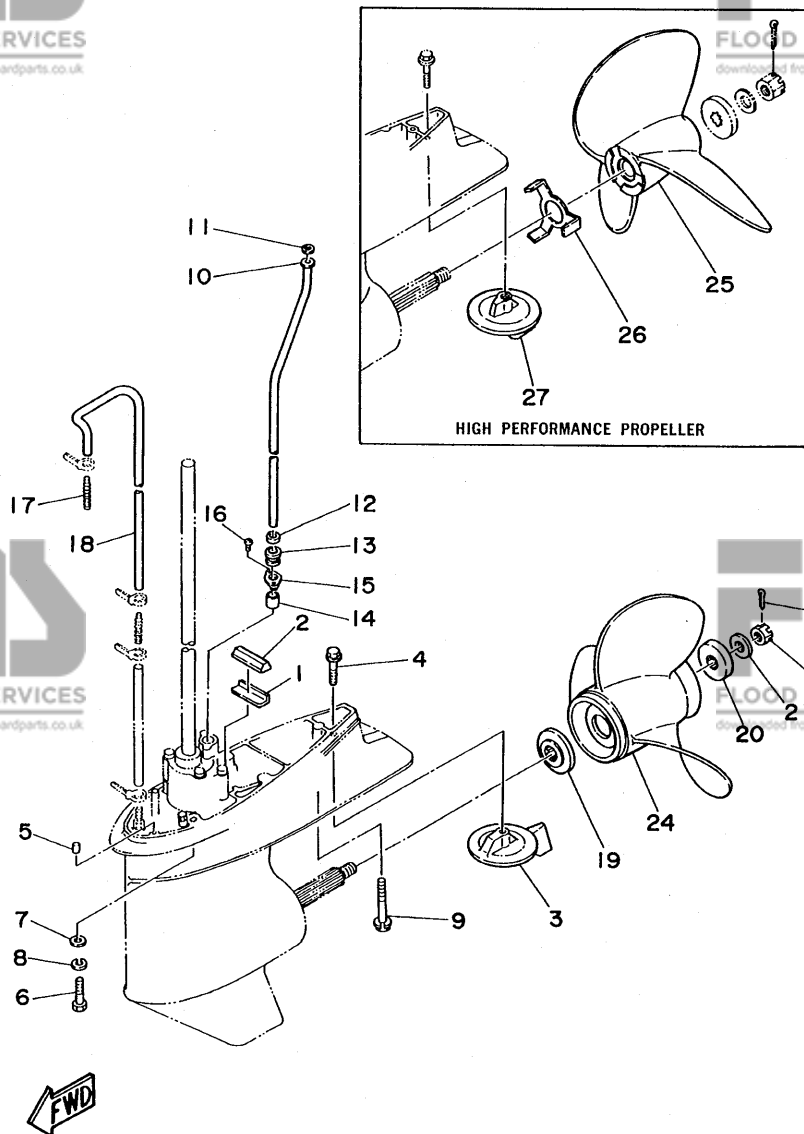


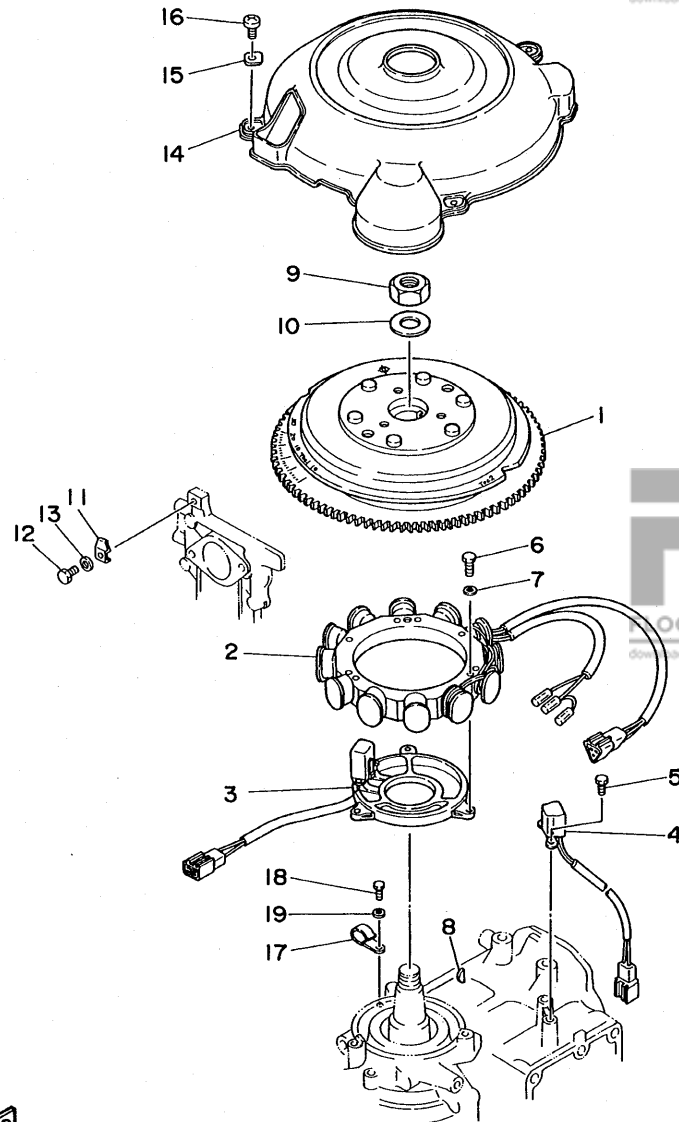
FIG. 17 LOWER CASING. DRIVE 2

BOITIER D'HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1 UR	
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
		STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE		
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
	688-45930-01-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
		HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR		
25	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
26	6E5-45994-10	PLATE, TOOTH PLAQUETTE	1	
27	6E5-45371-10	TAB-TRIM ANODE DERIVE	1	

FIG. 18 GENERATOR

GENERATRICE



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H0-85550-00	ROTOR ASSY	1	
2	6H0-85510-01	ROTOR CPLT	1	
3	6H0-85580-01	STATOR ASSY	1	
4	6H2-85895-01	STATOR CPLT	1	
5	97395-05012	COIL, PULSER	1	
6	97095-06040	BOBINE, PULSEUR	1	
7	92990-06600	CRANK POSITION SENDER	1	
8	90280-05049	SONDE, REGLAGE DE VILEBREQUIN	1	
9	90170-20137	BOULON	2	
10	90201-21M18	BOULON	3	
11	688-81332-01	WASHER, PLATE	3	
12	97095-06010	RONDELLE, PLATE	1	
13	92990-06600	KEY, WOODRUFF	1	
14	6H1-81337-01	CLAVETTE, DEMI-LUNE	1	
15	90209-06M04	NUT	1	
16	97885-06012	ECROU	1	
17	90465-06M28	WASHER, PLATE	1	
18	97095-06012	RONDELLE, PLATE	1	
19	92990-06600	PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	
		COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT	1	
		WASHER	3	
		RONDELLE	3	
		SCREW, PAN HEAD	3	
		VIS, TETE TRONCONIQUE	1	
		CLAMP	1	
		BRIDE	1	
		BOLT	1	
		BOULON	1	
		WASHER, PLATE	1	
		RONDELLE, PLATE	1	

FIG. 19 STARTING MOTOR

DEMARREUR ELECTRIQUE

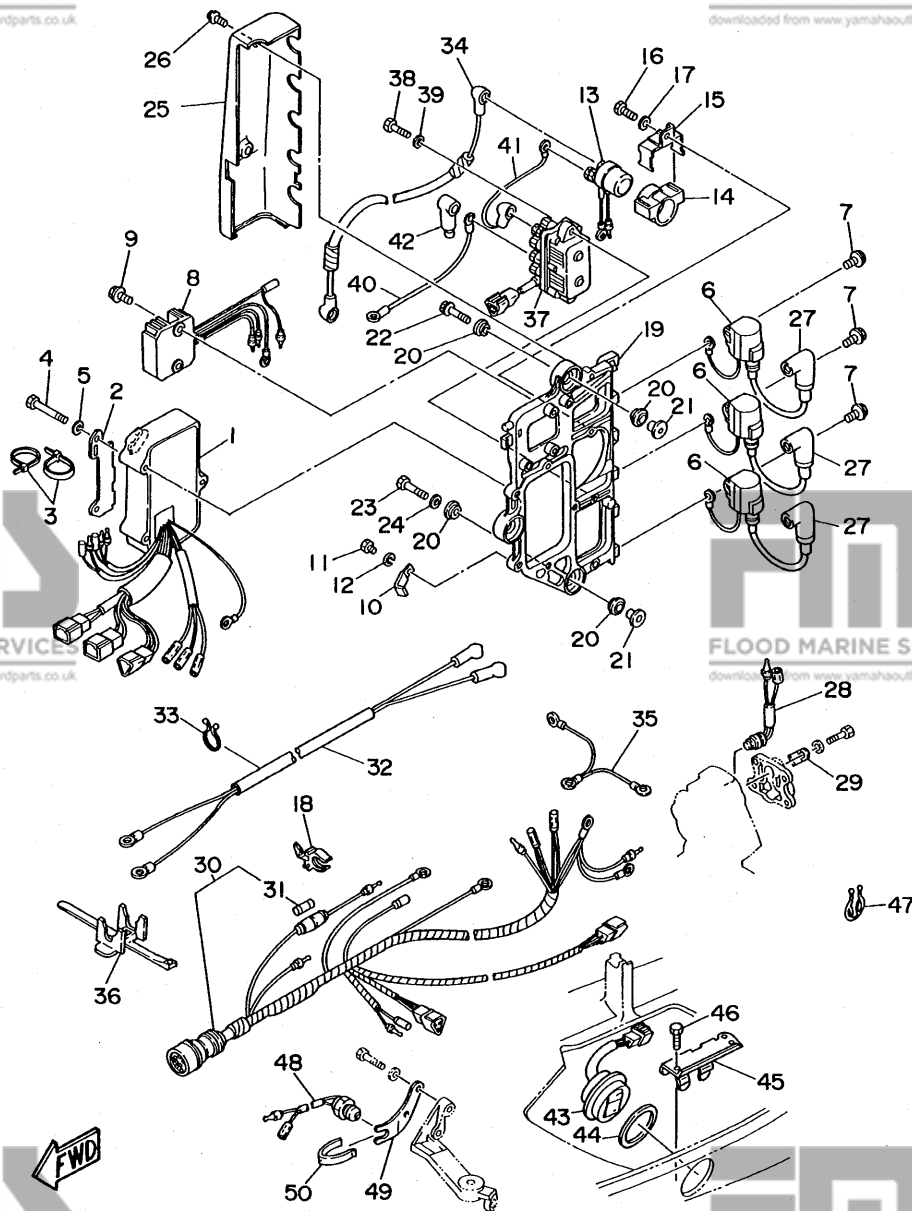
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	676-81850-11	.ARMATURE ASSY	1	
3	676-81809-10	.INDUIT	1	
4	676-81857-10	.WASHER KIT .JEU DE RONDELLES	1	
5	688-81810-11	.PINION STOPPER SET .BUTEE PIGNON	1	
6	663-81840-11	.STATOR ASSY .STATOR COMPLET	1	
7	663-81811-11	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	663-81812-11	.BRUSH 1 .CHARBON	2	
9	663-81813-10	.BRUSH 2 .CHARBON	2	
10	663-81820-12	.SPRING, BRUSH .RESSORT, DE CHARBON	4	
11	663-81832-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
12	688-81830-11	.PINION ASSY .PIGNON D'ATTAQUE (ENS.)	1	
13	663-81826-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	688-81824-00	.BOLT .BOULON	2	
15	97313-08030	.WASHER 2 .RONDELLE 2	2	
16	92990-08100	BOLT BOULON	3	
17	92990-08600	WASHER, SPRING RONDELLE, GROWER	3	
18	6H1-15771-00	WASHER, PLATE RONDELLE, PLATE	2	
19	98580-04010	STAY 1 SUPPORT 1	1	
20	92990-04600	SCREW, PAN HEAD VIS	3	
		WASHER, PLATE RONDELLE, PLATE	3	

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FIG. 20 ELECTRICAL 1

PARTIE ELECTRIQUE 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H0-85540-03	C.D.I. UNIT ASSY BLOC C.D.I.	1	
2	6H1-85542-10	BRACKET SUPPORT	1	
3	90465-13M11	CLAMP BRIDE	2	
4	97395-06050	BOLT BOULON	3	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
6	6H2-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	3	
7	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
8	6H0-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
9	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
10	90465-08M23	CLAMP BRIDE	1	
11	97095-06010	BOLT BOULON	1	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
13	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
14	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
15	6E9-81945-70	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
16	97095-06016	BOLT BOULON	1	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
18	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
19	6H1-85542-00-94	BRACKET SUPPORT	1	
20	90480-09M25	GROMMET RONDELLE CAOUTCHOUC	6	
21	90387-06M03	COLLAR COLLERETTE	3	
22	90119-06M75	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
23	90109-06M39	BOLT BOULON	1	
24	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	
25	6H1-81916-00	COVER, TERMINAL COUVERCLE, BORNE	1	
26	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	
27	6E3-82370-20	PLUG CAP ASSY ANTIPARASITE	3	
28	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	

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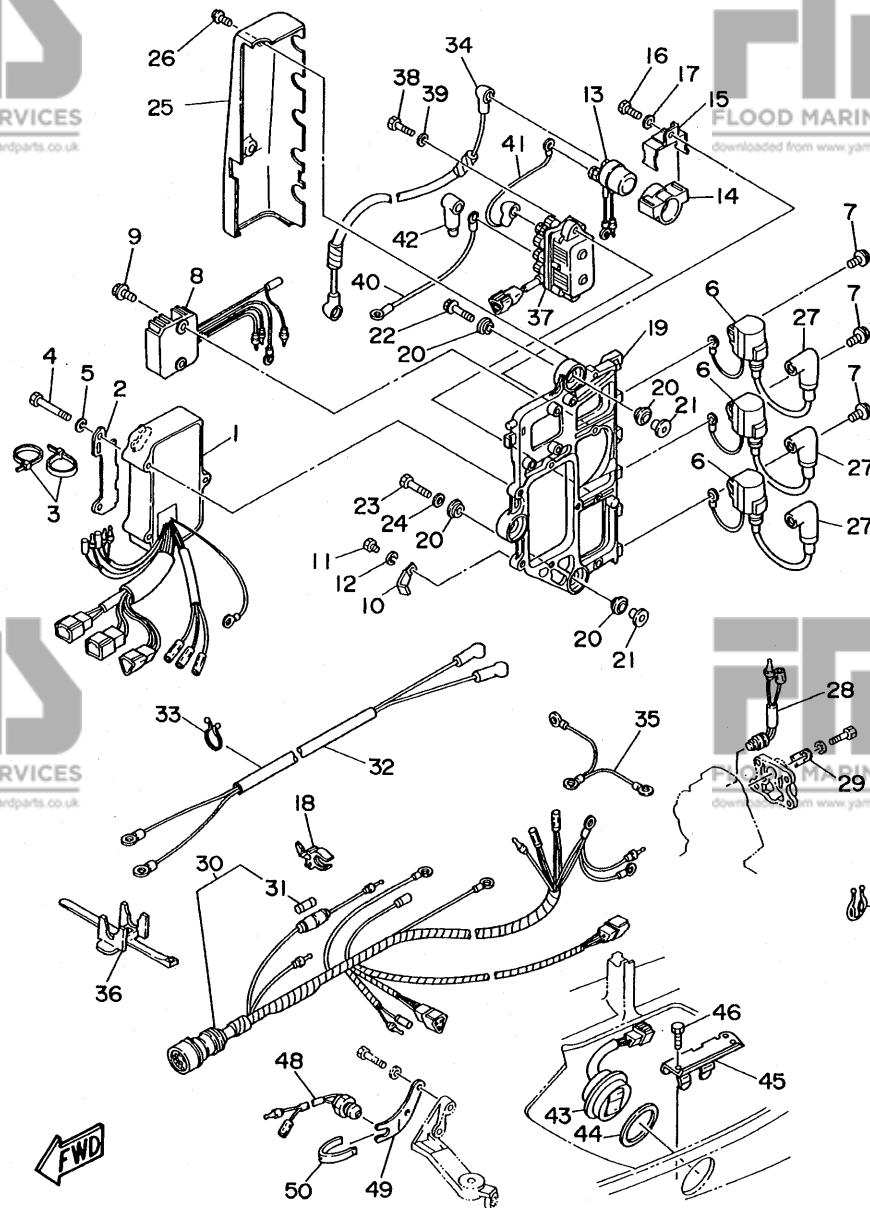


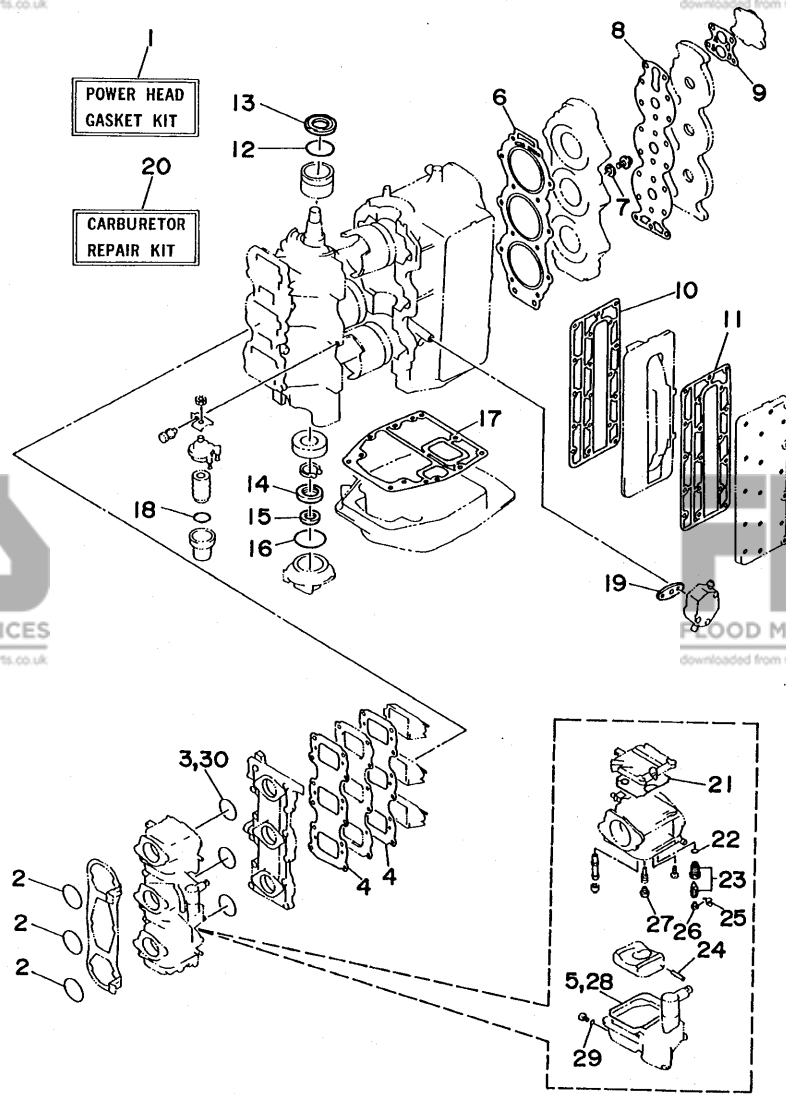
FIG. 20 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-82588-01	PLATE PLAQUE	1	
30	6H0-82590-12	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 80AET0/90AET0
	6H0-82590-30	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR 80AET0/90AET0
31	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
32	6H0-82105-01	WIRE HARNESS FAISCEAU DE FILS	1	
33	90464-23M22	CLAMP BRIDE	1	
34	6H0-82117-00	WIRE, LEAD FIL	1	
35	697-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
36	688-82594-00	CLAMP BRIDE	1	
37	61A-81950-00	RELAY ASSY RELAIS COMPLET	1	80AET0/90AET0
38	97095-06025	BOLT BOULON	2	80AET0/90AET0
39	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	80AET0/90AET0
40	6H0-81949-10	WIRE, LEAD FIL	1	80AET0/90AET0
41	6H5-81949-00	WIRE, LEAD FIL	1	80AET0/90AET0
42	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	1	80AET0/90AET0
43	6H1-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTEUR	1	80AET0/90AET0
44	6E5-82587-00	GASKET JOINT	1	80AET0/90AET0
45	6H1-83614-00	BRACKET SUPPORT	1	80AET0/90AET0
46	97095-06016	BOLT BOULON	1	80AET0/90AET0
47	90464-18M14	CLAMP BRIDE	1	80AET0/90AET0
48	688-82540-11	NEUTRAL SWITCH ASSY INTERRUPTEUR DE POINT MORT (ENS.)	1	AP
49	663-82554-01	STAY, NEUTRAL SWITCH SUPPORT, SECURITE DEMARRAGE	1	AP
50	663-82555-01	DAMPER, MAIN SWITCH PLAQUETTE	1	AP

FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6H1-W0001-02	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	
2	93210-46044	.O-RING	3	
3	93210-39ME4	.JOINT TORIQUE	3	
4	688-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	2	
5	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	3	
6	688-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
7	90430-14115	.GASKET .JOINT	1	
8	688-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	
9	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	1	
10	688-41112-A0	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	
11	688-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMENT	1	
12	93210-46M16	.O-RING	1	
13	93102-36M24	.JOINT TORIQUE	1	
14	93102-30M05	.OIL SEAL .JOINT SPY	1	
15	93104-20M02	.OIL SEAL .JOINT SPY	1	
16	93210-62269	.O-RING	1	
17	688-45113-A0	.JOINT TORIQUE .GASKET, UPPER CASING	1	
18	93210-32738	.JOINT, TUBE D'ARBRE .O-RING	1	
19	650-24431-A0	.JOINT TORIQUE .GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
20	6H1-W0093-10	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
21	6H4-14147-00	.O-RING	1	
22	93210-04228	.JOINT TORIQUE .O-RING	1	
23	692-14590-00	.JOINT TORIQUE .NEEDLE VALVE ASSY .POINTEAU	1	
24	6H4-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	
25	663-14159-00	.CLIP .JONC	1	
26	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	
27	676-14966-00	.CAP .CAPUCHON	1	
28	6H4-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	

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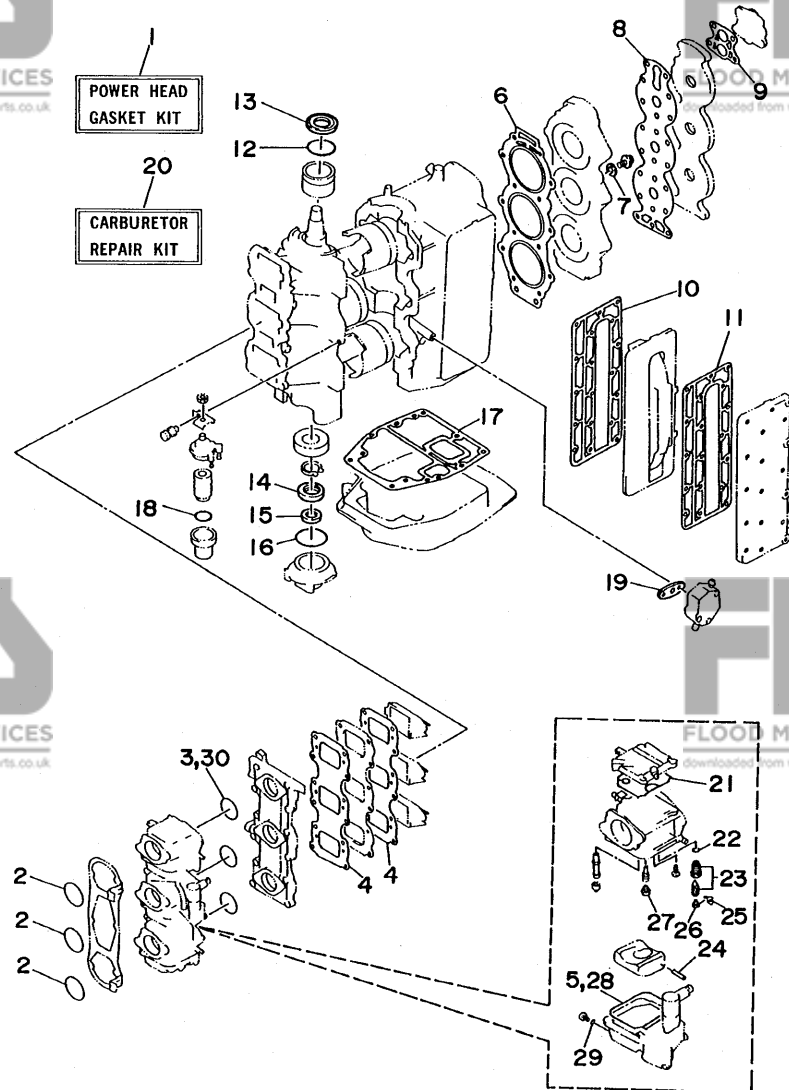


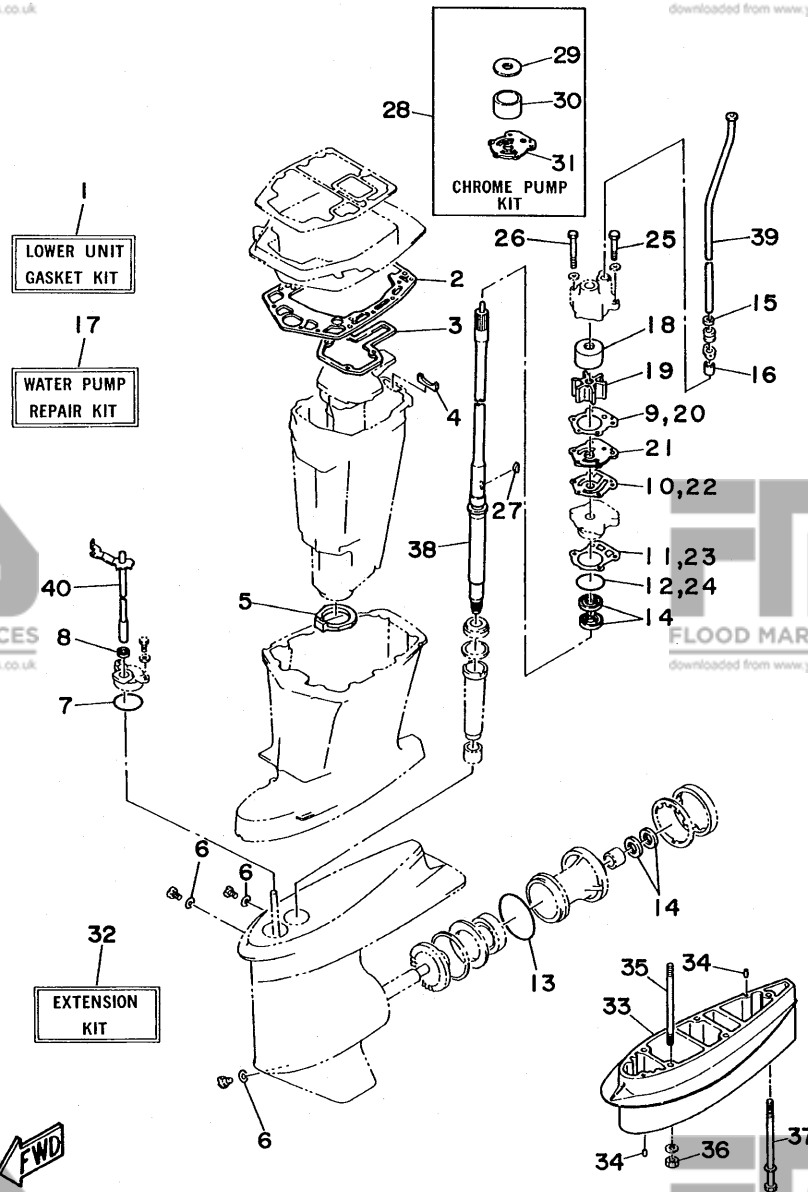
FIG. 21 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-04230	.O-RING	1	
30	93210-39ME4	.JOINT TORIQUE	1	
		.O-RING		
		.JOINT TORIQUE		

FIG. 22 REPAIR KIT 2

KITS DE REPARATION 2



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	688-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	688-45114-A1	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
3	688-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
4	688-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
5	688-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
6	90430-08020	.GASKET .JOINT	3	
7	93210-49046	.O-RING .JOINT TORIQUE	1	
8	93106-09014	.OIL SEAL .JOINT SPY	1	
9	688-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
10	688-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
11	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
12	93210-46044	.O-RING .JOINT TORIQUE	1	
13	93210-85M97	.O-RING .JOINT TORIQUE	1	
14	93101-25M03	.OIL SEAL .JOINT SPY	2	
15	90430-12072	.GASKET .JOINT	1	
16	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
17	692-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
18	688-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
19	688-44352-03	.IMPELLER .TURBINE	1	
20	688-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
21	688-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
22	688-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
23	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
24	93210-46044	.O-RING .JOINT TORIQUE	1	
25	97395-08050	.BOLT .BOULON	2	
26	97395-08070	.BOLT .BOULON	2	
27	90280-04M04	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
28	688-W0078-1A	CHROME PUMP KIT KIT DE POMPE A EAU CHROME	1	

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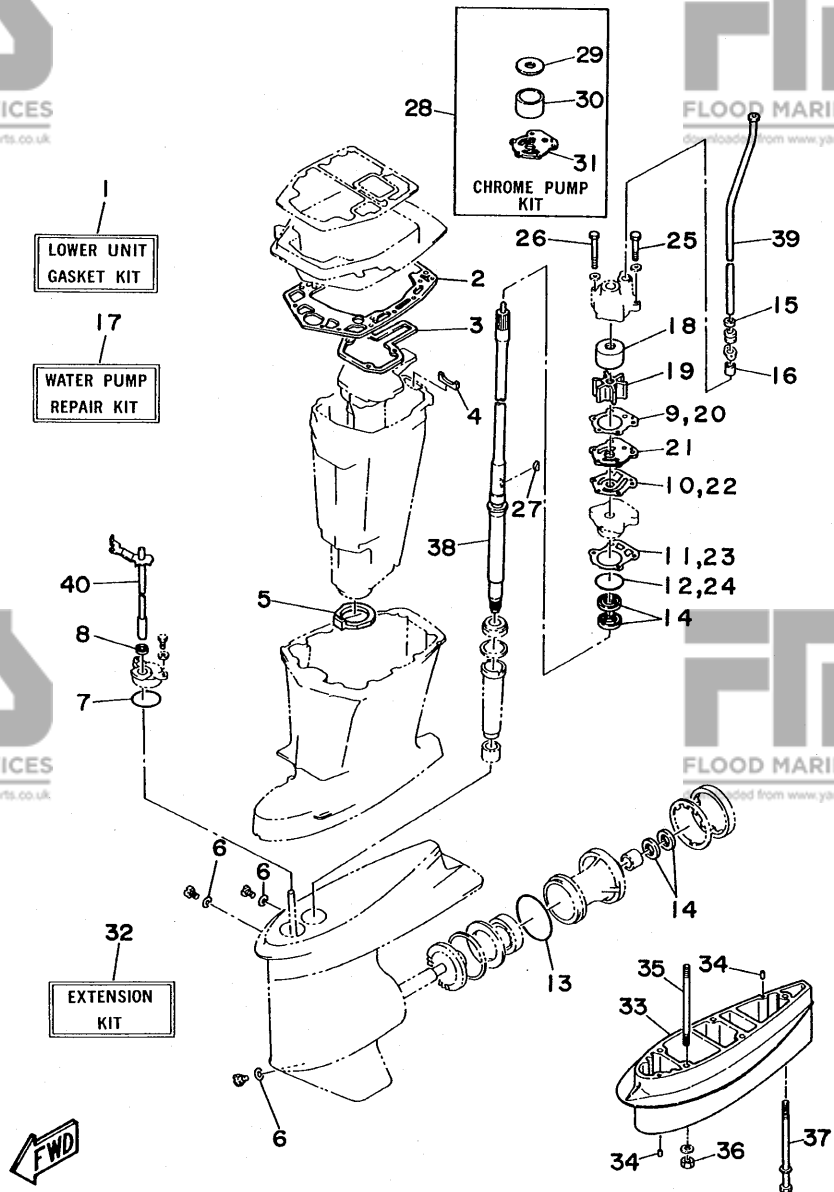


FIG. 22 REPAIR KIT 2

KITS DE PEPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-44321-41	.INNER PLATE, CARTRIDGE .CUVETTE	1	
30	688-44322-41	.INSERT, CARTRIDGE .CUVETTE	1	
31	688-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
32	6H1-W0072-02-4D	EXTENSION KIT KIT D'EXTENSION	1	ULTRA LONG
33	688-45211-00-4D	.EXTENSION .EXTENSION	1	
34	93606-12019	.PIN, DOWEL .GOUPILLE	4	
35	90116-10M05	.BOLT, STUD .GOUJON	4	
36	95380-10600	.NUT .ECROU	4	
37	90119-08M86	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	1	
38	688-45501-22	.DRIVE SHAFT COMP. .ARBRE MOTEUR COMP.	1	
39	688-44361-20	.TUBE, WATER .TUBE D'EAU	1	
40	6H1-44120-21	.HANDLE GEAR SHIFT ASSY .LEVIER D'EMBRAYAGE	1	

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6H1-W0001-02	80A/90A	21- 1	62F-W0078-00	25B-70B	25-15	6H4-11111-01-94	25Q/50D	1-21	688-11325-00	40H	1-19	6H4-11537-01	40H	6- 2
6H3-W0001-02	25B-70B	24- 1	688-W0078-1A	80A/90A	22-28	6J8-11111-00-94	25J/30D	1-18		25Q/50D	1-19		25Q/50D	17- 2
6H3-W0001-22	25B-70B	25- 1	692-W0078-01	80A/90A	22-17	62F-11111-00-94	25B-70B	1-26		80A/90A	1-26	6J8-11537-00	25J/30D	5- 2
6H4-W0001-04	25Q/50D	26- 1	6H4-W0084-04-4D	40H	19- 1	6F5-11119-00	25J/30D	1- 9	6H3-11327-00-94	25J/30D	1-12	6H4-11545-00	25Q/50D	15-19
	40H	28- 1	6J8-W0084-00-4D	25J/30D	12- 1	6H4-11119-00	40H	1-17		25B-70B	1-18		40H	24-19
6H4-W0001-21	25Q/50D	27- 1	6H1-W0090-43-4D	80A/90A	1- 1		25Q/50D	1-17	6H3-11328-00	25J/30D	1-13	6H4-11601-00	40H	2- 8
	40H	29- 1	6H3-W0090-41-4D	25B-70B	1- 1	688-11119-00	25B-70B	1-22		25B-70B	1-19		25Q/50D	2- 8
6J8-W0001-02	25J/30D	22- 1	6H4-W0090-42-4D	40H	1- 1		80A/90A	1-28	650-11370-00	40H	1- 3	6H4-11601-10	40H	2- 8
6J8-W0001-22	25J/30D	23- 1		25Q/50D	1- 1	6H3-11181-A0	25B-70B	1-27		25J/30D	1- 3		25Q/50D	2- 8
61C-W0001-02	25Q/50D	26- 1	6J8-W0090-42-4D	25J/30D	1- 1			24- 2		25Q/50D	1- 3	6H4-11601-20	40H	2- 8
62F-W0001-01	25B-70B	24- 1	62F-W0090-10-4D	25B-70B	1- 1	6H4-11181-A0	40H	1-22		25B-70B	1- 4		25Q/50D	2- 8
62F-W0001-20	25B-70B	25- 1	6H1-W0093-10	80A/90A	21-20		25Q/50D	1-22		80A/90A	1- 4	6J8-11601-01	25J/30D	2- 9
688-W0001-21	80A/90A	22- 1	6H2-W0093-10	25B-70B	24-20			26- 2	688-11370-00	25B-70B	1- 3	6J8-11601-11	25J/30D	2- 9
6H4-W0004-00	40H	3- 2	6H4-W0093-03	25Q/50D	26-20		40H	28- 2		80A/90A	1- 3	6J8-11601-21	25J/30D	2- 9
	25Q/50D	3- 2		40H	28-19	6J8-11181-A0	25J/30D	1-19		40H	1- 7	6K5-11601-02	25B-70B	2- 9
6J8-W0004-00	25J/30D	3- 2	6J8-W0093-00	25J/30D	22-17			22- 5		25Q/50D	1- 7	6K5-11601-12	25B-70B	2- 9
688-W0004-00	25B-70B	3- 2	62F-W0093-00	25B-70B	24-20	688-11181-A0	80A/90A	1-32		80A/90A	2- 2	6K5-11601-22	25B-70B	2- 9
	80A/90A	3-13	656-W2810-02	80A/90A	6-35			21- 6	6H4-11372-00	40H	1- 5	688-11603-A0	80A/90A	2-18
6H1-W0070-A2	80A/90A	7-17		25B-70B	6-39	6H3-11191-00-9M	25B-70B	1-28		25Q/50D	1- 5	688-11604-A0	80A/90A	2-18
6H3-W0070-A2	25B-70B	7-17		25J/30D	7-16	6H4-11191-01-9M	40H	1-25	676-11372-00	25J/30D	1-29	688-11605-A0	80A/90A	2-18
6H4-W0070-A2	40H	9-10		25Q/50D	7-39		25Q/50D	1-25	6H3-11400-11	25B-70B	2- 1	6H1-11631-03-95	80A/90A	2-17
		10-10		40H	8-39	6J8-11191-00-9M	25J/30D	1-20	6H4-11400-14	40H	2- 1	6H3-11631-01-96	25B-70B	2- 8
	25Q/50D	18-10	689-W4266-10	25B-70B	7-23	688-11191-00-9M	80A/90A	1-36		25Q/50D	2- 1	6H4-11631-01-95	40H	2- 7
6H4-W0070-60	25Q/50D	8-10		80A/90A	7-23	6H3-11193-A1	25B-70B	1-29					25Q/50D	2- 7
	40H	9-10	689-W4266-20	25B-70B	7-20			24- 4	6J8-11400-11	25J/30D	2- 1			
6J8-W0070-60	25J/30D	8-10		80A/90A	7-20	6H4-11193-A1	40H	1-26	688-11411-01	80A/90A	2-10	6J8-11631-02-97	25J/30D	2- 8
6H1-W0072-02-4D	80A/90A	22-32	689-W4266-40	25B-70B	7-21		25Q/50D	1-26	663-11518-01	80A/90A	1- 6	6H3-11633-00	25B-70B	2-10
6H3-W0078-0A	25B-70B	25-26		80A/90A	7-21			26- 3	6H1-11536-00	80A/90A	5-16	6J8-11633-00	25J/30D	2-10
6H3-W0078-01	25B-70B	25-15		25B-70B	7-22		40H	28- 3	6H3-11536-00	25B-70B	2- 6	648-11633-00	40H	2- 9
6H4-W0078-0A	25J/30D	23-20		80A/90A	7-22	6J8-11193-A1	25J/30D	1-21	6H4-11536-00	40H	2- 2		25Q/50D	2- 9
	25Q/50D	27-26	6J8-W4591-00-EL	25J/30D	16-27			22- 6		25Q/50D	2- 2	663-11633-00	80A/90A	2-19
	40H	29-26	6J8-1111J-00	25J/30D	1-33	688-11193-A1	80A/90A	1-37	6J8-11536-00	25J/30D	2- 2	6H4-11634-01	40H	2-12
6H4-W0078-01	25Q/50D	27-15	6H1-11111-01-94	80A/90A	1-31			21- 8	6H1-11537-01	80A/90A	5-17		25Q/50D	2-12
	40H	29-15	6H3-11111-01-94	25B-70B	1-26	6H3-11325-00	25B-70B	1-17	6H3-11537-01	25B-70B	5-16	688-11634-10	25B-70B	2-11
6J8-W0078-01	25J/30D	23-11	6H4-11111-01-94	40H	1-21	6J8-11325-00	25J/30D	1-11	6H4-11537-01	40H	5- 2		80A/90A	2-20
										25Q/50D	5- 2	6H1-11635-03	80A/90A	2-17

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6H3-11635-01	25B-70B	2- 8	6H1-13117-01	25B-70B	5-18	6H1-13435-00	25B-70B	5-41	6H3-13641-13-94	25B-70B	3- 5	663-14159-00	40H	28-23
6H4-11635-01	40H	2- 7		80A/90A	5-19		80A/90A	5-45	6H4-13641-12-94	40H	3- 5	676-14186-00	40H	4-13
	25Q/50D	2- 7		40H	6- 3	6H1-13436-00	80A/90A	7-19	6H4-13641-30-94	40H	3- 5		25Q/50D	4-13
6J8-11635-02	25J/30D	2- 8		25Q/50D	17- 3	6H3-13436-00	25B-70B	7-19		25Q/50D	3- 5		25B-70B	4-18
6H1-11636-03	80A/90A	2-17	6J8-13117-00	25J/30D	5- 3	6H4-13436-00	40H	10-12	6J8-13641-10-94	25J/30D	3- 5		80A/90A	4-18
6H3-11636-01	25B-70B	2- 8	6J8-13155-00	25J/30D	5-18		25Q/50D	18-12	62F-13641-10-94	25B-70B	3- 5			21-26
6H4-11636-01	40H	2- 7	6E9-13183-70	25B-70B	5-11	6J8-13436-40	25J/30D	8-15	6J8-14118-00	25J/30D	4-16		25B-70B	24-26
	25Q/50D	2- 7		80A/90A	5-13	6H2-13610-00	25B-70B	3- 1			22-27		25Q/50D	26-25
6J8-11636-02	25J/30D	2- 8		25J/30D	5-14	6H3-13610-00	25B-70B	3- 1	6J8-14126-00	25J/30D	4-15		40H	28-24
6H4-11641-00	40H	2-11		40H	5-37	6H5-13610-00	40H	3- 1			22-26	6H4-14198-01	40H	3-10
	25Q/50D	2-11		25Q/50D	5-37		25Q/50D	3- 1	6H3-14137-00	25B-70B	4-31		25Q/50D	3-11
688-11650-03	80A/90A	2-21		40H	6-47	6J8-13610-00	25J/30D	3- 1		80A/90A	4-31		25B-70B	3-13
6E5-12411-01	25J/30D	1-23		25Q/50D	17-47	688-13610-00	80A/90A	3-12	6H3-14146-10	25B-70B	4- 9			24-14
6E5-12411-20	40H	1-28	1YU-13187-00	80A/90A	5- 3	6H3-13621-A1	25B-70B	3- 7		80A/90A	4- 9			24-30
	25Q/50D	1-28	6H1-13200-02	80A/90A	5- 1			24-13	6H4-14146-00	25B-70B	4- 8		25Q/50D	26-13
6H3-12411-10	25B-70B	1-31	6H3-13200-02	25B-70B	5- 1	6H4-13621-A1	40H	3- 8		80A/90A	4- 8			26-21
688-12411-10	80A/90A	1-43	6H4-13200-04	40H	5- 5		25Q/50D	3- 8		40H	4-15		40H	28-13
6H3-12413-00-9M	25B-70B	1-32		25Q/50D	5- 5			26-12		25Q/50D	4-15			28-20
6H4-12413-00-9M	25J/30D	1-24		40H	6- 5		40H	28-12	6H4-14147-00	25B-70B	4-10	6J8-14198-00	25J/30D	3-10
	40H	1-29		25Q/50D	17- 5	6J8-13621-00	25J/30D	3- 7		80A/90A	4-10			22-12
	25Q/50D	1-29	6J8-13200-01	25J/30D	5- 5			22-10		40H	4-28			22-18
688-12413-00-9M	80A/90A	1-44	62F-13200-00	25B-70B	5- 1	61C-13621-A0	25Q/50D	3- 8		25Q/50D	4-28	61C-14198-A0	25Q/50D	3-16
6H3-12414-A1	25B-70B	1-33	6H1-13411-00	80A/90A	5-42			26-12		80A/90A	21-21			26-15
		24- 5	6J8-13411-00	25J/30D	5-33	688-13621-A1	80A/90A	3-10		25B-70B	24-21	62U-14198-A0	25B-70B	3-13
6J8-12414-A0	25J/30D	1-25		25B-70B	5-39			21- 4		25Q/50D	26-31			24-14
	40H	1-30		40H	6-39	6H3-13622-A1	25B-70B	3- 9		40H	28-30	6H0-14301-07	80A/90A	4- 1
	25Q/50D	1-30		25Q/50D	17-39			24-19	6J8-14159-00	25J/30D	4-10	6H1-14301-07	80A/90A	4- 1
	25J/30D	22- 7	6J8-13414-00	25J/30D	5-34	6H3-13624-00-94	25B-70B	3- 8			22-23	6H2-14301-0A	25B-70B	4- 1
	25Q/50D	26- 5		25B-70B	5-40	6H4-13624-01-94	40H	3- 7	663-14159-00	40H	4-12	6H3-14301-0A	25B-70B	4- 1
	40H	28- 5		80A/90A	5-41		25Q/50D	3- 7		25Q/50D	4-12	6H4-14301-0B	40H	4- 1
688-12414-A1	80A/90A	1-45		40H	6-40	688-13624-00	80A/90A	3-11		25B-70B	4-17	6H4-14301-12	40H	4- 1
		21- 9		25Q/50D	17-40	61C-13640-11	25Q/50D	3- 5		80A/90A	4-17	6H5-14301-0B	25Q/50D	4- 1
688-12416-00	80A/90A	1-41	6J8-13416-00	25J/30D	5-35	61C-13640-31	25Q/50D	3- 5			21-25	6H5-14301-12	25Q/50D	4- 1
6H1-13117-01	40H	5- 3	6L2-13416-00	40H	6-41	62U-13640-10-94	25B-70B	3- 5		25B-70B	24-25	6J8-14301-11	25J/30D	4- 1
	25Q/50D	5- 3		25Q/50D	17-41	6H1-13641-02-94	80A/90A	3- 6		25Q/50D	26-24	6K9-14301-11	25J/30D	4- 1

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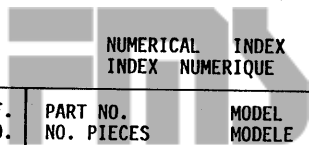
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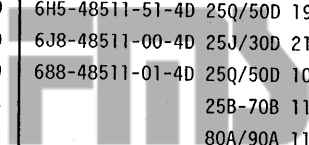
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